



# Yamaha 115BETO 2002

## Parts Manual

[www.floodmarine.co.uk](http://www.floodmarine.co.uk)

+44 2882 246 539

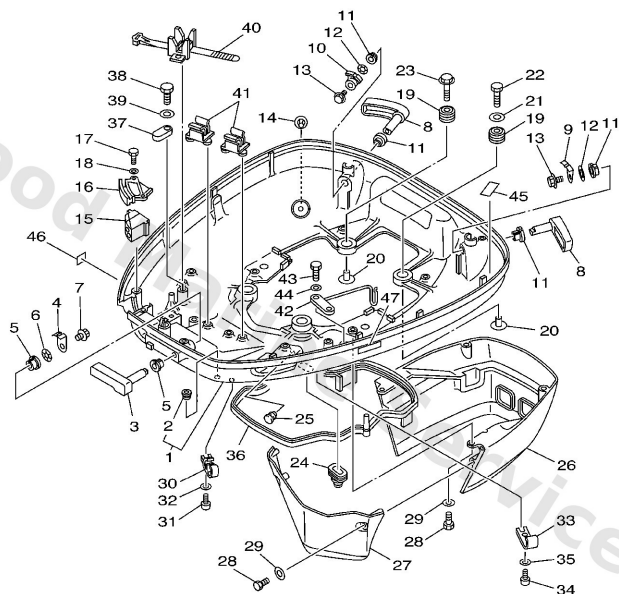
Authorised Yamaha Dealers



# Contents

<b>BOTTOM COWLING</b>	3
<b>BRACKET 1</b>	6
<b>BRACKET 2</b>	9
<b>CARBURETOR</b>	12
<b>CONTROL</b>	14
<b>CRANKSHAFT. PISTON</b>	18
<b>CYLINDER. CRANKCASE 1</b>	21
<b>CYLINDER. CRANKCASE 2</b>	23
<b>ELECTRICAL 1</b>	25
<b>ELECTRICAL 2</b>	27
<b>FUEL 1</b>	30
<b>FUEL 2</b>	33
<b>GENERATOR</b>	34
<b>INTAKE</b>	36
<b>LOWER CASING. DRIVE 1</b>	39
<b>LOWER CASING. DRIVE 2</b>	45
<b>METER</b>	49
<b>OIL PUMP</b>	51
<b>OIL TANK</b>	53
<b>POWER TRIM &amp; TILT ASSY 1</b>	56
<b>POWER TRIM &amp; TILT ASSY 2</b>	59
<b>REMOTE CONTROL ASSY</b>	62
<b>REMOTE CONTROL BOX</b>	67
<b>REPAIR KIT 1</b>	68
<b>REPAIR KIT 2</b>	70
<b>STARTING MOTOR</b>	72
<b>STEERING GUIDE</b>	74
<b>TOP COWLING</b>	75
<b>UPPER CASING</b>	77

## Bottom Cowling

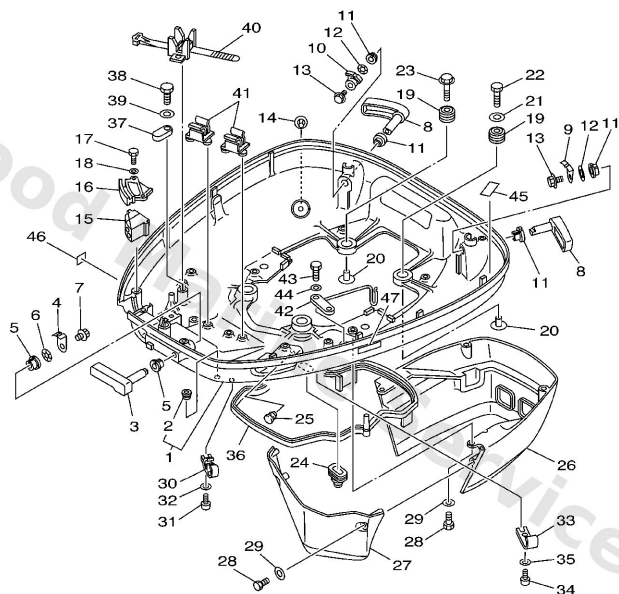


FWD  
6E51300-2150

D2

Ref	Part	
2	<a href="#">6H44274800</a> Grommet	<a href="#">Buy now</a>
4	<a href="#">6884281600</a> Lever, clamp 2	<a href="#">Buy now</a>
5	<a href="#">9038613M38</a> Bushing (697)	<a href="#">Buy now</a>
6	<a href="#">9020613M10</a> Washer, wave (6e5)	<a href="#">Buy now</a>
7	<a href="#">9011906M09</a> Bolt, with washer	<a href="#">Buy now</a>
9	<a href="#">6G54281600</a> Lever, clamp 2	<a href="#">Buy now</a>
10	<a href="#">6E54281601</a> Lever, clamp 2	<a href="#">Buy now</a>
14	<a href="#">6E54439100</a> Nipple, hose	<a href="#">Buy now</a>
15	<a href="#">6E54272511</a> Grommet	<a href="#">Buy now</a>
17	<a href="#">9709506016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
18	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
19	<a href="#">9048022M15</a> Grommet (6e5)	<a href="#">Buy now</a>
20	<a href="#">9038708M37</a> Collar (6e5)	<a href="#">Buy now</a>
21	<a href="#">9020108M54</a> Washer, plate (6e5)	<a href="#">Buy now</a>
22	<a href="#">9707508035</a> Bolt(70w)	<a href="#">Buy now</a>

## Bottom Cowling



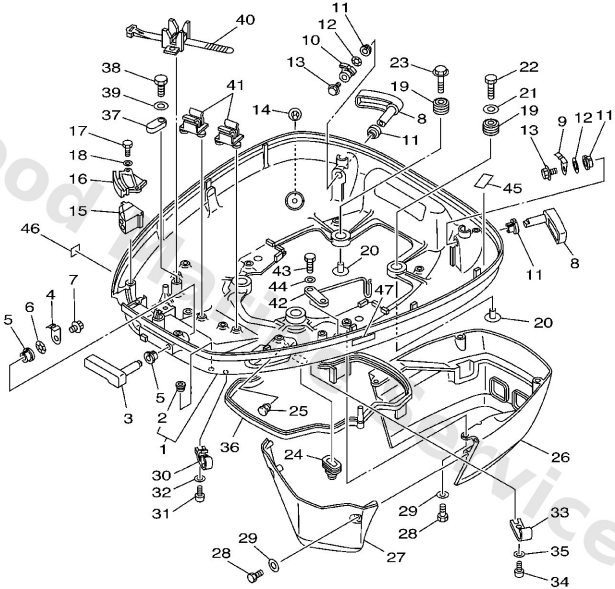
6E51300-2150

D2

Ref	Part	
23	<a href="#">9011908M22</a> Bolt, with washer	<a href="#">Buy now</a>
24	<a href="#">6884272610</a> Grommet	<a href="#">Buy now</a>
25	<a href="#">9048013M24</a> Grommet (6e9)	<a href="#">Buy now</a>
28	<a href="#">9709506020</a> Bolt(7u8)	<a href="#">Buy now</a>
30	<a href="#">6E52436701</a> Clamp, fuel pipe 2	<a href="#">Buy now</a>
31	<a href="#">9015706M01</a> Screw (6e5)	<a href="#">Buy now</a>
32	<a href="#">9299006600</a> Washer, plain (646)	<a href="#">Buy now</a>
33	<a href="#">6E52436710</a> Clamp, fuel pipe 2	<a href="#">Buy now</a>
36	<a href="#">6E54271600</a> Seal	<a href="#">Buy now</a>
37	<a href="#">6E58258800</a> Plate	<a href="#">Buy now</a>
40	<a href="#">6888259400</a> Clamp	<a href="#">Buy now</a>
41	<a href="#">6E58259400</a> Clamp	<a href="#">Buy now</a>
42	<a href="#">6K78258800</a> Plate	<a href="#">Buy now</a>
45	<a href="#">6G54279110</a> Mark 1	<a href="#">Buy now</a>
46	<a href="#">6A12817600</a> Label Caution	<a href="#">Buy now</a>



# Bottom Cowling

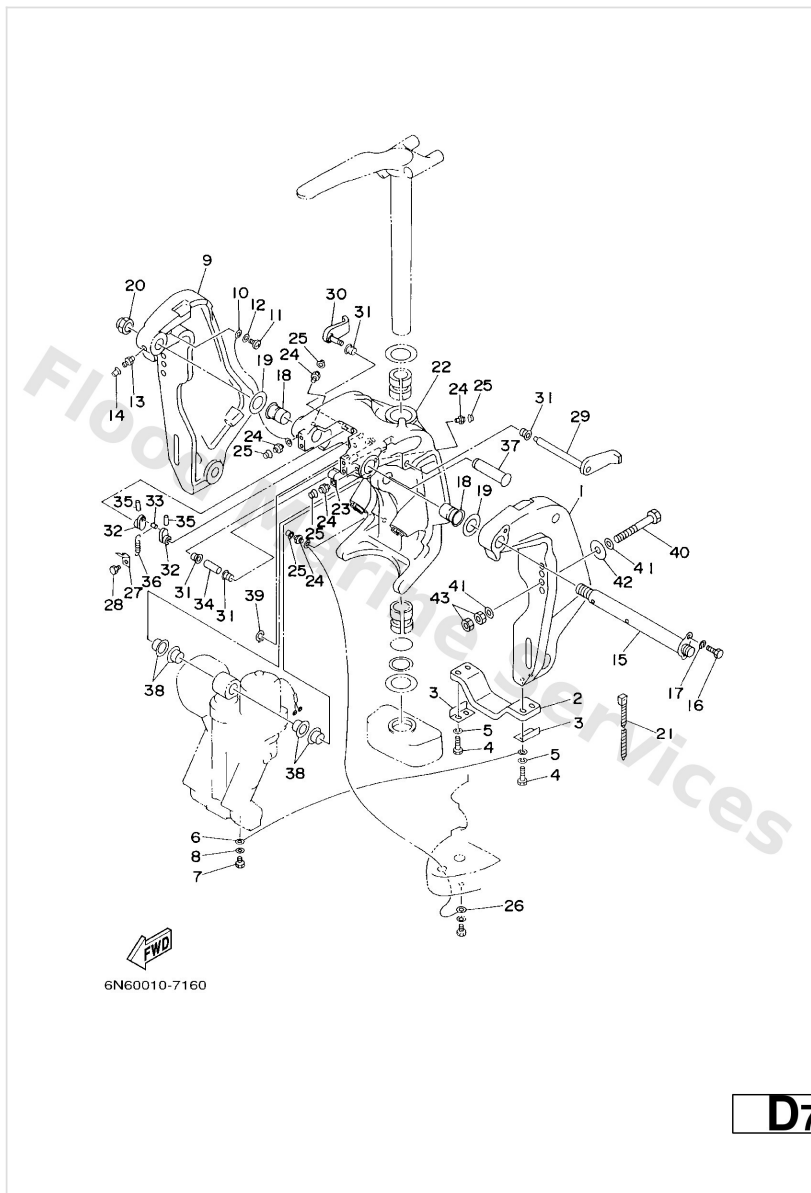


6E51300-2150

D2

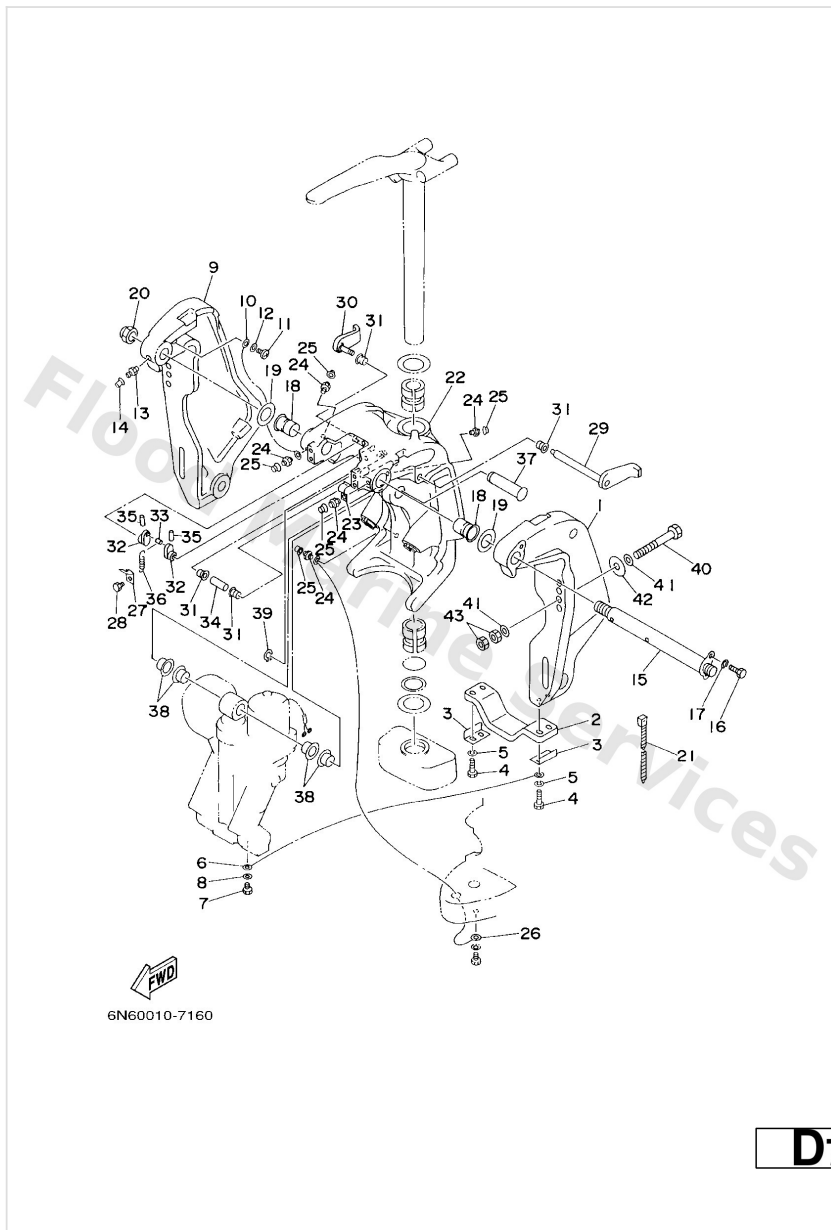
Ref	Part	
47	<a href="#">6E38257H00</a> Plate Mark	<a href="#">Buy now</a>

# Bracket 1



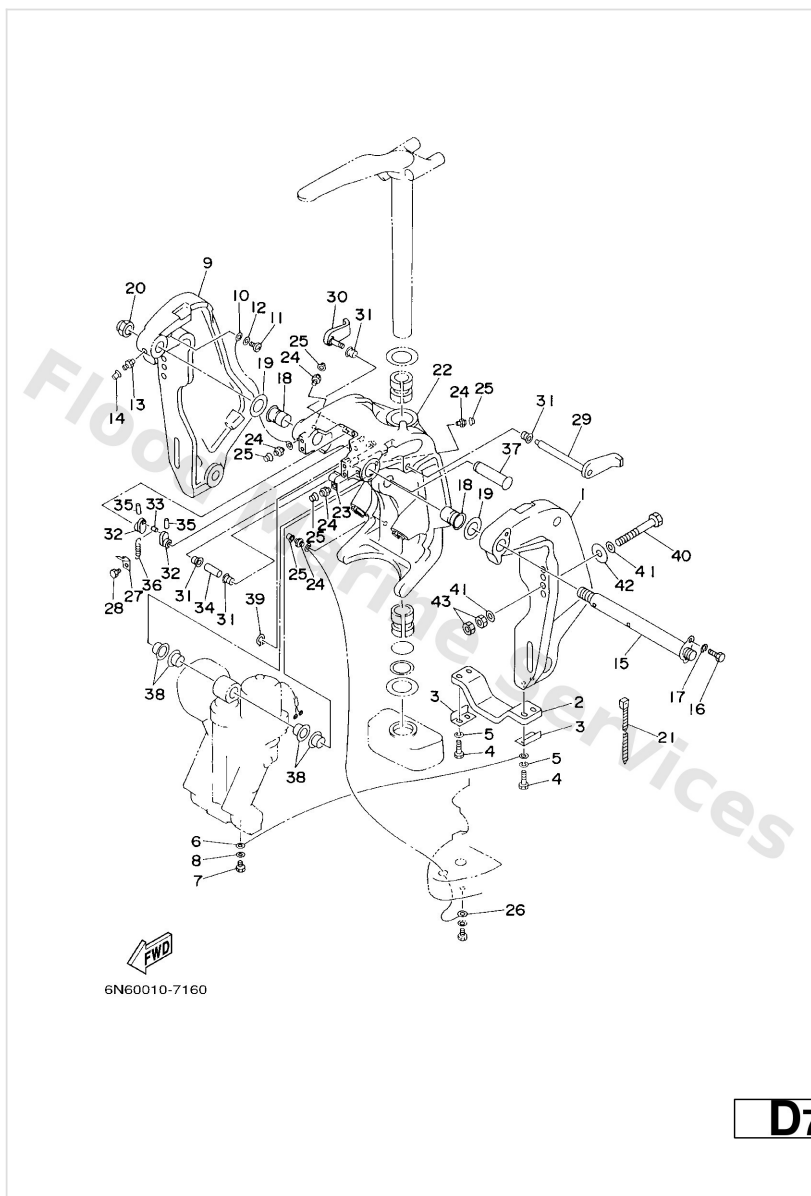
Ref	Part	
1	<a href="#">64E43111028D</a> Bracket, clamp	<a href="#">Buy now</a>
2	<a href="#">6G54525102</a> Anode	<a href="#">Buy now</a>
3	<a href="#">6G54452600</a> Plate	<a href="#">Buy now</a>
4	<a href="#">9709506030</a> Bolt(jf7)	<a href="#">Buy now</a>
5	<a href="#">9299506100</a> Washer(6a1)	<a href="#">Buy now</a>
6	<a href="#">6E58214800</a> Wire, lead 5	<a href="#">Buy now</a>
7	<a href="#">9709506010</a> Bolt	<a href="#">Buy now</a>
8	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
9	<a href="#">64E43112028D</a> Bracket, clamp	<a href="#">Buy now</a>
11	<a href="#">9788006012</a> Screw, pan head(62j)	<a href="#">Buy now</a>
12	<a href="#">9299006600</a> Washer, plain (646)	<a href="#">Buy now</a>
13	<a href="#">9370006M03</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
14	<a href="#">6634511900</a> Cap, grease nipple AP	<a href="#">Buy now</a>
15	<a href="#">64E4313101</a> Bolt, clamp bracket	<a href="#">Buy now</a>
16	<a href="#">9709508020</a> Bolt, hexagon	<a href="#">Buy now</a>

# Bracket 1



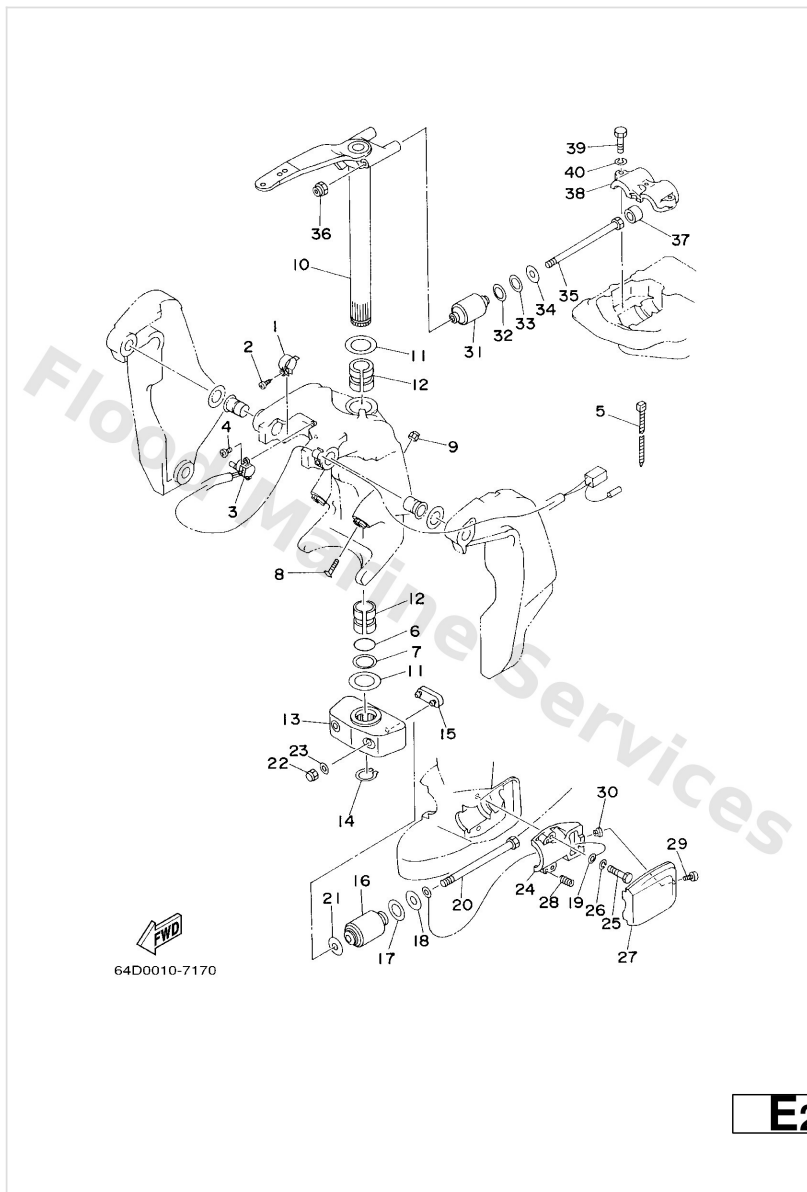
Ref	Part	
17	<a href="#">9299508100</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>
18	<a href="#">9038625M31</a> Bushing (6e5)	<a href="#">Buy now</a>
19	<a href="#">9020126M59</a> Washer, plate (6e5)	<a href="#">Buy now</a>
20	<a href="#">9018522M11</a> Nut, self-locking	<a href="#">Buy now</a>
21	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
22	<a href="#">64E43311108D</a> Bracket, swivel L	<a href="#">Buy now</a>
23	<a href="#">9046508M63</a> Clamp(61u)	<a href="#">Buy now</a>
26	<a href="#">6E58214700</a> Wire, lead 5 L	<a href="#">Buy now</a>
27	<a href="#">6G54314400</a> Hook, spring	<a href="#">Buy now</a>
29	<a href="#">6G54318102</a> Lever, tilt stop 1	<a href="#">Buy now</a>
30	<a href="#">6G54318502</a> Lever, tilt stop 2	<a href="#">Buy now</a>
31	<a href="#">9038610M16</a> Bushing (688)	<a href="#">Buy now</a>
32	<a href="#">6G54314800</a> Collar, distance	<a href="#">Buy now</a>
33	<a href="#">9024906M19</a> Pin(6e5)	<a href="#">Buy now</a>
34	<a href="#">9038710M05</a> Collar(6e5)	<a href="#">Buy now</a>

# Bracket 1



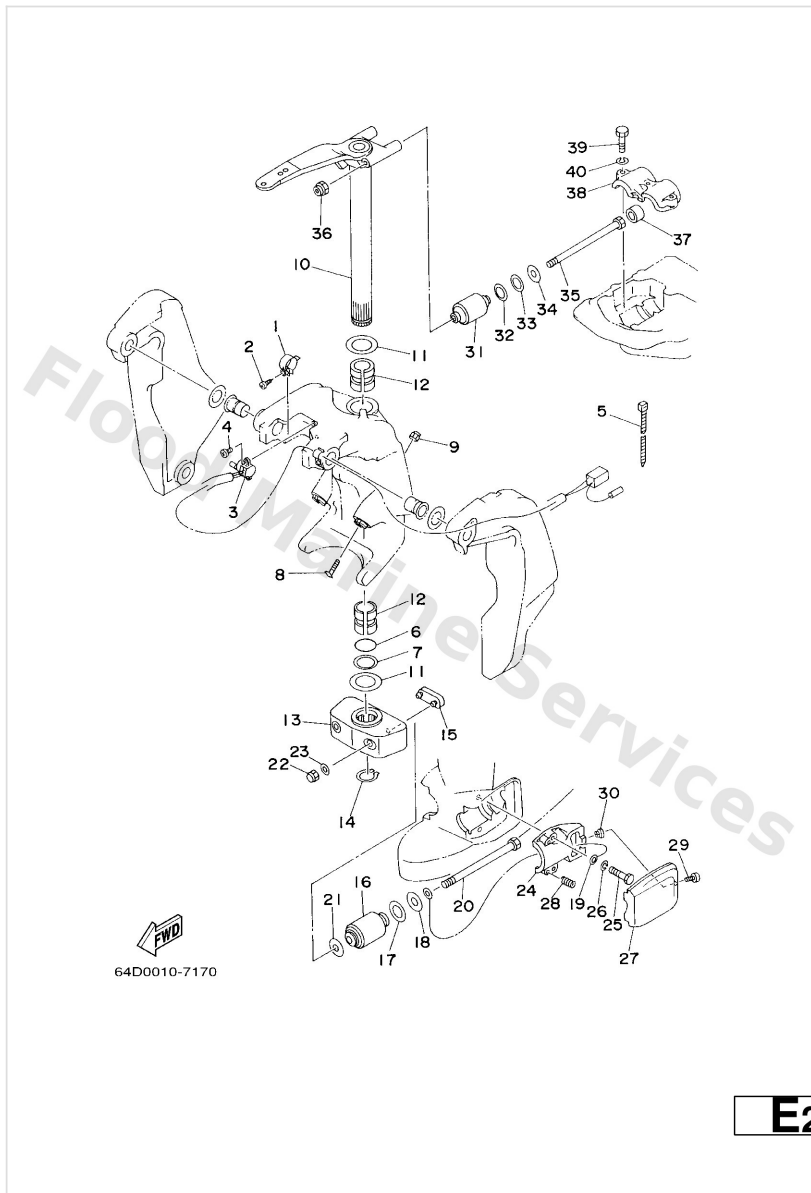
Ref	Part	
35	<a href="#">9169030020</a> Pin, spring (6h4)	<a href="#">Buy now</a>
36	<a href="#">9050614M24</a> Spring, tension(6e5)	<a href="#">Buy now</a>
37	<a href="#">64E4312600</a> Pin, upper shock mount	<a href="#">Buy now</a>
38	<a href="#">9038622M98</a> Bush(61u)	<a href="#">Buy now</a>
39	<a href="#">9341022M11</a> Circlip(61u)	<a href="#">Buy now</a>
40	<a href="#">9010112M03</a> Bolt (l:115mm)	<a href="#">Buy now</a>
41	<a href="#">9020113M01</a> Washer, plate(6e5)	<a href="#">Buy now</a>
42	<a href="#">9020112M05</a> Washer, plate(663)	<a href="#">Buy now</a>
43	<a href="#">9538012600</a> Nut (707)	<a href="#">Buy now</a>

## Bracket 2



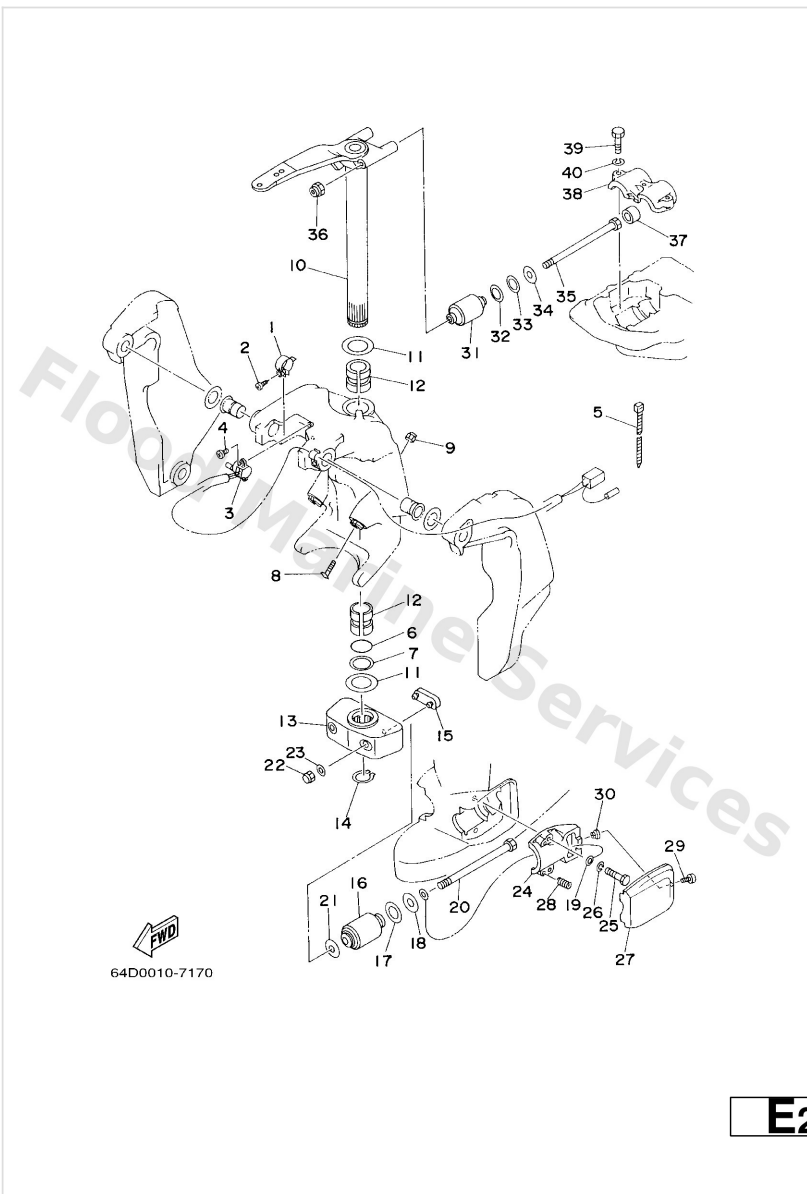
Ref	Part	
1	<a href="#">64E4313902</a> Cam, trim sender (with screw)	<a href="#">Buy now</a>
2	<a href="#">9778060525</a> Screw, tapping(65j)	<a href="#">Buy now</a>
3	<a href="#">64E8367202</a> Trim sender	<a href="#">Buy now</a>
4	<a href="#">9788506016</a> Screw, pan head(6b0)	<a href="#">Buy now</a>
5	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
6	<a href="#">9321037MH7</a> O-ring(61u)	<a href="#">Buy now</a>
7	<a href="#">9020240M47</a> Washer, plate(61a)	<a href="#">Buy now</a>
8	<a href="#">61A4337600</a> Bolt, thrust receiver	<a href="#">Buy now</a>
9	<a href="#">9578010300</a> Nut, nylon (6e5)	<a href="#">Buy now</a>
10	<a href="#">6E542510058D</a> Steering bracket assembly L	<a href="#">Buy now</a>
11	<a href="#">9020138M60</a> Washer, plate (6e5)	<a href="#">Buy now</a>
12	<a href="#">9038638M32</a> Bush(6e5)	<a href="#">Buy now</a>
13	<a href="#">6G544551018D</a> Housing, lower mount rubber	<a href="#">Buy now</a>
14	<a href="#">9341037M04</a> Circlip (6e5)	<a href="#">Buy now</a>
15	<a href="#">6E54457500</a> Damper, lower mount rubber	<a href="#">Buy now</a>

## Bracket 2



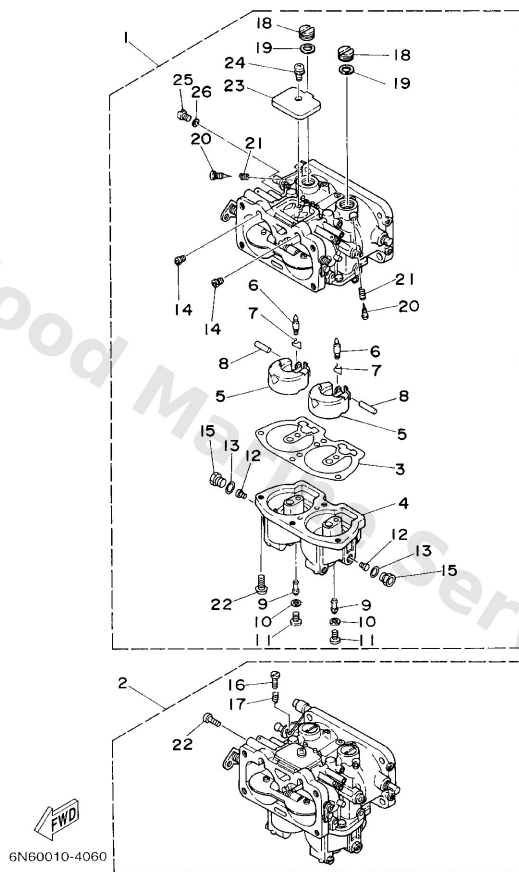
Ref	Part	
16	<a href="#">6E5445550094</a> Mount damper, lower side	<a href="#">Buy now</a>
17	<a href="#">9020232M19</a> Washer, plate (6e5)	<a href="#">Buy now</a>
18	<a href="#">9020116M55</a> Washer, plate (6e5)	<a href="#">Buy now</a>
19	<a href="#">6E58214900</a> Wire, lead 3	<a href="#">Buy now</a>
20	<a href="#">9010914M34</a> Bolt(6e5)	<a href="#">Buy now</a>
21	<a href="#">9020115M58</a> Washer, plate (6e5)	<a href="#">Buy now</a>
22	<a href="#">9538014800</a> Nut, crown (6e5)	<a href="#">Buy now</a>
23	<a href="#">9299514600</a> Washer (6e5)	<a href="#">Buy now</a>
24	<a href="#">6E5445520194</a> Housing, lower mount rubber	<a href="#">Buy now</a>
25	<a href="#">9709510045</a> Bolt(64d)	<a href="#">Buy now</a>
26	<a href="#">9299510100</a> Ybs67-10 washer, spring	<a href="#">Buy now</a>
27	<a href="#">6E544553018D</a> Cover, lower mount	<a href="#">Buy now</a>
28	<a href="#">9050116M28</a> Spring (6e5)	<a href="#">Buy now</a>
30	<a href="#">9017906066</a> Nut(663)	<a href="#">Buy now</a>
31	<a href="#">6E5445140094</a> Mount damper, upper side	<a href="#">Buy now</a>

## Bracket 2



Ref	Part	
32	<a href="#">9020126M57</a> Washer, plate (6e5)	<a href="#">Buy now</a>
33	<a href="#">9020226M18</a> Washer, plate (6e5)	<a href="#">Buy now</a>
34	<a href="#">9020114M56</a> Washer, plate (6e5)	<a href="#">Buy now</a>
35	<a href="#">9010912M37</a> Bolt	<a href="#">Buy now</a>
36	<a href="#">9018512M12</a> Nut, self-locking(6e5)	<a href="#">Buy now</a>
37	<a href="#">6634457500</a> Damper, lower mount rubber	<a href="#">Buy now</a>
38	<a href="#">6E544511005B</a> Cover, upper mount	<a href="#">Buy now</a>

# Carburetor

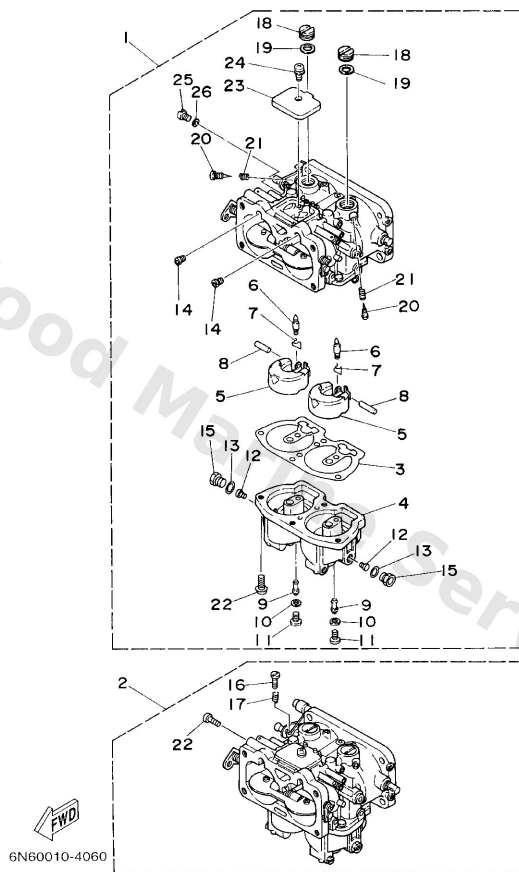


**B4**

Ref	Part	
1	<a href="#">6E51430116</a> Carburetor assembly 1	<a href="#">Buy now</a>
2	<a href="#">6E51430216</a> Carburetor assembly 2	<a href="#">Buy now</a>
3	<a href="#">64D1438401</a> Gasket, float chamber	<a href="#">Buy now</a>
4	<a href="#">64D1438100</a> Body, float chamber	<a href="#">Buy now</a>
5	<a href="#">6E51438502</a> Float	<a href="#">Buy now</a>
6	<a href="#">6E51454600</a> Valve, needle	<a href="#">Buy now</a>
7	<a href="#">6E51415900</a> Clip	<a href="#">Buy now</a>
8	<a href="#">6E51438602</a> Pin, float	<a href="#">Buy now</a>
9	<a href="#">64D1492F39</a> Jet, air slow (#78)	<a href="#">Buy now</a>
10	<a href="#">61U1495900</a> Gasket	<a href="#">Buy now</a>
11	<a href="#">64D1439400</a> Valve, drain	<a href="#">Buy now</a>
12	<a href="#">64D1492E88</a> Jet, main (#176)	<a href="#">Buy now</a>
13	<a href="#">6E51439801</a> Gasket	<a href="#">Buy now</a>
14	<a href="#">61A1492H12</a> Jet, slow air (#60)	<a href="#">Buy now</a>
15	<a href="#">61A1438301</a> Screw, drain	<a href="#">Buy now</a>



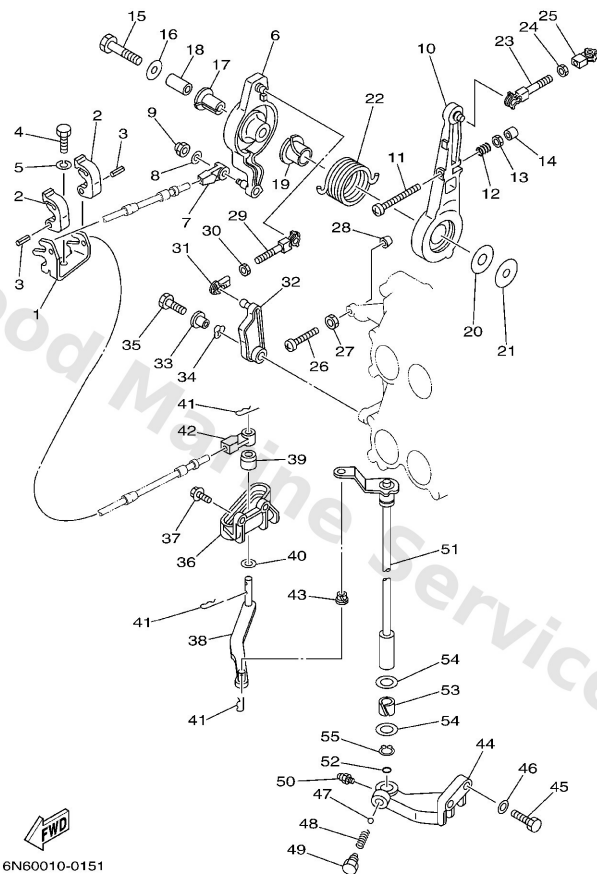
# Carburetor



B4

Ref	Part	
16	<a href="#">6E51432100</a> Screw, throttle #2	<a href="#">Buy now</a>
17	<a href="#">6J81433400</a> Spring, throttle #2	<a href="#">Buy now</a>
18	<a href="#">6E51432801</a> Plug	<a href="#">Buy now</a>
19	<a href="#">6E51497900</a> Gasket	<a href="#">Buy now</a>
20	<a href="#">6E51432303</a> Screw, air adjusting	<a href="#">Buy now</a>
21	<a href="#">6E51422300</a> Spring, air adjusting	<a href="#">Buy now</a>
22	<a href="#">9798005116</a> Screw, pan head	<a href="#">Buy now</a>
23	<a href="#">6E51452701</a> Plate	<a href="#">Buy now</a>
24	<a href="#">9798005108</a> Screw, with washer	<a href="#">Buy now</a>
25	<a href="#">6E51432400</a> Screw, flat head	<a href="#">Buy now</a>
26	<a href="#">6J81495900</a> Gasket, drin screw	<a href="#">Buy now</a>

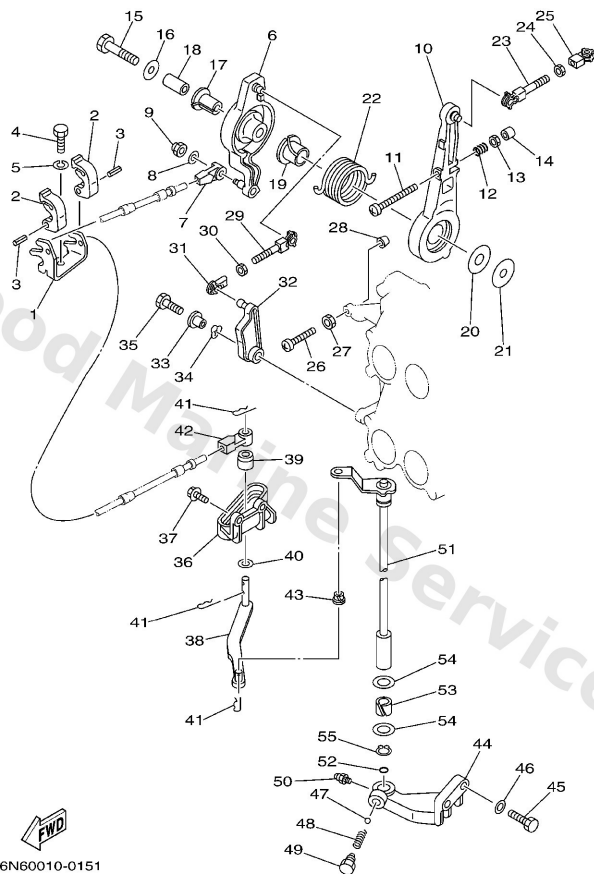
# Control



**D4**

Ref	Part	
1	<a href="#">6E54853100</a> Bracket, remote control	<a href="#">Buy now</a>
2	<a href="#">6E54853800</a> Clamp, cable	<a href="#">Buy now</a>
3	<a href="#">9169030012</a> Pin, spring	<a href="#">Buy now</a>
4	<a href="#">9709508020</a> Bolt, hexagon	<a href="#">Buy now</a>
5	<a href="#">9299508100</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>
6	<a href="#">6E541632021S</a> Lever, magneto control	<a href="#">Buy now</a>
7	<a href="#">6E54834400</a> Cable end, remote control	<a href="#">Buy now</a>
8	<a href="#">9299006200</a> Ybs66-6 washer, plain	<a href="#">Buy now</a>
9	<a href="#">9018506M07</a> Nut, self-locking(6e5)	<a href="#">Buy now</a>
10	<a href="#">6E541631011S</a> Lever, magneto control	<a href="#">Buy now</a>
11	<a href="#">9015706013</a> Screw, pan head(697)	<a href="#">Buy now</a>
12	<a href="#">9050116M12</a> Spring, compression (688)	<a href="#">Buy now</a>
13	<a href="#">9530306600</a> Nut(661)	<a href="#">Buy now</a>
14	<a href="#">6884419400</a> Cap	<a href="#">Buy now</a>
15	<a href="#">9701308045</a> Bolt	<a href="#">Buy now</a>

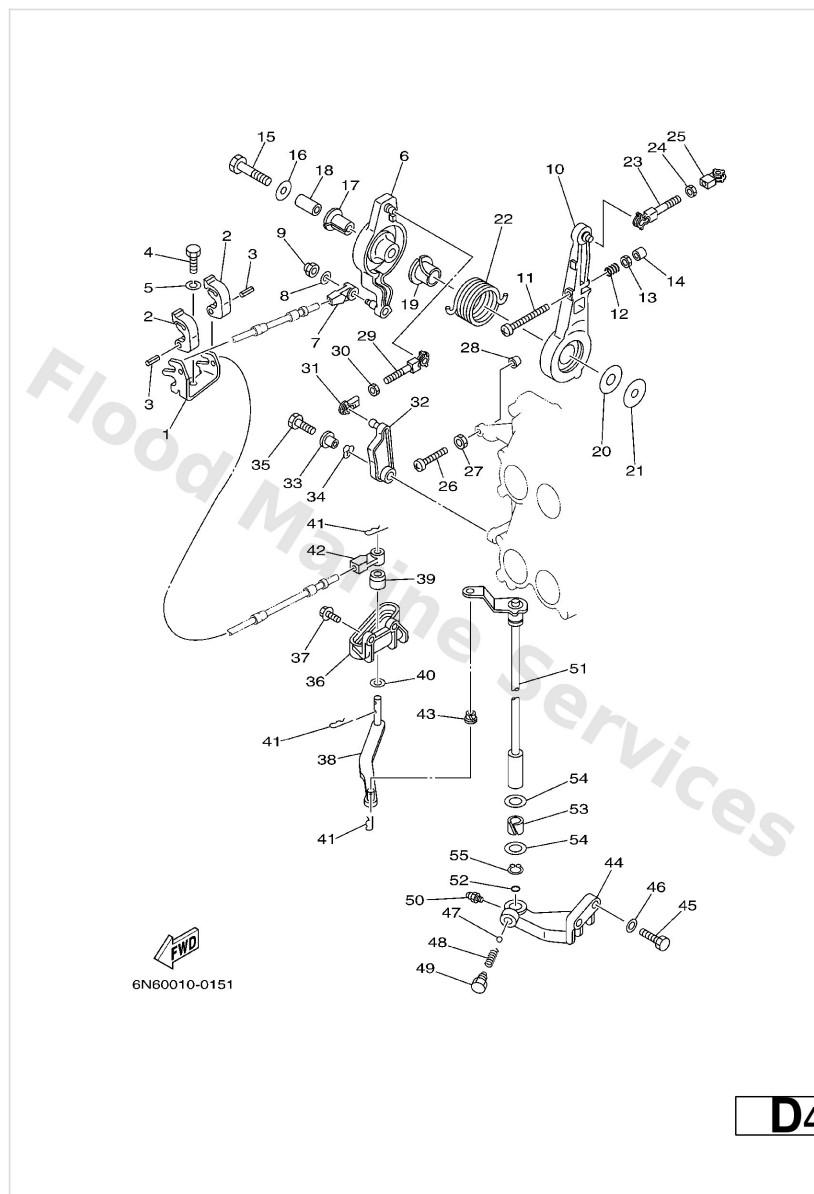
# Control



D4

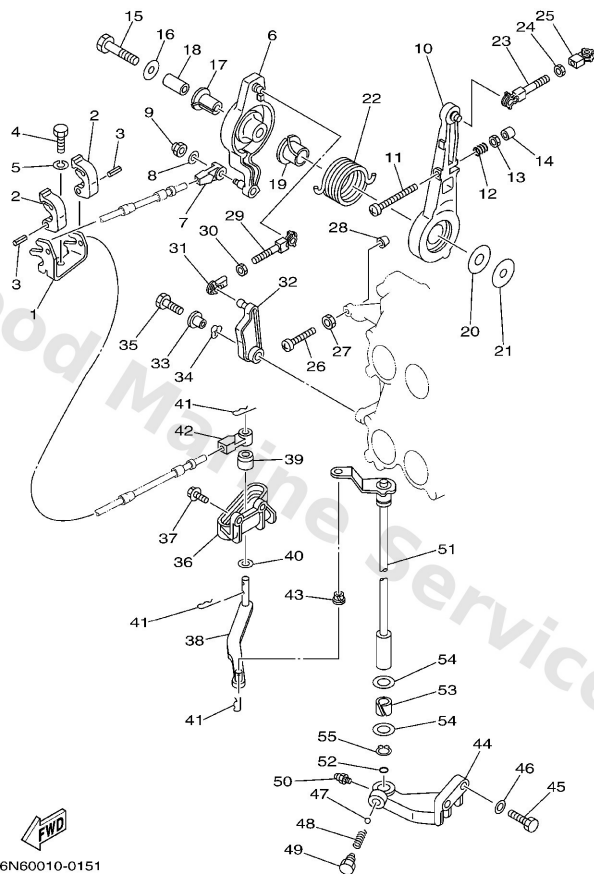
Ref	Part	
16	<a href="#">9020108M23</a> Washer, plate (6e5)	<a href="#">Buy now</a>
17	<a href="#">9038612089</a> Bushing(663)	<a href="#">Buy now</a>
18	<a href="#">9038708M16</a> Collar	<a href="#">Buy now</a>
19	<a href="#">9038622M13</a> Bushing (688)	<a href="#">Buy now</a>
20	<a href="#">9020212092</a> Washer, plate(663)	<a href="#">Buy now</a>
21	<a href="#">9020108M13</a> Washer plate (682)	<a href="#">Buy now</a>
22	<a href="#">9050829M12</a> Spring (6e5)	<a href="#">Buy now</a>
23	<a href="#">6E54163601</a> Rod, magneto control	<a href="#">Buy now</a>
24	<a href="#">9538005600</a> Nut, hexagon (663)	<a href="#">Buy now</a>
25	<a href="#">6624123701</a> Joint, link	<a href="#">Buy now</a>
29	<a href="#">6884163600</a> Rod 1	<a href="#">Buy now</a>
32	<a href="#">6E54121300</a> Cam, accel.	<a href="#">Buy now</a>
33	<a href="#">9038706M29</a> Coller (6a0)	<a href="#">Buy now</a>
34	<a href="#">9020610M04</a> Washer, wave (676)	<a href="#">Buy now</a>
35	<a href="#">9709506025</a> Bolt	<a href="#">Buy now</a>

# Control



Ref	Part	
36	<a href="#">6E544117001S</a> Bracket	<a href="#">Buy now</a>
37	<a href="#">9011906MA2</a> Bolt, with washer	<a href="#">Buy now</a>
38	<a href="#">68F4412100</a> Lever, shift rod	<a href="#">Buy now</a>
39	<a href="#">6E54412200</a> Bushing, shift rod lever	<a href="#">Buy now</a>
40	<a href="#">9020208M20</a> Washer, plate (6e5)	<a href="#">Buy now</a>
41	<a href="#">9046818008</a> Clip 620436610000	<a href="#">Buy now</a>
43	<a href="#">9038606M12</a> Bushing (688)	<a href="#">Buy now</a>
44	<a href="#">6E5441180194</a> Bracket 2	<a href="#">Buy now</a>
45	<a href="#">9701308030</a> Bolt	<a href="#">Buy now</a>
46	<a href="#">9290308600</a> Washer, plain (663)	<a href="#">Buy now</a>
47	<a href="#">9350104M02</a> Ball (697)	<a href="#">Buy now</a>
48	<a href="#">9050112082</a> Spring 6484411600	<a href="#">Buy now</a>
49	<a href="#">6484271500</a> Bushing 2	<a href="#">Buy now</a>
50	<a href="#">9370006M03</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
51	<a href="#">6E54412003</a> Handle gear shift assembly L	<a href="#">Buy now</a>

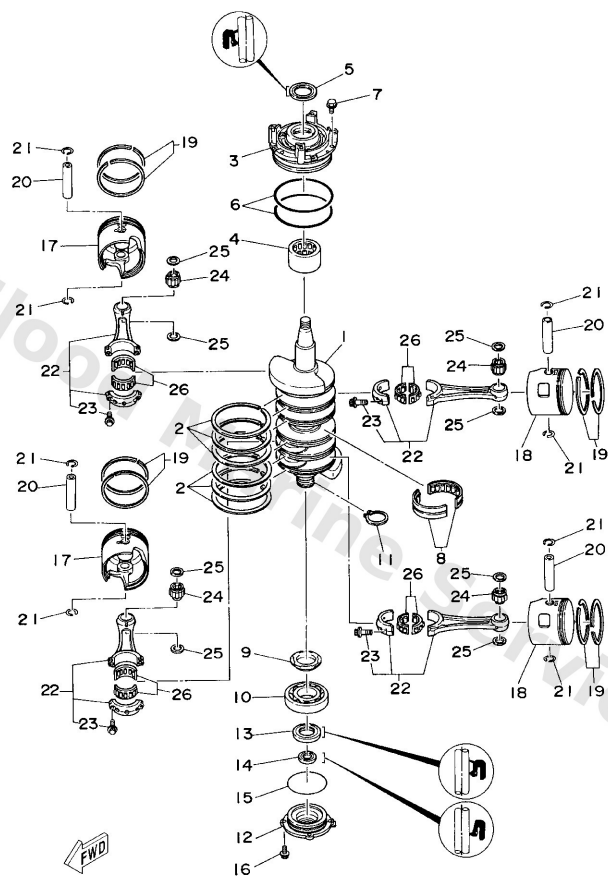
# Control



D4

Ref	Part	
52	<a href="#">9321009165</a> O-ring	<a href="#">Buy now</a>
53	<a href="#">9038616M66</a> Bush(6e5)	<a href="#">Buy now</a>
54	<a href="#">9020216061</a> Washer, plate(663)	<a href="#">Buy now</a>
55	<a href="#">9341016006</a> Circlip	<a href="#">Buy now</a>

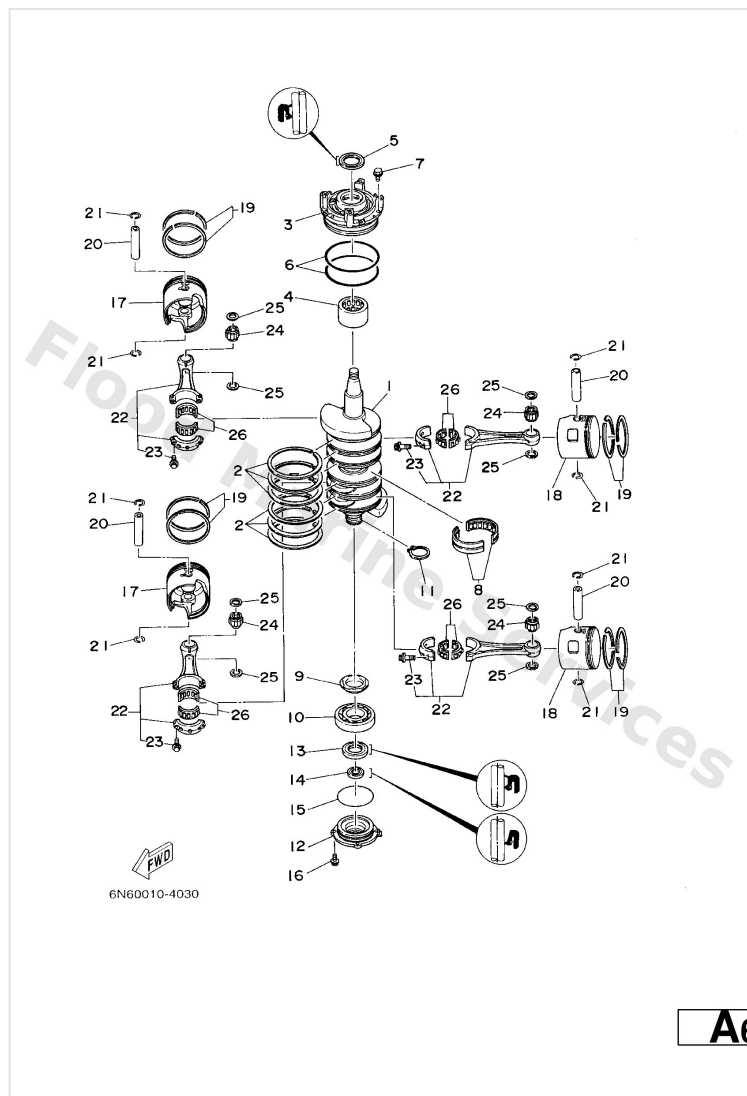
# Crankshaft. Piston



A6

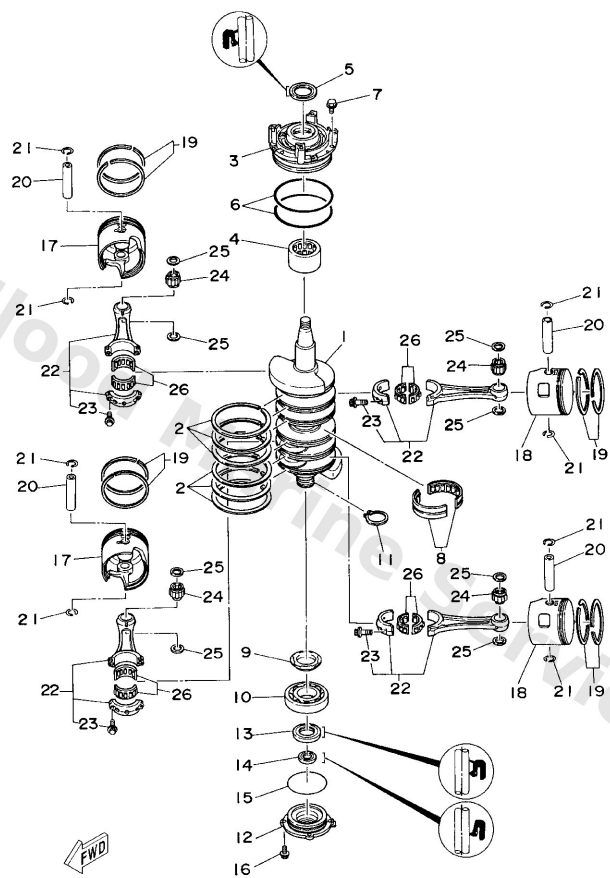
Ref	Part	
1	<a href="#">6N71141101</a> Crankshaft	<a href="#">Buy now</a>
2	<a href="#">6E51144700</a> Seal, ring	<a href="#">Buy now</a>
3	<a href="#">6E515163001S</a> Housing, bearing 1	<a href="#">Buy now</a>
4	<a href="#">93311940U3</a> Brg,cyl-cal roller 36g (6e5)	<a href="#">Buy now</a>
5	<a href="#">9310240M14</a> Oil seal(61a)	<a href="#">Buy now</a>
6	<a href="#">9321104001</a> O-ring	<a href="#">Buy now</a>
7	<a href="#">9011906MA2</a> Bolt, with washer	<a href="#">Buy now</a>
8	<a href="#">93310954U1</a> Bearing, cylindrical(64c)	<a href="#">Buy now</a>
9	<a href="#">6R31153600</a> Gear, drive	<a href="#">Buy now</a>
10	<a href="#">93306208U0</a> Brg,r-b 6208 80mm 345g (6e5)	<a href="#">Buy now</a>
11	<a href="#">9341040M03</a> Circlip(n02)	<a href="#">Buy now</a>
12	<a href="#">6G5153590094</a> Housing, oil seal	<a href="#">Buy now</a>
13	<a href="#">9310235M13</a> Oil seal (6e5)	<a href="#">Buy now</a>
14	<a href="#">9310122M15</a> Oil seal (6e5)	<a href="#">Buy now</a>
15	<a href="#">9321074M35</a> O-ring (6e5)	<a href="#">Buy now</a>

# Crankshaft. Piston



Ref	Part	
17	<a href="#">6R5116311193</a> Piston (std)	<a href="#">Buy now</a>
17	<a href="#">6R51163511</a> Piston (0.25mm o/s) AP	<a href="#">Buy now</a>
17	<a href="#">6R51163611</a> Piston (0.50mm o/s) AP	<a href="#">Buy now</a>
18	<a href="#">6R5116421193</a> Piston 2 (std)	<a href="#">Buy now</a>
18	<a href="#">6R51164511</a> Piston 2 (0.25mm o/s) AP	<a href="#">Buy now</a>
18	<a href="#">6R51164611</a> Piston 2 (0.50mm o/s) AP	<a href="#">Buy now</a>
19	<a href="#">64D1160301</a> Piston ring set (std)	<a href="#">Buy now</a>
19	<a href="#">64D1160401</a> Piston ring set (0.25mm o/s) AP	<a href="#">Buy now</a>
19	<a href="#">64D1160501</a> Piston ring set (0.50mm o/s) AP	<a href="#">Buy now</a>
20	<a href="#">6R51163310</a> Pin, piston	<a href="#">Buy now</a>
21	<a href="#">6R51163410</a> Clip, piston pin	<a href="#">Buy now</a>
22	<a href="#">6R51165010</a> Connecting kit	<a href="#">Buy now</a>
23	<a href="#">9010908022</a> Bolt	<a href="#">Buy now</a>
24	<a href="#">93310323V6</a> Bearing	<a href="#">Buy now</a>
25	<a href="#">9020123M01</a> Washer, plate(6g6)	<a href="#">Buy now</a>

# Crankshaft. Piston



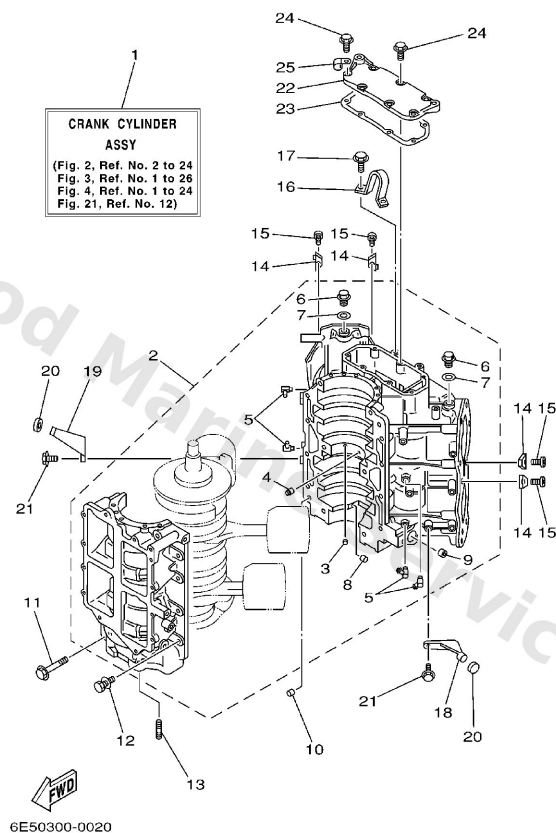
6N60010-4030

A6

Ref	Part	
26	<a href="#">93310836U0</a> Bearing, cylindrical(61u)	<a href="#">Buy now</a>

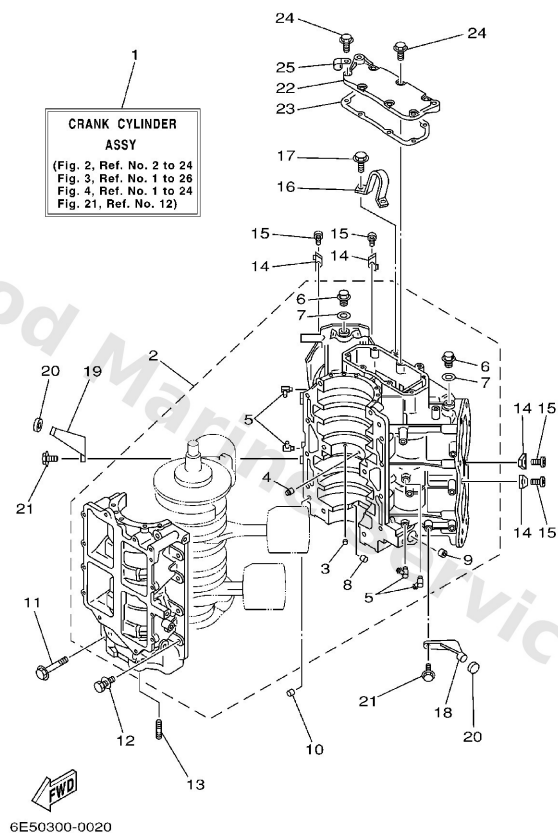


# Cylinder. Crankcase 1



Ref	Part	
3	<a href="#">6241137900</a> Valve, check	<a href="#">Buy now</a>
4	<a href="#">6631151801</a> Lock, bearing	<a href="#">Buy now</a>
5	<a href="#">6E51137200</a> Nipple, hose	<a href="#">Buy now</a>
6	<a href="#">9034014M00</a> Plug, straight screw(62y)	<a href="#">Buy now</a>
7	<a href="#">9043014115</a> Gasket (663)	<a href="#">Buy now</a>
8	<a href="#">9038406M07</a> Bush, bimetal formed(6r3)	<a href="#">Buy now</a>
9	<a href="#">9038414M09</a> Bush, bimetal formed(6r3)	<a href="#">Buy now</a>
10	<a href="#">9360812063</a> Pin, dowel (626)	<a href="#">Buy now</a>
11	<a href="#">9010510M20</a> Bolt (6e5)	<a href="#">Buy now</a>
12	<a href="#">9011908M94</a> Bolt, with washer	<a href="#">Buy now</a>
13	<a href="#">9011608M45</a> Bolt, stud (6e5)	<a href="#">Buy now</a>
14	<a href="#">6E51132500</a> Anode	<a href="#">Buy now</a>
15	<a href="#">9878004015</a> Screw, flat head(ga5)	<a href="#">Buy now</a>
16	<a href="#">6E51111901</a> Hanger, engine	<a href="#">Buy now</a>
17	<a href="#">9011908MA3</a> Bolt, with washer	<a href="#">Buy now</a>

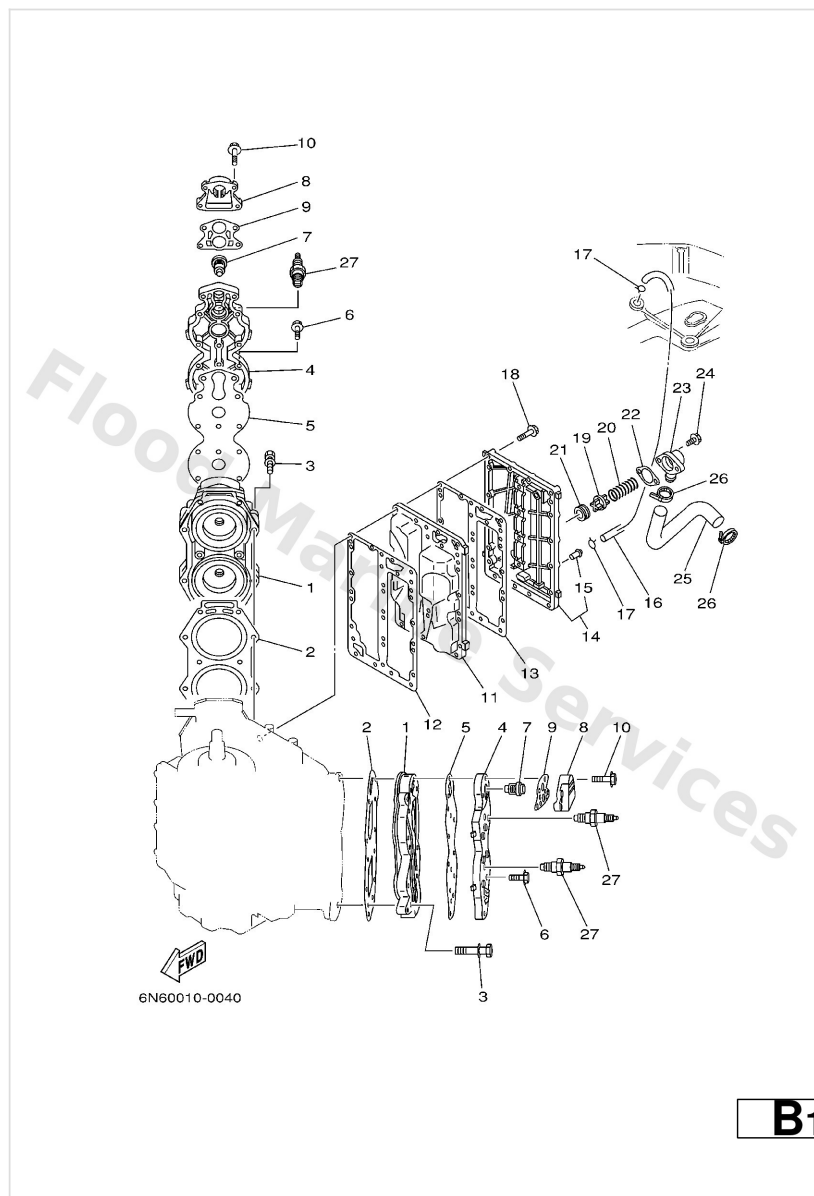
# Cylinder. Crankcase 1



A5

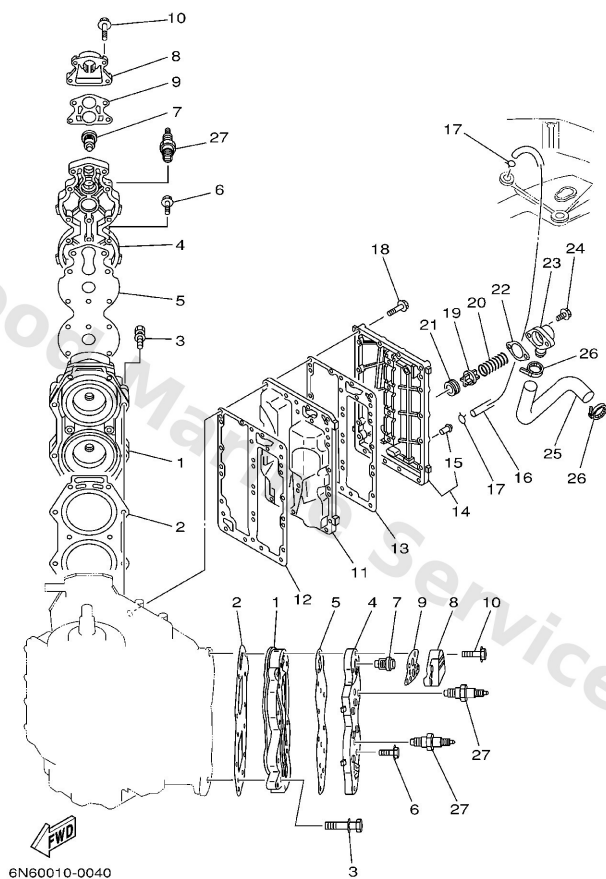
Ref	Part	
20	<a href="#">68F4453300</a> Damper, upper mount rubber	<a href="#">Buy now</a>
21	<a href="#">9011906MA2</a> Bolt, with washer	<a href="#">Buy now</a>
23	<a href="#">6E511381A2</a> Gasket 1	<a href="#">Buy now</a>
25	<a href="#">9046506M86</a> Clamp	<a href="#">Buy now</a>

## Cylinder. Crankcase 2



Ref	Part	
1	<a href="#">6E51111101S</a> Head, cylinder 1	<a href="#">Buy now</a>
2	<a href="#">6E511181A1</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
3	<a href="#">9011908MA8</a> Bolt, with washer	<a href="#">Buy now</a>
4	<a href="#">6E511191011S</a> Cover, cylinder head 1	<a href="#">Buy now</a>
5	<a href="#">6E511193A0</a> Gasket, head cover 1	<a href="#">Buy now</a>
6	<a href="#">9011906MA4</a> Bolt, with washer	<a href="#">Buy now</a>
7	<a href="#">6E51241120</a> Thermostat	<a href="#">Buy now</a>
8	<a href="#">6G512413001S</a> Cover, thermostat	<a href="#">Buy now</a>
9	<a href="#">68812414A1</a> Gasket, cover	<a href="#">Buy now</a>
10	<a href="#">9011906MA6</a> Bolt, with washer	<a href="#">Buy now</a>
11	<a href="#">6E541111001S</a> Inner cover, exhaust	<a href="#">Buy now</a>
12	<a href="#">6E541112A1</a> Gasket, exhaust inner cover	<a href="#">Buy now</a>
14	<a href="#">6N741113001S</a> Outer cover, exhaust	<a href="#">Buy now</a>
15	<a href="#">6502437800</a> Pipe, joint 2	<a href="#">Buy now</a>
16	<a href="#">6E52431200</a> Pipe 2	<a href="#">Buy now</a>

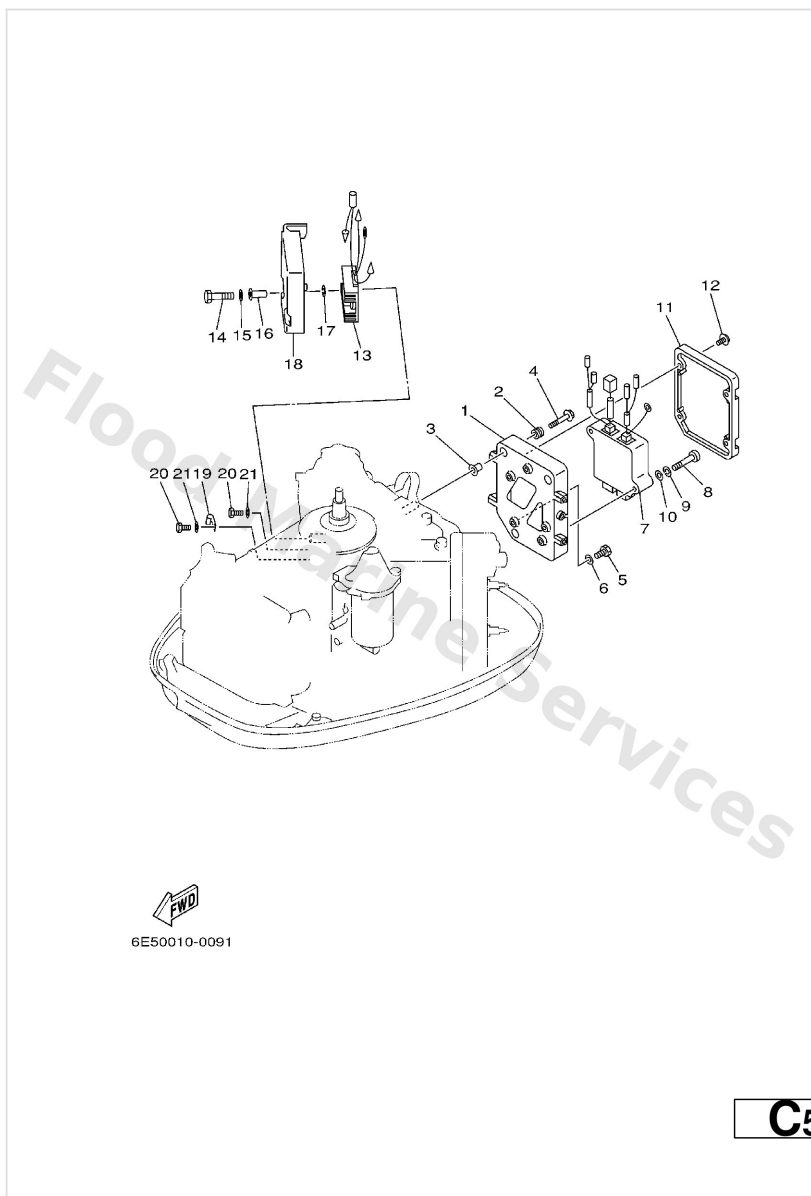
## Cylinder. Crankcase 2



**B1**

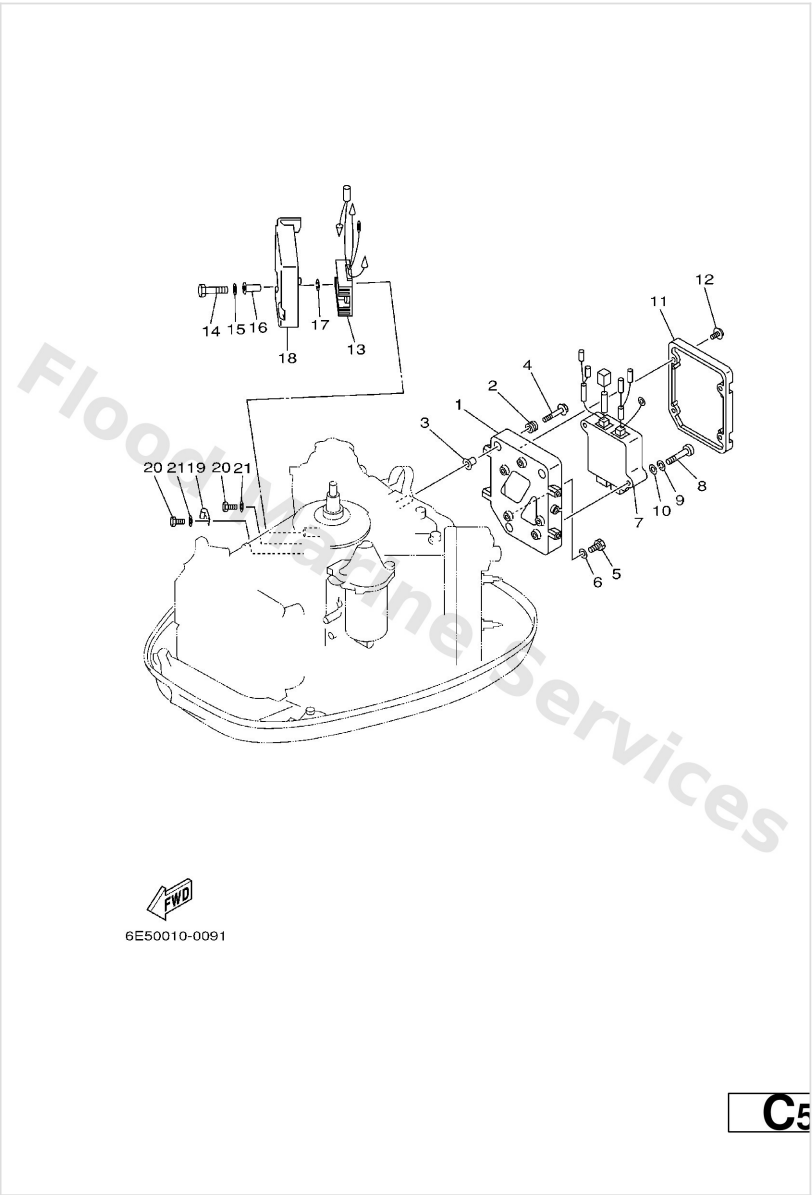
Ref	Part	
17	<a href="#">9046708004</a> Clip, pipe 6162435600	<a href="#">Buy now</a>
18	<a href="#">9011906MA5</a> Bolt, with washer	<a href="#">Buy now</a>
19	<a href="#">6G51241600</a> Valve, pressure control	<a href="#">Buy now</a>
20	<a href="#">9050116M11</a> Spring, compression (688)	<a href="#">Buy now</a>
21	<a href="#">9048020M05</a> Grommet (688)	<a href="#">Buy now</a>
22	<a href="#">6G511382A1</a> Gasket 2	<a href="#">Buy now</a>
23	<a href="#">6G511372001S</a> Cover, bypass 2	<a href="#">Buy now</a>
24	<a href="#">9011906MA2</a> Bolt, with washer	<a href="#">Buy now</a>
25	<a href="#">6E51257600</a> Hose 1	<a href="#">Buy now</a>
26	<a href="#">9046513M18</a> Clamp	<a href="#">Buy now</a>
27	<a href="#">9470200247</a> Plug, spark (br8hs-10)	<a href="#">Buy now</a>

# Electrical 1



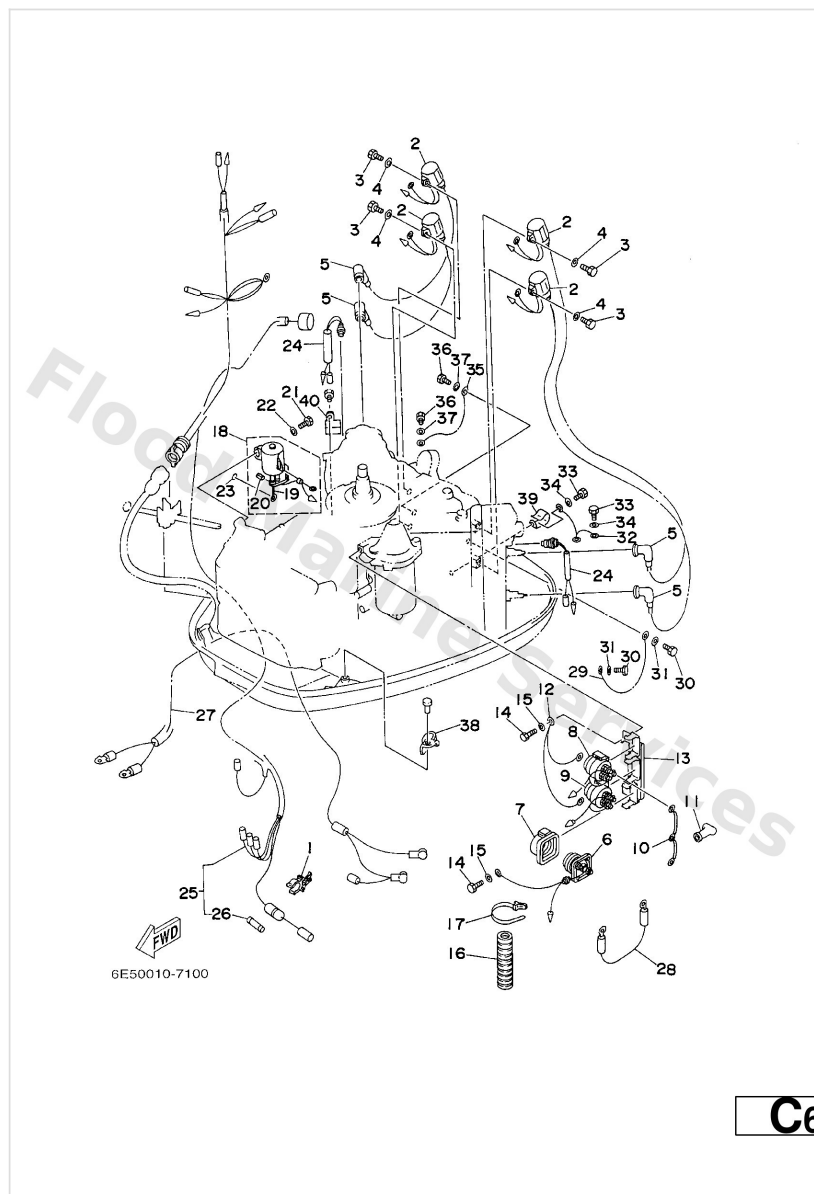
Ref	Part	
1	<a href="#">6N785542011S</a> Bracket	<a href="#">Buy now</a>
2	<a href="#">6A08231700</a> Damper, ignition coil	<a href="#">Buy now</a>
3	<a href="#">6244254200</a> Collar	<a href="#">Buy now</a>
4	<a href="#">9011906M59</a> Bolt, with washer	<a href="#">Buy now</a>
5	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
6	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
7	<a href="#">6E58554000</a> C.d.i. unit assembly	<a href="#">Buy now</a>
8	<a href="#">9788006040</a> Screw pan head	<a href="#">Buy now</a>
9	<a href="#">9299006100</a> Washer(6a1)	<a href="#">Buy now</a>
10	<a href="#">9299006600</a> Washer, plain (646)	<a href="#">Buy now</a>
11	<a href="#">6N78553700</a> Cover	<a href="#">Buy now</a>
12	<a href="#">9015906M11</a> Screw, with washer(6l2)	<a href="#">Buy now</a>
13	<a href="#">6H08196000</a> Rectifier & regulator assembly	<a href="#">Buy now</a>
14	<a href="#">9701306045</a> Bolt, hexagon	<a href="#">Buy now</a>
15	<a href="#">9290306600</a> Washer, plain (646)	<a href="#">Buy now</a>

# Electrical 1



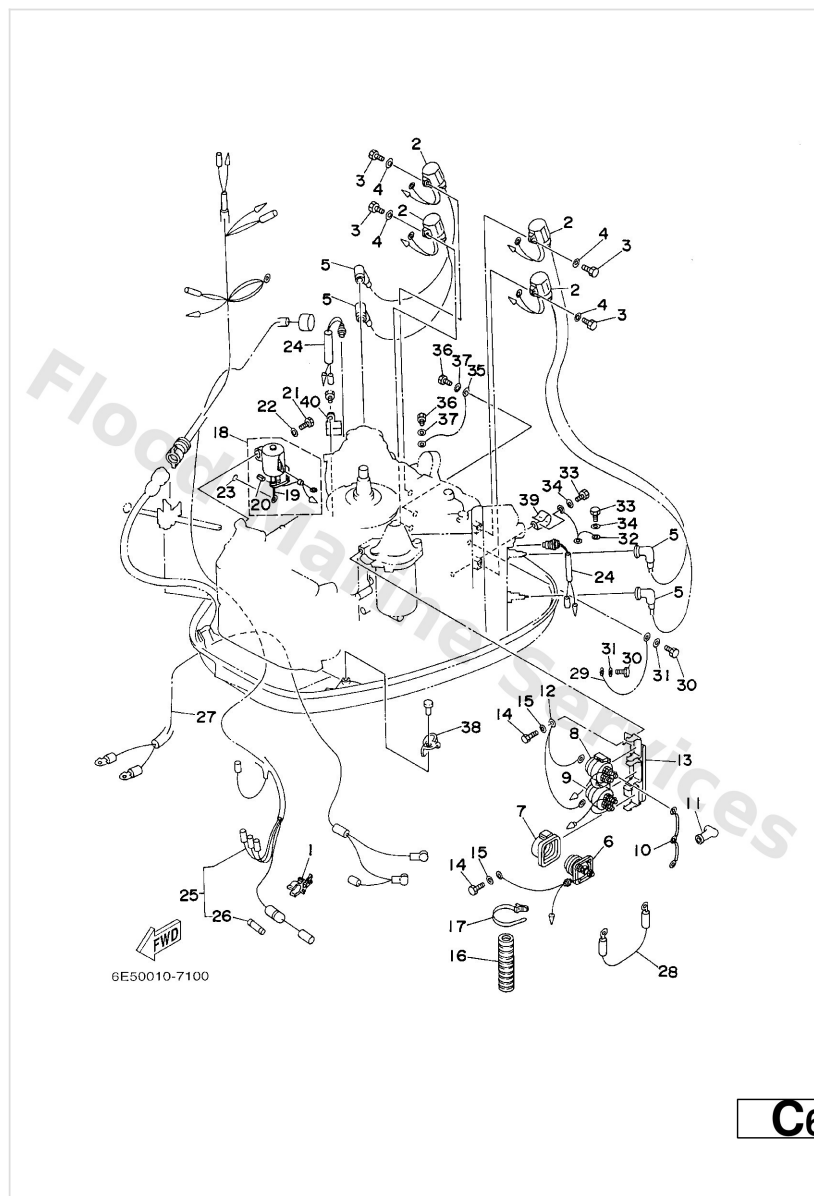
Ref	Part	
16	<a href="#">9038706M77</a> Collar	<a href="#">Buy now</a>
17	<a href="#">9020106M05</a> Washer, plate(6e3)	<a href="#">Buy now</a>
18	<a href="#">6E58196100</a> Cover	<a href="#">Buy now</a>
19	<a href="#">9046506M86</a> Clamp	<a href="#">Buy now</a>

## Electrical 2



Ref	Part	
1	<a href="#">6G58215200</a> Holder, fuse	<a href="#">Buy now</a>
2	<a href="#">6R38557001</a> Ignition coil assembly	<a href="#">Buy now</a>
3	<a href="#">9709506020</a> Bolt(7u8)	<a href="#">Buy now</a>
4	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
5	<a href="#">6G18237021</a> Plug cap assembly	<a href="#">Buy now</a>
6	<a href="#">61A8194100</a> Starter relay assembly	<a href="#">Buy now</a>
7	<a href="#">6898195210</a> Holder, starter relay	<a href="#">Buy now</a>
8	<a href="#">6E58195000</a> Relay assembly	<a href="#">Buy now</a>
9	<a href="#">6E58195A00</a> Relay assembly	<a href="#">Buy now</a>
10	<a href="#">6G58714910</a> Connector	<a href="#">Buy now</a>
11	<a href="#">6G58211900</a> Cover, lead wire	<a href="#">Buy now</a>
12	<a href="#">6E58211600</a> Wire, minus lead	<a href="#">Buy now</a>
13	<a href="#">6E58194822</a> Bracket	<a href="#">Buy now</a>
14	<a href="#">9709506016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
16	<a href="#">6N78355700</a> Tube I.DIA.) 22MM	<a href="#">Buy now</a>

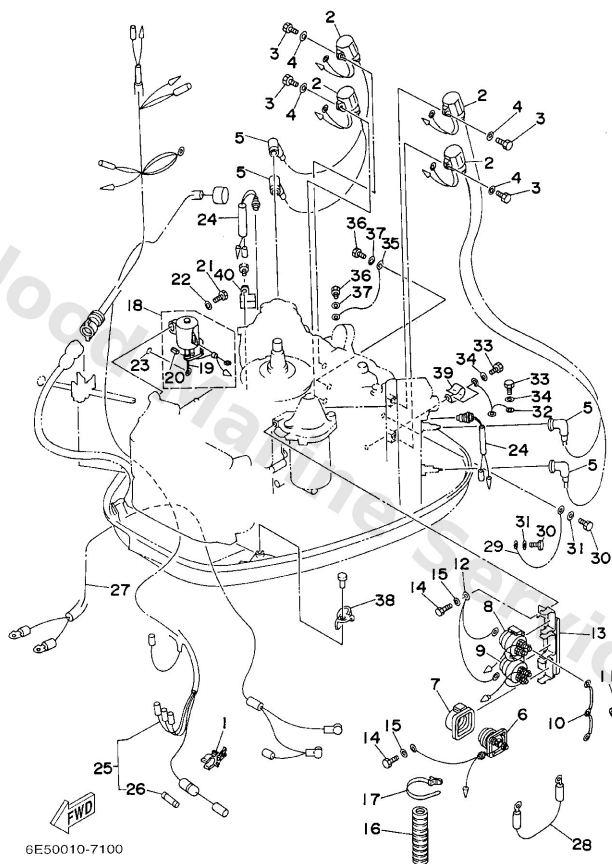
## Electrical 2



Ref	Part	
17	<a href="#">9046513M18</a> Clamp	<a href="#">Buy now</a>
18	<a href="#">6E58611002</a> Solenoid	<a href="#">Buy now</a>
19	<a href="#">6E58611601</a> Wire, pull	<a href="#">Buy now</a>
20	<a href="#">9160930010</a> Pin, spring (663)	<a href="#">Buy now</a>
23	<a href="#">9321003261</a> O-ring (663)	<a href="#">Buy now</a>
24	<a href="#">6888256010</a> Thermo switch assembly	<a href="#">Buy now</a>
25	<a href="#">6E58259015</a> Wire Harness assembly	<a href="#">Buy now</a>
26	<a href="#">6638215100</a> Fuse	<a href="#">Buy now</a>
27	<a href="#">6E58210512</a> Battery cable	<a href="#">Buy now</a>
28	<a href="#">6E58211701</a> Wire, lead	<a href="#">Buy now</a>
29	<a href="#">6R38251900</a> Wire, earth lead	<a href="#">Buy now</a>
30	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
32	<a href="#">6E58253110</a> Wire, lead	<a href="#">Buy now</a>
35	<a href="#">6628251900</a> Wire, earth lead	<a href="#">Buy now</a>
38	<a href="#">9046512M25</a> Clamp (6e5)	<a href="#">Buy now</a>

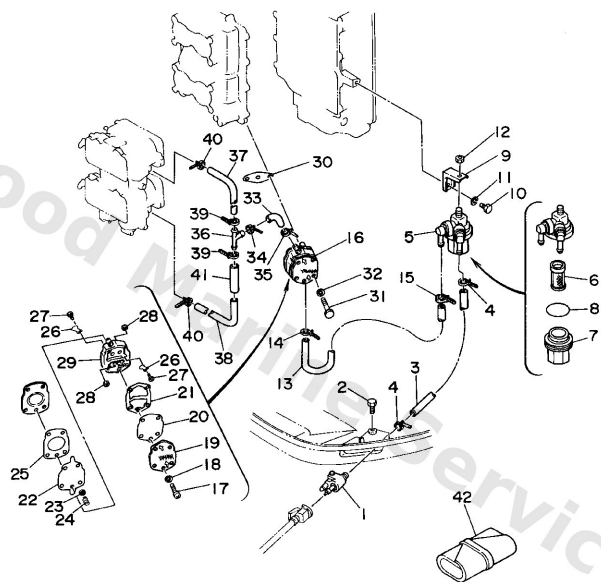


## Electrical 2



Ref	Part	
39	<a href="#">9046505M87</a> Clamp	<a href="#">Buy now</a>
40	<a href="#">9046508M89</a> Clamp	<a href="#">Buy now</a>

# Fuel 1

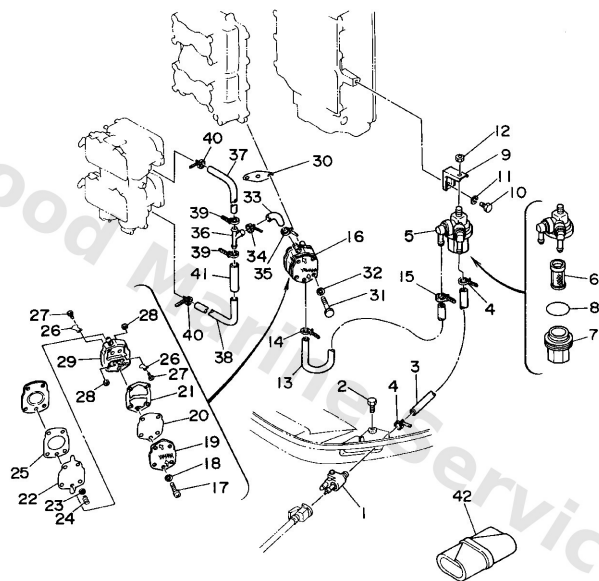


6E50300-4090

C1

Ref	Part	
1	<a href="#">6E52430410</a> Fuel pipe joint comp. 1	<a href="#">Buy now</a>
2	<a href="#">9709506028</a> Bolt (6g0)	<a href="#">Buy now</a>
3	<a href="#">6E52431300</a> Pipe 3	<a href="#">Buy now</a>
4	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
5	<a href="#">6R32456000</a> Filter assembly	<a href="#">Buy now</a>
6	<a href="#">61N2456300</a> Element, filter	<a href="#">Buy now</a>
7	<a href="#">61N2452100</a> Cup, filter	<a href="#">Buy now</a>
8	<a href="#">9321032738</a> O-ring(1wg)	<a href="#">Buy now</a>
9	<a href="#">6E52456600</a> Bracket, filter	<a href="#">Buy now</a>
10	<a href="#">9701306014</a> Bolt(gj3)	<a href="#">Buy now</a>
11	<a href="#">9290306100</a> Washer(6a1)	<a href="#">Buy now</a>
12	<a href="#">9538008600</a> Nut (661)	<a href="#">Buy now</a>
13	<a href="#">6E52431400</a> Pipe 4	<a href="#">Buy now</a>
16	<a href="#">6E52441003</a> Fuel pump assembly	<a href="#">Buy now</a>
17	<a href="#">9850305035</a> Screw, pan head (686)	<a href="#">Buy now</a>

# Fuel 1

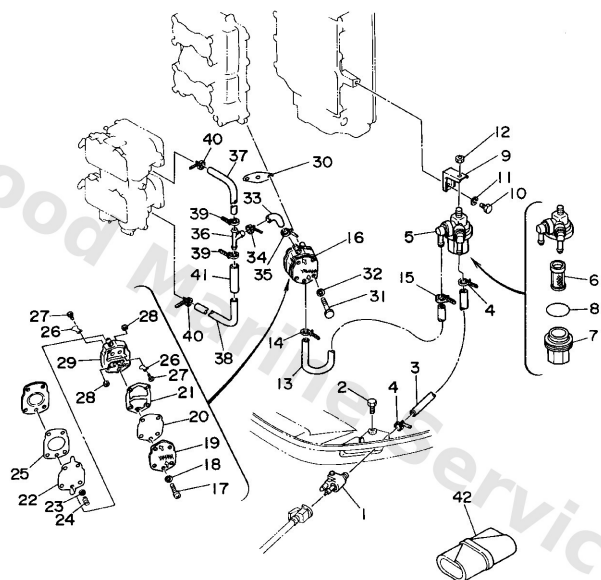


6E50300-4090

C1

Ref	Part	
18	<a href="#">9290305600</a> Washer, plain (646)	<a href="#">Buy now</a>
19	<a href="#">6E52441300</a> Body 2	<a href="#">Buy now</a>
20	<a href="#">6E52447100</a> Diaphragm	<a href="#">Buy now</a>
21	<a href="#">6E52443500</a> Gasket, body 2	<a href="#">Buy now</a>
22	<a href="#">6E52441100</a> Diaphragm	<a href="#">Buy now</a>
23	<a href="#">6482442400</a> Seat, spring	<a href="#">Buy now</a>
24	<a href="#">6E52442300</a> Spring, diaphragm	<a href="#">Buy now</a>
25	<a href="#">6E52443402</a> Gasket, body	<a href="#">Buy now</a>
26	<a href="#">6A02442101</a> Valve, check	<a href="#">Buy now</a>
27	<a href="#">6A01432500</a> Screw, pan head	<a href="#">Buy now</a>
28	<a href="#">9538003600</a> Nut (6g8)	<a href="#">Buy now</a>
29	<a href="#">6E52441210</a> Body 1	<a href="#">Buy now</a>
30	<a href="#">65024431A0</a> Gasket, fuel pump	<a href="#">Buy now</a>
31	<a href="#">9709506050</a> Bolt(jf7)	<a href="#">Buy now</a>
32	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>

# Fuel 1

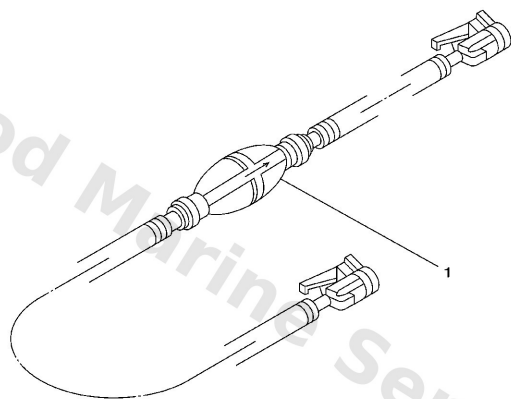


6E50300-4090

C1

Ref	Part	
33	<a href="#">6G52431610</a> Pipe 6	<a href="#">Buy now</a>
36	<a href="#">6E52437610</a> Pipe, joint 1	<a href="#">Buy now</a>
37	<a href="#">6G52431810</a> Hose (I90)	<a href="#">Buy now</a>
38	<a href="#">6G52431910</a> Pipe 9	<a href="#">Buy now</a>
41	<a href="#">9044615M07</a> Hose(6g4)	<a href="#">Buy now</a>
42	<a href="#">656W281002</a> Tool kit	<a href="#">Buy now</a>

## Fuel 2

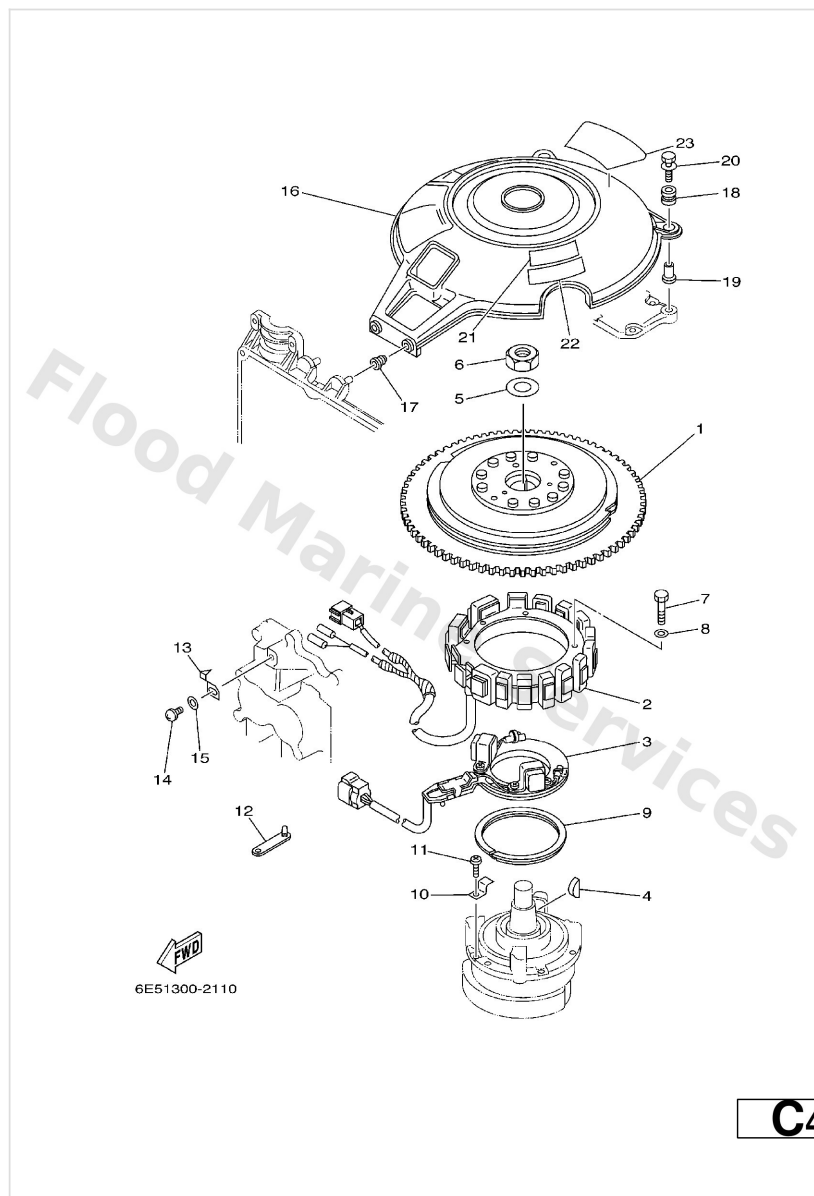


6E50300-0100

C3

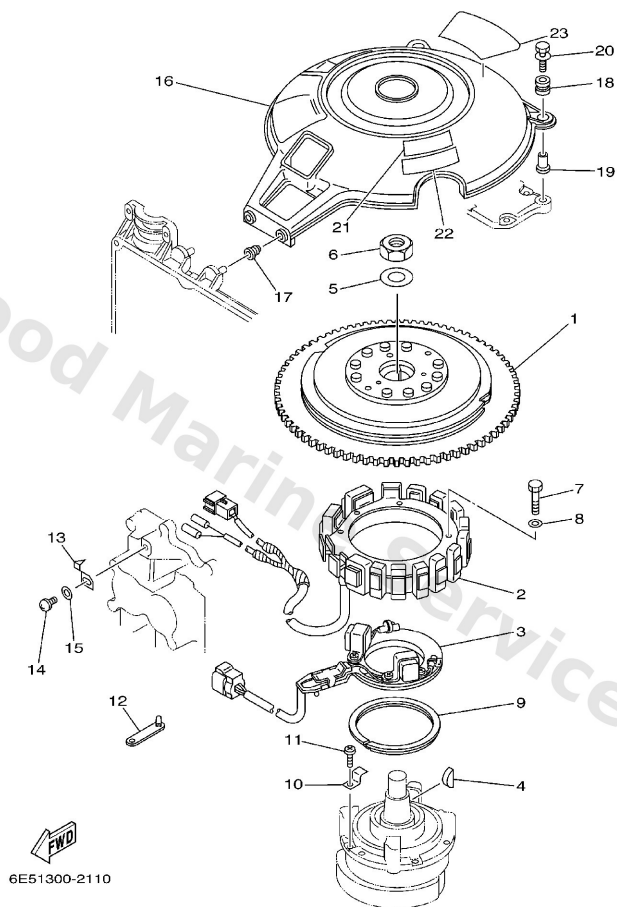
Ref	Part	
1	<a href="#">6YK2430652</a> Fuel Pipe Comp. 1 AP	<a href="#">Buy now</a>

# Generator



Ref	Part	
1	<a href="#">6E58555000</a> Rotor assembly	<a href="#">Buy now</a>
2	<a href="#">6E58551001</a> Stator assembly	<a href="#">Buy now</a>
3	<a href="#">6E58558000</a> Coil, pulser	<a href="#">Buy now</a>
4	<a href="#">9028005015</a> Key, woodruff	<a href="#">Buy now</a>
5	<a href="#">9020121M18</a> Washer, plate (663)	<a href="#">Buy now</a>
6	<a href="#">9017020137</a> Nut, hexagon(663)	<a href="#">Buy now</a>
7	<a href="#">9701306060</a> Bolt, hexagon	<a href="#">Buy now</a>
8	<a href="#">9290306600</a> Washer, plain (646)	<a href="#">Buy now</a>
9	<a href="#">6884161100</a> Retainer, magneto base 1	<a href="#">Buy now</a>
10	<a href="#">6884161200</a> Retainer, magneto base 2	<a href="#">Buy now</a>
11	<a href="#">9788006018</a> Screw, pan head(6e5)	<a href="#">Buy now</a>
12	<a href="#">9046412M00</a> Clamp	<a href="#">Buy now</a>
13	<a href="#">6E58133200</a> Plate, timing	<a href="#">Buy now</a>
14	<a href="#">9788506010</a> Screw pan head	<a href="#">Buy now</a>
15	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>

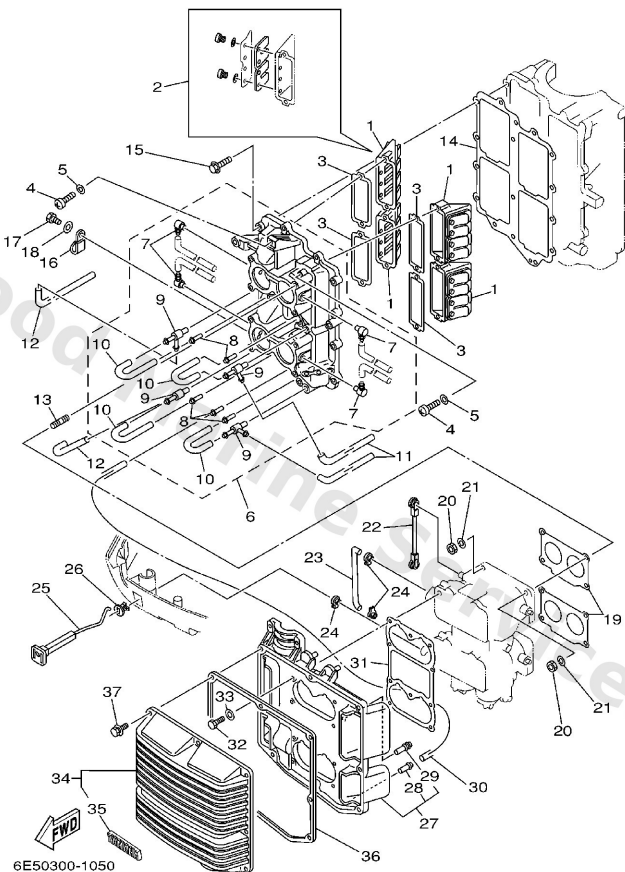
# Generator



C4

Ref	Part	
16	<a href="#">6E58133701</a> Cover, flywheel	<a href="#">Buy now</a>
17	<a href="#">6G58231700</a> Damper	<a href="#">Buy now</a>
18	<a href="#">6A08231700</a> Damper, ignition coil	<a href="#">Buy now</a>
19	<a href="#">6244254200</a> Collar	<a href="#">Buy now</a>
20	<a href="#">9011906M65</a> Bolt, with washer	<a href="#">Buy now</a>
21	<a href="#">6A18362551</a> Mark 5	<a href="#">Buy now</a>
22	<a href="#">6A18362541</a> Mark 5	<a href="#">Buy now</a>
23	<a href="#">6E51448800</a> Label, caution	<a href="#">Buy now</a>

# Intake

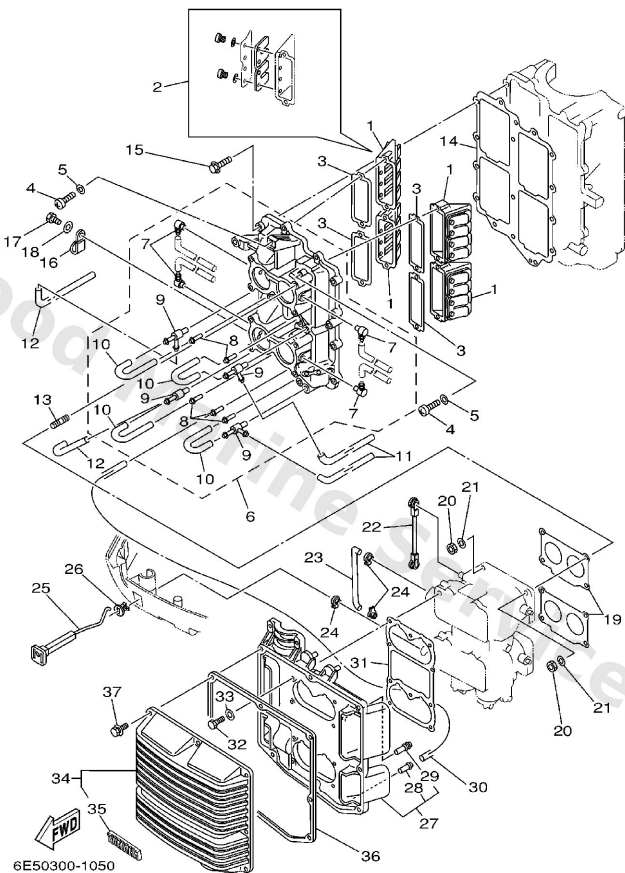


B2

Ref	Part	
1	<a href="#">6E51361000</a> Reed valve assembly	<a href="#">Buy now</a>
2	<a href="#">6E5W000400</a> Reed set	<a href="#">Buy now</a>
3	<a href="#">6E513621A1</a> Gasket, valve seat	<a href="#">Buy now</a>
4	<a href="#">9788005025</a> Screw, panhead (a93)	<a href="#">Buy now</a>
5	<a href="#">9299005600</a> Washer, plain (646)	<a href="#">Buy now</a>
6	<a href="#">6E513641111S</a> Manifold 1	<a href="#">Buy now</a>
7	<a href="#">6E51355200</a> Nozzle	<a href="#">Buy now</a>
8	<a href="#">6241448500</a> Pipe, joint	<a href="#">Buy now</a>
9	<a href="#">6E51137000</a> Check valve assembly	<a href="#">Buy now</a>
10	<a href="#">9044507M28</a> Hose (I200)	<a href="#">Buy now</a>
11	<a href="#">9044507M24</a> Hose (I390)	<a href="#">Buy now</a>
12	<a href="#">9044507M46</a> Hose (I390)	<a href="#">Buy now</a>
13	<a href="#">9011606M30</a> Bolt, stud(6e5)	<a href="#">Buy now</a>
14	<a href="#">6E513645A1</a> Gasket, manifold 1	<a href="#">Buy now</a>
15	<a href="#">9011906MA3</a> Bolt, with washer	<a href="#">Buy now</a>



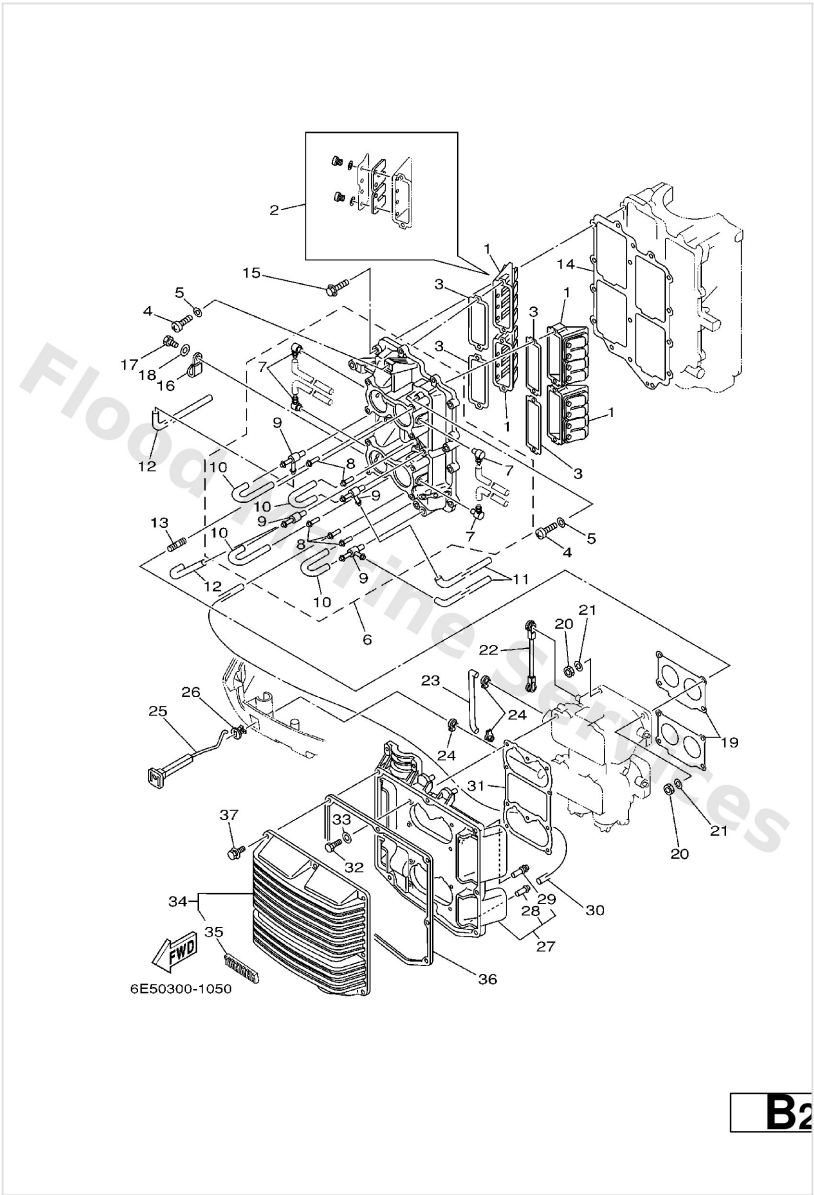
# Intake



**B2**

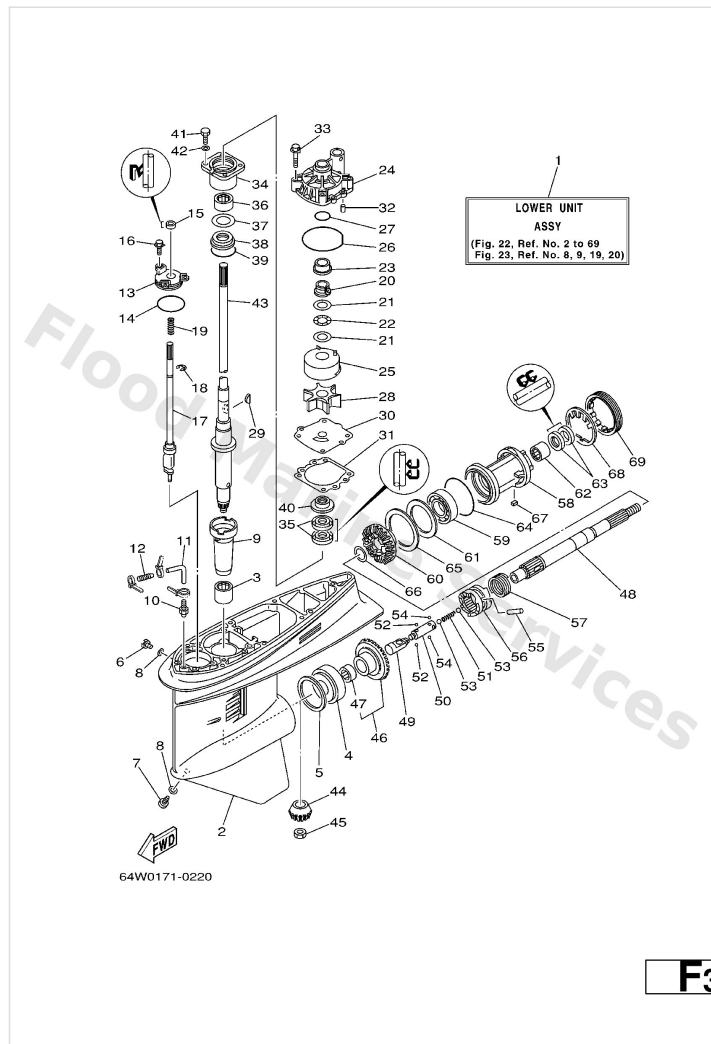
Ref	Part	
16	<a href="#">9046506M86</a> Clamp	<a href="#">Buy now</a>
17	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
18	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
19	<a href="#">6E514198A2</a> Gasket	<a href="#">Buy now</a>
20	<a href="#">9538006600</a> Nut(661)	<a href="#">Buy now</a>
21	<a href="#">9299506100</a> Washer(6a1)	<a href="#">Buy now</a>
22	<a href="#">6E54121701</a> Rod, accel. lever	<a href="#">Buy now</a>
23	<a href="#">6E54125601</a> Rod, choke 1	<a href="#">Buy now</a>
24	<a href="#">6614126202</a> Joint, choke lever	<a href="#">Buy now</a>
25	<a href="#">6E54127102</a> Knob, choke	<a href="#">Buy now</a>
26	<a href="#">6894127300</a> Grommet	<a href="#">Buy now</a>
27	<a href="#">6E5144171094</a> Cover 1	<a href="#">Buy now</a>
29	<a href="#">6E51448500</a> Pipe, joint	<a href="#">Buy now</a>
30	<a href="#">9044507M23</a> Hose (I570)	<a href="#">Buy now</a>
31	<a href="#">6E514483A1</a> Gasket	<a href="#">Buy now</a>

# Intake



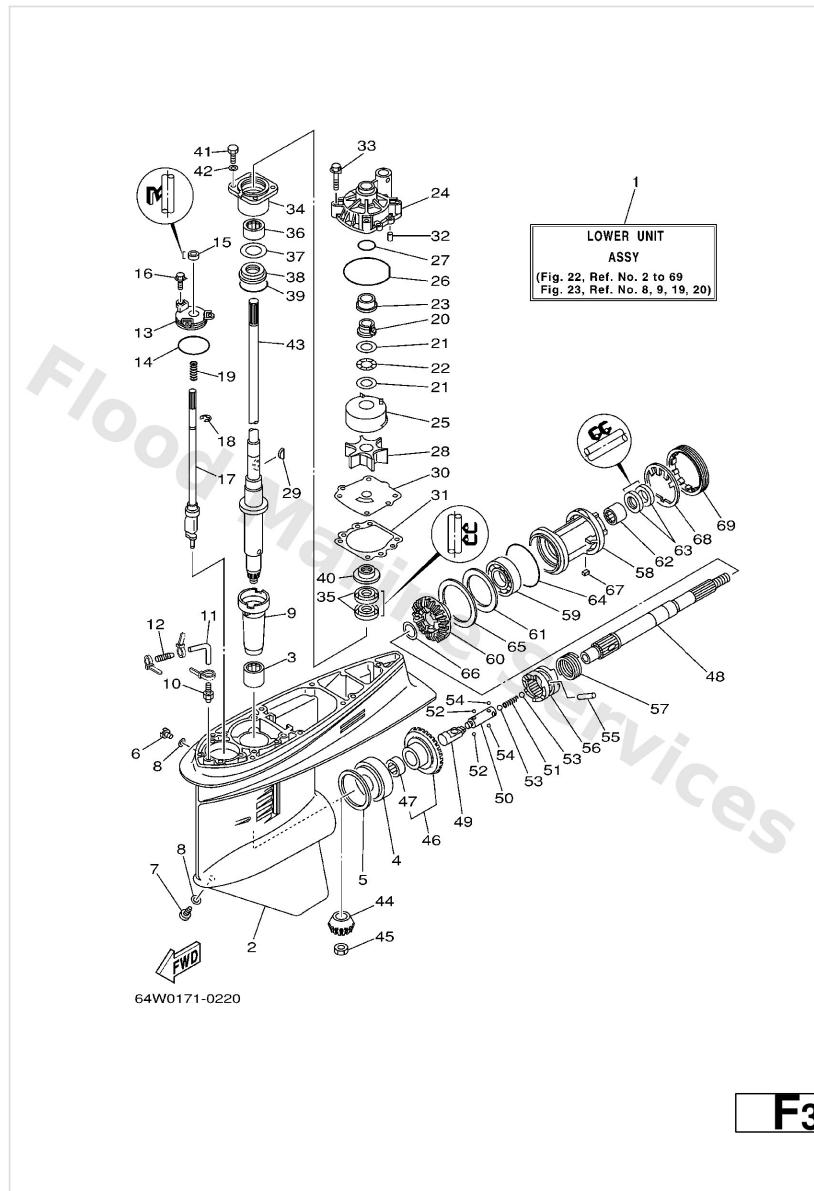
Ref	Part	
32	<a href="#">9701306020</a> Bolt(62y)	<a href="#">Buy now</a>
33	<a href="#">9290306600</a> Washer, plain (646)	<a href="#">Buy now</a>
34	<a href="#">6E51441800</a> Cover 2	<a href="#">Buy now</a>
35	<a href="#">6E51441K00</a> Emblem 1	<a href="#">Buy now</a>
36	<a href="#">6E514416A1</a> Gasket, air cleaner	<a href="#">Buy now</a>
37	<a href="#">9011906M31</a> Bolt, with washer(680)	<a href="#">Buy now</a>

## Lower Casing. Drive 1



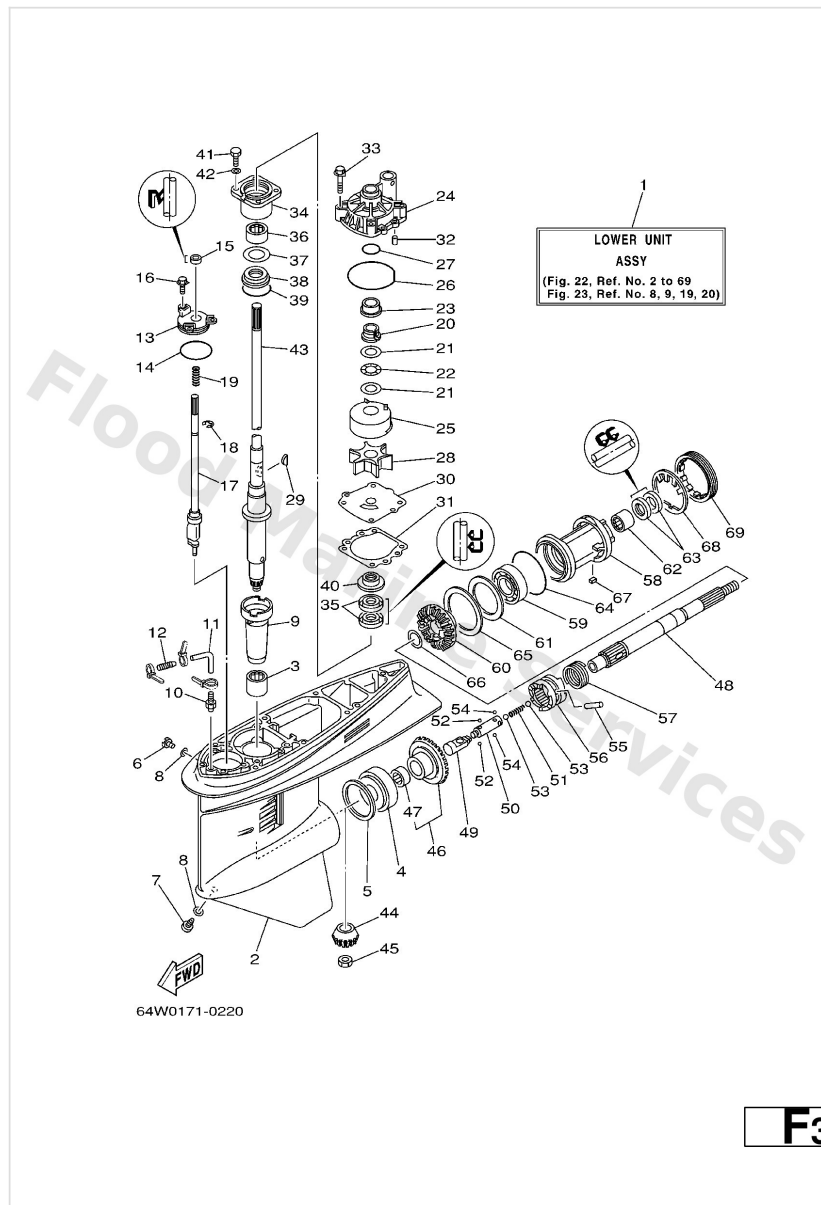
Ref	Part	
1	<a href="#">6E545300168D</a> Lower unit assembly L	<a href="#">Buy now</a>
2	<a href="#">6E545301048D</a> Casing, lower	<a href="#">Buy now</a>
3	<a href="#">93315628U9</a> Brg,cyl-cal roller (6e5)	<a href="#">Buy now</a>
4	<a href="#">93332000U7</a> Brg,tapered roller 76mm (6e5)	<a href="#">Buy now</a>
5	<a href="#">6E5455670110</a> Shim (t:0.10mm) UR	<a href="#">Buy now</a>
5	<a href="#">6E5455670112</a> Shim (t:0.12mm) UR	<a href="#">Buy now</a>
5	<a href="#">6E5455670115</a> Shim (t:0.15mm) UR	<a href="#">Buy now</a>
5	<a href="#">6E5455670118</a> Shim (t:0.18mm) UR	<a href="#">Buy now</a>
5	<a href="#">6E5455670130</a> Shim (t:0.30mm) UR	<a href="#">Buy now</a>
5	<a href="#">6E5455670140</a> Shim (t:0.40mm) UR	<a href="#">Buy now</a>
5	<a href="#">6E5455670150</a> Shim (t:0.50mm) UR	<a href="#">Buy now</a>
6	<a href="#">9034008002</a> Plug, straight screw	<a href="#">Buy now</a>
7	<a href="#">6884534110</a> Plug, drain	<a href="#">Buy now</a>
8	<a href="#">9043008020</a> Gasket	<a href="#">Buy now</a>
9	<a href="#">6E54553600</a> Sleeve, drive shaft	<a href="#">Buy now</a>

# Lower Casing. Drive 1



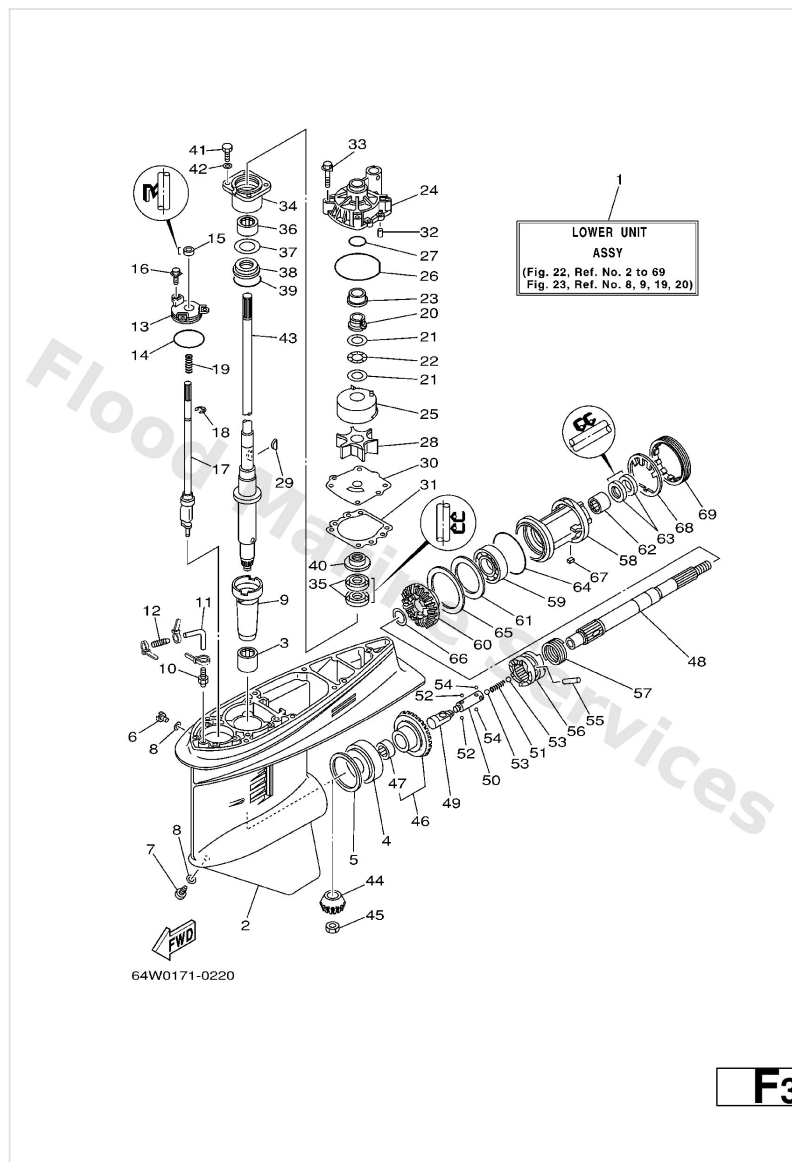
Ref	Part	
10	<a href="#">6E54537800</a> Nipple, hose	<a href="#">Buy now</a>
11	<a href="#">9044507ME8</a> Hose (l250) L	<a href="#">Buy now</a>
12	<a href="#">6E58355810</a> End, nipple	<a href="#">Buy now</a>
13	<a href="#">6E54532100</a> Plate	<a href="#">Buy now</a>
14	<a href="#">9321058144</a> O-ring(47x)	<a href="#">Buy now</a>
15	<a href="#">9310609014</a> Oil seal	<a href="#">Buy now</a>
16	<a href="#">9011906M10</a> Bolt, with washer	<a href="#">Buy now</a>
17	<a href="#">6E54415002</a> Shift cam assembly	<a href="#">Buy now</a>
18	<a href="#">9900108600</a> Circlip(2r6)	<a href="#">Buy now</a>
19	<a href="#">9050111M10</a> Spring, compression (663)	<a href="#">Buy now</a>
20	<a href="#">61A4553800</a> Spacer, 1	<a href="#">Buy now</a>
21	<a href="#">9020122M01</a> Washer, plate(61a)	<a href="#">Buy now</a>
22	<a href="#">9020622M19</a> Washer, wave(61a)	<a href="#">Buy now</a>
23	<a href="#">61A4552700</a> Collar, drive shaft	<a href="#">Buy now</a>
24	<a href="#">61A4431101</a> Housing, water pump	<a href="#">Buy now</a>

## Lower Casing. Drive 1



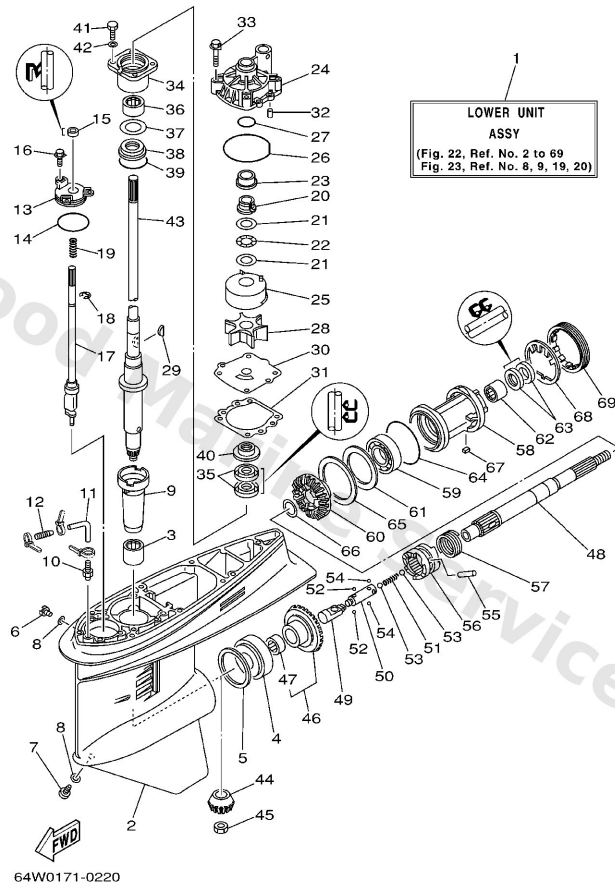
Ref	Part	
25	<a href="#">61A4432202</a> Insert, cartridge	<a href="#">Buy now</a>
26	<a href="#">9321086M38</a> O-ring (6e5)	<a href="#">Buy now</a>
27	<a href="#">9321037160</a> O-ring (6g8)	<a href="#">Buy now</a>
28	<a href="#">6E54435201</a> Impeller	<a href="#">Buy now</a>
29	<a href="#">9028004M05</a> Key, woodruff (6e5)	<a href="#">Buy now</a>
30	<a href="#">6E54432300</a> Outer plate, cartridge	<a href="#">Buy now</a>
31	<a href="#">6E544315A0</a> Gasket, water pump	<a href="#">Buy now</a>
32	<a href="#">9360612019</a> Pin, dowel (614)	<a href="#">Buy now</a>
33	<a href="#">9011908M14</a> Bolt, with washer	<a href="#">Buy now</a>
34	<a href="#">6E5453310094</a> Housing, bearing	<a href="#">Buy now</a>
35	<a href="#">9310128M16</a> Oil seal (6e5)	<a href="#">Buy now</a>
36	<a href="#">93317330U2</a> Bearing, cylindrical(6k0)	<a href="#">Buy now</a>
37	<a href="#">6E5455870110</a> Shim (t:0.10mm) UR	<a href="#">Buy now</a>
37	<a href="#">6E5455870112</a> Shim (t:0.12mm) UR	<a href="#">Buy now</a>
37	<a href="#">6E5455870115</a> Shim (t:0.15mm) UR	<a href="#">Buy now</a>

# Lower Casing. Drive 1



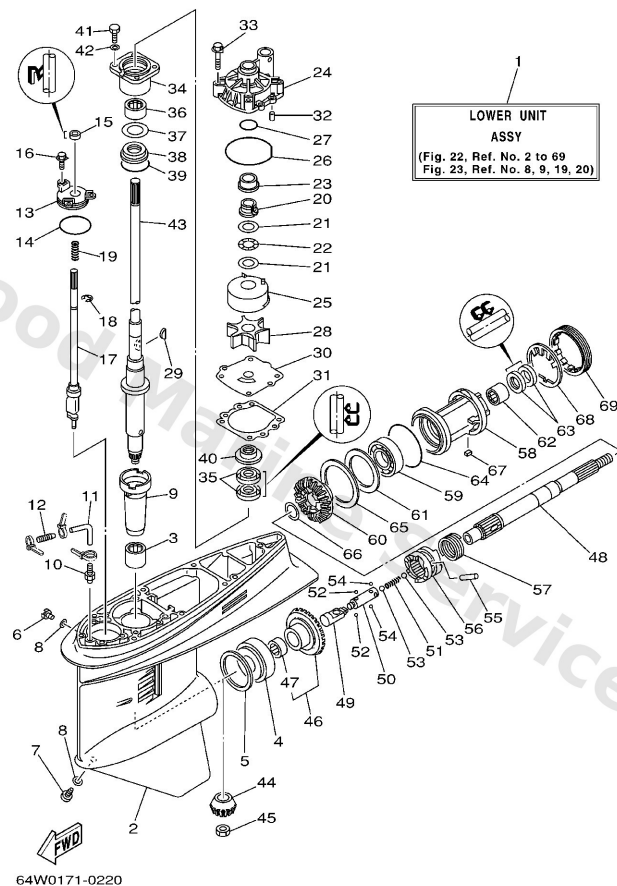
Ref	Part	
37	<a href="#">6E5455870118</a> Shim (t:0.18mm) UR	<a href="#">Buy now</a>
37	<a href="#">6E5455870130</a> Shim (t:0.30mm) UR	<a href="#">Buy now</a>
37	<a href="#">6E5455870140</a> Shim (t:0.40mm) UR	<a href="#">Buy now</a>
37	<a href="#">6E5455870150</a> Shim (t:0.50mm) UR	<a href="#">Buy now</a>
38	<a href="#">93341930V2</a> Bearing, thrust(64d)	<a href="#">Buy now</a>
39	<a href="#">9321055M14</a> O-ring (70e)	<a href="#">Buy now</a>
40	<a href="#">6E54534400</a> Cover, oil seal	<a href="#">Buy now</a>
41	<a href="#">9709508025</a> Bolt (62g)	<a href="#">Buy now</a>
42	<a href="#">9299508600</a> Washer, plain (663)	<a href="#">Buy now</a>
43	<a href="#">6E54550101</a> Drive shaft comp. L	<a href="#">Buy now</a>
44	<a href="#">6E54555102</a> Pinion	<a href="#">Buy now</a>
45	<a href="#">9017016M01</a> Nut, hexagon (688)	<a href="#">Buy now</a>
46	<a href="#">6E54556001</a> Gear 1 assembly	<a href="#">Buy now</a>
47	<a href="#">93315425U7</a> Brg,cyl-cal roller (6e5)	<a href="#">Buy now</a>
48	<a href="#">6E54561101</a> Shaft, propeller	<a href="#">Buy now</a>

# Lower Casing. Drive 1



Ref	Part	
49	<a href="#">6E54564102</a> Shifter	<a href="#">Buy now</a>
50	<a href="#">6E54563401</a> Slide, shift	<a href="#">Buy now</a>
51	<a href="#">9050116M37</a> Spring (6g5)	<a href="#">Buy now</a>
52	<a href="#">9350732009</a> Ball (12r)	<a href="#">Buy now</a>
53	<a href="#">9351132017</a> Ball (498)	<a href="#">Buy now</a>
54	<a href="#">9350316003</a> Ball	<a href="#">Buy now</a>
55	<a href="#">9025008M07</a> Pin, straight (6g5)	<a href="#">Buy now</a>
56	<a href="#">6E54563101</a> Clutch, dog	<a href="#">Buy now</a>
57	<a href="#">6E54563301</a> Ring, cross pin	<a href="#">Buy now</a>
58	<a href="#">6E5453320094</a> Housing, bearing	<a href="#">Buy now</a>
59	<a href="#">93306208U0</a> Brg,r-b 6208 80mm 345g (6e5)	<a href="#">Buy now</a>
60	<a href="#">6E54557101</a> Gear 2	<a href="#">Buy now</a>
61	<a href="#">6E54557600</a> Washer, thrust 2	<a href="#">Buy now</a>
62	<a href="#">93315430U8</a> Bearing	<a href="#">Buy now</a>
63	<a href="#">9310130M17</a> Oil seal (6e5)	<a href="#">Buy now</a>

# Lower Casing. Drive 1

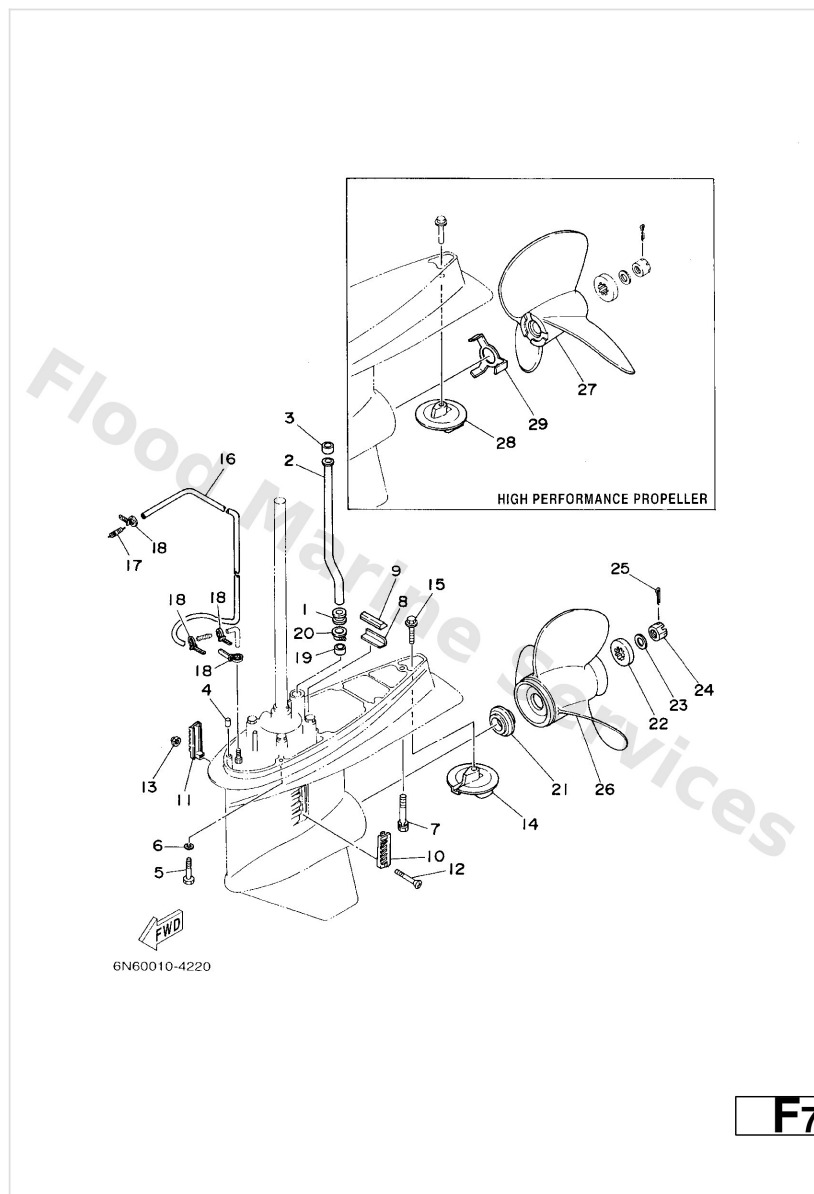


**F3**

Ref	Part	
64	<a href="#">9321086M39</a> O-ring (6e5)	<a href="#">Buy now</a>
65	<a href="#">6L6455770010</a> Shim (t:0.10mm) UR	<a href="#">Buy now</a>
65	<a href="#">6L6455770012</a> Shim (t:0.12mm) UR	<a href="#">Buy now</a>
65	<a href="#">6L6455770015</a> Shim (t:0.15mm) UR	<a href="#">Buy now</a>
65	<a href="#">6L6455770018</a> Shim (t:0.18mm) UR	<a href="#">Buy now</a>
65	<a href="#">6L6455770030</a> Shim (t:0.30mm) UR	<a href="#">Buy now</a>
65	<a href="#">6L6455770040</a> Shim (t:0.40mm) UR	<a href="#">Buy now</a>
65	<a href="#">6L6455770050</a> Shim (t:0.50mm) UR	<a href="#">Buy now</a>
66	<a href="#">9020130M92</a> Washer (6g5)	<a href="#">Buy now</a>
67	<a href="#">9028204010</a> Key, strait(663)	<a href="#">Buy now</a>
68	<a href="#">6884538302</a> Washer, claw	<a href="#">Buy now</a>
69	<a href="#">6884538400</a> Nut	<a href="#">Buy now</a>

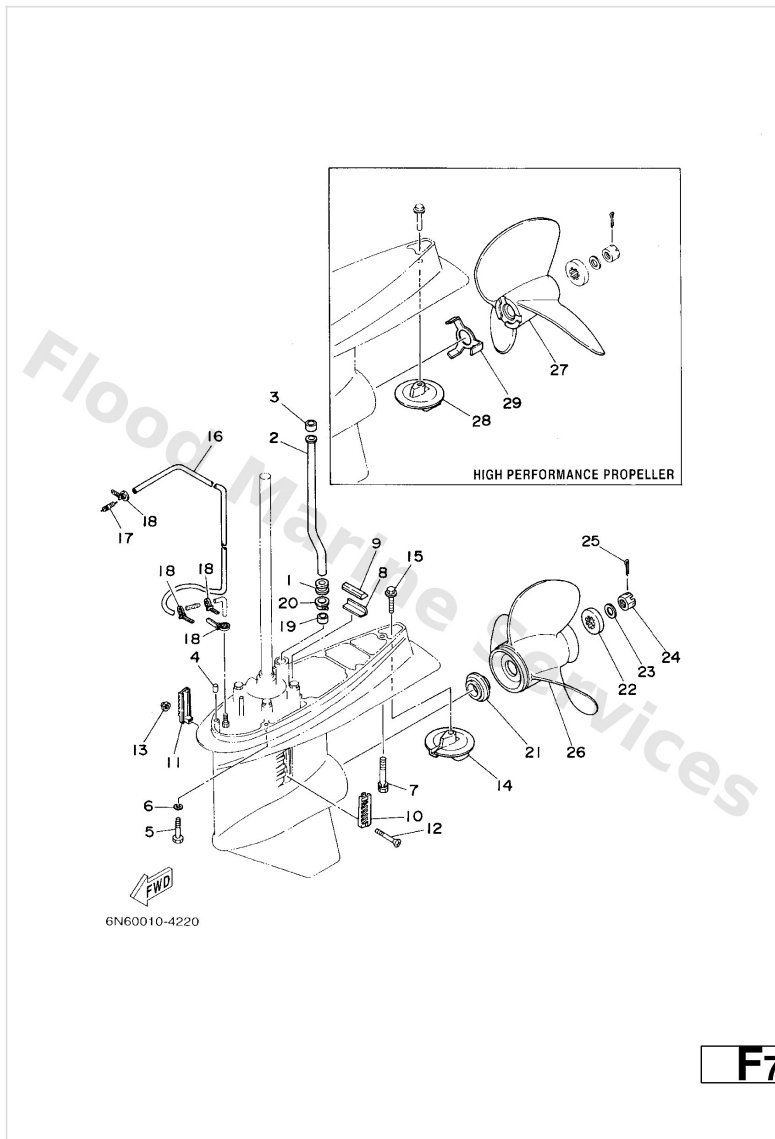


## Lower Casing. Drive 2



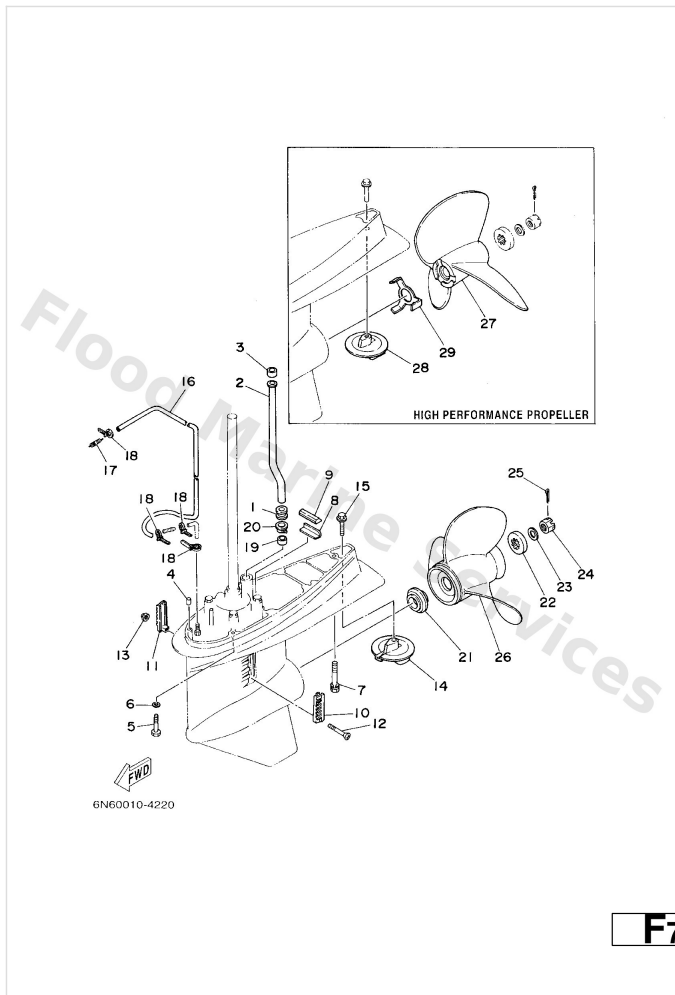
Ref	Part	
1	<a href="#">6E54436600</a> Damper, water seal 2	<a href="#">Buy now</a>
2	<a href="#">6E54436100</a> Tube, water L	<a href="#">Buy now</a>
3	<a href="#">6E54436500</a> Damper, water seal 1	<a href="#">Buy now</a>
4	<a href="#">9360812M05</a> Pin, dowel b (6e5)	<a href="#">Buy now</a>
5	<a href="#">9707510045</a> Bolt(64d)	<a href="#">Buy now</a>
6	<a href="#">9299510100</a> Ybs67-10 washer, spring	<a href="#">Buy now</a>
7	<a href="#">9011910M89</a> Bolt, with washer	<a href="#">Buy now</a>
8	<a href="#">663453760094</a> Guide, seal damper	<a href="#">Buy now</a>
9	<a href="#">6884537500</a> Damper, seal 2	<a href="#">Buy now</a>
10	<a href="#">6884521402</a> Cover, water inlet	<a href="#">Buy now</a>
11	<a href="#">6884521502</a> Cover, water inlet	<a href="#">Buy now</a>
12	<a href="#">9015205M07</a> Screw, countersunk	<a href="#">Buy now</a>
13	<a href="#">9018505002</a> Nut nylon (sus)(ex4)	<a href="#">Buy now</a>
14	<a href="#">6E54537101</a> Trim tab	<a href="#">Buy now</a>
15	<a href="#">9010510M00</a> Bolt, hexagon (663)	<a href="#">Buy now</a>

## Lower Casing. Drive 2



Ref	Part	
16	<a href="#">9044507MF0</a> Hose (I1160)	<a href="#">Buy now</a>
17	<a href="#">6E58355800</a> End, nipple	<a href="#">Buy now</a>
18	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
20	<a href="#">6E54431200</a> Cover, water pump housing	<a href="#">Buy now</a>
21	<a href="#">6E54598701</a> Spacer 1	<a href="#">Buy now</a>
22	<a href="#">6884599701</a> Spacer 2	<a href="#">Buy now</a>
23	<a href="#">9299018200</a> Washer (6e5)	<a href="#">Buy now</a>
24	<a href="#">9017118M04</a> Nut, castle (6e5)	<a href="#">Buy now</a>
25	<a href="#">9149040030</a> Pin, cotter (663)	<a href="#">Buy now</a>
26	<a href="#">6E54594100EL</a> Propeller (3x13x19-k) UR	<a href="#">Buy now</a>
26	<a href="#">6E54594300EL</a> Propeller (3x12-5/8"x21"-k) UR	<a href="#">Buy now</a>
26	<a href="#">688459300298</a> Propeller (3x13x17) UR	<a href="#">Buy now</a>
26	<a href="#">688459326098</a> Propeller (3x13-1/2"x14"-k) UR	<a href="#">Buy now</a>
26	<a href="#">688459700398</a> Propeller (3x13"x19"-k) UR	<a href="#">Buy now</a>
26	<a href="#">688459720298</a> Propeller (3x13"x21"-k) UR	<a href="#">Buy now</a>

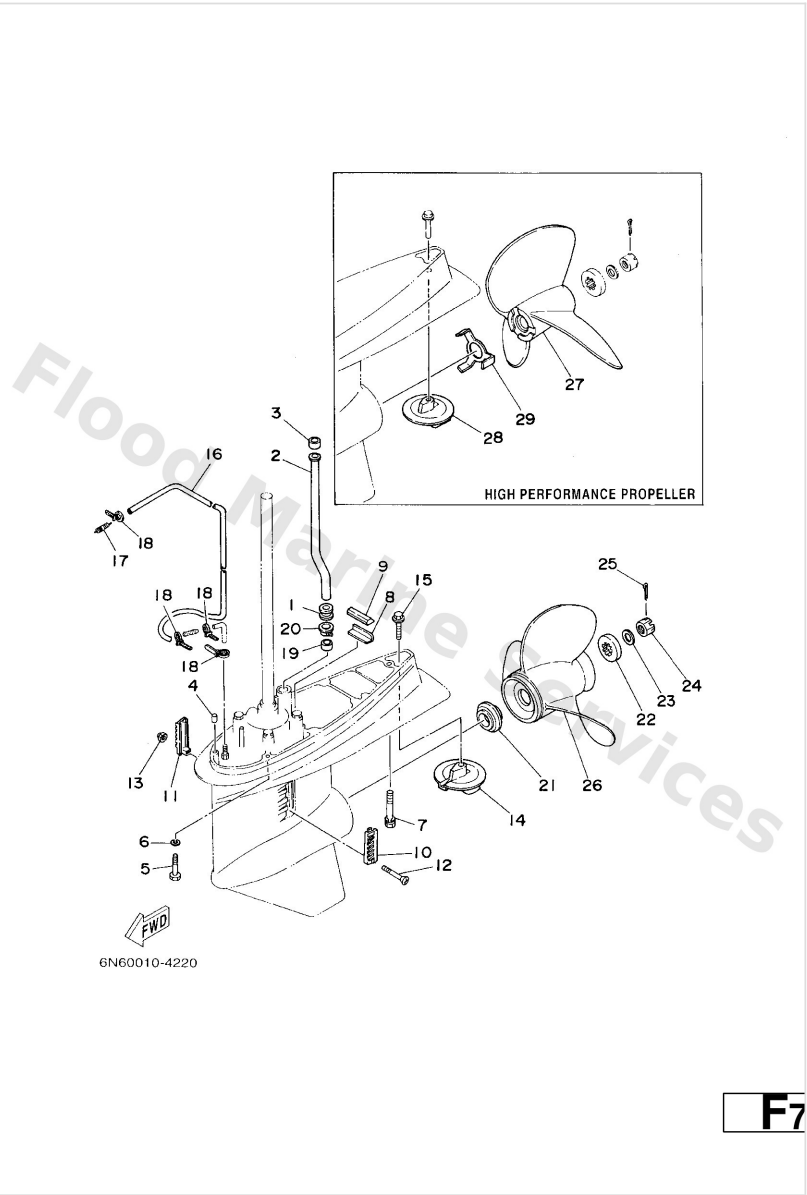
## Lower Casing. Drive 2



**F7**

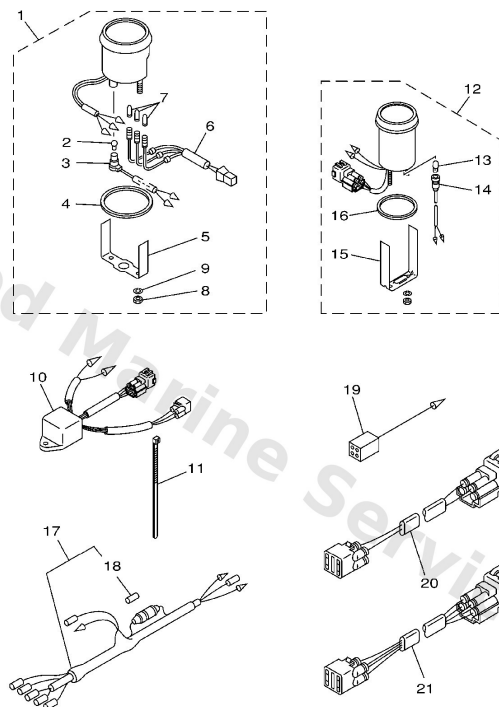
Ref	Part	
26	<a href="#">688459740298</a> Propeller (3x13"x23"-k) UR	<a href="#">Buy now</a>
26	<a href="#">688459760198</a> Propeller (ss 3x13"x25"-k) UR	<a href="#">Buy now</a>
26	<a href="#">688459786098</a> Propeller (3x13-1/2"x16"-k) UR	<a href="#">Buy now</a>
26	<a href="#">6E54594501EL</a> Propeller (3x13-1/4x17-k) UR	<a href="#">Buy now</a>
26	<a href="#">6E54594700EL</a> Propeller (3x13-1/2x15-k) UR	<a href="#">Buy now</a>
26	<a href="#">6E54594900EL</a> Propeller (3x13-5/8"x13"-k) UR	<a href="#">Buy now</a>
26	<a href="#">6E54595200EL</a> Propeller (3x13"x23"-k) UR	<a href="#">Buy now</a>
26	<a href="#">6E54595400EL</a> Propeller (3x14"x11"-k) UR	<a href="#">Buy now</a>
26	<a href="#">6E54595600EL</a> Propeller (3x13"x25"-k) UR	<a href="#">Buy now</a>
27	<a href="#">6E54597010</a> Propeller (ss 3x14"x20"-p) UR	<a href="#">Buy now</a>
27	<a href="#">6E54597210</a> Propeller (ss 3x14"x24"-p) UR	<a href="#">Buy now</a>
27	<a href="#">6E54597410</a> Propeller (ss 3x14"x28"-p) UR	<a href="#">Buy now</a>
27	<a href="#">6E54597610</a> Propeller assembly (3x14"x22"-p) UR	<a href="#">Buy now</a>
27	<a href="#">6E54597810</a> Propeller assembly (3x14"x26"-p) UR	<a href="#">Buy now</a>
28	<a href="#">6E54537110</a> Tab-trim	<a href="#">Buy now</a>

# Lower Casing. Drive 2



Ref	Part	
29	<a href="#">6E54599410</a> Plate, tooth	<a href="#">Buy now</a>

# Meter

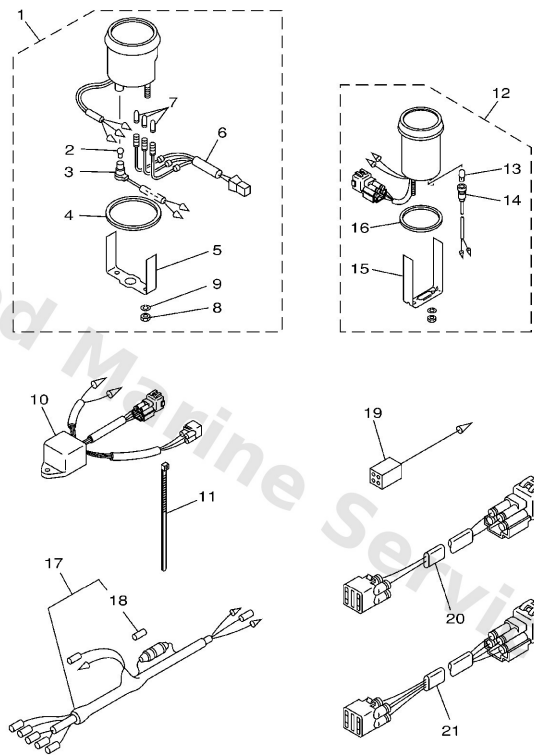


6E50300-0270

B3

Ref	Part	
1	<a href="#">6Y58354005</a> Tachometer assembly AP WITH OIL LAMP	<a href="#">Buy now</a>
2	<a href="#">6Y58351700</a> Bulb (12v-1.7w)	<a href="#">Buy now</a>
3	<a href="#">6Y58353610</a> Socket, meter	<a href="#">Buy now</a>
4	<a href="#">6Y58352300</a> Damper	<a href="#">Buy now</a>
5	<a href="#">6Y58351400</a> Plate, fitting	<a href="#">Buy now</a>
6	<a href="#">6Y58350903</a> Socket cord assembly	<a href="#">Buy now</a>
7	<a href="#">6Y58351800</a> Bulb (12v-1.7w) t6.5	<a href="#">Buy now</a>
8	<a href="#">9530305600</a> Nut, hexagon (663)	<a href="#">Buy now</a>
9	<a href="#">9290305100</a> Ybs67-5 washer, spring	<a href="#">Buy now</a>
10	<a href="#">6Y58195002</a> Relay assembly AP	<a href="#">Buy now</a>
11	<a href="#">9046513M18</a> Clamp AP	<a href="#">Buy now</a>
12	<a href="#">6Y58367012</a> Trim meter assembly. AP	<a href="#">Buy now</a>
14	<a href="#">6Y58353600</a> Socket, meter	<a href="#">Buy now</a>
15	<a href="#">6Y58354400</a> Plate, fitting	<a href="#">Buy now</a>
16	<a href="#">6888366400</a> Damper	<a href="#">Buy now</a>

Meter

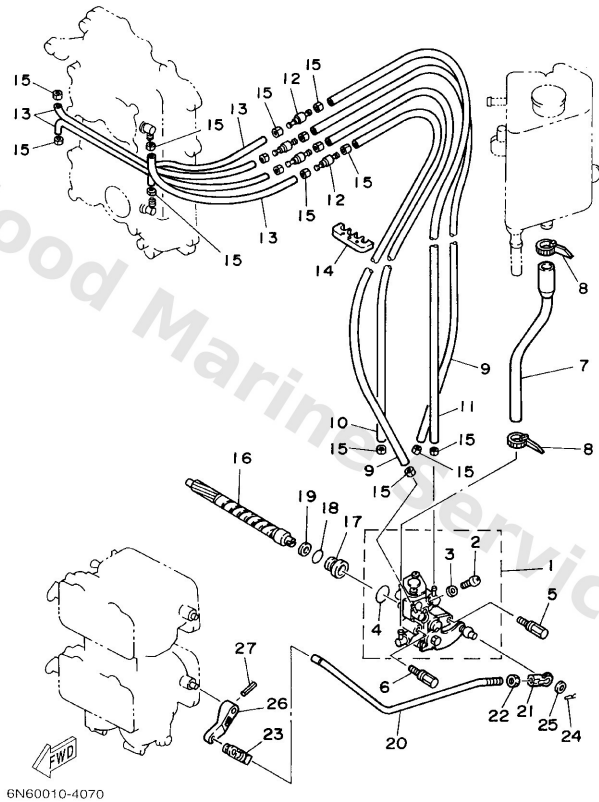


6E50300-0270

B3

Ref	Part	
17	<a href="#">6Y58355300</a> Wire, lead (l=2.5m) AP	<a href="#">Buy now</a>
18	<a href="#">1E68215100</a> Fuse (10a)	<a href="#">Buy now</a>
19	<a href="#">6Y58211700</a> Wire, lead AP	<a href="#">Buy now</a>
20	<a href="#">6R38252170</a> Wire, lead (for tach., 7m) AP	<a href="#">Buy now</a>
21	<a href="#">6R38255370</a> Extension, wire lead (for trim AP	<a href="#">Buy now</a>

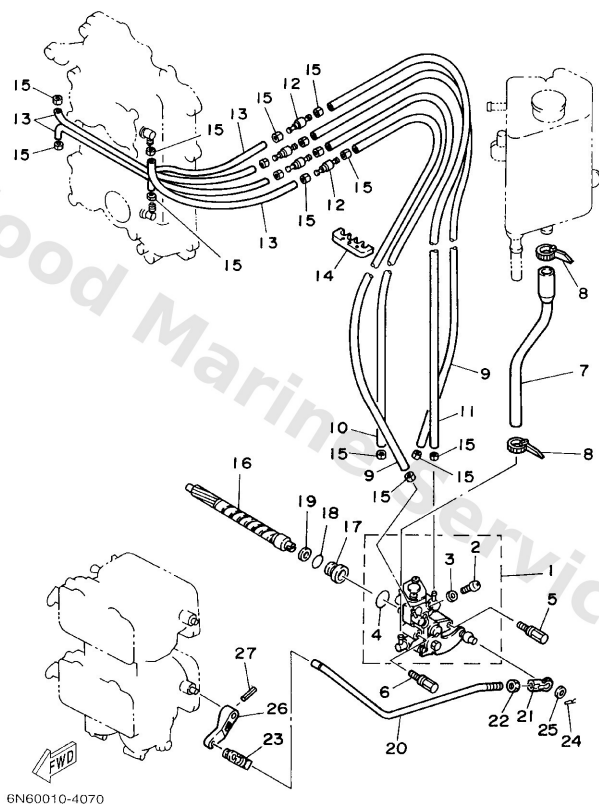
# Oil Pump



**B5**

Ref	Part	
1	<a href="#">6N61320000</a> Oil injection pump assembly	<a href="#">Buy now</a>
2	<a href="#">6R31347100</a> Screw	<a href="#">Buy now</a>
3	<a href="#">6L21347500</a> Gasket, breather bolt	<a href="#">Buy now</a>
4	<a href="#">9321019MA7</a> O-ring(6r0)	<a href="#">Buy now</a>
5	<a href="#">9010906M40</a> Bolt(6h0)	<a href="#">Buy now</a>
6	<a href="#">9010906M39</a> Bolt(6h0)	<a href="#">Buy now</a>
7	<a href="#">6N71341600</a> Pipe, oil 1	<a href="#">Buy now</a>
8	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
9	<a href="#">9044507M89</a> Hose (l390)	<a href="#">Buy now</a>
10	<a href="#">9044507196</a> Hose (l200)	<a href="#">Buy now</a>
11	<a href="#">9044507M72</a> Hose (l390)	<a href="#">Buy now</a>
12	<a href="#">6R31318310</a> Valve, check	<a href="#">Buy now</a>
13	<a href="#">9044507M87</a> Hose(62t)	<a href="#">Buy now</a>
14	<a href="#">9046407M06</a> Clamp (6e5)	<a href="#">Buy now</a>
15	<a href="#">9046807M02</a> Clip (6e5)	<a href="#">Buy now</a>

# Oil Pump

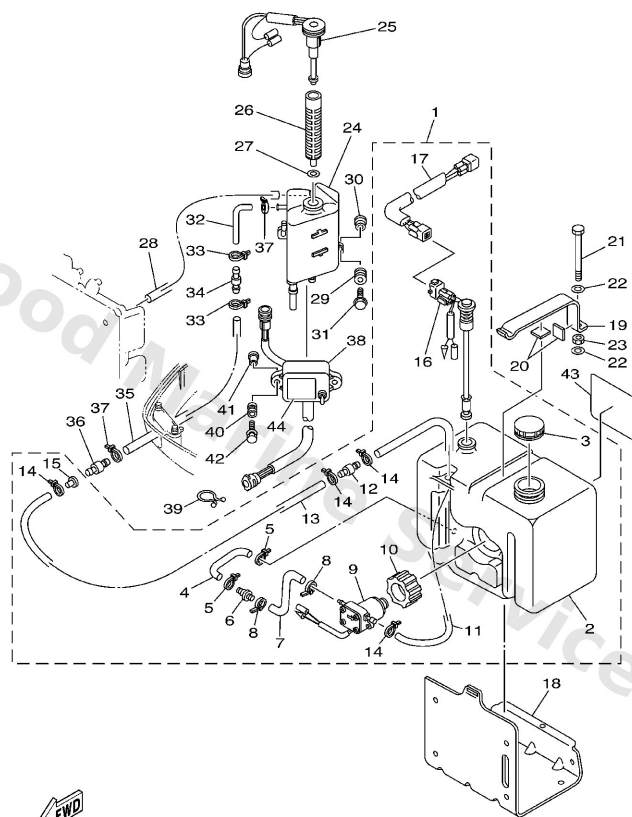


**B5**

Ref	Part	
16	<a href="#">6R31153700</a> Gear, driven	<a href="#">Buy now</a>
17	<a href="#">6R31311700</a> Collar, distance	<a href="#">Buy now</a>
18	<a href="#">9321013M04</a> 93210-13m04	<a href="#">Buy now</a>
19	<a href="#">9020208M44</a> Washer, plate(6r3)	<a href="#">Buy now</a>
20	<a href="#">6R34124100</a> Rod, link	<a href="#">Buy now</a>
21	<a href="#">6H14123700</a> Joint, link	<a href="#">Buy now</a>
22	<a href="#">9538005600</a> Nut, hexagon (663)	<a href="#">Buy now</a>
23	<a href="#">6R54123700</a> Joint, link	<a href="#">Buy now</a>
24	<a href="#">9046805M03</a> Clip(6j8)	<a href="#">Buy now</a>
25	<a href="#">9020205088</a> Washer, plate (666)	<a href="#">Buy now</a>
26	<a href="#">6E51427601</a> Lever	<a href="#">Buy now</a>
27	<a href="#">9169030016</a> Pin, spring	<a href="#">Buy now</a>



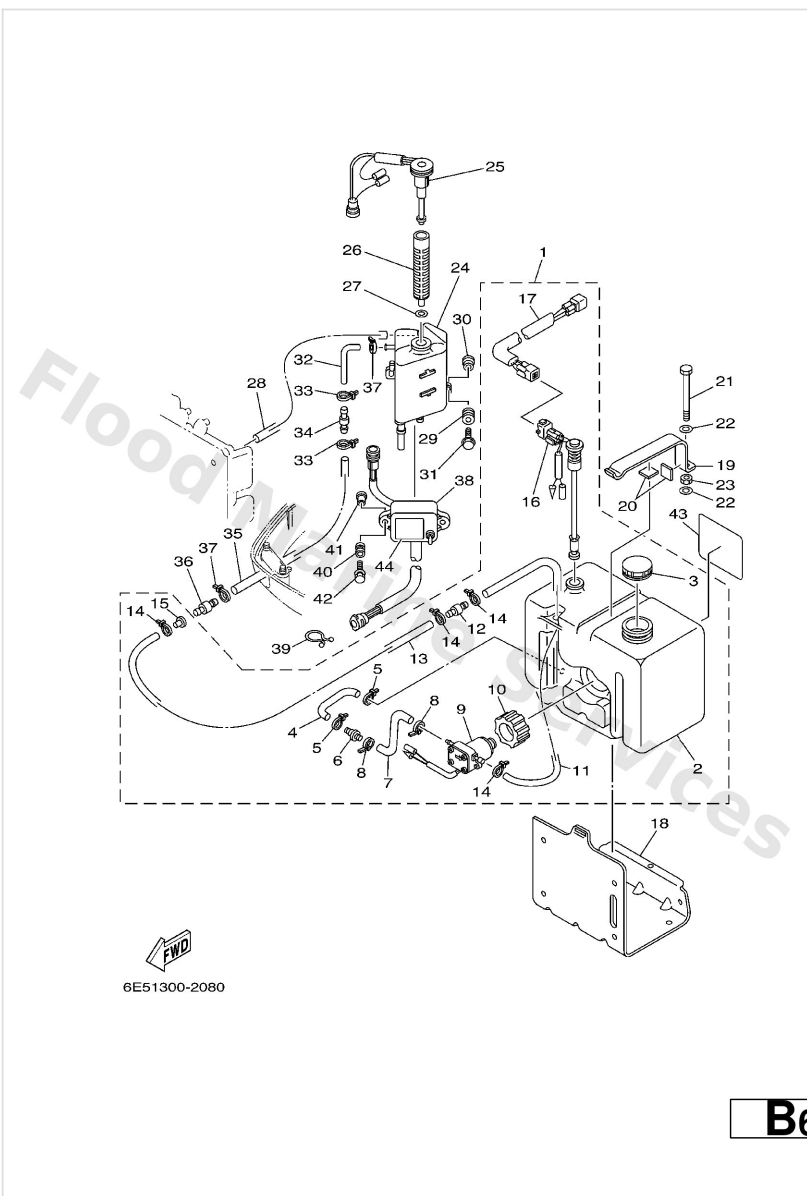
# Oil Tank



6E51300-2080

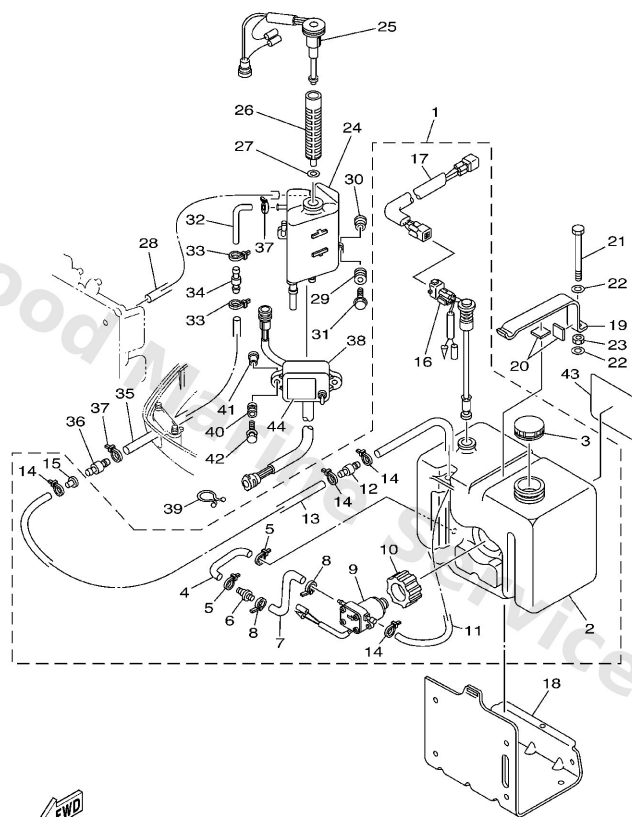
Ref	Part	
1	<a href="#">6E52170808</a> Sub oil tank assembly	<a href="#">Buy now</a>
2	<a href="#">6E52173302</a> Sub tank, oil (10.5l)	<a href="#">Buy now</a>
3	<a href="#">6E52177003</a> Oil tank cap assembly	<a href="#">Buy now</a>
4	<a href="#">6E52432200</a> Pipe 11	<a href="#">Buy now</a>
5	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
6	<a href="#">6462425102</a> Strainer 1	<a href="#">Buy now</a>
7	<a href="#">6E52431901</a> Pipe, oil	<a href="#">Buy now</a>
9	<a href="#">6E58190001</a> Oil feed pump assembly	<a href="#">Buy now</a>
10	<a href="#">6E58192200</a> Grommet	<a href="#">Buy now</a>
11	<a href="#">6E52432101</a> Pipe 10	<a href="#">Buy now</a>
12	<a href="#">6E52437900</a> Pipe, joint 4	<a href="#">Buy now</a>
13	<a href="#">9044511M81</a> Hose (l3000)	<a href="#">Buy now</a>
15	<a href="#">9048006M19</a> Grommet (6e3)	<a href="#">Buy now</a>
16	<a href="#">6E58572004</a> Oil level gauge assembly	<a href="#">Buy now</a>
17	<a href="#">6R38572130</a> Wire, lead	<a href="#">Buy now</a>

# Oil Tank



Ref	Part	
18	<a href="#">6E5217340133</a> Holder, oil sub tank	<a href="#">Buy now</a>
19	<a href="#">6E5217980133</a> Bracket, damper	<a href="#">Buy now</a>
20	<a href="#">6E52174600</a> Damper	<a href="#">Buy now</a>
21	<a href="#">9708006100</a> Bolt, hexagon	<a href="#">Buy now</a>
22	<a href="#">9299006600</a> Washer, plain (646)	<a href="#">Buy now</a>
23	<a href="#">9538006600</a> Nut(661)	<a href="#">Buy now</a>
24	<a href="#">6E52175005</a> Oil tank assembly	<a href="#">Buy now</a>
25	<a href="#">6E58573014</a> Oil Level Gauge assembly	<a href="#">Buy now</a>
26	<a href="#">6E51341100</a> Strainer, oil	<a href="#">Buy now</a>
27	<a href="#">6E51341400</a> Gasket, strainer cover	<a href="#">Buy now</a>
28	<a href="#">9044505M02</a> Hose (I700)	<a href="#">Buy now</a>
29	<a href="#">6A08231700</a> Damper, ignition coil	<a href="#">Buy now</a>
30	<a href="#">6244254200</a> Collar	<a href="#">Buy now</a>
31	<a href="#">9011906M65</a> Bolt, with washer	<a href="#">Buy now</a>
32	<a href="#">64E2432300</a> Pipe 12	<a href="#">Buy now</a>

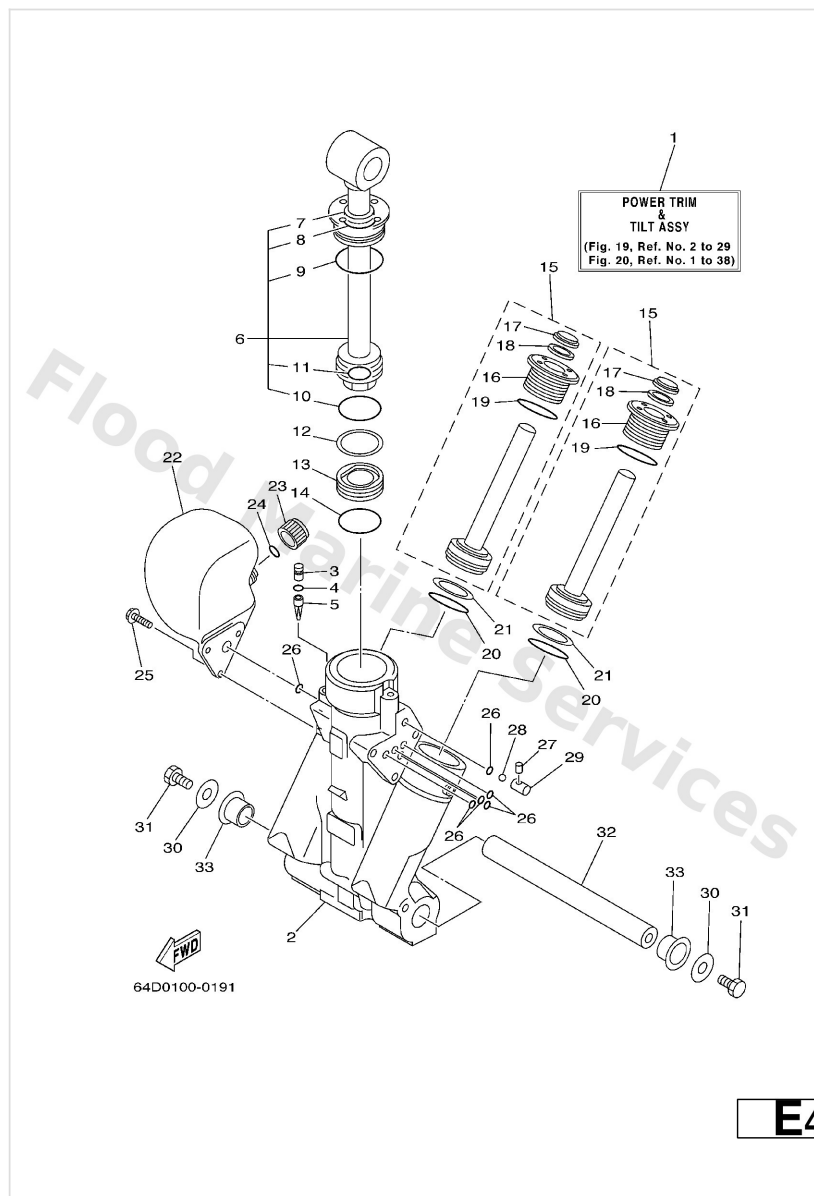
# Oil Tank



6E51300-2080

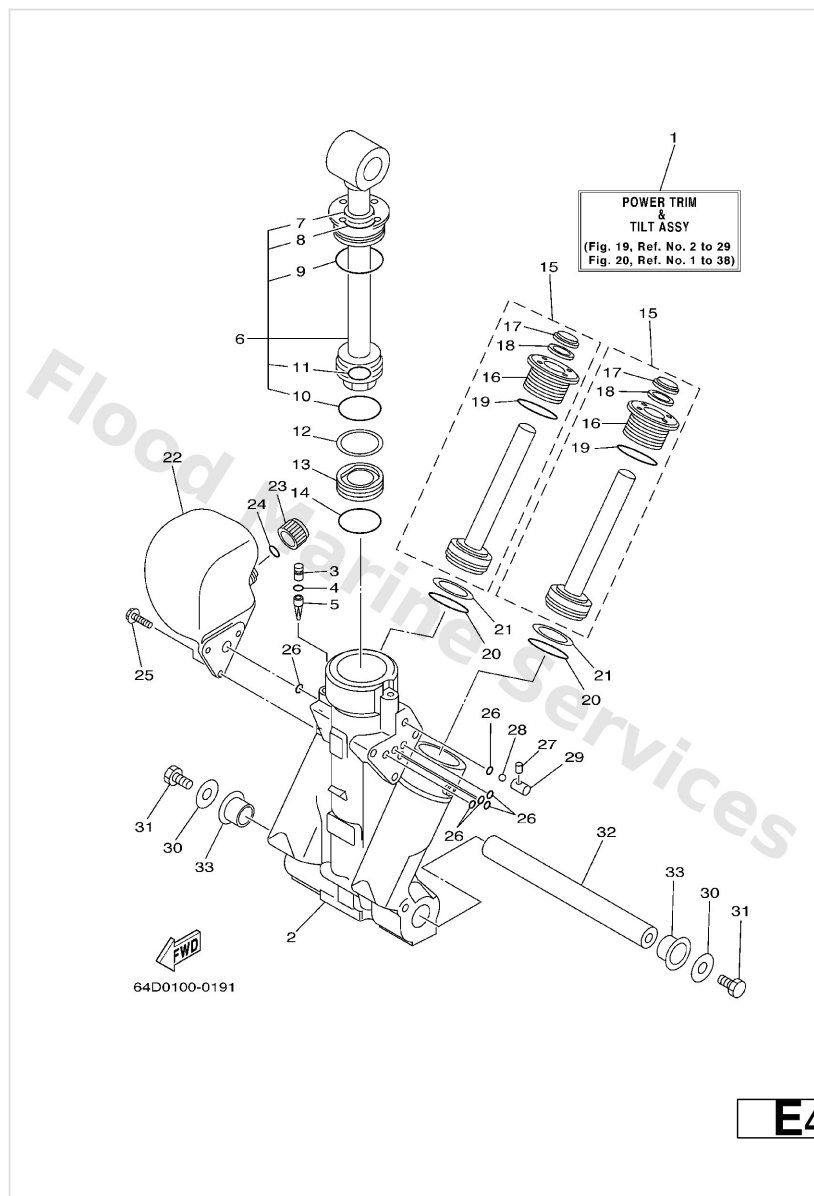
Ref	Part	
35	<a href="#">9044512M11</a> Hose (L350)	<a href="#">Buy now</a>
36	<a href="#">6E52446100</a> Pipe, Joint	<a href="#">Buy now</a>
38	<a href="#">6E58574002</a> Control unit kit	<a href="#">Buy now</a>
39	<a href="#">9046415M11</a> Clamp (3y2)	<a href="#">Buy now</a>
43	<a href="#">6E51343762</a> Mark Caution	<a href="#">Buy now</a>
44	<a href="#">6E58571160</a> Mark Caution	<a href="#">Buy now</a>

# Power Trim & Tilt Assy 1



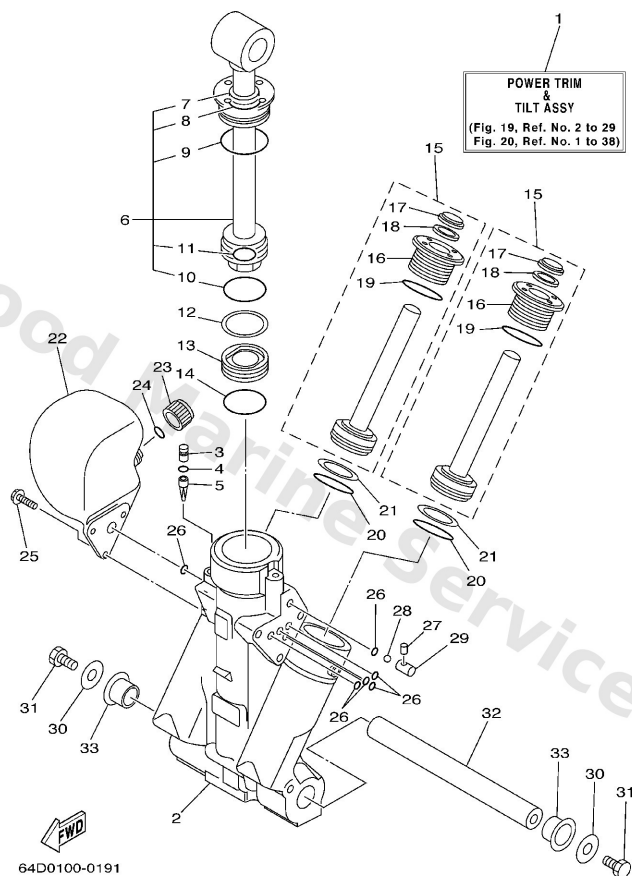
Ref	Part	
1	<a href="#">64E43800024D</a> Power trim & tilt assembly	<a href="#">Buy now</a>
2	<a href="#">64E4382501</a> Housing Trim & Tilt	<a href="#">Buy now</a>
3	<a href="#">64E4388J00</a> Plug 2	<a href="#">Buy now</a>
4	<a href="#">9321010M74</a> O-ring	<a href="#">Buy now</a>
5	<a href="#">64E4381700</a> Filter 2	<a href="#">Buy now</a>
6	<a href="#">64E4381000</a> Tilt piston sub assembly	<a href="#">Buy now</a>
7	<a href="#">64E4389800</a> Seal, dust 2	<a href="#">Buy now</a>
8	<a href="#">64E4386700</a> O-ring 7	<a href="#">Buy now</a>
9	<a href="#">64E4386600</a> O-ring 6	<a href="#">Buy now</a>
10	<a href="#">6E54386200</a> O-ring 2	<a href="#">Buy now</a>
11	<a href="#">64E4388300</a> O-ring 10	<a href="#">Buy now</a>
12	<a href="#">6E54387200</a> Ring, back-up 2	<a href="#">Buy now</a>
13	<a href="#">6E54381402</a> Piston, free	<a href="#">Buy now</a>
15	<a href="#">64E4382000</a> Trim piston sub assembly	<a href="#">Buy now</a>
16	<a href="#">64E4382100</a> Screw, trim cylinder end	<a href="#">Buy now</a>

# Power Trim & Tilt Assy 1



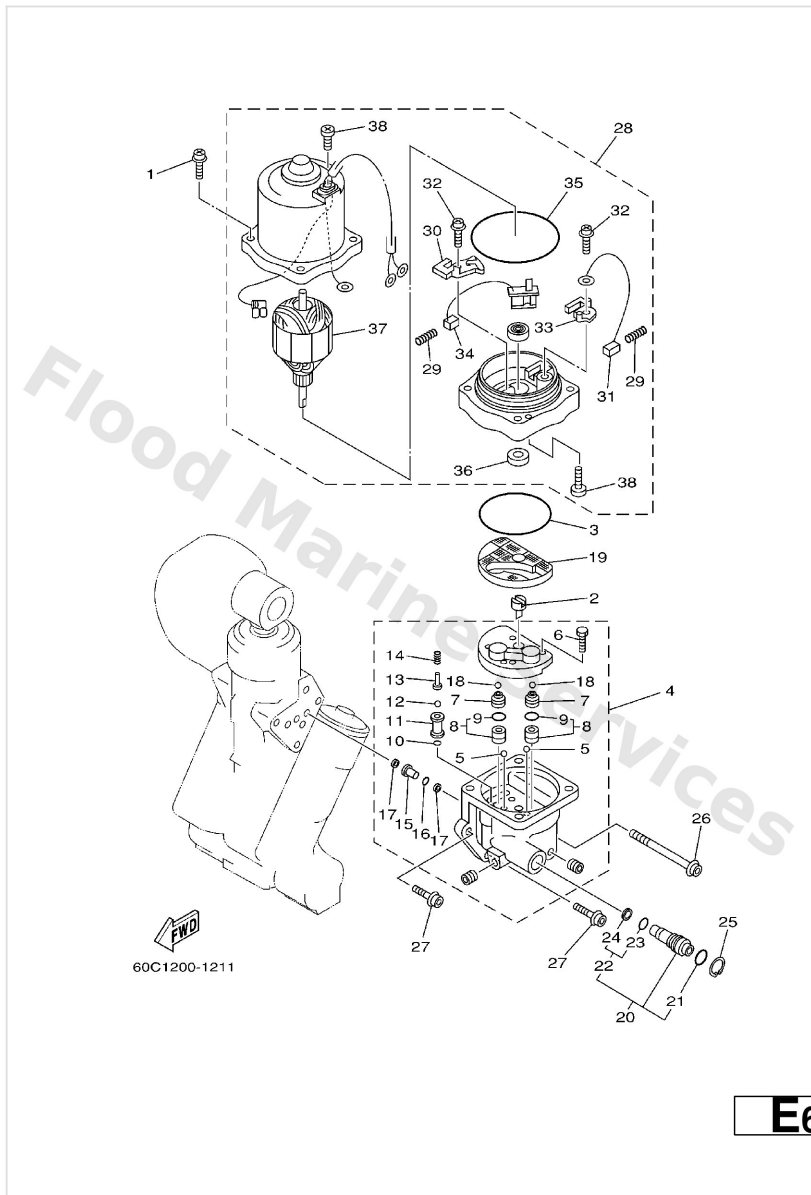
Ref	Part	
17	<a href="#">64E4382200</a> Seal, trim dust	<a href="#">Buy now</a>
18	<a href="#">64E4384J00</a> Seal, trim down	<a href="#">Buy now</a>
19	<a href="#">6G54386400</a> O-ring 4	<a href="#">Buy now</a>
20	<a href="#">6E54386400</a> O-ring 4	<a href="#">Buy now</a>
21	<a href="#">6E54387401</a> Ring, back-up 4	<a href="#">Buy now</a>
22	<a href="#">64E4382800</a> Body, reservoir	<a href="#">Buy now</a>
23	<a href="#">64E4382900</a> Plug, reservoir	<a href="#">Buy now</a>
24	<a href="#">64E4389700</a> O-ring	<a href="#">Buy now</a>
25	<a href="#">64E4388E00</a> Bolt ,screw (l:14mm)	<a href="#">Buy now</a>
26	<a href="#">64E4386900</a> O-ring 9	<a href="#">Buy now</a>
27	<a href="#">64E4381G00</a> Pin 1	<a href="#">Buy now</a>
28	<a href="#">6E54385800</a> Ball 1	<a href="#">Buy now</a>
29	<a href="#">64E4382G00</a> Valve seat	<a href="#">Buy now</a>
30	<a href="#">9020108M14</a> Washer, plate	<a href="#">Buy now</a>
31	<a href="#">9708008016</a> Bolt	<a href="#">Buy now</a>

# Power Trim & Tilt Assy 1



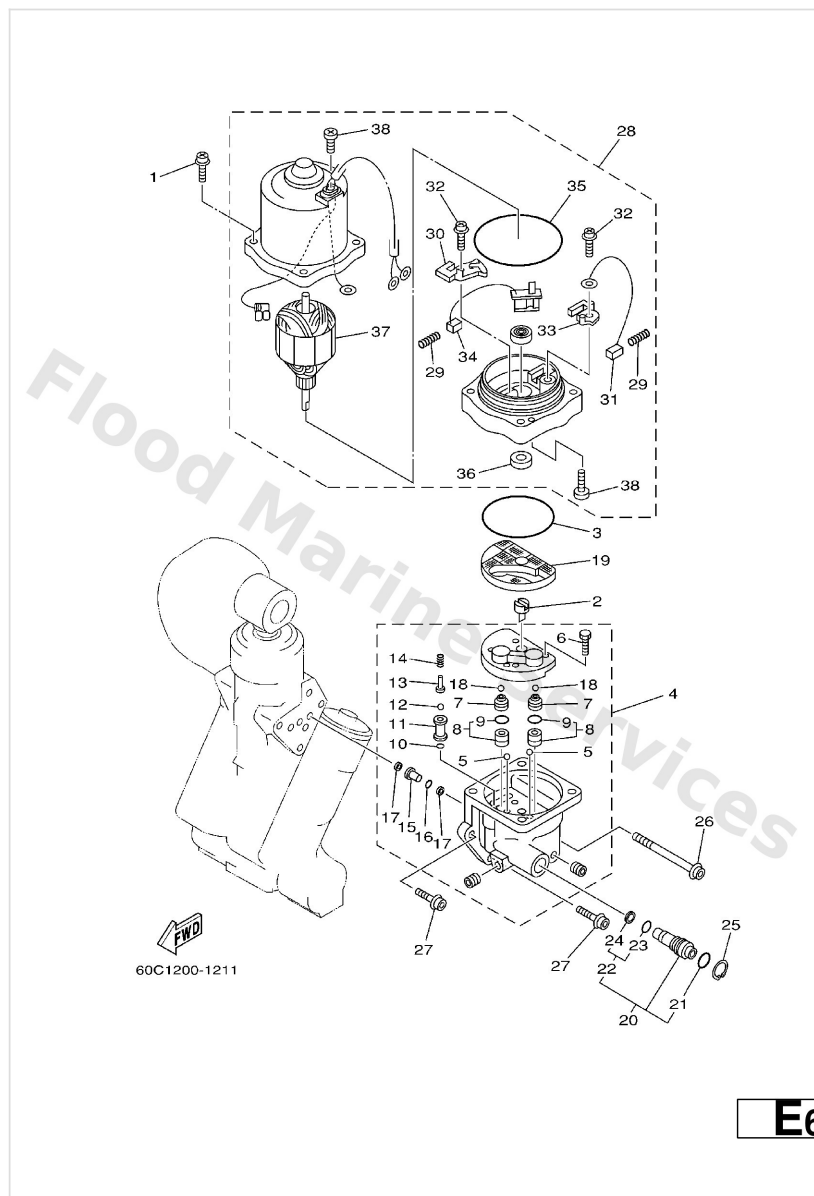
Ref	Part	
32	<a href="#">64E4381801</a> Lower shock mount pin set	<a href="#">Buy now</a>
33	<a href="#">9038622M98</a> Bush(61u)	<a href="#">Buy now</a>

## Power Trim & Tilt Assy 2



Ref	Part	
1	<a href="#">64E4388E10</a> Bolt ,screw (l:34.7mm)	<a href="#">Buy now</a>
2	<a href="#">64E4383100</a> Connector, shaft	<a href="#">Buy now</a>
3	<a href="#">64E4386800</a> O-ring 8	<a href="#">Buy now</a>
4	<a href="#">64E4383000</a> Gear pump assembly	<a href="#">Buy now</a>
5	<a href="#">72X4385800</a> Ball	<a href="#">Buy now</a>
6	<a href="#">64E4384300</a> Screw, valve lock	<a href="#">Buy now</a>
7	<a href="#">64E4384100</a> Piston, shuttle	<a href="#">Buy now</a>
8	<a href="#">64E4380200</a> Valve sub assembly	<a href="#">Buy now</a>
9	<a href="#">6E54389600</a> O-ring	<a href="#">Buy now</a>
10	<a href="#">6G54386300</a> O-ring 3	<a href="#">Buy now</a>
11	<a href="#">64E4385100</a> Seat, Relief Valve	<a href="#">Buy now</a>
12	<a href="#">64E4385800</a> Ball	<a href="#">Buy now</a>
13	<a href="#">64E4385900</a> Pin, Valve Support	<a href="#">Buy now</a>
14	<a href="#">64E4385500</a> Spring, up relief	<a href="#">Buy now</a>
15	<a href="#">64E4385000</a> Valve sub assembly	<a href="#">Buy now</a>

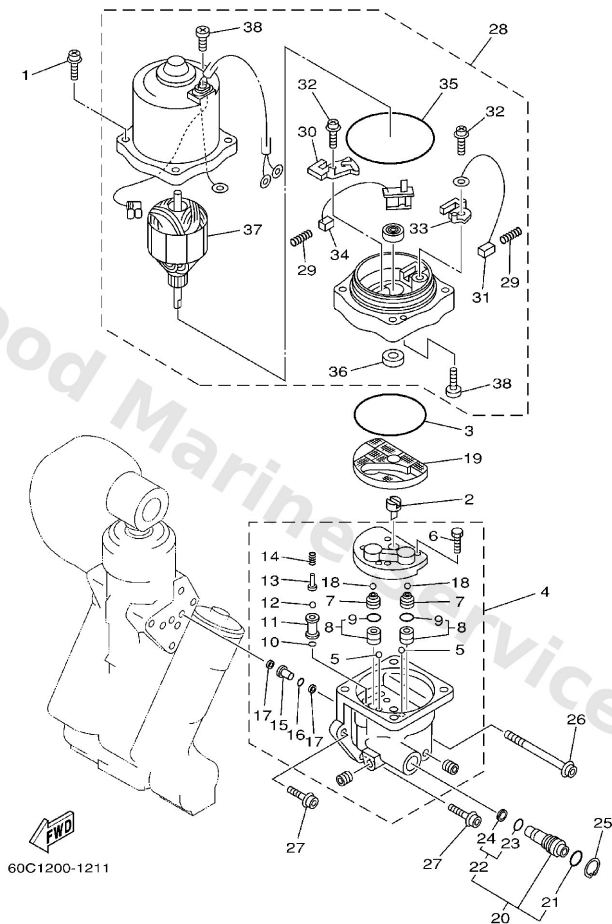
## Power Trim & Tilt Assy 2



Ref	Part	
16	<a href="#">64E4386500</a> O-ring 10	<a href="#">Buy now</a>
17	<a href="#">64E4381600</a> Filter 1	<a href="#">Buy now</a>
19	<a href="#">64E4381710</a> Filter 2	<a href="#">Buy now</a>
20	<a href="#">64E4386000</a> Manual valve sub-assembly	<a href="#">Buy now</a>
21	<a href="#">72X85075L0</a> O-ring (nsd161)	<a href="#">Buy now</a>
22	<a href="#">64E4382700</a> Ring set	<a href="#">Buy now</a>
23	<a href="#">64E4387A00</a> O-ring	<a href="#">Buy now</a>
24	<a href="#">64E4387300</a> Ring, back up	<a href="#">Buy now</a>
25	<a href="#">64E4387500</a> Ring, snap	<a href="#">Buy now</a>
26	<a href="#">64E4387910</a> Screw, with washer	<a href="#">Buy now</a>
27	<a href="#">64E4387900</a> Screw, with washer	<a href="#">Buy now</a>
28	<a href="#">64E4388001</a> Motor assembly	<a href="#">Buy now</a>
29	<a href="#">6H14386K10</a> Spring, brush	<a href="#">Buy now</a>
30	<a href="#">64E4380J00</a> Holder Brush	<a href="#">Buy now</a>
31	<a href="#">64E4389100</a> Brush 1	<a href="#">Buy now</a>



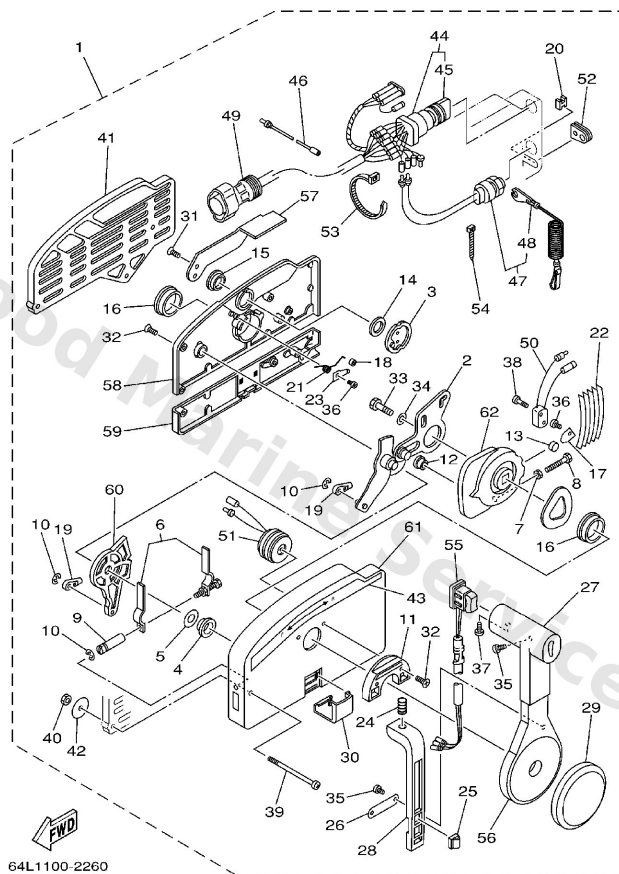
## Power Trim & Tilt Assy 2



**E6**

Ref	Part	
32	<a href="#">9760704310</a> Screw, pan head(6g8)	<a href="#">Buy now</a>
33	<a href="#">64E4380F00</a> Holder, brush 2	<a href="#">Buy now</a>
34	<a href="#">64E4389200</a> Breaker comp. (brush 2)	<a href="#">Buy now</a>
35	<a href="#">6G54386500</a> O-ring	<a href="#">Buy now</a>
36	<a href="#">9310208M43</a> Oil seal(6b0)	<a href="#">Buy now</a>
37	<a href="#">64E4380500</a> Armature assembly	<a href="#">Buy now</a>
38	<a href="#">64E4384310</a> Screw valve lock	<a href="#">Buy now</a>

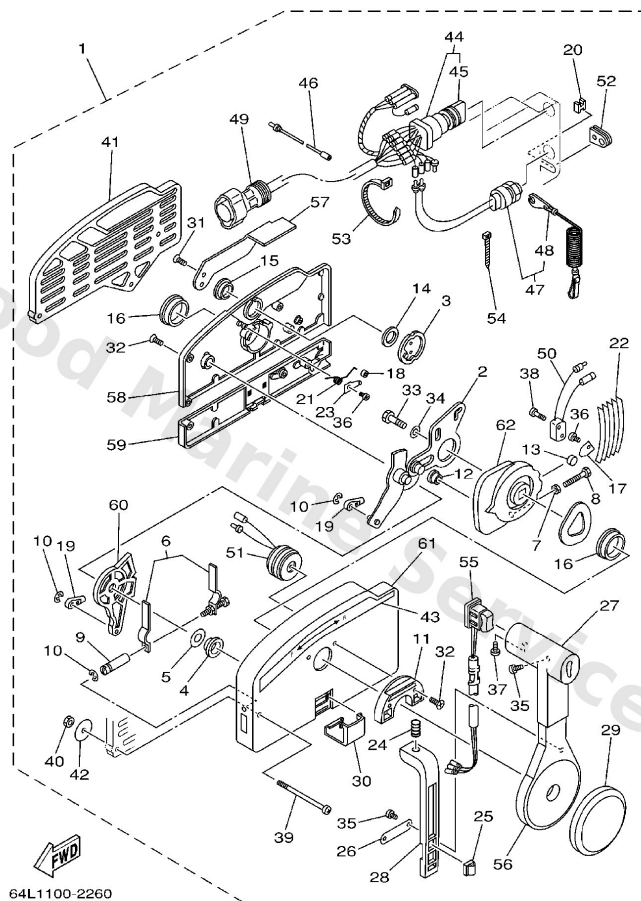
# Remote Control Assy



**A7**

Ref	Part	
1	<a href="#">7034820517</a> Remote control assembly (10p, ptt) AP WITH PT/T SW.	<a href="#">Buy now</a>
2	<a href="#">7034826101</a> Arm, throttle	<a href="#">Buy now</a>
3	<a href="#">7034815300</a> Shaft, free accel.	<a href="#">Buy now</a>
4	<a href="#">7034823500</a> Bushing	<a href="#">Buy now</a>
5	<a href="#">7034826800</a> Spacer 3	<a href="#">Buy now</a>
6	<a href="#">7034826400</a> Throttle, friction	<a href="#">Buy now</a>
7	<a href="#">9538005600</a> Nut, hexagon (663)	<a href="#">Buy now</a>
8	<a href="#">9738005025</a> Bolt	<a href="#">Buy now</a>
9	<a href="#">7034826500</a> Shaft Friction	<a href="#">Buy now</a>
10	<a href="#">9343006024</a> Circlip (701)	<a href="#">Buy now</a>
11	<a href="#">7034824500</a> Plate, lock	<a href="#">Buy now</a>
12	<a href="#">7034825200</a> Roller, cam	<a href="#">Buy now</a>
13	<a href="#">7014824800</a> Roller, free accel	<a href="#">Buy now</a>
14	<a href="#">7034819800</a> Washer, wave 3	<a href="#">Buy now</a>
15	<a href="#">7034824300</a> Bushing 3	<a href="#">Buy now</a>

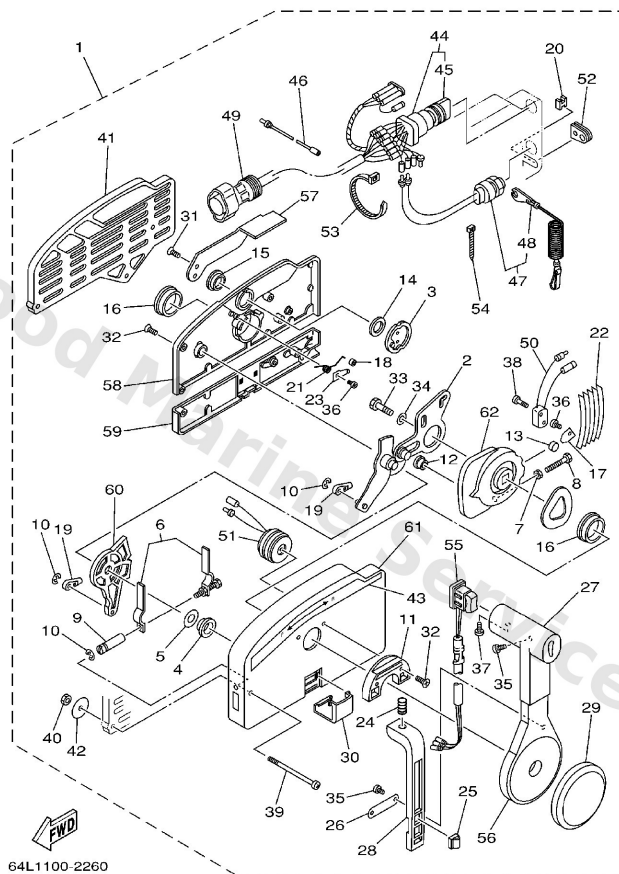
# Remote Control Assy



A7

Ref	Part	
16	<a href="#">7034823600</a> Bushing	<a href="#">Buy now</a>
17	<a href="#">7034818900</a> Retainer	<a href="#">Buy now</a>
18	<a href="#">7034823400</a> Roller, detent	<a href="#">Buy now</a>
19	<a href="#">7034834501</a> Cable end, remote control 2	<a href="#">Buy now</a>
20	<a href="#">7034835800</a> Anchor, cable	<a href="#">Buy now</a>
21	<a href="#">7034824400</a> Spring, free accel.	<a href="#">Buy now</a>
22	<a href="#">7034823800</a> Spring, detent	<a href="#">Buy now</a>
23	<a href="#">7034824600</a> Spacer 1	<a href="#">Buy now</a>
24	<a href="#">7034822700</a> Spring, neutral lock	<a href="#">Buy now</a>
25	<a href="#">7038259400</a> Clamp WITH PT/T SW.	<a href="#">Buy now</a>
26	<a href="#">7034822600</a> Plate, stopper	<a href="#">Buy now</a>
27	<a href="#">7034822200</a> Grip, control lever SINGLE	<a href="#">Buy now</a>
28	<a href="#">7034822300</a> Lock, neutral	<a href="#">Buy now</a>
29	<a href="#">7034822500</a> Cover	<a href="#">Buy now</a>
30	<a href="#">7034821900</a> Cover, lead	<a href="#">Buy now</a>

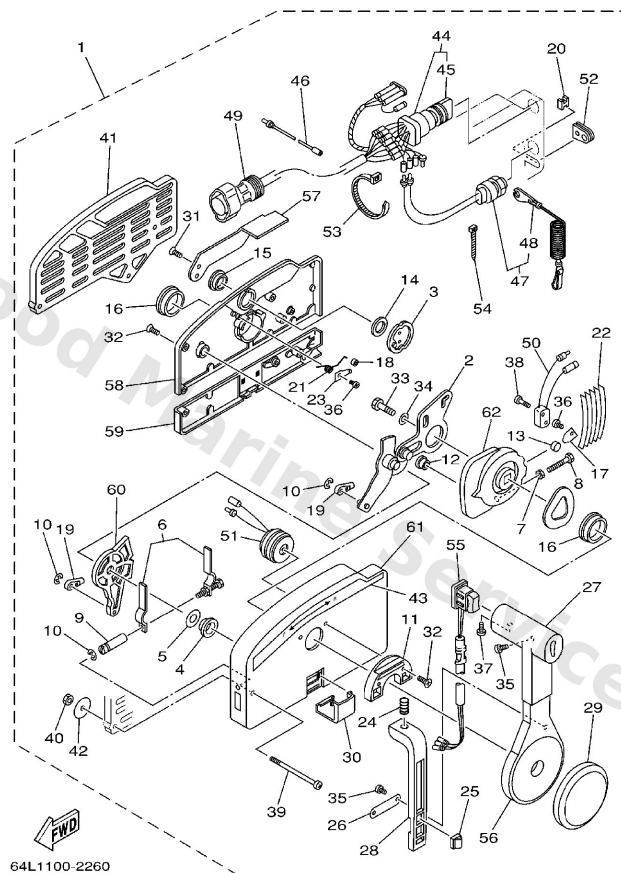
# Remote Control Assy



**A7**

Ref	Part	
31	<a href="#">7034828100</a> Screw, flat head	<a href="#">Buy now</a>
32	<a href="#">7034828200</a> Screw	<a href="#">Buy now</a>
33	<a href="#">9738008030</a> Bolt, hexagon (fj1)	<a href="#">Buy now</a>
34	<a href="#">9299008600</a> Washer, plain (663)	<a href="#">Buy now</a>
35	<a href="#">9858004010</a> Screw, pan head (e56)	<a href="#">Buy now</a>
36	<a href="#">9858004006</a> Screw, pan head (7h3)	<a href="#">Buy now</a>
37	<a href="#">9858005010</a> Screw, pan head(62x)	<a href="#">Buy now</a>
38	<a href="#">9858003015</a> Screw, pan head (n151)	<a href="#">Buy now</a>
39	<a href="#">7034829110</a> Screw	<a href="#">Buy now</a>
40	<a href="#">9538006600</a> Nut(661)	<a href="#">Buy now</a>
41	<a href="#">7034829310</a> Spacer, remote control <b>SINGLE</b>	<a href="#">Buy now</a>
42	<a href="#">7014828700</a> Washer 1	<a href="#">Buy now</a>
43	<a href="#">7034821500</a> Graphic	<a href="#">Buy now</a>
44	<a href="#">7038251043</a> Main switch assembly	<a href="#">Buy now</a>
45	<a href="#">7038257700</a> Cap, key	<a href="#">Buy now</a>

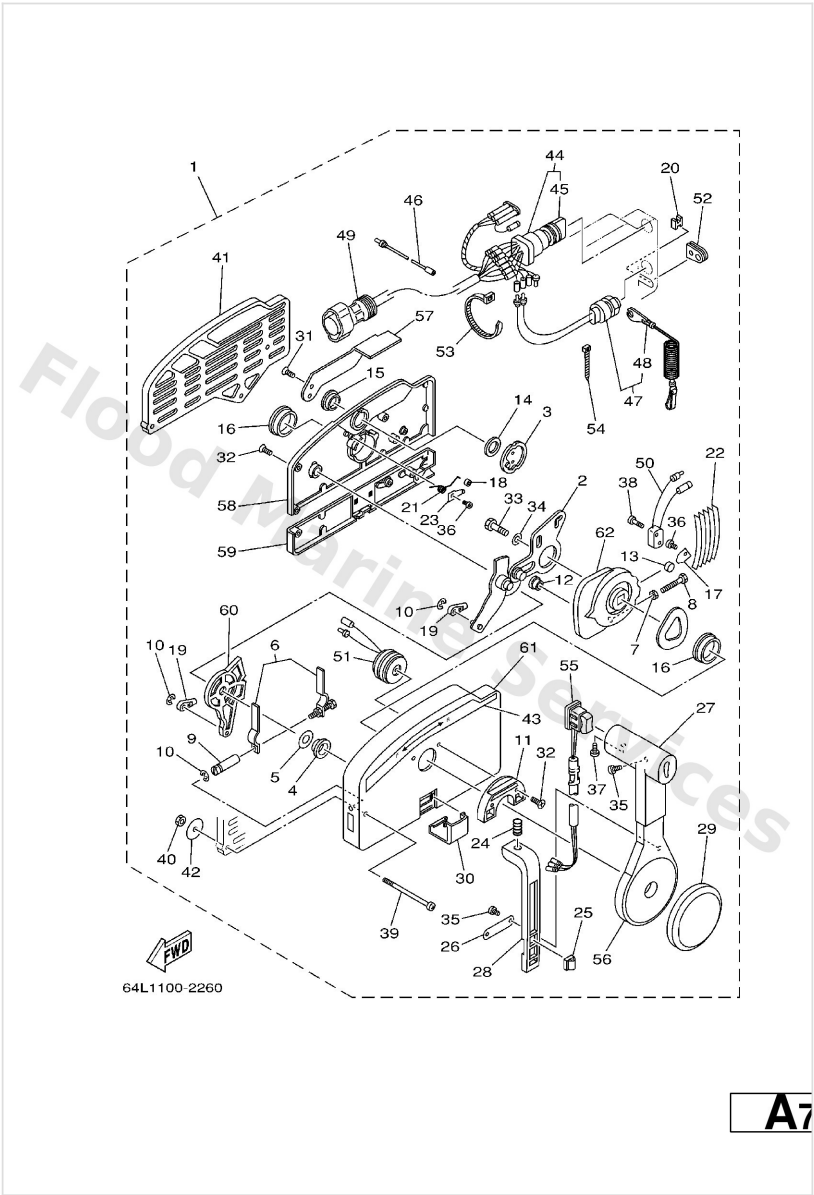
# Remote Control Assy



**A7**

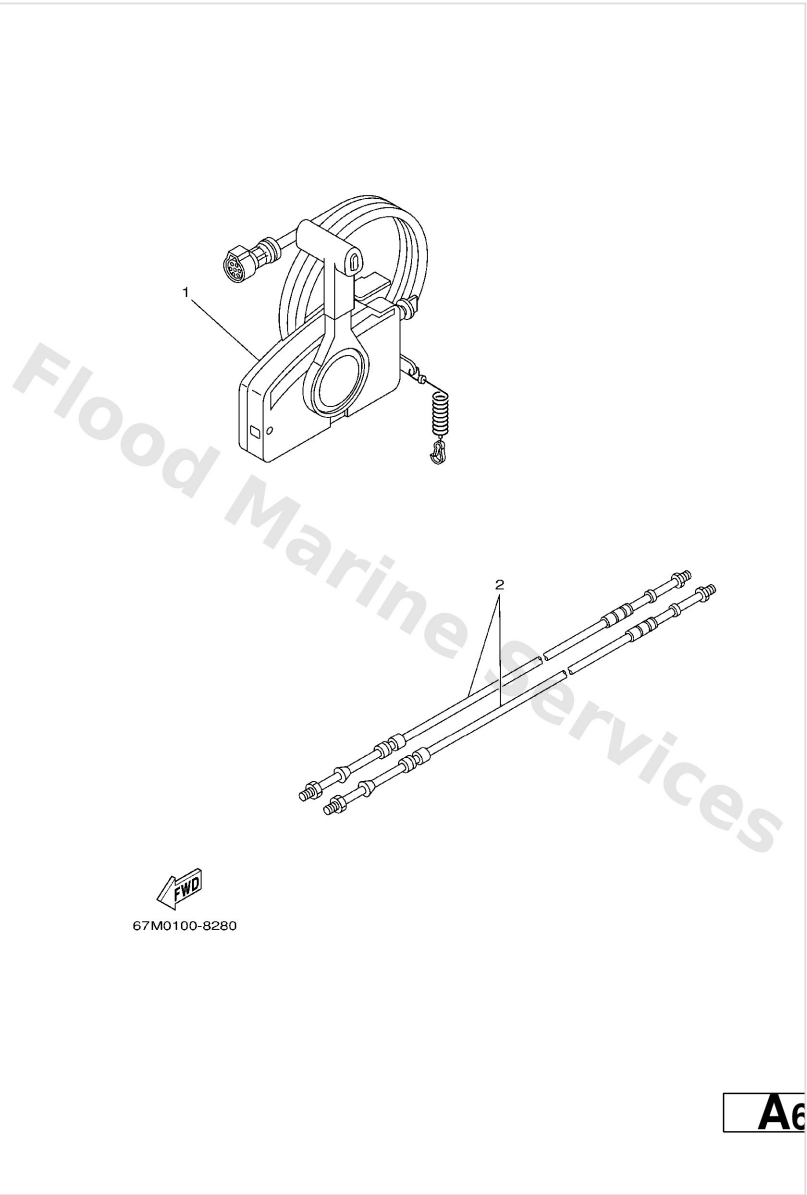
Ref	Part	
46	<a href="#">7038253100</a> Wire, lead	<a href="#">Buy now</a>
47	<a href="#">6888257501</a> Engine stop switch assembly	<a href="#">Buy now</a>
48	<a href="#">6828255600</a> Lanyard, stop switch	<a href="#">Buy now</a>
49	<a href="#">6888258A20</a> 10p main harness mec 2m (6ft) L)5M (10P)	<a href="#">Buy now</a>
50	<a href="#">7038254000</a> Neutral switch assembly	<a href="#">Buy now</a>
51	<a href="#">7038338302</a> Buzzer	<a href="#">Buy now</a>
52	<a href="#">7034828400</a> Grommet	<a href="#">Buy now</a>
53	<a href="#">7038259100</a> Band	<a href="#">Buy now</a>
54	<a href="#">7038259200</a> Band	<a href="#">Buy now</a>
55	<a href="#">7038256302</a> Trim & tilt switch assembly	<a href="#">Buy now</a>
56	<a href="#">7034822100</a> Grip	<a href="#">Buy now</a>
57	<a href="#">7034815200</a> Knob, free accel	<a href="#">Buy now</a>
58	<a href="#">7034821200</a> Rear housing	<a href="#">Buy now</a>
59	<a href="#">7034821300</a> Back, panel	<a href="#">Buy now</a>
60	<a href="#">7034827100</a> Arm, shift	<a href="#">Buy now</a>

## Remote Control Assy



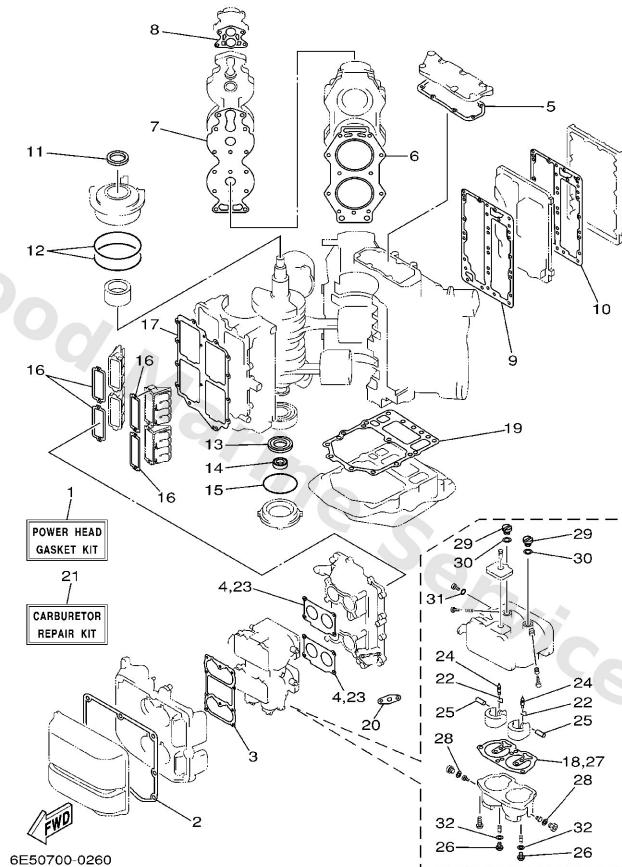
Ref	Part	
61	<a href="#">7034821101</a> Housing,1	<a href="#">Buy now</a>
62	<a href="#">7034823200</a> Drive gear	<a href="#">Buy now</a>

# Remote Control Box



Ref	Part	
1	<a href="#">7034820517</a> Remote control assembly (10p, ptt) AP WITH PT/T SW.	<a href="#">Buy now</a>
2	<a href="#">7014832050</a> Cable, Remote Control L=15F UR	<a href="#">Buy now</a>
2	<a href="#">7014832060</a> Cable, Remote Control L=16F UR	<a href="#">Buy now</a>
2	<a href="#">7014832080</a> Cable, Remote Control L=17F UR	<a href="#">Buy now</a>
2	<a href="#">7014835000</a> Cable, Remote Control L=21F UR	<a href="#">Buy now</a>
2	<a href="#">7014835020</a> Cable, Remote Control L=23F UR	<a href="#">Buy now</a>

# Repair Kit 1

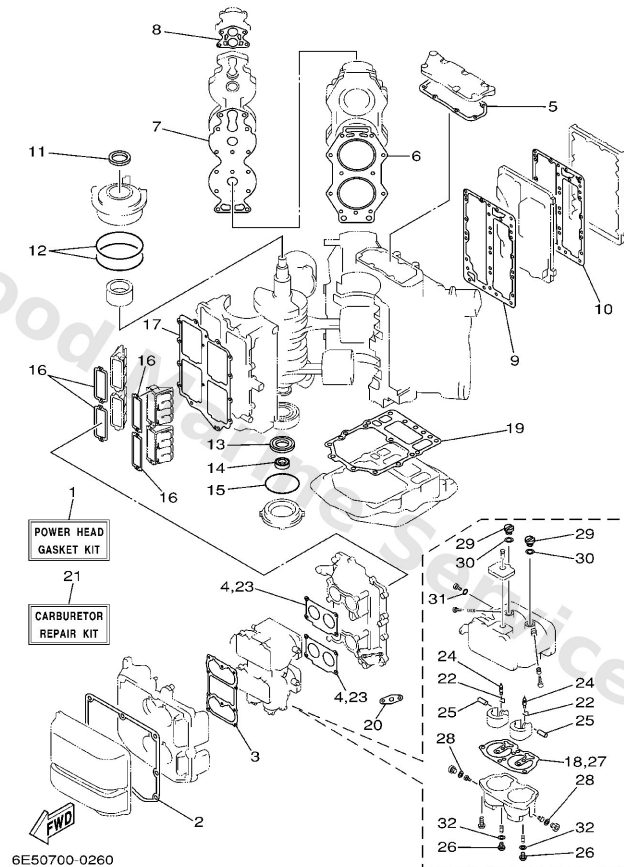


**B4**

Ref	Part	
1	<a href="#">6F3W0001A5</a> Power head gasket kit	<a href="#">Buy now</a>
2	<a href="#">6E514416A1</a> Gasket, air cleaner	<a href="#">Buy now</a>
3	<a href="#">6E514483A1</a> Gasket	<a href="#">Buy now</a>
4	<a href="#">6E514198A2</a> Gasket	<a href="#">Buy now</a>
5	<a href="#">6E511381A2</a> Gasket 1	<a href="#">Buy now</a>
6	<a href="#">6E511181A1</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
7	<a href="#">6E511193A0</a> Gasket, head cover 1	<a href="#">Buy now</a>
8	<a href="#">68812414A1</a> Gasket, cover	<a href="#">Buy now</a>
9	<a href="#">6E541112A1</a> Gasket, exhaust inner cover	<a href="#">Buy now</a>
11	<a href="#">9310240M14</a> Oil seal(61a)	<a href="#">Buy now</a>
12	<a href="#">9321104001</a> O-ring	<a href="#">Buy now</a>
13	<a href="#">9310235M13</a> Oil seal (6e5)	<a href="#">Buy now</a>
14	<a href="#">9310122M15</a> Oil seal (6e5)	<a href="#">Buy now</a>
15	<a href="#">9321074M35</a> O-ring (6e5)	<a href="#">Buy now</a>
16	<a href="#">6E513621A1</a> Gasket, valve seat	<a href="#">Buy now</a>



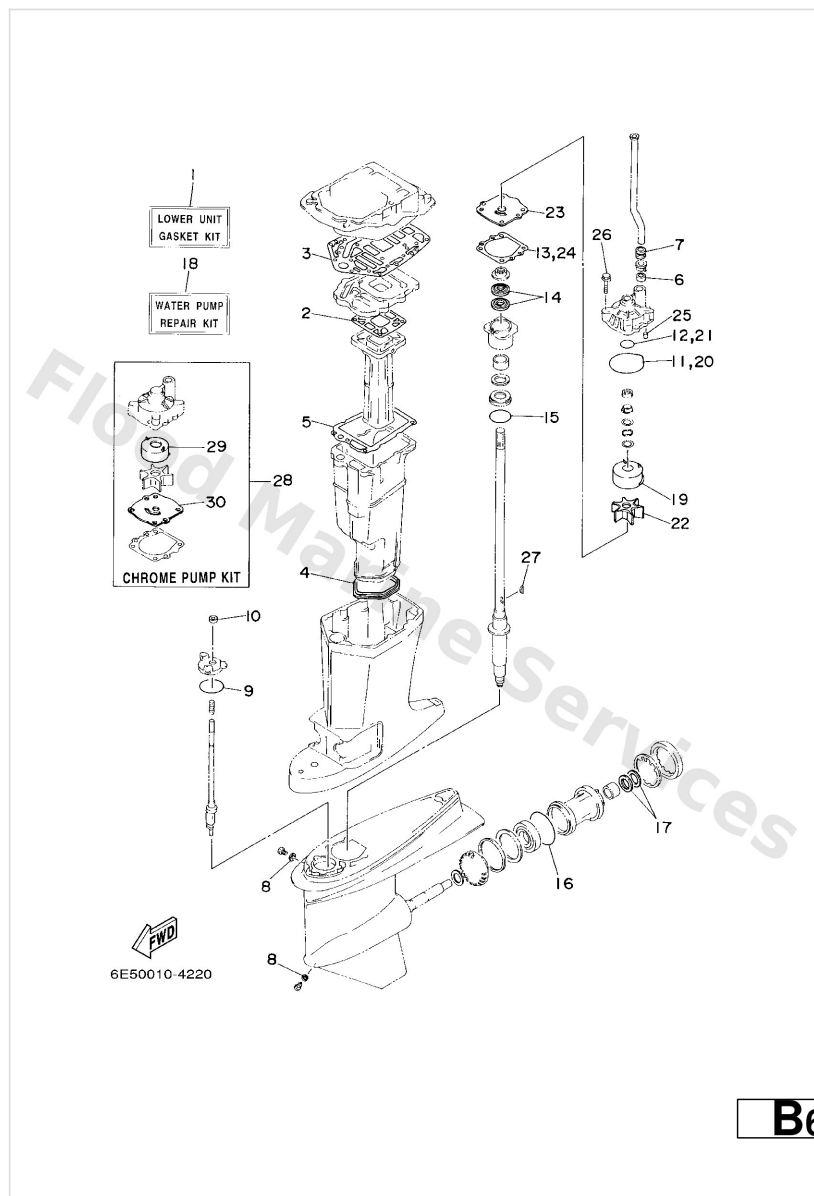
# Repair Kit 1



**B4**

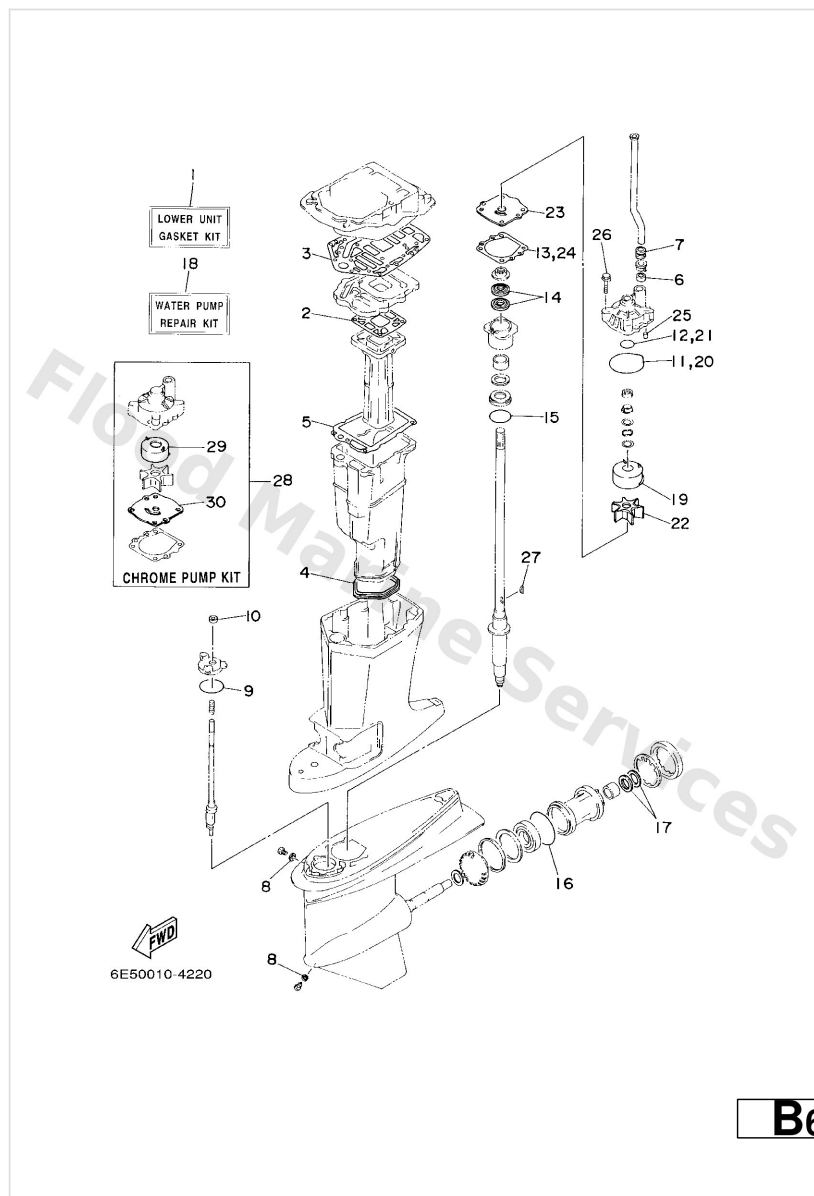
Ref	Part	
17	<a href="#">6E513645A1</a> Gasket, manifold 1	<a href="#">Buy now</a>
18	<a href="#">64D1438401</a> Gasket, float chamber	<a href="#">Buy now</a>
19	<a href="#">6G545113A1</a> Gasket, upper casing	<a href="#">Buy now</a>
20	<a href="#">65024431A0</a> Gasket, fuel pump	<a href="#">Buy now</a>
21	<a href="#">6E5W009309</a> Carburetor repair kit	<a href="#">Buy now</a>
22	<a href="#">6E51415900</a> Clip	<a href="#">Buy now</a>
24	<a href="#">6E51454600</a> Valve, needle	<a href="#">Buy now</a>
25	<a href="#">6E51438602</a> Pin, float	<a href="#">Buy now</a>
26	<a href="#">64D1439400</a> Valve, drain	<a href="#">Buy now</a>
28	<a href="#">6E51439801</a> Gasket	<a href="#">Buy now</a>
29	<a href="#">6E51432801</a> Plug	<a href="#">Buy now</a>
30	<a href="#">6E51497900</a> Gasket	<a href="#">Buy now</a>
31	<a href="#">6J81495900</a> Gasket, drain screw	<a href="#">Buy now</a>
32	<a href="#">61U1495900</a> Gasket	<a href="#">Buy now</a>

## Repair Kit 2



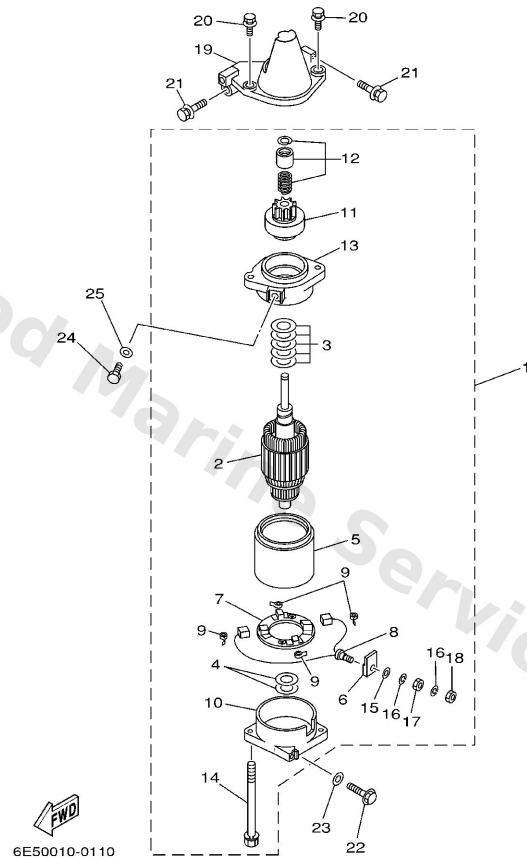
Ref	Part	
1	<a href="#">6E5W0001F1</a> Gasket kit, lower unit	<a href="#">Buy now</a>
2	<a href="#">6E541134A0</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
3	<a href="#">6G545114A0</a> Gasket, upper casing	<a href="#">Buy now</a>
4	<a href="#">6E54512300</a> Gasket, muffler	<a href="#">Buy now</a>
5	<a href="#">6E541135A0</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
6	<a href="#">6E54436500</a> Damper, water seal 1	<a href="#">Buy now</a>
7	<a href="#">6E54436600</a> Damper, water seal 2	<a href="#">Buy now</a>
8	<a href="#">9043008020</a> Gasket	<a href="#">Buy now</a>
9	<a href="#">9321058144</a> O-ring(47x)	<a href="#">Buy now</a>
10	<a href="#">9310609014</a> Oil seal	<a href="#">Buy now</a>
11	<a href="#">9321086M38</a> O-ring (6e5)	<a href="#">Buy now</a>
12	<a href="#">9321037160</a> O-ring (6g8)	<a href="#">Buy now</a>
13	<a href="#">6E544315A0</a> Gasket,water pump	<a href="#">Buy now</a>
14	<a href="#">9310128M16</a> Oil seal (6e5)	<a href="#">Buy now</a>
15	<a href="#">9321055M14</a> O-ring (70e)	<a href="#">Buy now</a>

## Repair Kit 2



Ref	Part	
16	<a href="#">9321086M39</a> O-ring (6e5)	<a href="#">Buy now</a>
17	<a href="#">9310130M17</a> Oil seal (6e5)	<a href="#">Buy now</a>
18	<a href="#">6N6W007802</a> Water pump repair kit	<a href="#">Buy now</a>
19	<a href="#">61A4432202</a> Insert, cartridge	<a href="#">Buy now</a>
22	<a href="#">6E54435201</a> Impeller	<a href="#">Buy now</a>
23	<a href="#">6E54432300</a> Outer plate, cartridge	<a href="#">Buy now</a>
25	<a href="#">9360612019</a> Pin, dowel (614)	<a href="#">Buy now</a>
26	<a href="#">9011908M14</a> Bolt, with washer	<a href="#">Buy now</a>
27	<a href="#">9028004M05</a> Key, woodruff (6e5)	<a href="#">Buy now</a>
28	<a href="#">6E5W00783A</a> Chrome pump kit	<a href="#">Buy now</a>
29	<a href="#">6R34432242</a> Insert, cartridge	<a href="#">Buy now</a>
30	<a href="#">6E54432340</a> Outer plate, cartridge	<a href="#">Buy now</a>

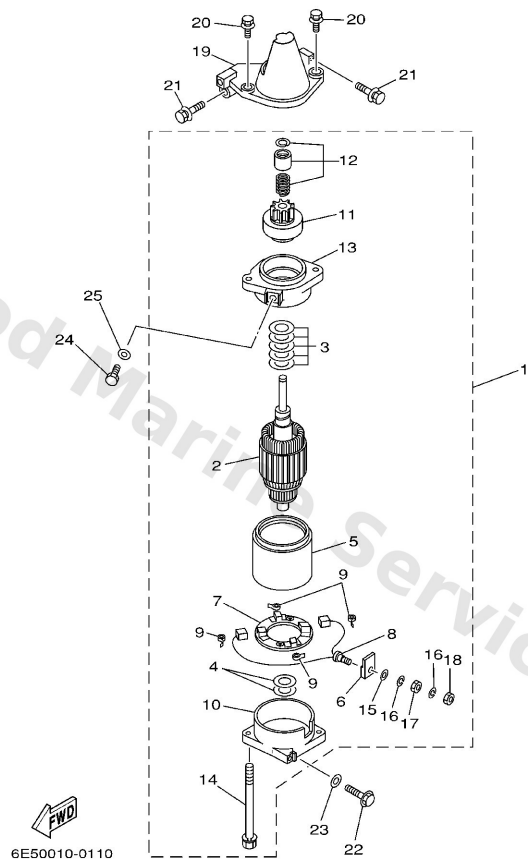
# Starting Motor



**D1**

Ref	Part	
1	<a href="#">6N78180010</a> Starting motor assembly	<a href="#">Buy now</a>
2	<a href="#">6N78185010</a> Armature assembly	<a href="#">Buy now</a>
3	<a href="#">61A8180900</a> Washer kit	<a href="#">Buy now</a>
4	<a href="#">61A8182400</a> Washer 2	<a href="#">Buy now</a>
5	<a href="#">6N78181000</a> Stator assembly	<a href="#">Buy now</a>
6	<a href="#">6K78182G10</a> Bush, terminal	<a href="#">Buy now</a>
7	<a href="#">6N78184000</a> Brush holder assembly	<a href="#">Buy now</a>
8	<a href="#">6N78180100</a> Brush set	<a href="#">Buy now</a>
9	<a href="#">6N78181300</a> Spring, brush	<a href="#">Buy now</a>
10	<a href="#">6N78182010</a> Rear bracket assembly	<a href="#">Buy now</a>
11	<a href="#">6N78180700</a> Gear assembly, starting motor	<a href="#">Buy now</a>
12	<a href="#">6N78185700</a> Pinion stopper set	<a href="#">Buy now</a>
13	<a href="#">6N78183000</a> Front bracket assembly	<a href="#">Buy now</a>
14	<a href="#">6K78182610</a> Bolt	<a href="#">Buy now</a>
15	<a href="#">6E58182E10</a> Washer, spring	<a href="#">Buy now</a>

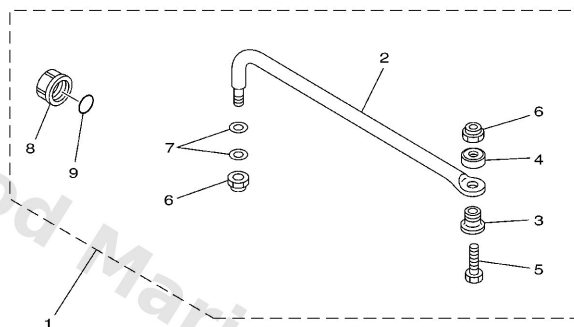
# Starting Motor



**D1**

Ref	Part	
16	<a href="#">6E58182F10</a> Washer, plain	<a href="#">Buy now</a>
17	<a href="#">6E58182A10</a> Nut	<a href="#">Buy now</a>
18	<a href="#">6E58182K10</a> Nut	<a href="#">Buy now</a>
19	<a href="#">6E5818220298</a> Bracket, starting motor	<a href="#">Buy now</a>
20	<a href="#">9011908M76</a> Bolt, with washer(6e5)	<a href="#">Buy now</a>
21	<a href="#">9011908M77</a> Bolt, with washer(6e5)	<a href="#">Buy now</a>
22	<a href="#">9011908M57</a> Bolt, with washer	<a href="#">Buy now</a>
23	<a href="#">9299008600</a> Washer, plain (663)	<a href="#">Buy now</a>
24	<a href="#">9709508016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
25	<a href="#">9299508600</a> Washer, plain (663)	<a href="#">Buy now</a>

# Steering Guide

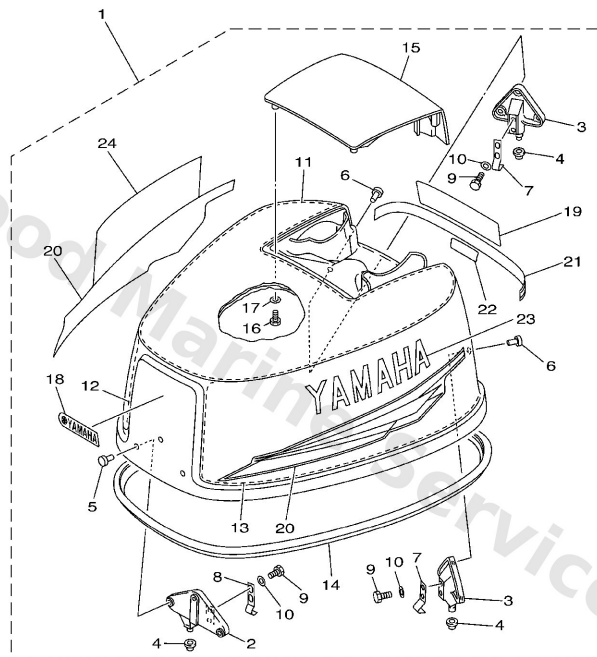


67H0100-9290

A5

Ref	Part	
1	<a href="#">6E56135002</a> Steering guide attachment kit AP	<a href="#">Buy now</a>
2	<a href="#">6E56135101</a> Rod, steering link	<a href="#">Buy now</a>
3	<a href="#">9038710M61</a> Collar (6e5)	<a href="#">Buy now</a>
4	<a href="#">9056012M01</a> Spacer (6e5)	<a href="#">Buy now</a>
5	<a href="#">6E56135500</a> Bolt	<a href="#">Buy now</a>
6	<a href="#">9018509M01</a> Nut, nylon (663)	<a href="#">Buy now</a>
7	<a href="#">9020110M20</a> Washer, plate (663)	<a href="#">Buy now</a>
8	<a href="#">6E54314501</a> Cap, clamp bracket	<a href="#">Buy now</a>
9	<a href="#">9321016275</a> O-ring	<a href="#">Buy now</a>

# Top Cowling

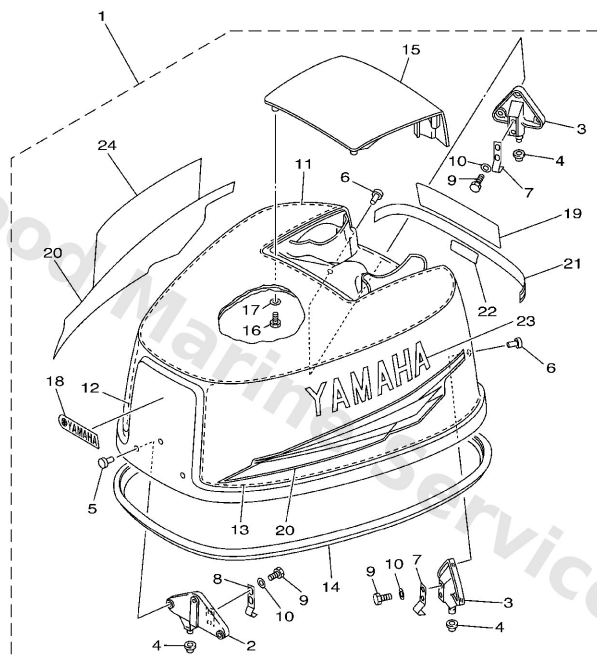


  
6E51300-2010

**A4**

Ref	Part	
4	<a href="#">6634266200</a> Damper	<a href="#">Buy now</a>
5	<a href="#">9026606009</a> Rivet (697)	<a href="#">Buy now</a>
6	<a href="#">9026606M02</a> Rivet (697)	<a href="#">Buy now</a>
7	<a href="#">6E54265200</a> Hook 2	<a href="#">Buy now</a>
8	<a href="#">6884265200</a> Hook 2	<a href="#">Buy now</a>
9	<a href="#">9709506016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
10	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
11	<a href="#">6E54261700</a> Damper 1	<a href="#">Buy now</a>
12	<a href="#">6E54261900</a> Damper, Form	<a href="#">Buy now</a>
13	<a href="#">6E54262700</a> Damper, Form	<a href="#">Buy now</a>
14	<a href="#">6E54261500</a> Seal	<a href="#">Buy now</a>
18	<a href="#">68842677D0</a> Graphic, front	<a href="#">Buy now</a>
19	<a href="#">6E54267831</a> Graphic Rear	<a href="#">Buy now</a>
20	<a href="#">6N7W007030</a> Graphic Set	<a href="#">Buy now</a>
21	<a href="#">6E54267A31</a> Graphic, Rear 2	<a href="#">Buy now</a>

## Top Cowling



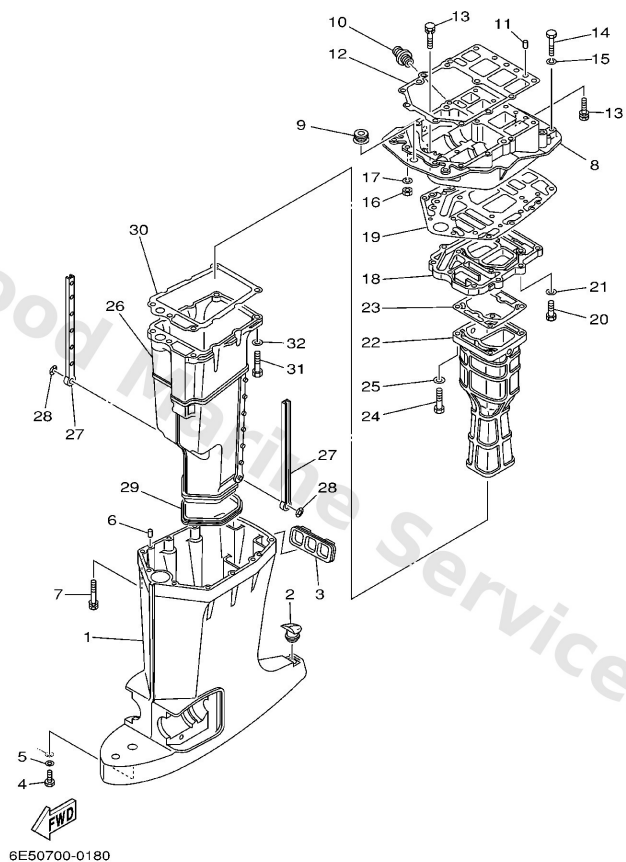
6E51300-2010

**A4**

Ref	Part	
22	<a href="#">6N74267830</a> Graphic, Rear	<a href="#">Buy now</a>
23	<a href="#">6N74268130</a> Mark Cowling	<a href="#">Buy now</a>
24	<a href="#">6N74268230</a> Mark, Cowling	<a href="#">Buy now</a>



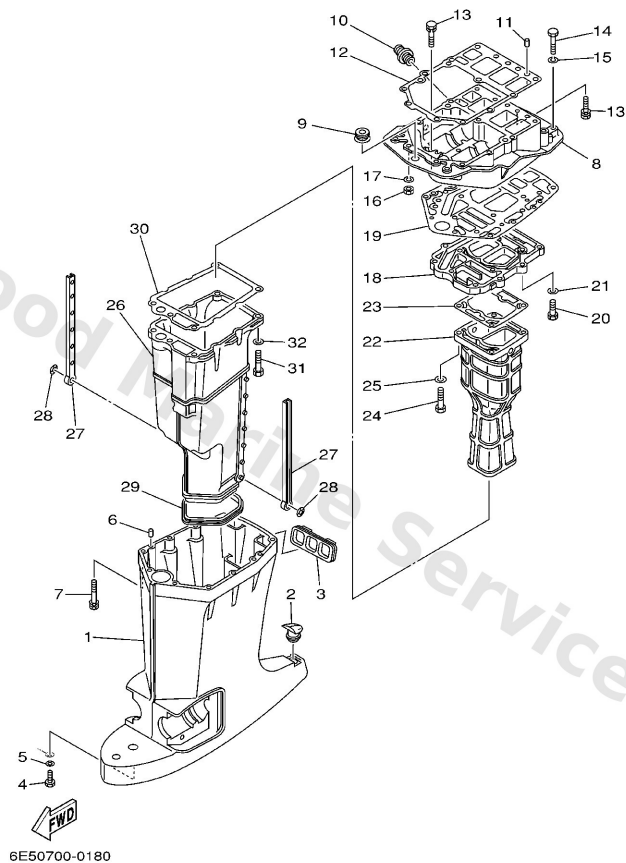
# Upper Casing



**F1**

Ref	Part	
1	<a href="#">6E545111028D</a> Casing, upper L	<a href="#">Buy now</a>
2	<a href="#">6E54515500</a> Cap	<a href="#">Buy now</a>
3	<a href="#">6E54276900</a> Seal, rubber	<a href="#">Buy now</a>
4	<a href="#">9709506010</a> Bolt	<a href="#">Buy now</a>
5	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
6	<a href="#">9360812M05</a> Pin, dowel b (6e5)	<a href="#">Buy now</a>
7	<a href="#">9011908027</a> Bolt, with washer	<a href="#">Buy now</a>
8	<a href="#">6G5411370294</a> Guide, exhaust	<a href="#">Buy now</a>
9	<a href="#">6E54272400</a> Grommet	<a href="#">Buy now</a>
10	<a href="#">6G51258100</a> Joint, hose	<a href="#">Buy now</a>
12	<a href="#">6G545113A1</a> Gasket, upper casing	<a href="#">Buy now</a>
13	<a href="#">9011908M79</a> Bolt, hexagon (fj1)	<a href="#">Buy now</a>
14	<a href="#">9709508045</a> Bolt, hexagon	<a href="#">Buy now</a>
15	<a href="#">9299508100</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>
16	<a href="#">9538008700</a> Nut(661)	<a href="#">Buy now</a>

## Upper Casing



**F1**

Ref	Part	
18	<a href="#">6G541131015B</a> Manifold, ext. 1	<a href="#">Buy now</a>
19	<a href="#">6G545114A0</a> Gasket, upper casing	<a href="#">Buy now</a>
20	<a href="#">9709508030</a> Bolt, hexagon (fj1)	<a href="#">Buy now</a>
21	<a href="#">9299508600</a> Washer, plain (663)	<a href="#">Buy now</a>
22	<a href="#">6E541132105B</a> Manifold, exhaust	<a href="#">Buy now</a>
23	<a href="#">6E541134A0</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
26	<a href="#">6E514711015B</a> Muffler 1	<a href="#">Buy now</a>
27	<a href="#">6E51473700</a> Damper, muffler	<a href="#">Buy now</a>
28	<a href="#">9018305M02</a> Nut, spring (6e5)	<a href="#">Buy now</a>
29	<a href="#">6E54512300</a> Gasket, muffler	<a href="#">Buy now</a>
30	<a href="#">6E541135A0</a> Gasket, exhaust manifold	<a href="#">Buy now</a>

# Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.