



Yamaha 15DEH 1994

Parts Manual

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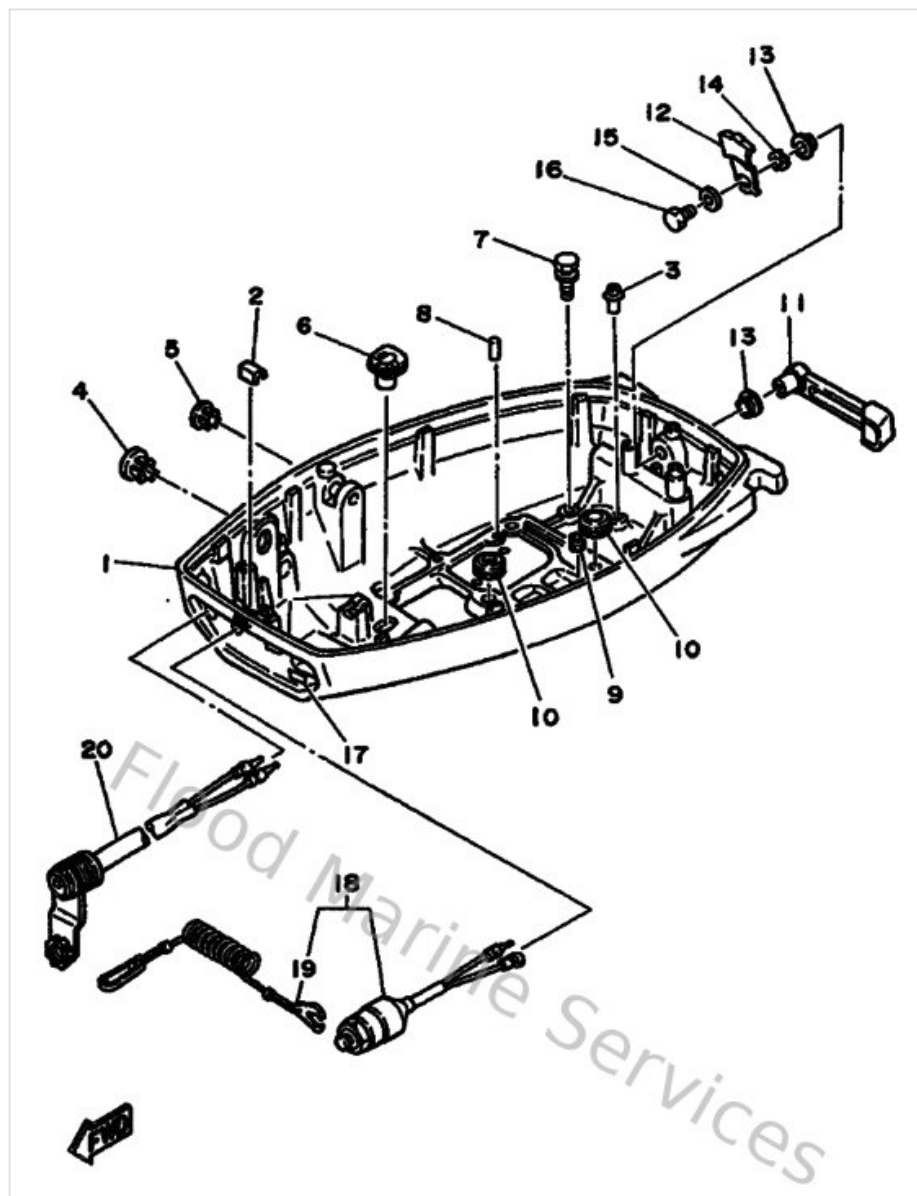
Authorised Yamaha Dealers



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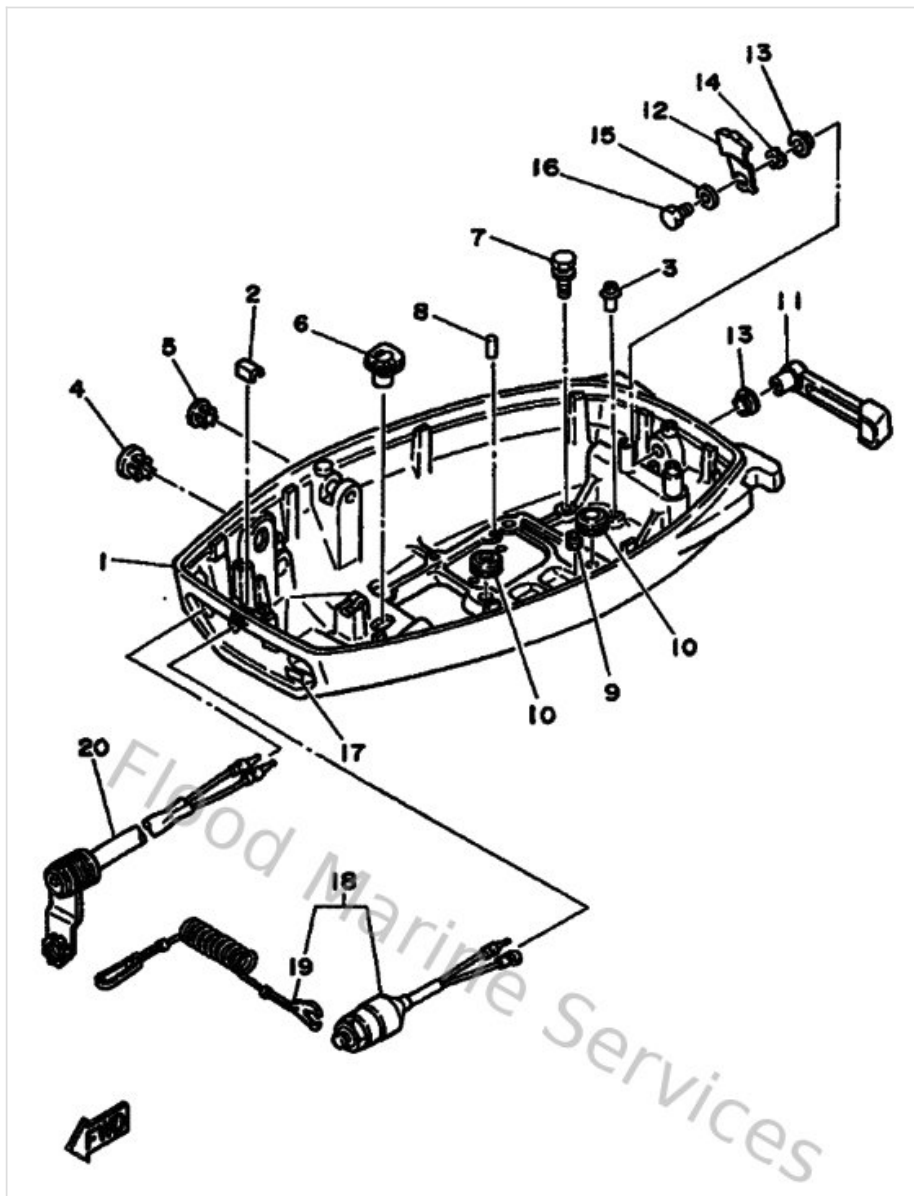
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Bottom Cowling



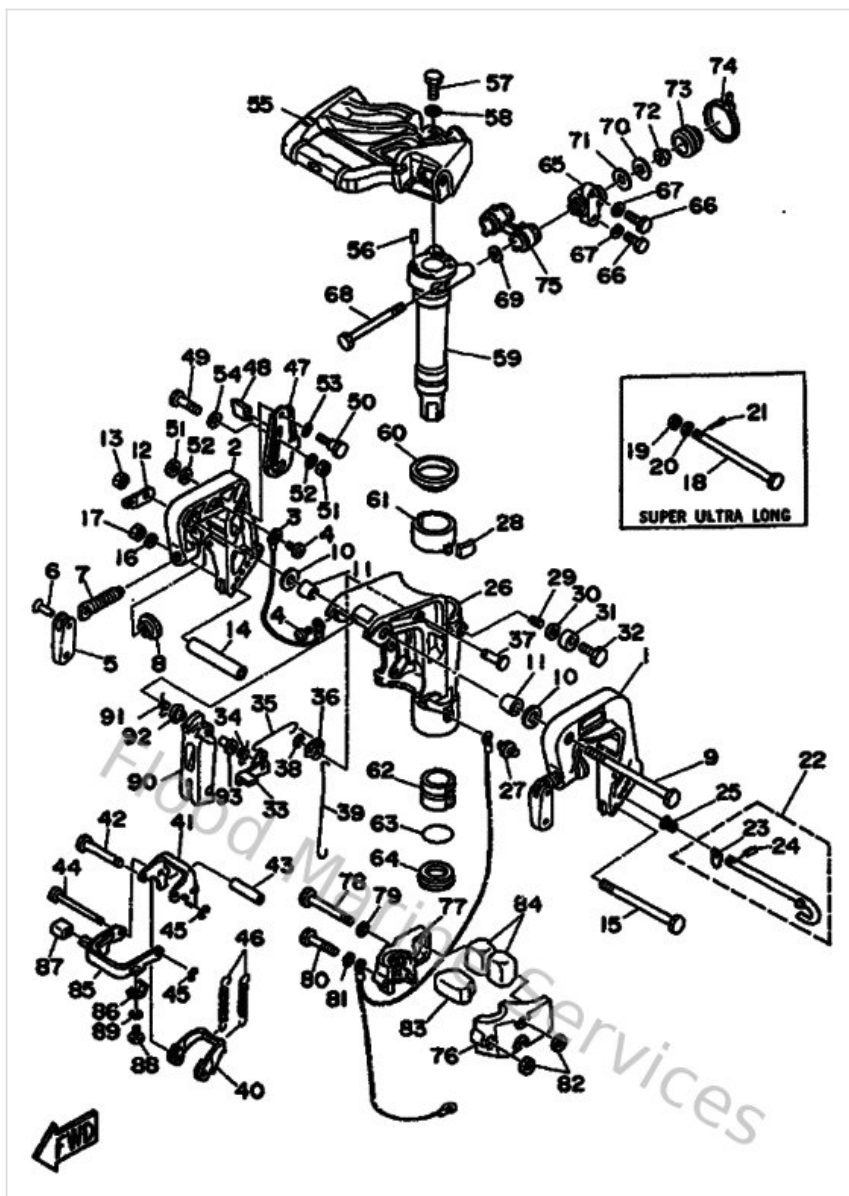
Ref	Part	
1	68242711034D Cowling, Bottom	Buy now
3	650243780000 Pipe, joint 2	Buy now
4	682427250200 Grommet	Buy now
5	682427260000 Grommet 3	Buy now
6	682427270000 Grommet	Buy now
7	975950652000 Bolt(7u8)	Buy now
8	936061201900 Pin, dowel (614)	Buy now
9	682443660000 Water seal 2	Buy now
10	682443670000 Rubber water seal 3	Buy now
11	68242815004D Lever, Clamp	Buy now
12	6E7428160000 Lever, clamp 2	Buy now
13	903861206900 Bush(666)	Buy now
14	902061205200 Washer, wave (666)	Buy now
15	9020106M0200 Washer,plate (6k8)	Buy now
16	970850601000 Bolt	Buy now

Bottom Cowling



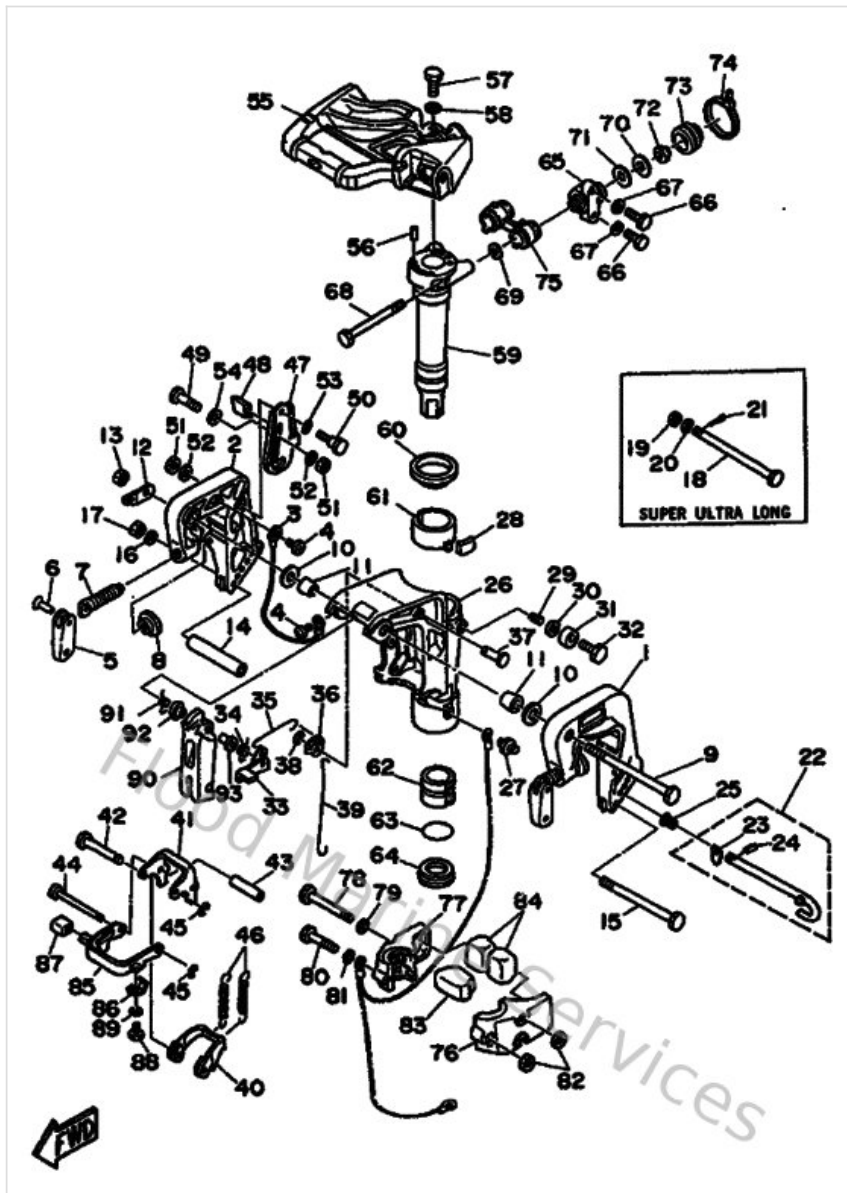
Ref	Part	
17	6A1427920100 Mark (100:1)	Buy now
18	6E9825750200 Engine stop switch assembly	Buy now
19	682825560000 Lanyard, stop switch	Buy now
20	682843810000 2p concent 1	Buy now

Bracket 1



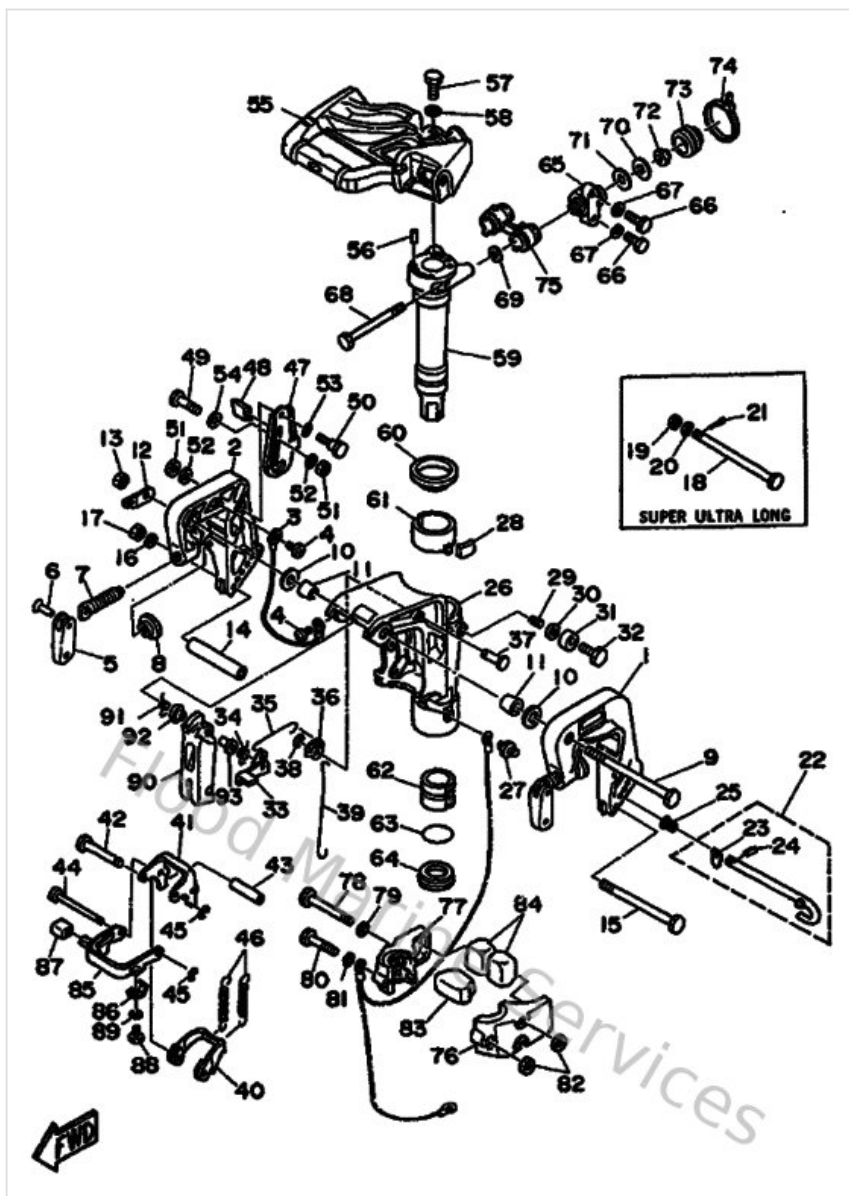
Ref	Part	
2	68243112044D Bracket Clamp	Buy now
3	6E5821480000 Wire, lead 5	Buy now
4	985800600800 Screw, pan head(6a3)	Buy now
5	61643118004D Handle, transom clamp	Buy now
6	9024304M0000 Pin(6a9)	Buy now
7	6E7431160000 Screw, transom clamp	Buy now
8	648431140100 Pad, transom clamp	Buy now
9	9010110M0100 Bolt(6e7)	Buy now
10	9020110M0300 Washer, Plate	Buy now
11	9038610M9100 Bush(6e7)	Buy now
12	6E7431130100 Plate, clamp bracket	Buy now
13	957801030000 Nut, nylon (6e5)	Buy now
14	9038706M1300 Collar(6h6)	Buy now
15	9010106M2900 Bolt, hexagon (682)	Buy now
16	929900660000 Washer, plain (646)	Buy now

Bracket 1



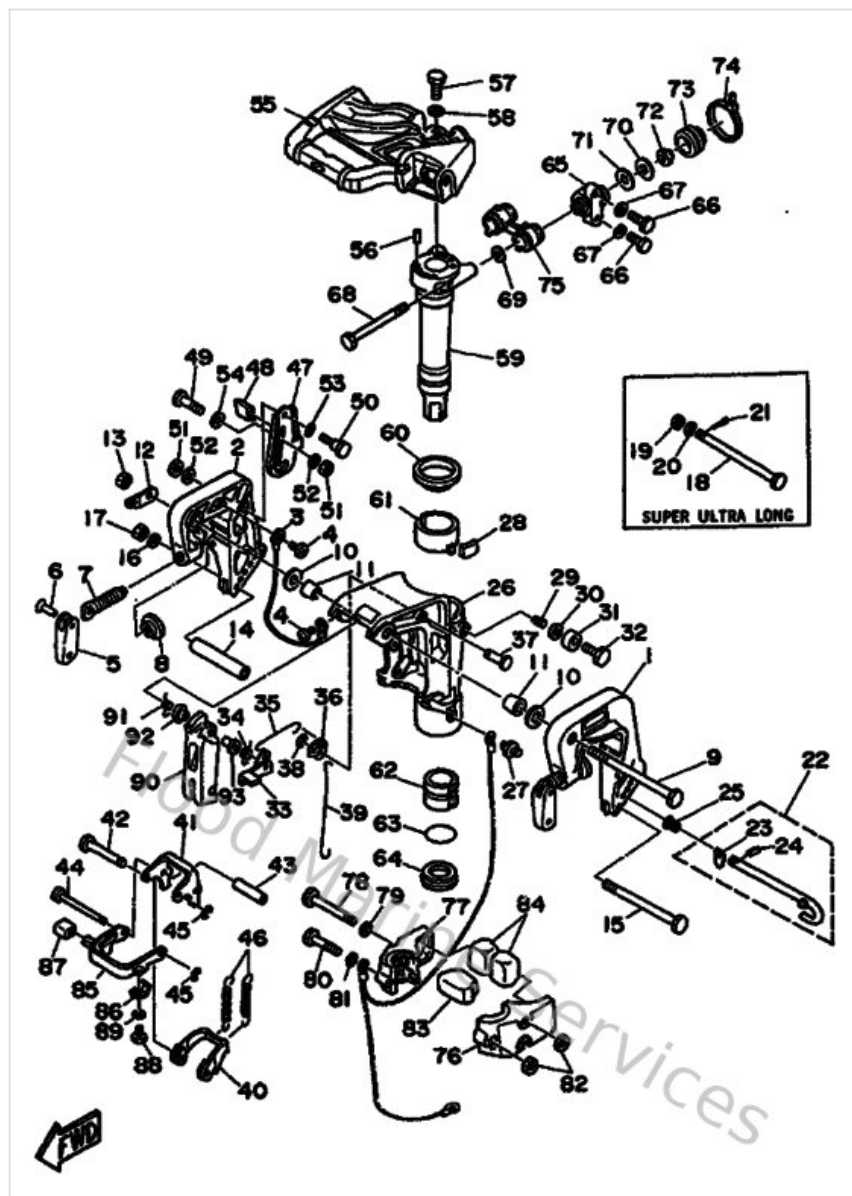
Ref	Part	
17	953800670000 Nut	Buy now
18	9010208M0100 Bolt (682)	Buy now
19	9017108M0000 Nut, castle (682)	Buy now
20	929900860000 Washer, plain (663)	Buy now
21	914902001500 Pin, cotter (648)	Buy now
22	689431600000 Tilt rod assembly	Buy now
23	689431650000 Plate, tilt lock	Buy now
24	916903000800 Pin. spring(656)	Buy now
25	9050210M0700 Spring, conical(6k3)	Buy now
26	68243311054D Bracket, swivel	Buy now
27	9370006M0300 Nipple, grease(6a1)	Buy now
28	648425280000 Plate, friction	Buy now
29	9050118M0000 Spring, compression (676)	Buy now
31	676433730000 Damper, seal	Buy now
32	973950802500 Bolt (62g)	Buy now

Bracket 1



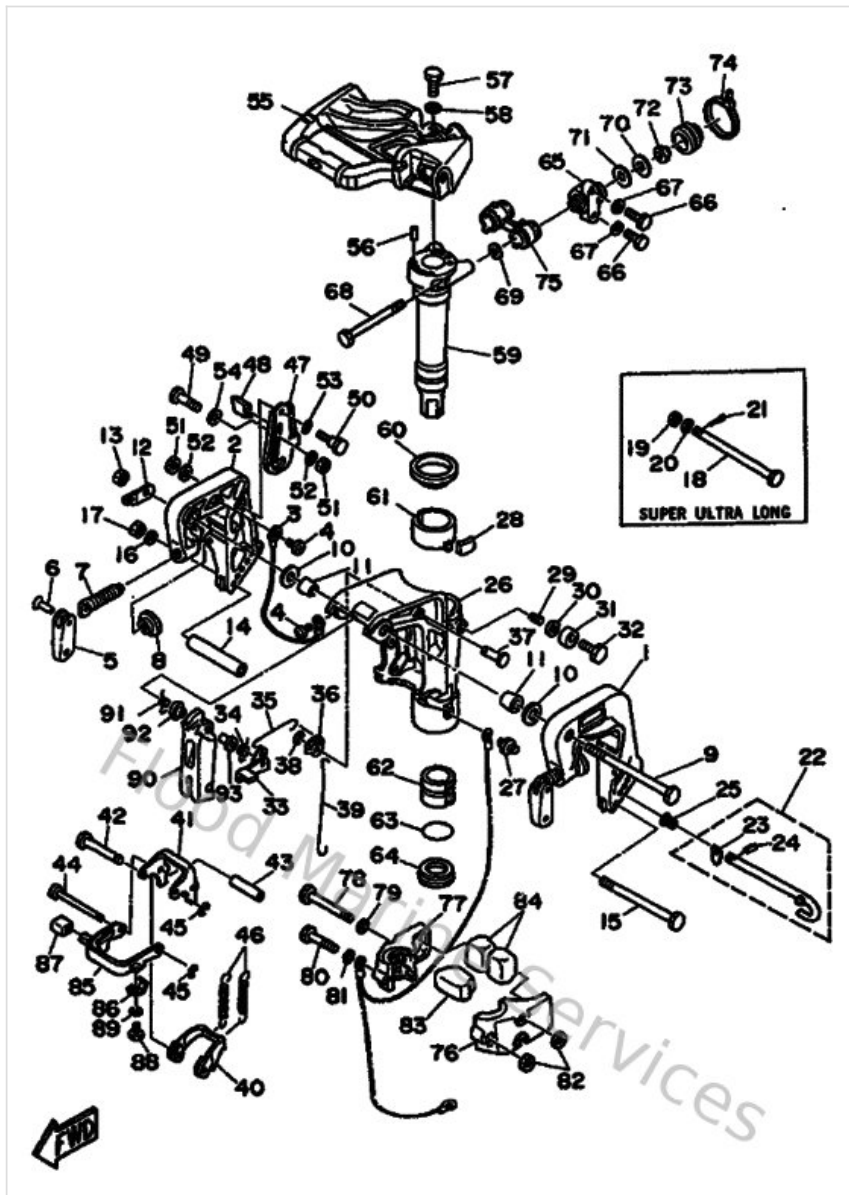
Ref	Part	
33	682436310000 Lever, Tilt	Buy now
34	9050812M0300 Spring, Torsion	Buy now
35	682436160000 Rod, tilt lock 1	Buy now
36	682436410100 Lever, tilt	Buy now
37	9024906M2300 Pin(6e7)	Buy now
38	990800560000 Circlip(22k)	Buy now
39	682436170000 Rod, tilt lock 2	Buy now
40	682436140000 Plate, tilt lock 1	Buy now
41	682436150200 Plate, tilt lock	Buy now
42	682436110100 Shaft, tilt lock	Buy now
43	9038706M2000 Collar(6m7)	Buy now
44	682436590000 Shaft, reverse lock	Buy now
46	9050626M0700 Spring, tension (683)	Buy now
47	6E7431810100 Lever, tilt stop 1	Buy now
48	682433180100 Cover	Buy now

Bracket 1



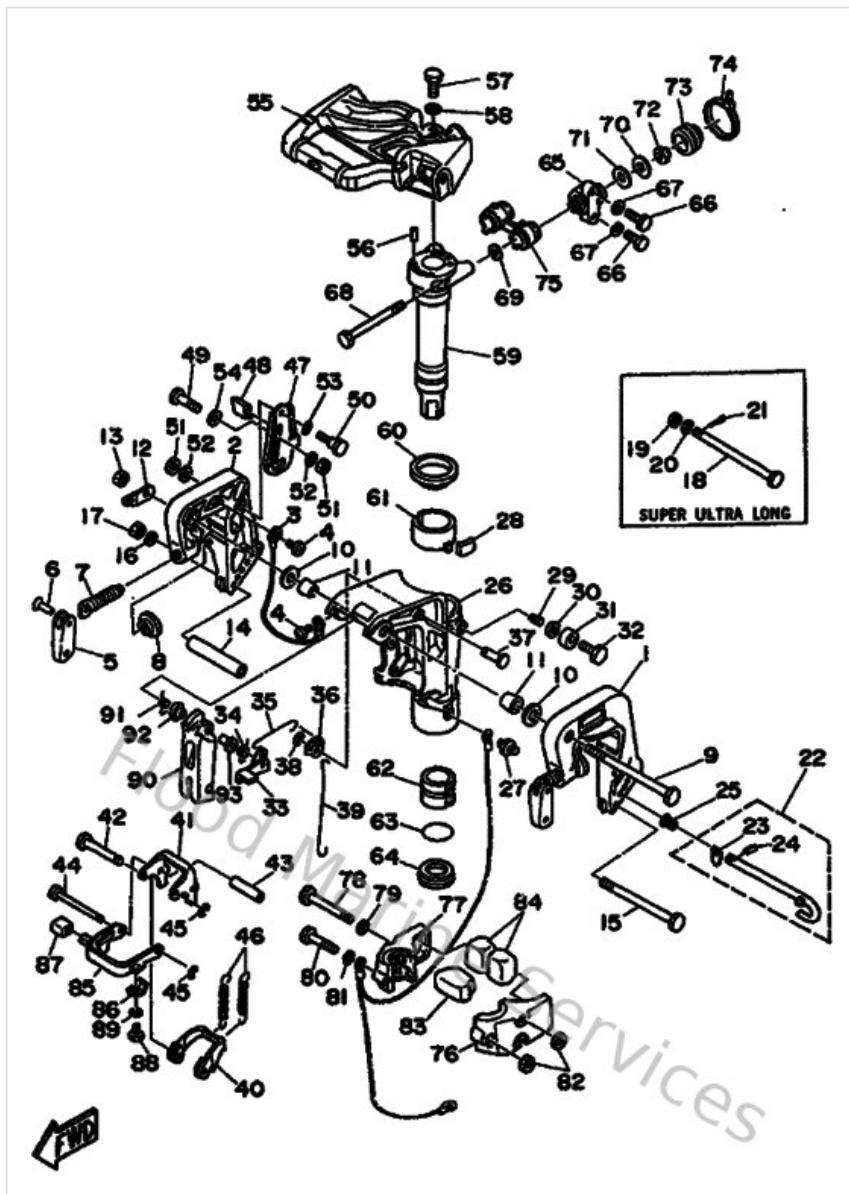
Ref	Part	
49	9010906M0300 Bolt (682)	Buy now
50	9010906M0500 Bolt (682)	Buy now
51	956800610000 U-nut (6a5)	Buy now
53	9020610M1500 Washer, wave (6e7)	Buy now
54	682433390100 Washer	Buy now
55	6K442511014D Bracket Steering	Buy now
56	936061201900 Pin, dowel (614)	Buy now
57	970950602500 Bolt	Buy now
59	682425210000 Shaft, steering pivot	Buy now
60	9020952M0100 Washer (682)	Buy now
61	682425370000 Bushing, pivot shaft	Buy now
62	9038640M0900 Bush (682)	Buy now
63	9321040M1000 O-ring (682)	Buy now
64	9038640M0800 Bush (682)	Buy now
65	6824451431CA Mount damper, upper side	Buy now

Bracket 1



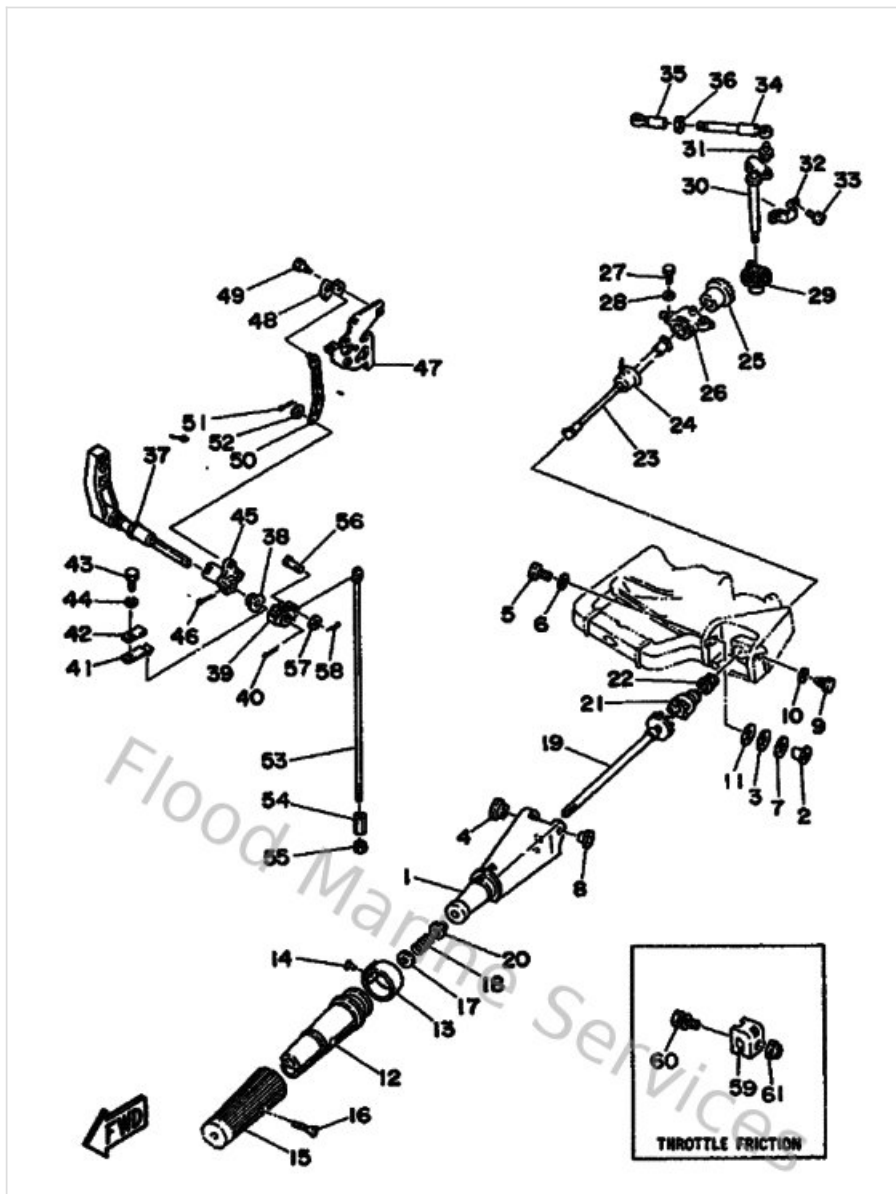
Ref	Part	
68	9010108M3000 Bolt (682)	Buy now
69	9020108M1200 Washer plate (682)	Buy now
70	9020108M1300 Washer plate (682)	Buy now
71	9020213M0200 Washer plate (682)	Buy now
72	957800830000 Nut, nylon (6j8)	Buy now
73	682445220000 Seal	Buy now
74	9046511M5200 Clamp(6e7)	Buy now
75	682445210100 Seal	Buy now
76	68244551024D Housing, lower mount rubber 1	Buy now
77	68244552014D Housing, lower mount rubber 2	Buy now
78	973950808500 Bolt, with washer	Buy now
80	970950805500 Bolt, hexagon	Buy now
82	953800870000 Nut(661)	Buy now
83	682445570000 Mount damper, lower front	Buy now
84	682445550000 Mount damper, lower side	Buy now

Bracket 1



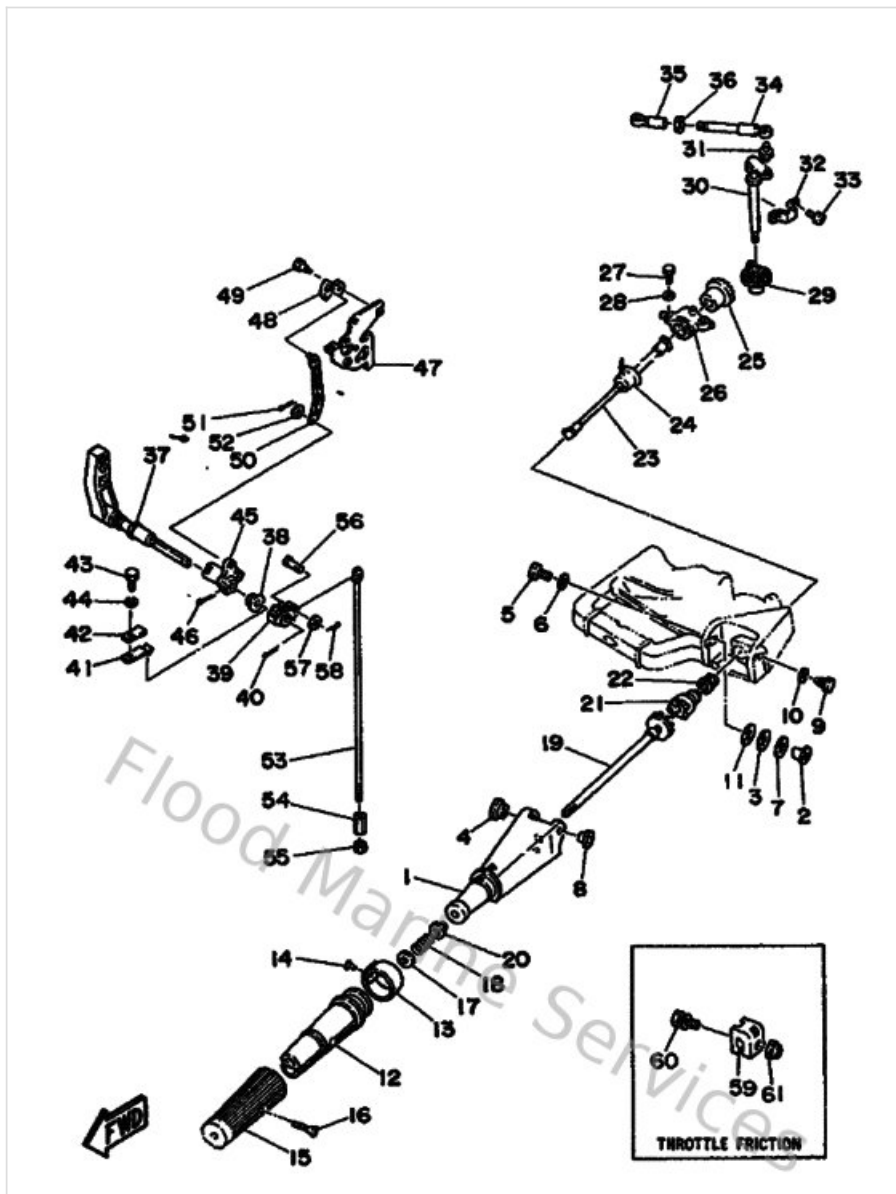
Ref	Part	
86	682436430000 Spring	Buy now
88	970950600800 Bolt (fj1)	Buy now
92	903861002500 Bushing (658)	Buy now
93	903861004500 Bush (663)	Buy now

Control



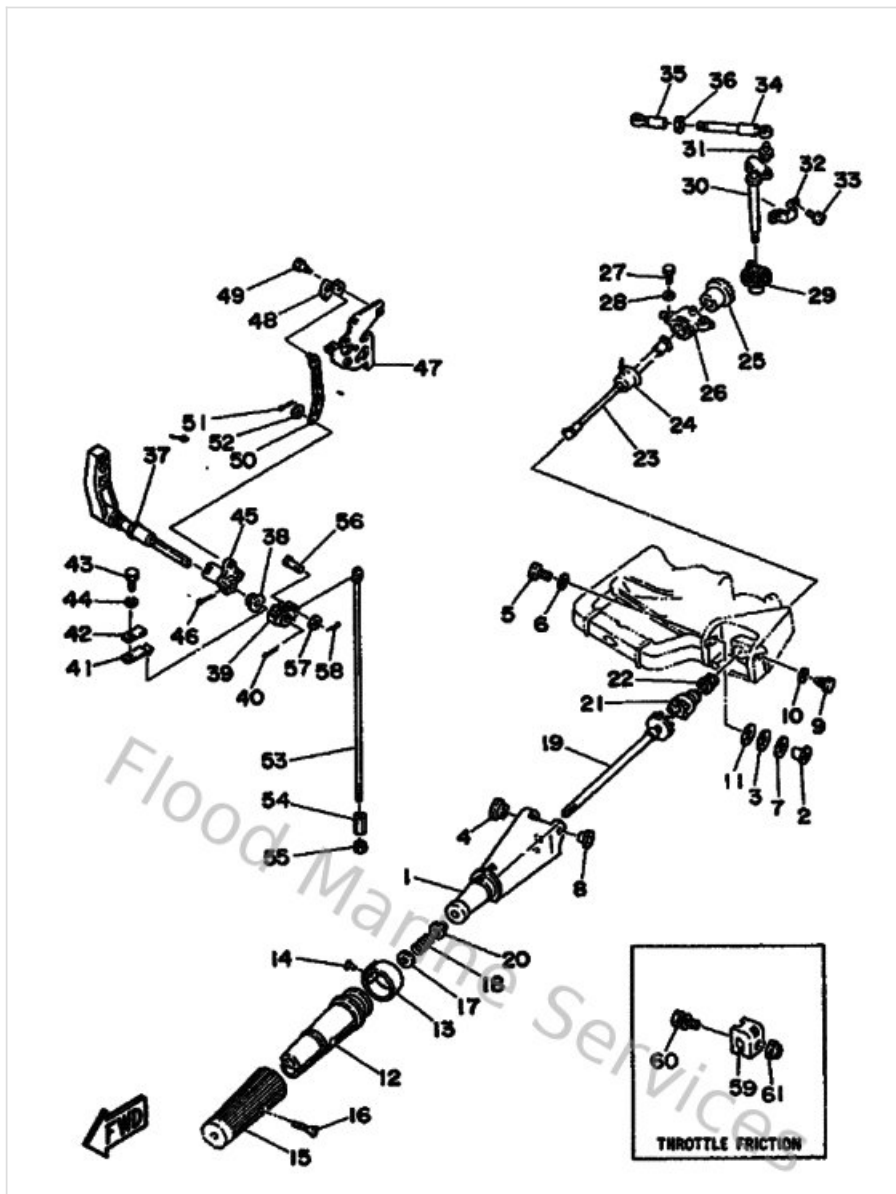
Ref	Part	
2	682421230200 Bolt, Handle Joint	Buy now
3	9020612M0600 Washer, wave (682)	Buy now
4	9038612M0700 Bush (682)	Buy now
5	970950602500 Bolt	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	902011218100 Washer Plate 6244218300	Buy now
8	9038606M0600 Bush (682)	Buy now
9	9010908M0100 Bolt (682)	Buy now
10	929900860000 Washer, plain (663)	Buy now
11	902021203100 Washer, plate 6484412600	Buy now
12	664421190000 Grip, steering handle	Buy now
13	6E8421371000 Indicator, Throttle	Buy now
14	9026902M0900 Rivet(615)	Buy now
15	6G1421770000 Rubber, handle	Buy now
16	9014905M1300 Screw, countersunk	Buy now

Control



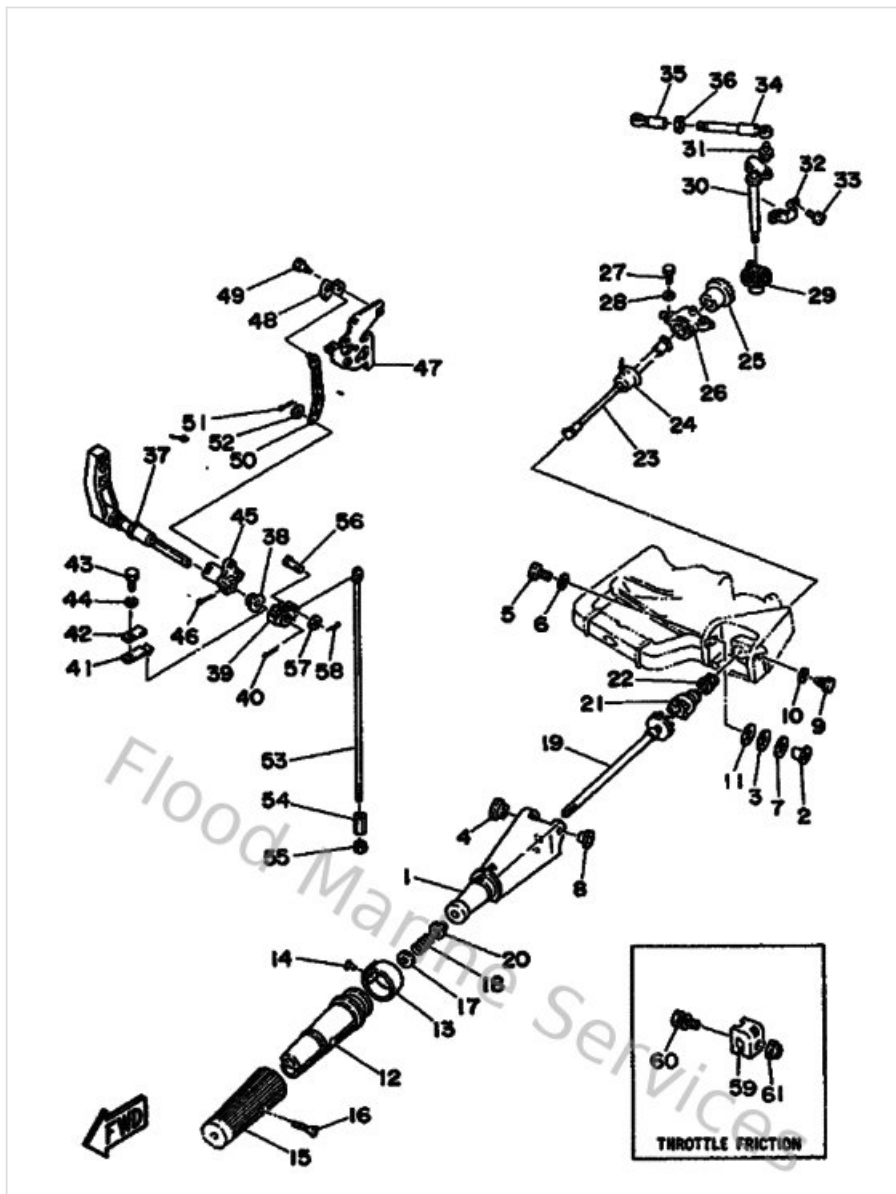
Ref	Part	
17	929901060000 Washer, plate	Buy now
18	905012321500 Spring (655)	Buy now
19	6E7421410094 Gear, knee 1	Buy now
20	903860803200 Bushing (650)	Buy now
21	682421420100 Gear, knee 2	Buy now
22	9038620M7100 Bush(6M7)	Buy now
23	682421160000 Shaft, steering handle 2	Buy now
24	682427160000 Rubber, Seal 1	Buy now
25	682421510100 Pinion	Buy now
26	682421710200 Bushing	Buy now
27	970950601600 Bolt, hexagon deep recess	Buy now
28	929900620000 Ybs66-6 washer, plain	Buy now
29	682421520100 Gear	Buy now
30	682416310094 Lever, Magneto Control	Buy now
31	663855180000 Joint, ball	Buy now

Control



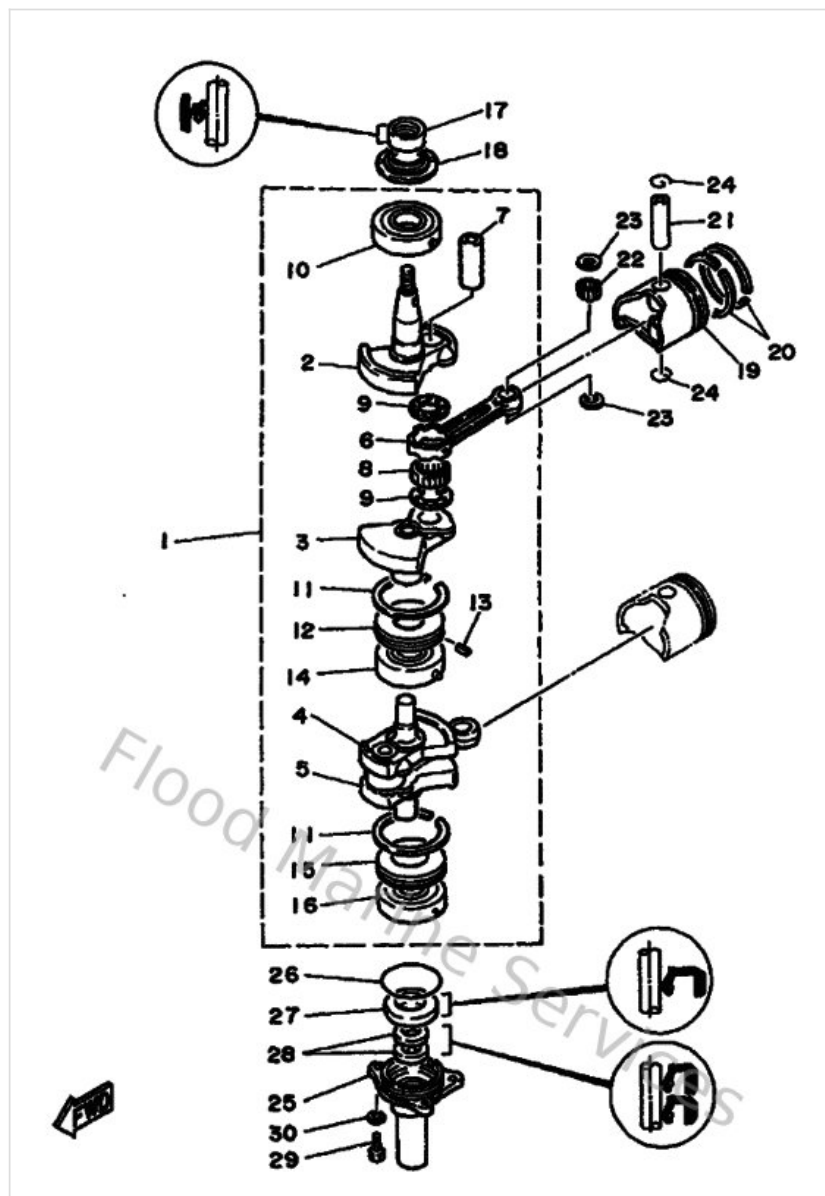
Ref	Part	
32	682416610000 Bracket 1	Buy now
33	978900601000 Screw pan head	Buy now
34	682412380100 Joint, link	Buy now
35	682412370000 Joint, link 2	Buy now
36	953800570000 Nut (656)	Buy now
37	682441110194 Handle, gear shift	Buy now
38	682441320000 Bushing	Buy now
39	682441210000 Lever, Shift Rod	Buy now
40	914902502000 Pin, cotter	Buy now
41	682441160000 Spring	Buy now
42	682441170000 Bracket 1	Buy now
43	973950601400 Bolt(gj3)	Buy now
44	929950610000 Washer(6a1)	Buy now
45	682441250100 Lever, Shift Rod	Buy now
47	682441180100 Bracket	Buy now

Control



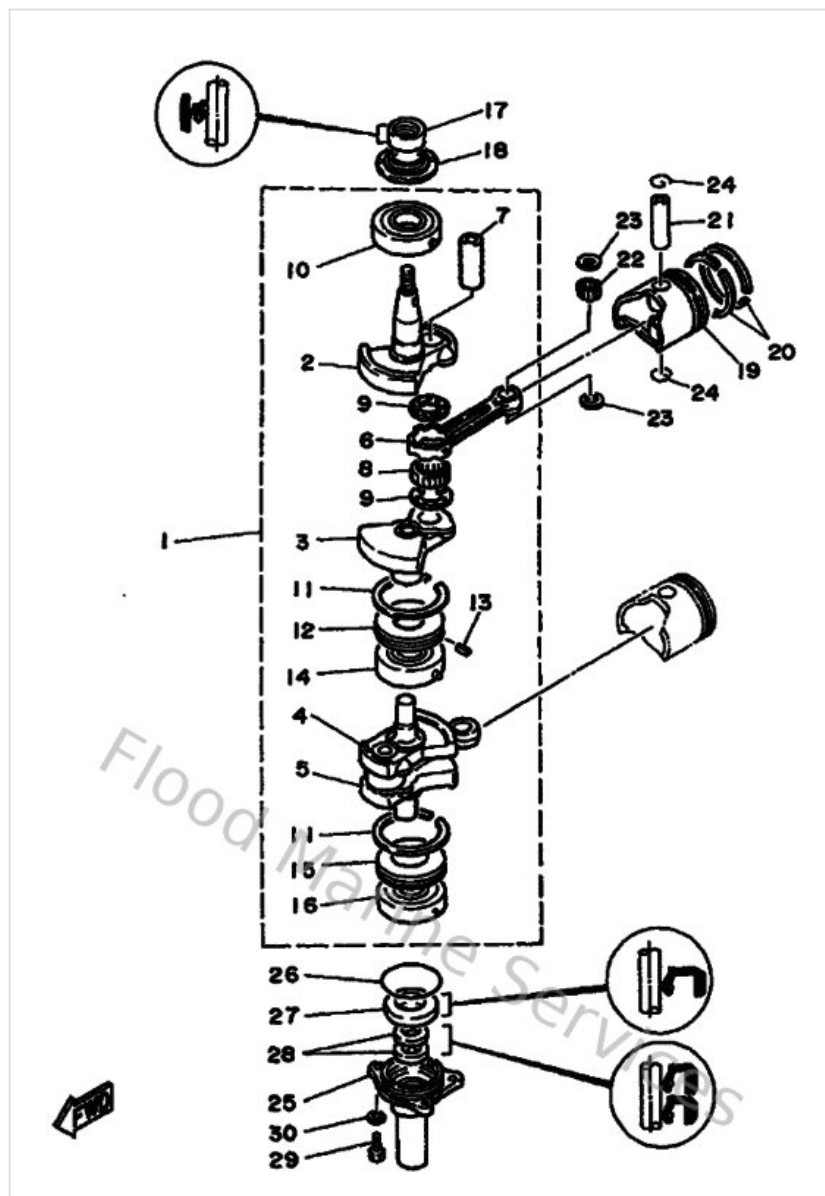
Ref	Part	
49	9010906M0400 Bolt	Buy now
51	914902001000 Pin, cotter	Buy now
52	929900560000 Washer, plain (646)	Buy now
53	682441430000 Rod, Shift	Buy now
54	901700601500 Connector, shift rod	Buy now
55	9538R0670000 Nut	Buy now
56	917900502000 Pin, Clevis	Buy now
58	914901601000 Pin, cotter	Buy now
59	656421260100 Piece, friction	Buy now
60	975950652000 Bolt(7u8)	Buy now
61	901850606200 Nut selflocking (656)	Buy now

Crankshaft & Piston



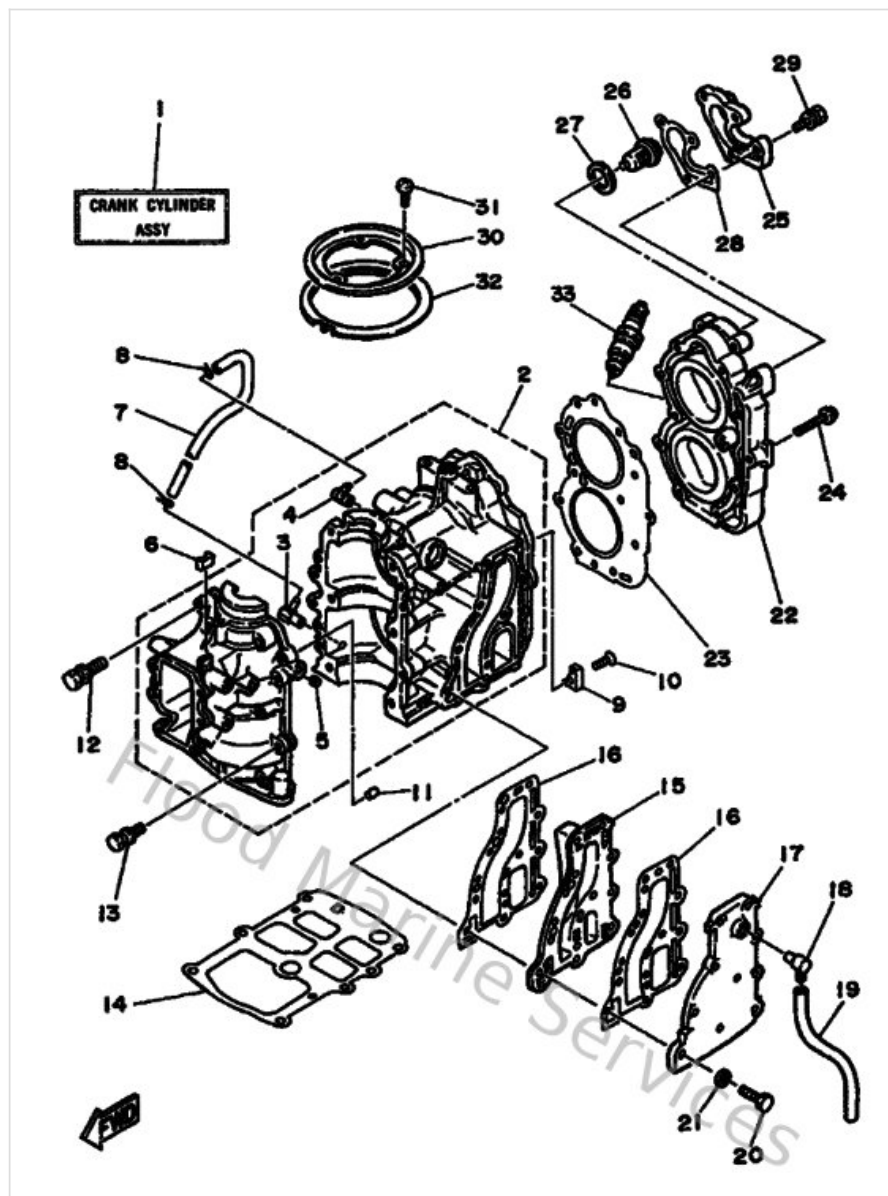
Ref	Part	
1	682114000300 Crankshaft Assembly	Buy now
2	682114120200 Crank 1	Buy now
3	6K4114320100 Crank 3	Buy now
4	6K4114220000 Crank 2	Buy now
5	682114420200 Crank 4	Buy now
6	650116510400 Rod, connecting	Buy now
7	682116810000 Pin crank	Buy now
8	93310620V500 Bearing, big end (682)	Buy now
9	902092015900 Washer, crank pin (1h9)	Buy now
10	93306205U200 Bearing(6e8)	Buy now
11	9344057M0100 Circlip (682)	Buy now
12	682115150300 Seal, labyrinth 1	Buy now
13	916092000800 Pin, spring	Buy now
14	93304205U000 Brg,r-b 4205 57mm 238g (682)	Buy now
15	682115250000 Seal labyrinth 2	Buy now

Crankshaft & Piston



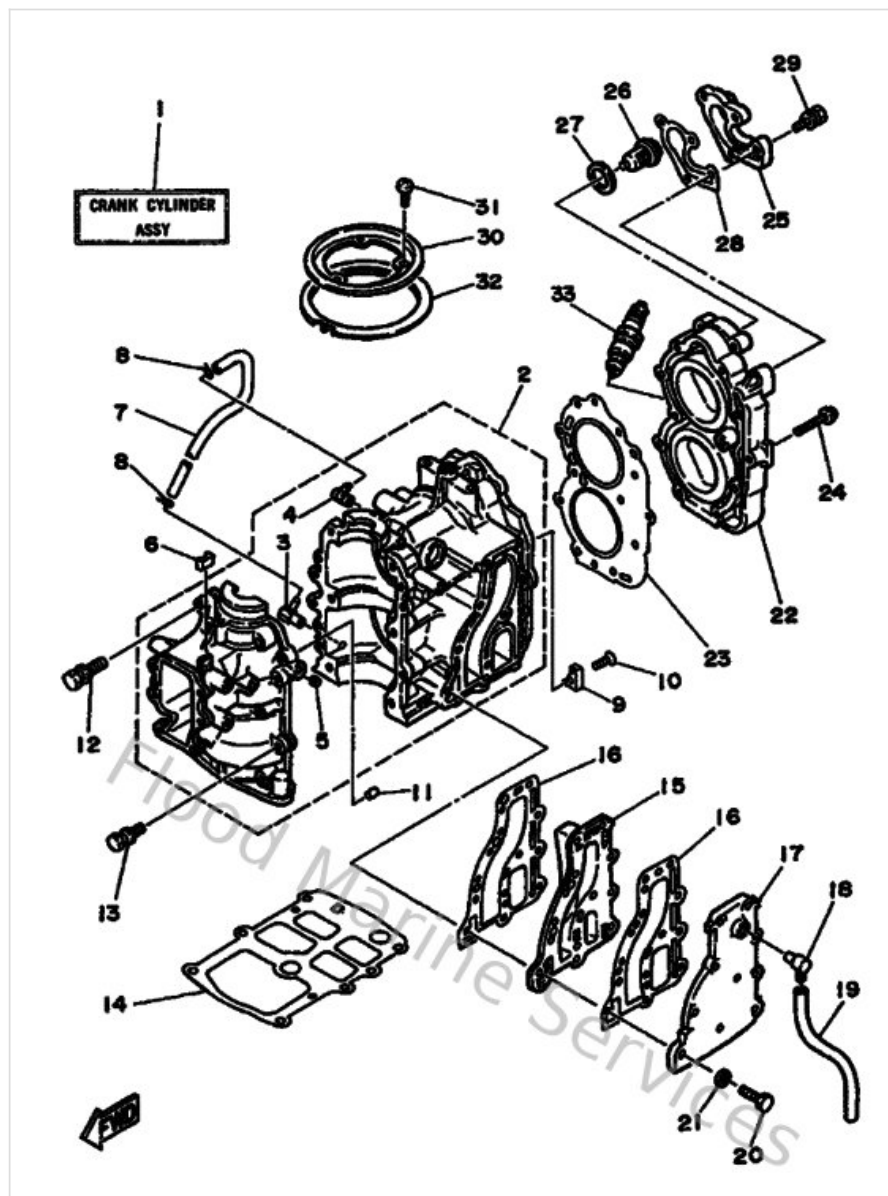
Ref	Part	
16	93306304U000 Brg,r-b 6304 57mm (682)	Buy now
17	9311023M0000 Oil seal (682)	Buy now
18	682114450000 Spacer	Buy now
19	6E7116310097 Piston (std)	Buy now
20	682116100100 Piston ring set (std)	Buy now
21	634116330000 Pin, piston	Buy now
22	936021410400 Pin, dowel	Buy now
23	902011437700 Washer, plate	Buy now
24	934501502300 Circlip 131116340000	Buy now
26	932105367900 O-ring(50m)	Buy now
27	9310120M2900 Oil seal(6j1)	Buy now
28	9310113M1100 Oil seal (682)	Buy now
29	970950601600 Bolt, hexagon deep recess	Buy now
30	929900660000 Washer, plain (646)	Buy now

Cylinder & Crankcase



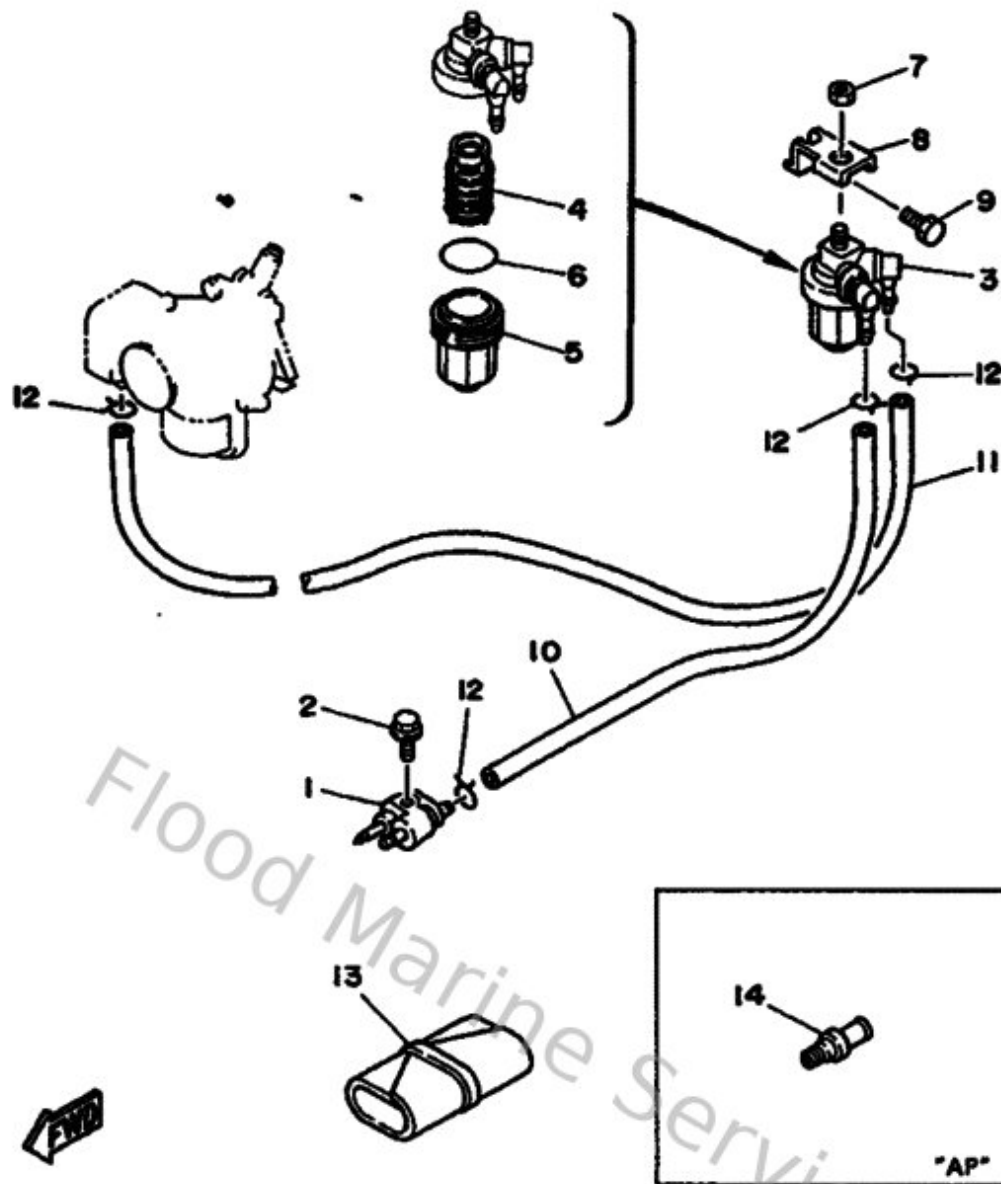
Ref	Part	
2	6E7151000094 Crankcase Assembly	Buy now
3	650113700000 Check valve assembly	Buy now
4	650144850300 Pipe, joint	Buy now
5	624113790000 Valve, check	Buy now
6	682416150000 Stopper, Magneto Base	Buy now
7	9044507M0800 Hose (I390)	Buy now
8	904670601600 Clip (655)	Buy now
9	682113250000 Anode 1	Buy now
10	987800501600 Ybs53-516 screw,flat head	Buy now
11	936061201900 Pin, dowel (614)	Buy now
13	9011906M1300 Bolt, with washer (682)	Buy now
14	68211351A000 Gasket, cylinder	Buy now
15	68241111001S Inner caver, exhaust	Buy now
16	68241112A100 Gasket, exhaust inner cover	Buy now
17	68241113009M Outer Cover, Exhaust	Buy now

Cylinder & Crankcase



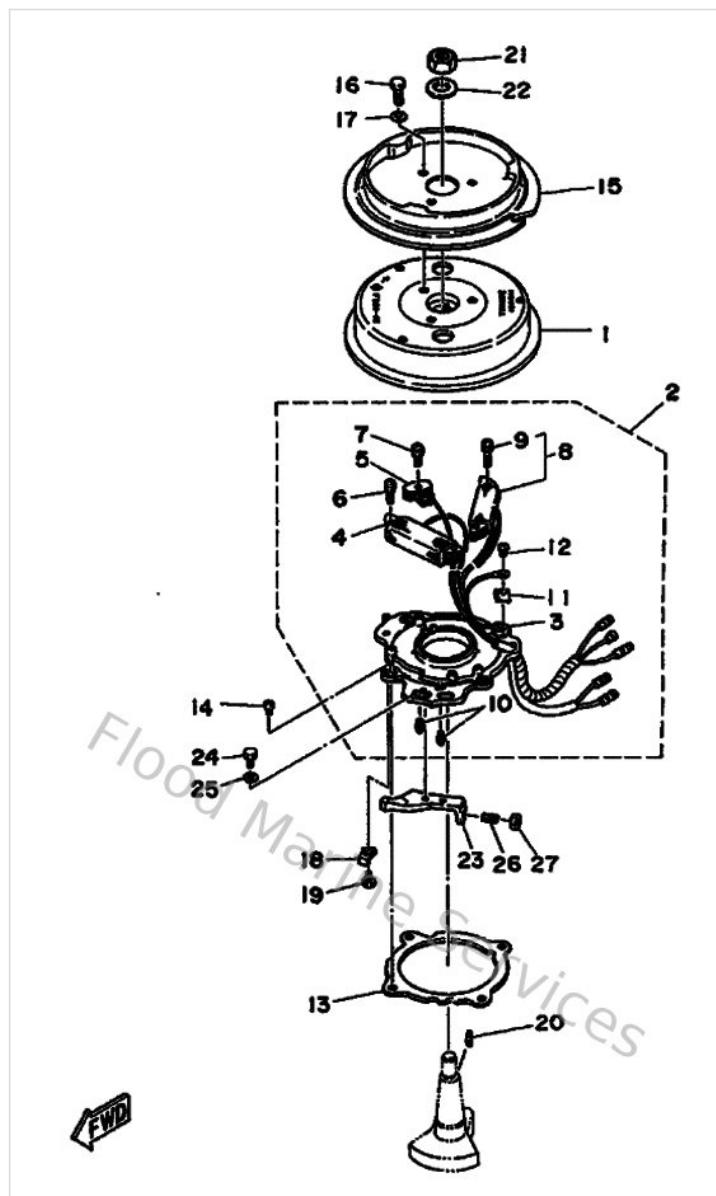
Ref	Part	
18	676113720000 Nipple, hose	Buy now
19	904450901000 Hose (L260)	Buy now
20	970950602500 Bolt	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	6E71111011S Head, cylinder 1	Buy now
23	6E711181A000 Gasket, cylinder head 1	Buy now
24	9010507M0500 Bolt (682)	Buy now
25	68212413001S Cover, thermostat	Buy now
26	6F5124110200 Thermostat	Buy now
27	902012156700 Washer, plate (650)	Buy now
28	68212414A100 Gasket, cover	Buy now
29	970800602000 Bolt(7u8)	Buy now
31	978900601000 Screw pan head	Buy now
32	682416110000 Retainer, Magneto Base	Buy now
33	947020027100 Plug, spark (br7hs-10)	Buy now

Fuel



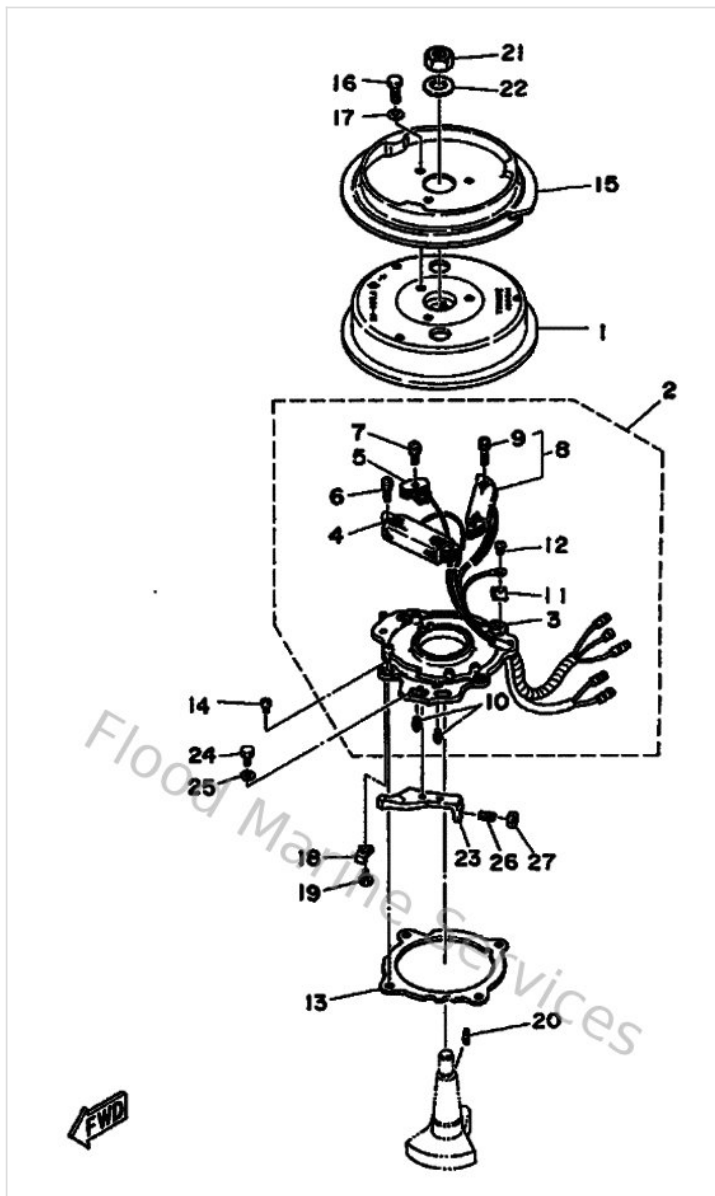
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	975950652000 Bolt(7u8)	Buy now
3	61N245600000 Filter assembly	Buy now
4	61N245631000 Element, filter	Buy now
5	61N245210000 Cup, filter	Buy now
6	932103273800 O-ring(1wg)	Buy now
7	953800860000 Nut (661)	Buy now
8	682245660100 Bracket, filter	Buy now
9	973130601000 Bolt	Buy now
10	9044509M5300 Hose (l180)	Buy now
11	90445090F600 Hose (l1500)	Buy now
12	904670800400 Clip, pipe 6162435600	Buy now
13	656W28100200 Tool kit	Buy now
14	6E0281930094 Plug, water check	Buy now

Generator



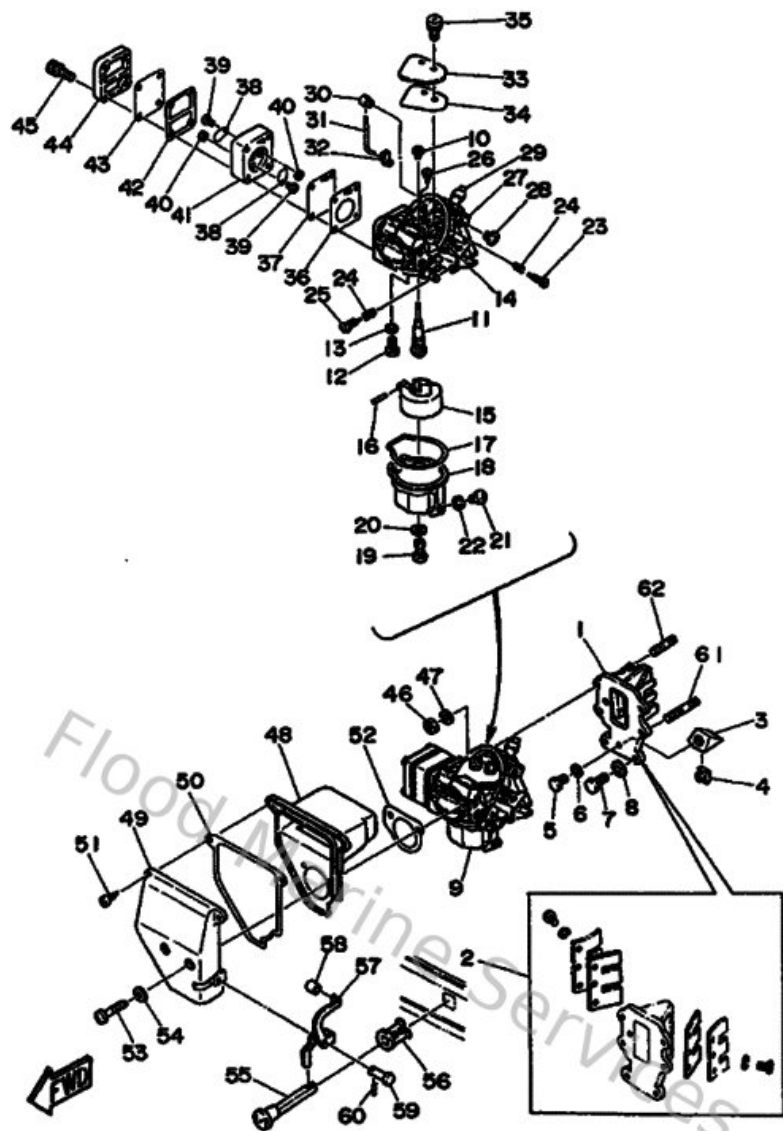
Ref	Part	
1	6E7855507000 Rotor ass'y	Buy now
3	6E7855097000 Base, Magneto	Buy now
4	6E7855207000 Coil assembly	Buy now
5	6E7855807000 Pulser coil ass'y	Buy now
6	901590503900 Screw panhead (695)	Buy now
7	985070501600 Screw, pan head(jj6)	Buy now
8	6E781303A000 Lighting coil ass'y	Buy now
10	663855180000 Joint, ball	Buy now
12	985010400600 Screw, pan head	Buy now
13	682416130200 Plate, Base Friction	Buy now
14	978900500800 Screw, with washer	Buy now
15	6E7157230094 Pully, starter	Buy now
16	970130601200 Bolt(gh1)	Buy now
17	929900660000 Washer, plain (646)	Buy now
19	970950501000 Bolt (682)	Buy now

Generator



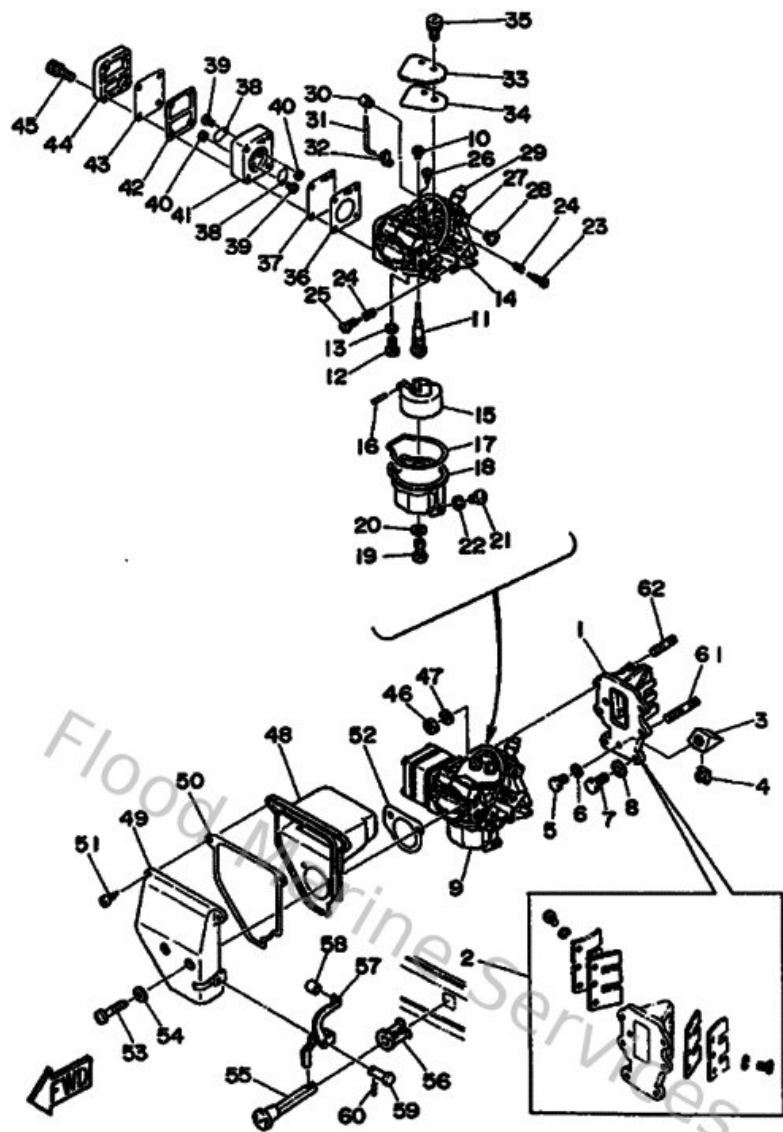
Ref	Part	
20	902801605300 Key, woodruff	Buy now
21	901701206600 Nut, hexagon 6481155500	Buy now
22	902011247200 Washer, plate (4n0)	Buy now
23	6E8412130094 Cam, Accel	Buy now
25	929900560000 Washer, plain (646)	Buy now
26	9011305M0400 Bolt, Set	Buy now
27	953800570000 Nut (656)	Buy now

Intake



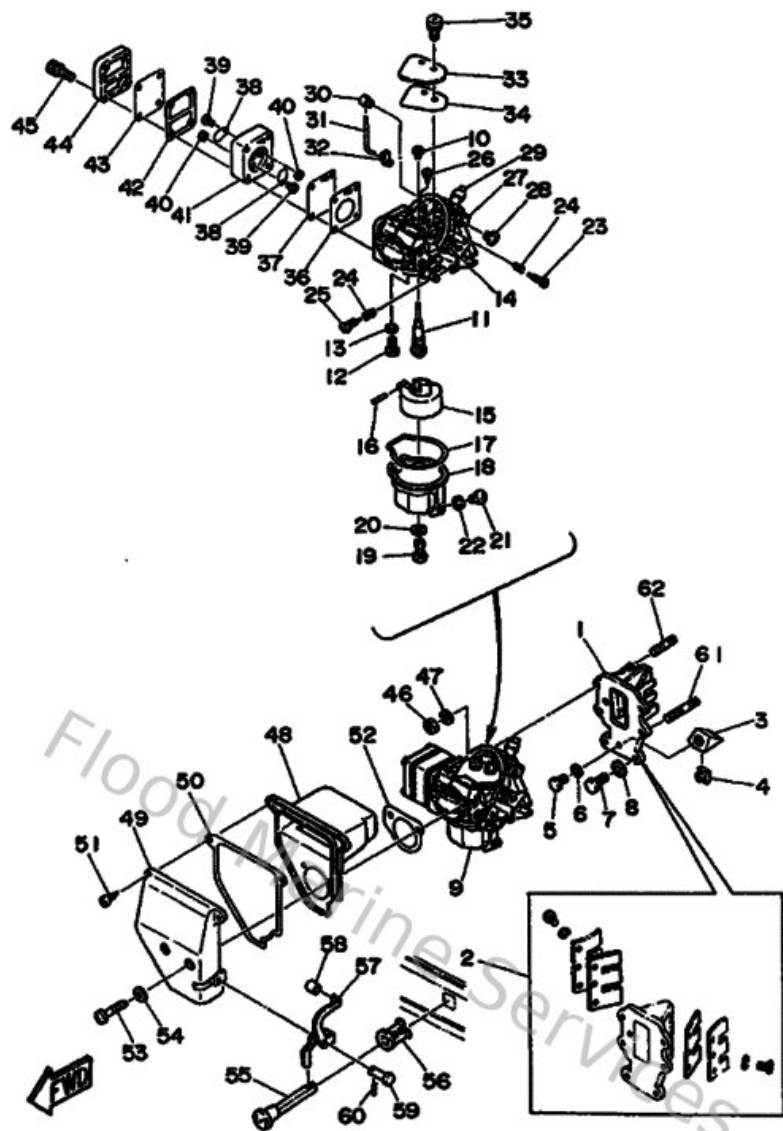
Ref	Part	
1	6E8136100100 Reed valve assembly	Buy now
2	682W00040000 Reed set	Buy now
3	6E7136250000 Spacer, Reed Valve	Buy now
4	6E7135880100 Nut	Buy now
5	970130601200 Bolt(gh1)	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	970950601600 Bolt, hexagon deep recess	Buy now
9	6E8143010500 Carbretor assembly	Buy now
10	6E7143422900 Jet, Pilot (# 58)	Buy now
11	6E8143410000 Nozzle Main	Buy now
12	6E8143901200 Needle valve assembly	Buy now
13	367141950000 Washer, valve seat	Buy now
14	367143960000 Pipe, over flow	Buy now
15	6E7143850000 Float	Buy now
16	647143861000 Pin, float	Buy now

Intake



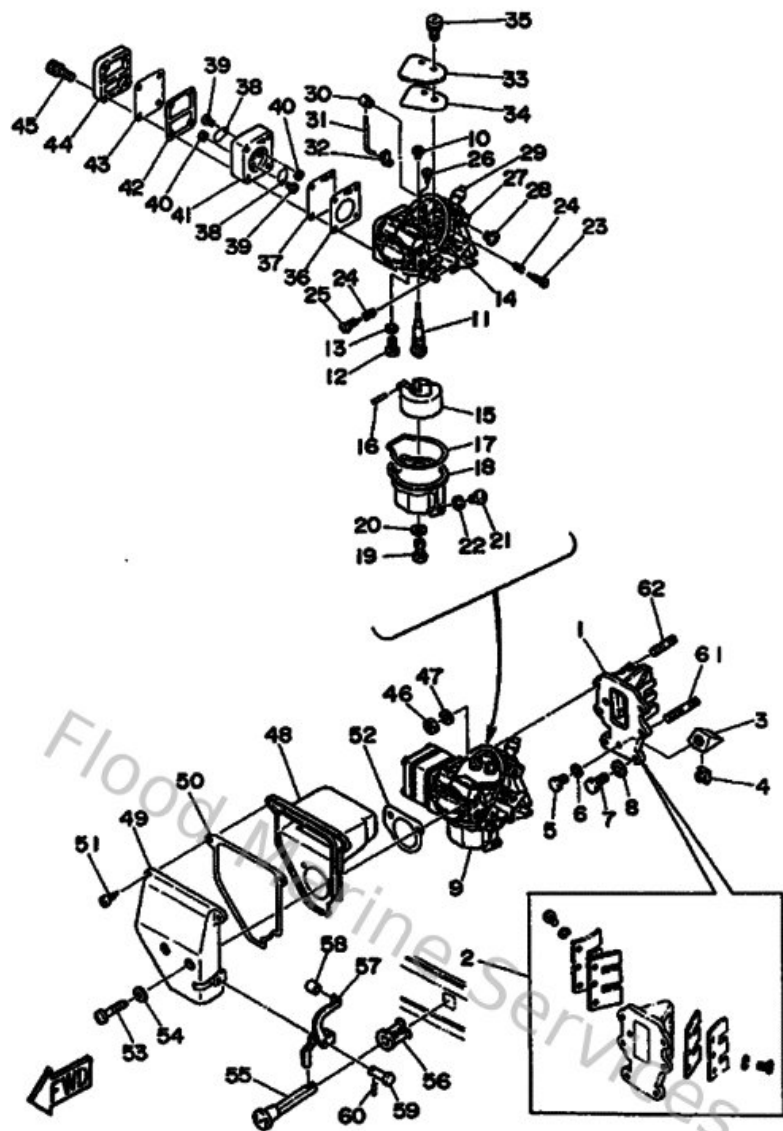
Ref	Part	
17	677143840100 Gasket, float chamber	Buy now
18	6E7143810000 Body, float chamber	Buy now
19	677143435200 Jet Main (#104)	Buy now
20	1J2143980000 Packing	Buy now
22	655143980000 Gasket	Buy now
23	647143230000 Screw, air adjusting	Buy now
24	646142120100 Spring, pilot adjusting	Buy now
25	664143210100 Screw, throttle	Buy now
26	647143260000 Screw, guide	Buy now
27	682412100000 Axle arm assembly (carb.)	Buy now
28	677143270100 Screw	Buy now
29	682412910000 Bushing	Buy now
30	677412260000 End, throttle lever (carb)	Buy now
32	661412620200 Joint, choke lever	Buy now
34	6E7142270000 Packing	Buy now

Intake



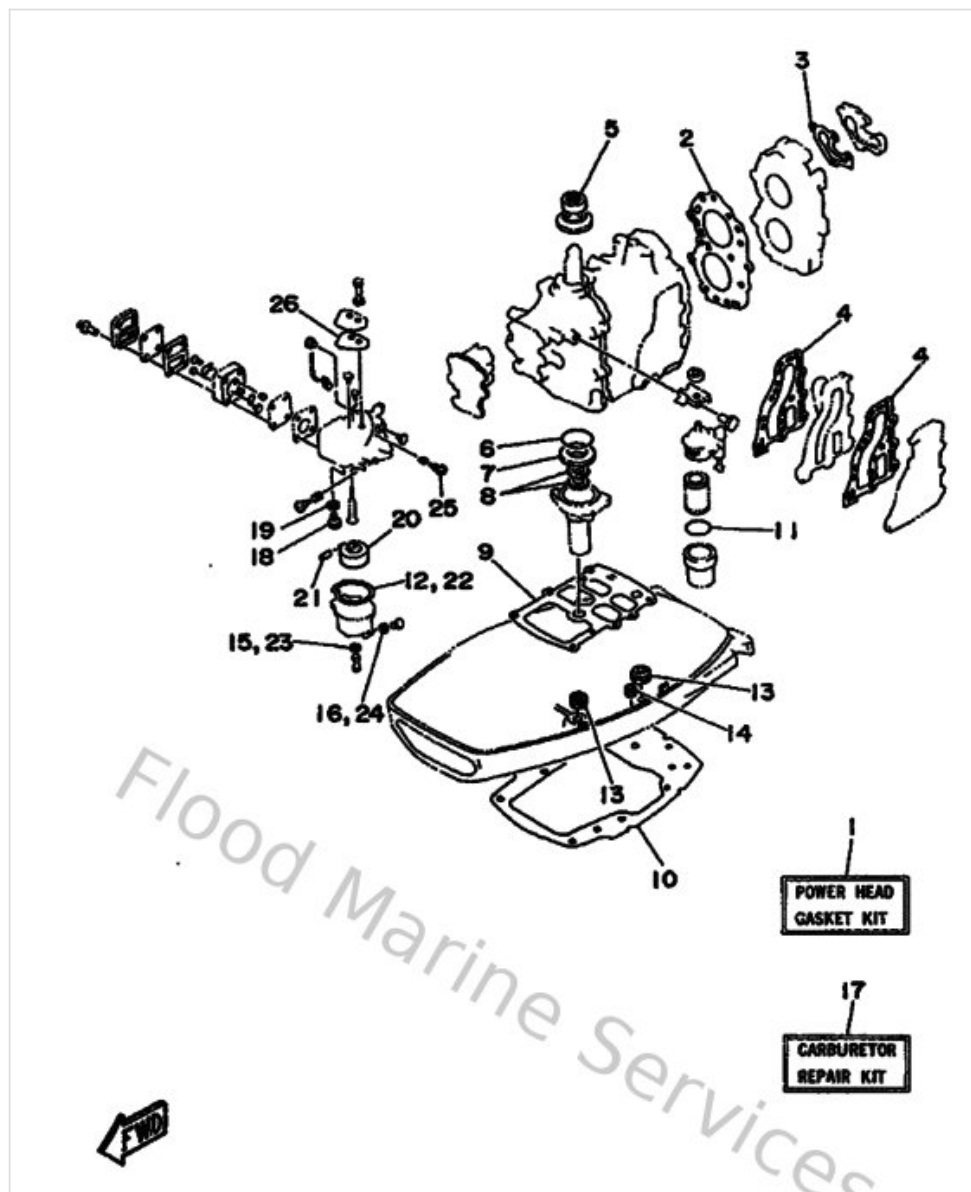
Ref	Part	
35	979800410800 Screw, with washer(6m6)	Buy now
36	677244340200 Gasket, pump 1	Buy now
37	677244110200 Diaphragm	Buy now
38	6A0244210100 Valve, check	Buy now
39	6E7143250000 Screw, pan head	Buy now
40	953800360000 Nut (6g8)	Buy now
41	682244120000 Body, pump	Buy now
42	677244350200 Gasket, body 2	Buy now
43	677244710100 Diaphragm (carb.)	Buy now
45	677244440100 Screw	Buy now
46	953800670000 Nut	Buy now
48	682144170200 Cover 1	Buy now
49	682144180100 Cover 2	Buy now
50	68214416A000 Gasket, Air Cleaner	Buy now
51	977805051400 Screw, panhead tapping (682)	Buy now

Intake



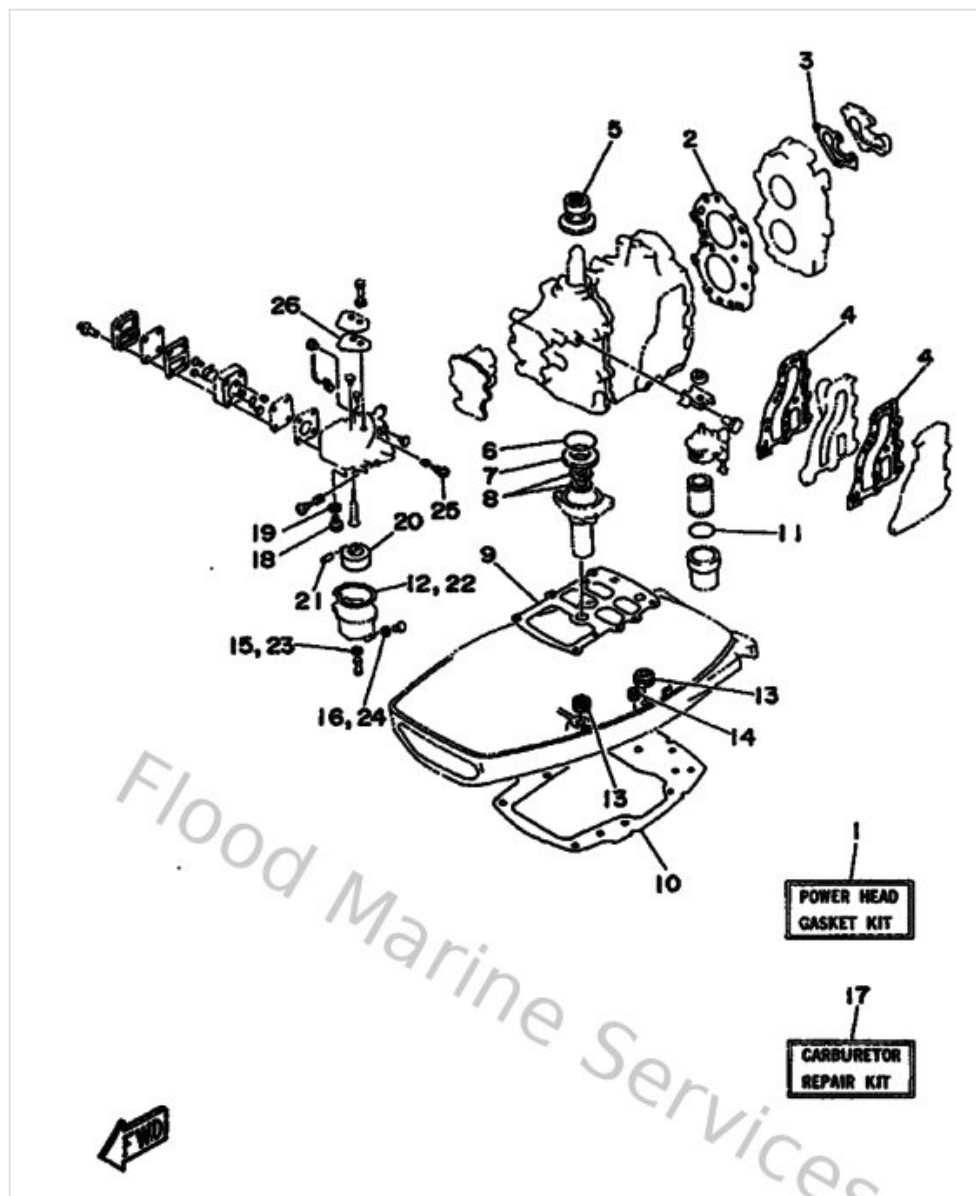
Ref	Part	
52	68214483A000 Gasket	Buy now
53	985800553000 Ybs86-530 screw,panhead	Buy now
54	929900560000 Washer, plain (646)	Buy now
55	682412710100 Knob, choke	Buy now
56	682412730000 Grommet	Buy now
57	682412520100 Lever, Choke 1	Buy now
58	682412670000 Bushing, joint	Buy now
59	682412630000 Pin, Chokelever	Buy now
60	904681000500 Pin, hair 6264123500	Buy now
61	901160613000 Bolt, stud	Buy now
62	9011606M0400 Bolt, stud (682)	Buy now

Kits De Reparation 1



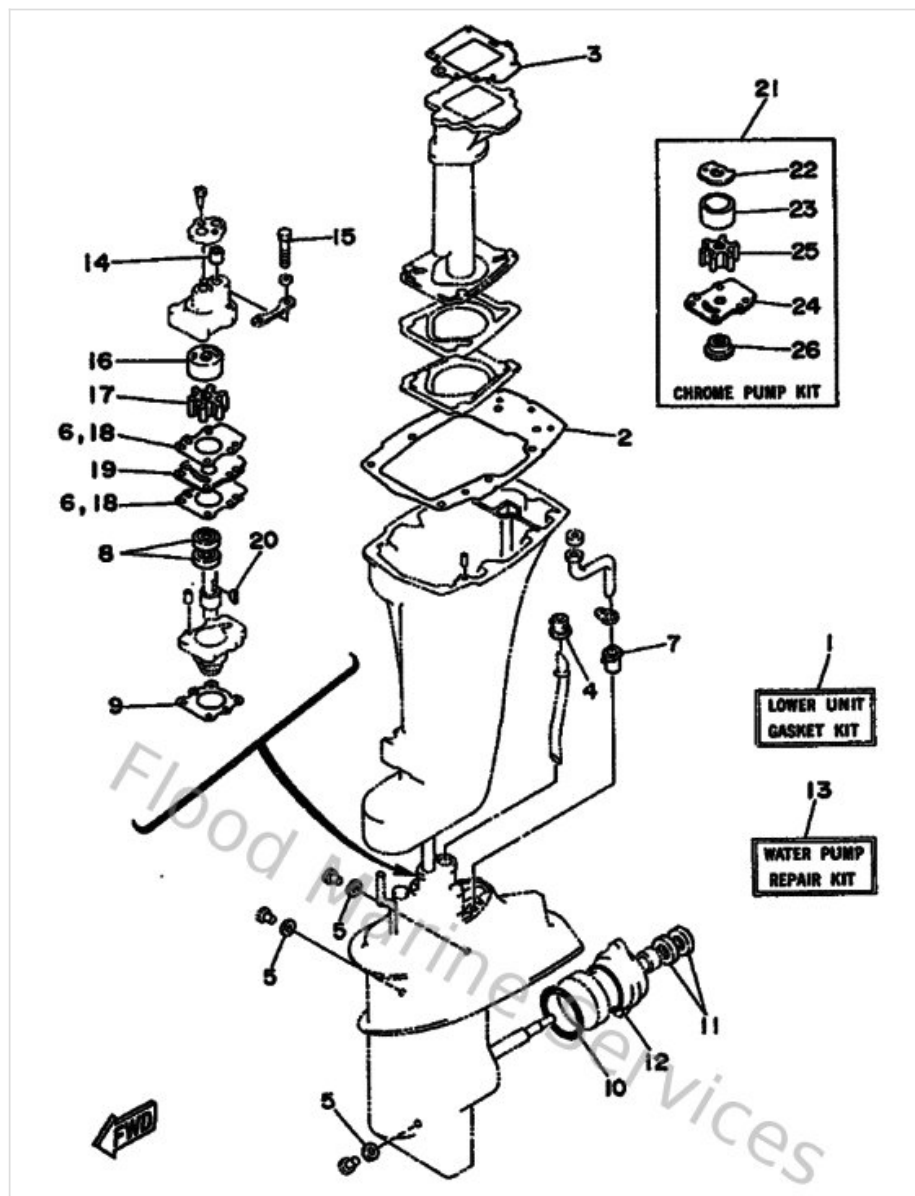
Ref	Part	
1	682W00010600 Power head gasket kit	Buy now
2	6E711181A000 Gasket, cylinder head 1	Buy now
3	68212414A100 Gasket, cover	Buy now
4	68241112A100 Gasket, exhaust inner cover	Buy now
5	9311023M0000 Oil seal (682)	Buy now
6	932105367900 O-ring(50m)	Buy now
7	9310120M2900 Oil seal(6j1)	Buy now
8	9310113M1100 Oil seal (682)	Buy now
9	68211351A000 Gasket, cylinder	Buy now
10	68245113A100 Gasket, upper casing	Buy now
11	932103273800 O-ring(1wg)	Buy now
12	677143840100 Gasket, float chamber	Buy now
13	682443670000 Rubber water seal 3	Buy now
14	682443660000 Water seal 2	Buy now
15	1J2143980000 Packing	Buy now

Kits De Reparation 1



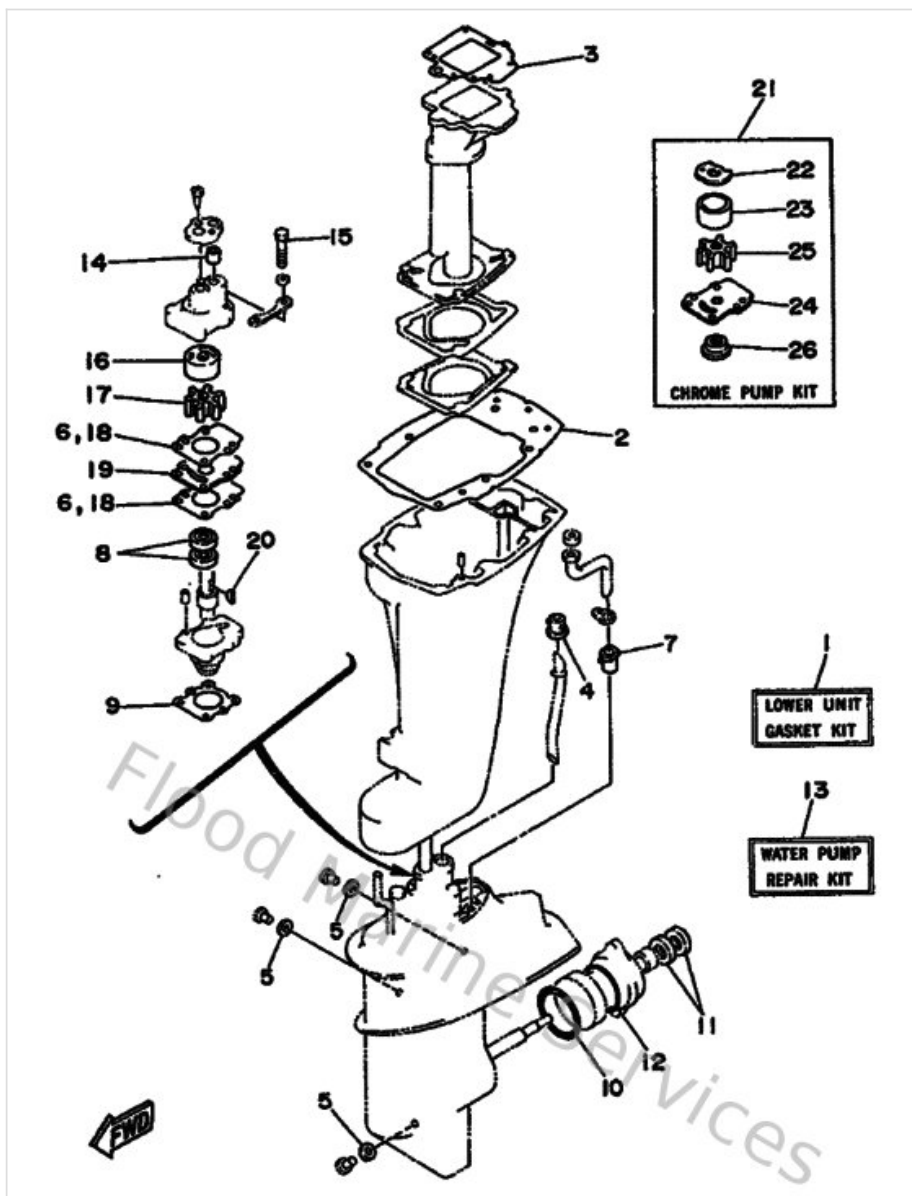
Ref	Part	
16	655143980000 Gasket	Buy now
17	6E8W00930000 Carburetor Repair Kit	Buy now
18	6E8143901200 Needle valve assembly	Buy now
19	367141950000 Washer, valve seat	Buy now
20	6E7143850000 Float	Buy now
21	647143861000 Pin, float	Buy now
25	985030401400 Screw, pan head(ga5)	Buy now
26	677142270100 Gasket	Buy now

Kits De Reparation 2



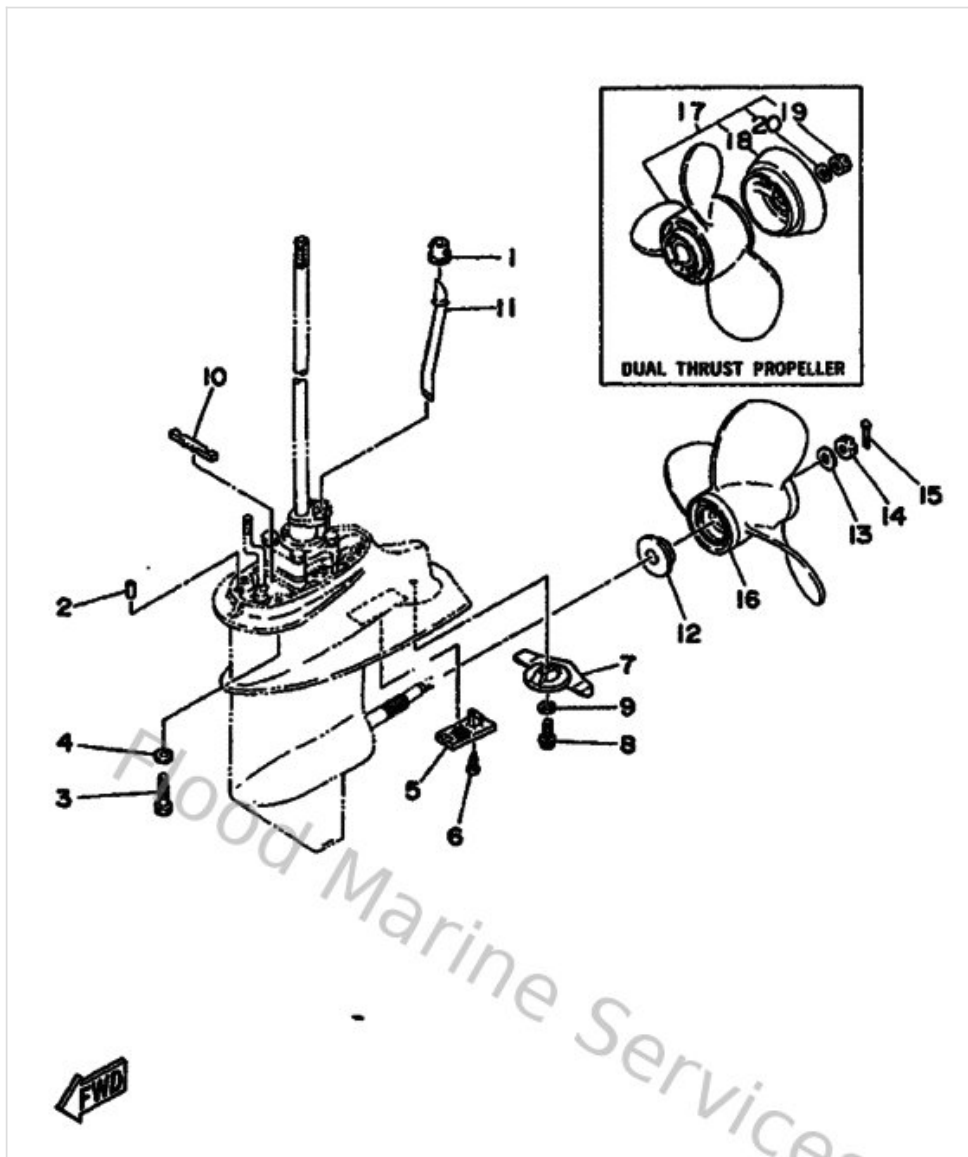
Ref	Part	
2	68245113A100 Gasket, upper casing	Buy now
3	68241133A000 Gasket,exhaust manifold 1	Buy now
4	626443650100 Damper, water seal 1	Buy now
5	904300802000 Gasket	Buy now
6	68244315A000 Gasket,water pump 1	Buy now
7	6E7443660000 Damper, water seal 2	Buy now
8	931012004800 Oil seal (20x30x6-648)	Buy now
9	68345315A000 Packing,lower casing	Buy now
10	9321057M0900 O-ring (683)	Buy now
11	931011705400 Oil seal (17x30x6-650)	Buy now
12	9321056M8000 O-ring(6j8)	Buy now
13	682W0078A100 Water pump repair kit	Buy now
14	682443650000 Damper, water seal 1	Buy now
15	970950604000 Bolt (682)	Buy now
16	682443220000 Insert, cartridge	Buy now

Kits De Reparation 2



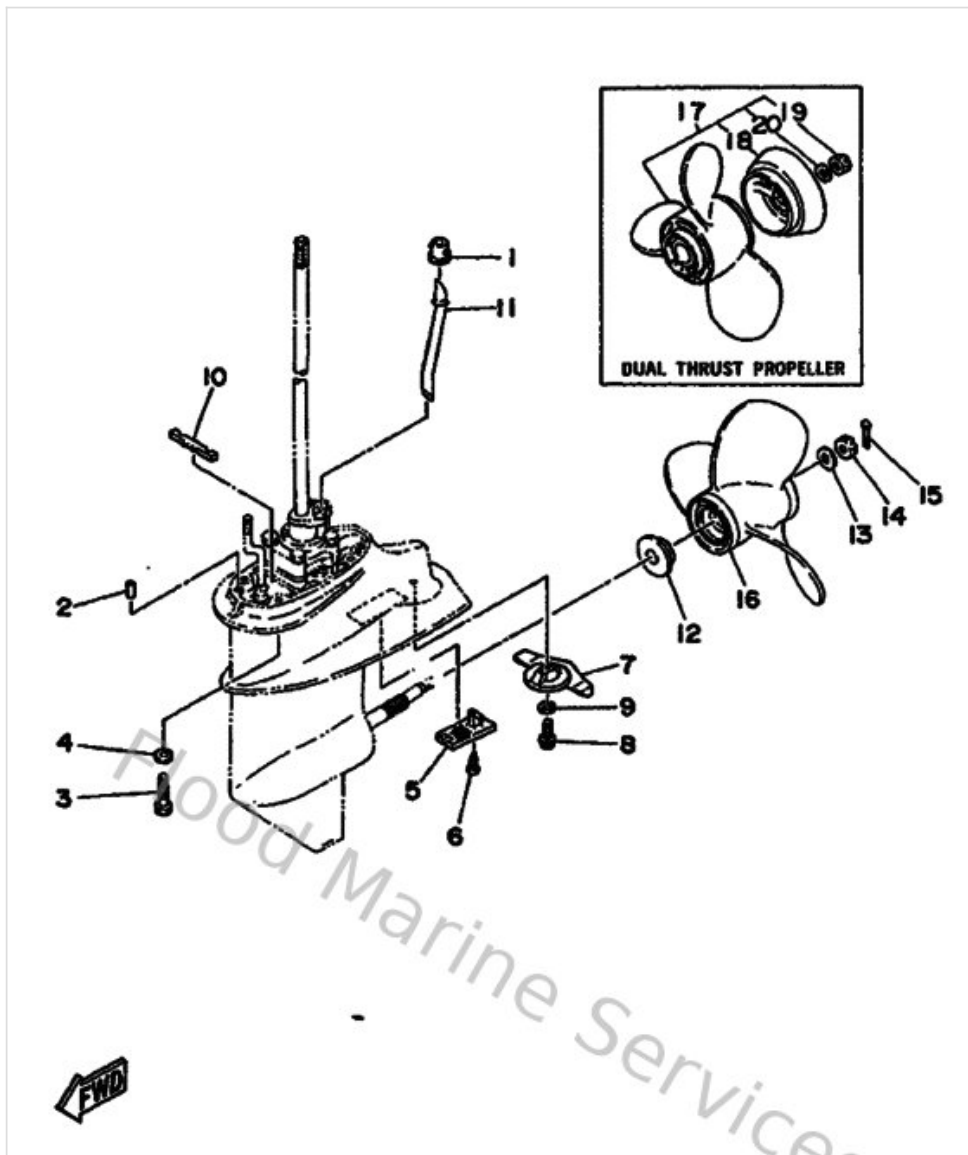
Ref	Part	
17	682443520100 Impeller	Buy now
19	682443230000 Outer plate, cartridge	Buy now
20	902800302400 Key, woodruff(662)	Buy now
22	682443214000 Inner Plate Cartridge(Chrome)	Buy now
23	682443224000 Insert, cartridge(chrome)	Buy now
24	682443234000 Outer plate, cartridge(chrome)	Buy now
26	682453440000 Cover, oil seal	Buy now

Lower Casing & Drive



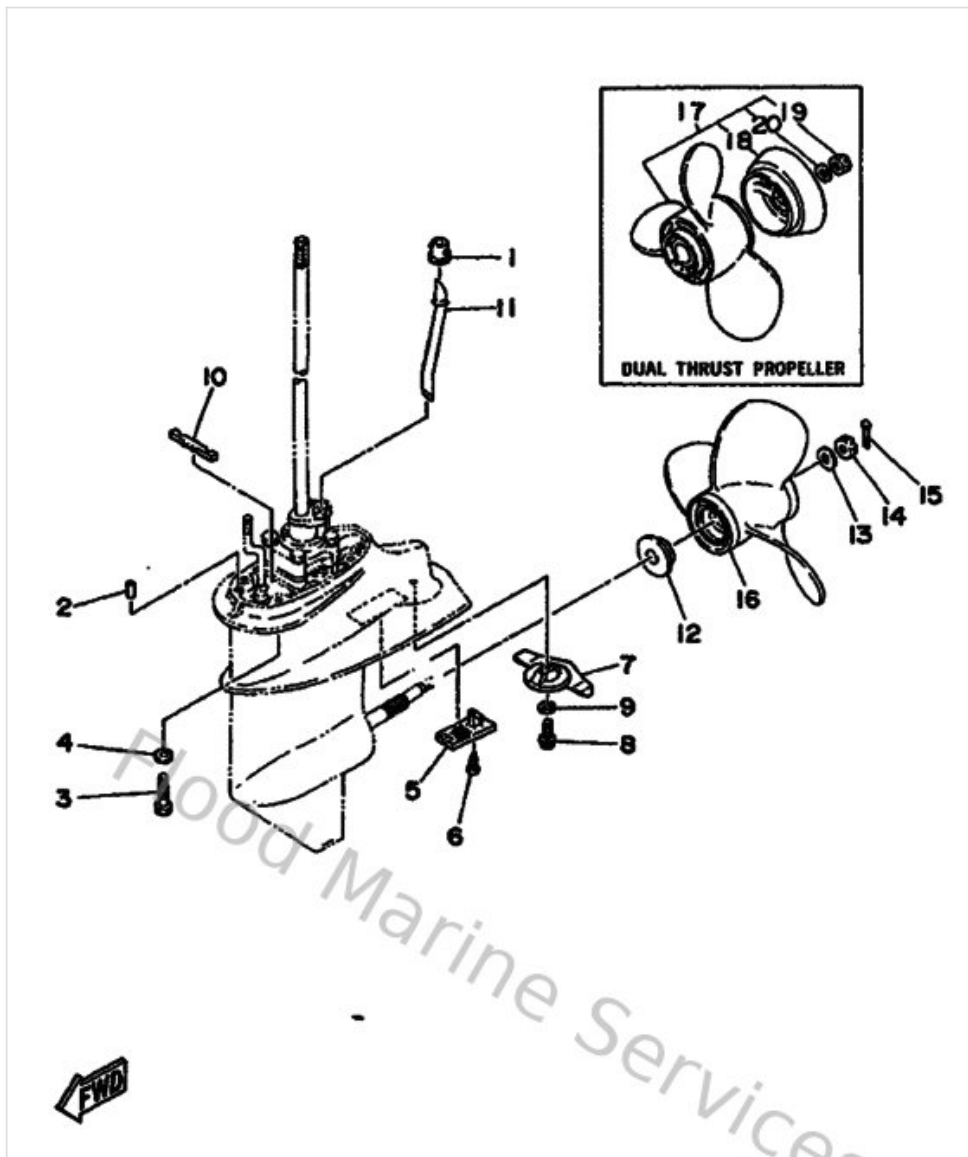
Ref	Part	
1	626443650100 Damper, water seal 1	Buy now
2	936061201900 Pin, dowel (614)	Buy now
3	970900803500 Bolt(70w)	Buy now
4	929900860000 Washer, plain (663)	Buy now
5	6E7452140000 Cover, water inlet	Buy now
6	985800501200 Screw,pan head (646)	Buy now
7	6E8452510100 Anode	Buy now
8	958800602000 Bolt, flange(jk3)	Buy now
9	929900630000 Washer, tooth	Buy now
10	682453750100 Damper, seal	Buy now
11	682443611000 Tube, water	Buy now
12	6E7459870100 Spacer	Buy now
13	9020110M0100 Washer, plate(6m7)	Buy now
14	9017110M0100 Nut castle (683)	Buy now
15	914903003000 Pin, cotter	Buy now

Lower Casing & Drive



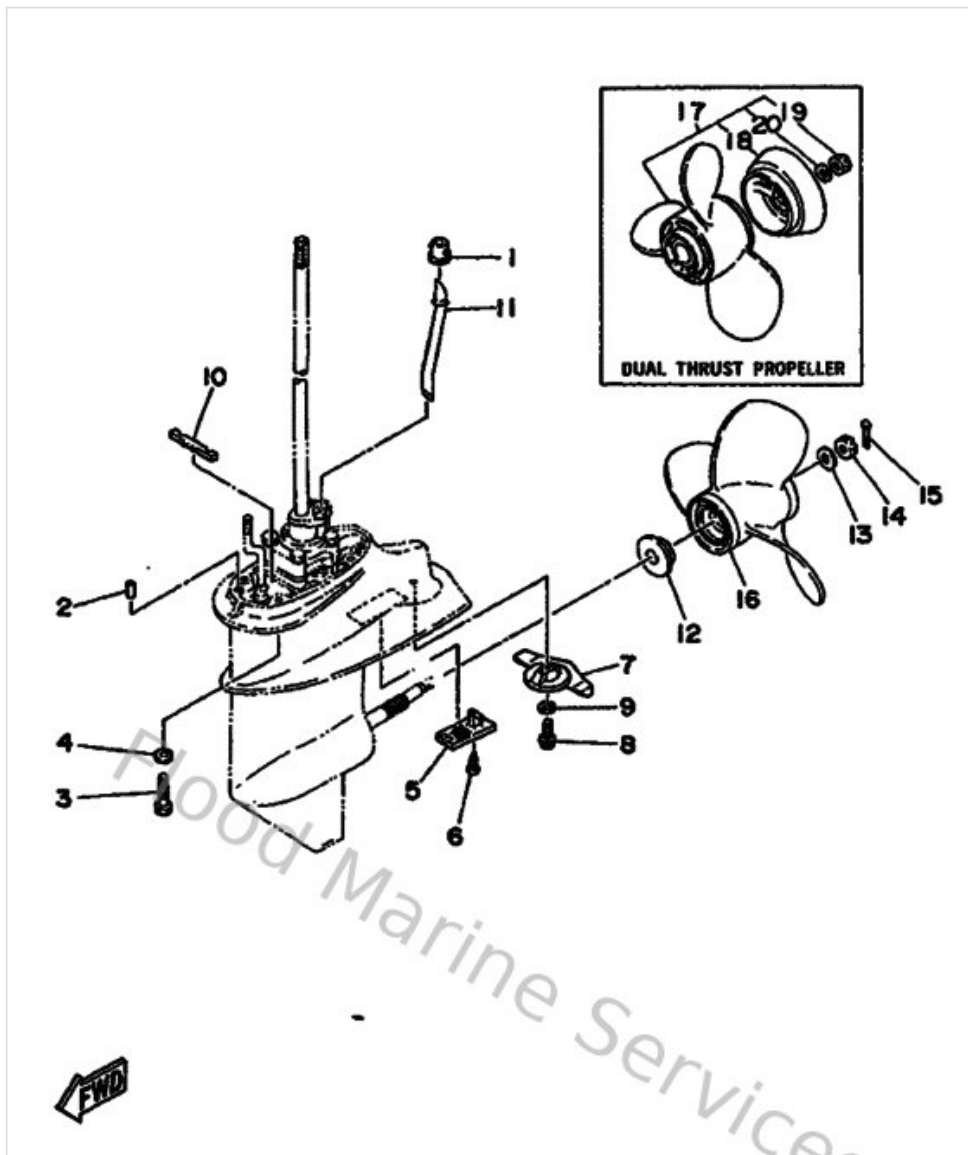
Ref	Part	
16	683459410000 Propeller (3x9-1/4"x12"-j)	Buy now
17	683W45920200 Propeller (3x9-3/4"x6-1/2"-j)	Buy now
18	6E7459860000 Ring, deflector	Buy now
19	9017110M0700 Nut, castle(6g8)	Buy now
20	9020110M0200 Washer, plate(6g9)	Buy now
1	6E745300064D Lower Unit Assembly (Ref. #2 ~58)	Buy now
2	6E845311004D Casing, lower	Buy now
3	93315314V800 Bearing, needle (6e7)	Buy now
4	6E7455360000 Sleeve, drive shaft	Buy now
5	93341414V100 Bearing	Buy now
6	6E8455873000 Shim (t:1.20mm)	Buy now
7	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
8	664455670130 Shim (t:0.30mm)	Buy now
9	903400800200 Plug, straight screw	Buy now
10	904300802000 Gasket	Buy now

Lower Casing & Drive



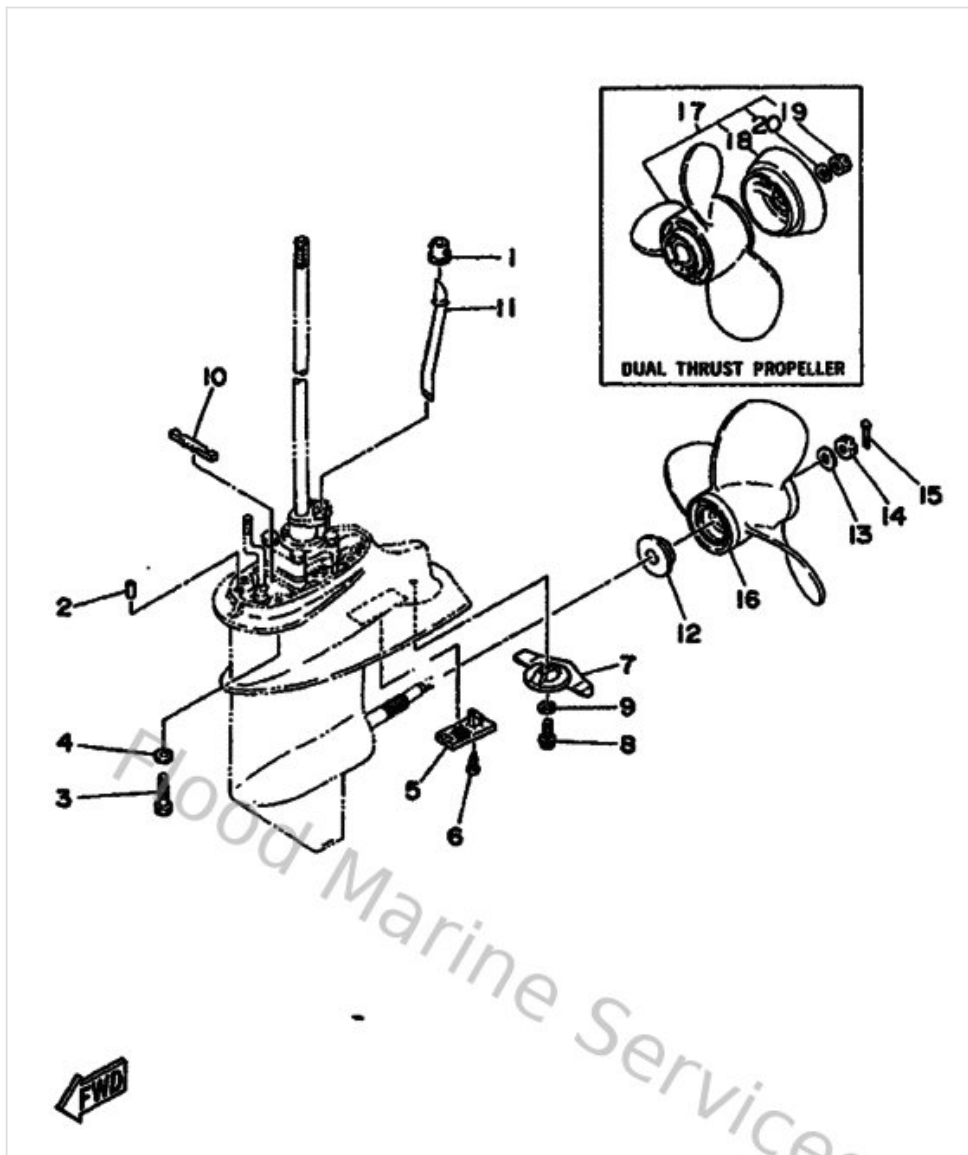
Ref	Part	
11	936040806200 Pin,dowel (626)	Buy now
12	682453760100 Guide, seal damper	Buy now
13	682443000100 Housing water pump assembly	Buy now
14	682443120000 Cover, water pump housing	Buy now
15	977804011200 Screw, pan head tapping	Buy now
16	682443650000 Damper, water seal 1	Buy now
17	682443220000 Insert, cartridge	Buy now
18	682443520100 Impeller	Buy now
19	902800302400 Key, woodruff(662)	Buy now
20	68244315A000 Gasket,water pump 1	Buy now
21	682443230000 Outer plate, cartridge	Buy now
22	970950604500 Bolt, hexagon	Buy now
23	929900660000 Washer, plain (646)	Buy now
24	682443280000 Plate	Buy now
25	6E745331005B Housing, bearing	Buy now

Lower Casing & Drive



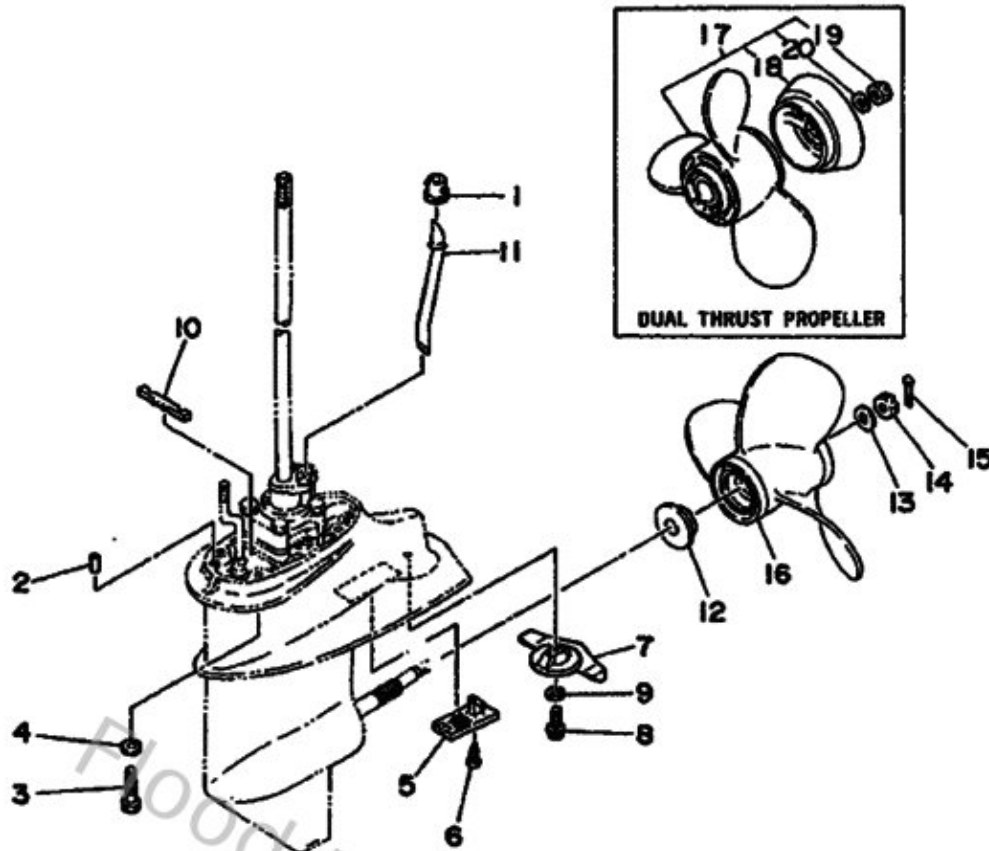
Ref	Part	
26	626453160900 Bushing, drive shaft 1	Buy now
27	931012004800 Oil seal (20x30x6-648)	Buy now
28	68345315A000 Packing, lower casing	Buy now
30	683443620100 Tube, water 2	Buy now
31	683443650100 Damper, water seal 1	Buy now
32	683443730000 Set plate, water tube	Buy now
33	970950601000 Bolt	Buy now
34	6E7443660000 Damper, water seal 2	Buy now
35	6E7455011100 Drive shaft comp.	Buy now
36	6E7455510000 Pinion	Buy now
37	9017908M0600 Nut (6e7)	Buy now
38	6E7455600000 Gear	Buy now
39	6E7455710000 Gear 2	Buy now
40	626455770001 Shim (t:0.10mm)	Buy now
41	902011768200 Washer, plate (2k7)	Buy now

Lower Casing & Drive



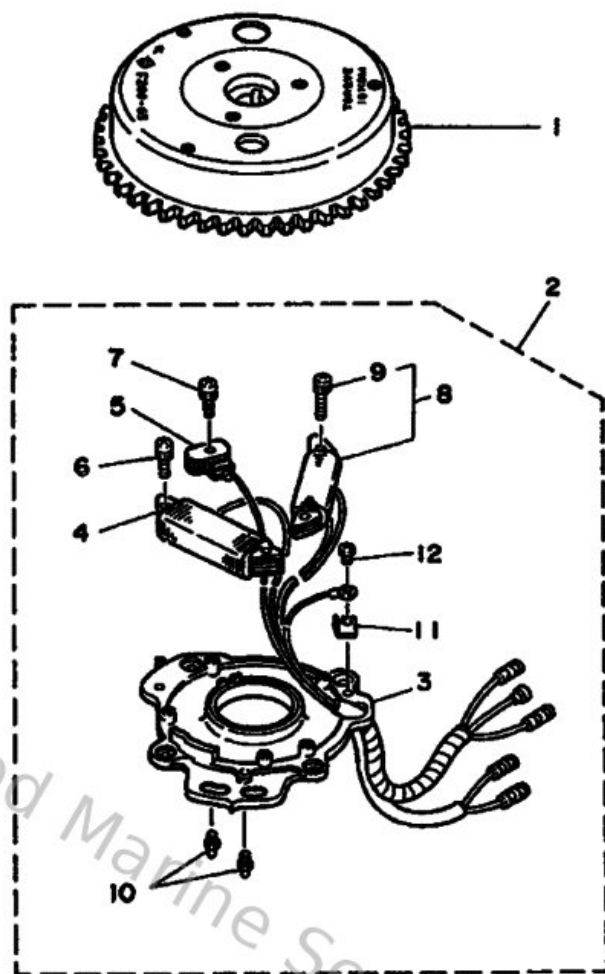
Ref	Part	
42	683456110000 Shaft propeller	Buy now
43	650456350000 Plunger, shift	Buy now
44	682456310000 Clutch, dog	Buy now
45	902500501000 Pin straight 648456320000	Buy now
46	648456330000 Ring, cross pin	Buy now
47	9050114M0900 Spring, compression	Buy now
48	68345361014D Cap, lower casing	Buy now
49	933060051800 Bearing(1ff)	Buy now
50	93315317U200 Brg,cyl-cal roller 14g (683)	Buy now
51	931011705400 Oil seal (17x30x6-650)	Buy now
52	9321057M0900 O-ring (683)	Buy now
53	9321056M8000 O-ring(6j8)	Buy now
54	975950652000 Bolt(7u8)	Buy now
55	682441501000 Shift Cam Assembly	Buy now
56	682441470000 Boot, shift rod	Buy now

Lower Casing & Drive



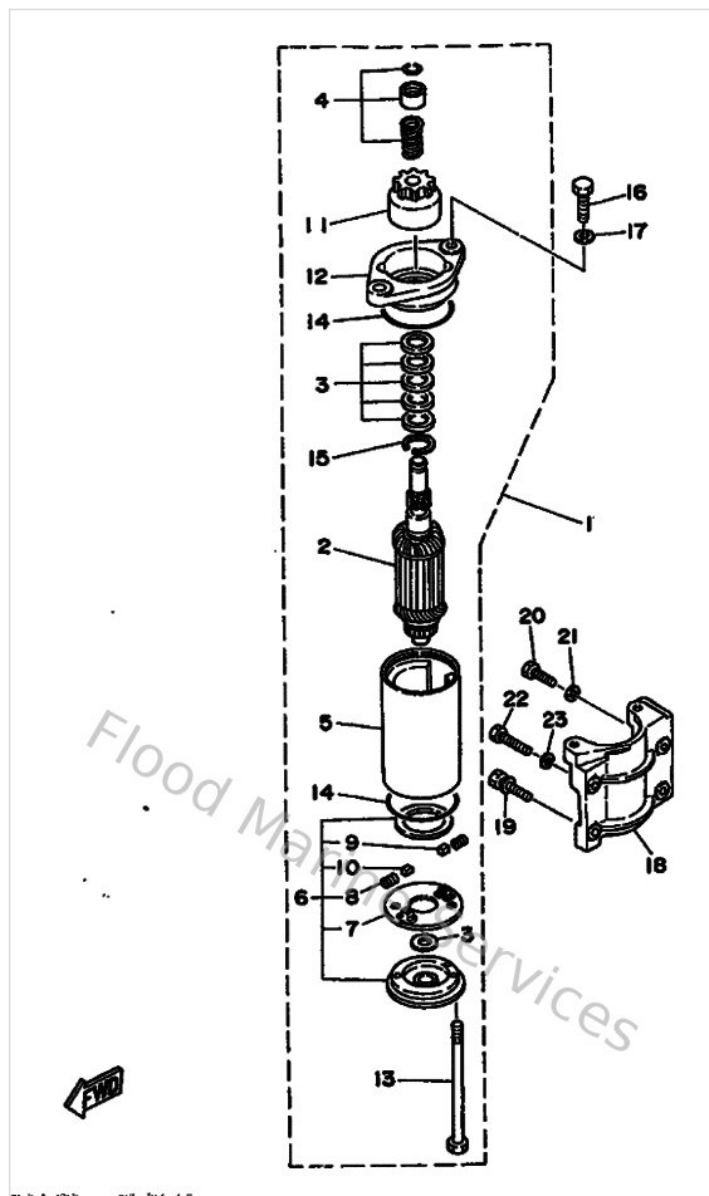
Ref	Part	
57	682441760000 Bracket	Buy now
58	977805011000 Screw, tapping(6u1)	Buy now

Optionnelles 1



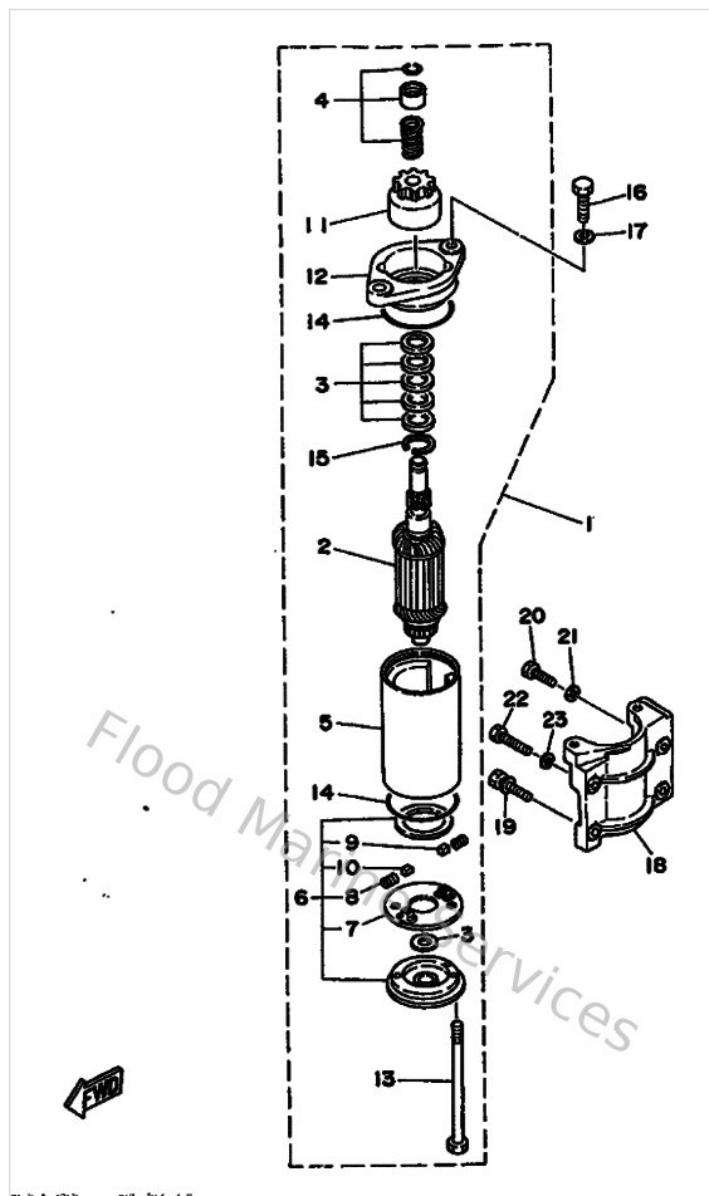
Ref	Part	
1	6E785550A000 Rotor assembly	Buy now
3	6E7855097000 Base, Magneto	Buy now
4	6E7855207000 Coil assembly	Buy now
5	6E7855807000 Pulser coil ass'y	Buy now
6	901590503900 Screw panhead (695)	Buy now
7	985070501600 Screw, pan head(jj6)	Buy now
8	6E781303A000 Lighting coil ass'y	Buy now
10	663855180000 Joint, ball	Buy now
12	985010400600 Screw, pan head	Buy now

Optionnelles 2



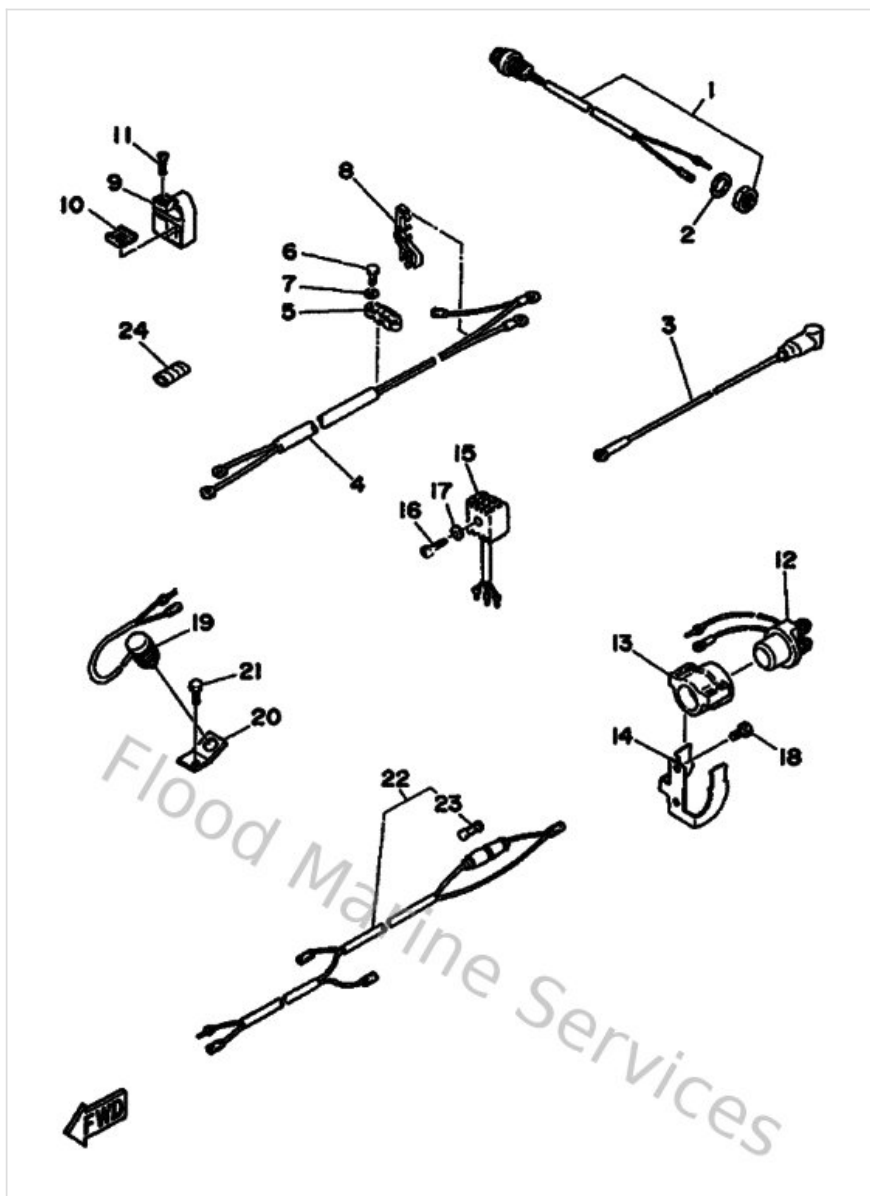
Ref	Part	
1	682818001200 Starting motor assembly	Buy now
2	682818501100 Armature assembly	Buy now
3	682818091000 Washer kit	Buy now
4	682818331000 Pinion Stopper Set	Buy now
6	682818201000 Rear Cover assembly	Buy now
7	682818401000 Brush Holder assembly	Buy now
8	682818131000 Spring, brush	Buy now
9	682818111000 Brush 1	Buy now
10	682818121000 Brush 2	Buy now
11	682818321000 Pinion assembly	Buy now
13	682818261000 Bolt	Buy now
14	682818471000 O-ring	Buy now
15	682818341000 Ring	Buy now
16	970130802500 Bolt (682)	Buy now
17	929900860000 Washer, plain (663)	Buy now

Optionnelles 2



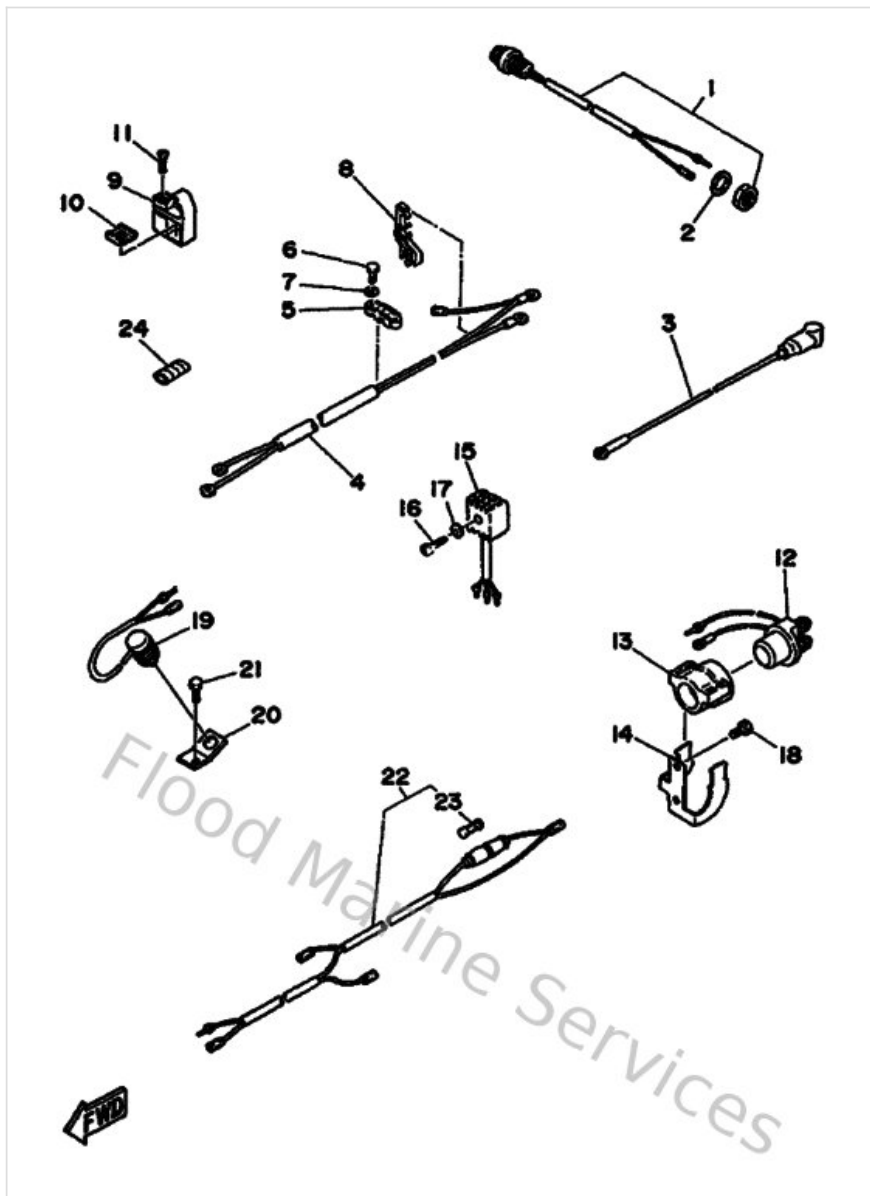
Ref	Part	
18	682818224394 Bracket, Electric Motor (682-81822-42-94)	Buy now
19	970800602000 Bolt(7u8)	Buy now
20	970950602500 Bolt	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	970950603000 Bolt(jf7)	Buy now

Optionnelles 3



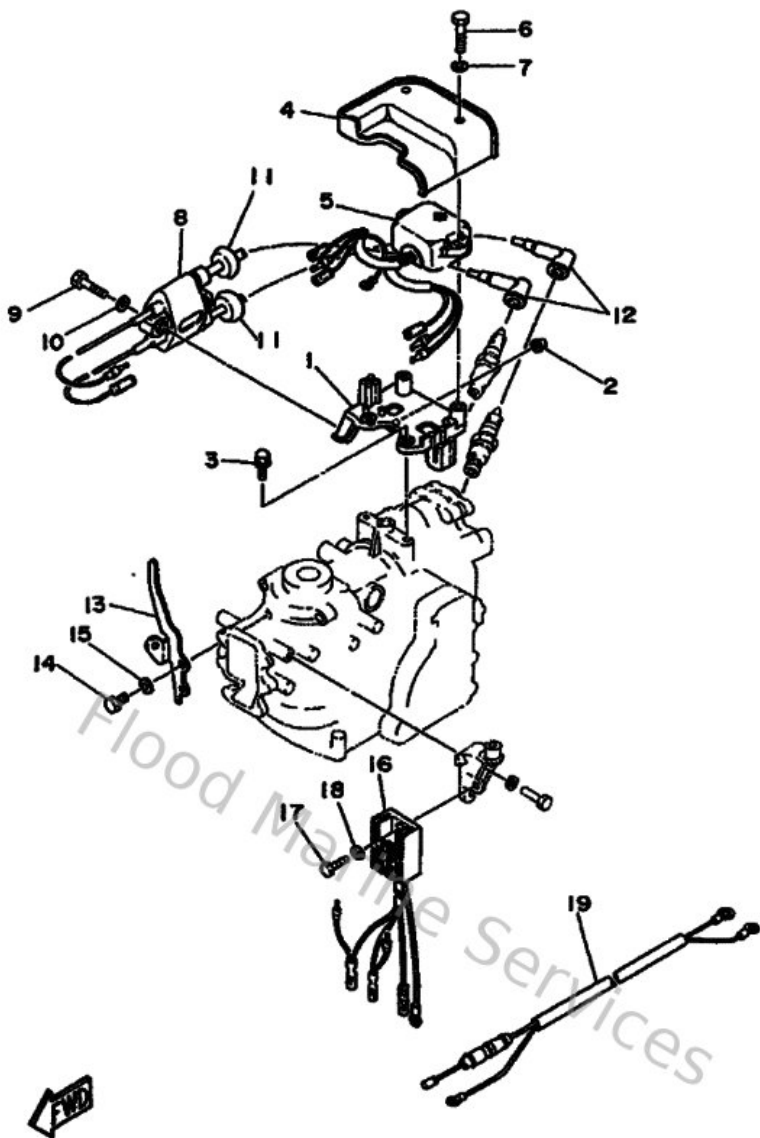
Ref	Part	
1	689818700000 Starting switch assembly	Buy now
2	9020116M3600 Washer, plate(6e7)	Buy now
3	6E7821170000 Wire, lead	Buy now
4	6E7821051000 Battery cable	Buy now
5	9046408M0300 Clamp	Buy now
6	970950601600 Bolt, hexagon deep recess	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	682825940100 Clamp	Buy now
9	689825940000 Clamp	Buy now
10	682425250000 Plate, friction 1	Buy now
11	9016106M0000 Screw, tapping(6e7)	Buy now
12	6G1819411000 Starter relay	Buy now
13	6G1819520000 Holder, relay	Buy now
14	6E7819450000 Plate, Switch Fitting	Buy now
15	664819706100 Rectifier assembly	Buy now

Optionnelles 3



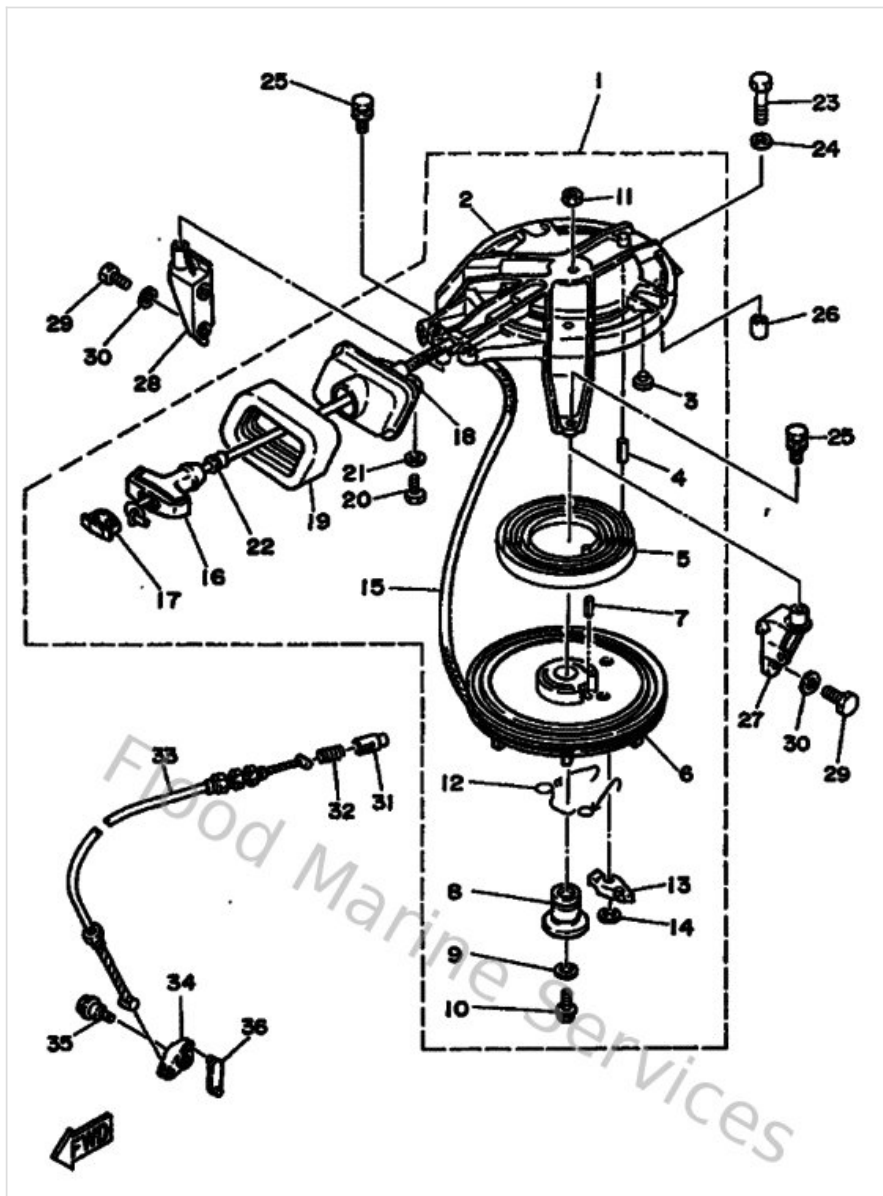
Ref	Part	
16	985800552500 Screw, panhead (a93)	Buy now
17	929900560000 Washer, plain (646)	Buy now
18	970950601400 Bolt(gj3)	Buy now
19	689825400100 Neutral switch ass'y	Buy now
21	970130601200 Bolt(gh1)	Buy now
23	682821510000 Fuse	Buy now
24	9044610M0200 Tube (6e5)	Buy now

Pieces Electrique



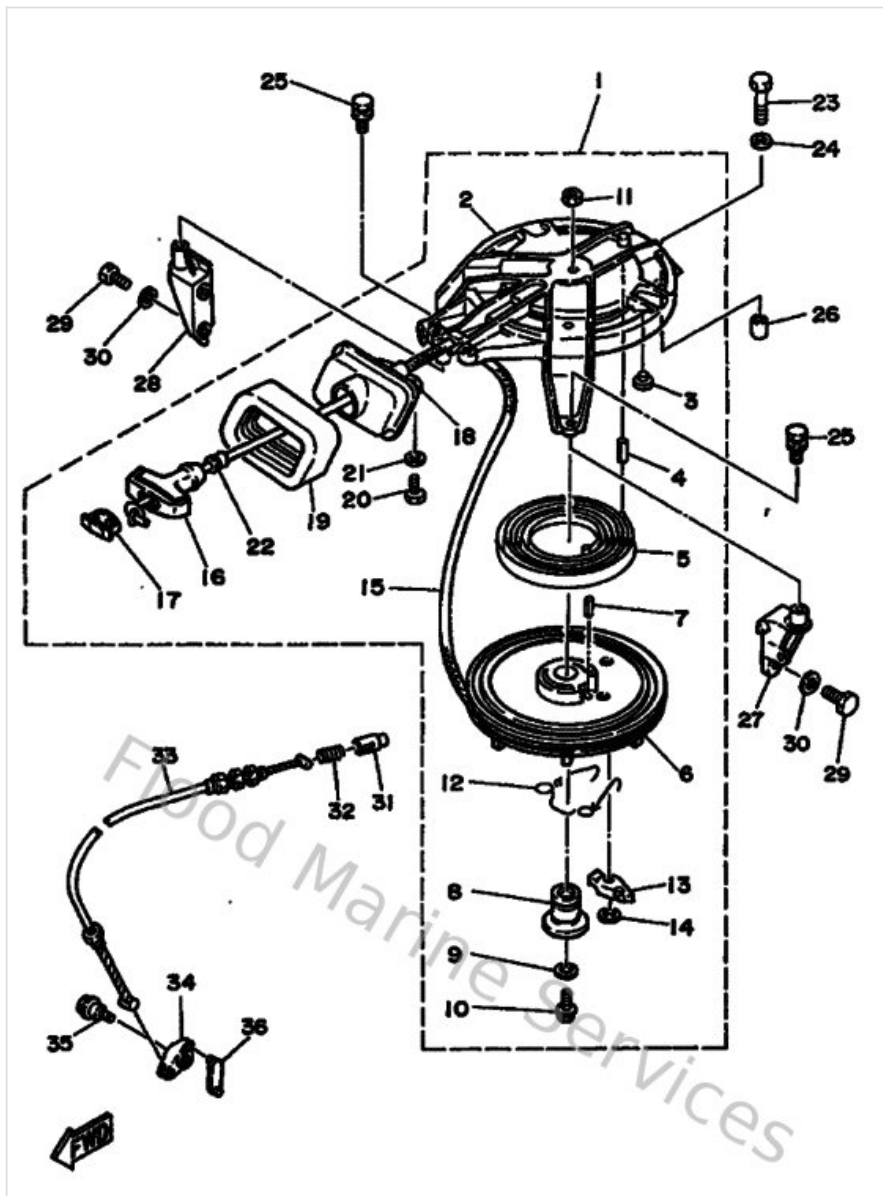
Ref	Part	
1	6E7855420094 Bracket	Buy now
2	6E7823170000 Damper	Buy now
3	975950652000 Bolt(7u8)	Buy now
4	6E7819160000 Cover, Terminal	Buy now
5	695855401200 C.d.i. unit assembly	Buy now
6	970800603000 Bolt(jf7)	Buy now
7	929900620000 Ybs66-6 washer, plain	Buy now
8	6E7855701900 Ignition coil assembly	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	904802516100 Grommet(656)	Buy now
12	6E3823702000 Plug cap assembly	Buy now
13	682813320200 Plate, Timing	Buy now
14	970950601600 Bolt, hexagon deep recess	Buy now
16	6J8819600000 Rectifier & regulator assembly	Buy now
19	6J8821051000 Battery cable	Buy now

Starter



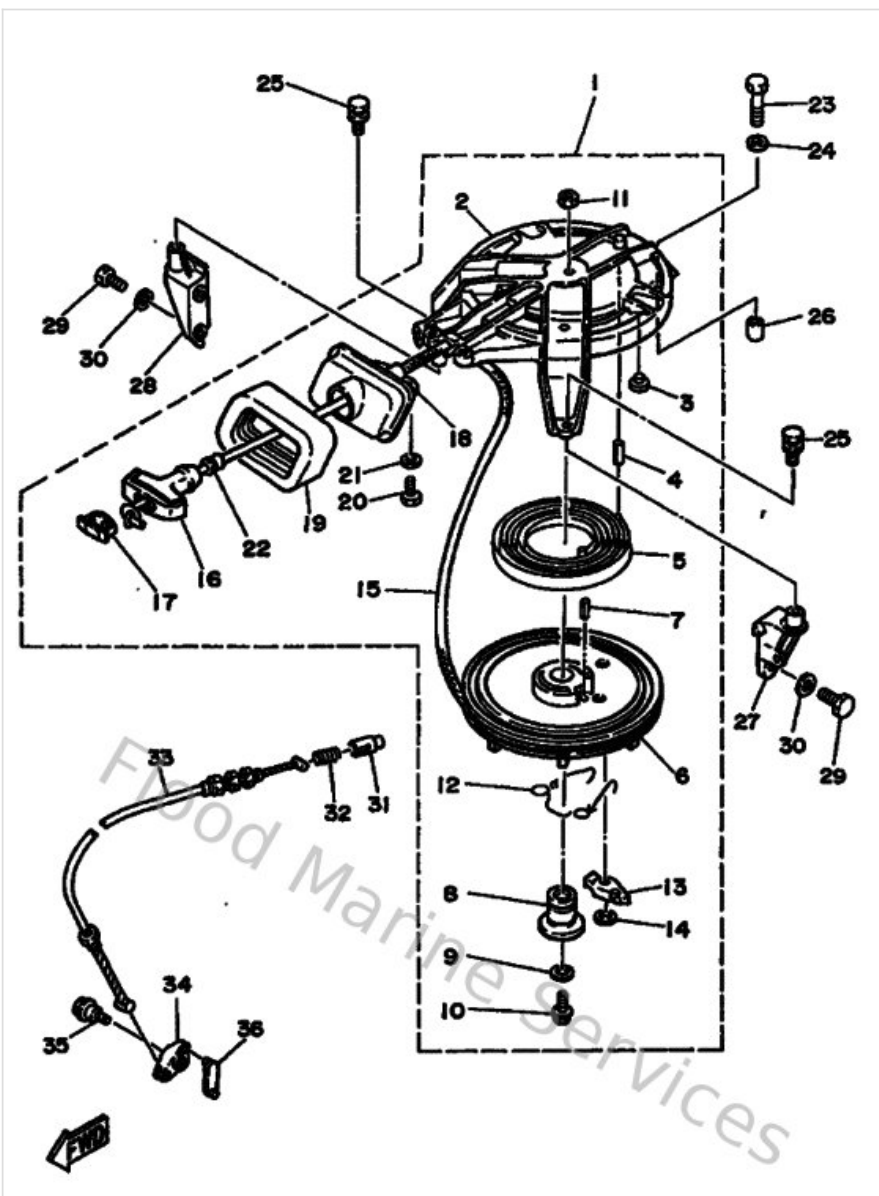
Ref	Part	
1	6E715710054D Starter Assembly	Buy now
2	682157117194 Case, Starter	Buy now
3	648157730000 Stay 3	Buy now
4	916904001600 Pin, spring (648)	Buy now
5	9051008M0400 Spring, spiral (677)	Buy now
6	677157140094 Drum, sheave	Buy now
7	916904002000 Pin, spring	Buy now
8	677157170100 Shaft	Buy now
9	902010602000 Washer, plate	Buy now
10	9011906M3400 Bolt,with washer (6k8)	Buy now
11	953800660000 Nut(661)	Buy now
12	677157050200 Spring, pawl drive	Buy now
13	677157410100 Pawl, drive	Buy now
14	9343006M0200 Circlip (689)	Buy now
16	689157550100 Handle, starter	Buy now

Starter



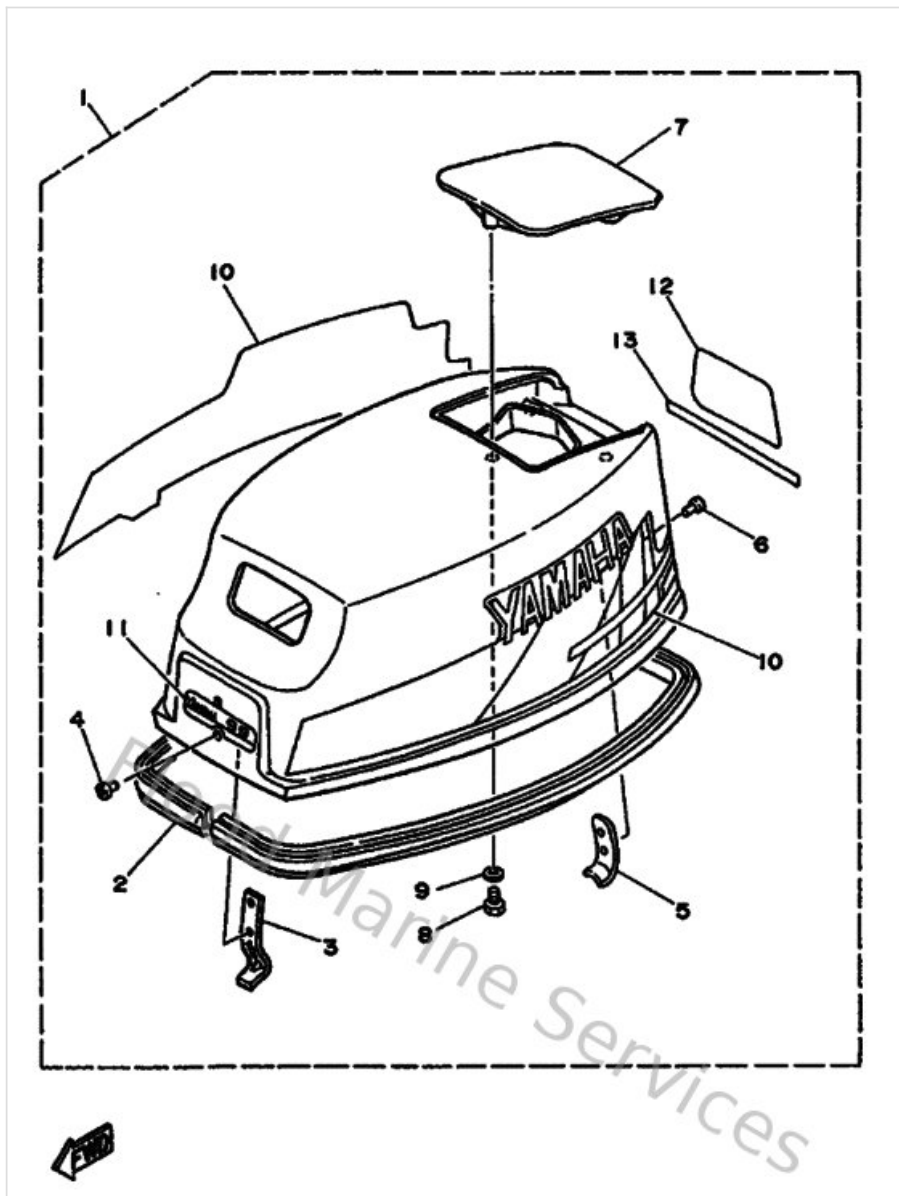
Ref	Part	
17	6F5157790200 Cover	Buy now
18	68215758004D Guide, Rope	Buy now
19	682157611000 Seal, Rubber 1	Buy now
20	970950601600 Bolt, hexagon deep recess	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	689157890000 Damper	Buy now
23	970950603500 Bolt(j52)	Buy now
25	970800602000 Bolt(7u8)	Buy now
26	995301001400 Pin, dowel	Buy now
27	6E7157710194 Stay 1	Buy now
28	6E7157718094 Stay 1	Buy now
29	973130601800 Bolt, hexagon	Buy now
31	656157480000 Plunger, starter stop	Buy now
32	905011022700 Spring, comprreshion(656)	Buy now
33	682157700000 Cable Comp., Starter Stop	Buy now

Starter



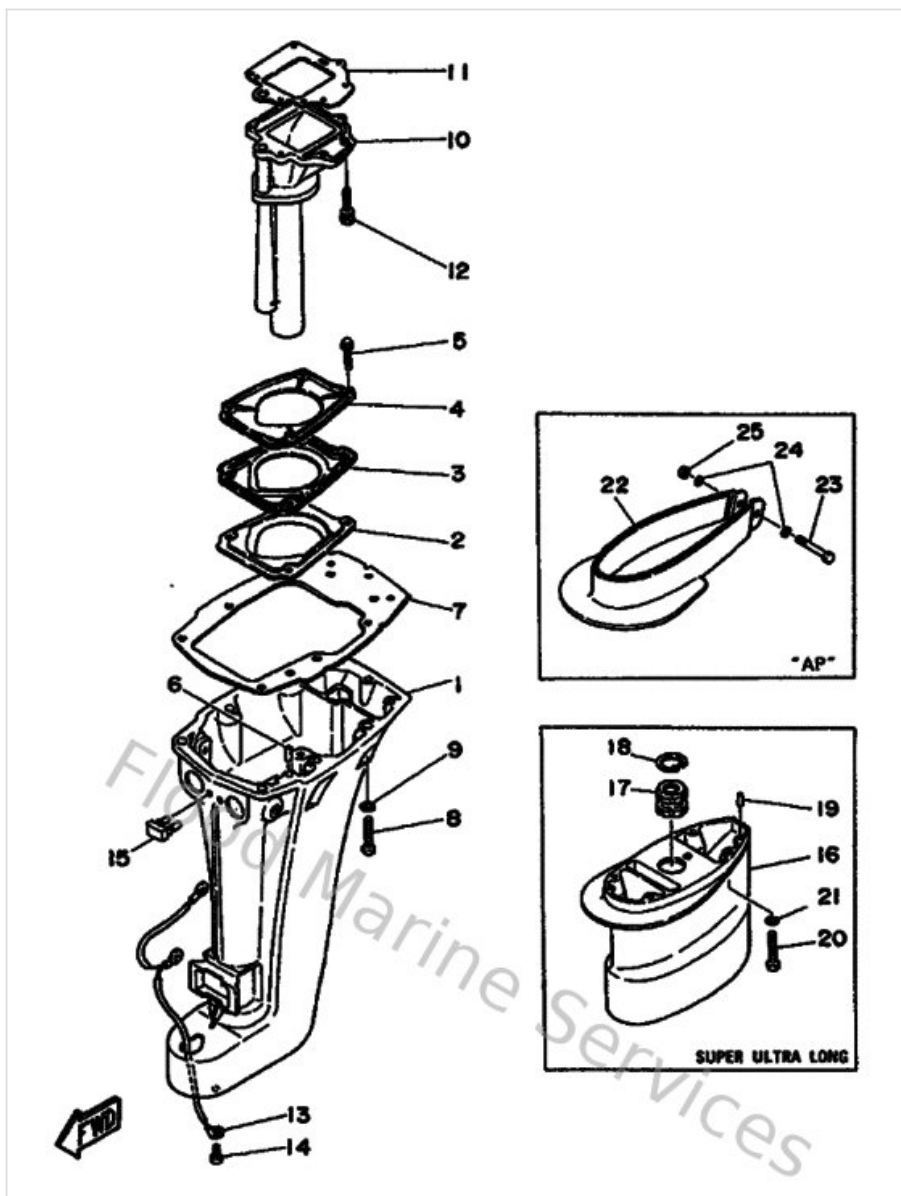
Ref	Part	
34	682157460000 Arm	Buy now
35	9010906M0400 Bolt	Buy now
36	682157470000 Link	Buy now

Top Cowling



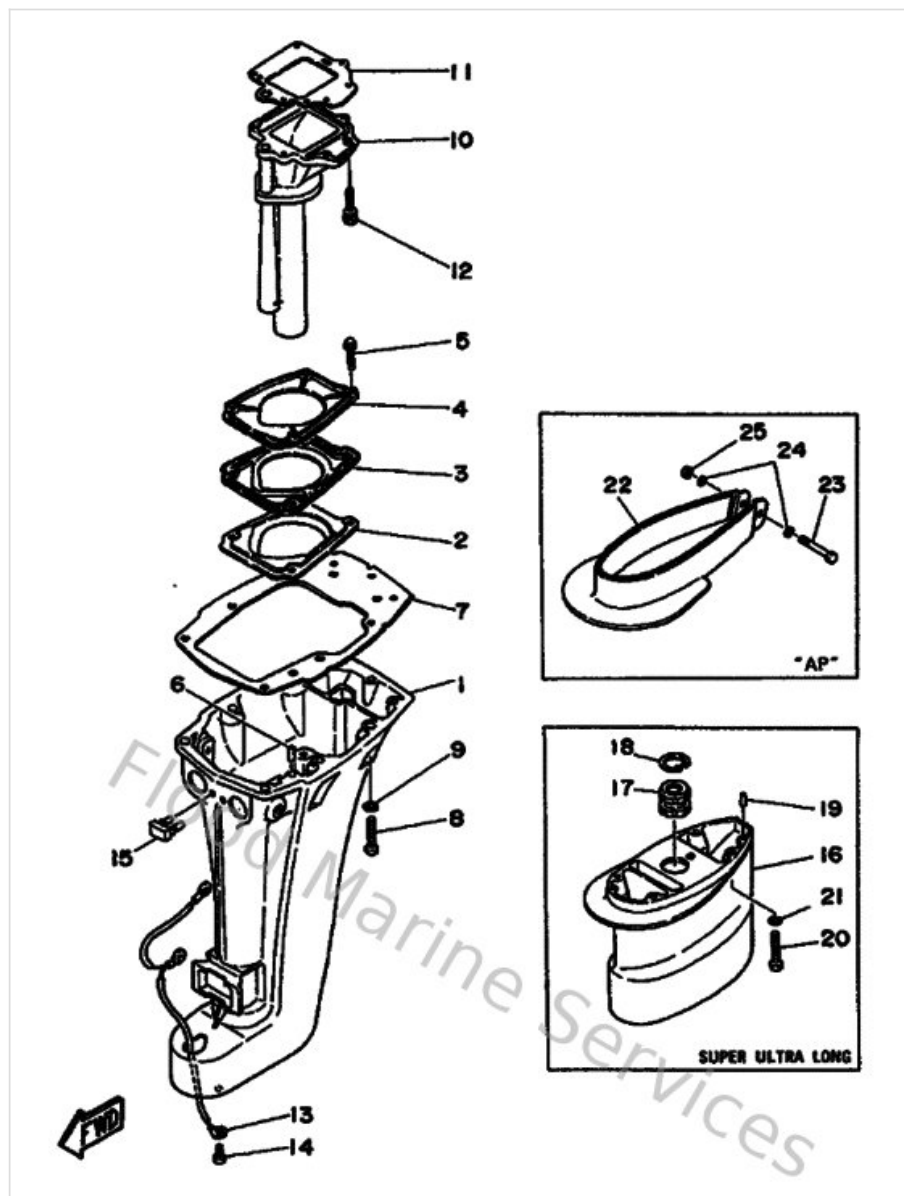
Ref	Part	
2	682426150000 Seal	Buy now
4	9026604M0000 Rivet 2 (662)	Buy now
5	6E7426520000 Hook	Buy now
6	9026604M0400 Rivet(6e7)	Buy now
8	970950601600 Bolt, hexagon deep recess	Buy now
9	929900660000 Washer, plain (646)	Buy now
11	6E7426771000 Graphic Front	Buy now
12	6E7426781100 Graphic, Rear	Buy now

Upper Casing



Ref	Part	
1	68245111044D Casing, Upper	Buy now
2	68245126005B Plate, Seal Damper	Buy now
3	682451270000 Seal	Buy now
4	68241116005B Protector	Buy now
5	9010506M0100 Bolt (6f5)	Buy now
6	936061201900 Pin, dowel (614)	Buy now
7	68245113A100 Gasket, upper casing	Buy now
8	973950804000 Bolt, hexagon	Buy now
9	929900860000 Washer, plain (663)	Buy now
11	68241133A000 Gasket,exhaust manifold 1	Buy now
12	970800602000 Bolt(7u8)	Buy now
13	6E7821270000 Wire, lead 2	Buy now
14	9015706M0600 Screw, pan head(6m7)	Buy now
15	682445320000 Stopper, upper mount	Buy now
16	68245211304D Extension	Buy now

Upper Casing



Ref	Part	
17	682453180000 Bushing, drive shaft	Buy now
18	934203004200 Circlip (650)	Buy now
20	970950803500 Bolt(70w)	Buy now
23	973950604000 Bolt (682)	Buy now
24	929900660000 Washer, plain (646)	Buy now
25	953800670000 Nut	Buy now

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