



Yamaha 20DMHO 1995

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

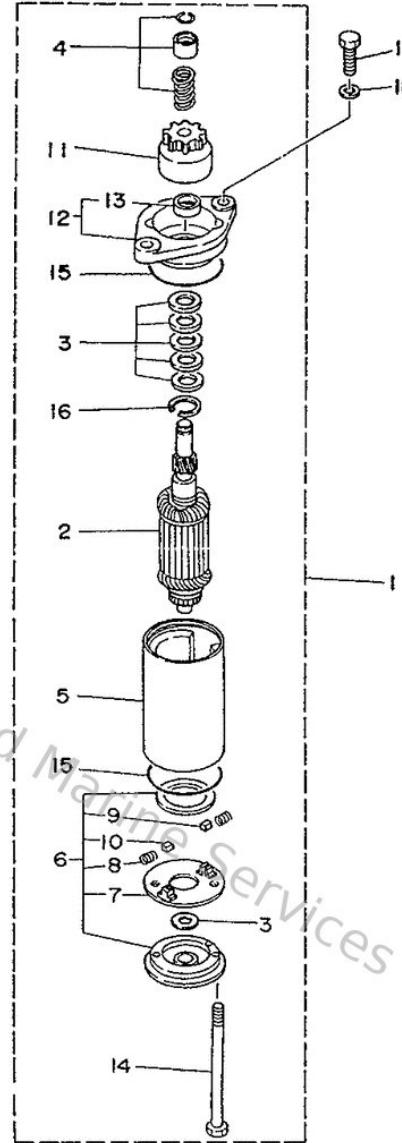
Authorised Yamaha Dealers



Contents

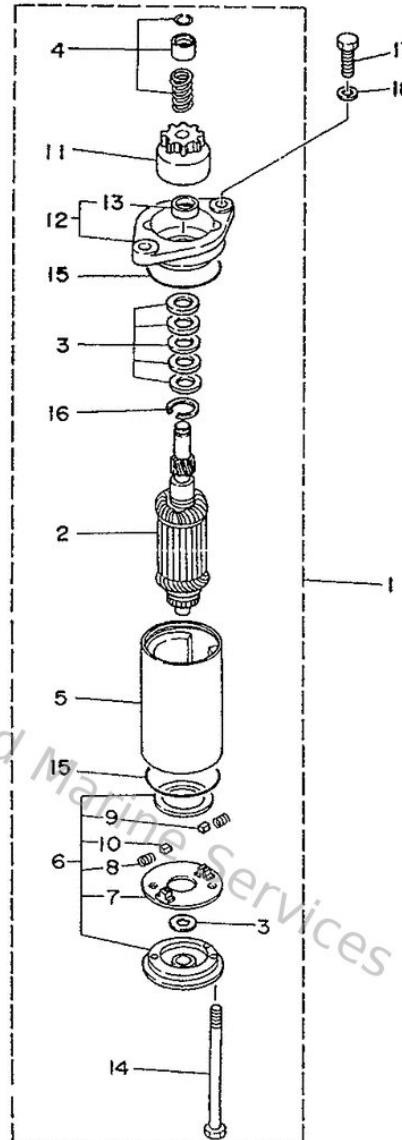
Alternate 1 (20DE(R)0/25NE(R)0)	3
Alternate 2 (20DE(R)0/25NE(R)0)	5
Boitier Dhelice, Transmissio	7
Bracket 1	12
Bracket 2	16
Capot Infrieur	18
Capot Supprieur	20
Carburetor	21
Controle	24
Crankshaft & Piston	27
Cylinder	29
Electrical 1	32
Fuel	34
Generator	35
Intake	37
Oil Pump	39
Repair Kit 1	42
Repair Kit 2	44
Starter	46
Steering	49
Upper Casing	52

Alternate 1 (20De(R)0/25Ne(R)0)



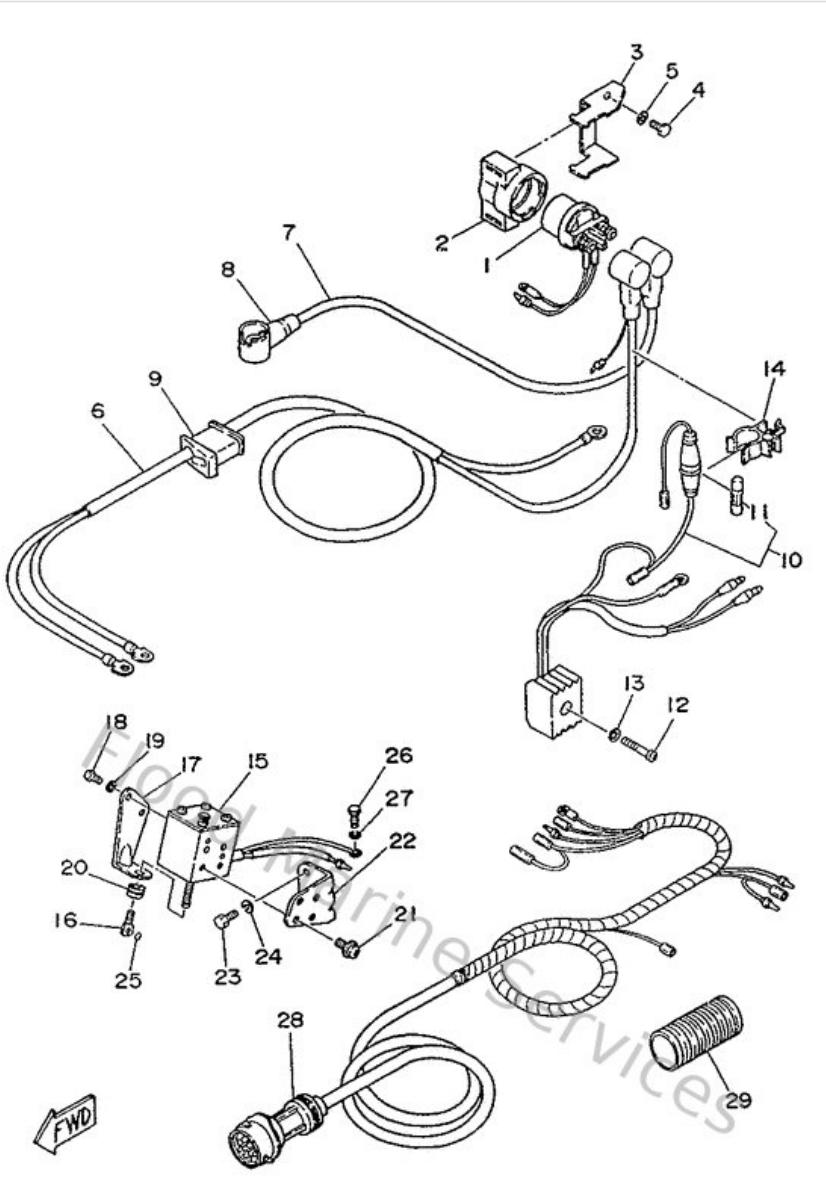
Ref	Part	
1	6L2818001100 Starting motor assembly	Buy now
2	6L2818501100 Armature assembly	Buy now
3	682818091000 Washer kit	Buy now
4	6L2818331000 Ring, stop	Buy now
6	6L2818202000 Rear bracket assembly	Buy now
7	6L2818401000 Brush holder assembly	Buy now
8	682818131000 Spring, brush	Buy now
9	6L2818112000 Brush 1	Buy now
10	6L2818121000 Brush 2	Buy now
11	682818321000 Pinion assembly	Buy now
13	682818310000 Metal, front	Buy now
14	682818261000 Bolt	Buy now
15	682818471000 O-ring	Buy now
16	682818341000 Ring	Buy now
17	970130802500 Bolt (682)	Buy now

Alternate 1 (20De(R)0/25Ne(R)0)



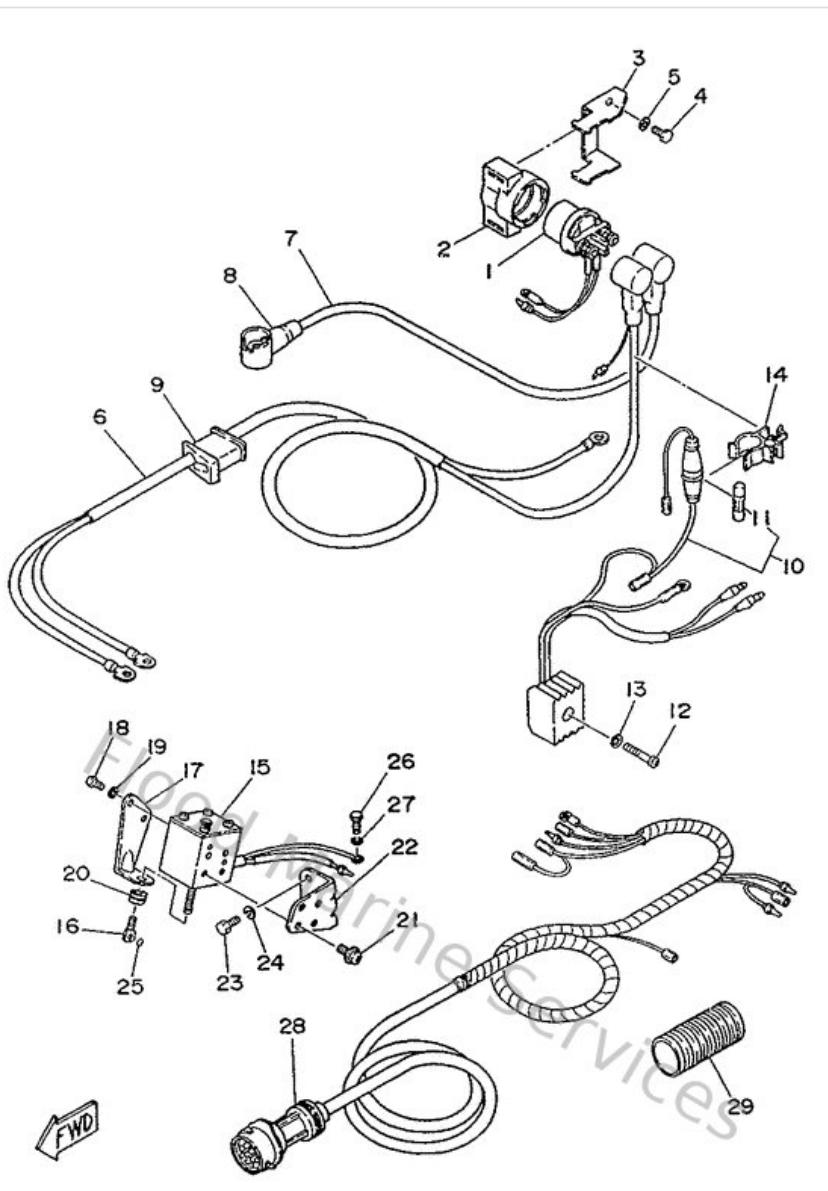
Ref	Part	
18	929900860000 Washer, plain (663)	Buy now

Alternate 2 (20De(R)0/25Ne(R)0)



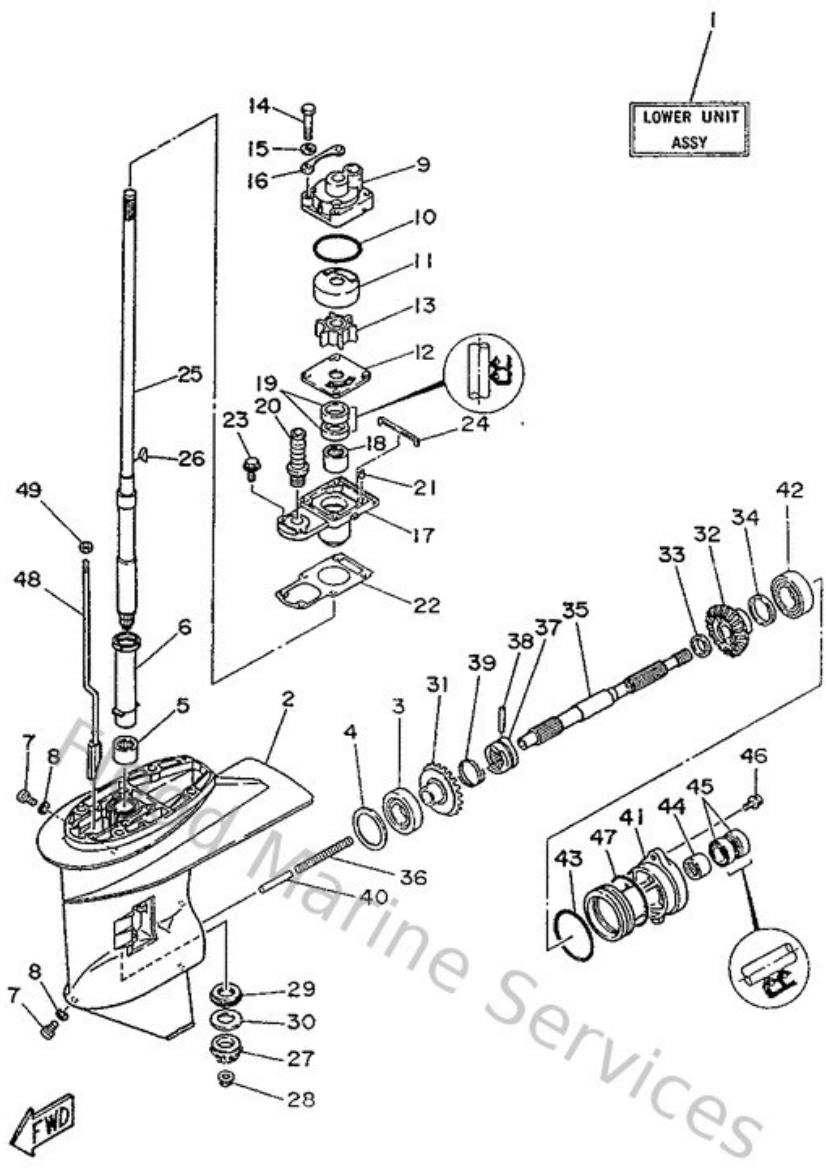
Ref	Part	
1	6G1819411000 Starter relay	Buy now
2	6G1819520000 Holder, relay	Buy now
3	6L2819450000 Plate, switch fitting	Buy now
4	970950601200 Bolt(gh1)	Buy now
5	929950610000 Washer(6a1)	Buy now
6	6G1821050000 Battery cable	Buy now
7	6G1821170000 Wire, lead	Buy now
8	6G5821191000 Cover, lead wire	Buy now
9	6L2427255000 Grommet	Buy now
10	6G1819706100 Rectifier assembly	Buy now
11	6G1821510000 Fuse (10a)	Buy now
12	985800502500 Screw, panhead (a93)	Buy now
13	929900560000 Washer, plain (646)	Buy now
14	6G5821520000 Holder, fuse	Buy now
15	6L2861110000 Coil, solenoid	Buy now

Alternate 2 (20De(R)0/25Ne(R)0)



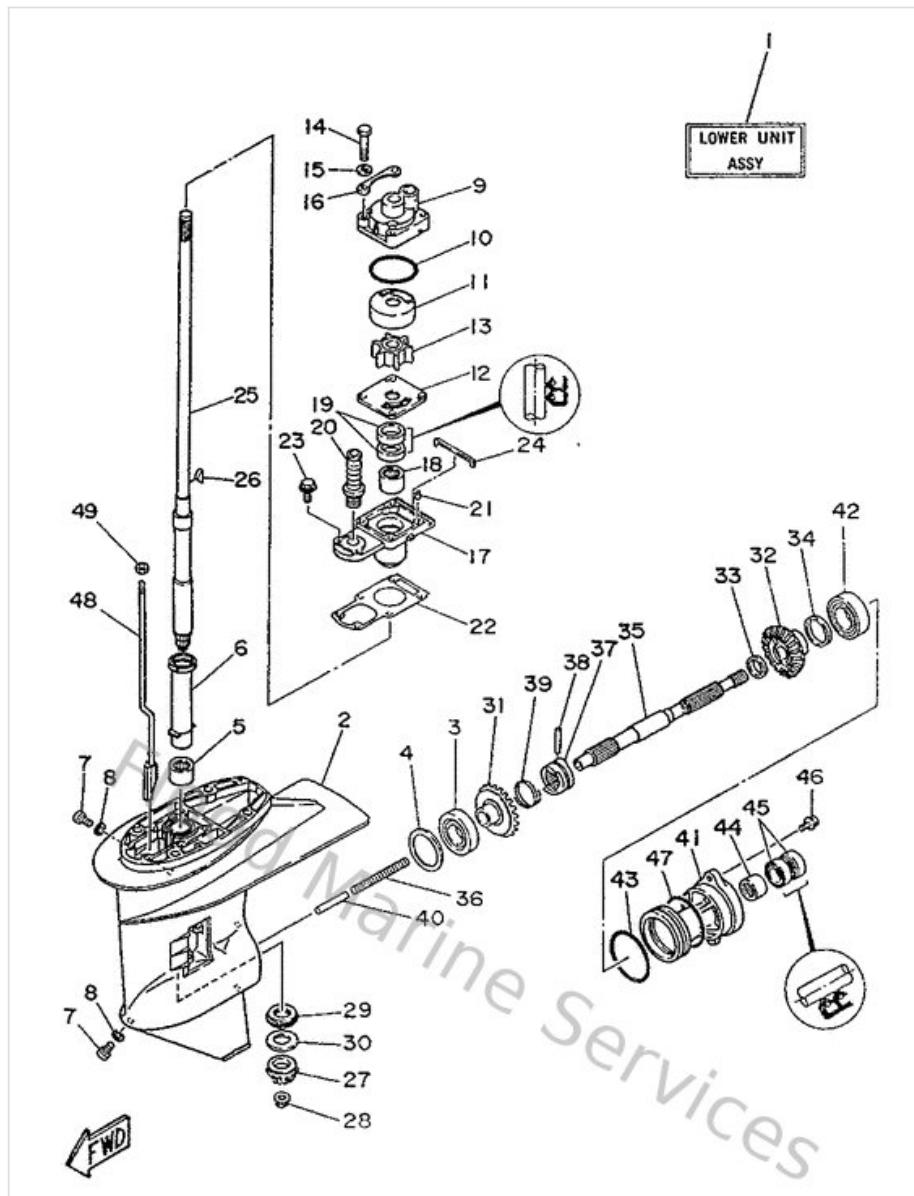
Ref	Part	
16	682861170000 Hook, wire pull	Buy now
17	6L2861150000 Holder, solenoid	Buy now
18	979800510800 Screw, with washer	Buy now
20	904801015500 Grommet(664)	Buy now
21	979800420800 Screw, pan head (713)	Buy now
22	6L2861120000 Stay, solenoid	Buy now
23	970800601200 Bolt(gh1)	Buy now
25	932100326100 O-ring (663)	Buy now
28	6L2825900000 Wire harness assembly	Buy now
29	6K3835570000 Tube	Buy now

Boitier Dhelice, Transmissio



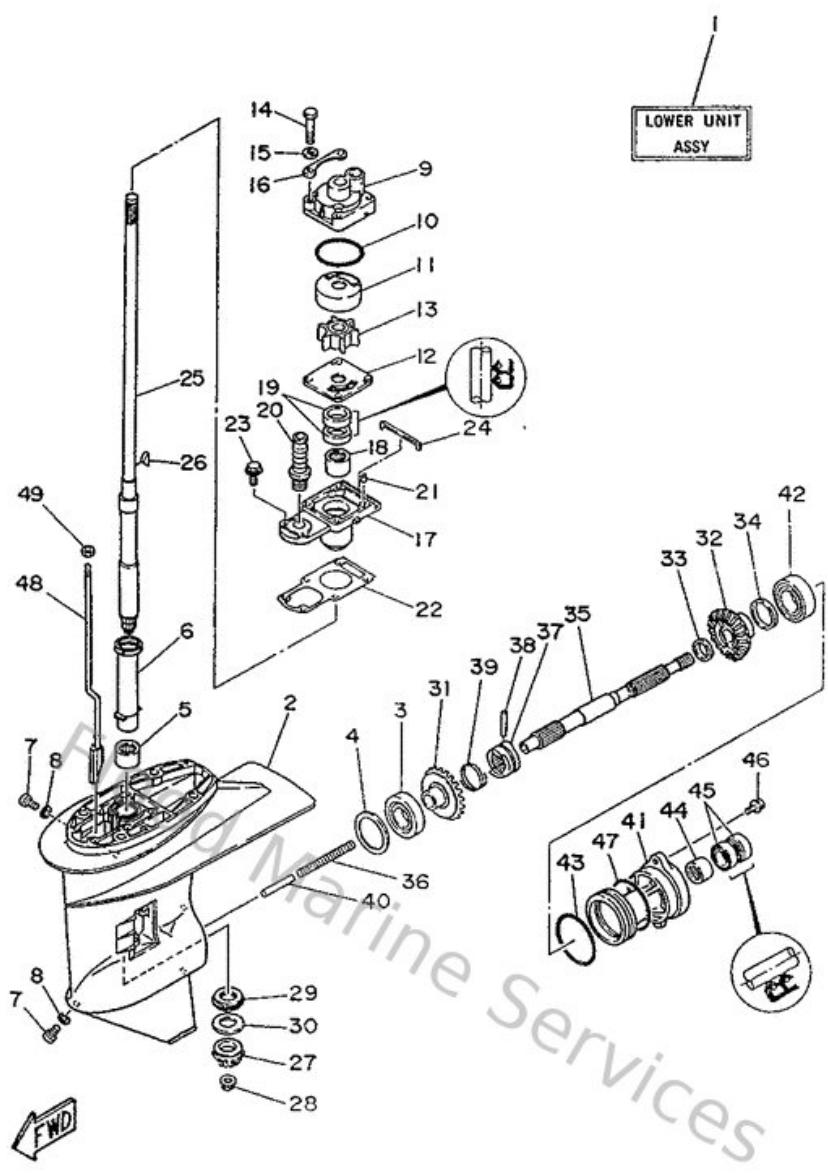
Ref	Part	
1	6L245300024D Lower unit assembly	Buy now
2	6L245311028D Casing, lower	Buy now
3	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
4	6L2455674000 Shim (t:1.4mm)	Buy now
5	93315220V900 Bearing, cylindrical(6l2)	Buy now
6	6L2455360000 Sleeve, drive shaft	Buy now
7	9034008M0400 Plug, straight screw	Buy now
8	904300802000 Gasket	Buy now
9	6L2443110100 Housing, water pump	Buy now
10	932104516100 O-ring	Buy now
11	6L2443220000 Insert, cartridge	Buy now
12	6L2443230000 Outer plate, cartridge	Buy now
13	6L2443520000 Impeller	Buy now
14	970950604000 Bolt (682)	Buy now
15	929900660000 Washer, plain (646)	Buy now

Boitier Dhelice, Transmissio



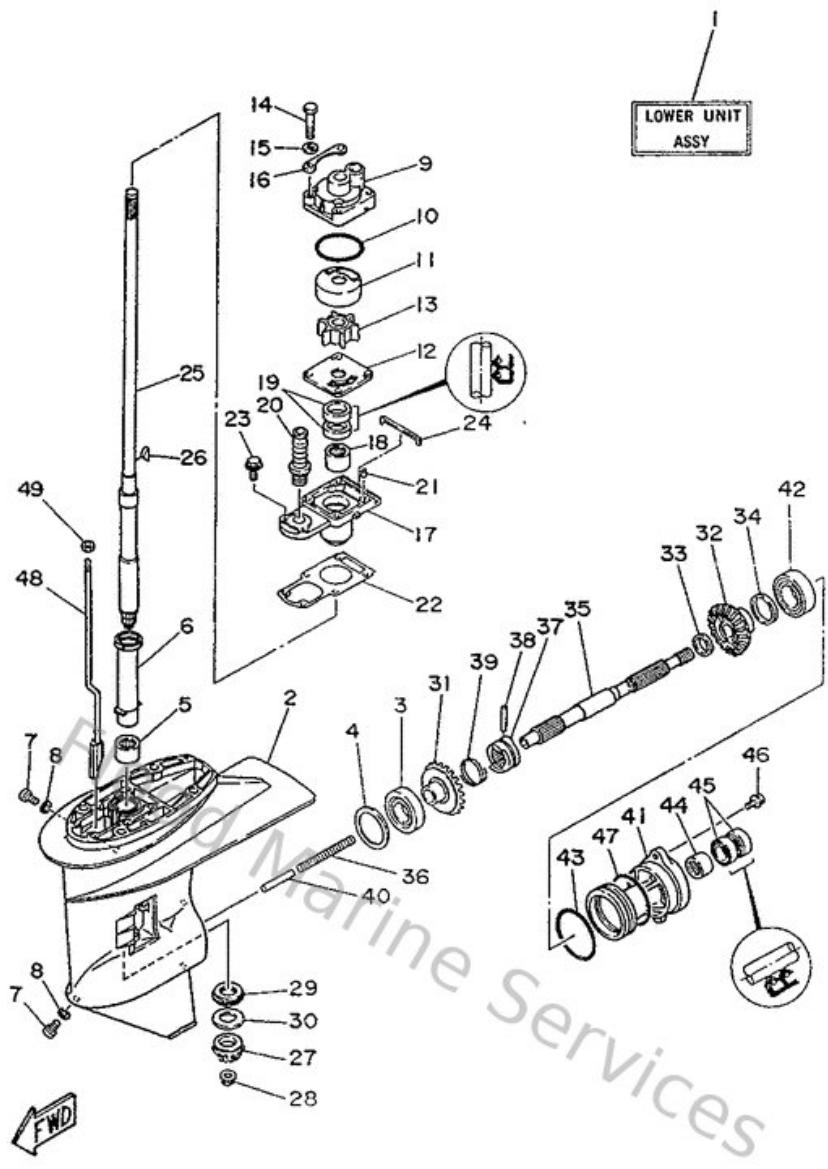
Ref	Part	
16	6L2443280000 Plate	Buy now
17	6L245331005B Housing, bearing	Buy now
18	933152200400 Brg,cyl-cal roller 21g nt	Buy now
19	931012004800 Oil seal (20x30x6-648)	Buy now
20	6L2441470000 Boot, shift rod	Buy now
21	9360410M0300 Pin, dowel (688)	Buy now
22	6L245315A000 Packing,lower casing	Buy now
23	975950652000 Bolt(7u8)	Buy now
24	6L2453750000 Damper, seal	Buy now
25	6L2455101000 Drive shaft assembly	Buy now
26	902800302400 Key, woodruff(662)	Buy now
27	6L2455510100 Pinion	Buy now
28	9017910M1400 Nut(6j8)	Buy now
29	93341320U000 Bearing, thrust (6l2)	Buy now
30	6L2455871000 Shim (t:1.6mm)	Buy now

Boitier Dhelice, Transmissio



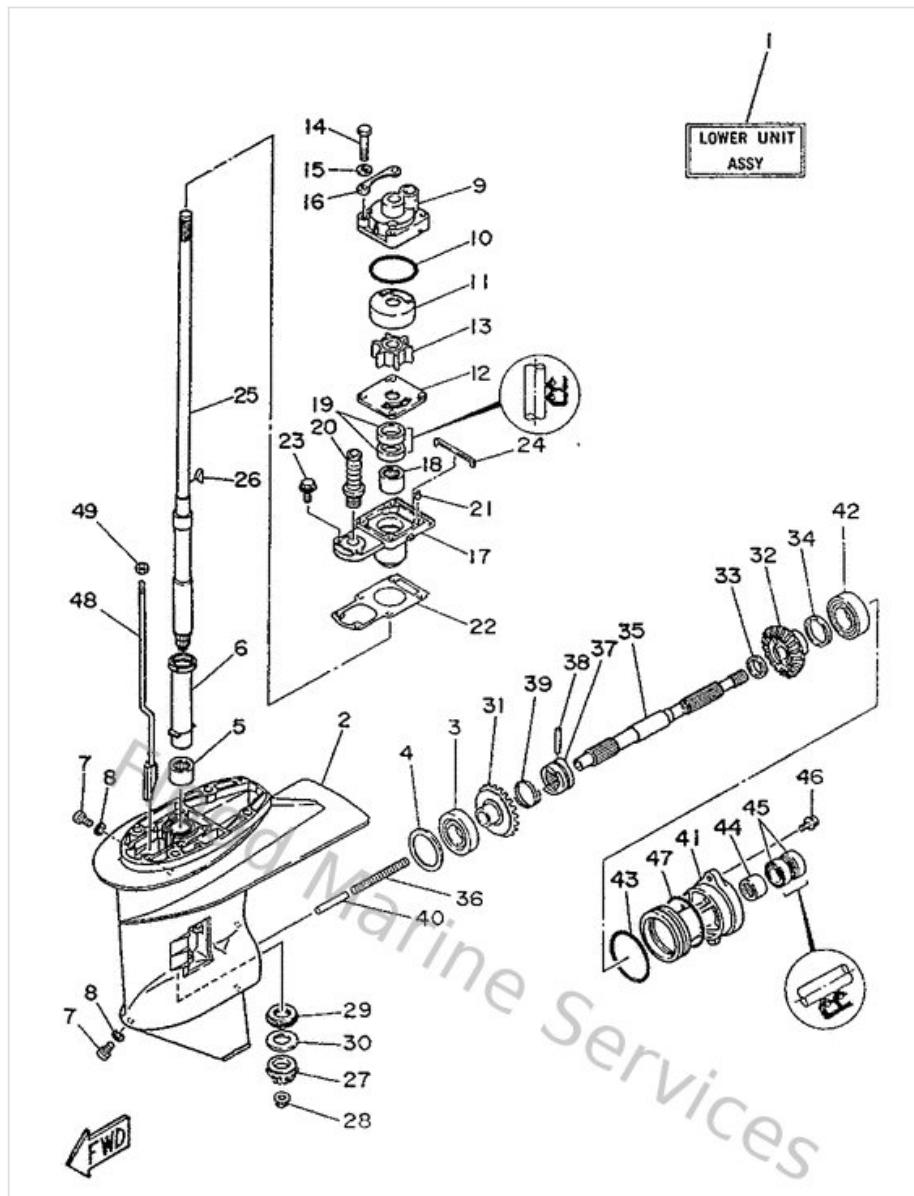
Ref	Part	
31	6L2455600000 Gear	Buy now
32	6L2455710000 Gear	Buy now
33	902012041700 Washer, plate(663)	Buy now
34	6L2455770000 Shim (t:1.0mm)	Buy now
35	6L2456110000 Shaft, propeller	Buy now
36	905011006500 Spring compression648456360000	Buy now
37	6L2456310000 Clutch, dog	Buy now
38	902500501000 Pin straight 648456320000	Buy now
39	648456330000 Ring, cross pin	Buy now
40	648456350000 Plunger,shift	Buy now
41	6L245361038D Cap, lower casing	Buy now
42	933060061200 Bearing(2hr)	Buy now
43	9321060MA300 O-ring(6j8)	Buy now
45	9310120M0700 Oil seal	Buy now
46	970800602000 Bolt(7u8)	Buy now

Boitier Dhelice, Transmissio



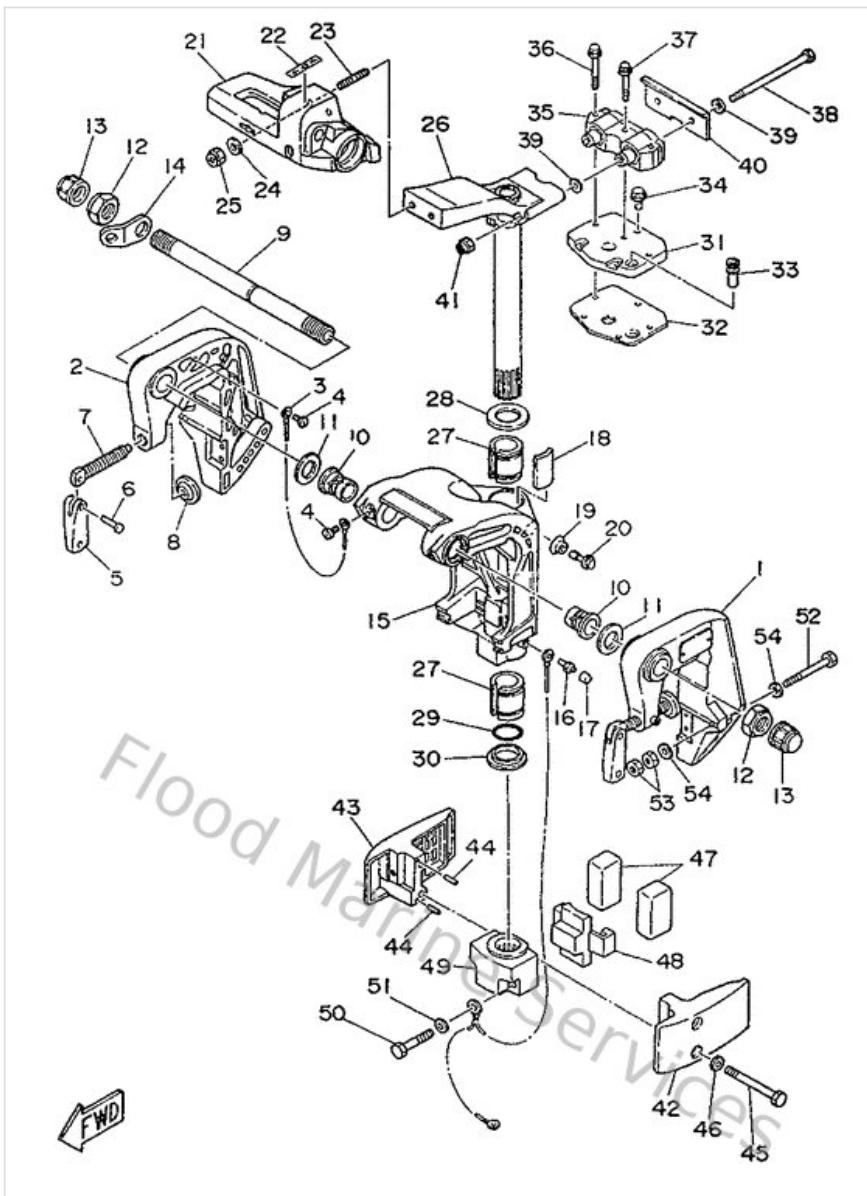
Ref	Part	
47	9321060M9900 O-ring(6t3)	Buy now
48	6L2441500000 Shift cam assembly	Buy now
49	953800660000 Nut(661)	Buy now
1	6L2443680000 Rubber, water seal 4	Buy now
2	6L2443610000 Tube, water	Buy now
3	6L2443660000 Damper, water seal 2	Buy now
5	9010510M1200 Bolt (689)	Buy now
6	929901060000 Washer, plate	Buy now
7	664453710100 Tab-trim	Buy now
8	9010508M0200 Bolt hexagon	Buy now
9	6L2443670000 Damper, water seal 3	Buy now
10	6L2452140000 Cover, water inlet	Buy now
11	6L2452150000 Cover, water inlet	Buy now
12	987800503000 Ybs53-530 screw,flat head	Buy now
13	901850500200 Nut nylon (sus)(ex4)	Buy now

Boitier Dhelice, Transmissio



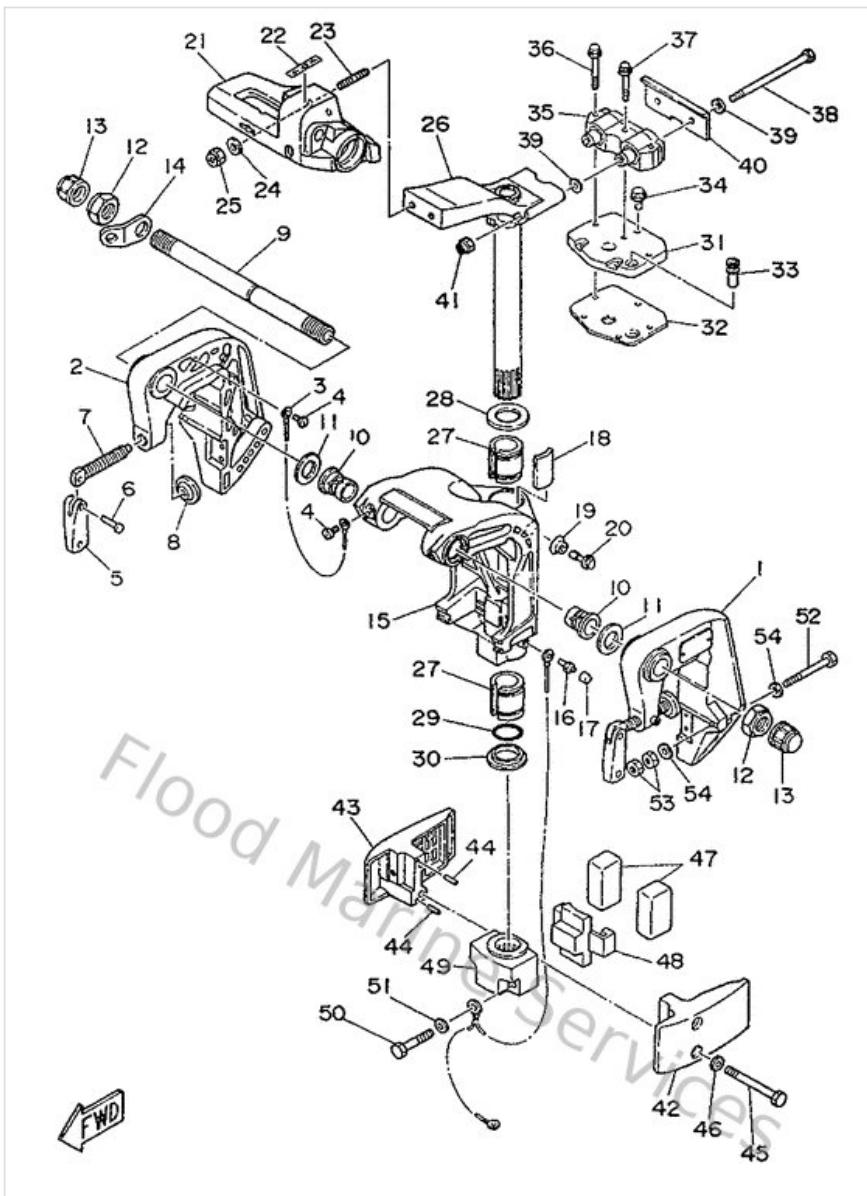
Ref	Part	
14	6L2459870100 Spacer	Buy now
15	689459970000 Spacer	Buy now
16	929901420000 Washer, plain	Buy now
17	901711401300 Nut(664)	Buy now
18	914903003000 Pin, cotter	Buy now
19	664459520000 Propeller (3x9-7/8 x14 -f)	Buy now
20	6J8W459100EL Propeller (3x10-5/8"x8-1/4"-f)	Buy now
21	6J8459861098 Ring, deflector	Buy now

Bracket 1



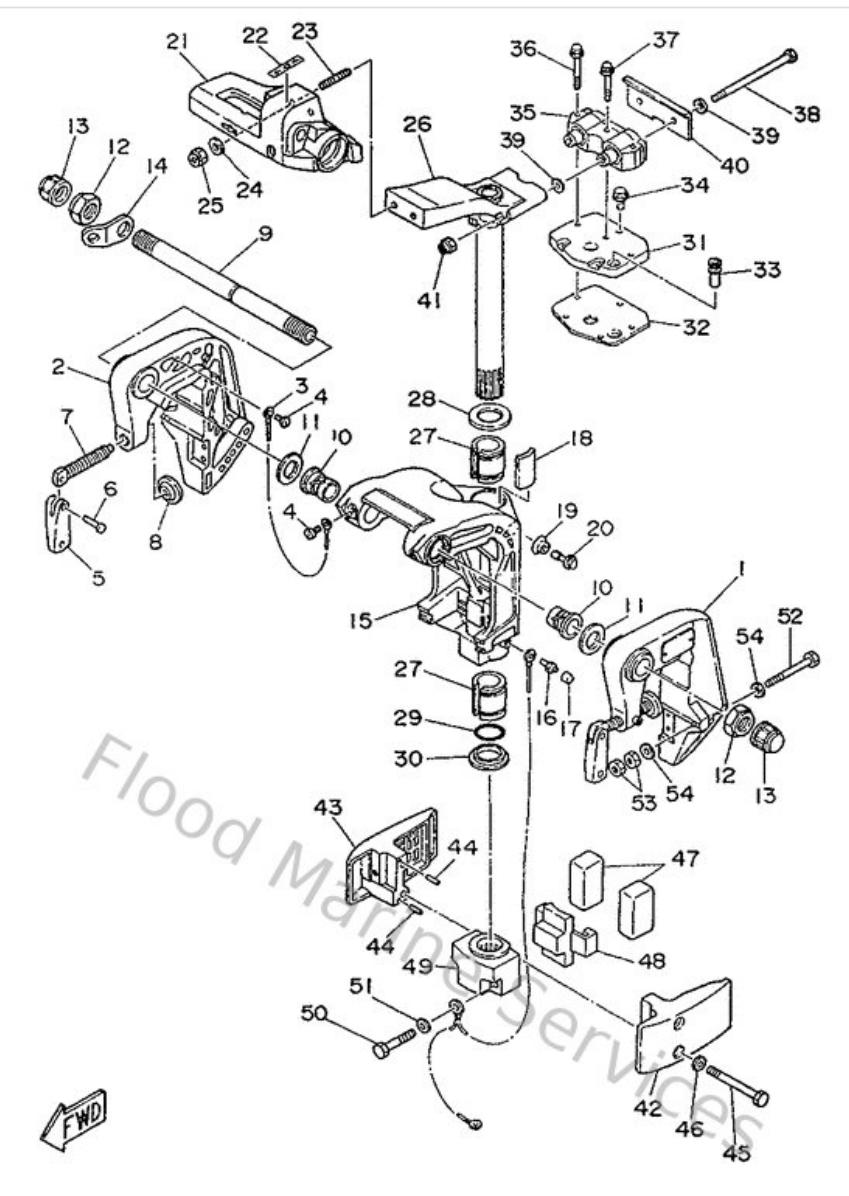
Ref	Part	
1	6L243111024D Bracket, clamp 1	Buy now
2	6L243112034D Bracket, clamp 2	Buy now
3	6E5821480000 Wire, lead 5	Buy now
4	978850600800 Screw, pan head(6a3)	Buy now
5	61643118004D Handle, transom clamp	Buy now
6	9024304M0000 Pin(6a9)	Buy now
7	6L2431160000 Screw, transom clamp	Buy now
8	648431140100 Pad, transom clamp	Buy now
9	6J8431310100 Bolt, clamp bracket	Buy now
10	9038622M6700 Bush(6a9)	Buy now
11	902012242800 Washer, plate(64j)	Buy now
12	901852200700 Nut, self-locking	Buy now
13	6G5431450000 Cap, clamp bracket	Buy now
14	6J8431130100 Plate, clamp bracket	Buy now
15	999990288700 Bracket, swivel (6l2 4d)	Buy now

Bracket 1



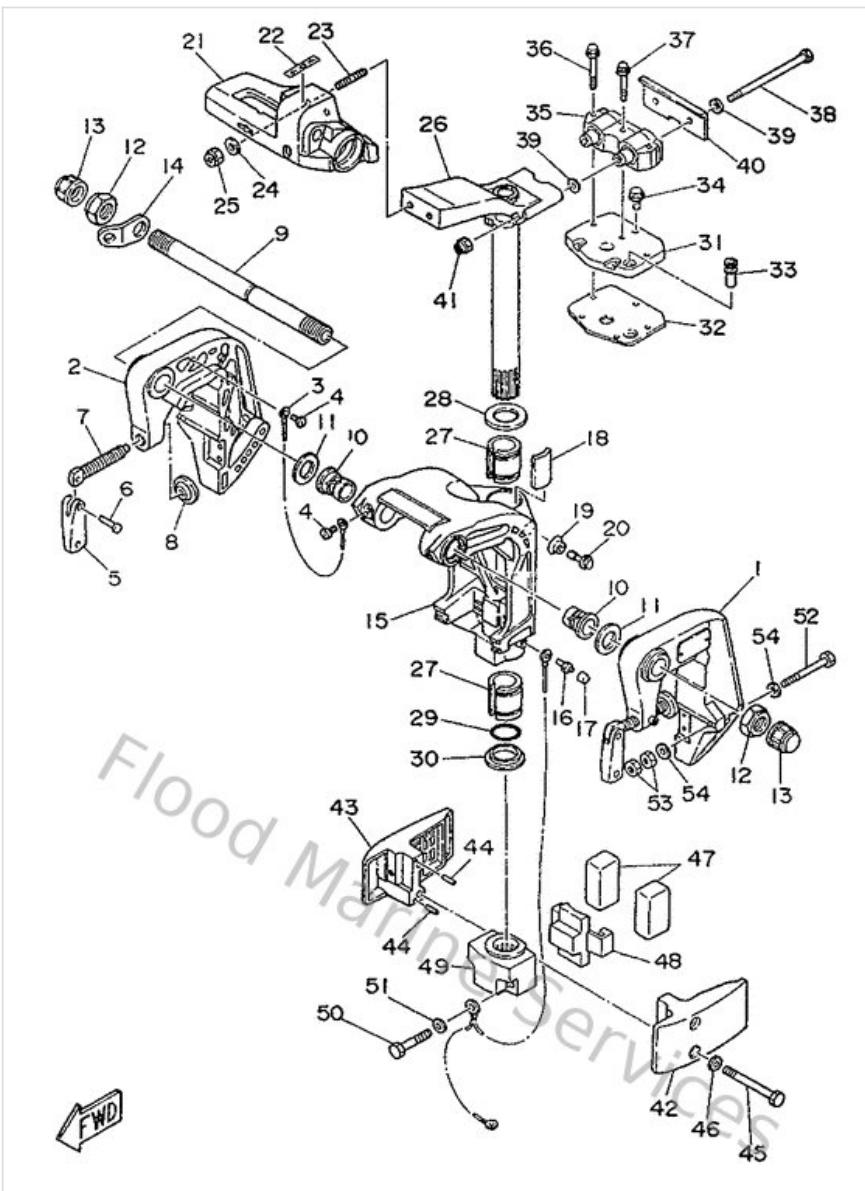
Ref	Part	
16	9370006M0300 Nipple, grease(6a1)	Buy now
17	663451190000 Cap, grease nipple	Buy now
18	6H4425280000 Piece, friction	Buy now
19	689433730100 Seal, damper	Buy now
20	9010506M1800 Bolt (689)	Buy now
21	6L242121004D Bracket	Buy now
22	6X3441910000 Indicator, shift	Buy now
23	9011610M2800 Bolt, stud	Buy now
24	929901060000 Washer, plate	Buy now
25	901851002700 Nut, self-locking	Buy now
26	6L242510004D Steering bracket assembly	Buy now
27	9038630M7500 Bush(6l2)	Buy now
28	9020130M0000 Washer, plate(6h1)	Buy now
29	932102937500 O-ring (j10)	Buy now
30	9038630M6000 Bush(6j8)	Buy now

Bracket 1



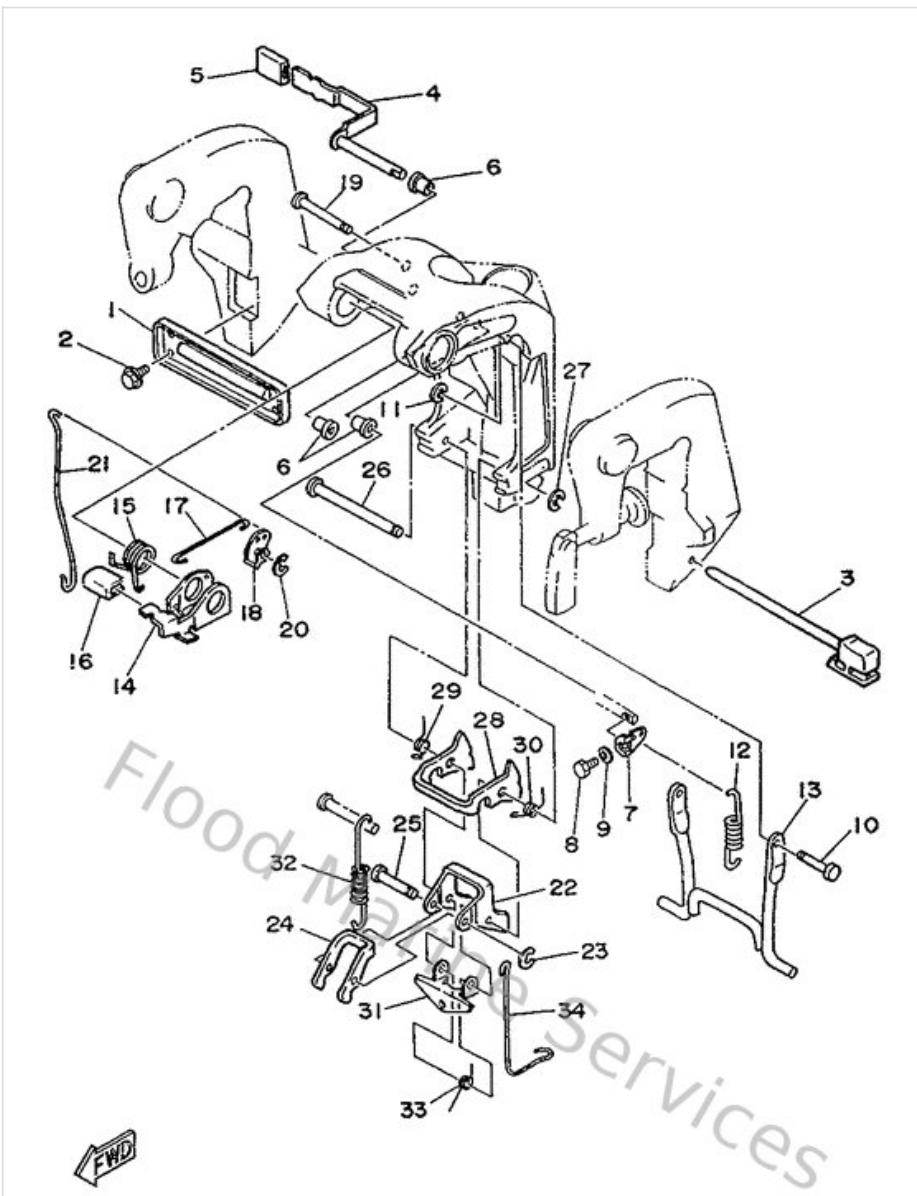
Ref	Part	
31	6L244512004D Cover, upper mount	Buy now
32	6L245114A100 Gasket, upper casing	Buy now
33	6L2443650000 Damper, water seal 1	Buy now
34	970800602000 Bolt(7u8)	Buy now
35	6L2445140000 Mount damper, upper side	Buy now
36	975950655000 Bolt, hexagon w/w deep recess	Buy now
37	975900654000 Bolt, With Washer	Buy now
38	9010108M0900 Bolt(6l2)	Buy now
39	9020108M0100 Washer, plate(6l2)	Buy now
40	6L2445260000 Plate	Buy now
41	957800830000 Nut, nylon (6j8)	Buy now
42	6L244551004D Housing, lower mount rubber 1	Buy now
43	6L244552018D Housing, lower mount rubber 2	Buy now
44	9360410M0300 Pin, dowel (688)	Buy now
45	973950808500 Bolt, with washer	Buy now

Bracket 1



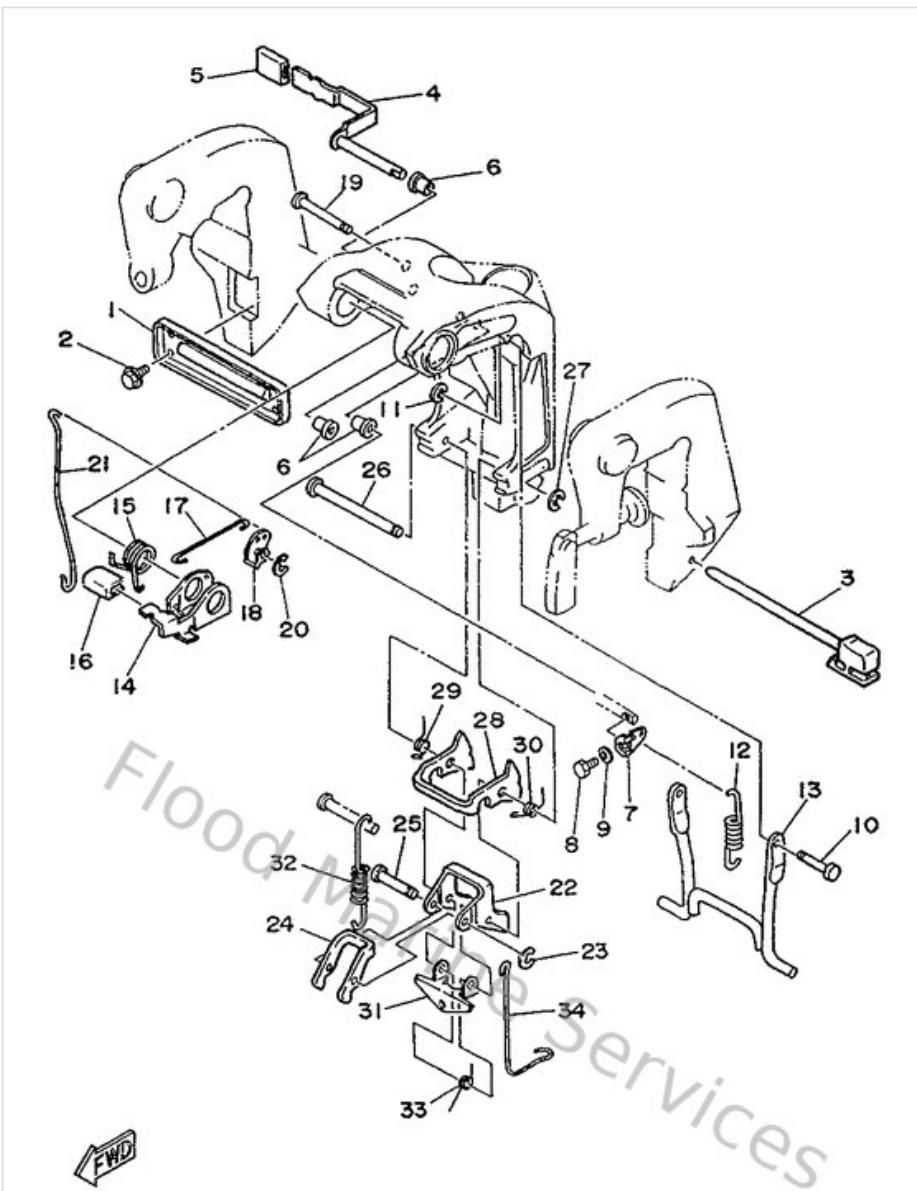
Ref	Part	
46	929900860000 Washer, plain (663)	Buy now
47	6L2445550000 Mount damper, lower side	Buy now
48	6L2445570000 Mount damper, lower front	Buy now
49	6L244553004D Cover, lower mount	Buy now
50	970950804500 Bolt, hexagon	Buy now
52	973950807000 Bolt, hexagon	Buy now
53	953800860000 Nut (661)	Buy now

Bracket 2



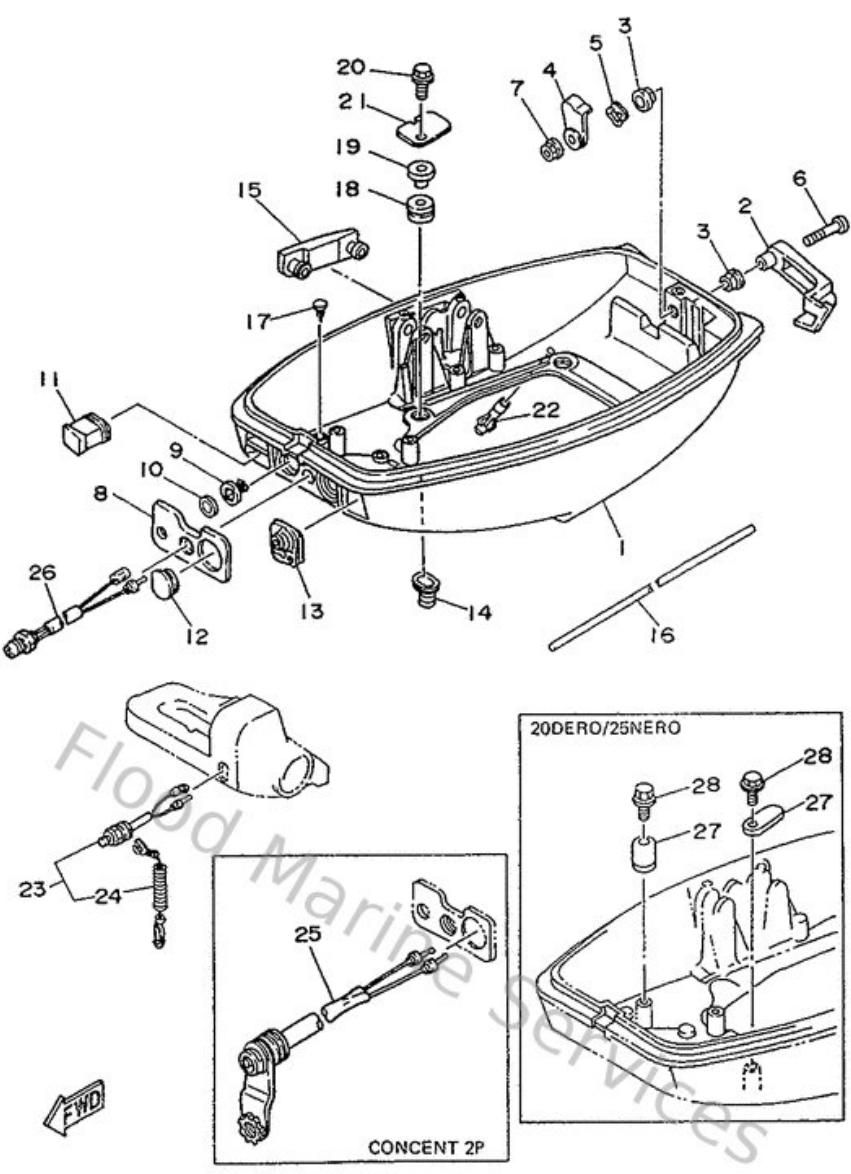
Ref	Part	
2	975900651000 Bolt, hexagon w/w deep recess	Buy now
3	6L2431600000 Tilt rod assembly	Buy now
4	6L2436300100 Tilt lever assembly	Buy now
5	682433180100 Cover	Buy now
6	903860803200 Bushing (650)	Buy now
7	6L2436820100 Lever, shallow water drive 2	Buy now
8	970950501000 Bolt (682)	Buy now
9	929900560000 Washer, plain (646)	Buy now
10	6L2431910100 Shaft, stopper	Buy now
11	990800560000 Circlip(22k)	Buy now
12	9050620M2700 Spring, tension(612)	Buy now
13	6L2433500200 Receiver assembly	Buy now
14	6L2436310000 Lever, tilt	Buy now
15	6L2431880000 Spring	Buy now
16	6L2436331000 Cover, tilt lever	Buy now

Bracket 2



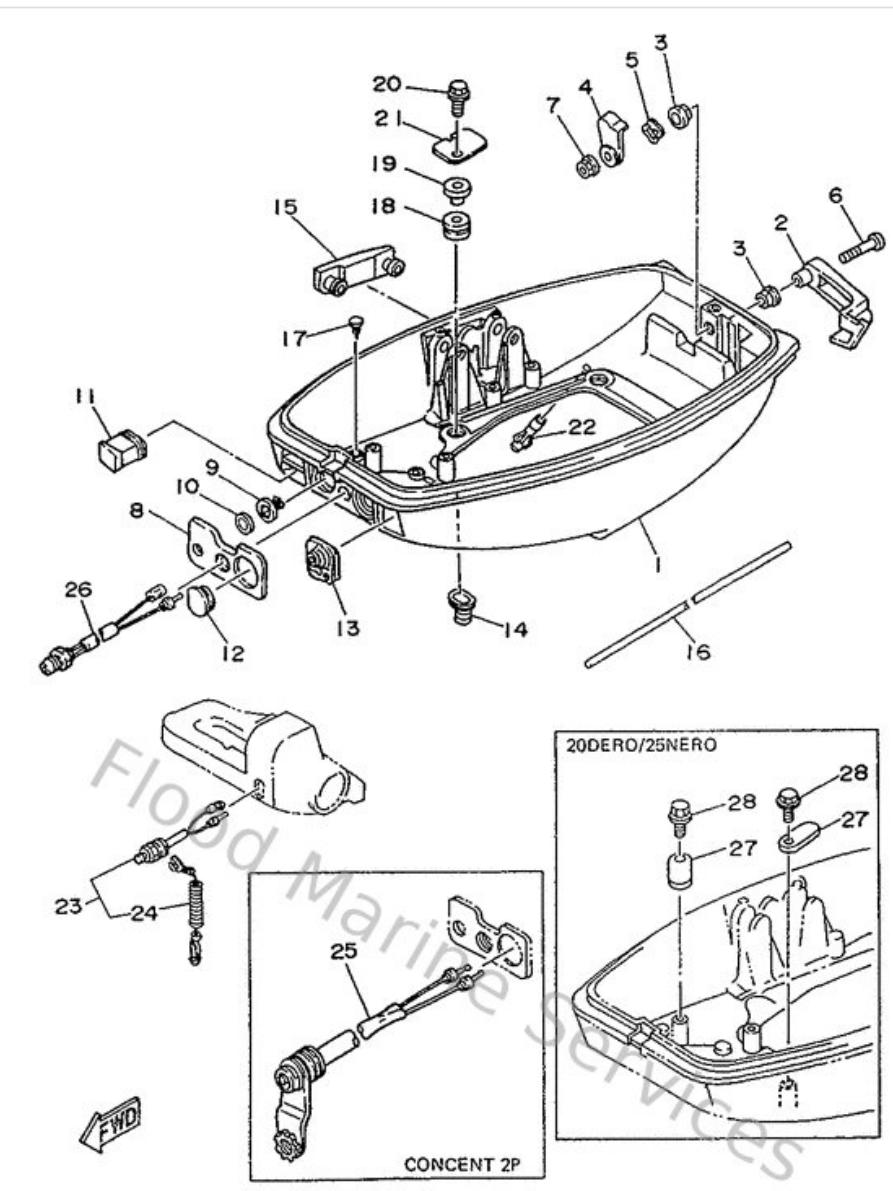
Ref	Part	
17	6L2436110000 Shaft, tilt lock	Buy now
18	6L2436410000 Lever, tilt	Buy now
19	6L2436590000 Shaft, reverse lock	Buy now
21	6L2436170000 Rod, tilt lock	Buy now
22	6L2436130000 Arm, tilt lock	Buy now
24	6L2436240000 Plate, tilt rock	Buy now
25	6L2433360000 Pin	Buy now
26	6J8436110100 Shaft, tilt lock	Buy now
28	6L2436140000 Plate, tilt lock	Buy now
29	9050812M2800 Spring, torsion(6l2)	Buy now
30	9050812M2900 Spring, torsion(6l2)	Buy now
31	6L2436150000 Plate, tilt lock	Buy now
32	9050623M1100 Spring, tension(6l2)	Buy now
33	6L2436570000 Spring, lock	Buy now
34	6L2436760000 Hook	Buy now

Capot Inférieur



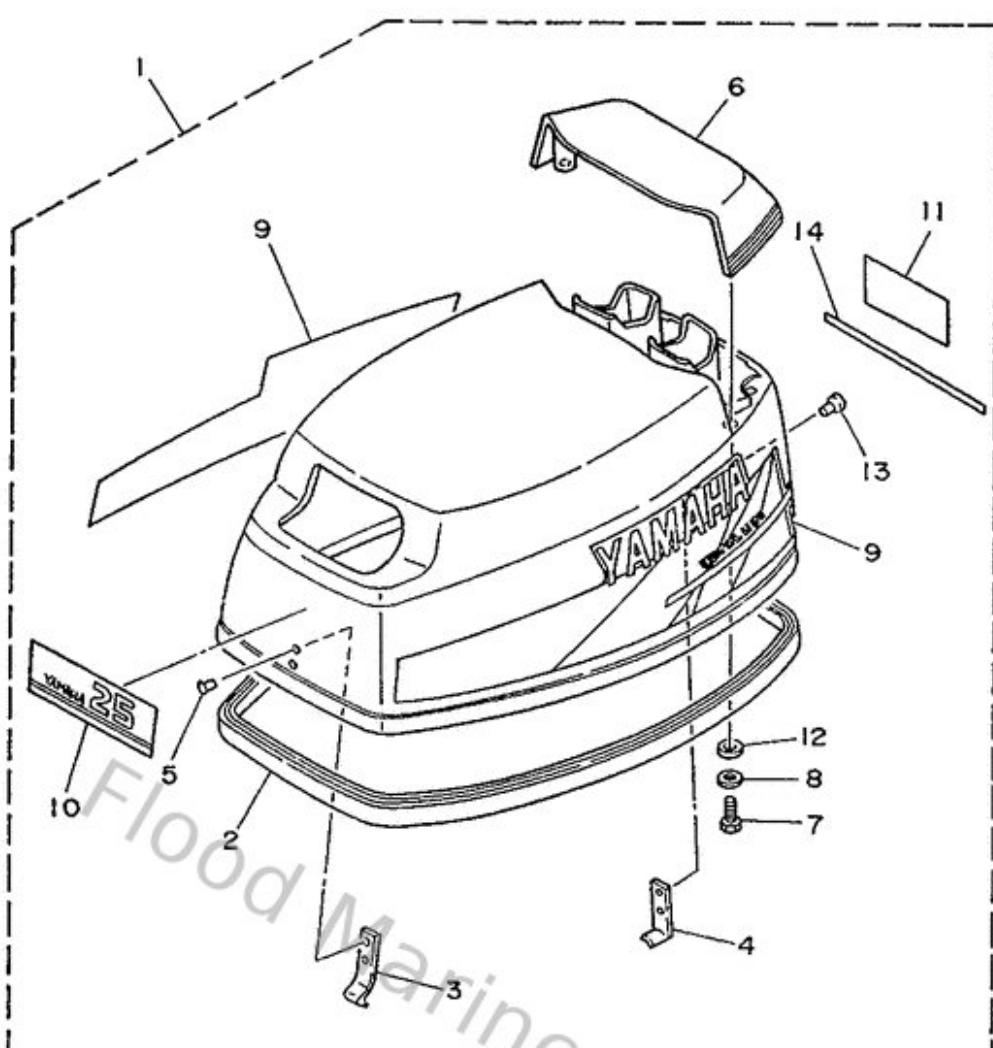
Ref	Part	
1	6L242711024D Cowling, bottom 1	Buy now
2	6L242815004D Lever, clamp	Buy now
3	9038612M4500 Bushing (6g1)	Buy now
4	6L2428160000 Lever, clamp	Buy now
5	902061205200 Washer, wave (666)	Buy now
6	978800603500 Screw, pan head(6h4)	Buy now
8	6L242719A000 Panel, front lower	Buy now
9	689412730000 Grommet	Buy now
10	6J8412740000 Grommet 2	Buy now
11	6L2427250000 Grommet	Buy now
12	6G1427240000 Grommet	Buy now
13	6L2427260100 Grommet	Buy now
14	6G1427270000 Grommet	Buy now
15	6L2427480100 Grommet	Buy now
16	6L2427160000 Rubber seal 1	Buy now

Capot Inférieur



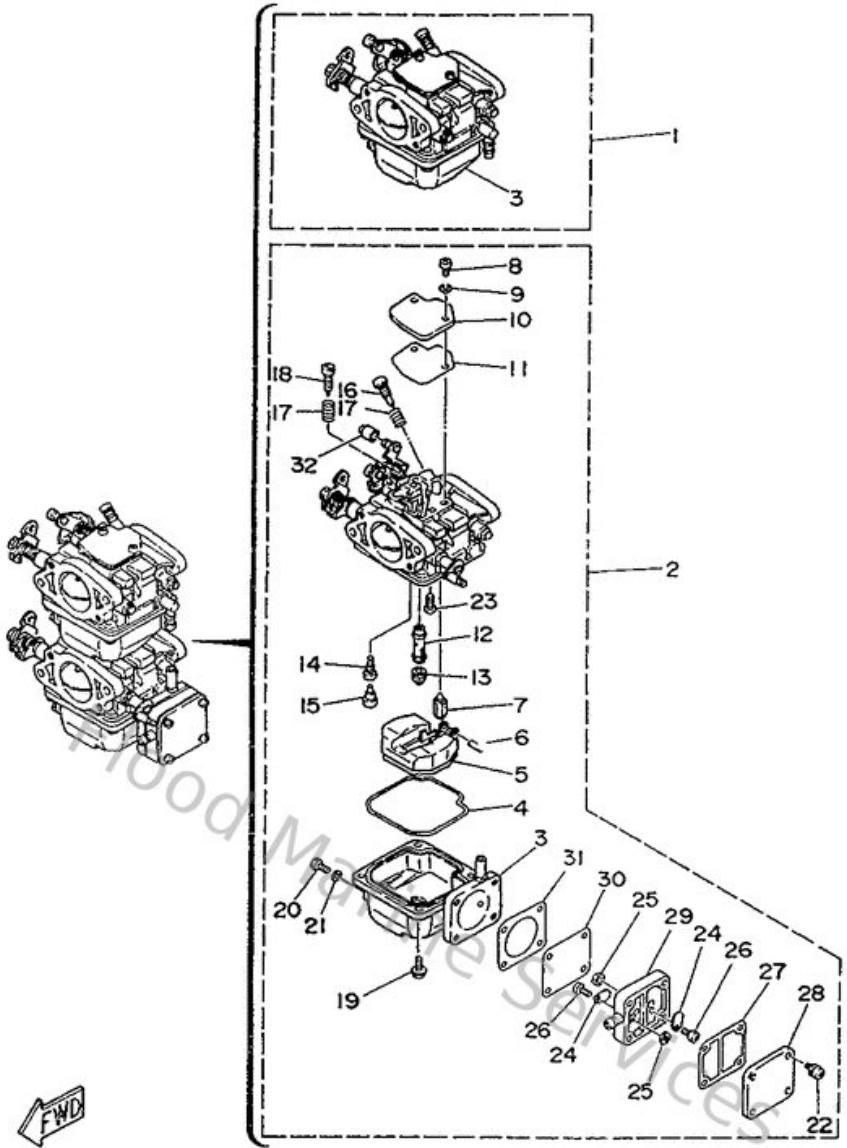
Ref	Part	
17	9033805M0300 Plug (6h1)	Buy now
18	9048015M3100 Grommet (6g1)	Buy now
19	9038706M5200 Collar (6g1)	Buy now
20	901050602000 Bolt, flange(6u1)	Buy now
21	6L2427380100 Plate, fitting	Buy now
22	6BL443910000 Nipple, hose	Buy now
23	689825750400 Engine stop switch assembly	Buy now
24	682825560000 Lanyard, stop switch	Buy now
25	682843810000 2p concent 1	Buy now
26	6J8854100000 Emergency signal light assembly	Buy now
27	6E5825880000 Plate	Buy now
28	958950601600 Bolt, flange deep recess	Buy now

Capot Suprieur



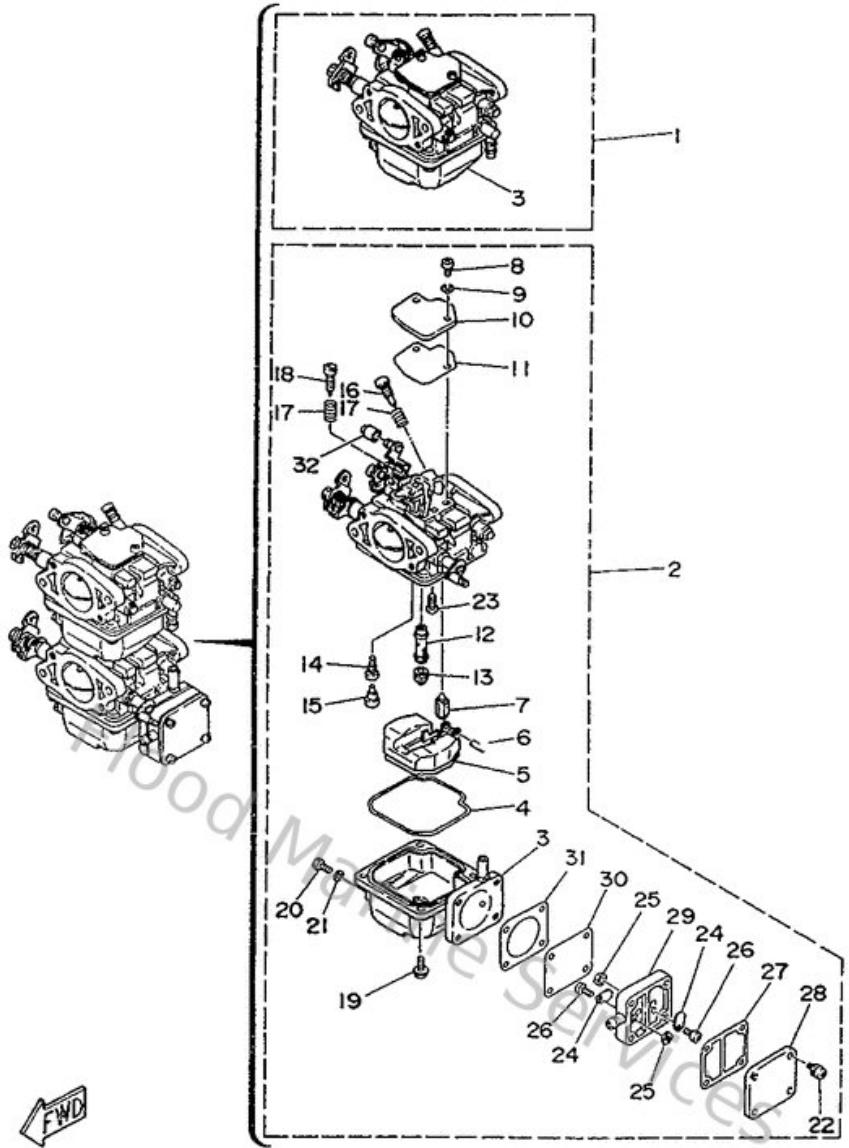
Ref	Part	
1	6L242610604D Top Cowling assembly	Buy now
2	6L2426150000 Seal	Buy now
3	6G1426517100 Hook	Buy now
4	6L2426470000 Holder, clamp band	Buy now
5	9026604M0000 Rivet 2 (662)	Buy now
6	6L242613018D Molding, Air Duct	Buy now
7	970950601600 Bolt, hexagon deep recess	Buy now
8	929900660000 Washer, plain (646)	Buy now
12	9020205M3800 Washer, plate(612)	Buy now
13	9026604M0400 Rivet(6e7)	Buy now

Carburetor



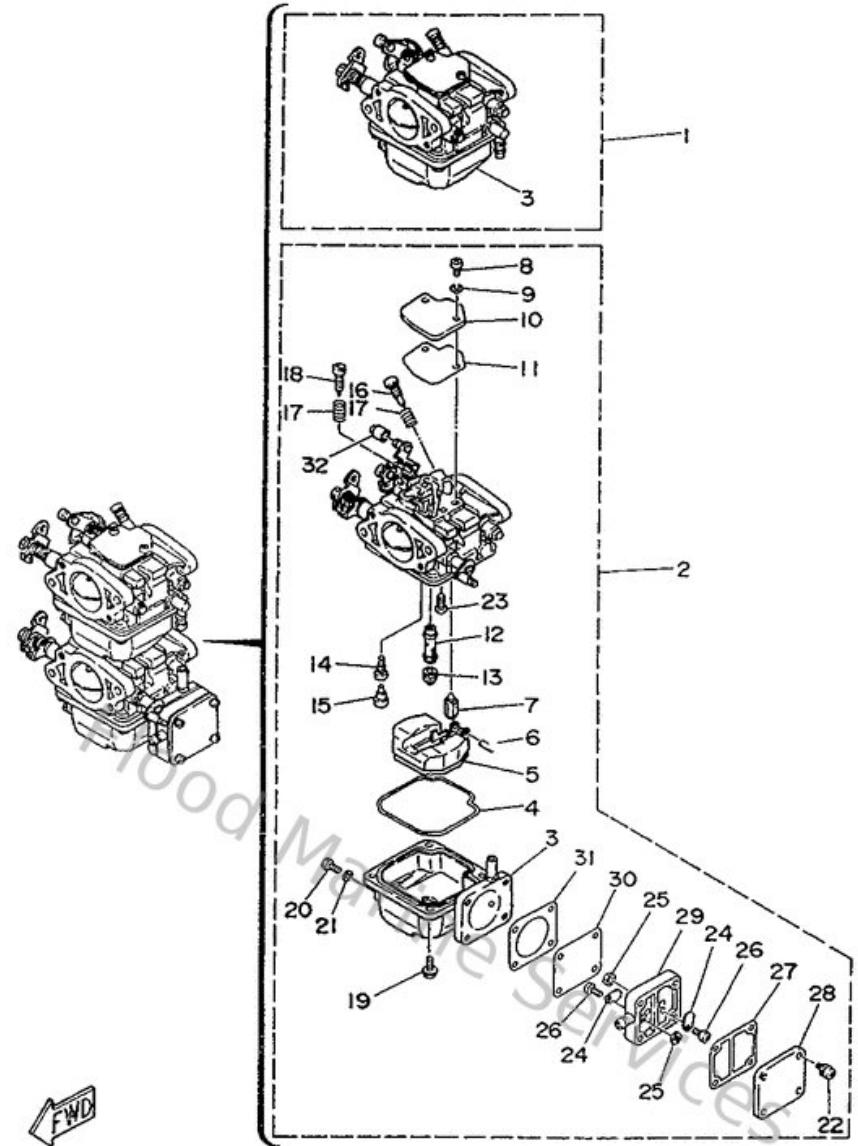
Ref	Part	
1	6L2143010000 Carburetor assembly 1	Buy now
2	6L2143020200 Carburetor assembly 2	Buy now
3	6L2143810000 Body, float chamber	Buy now
4	6L2143840000 Gasket, float chamber	Buy now
5	6L2143850000 Float	Buy now
6	6E5143860100 Pin, float	Buy now
7	6L2143920000 Valve, needle	Buy now
8	985800401000 Screw, pan head (e56)	Buy now
9	929010410000 Ybs67-4 washer, spring	Buy now
10	6L2141570000 Cover, mixing	Buy now
11	6L2143990000 Gasket	Buy now
12	6L2143410000 Nozzle, main	Buy now
13	30X143436300 Jet, main	Buy now
14	6L2143423000 Jet, pilot (#60)	Buy now
16	6L2143230000 Screw, air adjusting	Buy now

Carburetor



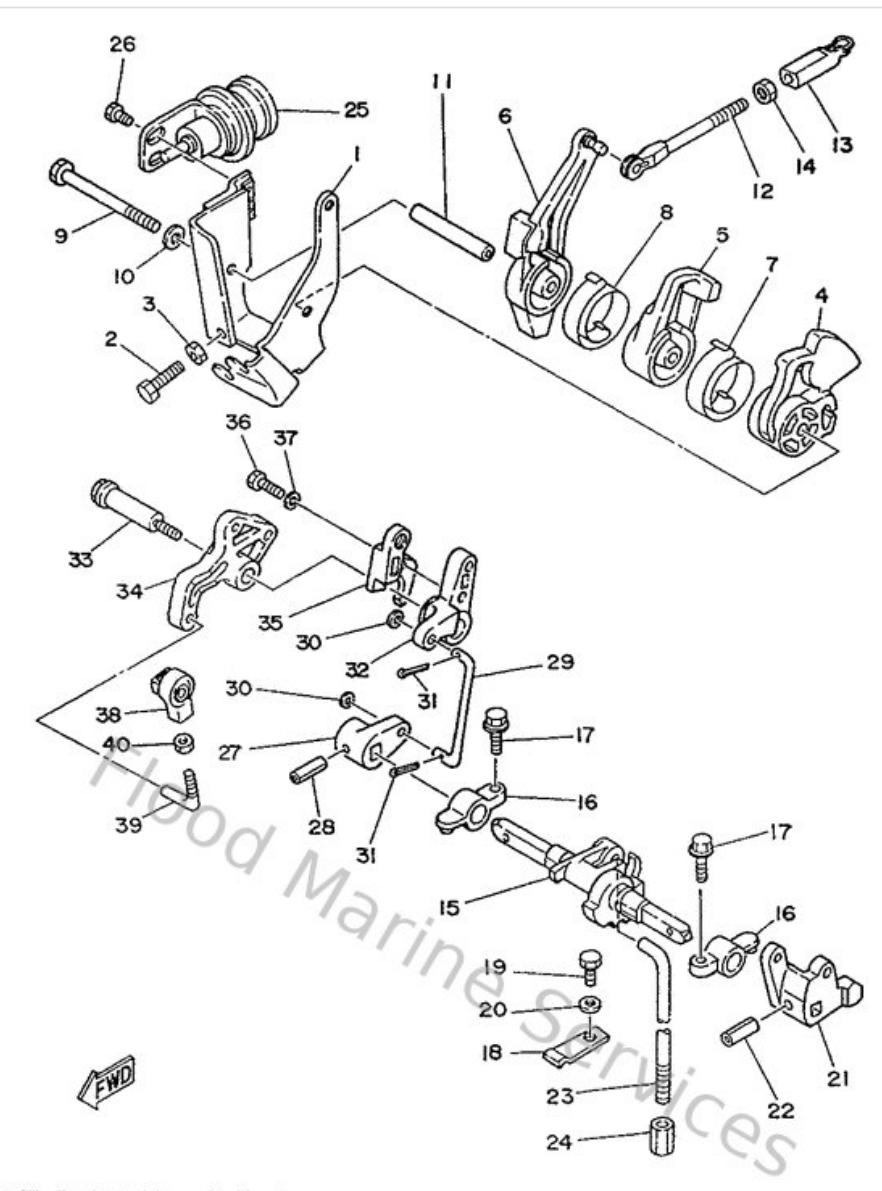
Ref	Part	
17	646142120100 Spring, pilot adjusting	Buy now
18	664143210100 Screw, throttle	Buy now
19	979800411200 Screw, pan head (686)	Buy now
20	677143830100 Screw, drain	Buy now
21	6L2143980000 Gasket	Buy now
22	677244440100 Screw	Buy now
23	989800400600 Screw, bind(612)	Buy now
24	62Y244210100 Valve, check	Buy now
25	953800360000 Nut (6g8)	Buy now
26	6E7143250000 Screw, pan head	Buy now
27	6L2244350000 Gasket, body 2	Buy now
28	6L2244130000 Body 2	Buy now
29	682244120000 Body, pump	Buy now
30	677244110200 Diaphragm	Buy now
31	677244340200 Gasket, pump 1	Buy now

Carburetor



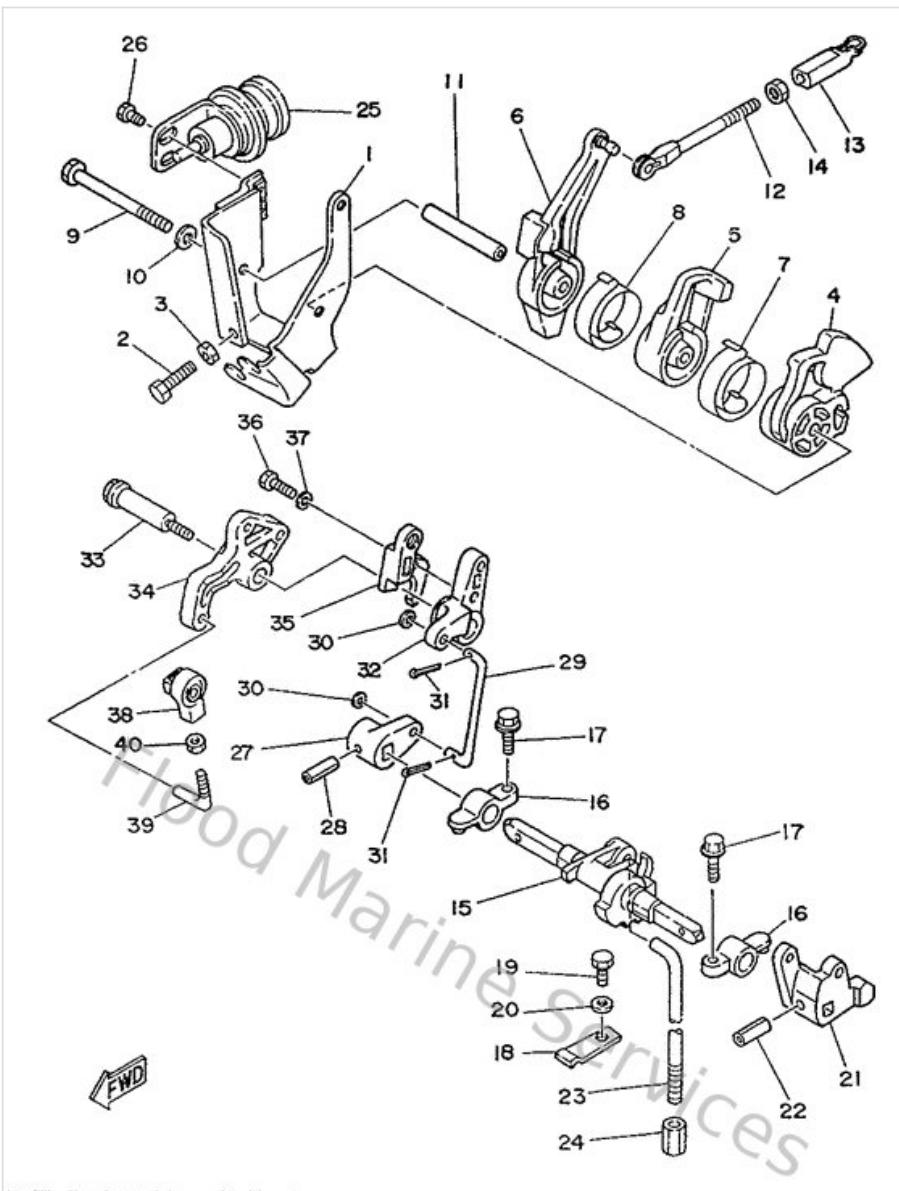
Ref	Part	
32	6L2145780000 Collar & stopper set	Buy now

Controle



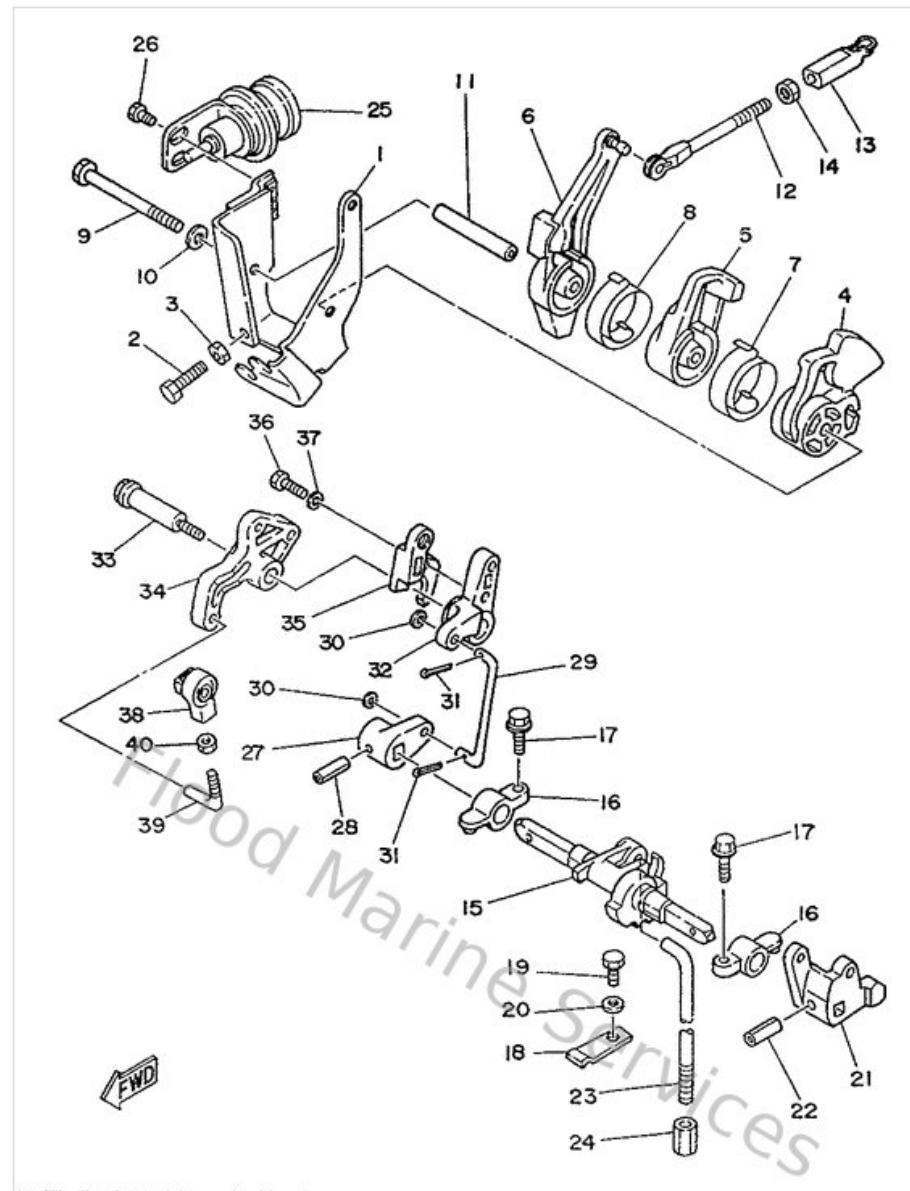
Ref	Part	
1	6L2144970000 Stay, throttle wire	Buy now
2	970950602000 Bolt(7u8)	Buy now
3	953800670000 Nut	Buy now
4	6L2412130000 Cam, accel.	Buy now
5	6L2412830000 Lever, free accel.	Buy now
6	6L2416310000 Lever, magneto control	Buy now
7	6J8421670000 Spring 1	Buy now
8	6L2421670000 Spring 1	Buy now
9	973950607500 Bolt, hexagon w/w deep recess	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	9038706M1800 Collar(6L2)	Buy now
12	689421690100 Joint	Buy now
13	6H1412370000 Joint, link	Buy now
14	953800560000 Nut, hexagon (663)	Buy now
15	6L2441210000 Lever, shift rod	Buy now

Controle



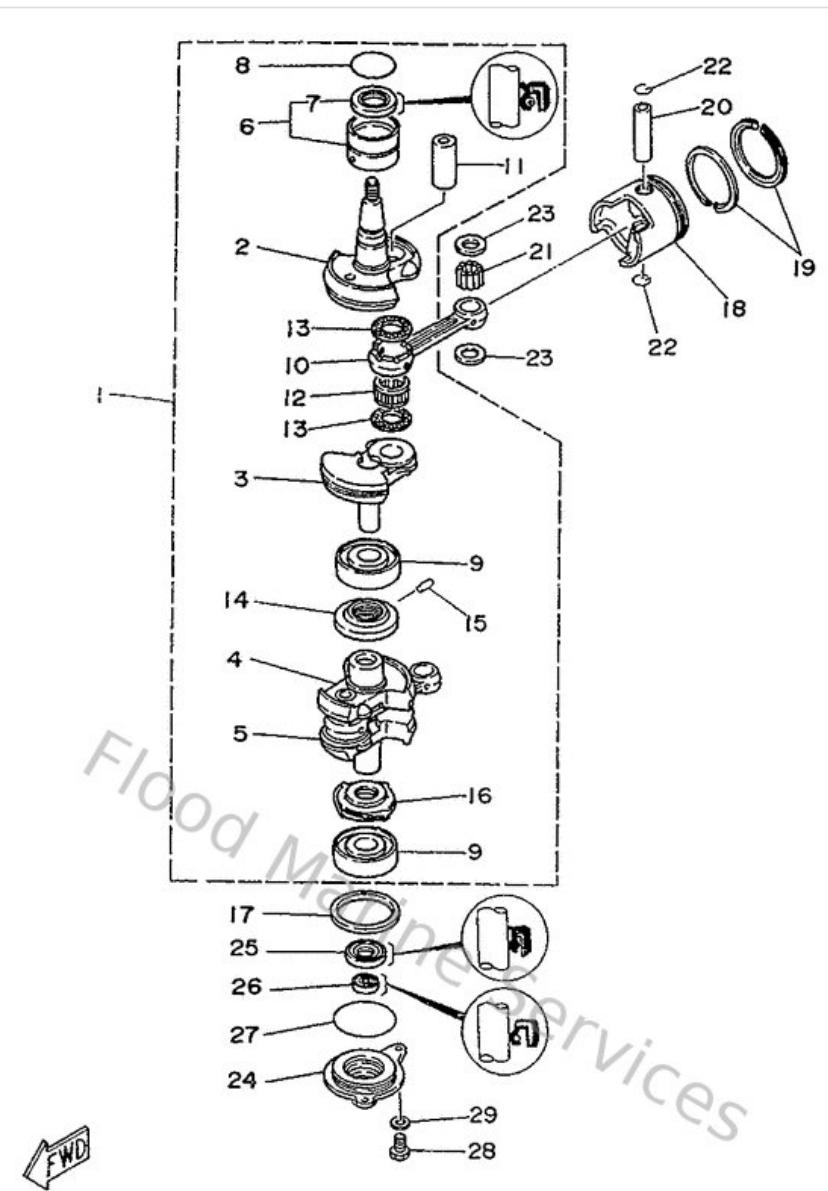
Ref	Part	
16	6G1416620194 Bracket	Buy now
17	975950652000 Bolt(7u8)	Buy now
18	6J8441160000 Spring	Buy now
19	970950601200 Bolt(gh1)	Buy now
21	6L2441230000 Arm, shift rod	Buy now
22	916903031800 Pin, spring (6h3)	Buy now
23	6L2441430000 Rod, shift	Buy now
24	901700601500 Connector, shift rod	Buy now
25	6L2143680000 Diaphragm assembly 1	Buy now
26	970950600800 Bolt (fj1)	Buy now
27	6L2441220000 Bushing, shift rod lever	Buy now
29	6L2421920000 Rod 2	Buy now
30	902020508800 Washer, plate (666)	Buy now
31	914902001000 Pin, cotter	Buy now
32	6L2441410100 Link, shift rod	Buy now

Controle



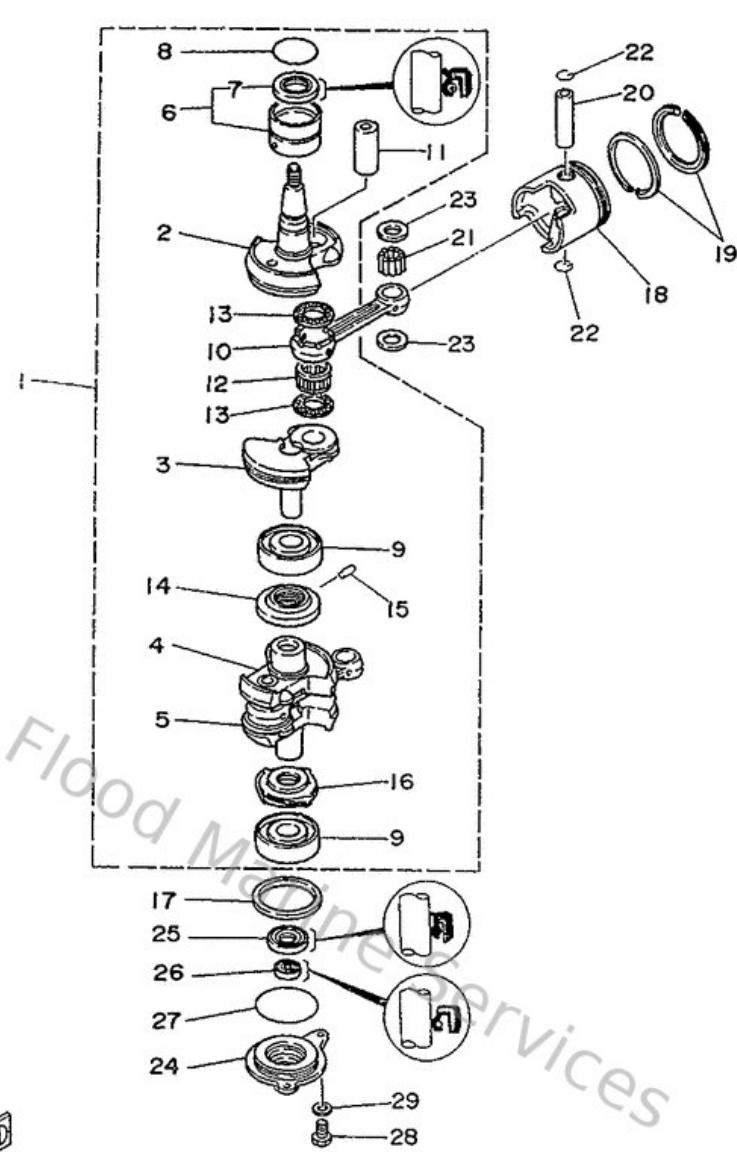
Ref	Part	
33	9010906M2800 Bolt(6j8)	Buy now
34	6L2412120000 Arm, accel.	Buy now
35	6L2441411094 Link, shift rod	Buy now
37	929900560000 Washer, plain (646)	Buy now
38	6L2412370000 Joint, link	Buy now
39	6L2412380000 Joint, link	Buy now
40	953800570000 Nut (656)	Buy now

Crankshaft & Piston



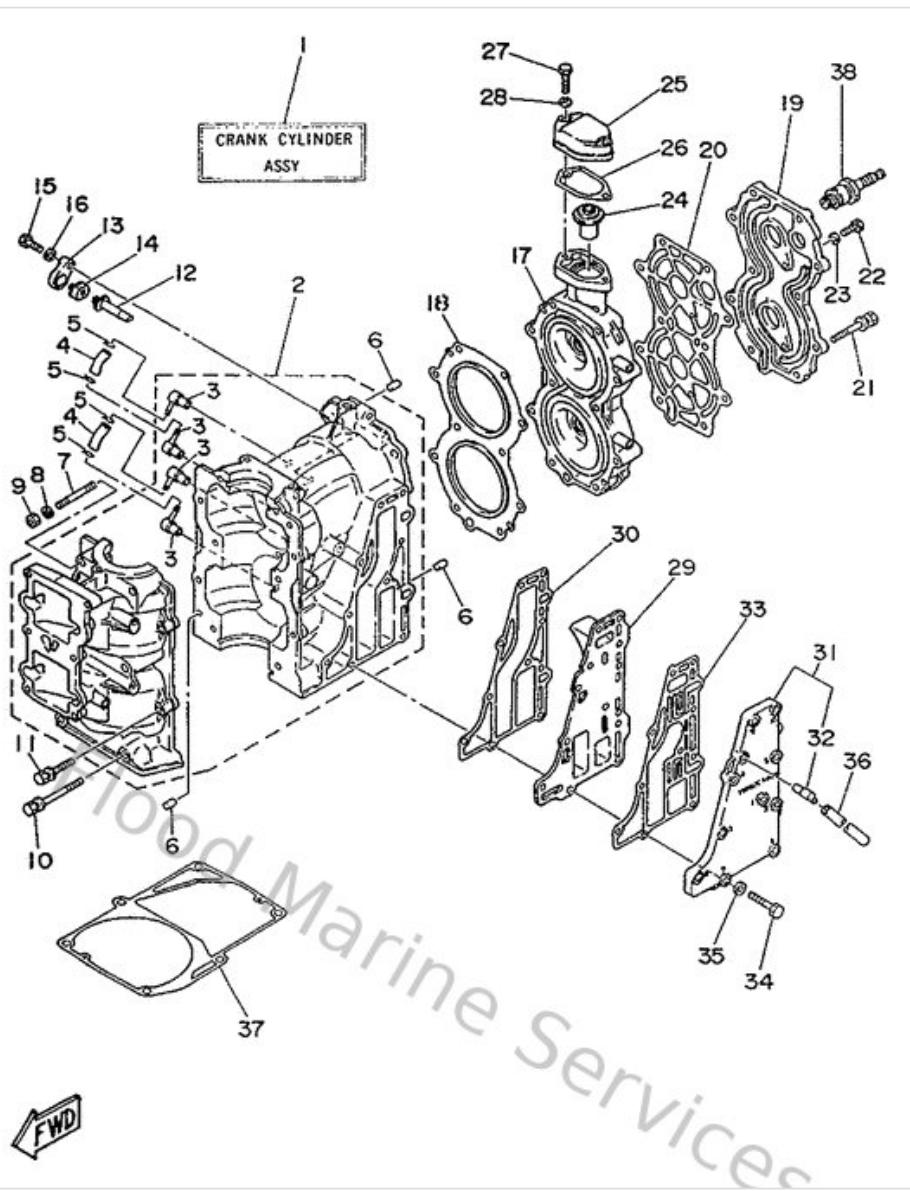
Ref	Part	
1	6L2114001000 Crankshaft assembly	Buy now
2	6L2114120000 Crank 1	Buy now
3	6L2114220000 Crank 2	Buy now
4	6L2114320000 Crank 3	Buy now
5	6L2114420000 Crank 4	Buy now
6	93311632U700 Bearing, cylindrical(6j8)	Buy now
7	9310226M2700 Oil seal(6j8)	Buy now
8	932104215900 O-ring (647)	Buy now
9	93306305U300 Bearing(6j8)	Buy now
10	6L2116510000 Rod, connecting	Buy now
11	6L2116810000 Pin, crank 1	Buy now
12	93310424W900 Bearing, cylindrical(6l2)	Buy now
13	9020924M1500 Washer(6l2)	Buy now
14	6L2115150000 Seal, labyrinth 1	Buy now
15	916903001000 Pin, spring (663)	Buy now

Crankshaft & Piston



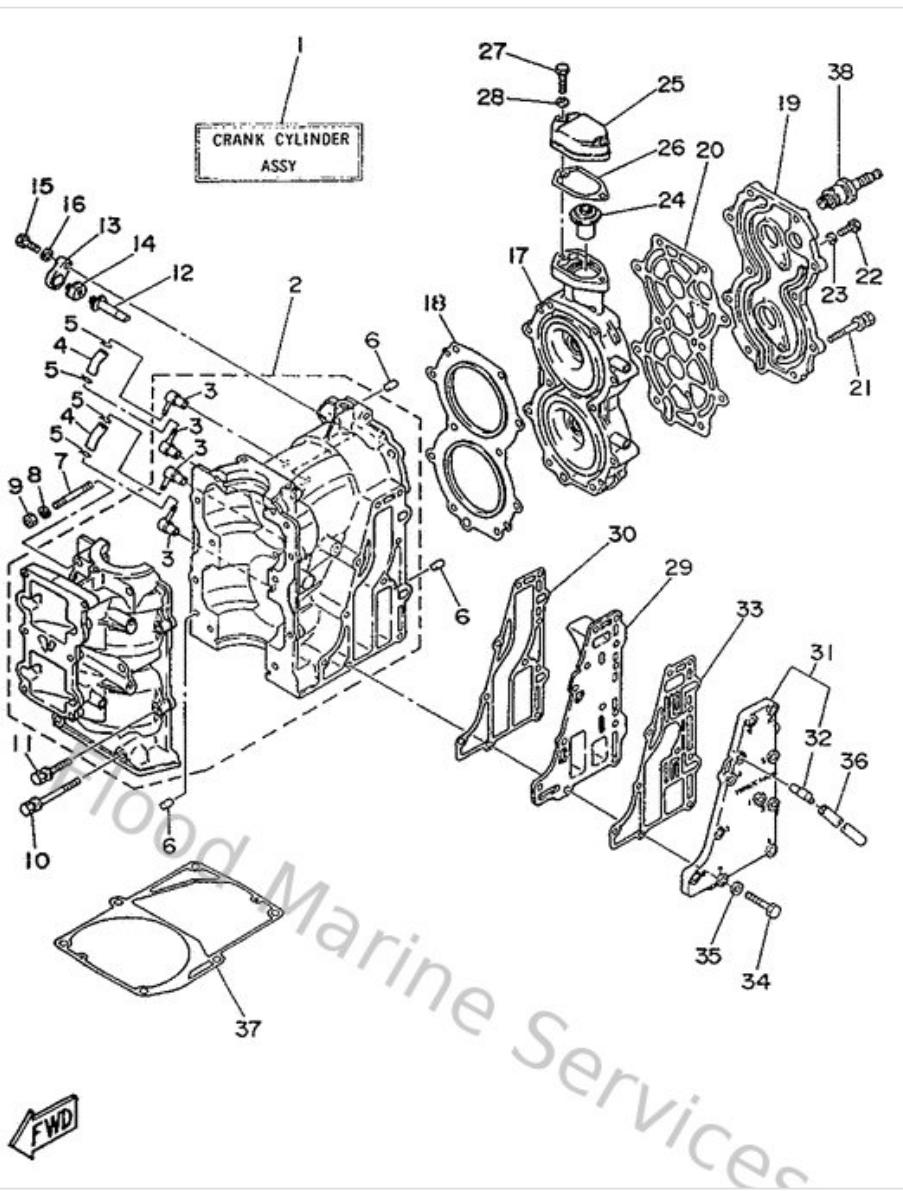
Ref	Part	
16	6J8115360000 Gear, drive	Buy now
17	902015030600 Washer plate 648115870000	Buy now
18	6L2116350000 Piston (0.25mm o/s)	Buy now
19	6L2116100000 Piston ring set (std)	Buy now
20	648116330000 Pin,piston	Buy now
21	9360218M1200 Pin, dowel(6l2)	Buy now
22	934502002600 Clip 6041163400	Buy now
23	902011852200 Washer (656)	Buy now
24	6L215396005B Housing, Oil Seal	Buy now
25	931022514200 Oil seal (24.8x38x7-662)	Buy now
26	9310113M3700 Oil seal(6a4)	Buy now
27	9321056M8000 O-ring(6j8)	Buy now
28	970950601600 Bolt, hexagon deep recess	Buy now
29	929900660000 Washer, plain (646)	Buy now

Cylinder



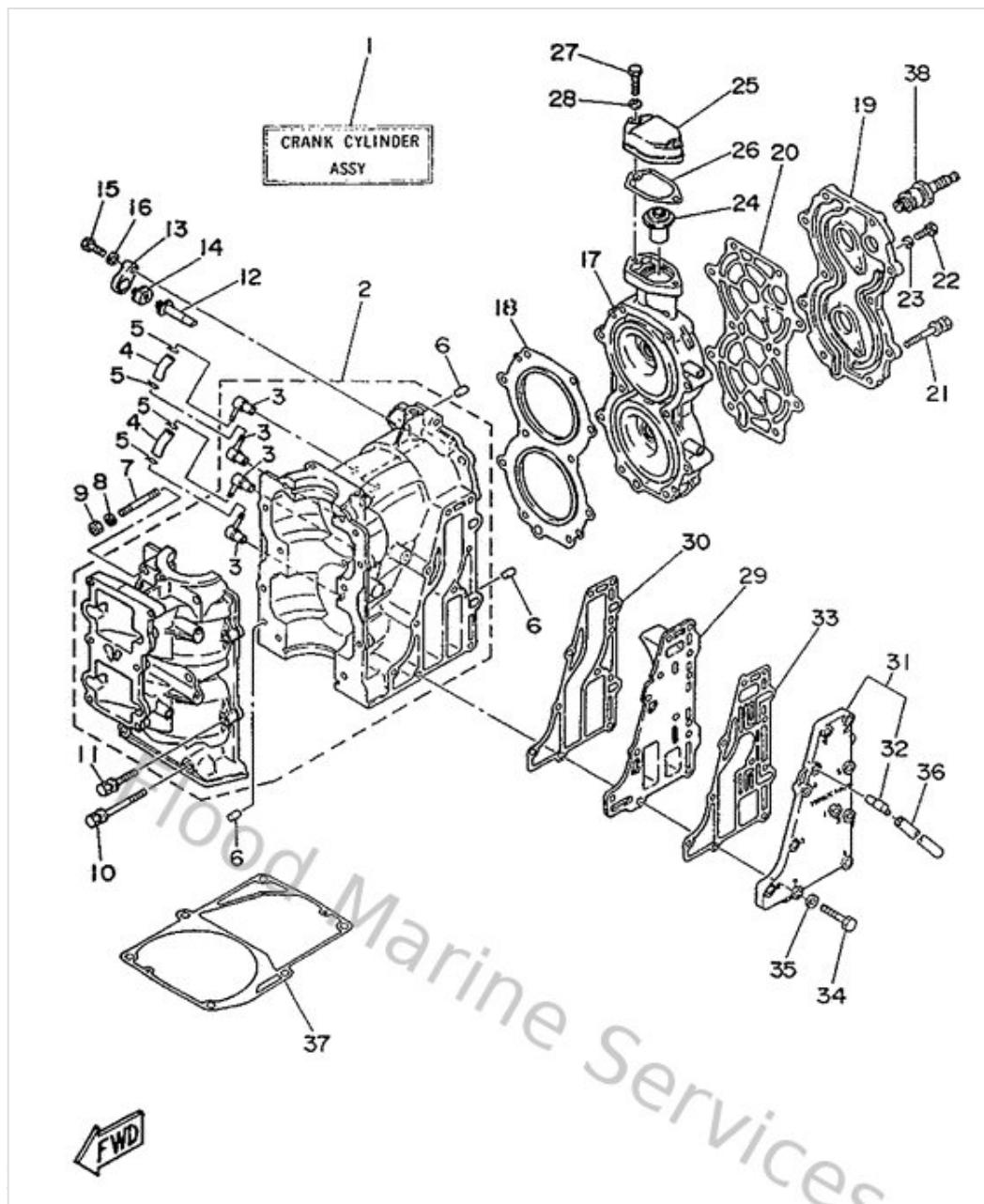
Ref	Part	
1	6L2W0090114D Crank Cylinder assembly	Buy now
2	6L2151001094 Crankcase assembly	Buy now
3	6E5113720000 Nipple, hose	Buy now
4	9044507M1500 Hose (I390)	Buy now
5	904670601600 Clip (655)	Buy now
6	9360410M0300 Pin, dowel (688)	Buy now
7	956170864500 Bolt, stud(6l2)	Buy now
8	902010808600 Washer (1t1)	Buy now
9	953330860000 Nut(6l2)	Buy now
10	9011908M0700 Bolt, with washer(63v)	Buy now
11	9011906M1400 Bolt, with washer (677)	Buy now
12	6J8113250000 Anode	Buy now
13	6H3113270094 Cover, anode	Buy now
14	6H3113280000 Grommet, anode	Buy now
15	970950601600 Bolt, hexagon deep recess	Buy now

Cylinder



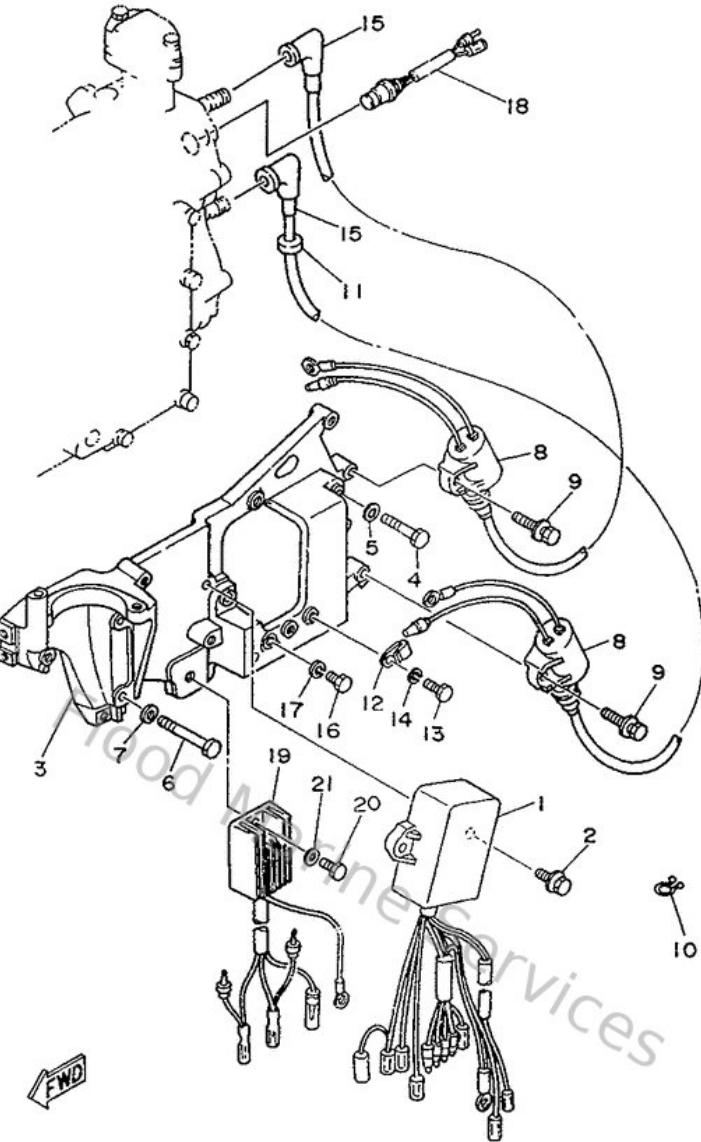
Ref	Part	
16	929900660000 Washer, plain (646)	Buy now
17	6L21111011S Head, cylinder 1	Buy now
18	6L211181A100 Gasket, cylinder head 1	Buy now
19	6L211191009M Cover, cylinder head 1	Buy now
20	6L211193A100 Gasket, head cover 1	Buy now
21	9011908M6600 Bolt, with washer	Buy now
24	6E5124112000 Thermostat	Buy now
25	6H412413009M Cover, thermostat	Buy now
26	61A12414A000 Gasket, cover	Buy now
27	970950602500 Bolt	Buy now
29	6L241111009M Inner cover, exhaust	Buy now
30	6L241112A300 Gasket, exhaust inner cover	Buy now
31	6L241113009M Outer cover, exhaust	Buy now
32	676113720000 Nipple, hose	Buy now
33	6L241114A100 Gasket, exhaust outer cover	Buy now

Cylinder



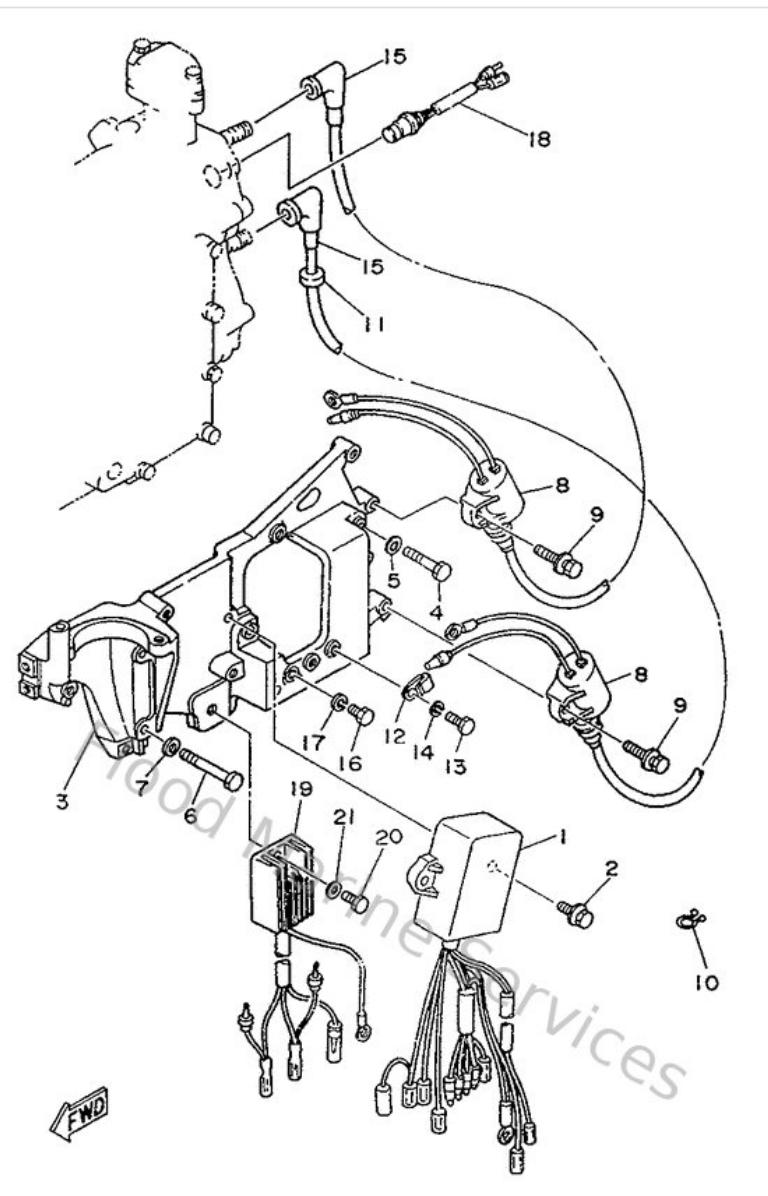
Ref	Part	
34	970950603000 Bolt(jf7)	Buy now
36	9044510M4000 Hose (l400)	Buy now
37	6L245113A100 Gasket, upper casing	Buy now
38	947020027100 Plug, spark (br7hs-10)	Buy now

Electrical 1



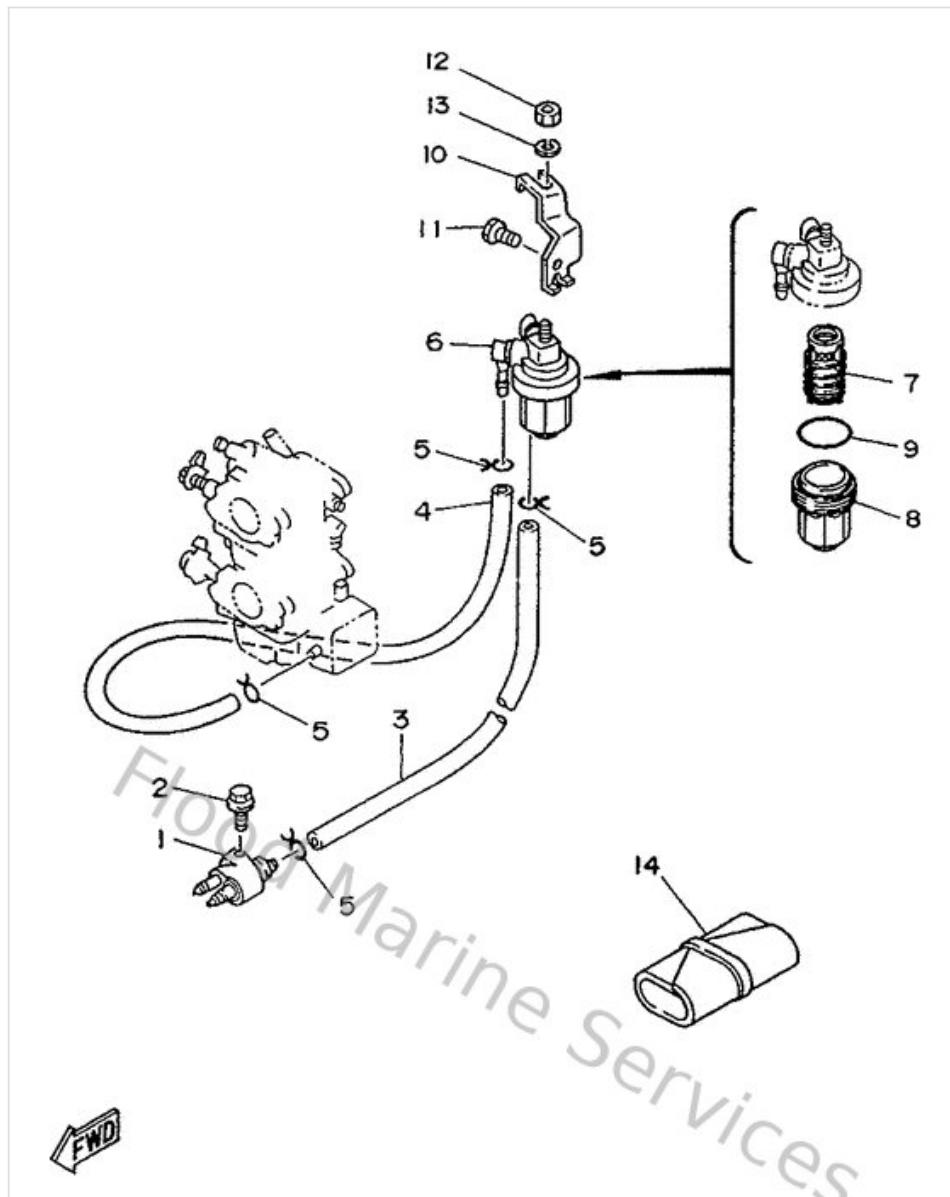
Ref	Part	
1	6L2855402000 C.d.i. unit assembly	Buy now
2	975950652000 Bolt(7u8)	Buy now
3	6L2855420294 Bracket	Buy now
4	970800603000 Bolt(jf7)	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	9010106M1600 Bolt(6l2)	Buy now
8	61N855700000 Ignition coil assembly	Buy now
9	975950642000 Bolt(7u8)	Buy now
10	904651814700 Clamp	Buy now
11	904802516100 Grommet(656)	Buy now
12	904650802800 Clamp (1e6)	Buy now
13	970950601200 Bolt(gh1)	Buy now
14	929950610000 Washer(6a1)	Buy now
15	6G1823702000 Plug cap assembly	Buy now
16	970800601200 Bolt(gh1)	Buy now

Electrical 1



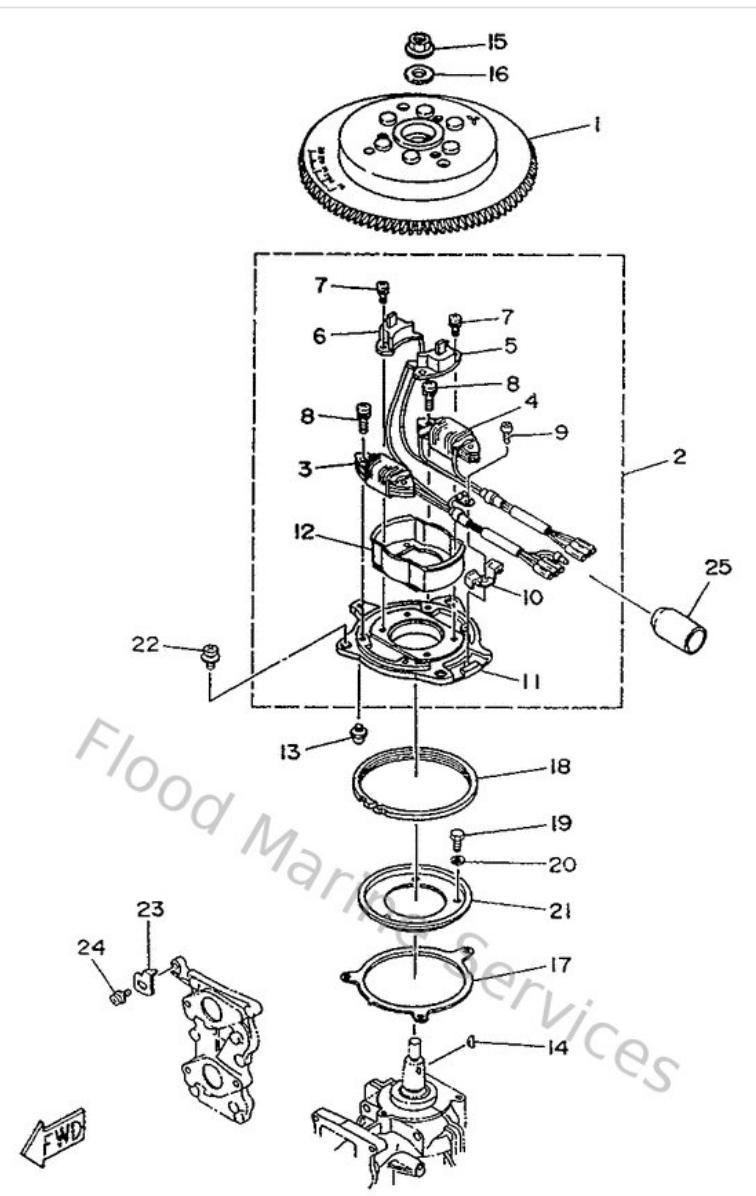
Ref	Part	
18	689825600000 Thermo switch assembly	Buy now
19	6J8819600000 Rectifier & regulator assembly	Buy now
20	970950601600 Bolt, hexagon deep recess	Buy now

Fuel



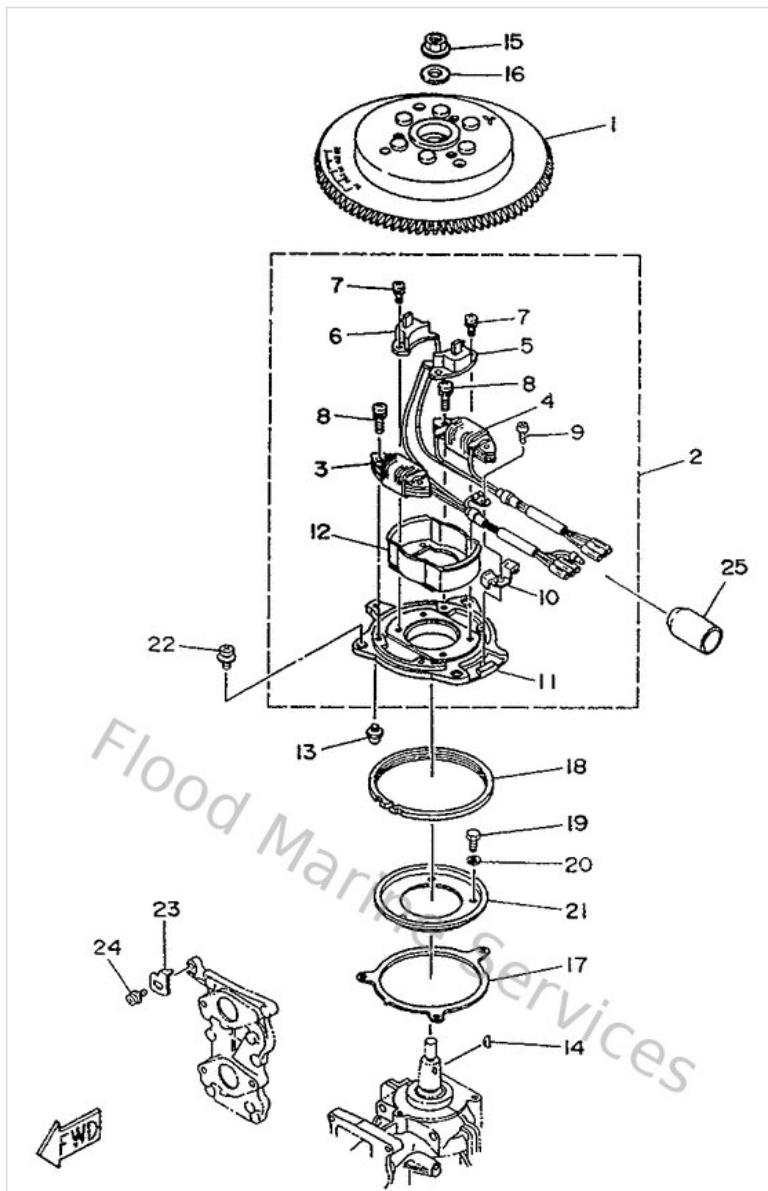
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	975950652000 Bolt(7u8)	Buy now
3	6H4243110000 Pipe 1	Buy now
4	90445090F600 Hose (I1500)	Buy now
5	904670800400 Clip, pipe 6162435600	Buy now
6	61N245600000 Filter assembly	Buy now
7	61N245631000 Element, filter	Buy now
8	61N245210000 Cup, filter	Buy now
9	932103273800 O-ring(1wg)	Buy now
10	6L2245660000 Bracket, filter	Buy now
11	970950601400 Bolt(gj3)	Buy now
12	953800860000 Nut (661)	Buy now
13	929900810000 Ybs67-8 washer, spring	Buy now
14	656W28100200 Tool kit	Buy now

Generator



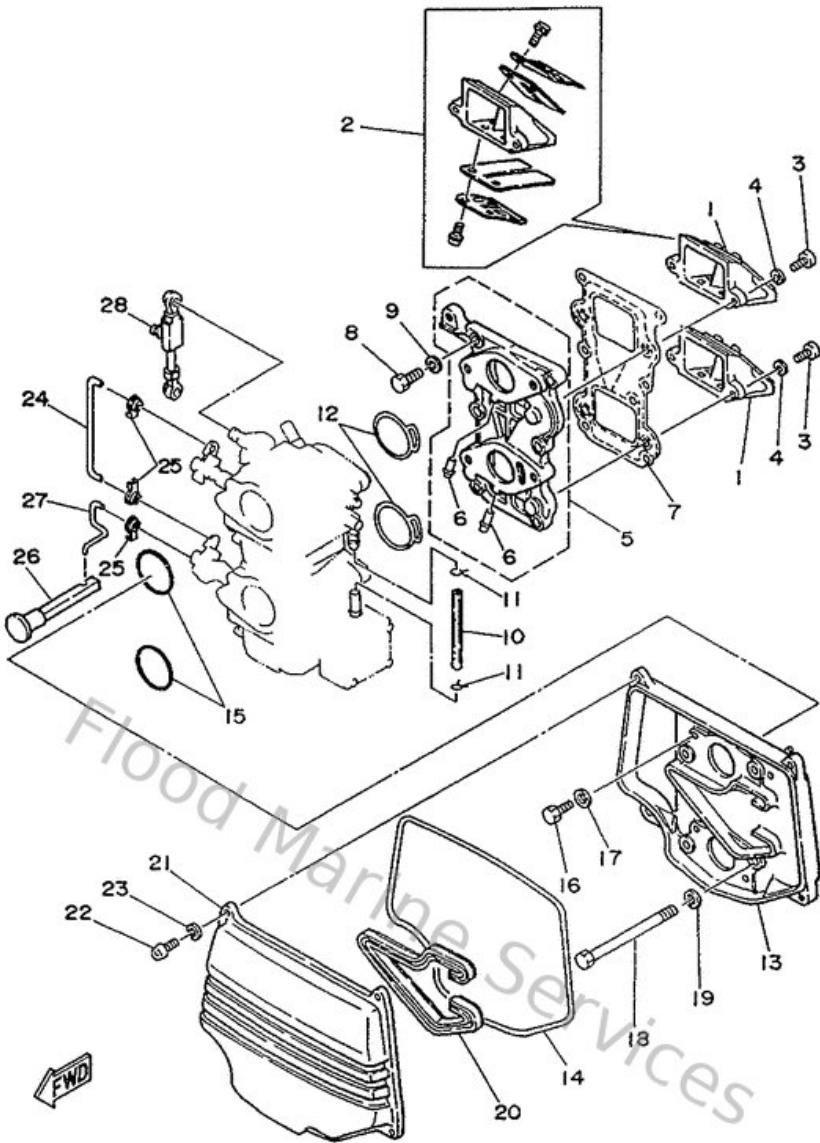
Ref	Part	
1	6L2855500000 Rotor assembly	Buy now
2	6L2455601000 Gear	Buy now
3	6L2855201000 Coil, charge	Buy now
4	6L2855331000 Coil, lighting	Buy now
5	6L2855801000 Coil, pulser	Buy now
6	6L2855802000 Coil, pulser	Buy now
7	985170401200 Screw, pan head	Buy now
8	976070612500 Screw, pan head (76t)	Buy now
9	985010400600 Screw, pan head	Buy now
10	6E9813287000 Clamp	Buy now
11	6L2855611000 Base, magneto	Buy now
12	61N855370000 Cover	Buy now
13	663855180000 Joint, ball	Buy now
14	902801605300 Key, woodruff	Buy now
15	9017912M0400 Nut, flange	Buy now

Generator



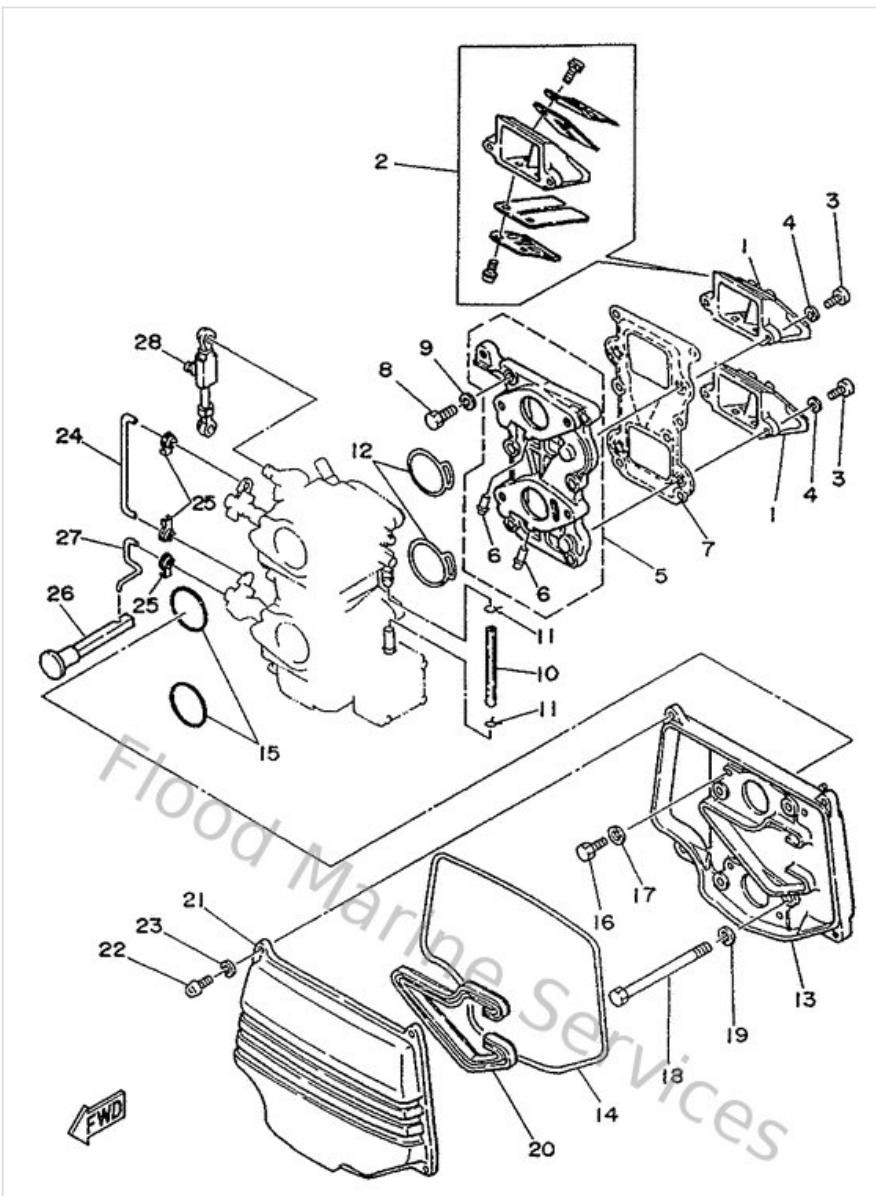
Ref	Part	
16	9020113M4200 Washer (694)	Buy now
17	6G1416110000 Retainer, magneto base 1	Buy now
18	6N0G16130000 Plate, base friction	Buy now
19	970950601200 Bolt(gh1)	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	6G1416120000 Retainer, magneto base	Buy now
22	979850521000 Screw, With Washer	Buy now
23	6L2813320000 Plate, timing	Buy now
25	6L2825990100 Cover, connector	Buy now

Intake



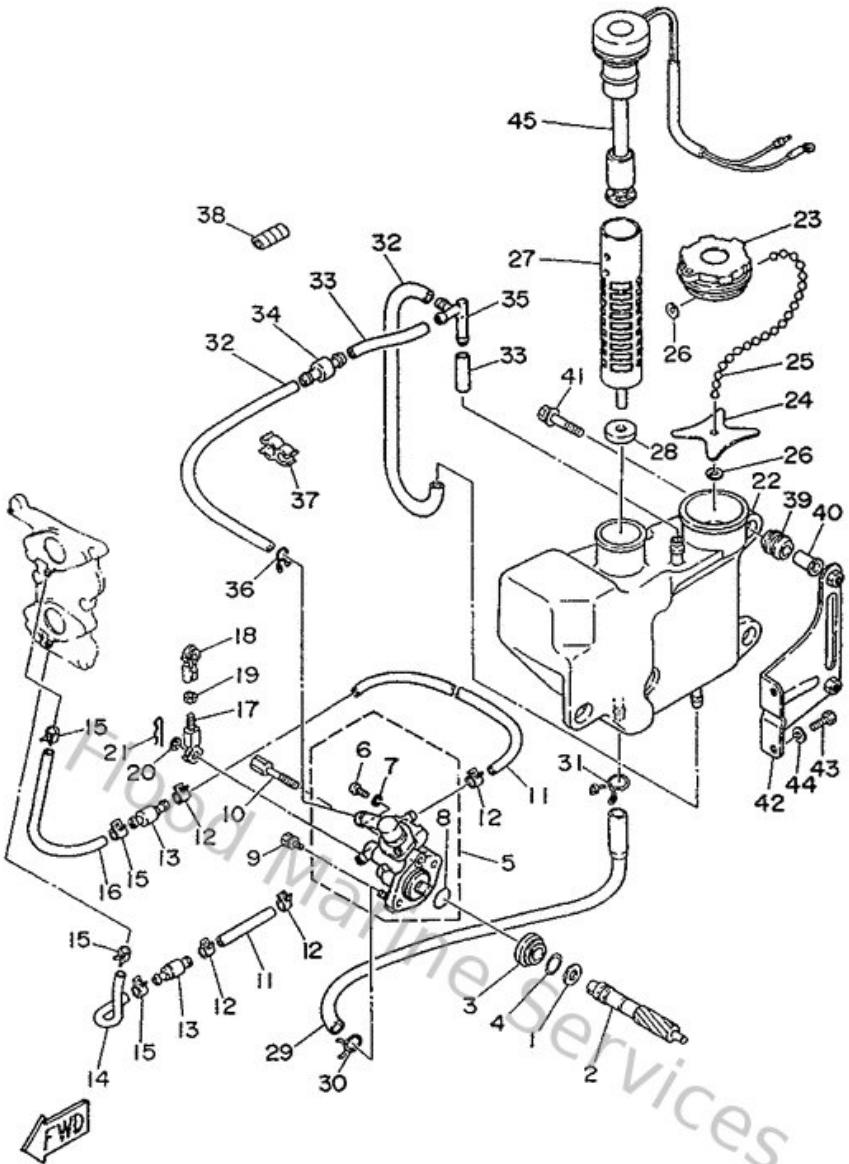
Ref	Part	
1	6L2136100000 Reed valve assembly	Buy now
2	6L2W00040000 Reed set	Buy now
3	985800501600 Screw, pan head(6b0)	Buy now
4	929900560000 Washer, plain (646)	Buy now
5	6L2136411000 Manifold 1	Buy now
6	676144850000 Pipe, joint	Buy now
7	6L2136210000 Gasket, valve seat	Buy now
8	9010106M2700 Bolt	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	904450901200 Hose (I1500)	Buy now
11	904670800400 Clip, pipe 6162435600	Buy now
12	6L2141980000 Gasket	Buy now
13	6L2144170000 Cover 1	Buy now
14	6L2144760000 Seal	Buy now
15	9321035M8600 O-ring(6l2)	Buy now

Intake



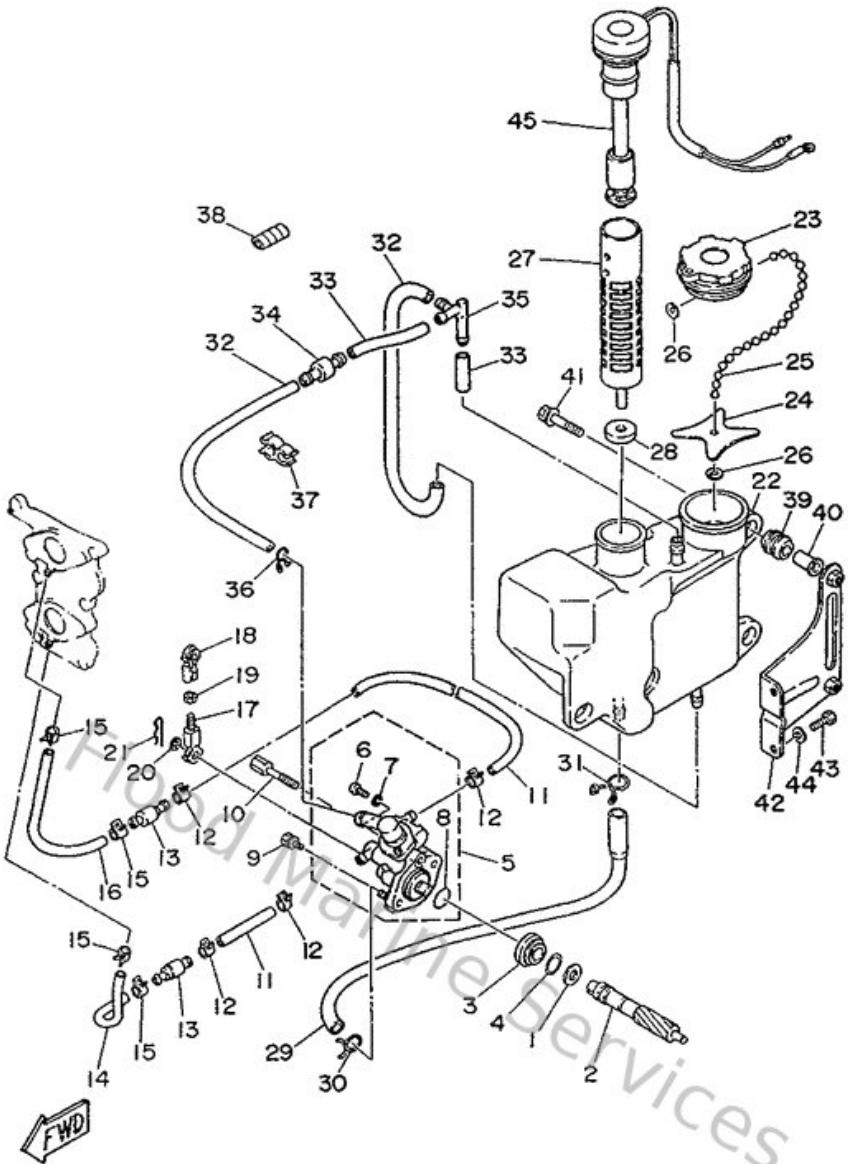
Ref	Part	
16	973130501200 Bolt, hexagon	Buy now
18	973900608500 Bolt, with washer	Buy now
20	6L2144761100 Seal	Buy now
21	6L2144180000 Cover 2	Buy now
24	6J8412590000 Rod, choke 3	Buy now
25	661412620200 Joint, choke lever	Buy now
26	6J8412710100 Knob, choke	Buy now
27	6L2412570000 Rod, choke 2	Buy now
28	6L2412170000 Rod, accel. lever	Buy now

Oil Pump



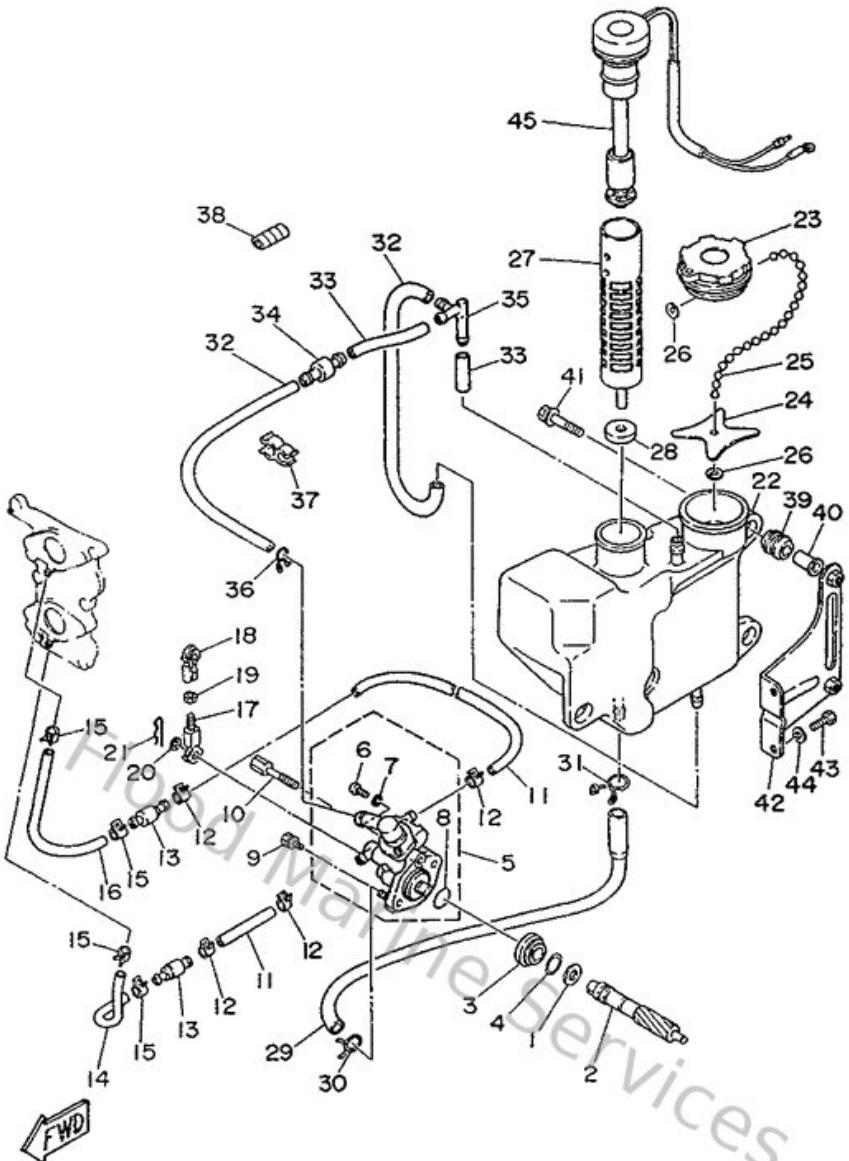
Ref	Part	
1	9020108M9300 Washer, plate (6g5)	Buy now
2	6L2115370000 Gear, driven	Buy now
3	6J8131170000 Collar, distance	Buy now
4	932101359500 93210-13m04	Buy now
5	6L2132000000 Oil injection pump assembly	Buy now
6	6L2134710000 Plug, drain	Buy now
7	1YU131870000 Gasket, breather bolt	Buy now
8	9321019M8200 O-ring(6j8)	Buy now
10	9010905M3300 Bolt	Buy now
11	9044507M3200 Hose (I200)	Buy now
12	9046807M0200 Clip (6e5)	Buy now
13	6E9131837000 Valve check	Buy now
14	9044607M4800 Hose(62t)	Buy now
16	9044507M1600 Hose(62t)	Buy now
17	682412375000 Joint, link 2	Buy now

Oil Pump



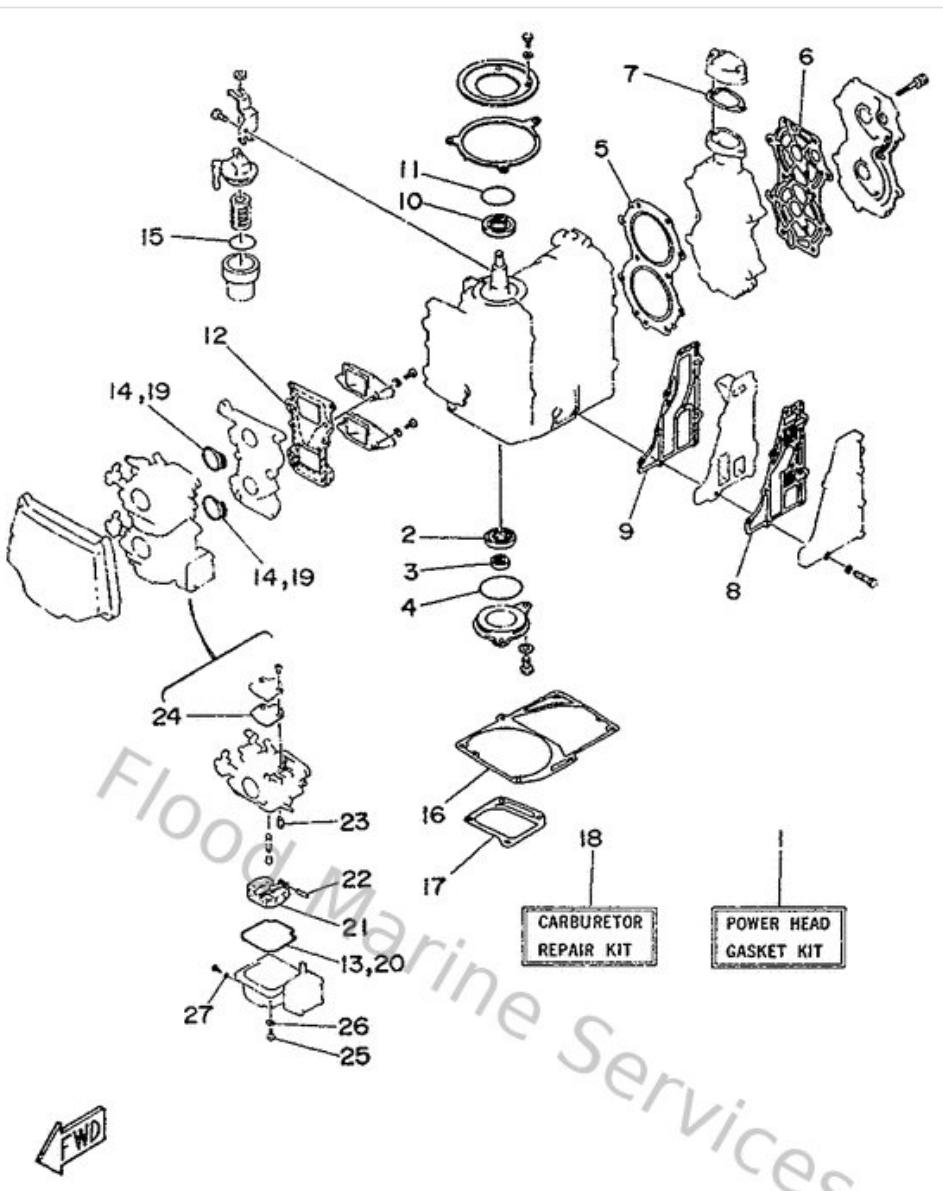
Ref	Part	
18	6H1412370000 Joint, link	Buy now
19	953800570000 Nut (656)	Buy now
20	902020508800 Washer, plate (666)	Buy now
21	9046805M0300 Clip(6j8)	Buy now
22	6L2217070100 Oil tank comp.	Buy now
23	6H4217700000 Oil tank cap assembly	Buy now
24	6L2217580000 Washer, special 2	Buy now
26	6H1217570000 Washer, special 1	Buy now
27	6J8134110000 Strainer, oil	Buy now
28	6J8134140000 Gasket, strainer cover	Buy now
29	6L2134160000 Pipe, oil 1	Buy now
30	904670800400 Clip, pipe 6162435600	Buy now
31	9046711M0800 Clip(72x)	Buy now
32	9044511M1500 Hose (I360)	Buy now
33	9044511M0700 Hose (I70)	Buy now

Oil Pump



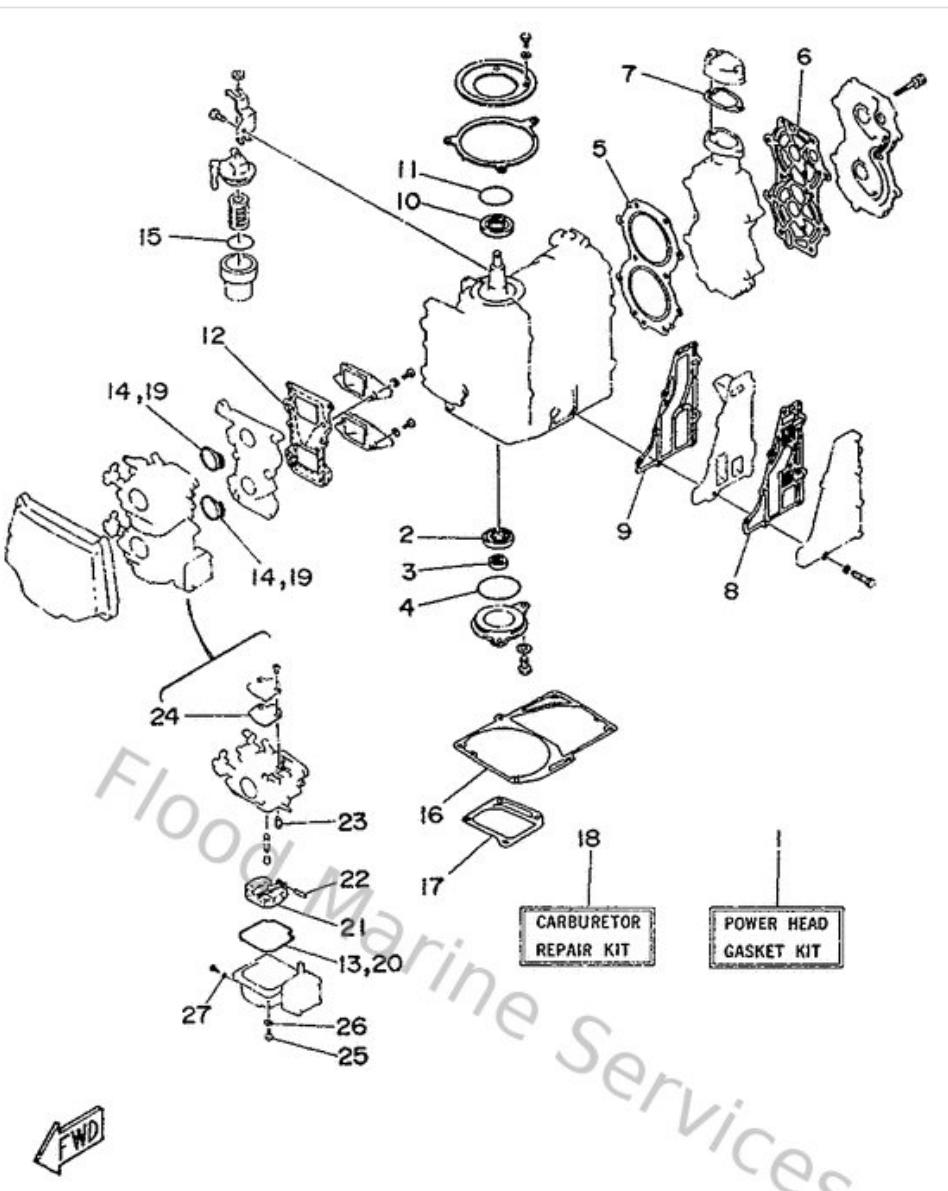
Ref	Part	
34	6J8217440000 Breather	Buy now
35	6E5243761000 Pipe, joint 1	Buy now
36	9046710M0400 Clip, pipe 1 (6e9)	Buy now
37	9046411M2400 Clamp(6h1)	Buy now
38	9044610M0200 Tube (6e5)	Buy now
39	6A0823170000 Damper, ignition coil	Buy now
40	624425420000 Collar	Buy now
41	9011906M9500 Bolt, with washer	Buy now
42	6L2217980000 Bracket, damper	Buy now
43	970950601600 Bolt, hexagon deep recess	Buy now
44	929900660000 Washer, plain (646)	Buy now
45	6L2857200100 Oil level gauge assembly	Buy now

Repair Kit 1



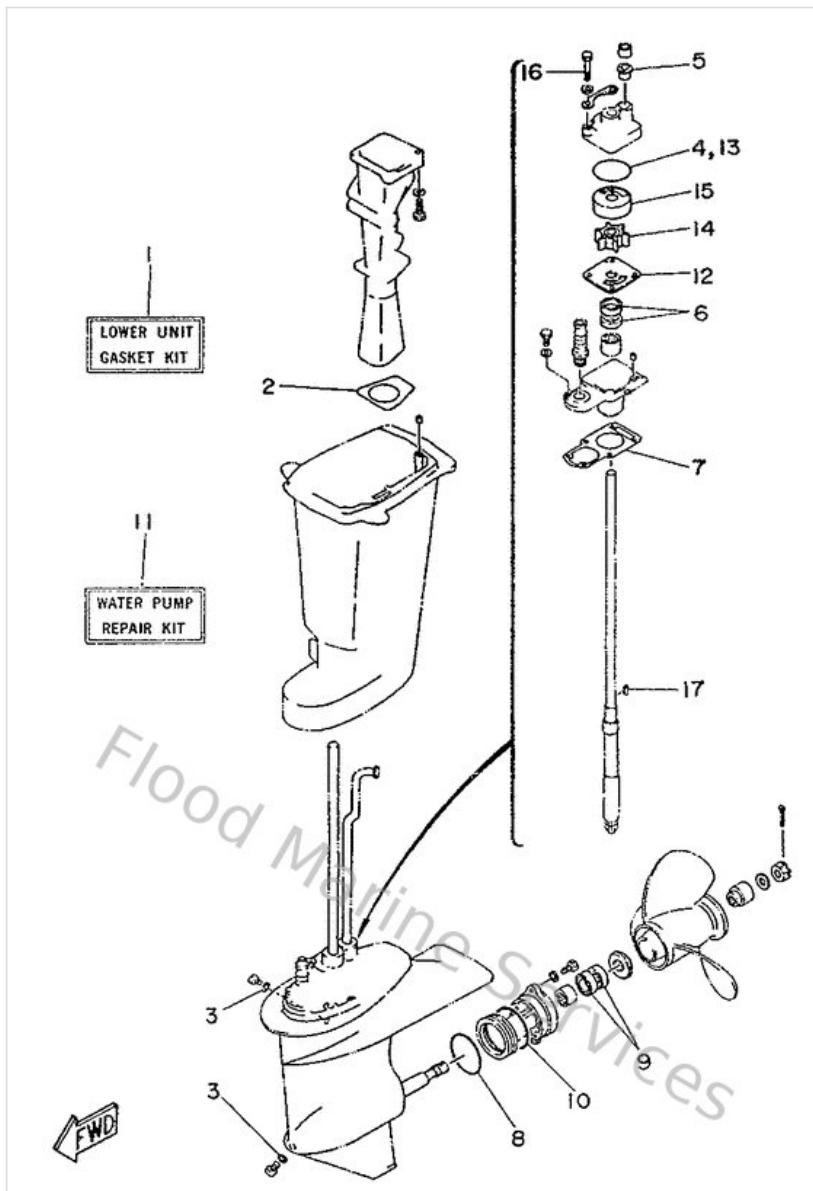
Ref	Part	
1	6L2W00010300 Power head gasket kit	Buy now
2	931022514200 Oil seal (24.8x38x7-662)	Buy now
3	9310113M3700 Oil seal(6a4)	Buy now
4	9321056M8000 O-ring(6j8)	Buy now
5	6L211181A100 Gasket, cylinder head 1	Buy now
6	6L211193A100 Gasket, head cover 1	Buy now
7	61A12414A000 Gasket, cover	Buy now
8	6L241114A100 Gasket, exhaust outer cover	Buy now
9	6L241112A100 Gasket, exhaust inner cover	Buy now
10	9310226M2700 Oil seal(6j8)	Buy now
11	932104215900 O-ring (647)	Buy now
12	6L2136210000 Gasket, valve seat	Buy now
13	6L2143840000 Gasket, float chamber	Buy now
14	6L2141980000 Gasket	Buy now
15	932103273800 O-ring(1wg)	Buy now

Repair Kit 1



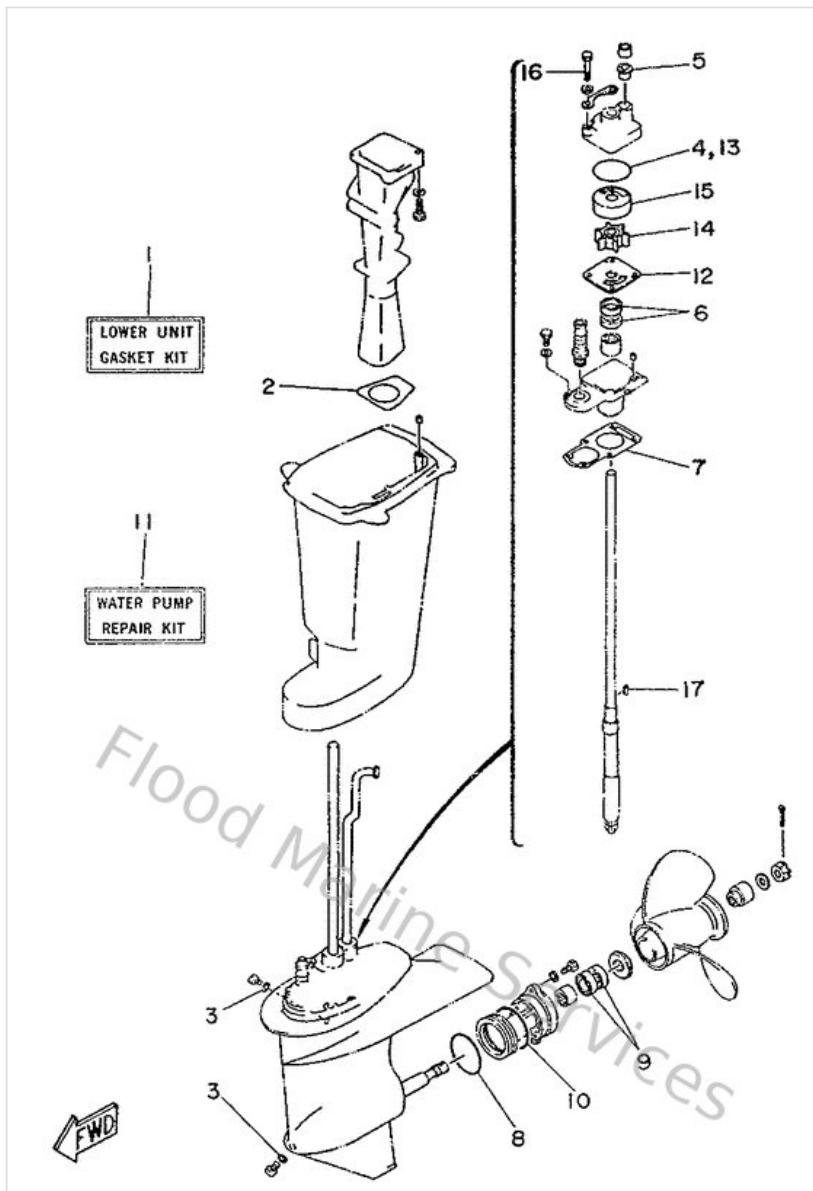
Ref	Part	
16	6L245113A100 Gasket, upper casing	Buy now
17	6L241133A100 Gasket, exhaust manifold 1	Buy now
18	6L2W00930000 Carburetor repair kit	Buy now
21	6L2143850000 Float	Buy now
22	6E5143860100 Pin, float	Buy now
23	6L2143920000 Valve, needle	Buy now
24	6L2143990000 Gasket	Buy now
25	985800401200 Screw, pan head (686)	Buy now
26	929900410000 Ybs67-4 washer, spring	Buy now
27	6L2143980000 Gasket	Buy now

Repair Kit 2



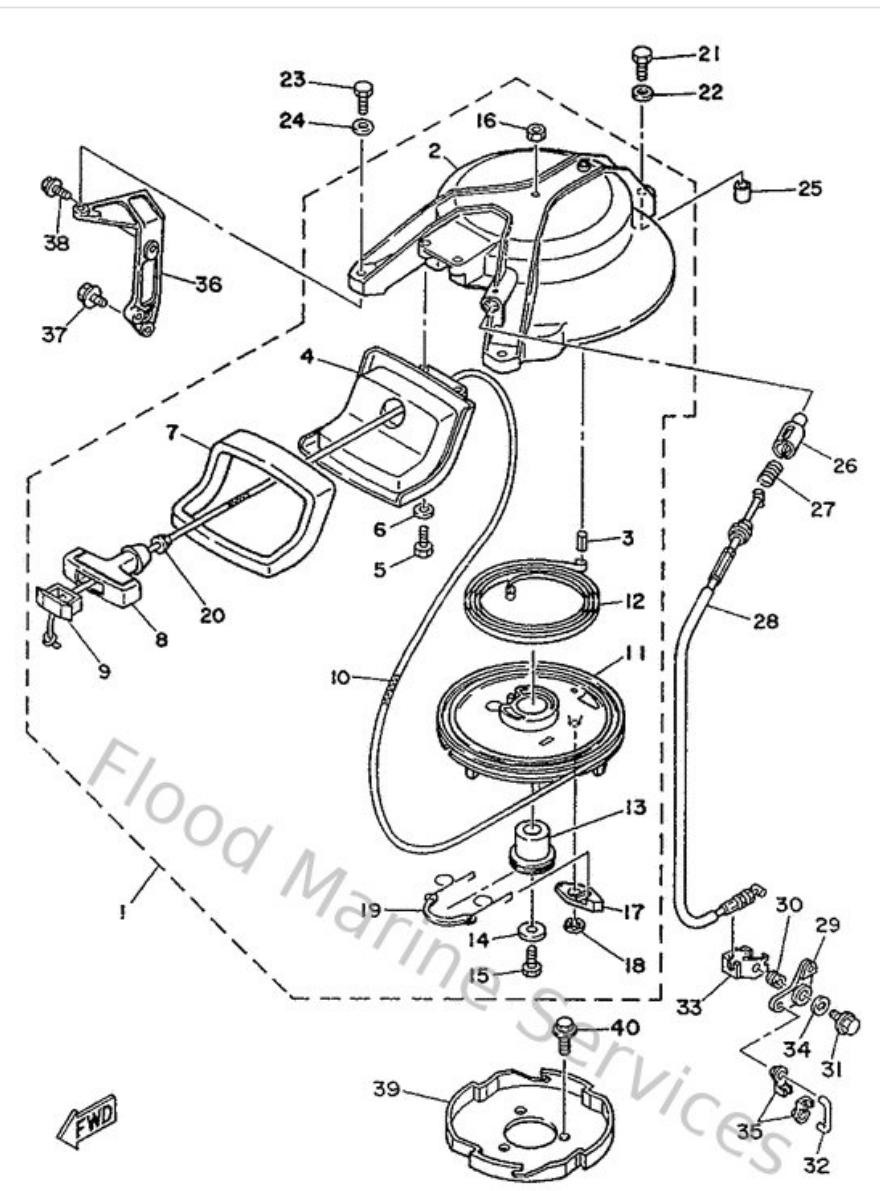
Ref	Part	
1	6L2W00012300 Gasket kit	Buy now
2	6L2411340000 Gasket, exhaust manifold	Buy now
3	904300802000 Gasket	Buy now
4	932104516100 O-ring	Buy now
5	6L2443670000 Damper, water seal 3	Buy now
6	931012004800 Oil seal (20x30x6-648)	Buy now
7	6L245315A000 Packing, lower casing	Buy now
8	9321060MA300 O-ring(6t8)	Buy now
9	9310120M0700 Oil seal	Buy now
10	9321060M9900 O-ring(6t3)	Buy now
11	6L2W00780000 Water pump repair kit	Buy now
12	6L2443230000 Outer plate, cartridge	Buy now
14	6L2443520000 Impeller	Buy now
15	6L2443220000 Insert, cartridge	Buy now
16	970950604000 Bolt (682)	Buy now

Repair Kit 2



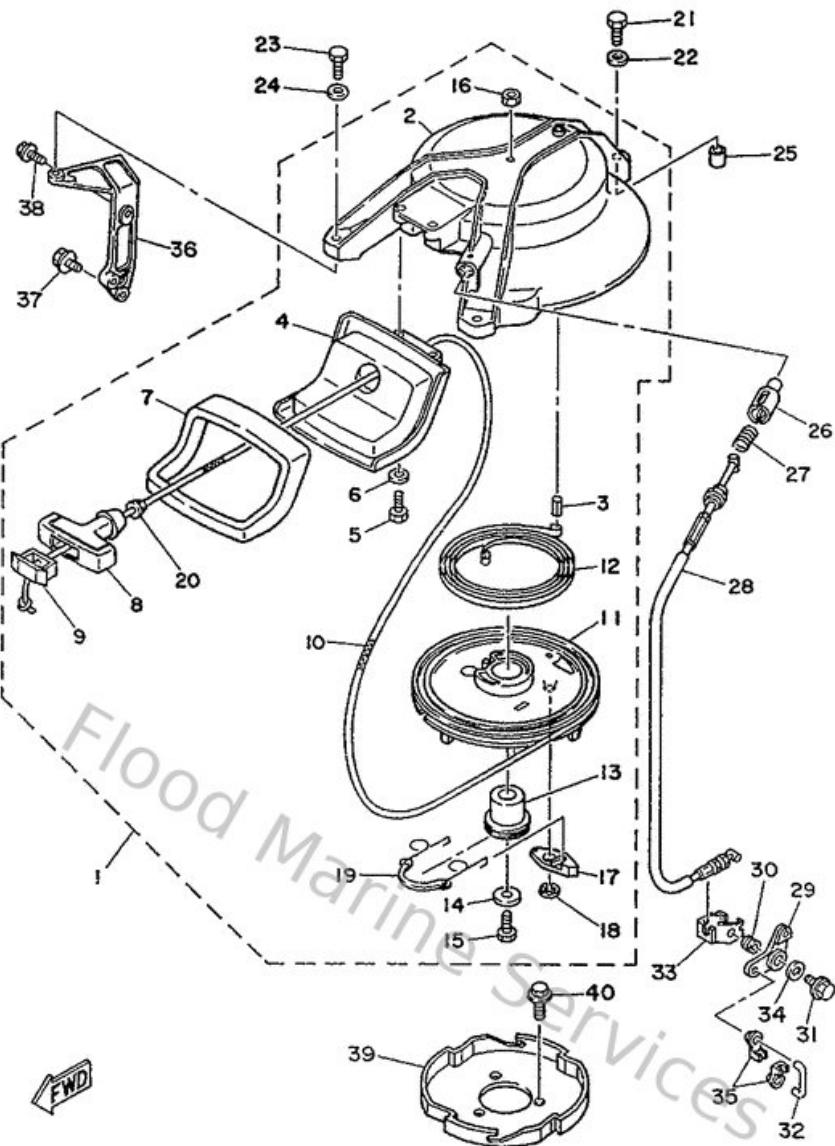
Ref	Part	
17	902800302400 Key, woodruff(662)	Buy now

Starter



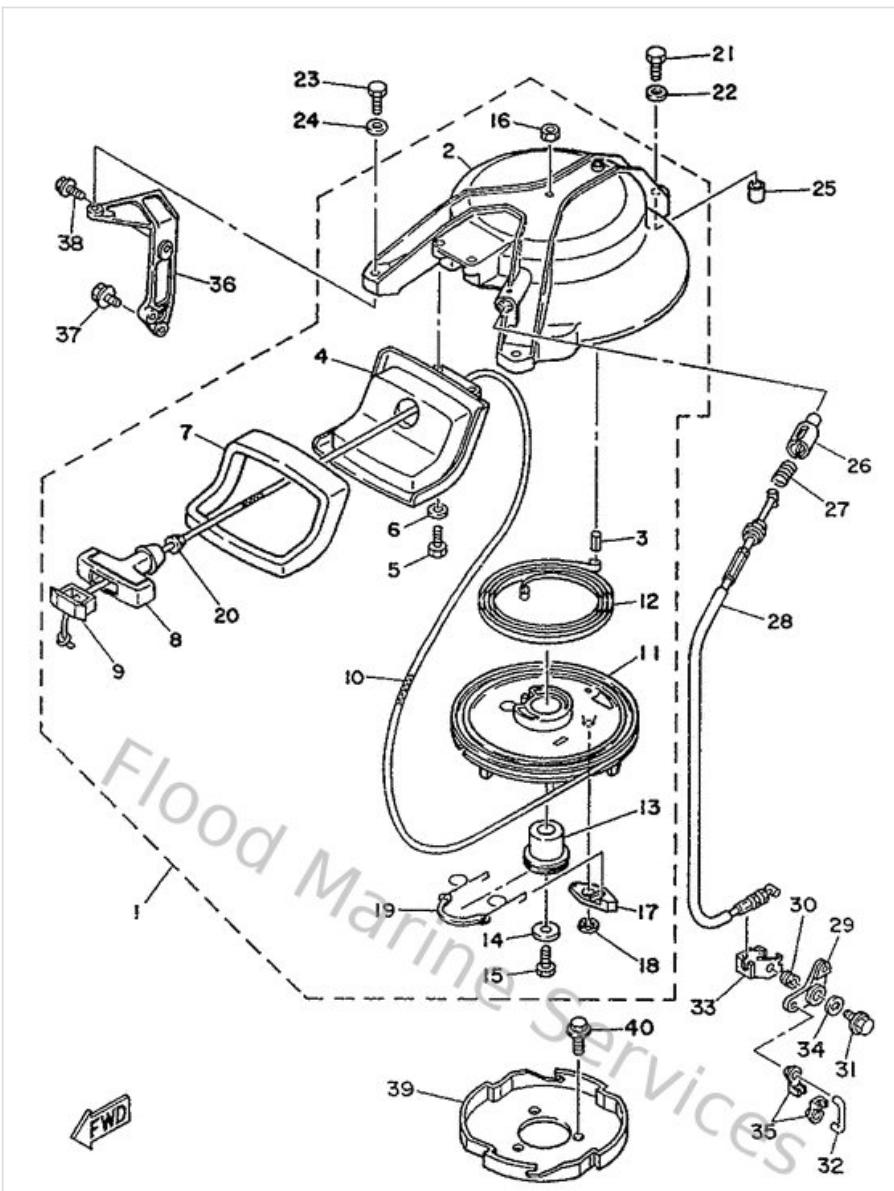
Ref	Part	
1	6L2157100100 Starter assembly	Buy now
2	6L2157110094 Case, starter	Buy now
3	916904001400 Pin, spring (6f2)	Buy now
4	6L2157580094 Guide, rope	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	6L2157620000 Seal, rubber 2	Buy now
8	689157550100 Handle, starter	Buy now
9	6F5157790200 Cover	Buy now
11	6J8157140000 Drum, sheave	Buy now
12	9051008M0400 Spring, spiral (677)	Buy now
13	677157170100 Shaft	Buy now
14	90201065F300 Washer, plate	Buy now
15	970950602500 Bolt	Buy now
16	953800670000 Nut	Buy now

Starter



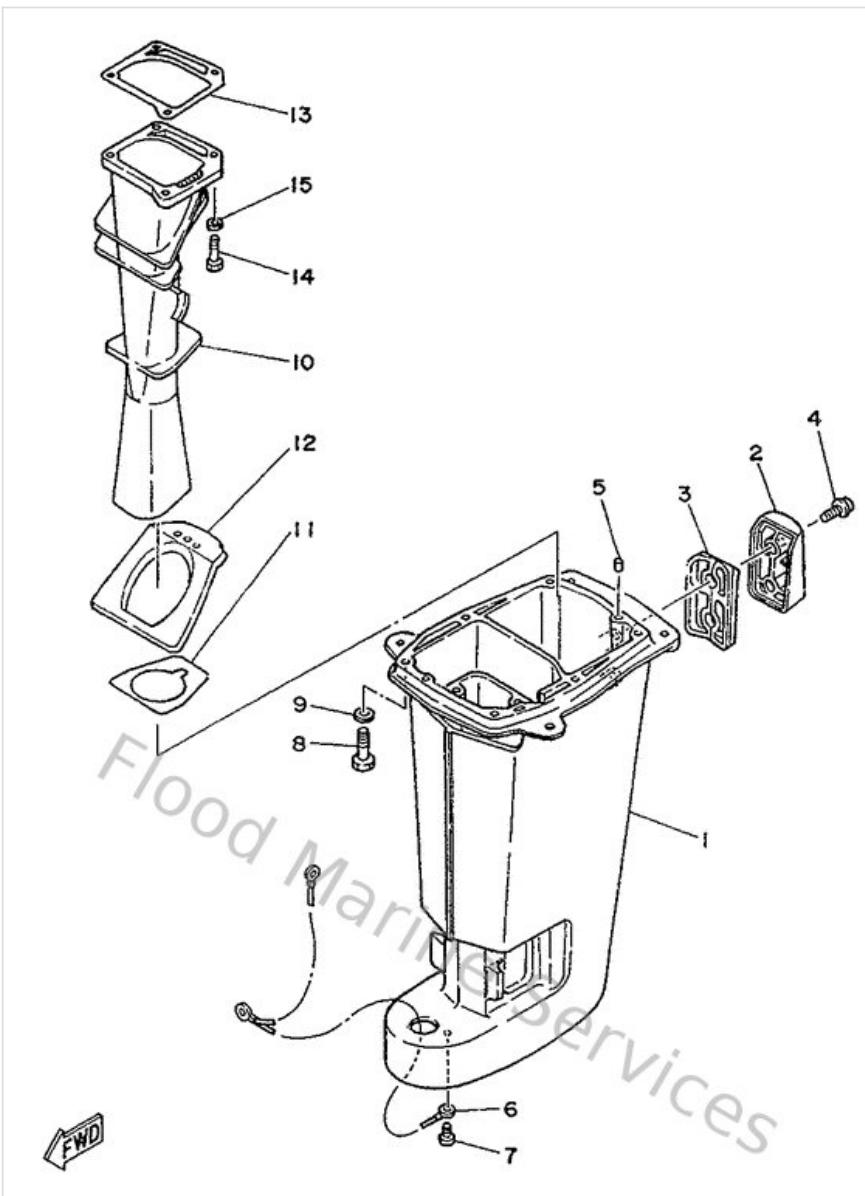
Ref	Part	
17	676157410300 Pawl, drive	Buy now
18	9343006M0200 Circlip (689)	Buy now
19	68157050000 Spring, drive pawl	Buy now
20	6A0157890000 Damper	Buy now
21	970800603500 Bolt(j52)	Buy now
25	995101011400 Pin, dowel(3vd)	Buy now
26	656157480000 Plunger, starter stop	Buy now
27	905011022700 Spring, comprreshion(656)	Buy now
28	6L2157700000 Cable comp., starter stop	Buy now
29	6L2157460000 Arm	Buy now
30	9038706M5100 Collar (6g0)	Buy now
31	970800602000 Bolt(7u8)	Buy now
32	6L2157470000 Link	Buy now
33	6L2157740000 Stay 4	Buy now
34	9020106M6200 Washer, plate (6e5)	Buy now

Starter



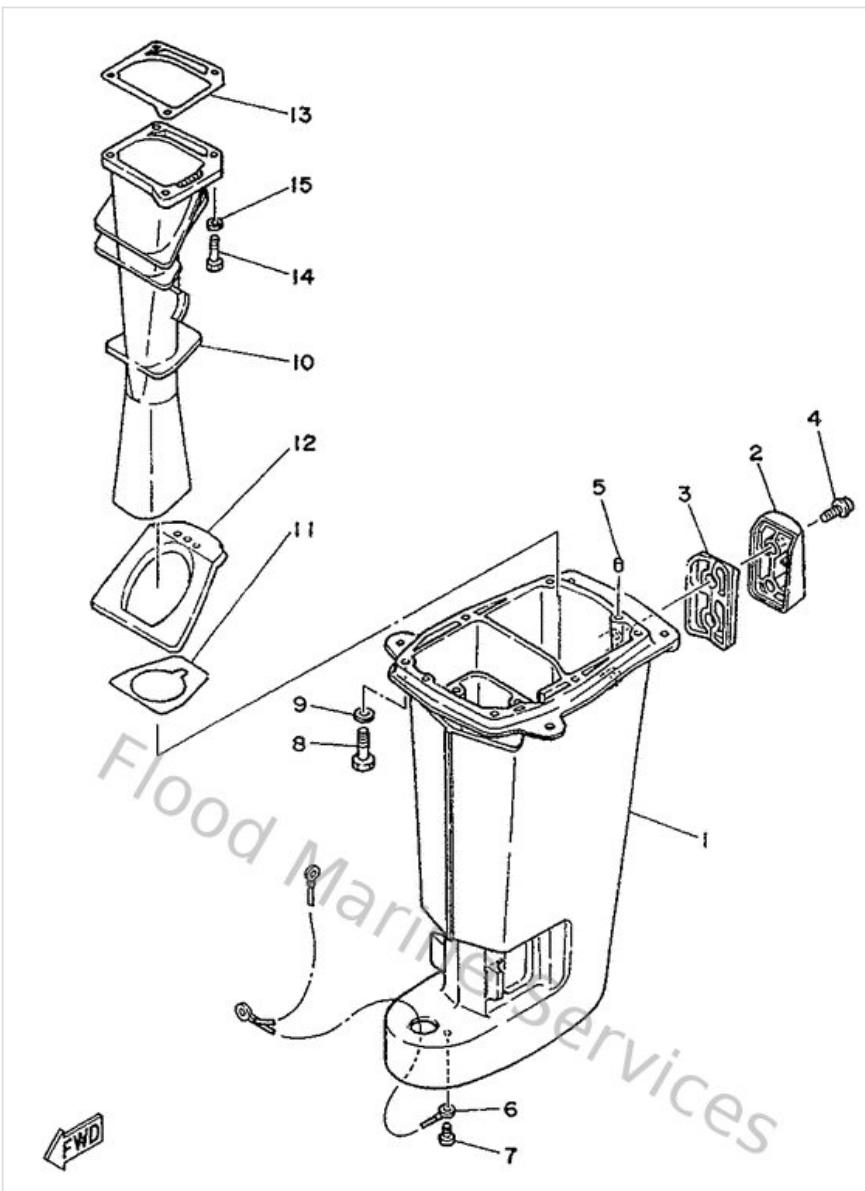
Ref	Part	
35	661412620200 Joint, choke lever	Buy now
36	6L2157720094 Stay 2	Buy now
38	970950602000 Bolt(7u8)	Buy now
39	6L2157230100 Pulley, starter	Buy now
40	9010508M1000 Bolt (6a0)	Buy now

Steering



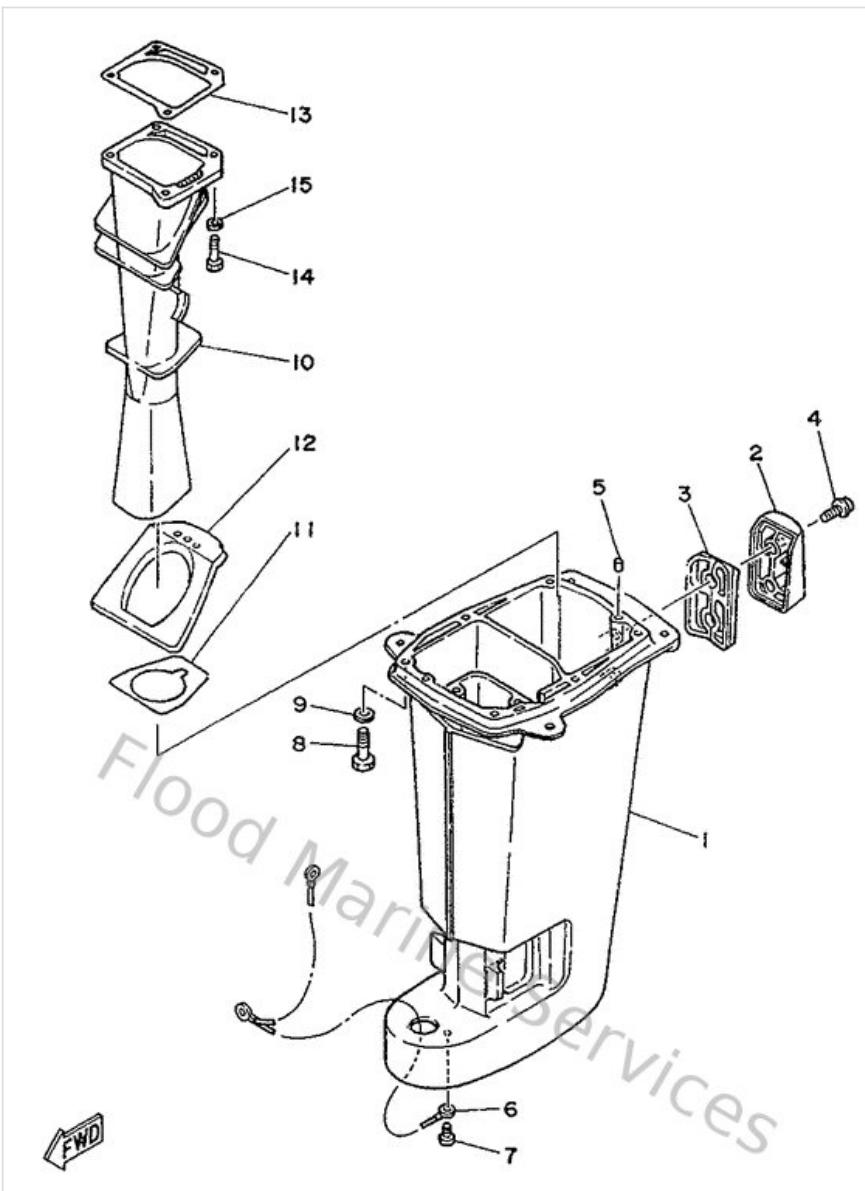
Ref	Part	
1	6L2W0084004D Handle Steering assembly	Buy now
2	6G142111034D Handle, Steering	Buy now
3	9020635M2000 Washer, wave(6j8)	Buy now
4	9020235M2400 Washer (6g1)	Buy now
5	9038634M4000 Bushing (6g1)	Buy now
6	9038643M7900 Bush(6l5)	Buy now
7	6G1421310100 Cover, handle steering	Buy now
8	973950601600 Bolt, hexagon deep recess	Buy now
9	6G1421250100 Bolt, friction adjusting	Buy now
10	6EEG21260000 Friction, steering	Buy now
11	914901601000 Pin, cotter	Buy now
12	664421190000 Grip, steering handle	Buy now
13	6G1421770000 Rubber, handle	Buy now
14	6L2421370000 Indicator, throttle	Buy now
15	9026902M0900 Rivet(6l5)	Buy now

Steering



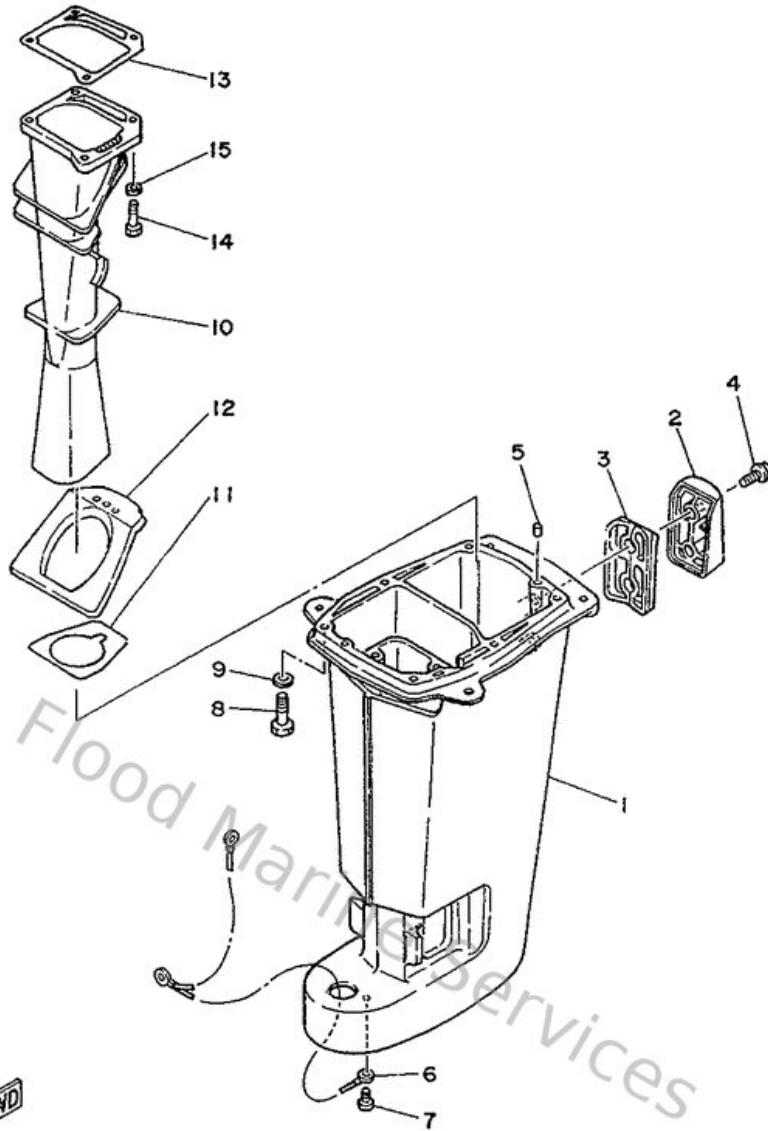
Ref	Part	
16	905012321500 Spring (655)	Buy now
17	929901060000 Washer, plate	Buy now
18	9014905M1300 Screw, countersunk	Buy now
19	903860803200 Bushing (650)	Buy now
20	6EGG21380000 Lever, throttle	Buy now
21	6E0421590200 Stay	Buy now
22	978850501200 Screw,pan head (646)	Buy now
23	6L2263010000 Throttle cable assembly	Buy now
24	6L2441110194 Handle, gear shift	Buy now
25	9038615M7300 Bush(6l2)	Buy now
26	9020615M1800 Washer, wave(6l2)	Buy now
27	9020215M3700 Washer, plate(6l2)	Buy now
28	9038612M7200 Bush(6l2)	Buy now
29	6L2441250094 Lever, shift rod	Buy now
30	975950652000 Bolt(7u8)	Buy now

Steering



Ref	Part	
31	902020600900 Washer plate 626427510000	Buy now
32	914902001000 Pin, cotter	Buy now
33	6L2441240000 Link, shift rod	Buy now
34	6L2263630000 End, cable	Buy now
35	953800670000 Nut	Buy now
36	902020508800 Washer, plate (666)	Buy now
37	9020205M3800 Washer, plate(6l2)	Buy now
38	9046805M0300 Clip(6j8)	Buy now

Upper Casing



Ref	Part	
1	6L245111014D Casing, upper	Buy now
2	6L245151014D Cover, upper casing	Buy now
3	6L2451150000 Gasket, upper casing	Buy now
4	9015906M1100 Screw, with washer(6l2)	Buy now
5	9360410M0300 Pin, dowel (688)	Buy now
6	6L2821270000 Wire, lead 2	Buy now
7	9015706M0600 Screw, pan head(6m7)	Buy now
8	973950803000 Bolt, hexagon (fj1)	Buy now
9	929900860000 Washer, plain (663)	Buy now
10	6L241131005B Manifold, ext. 1	Buy now
12	6L2451230100 Gasket, muffler	Buy now
13	6L241133A300 Gasket, exhaust manifold 1	Buy now
14	970950602000 Bolt(7u8)	Buy now
15	929900660000 Washer, plain (646)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.