



Yamaha 20DEO 1991

Parts Manual

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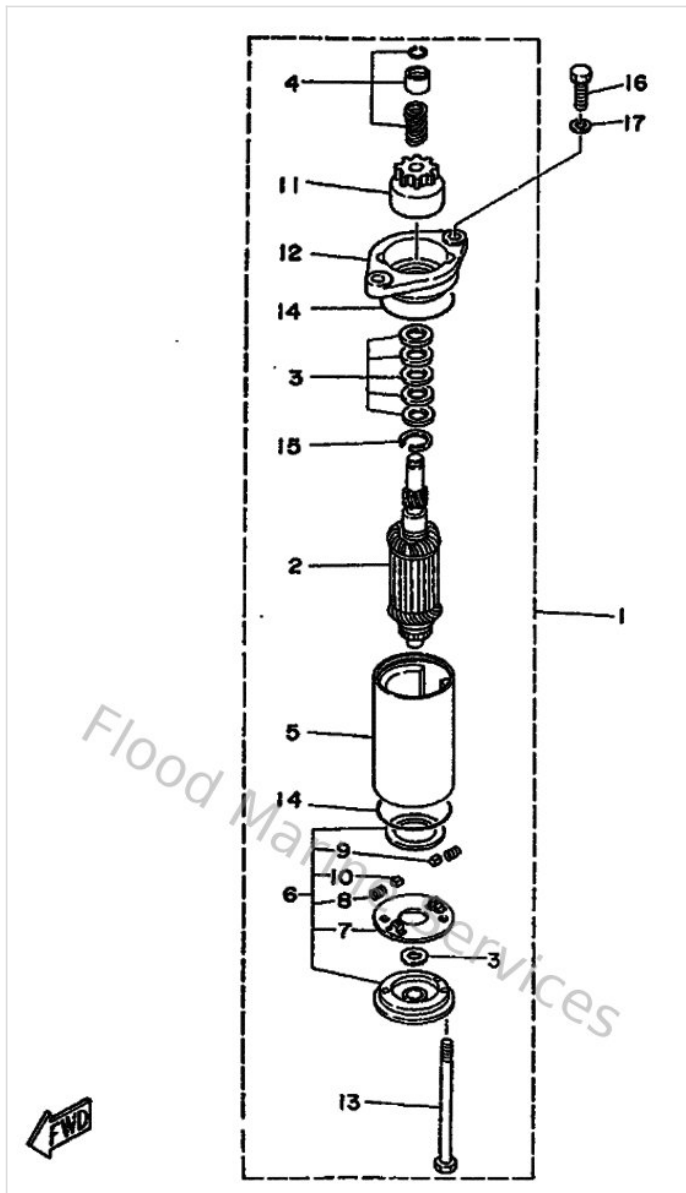
Authorised Yamaha Dealers



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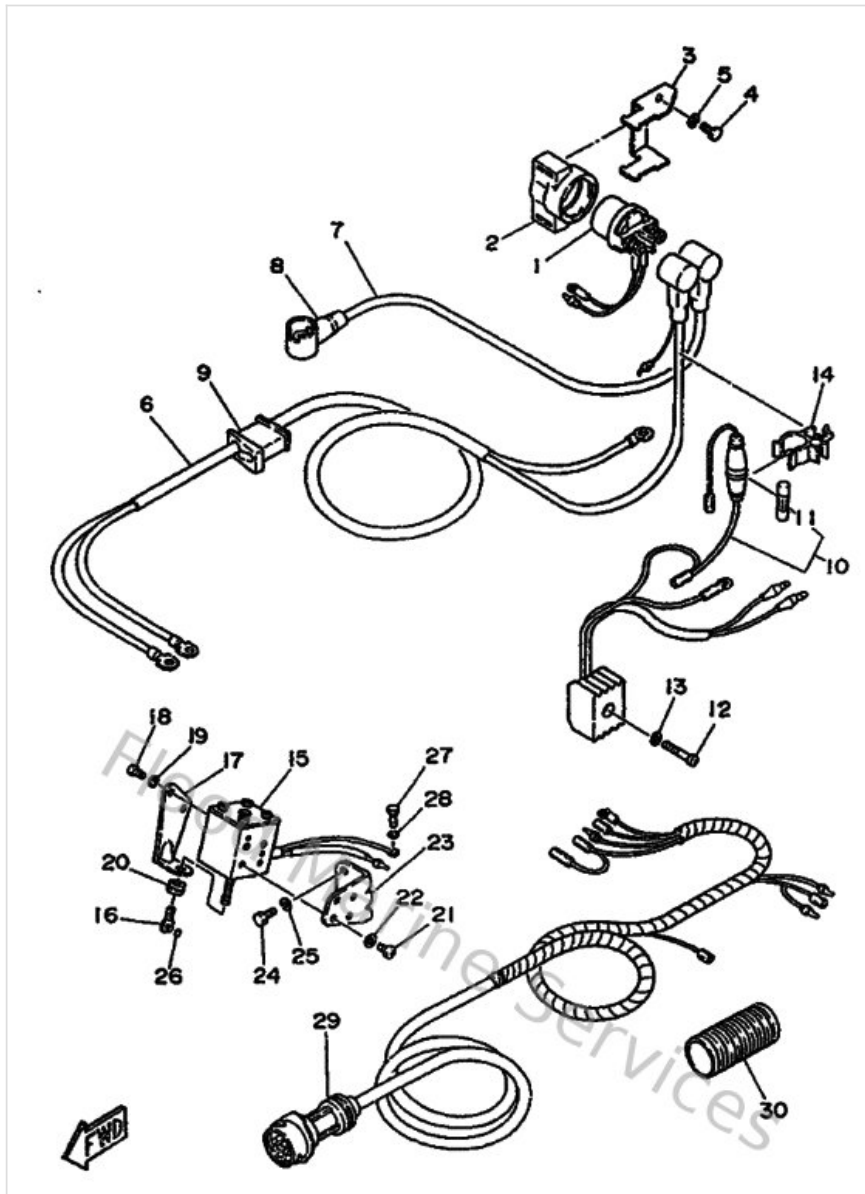
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Alternate 1



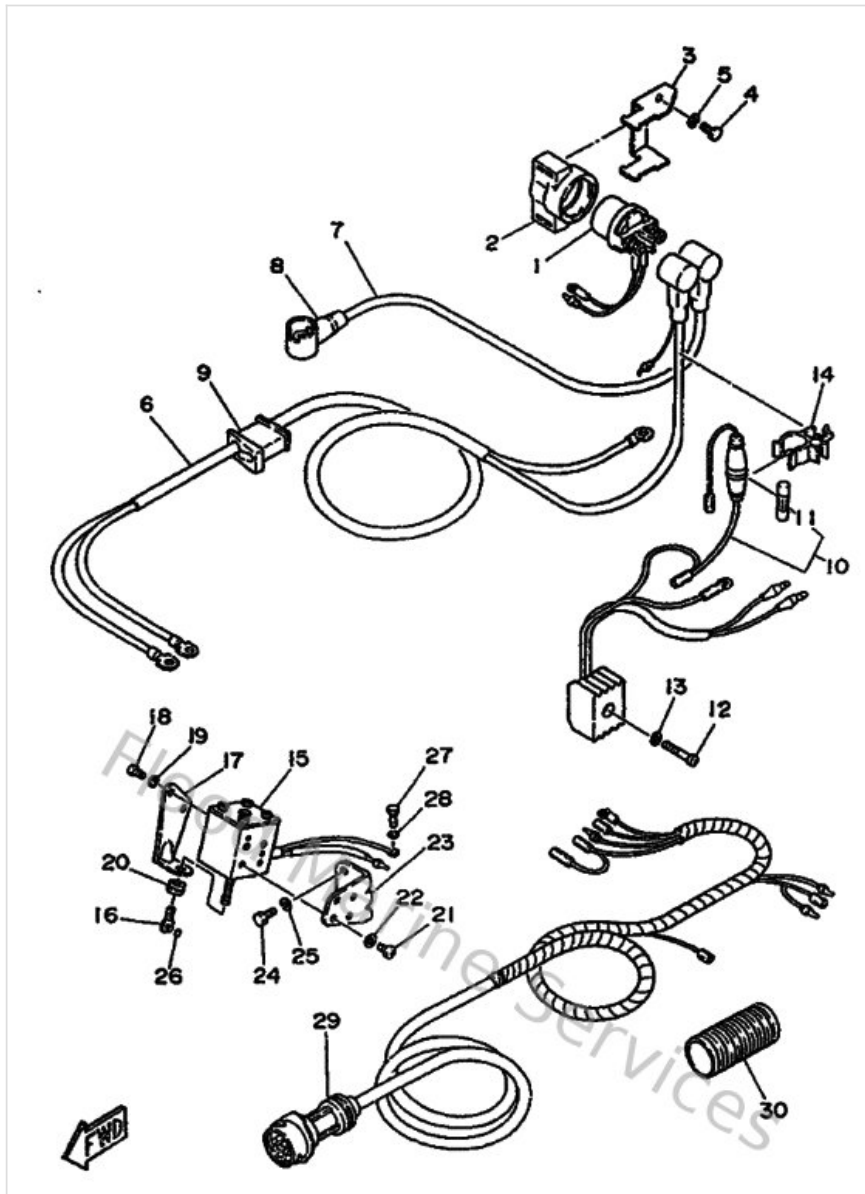
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L2818001000 Starting motor assembly | Buy now |
| 2 | 6L2818501000 Armature assembly | Buy now |
| 3 | 682818091000 Washer kit | Buy now |
| 4 | 6L2818331000 Ring, stop | Buy now |
| 6 | 6L2818201000 Rear bracket assembly | Buy now |
| 7 | 6L2818401000 Brush holder assembly | Buy now |
| 8 | 682818131000 Spring, brush | Buy now |
| 9 | 6L2818111000 Brush 1 | Buy now |
| 10 | 6L2818121000 Brush 2 | Buy now |
| 11 | 682818321000 Pinion assembly | Buy now |
| 13 | 682818261000 Bolt | Buy now |
| 14 | 682818471000 O-ring | Buy now |
| 15 | 682818341000 Ring | Buy now |
| 16 | 970130803500 Bolt | Buy now |
| 17 | 929900860000 Washer, plain (663) | Buy now |

Alternate 2



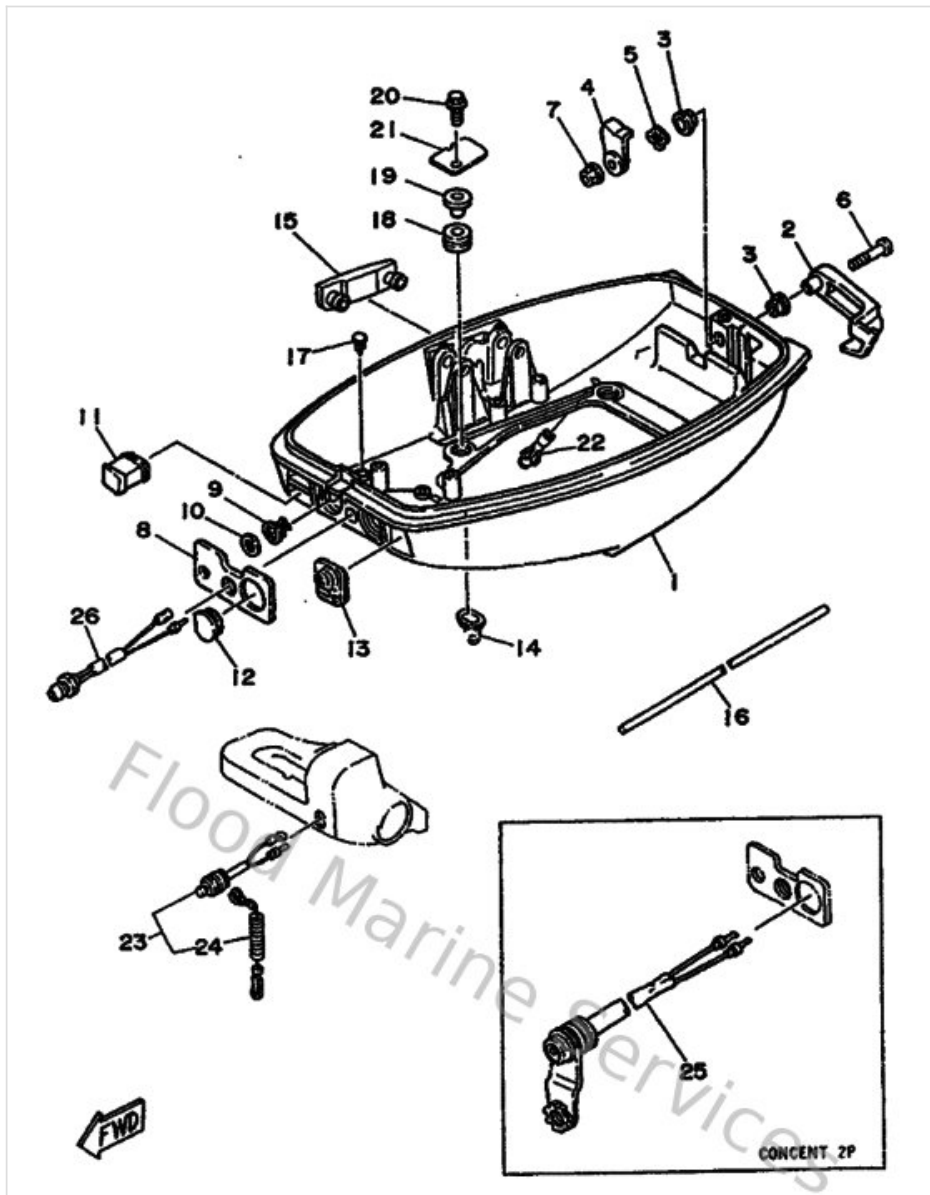
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6G1819411000 Starter relay | Buy now |
| 2 | 6G1819520000 Holder, relay | Buy now |
| 3 | 6L2819450000 Plate, switch fitting | Buy now |
| 4 | 970130601200 Bolt(gh1) | Buy now |
| 5 | 929950610000 Washer(6a1) | Buy now |
| 6 | 6G1821050000 Battery cable | Buy now |
| 7 | 6G1821170000 Wire, lead | Buy now |
| 8 | 6L2427250000 Grommet | Buy now |
| 9 | 6L2427255000 Grommet | Buy now |
| 10 | 6G1819706100 Rectifier assembly | Buy now |
| 11 | 6G1821510000 Fuse (10a) | Buy now |
| 12 | 985800552500 Screw, panhead (a93) | Buy now |
| 13 | 929900560000 Washer, plain (646) | Buy now |
| 14 | 6G5821520000 Holder, fuse | Buy now |
| 15 | 6L2861110000 Coil, solenoid | Buy now |

Alternate 2



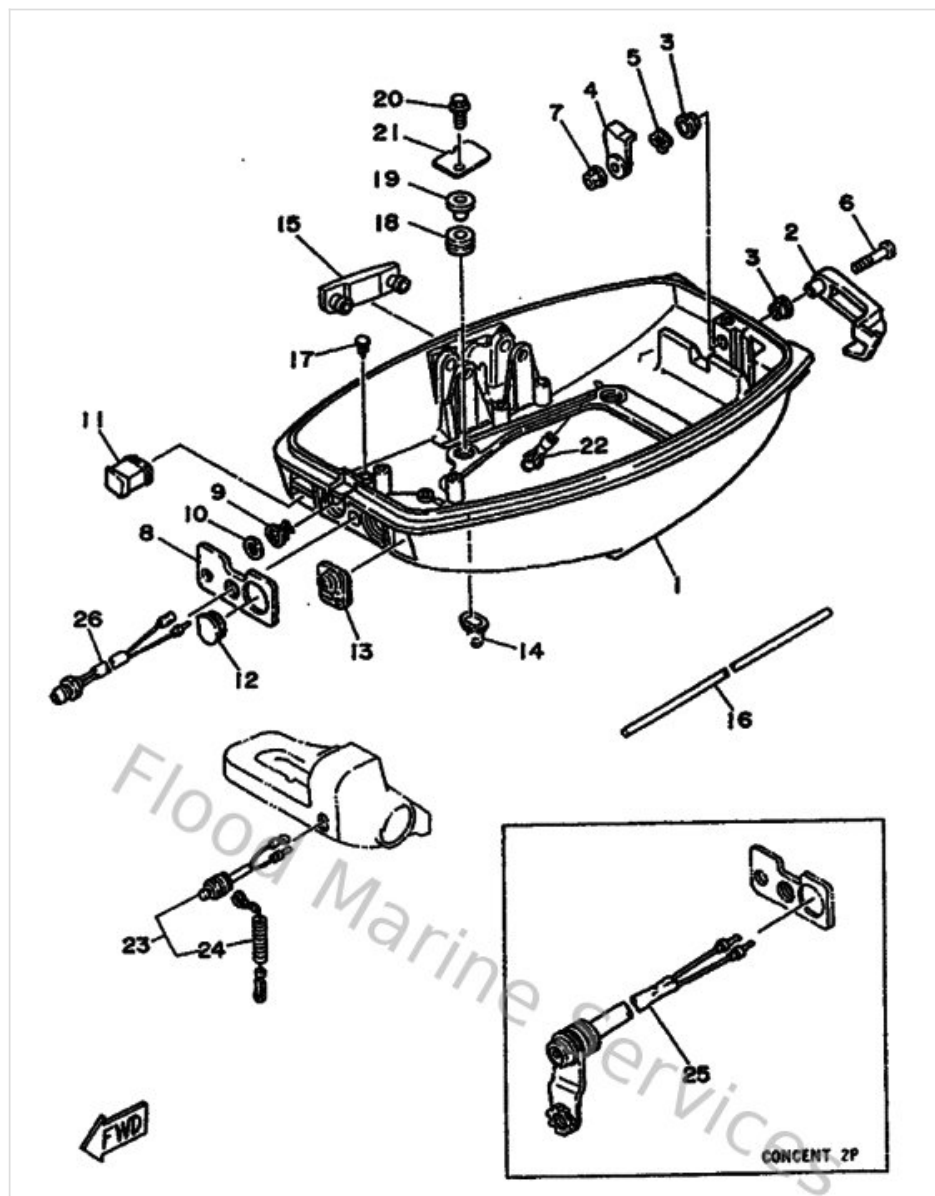
| Ref | Part | |
|-----|---|-------------------------|
| 16 | 682861170000 Hook, wire pull | Buy now |
| 17 | 6L2861150000 Holder, solenoid | Buy now |
| 18 | 986800500800 Screw Flat Head(6J8) | Buy now |
| 20 | 904801015500 Grommet(664) | Buy now |
| 21 | 985800400800 Screw, pan head (713) | Buy now |
| 22 | 929900420000 Ybs66-4 washer, plain | Buy now |
| 23 | 6L2861120000 Stay, solenoid | Buy now |
| 26 | 932100326100 O-ring (663) | Buy now |
| 28 | 929900610000 Washer(6a1) | Buy now |
| 29 | 6L2825900000 Wire harness assembly | Buy now |
| 30 | 6K3835570000 Tube | Buy now |

Bottom Cowling



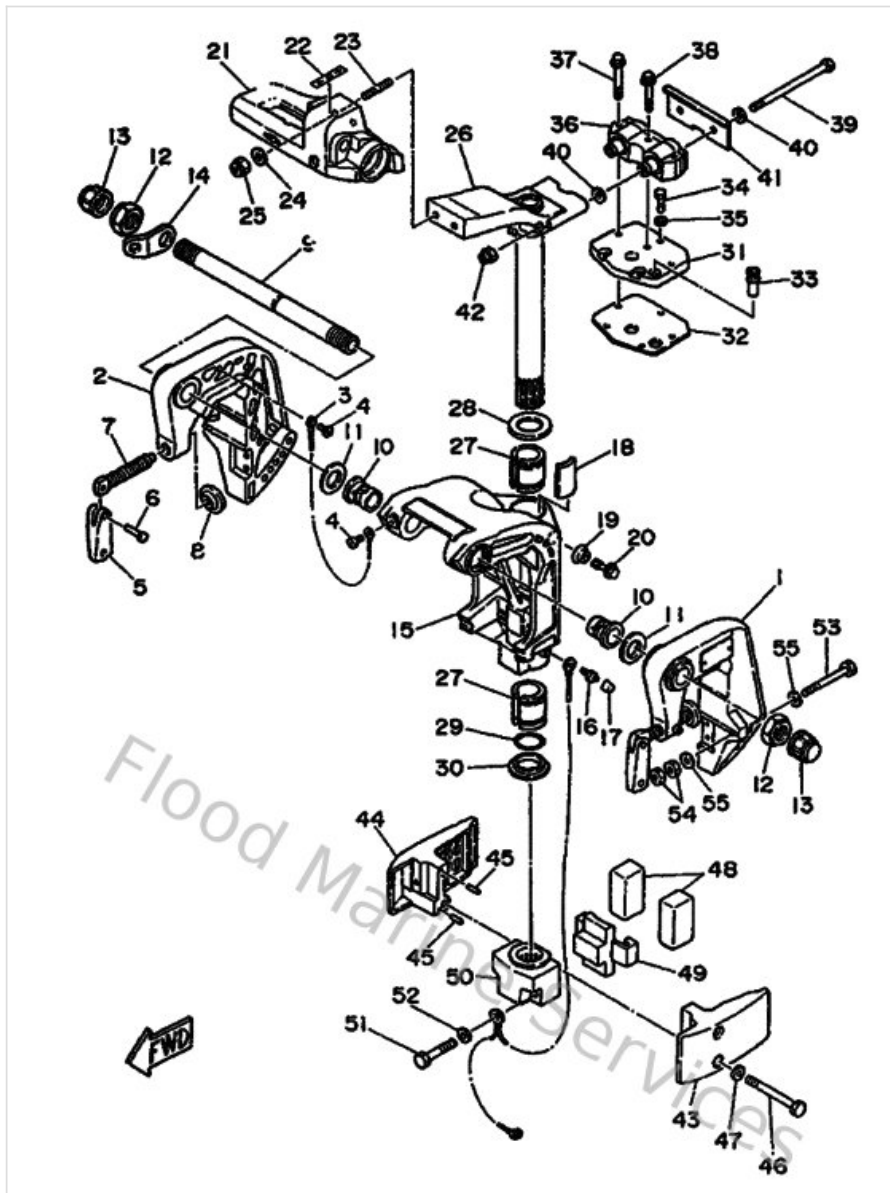
| Ref | Part | |
|-----|--|-------------------------|
| 3 | 9038612M4500 Bushing (6g1) | Buy now |
| 4 | 6L2428160000 Lever, clamp | Buy now |
| 5 | 902061205200 Washer, wave (666) | Buy now |
| 6 | 978900603500 Screw, pan head(6h4) | Buy now |
| 7 | 957800630000 Nut, nylon (6g1) | Buy now |
| 8 | 6L242719A000 Panel, front lower | Buy now |
| 9 | 689412730000 Grommet | Buy now |
| 10 | 6J8412740000 Grommet 2 | Buy now |
| 11 | 6L2427250000 Grommet | Buy now |
| 12 | 6G1427240000 Grommet | Buy now |
| 13 | 6L2427260100 Grommet | Buy now |
| 14 | 6G1427270000 Grommet | Buy now |
| 15 | 6L2427480100 Grommet | Buy now |
| 16 | 6L2427160000 Rubber seal 1 | Buy now |
| 17 | 9033805M0300 Plug (6h1) | Buy now |

Bottom Cowling



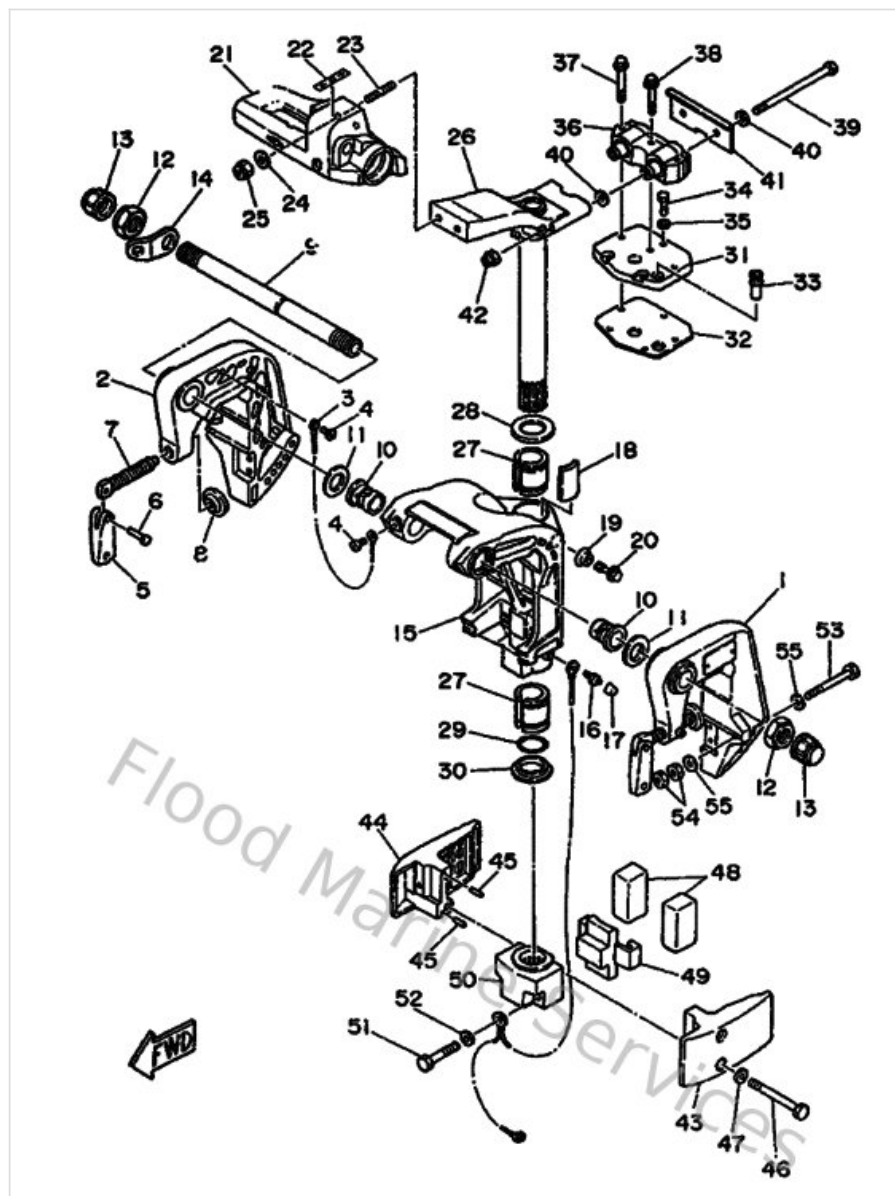
| Ref | Part | |
|-----|---|-------------------------|
| 18 | 9048015M3100 Grommet (6g1) | Buy now |
| 19 | 9038706M5200 Collar (6g1) | Buy now |
| 20 | 9010506M1500 Bolt (6e0) | Buy now |
| 21 | 6L2427380100 Plate, fitting | Buy now |
| 22 | 6BL443910000 Nipple, hose | Buy now |
| 23 | 689825750200 Engine stop switch assembly | Buy now |
| 24 | 682825560000 Lanyard, stop switch | Buy now |
| 25 | 682843810000 2p concent 1 | Buy now |
| 26 | 6J8854100000 Emergency signal light assembly | Buy now |

Bracket 1



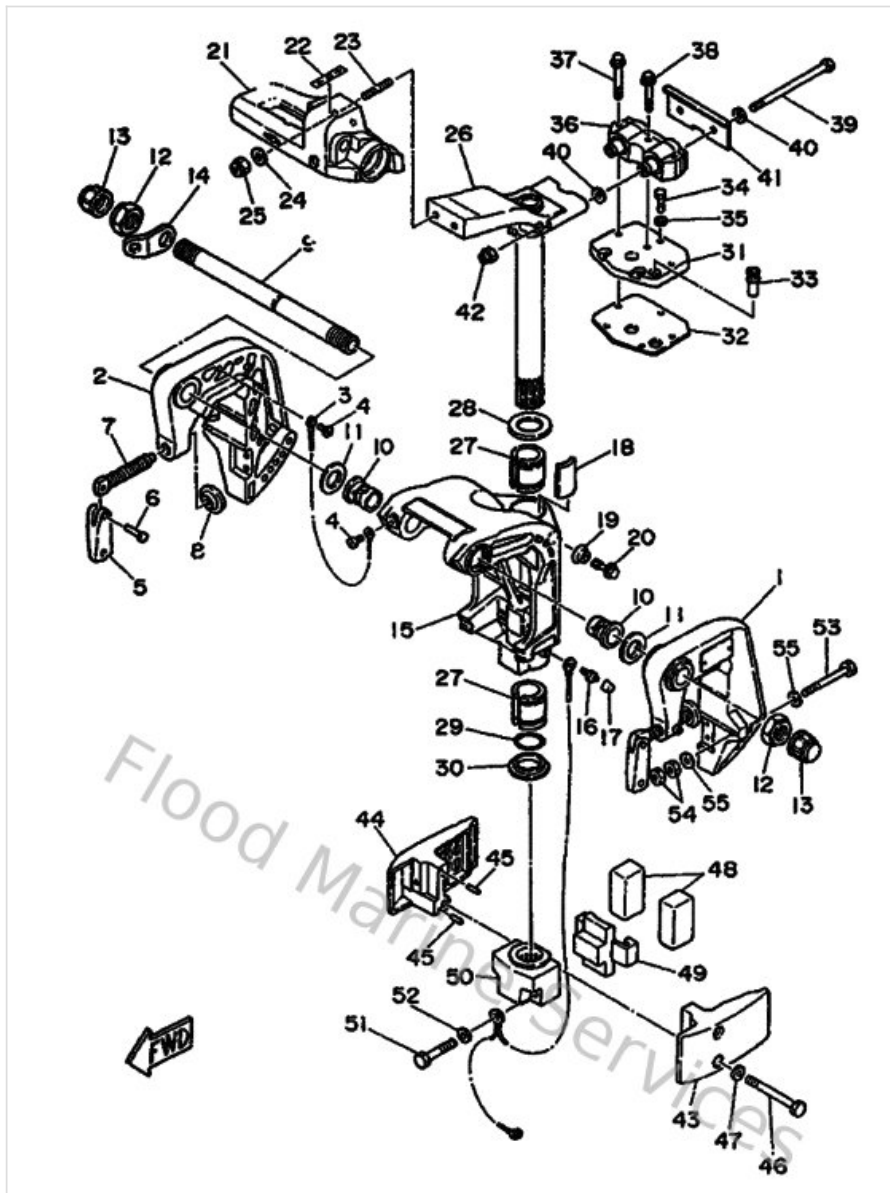
| Ref | Part | |
|-----|---|-------------------------|
| 3 | 6E5821480000 Wire, lead 5 | Buy now |
| 4 | 978950600800 Screw, pan head(6a3) | Buy now |
| 5 | 6164311800EJ Handle, transom clamp | Buy now |
| 6 | 9024304M0000 Pin(6a9) | Buy now |
| 7 | 6L2431160000 Screw, transom clamp | Buy now |
| 8 | 648431140100 Pad, transom clamp | Buy now |
| 9 | 6J8431310100 Bolt, clamp bracket | Buy now |
| 10 | 9038622M6700 Bush(6a9) | Buy now |
| 11 | 902012242800 Washer, plate(64j) | Buy now |
| 12 | 901852204300 Nut, self-locking | Buy now |
| 13 | 6G5431450100 Cap, clamp bracket | Buy now |
| 14 | 6J8431130100 Plate, clamp bracket | Buy now |
| 16 | 937000600400 Nipple, grease(6a1) | Buy now |
| 17 | 663451190000 Cap, grease nipple | Buy now |
| 18 | 6H4425280000 Piece, friction | Buy now |

Bracket 1



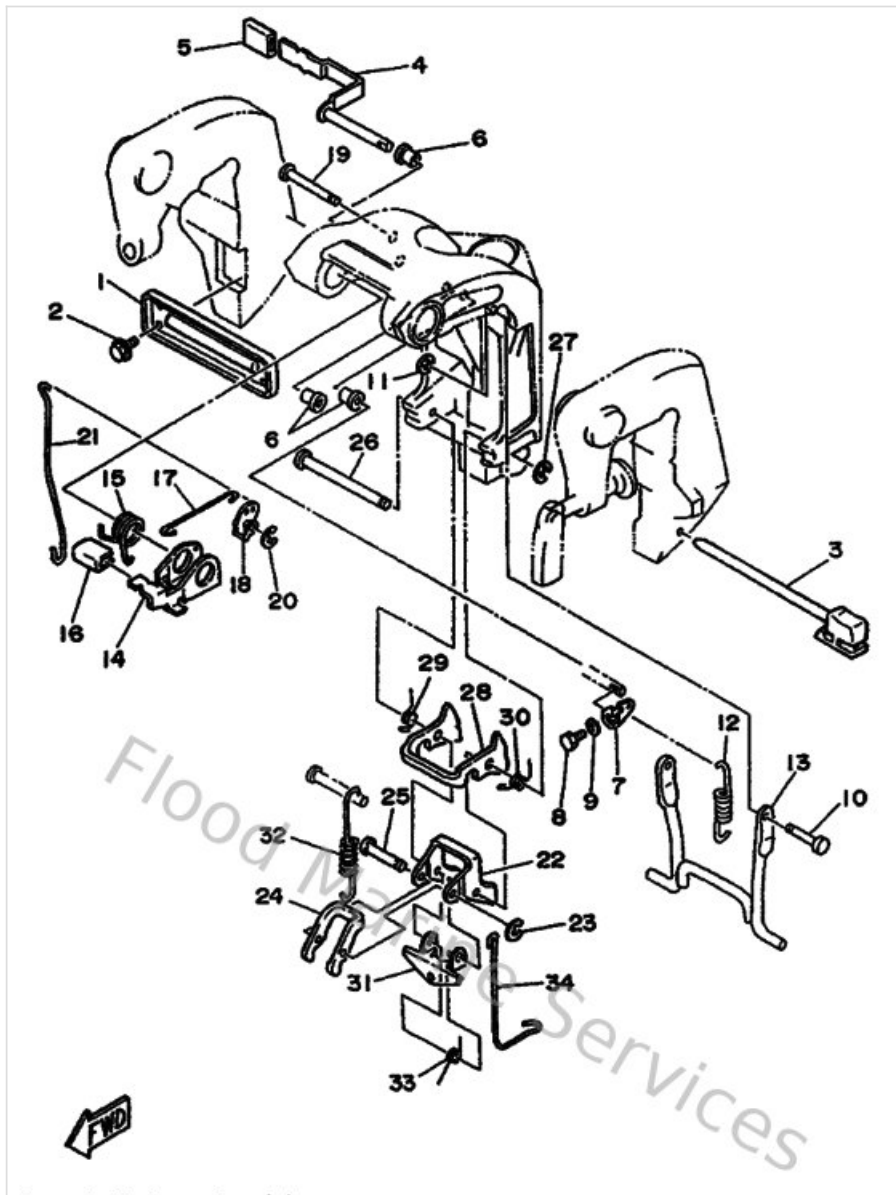
| Ref | Part | |
|-----|--|-------------------------|
| 19 | 689433730100 Seal, damper | Buy now |
| 20 | 9010506M1800 Bolt (689) | Buy now |
| 22 | 6X3441910000 Indicator, shift | Buy now |
| 23 | 9011610M2800 Bolt, stud | Buy now |
| 24 | 929901060000 Washer, plate | Buy now |
| 25 | 901851005100 Nut, self-locking | Buy now |
| 27 | 9038630M7500 Bush(6l2) | Buy now |
| 28 | 9020130M0000 Washer, plate(6h1) | Buy now |
| 29 | 932102937500 O-ring (j10) | Buy now |
| 30 | 9038630M6000 Bush(6j8) | Buy now |
| 32 | 6L2451140000 Gasket, upper casing | Buy now |
| 34 | 973950602000 Bolt(7u8) | Buy now |
| 35 | 929900660000 Washer, plain (646) | Buy now |
| 36 | 6L2445140100 Mount damper, upper side | Buy now |
| 37 | 975150625000 Bolt, With Washer | Buy now |

Bracket 1



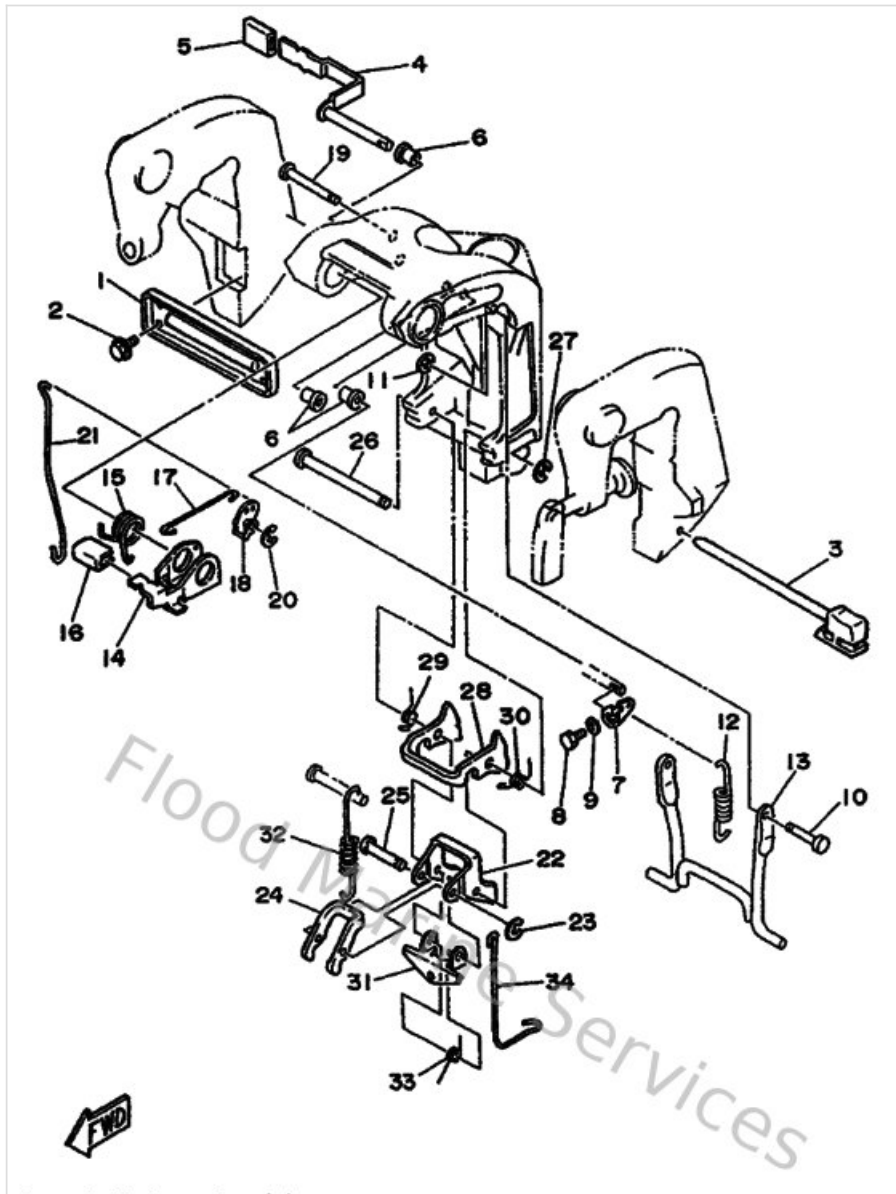
| Ref | Part | |
|-----|---|-------------------------|
| 38 | 975150624000 Bolt (682) | Buy now |
| 39 | 9010108M0900 Bolt(6l2) | Buy now |
| 40 | 9020108M0100 Washer, plate(6l2) | Buy now |
| 41 | 6L2445260000 Plate | Buy now |
| 42 | 957800830000 Nut, nylon (6j8) | Buy now |
| 45 | 9360410M0300 Pin, dowel (688) | Buy now |
| 46 | 973950808500 Bolt, with washer | Buy now |
| 47 | 929900860000 Washer, plain (663) | Buy now |
| 48 | 6L2445550000 Mount damper, lower side | Buy now |
| 49 | 6L2445570000 Mount damper, lower front | Buy now |
| 51 | 970950804500 Bolt, hexagon | Buy now |
| 53 | 973950807000 Bolt, hexagon | Buy now |
| 54 | 953800860000 Nut (661) | Buy now |

Bracket 2



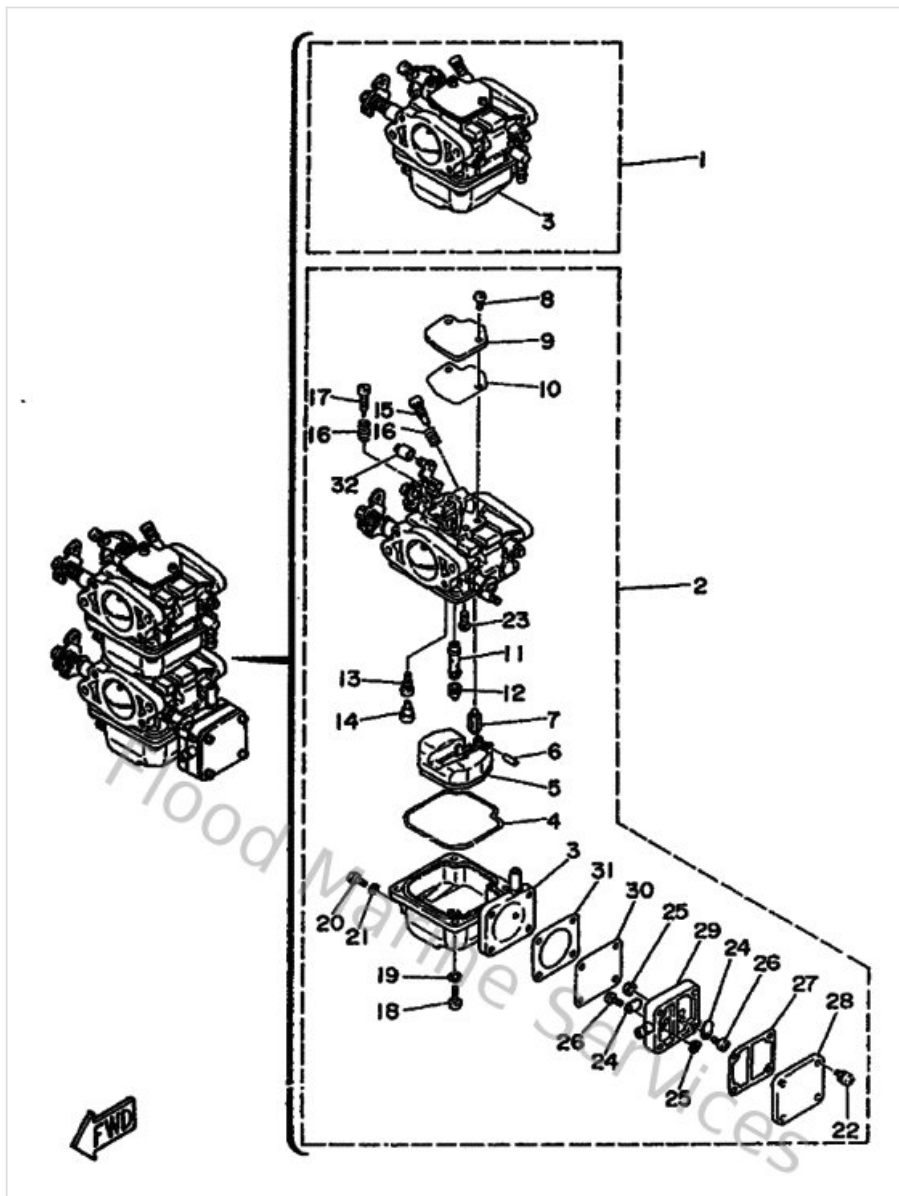
| Ref | Part | |
|-----|--|-------------------------|
| 2 | 975150621000 Bolt | Buy now |
| 3 | 6L2431600000 Tilt rod assembly | Buy now |
| 4 | 6L2436300000 Tilt lever assembly | Buy now |
| 5 | 682433180100 Cover | Buy now |
| 6 | 903860803200 Bushing (650) | Buy now |
| 7 | 6L2436820100 Lever, shallow water drive 2 | Buy now |
| 8 | 973950501000 Bolt (682) | Buy now |
| 9 | 929900560000 Washer, plain (646) | Buy now |
| 10 | 6L2431910100 Shaft, stopper | Buy now |
| 11 | 990800560000 Circlip(22k) | Buy now |
| 12 | 9050620M2700 Spring, tension(612) | Buy now |
| 13 | 6L2433500100 Receiver assembly | Buy now |
| 14 | 6L2436310000 Lever, tilt | Buy now |
| 15 | 6L2431880000 Spring | Buy now |
| 16 | 6L2436331000 Cover, tilt lever | Buy now |

Bracket 2



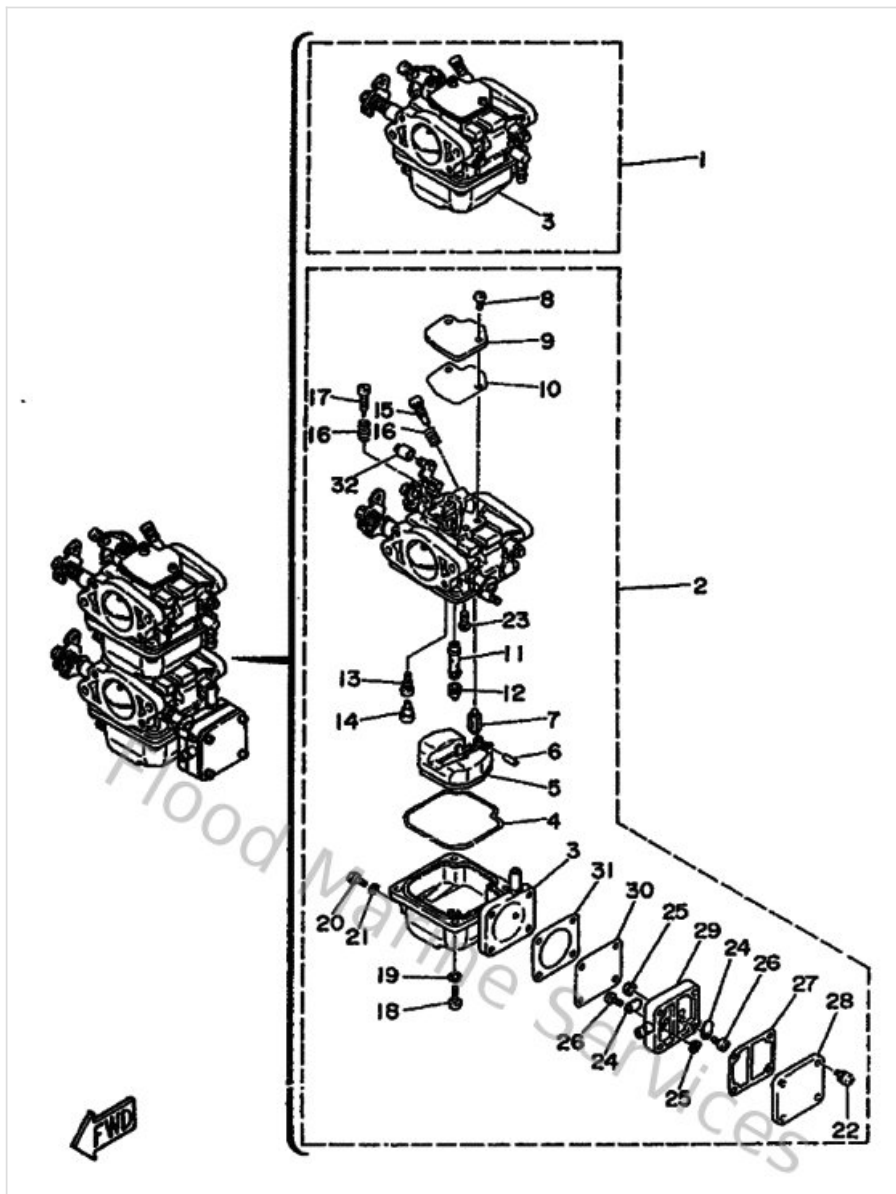
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| 17 | 6L2436110000 Shaft, tilt lock | Buy now |
| 18 | 6L2436410000 Lever, tilt | Buy now |
| 19 | 6L2436590000 Shaft, reverse lock | Buy now |
| 21 | 6L2436170000 Rod, tilt lock | Buy now |
| 22 | 6L2436130000 Arm, tilt lock | Buy now |
| 24 | 6L2436240000 Plate, tilt rock | Buy now |
| 25 | 6L2433360000 Pin | Buy now |
| 26 | 6J8436110100 Shaft, tilt lock | Buy now |
| 28 | 6L2436140000 Plate, tilt lock | Buy now |
| 29 | 9050812M2800 Spring, torsion(6l2) | Buy now |
| 30 | 9050812M2900 Spring, torsion(6l2) | Buy now |
| 31 | 6L2436150000 Plate, tilt lock | Buy now |
| 32 | 9050623M1100 Spring, tension(6l2) | Buy now |
| 33 | 6L2436570000 Spring, lock | Buy now |
| 34 | 6L2436760000 Hook | Buy now |

Carburetor



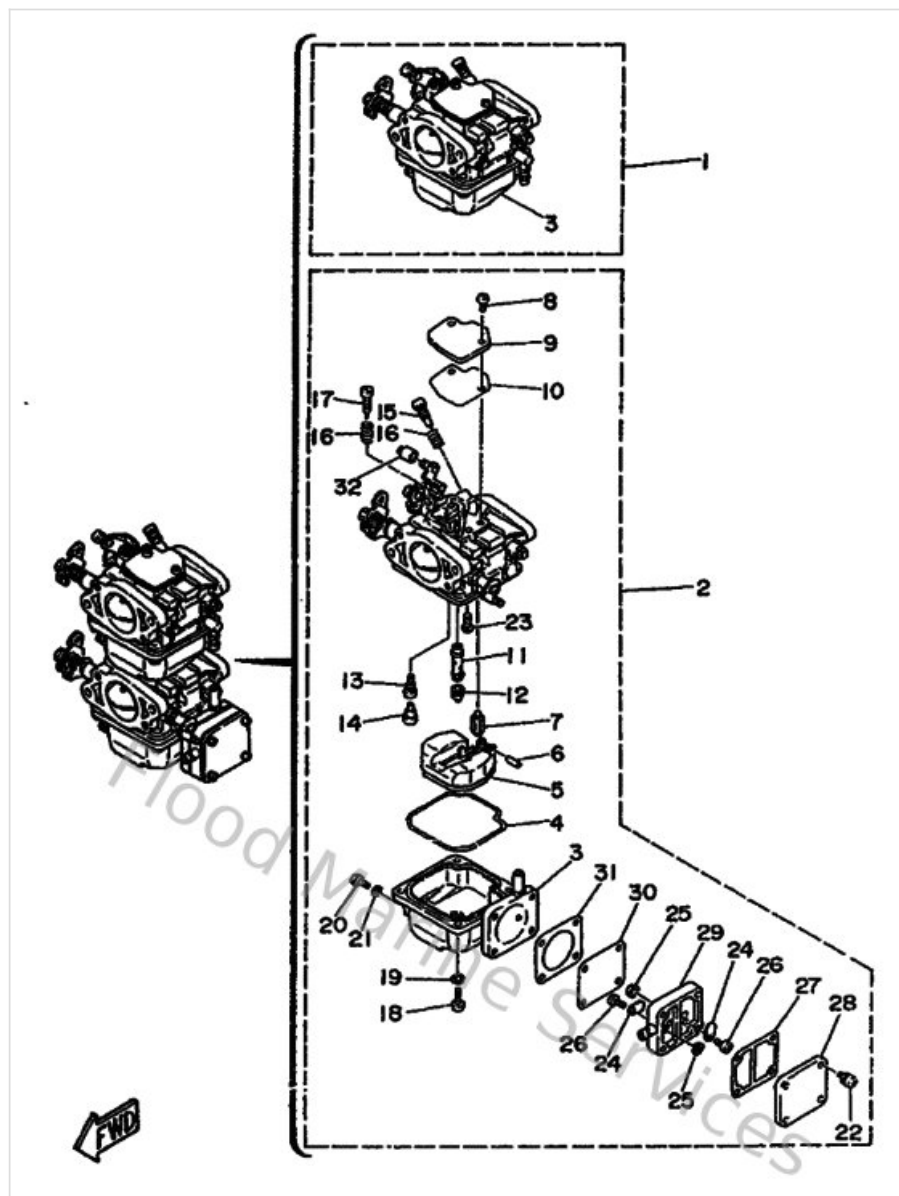
| Ref | Part | |
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| 1 | 6L2143010100 Carburetor assembly 1 | Buy now |
| 2 | 6L3143020100 Carburetor assembly 2 | Buy now |
| 3 | 6L2143810000 Body, float chamber | Buy now |
| 4 | 6L2143840000 Gasket, float chamber | Buy now |
| 5 | 6L2143850000 Float | Buy now |
| 6 | 6E5143860100 Pin, float | Buy now |
| 7 | 6L2143920000 Valve, needle | Buy now |
| 8 | 985800401000 Screw, pan head (e56) | Buy now |
| 9 | 6L2141570000 Cover, mixing | Buy now |
| 10 | 6L2143990000 Gasket | Buy now |
| 11 | 6L2143410000 Nozzle, main | Buy now |
| 12 | 30X143436300 Jet, main | Buy now |
| 13 | 6L2143423000 Jet, pilot (#60) | Buy now |
| 14 | 50M143550000 Plug | Buy now |
| 15 | 6L2143230000 Screw, air adjusting | Buy now |

Carburetor



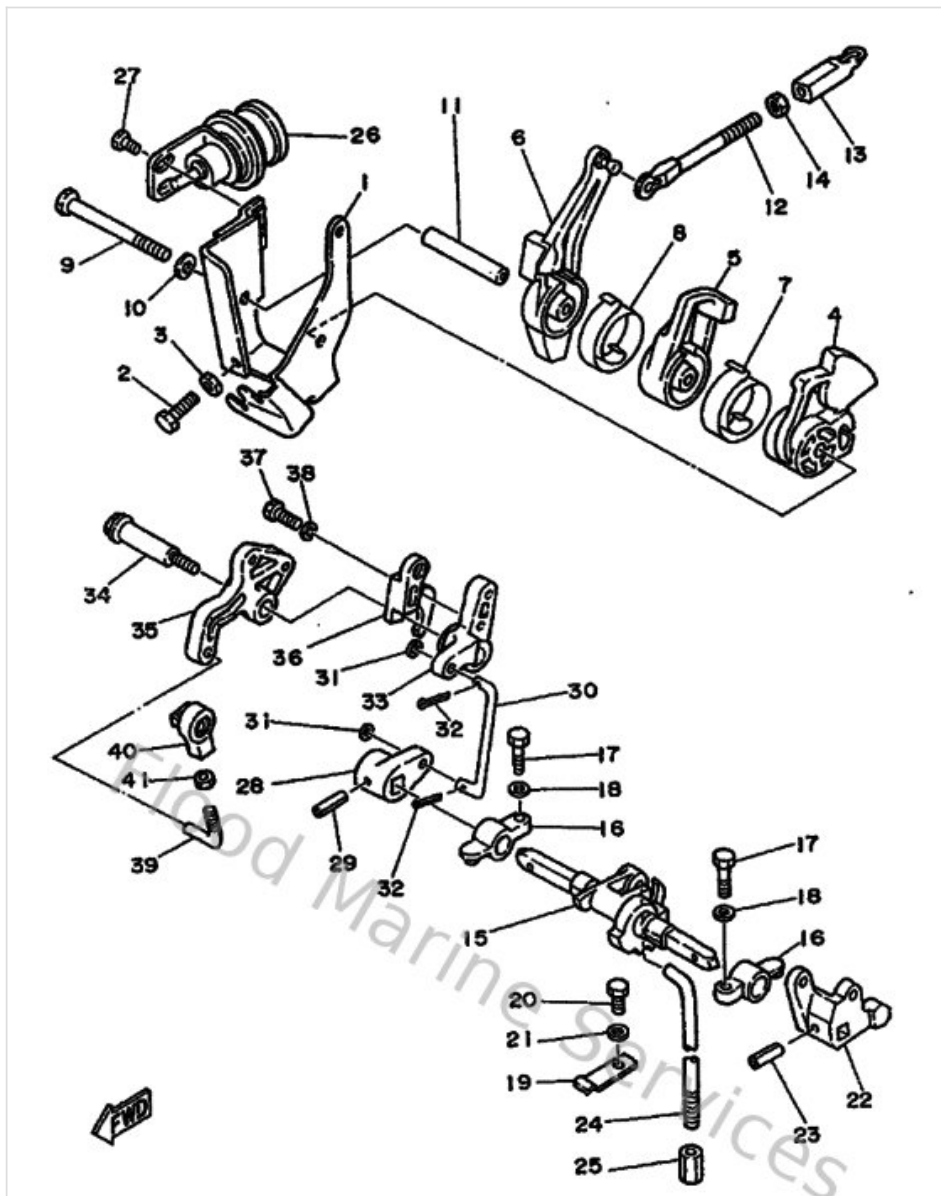
| Ref | Part | |
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| 16 | 646142120100 Spring, pilot adjusting | Buy now |
| 17 | 985800401400 Screw, pan head(ga5) | Buy now |
| 18 | 985800401200 Screw, pan head (686) | Buy now |
| 19 | 929030410000 Ybs67-4 washer, spring | Buy now |
| 20 | 677143830100 Screw, drain | Buy now |
| 21 | 6L2143980000 Gasket | Buy now |
| 22 | 677244440900 Screw | Buy now |
| 23 | 989800400600 Screw, bind(6l2) | Buy now |
| 24 | 6A0244210100 Valve, check | Buy now |
| 25 | 988130310000 Nut | Buy now |
| 26 | 6E7143250000 Screw, pan head | Buy now |
| 27 | 6L2244350000 Gasket, body 2 | Buy now |
| 28 | 6L2244130000 Body 2 | Buy now |
| 29 | 682244120000 Body, pump | Buy now |
| 30 | 677244110200 Diaphragm | Buy now |

Carburetor



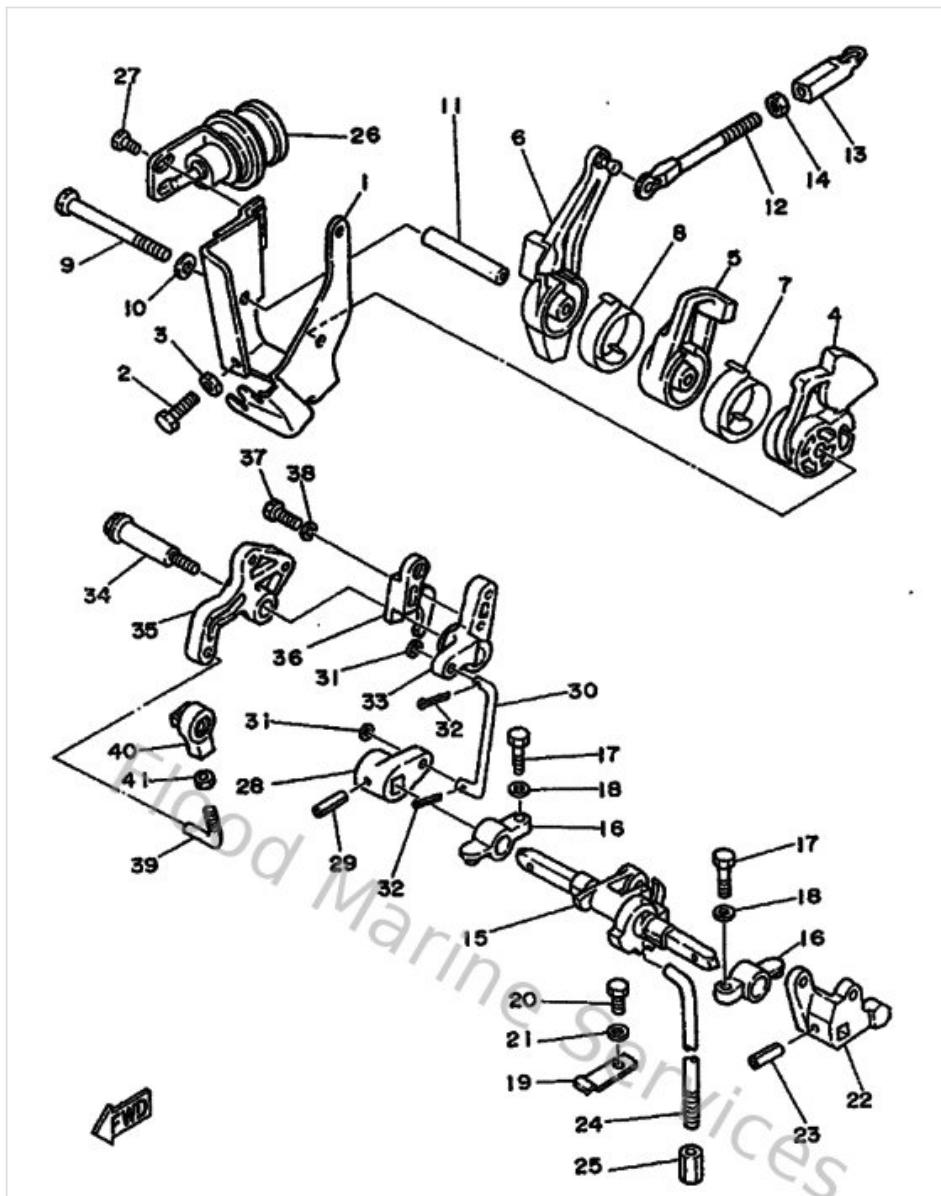
| Ref | Part | |
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| 31 | 677244340200 Gasket, pump 1 | Buy now |
| 32 | 6L2145780000 Collar & stopper set | Buy now |

Control



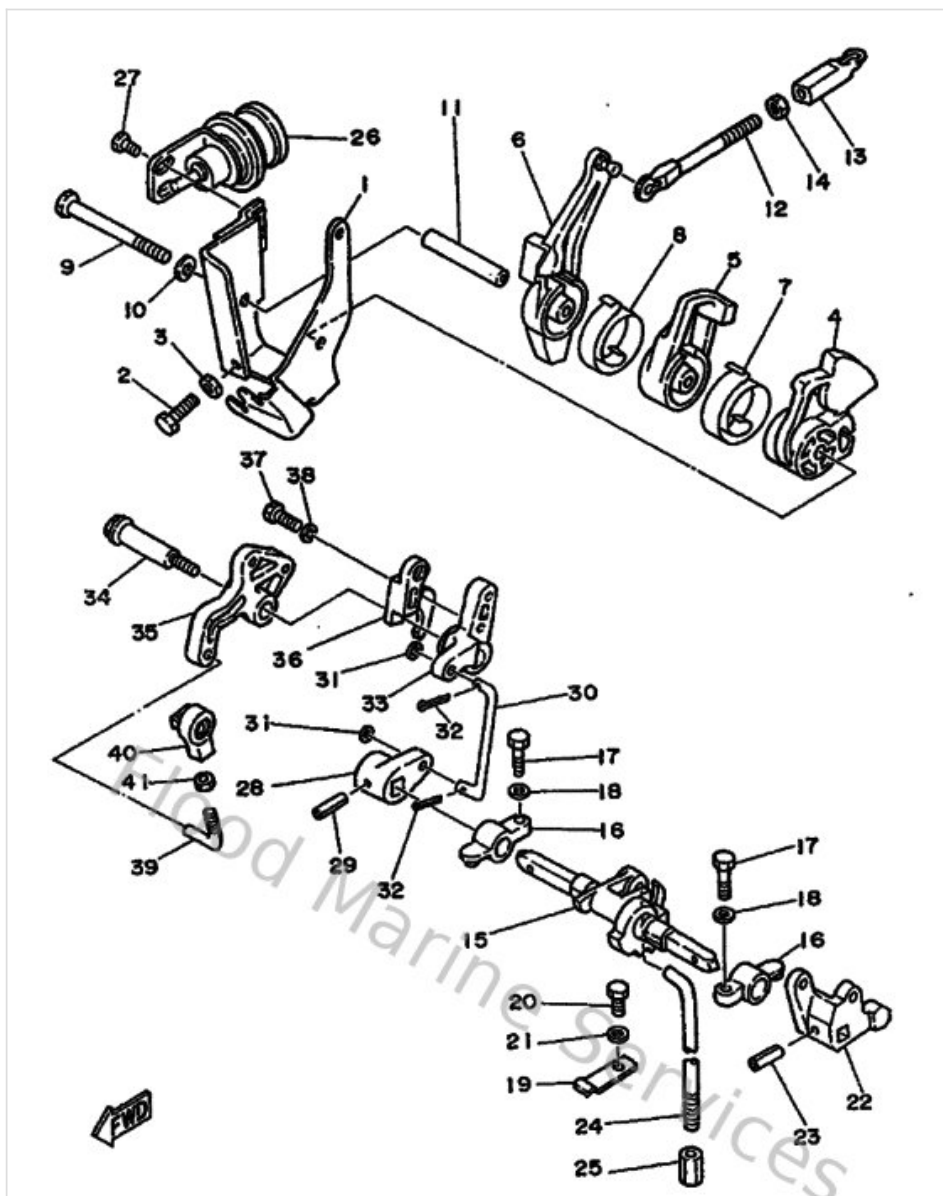
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| 1 | 6L2144970000 Stay, throttle wire | Buy now |
| 2 | 973130602000 Bolt(7u8) | Buy now |
| 3 | 953800670000 Nut | Buy now |
| 4 | 6L2412130000 Cam, accel. | Buy now |
| 5 | 6L2412830000 Lever, free accel. | Buy now |
| 6 | 6L2416310000 Lever, magneto control | Buy now |
| 7 | 6J8421670000 Spring 1 | Buy now |
| 9 | 973950607500 Bolt, hexagon w/w deep recess | Buy now |
| 10 | 929900660000 Washer, plain (646) | Buy now |
| 11 | 9038706M1800 Collar(6L2) | Buy now |
| 12 | 689421690100 Joint | Buy now |
| 13 | 6H1412370000 Joint, link | Buy now |
| 14 | 953800560000 Nut, hexagon (663) | Buy now |
| 15 | 6L2441210000 Lever, shift rod | Buy now |
| 16 | 6G1416620194 Bracket | Buy now |

Control



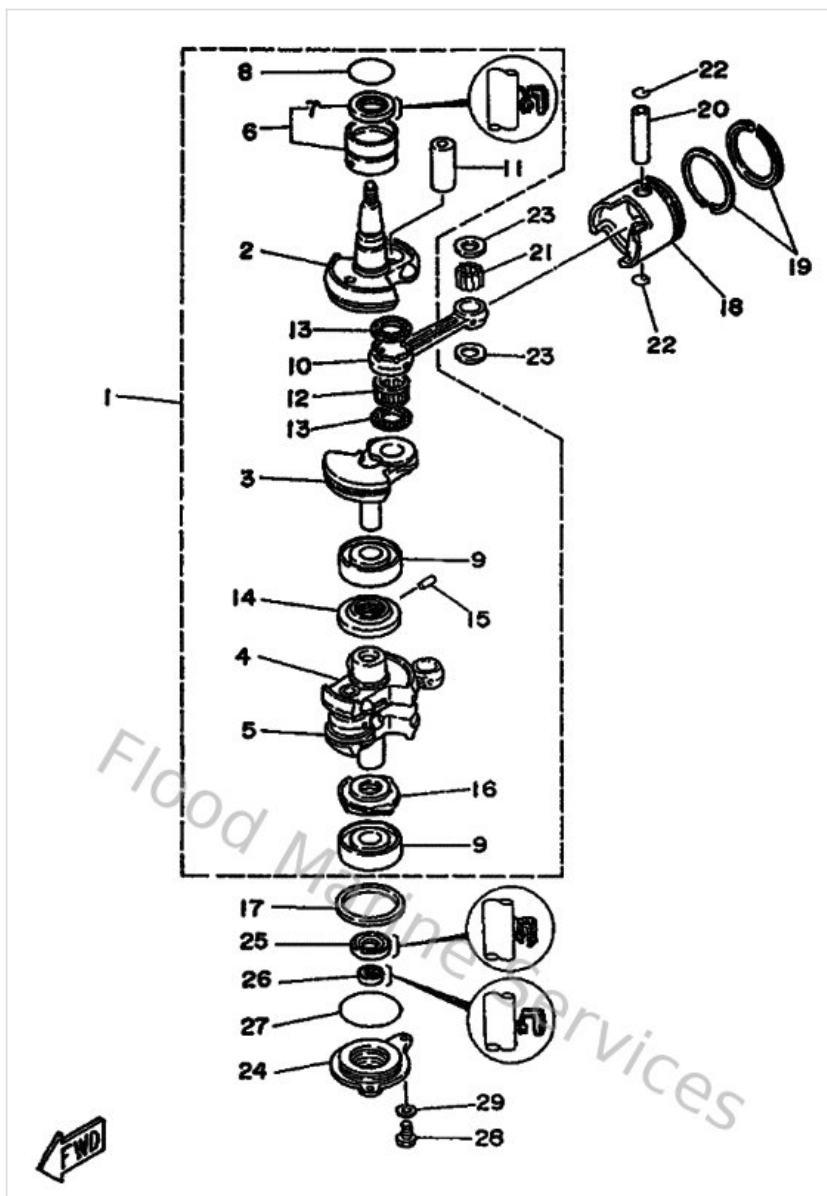
| Ref | Part | |
|-----|--|-------------------------|
| 17 | 970800602000 Bolt(7u8) | Buy now |
| 19 | 6J8441160000 Spring | Buy now |
| 20 | 973950601200 Bolt(gh1) | Buy now |
| 22 | 6L2441230000 Arm, shift rod | Buy now |
| 23 | 916903031800 Pin, spring (6h3) | Buy now |
| 24 | 6L2441430000 Rod, shift | Buy now |
| 25 | 901700601500 Connector, shift rod | Buy now |
| 26 | 6L2143680000 Diaphragm assembly 1 | Buy now |
| 27 | 973130600800 Bolt (fj1) | Buy now |
| 28 | 6L2441220000 Bushing, shift rod lever | Buy now |
| 30 | 6L2421920000 Rod 2 | Buy now |
| 31 | 902020508800 Washer, plate (666) | Buy now |
| 32 | 914902001000 Pin, cotter | Buy now |
| 33 | 6L2441410100 Link, shift rod | Buy now |
| 34 | 9010906M2800 Bolt(6j8) | Buy now |

Control



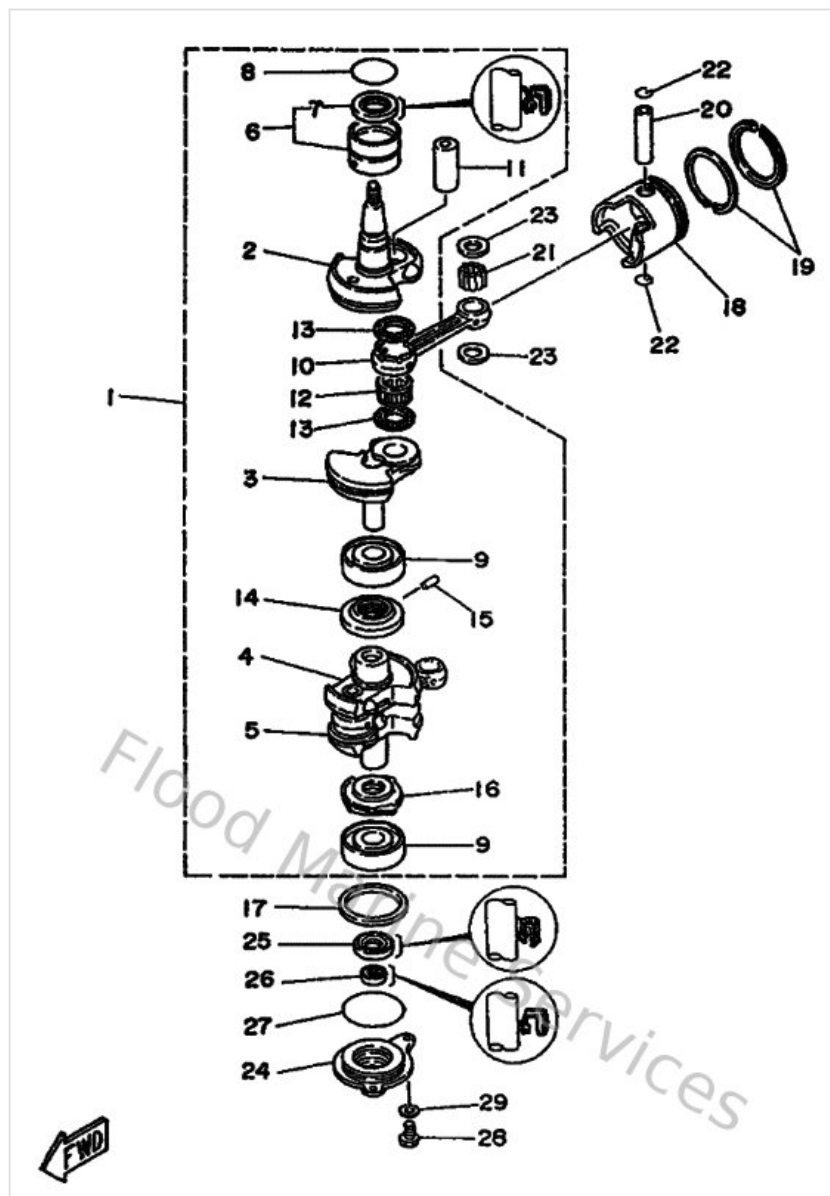
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| 35 | 6L2412120000 Arm, accel. | Buy now |
| 36 | 6L2441411094 Link, shift rod | Buy now |
| 38 | 929900560000 Washer, plain (646) | Buy now |
| 39 | 6L2412370000 Joint, link | Buy now |
| 40 | 6L2412380000 Joint, link | Buy now |
| 41 | 953800570000 Nut (656) | Buy now |

Crankshaft & Piston



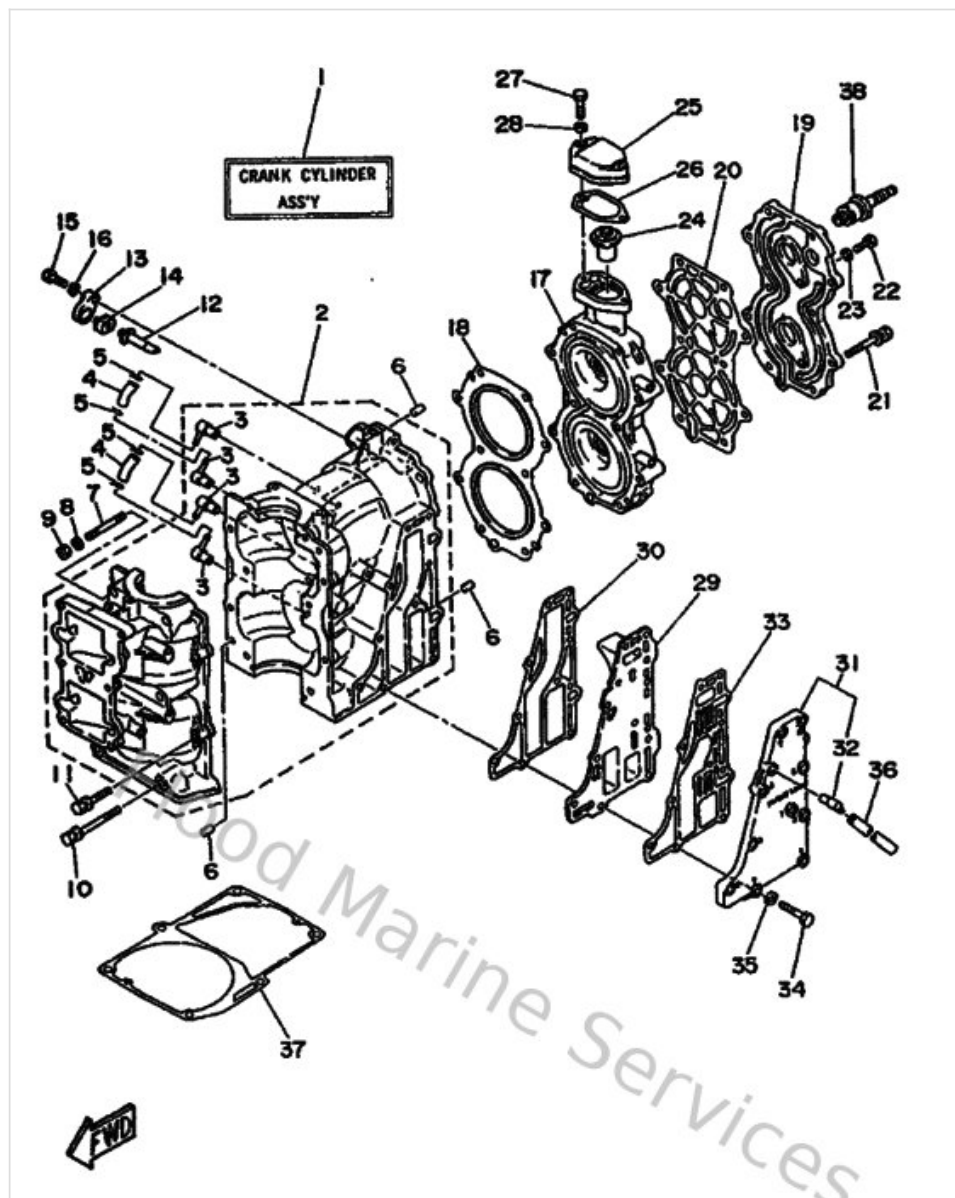
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| 1 | 6L2114001000 Crankshaft assembly | Buy now |
| 2 | 6L2114120000 Crank 1 | Buy now |
| 3 | 6L2114220000 Crank 2 | Buy now |
| 4 | 6L2114320000 Crank 3 | Buy now |
| 6 | 93313628U000 Bearing, Cylinder#13 | Buy now |
| 7 | 9310226M2700 Oil seal(6j8) | Buy now |
| 8 | 932104215900 O-ring (647) | Buy now |
| 9 | 93306305U300 Bearing(6j8) | Buy now |
| 10 | 6L2116510000 Rod, connecting | Buy now |
| 11 | 6L2116810000 Pin, crank 1 | Buy now |
| 12 | 93310424W900 Bearing, cylindrical(6l2) | Buy now |
| 13 | 9020924M1500 Washer(6l2) | Buy now |
| 14 | 6L2115150000 Seal, labyrinth 1 | Buy now |
| 15 | 916903001000 Pin, spring (663) | Buy now |
| 16 | 6J8115360000 Gear, drive | Buy now |

Crankshaft & Piston



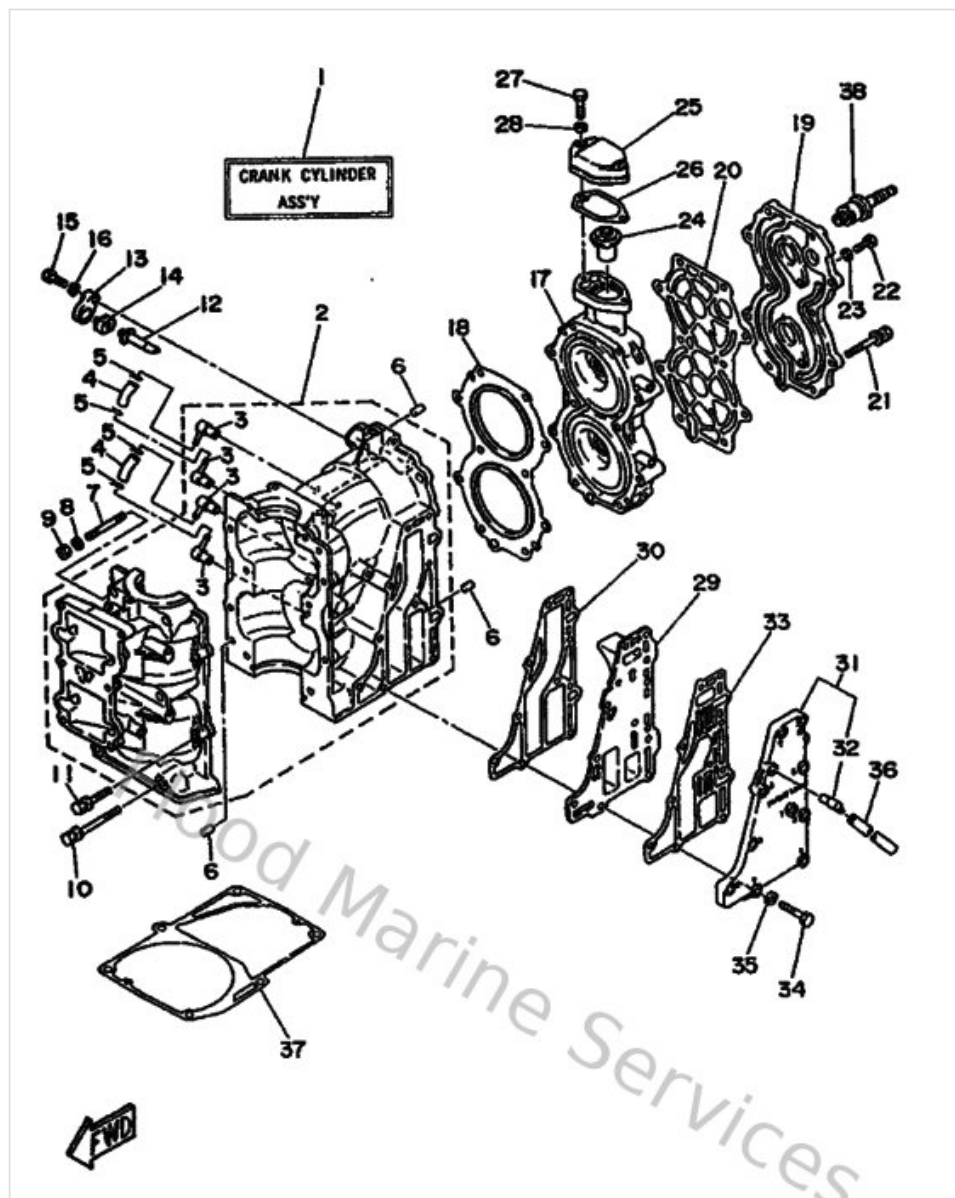
| Ref | Part | |
|-----|---|-------------------------|
| 17 | 902015030600 Washer plate 648115870000 | Buy now |
| 18 | 6L2116360000 Piston (0.50mm o/s) | Buy now |
| 19 | 6L2116100000 Piston ring set (std) | Buy now |
| 20 | 648116330000 Pin,piston | Buy now |
| 21 | 9360218M1200 Pin, dowel(612) | Buy now |
| 22 | 934502002600 Clip 6041163400 | Buy now |
| 23 | 902011852200 Washer (656) | Buy now |
| 24 | 6L21539600CA Housing, Oil Seal | Buy now |
| 25 | 931022514200 Oil seal (24.8x38x7-662) | Buy now |
| 26 | 9310113M3700 Oil seal(6a4) | Buy now |
| 27 | 9321056M8000 O-ring(6j8) | Buy now |
| 28 | 973950601600 Bolt, hexagon deep recess | Buy now |
| 29 | 929900660000 Washer, plain (646) | Buy now |

Cylinder & Crankcase



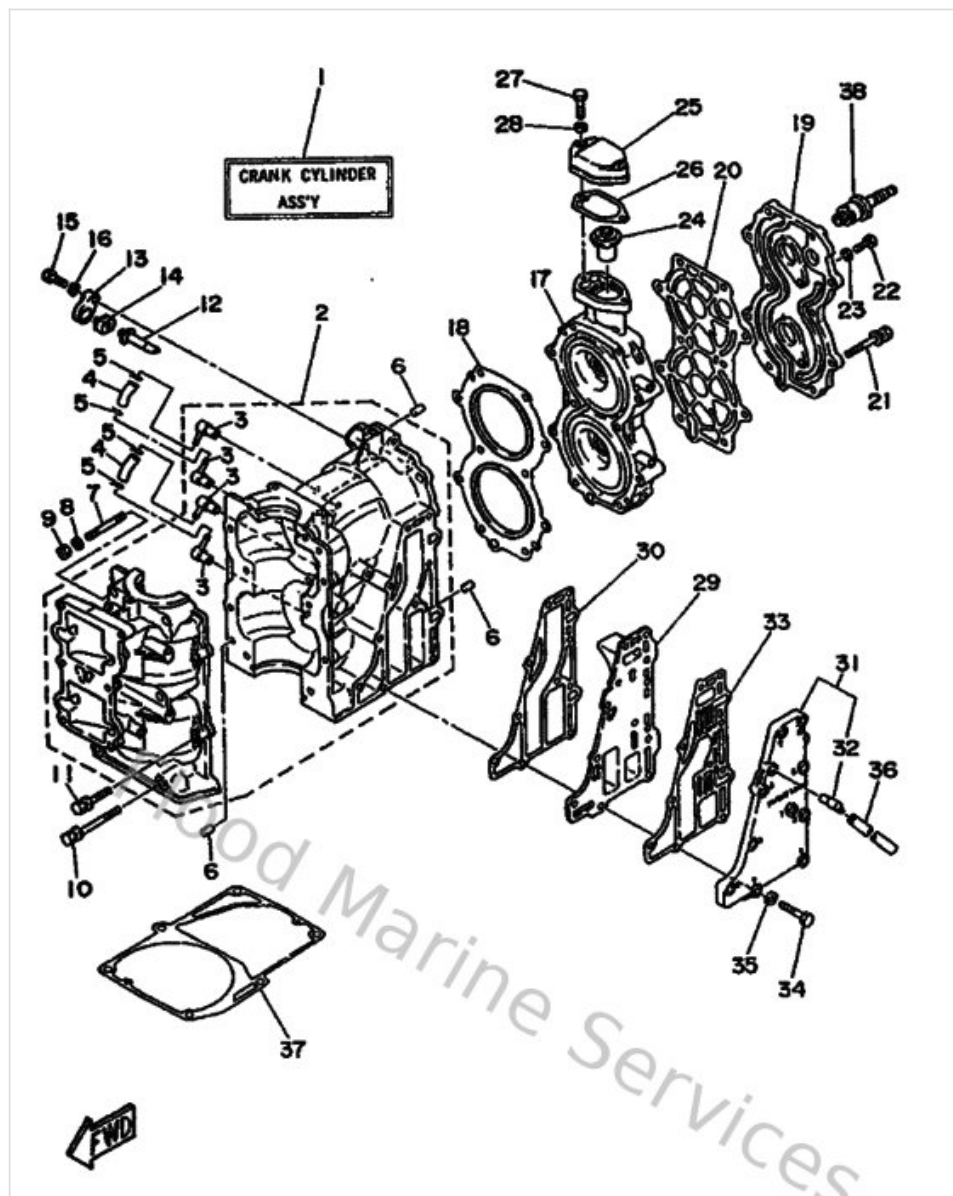
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L2W009010EJ Crank Cylinder assembly | Buy now |
| 2 | 6L2151001094 Crankcase assembly | Buy now |
| 3 | 6E5113720000 Nipple, hose | Buy now |
| 4 | 9044507M1500 Hose (I390) | Buy now |
| 5 | 904670601600 Clip (655) | Buy now |
| 6 | 9360410M0300 Pin, dowel (688) | Buy now |
| 7 | 956120864500 Bolt, stud(6I2) | Buy now |
| 8 | 902010808600 Washer (1t1) | Buy now |
| 9 | 953330860000 Nut(6I2) | Buy now |
| 10 | 9011908M0700 Bolt, with washer(63v) | Buy now |
| 11 | 9011906M1400 Bolt, with washer (677) | Buy now |
| 12 | 6J8113250000 Anode | Buy now |
| 13 | 6H3113270094 Cover, anode | Buy now |
| 14 | 6H3113280000 Grommet, anode | Buy now |
| 15 | 973130601600 Bolt, hexagon deep recess | Buy now |

Cylinder & Crankcase



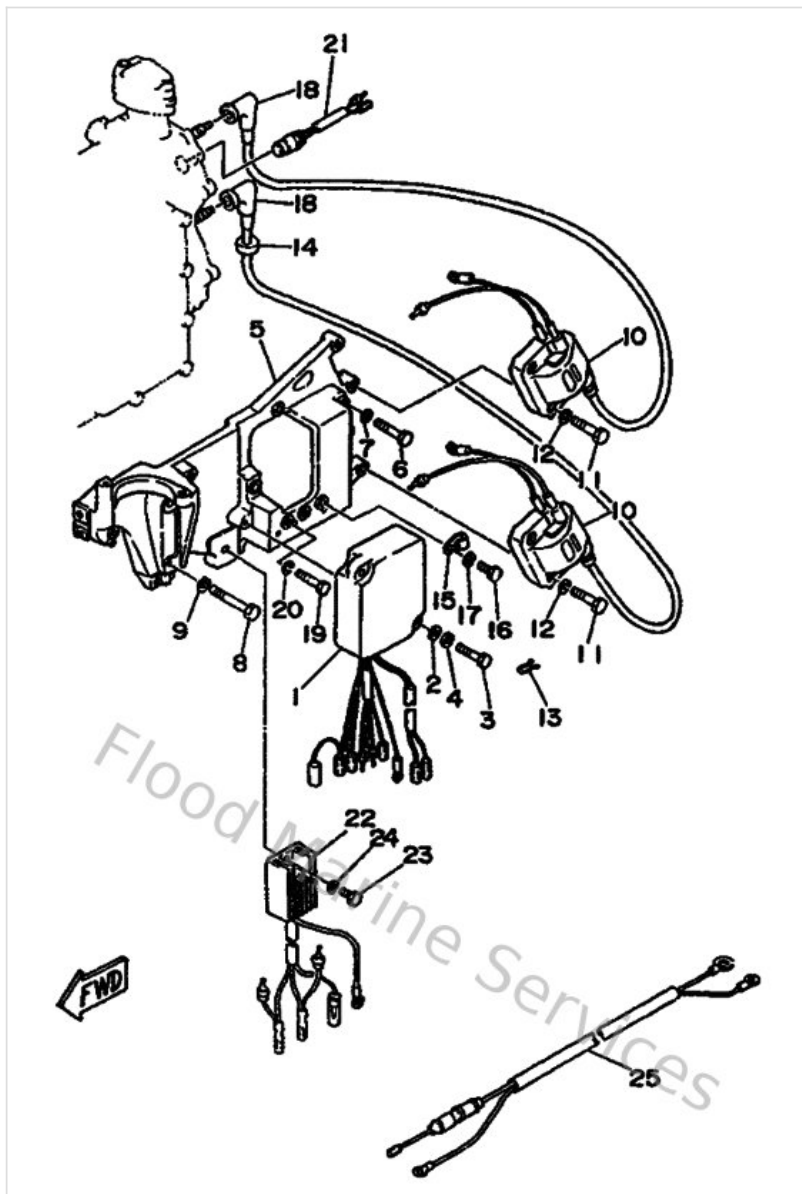
| Ref | Part | |
|-----|---|-------------------------|
| 16 | 929900660000 Washer, plain (646) | Buy now |
| 17 | 6L2111110094 Head, cylinder 1 | Buy now |
| 18 | 6L2111810000 Gasket, cylinder head 1 | Buy now |
| 19 | 6L211191009M Cover, cylinder head 1 | Buy now |
| 20 | 6L211193A100 Gasket, head cover 1 | Buy now |
| 21 | 9011908M2000 Bolt, with washer | Buy now |
| 24 | 6E5124110100 Thermostat | Buy now |
| 25 | 6H412413009M Cover, thermostat | Buy now |
| 26 | 61A12414A000 Gasket, cover | Buy now |
| 27 | 973130602500 Bolt | Buy now |
| 29 | 6L241111009M Inner cover, exhaust | Buy now |
| 30 | 6L241112A300 Gasket, exhaust inner cover | Buy now |
| 31 | 6L241113009M Outer cover, exhaust | Buy now |
| 32 | 676113720000 Nipple, hose | Buy now |
| 33 | 6L2411140000 Gasket, exhaust outer cover | Buy now |

Cylinder & Crankcase



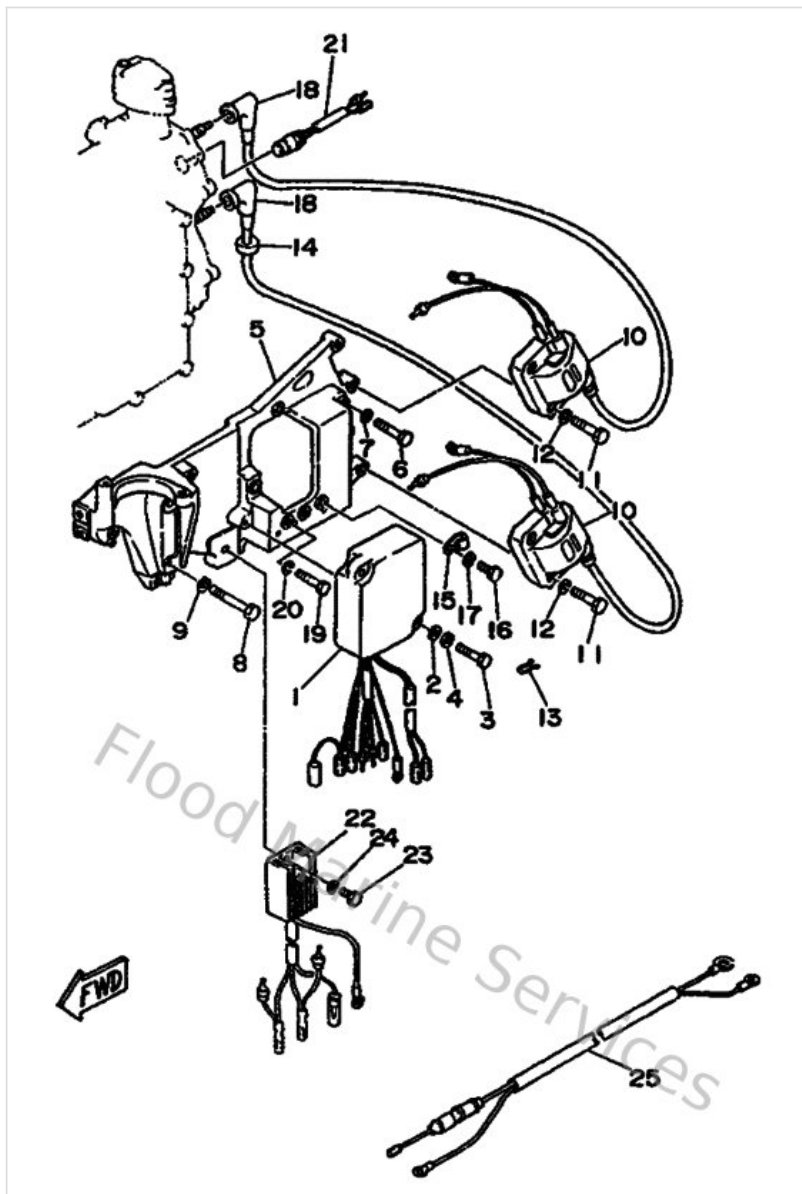
| Ref | Part | |
|-----|--|-------------------------|
| 34 | 970800603000 Bolt(jf7) | Buy now |
| 36 | 9044510M4000 Hose (l400) | Buy now |
| 37 | 6L2451130000 Gasket, upper casing | Buy now |
| 38 | 947020027100 Plug, spark (br7hs-10) | Buy now |

Electrical 1



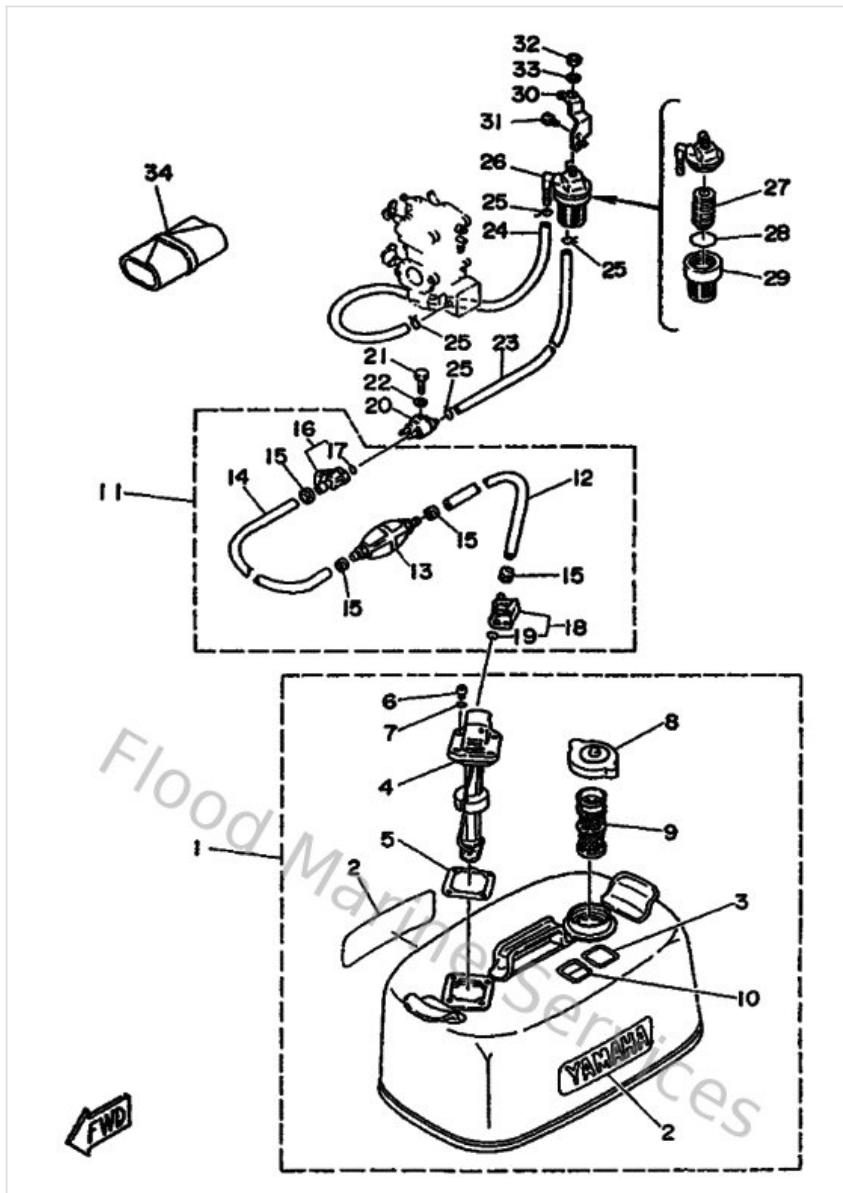
| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6L2855401000 Cdi Unit Assembly | Buy now |
| 2 | 929900620000 Ybs66-6 washer, plain | Buy now |
| 3 | 973950603000 Bolt(jf7) | Buy now |
| 4 | 929900610000 Washer(6a1) | Buy now |
| 5 | 6L2855420194 Bracket | Buy now |
| 6 | 970800603000 Bolt(jf7) | Buy now |
| 7 | 929900660000 Washer, plain (646) | Buy now |
| 8 | 9010106M1600 Bolt(6l2) | Buy now |
| 10 | 6L2855701000 Ignition Coil Assembly | Buy now |
| 11 | 973130603000 Bolt | Buy now |
| 13 | 904651814700 Clamp | Buy now |
| 14 | 904802516100 Grommet(656) | Buy now |
| 15 | 904650802800 Clamp (1e6) | Buy now |
| 16 | 970130601200 Bolt(gh1) | Buy now |
| 18 | 6G1823702000 Plug cap assembly | Buy now |

Electrical 1



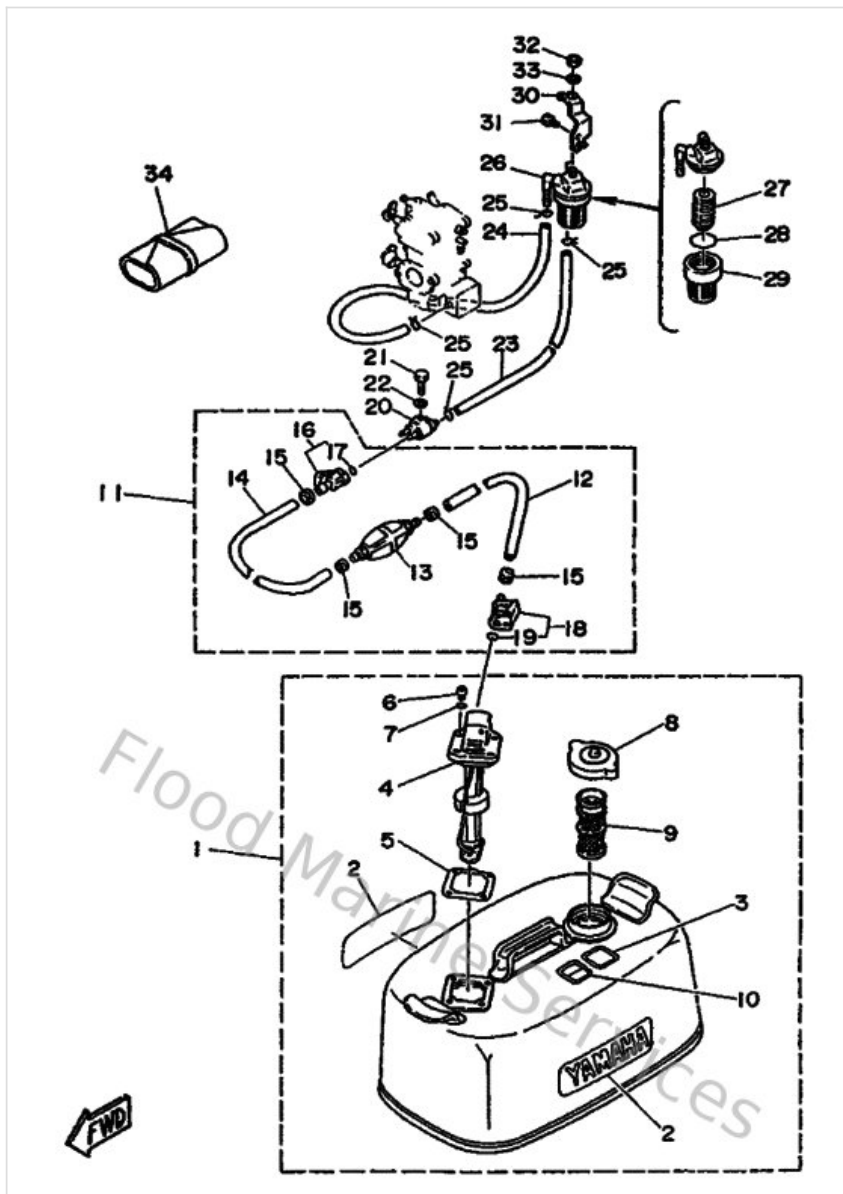
| Ref | Part | |
|-----|--|-------------------------|
| 19 | 970800601200 Bolt(gh1) | Buy now |
| 21 | 689825600000 Thermo switch assembly | Buy now |
| 22 | 6J8819600000 Rectifier & regulator assembly | Buy now |
| 23 | 973950601600 Bolt, hexagon deep recess | Buy now |
| 25 | 6J8821051000 Battery cable | Buy now |

Fuel



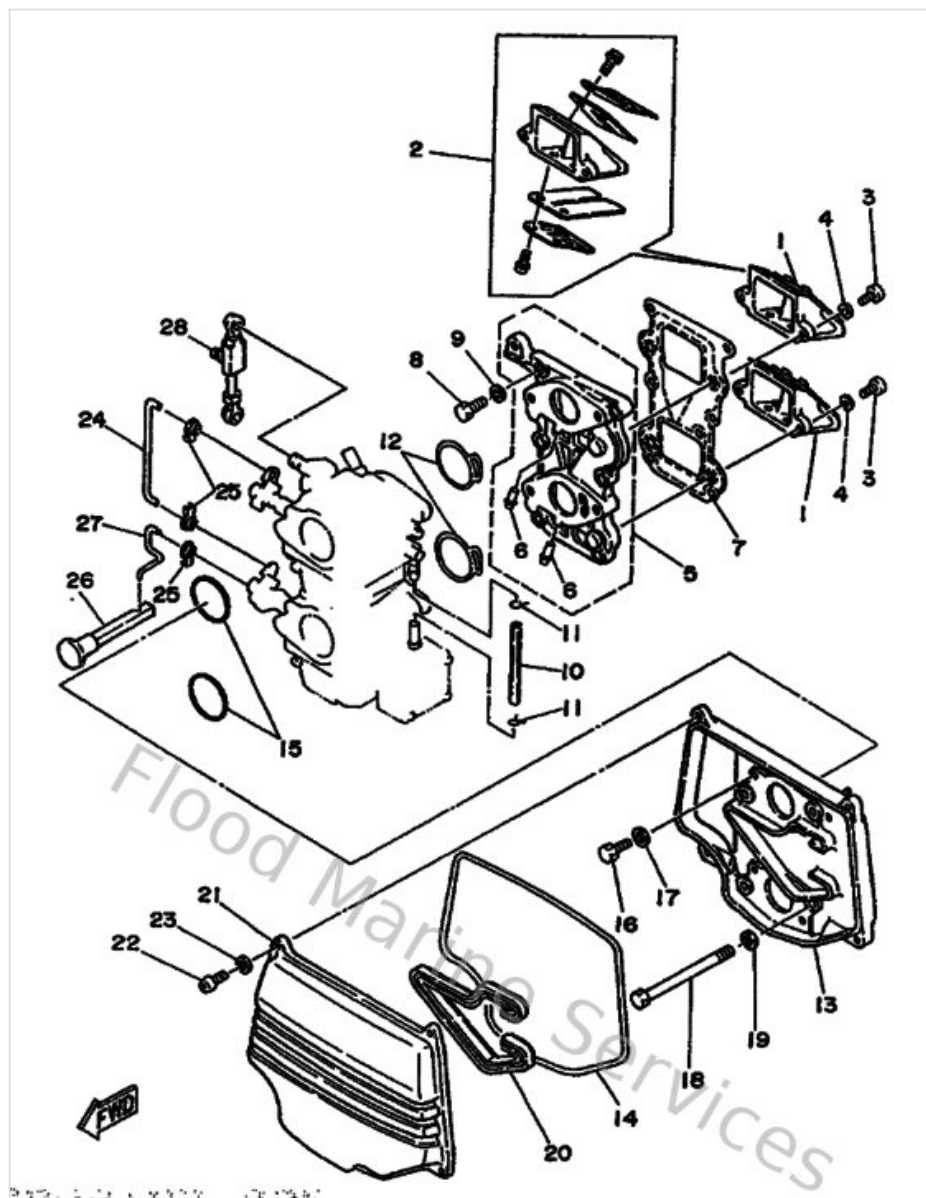
| Ref | Part | |
|-----|---|-------------------------|
| 4 | 6Y1242600200 Fuel meter assembly | Buy now |
| 5 | 6Y1242680000 Gasket, fuel meter | Buy now |
| 6 | 985860501600 Screw, pan head | Buy now |
| 7 | 6Y1243290000 Seal | Buy now |
| 8 | 6Y1246100000 Cap assembly | Buy now |
| 9 | 6Y1241670000 Strainer | Buy now |
| 11 | 6Y1243060500 Fuel pipe comp. 1 | Buy now |
| 12 | 9044511M0600 Hose (I3000) | Buy now |
| 13 | 6YL243606300 Primer pump assembly | Buy now |
| 14 | 9044511M0500 Hose (I1000) | Buy now |
| 15 | 650243510100 Band 1 | Buy now |
| 16 | 6G1243050500 Fuel pipe joint comp. 2 | Buy now |
| 17 | 932100828700 O-ring (655) | Buy now |
| 18 | 6Y1243050200 Fuel pipe joint comp. 2 | Buy now |
| 20 | 6G1243040200 Fuel pipe joint comp. 1 | Buy now |

Fuel



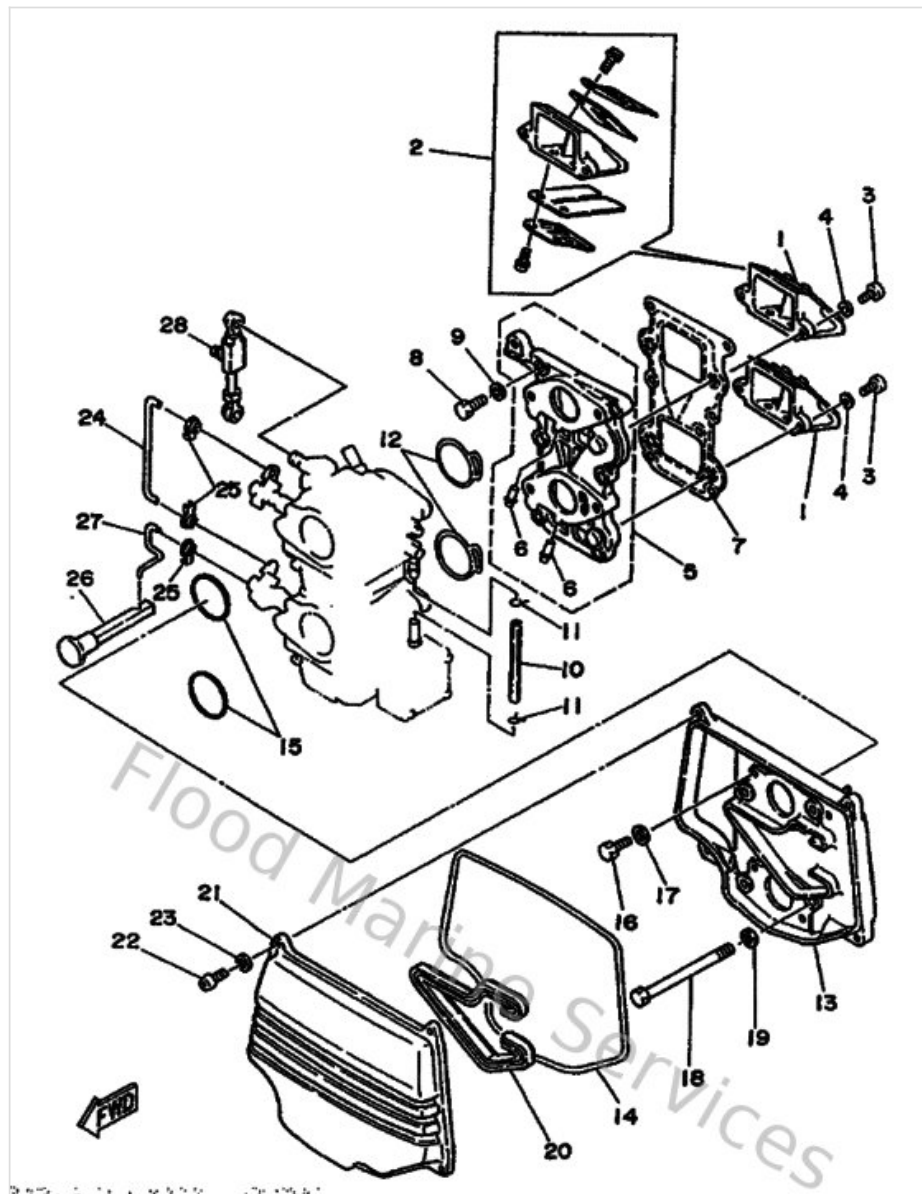
| Ref | Part | |
|-----|--|-------------------------|
| 21 | 973950602000 Bolt(7u8) | Buy now |
| 22 | 929900660000 Washer, plain (646) | Buy now |
| 23 | 6H4243110000 Pipe 1 | Buy now |
| 24 | 9044509M2500 Hose (I1500) | Buy now |
| 25 | 904670800400 Clip, pipe 6162435600 | Buy now |
| 26 | 61N245601000 Filter assembly | Buy now |
| 27 | 6F5245630000 Element, filter | Buy now |
| 28 | 9321037M2500 O-ring (655) | Buy now |
| 30 | 6L2245660000 Bracket, filter | Buy now |
| 31 | 970130601200 Bolt(gh1) | Buy now |
| 32 | 988800810000 Nut, hex. | Buy now |
| 33 | 929900810000 Ybs67-8 washer, spring | Buy now |
| 34 | 656W28100100 Tool kit | Buy now |

Intake



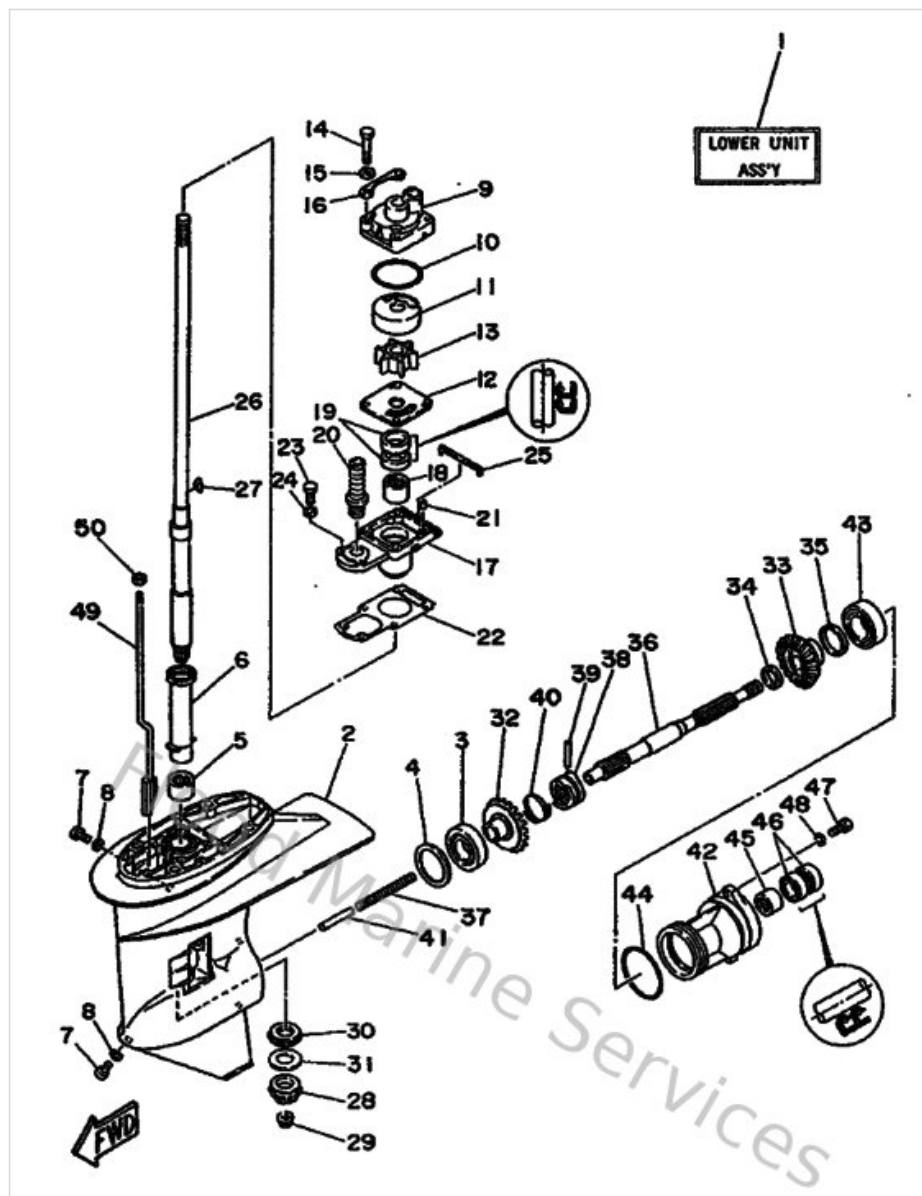
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L2136100000 Reed valve assembly | Buy now |
| 2 | 6L2W00040000 Reed set | Buy now |
| 3 | 985800501600 Screw, pan head(6b0) | Buy now |
| 4 | 929900560000 Washer, plain (646) | Buy now |
| 5 | 6L2136411000 Manifold 1 | Buy now |
| 6 | 676144850000 Pipe, joint | Buy now |
| 7 | 6L2136210000 Gasket, valve seat | Buy now |
| 8 | 9010106M2700 Bolt | Buy now |
| 9 | 929900660000 Washer, plain (646) | Buy now |
| 10 | 904450906100 Hose (L65) | Buy now |
| 11 | 904670800400 Clip, pipe 6162435600 | Buy now |
| 12 | 6L2141980000 Gasket | Buy now |
| 13 | 6L2144170000 Cover 1 | Buy now |
| 14 | 6L2144760000 Seal | Buy now |
| 15 | 9321035M8600 O-ring(6I2) | Buy now |

Intake



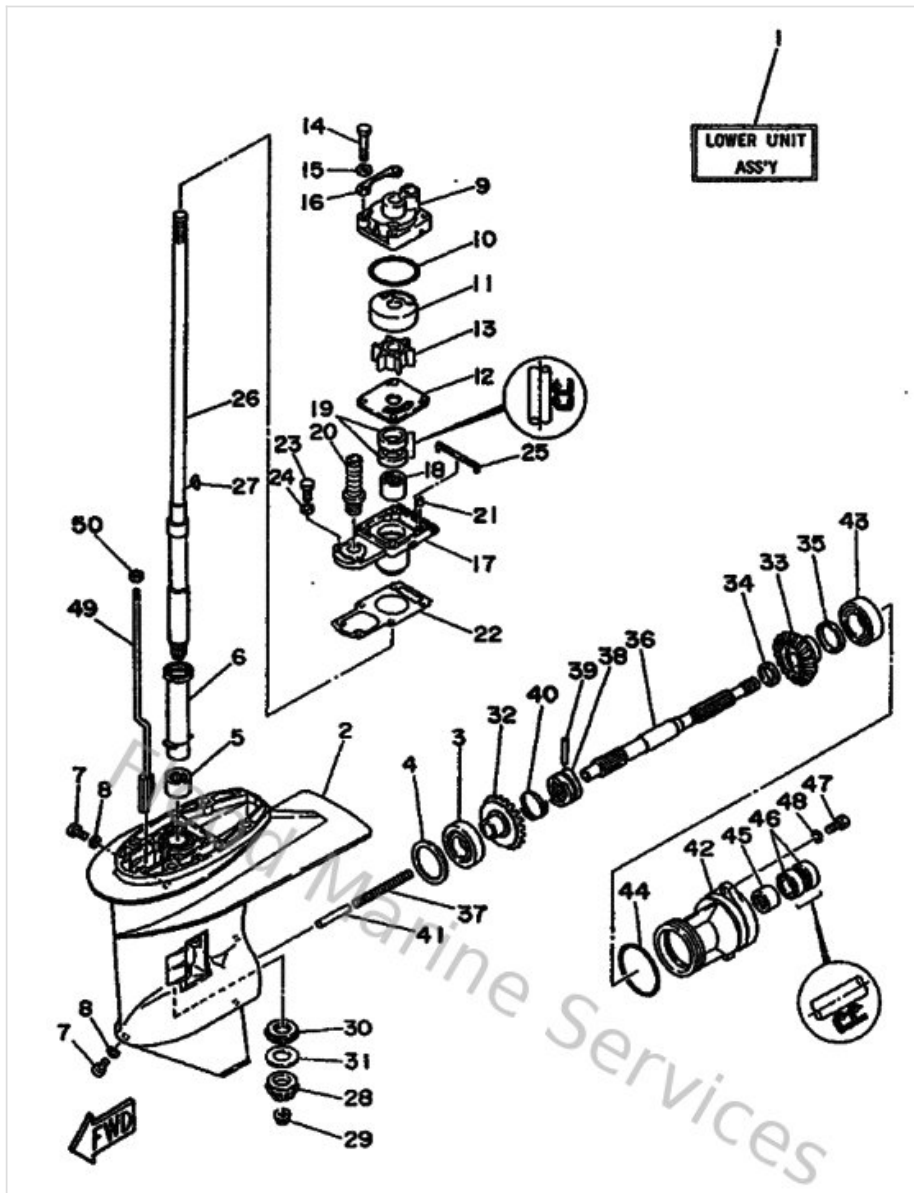
| Ref | Part | |
|-----|--|-------------------------|
| 16 | 973130501200 Bolt, hexagon | Buy now |
| 18 | 973900608500 Bolt, with washer | Buy now |
| 20 | 6L2144761100 Seal | Buy now |
| 21 | 6L2144180000 Cover 2 | Buy now |
| 22 | 978860501600 Screw, pan head(6b0) | Buy now |
| 24 | 6J8412590000 Rod, choke 3 | Buy now |
| 26 | 6J8412710100 Knob, choke | Buy now |
| 27 | 6L2412570000 Rod, choke 2 | Buy now |
| 28 | 6L2412170000 Rod, accel. lever | Buy now |

Lower Casing & Drive 1



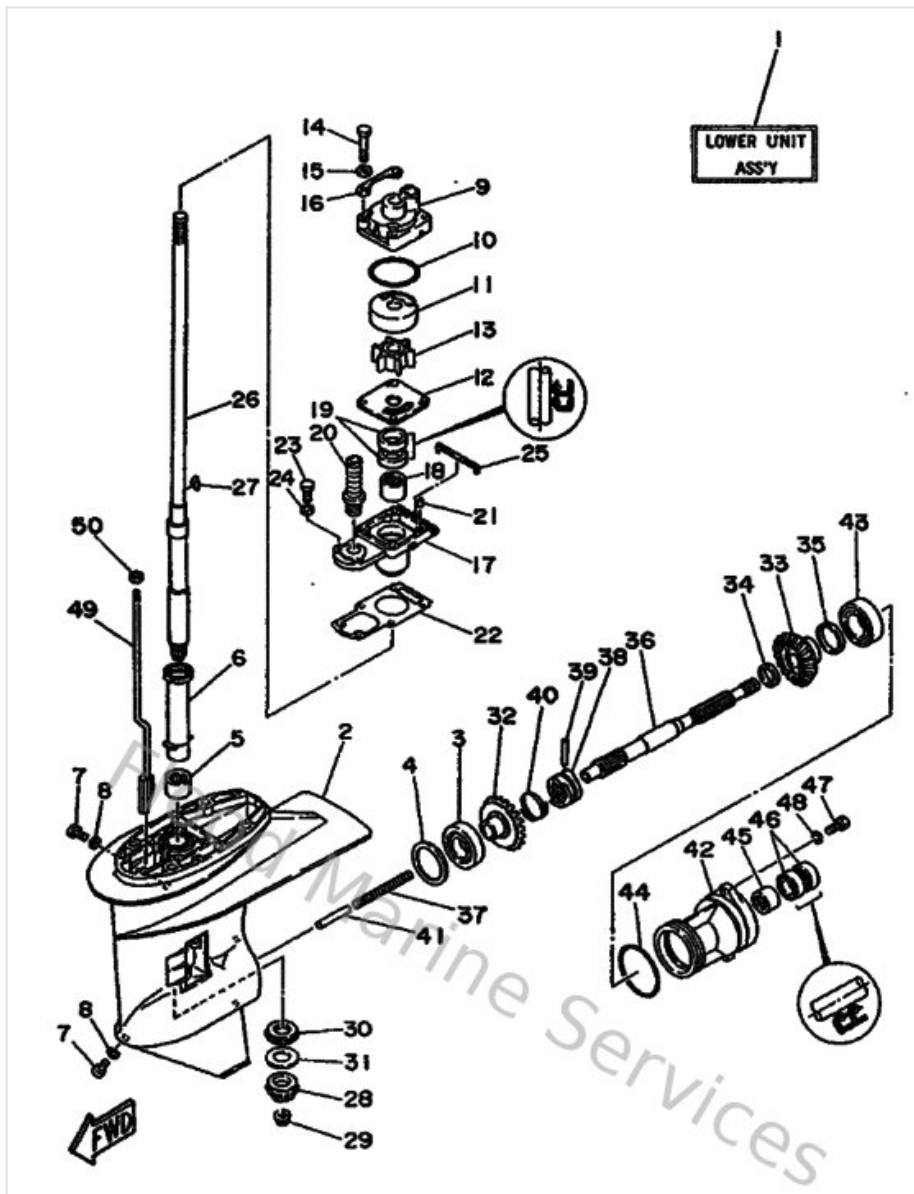
| Ref | Part | |
|-----|---|-------------------------|
| 3 | 933320000500 Brg,cyl-cal roller 0.19g nt | Buy now |
| 4 | 6L2455670010 Shim (t:1.0mm) | Buy now |
| 5 | 93315220V900 Bearing, cylindrical(6l2) | Buy now |
| 6 | 6L2455360000 Sleeve, drive shaft | Buy now |
| 7 | 9034008M0400 Plug, straight screw | Buy now |
| 8 | 904300802000 Gasket | Buy now |
| 9 | 6L2443110000 Housing, water pump | Buy now |
| 10 | 932104516100 O-ring | Buy now |
| 11 | 6L2443220000 Insert, cartridge | Buy now |
| 12 | 6L2443230000 Outer plate, cartridge | Buy now |
| 13 | 6L2443520000 Impeller | Buy now |
| 14 | 973950604000 Bolt (682) | Buy now |
| 15 | 929900660000 Washer, plain (646) | Buy now |
| 16 | 6L2443280000 Plate | Buy now |
| 17 | 6L245331005B Housing, bearing | Buy now |

Lower Casing & Drive 1



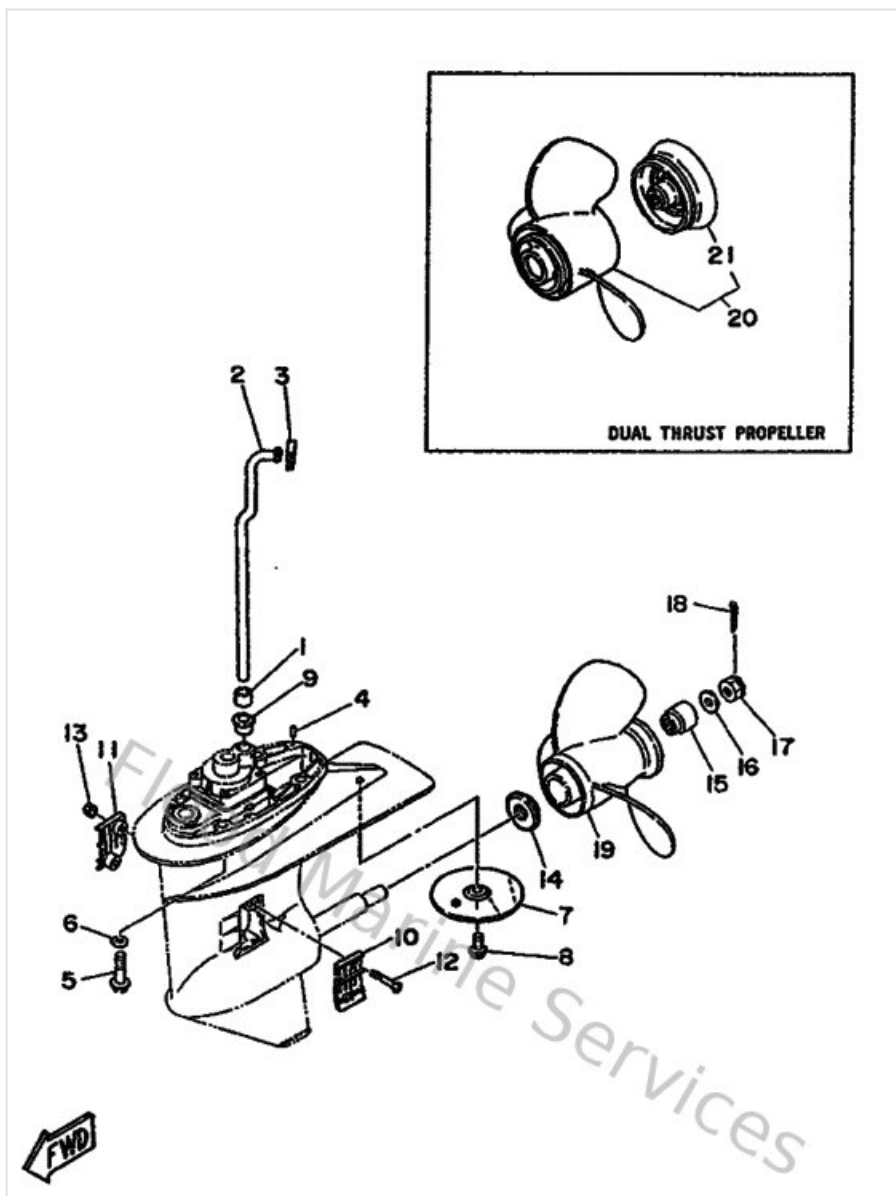
| Ref | Part | |
|-----|---|-------------------------|
| 18 | 933152200400 Brg,cyl-cal roller 21g nt | Buy now |
| 19 | 931022048400 Oil seal | Buy now |
| 20 | 6L2441470000 Boot, shift rod | Buy now |
| 21 | 9360410M0300 Pin, dowel (688) | Buy now |
| 22 | 6L2453150000 Packing,lower casing | Buy now |
| 23 | 973950602000 Bolt(7u8) | Buy now |
| 25 | 6L2453750000 Damper, seal | Buy now |
| 26 | 6L2455100000 Drive shaft assembly | Buy now |
| 27 | 902800302400 Key, woodruff(662) | Buy now |
| 28 | 6L2455510100 Pinion | Buy now |
| 29 | 9017910M1400 Nut(6j8) | Buy now |
| 30 | 93341320U000 Bearing, thrust (6l2) | Buy now |
| 31 | 6L2455871000 Shim (t:1.6mm) | Buy now |
| 32 | 6L2455600000 Gear | Buy now |
| 33 | 6L2455710000 Gear | Buy now |

Lower Casing & Drive 1



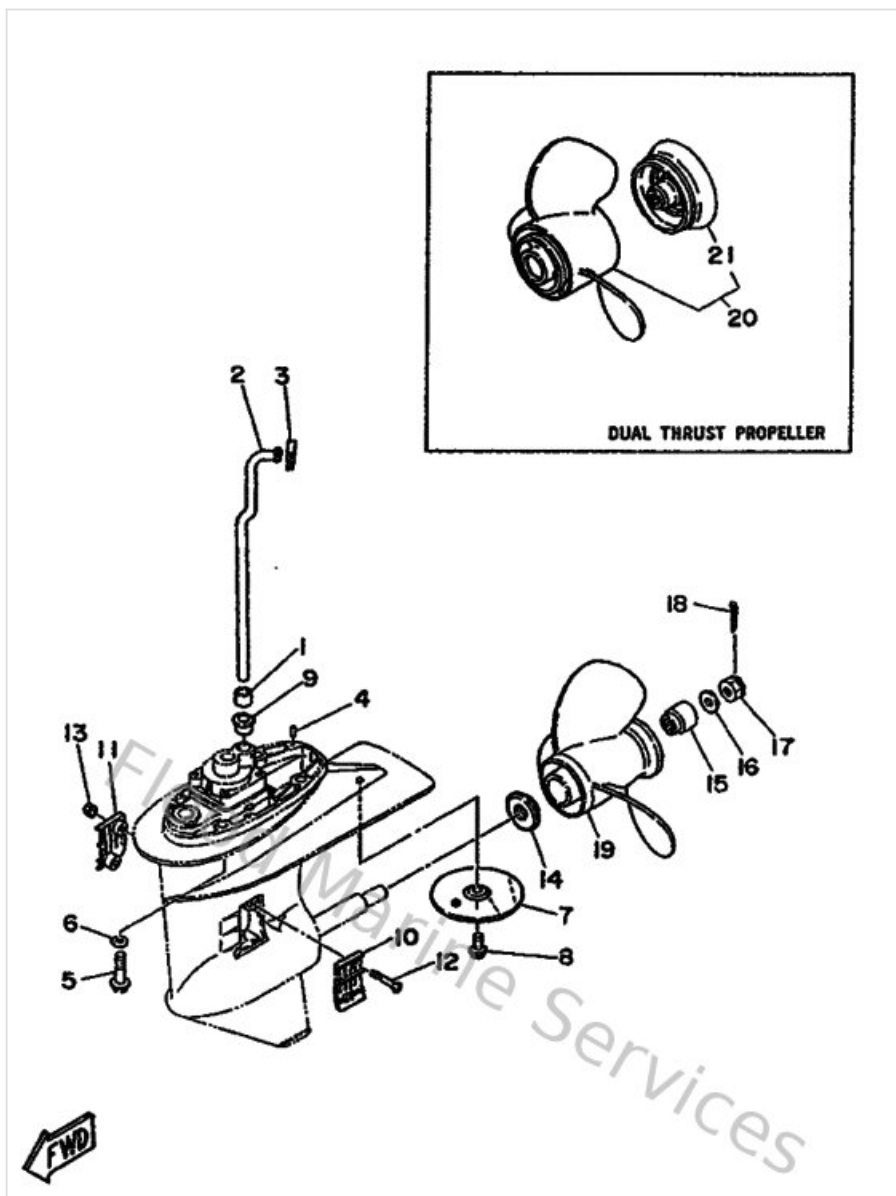
| Ref | Part | |
|-----|--|-------------------------|
| 34 | 902012041700 Washer, plate(663) | Buy now |
| 35 | 6L2455772000 Shim (t:1.2mm) | Buy now |
| 36 | 6L2456110000 Shaft, propeller | Buy now |
| 37 | 905011006500 Spring compression648456360000 | Buy now |
| 38 | 6L2456310000 Clutch, dog | Buy now |
| 39 | 902500501000 Pin straight 648456320000 | Buy now |
| 40 | 648456330000 Ring, cross pin | Buy now |
| 41 | 648456350000 Plunger,shift | Buy now |
| 43 | 933060061200 Bearing(2hr) | Buy now |
| 44 | 9321060MA300 O-ring(6j8) | Buy now |
| 46 | 9310120M0700 Oil seal | Buy now |
| 47 | 970800602000 Bolt(7u8) | Buy now |
| 49 | 6L2441500000 Shift cam assembly | Buy now |
| 50 | 953800660000 Nut(661) | Buy now |

Lower Casing & Drive 2



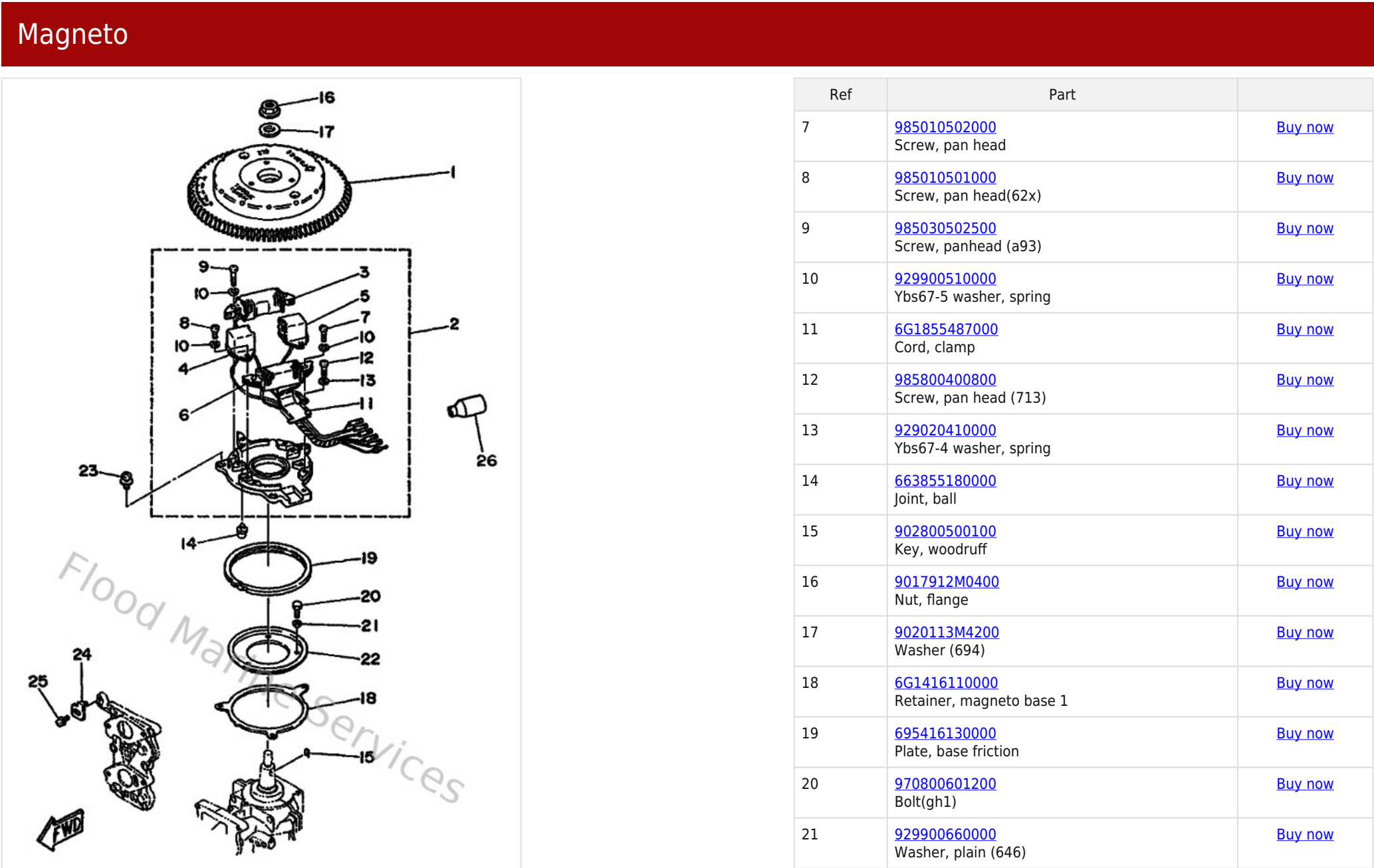
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L2443680000 Rubber, water seal 4 | Buy now |
| 2 | 6L2443610000 Tube, water | Buy now |
| 3 | 6L2443660000 Damper, water seal 2 | Buy now |
| 4 | 9360410M0300 Pin, dowel (688) | Buy now |
| 5 | 9010510M1200 Bolt (689) | Buy now |
| 6 | 929901060000 Washer, plate | Buy now |
| 7 | 664453710100 Tab-trim | Buy now |
| 8 | 9010508M0200 Bolt hexagon | Buy now |
| 9 | 6L2443670000 Damper, water seal 3 | Buy now |
| 10 | 6L2452140000 Cover, water inlet | Buy now |
| 11 | 6L2452150000 Cover, water inlet | Buy now |
| 12 | 986800503000 Ybs53-530 screw,flat head | Buy now |
| 13 | 901850500200 Nut nylon (sus)(ex4) | Buy now |
| 14 | 6L2459870100 Spacer | Buy now |
| 15 | 689459970000 Spacer | Buy now |

Lower Casing & Drive 2



| Ref | Part | |
|-----|--|-------------------------|
| 16 | 929901420000 Washer, plain | Buy now |
| 17 | 901711401300 Nut(664) | Buy now |
| 18 | 914903003000 Pin, cotter | Buy now |
| 19 | 6644594101EL Propeller (3x9-7/8"x9"-f) | Buy now |
| 20 | 6J8W459100EL Propeller (3x10-5/8"x8-1/4"-f) | Buy now |
| 21 | 6J8459861098 Ring, deflector | Buy now |

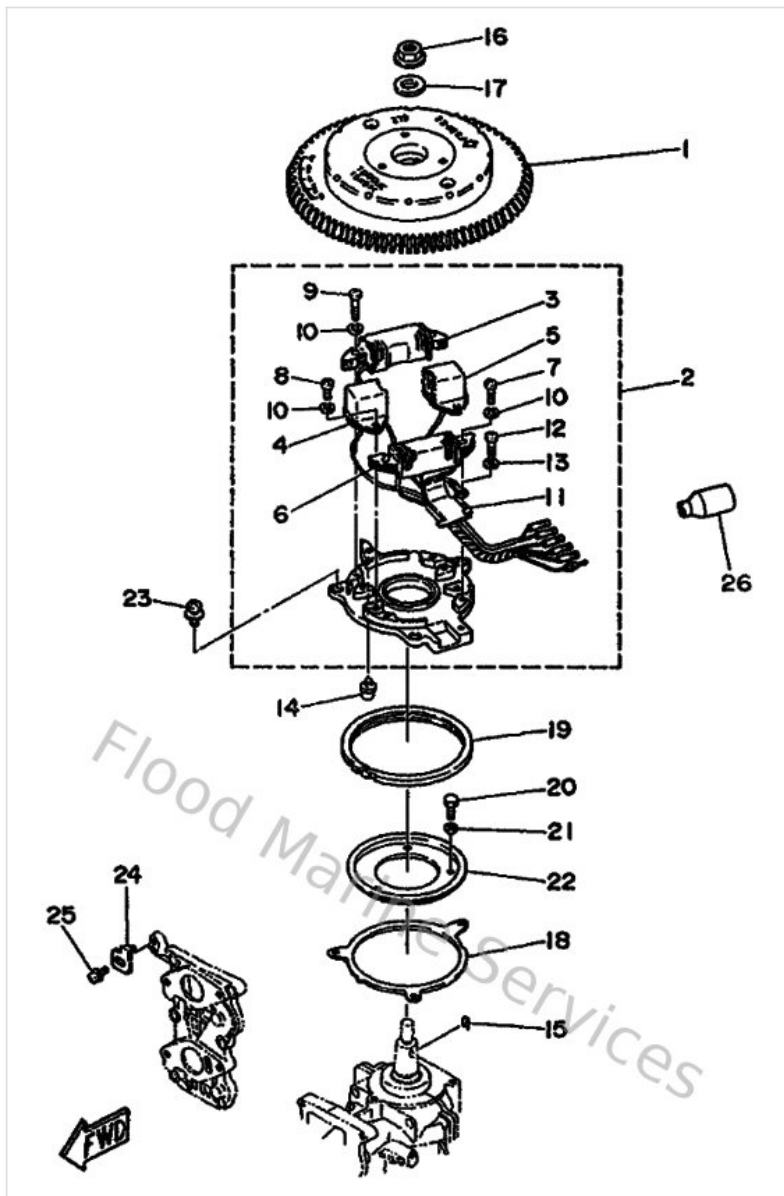
Magneto



Magneto

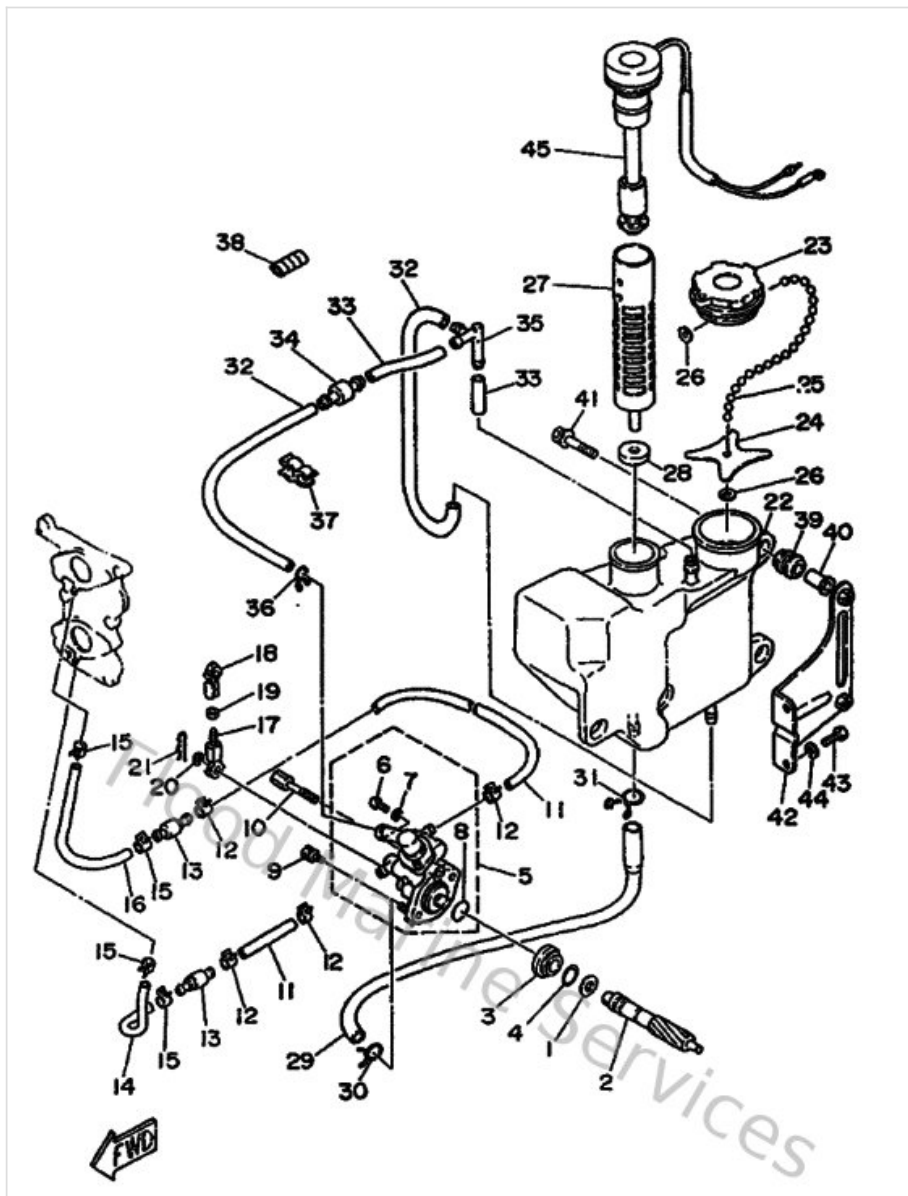
| Ref | Part | |
|-----|--|-------------------------|
| 7 | 985010502000 Screw, pan head | Buy now |
| 8 | 985010501000 Screw, pan head(62x) | Buy now |
| 9 | 985030502500 Screw, panhead (a93) | Buy now |
| 10 | 929900510000 Ybs67-5 washer, spring | Buy now |
| 11 | 6G1855487000 Cord, clamp | Buy now |
| 12 | 985800400800 Screw, pan head (713) | Buy now |
| 13 | 929020410000 Ybs67-4 washer, spring | Buy now |
| 14 | 663855180000 Joint, ball | Buy now |
| 15 | 902800500100 Key, woodruff | Buy now |
| 16 | 9017912M0400 Nut, flange | Buy now |
| 17 | 9020113M4200 Washer (694) | Buy now |
| 18 | 6G1416110000 Retainer, magneto base 1 | Buy now |
| 19 | 695416130000 Plate, base friction | Buy now |
| 20 | 970800601200 Bolt(gh1) | Buy now |
| 21 | 929900660000 Washer, plain (646) | Buy now |

Magneto



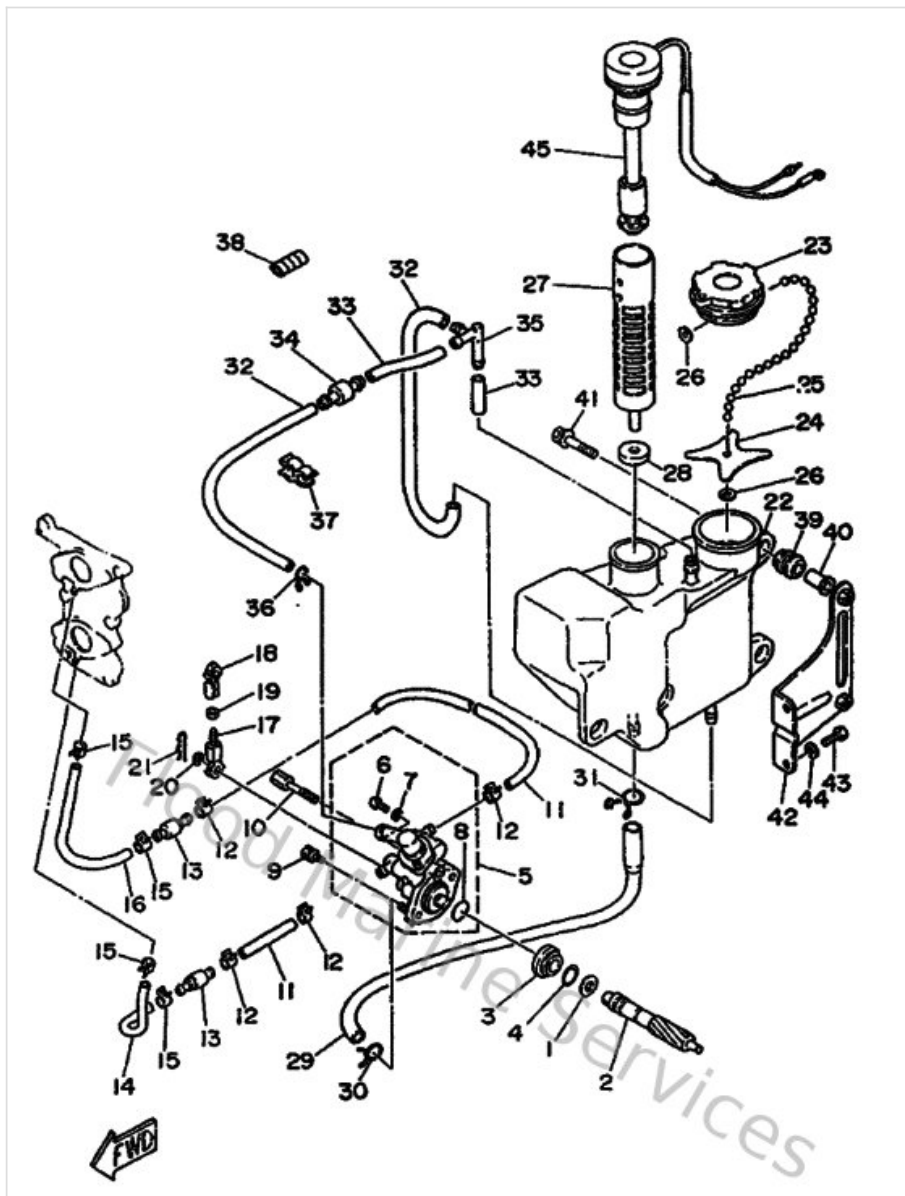
| Ref | Part | |
|-----|--|-------------------------|
| 22 | 6G1416120000 Retainer, magneto base | Buy now |
| 24 | 6L2813320000 Plate, timing | Buy now |
| 26 | 6L2825990000 Cover, connector | Buy now |

Oil Pump



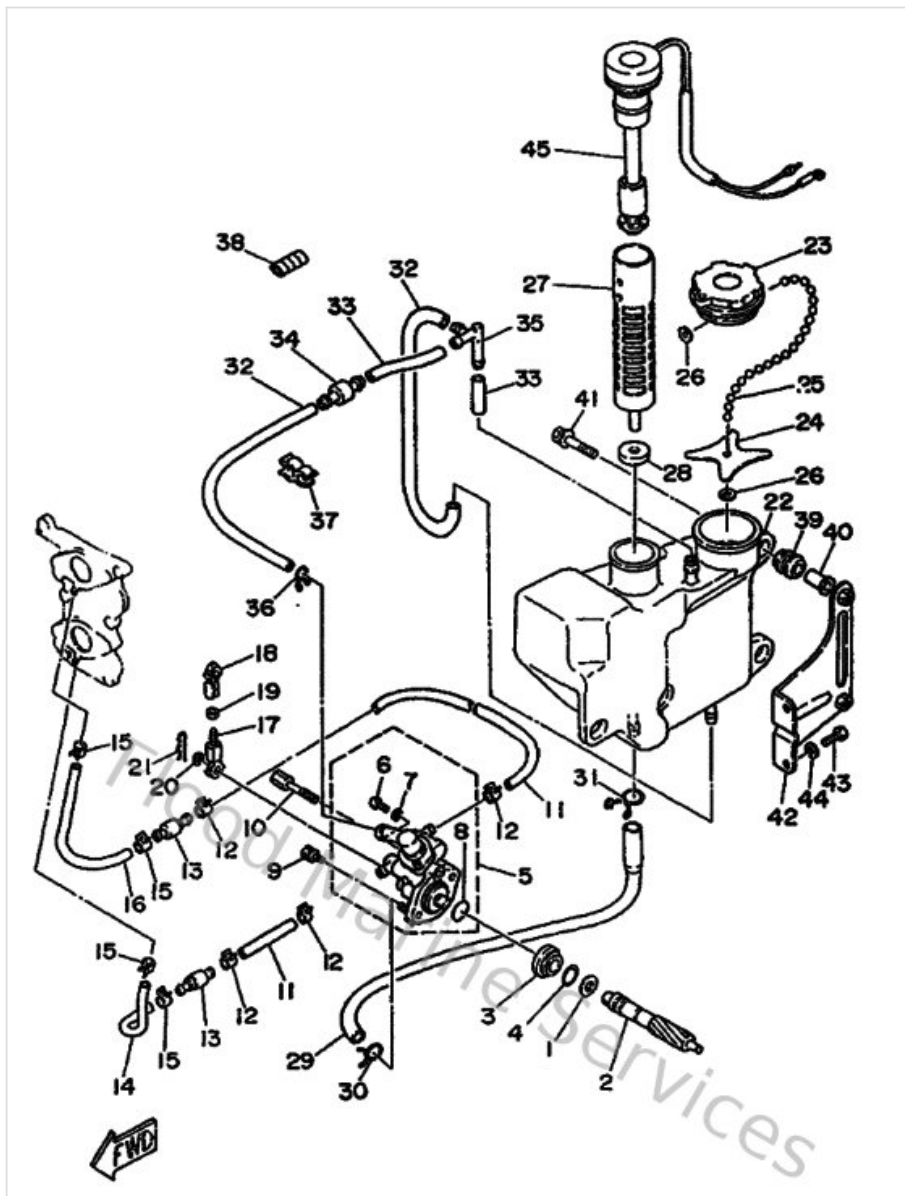
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 9020108M9300 Washer, plate (6g5) | Buy now |
| 2 | 6L2115370000 Gear, driven | Buy now |
| 3 | 6J8131170000 Collar, distance | Buy now |
| 4 | 932101359500 93210-13m04 | Buy now |
| 5 | 6L2132000000 Oil injection pump assembly | Buy now |
| 6 | 6L2134710000 Plug, drain | Buy now |
| 7 | 1YU131870000 Gasket, breather bolt | Buy now |
| 8 | 9321019M8200 O-ring(6j8) | Buy now |
| 10 | 9010905M3300 Bolt | Buy now |
| 11 | 9044507M5100 Hose (l200) | Buy now |
| 12 | 9046807M0200 Clip (6e5) | Buy now |
| 13 | 6E9131837000 Valve check | Buy now |
| 14 | 9044507M0400 Hose(62t) | Buy now |
| 16 | 9044507M1600 Hose(62t) | Buy now |
| 17 | 682412375000 Joint, link 2 | Buy now |

Oil Pump



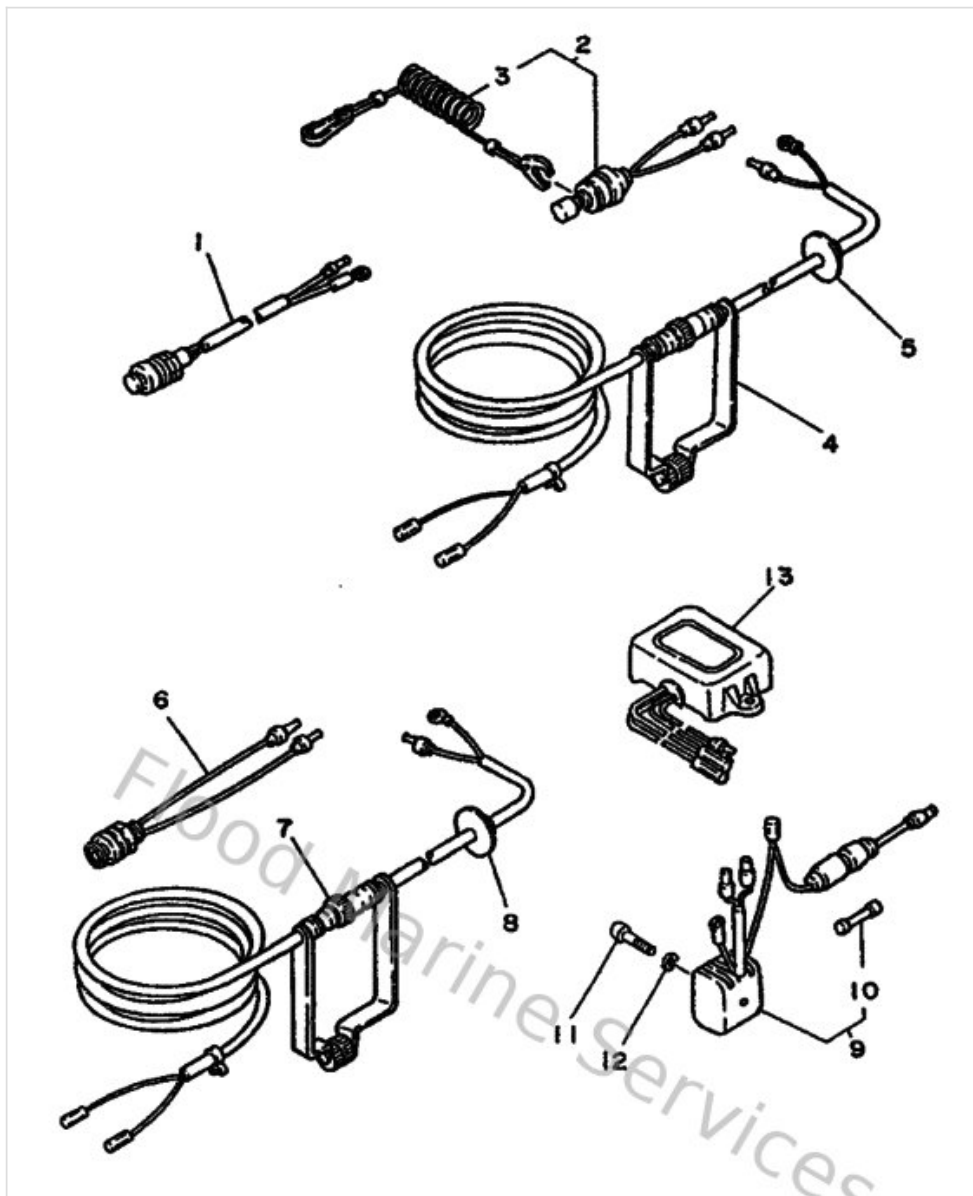
| Ref | Part | |
|-----|--|-------------------------|
| 18 | 6H1412370000 Joint, link | Buy now |
| 19 | 953800570000 Nut (656) | Buy now |
| 20 | 902020508800 Washer, plate (666) | Buy now |
| 21 | 9046805M0300 Clip(6j8) | Buy now |
| 22 | 6L2217070100 Oil tank comp. | Buy now |
| 23 | 6H4217700000 Oil tank cap assembly | Buy now |
| 24 | 6L2217580000 Washer, special 2 | Buy now |
| 26 | 6H1217570000 Washer, special 1 | Buy now |
| 27 | 6J8134110000 Strainer, oil | Buy now |
| 28 | 6J8134140000 Gasket, strainer cover | Buy now |
| 29 | 6L2134160000 Pipe, oil 1 | Buy now |
| 30 | 904670800400 Clip, pipe 6162435600 | Buy now |
| 31 | 9046711M0800 Clip(72x) | Buy now |
| 32 | 9044511M1500 Hose (I360) | Buy now |
| 33 | 9044511M0700 Hose (I70) | Buy now |

Oil Pump



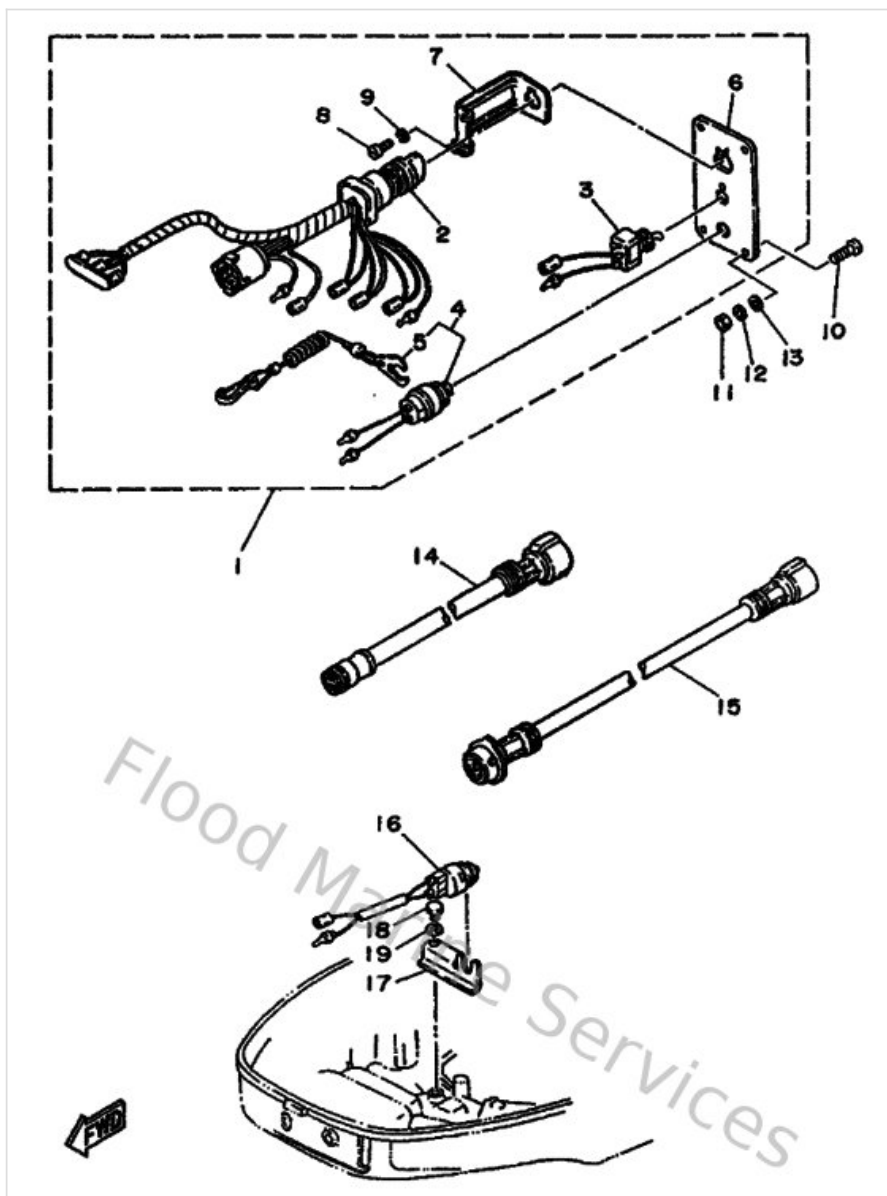
| Ref | Part | |
|-----|---|-------------------------|
| 34 | 6J8217440000 Breather | Buy now |
| 35 | 6E5243761000 Pipe, joint 1 | Buy now |
| 36 | 9046710M0400 Clip, pipe 1 (6e9) | Buy now |
| 37 | 9046411M2400 Clamp(6h1) | Buy now |
| 38 | 9044610M0200 Tube (6e5) | Buy now |
| 39 | 6A0823170000 Damper, ignition coil | Buy now |
| 40 | 624425420000 Collar | Buy now |
| 41 | 9011906M9500 Bolt, with washer | Buy now |
| 42 | 6L2217980000 Bracket, damper | Buy now |
| 43 | 973130601600 Bolt, hexagon deep recess | Buy now |
| 44 | 929900660000 Washer, plain (646) | Buy now |
| 45 | 6L2857200100 Oil level gauge assembly | Buy now |

Optional Parts 1



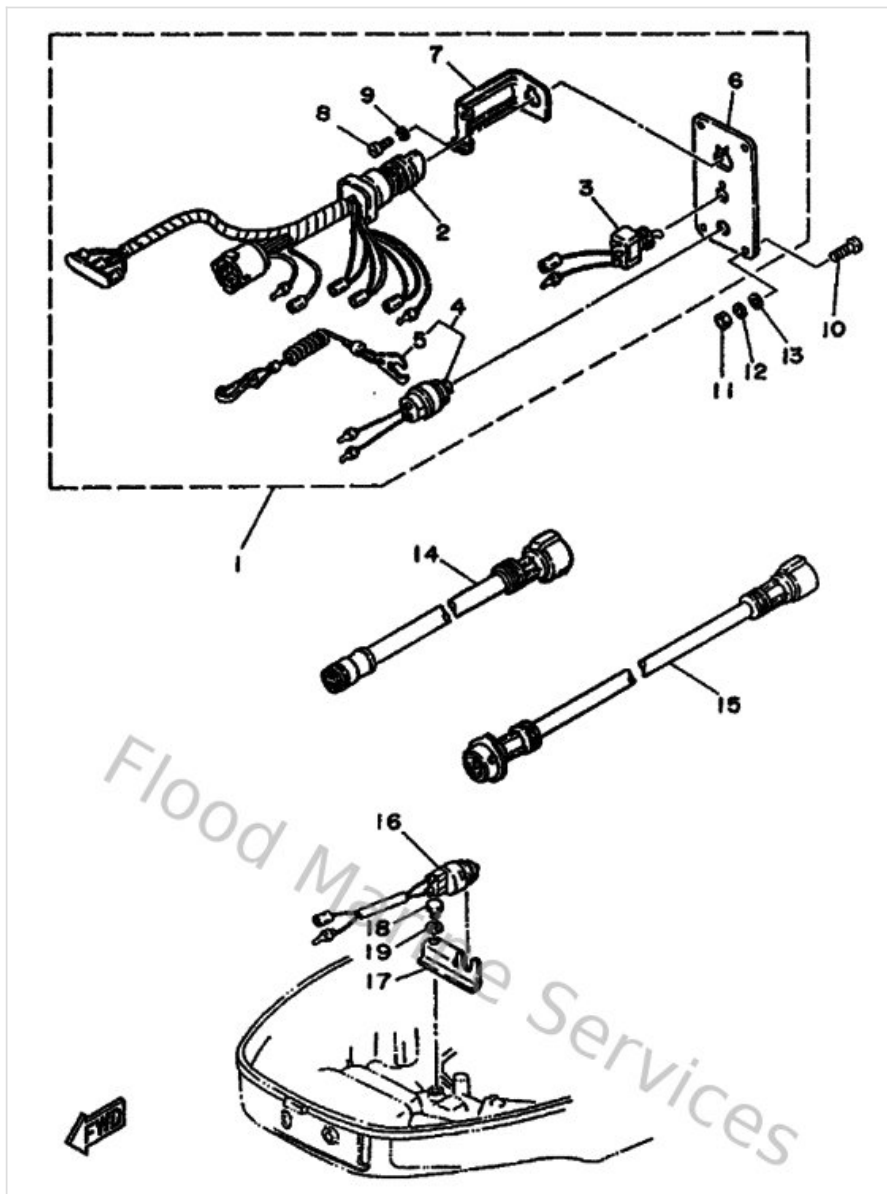
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 689825500100 Stop switch assembly | Buy now |
| 2 | 689825751200 Engine stop switch assembly | Buy now |
| 3 | 682825560000 Lanyard, stop switch | Buy now |
| 4 | 689825532000 Extension, wire lead | Buy now |
| 5 | 689427254000 Grommet | Buy now |
| 6 | 689825501100 Stop switch assembly | Buy now |
| 9 | 6G1819706100 Rectifier assembly | Buy now |
| 10 | 6G1821510000 Fuse (10a) | Buy now |
| 11 | 985030502500 Screw, panhead (a93) | Buy now |
| 12 | 929900560000 Washer, plain (646) | Buy now |
| 13 | 663819101000 Voltage Regulator assembly | Buy now |

Optional Parts 2



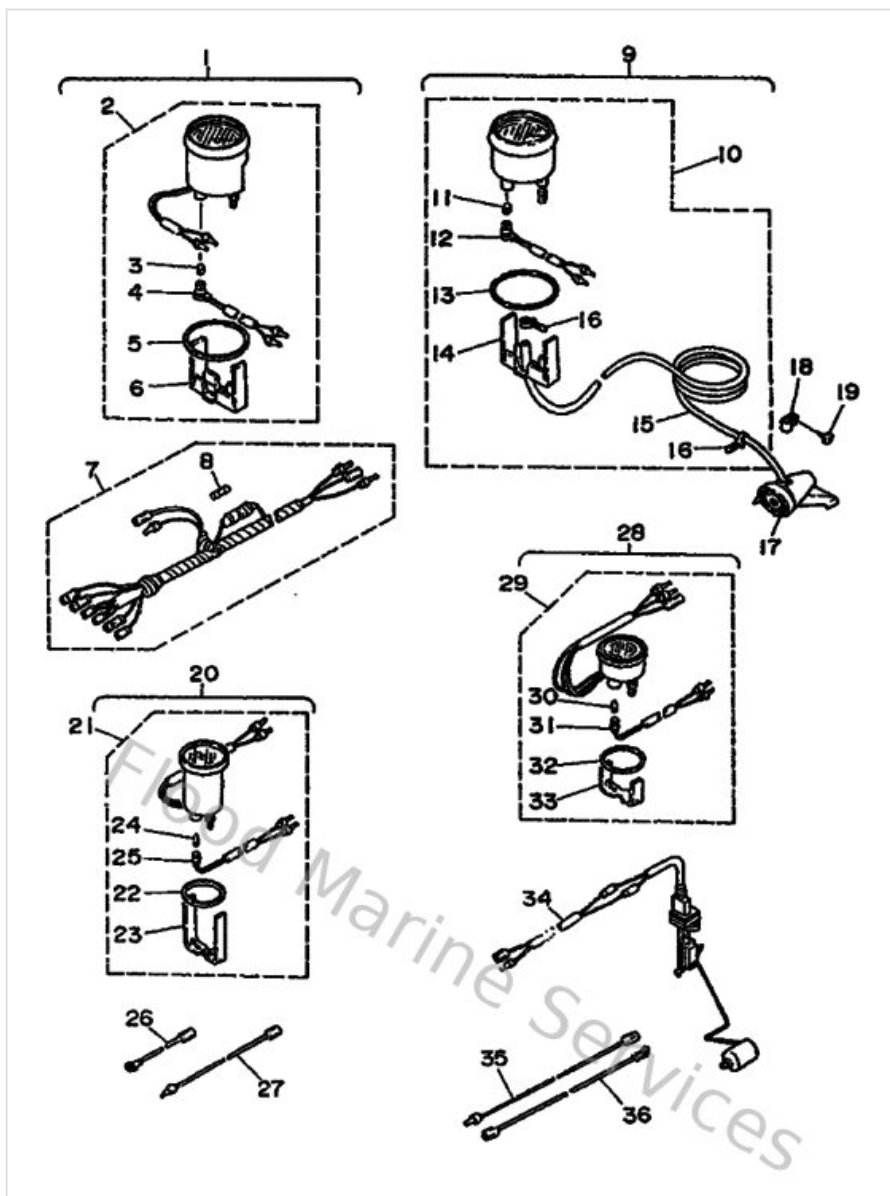
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 689825701500 Panel switch assembly | Buy now |
| 2 | 689825100000 Main switch assembly | Buy now |
| 3 | 703825740000 Switch, choke | Buy now |
| 4 | 688825750200 Engine stop switch assembly | Buy now |
| 5 | 682825560000 Lanyard, stop switch | Buy now |
| 6 | 689825710200 Panel, Switch | Buy now |
| 7 | 663825810100 Stay, cord clamp | Buy now |
| 8 | 985030400800 Screw, pan head (713) | Buy now |
| 9 | 929010410000 Ybs67-4 washer, spring | Buy now |
| 10 | 9014905M0500 Screw(6k0) | Buy now |
| 11 | 953800560000 Nut, hexagon (663) | Buy now |
| 12 | 929900510000 Ybs67-5 washer, spring | Buy now |
| 13 | 929900560000 Washer, plain (646) | Buy now |
| 14 | 688825865000 Extension, wire harness | Buy now |
| 15 | 688825861100 Extension, wire harness | Buy now |

Optional Parts 2



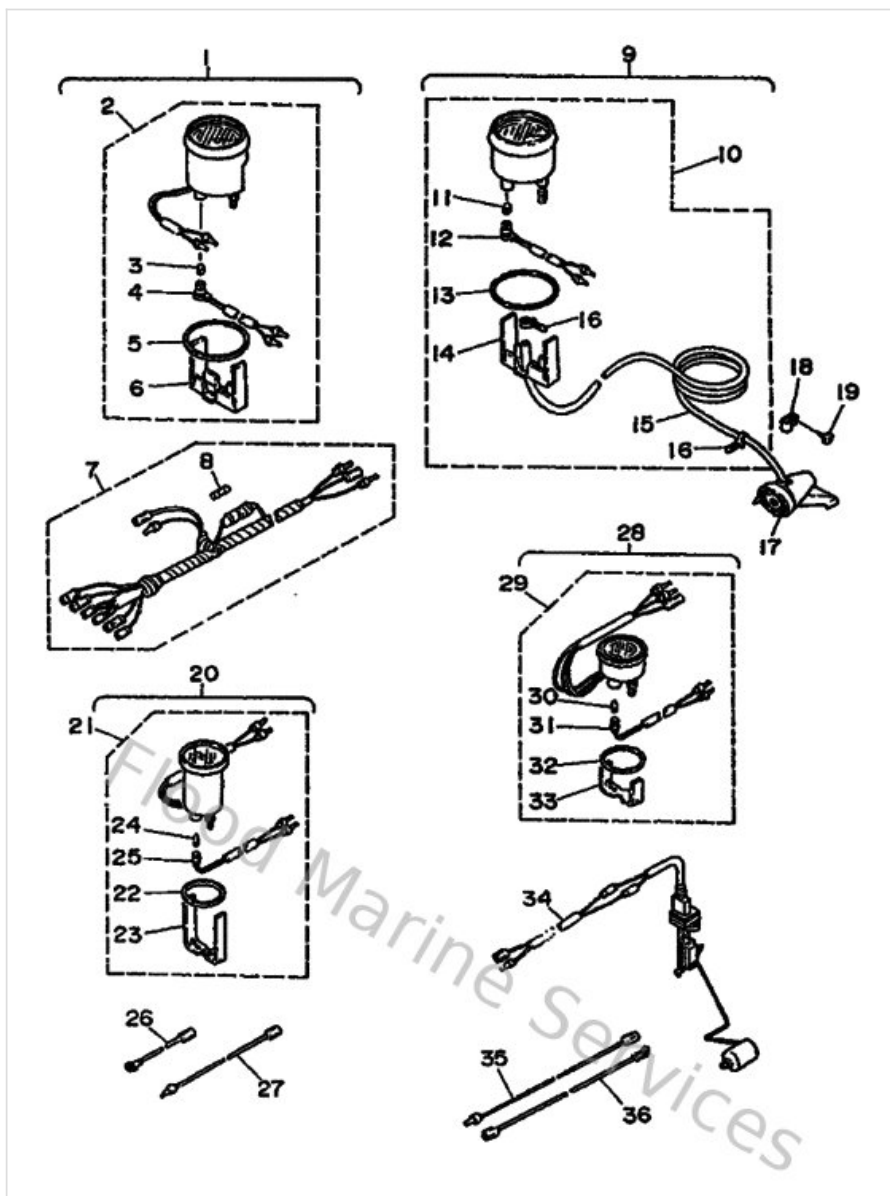
| Ref | Part | |
|-----|---|-------------------------|
| 16 | 688825401200 Neutral switch assembly | Buy now |
| 17 | 6L2825540000 Stay, neutral switch | Buy now |
| 18 | 970130601200 Bolt(gh1) | Buy now |
| 19 | 929900610000 Washer(6a1) | Buy now |

Optional Parts 3



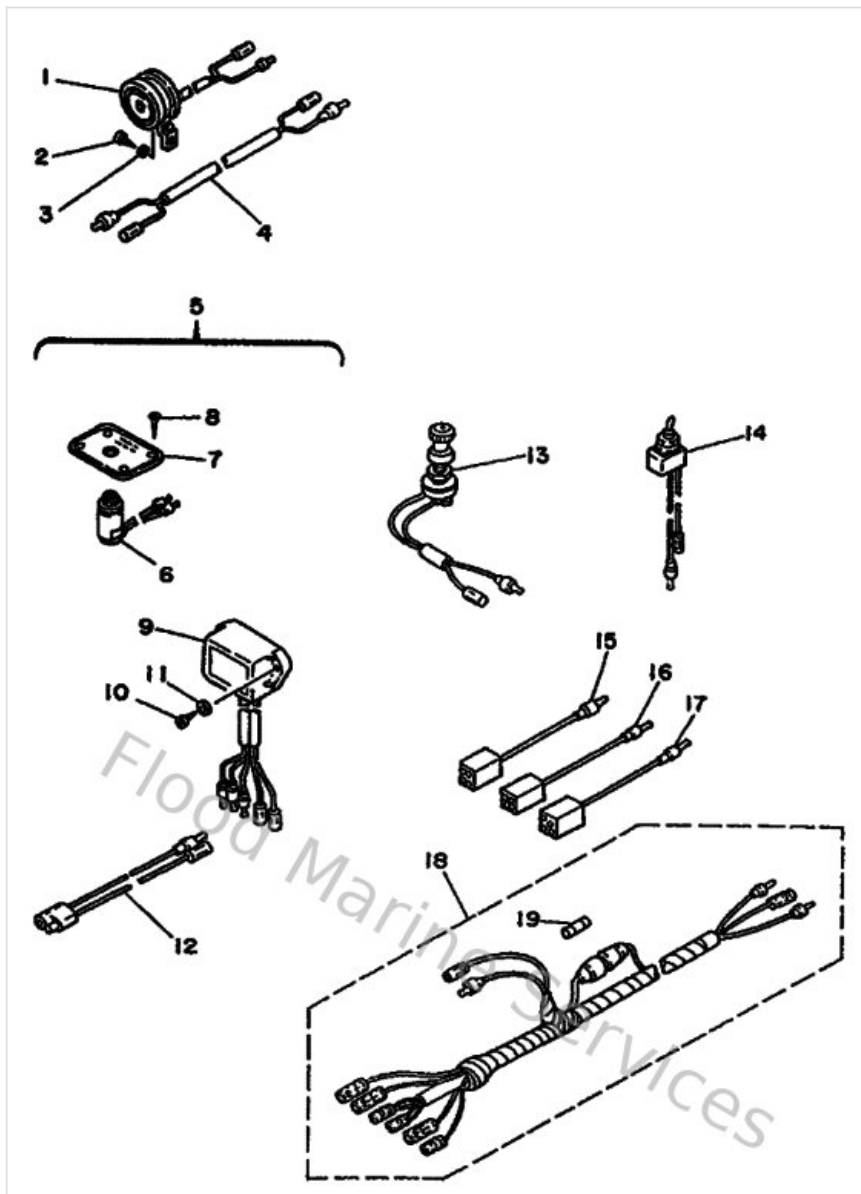
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6Y5W00801200 Tachometer kit | Buy now |
| 2 | 6Y5835401200 Tachometer assembly | Buy now |
| 3 | 688835160000 Bulb, pilot (t6.5, 12v-1.7w) | Buy now |
| 4 | 688835360000 Socket, meter | Buy now |
| 5 | 6Y5835230000 Damper | Buy now |
| 6 | 6Y5835140000 Plate, fitting | Buy now |
| 7 | 6Y5835530000 Wire, lead (l=2.5m) | Buy now |
| 8 | 1E6821510000 Fuse (10a) | Buy now |
| 9 | 6Y5W00814000 Speedometer Kit | Buy now |
| 12 | 6Y5835361000 Socket, meter | Buy now |
| 15 | 6Y5835571000 Tube (8m) | Buy now |
| 16 | 9046511M1000 Clamp | Buy now |
| 17 | 688835560000 Sender (with hose l:6m/d:4mm) | Buy now |
| 18 | 906013140200 021-58119-01 clip,nylon 14 | Buy now |
| 19 | 977804011500 Screw,panh.tapping | Buy now |

Optional Parts 3



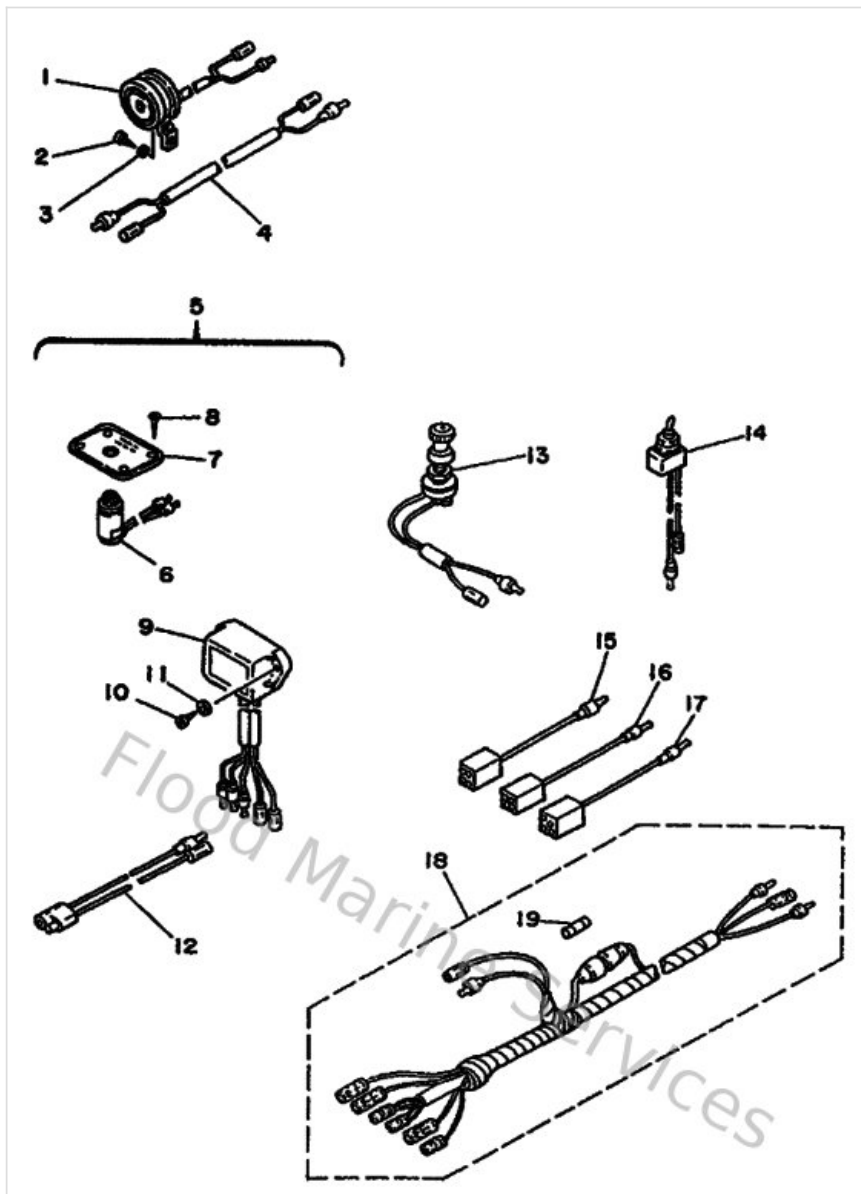
| Ref | Part | |
|-----|--|-------------------------|
| 20 | 6Y5W00883100 Hour meter kit | Buy now |
| 21 | 6Y5835041100 Hour meter assembly (digital) | Buy now |
| 22 | 688836640000 Damper | Buy now |
| 23 | 6Y5835770000 Plate, fitting | Buy now |
| 24 | 6Y5835180000 Bulb (12v-1.7w) t6.5 | Buy now |
| 25 | 6Y5835360000 Socket, meter | Buy now |
| 26 | 66383553A000 Wire, lead | Buy now |
| 27 | 66383553Y000 Wire, lead | Buy now |
| 28 | 6Y5W00882000 Fuel meter kit | Buy now |
| 29 | 6Y5857500000 Fuel meter assembly | Buy now |
| 33 | 6Y5835440000 Plate, fitting | Buy now |
| 34 | 688857520100 Sender unit assembly, fuel meter | Buy now |

Optional Parts 4



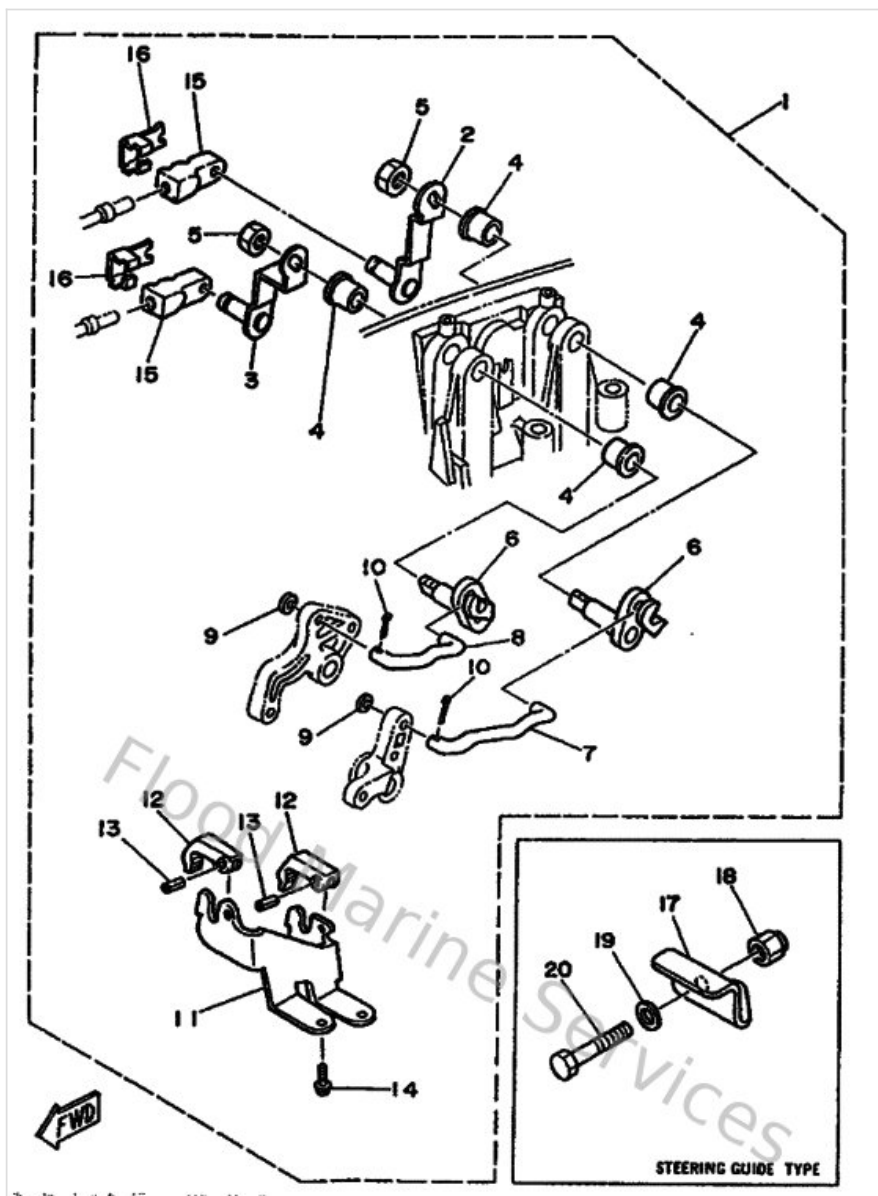
| Ref | Part | |
|-----|--|-------------------------|
| 1 | 688833831100 Buzzer | Buy now |
| 2 | 977806051600 Screw, panhead tapping (j20) | Buy now |
| 3 | 929900560000 Washer, plain (646) | Buy now |
| 4 | 688833731000 Lead, horn | Buy now |
| 6 | 663843010100 Pilot lamp ass'y | Buy now |
| 7 | 663843090000 Plate set | Buy now |
| 8 | 954283131600 Screw, round tapping | Buy now |
| 10 | 977806052000 Screw, tapping(6k8) | Buy now |
| 11 | 929900660000 Washer, plain (646) | Buy now |
| 12 | 663825210900 Wire, Lead | Buy now |
| 13 | 688825200000 Lamp switch assembly | Buy now |
| 14 | 688825260000 Switch, lamp | Buy now |
| 15 | 6Y5821490000 Wire, lead 3 | Buy now |
| 16 | 6Y5821170000 Wire, lead | Buy now |
| 17 | 6Y5825210000 Wire, lead | Buy now |

Optional Parts 4



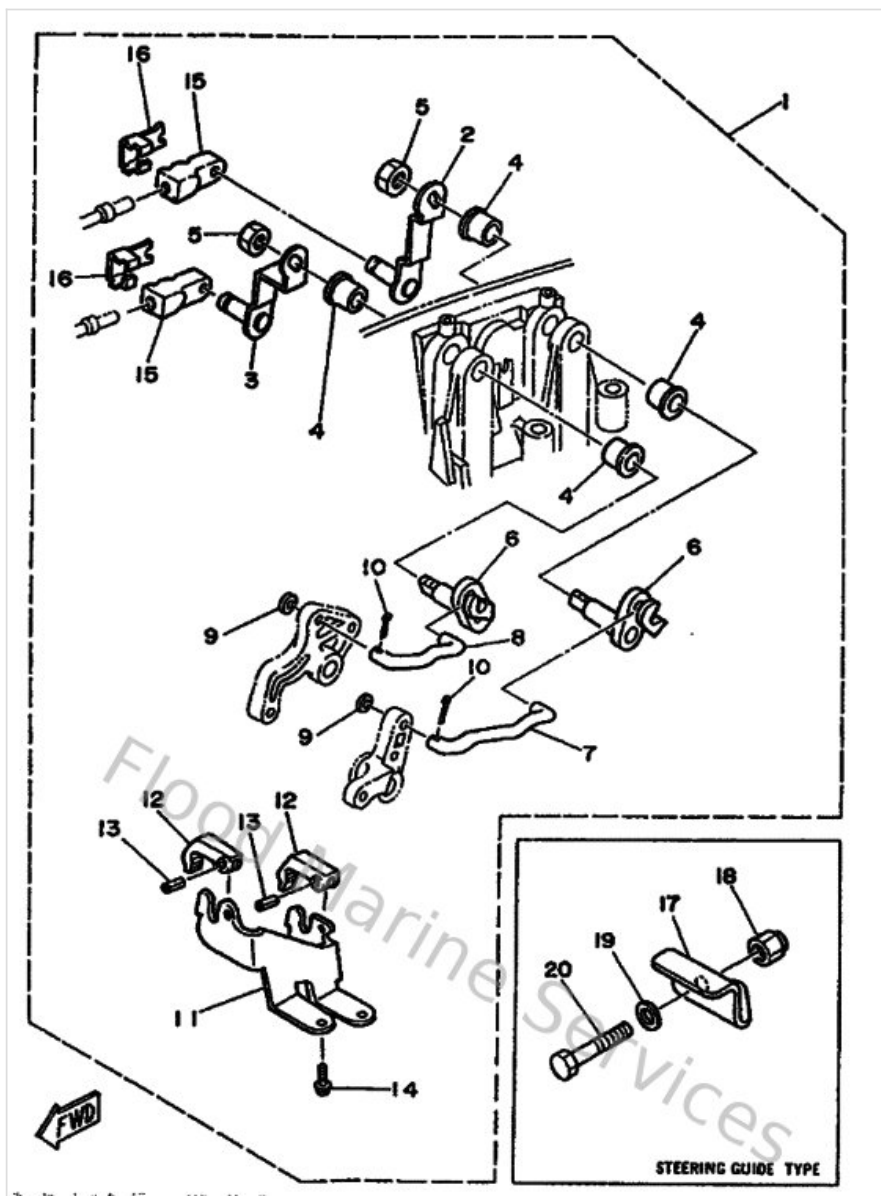
| Ref | Part | |
|-----|---|-------------------------|
| 18 | 6Y5835530000 Wire, lead (l=2.5m) | Buy now |
| 19 | 1E6821510000 Fuse (10a) | Buy now |

Remo Con Attachment



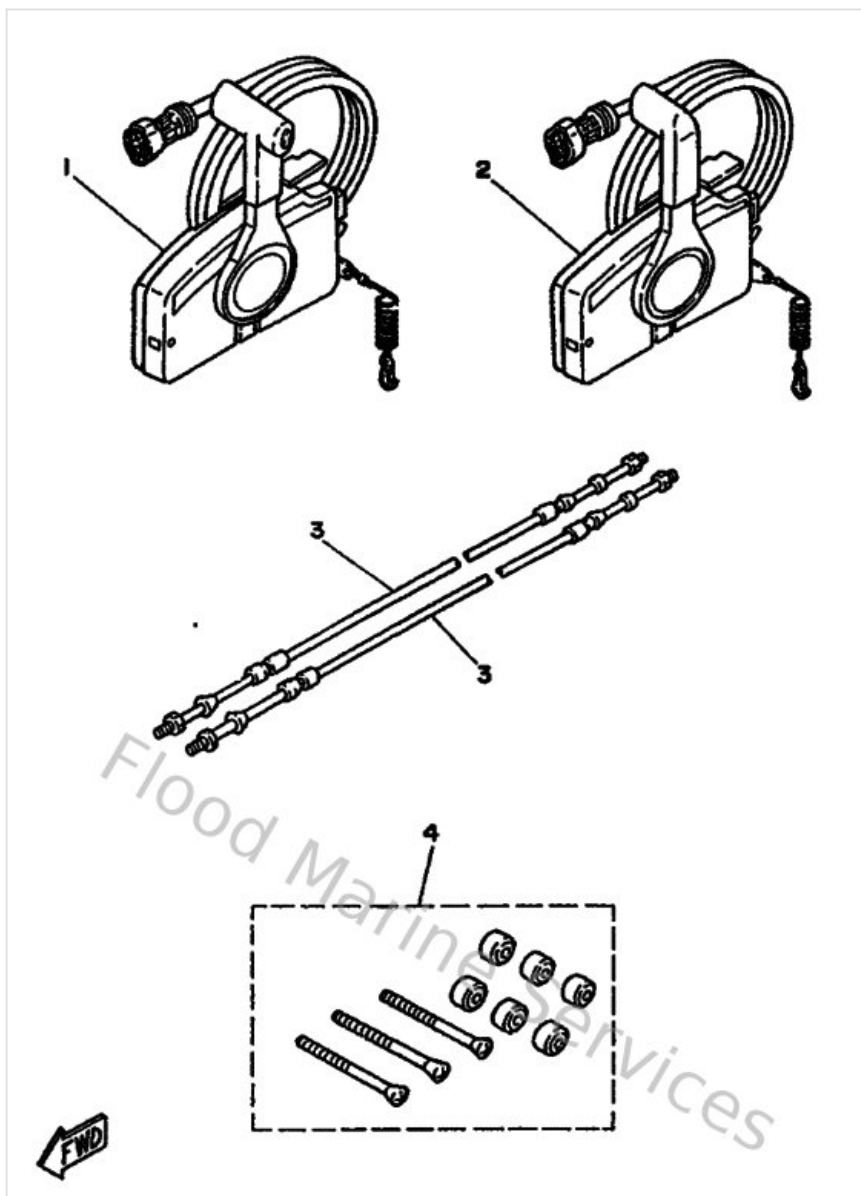
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L2485011100 Remote cont. attachment assembly. | Buy now |
| 2 | 6L2485440100 Lever, shiftcontrol | Buy now |
| 3 | 6L2485340100 Throttle lever, control | Buy now |
| 4 | 903861000900 Bushing 6484418600 | Buy now |
| 5 | 957800830000 Nut, nylon (6j8) | Buy now |
| 6 | 6L2421540100 Lever, throttle control | Buy now |
| 7 | 6L2421910100 Rod 1 | Buy now |
| 8 | 6L2421920000 Rod 2 | Buy now |
| 9 | 902020508800 Washer, plate (666) | Buy now |
| 10 | 914902001000 Pin, cotter | Buy now |
| 11 | 6L2485310000 Bracket, remote control 1 | Buy now |
| 12 | 682485385000 Clamp, cable | Buy now |
| 13 | 916903001200 Pin, spring | Buy now |
| 14 | 9010506M2300 Bolt (6g1) | Buy now |
| 15 | 6G8263630000 End, wire 1 | Buy now |

Remo Con Attachment



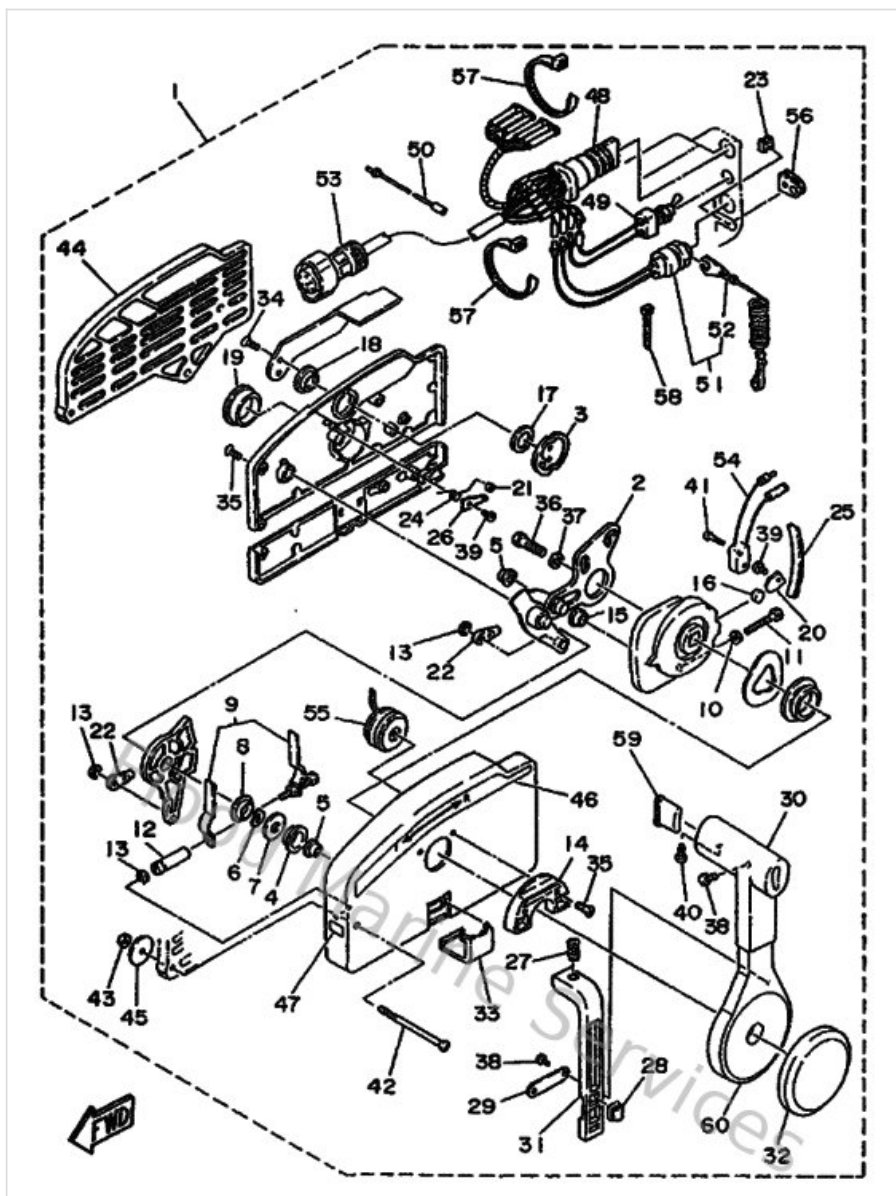
| Ref | Part | |
|-----|---|-------------------------|
| 16 | 6G8263640000 End, wire 2 | Buy now |
| 17 | 6L2485110000 Hook, steering | Buy now |
| 18 | 901851002700 Nut, self-locking | Buy now |
| 19 | 929901060000 Washer, plate | Buy now |
| 20 | 973951004000 Bolt, hexagon deep recess | Buy now |

Remote Control



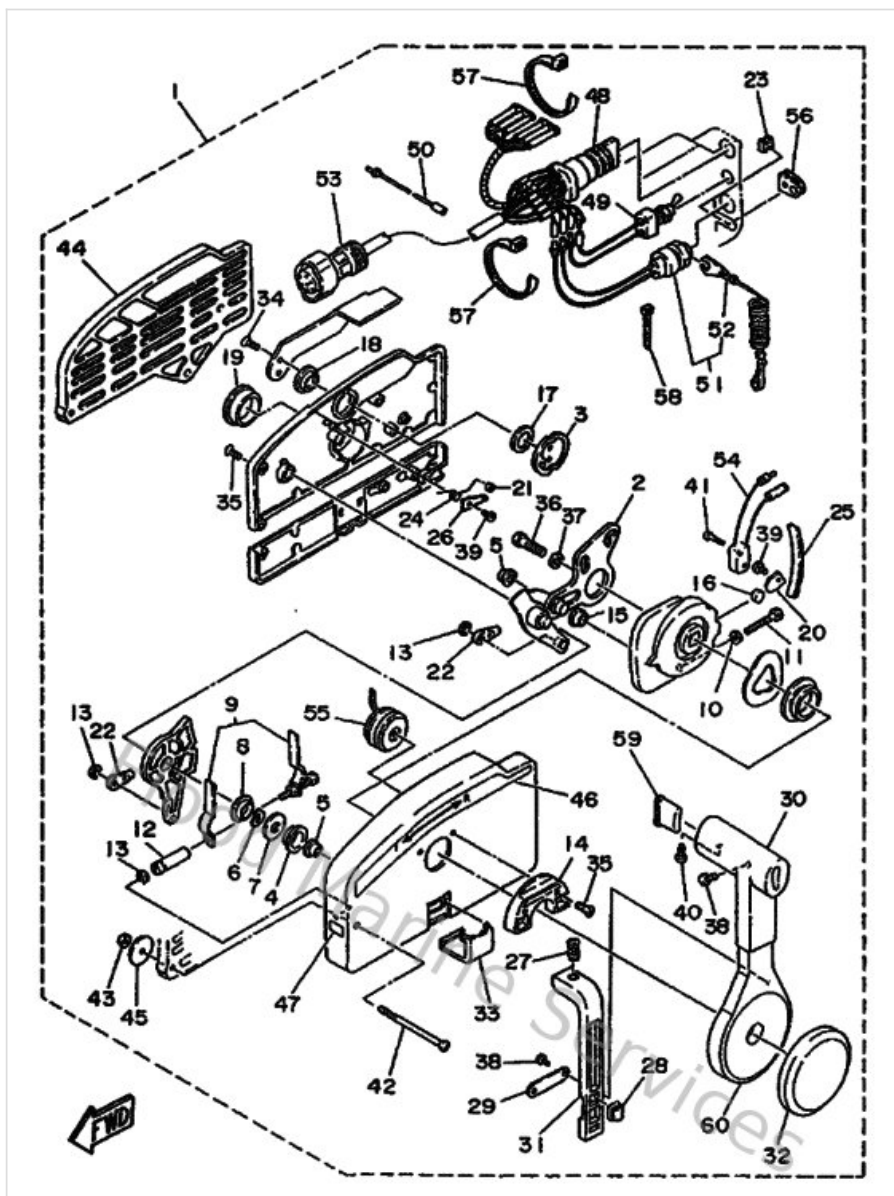
| Ref | Part | |
|-----|--|-------------------------|
| 1 | 703482301100 Remote control assembly (7p) | Buy now |
| 2 | 703482201100 Remote control assembly (7p) | Buy now |
| 3 | 701483200000 Cable, Remote Control L=12F | Buy now |
| 4 | 703482900100 Twin attachment | Buy now |

Remote Control Assy 1



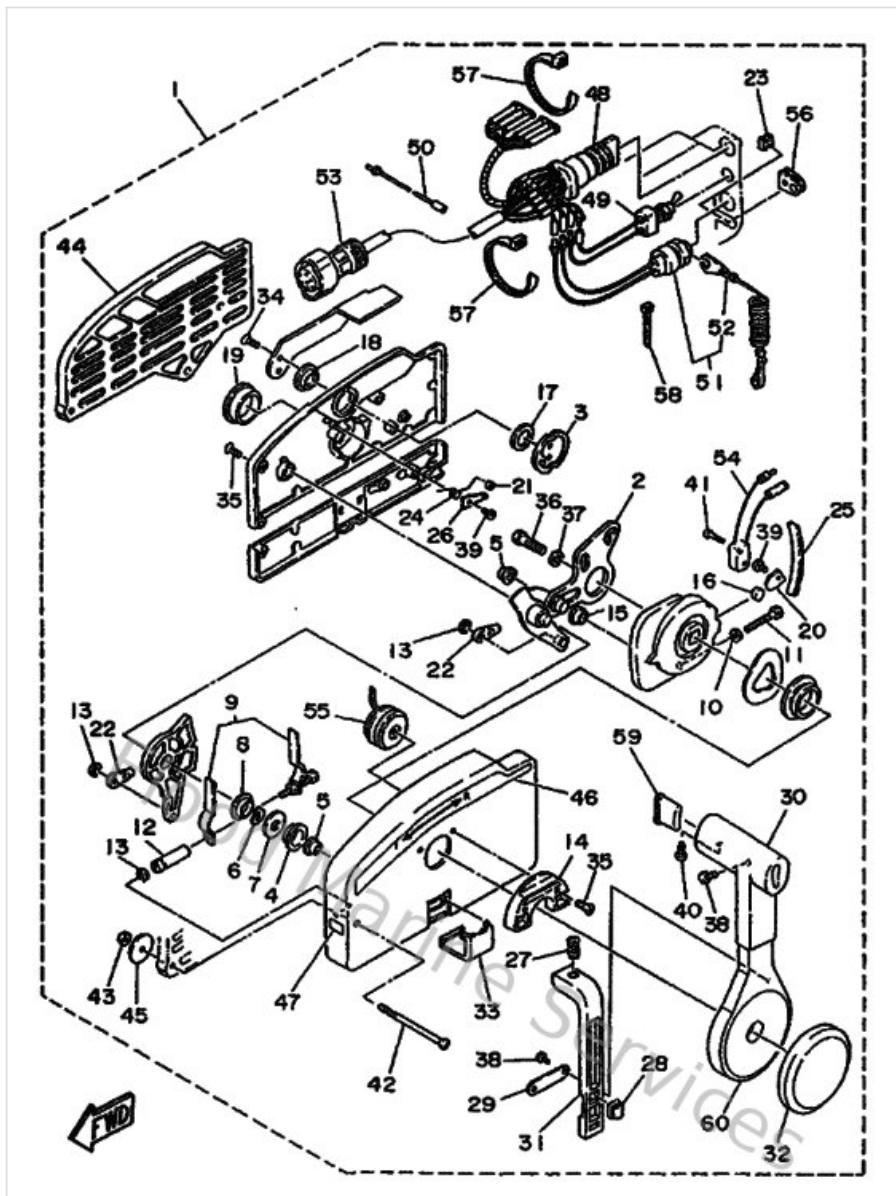
| Ref | Part | |
|-----|--|-------------------------|
| 1 | 703482301100 Remote control assembly (7p) | Buy now |
| 2 | 703482611000 Arm, throttle | Buy now |
| 3 | 703481530000 Shaft, free accel. | Buy now |
| 4 | 703482350000 Bushing | Buy now |
| 5 | 703482730000 Bushing | Buy now |
| 7 | 703482680000 Spacer 3 | Buy now |
| 9 | 703482640000 Throttle, friction | Buy now |
| 10 | 953800560000 Nut, hexagon (663) | Buy now |
| 12 | 703482650000 Shaft Friction | Buy now |
| 13 | 934300602400 Circlip (701) | Buy now |
| 14 | 703482450000 Plate, lock | Buy now |
| 15 | 703482520000 Roller, cam | Buy now |
| 16 | 701482480000 Roller, free accel | Buy now |
| 17 | 703481980000 Washer, wave 3 | Buy now |
| 18 | 703482430000 Bushing 3 | Buy now |

Remote Control Assy 1



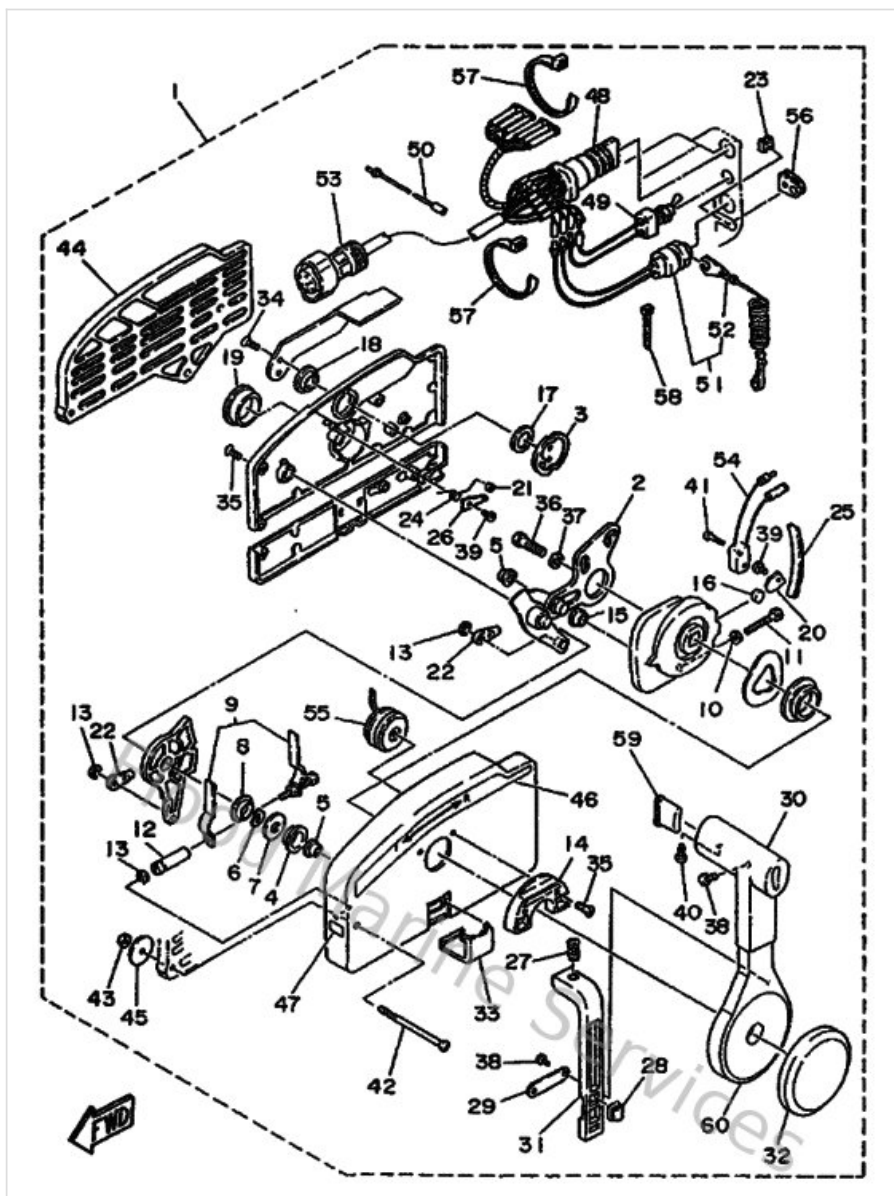
| Ref | Part | |
|-----|---|-------------------------|
| 19 | 703482360000 Bushing | Buy now |
| 20 | 703481890000 Retainer | Buy now |
| 21 | 703482340000 Roller, detent | Buy now |
| 22 | 703483450100 Cable end, remote control 2 | Buy now |
| 23 | 703483580000 Anchor, cable | Buy now |
| 24 | 703482440000 Spring, free accel. | Buy now |
| 25 | 703482380000 Spring, detent | Buy now |
| 26 | 703482460000 Spacer 1 | Buy now |
| 27 | 703482270000 Spring, neutral lock | Buy now |
| 29 | 703482260000 Plate, stopper | Buy now |
| 30 | 703482220000 Grip, control lever | Buy now |
| 31 | 703482230000 Lock, neutral | Buy now |
| 32 | 703482250000 Cover | Buy now |
| 33 | 703482190000 Cover, lead | Buy now |
| 34 | 987800501200 Screw(617) | Buy now |

Remote Control Assy 1



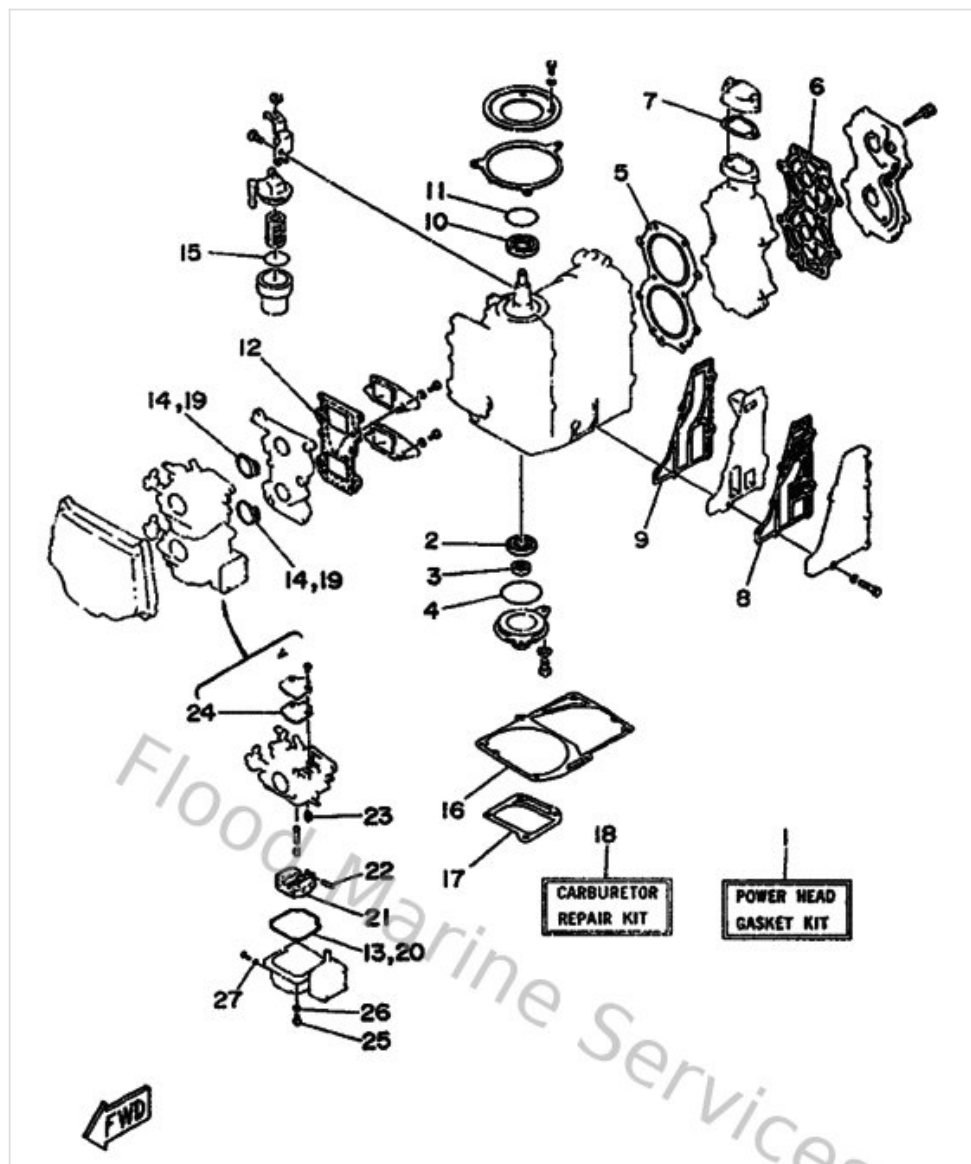
| Ref | Part | |
|-----|---|-------------------------|
| 35 | 987800501600 Ybs53-516 screw,flat head | Buy now |
| 36 | 973950803000 Bolt, hexagon (fj1) | Buy now |
| 37 | 929900860000 Washer, plain (663) | Buy now |
| 38 | 985800401000 Screw, pan head (e56) | Buy now |
| 39 | 985800400600 Screw, pan head (7h3) | Buy now |
| 40 | 978850501000 Screw, pan head(62x) | Buy now |
| 41 | 985800301500 Screw, pan head (n151) | Buy now |
| 42 | 926800609000 Screw | Buy now |
| 43 | 953800660000 Nut(661) | Buy now |
| 44 | 703482931000 Spacer, remote control | Buy now |
| 45 | 701482870000 Washer 1 | Buy now |
| 46 | 703482150000 Graphic | Buy now |
| 48 | 703825101000 Main switch assembly | Buy now |
| 50 | 703825310000 Wire, lead | Buy now |
| 51 | 688825750100 Engine stop switch assembly | Buy now |

Remote Control Assy 1



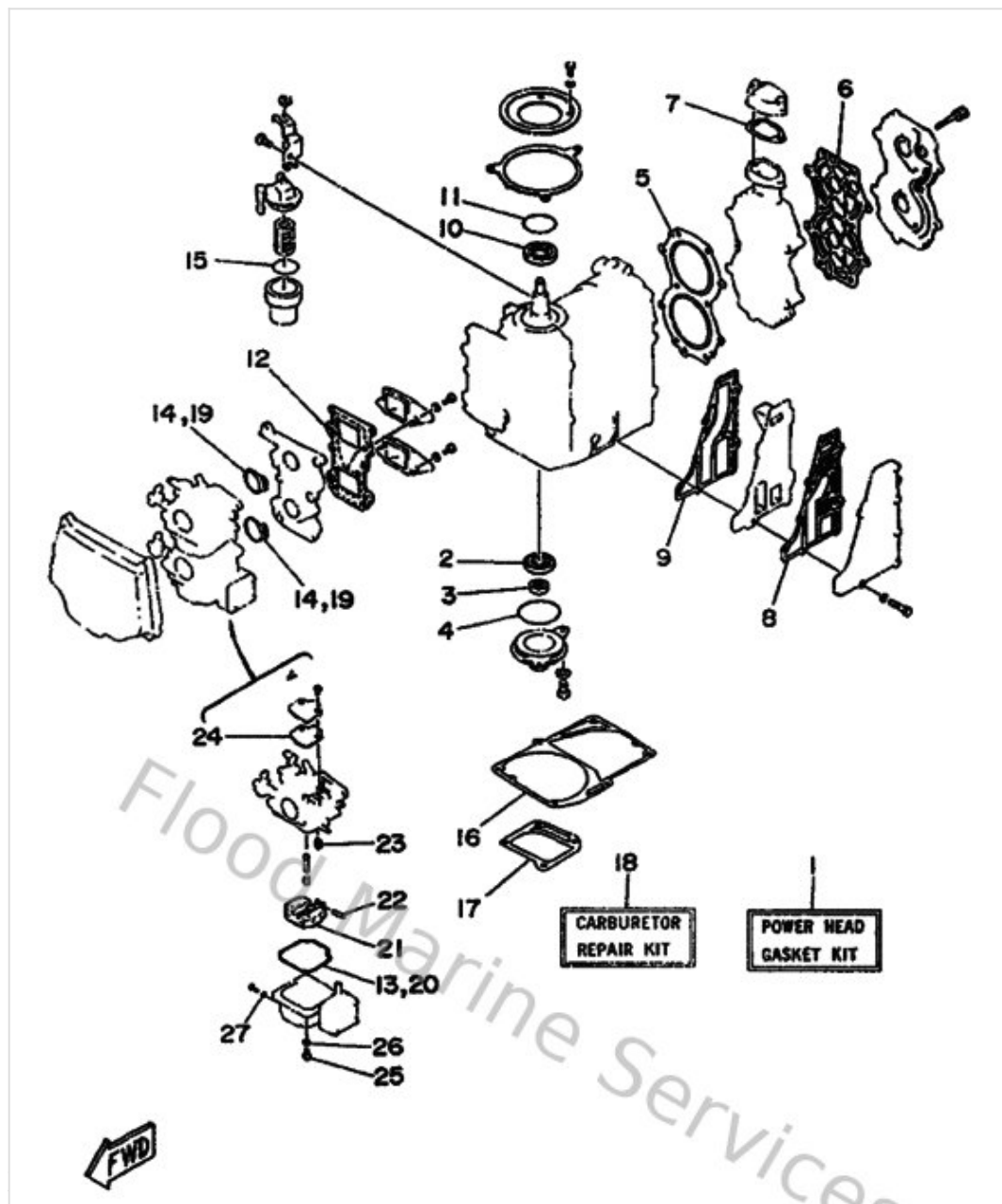
| Ref | Part | |
|-----|---|-------------------------|
| 52 | 682825560000 Lanyard, stop switch | Buy now |
| 53 | 688825862100 Extension, wire harness | Buy now |
| 54 | 703825400000 Neutral switch assembly | Buy now |
| 55 | 703833830100 Buzzer | Buy now |
| 56 | 703482840000 Grommet | Buy now |
| 57 | 904651316900 Band | Buy now |
| 58 | 80L263970000 Band | Buy now |
| 59 | 703482240000 Cover, control lever | Buy now |
| 60 | 703482210000 Grip | Buy now |

Repair Kit 1



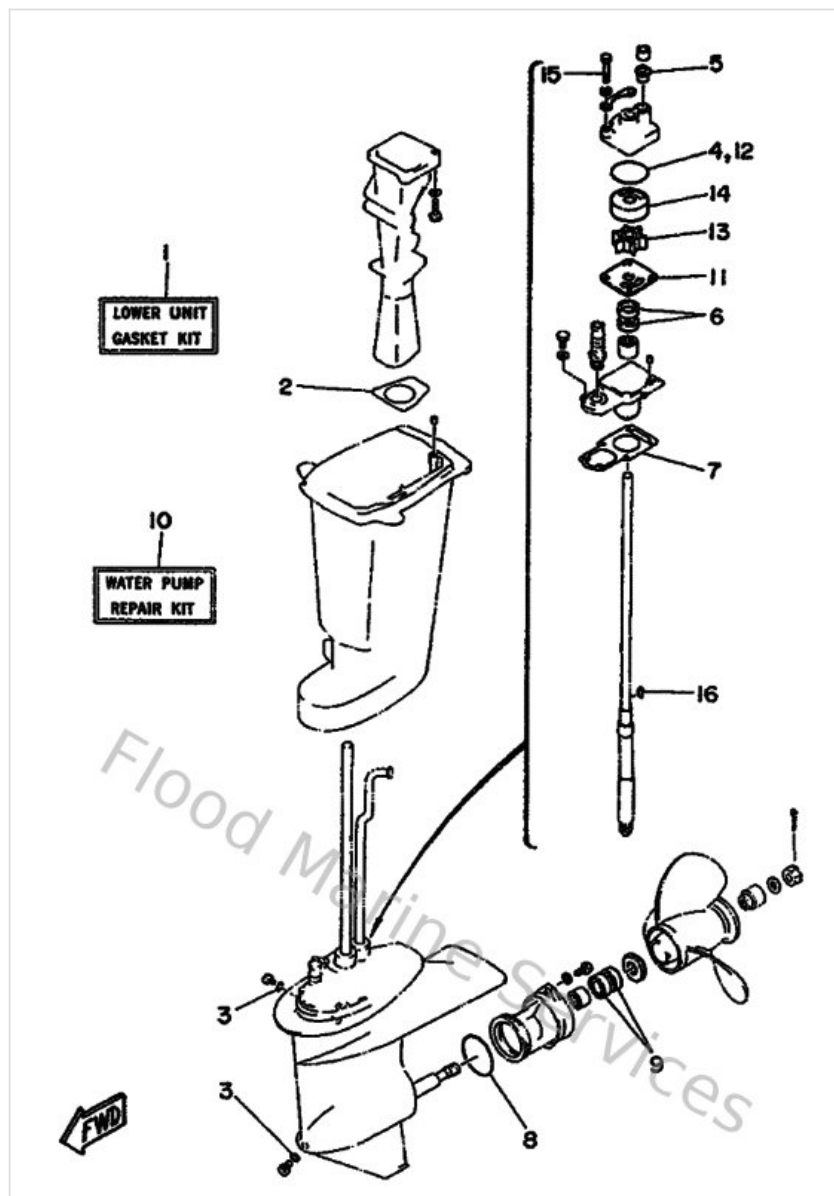
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L2W00010100 Gasket kit | Buy now |
| 2 | 931022514200 Oil seal (24.8x38x7-662) | Buy now |
| 3 | 9310113M3700 Oil seal(6a4) | Buy now |
| 4 | 9321056M8000 O-ring(6j8) | Buy now |
| 5 | 6L2111810000 Gasket, cylinder head 1 | Buy now |
| 6 | 6L211193A100 Gasket, head cover 1 | Buy now |
| 7 | 6H4124140000 Gasket, cover | Buy now |
| 8 | 6L2411140000 Gasket, exhaust outer cover | Buy now |
| 9 | 6L2411120000 Gasket, exhaust inner cover | Buy now |
| 10 | 9310226M2700 Oil seal(6j8) | Buy now |
| 11 | 932104215900 O-ring (647) | Buy now |
| 12 | 6L2136210000 Gasket, valve seat | Buy now |
| 13 | 6L2143840000 Gasket, float chamber | Buy now |
| 14 | 6L2141980000 Gasket | Buy now |
| 15 | 9321037M2500 O-ring (655) | Buy now |

Repair Kit 1



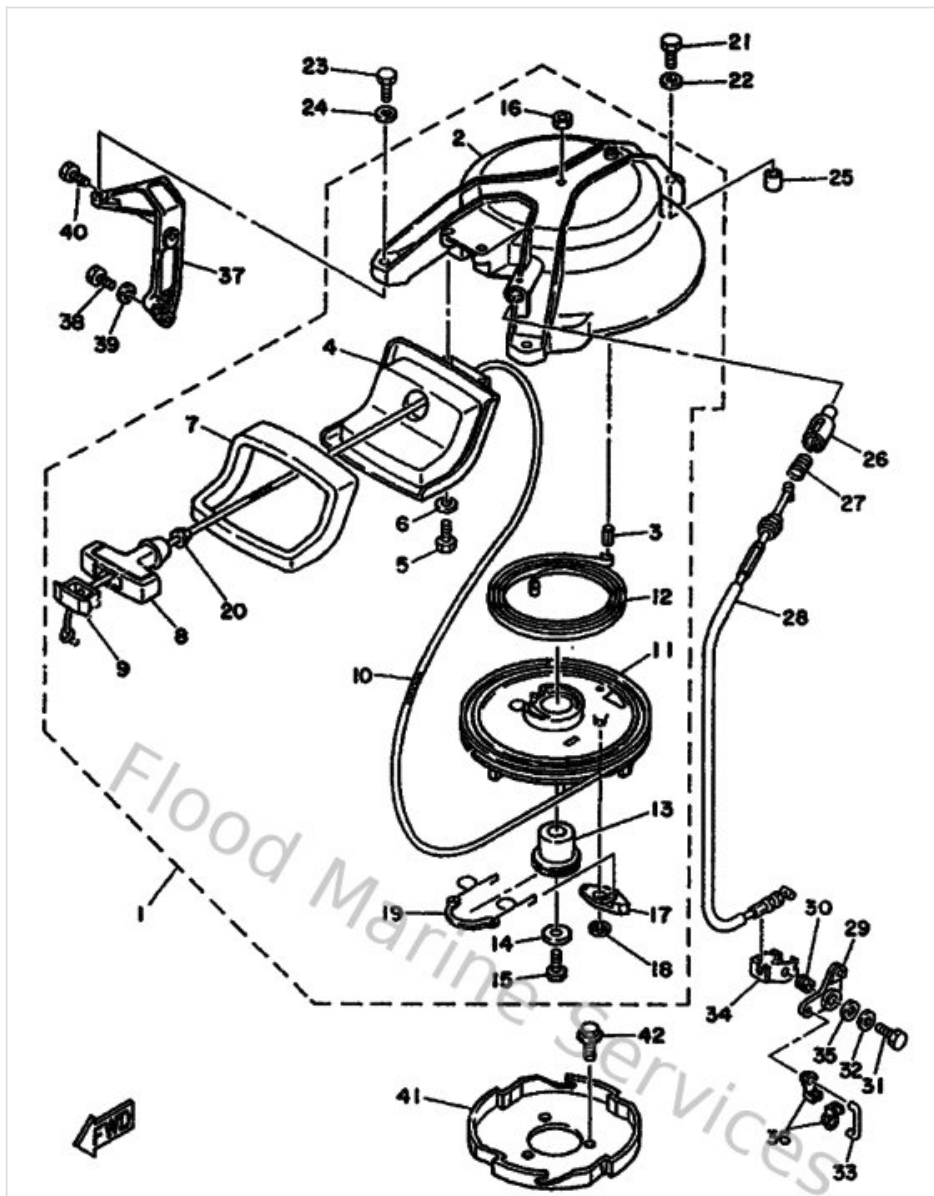
| Ref | Part | |
|-----|--|-------------------------|
| 16 | 6L2451130000 Gasket, upper casing | Buy now |
| 17 | 6L2411330100 Gasket, exhaust manifold 1 | Buy now |
| 18 | 6L2W00930000 Carburetor repair kit | Buy now |
| 21 | 6L2143850000 Float | Buy now |
| 22 | 6E5143860100 Pin, float | Buy now |
| 23 | 6L2143920000 Valve, needle | Buy now |
| 24 | 6L2143990000 Gasket | Buy now |
| 25 | 985800401200 Screw, pan head (686) | Buy now |
| 26 | 929900410000 Ybs67-4 washer, spring | Buy now |
| 27 | 6L2143980000 Gasket | Buy now |

Repair Kit 2



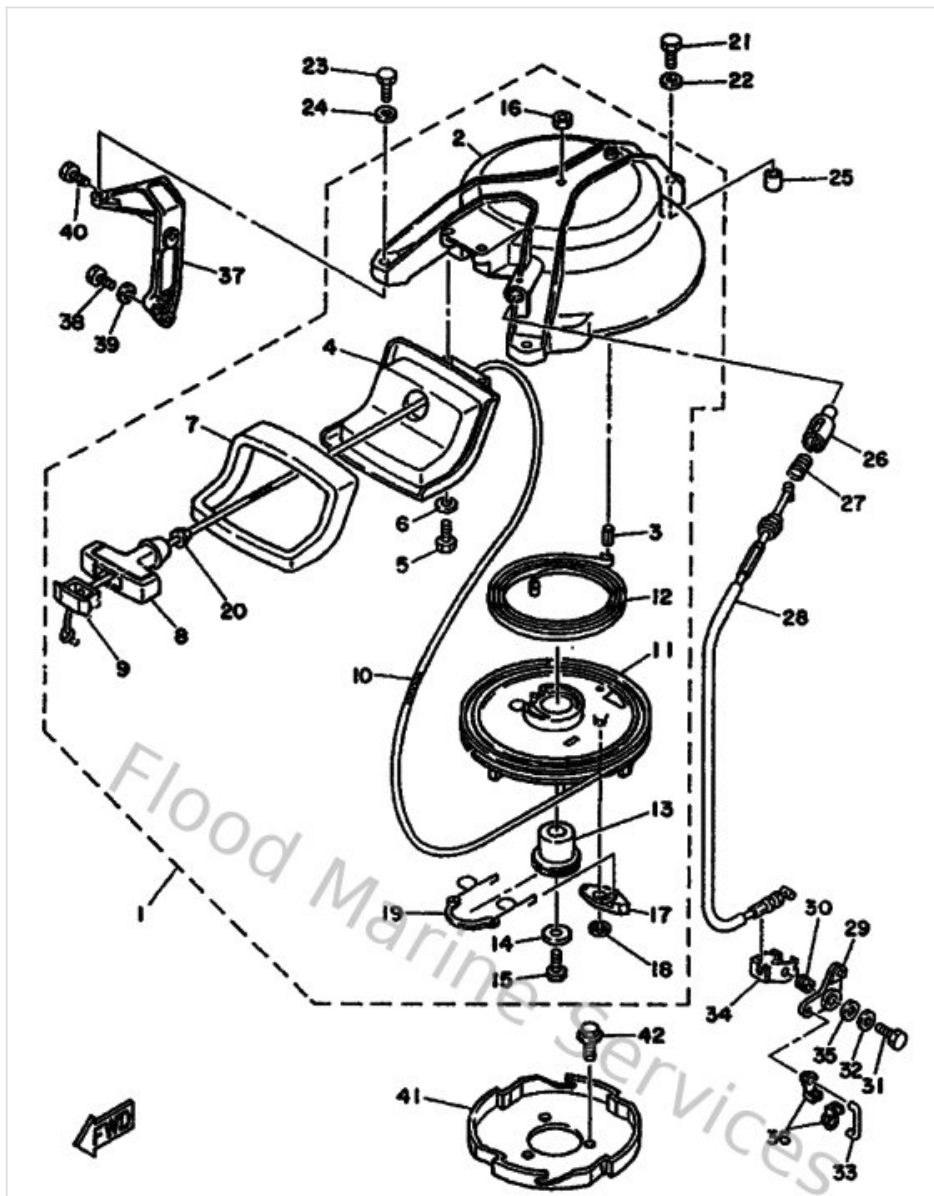
| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6L2W00012200 Gasket kit | Buy now |
| 2 | 6L2411340000 Gasket, exhaust manifold | Buy now |
| 3 | 904300802000 Gasket | Buy now |
| 4 | 932104516100 O-ring | Buy now |
| 5 | 6L2443670000 Damper, water seal 3 | Buy now |
| 6 | 931012004800 Oil seal (20x30x6-648) | Buy now |
| 7 | 6L245315A000 Packing, lower casing | Buy now |
| 8 | 9321060MA300 O-ring(6j8) | Buy now |
| 9 | 9310120M0700 Oil seal | Buy now |
| 10 | 6L2W00780000 Water pump repair kit | Buy now |
| 11 | 6L2443230000 Outer plate, cartridge | Buy now |
| 13 | 6L2443520000 Impeller | Buy now |
| 14 | 6L2443220000 Insert, cartridge | Buy now |
| 15 | 973950604000 Bolt (682) | Buy now |
| 16 | 902800302400 Key, woodruff(662) | Buy now |

Starter



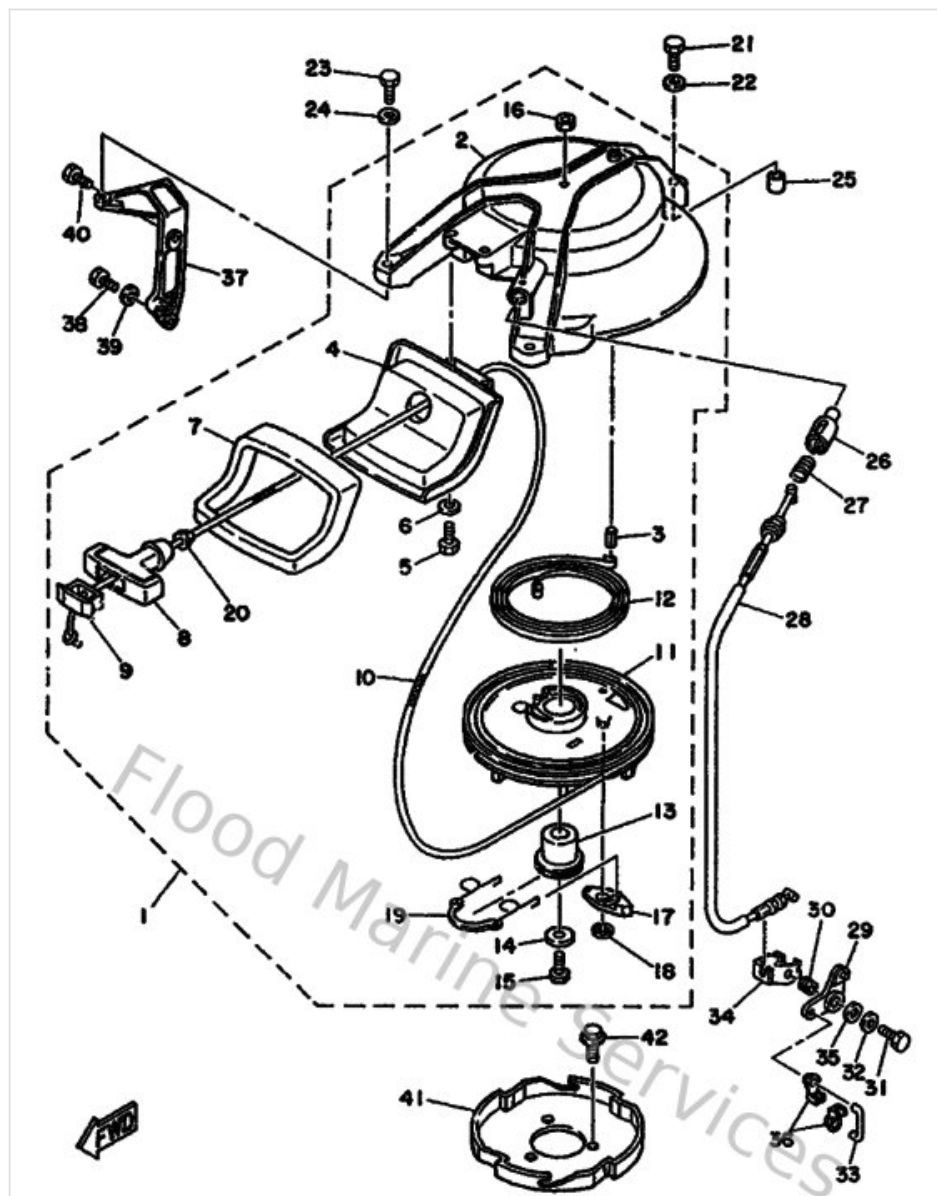
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L2157100100 Starter assembly | Buy now |
| 2 | 6L2157110094 Case, starter | Buy now |
| 3 | 916904001400 Pin, spring (6f2) | Buy now |
| 4 | 6L2157580094 Guide, rope | Buy now |
| 5 | 970950601600 Bolt, hexagon deep recess | Buy now |
| 6 | 929900660000 Washer, plain (646) | Buy now |
| 7 | 6L2157620000 Seal, rubber 2 | Buy now |
| 8 | 689157550100 Handle, starter | Buy now |
| 9 | 6F5157790200 Cover | Buy now |
| 11 | 6J8157140000 Drum, sheave | Buy now |
| 12 | 9051008M0400 Spring, spiral (677) | Buy now |
| 13 | 677157170100 Shaft | Buy now |
| 14 | 90201065F300 Washer, plate | Buy now |
| 15 | 973130602500 Bolt | Buy now |
| 16 | 953800670000 Nut | Buy now |

Starter



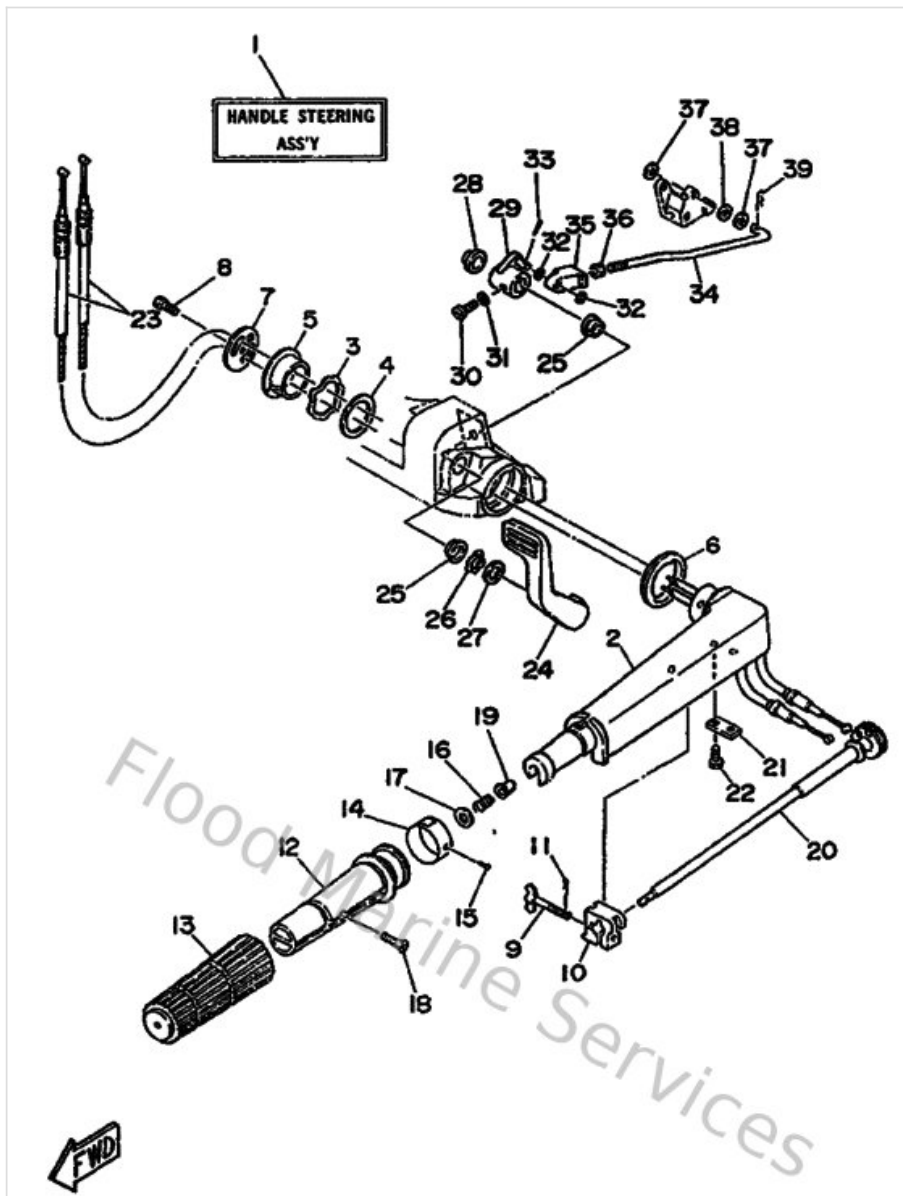
| Ref | Part | |
|-----|---|-------------------------|
| 17 | 676157410300 Pawl, drive | Buy now |
| 18 | 9343006M0200 Circlip (689) | Buy now |
| 19 | 6J8157050000 Spring, drive pawl | Buy now |
| 20 | 6A0157890000 Damper | Buy now |
| 21 | 970800603500 Bolt(j52) | Buy now |
| 23 | 973950602500 Bolt | Buy now |
| 25 | 995101011400 Pin, dowel(3vd) | Buy now |
| 26 | 656157480000 Plunger, starter stop | Buy now |
| 27 | 905011022700 Spring, compreshion(656) | Buy now |
| 28 | 6L2157700000 Cable comp., starter stop | Buy now |
| 29 | 6L2157460000 Arm | Buy now |
| 30 | 9038706M5100 Collar (6g0) | Buy now |
| 31 | 970800602000 Bolt(7u8) | Buy now |
| 32 | 929900610000 Washer(6a1) | Buy now |
| 33 | 6L2157470000 Link | Buy now |

Starter



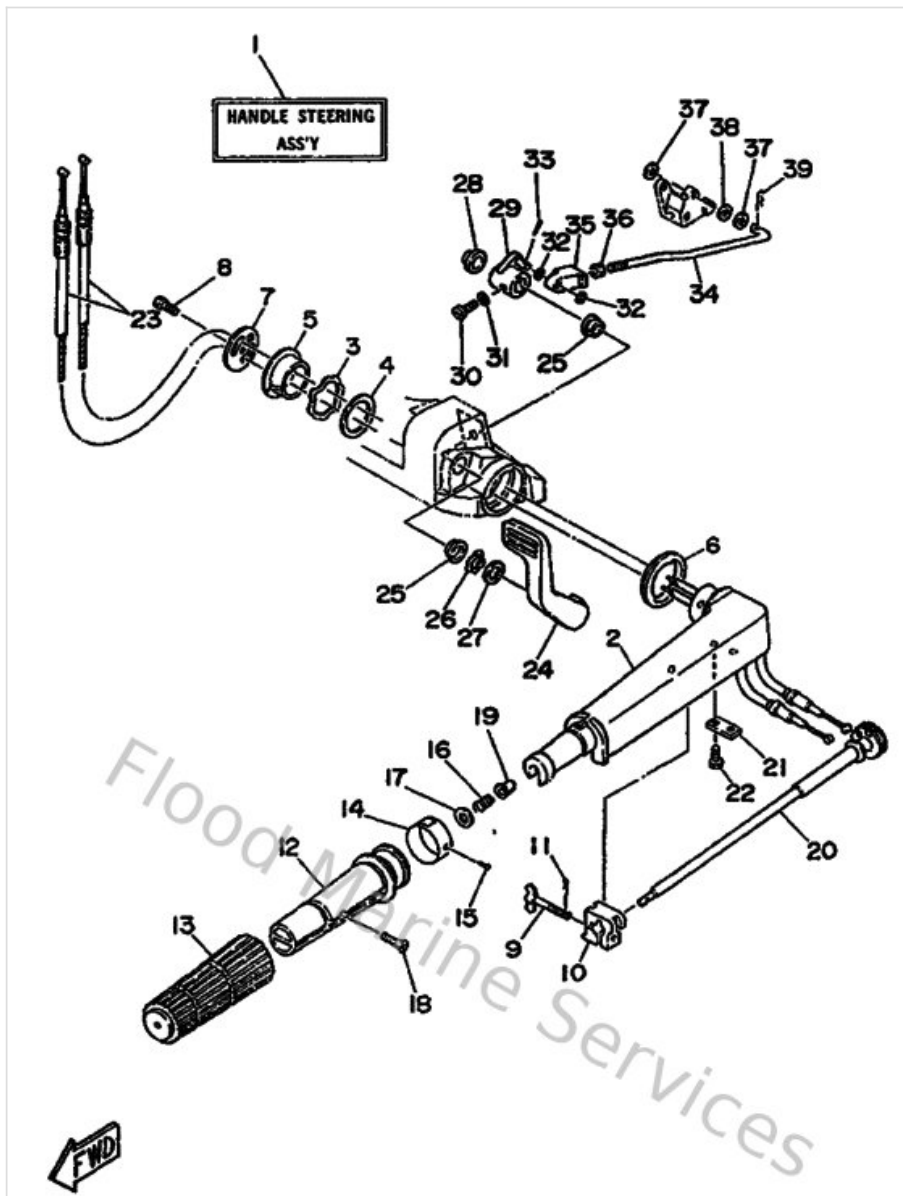
| Ref | Part | |
|-----|---|-------------------------|
| 34 | 6L2157740000 Stay 4 | Buy now |
| 35 | 9020106M6200 Washer, plate (6e5) | Buy now |
| 37 | 6L2157720094 Stay 2 | Buy now |
| 38 | 973130602000 Bolt(7u8) | Buy now |
| 42 | 970270801200 Bolt, hexagon | Buy now |

Steering



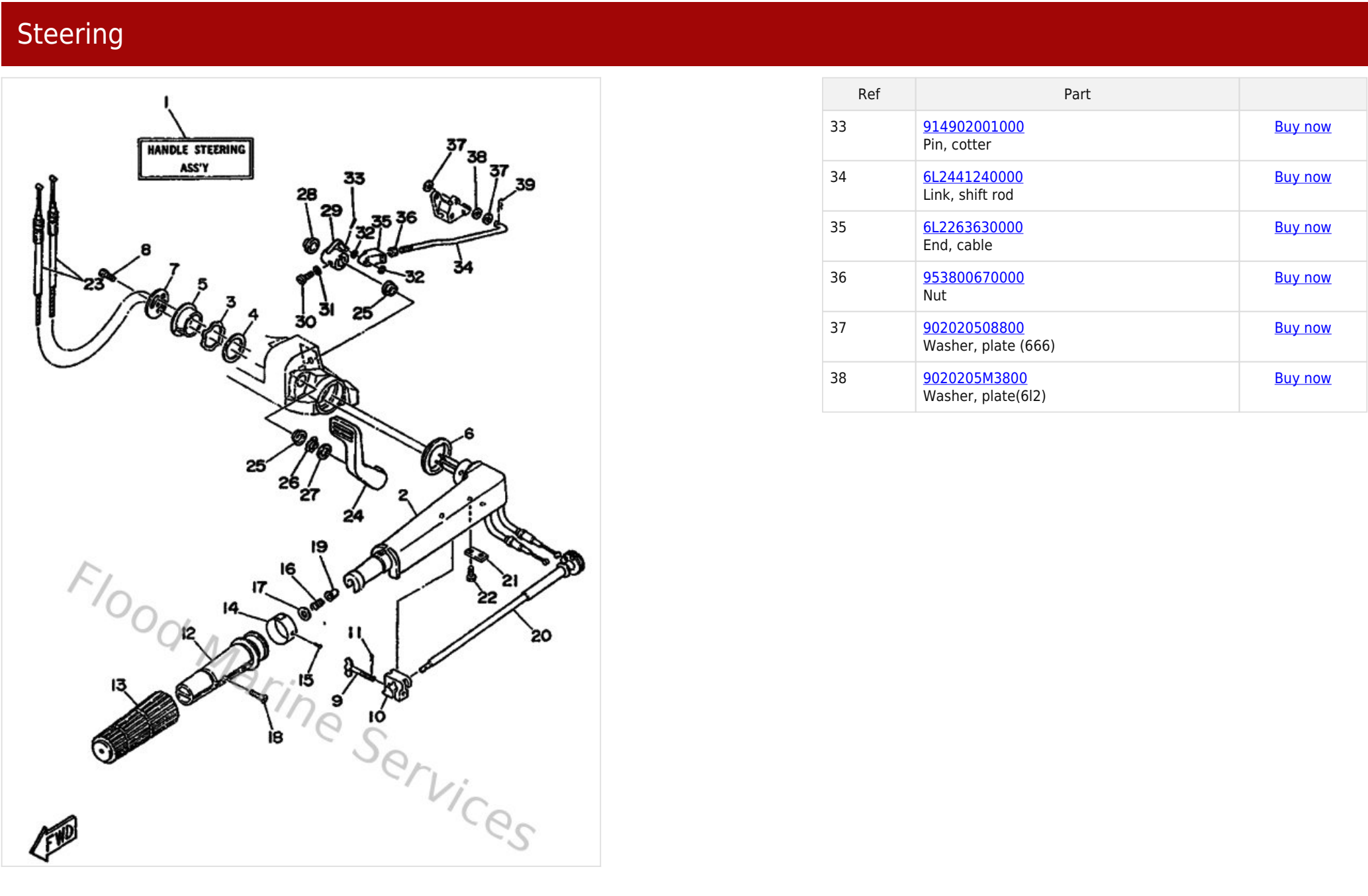
| Ref | Part | |
|-----|---|-------------------------|
| 3 | 9020635M2000 Washer, wave(6j8) | Buy now |
| 4 | 9020235M2400 Washer (6g1) | Buy now |
| 5 | 9038634M4000 Bushing (6g1) | Buy now |
| 6 | 9038643M7900 Bush(6l5) | Buy now |
| 7 | 6G1421310100 Cover, handle steering | Buy now |
| 8 | 970950601600 Bolt, hexagon deep recess | Buy now |
| 9 | 6G1421250100 Bolt, friction adjusting | Buy now |
| 10 | 6G1421260000 Piece, friction | Buy now |
| 11 | 914901601000 Pin, cotter | Buy now |
| 12 | 664421190000 Grip, steering handle | Buy now |
| 13 | 6G1421770000 Rubber, handle | Buy now |
| 14 | 6L2421370000 Indicator, throttle | Buy now |
| 15 | 9026902M0900 Rivet(6l5) | Buy now |
| 16 | 905012321500 Spring (655) | Buy now |
| 17 | 929901060000 Washer, plate | Buy now |

Steering



| Ref | Part | |
|-----|---|-------------------------|
| 18 | 901520501100 Screw, countersunk | Buy now |
| 19 | 903860803200 Bushing (650) | Buy now |
| 20 | 6G1421380100 Lever, throttle | Buy now |
| 21 | 6E0421590200 Stay | Buy now |
| 22 | 970950501200 Bolt, hexagon | Buy now |
| 23 | 6L2263010000 Throttle cable assembly | Buy now |
| 24 | 6L2441110094 Handle, gear shift | Buy now |
| 25 | 9038615M7300 Bush(6I2) | Buy now |
| 26 | 9020615M1800 Washer, wave(6I2) | Buy now |
| 27 | 9020215M3700 Washer, plate(6I2) | Buy now |
| 28 | 9038612M7200 Bush(6I2) | Buy now |
| 29 | 6L2441250000 Lever, shift rod | Buy now |
| 30 | 970800602000 Bolt(7u8) | Buy now |
| 31 | 929900660000 Washer, plain (646) | Buy now |
| 32 | 902020600900 Washer plate 626427510000 | Buy now |

Steering

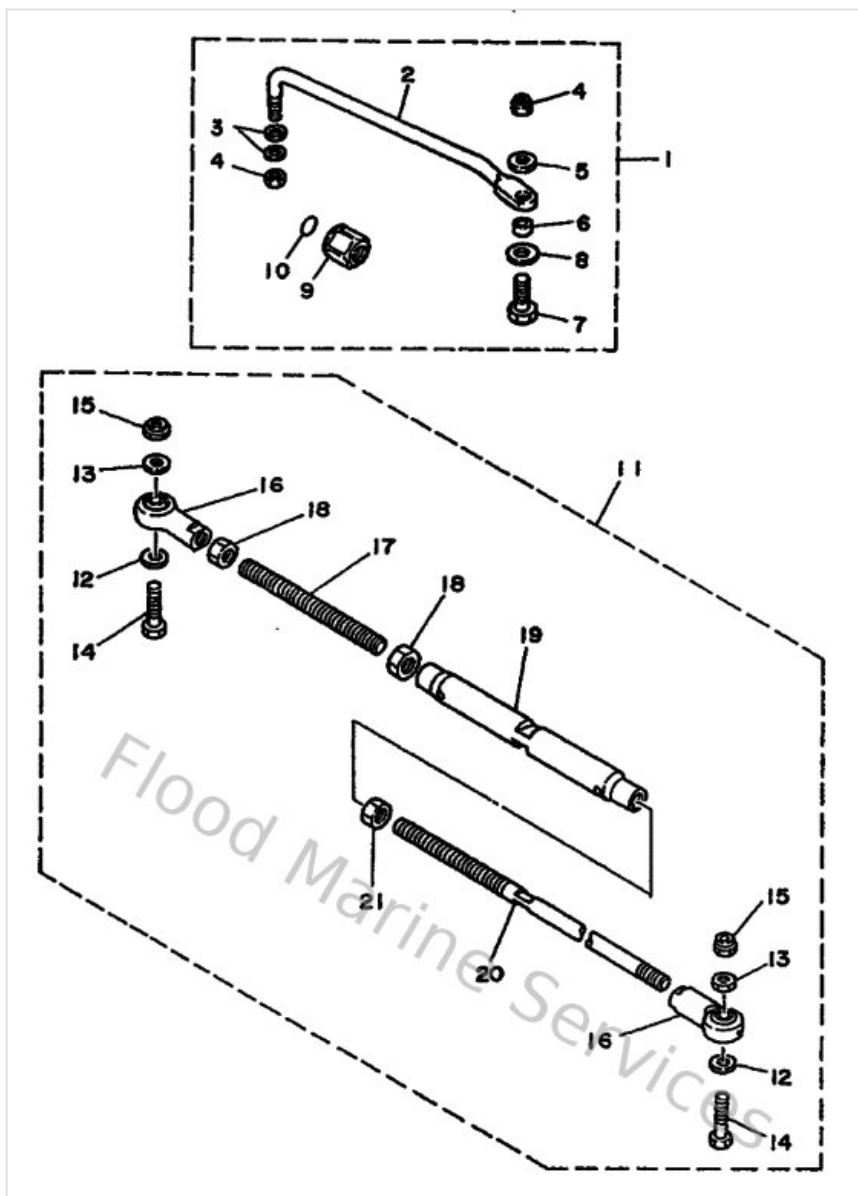


Steering

Exploded view diagram of a boat steering system. The diagram shows the handle steering assembly (1) connected to a cable (8) which passes through various pulleys and bushings (3, 4, 5, 7, 23) to a steering rack (2). The rack is connected to a steering arm (20) and a steering rod (21). Various other components like pins, cotter pins, washers, and plates are labeled with numbers 6 through 39. A 'FWD' arrow is at the bottom left.

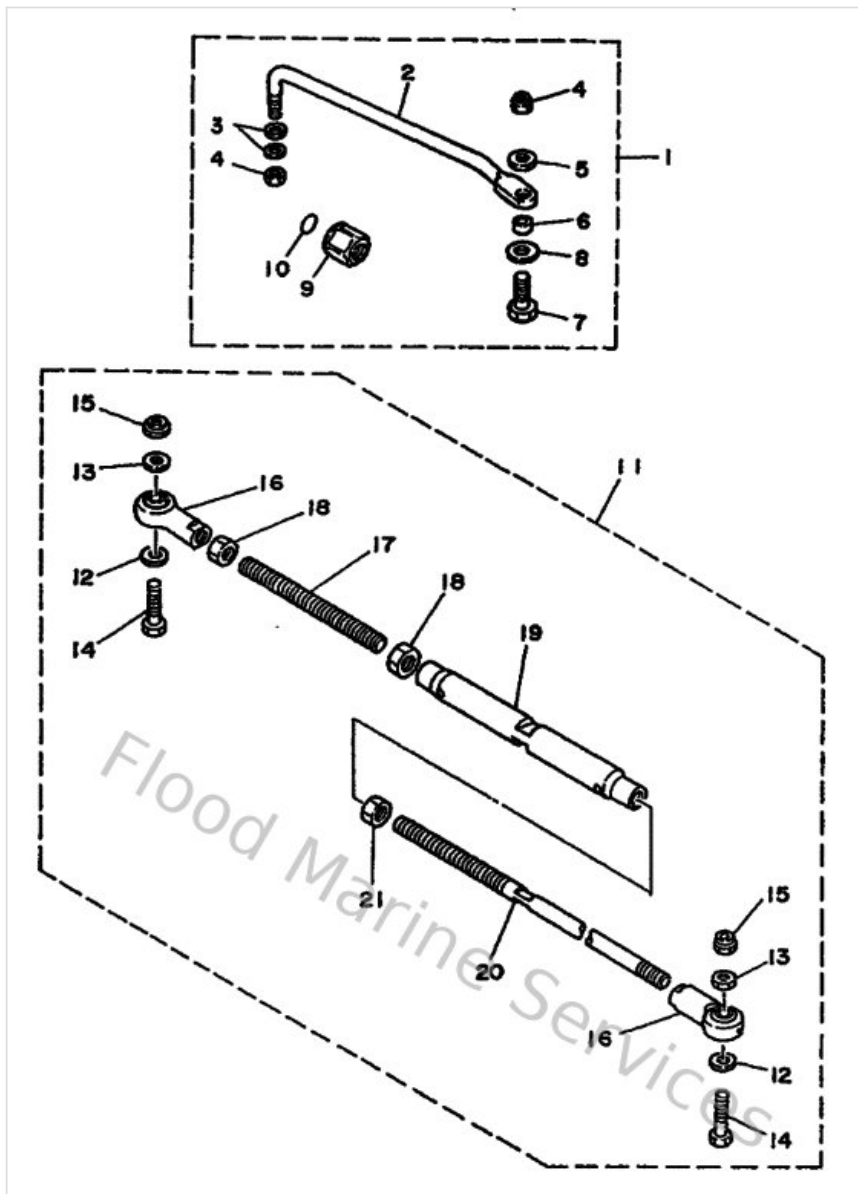
| Ref | Part | |
|-----|---|-------------------------|
| 33 | 914902001000 Pin, cotter | Buy now |
| 34 | 6L2441240000 Link, shift rod | Buy now |
| 35 | 6L2263630000 End, cable | Buy now |
| 36 | 953800670000 Nut | Buy now |
| 37 | 902020508800 Washer, plate (666) | Buy now |
| 38 | 9020205M3800 Washer, plate(612) | Buy now |

Steering Guide



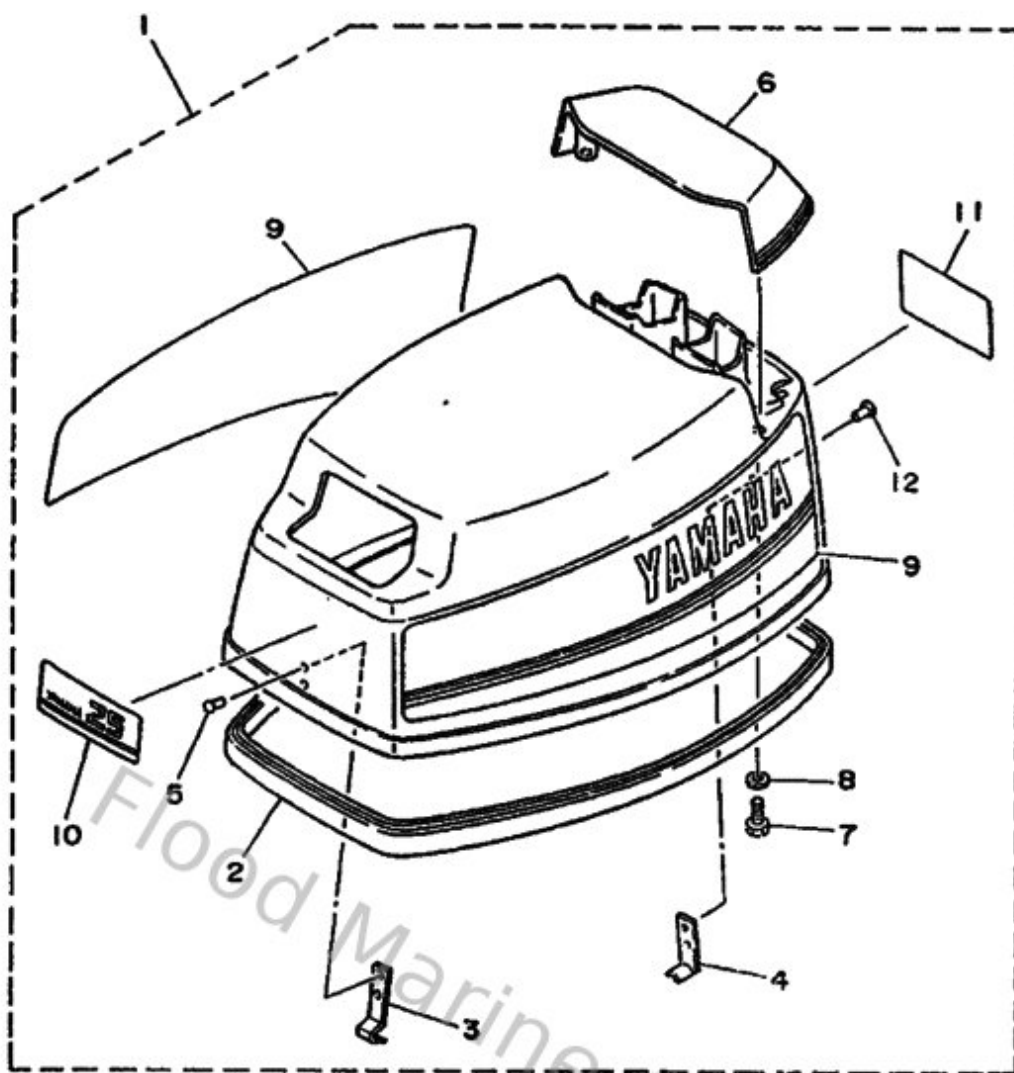
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 689613500200 Steering guide attachment kit | Buy now |
| 2 | 689613510100 Rod, steering | Buy now |
| 3 | 9020110M2000 Washer, plate (663) | Buy now |
| 4 | 9018509M0100 Nut, nylon (663) | Buy now |
| 5 | 9017009M0300 Nut (689) | Buy now |
| 6 | 9038710M4200 Collar (688) | Buy now |
| 7 | 9010109M6600 Bolt | Buy now |
| 8 | 9020110M6300 Washer, plate | Buy now |
| 9 | 6E5431450000 Cap, clamp bracket | Buy now |
| 10 | 932101627500 O-ring | Buy now |
| 11 | 688613010100 Twin kit | Buy now |
| 12 | 9020110M7600 Washer, plate (6e5) | Buy now |
| 13 | 9017009M0500 Nut, hexagon (6e5) | Buy now |
| 14 | 9010109M7000 Bolt (6e5) | Buy now |
| 16 | 6E5613030000 Steering axle comp. | Buy now |

Steering Guide



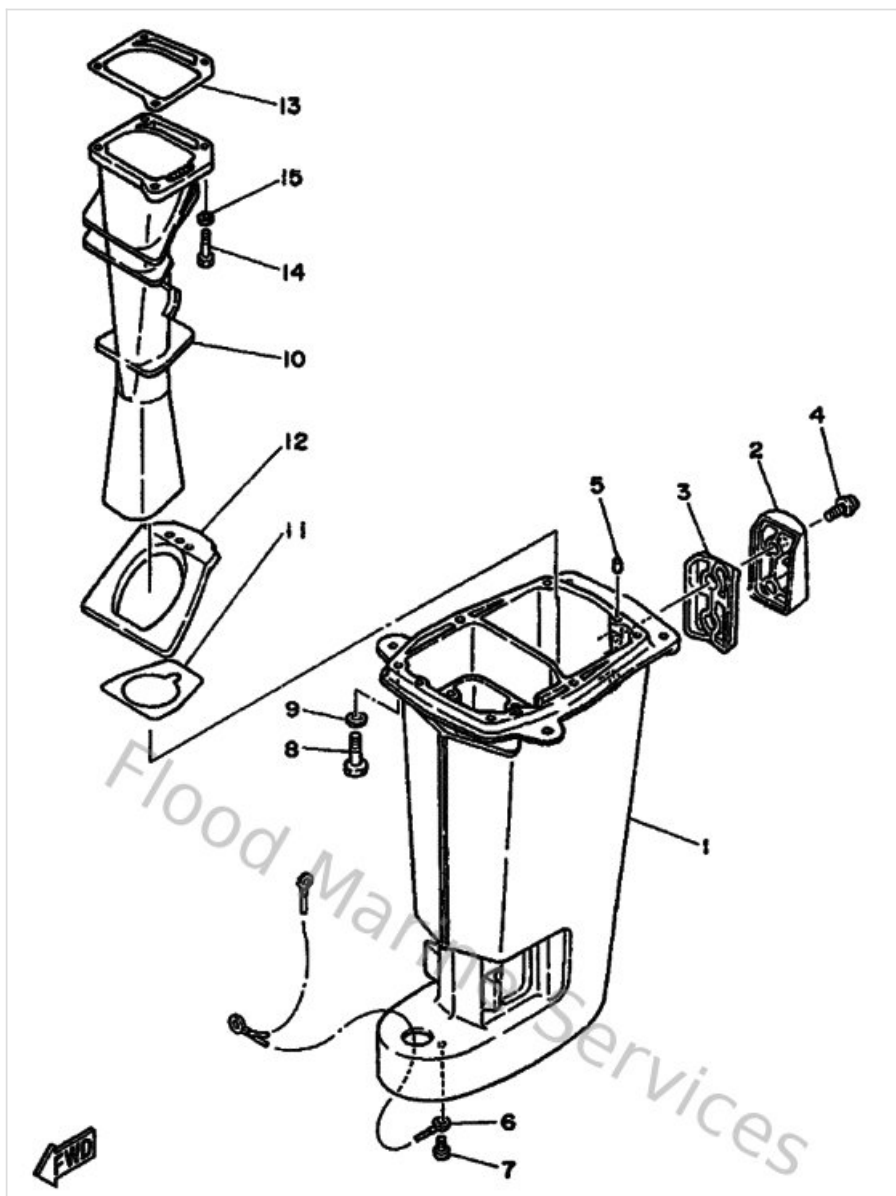
| Ref | Part | |
|-----|--|-------------------------|
| 17 | 6E5613150000 Tie bar, 2 | Buy now |
| 18 | 953801470000 Nut (6e5) | Buy now |
| 19 | 6E5613130000 Adjuster | Buy now |
| 20 | 688613111100 Tie bar | Buy now |
| 21 | 9017014M0600 Nut (6e5) | Buy now |

Top Cowling



| Ref | Part | |
|-----|---|-------------------------|
| 2 | 6L2426150000 Seal | Buy now |
| 3 | 6G1426517100 Hook | Buy now |
| 4 | 6L2426470000 Holder, clamp band | Buy now |
| 5 | 9026604M0000 Rivet 2 (662) | Buy now |
| 7 | 973950601600 Bolt, hexagon deep recess | Buy now |
| 8 | 929900660000 Washer, plain (646) | Buy now |
| 12 | 9026604M0400 Rivet(6e7) | Buy now |

Upper Casing



| Ref | Part | |
|-----|--|-------------------------|
| 3 | 6L2451150000 Gasket, upper casing | Buy now |
| 4 | 9015906M1100 Screw, with washer(6l2) | Buy now |
| 5 | 9360410M0300 Pin, dowel (688) | Buy now |
| 6 | 6L2821270000 Wire, lead 2 | Buy now |
| 7 | 9015706M0600 Screw, pan head(6m7) | Buy now |
| 8 | 970800803000 Bolt, hexagon (fj1) | Buy now |
| 9 | 929900860000 Washer, plain (663) | Buy now |
| 10 | 6L34113100CA Manifold, ext. 1 | Buy now |
| 11 | 6L2411340000 Gasket, exhaust manifold | Buy now |
| 12 | 6L2451230000 Gasket, muffler | Buy now |
| 13 | 6L241133A300 Gasket, exhaust manifold 1 | Buy now |
| 14 | 973950602000 Bolt(7u8) | Buy now |
| 15 | 929900660000 Washer, plain (646) | Buy now |

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