



Yamaha 150AETOL 2001

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

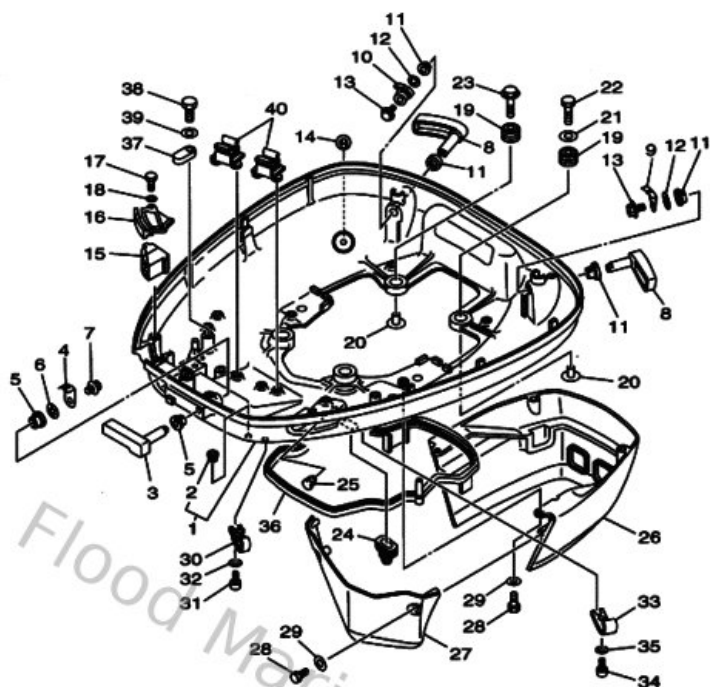
Authorised Yamaha Dealers



Contents

Bottom Cowling	3
Bracket 1	6
Bracket 2	9
Carburetor	12
Control	14
Crankshaft & Piston	18
Cylinder & Crankcase	20
Cylinder & Crankcase 2	22
Electrical 1	24
Electrical 2	26
Fuel	29
Generator	33
Intake	35
Lower Casing & Drive 1	38
Lower Casing & Drive 2	43
Meter	45
Power Trim & Tilt Assy 1	47
Power Trim & Tilt Assy 2	50
Remote Control Assy 1	53
Remote Control Box	58
Repair Kit 1	59
Repair Kit 2	61
Starting Motor	63
Steering Guide	65
Top Cowling	66
Upper Casing	68

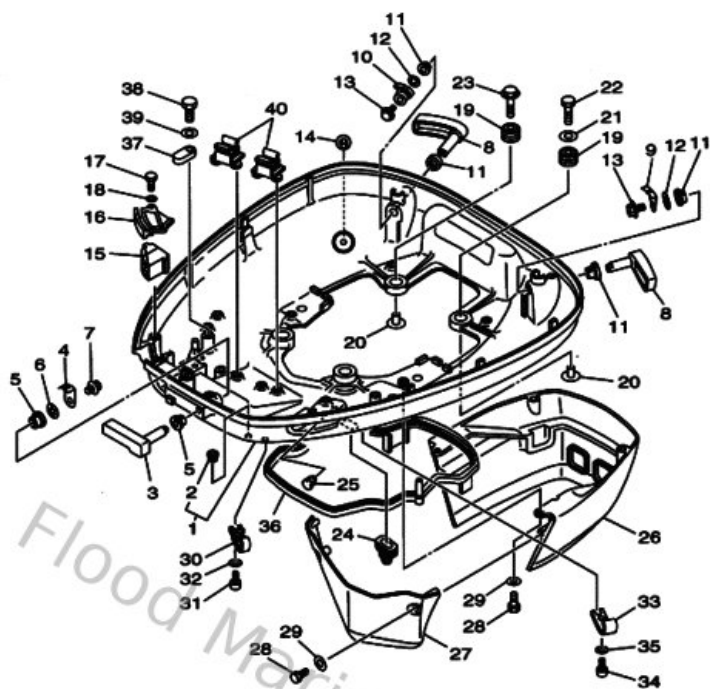
Bottom Cowling




 6G50010-0120

Ref	Part	
1	6E5W4271054D Cowling, bottom	Buy now
2	6H4427480000 Grommet	Buy now
3	68842815014D Lever, clamp	Buy now
4	688428160000 Lever, clamp 2	Buy now
5	9038613M3800 Bushing (697)	Buy now
6	9020613M1000 Washer, wave (6e5)	Buy now
7	9011906M0900 Bolt, with washer	Buy now
8	6E542817014D Lever, clamp	Buy now
9	6G5428160000 Lever, clamp 2	Buy now
10	6E5428160100 Lever, clamp 2	Buy now
14	6E5443910000 Nipple, hose	Buy now
15	6E5427250000 Grommet	Buy now
16	6E542738015B Plate, fitting	Buy now
17	970950601600 Bolt, hexagon deep recess	Buy now
18	929950660000 Washer, plain (646)	Buy now

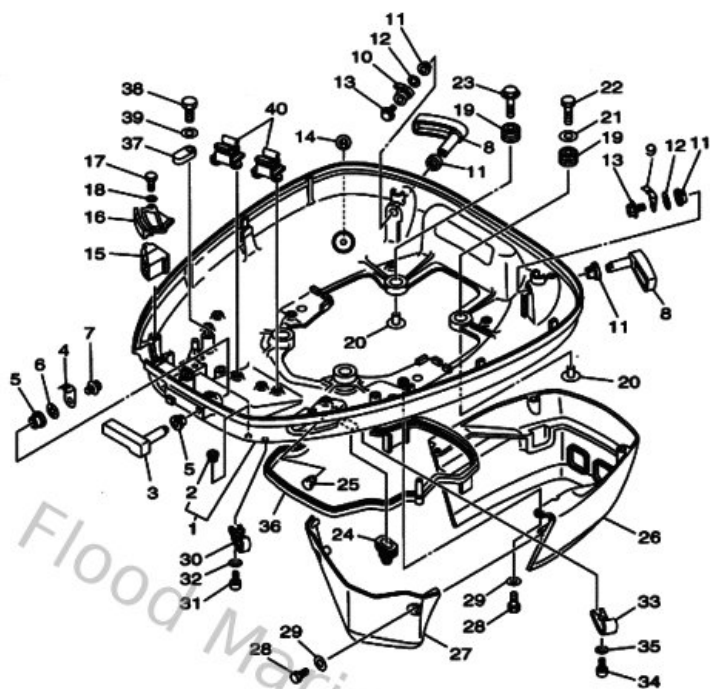
Bottom Cowling




6G50010-0120

Ref	Part	
19	9048022M1500 Grommet (6e5)	Buy now
20	9038708M3700 Collar (6e5)	Buy now
21	9020108M5400 Washer, plate (6e5)	Buy now
22	970950803500 Bolt(70w)	Buy now
23	9011908M2200 Bolt, with washer	Buy now
24	688427261000 Grommet	Buy now
25	9048010M3600 Grommet (6e5)	Buy now
26	6E542741014D Apron	Buy now
27	6E542771018D Apron	Buy now
28	970950602000 Bolt(7u8)	Buy now
30	6E5243670100 Clamp, fuel pipe 2	Buy now
31	9015706M0100 Screw (6e5)	Buy now
32	929900660000 Washer, plain (646)	Buy now
33	6E5243671000 Clamp, fuel pipe 2	Buy now
36	6E5427160000 Seal	Buy now

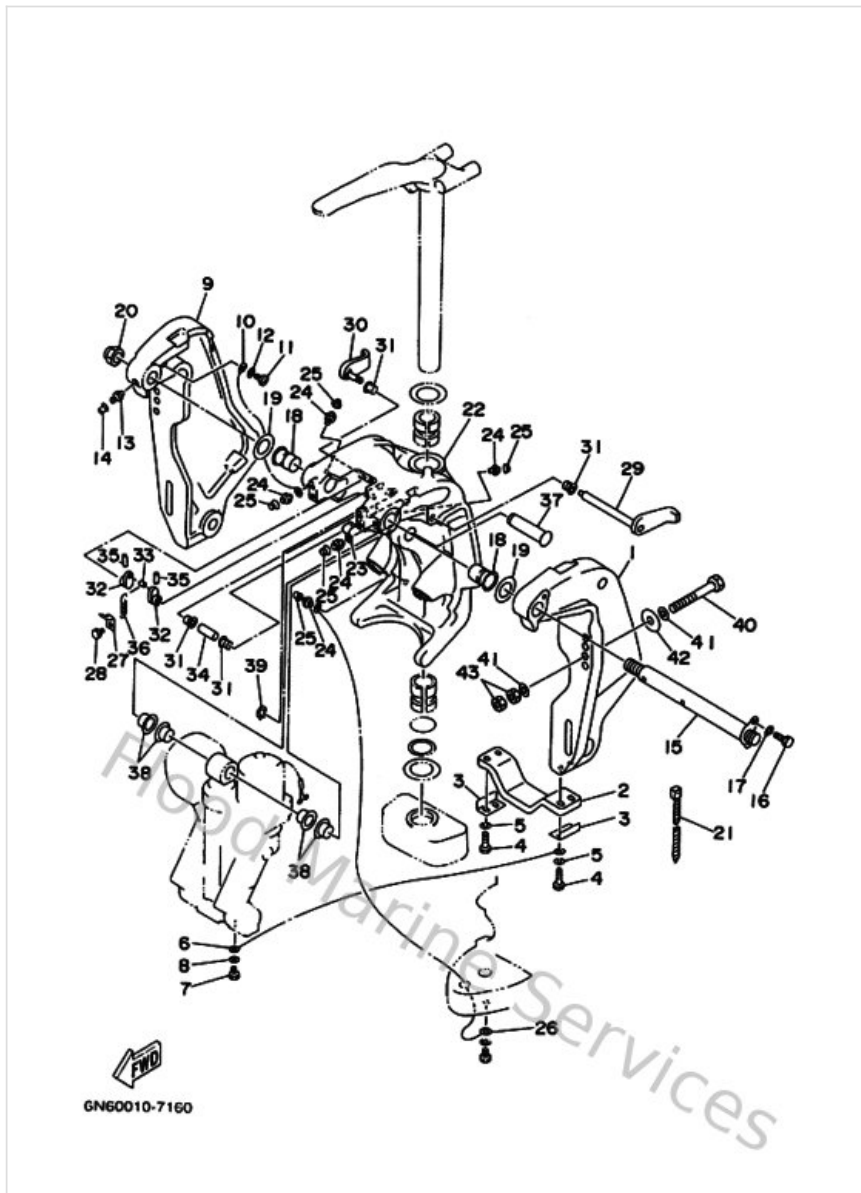
Bottom Cowling




6G50010-0120

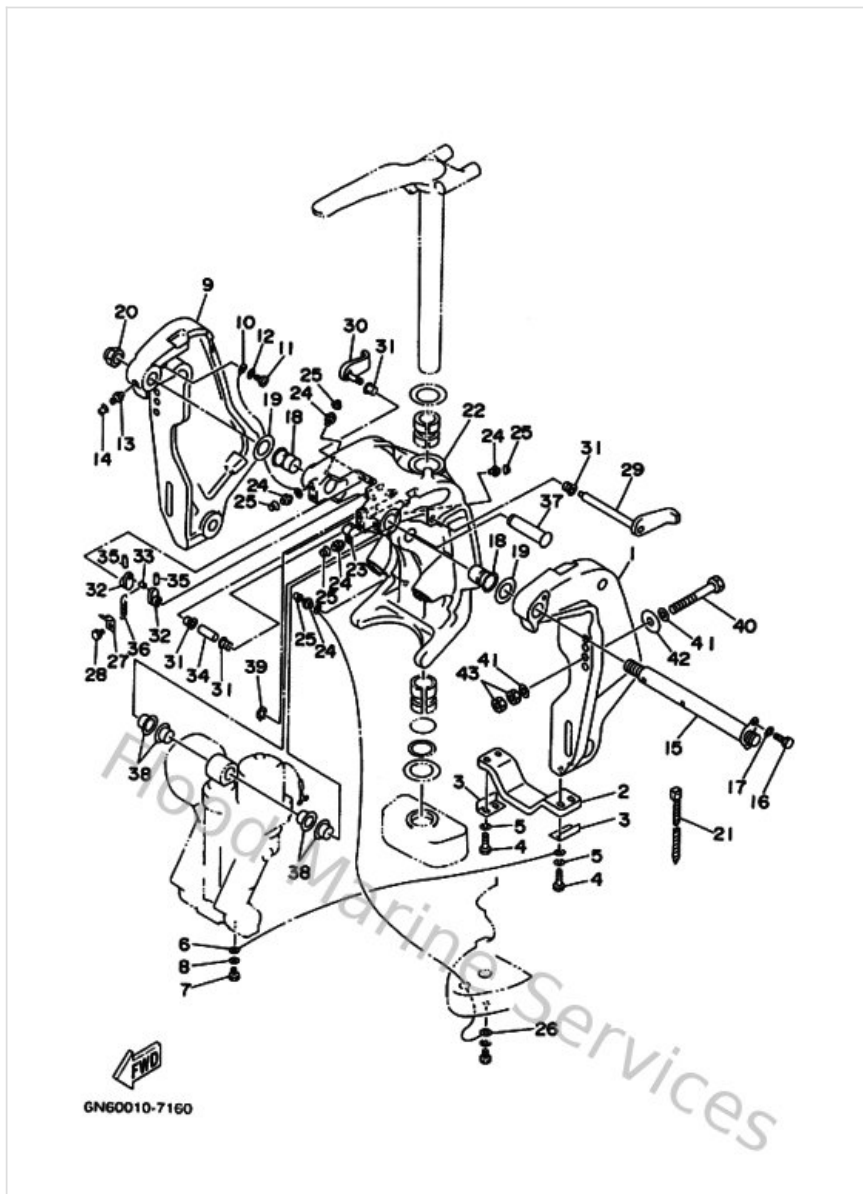
Ref	Part	
37	6E5825880000 Plate	Buy now
40	6E5825940000 Clamp	Buy now

Bracket 1



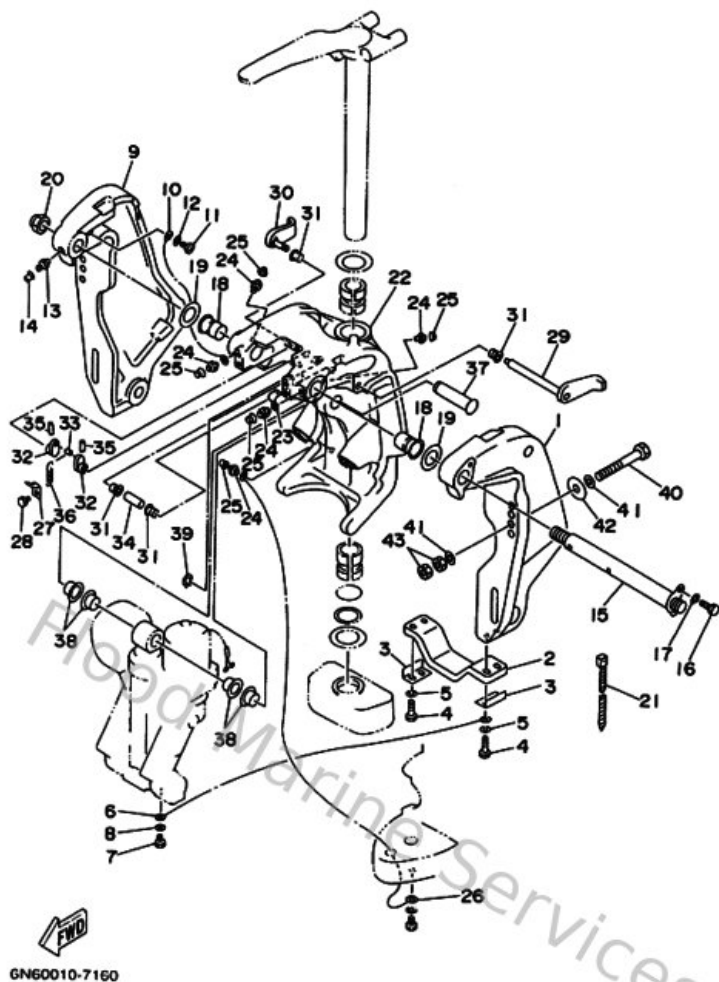
Ref	Part	
1	64E43111028D Bracket, clamp	Buy now
2	6G5452510100 Anode	Buy now
3	6G5445260000 Plate	Buy now
4	970950603000 Bolt(jf7)	Buy now
5	929950610000 Washer(6a1)	Buy now
6	6E5821480000 Wire, lead 5	Buy now
7	970950601000 Bolt	Buy now
8	929950660000 Washer, plain (646)	Buy now
9	64E43112028D Bracket, clamp	Buy now
11	978850601200 Screw, pan head(62j)	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	9370006M0300 Nipple, grease(6a1)	Buy now
14	663451190000 Cap, grease nipple	Buy now
15	64E431310100 Bolt, clamp bracket	Buy now
16	970950802000 Bolt, hexagon	Buy now

Bracket 1



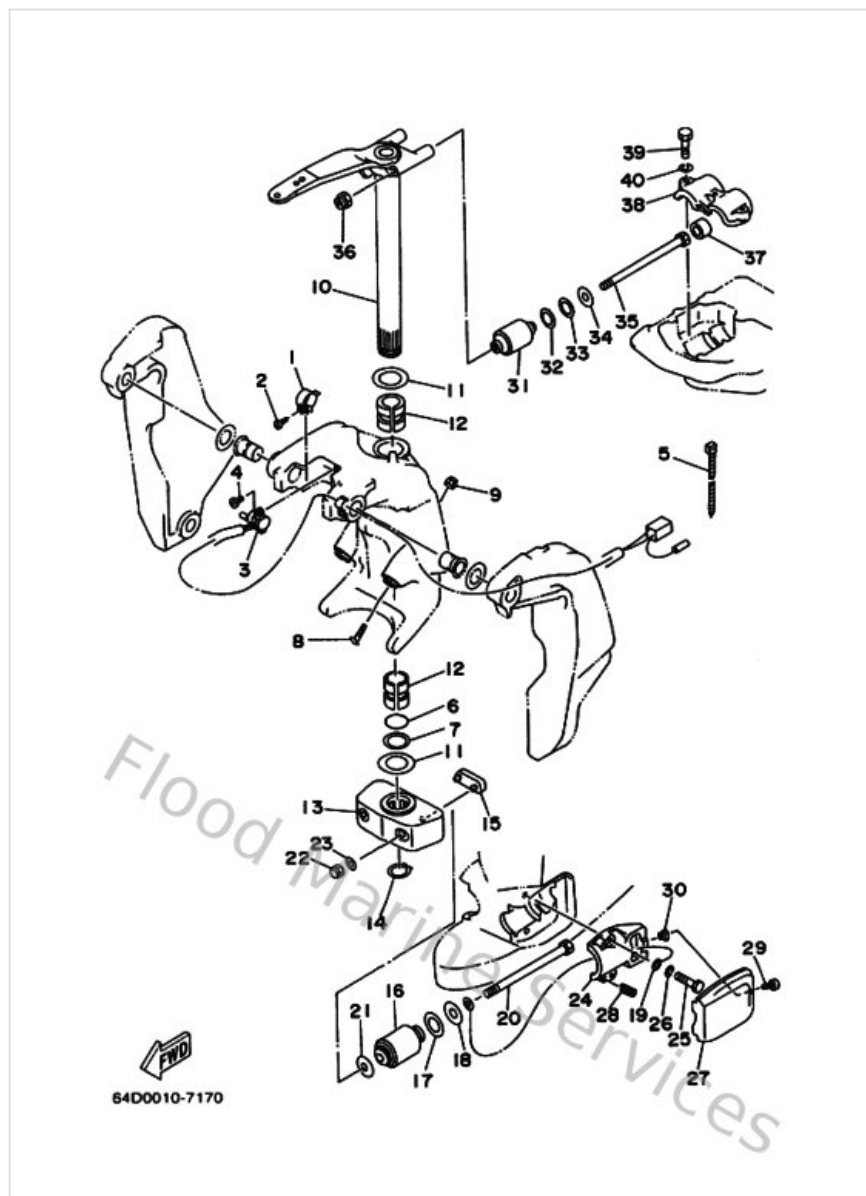
Ref	Part	
17	929900810000 Ybs67-8 washer, spring	Buy now
18	9038625M3100 Bushing (6e5)	Buy now
19	9020126M5900 Washer, plate (6e5)	Buy now
20	9018522M1100 Nut, self-locking	Buy now
21	904651009800 Clamp	Buy now
22	64E43311108D Bracket, swivel	Buy now
23	9046508M6300 Clamp(61u)	Buy now
26	61A821473000 Wire, lead 5	Buy now
27	6G5431440000 Hook, spring	Buy now
29	6G5431810200 Lever, tilt stop 1	Buy now
30	6G5431850200 Lever, tilt stop 2	Buy now
31	9038610M1600 Bushing (688)	Buy now
32	6G5431480000 Collar, distance	Buy now
33	9024906M1900 Pin(6e5)	Buy now
34	9038710M0500 Collar(6e5)	Buy now

Bracket 1



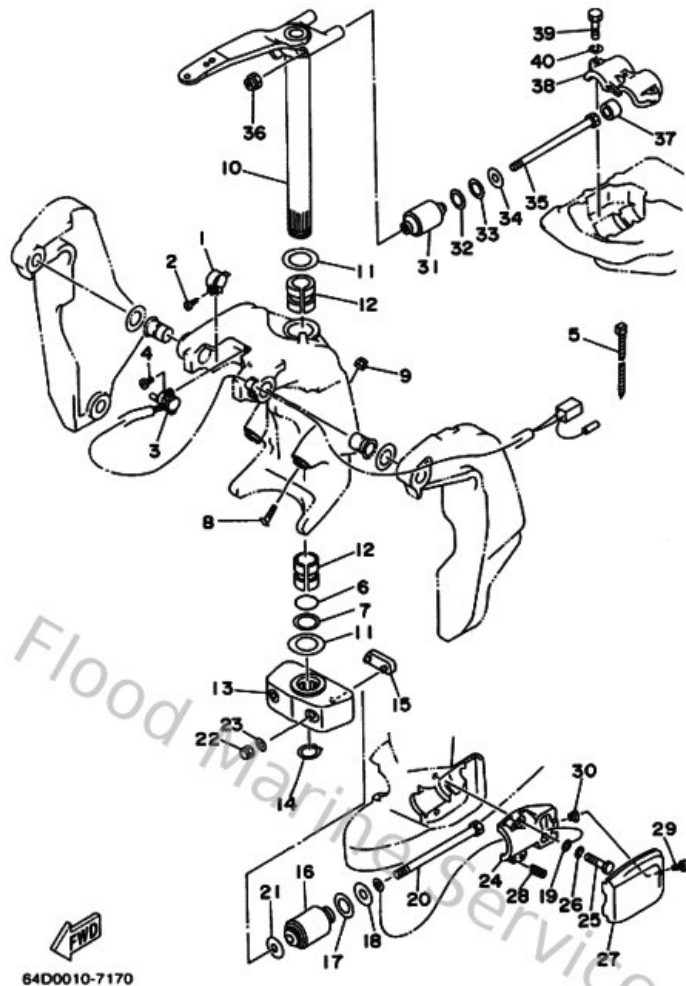
Ref	Part	
35	916903002000 Pin, spring (6h4)	Buy now
36	9050614M2400 Spring, tension(6e5)	Buy now
37	64E431260000 Pin, upper shock mount	Buy now
38	9038622M9800 Bush(61u)	Buy now
39	9341022M1100 Circlip(61u)	Buy now
40	9010112M0300 Bolt (l:115mm)	Buy now
41	9020113M0100 Washer, plate(6e5)	Buy now
42	9020112M0500 Washer, plate(663)	Buy now
43	953801260000 Nut (707)	Buy now

Bracket 2



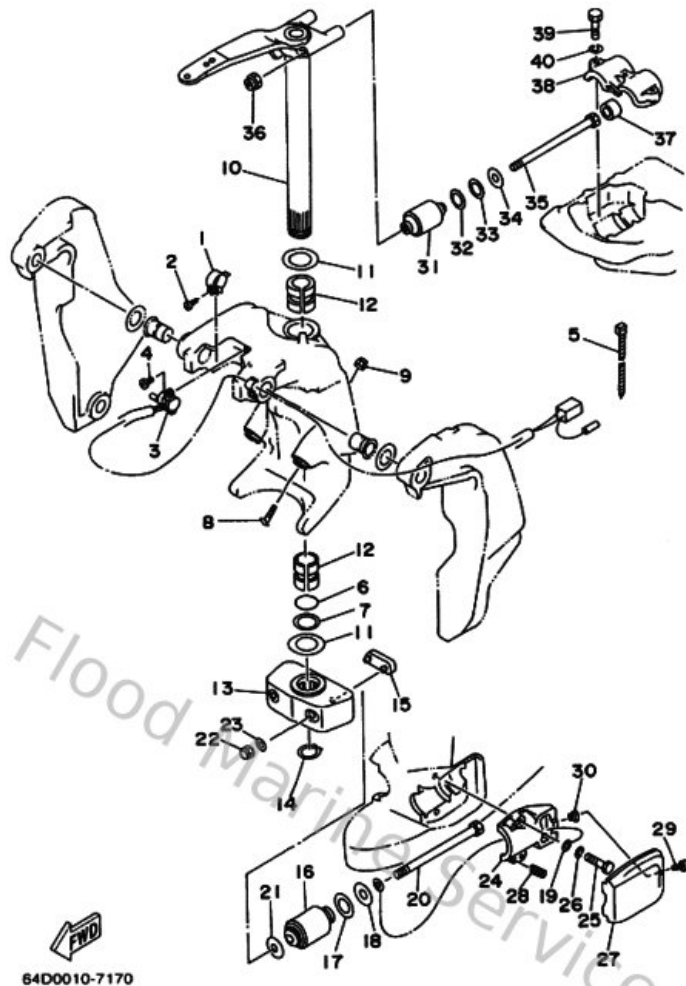
Ref	Part	
1	64E431390100 Cam, trim sender (with screw)	Buy now
2	977806052500 Screw, tapping(65j)	Buy now
3	64E836720200 Trim sender	Buy now
4	901570600900 Screw, pan head(6b0)	Buy now
5	9046511M1000 Clamp	Buy now
6	9321037MH700 O-ring(61u)	Buy now
7	9020240M4700 Washer, plate(61a)	Buy now
8	61A433760000 Bolt, thrust receiver	Buy now
9	957801030000 Nut, nylon (6e5)	Buy now
10	6E542510058D Steering bracket assembly	Buy now
11	9020138M6000 Washer, plate (6e5)	Buy now
12	9038638M3200 Bush(6e5)	Buy now
13	6G544551018D Housing, lower mount rubber	Buy now
14	9341037M0400 Circlip (6e5)	Buy now
15	6E5445750000 Damper, lower mount rubber	Buy now

Bracket 2



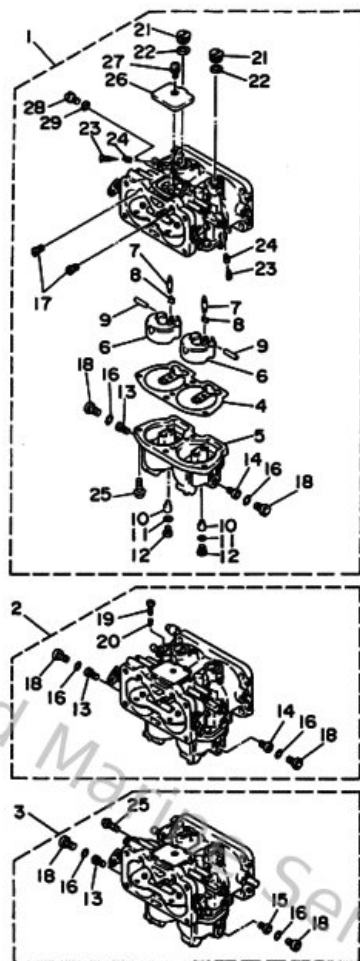
Ref	Part	
16	6G5445550094 Mount damper, lower side	Buy now
17	9020232M1900 Washer, plate (6e5)	Buy now
18	9020116M5500 Washer, plate (6e5)	Buy now
19	6E5821490000 Wire, lead 3	Buy now
20	9010914M3400 Bolt(6e5)	Buy now
21	9020115M5800 Washer, plate (6e5)	Buy now
22	953801480000 Nut, crown (6e5)	Buy now
23	929951460000 Washer (6e5)	Buy now
24	6E5445520194 Housing, lower mount rubber	Buy now
25	970951004500 Bolt(64d)	Buy now
26	929901010000 Ybs67-10 washer, spring	Buy now
27	6E544553018D Cover, lower mount	Buy now
28	9050116M2800 Spring (6e5)	Buy now
29	978850601600 Screw, pan head(6b0)	Buy now
30	901790606600 Nut(663)	Buy now

Bracket 2



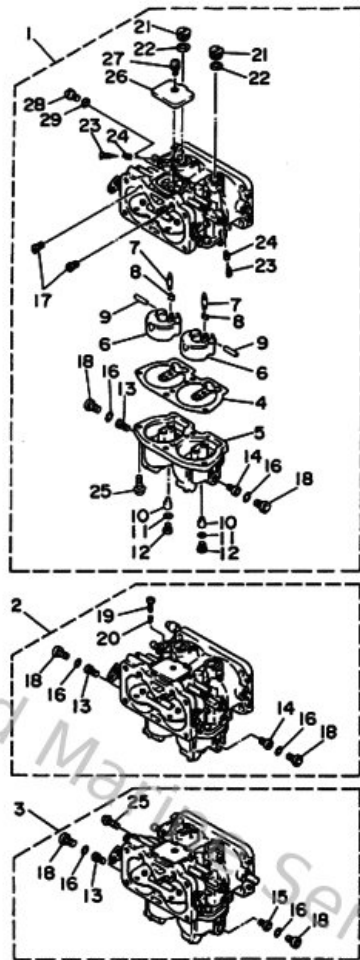
Ref	Part	
31	6G5445140000 Mount damper, upper side	Buy now
32	9020126M5700 Washer, plate (6e5)	Buy now
33	9020226M1800 Washer, plate (6e5)	Buy now
34	9020114M5600 Washer, plate (6e5)	Buy now
35	9010912M3700 Bolt	Buy now
36	9018512M1200 Nut, self-locking(6e5)	Buy now
37	663445750000 Damper, lower mount rubber	Buy now
38	6E544511005B Cover, upper mount	Buy now
40	929951010000 Ybs67-10 washer, spring	Buy now

Carburetor



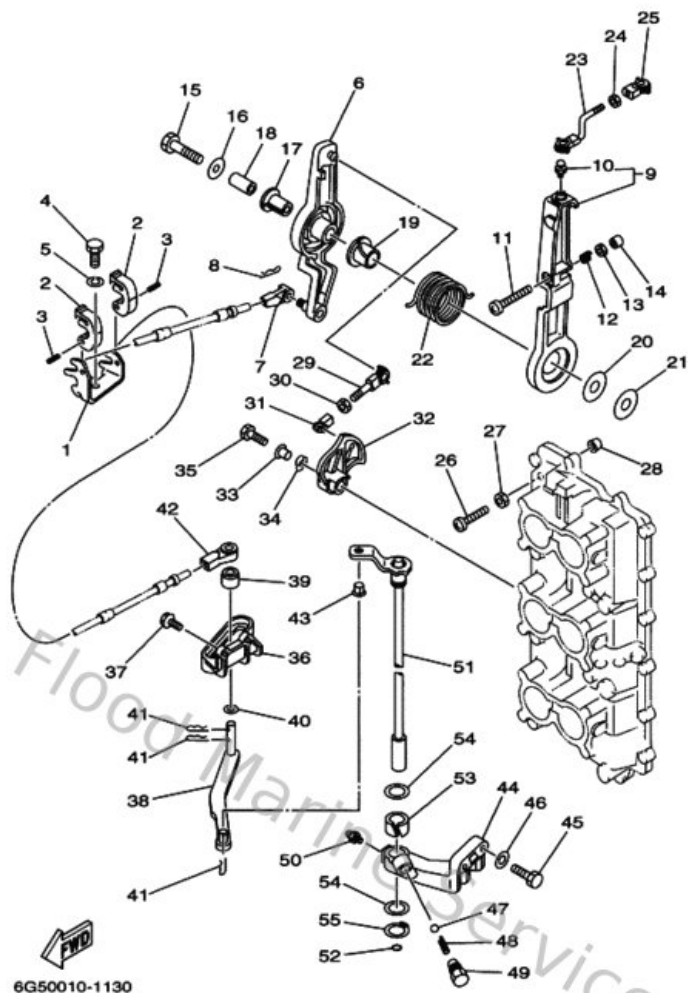
Ref	Part	
1	64C143010100 Carburetor assembly 1	Buy now
2	64C143020100 Carburetor assembly 2	Buy now
3	64C143030100 Carburetor assembly 3 (64c-03)	Buy now
4	64D143840100 Gasket, float chamber	Buy now
5	64D143810000 Body, float chamber	Buy now
6	6E5143850200 Float	Buy now
7	6E5145460000 Valve, needle	Buy now
8	6E5141590000 Clip	Buy now
9	6E5143860200 Pin, float	Buy now
10	64D1492F4200 Jet, air slow	Buy now
11	61U149590000 Gasket	Buy now
12	64D143940000 Valve, drain	Buy now
13	64D1492E7500 Jet, main	Buy now
14	64D1492E7700 Jet, main	Buy now
15	64D1492E7900 Jet, main	Buy now

Carburetor



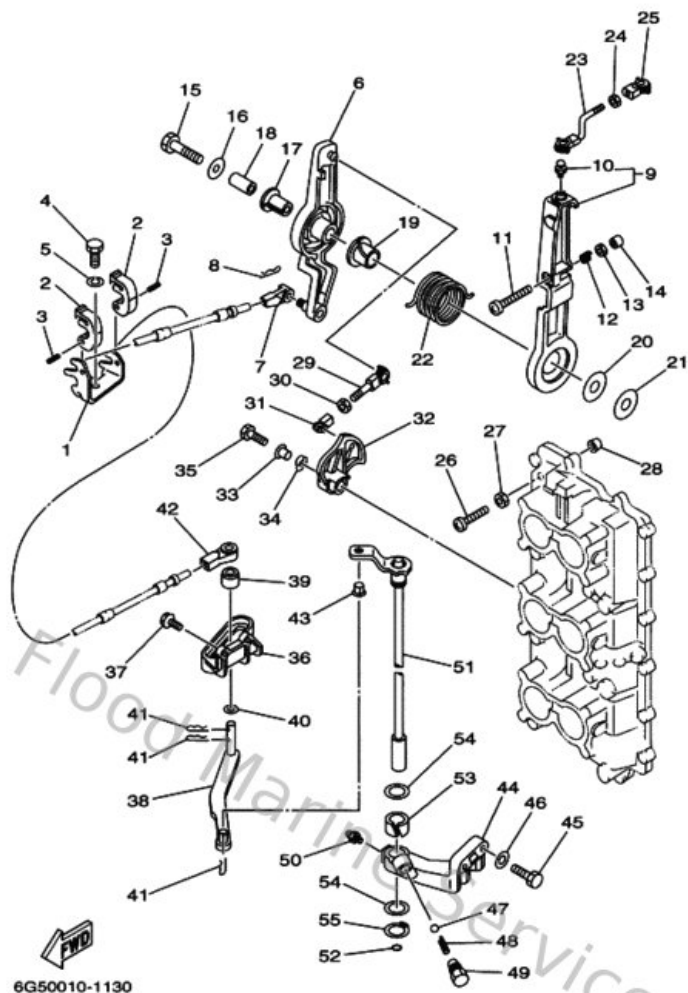
Ref	Part	
16	6E5143980100 Gasket	Buy now
17	61A1492H1200 Jet, slow air (#60)	Buy now
18	61A143830100 Screw, drain	Buy now
19	6E5143210000 Screw, throttle	Buy now
20	6J8143340000 Spring, throttle	Buy now
21	6E5143280100 Plug	Buy now
22	6E5149790000 Gasket	Buy now
23	6E5143230300 Screw, air adjusting	Buy now
24	6E5142230000 Spring, air adjusting	Buy now
25	979800511600 Screw, pan head	Buy now
26	6E5145270100 Plate	Buy now
27	979800510800 Screw, with washer	Buy now
28	6E5143240000 Screw, flat head	Buy now
29	6J8149590000 Gasket, drin screw	Buy now

Control



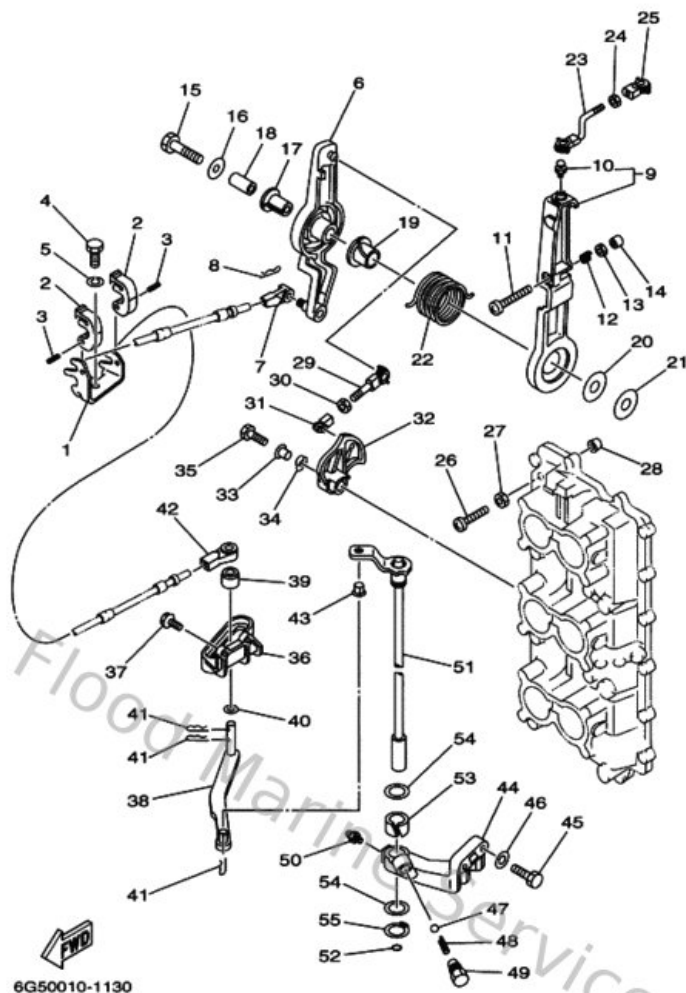
Ref	Part	
1	6E5485310000 Bracket, remote control	Buy now
2	6E5485380000 Clamp, cable	Buy now
3	916903001200 Pin, spring	Buy now
4	970950802000 Bolt, hexagon	Buy now
5	929950810000 Ybs67-8 washer, spring	Buy now
6	61H41632021S Lever, magneto control	Buy now
7	6E5483440000 Cable end, remote control	Buy now
8	904681800800 Clip 620436610000	Buy now
9	6G541631011S Lever, magneto control	Buy now
10	663855180000 Joint, ball	Buy now
11	901570601300 Screw, pan head(697)	Buy now
12	9050116M1200 Spring, compression (688)	Buy now
13	953030660000 Nut(661)	Buy now
14	688441940000 Cap	Buy now
15	970130804500 Bolt	Buy now

Control



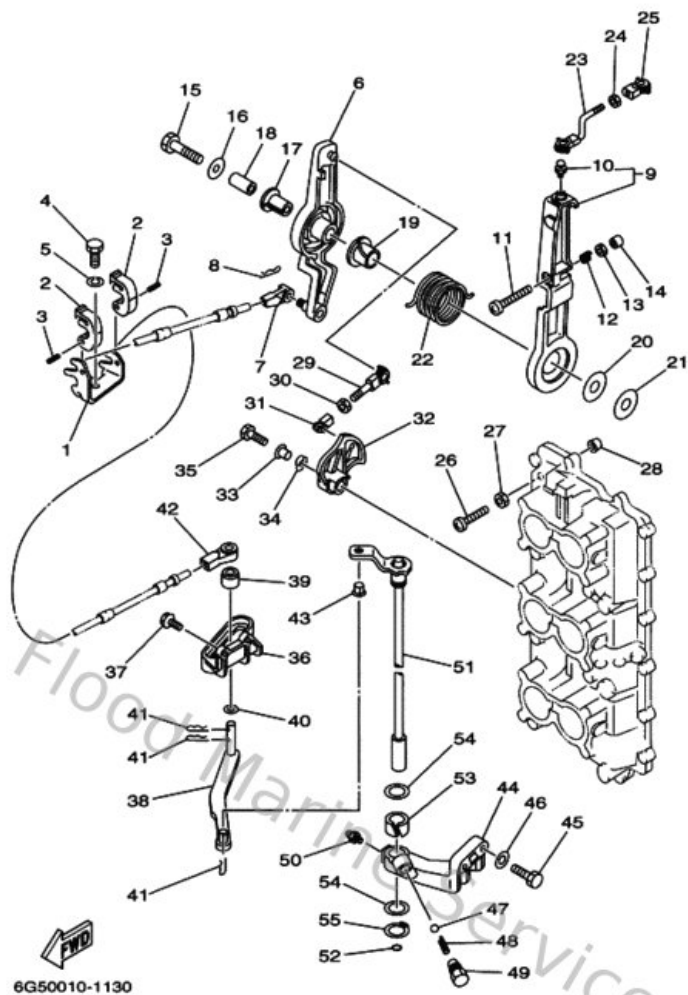
Ref	Part	
16	9020108M5400 Washer, plate (6e5)	Buy now
17	903861208900 Bushing(663)	Buy now
18	9038708M1600 Collar	Buy now
19	9038622M1300 Bushing (688)	Buy now
20	902021209200 Washer, plate(663)	Buy now
21	9020108M1300 Washer plate (682)	Buy now
22	9050829M1200 Spring (6e5)	Buy now
23	6G5416360100 Rod, magneto control	Buy now
24	953800560000 Nut, hexagon (663)	Buy now
25	662412370100 Joint, link	Buy now
26	9015706M0000 Screw, pan head(6h4)	Buy now
29	6G5412110100 Link, accel	Buy now
32	6G5412130000 Cam, accel	Buy now
33	9038706M2900 Collar (6a0)	Buy now
34	9020610M0400 Washer, wave (676)	Buy now

Control



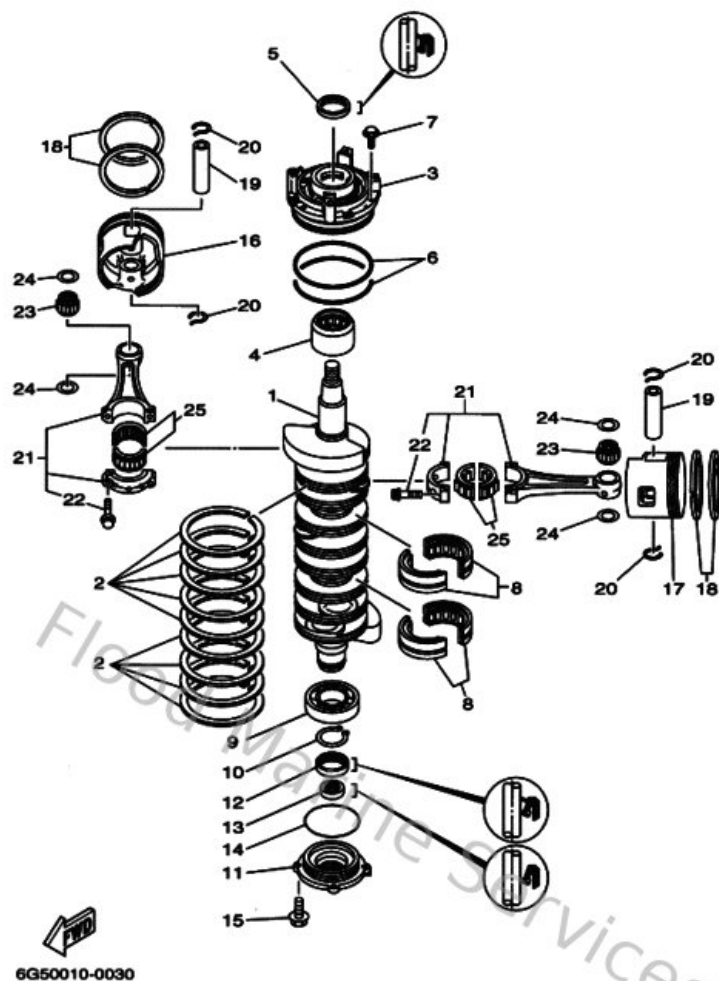
Ref	Part	
35	970950602500 Bolt	Buy now
36	6E544117001S Bracket	Buy now
37	9011906MA200 Bolt, with washer	Buy now
38	68F441210000 Lever, shift rod	Buy now
39	6E5441220000 Bushing, shift rod lever	Buy now
40	9020208M2000 Washer, plate (6e5)	Buy now
43	9038606M1200 Bushing (688)	Buy now
44	6E5441180194 Bracket 2	Buy now
45	970240803000 Bolt	Buy now
46	929030860000 Washer, plain (663)	Buy now
47	9350104M0200 Ball (697)	Buy now
48	905011208200 Spring 6484411600	Buy now
49	648427150000 Bushing 2	Buy now
50	9370006M0300 Nipple, grease(6a1)	Buy now
51	6E5441202400 Handle gear shift assembly	Buy now

Control



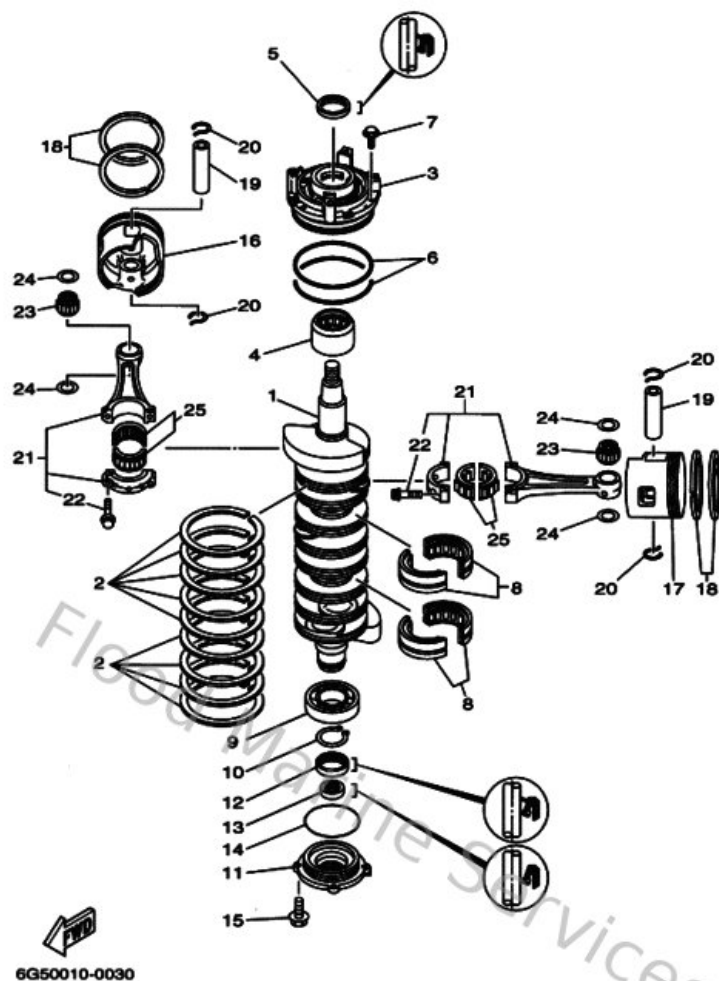
Ref	Part	
52	932100916500 O-ring	Buy now
53	9038616M6600 Bush(6e5)	Buy now
54	902021606100 Washer, plate(663)	Buy now
55	934101600600 Circlip	Buy now

Crankshaft & Piston



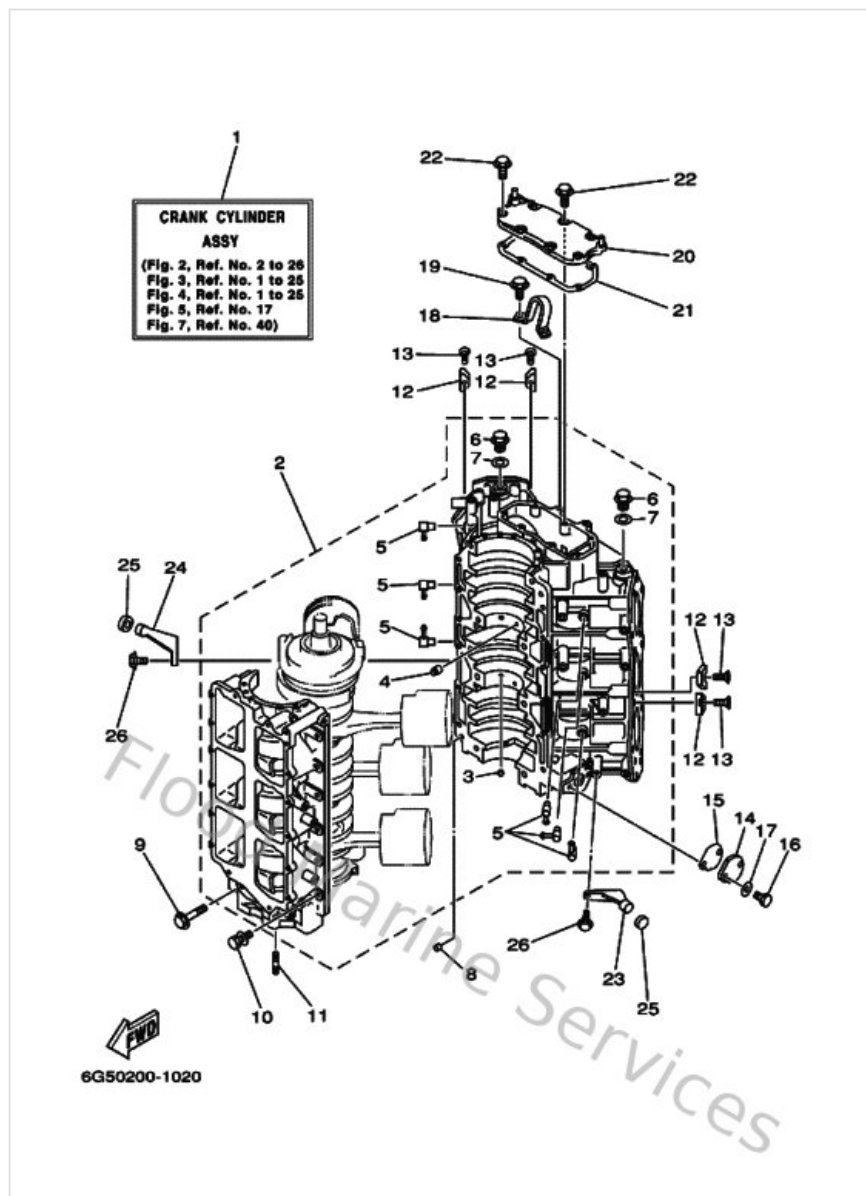
Ref	Part	
1	6G5114110000 Crankshaft	Buy now
2	6E5114470000 Seal, ring	Buy now
3	6E5151630015 Housing, bearing 1	Buy now
4	93311940U300 Brg,cyl-cal roller 36g (6e5)	Buy now
5	9310240M1400 Oil seal(61a)	Buy now
6	932110400100 O-ring	Buy now
7	9011906MA200 Bolt, with washer	Buy now
8	93310954U100 Bearing, cylindrical(64c)	Buy now
9	93306208U000 Brg,r-b 6208 80mm 345g (6e5)	Buy now
10	9341040M0300 Circlip(n02)	Buy now
11	6G5153590094 Housing, oil seal	Buy now
12	9310235M1300 Oil seal (6e5)	Buy now
13	9310122M1500 Oil seal (6e5)	Buy now
14	9321074M3500 O-ring (6e5)	Buy now
16	64D116360200 Piston (0.50mm o/s)	Buy now

Crankshaft & Piston



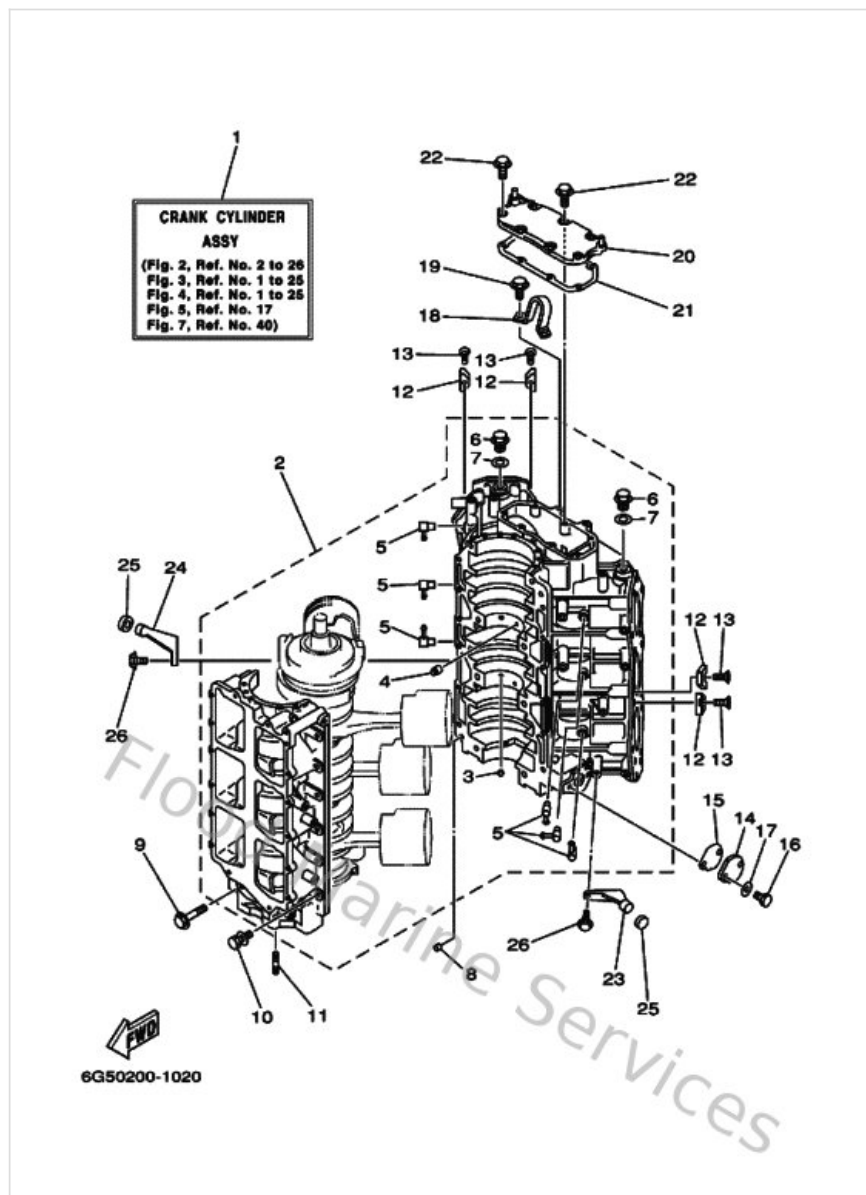
Ref	Part	
17	64D116420290 Piston 2 (std)	Buy now
18	64D116050200 Piston ring set (0.50mm o/s)	Buy now
19	6R5116331000 Pin, piston	Buy now
20	6R5116341000 Clip, piston pin	Buy now
21	6R5116501000 Connecting kit	Buy now
22	901090802200 Bolt	Buy now
23	93310323V600 Bearing	Buy now
24	9020123M0100 Washer, plate(6g6)	Buy now
25	93310836V200 Brg, cyl-cal roller (6e5)	Buy now

Cylinder & Crankcase



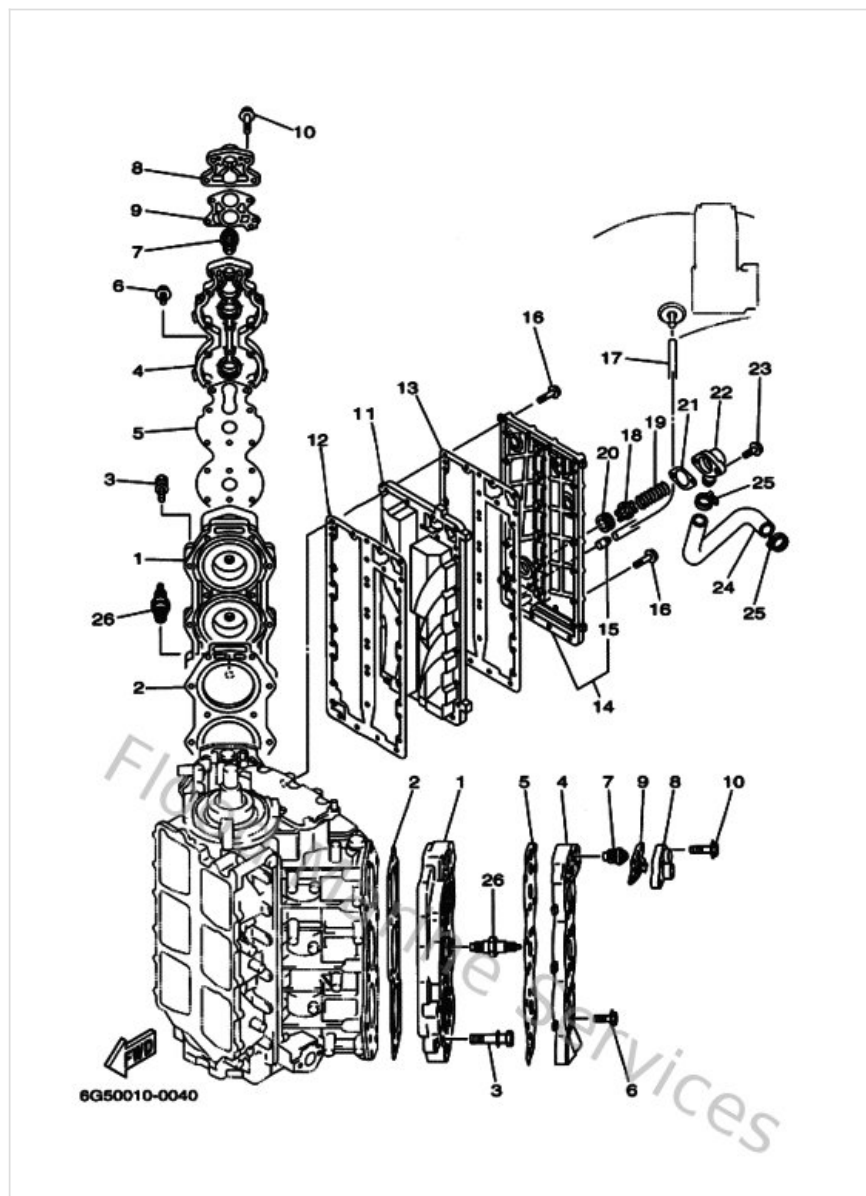
Ref	Part	
1	64CW0090021S Crank cylinder assembly	Buy now
2	64C15100211S Crankcase assembly	Buy now
3	624113790000 Valve, check	Buy now
4	663115180100 Lock, bearing	Buy now
5	646113700000 Check valve assembly	Buy now
6	9034014M0000 Plug, straight screw(62y)	Buy now
7	904301411500 Gasket (663)	Buy now
8	936081206300 Pin, dowel (626)	Buy now
9	9010510M2000 Bolt (6e5)	Buy now
10	9011908M9400 Bolt, with washer	Buy now
11	9011608M4500 Bolt, stud (6e5)	Buy now
12	6E5113250000 Anode	Buy now
13	987800401500 Screw, flat head(ga5)	Buy now
14	6R31131M0100 Cover	Buy now
15	6R3113970100 Gasket	Buy now

Cylinder & Crankcase



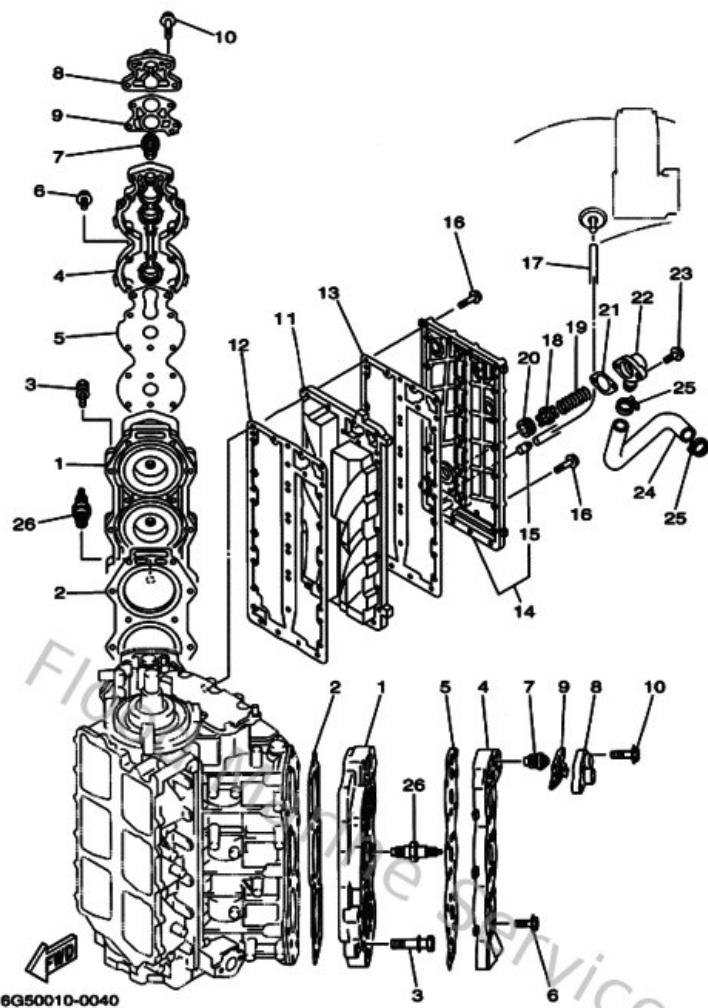
Ref	Part	
16	970130601600 Bolt, hexagon deep recess	Buy now
17	929030660000 Washer, plain (646)	Buy now
18	6E511190100 Hanger, engine	Buy now
19	9011908MA300 Bolt, with washer	Buy now
20	6E511371001S Cover	Buy now
21	6E511381A200 Gasket 1	Buy now
22	9011906MA200 Bolt, with washer	Buy now
23	6E542761001S Stopper	Buy now
24	6E542762001S Stopper	Buy now
25	68F445330000 Damper, upper mount rubber	Buy now

Cylinder & Crankcase 2



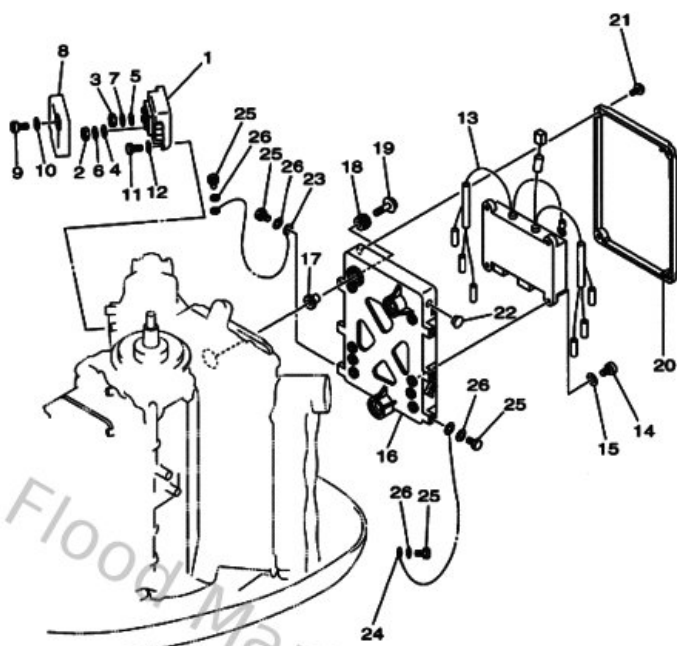
Ref	Part	
1	6G511111041S Head, cylinder 1	Buy now
2	6G511181A100 Gasket, cylinder head 1	Buy now
3	9011908MA800 Bolt, with washer	Buy now
4	6G511191001S Cover, cylinder head 1	Buy now
5	6G511193A000 Gasket, head cover 1	Buy now
6	9011906MA400 Bolt, with washer	Buy now
7	6E5124113000 Thermostat	Buy now
8	68812413001S Cover, thermostat	Buy now
9	68812414A100 Gasket, cover	Buy now
10	9011906MA600 Bolt, with washer	Buy now
11	64D41111001S Inner cover, exhaust	Buy now
12	6G541112A100 Gasket, exhaust inner cover	Buy now
14	6R341113001S Outer cover, exhaust	Buy now
15	652244610000 Pipe, joint	Buy now
16	9011906MA500 Bolt, with washer	Buy now

Cylinder & Crankcase 2



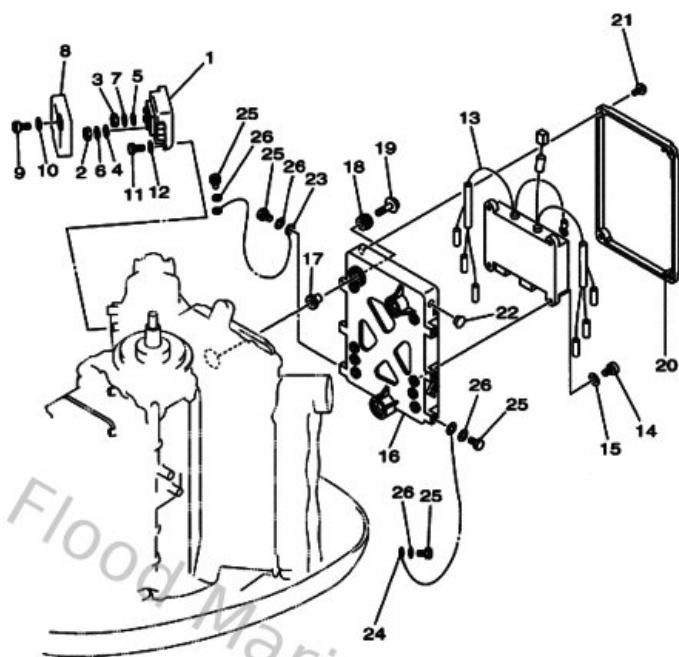
Ref	Part	
17	904450909700 Hose (I1500)	Buy now
18	6G5124160000 Valve, pressure control	Buy now
19	9050116M1100 Spring, compression (688)	Buy now
20	9048020M0500 Grommet (688)	Buy now
21	6G511382A100 Gasket 2	Buy now
22	6G511372001S Cover, bypass 2	Buy now
23	9011906MA200 Bolt, with washer	Buy now
24	6G5125760000 Hose 1	Buy now
25	9046513M1800 Clamp	Buy now
26	947020024700 Plug, spark (br8hs-10)	Buy now

Electrical 1



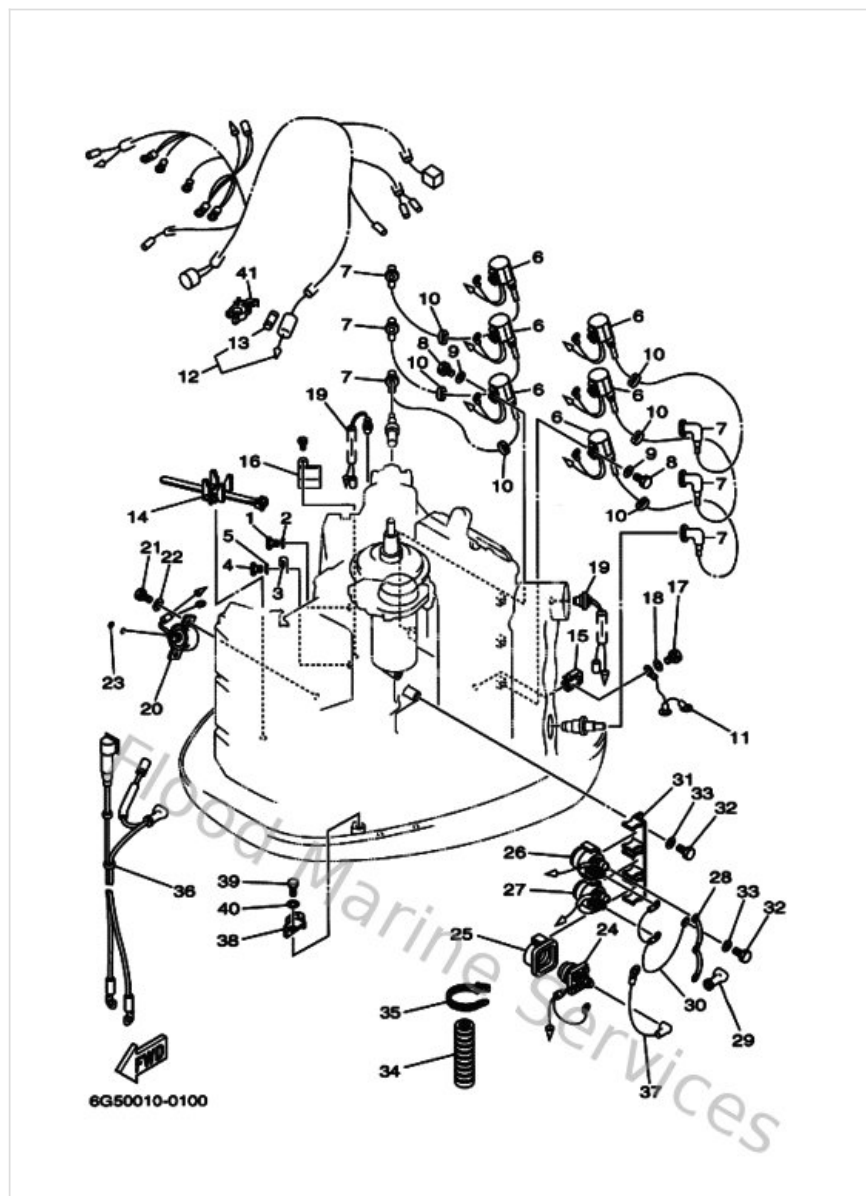
Ref	Part	
1	6G581960A000 Rectifier & regulator assembly	Buy now
2	953800560000 Nut, hexagon (663)	Buy now
3	953800660000 Nut(661)	Buy now
4	929900520000 Ybs66-5 washer, plain	Buy now
5	929900620000 Ybs66-6 washer, plain	Buy now
6	929030510000 Ybs67-5 washer, spring	Buy now
7	929030610000 Washer(6a1)	Buy now
8	688819610100 Cover	Buy now
9	978850502500 Screw, pan head(62j)	Buy now
10	929950560000 Washer, plain (646)	Buy now
11	970130602000 Bolt(62y)	Buy now
12	929030660000 Washer, plain (646)	Buy now
13	6G6855400000 C.d.i. unit assembly	Buy now
14	985800602000 Screw pan head	Buy now
15	929900660000 Washer, plain (646)	Buy now

Electrical 1



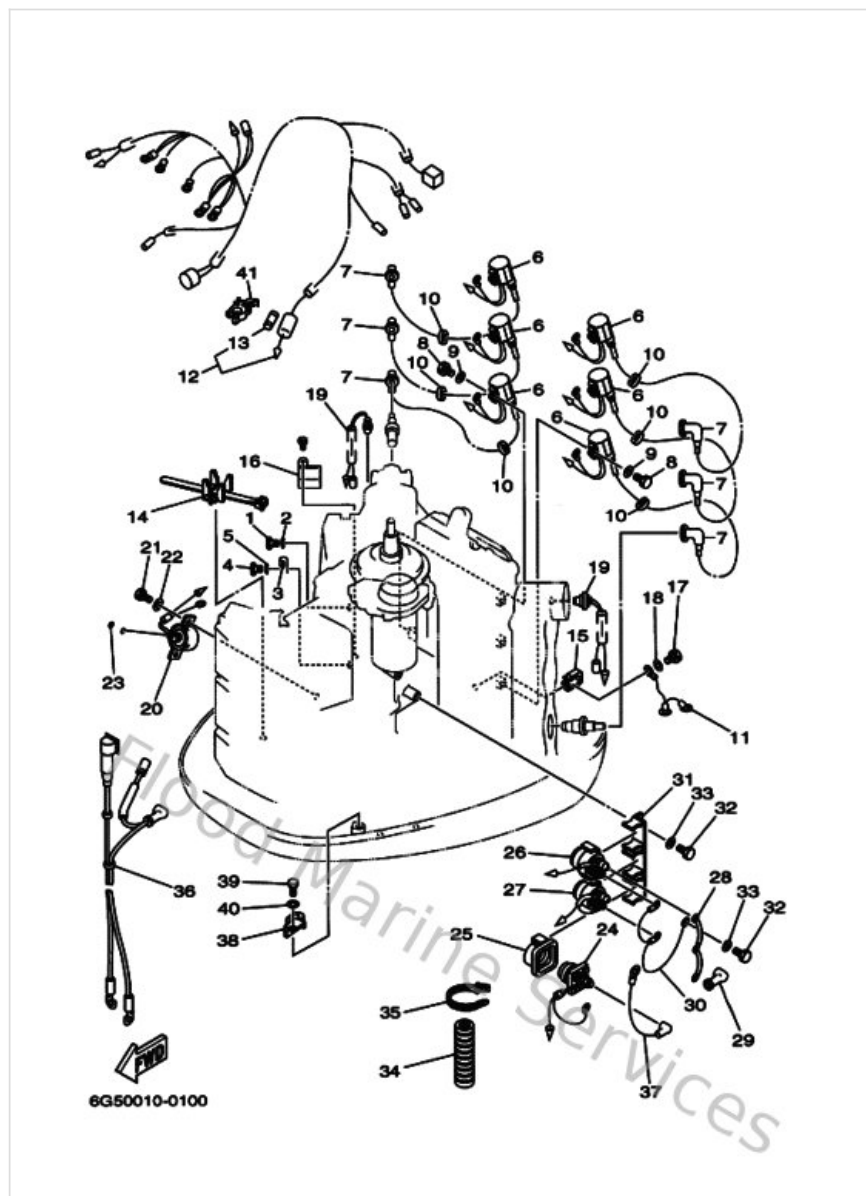
Ref	Part	
16	6R385542031S Bracket	Buy now
17	9038706M0300 Collar (676)	Buy now
18	9048009M1200 Grommet (6a0)	Buy now
19	9011906M6100 Bolt, with washer	Buy now
20	6R3855370000 Cover	Buy now
21	9015906M1100 Screw, with washer(6l2)	Buy now
22	9048012M2500 Grommet (6e9)	Buy now
23	662825190000 Wire, earth lead	Buy now
24	6R3825190000 Wire, earth lead	Buy now
25	970950601200 Bolt(gh1)	Buy now
26	929950660000 Washer, plain (646)	Buy now

Electrical 2



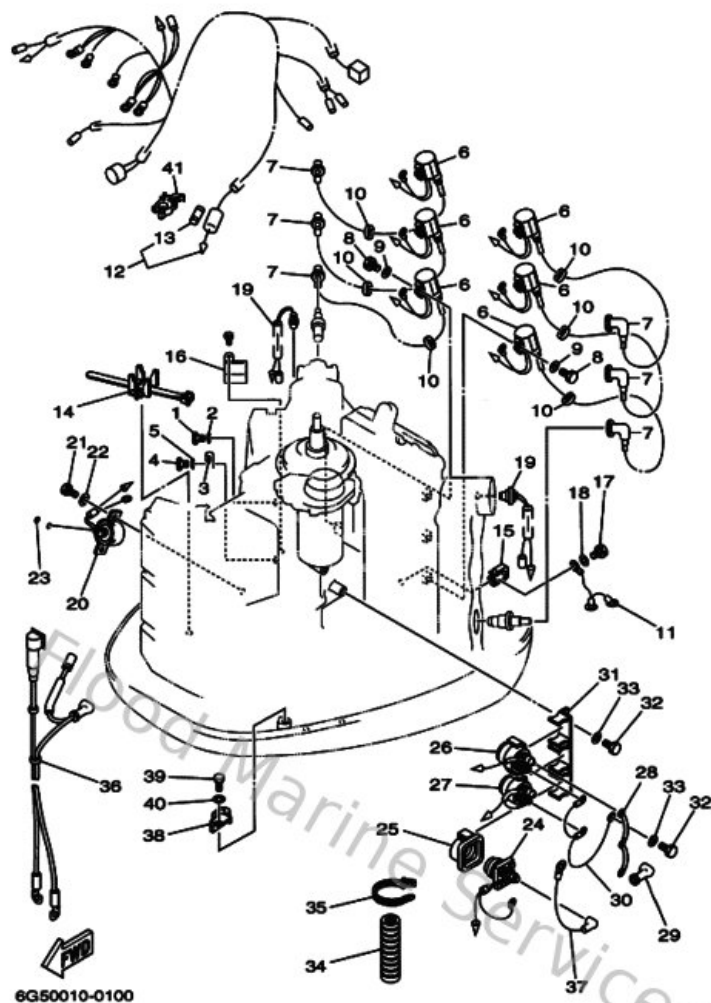
Ref	Part	
1	970950601200 Bolt(gh1)	Buy now
2	929950660000 Washer, plain (646)	Buy now
3	9046506M8600 Clamp	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	6R3855700100 Ignition coil assembly	Buy now
7	6E3823702100 Plug cap assembly	Buy now
8	970950602000 Bolt(7u8)	Buy now
10	904802516100 Grommet(656)	Buy now
11	6E5825311000 Wire, lead	Buy now
12	6G6825900000 Wire Harness Assembly	Buy now
13	682821510000 Fuse	Buy now
14	688825940000 Clamp	Buy now
15	9046505M8700 Clamp	Buy now
16	9046508M8900 Clamp	Buy now
17	970800601200 Bolt(gh1)	Buy now

Electrical 2



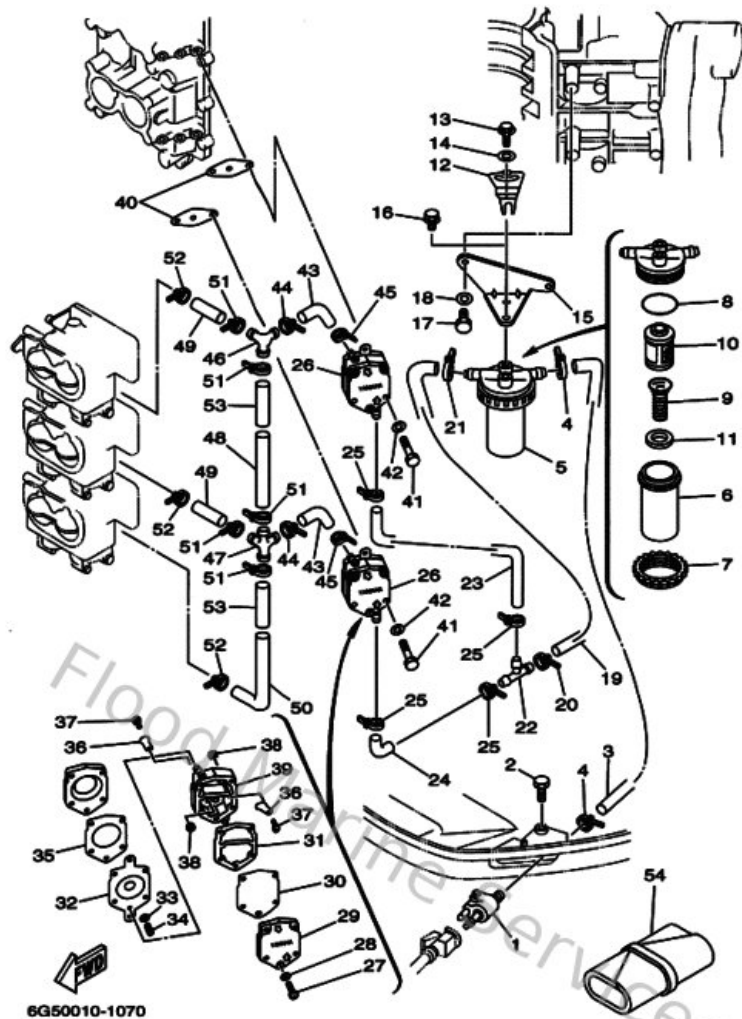
Ref	Part	
19	688825601000 Thermo switch assembly	Buy now
20	64D861100000 Solenoid	Buy now
21	970950601600 Bolt, hexagon deep recess	Buy now
23	932100326100 O-ring (663)	Buy now
24	61A819410000 Starter relay assembly	Buy now
25	689819521000 Holder, starter relay	Buy now
26	6E5819500000 Relay assembly	Buy now
27	6E58195A0100 Relay assembly	Buy now
28	6G5871491000 Connector	Buy now
29	6G5821190000 Cover, lead wire	Buy now
30	6E5821160000 Wire, minus lead	Buy now
31	6G5819481100 Bracket	Buy now
34	6E9835577000 Tube	Buy now
35	9046513M1800 Clamp	Buy now
36	6R382105J200 Battery cable	Buy now

Electrical 2



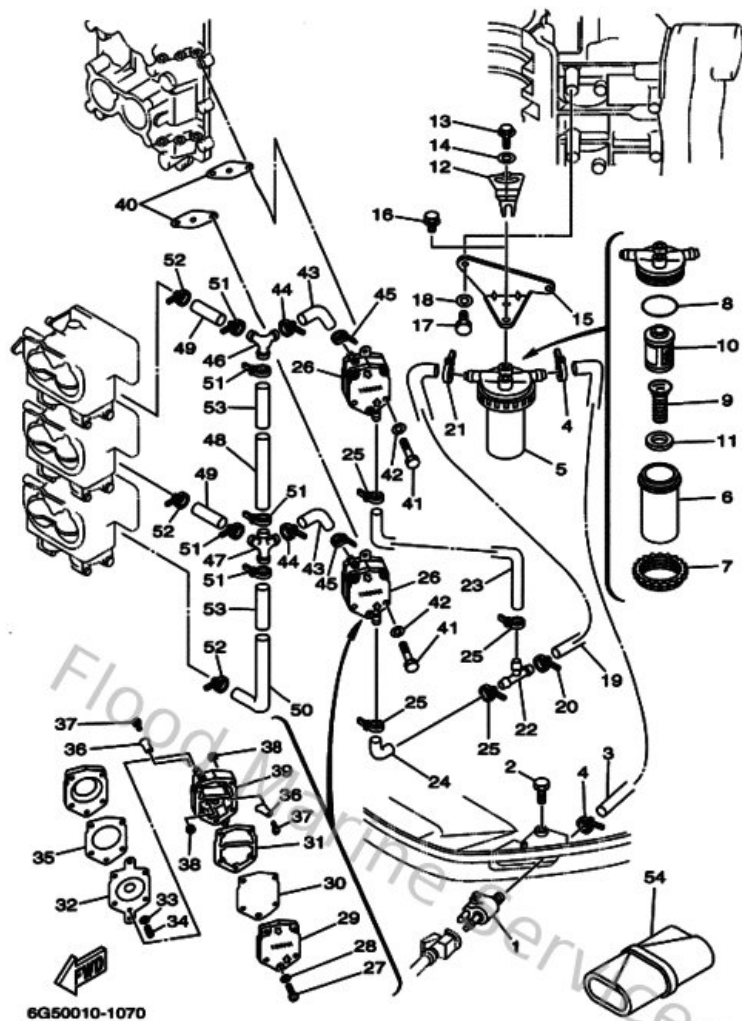
Ref	Part	
37	6E5821170100 Wire, lead	Buy now
38	9046512M2500 Clamp (6e5)	Buy now
41	6G5821520000 Holder, fuse	Buy now

Fuel



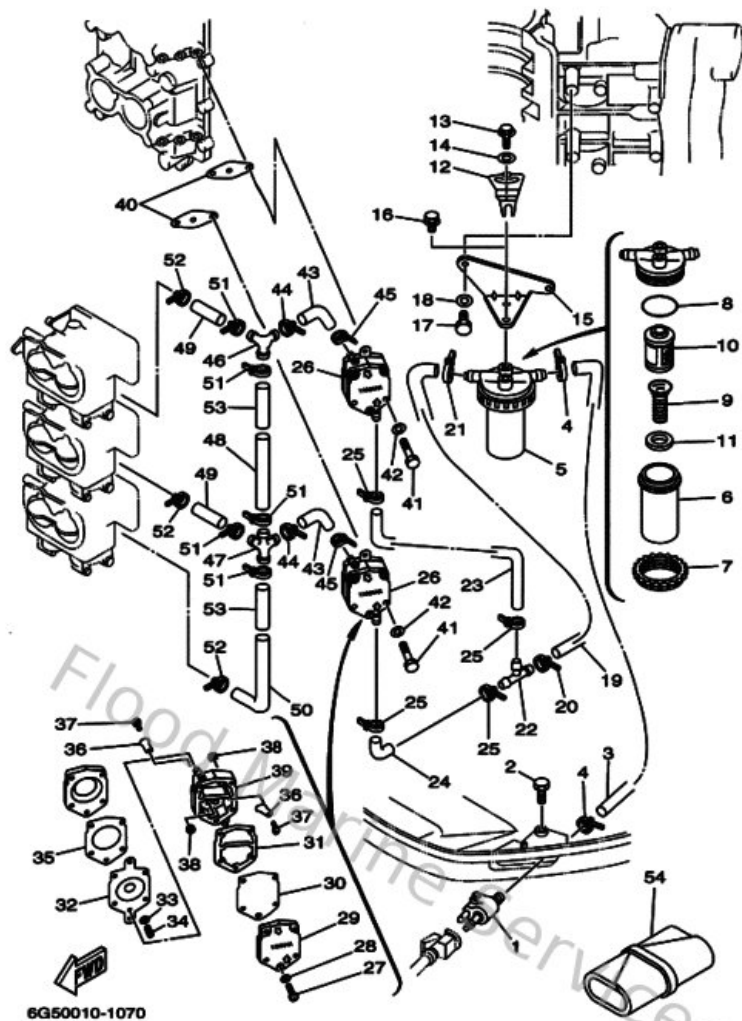
Ref	Part	
1	6E5243041000 Fuel pipe joint comp. 1	Buy now
2	970950602800 Bolt (6g0)	Buy now
3	6G5243130100 Pipe 3	Buy now
4	904651009800 Clamp	Buy now
5	61A245600400 Filter assembly	Buy now
6	61A245210000 Cup, filter	Buy now
7	65L245310000 Nut	Buy now
8	61A245640000 O-ring	Buy now
9	61A245770100 Spring	Buy now
10	61A245630000 Element, filter	Buy now
11	61A244690000 Float, water level	Buy now
12	65L245580000 Holder, filter	Buy now
13	975950641600 Bolt, with washer(62x)	Buy now
14	902010606800 Washer,plate (6k8)	Buy now
15	61U245660100 Bracket, filter	Buy now

Fuel



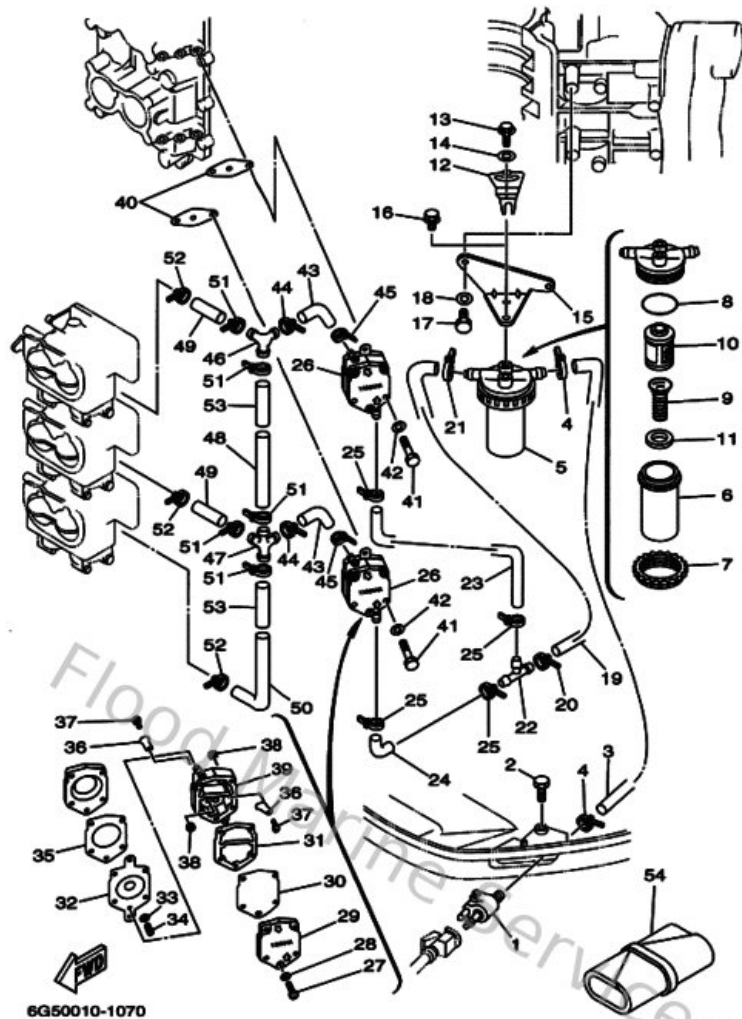
Ref	Part	
16	975950651400 Bolt(gj3)	Buy now
17	970950601600 Bolt, hexagon deep recess	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	6G5243141000 Pipe 4	Buy now
20	9046511M1000 Clamp	Buy now
22	6E5243780000 Pipe, joint 3	Buy now
23	6G5243150000 Pipe 5	Buy now
24	6E5243150000 Pipe 5	Buy now
26	6E5244100300 Fuel pump assembly	Buy now
27	985800503500 Screw, pan head (686)	Buy now
28	929030560000 Washer, plain (646)	Buy now
29	6E5244130000 Body 2	Buy now
30	6E5244710000 Diaphragm	Buy now
31	6E5244350000 Gasket, body 2	Buy now
32	6E5244110000 Diaphragm	Buy now

Fuel



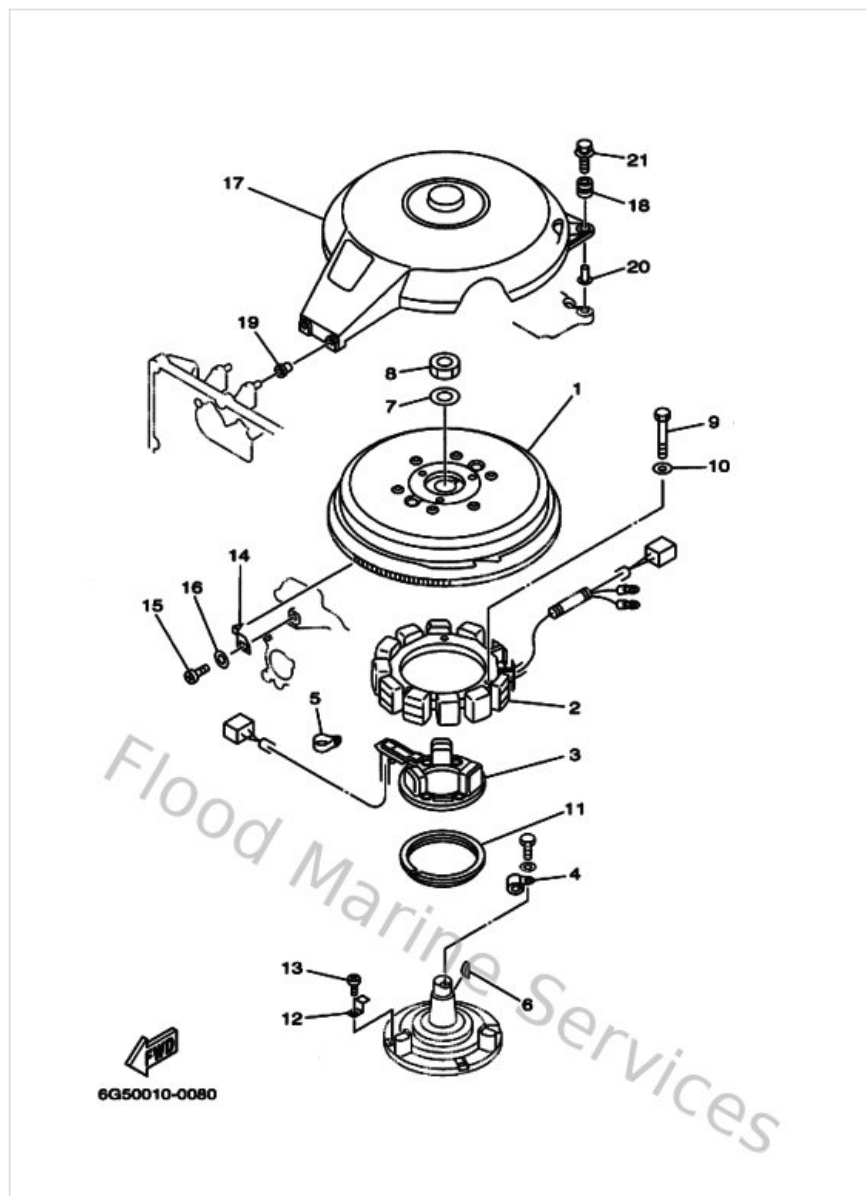
Ref	Part	
33	648244240000 Seat, spring	Buy now
34	6E5244230000 Spring, diaphragm	Buy now
35	6E5244340200 Gasket, body	Buy now
36	62Y244210100 Valve, check	Buy now
37	6A0143250000 Screw, pan head	Buy now
38	953800360000 Nut (6g8)	Buy now
39	6E5244121000 Body 1	Buy now
40	65024431A000 Gasket, fuel pump	Buy now
41	970950605000 Bolt(jf7)	Buy now
42	929950660000 Washer, plain (646)	Buy now
43	6G5243161000 Pipe 6	Buy now
46	6G5243760000 Pipe, joint 1	Buy now
47	6G5243770000 Pipe, joint 2	Buy now
48	6G5243170100 Pipe 7	Buy now
49	904451357900 Hose (I90)	Buy now

Fuel



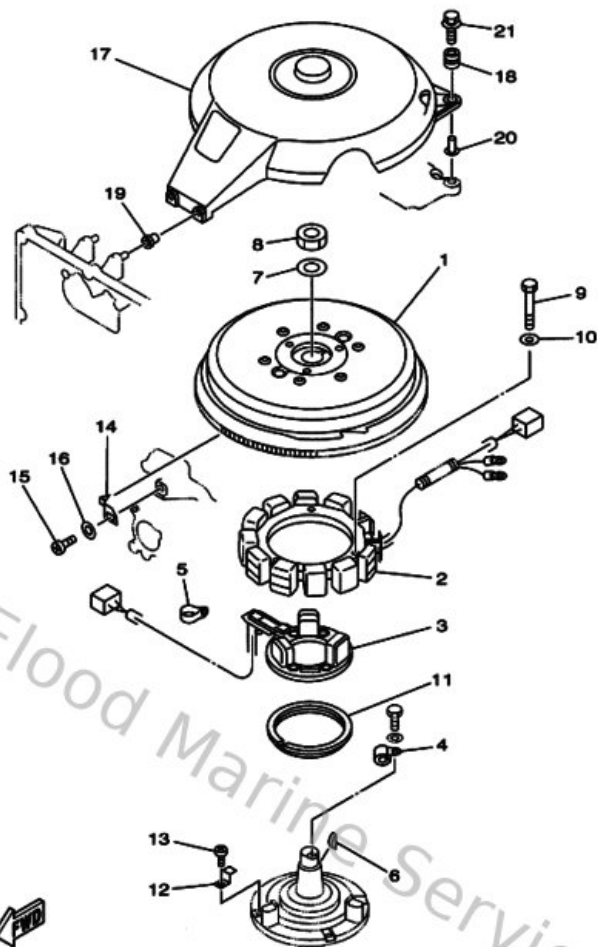
Ref	Part	
50	6G5243191000 Pipe 9	Buy now
53	9044615M0700 Hose(6g4)	Buy now
54	656W28100200 Tool kit	Buy now

Generator



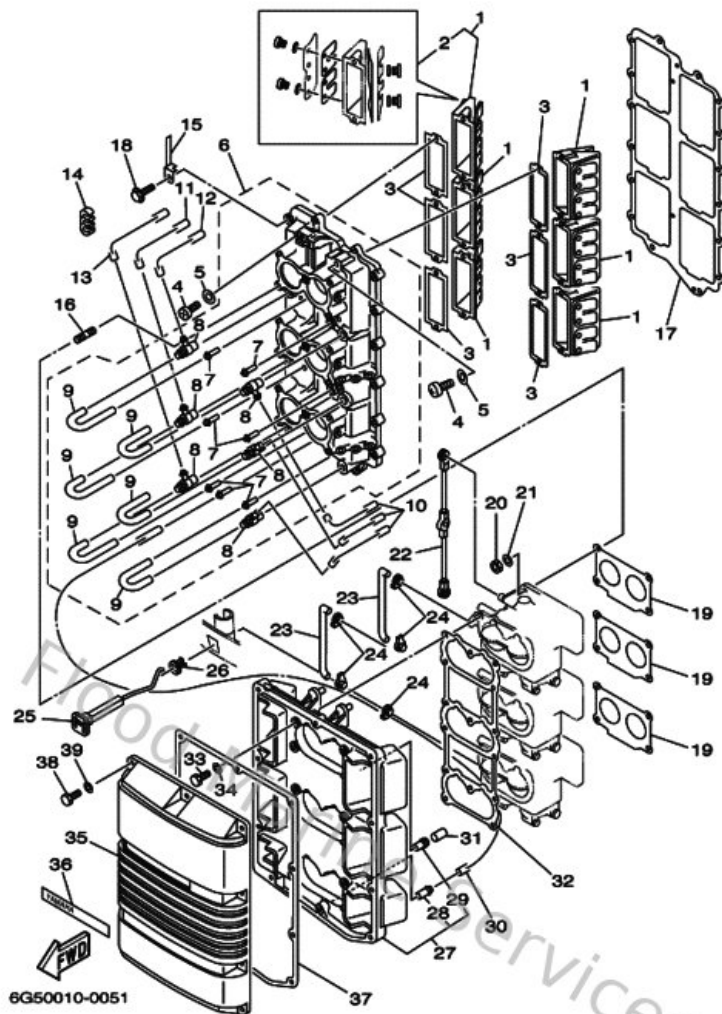
Ref	Part	
1	6G6855500200 Rotor assembly	Buy now
2	6G6855100100 Stator assembly	Buy now
3	6G6855800000 Coil, pulser	Buy now
4	9046506M8600 Clamp	Buy now
6	902800501500 Key, woodruff	Buy now
7	9020121M1800 Washer, plate (663)	Buy now
8	901702013700 Nut, hexagon(663)	Buy now
9	970130606000 Bolt, hexagon	Buy now
10	929030660000 Washer, plain (646)	Buy now
11	688416110000 Retainer, magneto base 1	Buy now
12	688416120000 Retainer, magneto base 2	Buy now
13	978800601800 Screw, pan head(6e5)	Buy now
14	6E5813320000 Plate, timing	Buy now
15	978850601000 Screw pan head	Buy now
16	929950660000 Washer, plain (646)	Buy now

Generator



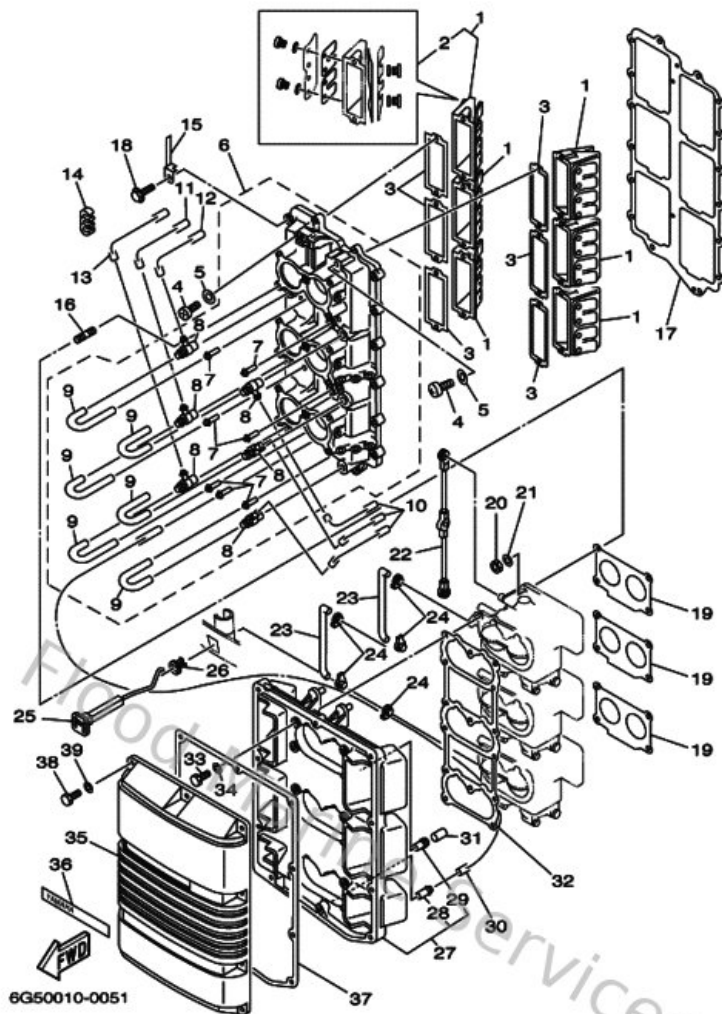
Ref	Part	
17	6G5813370000 Cover, flywheel	Buy now
18	6G5823170000 Damper	Buy now
19	6A0823170000 Damper, ignition coil	Buy now
20	624425420000 Collar	Buy now
21	9011906M6500 Bolt, with washer	Buy now

Intake



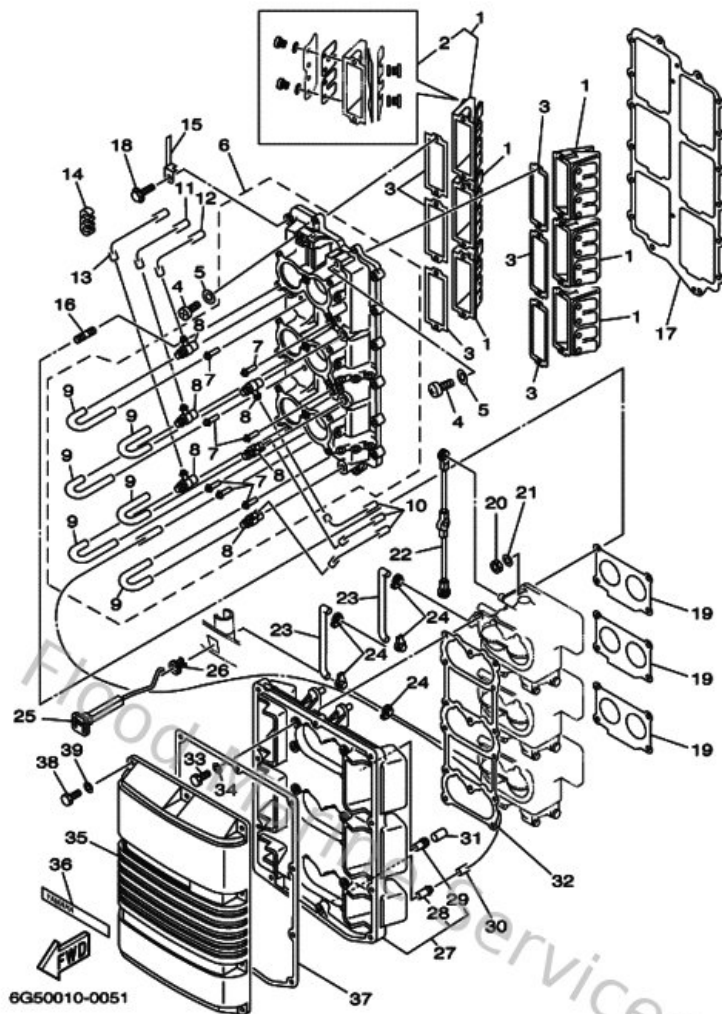
Ref	Part	
1	6G5136100000 Reed valve assembly	Buy now
2	6E5W00040000 Reed set	Buy now
3	6E513621A100 Gasket, valve seat	Buy now
4	978800501600 Screw, pan head(6b0)	Buy now
5	929900560000 Washer, plain (646)	Buy now
6	6G513641001S Manifold 1	Buy now
7	624144850000 Pipe, joint	Buy now
8	6E5113700000 Check valve assembly	Buy now
9	9044507M2800 Hose (I200)	Buy now
10	9044507M9000 Hose (I390)	Buy now
11	9044507M4600 Hose (I390)	Buy now
12	9044507M0900 Hose (I390)	Buy now
13	904450700600 Hose (I770)	Buy now
14	9046407M0500 Clamp (6g5)	Buy now
15	9046510M9100 Clamp	Buy now

Intake



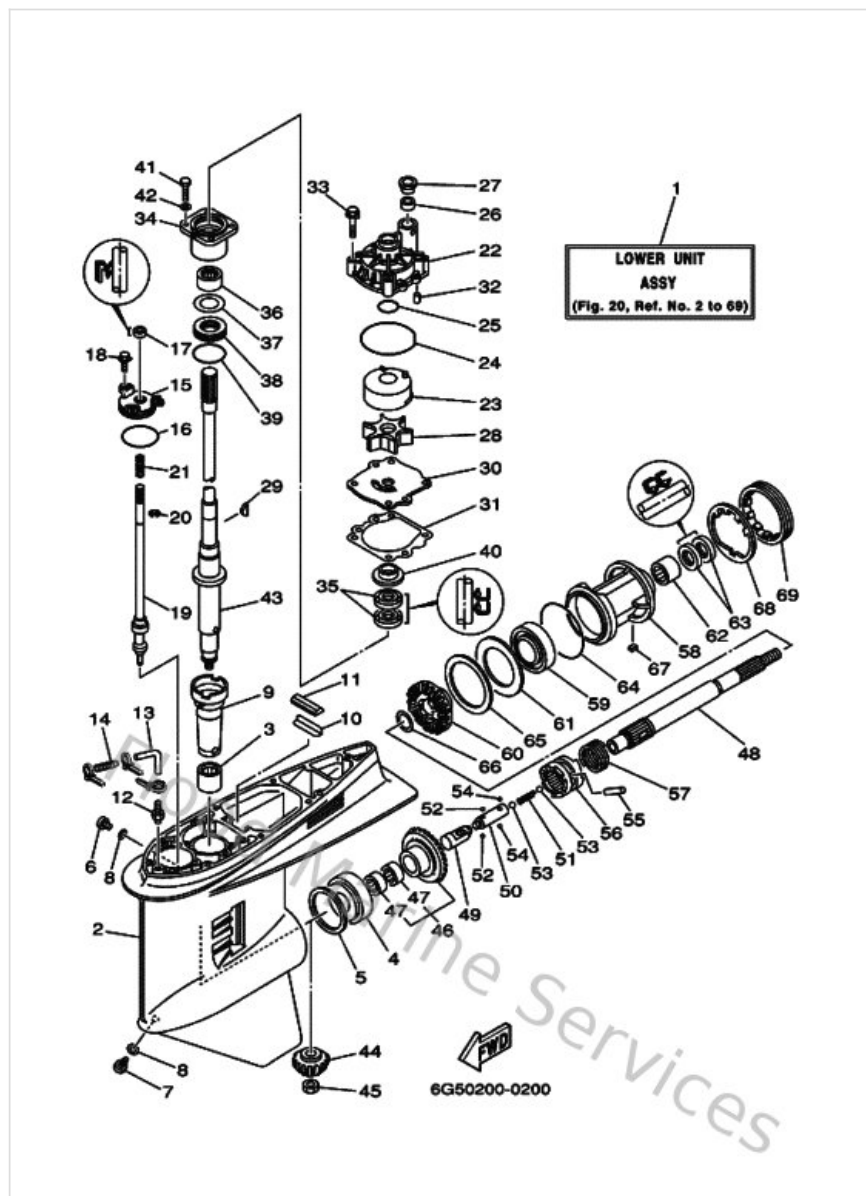
Ref	Part	
16	9011606M3000 Bolt, stud(6e5)	Buy now
17	6G513645A100 Gasket, manifold 1	Buy now
18	9011906MA300 Bolt, with washer	Buy now
19	6E514198A200 Gasket	Buy now
20	953800660000 Nut(661)	Buy now
21	929950610000 Washer(6a1)	Buy now
22	6G5412170100 Rod, accel. lever	Buy now
23	6E5412560100 Rod, choke 1	Buy now
24	661412620200 Joint, choke lever	Buy now
25	6E5412710300 Knob, choke	Buy now
26	689412730000 Grommet	Buy now
27	6G5144171094 Cover	Buy now
29	6E5144850000 Pipe, joint	Buy now
30	9044507MF100 Hose (I570)	Buy now
31	647143956000 Cap,over flow pipe	Buy now

Intake



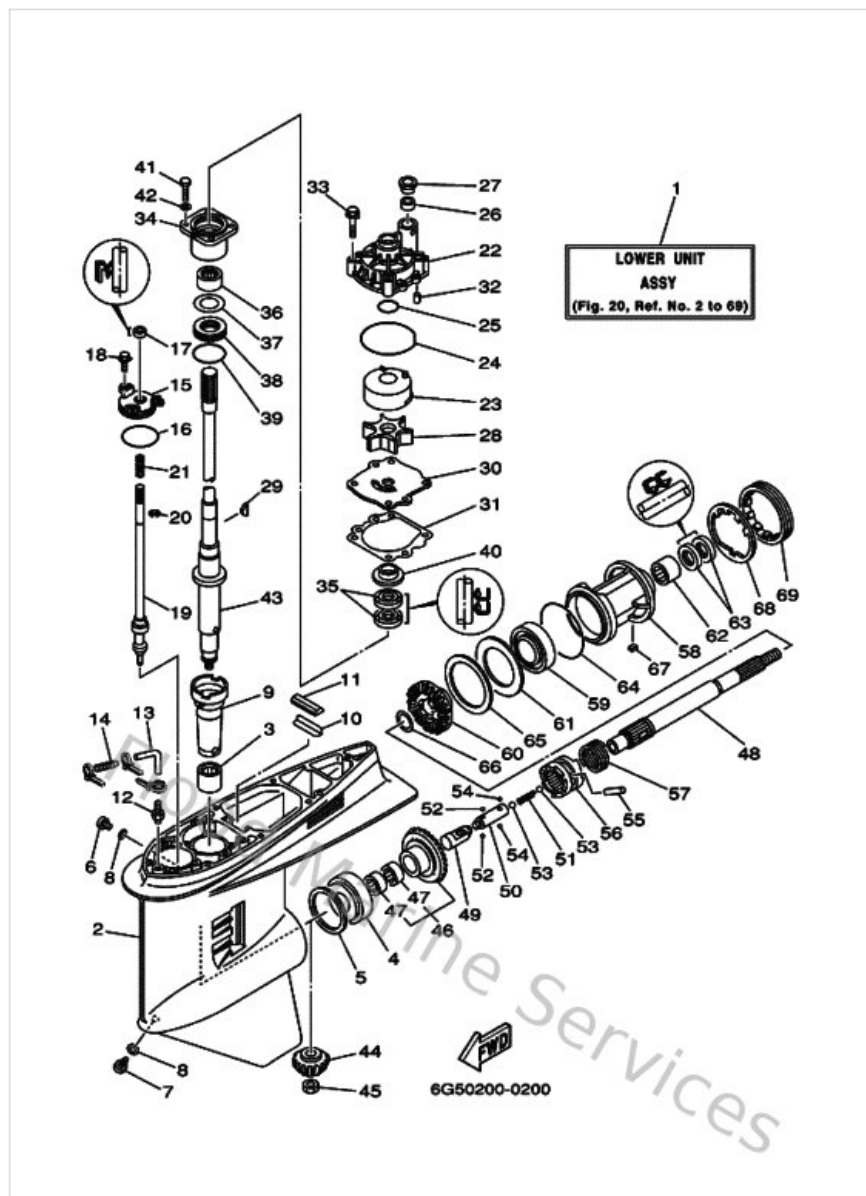
Ref	Part	
32	6G514483A100 Gasket, plate	Buy now
33	970130602000 Bolt(62y)	Buy now
34	929030660000 Washer, plain (646)	Buy now
35	6G5144180000 Cover 2	Buy now
37	6G514416A100 Gasket, air cleaner	Buy now
38	970950602000 Bolt(7u8)	Buy now
39	929950660000 Washer, plain (646)	Buy now

Lower Casing & Drive 1



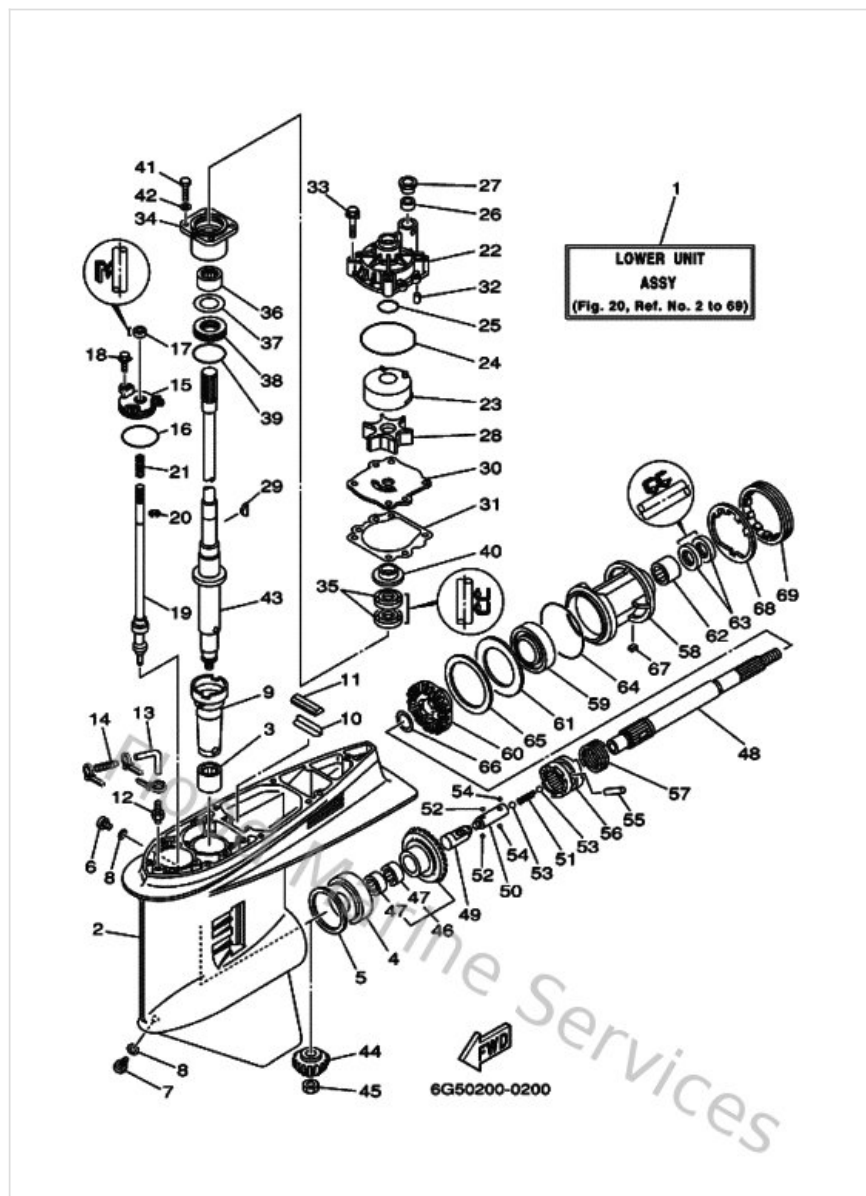
Ref	Part	
1	6G545300158D Lower unit assembly	Buy now
2	6J945301048D Casing, lower	Buy now
3	93311928U500 Bearing, needle (6g5)	Buy now
4	93332000V300 Bearing, taper roller (6g5)	Buy now
5	6G5455676000 Shim (t:0.50mm)	Buy now
6	9034008M0400 Plug, straight screw	Buy now
7	688453411000 Plug, drain	Buy now
8	904300802000 Gasket	Buy now
9	6G5455360100 Sleeve, drive shaft	Buy now
10	64D453760000 Guide, seal damper	Buy now
11	688453750000 Damper, seal 2	Buy now
12	6E5453780000 Nipple, hose	Buy now
13	9044507ME900 Hose (l250)	Buy now
14	6E5835581000 End, nipple	Buy now
15	6E5453210000 Plate	Buy now

Lower Casing & Drive 1



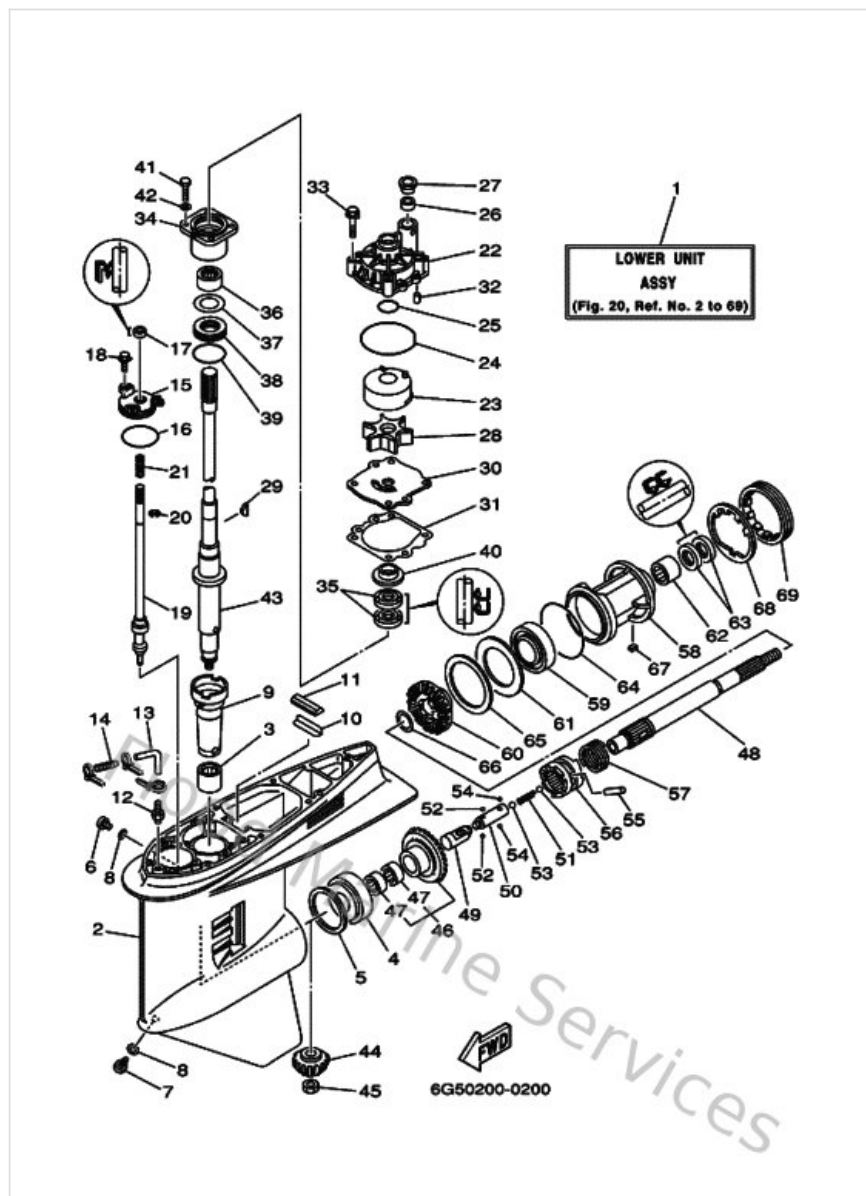
Ref	Part	
16	932105814400 O-ring(47x)	Buy now
17	931060901400 Oil seal	Buy now
18	9011906M1000 Bolt, with washer	Buy now
19	6G5441500200 Shift cam assembly	Buy now
20	990010860000 Circlip(2r6)	Buy now
21	9050111M1000 Spring, compression (663)	Buy now
22	61A443110100 Housing, water pump	Buy now
23	61A443220200 Insert, cartridge	Buy now
24	9321086M3800 O-ring (6e5)	Buy now
25	932103716000 O-ring (6g8)	Buy now
26	6E5443650000 Damper, water seal 1	Buy now
27	6E5443120000 Cover, water pump housing	Buy now
28	6E5443520100 Impeller	Buy now
29	9028004M0500 Key, woodruff (6e5)	Buy now
30	6G5443230000 Outer plate, cartridge	Buy now

Lower Casing & Drive 1



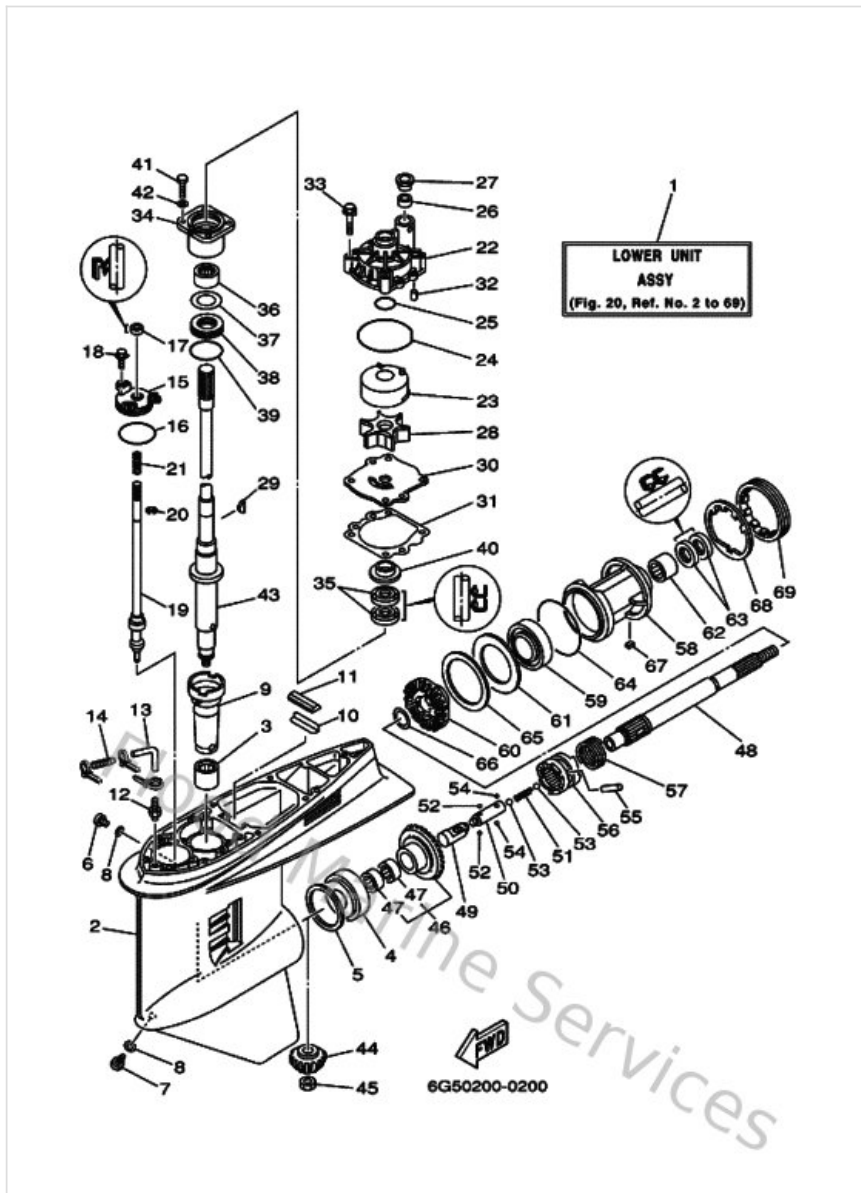
Ref	Part	
31	6E544315A000 Gasket, water pump	Buy now
32	936061201900 Pin, dowel (614)	Buy now
33	9011908M1400 Bolt, with washer	Buy now
34	6E5453310094 Housing, bearing	Buy now
35	9310128M1600 Oil seal (6e5)	Buy now
36	93315430V500 Bearing, cylindrical(6k0)	Buy now
37	6E5455876000 Shim (t:0.50mm)	Buy now
38	93341930V200 Bearing, thrust(64d)	Buy now
39	932105453400 O-ring (70e)	Buy now
40	6E5453440000 Cover, oil seal	Buy now
41	970950802500 Bolt (62g)	Buy now
42	929950860000 Washer, plain (663)	Buy now
43	6G5455012200 Drive shaft comp.	Buy now
44	6G5455510100 Pinion	Buy now
45	9017016M0100 Nut, hexagon (688)	Buy now

Lower Casing & Drive 1



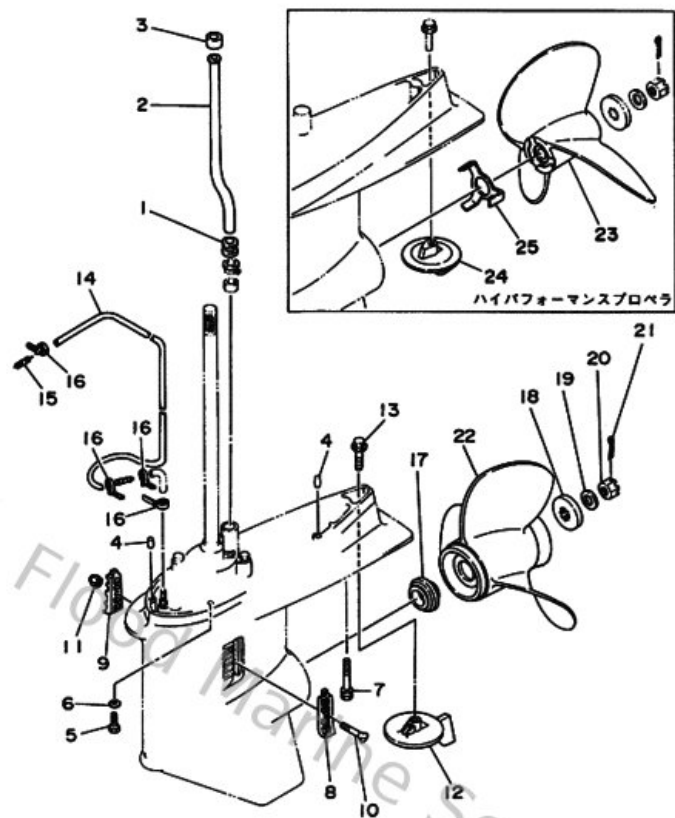
Ref	Part	
46	6G5455600100 Gear	Buy now
47	93315425V300 Bearing, needle (6g5)	Buy now
48	6J9456110100 Shaft, propeller	Buy now
49	6E5456410200 Shifter	Buy now
50	6E5456340100 Slide, shift	Buy now
51	9050116M3700 Spring (6g5)	Buy now
52	935073200900 Ball (12r)	Buy now
53	935113202700 Ball (498)	Buy now
54	935031600300 Ball	Buy now
55	9025008M0700 Pin, straight (6g5)	Buy now
56	6G5456310000 Clutch, dog	Buy now
57	6E5456330100 Ring, cross pin	Buy now
58	6J94533200CA Housing, bearing	Buy now
59	93306209U000 Bearing (6g5)	Buy now
60	6G5455710200 Gear	Buy now

Lower Casing & Drive 1



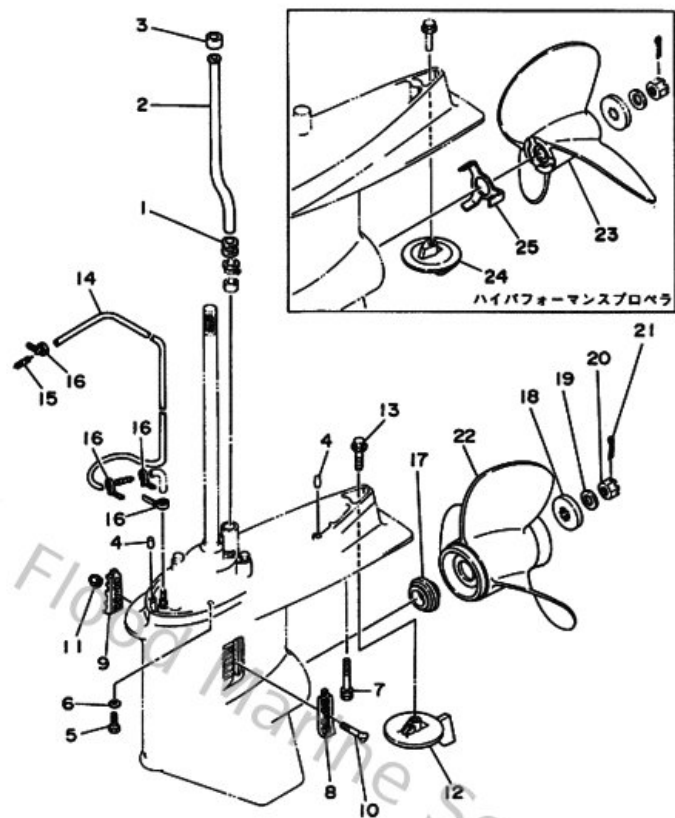
Ref	Part	
61	6G5455760000 Washer Thrust 2	Buy now
62	933154306100 Bearing	Buy now
63	9310130M1700 Oil seal (6e5)	Buy now
64	9321097M5500 O-ring (6g5)	Buy now
65	6G5455770230 Shim (t:0.30mm)	Buy now
66	9020130M9200 Washer (6g5)	Buy now
67	9028204M0000 Key, straight(6g5)	Buy now
68	6G5453830100 Washer, claw	Buy now
69	6G5453840000 Nut	Buy now

Lower Casing & Drive 2



Ref	Part	
1	6E5443660000 Damper, water seal 2	Buy now
2	6E5443610000 Tube, water	Buy now
3	6E5443650000 Damper, water seal 1	Buy now
4	9360812M0500 Pin, dowel b (6e5)	Buy now
5	970751004500 Bolt(64d)	Buy now
6	929951010000 Ybs67-10 washer, spring	Buy now
7	9011910M8900 Bolt, with washer	Buy now
8	6J9452140000 Cover, water inlet	Buy now
9	6J9452150000 Cover, water inlet	Buy now
10	9015205M0800 Screw, countersunk	Buy now
11	901850500200 Nut nylon (sus)(ex4)	Buy now
12	6J9453710100 Tab-trim	Buy now
13	9010510M0000 Bolt, hexagon (663)	Buy now
14	9044507MF000 Hose (I1160)	Buy now
15	6E5835580000 End, nipple	Buy now

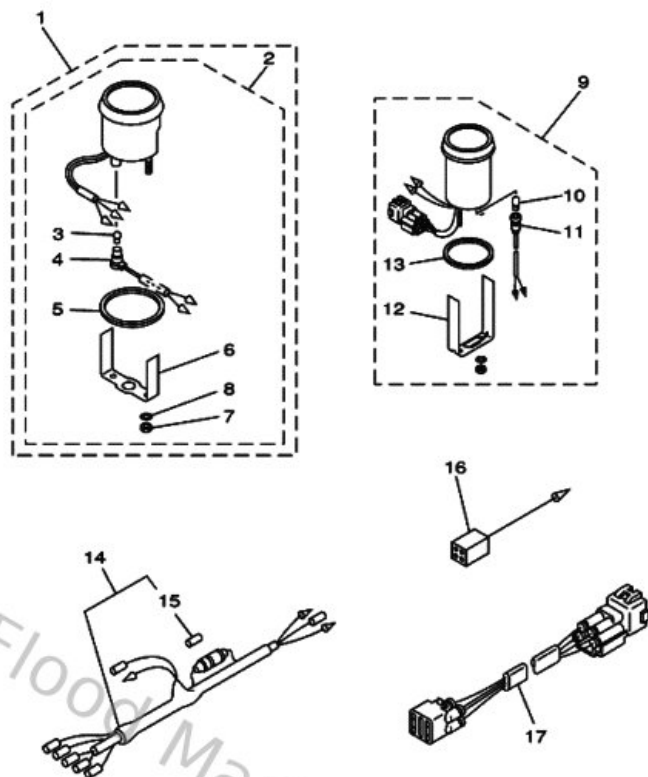
Lower Casing & Drive 2




6G50010-6200

Ref	Part	
16	904651009800 Clamp	Buy now
17	6E5459870100 Spacer 1	Buy now
18	688459970100 Spacer 2	Buy now
19	929901820000 Washer (6e5)	Buy now
20	9017118M0400 Nut, castle (6e5)	Buy now
21	914904003000 Pin, cotter (663)	Buy now
22	6G5459720200 Propeller (3x13-3/4 x21 -m)	Buy now
23	6E5459781000 Propeller assembly (3x14"x26"-p)	Buy now
24	6E5453711000 Tab-trim	Buy now
25	6E5459941000 Plate, tooth	Buy now

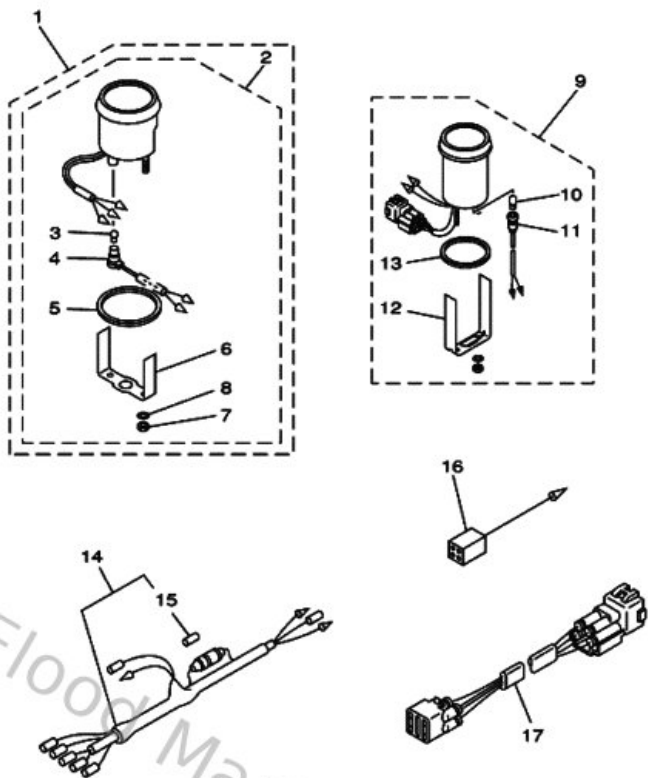
Meter



64F0200-0250

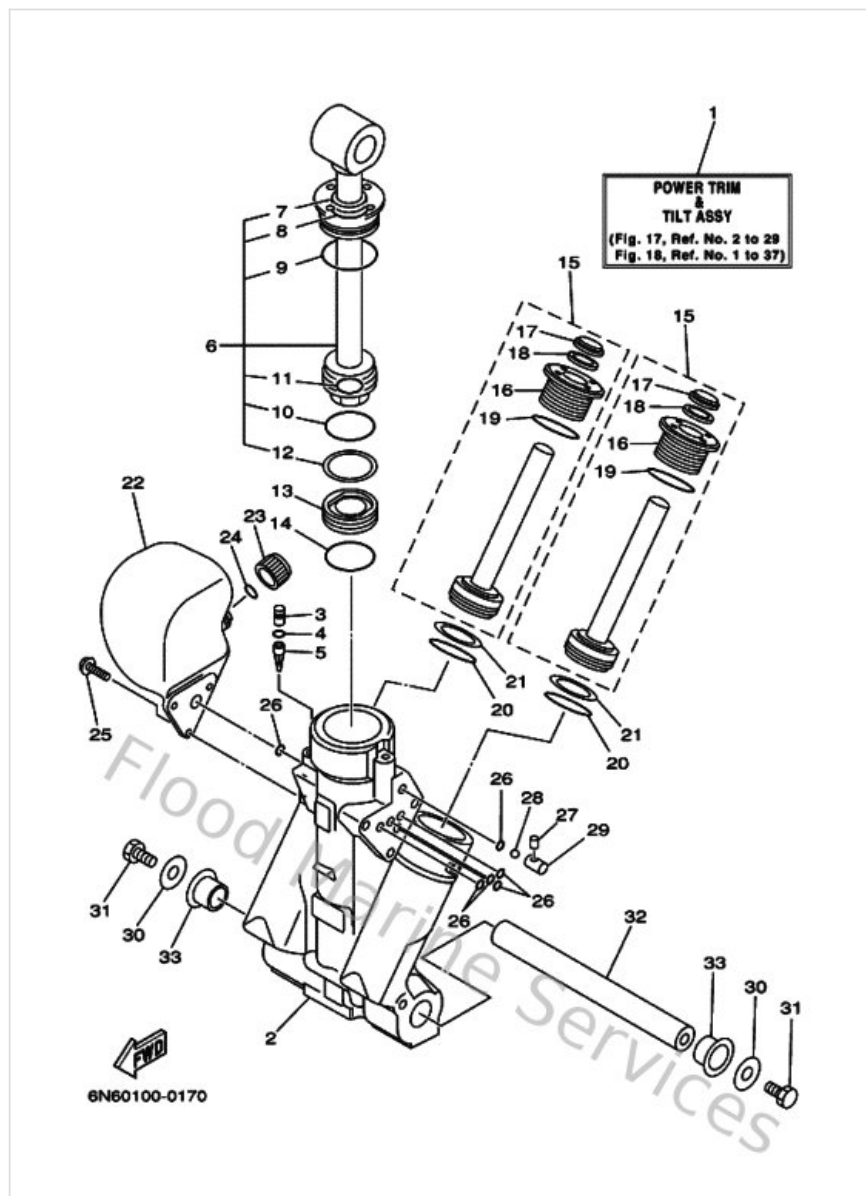
Ref	Part	
1	6Y5W00801200 Tachometer kit	Buy now
2	6Y5835401400 Tachometer assembly	Buy now
3	6Y5835170000 Bulb (12v-1.7w)	Buy now
4	688835360000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
7	953800560000 Nut, hexagon (663)	Buy now
8	929900510000 Ybs67-5 washer, spring	Buy now
9	6Y5836701200 Trim meter assembly.	Buy now
10	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
11	6Y5835360000 Socket, meter	Buy now
12	6Y5835440000 Plate, fitting	Buy now
13	688836640000 Damper	Buy now
14	6Y583553N000 Wire, lead (l=2.5m)	Buy now
15	1E6821510000 Fuse (10a)	Buy now

Meter



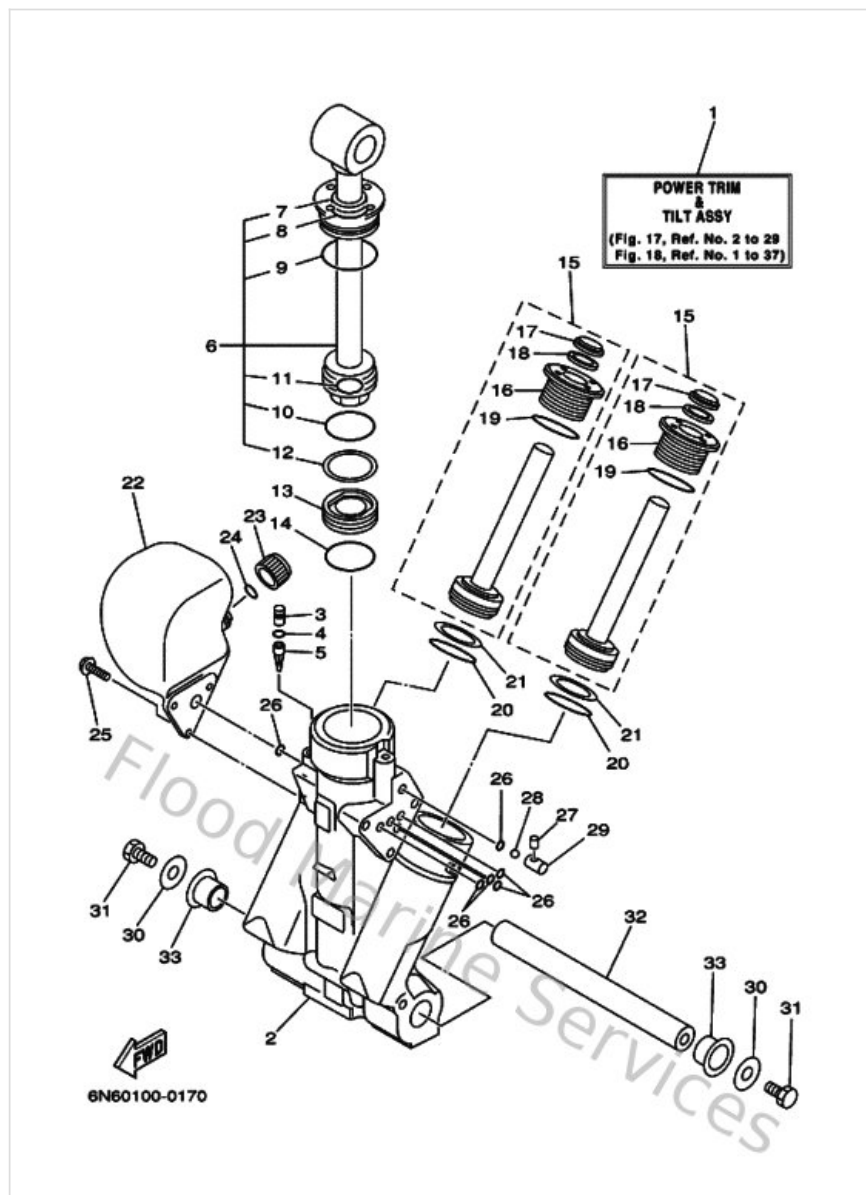
Ref	Part	
16	6Y5821170000 Wire, lead	Buy now
17	6R3825537000 Extension, wire lead (for trim	Buy now

Power Trim & Tilt Assy 1



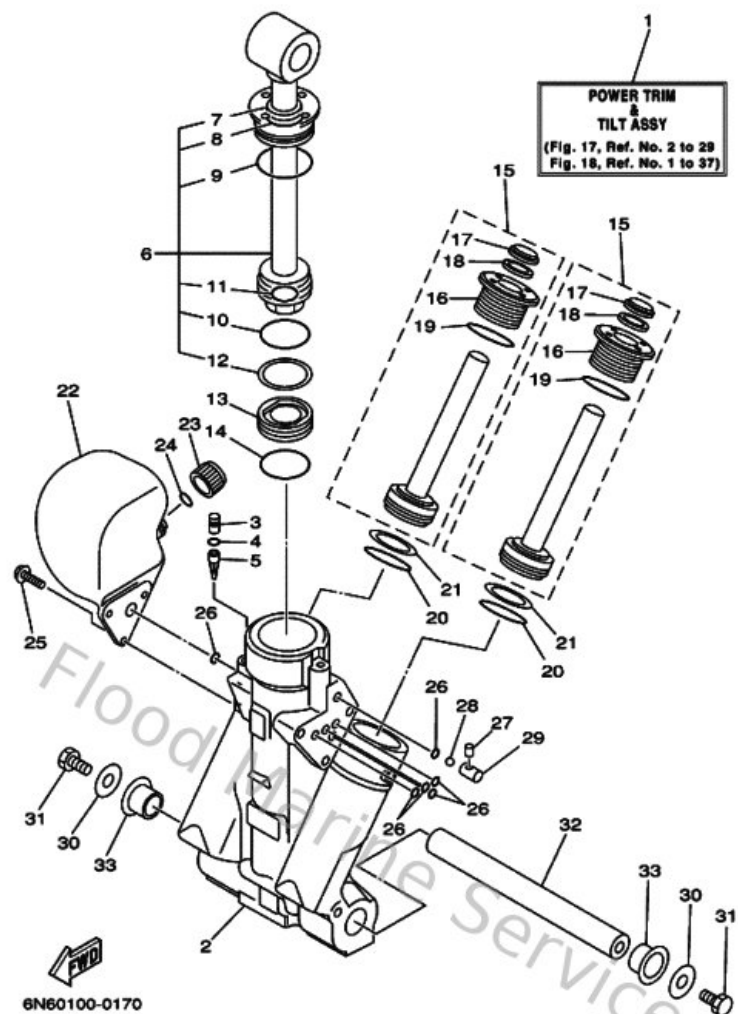
Ref	Part	
1	64E43800014D Power trim & tilt assembly	Buy now
2	64E438250100 Housing Trim & Tilt	Buy now
3	6AW4388J0000 Plug 2	Buy now
4	9321010M7400 O-ring	Buy now
5	64E438170000 Filter 2	Buy now
6	64E438100000 Tilt piston sub assembly	Buy now
7	64E438980000 Seal, dust 2	Buy now
8	64E438670000 O-ring 7	Buy now
9	64E438660000 O-ring 6	Buy now
10	6E5438620000 O-ring 2	Buy now
11	64E438830000 O-ring 10	Buy now
12	6E5438720000 Ring, back-up 2	Buy now
13	6E5438140200 Piston, free	Buy now
15	64E438200000 Trim piston sub assembly	Buy now
16	64E438210800 Screw, trim cylinder end	Buy now

Power Trim & Tilt Assy 1



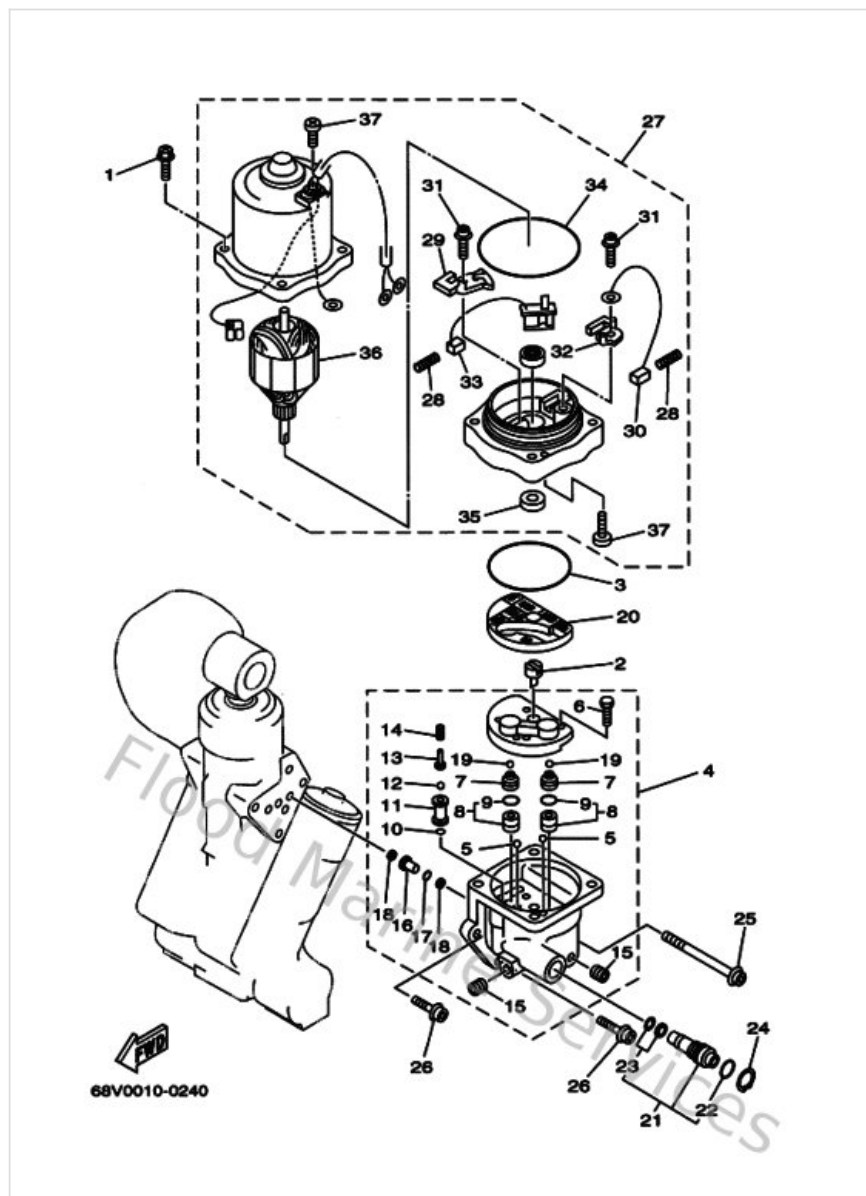
Ref	Part	
17	64E438220000 Seal, trim dust	Buy now
18	64E4384J0000 Seal, trim down	Buy now
19	6G5438640000 O-ring 4	Buy now
20	6E5438640000 O-ring 4	Buy now
21	6E5438740100 Ring, back-up 4	Buy now
22	64E438280100 Body, reservoir	Buy now
23	64E438290000 Plug, reservoir	Buy now
24	64E438970000 O-ring	Buy now
25	64E4388E0100 Bolt ,screw (l:14mm)	Buy now
26	64E438690000 O-ring 9	Buy now
27	64E4381G0000 Pin 1	Buy now
28	6E5438580000 Ball 1	Buy now
29	64E4382G0000 Valve seat	Buy now
30	9020108M1400 Washer, plate	Buy now
31	970800801600 Bolt	Buy now

Power Trim & Tilt Assy 1



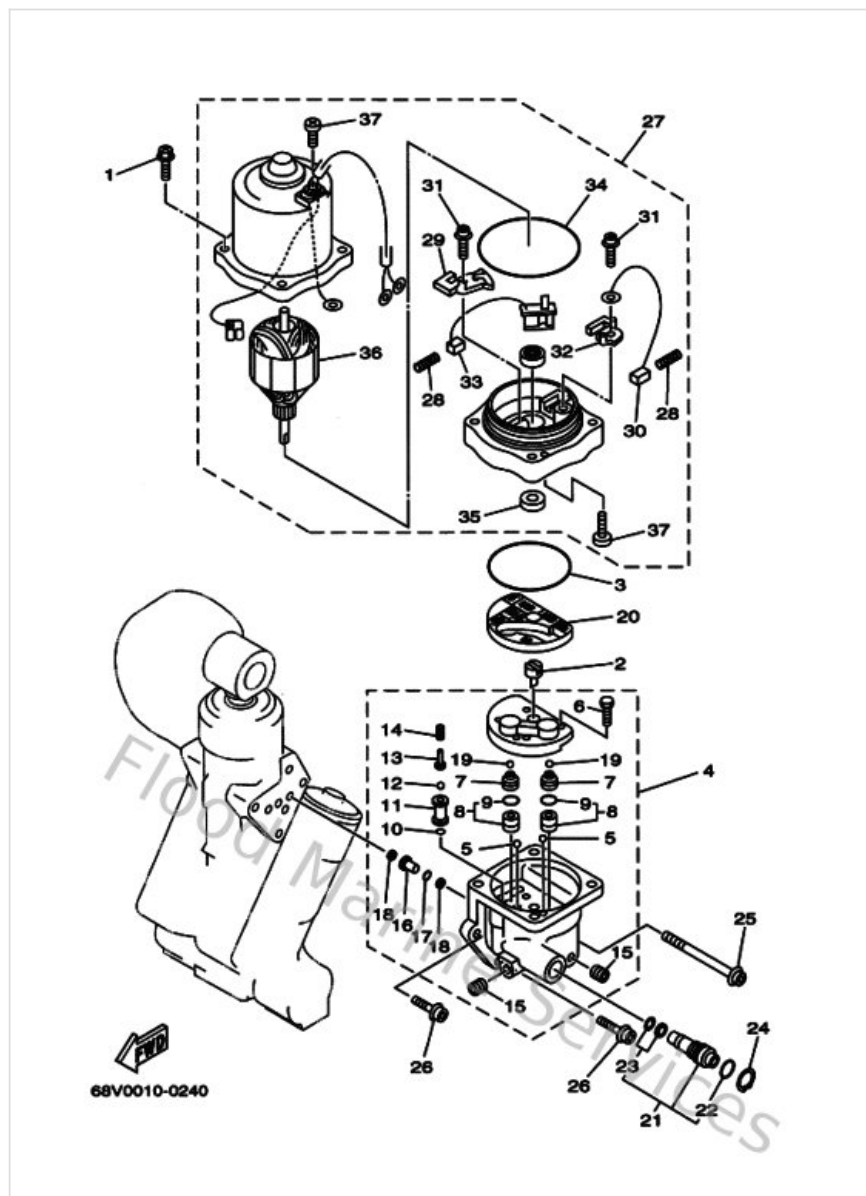
Ref	Part	
32	64E438180100 Lower shock mount pin set	Buy now
33	9038622M9800 Bush(61u)	Buy now

Power Trim & Tilt Assy 2



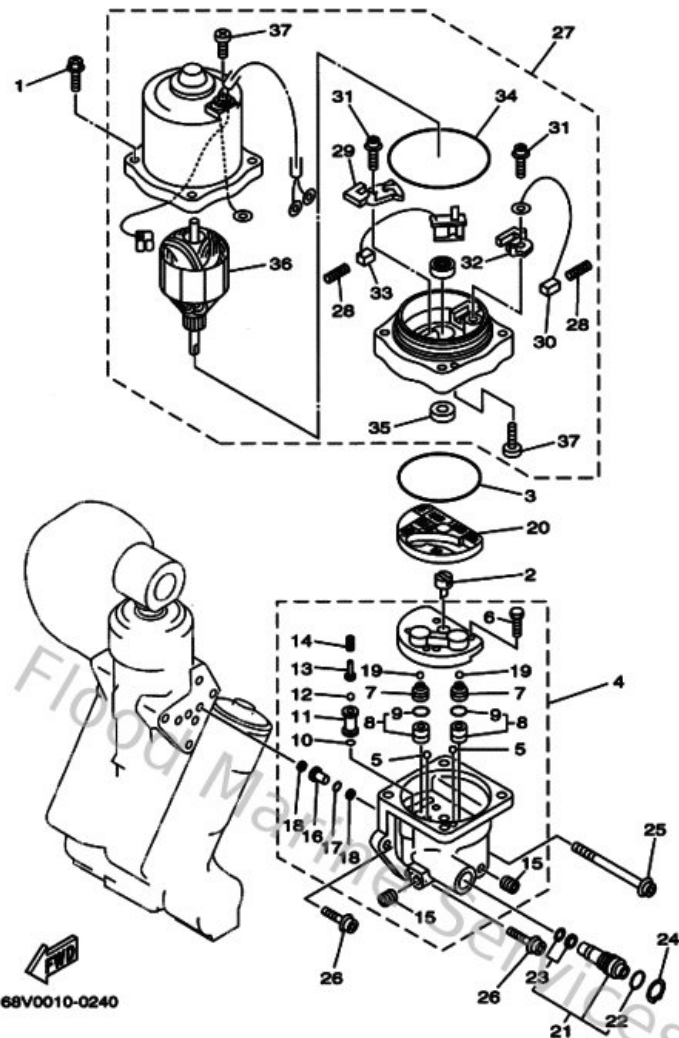
Ref	Part	
1	64E4388E1000 Bolt ,screw (l:34.7mm)	Buy now
2	64E438310000 Connector, shaft	Buy now
3	64E438680000 O-ring 8	Buy now
4	64E438300000 Gear pump assembly	Buy now
5	72X438580000 Ball	Buy now
6	64E438430000 Screw, valve lock	Buy now
7	64E438410000 Piston, shuttle	Buy now
8	64E438020000 Valve sub assembly	Buy now
9	6E5438960000 O-ring	Buy now
10	6G5438630000 O-ring 3	Buy now
11	64E438510000 Seat, Relief Valve	Buy now
12	64E438580000 Ball	Buy now
13	64E438590000 Pin, Valve Support	Buy now
14	64E438550000 Spring, up relief	Buy now
15	6E5438260100 Plug, taper screw	Buy now

Power Trim & Tilt Assy 2



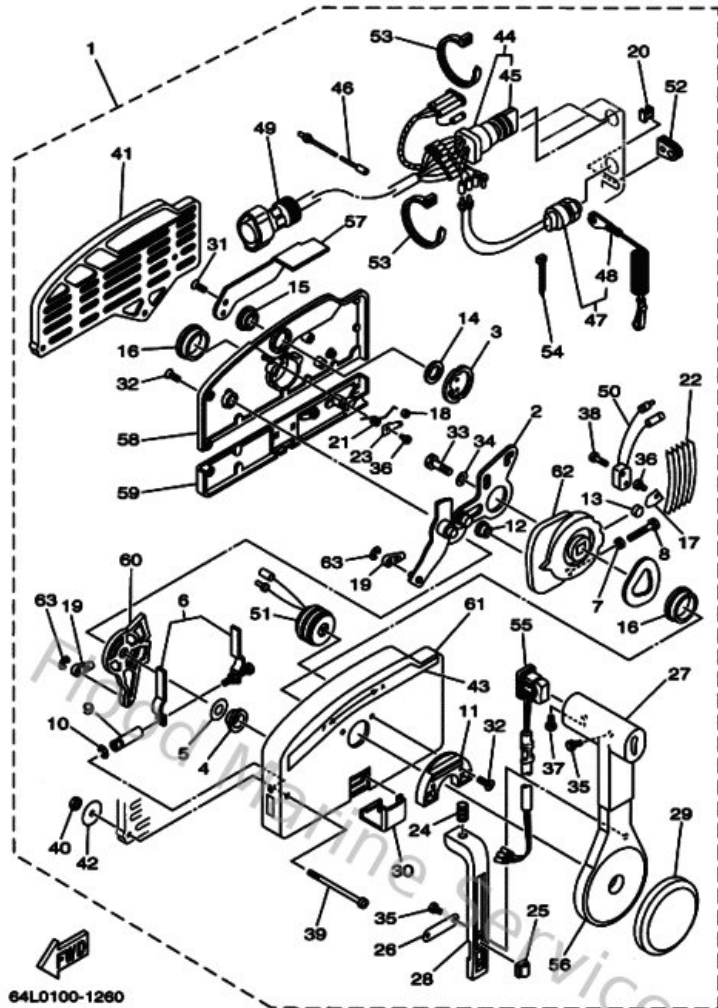
Ref	Part	
16	64E438500000 Valve sub assembly	Buy now
17	6E5438830000 O-ring 10	Buy now
18	64E438160000 Filter 1	Buy now
20	64E438171000 Filter 2	Buy now
21	64E438600100 Manual valve sub-assembly	Buy now
22	72X85075L000 O-ring (nsd161)	Buy now
23	64E438270000 Ring set	Buy now
24	64E438750000 Ring, snap	Buy now
25	64E438791100 Screw, with washer	Buy now
26	64E438790000 Screw, with washer	Buy now
27	64E438800000 Motor assembly	Buy now
28	6H14386K1000 Spring, brush	Buy now
29	64E4380J0000 Holder Brush	Buy now
30	64E438910000 Brush 1	Buy now
31	985070401000 Screw, pan head(6g8)	Buy now

Power Trim & Tilt Assy 2



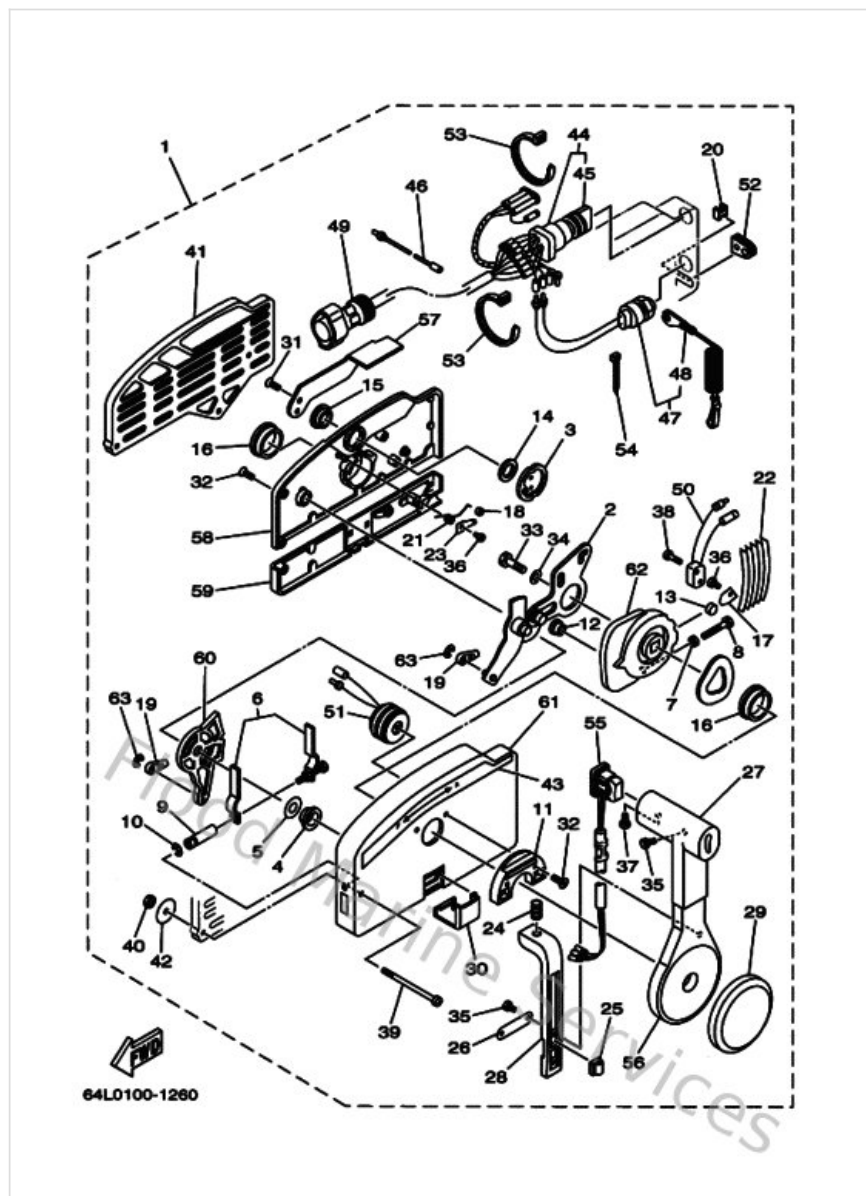
Ref	Part	
32	64E4380F0000 Holder, brush 2	Buy now
33	64E438920000 Breaker comp. (brush 2)	Buy now
34	6G5438650100 O-ring	Buy now
35	9310208M4300 Oil seal(6b0)	Buy now
36	64E438050000 Armature assembly	Buy now
37	64E438431000 Screw valve lock	Buy now

Remote Control Assy 1



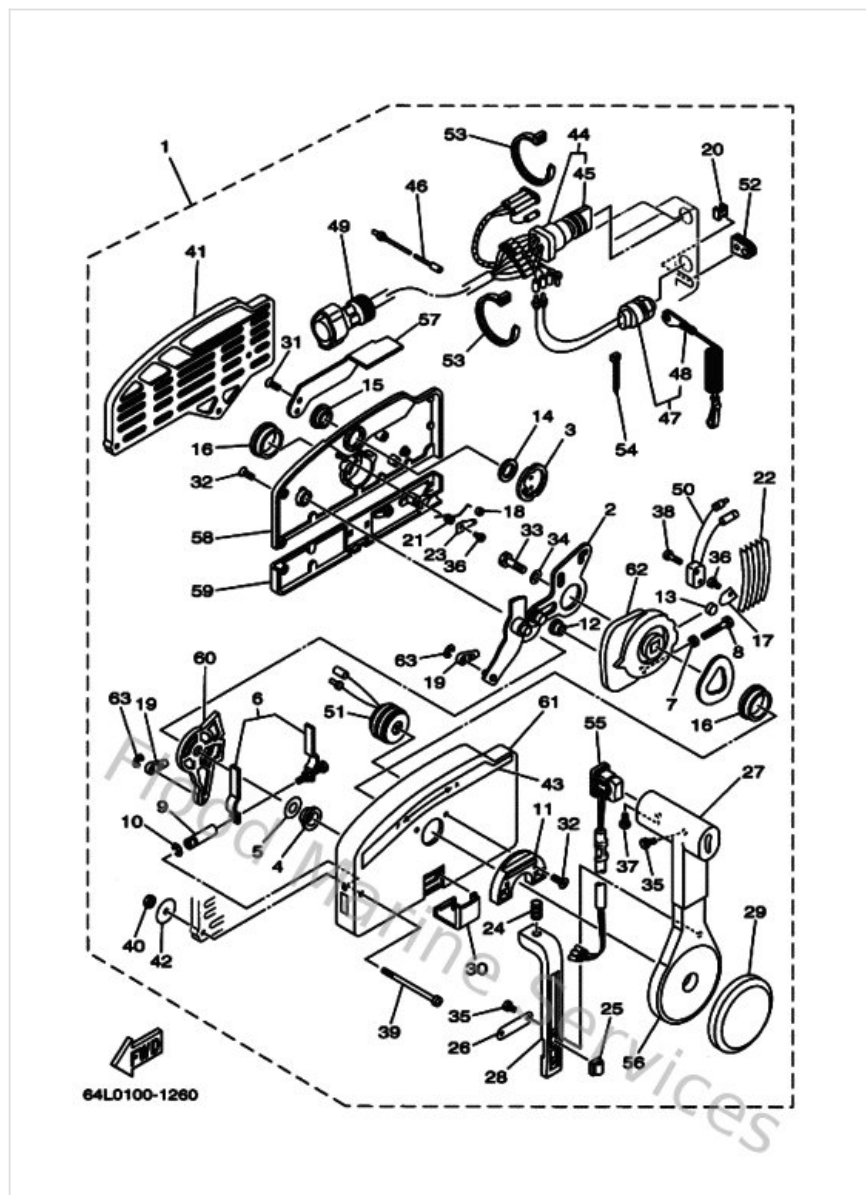
Ref	Part	
1	703482051600 Remote control assembly (10p, ptt)	Buy now
2	703482610100 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482680000 Spacer 3	Buy now
6	703482640000 Throttle, friction	Buy now
7	953800560000 Nut, hexagon (663)	Buy now
9	703482650000 Shaft Friction	Buy now
10	934300602400 Circlip (701)	Buy now
11	703482450000 Plate, lock	Buy now
12	703482520000 Roller, cam	Buy now
13	701482480000 Roller, free accel	Buy now
14	703481980000 Washer, wave 3	Buy now
15	703482430000 Bushing 3	Buy now
16	703482360000 Bushing	Buy now

Remote Control Assy 1



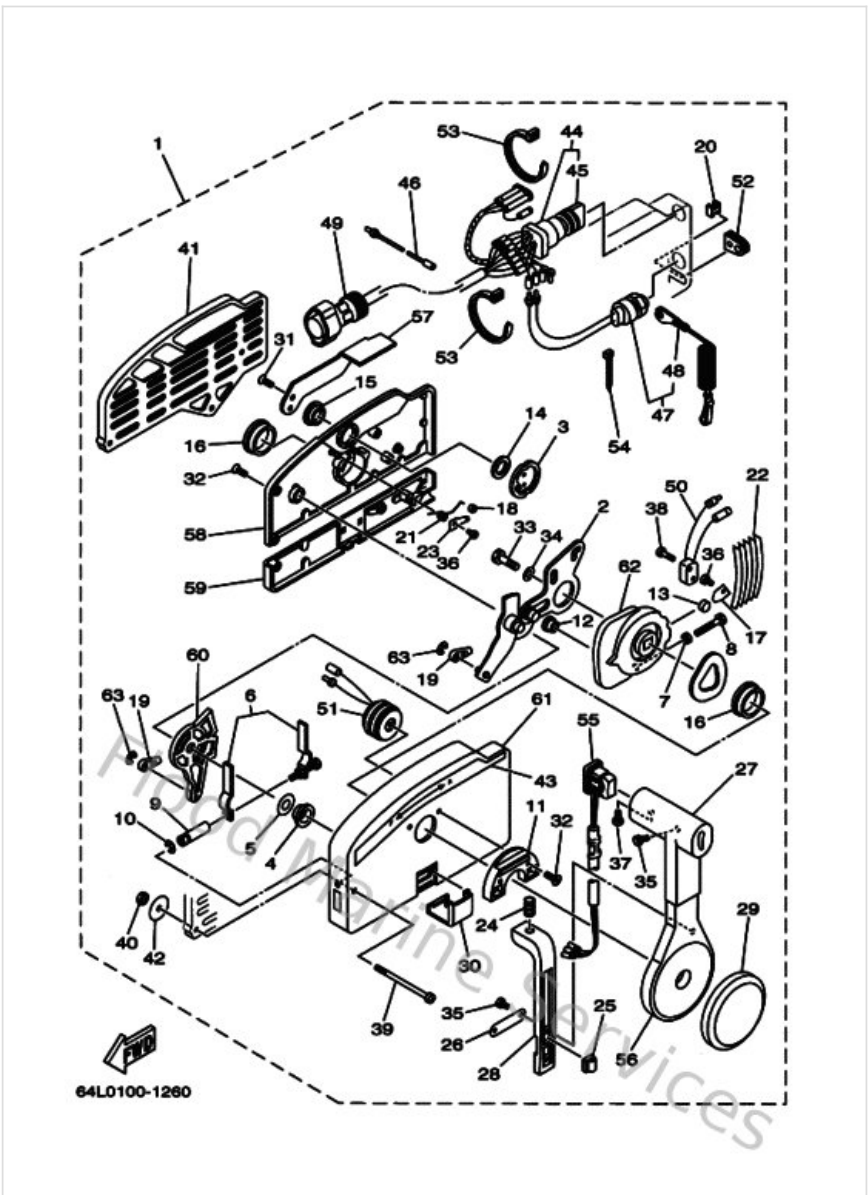
Ref	Part	
17	703481890000 Retainer	Buy now
18	703482340000 Roller, detent	Buy now
19	703483450100 Cable end, remote control 2	Buy now
20	703483580000 Anchor, cable	Buy now
21	703482440000 Spring, free accel.	Buy now
22	703482380000 Spring, detent	Buy now
23	703482460000 Spacer 1	Buy now
24	703482270000 Spring, neutral lock	Buy now
25	703825940000 Clamp	Buy now
26	703482260000 Plate, stopper	Buy now
27	703482220000 Grip, control lever	Buy now
28	703482230000 Lock, neutral	Buy now
29	703482250000 Cover	Buy now
30	703482190000 Cover, lead	Buy now
31	703482810000 Screw, flat head	Buy now

Remote Control Assy 1



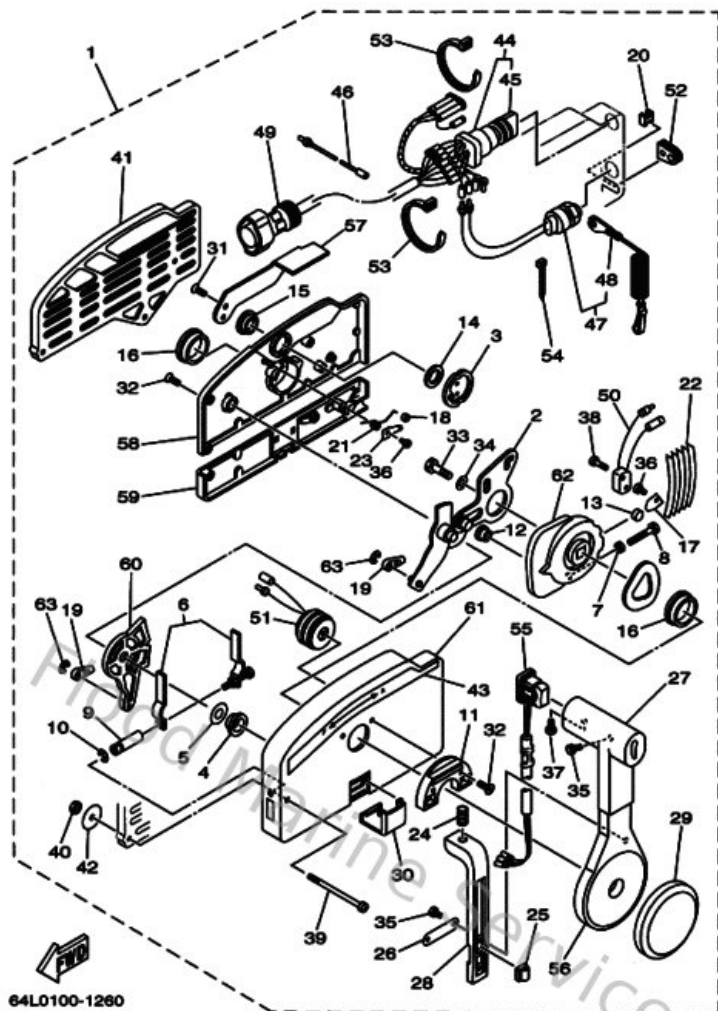
Ref	Part	
32	703482820000 Screw	Buy now
33	970950803000 Bolt, hexagon (fj1)	Buy now
34	929900860000 Washer, plain (663)	Buy now
35	985800401000 Screw, pan head (e56)	Buy now
36	985800400600 Screw, pan head (7h3)	Buy now
37	985800501000 Screw, pan head(62x)	Buy now
38	985800301500 Screw, pan head (n151)	Buy now
39	703482911000 Screw	Buy now
40	953800660000 Nut(661)	Buy now
41	703482931000 Spacer, remote control	Buy now
42	701482870000 Washer 1	Buy now
43	703482150000 Graphic	Buy now
44	703825104200 Main switch assembly	Buy now
45	676825770000 Cap, key	Buy now
46	703825310000 Wire, lead	Buy now

Remote Control Assy 1



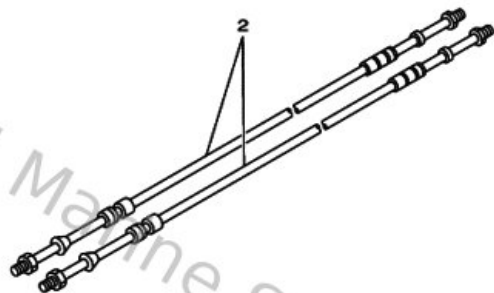
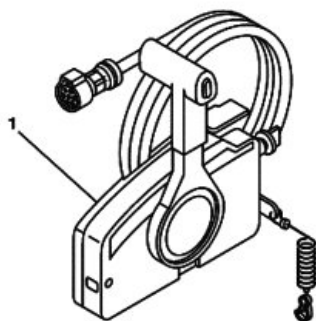
Ref	Part	
47	688825750100 Engine stop switch assembly	Buy now
48	682825560000 Lanyard, stop switch	Buy now
49	6888258A2000 10p main harness mec 2m (6ft)	Buy now
50	703825400000 Neutral switch assembly	Buy now
51	703833830200 Buzzer	Buy now
52	703482840000 Grommet	Buy now
53	703825910000 Band	Buy now
54	703825920000 Band	Buy now
55	703825630200 Trim & tilt switch assembly	Buy now
56	703482210000 Grip	Buy now
57	703481520000 Knob, free accel	Buy now
58	703482120000 Rear housing	Buy now
59	703482130000 Back, panel	Buy now
60	703482710000 Arm, shift	Buy now
61	703482110100 Housing,1	Buy now

Remote Control Assy 1



Ref	Part	
62	703482320000 Drive gear	Buy now

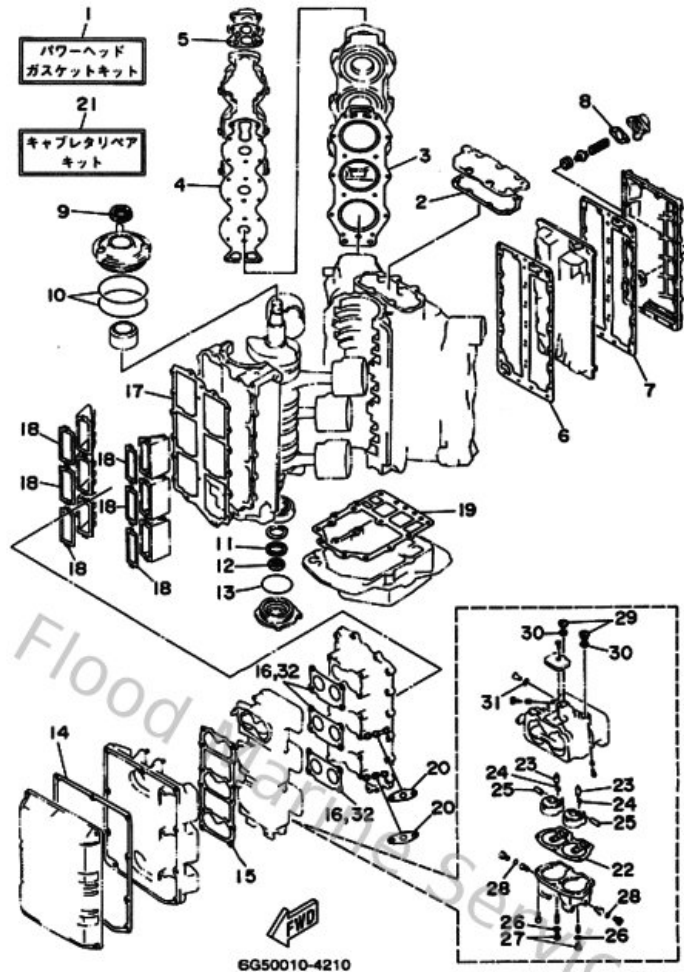
Remote Control Box



67M0100-8280

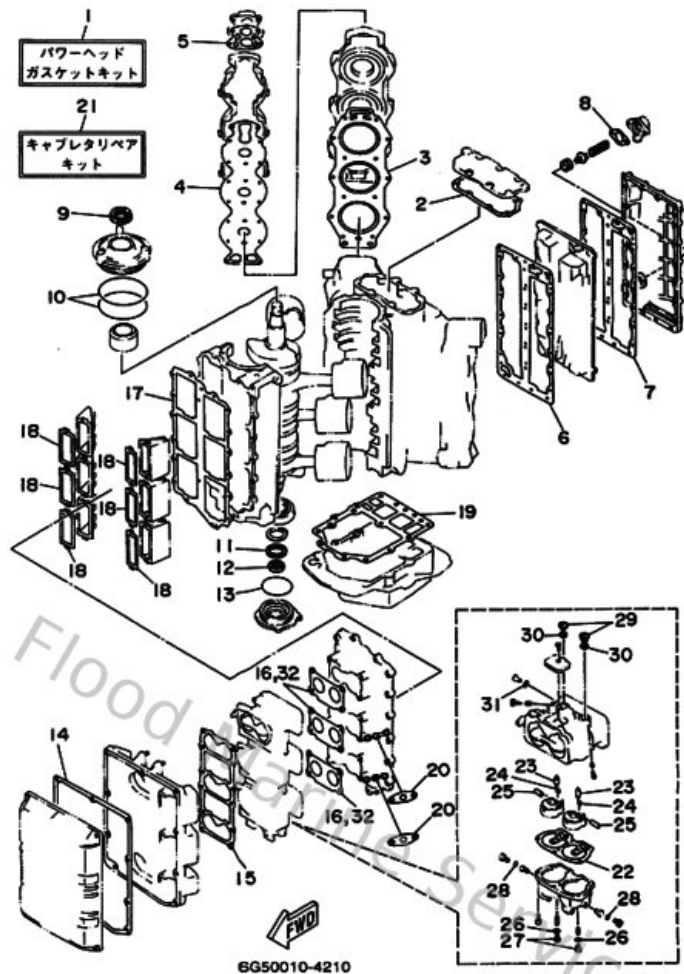
Ref	Part	
1	703482051600 Remote control assembly (10p, ptt)	Buy now
2	701483502000 Cable, Remote Control L=23F	Buy now

Repair Kit 1



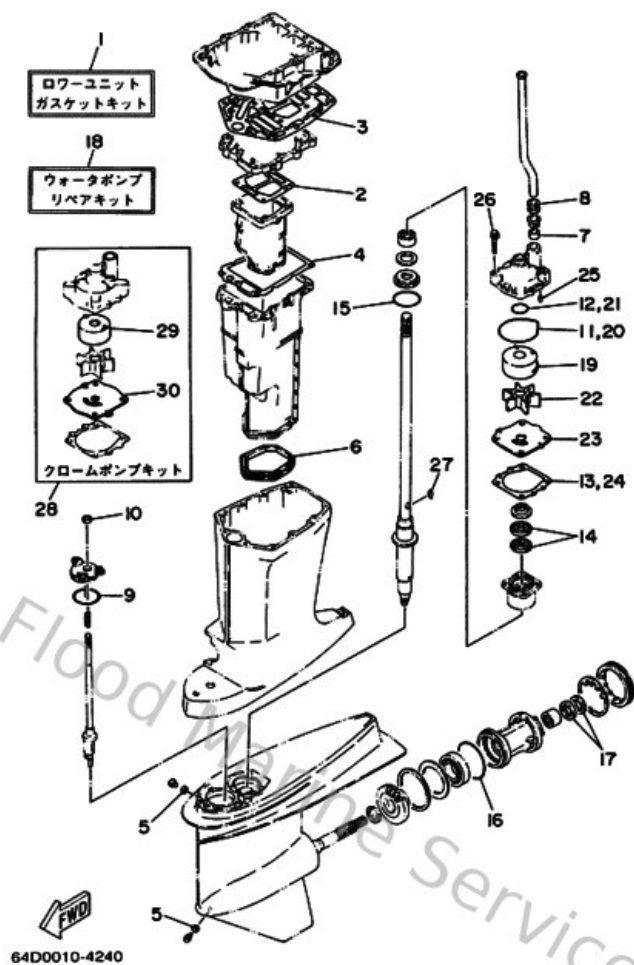
Ref	Part	
1	6G5W0001A300 Gasket kit, power unit	Buy now
2	6E511381A200 Gasket 1	Buy now
3	6G511181A100 Gasket, cylinder head 1	Buy now
4	6G511193A200 Gasket, head cover 1	Buy now
5	68812414A100 Gasket, cover	Buy now
6	6G541112A100 Gasket, exhaust inner cover	Buy now
8	6G511382A100 Gasket 2	Buy now
9	9310240M3800 Oil seal(61a)	Buy now
10	932110400100 O-ring	Buy now
11	9310235M1300 Oil seal (6e5)	Buy now
12	9310122M1500 Oil seal (6e5)	Buy now
13	9321074M3500 O-ring (6e5)	Buy now
14	6G514416A100 Gasket, air cleaner	Buy now
15	6G514483A100 Gasket, plate	Buy now
16	6E514198A200 Gasket	Buy now

Repair Kit 1



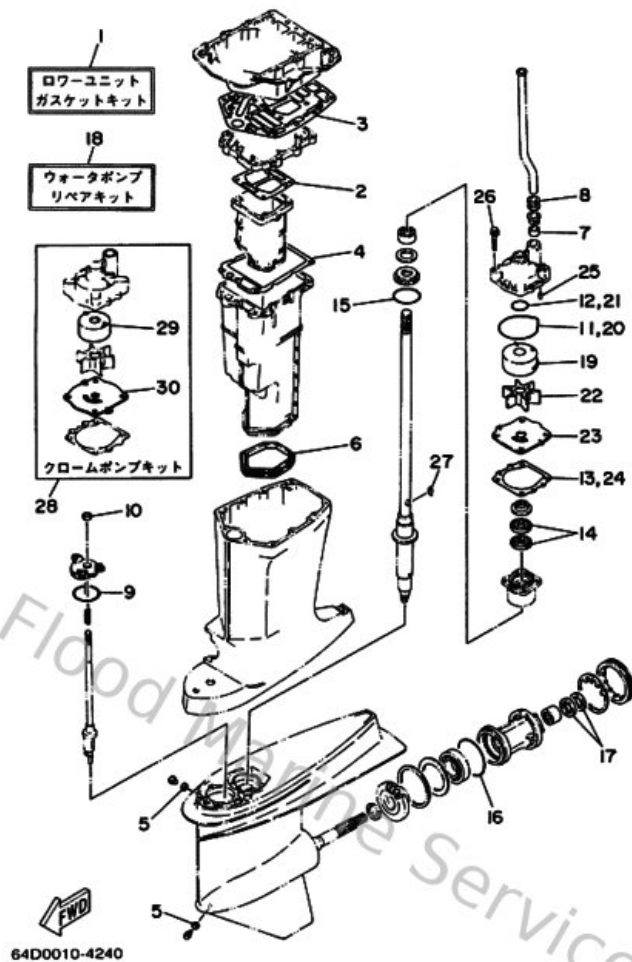
Ref	Part	
17	6G513645A200 Gasket, manifold 1	Buy now
18	6E513621A100 Gasket, valve seat	Buy now
19	6G545113A100 Gasket, upper casing	Buy now
20	65024431A000 Gasket, fuel pump	Buy now
21	64DW00930100 Carburetor repair kit	Buy now
22	64D143840100 Gasket, float chamber	Buy now
23	6E5145460000 Valve, needle	Buy now
24	6E5141590000 Clip	Buy now
25	6E5143860200 Pin, float	Buy now
26	61U149590000 Gasket	Buy now
27	64D143940000 Valve, drain	Buy now
28	6E5143980100 Gasket	Buy now
29	6E5143280100 Plug	Buy now
30	6E5149790000 Gasket	Buy now
31	6J8149590000 Gasket, drain screw	Buy now

Repair Kit 2



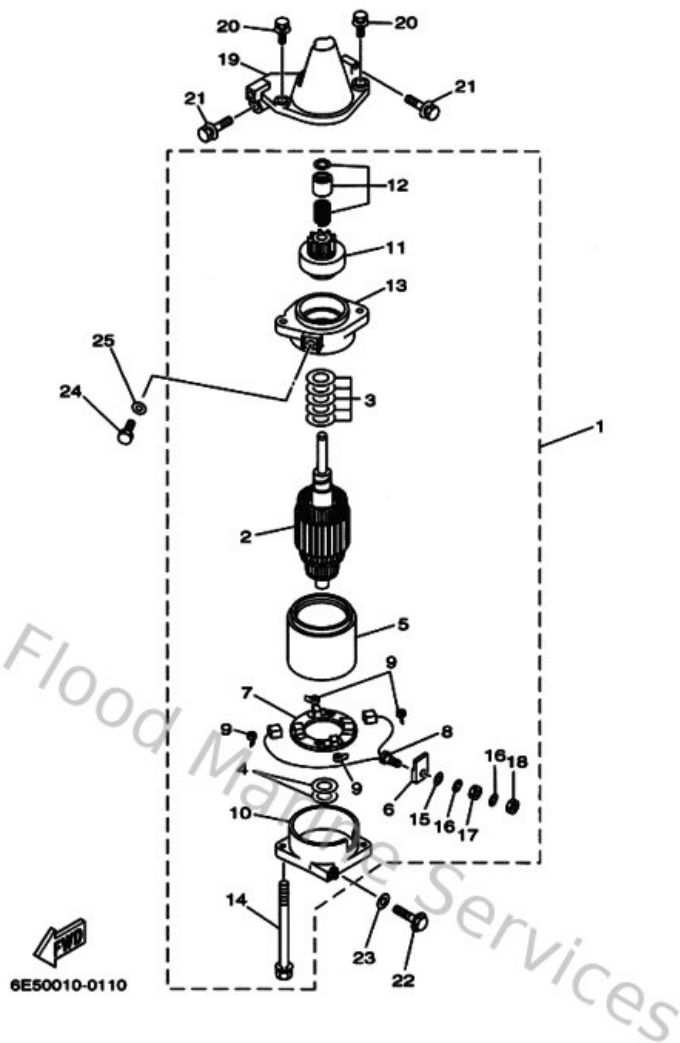
Ref	Part	
1	6G5W0001C100 Lower unit gasket kit	Buy now
2	6G541134A000 Gasket, exhaust manifold	Buy now
3	6G545114A000 Gasket, upper casing	Buy now
4	6E541135A000 Gasket, exhaust manifold	Buy now
5	904300802000 Gasket	Buy now
6	6E5451230000 Gasket, muffler	Buy now
7	6E5443650000 Damper, water seal 1	Buy now
8	6E5443660000 Damper, water seal 2	Buy now
9	932105814400 O-ring(47x)	Buy now
10	931060901400 Oil seal	Buy now
11	9321086M3800 O-ring (6e5)	Buy now
12	932103716000 O-ring (6g8)	Buy now
13	6E544315A000 Gasket,water pump	Buy now
14	9310128M1600 Oil seal (6e5)	Buy now
15	932105453400 O-ring (70e)	Buy now

Repair Kit 2



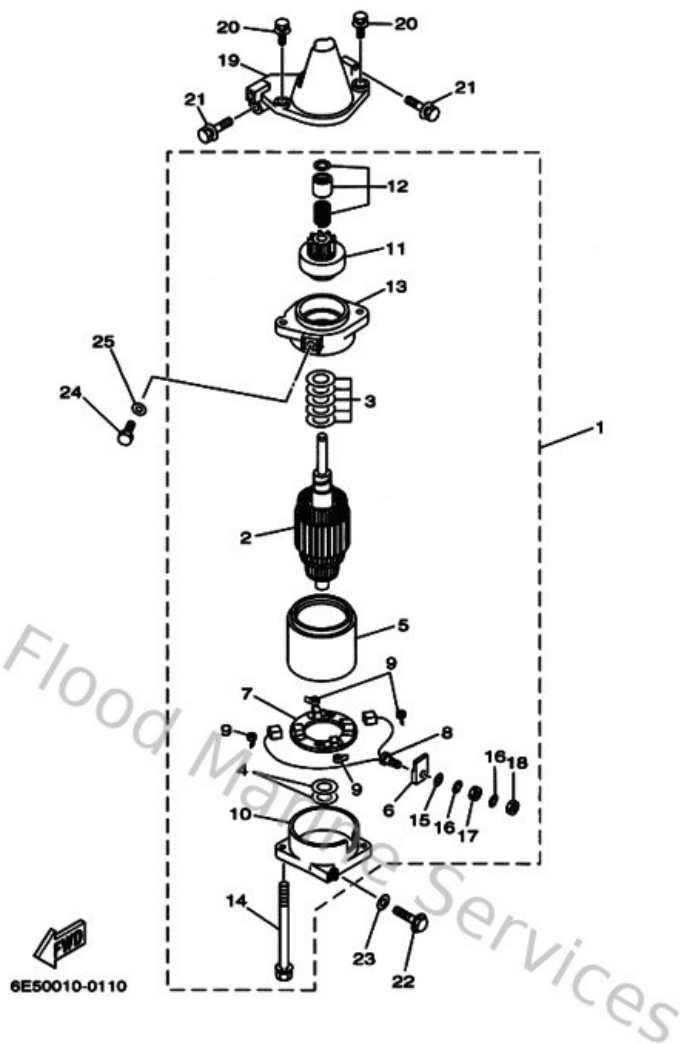
Ref	Part	
16	9321097M5500 O-ring (6g5)	Buy now
17	9310130M1700 Oil seal (6e5)	Buy now
18	61AW0078A300 Water pump repair kit	Buy now
19	61A443220200 Insert, cartridge	Buy now
22	6E5443520100 Impeller	Buy now
23	6G5443230100 Outer plate, cartridge	Buy now
25	936061201900 Pin, dowel (614)	Buy now
26	9011908M1400 Bolt, with washer	Buy now
27	9028004M0500 Key, woodruff (6e5)	Buy now
28	61AW00782A00 Chrome pump kit	Buy now
29	6R3443224200 Insert, cartridge	Buy now
30	6G5443234000 Outer plate, cartridge	Buy now

Starting Motor



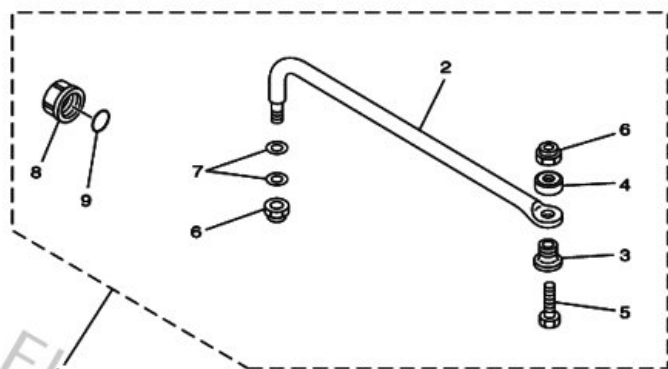
Ref	Part	
1	6N7818001000 Starting motor assembly	Buy now
2	6N7818501000 Armature assembly	Buy now
3	61A818090000 Washer kit	Buy now
4	61A818240000 Washer 2	Buy now
5	6N7818100000 Stator assembly	Buy now
6	6K78182G1000 Bush, terminal	Buy now
7	6N7818400000 Brush holder assembly	Buy now
8	6N7818010000 Brush set	Buy now
9	6N7818130000 Spring, brush	Buy now
10	6N7818201000 Rear bracket assembly	Buy now
11	6N7818070000 Gear assembly, starting motor	Buy now
12	6N7818570000 Pinion stopper set	Buy now
13	6N7818300000 Front bracket assembly	Buy now
14	6K7818261100 Bolt	Buy now
15	6E58182E1000 Washer, spring	Buy now

Starting Motor



Ref	Part	
16	6E58182F1000 Washer,plain	Buy now
17	6E58182A1000 Nut	Buy now
18	6E58182K1000 Nut	Buy now
19	6E5818220298 Bracket, starting motor	Buy now
20	9011908M7600 Bolt, with washer(6e5)	Buy now
21	9011908M7700 Bolt, with washer(6e5)	Buy now
22	9011908M5700 Bolt, with washer	Buy now
23	929900860000 Washer, plain (663)	Buy now
24	970950801600 Bolt, hexagon deep recess	Buy now
25	929950860000 Washer, plain (663)	Buy now

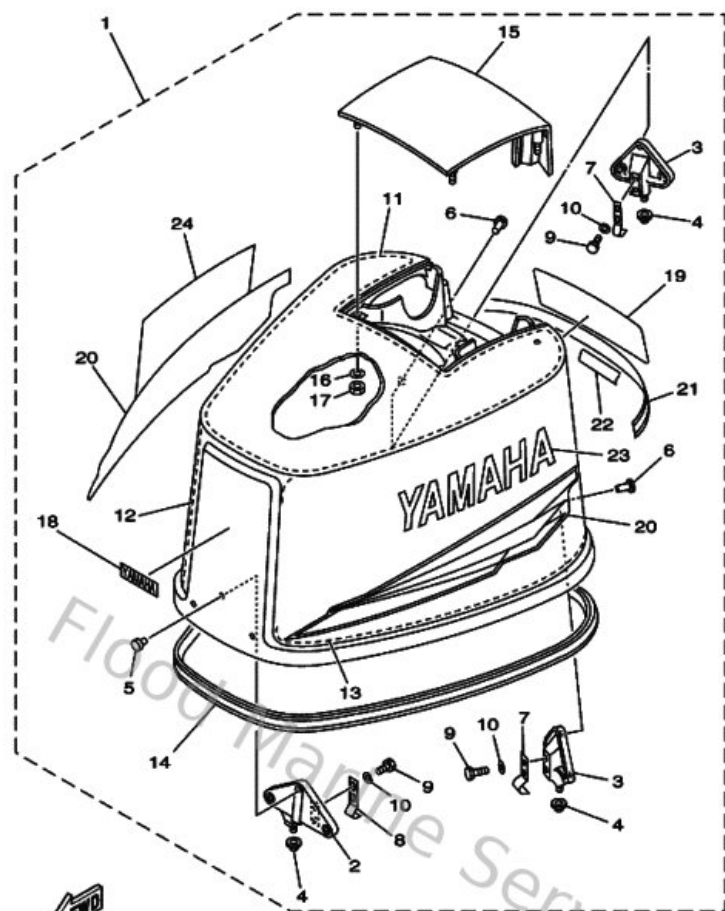
Steering Guide



67H0100-9290

Ref	Part	
1	6E5613500200 Steering guide attachment kit	Buy now
2	6E5613510100 Rod, steering link	Buy now
3	9038710M6100 Collar (6e5)	Buy now
4	9056012M0100 Spacer (6e5)	Buy now
5	6E5613550000 Bolt	Buy now
6	9018509M0100 Nut, nylon (663)	Buy now
7	9020110M2000 Washer, plate (663)	Buy now
8	6E5431450100 Cap, clamp bracket	Buy now
9	932101627500 O-ring	Buy now

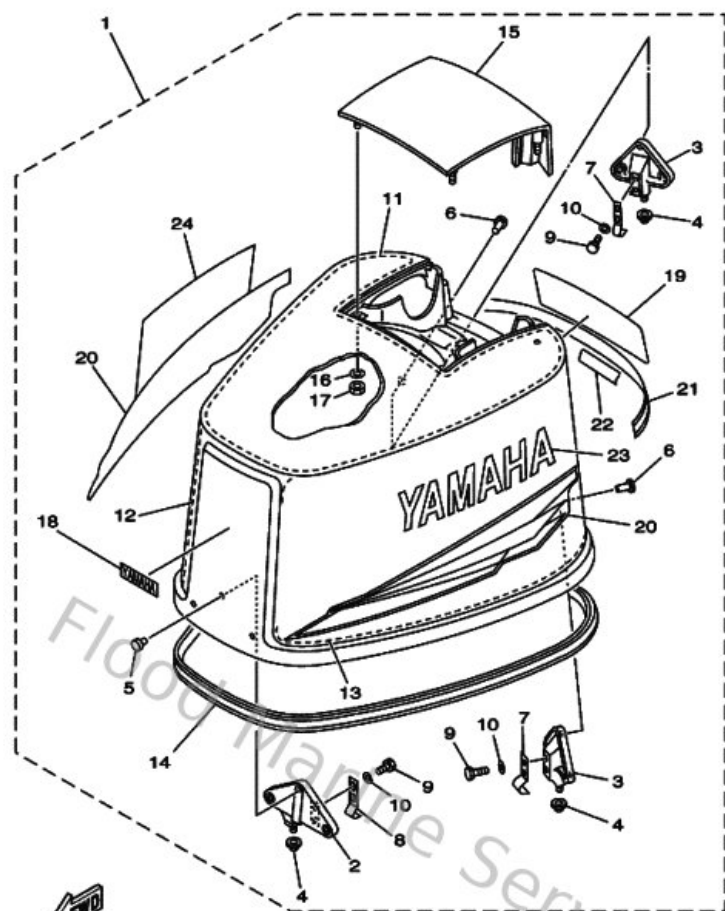
Top Cowling



6G40300-0010

Ref	Part	
2	6E5426470094 Holder, clamp band	Buy now
3	6E5426490194 Holder, clamp band	Buy now
4	663426620000 Damper	Buy now
5	902660600900 Rivet (697)	Buy now
6	9026606M0200 Rivet (697)	Buy now
7	6E5426520000 Hook 2	Buy now
8	688426520000 Hook 2	Buy now
9	970950601600 Bolt, hexagon deep recess	Buy now
10	929950660000 Washer, plain (646)	Buy now
11	6E5426170000 Damper 1	Buy now
12	689W42665000 Damper (400x1000)	Buy now
13	6G5426270000 Damper (400x1000)	Buy now
14	6E5426150000 Seal	Buy now
15	6G542613004D Molding, air duct	Buy now
16	929900660000 Washer, plain (646)	Buy now

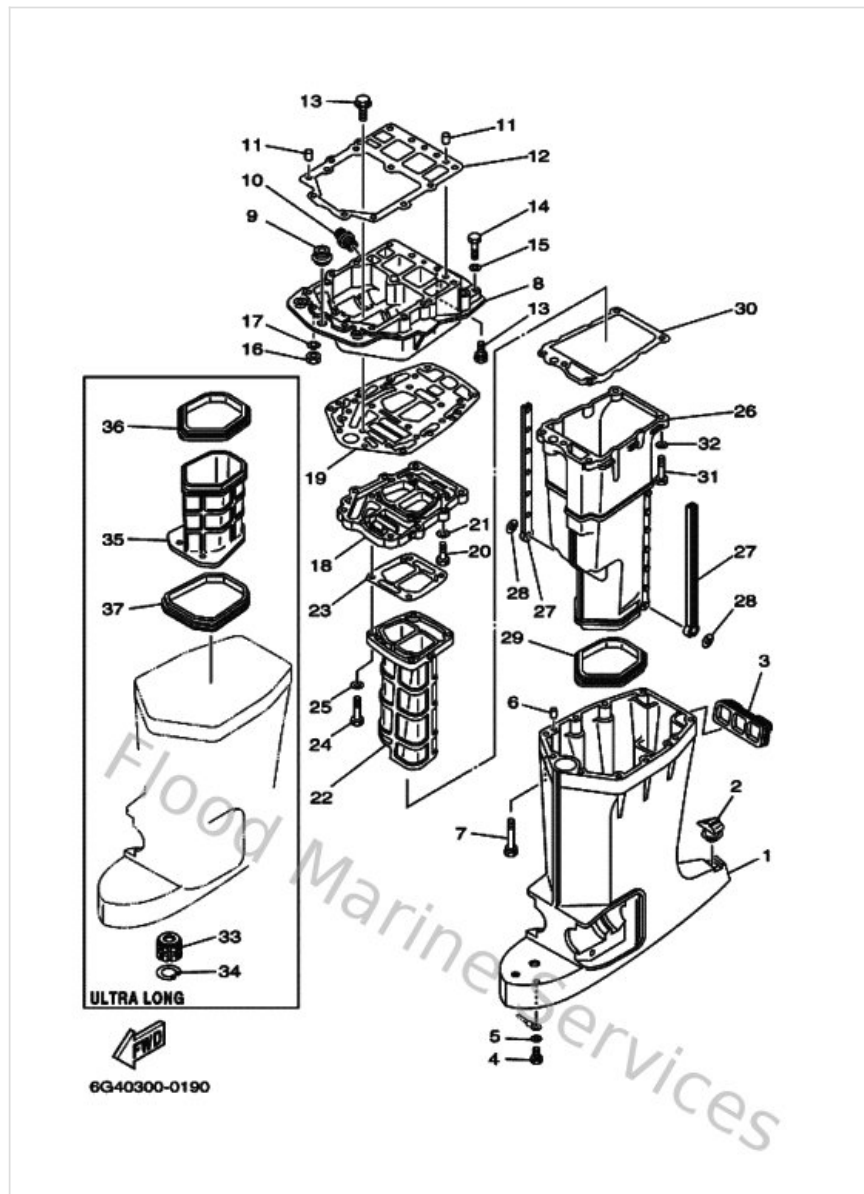
Top Cowling



6G40300-0010

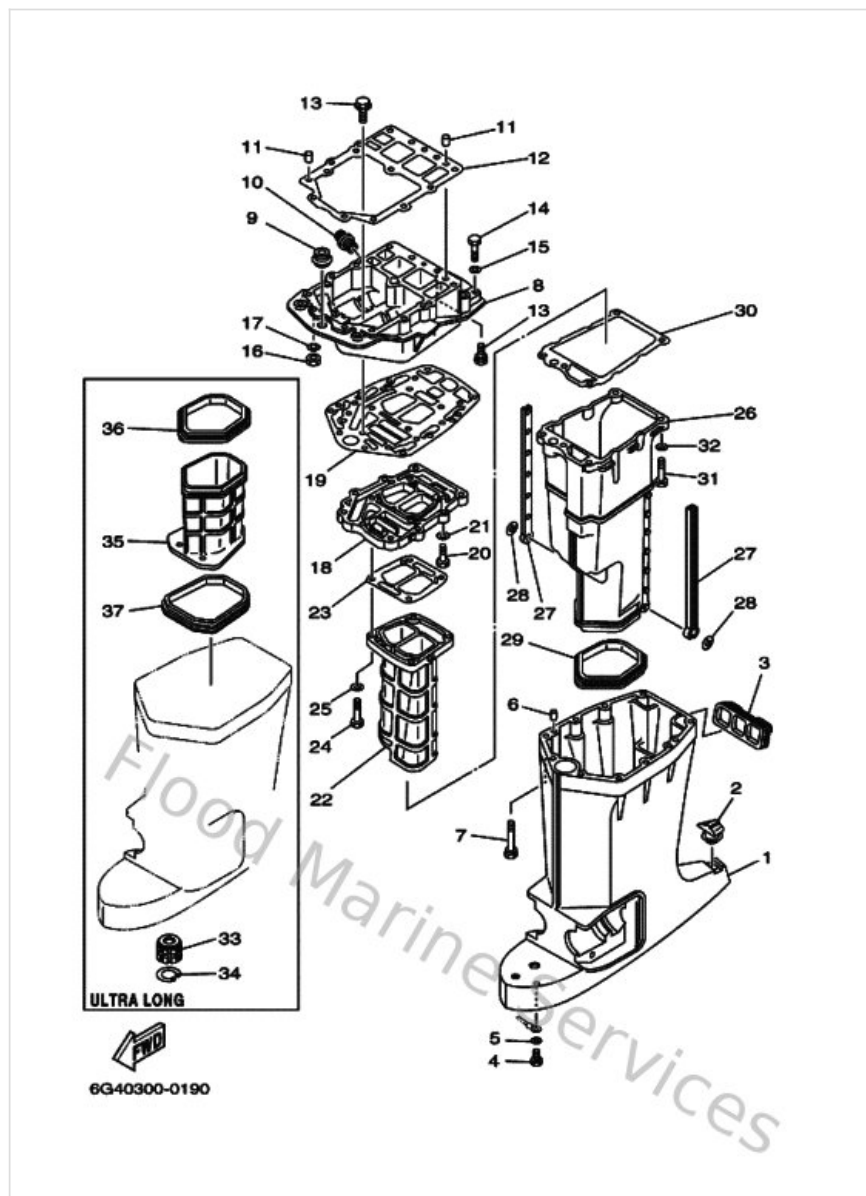
Ref	Part	
17	953800660000 Nut(661)	Buy now
18	68842677D000 Graphic, front	Buy now
19	6G4426783100 Graphic, rear	Buy now
20	6G5W00703100 Graphic Set	Buy now
21	6G54267A3100 Graphic, Rear 2	Buy now
22	64D426783000 Graphic, Rear	Buy now
23	6G5426813100 Mark, cowling	Buy now
24	6G5426823100 Mark, Cowling	Buy now

Upper Casing



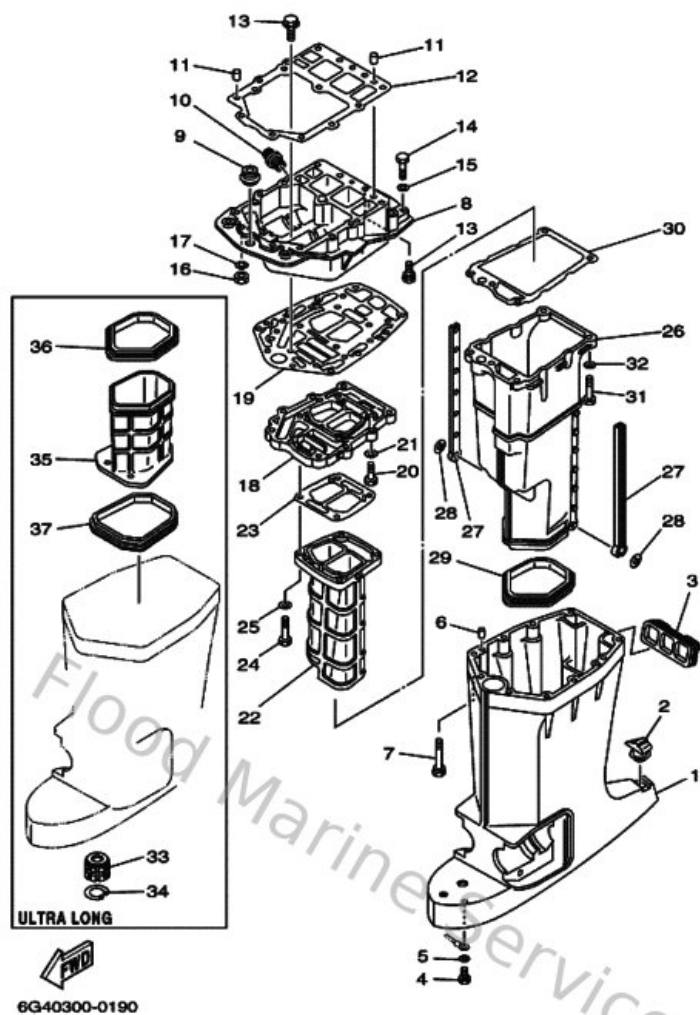
Ref	Part	
1	6E545111028D Casing, upper	Buy now
2	6E5451550000 Cap	Buy now
3	6E5427690000 Seal, rubber	Buy now
4	970950601000 Bolt	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	9360812M0500 Pin, dowel b (6e5)	Buy now
7	9011908M7800 Bolt, with washer	Buy now
8	6G5411370294 Guide, exhaust	Buy now
9	6E5427240000 Grommet	Buy now
10	6G5125810000 Joint, hose	Buy now
12	6G545113A100 Gasket, upper casing	Buy now
13	9011908M7900 Bolt, hexagon (fj1)	Buy now
14	970950804500 Bolt, hexagon	Buy now
15	929900810000 Ybs67-8 washer, spring	Buy now
16	953800870000 Nut(661)	Buy now

Upper Casing



Ref	Part	
17	929950810000 Ybs67-8 washer, spring	Buy now
18	6G541131015B Manifold, ext. 1	Buy now
19	6G545114A100 Gasket, upper casing	Buy now
20	970950803000 Bolt, hexagon (fj1)	Buy now
21	929950860000 Washer, plain (663)	Buy now
22	64D41132005B Manifold, exhaust	Buy now
23	6G541134A100 Gasket, exhaust manifold	Buy now
26	6E51471101CA Muffler 1	Buy now
27	6E5147370000 Damper, muffler	Buy now
28	9018305M0200 Nut, spring (6e5)	Buy now
29	6E5451230000 Gasket, muffler	Buy now
30	6E541135A000 Gasket, exhaust manifold	Buy now
32	929900860000 Washer, plain (663)	Buy now
33	6E5453180000 Bushing, drive shaft 3	Buy now
34	9342036M0100 Circlip (6a0)	Buy now

Upper Casing



Ref	Part	
35	64D14721205B Muffler 2	Buy now
36	64D451230000 Gasket, muffler	Buy now
37	64D453750000 Damper, seal	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.