



Yamaha 20DMHO 2005

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

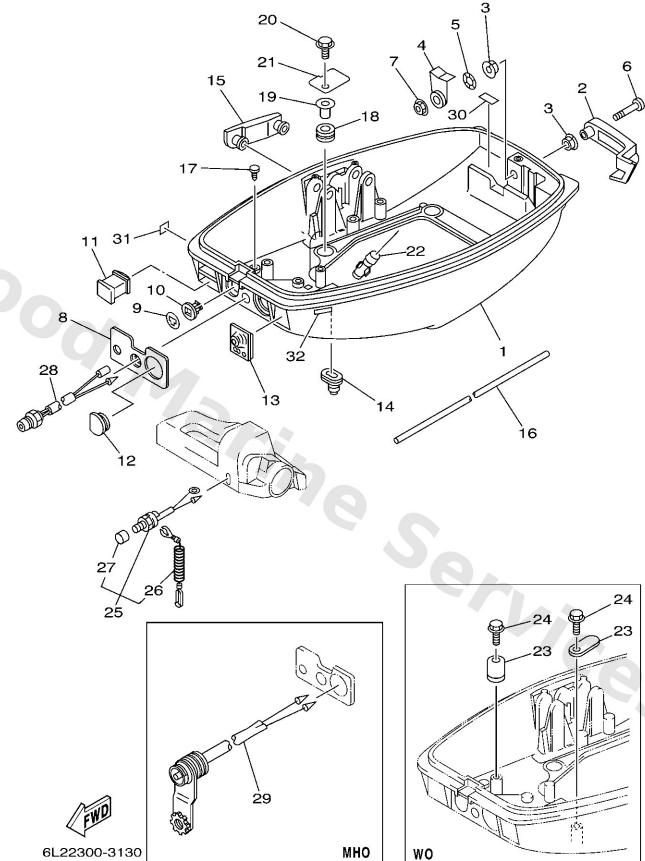
Authorised Yamaha Dealers



Contents

| | |
|-----------------------------------|----|
| BOTTOM COWLING | 3 |
| BRACKET 1 | 6 |
| BRACKET 2 | 10 |
| CARBURETOR | 13 |
| CONTROL 1 | 16 |
| CONTROL 2 | 19 |
| CRANKSHAFT & PISTON | 21 |
| CYLINDER & CRANKCASE | 24 |
| ELECTRICAL 1 | 27 |
| ELECTRICAL 2 | 29 |
| FUEL | 31 |
| FUEL TANK | 33 |
| GENERATOR | 34 |
| INTAKE | 36 |
| LOWER CASING & DRIVE 1 | 38 |
| LOWER CASING & DRIVE 2 | 42 |
| OIL PUMP | 44 |
| REMOTE CONTROL ASSY | 47 |
| REMOTE CONTROL BOX | 52 |
| REPAIR KIT 1 | 53 |
| REPAIR KIT 2 | 55 |
| STARTER | 57 |
| STARTING MOTOR | 60 |
| STEERING | 62 |
| STEERING GUIDE | 65 |
| TOP COWLING | 66 |
| UPPER CASING | 68 |

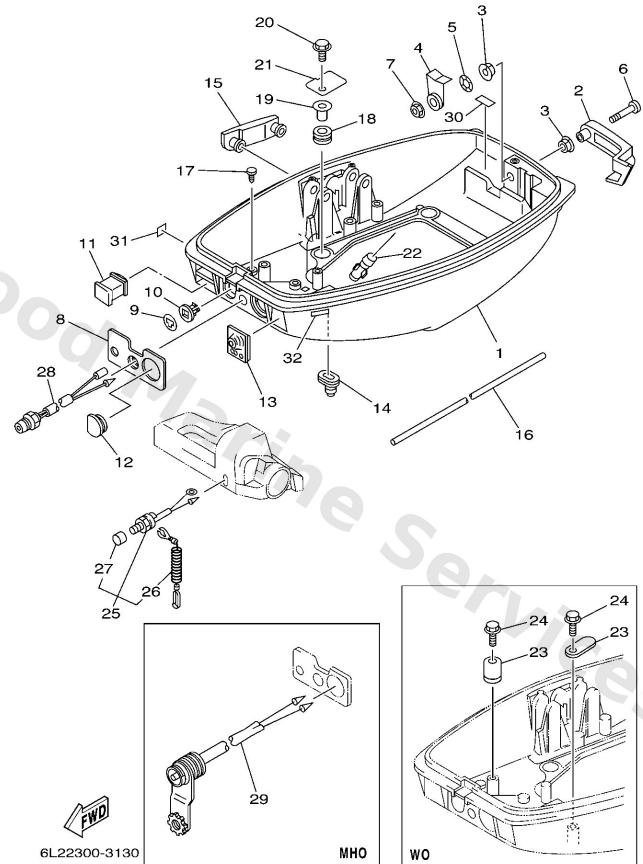
Bottom Cowling



D3

| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6L242711034D Cowling, bottom 1 | Buy now |
| 2 | 6L242815014D Lever, clamp | Buy now |
| 3 | 9038612M45 Bushing (6g1) | Buy now |
| 4 | 6L24281600 Lever, clamp | Buy now |
| 5 | 9020612052 Washer, wave (666) | Buy now |
| 6 | 9788006035 Screw, pan head(6h4) | Buy now |
| 7 | 9578006300 Nut, nylon (6g1) | Buy now |
| 8 | 6L242719A0 Panel, front lower | Buy now |
| 9 | 6894127300 Grommet | Buy now |
| 10 | 6J84127400 Grommet 2 | Buy now |
| 11 | 6L24272500 Grommet | Buy now |
| 11 | 6L24272550 Grommet | Buy now |
| 12 | 6G14272400 Grommet | Buy now |
| 13 | 6L24272601 Grommet | Buy now |
| 13 | 6L24272610 Grommet | Buy now |

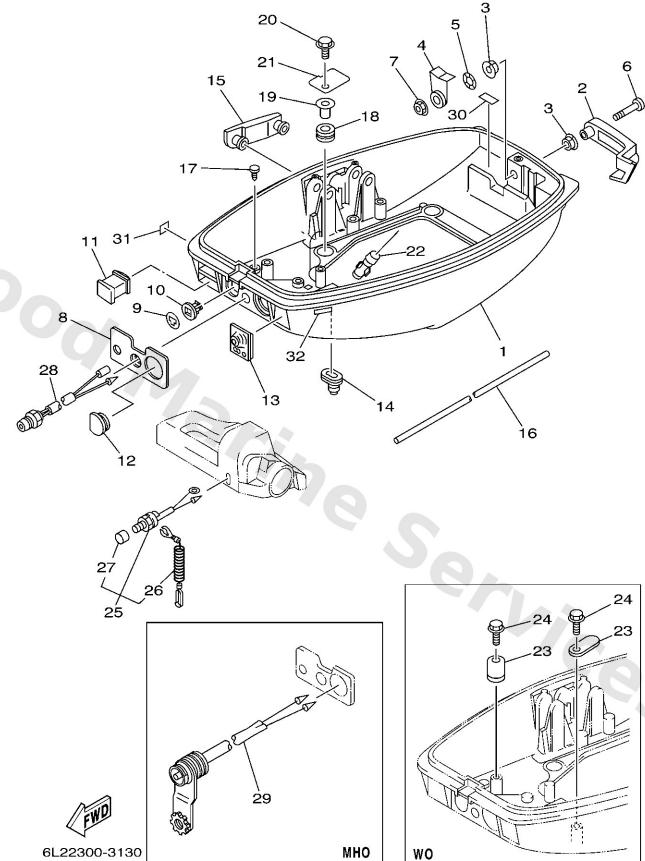
Bottom Cowling



D3

| Ref | Part | |
|-----|--|-------------------------|
| 14 | 6G14272700 Grommet | Buy now |
| 15 | 6L24274801 Grommet | Buy now |
| 16 | 6L24271600 Rubber seal 1 | Buy now |
| 17 | 9033805M03 Plug (6h1) | Buy now |
| 18 | 9048015M31 Grommet (6g1) | Buy now |
| 19 | 9038706M52 Collar (6g1) | Buy now |
| 20 | 9589506020 Bolt, flange(jk3) | Buy now |
| 21 | 6L24273801 Plate, fitting | Buy now |
| 22 | 6H34439101 Nipple, hose | Buy now |
| 23 | 6E58258800 Plate | Buy now |
| 24 | 9589506016 Bolt, flange deep recess | Buy now |
| 25 | 6L28257500 Engine stop switch assembly | Buy now |
| 26 | 6828255600 Lanyard, stop switch | Buy now |
| 27 | 6898257Y00 Cap | Buy now |
| 28 | 6J88541000 Emergency signal light assembly O/I | Buy now |

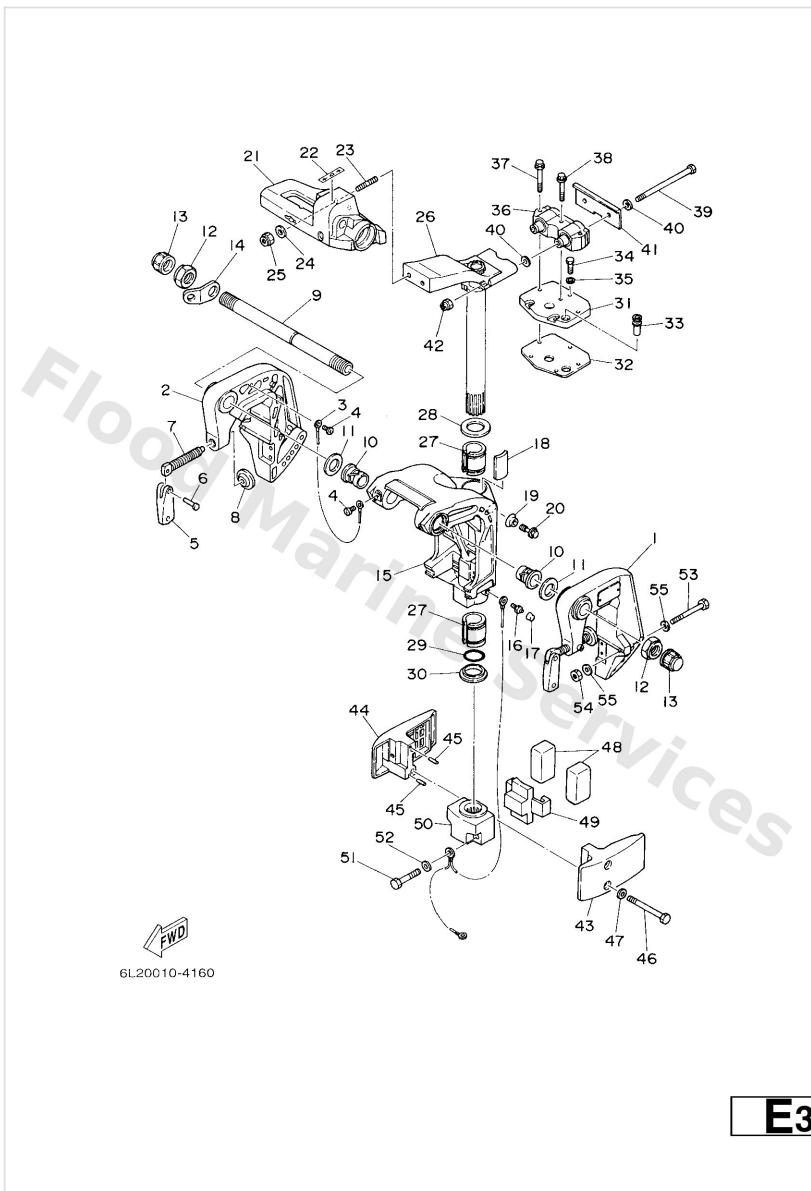
Bottom Cowling



D3

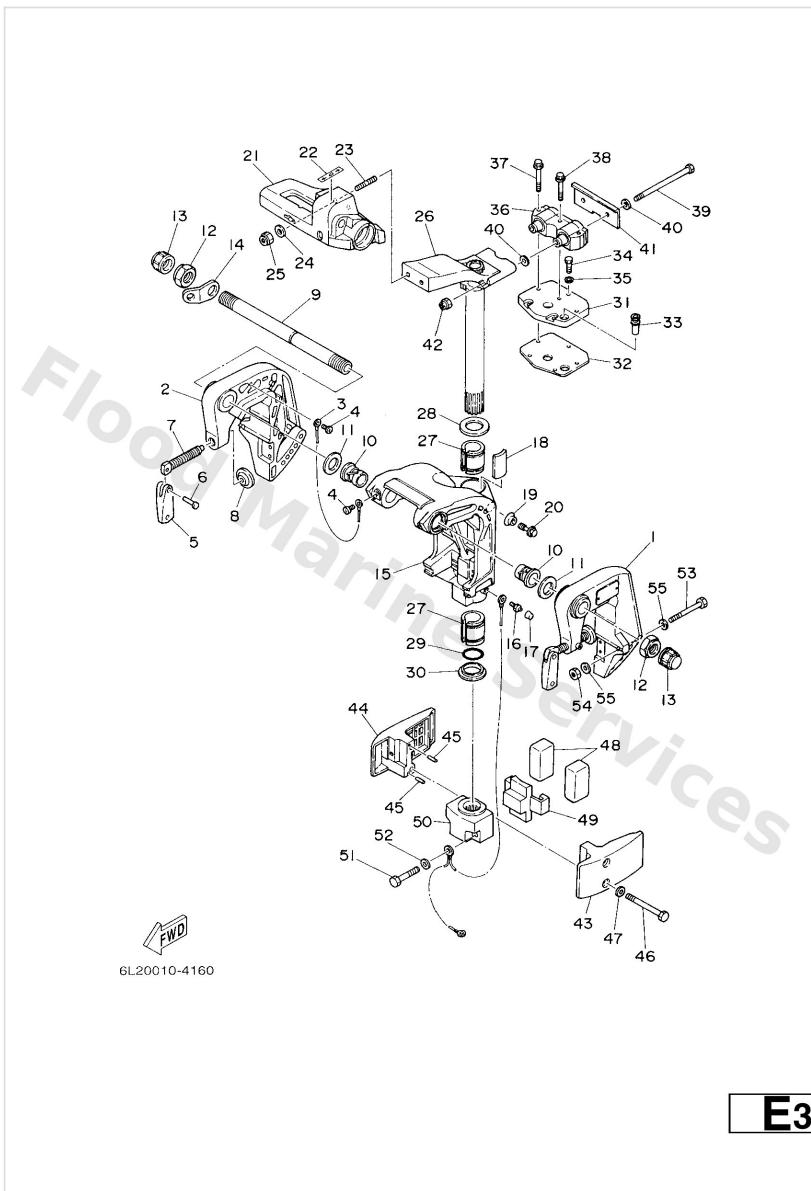
| Ref | Part | |
|-----|---|-------------------------|
| 29 | 6828438100 2p concent 1 | Buy now |
| 30 | 6E74279110 Mark 1 | Buy now |
| 31 | 6A12817600 Label Caution | Buy now |
| 32 | 6E38257H00 Plate Mark | Buy now |

Bracket 1



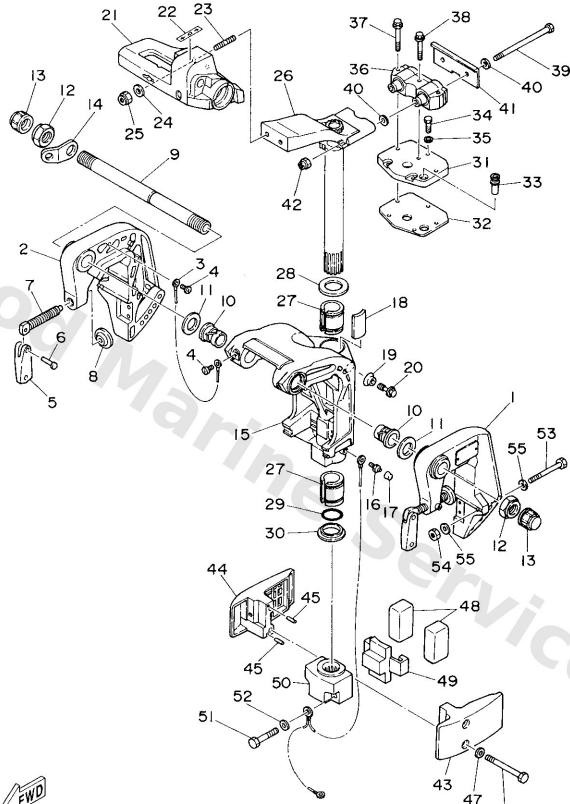
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L243111054D Bracket, clamp 1 | Buy now |
| 2 | 6L243112064D Bracket, clamp 2 | Buy now |
| 3 | 6E58214800 Wire, lead 5 | Buy now |
| 4 | 9788506008 Screw, pan head(6a3) | Buy now |
| 5 | 6E04311801 Handle, transom clamp | Buy now |
| 6 | 9024304M01 Pin(6a1) | Buy now |
| 7 | 6L24311600 Screw, transom clamp | Buy now |
| 8 | 6484311401 Pad, transom clamp | Buy now |
| 9 | 6J84313101 Bolt, clamp bracket | Buy now |
| 10 | 9038622M67 Bush(6a9) | Buy now |
| 11 | 9020122M03 Washer, plate(64j) | Buy now |
| 12 | 9018522043 Nut, self-locking | Buy now |
| 13 | 6G54314501 Cap, clamp bracket | Buy now |
| 14 | 6J84311301 Plate, clamp bracket | Buy now |
| 15 | 6L243311054D Bracket, swivel 1 | Buy now |

Bracket 1



| Ref | Part | |
|-----|---|-------------------------|
| 16 | 9370006M03 Nipple, grease(6a1) | Buy now |
| 17 | 6634511900 Cap, grease nipple AP | Buy now |
| 18 | 6H44252800 Piece, friction | Buy now |
| 19 | 6894337301 Seal, damper | Buy now |
| 20 | 9010506M18 Bolt (689) | Buy now |
| 21 | 6L242121034D Bracket | Buy now |
| 22 | 6E04419111 Indicator, shift | Buy now |
| 23 | 9011610M28 Bolt, stud | Buy now |
| 24 | 9299510600 Washer, plate | Buy now |
| 25 | 9018510051 Nut, self-locking | Buy now |
| 26 | 6L242510014D Steering bracket assembly | Buy now |
| 27 | 9038630M75 Bush(6j2) | Buy now |
| 28 | 9020130M00 Washer, plate(6h1) | Buy now |
| 29 | 9321029375 O-ring (j10) | Buy now |
| 30 | 9038630M60 Bush(6j8) | Buy now |

Bracket 1

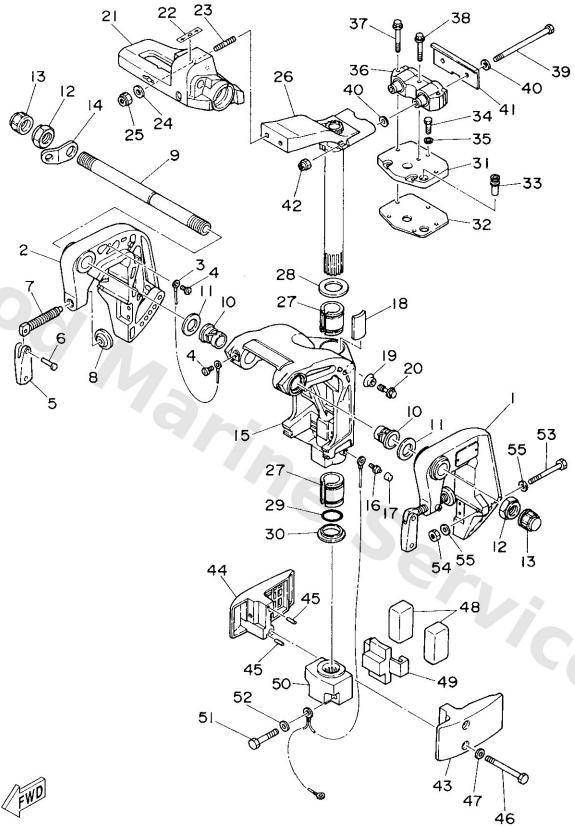


6L20010-4160

E3

| Ref | Part | |
|-----|---|-------------------------|
| 31 | 6L244512004D Cover, upper mount | Buy now |
| 32 | 6L245114A1 Gasket, upper casing | Buy now |
| 33 | 6L24436500 Damper, water seal 1 | Buy now |
| 34 | 9709506020 Bolt(7u8) | Buy now |
| 35 | 9299506600 Washer, plain (646) | Buy now |
| 36 | 6L24451401 Mount damper, upper side | Buy now |
| 37 | 9011906M04 Bolt, with washer(6l2) | Buy now |
| 38 | 9011906M05 Bolt, with washer(6l2) | Buy now |
| 39 | 9010108M09 Bolt(6l2) | Buy now |
| 40 | 9020108M01 Washer, plate(6l2) | Buy now |
| 41 | 6L24452600 Plate | Buy now |
| 42 | 9018508057 Nut, nylon (6j8) | Buy now |
| 43 | 6L244551014D Housing, lower mount rubber 1 | Buy now |
| 44 | 6L244552014D Housing, lower mount rubber 2 | Buy now |
| 45 | 9360412M07 Pin, dowel (688) | Buy now |

Bracket 1

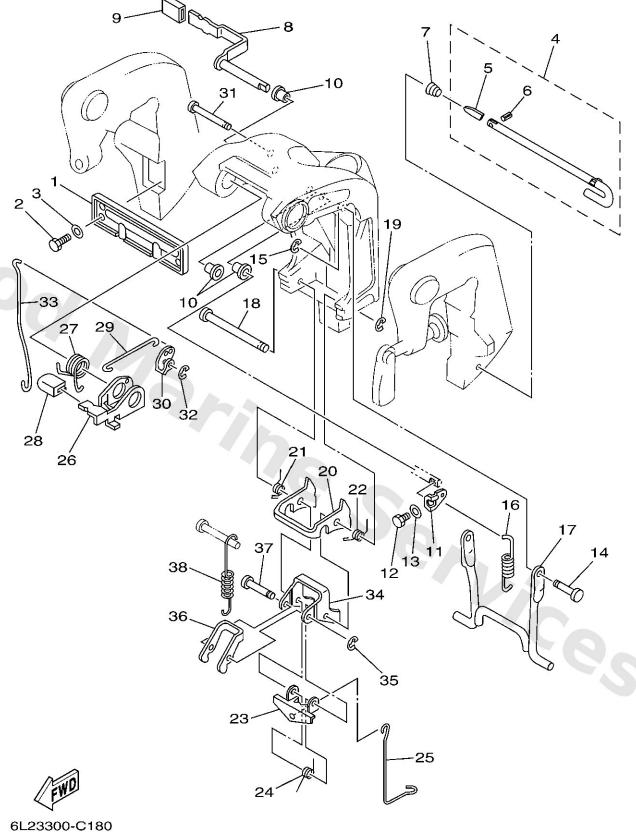


6L20010-416C

E3

| Ref | Part | |
|-----|---|-------------------------|
| 46 | 9709508085 Bolt, with washer | Buy now |
| 47 | 9299508600 Washer, plain (663) | Buy now |
| 48 | 6L24455500 Mount damper, lower side | Buy now |
| 49 | 6L24455700 Mount damper, lower front | Buy now |
| 50 | 6L244553014D Cover, lower mount | Buy now |
| 51 | 9709508045 Bolt, hexagon | Buy now |
| 53 | 9709508070 Bolt, hexagon | Buy now |
| 54 | 9538008600 Nut (661) | Buy now |
| 55 | 9299008600 Washer, plain (663) | Buy now |

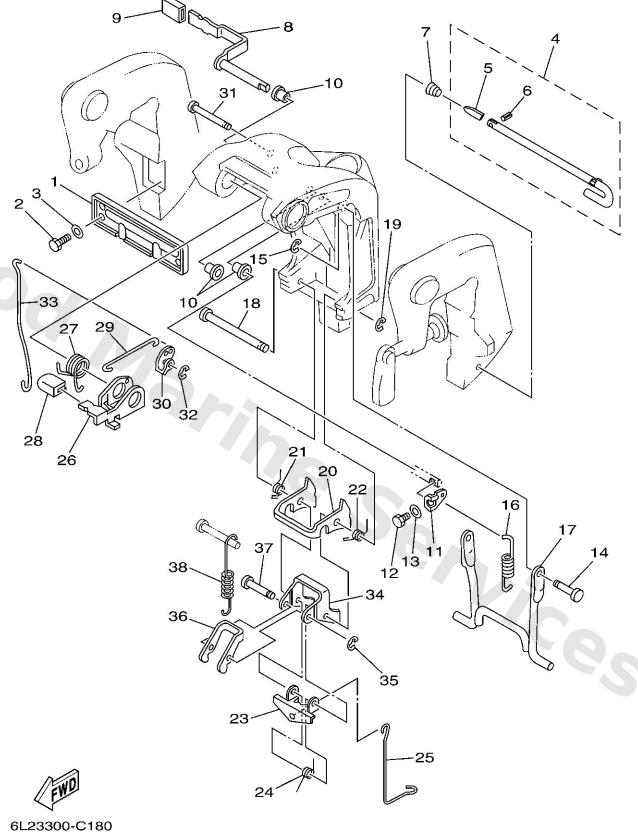
Bracket 2



E6

| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6L24316501 Plate, tilt lock | Buy now |
| 2 | 9709006010 Bolt | Buy now |
| 3 | 9299006600 Washer, plain (646) | Buy now |
| 4 | 6L24316001 Tilt rod assembly | Buy now |
| 5 | 6894316500 Plate, tilt lock | Buy now |
| 6 | 9169030008 Pin. spring(656) | Buy now |
| 7 | 9050210M07 Spring, conical(6k3) | Buy now |
| 8 | 6L24363001 Tilt lever assembly | Buy now |
| 9 | 6824331801 Cover | Buy now |
| 10 | 9038608032 Bushing (650) | Buy now |
| 11 | 6L24368201 Lever, shallow water drive 2 | Buy now |
| 12 | 9709505010 Bolt (682) | Buy now |
| 13 | 9299505600 Washer, plain (646) | Buy now |
| 14 | 6L24319101 Shaft, stopper | Buy now |
| 15 | 9908005600 Circlip(22k) | Buy now |

Bracket 2

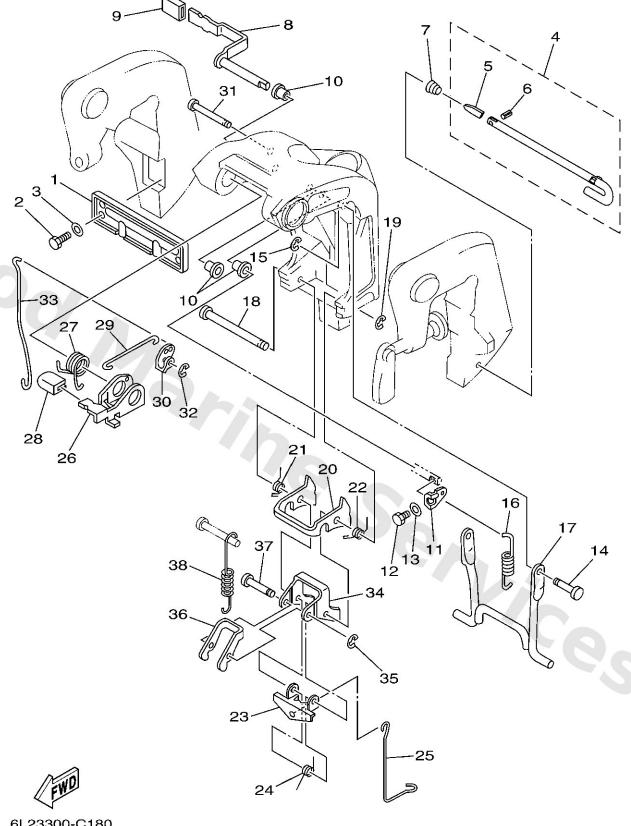


6L23300-C180

E6

| Ref | Part | |
|-----|--|-------------------------|
| 16 | 9050620M27 Spring, tension(6l2) | Buy now |
| 17 | 6L24335002 Receiver assembly | Buy now |
| 18 | 6J84361101 Shaft, tilt lock | Buy now |
| 20 | 6L24361400 Plate, tilt lock | Buy now |
| 21 | 9050812M28 Spring, torsion(6l2) | Buy now |
| 22 | 9050812M29 Spring, torsion(6l2) | Buy now |
| 23 | 6L24361500 Plate, tilt lock | Buy now |
| 24 | 6L24365700 Spring, lock | Buy now |
| 25 | 6L24367600 Hook | Buy now |
| 26 | 6L24363100 Lever, tilt | Buy now |
| 27 | 6L24318800 Spring | Buy now |
| 28 | 6L24363310 Cover, tilt lever | Buy now |
| 29 | 6L24361100 Shaft, tilt lock | Buy now |
| 30 | 6L24364100 Lever, tilt | Buy now |
| 31 | 6L24365900 Shaft, reverse lock | Buy now |

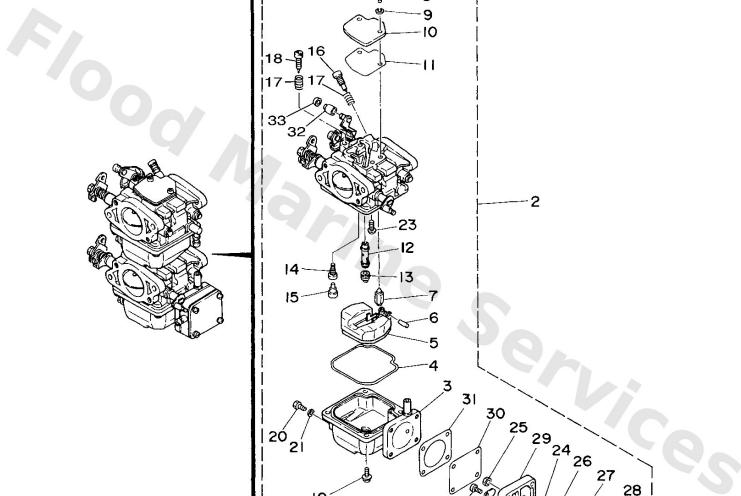
Bracket 2



E6

| Ref | Part | |
|-----|--|-------------------------|
| 33 | 6L24361700 Rod, tilt lock | Buy now |
| 34 | 6L24361300 Arm, tilt lock | Buy now |
| 36 | 6L24362400 Plate, tilt rock | Buy now |
| 37 | 6L24333600 Pin | Buy now |
| 38 | 9050623M11 Spring, tension(6l2) | Buy now |

Carburetor

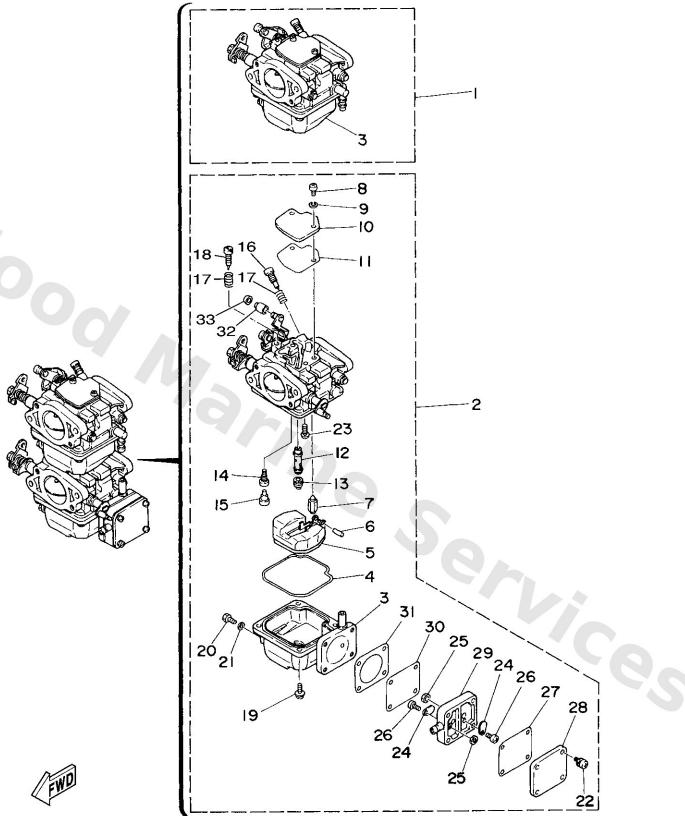


6L24100-D050

B4

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L21430102 Carburetor assembly 1 #1 | Buy now |
| 1 | 6L31430101 Carburetor assembly 1 #1 | Buy now |
| 2 | 6L21430202 Carburetor assembly 2 #2 | Buy now |
| 2 | 6L31430201 Carburetor assembly 2 #2 | Buy now |
| 3 | 6L21438100 Body, float chamber #1 | Buy now |
| 3 | 6L21438300 Body, float chamber #2 | Buy now |
| 4 | 6L21438400 Gasket, float chamber | Buy now |
| 5 | 6L21438500 Float | Buy now |
| 6 | 6E51438601 Pin, float | Buy now |
| 7 | 6L21439200 Valve, needle | Buy now |
| 8 | 9788004010 Screw, pan head (e56) | Buy now |
| 9 | 9290004100 Ybs67-4 washer, spring | Buy now |
| 10 | 6L21415700 Cover, mixing | Buy now |
| 11 | 6L21439900 Gasket | Buy now |
| 12 | 6L21434100 Nozzle, main | Buy now |

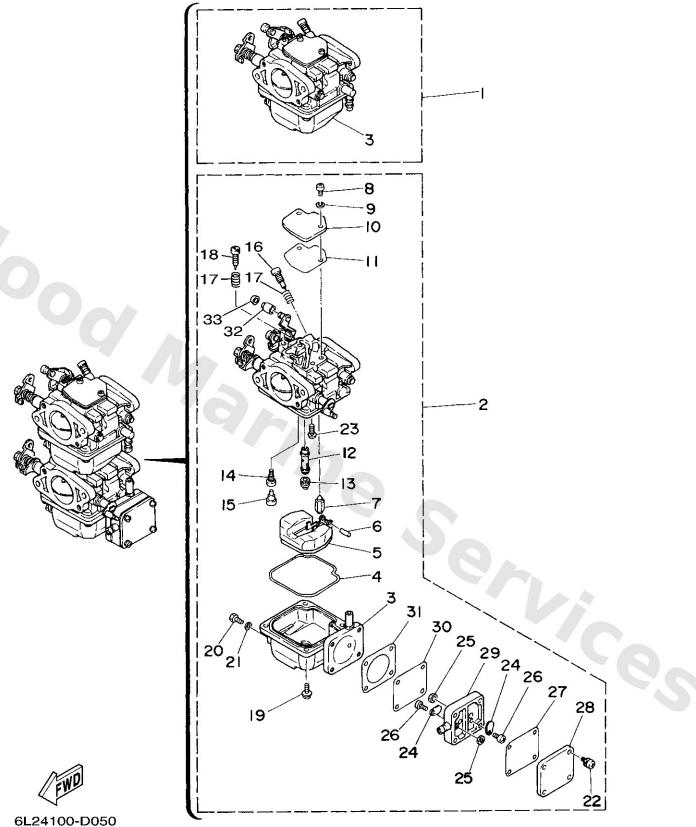
Carburetor



B4

| Ref | Part | |
|-----|---|-------------------------|
| 13 | 30X1434363 Jet, main | Buy now |
| 14 | 6L21434230 Jet, pilot (#60) | Buy now |
| 15 | 50M1435500 Plug | Buy now |
| 16 | 6L21432300 Screw, air adjusting | Buy now |
| 17 | 6461421201 Spring, pilot adjusting | Buy now |
| 18 | 6641432101 Screw, throttle | Buy now |
| 19 | 9798004112 Screw, pan head (686) | Buy now |
| 20 | 6771438301 Screw, drain | Buy now |
| 21 | 6L21439800 Gasket | Buy now |
| 22 | 6772444401 Screw | Buy now |
| 23 | 9898004006 Screw, bind(612) | Buy now |
| 24 | 6A02442101 Valve, check | Buy now |
| 25 | 9538003600 Nut (6g8) | Buy now |
| 26 | 6E71432500 Screw, pan head | Buy now |
| 27 | 6L22443500 Gasket, body 2 | Buy now |

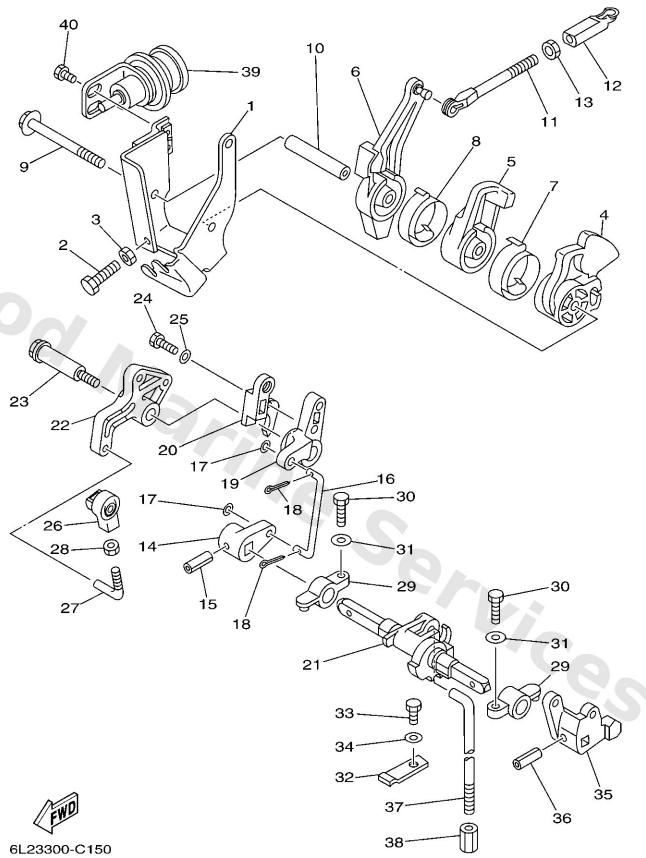
Carburetor



| Ref | Part | |
|-----|--|-------------------------|
| 28 | 6L22441300 Body 2 | Buy now |
| 29 | 6822441201 Body, pump | Buy now |
| 30 | 6772441102 Diaphragm | Buy now |
| 31 | 6772443402 Gasket, pump 1 | Buy now |
| 32 | 6L21457801 Collar #2 | Buy now |
| 33 | 6L21458400 Stopper #2 | Buy now |

B4

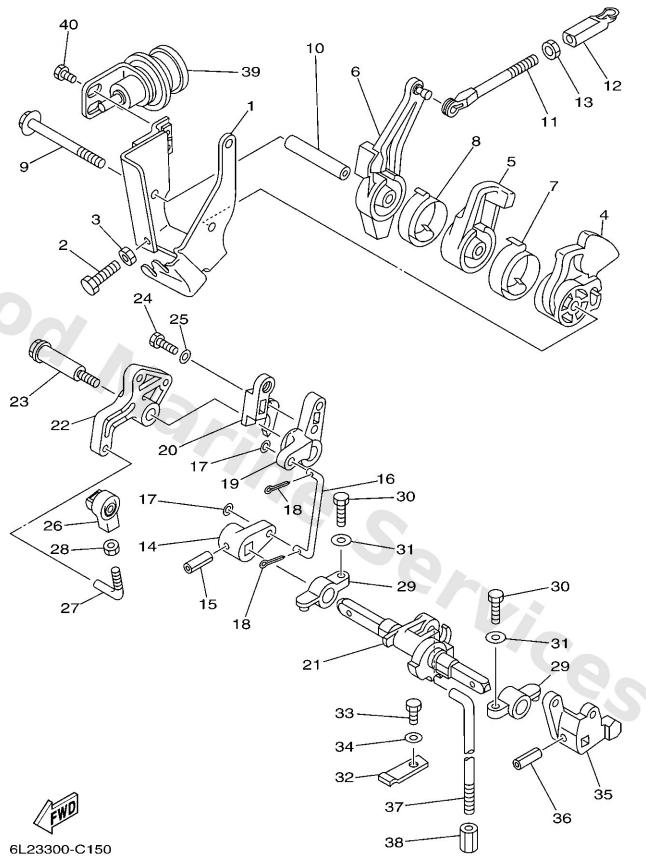
Control 1



D7

| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6L21449700 Stay, throttle wire | Buy now |
| 2 | 9709506020 Bolt(7u8) | Buy now |
| 3 | 9538006700 Nut | Buy now |
| 4 | 6L24121300 Cam, accel. | Buy now |
| 5 | 6L24128300 Lever, free accel. | Buy now |
| 6 | 6L24163100 Lever, magneto control | Buy now |
| 7 | 6J84216700 Spring 1 | Buy now |
| 8 | 6L24216700 Spring 1 | Buy now |
| 9 | 9759506575 Bolt, with washer | Buy now |
| 10 | 9038706M18 Collar(6L2) | Buy now |
| 11 | 6894216901 Joint | Buy now |
| 12 | 6624123701 Joint, link | Buy now |
| 13 | 9538005600 Nut, hexagon (663) | Buy now |
| 14 | 6L24412200 Bushing, shift rod lever | Buy now |
| 15 | 9025403M04 Pin, spring (6h3) | Buy now |

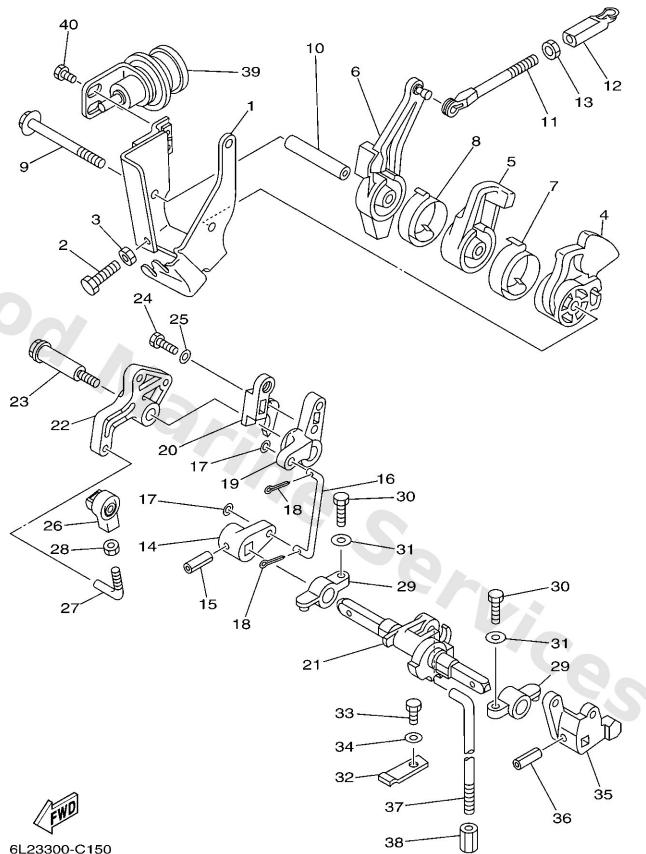
Control 1



D7

| Ref | Part | |
|-----|---|-------------------------|
| 16 | 6L24219200 Rod 2 | Buy now |
| 17 | 9020205088 Washer, plate (666) | Buy now |
| 18 | 9149020010 Pin, cotter | Buy now |
| 19 | 6L24414102 Link, shift rod | Buy now |
| 20 | 6L2441411094 Link, shift rod | Buy now |
| 21 | 6L24412100 Lever, shift rod | Buy now |
| 22 | 6L24121200 Arm, accel. | Buy now |
| 23 | 9010906M28 Bolt(6j8) | Buy now |
| 24 | 9701305016 Bolt | Buy now |
| 25 | 9290305600 Washer, plain (646) | Buy now |
| 26 | 6L24123700 Joint, link | Buy now |
| 27 | 6L24123800 Joint, link | Buy now |
| 28 | 9538005700 Nut (656) | Buy now |
| 29 | 6G1416620194 Bracket | Buy now |
| 30 | 9701306020 Bolt(62y) | Buy now |

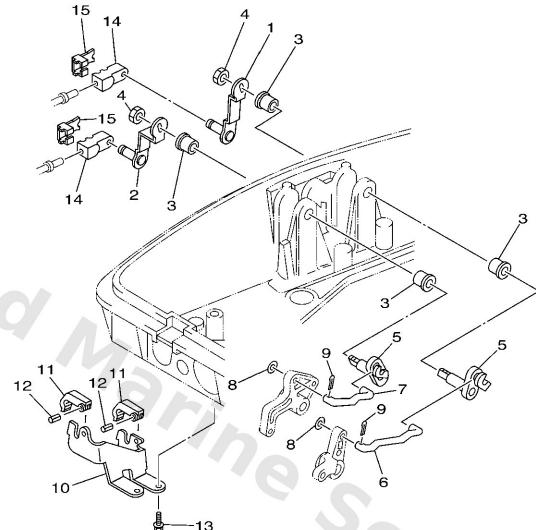
Control 1



D7

| Ref | Part | |
|-----|--|-------------------------|
| 31 | 9290306600 Washer, plain (646) | Buy now |
| 32 | 6J84411600 Spring | Buy now |
| 33 | 9709506012 Bolt(gh1) | Buy now |
| 34 | 9299506600 Washer, plain (646) | Buy now |
| 35 | 6L24412300 Arm, shift rod | Buy now |
| 37 | 6L24414300 Rod, shift | Buy now |
| 38 | 9017006015 Connector, shift rod | Buy now |
| 39 | 6L21436800 Diaphragm assembly 1 | Buy now |
| 40 | 9709506008 Bolt (fj1) | Buy now |

Control 2



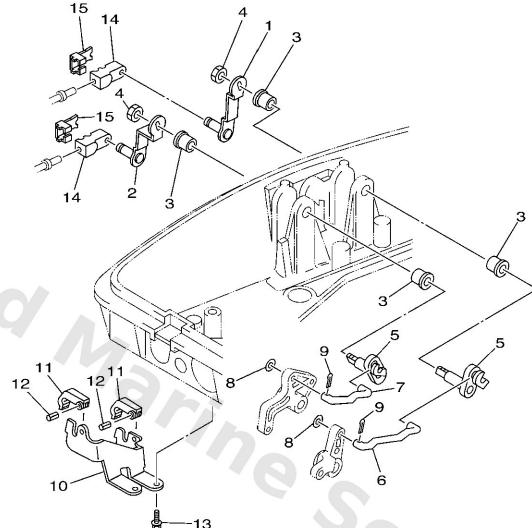
 6L22300-3160

E2

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L24854401 Lever, shiftcontrol | Buy now |
| 2 | 6L24853401 Throttle lever, control | Buy now |
| 3 | 9038610009 Bushing 6484418600 | Buy now |
| 4 | 9578008300 Nut, nylon (6j8) | Buy now |
| 5 | 6L24215401 Lever, throttle control | Buy now |
| 6 | 6L24219101 Rod 1 | Buy now |
| 7 | 6L24219220 Rod 2 | Buy now |
| 8 | 9020205088 Washer, plate (666) | Buy now |
| 9 | 9149020010 Pin, cotter | Buy now |
| 10 | 6L24853100 Bracket, remote control 1 | Buy now |
| 11 | 6824853850 Clamp, cable | Buy now |
| 12 | 9169030012 Pin, spring | Buy now |
| 13 | 9010506M23 Bolt (6g1) | Buy now |
| 14 | 6G82636300 End, wire 1 | Buy now |
| 15 | 6G82636400 End, wire 2 | Buy now |

Control 2

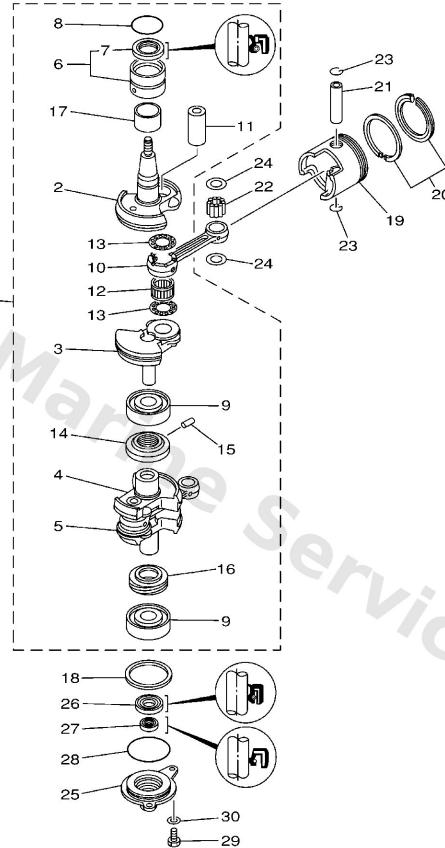
| Ref | Part | |
|-----|--|-------------------------|
| 16 | 6J848511014D Hook, steering | Buy now |



6L22300-3160

E2

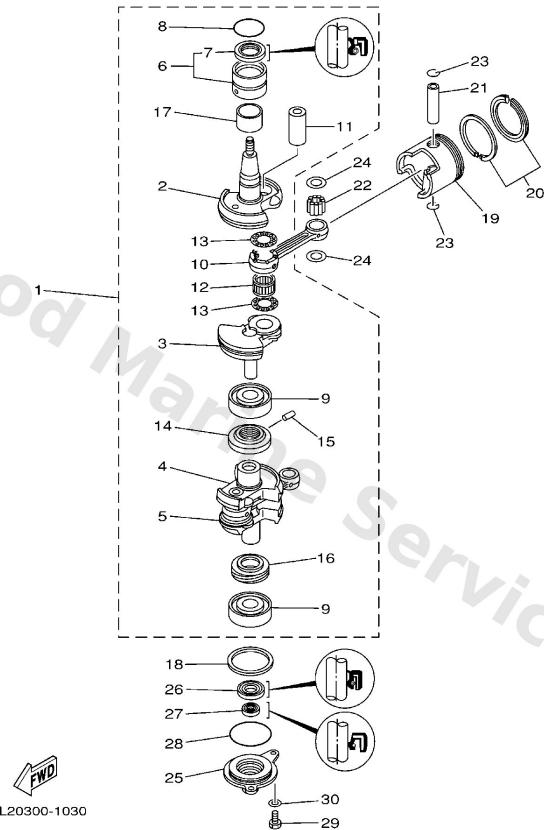
Crankshaft & Piston



A7

| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6L21140010 Crankshaft assembly O/I | Buy now |
| 2 | 6L21141200 Crank 1 | Buy now |
| 3 | 6L21142200 Crank 2 | Buy now |
| 4 | 6L21143200 Crank 3 | Buy now |
| 5 | 6L21144200 Crank 4 | Buy now |
| 6 | 93311632U7 Bearing, cylindrical(6j8) | Buy now |
| 7 | 9310226M27 Oil seal(6j8) | Buy now |
| 8 | 9321042159 O-ring (647) | Buy now |
| 9 | 93306305U3 Bearing(6j8) | Buy now |
| 10 | 6L21165100 Rod, connecting | Buy now |
| 11 | 6L21168100 Pin, crank 1 | Buy now |
| 12 | 93310424W9 Bearing, cylindrical(6l2) | Buy now |
| 13 | 9020924M15 Washer(6l2) | Buy now |
| 14 | 6L21151500 Seal, labyrinth 1 | Buy now |
| 15 | 9169030010 Pin, spring (663) | Buy now |

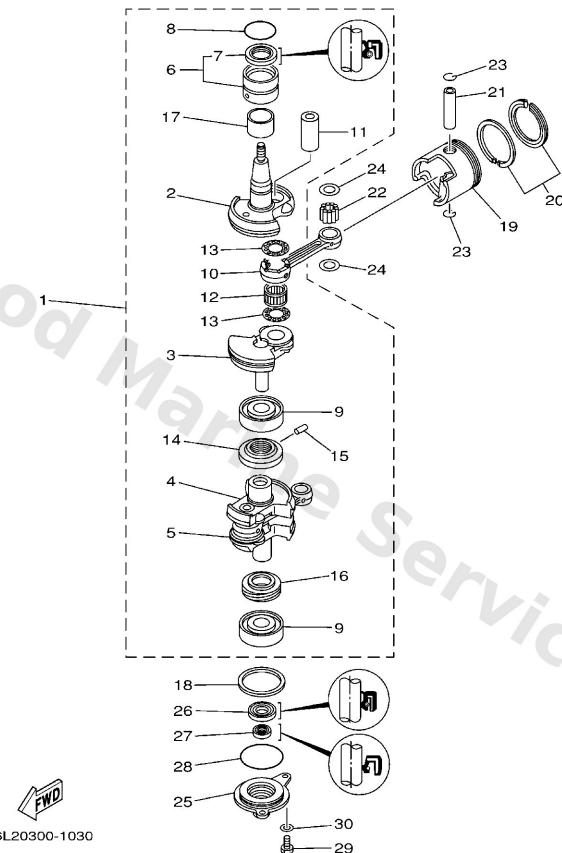
Crankshaft & Piston



A7

| Ref | Part | |
|-----|---|-------------------------|
| 16 | 6J81153600 Gear, drive O/I | Buy now |
| 17 | 9038728M00 Collar (6J8) | Buy now |
| 18 | 9020150306 Washer plate 648115870000 | Buy now |
| 19 | 6L2116310097 Piston (std) | Buy now |
| 19 | 6L21163500 Piston (0.25mm o/s) AP | Buy now |
| 19 | 6L21163600 Piston (0.50mm o/s) AP | Buy now |
| 20 | 6L21161000 Piston ring set (std) | Buy now |
| 20 | 6L21161010 Piston ring set (1st o/s) AP | Buy now |
| 20 | 6L21161020 Piston ring set (2nd o/s) AP | Buy now |
| 21 | 6481163300 Pin,piston | Buy now |
| 22 | 9360218M12 Pin, dowel(6l2) | Buy now |
| 23 | 9345020026 Clip 6041163400 | Buy now |
| 24 | 9020118522 Washer (656) | Buy now |
| 25 | 6L215396001S Housing, oil seal | Buy now |
| 26 | 9310225142 Oil seal (24.8x38x7-662) | Buy now |

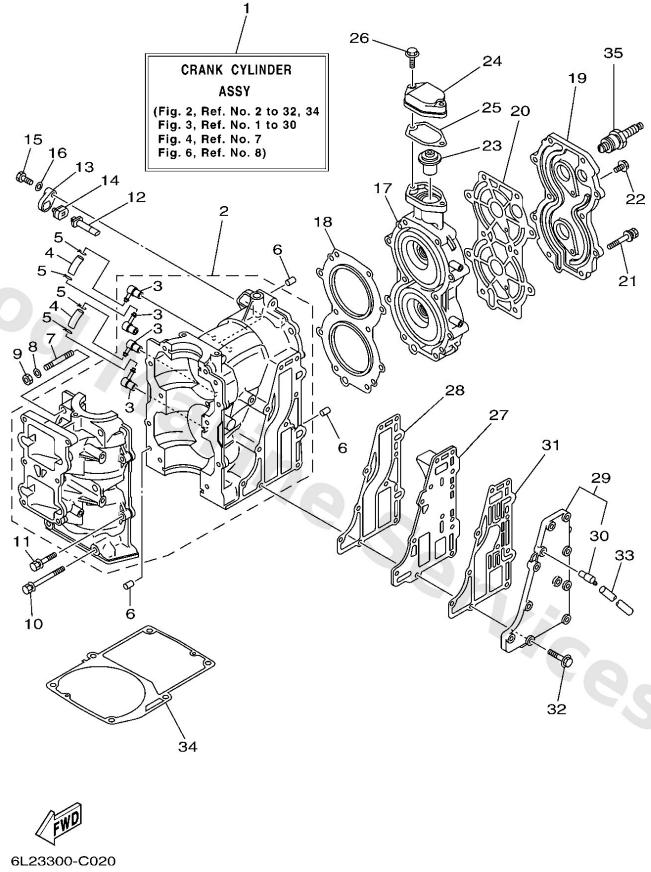
Crankshaft & Piston



A7

| Ref | Part | |
|-----|---|-------------------------|
| 27 | 9310113M37 Oil seal(6a4) | Buy now |
| 28 | 9321056M80 O-ring(6j8) | Buy now |
| 29 | 9709506016 Bolt, hexagon deep recess | Buy now |
| 30 | 9299506600 Washer, plain (646) | Buy now |

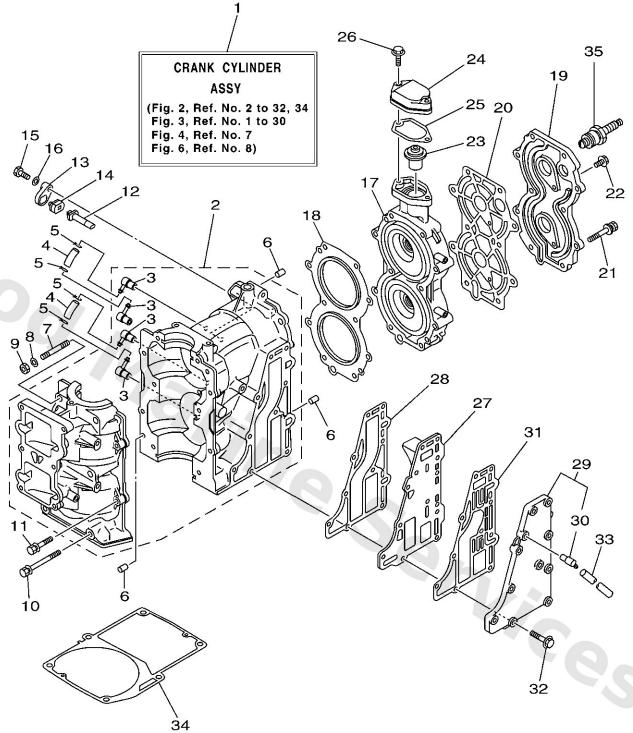
Cylinder & Crankcase



A5

| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6L2W0090121S Crank Cylinder assembly O/I | Buy now |
| 2 | 6L215100101S Crankcase assembly O/I | Buy now |
| 3 | 6E51137201 Nipple, hose | Buy now |
| 4 | 9044507M15 Hose (l390) | Buy now |
| 5 | 9046706016 Clip (655) | Buy now |
| 6 | 9360412M07 Pin, dowel (688) | Buy now |
| 7 | 9561708645 Bolt, stud(612) | Buy now |
| 8 | 9020108086 Washer (1t1) | Buy now |
| 9 | 9533308600 Nut(6l2) | Buy now |
| 10 | 9011908M65 Bolt, with washer | Buy now |
| 11 | 9011906M14 Bolt, with washer (677) | Buy now |
| 12 | 6J81132500 Anode | Buy now |
| 13 | 6H311327001S Cover, anode | Buy now |
| 14 | 6H31132800 Grommet, anode | Buy now |
| 15 | 9701306016 Bolt, hexagon deep recess | Buy now |

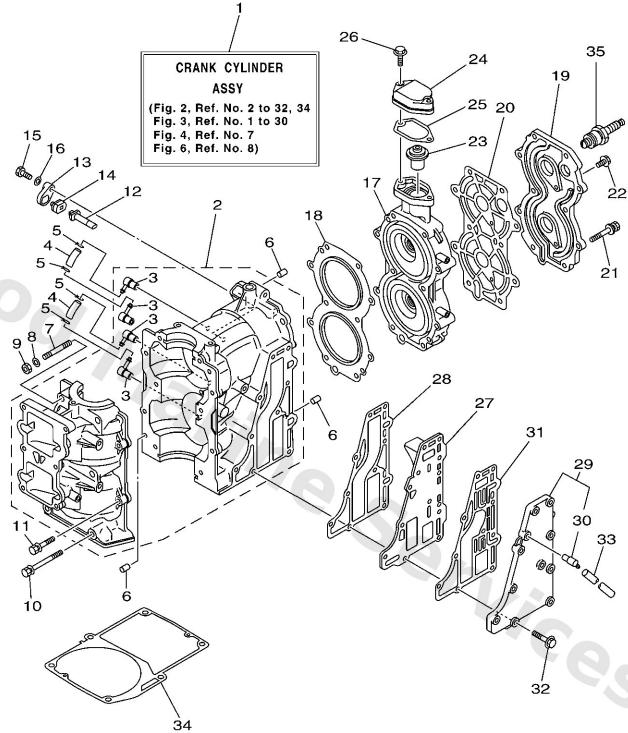
Cylinder & Crankcase



A5

| Ref | Part | |
|-----|---|-------------------------|
| 16 | 9290306600 Washer, plain (646) | Buy now |
| 17 | 6L2111101S Head, cylinder 1 | Buy now |
| 18 | 6L211181A2 Gasket, cylinder head 1 | Buy now |
| 19 | 6L211191001S Cover, cylinder head 1 | Buy now |
| 20 | 6L211193A1 Gasket, head cover 1 | Buy now |
| 21 | 9011908M91 Bolt, with washer | Buy now |
| 22 | 9011906023 Bolt, with washer | Buy now |
| 23 | 6E51241130 Thermostat | Buy now |
| 24 | 6H412413001S Cover, thermostat | Buy now |
| 25 | 6J812414A0 Gasket, cover | Buy now |
| 26 | 9011906MA3 Bolt, with washer | Buy now |
| 27 | 6L241111001S Inner cover, exhaust | Buy now |
| 28 | 6L241112A2 Gasket, exhaust inner cover | Buy now |
| 29 | 6L241113001S Outer cover, exhaust | Buy now |
| 30 | 6761137200 Nipple, hose | Buy now |

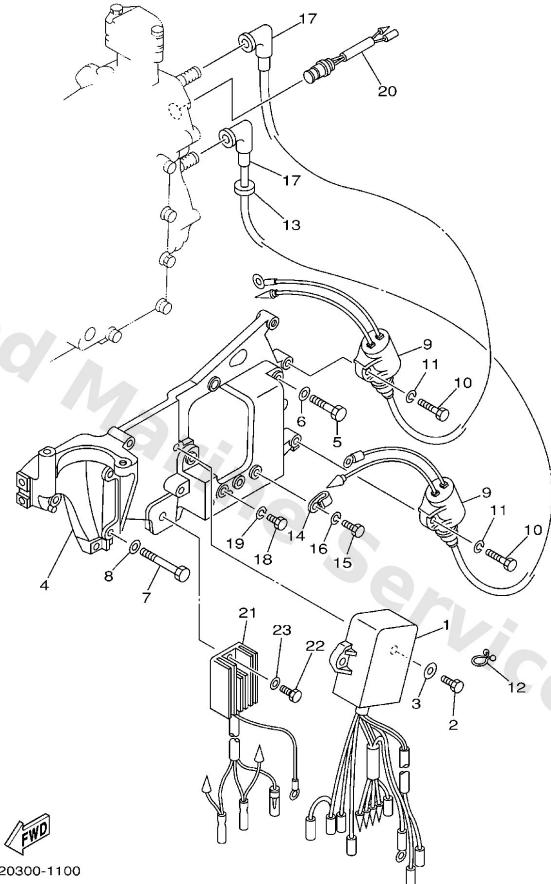
Cylinder & Crankcase



| Ref | Part | |
|-----|---|-------------------------|
| 31 | 6L241114A1 Gasket, exhaust outer cover | Buy now |
| 32 | 9011906MA4 Bolt, with washer | Buy now |
| 33 | 9044510M40 Hose (I400) | Buy now |
| 34 | 6L245113A2 Gasket, upper casing | Buy now |
| 35 | 9470200271 Plug, spark (br7hs-10) | Buy now |

A5

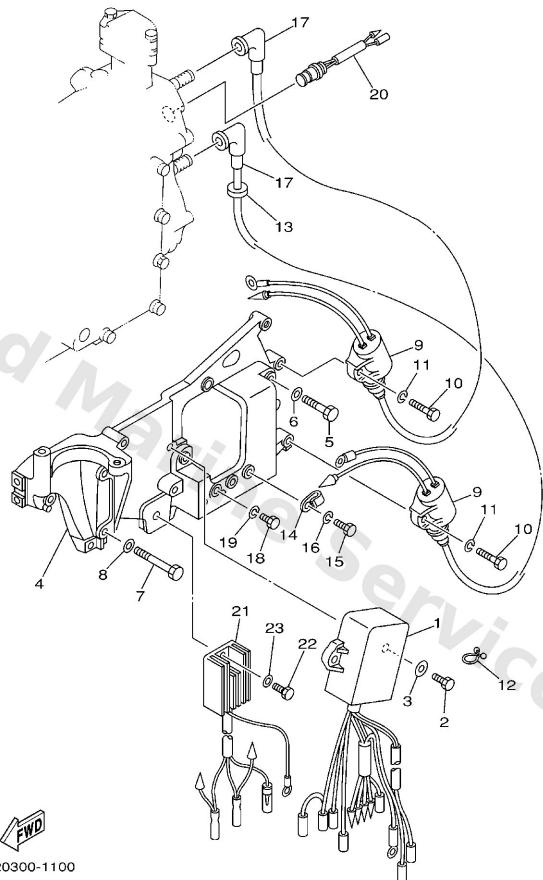
Electrical 1



C6

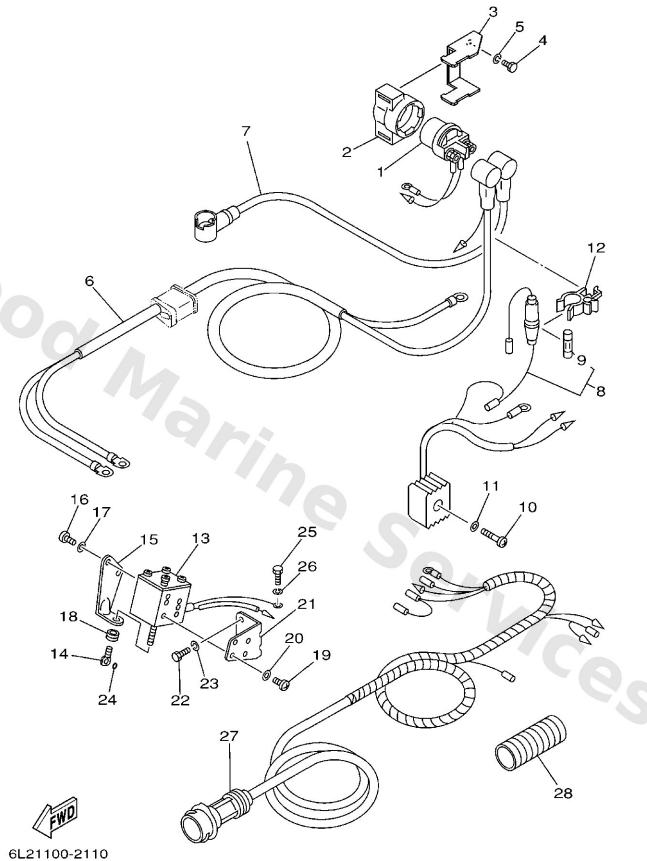
| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L28554023 C.d.i. unit assembly | Buy now |
| 2 | 9709506020 Bolt(7u8) | Buy now |
| 3 | 9299506600 Washer, plain (646) | Buy now |
| 4 | 6L2855420294 Bracket | Buy now |
| 5 | 9707506030 Bolt(jf7) | Buy now |
| 7 | 9010106M16 Bolt(6l2) | Buy now |
| 8 | 9290306600 Washer, plain (646) | Buy now |
| 9 | 61N8557000 Ignition coil assembly | Buy now |
| 11 | 9299506100 Washer(6a1) | Buy now |
| 12 | 9046408M07 Clamp O/I | Buy now |
| 13 | 9048025161 Grommet(656) | Buy now |
| 14 | 9046506M86 Clamp O/I | Buy now |
| 15 | 9709506012 Bolt(gh1) | Buy now |
| 17 | 6G18237021 Plug cap assembly | Buy now |
| 20 | 6898256000 Thermo switch assembly O/I | Buy now |

Electrical 1



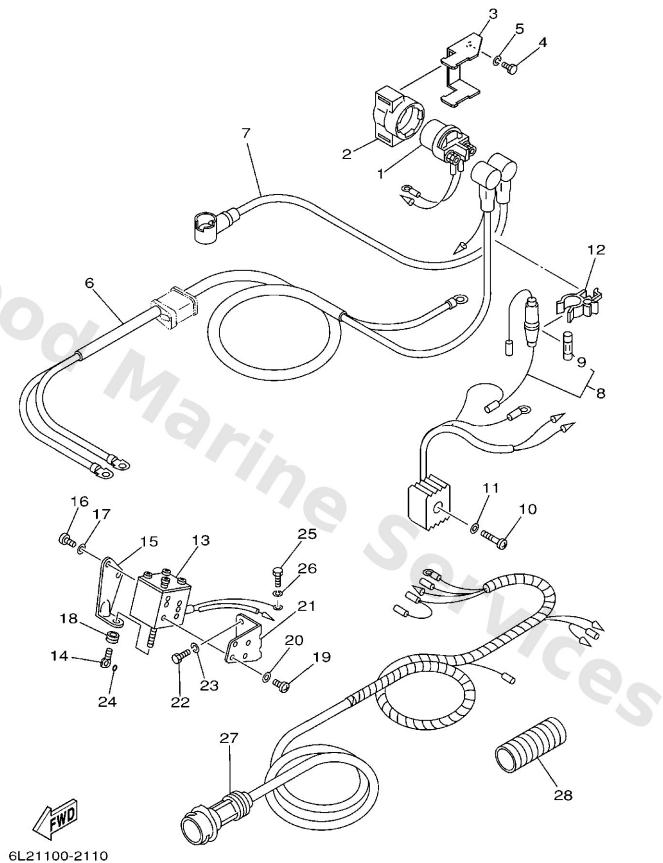
C6

| Ref | Part | |
|-----|--|-------------------------|
| 21 | 6J88196000 Rectifier & regulator assembly | Buy now |
| 22 | 9709506016 Bolt, hexagon deep recess | Buy now |



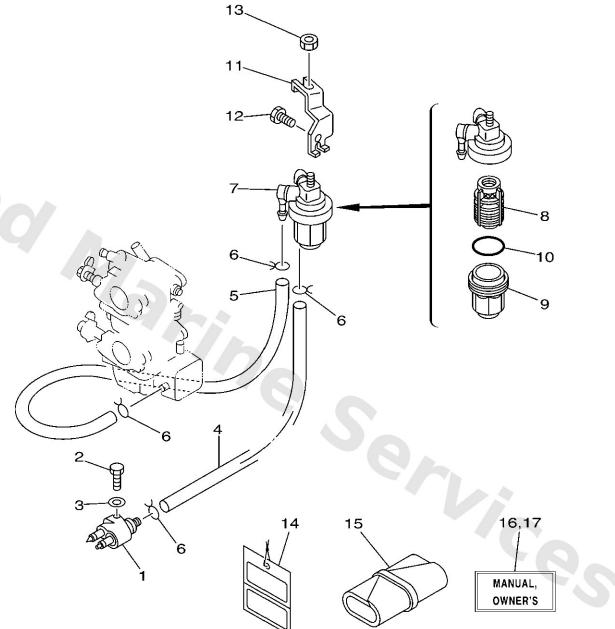
C7

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6G18194110 Starter relay | Buy now |
| 2 | 6G18195200 Holder, relay | Buy now |
| 3 | 6L28194500 Plate, switch fitting | Buy now |
| 4 | 9709506012 Bolt(gh1) | Buy now |
| 5 | 9299506100 Washer(6a1) | Buy now |
| 6 | 6G18210501 Battery cable | Buy now |
| 7 | 6G18211700 Wire, lead | Buy now |
| 8 | 6G18197061 Rectifier assembly | Buy now |
| 9 | 6G18215100 Fuse (10a) | Buy now |
| 10 | 9788005025 Screw, panhead (a93) | Buy now |
| 11 | 9299005600 Washer, plain (646) | Buy now |
| 12 | 6G58215200 Holder, fuse | Buy now |
| 13 | 6L28611100 Coil, solenoid | Buy now |
| 14 | 6828611700 Hook, wire pull | Buy now |
| 15 | 6L28611500 Holder, solenoid | Buy now |



| Ref | Part | |
|-----|---|-------------------------|
| 16 | 9788005008 Screw, with washer | Buy now |
| 18 | 9048010155 Grommet(664) | Buy now |
| 19 | 9788004008 Screw, pan head (713) | Buy now |
| 20 | 9299004600 Washer, plain (646) | Buy now |
| 21 | 6L28611200 Stay, solenoid | Buy now |
| 24 | 9321003261 O-ring (663) | Buy now |
| 27 | 6L28259000 Wire harness assembly | Buy now |
| 28 | 6K38355700 Tube | Buy now |

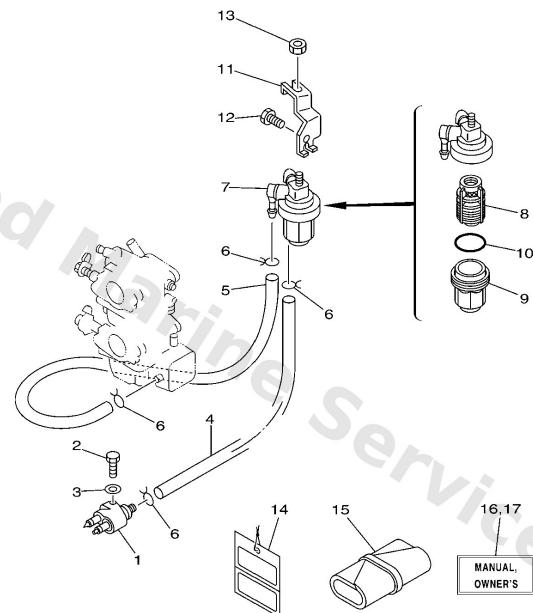
C7



6L23300-C070

C1

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6G12430402 Fuel pipe joint comp. 1 | Buy now |
| 2 | 9709506020 Bolt(7u8) | Buy now |
| 3 | 9299506600 Washer, plain (646) | Buy now |
| 4 | 6H42431100 Pipe 1 | Buy now |
| 5 | 6L22431100 Pipe, fuel 1 | Buy now |
| 6 | 9046708004 Clip, pipe 6162435600 | Buy now |
| 7 | 61N2456000 Filter assembly | Buy now |
| 8 | 61N2456300 Element, filter | Buy now |
| 9 | 61N2452100 Cup, filter | Buy now |
| 10 | 9321032738 O-ring(1wg) | Buy now |
| 11 | 6L22456600 Bracket, filter | Buy now |
| 12 | 9701306014 Bolt(gj3) | Buy now |
| 13 | 9538008600 Nut (661) | Buy now |
| 14 | 61H2819R31 Tag Warning | Buy now |
| 15 | 656W281002 Tool kit | Buy now |

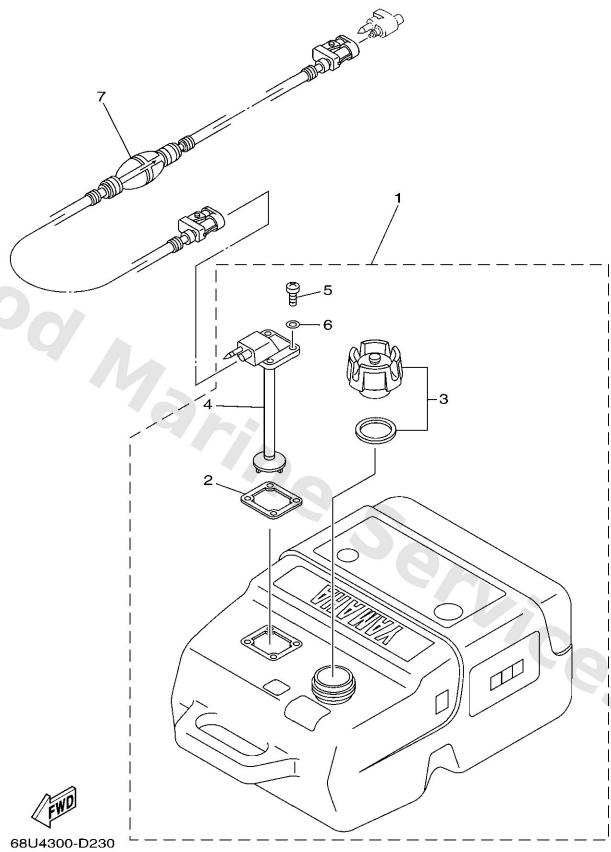


6L23300-C070

C1

| Ref | Part | |
|-----|--|-------------------------|
| 16 | 6L32819977D0 25n/20d UR (NL) | Buy now |
| 16 | 6L32819977E0 25n/20d UR (E) | Buy now |
| 16 | 6L32819977F0 25n/20d UR (F) | Buy now |
| 16 | 6L32819977G0 25n/20d UR (D) | Buy now |
| 16 | 6L32819977H0 25n/20d UR (I) | Buy now |
| 16 | 6L32819977S0 25n/20d UR (ES) | Buy now |
| 17 | 6L32819988K0 25n/20d UR (DK) | Buy now |
| 17 | 6L32819988L0 25n/20d UR (SF) | Buy now |
| 17 | 6L32819988M0 25n/20d UR (S) | Buy now |
| 17 | 6L32819988N0 25n/20d UR (N) | Buy now |
| 17 | 6L32819988P0 25n/20d UR (P) | Buy now |
| 17 | 6L32819988R0 25n/20d UR (GR) | Buy now |

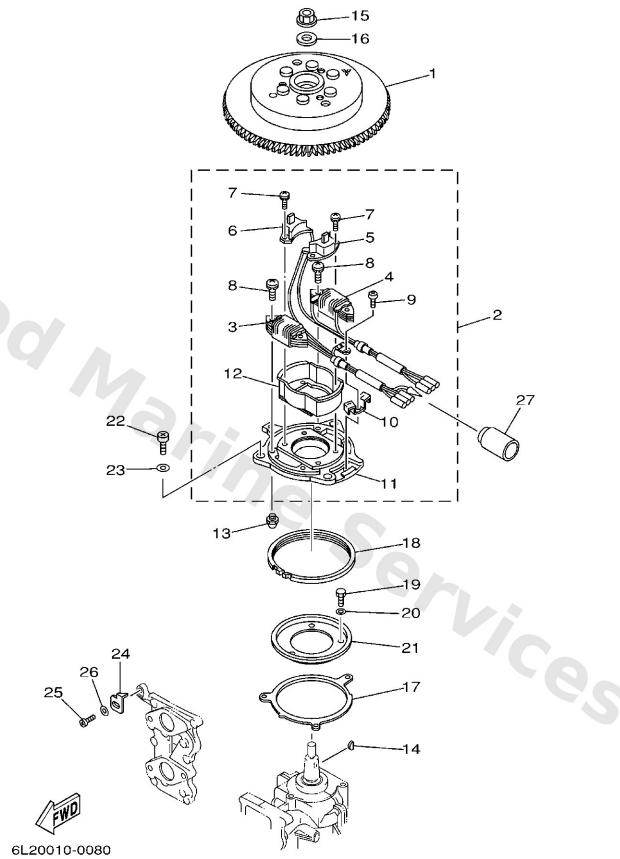
Fuel Tank



F7

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6YK2420102 - AP | Buy now |
| 2 | 6YL2426801 Gasket, fuel meter | Buy now |
| 3 | 6YK2461001 Cap assembly | Buy now |
| 4 | 6YK2426001 Fuel meter assembly | Buy now |
| 5 | 9015705M16 Screw, pan head | Buy now |
| 6 | 6YL2432900 Seal | Buy now |
| 7 | 6YL2430653 Fuel pipe comp. 1 AP | Buy now |

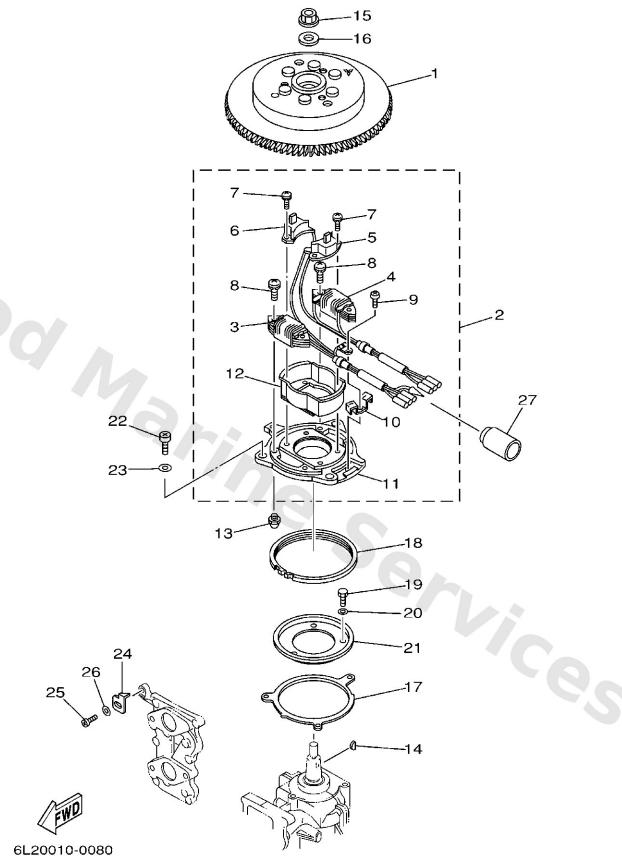
Generator



C4

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L28555000 Rotor assembly | Buy now |
| 1 | 6L28555010 Rotor assembly | Buy now |
| 2 | 6L28556010 Base assembly | Buy now |
| 3 | 6L28552011 Coil, charge | Buy now |
| 4 | 6L28553310 Coil, lighting | Buy now |
| 5 | 6L28558010 Coil, pulser | Buy now |
| 6 | 6L28558020 Coil, pulser | Buy now |
| 7 | 9760704110 Screw, pan head with washer (s) | Buy now |
| 8 | 9760706125 Screw, pan head (76t) | Buy now |
| 9 | 9780204006 Screw, pan head(3xp) | Buy now |
| 10 | 6E98132870 Clamp | Buy now |
| 11 | 6L28556110 Base, magneto | Buy now |
| 12 | 61N8553700 Cover | Buy now |
| 13 | 6638551800 Joint, ball | Buy now |
| 14 | 9028005013 Key, woodruff | Buy now |

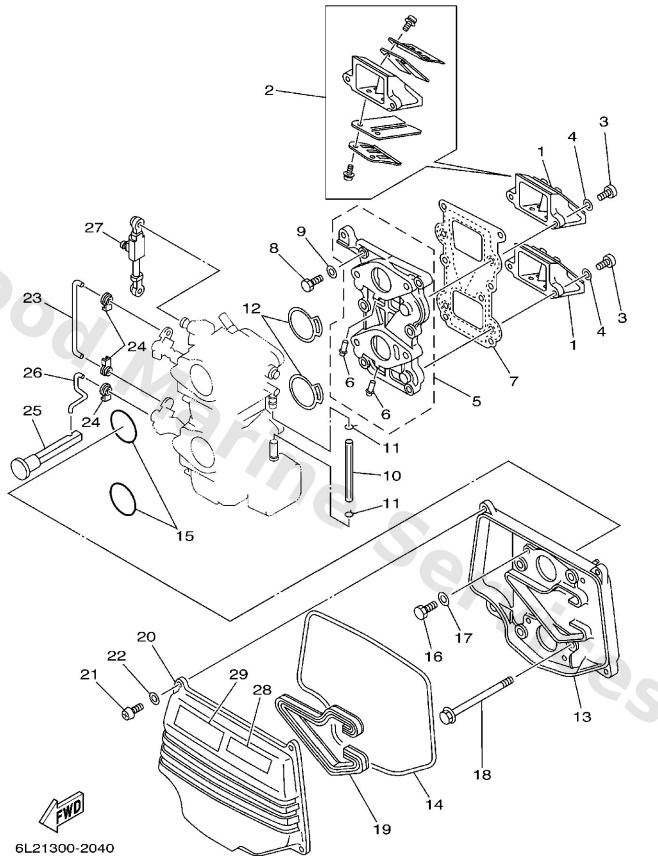
Generator



| Ref | Part | |
|-----|--|-------------------------|
| 15 | 9017912M04 Nut, flange | Buy now |
| 16 | 9020113M42 Washer (694) | Buy now |
| 17 | 6G14161100 Retainer, magneto base 1 | Buy now |
| 18 | 6954161300 Plate, base friction | Buy now |
| 19 | 9709506012 Bolt(gh1) | Buy now |
| 20 | 9299506600 Washer, plain (646) | Buy now |
| 21 | 6G14161200 Retainer, magneto base | Buy now |
| 22 | 9788505010 Screw, pan head(62x) | Buy now |
| 23 | 9299505600 Washer, plain (646) | Buy now |
| 24 | 6L28133200 Plate, timing | Buy now |
| 27 | 6L28259901 Cover, connector | Buy now |

C4

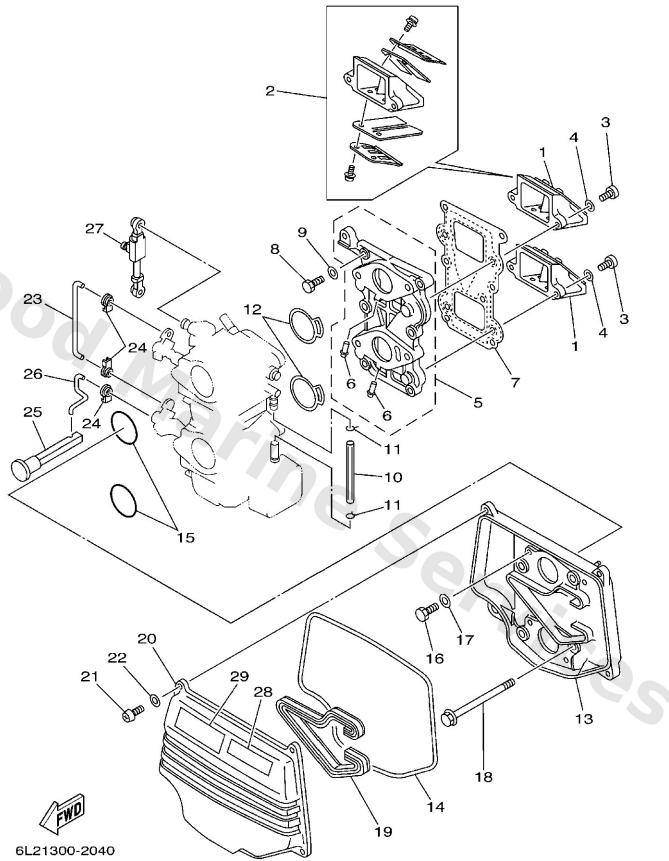
Intake



B2

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L21361000 Reed valve assembly | Buy now |
| 2 | 6L2W000400 Reed set | Buy now |
| 3 | 9788005016 Screw, pan head(6b0) | Buy now |
| 4 | 9299005600 Washer, plain (646) | Buy now |
| 5 | 6L2136411094 Manifold 1 O/I | Buy now |
| 6 | 6761448500 Pipe, joint | Buy now |
| 7 | 6L21362100 Gasket, valve seat | Buy now |
| 8 | 9701306025 Bolt(62y) | Buy now |
| 9 | 9290306600 Washer, plain (646) | Buy now |
| 10 | 9044509012 Hose (l1500) | Buy now |
| 11 | 9046708004 Clip, pipe 6162435600 | Buy now |
| 12 | 6L21419800 Gasket | Buy now |
| 13 | 6L2144170094 Cover 1 | Buy now |
| 14 | 6L21447600 Seal | Buy now |
| 15 | 9321035M86 O-ring(6l2) | Buy now |

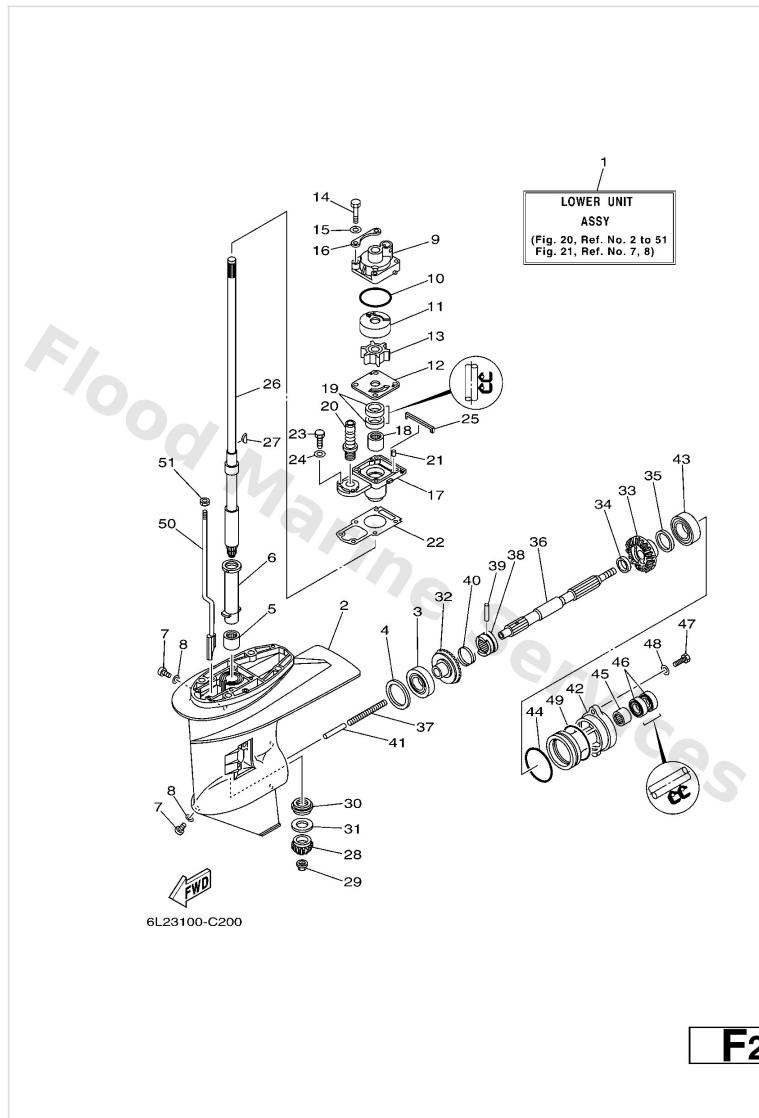
Intake



B2

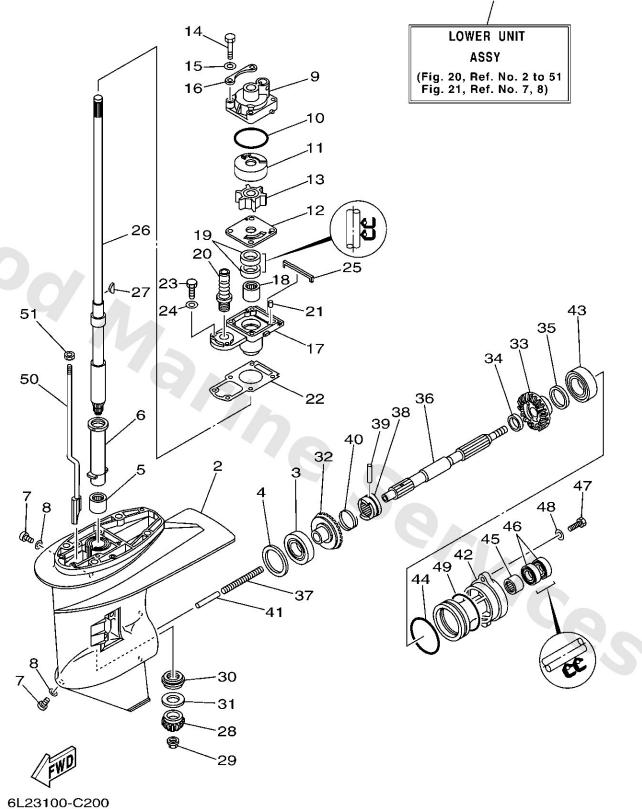
| Ref | Part | |
|-----|---|-------------------------|
| 16 | 9701305012 Bolt, hexagon | Buy now |
| 17 | 9290305600 Washer, plain (646) | Buy now |
| 18 | 9751306585 Bolt, with washer | Buy now |
| 19 | 6L21447611 Seal | Buy now |
| 20 | 6L21441800 Cover 2 | Buy now |
| 23 | 6J84125900 Rod, choke 3 | Buy now |
| 24 | 6614126202 Joint, choke lever | Buy now |
| 25 | 6J84127101 Knob, choke | Buy now |
| 26 | 6L24125700 Rod, choke 2 | Buy now |
| 27 | 6L24121700 Rod, accel. lever | Buy now |
| 28 | 6A18362541 Mark 5 | Buy now |
| 29 | 6A18362551 Mark 5 | Buy now |

Lower Casing & Drive 1



| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L245300034D Lower unit assembly S | Buy now |
| 1 | 6L245300134D Lower unit assembly L | Buy now |
| 2 | 6L245311024D Casing, lower | Buy now |
| 3 | 9333200005 Brg,cyl-cal roller 0.19g nt | Buy now |
| 4 | 6L24556700 Shim (t:1.0mm) UR | Buy now |
| 4 | 6L24556710 Shim (t:1.1mm) UR | Buy now |
| 4 | 6L24556720 Shim (t:1.2mm) UR | Buy now |
| 4 | 6L24556730 Shim (t:1.3mm) UR | Buy now |
| 4 | 6L24556740 Shim (t:1.4mm) UR | Buy now |
| 5 | 93315220V9 Bearing, cylindrical(6L2) | Buy now |
| 6 | 6L24553600 Sleeve, drive shaft | Buy now |
| 7 | 9034008002 Plug, straight screw | Buy now |
| 8 | 9043008020 Gasket | Buy now |
| 9 | 6L24431100 Housing, water pump | Buy now |
| 10 | 9321045161 O-ring | Buy now |

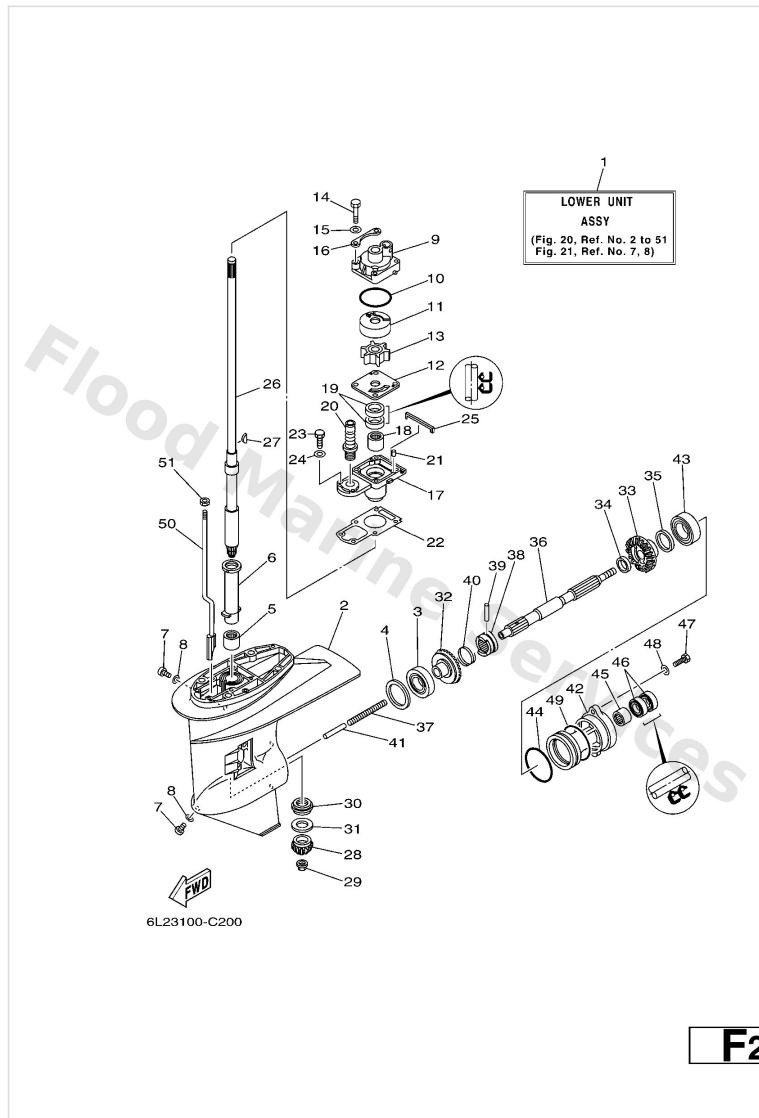
Lower Casing & Drive 1



F2

| Ref | Part | |
|-----|--|-------------------------|
| 11 | 6L24432200 Insert, cartridge | Buy now |
| 12 | 6L24432300 Outer plate, cartridge | Buy now |
| 13 | 6L24435200 Impeller | Buy now |
| 14 | 9709506040 Bolt (682) | Buy now |
| 15 | 9299506600 Washer, plain (646) | Buy now |
| 16 | 6L24432800 Plate | Buy now |
| 17 | 6L245331005B Housing, bearing | Buy now |
| 18 | 9331522004 Brg,cyl-cal roller 21g nt | Buy now |
| 19 | 9310120048 Oil seal (20x30x6-648) | Buy now |
| 20 | 6L24414700 Boot, shift rod | Buy now |
| 21 | 9360412M07 Pin, dowel (688) | Buy now |
| 22 | 6L245315A0 Packing,lower casing | Buy now |
| 23 | 9709506020 Bolt(7u8) | Buy now |
| 25 | 6L24537500 Damper, seal | Buy now |
| 26 | 6L24551000 Drive shaft assembly S | Buy now |

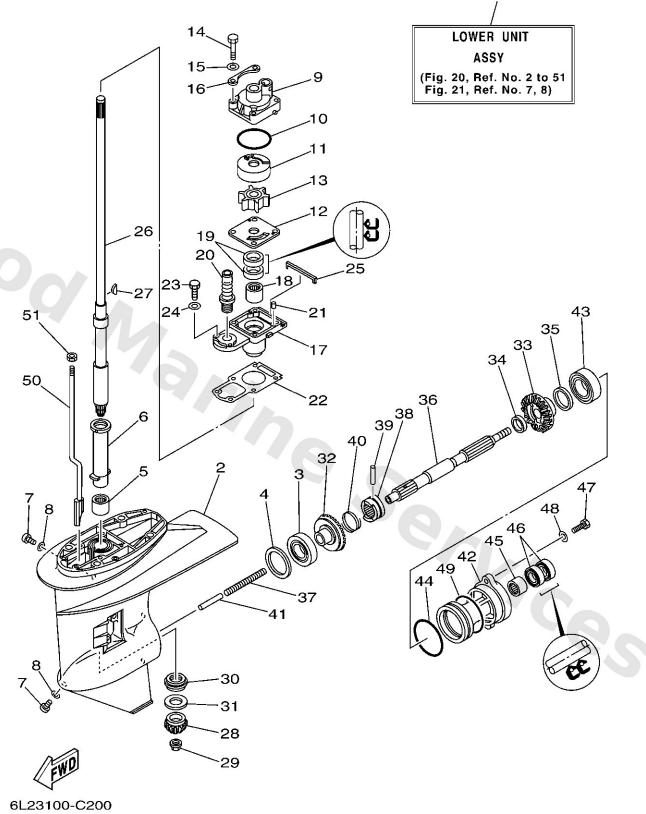
Lower Casing & Drive 1



F2

| Ref | Part | |
|-----|---|-------------------------|
| 26 | 6L24551010 Drive shaft assembly L | Buy now |
| 27 | 9028003024 Key, woodruff(662) | Buy now |
| 28 | 6L2455101 Pinion | Buy now |
| 29 | 9017910M14 Nut(6j8) | Buy now |
| 30 | 93341320U0 Bearing, thrust (6I2) | Buy now |
| 31 | 6L24558700 Shim (t:1.5mm) UR | Buy now |
| 31 | 6L24558710 Shim (t:1.6mm) UR | Buy now |
| 32 | 6L24556010 Gear | Buy now |
| 33 | 6L24557100 Gear | Buy now |
| 34 | 9020120417 Washer, plate(663) | Buy now |
| 35 | 6L24557700 Shim (t:1.0mm) UR | Buy now |
| 35 | 6L24557710 Shim (t:1.1mm) UR | Buy now |
| 35 | 6L24557720 Shim (t:1.2mm) UR | Buy now |
| 35 | 6L24557730 Shim (t:1.3mm) UR | Buy now |
| 36 | 65W4561100 Shaft, propeller | Buy now |

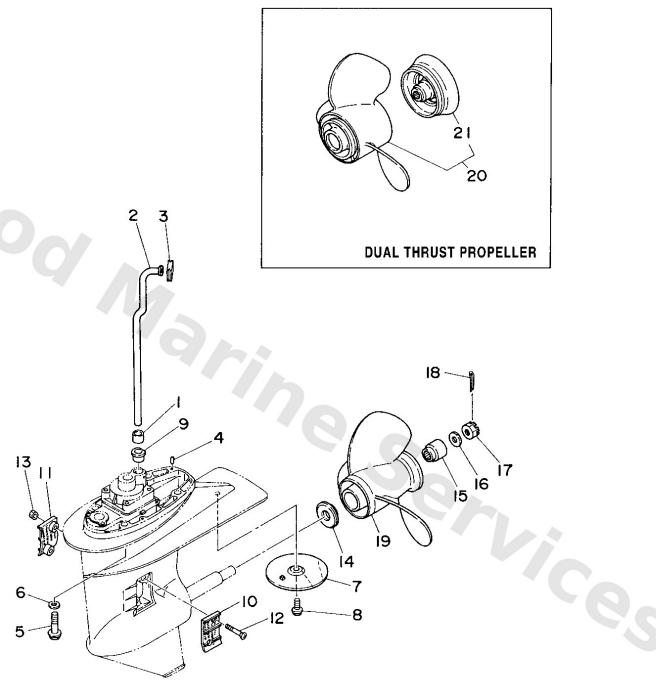
Lower Casing & Drive 1



F2

| Ref | Part | |
|-----|--|-------------------------|
| 37 | 9050110065 Spring compression648456360000 | Buy now |
| 38 | 6L24563100 Clutch, dog | Buy now |
| 39 | 9025005010 Pin straight 648456320000 | Buy now |
| 40 | 6484563300 Ring, cross pin | Buy now |
| 41 | 6484563500 Plunger,shift | Buy now |
| 42 | 6L245361034D Cap, lower casing | Buy now |
| 43 | 9330600612 Bearing(2hr) | Buy now |
| 44 | 9321060MA3 O-ring(6j8) | Buy now |
| 46 | 9310120M07 Oil seal | Buy now |
| 49 | 9321060M99 O-ring(6t3) | Buy now |
| 50 | 6L24415000 Shift cam assembly S | Buy now |
| 50 | 6L24415010 Shift cam assembly L | Buy now |
| 51 | 9538006600 Nut(661) | Buy now |

Lower Casing & Drive 2

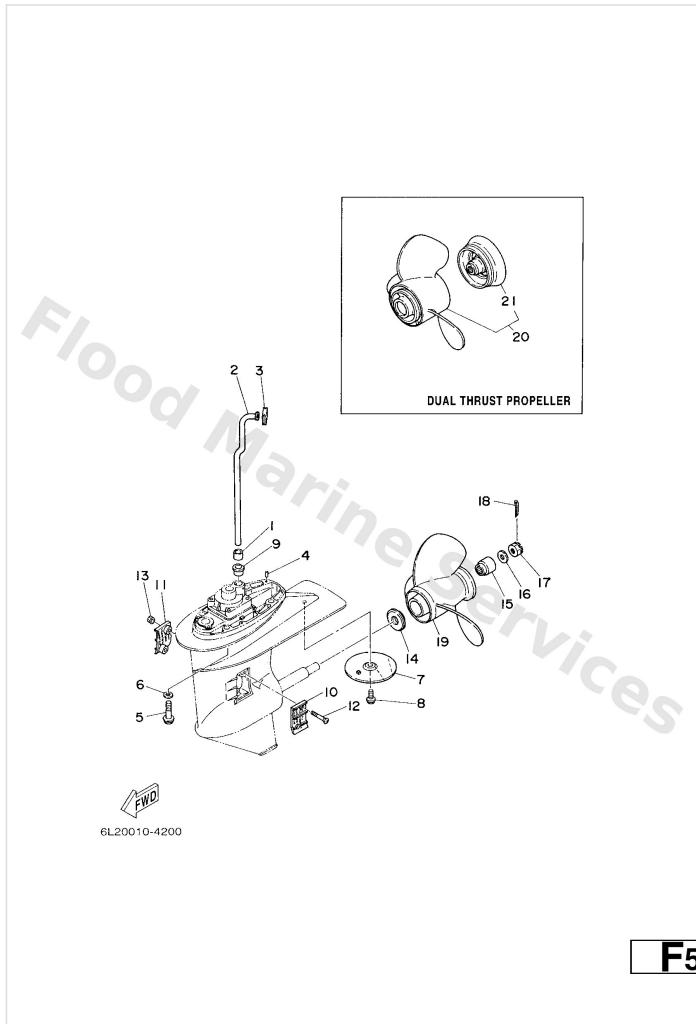


6L20010-4200

F5

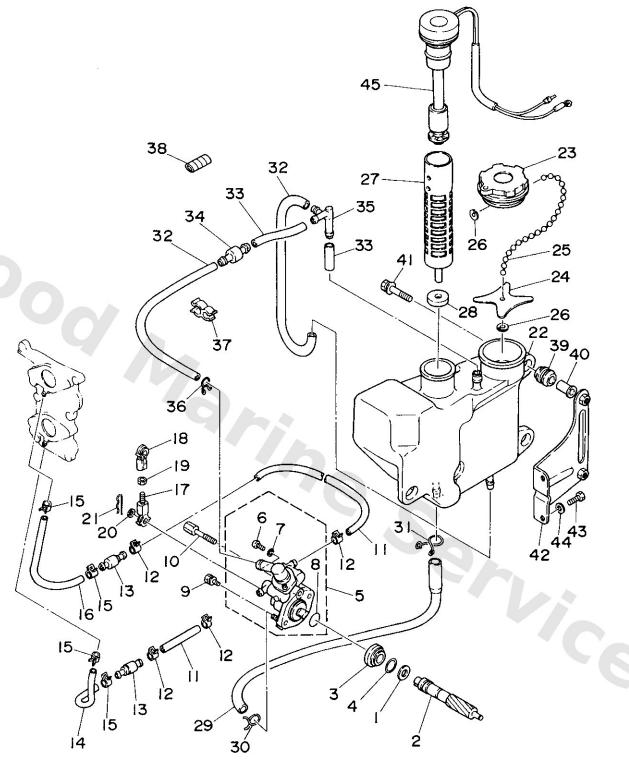
| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6L24436800 Rubber, water seal 4 | Buy now |
| 2 | 6L24436100 Tube, water S | Buy now |
| 2 | 6L24436110 Tube, water L | Buy now |
| 3 | 6L24436600 Damper, water seal 2 | Buy now |
| 4 | 9360412M07 Pin, dowel (688) | Buy now |
| 5 | 9010510M12 Bolt (689) | Buy now |
| 6 | 9299510600 Washer, plate | Buy now |
| 7 | 6644537101 Tab-trim | Buy now |
| 8 | 9010508M02 Bolt hexagon | Buy now |
| 9 | 6L24436700 Damper, water seal 3 | Buy now |
| 10 | 6L24521400 Cover, water inlet | Buy now |
| 11 | 6L24521500 Cover, water inlet | Buy now |
| 12 | 9015105M05 Screw, countersunk | Buy now |
| 13 | 9018505002 Nut nylon (sus)(ex4) | Buy now |
| 14 | 6L24598701 Spacer | Buy now |

Lower Casing & Drive 2



| Ref | Part | |
|-----|--|-------------------------|
| 15 | 6894599700 Spacer | Buy now |
| 16 | 9299014200 Washer, plain | Buy now |
| 17 | 9017114013 Nut(664) | Buy now |
| 18 | 9149030022 Pin, cotter | Buy now |
| 19 | 6644594101EL Propeller (3x9-7/8"x9"-f) UR | Buy now |
| 19 | 6644594301EL Propeller (3x9-7/8 x8 -f) UR | Buy now |
| 19 | 6644594500EL Propeller (3x9-7/8 x10-1/2 -f) UR | Buy now |
| 19 | 6644594701EL Propeller (3x9-7/8 x11-1/4 -f) UR | Buy now |
| 19 | 6644594902EL Propeller (3x9-7/8 x13 -f) UR | Buy now |
| 19 | 6644595200EL Propeller (3x9-7/8 x14 -f) UR | Buy now |
| 19 | 6644595401EL Propeller (3x9-7/8 x12 -f) UR | Buy now |
| 19 | 664459700098 Propeller (3x9-1/8 x13 -f) UR | Buy now |
| 19 | 664459720098 Propeller (3x9-1/8 x12 -f) UR | Buy now |
| 20 | 6J8W459100EL Propeller (3x10-5/8"x8-1/4"-f) | Buy now |
| 21 | 6J8459861098 Ring, deflector | Buy now |

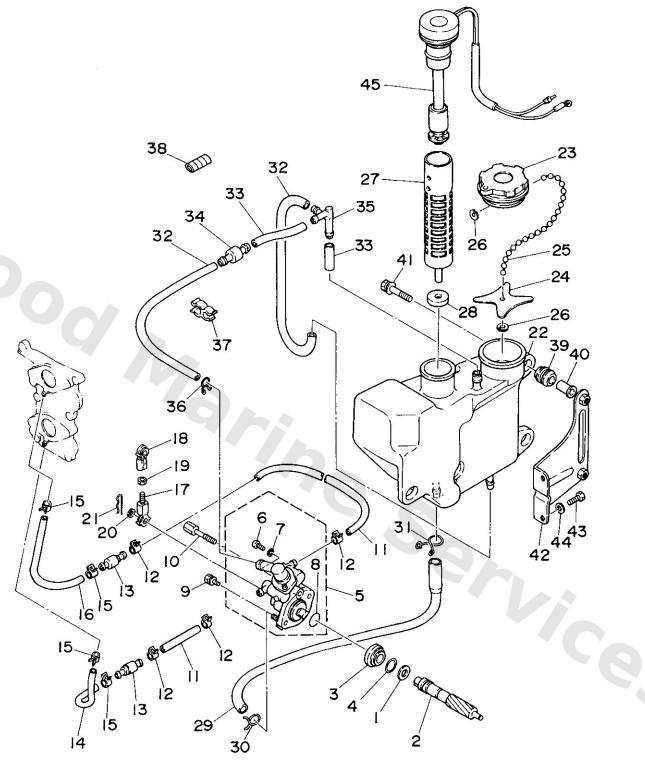
Oil Pump



B6

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 9020108M93 Washer, plate (6g5) | Buy now |
| 2 | 6L21153700 Gear, driven | Buy now |
| 3 | 6J81311700 Collar, distance | Buy now |
| 4 | 9321013M04 93210-13m04 | Buy now |
| 5 | 6L21320000 Oil injection pump assembly | Buy now |
| 6 | 6L21347100 Plug, drain | Buy now |
| 7 | 6L21347500 Gasket, breather bolt | Buy now |
| 8 | 9321019M82 O-ring(6j8) | Buy now |
| 9 | 9751305518 Bolt, with washer | Buy now |
| 10 | 9010905M33 Bolt | Buy now |
| 11 | 9044507M32 Hose (I200) | Buy now |
| 12 | 9046807M02 Clip (6e5) | Buy now |
| 13 | 6E91318370 Valve check | Buy now |
| 14 | 9044507M04 Hose(62t) | Buy now |
| 16 | 9044507M16 Hose(62t) | Buy now |

Oil Pump

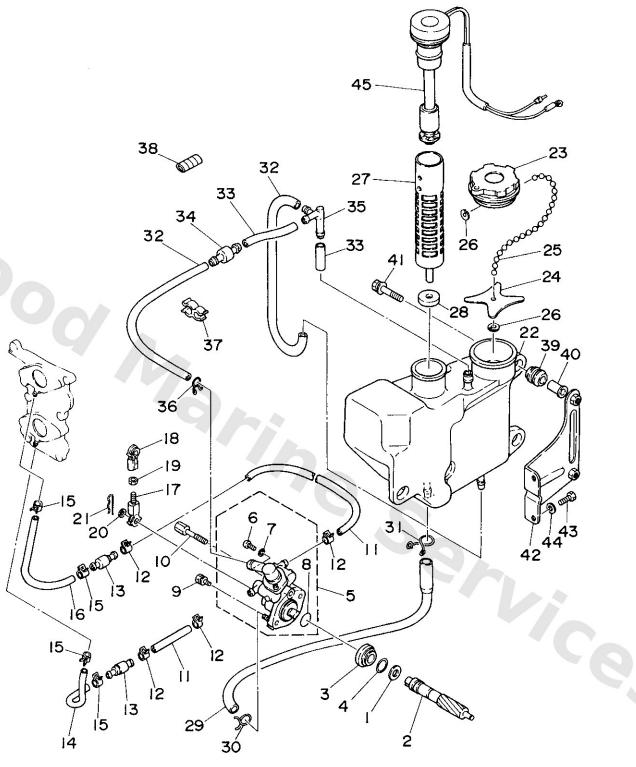


6L20300-4060

B6

| Ref | Part | |
|-----|--|-------------------------|
| 17 | 6824123750 Joint, link 2 | Buy now |
| 18 | 6H14123700 Joint, link | Buy now |
| 19 | 9538005700 Nut (656) | Buy now |
| 20 | 9020205088 Washer, plate (666) | Buy now |
| 21 | 9046805M03 Clip(6j8) | Buy now |
| 22 | 6L22170701 Oil tank comp. | Buy now |
| 23 | 6H42177000 Oil tank cap assembly | Buy now |
| 24 | 6L22175800 Washer, special 2 | Buy now |
| 25 | 6H12463300 Chain, Ball | Buy now |
| 26 | 6H12175700 Washer, special 1 | Buy now |
| 27 | 6J81341100 Strainer, oil | Buy now |
| 28 | 6J81341400 Gasket, strainer cover | Buy now |
| 29 | 6L21341600 Pipe, oil 1 | Buy now |
| 30 | 9046708004 Clip, pipe 6162435600 | Buy now |
| 31 | 9046711M08 Clip(72x) | Buy now |

Oil Pump

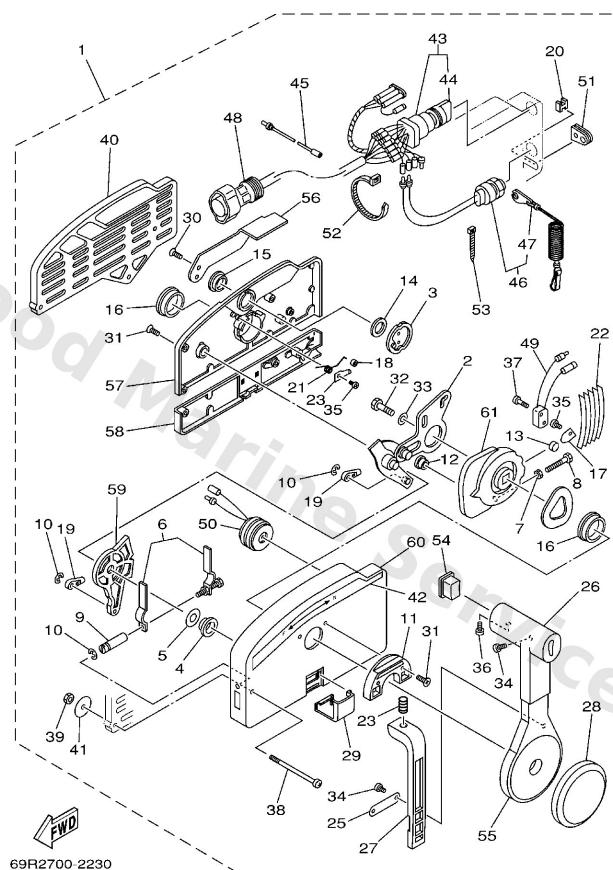


6L20300-4060

B6

| Ref | Part | |
|-----|---|-------------------------|
| 32 | 9044511M03 Hose (I360) | Buy now |
| 33 | 9044511M07 Hose (I70) | Buy now |
| 34 | 63D2174400 Breather | Buy now |
| 35 | 6E52437610 Pipe, joint 1 | Buy now |
| 36 | 9046710M04 Clip, pipe 1 (6e9) | Buy now |
| 37 | 9046411M24 Clamp(6h1) | Buy now |
| 38 | 9044610M02 Tube (6e5) | Buy now |
| 39 | 6A08231700 Damper, ignition coil | Buy now |
| 40 | 6244254200 Collar | Buy now |
| 41 | 9011906M65 Bolt, with washer | Buy now |
| 42 | 6L22179800 Bracket, damper | Buy now |
| 43 | 9709506016 Bolt, hexagon deep recess | Buy now |
| 44 | 9299506600 Washer, plain (646) | Buy now |
| 45 | 6L28572001 Oil level gauge assembly | Buy now |

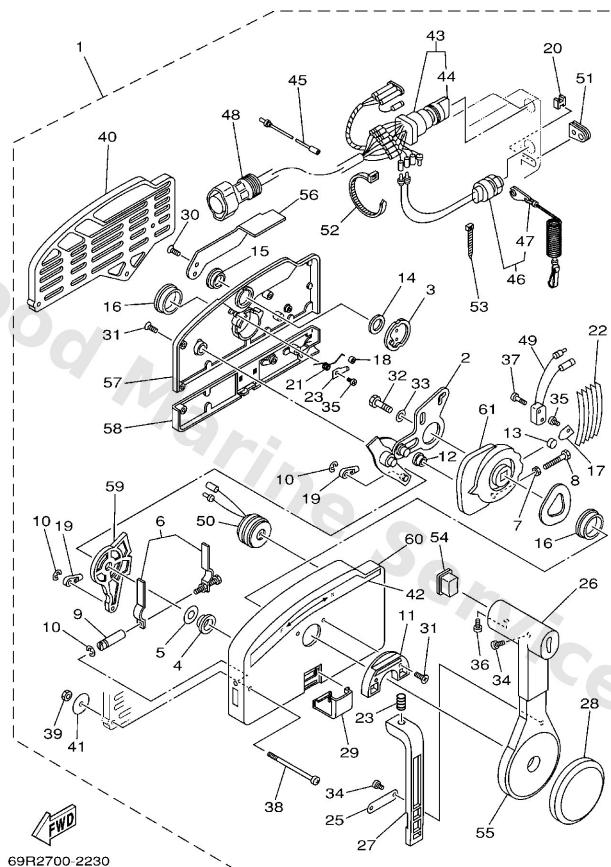
Remote Control Assy



A6

| Ref | Part | |
|-----|--|-------------------------|
| 1 | 7034823015 Remote control assembly (7p) AP | Buy now |
| 2 | 7034826111 Arm, throttle | Buy now |
| 3 | 7034815300 Shaft, free accel. | Buy now |
| 4 | 7034823500 Bushing | Buy now |
| 5 | 7034826800 Spacer 3 | Buy now |
| 6 | 7034826400 Throttle, friction | Buy now |
| 7 | 9538005600 Nut, hexagon (663) | Buy now |
| 8 | 9738005025 Bolt | Buy now |
| 9 | 7034826500 Shaft Friction | Buy now |
| 10 | 9343006024 Circlip (701) | Buy now |
| 11 | 7034824500 Plate, lock | Buy now |
| 12 | 7034825200 Roller, cam | Buy now |
| 13 | 7014824800 Roller, free accel | Buy now |
| 14 | 7034819800 Washer, wave 3 | Buy now |
| 15 | 7034824300 Bushing 3 | Buy now |

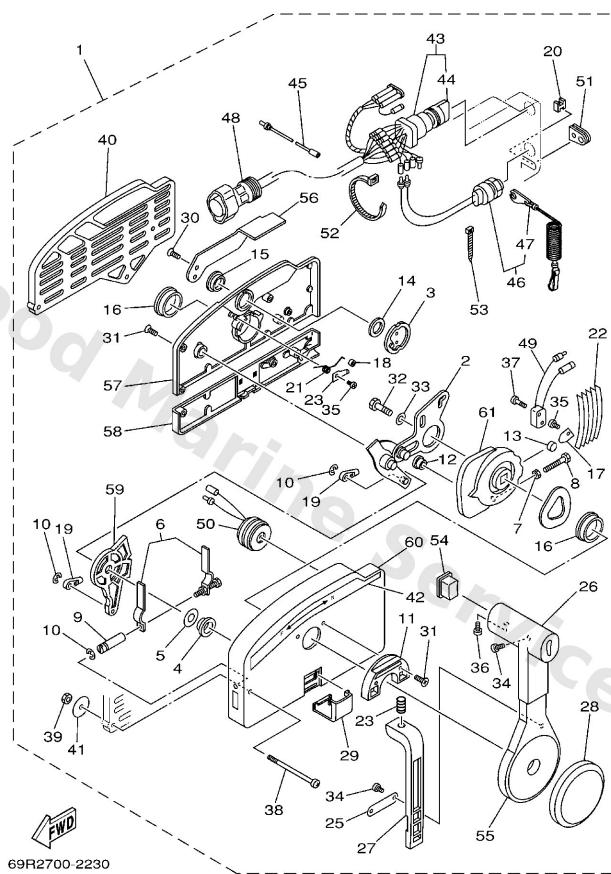
Remote Control Assy



A6

| Ref | Part | |
|-----|--|-------------------------|
| 16 | 7034823600 Bushing | Buy now |
| 17 | 7034818900 Retainer | Buy now |
| 18 | 7034823400 Roller, detent | Buy now |
| 19 | 7034834501 Cable end, remote control 2 | Buy now |
| 20 | 7034835800 Anchor, cable | Buy now |
| 21 | 7034824400 Spring, free accel. | Buy now |
| 22 | 7034823800 Spring, detent | Buy now |
| 23 | 7034824600 Spacer 1 | Buy now |
| 24 | 7034822700 Spring, neutral lock | Buy now |
| 25 | 7034822600 Plate, stopper | Buy now |
| 26 | 7034822200 Grip, control lever SINGLE | Buy now |
| 27 | 7034822300 Lock, neutral | Buy now |
| 28 | 7034822500 Cover | Buy now |
| 29 | 7034821900 Cover, lead | Buy now |
| 30 | 7034828100 Screw, flat head | Buy now |

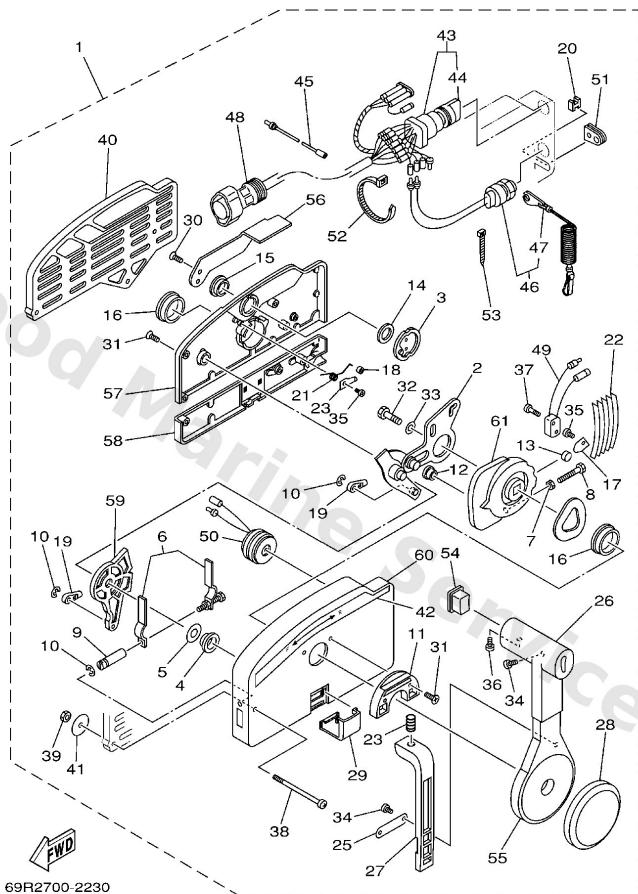
Remote Control Assy



A6

| Ref | Part | |
|-----|---|-------------------------|
| 31 | 7034828200 Screw | Buy now |
| 32 | 9738008030 Bolt, hexagon (fj1) | Buy now |
| 33 | 9299008600 Washer, plain (663) | Buy now |
| 34 | 9858004010 Screw, pan head (e56) | Buy now |
| 35 | 9858004006 Screw, pan head (7h3) | Buy now |
| 36 | 9858005010 Screw, pan head(62x) | Buy now |
| 37 | 9858003015 Screw, pan head (n151) | Buy now |
| 38 | 7034829110 Screw | Buy now |
| 39 | 9538006600 Nut(661) | Buy now |
| 40 | 7034829310 Spacer, remote control SINGLE | Buy now |
| 41 | 7014828700 Washer 1 | Buy now |
| 42 | 7034821500 Graphic | Buy now |
| 43 | 7038251033 Main switch assembly | Buy now |
| 44 | 7038257700 Cap, key | Buy now |
| 45 | 7038253100 Wire, lead | Buy now |

Remote Control Assy

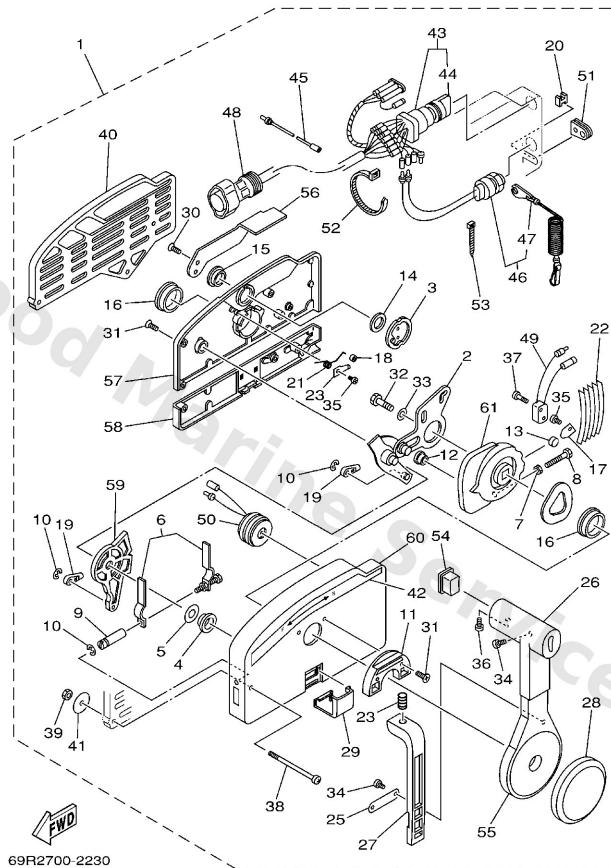


A6

| Ref | Part | |
|-----|---|-------------------------|
| 46 | <u>6888257501</u> Engine stop switch assembly | Buy now |
| 47 | <u>6828255600</u> Lanyard, stop switch | Buy now |
| 48 | <u>6888258621</u> Extension, wire harness L)5M (7P) | Buy now |
| 49 | <u>7038254000</u> Neutral switch assembly | Buy now |
| 50 | <u>7038338302</u> Buzzer | Buy now |
| 51 | <u>7034828400</u> Grommet | Buy now |
| 52 | <u>7038259100</u> Band | Buy now |
| 53 | <u>7038259200</u> Band | Buy now |
| 54 | <u>7034822400</u> Cover, control lever WITHOUT PT/T SW. | Buy now |
| 55 | <u>7034822100</u> Grip | Buy now |
| 56 | <u>7034815200</u> Knob, free accel | Buy now |
| 57 | <u>7034821200</u> Rear housing | Buy now |
| 58 | <u>7034821300</u> Back, panel | Buy now |
| 59 | <u>7034827100</u> Arm, shift | Buy now |
| 60 | <u>7034821101</u> Housing,1 | Buy now |

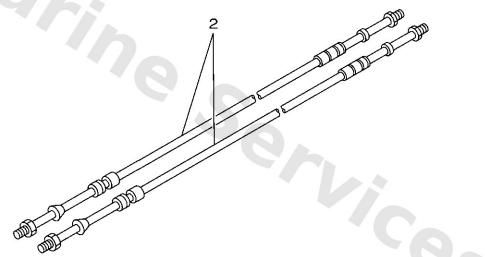
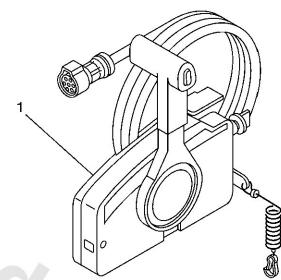
Remote Control Assy

| Ref | Part | |
|-----|--|-------------------------|
| 61 | 7034823200 Drive gear | Buy now |



A6

Remote Control Box

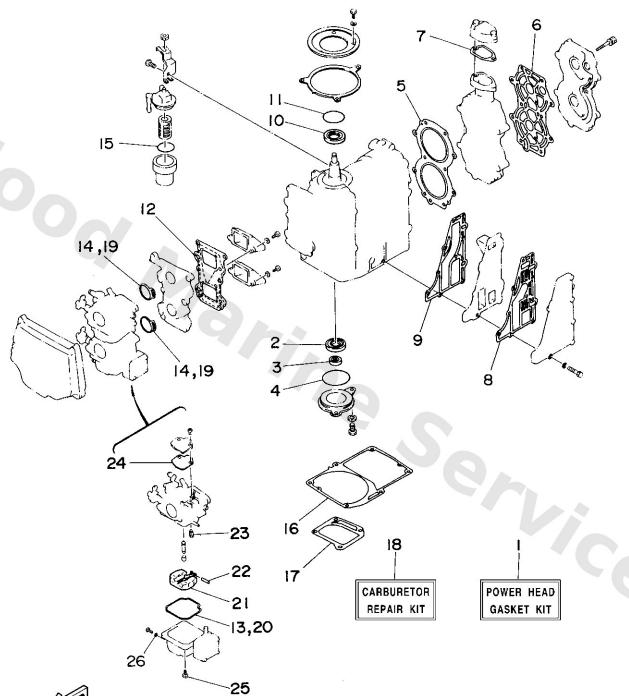


67MO100-8280

A5

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 7034823015 Remote control assembly (7p) AP | Buy now |
| 2 | 7014831090 Cable, Remote Control L=11F UR | Buy now |
| 2 | 7014832000 Cable, Remote Control L=12F UR | Buy now |
| 2 | 7014832020 Cable, Remote Control L=13F UR | Buy now |
| 2 | 7014832050 Cable, Remote Control L=15F UR | Buy now |

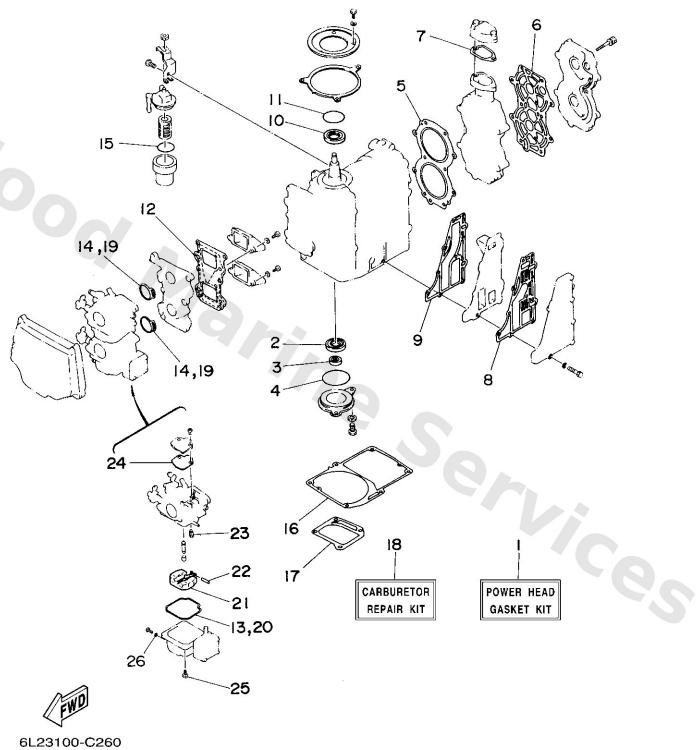
Repair Kit 1



B2

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L2W000103 Power head gasket kit | Buy now |
| 2 | 9310225142 Oil seal (24.8x38x7-662) | Buy now |
| 3 | 9310113M37 Oil seal(6a4) | Buy now |
| 4 | 9321056M80 O-ring(6j8) | Buy now |
| 5 | 6L211181A2 Gasket, cylinder head 1 | Buy now |
| 6 | 6L211193A1 Gasket, head cover 1 | Buy now |
| 7 | 6J812414A0 Gasket, cover | Buy now |
| 8 | 6L241114A1 Gasket, exhaust outer cover | Buy now |
| 9 | 6L241112A2 Gasket, exhaust inner cover | Buy now |
| 10 | 9310226M27 Oil seal(6j8) | Buy now |
| 11 | 9321042159 O-ring (647) | Buy now |
| 12 | 6L21362100 Gasket, valve seat | Buy now |
| 13 | 6L21438400 Gasket, float chamber | Buy now |
| 14 | 6L21419800 Gasket | Buy now |
| 15 | 9321032738 O-ring(1wg) | Buy now |

Repair Kit 1

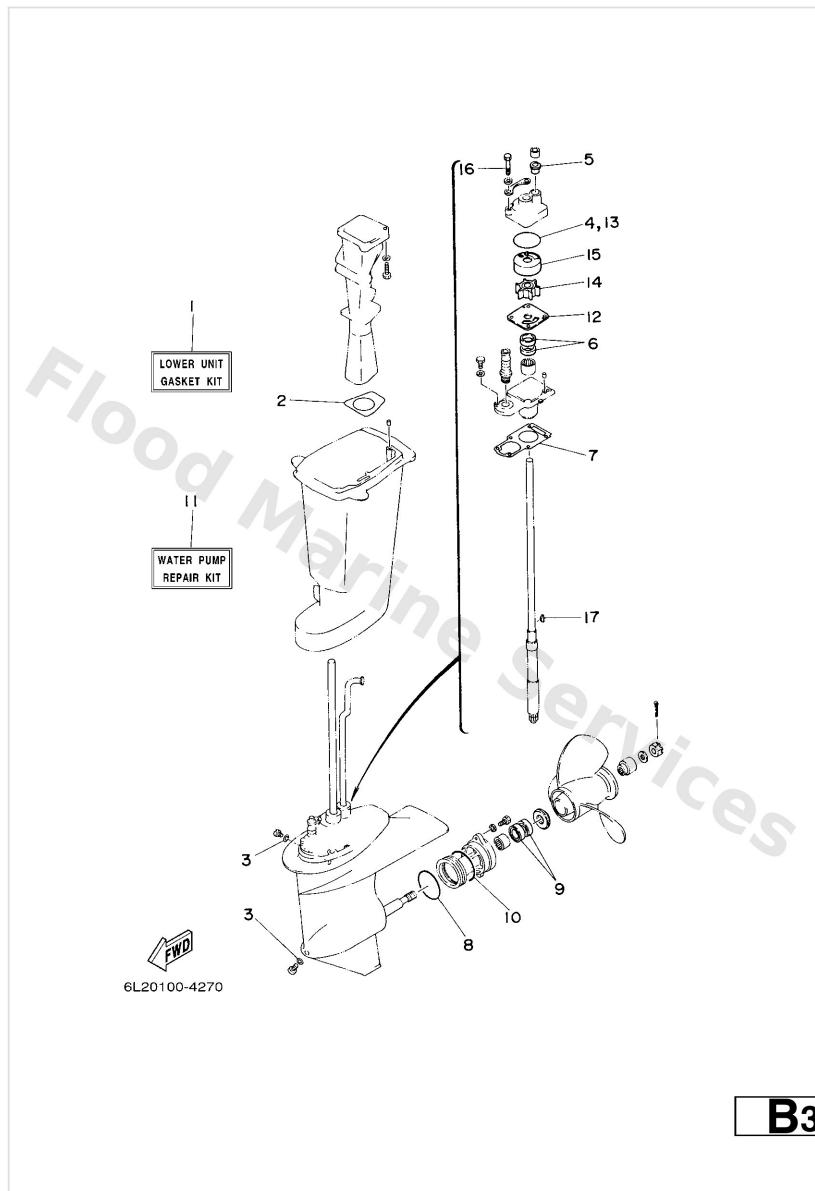


6L23100-C260

| Ref | Part | |
|-----|--|-------------------------|
| 16 | 6L245113A2 Gasket, upper casing | Buy now |
| 17 | 6L241133A2 Gasket, exhaust manifold 1 | Buy now |
| 18 | 6L2W009300 Carburetor repair kit | Buy now |
| 21 | 6L21438500 Float | Buy now |
| 22 | 6E51438601 Pin, float | Buy now |
| 23 | 6L21439200 Valve, needle | Buy now |
| 24 | 6L21439900 Gasket | Buy now |
| 25 | 9798004112 Screw, pan head (686) | Buy now |
| 26 | 6L21439800 Gasket | Buy now |

B2

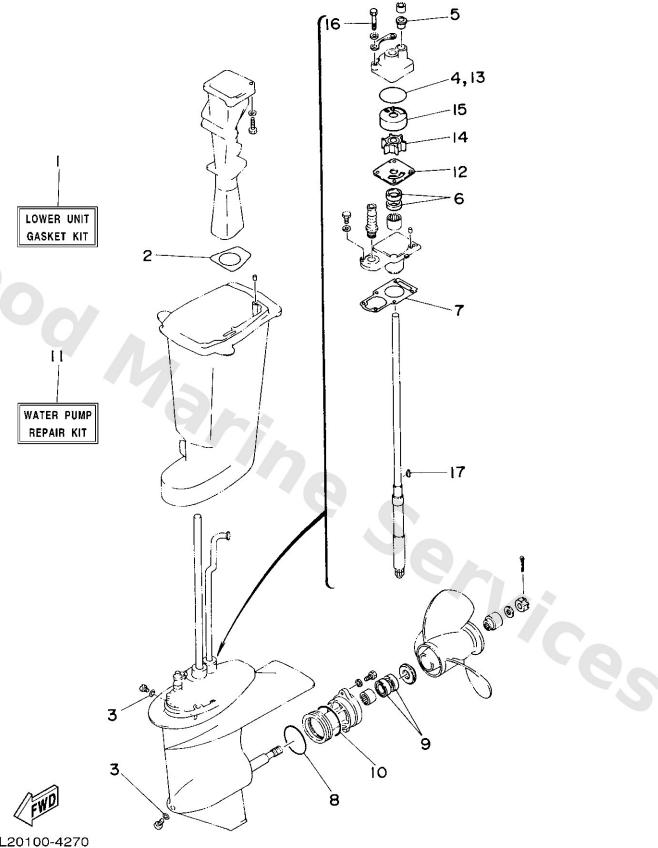
Repair Kit 2



| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6L2W0001C3 Gasket kit | Buy now |
| 2 | 6L24113400 Gasket, exhaust manifold | Buy now |
| 3 | 9043008020 Gasket | Buy now |
| 4 | 9321045161 O-ring | Buy now |
| 5 | 6L24436700 Damper, water seal 3 | Buy now |
| 6 | 9310120048 Oil seal (20x30x6-648) | Buy now |
| 7 | 6L245315A0 Packing, lower casing | Buy now |
| 8 | 9321060MA3 O-ring(6j8) | Buy now |
| 9 | 9310120M07 Oil seal | Buy now |
| 10 | 9321060M99 O-ring(6t3) | Buy now |
| 11 | 6L2W007800 Water pump repair kit | Buy now |
| 12 | 6L24432300 Outer plate, cartridge | Buy now |
| 14 | 6L24435200 Impeller | Buy now |
| 15 | 6L24432200 Insert, cartridge | Buy now |
| 16 | 9709506040 Bolt (682) | Buy now |

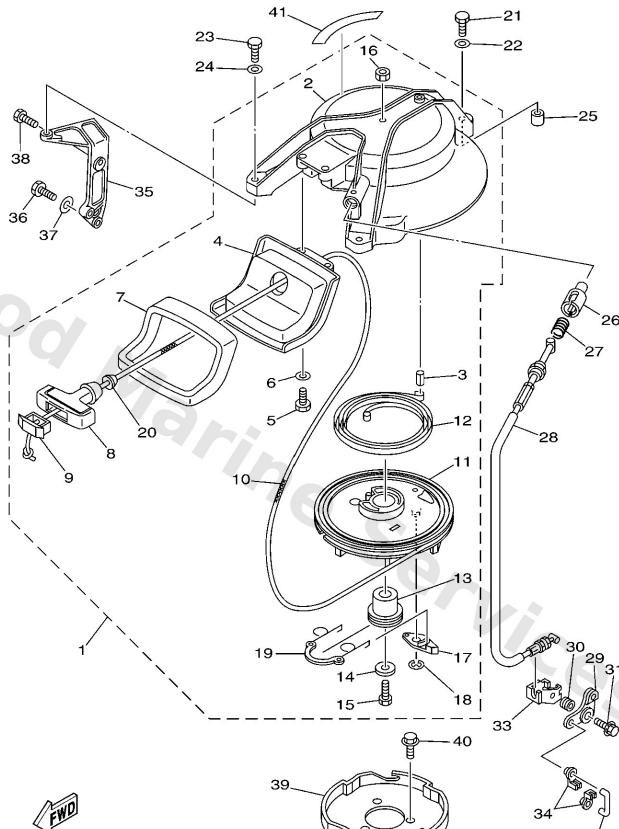
Repair Kit 2

| Ref | Part | |
|-----|--|-------------------------|
| 17 | 9028003024 Key, woodruff(662) | Buy now |



B3

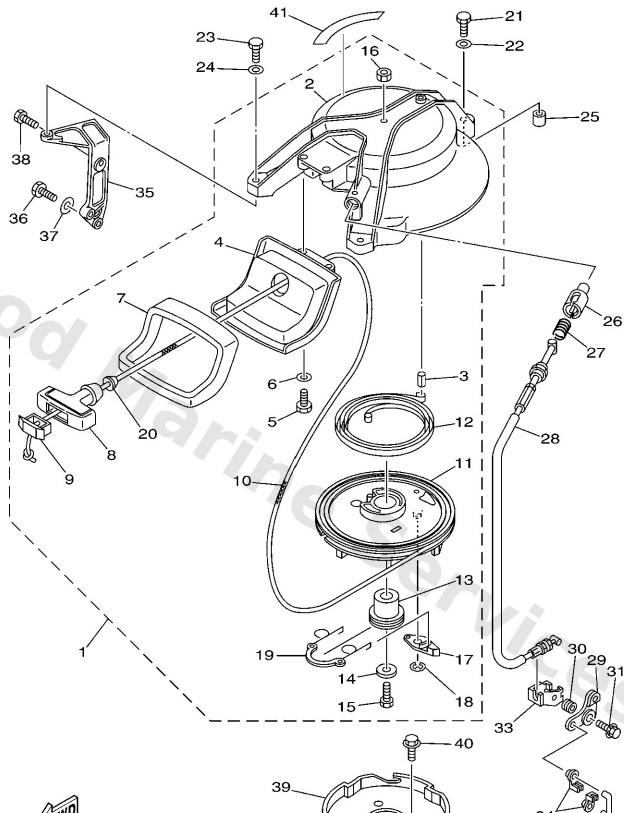
Starter



C2

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L21571002 Starter assembly | Buy now |
| 2 | 6L2157110094 Case, starter | Buy now |
| 3 | 9169040014 Pin, spring (6f2) | Buy now |
| 4 | 6L2157580194 Guide, rope | Buy now |
| 5 | 9709506016 Bolt, hexagon deep recess | Buy now |
| 6 | 9299506600 Washer, plain (646) | Buy now |
| 7 | 6L21576200 Seal, rubber 2 | Buy now |
| 8 | 6891575501 Handle, starter | Buy now |
| 9 | 6F51577902 Cover | Buy now |
| 10 | * item_description *1 | Buy now |
| 11 | 6J81571400 Drum, sheave | Buy now |
| 12 | 9051008M04 Spring, spiral (677) | Buy now |
| 13 | 6771571701 Shaft | Buy now |
| 14 | 9020106060 Washer, plate | Buy now |
| 15 | 9701306025 Bolt(62y) | Buy now |

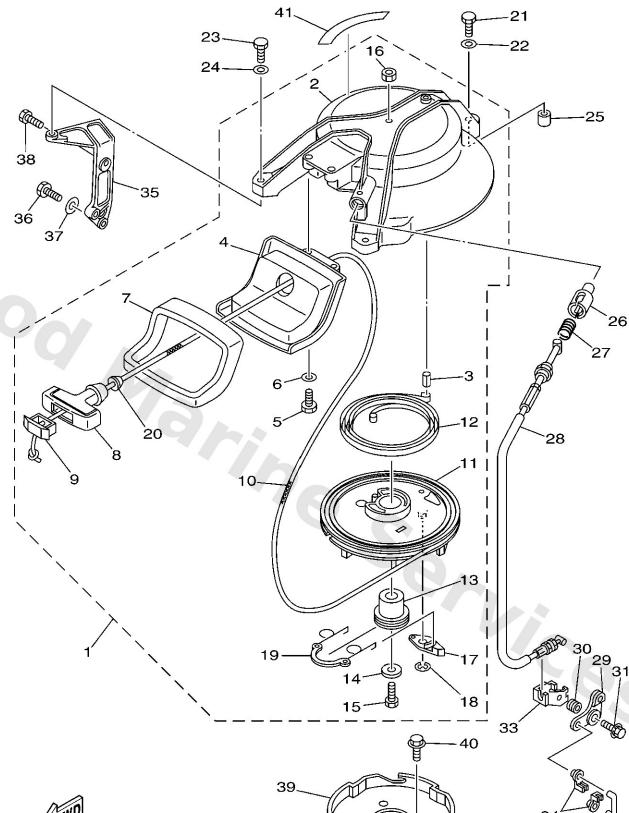
Starter



C2

| Ref | Part | |
|-----|---|-------------------------|
| 16 | 9530306700 Nut | Buy now |
| 17 | 6761574103 Pawl, drive | Buy now |
| 18 | 9343006M02 Circlip (689) | Buy now |
| 19 | 681570500 Spring, drive pawl | Buy now |
| 20 | 6A01578900 Damper | Buy now |
| 21 | 9709506035 Bolt(j52) | Buy now |
| 23 | 9709506025 Bolt | Buy now |
| 25 | 9953010014 Pin, dowel | Buy now |
| 26 | 6561574800 Plunger, starter stop | Buy now |
| 27 | 9050110227 Spring, comprression(656) | Buy now |
| 28 | 6L21577000 Cable comp., starter stop | Buy now |
| 29 | 6L21574600 Arm | Buy now |
| 30 | 9038706M51 Collar (6g0) | Buy now |
| 31 | 9011906M53 Bolt, with washer(6l2) | Buy now |
| 32 | 6L21574700 Link | Buy now |

Starter

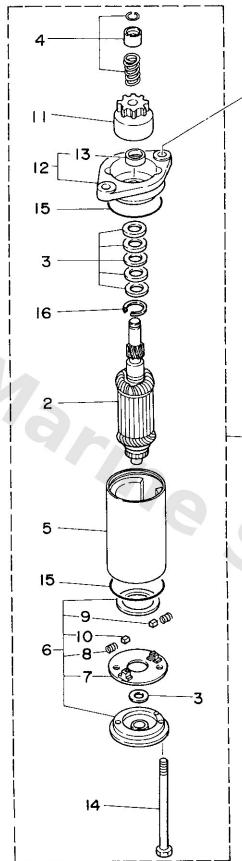


*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.95M
 *1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44373,
 LONGUEUR DE COUPE 1.95M

C2

| Ref | Part | |
|-----|---|-------------------------|
| 33 | 6L21577400 Stay 4 | Buy now |
| 34 | 6614126202 Joint, choke lever | Buy now |
| 35 | 6L2157720094 Stay 2 | Buy now |
| 36 | 9701306020 Bolt(62y) | Buy now |
| 37 | 9290306600 Washer, plain (646) | Buy now |
| 38 | 9709506020 Bolt(7u8) | Buy now |
| 39 | 6L21572301 Pulley, starter | Buy now |
| 40 | 9010508M10 Bolt (6a0) | Buy now |
| 41 | 6L21343721 Mark, caution | Buy now |

Starting Motor

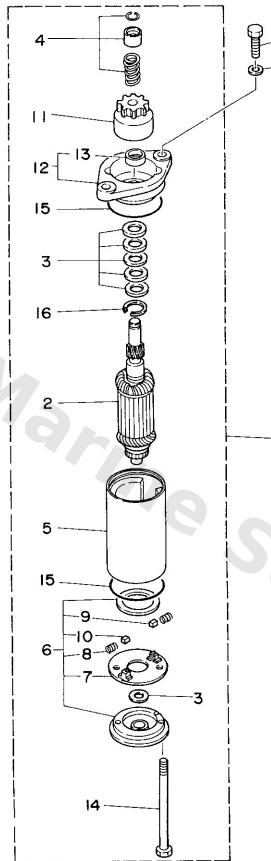


6L20010-4120

D2

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L28180020 Starting motor assembly | Buy now |
| 2 | 6L28185020 Armature assembly | Buy now |
| 3 | 6828180910 Washer kit | Buy now |
| 4 | 6L28183310 Ring, stop | Buy now |
| 5 | 6828181011 Stator assembly | Buy now |
| 6 | 6L28182020 Rear bracket assembly | Buy now |
| 7 | 6L28184020 Brush holder assembly | Buy now |
| 8 | 6828181310 Spring, brush | Buy now |
| 9 | 6L28181120 Brush 1 | Buy now |
| 10 | 6L28181220 Brush 2 | Buy now |
| 11 | 6828183220 Clutch, over run | Buy now |
| 12 | 6828183011 Front bracket assembly | Buy now |
| 13 | 6828183100 Metal, front | Buy now |
| 14 | 6828182610 Bolt | Buy now |
| 15 | 6828184710 O-ring | Buy now |

Starting Motor

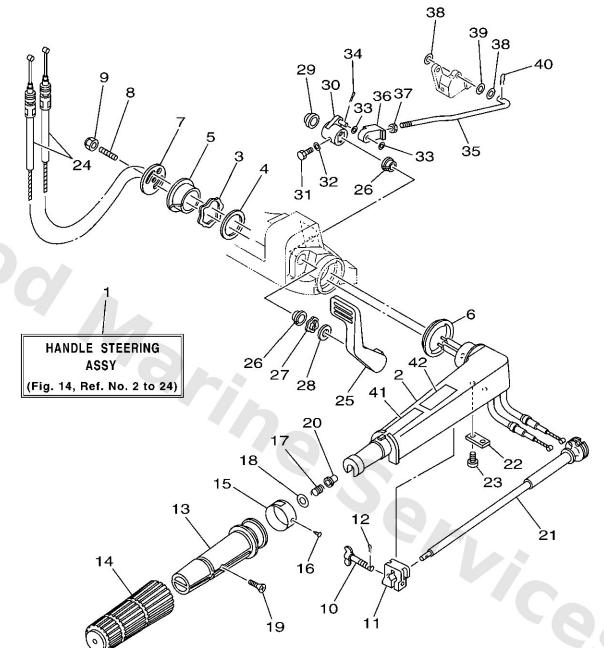


6L20010-4120

| Ref | Part | |
|-----|---|-------------------------|
| 16 | 6828183410 Ring | Buy now |
| 17 | 9701308025 Bolt (682) | Buy now |
| 18 | 9290308600 Washer, plain (663) | Buy now |

D2

Steering

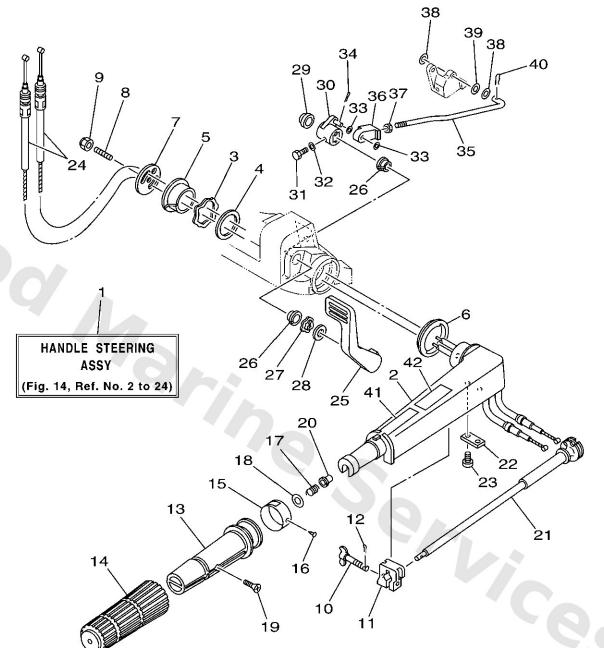


6L23100-C140

D5

| Ref | Part | |
|-----|--|-------------------------|
| 1 | 6L2W0084114D Handle steering assembly | Buy now |
| 2 | 6G142111124D Handle, steering | Buy now |
| 3 | 9020636M21 Washer, wave(63v) | Buy now |
| 4 | 9020236M55 Washer, plate(63v) | Buy now |
| 5 | 9038633M96 Bushing(63v) | Buy now |
| 6 | 9038634M97 Bushing(63v) | Buy now |
| 7 | 6G14213102 Cover, handle steering | Buy now |
| 8 | 9011608016 Bolt, stud | Buy now |
| 9 | 9018508057 Nut, nylon (6j8) | Buy now |
| 10 | 6G14212501 Bolt, friction adjusting | Buy now |
| 11 | 6G14212600 Piece, friction | Buy now |
| 12 | 9149016010 Pin, cotter | Buy now |
| 13 | 6644211900 Grip, steering handle | Buy now |
| 14 | 6F642177A0 Rubber, handle | Buy now |
| 15 | 6L24213700 Indicator, throttle | Buy now |

Steering

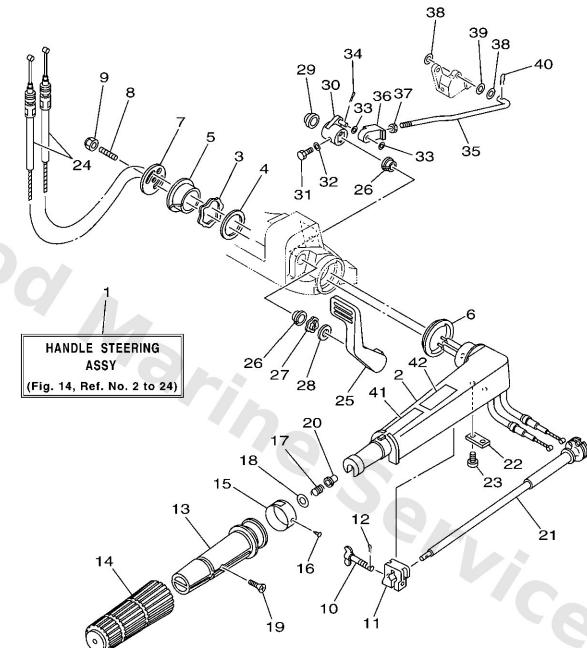


FWD
6L23100-C140

D5

| Ref | Part | |
|-----|---|-------------------------|
| 16 | 9026902M09 Rivet(6l5) | Buy now |
| 17 | 9050123215 Spring (655) | Buy now |
| 18 | 9290310600 Washer, plate | Buy now |
| 19 | 9014905M13 Screw, countersunk | Buy now |
| 20 | 9038608032 Bushing (650) | Buy now |
| 21 | 6G14213801 Lever, throttle | Buy now |
| 22 | 6E04215902 Stay | Buy now |
| 23 | 9788505012 Screw,pan head (646) | Buy now |
| 24 | 6L22630100 Throttle cable assembly | Buy now |
| 25 | 6L2441110194 Handle, gear shift | Buy now |
| 26 | 9038615M73 Bush(6l2) | Buy now |
| 27 | 9020615M18 Washer, wave(6l2) | Buy now |
| 28 | 9020215M37 Washer, plate(6l2) | Buy now |
| 29 | 9038612M72 Bush(6l2) | Buy now |
| 30 | 6L2441250094 Lever, shift rod | Buy now |

Steering

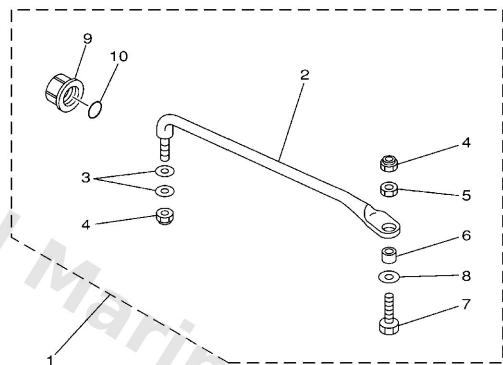


 6L23100-C140

D5

| Ref | Part | |
|-----|---|-------------------------|
| 31 | 9709506020 Bolt(7u8) | Buy now |
| 32 | 9299506600 Washer, plain (646) | Buy now |
| 33 | 9020206009 Washer plate 626427510000 | Buy now |
| 34 | 9149020010 Pin, cotter | Buy now |
| 35 | 6L24412400 Link, shift rod | Buy now |
| 36 | 6L22636300 End, cable | Buy now |
| 37 | 9538006700 Nut | Buy now |
| 38 | 9020205088 Washer, plate (666) | Buy now |
| 39 | 9020205M38 Washer, plate(6l2) | Buy now |
| 40 | 9046805M03 Clip(6j8) | Buy now |
| 41 | 6E08362741 Label, caution 7 | Buy now |
| 42 | 6E08362751 - | Buy now |

Steering Guide

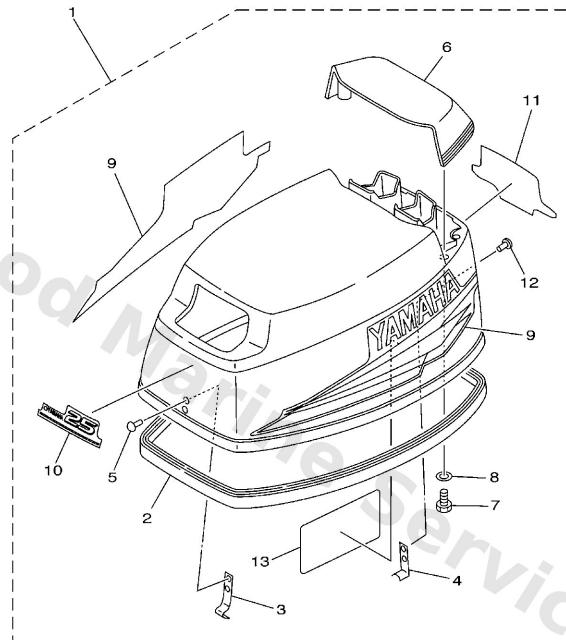


6J83100-2290

A4

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6896135002 Steering guide attachment kit AP | Buy now |
| 2 | 6896135101 Rod, steering | Buy now |
| 3 | 9020110M20 Washer, plate (663) | Buy now |
| 4 | 9018509M01 Nut, nylon (663) | Buy now |
| 5 | 9017009M03 Nut (689) | Buy now |
| 6 | 9038710M42 Coller (688) | Buy now |
| 7 | 6E56135500 Bolt | Buy now |
| 8 | 9020110M63 Washer, plate | Buy now |
| 9 | 6E54314501 Cap, clamp bracket | Buy now |
| 10 | 9321016275 O-ring | Buy now |

Top Cowling



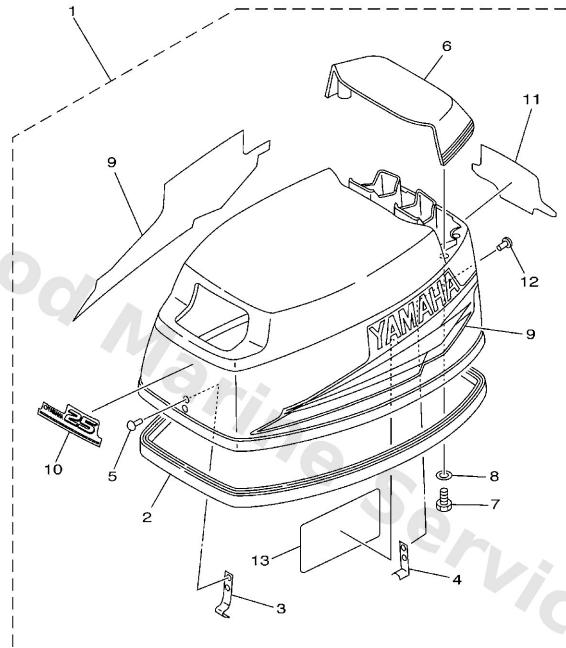
 6L21300-2010

A4

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L242610304D Top Cowling assembly | Buy now |
| 1 | 6L342610304D Top Cowling assembly | Buy now |
| 2 | 6L24261500 Seal | Buy now |
| 3 | 6G14265171 Hook | Buy now |
| 4 | 6L24264700 Holder, clamp band | Buy now |
| 5 | 9026604M00 Rivet 2 (662) | Buy now |
| 6 | 6L242613014D Molding, air duct | Buy now |
| 7 | 9709506016 Bolt, hexagon deep recess | Buy now |
| 8 | 9299506600 Washer, plain (646) | Buy now |
| 9 | 6L2W007013 Graphic Set | Buy now |
| 10 | 6L24267720 Graphic, rear | Buy now |
| 10 | 6L34267720 Graphic, front | Buy now |
| 11 | 6L24267811 Graphic, rear | Buy now |
| 11 | 6L34267811 Graphic, front | Buy now |
| 12 | 9026604M04 Rivet(6e7) | Buy now |

Top Cowling

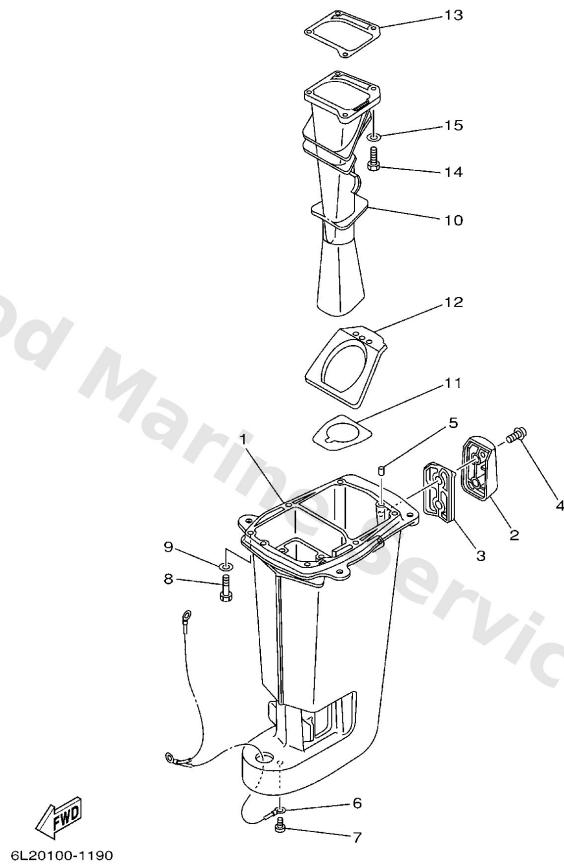
| Ref | Part | |
|-----|---------------------------------|-------------------------|
| 13 | 6L21343700 - | Buy now |



6L21300-2010

A4

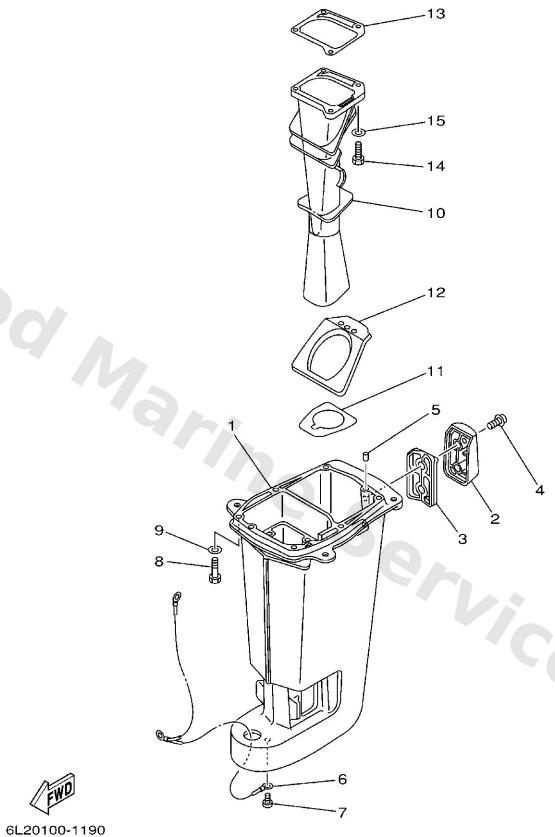
Upper Casing



F1

| Ref | Part | |
|-----|---|-------------------------|
| 1 | 6L245111024D Casing, upper S | Buy now |
| 1 | 6L245111124D Casing, upper L | Buy now |
| 2 | 6L245151014D Cover, upper casing | Buy now |
| 3 | 6L24511500 Gasket, upper casing | Buy now |
| 4 | 9015906M11 Screw, with washer(6l2) | Buy now |
| 5 | 9360412M07 Pin, dowel (688) | Buy now |
| 6 | 6L28212700 Wire, lead 2 | Buy now |
| 7 | 9015706M06 Screw, pan head(6m7) | Buy now |
| 8 | 9707508030 Bolt, hexagon (fj1) | Buy now |
| 9 | 9299508600 Washer, plain (663) | Buy now |
| 10 | 6L241131005B Manifold, ext. 1 | Buy now |
| 10 | 6L341131005B Manifold, ext. 1 | Buy now |
| 11 | 6L24113400 Gasket, exhaust manifold | Buy now |
| 12 | 6L24512301 Gasket, muffler | Buy now |
| 13 | 6L241133A2 Gasket, exhaust manifold 1 | Buy now |

Upper Casing



F1

| Ref | Part | |
|-----|---|-------------------------|
| 14 | 9709506020 Bolt(7u8) | Buy now |
| 15 | 9299506600 Washer, plain (646) | Buy now |

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.