



Yamaha 115BETO 1998

Parts Manual

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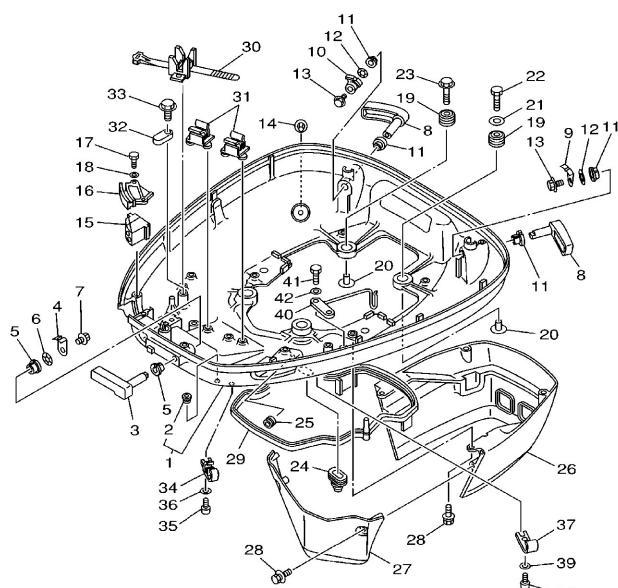
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	5
BRACKET 2	8
CARBURETOR	11
CONTROL	13
CRANKSHAFT. PISTON	17
CYLINDER. CRANKCASE 1	19
CYLINDER. CRANKCASE 2	21
ELECTRICAL 1	23
ELECTRICAL 2	24
FUEL	27
GENERATOR	30
INTAKE	32
LOWER CASING. DRIVE 1	35
LOWER CASING. DRIVE 2	41
OIL PUMP	43
OIL TANK	45
POWER TRIM & TILT ASSY 1	48
POWER TRIM & TILT ASSY 2	50
REPAIR KIT 1	53
REPAIR KIT 2	55
STARTING MOTOR	57
TOP COWLING	59
UPPER CASING	61

Bottom Cowling



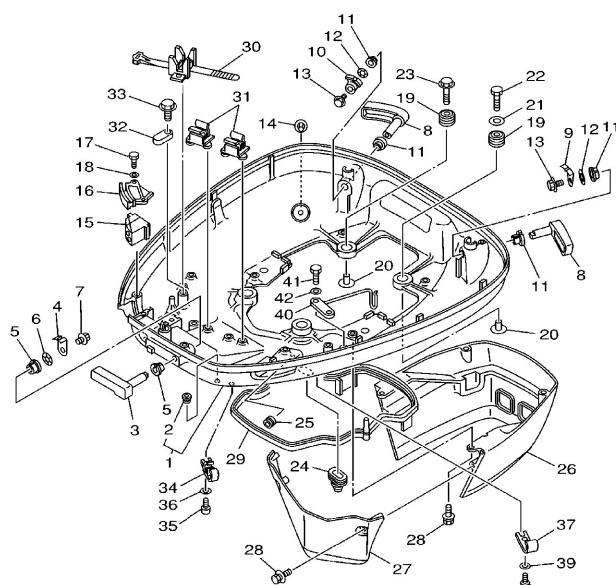
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Ref	Part	
2	6H44274800 Grommet	Buy now
4	6884281600 Lever, clamp 2	Buy now
5	9038613M38 Bushing (697)	Buy now
6	9020613M10 Washer, wave (6e5)	Buy now
7	9011906M09 Bolt, with washer	Buy now
9	6G54281600 Lever, clamp 2	Buy now
10	6E54281601 Lever, clamp 2	Buy now
14	6E54439100 Nipple, hose	Buy now
15	6E54272511 Grommet	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now
18	9299006600 Washer, plain (646)	Buy now
19	9048022M15 Grommet (6e5)	Buy now
20	9038708M37 Coller (6e5)	Buy now
21	9020108M54 Washer, plate (6e5)	Buy now
22	9707508035 Bolt(70w)	Buy now

Bottom Cowling

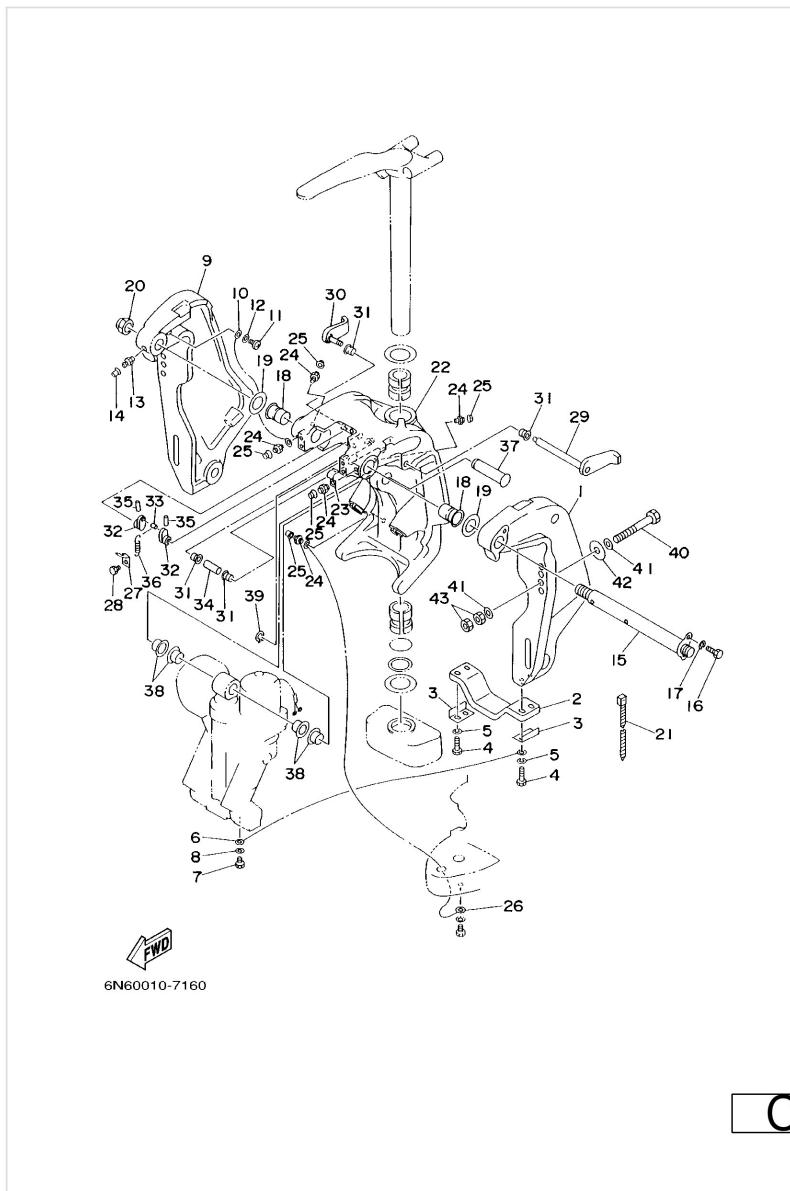


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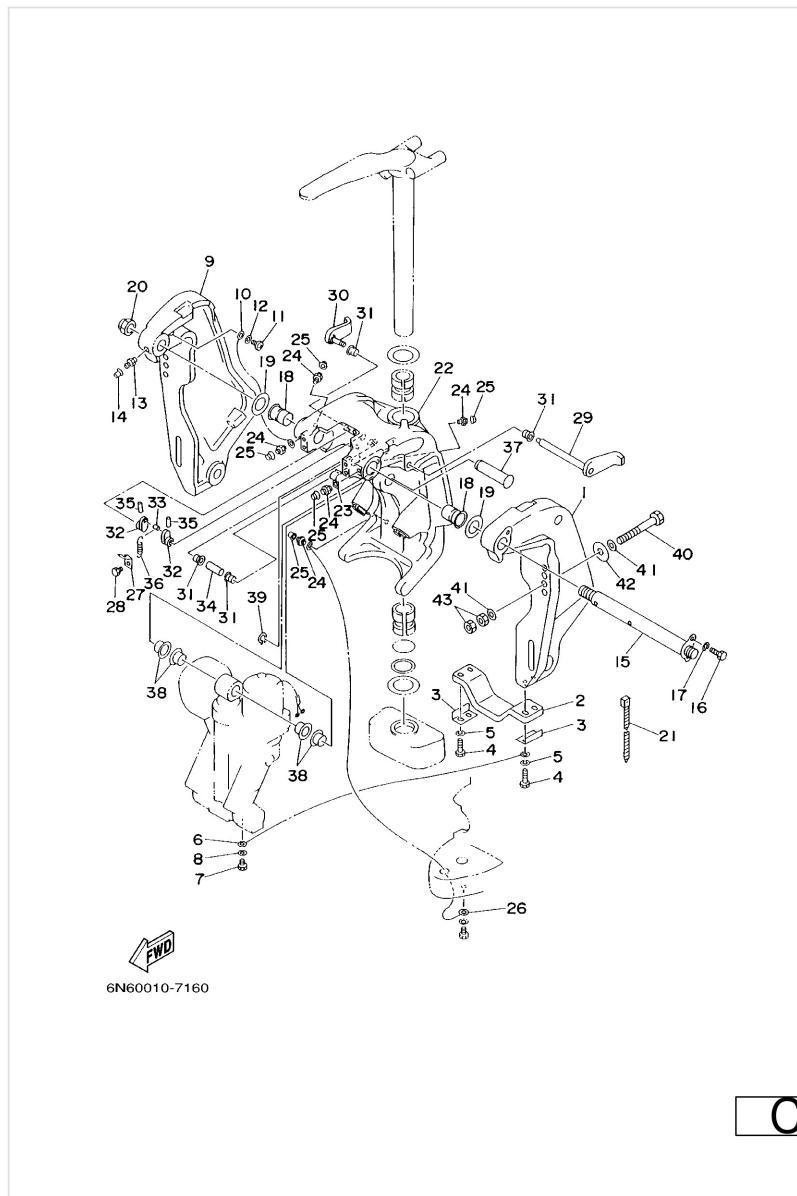
Ref	Part	
23	9011908M22 Bolt, with washer	Buy now
24	6884272610 Grommet	Buy now
25	9048013M24 Grommet (6e9)	Buy now
28	9759506520 Bolt(7u8)	Buy now
29	6E54271600 Seal	Buy now
30	6888259400 Clamp	Buy now
31	6E58259400 Clamp	Buy now
32	6E58258800 Plate	Buy now
34	6E52436701 Clamp, fuel pipe 2	Buy now
35	9015706M01 Screw (6e5)	Buy now
37	6E52436710 Clamp, fuel pipe 2	Buy now
40	6K78258800 Plate	Buy now
41	9709506020 Bolt(7u8)	Buy now

Bracket 1



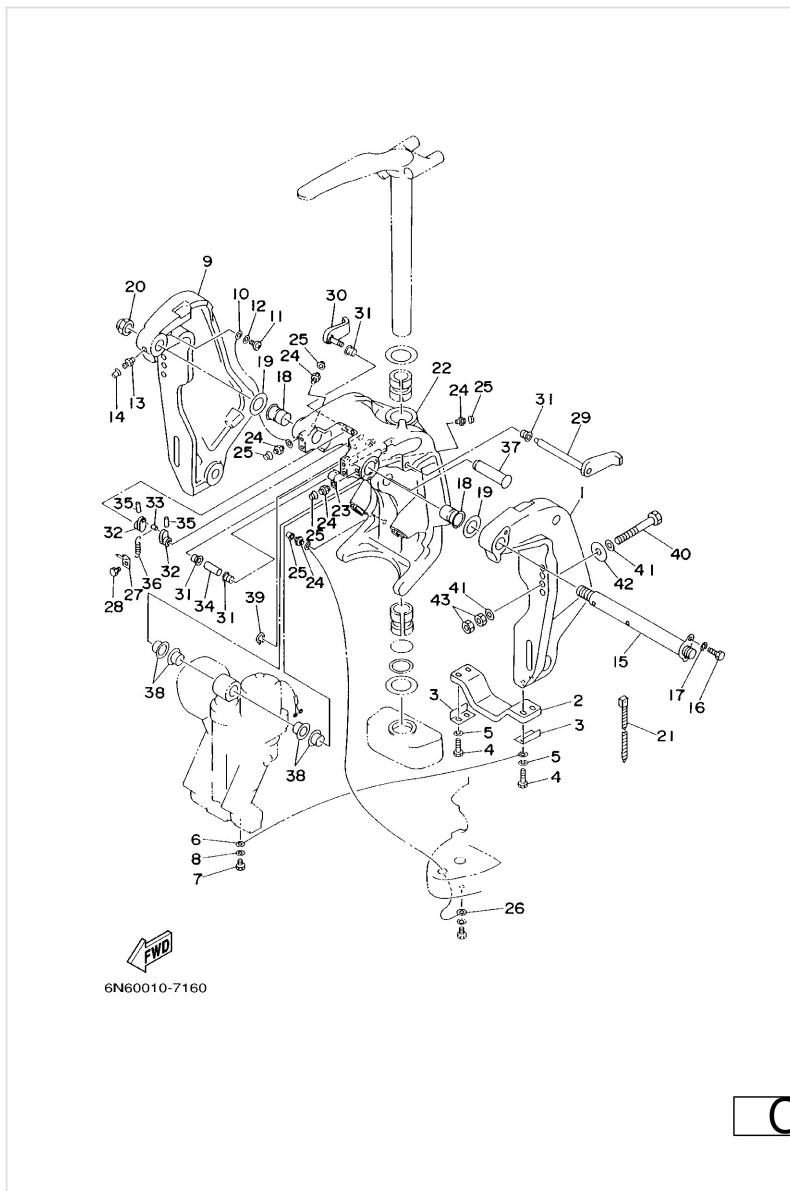
Ref	Part	
1	64E43111008D Bracket, clamp	Buy now
2	6G54525101 Anode	Buy now
3	6G54452600 Plate	Buy now
4	9709506030 Bolt(jf7)	Buy now
5	9299506100 Washer(6a1)	Buy now
6	6E58214800 Wire, lead 5	Buy now
7	9709506010 Bolt	Buy now
8	9299006600 Washer, plain (646)	Buy now
9	64E43112008D Bracket, clamp	Buy now
11	9858006012 Screw, pan head(62j)	Buy now
13	9370006M03 Nipple, grease(6a1)	Buy now
14	6634511900 Cap, grease nipple AP	Buy now
15	64E4313101 Bolt, clamp bracket	Buy now
16	9709508020 Bolt, hexagon	Buy now
17	9299508100 Ybs67-8 washer, spring	Buy now

Bracket 1



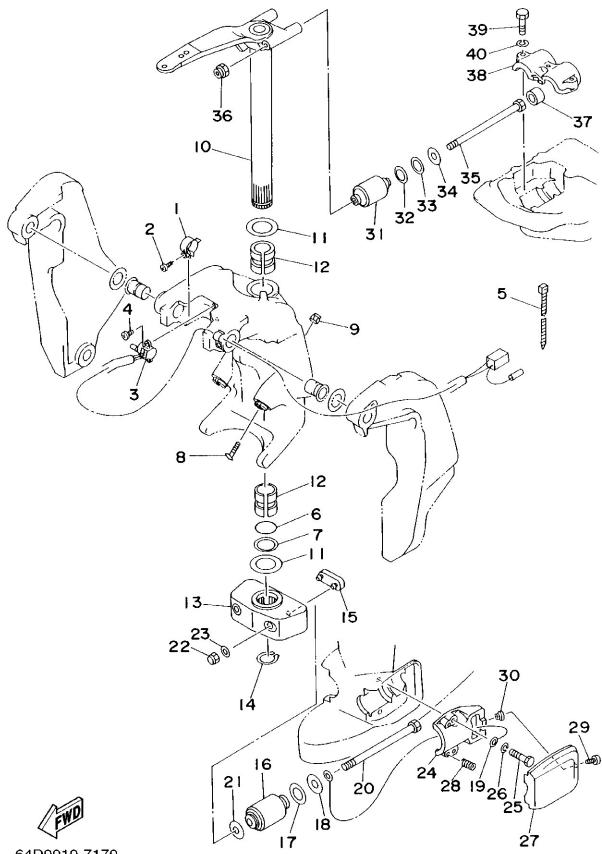
Ref	Part	
18	9038625M31 Bushing (6e5)	Buy now
19	9020126M59 Washer, plate (6e5)	Buy now
20	9018522M11 Nut, self-locking	Buy now
21	9046511M10 Clamp	Buy now
22	64E43311108D Bracket, swivel	Buy now
23	9046508M63 Clamp(61u)	Buy now
26	6E58214700 Wire, lead 5	Buy now
27	6G54314400 Hook, spring	Buy now
29	6G54318102 Lever, tilt stop 1	Buy now
30	6G54318502 Lever, tilt stop 2	Buy now
31	9038610M16 Bushing (688)	Buy now
32	6G54314800 Collar, distance	Buy now
33	9024906M19 Pin(6e5)	Buy now
34	9038710M05 Collar(6e5)	Buy now
35	9169030020 Pin, spring (6h4)	Buy now

Bracket 1



Ref	Part	
36	9050614M24 Spring, tension(6e5)	Buy now
37	64E4312600 Pin, upper shock mount	Buy now
38	9038622M98 Bush(61u)	Buy now
39	9341022M11 Circlip(61u)	Buy now
40	9010112M03 Bolt (l:115mm)	Buy now
41	9020113M01 Washer, plate(6e5)	Buy now
42	9020112M05 Washe, plate(663)	Buy now
43	9538012600 Nut (707)	Buy now

Bracket 2

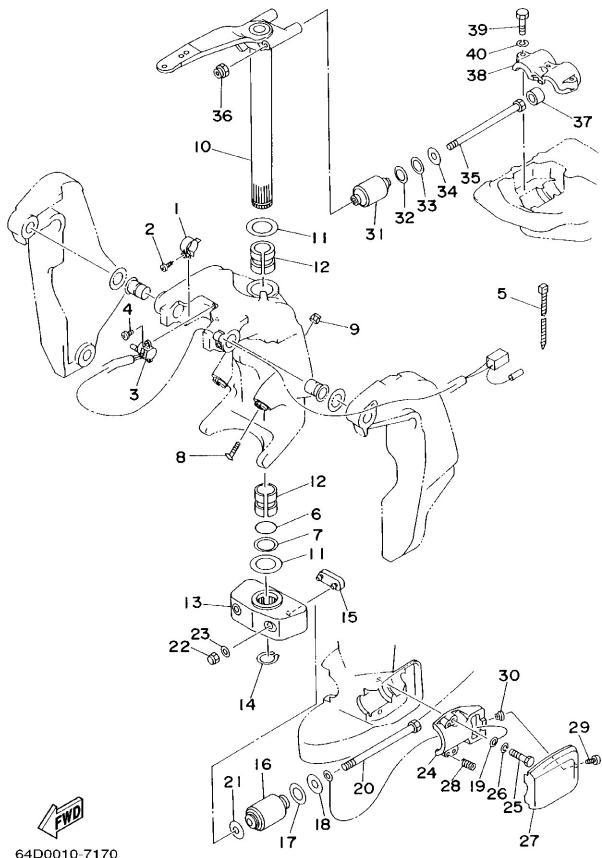


64D0010-7170

1

Ref	Part	
1	64E4313900 Cam, trim sender (with screw)	Buy now
2	9778060525 Screw, tapping(65j)	Buy now
3	64E8367200 Trim sender	Buy now
4	9788506016 Screw, pan head(6b0)	Buy now
5	9046511M10 Clamp	Buy now
6	9321037MH7 O-ring(61u)	Buy now
7	9020240M47 Washer, plate(61a)	Buy now
8	61A4337600 Bolt, thrust receiver	Buy now
9	9578010300 Nut, nylon (6e5)	Buy now
11	9020138M60 Washer, plate (6e5)	Buy now
12	9038638M32 Bush(6e5)	Buy now
14	9341037M04 Circlip (6e5)	Buy now
15	6E54457500 Damper, lower mount rubber	Buy now
17	9020232M19 Washer, plate (6e5)	Buy now
18	9020116M55 Washer, plate (6e5)	Buy now

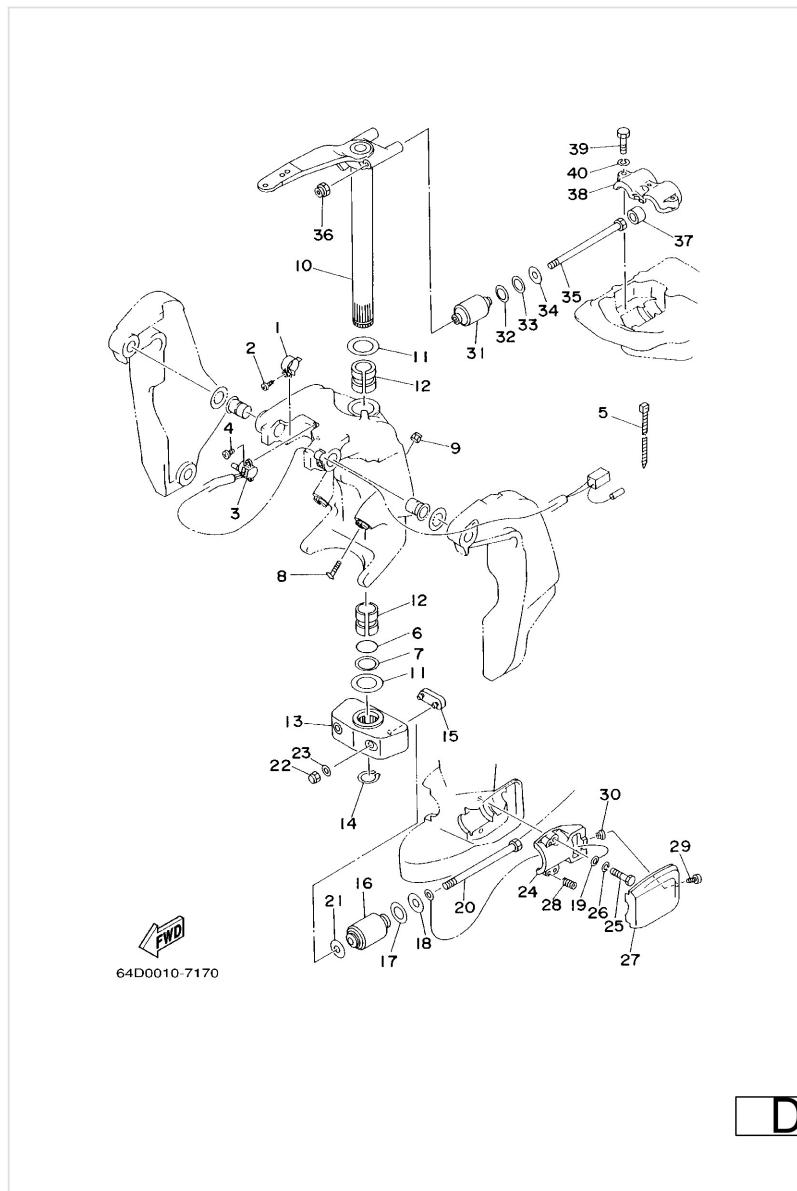
Bracket 2



D

Ref	Part	
19	6E58214900 Wire, lead 3	Buy now
20	9010914M34 Bolt(6e5)	Buy now
21	9020115M58 Washer, plate (6e5)	Buy now
22	9538014800 Nut, crown (6e5)	Buy now
23	9299514600 Washer (6e5)	Buy now
25	9709510045 Bolt(64d)	Buy now
26	9299010100 Ybs67-10 washer, spring	Buy now
28	9050116M28 Spring (6e5)	Buy now
30	9017906066 Nut(663)	Buy now
31	6E5445140094 Mount damper, upper side	Buy now
32	9020126M57 Washer, plate (6e5)	Buy now
33	9020226M18 Washer, plate (6e5)	Buy now
34	9020114M56 Washer, plate (6e5)	Buy now
35	9010912M37 Bolt	Buy now
36	9018512M12 Nut, self-locking(6e5)	Buy now

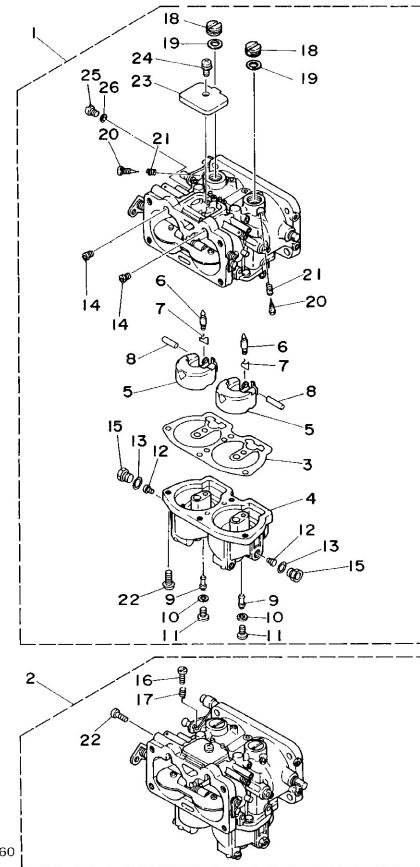
Bracket 2



Ref	Part	
37	6634457500 Damper, lower mount rubber	Buy now
38	6E544511005B Cover, upper mount	Buy now

D

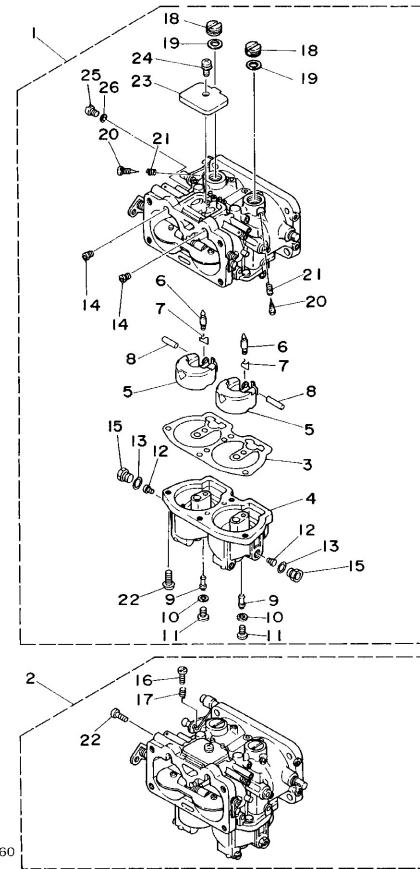
Carburetor



B

Ref	Part	
1	6E51430115 Carburetor assembly 1	Buy now
2	6E51430215 Carburetor assembly 2	Buy now
3	64D1438400 Gasket, float chamber	Buy now
4	64D1438100 Body, float chamber	Buy now
5	6E51438502 Float	Buy now
6	6E51454600 Valve, needle	Buy now
7	6E51415900 Clip	Buy now
8	6E51438602 Pin, float	Buy now
9	64D1492F39 Jet, air slow (#78)	Buy now
10	61U1495900 Gasket	Buy now
11	64D1439400 Valve, drain	Buy now
12	64D1492E88 Jet, main (#176)	Buy now
13	6E51439800 Gasket	Buy now
14	61A1492H12 Jet, slow air (#60)	Buy now
15	6E51438301 Screw, drain	Buy now

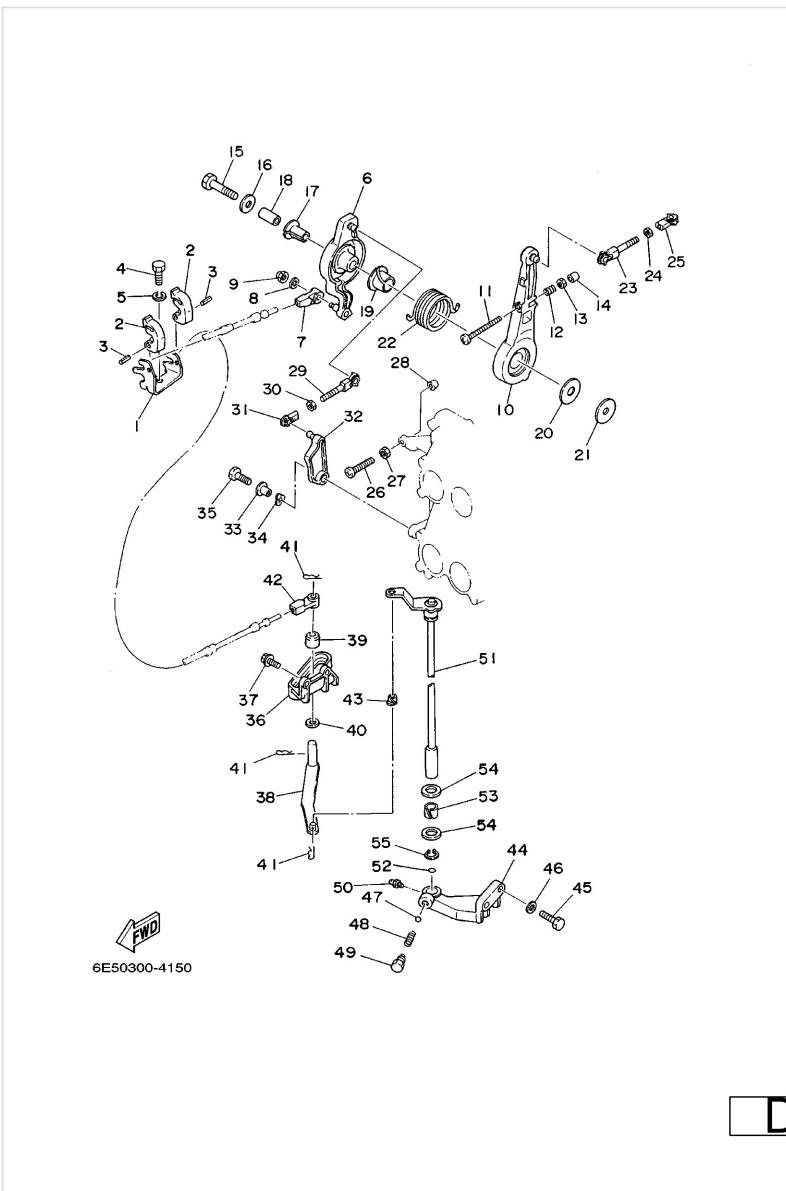
Carburetor



Ref	Part	
16	6E51432100 Screw, throttle LOWER	Buy now
17	6J81433400 Spring, throttle LOWER	Buy now
18	6E51432801 Plug	Buy now
19	6E51497900 Gasket	Buy now
20	6E51432303 Screw, air adjusting	Buy now
21	6E51422300 Spring, air adjusting	Buy now
22	9798005116 Screw, pan head	Buy now
23	6E51452701 Plate	Buy now
24	9798005108 Screw, with washer	Buy now
25	6E51432400 Screw, flat head	Buy now
26	6J81495900 Gasket, drain screw	Buy now

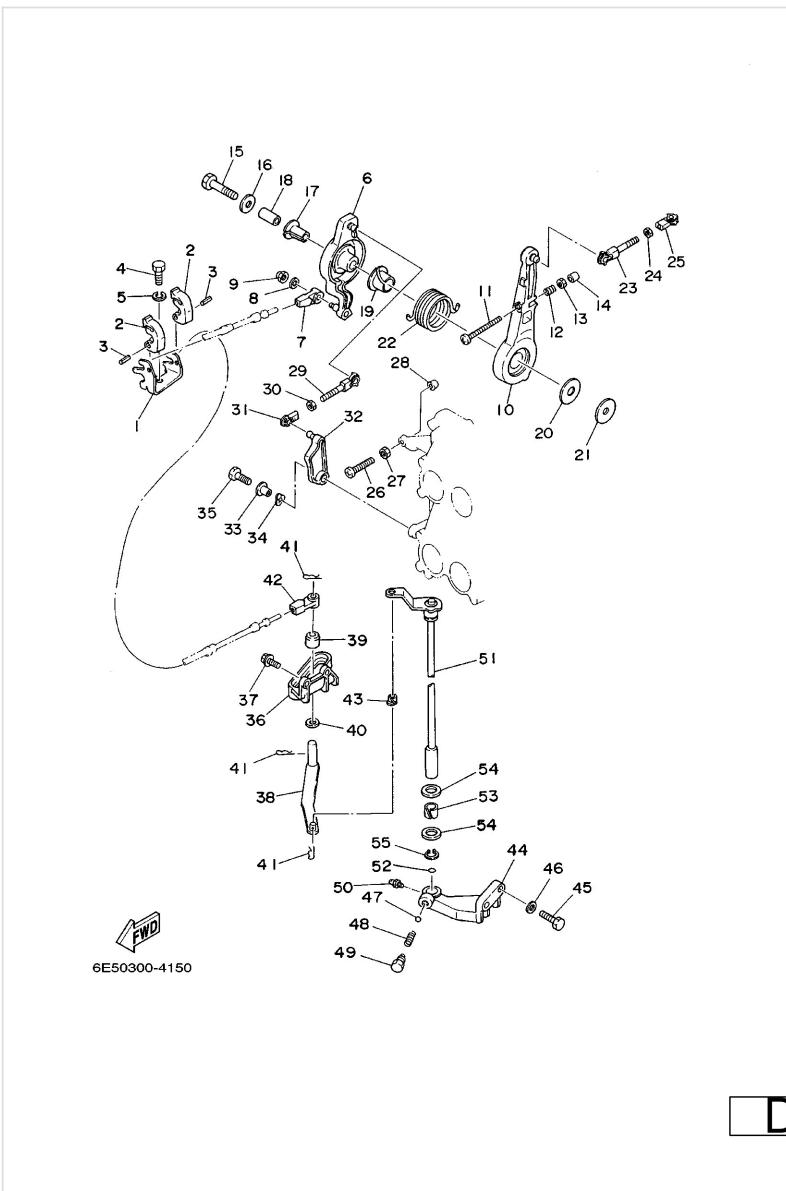
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Control



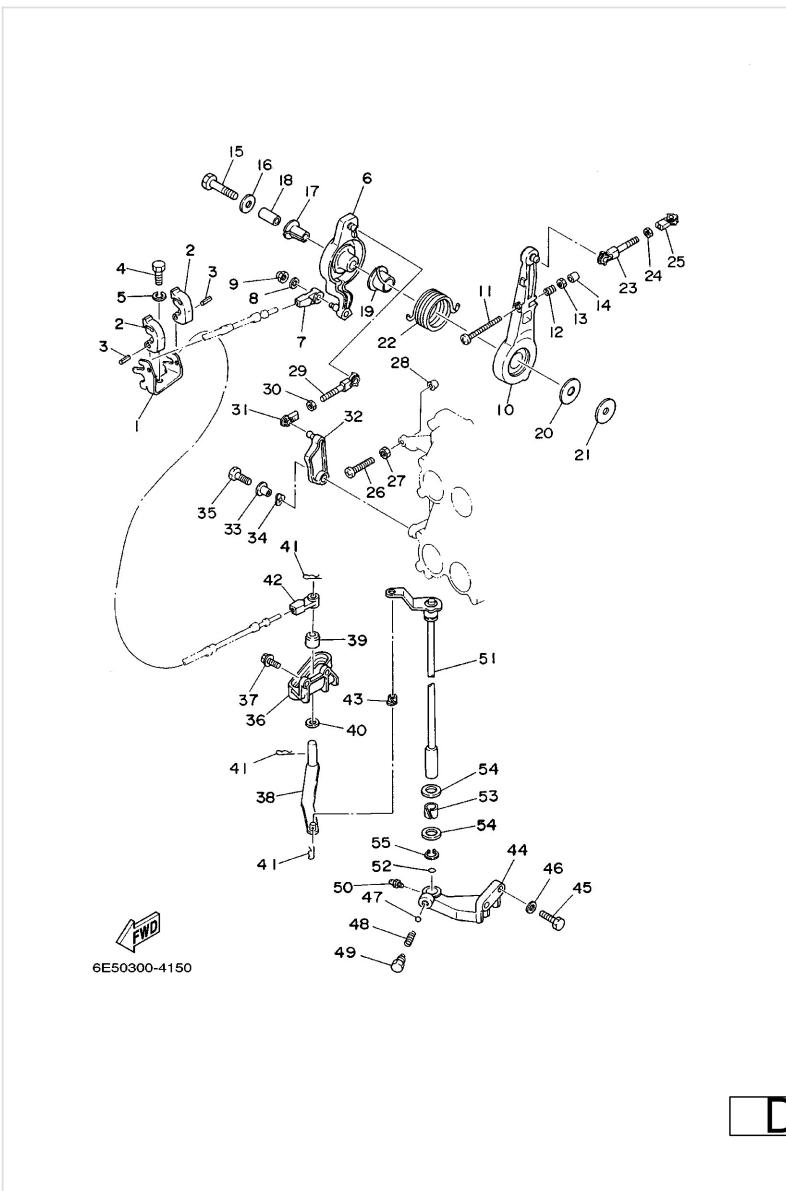
Ref	Part	
1	6E54853100 Bracket, remote control	Buy now
2	6E54853800 Clamp, cable	Buy now
3	9169030012 Pin, spring	Buy now
4	9709508020 Bolt, hexagon	Buy now
5	9299008100 Ybs67-8 washer, spring	Buy now
6	6E5416320294 Lever, magneto control	Buy now
7	6E54834400 Cable end, remote control	Buy now
8	9299006200 Ybs66-6 washer, plain	Buy now
9	9018506M07 Nut, self-locking(6e5)	Buy now
10	6E5416310194 Lever, magneto control	Buy now
11	9015706M11 Screw, pan head(697)	Buy now
12	9050116M12 Spring, compression (688)	Buy now
13	9538006600 Nut(661)	Buy now
14	6884419400 Cap	Buy now
15	9701308045 Bolt	Buy now

Control

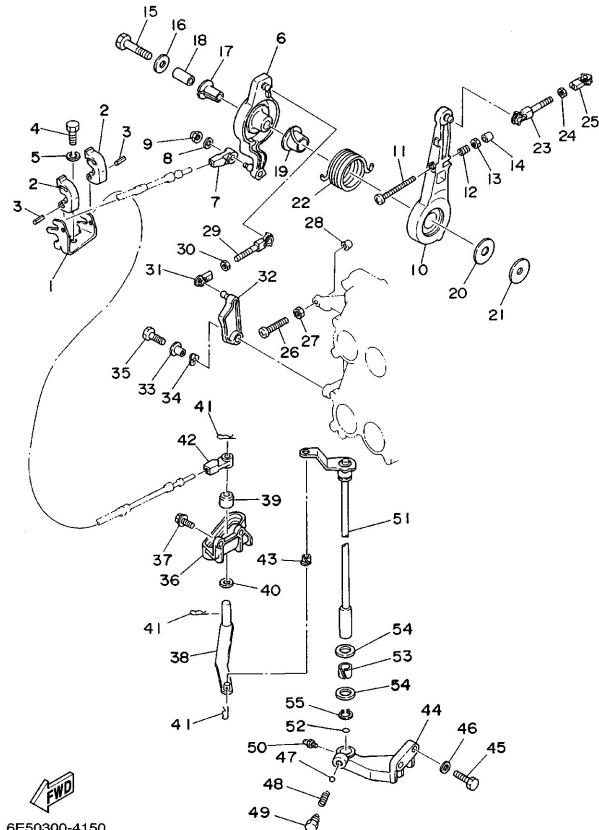


Ref	Part	
16	9020108M54 Washer, plate (6e5)	Buy now
17	9038612089 Bushing(663)	Buy now
18	9038708M16 Collar	Buy now
19	9038622M13 Bushing (688)	Buy now
20	9020212092 Washer, plate(663)	Buy now
21	9020108M13 Washer plate (682)	Buy now
22	9050829M12 Spring (6e5)	Buy now
23	6E54163601 Rod, magneto control	Buy now
24	9538005600 Nut, hexagon (663)	Buy now
25	6H14123700 Joint, link	Buy now
29	6884163600 Rod 1	Buy now
32	6E54121300 Cam, accel.	Buy now
33	9038706M29 Coller (6a0)	Buy now
34	9020610M04 Washer, wave (676)	Buy now
35	9709506025 Bolt	Buy now

Control



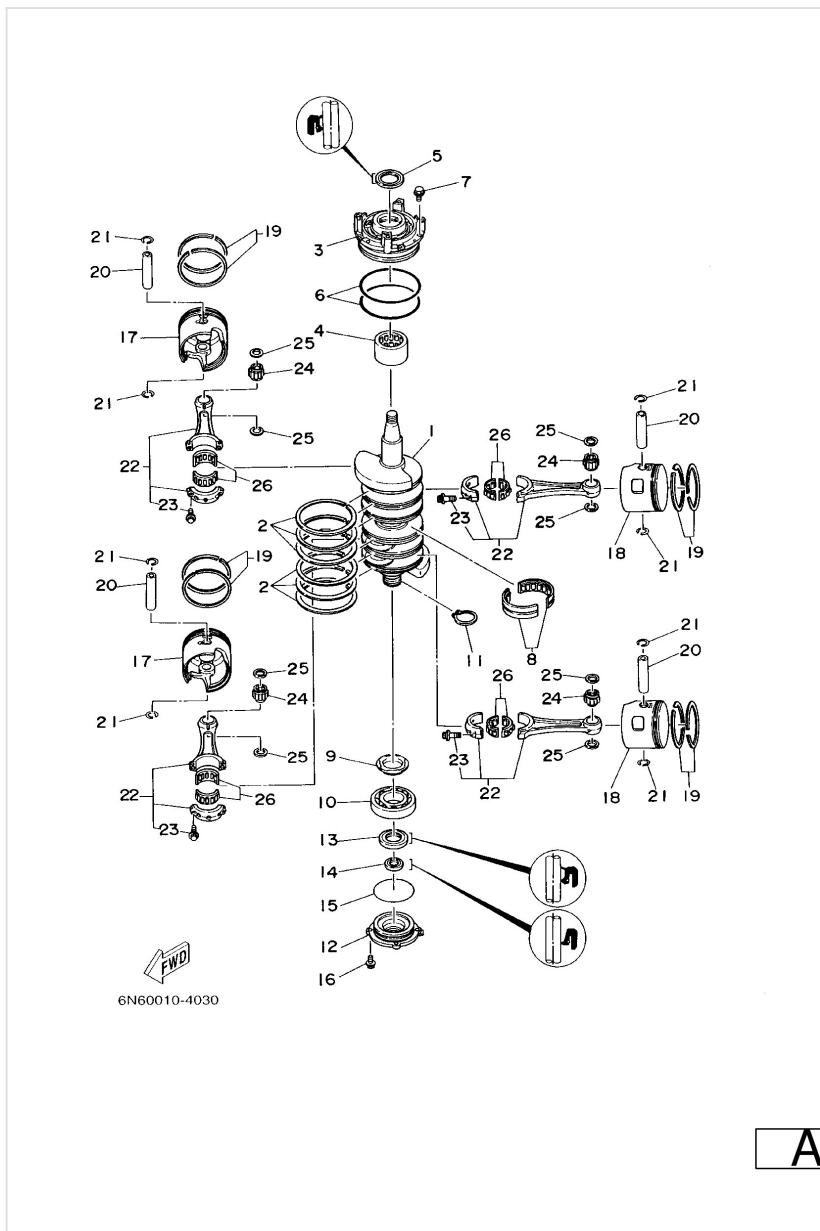
Ref	Part	
36	6E5441170094 Bracket	Buy now
37	9759506520 Bolt(7u8)	Buy now
38	6E54412101 Lever, shift rod	Buy now
39	6E54412200 Bushing, shift rod lever	Buy now
40	9020208M20 Washer, plate (6e5)	Buy now
41	9046818008 Clip 620436610000	Buy now
43	9038606M12 Bushing (688)	Buy now
44	6E5441180194 Bracket 2	Buy now
45	9701308030 Bolt	Buy now
46	9299008600 Washer, plain (663)	Buy now
47	9350104M02 Ball (697)	Buy now
48	9050112082 Spring 6484411600	Buy now
49	6484271500 Bushing 2	Buy now
50	9370006M03 Nipple, grease(6a1)	Buy now
51	6E54412003 Handle gear shift assembly	Buy now



Ref	Part	
52	9321009350 O-ring	Buy now
53	9038616M66 Bush(6e5)	Buy now
54	9020216061 Washer, plate(663)	Buy now
55	9900916400 Circlip(13t)	Buy now

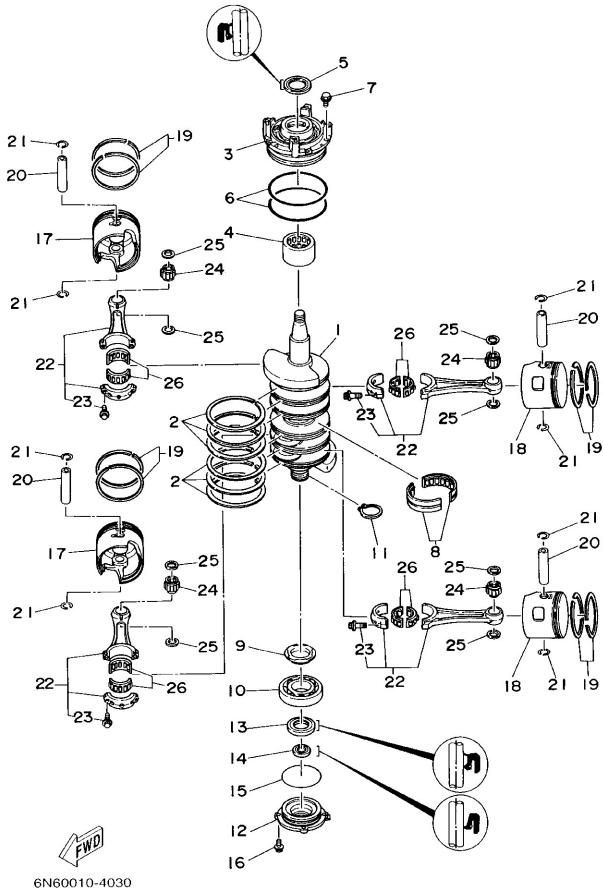
D

Crankshaft. Piston



Ref	Part	
1	6N71141100 Crankshaft	Buy now
2	6E51144700 Seal, ring	Buy now
4	93311940U3 Brg,cyl-cal roller 36g (6e5)	Buy now
5	9310240M38 Oil seal(61a)	Buy now
6	9321104384 O-ring (705)	Buy now
7	9759506520 Bolt(7u8)	Buy now
8	93310954U1 Bearing, cylindrical(64c)	Buy now
9	6R31153600 Gear, drive	Buy now
10	93306208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
11	9341040M03 Circlip(n02)	Buy now
13	9310235M13 Oil seal (6e5)	Buy now
14	9310122M15 Oil seal (6e5)	Buy now
15	9321074M35 O-ring (6e5)	Buy now
16	6R51163511 Piston (0.25mm o/s) AP	Buy now
16	6R51163611 Piston (0.50mm o/s) AP	Buy now

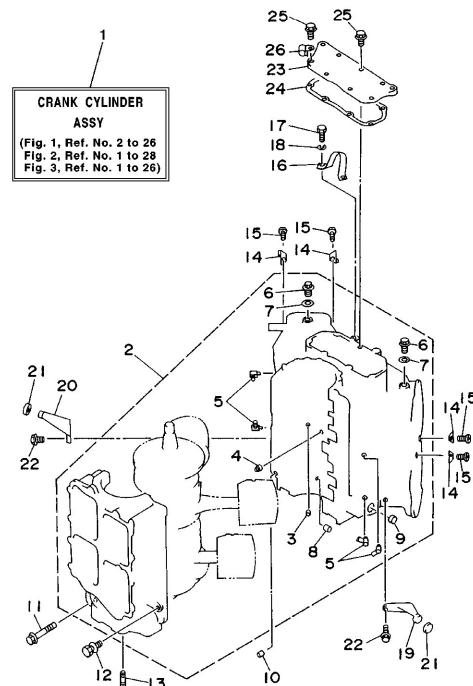
Crankshaft. Piston



Ref	Part	
16	6R51164511 Piston 2 (0.25mm o/s) AP	Buy now
16	6R51164611 Piston 2 (0.50mm o/s) AP	Buy now
19	64D1160301 Piston ring set (std)	Buy now
19	64D1160401 Piston ring set (0.25mm o/s) AP	Buy now
19	64D1160501 Piston ring set (0.50mm o/s) AP	Buy now
20	6R51163310 Pin, piston	Buy now
21	6R51163410 Clip, piston pin	Buy now
22	6R51165010 Connecting kit	Buy now
23	9010908M71 Bolt	Buy now
24	93310323V6 Bearing	Buy now
25	9020123M01 Washer, plate(6g6)	Buy now
26	93310836V2 Brg, cyl-cal roller (6e5)	Buy now

A

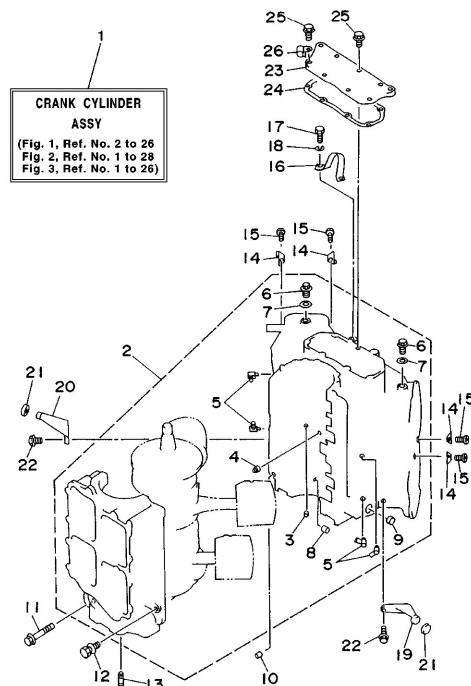
Cylinder. Crankcase 1



A

Ref	Part	
3	6241137900 Valve, check	Buy now
4	6631151801 Lock, bearing	Buy now
5	6E51137200 Nipple, hose	Buy now
6	9034014M00 Plug, straight screw(62y)	Buy now
7	9043014115 Gasket (663)	Buy now
8	9038406M07 Bush, bimetal formed(6r3)	Buy now
9	9038414M09 Bush, bimetal formed(6r3)	Buy now
10	9360812063 Pin, dowel (626)	Buy now
11	9010510M20 Bolt (6e5)	Buy now
12	9011908M23 Bolt, With Washer	Buy now
13	9011608M45 Bolt, stud (6e5)	Buy now
14	6E51132500 Anode	Buy now
15	9878004015 Screw, flat head(ga5)	Buy now
16	6E51111900 Hanger, Engine	Buy now
17	9701308020 Bolt(6td)	Buy now

Cylinder. Crankcase 1

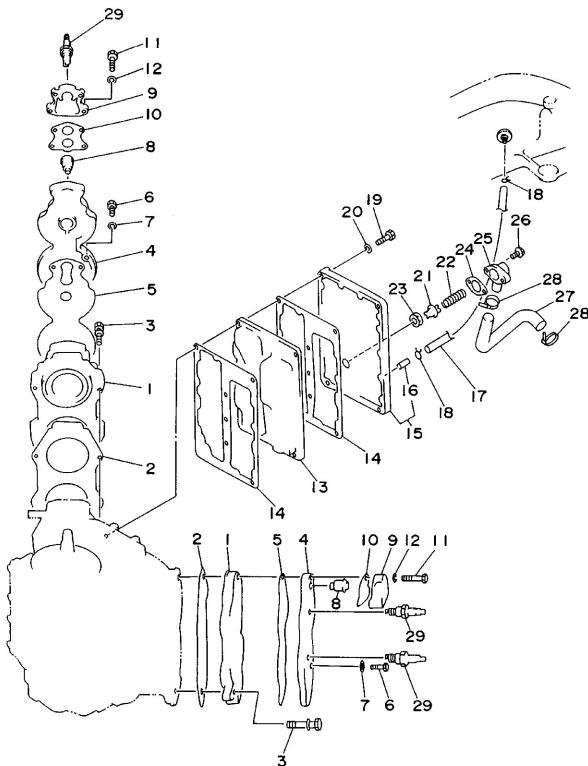


6E50300-6010

A

Ref	Part	
18	9299008100 Ybs67-8 washer, spring	Buy now
21	6634453300 Damper, upper mount	Buy now
22	9759506520 Bolt(7u8)	Buy now
24	6E511381A2 Gasket 1	Buy now
26	9046508028 Clamp (1e6)	Buy now

Cylinder. Crankcase 2

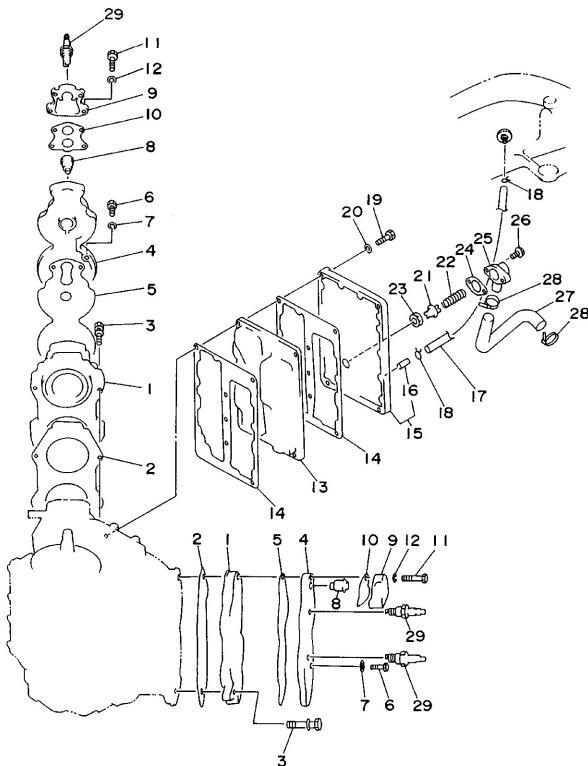


6E50300-6020

A

Ref	Part	
1	6E511111094 Head, cylinder 1	Buy now
2	6E511181A1 Gasket, cylinder head 1	Buy now
3	9011908M21 Bolt, with washer(63v)	Buy now
4	6E511191019M Cover, cylinder head 1	Buy now
5	6E511193A0 Gasket, head cover 1	Buy now
6	9709506030 Bolt(jf7)	Buy now
7	9299006600 Washer, plain (646)	Buy now
8	6E51241120 Thermostat	Buy now
9	6G512413009M Cover, thermostat	Buy now
10	68812414A1 Gasket, cover	Buy now
11	9709506040 Bolt (682)	Buy now
13	6E541111009M Inner cover, exhaust	Buy now
14	6E541112A1 Gasket, exhaust inner cover	Buy now
15	6N741113009M Outer cover, exhaust	Buy now
16	6522446100 Pipe, joint	Buy now

Cylinder. Crankcase 2

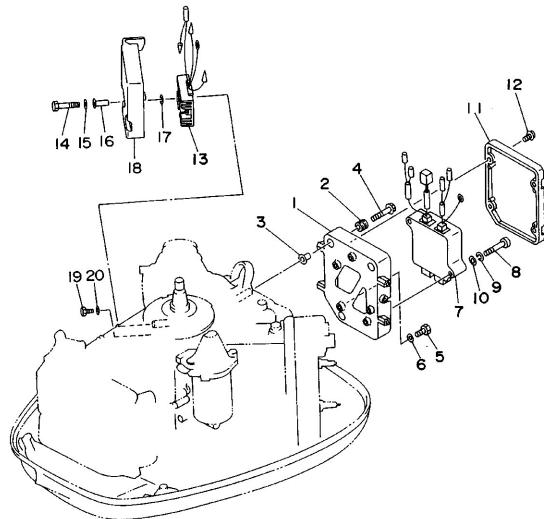


6E50300-6020

A

Ref	Part	
17	6E52431200 Pipe 2	Buy now
18	9046708004 Clip, pipe 6162435600	Buy now
19	9701406035 Bolt(3rv)	Buy now
21	6G51241600 Valve, pressure control	Buy now
22	9050116M11 Spring, compression (688)	Buy now
23	9048020M05 Grommet (688)	Buy now
24	6G511382A1 Gasket 2	Buy now
25	6G511372005B Cover, bypass 2	Buy now
26	9759506520 Bolt(7u8)	Buy now
27	6E51257600 Hose 1	Buy now
28	9046513M36 Clamp(6h4)	Buy now
29	9470200247 Plug, spark (br8hs-10)	Buy now

Electrical 1

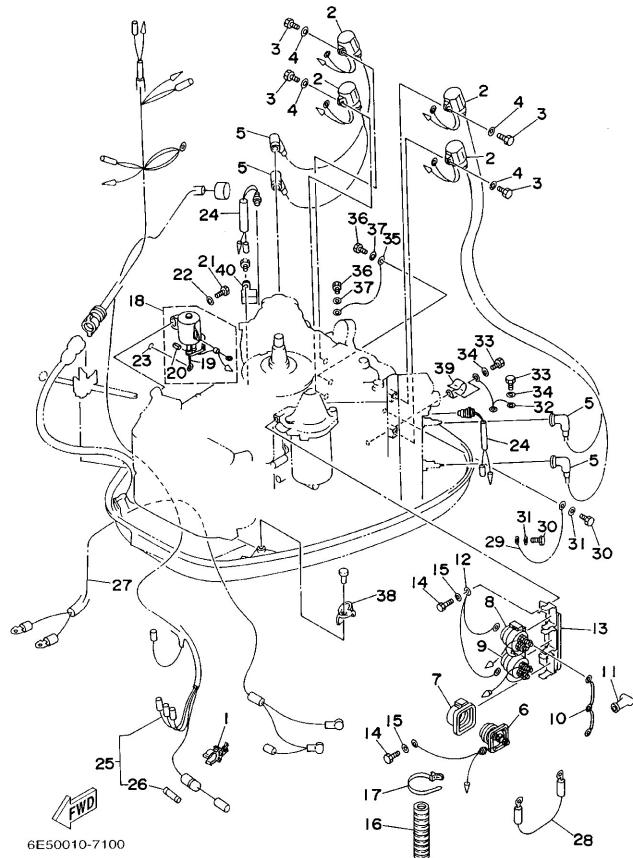



6E50300-7210

F

Ref	Part	
2	6A08231700 Damper, ignition coil	Buy now
3	6244254200 Collar	Buy now
4	9011906M59 Bolt, with washer	Buy now
5	9709506012 Bolt(gh1)	Buy now
6	9299006600 Washer, plain (646)	Buy now
7	6E58554000 C.d.i. unit assembly	Buy now
8	9858006540 Screw pan head	Buy now
9	9299506100 Washer(6a1)	Buy now
11	6N78553700 Cover	Buy now
12	9015906M11 Screw, with washer(6l2)	Buy now
13	6H08196000 Rectifier & regulator assembly	Buy now
14	9701306045 Bolt, hexagon	Buy now
16	9038706M77 Collar	Buy now
17	9020106M05 Washer, plate(6e3)	Buy now
18	6E58196100 Cover	Buy now

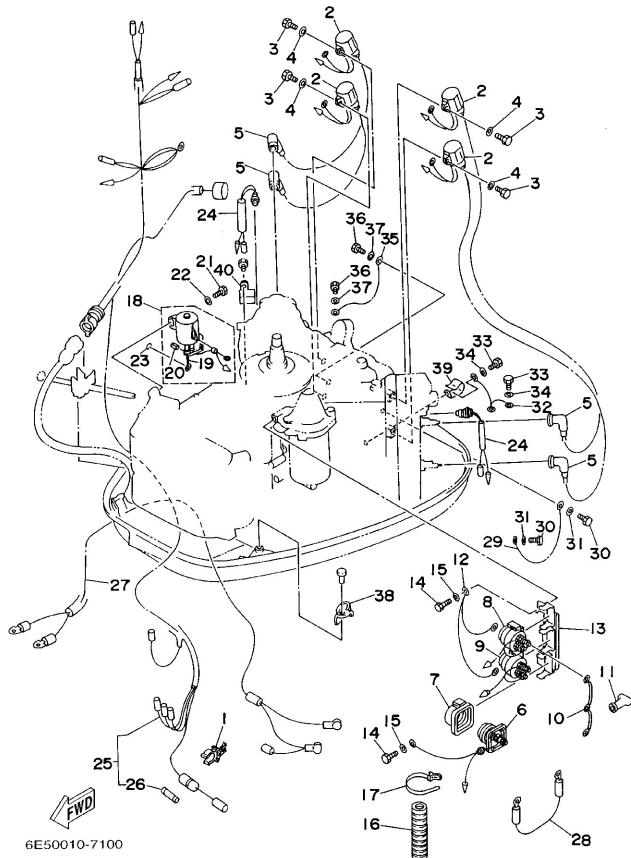
Electrical 2



F

Ref	Part	
1	6G58215200 Holder, fuse	Buy now
2	6R38557001 Ignition coil assembly	Buy now
3	9709506020 Bolt(7u8)	Buy now
4	9299006600 Washer, plain (646)	Buy now
5	6G18237020 Plug cap assembly	Buy now
6	61A8194100 Starter relay assembly	Buy now
7	6898195210 Holder, starter relay	Buy now
8	6E58195000 Relay assembly	Buy now
9	6E58195A00 Relay assembly	Buy now
10	6G58714910 Connector	Buy now
11	6G58211900 Cover, lead wire	Buy now
12	6E58211600 Wire, minus lead	Buy now
13	6E58194822 Bracket	Buy now
14	9709506016 Bolt, hexagon deep recess	Buy now
16	6N78355700 Tube	Buy now

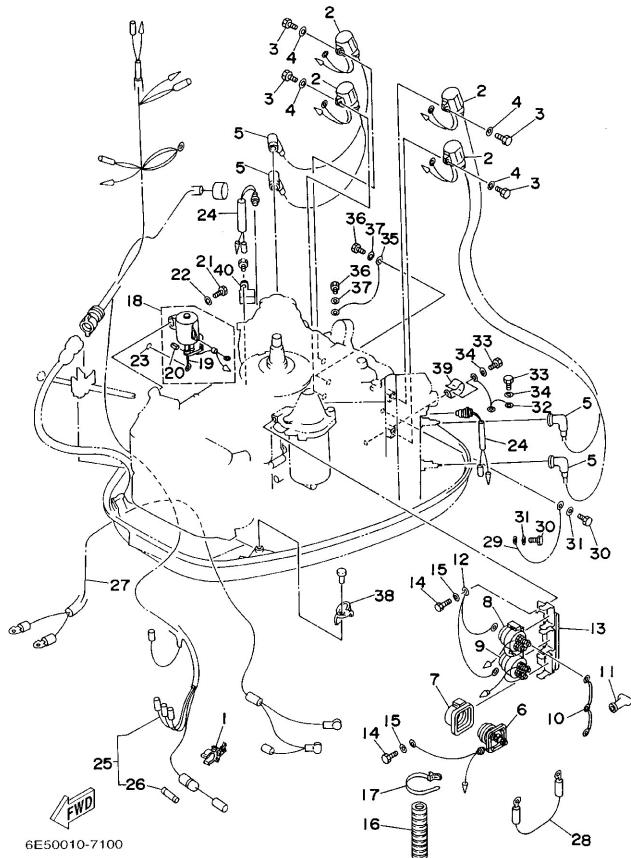
Electrical 2



F

Ref	Part	
17	9046513M36 Clamp(6h4)	Buy now
18	6E58611002 Solenoid	Buy now
19	6E58611601 Wire, pull	Buy now
20	9160930010 Pin, spring (663)	Buy now
23	9321003261 O-ring (663)	Buy now
24	6888256010 Thermo switch assembly	Buy now
25	6E58259015 Wire Harness assembly	Buy now
26	6828215100 Fuse	Buy now
27	6E58210512 Battery cable	Buy now
28	6E58211700 Wire, lead	Buy now
29	6R38251900 Wire, earth lead	Buy now
30	9709506012 Bolt(gh1)	Buy now
32	6E58253100 Wire, lead	Buy now
35	6628251900 Wire, earth lead	Buy now
38	9046512M25 Clamp (6e5)	Buy now

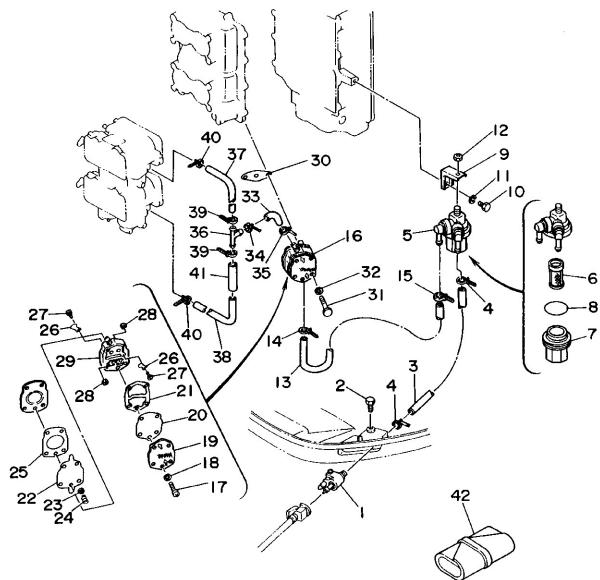
Electrical 2



Ref	Part	
39	9046508M33 Clamp(6t4)	Buy now
40	9046510M14 Clamp	Buy now

F

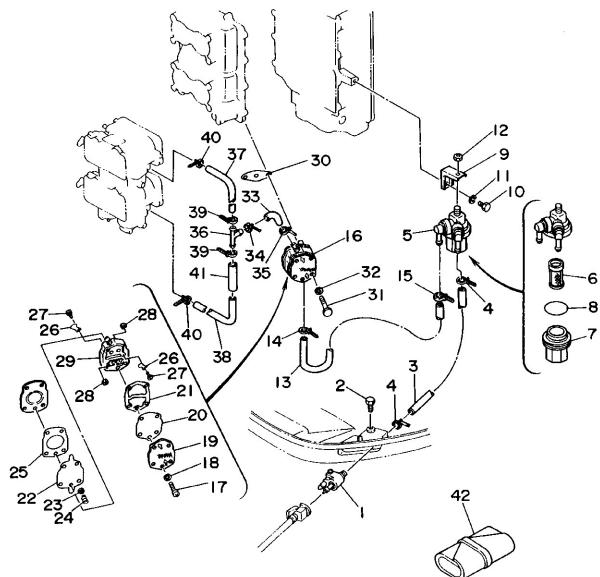
Fuel



6E50300-4090

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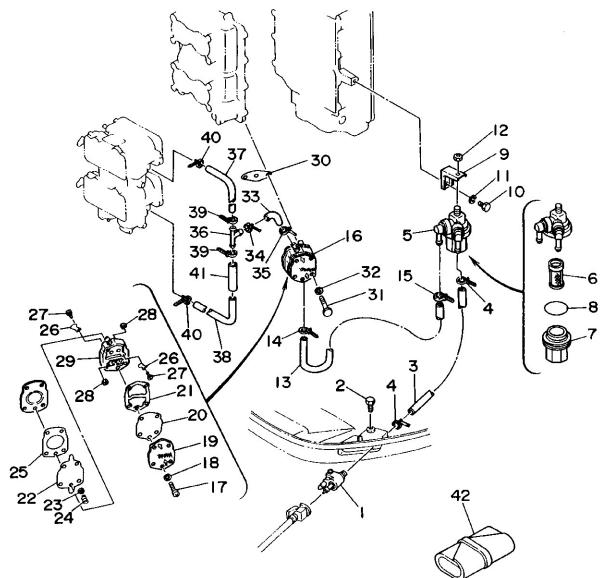
Ref	Part	
1	6E52430410 Fuel pipe joint comp. 1	Buy now
2	9709506028 Bolt (6g0)	Buy now
3	6E52431300 Pipe 3	Buy now
4	9046511M10 Clamp	Buy now
5	6R32456000 Filter assembly	Buy now
6	61N2456300 Element, filter	Buy now
7	61N2452100 Cup, filter	Buy now
8	9321032738 O-ring(1wg)	Buy now
9	6E52456600 Bracket, filter	Buy now
10	9709506014 Bolt(gj3)	Buy now
11	9299506100 Washer(6a1)	Buy now
12	9538008600 Nut (661)	Buy now
13	6E52431400 Pipe 4	Buy now
16	6E52441003 Fuel pump assembly	Buy now
17	9858005035 Screw, pan head (686)	Buy now



6E50300-4090

C

Ref	Part	
18	9299005600 Washer, plain (646)	Buy now
19	6E52441300 Body 2	Buy now
20	6E52447100 Diaphragm	Buy now
21	6E52443500 Gasket, body 2	Buy now
22	6E52441100 Diaphragm	Buy now
23	6482442400 Seat,spring	Buy now
24	6E52442300 Spring, diaphragm	Buy now
25	6E52443402 Gasket, body	Buy now
26	6A02442101 Valve, check	Buy now
27	6A01432500 Screw, pan head	Buy now
28	9538003600 Nut (6g8)	Buy now
29	6E52441202 Body 1	Buy now
30	65024431A0 Gasket,fuel pump	Buy now
31	9709506050 Bolt(jf7)	Buy now
32	9299006600 Washer, plain (646)	Buy now

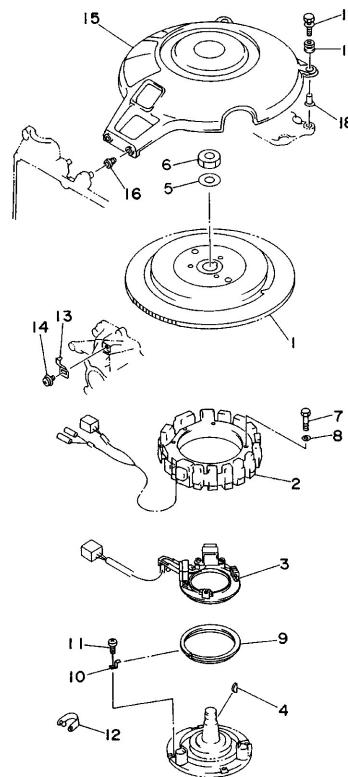


6E50300-4090

C

Ref	Part	
33	6G52431610 Pipe 6	Buy now
36	6E52437610 Pipe, joint 1	Buy now
37	6G52431810 Hose (I90)	Buy now
38	6G52431910 Pipe 9	Buy now
41	9044615M07 Hose(6g4)	Buy now
42	656W281002 Tool kit	Buy now

Generator

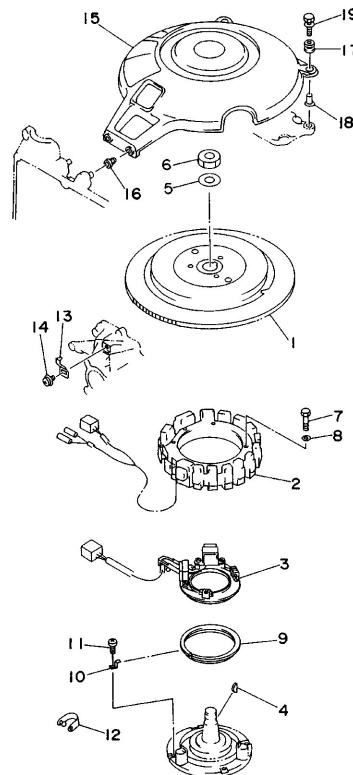


6E50300-7190

F

Ref	Part	
1	6E5855000 Rotor assembly	Buy now
2	6E5855100 Stator assembly	Buy now
3	6E5855800 Coil, pulser	Buy now
4	9028005049 Key, woodruff (12r)	Buy now
5	9020121M18 Washer, plate (663)	Buy now
6	9017020137 Nut, hexagon(663)	Buy now
7	9701306060 Bolt, hexagon	Buy now
8	9299006600 Washer, plain (646)	Buy now
9	6884161100 Retainer, magneto base 1	Buy now
10	6884161200 Retainer, magneto base 2	Buy now
11	9788006018 Screw, pan head(6e5)	Buy now
12	9046412M00 Clamp	Buy now
13	6E58133200 Plate, timing	Buy now
14	9798506210 Screw pan head	Buy now
15	6E58133701 Cover, flywheel	Buy now

Generator



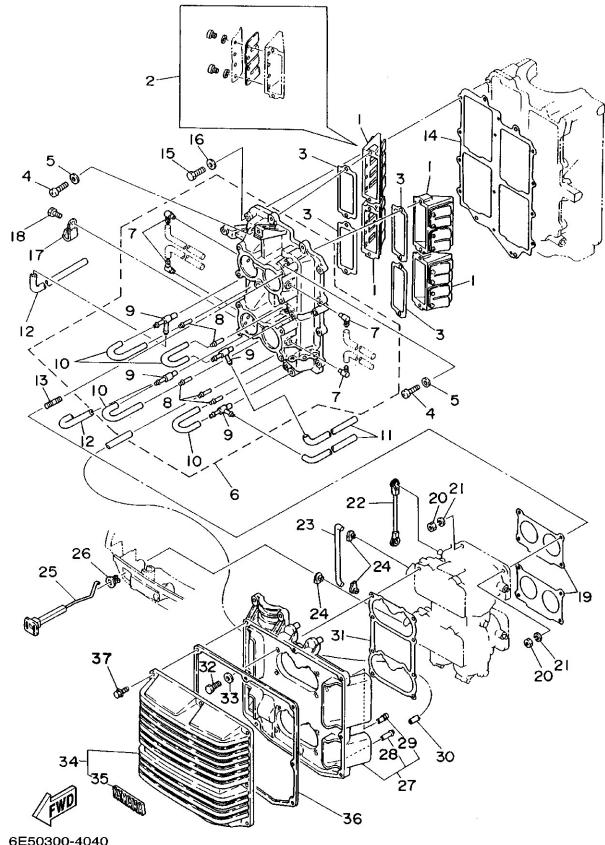
6E50300-7190



F

Ref	Part	
16	6G58231700 Damper	Buy now
17	6A08231700 Damper, ignition coil	Buy now
18	6244254200 Collar	Buy now
19	9011906M59 Bolt, with washer	Buy now

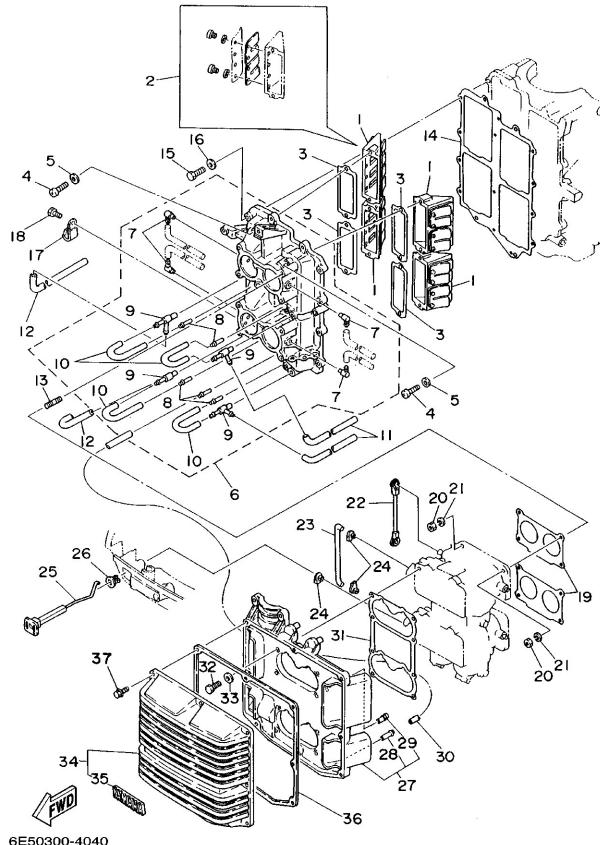
Intake



B

Ref	Part	
1	6E51361000 Reed valve assembly	Buy now
2	6E5W000400 Reed set	Buy now
3	6E513621A1 Gasket, valve seat	Buy now
4	9858005525 Screw, panhead (a93)	Buy now
5	9299005600 Washer, plain (646)	Buy now
6	6E5136411194 Manifold 1	Buy now
7	6E51355200 Nozzle	Buy now
8	6241448500 Pipe, joint	Buy now
9	6E51137000 Check valve assembly	Buy now
10	9044507M28 Hose (l200)	Buy now
11	9044507M24 Hose (l390)	Buy now
12	9044507M46 Hose (l390)	Buy now
13	9011606M30 Bolt, stud(6e5)	Buy now
14	6E513645A1 Gasket, manifold 1	Buy now
15	9709506025 Bolt	Buy now

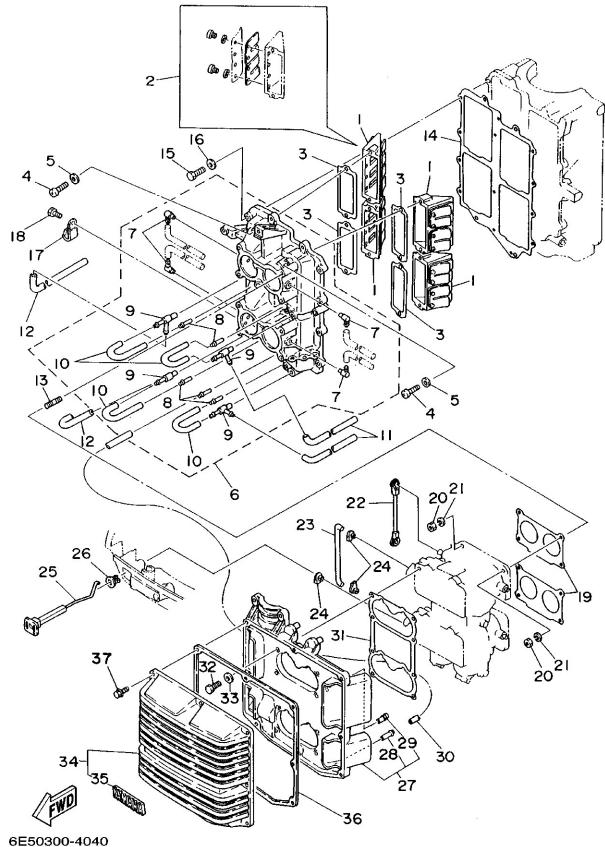
Intake



B

Ref	Part	
16	9299006600 Washer, plain (646)	Buy now
17	9046508028 Clamp (1e6)	Buy now
18	9701306012 Bolt(gh1)	Buy now
19	6E514198A2 Gasket	Buy now
20	9538006600 Nut(661)	Buy now
21	9299506100 Washer(6a1)	Buy now
22	6E54121701 Rod, accel. lever	Buy now
23	6E54125601 Rod, choke 1	Buy now
24	6614126202 Joint, choke lever	Buy now
25	6E54127102 Knob, choke	Buy now
26	6894127300 Grommet	Buy now
27	6E5144171094 Cover 1	Buy now
29	6E51448500 Pipe, joint	Buy now
30	9044507M23 Hose (i570)	Buy now
31	6E514483A1 Gasket	Buy now

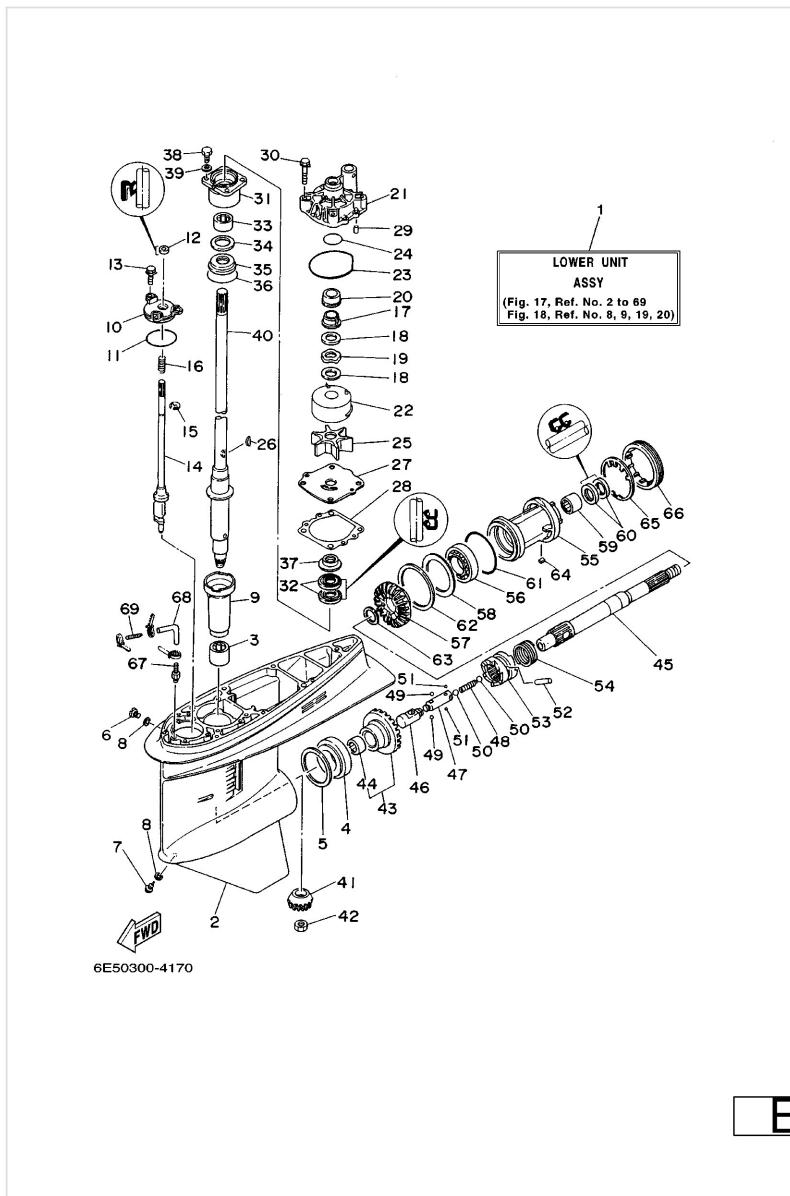
Intake



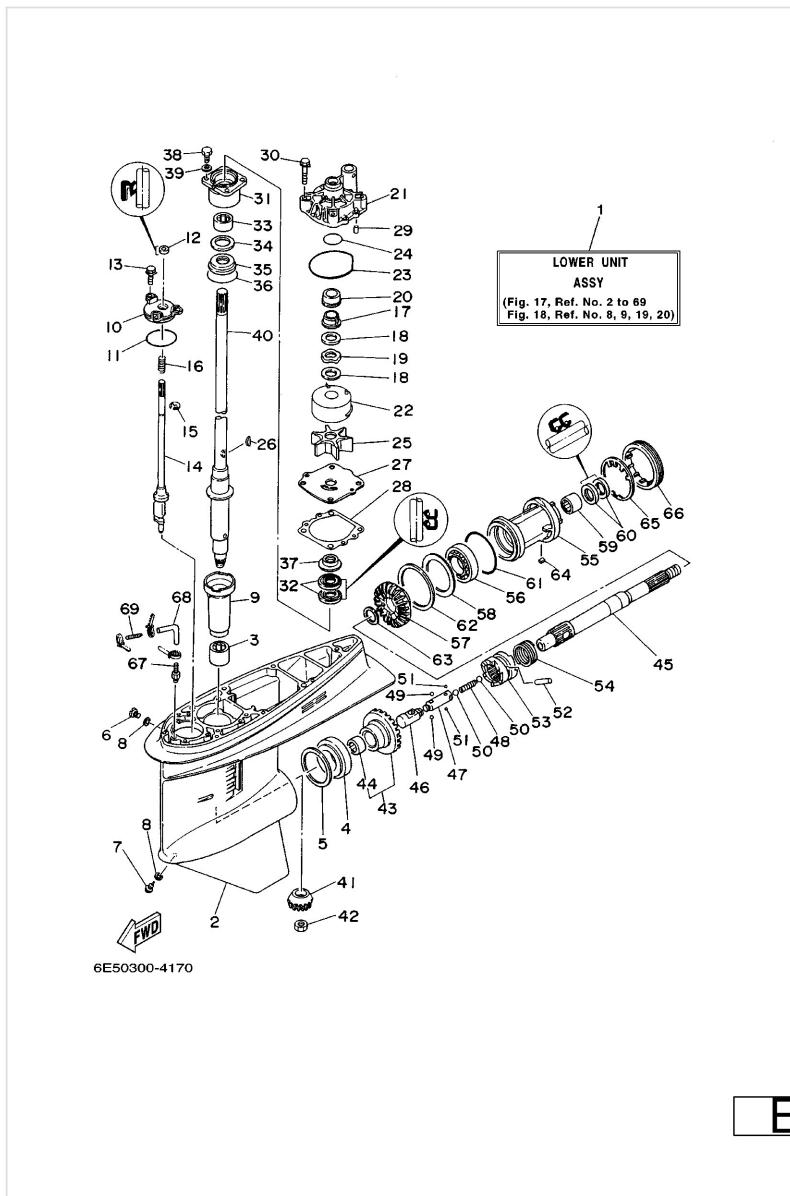
Ref	Part	
32	9709506020 Bolt(7u8)	Buy now
34	6E51441800 Cover 2	Buy now
35	6E51441K00 Emblem 1	Buy now
36	6E514416A1 Gasket, air cleaner	Buy now
37	9011906M31 Bolt, with washer(680)	Buy now

B

Lower Casing. Drive 1

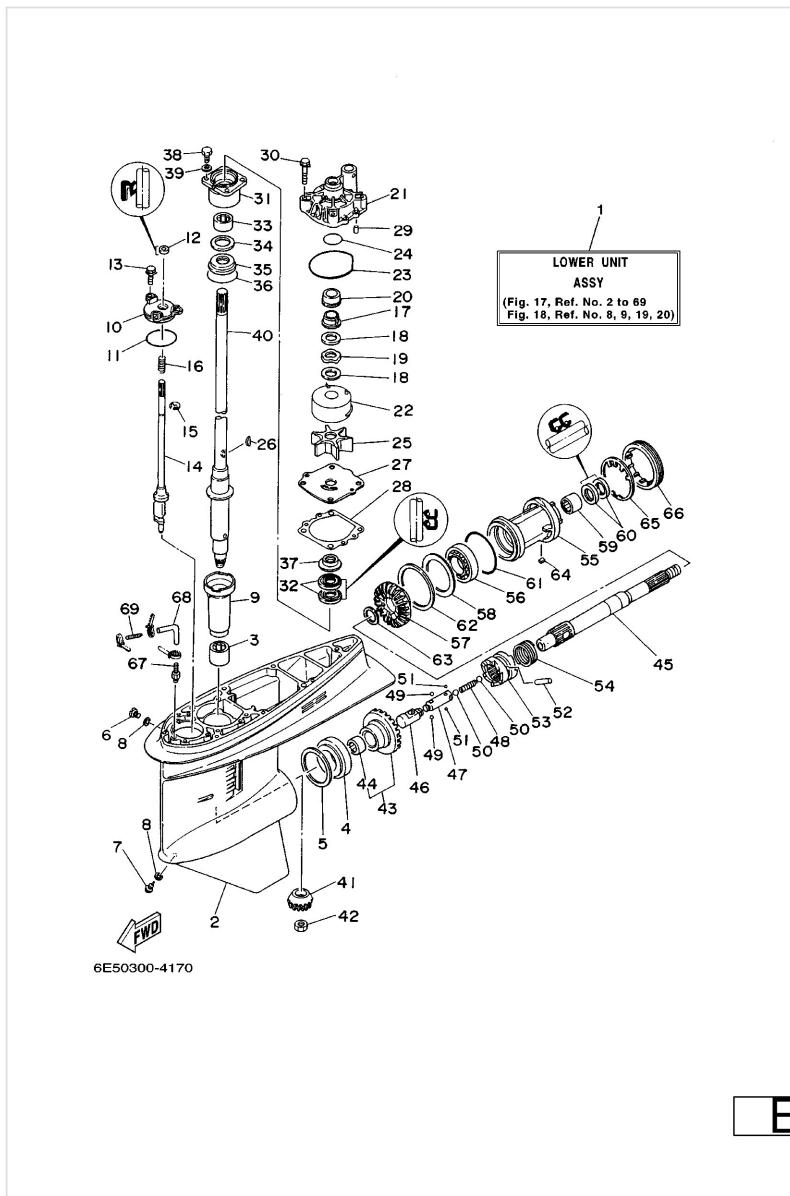


Lower Casing. Drive 1



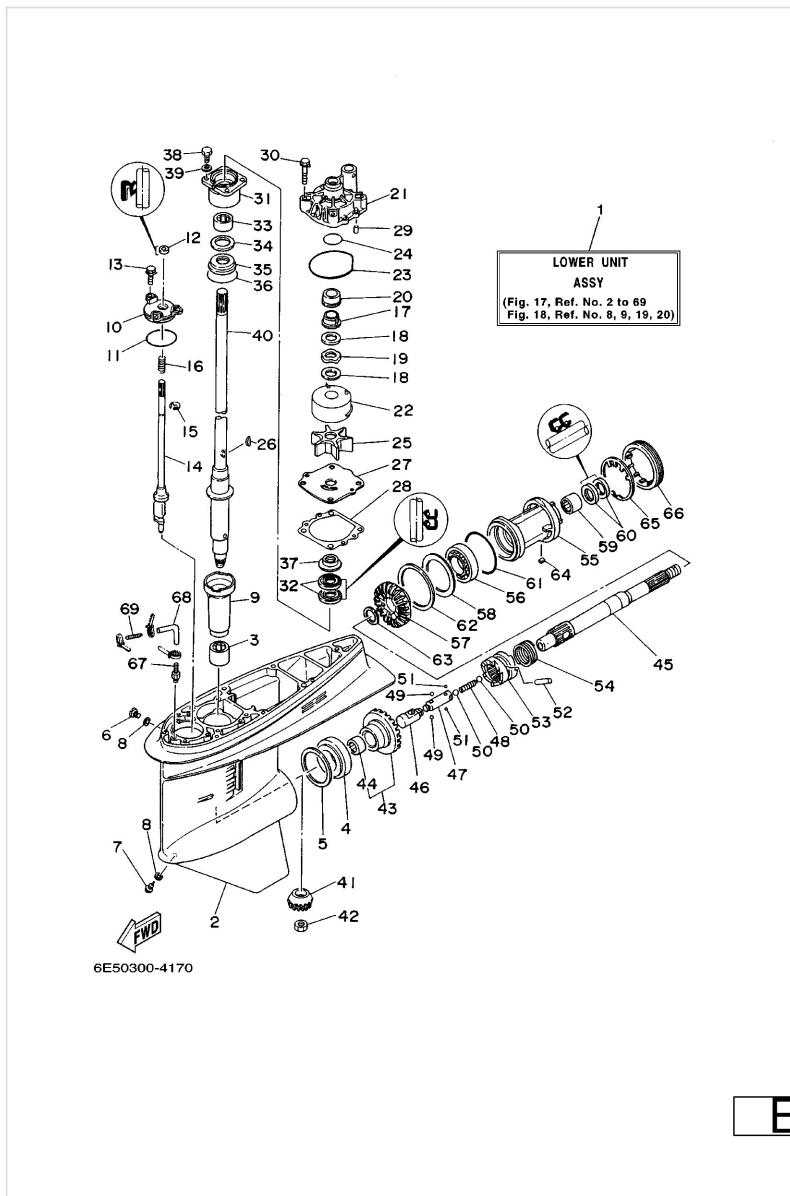
Ref	Part	
19	9020622M19 Washer, wave(61a)	Buy now
20	61A4552700 Collar, drive shaft	Buy now
21	61A4431101 Housing, water pump	Buy now
22	61A4432201 Insert, cartridge	Buy now
23	9321086M38 O-ring (6e5)	Buy now
24	9321037M67 O-ring (6g8)	Buy now
25	6E54435200 Impeller	Buy now
26	9028004M05 Key, woodruff (6e5)	Buy now
27	6E54432300 Outer plate, cartridge	Buy now
28	6E544315A0 Gasket,water pump	Buy now
29	9360612019 Pin, dowel (614)	Buy now
30	9011908M14 Bolt, with washer	Buy now
31	6E5453310094 Housing, bearing	Buy now
32	9310128M16 Oil seal (6e5)	Buy now
33	93315430V5 Bearing, cylindrical(6k0)	Buy now

Lower Casing. Drive 1



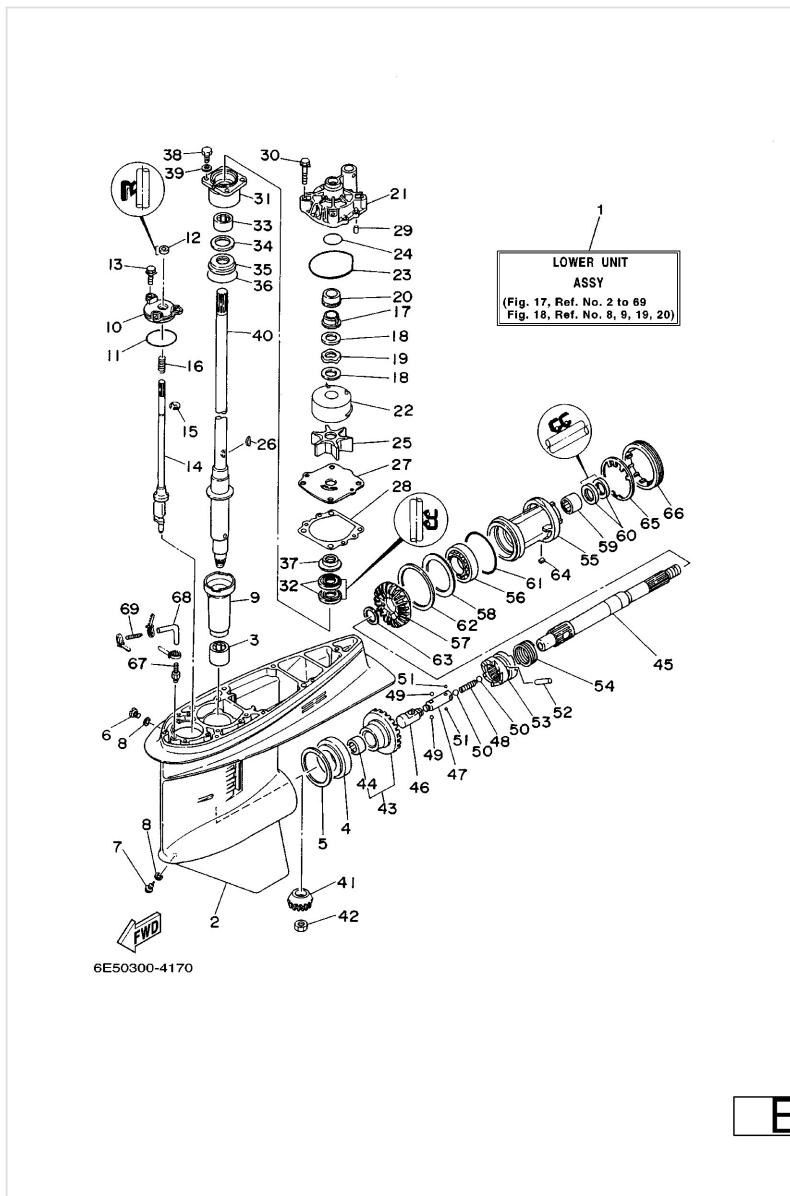
Ref	Part	
34	6E5455870110 Shim (t:0.10mm)	Buy now
34	6E5455870112 Shim (t:0.12mm)	Buy now
34	6E5455870115 Shim (t:0.15mm)	Buy now
34	6E5455870118 Shim (t:0.18mm)	Buy now
34	6E5455870130 Shim (t:0.30mm)	Buy now
34	6E5455870140 Shim (t:0.40mm)	Buy now
34	6E5455870150 Shim (t:0.50mm)	Buy now
35	93341930U0 Bearing, thrust(64d)	Buy now
36	9321054534 O-ring (70e)	Buy now
37	6E54534400 Cover, oil seal	Buy now
38	9709508025 Bolt (62g)	Buy now
39	9299008600 Washer, plain (663)	Buy now
40	6E54550101 Drive shaft comp.	Buy now
41	6E54555102 Pinion	Buy now
42	9017016M01 Nut, hexagon (688)	Buy now

Lower Casing. Drive 1

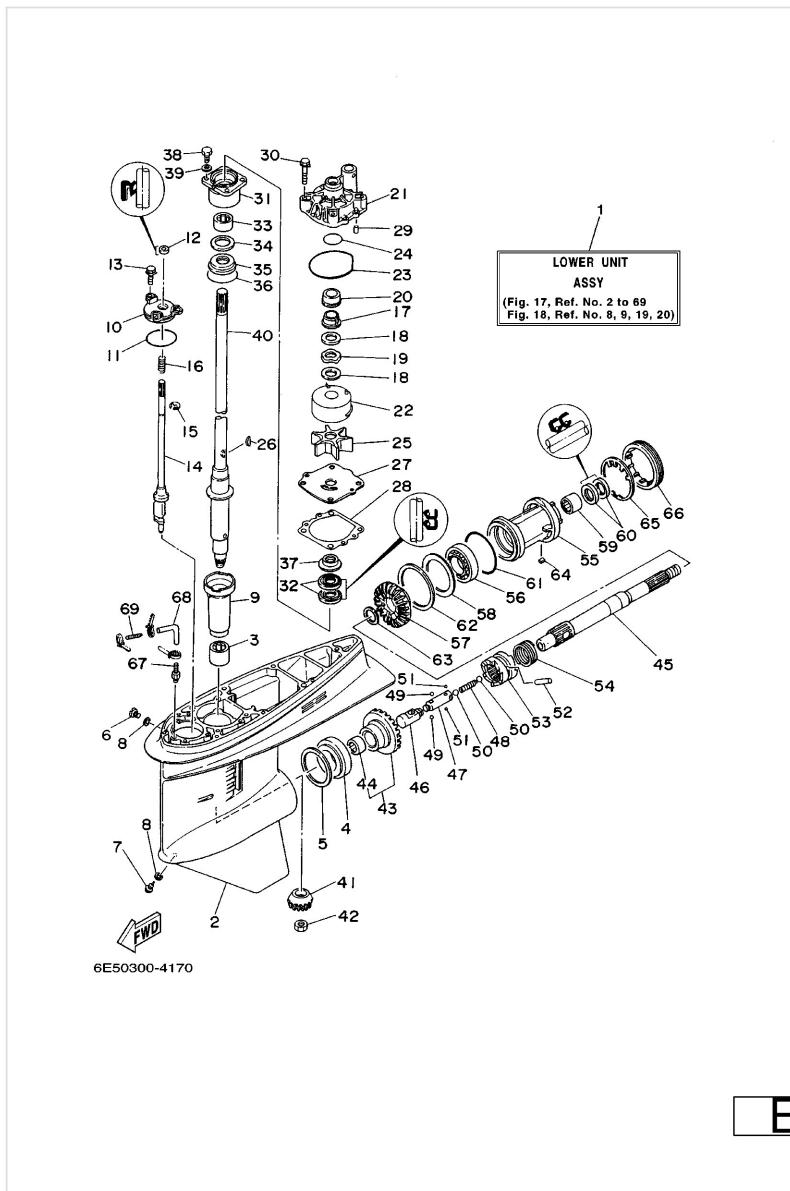


Ref	Part	
43	6E54556001 Gear 1 assembly	Buy now
44	93315425U7 Brg,cyl-cal roller (6e5)	Buy now
45	6E54561101 Shaft, propeller	Buy now
46	6E54564101 Shifter	Buy now
47	6E54563401 Slide, shift	Buy now
48	9050116M37 Spring (6g5)	Buy now
49	9350732031 Ball (12r)	Buy now
50	9351132027 Ball (498)	Buy now
51	9350316003 Ball	Buy now
52	9025008M07 Pin, straight (6g5)	Buy now
53	6E54563101 Clutch, dog	Buy now
54	6E54563301 Ring, cross pin	Buy now
55	6E5453320094 Housing, bearing	Buy now
56	93306208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
57	6E54557101 Gear 2	Buy now

Lower Casing. Drive 1

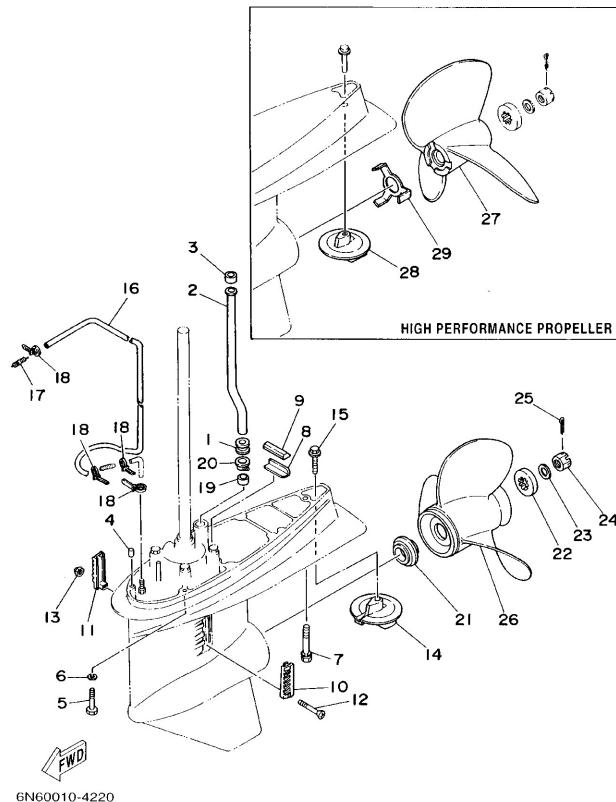


Lower Casing. Drive 1



Ref	Part	
67	6E54537800 Nipple, hose	Buy now
68	9044507ME8 Hose (I250)	Buy now
69	6E58355810 End, nipple	Buy now

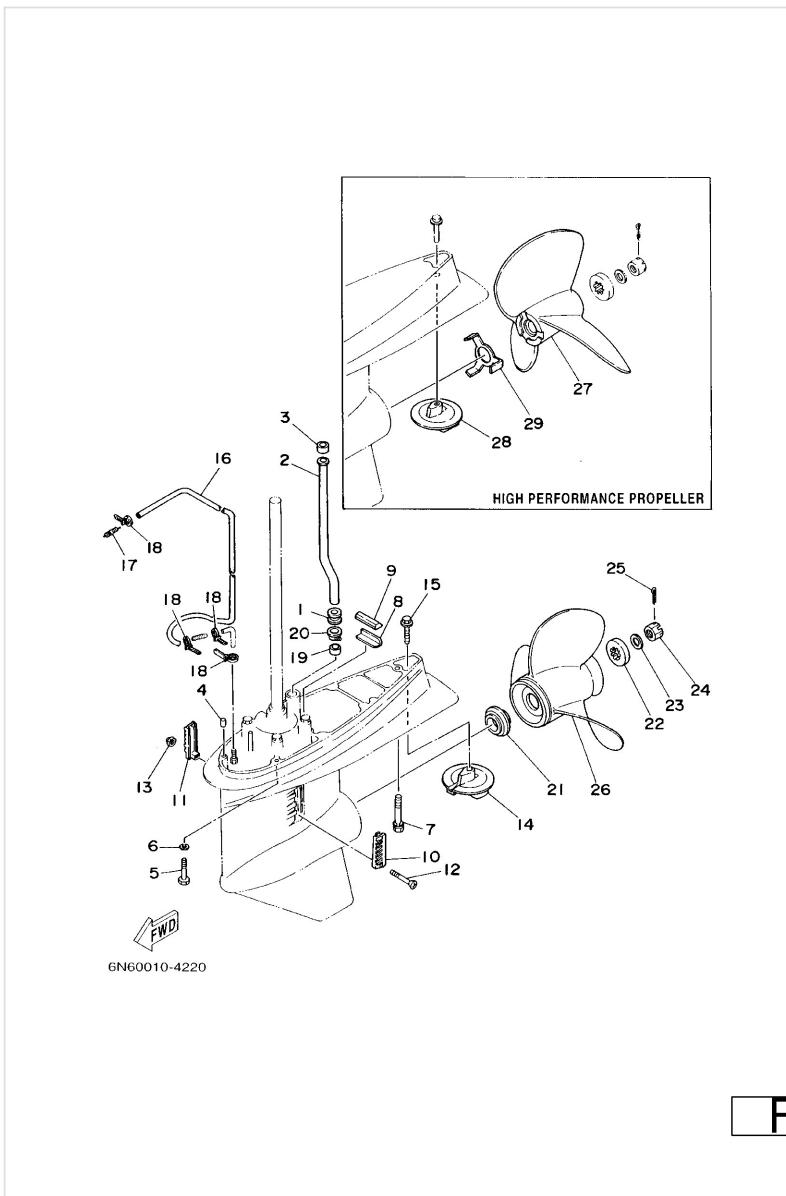
Lower Casing. Drive 2



F

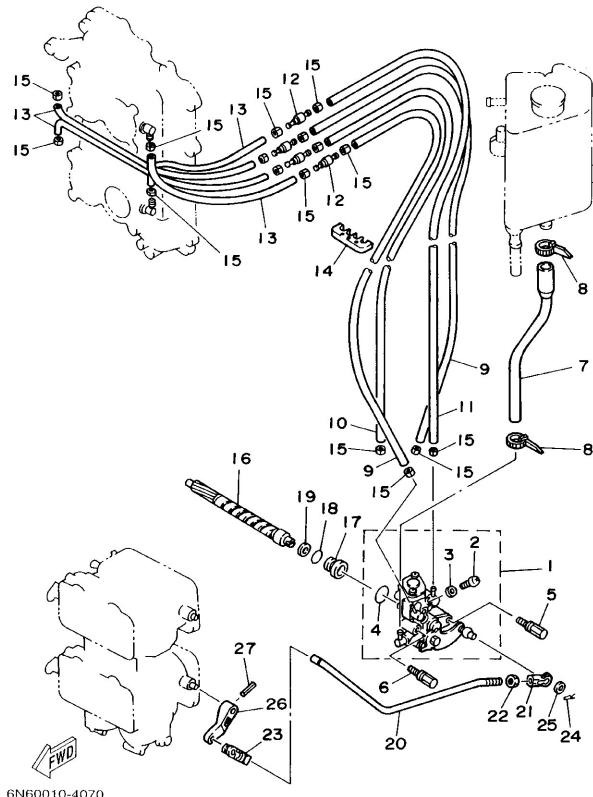
Ref	Part	
1	6E54436600 Damper, water seal 2	Buy now
2	6E54436100 Tube, water	Buy now
3	6E54436500 Damper, water seal 1	Buy now
4	9360812M05 Pin, dowel b (6e5)	Buy now
5	9709510045 Bolt(64d)	Buy now
6	9299010100 Ybs67-10 washer, spring	Buy now
7	9011910M89 Bolt, with washer	Buy now
10	6884521402 Cover, water inlet	Buy now
11	6884521502 Cover, water inlet	Buy now
12	9014205M03 Screw, countersunk	Buy now
13	9018505904 Nut nylon (sus)(ex4)	Buy now
14	6E54537101 Trim tab	Buy now
15	9010510M67 Bolt, hexagon (663)	Buy now
16	9044507MFO Hose (l1160)	Buy now
17	6E58355800 End, nipple	Buy now

Lower Casing. Drive 2



Ref	Part	
18	9046511M10 Clamp	Buy now
21	6E54598701 Spacer 1	Buy now
22	6884599701 Spacer 2	Buy now
23	9299018200 Washer (6e5)	Buy now
24	9017118M04 Nut, castle (6e5)	Buy now
25	9149040030 Pin, cotter (663)	Buy now
27	6E54597010 Propeller (ss 3x14"x20"-p) UR	Buy now
27	6E54597210 Propeller (ss 3x14"x24"-p) UR	Buy now
27	6E54597410 Propeller (ss 3x14"x28"-p) UR	Buy now
27	6E54597610 Propellar assembly (3x14"x22"-p) UR	Buy now
27	6E54597810 Propeller assembly (3x14"x26"-p) UR	Buy now
28	6E54537110 Tab-trim	Buy now
29	6E54599410 Plate, tooth	Buy now

Oil Pump

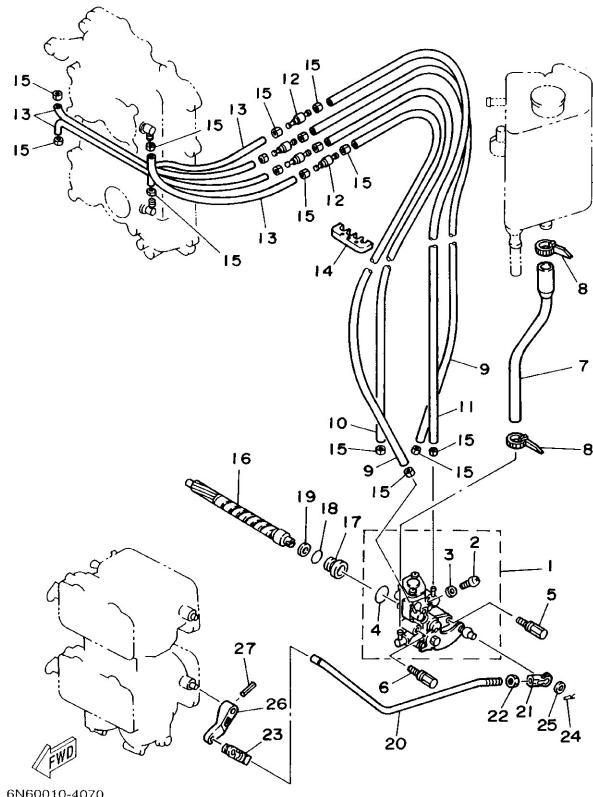


GN60010-4070

B

Ref	Part	
1	6N61320000 Oil injection pump assembly	Buy now
2	7162444400 Screw	Buy now
3	1YU1318700 Gasket, breather bolt	Buy now
4	9321019MA7 O-ring(6r0)	Buy now
5	9010906M40 Bolt(6h0)	Buy now
6	9010906M39 Bolt(6h0)	Buy now
7	6N71341600 Pipe, oil 1	Buy now
8	9046511M10 Clamp	Buy now
9	9044507M89 Hose (I390)	Buy now
10	9044507M02 Hose (I200)	Buy now
11	9044507M72 Hose (I390)	Buy now
12	6R31318310 Valve, check	Buy now
13	9044507M87 Hose(62t)	Buy now
14	9046407M06 Clamp (6e5)	Buy now
15	9046807M02 Clip (6e5)	Buy now

Oil Pump

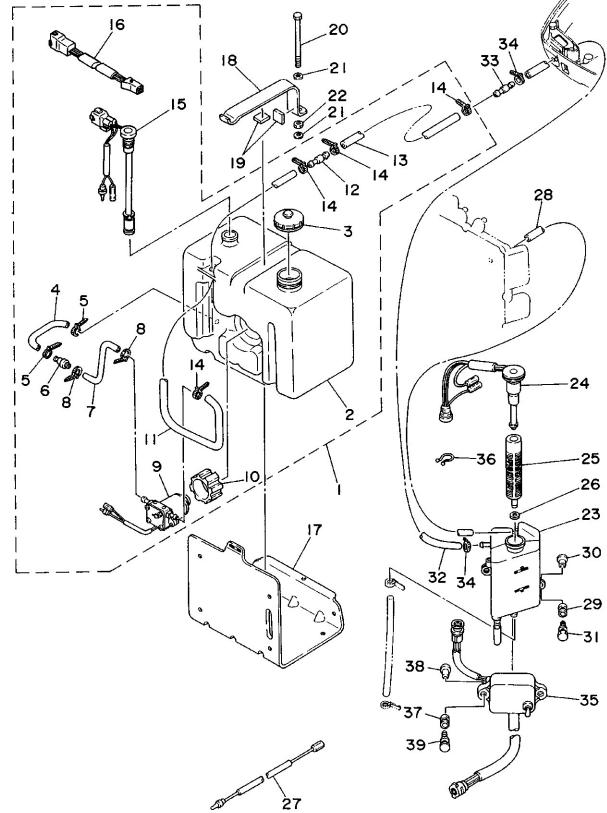


GN60010-4070

B

Ref	Part	
16	6R31153700 Gear, driven	Buy now
17	6R31311700 Collar, distance	Buy now
18	9321013595 93210-13m04	Buy now
19	9020208M44 Washer, plate(6r3)	Buy now
20	6R34124100 Rod, link	Buy now
21	6H14123700 Joint, link	Buy now
22	9538005600 Nut, hexagon (663)	Buy now
23	6R54123700 Joint, link	Buy now
24	9046805M03 Clip(6j8)	Buy now
25	9020205088 Washer, plate (666)	Buy now
26	6E51427601 Lever	Buy now
27	9169030016 Pin, spring	Buy now

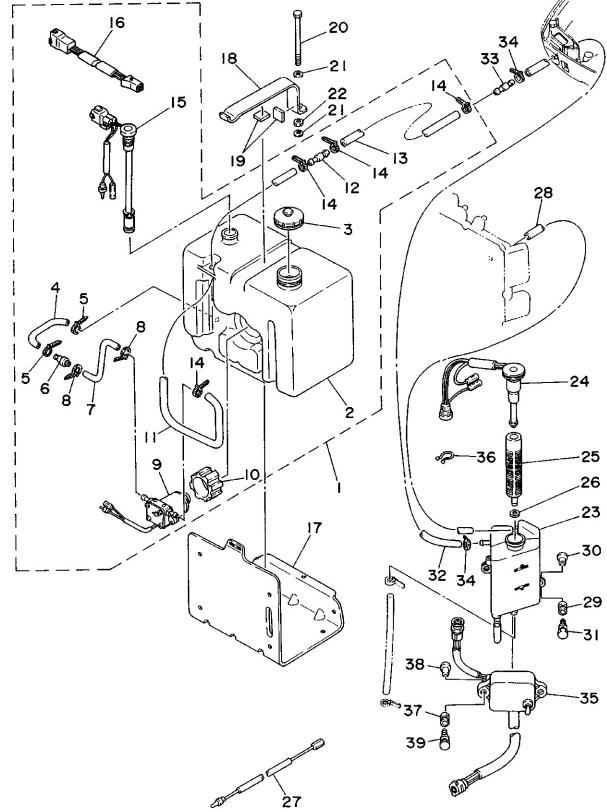
Oil Tank



 6E50300-4070

Ref	Part	
1	6E52170808 Sub oil tank assembly	Buy now
2	6E52173302 Sub tank, oil (10.5l)	Buy now
3	6E52177003 Oil tank cap assembly	Buy now
4	6E52432200 Pipe 11	Buy now
5	9046511M10 Clamp	Buy now
6	6462425102 Strainer 1	Buy now
7	6E52431901 Pipe, oil	Buy now
9	6E58190001 Oil feed pump assembly	Buy now
10	6E58192200 Grommet	Buy now
11	6E52432101 Pipe 10	Buy now
12	6E52437900 Pipe, joint 4	Buy now
13	9044511M81 Hose (I3000)	Buy now
15	6E58572004 Oil level gauge assembly	Buy now
16	6R38572130 Wire, lead	Buy now
17	6E5217340133 Holder, oil sub tank	Buy now

Oil Tank

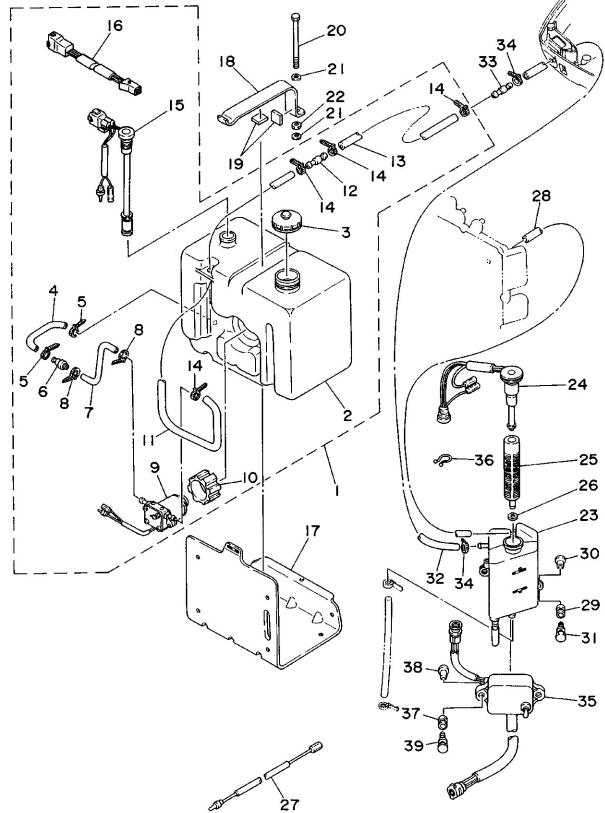


 FWD
 6E50300-4070

B

Ref	Part	
18	6E5217980133 Bracket, damper	Buy now
19	6E52174600 Damper	Buy now
20	9708006100 Bolt, hexagon	Buy now
21	9299006600 Washer, plain (646)	Buy now
22	9538006600 Nut(661)	Buy now
23	6E52175005 Oil tank assembly	Buy now
24	6E58573014 Oil Level Gauge assembly	Buy now
25	6E51341100 Strainer, oil	Buy now
26	6E51341400 Gasket, strainer cover	Buy now
27	6E58131502 Lead Wire assembly	Buy now
28	9044505M02 Hose (I700)	Buy now
29	6A08231700 Damper, ignition coil	Buy now
30	6244254200 Collar	Buy now
31	9011906M65 Bolt, with washer	Buy now
32	6E52432300 Pipe 12	Buy now

Oil Tank

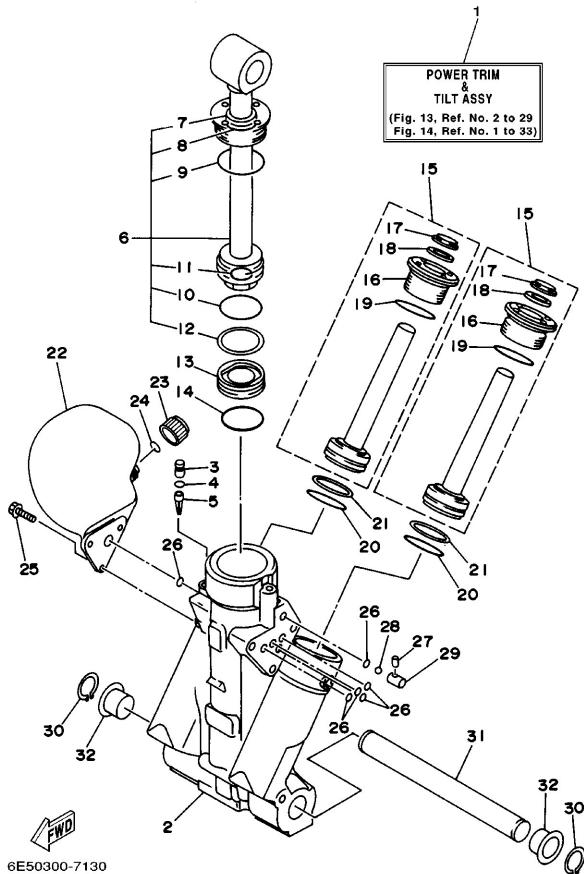


6E50300-4070

B

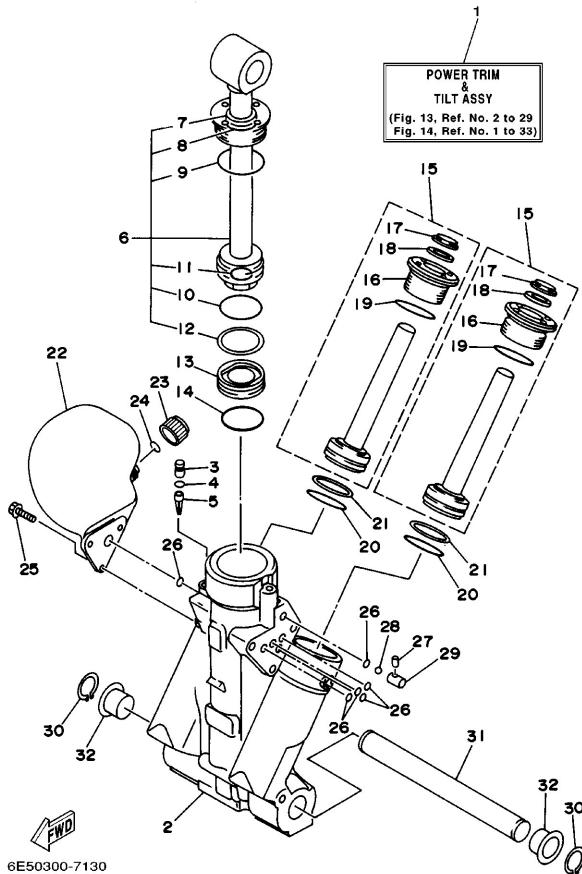
Ref	Part	
33	6E52446100 Pipe, Joint	Buy now
35	6E58574002 Control unit kit	Buy now
36	9046416039 Clamp (3y2)	Buy now

Power Trim & Tilt Assy 1



Ref	Part	
2	64E4382500 Housing Trim & Tilt	Buy now
3	64E4388J00 Plug 2	Buy now
4	9321010M74 O-ring	Buy now
5	64E4381700 Filter 2	Buy now
6	64E4381000 Tilt piston sub assembly	Buy now
7	64E4389800 Seal, dust 2	Buy now
8	64E4386700 O-ring 7	Buy now
9	64E4386600 O-ring 6	Buy now
10	6E54386200 O-ring 2	Buy now
11	64E4388300 O-ring 10	Buy now
12	6E54387200 Ring, back-up 2	Buy now
13	6E54381402 Piston, free	Buy now
16	64E4382100 Screw, trim cylinder end	Buy now
17	64E4382200 Seal, trim dust	Buy now
18	64E4384J00 Seal, trim down	Buy now

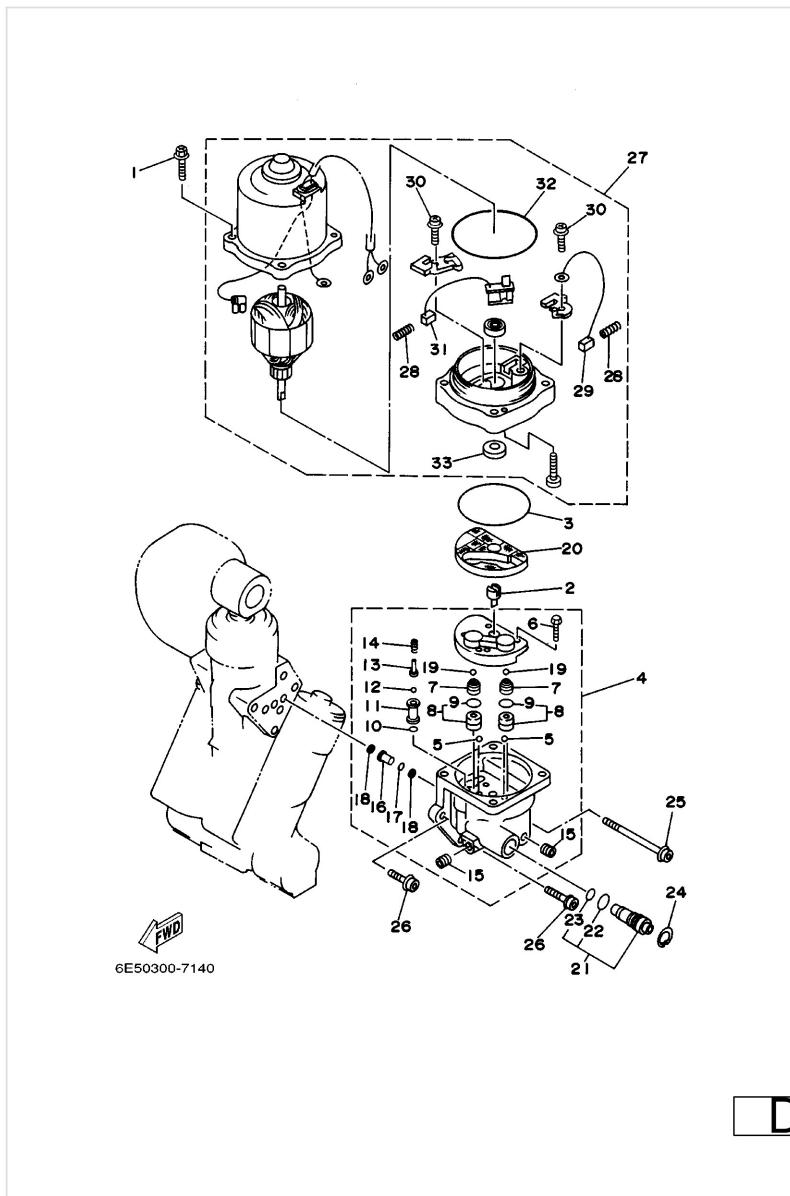
Power Trim & Tilt Assy 1



D

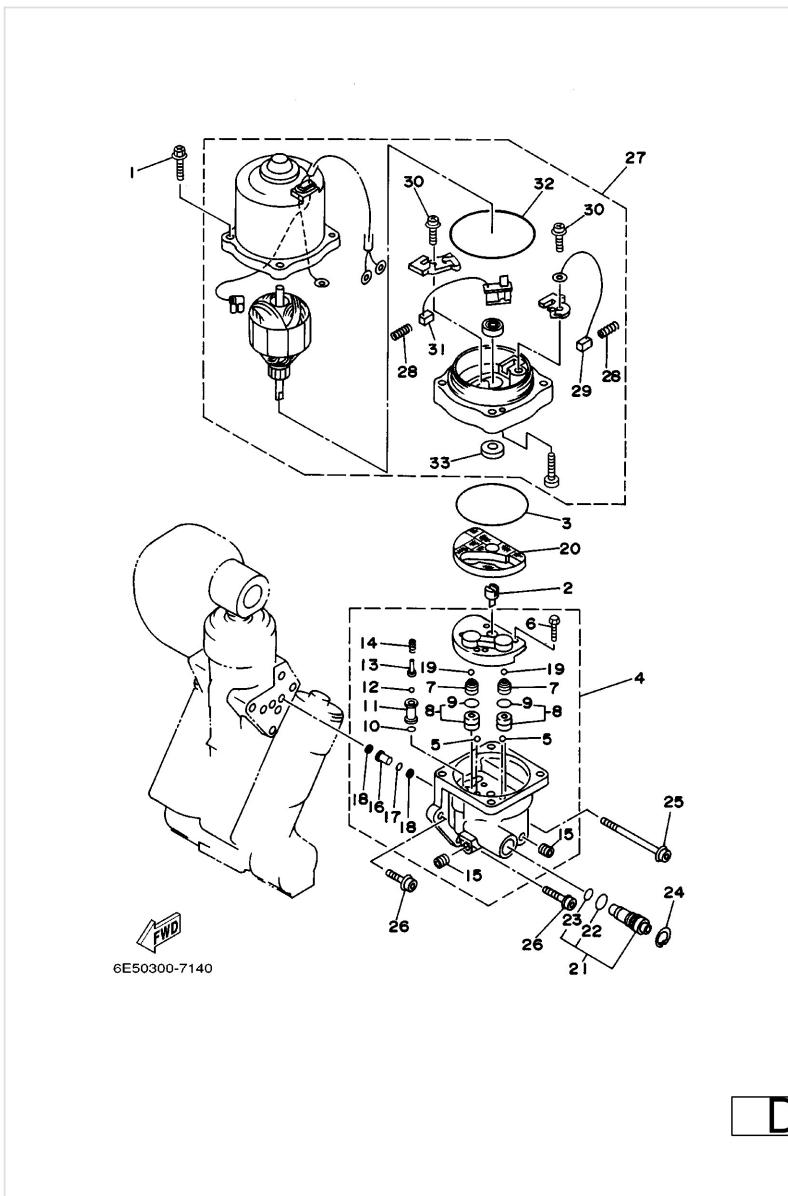
Ref	Part	
19	6G54386400 O-ring 4	Buy now
20	6E54386400 O-ring 4	Buy now
21	6E54387401 Ring, back-up 4	Buy now
22	64E4382800 Body, reservoir	Buy now
23	64E4382900 Plug, reservoir	Buy now
24	64E4389700 O-ring	Buy now
25	64E4388E00 Bolt ,screw (l:14mm)	Buy now
26	64E4386900 O-ring 9	Buy now
27	64E4381G00 Pin 1	Buy now
28	6E54385800 Ball 1	Buy now
29	6E54382G00 Valve seat	Buy now
30	9341022M11 Circlip(61u)	Buy now
31	64E4381800 Lower shock mount pin set	Buy now
32	9038622M98 Bush(61u)	Buy now

Power Trim & Tilt Assy 2



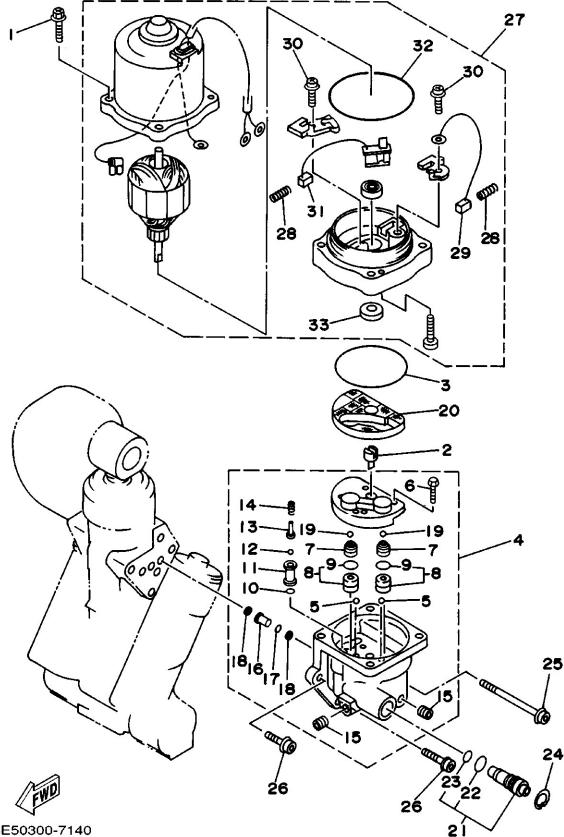
Ref	Part	
2	64E4383100 Connector, shaft	Buy now
3	64E4386800 O-ring 8	Buy now
4	64E4383000 Gear pump assembly	Buy now
5	72X4385800 Ball	Buy now
6	64E4384310 Screw valve lock	Buy now
7	64E4384100 Piston, shuttle	Buy now
8	64E4380200 Valve sub assembly	Buy now
9	6E54389600 O-ring	Buy now
10	6G54386300 O-ring 3	Buy now
11	64E4385100 Seat, Relief Valve	Buy now
12	64E4385800 Ball	Buy now
13	64E4385900 Pin, Valve Support	Buy now
14	64E4385500 Spring, up relief	Buy now
15	6E54382601 Plug, taper screw	Buy now
16	64E4385000 Valve sub assembly	Buy now

Power Trim & Tilt Assy 2



Ref	Part	
17	64E4386500 O-ring 10	Buy now
18	64E4381600 Filter 1	Buy now
20	64E4381710 Filter 2	Buy now
21	64E4386000 Manual valve sub-assembly	Buy now
22	72X85075L0 O-ring (nsd161)	Buy now
23	64E4386200 Ring set	Buy now
24	64E4387500 Ring, snap	Buy now
25	64E4387910 Screw, with washer	Buy now
26	64E4387900 Screw, with washer	Buy now
27	64E4388000 Motor assembly	Buy now
28	6H14386K10 Spring, brush	Buy now
29	64E4389100 Brush 1	Buy now
30	9850704010 Screw, pan head(6g8)	Buy now
31	64E4389200 Breaker comp. (brush 2)	Buy now
32	6G54386500 O-ring	Buy now

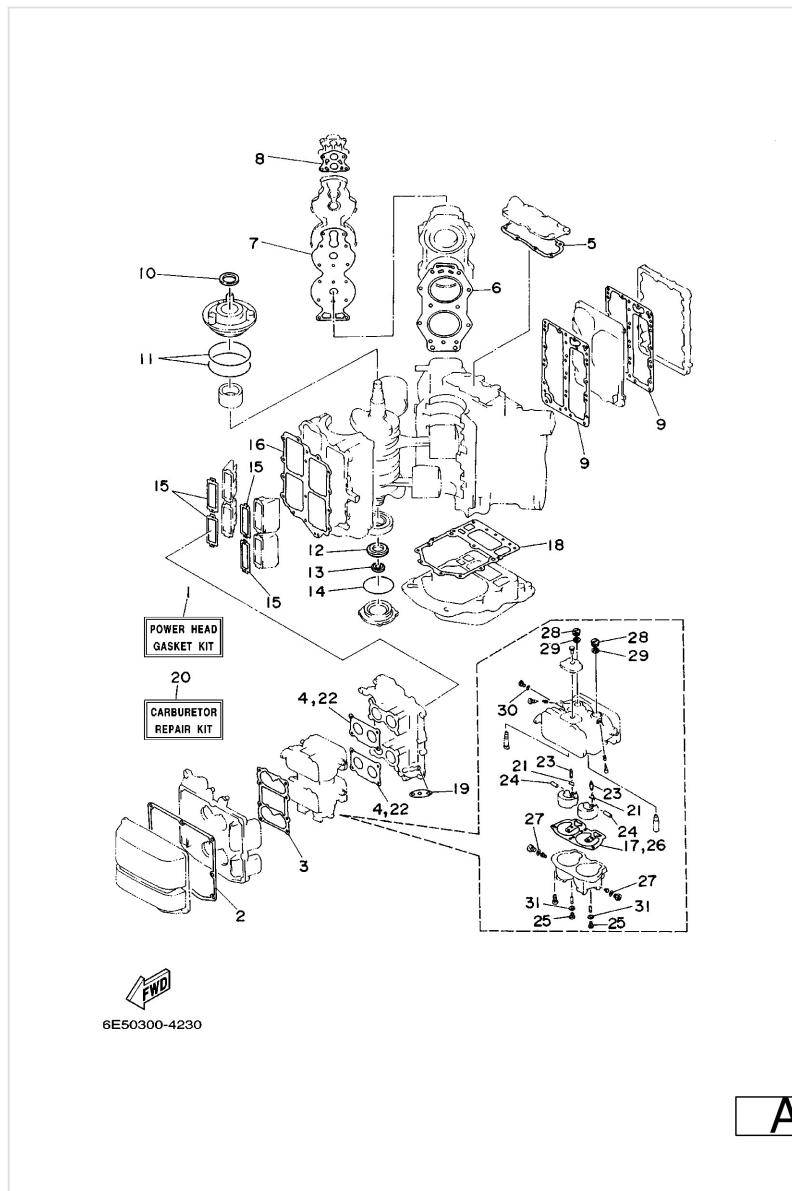
Power Trim & Tilt Assy 2



Ref	Part	
33	9310208M43 Oil seal(6b0)	Buy now

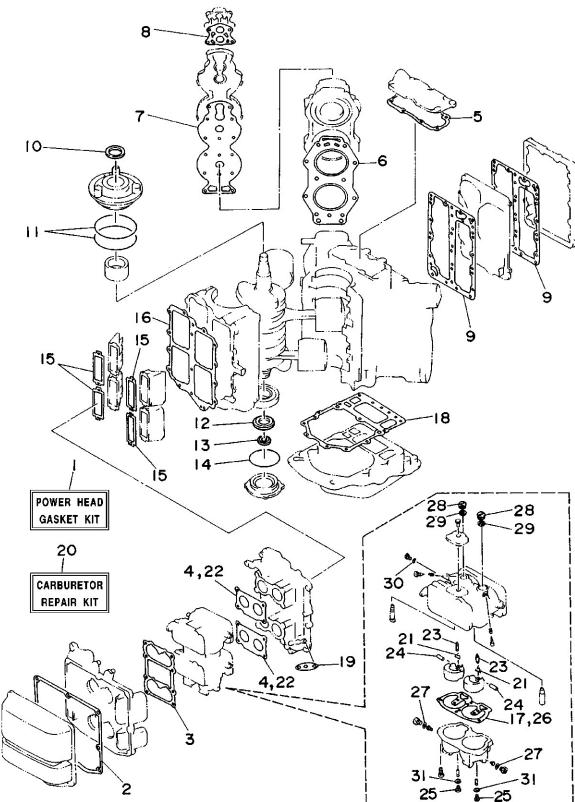
D

Repair Kit 1



Ref	Part	
1	6F3W000105 Power Head Gasket Kit	Buy now
2	6E514416A1 Gasket, air cleaner	Buy now
3	6E514483A1 Gasket	Buy now
4	6E514198A2 Gasket	Buy now
5	6E511381A2 Gasket 1	Buy now
6	6E511181A1 Gasket, cylinder head 1	Buy now
7	6E511193A0 Gasket, head cover 1	Buy now
8	68812414A1 Gasket, cover	Buy now
9	6E541112A1 Gasket, exhaust inner cover	Buy now
10	9310240M38 Oil seal(61a)	Buy now
11	9321104384 O-ring (705)	Buy now
12	9310235M13 Oil seal (6e5)	Buy now
13	9310122M15 Oil seal (6e5)	Buy now
14	9321074M35 O-ring (6e5)	Buy now
15	6E513621A1 Gasket, valve seat	Buy now

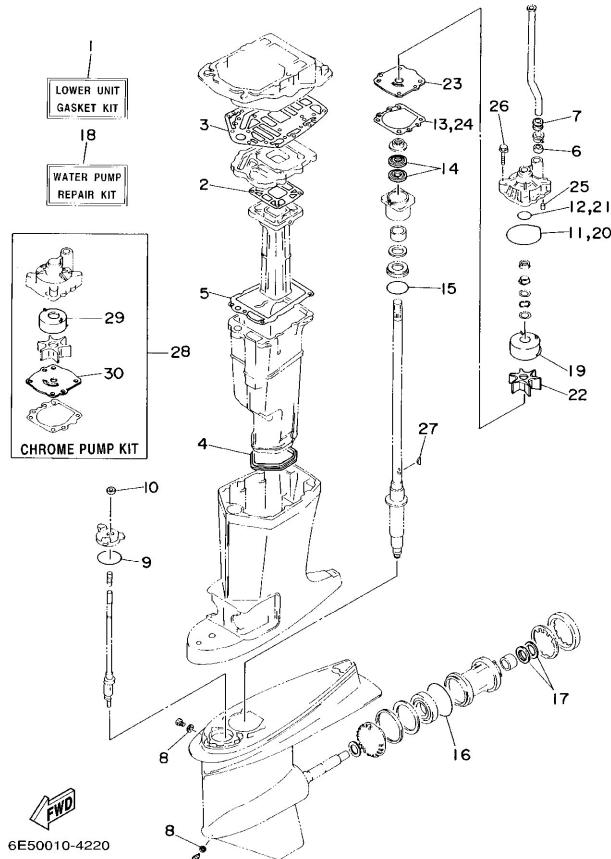
Repair Kit 1



A

Ref	Part	
16	6E513645A1 Gasket, manifold 1	Buy now
17	64D1438400 Gasket, float chamber	Buy now
18	6G545113A1 Gasket, upper casing	Buy now
19	65024431A0 Gasket, fuel pump	Buy now
20	6E5W009308 Carburetor repair set	Buy now
21	6E51415900 Clip	Buy now
23	6E51454600 Valve, needle	Buy now
24	6E51438602 Pin, float	Buy now
25	64D1439400 Valve, drain	Buy now
27	6E51439800 Gasket	Buy now
28	6E51432801 Plug	Buy now
29	6E51497900 Gasket	Buy now
30	6J81495900 Gasket, drain screw	Buy now
31	61U1495900 Gasket	Buy now

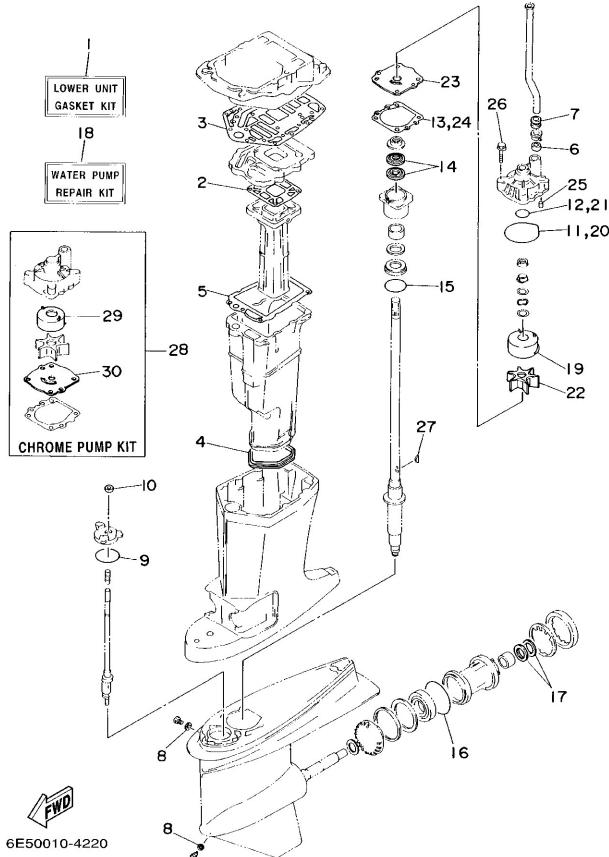
Repair Kit 2



A

Ref	Part	
1	6E5W0001F1 Gasket kit, lower unit	Buy now
2	6E541134A0 Gasket, exhaust manifold	Buy now
3	6G545114A0 Gasket, upper casing	Buy now
4	6E54512300 Gasket, muffler	Buy now
5	6E541135A0 Gasket, exhaust manifold	Buy now
6	6E54436500 Damper, water seal 1	Buy now
7	6E54436600 Damper, water seal 2	Buy now
8	9043008020 Gasket	Buy now
9	9321058677 O-ring(47x)	Buy now
10	9310609014 Oil seal	Buy now
11	9321086M38 O-ring (6e5)	Buy now
12	9321037M67 O-ring (6g8)	Buy now
13	6E544315A0 Gasket,water pump	Buy now
14	9310128M16 Oil seal (6e5)	Buy now
15	9321054534 O-ring (70e)	Buy now

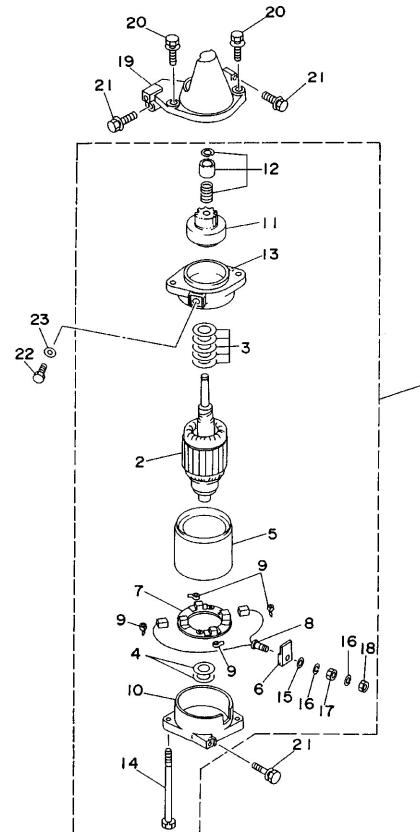
Repair Kit 2



Ref	Part	
16	9321086M39 O-ring (6e5)	Buy now
17	9310130M17 Oil seal (6e5)	Buy now
18	6N6W007801 Water pump repair kit	Buy now
19	61A4432201 Insert, cartridge	Buy now
22	6E54435200 Impeller	Buy now
23	6E54432300 Outer plate, cartridge	Buy now
25	9360612019 Pin, dowel (614)	Buy now
26	9011908M14 Bolt, with washer	Buy now
27	9028004M05 Key, woodruff (6e5)	Buy now
28	6E5W00782A Chrome pump kit	Buy now
29	6R34432241 Insert, cartridge	Buy now
30	6E54432340 Outer plate, cartridge	Buy now

A

Starting Motor

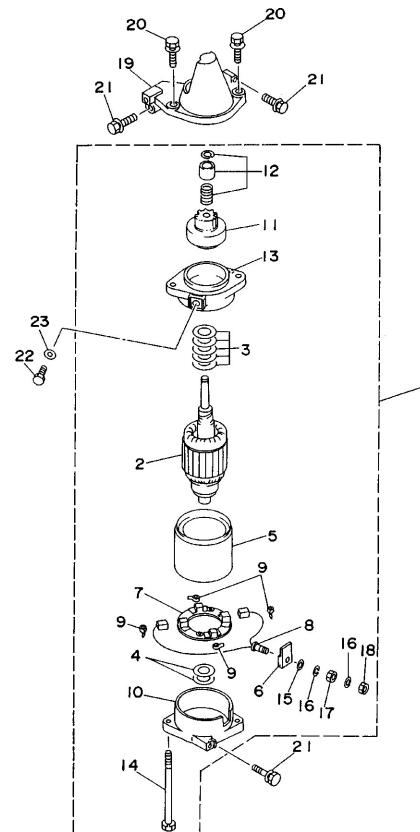


6E50300-7200

F

Ref	Part	
1	6N78180001 Starting motor assembly	Buy now
2	6N78185000 Armature Assembly	Buy now
3	61A8180900 Washer kit	Buy now
4	61A8182400 Washer 2	Buy now
5	6N78181000 Stator assembly	Buy now
6	6K78182G10 Bush, terminal	Buy now
7	6N78184000 Brush holder assembly	Buy now
8	6N78180100 Brush set	Buy now
9	6N78181300 Spring, brush	Buy now
10	6N78182000 Rear bracket assembly	Buy now
11	61H8180700 Gear Assembly, Starting Motor	Buy now
12	61H8185700 Retainer	Buy now
13	6N78183000 Front bracket assembly	Buy now
14	6K78182610 Bolt	Buy now
15	6E58182E10 Washer, spring	Buy now

Starting Motor

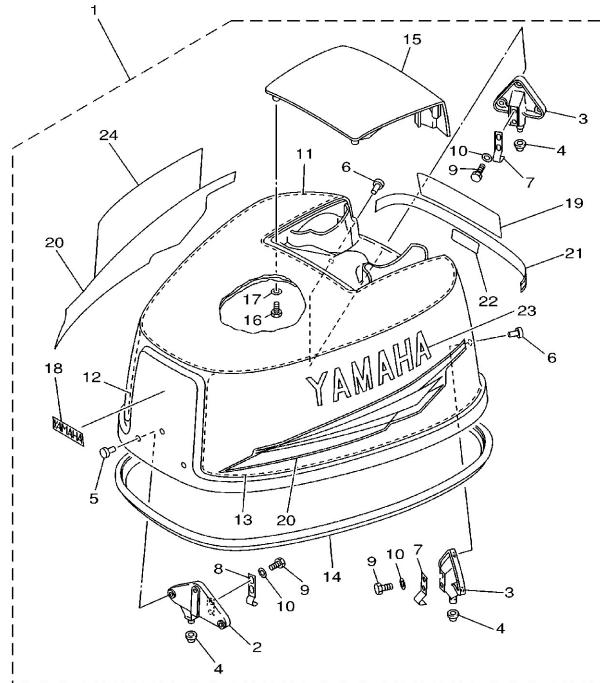


 6E50300-7200

Ref	Part	
16	6E58182F10 Washer,plain	Buy now
17	6E58182A10 Nut	Buy now
18	6E58182K10 Nut	Buy now
19	6E5818220298 Bracket, starting motor	Buy now
20	9011908M76 Bolt, with washer(6e5)	Buy now
21	9011908M77 Bolt, with washer(6e5)	Buy now
22	9709508016 Bolt, hexagon deep recess	Buy now
23	9299008600 Washer, plain (663)	Buy now

F

Top Cowling

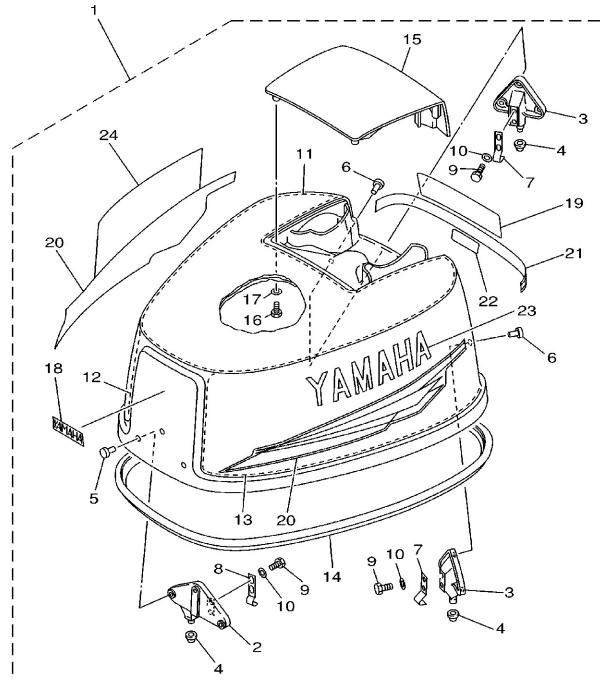


6E50300-8090

C

Ref	Part	
4	6634266200 Damper	Buy now
5	9026606M02 Rivet (697)	Buy now
7	6E54265200 Hook 2	Buy now
8	6884265200 Hook 2	Buy now
9	9709506016 Bolt, hexagon deep recess	Buy now
10	9299006600 Washer, plain (646)	Buy now
11	6E54261700 Damper 1	Buy now
12	6E54261900 Damper, Form	Buy now
13	6E54262700 Damper, Form	Buy now
14	6E54261500 Seal	Buy now
18	68842677C0 Graphic, front	Buy now
19	6E54267831 Graphic Rear	Buy now
20	6N7W007030 Graphic Set	Buy now
21	6E54267A31 Graphic, Rear 2	Buy now
22	6N74267830 Graphic, Rear	Buy now

Top Cowling

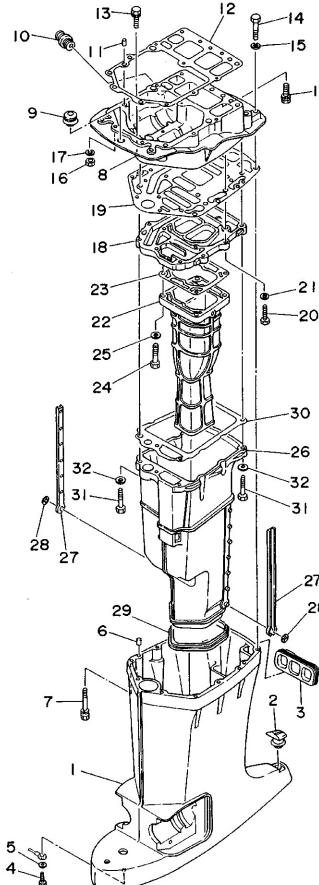


6E50300-8090

C

Ref	Part	
23	6N74268130 Mark Cowling	Buy now
24	6N74268230 Mark, Cowling	Buy now

Upper Casing

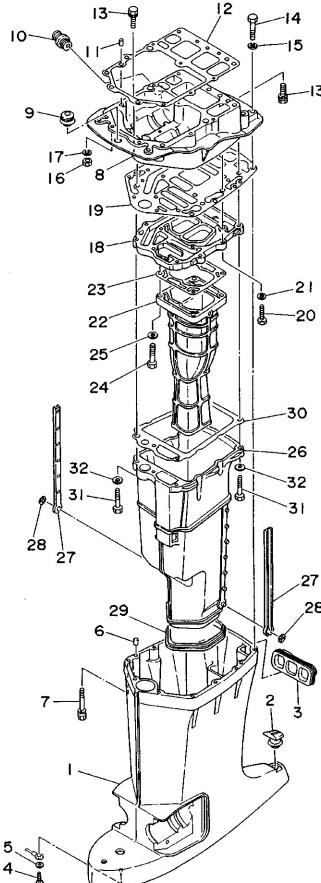


6E50300-4160

E

Ref	Part	
2	6E54515500 Cap	Buy now
3	6E54276900 Seal, rubber	Buy now
4	9709506010 Bolt	Buy now
5	9299006600 Washer, plain (646)	Buy now
6	9360812M05 Pin, dowel b (6e5)	Buy now
7	9011908M78 Bolt, with washer	Buy now
9	6E54272400 Grommet	Buy now
10	6G51258100 Joint, hose	Buy now
12	6G545113A1 Gasket, upper casing	Buy now
13	9011908M79 Bolt, hexagon (fj1)	Buy now
14	9709508045 Bolt, hexagon	Buy now
15	9299008100 Ybs67-8 washer, spring	Buy now
16	9538008700 Nut(661)	Buy now
17	9299508100 Ybs67-8 washer, spring	Buy now
19	6G545114A0 Gasket, upper casing	Buy now

Upper Casing



6E50300-4160

E

Ref	Part	
20	9709508030 Bolt, hexagon (fj1)	Buy now
21	9299008600 Washer, plain (663)	Buy now
23	6E541134A0 Gasket, exhaust manifold	Buy now
27	6E51473700 Damper, muffler	Buy now
28	9018305M02 Nut, spring (6e5)	Buy now
29	6E54512300 Gasket, muffler	Buy now
30	6E541135A0 Gasket, exhaust manifold	Buy now

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