



Yamaha 20DMHO 2004

Parts Manual

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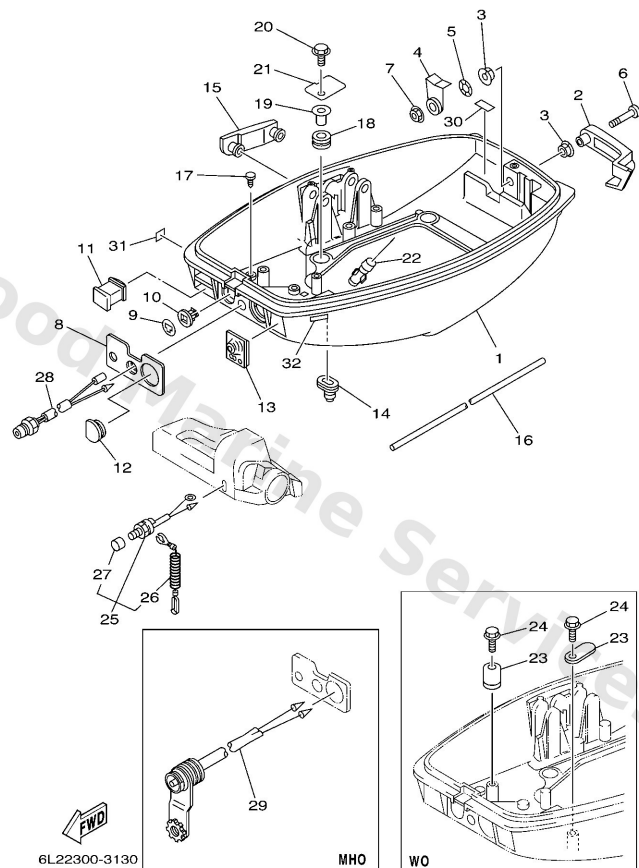
Authorised Yamaha Dealers



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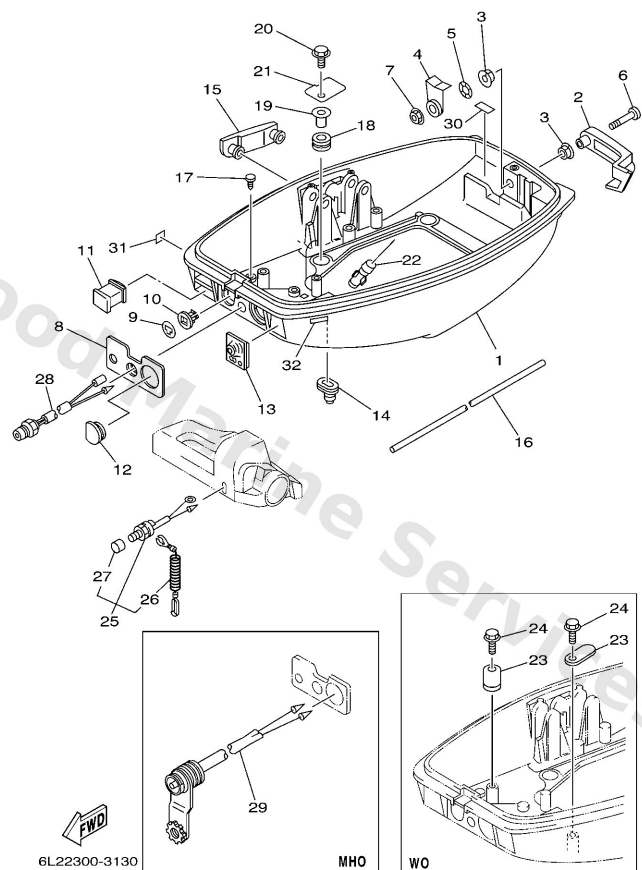
Bottom Cowling



D3

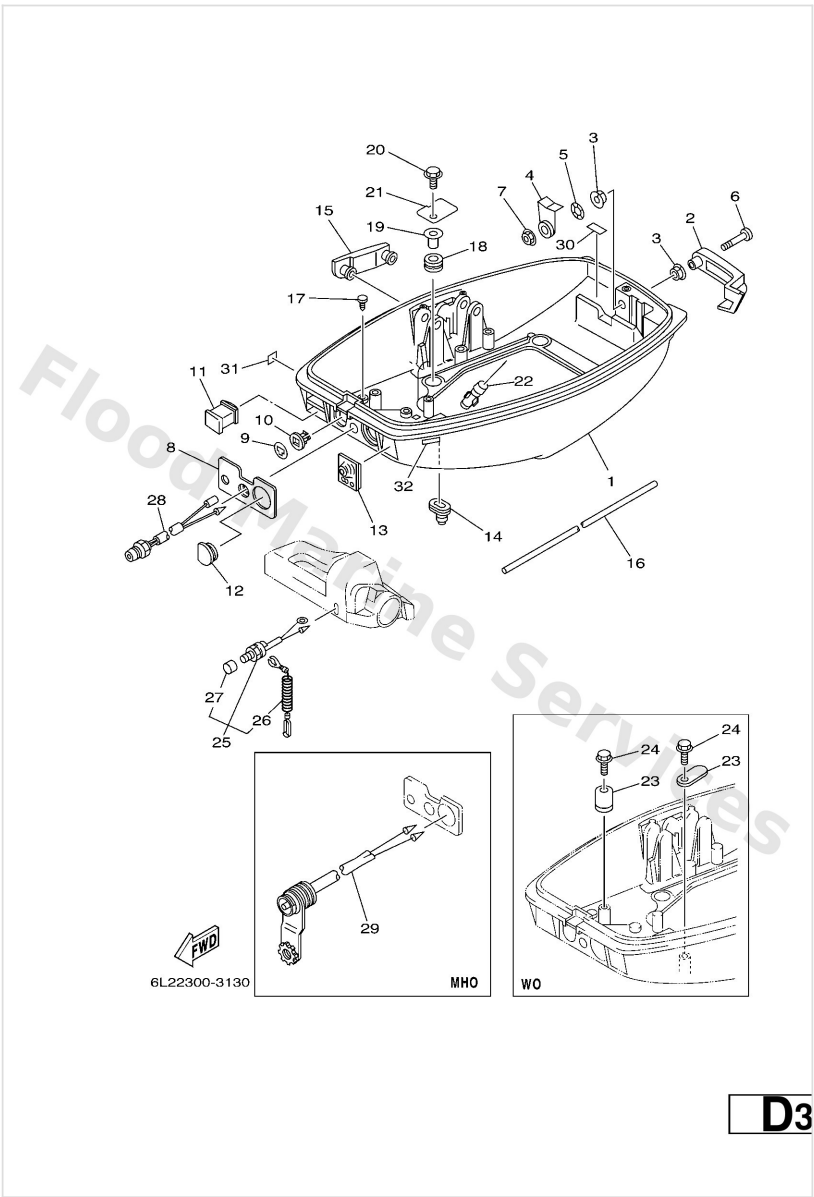
Ref	Part	
1	6L242711034D Cowling, bottom 1	Buy now
2	6L242815014D Lever, clamp	Buy now
3	9038612M45 Bushing (6g1)	Buy now
4	6L24281600 Lever, clamp	Buy now
5	9020612052 Washer, wave (666)	Buy now
6	9788006035 Screw, pan head (6h4)	Buy now
7	9578006300 Nut, nylon (6g1)	Buy now
8	6L242719A0 Panel, front lower	Buy now
9	6894127300 Grommet	Buy now
10	6J84127400 Grommet 2	Buy now
11	6L24272500 Grommet	Buy now
11	6L24272550 Grommet	Buy now
12	6G14272400 Grommet	Buy now
13	6L24272601 Grommet	Buy now
13	6L24272610 Grommet	Buy now

Bottom Cowling



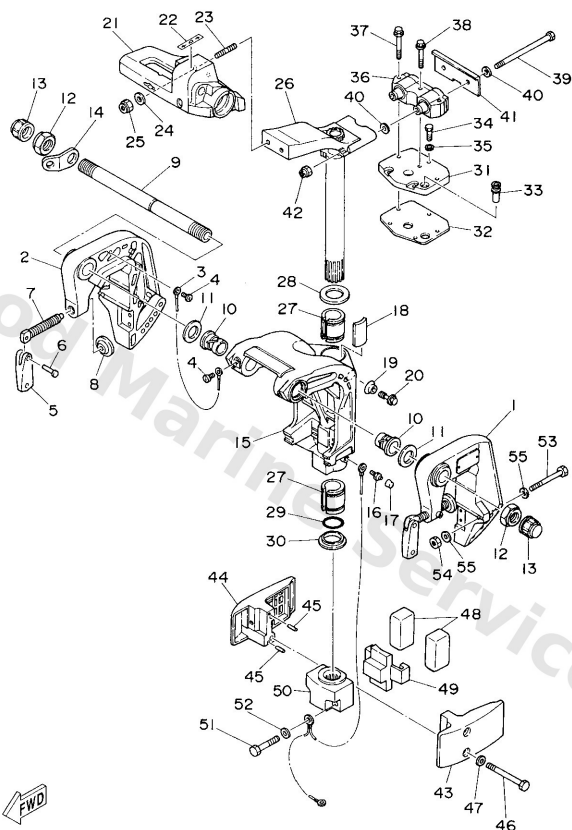
Ref	Part	
14	6G14272700 Grommet	Buy now
15	6L24274801 Grommet	Buy now
16	6L24271600 Rubber seal 1	Buy now
17	9033805M03 Plug (6h1)	Buy now
18	9048015M31 Grommet (6g1)	Buy now
19	9038706M52 Collar (6g1)	Buy now
20	9589506020 Bolt, flange(jk3)	Buy now
21	6L24273801 Plate, fitting	Buy now
22	6H34439101 Nipple, hose	Buy now
23	6E58258800 Plate	Buy now
24	9589506016 Bolt, flange deep recess	Buy now
25	6L28257500 Engine stop switch assembly	Buy now
26	6828255600 Lanyard, stop switch	Buy now
27	6898257Y00 Cap	Buy now
28	6J88541000 Emergency signal light assembly	Buy now

Bottom Cowling



Ref	Part	
29	6828438100 2p concent 1	Buy now
30	6E74279110 Mark 1	Buy now
31	6A12817600 Label Caution	Buy now
32	6E38257H00 Plate Mark	Buy now

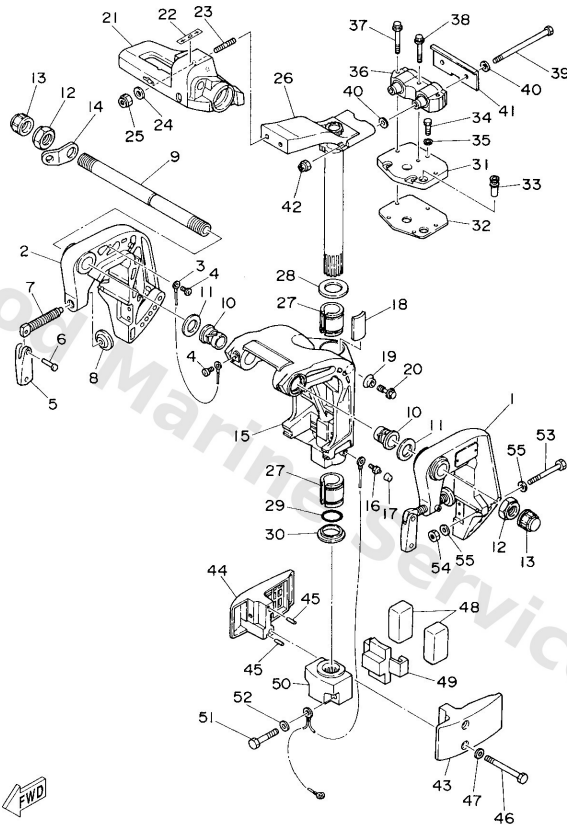
Bracket 1



E3

Ref	Part	
1	6L243111054D Bracket, clamp 1	Buy now
2	6L243112064D Bracket, clamp 2	Buy now
3	6E58214800 Wire, lead 5	Buy now
4	9788506008 Screw, pan head(6a3)	Buy now
5	6E04311801 Handle, transom clamp	Buy now
6	9024304M01 Pin(6a1)	Buy now
7	6L24311600 Screw, transom clamp	Buy now
8	6484311401 Pad, transom clamp	Buy now
9	6J84313101 Bolt, clamp bracket	Buy now
10	9038622M67 Bush(6a9)	Buy now
11	9020122M03 Washer, plate(64j)	Buy now
12	9018522043 Nut, self-locking	Buy now
13	6G54314501 Cap, clamp bracket	Buy now
14	6J84311301 Plate, clamp bracket	Buy now
15	6L243311054D Bracket, swivel 1	Buy now

Bracket 1

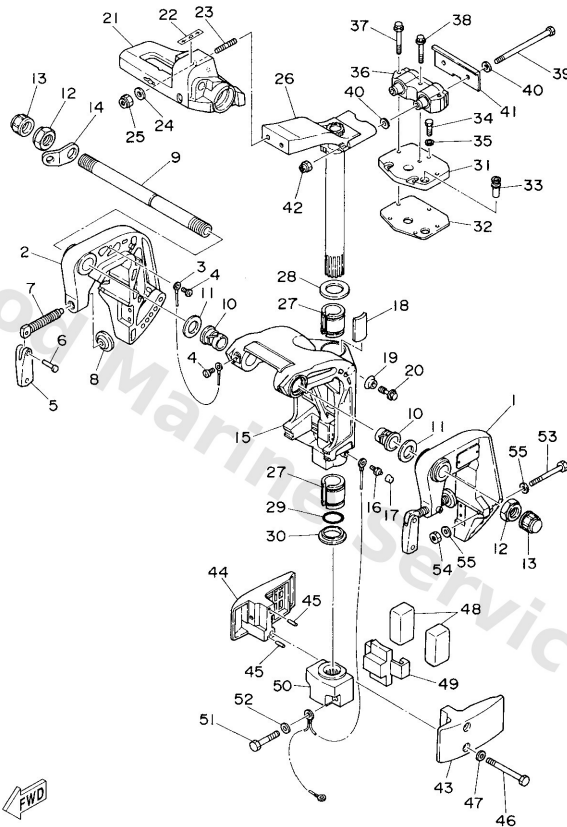


6L20010-4160

E3

Ref	Part	
16	9370006M03 Nipple, grease(6a1)	Buy now
17	6634511900 Cap, grease nipple AP	Buy now
18	6H44252800 Piece, friction	Buy now
19	6894337301 Seal, damper	Buy now
20	9010506M18 Bolt (689)	Buy now
21	6L242121034D Bracket	Buy now
22	6E04419111 Indicator, shift	Buy now
23	9011610M28 Bolt, stud	Buy now
24	9299510600 Washer, plate	Buy now
25	9018510051 Nut, self-locking	Buy now
26	6L242510014D Steering bracket assembly	Buy now
27	9038630M75 Bush(6I2)	Buy now
28	9020130M00 Washer, plate(6h1)	Buy now
29	9321029375 O-ring (j10)	Buy now
30	9038630M60 Bush(6j8)	Buy now

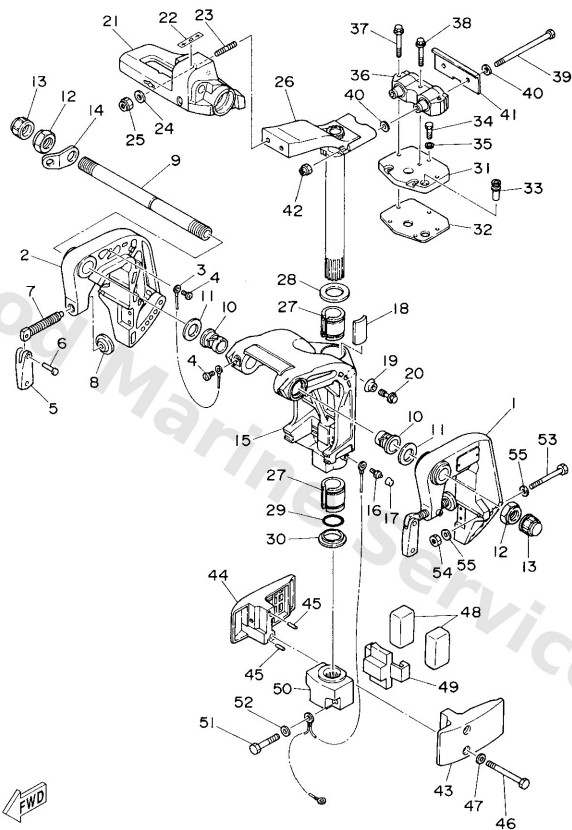
Bracket 1



E3

Ref	Part	
31	6L244512004D Cover, upper mount	Buy now
32	6L245114A1 Gasket, upper casing	Buy now
33	6L24436500 Damper, water seal 1	Buy now
34	9709506020 Bolt(7u8)	Buy now
35	9299506600 Washer, plain (646)	Buy now
36	6L24451401 Mount damper, upper side	Buy now
37	9011906M04 Bolt, with washer(6I2)	Buy now
38	9011906M05 Bolt, with washer(6I2)	Buy now
39	9010108M09 Bolt(6I2)	Buy now
40	9020108M01 Washer, plate(6I2)	Buy now
41	6L24452600 Plate	Buy now
42	9018508057 Nut, nylon (6j8)	Buy now
43	6L244551014D Housing, lower mount rubber 1	Buy now
44	6L244552014D Housing, lower mount rubber 2	Buy now
45	9360412M07 Pin, dowel (688)	Buy now

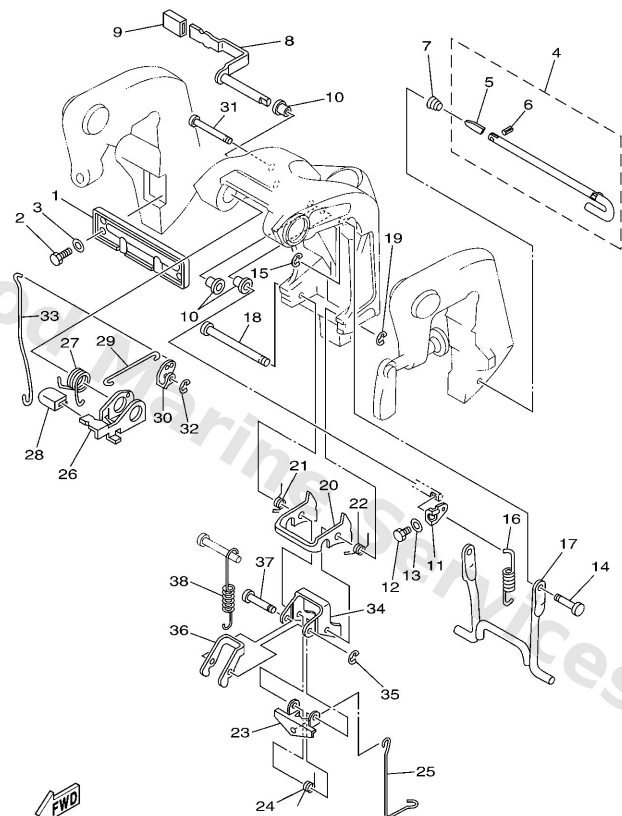
Bracket 1



E3

Ref	Part	
46	9709508085 Bolt, with washer	Buy now
47	9299508600 Washer, plain (663)	Buy now
48	6L24455500 Mount damper, lower side	Buy now
49	6L24455700 Mount damper, lower front	Buy now
50	6L244553014D Cover, lower mount	Buy now
51	9709508045 Bolt, hexagon	Buy now
53	9709508070 Bolt, hexagon	Buy now
54	9538008600 Nut (661)	Buy now

Bracket 2

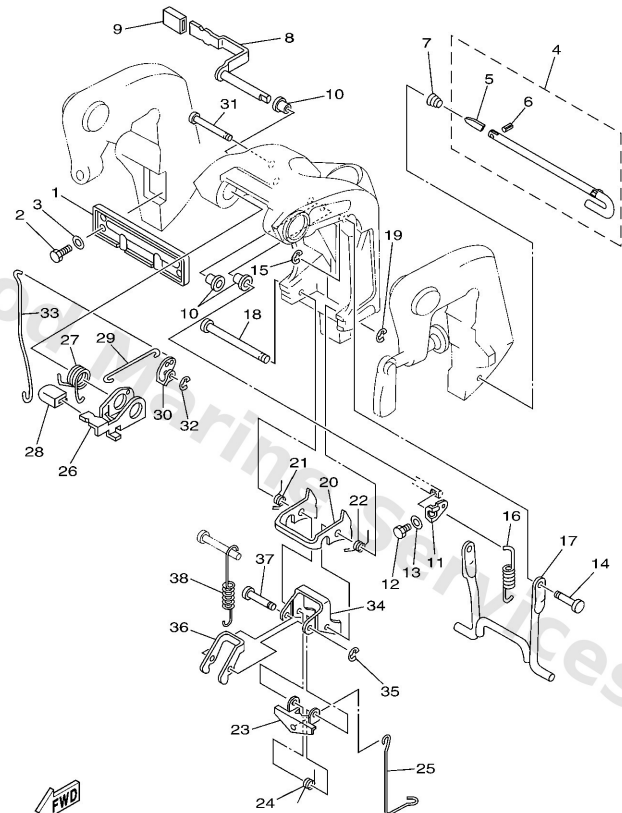


6L23300-C180

E6

Ref	Part	
1	6L24316501 Plate, tilt lock	Buy now
2	9709006010 Bolt	Buy now
3	9299006600 Washer, plain (646)	Buy now
4	6L24316001 Tilt rod assembly	Buy now
5	6894316500 Plate, tilt lock	Buy now
6	9169030008 Pin. spring(656)	Buy now
7	9050210M07 Spring, conical(6k3)	Buy now
8	6L24363001 Tilt lever assembly	Buy now
9	6824331801 Cover	Buy now
10	9038608032 Bushing (650)	Buy now
11	6L24368201 Lever, shallow water drive 2	Buy now
12	9709505010 Bolt (682)	Buy now
13	9299505600 Washer, plain (646)	Buy now
14	6L24319101 Shaft, stopper	Buy now
15	9908005600 Circlip(22k)	Buy now

Bracket 2

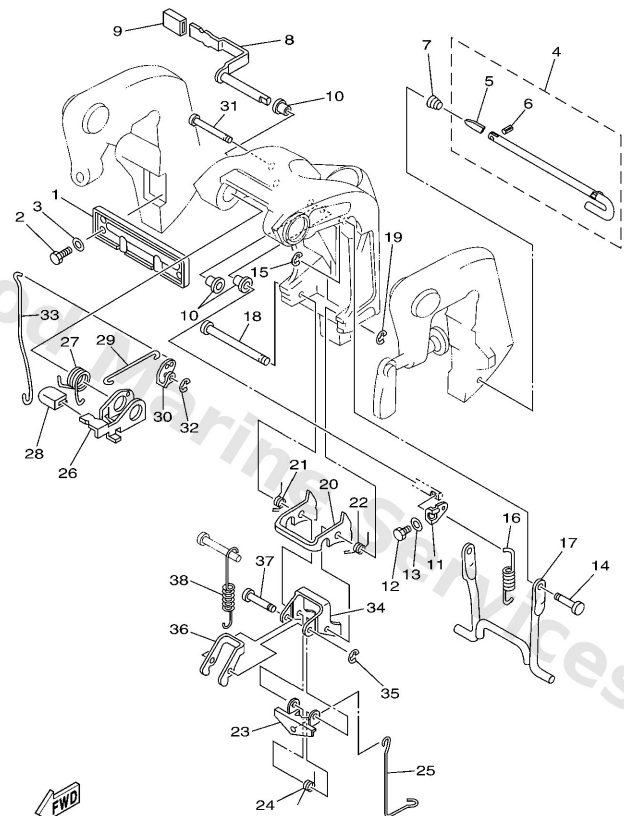


6L23300-C180

E6

Ref	Part	
16	9050620M27 Spring, tension(6l2)	Buy now
17	6L24335002 Receiver assembly	Buy now
18	6J84361101 Shaft, tilt lock	Buy now
20	6L24361400 Plate, tilt lock	Buy now
21	9050812M28 Spring, torsion(6l2)	Buy now
22	9050812M29 Spring, torsion(6l2)	Buy now
23	6L24361500 Plate, tilt lock	Buy now
24	6L24365700 Spring, lock	Buy now
25	6L24367600 Hook	Buy now
26	6L24363100 Lever, tilt	Buy now
27	6L24318800 Spring	Buy now
28	6L24363310 Cover, tilt lever	Buy now
29	6L24361100 Shaft, tilt lock	Buy now
30	6L24364100 Lever, tilt	Buy now
31	6L24365900 Shaft, reverse lock	Buy now

Bracket 2

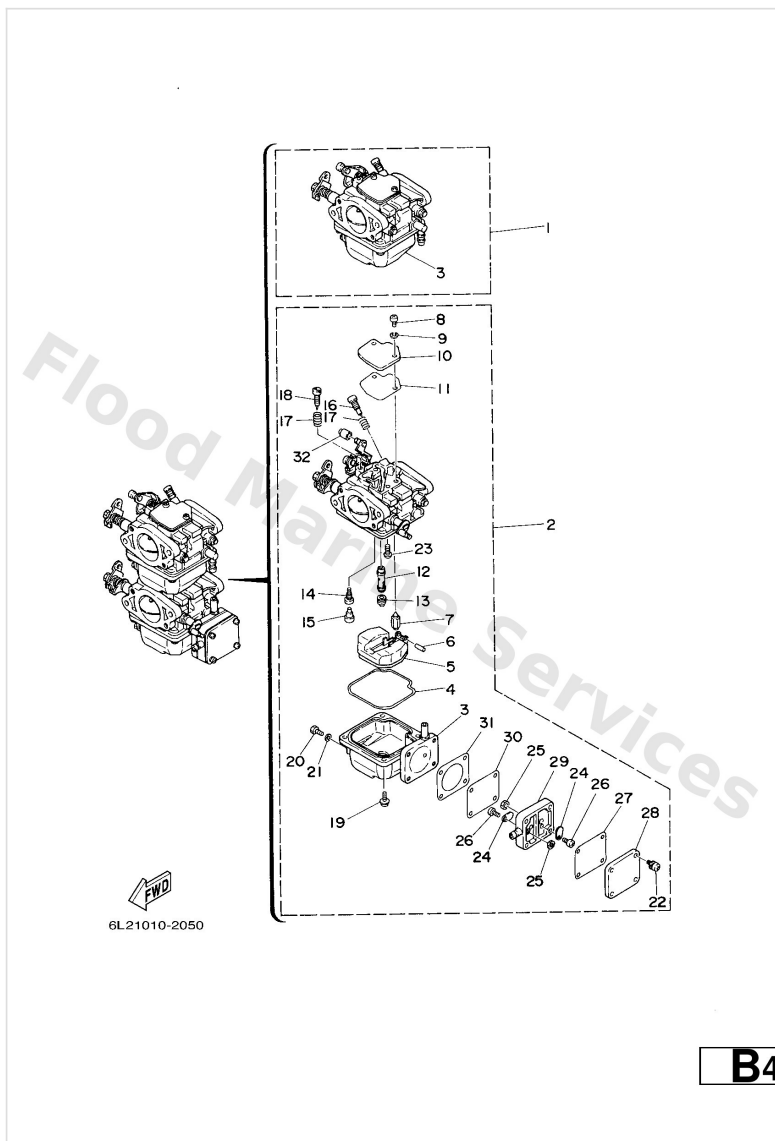


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E6

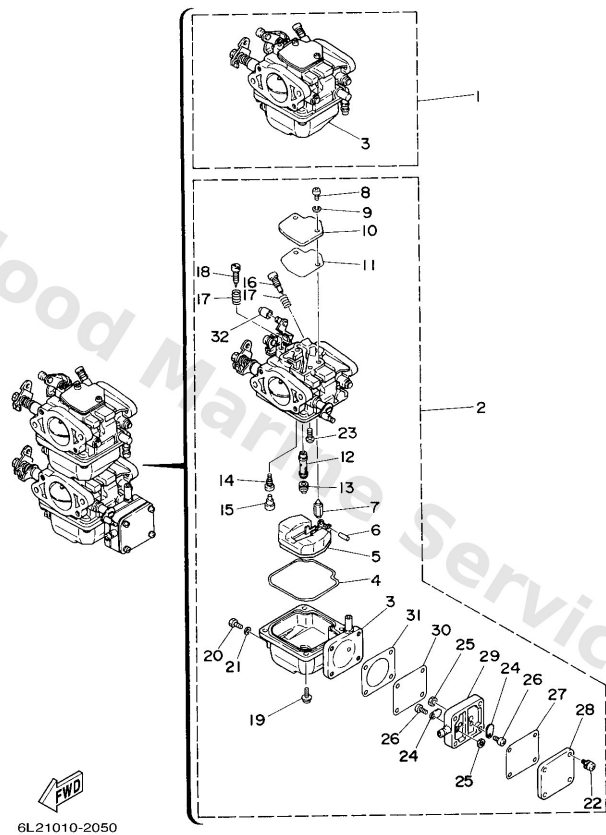
Ref	Part	
33	6L24361700 Rod, tilt lock	Buy now
34	6L24361300 Arm, tilt lock	Buy now
36	6L24362400 Plate, tilt rock	Buy now
37	6L24333600 Pin	Buy now
38	9050623M11 Spring, tension(6l2)	Buy now

Carburetor



Ref	Part	
1	6L21430101 Carburetor assembly 1 #1	Buy now
1	6L31430100 Carburetor assembly 1 #1	Buy now
2	6L21430201 Carburetor assembly 2 #2	Buy now
2	6L31430200 Carburetor assembly 2 #2	Buy now
3	6L21438100 Body, float chamber #1	Buy now
3	6L21438300 Body, float chamber #2	Buy now
4	6L21438400 Gasket, float chamber	Buy now
5	6L21438500 Float	Buy now
6	6E51438601 Pin, float	Buy now
7	6L21439200 Valve, needle	Buy now
8	9788004010 Screw, pan head (e56)	Buy now
9	9290004100 Ybs67-4 washer, spring	Buy now
10	6L21415700 Cover, mixing	Buy now
11	6L21439900 Gasket	Buy now
12	6L21434100 Nozzle, main	Buy now

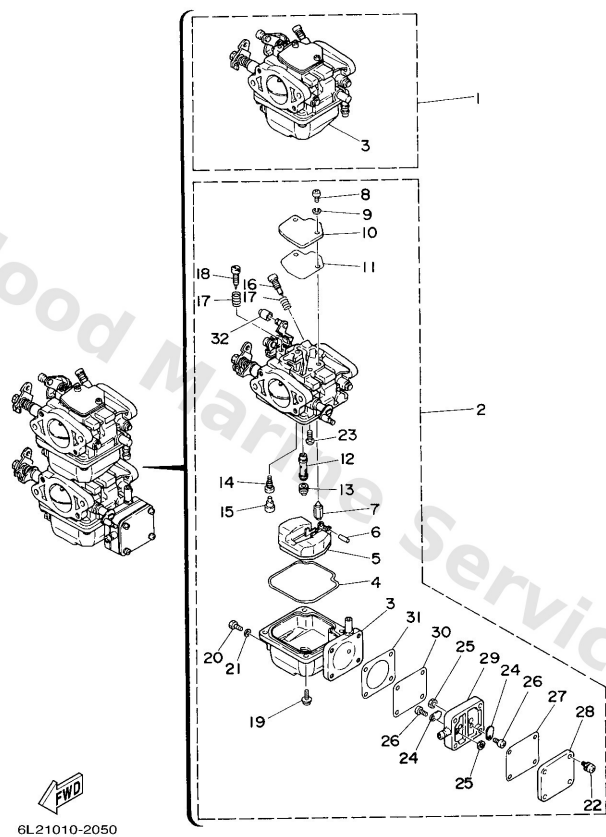
Carburetor



B4

Ref	Part	
13	30X1434363 Jet, main	Buy now
14	6L21434230 Jet, pilot (#60)	Buy now
15	50M1435500 Plug	Buy now
16	6L21432300 Screw, air adjusting	Buy now
17	6461421201 Spring, pilot adjusting	Buy now
18	6641432101 Screw, throttle	Buy now
19	9798004112 Screw, pan head (686)	Buy now
20	6771438301 Screw, drain	Buy now
21	6L21439800 Gasket	Buy now
22	6772444401 Screw	Buy now
23	9898004006 Screw, bind(612)	Buy now
24	6A02442101 Valve, check	Buy now
25	9538003600 Nut (6g8)	Buy now
26	6E71432500 Screw, pan head	Buy now
27	6L22443500 Gasket, body 2	Buy now

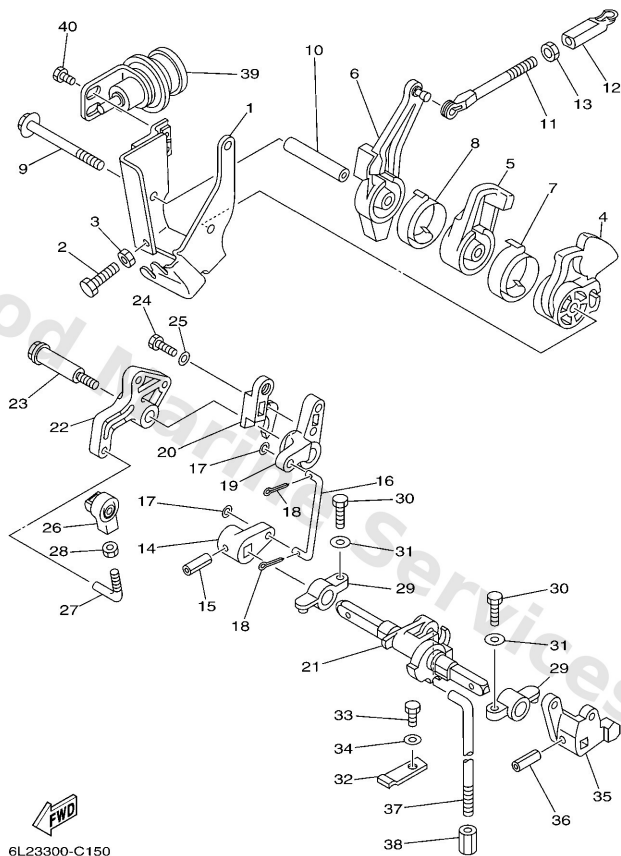
Carburetor



Ref	Part	
28	6L22441300 Body 2	Buy now
29	6822441201 Body, pump	Buy now
30	6772441102 Diaphragm	Buy now
31	6772443402 Gasket, pump 1	Buy now
32	6L21457800 Collar & stopper set #2	Buy now

B4

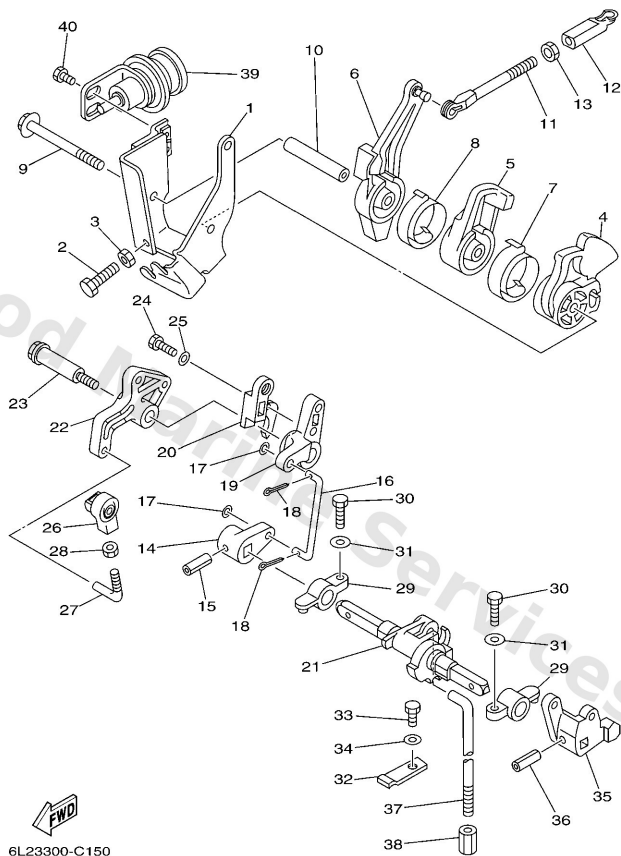
Control 1



D7

Ref	Part	
1	6L21449700 Stay, throttle wire	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9538006700 Nut	Buy now
4	6L24121300 Cam, accel.	Buy now
5	6L24128300 Lever, free accel.	Buy now
6	6L24163100 Lever, magneto control	Buy now
7	6J84216700 Spring 1	Buy now
8	6L24216700 Spring 1	Buy now
9	9759506575 Bolt, with washer	Buy now
10	9038706M18 Collar(6L2)	Buy now
11	6894216901 Joint	Buy now
12	6624123701 Joint, link	Buy now
13	9538005600 Nut, hexagon (663)	Buy now
14	6L24412200 Bushing, shift rod lever	Buy now
15	9025403M04 Pin, spring (6h3)	Buy now

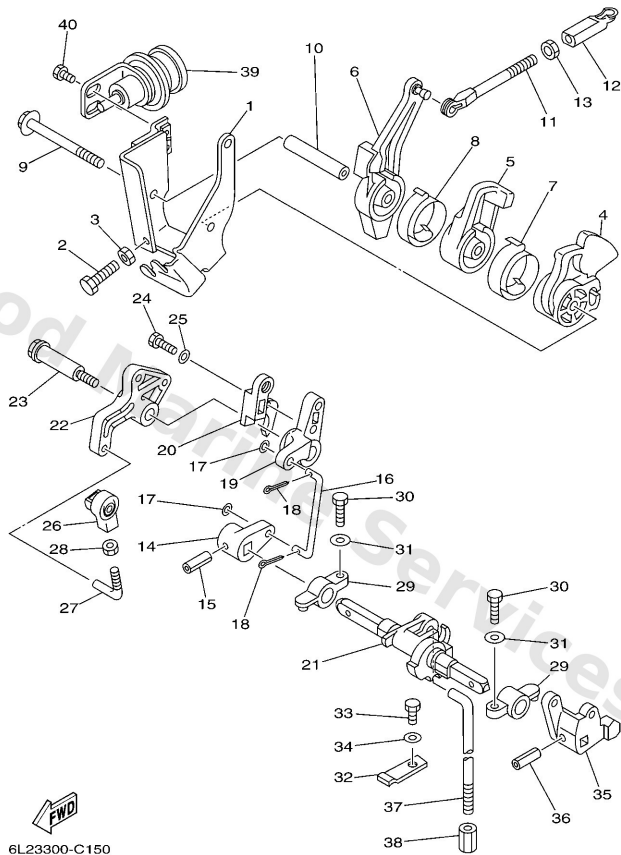
Control 1



D7

Ref	Part	
16	6L24219200 Rod 2	Buy now
17	9020205088 Washer, plate (666)	Buy now
18	9149020010 Pin, cotter	Buy now
19	6L24414102 Link, shift rod	Buy now
20	6L2441411094 Link, shift rod	Buy now
21	6L24412100 Lever, shift rod	Buy now
22	6L24121200 Arm, accel.	Buy now
23	9010906M28 Bolt(6j8)	Buy now
24	9701305016 Bolt	Buy now
25	9290305600 Washer, plain (646)	Buy now
26	6L24123700 Joint, link	Buy now
27	6L24123800 Joint, link	Buy now
28	9538005700 Nut (656)	Buy now
29	6G1416620194 Bracket	Buy now
30	9701306020 Bolt(62y)	Buy now

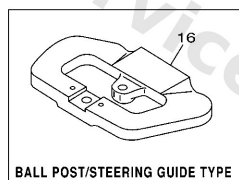
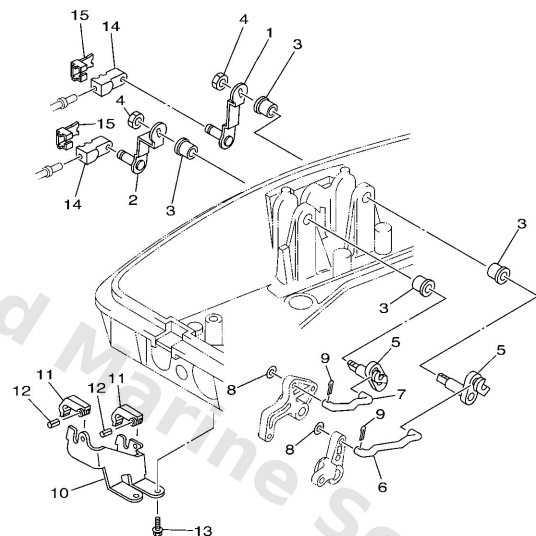
Control 1



D7

Ref	Part	
31	9290306600 Washer, plain (646)	Buy now
32	6J84411600 Spring	Buy now
33	9709506012 Bolt(gh1)	Buy now
34	9299506600 Washer, plain (646)	Buy now
35	6L24412300 Arm, shift rod	Buy now
37	6L24414300 Rod, shift	Buy now
38	9017006015 Connector, shift rod	Buy now
39	6L21436800 Diaphragm assembly 1	Buy now
40	9709506008 Bolt (fj1)	Buy now

Control 2

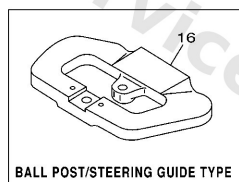
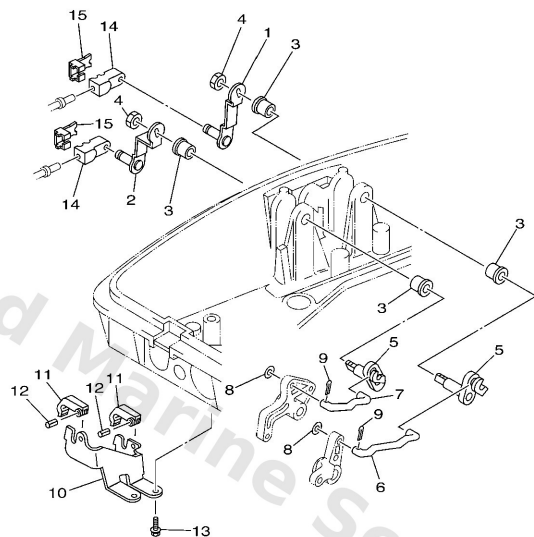



6L22300-3160

E2

Ref	Part	
1	6L24854401 Lever, shiftcontrol	Buy now
2	6L24853401 Throttle lever, control	Buy now
3	9038610009 Bushing 6484418600	Buy now
4	9578008300 Nut, nylon (6j8)	Buy now
5	6L24215401 Lever, throttle control	Buy now
6	6L24219101 Rod 1	Buy now
7	6L24219220 Rod 2	Buy now
8	9020205088 Washer, plate (666)	Buy now
9	9149020010 Pin, cotter	Buy now
10	6L24853100 Bracket, remote control 1	Buy now
11	6824853850 Clamp, cable	Buy now
12	9169030012 Pin, spring	Buy now
13	9010506M23 Bolt (6g1)	Buy now
14	6G82636300 End, wire 1	Buy now
15	6G82636400 End, wire 2	Buy now

Control 2

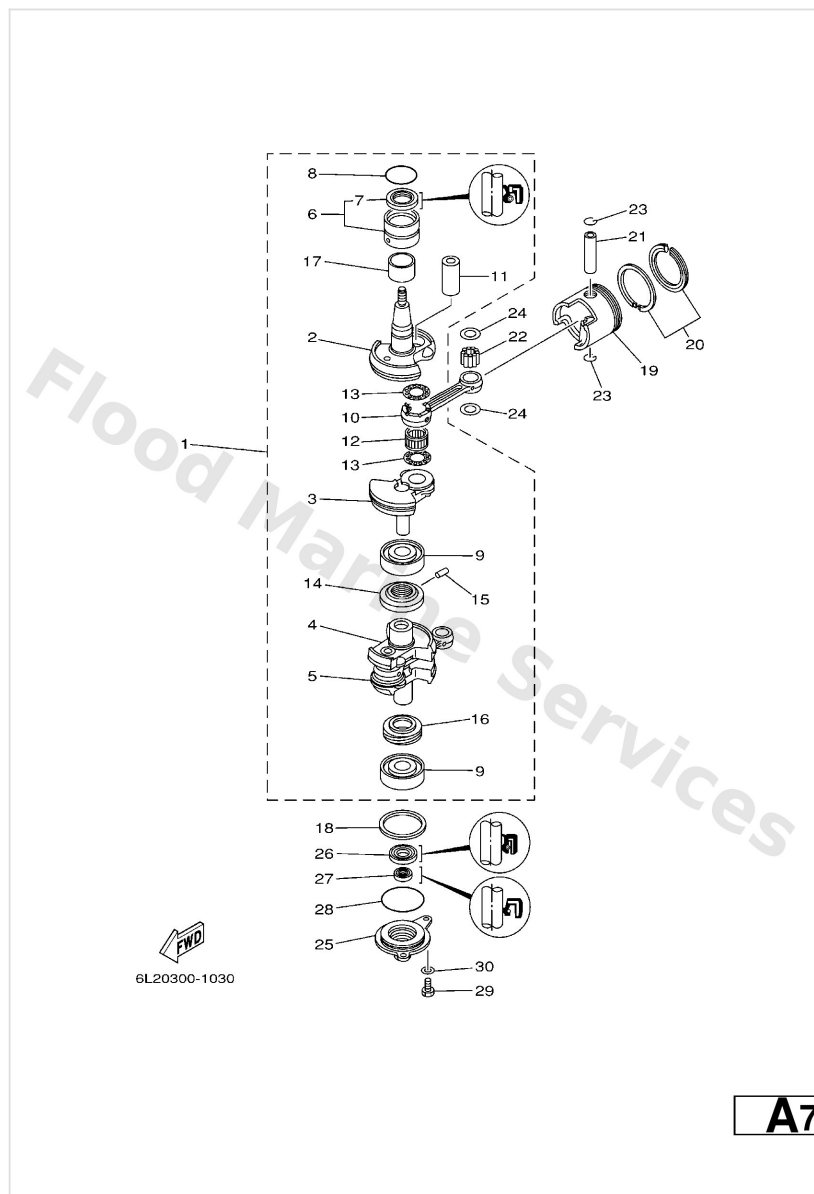



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E2

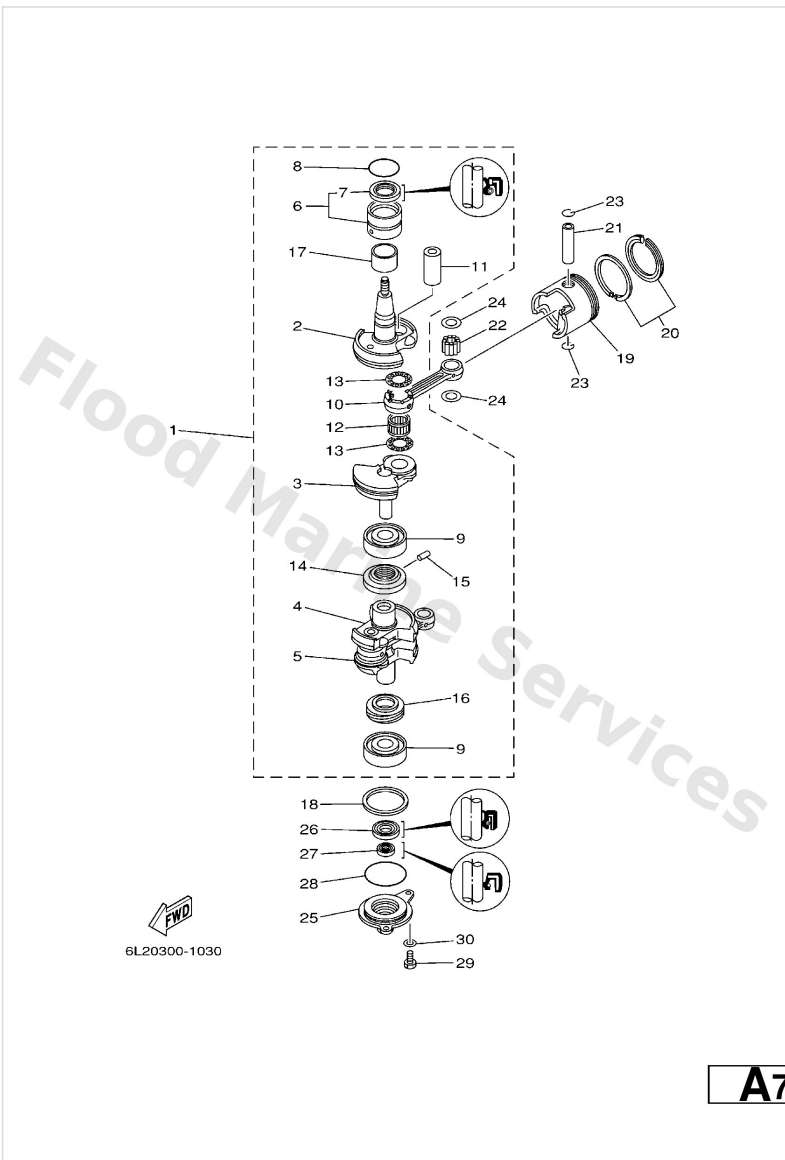
Ref	Part	
16	6J848511014D Hook, steering	Buy now

Crankshaft & Piston



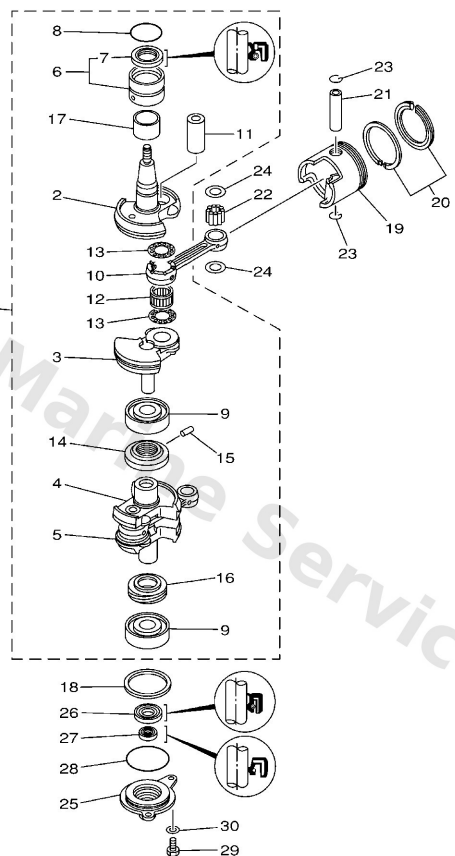
Ref	Part	
1	6L21140010 Crankshaft assembly O/I	Buy now
2	6L21141200 Crank 1	Buy now
3	6L21142200 Crank 2	Buy now
4	6L21143200 Crank 3	Buy now
5	6L21144200 Crank 4	Buy now
6	93311632U7 Bearing, cylindrical(6j8)	Buy now
7	9310226M27 Oil seal(6j8)	Buy now
8	9321042159 O-ring (647)	Buy now
9	93306305U3 Bearing(6j8)	Buy now
10	6L21165100 Rod, connecting	Buy now
11	6L21168100 Pin, crank 1	Buy now
12	93310424W9 Bearing, cylindrical(6l2)	Buy now
13	9020924M15 Washer(6l2)	Buy now
14	6L21151500 Seal, labyrinth 1	Buy now
15	9169030010 Pin, spring (663)	Buy now

Crankshaft & Piston



Ref	Part	
16	6J81153600 Gear, drive O/I	Buy now
17	9038728M00 Collar (6j8)	Buy now
18	9020150306 Washer plate 648115870000	Buy now
19	6L2116310097 Piston (std)	Buy now
19	6L21163500 Piston (0.25mm o/s) AP	Buy now
19	6L21163600 Piston (0.50mm o/s) AP	Buy now
20	6L21161000 Piston ring set (std)	Buy now
20	6L21161010 Piston ring set (1st o/s) AP	Buy now
20	6L21161020 Piston ring set (2nd o/s) AP	Buy now
21	6481163300 Pin,piston	Buy now
22	9360218M12 Pin, dowel(6l2)	Buy now
23	9345020026 Clip 6041163400	Buy now
24	9020118522 Washer (656)	Buy now
25	6L215396001S Housing, oil seal	Buy now
26	9310225142 Oil seal (24.8x38x7-662)	Buy now

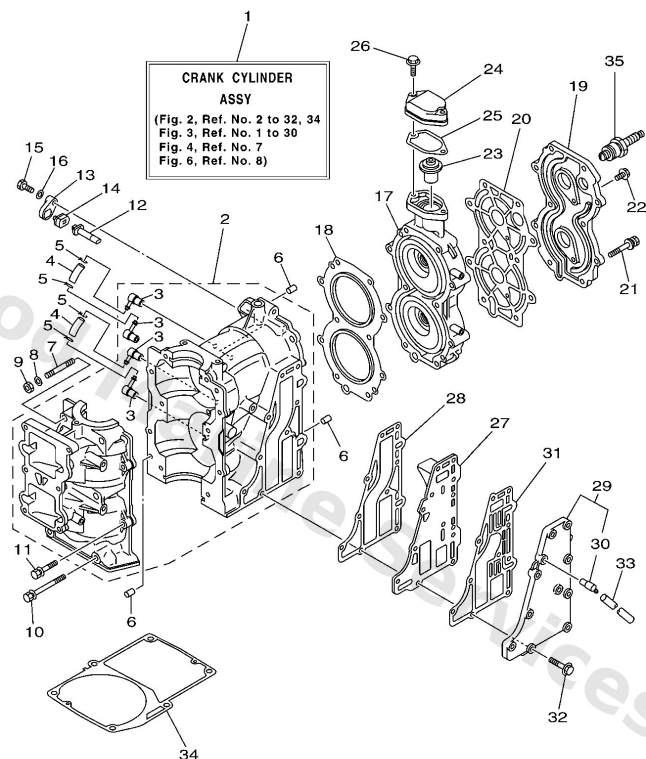
Crankshaft & Piston



A7

Ref	Part	
27	9310113M37 Oil seal(6a4)	Buy now
28	9321056M80 O-ring(6j8)	Buy now
29	9709506016 Bolt, hexagon deep recess	Buy now
30	9299506600 Washer, plain (646)	Buy now

Cylinder & Crankcase

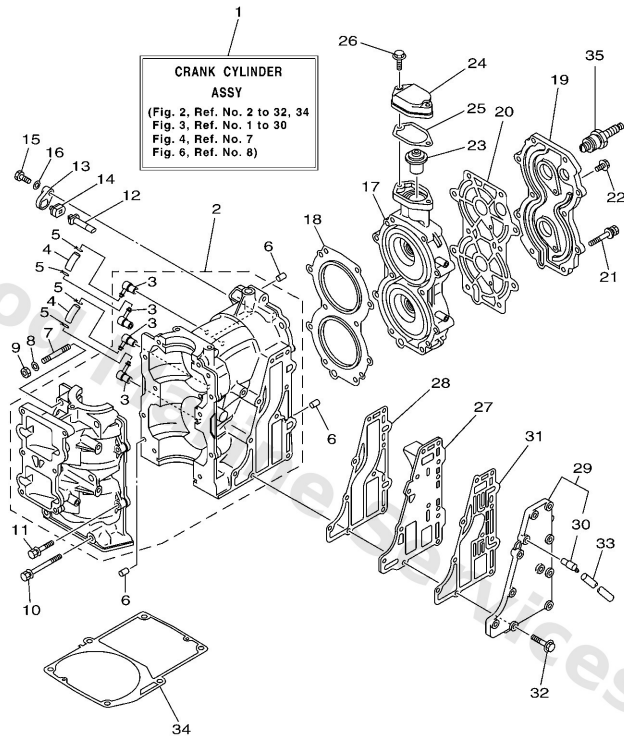


6L23300-C020

A5

Ref	Part	
1	6L2W0090121S Crank Cylinder assembly O/I	Buy now
2	6L215100101S Crankcase assembly O/I	Buy now
3	6E51137201 Nipple, hose	Buy now
4	9044507M15 Hose (I390)	Buy now
5	9046706016 Clip (655)	Buy now
6	9360412M07 Pin, dowel (688)	Buy now
7	9561708645 Bolt, stud(612)	Buy now
8	9020108086 Washer (1t1)	Buy now
9	9533308600 Nut(612)	Buy now
10	9011908M65 Bolt, with washer	Buy now
11	9011906M14 Bolt, with washer (677)	Buy now
12	6J81132500 Anode	Buy now
13	6H311327001S Cover, anode	Buy now
14	6H31132800 Grommet, anode	Buy now
15	9701306016 Bolt, hexagon deep recess	Buy now

Cylinder & Crankcase

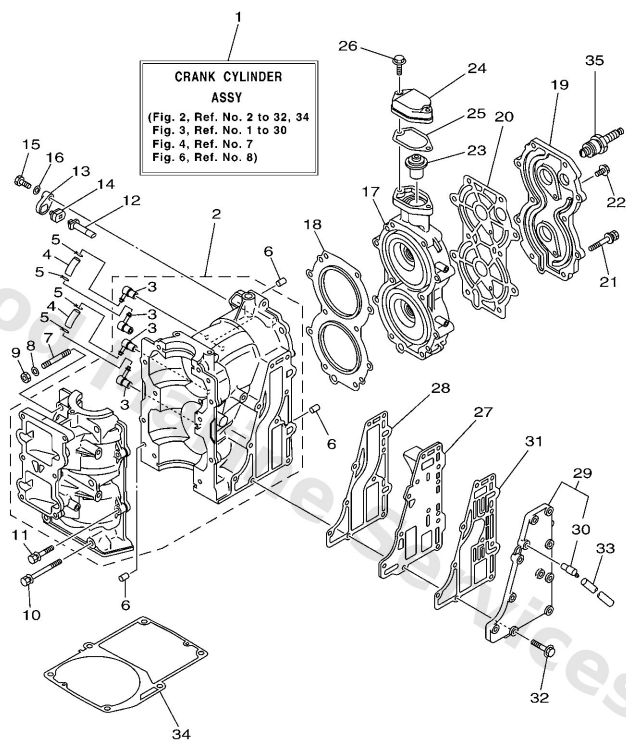


6L23300-C020

A5

Ref	Part	
16	9290306600 Washer, plain (646)	Buy now
17	6L21111011S Head, cylinder 1	Buy now
18	6L211181A2 Gasket, cylinder head 1	Buy now
19	6L211191001S Cover, cylinder head 1	Buy now
20	6L211193A1 Gasket, head cover 1	Buy now
21	9011908M91 Bolt, with washer	Buy now
22	9011906023 Bolt, with washer	Buy now
23	6E51241130 Thermostat	Buy now
24	6H412413001S Cover, thermostat	Buy now
25	6J812414A0 Gasket, cover	Buy now
26	9011906MA3 Bolt, with washer	Buy now
27	6L241111001S Inner cover, exhaust	Buy now
28	6L241112A2 Gasket, exhaust inner cover	Buy now
29	6L241113001S Outer cover, exhaust	Buy now
30	6761137200 Nipple, hose	Buy now

Cylinder & Crankcase

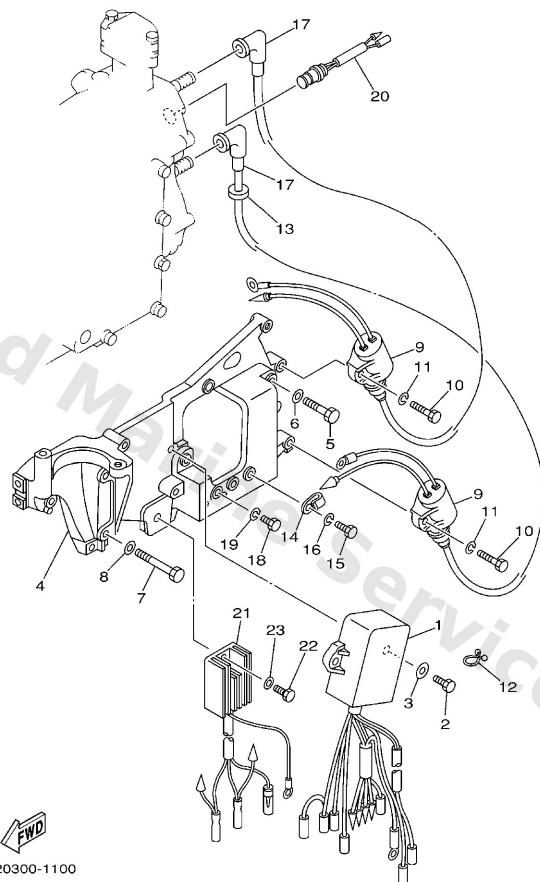



6L23300-C020

A5

Ref	Part	
31	6L241114A1 Gasket, exhaust outer cover	Buy now
32	9011906MA4 Bolt, with washer	Buy now
33	9044510M40 Hose (I400)	Buy now
34	6L245113A2 Gasket, upper casing	Buy now
35	9470200271 Plug, spark (br7hs-10)	Buy now

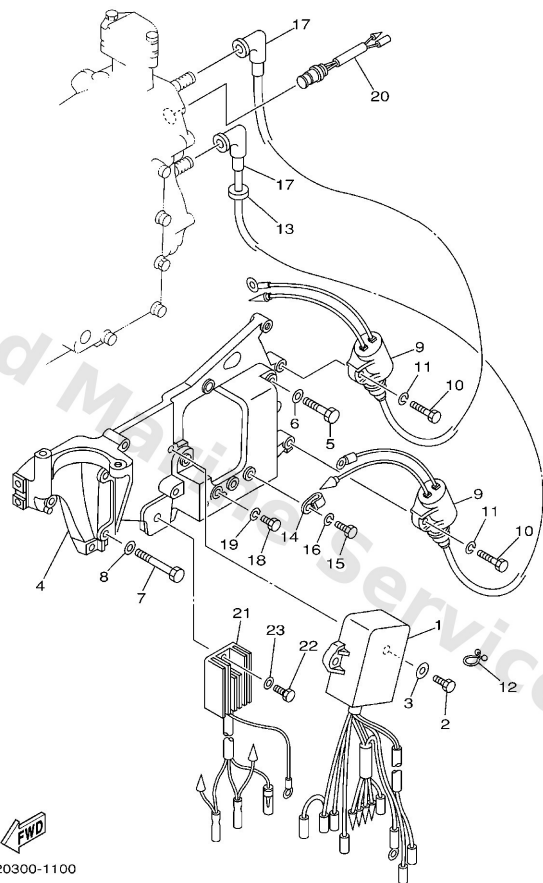
Electrical 1



C6

Ref	Part	
1	6L28554023 C.d.i. unit assembly	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	6L2855420294 Bracket	Buy now
5	9707506030 Bolt(jf7)	Buy now
7	9010106M16 Bolt(6l2)	Buy now
8	9290306600 Washer, plain (646)	Buy now
9	61N8557000 Ignition coil assembly	Buy now
11	9299506100 Washer(6a1)	Buy now
12	9046408M07 Clamp	Buy now
13	9048025161 Grommet(656)	Buy now
14	9046506M86 Clamp	Buy now
15	9709506012 Bolt(gh1)	Buy now
17	6G18237021 Plug cap assembly	Buy now
20	6898256000 Thermo switch assembly	Buy now

Electrical 1

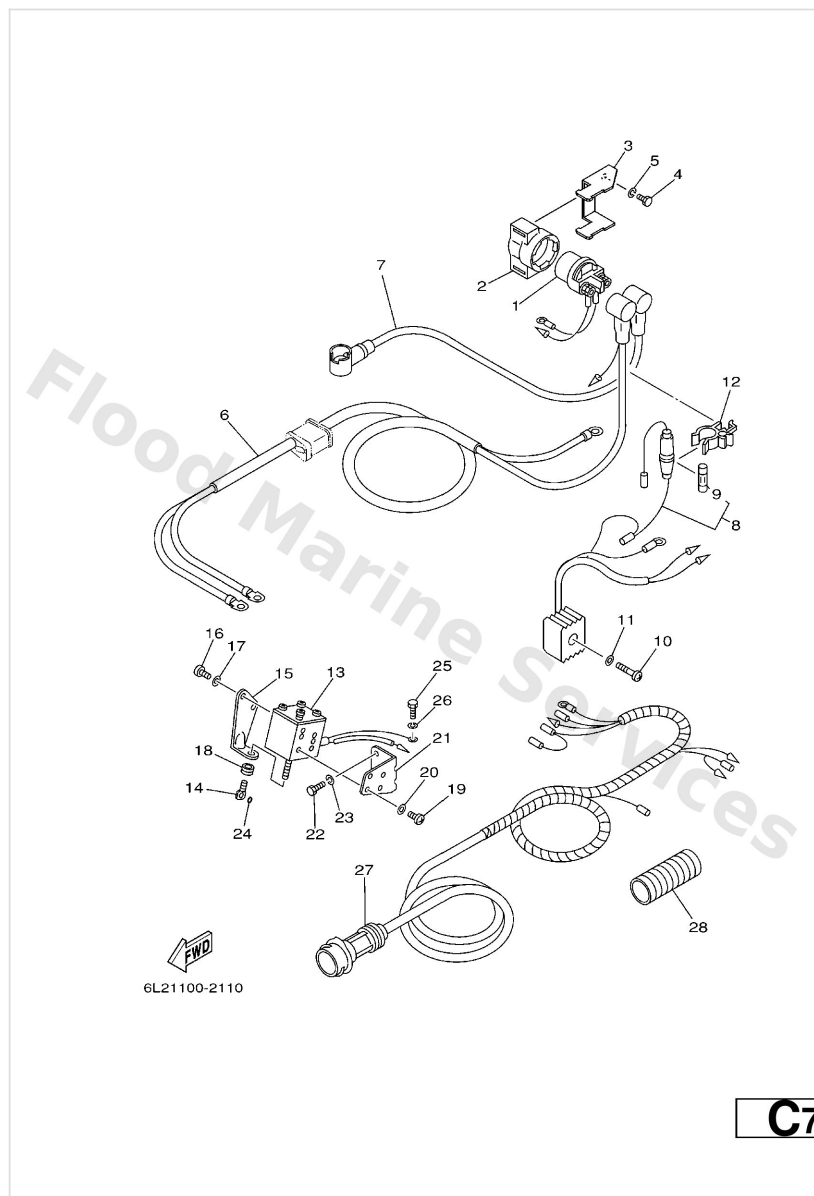


6L20300-1100

C6

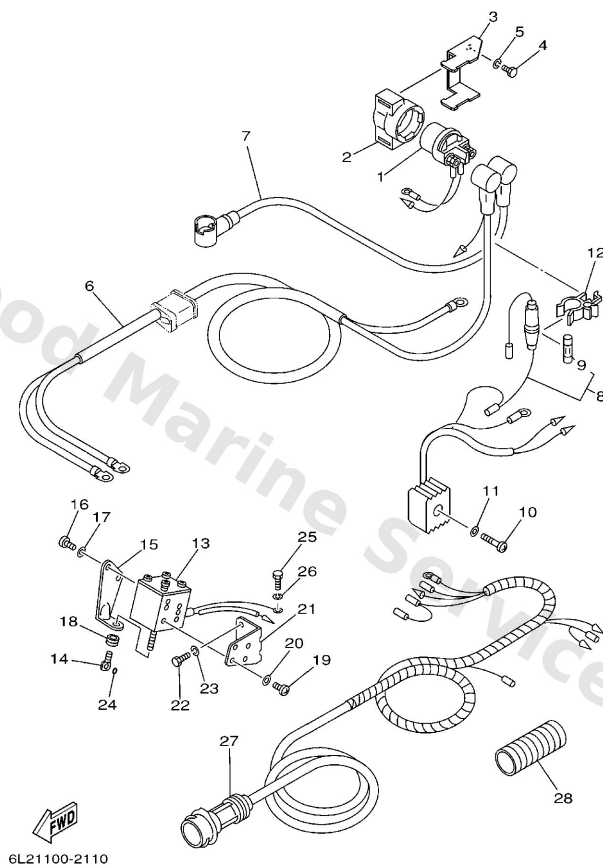
Ref	Part	
21	6J88196000 Rectifier & regulator assembly	Buy now
22	9709506016 Bolt, hexagon deep recess	Buy now

Electrical 2



Ref	Part	
1	6G18194110 Starter relay	Buy now
2	6G18195200 Holder, relay	Buy now
3	6L28194500 Plate, switch fitting	Buy now
4	9709506012 Bolt(gh1)	Buy now
5	9299506100 Washer(6a1)	Buy now
6	6G18210501 Battery cable	Buy now
7	6G18211700 Wire, lead	Buy now
8	6G18197061 Rectifier assembly	Buy now
9	6G18215100 Fuse (10a)	Buy now
10	9788005025 Screw, panhead (a93)	Buy now
11	9299005600 Washer, plain (646)	Buy now
12	6G58215200 Holder, fuse	Buy now
13	6L28611100 Coil, solenoid	Buy now
14	6828611700 Hook, wire pull	Buy now
15	6L28611500 Holder, solenoid	Buy now

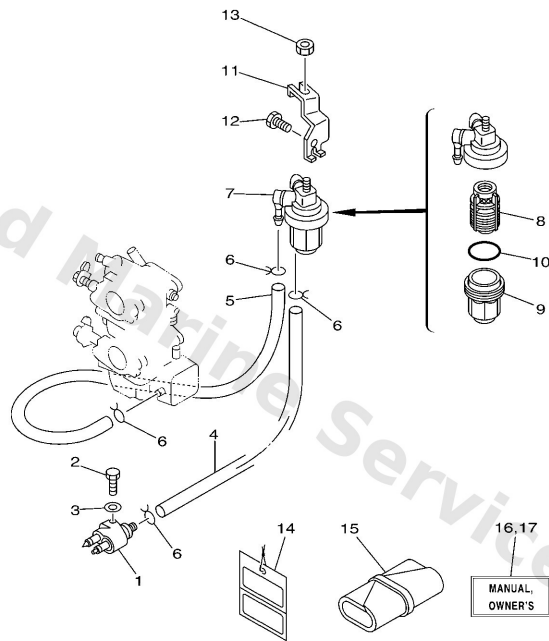
Electrical 2



C7

Ref	Part	
16	9788005008 Screw, with washer	Buy now
18	9048010155 Grommet(664)	Buy now
19	9788004008 Screw, pan head (713)	Buy now
20	9299004600 Washer, plain (646)	Buy now
21	6L28611200 Stay, solenoid	Buy now
24	9321003261 O-ring (663)	Buy now
27	6L28259000 Wire harness assembly	Buy now
28	6K38355700 Tube	Buy now

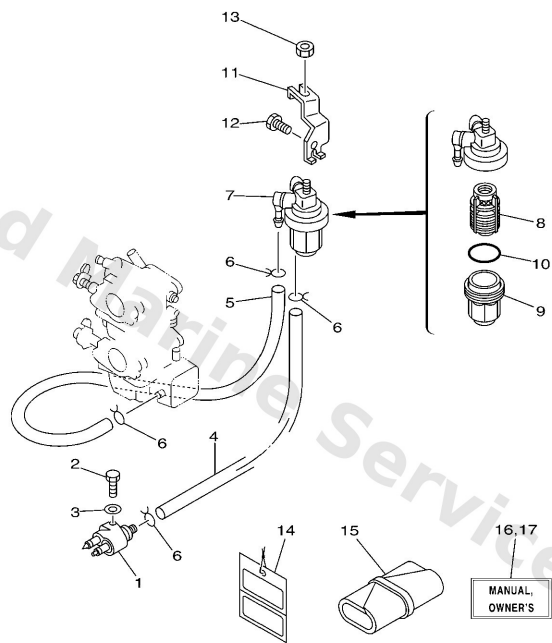
Fuel



6L23300-C070

C1

Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	6H42431100 Pipe 1	Buy now
5	6L22431100 Pipe, fuel 1	Buy now
6	9046708004 Clip, pipe 6162435600	Buy now
7	61N2456000 Filter assembly	Buy now
8	61N2456300 Element, filter	Buy now
9	61N2452100 Cup, filter	Buy now
10	9321032738 O-ring(1wg)	Buy now
11	6L22456600 Bracket, filter	Buy now
12	9701306014 Bolt(gj3)	Buy now
13	9538008600 Nut (661)	Buy now
14	61H2819R31 Tag Warning	Buy now
15	656W281002 Tool kit	Buy now

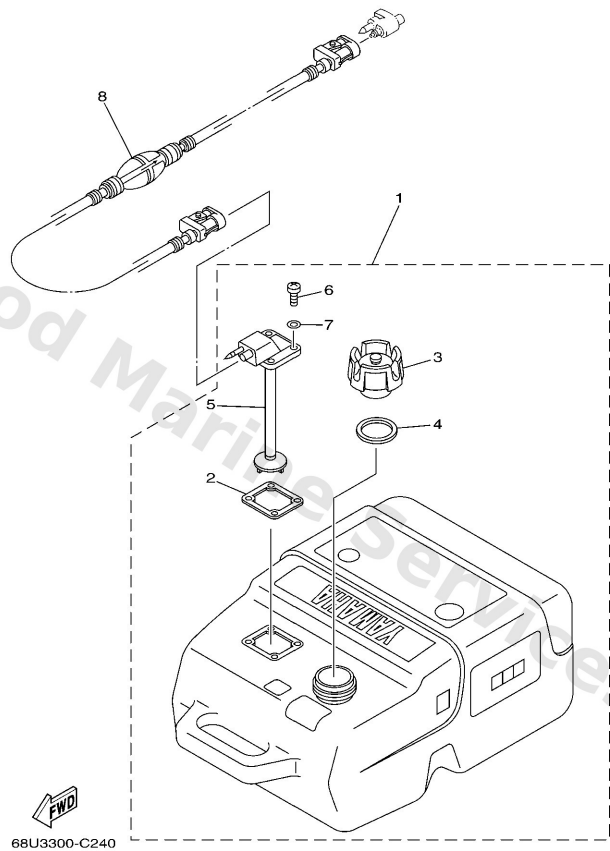



6L23300-C070

C1

Ref	Part	
16	6L32819976A0 Om 20d/25n/30d UR (E,F,S)	Buy now
16	6L32819976B0 Om 20d/25n UR (D,NL,I)	Buy now
17	6L32819987A0 Om 30de/wh/e '04 UR (DK,P,GR)	Buy now
17	6L32819987B0 Om 30de/wh/e '04 UR (N,S,SS)	Buy now

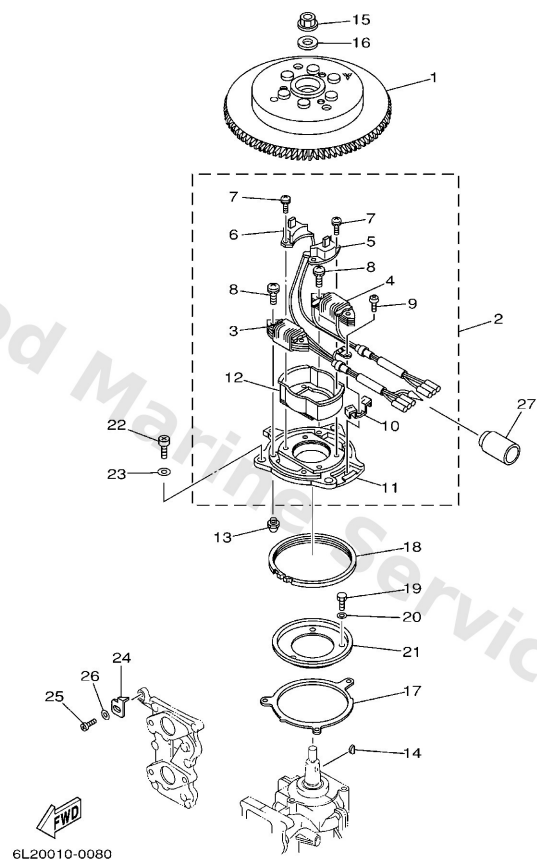
Fuel Tank



F7

Ref	Part	
1	6YK2420101 Fuel Tank assembly (25L) AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461000 Cap assembly WITH INDICATOR	Buy now
4	6YL2464100 Gasket, cap 1	Buy now
5	6YK2426001 Fuel meter assembly	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2432900 Seal	Buy now
8	6YL2430653 Fuel pipe comp. 1 AP	Buy now

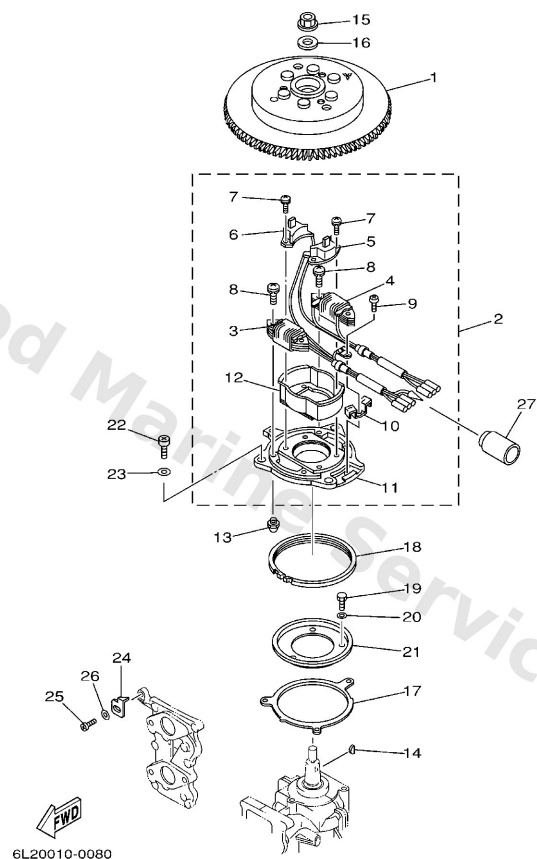
Generator



C4

Ref	Part	
1	6L28555000 Rotor assembly	Buy now
1	6L28555010 Rotor assembly	Buy now
2	6L28556010 Base assembly	Buy now
3	6L28552011 Coil, charge	Buy now
4	6L28553310 Coil, lighting	Buy now
5	6L28558010 Coil, pulser	Buy now
6	6L28558020 Coil, pulser	Buy now
7	9760704110 Screw, pan head with washer (s)	Buy now
8	9760706125 Screw, pan head (76t)	Buy now
9	9780204006 Screw, pan head(3xp)	Buy now
10	6E98132870 Clamp	Buy now
11	6L28556110 Base, magneto	Buy now
12	61N8553700 Cover	Buy now
13	6638551800 Joint, ball	Buy now
14	9028005013 Key, woodruff	Buy now

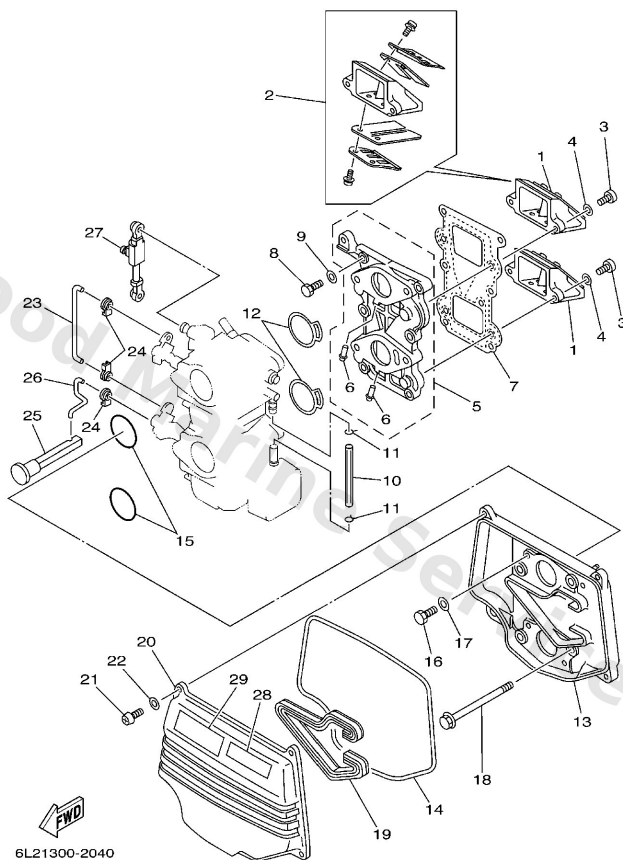
Generator



C4

Ref	Part	
15	9017912M04 Nut, flange	Buy now
16	9020113M42 Washer (694)	Buy now
17	6G14161100 Retainer, magneto base 1	Buy now
18	6954161300 Plate, base friction	Buy now
19	9709506012 Bolt(gh1)	Buy now
20	9299506600 Washer, plain (646)	Buy now
21	6G14161200 Retainer, magneto base	Buy now
22	9788505010 Screw, pan head(62x)	Buy now
23	9299505600 Washer, plain (646)	Buy now
24	6L28133200 Plate, timing	Buy now
27	6L28259901 Cover, connector	Buy now

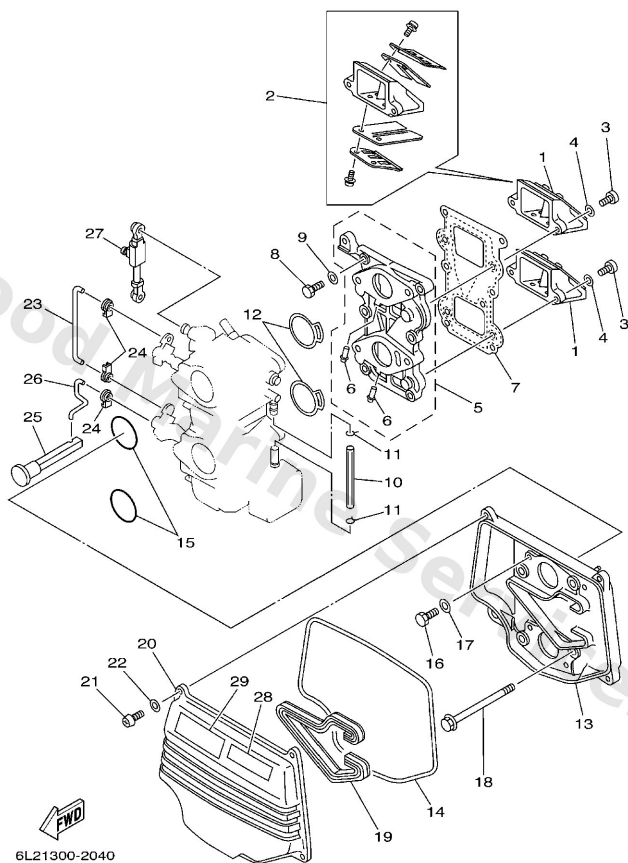
Intake



B2

Ref	Part	
1	6L21361000 Reed valve assembly	Buy now
2	6L2W000400 Reed set	Buy now
3	9788005016 Screw, pan head(6b0)	Buy now
4	9299005600 Washer, plain (646)	Buy now
5	6L2136411094 Manifold 1 O/I	Buy now
6	6761448500 Pipe, joint	Buy now
7	6L21362100 Gasket, valve seat	Buy now
8	9701306025 Bolt(62y)	Buy now
9	9290306600 Washer, plain (646)	Buy now
10	9044509012 Hose (I1500)	Buy now
11	9046708004 Clip, pipe 6162435600	Buy now
12	6L21419800 Gasket	Buy now
13	6L2144170094 Cover 1	Buy now
14	6L21447600 Seal	Buy now
15	9321035M86 O-ring(6I2)	Buy now

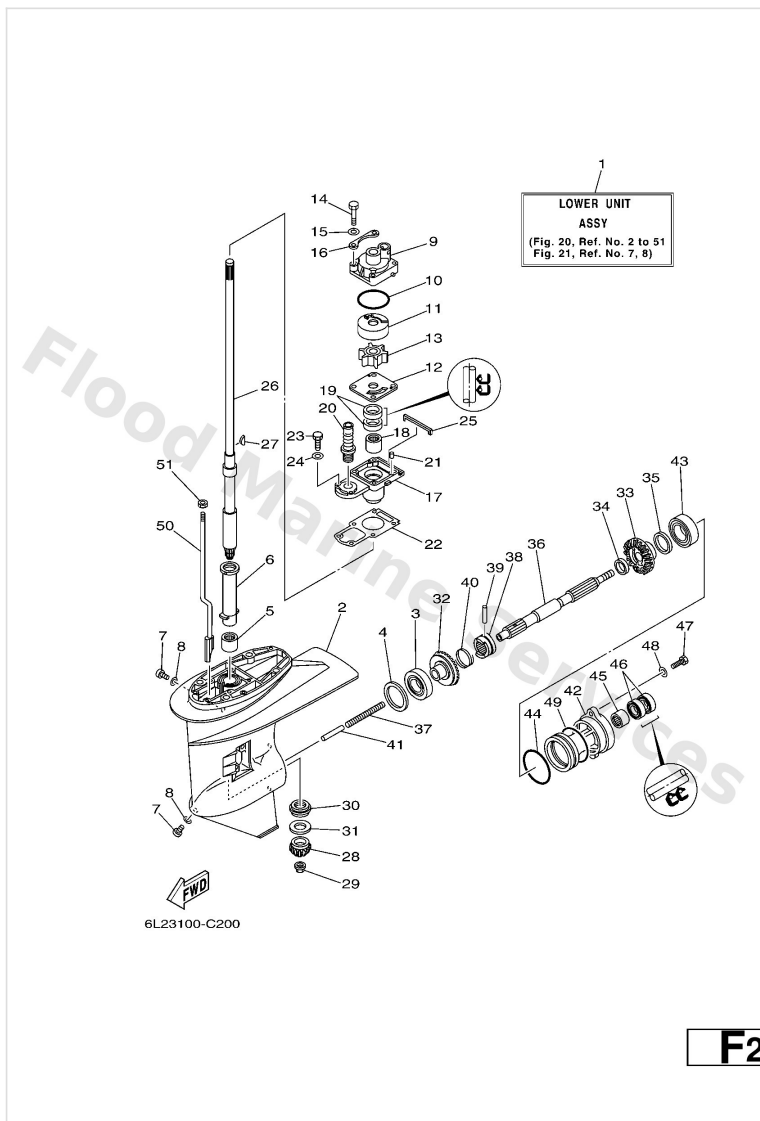
Intake



B2

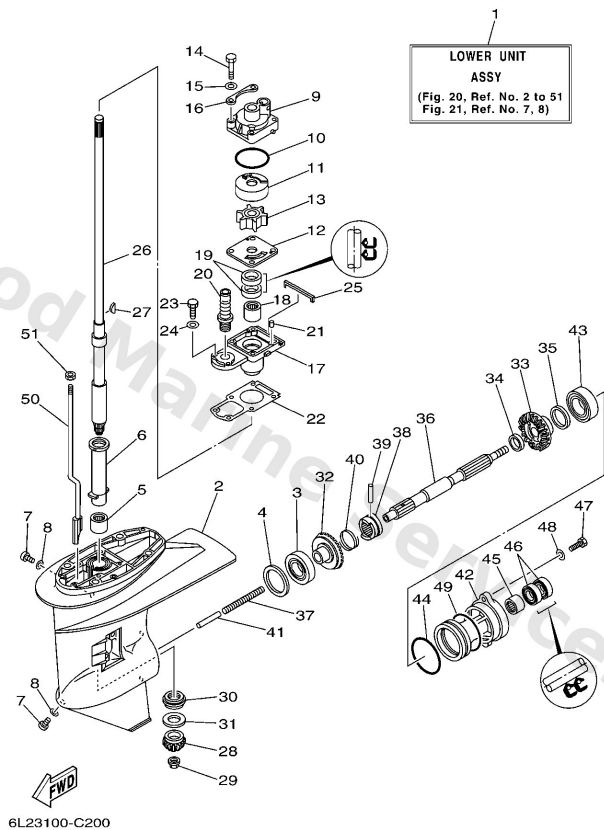
Ref	Part	
16	9701305012 Bolt, hexagon	Buy now
17	9290305600 Washer, plain (646)	Buy now
18	9751306585 Bolt, with washer	Buy now
19	6L21447611 Seal	Buy now
20	6L21441800 Cover 2	Buy now
23	6J84125900 Rod, choke 3	Buy now
24	6614126202 Joint, choke lever	Buy now
25	6J84127101 Knob, choke	Buy now
26	6L24125700 Rod, choke 2	Buy now
27	6L24121700 Rod, accel. lever	Buy now
28	6A18362541 Mark 5	Buy now
29	6A18362551 Mark 5	Buy now

Lower Casing & Drive 1



Ref	Part	
1	6L245300034D Lower unit assembly S	Buy now
1	6L245300134D Lower unit assembly L	Buy now
2	6L245311024D Casing, lower	Buy now
3	9333200005 Brg,cyl-cal roller 0.19g nt	Buy now
4	6L2455670010 Shim (t:1.0mm) UR	Buy now
4	6L2455670011 Shim (t:1.1mm) UR	Buy now
4	6L2455670012 Shim (t:1.2mm) UR	Buy now
4	6L2455670013 Shim (t:1.3mm) UR	Buy now
4	6L2455670014 Shim (t:1.4mm) UR	Buy now
5	93315220V9 Bearing, cylindrical(6l2)	Buy now
6	6L24553600 Sleeve, drive shaft	Buy now
7	9034008002 Plug, straight screw	Buy now
8	9043008020 Gasket	Buy now
9	6L24431100 Housing, water pump	Buy now
10	9321045161 O-ring	Buy now

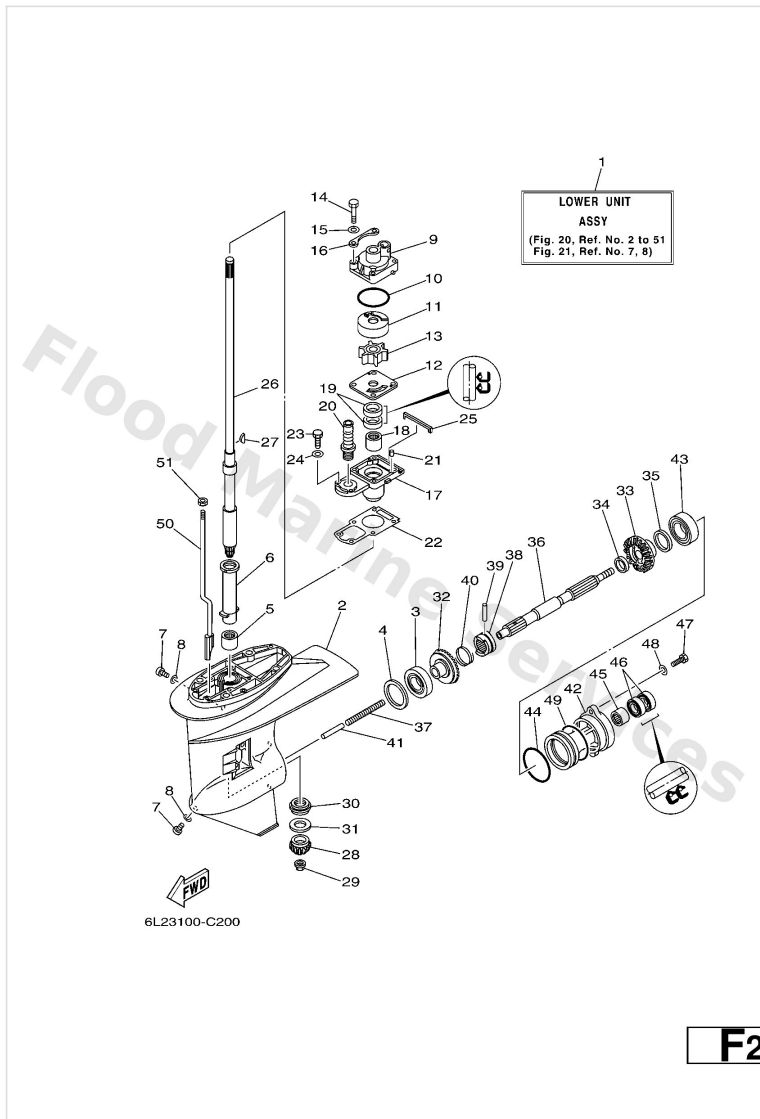
Lower Casing & Drive 1



F2

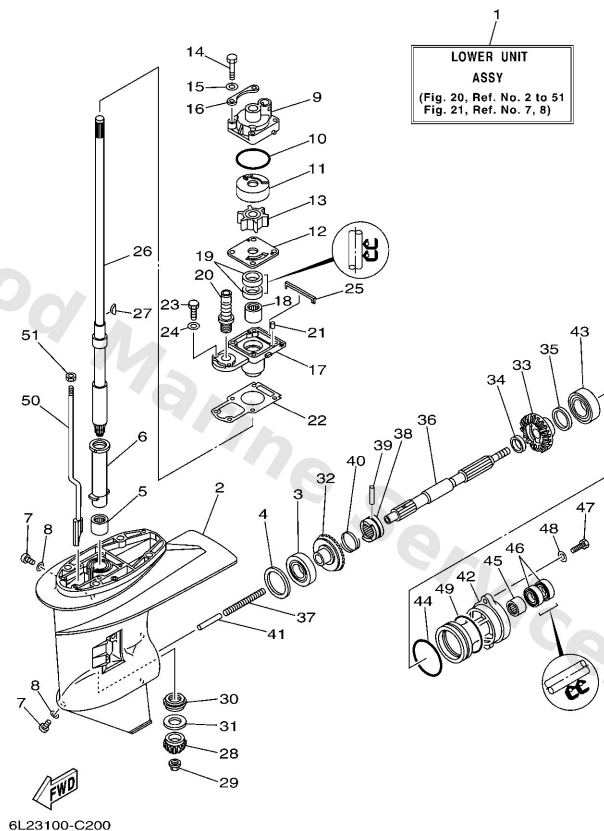
Ref	Part	
11	6L24432200 Insert, cartridge	Buy now
12	6L24432300 Outer plate, cartridge	Buy now
13	6L24435200 Impeller	Buy now
14	9709506040 Bolt (682)	Buy now
15	9299506600 Washer, plain (646)	Buy now
16	6L24432800 Plate	Buy now
17	6L245331005B Housing, bearing	Buy now
18	9331522004 Brg,cyl-cal roller 21g nt	Buy now
19	9310120048 Oil seal (20x30x6-648)	Buy now
20	6L24414700 Boot, shift rod	Buy now
21	9360412M07 Pin, dowel (688)	Buy now
22	6L245315A0 Packing,lower casing	Buy now
23	9709506020 Bolt(7u8)	Buy now
25	6L24537500 Damper, seal	Buy now
26	6L24551000 Drive shaft assembly S	Buy now

Lower Casing & Drive 1



Ref	Part	
26	6L24551010 Drive shaft assembly L	Buy now
27	9028003024 Key, woodruff(662)	Buy now
28	6L24555101 Pinion	Buy now
29	9017910M14 Nut(6j8)	Buy now
30	93341320U0 Bearing, thrust (6I2)	Buy now
31	6L2455870015 Shim (t:1.5mm) UR	Buy now
31	6L2455870016 Shim (t:1.6mm) UR	Buy now
32	6L24556010 Gear	Buy now
33	6L24557100 Gear	Buy now
34	9020120417 Washer, plate(663)	Buy now
35	6L2455770010 Shim (t:1.0mm) UR	Buy now
35	6L2455770011 Shim (t:1.1mm) UR	Buy now
35	6L2455770012 Shim (t:1.2mm) UR	Buy now
35	6L2455770013 Shim (t:1.3mm) UR	Buy now
36	65W4561100 Shaft, propeller	Buy now

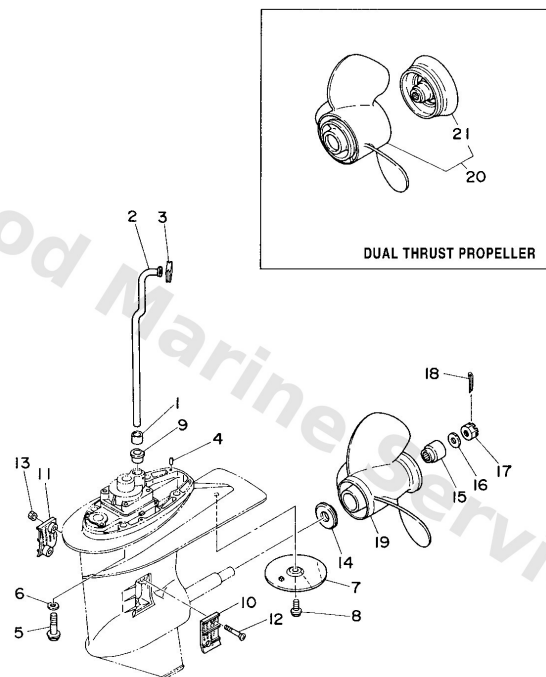
Lower Casing & Drive 1



F2

Ref	Part	
37	9050110065 Spring compression648456360000	Buy now
38	6L24563100 Clutch, dog	Buy now
39	9025005010 Pin straight 648456320000	Buy now
40	6484563300 Ring, cross pin	Buy now
41	6484563500 Plunger,shift	Buy now
42	6L245361034D Cap, lower casing	Buy now
43	9330600612 Bearing(2hr)	Buy now
44	9321060MA3 O-ring(6j8)	Buy now
46	9310120M07 Oil seal	Buy now
49	9321060M99 O-ring(6t3)	Buy now
50	6L24415000 Shift cam assembly S	Buy now
50	6L24415010 Shift cam assembly L	Buy now
51	9538006600 Nut(661)	Buy now

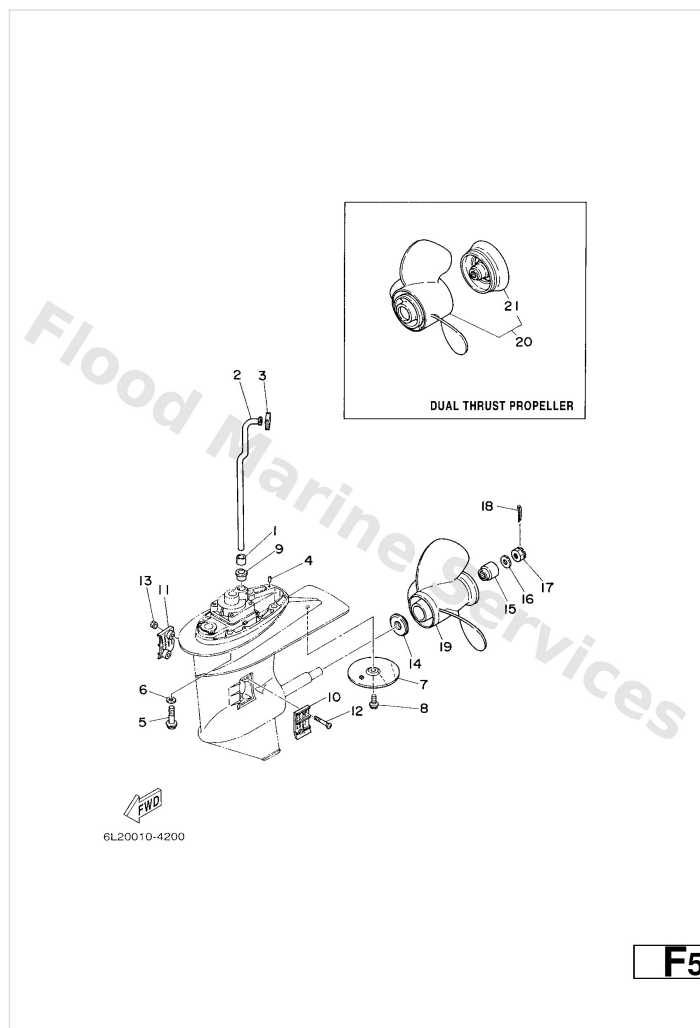
Lower Casing & Drive 2



F5

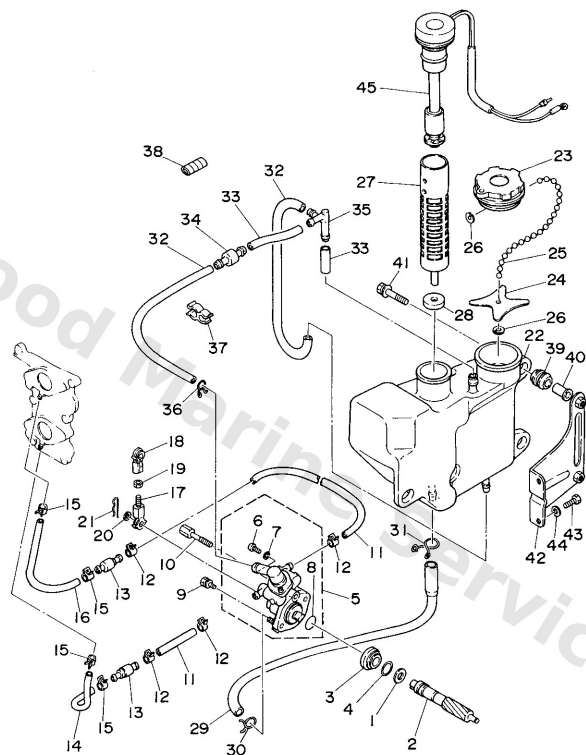
Ref	Part	
1	6L24436800 Rubber, water seal 4	Buy now
2	6L24436100 Tube, water S	Buy now
2	6L24436110 Tube, water L	Buy now
3	6L24436600 Damper, water seal 2	Buy now
4	9360412M07 Pin, dowel (688)	Buy now
5	9010510M12 Bolt (689)	Buy now
6	9299510600 Washer, plate	Buy now
7	6644537101 Tab-trim	Buy now
8	9010508M02 Bolt hexagon	Buy now
9	6L24436700 Damper, water seal 3	Buy now
10	6L24521400 Cover, water inlet	Buy now
11	6L24521500 Cover, water inlet	Buy now
12	9015105M05 Screw, countersunk	Buy now
13	9018505002 Nut nylon (sus)(ex4)	Buy now
14	6L24598701 Spacer	Buy now

Lower Casing & Drive 2



Ref	Part	
15	6894599700 Spacer	Buy now
16	9299014200 Washer, plain	Buy now
17	9017114013 Nut(664)	Buy now
18	9149030022 Pin, cotter	Buy now
19	6644594101EL Propeller (3x9-7/8"x9"-f) UR	Buy now
19	6644594301EL Propeller (3x9-7/8 x8 -f) UR	Buy now
19	6644594500EL Propeller (3x9-7/8 x10-1/2 -f) UR	Buy now
19	6644594701EL Propeller (3x9-7/8 x11-1/4 -f) UR	Buy now
19	6644594902EL Propeller (3x9-7/8 x13 -f) UR	Buy now
19	6644595200EL Propeller (3x9-7/8 x14 -f) UR	Buy now
19	6644595401EL Propeller (3x9-7/8 x12 -f) UR	Buy now
19	664459700098 Propeller (3x9-1/8 x13 -f) UR	Buy now
19	664459720098 Propeller (3x9-1/8 x12 -f) UR	Buy now
20	6J8W459100EL Propeller (3x10-5/8"x8-1/4"-f)	Buy now
21	6J8459861098 Ring, deflector	Buy now

Oil Pump

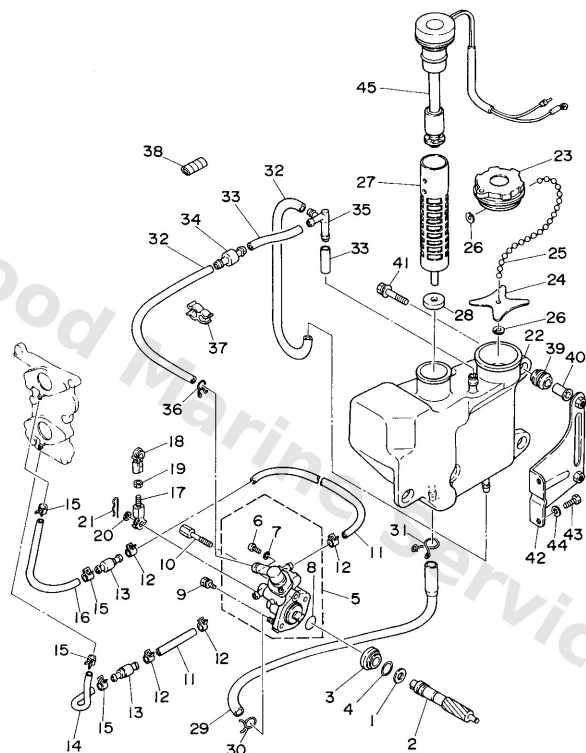


6L20300-4060

B6

Ref	Part	
1	9020108M93 Washer, plate (6g5)	Buy now
2	6L21153700 Gear, driven	Buy now
3	6J81311700 Collar, distance	Buy now
4	9321013M04 93210-13m04	Buy now
5	6L21320000 Oil injection pump assembly	Buy now
6	6L21347100 Plug, drain	Buy now
7	6L21347500 Gasket, breather bolt	Buy now
8	9321019M82 O-ring(6j8)	Buy now
9	9751305518 Bolt, with washer	Buy now
10	9010905M33 Bolt	Buy now
11	9044507M32 Hose (l200)	Buy now
12	9046807M02 Clip (6e5)	Buy now
13	6E91318370 Valve check	Buy now
14	9044507M04 Hose(62t)	Buy now
16	9044507M16 Hose(62t)	Buy now

Oil Pump

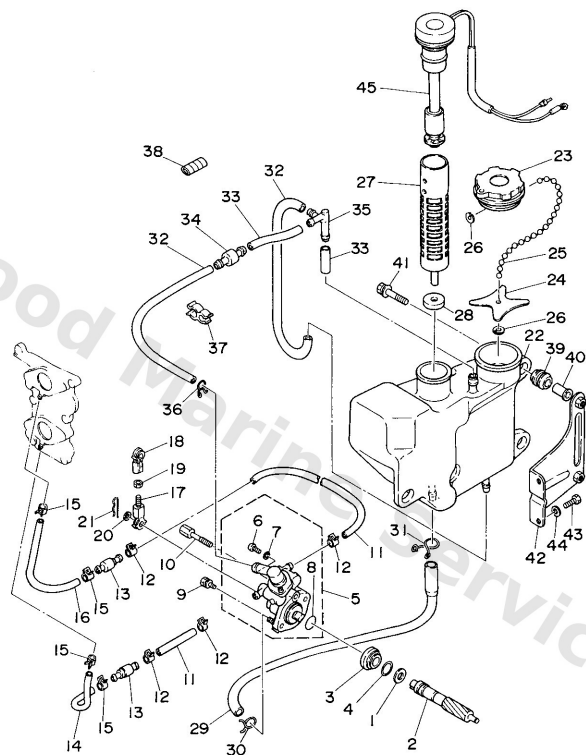


6L20300-4060

B6

Ref	Part	
17	6824123750 Joint, link 2	Buy now
18	6H14123700 Joint, link	Buy now
19	9538005700 Nut (656)	Buy now
20	9020205088 Washer, plate (666)	Buy now
21	9046805M03 Clip(6j8)	Buy now
22	6L22170701 Oil tank comp.	Buy now
23	6H42177000 Oil tank cap assembly	Buy now
24	6L22175800 Washer, special 2	Buy now
25	6H12463300 Chain, Ball	Buy now
26	6H12175700 Washer, special 1	Buy now
27	6J81341100 Strainer, oil	Buy now
28	6J81341400 Gasket, strainer cover	Buy now
29	6L21341600 Pipe, oil 1	Buy now
30	9046708004 Clip, pipe 6162435600	Buy now
31	9046711M08 Clip(72x)	Buy now

Oil Pump

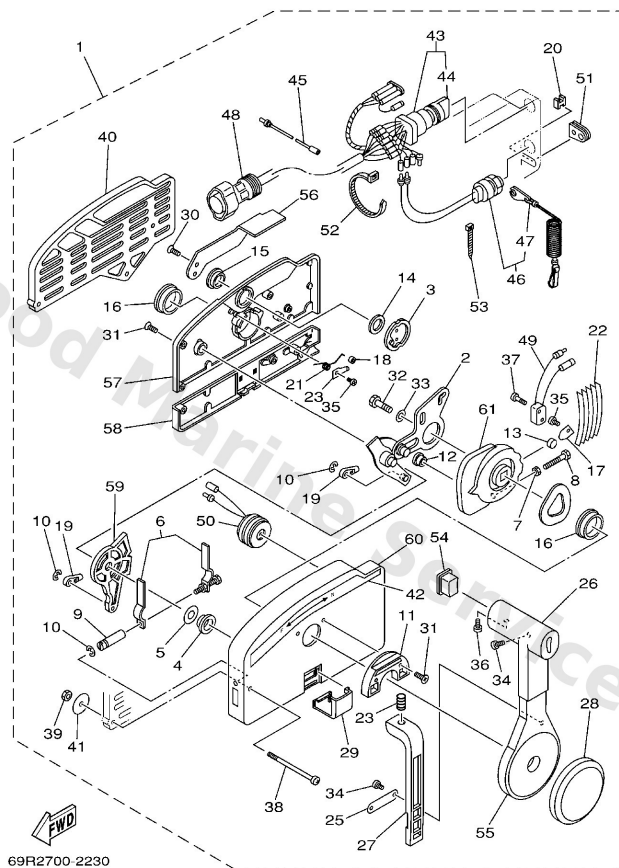


6L20300-4060

B6

Ref	Part	
32	9044511M03 Hose (I360)	Buy now
33	9044511M07 Hose (I70)	Buy now
34	6J82174400 Breather	Buy now
35	6E52437610 Pipe, joint 1	Buy now
36	9046710M04 Clip, pipe 1 (6e9)	Buy now
37	9046411M24 Clamp(6h1)	Buy now
38	9044610M02 Tube (6e5)	Buy now
39	6A08231700 Damper, ignition coil	Buy now
40	6244254200 Collar	Buy now
41	9011906M65 Bolt, with washer	Buy now
42	6L22179800 Bracket, damper	Buy now
43	9709506016 Bolt, hexagon deep recess	Buy now
44	9299506600 Washer, plain (646)	Buy now
45	6L28572001 Oil level gauge assembly	Buy now

Remote Control Assy

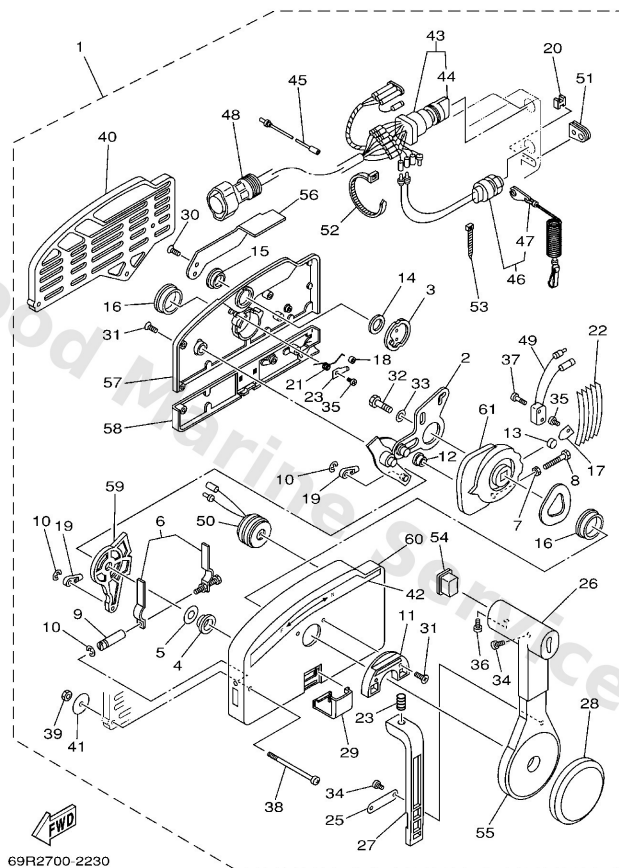


69R2700-2230

A6

Ref	Part	
1	7034823015 Remote control assembly (7p) AP	Buy now
2	7034826111 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

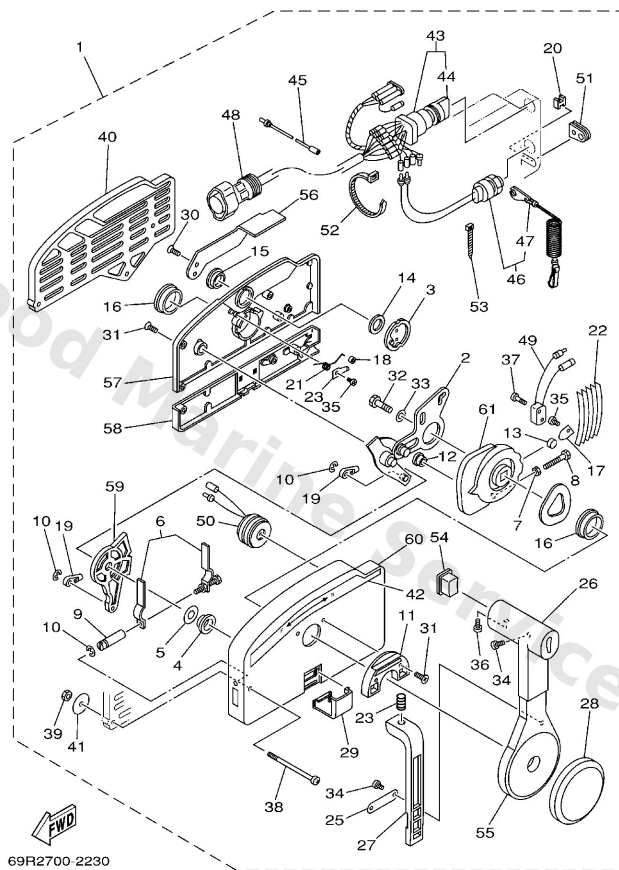
Remote Control Assy



A6

Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7034822600 Plate, stopper	Buy now
26	7034822200 Grip, control lever SINGLE	Buy now
27	7034822300 Lock, neutral	Buy now
28	7034822500 Cover	Buy now
29	7034821900 Cover, lead	Buy now
30	7034828100 Screw, flat head	Buy now

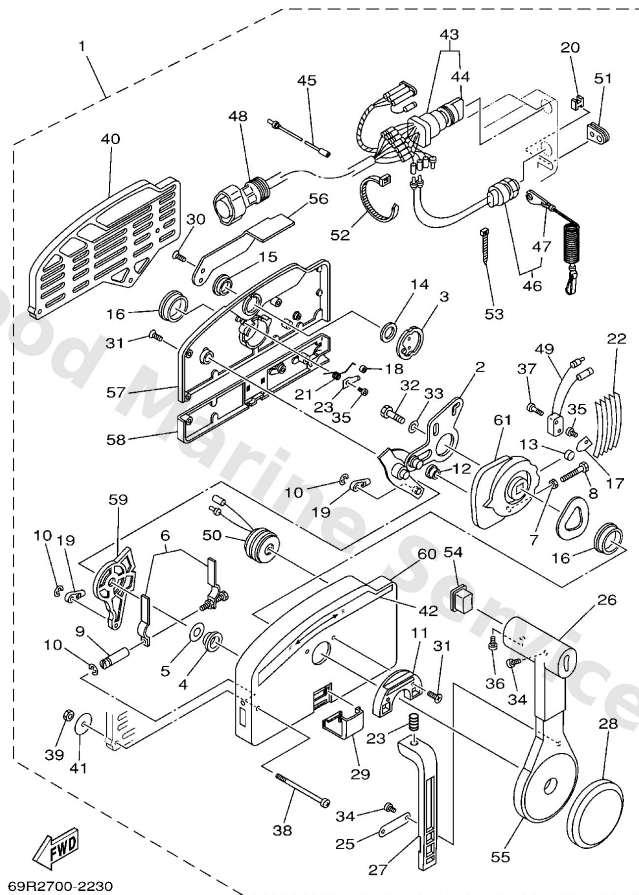
Remote Control Assy



A6

Ref	Part	
31	7034828200 Screw	Buy now
32	9738008030 Bolt, hexagon (fj1)	Buy now
33	9299008600 Washer, plain (663)	Buy now
34	9858004010 Screw, pan head (e56)	Buy now
35	9858004006 Screw, pan head (7h3)	Buy now
36	9858005010 Screw, pan head(62x)	Buy now
37	9858003015 Screw, pan head (n151)	Buy now
38	7034829110 Screw	Buy now
39	9538006600 Nut(661)	Buy now
40	7034829310 Spacer, remote control SINGLE	Buy now
41	7014828700 Washer 1	Buy now
42	7034821500 Graphic	Buy now
43	7038251033 Main switch assembly	Buy now
44	7038257700 Cap, key	Buy now
45	7038253100 Wire, lead	Buy now

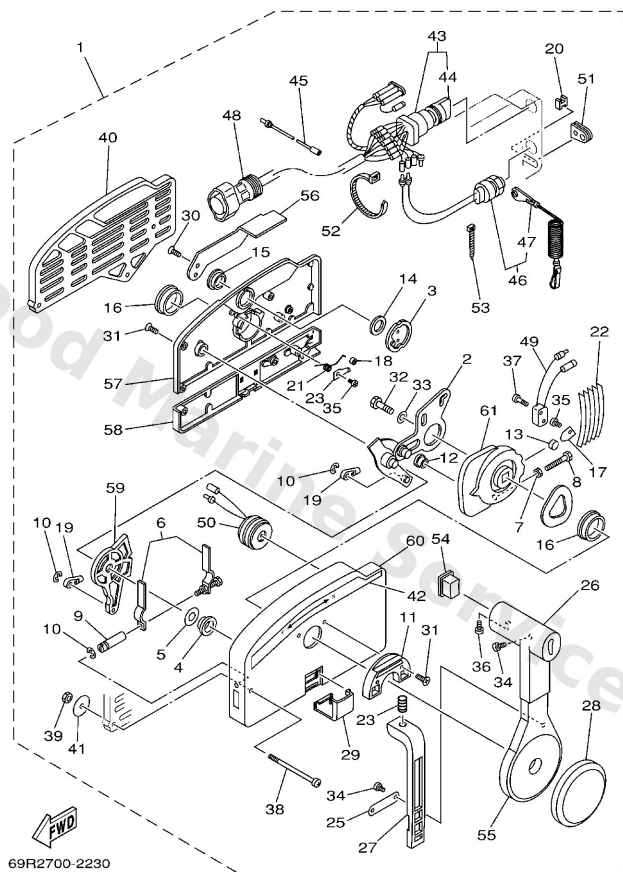
Remote Control Assy



A6

Ref	Part	
46	6888257501 Engine stop switch assembly	Buy now
47	6828255600 Lanyard, stop switch	Buy now
48	6888258621 Extension, wire harness L)5M (7P)	Buy now
49	7038254000 Neutral switch assembly	Buy now
50	7038338302 Buzzer	Buy now
51	7034828400 Grommet	Buy now
52	7038259100 Band	Buy now
53	7038259200 Band	Buy now
54	7034822400 Cover, control lever WITHOUT PT/T SW.	Buy now
55	7034822100 Grip	Buy now
56	7034815200 Knob, free accel	Buy now
57	7034821200 Rear housing	Buy now
58	7034821300 Back, panel	Buy now
59	7034827100 Arm, shift	Buy now
60	7034821101 Housing,1	Buy now

Remote Control Assy

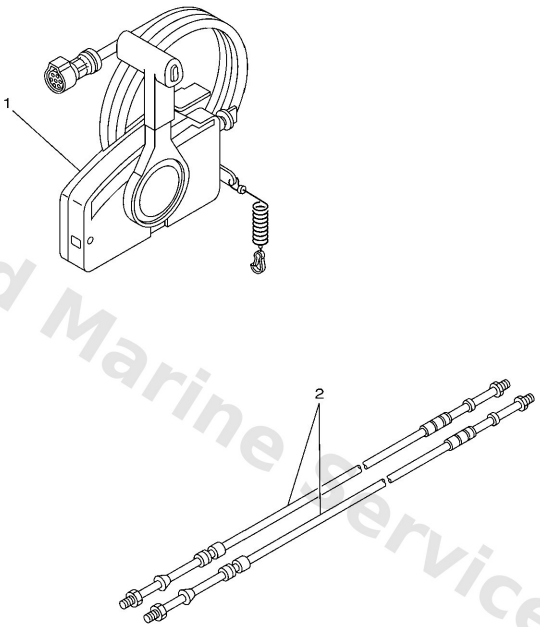


69R2700-2230

A6

Ref	Part	
61	7034823200 Drive gear	Buy now

Remote Control Box

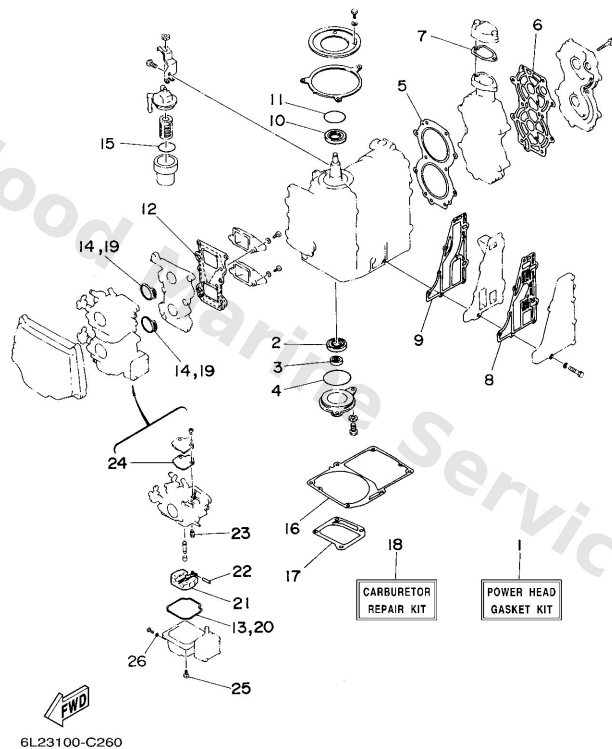



67M0100-8280

A5

Ref	Part	
1	7034823015 Remote control assembly (7p) AP	Buy now
2	7014831090 Cable, Remote Control L=11F UR	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now
2	7014832020 Cable, Remote Control L=13F UR	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now

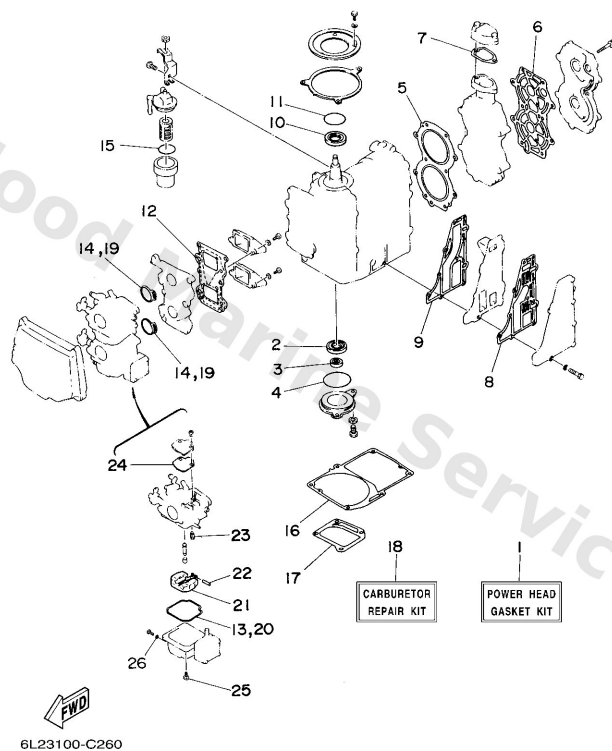
Repair Kit 1



B2

Ref	Part	
1	6L2W000103 Power head gasket kit	Buy now
2	9310225142 Oil seal (24.8x38x7-662)	Buy now
3	9310113M37 Oil seal(6a4)	Buy now
4	9321056M80 O-ring(6j8)	Buy now
5	6L211181A2 Gasket, cylinder head 1	Buy now
6	6L211193A1 Gasket, head cover 1	Buy now
7	6J812414A0 Gasket, cover	Buy now
8	6L241114A1 Gasket, exhaust outer cover	Buy now
9	6L241112A2 Gasket, exhaust inner cover	Buy now
10	9310226M27 Oil seal(6j8)	Buy now
11	9321042159 O-ring (647)	Buy now
12	6L21362100 Gasket, valve seat	Buy now
13	6L21438400 Gasket, float chamber	Buy now
14	6L21419800 Gasket	Buy now
15	9321032738 O-ring(1wg)	Buy now

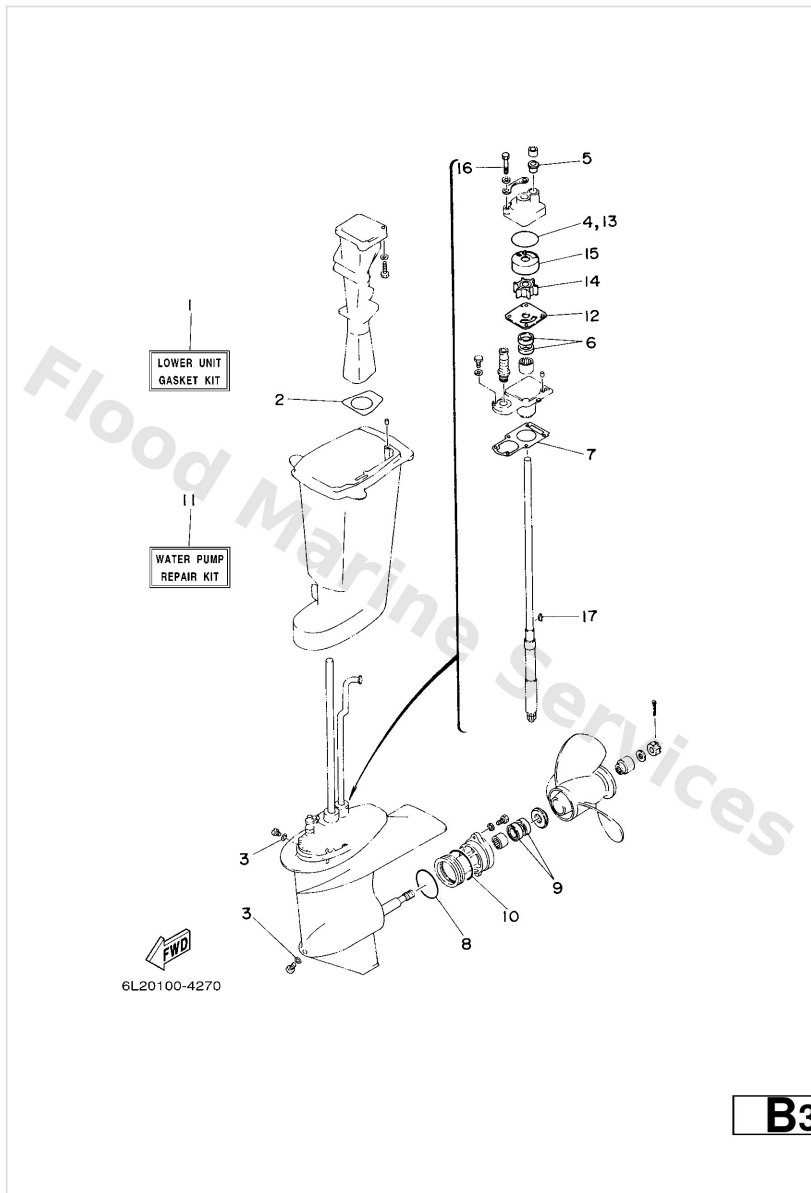
Repair Kit 1



B2

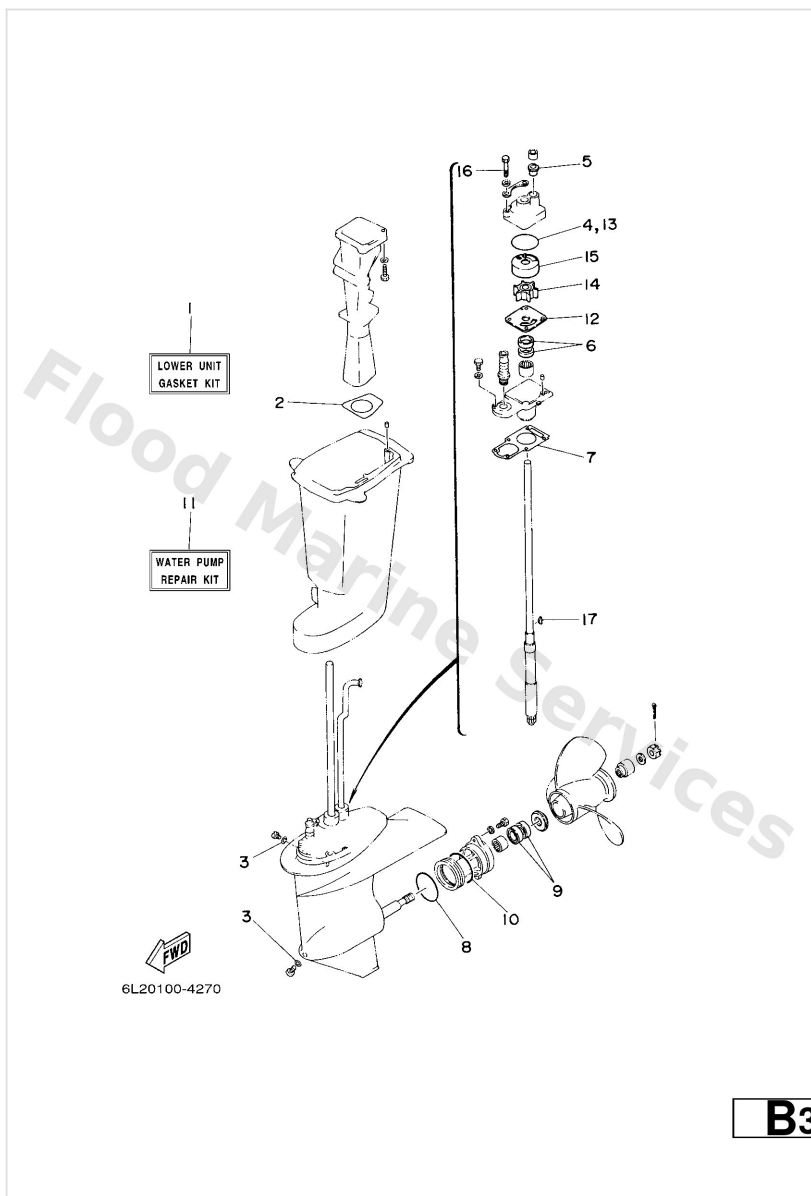
Ref	Part	
16	6L245113A2 Gasket, upper casing	Buy now
17	6L241133A2 Gasket, exhaust manifold 1	Buy now
18	6L2W009300 Carburetor repair kit	Buy now
21	6L21438500 Float	Buy now
22	6E51438601 Pin, float	Buy now
23	6L21439200 Valve, needle	Buy now
24	6L21439900 Gasket	Buy now
25	9798004112 Screw, pan head (686)	Buy now
26	6L21439800 Gasket	Buy now

Repair Kit 2



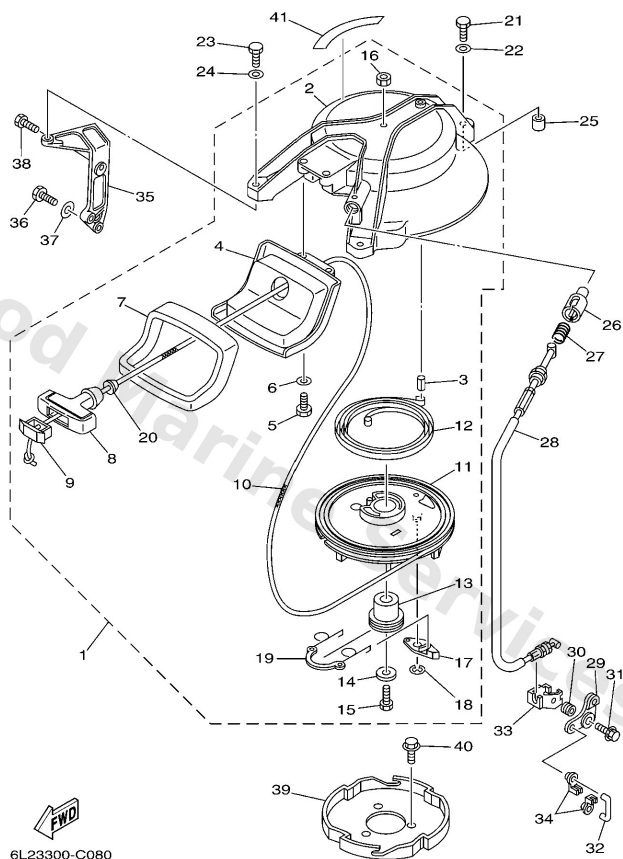
Ref	Part	
1	6L2W0001C3 Gasket kit	Buy now
2	6L24113400 Gasket, exhaust manifold	Buy now
3	9043008020 Gasket	Buy now
4	9321045161 O-ring	Buy now
5	6L24436700 Damper, water seal 3	Buy now
6	9310120048 Oil seal (20x30x6-648)	Buy now
7	6L245315A0 Packing, lower casing	Buy now
8	9321060MA3 O-ring(6j8)	Buy now
9	9310120M07 Oil seal	Buy now
10	9321060M99 O-ring(6t3)	Buy now
11	6L2W007800 Water pump repair kit	Buy now
12	6L24432300 Outer plate, cartridge	Buy now
14	6L24435200 Impeller	Buy now
15	6L24432200 Insert, cartridge	Buy now
16	9709506040 Bolt (682)	Buy now

Repair Kit 2



Ref	Part	
17	9028003024 Key, woodruff(662)	Buy now

Starter



6L23300-C080

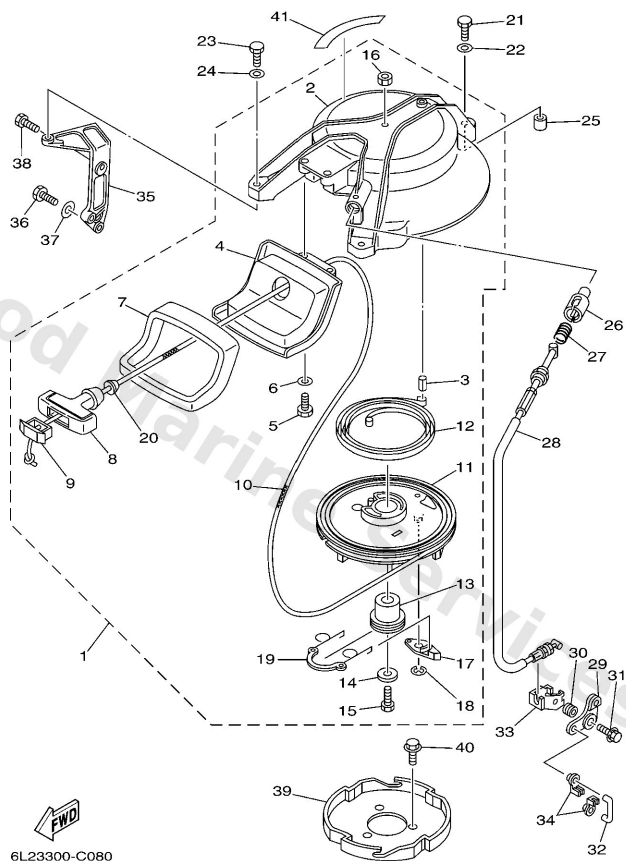
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.95M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.95M

C2

Ref	Part	
1	6L21571002 Starter assembly	Buy now
2	6L2157110094 Case, starter	Buy now
3	9169040014 Pin, spring (6f2)	Buy now
4	6L2157580194 Guide, rope	Buy now
5	9709506016 Bolt, hexagon deep recess	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	6L21576200 Seal, rubber 2	Buy now
8	6891575501 Handle, starter	Buy now
9	6F51577902 Cover	Buy now
10	* item_description *1	Buy now
11	6J81571400 Drum, sheave	Buy now
12	9051008M04 Spring, spiral (677)	Buy now
13	6771571701 Shaft	Buy now
14	9020106060 Washer, plate	Buy now
15	9701306025 Bolt(62y)	Buy now

Starter



6L23300-C080

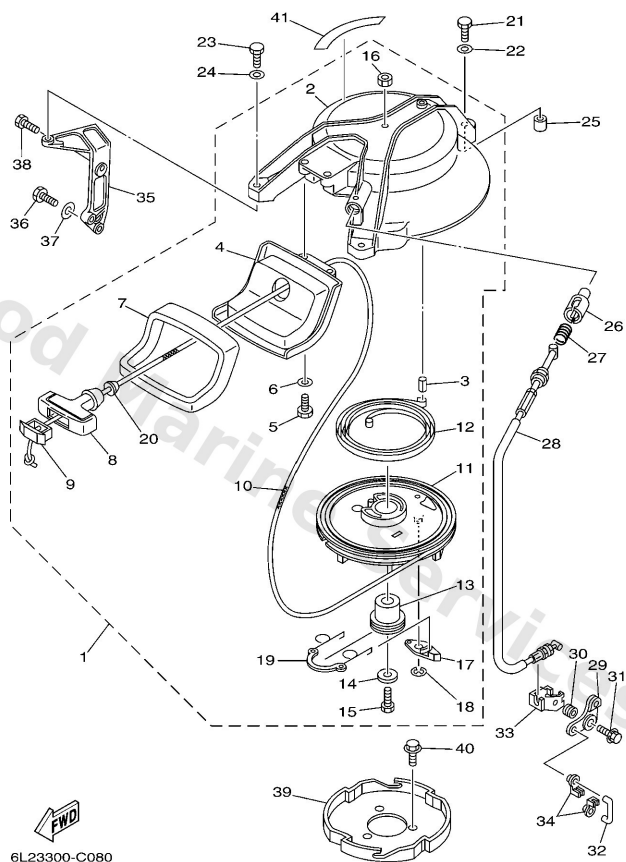
*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.95M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.95M

C2

Ref	Part	
16	9530306700 Nut	Buy now
17	6761574103 Pawl, drive	Buy now
18	9343006M02 Circlip (689)	Buy now
19	6J81570500 Spring, drive pawl	Buy now
20	6A01578900 Damper	Buy now
21	9709506035 Bolt(j52)	Buy now
23	9709506025 Bolt	Buy now
25	9953010014 Pin, dowel	Buy now
26	6561574800 Plunger, starter stop	Buy now
27	9050110227 Spring, comprreshion(656)	Buy now
28	6L21577000 Cable comp., starter stop	Buy now
29	6L21574600 Arm	Buy now
30	9038706M51 Collar (6g0)	Buy now
31	9011906M53 Bolt, with washer(6I2)	Buy now
32	6L21574700 Link	Buy now

Starter



6L23300-C080

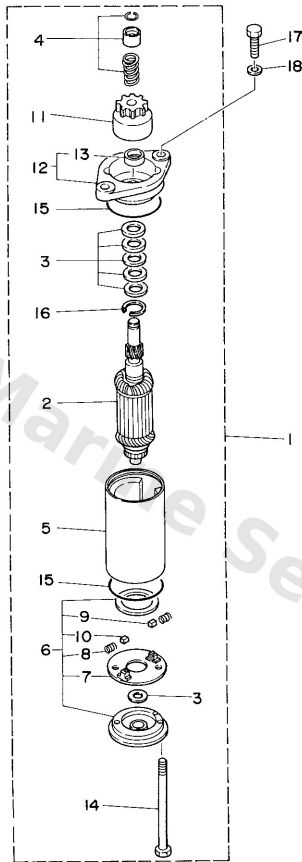
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*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373, LONGUEUR DE COUPE 1.95M

C2

Ref	Part	
33	6L21577400 Stay 4	Buy now
34	6614126202 Joint, choke lever	Buy now
35	6L2157720094 Stay 2	Buy now
36	9701306020 Bolt(62y)	Buy now
37	9290306600 Washer, plain (646)	Buy now
38	9709506020 Bolt(7u8)	Buy now
39	6L21572301 Pulley, starter	Buy now
40	9010508M10 Bolt (6a0)	Buy now
41	6L21343721 Mark, caution	Buy now

Starting Motor

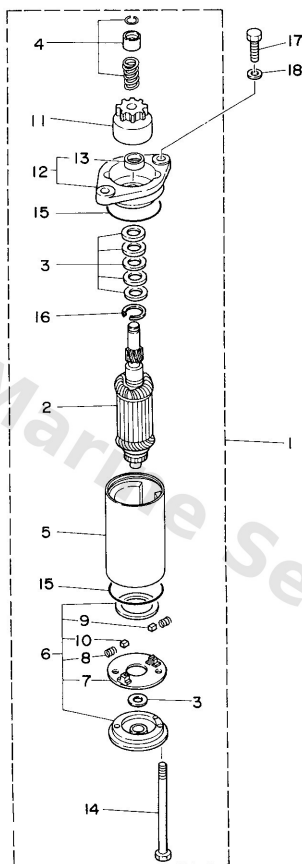


FWD
6L20010-4120

D2

Ref	Part	
1	6L28180020 Starting motor assembly	Buy now
2	6L28185020 Armature assembly	Buy now
3	6828180910 Washer kit	Buy now
4	6L28183310 Ring, stop	Buy now
5	6828181011 Stator assembly	Buy now
6	6L28182020 Rear bracket assembly	Buy now
7	6L28184020 Brush holder assembly	Buy now
8	6828181310 Spring, brush	Buy now
9	6L28181120 Brush 1	Buy now
10	6L28181220 Brush 2	Buy now
11	6828183220 Clutch, over run	Buy now
12	6828183011 Front bracket assembly	Buy now
13	6828183100 Metal, front	Buy now
14	6828182610 Bolt	Buy now
15	6828184710 O-ring	Buy now

Starting Motor

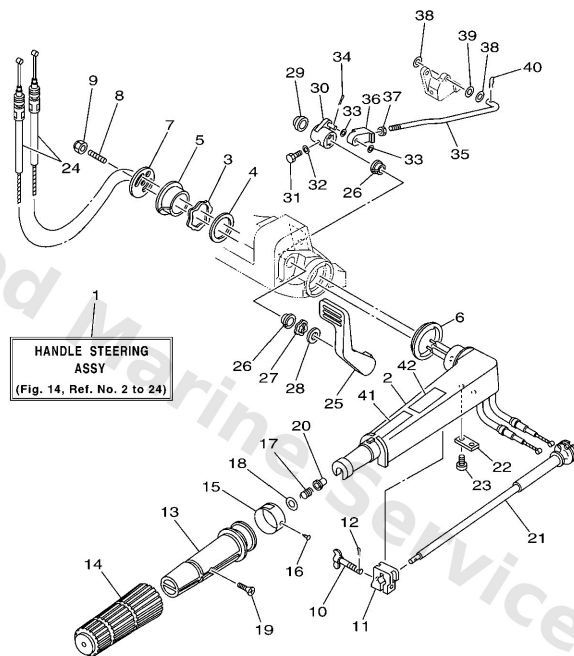


FWD
6L20010-4120

D2

Ref	Part	
16	6828183410 Ring	Buy now
17	9701308025 Bolt (682)	Buy now
18	9290308600 Washer, plain (663)	Buy now

Steering

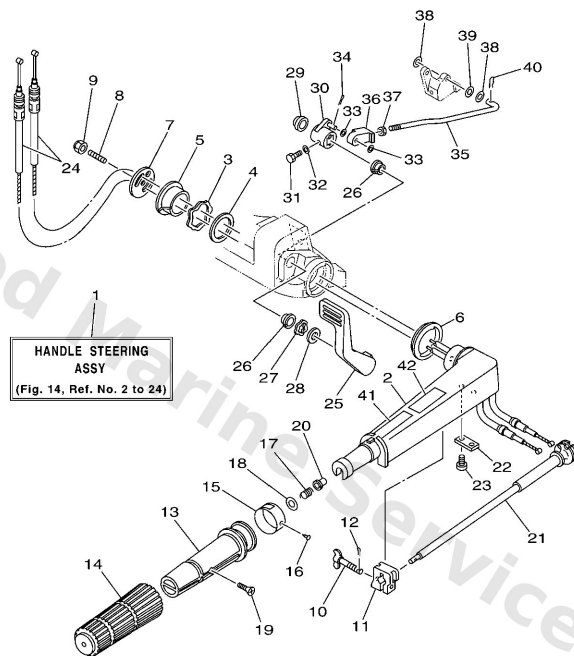


6L23100-C140

D5

Ref	Part	
1	6L2W0084114D Handle steering assembly	Buy now
2	6G142111124D Handle, steering	Buy now
3	9020636M21 Washer, wave(63v)	Buy now
4	9020236M55 Washer, plate(63v)	Buy now
5	9038633M96 Bush(63v)	Buy now
6	9038634M97 Bush(63v)	Buy now
7	6G14213102 Cover, handle steering	Buy now
8	9011608016 Bolt, stud	Buy now
9	9018508057 Nut, nylon (6j8)	Buy now
10	6G14212501 Bolt, friction adjusting	Buy now
11	6G14212600 Piece, friction	Buy now
12	9149016010 Pin, cotter	Buy now
13	6644211900 Grip, steering handle	Buy now
14	6F642177A0 Rubber, handle	Buy now
15	6L24213700 Indicator, throttle	Buy now

Steering

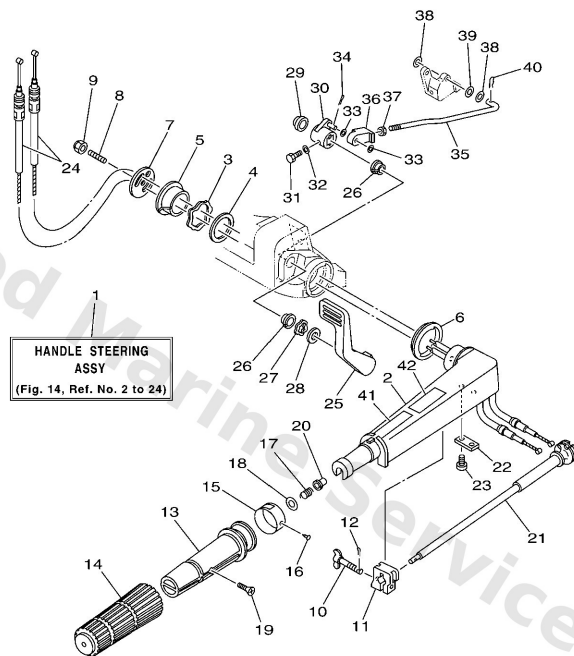



6L23100-C140

D5

Ref	Part	
16	9026902M09 Rivet(6I5)	Buy now
17	9050123215 Spring (655)	Buy now
18	9290310600 Washer, plate	Buy now
19	9014905M13 Screw, countersunk	Buy now
20	9038608032 Bushing (650)	Buy now
21	6G14213801 Lever, throttle	Buy now
22	6E04215902 Stay	Buy now
23	9788505012 Screw,pan head (646)	Buy now
24	6L22630100 Throttle cable assembly	Buy now
25	6L2441110194 Handle, gear shift	Buy now
26	9038615M73 Bush(6I2)	Buy now
27	9020615M18 Washer, wave(6I2)	Buy now
28	9020215M37 Washer, plate(6I2)	Buy now
29	9038612M72 Bush(6I2)	Buy now
30	6L2441250094 Lever, shift rod	Buy now

Steering

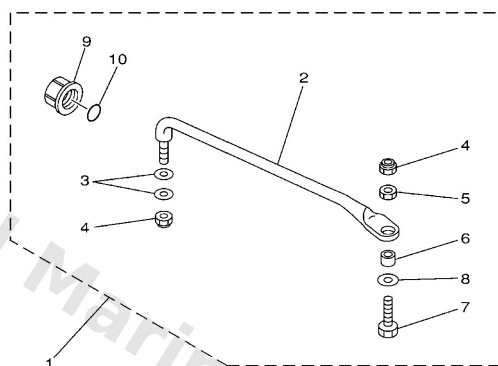


6L23100-C140

D5

Ref	Part	
31	9709506020 Bolt(7u8)	Buy now
32	9299506600 Washer, plain (646)	Buy now
33	9020206009 Washer plate 626427510000	Buy now
34	9149020010 Pin, cotter	Buy now
35	6L24412400 Link, shift rod	Buy now
36	6L22636300 End, cable	Buy now
37	9538006700 Nut	Buy now
38	9020205088 Washer, plate (666)	Buy now
39	9020205M38 Washer, plate(6I2)	Buy now
40	9046805M03 Clip(6j8)	Buy now
41	6E08362741 Label, caution 7	Buy now
42	6E08362751 -	Buy now

Steering Guide

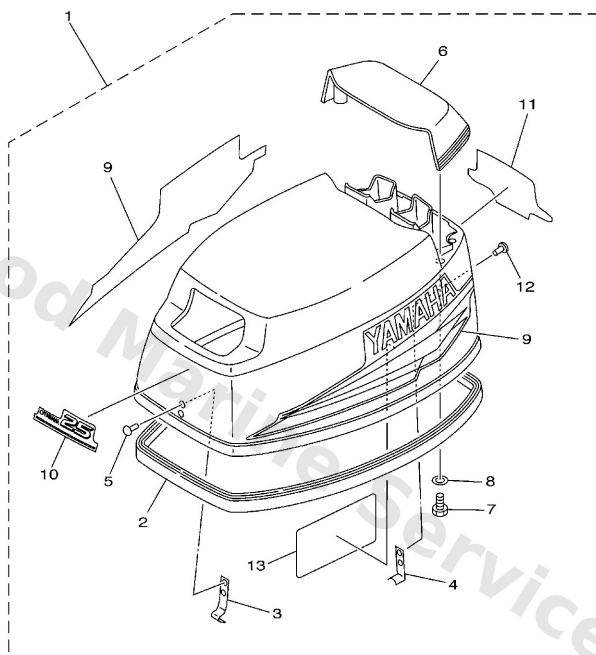


6J83100-2290

A4

Ref	Part	
1	6896135002 Steering guide attachment kit AP	Buy now
2	6896135101 Rod, steering	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Collar (688)	Buy now
7	6E56135500 Bolt	Buy now
8	9020110M63 Washer, plate	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

Top Cowling

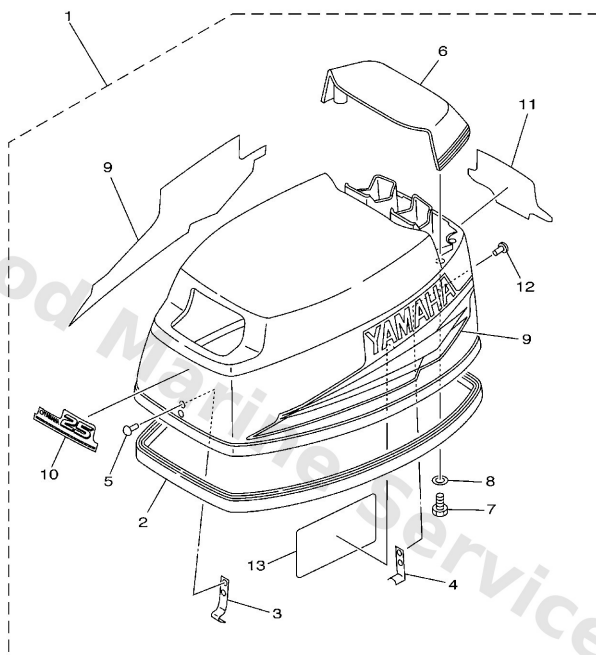


FWD
6L21300-2010

A4

Ref	Part	
1	6L242610304D Top Cowling assembly	Buy now
1	6L342610304D Top Cowling assembly	Buy now
2	6L24261500 Seal	Buy now
3	6G14265171 Hook	Buy now
4	6L24264700 Holder, clamp band	Buy now
5	9026604M00 Rivet 2 (662)	Buy now
6	6L242613014D Molding, air duct	Buy now
7	9709506016 Bolt, hexagon deep recess	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	6L2W007013 Graphic Set	Buy now
10	6L24267720 Graphic, rear	Buy now
10	6L34267720 Graphic, front	Buy now
11	6L24267811 Graphic, rear	Buy now
11	6L34267811 Graphic, front	Buy now
12	9026604M04 Rivet(6e7)	Buy now

Top Cowling

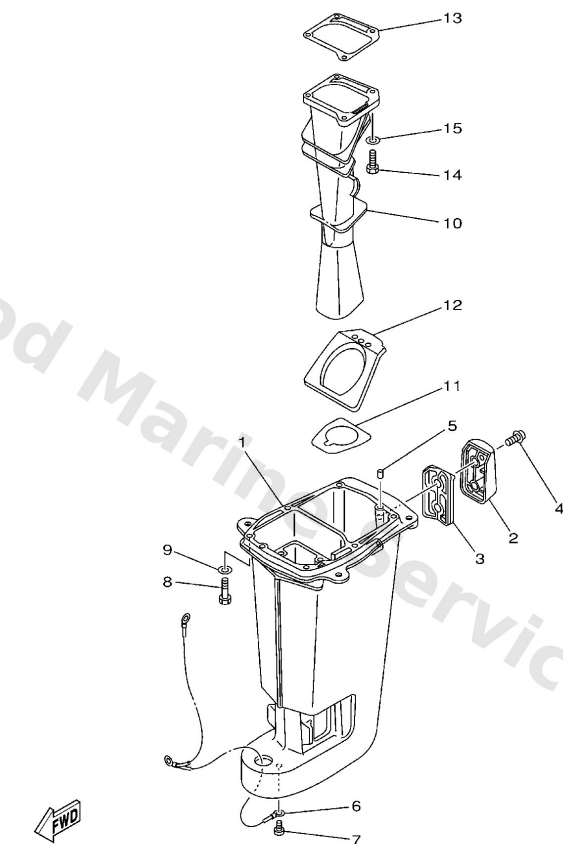


6L21300-2010

A4

Ref	Part	
13	6L21343700	Buy now
	-	

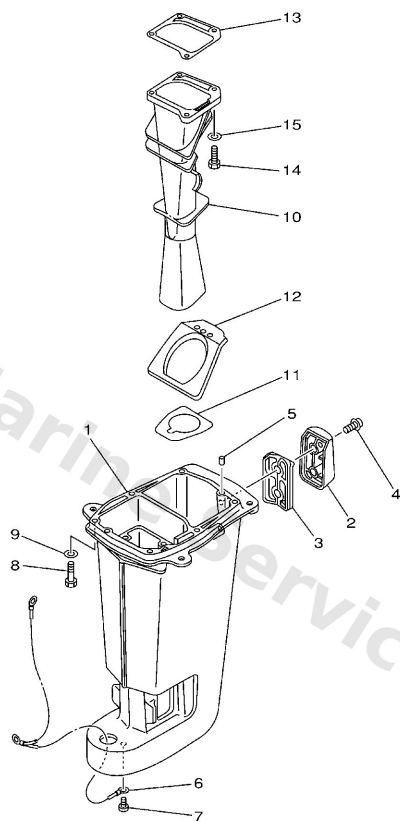
Upper Casing



F1

Ref	Part	
1	6L245111024D Casing, upper S	Buy now
1	6L245111124D Casing, upper L	Buy now
2	6L245151014D Cover, upper casing	Buy now
3	6L24511500 Gasket, upper casing	Buy now
4	9015906M11 Screw, with washer(6l2)	Buy now
5	9360412M07 Pin, dowel (688)	Buy now
6	6L28212700 Wire, lead 2	Buy now
7	9015706M06 Screw, pan head(6m7)	Buy now
8	9707508030 Bolt, hexagon (fj1)	Buy now
9	9299508600 Washer, plain (663)	Buy now
10	6L241131005B Manifold, ext. 1	Buy now
10	6L341131005B Manifold, ext. 1	Buy now
11	6L24113400 Gasket, exhaust manifold	Buy now
12	6L24512301 Gasket, muffler	Buy now
13	6L241133A2 Gasket, exhaust manifold 1	Buy now

Upper Casing



6L20100-1190

F1

Ref	Part	
14	9709506020 Bolt(7u8)	Buy now
15	9299506600 Washer, plain (646)	Buy now

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