



Yamaha 225DETO 2002

Parts Manual

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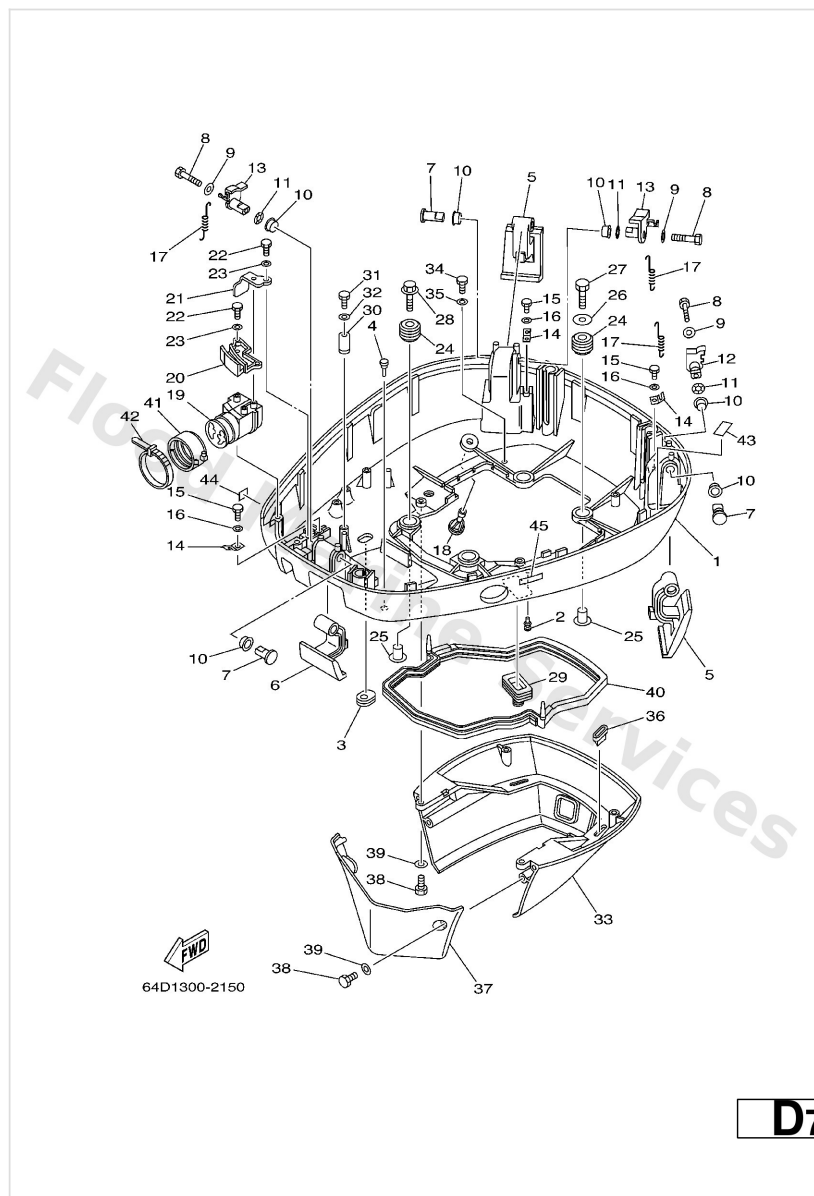
Authorised Yamaha Dealers



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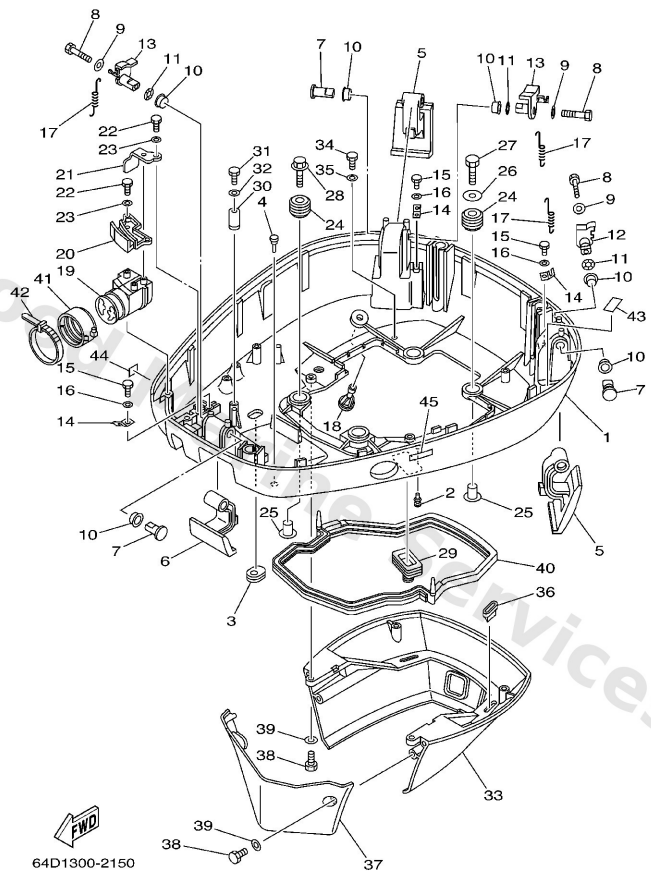
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Bottom Cowling



Ref	Part	
1	64D--42711--01--8D Cowling, bottom	Buy now
2	90480--06M19 Grommet (6e3)	Buy now
3	61A--42727--00 Grommet	Buy now
4	6H4--42748--00 Grommet	Buy now
5	64D--42815--00--4D Lever, clamp	Buy now
6	64D--42816--00--4D Lever, clamp	Buy now
7	64D--42835--00 Pin, set1	Buy now
8	97095--06040 Bolt (682)	Buy now
9	90201--06068 Washer,plate (6k8)	Buy now
10	90386--15M73 Bush(6I2)	Buy now
11	90206--15M18 Washer, wave(6I2)	Buy now
12	64D--42818--20 Lever, clamp	Buy now
13	64D--42818--30 Lever, clamp	Buy now
14	64D--43144--00 Hook, spring	Buy now
15	97090--06012 Bolt(gh1)	Buy now

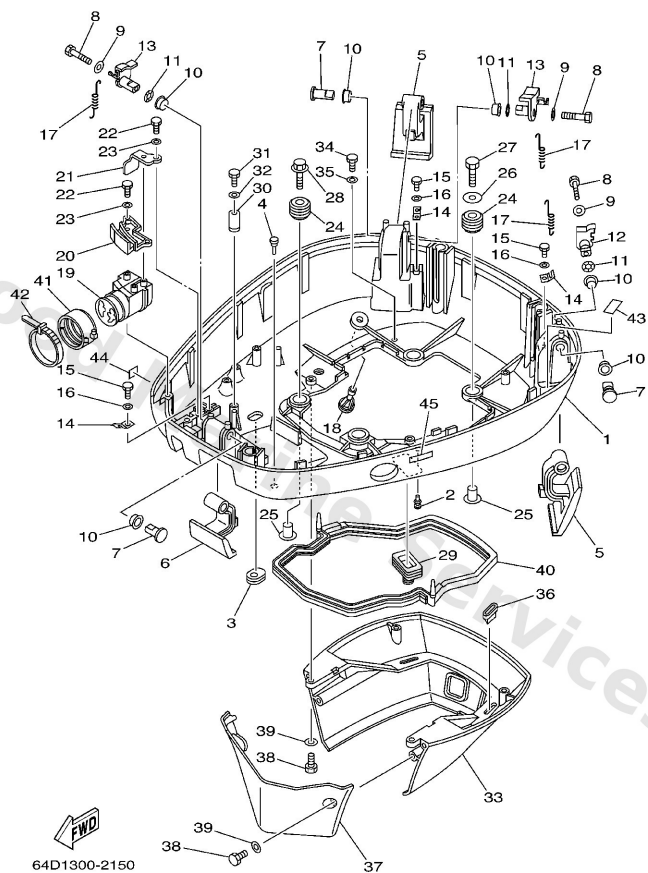
Bottom Cowling



D7

Ref	Part	
16	92990--06600 Washer, plain (646)	Buy now
17	90506--16M34 Spring, tension(64d)	Buy now
18	6E5--44391--00 Nipple, hose	Buy now
19	64D--42725--30 Grommet	Buy now
20	64D--42738--00--5B Plate, fitting	Buy now
21	64D--42738--10--5B Plate, fitting	Buy now
22	97095--06016 Bolt, hexagon deep recess	Buy now
23	92995--06600 Washer, plain (646)	Buy now
24	90480--22M15 Grommet (6e5)	Buy now
25	90387--08M37 Collar (6e5)	Buy now
26	90201--08M54 Washer, plate (6e5)	Buy now
27	97075--08035 Bolt(70w)	Buy now
28	90119--08M22 Bolt, with washer	Buy now
29	688--42726--10 Grommet	Buy now
30	6E5--82588--00 Plate	Buy now

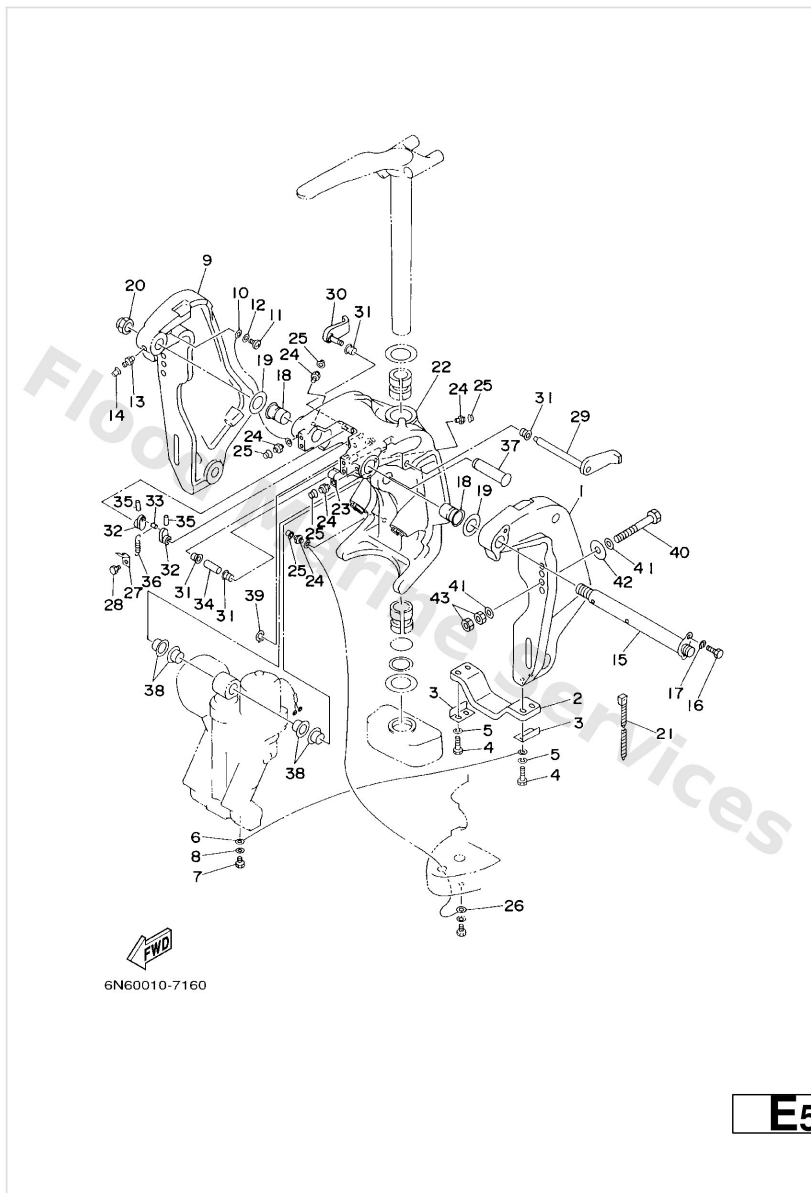
Bottom Cowling



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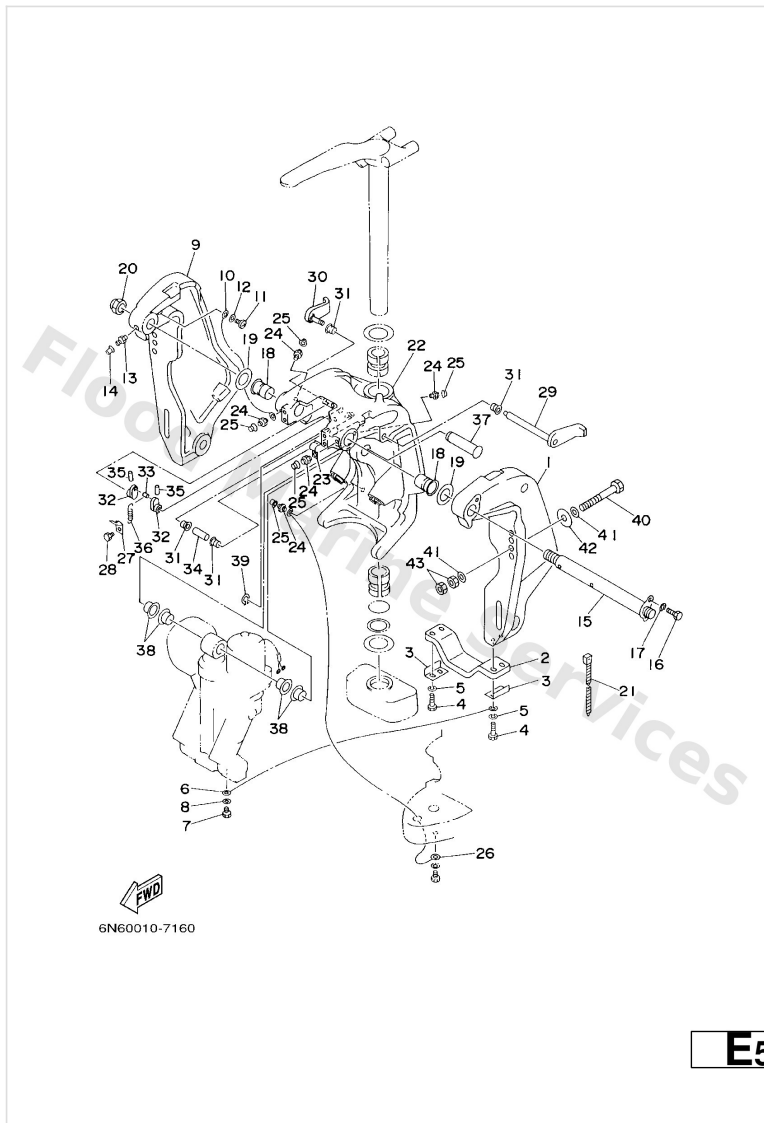
Ref	Part	
31	97095--06020 Bolt(7u8)	Buy now
33	6R3--42741--02--8D Apron	Buy now
36	64D--42717--00 Rubber Seal 2	Buy now
37	6R3--42771--01--8D Apron	Buy now
40	6E5--42716--10 Rubber seal 1	Buy now
41	68F--42753--00 Fastner	Buy now
42	90464--20258 Clamp	Buy now
43	6G5--42791--10 Mark 1	Buy now
44	6A1--28176--00 Label Caution	Buy now
45	6E3--8257H--00 Plate Mark	Buy now

Bracket 1



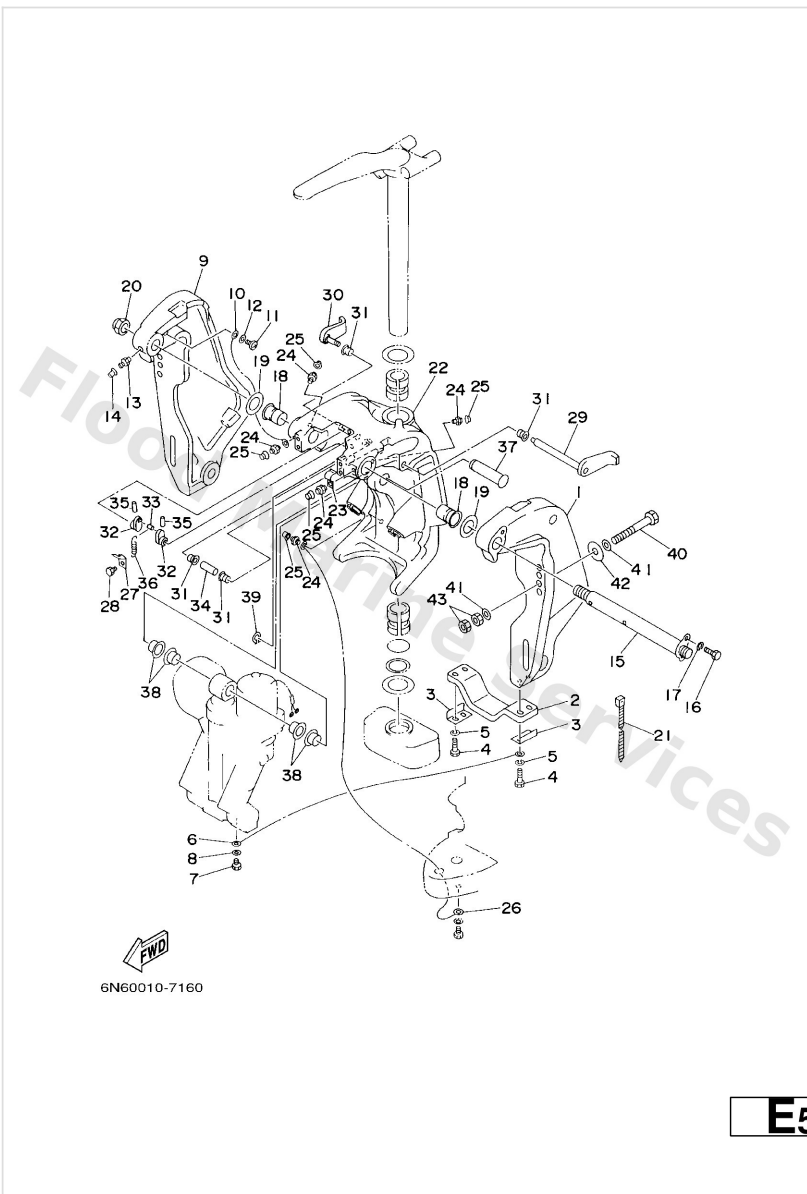
Ref	Part	
1	64E--43111--02--8D Bracket, clamp	Buy now
2	6G5--45251--02 Anode	Buy now
3	6G5--44526--00 Plate	Buy now
4	97095--06030 Bolt(jf7)	Buy now
5	92995--06100 Washer(6a1)	Buy now
6	6E5--82148--00 Wire, lead 5	Buy now
7	97095--06010 Bolt	Buy now
8	92995--06600 Washer, plain (646)	Buy now
9	64E--43112--02--8D Bracket, clamp	Buy now
11	97880--06012 Screw, pan head(62j)	Buy now
12	92990--06600 Washer, plain (646)	Buy now
13	93700--06M03 Nipple, grease(6a1)	Buy now
14	663--45119--00 Cap, grease nipple AP	Buy now
15	64E--43131--01 Bolt, clamp bracket	Buy now
16	97095--08020 Bolt, hexagon	Buy now

Bracket 1



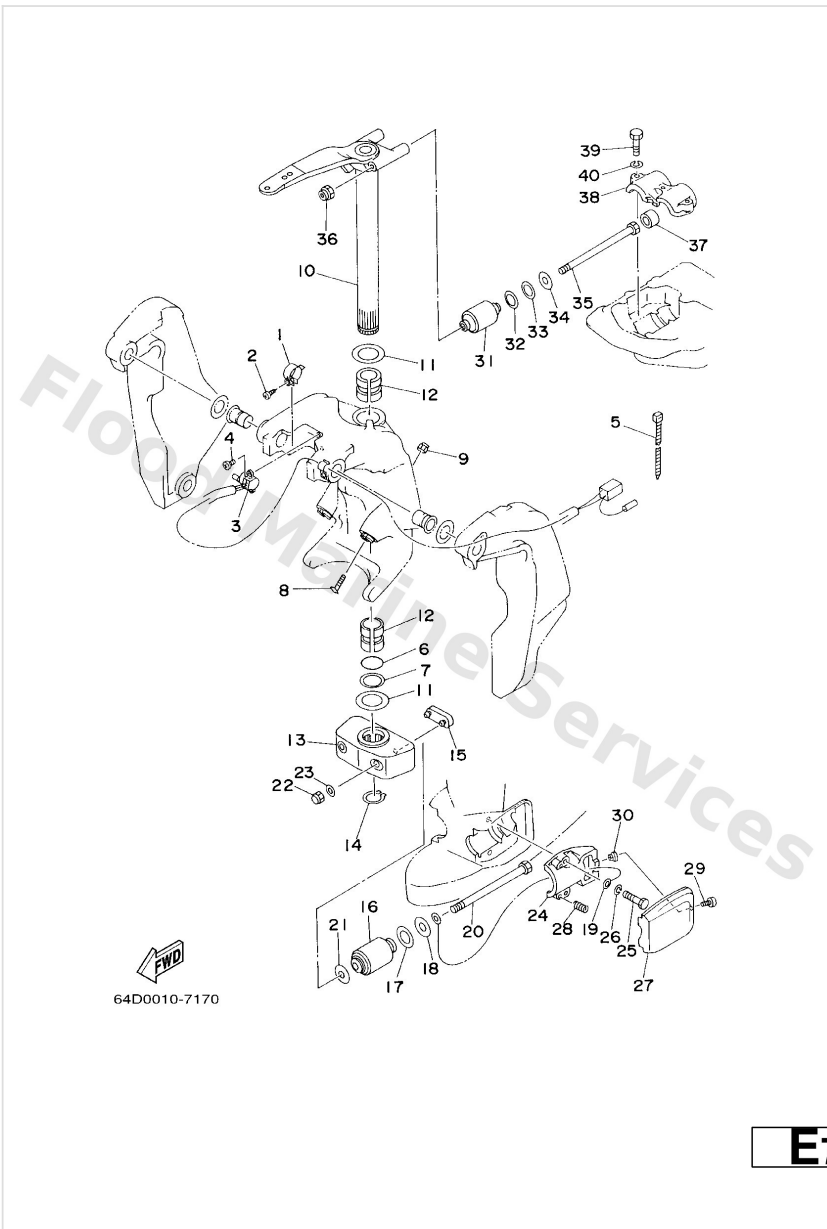
Ref	Part	
17	92995--08100 Ybs67-8 washer, spring	Buy now
18	90386--25M31 Bushing (6e5)	Buy now
19	90201--26M59 Washer, plate (6e5)	Buy now
20	90185--22M11 Nut, self-locking	Buy now
21	90465--11M10 Clamp	Buy now
22	64E--43311--10--8D Bracket, swivel L	Buy now
22	64E--43311--20--8D Bracket, swivel X	Buy now
23	90465--08M63 Clamp(61u)	Buy now
26	6E5--82147--00 Wire, lead 5 L	Buy now
26	6E5--82147--20 Wire, lead 5 X	Buy now
27	6G5--43144--00 Hook, spring	Buy now
29	6G5--43181--02 Lever, tilt stop 1	Buy now
30	6G5--43185--02 Lever, tilt stop 2	Buy now
31	90386--10M16 Bushing (688)	Buy now
32	6G5--43148--00 Collar, distance	Buy now

Bracket 1



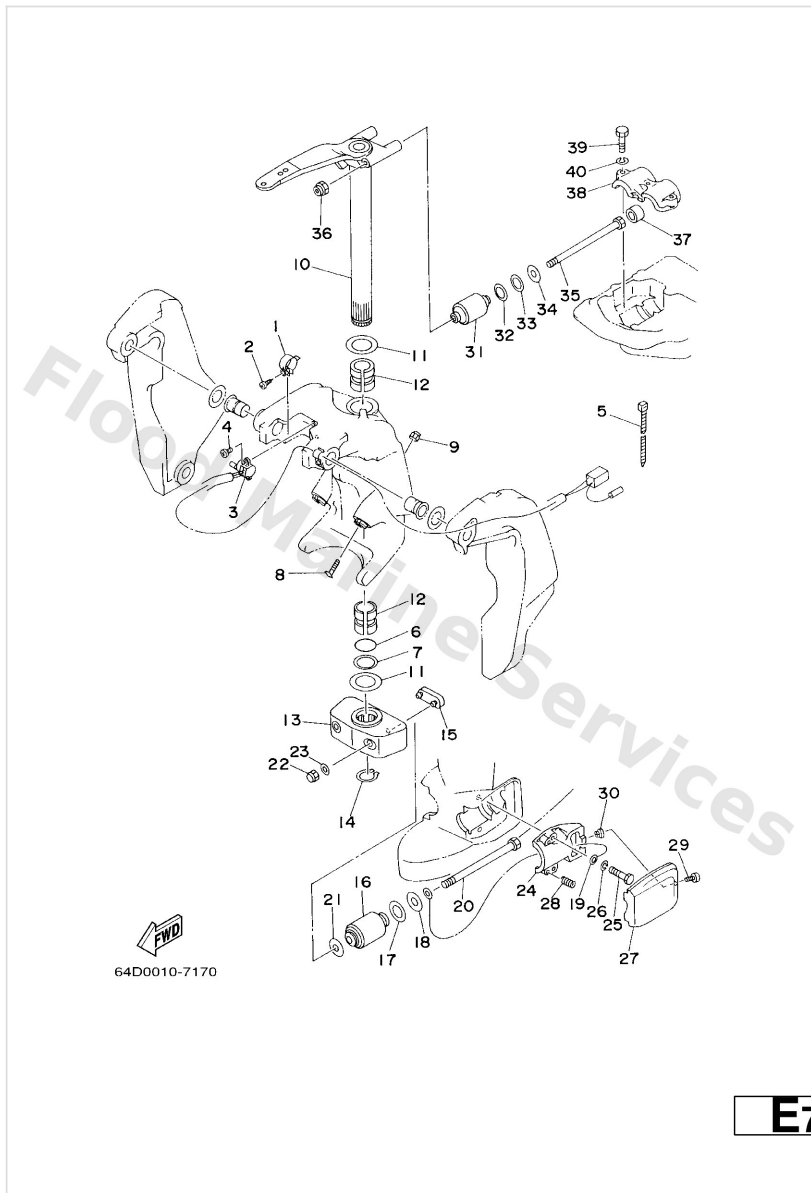
Ref	Part	
33	90249--06M19 Pin(6e5)	Buy now
34	90387--10M05 Collar(6e5)	Buy now
35	91690--30020 Pin, spring (6h4)	Buy now
36	90506--14M24 Spring, tension(6e5)	Buy now
37	64E--43126--00 Pin, upper shock mount	Buy now
38	90386--22M98 Bush(61u)	Buy now
39	93410--22M11 Circlip(61u)	Buy now
40	90101--12M03 Bolt (l:115mm)	Buy now
41	90201--13M01 Washer, plate(6e5)	Buy now
42	90201--12M05 Washer, plate(663)	Buy now
43	95380--12600 Nut (707)	Buy now

Bracket 2



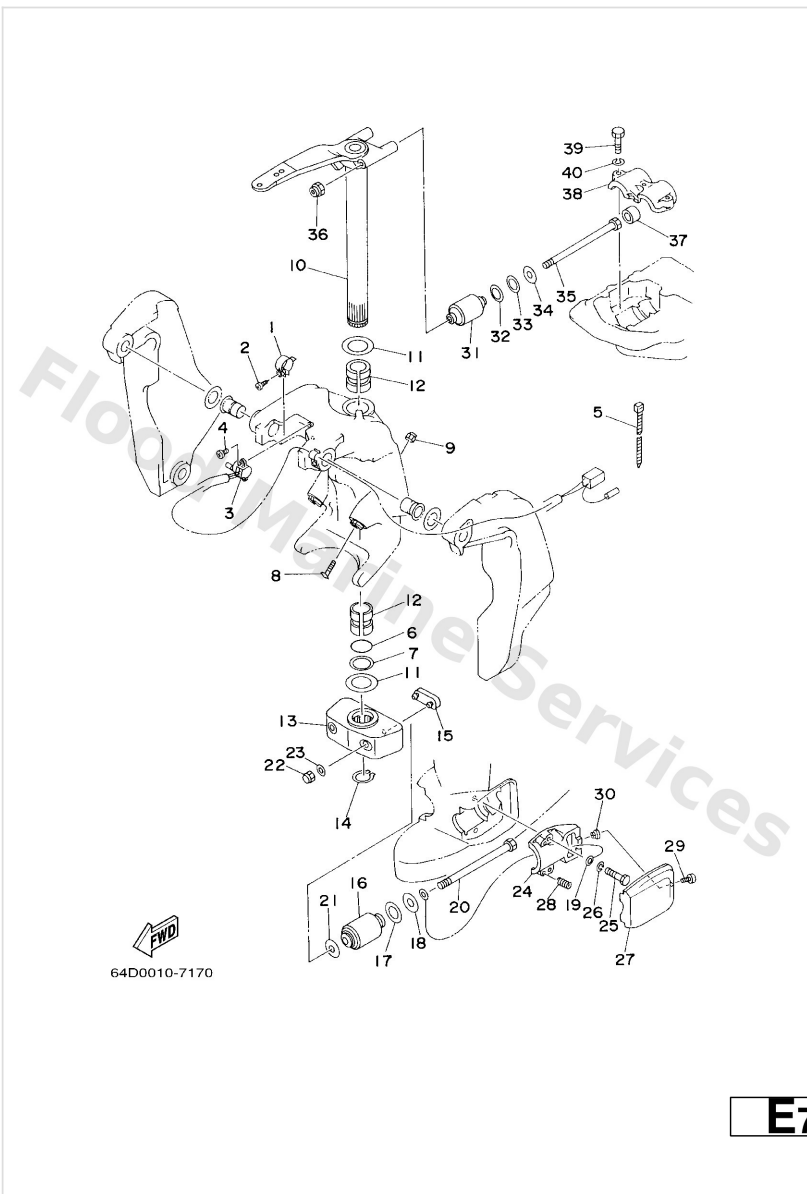
Ref	Part	
1	64E--43139--02 Cam, trim sender (with screw)	Buy now
2	97780--60525 Screw, tapping(65j)	Buy now
3	64E--83672--02 Trim sender	Buy now
4	97885--06016 Screw, pan head(6b0)	Buy now
5	90465--11M10 Clamp	Buy now
6	93210--37MH7 O-ring(61u)	Buy now
7	90202--40M47 Washer, plate(61a)	Buy now
8	61A--43376--00 Bolt, thrust receiver	Buy now
9	95780--10300 Nut, nylon (6e5)	Buy now
10	6E5--42510--A1--8D Steering bracket assembly L	Buy now
10	6E5--42510--B1--8D Steering bracket assembly X	Buy now
11	90201--38M60 Washer, plate (6e5)	Buy now
12	90386--38M32 Bush(6e5)	Buy now
13	6G5--44551--01--8D Housing, lower mount rubber	Buy now
14	93410--37M04 Circlip (6e5)	Buy now

Bracket 2



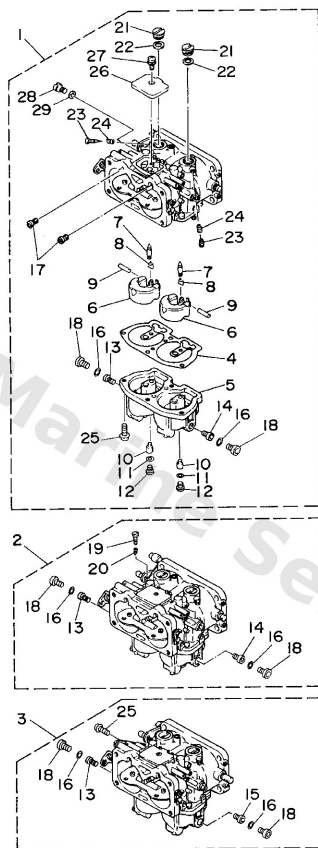
Ref	Part	
15	6E5--44575--00 Damper, lower mount rubber	Buy now
16	6G5--44555--00--94 Mount damper, lower side	Buy now
17	90202--32M19 Washer, plate (6e5)	Buy now
18	90201--16M55 Washer, plate (6e5)	Buy now
19	6E5--82149--00 Wire, lead 3	Buy now
20	90109--14M34 Bolt(6e5)	Buy now
21	90201--15M58 Washer, plate (6e5)	Buy now
22	95380--14800 Nut, crown (6e5)	Buy now
23	92995--14600 Washer (6e5)	Buy now
24	6E5--44552--01--94 Housing, lower mount rubber	Buy now
25	97095--10045 Bolt(64d)	Buy now
26	92995--10100 Ybs67-10 washer, spring	Buy now
27	6E5--44553--01--8D Cover, lower mount	Buy now
28	90501--16M28 Spring (6e5)	Buy now
30	90179--06066 Nut(663)	Buy now

Bracket 2



Ref	Part	
31	6G5--44514--00--94 Mount damper, upper side	Buy now
32	90201--26M57 Washer, plate (6e5)	Buy now
33	90202--26M18 Washer, plate (6e5)	Buy now
34	90201--14M56 Washer, plate (6e5)	Buy now
35	90109--12M37 Bolt	Buy now
36	90185--12M12 Nut, self-locking(6e5)	Buy now
37	663--44575--00 Damper, lower mount rubber	Buy now
38	6E5--44511--00--5B Cover, upper mount	Buy now

Carburetor

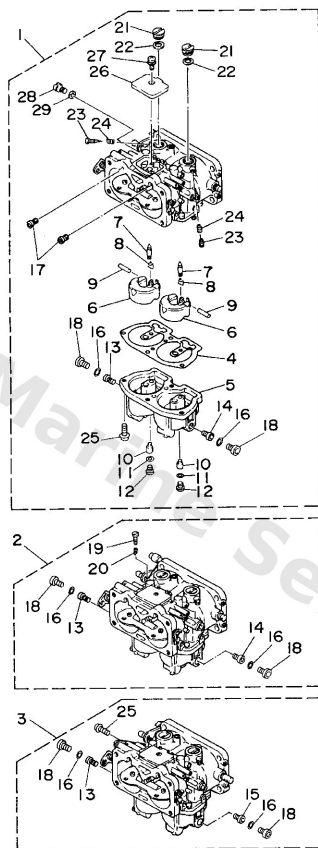


64F0010-6060

B5

Ref	Part	
1	64F1430101 Carburetor assembly 1	Buy now
2	64F1430201 Carburetor assembly 2	Buy now
3	64F1430301 Carburetor assembly 3	Buy now
4	64D--14384--01 Gasket, float chamber	Buy now
5	64D--14381--00 Body, float chamber	Buy now
6	6E5--14385--02 Float	Buy now
7	6E5--14546--00 Valve, needle	Buy now
8	6E5--14159--00 Clip	Buy now
9	6E5--14386--02 Pin, float	Buy now
10	64D1492F40 Jet, air slow	Buy now
11	61U--14959--00 Gasket	Buy now
12	64D--14394--00 Valve, drain	Buy now
13	64D--1492E--75 Jet, main	Buy now
14	64D--1492E--77 Jet, main	Buy now
15	64D--1492E--79 Jet, main	Buy now

Carburetor

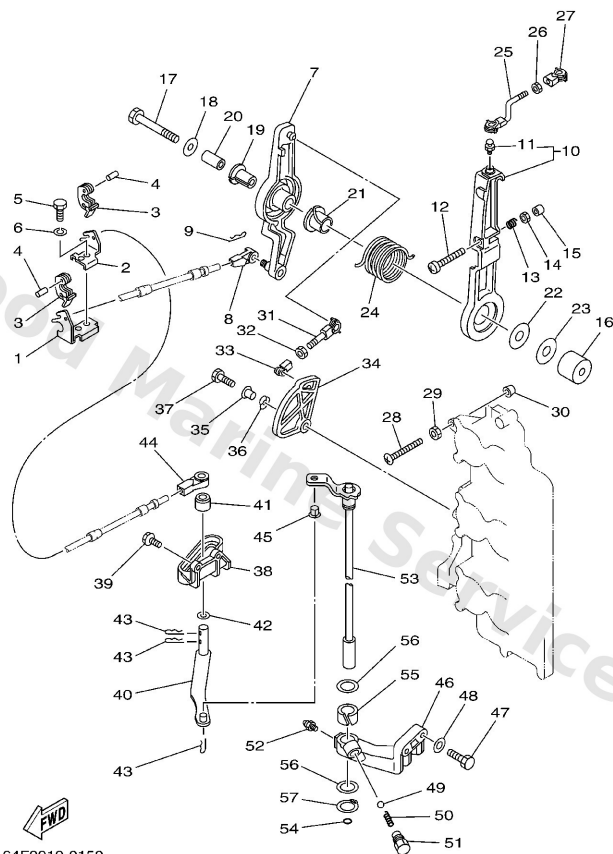


64F0010-6060

B5

Ref	Part	
16	6E5--14398--01 Gasket	Buy now
17	61A--1492H--12 Jet, slow air (#60)	Buy now
18	61A--14383--01 Screw, drain	Buy now
19	6E5--14321--00 Screw, throttle #2	Buy now
20	6J8--14334--00 Spring, throttle #2	Buy now
21	6E5--14328--01 Plug	Buy now
22	6E5--14979--00 Gasket	Buy now
23	6E5--14323--03 Screw, air adjusting	Buy now
24	6E5--14223--00 Spring, air adjusting	Buy now
25	97980--05116 Screw, pan head	Buy now
26	6E5--14527--01 Plate	Buy now
27	97980--05108 Screw, with washer	Buy now
28	6E5--14324--00 Screw, flat head	Buy now
29	6J8--14959--00 Gasket, drin screw	Buy now

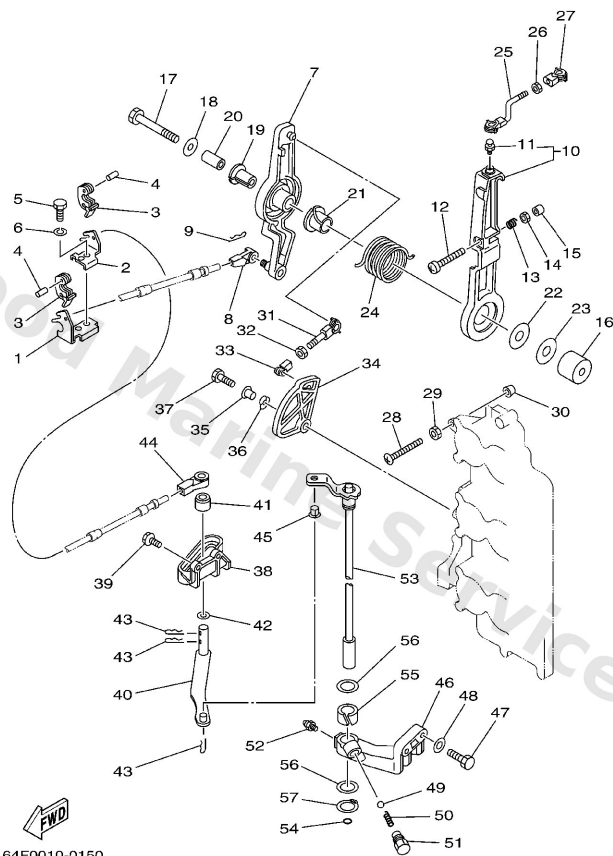
Control



E2

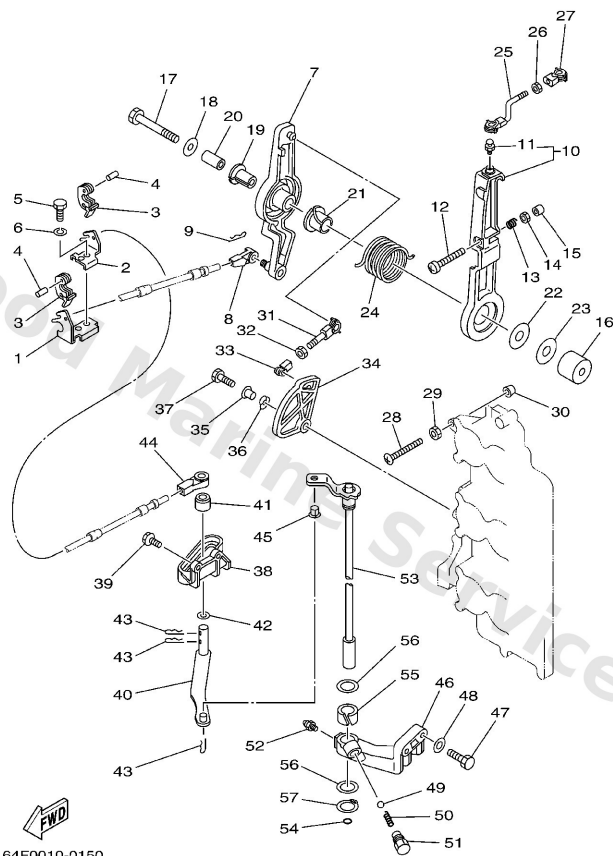
Ref	Part	
1	64D--48531--00 Bracket, remote control 1	Buy now
2	64D--48532--00 Bracket, remote control 2	Buy now
3	6E5--48538--00 Clamp, cable	Buy now
4	91690--30012 Pin, spring	Buy now
5	97095--08020 Bolt, hexagon	Buy now
6	92995--08100 Ybs67-8 washer, spring	Buy now
7	61H--41632--02--1S Lever, magneto control	Buy now
8	6E5--48344--00 Cable end, remote control	Buy now
9	90468--18008 Clip 620436610000	Buy now
10	6G5--41631--01--1S Lever, magneto control	Buy now
11	663--85518--00 Joint, ball	Buy now
12	90157--06013 Screw, pan head(697)	Buy now
13	90501--16M12 Spring, compression (688)	Buy now
14	95303--06600 Nut(661)	Buy now
15	688--44194--00 Cap	Buy now

Control



Ref	Part	
16	90387--08M17 Collar	Buy now
17	90101--08M14 Bolt(61h)	Buy now
18	90201--08M23 Washer, plate (6e5)	Buy now
19	90386--12089 Bushing(663)	Buy now
20	90387--08M16 Collar	Buy now
21	90386--22M13 Bushing (688)	Buy now
22	90202--12092 Washer, plate(663)	Buy now
23	90201--08M13 Washer plate (682)	Buy now
24	90508--29M12 Spring (6e5)	Buy now
25	6G5--41636--01 Rod, magneto control	Buy now
26	95380--05600 Nut, hexagon (663)	Buy now
27	662--41237--01 Joint, link	Buy now
28	9015706M07 Screw, Pan Head(61H)	Buy now
31	682--41237--50 Joint, link 2	Buy now
34	61H--41213--00 Cam, accel.	Buy now

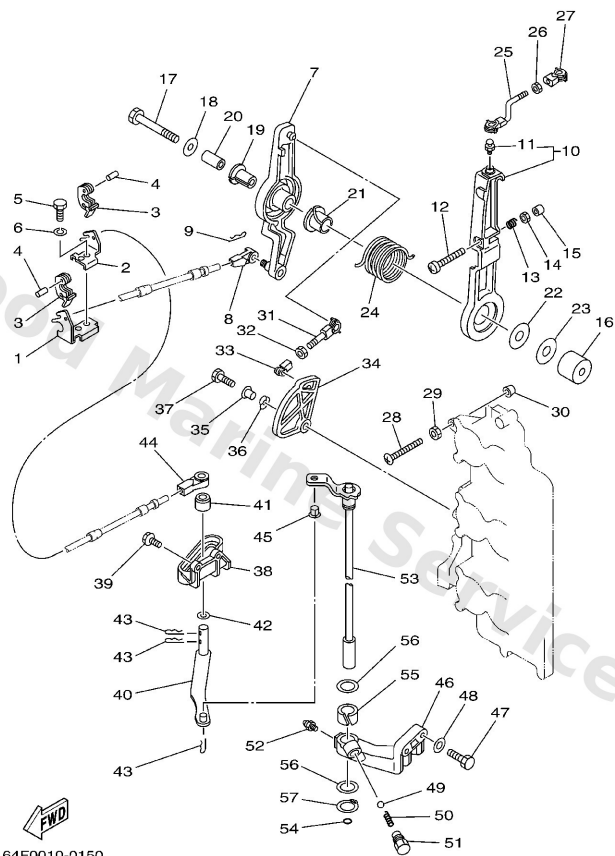
Control



E2

Ref	Part	
35	90387--06M29 Collar (6a0)	Buy now
36	90206--10M04 Washer, wave (676)	Buy now
37	97095--06025 Bolt	Buy now
38	6E5--44117--00--1S Bracket	Buy now
39	90119--06MA2 Bolt, with washer	Buy now
40	68F--44121--00 Lever, shift rod	Buy now
41	6E5--44122--00 Bushing, shift rod lever	Buy now
42	90202--08M20 Washer, plate (6e5)	Buy now
45	90386--06M12 Bushing (688)	Buy now
46	6E5--44118--01--94 Bracket 2	Buy now
47	97013--08030 Bolt	Buy now
48	92903--08600 Washer, plain (663)	Buy now
49	93501--04M02 Ball (697)	Buy now
50	90501--12082 Spring 6484411600	Buy now
51	648--42715--00 Bushing 2	Buy now

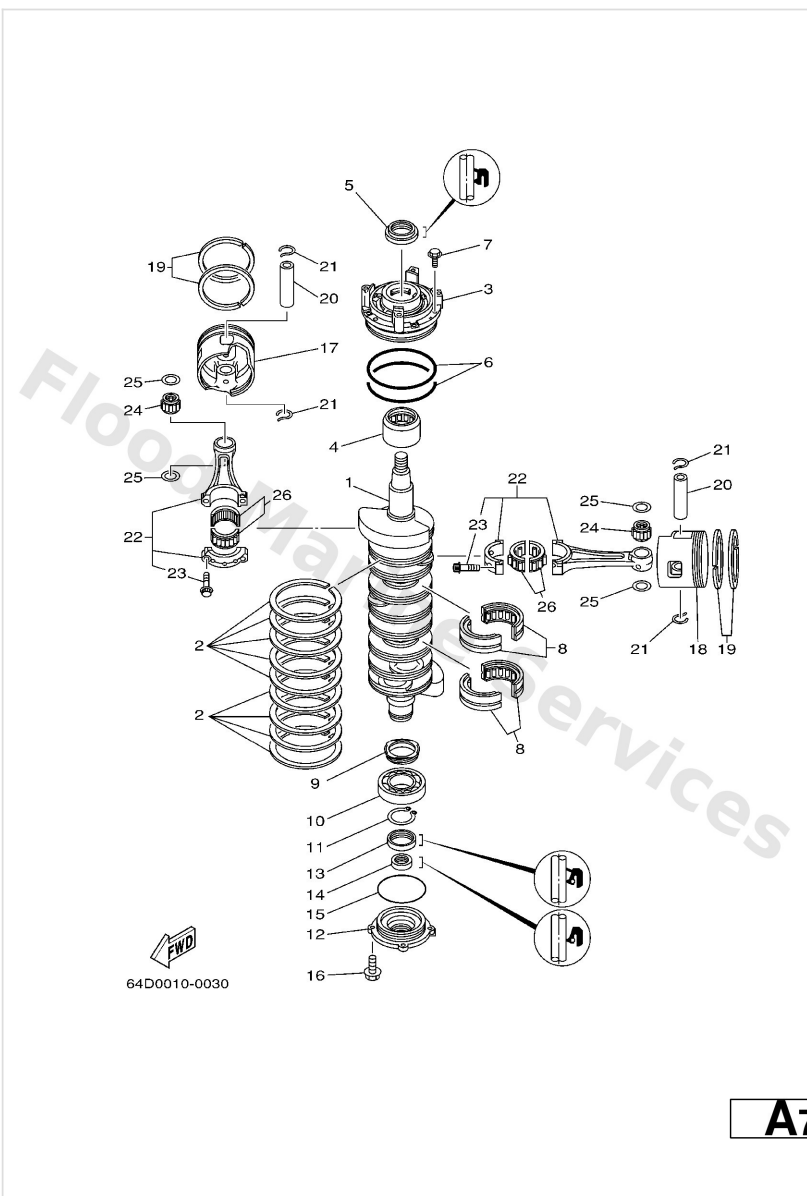
Control



E2

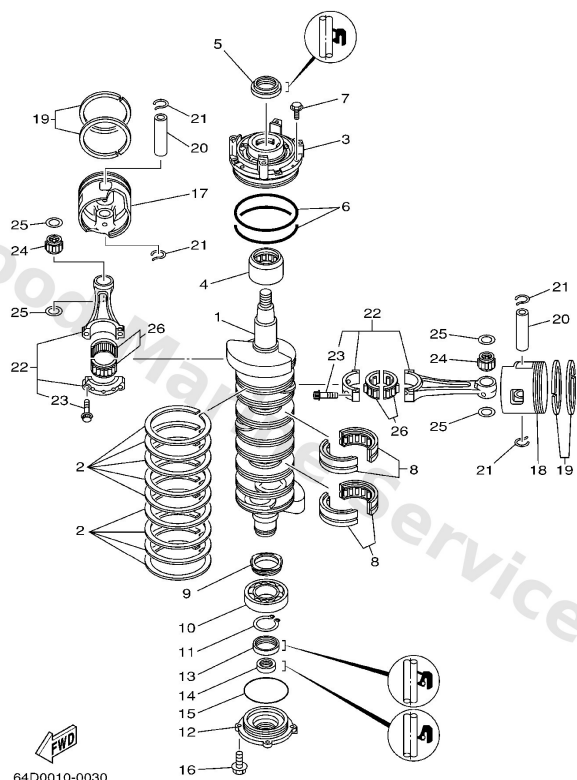
Ref	Part	
52	93700--06M03 Nipple, grease(6a1)	Buy now
53	6E5--44120--03 Handle gear shift assembly L	Buy now
53	6E5--44120--23 Handle gear shift assembly X	Buy now
54	93210--09165 O-ring	Buy now
55	90386--16M66 Bush(6e5)	Buy now
56	90202--16061 Washer, plate(663)	Buy now
57	93410--16006 Circlip	Buy now

Crankshaft. Piston



Ref	Part	
1	6G5--11411--02 Crankshaft	Buy now
2	6E5--11447--00 Seal, ring	Buy now
3	6R3--15163--00--1S Housing, bearing 1	Buy now
4	93311--940U3 Brg,cyl-cal roller 36g (6e5)	Buy now
5	93102--40M14 Oil seal(61a)	Buy now
6	93211--04001 O-ring	Buy now
7	90119--06MA2 Bolt, with washer	Buy now
8	93310--954U1 Bearing, cylindrical(64c)	Buy now
9	6R3--11536--00 Gear, drive	Buy now
10	93306--208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
11	93410--40M03 Circlip(n02)	Buy now
12	6G5--15359--00--94 Housing, oil seal	Buy now
13	93102--35M13 Oil seal (6e5)	Buy now
14	93101--22M15 Oil seal (6e5)	Buy now
15	93210--74M35 O-ring (6e5)	Buy now

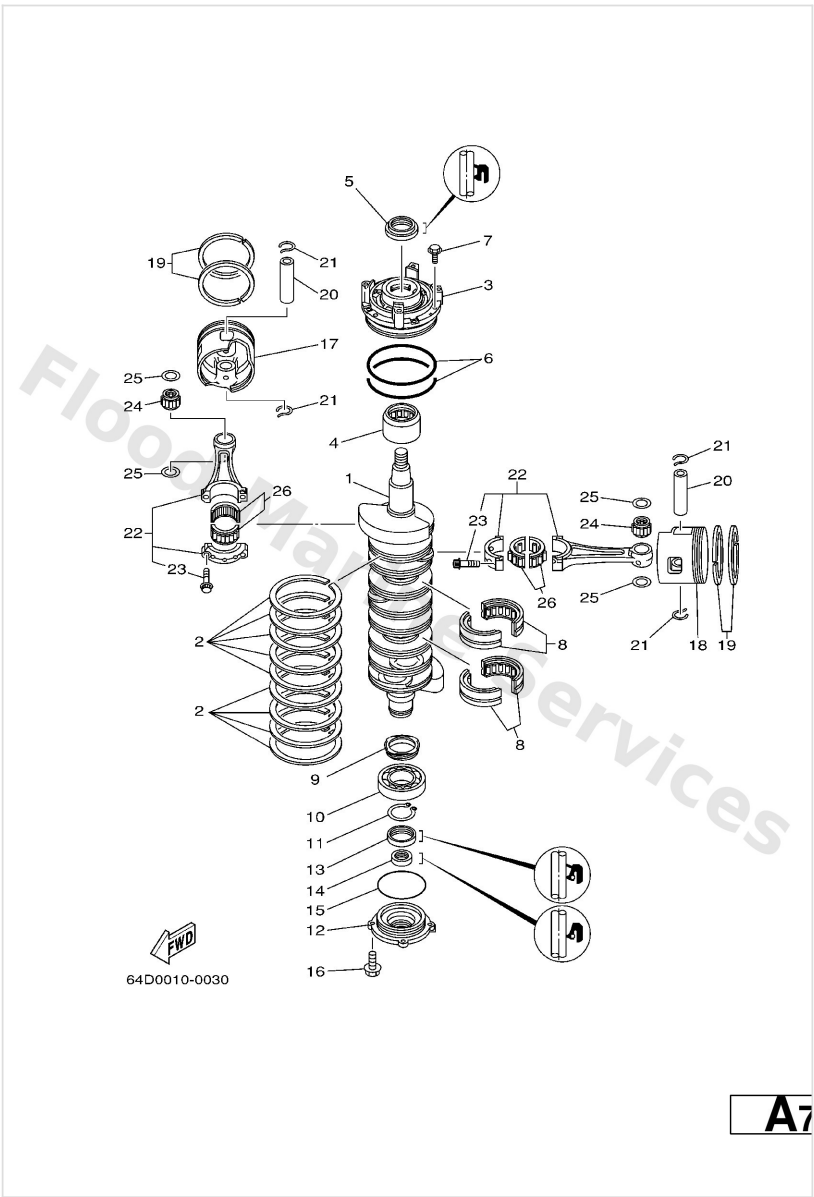
Crankshaft. Piston



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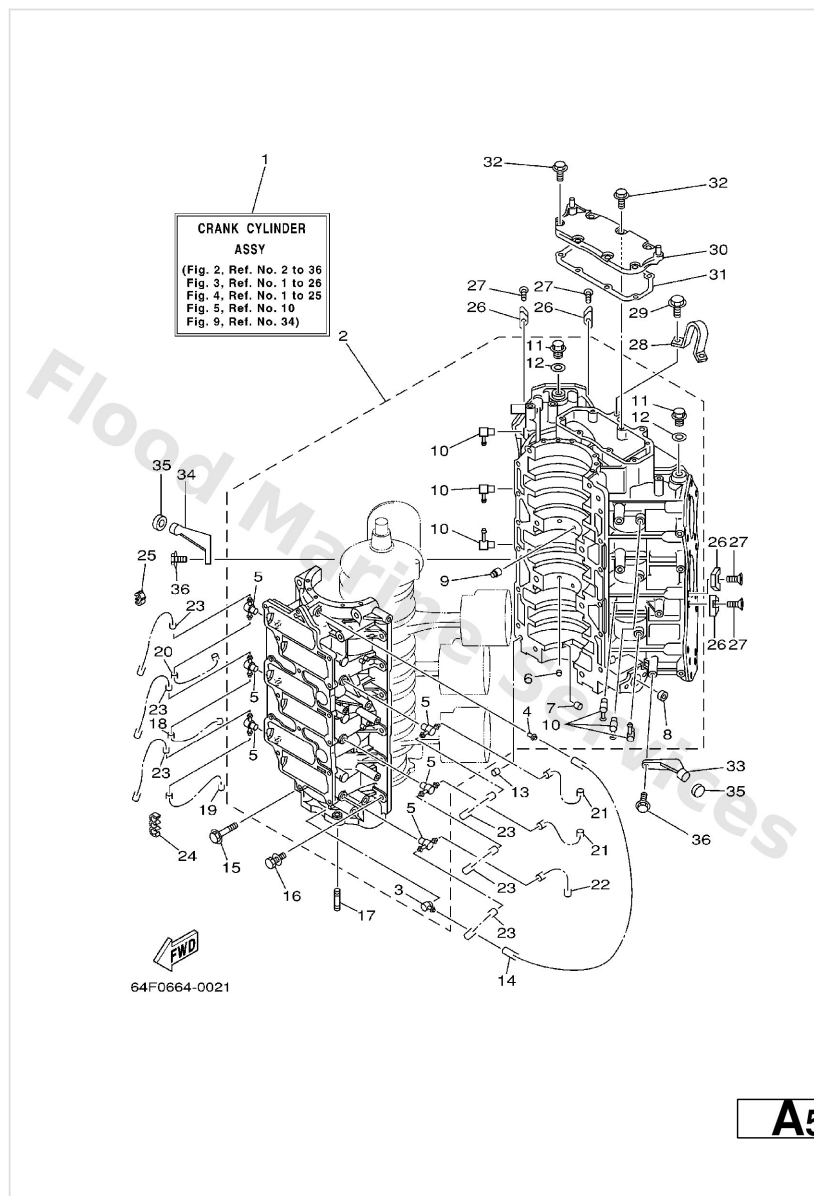
Ref	Part	
17	64D--11631--02--90 Piston (std)	Buy now
17	64D--11635--02 Piston (0.25mm o/s) AP	Buy now
17	64D--11636--02 Piston (0.50mm o/s) AP	Buy now
18	64D--11642--02--90 Piston 2 (std)	Buy now
18	64D--11645--02 Piston 2 (0.25mm o/s) AP	Buy now
18	64D--11646--02 Piston 2 (0.50mm o/s) AP	Buy now
19	64D--11603--01 Piston ring set (std)	Buy now
19	64D--11604--01 Piston ring set (0.25mm o/s) AP	Buy now
19	64D--11605--01 Piston ring set (0.50mm o/s) AP	Buy now
20	6R5--11633--10 Pin, piston	Buy now
21	6R5--11634--10 Clip, piston pin	Buy now
22	6R5--11650--10 Connecting kit	Buy now
23	90109--08022 Bolt	Buy now
24	93310--323V6 Bearing	Buy now
25	90201--23M01 Washer, plate(6g6)	Buy now

Crankshaft. Piston



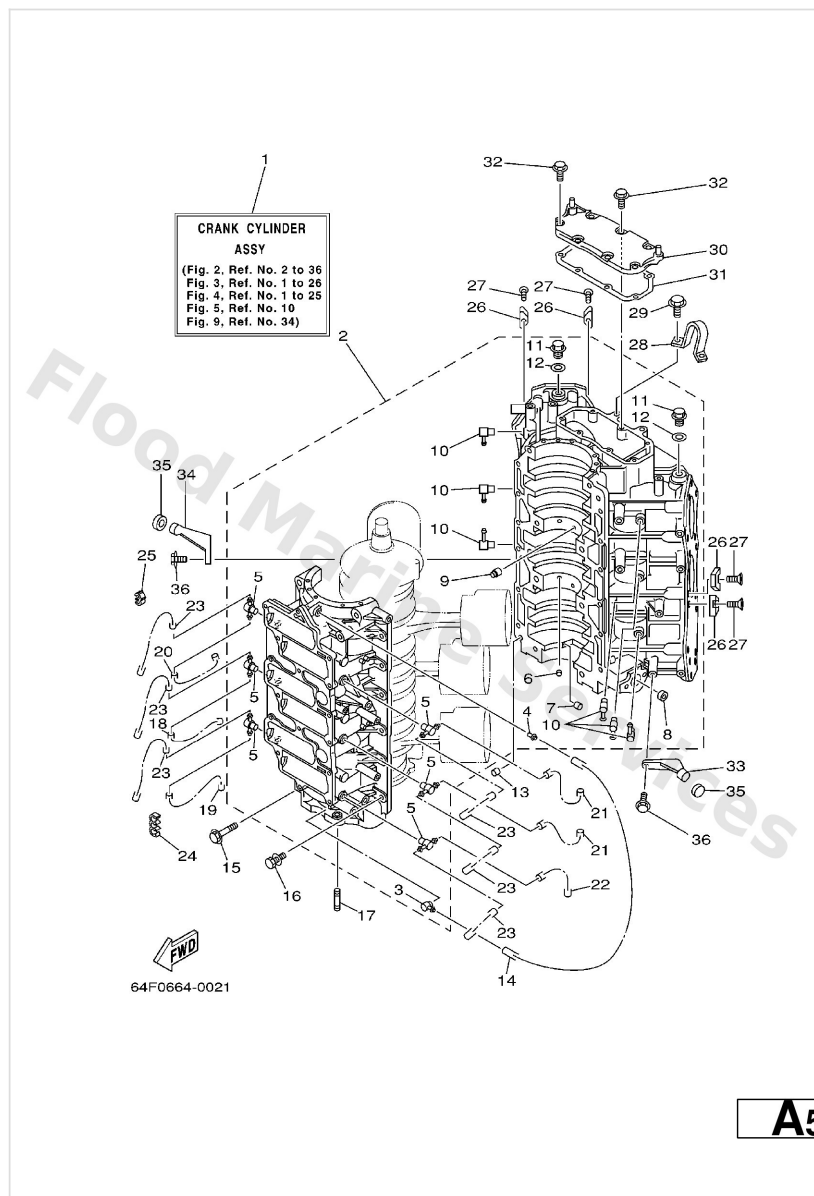
Ref	Part	
26	93310-836V2 Brg, cyl-cal roller (6e5)	Buy now

Cylinder. Crankcase 1



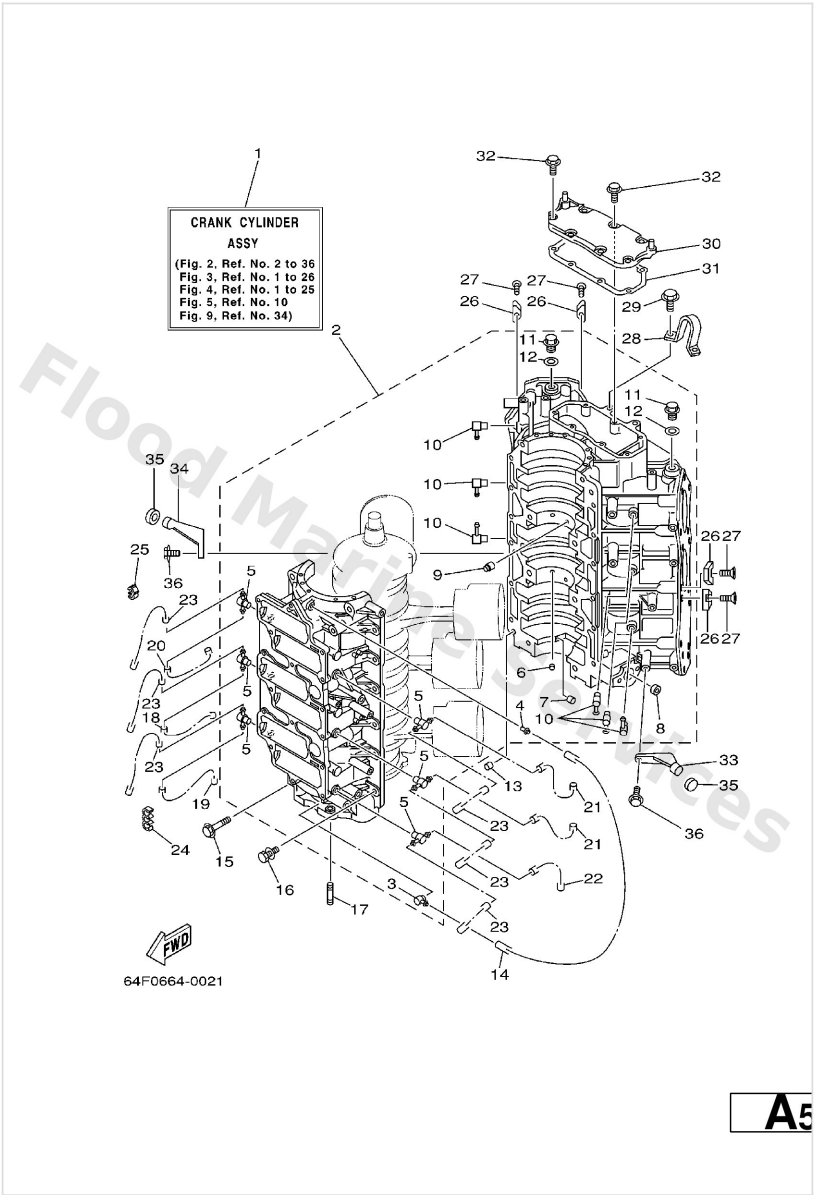
Ref	Part	
3	6E5--11372--00 Nipple, hose	Buy now
4	624--14485--00 Pipe, joint	Buy now
5	6F6--11372--00 Nipple, hose	Buy now
6	624--11379--00 Valve, check	Buy now
7	90384--06M07 Bush, bimetal formed(6r3)	Buy now
8	90384--14M09 Bush, bimetal formed(6r3)	Buy now
9	663--11518--01 Lock, bearing	Buy now
10	646--11370--00 Check valve assembly	Buy now
11	90340--14M00 Plug, straight screw(62y)	Buy now
12	90430--14115 Gasket (663)	Buy now
13	93608--12063 Pin, dowel (626)	Buy now
14	90445--07M10 Hose (L770)	Buy now
15	90105--10M20 Bolt (6e5)	Buy now
16	90119--08M94 Bolt, with washer	Buy now
17	90116--08M45 Bolt, stud (6e5)	Buy now

Cylinder. Crankcase 1



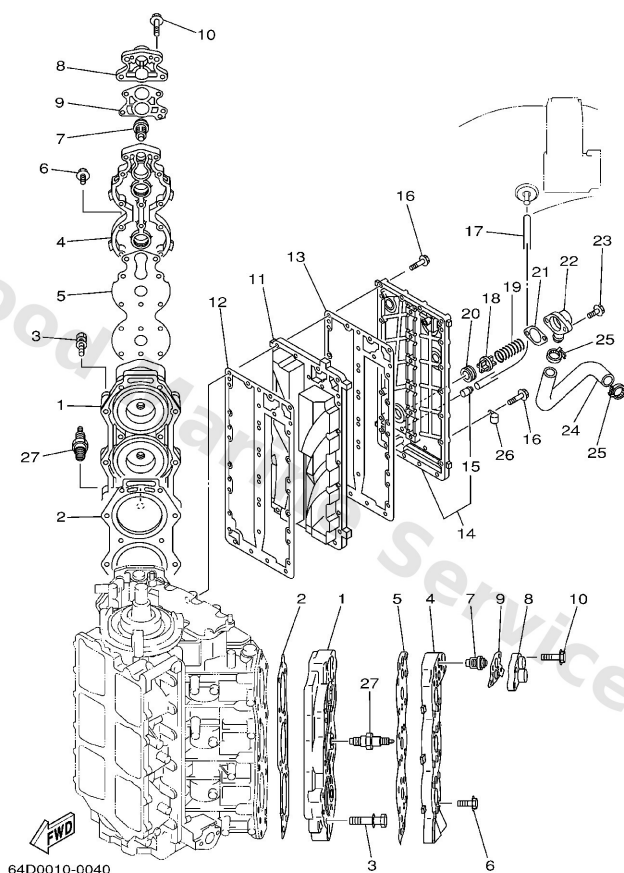
Ref	Part	
18	90445--07M11 Hose (I770)	Buy now
19	90445--07M09 Hose (I390)	Buy now
20	90445--07M12 Hose (L390)	Buy now
21	90445--07M08 Hose (I390)	Buy now
22	90445--07M90 Hose (I390)	Buy now
23	90445--07M34 Hose (L260)	Buy now
24	90464--07M05 Clamp (6g5)	Buy now
25	90464--07M20 Clamp(6h0)	Buy now
26	6E5--11325--00 Anode	Buy now
27	98780--04015 Screw, flat head(ga5)	Buy now
28	67H--11119--01 Hanger, engine	Buy now
29	90119--08MA3 Bolt, with washer	Buy now
30	6K7--11371--01--1S Cover	Buy now
31	6E5--11381--A2 Gasket 1	Buy now
32	90119--06MA2 Bolt, with washer	Buy now

Cylinder. Crankcase 1



Ref	Part	
33	6E5--42761--00--1S Stopper	Buy now
34	6E5--42762--00--1S Stopper	Buy now
35	68F--44533--00 Damper, upper mount rubber	Buy now

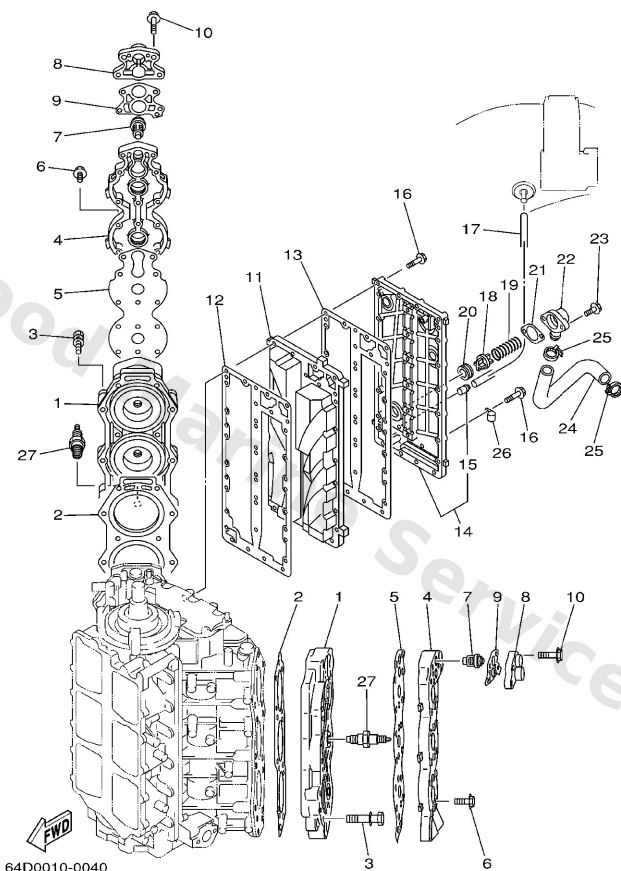
Cylinder. Crankcase 2



B2

Ref	Part	
1	64E--11111--00--1S Head, cylinder 1	Buy now
2	6G5--11181--A1 Gasket, cylinder head 1	Buy now
3	90119--08MA8 Bolt, with washer	Buy now
4	6G5--11191--00--1S Cover, cylinder head 1	Buy now
5	6G5--11193--A0 Gasket, head cover 1	Buy now
6	90119--06MA4 Bolt, with washer	Buy now
7	6E5--12411--20 Thermostat	Buy now
8	688--12413--00--1S Cover, thermostat	Buy now
9	688--12414--A1 Gasket, cover	Buy now
10	90119--06MA6 Bolt, with washer	Buy now
11	64D--41111--00--1S Inner cover, exhaust	Buy now
12	6G5--41112--A1 Gasket, exhaust inner cover	Buy now
14	6R3--41113--00--1S Outer cover, exhaust	Buy now
15	650--24378--00 Pipe, joint 2	Buy now
16	90119--06MA5 Bolt, with washer	Buy now

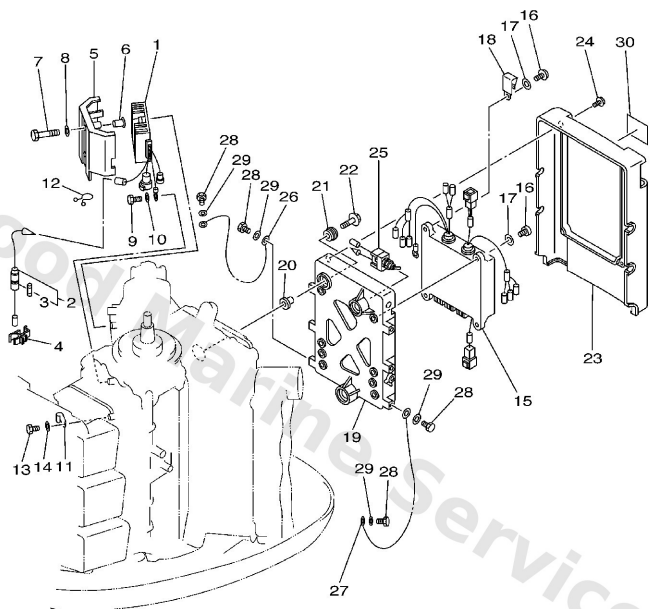
Cylinder. Crankcase 2



B2

Ref	Part	
17	90445--09097 Hose (I1500)	Buy now
18	6G5--12416--00 Valve, pressure control	Buy now
19	90501--16M11 Spring, compression (688)	Buy now
20	90480--20M05 Grommet (688)	Buy now
21	6G5--11382--A1 Gasket 2	Buy now
22	6G5--11372--00--1S Cover, bypass 2	Buy now
23	90119--06MA2 Bolt, with washer	Buy now
24	6G5--12576--00 Hose 1	Buy now
25	90465--13M18 Clamp	Buy now
26	90465--06M86 Clamp	Buy now
27	94702--00247 Plug, spark (br8hs-10)	Buy now

Electrical 1

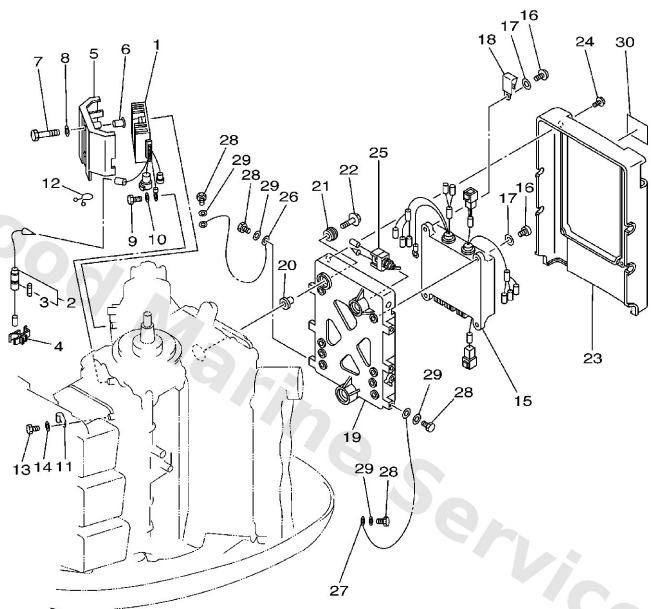


FWO
65N1300-2120

D1

Ref	Part	
1	6R3--81960--10 Rectifier & regulator assembly	Buy now
2	6R3--82150--00 Fuse holder assembly	Buy now
3	705--82151--00 Fuse (30a)	Buy now
4	6G5--82152--00 Holder, fuse	Buy now
5	64D--81942--00 Cover	Buy now
6	90387--06M66 Collar (6h4)	Buy now
7	97013--06055 Bolt(64d)	Buy now
8	92903--06600 Washer, plain (646)	Buy now
9	97095--06012 Bolt(gh1)	Buy now
10	92995--06600 Washer, plain (646)	Buy now
11	90465--06M88 Clamp	Buy now
12	90464--15M11 Clamp (3y2)	Buy now
15	64E8554001 C.d.i. unit assembly	Buy now
16	97880--06020 Screw pan head	Buy now
17	92990--06600 Washer, plain (646)	Buy now

Electrical 1

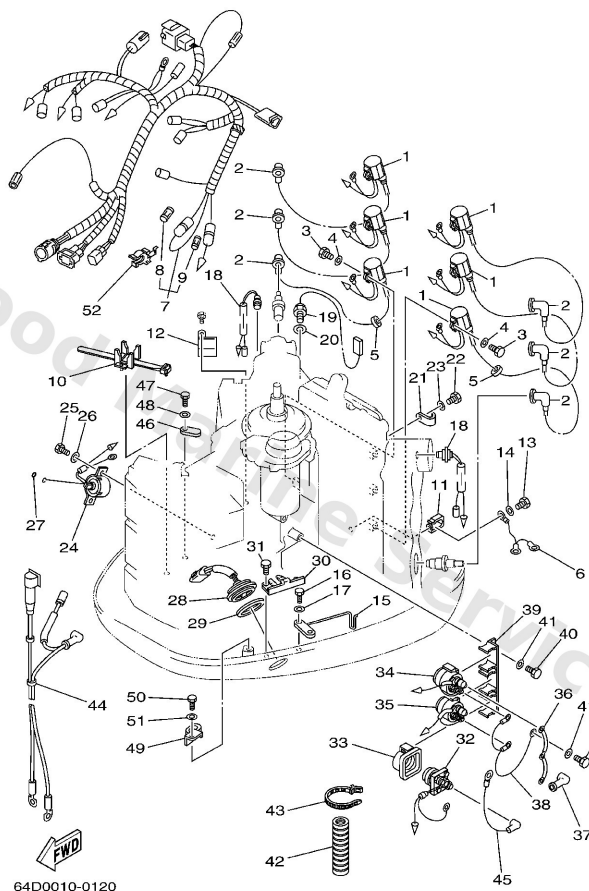



65N1300-2120

D1

Ref	Part	
18	90465--05M87 Clamp	Buy now
19	6R3--85542--03--1S Bracket	Buy now
20	90387--06M03 Collar (676)	Buy now
21	90480--09M12 Grommet (6a0)	Buy now
22	90119--06M61 Bolt, with washer	Buy now
23	64D--85537--00 Cover	Buy now
24	90159--06M11 Screw, with washer(6l2)	Buy now
25	6R3--8259E--00 Switch assembly	Buy now
26	662--82519--00 Wire, earth lead	Buy now
27	6R3--82519--00 Wire, earth lead	Buy now
30	6E5--85711--60 Mark Caution	Buy now

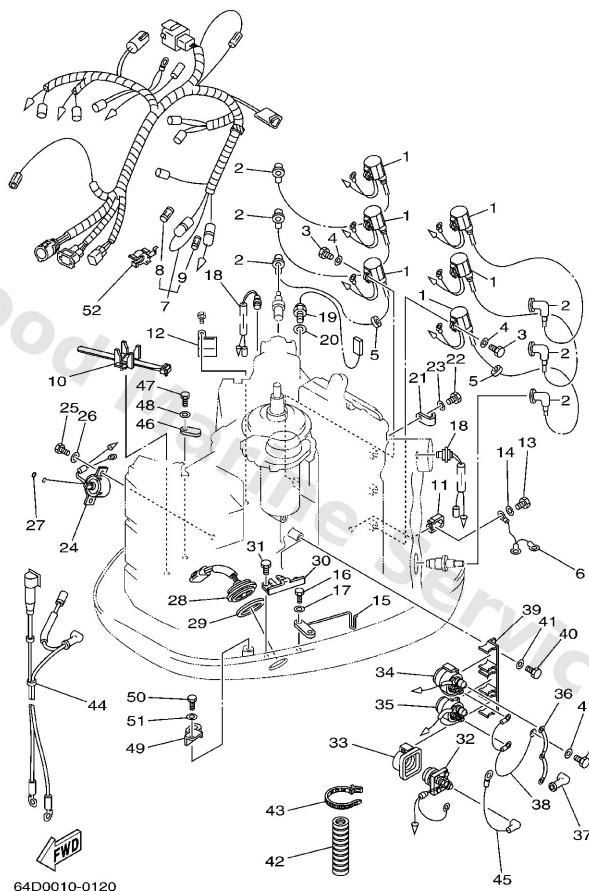
Electrical 2



D3

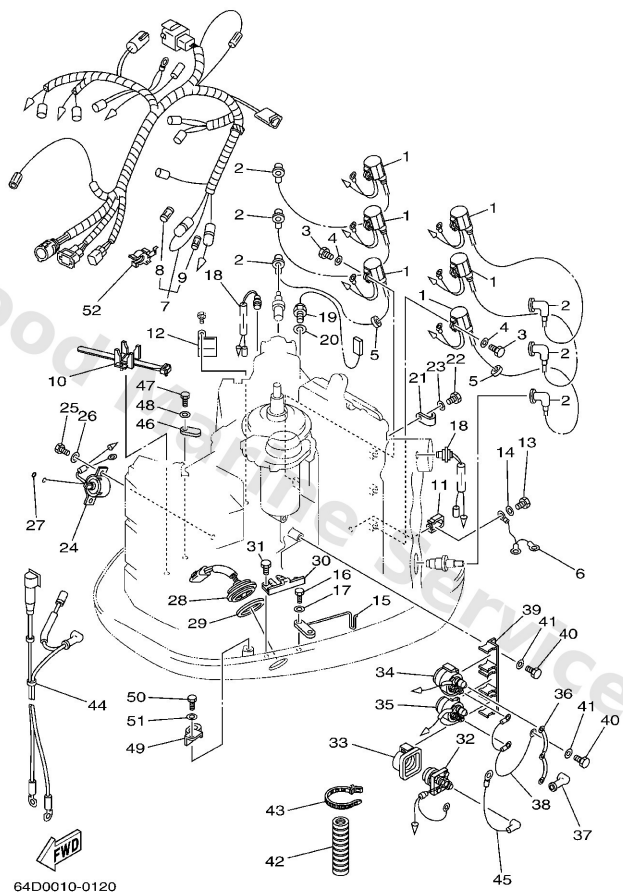
Ref	Part	
1	6R3--85570--01 Ignition coil assembly	Buy now
2	6E3--82370--21 Plug cap assembly	Buy now
3	97095--06020 Bolt(7u8)	Buy now
4	92995--06600 Washer, plain (646)	Buy now
5	90480--25161 Grommet(656)	Buy now
6	6E5--82531--10 Wire, lead	Buy now
7	64D--82590--00 Wire harness assembly	Buy now
8	663--82151--00 Fuse	Buy now
9	705--82151--00 Fuse (30a)	Buy now
10	688--82594--00 Clamp	Buy now
11	90465--05M87 Clamp	Buy now
12	90465--08M89 Clamp	Buy now
13	97095--06012 Bolt(gh1)	Buy now
15	6K7--82588--00 Plate	Buy now
18	688--82560--10 Thermo switch assembly	Buy now

Electrical 2



Ref	Part	
19	61A--85790--00 Thermosensor assembly	Buy now
20	92990--10600 Washer, plate	Buy now
21	90465--06M86 Clamp	Buy now
24	64E--86110--00 Solenoid	Buy now
25	97095--06016 Bolt, hexagon deep recess	Buy now
27	93210--03261 O-ring (663)	Buy now
28	6R3--82563--00 Trim & tilt switch assembly	Buy now
29	6E5--82587--00 Gasket	Buy now
30	6R3--83614--00 Bracket	Buy now
32	61A--81941--00 Starter relay assembly	Buy now
33	689--81952--10 Holder, starter relay	Buy now
34	6E5--81950--00 Relay assembly	Buy now
35	6E5--8195A--00 Relay assembly	Buy now
36	6G5--87149--10 Connector	Buy now
37	6G5--82119--00 Cover, lead wire	Buy now

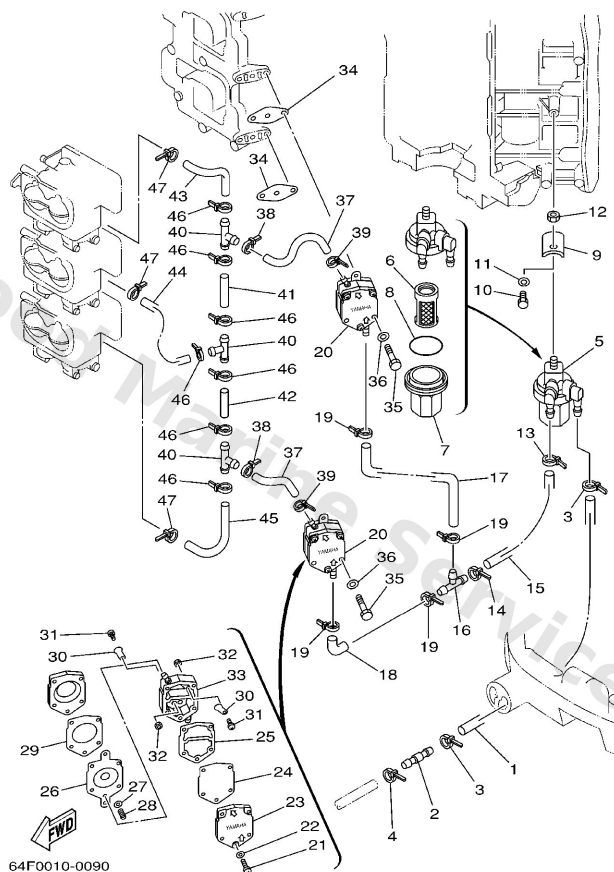
Electrical 2



D3

Ref	Part	
38	6E5--82116--00 Wire, minus lead	Buy now
39	6G5--81948--11 Bracket	Buy now
42	6E9--83557--70 Tube	Buy now
43	90465--13M18 Clamp	Buy now
44	6R3--82105--02 Battery cable	Buy now
45	6K78211700 Wire, lead	Buy now
46	6E5--82588--00 Plate	Buy now
49	90465--12M25 Clamp (6e5)	Buy now
52	6G5--82152--00 Holder, fuse	Buy now

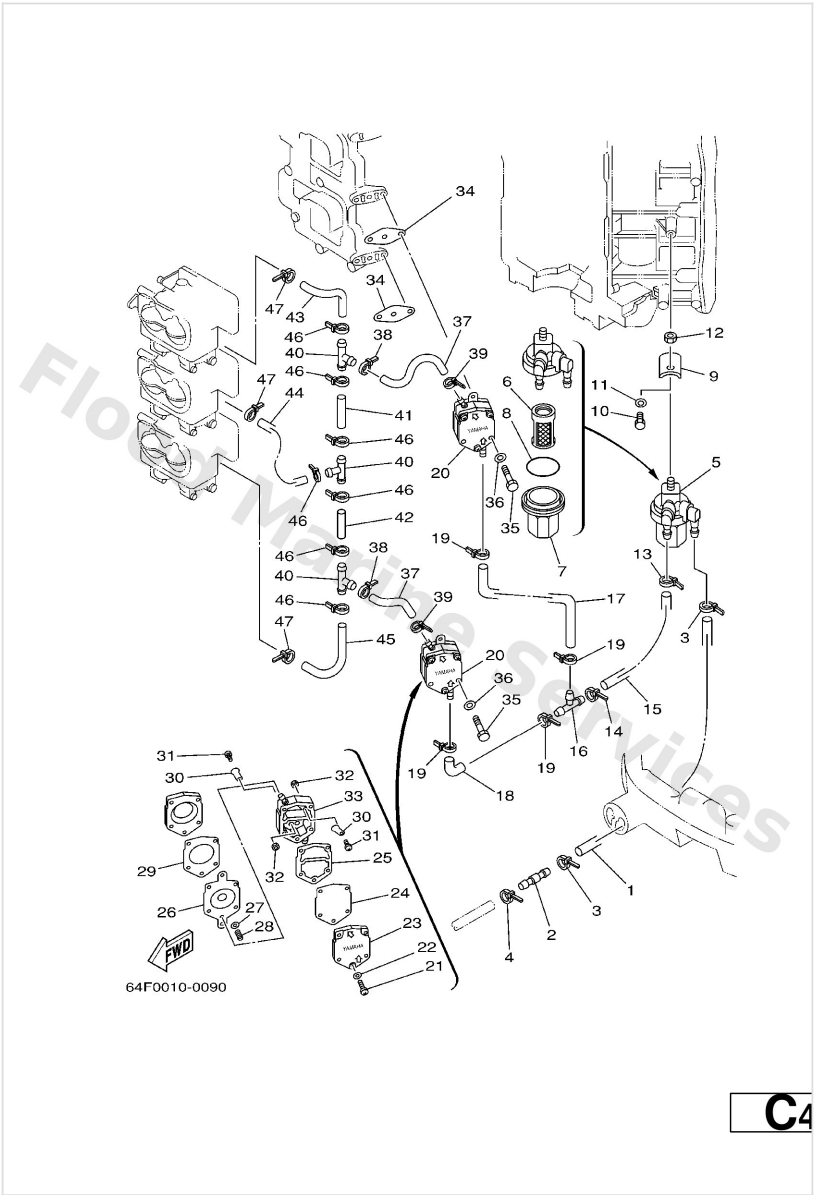
Fuel 1



C4

Ref	Part	
1	6R3--24313--20 Pipe 3	Buy now
2	6R3--24377--00 Pipe, joint 3	Buy now
3	90465--11M10 Clamp	Buy now
5	6R3--24560--00 Filter assembly	Buy now
6	61N--24563--00 Element, filter	Buy now
7	61N--24521--00 Cup, filter	Buy now
8	93210--32738 O-ring(1wg)	Buy now
9	648--24566--02 Bracket, filter	Buy now
10	97013--06014 Bolt(gj3)	Buy now
11	92903--06100 Washer(6a1)	Buy now
12	95380--08600 Nut (661)	Buy now
15	6G5--24314--00 Pipe 4	Buy now
16	6E5--24378--00 Pipe, joint 3	Buy now
17	6K7--24315--00 Pipe 5	Buy now
18	6E5--24315--00 Pipe 5	Buy now

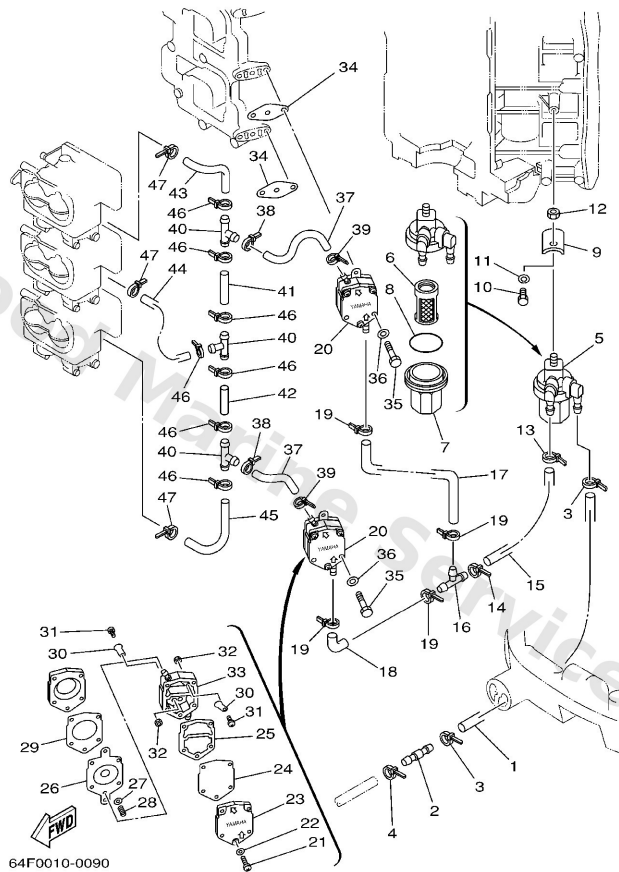
Fuel 1



C4

Ref	Part	
20	6E5--24410--03 Fuel pump assembly	Buy now
21	98503--05035 Screw, pan head (686)	Buy now
22	92903--05600 Washer, plain (646)	Buy now
23	6E5--24413--00 Body 2	Buy now
24	6E5--24471--00 Diaphragm	Buy now
25	6E5--24435--00 Gasket, body 2	Buy now
26	6E5--24411--00 Diaphragm	Buy now
27	648--24424--00 Seat,spring	Buy now
28	6E5--24423--00 Spring, diaphragm	Buy now
29	6E5--24434--02 Gasket, body	Buy now
30	6A0--24421--01 Valve, check	Buy now
31	6A0--14325--00 Screw, pan head	Buy now
32	95380--03600 Nut (6g8)	Buy now
33	6E5--24412--10 Body 1	Buy now
34	650--24431--A0 Gasket,fuel pump	Buy now

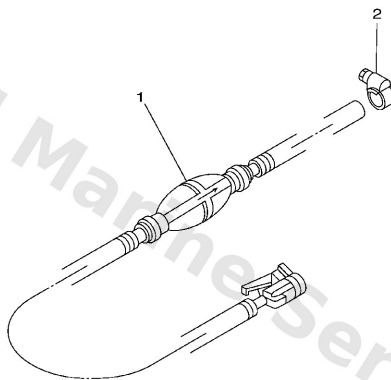
Fuel 1



C4

Ref	Part	
35	97095--06050 Bolt(jf7)	Buy now
36	92995--06600 Washer, plain (646)	Buy now
37	6G5--24316--10 Pipe 6	Buy now
41	90445--13M03 Hose (I90)	Buy now
42	90445--13M02 Hose (I90)	Buy now
43	6K7--24317--00 Pipe 7	Buy now
44	6K7--24318--00 Pipe, overflow	Buy now
45	6K7--24319--00 Pipe, oil	Buy now

Fuel 2

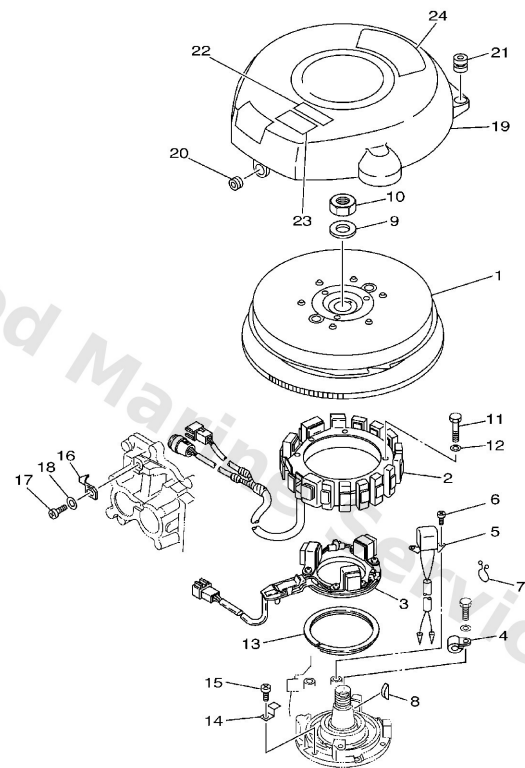


68J1100-2140

C6

Ref	Part	
1	6YK--24307--42 Fuel pipe comp. 2 AP	Buy now
2	90450--10M07 Hose, clamp AP	Buy now

Generator

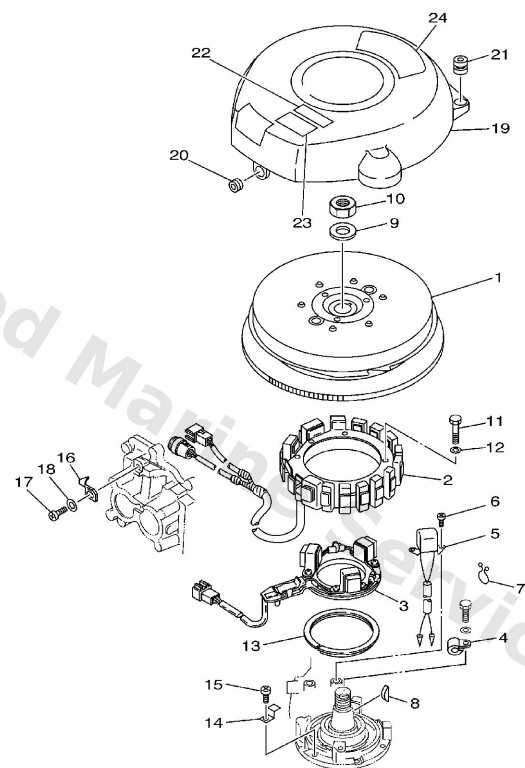


65N1300-2110

C7

Ref	Part	
1	64D--85550--02 Rotor assembly	Buy now
2	6R3--85510--00 Stator assembly	Buy now
3	64D--85580--00 Coil, pulser	Buy now
4	90465--06M86 Clamp	Buy now
5	6R5--85895--01 Crank position sender	Buy now
6	97885--05012 Screw, pan head (646)	Buy now
7	90464--15M11 Clamp (3y2)	Buy now
8	90280--05015 Key, woodruff	Buy now
9	90201--21M18 Washer, plate (663)	Buy now
10	90170--20137 Nut, hexagon(663)	Buy now
11	97013--06070 Bolt(62j)	Buy now
12	92903--06600 Washer, plain (646)	Buy now
13	688--41611--00 Retainer, magneto base 1	Buy now
14	688--41612--00 Retainer, magneto base 2	Buy now
15	97880--06018 Screw, pan head(6e5)	Buy now

Generator

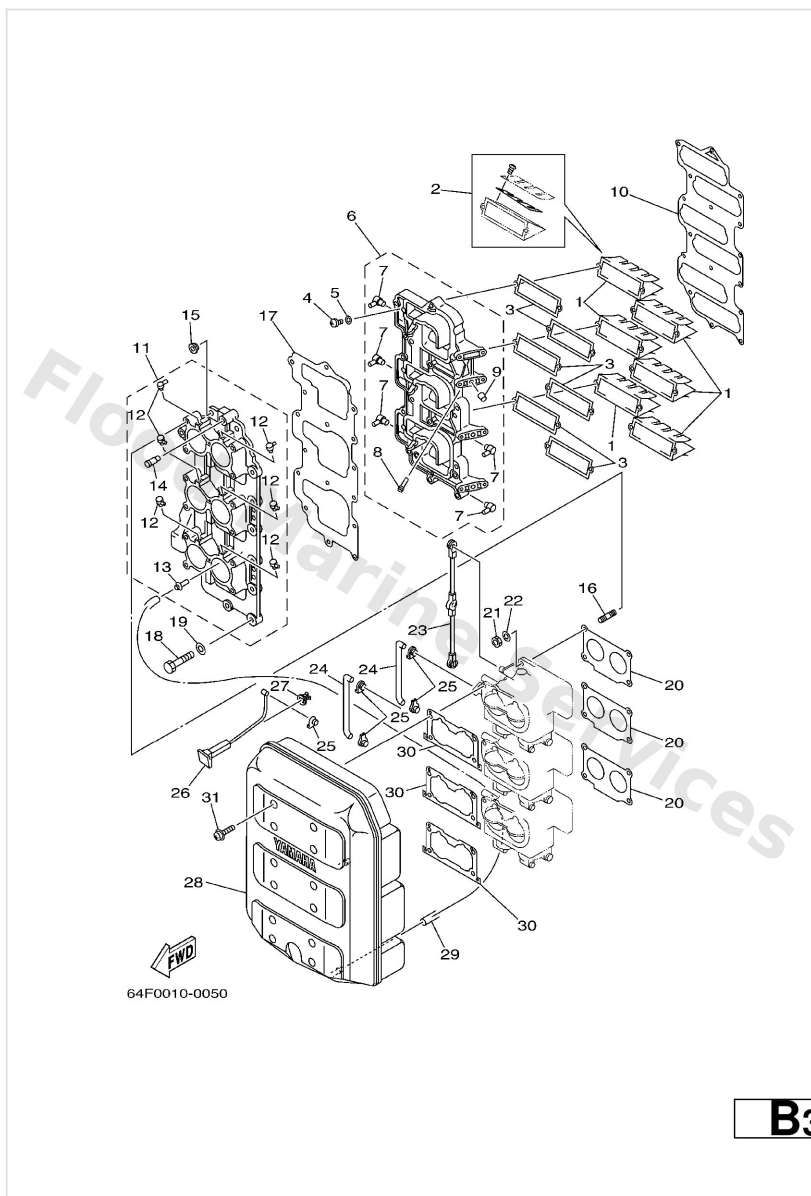


65N1300-2110

C7

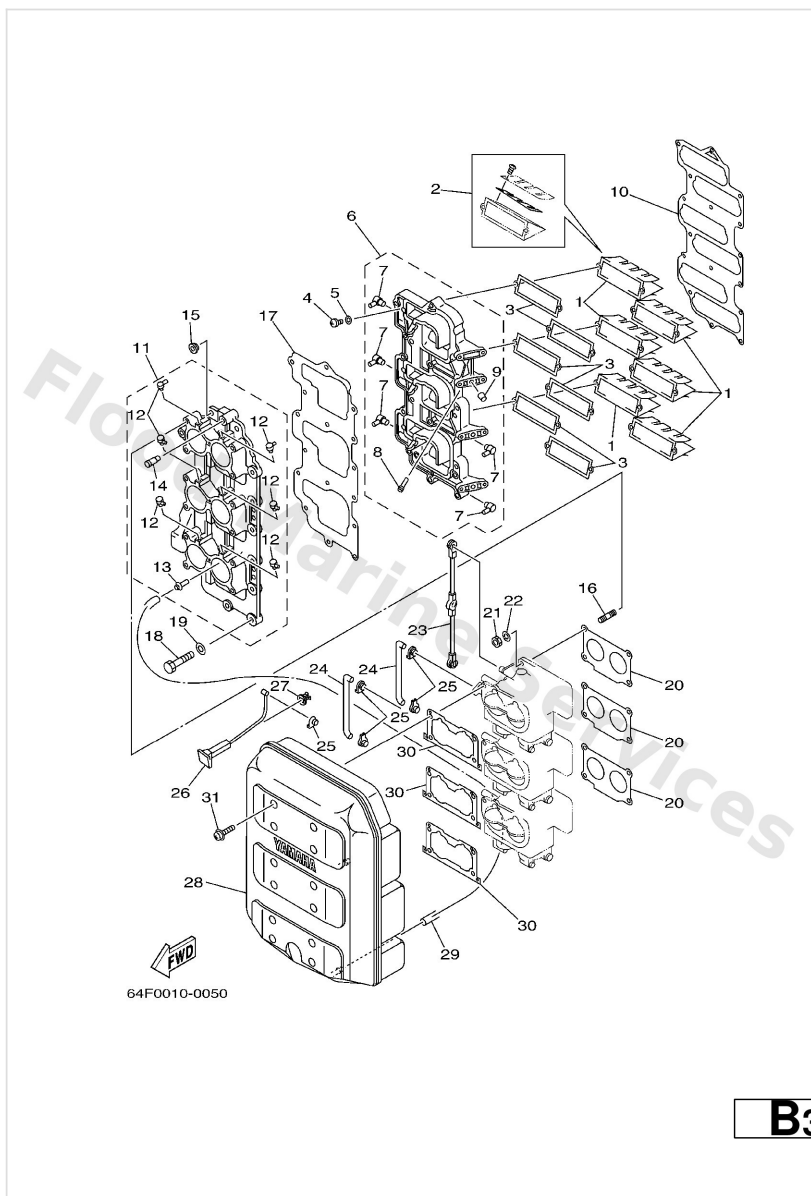
Ref	Part	
16	6E5--81332--00 Plate, timing	Buy now
17	97885--06010 Screw pan head	Buy now
18	92995--06600 Washer, plain (646)	Buy now
19	64D--81337--01 Cover, Flywheel	Buy now
20	90480--13M24 Grommet (6e9)	Buy now
21	663--82317--01 Damper, ignition coil	Buy now
22	6A1--83625--51 Mark 5	Buy now
23	6A1--83625--41 Mark 5	Buy now
24	64E--14488--00 Label, caution	Buy now

Intake



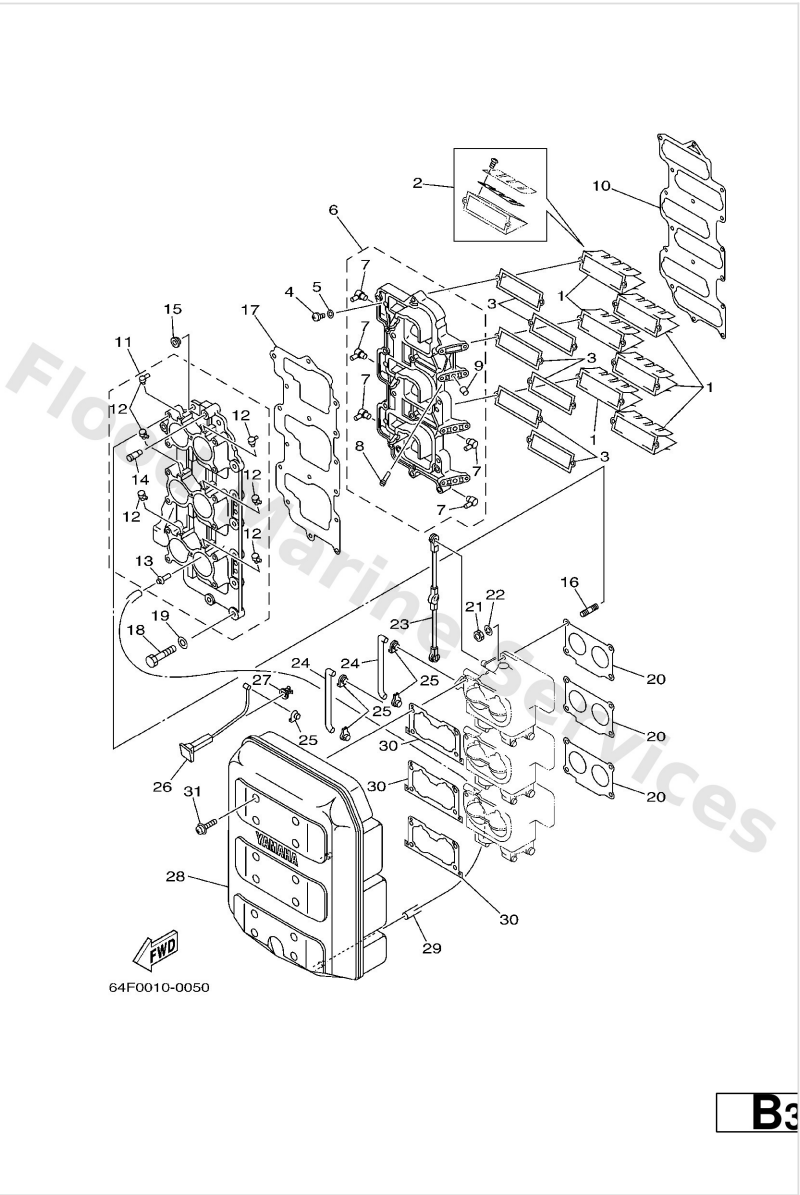
Ref	Part	
1	6K7--13610--00 Reed valve assembly	Buy now
2	6E5--W0004--00 Reed set	Buy now
3	6K7--13621--A1 Gasket, valve seat	Buy now
4	97880--05016 Screw, pan head(6b0)	Buy now
5	92990--05600 Washer, plain (646)	Buy now
6	64E--13624--00--1S Plate,reed valve	Buy now
7	688--11372--00 Nipple, hose	Buy now
8	6R5--14485--00 Pipe, joint	Buy now
9	90336--08M06 Plug, Taper(64F)	Buy now
10	6K7--13646--A2 Gasket, manifold 2	Buy now
11	64E--13641--00--1S Manifold 1	Buy now
12	6E5--13552--00 Nozzle	Buy now
13	624--14485--00 Pipe, joint	Buy now
14	6K7--81338--01 Stay	Buy now
15	90480--10M28 Grommet(6k7)	Buy now

Intake



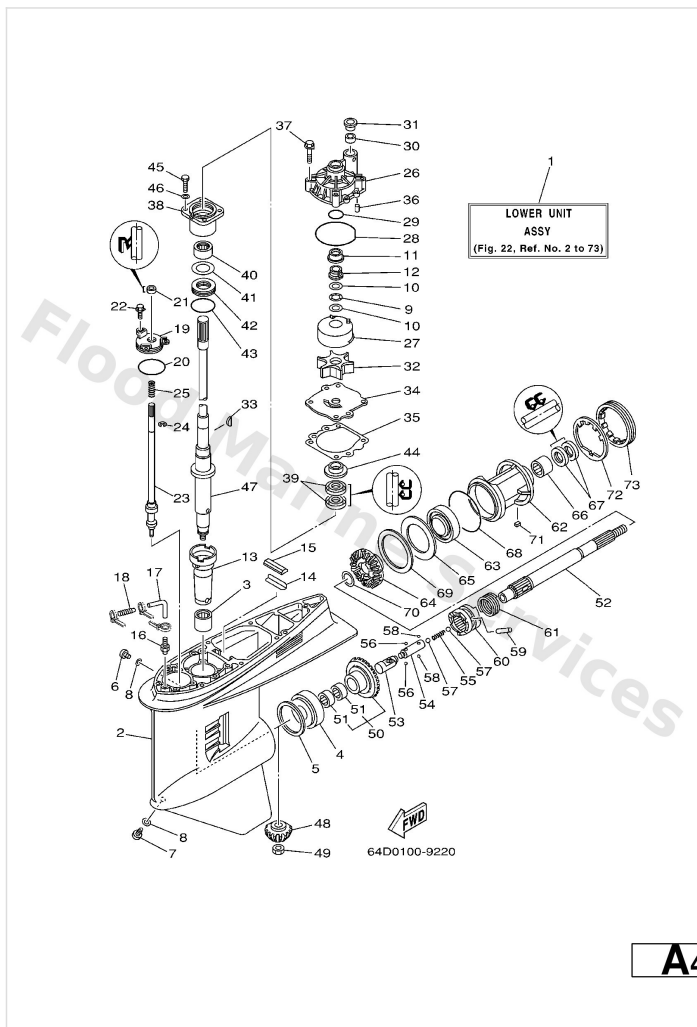
Ref	Part	
16	90116--06M30 Bolt, stud(6e5)	Buy now
17	64E--13645--A0 Gasket, manifold 1	Buy now
18	97013--06050 Bolt, hexagon	Buy now
19	92903--06600 Washer, plain (646)	Buy now
20	6E5--14198--A2 Gasket	Buy now
21	95380--06600 Nut(661)	Buy now
22	92995--06100 Washer(6a1)	Buy now
23	6G5--41217--01 Rod, accel. lever	Buy now
24	6E5--41256--01 Rod, choke 1	Buy now
25	661--41262--02 Joint, choke lever	Buy now
26	61H--41271--10 Knob, choke	Buy now
27	689--41273--00 Grommet	Buy now
28	64D--14440--00 Silencer assembly, Intake	Buy now
29	90445--07MA3 Hose (I200)	Buy now
30	6K7--14483--00 Gasket	Buy now

Intake



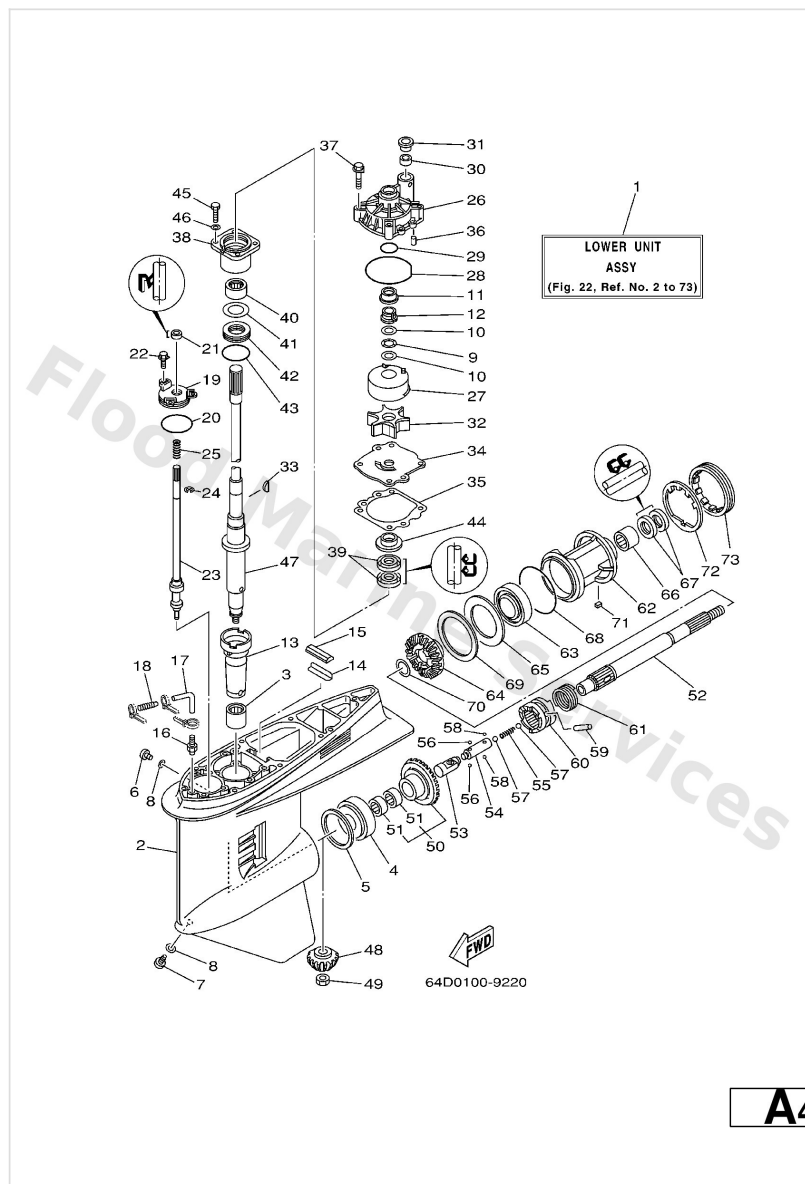
Ref	Part	
31	90159--06M08 Screw, with washer(6k7)	Buy now

Lower Casing. Drive 1



Ref	Part	
1	64F45300018D Lower unit assembly L	Buy now
1	64F45300218D Lower unit assembly X	Buy now
2	6J9--45301--04--8D Casing, lower	Buy now
3	93311--928U5 Bearing, needle (6g5)	Buy now
4	93332--000V3 Bearing, taper roller (6g5)	Buy now
5	6G5--45567--01--10 Shim (t:0.10mm) UR	Buy now
5	6G5--45567--01--12 Shim (t:0.12mm) UR	Buy now
5	6G5--45567--01--15 Shim (t:0.15mm) UR	Buy now
5	6G5--45567--01--18 Shim (t:0.18mm) UR	Buy now
5	6G5--45567--01--30 Shim (t:0.30mm) UR	Buy now
5	6G5--45567--01--40 Shim (t:0.40mm) UR	Buy now
5	6G5--45567--01--50 Shim (t:0.50mm) UR	Buy now
6	90340--08002 Plug, straight screw	Buy now
7	688--45341--10 Plug, drain	Buy now
8	90430--08020 Gasket	Buy now

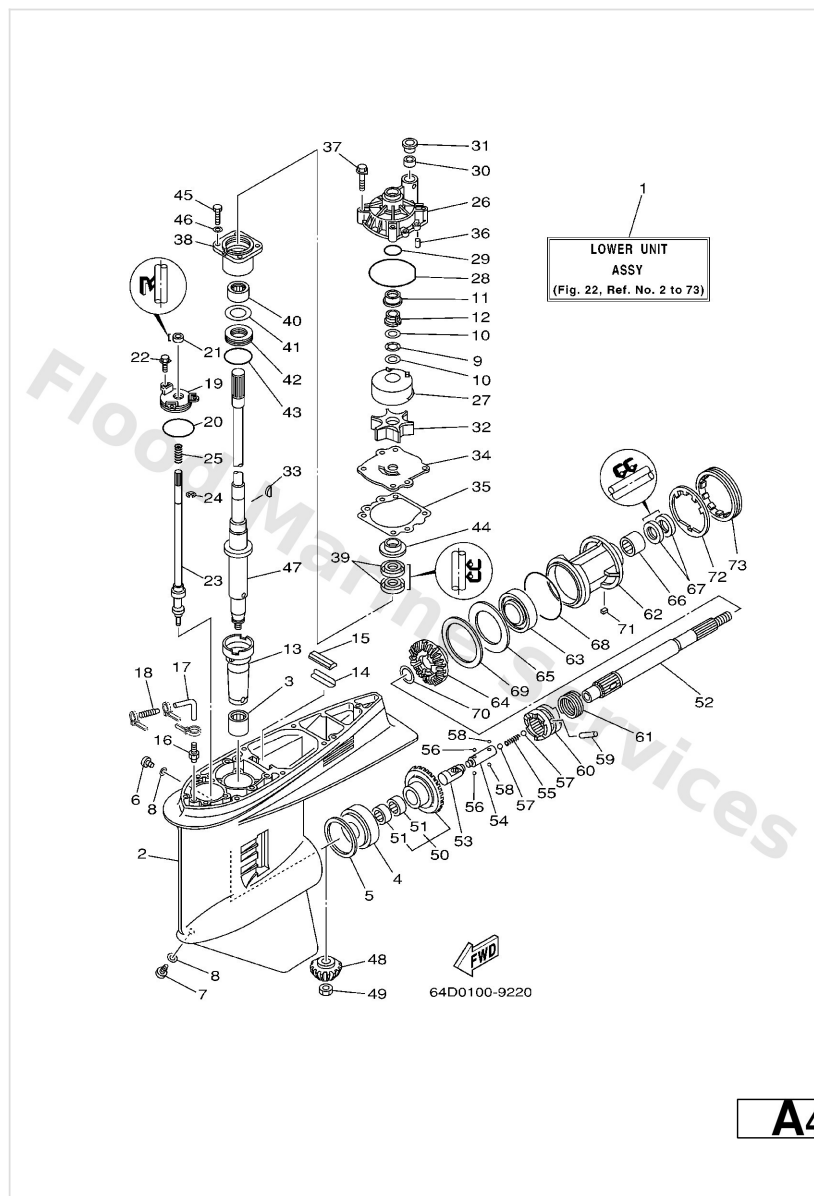
Lower Casing. Drive 1



A4

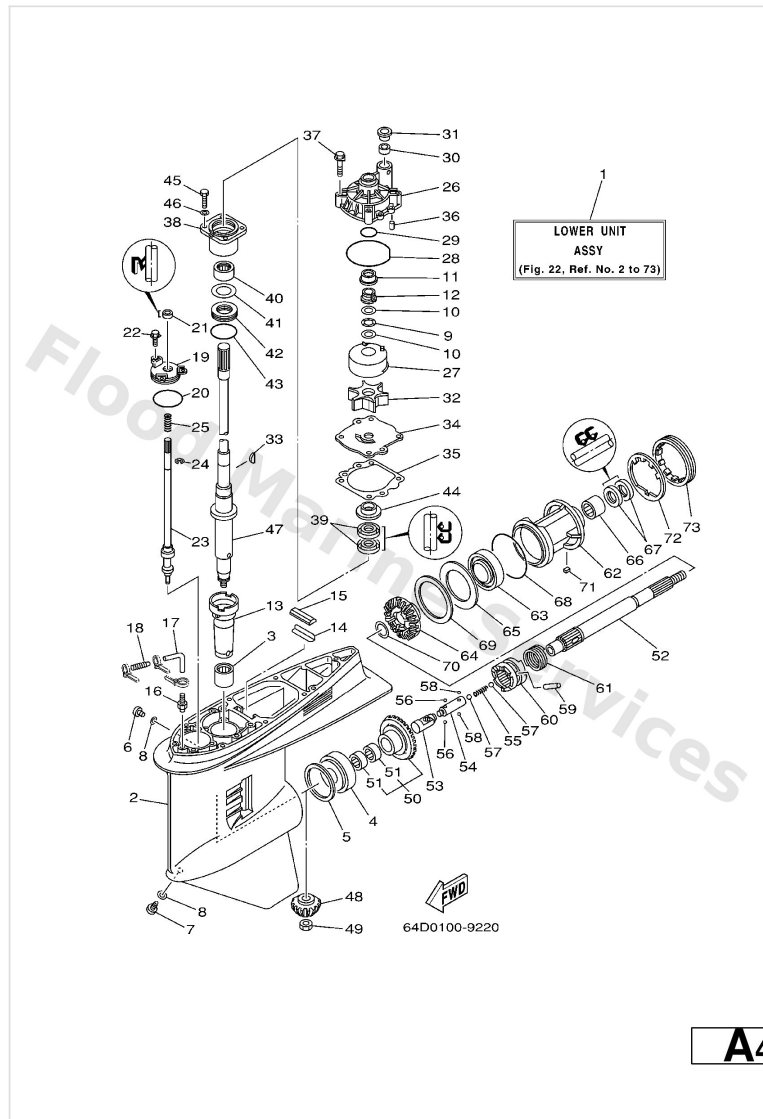
Ref	Part	
9	90206--22M19 Washer, wave(61a)	Buy now
10	90201--22M01 Washer, plate(61a)	Buy now
11	61A--45527--00 Collar, drive shaft	Buy now
12	61A--45538--00 Spacer, 1	Buy now
13	6G5--45536--01 Sleeve, drive shaft	Buy now
14	64D--45376--00--94 Guide, seal damper X	Buy now
14	663--45376--00--94 Guide, seal damper L	Buy now
15	688--45375--00 Damper, seal 2	Buy now
16	6E5--45378--00 Nipple, hose	Buy now
17	90445--07ME8 Hose (I250) L	Buy now
17	90445--07ME9 Hose (I250) X	Buy now
18	6E5--83558--10 End, nipple	Buy now
19	6E5--45321--00 Plate	Buy now
20	93210--58144 O-ring(47x)	Buy now
21	93106--09014 Oil seal	Buy now

Lower Casing. Drive 1



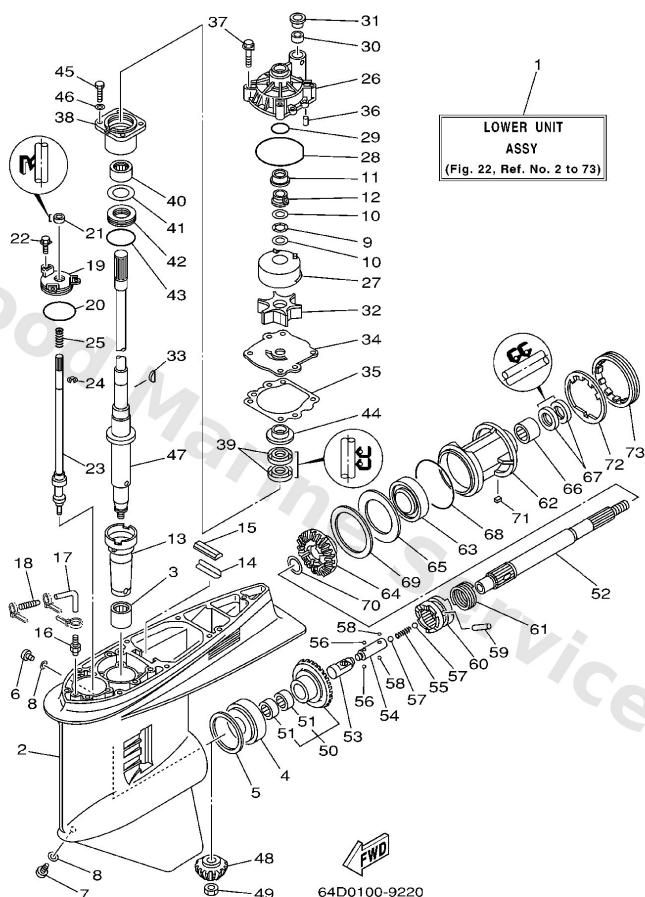
Ref	Part	
22	90119--06M10 Bolt, with washer	Buy now
23	6G5--44150--02 Shift cam assembly	Buy now
24	99001--08600 Circlip(2r6)	Buy now
25	90501--11M10 Spring, compression (663)	Buy now
26	61A--44311--01 Housing, water pump	Buy now
27	61A--44322--02 Insert, cartridge	Buy now
28	93210--86M38 O-ring (6e5)	Buy now
29	93210--37160 O-ring (6g8)	Buy now
30	6E5--44365--00 Damper, water seal 1	Buy now
31	6E5--44312--00 Cover, water pump housing	Buy now
32	6E5--44352--01 Impeller	Buy now
33	90280--04M05 Key, woodruff (6e5)	Buy now
34	6G5--44323--00 Outer plate, cartridge	Buy now
35	6E5--44315--A0 Gasket,water pump	Buy now
36	93606--12019 Pin, dowel (614)	Buy now

Lower Casing. Drive 1



Ref	Part	
37	90119--08M14 Bolt, with washer	Buy now
38	6E5--45331--00--94 Housing, bearing	Buy now
39	93101--28M16 Oil seal (6e5)	Buy now
40	93317--330U2 Bearing, cylindrical(6k0)	Buy now
41	6E5--45587--01--10 Shim (t:0.10mm) UR	Buy now
41	6E5--45587--01--12 Shim (t:0.12mm) UR	Buy now
41	6E5--45587--01--15 Shim (t:0.15mm) UR	Buy now
41	6E5--45587--01--18 Shim (t:0.18mm) UR	Buy now
41	6E5--45587--01--30 Shim (t:0.30mm) UR	Buy now
41	6E5--45587--01--40 Shim (t:0.40mm) UR	Buy now
41	6E5--45587--01--50 Shim (t:0.50mm) UR	Buy now
42	93341--930V2 Bearing, thrust(64d)	Buy now
43	93210--55M14 O-ring (70e)	Buy now
44	6E5--45344--00 Cover, oil seal	Buy now
45	97095--08025 Bolt (62g)	Buy now

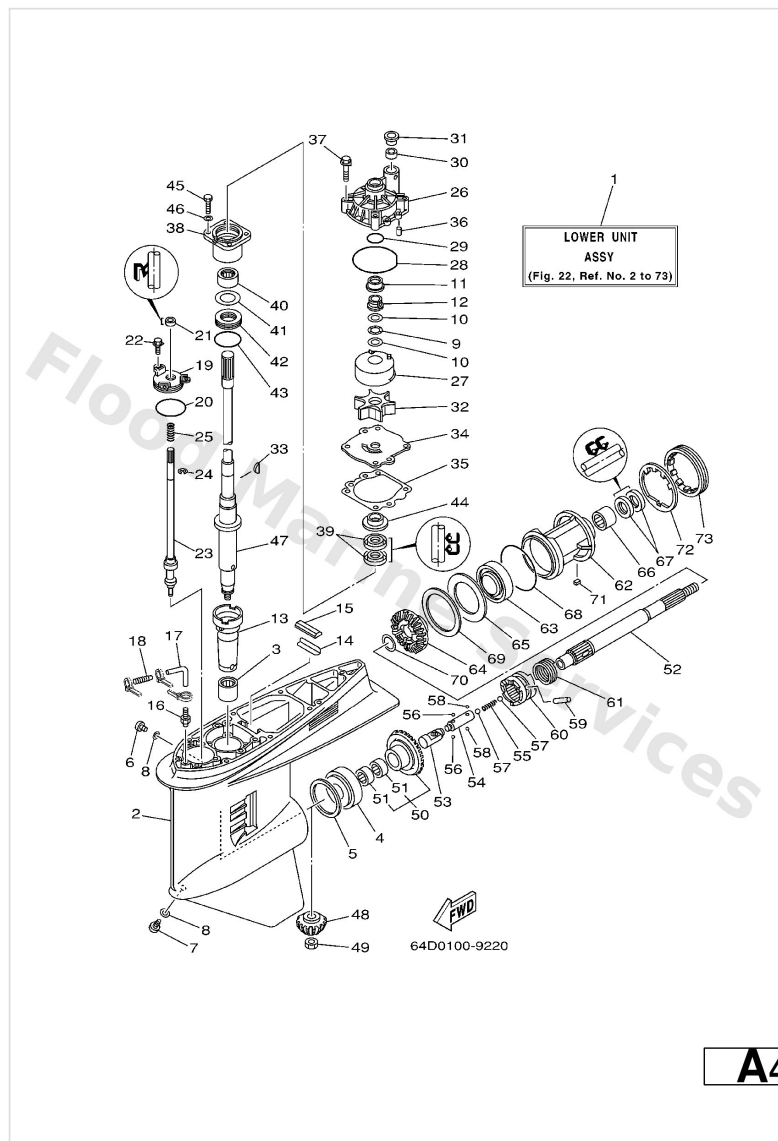
Lower Casing. Drive 1



A4

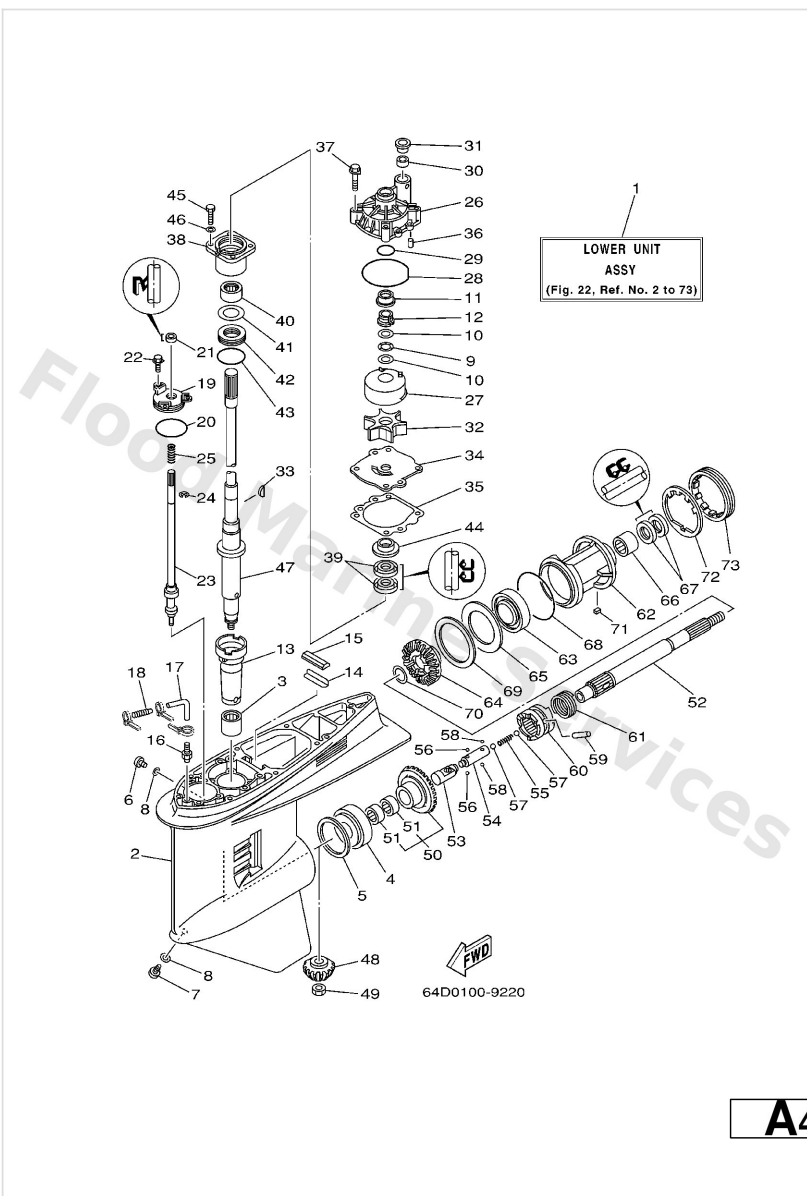
Ref	Part	
46	92995--08600 Washer, plain (663)	Buy now
47	6G5--45501--01 Drive shaft comp. L	Buy now
47	6G5--45501--21 Drive shaft comp. X	Buy now
48	61H4555100 Pinion	Buy now
49	90170--16M01 Nut, hexagon (688)	Buy now
50	61H4556000 Gear	Buy now
51	93315--425V3 Bearing, needle (6g5)	Buy now
52	6J9--45611--01 Shaft, propeller	Buy now
53	6E5--45641--02 Shifter	Buy now
54	6E5--45634--01 Slide, shift	Buy now
55	90501--16M37 Spring (6g5)	Buy now
56	93507--32009 Ball (12r)	Buy now
57	93511--32017 Ball (498)	Buy now
58	93503--16003 Ball	Buy now
59	90250--08M07 Pin, straight (6g5)	Buy now

Lower Casing. Drive 1



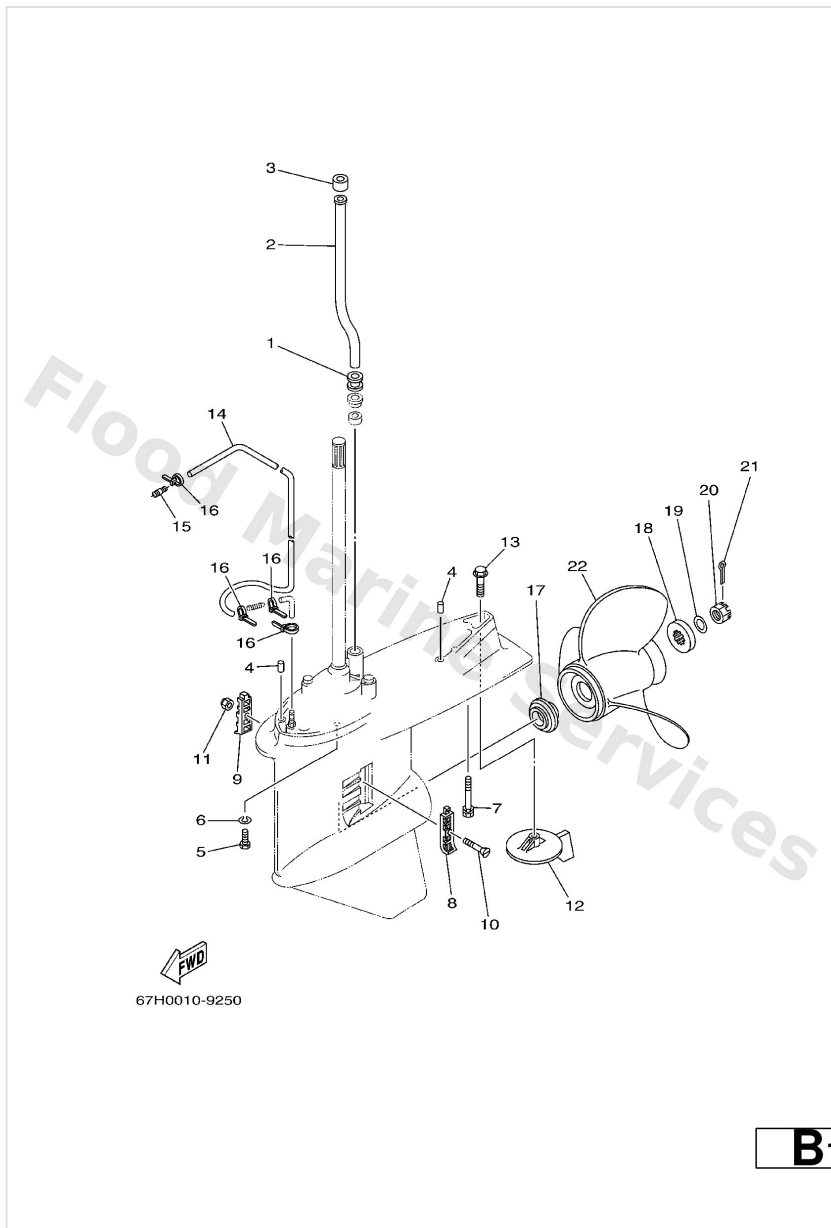
Ref	Part	
60	6G5--45631--10 Clutch, dog	Buy now
61	6E5--45633--01 Ring, cross pin	Buy now
62	6J9--45332--00--94 Housing, bearing	Buy now
63	93306--209U0 Bearing (6g5)	Buy now
64	61H4557101 Gear	Buy now
65	6G5--45576--00 Washer Thrust 2	Buy now
66	93315--430U8 Bearing	Buy now
67	93101--30M17 Oil seal (6e5)	Buy now
68	93210--97M55 O-ring (6g5)	Buy now
69	6G5--45577--02--10 Shim (t:0.10mm) UR	Buy now
69	6G5--45577--02--12 Shim (t:0.12mm) UR	Buy now
69	6G5--45577--02--15 Shim (t:0.15mm) UR	Buy now
69	6G5--45577--02--18 Shim (t:0.18mm) UR	Buy now
69	6G5--45577--02--30 Shim (t:0.30mm) UR	Buy now
69	6G5--45577--02--40 Shim (t:0.40mm) UR	Buy now

Lower Casing. Drive 1



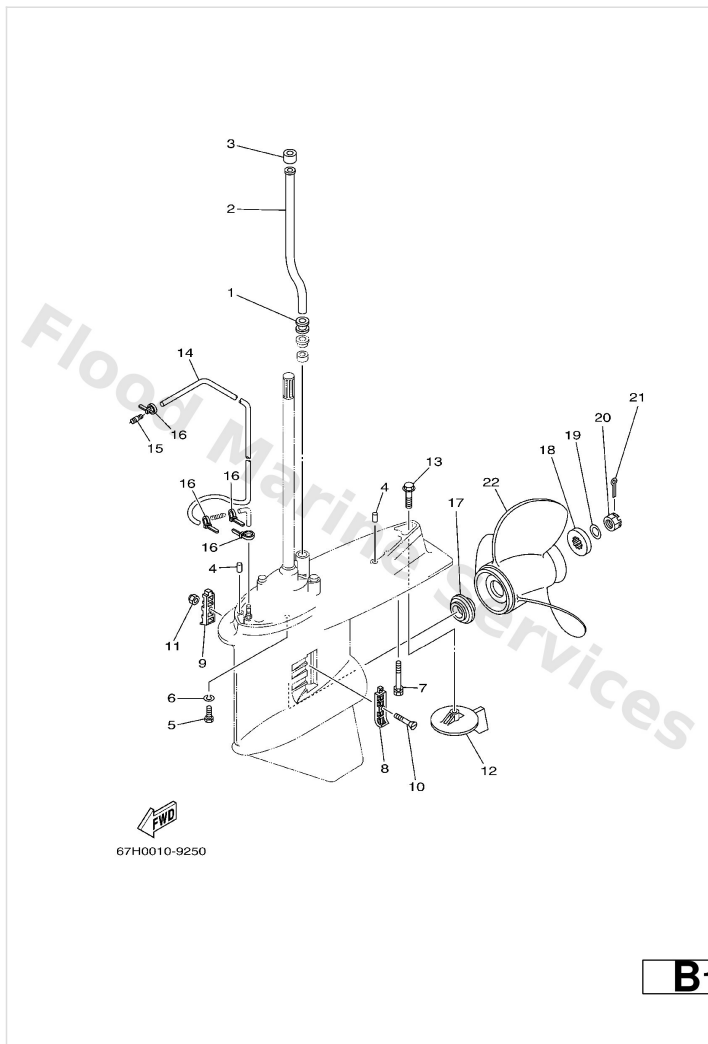
Ref	Part	
69	6G5--45577--02--50 Shim (t:0.50mm) UR	Buy now
70	90201--30M92 Washer (6g5)	Buy now
71	90282--04M00 Key, straight(6g5)	Buy now
72	6G5--45383--01 Washer, claw	Buy now
73	6G5--45384--00 Nut	Buy now

Lower Casing. Drive 2



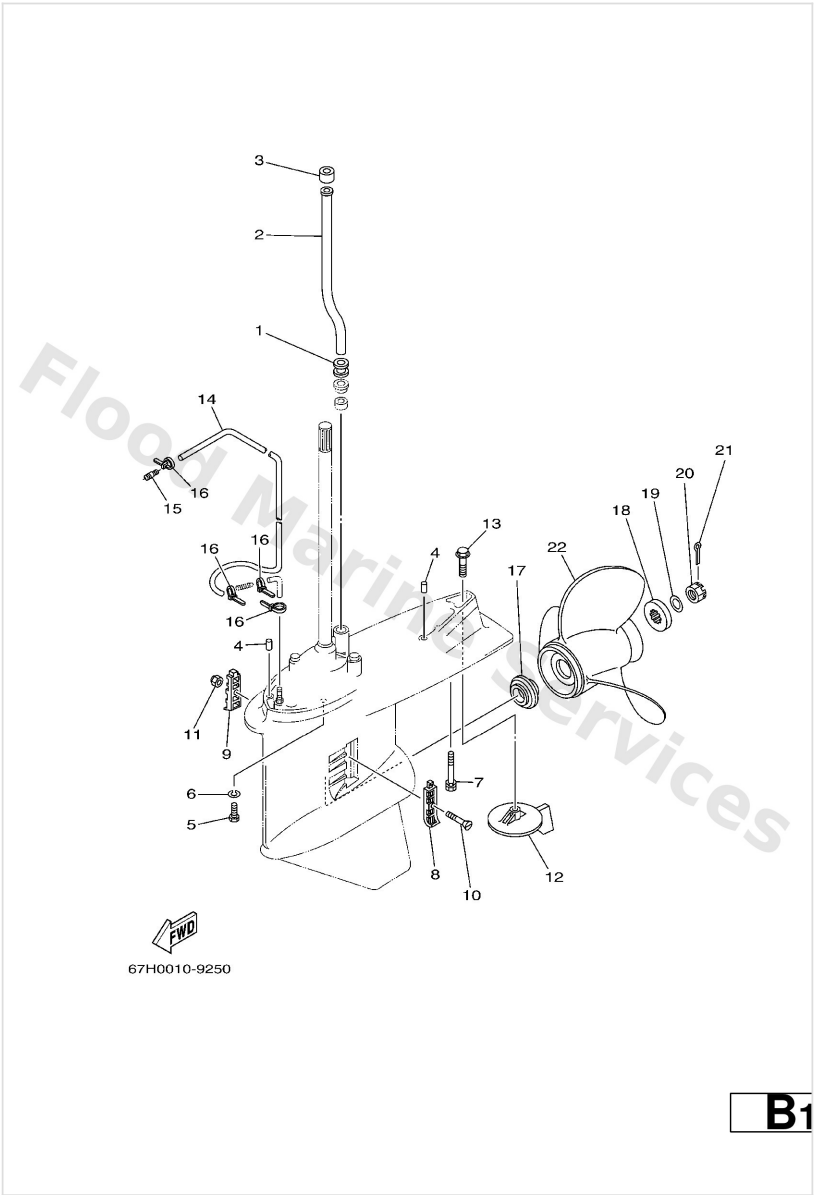
Ref	Part	
1	6E5--44366--00 Damper, water seal 2	Buy now
2	6E5--44361--00 Tube, water L	Buy now
2	6E5--44361--20 Tube, water X	Buy now
3	6E5--44365--00 Damper, water seal 1	Buy now
4	93608--12M05 Pin, dowel b (6e5)	Buy now
5	97075--10045 Bolt(64d)	Buy now
6	92995--10100 Ybs67-10 washer, spring	Buy now
7	90119--10M89 Bolt, with washer	Buy now
8	6j9--45214--00 Cover, water inlet	Buy now
9	6j9--45215--00 Cover, water inlet	Buy now
10	90152--05M08 Screw, countersunk	Buy now
11	90185--05002 Nut nylon (sus)(ex4)	Buy now
12	6j9--45371--01 Tab-trim	Buy now
13	90105--10M00 Bolt, hexagon (663)	Buy now
14	90445--07M33 Hose (L1080)	Buy now

Lower Casing. Drive 2



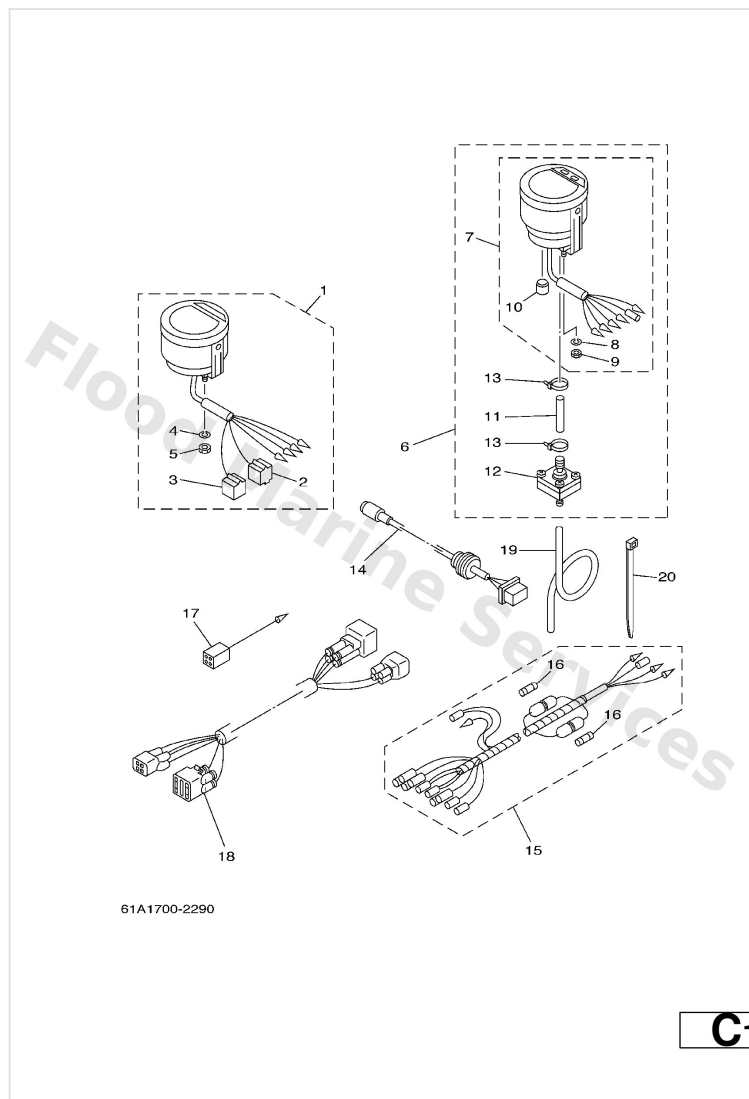
Ref	Part	
15	6E5--83558--00 End, nipple	Buy now
16	90465--11M10 Clamp	Buy now
17	6E5--45987--01 Spacer 1	Buy now
18	688--45997--01 Spacer 2	Buy now
19	92990--18200 Washer (6e5)	Buy now
20	90171--18M04 Nut, castle (6e5)	Buy now
21	91490--40030 Pin, cotter (663)	Buy now
22	6G5--45941--00--98 Propeller (3x15-1/4x15"-m) UR	Buy now
22	6G5--45943--01--98 Propeller (3x13-3/4"x21"-m) UR	Buy now
22	6G5--45945--01--98 Propeller (3x14"x19"-m) UR	Buy now
22	6G5--45947--01--98 Propeller (3x14-1/2"x17"-m) UR	Buy now
22	6G5--45949--00--98 Propeller (3x13-1/2"x23"-m) UR	Buy now
22	6G5--45930--00--98 Propeller (ss 3x13-3/8"x25"-m) UR	Buy now
22	6G5--45932--00--98 Propeller (3x15-3/4"x13"-m) UR	Buy now
22	6G5--45952--00--98 Propeller (3x14-5/8"x16"-m) UR	Buy now

Lower Casing. Drive 2



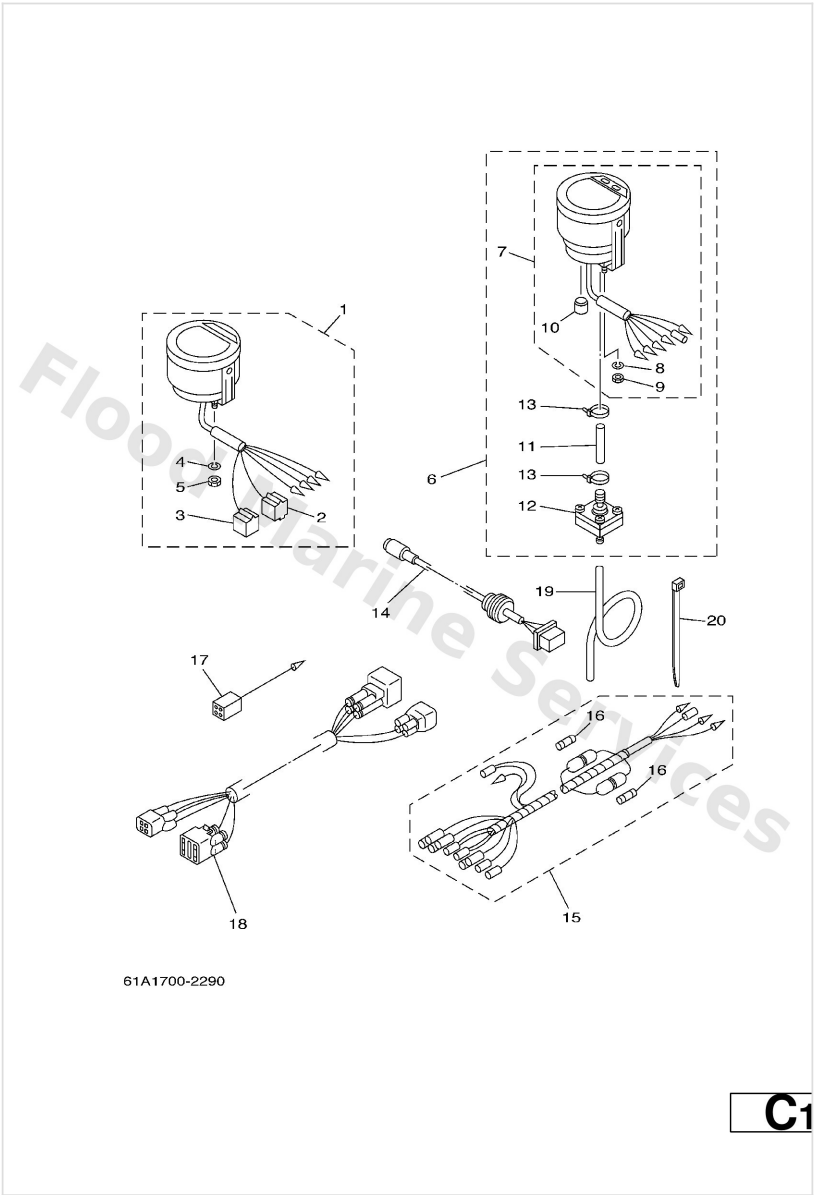
Ref	Part	
22	6G5--45970--02--98 Propeller (3x15-1/4 x15 -m) UR	Buy now
22	6G5--45972--02--98 Propeller (3x13-3/4 x21 -m) UR	Buy now
22	6G5--45974--03--98 Propeller (3x13-3/4"x19"-m2) UR	Buy now
22	6G5--45976--01--98 Propeller (3x13-3/8"x23"-m) UR	Buy now
22	6G5--45978--03--98 Propeller (3x13-3/4"x17"-m2) UR	Buy now

Meter



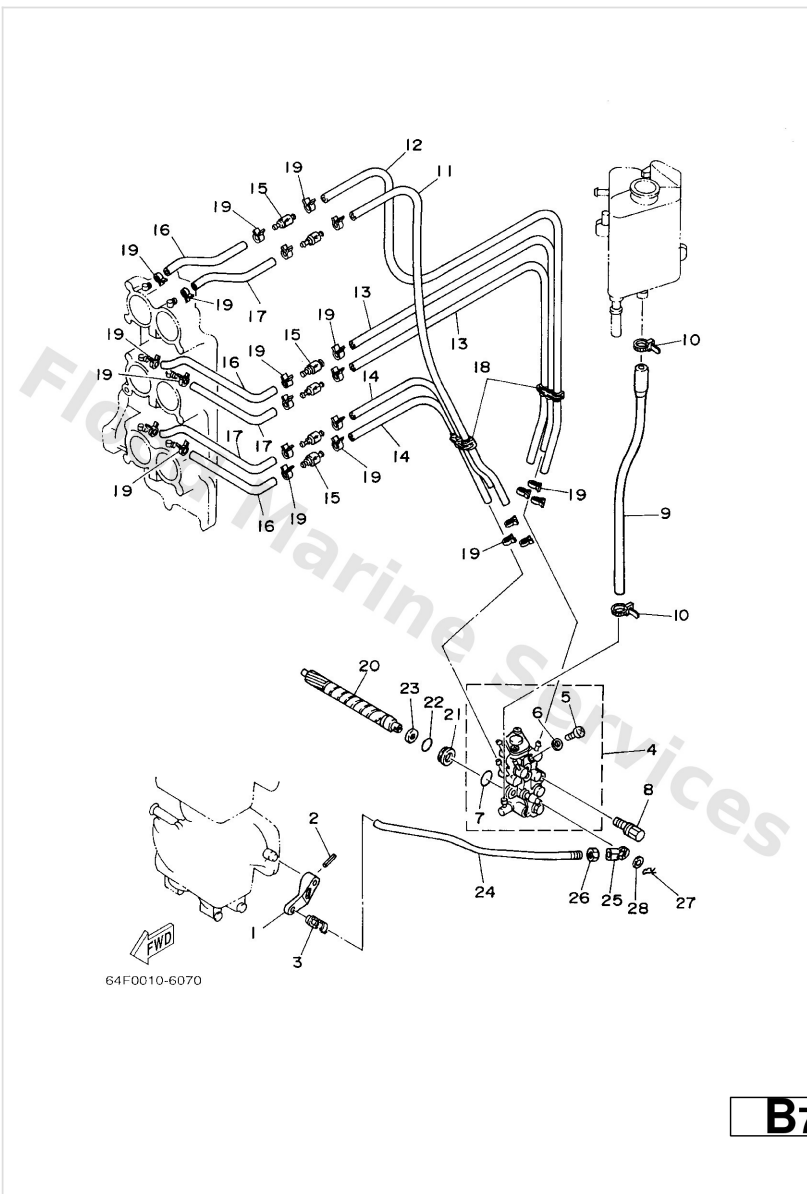
Ref	Part	
1	6Y5--8350T--01 Digital tachometer assembly AP	Buy now
2	9E450--04433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E450--04533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	92990--04100 Ybs67-4 washer, spring	Buy now
5	95380--04600 Nut,hex	Buy now
6	6Y5--83500--S5 Meter assembly AP	Buy now
7	6Y5--83570--S5 Speedometer assembly	Buy now
10	6Y5--83533--T2 Grommet	Buy now
11	6Y5--83557--31 Tube	Buy now
12	6Y5--83728--00 Connector assembly	Buy now
20	90465--11M10 Clamp AP	Buy now
14	6Y5--87122--S0 Cord assembly 1 AP	Buy now
15	6Y5--83553--M0 Wire, lead (l=2.5m) AP	Buy now
16	1E6--82151--00 Fuse (10a)	Buy now
17	6Y5--82117--00 Wire, lead AP	Buy now

Meter



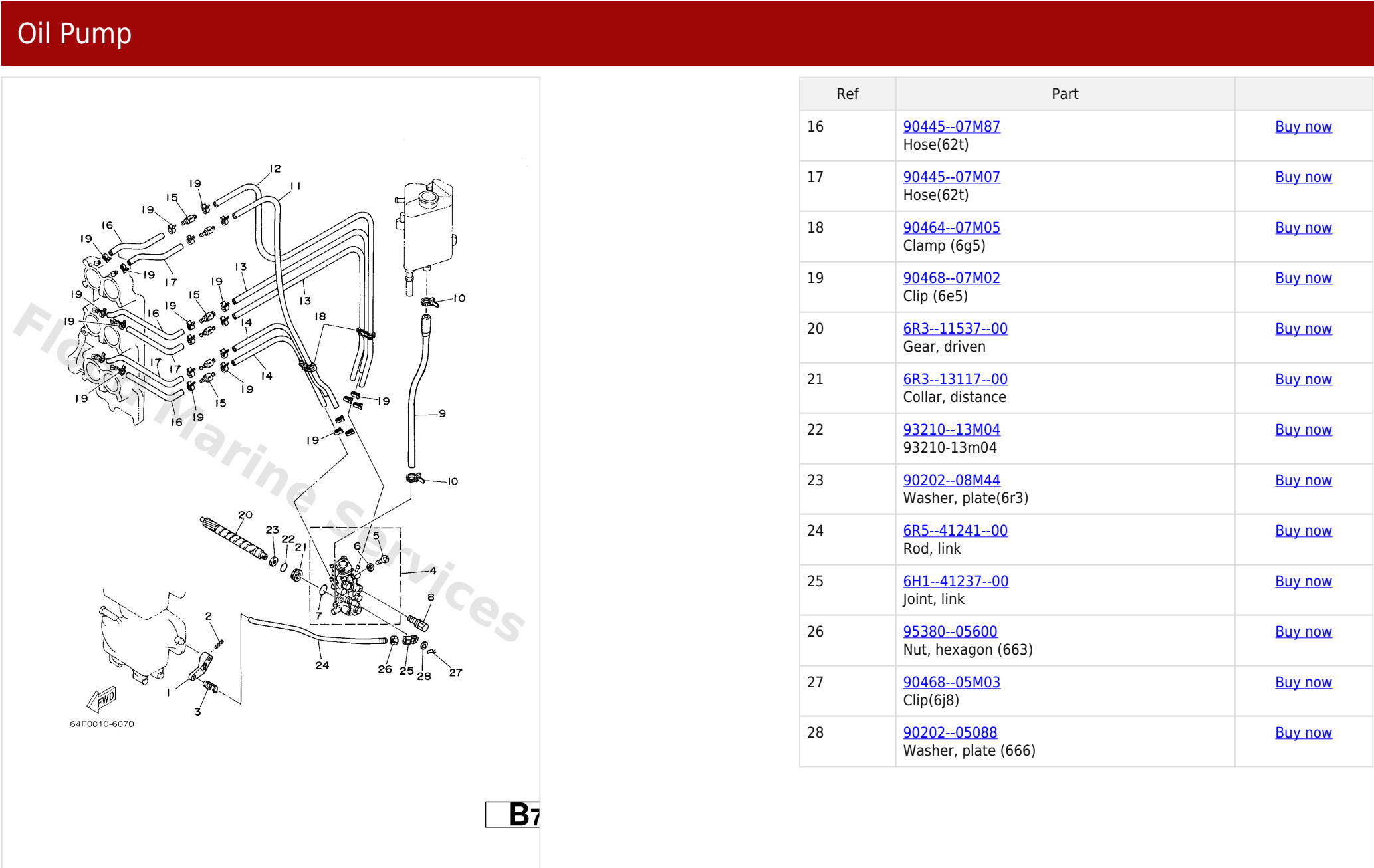
Ref	Part	
18	68F--82553--80 Extension, wire lead (8m) AP	Buy now
19	6Y5--83557--10 Tube (8m) AP	Buy now

Oil Pump



Ref	Part	
1	6E5--14276--01 Lever	Buy now
2	91690--30016 Pin, spring	Buy now
3	6R5--41237--00 Joint, link	Buy now
4	6R5--13200--10 Oil injection pump assembly	Buy now
5	6R3--13471--00 Screw	Buy now
6	6L2--13475--00 Gasket, breather bolt	Buy now
7	93210--19MA7 O-ring(6r0)	Buy now
8	90109--06M40 Bolt(6h0)	Buy now
9	6R3--13416--00 Pipe, oil 1	Buy now
10	90465--11M10 Clamp	Buy now
11	90445--07M77 Hose (I390)	Buy now
12	90445--07M85 Hose (I390)	Buy now
13	90445--07M72 Hose (I390)	Buy now
14	90445--07196 Hose (I200)	Buy now
15	6R3--13183--10 Valve, check	Buy now

Oil Pump



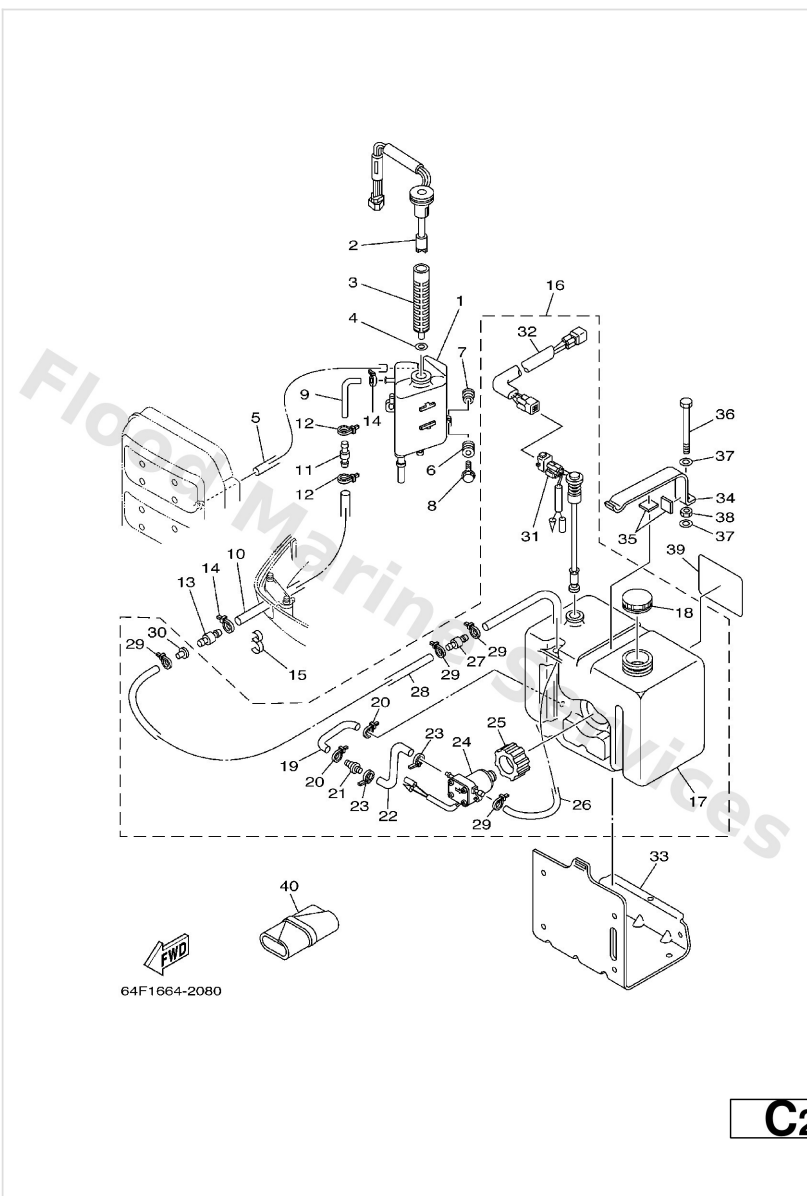
Oil Pump

64F0010-6070

Ref	Part	
16	90445--07M87 Hose(62t)	Buy now
17	90445--07M07 Hose(62t)	Buy now
18	90464--07M05 Clamp (6g5)	Buy now
19	90468--07M02 Clip (6e5)	Buy now
20	6R3--11537--00 Gear, driven	Buy now
21	6R3--13117--00 Collar, distance	Buy now
22	93210--13M04 93210-13m04	Buy now
23	90202--08M44 Washer, plate(6r3)	Buy now
24	6R5--41241--00 Rod, link	Buy now
25	6H1--41237--00 Joint, link	Buy now
26	95380--05600 Nut, hexagon (663)	Buy now
27	90468--05M03 Clip(6j8)	Buy now
28	90202--05088 Washer, plate (666)	Buy now

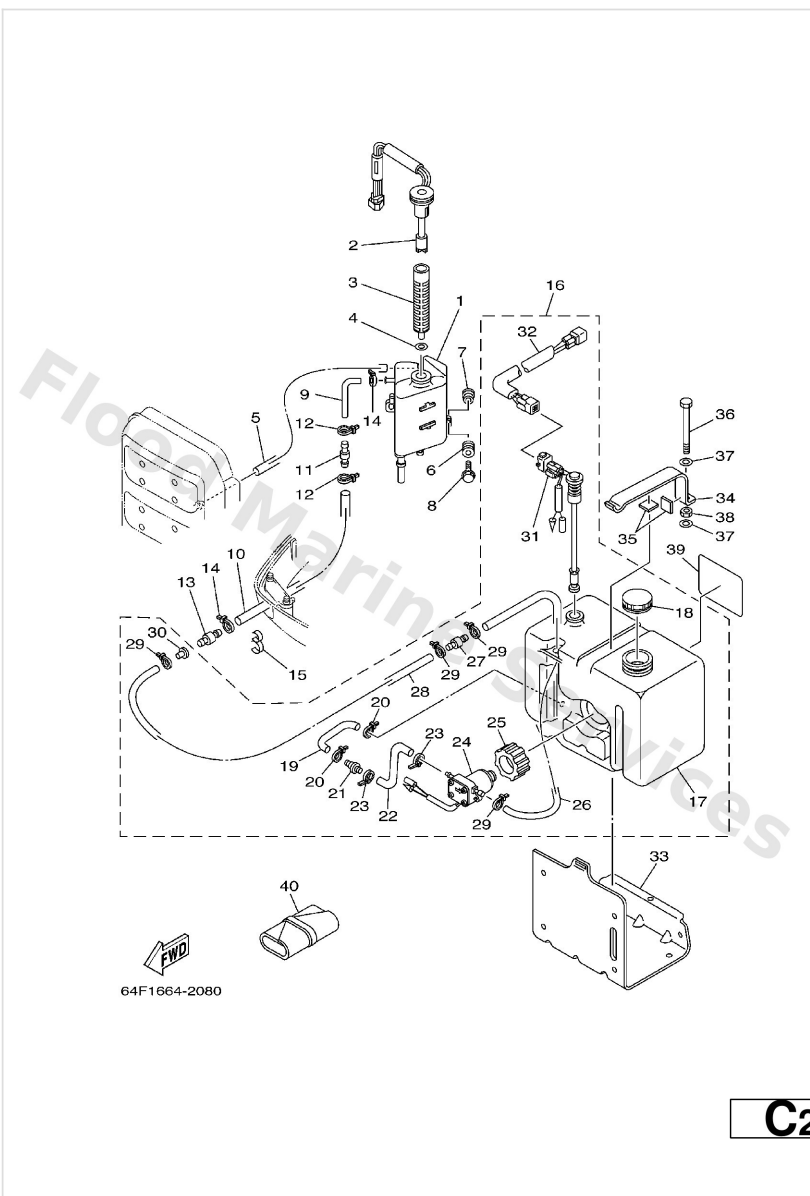
B7

Oil Tank



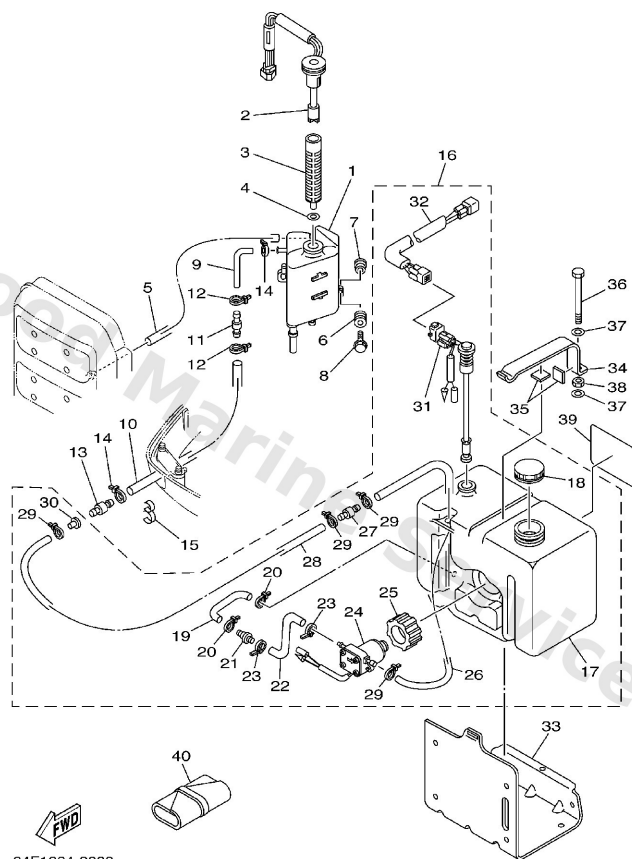
Ref	Part	
1	6E5--21750--05 Oil tank assembly	Buy now
2	6R3--85730--03 Oil level gauge assembly	Buy now
3	6E5--13411--00 Strainer, oil	Buy now
4	6E5--13414--00 Gasket, strainer cover	Buy now
5	90445--05M02 Hose (I700)	Buy now
6	6A0--82317--00 Damper, ignition coil	Buy now
7	624--42542--00 Collar	Buy now
8	90119--06M65 Bolt, with washer	Buy now
9	64E--24323--00 Pipe 12	Buy now
10	90445--12M13 Hose (L880)	Buy now
11	6E5--24379--00 Pipe, joint 4	Buy now
12	90465--11M10 Clamp	Buy now
15	90464--13M34 Clamp(6r3)	Buy now
16	6E5--21708--08 Sub oil tank assembly	Buy now
17	6E5--21733--02 Sub tank, oil (10.5l)	Buy now

Oil Tank



Ref	Part	
18	6E5--21770--03 Oil tank cap assembly	Buy now
19	6E5--24322--00 Pipe 11	Buy now
21	646--24251--02 Strainer 1	Buy now
22	6E5--24319--01 Pipe, oil	Buy now
24	6E5--81900--01 Oil feed pump assembly	Buy now
25	6E5--81922--00 Grommet	Buy now
26	6E5--24321--01 Pipe 10	Buy now
28	90445--11M81 Hose (I3000)	Buy now
30	90480--06M19 Grommet (6e3)	Buy now
31	6E5--85720--04 Oil level gauge assembly	Buy now
32	6R3--85721--30 Wire, lead	Buy now
33	6E5--21734--01--33 Holder, oil sub tank	Buy now
34	6E5--21798--01--33 Bracket, damper	Buy now
35	6E5--21746--00 Damper	Buy now
36	97080--06100 Bolt, hexagon	Buy now

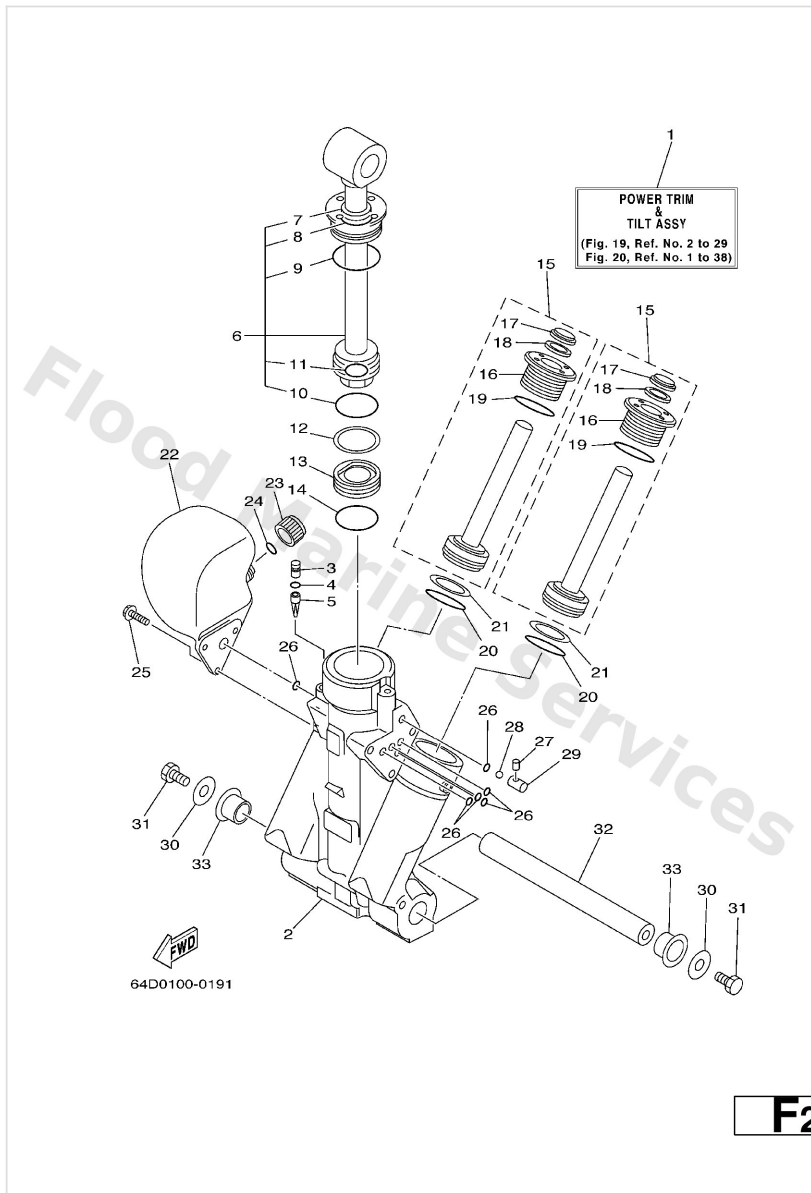
Oil Tank



C2

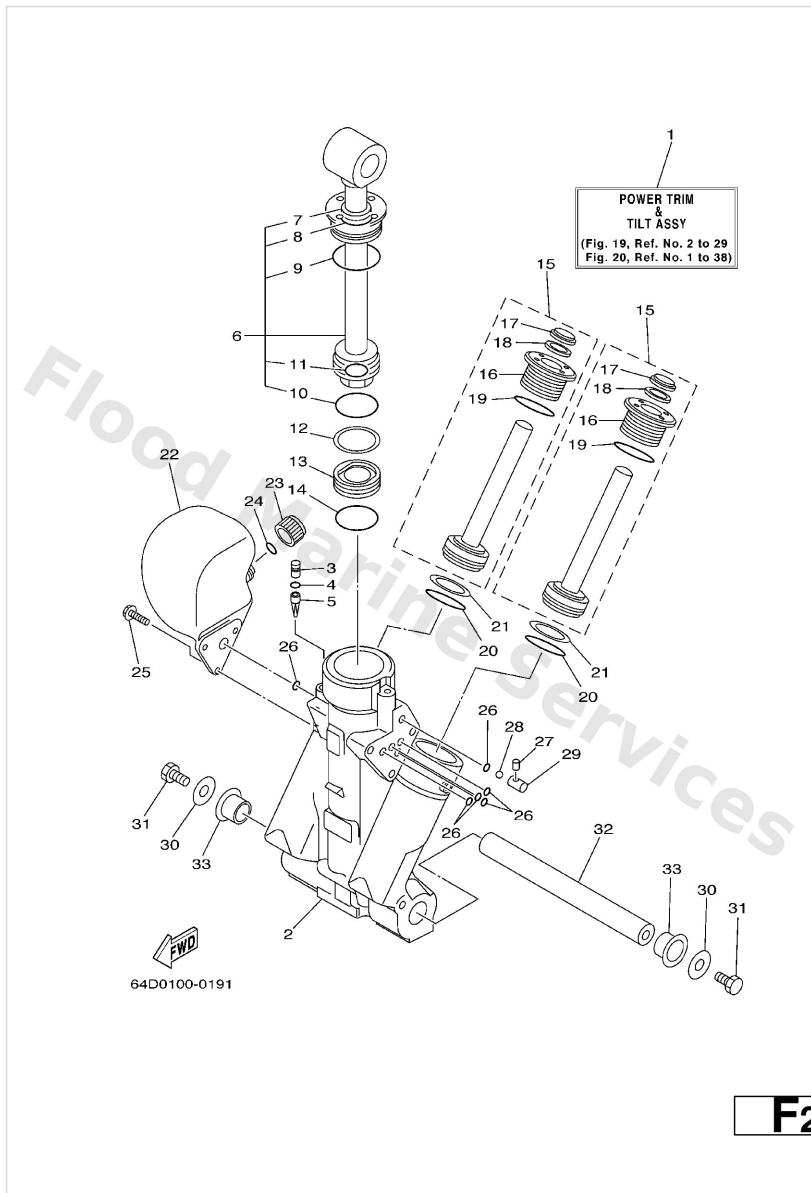
Ref	Part	
37	92990--06600 Washer, plain (646)	Buy now
38	95380--06600 Nut(661)	Buy now
39	6E5--13437--62 Mark Caution	Buy now
40	656--W2810--02 Tool kit	Buy now

Power Trim & Tilt Assy 1



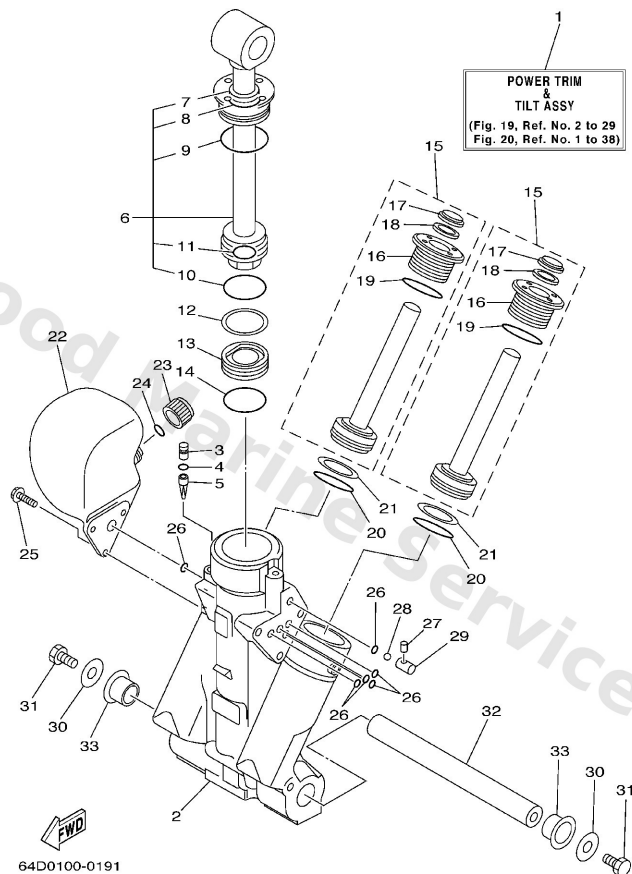
Ref	Part	
1	64E--43800--02--4D Power trim & tilt assembly	Buy now
2	64E--43825--01 Housing Trim & Tilt	Buy now
3	64E--4388J--00 Plug 2	Buy now
4	93210--10M74 O-ring	Buy now
5	64E--43817--00 Filter 2	Buy now
6	64E--43810--00 Tilt piston sub assembly	Buy now
7	64E--43898--00 Seal, dust 2	Buy now
8	64E--43867--00 O-ring 7	Buy now
9	64E--43866--00 O-ring 6	Buy now
10	6E5--43862--00 O-ring 2	Buy now
11	64E--43883--00 O-ring 10	Buy now
12	6E5--43872--00 Ring, back-up 2	Buy now
13	6E5--43814--02 Piston, free	Buy now
15	64E--43820--00 Trim piston sub assembly	Buy now
16	64E--43821--00 Screw, trim cylinder end	Buy now

Power Trim & Tilt Assy 1



Ref	Part	
17	64E--43822--00 Seal, trim dust	Buy now
18	64E--4384J--00 Seal, trim down	Buy now
19	6G5--43864--00 O-ring 4	Buy now
20	6E5--43864--00 O-ring 4	Buy now
21	6E5--43874--01 Ring, back-up 4	Buy now
22	64E--43828--00 Body, reservoir	Buy now
23	64E--43829--00 Plug, reservoir	Buy now
24	64E--43897--00 O-ring	Buy now
25	64E--4388E--00 Bolt ,screw (l:14mm)	Buy now
26	64E--43869--00 O-ring 9	Buy now
27	64E--4381G--00 Pin 1	Buy now
28	6E5--43858--00 Ball 1	Buy now
29	64E--4382G--00 Valve seat	Buy now
30	90201--08M14 Washer, plate	Buy now
31	97080--08016 Bolt	Buy now

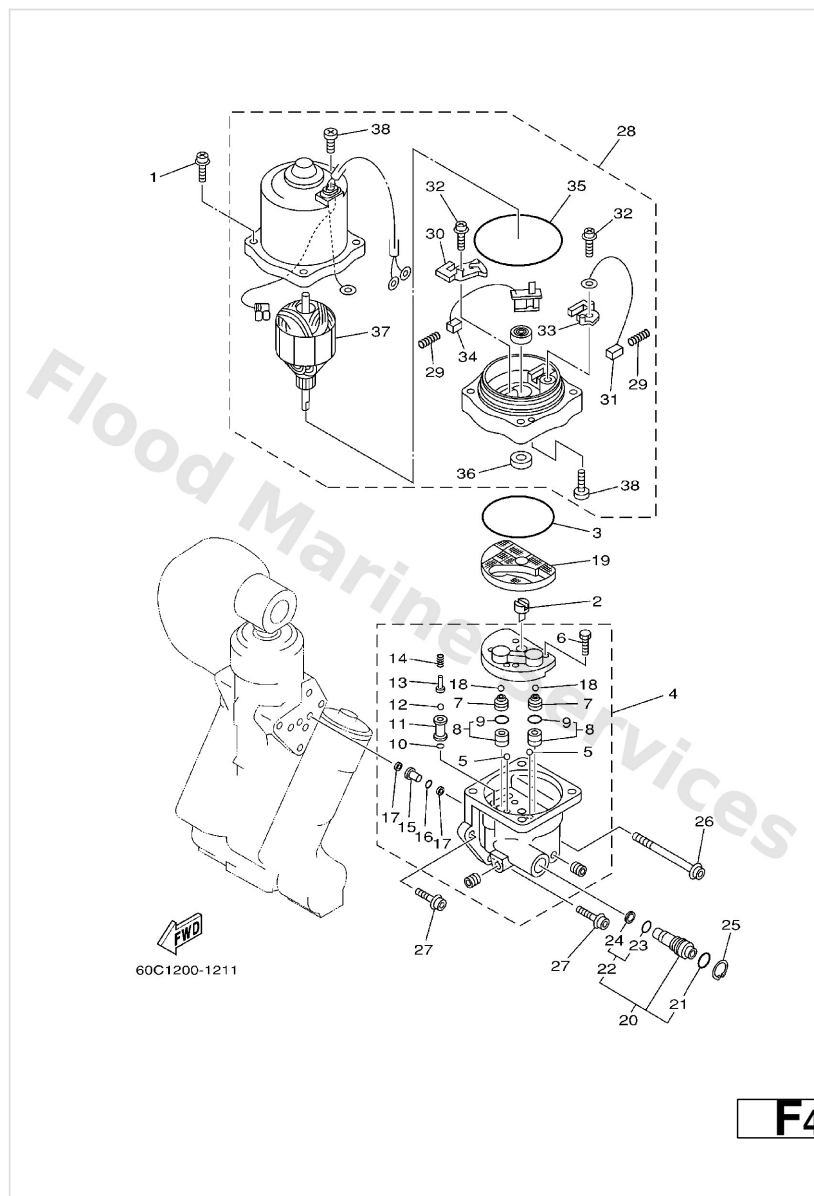
Power Trim & Tilt Assy 1



F2

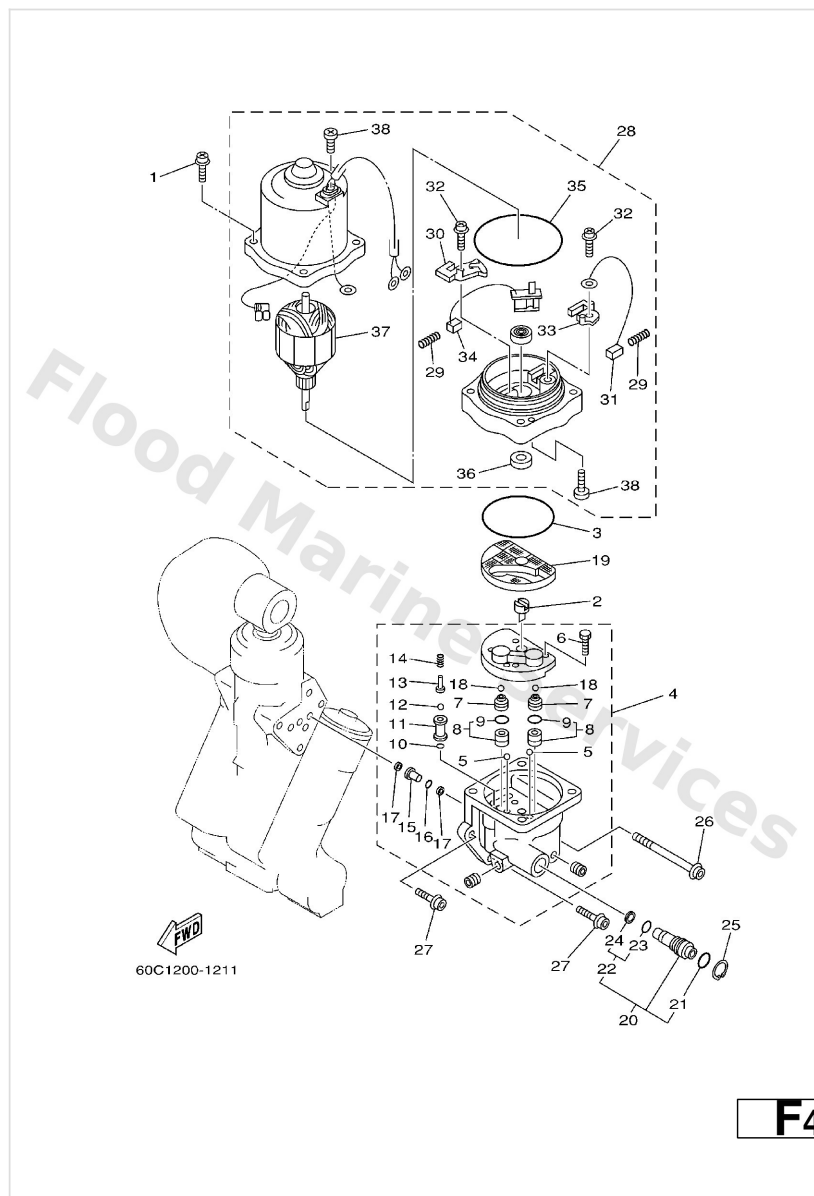
Ref	Part	
32	64E--43818--01 Lower shock mount pin set	Buy now
33	90386--22M98 Bush(61u)	Buy now

Power Trim & Tilt Assy 2



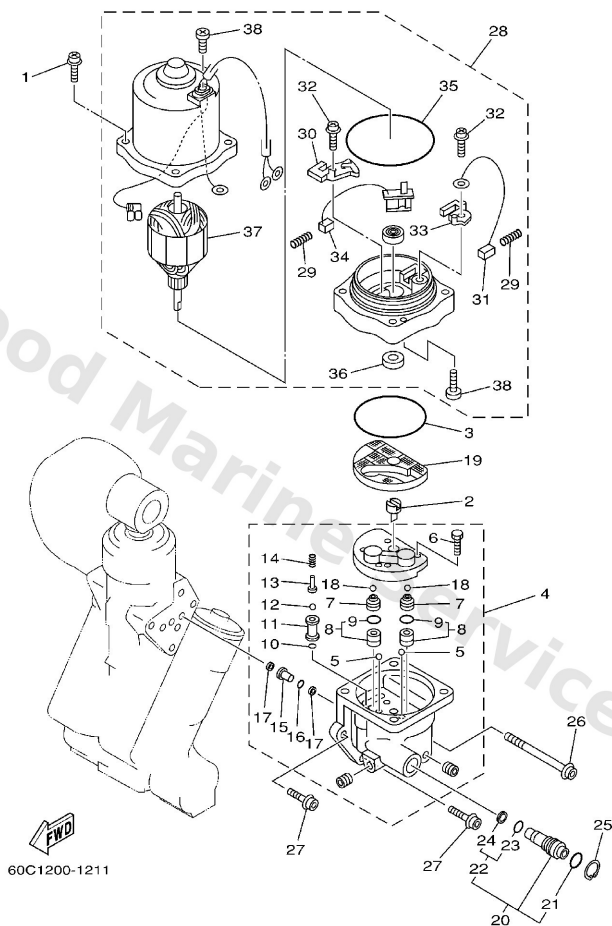
Ref	Part	
1	64E--4388E--10 Bolt ,screw (l:34.7mm)	Buy now
2	64E--43831--00 Connector, shaft	Buy now
3	64E--43868--00 O-ring 8	Buy now
4	64E--43830--00 Gear pump assembly	Buy now
5	72X--43858--00 Ball	Buy now
6	64E--43843--00 Screw, valve lock	Buy now
7	64E--43841--00 Piston, shuttle	Buy now
8	64E--43802--00 Valve sub assembly	Buy now
9	6E5--43896--00 O-ring	Buy now
10	6G5--43863--00 O-ring 3	Buy now
11	64E--43851--00 Seat, Relief Valve	Buy now
12	64E--43858--00 Ball	Buy now
13	64E--43859--00 Pin, Valve Support	Buy now
14	64E--43855--00 Spring, up relief	Buy now
15	64E--43850--00 Valve sub assembly	Buy now

Power Trim & Tilt Assy 2



Ref	Part	
16	64E--43865--00 O-ring 10	Buy now
17	64E--43816--00 Filter 1	Buy now
19	64E--43817--10 Filter 2	Buy now
20	64E--43860--00 Manual valve sub-assembly	Buy now
21	72X--85075--L0 O-ring (nsd161)	Buy now
22	64E--43827--00 Ring set	Buy now
23	64E--4387A--00 O-ring	Buy now
24	64E--43873--00 Ring, back up	Buy now
25	64E--43875--00 Ring, snap	Buy now
26	64E--43879--10 Screw, with washer	Buy now
27	64E--43879--00 Screw, with washer	Buy now
28	64E--43880--01 Motor assembly	Buy now
29	6H1--4386K--10 Spring, brush	Buy now
30	64E--4380J--00 Holder Brush	Buy now
31	64E--43891--00 Brush 1	Buy now

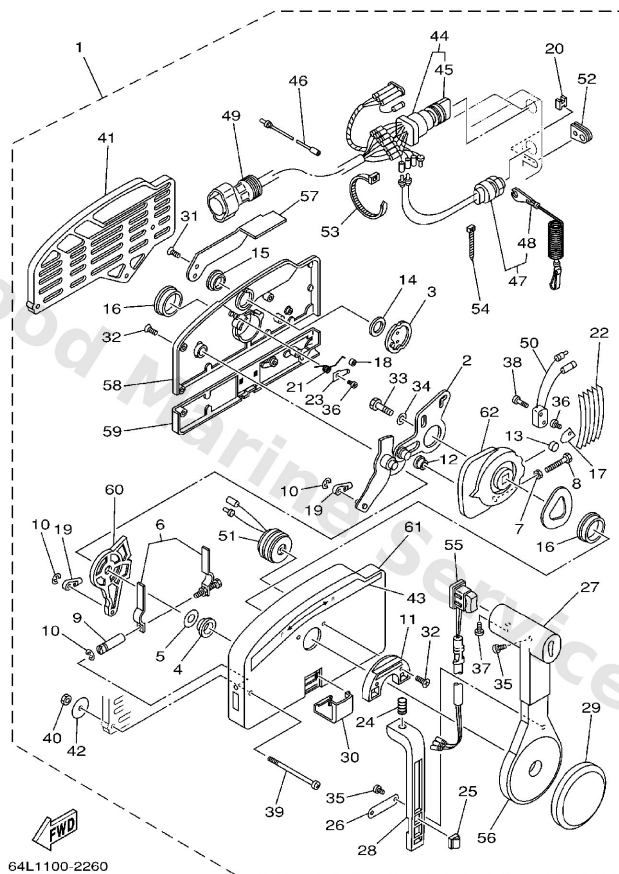
Power Trim & Tilt Assy 2



F4

Ref	Part	
32	97607--04310 Screw, pan head(6g8)	Buy now
33	64E--4380F--00 Holder, brush 2	Buy now
34	64E--43892--00 Breaker comp. (brush 2)	Buy now
35	6G5--43865--00 O-ring	Buy now
36	93102--08M43 Oil seal(6b0)	Buy now
37	64E--43805--00 Armature assembly	Buy now
38	64E--43843--10 Screw valve lock	Buy now

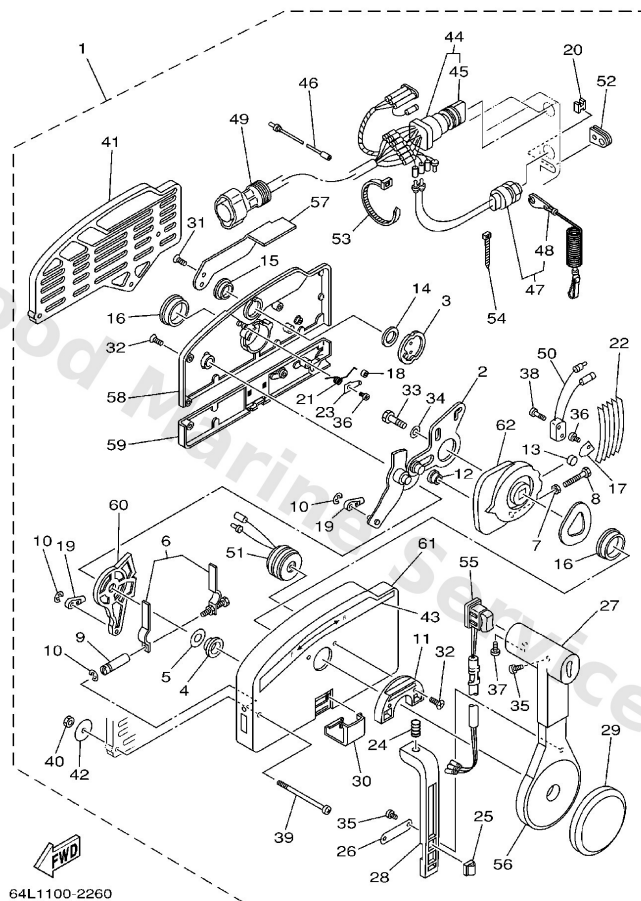
Remote Control Assy



B5

Ref	Part	
1	703--48205--17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703--48261--01 Arm, throttle	Buy now
3	703--48153--00 Shaft, free accel.	Buy now
4	703--48235--00 Bushing	Buy now
5	703--48268--00 Spacer 3	Buy now
6	703--48264--00 Throttle, friction	Buy now
7	95380--05600 Nut, hexagon (663)	Buy now
8	97380--05025 28 -	Buy now
9	703--48265--00 Shaft Friction	Buy now
10	93430--06024 Circlip (701)	Buy now
11	703--48245--00 Plate, lock	Buy now
12	703--48252--00 Roller, cam	Buy now
13	701--48248--00 Roller, free accel	Buy now
14	703--48198--00 Washer, wave 3	Buy now
15	703--48243--00 Bushing 3	Buy now

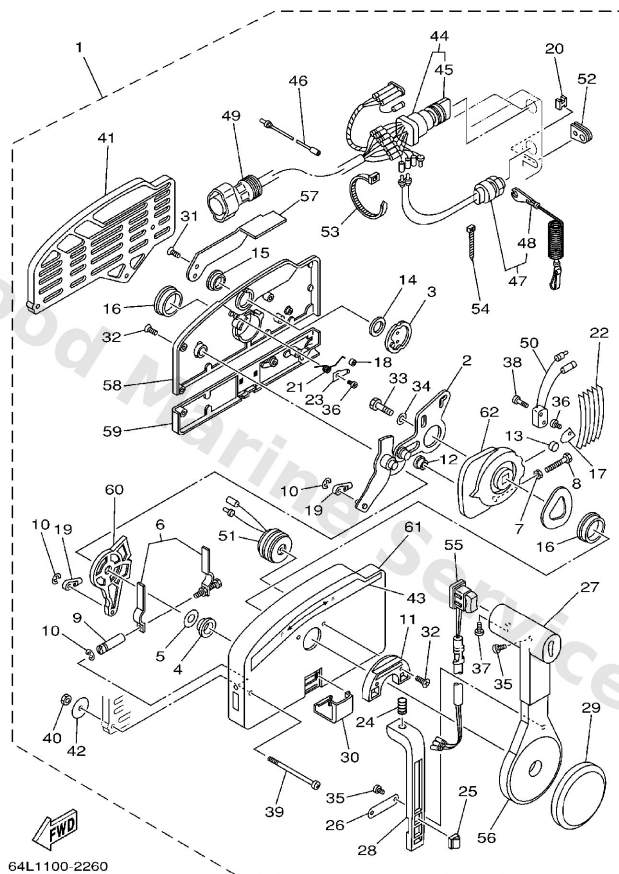
Remote Control Assy



B5

Ref	Part	
16	703--48236--00 Bushing	Buy now
17	703--48189--00 Retainer	Buy now
18	703--48234--00 Roller, detent	Buy now
19	703--48345--01 Cable end, remote control 2	Buy now
20	703--48358--00 Anchor, cable	Buy now
21	703--48244--00 Spring, free accel.	Buy now
22	703--48238--00 Spring, detent	Buy now
23	703--48246--00 Spacer 1	Buy now
24	703--48227--00 Spring, neutral lock	Buy now
25	703--82594--00 Clamp WITH PT/T SW.	Buy now
26	703--48226--00 Plate, stopper	Buy now
27	703--48222--00 Grip, control lever SINGLE	Buy now
28	703--48223--00 Lock, neutral	Buy now
29	703--48225--00 Cover	Buy now
30	703--48219--00 Cover, lead	Buy now

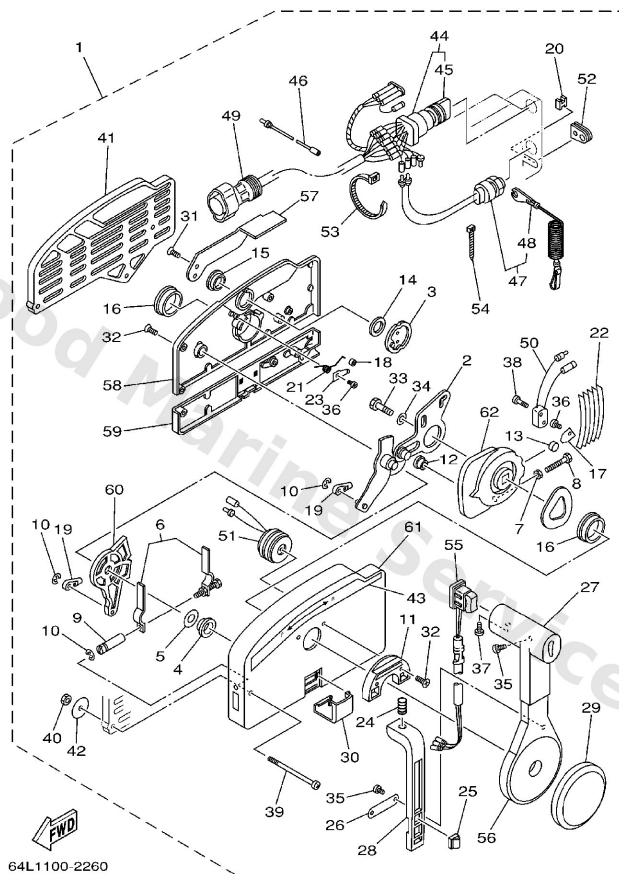
Remote Control Assy



B5

Ref	Part	
31	703--48281--00 Screw, flat head	Buy now
32	703--48282--00 Screw	Buy now
33	97380--08030 Bolt, hexagon (fj1)	Buy now
34	92990--08600 Washer, plain (663)	Buy now
35	98580--04010 Screw, pan head (e56)	Buy now
36	98580--04006 Screw, pan head (7h3)	Buy now
37	98580--05010 Screw, pan head(62x)	Buy now
38	98580--03015 Screw, pan head (n151)	Buy now
39	703--48291--10 Screw	Buy now
40	95380--06600 Nut(661)	Buy now
41	703--48293--10 Spacer, remote control SINGLE	Buy now
42	701--48287--00 Washer 1	Buy now
43	703--48215--00 Graphic	Buy now
44	703--82510--43 Main switch assembly	Buy now
45	703--82577--00 Cap, key	Buy now

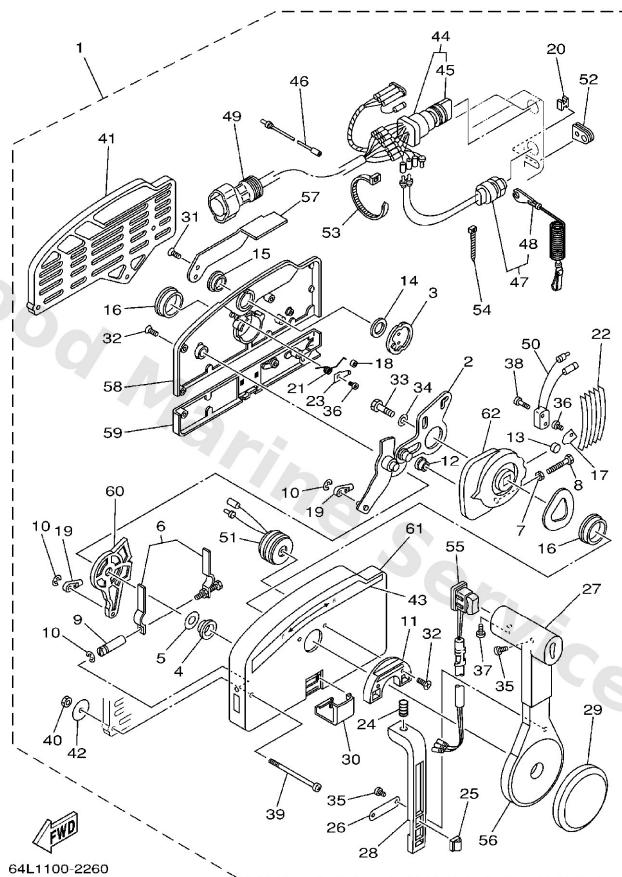
Remote Control Assy



B5

Ref	Part	
46	703--82531--00 Wire, lead	Buy now
47	688--82575--01 Engine stop switch assembly	Buy now
48	682--82556--00 Lanyard, stop switch	Buy now
49	688--8258A--20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703--82540--00 Neutral switch assembly	Buy now
51	703--83383--02 Buzzer	Buy now
52	703--48284--00 Grommet	Buy now
53	703--82591--00 Band	Buy now
54	703--82592--00 Band	Buy now
55	703--82563--02 Trim & tilt switch assembly	Buy now
56	703--48221--00 Grip	Buy now
57	703--48152--00 Knob, free accel	Buy now
58	703--48212--00 Rear housing	Buy now
59	703--48213--00 Back, panel	Buy now
60	703--48271--00 Arm, shift	Buy now

Remote Control Assy

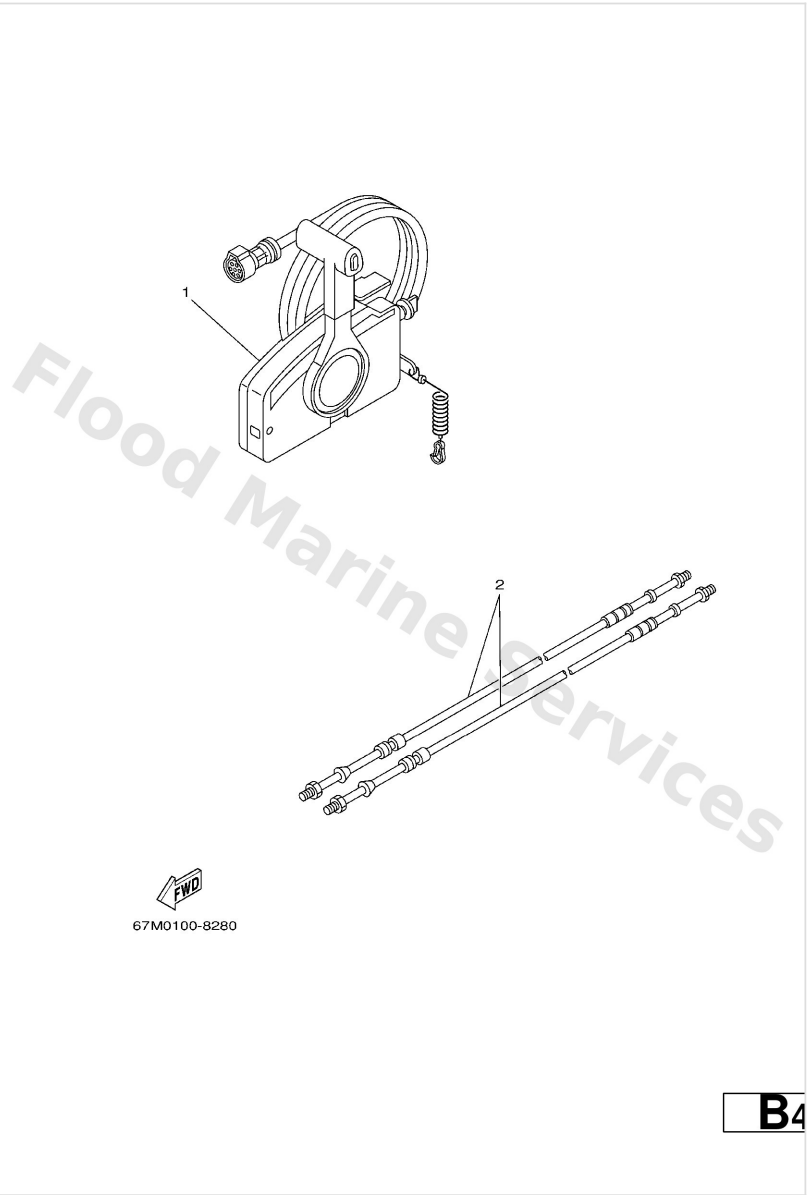


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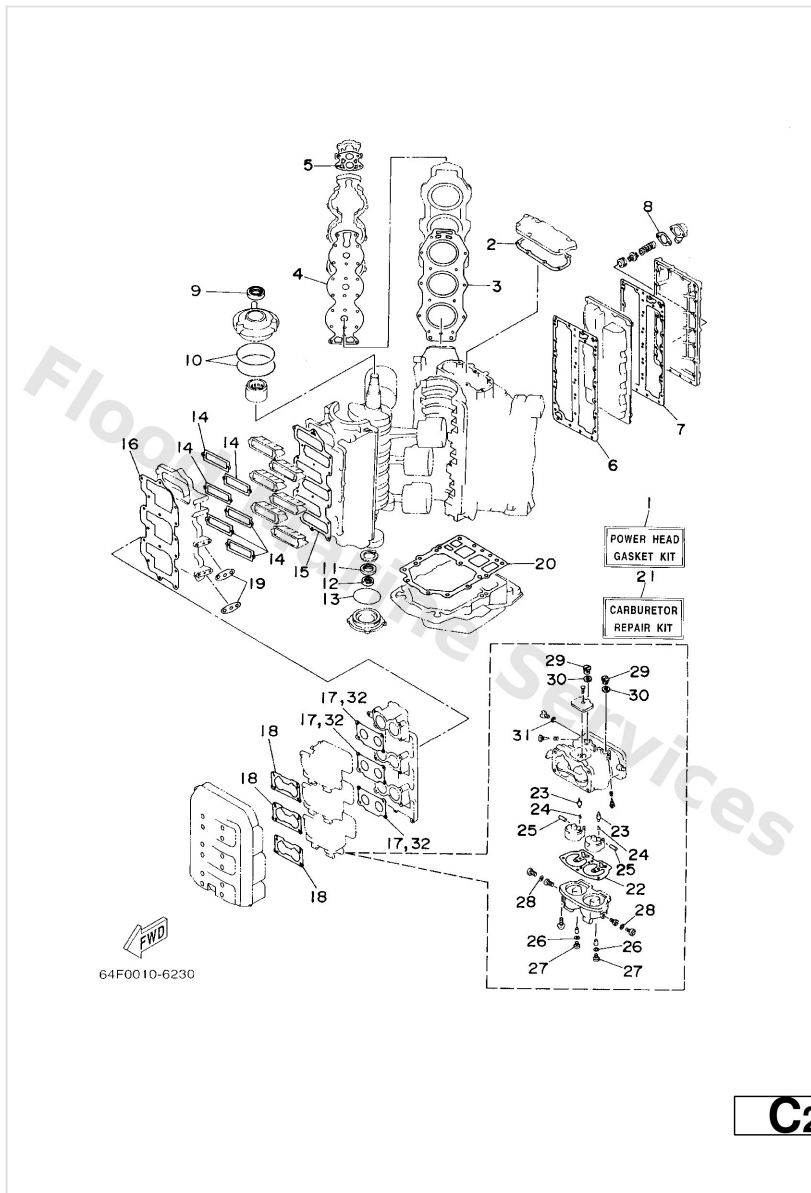
Ref	Part	
61	703--48211--01 Housing,1	Buy now
62	703--48232--00 Drive gear	Buy now

Remote Control Box



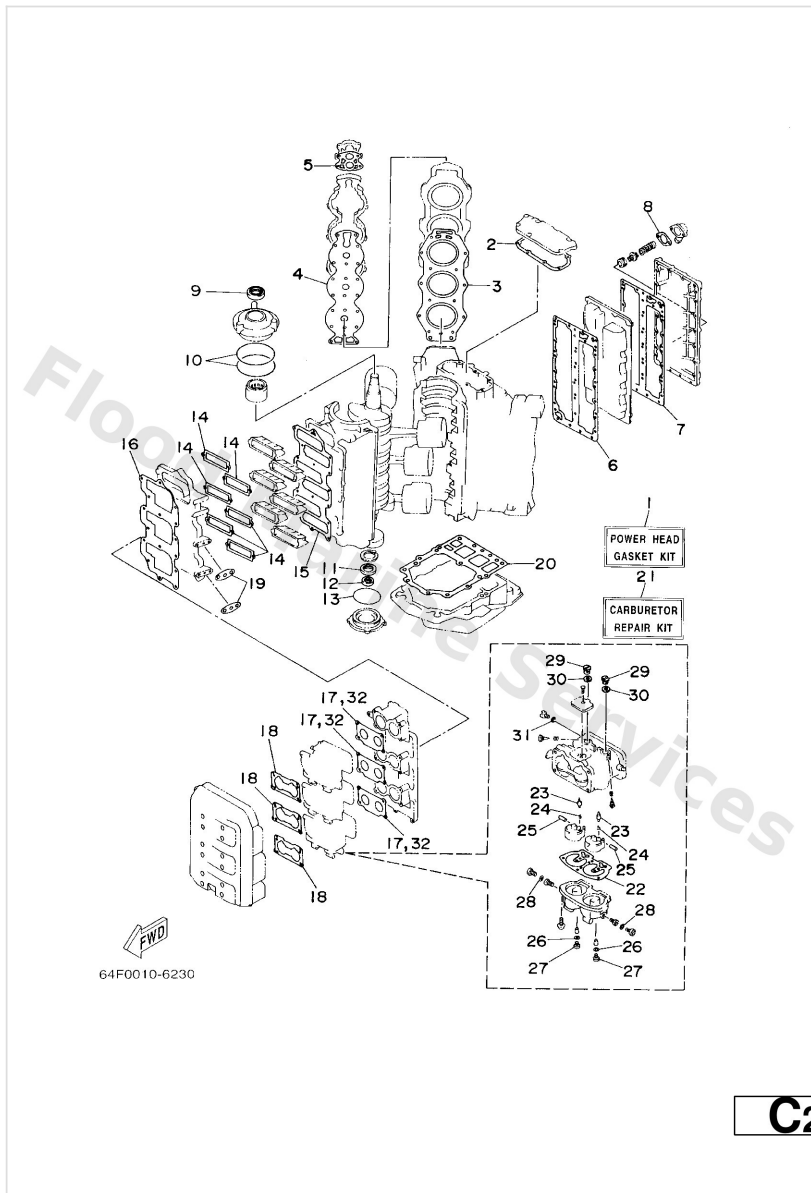
Ref	Part	
1	703--48205--17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701--48320--50 Cable, Remote Control L=15F UR	Buy now
2	701--48320--60 Cable, Remote Control L=16F UR	Buy now
2	701--48320--80 Cable, Remote Control L=17F UR	Buy now
2	701--48350--00 Cable, Remote Control L=21F UR	Buy now
2	701--48350--20 Cable, Remote Control L=23F UR	Buy now

Repair Kit 1



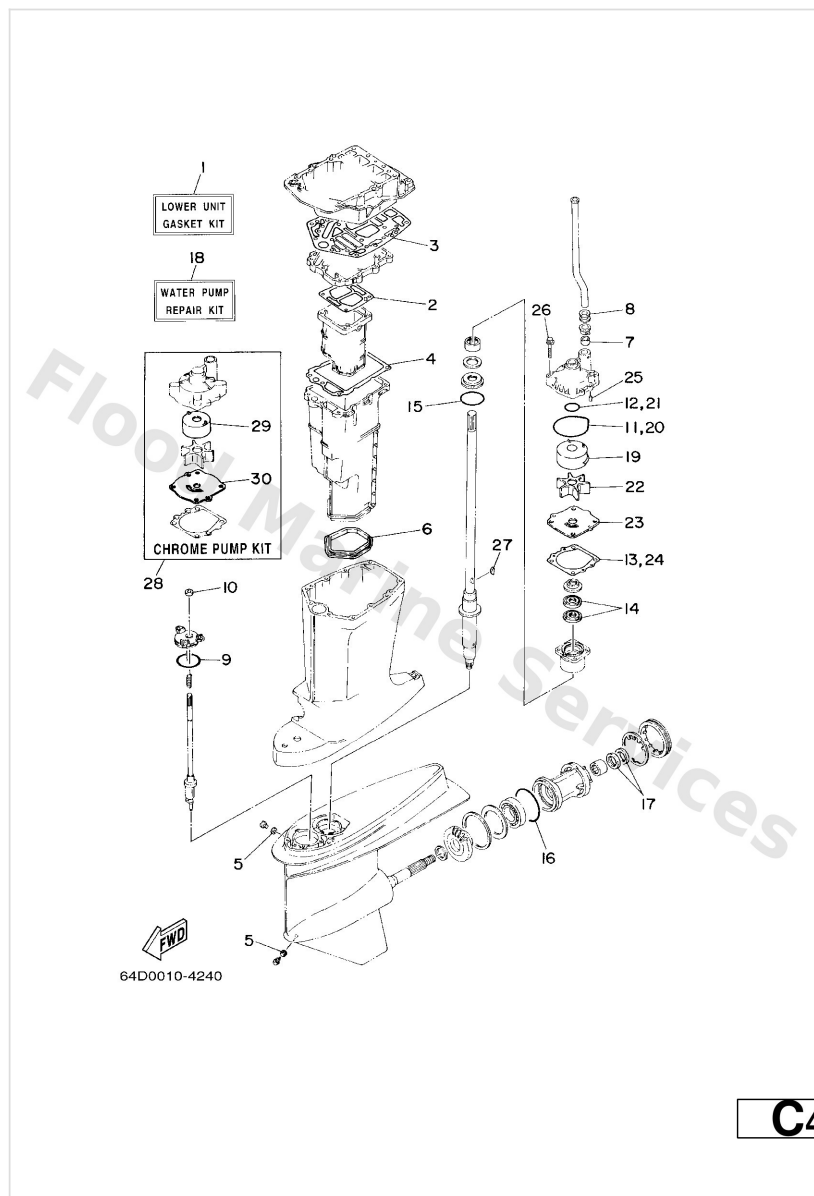
Ref	Part	
1	64FW000100 Power head gasket kit	Buy now
2	6E5--11381--A2 Gasket 1	Buy now
3	6G5--11181--A1 Gasket, cylinder head 1	Buy now
4	6G5--11193--A0 Gasket, head cover 1	Buy now
5	688--12414--A1 Gasket, cover	Buy now
6	6G5--41112--A1 Gasket, exhaust inner cover	Buy now
8	6G5--11382--A1 Gasket 2	Buy now
9	93102--40M14 Oil seal(61a)	Buy now
10	93211--04001 O-ring	Buy now
11	93102--35M13 Oil seal (6e5)	Buy now
12	93101--22M15 Oil seal (6e5)	Buy now
13	93210--74M35 O-ring (6e5)	Buy now
14	6K7--13621--A1 Gasket, valve seat	Buy now
15	6K7--13646--A2 Gasket, manifold 2	Buy now
16	64E--13645--A0 Gasket, manifold 1	Buy now

Repair Kit 1



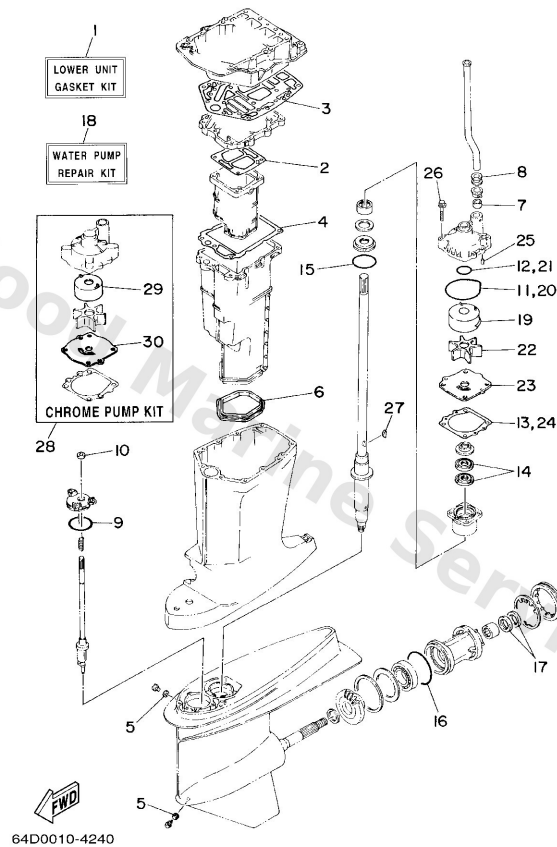
Ref	Part	
17	6E5--14198--A2 Gasket	Buy now
18	6K7--14483--00 Gasket	Buy now
19	650--24431--A0 Gasket,fuel pump	Buy now
20	6G5--45113--A1 Gasket, upper casing	Buy now
21	64D--W0093--01 Carburetor repair kit	Buy now
22	64D--14384--01 Gasket, float chamber	Buy now
23	6E5--14546--00 Valve, needle	Buy now
24	6E5--14159--00 Clip	Buy now
25	6E5--14386--02 Pin, float	Buy now
26	61U--14959--00 Gasket	Buy now
27	64D--14394--00 Valve, drain	Buy now
28	6E5--14398--01 Gasket	Buy now
29	6E5--14328--01 Plug	Buy now
30	6E5--14979--00 Gasket	Buy now
31	6J8--14959--00 Gasket, drin screw	Buy now

Repair Kit 2



Ref	Part	
1	6G5--W0001--C1 Lower unit gasket kit	Buy now
2	6G5--41134--A0 Gasket, exhaust manifold	Buy now
3	6G5--45114--A0 Gasket, upper casing	Buy now
4	6E5--41135--A0 Gasket, exhaust manifold	Buy now
5	90430--08020 Gasket	Buy now
6	6E5--45123--00 Gasket, muffler	Buy now
7	6E5--44365--00 Damper, water seal 1	Buy now
8	6E5--44366--00 Damper, water seal 2	Buy now
9	93210--58144 O-ring(47x)	Buy now
10	93106--09014 Oil seal	Buy now
11	93210--86M38 O-ring (6e5)	Buy now
12	93210--37160 O-ring (6g8)	Buy now
13	6E5--44315--A0 Gasket,water pump	Buy now
14	93101--28M16 Oil seal (6e5)	Buy now
15	93210--55M14 O-ring (70e)	Buy now

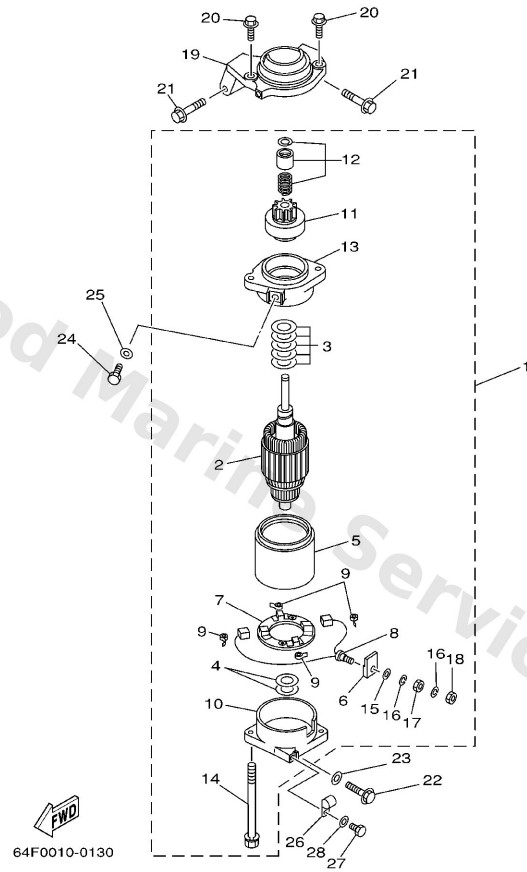
Repair Kit 2



C4

Ref	Part	
16	93210--97M55 O-ring (6g5)	Buy now
17	93101--30M17 Oil seal (6e5)	Buy now
18	61A--W0078--A3 Water pump repair kit	Buy now
19	61A--44322--02 Insert, cartridge	Buy now
22	6E5--44352--01 Impeller	Buy now
23	6G5--44323--00 Outer plate, cartridge	Buy now
25	93606--12019 Pin, dowel (614)	Buy now
26	90119--08M14 Bolt, with washer	Buy now
27	90280--04M05 Key, woodruff (6e5)	Buy now
28	61A--W0078--1A Chrome pump kit	Buy now
29	6R3--44322--41 Insert, cartridge	Buy now
30	6G5--44323--40 Outer plate, cartridge	Buy now

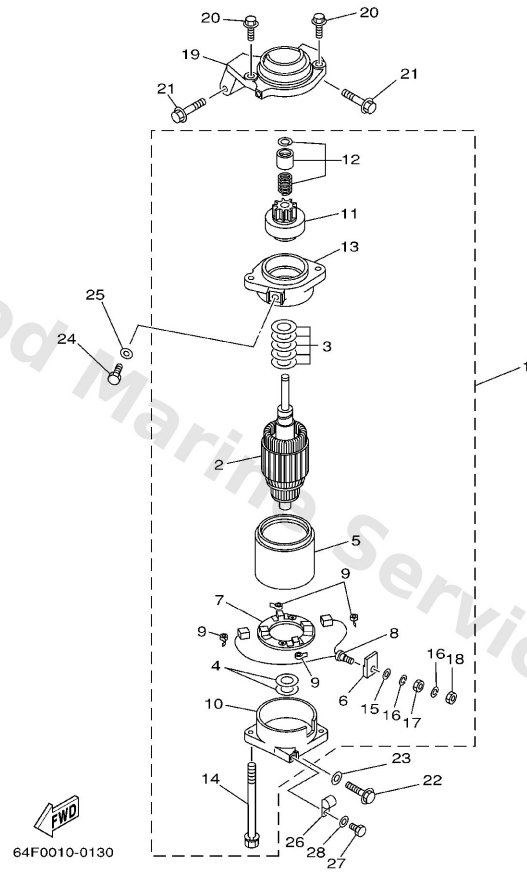
Starting Motor



D5

Ref	Part	
1	6N7--81800--10 Starting motor assembly	Buy now
2	6N7--81850--10 Armature assembly	Buy now
3	61A--81809--00 Washer kit	Buy now
4	61A--81824--00 Washer 2	Buy now
5	6N7--81810--00 Stator assembly	Buy now
6	6K7--8182G--10 Bush, terminal	Buy now
7	6N7--81840--00 Brush holder assembly	Buy now
8	6N7--81801--00 Brush set	Buy now
9	6N7--81813--00 Spring, brush	Buy now
10	6N7--81820--10 Rear bracket assembly	Buy now
11	6N7--81807--00 Gear assembly, starting motor	Buy now
12	6N7--81857--00 Pinion stopper set	Buy now
13	6N7--81830--00 Front bracket assembly	Buy now
14	6K7--81826--10 Bolt	Buy now
15	6E5--8182E--10 Washer, spring	Buy now

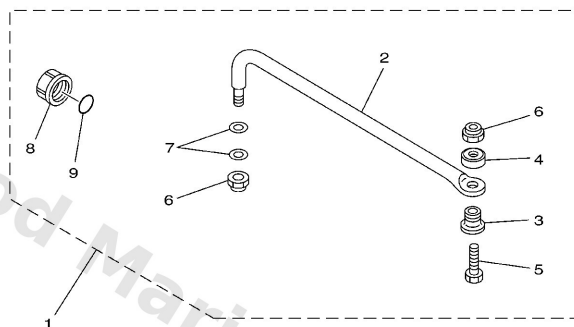
Starting Motor



D5

Ref	Part	
16	6E5--8182F--10 Washer,plain	Buy now
17	6E5--8182A--10 Nut	Buy now
18	6E5--8182K--10 Nut	Buy now
19	6K7--81822--00--94 Bracket, starting motor	Buy now
20	90119--08M76 Bolt, with washer(6e5)	Buy now
21	90119--08M77 Bolt, with washer(6e5)	Buy now
22	90119--08M57 Bolt, with washer	Buy now
23	92990--08600 Washer, plain (663)	Buy now
24	97095--08016 Bolt, hexagon deep recess	Buy now
25	92995--08600 Washer, plain (663)	Buy now
26	90465--06M86 Clamp	Buy now
27	97095--06012 Bolt(gh1)	Buy now
28	92995--06600 Washer, plain (646)	Buy now

Steering Guide

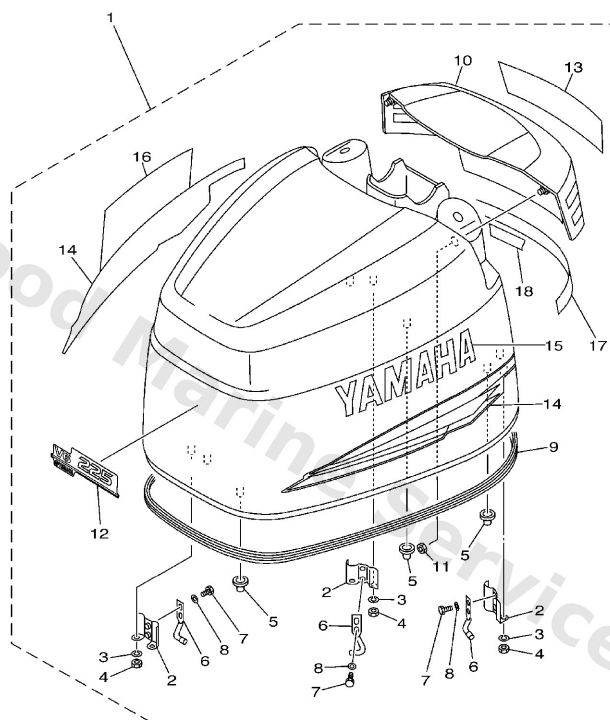


67H0100-9290

B3

Ref	Part	
1	6E5--61350--02 Steering guide attachment kit AP	Buy now
2	6E5--61351--01 Rod, steering link	Buy now
3	90387--10M61 Collar (6e5)	Buy now
4	90560--12M01 Spacer (6e5)	Buy now
5	6E5--61355--00 Bolt	Buy now
6	90185--09M01 Nut, nylon (663)	Buy now
7	90201--10M20 Washer, plate (663)	Buy now
8	6E5--43145--01 Cap, clamp bracket	Buy now
9	93210--16275 O-ring	Buy now

Top Cowling

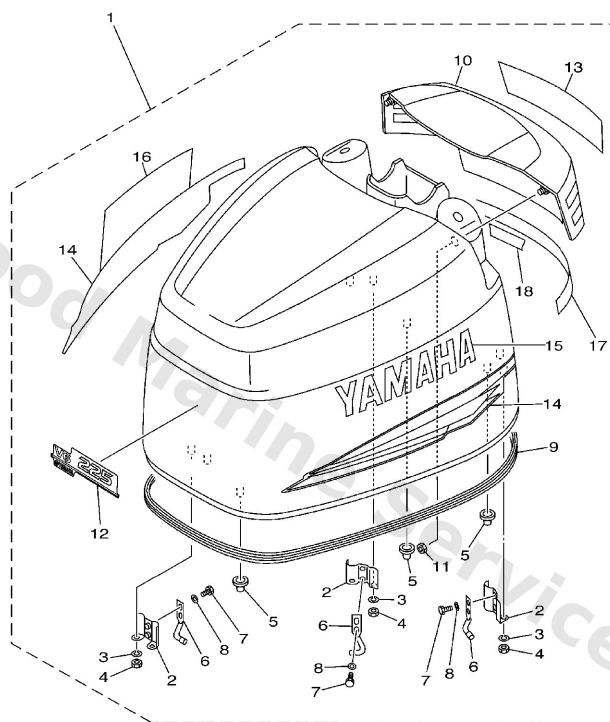


64F1664-2010

A4

Ref	Part	
1	64F42610504D Top cowling assembly	Buy now
2	6R3--42647--00 Holder, clamp band	Buy now
3	92990--06100 Washer(6a1)	Buy now
4	95380--06600 Nut(661)	Buy now
5	64D--42662--00 Damper	Buy now
6	64D--42814--00 Hook, clamp	Buy now
7	97095--06012 Bolt(gh1)	Buy now
8	92995--06600 Washer, plain (646)	Buy now
9	64D--42615--00 Seal	Buy now
10	64D--42613--00--4D Molding, air duct	Buy now
11	90179--06M24 Nut(6j8)	Buy now
12	64F4267750 Graphic Front	Buy now
13	64F4268730 Emblem, rear	Buy now
14	64D--W0070--30 Graphic Set	Buy now
15	64C--42681--30 Mark, cowling	Buy now

Top Cowling

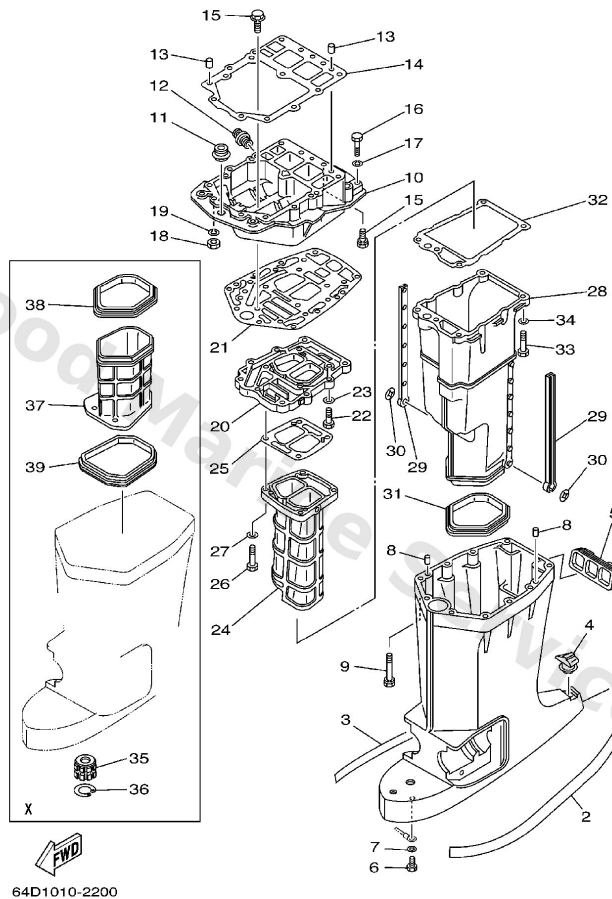


FWD
64F1664-2010

A4

Ref	Part	
16	64C--42682--30 Mark, cowling	Buy now
17	64D--4267A--30 Graphic, rear 2	Buy now
18	64D--42678--30 Graphic, Rear	Buy now

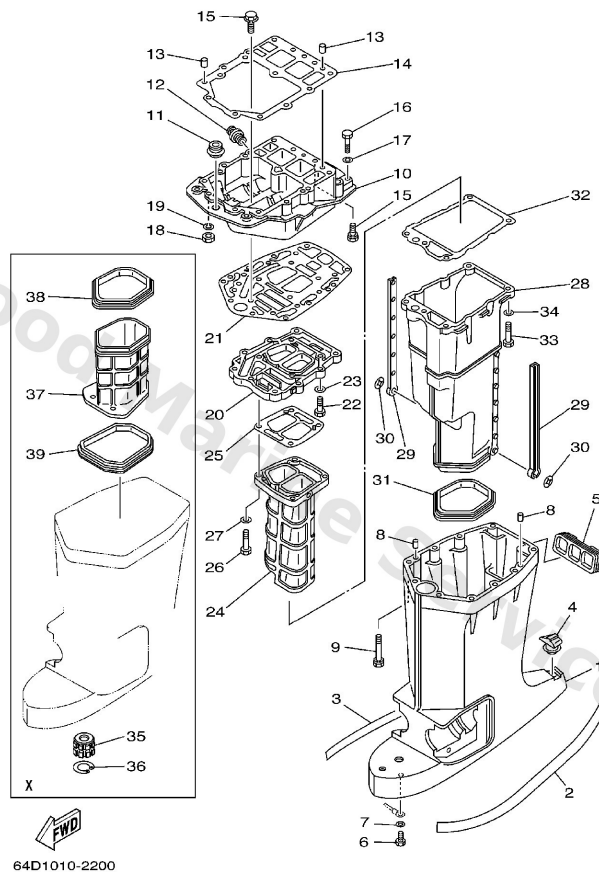
Upper Casing



F6

Ref	Part	
1	6E5--45111--02--8D Casing, upper L	Buy now
1	6E5--45111--23--8D Casing, upper X	Buy now
2	6R3--42791--41 Mark 1	Buy now
3	6R3--42792--41 Mark	Buy now
4	6E5--45155--00 Cap	Buy now
5	6E5--42769--00 Seal, rubber	Buy now
6	97095--06010 Bolt	Buy now
7	92995--06600 Washer, plain (646)	Buy now
8	93608--12M05 Pin, dowel b (6e5)	Buy now
9	90119--08027 Bolt, with washer	Buy now
10	6G5--41137--02--94 Guide, exhaust	Buy now
11	6E5--42724--00 Grommet	Buy now
12	6G5--12581--00 Joint, hose	Buy now
14	6G5--45113--A1 Gasket, upper casing	Buy now
15	90119--08M79 Bolt, hexagon (fj1)	Buy now

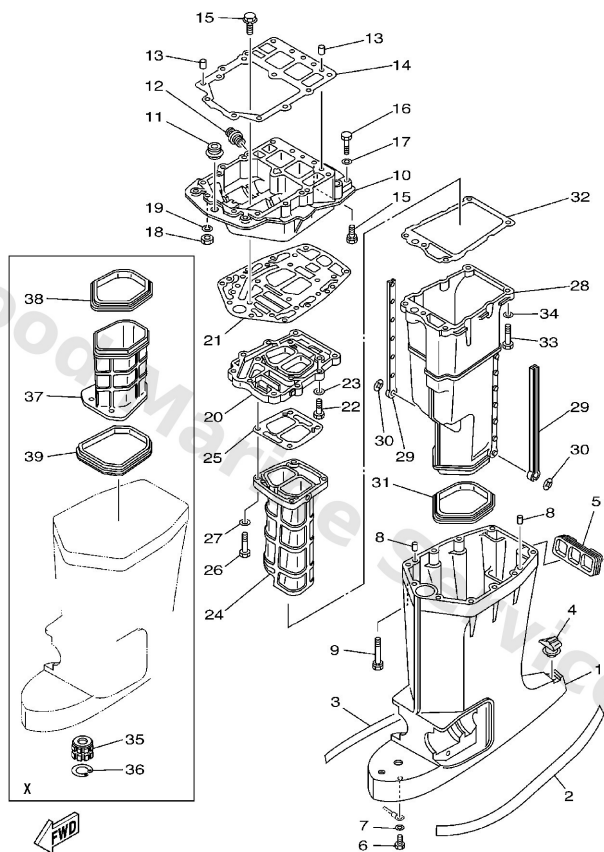
Upper Casing



F6

Ref	Part	
16	97095--08045 Bolt, hexagon	Buy now
17	92995--08100 Ybs67-8 washer, spring	Buy now
18	95380--08700 Nut(661)	Buy now
20	6G5--41131--01--5B Manifold, ext. 1	Buy now
21	6G5--45114--A0 Gasket, upper casing	Buy now
22	97095--08030 Bolt, hexagon (fj1)	Buy now
23	92995--08600 Washer, plain (663)	Buy now
24	64D--41132--00--5B Manifold, exhaust	Buy now
25	6G5--41134--A0 Gasket, exhaust manifold	Buy now
28	6E5--14711--01--5B Muffler 1	Buy now
29	6E5--14737--00 Damper, muffler	Buy now
30	90183--05M02 Nut, spring (6e5)	Buy now
31	6E5--45123--00 Gasket, muffler	Buy now
32	6E5--41135--A0 Gasket, exhaust manifold	Buy now
35	6E5--45318--00 Bushing, drive shaft 3 X	Buy now

Upper Casing



64D1010-2200

F6

Ref	Part	
36	93420--36M01 Circlip (6a0) X	Buy now
37	64D--14721--20--5B Muffler 2 X	Buy now
38	64D--45123--00 Gasket, muffler X	Buy now
39	64D--45375--00 Damper, seal X	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.