



Yamaha 115CETO 2005

Parts Manual

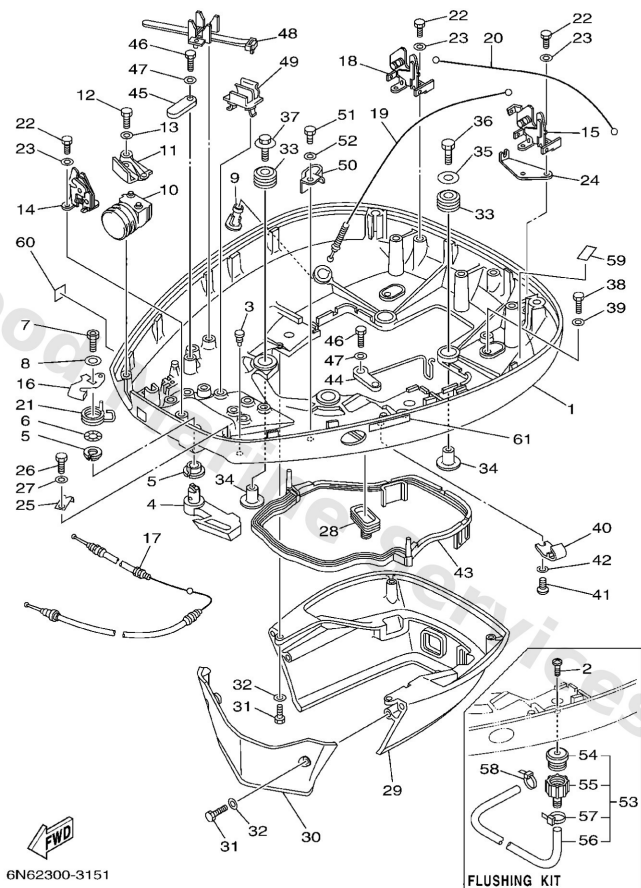
www.floodmarine.co.uk
+44 2882 246 539
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	7
BRACKET 2	10
CARBURETOR	13
CONTROL	15
CRANKSHAFT & PISTON	19
CYLINDER & CRANKCASE 1	22
CYLINDER & CRANKCASE 2	24
ELECTRICAL 1	26
ELECTRICAL 2	28
FUEL 1	31
FUEL 2	34
GENERATOR	35
INTAKE	37
LOWER CASING & DRIVE 1	39
LOWER CASING & DRIVE 2	45
METER	49
OIL PUMP	51
OIL TANK	53
POWER TRIM & TILT ASSY 1	57
POWER TRIM & TILT ASSY 2	60
REMOTE CONTROL ASSY	63
REMOTE CONTROL BOX	68
REPAIR KIT 1	69
REPAIR KIT 2	71
STARTING MOTOR	73
STEERING GUIDE	75
TOP COWLING	76
UPPER CASING	78

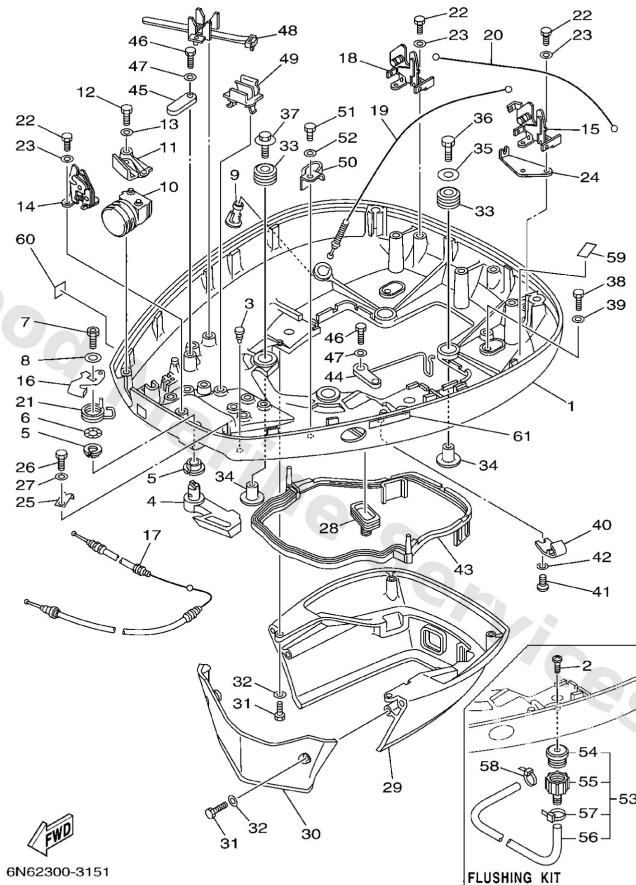
Bottom Cowling



D6

Ref	Part	
1	6N742711438D Cowling, bottom	Buy now
2	9016905M00 Screw truss head tapping	Buy now
3	6H44274800 Grommet	Buy now
4	6N742815018D Lever, clamp	Buy now
5	9038613M88 Bush(6r3)	Buy now
6	9020613M10 Washer, wave (6e5)	Buy now
7	9010908M45 Bolt(6r3)	Buy now
8	9299008200 Ybs66-8 washer, plain	Buy now
9	6E54439100 Nipple, hose	Buy now
10	6N74272530 Grommet	Buy now
11	6N742738025B Plate, fitting	Buy now
12	9709506016 Bolt, hexagon deep recess	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	6R34282400 Base, clamp lever	Buy now
15	6R34281101 Stay	Buy now

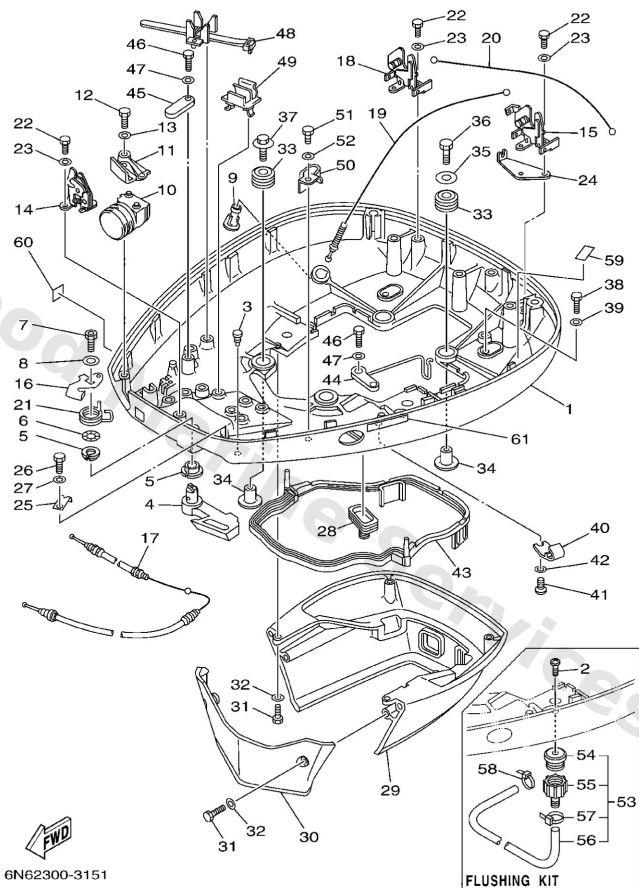
Bottom Cowling



D6

Ref	Part	
16	6R34281600 Lever, clamp	Buy now
17	6N74285000 Wire, complete	Buy now
18	6R34281110 Stay	Buy now
19	6N74285010 Wire, complete	Buy now
20	6N74285020 Wire, complete	Buy now
21	6R34281300 Spring, clamp lever	Buy now
24	6N74282800 Plate, clamp	Buy now
25	6R34282800 Plate, clamp	Buy now
26	9709506010 Bolt	Buy now
28	6884272610 Grommet	Buy now
29	6N742741018D Apron	Buy now
30	6R342771018D Apron	Buy now
31	9709506020 Bolt(7u8)	Buy now
33	9048022M15 Grommet (6e5)	Buy now
34	9038708M37 Coller (6e5)	Buy now

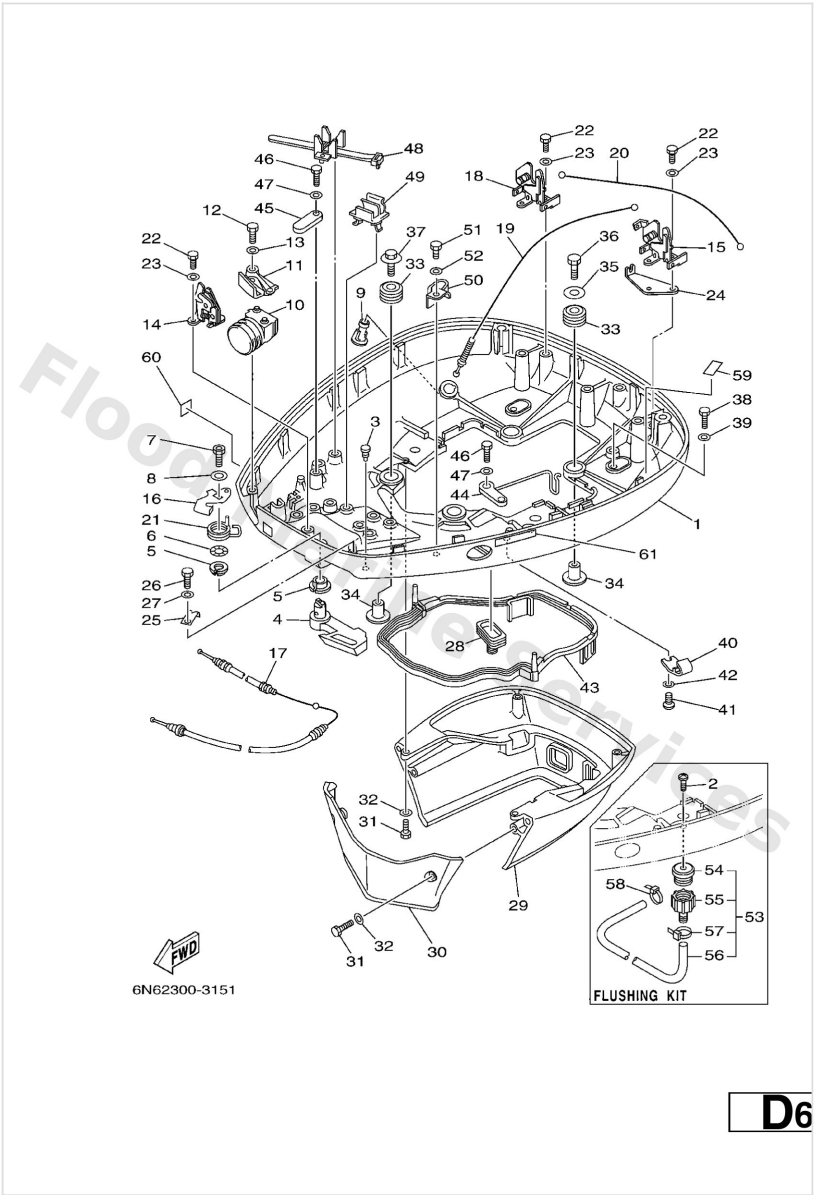
Bottom Cowling



D6

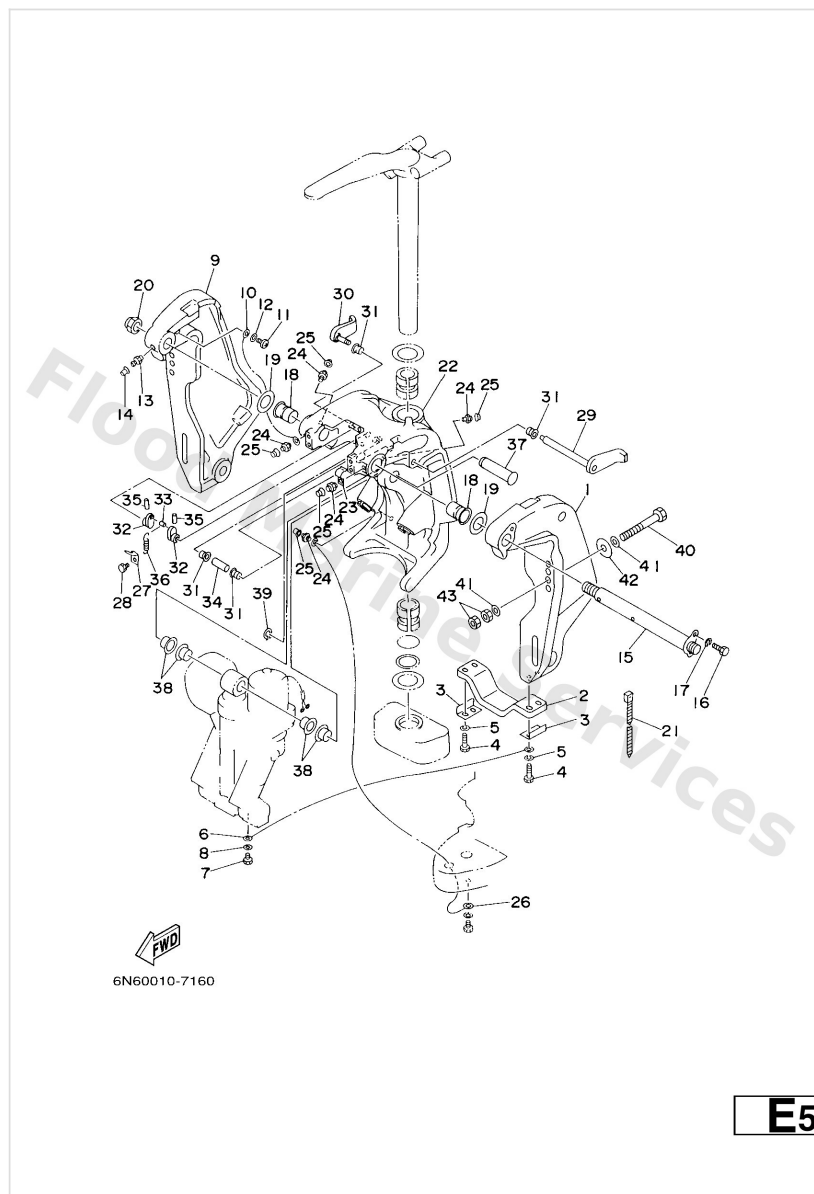
Ref	Part	
35	9020108M54 Washer, plate (6e5)	Buy now
36	9707508035 Bolt(70w)	Buy now
37	9011908M22 Bolt, with washer	Buy now
40	6E52436710 Clamp, fuel pipe 2	Buy now
41	9015706M01 Screw (6e5)	Buy now
42	9299006600 Washer, plain (646)	Buy now
43	6E54271600 Seal	Buy now
44	6K78258800 Plate	Buy now
45	6E58258800 Plate	Buy now
48	6888259400 Clamp	Buy now
49	6E58259400 Clamp	Buy now
50	9046512M25 Clamp (6e5)	Buy now
51	9709506012 Bolt(gh1)	Buy now
53	6R3Y125J70 Flushing kit	Buy now
54	6R31257200 Adapter	Buy now

Bottom Cowling



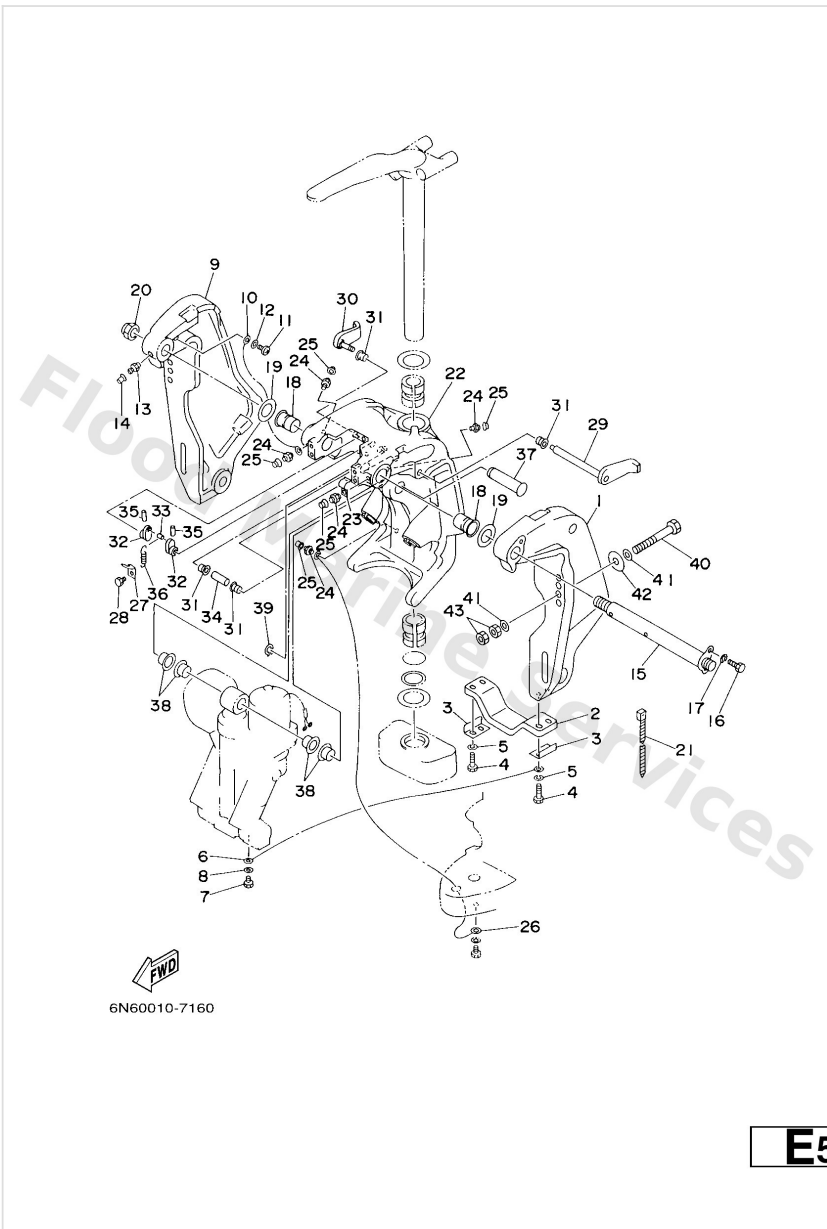
Ref	Part	
55	6R31258000 Joint assembly	Buy now
56	9044511M35 Hose (I700)	Buy now
57	9046511M10 Clamp	Buy now
59	6G54279110 Mark 1	Buy now
59	6K74279100 Mark 1	Buy now
60	6A12817600 Label Caution	Buy now
61	6E38257H00 Plate Mark	Buy now

Bracket 1



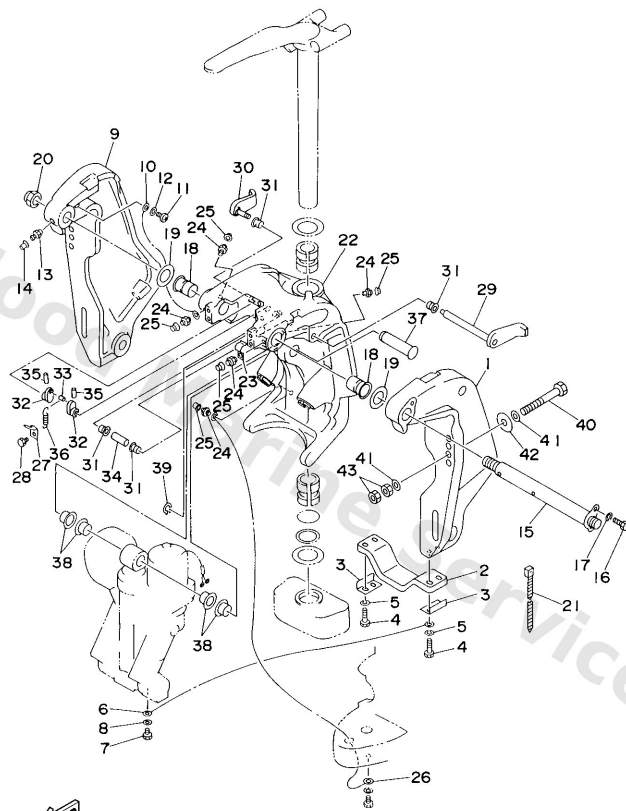
Ref	Part	
1	64E43111028D Bracket, clamp	Buy now
2	6G54525102 Anode	Buy now
3	6G54452600 Plate	Buy now
4	9709506030 Bolt(jf7)	Buy now
5	9299506100 Washer(6a1)	Buy now
6	6E58214800 Wire, lead 5	Buy now
7	9709506010 Bolt	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	64E43112028D Bracket, clamp	Buy now
11	9788006012 Screw, pan head(62j)	Buy now
12	9299006600 Washer, plain (646)	Buy now
13	9370006M03 Nipple, grease(6a1)	Buy now
14	6634511900 Cap, grease nipple AP	Buy now
15	64E4313101 Bolt, clamp bracket	Buy now
16	9709508020 Bolt, hexagon	Buy now

Bracket 1



Ref	Part	
17	9299508100 Ybs67-8 washer, spring	Buy now
18	9038625M31 Bushing (6e5)	Buy now
19	9020126M59 Washer, plate (6e5)	Buy now
20	9018522M11 Nut, self-locking	Buy now
21	9046511M10 Clamp	Buy now
22	64E43311108D Bracket, swivel L	Buy now
23	9046508M63 Clamp(61u)	Buy now
26	6E58214700 Wire, lead 5 L	Buy now
27	6G54314400 Hook, spring	Buy now
29	6G54318102 Lever, tilt stop 1	Buy now
30	6G54318502 Lever, tilt stop 2	Buy now
31	9038610M16 Bushing (688)	Buy now
32	6G54314800 Collar, distance	Buy now
33	9024906M19 Pin(6e5)	Buy now
34	9038710M05 Collar(6e5)	Buy now

Bracket 1

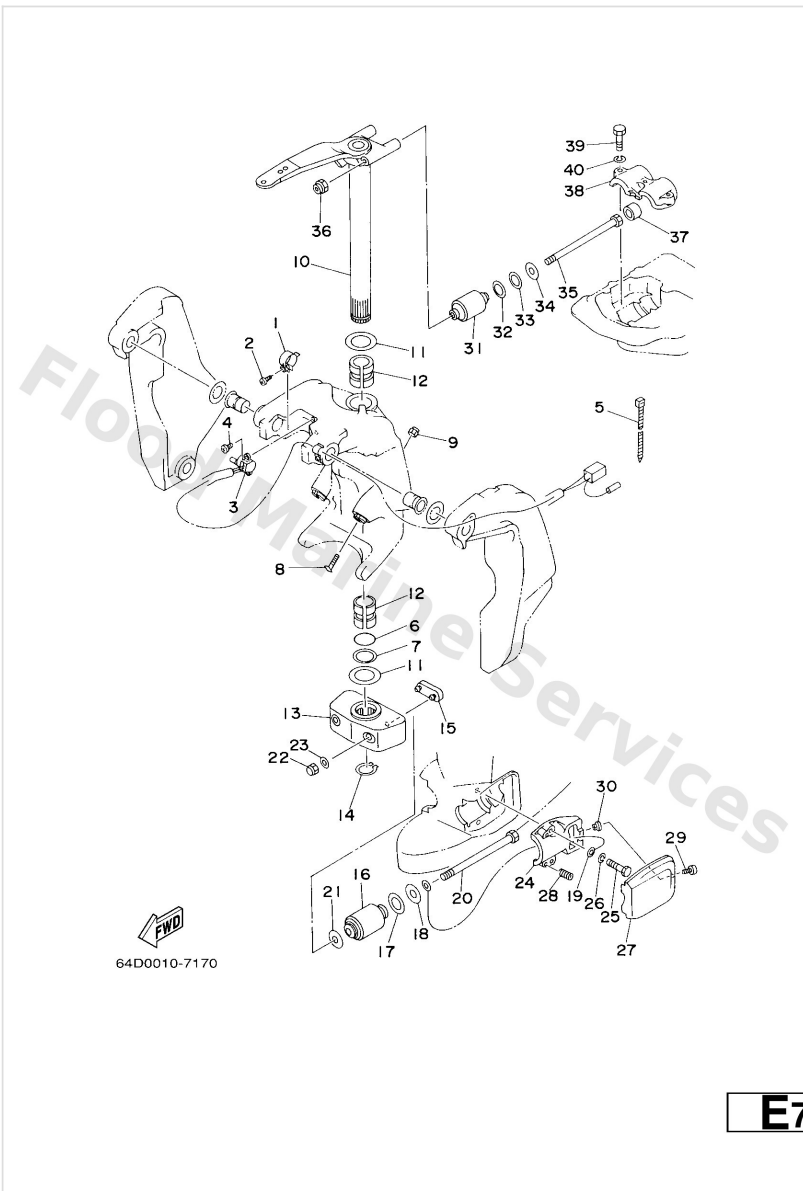


6N60010-7160

E5

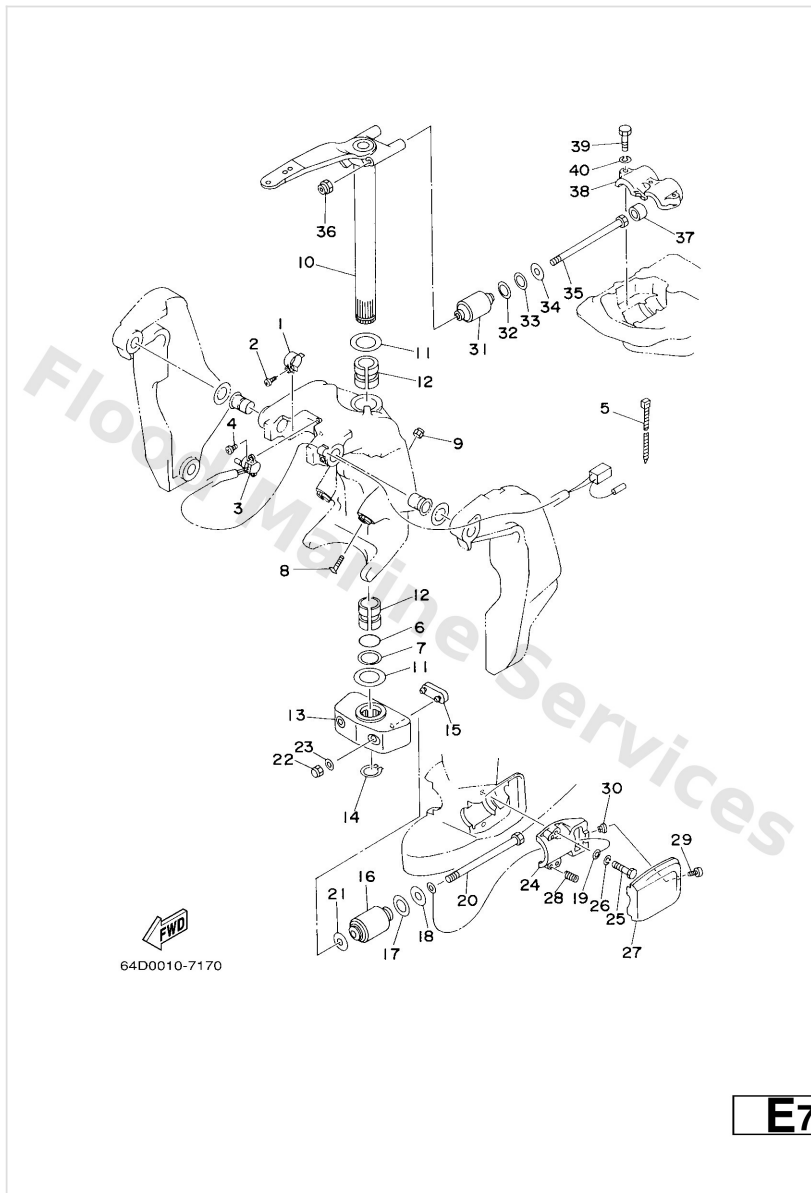
Ref	Part	
35	9169030020 Pin, spring (6h4)	Buy now
36	9050614M24 Spring, tension(6e5)	Buy now
37	64E4312600 Pin, upper shock mount	Buy now
38	9038622M98 Bush(61u)	Buy now
39	9341022M11 Circlip(61u)	Buy now
40	9010112M03 Bolt (l:115mm)	Buy now
41	9020113M01 Washer, plate(6e5)	Buy now
42	9020112M05 Washe, plate(663)	Buy now
43	9538012600 Nut (707)	Buy now

Bracket 2



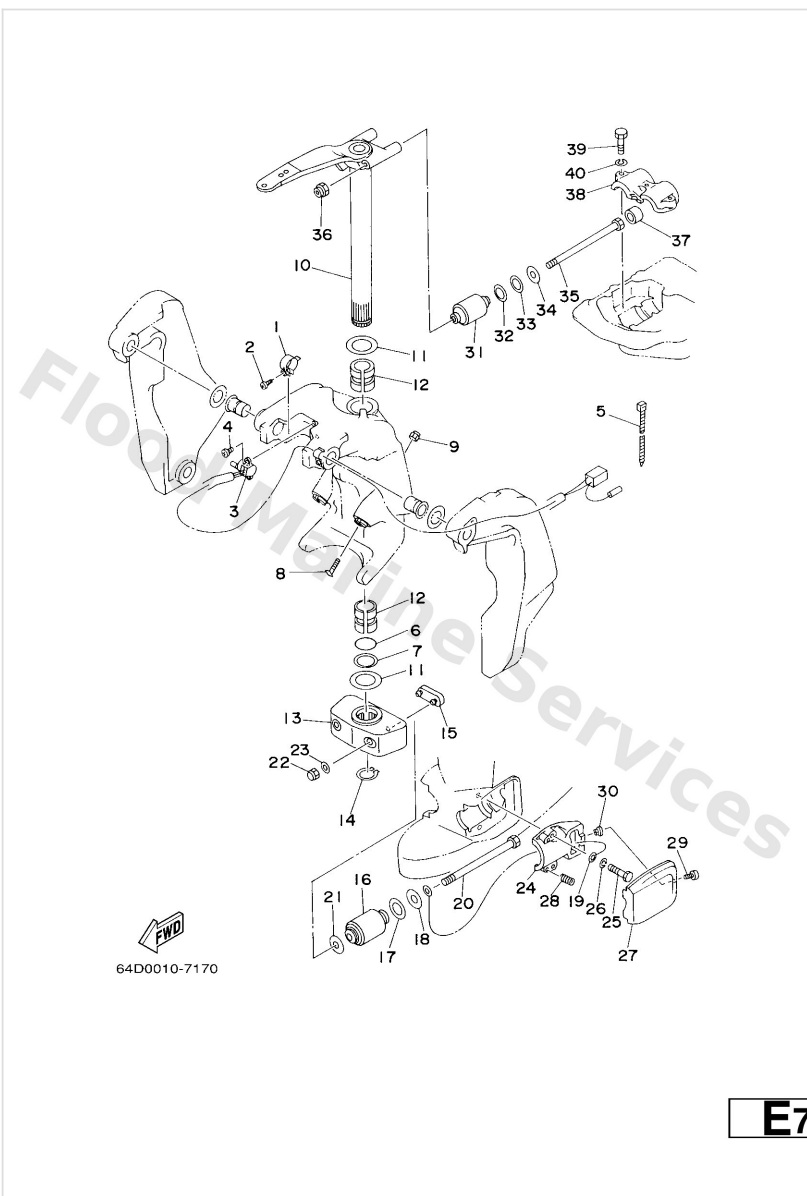
Ref	Part	
1	64E4313902 Cam, trim sender (with screw)	Buy now
2	9778060525 Screw, tapping(65j)	Buy now
3	64E8367202 Trim sender	Buy now
4	9788506016 Screw, pan head(6b0)	Buy now
5	9046511M10 Clamp	Buy now
6	9321037MH7 O-ring(61u)	Buy now
7	9020240M47 Washer, plate(61a)	Buy now
8	61A4337600 Bolt, thrust receiver	Buy now
9	9578010300 Nut, nylon (6e5)	Buy now
10	6E542510A18D Steering bracket assembly L	Buy now
11	9020138M60 Washer, plate (6e5)	Buy now
12	9038638M32 Bush(6e5)	Buy now
13	6G544551018D Housing, lower mount rubber	Buy now
14	9341037M04 Circlip (6e5)	Buy now
15	6E54457500 Damper, lower mount rubber	Buy now

Bracket 2



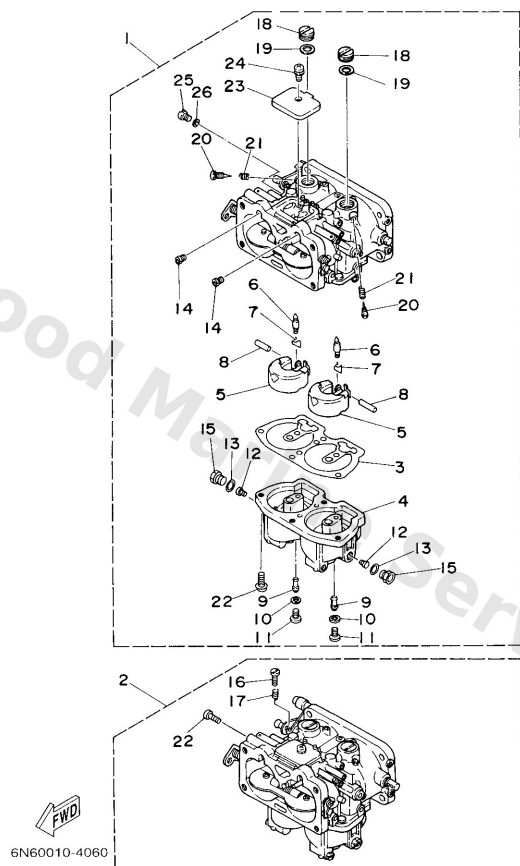
Ref	Part	
16	6E5445550094 Mount damper, lower side	Buy now
17	9020232M19 Washer, plate (6e5)	Buy now
18	9020116M55 Washer, plate (6e5)	Buy now
19	6E58214900 Wire, lead 3	Buy now
20	9010914M34 Bolt(6e5)	Buy now
21	9020115M58 Washer, plate (6e5)	Buy now
22	9538014800 Nut, crown (6e5)	Buy now
23	9299514600 Washer (6e5)	Buy now
24	6E5445520194 Housing, lower mount rubber	Buy now
25	9709510045 Bolt(64d)	Buy now
26	9299510100 Ybs67-10 washer, spring	Buy now
27	6E544553018D Cover, lower mount	Buy now
28	9050116M28 Spring (6e5)	Buy now
30	9017906066 Nut(663)	Buy now
31	6E5445140094 Mount damper, upper side	Buy now

Bracket 2



Ref	Part	
32	9020126M57 Washer, plate (6e5)	Buy now
33	9020226M18 Washer, plate (6e5)	Buy now
34	9020114M56 Washer, plate (6e5)	Buy now
35	9010912007 Bolt	Buy now
36	9018512M12 Nut, self-locking(6e5)	Buy now
37	6634457500 Damper, lower mount rubber	Buy now
38	6E544511005B Cover, upper mount	Buy now

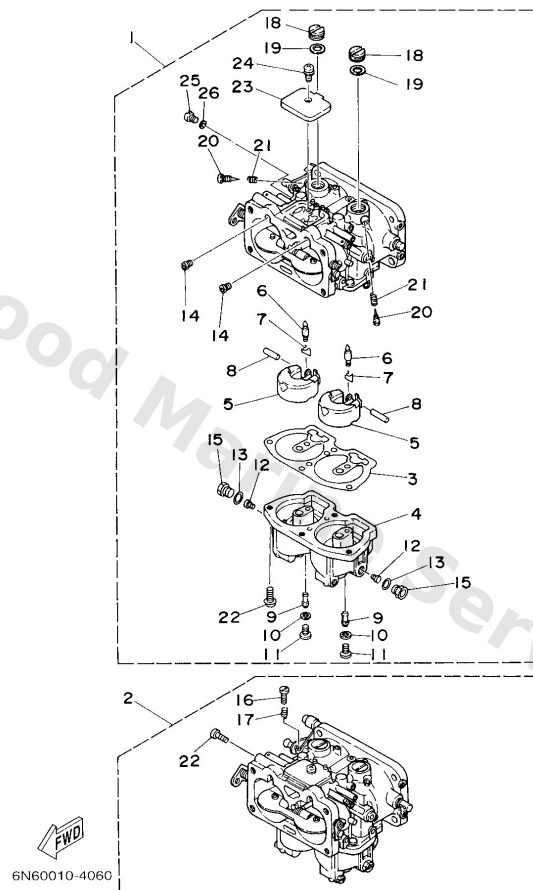
Carburetor



B5

Ref	Part	
1	6E51430117 Carburetor assembly 1	Buy now
1	6L11430105 Carburetor assembly 1	Buy now
2	6E51430217 Carburetor assembly 2	Buy now
2	6L11430205 Carburetor assembly 2	Buy now
3	64D1438401 Gasket, float chamber	Buy now
4	64D1438100 Body, float chamber	Buy now
5	6E51438502 Float	Buy now
6	6E51454600 Valve, needle	Buy now
7	6E51415900 Clip	Buy now
8	6E51438602 Pin, float	Buy now
9	64D1492F39 Jet, air slow (#78)	Buy now
9	64D1492F41 Jet, air slow (#82)	Buy now
10	61U1495900 Gasket	Buy now
11	64D1439400 Valve, drain	Buy now
12	64D1492E88 Jet, main (#176)	Buy now

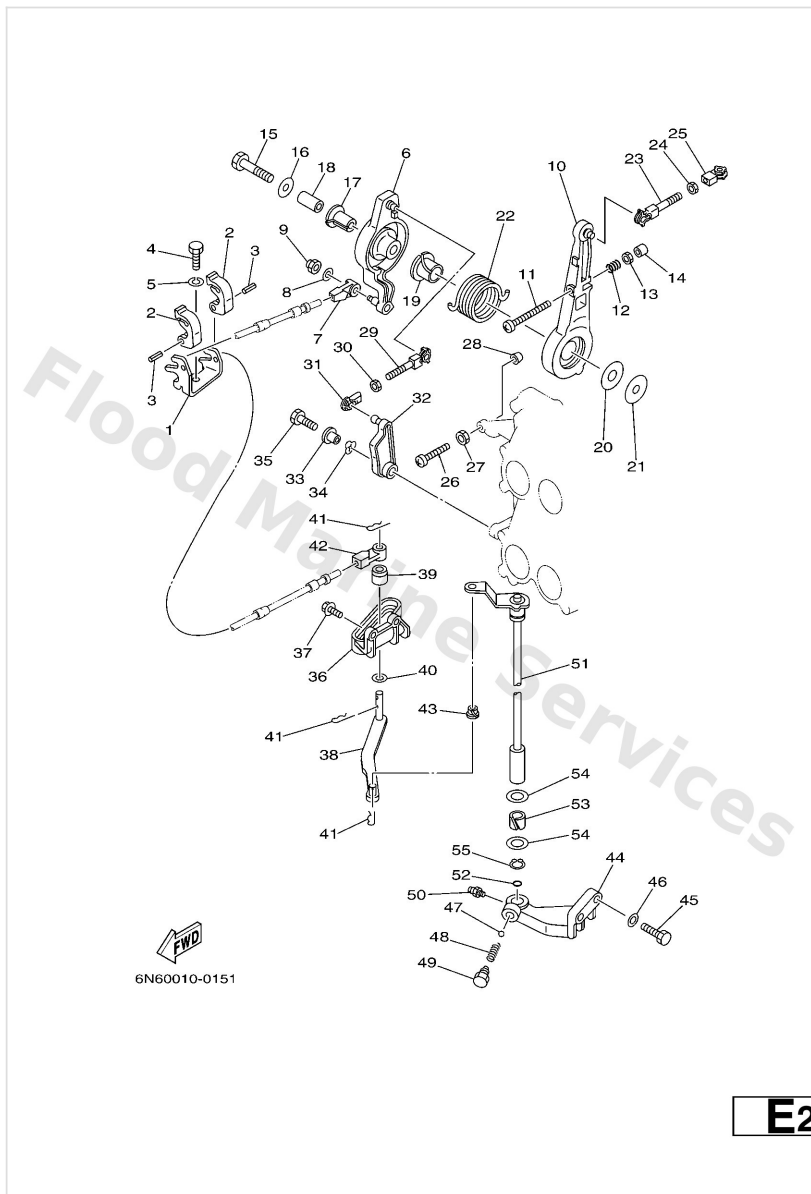
Carburetor



B5

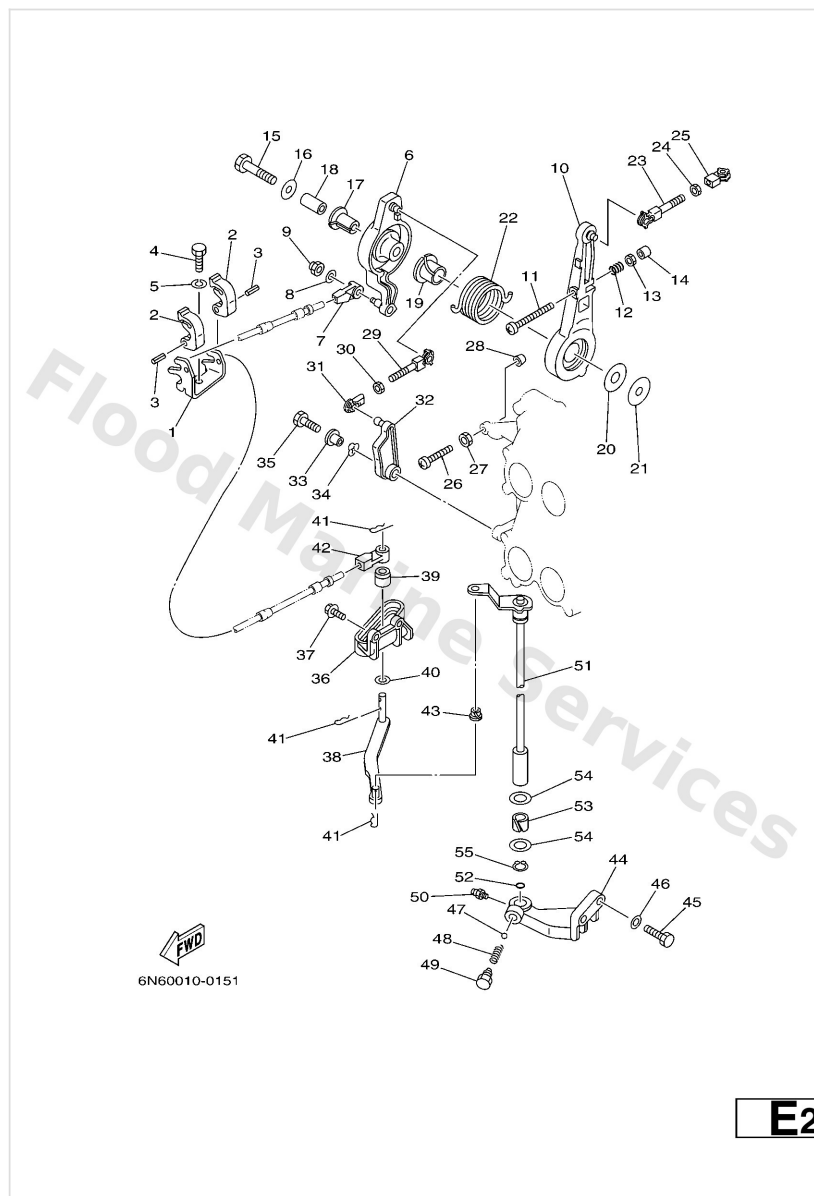
Ref	Part	
12	64D1492E90 Jet, main (#180)	Buy now
13	6E51439801 Gasket	Buy now
14	61A1492H12 Jet, slow air (#60)	Buy now
15	61A1438301 Screw, drain	Buy now
16	6E51432100 Screw, throttle #2	Buy now
17	6J81433400 Spring, throttle #2	Buy now
18	6E51432801 Plug	Buy now
19	6E51497900 Gasket	Buy now
20	6E51432303 Screw, air adjusting	Buy now
21	6E51422300 Spring, air adjusting	Buy now
22	9798005116 Screw, pan head	Buy now
23	6E51452701 Plate	Buy now
24	9798005108 Screw, with washer	Buy now
25	6E51432400 Screw, flat head	Buy now
26	6J81499500 Gasket, drin screw	Buy now

Control



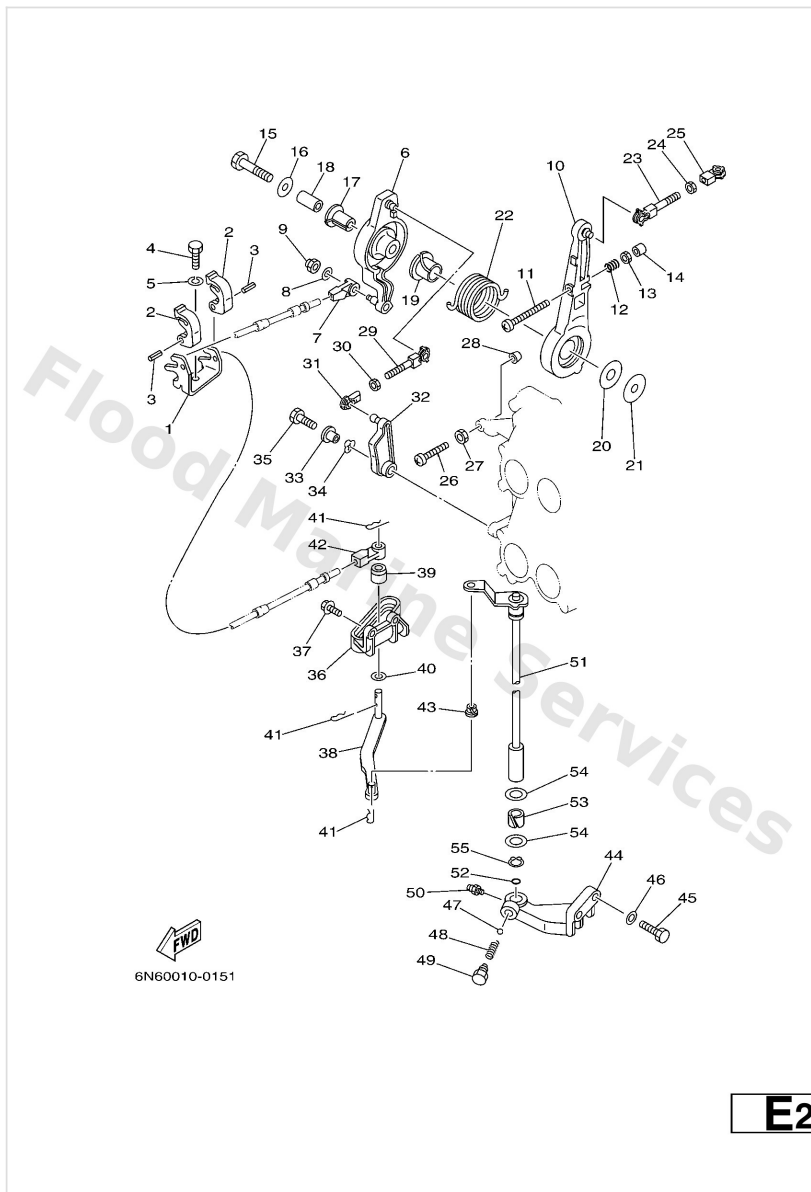
Ref	Part	
1	6E54853100 Bracket, remote control	Buy now
2	6E54853800 Clamp, cable	Buy now
3	9169030012 Pin, spring	Buy now
4	9709508020 Bolt, hexagon	Buy now
5	9299508100 Ybs67-8 washer, spring	Buy now
6	6E541632021S Lever, magneto control	Buy now
7	6E54834400 Cable end, remote control	Buy now
8	9299006200 Ybs66-6 washer, plain	Buy now
9	9018506M07 Nut, self-locking(6e5)	Buy now
10	6E541631011S Lever, magneto control	Buy now
11	9015706013 Screw, pan head(697)	Buy now
12	9050116M12 Spring, compression (688)	Buy now
13	9530306600 Nut(661)	Buy now
14	6884419400 Cap	Buy now
15	9701308045 Bolt	Buy now

Control



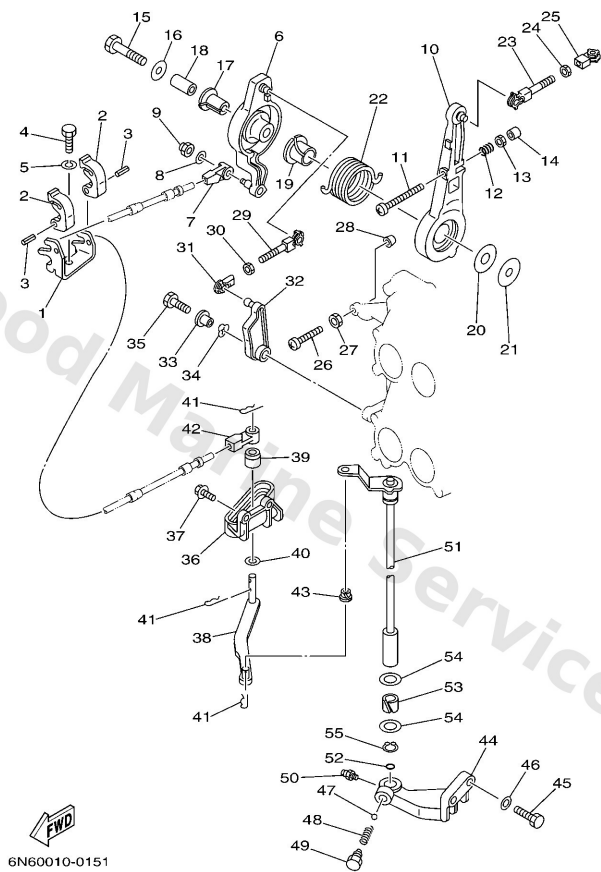
Ref	Part	
16	9020108M23 Washer, plate (6e5)	Buy now
17	9038612089 Bushing(663)	Buy now
18	9038708M16 Collar	Buy now
19	9038622M13 Bushing (688)	Buy now
20	9020212092 Washer, plate(663)	Buy now
21	9020108M13 Washer plate (682)	Buy now
22	9050829M12 Spring (6e5)	Buy now
23	6E54163601 Rod, magneto control	Buy now
24	9538005600 Nut, hexagon (663)	Buy now
25	6624123701 Joint, link	Buy now
29	6884163600 Rod 1	Buy now
32	6E54121300 Cam, accel.	Buy now
33	9038706M29 Collar (6a0)	Buy now
34	9020610M04 Washer, wave (676)	Buy now
35	9709506025 Bolt	Buy now

Control



Ref	Part	
36	6E544117001S Bracket	Buy now
37	9011906MA2 Bolt, with washer	Buy now
38	68F4412100 Lever, shift rod	Buy now
39	6E54412200 Bushing, shift rod lever	Buy now
40	9020208M20 Washer, plate (6e5)	Buy now
41	9046818008 Clip 620436610000	Buy now
43	9038606M12 Bushing (688)	Buy now
44	6E5441180194 Bracket 2	Buy now
45	9701308030 Bolt	Buy now
46	9290308600 Washer, plain (663)	Buy now
47	9350104M02 Ball (697)	Buy now
48	9050112082 Spring 6484411600	Buy now
49	6484271500 Bushing 2	Buy now
50	9370006M03 Nipple, grease(6a1)	Buy now
51	6E54412003 Handle gear shift assembly L	Buy now

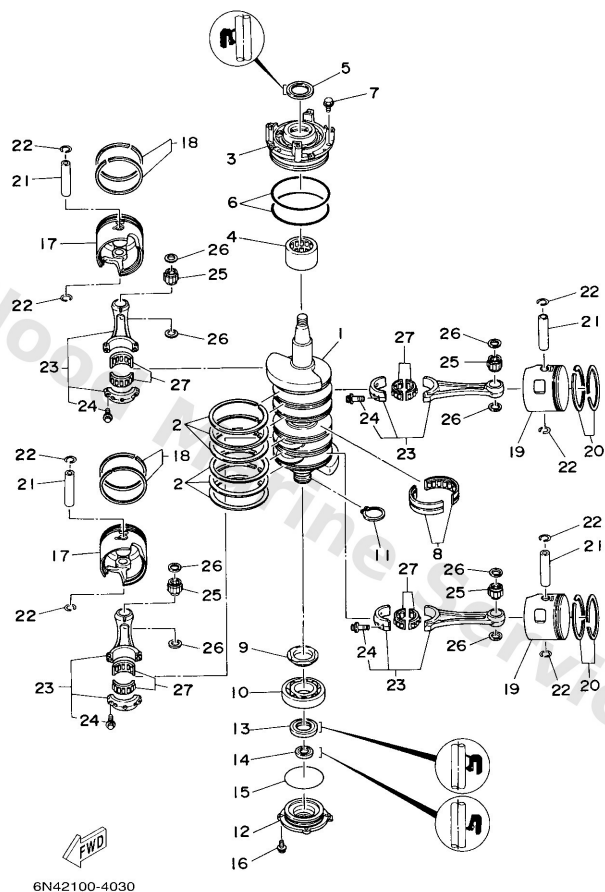
Control



E2

Ref	Part	
52	9321009165 O-ring	Buy now
53	9038616M66 Bush(6e5)	Buy now
54	9020216061 Washer, plate(663)	Buy now
55	9341016006 Circlip	Buy now

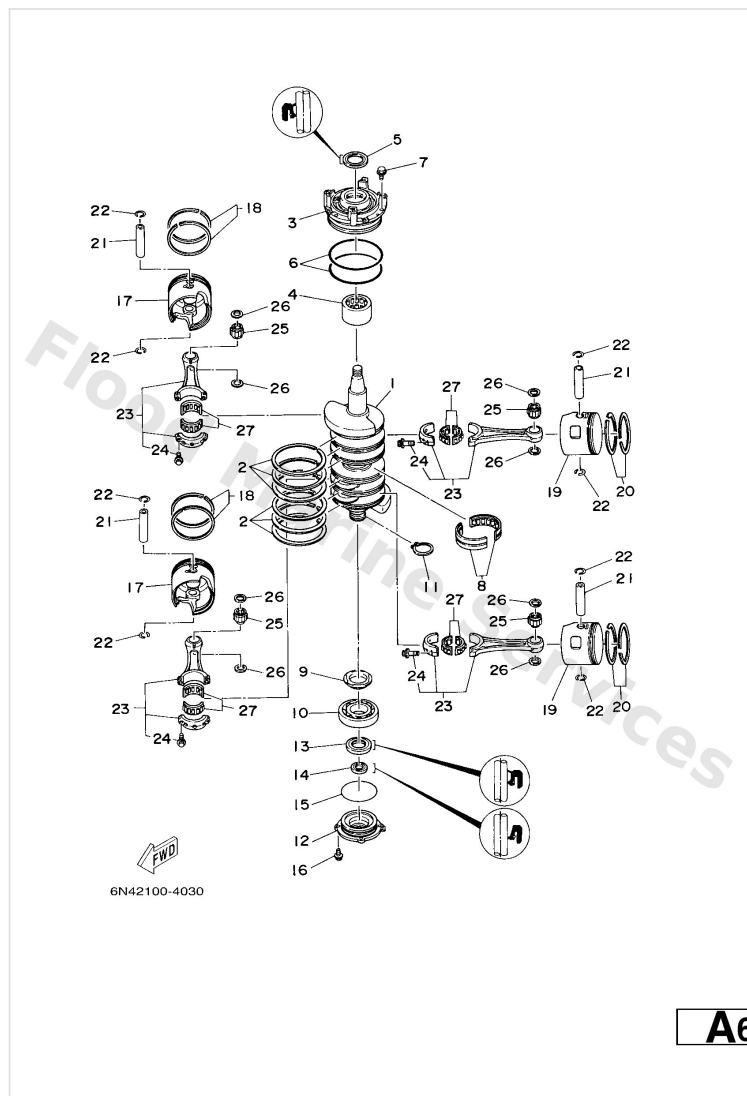
Crankshaft & Piston



A6

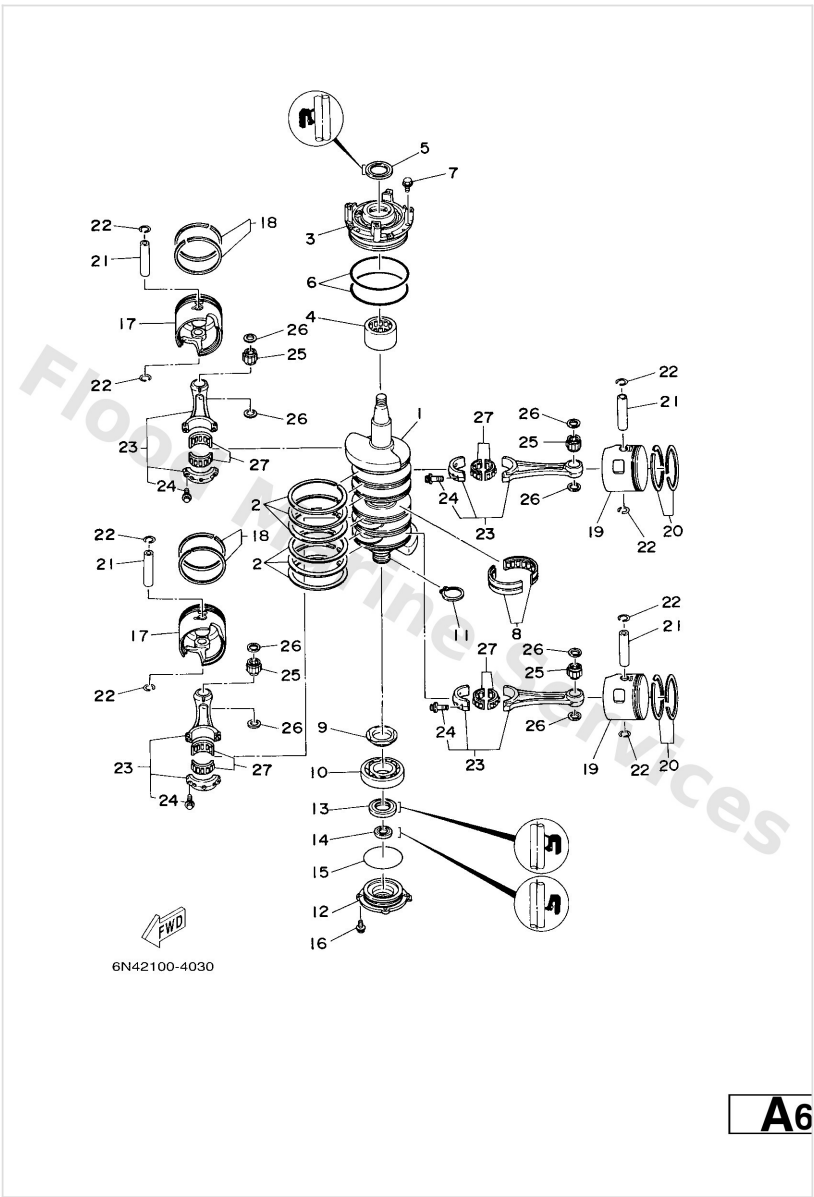
Ref	Part	
1	6N71141101 Crankshaft	Buy now
2	6E51144700 Seal, ring	Buy now
3	6R315163001S Housing, bearing 1	Buy now
4	93311940U3 Brg,cyl-cal roller 36g (6e5)	Buy now
5	9310240M14 Oil seal(61a)	Buy now
6	9321104001 O-ring	Buy now
7	9011906MA2 Bolt, with washer	Buy now
8	93310954U1 Bearing, cylindrical(64c)	Buy now
9	6R31153600 Gear, drive	Buy now
10	93306208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
11	9341040M03 Circlip(n02)	Buy now
12	6G5153590094 Housing, oil seal	Buy now
13	9310235M13 Oil seal (6e5)	Buy now
14	9310122M15 Oil seal (6e5)	Buy now
15	9321074M35 O-ring (6e5)	Buy now

Crankshaft & Piston



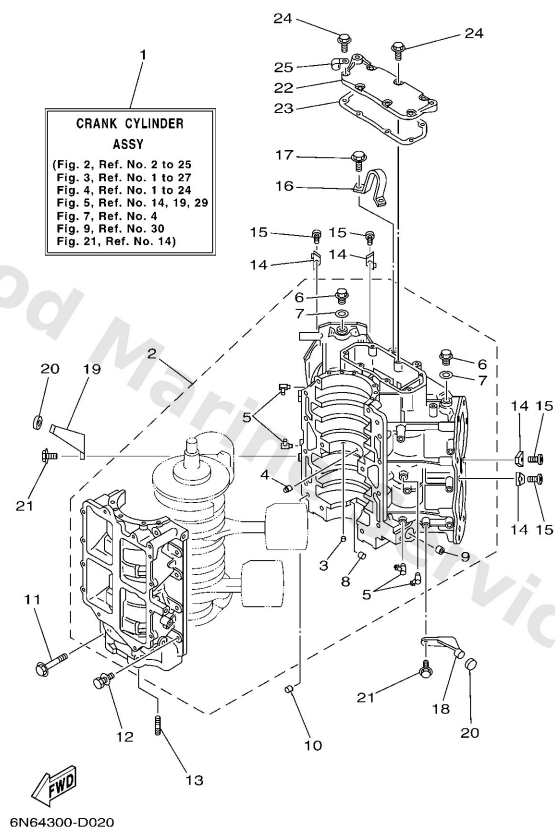
Ref	Part	
17	6R5116311193 Piston (std)	Buy now
17	6R51163511 Piston (0.25mm o/s) AP	Buy now
17	6R51163611 Piston (0.50mm o/s) AP	Buy now
18	64D1160302 Piston ring set (std)	Buy now
18	64D1160402 Piston ring set (0.25mm o/s) AP	Buy now
18	64D1160502 Piston ring set (0.50mm o/s) AP	Buy now
19	6R5116421193 Piston 2 (std)	Buy now
19	6R51164511 Piston 2 (0.25mm o/s) AP	Buy now
19	6R51164611 Piston 2 (0.50mm o/s) AP	Buy now
21	6R51163310 Pin, piston	Buy now
22	6R51163410 Clip, piston pin	Buy now
23	6R51165010 Connecting kit	Buy now
24	9010908022 Bolt	Buy now
25	9331032337 Bearing	Buy now
26	9020123M01 Washer, plate(6g6)	Buy now

Crankshaft & Piston



Ref	Part	
27	93310836U0 Bearing, cylindrical(61u)	Buy now

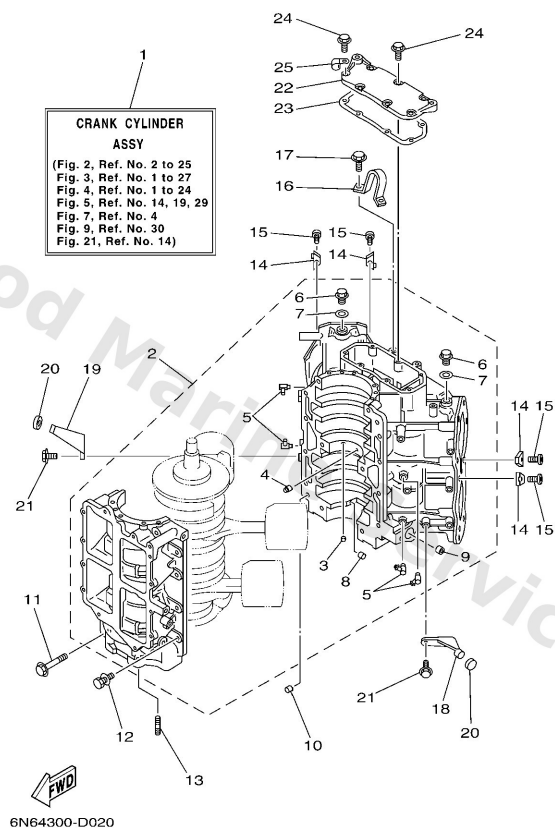
Cylinder & Crankcase 1



A5

Ref	Part	
1	6N6W0090171S Crank cylinder assembly	Buy now
1	6N7W0090181S Crank cylinder assembly	Buy now
2	6N615100011S Crankcase assembly	Buy now
2	6N715100011S Crankcase assembly	Buy now
3	6241137900 Valve, check	Buy now
4	6631151801 Lock, bearing	Buy now
5	6E51137201 Nipple, hose	Buy now
6	9034014M00 Plug, straight screw(62y)	Buy now
7	9043014115 Gasket (663)	Buy now
8	9038406M07 Bush, bimetal formed(6r3)	Buy now
9	9038414M09 Bush, bimetal formed(6r3)	Buy now
10	9360812063 Pin, dowel (626)	Buy now
11	9010510M20 Bolt (6e5)	Buy now
12	9011908M94 Bolt, with washer	Buy now
13	9011608M45 Bolt, stud (6e5)	Buy now

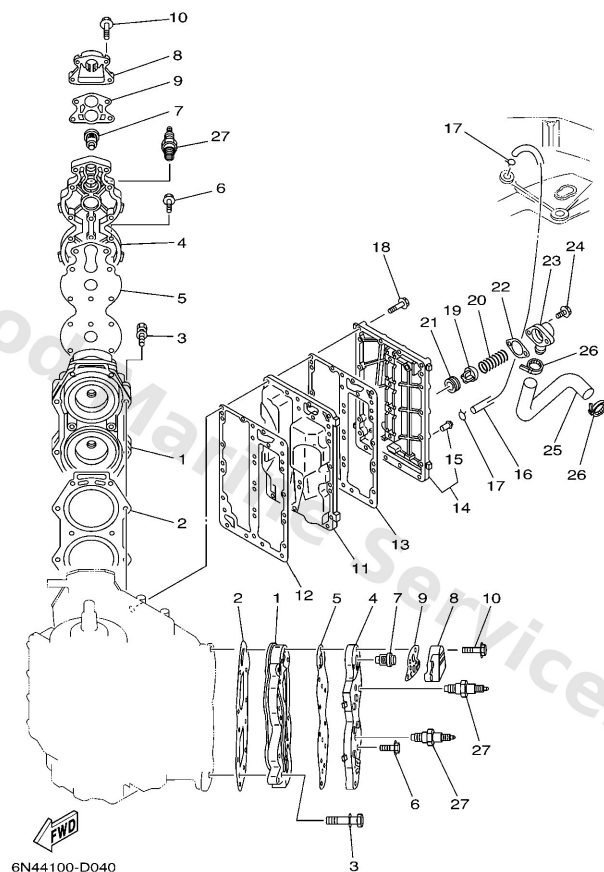
Cylinder & Crankcase 1



A5

Ref	Part	
14	6E51132500 Anode	Buy now
15	9878004015 Screw, flat head(ga5)	Buy now
16	6E51111901 Hanger, engine	Buy now
17	9011908MA3 Bolt, with washer	Buy now
18	6E542761001S Stopper	Buy now
19	6E542762001S Stopper	Buy now
20	68F4453300 Damper, upper mount rubber	Buy now
21	9011906MA2 Bolt, with washer	Buy now
22	6K711371011S Cover	Buy now
23	6E511381A2 Gasket 1	Buy now
25	9046506M86 Clamp	Buy now

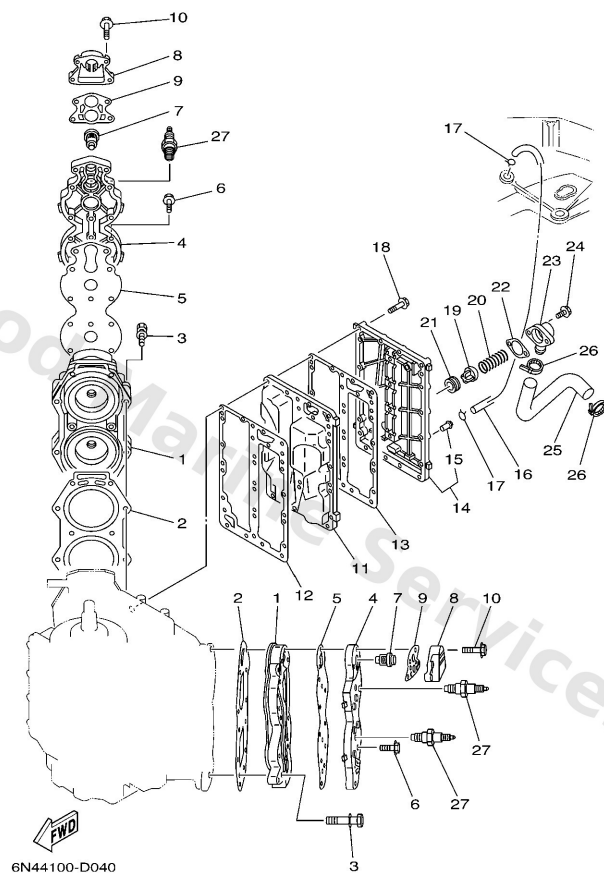
Cylinder & Crankcase 2



B1

Ref	Part	
1	6E51111101S Head, cylinder 1	Buy now
1	6L111111001S Head, cylinder 1	Buy now
2	6E511181A1 Gasket, cylinder head 1	Buy now
3	9011908MA8 Bolt, with washer	Buy now
4	6E511191011S Cover, cylinder head 1	Buy now
5	6E511193A0 Gasket, head cover 1	Buy now
6	9011906MA4 Bolt, with washer	Buy now
7	6E51241130 Thermostat	Buy now
8	6G512413001S Cover, thermostat	Buy now
9	68812414A1 Gasket, cover	Buy now
10	9011906MA6 Bolt, with washer	Buy now
11	6E541111001S Inner cover, exhaust	Buy now
11	6L141111001S Inner cover, exhaust	Buy now
12	6E541112A1 Gasket, exhaust inner cover	Buy now
13	6E541114A0 Gasket, exhaust inner cover	Buy now

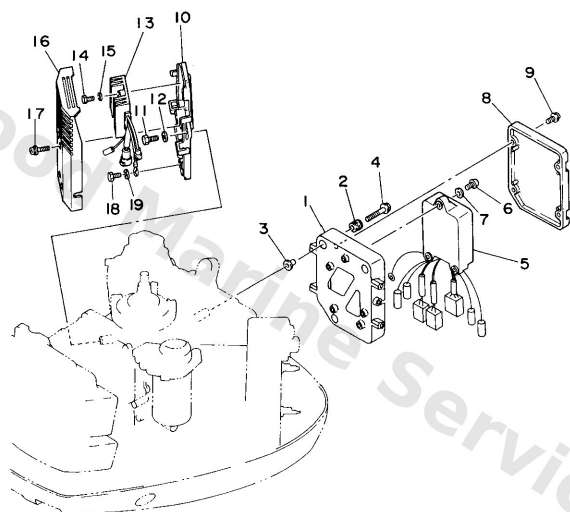
Cylinder & Crankcase 2



B1

Ref	Part	
14	6N741113001S Outer cover, exhaust	Buy now
15	6502437800 Pipe, joint 2	Buy now
16	6E52431200 Pipe 2	Buy now
17	9046708004 Clip, pipe 6162435600	Buy now
18	9011906MA5 Bolt, with washer	Buy now
19	60H1241600 Valve, pressure control	Buy now
20	9050116M11 Spring, compression (688)	Buy now
21	9048020M05 Grommet (688)	Buy now
22	6G511382A1 Gasket 2	Buy now
23	6G511372001S Cover, bypass 2	Buy now
24	9011906MA2 Bolt, with washer	Buy now
25	6E51257600 Hose 1	Buy now
26	9046513M18 Clamp	Buy now
27	9470200247 Plug, spark (br8hs-10)	Buy now
27	9470200309 Plug, spark (br9hs-10)	Buy now

Electrical 1

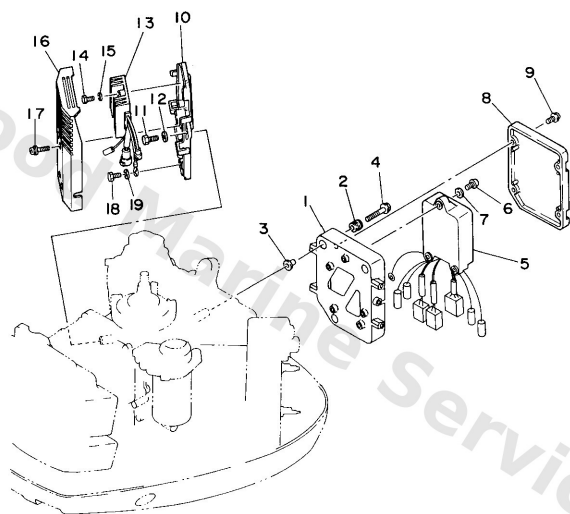


FWD
6N60010-4110

D2

Ref	Part	
1	6N785542011S Bracket	Buy now
2	6A08231700 Damper, ignition coil	Buy now
3	6244254200 Collar	Buy now
4	9011906M59 Bolt, with washer	Buy now
5	6N78554001 C.d.i. unit assembly	Buy now
6	9788006020 Screw pan head	Buy now
7	9299006600 Washer, plain (646)	Buy now
8	6N78553700 Cover	Buy now
9	9015906M11 Screw, with washer(6l2)	Buy now
10	6N7819480094 Bracket	Buy now
11	9701306016 Bolt, hexagon deep recess	Buy now
12	9290306600 Washer, plain (646)	Buy now
13	6R38196000 Rectifier & regulator assembly	Buy now
14	9701306025 Bolt(62y)	Buy now
16	6R38194200 Cover	Buy now

Electrical 1

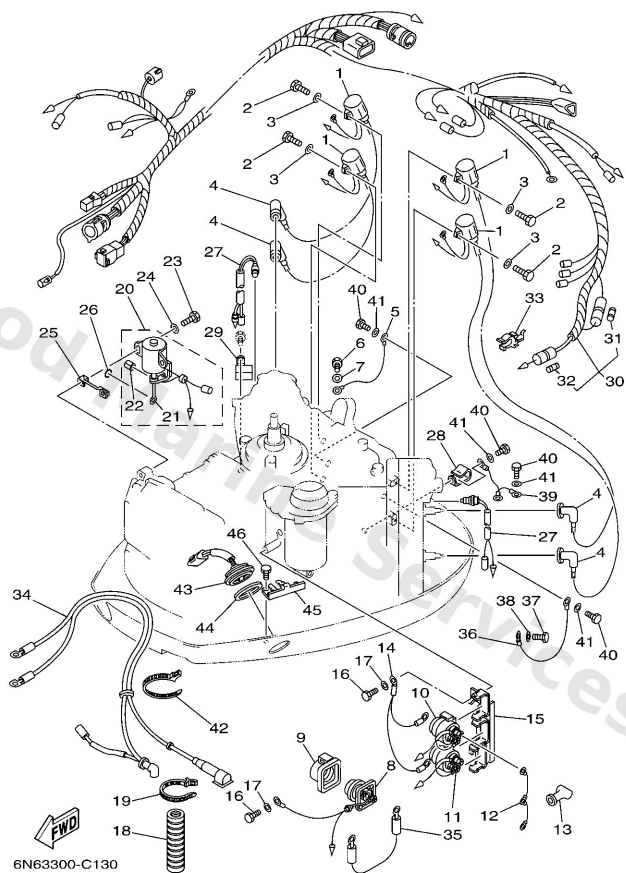



 6N60010-4110

D2

Ref	Part	
17	9015906M08 Screw, with washer(6k7)	Buy now
18	9709506012 Bolt(gh1)	Buy now
19	9299506600 Washer, plain (646)	Buy now

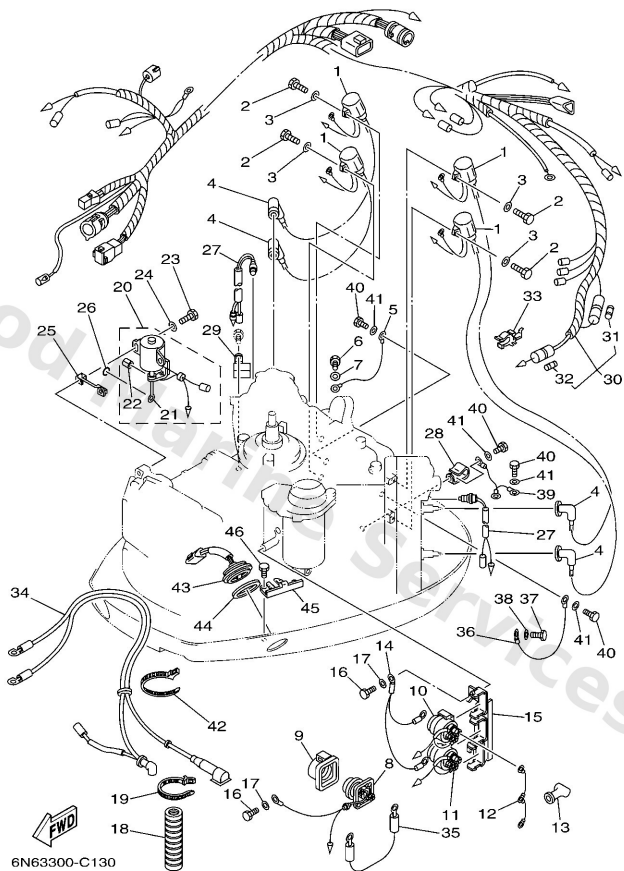
Electrical 2



D3

Ref	Part	
1	6R38557001 Ignition coil assembly	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	6G18237021 Plug cap assembly	Buy now
5	6628251900 Wire, earth lead	Buy now
6	9709506012 Bolt(gh1)	Buy now
8	61A8194100 Starter relay assembly	Buy now
9	6898195210 Holder, starter relay	Buy now
10	6E58195000 Relay assembly	Buy now
11	6E58195A00 Relay assembly	Buy now
12	6G58714910 Connector	Buy now
13	6G58211900 Cover, lead wire	Buy now
14	6E58211600 Wire, minus lead	Buy now
15	6E58194822 Bracket	Buy now
16	9709506016 Bolt, hexagon deep recess	Buy now

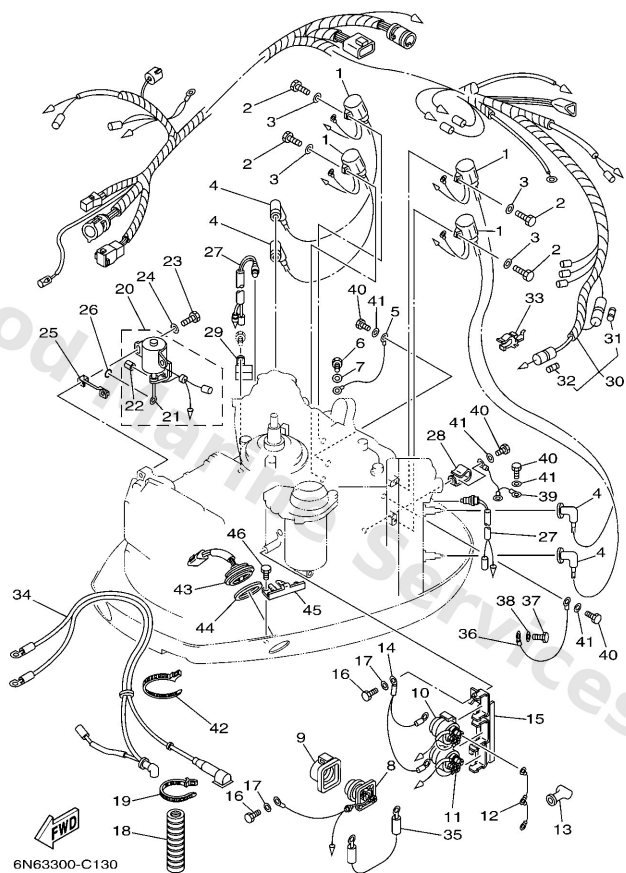
Electrical 2



D3

Ref	Part	
18	6N78355700 Tube	Buy now
19	9046513M18 Clamp	Buy now
20	6N78611000 Solenoid	Buy now
21	6N78611600 Wire, pull	Buy now
22	9160930010 Pin, spring (663)	Buy now
23	9709506030 Bolt(jf7)	Buy now
25	6N78611200 Stay, solenoid	Buy now
26	9321003261 O-ring (663)	Buy now
27	6888256010 Thermo switch assembly	Buy now
28	9046505M87 Clamp	Buy now
29	9046508M89 Clamp	Buy now
30	6N78259020 Wire Harness assembly	Buy now
31	6638215100 Fuse	Buy now
32	7058215100 Fuse (30a)	Buy now
33	6G58215200 Holder, fuse	Buy now

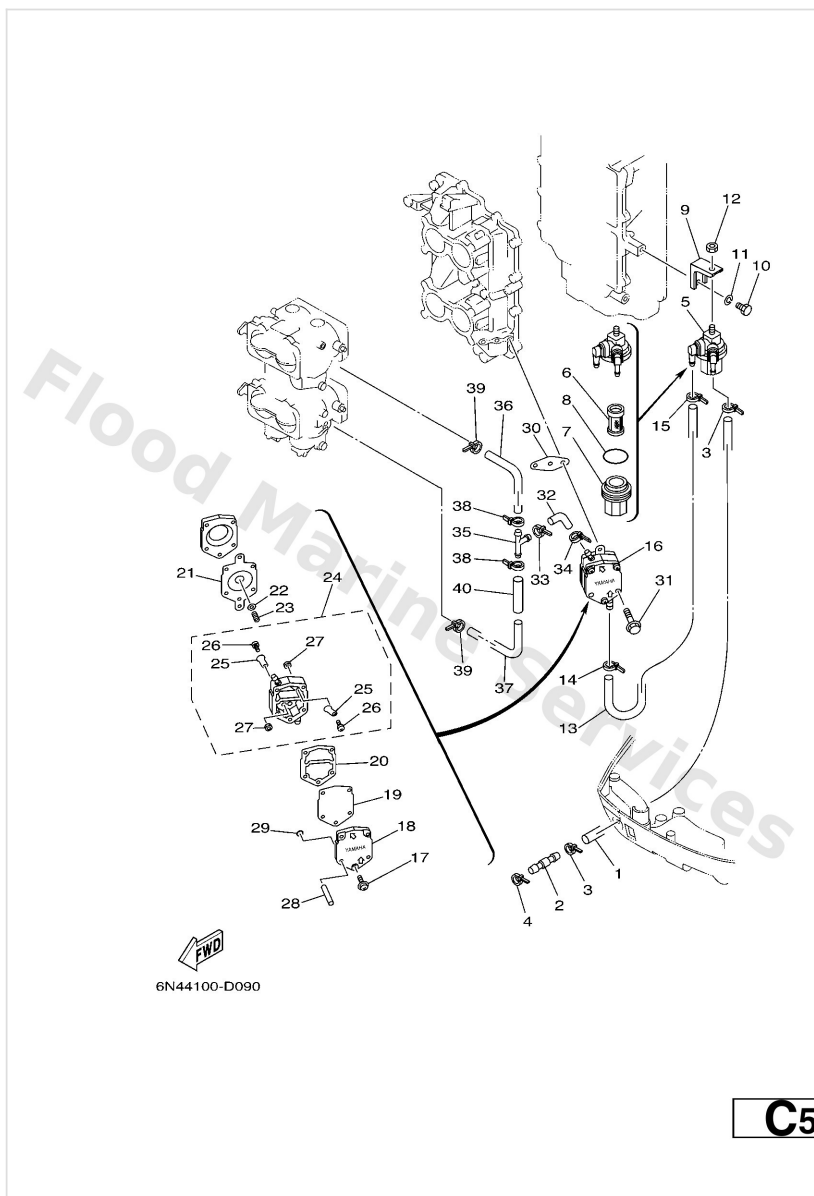
Electrical 2



D3

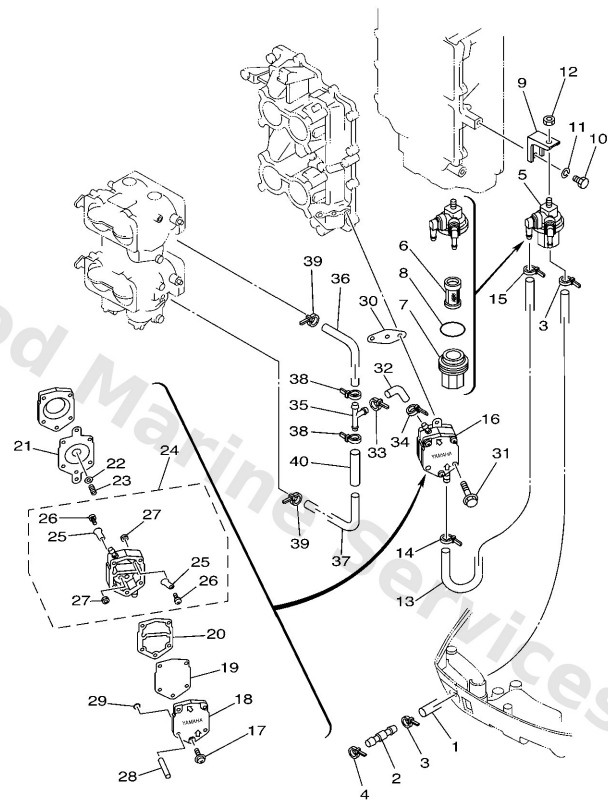
Ref	Part	
34	6N78210502 Battery cable	Buy now
35	6E58211701 Wire, lead	Buy now
36	6R38251900 Wire, earth lead	Buy now
39	6E58253110 Wire, lead	Buy now
43	6R38256300 Trim & tilt switch assembly	Buy now
44	6E58258700 Gasket	Buy now
45	6R38361400 Bracket	Buy now

Fuel 1



Ref	Part	
1	6R32431320 Pipe 3	Buy now
2	6R32437700 Pipe, joint 3	Buy now
3	9046511M10 Clamp	Buy now
5	6R32456000 Filter assembly	Buy now
6	6R32456300 Element, filter	Buy now
7	61N2452100 Cup, filter	Buy now
8	9321032738 O-ring(1wg)	Buy now
9	6E52456600 Bracket, filter	Buy now
10	9701306014 Bolt(gj3)	Buy now
11	9290306100 Washer(6a1)	Buy now
12	9538008600 Nut (661)	Buy now
13	6E52431400 Pipe 4	Buy now
16	6E52441004 Fuel pump assembly	Buy now
17	6E52444401 Screw	Buy now
18	6E52441301 Body 2	Buy now

Fuel 1

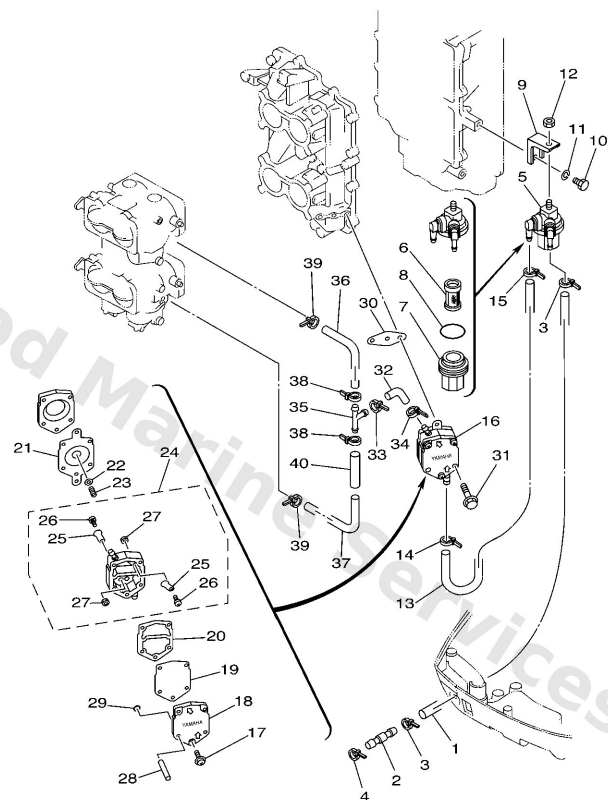


6N44100-D090

C5

Ref	Part	
19	6E52447101 Diaphragm	Buy now
20	6E52443501 Gasket, body 2	Buy now
21	6E52441101 Diaphragm	Buy now
22	6482442400 Seat, spring	Buy now
23	6E52442300 Spring, diaphragm	Buy now
24	6E52441211 Body 1	Buy now
25	6A02442101 Valve, check	Buy now
26	6A01432500 Screw, pan head	Buy now
27	9538003600 Nut (6g8)	Buy now
28	6E52449200 Bush, fuel pump	Buy now
29	6E52448600 O-ring	Buy now
30	65024431A0 Gasket, fuel pump	Buy now
31	9759506550 Bolt, hexagon w/w deep recess	Buy now
32	6G52431610 Pipe 6	Buy now
35	6E52437610 Pipe, joint 1	Buy now

Fuel 1

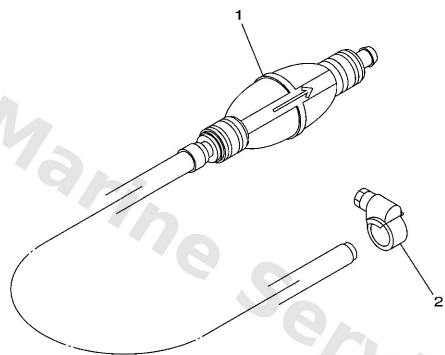


6N44100-D090

C5

Ref	Part	
36	6G52431810 Hose (I90)	Buy now
37	6G52431910 Pipe 9	Buy now
40	9044615M07 Hose(6g4)	Buy now

Fuel 2

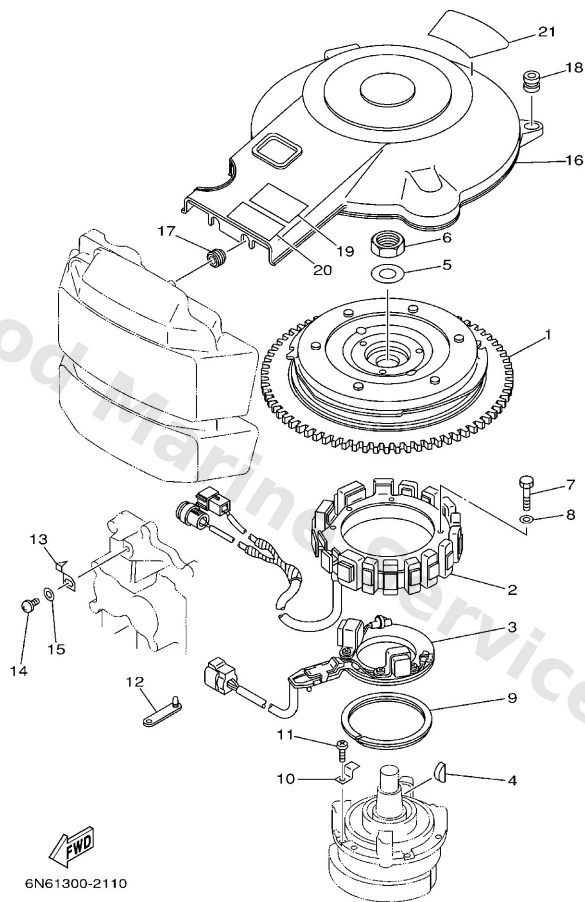



60X1300-3150

C7

Ref	Part	
1	6YK2430742 Fuel pipe comp. 2 AP	Buy now
2	9045010M07 Hose, clamp AP	Buy now

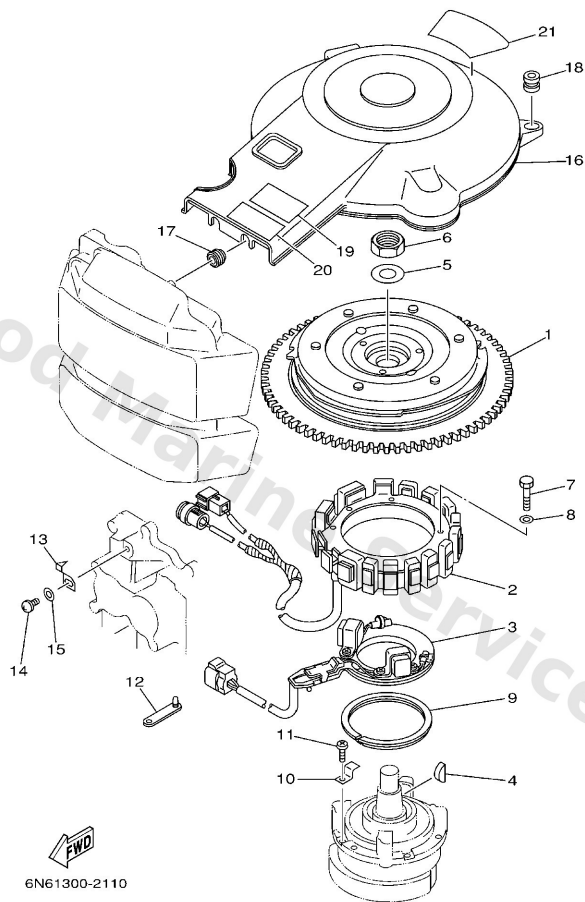
Generator



D1

Ref	Part	
1	6N78555001 Rotor assembly	Buy now
2	6N78551000 Stator assembly	Buy now
3	6N78558010 Coil, pulser	Buy now
4	9028005015 Key, woodruff	Buy now
5	9020121M18 Washer, plate (663)	Buy now
6	9017020137 Nut, hexagon(663)	Buy now
7	9701306065 Bolt(62j)	Buy now
8	9290306600 Washer, plain (646)	Buy now
9	6884161100 Retainer, magneto base 1	Buy now
10	6884161200 Retainer, magneto base 2	Buy now
11	9788006018 Screw, pan head(6e5)	Buy now
12	9046412M00 Clamp	Buy now
13	6E58133200 Plate, timing	Buy now
14	9788506010 Screw pan head	Buy now
15	9299506600 Washer, plain (646)	Buy now

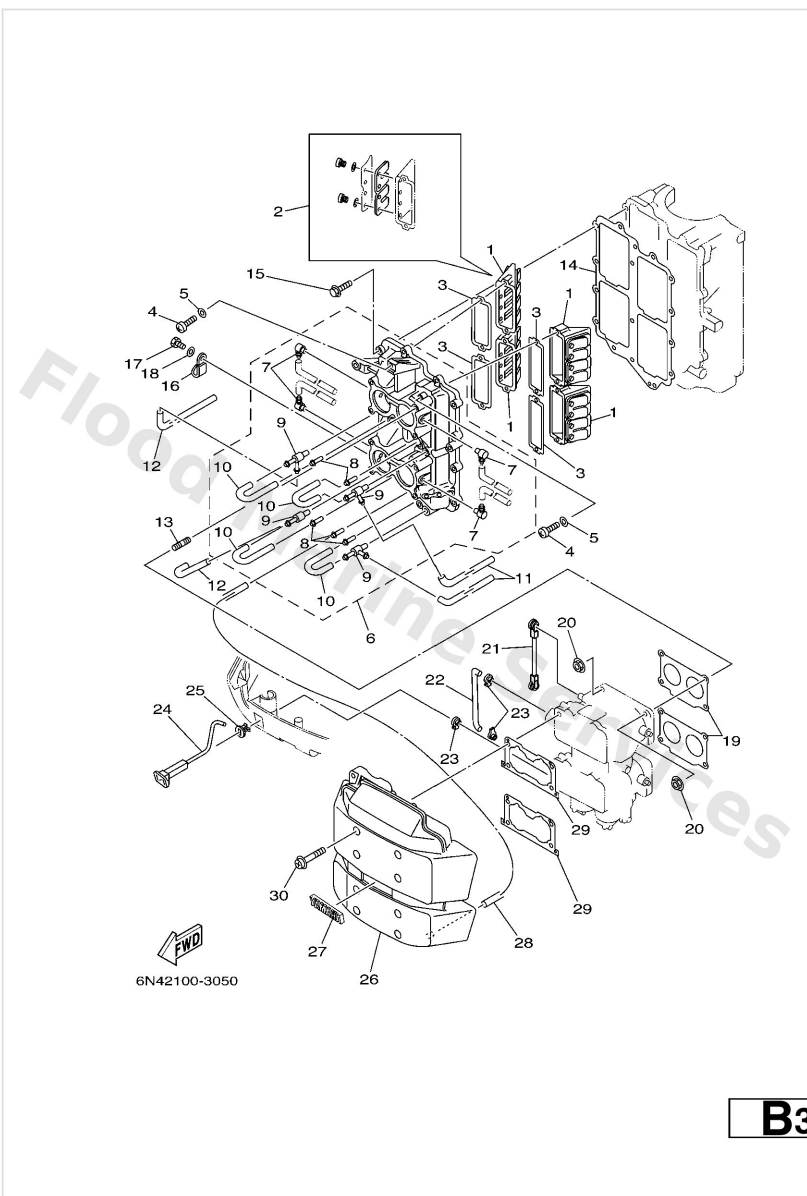
Generator



D1

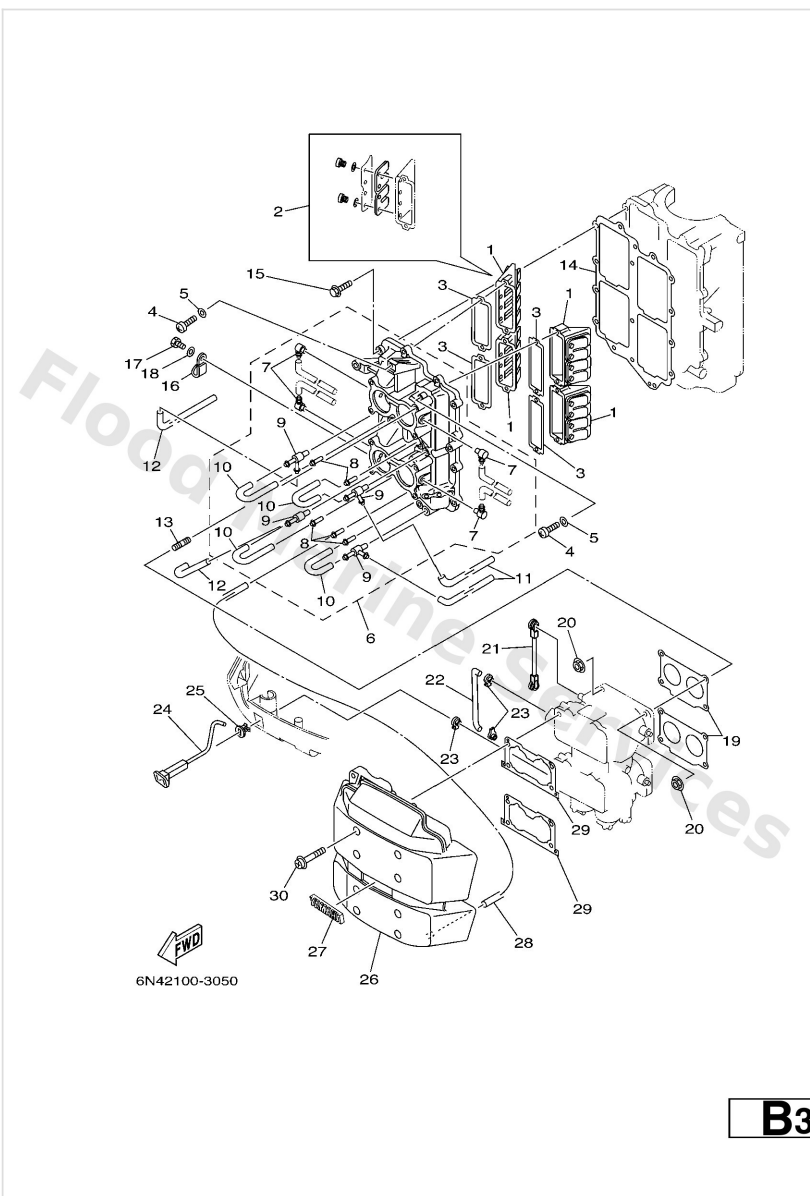
Ref	Part	
16	6N78133700 Cover, flywheel	Buy now
17	9048012M11 Grommet (6a0)	Buy now
18	6638231701 Damper, ignition coil	Buy now
19	6A18362551 Mark 5	Buy now
20	6A18362541 Mark 5	Buy now
21	6E51448800 Label, caution	Buy now

Intake



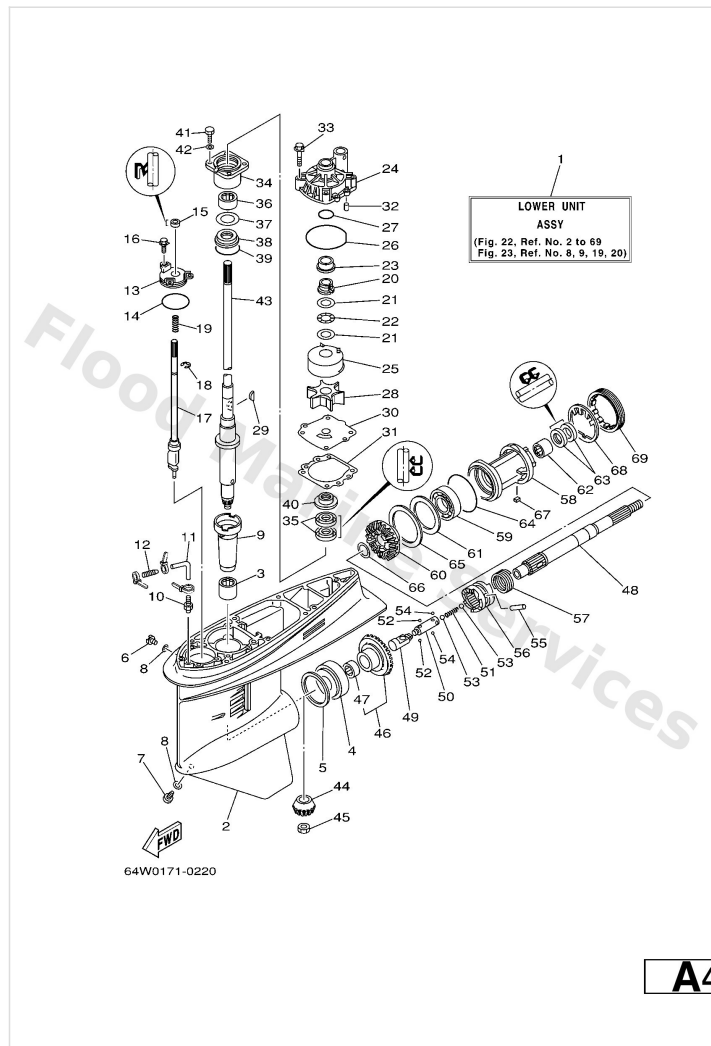
Ref	Part	
1	6E51361000 Reed valve assembly	Buy now
2	6E5W000400 Reed set	Buy now
3	6E513621A1 Gasket, valve seat	Buy now
4	9788005025 Screw, panhead (a93)	Buy now
5	9299005600 Washer, plain (646)	Buy now
6	6E513641111S Manifold 1	Buy now
7	6E51355201 Nozzle	Buy now
8	6241448500 Pipe, joint	Buy now
9	6E51137001 Check valve assembly	Buy now
10	9044507M28 Hose (I200)	Buy now
11	9044507M24 Hose (I390)	Buy now
12	9044507M46 Hose (I390)	Buy now
13	9011606M30 Bolt, stud(6e5)	Buy now
14	6E513645A1 Gasket, manifold 1	Buy now
15	9011906MA3 Bolt, with washer	Buy now

Intake



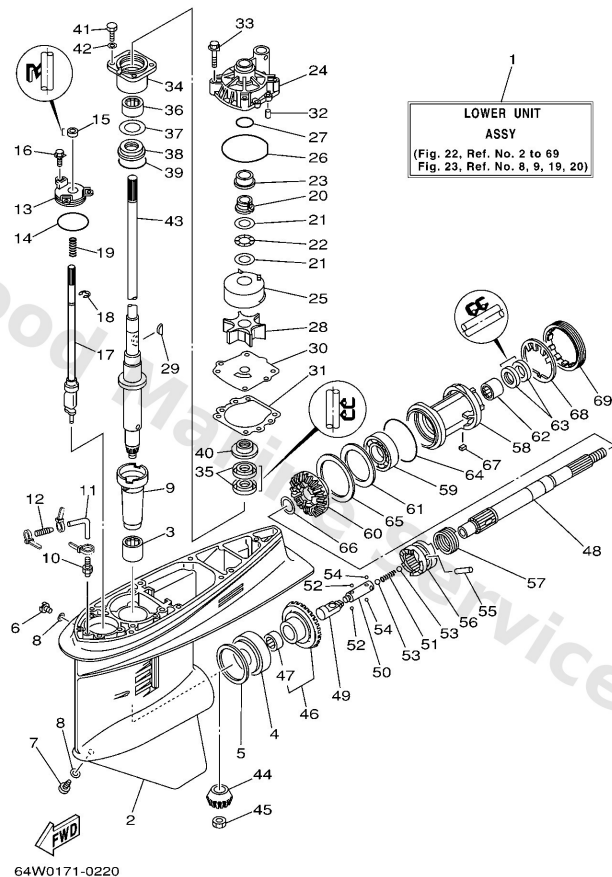
Ref	Part	
16	9046506M86 Clamp	Buy now
17	9709506012 Bolt(gh1)	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	6E514198A2 Gasket	Buy now
20	9017906M28 Nut(63v)	Buy now
21	6E54121701 Rod, accel. lever	Buy now
22	6E54125601 Rod, choke 1	Buy now
23	6614126202 Joint, choke lever	Buy now
24	6N74127100 Knob, choke	Buy now
25	6894127300 Grommet	Buy now
26	6N71444001 Silencer assembly, intake	Buy now
27	6E51441K00 Emblem 1	Buy now
28	9044507258 Hose (I390)	Buy now
29	6K71448300 Gasket	Buy now
30	9015906M14 Screw, with washer(6r3)	Buy now

Lower Casing & Drive 1



Ref	Part	
1	6E545300178D Lower unit assembly L	Buy now
2	6E545301058D Casing, lower	Buy now
3	93315628U9 Brg,cyl-cal roller (6e5)	Buy now
4	93332000U7 Brg,tapered roller 76mm (6e5)	Buy now
5	6E54556701 Shim (t:0.10mm) UR	Buy now
5	6E54556710 Shim (t:0.12mm) UR	Buy now
5	6E54556720 Shim (t:0.15mm) UR	Buy now
5	6E54556730 Shim (t:0.18mm) UR	Buy now
5	6E54556740 Shim (t:0.30mm) UR	Buy now
5	6E54556750 Shim (t:0.40mm) UR	Buy now
5	6E54556760 Shim (t:0.50mm) UR	Buy now
6	9034008002 Plug, straight screw	Buy now
7	6884534110 Plug, drain	Buy now
8	9043008020 Gasket	Buy now
9	6E54553600 Sleeve, drive shaft	Buy now

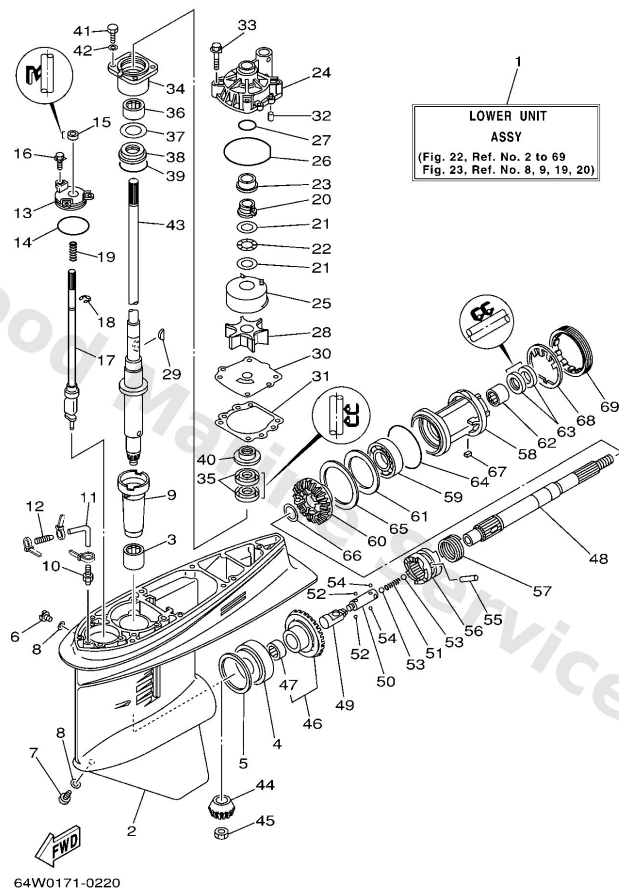
Lower Casing & Drive 1



A4

Ref	Part	
10	6E54537800 Nipple, hose	Buy now
11	9044507ME8 Hose (1250) L	Buy now
12	6E58355810 End, nipple	Buy now
13	6E54532100 Plate	Buy now
14	9321058144 O-ring(47x)	Buy now
15	9310609014 Oil seal	Buy now
16	9011906M10 Bolt, with washer	Buy now
17	6E54415002 Shift cam assembly	Buy now
18	9900108600 Circlip(2r6)	Buy now
19	9050111M10 Spring, compression (663)	Buy now
20	61A4553800 Spacer, 1	Buy now
21	9020122M01 Washer, plate(61a)	Buy now
22	9020622M19 Washer, wave(61a)	Buy now
23	61A4552700 Collar, drive shaft	Buy now
24	61A4431101 Housing, water pump	Buy now

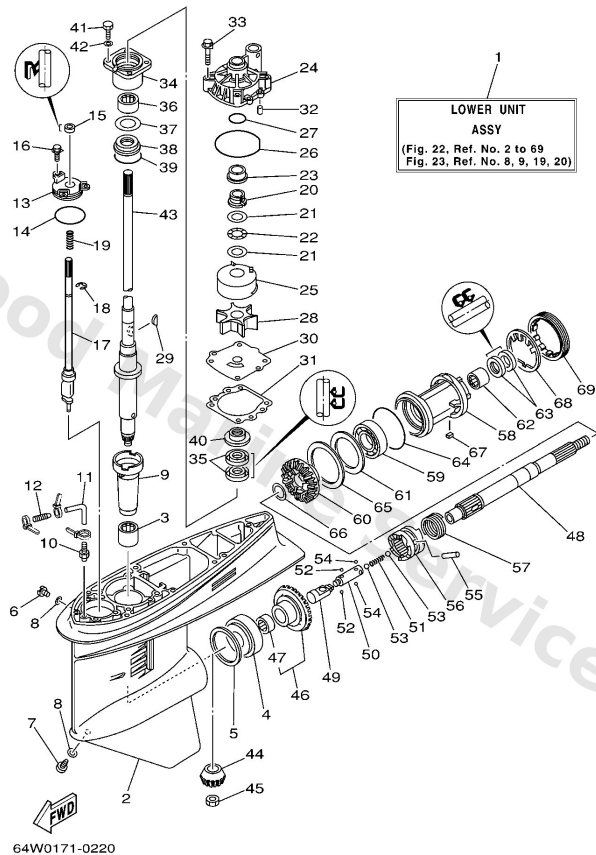
Lower Casing & Drive 1



A4

Ref	Part	
25	61A4432202 Insert, cartridge	Buy now
26	9321086M38 O-ring (6e5)	Buy now
27	9321037160 O-ring (6g8)	Buy now
28	6E54435201 Impeller	Buy now
29	9028004M05 Key, woodruff (6e5)	Buy now
30	6E54432300 Outer plate, cartridge	Buy now
31	6E544315A0 Gasket, water pump	Buy now
32	9360612019 Pin, dowel (614)	Buy now
33	9011908M14 Bolt, with washer	Buy now
34	6E5453310094 Housing, bearing	Buy now
35	9310128M16 Oil seal (6e5)	Buy now
36	93317330U2 Bearing, cylindrical(6k0)	Buy now
37	6E54558701 Shim (t:0.10mm) UR	Buy now
37	6E54558710 Shim (t:0.12mm) UR	Buy now
37	6E54558720 Shim (t:0.15mm) UR	Buy now

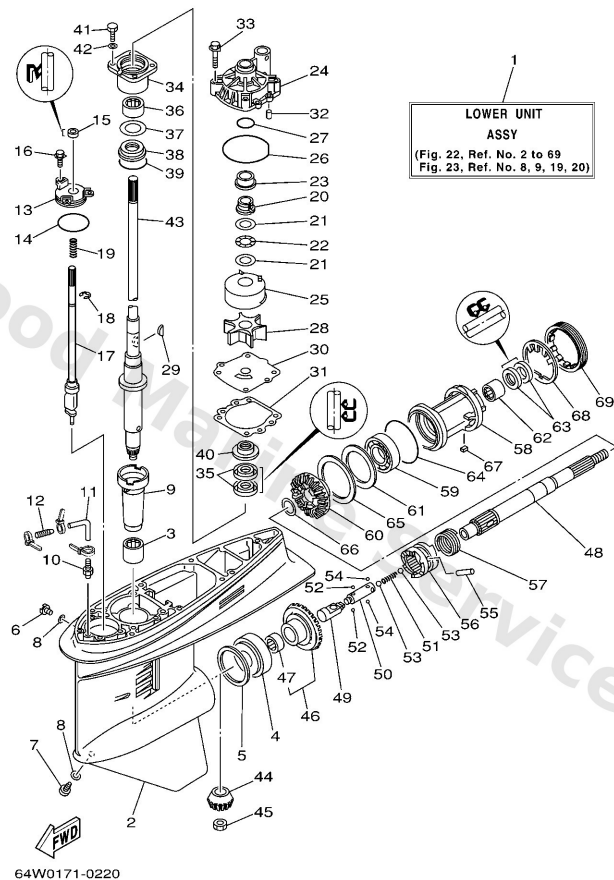
Lower Casing & Drive 1



A4

Ref	Part	
37	6E54558730 Shim (t:0.18mm) UR	Buy now
37	6E54558740 Shim (t:0.30mm) UR	Buy now
37	6E54558750 Shim (t:0.40mm) UR	Buy now
37	6E54558760 Shim (t:0.50mm) UR	Buy now
38	93341930V2 Bearing, thrust(64d)	Buy now
39	9321055M14 O-ring (70e)	Buy now
40	6E54534400 Cover, oil seal	Buy now
41	9709508025 Bolt (62g)	Buy now
42	9299508600 Washer, plain (663)	Buy now
43	6E54550101 Drive shaft comp. L	Buy now
44	6E54555102 Pinion	Buy now
45	9017016M01 Nut, hexagon (688)	Buy now
46	6E54556001 Gear 1 assembly	Buy now
47	93315425U7 Brg,cyl-cal roller (6e5)	Buy now
48	6E54561101 Shaft, propeller	Buy now

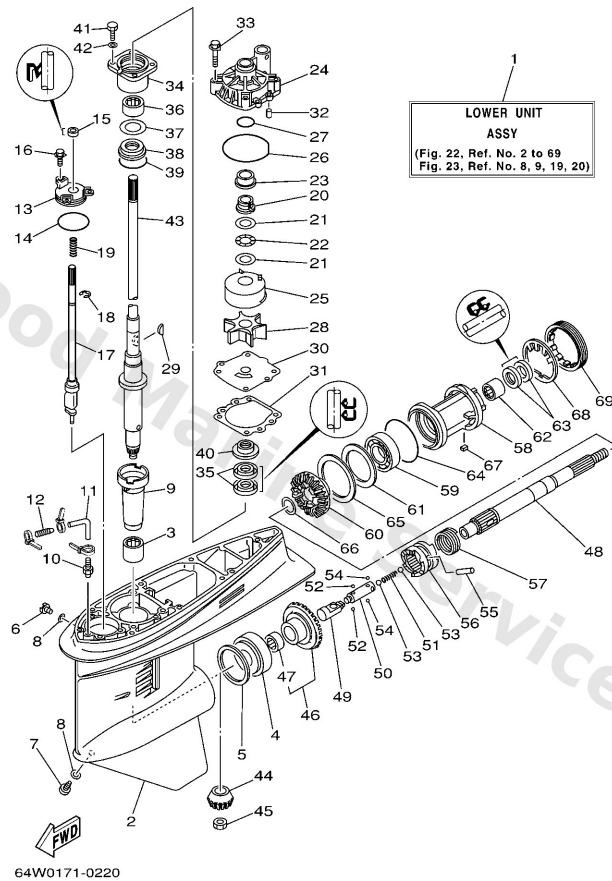
Lower Casing & Drive 1



A4

Ref	Part	
49	6E54564103 Shifter	Buy now
50	6E54563401 Slide, shift	Buy now
51	9050116M37 Spring (6g5)	Buy now
52	9350732009 Ball (12r)	Buy now
53	9351132017 Ball (498)	Buy now
54	9350316003 Ball	Buy now
55	9025008M07 Pin, straight (6g5)	Buy now
56	6E54563101 Clutch, dog	Buy now
57	6E54563301 Ring, cross pin	Buy now
58	6E5453320094 Housing, bearing	Buy now
59	93306208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
60	6E54557101 Gear 2	Buy now
61	6E54557600 Washer, thrust 2	Buy now
62	9331543061 Bearing	Buy now
63	9310130M17 Oil seal (6e5)	Buy now

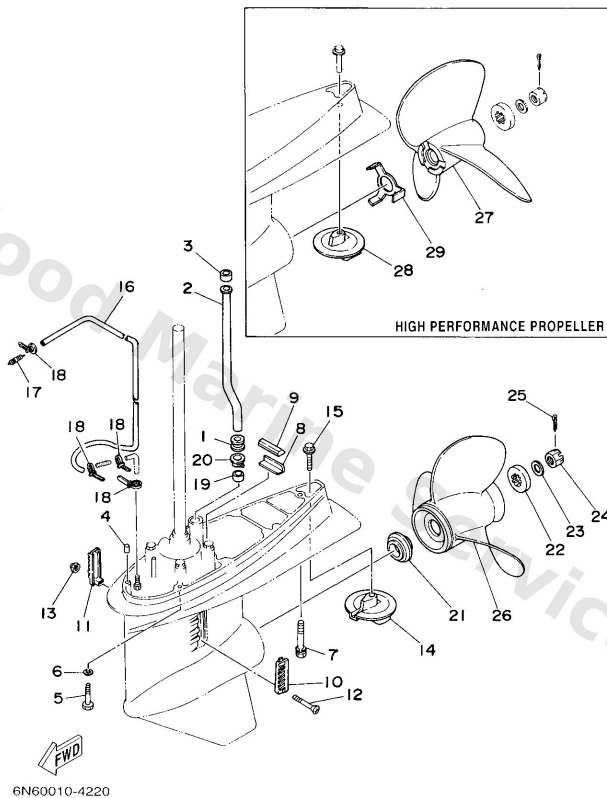
Lower Casing & Drive 1



A4

Ref	Part	
64	9321086M39 O-ring (6e5)	Buy now
65	6L64557700 Shim (t:0.10mm) UR	Buy now
65	6L64557710 Shim (t:0.12mm) UR	Buy now
65	6L64557720 Shim (t:0.15mm) UR	Buy now
65	6L64557730 Shim (t:0.18mm) UR	Buy now
65	6L64557740 Shim (t:0.30mm) UR	Buy now
65	6L64557750 Shim (t:0.40mm) UR	Buy now
65	6L64557760 Shim (t:0.50mm) UR	Buy now
66	9020130M92 Washer (6g5)	Buy now
67	9028204010 Key, strait(663)	Buy now
68	6884538302 Washer, claw	Buy now
69	6884538400 Nut	Buy now

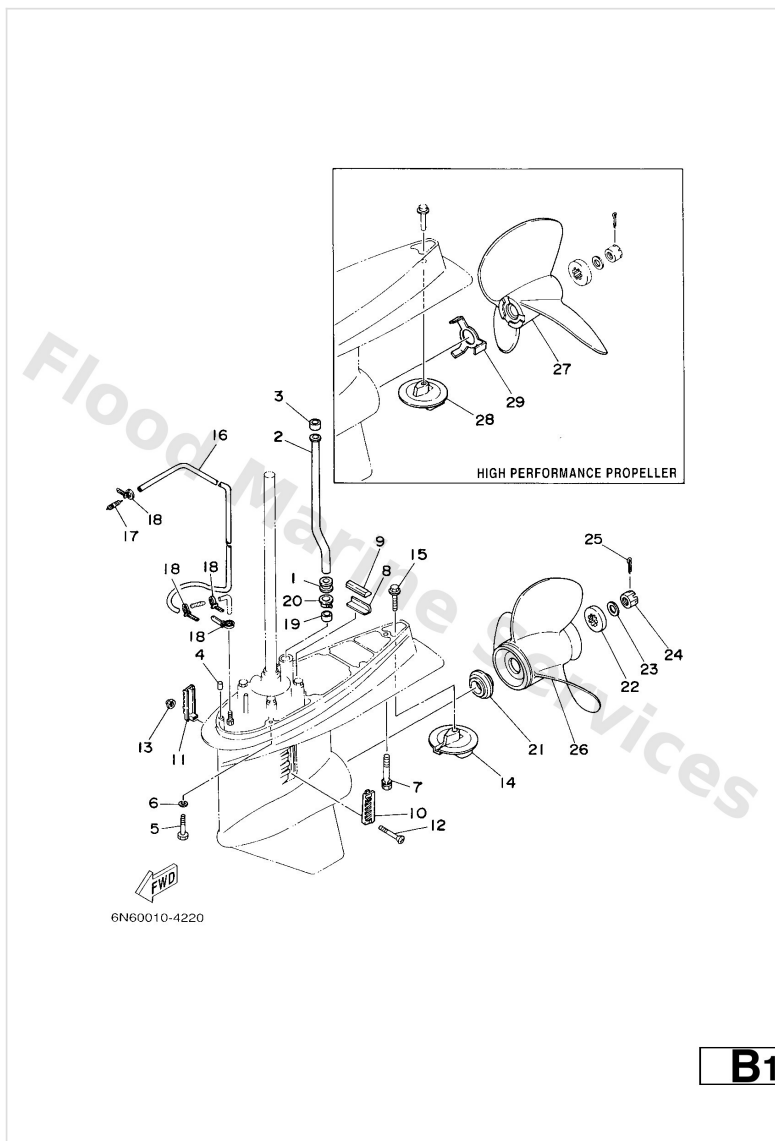
Lower Casing & Drive 2



B1

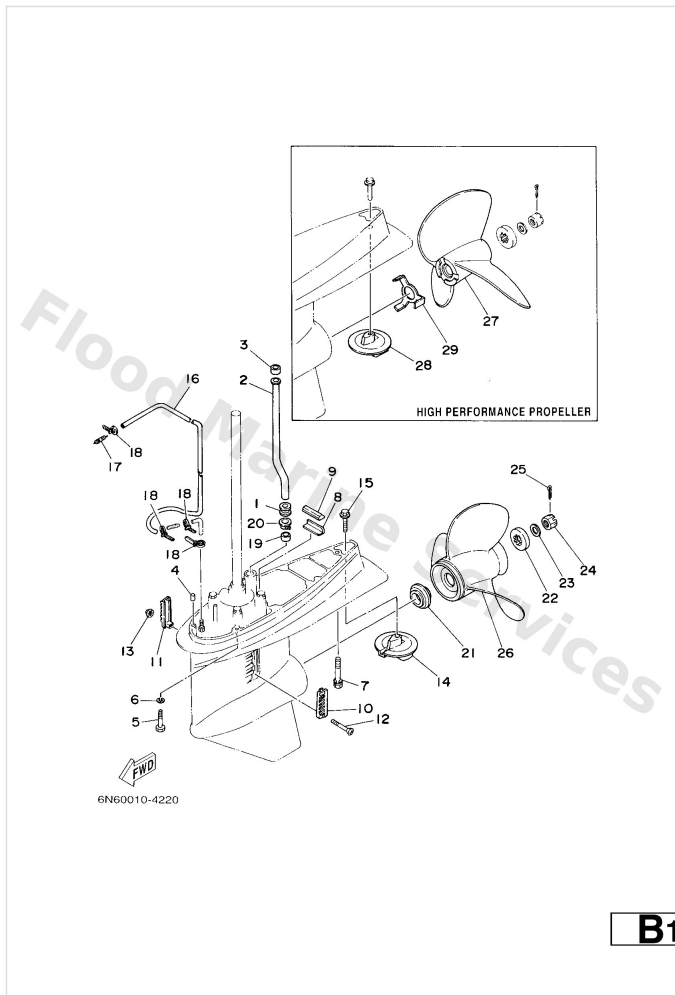
Ref	Part	
1	6E54436600 Damper, water seal 2	Buy now
2	6E54436100 Tube, water L	Buy now
3	6E54436500 Damper, water seal 1	Buy now
4	9360812M05 Pin, dowel b (6e5)	Buy now
5	9707510045 Bolt(64d)	Buy now
6	9299510100 Ybs67-10 washer, spring	Buy now
7	9011910M89 Bolt, with washer	Buy now
8	663453760094 Guide, seal damper	Buy now
9	6884537500 Damper, seal 2	Buy now
10	6884521402 Cover, water inlet	Buy now
11	6884521502 Cover, water inlet	Buy now
12	9015205M07 Screw, countersunk	Buy now
13	9018505002 Nut nylon (sus)(ex4)	Buy now
14	6E54537101 Trim tab	Buy now
15	9010510M00 Bolt, hexagon (663)	Buy now

Lower Casing & Drive 2



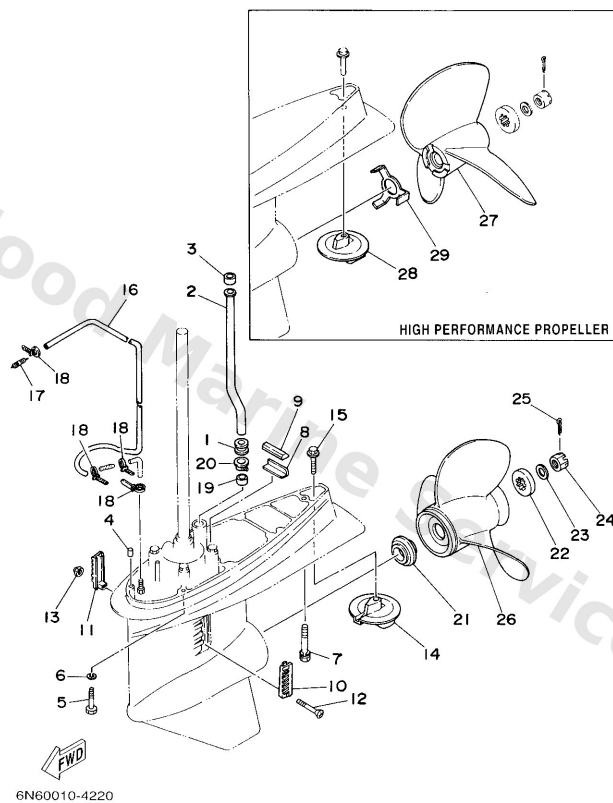
Ref	Part	
16	9044507MF0 Hose (I1160)	Buy now
17	6E58355800 End, nipple	Buy now
18	9046511M10 Clamp	Buy now
20	6E54431200 Cover, water pump housing	Buy now
21	6E54598701 Spacer 1	Buy now
22	6884599701 Spacer 2	Buy now
23	9299018200 Washer (6e5)	Buy now
24	9017118M04 Nut, castle (6e5)	Buy now
25	9149040030 Pin, cotter (663)	Buy now
26	6E54594100EL Propeller (3x13x19-k) UR	Buy now
26	6E54594300EL Propeller (3x12-5/8"x21"-k) UR	Buy now
26	688459300298 Propeller (3x13x17) UR	Buy now
26	688459326098 Propeller (3x13-1/2"x14"-k) UR	Buy now
26	688459700398 Propeller (3x13"x19"-k) UR	Buy now
26	688459720298 Propeller (3x13"x21"-k) UR	Buy now

Lower Casing & Drive 2



Ref	Part	
26	688459740298 Propeller (3x13"x23"-k) UR	Buy now
26	688459760198 Propeller (ss 3x13"x25"-k) UR	Buy now
26	688459786098 Propeller (3x13-1/2"x16"-k) UR	Buy now
26	6E54594501EL Propeller (3x13-1/4x17-k) UR	Buy now
26	6E54594700EL Propeller (3x13-1/2x15-k) UR	Buy now
26	6E54594900EL Propeller (3x13-5/8"x13"-k) UR	Buy now
26	6E54595200EL Propeller (3x13"x23"-k) UR	Buy now
26	6E54595400EL Propeller (3x14"x11"-k) UR	Buy now
26	6E54595600EL Propeller (3x13"x25"-k) UR	Buy now
27	6E54597010 Propeller (ss 3x14"x20"-p) UR	Buy now
27	6E54597210 Propeller (ss 3x14"x24"-p) UR	Buy now
27	6E54597410 Propeller (ss 3x14"x28"-p) UR	Buy now
27	6E54597610 Propeller assembly (3x14"x22"-p) UR	Buy now
27	6E54597810 Propeller assembly (3x14"x26"-p) UR	Buy now
28	6E54537110 Tab-trim	Buy now

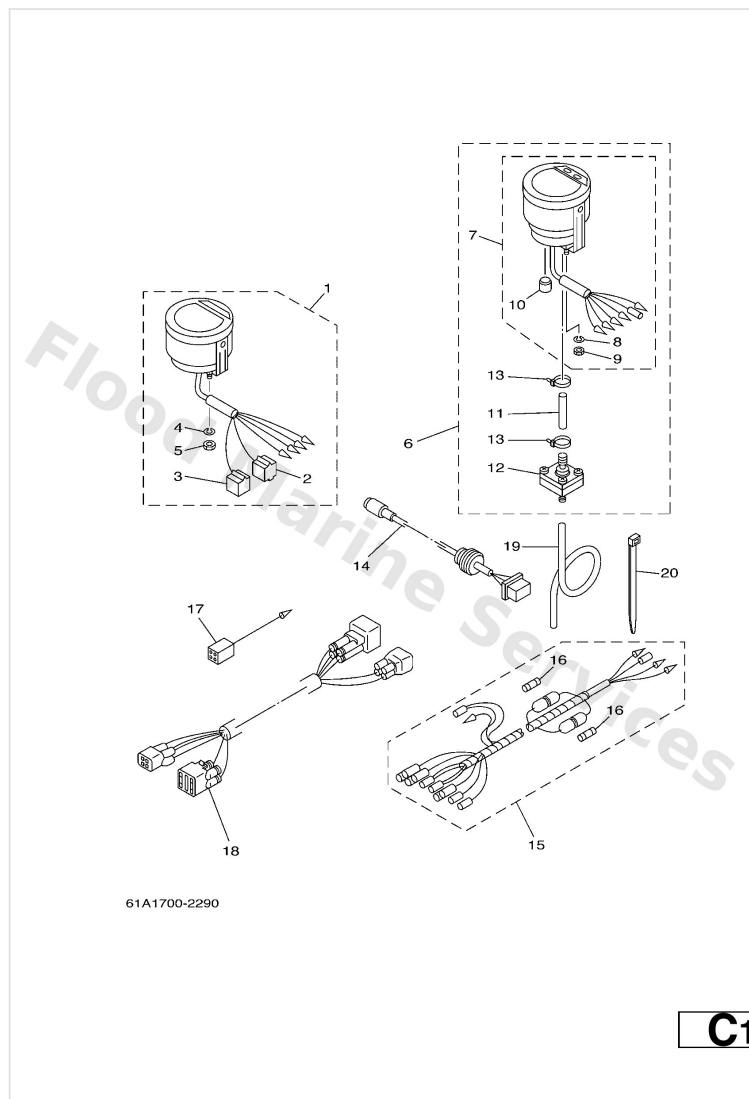
Lower Casing & Drive 2



B1

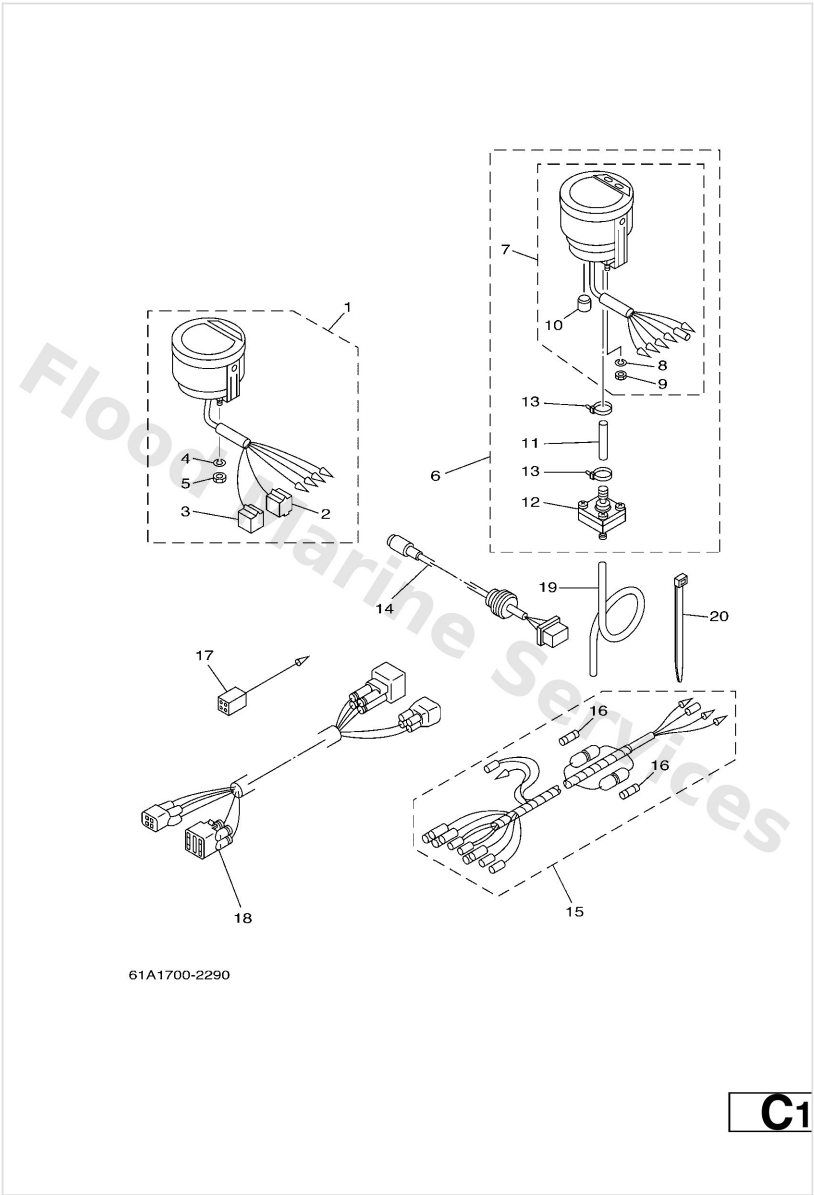
Ref	Part	
29	6E54599410 Plate, tooth	Buy now

Meter



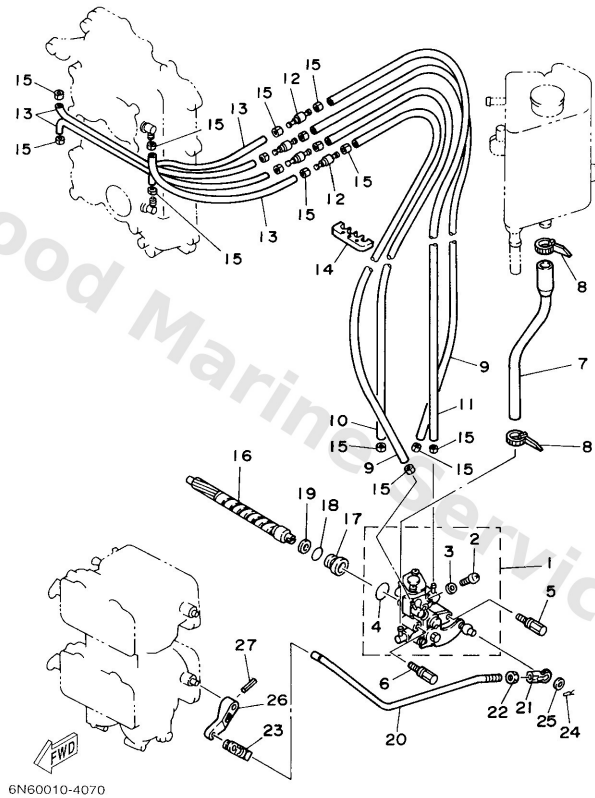
Ref	Part	
1	6Y58350T03 Digital tachometer assembly AP	Buy now
2	9E45004433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E45004533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	9299004100 Ybs67-4 washer, spring	Buy now
5	9538004600 Nut,hex	Buy now
6	6Y58350055 Meter assembly AP	Buy now
7	6Y583570S5 Speedometer assembly	Buy now
10	6Y583533T2 Grommet	Buy now
11	6Y58355731 Tube	Buy now
12	6Y58372800 Connector assembly	Buy now
20	9046511M10 Clamp AP	Buy now
14	6Y587122S0 Cord assembly 1 AP	Buy now
15	6Y583553M0 Wire, lead (l=2.5m) AP	Buy now
16	1E68215100 Fuse (10a)	Buy now
17	6Y58211700 Wire, lead AP	Buy now

Meter



Ref	Part	
18	68F8255380 Extension, wire lead (8m) AP	Buy now
19	6Y58355710 Tube (8m) AP	Buy now

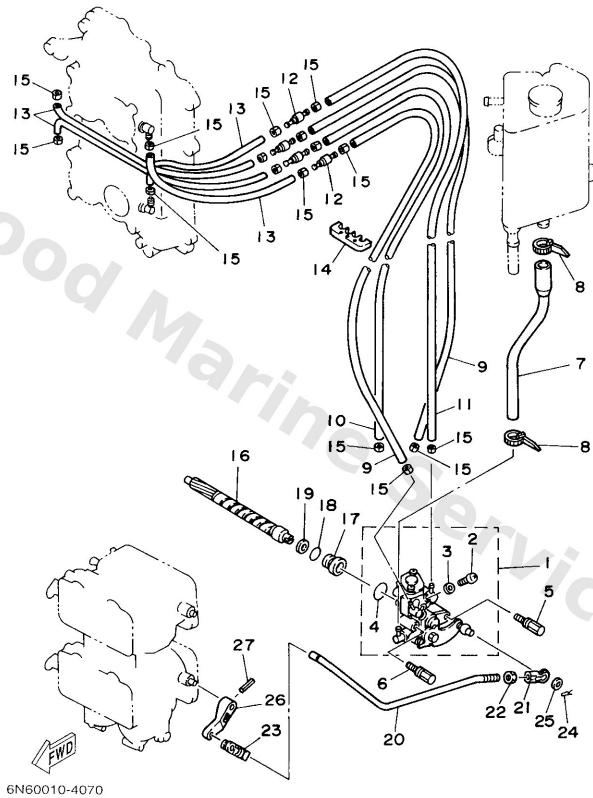
Oil Pump



B7

Ref	Part	
1	6N61320000 Oil injection pump assembly	Buy now
1	6N71320000 Oil injection pump assembly	Buy now
2	6R31347100 Screw	Buy now
3	6L21347500 Gasket, breather bolt	Buy now
4	9321019MA7 O-ring(6r0)	Buy now
5	9010906M40 Bolt(6h0)	Buy now
6	9010906M39 Bolt(6h0)	Buy now
7	6N71341600 Pipe, oil 1	Buy now
8	9046511M10 Clamp	Buy now
9	9044507M89 Hose (l390)	Buy now
10	9044507196 Hose (l200)	Buy now
11	9044507M72 Hose (l390)	Buy now
12	6R31318310 Valve, check	Buy now
13	9044507M87 Hose(62t)	Buy now
14	9046407M06 Clamp (6e5)	Buy now

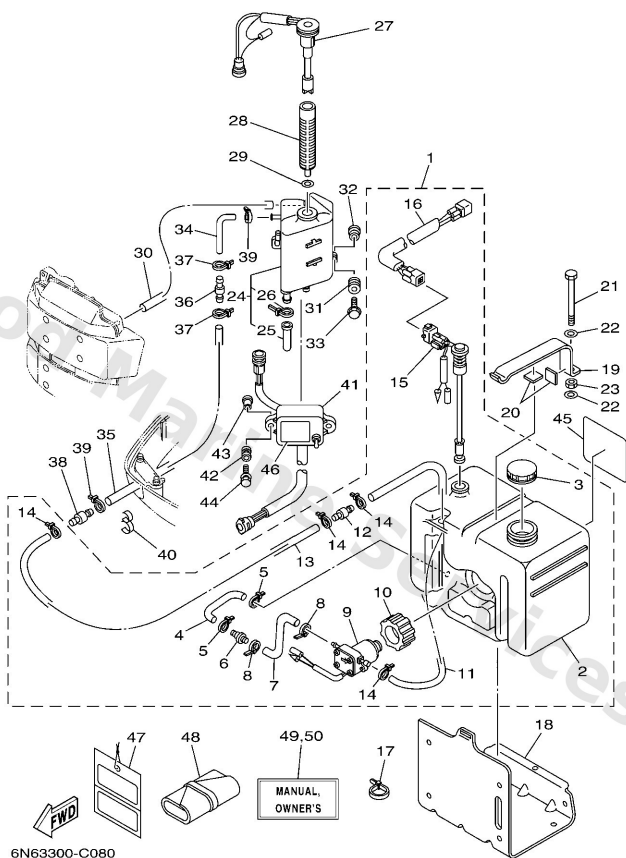
Oil Pump



B7

Ref	Part	
15	9046807M02 Clip (6e5)	Buy now
16	6R31153700 Gear, driven	Buy now
17	6R31311700 Collar, distance	Buy now
18	9321013M04 93210-13m04	Buy now
19	9020208M44 Washer, plate(6r3)	Buy now
20	6R34124100 Rod, link	Buy now
21	6H14123700 Joint, link	Buy now
22	9538005600 Nut, hexagon (663)	Buy now
23	6R54123700 Joint, link	Buy now
24	9046805M03 Clip(6j8)	Buy now
25	9020205088 Washer, plate (666)	Buy now
26	6E51427601 Lever	Buy now
27	9169030016 Pin, spring	Buy now

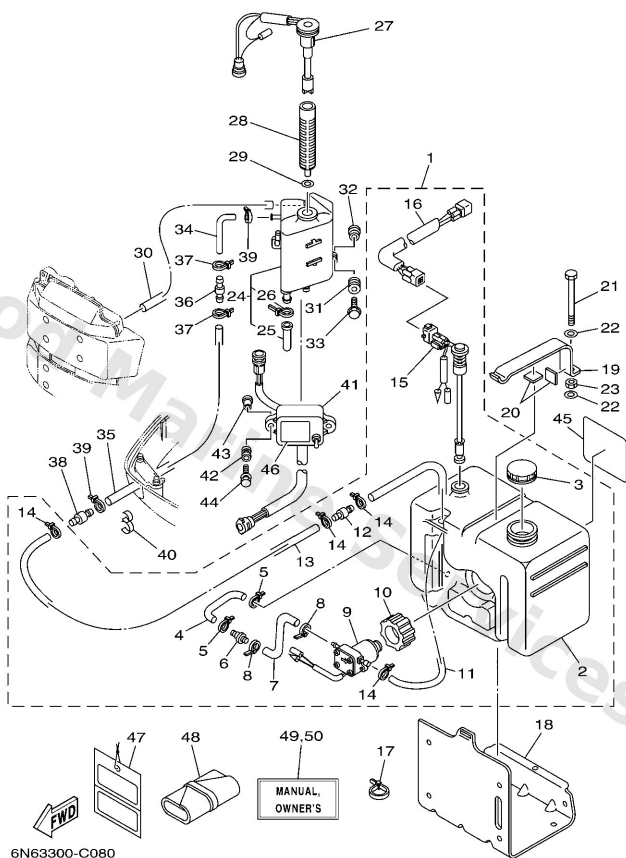
Oil Tank



C2

Ref	Part	
1	61A2170820 Sub oil tank assembly.	Buy now
2	6E52173320 Sub tank, oil (10.5l)	Buy now
3	6E52177003 Oil tank cap assembly	Buy now
4	6E52432200 Pipe 11	Buy now
5	9046511M10 Clamp	Buy now
6	6462425102 Strainer 1	Buy now
7	6E52431901 Pipe, oil	Buy now
9	6E58190001 Oil feed pump assembly	Buy now
10	6E58192200 Grommet	Buy now
11	6E52432101 Pipe 10	Buy now
12	6E52437900 Pipe, joint 4	Buy now
13	9044511M26 Hose (l8000)	Buy now
15	6E58572005 Oil level gauge assembly	Buy now
16	6R38572180 Wire, lead	Buy now
17	9046513M11 Clamp (6e5)	Buy now

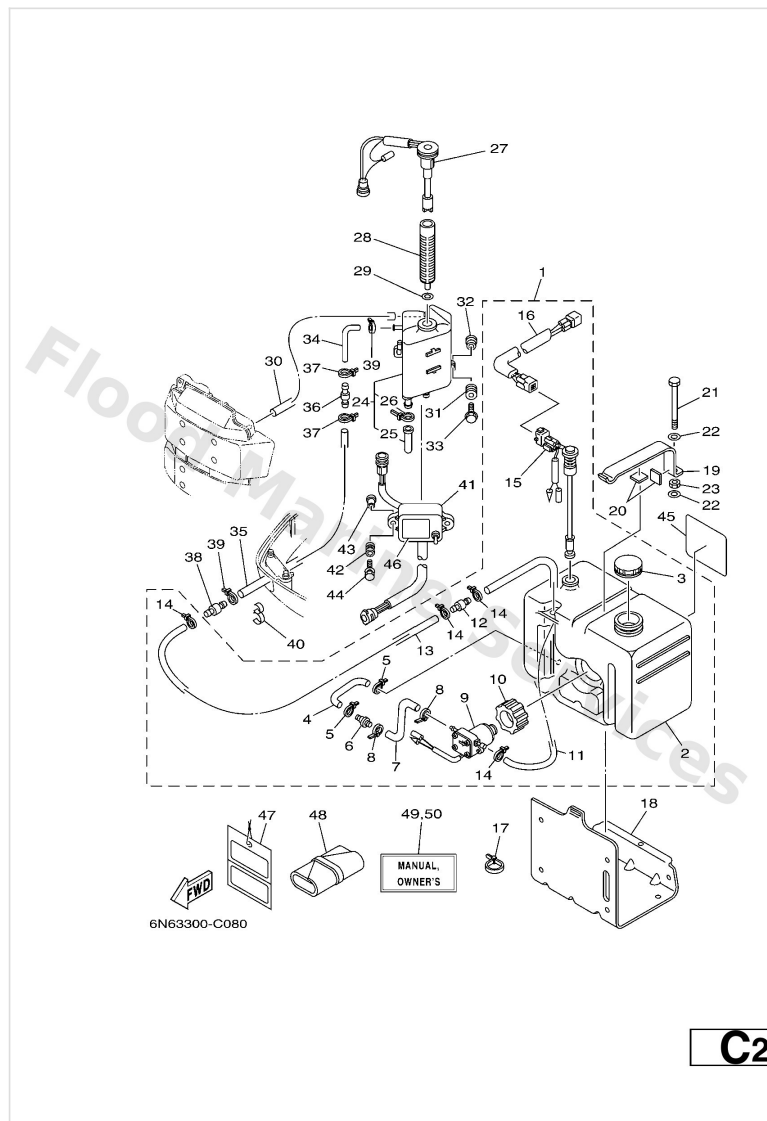
Oil Tank



C2

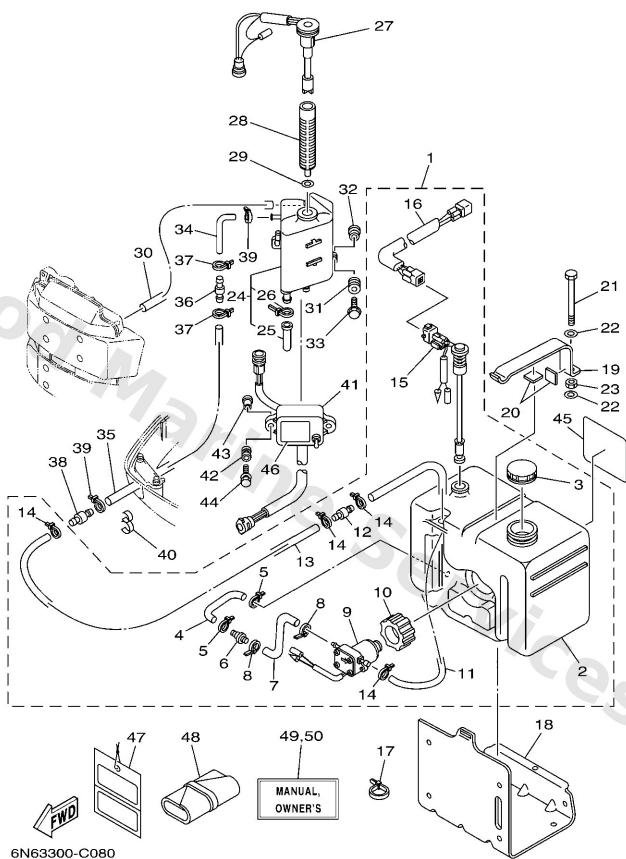
Ref	Part	
18	6E5217340133 Holder, oil sub tank	Buy now
19	6E5217980133 Bracket, damper	Buy now
20	6E52174600 Damper	Buy now
21	9708006100 Bolt, hexagon	Buy now
22	9299006600 Washer, plain (646)	Buy now
23	9538006600 Nut(661)	Buy now
24	6E52175005 Oil tank assembly	Buy now
25	6E51344800 Cap, oil tank	Buy now
27	6G78573004 Oil level gauge assembly	Buy now
28	6E51341100 Strainer, oil	Buy now
29	6E51341400 Gasket, strainer cover	Buy now
30	9044505M02 Hose (I700)	Buy now
31	6A08231700 Damper, ignition coil	Buy now
32	6244254200 Collar	Buy now
33	9011906M65 Bolt, with washer	Buy now

Oil Tank



Ref	Part	
34	64E2432300 Pipe 12	Buy now
35	9044512207 Hose (I3000)	Buy now
40	9046413M34 Clamp(6r3)	Buy now
41	6N78574000 Control unit assembly	Buy now
45	6E51343762 Mark Caution	Buy now
46	6E58571160 Mark Caution	Buy now
47	61H2819R31 Tag Warning	Buy now
48	656W281002 Tool kit	Buy now
49	6N62819970D0 115c/130b UR (NL)	Buy now
49	6N62819970E0 115c/130b UR (E)	Buy now
49	6N62819970F0 115c/130b UR (F)	Buy now
49	6N62819970G0 115c/130b UR (D)	Buy now
49	6N62819970H0 115c/130b UR (I)	Buy now
49	6N62819970S0 115c/130b UR (ES)	Buy now
50	6N62819987K0 115c/130b UR (DK)	Buy now

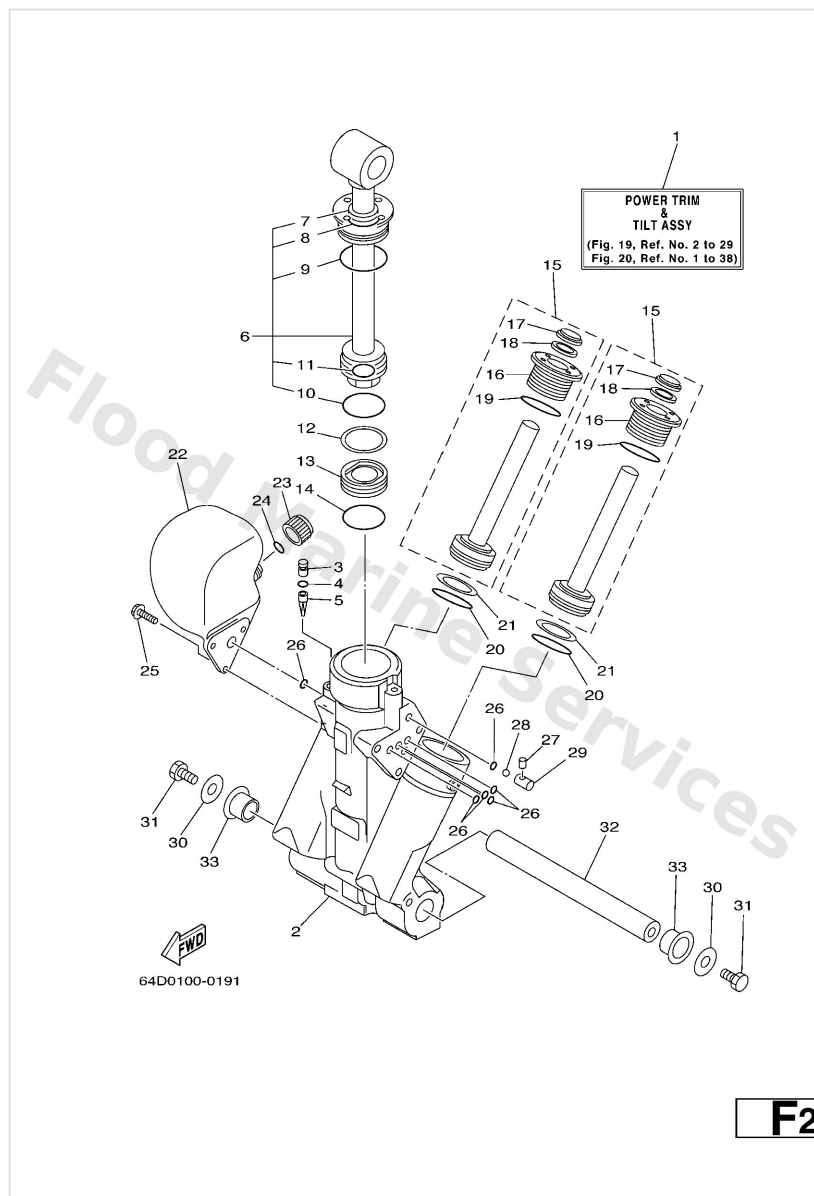
Oil Tank



C2

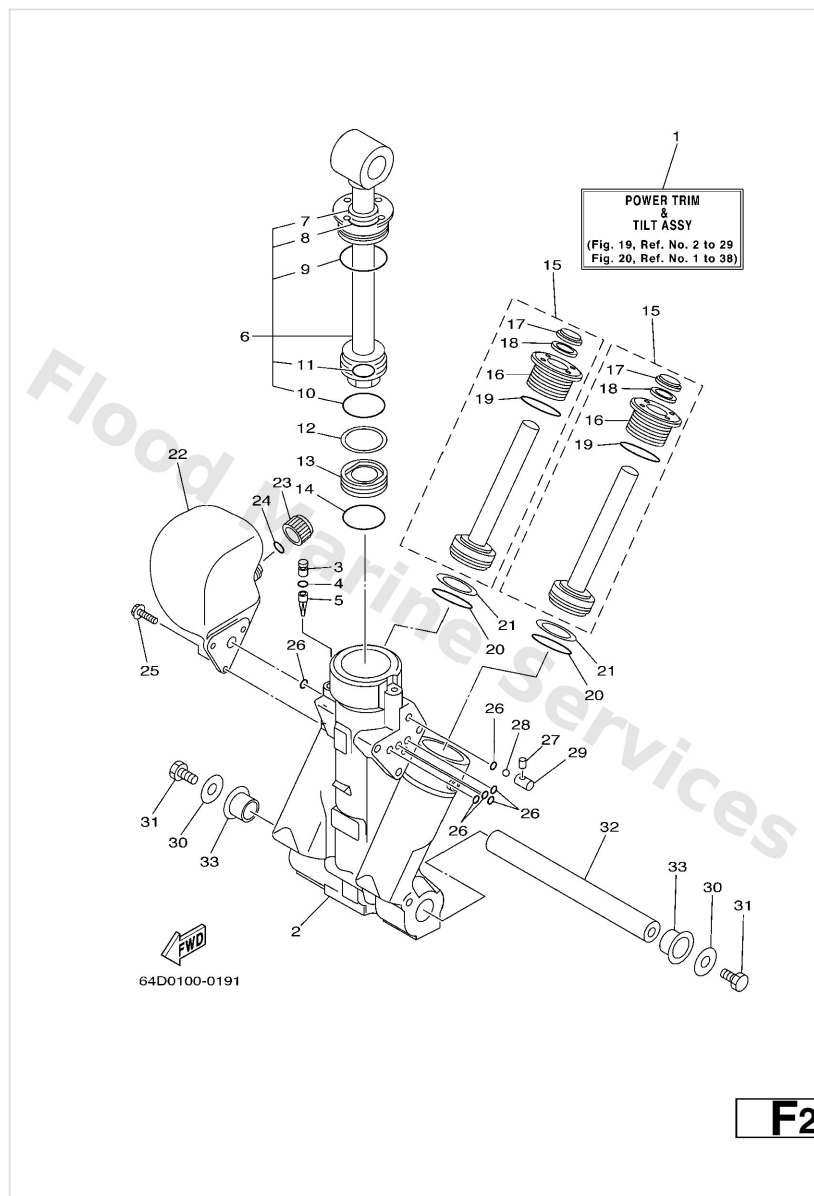
Ref	Part	
50	6N62819987L0 115c/130b UR (SF)	Buy now
50	6N62819987M0 115c/130b UR (S)	Buy now
50	6N62819987N0 115c/130b UR (N)	Buy now
50	6N62819987P0 115c/130b UR (P)	Buy now
50	6N62819987R0 115c/130b UR (GR)	Buy now

Power Trim & Tilt Assy 1



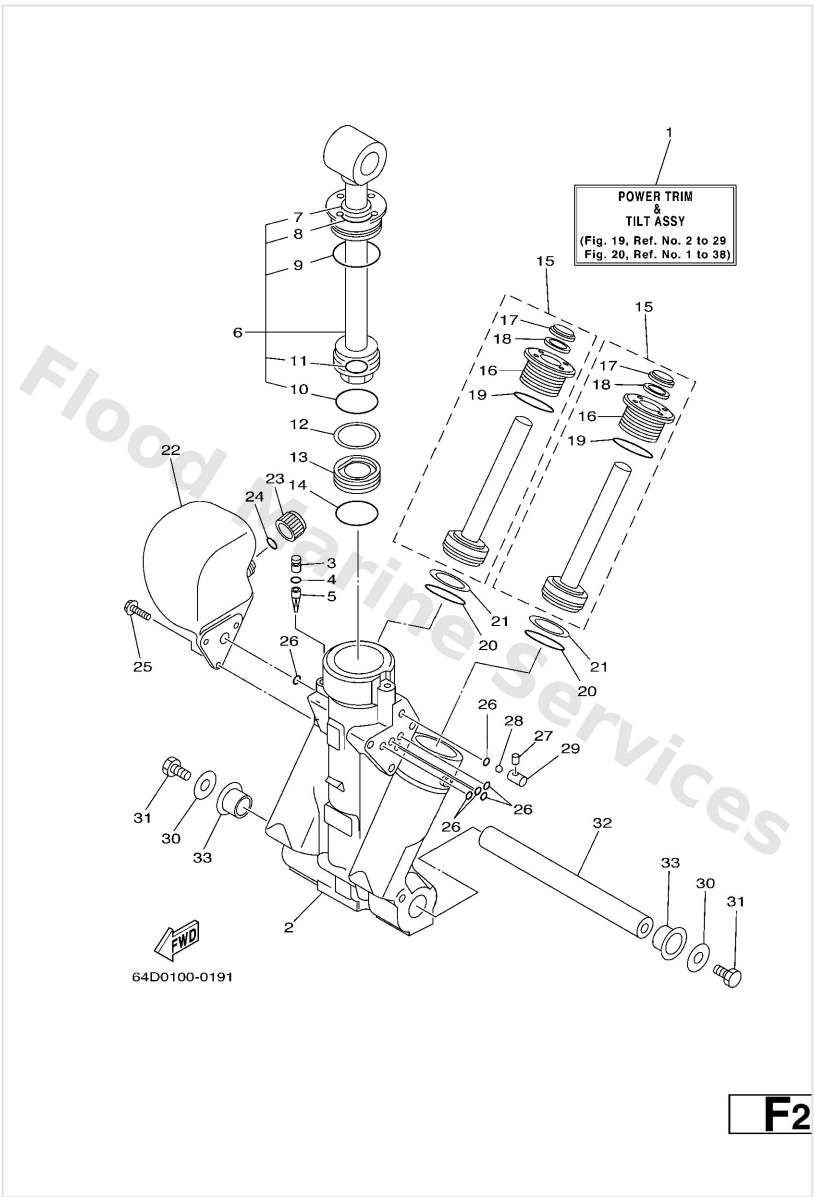
Ref	Part	
1	64E43800024D Power trim & tilt assembly	Buy now
2	64E4382501 Housing Trim & Tilt	Buy now
3	64E4388J00 Plug 2	Buy now
4	9321010M74 O-ring	Buy now
5	64E4381700 Filter 2	Buy now
6	64E4381000 Tilt piston sub assembly	Buy now
7	64E4389800 Seal, dust 2	Buy now
8	64E4386700 O-ring 7	Buy now
9	64E4386600 O-ring 6	Buy now
10	6E54386200 O-ring 2	Buy now
11	64E4388300 O-ring 10	Buy now
12	6E54387200 Ring, back-up 2	Buy now
13	6E54381402 Piston, free	Buy now
15	64E4382000 Trim piston sub assembly	Buy now
16	64E4382100 Screw, trim cylinder end	Buy now

Power Trim & Tilt Assy 1



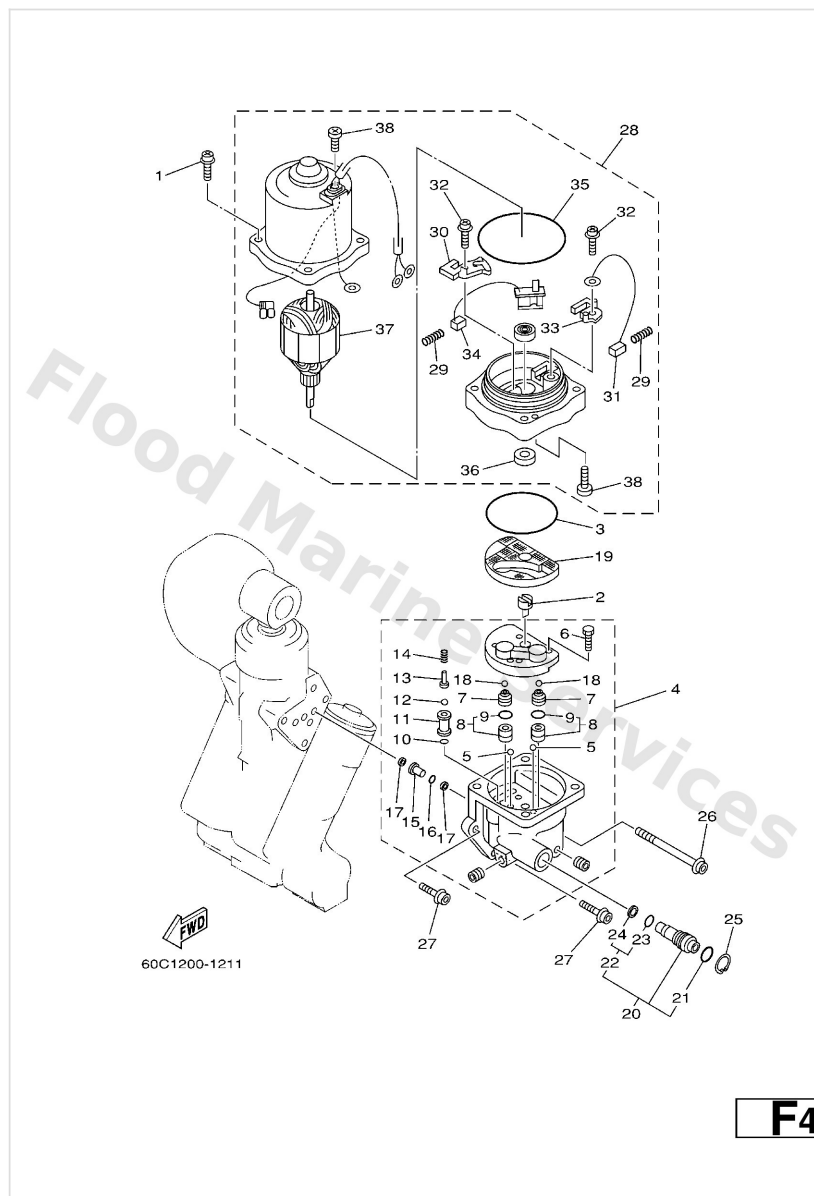
Ref	Part	
17	64E4382200 Seal, trim dust	Buy now
18	64E4384J00 Seal, trim down	Buy now
19	6G54386400 O-ring 4	Buy now
20	6E54386400 O-ring 4	Buy now
21	6E54387401 Ring, back-up 4	Buy now
22	64E4382800 Body, reservoir	Buy now
23	64E4382900 Plug, reservoir	Buy now
24	64E4389700 O-ring	Buy now
25	64E4388E00 Bolt ,screw (l:14mm)	Buy now
26	64E4386900 O-ring 9	Buy now
27	64E4381G00 Pin 1	Buy now
28	6E54385800 Ball 1	Buy now
29	64E4382G00 Valve seat	Buy now
30	9020108M14 Washer, plate	Buy now
31	9708008016 Bolt	Buy now

Power Trim & Tilt Assy 1



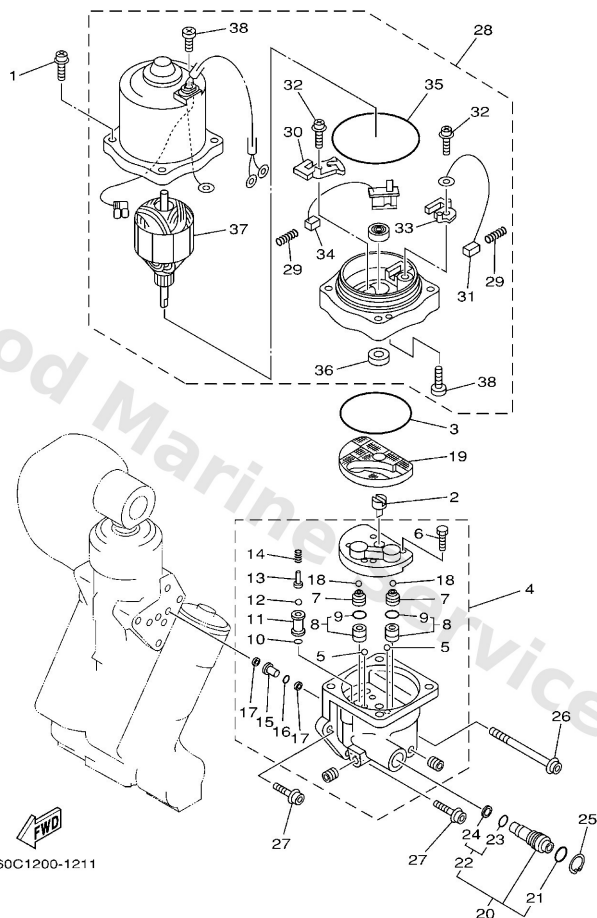
Ref	Part	
32	64E4381801 Lower shock mount pin set	Buy now
33	9038622M98 Bush(61u)	Buy now

Power Trim & Tilt Assy 2



Ref	Part	
1	64E4388E10 Bolt ,screw (l:34.7mm)	Buy now
2	64E4383100 Connector, shaft	Buy now
3	64E4386800 O-ring 8	Buy now
4	64E4383000 Gear pump assembly	Buy now
5	72X4385800 Ball	Buy now
6	64E4384300 Screw, valve lock	Buy now
7	64E4384100 Piston, shuttle	Buy now
8	64E4380200 Valve sub assembly	Buy now
9	6E54389600 O-ring	Buy now
10	6G54386300 O-ring 3	Buy now
11	64E4385100 Seat, Relief Valve	Buy now
12	64E4385800 Ball	Buy now
13	64E4385900 Pin, Valve Support	Buy now
14	64E4385500 Spring, up relief	Buy now
15	64E4385000 Valve sub assembly	Buy now

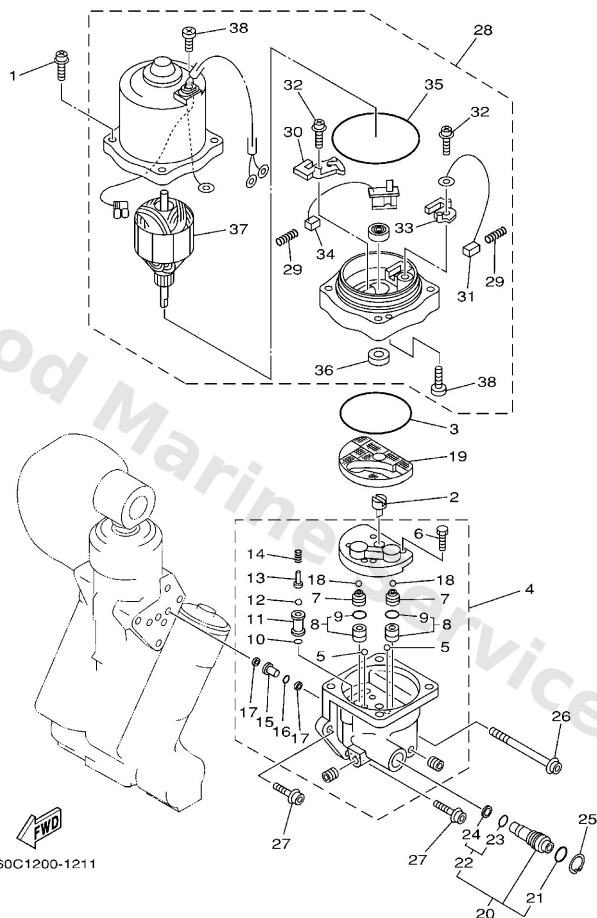
Power Trim & Tilt Assy 2



F4

Ref	Part	
16	64E4386500 O-ring 10	Buy now
17	64E4381600 Filter 1	Buy now
19	64E4381710 Filter 2	Buy now
20	64E4386000 Manual valve sub-assembly	Buy now
21	72X85075L0 O-ring (nsd161)	Buy now
22	64E4382700 Ring set	Buy now
23	64E4387A00 O-ring	Buy now
24	64E4387300 Ring, back up	Buy now
25	64E4387500 Ring, snap	Buy now
26	64E4387910 Screw, with washer	Buy now
27	64E4387900 Screw, with washer	Buy now
28	64E4388001 Motor assembly	Buy now
29	6H14386K10 Spring, brush	Buy now
30	64E4380J00 Holder Brush	Buy now
31	64E4389100 Brush 1	Buy now

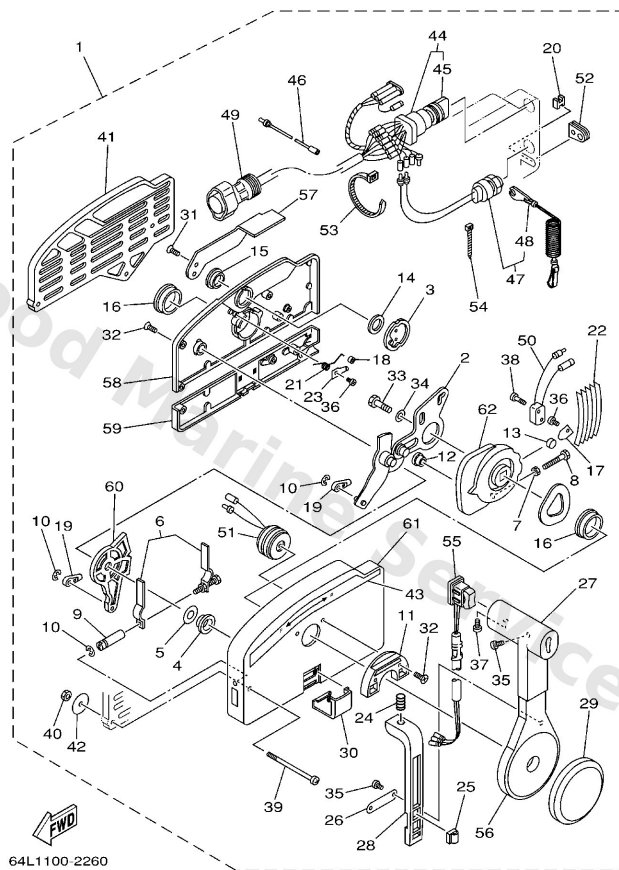
Power Trim & Tilt Assy 2



F4

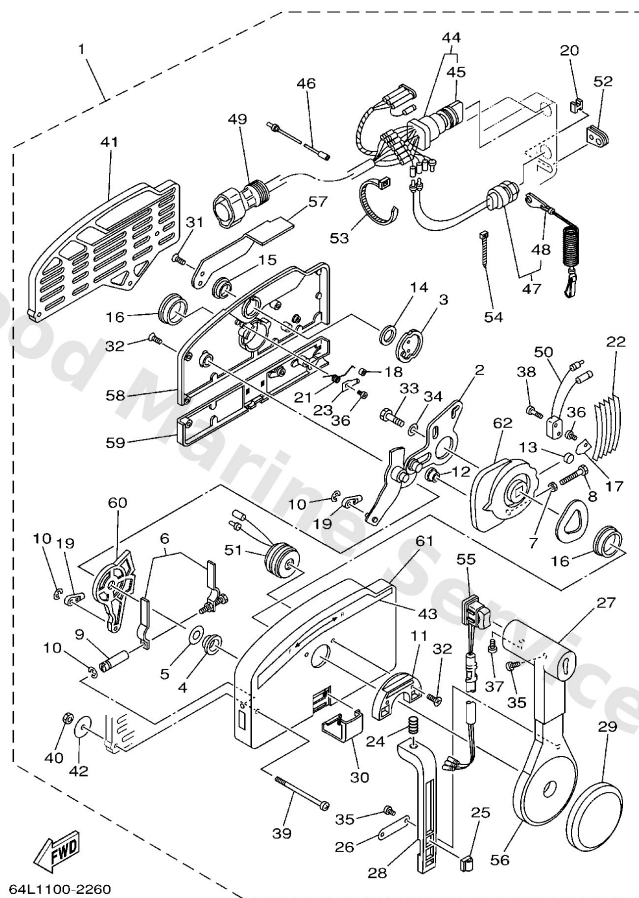
Ref	Part	
32	9760704310 Screw, pan head(6g8)	Buy now
33	64E4380F00 Holder, brush 2	Buy now
34	64E4389200 Breaker comp. (brush 2)	Buy now
35	6G54386500 O-ring	Buy now
36	9310208M43 Oil seal(6b0)	Buy now
37	64E4380500 Armature assembly	Buy now
38	64E4384310 Screw valve lock	Buy now

Remote Control Assy



Ref	Part	
1	7034820517 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

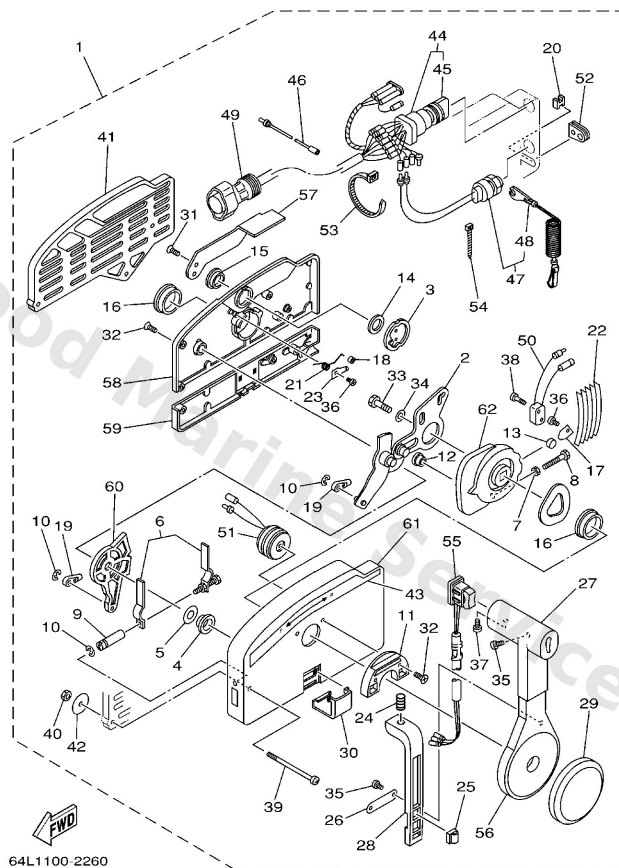
Remote Control Assy



B5

Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now
30	7034821900 Cover, lead	Buy now

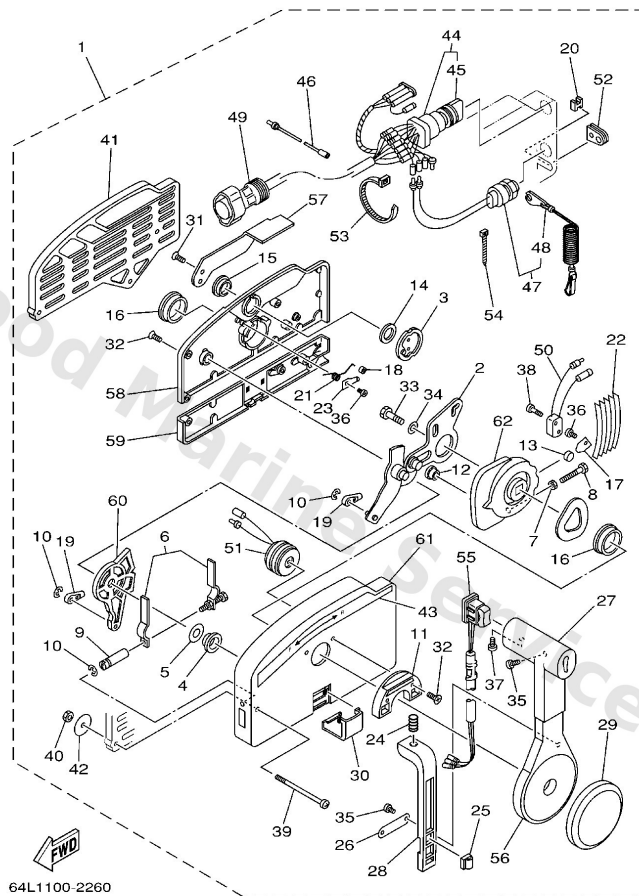
Remote Control Assy



B5

Ref	Part	
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251043 Main switch assembly	Buy now
45	7038257700 Cap, key	Buy now

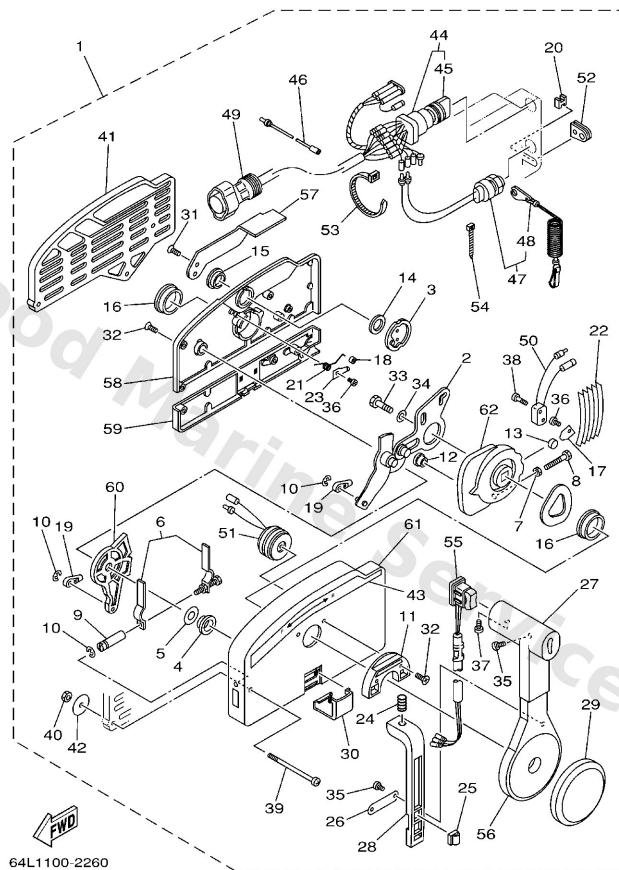
Remote Control Assy



B5

Ref	Part	
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258A20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	7038338302 Buzzer	Buy now
52	7034828400 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7038256302 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	7034822100 Grip	Buy now
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now

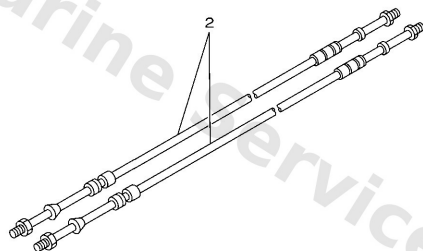
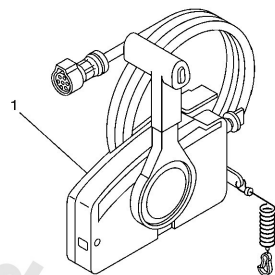
Remote Control Assy



B5

Ref	Part	
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now

Remote Control Box

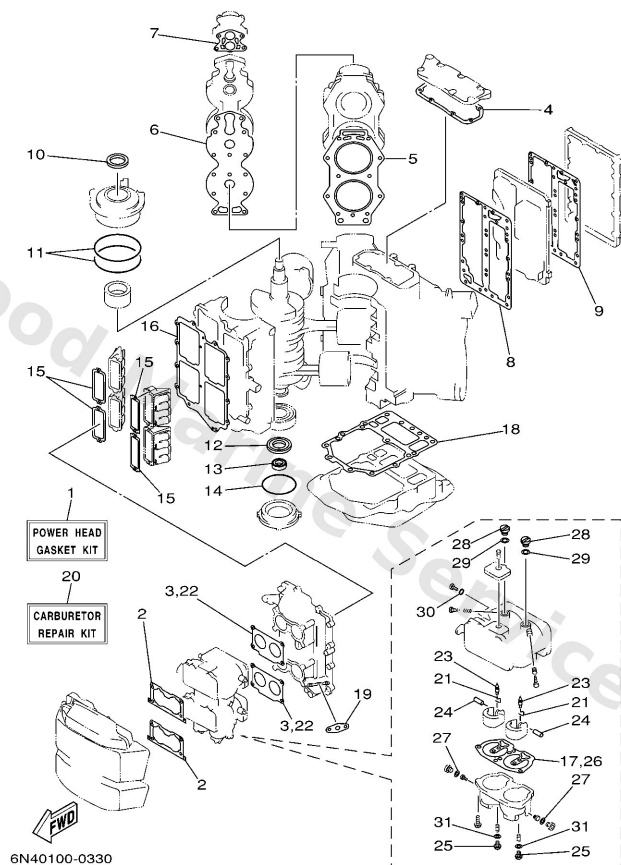



67M0100-8280

B4

Ref	Part	
1	7034820517 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now
2	7014832060 Cable, Remote Control L=16F UR	Buy now
2	7014832080 Cable, Remote Control L=17F UR	Buy now
2	7014835000 Cable, Remote Control L=21F UR	Buy now
2	7014835020 Cable, Remote Control L=23F UR	Buy now

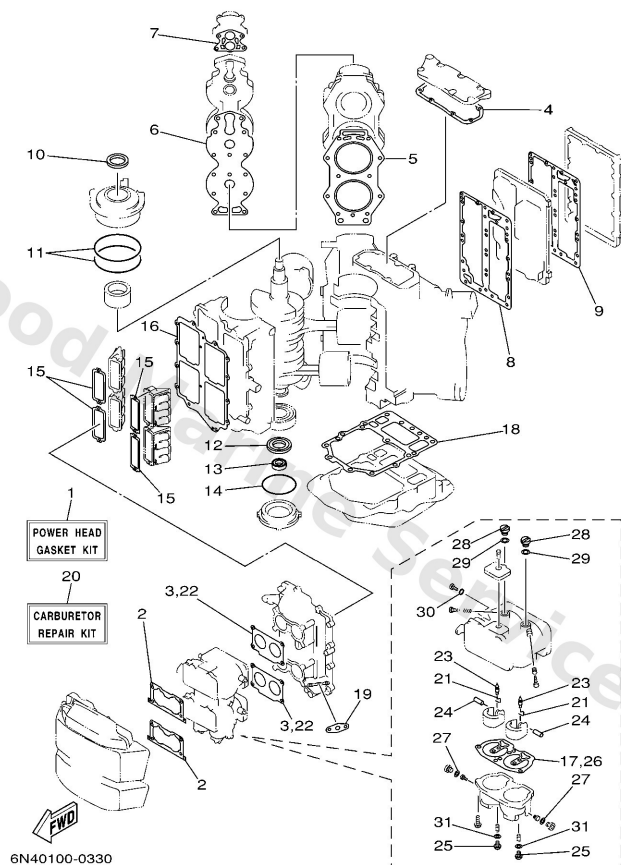
Repair Kit 1



C2

Ref	Part	
1	6N6W0001A5 Power head gasket kit	Buy now
2	6K71448300 Gasket	Buy now
3	6E514198A2 Gasket	Buy now
4	6E511381A2 Gasket 1	Buy now
5	6E511181A1 Gasket, cylinder head 1	Buy now
6	6E511193A0 Gasket, head cover 1	Buy now
7	68812414A1 Gasket, cover	Buy now
8	6E541112A1 Gasket, exhaust inner cover	Buy now
9	6E541114A0 Gasket, exhaust inner cover	Buy now
10	9310240M14 Oil seal (61a)	Buy now
11	9321104001 O-ring	Buy now
12	9310235M13 Oil seal (6e5)	Buy now
13	9310122M15 Oil seal (6e5)	Buy now
14	9321074M35 O-ring (6e5)	Buy now
15	6E513621A1 Gasket, valve seat	Buy now

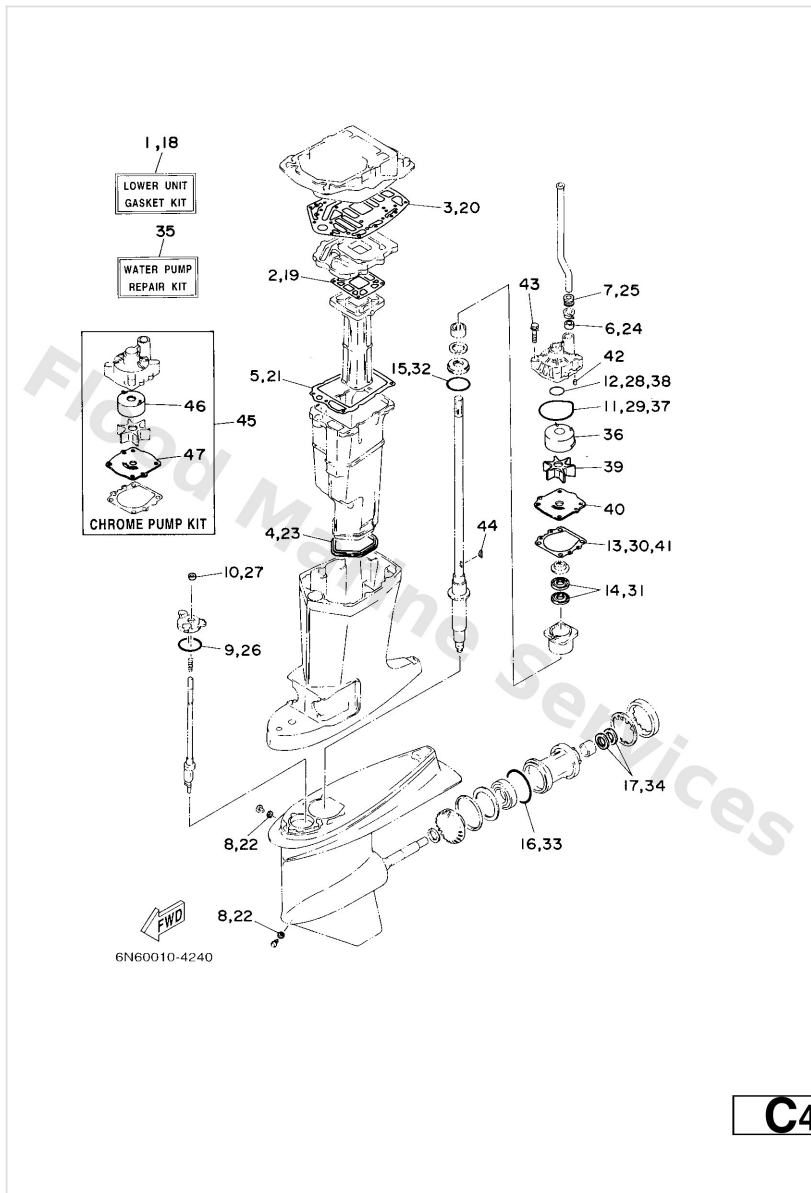
Repair Kit 1



C2

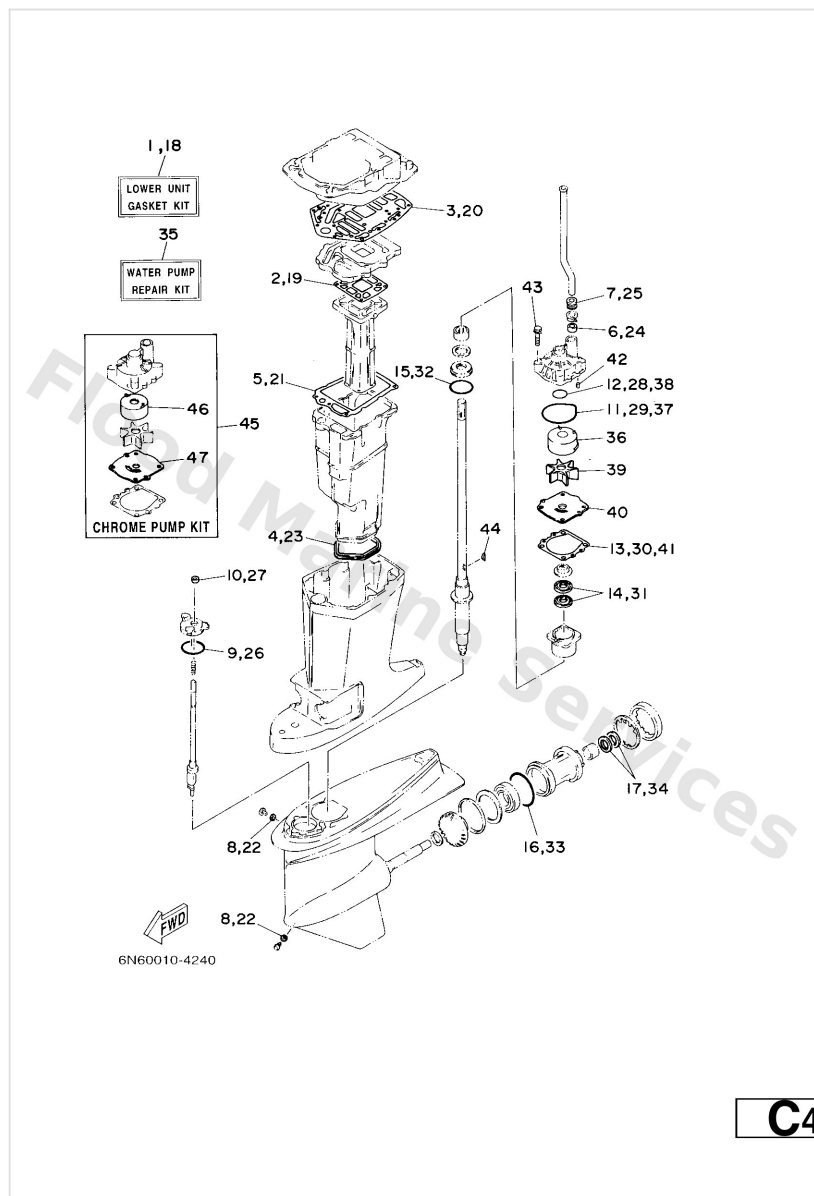
Ref	Part	
16	6E513645A1 Gasket, manifold 1	Buy now
17	64D1438401 Gasket, float chamber	Buy now
18	6G545113A1 Gasket, upper casing	Buy now
19	65024431A0 Gasket, fuel pump	Buy now
20	6N6W009309 Carburetor repair kit	Buy now
21	6E51415900 Clip	Buy now
23	6E51454600 Valve, needle	Buy now
24	6E51438602 Pin, float	Buy now
25	64D1439400 Valve, drain	Buy now
27	6E51439801 Gasket	Buy now
28	6E51432801 Plug	Buy now
29	6E51497900 Gasket	Buy now
30	6J81499500 Gasket, drain screw	Buy now
31	61U1495900 Gasket	Buy now

Repair Kit 2



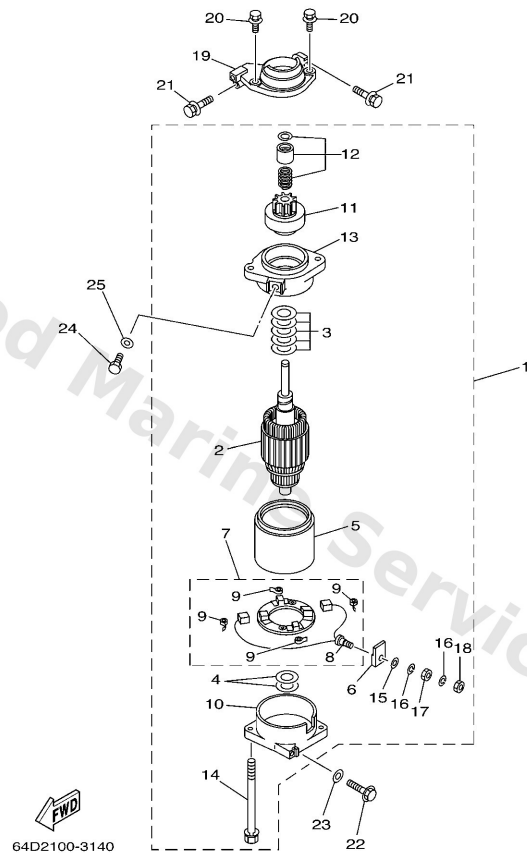
Ref	Part	
1	6E5W0001F1 Gasket kit, lower unit	Buy now
2	6E541134A0 Gasket, exhaust manifold	Buy now
3	6G545114A1 Gasket, upper casing	Buy now
4	6E54512300 Gasket, muffler	Buy now
5	6E541135A0 Gasket, exhaust manifold	Buy now
6	6E54436500 Damper, water seal 1	Buy now
7	6E54436600 Damper, water seal 2	Buy now
8	9043008020 Gasket	Buy now
9	9321058144 O-ring(47x)	Buy now
10	9310609014 Oil seal	Buy now
11	9321086M38 O-ring (6e5)	Buy now
12	9321037160 O-ring (6g8)	Buy now
13	6E544315A0 Gasket,water pump	Buy now
14	9310128M16 Oil seal (6e5)	Buy now
15	9321055M14 O-ring (70e)	Buy now

Repair Kit 2



Ref	Part	
16	9321086M39 O-ring (6e5)	Buy now
17	9310130M17 Oil seal (6e5)	Buy now
18	6F3W0001C1 Gasket kit, lower unit	Buy now
19	6G541134A1 Gasket, exhaust manifold	Buy now
35	6N6W007802 Water pump repair kit	Buy now
36	61A4432202 Insert, cartridge	Buy now
39	6E54435201 Impeller	Buy now
40	6E54432300 Outer plate, cartridge	Buy now
42	9360612019 Pin, dowel (614)	Buy now
43	9011908M14 Bolt, with washer	Buy now
44	9028004M05 Key, woodruff (6e5)	Buy now
45	6E5W00783A Chrome pump kit	Buy now
46	6R34432242 Insert, cartridge	Buy now
47	6E54432340 Outer plate, cartridge	Buy now

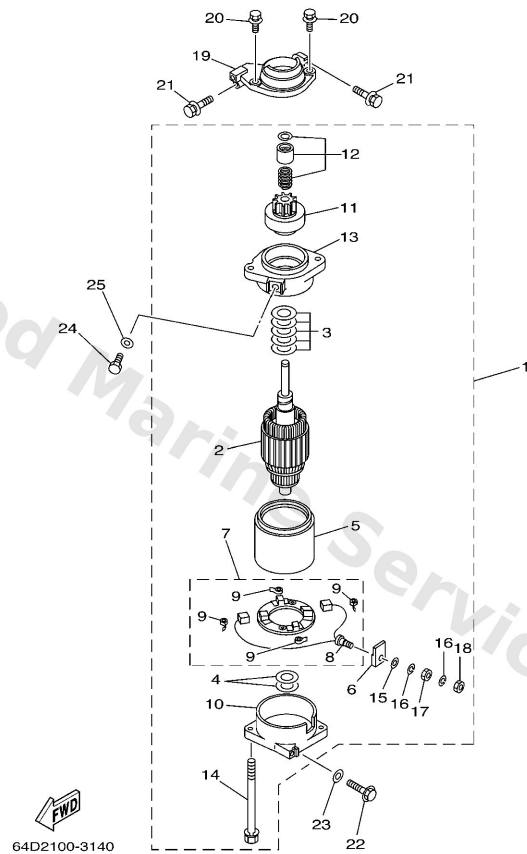
Starting Motor



D5

Ref	Part	
1	6N78180010 Starting motor assembly	Buy now
2	6N78185010 Armature assembly	Buy now
3	61A8180900 Washer kit	Buy now
4	61A8182400 Washer 2	Buy now
5	6N78181000 Stator assembly	Buy now
6	6K78182G10 Bush, terminal	Buy now
7	6N78184000 Brush holder assembly	Buy now
8	6N78180100 Brush set	Buy now
9	6N78181300 Spring, brush	Buy now
10	6N78182010 Rear bracket assembly	Buy now
11	6N78180700 Gear assembly, starting motor	Buy now
12	6N78185700 Pinion stopper set	Buy now
13	6N78183000 Front bracket assembly	Buy now
14	6K78182610 Bolt	Buy now
15	6E58182E10 Washer, spring	Buy now

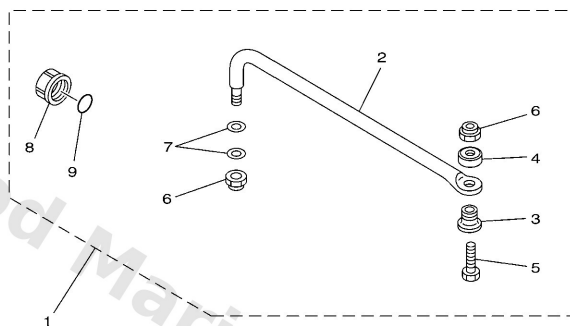
Starting Motor



D5

Ref	Part	
16	6E58182F10 Washer,plain	Buy now
17	6E58182A10 Nut	Buy now
18	6E58182K10 Nut	Buy now
19	6R3818220094 Bracket, starting motor	Buy now
20	9011908M76 Bolt, with washer(6e5)	Buy now
21	9011908M77 Bolt, with washer(6e5)	Buy now
22	9011908M57 Bolt, with washer	Buy now
23	9299008600 Washer, plain (663)	Buy now
24	9709508016 Bolt, hexagon deep recess	Buy now
25	9299508600 Washer, plain (663)	Buy now

Steering Guide

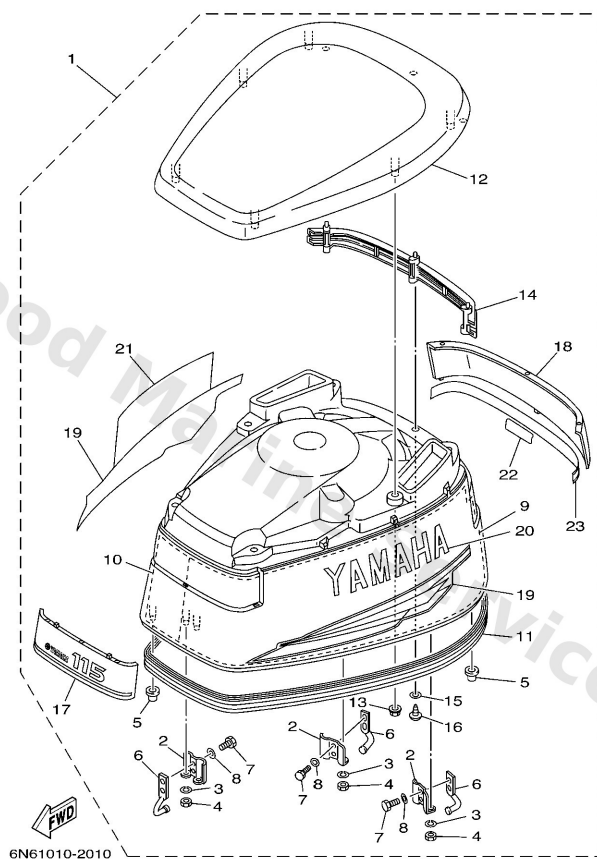


67H0100-9290

B3

Ref	Part	
1	6E56135002 Steering guide attachment kit AP	Buy now
2	6E56135101 Rod, steering link	Buy now
3	9038710M61 Collar (6e5)	Buy now
4	9056012M01 Spacer (6e5)	Buy now
5	6E56135500 Bolt	Buy now
6	9018509M01 Nut, nylon (663)	Buy now
7	9020110M20 Washer, plate (663)	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

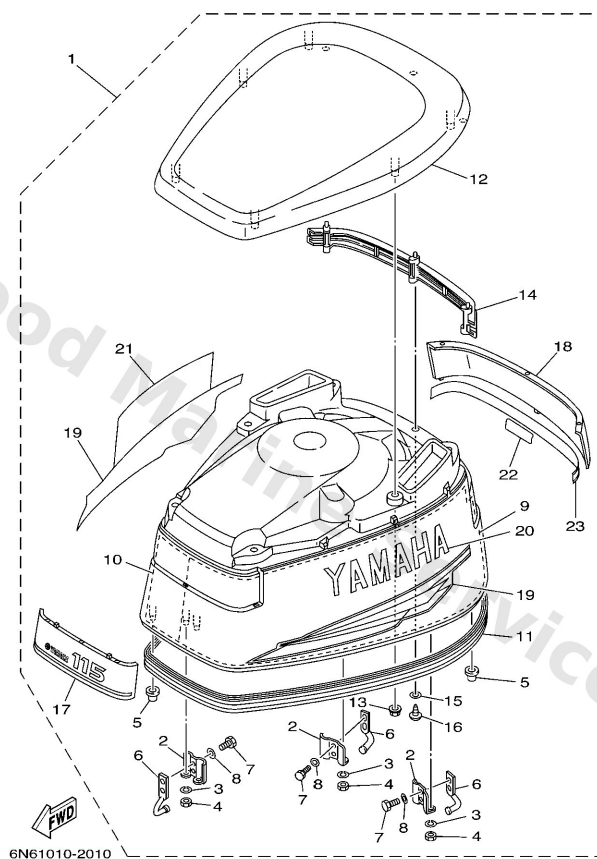
Top Cowling



A4

Ref	Part	
1	6N642610604D Top Cowling assembly	Buy now
1	6N742610604D Top Cowling assembly	Buy now
2	6R34264700 Holder, clamp band	Buy now
3	9299006100 Washer(6a1)	Buy now
4	9538006600 Nut(661)	Buy now
5	6R34266200 Damper	Buy now
6	6R34281400 Hook, clamp	Buy now
7	9709506012 Bolt(gh1)	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	6N74261900 Damper, form	Buy now
10	6N74262700 Damper, form	Buy now
11	6R34261501 Seal	Buy now
12	6N742613004D Molding, air duct	Buy now
13	9017906M24 Nut(6j8)	Buy now
14	6N74263600 Louver, 2	Buy now

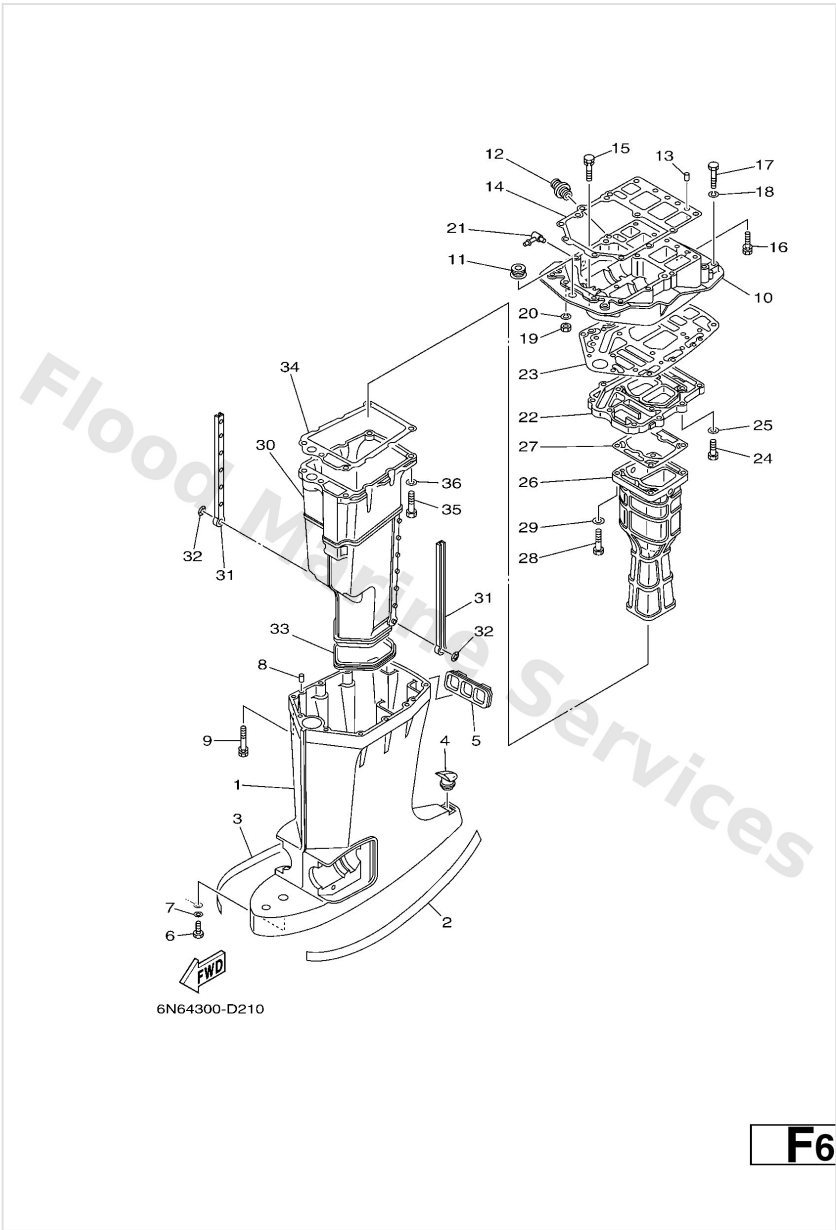
Top Cowling



A4

Ref	Part	
15	9299004600 Washer, plain (646)	Buy now
16	9778040520 Ybs83-420 screw,panh,tapping	Buy now
17	6N64268640 Emblem, front	Buy now
17	6N74268640 Emblem, front	Buy now
18	6N64268730 Emblem, rear	Buy now
18	6N74268730 Emblem, rear	Buy now
19	6N7W007030 Graphic Set	Buy now
20	6N74268130 Mark Cowling	Buy now
21	6N74268230 Mark, Cowling	Buy now
22	6N74267830 Graphic, Rear	Buy now
23	6N74267A30 Graphic, Rear 2	Buy now

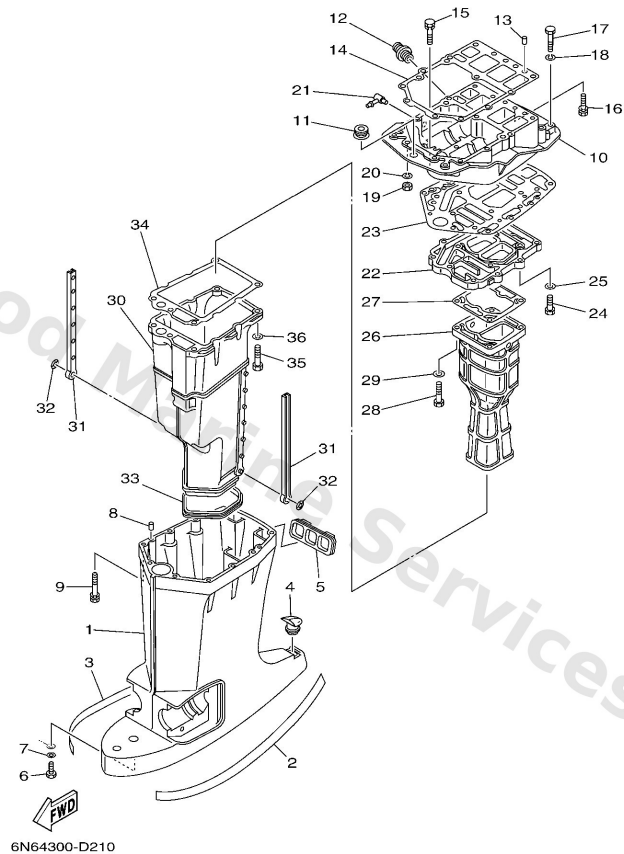
Upper Casing



F6

Ref	Part	
1	6E545111028D Casing, upper L	Buy now
2	6R34279141 Mark 1	Buy now
3	6R34279241 Mark	Buy now
4	6E54515500 Cap	Buy now
5	6E54276900 Seal, rubber	Buy now
6	9709506010 Bolt	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	9360812M05 Pin, dowel b (6e5)	Buy now
9	9011908078 Bolt, with washer	Buy now
10	6G5411371194 Guide, exhaust FLUSHING KIT	Buy now
11	6E54272400 Grommet	Buy now
12	6G51258100 Joint, hose	Buy now
14	6G545113A1 Gasket, upper casing	Buy now
15	9011908M79 Bolt, hexagon (fj1)	Buy now
16	9011908077 Bolt, with washer	Buy now

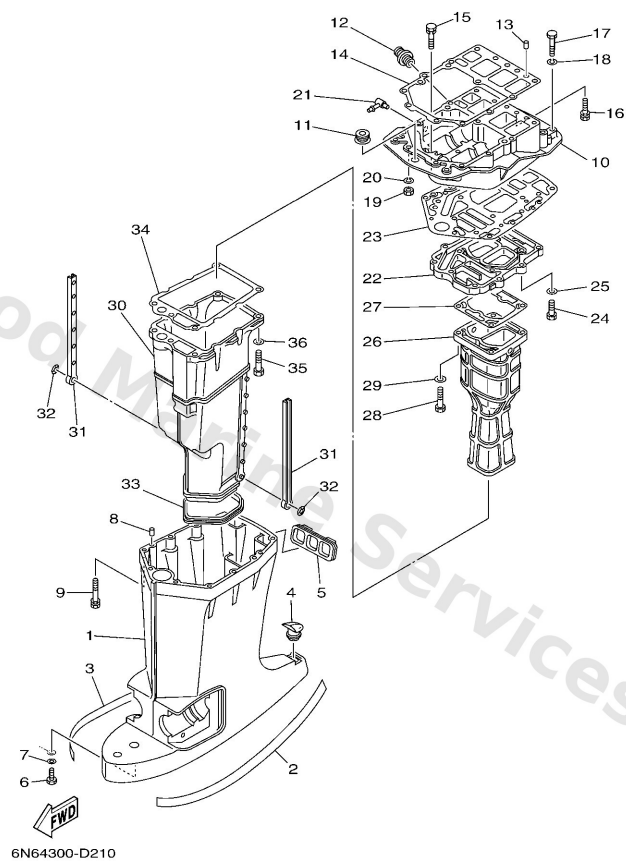
Upper Casing



F6

Ref	Part	
17	9709508045 Bolt, hexagon	Buy now
18	9299508100 Ybs67-8 washer, spring	Buy now
19	9538008700 Nut(661)	Buy now
21	6H11137200 Nipple, hose FLUSHING KIT	Buy now
22	6G541131015B Manifold, ext. 1	Buy now
23	6G545114A1 Gasket, upper casing	Buy now
24	9709508030 Bolt, hexagon (fj1)	Buy now
25	9299508600 Washer, plain (663)	Buy now
26	6E541132105B Manifold, exhaust	Buy now
26	6L141132005B Manifold, exhaust	Buy now
27	6E541134A0 Gasket, exhaust manifold	Buy now
27	6G541134A1 Gasket, exhaust manifold	Buy now
30	6E514711015B Muffler 1	Buy now
31	6E51473700 Damper, muffler	Buy now
32	9018305M02 Nut, spring (6e5)	Buy now

Upper Casing



F6

Ref	Part	
33	6E54512300 Gasket, muffler	Buy now
34	6E541135A0 Gasket, exhaust manifold	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.