



Yamaha 115BETO 2002

Parts Manual

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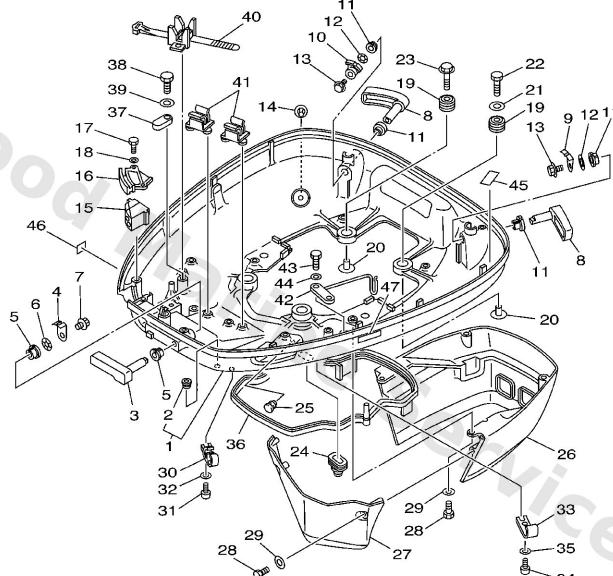
Authorised Yamaha Dealers



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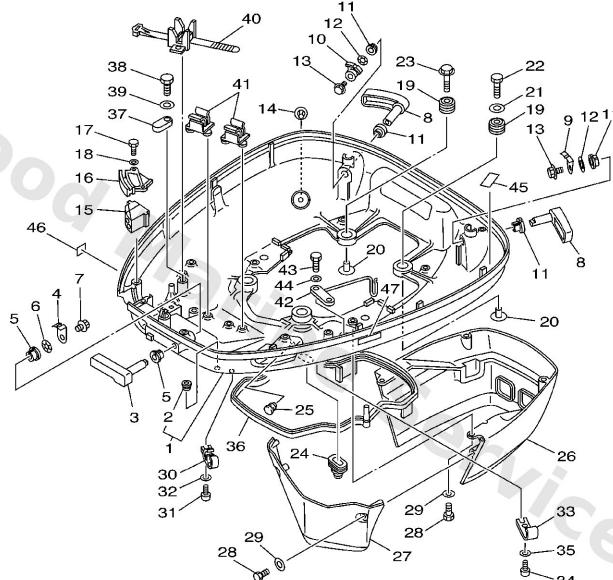
Bottom Cowling



D2

Ref	Part	
2	6H44274800 Grommet	Buy now
4	6884281600 Lever, clamp 2	Buy now
5	9038613M38 Bushing (697)	Buy now
6	9020613M10 Washer, wave (6e5)	Buy now
7	9011906M09 Bolt, with washer	Buy now
9	6G54281600 Lever, clamp 2	Buy now
10	6E54281601 Lever, clamp 2	Buy now
14	6E54439100 Nipple, hose	Buy now
15	6E54272511 Grommet	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	9048022M15 Grommet (6e5)	Buy now
20	9038708M37 Coller (6e5)	Buy now
21	9020108M54 Washer, plate (6e5)	Buy now
22	9707508035 Bolt(70w)	Buy now

Bottom Cowling



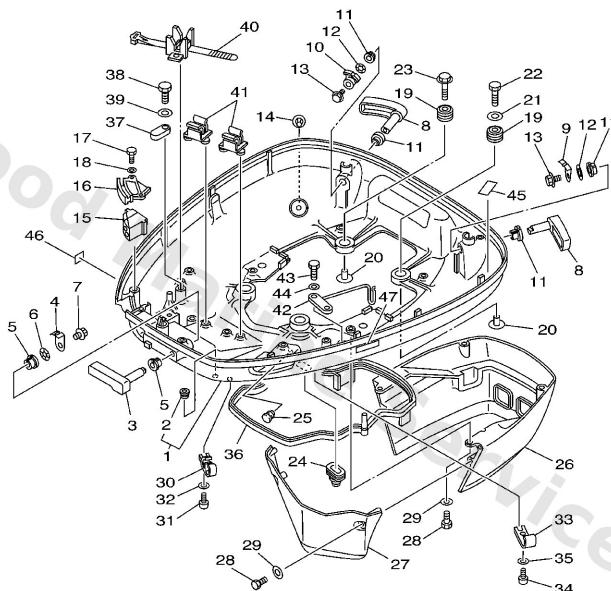
 FWD
6E51300-2150

D2

Ref	Part	
23	9011908M22 Bolt, with washer	Buy now
24	6884272610 Grommet	Buy now
25	9048013M24 Grommet (6e9)	Buy now
28	9709506020 Bolt(7u8)	Buy now
30	6E52436701 Clamp, fuel pipe 2	Buy now
31	9015706M01 Screw (6e5)	Buy now
32	9299006600 Washer, plain (646)	Buy now
33	6E52436710 Clamp, fuel pipe 2	Buy now
36	6E54271600 Seal	Buy now
37	6E58258800 Plate	Buy now
40	6888259400 Clamp	Buy now
41	6E58259400 Clamp	Buy now
42	6K78258800 Plate	Buy now
45	6G54279110 Mark 1	Buy now
46	6A12817600 Label Caution	Buy now

Bottom Cowling

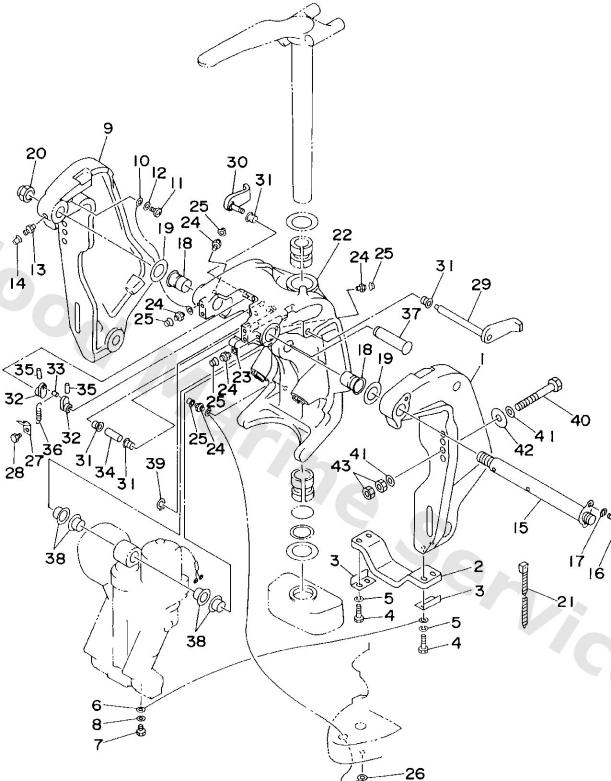
Ref	Part	
47	6E38257H00 Plate Mark	Buy now



6E51300-2150

D2

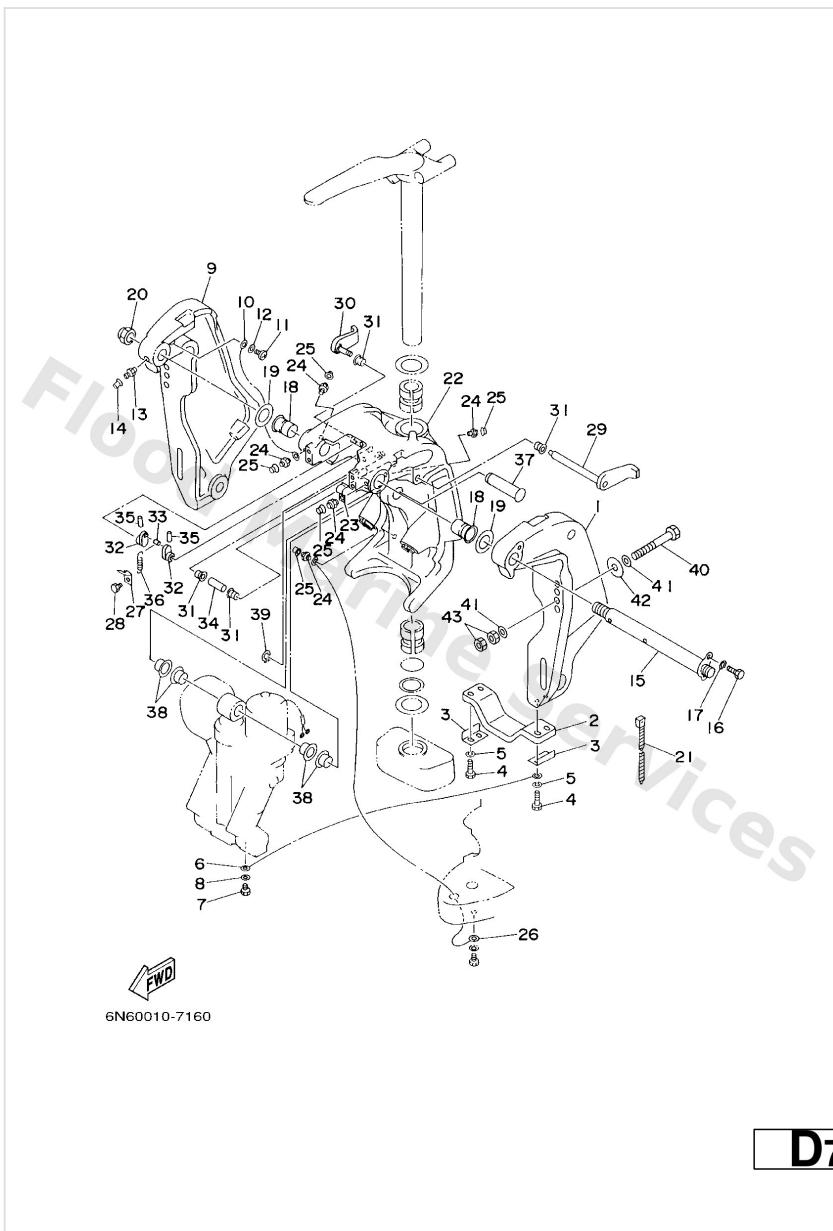
Bracket 1



D7

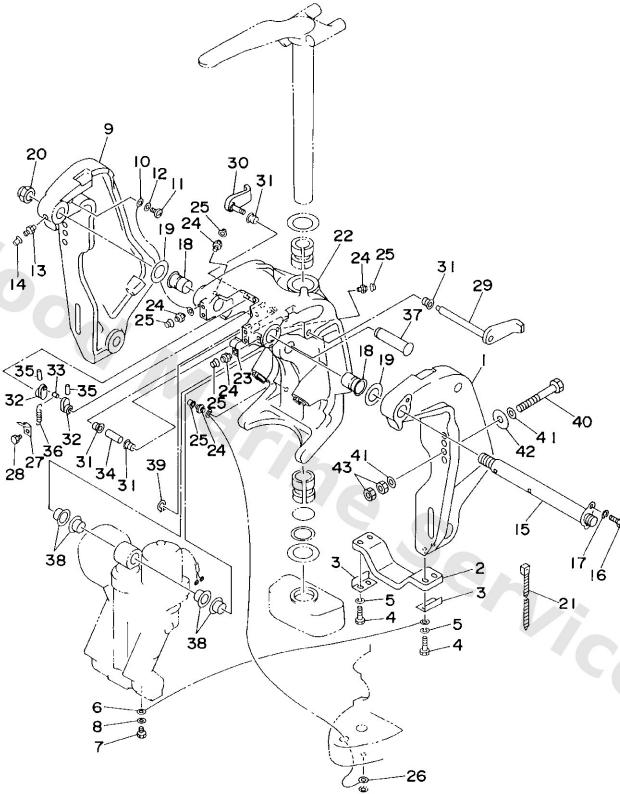
Ref	Part	
1	64E43111028D Bracket, clamp	Buy now
2	6G54525102 Anode	Buy now
3	6G54452600 Plate	Buy now
4	9709506030 Bolt(jf7)	Buy now
5	9299506100 Washer(6a1)	Buy now
6	6E58214800 Wire, lead 5	Buy now
7	9709506010 Bolt	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	64E43112028D Bracket, clamp	Buy now
11	9788006012 Screw, pan head(62j)	Buy now
12	9299006600 Washer, plain (646)	Buy now
13	9370006M03 Nipple, grease(6a1)	Buy now
14	6634511900 Cap, grease nipple AP	Buy now
15	64E4313101 Bolt, clamp bracket	Buy now
16	9709508020 Bolt, hexagon	Buy now

Bracket 1

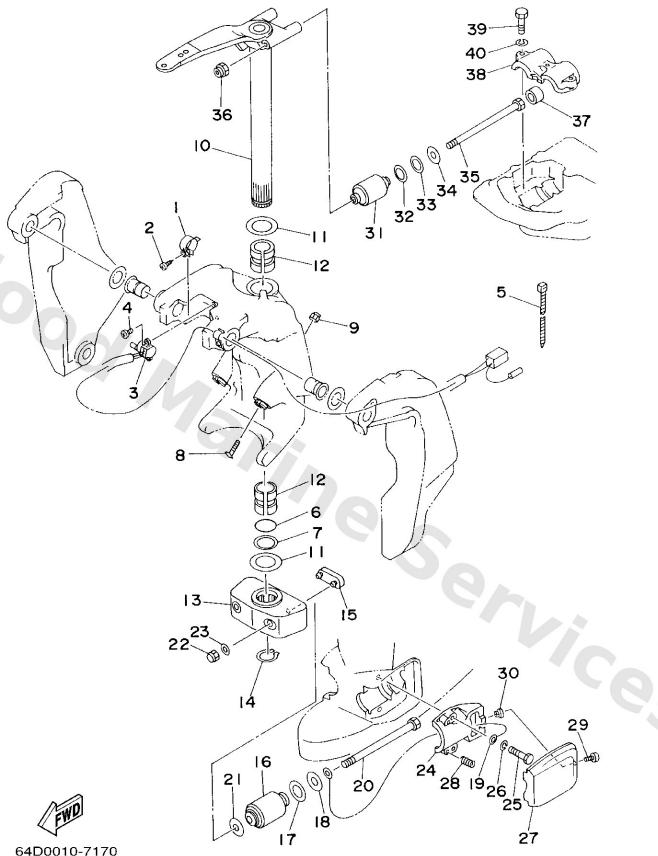


Ref	Part	
17	9299508100 Ybs67-8 washer, spring	Buy now
18	9038625M31 Bushing (6e5)	Buy now
19	9020126M59 Washer, plate (6e5)	Buy now
20	9018522M11 Nut, self-locking	Buy now
21	9046511M10 Clamp	Buy now
22	64E43311108D Bracket, swivel L	Buy now
23	9046508M63 Clamp(61u)	Buy now
26	6E58214700 Wire, lead 5 L	Buy now
27	6G54314400 Hook, spring	Buy now
29	6G54318102 Lever, tilt stop 1	Buy now
30	6G54318502 Lever, tilt stop 2	Buy now
31	9038610M16 Bushing (688)	Buy now
32	6G54314800 Collar, distance	Buy now
33	9024906M19 Pin(6e5)	Buy now
34	9038710M05 Collar(6e5)	Buy now

Bracket 1



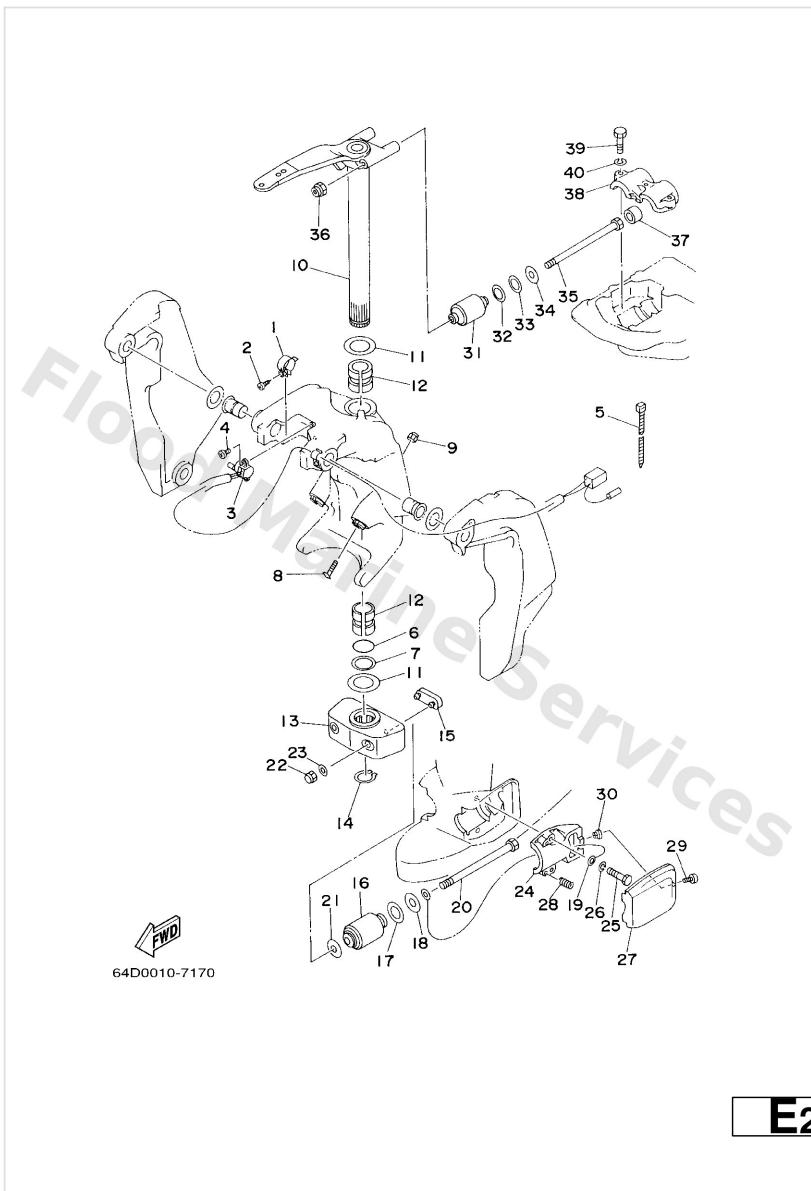
Bracket 2



E2

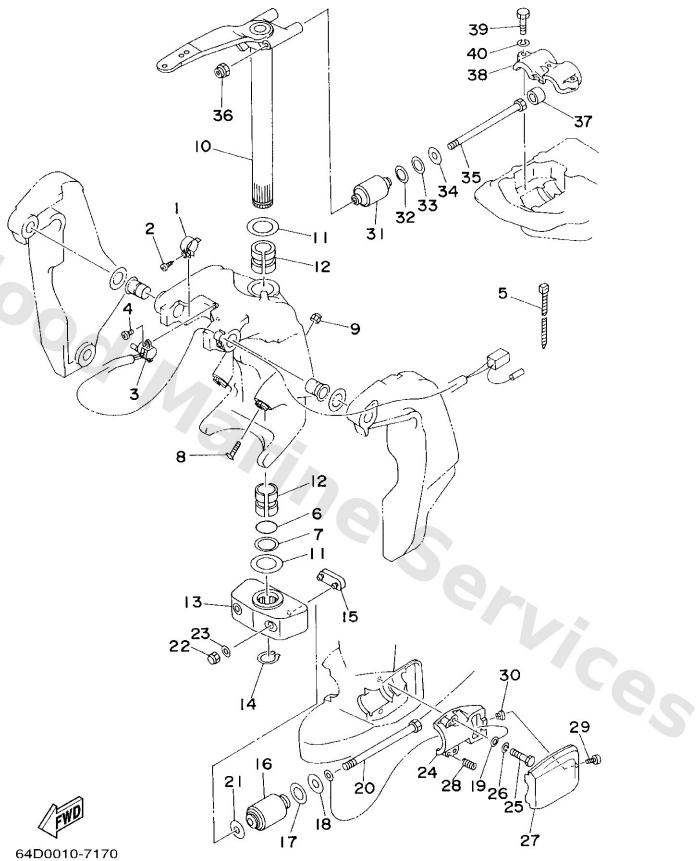
Ref	Part	
1	64E4313902 Cam, trim sender (with screw)	Buy now
2	9778060525 Screw, tapping(65j)	Buy now
3	64E8367202 Trim sender	Buy now
4	9788506016 Screw, pan head(6b0)	Buy now
5	9046511M10 Clamp	Buy now
6	9321037MH7 O-ring(61u)	Buy now
7	9020240M47 Washer, plate(61a)	Buy now
8	61A4337600 Bolt, thrust receiver	Buy now
9	9578010300 Nut, nylon (6e5)	Buy now
10	6E542510058D Steering bracket assembly L	Buy now
11	9020138M60 Washer, plate (6e5)	Buy now
12	9038638M32 Bush(6e5)	Buy now
13	6G544551018D Housing, lower mount rubber	Buy now
14	9341037M04 Circlip (6e5)	Buy now
15	6E54457500 Damper, lower mount rubber	Buy now

Bracket 2



Ref	Part	
16	6E544550094 Mount damper, lower side	Buy now
17	9020232M19 Washer, plate (6e5)	Buy now
18	9020116M55 Washer, plate (6e5)	Buy now
19	6E58214900 Wire, lead 3	Buy now
20	9010914M34 Bolt(6e5)	Buy now
21	9020115M58 Washer, plate (6e5)	Buy now
22	9538014800 Nut, crown (6e5)	Buy now
23	9299514600 Washer (6e5)	Buy now
24	6E5445520194 Housing, lower mount rubber	Buy now
25	9709510045 Bolt(64d)	Buy now
26	9299510100 Ybs67-10 washer, spring	Buy now
27	6E544553018D Cover, lower mount	Buy now
28	9050116M28 Spring (6e5)	Buy now
30	9017906066 Nut(663)	Buy now
31	6E5445140094 Mount damper, upper side	Buy now

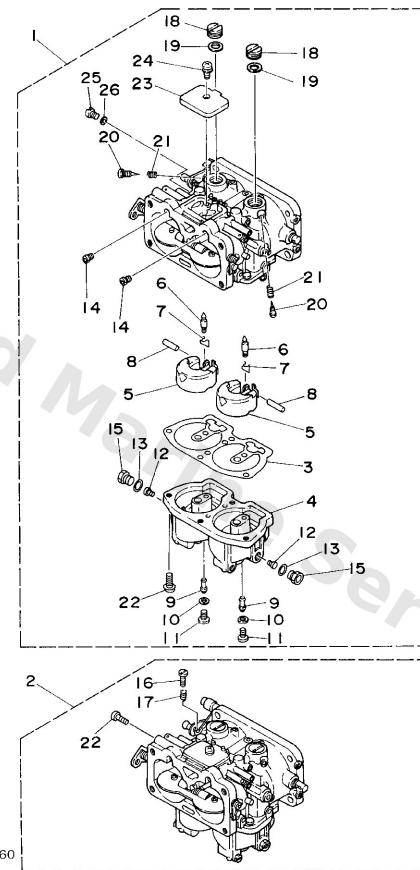
Bracket 2



Ref	Part	
32	9020126M57 Washer, plate (6e5)	Buy now
33	9020226M18 Washer, plate (6e5)	Buy now
34	9020114M56 Washer, plate (6e5)	Buy now
35	9010912M37 Bolt	Buy now
36	9018512M12 Nut, self-locking(6e5)	Buy now
37	6634457500 Damper, lower mount rubber	Buy now
38	6E544511005B Cover, upper mount	Buy now

E2

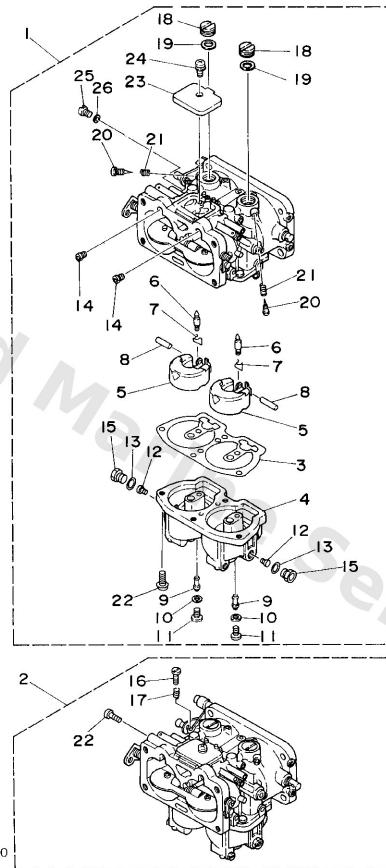
Carburetor



B4

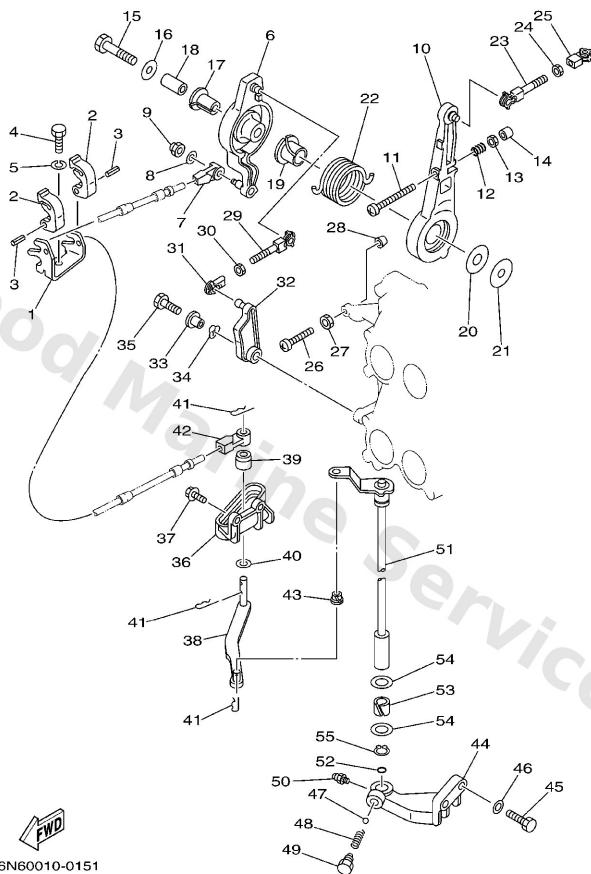
Ref	Part	
1	6E51430116 Carburetor assembly 1	Buy now
2	6E51430216 Carburetor assembly 2	Buy now
3	64D1438401 Gasket, float chamber	Buy now
4	64D1438100 Body, float chamber	Buy now
5	6E51438502 Float	Buy now
6	6E51454600 Valve, needle	Buy now
7	6E51415900 Clip	Buy now
8	6E51438602 Pin, float	Buy now
9	64D1492F39 Jet, air slow (#78)	Buy now
10	61U1495900 Gasket	Buy now
11	64D1439400 Valve, drain	Buy now
12	64D1492E88 Jet, main (#176)	Buy now
13	6E51439801 Gasket	Buy now
14	61A1492H12 Jet, slow air (#60)	Buy now
15	61A1438301 Screw, drain	Buy now

Carburetor



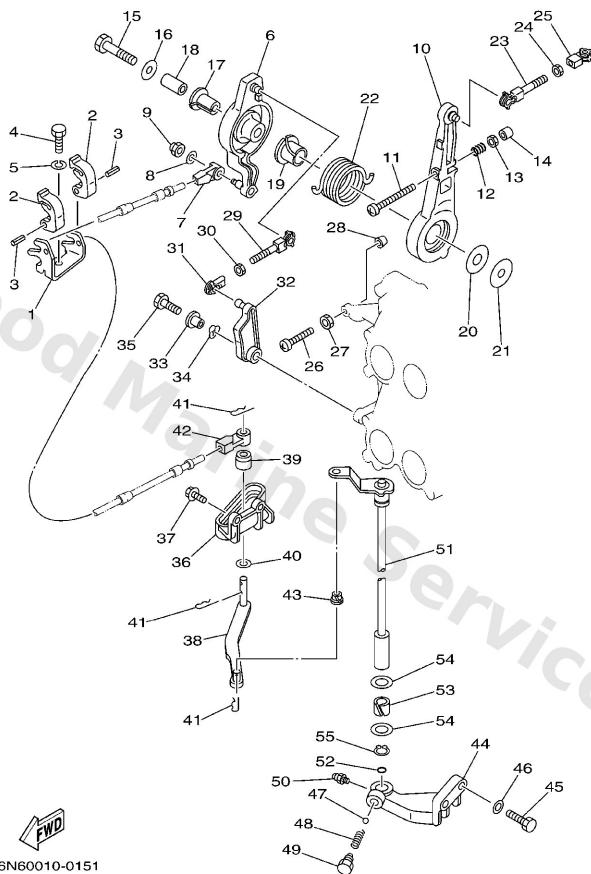
Ref	Part	
16	6E51432100 Screw, throttle #2	Buy now
17	6J81433400 Spring, throttle #2	Buy now
18	6E51432801 Plug	Buy now
19	6E51497900 Gasket	Buy now
20	6E51432303 Screw, air adjusting	Buy now
21	6E51422300 Spring, air adjusting	Buy now
22	9798005116 Screw, pan head	Buy now
23	6E51452701 Plate	Buy now
24	9798005108 Screw, with washer	Buy now
25	6E51432400 Screw, flat head	Buy now
26	6J81495900 Gasket, drin screw	Buy now

B4



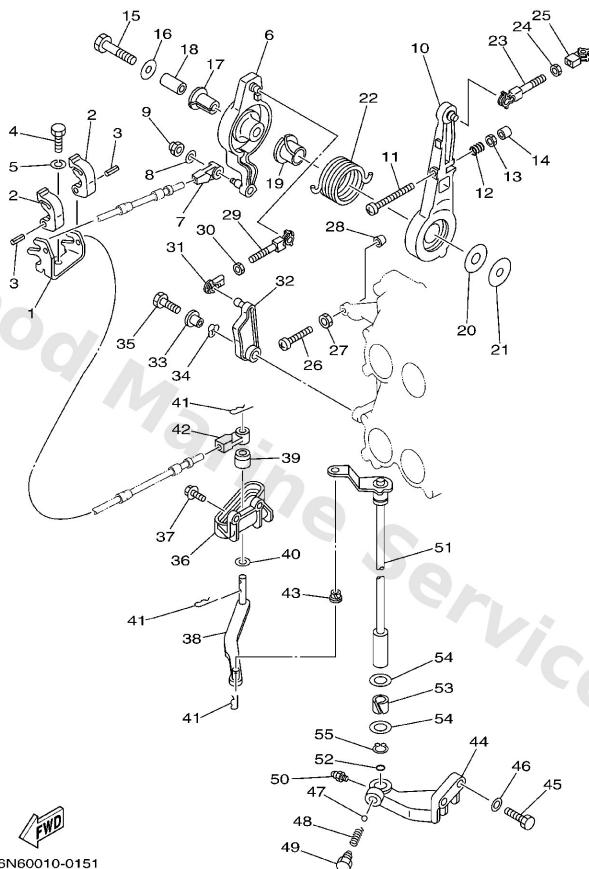
D4

Ref	Part	
1	6E54853100 Bracket, remote control	Buy now
2	6E54853800 Clamp, cable	Buy now
3	9169030012 Pin, spring	Buy now
4	9709508020 Bolt, hexagon	Buy now
5	9299508100 Ybs67-8 washer, spring	Buy now
6	6E541632021S Lever, magneto control	Buy now
7	6E54834400 Cable end, remote control	Buy now
8	9299006200 Ybs66-6 washer, plain	Buy now
9	9018506M07 Nut, self-locking(6e5)	Buy now
10	6E541631011S Lever, magneto control	Buy now
11	9015706013 Screw, pan head(697)	Buy now
12	9050116M12 Spring, compression (688)	Buy now
13	9530306600 Nut(661)	Buy now
14	6884419400 Cap	Buy now
15	9701308045 Bolt	Buy now



D4

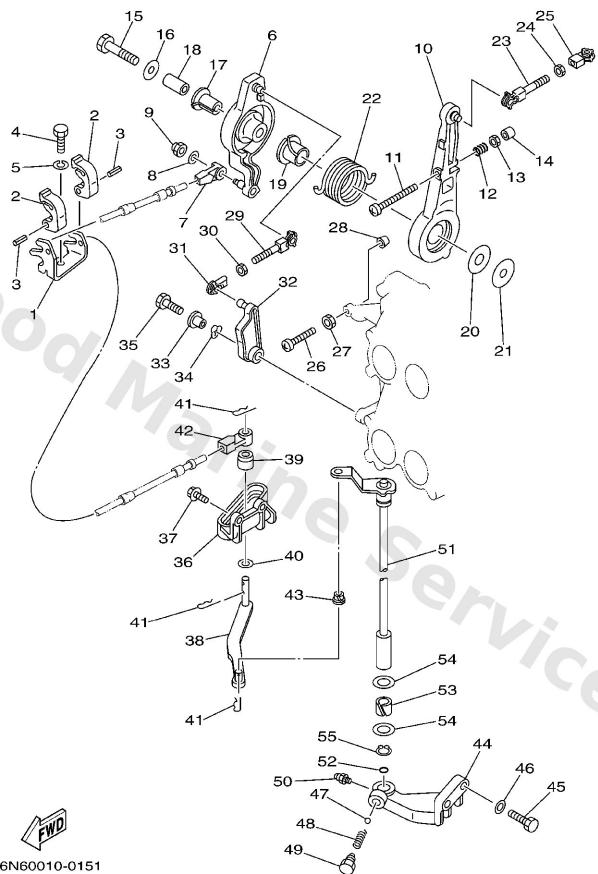
Ref	Part	
16	9020108M23 Washer, plate (6e5)	Buy now
17	9038612089 Bushing(663)	Buy now
18	9038708M16 Collar	Buy now
19	9038622M13 Bushing (688)	Buy now
20	9020212092 Washer, plate(663)	Buy now
21	9020108M13 Washer plate (682)	Buy now
22	9050829M12 Spring (6e5)	Buy now
23	6E54163601 Rod, magneto control	Buy now
24	9538005600 Nut, hexagon (663)	Buy now
25	6624123701 Joint, link	Buy now
29	6884163600 Rod 1	Buy now
32	6E54121300 Cam, accel.	Buy now
33	9038706M29 Coller (6a0)	Buy now
34	9020610M04 Washer, wave (676)	Buy now
35	9709506025 Bolt	Buy now



D4

Ref	Part	
36	6E544117001S Bracket	Buy now
37	9011906MA2 Bolt, with washer	Buy now
38	68F4412100 Lever, shift rod	Buy now
39	6E54412200 Bushing, shift rod lever	Buy now
40	9020208M20 Washer, plate (6e5)	Buy now
41	9046818008 Clip 620436610000	Buy now
43	9038606M12 Bushing (688)	Buy now
44	6E5441180194 Bracket 2	Buy now
45	9701308030 Bolt	Buy now
46	9290308600 Washer, plain (663)	Buy now
47	9350104M02 Ball (697)	Buy now
48	9050112082 Spring 6484411600	Buy now
49	6484271500 Bushing 2	Buy now
50	9370006M03 Nipple, grease(6a1)	Buy now
51	6E54412003 Handle gear shift assembly L	Buy now

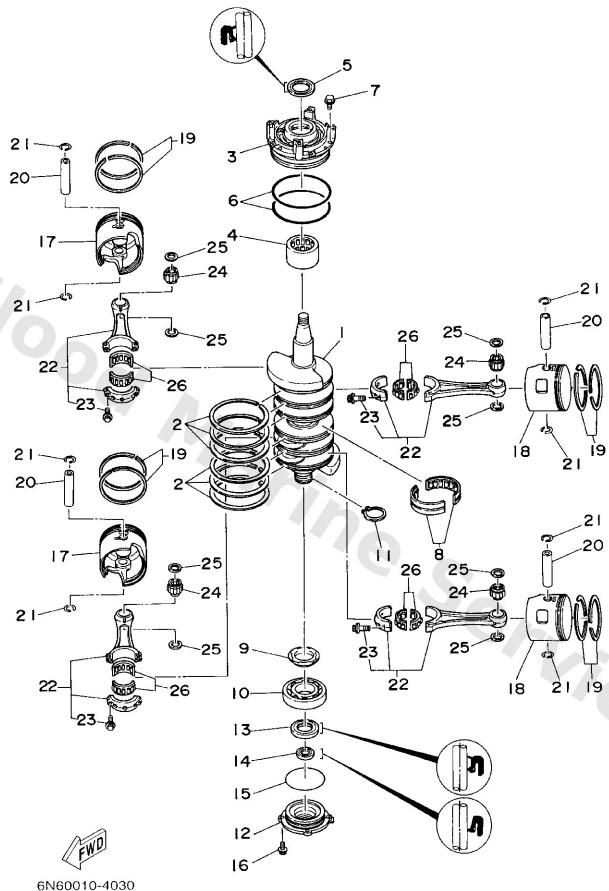
Control



Ref	Part	
52	9321009165 O-ring	Buy now
53	9038616M66 Bush(6e5)	Buy now
54	9020216061 Washer, plate(663)	Buy now
55	9341016006 Circlip	Buy now

D4

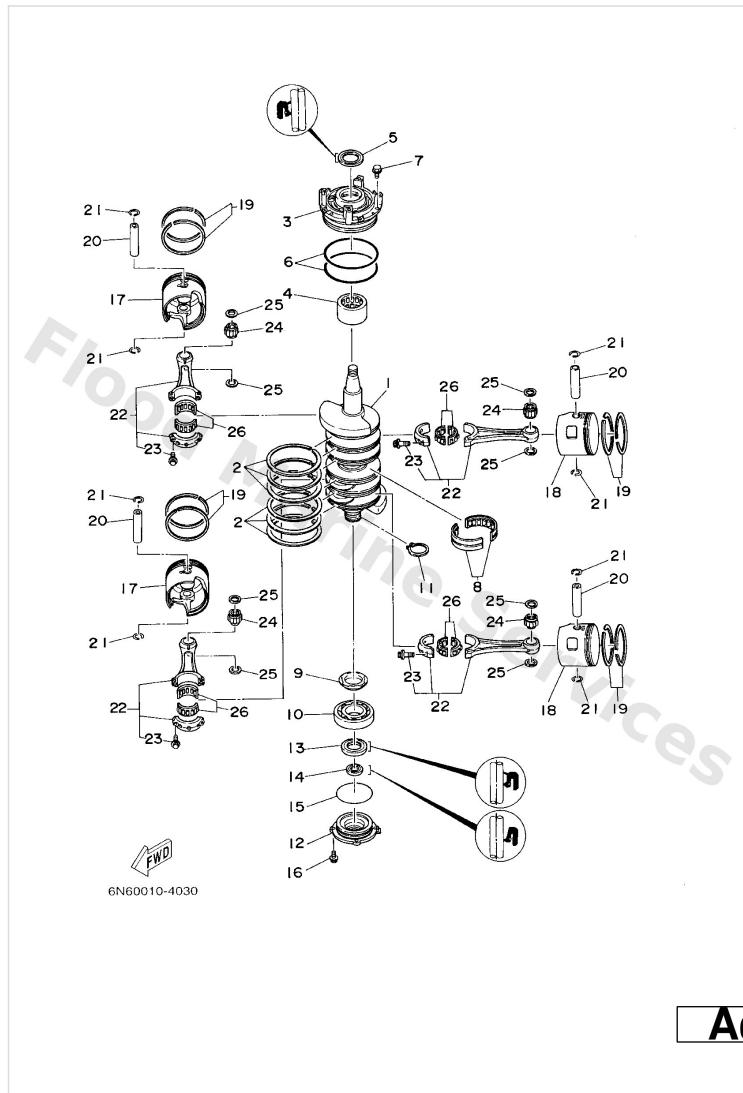
Crankshaft. Piston



A6

Ref	Part	
1	6N71141101 Crankshaft	Buy now
2	6E51144700 Seal, ring	Buy now
3	6E515163001S Housing, bearing 1	Buy now
4	93311940U3 Brg,cyl-cal roller 36g (6e5)	Buy now
5	9310240M14 Oil seal(61a)	Buy now
6	9321104001 O-ring	Buy now
7	9011906MA2 Bolt, with washer	Buy now
8	93310954U1 Bearing, cylindrical(64c)	Buy now
9	6R31153600 Gear, drive	Buy now
10	93306208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
11	9341040M03 Circlip(n02)	Buy now
12	6G5153590094 Housing, oil seal	Buy now
13	9310235M13 Oil seal (6e5)	Buy now
14	9310122M15 Oil seal (6e5)	Buy now
15	9321074M35 O-ring (6e5)	Buy now

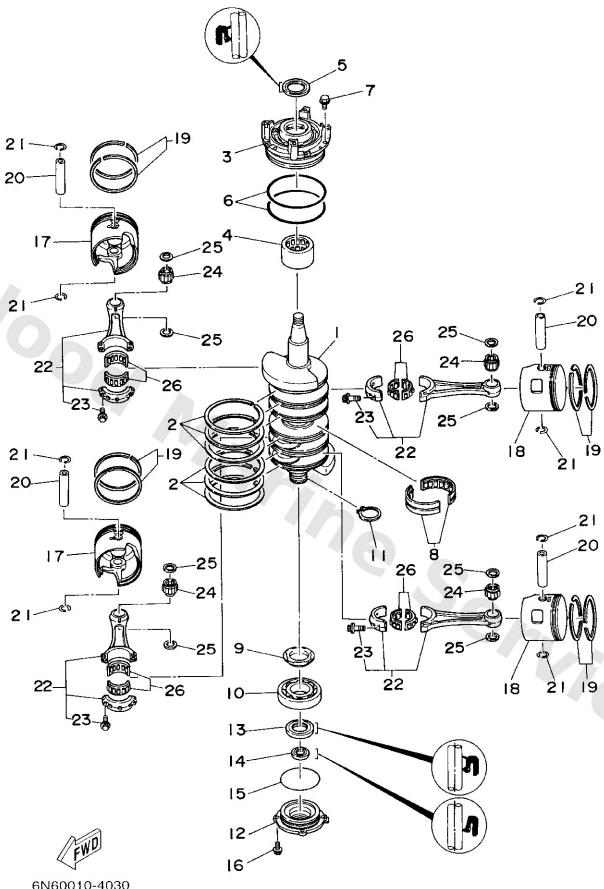
Crankshaft. Piston



Ref	Part	
17	6R5116311193 Piston (std)	Buy now
17	6R51163511 Piston (0.25mm o/s) AP	Buy now
17	6R51163611 Piston (0.50mm o/s) AP	Buy now
18	6R5116421193 Piston 2 (std)	Buy now
18	6R51164511 Piston 2 (0.25mm o/s) AP	Buy now
18	6R51164611 Piston 2 (0.50mm o/s) AP	Buy now
19	64D1160301 Piston ring set (std)	Buy now
19	64D1160401 Piston ring set (0.25mm o/s) AP	Buy now
19	64D1160501 Piston ring set (0.50mm o/s) AP	Buy now
20	6R51163310 Pin, piston	Buy now
21	6R51163410 Clip, piston pin	Buy now
22	6R51165010 Connecting kit	Buy now
23	9010908022 Bolt	Buy now
24	93310323V6 Bearing	Buy now
25	9020123M01 Washer, plate(6g6)	Buy now

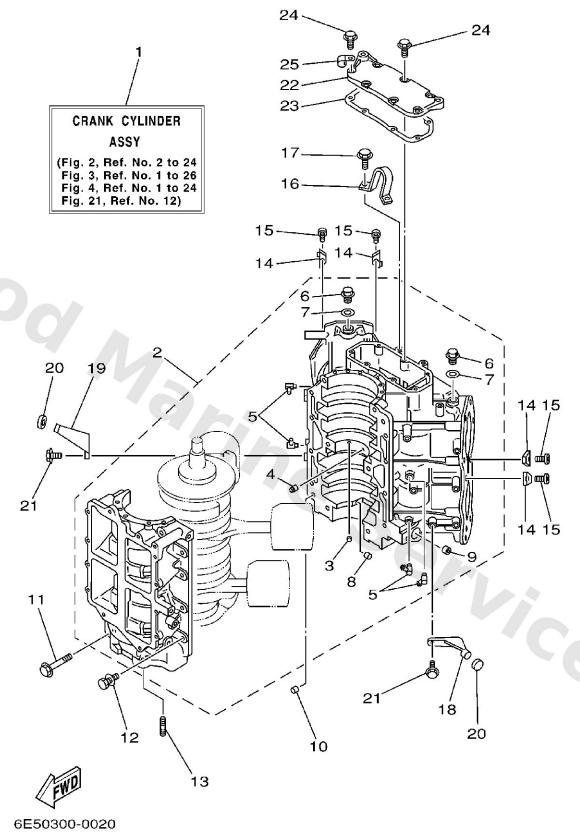
Crankshaft. Piston

Ref	Part	
26	93310836U0 Bearing, cylindrical(61u)	Buy now



A6

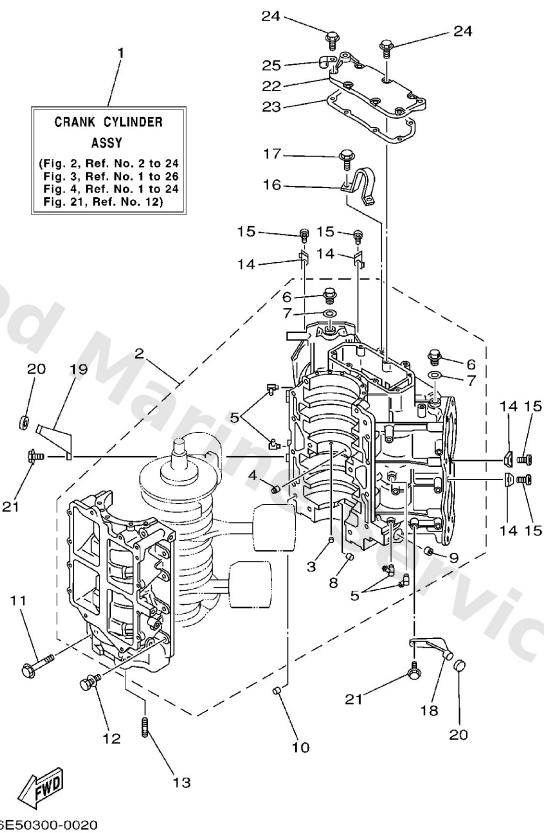
Cylinder. Crankcase 1



A5

Ref	Part	
3	6241137900 Valve, check	Buy now
4	6631151801 Lock, bearing	Buy now
5	6E51137200 Nipple, hose	Buy now
6	9034014M00 Plug, straight screw(62y)	Buy now
7	9043014115 Gasket (663)	Buy now
8	9038406M07 Bush, bimetal formed(6r3)	Buy now
9	9038414M09 Bush, bimetal formed(6r3)	Buy now
10	9360812063 Pin, dowel (626)	Buy now
11	9010510M20 Bolt (6e5)	Buy now
12	9011908M94 Bolt, with washer	Buy now
13	9011608M45 Bolt, stud (6e5)	Buy now
14	6E51132500 Anode	Buy now
15	9878004015 Screw, flat head(ga5)	Buy now
16	6E51111901 Hanger, engine	Buy now
17	9011908MA3 Bolt, with washer	Buy now

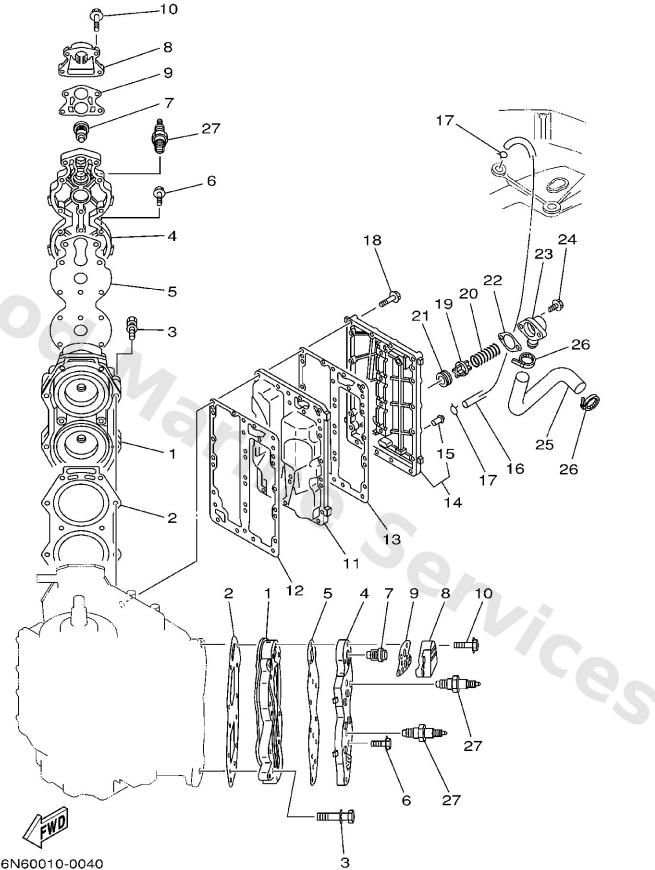
Cylinder. Crankcase 1



Ref	Part	
20	68F4453300 Damper, upper mount rubber	Buy now
21	9011906MA2 Bolt, with washer	Buy now
23	6E511381A2 Gasket 1	Buy now
25	9046506M86 Clamp	Buy now

A5

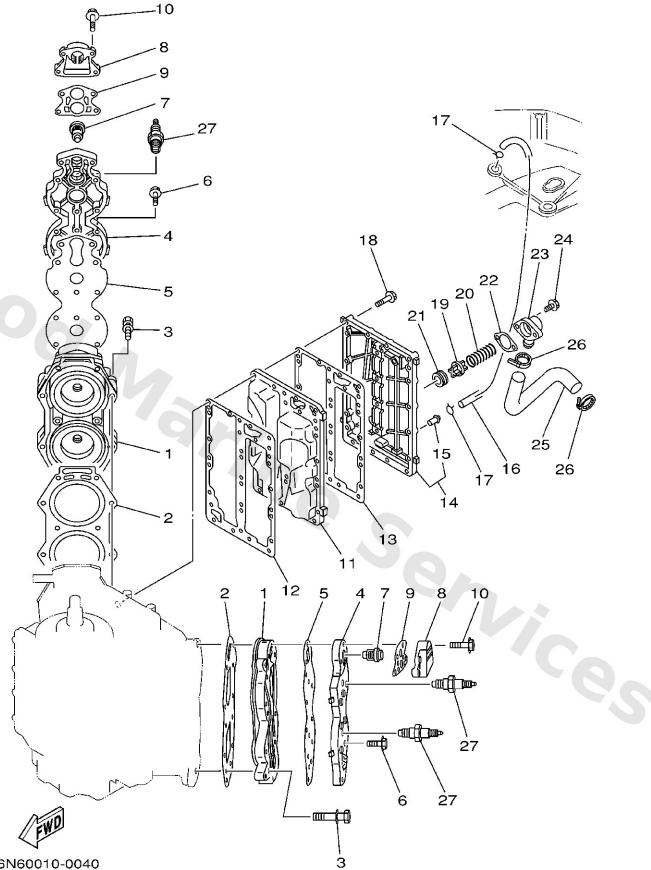
Cylinder. Crankcase 2



B1

Ref	Part	
1	6E51111101S Head, cylinder 1	Buy now
2	6E511181A1 Gasket, cylinder head 1	Buy now
3	9011908MA8 Bolt, with washer	Buy now
4	6E51119101S Cover, cylinder head 1	Buy now
5	6E511193A0 Gasket, head cover 1	Buy now
6	9011906MA4 Bolt, with washer	Buy now
7	6E51241120 Thermostat	Buy now
8	6G512413001S Cover, thermostat	Buy now
9	68812414A1 Gasket, cover	Buy now
10	9011906MA6 Bolt, with washer	Buy now
11	6E541111001S Inner cover, exhaust	Buy now
12	6E541112A1 Gasket, exhaust inner cover	Buy now
14	6N741113001S Outer cover, exhaust	Buy now
15	6502437800 Pipe, joint 2	Buy now
16	6E52431200 Pipe 2	Buy now

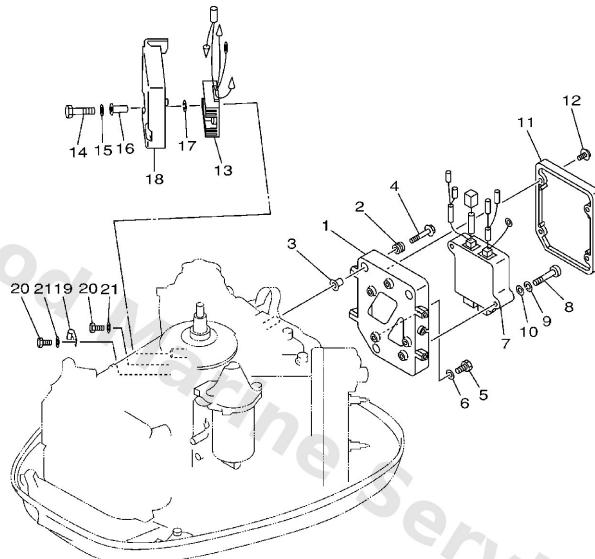
Cylinder. Crankcase 2



B1

Ref	Part	
17	9046708004 Clip, pipe 6162435600	Buy now
18	9011906MA5 Bolt, with washer	Buy now
19	6G51241600 Valve, pressure control	Buy now
20	9050116M11 Spring, compression (688)	Buy now
21	9048020M05 Grommet (688)	Buy now
22	6G511382A1 Gasket 2	Buy now
23	6G511372001S Cover, bypass 2	Buy now
24	9011906MA2 Bolt, with washer	Buy now
25	6E51257600 Hose 1	Buy now
26	9046513M18 Clamp	Buy now
27	9470200247 Plug, spark (br8hs-10)	Buy now

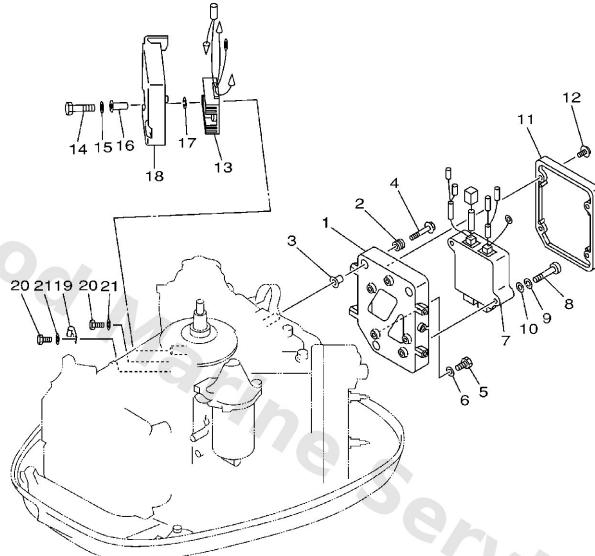
Electrical 1



C5

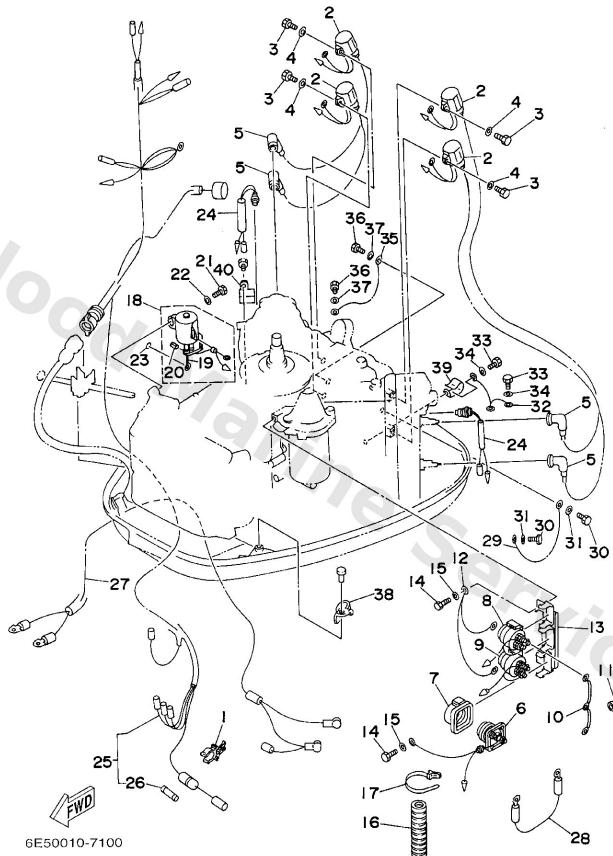
Ref	Part	
1	6N785542011S Bracket	Buy now
2	6A08231700 Damper, ignition coil	Buy now
3	6244254200 Collar	Buy now
4	9011906M59 Bolt, with washer	Buy now
5	9709506012 Bolt(gh1)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	6E58554000 C.d.i. unit assembly	Buy now
8	9788006040 Screw pan head	Buy now
9	9299006100 Washer(6a1)	Buy now
10	9299006600 Washer, plain (646)	Buy now
11	6N78553700 Cover	Buy now
12	9015906M11 Screw, with washer(6l2)	Buy now
13	6H08196000 Rectifier & regulator assembly	Buy now
14	9701306045 Bolt, hexagon	Buy now
15	9290306600 Washer, plain (646)	Buy now

Electrical 1



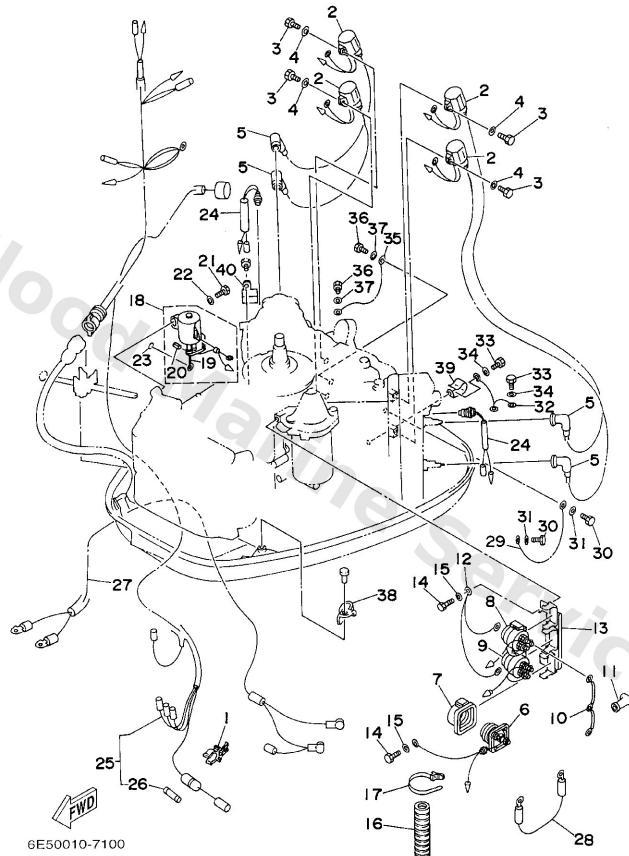
Ref	Part	
16	9038706M77 Collar	Buy now
17	9020106M05 Washer, plate(6e3)	Buy now
18	6E58196100 Cover	Buy now
19	9046506M86 Clamp	Buy now

C5



C6

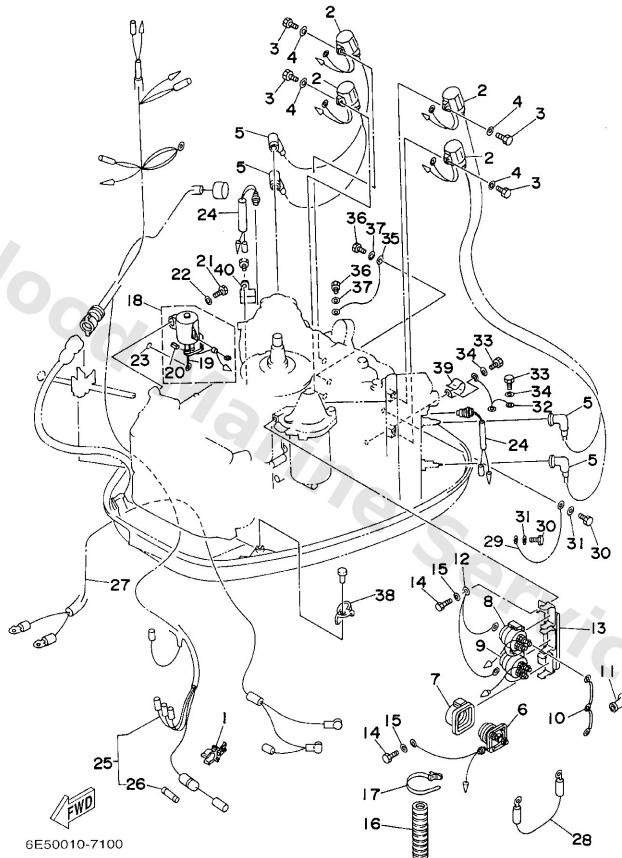
Ref	Part	
1	6G58215200 Holder, fuse	Buy now
2	6R38557001 Ignition coil assembly	Buy now
3	9709506020 Bolt(7u8)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	6G18237021 Plug cap assembly	Buy now
6	61A8194100 Starter relay assembly	Buy now
7	6898195210 Holder, starter relay	Buy now
8	6E58195000 Relay assembly	Buy now
9	6E58195A00 Relay assembly	Buy now
10	6G58714910 Connector	Buy now
11	6G58211900 Cover, lead wire	Buy now
12	6E58211600 Wire, minus lead	Buy now
13	6E58194822 Bracket	Buy now
14	9709506016 Bolt, hexagon deep recess	Buy now
16	6N78355700 Tube I.DIA.) 22MM	Buy now



C6

Ref	Part	
17	9046513M18 Clamp	Buy now
18	6E58611002 Solenoid	Buy now
19	6E58611601 Wire, pull	Buy now
20	9160930010 Pin, spring (663)	Buy now
23	9321003261 O-ring (663)	Buy now
24	6888256010 Thermo switch assembly	Buy now
25	6E58259015 Wire Harness assembly	Buy now
26	6638215100 Fuse	Buy now
27	6E58210512 Battery cable	Buy now
28	6E58211701 Wire, lead	Buy now
29	6R38251900 Wire, earth lead	Buy now
30	9709506012 Bolt(gh1)	Buy now
32	6E58253110 Wire, lead	Buy now
35	6628251900 Wire, earth lead	Buy now
38	9046512M25 Clamp (6e5)	Buy now

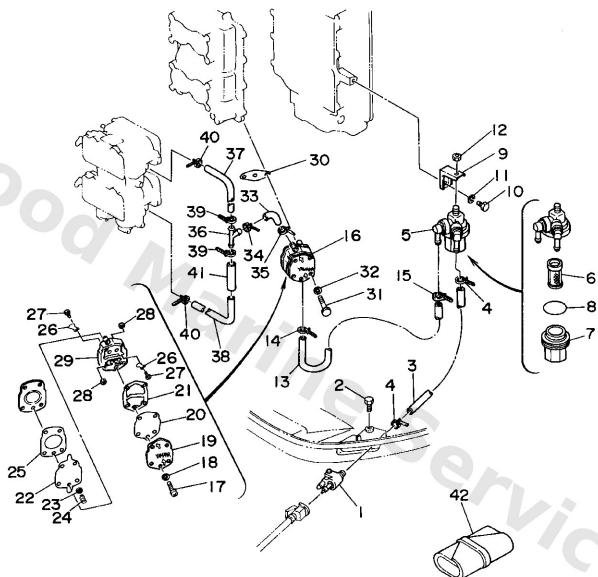
Electrical 2



Ref	Part	
39	9046505M87 Clamp	Buy now
40	9046508M89 Clamp	Buy now

C6

Fuel 1

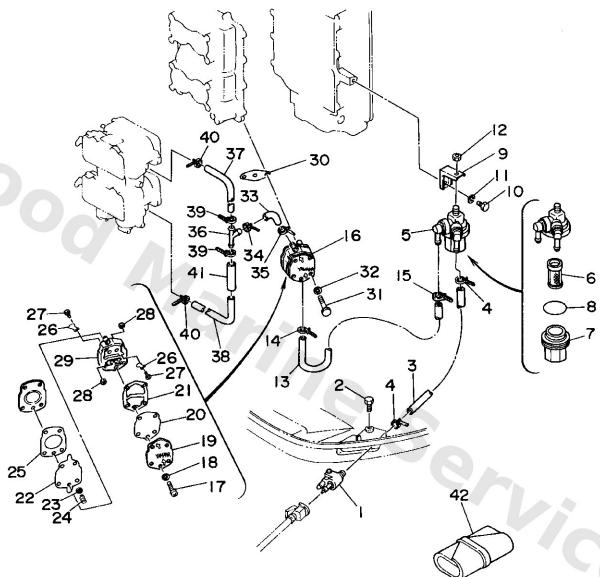


6E50300-4090

C1

Ref	Part	
1	6E52430410 Fuel pipe joint comp. 1	Buy now
2	9709506028 Bolt (6g0)	Buy now
3	6E52431300 Pipe 3	Buy now
4	9046511M10 Clamp	Buy now
5	6R32456000 Filter assembly	Buy now
6	61N2456300 Element, filter	Buy now
7	61N2452100 Cup, filter	Buy now
8	9321032738 O-ring(1wg)	Buy now
9	6E52456600 Bracket, filter	Buy now
10	9701306014 Bolt(gj3)	Buy now
11	9290306100 Washer(6a1)	Buy now
12	9538008600 Nut (661)	Buy now
13	6E52431400 Pipe 4	Buy now
16	6E52441003 Fuel pump assembly	Buy now
17	9850305035 Screw, pan head (686)	Buy now

Fuel 1

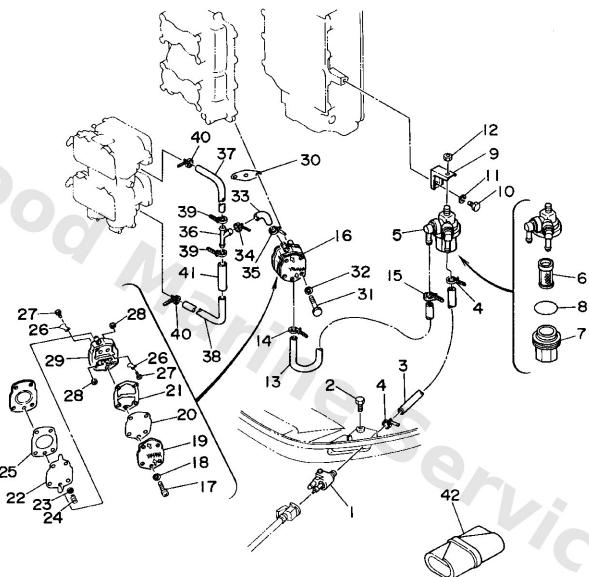


6E50300-4090

C1

Ref	Part	
18	9290305600 Washer, plain (646)	Buy now
19	6E52441300 Body 2	Buy now
20	6E52447100 Diaphragm	Buy now
21	6E52443500 Gasket, body 2	Buy now
22	6E52441100 Diaphragm	Buy now
23	6482442400 Seat,spring	Buy now
24	6E52442300 Spring, diaphragm	Buy now
25	6E52443402 Gasket, body	Buy now
26	6A02442101 Valve, check	Buy now
27	6A01432500 Screw, pan head	Buy now
28	9538003600 Nut (6g8)	Buy now
29	6E52441210 Body 1	Buy now
30	65024431A0 Gasket,fuel pump	Buy now
31	9709506050 Bolt(jf7)	Buy now
32	9299506600 Washer, plain (646)	Buy now

Fuel 1



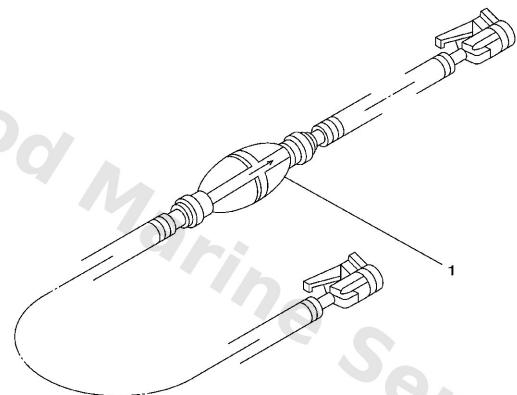
6E50300-4090

C1

Ref	Part	
33	6G52431610 Pipe 6	Buy now
36	6E52437610 Pipe, joint 1	Buy now
37	6G52431810 Hose (I90)	Buy now
38	6G52431910 Pipe 9	Buy now
41	9044615M07 Hose(6g4)	Buy now
42	656W281002 Tool kit	Buy now

Fuel 2

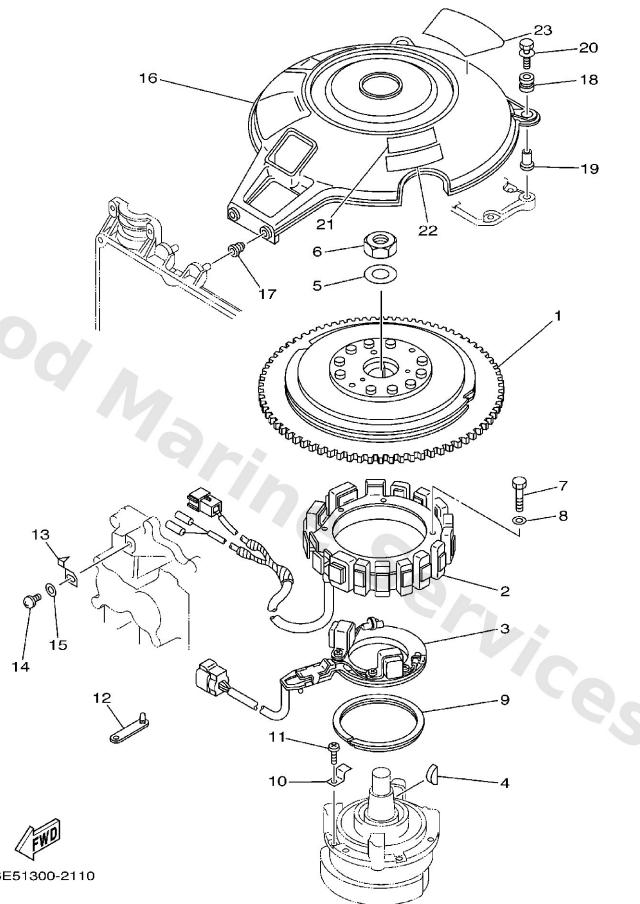
Ref	Part	
1	6YK2430652 Fuel Pipe Comp. 1 AP	Buy now



6E50300-0100

C3

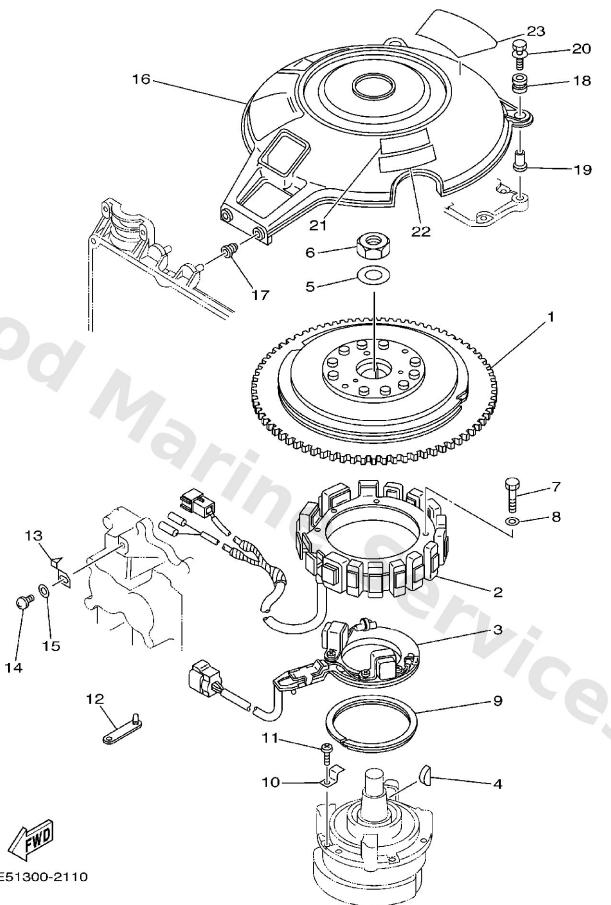
Generator



C4

Ref	Part	
1	6E5855000 Rotor assembly	Buy now
2	6E58551001 Stator assembly	Buy now
3	6E58558000 Coil, pulser	Buy now
4	9028005015 Key, woodruff	Buy now
5	9020121M18 Washer, plate (663)	Buy now
6	9017020137 Nut, hexagon(663)	Buy now
7	9701306060 Bolt, hexagon	Buy now
8	9290306600 Washer, plain (646)	Buy now
9	6884161100 Retainer, magneto base 1	Buy now
10	6884161200 Retainer, magneto base 2	Buy now
11	9788006018 Screw, pan head(6e5)	Buy now
12	9046412M00 Clamp	Buy now
13	6E58133200 Plate, timing	Buy now
14	9788506010 Screw pan head	Buy now
15	9299506600 Washer, plain (646)	Buy now

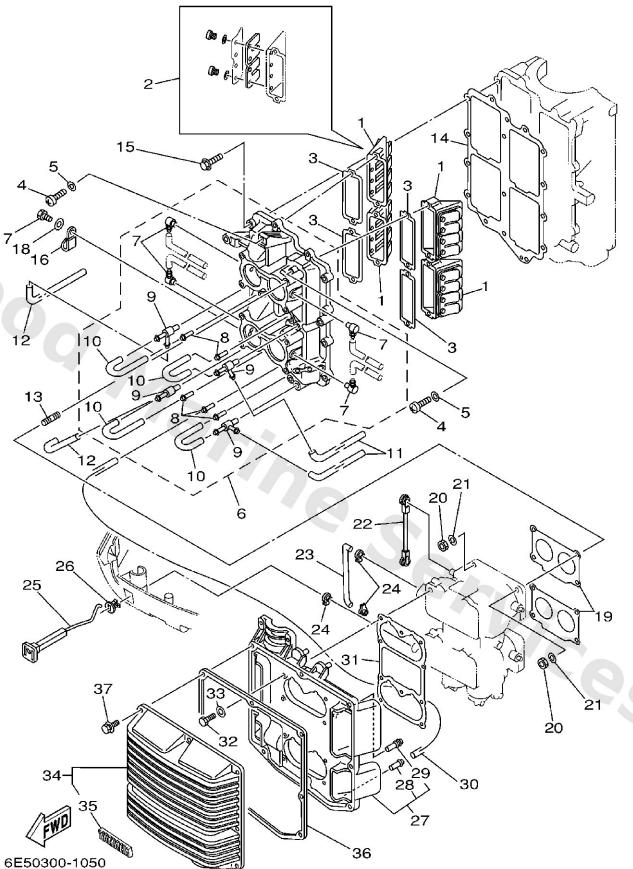
Generator



C4

Ref	Part	
16	6E58133701 Cover, flywheel	Buy now
17	6G58231700 Damper	Buy now
18	6A08231700 Damper, ignition coil	Buy now
19	6244254200 Collar	Buy now
20	9011906M65 Bolt, with washer	Buy now
21	6A18362551 Mark 5	Buy now
22	6A18362541 Mark 5	Buy now
23	6E51448800 Label, caution	Buy now

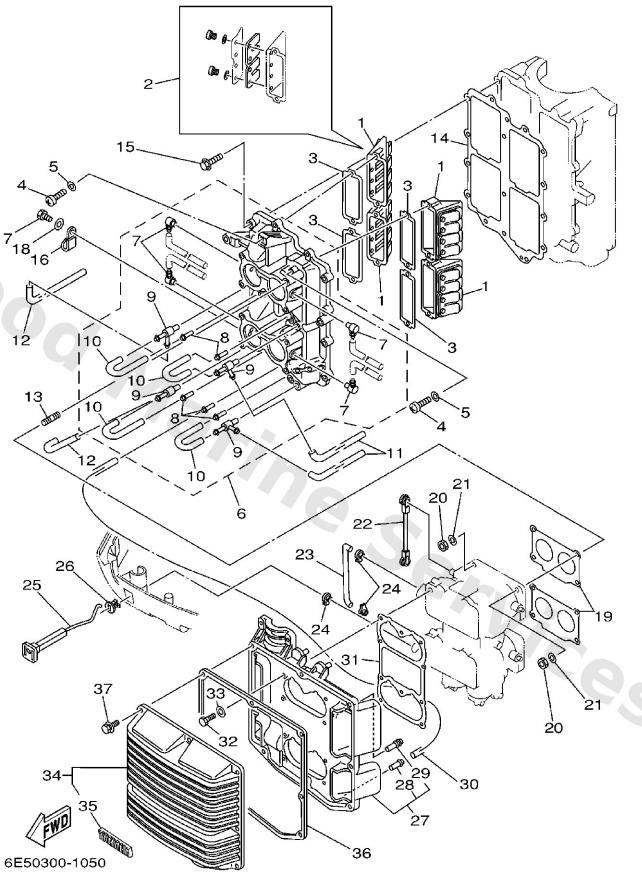
Intake



B2

Ref	Part	
1	6E51361000 Reed valve assembly	Buy now
2	6E5W000400 Reed set	Buy now
3	6E513621A1 Gasket, valve seat	Buy now
4	9788005025 Screw, panhead (a93)	Buy now
5	9299005600 Washer, plain (646)	Buy now
6	6E513641111S Manifold 1	Buy now
7	6E51355200 Nozzle	Buy now
8	6241448500 Pipe, joint	Buy now
9	6E51137000 Check valve assembly	Buy now
10	9044507M28 Hose (l200)	Buy now
11	9044507M24 Hose (l390)	Buy now
12	9044507M46 Hose (l390)	Buy now
13	9011606M30 Bolt, stud(6e5)	Buy now
14	6E513645A1 Gasket, manifold 1	Buy now
15	9011906MA3 Bolt, with washer	Buy now

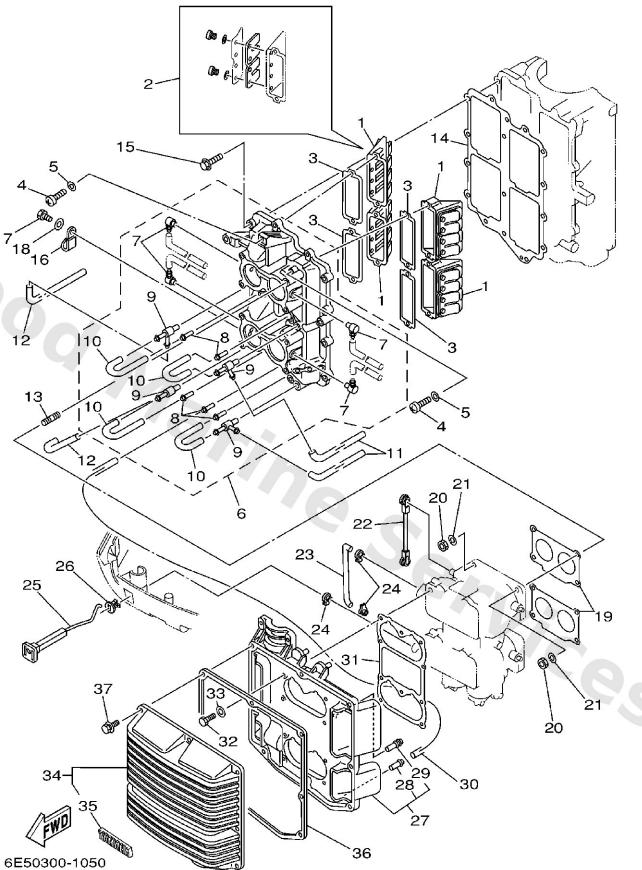
Intake



B2

Ref	Part	
16	9046506M86 Clamp	Buy now
17	9709506012 Bolt(gh1)	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	6E514198A2 Gasket	Buy now
20	9538006600 Nut(661)	Buy now
21	9299506100 Washer(6a1)	Buy now
22	6E54121701 Rod, accel. lever	Buy now
23	6E54125601 Rod, choke 1	Buy now
24	6614126202 Joint, choke lever	Buy now
25	6E54127102 Knob, choke	Buy now
26	6894127300 Grommet	Buy now
27	6E5144171094 Cover 1	Buy now
29	6E51448500 Pipe, joint	Buy now
30	9044507M23 Hose (i570)	Buy now
31	6E514483A1 Gasket	Buy now

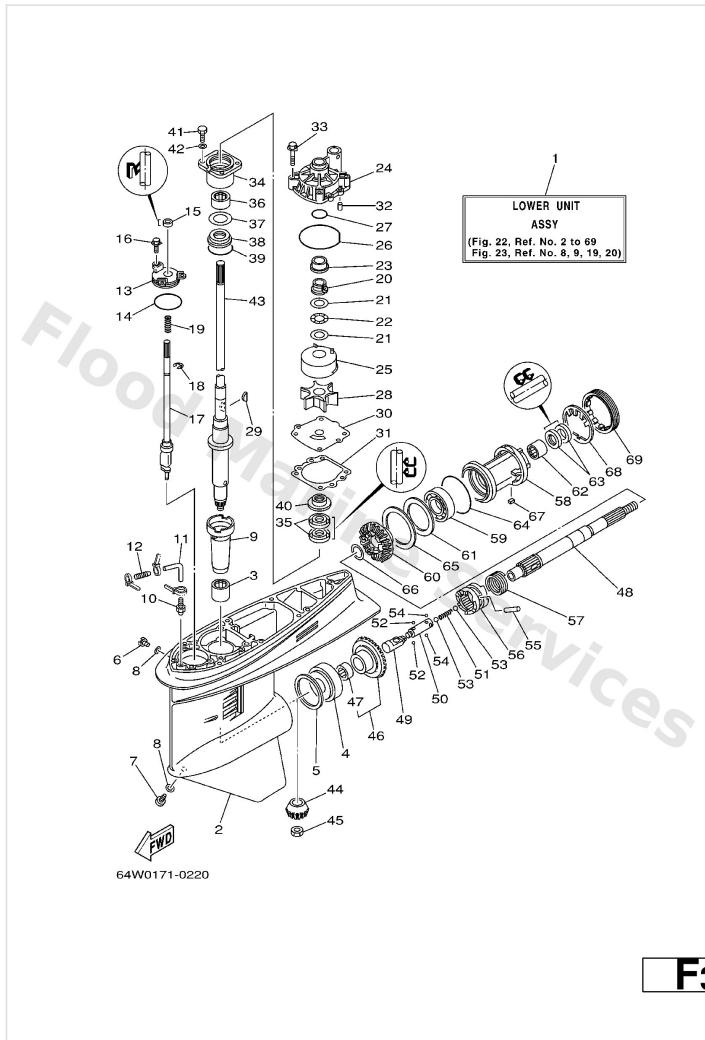
Intake



Ref	Part	
32	9701306020 Bolt(62y)	Buy now
33	9290306600 Washer, plain (646)	Buy now
34	6E51441800 Cover 2	Buy now
35	6E51441K00 Emblem 1	Buy now
36	6E514416A1 Gasket, air cleaner	Buy now
37	9011906M31 Bolt, with washer(680)	Buy now

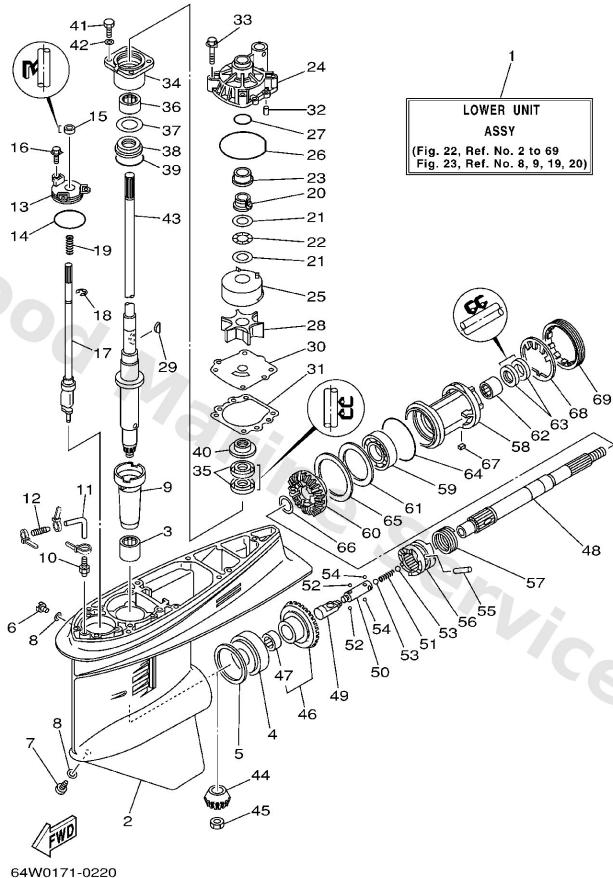
B2

Lower Casing. Drive 1



Ref	Part	
1	6E545300168D Lower unit assembly L	Buy now
2	6E545301048D Casing, lower	Buy now
3	93315628U9 Brg,cyl-cal roller (6e5)	Buy now
4	93332000U7 Brg,tapered roller 76mm (6e5)	Buy now
5	6E5455670110 Shim (t:0.10mm) UR	Buy now
5	6E5455670112 Shim (t:0.12mm) UR	Buy now
5	6E5455670115 Shim (t:0.15mm) UR	Buy now
5	6E5455670118 Shim (t:0.18mm) UR	Buy now
5	6E5455670130 Shim (t:0.30mm) UR	Buy now
5	6E5455670140 Shim (t:0.40mm) UR	Buy now
5	6E5455670150 Shim (t:0.50mm) UR	Buy now
6	9034008002 Plug, straight screw	Buy now
7	6884534110 Plug, drain	Buy now
8	9043008020 Gasket	Buy now
9	6E54553600 Sleeve, drive shaft	Buy now

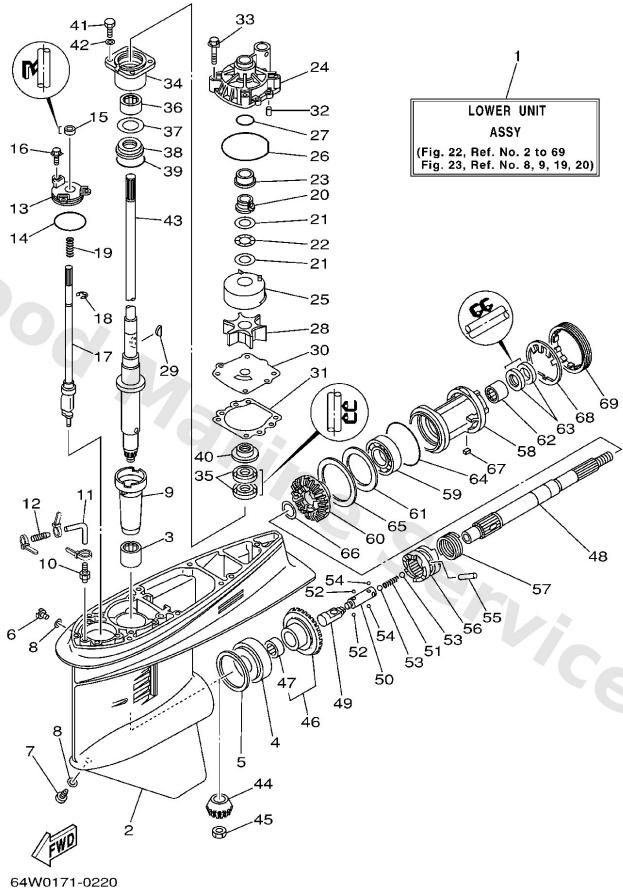
Lower Casing. Drive 1



F3

Ref	Part	
10	6E54537800 Nipple, hose	Buy now
11	9044507ME8 Hose (I250) L	Buy now
12	6E58355810 End, nipple	Buy now
13	6E54532100 Plate	Buy now
14	9321058144 O-ring(47x)	Buy now
15	9310609014 Oil seal	Buy now
16	9011906M10 Bolt, with washer	Buy now
17	6E54415002 Shift cam assembly	Buy now
18	9900108600 Circlip(2r6)	Buy now
19	9050111M10 Spring, compression (663)	Buy now
20	61A4553800 Spacer, 1	Buy now
21	9020122M01 Washer, plate(61a)	Buy now
22	9020622M19 Washer, wave(61a)	Buy now
23	61A4552700 Collar, drive shaft	Buy now
24	61A4431101 Housing, water pump	Buy now

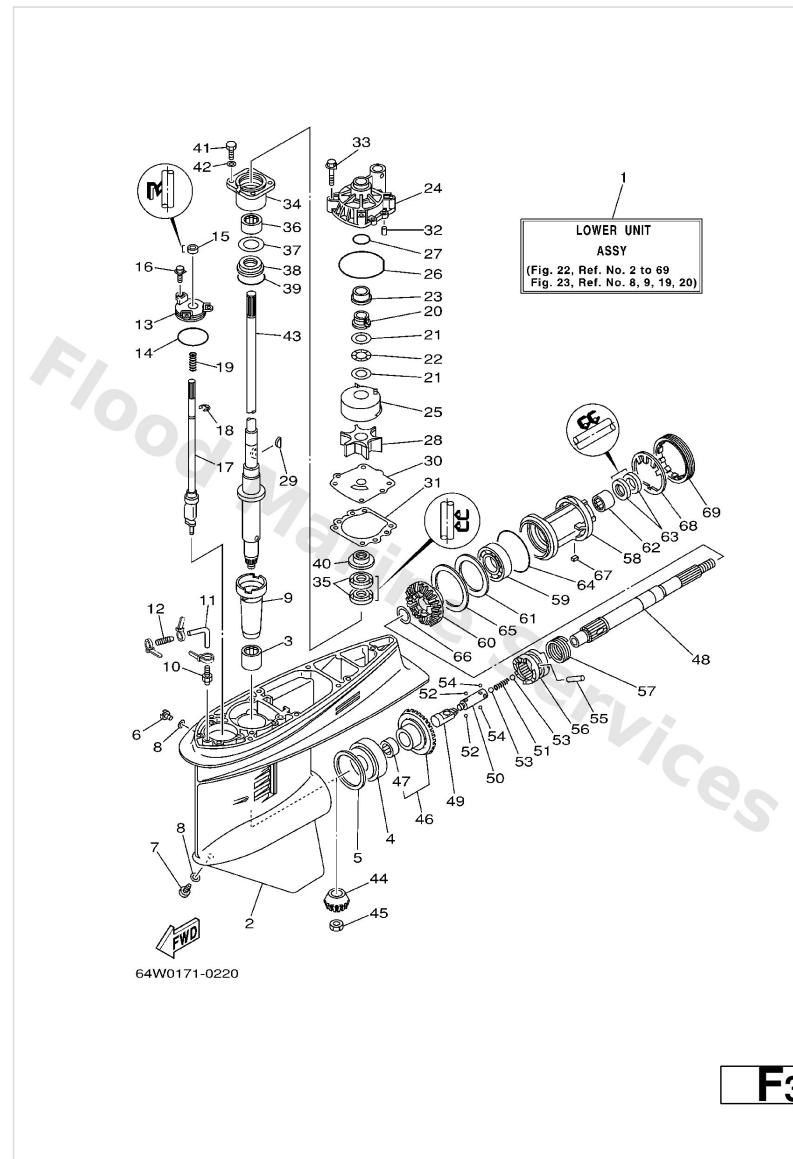
Lower Casing. Drive 1



F3

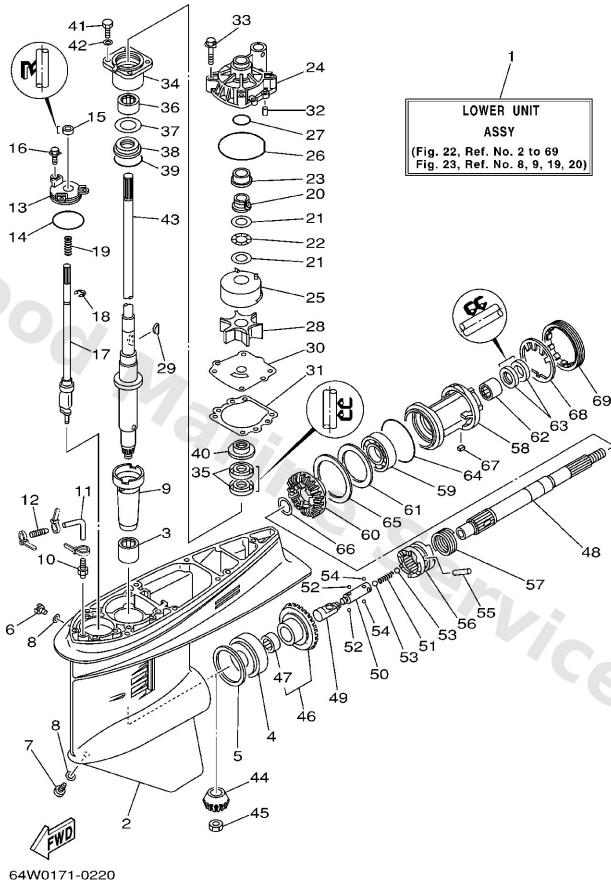
Ref	Part	
25	61A4432202 Insert, cartridge	Buy now
26	9321086M38 O-ring (6e5)	Buy now
27	9321037160 O-ring (6g8)	Buy now
28	6E54435201 Impeller	Buy now
29	9028004M05 Key, woodruff (6e5)	Buy now
30	6E54432300 Outer plate, cartridge	Buy now
31	6E544315A0 Gasket,water pump	Buy now
32	9360612019 Pin, dowel (614)	Buy now
33	9011908M14 Bolt, with washer	Buy now
34	6E5453310094 Housing, bearing	Buy now
35	9310128M16 Oil seal (6e5)	Buy now
36	93317330U2 Bearing, cylindrical(6k0)	Buy now
37	6E5455870110 Shim (t:0.10mm) UR	Buy now
37	6E5455870112 Shim (t:0.12mm) UR	Buy now
37	6E5455870115 Shim (t:0.15mm) UR	Buy now

Lower Casing. Drive 1



Ref	Part	
37	6E5455870118 Shim (t:0.18mm) UR	Buy now
37	6E5455870130 Shim (t:0.30mm) UR	Buy now
37	6E5455870140 Shim (t:0.40mm) UR	Buy now
37	6E5455870150 Shim (t:0.50mm) UR	Buy now
38	93341930V2 Bearing, thrust(64d)	Buy now
39	9321055M14 O-ring (70e)	Buy now
40	6E54534400 Cover, oil seal	Buy now
41	9709508025 Bolt (62g)	Buy now
42	9299508600 Washer, plain (663)	Buy now
43	6E54550101 Drive shaft comp. L	Buy now
44	6E54555102 Pinion	Buy now
45	9017016M01 Nut, hexagon (688)	Buy now
46	6E54556001 Gear 1 assembly	Buy now
47	93315425U7 Brg,cyl-cal roller (6e5)	Buy now
48	6E54561101 Shaft, propeller	Buy now

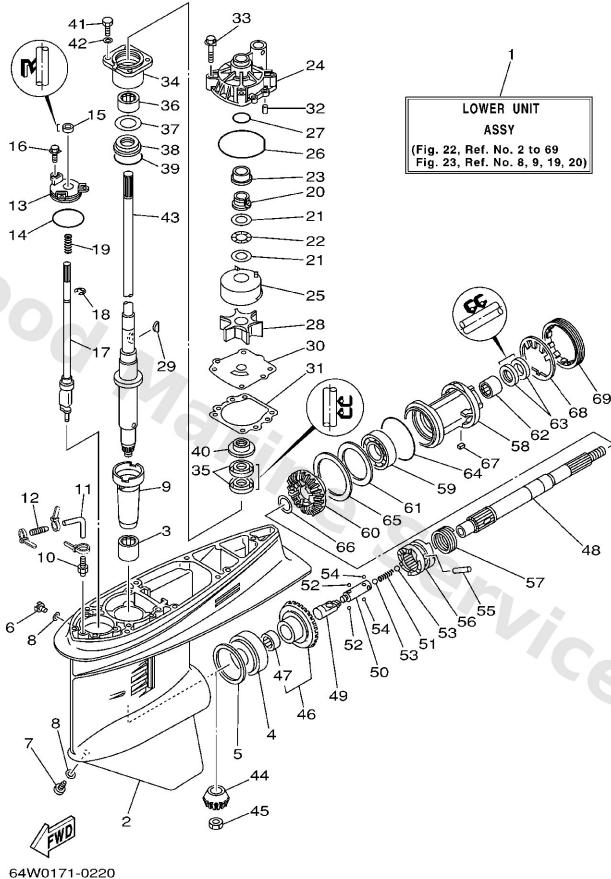
Lower Casing. Drive 1



F3

Ref	Part	
49	6E54564102 Shifter	Buy now
50	6E54563401 Slide, shift	Buy now
51	9050116M37 Spring (6g5)	Buy now
52	9350732009 Ball (12r)	Buy now
53	9351132017 Ball (498)	Buy now
54	9350316003 Ball	Buy now
55	9025008M07 Pin, straight (6g5)	Buy now
56	6E54563101 Clutch, dog	Buy now
57	6E54563301 Ring, cross pin	Buy now
58	6E5453320094 Housing, bearing	Buy now
59	93306208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
60	6E54557101 Gear 2	Buy now
61	6E54557600 Washer, thrust 2	Buy now
62	93315430U8 Bearing	Buy now
63	9310130M17 Oil seal (6e5)	Buy now

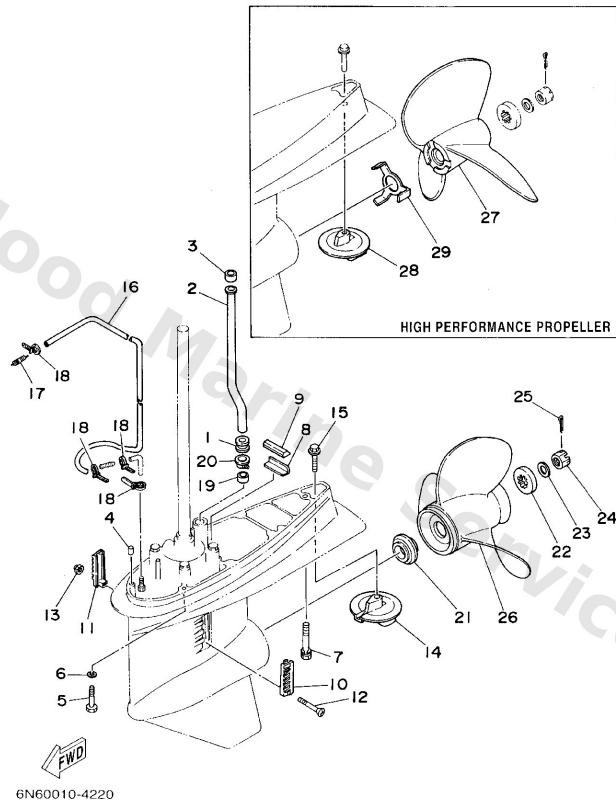
Lower Casing. Drive 1



F3

Ref	Part	
64	9321086M39 O-ring (6e5)	Buy now
65	6L6455770010 Shim (t:0.10mm) UR	Buy now
65	6L6455770012 Shim (t:0.12mm) UR	Buy now
65	6L6455770015 Shim (t:0.15mm) UR	Buy now
65	6L6455770018 Shim (t:0.18mm) UR	Buy now
65	6L6455770030 Shim (t:0.30mm) UR	Buy now
65	6L6455770040 Shim (t:0.40mm) UR	Buy now
65	6L6455770050 Shim (t:0.50mm) UR	Buy now
66	9020130M92 Washer (6g5)	Buy now
67	9028204010 Key, strait(663)	Buy now
68	6884538302 Washer, claw	Buy now
69	6884538400 Nut	Buy now

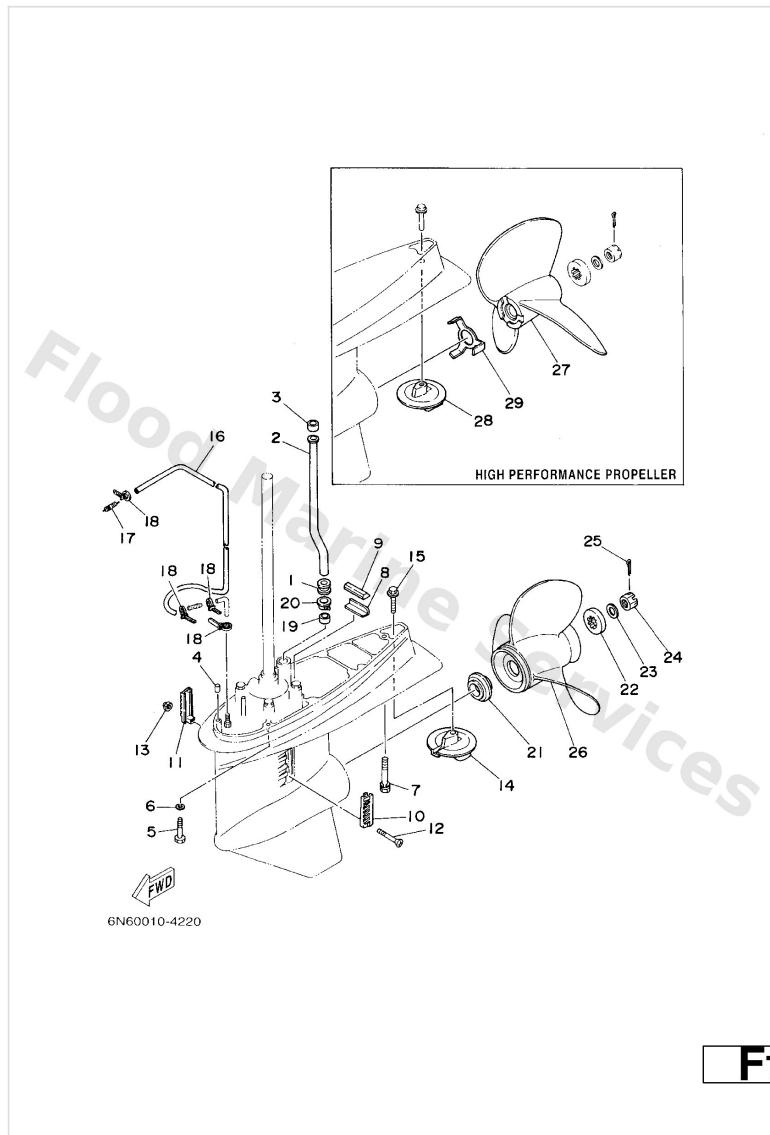
Lower Casing. Drive 2



F7

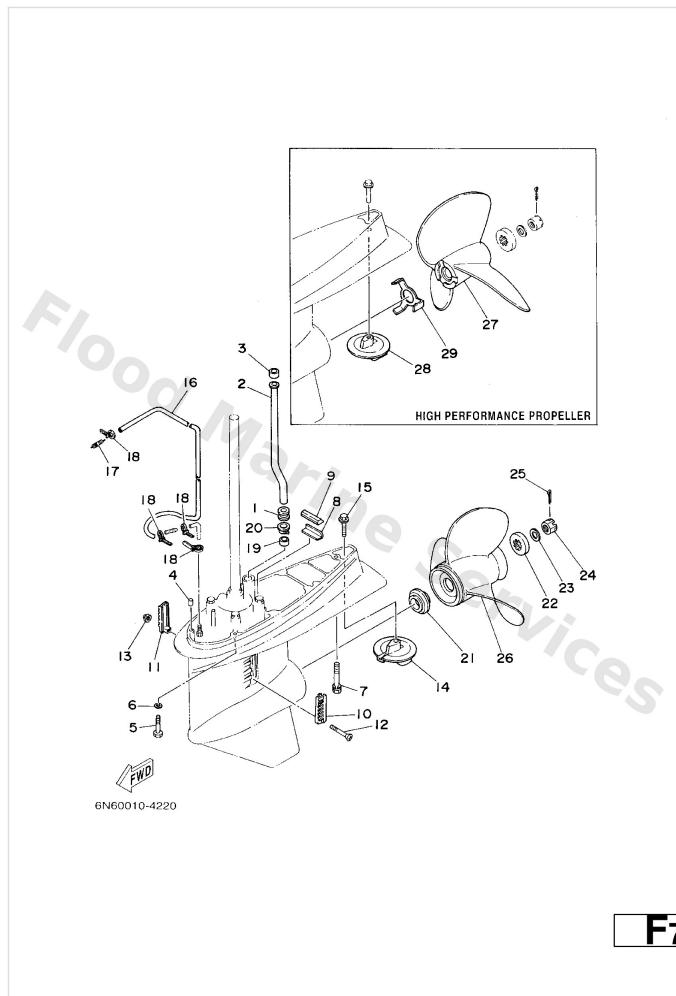
Ref	Part	
1	6E54436600 Damper, water seal 2	Buy now
2	6E54436100 Tube, water L	Buy now
3	6E54436500 Damper, water seal 1	Buy now
4	9360812M05 Pin, dowel b (6e5)	Buy now
5	9707510045 Bolt(64d)	Buy now
6	9299510100 Ybs67-10 washer, spring	Buy now
7	9011910M89 Bolt, with washer	Buy now
8	663453760094 Guide, seal damper	Buy now
9	6884537500 Damper, seal 2	Buy now
10	6884521402 Cover, water inlet	Buy now
11	6884521502 Cover, water inlet	Buy now
12	9015205M07 Screw, countersunk	Buy now
13	9018505002 Nut nylon (sus)(ex4)	Buy now
14	6E54537101 Trim tab	Buy now
15	9010510M00 Bolt, hexagon (663)	Buy now

Lower Casing. Drive 2



Ref	Part	
16	9044507MFO Hose (I1160)	Buy now
17	6E58355800 End, nipple	Buy now
18	9046511M10 Clamp	Buy now
20	6E54431200 Cover, water pump housing	Buy now
21	6E54598701 Spacer 1	Buy now
22	6884599701 Spacer 2	Buy now
23	9299018200 Washer (6e5)	Buy now
24	9017118M04 Nut, castle (6e5)	Buy now
25	9149040030 Pin, cotter (663)	Buy now
26	6E54594100EL Propeller (3x13x19-k) UR	Buy now
26	6E54594300EL Propeller (3x12-5/8"x21"-k) UR	Buy now
26	688459300298 Propeller (3x13x17) UR	Buy now
26	688459326098 Propeller (3x13-1/2"x14"-k) UR	Buy now
26	688459700398 Propeller (3x13"x19"-k) UR	Buy now
26	688459720298 Propeller (3x13"x21"-k)	Buy now

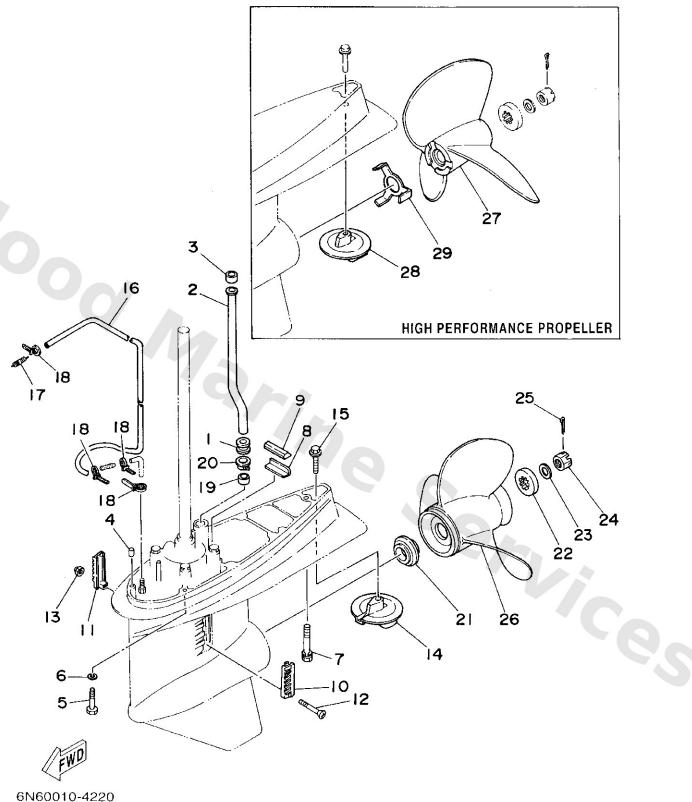
Lower Casing. Drive 2



Ref	Part	
26	688459740298 Propeller (3x13"x23"-k) UR	Buy now
26	688459760198 Propeller (ss 3x13"x25"-k) UR	Buy now
26	688459786098 Propeller (3x13-1/2"x16"-k) UR	Buy now
26	6E54594501EL Propeller (3x13-1/4x17-k) UR	Buy now
26	6E54594700EL Propeller (3x13-1/2x15-k) UR	Buy now
26	6E54594900EL Propeller (3x13-5/8"x13"-k) UR	Buy now
26	6E54595200EL Propeller (3x13"x23"-k) UR	Buy now
26	6E54595400EL Propeller (3x14"x11"-k) UR	Buy now
26	6E54595600EL Propeller (3x13"x25"-k) UR	Buy now
27	6E54597010 Propeller (ss 3x14"x20"-p) UR	Buy now
27	6E54597210 Propeller (ss 3x14"x24"-p) UR	Buy now
27	6E54597410 Propeller (ss 3x14"x28"-p) UR	Buy now
27	6E54597610 Propellar assembly (3x14"x22"-p) UR	Buy now
27	6E54597810 Propeller assembly (3x14"x26"-p) UR	Buy now
28	6E54537110 Tab-trim	Buy now

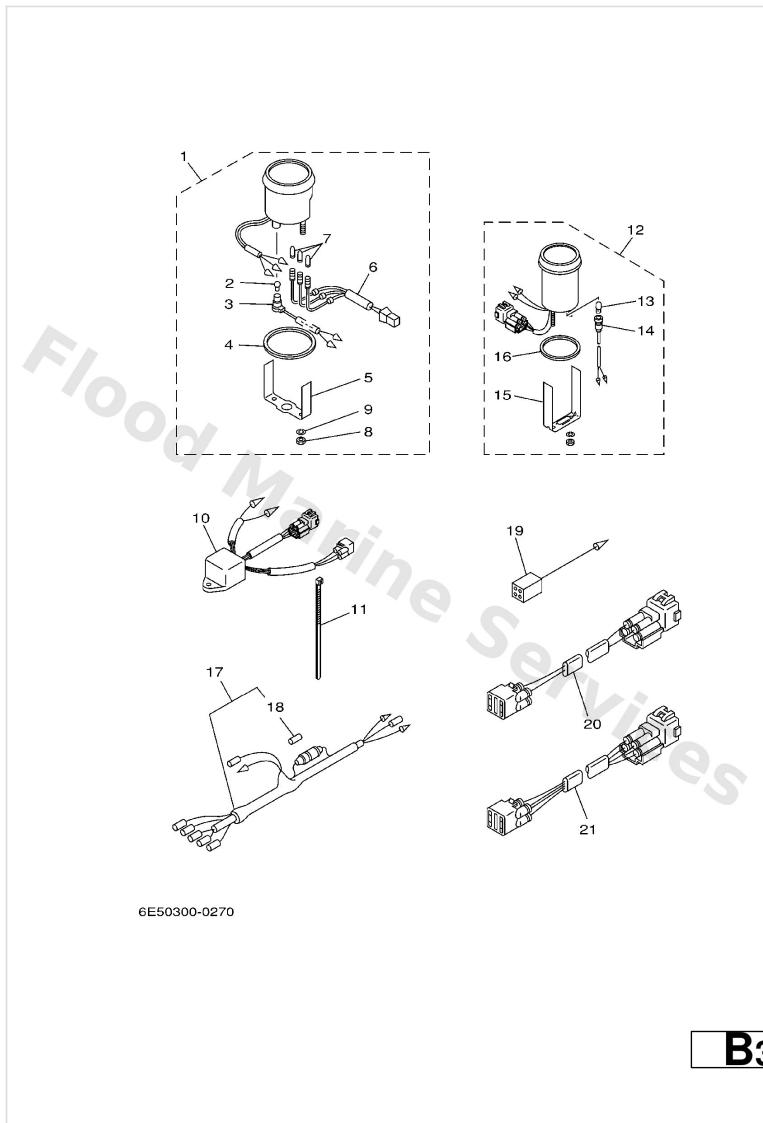
Lower Casing. Drive 2

Ref	Part	
29	6E54599410 Plate, tooth	Buy now



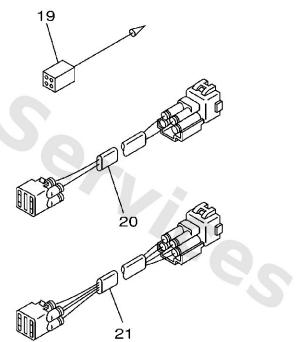
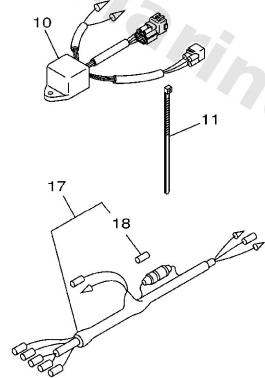
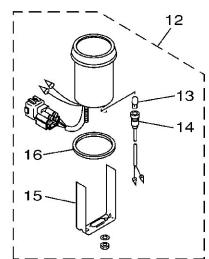
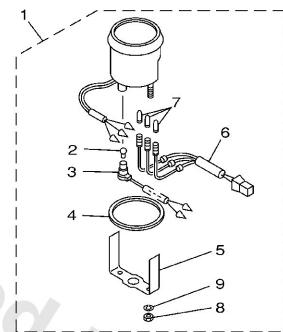
F7

Meter



Ref	Part	
1	6Y58354005 Tachometer assembly AP WITH OIL LAMP	Buy now
2	6Y58351700 Bulb (12v-1.7w)	Buy now
3	6Y58353610 Socket, meter	Buy now
4	6Y58352300 Damper	Buy now
5	6Y58351400 Plate, fitting	Buy now
6	6Y58350903 Socket cord assembly	Buy now
7	6Y58351800 Bulb (12v-1.7w) t6.5	Buy now
8	9530305600 Nut, hexagon (663)	Buy now
9	9290305100 Ybs67-5 washer, spring	Buy now
10	6Y58195002 Relay assembly AP	Buy now
11	9046513M18 Clamp AP	Buy now
12	6Y58367012 Trim meter assembly. AP	Buy now
14	6Y58353600 Socket, meter	Buy now
15	6Y58354400 Plate, fitting	Buy now
16	6888366400 Damper	Buy now

Meter

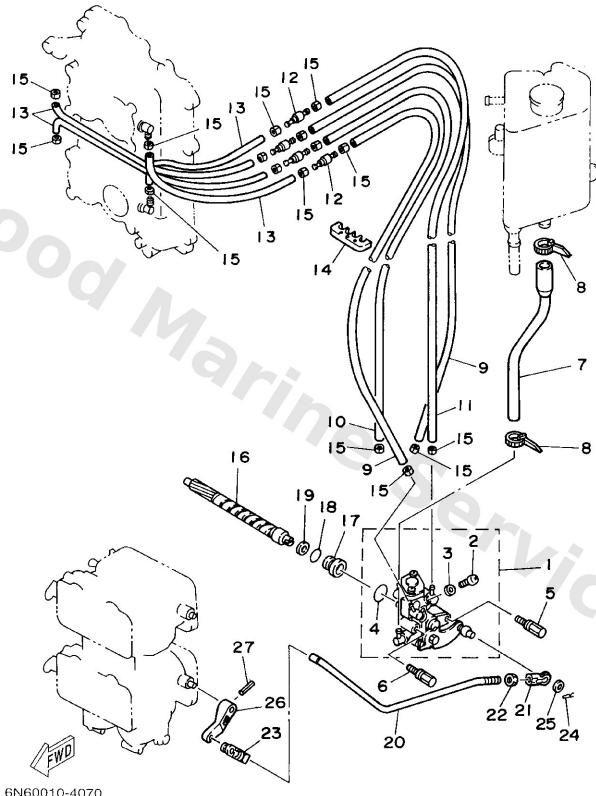


6E50300-0270

B3

Ref	Part	
17	6Y58355300 Wire, lead (l=2.5m) AP	Buy now
18	1E68215100 Fuse (10a)	Buy now
19	6Y58211700 Wire, lead AP	Buy now
20	6R38252170 Wire, lead (for tacho., 7m) AP	Buy now
21	6R38255370 Extension, wire lead (for trim AP	Buy now

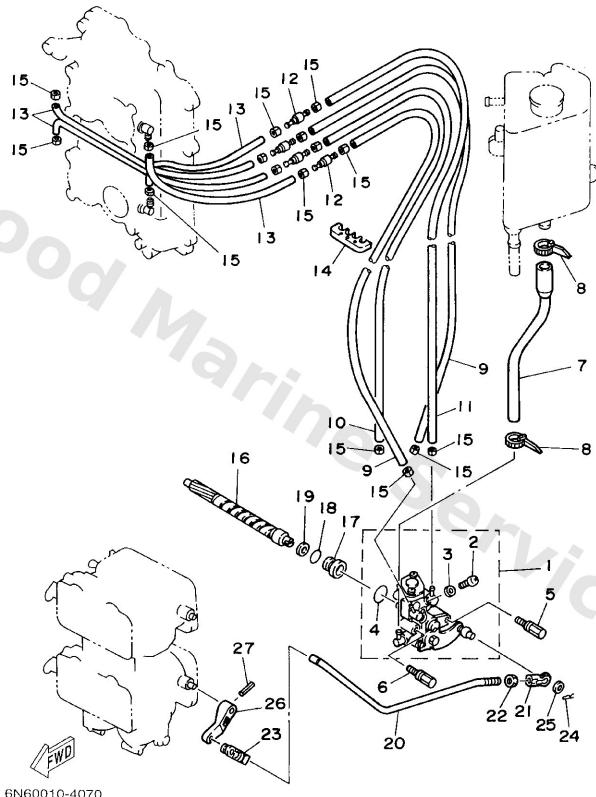
Oil Pump



B5

Ref	Part	
1	6N61320000 Oil injection pump assembly	Buy now
2	6R31347100 Screw	Buy now
3	6L21347500 Gasket, breather bolt	Buy now
4	9321019MA7 O-ring(6r0)	Buy now
5	9010906M40 Bolt(6h0)	Buy now
6	9010906M39 Bolt(6h0)	Buy now
7	6N71341600 Pipe, oil 1	Buy now
8	9046511M10 Clamp	Buy now
9	9044507M89 Hose (I390)	Buy now
10	9044507196 Hose (I200)	Buy now
11	9044507M72 Hose (I390)	Buy now
12	6R31318310 Valve, check	Buy now
13	9044507M87 Hose(62t)	Buy now
14	9046407M06 Clamp (6e5)	Buy now
15	9046807M02 Clip (6e5)	Buy now

Oil Pump

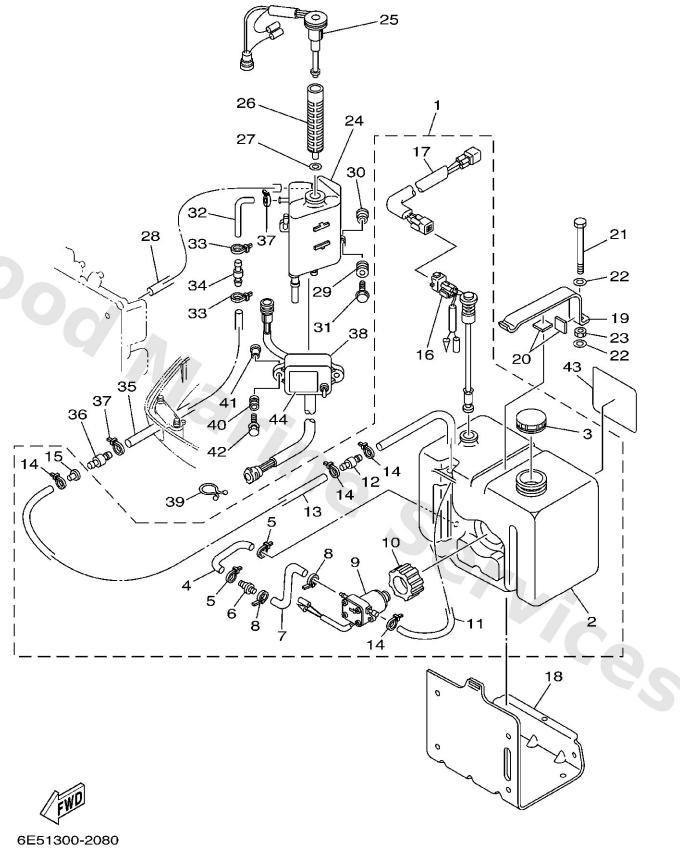


6N60010-4070

Ref	Part	
16	6R31153700 Gear, driven	Buy now
17	6R31311700 Collar, distance	Buy now
18	9321013M04 93210-13m04	Buy now
19	9020208M44 Washer, plate(6r3)	Buy now
20	6R34124100 Rod, link	Buy now
21	6H14123700 Joint, link	Buy now
22	9538005600 Nut, hexagon (663)	Buy now
23	6R54123700 Joint, link	Buy now
24	9046805M03 Clip(6j8)	Buy now
25	9020205088 Washer, plate (666)	Buy now
26	6E51427601 Lever	Buy now
27	9169030016 Pin, spring	Buy now

B5

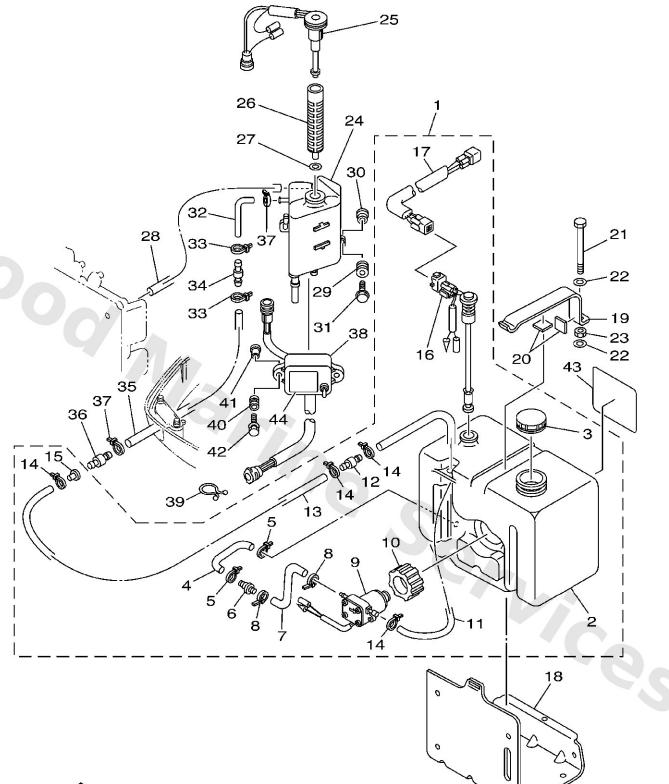
Oil Tank



B6

Ref	Part	
1	6E52170808 Sub oil tank assembly	Buy now
2	6E52173302 Sub tank, oil (10.5l)	Buy now
3	6E52177003 Oil tank cap assembly	Buy now
4	6E52432200 Pipe 11	Buy now
5	9046511M10 Clamp	Buy now
6	6462425102 Strainer 1	Buy now
7	6E52431901 Pipe, oil	Buy now
9	6E58190001 Oil feed pump assembly	Buy now
10	6E58192200 Grommet	Buy now
11	6E52432101 Pipe 10	Buy now
12	6E52437900 Pipe, joint 4	Buy now
13	9044511M81 Hose (I3000)	Buy now
15	9048006M19 Grommet (6e3)	Buy now
16	6E58572004 Oil level gauge assembly	Buy now
17	6R38572130 Wire, lead	Buy now

Oil Tank

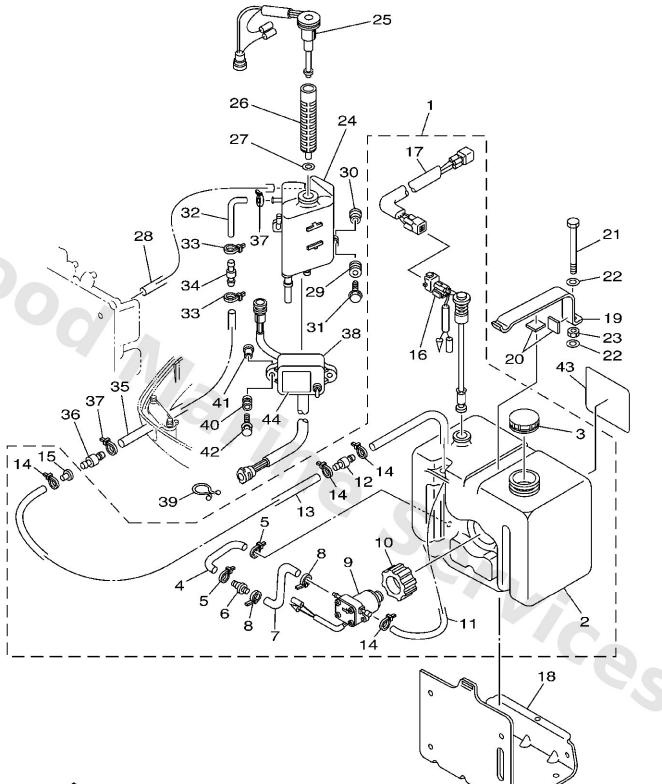


6E51300-2080

B6

Ref	Part	
18	6E5217340133 Holder, oil sub tank	Buy now
19	6E5217980133 Bracket, damper	Buy now
20	6E52174600 Damper	Buy now
21	9708006100 Bolt, hexagon	Buy now
22	9299006600 Washer, plain (646)	Buy now
23	9538006600 Nut(661)	Buy now
24	6E52175005 Oil tank assembly	Buy now
25	6E58573014 Oil Level Gauge assembly	Buy now
26	6E51341100 Strainer, oil	Buy now
27	6E51341400 Gasket, strainer cover	Buy now
28	9044505M02 Hose (I700)	Buy now
29	6A08231700 Damper, ignition coil	Buy now
30	6244254200 Collar	Buy now
31	9011906M65 Bolt, with washer	Buy now
32	64E2432300 Pipe 12	Buy now

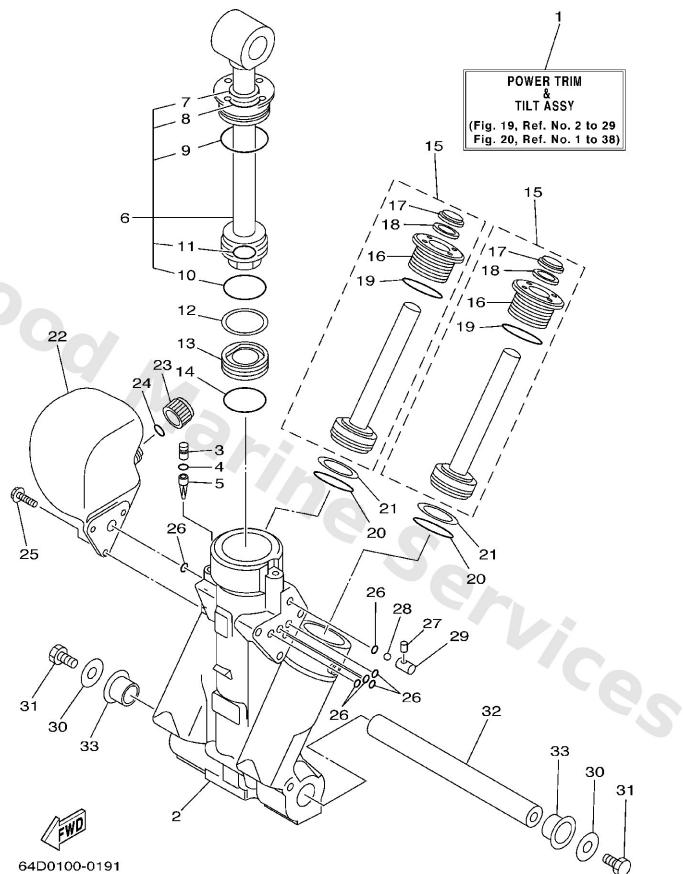
Oil Tank



Ref	Part	
35	9044512M11 Hose (L350)	Buy now
36	6E52446100 Pipe, Joint	Buy now
38	6E58574002 Control unit kit	Buy now
39	9046415M11 Clamp (3y2)	Buy now
43	6E51343762 Mark Caution	Buy now
44	6E58571160 Mark Caution	Buy now

B6

Power Trim & Tilt Assy 1

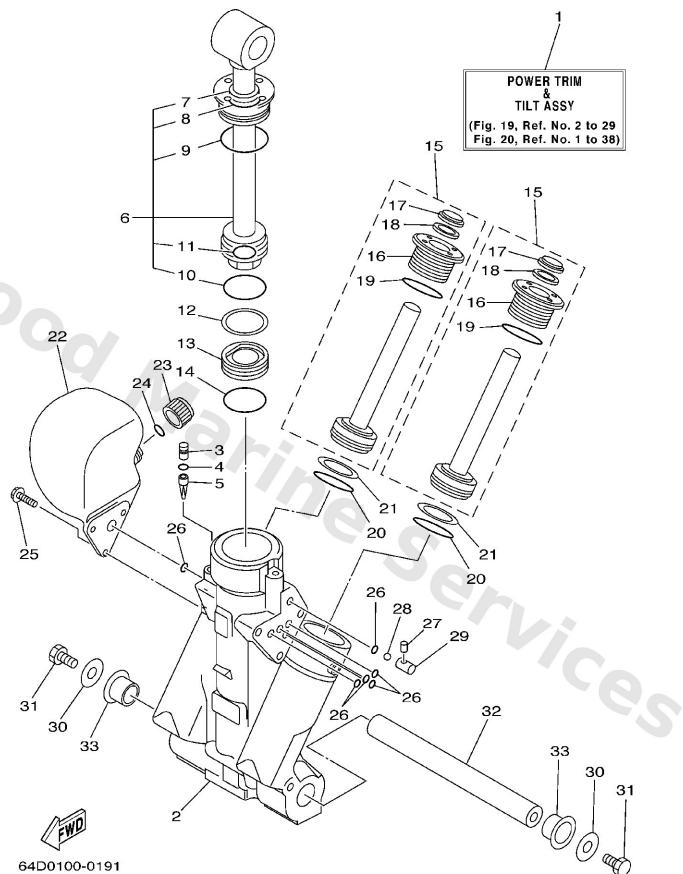


64D0100-0191

E4

Ref	Part	
1	64E43800024D Power trim & tilt assembly	Buy now
2	64E4382501 Housing Trim & Tilt	Buy now
3	64E4388J00 Plug 2	Buy now
4	9321010M74 O-ring	Buy now
5	64E4381700 Filter 2	Buy now
6	64E4381000 Tilt piston sub assembly	Buy now
7	64E4389800 Seal, dust 2	Buy now
8	64E4386700 O-ring 7	Buy now
9	64E4386600 O-ring 6	Buy now
10	6E54386200 O-ring 2	Buy now
11	64E4388300 O-ring 10	Buy now
12	6E54387200 Ring, back-up 2	Buy now
13	6E54381402 Piston, free	Buy now
15	64E4382000 Trim piston sub assembly	Buy now
16	64E4382100 Screw, trim cylinder end	Buy now

Power Trim & Tilt Assy 1

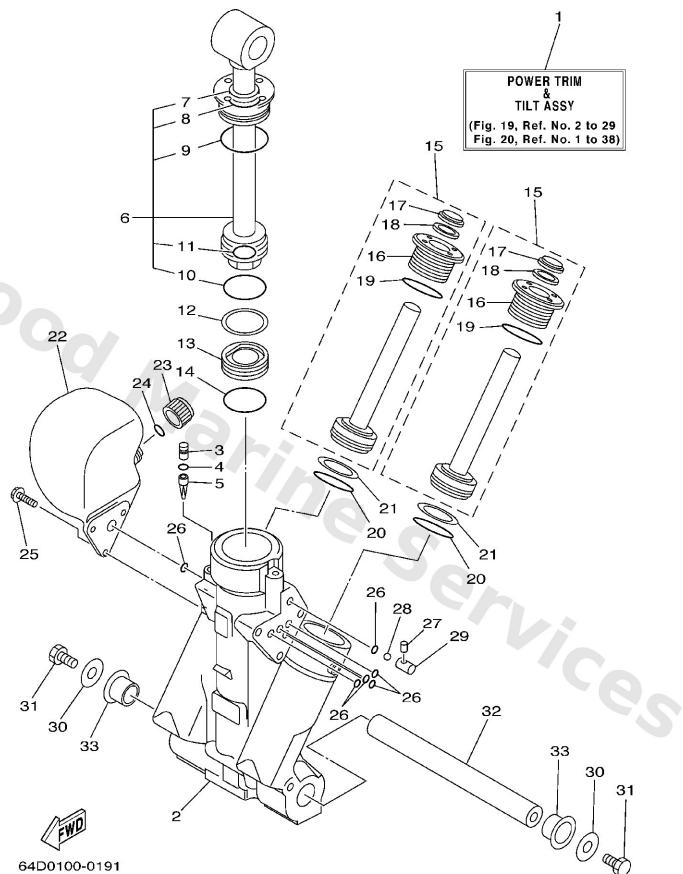


E4

Ref	Part	
17	64E4382200 Seal, trim dust	Buy now
18	64E4384J00 Seal, trim down	Buy now
19	6G54386400 O-ring 4	Buy now
20	6E54386400 O-ring 4	Buy now
21	6E54387401 Ring, back-up 4	Buy now
22	64E4382800 Body, reservoir	Buy now
23	64E4382900 Plug, reservoir	Buy now
24	64E4389700 O-ring	Buy now
25	64E4388E00 Bolt ,screw (l:14mm)	Buy now
26	64E4386900 O-ring 9	Buy now
27	64E4381G00 Pin 1	Buy now
28	6E54385800 Ball 1	Buy now
29	64E4382G00 Valve seat	Buy now
30	9020108M14 Washer, plate	Buy now
31	9708008016 Bolt	Buy now

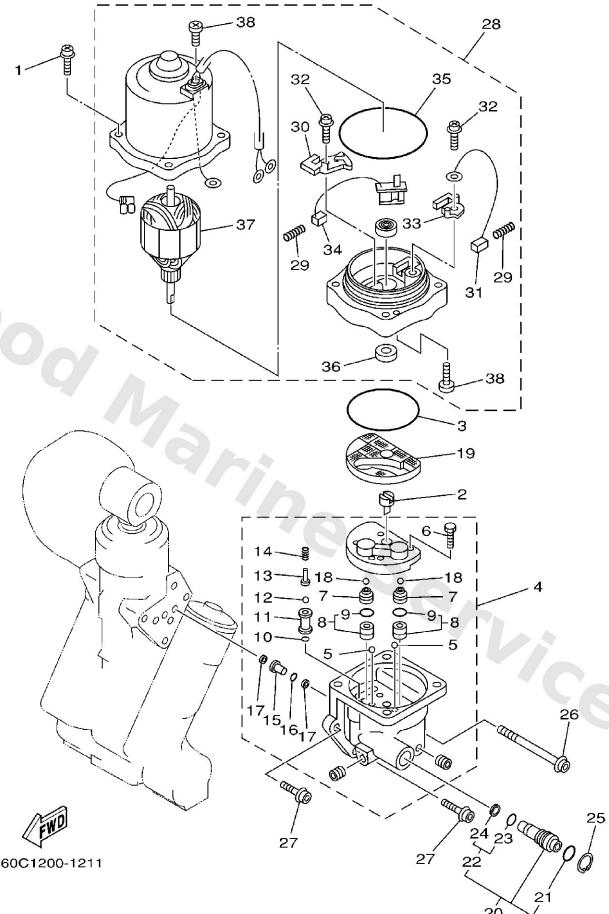
Power Trim & Tilt Assy 1

Ref	Part	
32	64E4381801 Lower shock mount pin set	Buy now
33	9038622M98 Bush(61u)	Buy now



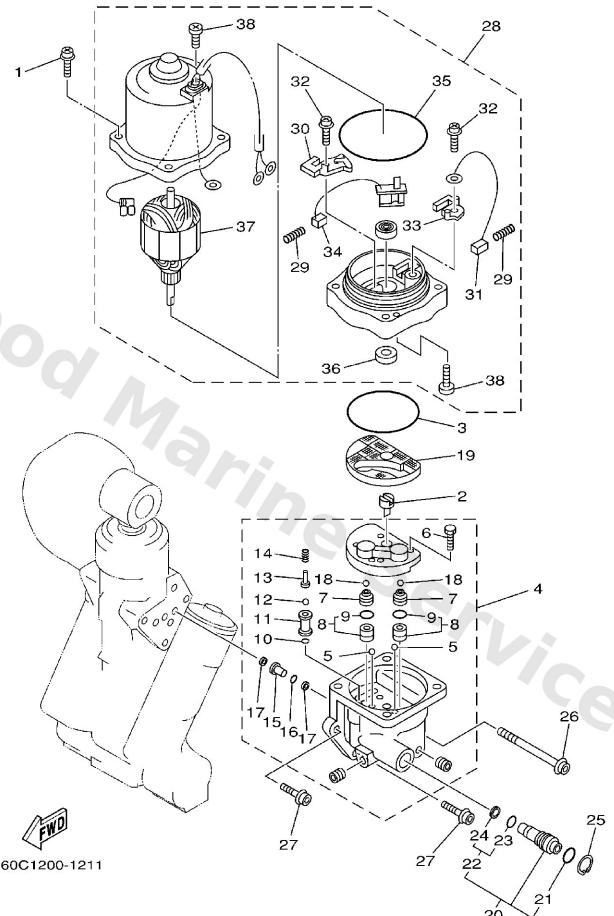
E4

Power Trim & Tilt Assy 2



Ref	Part	
1	64E4388E10 Bolt ,screw (l:34.7mm)	Buy now
2	64E4383100 Connector, shaft	Buy now
3	64E4386800 O-ring 8	Buy now
4	64E4383000 Gear pump assembly	Buy now
5	72X4385800 Ball	Buy now
6	64E4384300 Screw, valve lock	Buy now
7	64E4384100 Piston, shuttle	Buy now
8	64E4380200 Valve sub assembly	Buy now
9	6E54389600 O-ring	Buy now
10	6G54386300 O-ring 3	Buy now
11	64E4385100 Seat, Relief Valve	Buy now
12	64E4385800 Ball	Buy now
13	64E4385900 Pin, Valve Support	Buy now
14	64E4385500 Spring, up relief	Buy now
15	64E4385000 Valve sub assembly	Buy now

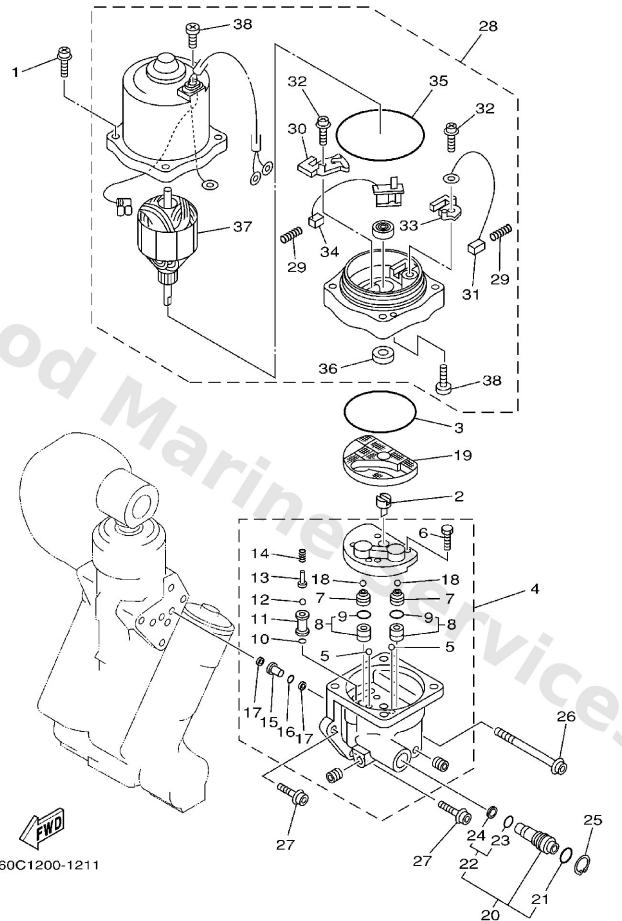
Power Trim & Tilt Assy 2



E6

Ref	Part	
16	64E4386500 O-ring 10	Buy now
17	64E4381600 Filter 1	Buy now
19	64E4381710 Filter 2	Buy now
20	64E4386000 Manual valve sub-assembly	Buy now
21	72X85075L0 O-ring (nsd161)	Buy now
22	64E4382700 Ring set	Buy now
23	64E4387A00 O-ring	Buy now
24	64E4387300 Ring, back up	Buy now
25	64E4387500 Ring, snap	Buy now
26	64E4387910 Screw, with washer	Buy now
27	64E4387900 Screw, with washer	Buy now
28	64E4388001 Motor assembly	Buy now
29	6H14386K10 Spring, brush	Buy now
30	64E4380J00 Holder Brush	Buy now
31	64E4389100 Brush 1	Buy now

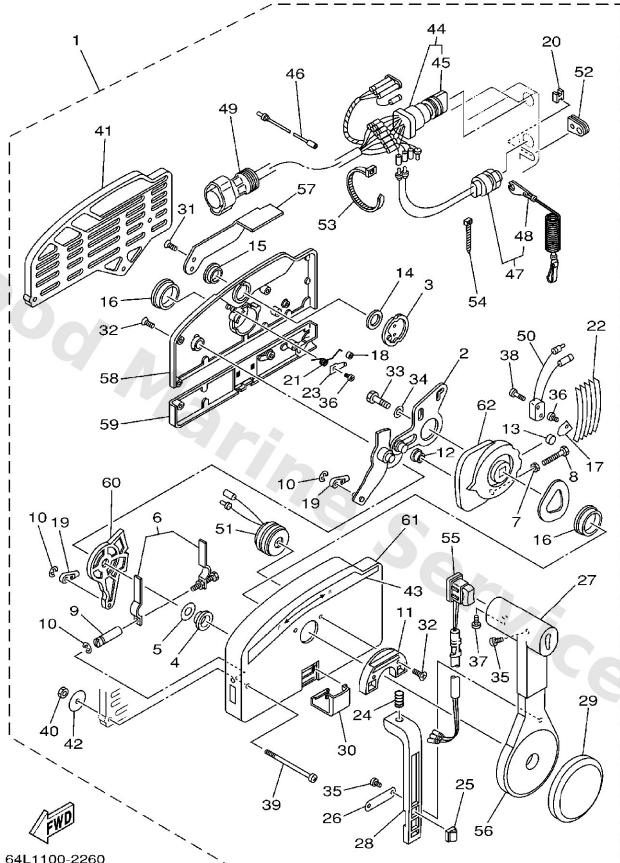
Power Trim & Tilt Assy 2



E6

Ref	Part	
32	9760704310 Screw, pan head(6g8)	Buy now
33	64E4380F00 Holder, brush 2	Buy now
34	64E4389200 Breaker comp. (brush 2)	Buy now
35	6G54386500 O-ring	Buy now
36	9310208M43 Oil seal(6b0)	Buy now
37	64E4380500 Armature assembly	Buy now
38	64E4384310 Screw valve lock	Buy now

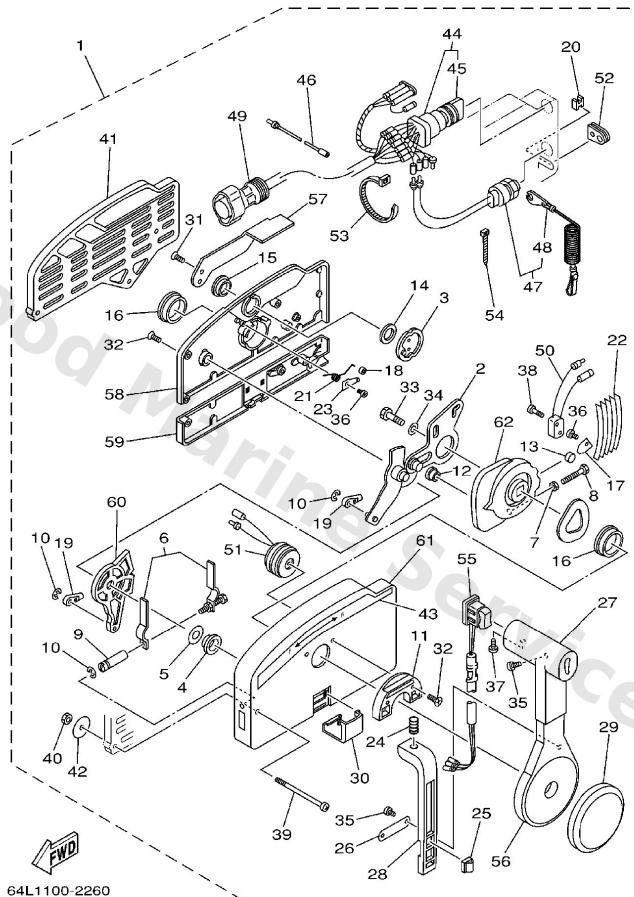
Remote Control Assy



A7

Ref	Part	
1	7034820517 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

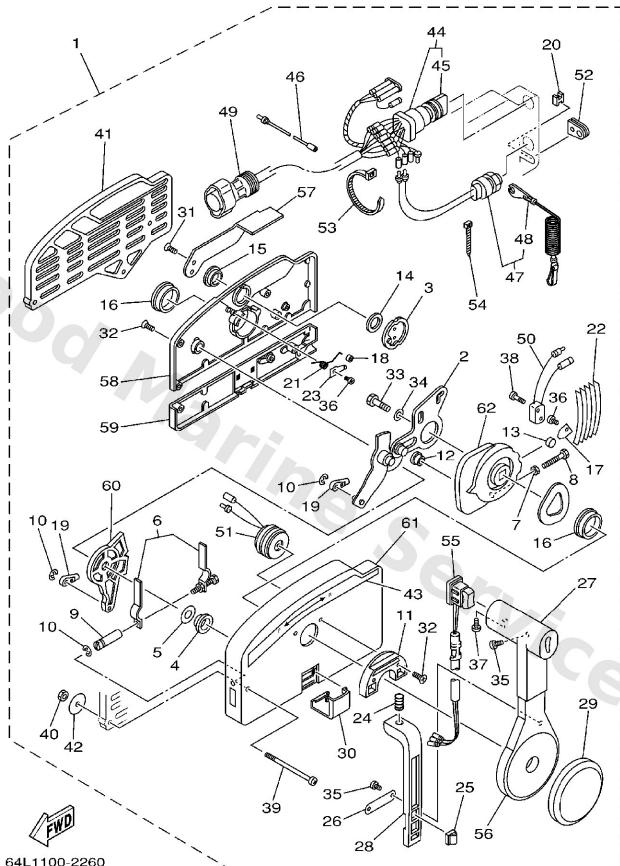
Remote Control Assy



A7

Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now
30	7034821900 Cover, lead	Buy now

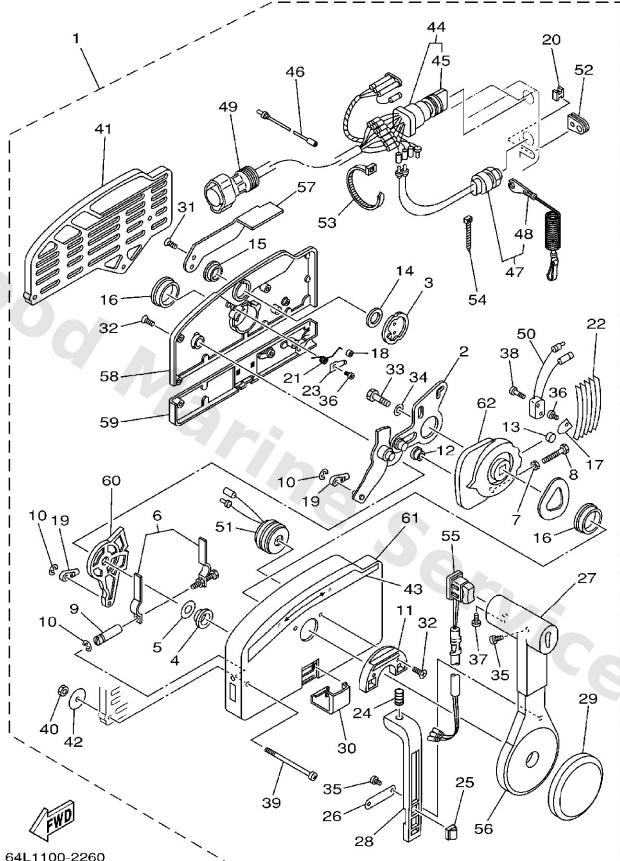
Remote Control Assy



A7

Ref	Part	
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251043 Main switch assembly	Buy now
45	7038257700 Cap, key	Buy now

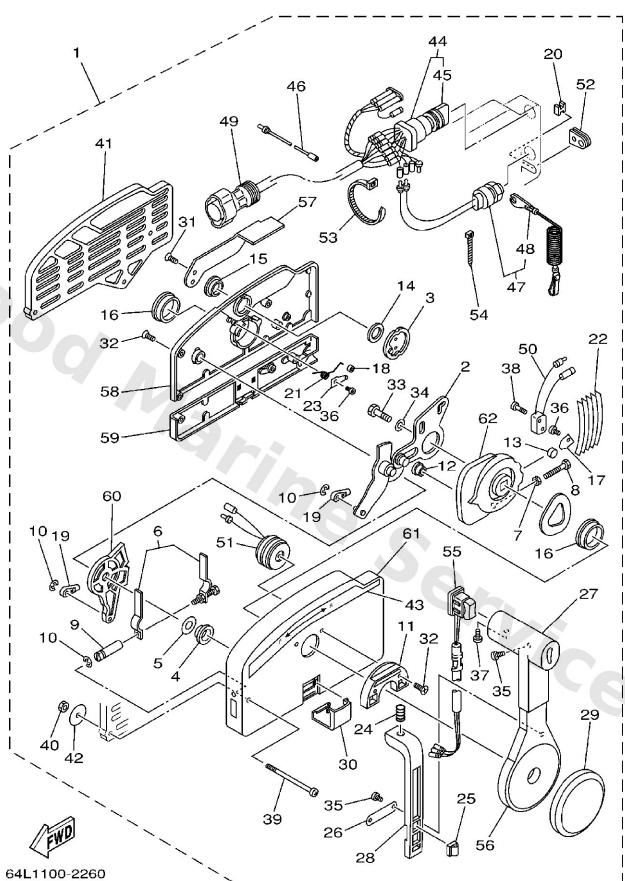
Remote Control Assy



A7

Ref	Part	
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258A20 10p main harness mec 2m (6ft) L5M (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	7038338302 Buzzer	Buy now
52	7034828400 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7038256302 Trim & tilt switch assembly	Buy now
56	7034822100 Grip	Buy now
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now

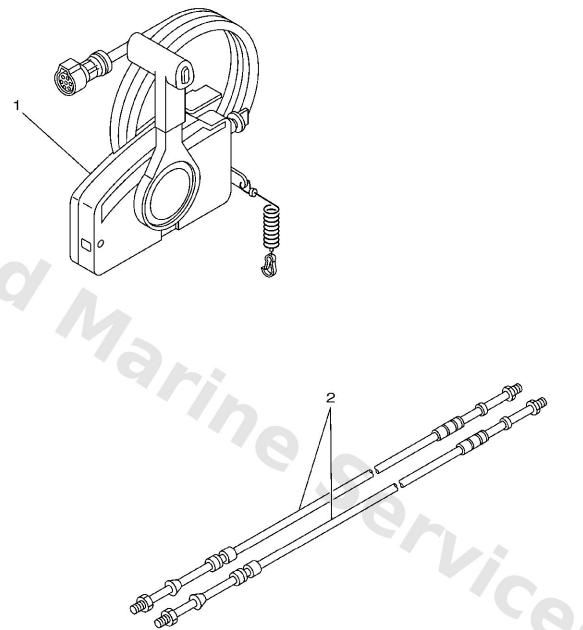
Remote Control Assy



A7

Ref	Part	
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now

Remote Control Box

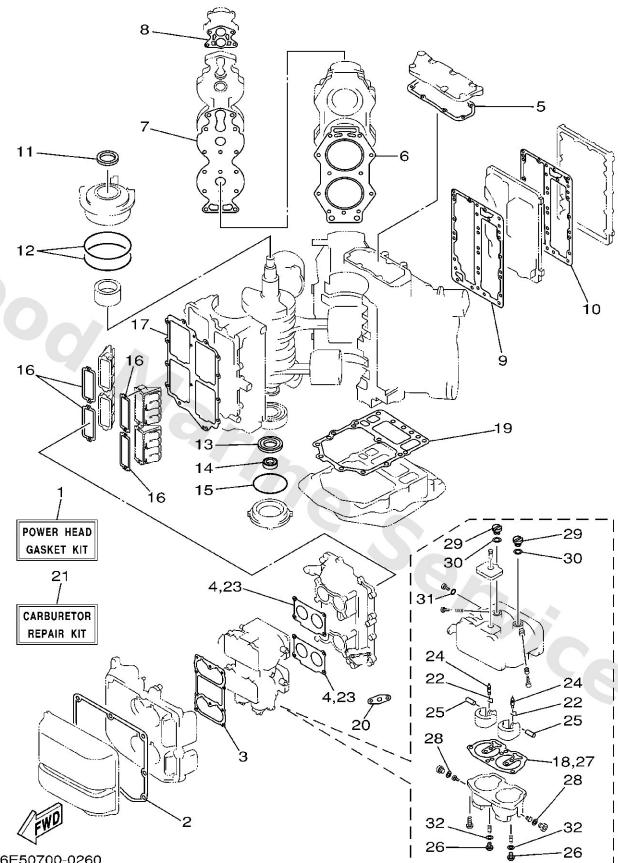


67M0100-8280

A6

Ref	Part	
1	7034820517 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now
2	7014832060 Cable, Remote Control L=16F UR	Buy now
2	7014832080 Cable, Remote Control L=17F UR	Buy now
2	7014835000 Cable, Remote Control L=21F UR	Buy now
2	7014835020 Cable, Remote Control L=23F UR	Buy now

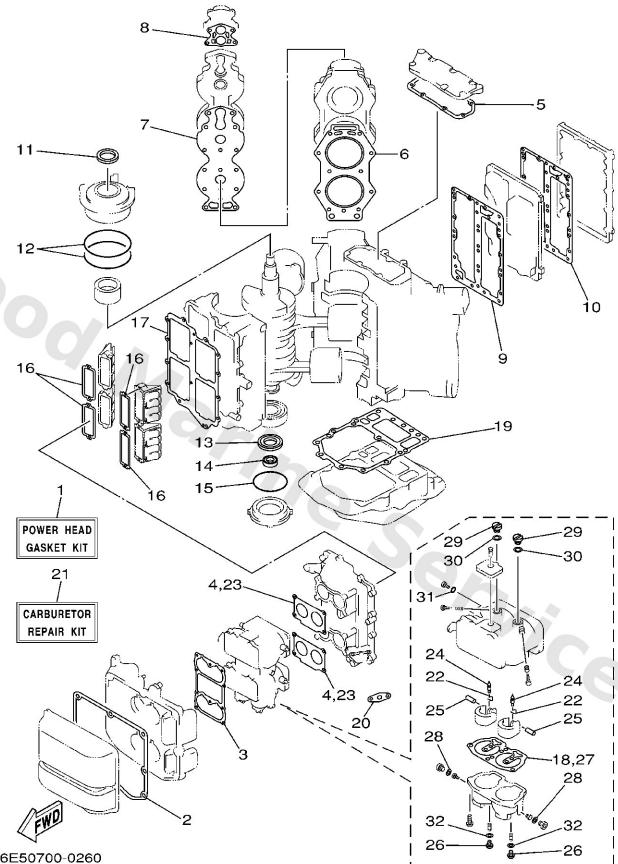
Repair Kit 1



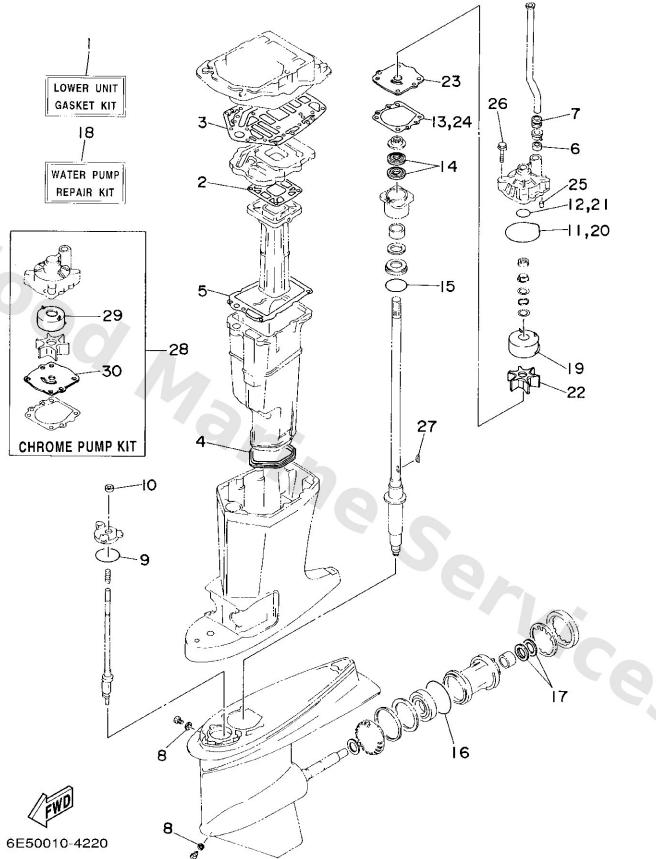
B4

Ref	Part	
1	6F3W0001A5 Power head gasket kit	Buy now
2	6E514416A1 Gasket, air cleaner	Buy now
3	6E514483A1 Gasket	Buy now
4	6E514198A2 Gasket	Buy now
5	6E511381A2 Gasket 1	Buy now
6	6E511181A1 Gasket, cylinder head 1	Buy now
7	6E511193A0 Gasket, head cover 1	Buy now
8	68812414A1 Gasket, cover	Buy now
9	6E541112A1 Gasket, exhaust inner cover	Buy now
11	9310240M14 Oil seal(61a)	Buy now
12	9321104001 O-ring	Buy now
13	9310235M13 Oil seal (6e5)	Buy now
14	9310122M15 Oil seal (6e5)	Buy now
15	9321074M35 O-ring (6e5)	Buy now
16	6E513621A1 Gasket, valve seat	Buy now

Repair Kit 1



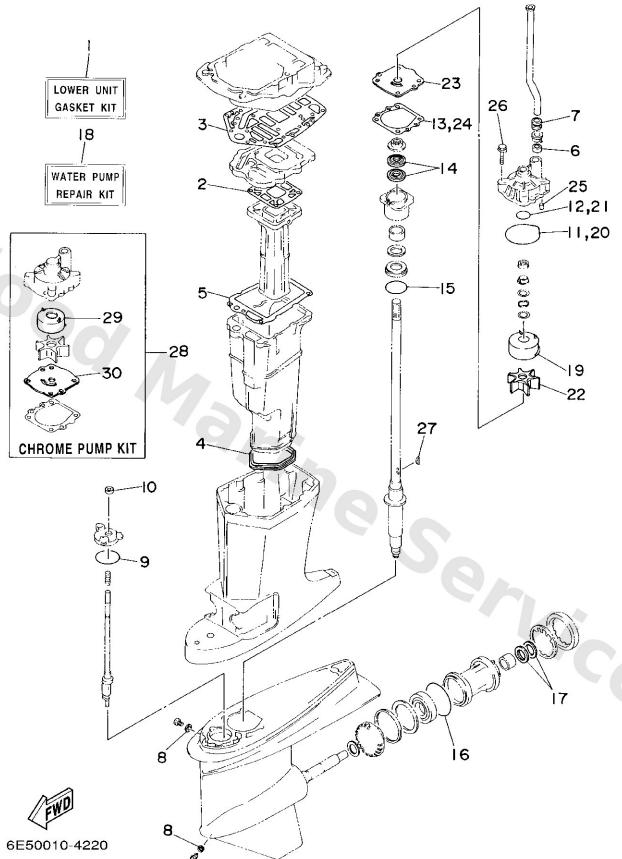
Repair Kit 2



B6

Ref	Part	
1	6E5W0001F1 Gasket kit, lower unit	Buy now
2	6E541134A0 Gasket, exhaust manifold	Buy now
3	6G545114A0 Gasket, upper casing	Buy now
4	6E54512300 Gasket, muffler	Buy now
5	6E541135A0 Gasket, exhaust manifold	Buy now
6	6E54436500 Damper, water seal 1	Buy now
7	6E54436600 Damper, water seal 2	Buy now
8	9043008020 Gasket	Buy now
9	9321058144 O-ring(47x)	Buy now
10	9310609014 Oil seal	Buy now
11	9321086M38 O-ring (6e5)	Buy now
12	9321037160 O-ring (6g8)	Buy now
13	6E544315A0 Gasket,water pump	Buy now
14	9310128M16 Oil seal (6e5)	Buy now
15	9321055M14 O-ring (70e)	Buy now

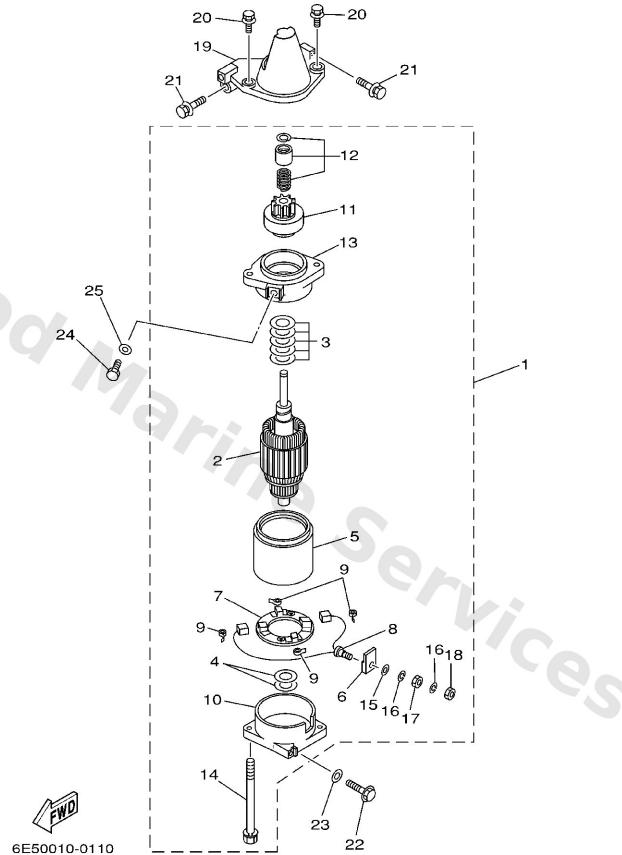
Repair Kit 2



Ref	Part	
16	9321086M39 O-ring (6e5)	Buy now
17	9310130M17 Oil seal (6e5)	Buy now
18	6N6W007802 Water pump repair kit	Buy now
19	61A4432202 Insert, cartridge	Buy now
22	6E54435201 Impeller	Buy now
23	6E54432300 Outer plate, cartridge	Buy now
25	9360612019 Pin, dowel (614)	Buy now
26	9011908M14 Bolt, with washer	Buy now
27	9028004M05 Key, woodruff (6e5)	Buy now
28	6E5W00783A Chrome pump kit	Buy now
29	6R34432242 Insert, cartridge	Buy now
30	6E54432340 Outer plate, cartridge	Buy now

B6

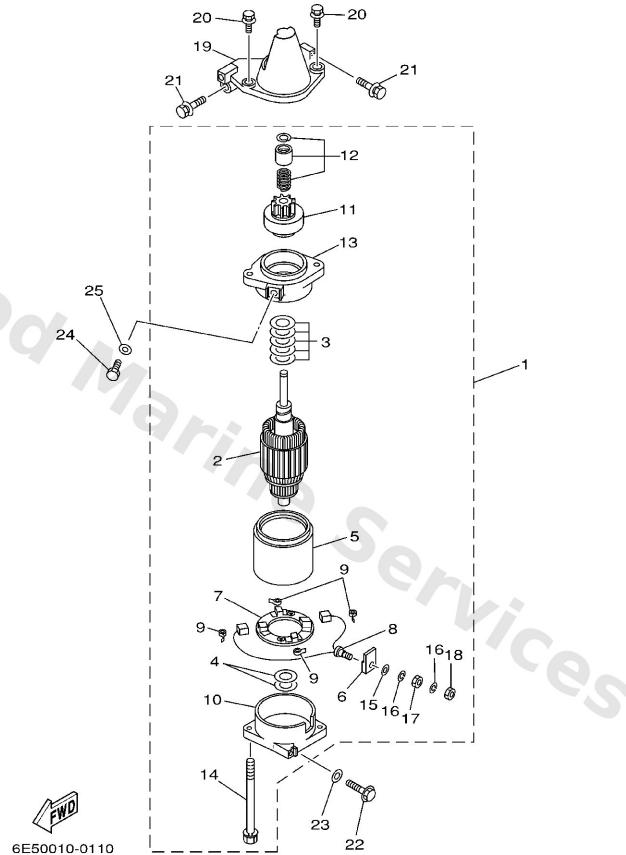
Starting Motor



D1

Ref	Part	
1	6N78180010 Starting motor assembly	Buy now
2	6N78185010 Armature assembly	Buy now
3	61A8180900 Washer kit	Buy now
4	61A8182400 Washer 2	Buy now
5	6N78181000 Stator assembly	Buy now
6	6K78182G10 Bush, terminal	Buy now
7	6N78184000 Brush holder assembly	Buy now
8	6N78180100 Brush set	Buy now
9	6N78181300 Spring, brush	Buy now
10	6N78182010 Rear bracket assembly	Buy now
11	6N78180700 Gear assembly, starting motor	Buy now
12	6N78185700 Pinion stopper set	Buy now
13	6N78183000 Front bracket assembly	Buy now
14	6K78182610 Bolt	Buy now
15	6E58182E10 Washer, spring	Buy now

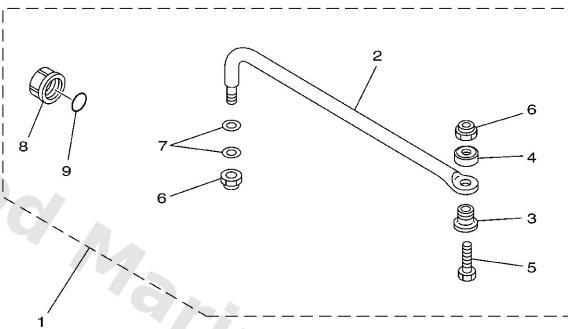
Starting Motor



Ref	Part	
16	6E58182F10 Washer,plain	Buy now
17	6E58182A10 Nut	Buy now
18	6E58182K10 Nut	Buy now
19	6E5818220298 Bracket, starting motor	Buy now
20	9011908M76 Bolt, with washer(6e5)	Buy now
21	9011908M77 Bolt, with washer(6e5)	Buy now
22	9011908M57 Bolt, with washer	Buy now
23	9299008600 Washer, plain (663)	Buy now
24	9709508016 Bolt, hexagon deep recess	Buy now
25	9299508600 Washer, plain (663)	Buy now

D1

Steering Guide

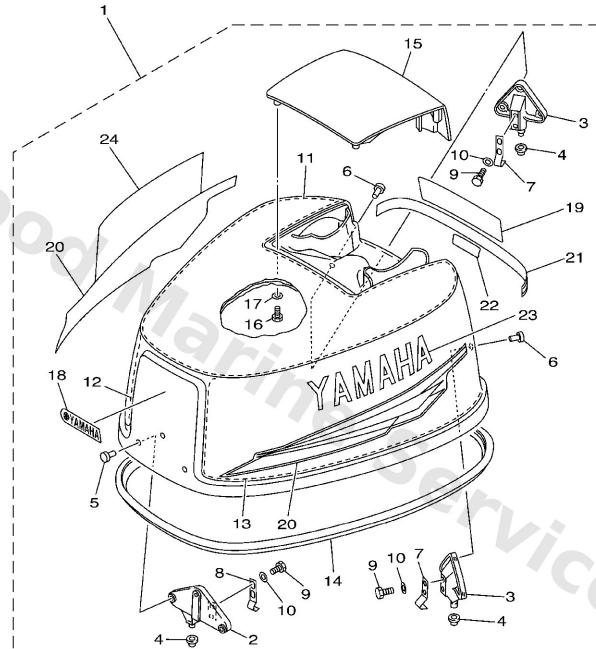


Ref	Part	
1	6E56135002 Steering guide attachment kit AP	Buy now
2	6E56135101 Rod, steering link	Buy now
3	9038710M61 Collar (6e5)	Buy now
4	9056012M01 Spacer (6e5)	Buy now
5	6E56135500 Bolt	Buy now
6	9018509M01 Nut, nylon (663)	Buy now
7	9020110M20 Washer, plate (663)	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

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A5

Top Cowling

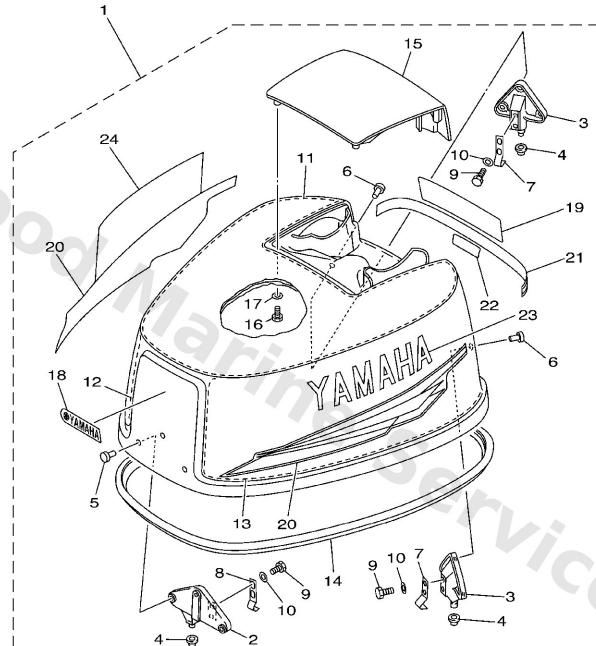


 6E51300-2010

A4

Ref	Part	
4	6634266200 Damper	Buy now
5	9026606009 Rivet (697)	Buy now
6	9026606M02 Rivet (697)	Buy now
7	6E54265200 Hook 2	Buy now
8	6884265200 Hook 2	Buy now
9	9709506016 Bolt, hexagon deep recess	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	6E54261700 Damper 1	Buy now
12	6E54261900 Damper, Form	Buy now
13	6E54262700 Damper, Form	Buy now
14	6E54261500 Seal	Buy now
18	68842677D0 Graphic, front	Buy now
19	6E54267831 Graphic Rear	Buy now
20	6N7W007030 Graphic Set	Buy now
21	6E54267A31 Graphic, Rear 2	Buy now

Top Cowling

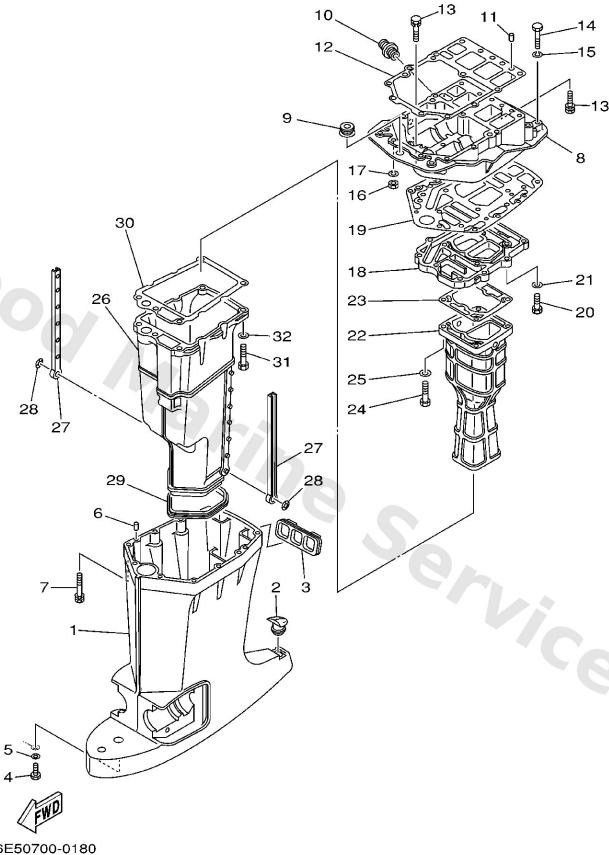


6E51300-2010

A4

Ref	Part	
22	6N74267830 Graphic, Rear	Buy now
23	6N74268130 Mark Cowling	Buy now
24	6N74268230 Mark, Cowling	Buy now

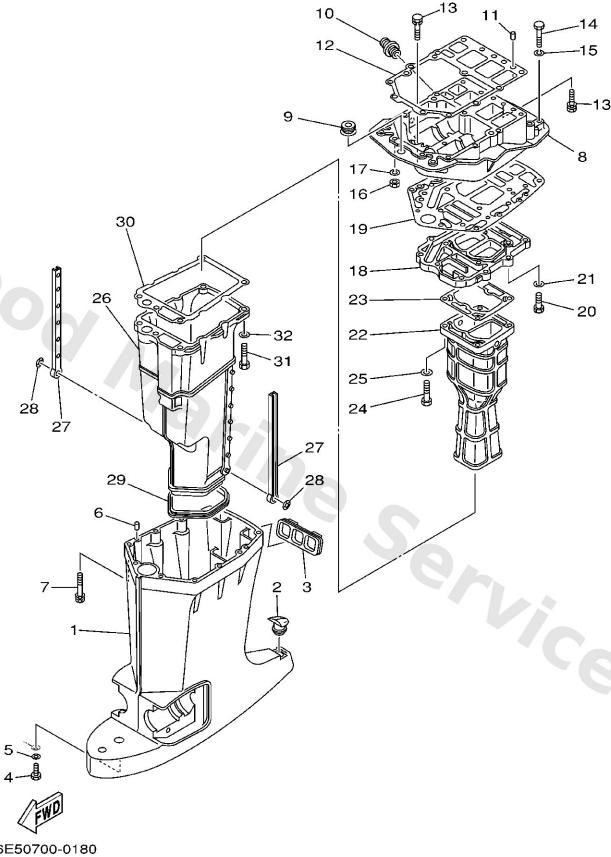
Upper Casing



F1

Ref	Part	
1	6E545111028D Casing, upper L	Buy now
2	6E54515500 Cap	Buy now
3	6E54276900 Seal, rubber	Buy now
4	9709506010 Bolt	Buy now
5	9299506600 Washer, plain (646)	Buy now
6	9360812M05 Pin, dowel b (6e5)	Buy now
7	9011908027 Bolt, with washer	Buy now
8	6G5411370294 Guide, exhaust	Buy now
9	6E54272400 Grommet	Buy now
10	6G51258100 Joint, hose	Buy now
12	6G545113A1 Gasket, upper casing	Buy now
13	9011908M79 Bolt, hexagon (fj1)	Buy now
14	9709508045 Bolt, hexagon	Buy now
15	9299508100 Ybs67-8 washer, spring	Buy now
16	9538008700 Nut(661)	Buy now

Upper Casing



F1

Ref	Part	
18	6G541131015B Manifold, ext. 1	Buy now
19	6G545114A0 Gasket, upper casing	Buy now
20	9709508030 Bolt, hexagon (fj1)	Buy now
21	9299508600 Washer, plain (663)	Buy now
22	6E541132105B Manifold, exhaust	Buy now
23	6E541134A0 Gasket, exhaust manifold	Buy now
26	6E514711015B Muffler 1	Buy now
27	6E51473700 Damper, muffler	Buy now
28	9018305M02 Nut, spring (6e5)	Buy now
29	6E54512300 Gasket, muffler	Buy now
30	6E541135A0 Gasket, exhaust manifold	Buy now

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