



Yamaha 225DETOL 1997

Parts Manual

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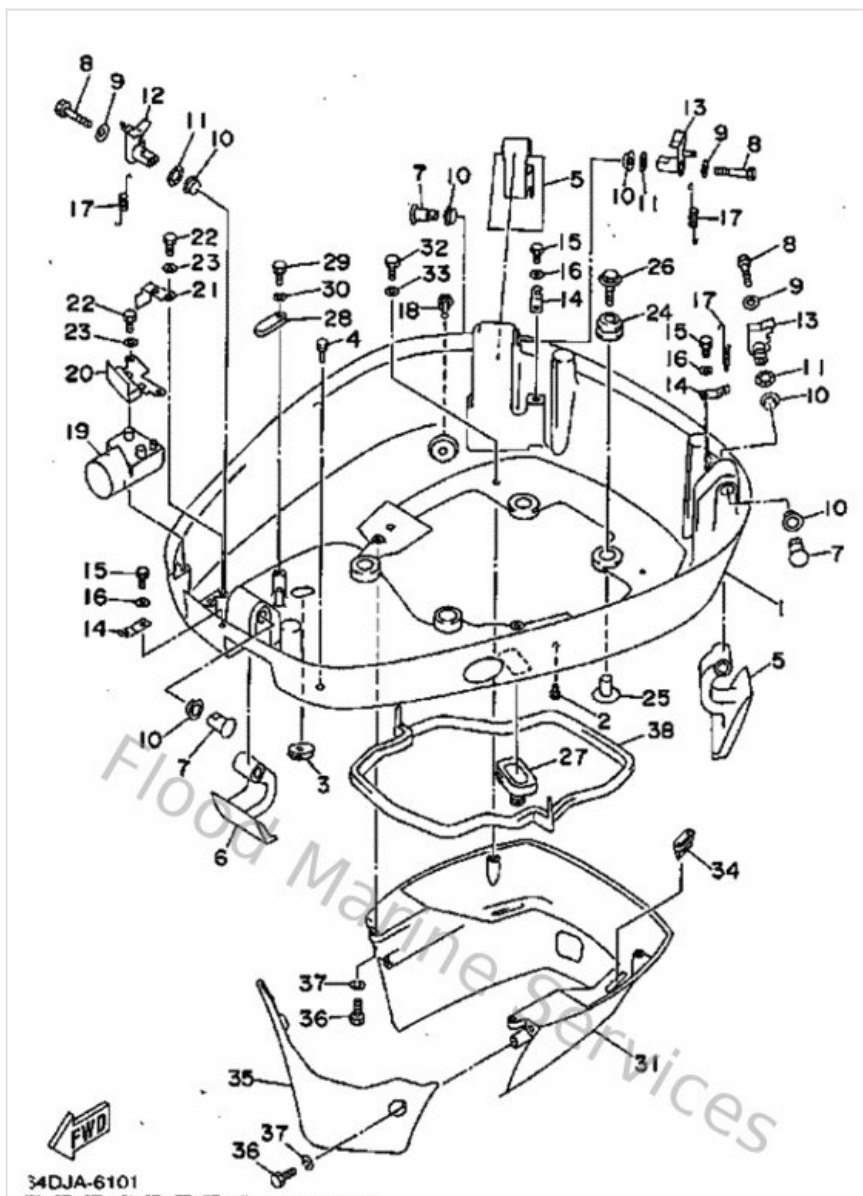
Authorised Yamaha Dealers



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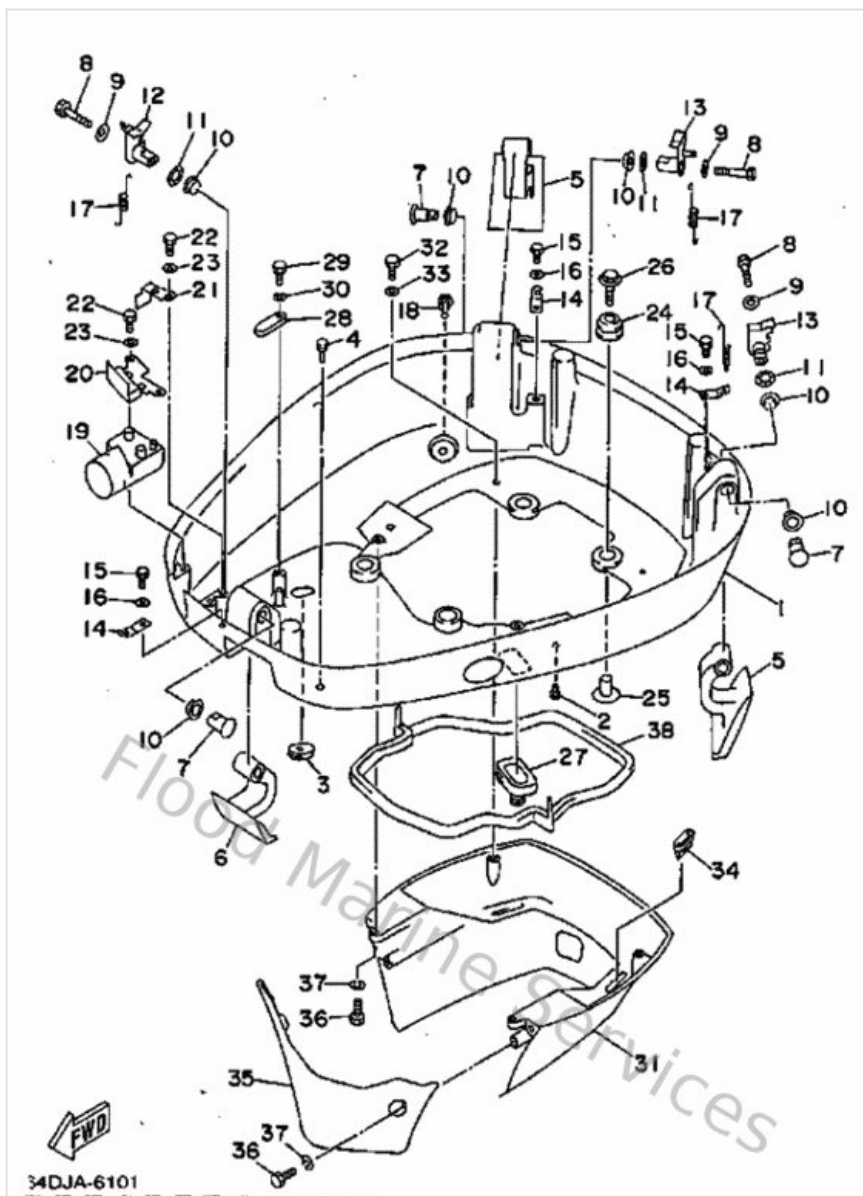
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Bottom Cowling



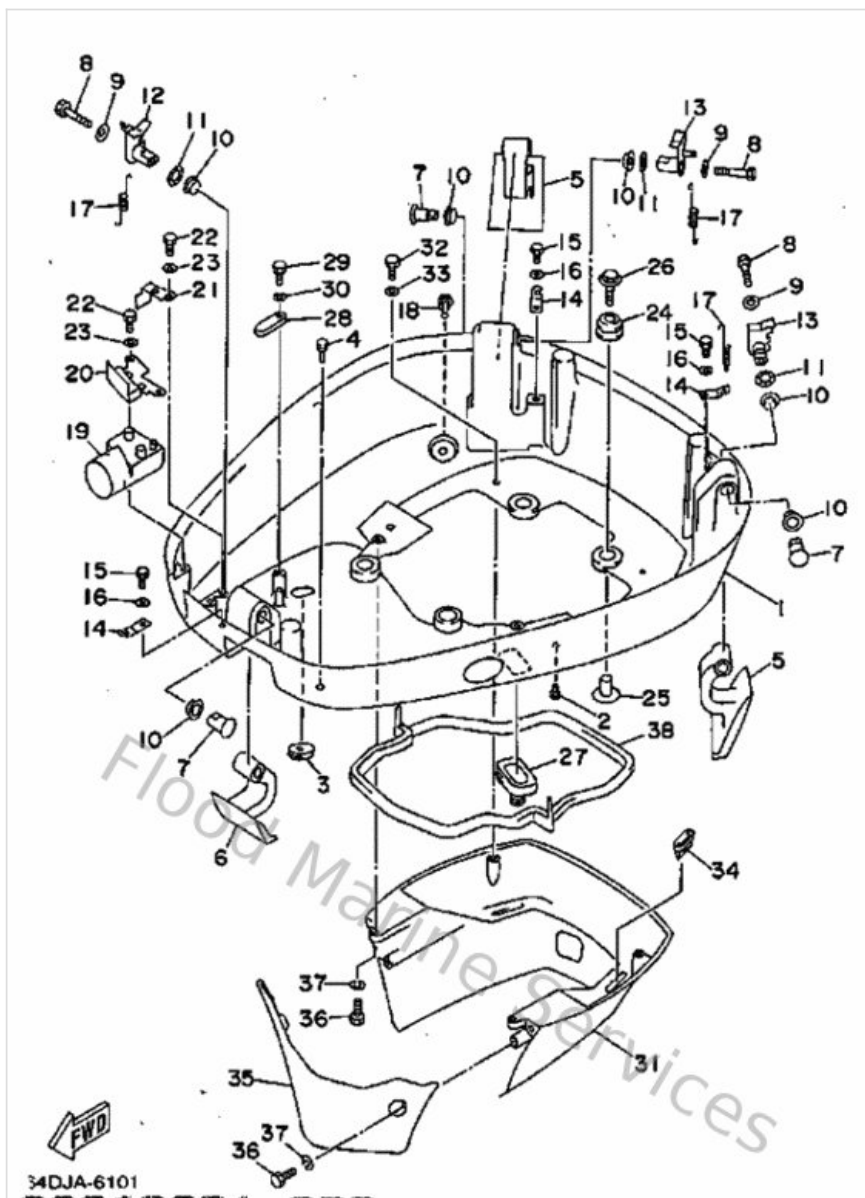
| Ref | Part | |
|-----|-----------------------------------------------------|-------------------------|
| 1 | 64D42711008D Cowling, bottom | Buy now |
| 2 | 9048006M1900 Grommet (6e3) | Buy now |
| 3 | 61A427270000 Grommet | Buy now |
| 4 | 6H4427480000 Grommet | Buy now |
| 5 | 64D42815008D Lever, clamp | Buy now |
| 6 | 64D42816004D Lever, clamp | Buy now |
| 7 | 64D428350000 Pin, set1 | Buy now |
| 8 | 970950604000 Bolt (682) | Buy now |
| 9 | 9020106M0200 Washer, plate (6k8) | Buy now |
| 10 | 9038615M7300 Bush(6I2) | Buy now |
| 11 | 9020615M1800 Washer, wave(6I2) | Buy now |
| 12 | 64D428182000 Lever, clamp | Buy now |
| 13 | 64D428183000 Lever, clamp | Buy now |
| 14 | 64D431440000 Hook, spring | Buy now |
| 15 | 970800601200 Bolt(gh1) | Buy now |

Bottom Cowling



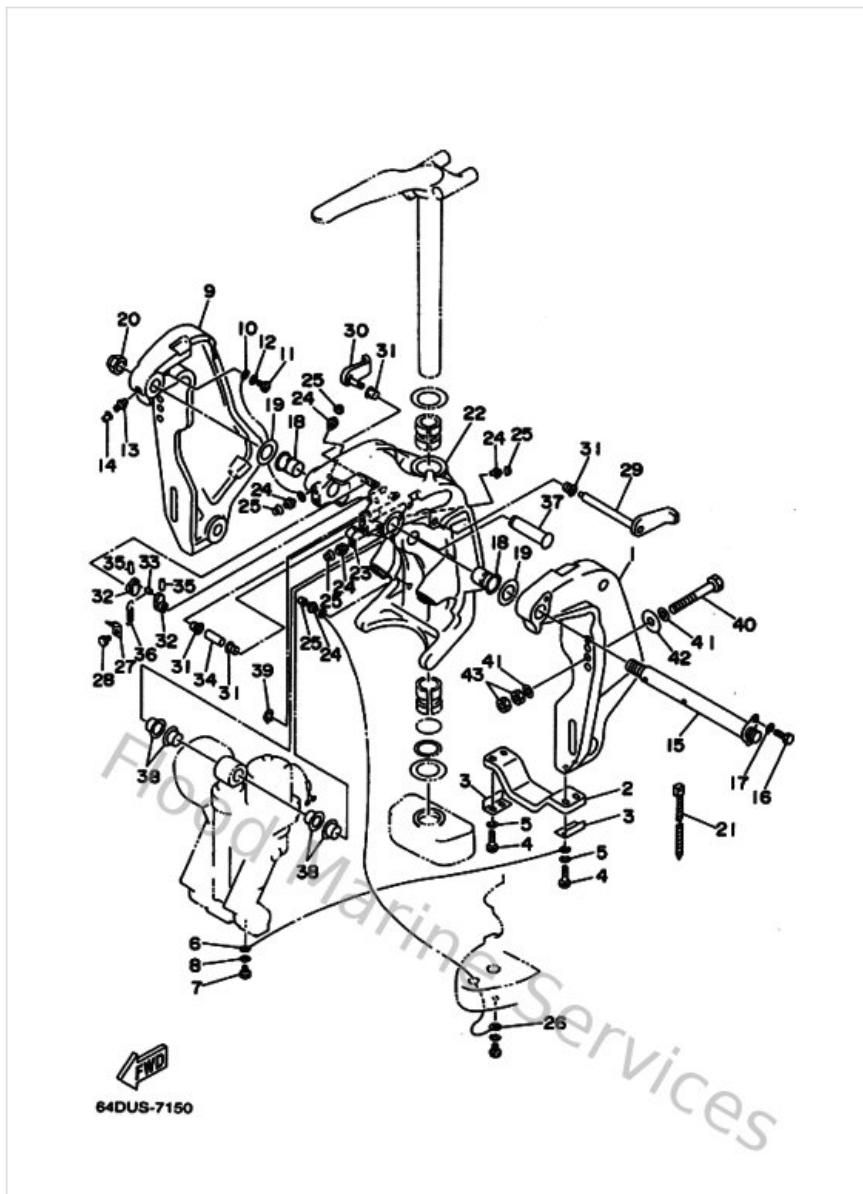
| Ref | Part | |
|-----|-----------------------------------------------------------|-------------------------|
| 16 | 929900660000 Washer, plain (646) | Buy now |
| 17 | 9050616M3400 Spring, tension(64d) | Buy now |
| 18 | 6E5443910000 Nipple, hose | Buy now |
| 19 | 64D427252000 Grommet | Buy now |
| 20 | 64D42738008D Plate, fitting | Buy now |
| 21 | 64D42738105B Plate, fitting | Buy now |
| 22 | 970950601600 Bolt, hexagon deep recess | Buy now |
| 24 | 9048022M1500 Grommet (6e5) | Buy now |
| 25 | 9038708M3700 Coller (6e5) | Buy now |
| 26 | 9011908M2200 Bolt, with washer | Buy now |
| 27 | 688427261000 Grommet | Buy now |
| 28 | 6E5825880000 Plate | Buy now |
| 29 | 970800602000 Bolt(7u8) | Buy now |
| 31 | 6R342741028D Apron | Buy now |
| 32 | 970950602000 Bolt(7u8) | Buy now |

Bottom Cowling



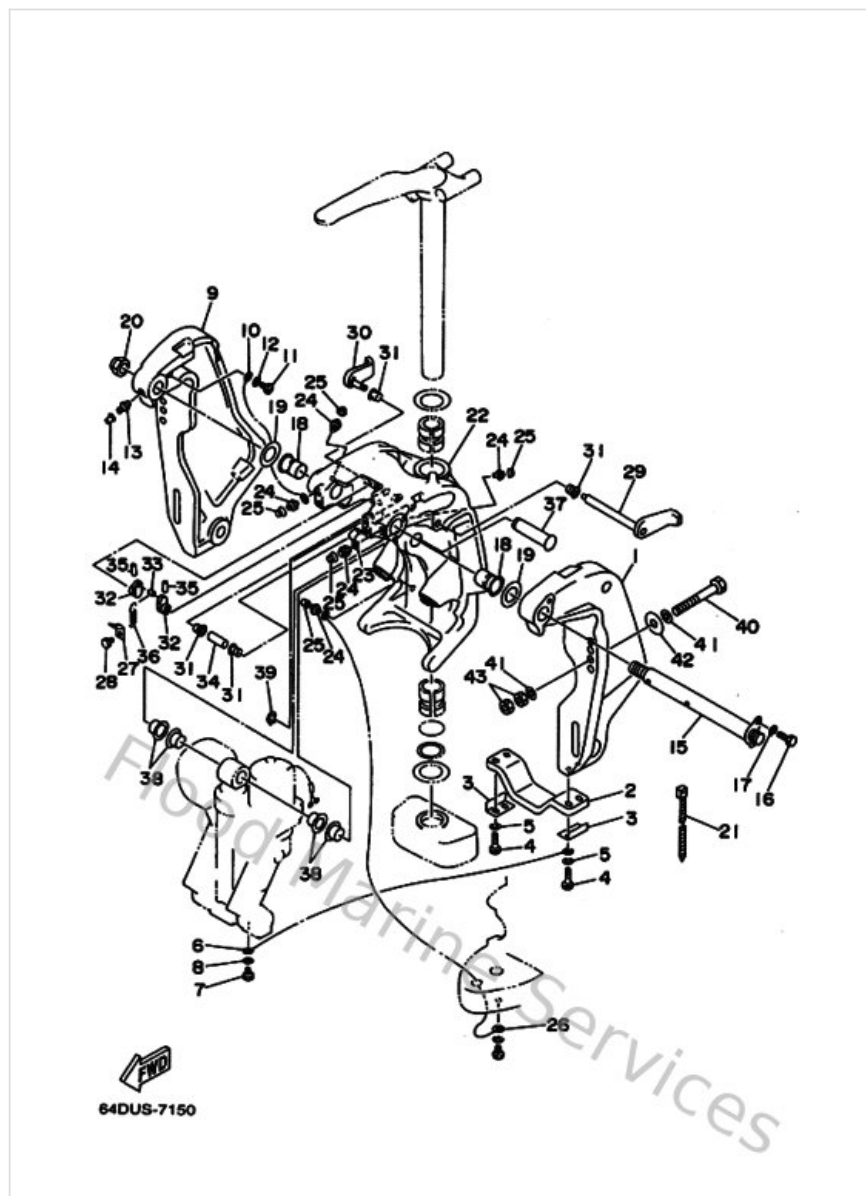
| Ref | Part | |
|-----|-----------------------------------------------|-------------------------|
| 34 | 64D427170000 Rubber Seal 2 | Buy now |
| 35 | 6R342771018D Apron | Buy now |
| 38 | 6E5427161000 Rubber seal 1 | Buy now |

Bracket 1



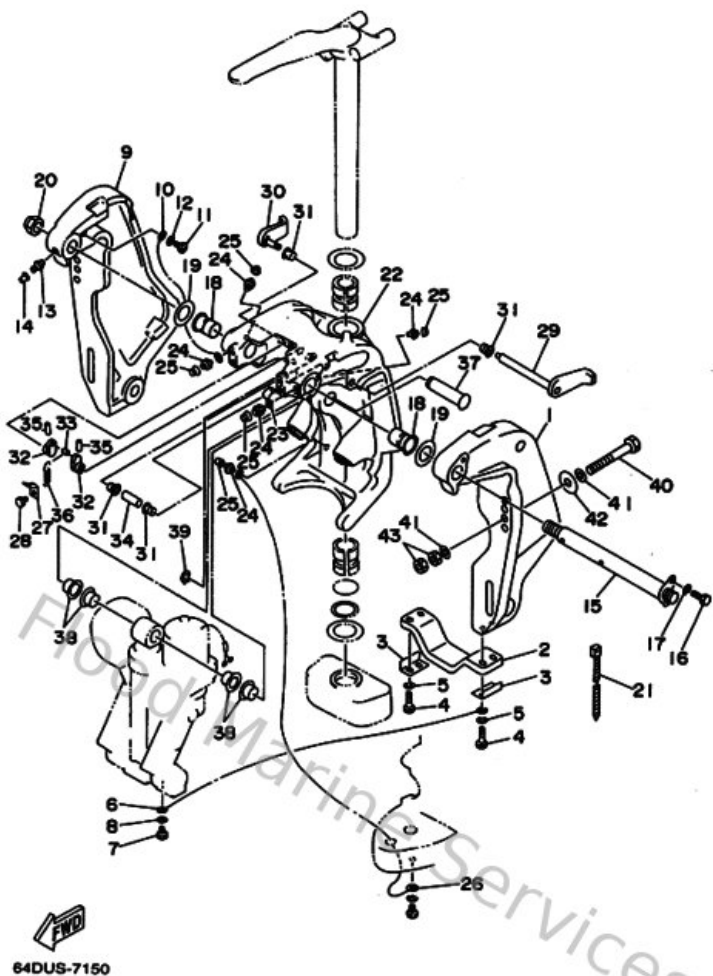
| Ref | Part | |
|-----|--------------------------------------------------------|-------------------------|
| 1 | 64E43111008D Bracket, clamp | Buy now |
| 2 | 6G5452510100 Anode | Buy now |
| 3 | 6G5445260000 Plate | Buy now |
| 4 | 970950603000 Bolt(jf7) | Buy now |
| 5 | 929950610000 Washer(6a1) | Buy now |
| 6 | 6E5821480000 Wire, lead 5 | Buy now |
| 7 | 970950601000 Bolt | Buy now |
| 8 | 929900660000 Washer, plain (646) | Buy now |
| 9 | 64E43112008D Bracket, clamp | Buy now |
| 11 | 985800601200 Screw, pan head(62j) | Buy now |
| 13 | 9370006M0300 Nipple, grease(6a1) | Buy now |
| 14 | 663451190000 Cap, grease nipple | Buy now |
| 15 | 64E431310100 Bolt, clamp bracket | Buy now |
| 16 | 970950802000 Bolt, hexagon | Buy now |
| 17 | 929950810000 Ybs67-8 washer, spring | Buy now |

Bracket 1



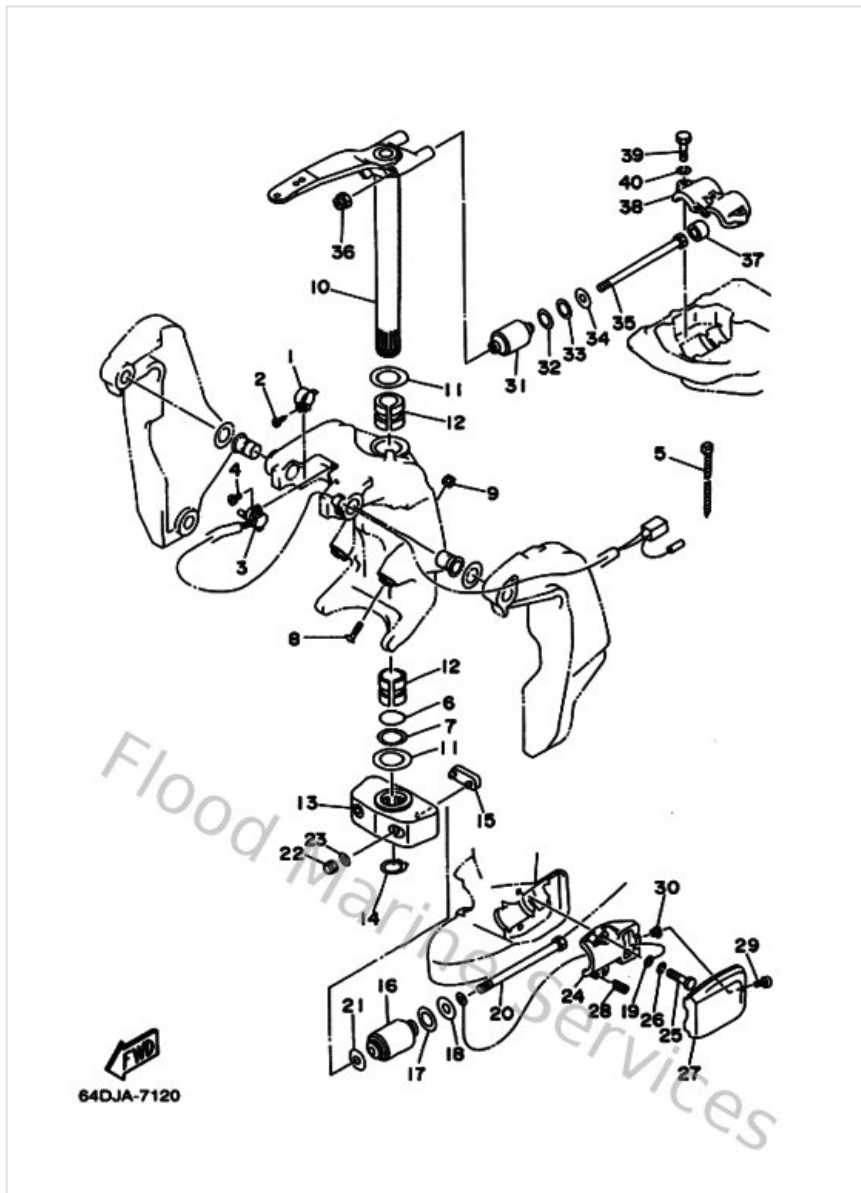
| Ref | Part | |
|-----|-----------------------------------------------------|-------------------------|
| 18 | 9038625M3100 Bushing (6e5) | Buy now |
| 19 | 9020126M5900 Washer, plate (6e5) | Buy now |
| 20 | 901852200700 Nut, self-locking | Buy now |
| 21 | 9046511M1000 Clamp | Buy now |
| 22 | 64E43311108D Bracket, swivel | Buy now |
| 23 | 9046508M6300 Clamp(61u) | Buy now |
| 26 | 6E5821470000 Wire, lead 5 | Buy now |
| 27 | 6G5431440000 Hook, spring | Buy now |
| 29 | 6G5431810200 Lever, tilt stop 1 | Buy now |
| 30 | 6G5431850200 Lever, tilt stop 2 | Buy now |
| 31 | 9038610M1600 Bushing (688) | Buy now |
| 32 | 6G5431480000 Collar, distance | Buy now |
| 33 | 9024906M1900 Pin(6e5) | Buy now |
| 34 | 9038710M0500 Collar(6e5) | Buy now |
| 35 | 916903002000 Pin, spring (6h4) | Buy now |

Bracket 1



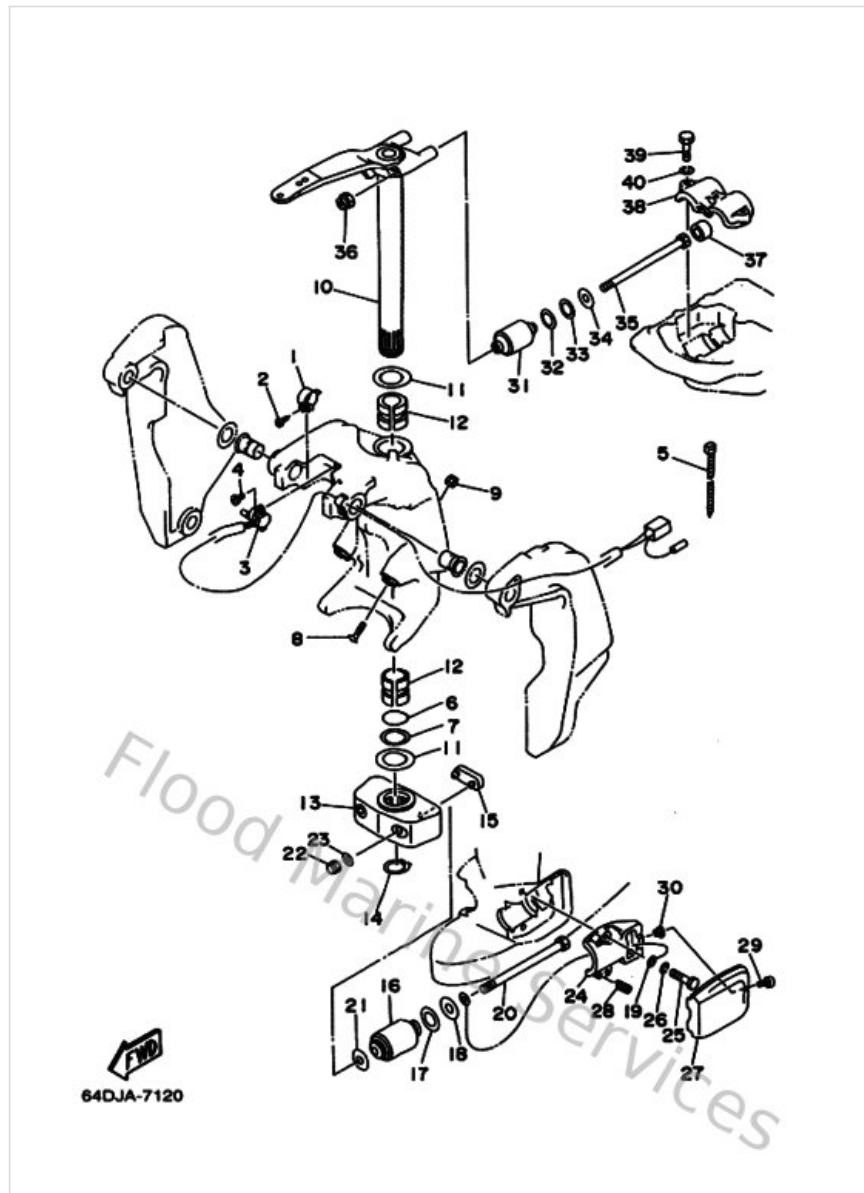
| Ref | Part | |
|-----|--------------------------------------------------------|-------------------------|
| 36 | 9050614M2400 Spring, tension(6e5) | Buy now |
| 37 | 64E431260000 Pin, upper shock mount | Buy now |
| 38 | 9038622M9800 Bush(61u) | Buy now |
| 39 | 9341022M1100 Circlip(61u) | Buy now |
| 40 | 9010112M0300 Bolt (l:115mm) | Buy now |
| 41 | 9020113M0100 Washer, plate(6e5) | Buy now |
| 42 | 9020112M0500 Washer, plate(663) | Buy now |
| 43 | 953801260000 Nut (707) | Buy now |

Bracket 2



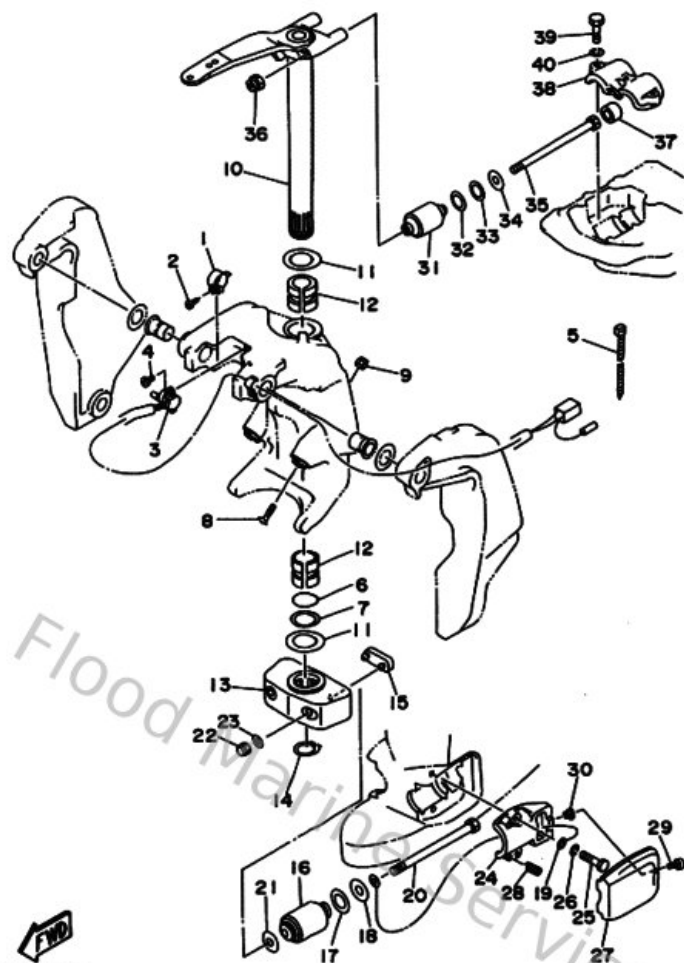
| Ref | Part | |
|-----|---------------------------------------------------------------|-------------------------|
| 1 | 64E431390000 Cam, trim sender (with screw) | Buy now |
| 2 | 977806052500 Screw, tapping(65j) | Buy now |
| 3 | 64E836720000 Trim sender | Buy now |
| 4 | 901570600900 Screw, pan head(6b0) | Buy now |
| 5 | 9046511M1000 Clamp | Buy now |
| 6 | 9321037MH700 O-ring(61u) | Buy now |
| 7 | 9020240M4700 Washer, plate(61a) | Buy now |
| 8 | 61A433760000 Bolt, thrust receiver | Buy now |
| 9 | 957801030000 Nut, nylon (6e5) | Buy now |
| 10 | 6E542510A18D Steering bracket assembly | Buy now |
| 11 | 9020138M6000 Washer, plate (6e5) | Buy now |
| 12 | 9038638M3200 Bush(6e5) | Buy now |
| 13 | 6G544551018D Housing, lower mount rubber | Buy now |
| 14 | 9341037M0400 Circlip (6e5) | Buy now |
| 15 | 6E5445750000 Damper, lower mount rubber | Buy now |

Bracket 2



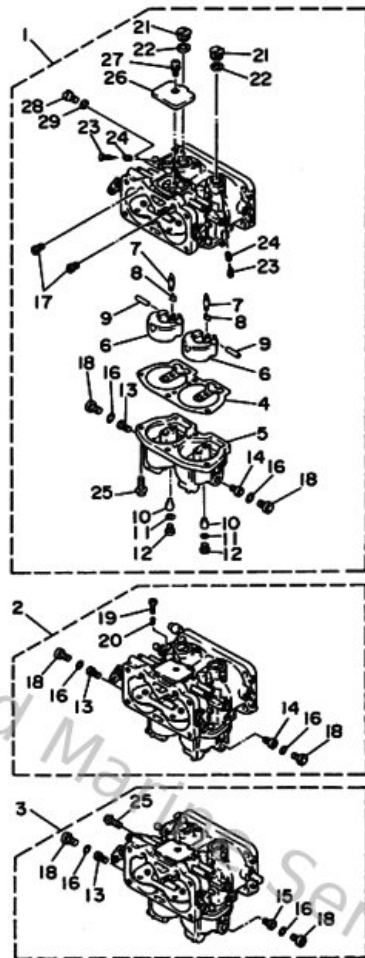
| Ref | Part | |
|-----|-------------------------------------------------------------|-------------------------|
| 16 | 6G5445550094 Mount damper, lower side | Buy now |
| 17 | 9020232M1900 Washer, plate (6e5) | Buy now |
| 18 | 9020116M5500 Washer, plate (6e5) | Buy now |
| 19 | 6E5821490000 Wire, lead 3 | Buy now |
| 20 | 9010914M3400 Bolt(6e5) | Buy now |
| 21 | 9020115M5800 Washer, plate (6e5) | Buy now |
| 22 | 953801480000 Nut, crown (6e5) | Buy now |
| 23 | 929951460000 Washer (6e5) | Buy now |
| 24 | 6E5445520194 Housing, lower mount rubber | Buy now |
| 25 | 970751004500 Bolt(64d) | Buy now |
| 26 | 929901010000 Ybs67-10 washer, spring | Buy now |
| 27 | 6E544553018D Cover, lower mount | Buy now |
| 28 | 9050116M2800 Spring (6e5) | Buy now |
| 29 | 978850601600 Screw, pan head(6b0) | Buy now |
| 30 | 901790606600 Nut(663) | Buy now |

Bracket 2



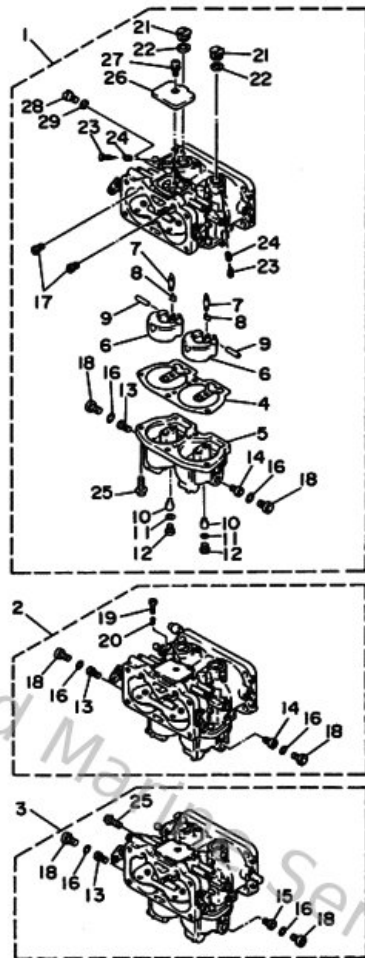
| Ref | Part | |
|-----|------------------------------------------------------------|-------------------------|
| 31 | 6G5445140094 Mount damper, upper side | Buy now |
| 32 | 9020126M5700 Washer, plate (6e5) | Buy now |
| 33 | 9020226M1800 Washer, plate (6e5) | Buy now |
| 34 | 9020114M5600 Washer, plate (6e5) | Buy now |
| 35 | 9010912M3700 Bolt | Buy now |
| 36 | 9018512M1200 Nut, self-locking(6e5) | Buy now |
| 37 | 663445750000 Damper, lower mount rubber | Buy now |
| 38 | 6E544511005B Cover, upper mount | Buy now |
| 39 | 970951004500 Bolt(64d) | Buy now |

Carburetor



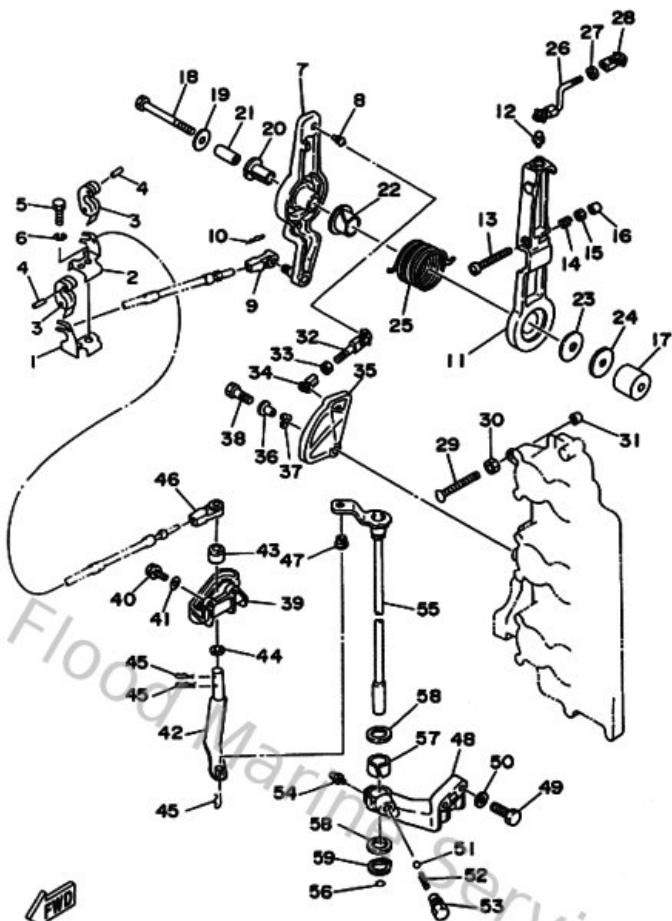
| Ref | Part | |
|-----|-------------------------------------------------------|-------------------------|
| 1 | 64F143010000 Carburetor assembly 1 | Buy now |
| 2 | 64F143020000 Carburetor assembly 2 | Buy now |
| 3 | 64F143030000 Carburetor assembly 3 | Buy now |
| 4 | 64D143840000 Gasket, float chamber | Buy now |
| 5 | 64D143810000 Body, float chamber | Buy now |
| 6 | 6E5143850200 Float | Buy now |
| 7 | 6E5145460000 Valve, needle | Buy now |
| 8 | 6E5141590000 Clip | Buy now |
| 9 | 6E5143860200 Pin, float | Buy now |
| 10 | 64D1492F4000 Jet, air slow | Buy now |
| 11 | 61U149590000 Gasket | Buy now |
| 13 | 64D1492E7500 Jet, main | Buy now |
| 14 | 64D1492E7700 Jet, main | Buy now |
| 15 | 64D1492E7900 Jet, main | Buy now |
| 16 | 6E5143980100 Gasket | Buy now |

Carburetor



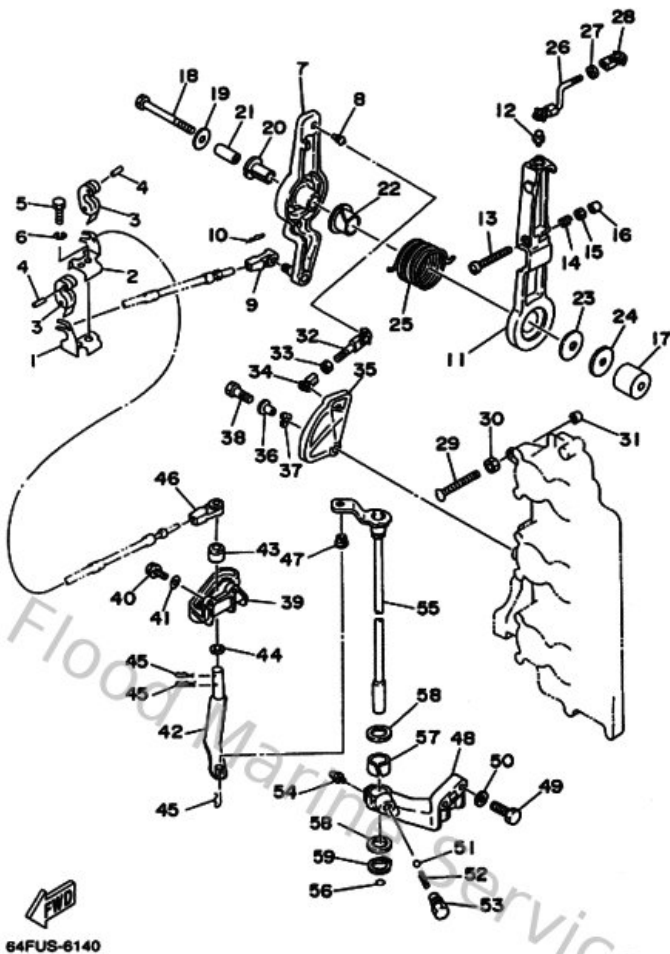
| Ref | Part | |
|-----|-------------------------------------------------------|-------------------------|
| 17 | 61A1492H1200 Jet, slow air (#60) | Buy now |
| 18 | 61A143830100 Screw, drain | Buy now |
| 19 | 6E5143210000 Screw, throttle | Buy now |
| 20 | 6J8143340000 Spring, throttle | Buy now |
| 21 | 6E5143280100 Plug | Buy now |
| 22 | 6E5149790000 Gasket | Buy now |
| 23 | 6E5143230300 Screw, air adjusting | Buy now |
| 24 | 6E5142230000 Spring, air adjusting | Buy now |
| 25 | 979800511600 Screw, pan head | Buy now |
| 26 | 6E5145270100 Plate | Buy now |
| 27 | 979800510800 Screw, with washer | Buy now |
| 28 | 6E5143240000 Screw, flat head | Buy now |
| 29 | 6J8149950000 Gasket, drin screw | Buy now |

Control



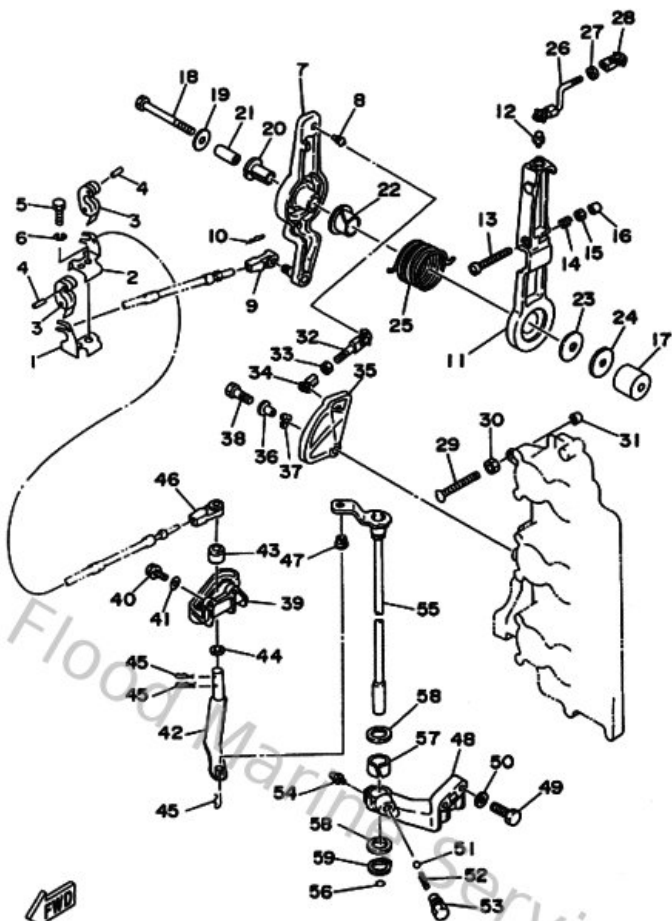
| Ref | Part | |
|-----|-----------------------------------------------------------|-------------------------|
| 1 | 64D485310000 Bracket, remote control 1 | Buy now |
| 3 | 6E5485380000 Clamp, cable | Buy now |
| 4 | 916903001200 Pin, spring | Buy now |
| 5 | 970950802000 Bolt, hexagon | Buy now |
| 6 | 929950810000 Ybs67-8 washer, spring | Buy now |
| 7 | 61H416320294 Lever, Magneto Control | Buy now |
| 8 | 662412140100 Joint 1 | Buy now |
| 9 | 6E5483440000 Cable end, remote control | Buy now |
| 10 | 904681800800 Clip 620436610000 | Buy now |
| 11 | 6G5416310194 Lever, magneto control | Buy now |
| 12 | 663855180000 Joint, ball | Buy now |
| 13 | 9015706M1100 Screw, pan head(697) | Buy now |
| 14 | 9050116M1200 Spring, compression (688) | Buy now |
| 15 | 953800660000 Nut(661) | Buy now |
| 16 | 688441940000 Cap | Buy now |

Control



| Ref | Part | |
|-----|------------------------------------------------------|-------------------------|
| 17 | 9038708M1700 Collar | Buy now |
| 18 | 9010108M1400 Bolt(61h) | Buy now |
| 19 | 9020108M5400 Washer, plate (6e5) | Buy now |
| 20 | 903861208900 Bushing(663) | Buy now |
| 21 | 9038708M1600 Collar | Buy now |
| 22 | 9038622M1300 Bushing (688) | Buy now |
| 23 | 902021209200 Washer, plate(663) | Buy now |
| 24 | 9020108M1300 Washer plate (682) | Buy now |
| 25 | 9050829M1200 Spring (6e5) | Buy now |
| 26 | 6G5416360100 Rod, magneto control | Buy now |
| 27 | 953800560000 Nut, hexagon (663) | Buy now |
| 28 | 6H1412370000 Joint, link | Buy now |
| 29 | 9015706M0700 Screw, Pan Head(61H) | Buy now |
| 32 | 682412375000 Joint, link 2 | Buy now |
| 35 | 61H412130000 Cam, accel. | Buy now |

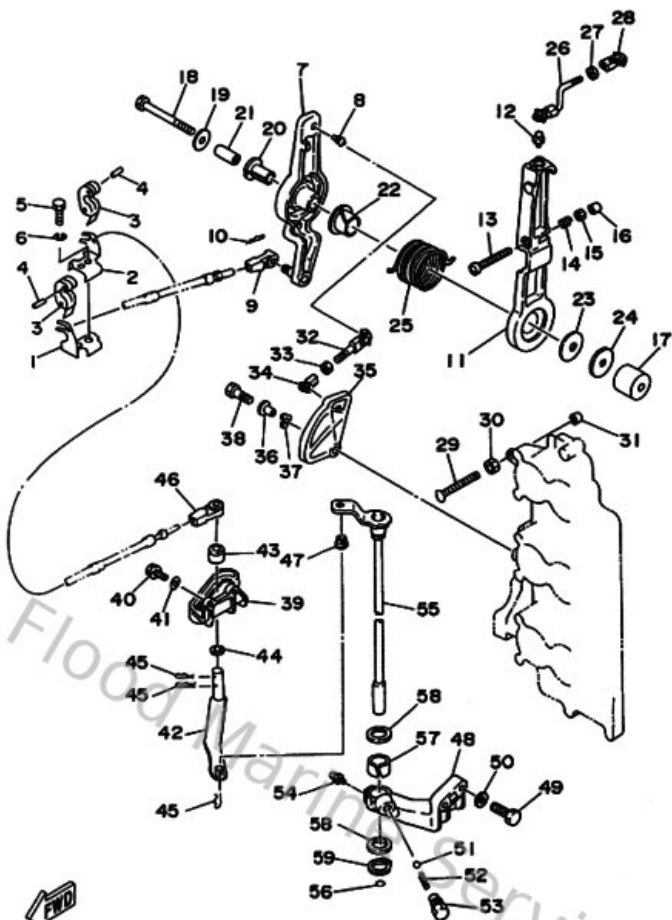
Control



64FUS-6140

| Ref | Part | |
|-----|----------------------------------------------------------|-------------------------|
| 36 | 9038706M2900 Collar (6a0) | Buy now |
| 37 | 9020610M0400 Washer, wave (676) | Buy now |
| 38 | 970950602500 Bolt | Buy now |
| 39 | 6E5441170094 Bracket | Buy now |
| 40 | 970130602000 Bolt(62y) | Buy now |
| 41 | 929900660000 Washer, plain (646) | Buy now |
| 42 | 6E5441210100 Lever, shift rod | Buy now |
| 43 | 6E5441220000 Bushing, shift rod lever | Buy now |
| 44 | 9020208M2000 Washer, plate (6e5) | Buy now |
| 47 | 9038606M1200 Bushing (688) | Buy now |
| 48 | 6E5441180194 Bracket 2 | Buy now |
| 49 | 970130803000 Bolt | Buy now |
| 50 | 929900860000 Washer, plain (663) | Buy now |
| 51 | 9350104M0200 Ball (697) | Buy now |
| 52 | 905011208200 Spring 6484411600 | Buy now |

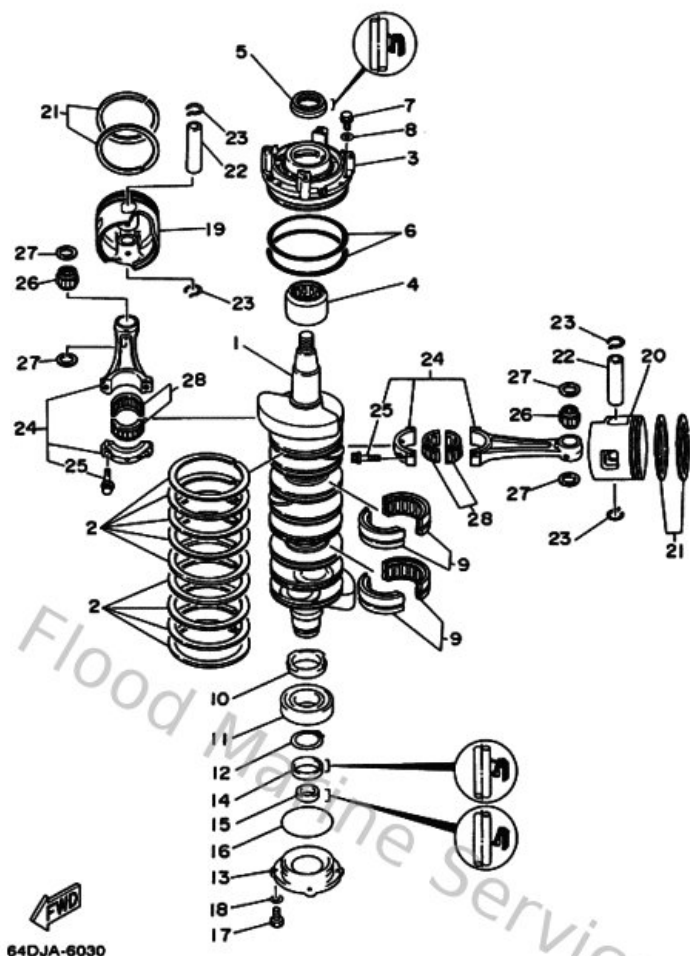
Control



64FUS-6140

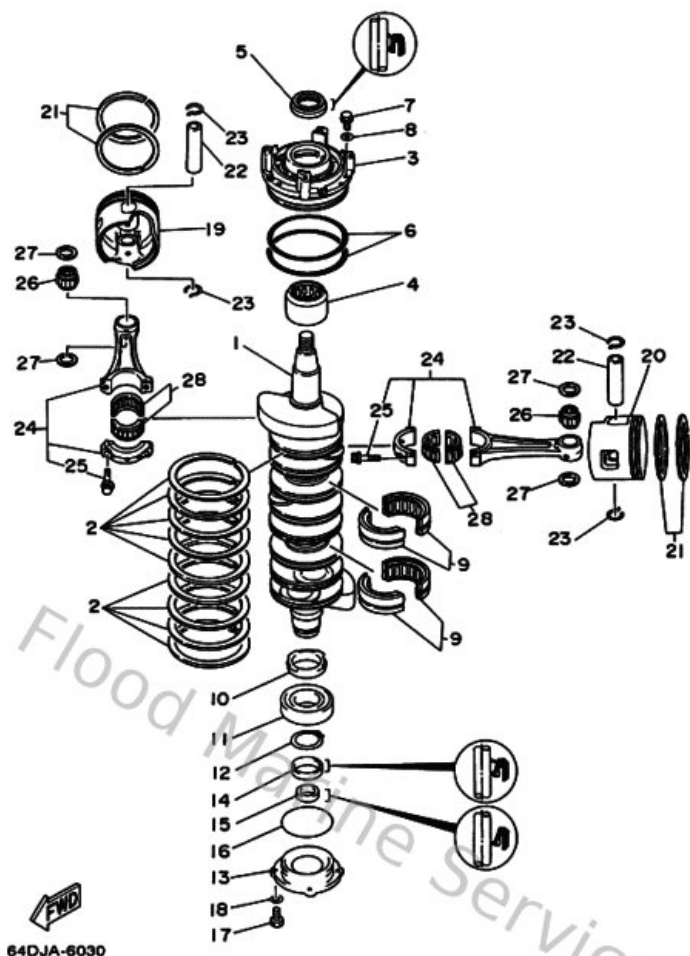
| Ref | Part | |
|-----|------------------------------------------------------------|-------------------------|
| 53 | 648427150000 Bushing 2 | Buy now |
| 54 | 9370006M0300 Nipple, grease(6a1) | Buy now |
| 55 | 6E5441200300 Handle gear shift assembly | Buy now |
| 56 | 932100935000 O-ring | Buy now |
| 57 | 9038616M6600 Bush(6e5) | Buy now |
| 58 | 902021606100 Washer, plate(663) | Buy now |
| 59 | 990091640000 Circlip(13t) | Buy now |

Crankshaft & Piston



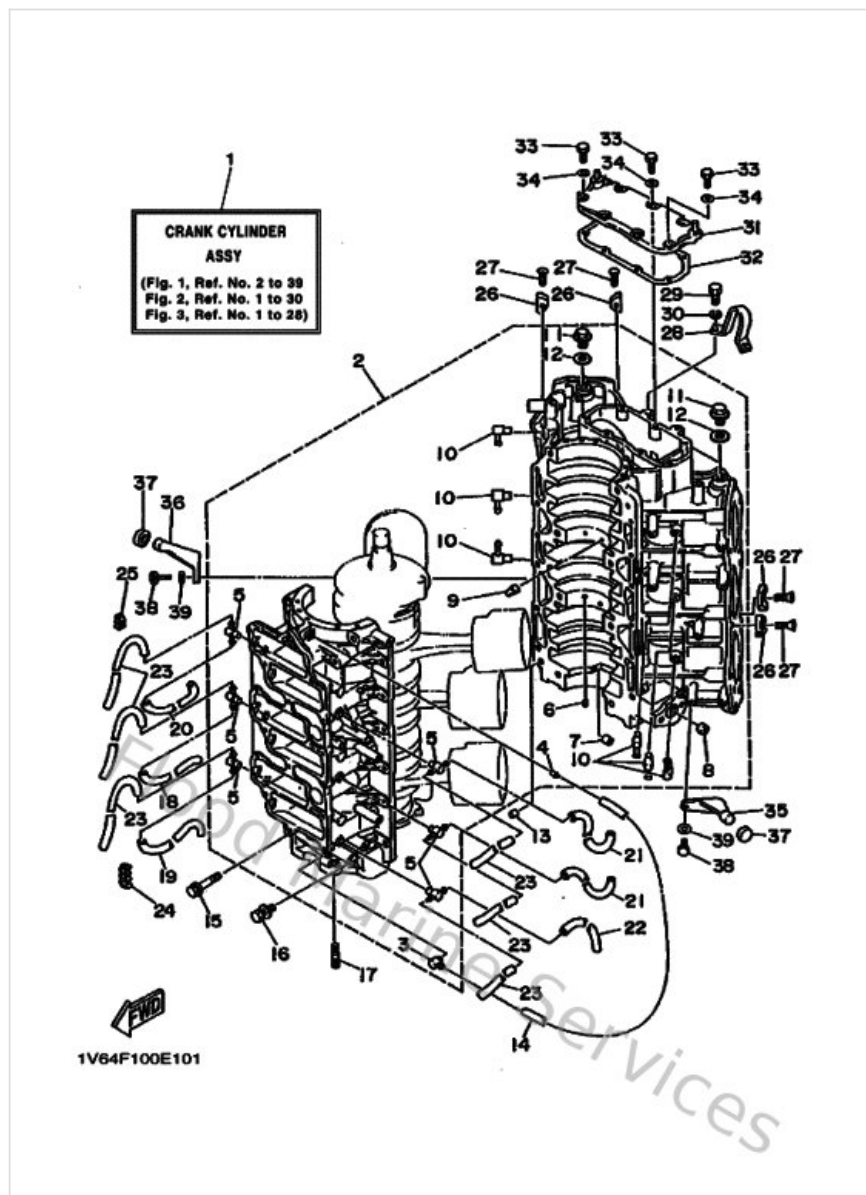
| Ref | Part | |
|-----|--------------------------------------------------------------|-------------------------|
| 1 | 6G5114110000 Crankshaft | Buy now |
| 2 | 6E5114470000 Seal, ring | Buy now |
| 3 | 6R3151630094 Housing, bearing 1 | Buy now |
| 4 | 93311940U300 Brg,cyl-cal roller 36g (6e5) | Buy now |
| 5 | 9310240M3800 Oil seal(61a) | Buy now |
| 6 | 932110438400 O-ring (705) | Buy now |
| 7 | 970130602000 Bolt(62y) | Buy now |
| 8 | 929900660000 Washer, plain (646) | Buy now |
| 9 | 93310954U100 Bearing, cylindrical(64c) | Buy now |
| 10 | 6R3115360000 Gear, drive | Buy now |
| 11 | 93306208U000 Brg,r-b 6208 80mm 345g (6e5) | Buy now |
| 12 | 9341040M0300 Circlip(n02) | Buy now |
| 13 | 6G5153590094 Housing, oil seal | Buy now |
| 14 | 9310235M1300 Oil seal (6e5) | Buy now |
| 15 | 9310122M1500 Oil seal (6e5) | Buy now |

Crankshaft & Piston



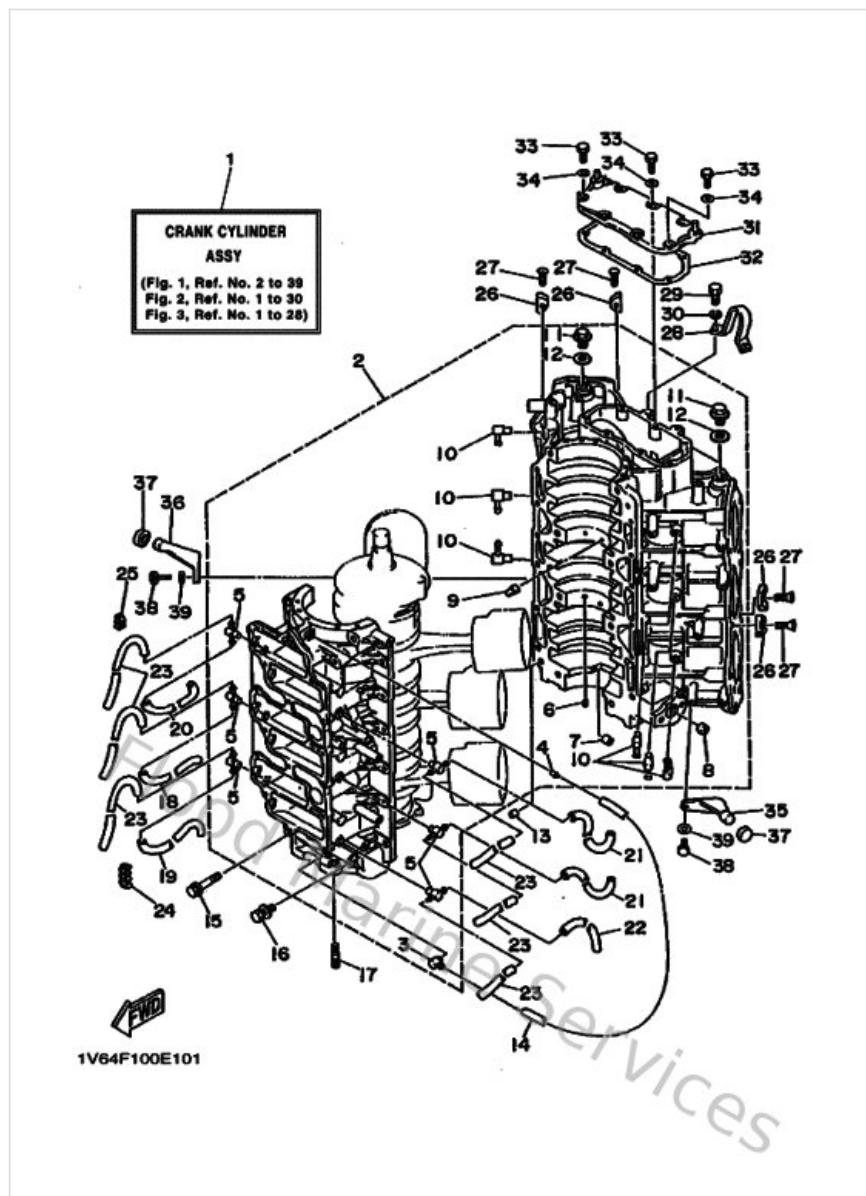
| Ref | Part | |
|-----|--------------------------------------------------------------|-------------------------|
| 16 | 9321074M3500 O-ring (6e5) | Buy now |
| 17 | 970800602000 Bolt(7u8) | Buy now |
| 19 | 64D116360200 Piston (0.50mm o/s) | Buy now |
| 20 | 64D116460200 Piston 2 (0.50mm o/s) | Buy now |
| 21 | 64D116050200 Piston ring set (0.50mm o/s) | Buy now |
| 22 | 6R5116331000 Pin, piston | Buy now |
| 23 | 6R5116341000 Clip, piston pin | Buy now |
| 24 | 6R5116501000 Connecting kit | Buy now |
| 25 | 901090802200 Bolt | Buy now |
| 26 | 93310323V600 Bearing | Buy now |
| 27 | 9020123M0100 Washer, plate(6g6) | Buy now |
| 28 | 93310836V200 Brg, cyl-cal roller (6e5) | Buy now |

Cylinder. Crankcase 1



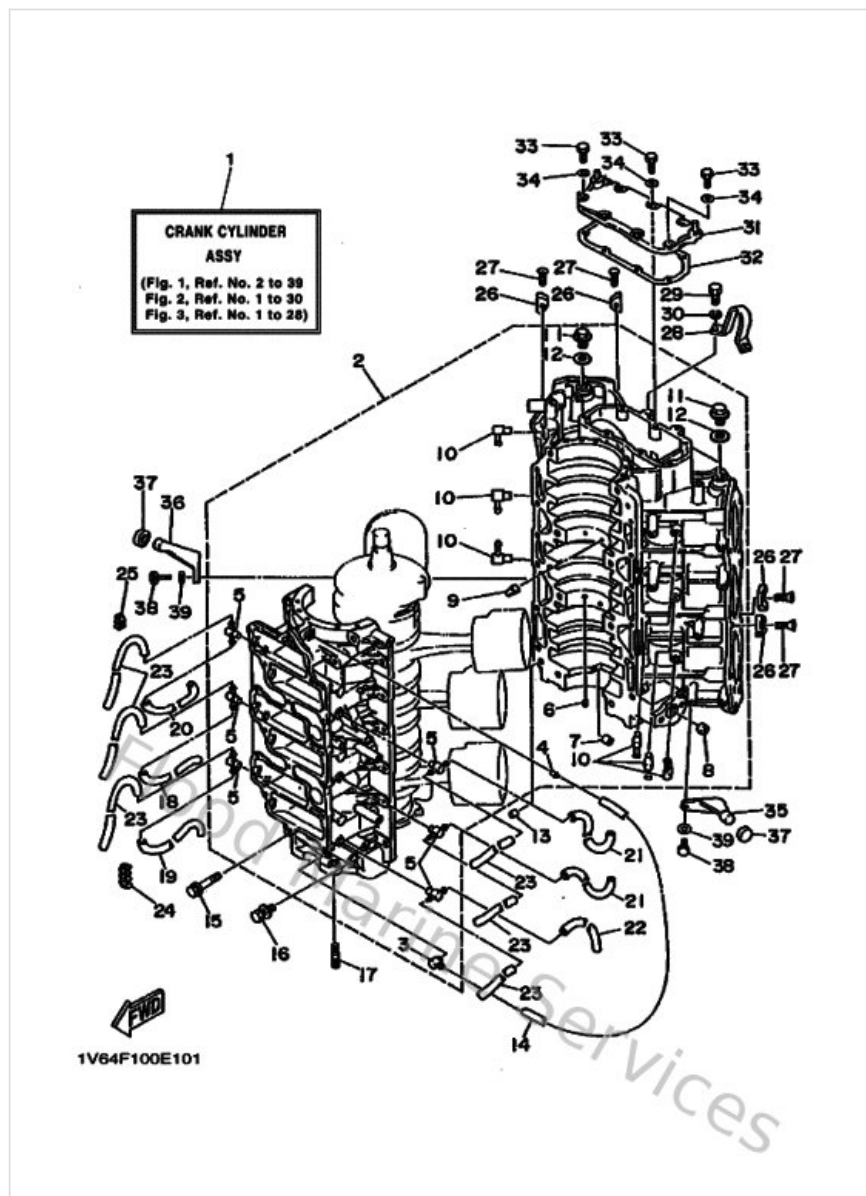
| Ref | Part | |
|-----|-----------------------------------------------------------|-------------------------|
| 1 | 64FW0090114D Crank cylinder assembly | Buy now |
| 2 | 64F151000094 Crankcase Assembly | Buy now |
| 3 | 6E5113720000 Nipple, hose | Buy now |
| 4 | 624144850000 Pipe, joint | Buy now |
| 5 | 6F6113720100 Nipple, hose | Buy now |
| 6 | 624113790000 Valve, check | Buy now |
| 7 | 9038406M0700 Bush, bimetal formed(6r3) | Buy now |
| 8 | 9038414M0900 Bush, bimetal formed(6r3) | Buy now |
| 9 | 663115180100 Lock, bearing | Buy now |
| 10 | 646113700100 Check valve assembly | Buy now |
| 11 | 9034014M0000 Plug, straight screw(62y) | Buy now |
| 12 | 904301411500 Gasket (663) | Buy now |
| 13 | 936081206300 Pin, dowel (626) | Buy now |
| 14 | 9044507M1000 Hose (L770) | Buy now |
| 15 | 9010510M2000 Bolt (6e5) | Buy now |

Cylinder. Crankcase 1



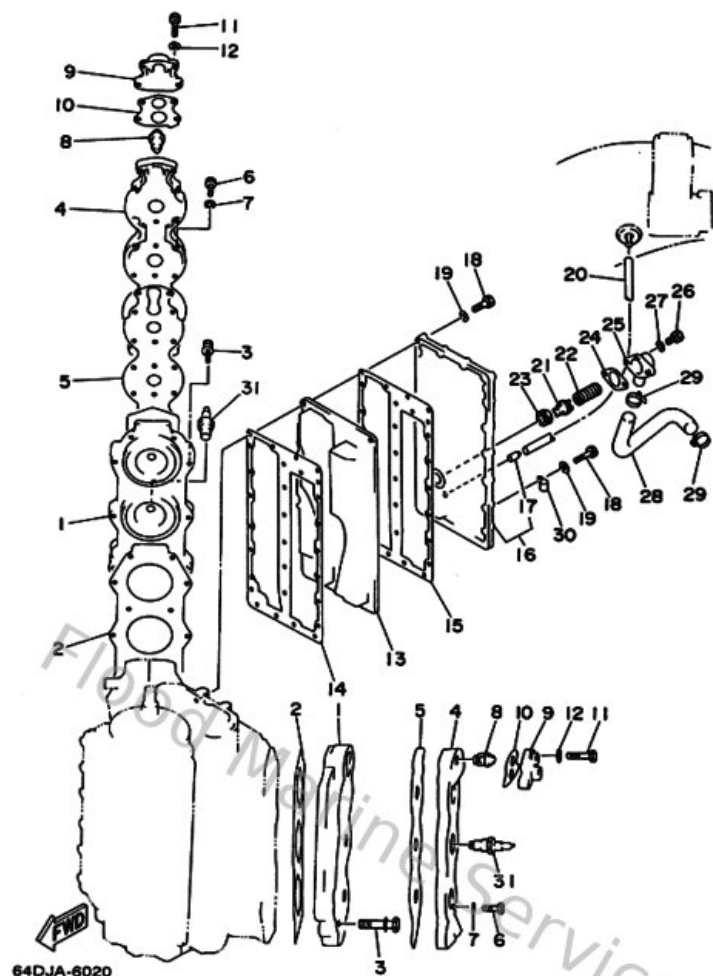
| Ref | Part | |
|-----|--------------------------------------------------------|-------------------------|
| 17 | 9011608M4500 Bolt, stud (6e5) | Buy now |
| 18 | 9044507M1100 Hose (I770) | Buy now |
| 19 | 9044507M0900 Hose (I390) | Buy now |
| 20 | 9044507M9000 Hose (I390) | Buy now |
| 21 | 9044507M0800 Hose (I390) | Buy now |
| 23 | 9044507M3400 Hose (L260) | Buy now |
| 24 | 9046407M0500 Clamp (6g5) | Buy now |
| 25 | 9046407M2000 Clamp(6h0) | Buy now |
| 26 | 6E5113250000 Anode | Buy now |
| 27 | 987800401500 Screw, flat head(ga5) | Buy now |
| 28 | 6E9111190000 Hanger, engine | Buy now |
| 29 | 970800802000 Bolt(6td) | Buy now |
| 30 | 929900810000 Ybs67-8 washer, spring | Buy now |
| 31 | 6K711371019M Cover | Buy now |
| 32 | 6E511381A200 Gasket 1 | Buy now |

Cylinder. Crankcase 1



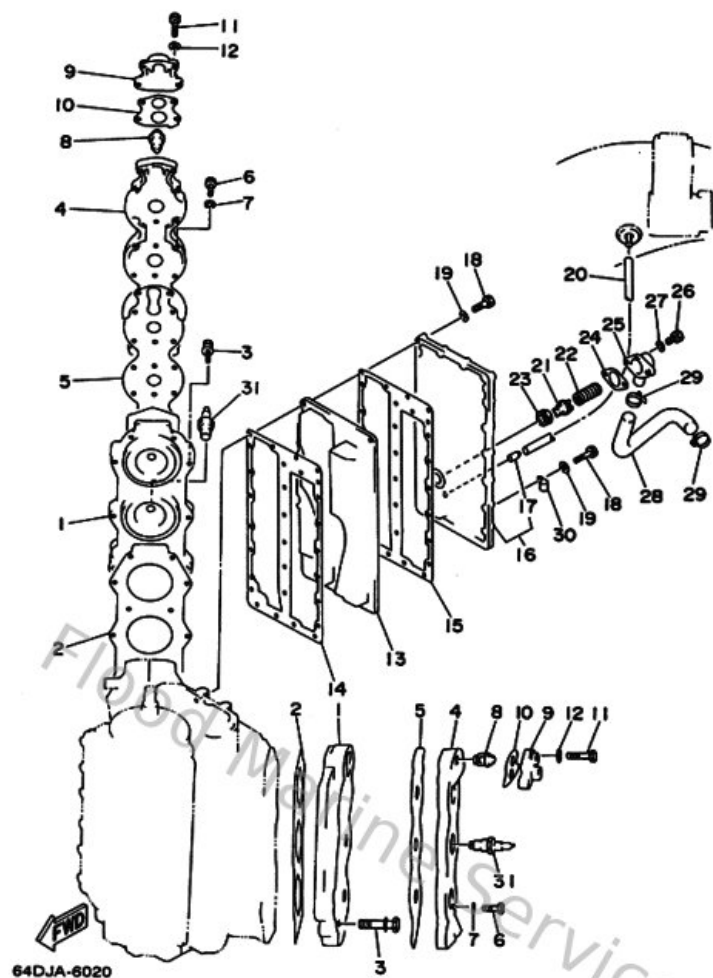
| Ref | Part | |
|-----|-----------------------------------------------------|-------------------------|
| 33 | 970130602000 Bolt(62y) | Buy now |
| 34 | 929900660000 Washer, plain (646) | Buy now |
| 35 | 6E542761001S Stopper | Buy now |
| 36 | 6E5427620094 Stopper | Buy now |
| 37 | 663445330000 Damper, upper mount | Buy now |

Cylinder. Crankcase 2



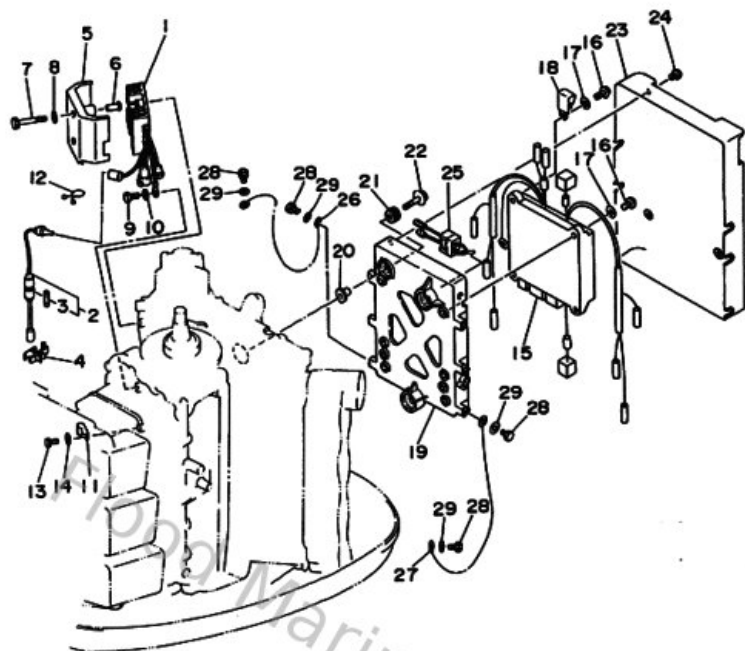
| Ref | Part | |
|-----|-------------------------------------------------------------|-------------------------|
| 1 | 64E111110094 Head, cylinder 1 | Buy now |
| 2 | 6G511181A100 Gasket, cylinder head 1 | Buy now |
| 3 | 9011908M0700 Bolt, with washer(63v) | Buy now |
| 4 | 6G511191009M Cover, cylinder head 1 | Buy now |
| 5 | 6G511193A000 Gasket, head cover 1 | Buy now |
| 6 | 970800603000 Bolt(jf7) | Buy now |
| 7 | 929900660000 Washer, plain (646) | Buy now |
| 8 | 6E5124112000 Thermostat | Buy now |
| 9 | 68812413009M Cover, thermostat | Buy now |
| 10 | 68812414A100 Gasket, cover | Buy now |
| 11 | 970950604000 Bolt (682) | Buy now |
| 13 | 64D41111009M Inner cover, exhaust | Buy now |
| 14 | 6G541112A100 Gasket, exhaust inner cover | Buy now |
| 16 | 6R341113009M Outer cover, exhaust | Buy now |
| 17 | 652244610000 Pipe, joint | Buy now |

Cylinder. Crankcase 2



| Ref | Part | |
|-----|-----------------------------------------------------------|-------------------------|
| 18 | 970140603500 Bolt(3rv) | Buy now |
| 20 | 90445090F600 Hose (l1500) | Buy now |
| 21 | 6G5124160000 Valve, pressure control | Buy now |
| 22 | 9050116M1100 Spring, compression (688) | Buy now |
| 23 | 9048020M0500 Grommet (688) | Buy now |
| 24 | 6G511382A100 Gasket 2 | Buy now |
| 25 | 6G511372005B Cover, bypass 2 | Buy now |
| 26 | 970130602000 Bolt(62y) | Buy now |
| 28 | 6G5125760000 Hose 1 | Buy now |
| 29 | 9046513M3600 Clamp(6h4) | Buy now |
| 30 | 904650802800 Clamp (1e6) | Buy now |
| 31 | 947020024700 Plug, spark (br8hs-10) | Buy now |

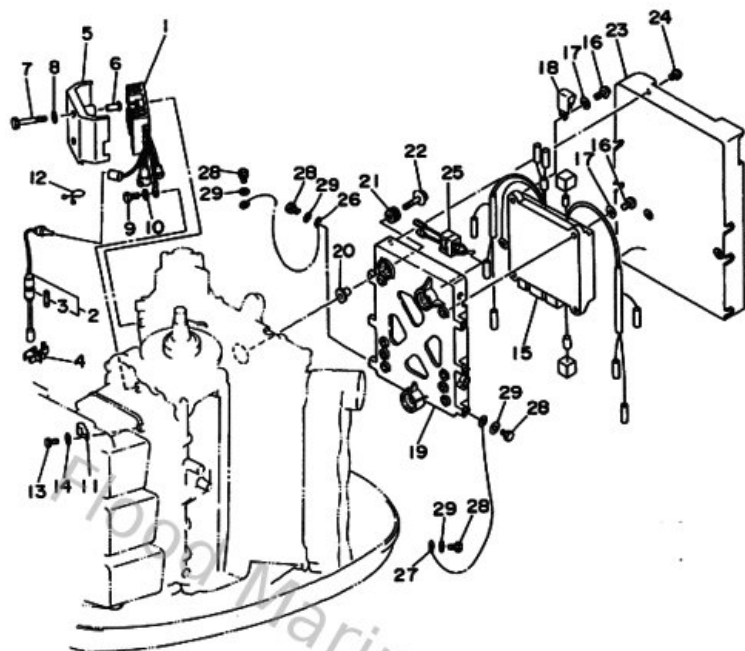
Electrical 1



64DJA-6200

| Ref | Part | |
|-----|----------------------------------------------------------------|-------------------------|
| 1 | 6R3819601000 Rectifier & regulator assembly | Buy now |
| 2 | 6R3821500000 Fuse holder assembly | Buy now |
| 3 | 705821510000 Fuse (30a) | Buy now |
| 4 | 6G5821520000 Holder, fuse | Buy now |
| 5 | 64D819420000 Cover | Buy now |
| 6 | 9038706M6600 Collar (6h4) | Buy now |
| 7 | 970130605500 Bolt(64d) | Buy now |
| 8 | 929900660000 Washer, plain (646) | Buy now |
| 9 | 970800601200 Bolt(gh1) | Buy now |
| 11 | 9046508M5100 Clamp | Buy now |
| 12 | 904641603900 Clamp (3y2) | Buy now |
| 13 | 970130601200 Bolt(gh1) | Buy now |
| 15 | 64E855400100 C.d.i. unit assembly | Buy now |
| 16 | 985800602000 Screw pan head | Buy now |
| 18 | 9046508M3300 Clamp(6t4) | Buy now |

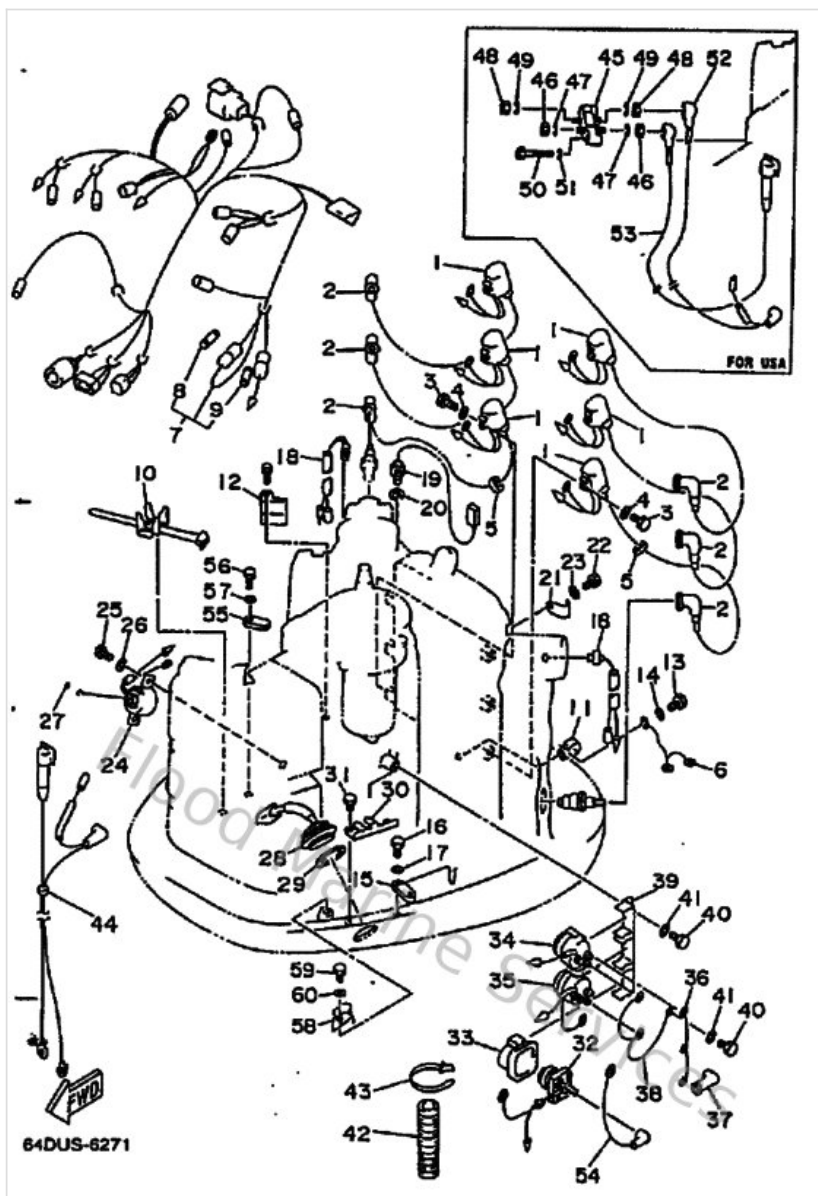
Electrical 1




64DJA-6200

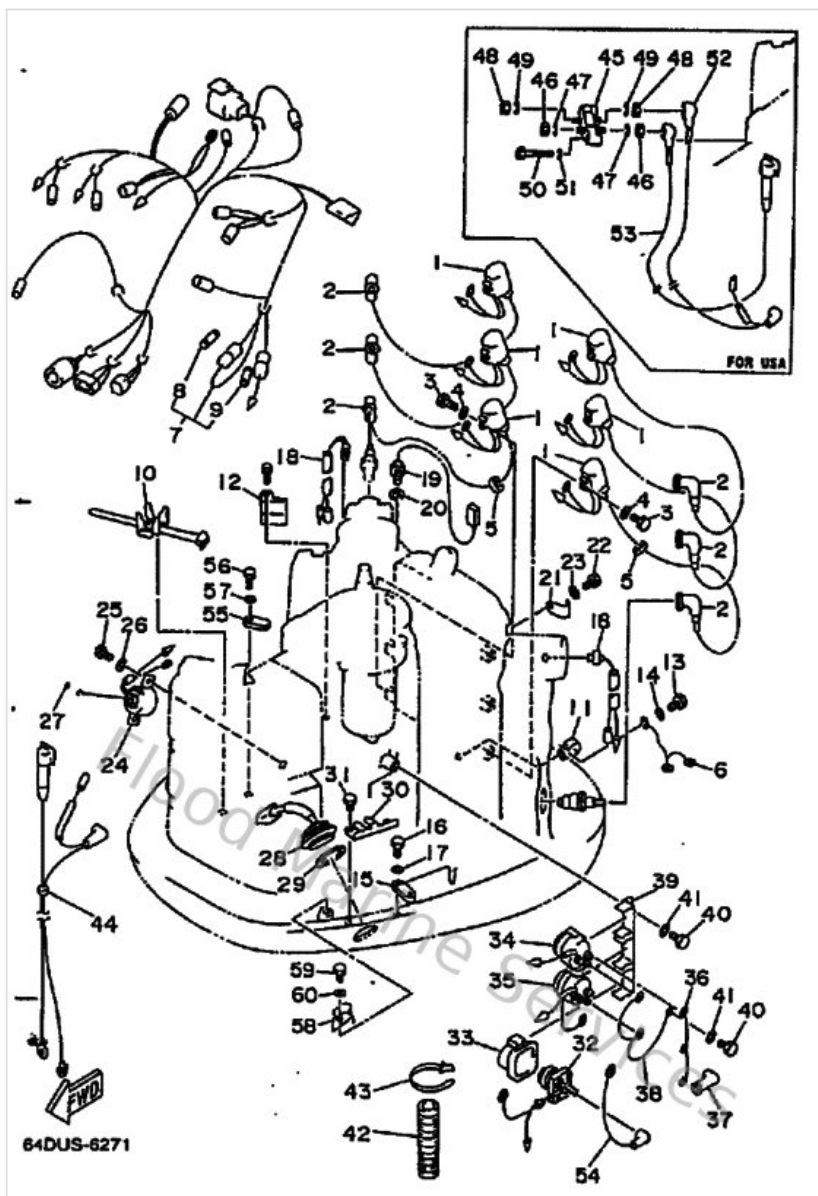
| Ref | Part | |
|-----|---------------------------------------------------------|-------------------------|
| 19 | 6R385542034D Bracket | Buy now |
| 20 | 9038706M0300 Collar (676) | Buy now |
| 21 | 9048009M1200 Grommet (6a0) | Buy now |
| 22 | 9011906M6000 Bolt, with washer | Buy now |
| 23 | 64D855370000 Cover | Buy now |
| 24 | 9015906M1100 Screw, with washer(6l2) | Buy now |
| 25 | 6R38259E0000 Switch assembly | Buy now |
| 26 | 662825190000 Wire, earth lead | Buy now |
| 27 | 6R3825190000 Wire, earth lead | Buy now |
| 28 | 970950601200 Bolt(gh1) | Buy now |

Electrical 2



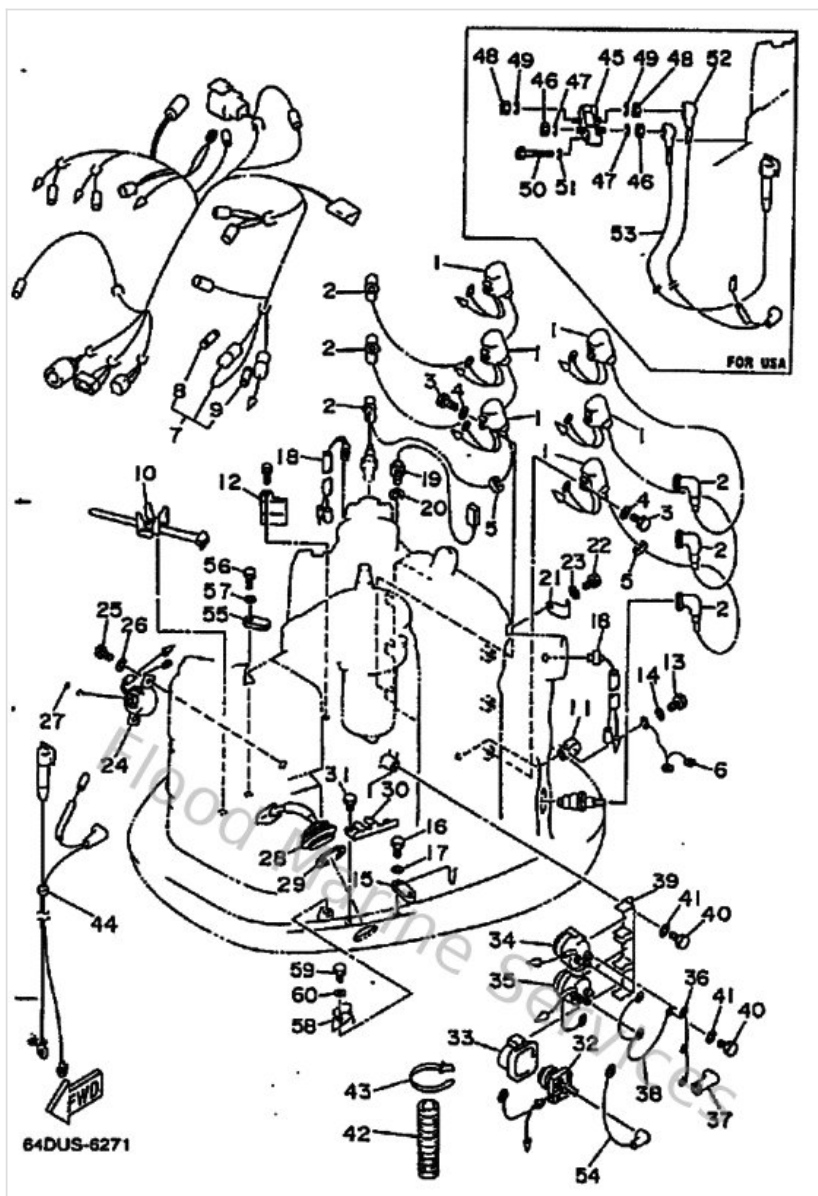
| Ref | Part | |
|-----|--------------------------------------------------------|-------------------------|
| 1 | 6R3855700100 Ignition coil assembly | Buy now |
| 2 | 6E3823702000 Plug cap assembly | Buy now |
| 3 | 970950602000 Bolt(7u8) | Buy now |
| 4 | 929900660000 Washer, plain (646) | Buy now |
| 5 | 904802516100 Grommet(656) | Buy now |
| 6 | 6E5825310000 Wire, lead | Buy now |
| 7 | 64D825900000 Wire harness assembly | Buy now |
| 8 | 682821510100 Fuse | Buy now |
| 9 | 705821510000 Fuse (30a) | Buy now |
| 10 | 688825940000 Clamp | Buy now |
| 11 | 9046508M3300 Clamp(6t4) | Buy now |
| 12 | 9046510M1400 Clamp | Buy now |
| 13 | 970800601200 Bolt(gh1) | Buy now |
| 15 | 6K7825880000 Plate | Buy now |
| 16 | 970800602000 Bolt(7u8) | Buy now |

Electrical 2



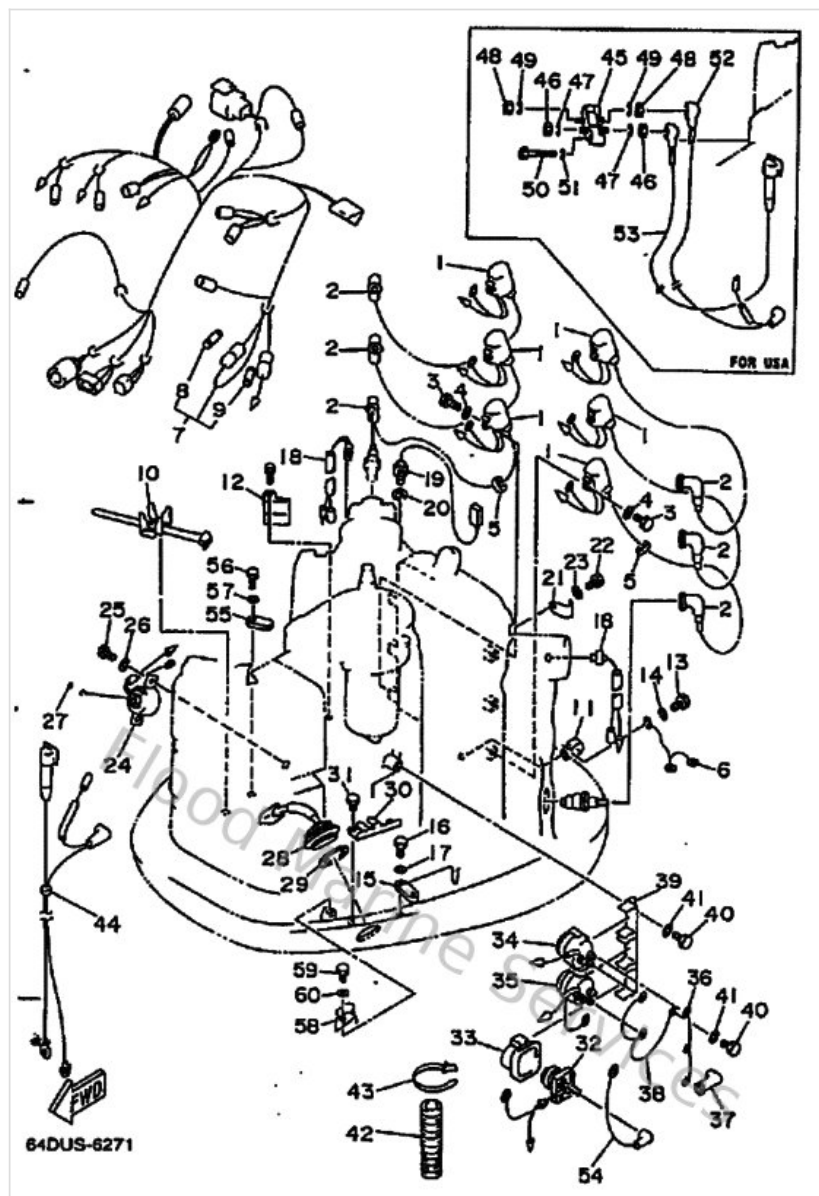
| Ref | Part | |
|-----|-------------------------------------------------------------|-------------------------|
| 18 | 688825601000 Thermo switch assembly | Buy now |
| 19 | 61A857900000 Thermosensor assembly | Buy now |
| 20 | 929901060000 Washer, plate | Buy now |
| 21 | 904650802800 Clamp (1e6) | Buy now |
| 22 | 970950601200 Bolt(gh1) | Buy now |
| 24 | 64E861100100 Solenoid | Buy now |
| 25 | 970950601600 Bolt, hexagon deep recess | Buy now |
| 27 | 932100326100 O-ring (663) | Buy now |
| 28 | 6R3825630100 Trim & tilt switch assembly | Buy now |
| 29 | 6E5825870000 Gasket | Buy now |
| 30 | 6R3836140000 Bracket | Buy now |
| 32 | 61A819410000 Starter relay assembly | Buy now |
| 33 | 689819521000 Holder, starter relay | Buy now |
| 34 | 6E5819500000 Relay assembly | Buy now |
| 35 | 6E58195A0000 Relay assembly | Buy now |

Electrical 2



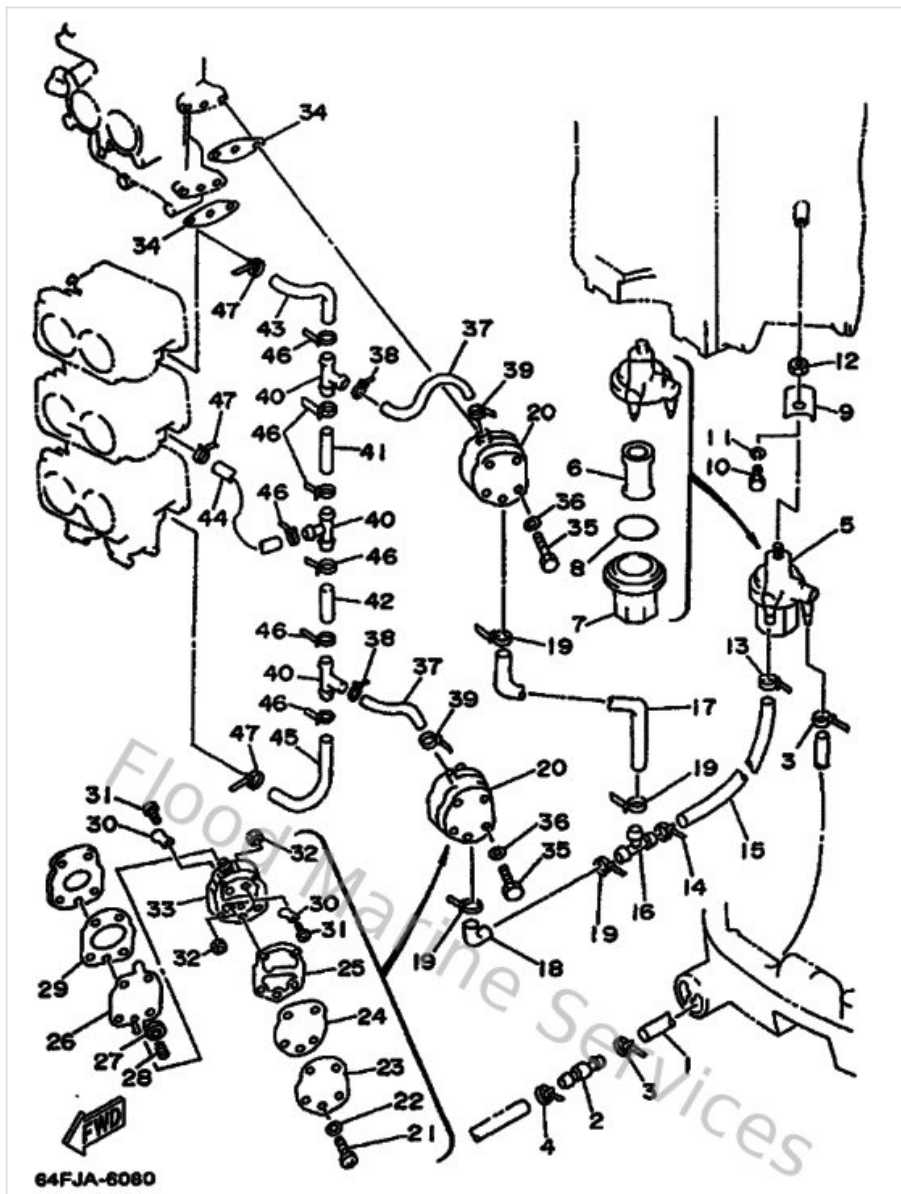
| Ref | Part | |
|-----|--------------------------------------------------------|-------------------------|
| 36 | 6G5871491000 Connector | Buy now |
| 37 | 6G5821190000 Cover, lead wire | Buy now |
| 38 | 6E5821160000 Wire, minus lead | Buy now |
| 39 | 6G5819481100 Bracket | Buy now |
| 42 | 6E9835577000 Tube | Buy now |
| 43 | 9046513M3600 Clamp(6h4) | Buy now |
| 44 | 64D821050000 Battery cable | Buy now |
| 45 | 64D819200100 Terminal assembly | Buy now |
| 46 | 953800870000 Nut(661) | Buy now |
| 47 | 929900810000 Ybs67-8 washer, spring | Buy now |
| 48 | 953800670000 Nut | Buy now |
| 49 | 929950610000 Washer(6a1) | Buy now |
| 50 | 970800603500 Bolt(j52) | Buy now |
| 52 | 64D821170000 Wire, Lead | Buy now |
| 54 | 61A821170000 Wire, lead | Buy now |

Electrical 2



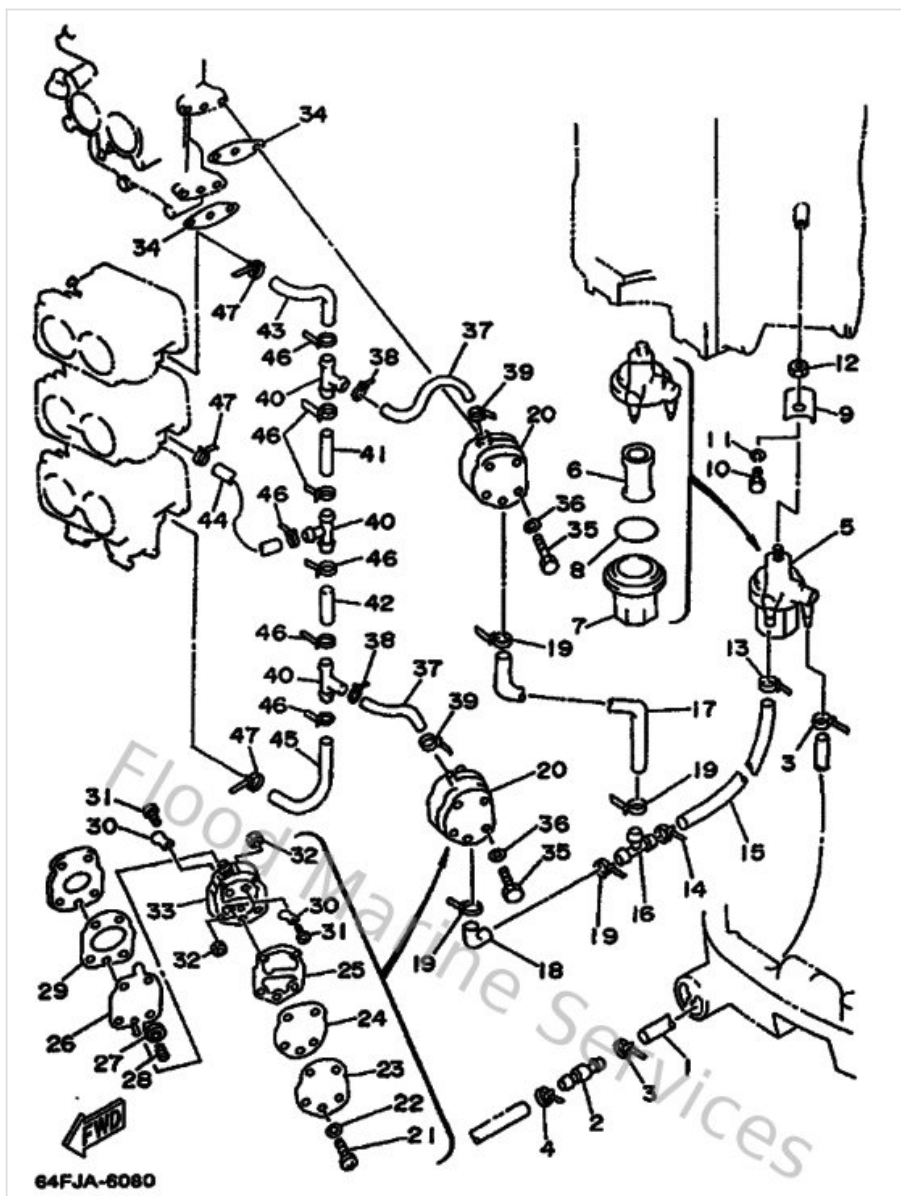
| Ref | Part | |
|-----|---------------------------------------------|-------------------------|
| 55 | 6E5825880000 Plate | Buy now |
| 58 | 9046512M2500 Clamp (6e5) | Buy now |

Fuel



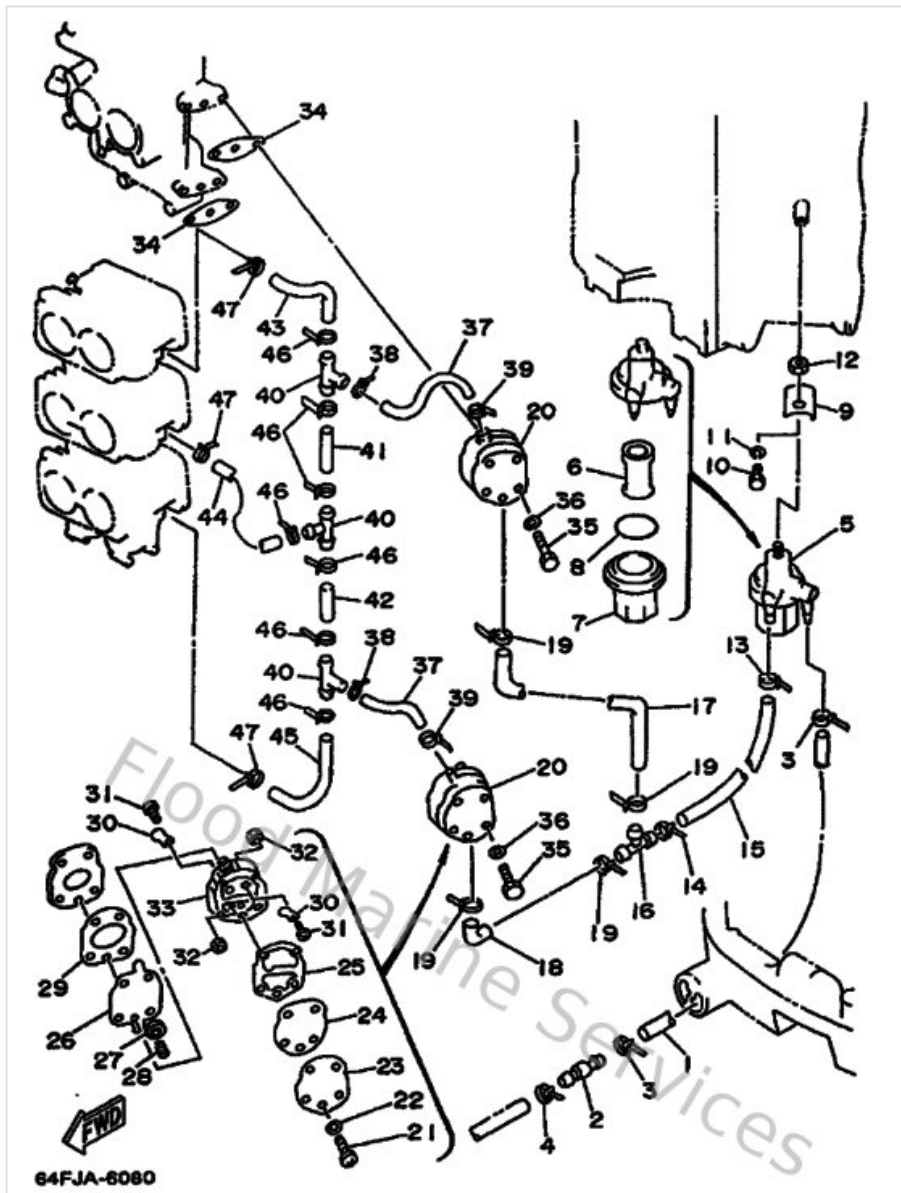
| Ref | Part | |
|-----|-------------------------------------------------|-------------------------|
| 1 | 6R3243132000 Pipe 3 | Buy now |
| 2 | 6R3243770000 Pipe, joint 3 | Buy now |
| 3 | 9046511M1000 Clamp | Buy now |
| 4 | 80L263970000 Band | Buy now |
| 5 | 6R3245600000 Filter assembly | Buy now |
| 6 | 61N245630000 Element, filter | Buy now |
| 7 | 61N245210000 Cup, filter | Buy now |
| 8 | 932103273800 O-ring(1wg) | Buy now |
| 9 | 648245660100 Bracket, Filter | Buy now |
| 10 | 973950601400 Bolt(gj3) | Buy now |
| 11 | 929950610000 Washer(6a1) | Buy now |
| 12 | 953800860000 Nut (661) | Buy now |
| 15 | 6G5243140000 Pipe 4 | Buy now |
| 16 | 6E5243780000 Pipe, joint 3 | Buy now |
| 17 | 6K7243150000 Pipe 5 | Buy now |

Fuel



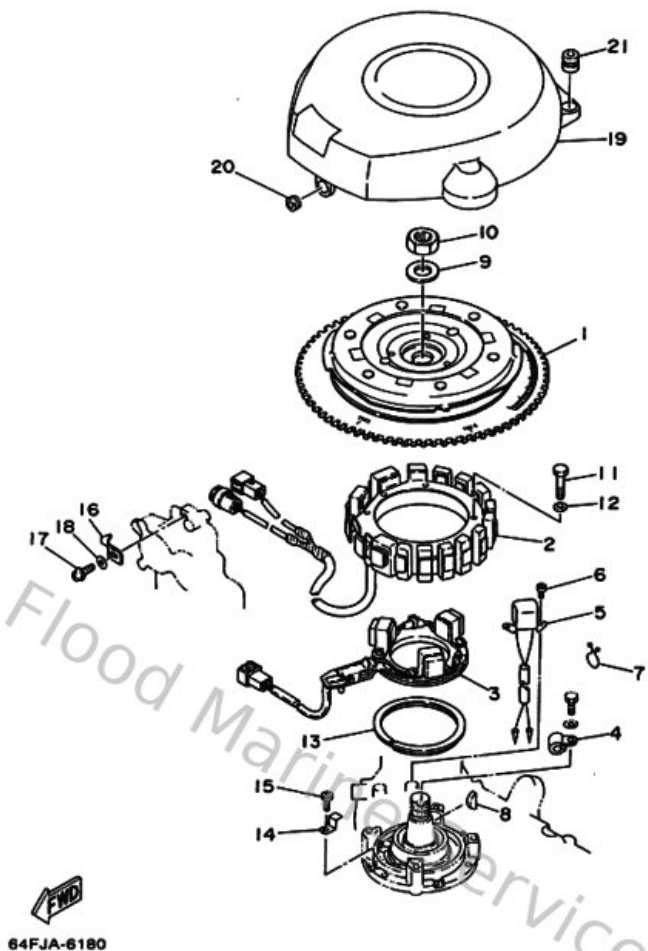
| Ref | Part | |
|-----|-------------------------------------------------------|-------------------------|
| 18 | 6E5243150000 Pipe 5 | Buy now |
| 20 | 6E5244100300 Fuel pump assembly | Buy now |
| 21 | 985800503500 Screw, pan head (686) | Buy now |
| 22 | 929900560000 Washer, plain (646) | Buy now |
| 23 | 6E5244130000 Body 2 | Buy now |
| 24 | 6E5244710000 Diaphragm | Buy now |
| 25 | 6E5244350000 Gasket, body 2 | Buy now |
| 26 | 6E5244110000 Diaphragm | Buy now |
| 27 | 648244240000 Seat, spring | Buy now |
| 28 | 6E5244230000 Spring, diaphragm | Buy now |
| 29 | 6E5244340200 Gasket, body | Buy now |
| 30 | 6A0244210100 Valve, check | Buy now |
| 31 | 6A0143250000 Screw, pan head | Buy now |
| 32 | 953800360000 Nut (6g8) | Buy now |
| 33 | 6E5244120200 Body 1 | Buy now |

Fuel



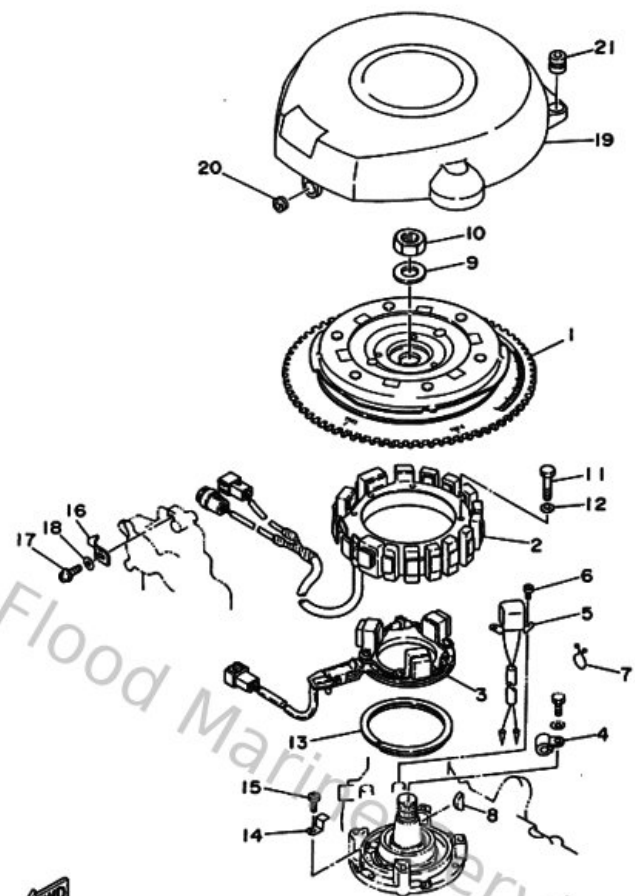
| Ref | Part | |
|-----|-----------------------------------------------------|-------------------------|
| 34 | 65024431A000 Gasket,fuel pump | Buy now |
| 35 | 970950605000 Bolt(jf7) | Buy now |
| 36 | 929900660000 Washer, plain (646) | Buy now |
| 37 | 6G5243161000 Pipe 6 | Buy now |
| 38 | 904651009800 Clamp | Buy now |
| 41 | 9044513M0300 Hose (I90) | Buy now |
| 42 | 9044513M0200 Hose (I90) | Buy now |
| 43 | 6K7243170000 Pipe 7 | Buy now |
| 44 | 6K7243180000 Pipe, overflow | Buy now |
| 45 | 6K7243190000 Pipe, oil | Buy now |

Generator



| Ref | Part | |
|-----|----------------------------------------------------------|-------------------------|
| 2 | 6R3855100000 Stator assembly | Buy now |
| 4 | 904650802800 Clamp (1e6) | Buy now |
| 5 | 6R5858950100 Crank position sender | Buy now |
| 6 | 985800501200 Screw,pan head (646) | Buy now |
| 7 | 904641603900 Clamp (3y2) | Buy now |
| 8 | 902800504900 Key, woodruff (12r) | Buy now |
| 9 | 9020121M1800 Washer, plate (663) | Buy now |
| 10 | 901702013700 Nut, hexagon(663) | Buy now |
| 11 | 970130607000 Bolt(62j) | Buy now |
| 12 | 929900660000 Washer, plain (646) | Buy now |
| 13 | 688416110000 Retainer, magneto base 1 | Buy now |
| 14 | 688416120000 Retainer, magneto base 2 | Buy now |
| 15 | 978800601800 Screw, pan head(6e5) | Buy now |
| 16 | 6E5813320000 Plate, timing | Buy now |
| 17 | 979850621000 Screw pan head | Buy now |

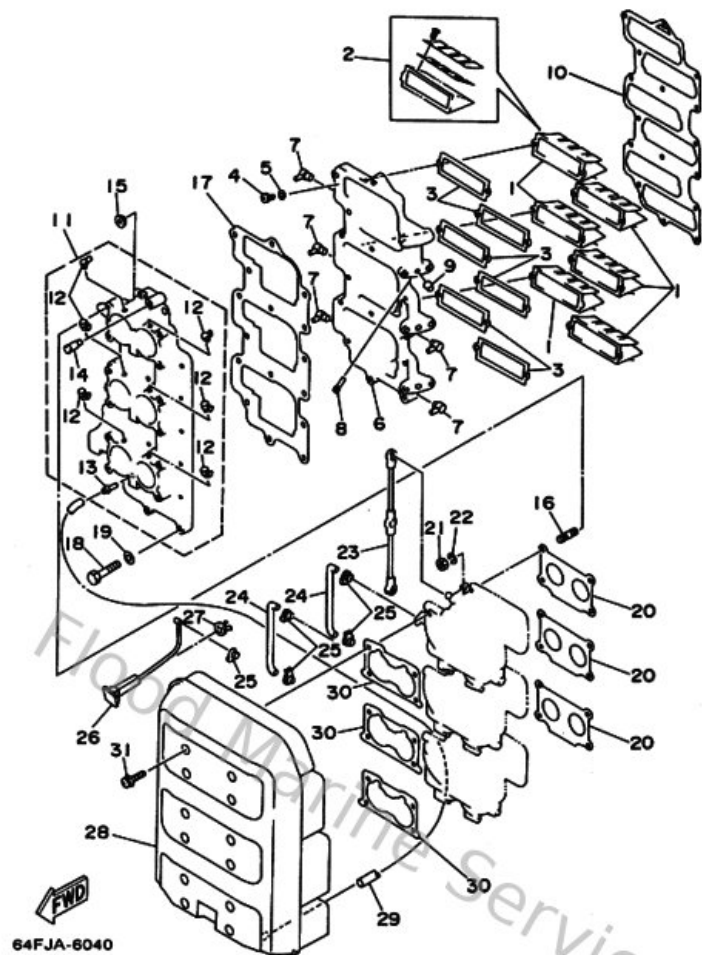
Generator




64FJA-6180

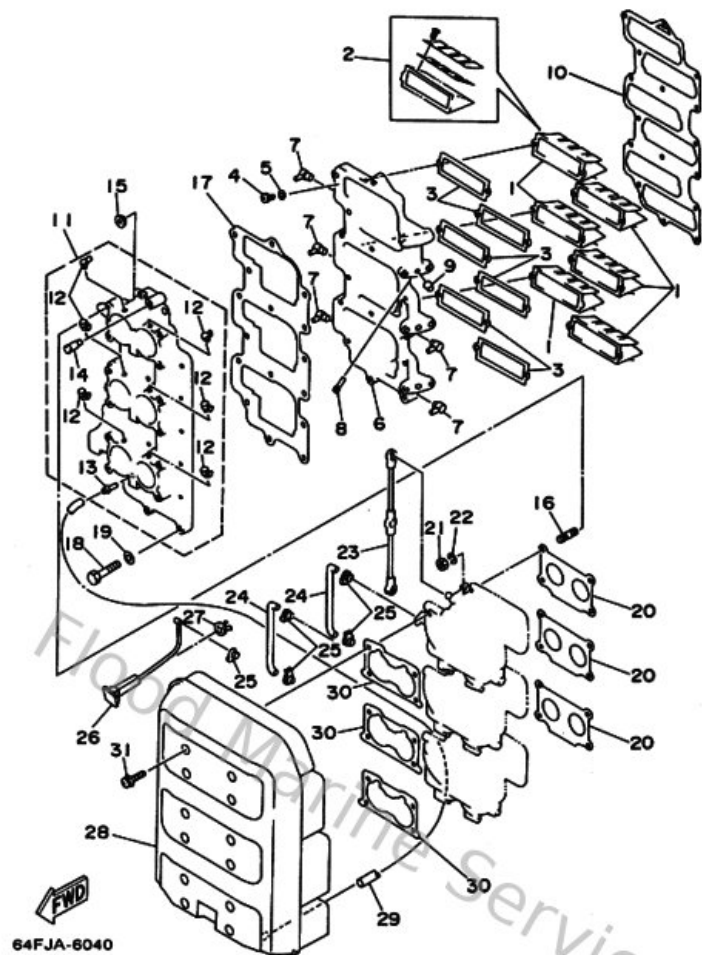
| Ref | Part | |
|-----|-------------------------------------------------------|-------------------------|
| 19 | 64D813370000 Cover, Flywheel | Buy now |
| 20 | 9048013M2400 Grommet (6e9) | Buy now |
| 21 | 663823170100 Damper, ignition coil | Buy now |

Intake



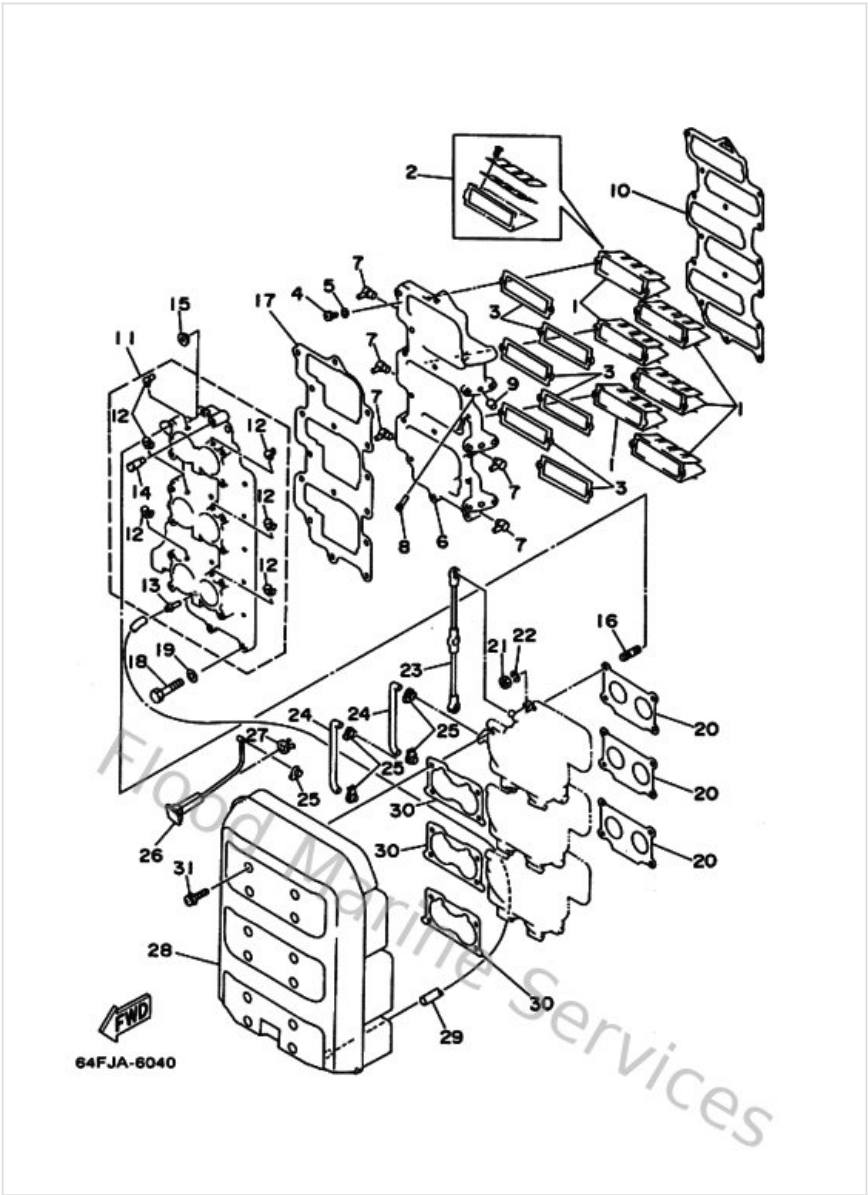
| Ref | Part | |
|-----|------------------------------------------------------|-------------------------|
| 1 | 6K7136100000 Reed valve assembly | Buy now |
| 2 | 6E5W00040000 Reed set | Buy now |
| 3 | 6K713621A100 Gasket, valve seat | Buy now |
| 4 | 985800501600 Screw, pan head(6b0) | Buy now |
| 5 | 929900560000 Washer, plain (646) | Buy now |
| 6 | 64E136240094 Plate,reed Valve | Buy now |
| 7 | 6H4113720100 Nipple, hose | Buy now |
| 8 | 6R5144850000 Pipe, joint | Buy now |
| 9 | 9033608M0600 Plug, Taper(64F) | Buy now |
| 10 | 6K713646A200 Gasket, manifold 2 | Buy now |
| 11 | 64E136410094 Manifold, Intake 1 | Buy now |
| 12 | 6E5135520000 Nozzle | Buy now |
| 13 | 624144850000 Pipe, joint | Buy now |
| 14 | 6K7813380100 Stay | Buy now |
| 15 | 9048010M2800 Grommet(6k7) | Buy now |

Intake



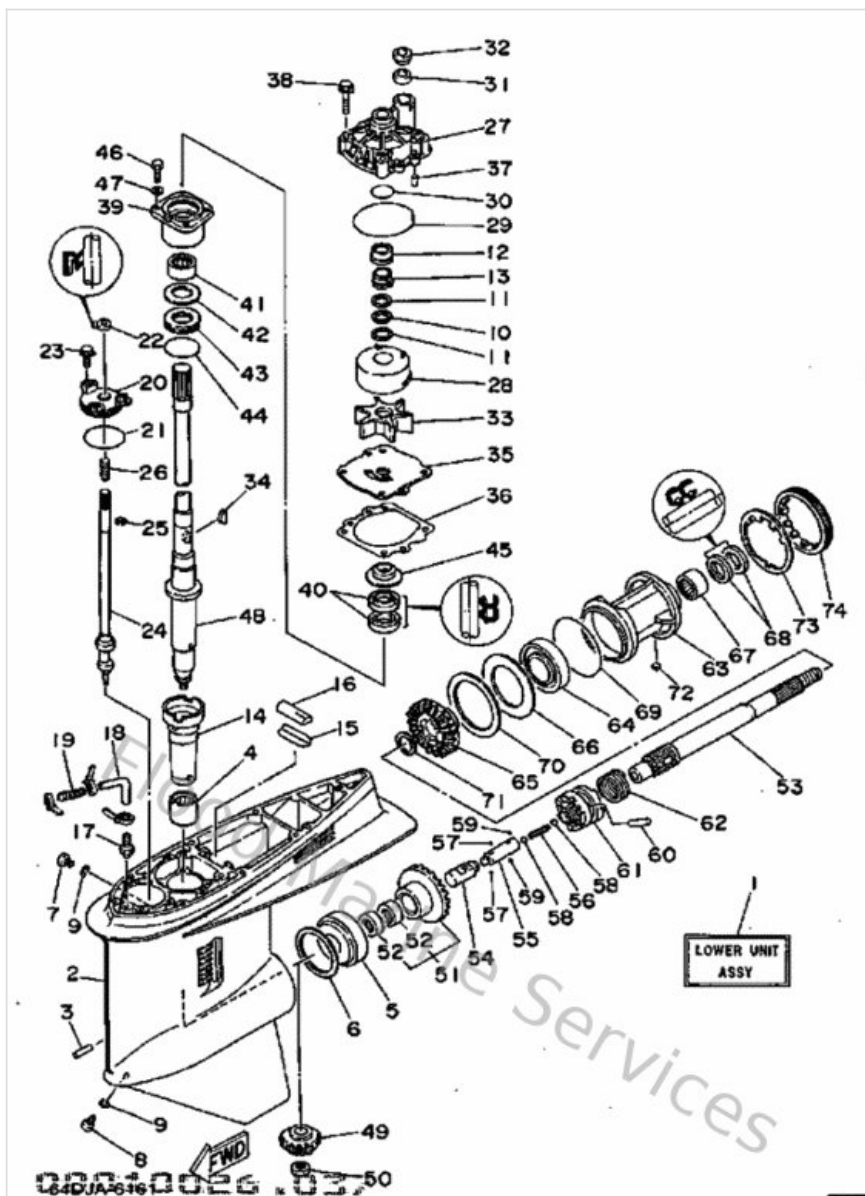
| Ref | Part | |
|-----|-----------------------------------------------------------|-------------------------|
| 16 | 9011606M3000 Bolt, stud(6e5) | Buy now |
| 17 | 64E13645A000 Gasket, manifold 1 | Buy now |
| 18 | 970130605000 Bolt, hexagon | Buy now |
| 19 | 929900660000 Washer, plain (646) | Buy now |
| 20 | 6E514198A200 Gasket | Buy now |
| 21 | 953800660000 Nut(661) | Buy now |
| 22 | 929950610000 Washer(6a1) | Buy now |
| 23 | 6G5412170100 Rod, accel. lever | Buy now |
| 24 | 6E5412560100 Rod, choke 1 | Buy now |
| 25 | 661412620200 Joint, choke lever | Buy now |
| 26 | 61H412711000 Knob, choke | Buy now |
| 27 | 689412730000 Grommet | Buy now |
| 28 | 64D144400000 Silencer assembly, Intake | Buy now |
| 29 | 9044507MA300 Hose (I200) | Buy now |
| 30 | 6K7144830000 Gasket | Buy now |

Intake



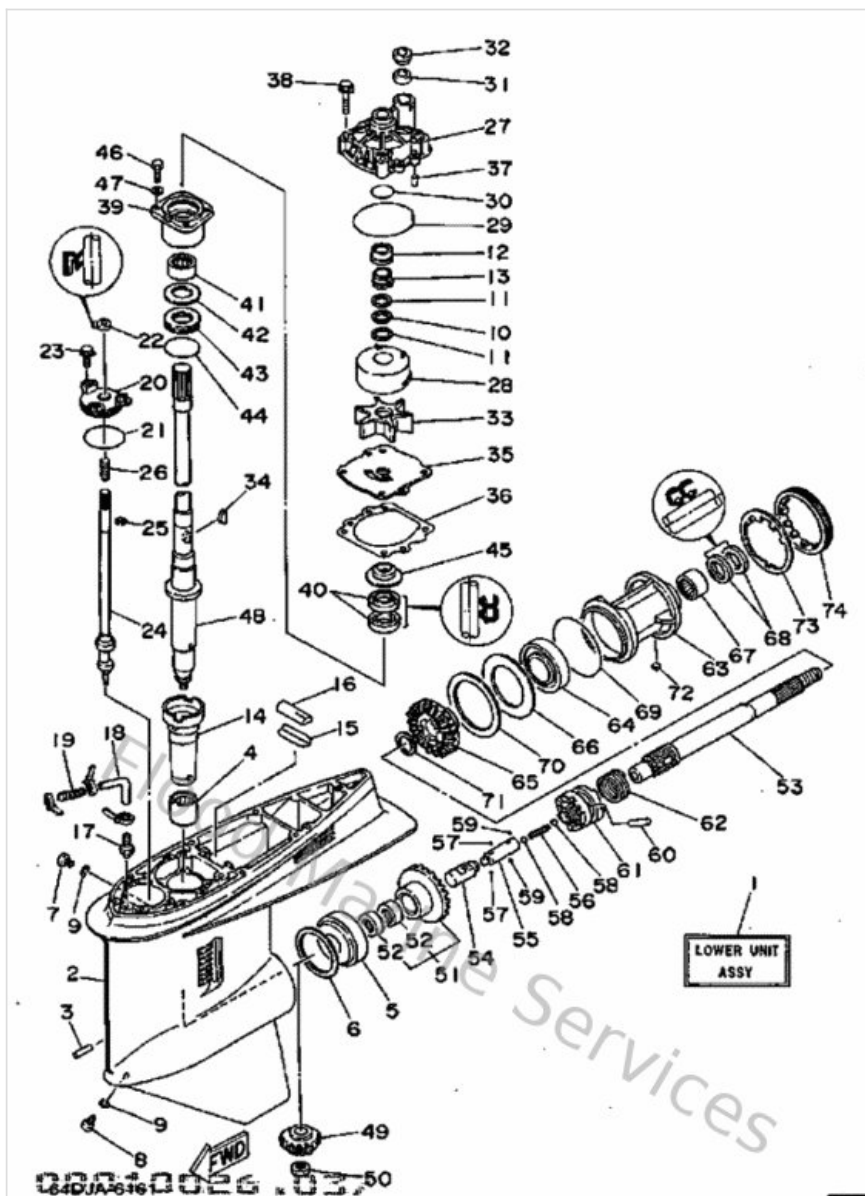
| Ref | Part | |
|-----|---------------------------------------------------------|-------------------------|
| 31 | 9015906M0800 Screw, with washer(6k7) | Buy now |

Lower Casing. Drive 1



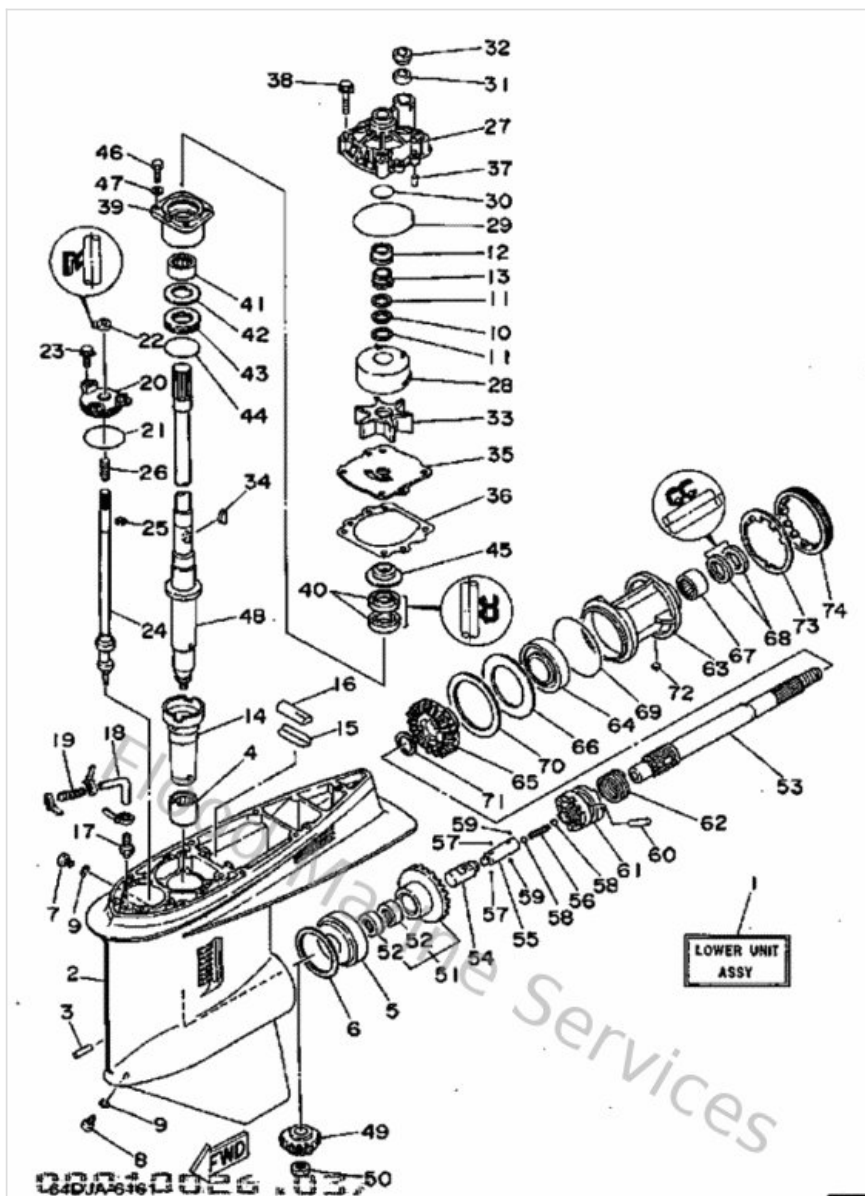
| Ref | Part | |
|-----|-------------------------------------------------------------|-------------------------|
| 1 | 64F45300018D Lower unit assembly | Buy now |
| 2 | 6J945301038D Casing, lower | Buy now |
| 3 | 916903001600 Pin, spring | Buy now |
| 4 | 93311928U500 Bearing, needle (6g5) | Buy now |
| 5 | 93332000V300 Bearing, taper roller (6g5) | Buy now |
| 6 | 6G5455670130 Shim (t:0.30mm) | Buy now |
| 7 | 9034008M0400 Plug, straight screw | Buy now |
| 8 | 688453410000 Plug, drain | Buy now |
| 9 | 904300800300 Gasket | Buy now |
| 10 | 9020622M1900 Washer, wave(61a) | Buy now |
| 11 | 9020122M0100 Washer, plate(61a) | Buy now |
| 12 | 61A455270000 Collar, drive shaft | Buy now |
| 13 | 61A455380000 Spacer, 1 | Buy now |
| 14 | 6G5455360100 Sleeve, drive shaft | Buy now |
| 15 | 663453760094 Guide, seal damper | Buy now |

Lower Casing. Drive 1



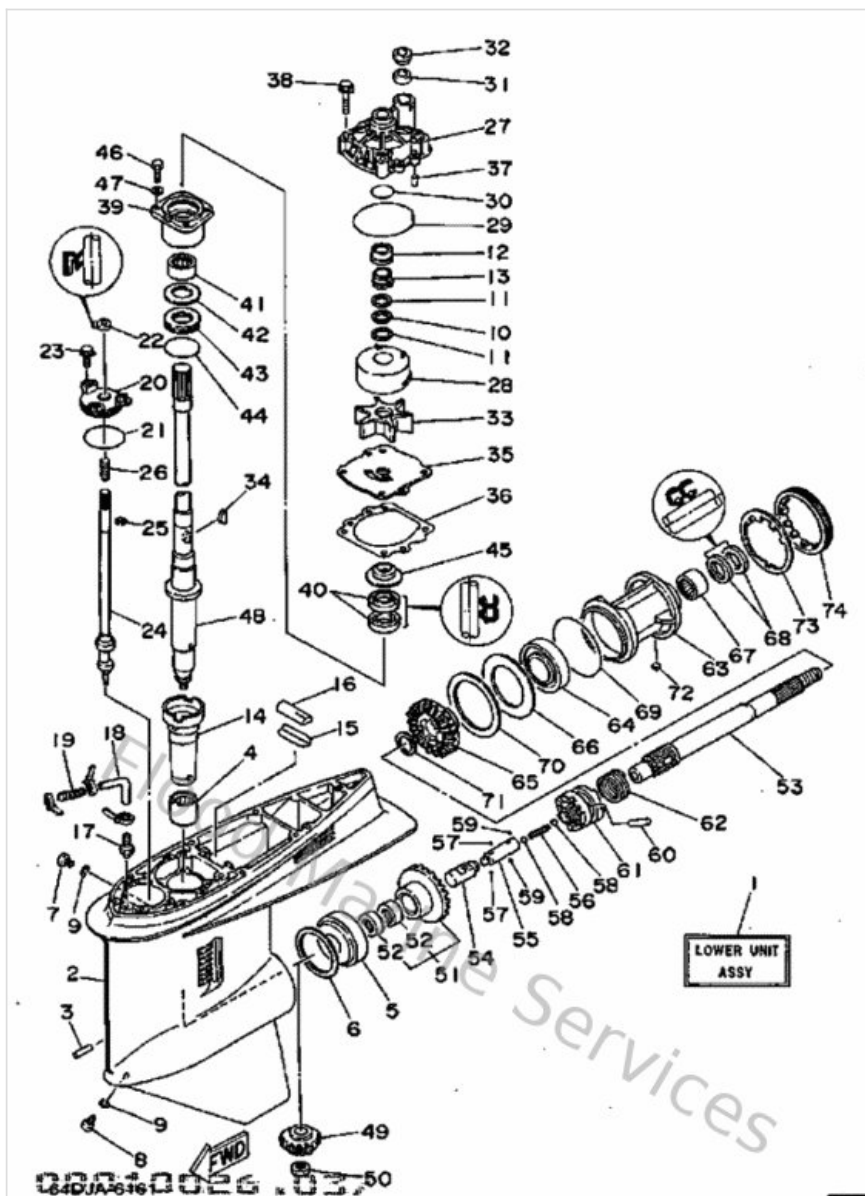
| Ref | Part | |
|-----|-----------------------------------------------------------|-------------------------|
| 16 | 688453750000 Damper, seal 2 | Buy now |
| 17 | 6E5453780000 Nipple, hose | Buy now |
| 18 | 9044507MF200 Hose (I250) | Buy now |
| 19 | 6E5835581000 End, nipple | Buy now |
| 20 | 6E5453210000 Plate | Buy now |
| 21 | 932105867700 O-ring(47x) | Buy now |
| 22 | 931060901400 Oil seal | Buy now |
| 23 | 9011906M1000 Bolt, with washer | Buy now |
| 24 | 6G5441500100 Shift cam assembly | Buy now |
| 25 | 990010860000 Circlip(2r6) | Buy now |
| 26 | 9050111M1000 Spring, compression (663) | Buy now |
| 27 | 61A443110100 Housing, water pump | Buy now |
| 28 | 61A443220100 Insert, cartridge | Buy now |
| 29 | 9321086M3800 O-ring (6e5) | Buy now |
| 30 | 9321037M6700 O-ring (6g8) | Buy now |

Lower Casing. Drive 1



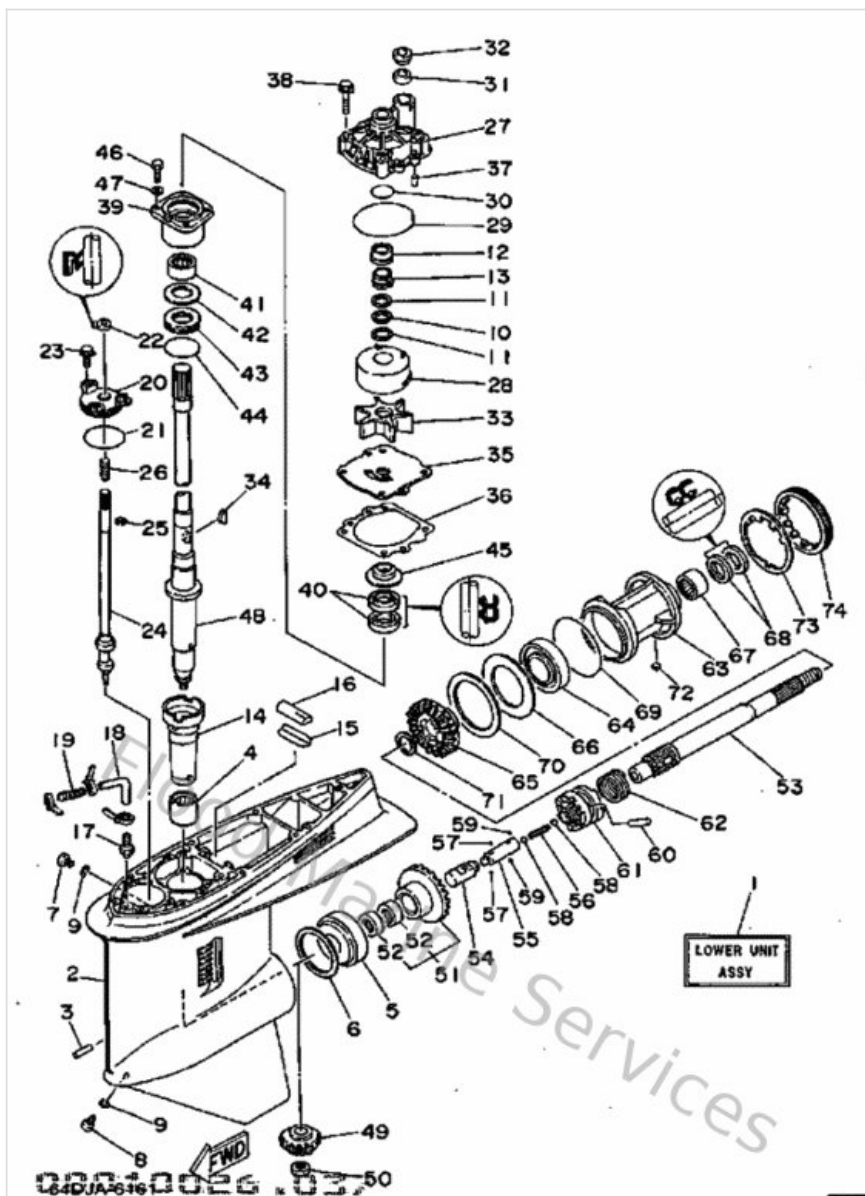
| Ref | Part | |
|-----|-----------------------------------------------------------|-------------------------|
| 31 | 6E5443650000 Damper, water seal 1 | Buy now |
| 32 | 6E5443120000 Cover, water pump housing | Buy now |
| 33 | 6E5443520100 Impeller | Buy now |
| 34 | 9028004M0500 Key, woodruff (6e5) | Buy now |
| 35 | 6G5443230000 Outer plate, cartridge | Buy now |
| 36 | 6E544315A000 Gasket, water pump | Buy now |
| 37 | 936061201900 Pin, dowel (614) | Buy now |
| 38 | 9011908M1400 Bolt, with washer | Buy now |
| 39 | 6E5453310094 Housing, bearing | Buy now |
| 40 | 9310128M1600 Oil seal (6e5) | Buy now |
| 41 | 93315430V500 Bearing, cylindrical(6k0) | Buy now |
| 42 | 6E5455876000 Shim (t:0.50mm) | Buy now |
| 43 | 93341930V200 Bearing, thrust(64d) | Buy now |
| 44 | 932105453400 O-ring (70e) | Buy now |
| 45 | 6E5453440000 Cover, oil seal | Buy now |

Lower Casing. Drive 1



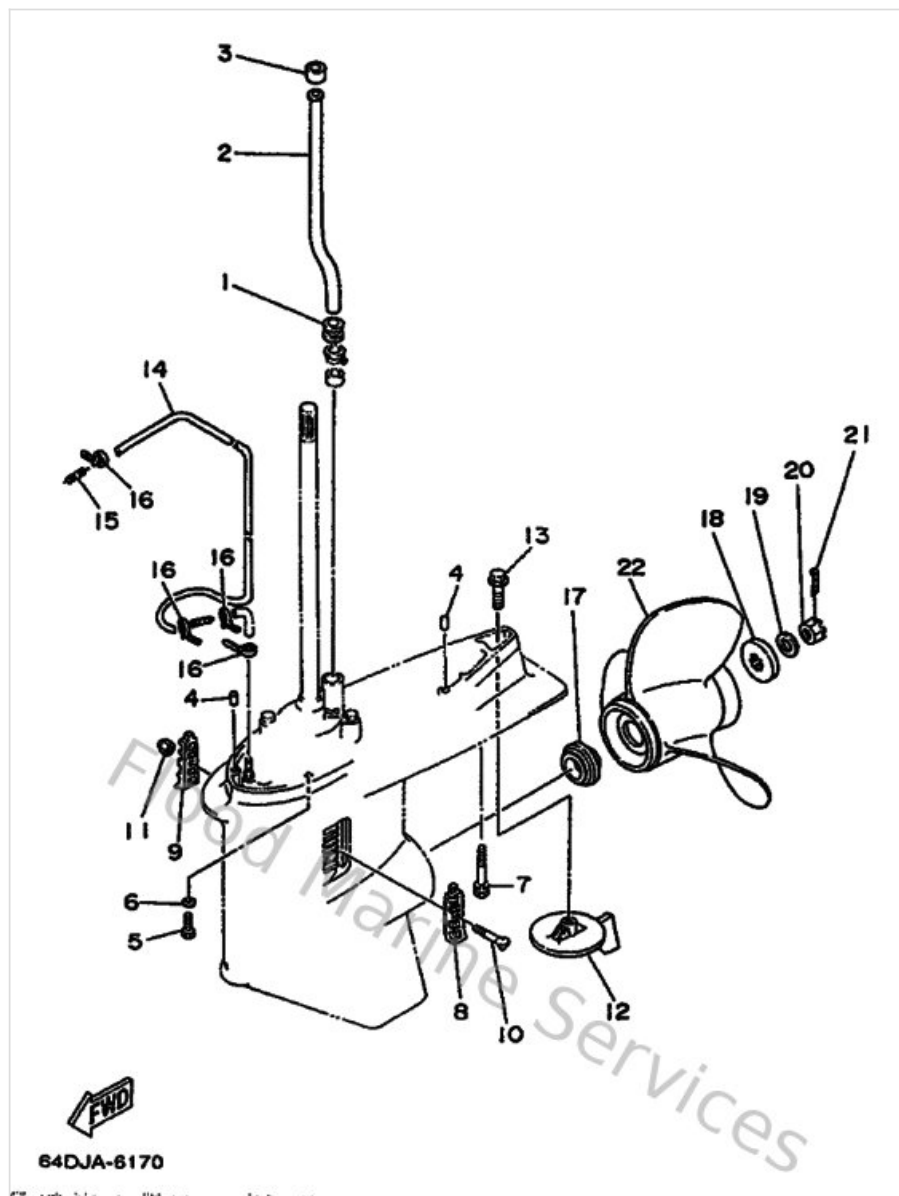
| Ref | Part | |
|-----|-------------------------------------------------------|-------------------------|
| 46 | 970950802500 Bolt (62g) | Buy now |
| 47 | 929950860000 Washer, plain (663) | Buy now |
| 48 | 6G5455010200 Drive shaft comp. | Buy now |
| 49 | 61H455510000 Pinion | Buy now |
| 50 | 9017016M0100 Nut, hexagon (688) | Buy now |
| 51 | 61H455600000 Gear | Buy now |
| 52 | 93315425V300 Bearing, needle (6g5) | Buy now |
| 53 | 6J9456110100 Shaft, propeller | Buy now |
| 54 | 6E5456410300 Shifter | Buy now |
| 55 | 6E5456340100 Slide, shift | Buy now |
| 56 | 9050116M3700 Spring (6g5) | Buy now |
| 57 | 935073203100 Ball (12r) | Buy now |
| 58 | 935113202700 Ball (498) | Buy now |
| 59 | 935031600300 Ball | Buy now |
| 60 | 9025008M0700 Pin, straight (6g5) | Buy now |

Lower Casing. Drive 1



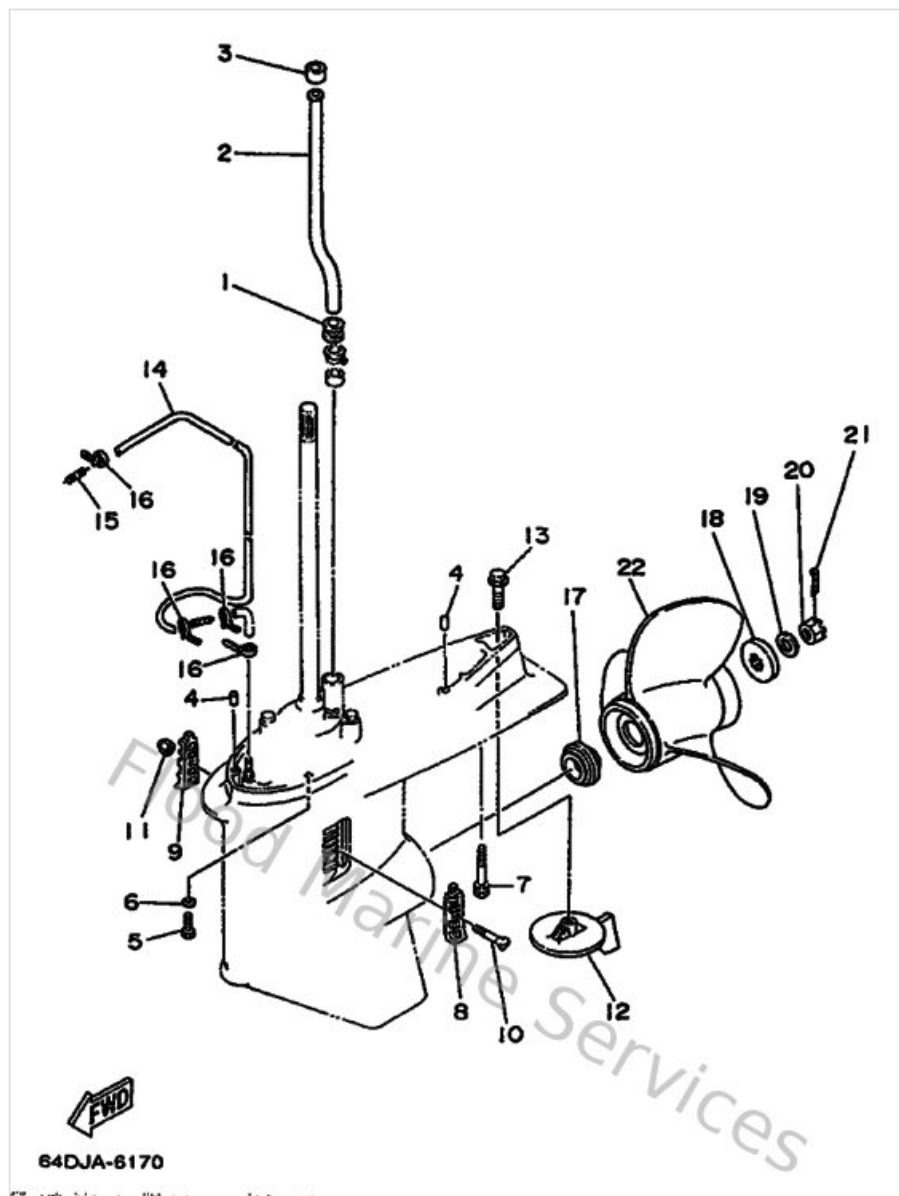
| Ref | Part | |
|-----|----------------------------------------------------|-------------------------|
| 61 | 6G5456311000 Clutch, dog | Buy now |
| 62 | 6E5456330100 Ring, cross pin | Buy now |
| 63 | 6J9453320094 Housing, bearing | Buy now |
| 64 | 93306209U000 Bearing (6g5) | Buy now |
| 65 | 61H455710100 Gear | Buy now |
| 66 | 6G5455760000 Washer Thrust 2 | Buy now |
| 67 | 93315430U800 Bearing | Buy now |
| 68 | 9310130M1700 Oil seal (6e5) | Buy now |
| 69 | 9321097M5500 O-ring (6g5) | Buy now |
| 70 | 6G5455776000 Shim (t:0.50mm) | Buy now |
| 71 | 9020130M9200 Washer (6g5) | Buy now |
| 72 | 9028204M0000 Key, straight(6g5) | Buy now |
| 73 | 6G5453830100 Washer, claw | Buy now |
| 74 | 6G5453840000 Nut | Buy now |

Lower Casing. Drive 2



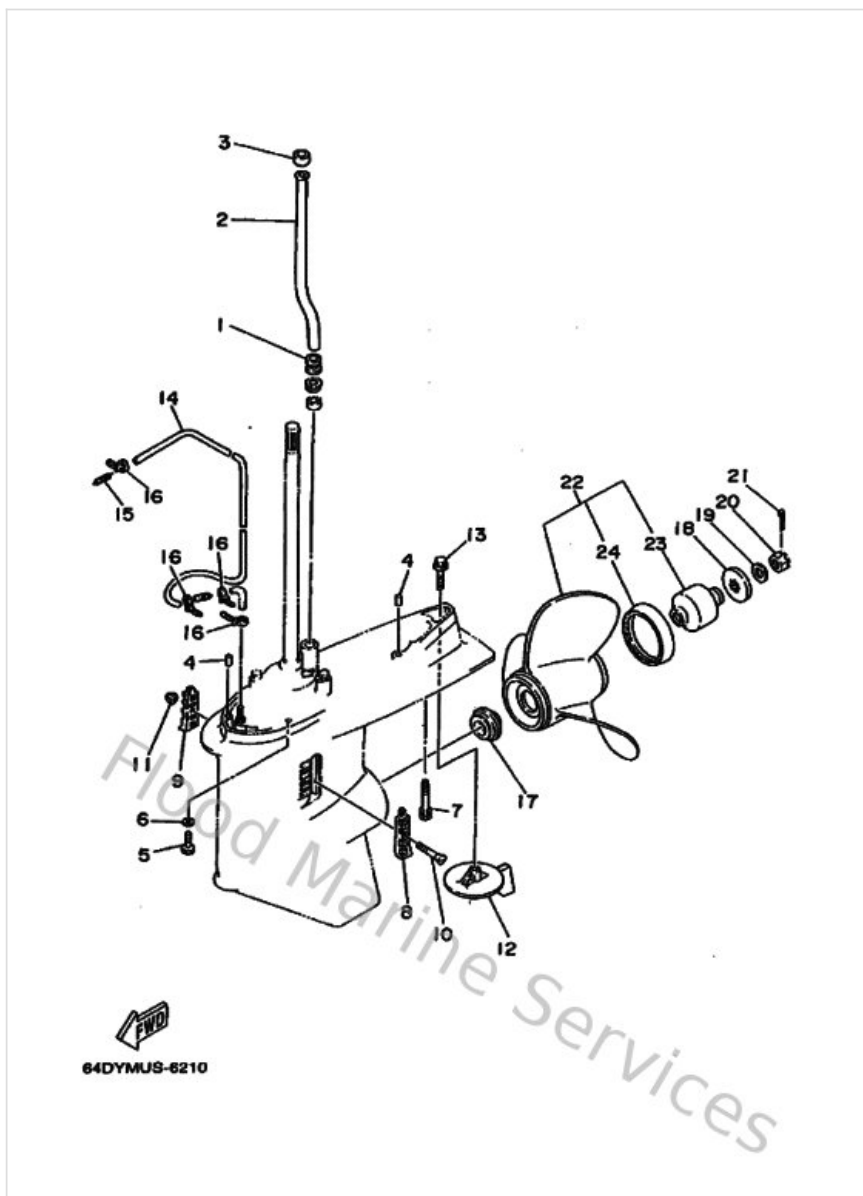
| Ref | Part | |
|-----|---------------------------------------------------------|-------------------------|
| 1 | 6E5443660000 Damper, water seal 2 | Buy now |
| 2 | 6E5443610000 Tube, water | Buy now |
| 3 | 6E5443650000 Damper, water seal 1 | Buy now |
| 4 | 9360812M0500 Pin, dowel b (6e5) | Buy now |
| 5 | 970751004500 Bolt(64d) | Buy now |
| 6 | 929901010000 Ybs67-10 washer, spring | Buy now |
| 7 | 9011910M8900 Bolt, with washer | Buy now |
| 8 | 6J9452140000 Cover, water inlet | Buy now |
| 9 | 6J9452150000 Cover, water inlet | Buy now |
| 10 | 9014205M0400 Screw, countersunk | Buy now |
| 11 | 901850590400 Nut nylon (sus)(ex4) | Buy now |
| 12 | 6J9453710100 Tab-trim | Buy now |
| 13 | 9010510M6700 Bolt, hexagon (663) | Buy now |
| 14 | 9044507M3300 Hose (L1080) | Buy now |
| 15 | 6E5835580000 End, nipple | Buy now |

Lower Casing. Drive 2



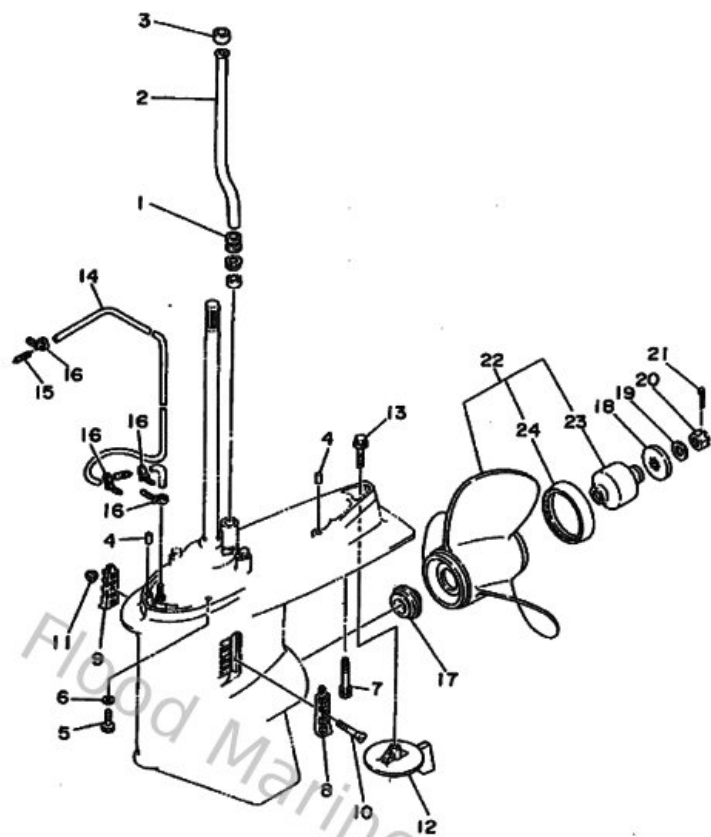
| Ref | Part | |
|-----|-------------------------------------------------------------|-------------------------|
| 16 | 9046511M1000 Clamp | Buy now |
| 17 | 6E5459870100 Spacer 1 | Buy now |
| 18 | 688459970100 Spacer 2 | Buy now |
| 19 | 929901820000 Washer (6e5) | Buy now |
| 20 | 9017118M0400 Nut, castle (6e5) | Buy now |
| 21 | 914904003000 Pin, cotter (663) | Buy now |
| 22 | 6G5459700200 Propeller (3x15-1/4 x15 -m) | Buy now |

Lower Casing. Drive 2 (Usa)



| Ref | Part | |
|-----|---------------------------------------------------------|-------------------------|
| 1 | 6E5443660000 Damper, water seal 2 | Buy now |
| 2 | 6E5443610000 Tube, water | Buy now |
| 3 | 6E5443650000 Damper, water seal 1 | Buy now |
| 4 | 9360812M0500 Pin, dowel b (6e5) | Buy now |
| 5 | 970751004500 Bolt(64d) | Buy now |
| 6 | 929901010000 Ybs67-10 washer, spring | Buy now |
| 7 | 9011910M8900 Bolt, with washer | Buy now |
| 8 | 6J9452140000 Cover, water inlet | Buy now |
| 9 | 6J9452150000 Cover, water inlet | Buy now |
| 10 | 9015205M0800 Screw, countersunk | Buy now |
| 11 | 901850590400 Nut nylon (sus)(ex4) | Buy now |
| 12 | 6J9453710100 Tab-trim | Buy now |
| 13 | 9010510M6700 Bolt, hexagon (663) | Buy now |
| 14 | 9044507M3300 Hose (L1080) | Buy now |
| 15 | 6E5835580000 End, nipple | Buy now |

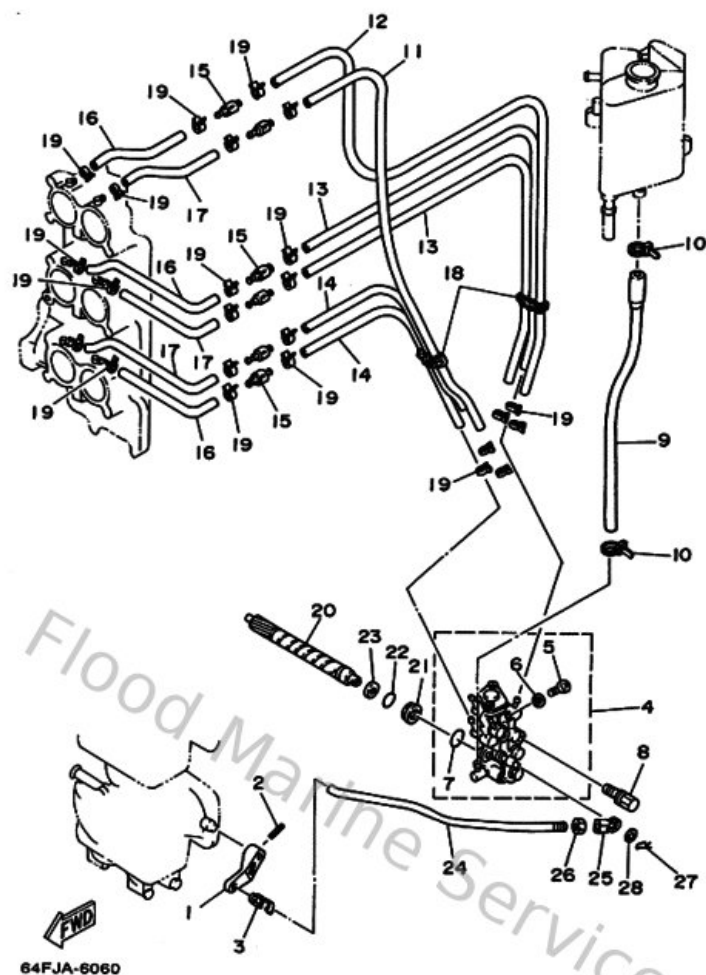
Lower Casing. Drive 2 (Usa)




64DYMJS-6210

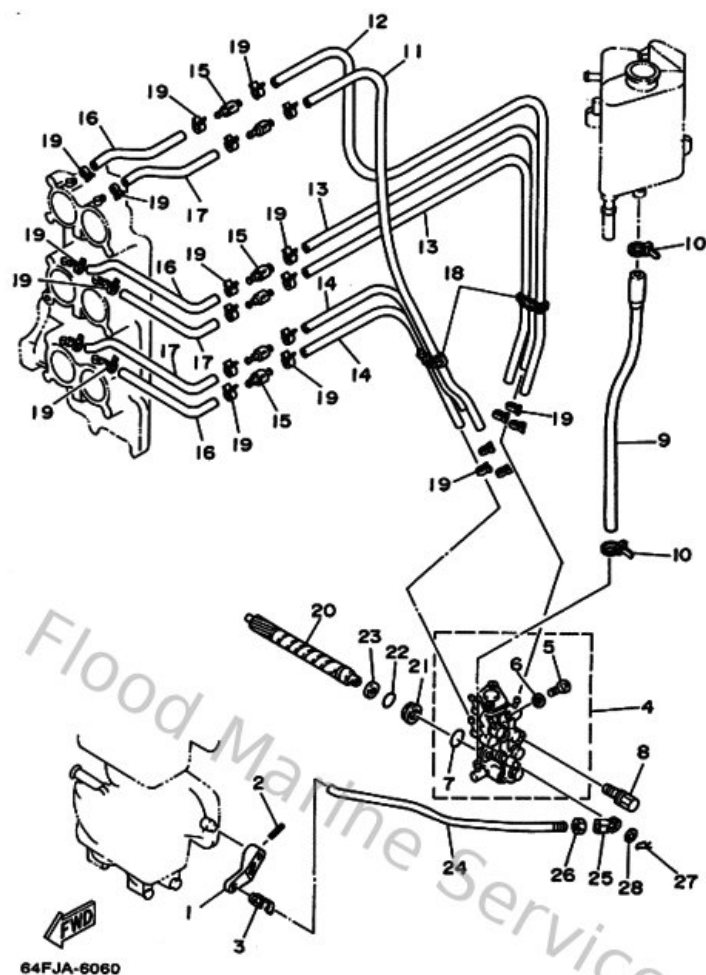
| Ref | Part | |
|-----|-------------------------------------------------------------|-------------------------|
| 16 | 904651009800 Clamp | Buy now |
| 17 | 6E5459870100 Spacer 1 | Buy now |
| 18 | 688459970100 Spacer 2 | Buy now |
| 19 | 929901820000 Washer (6e5) | Buy now |
| 20 | 9017118M0400 Nut, castle (6e5) | Buy now |
| 21 | 914904003000 Pin, cotter (663) | Buy now |
| 22 | 6G5459320098 Propeller (3x15-3/4"x13"-m) | Buy now |
| 23 | 6G5459810000 Damper Rubber, Propeller | Buy now |
| 24 | 6G5459860094 Reflector Ring | Buy now |

Oil Pump



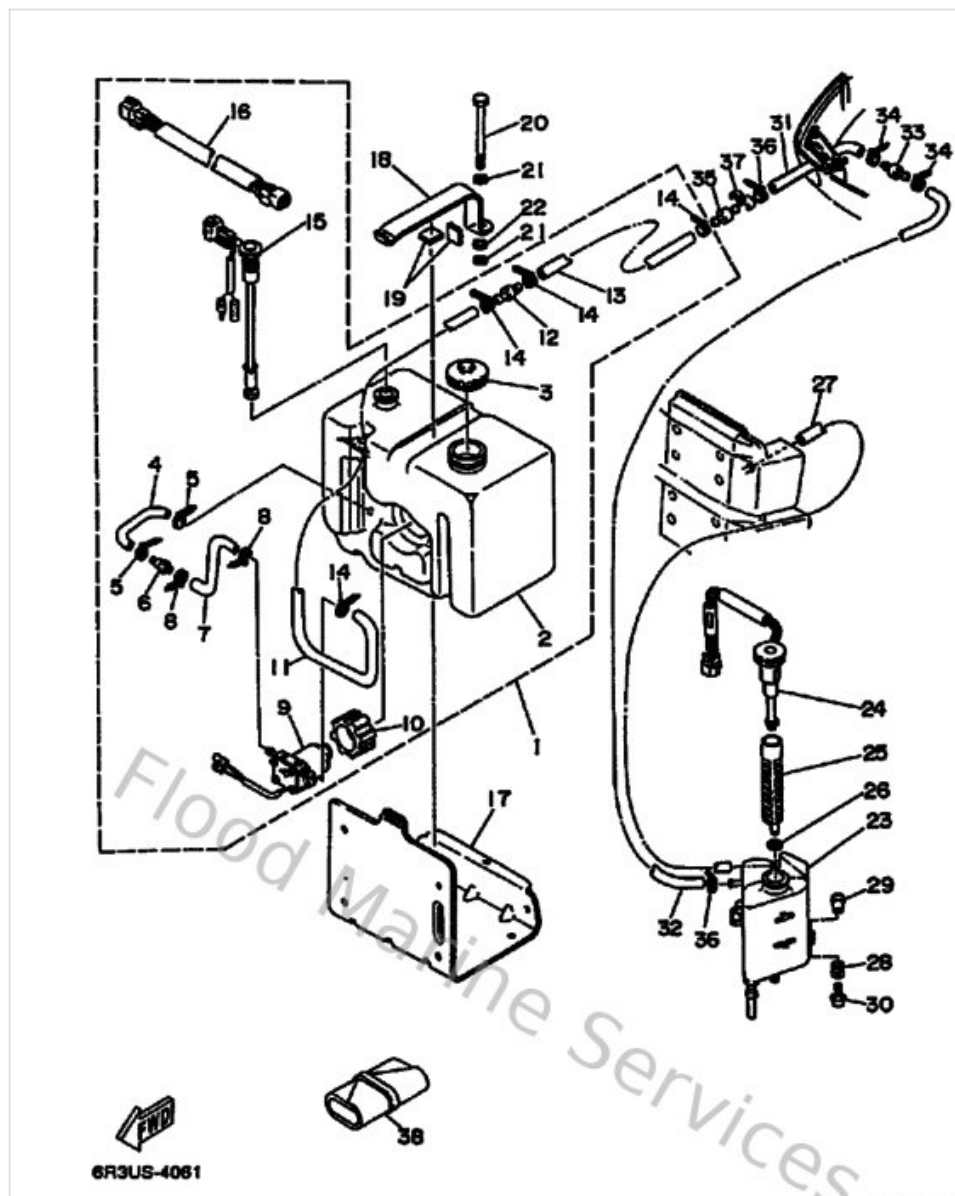
| Ref | Part | |
|-----|-------------------------------------------------------------|-------------------------|
| 1 | 6E5142760100 Lever | Buy now |
| 2 | 916903001600 Pin, spring | Buy now |
| 3 | 6R5412370000 Joint, link | Buy now |
| 4 | 6R5132001000 Oil injection pump assembly | Buy now |
| 5 | 716244440000 Screw | Buy now |
| 6 | 1YU131870000 Gasket, breather bolt | Buy now |
| 7 | 9321019MA700 O-ring(6r0) | Buy now |
| 8 | 9010906M4000 Bolt(6h0) | Buy now |
| 9 | 6R3134160000 Pipe, oil 1 | Buy now |
| 10 | 9046511M1000 Clamp | Buy now |
| 11 | 9044507M7700 Hose (I390) | Buy now |
| 12 | 9044507M8500 Hose (I390) | Buy now |
| 13 | 9044507M9000 Hose (I390) | Buy now |
| 14 | 9044507M0200 Hose (I200) | Buy now |
| 15 | 6R3131831000 Valve, check | Buy now |

Oil Pump



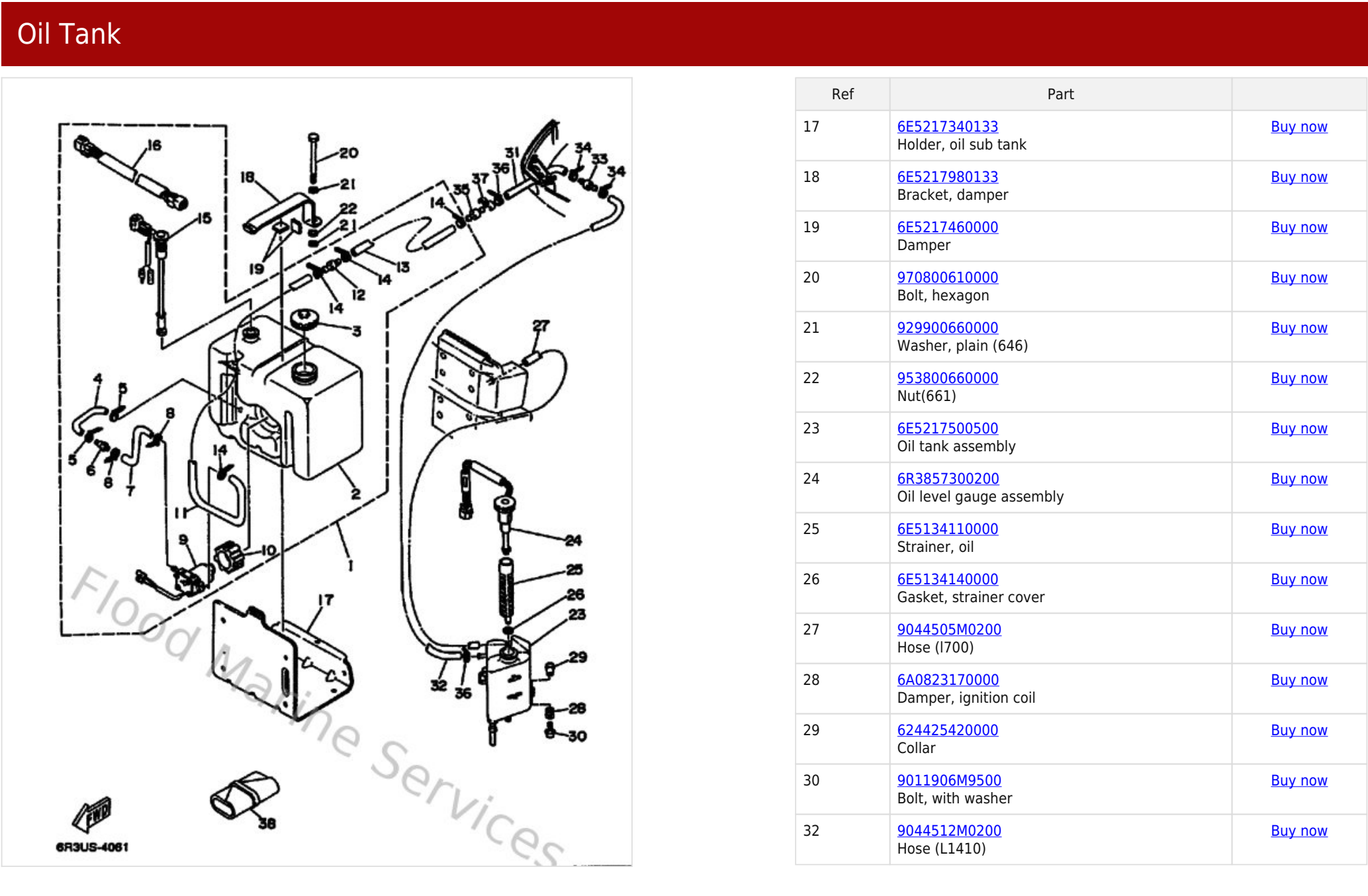
| Ref | Part | |
|-----|-----------------------------------------------------|-------------------------|
| 16 | 9044507M8700 Hose(62t) | Buy now |
| 17 | 9044507M0700 Hose(62t) | Buy now |
| 18 | 9046407M0500 Clamp (6g5) | Buy now |
| 19 | 9046807M0200 Clip (6e5) | Buy now |
| 20 | 6R3115370000 Gear, driven | Buy now |
| 21 | 6R3131170000 Collar, distance | Buy now |
| 22 | 932101359500 93210-13m04 | Buy now |
| 23 | 9020208M4400 Washer, plate(6r3) | Buy now |
| 24 | 6R5412410000 Rod, link | Buy now |
| 25 | 6H1412370000 Joint, link | Buy now |
| 26 | 953800560000 Nut, hexagon (663) | Buy now |
| 27 | 9046805M0300 Clip(6j8) | Buy now |
| 28 | 902020508800 Washer, plate (666) | Buy now |

Oil Tank



| Ref | Part | |
|-----|----------------------------------------------------------|-------------------------|
| 1 | 6E5217080800 Sub oil tank assembly | Buy now |
| 2 | 6E5217330200 Sub tank, oil (10.5l) | Buy now |
| 3 | 6E5217700300 Oil tank cap assembly | Buy now |
| 4 | 6E5243220000 Pipe 11 | Buy now |
| 5 | 904651009800 Clamp | Buy now |
| 6 | 646242510200 Strainer 1 | Buy now |
| 7 | 6E5243190100 Pipe, oil | Buy now |
| 8 | 9046511M1000 Clamp | Buy now |
| 9 | 6E5819000100 Oil feed pump assembly | Buy now |
| 10 | 6E5819220000 Grommet | Buy now |
| 11 | 6E5243210100 Pipe 10 | Buy now |
| 12 | 6E5243790000 Pipe, joint 4 | Buy now |
| 13 | 9044511M8100 Hose (I3000) | Buy now |
| 15 | 6E5857200400 Oil level gauge assembly | Buy now |
| 16 | 6R3857213000 Wire, lead | Buy now |

Oil Tank

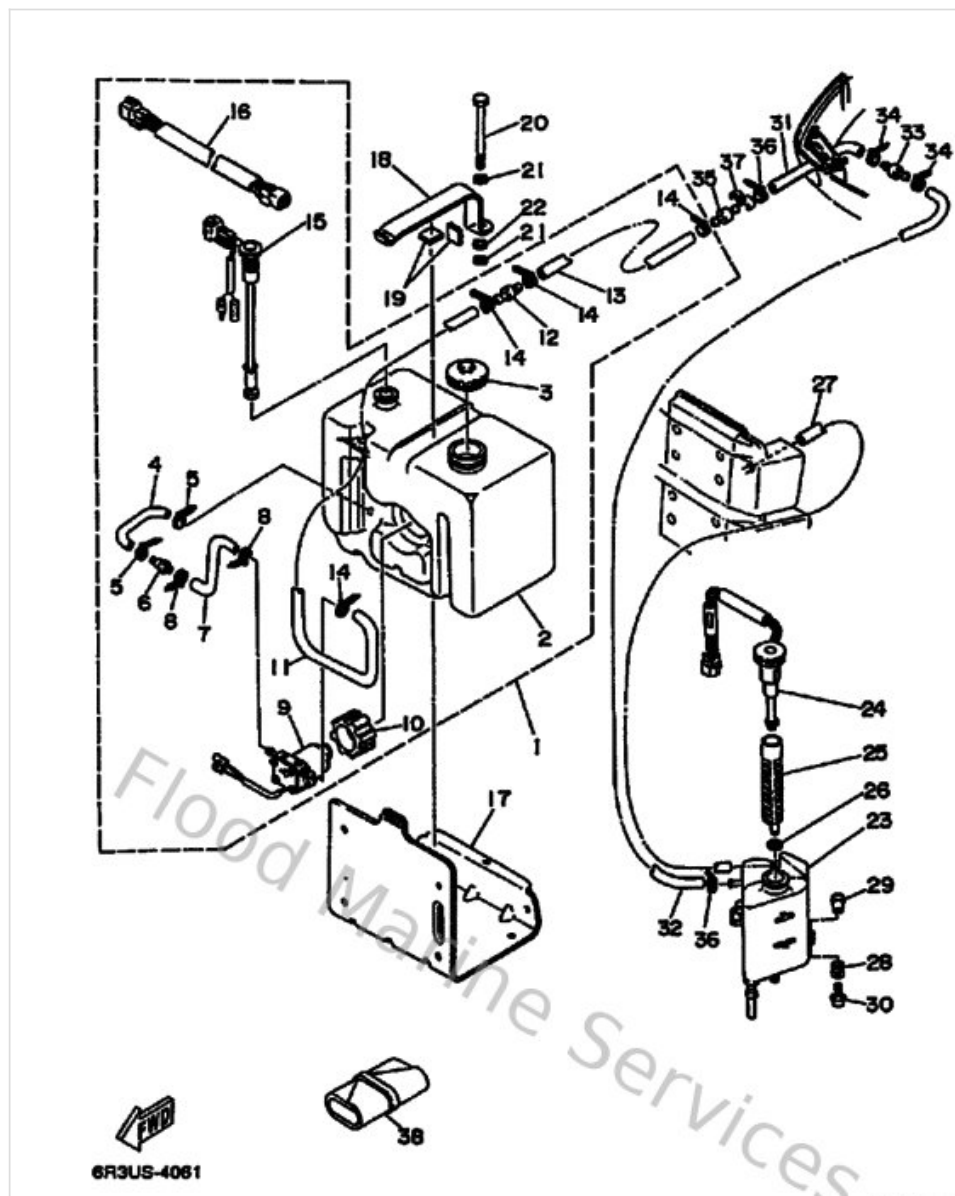


Oil Tank

The diagram shows an exploded view of an oil tank assembly. Key components include the oil tank assembly (23), oil level gauge assembly (24), damper (18), and holder (17). The parts list table on the right provides the part numbers and descriptions for each numbered component.

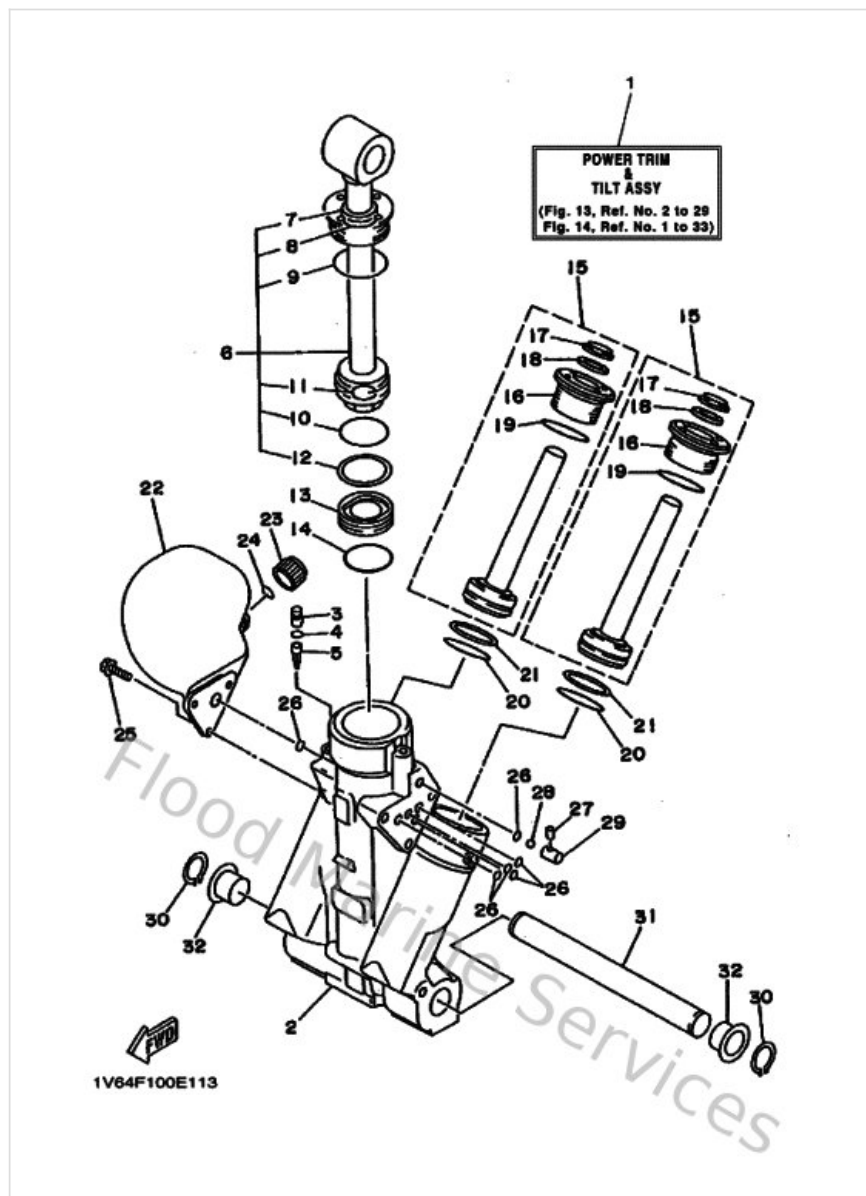
| Ref | Part | |
|-----|----------------------------------------------------------|-------------------------|
| 17 | 6E5217340133 Holder, oil sub tank | Buy now |
| 18 | 6E5217980133 Bracket, damper | Buy now |
| 19 | 6E5217460000 Damper | Buy now |
| 20 | 970800610000 Bolt, hexagon | Buy now |
| 21 | 929900660000 Washer, plain (646) | Buy now |
| 22 | 953800660000 Nut(661) | Buy now |
| 23 | 6E5217500500 Oil tank assembly | Buy now |
| 24 | 6R3857300200 Oil level gauge assembly | Buy now |
| 25 | 6E5134110000 Strainer, oil | Buy now |
| 26 | 6E5134140000 Gasket, strainer cover | Buy now |
| 27 | 9044505M0200 Hose (I700) | Buy now |
| 28 | 6A0823170000 Damper, ignition coil | Buy now |
| 29 | 624425420000 Collar | Buy now |
| 30 | 9011906M9500 Bolt, with washer | Buy now |
| 32 | 9044512M0200 Hose (L1410) | Buy now |

Oil Tank



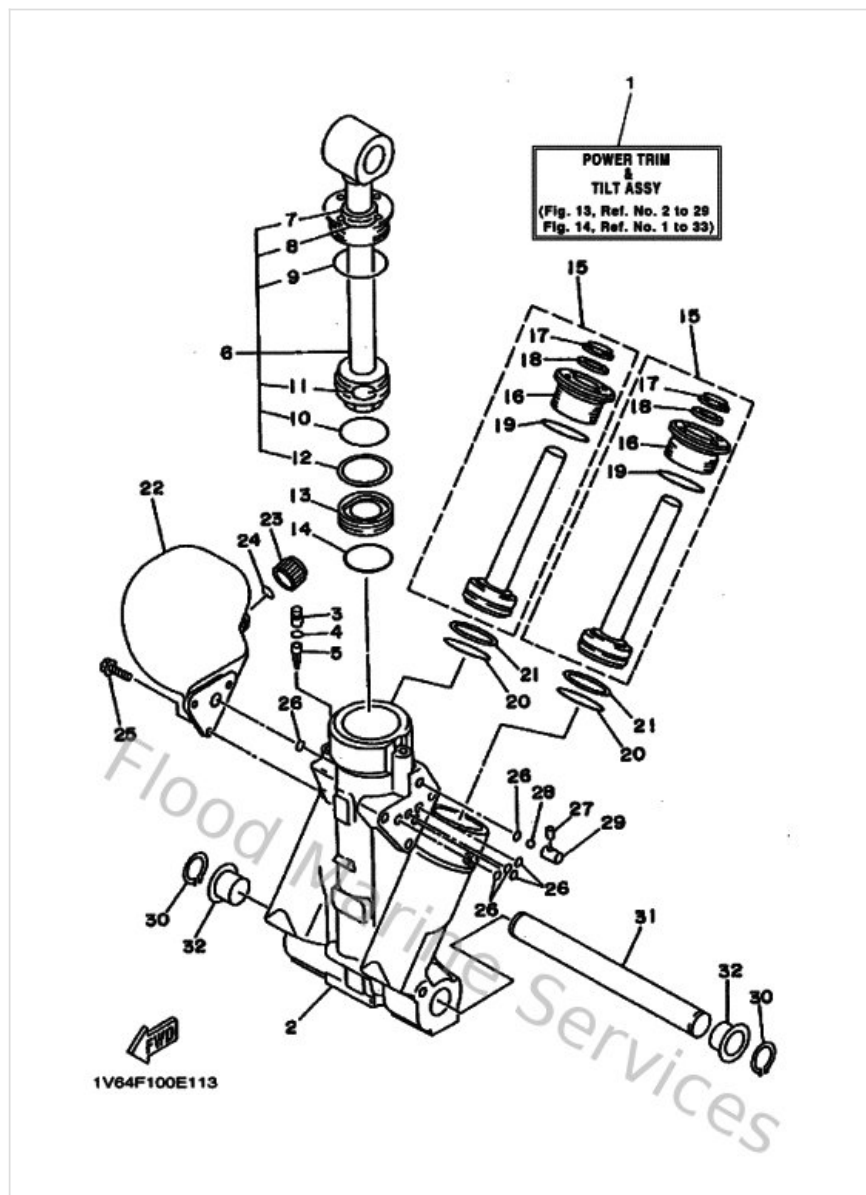
| Ref | Part | |
|-----|--------------------------------------------|-------------------------|
| 37 | 9046413M3400 Clamp(6r3) | Buy now |
| 38 | 656W28100200 Tool kit | Buy now |

Power Trim & Tilt Assy 1



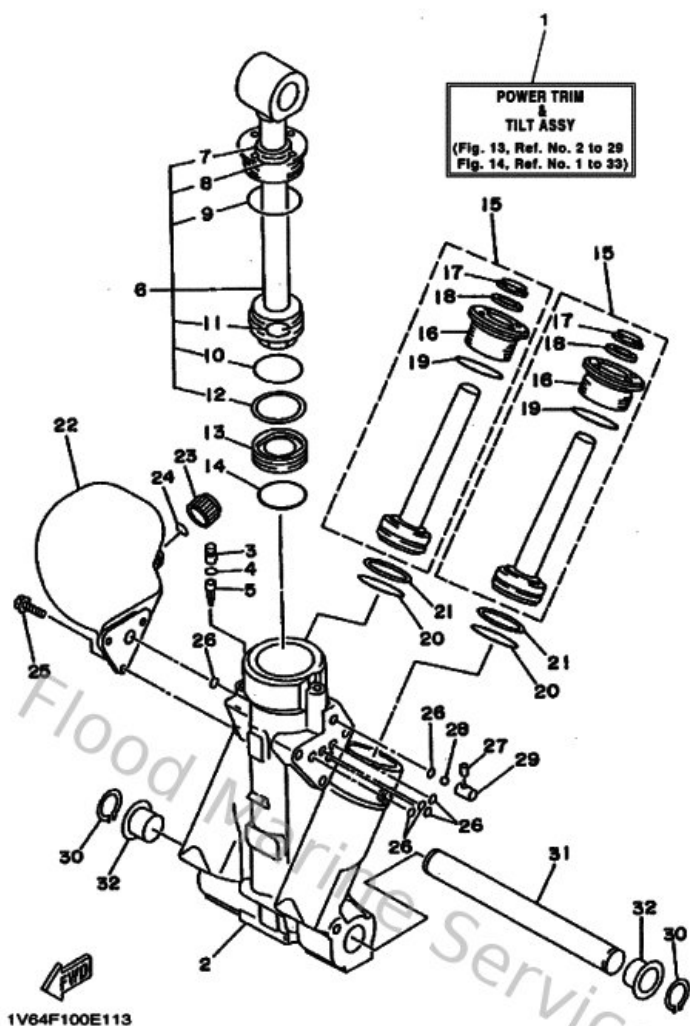
| Ref | Part | |
|-----|------------------------------------------------------------|-------------------------|
| 1 | 64E43800004D Power trim & tilt assembly | Buy now |
| 2 | 64E438250000 Housing Trim & Tilt | Buy now |
| 3 | 6AW4388J0000 Plug 2 | Buy now |
| 4 | 9321010M7400 O-ring | Buy now |
| 5 | 64E438170000 Filter 2 | Buy now |
| 6 | 64E438100000 Tilt piston sub assembly | Buy now |
| 7 | 64E438980000 Seal, dust 2 | Buy now |
| 8 | 64E438670000 O-ring 7 | Buy now |
| 9 | 64E438660000 O-ring 6 | Buy now |
| 10 | 6E5438620000 O-ring 2 | Buy now |
| 11 | 64E438830000 O-ring 10 | Buy now |
| 12 | 6E5438720000 Ring, back-up 2 | Buy now |
| 13 | 6E5438140200 Piston, free | Buy now |
| 15 | 64E438200000 Trim piston sub assembly | Buy now |
| 16 | 64E438210800 Screw, trim cylinder end | Buy now |

Power Trim & Tilt Assy 1



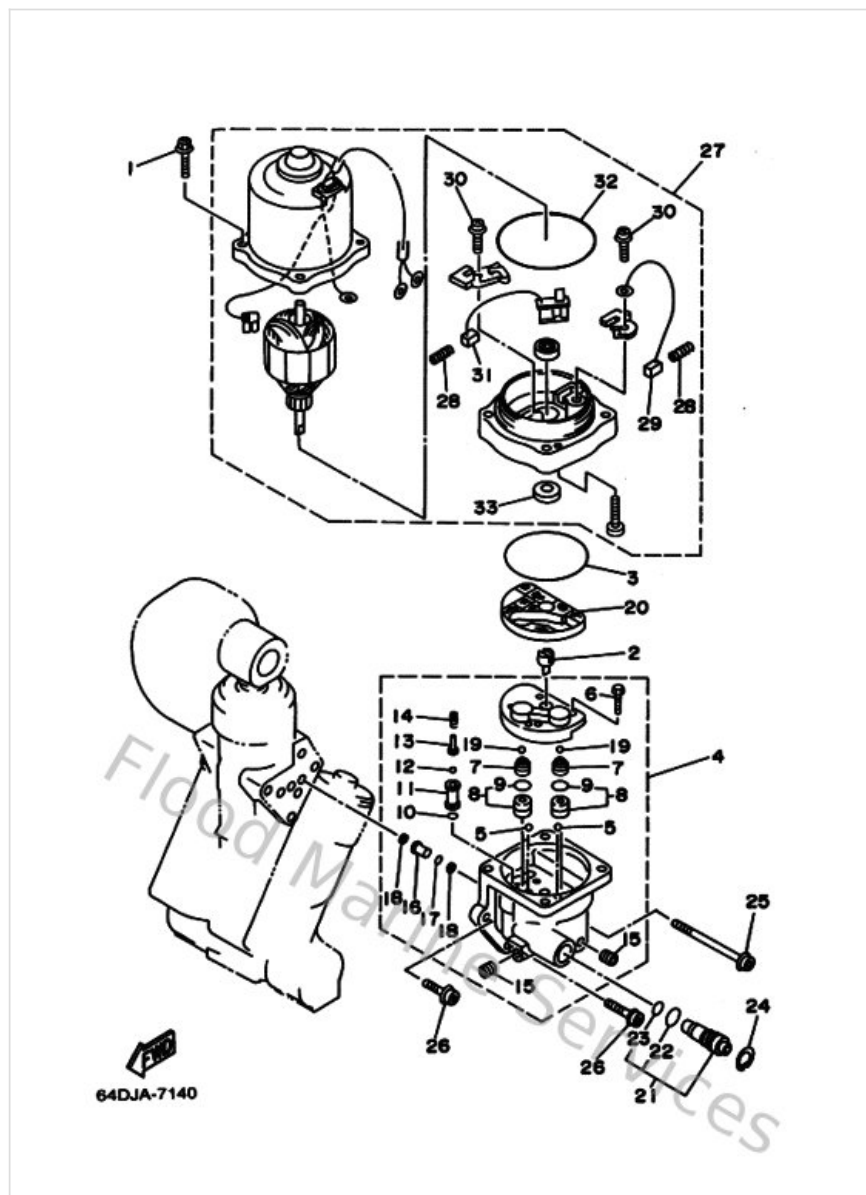
| Ref | Part | |
|-----|-----------------------------------------------------------|-------------------------|
| 17 | 64E438220000 Seal, trim dust | Buy now |
| 18 | 64E4384J0000 Seal, trim down | Buy now |
| 19 | 6G5438640000 O-ring 4 | Buy now |
| 20 | 6E5438640000 O-ring 4 | Buy now |
| 21 | 6E5438740100 Ring, back-up 4 | Buy now |
| 22 | 64E438280100 Body, reservoir | Buy now |
| 23 | 64E438290000 Plug, reservoir | Buy now |
| 24 | 64E438970000 O-ring | Buy now |
| 25 | 64E4388E0100 Bolt ,screw (l:14mm) | Buy now |
| 26 | 64E438690000 O-ring 9 | Buy now |
| 27 | 64E4381G0000 Pin 1 | Buy now |
| 28 | 6E5438580000 Ball 1 | Buy now |
| 29 | 64E4382G0000 Valve seat | Buy now |
| 30 | 9341022M1100 Circlip(61u) | Buy now |
| 31 | 64E438180000 Lower shock mount pin set | Buy now |

Power Trim & Tilt Assy 1



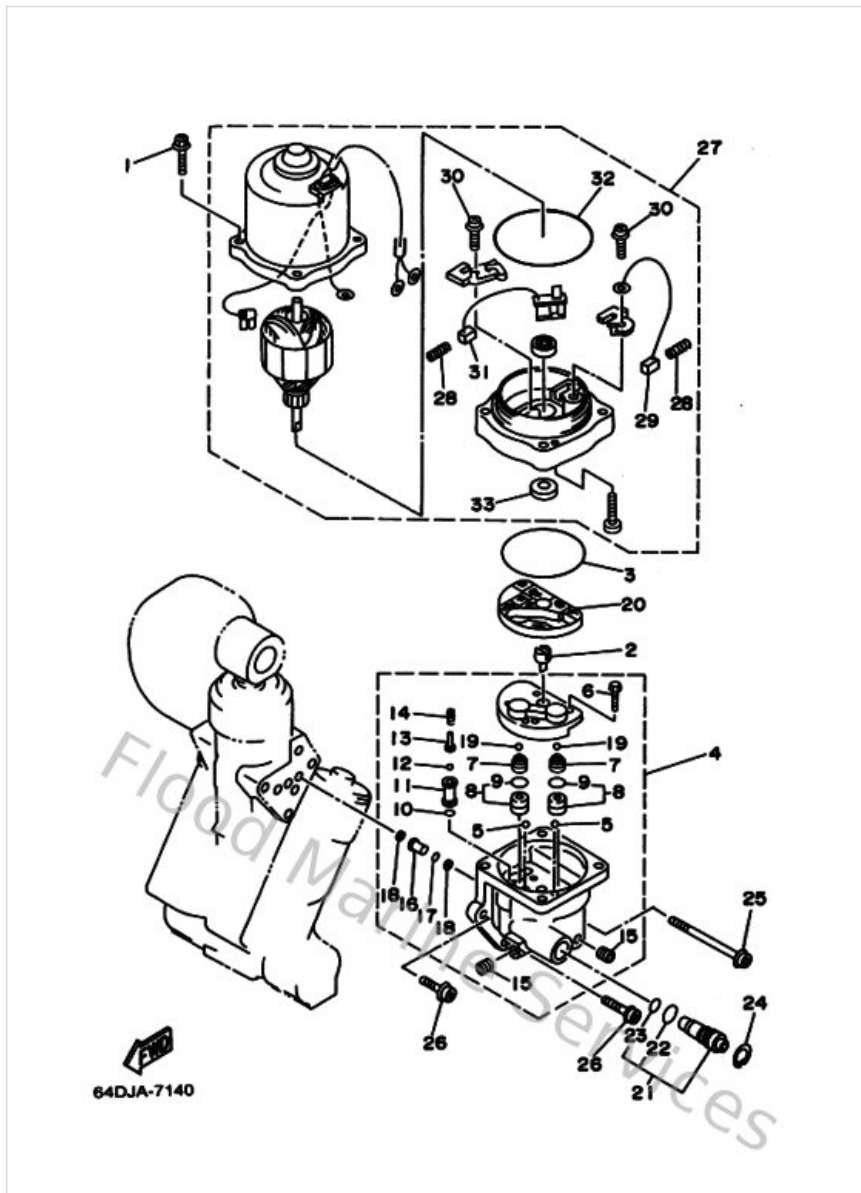
| Ref | Part | |
|-----|-------------------------------------------|-------------------------|
| 32 | 9038622M9800 Bush(61u) | Buy now |

Power Trim & Tilt Assy 2



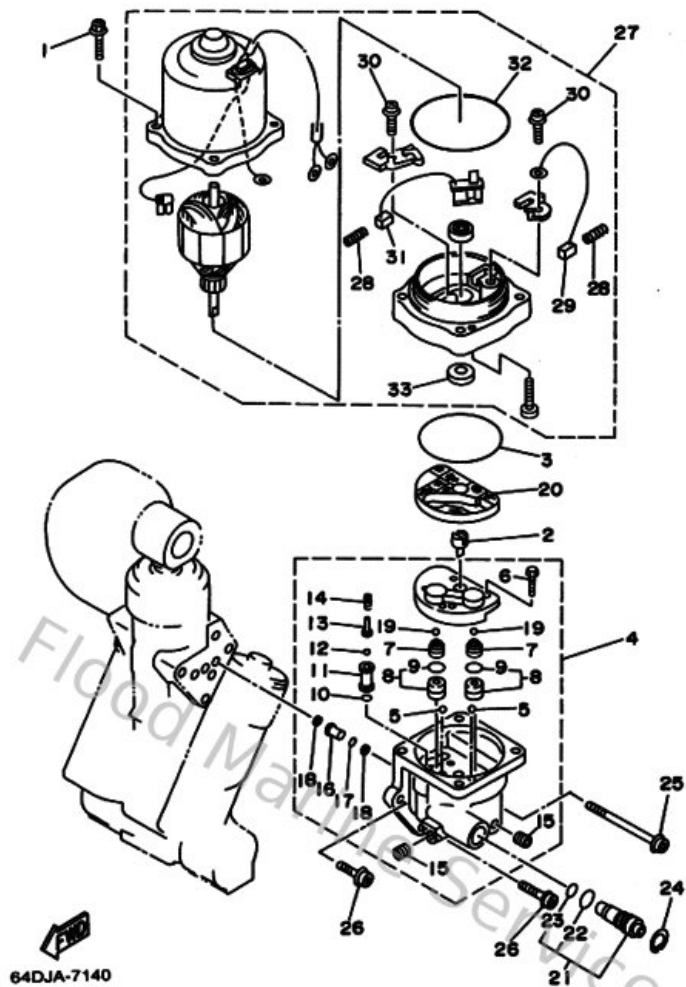
| Ref | Part | |
|-----|--------------------------------------------------------|-------------------------|
| 1 | 64E4388E1000 Bolt ,screw (l:34.7mm) | Buy now |
| 2 | 64E438310000 Connector, shaft | Buy now |
| 3 | 64E438680000 O-ring 8 | Buy now |
| 4 | 6CB438300000 Gear pump assembly | Buy now |
| 5 | 72X438580000 Ball | Buy now |
| 6 | 64E438431000 Screw valve lock | Buy now |
| 7 | 64E438410000 Piston, shuttle | Buy now |
| 8 | 64E438020000 Valve sub assembly | Buy now |
| 9 | 6E5438960000 O-ring | Buy now |
| 10 | 6G5438630000 O-ring 3 | Buy now |
| 11 | 64E438510000 Seat, Relief Valve | Buy now |
| 12 | 64E438580000 Ball | Buy now |
| 13 | 64E438590000 Pin, Valve Support | Buy now |
| 14 | 64E438550000 Spring, up relief | Buy now |
| 15 | 6E5438260100 Plug, taper screw | Buy now |

Power Trim & Tilt Assy 2



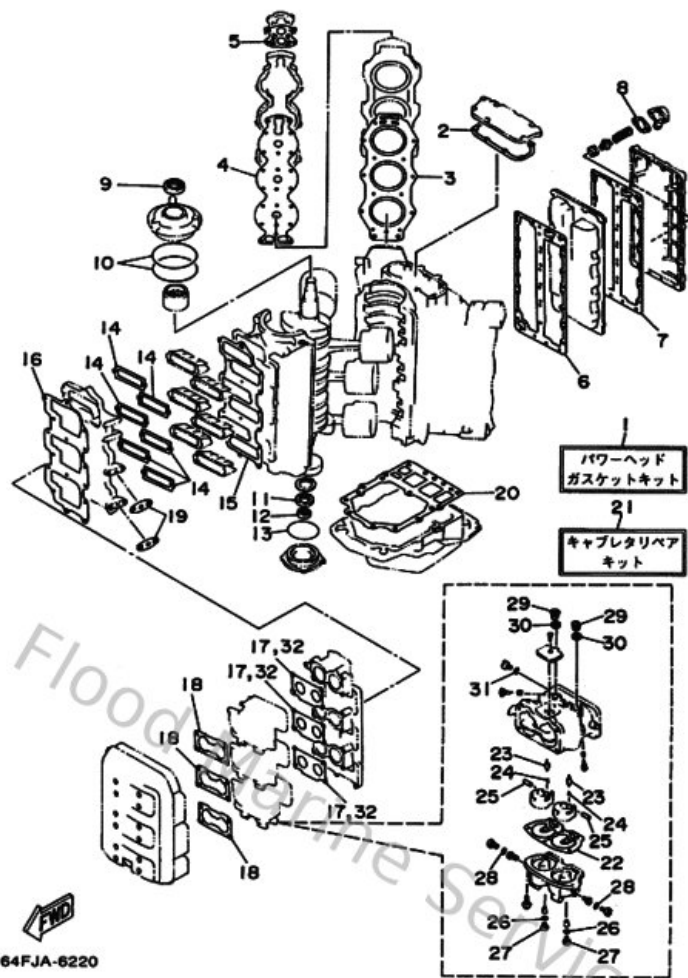
| Ref | Part | |
|-----|-----------------------------------------------------------|-------------------------|
| 16 | 64E438500000 Valve sub assembly | Buy now |
| 17 | 64E438650000 O-ring 10 | Buy now |
| 18 | 64E438160000 Filter 1 | Buy now |
| 20 | 64E438171100 Filter 2 | Buy now |
| 21 | 64E438600000 Manual valve sub-assembly | Buy now |
| 22 | 72X85075L000 O-ring (nsd161) | Buy now |
| 23 | 64E438270000 Ring set | Buy now |
| 24 | 64E438750000 Ring, snap | Buy now |
| 25 | 64E438791000 Screw, with washer | Buy now |
| 26 | 64E438790100 Screw, with washer | Buy now |
| 27 | 64E438800000 Motor assembly | Buy now |
| 28 | 6H14386K1000 Spring, brush | Buy now |
| 29 | 64E438910000 Brush 1 | Buy now |
| 30 | 985070401000 Screw, pan head(6g8) | Buy now |
| 31 | 64E438920000 Breaker comp. (brush 2) | Buy now |

Power Trim & Tilt Assy 2



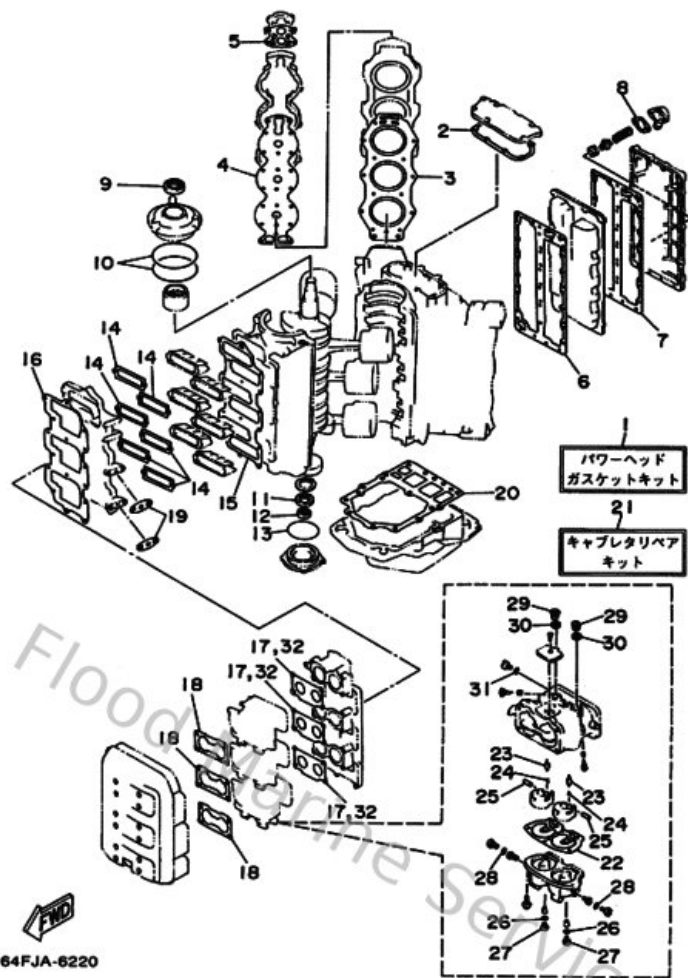
| Ref | Part | |
|-----|-----------------------------------------------|-------------------------|
| 32 | 6G5438650000 O-ring | Buy now |
| 33 | 9310208M4300 Oil seal(6b0) | Buy now |

Repair Kit 1



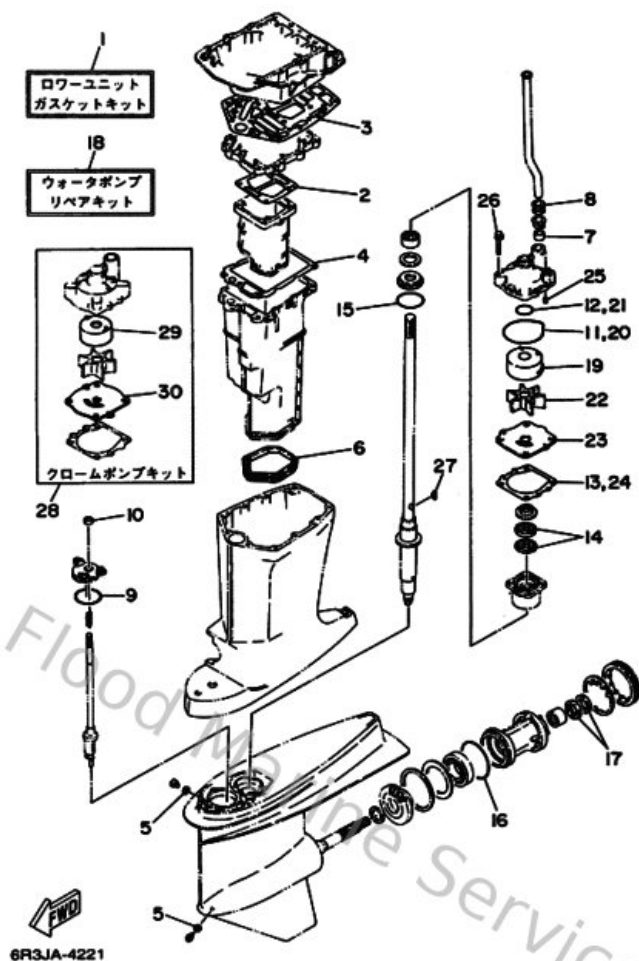
| Ref | Part | |
|-----|-------------------------------------------------------------|-------------------------|
| 1 | 64FW00010000 Power head gasket kit | Buy now |
| 2 | 6E511381A200 Gasket 1 | Buy now |
| 3 | 6G511181A100 Gasket, cylinder head 1 | Buy now |
| 4 | 6G511193A000 Gasket, head cover 1 | Buy now |
| 5 | 68812414A100 Gasket, cover | Buy now |
| 6 | 6G541112A100 Gasket, exhaust inner cover | Buy now |
| 8 | 6G511382A100 Gasket 2 | Buy now |
| 9 | 9310240M3800 Oil seal (61a) | Buy now |
| 10 | 932110438400 O-ring (705) | Buy now |
| 11 | 9310235M1300 Oil seal (6e5) | Buy now |
| 12 | 9310122M1500 Oil seal (6e5) | Buy now |
| 13 | 9321074M3500 O-ring (6e5) | Buy now |
| 14 | 6K713621A100 Gasket, valve seat | Buy now |
| 15 | 6K713646A200 Gasket, manifold 2 | Buy now |
| 16 | 64E13645A000 Gasket, manifold 1 | Buy now |

Repair Kit 1



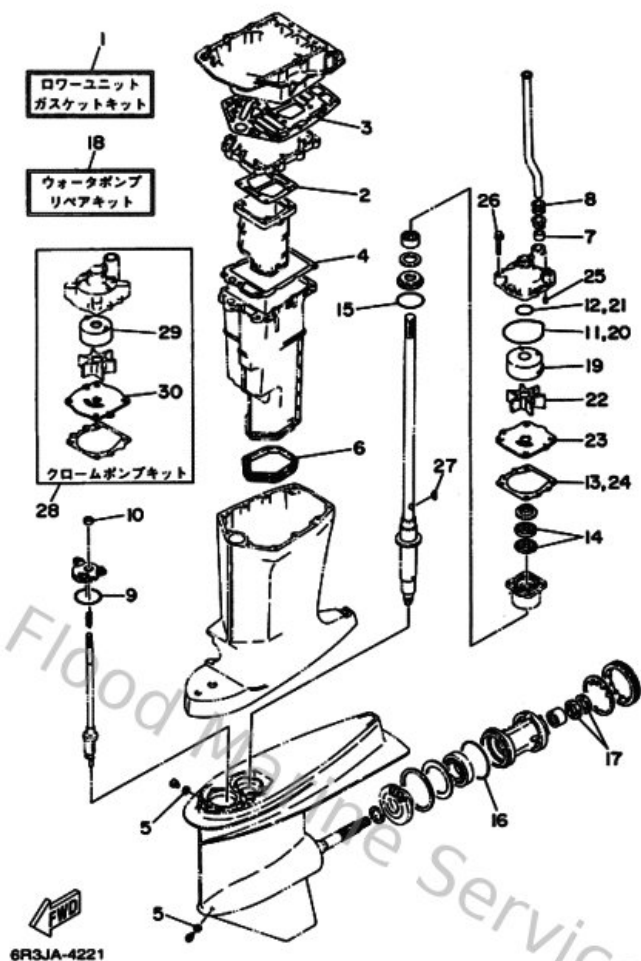
| Ref | Part | |
|-----|-------------------------------------------------------|-------------------------|
| 17 | 6E514198A200 Gasket | Buy now |
| 18 | 6K7144830000 Gasket | Buy now |
| 19 | 65024431A000 Gasket,fuel pump | Buy now |
| 20 | 6G545113A100 Gasket, upper casing | Buy now |
| 21 | 64DW00930000 Carburetor repair kit | Buy now |
| 22 | 64D143840000 Gasket, float chamber | Buy now |
| 23 | 6E5145460000 Valve, needle | Buy now |
| 24 | 6E5141590000 Clip | Buy now |
| 25 | 6E5143860200 Pin, float | Buy now |
| 26 | 61U149590000 Gasket | Buy now |
| 27 | 64D143940000 Valve, drain | Buy now |
| 28 | 6E5143980100 Gasket | Buy now |
| 29 | 6E5143280100 Plug | Buy now |
| 30 | 6E5149790000 Gasket | Buy now |
| 31 | 6J8149950000 Gasket, drin screw | Buy now |

Repair Kit 2



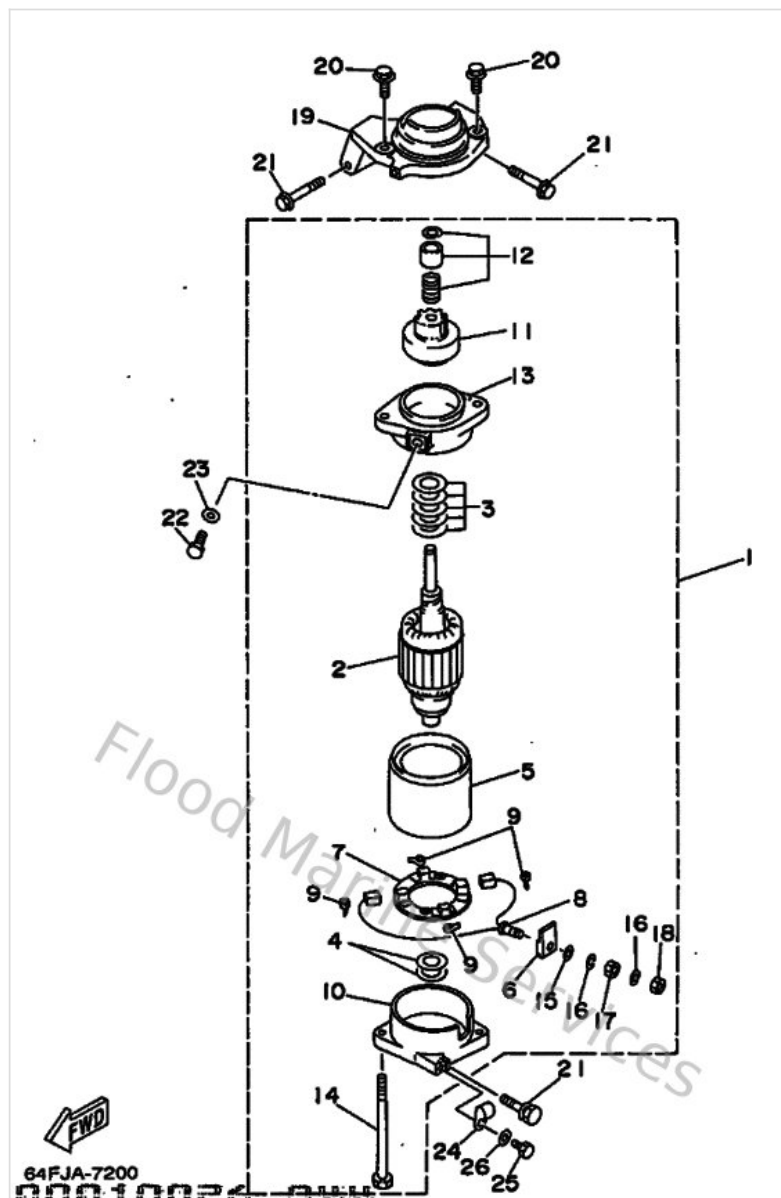
| Ref | Part | |
|-----|----------------------------------------------------------|-------------------------|
| 1 | 6G5W0001C100 Lower unit gasket kit | Buy now |
| 2 | 6G541134A000 Gasket, exhaust manifold | Buy now |
| 3 | 6G545114A000 Gasket, upper casing | Buy now |
| 4 | 6E541135A000 Gasket, exhaust manifold | Buy now |
| 5 | 904300802000 Gasket | Buy now |
| 6 | 6E5451230000 Gasket, muffler | Buy now |
| 7 | 6E5443650000 Damper, water seal 1 | Buy now |
| 8 | 6E5443660000 Damper, water seal 2 | Buy now |
| 9 | 932105867700 O-ring(47x) | Buy now |
| 10 | 931060901400 Oil seal | Buy now |
| 11 | 9321086M3800 O-ring (6e5) | Buy now |
| 12 | 9321037M6700 O-ring (6g8) | Buy now |
| 13 | 6E544315A000 Gasket,water pump | Buy now |
| 14 | 9310128M1600 Oil seal (6e5) | Buy now |
| 15 | 932105453400 O-ring (70e) | Buy now |

Repair Kit 2



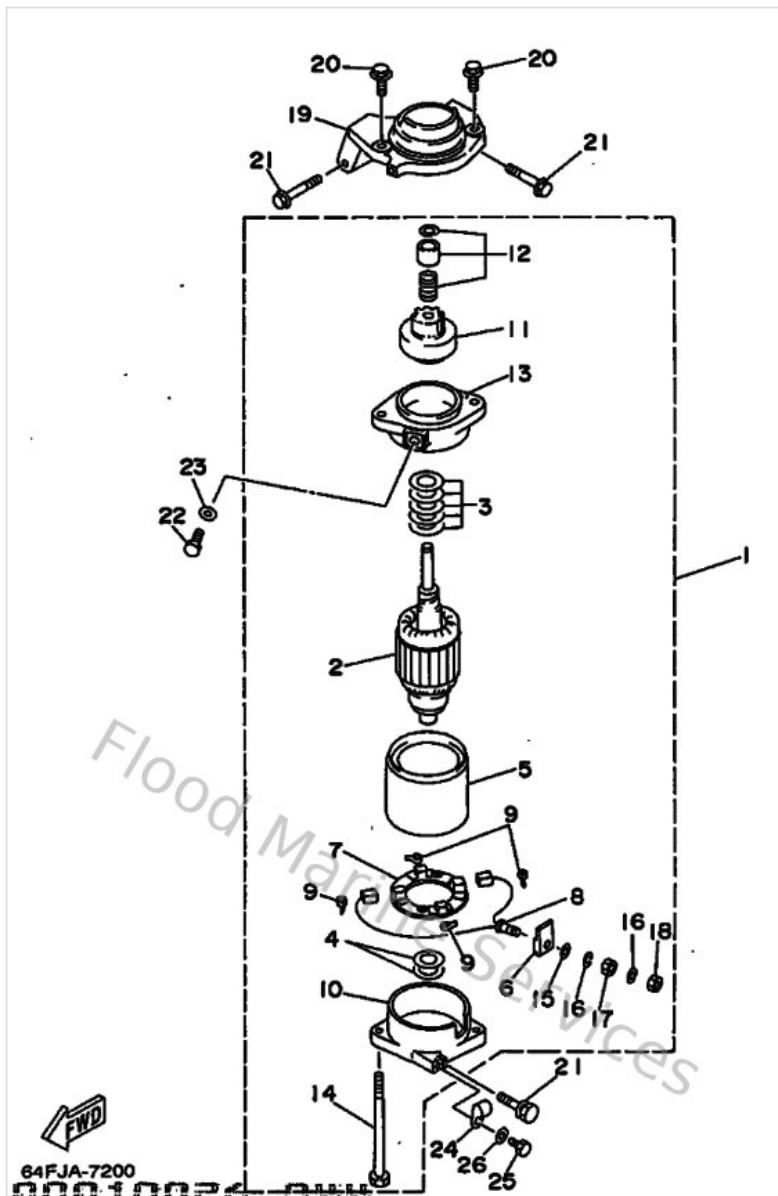
| Ref | Part | |
|-----|--------------------------------------------------------|-------------------------|
| 16 | 9321097M5500 O-ring (6g5) | Buy now |
| 17 | 9310130M1700 Oil seal (6e5) | Buy now |
| 18 | 61AW0078A300 Water pump repair kit | Buy now |
| 19 | 61A443220100 Insert, cartridge | Buy now |
| 22 | 6E5443520000 Impeller | Buy now |
| 23 | 6G5443230000 Outer plate, cartridge | Buy now |
| 25 | 936061201900 Pin, dowel (614) | Buy now |
| 26 | 9011908M1400 Bolt, with washer | Buy now |
| 27 | 9028004M0500 Key, woodruff (6e5) | Buy now |
| 28 | 61AW00781A00 Chrome pump kit | Buy now |
| 29 | 6R3443224100 Insert, cartridge | Buy now |
| 30 | 6G5443234000 Outer plate, cartridge | Buy now |

Starting Motor



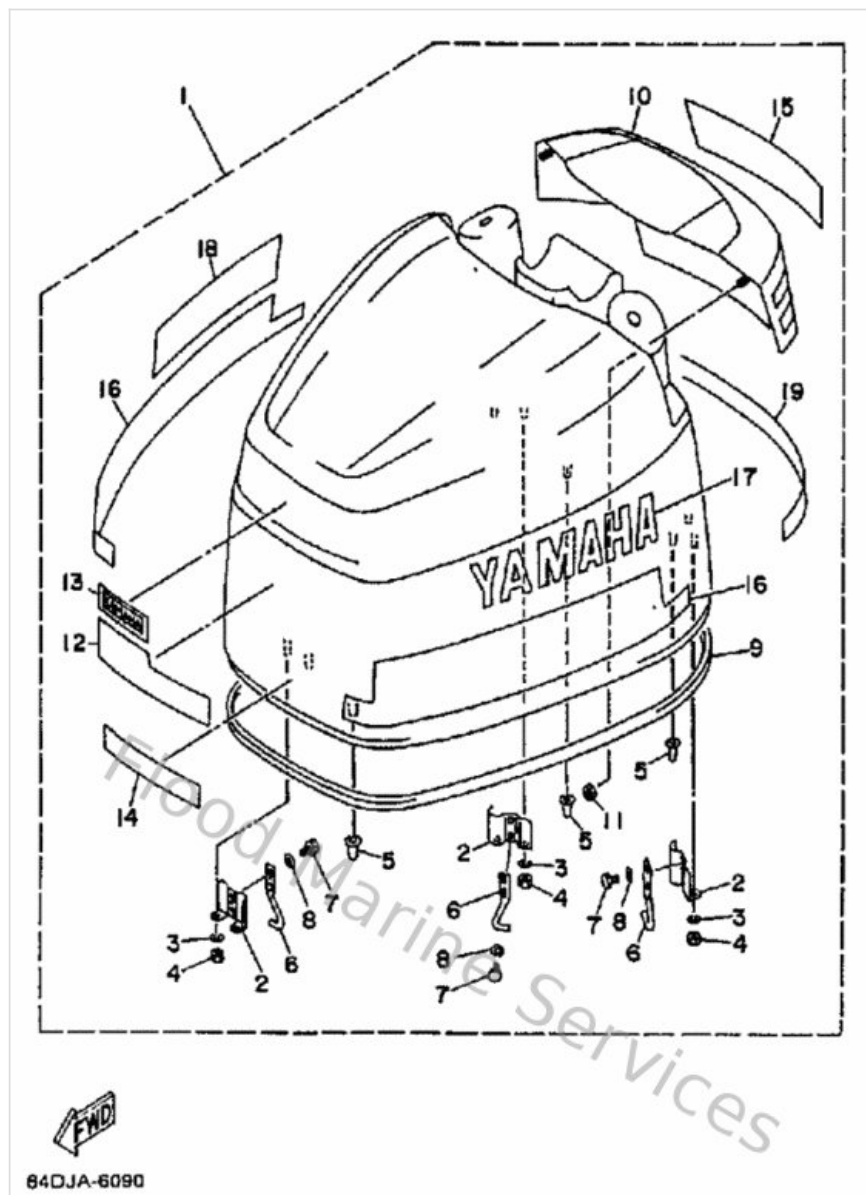
| Ref | Part | |
|-----|---------------------------------------------------------------|-------------------------|
| 1 | 6N7818000000 Starting motor assembly | Buy now |
| 2 | 6N7818500000 Armature Assembly | Buy now |
| 3 | 61A818090000 Washer kit | Buy now |
| 4 | 61A818240000 Washer 2 | Buy now |
| 5 | 6N7818100000 Stator assembly | Buy now |
| 6 | 6K78182G1000 Bush, terminal | Buy now |
| 7 | 6N7818400000 Brush holder assembly | Buy now |
| 8 | 6N7818010000 Brush set | Buy now |
| 9 | 6N7818130000 Spring, brush | Buy now |
| 10 | 6N7818200000 Rear bracket assembly | Buy now |
| 11 | 61H818070000 Gear Assembly, Starting Motor | Buy now |
| 12 | 61H818570000 Retainer | Buy now |
| 13 | 6N7818300000 Front bracket assembly | Buy now |
| 14 | 6K7818261100 Bolt | Buy now |
| 15 | 6E58182E1000 Washer, spring | Buy now |

Starting Motor



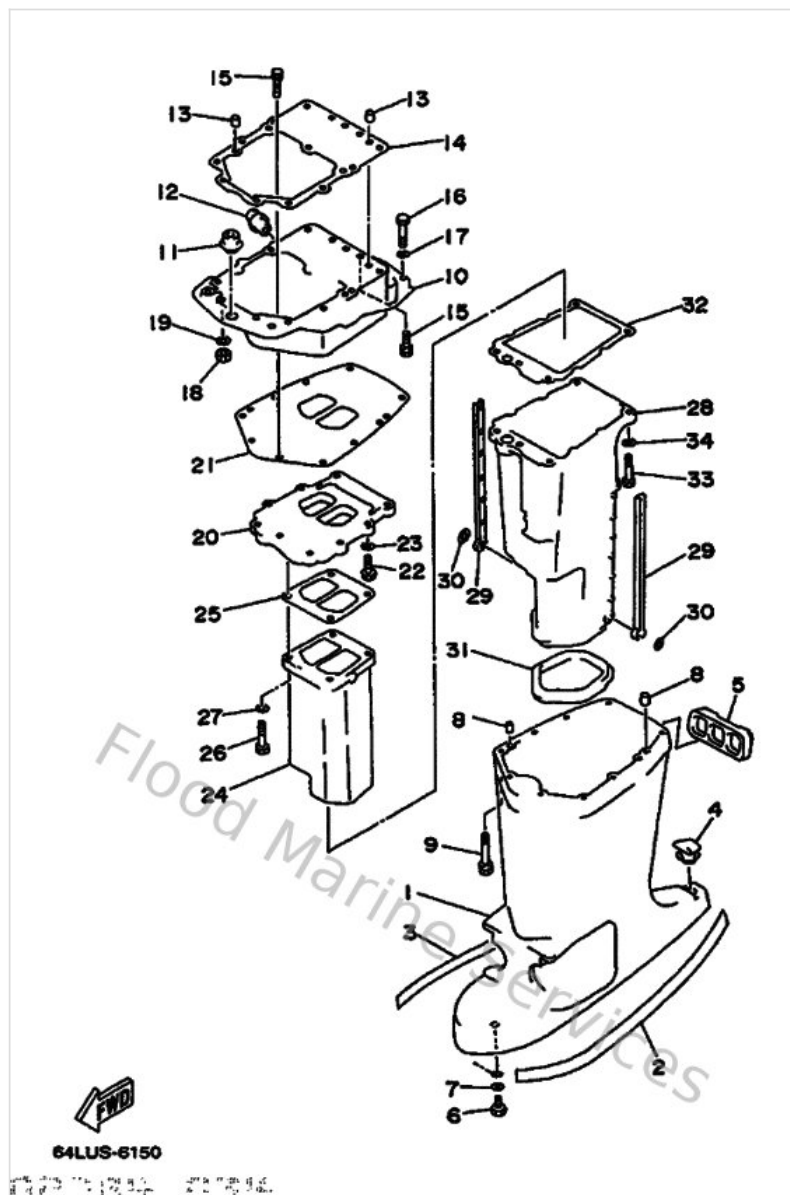
| Ref | Part | |
|-----|-----------------------------------------------------------|-------------------------|
| 16 | 6E58182F1000 Washer, plain | Buy now |
| 17 | 6E58182A1000 Nut | Buy now |
| 18 | 6E58182K1000 Nut | Buy now |
| 19 | 6K7818220094 Bracket, starting motor | Buy now |
| 20 | 9011908M7600 Bolt, with washer(6e5) | Buy now |
| 21 | 9011908M7700 Bolt, with washer(6e5) | Buy now |
| 22 | 970950801600 Bolt, hexagon deep recess | Buy now |
| 23 | 929950860000 Washer, plain (663) | Buy now |
| 24 | 904650802800 Clamp (1e6) | Buy now |
| 25 | 970950601200 Bolt(gh1) | Buy now |
| 26 | 929900660000 Washer, plain (646) | Buy now |

Top Cowling



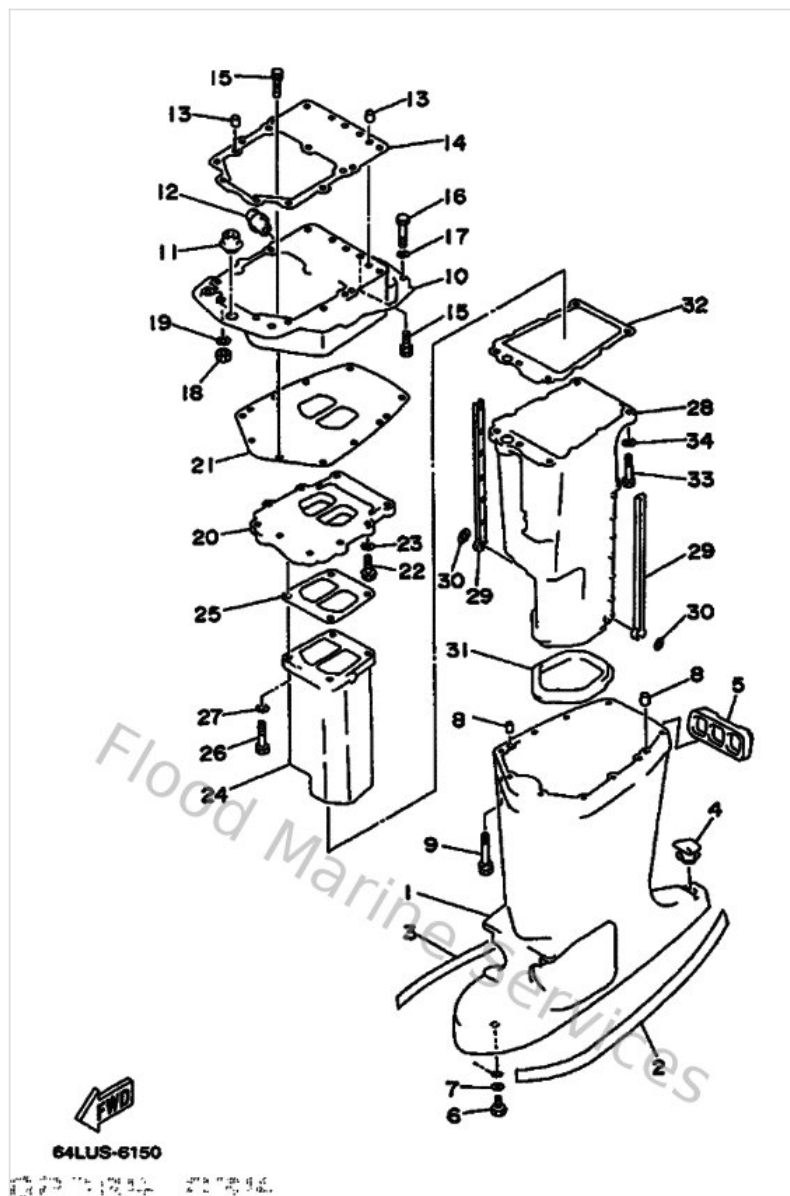
| Ref | Part | |
|-----|------------------------------------------------------|-------------------------|
| 1 | 64F42610404D Top Cowling Assembly | Buy now |
| 3 | 929950610000 Washer(6a1) | Buy now |
| 4 | 953800660000 Nut(661) | Buy now |
| 5 | 6R3426620000 Damper | Buy now |
| 6 | 64D428140000 Hook, clamp | Buy now |
| 7 | 970800601200 Bolt(gh1) | Buy now |
| 8 | 929900660000 Washer, plain (646) | Buy now |
| 9 | 64D426150000 Seal | Buy now |
| 10 | 64D42613004D Molding, air duct | Buy now |
| 11 | 9017906M2400 Nut(6j8) | Buy now |
| 15 | 64F426870000 Emblem, Rear | Buy now |
| 17 | 64D426814000 Mark, cowling | Buy now |
| 18 | 64D426824000 Mark, cowling | Buy now |

Upper Casing



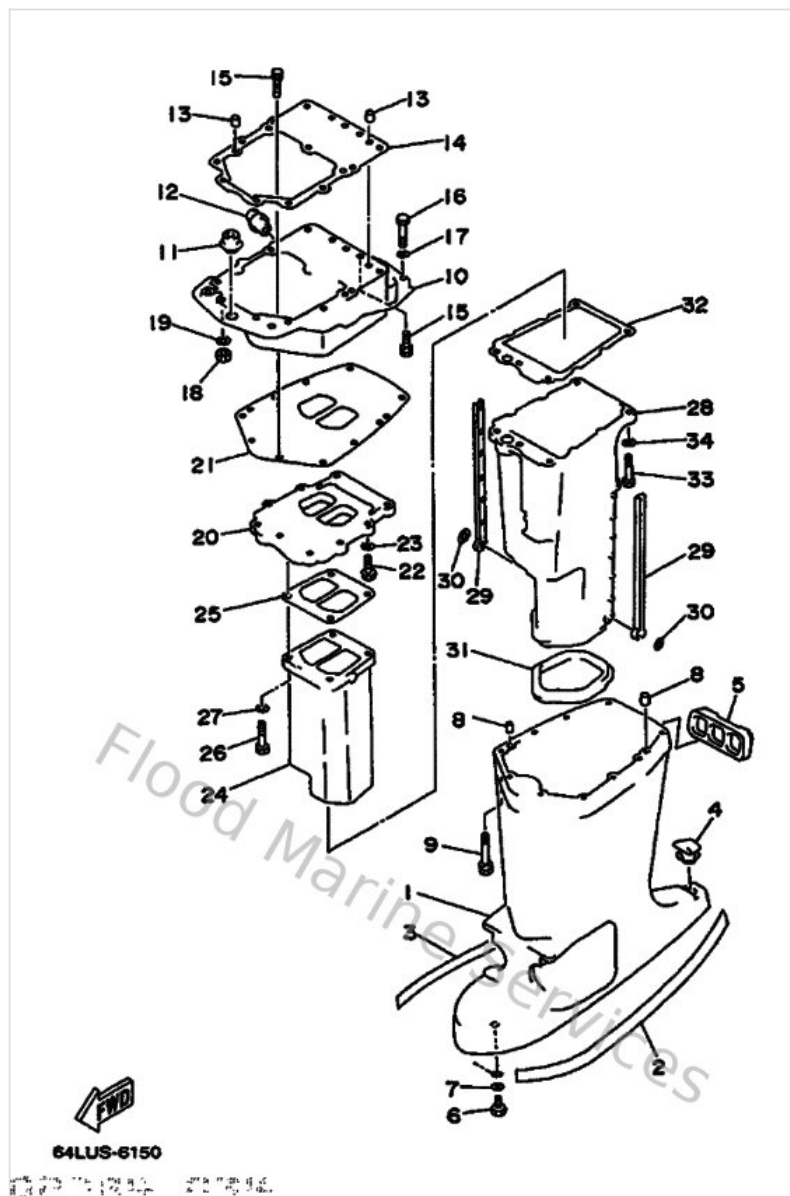
| Ref | Part | |
|-----|------------------------------------------------------|-------------------------|
| 1 | 6E545111018D Casing, upper | Buy now |
| 2 | 6R3427914100 Mark 1 | Buy now |
| 3 | 6R3427924100 Mark | Buy now |
| 4 | 6E5451550000 Cap | Buy now |
| 5 | 6E5427690000 Seal, rubber | Buy now |
| 6 | 970850601000 Bolt | Buy now |
| 7 | 929900660000 Washer, plain (646) | Buy now |
| 8 | 9360812M0500 Pin, dowel b (6e5) | Buy now |
| 9 | 9011908M7800 Bolt, with washer | Buy now |
| 10 | 6G54113702CA Guide, exhaust | Buy now |
| 11 | 6E5427240000 Grommet | Buy now |
| 12 | 6G5125810000 Joint, hose | Buy now |
| 14 | 6G545113A100 Gasket, upper casing | Buy now |
| 15 | 970800803000 Bolt, hexagon (fj1) | Buy now |
| 16 | 970950804500 Bolt, hexagon | Buy now |

Upper Casing



| Ref | Part | |
|-----|----------------------------------------------------------|-------------------------|
| 17 | 929950810000 Ybs67-8 washer, spring | Buy now |
| 18 | 953800870000 Nut(661) | Buy now |
| 19 | 929900810000 Ybs67-8 washer, spring | Buy now |
| 20 | 6G541131015B Manifold, ext. 1 | Buy now |
| 21 | 6G545114A000 Gasket, upper casing | Buy now |
| 22 | 970950803000 Bolt, hexagon (fj1) | Buy now |
| 23 | 929900860000 Washer, plain (663) | Buy now |
| 24 | 64D41132005B Manifold, exhaust | Buy now |
| 25 | 6G541134A000 Gasket, exhaust manifold | Buy now |
| 26 | 970800804500 Bolt, hexagon | Buy now |
| 27 | 929950860000 Washer, plain (663) | Buy now |
| 28 | 6E514711015B Muffler 1 | Buy now |
| 29 | 6E5147370000 Damper, muffler | Buy now |
| 30 | 9018305M0200 Nut, spring (6e5) | Buy now |
| 31 | 6E5451230000 Gasket, muffler | Buy now |

Upper Casing



| Ref | Part | |
|-----|----------------------------------------------------------|-------------------------|
| 32 | 6E541135A000 Gasket, exhaust manifold | Buy now |

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