



Yamaha 225DETOL 1997

Parts Manual

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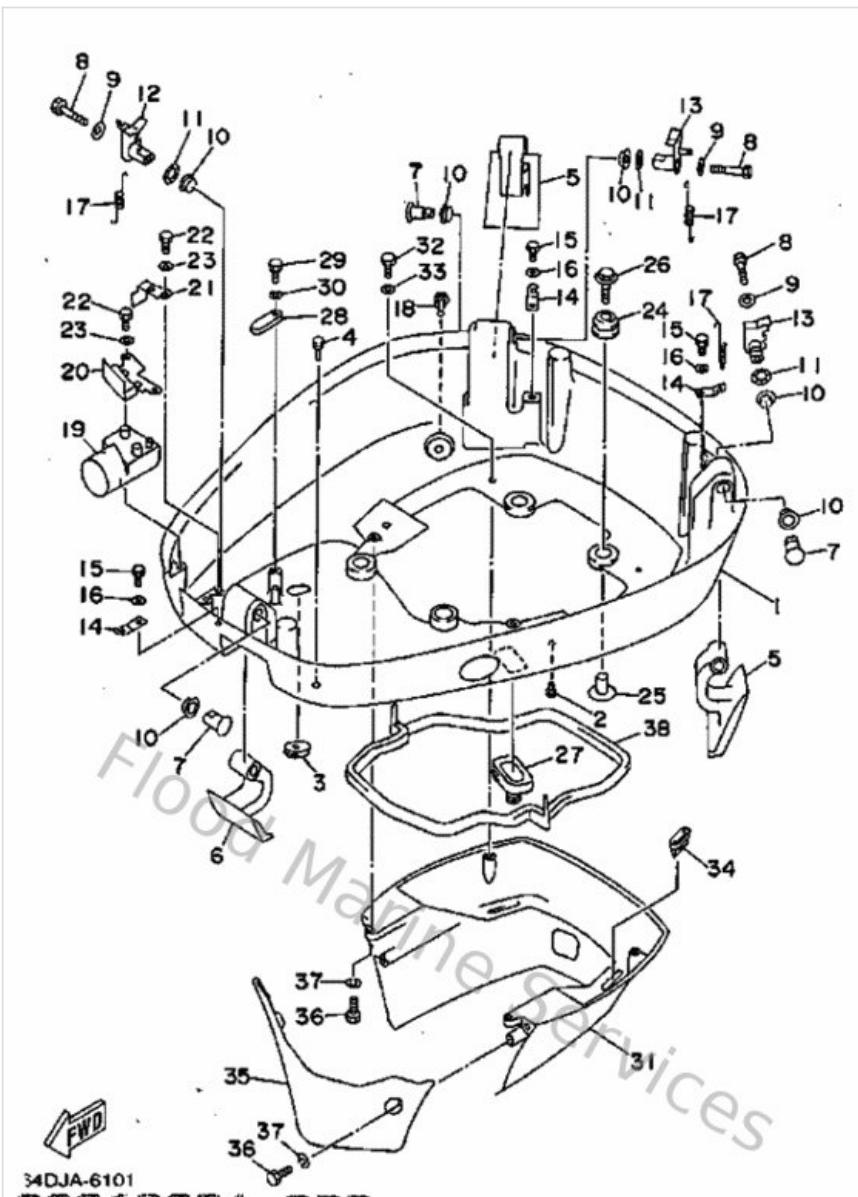
Authorised Yamaha Dealers



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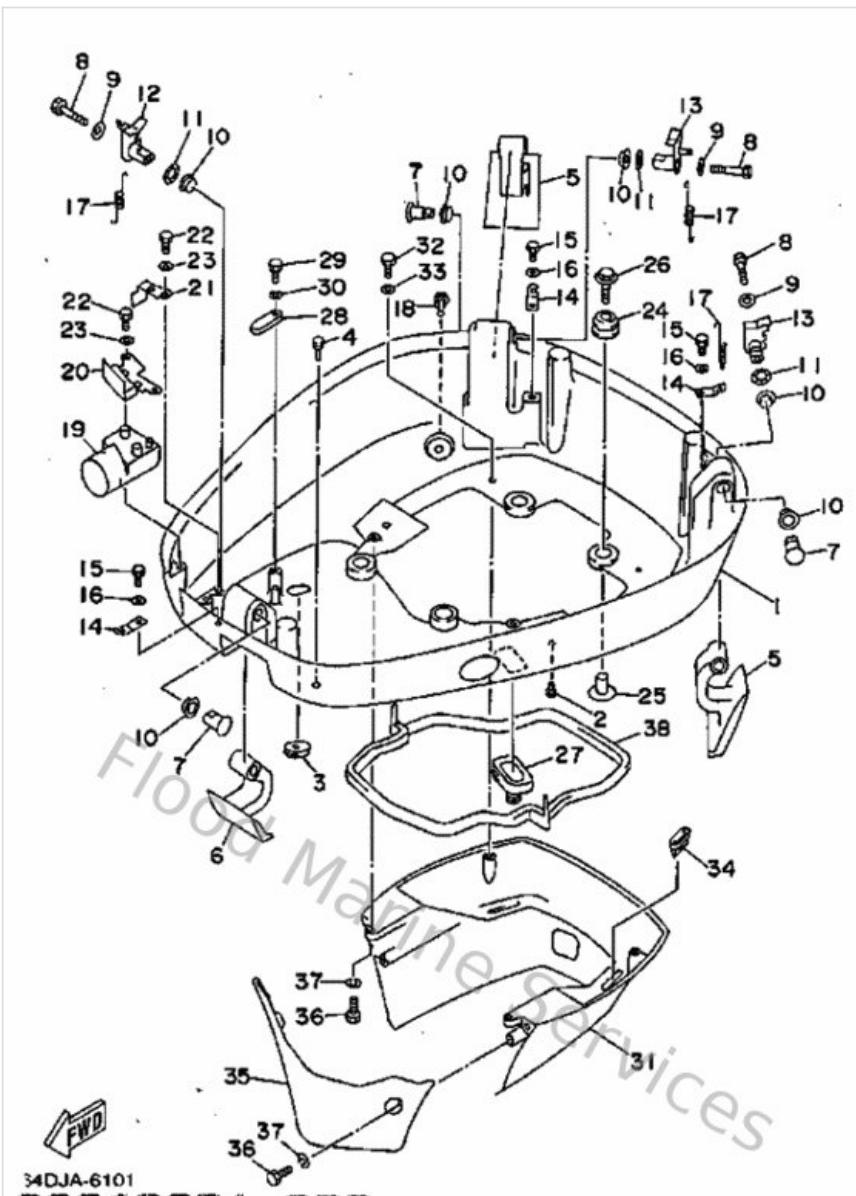
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Bottom Cowling



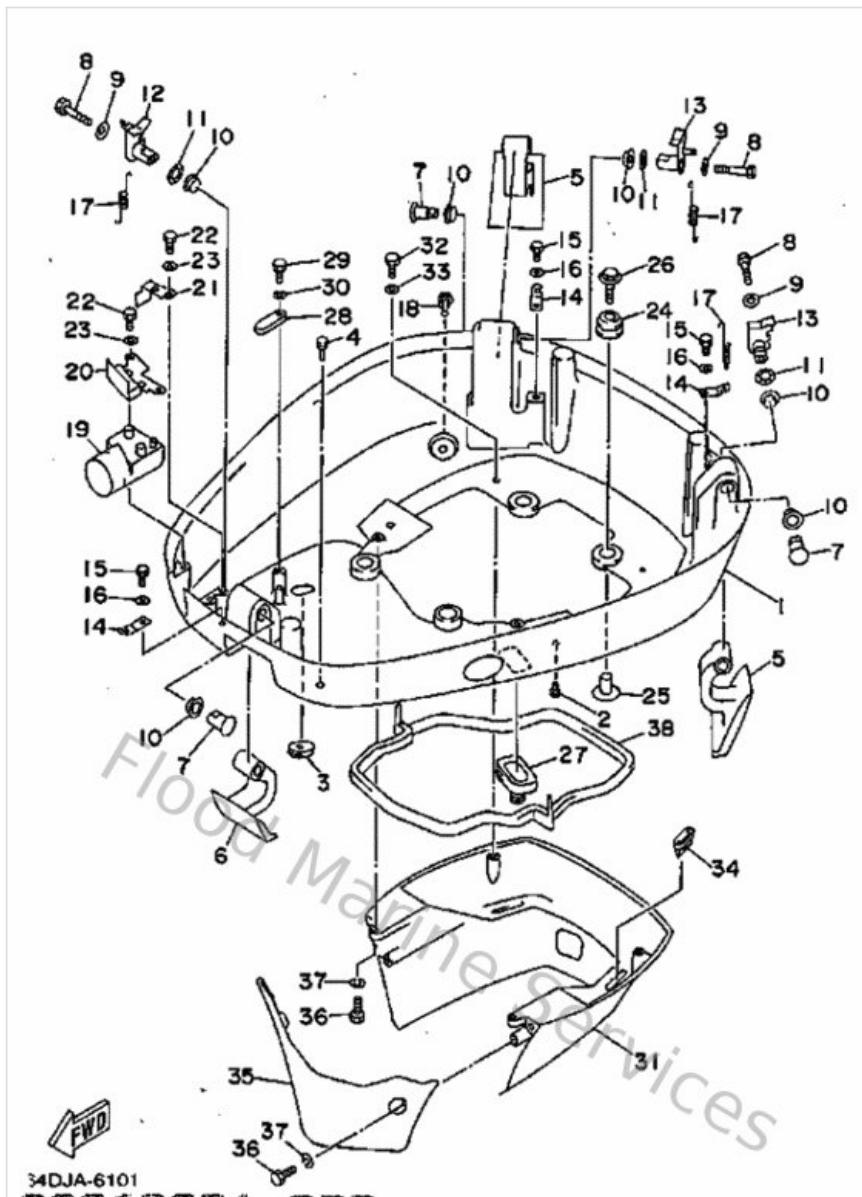
Ref	Part	
1	64D42711008D Cowling, bottom	Buy now
2	9048006M1900 Grommet (6e3)	Buy now
3	61A427270000 Grommet	Buy now
4	6H4427480000 Grommet	Buy now
5	64D42815008D Lever, clamp	Buy now
6	64D42816004D Lever, clamp	Buy now
7	64D428350000 Pin, set1	Buy now
8	970950604000 Bolt (682)	Buy now
9	9020106M0200 Washer,plate (6k8)	Buy now
10	9038615M7300 Bush(6l2)	Buy now
11	9020615M1800 Washer, wave(6l2)	Buy now
12	64D428182000 Lever, clamp	Buy now
13	64D428183000 Lever, clamp	Buy now
14	64D431440000 Hook, spring	Buy now
15	970800601200 Bolt(gh1)	Buy now

Bottom Cowling



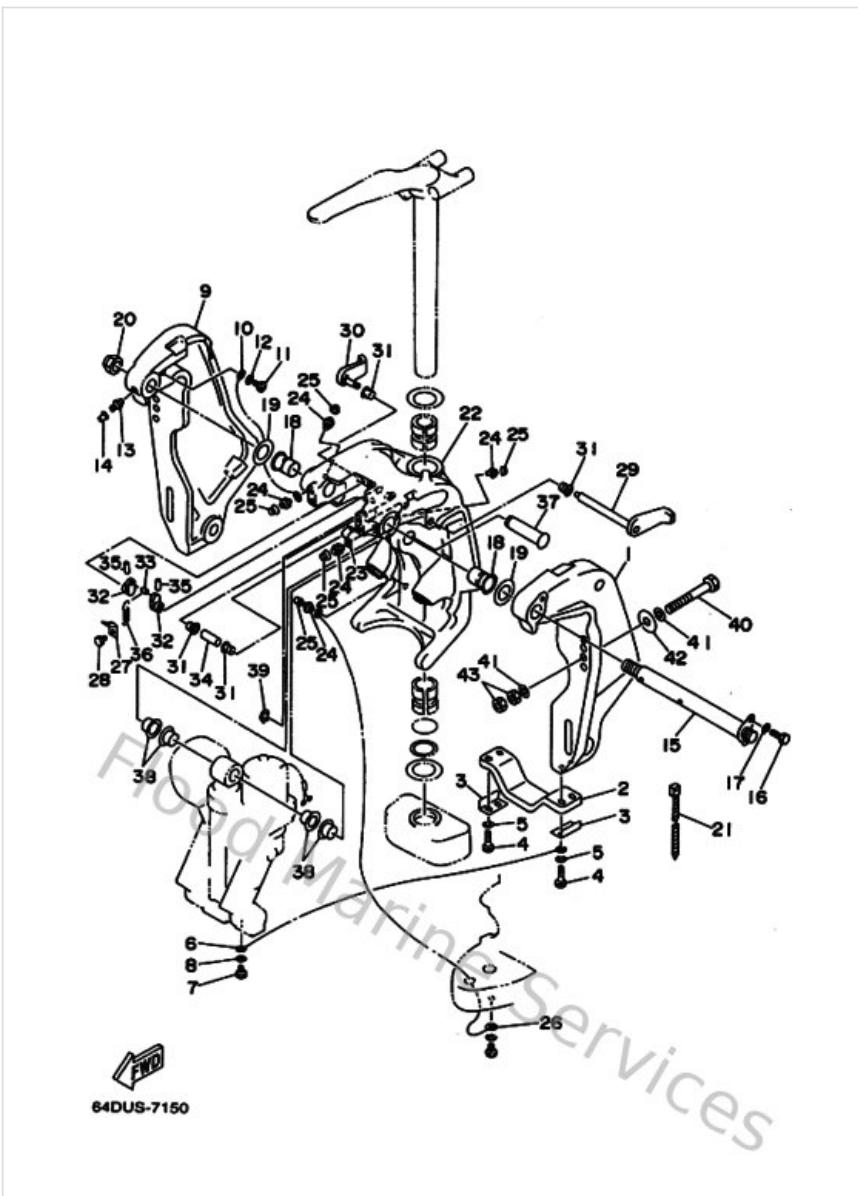
Ref	Part	
16	929900660000 Washer, plain (646)	Buy now
17	9050616M3400 Spring, tension(64d)	Buy now
18	6E5443910000 Nipple, hose	Buy now
19	64D427252000 Grommet	Buy now
20	64D42738008D Plate, fitting	Buy now
21	64D42738105B Plate, fitting	Buy now
22	970950601600 Bolt, hexagon deep recess	Buy now
24	9048022M1500 Grommet (6e5)	Buy now
25	9038708M3700 Coller (6e5)	Buy now
26	9011908M2200 Bolt, with washer	Buy now
27	688427261000 Grommet	Buy now
28	6E5825880000 Plate	Buy now
29	970800602000 Bolt(7u8)	Buy now
31	6R342741028D Apron	Buy now
32	970950602000 Bolt(7u8)	Buy now

Bottom Cowling



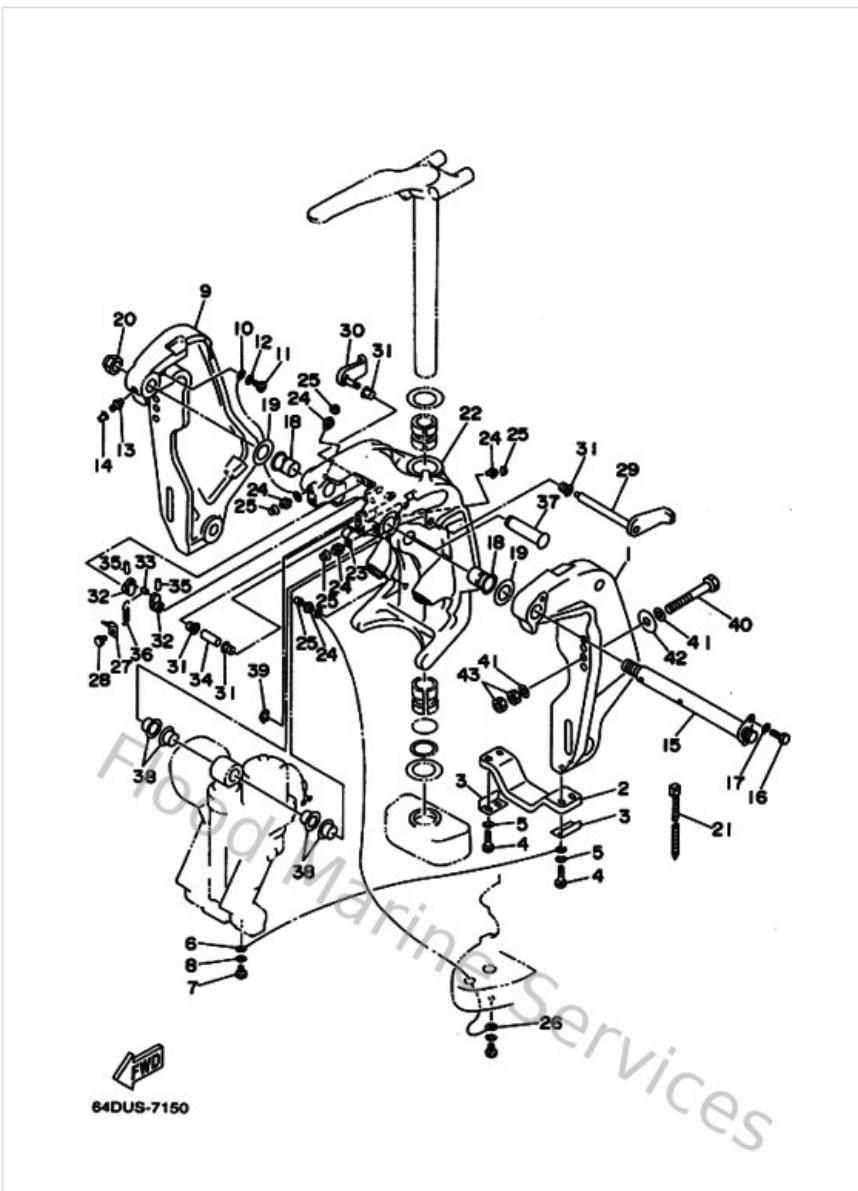
Ref	Part	
34	64D427170000 Rubber Seal 2	Buy now
35	6R342771018D Apron	Buy now
38	6E5427161000 Rubber seal 1	Buy now

Bracket 1



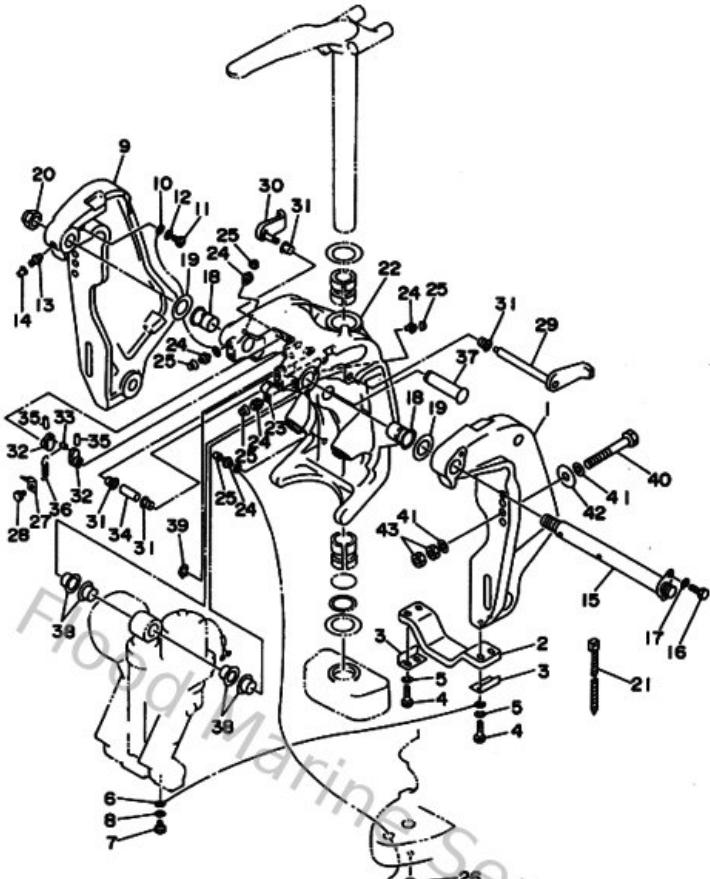
Ref	Part	
1	64E43111008D Bracket, clamp	Buy now
2	6G5452510100 Anode	Buy now
3	6G5445260000 Plate	Buy now
4	970950603000 Bolt(jf7)	Buy now
5	929950610000 Washer(6a1)	Buy now
6	6E5821480000 Wire, lead 5	Buy now
7	970950601000 Bolt	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	64E43112008D Bracket, clamp	Buy now
11	985800601200 Screw, pan head(62j)	Buy now
13	9370006M0300 Nipple, grease(6a1)	Buy now
14	663451190000 Cap, grease nipple	Buy now
15	64E431310100 Bolt, clamp bracket	Buy now
16	970950802000 Bolt, hexagon	Buy now
17	929950810000 Ybs67-8 washer, spring	Buy now

Bracket 1



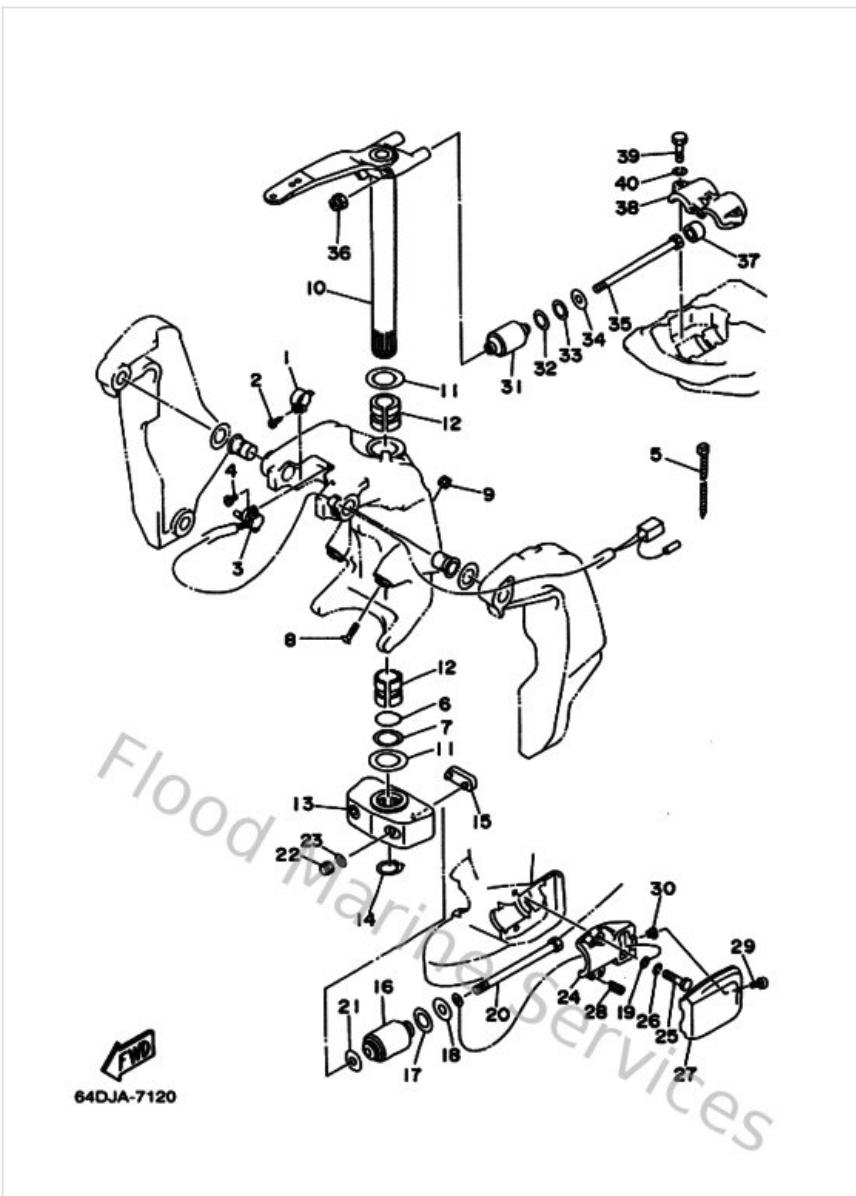
Ref	Part	
18	9038625M3100 Bushing (6e5)	Buy now
19	9020126M5900 Washer, plate (6e5)	Buy now
20	901852200700 Nut, self-locking	Buy now
21	9046511M1000 Clamp	Buy now
22	64E43311108D Bracket, swivel	Buy now
23	9046508M6300 Clamp(61u)	Buy now
26	6E5821470000 Wire, lead 5	Buy now
27	6G5431440000 Hook, spring	Buy now
29	6G5431810200 Lever, tilt stop 1	Buy now
30	6G5431850200 Lever, tilt stop 2	Buy now
31	9038610M1600 Bushing (688)	Buy now
32	6G5431480000 Collar, distance	Buy now
33	9024906M1900 Pin(6e5)	Buy now
34	9038710M0500 Collar(6e5)	Buy now
35	916903002000 Pin, spring (6h4)	Buy now

Bracket 1



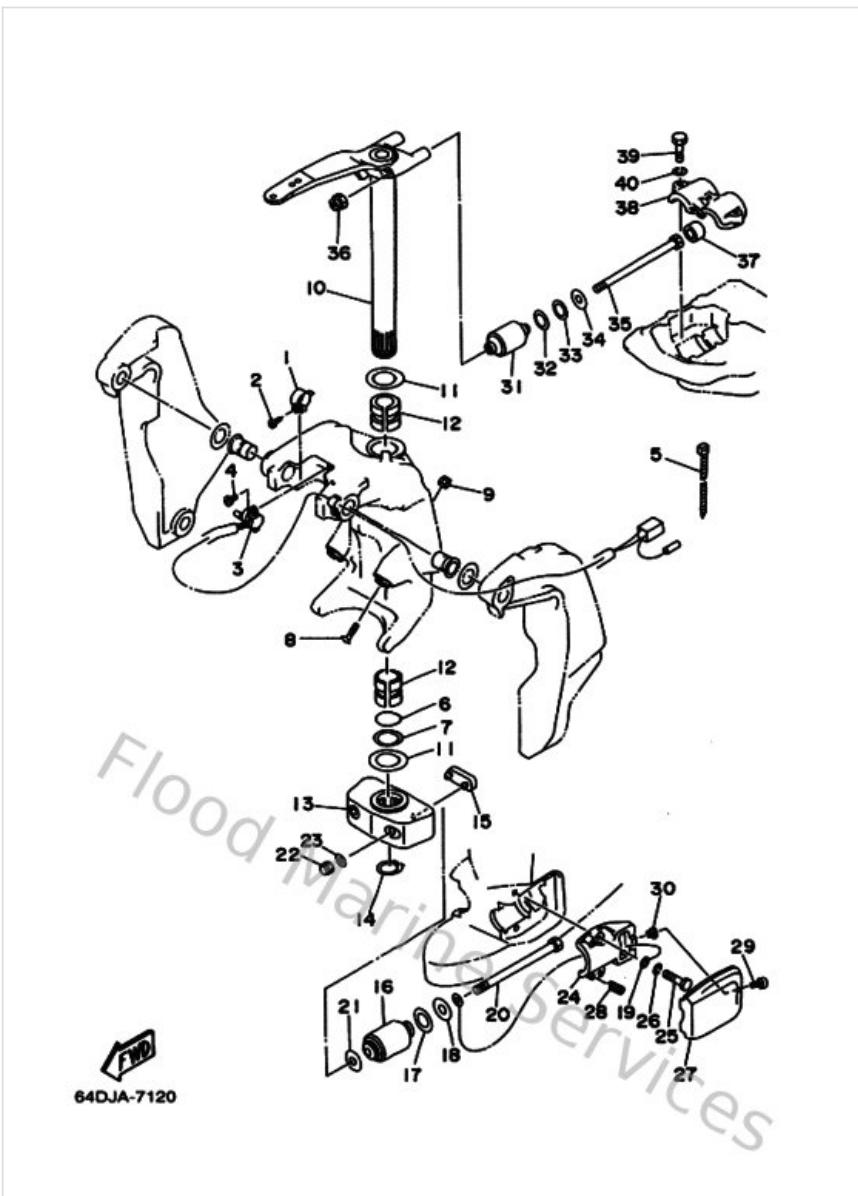
Ref	Part	
36	9050614M2400 Spring, tension(6e5)	Buy now
37	64E431260000 Pin, upper shock mount	Buy now
38	9038622M9800 Bush(61u)	Buy now
39	9341022M1100 Circlip(61u)	Buy now
40	9010112M0300 Bolt (l:115mm)	Buy now
41	9020113M0100 Washer, plate(6e5)	Buy now
42	9020112M0500 Washe, plate(663)	Buy now
43	953801260000 Nut (707)	Buy now

Bracket 2



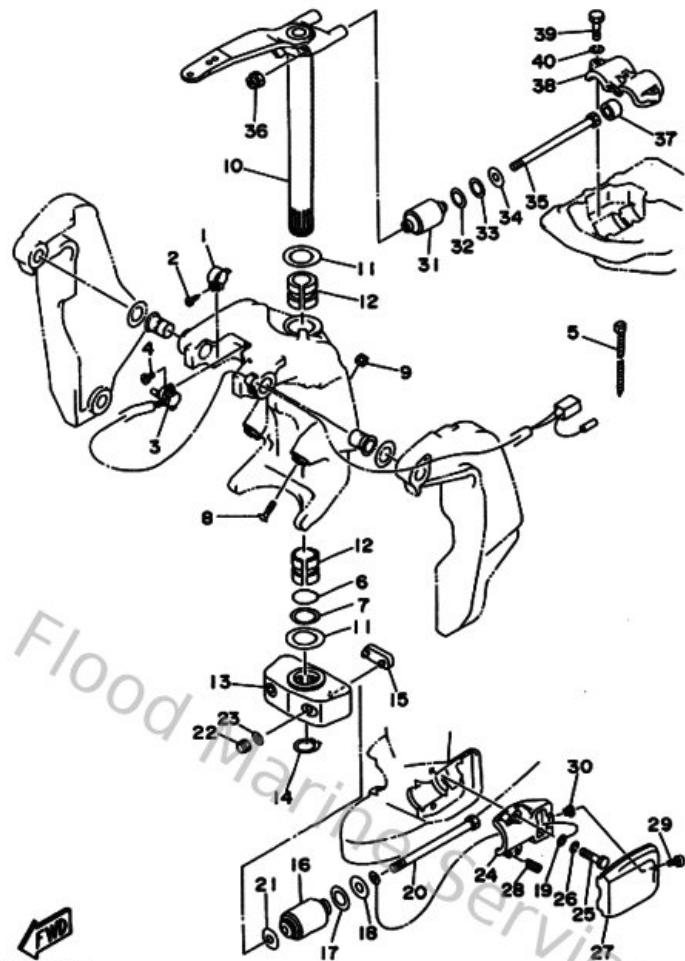
Ref	Part	
1	64E431390000 Cam, trim sender (with screw)	Buy now
2	977806052500 Screw, tapping(65j)	Buy now
3	64E836720000 Trim sender	Buy now
4	901570600900 Screw, pan head(6b0)	Buy now
5	9046511M1000 Clamp	Buy now
6	9321037MH700 O-ring(61u)	Buy now
7	9020240M4700 Washer, plate(61a)	Buy now
8	61A433760000 Bolt, thrust receiver	Buy now
9	957801030000 Nut, nylon (6e5)	Buy now
10	6E542510A18D Steering bracket assembly	Buy now
11	9020138M6000 Washer, plate (6e5)	Buy now
12	9038638M3200 Bush(6e5)	Buy now
13	6G544551018D Housing, lower mount rubber	Buy now
14	9341037M0400 Circlip (6e5)	Buy now
15	6E5445750000 Damper, lower mount rubber	Buy now

Bracket 2



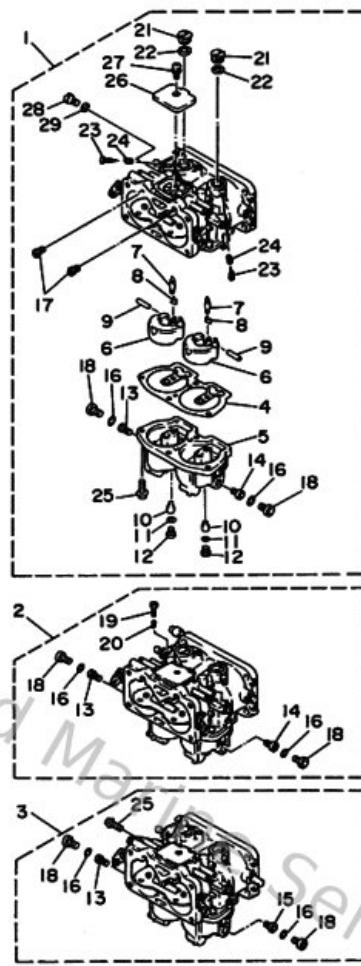
Ref	Part	
16	6G5445550094 Mount damper, lower side	Buy now
17	9020232M1900 Washer, plate (6e5)	Buy now
18	9020116M5500 Washer, plate (6e5)	Buy now
19	6E5821490000 Wire, lead 3	Buy now
20	9010914M3400 Bolt(6e5)	Buy now
21	9020115M5800 Washer, plate (6e5)	Buy now
22	953801480000 Nut, crown (6e5)	Buy now
23	929951460000 Washer (6e5)	Buy now
24	6E5445520194 Housing, lower mount rubber	Buy now
25	970751004500 Bolt(64d)	Buy now
26	929901010000 Ybs67-10 washer, spring	Buy now
27	6E544553018D Cover, lower mount	Buy now
28	9050116M2800 Spring (6e5)	Buy now
29	978850601600 Screw, pan head(6b0)	Buy now
30	901790606600 Nut(663)	Buy now

Bracket 2



Ref	Part	
31	6G5445140094 Mount damper, upper side	Buy now
32	9020126M5700 Washer, plate (6e5)	Buy now
33	9020226M1800 Washer, plate (6e5)	Buy now
34	9020114M5600 Washer, plate (6e5)	Buy now
35	9010912M3700 Bolt	Buy now
36	9018512M1200 Nut, self-locking(6e5)	Buy now
37	663445750000 Damper, lower mount rubber	Buy now
38	6E544511005B Cover, upper mount	Buy now
39	970951004500 Bolt(64d)	Buy now

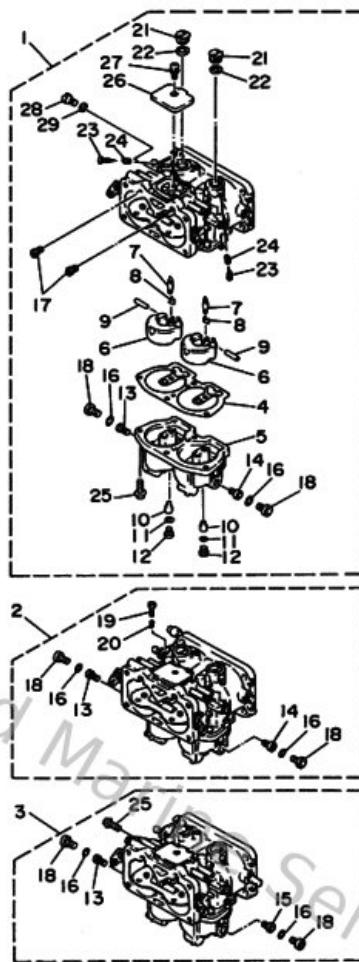
Carburetor



FMD
64FJA-6050

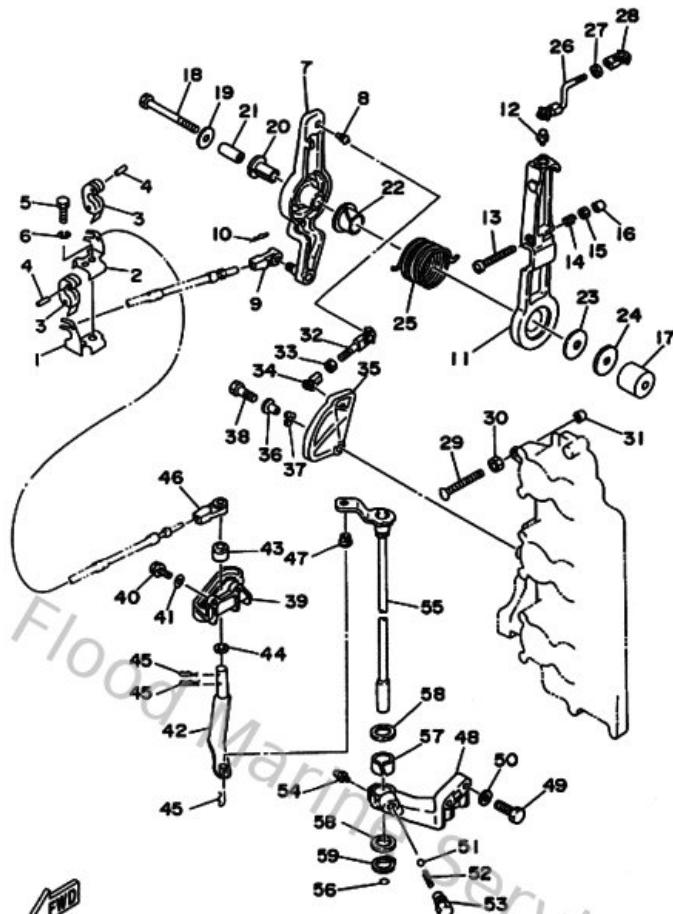
Ref	Part	
1	64F143010000 Carburetor assembly 1	Buy now
2	64F143020000 Carburetor assembly 2	Buy now
3	64F143030000 Carburetor assembly 3	Buy now
4	64D143840000 Gasket, float chamber	Buy now
5	64D143810000 Body, float chamber	Buy now
6	6E5143850200 Float	Buy now
7	6E5145460000 Valve, needle	Buy now
8	6E5141590000 Clip	Buy now
9	6E5143860200 Pin, float	Buy now
10	64D1492F4000 Jet, air slow	Buy now
11	61U149590000 Gasket	Buy now
13	64D1492E7500 Jet, main	Buy now
14	64D1492E7700 Jet, main	Buy now
15	64D1492E7900 Jet, main	Buy now
16	6E5143980100 Gasket	Buy now

Carburetor



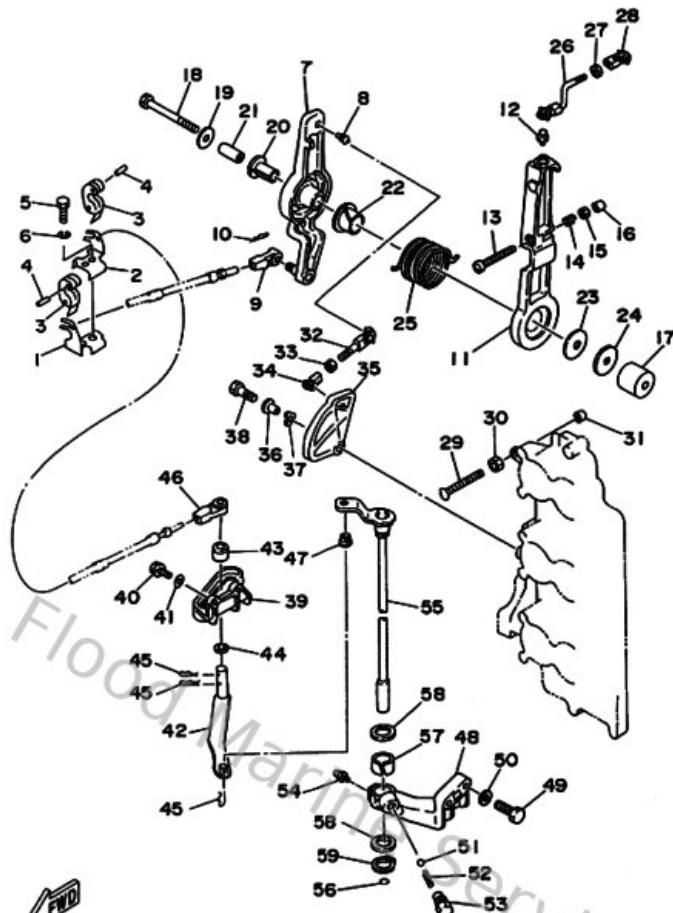
Ref	Part	
17	61A1492H1200 Jet, slow air (#60)	Buy now
18	61A143830100 Screw, drain	Buy now
19	6E5143210000 Screw, throttle	Buy now
20	6J8143340000 Spring, throttle	Buy now
21	6E5143280100 Plug	Buy now
22	6E5149790000 Gasket	Buy now
23	6E5143230300 Screw, air adjusting	Buy now
24	6E5142230000 Spring, air adjusting	Buy now
25	979800511600 Screw, pan head	Buy now
26	6E5145270100 Plate	Buy now
27	979800510800 Screw, with washer	Buy now
28	6E5143240000 Screw, flat head	Buy now
29	6J8149950000 Gasket, drin screw	Buy now

Control



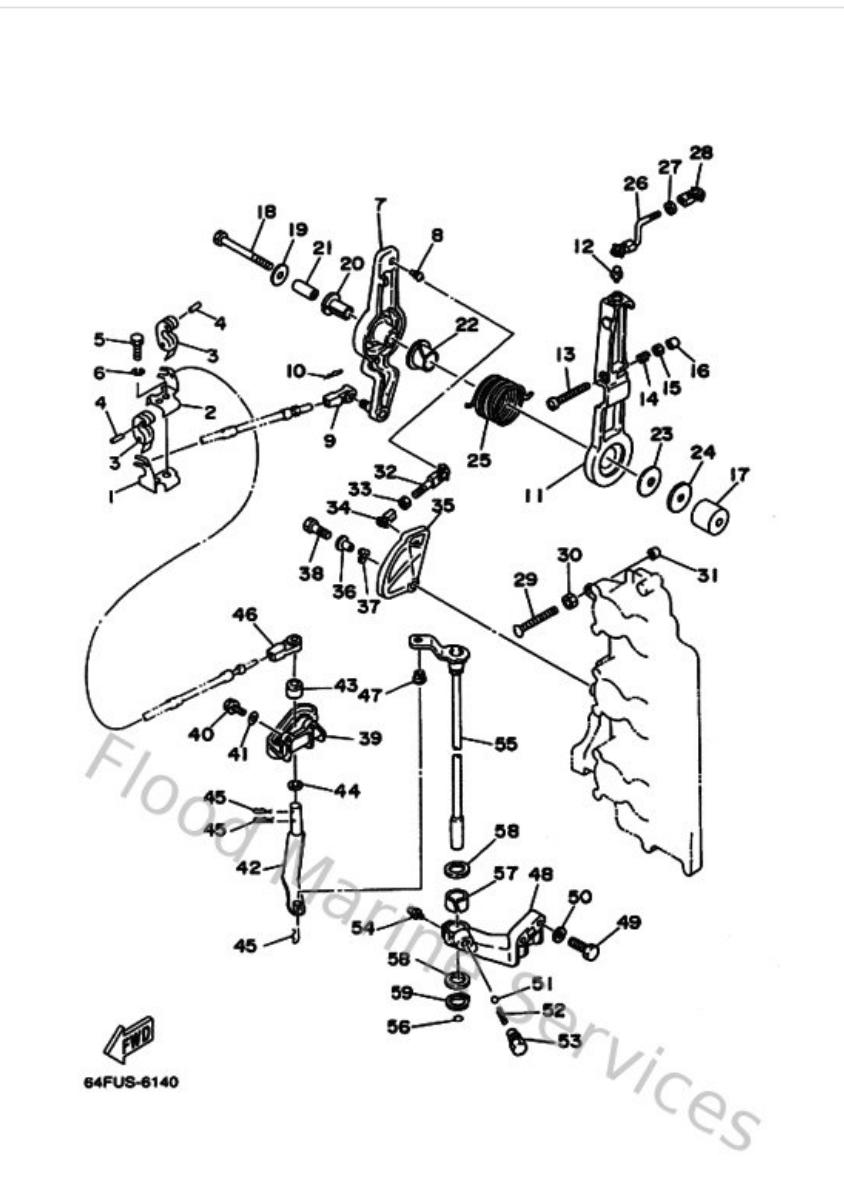
Ref	Part	
1	64D485310000 Bracket, remote control 1	Buy now
3	6E5485380000 Clamp, cable	Buy now
4	916903001200 Pin, spring	Buy now
5	970950802000 Bolt, hexagon	Buy now
6	929950810000 Ybs67-8 washer, spring	Buy now
7	61H416320294 Lever, Magneto Control	Buy now
8	662412140100 Joint 1	Buy now
9	6E5483440000 Cable end, remote control	Buy now
10	904681800800 Clip 620436610000	Buy now
11	6G5416310194 Lever, magneto control	Buy now
12	663855180000 Joint, ball	Buy now
13	9015706M1100 Screw, pan head(697)	Buy now
14	9050116M1200 Spring, compression (688)	Buy now
15	953800660000 Nut(661)	Buy now
16	688441940000 Cap	Buy now

Control

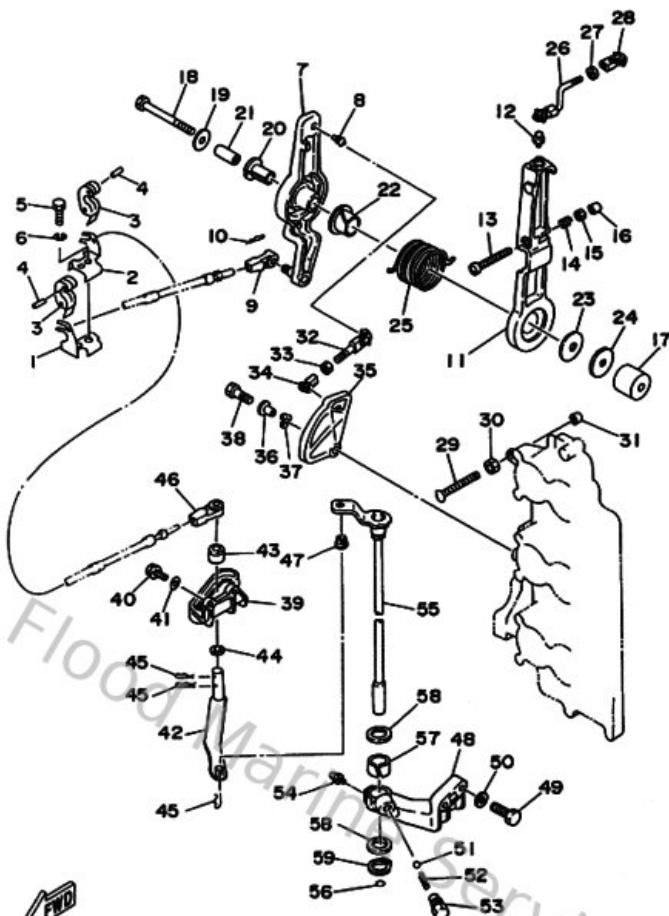


Ref	Part	
17	9038708M1700 Collar	Buy now
18	9010108M1400 Bolt(61h)	Buy now
19	9020108M5400 Washer, plate (6e5)	Buy now
20	903861208900 Bushing(663)	Buy now
21	9038708M1600 Collar	Buy now
22	9038622M1300 Bushing (688)	Buy now
23	902021209200 Washer, plate(663)	Buy now
24	9020108M1300 Washer plate (682)	Buy now
25	9050829M1200 Spring (6e5)	Buy now
26	6G5416360100 Rod, magneto control	Buy now
27	953800560000 Nut, hexagon (663)	Buy now
28	6H1412370000 Joint, link	Buy now
29	9015706M0700 Screw, Pan Head(61H)	Buy now
32	682412375000 Joint, link 2	Buy now
35	61H412130000 Cam, accel.	Buy now

Control

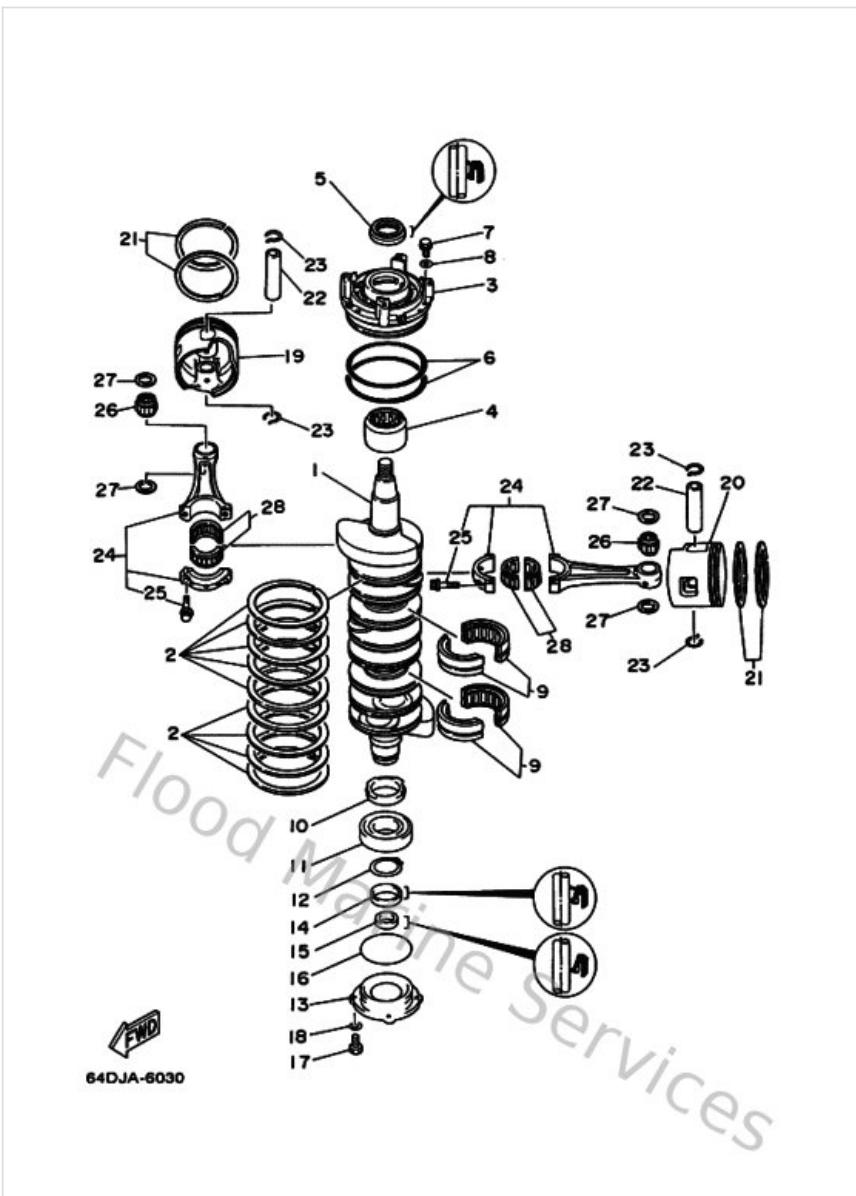


Ref	Part	
36	9038706M2900 Coller (6a0)	Buy now
37	9020610M0400 Washer, wave (676)	Buy now
38	970950602500 Bolt	Buy now
39	6E5441170094 Bracket	Buy now
40	970130602000 Bolt(62y)	Buy now
41	929900660000 Washer, plain (646)	Buy now
42	6E5441210100 Lever, shift rod	Buy now
43	6E5441220000 Bushing, shift rod lever	Buy now
44	9020208M2000 Washer, plate (6e5)	Buy now
47	9038606M1200 Bushing (688)	Buy now
48	6E5441180194 Bracket 2	Buy now
49	970130803000 Bolt	Buy now
50	929900860000 Washer, plain (663)	Buy now
51	9350104M0200 Ball (697)	Buy now
52	905011208200 Spring 6484411600	Buy now



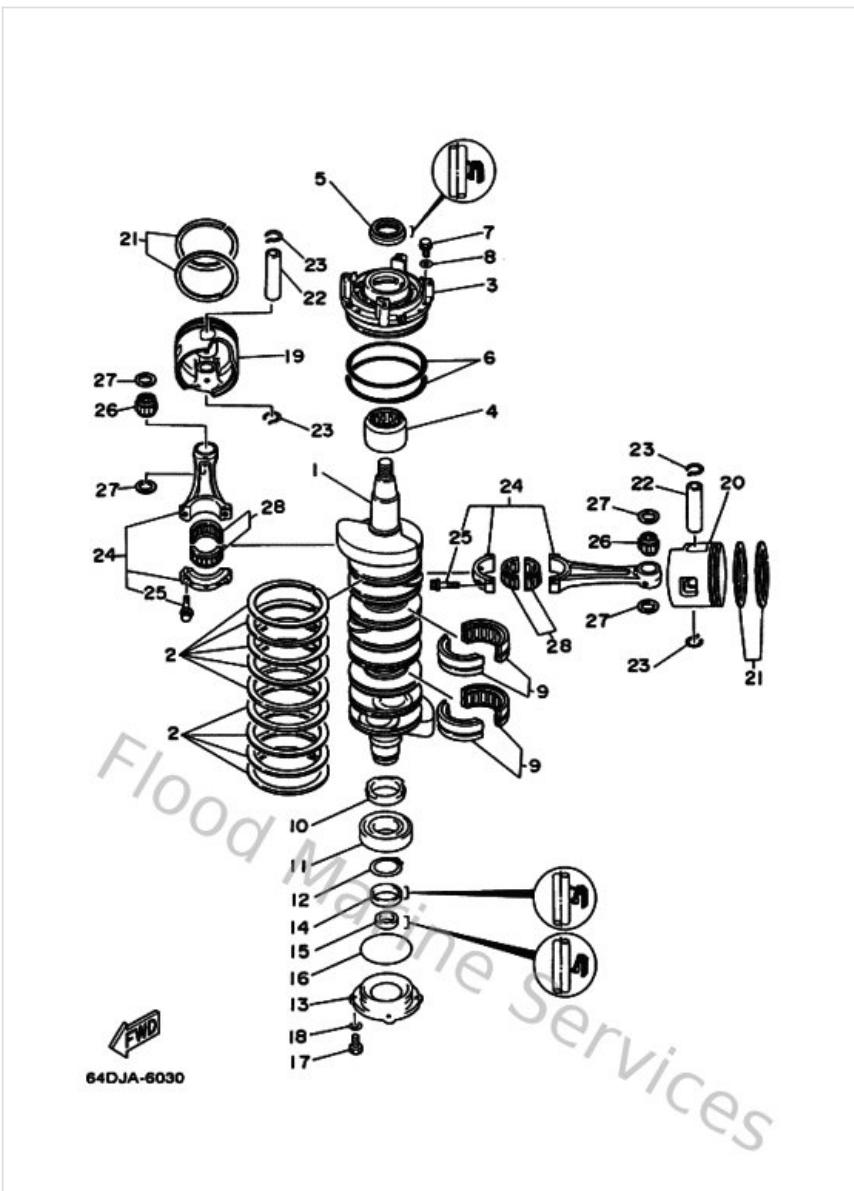
Ref	Part	
53	648427150000 Bushing 2	Buy now
54	9370006M0300 Nipple, grease(6a1)	Buy now
55	6E5441200300 Handle gear shift assembly	Buy now
56	932100935000 O-ring	Buy now
57	9038616M6600 Bush(6e5)	Buy now
58	902021606100 Washer, plate(663)	Buy now
59	990091640000 Circlip(13t)	Buy now

Crankshaft & Piston



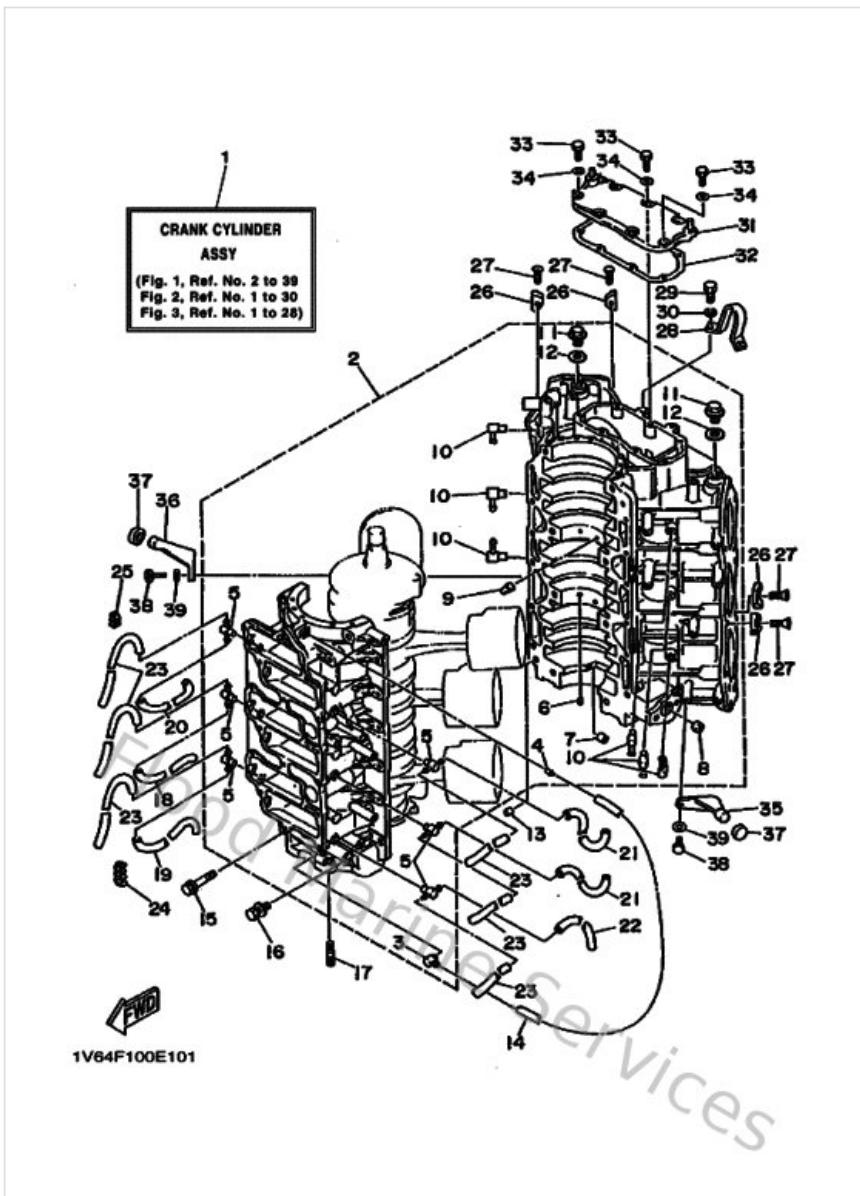
Ref	Part	
1	6G5114110000 Crankshaft	Buy now
2	6E5114470000 Seal, ring	Buy now
3	6R3151630094 Housing, bearing 1	Buy now
4	93311940U300 Brg,cyl-cal roller 36g (6e5)	Buy now
5	9310240M3800 Oil seal(61a)	Buy now
6	932110438400 O-ring (705)	Buy now
7	970130602000 Bolt(62y)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	93310954U100 Bearing, cylindrical(64c)	Buy now
10	6R3115360000 Gear, drive	Buy now
11	93306208U000 Brg,r-b 6208 80mm 345g (6e5)	Buy now
12	9341040M0300 Circlip(n02)	Buy now
13	6G5153590094 Housing, oil seal	Buy now
14	9310235M1300 Oil seal (6e5)	Buy now
15	9310122M1500 Oil seal (6e5)	Buy now

Crankshaft & Piston



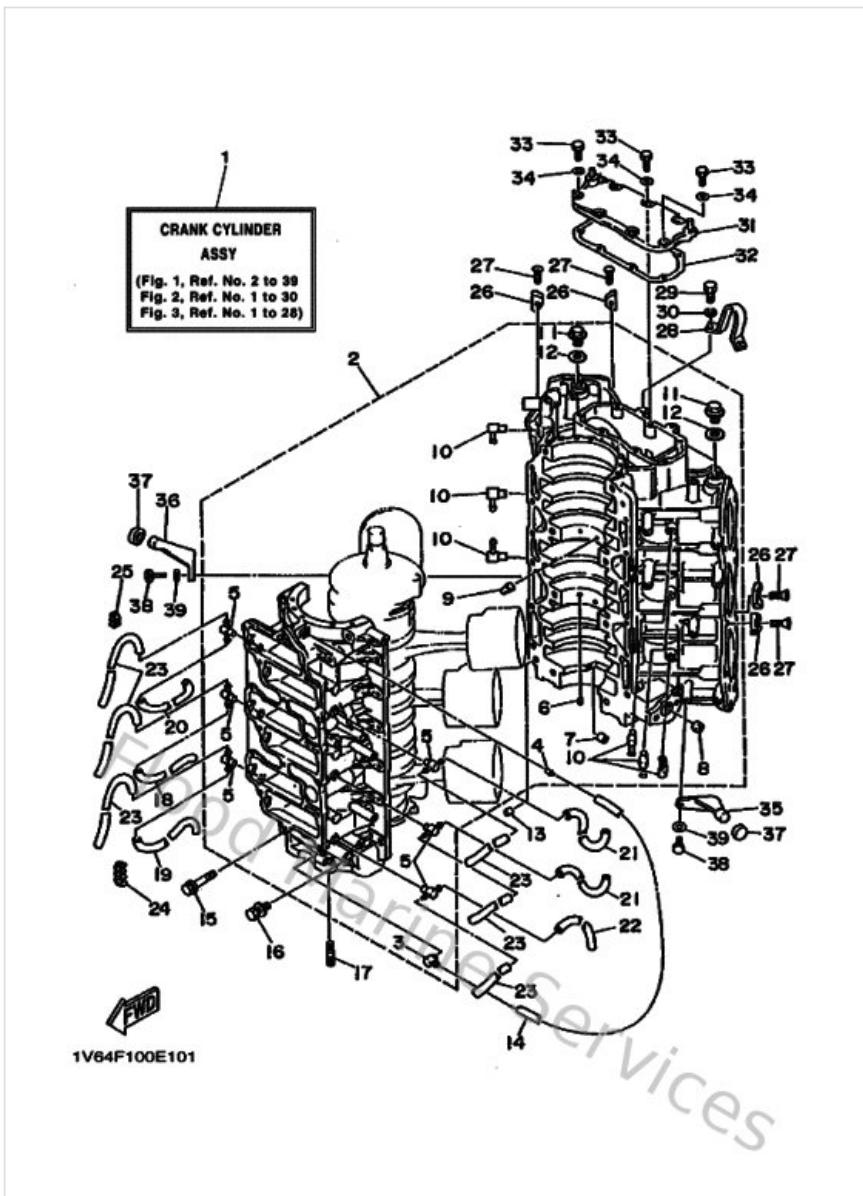
Ref	Part	
16	9321074M3500 O-ring (6e5)	Buy now
17	970800602000 Bolt(7u8)	Buy now
19	64D116360200 Piston (0.50mm o/s)	Buy now
20	64D116460200 Piston 2 (0.50mm o/s)	Buy now
21	64D116050200 Piston ring set (0.50mm o/s)	Buy now
22	6R5116331000 Pin, piston	Buy now
23	6R5116341000 Clip, piston pin	Buy now
24	6R5116501000 Connecting kit	Buy now
25	901090802200 Bolt	Buy now
26	93310323V600 Bearing	Buy now
27	9020123M0100 Washer, plate(6g6)	Buy now
28	93310836V200 Brg, cyl-cal roller (6e5)	Buy now

Cylinder. Crankcase 1



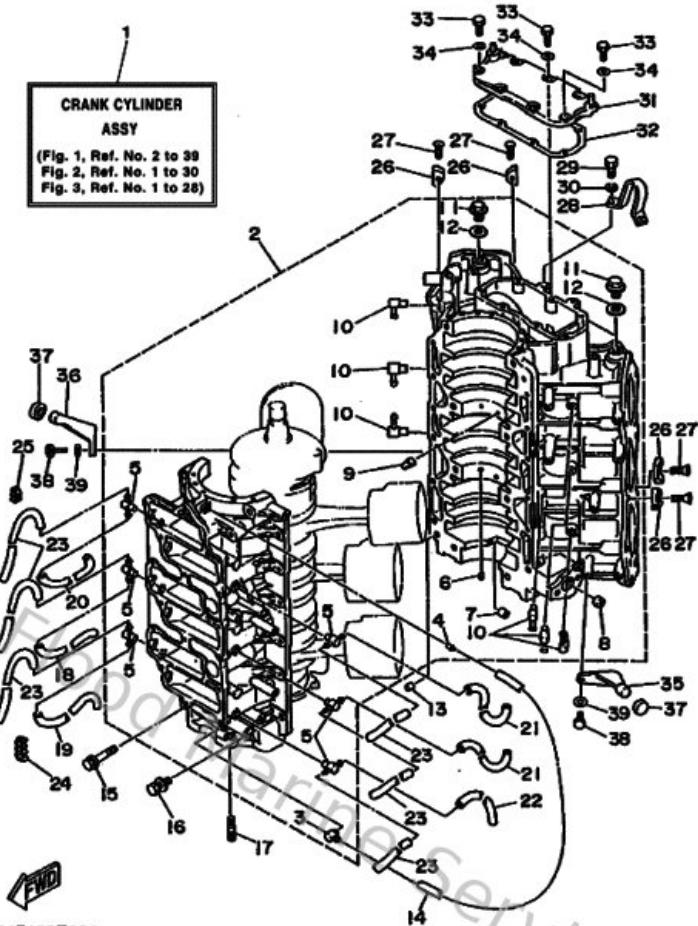
Ref	Part	
1	64FW0090114D Crank cylinder assembly	Buy now
2	64F151000094 Crankcase Assembly	Buy now
3	6E5113720000 Nipple, hose	Buy now
4	624144850000 Pipe, joint	Buy now
5	6F6113720100 Nipple, hose	Buy now
6	624113790000 Valve, check	Buy now
7	9038406M0700 Bush, bimetal formed(6r3)	Buy now
8	9038414M0900 Bush, bimetal formed(6r3)	Buy now
9	663115180100 Lock, bearing	Buy now
10	646113700100 Check valve assembly	Buy now
11	9034014M0000 Plug, straight screw(62y)	Buy now
12	904301411500 Gasket (663)	Buy now
13	936081206300 Pin, dowel (626)	Buy now
14	9044507M1000 Hose (L770)	Buy now
15	9010510M2000 Bolt (6e5)	Buy now

Cylinder. Crankcase 1



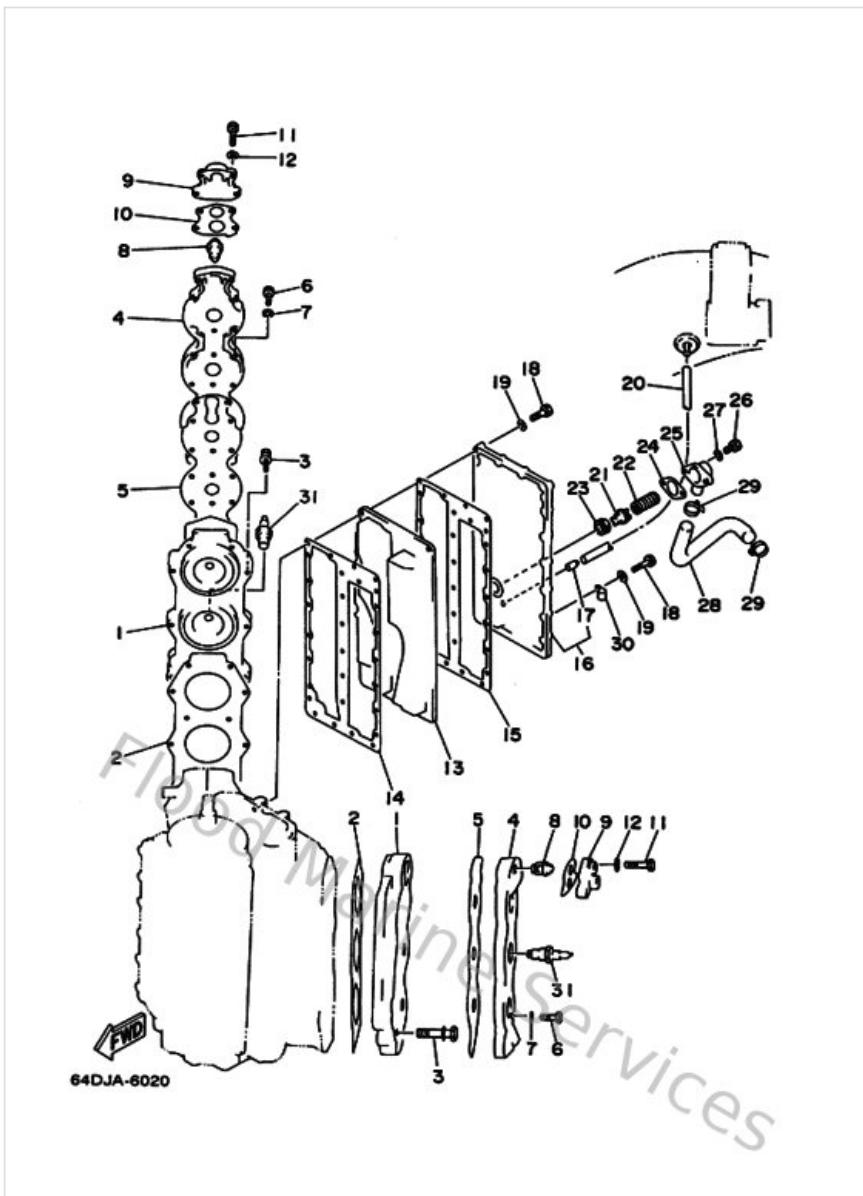
Ref	Part	
17	9011608M4500 Bolt, stud (6e5)	Buy now
18	9044507M1100 Hose (I770)	Buy now
19	9044507M0900 Hose (I390)	Buy now
20	9044507M9000 Hose (I390)	Buy now
21	9044507M0800 Hose (I390)	Buy now
23	9044507M3400 Hose (L260)	Buy now
24	9046407M0500 Clamp (6g5)	Buy now
25	9046407M2000 Clamp(6h0)	Buy now
26	6E5113250000 Anode	Buy now
27	987800401500 Screw, flat head(ga5)	Buy now
28	6E9111190000 Hanger, engine	Buy now
29	970800802000 Bolt(6td)	Buy now
30	929900810000 Ybs67-8 washer, spring	Buy now
31	6K711371019M Cover	Buy now
32	6E511381A200 Gasket 1	Buy now

Cylinder. Crankcase 1



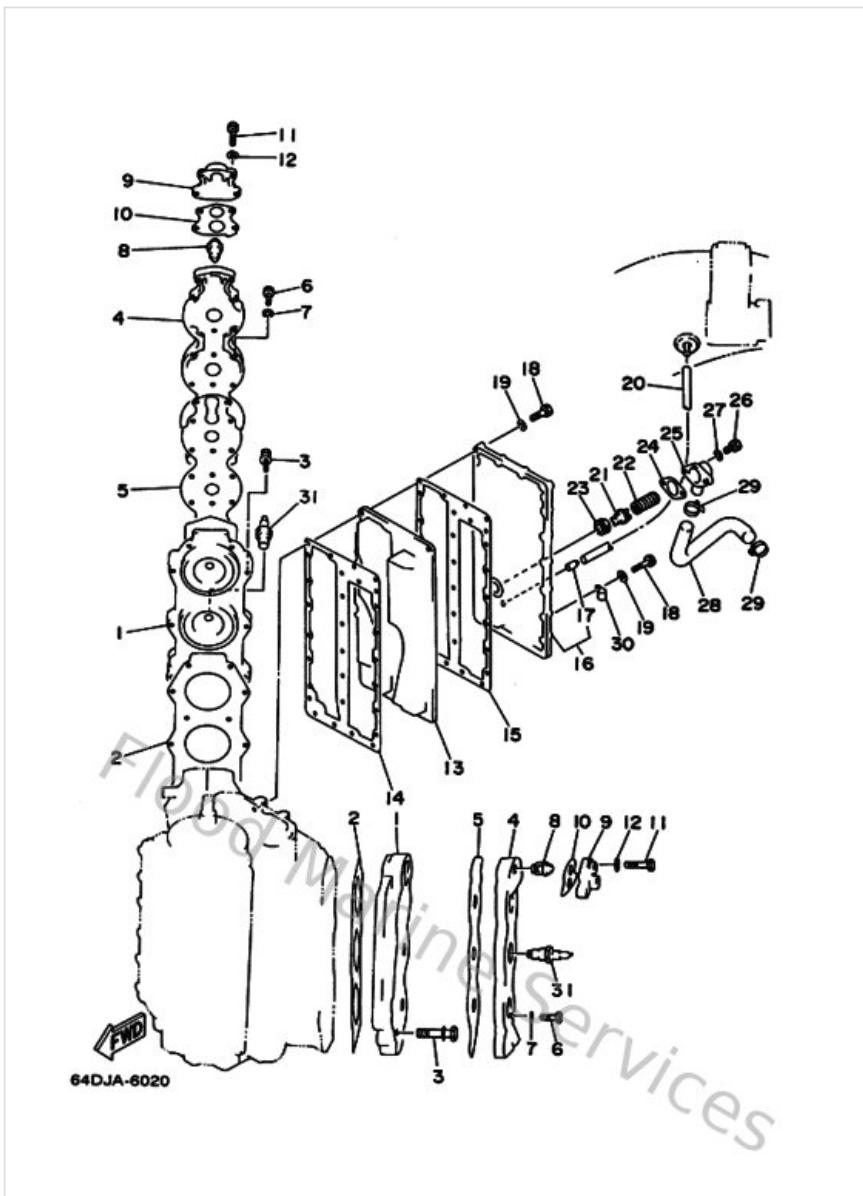
Ref	Part	
33	970130602000 Bolt(62y)	Buy now
34	929900660000 Washer, plain (646)	Buy now
35	6E542761001S Stopper	Buy now
36	6E5427620094 Stopper	Buy now
37	663445330000 Damper, upper mount	Buy now

Cylinder. Crankcase 2



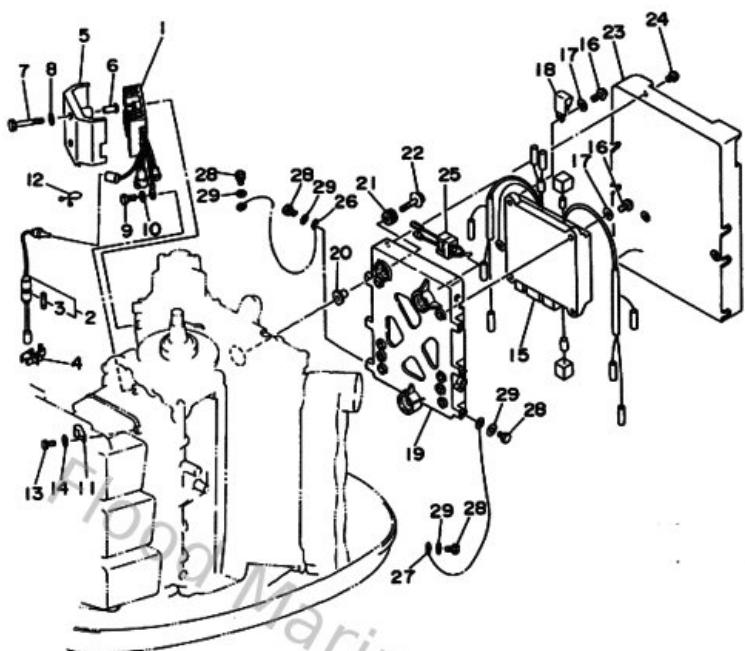
Ref	Part	
1	64E111110094 Head, cylinder 1	Buy now
2	6G511181A100 Gasket, cylinder head 1	Buy now
3	9011908M0700 Bolt, with washer(63v)	Buy now
4	6G511191009M Cover, cylinder head 1	Buy now
5	6G511193A000 Gasket, head cover 1	Buy now
6	970800603000 Bolt(jf7)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	6E5124112000 Thermostat	Buy now
9	68812413009M Cover, thermostat	Buy now
10	68812414A100 Gasket, cover	Buy now
11	970950604000 Bolt (682)	Buy now
13	64D41111009M Inner cover, exhaust	Buy now
14	6G541112A100 Gasket, exhaust inner cover	Buy now
16	6R341113009M Outer cover, exhaust	Buy now
17	652244610000 Pipe, joint	Buy now

Cylinder. Crankcase 2



Ref	Part	
18	970140603500 Bolt(3rv)	Buy now
20	90445090F600 Hose (l1500)	Buy now
21	6G5124160000 Valve, pressure control	Buy now
22	9050116M1100 Spring, compression (688)	Buy now
23	9048020M0500 Grommet (688)	Buy now
24	6G511382A100 Gasket 2	Buy now
25	6G511372005B Cover, bypass 2	Buy now
26	970130602000 Bolt(62y)	Buy now
28	6G5125760000 Hose 1	Buy now
29	9046513M3600 Clamp(6h4)	Buy now
30	904650802800 Clamp (1e6)	Buy now
31	947020024700 Plug, spark (br8hs-10)	Buy now

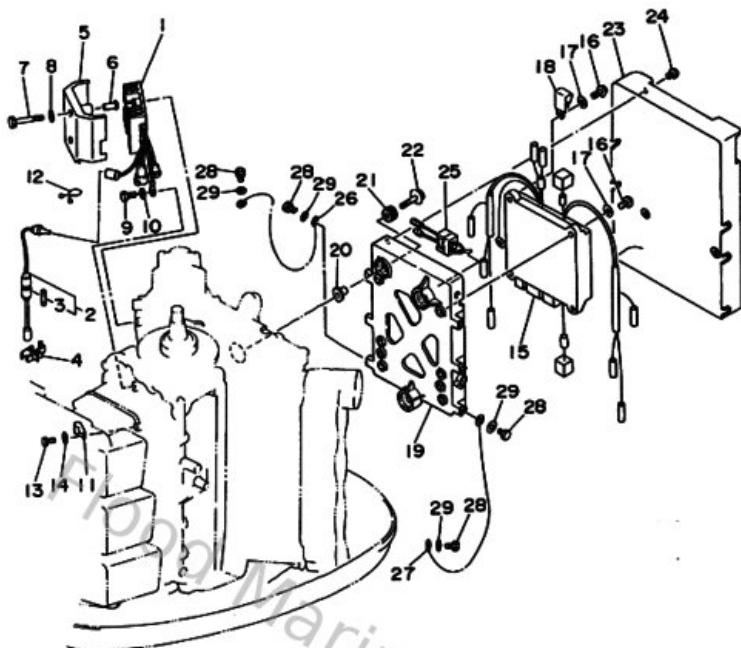
Electrical 1



64DJA-6200

Ref	Part	
1	6R3819601000 Rectifier & regulator assembly	Buy now
2	6R3821500000 Fuse holder assembly	Buy now
3	705821510000 Fuse (30a)	Buy now
4	6G5821520000 Holder, fuse	Buy now
5	64D819420000 Cover	Buy now
6	9038706M6600 Collar (6h4)	Buy now
7	970130605500 Bolt(64d)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	970800601200 Bolt(gh1)	Buy now
11	9046508M5100 Clamp	Buy now
12	904641603900 Clamp (3y2)	Buy now
13	970130601200 Bolt(gh1)	Buy now
15	64E855400100 C.d.i. unit assembly	Buy now
16	985800602000 Screw pan head	Buy now
18	9046508M3300 Clamp(6t4)	Buy now

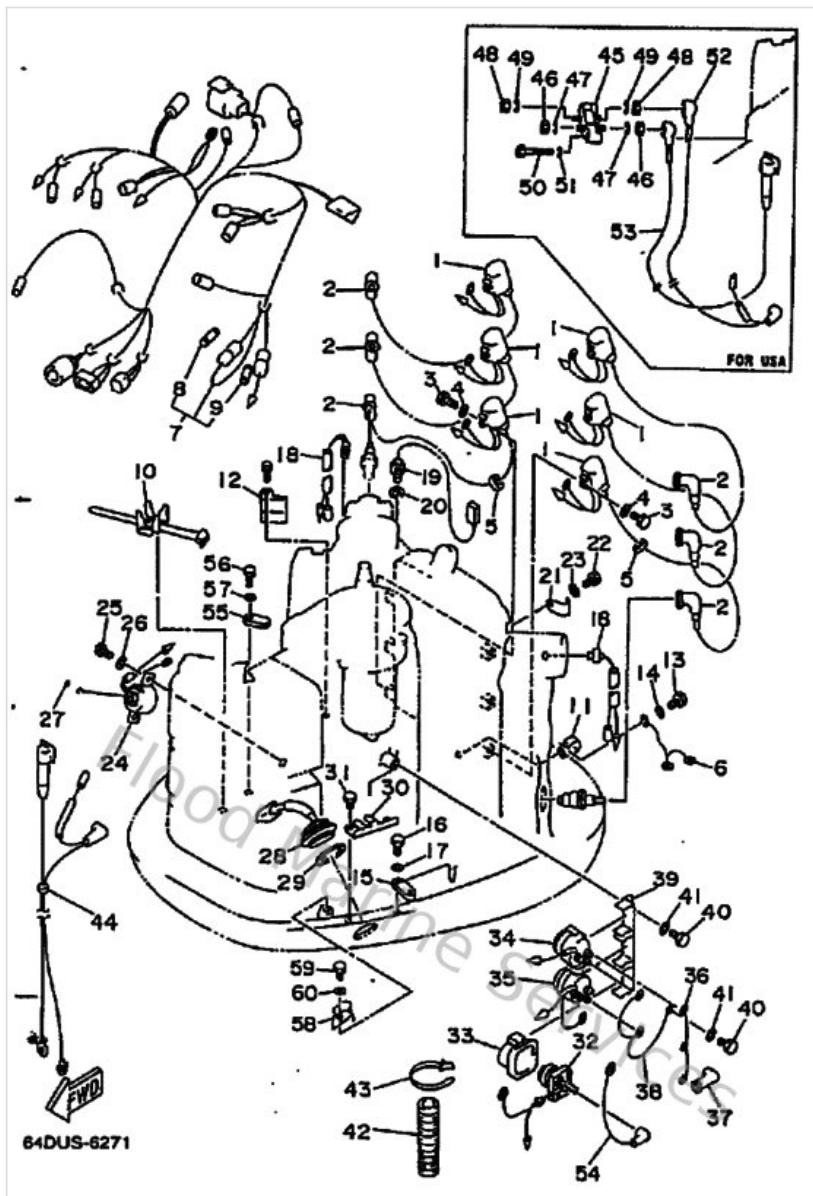
Electrical 1



64DJA-6200

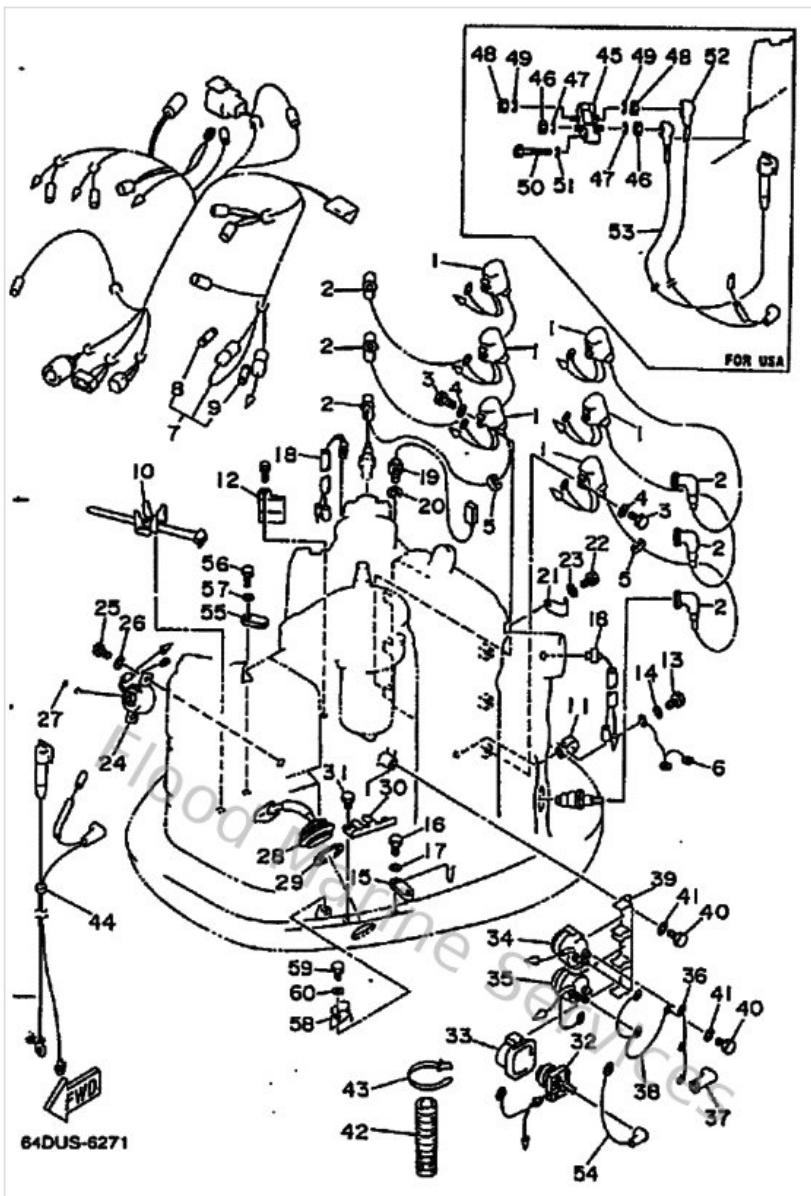
Ref	Part	
19	6R385542034D Bracket	Buy now
20	9038706M0300 Collar (676)	Buy now
21	9048009M1200 Grommet (6a0)	Buy now
22	9011906M6000 Bolt, with washer	Buy now
23	64D855370000 Cover	Buy now
24	9015906M1100 Screw, with washer(6l2)	Buy now
25	6R38259E0000 Switch assembly	Buy now
26	662825190000 Wire, earth lead	Buy now
27	6R3825190000 Wire, earth lead	Buy now
28	970950601200 Bolt(gh1)	Buy now

Electrical 2



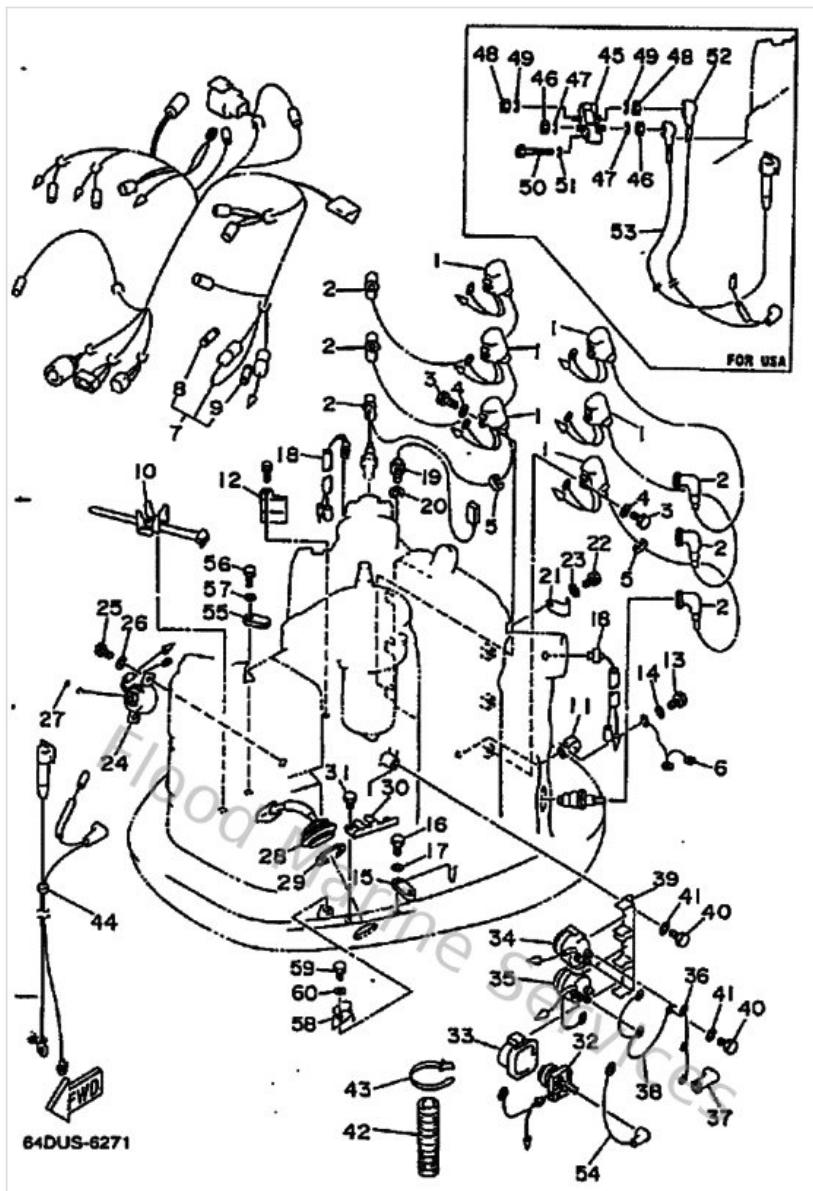
Ref	Part	
1	6R3855700100 Ignition coil assembly	Buy now
2	6E3823702000 Plug cap assembly	Buy now
3	970950602000 Bolt(7u8)	Buy now
4	929900660000 Washer, plain (646)	Buy now
5	904802516100 Grommet(656)	Buy now
6	6E5825310000 Wire, lead	Buy now
7	64D825900000 Wire harness assembly	Buy now
8	682821510100 Fuse	Buy now
9	705821510000 Fuse (30a)	Buy now
10	688825940000 Clamp	Buy now
11	9046508M3300 Clamp(6t4)	Buy now
12	9046510M1400 Clamp	Buy now
13	970800601200 Bolt(gh1)	Buy now
15	6K7825880000 Plate	Buy now
16	970800602000 Bolt(7u8)	Buy now

Electrical 2



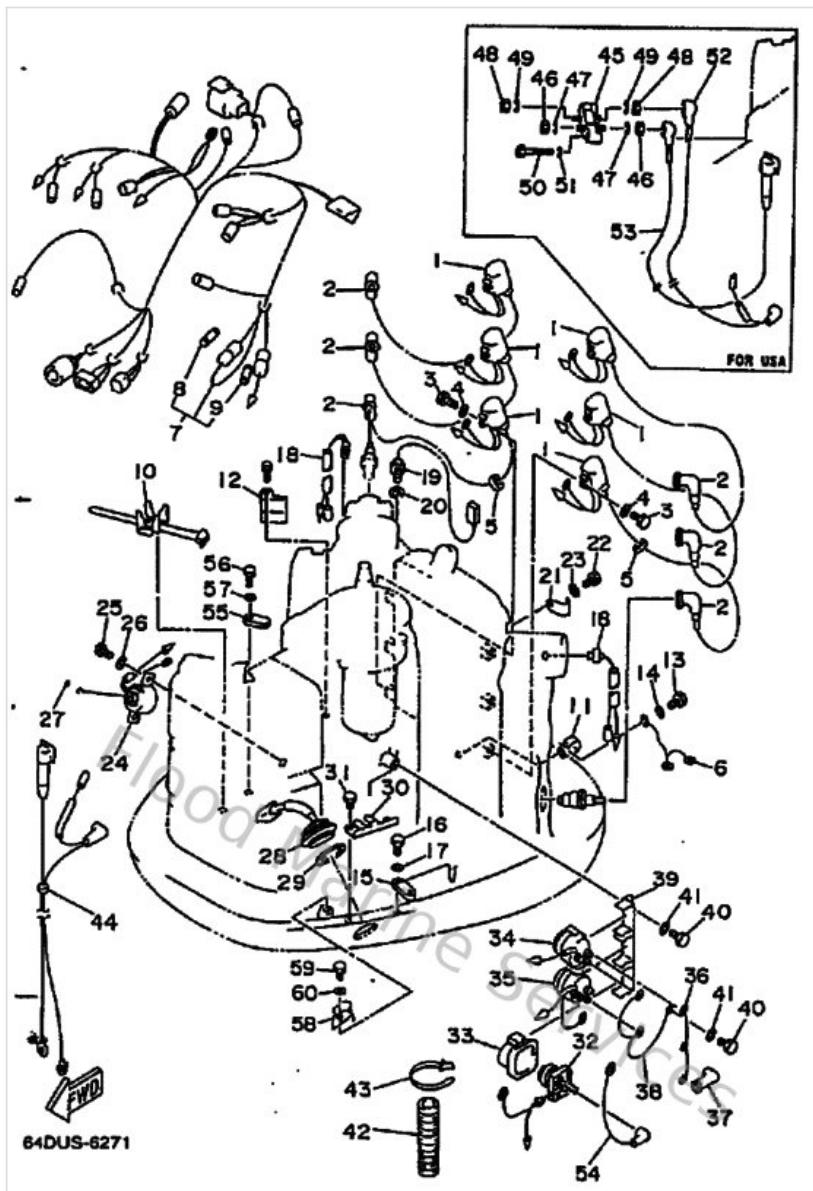
Ref	Part	
18	688825601000 Thermo switch assembly	Buy now
19	61A857900000 Thermosensor assembly	Buy now
20	929901060000 Washer, plate	Buy now
21	904650802800 Clamp (1e6)	Buy now
22	970950601200 Bolt(gh1)	Buy now
24	64E861100100 Solenoid	Buy now
25	970950601600 Bolt, hexagon deep recess	Buy now
27	932100326100 O-ring (663)	Buy now
28	6R3825630100 Trim & tilt switch assembly	Buy now
29	6E5825870000 Gasket	Buy now
30	6R3836140000 Bracket	Buy now
32	61A819410000 Starter relay assembly	Buy now
33	689819521000 Holder, starter relay	Buy now
34	6E5819500000 Relay assembly	Buy now
35	6E58195A0000 Relay assembly	Buy now

Electrical 2



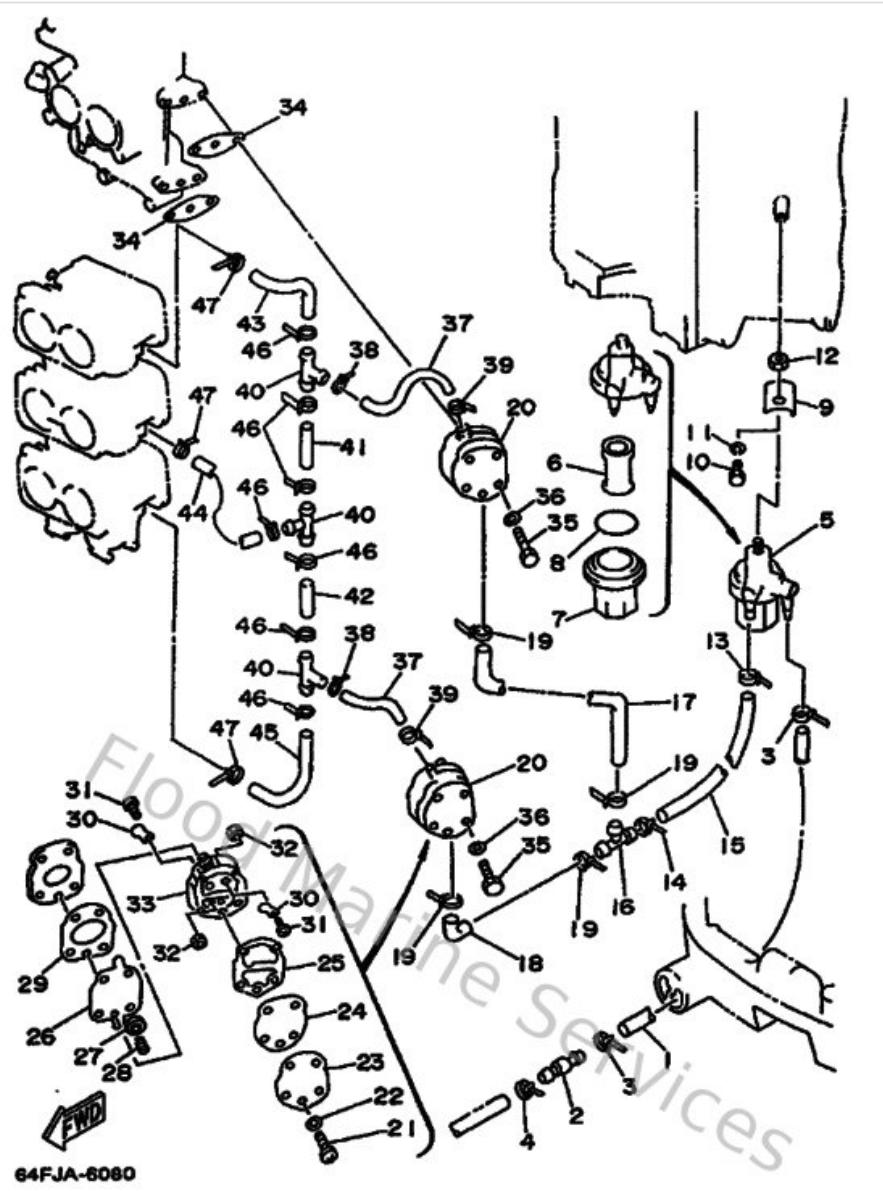
Ref	Part	
36	6G5871491000 Connector	Buy now
37	6G5821190000 Cover, lead wire	Buy now
38	6E5821160000 Wire, minus lead	Buy now
39	6G5819481100 Bracket	Buy now
42	6E9835577000 Tube	Buy now
43	9046513M3600 Clamp(6h4)	Buy now
44	64D821050000 Battery cable	Buy now
45	64D819200100 Terminal assembly	Buy now
46	953800870000 Nut(661)	Buy now
47	929900810000 Ybs67-8 washer, spring	Buy now
48	953800670000 Nut	Buy now
49	929950610000 Washer(6a1)	Buy now
50	970800603500 Bolt(j52)	Buy now
52	64D821170000 Wire, Lead	Buy now
54	61A821170000 Wire, lead	Buy now

Electrical 2



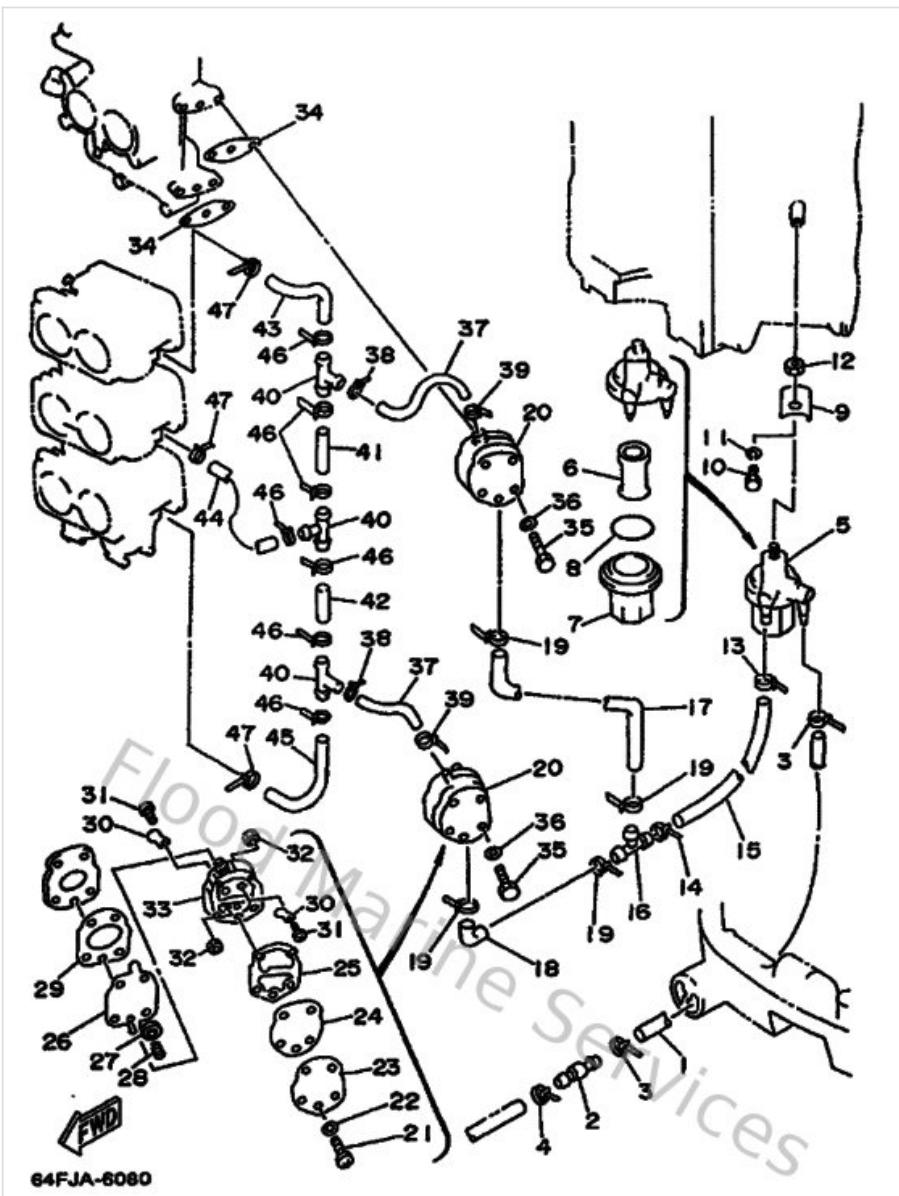
Ref	Part	
55	6E5825880000 Plate	Buy now
58	9046512M2500 Clamp (6e5)	Buy now

Fuel



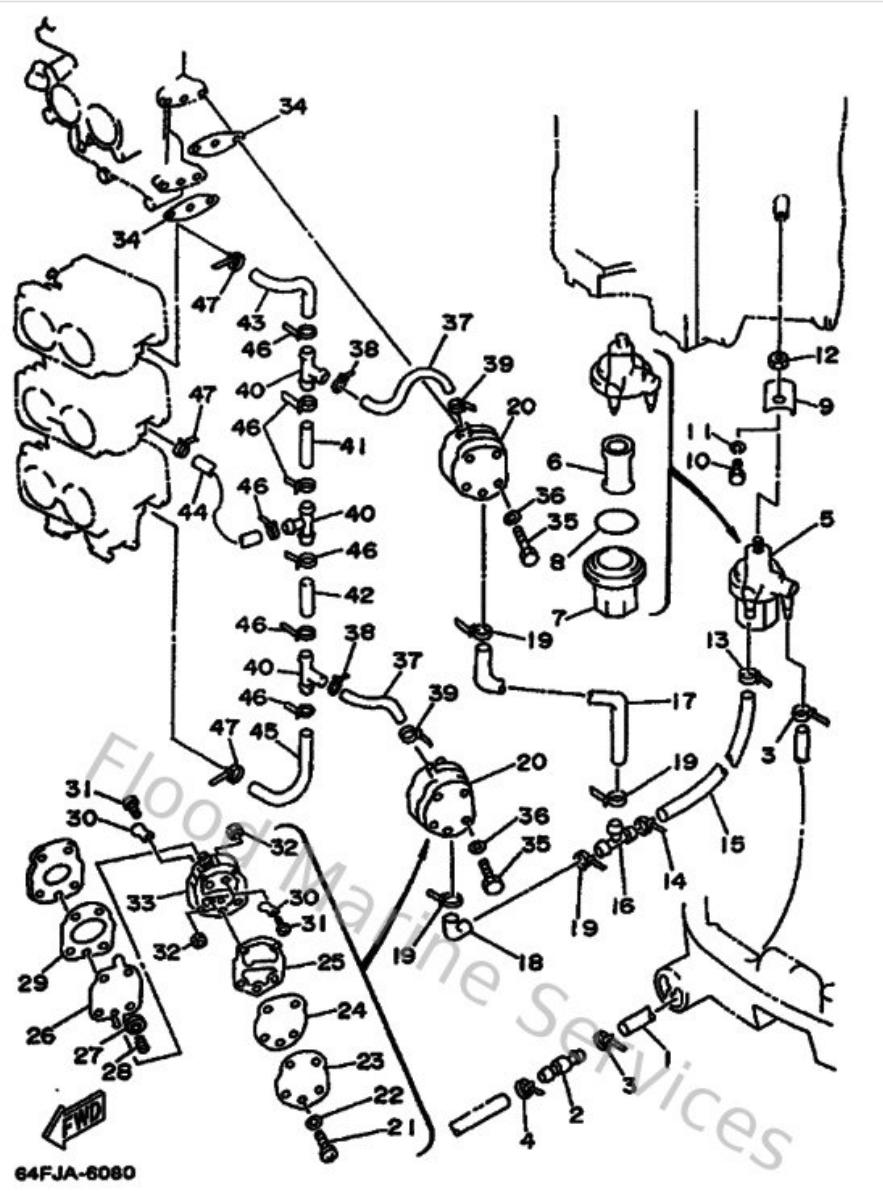
Ref	Part	
1	6R3243132000 Pipe 3	Buy now
2	6R3243770000 Pipe, joint 3	Buy now
3	9046511M1000 Clamp	Buy now
4	80L263970000 Band	Buy now
5	6R3245600000 Filter assembly	Buy now
6	61N245630000 Element, filter	Buy now
7	61N245210000 Cup, filter	Buy now
8	932103273800 O-ring(1wg)	Buy now
9	648245660100 Bracket, Filter	Buy now
10	973950601400 Bolt(gj3)	Buy now
11	929950610000 Washer(6a1)	Buy now
12	953800860000 Nut (661)	Buy now
15	6G5243140000 Pipe 4	Buy now
16	6E5243780000 Pipe, joint 3	Buy now
17	6K7243150000 Pipe 5	Buy now

Fuel



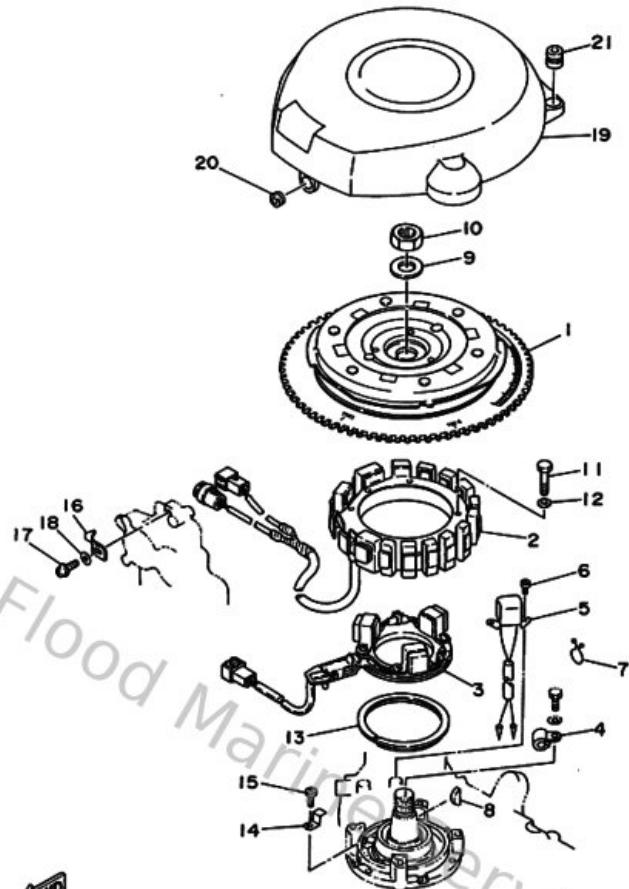
Ref	Part	
18	6E5243150000 Pipe 5	Buy now
20	6E5244100300 Fuel pump assembly	Buy now
21	985800503500 Screw, pan head (686)	Buy now
22	929900560000 Washer, plain (646)	Buy now
23	6E5244130000 Body 2	Buy now
24	6E5244710000 Diaphragm	Buy now
25	6E5244350000 Gasket, body 2	Buy now
26	6E5244110000 Diaphragm	Buy now
27	648244240000 Seat,spring	Buy now
28	6E5244230000 Spring, diaphragm	Buy now
29	6E5244340200 Gasket, body	Buy now
30	6A0244210100 Valve, check	Buy now
31	6A0143250000 Screw, pan head	Buy now
32	953800360000 Nut (6g8)	Buy now
33	6E5244120200 Body 1	Buy now

Fuel



Ref	Part	
34	65024431A000 Gasket,fuel pump	Buy now
35	970950605000 Bolt(jf7)	Buy now
36	929900660000 Washer, plain (646)	Buy now
37	6G5243161000 Pipe 6	Buy now
38	904651009800 Clamp	Buy now
41	9044513M0300 Hose (l90)	Buy now
42	9044513M0200 Hose (l90)	Buy now
43	6K7243170000 Pipe 7	Buy now
44	6K7243180000 Pipe, overflow	Buy now
45	6K7243190000 Pipe, oil	Buy now

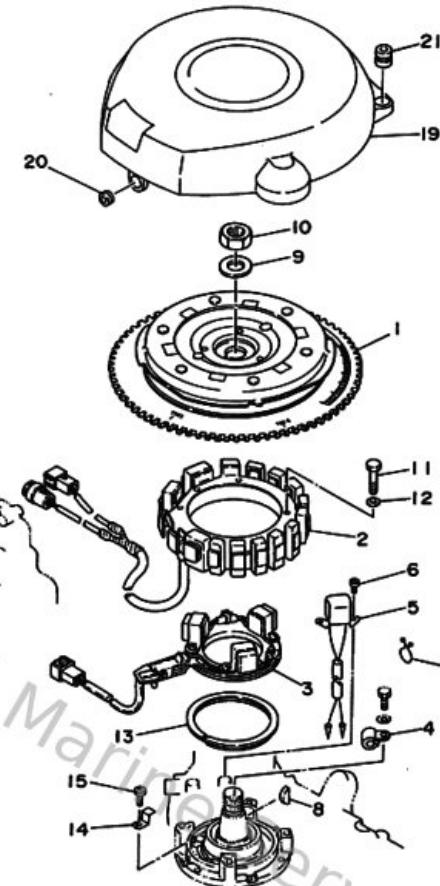
Generator



64FJA-6180

Ref	Part	
2	6R3855100000 Stator assembly	Buy now
4	904650802800 Clamp (1e6)	Buy now
5	6R5858950100 Crank position sender	Buy now
6	985800501200 Screw,pan head (646)	Buy now
7	904641603900 Clamp (3y2)	Buy now
8	902800504900 Key, woodruff (12r)	Buy now
9	9020121M1800 Washer, plate (663)	Buy now
10	901702013700 Nut, hexagon(663)	Buy now
11	970130607000 Bolt(62j)	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	688416110000 Retainer, magneto base 1	Buy now
14	688416120000 Retainer, magneto base 2	Buy now
15	978800601800 Screw, pan head(6e5)	Buy now
16	6E5813320000 Plate, timing	Buy now
17	979850621000 Screw pan head	Buy now

Generator

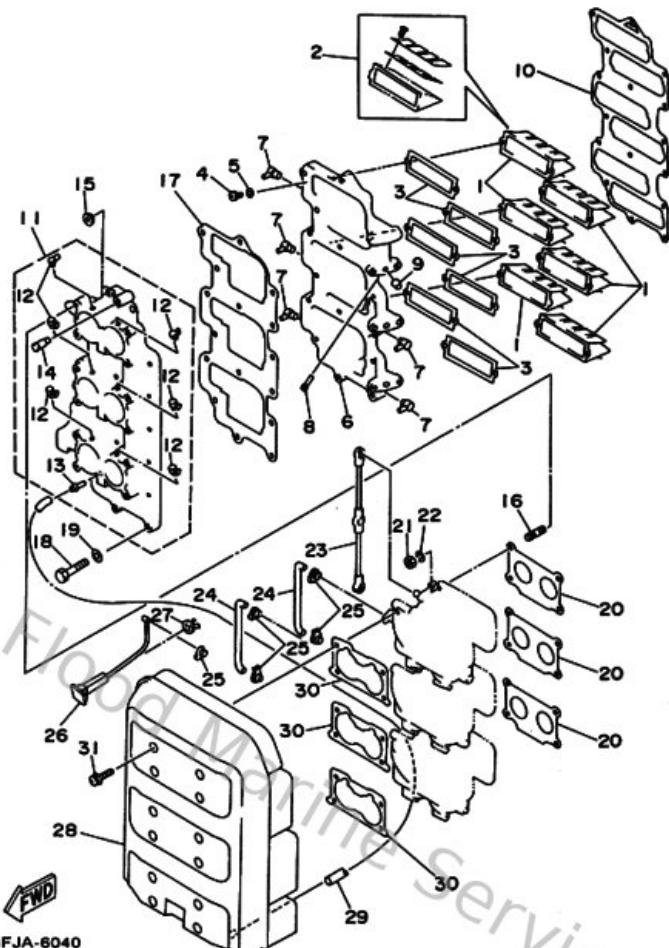


Flood Marine Services

64FJA-6180

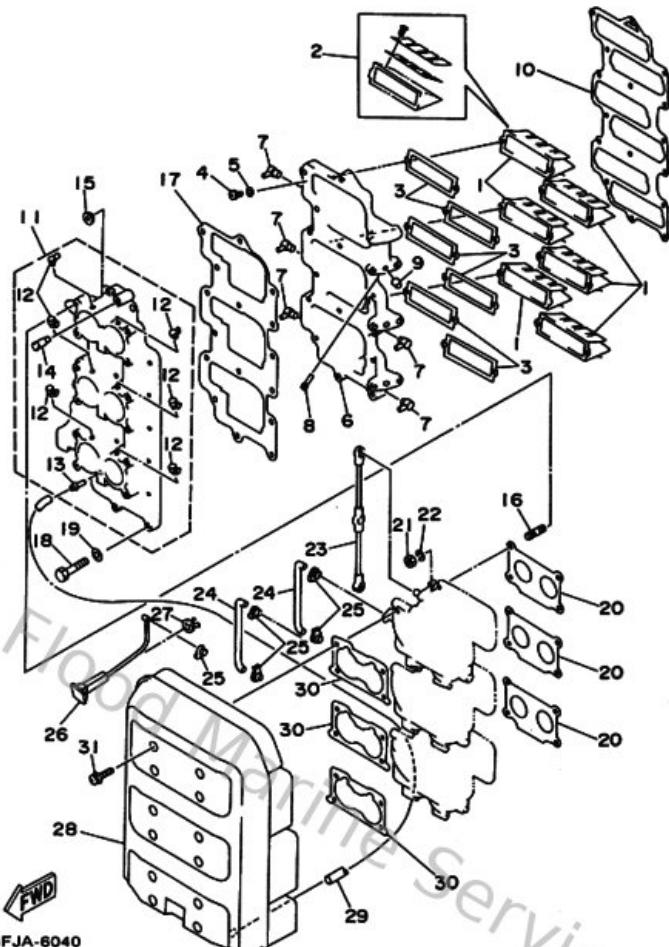
Ref	Part	
19	64D813370000 Cover, Flywheel	Buy now
20	9048013M2400 Grommet (6e9)	Buy now
21	663823170100 Damper, ignition coil	Buy now

Intake



Ref	Part	
1	6K7136100000 Reed valve assembly	Buy now
2	6E5W00040000 Reed set	Buy now
3	6K713621A100 Gasket, valve seat	Buy now
4	985800501600 Screw, pan head(6b0)	Buy now
5	929900560000 Washer, plain (646)	Buy now
6	64E136240094 Plate,reed Valve	Buy now
7	6H4113720100 Nipple, hose	Buy now
8	6R5144850000 Pipe, joint	Buy now
9	9033608M0600 Plug, Taper(64F)	Buy now
10	6K713646A200 Gasket, manifold 2	Buy now
11	64E136410094 Manifold, Intake 1	Buy now
12	6E5135520000 Nozzle	Buy now
13	624144850000 Pipe, joint	Buy now
14	6K7813380100 Stay	Buy now
15	9048010M2800 Grommet(6k7)	Buy now

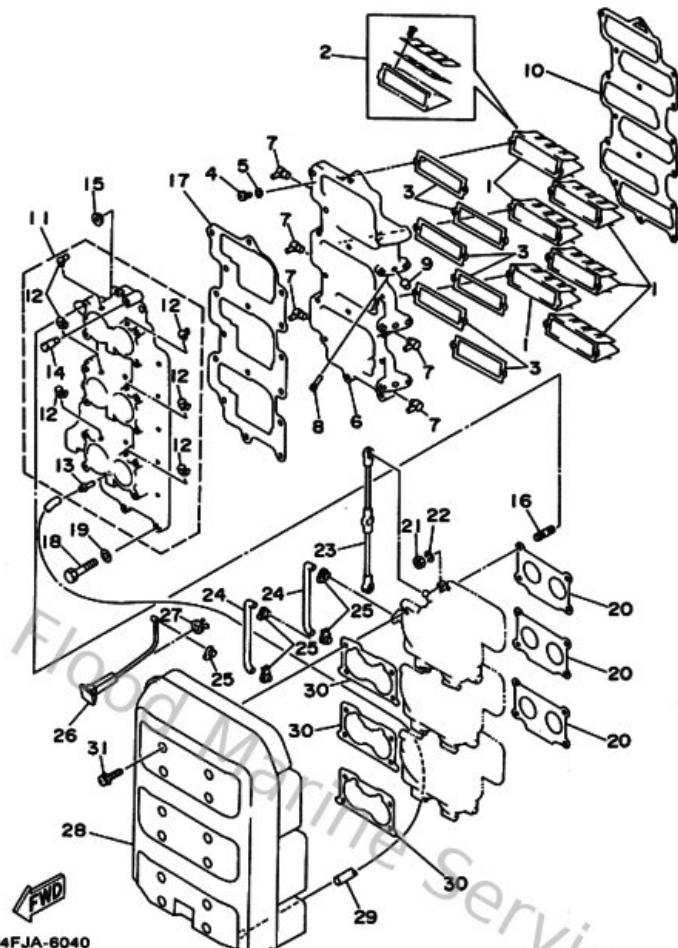
Intake



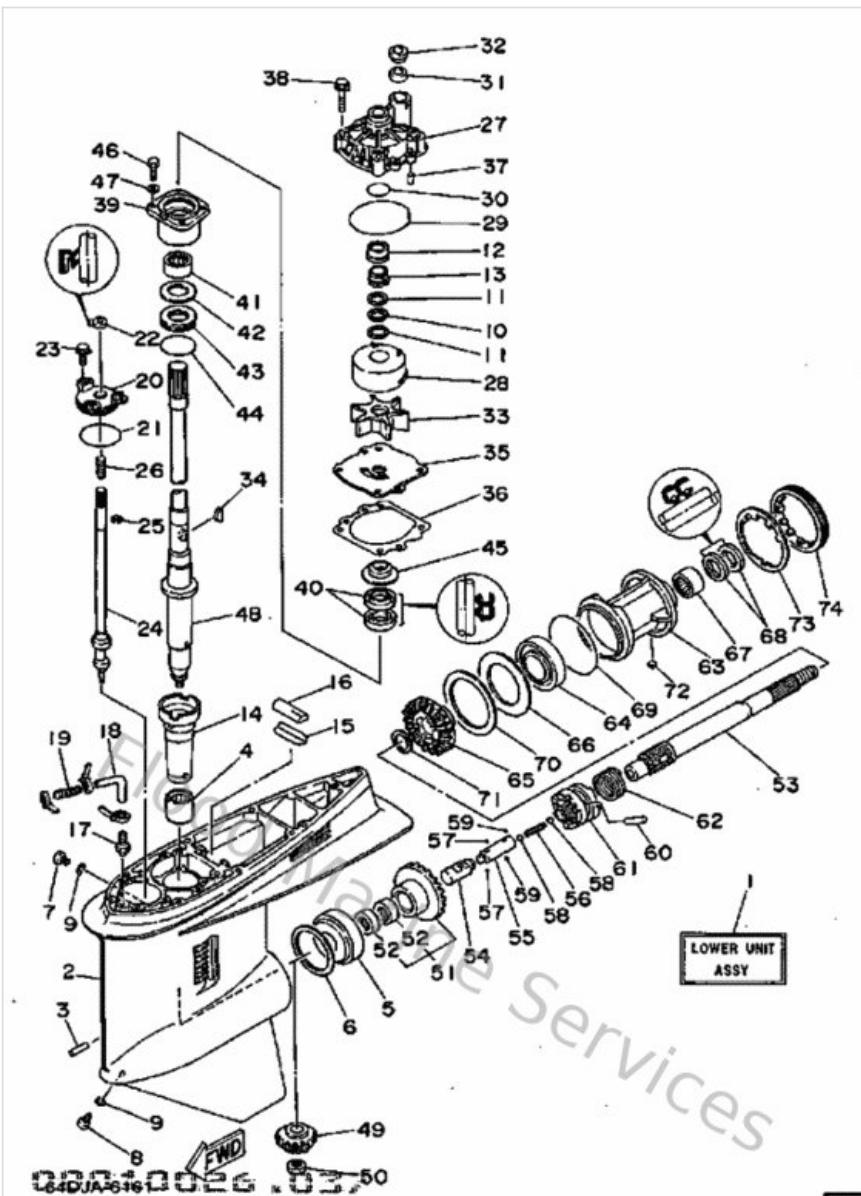
Ref	Part	
16	9011606M3000 Bolt, stud(6e5)	Buy now
17	64E13645A000 Gasket, manifold 1	Buy now
18	970130605000 Bolt, hexagon	Buy now
19	929900660000 Washer, plain (646)	Buy now
20	6E514198A200 Gasket	Buy now
21	953800660000 Nut(661)	Buy now
22	929950610000 Washer(6a1)	Buy now
23	6G5412170100 Rod, accel. lever	Buy now
24	6E5412560100 Rod, choke 1	Buy now
25	661412620200 Joint, choke lever	Buy now
26	61H412711000 Knob, choke	Buy now
27	689412730000 Grommet	Buy now
28	64D144400000 Silencer assembly, Intake	Buy now
29	9044507MA300 Hose (I200)	Buy now
30	6K7144830000 Gasket	Buy now

Intake

Ref	Part	
31	9015906M0800 Screw, with washer(6k7)	Buy now

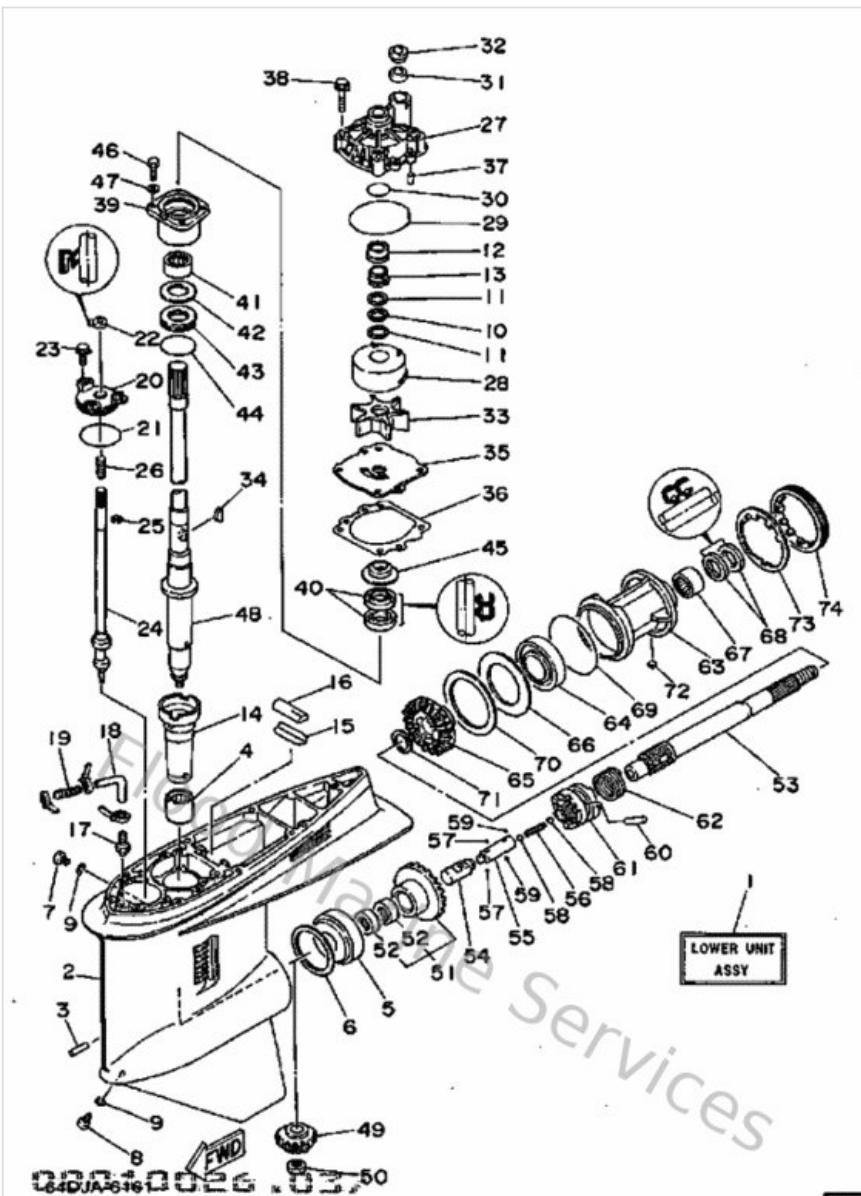


Lower Casing. Drive 1



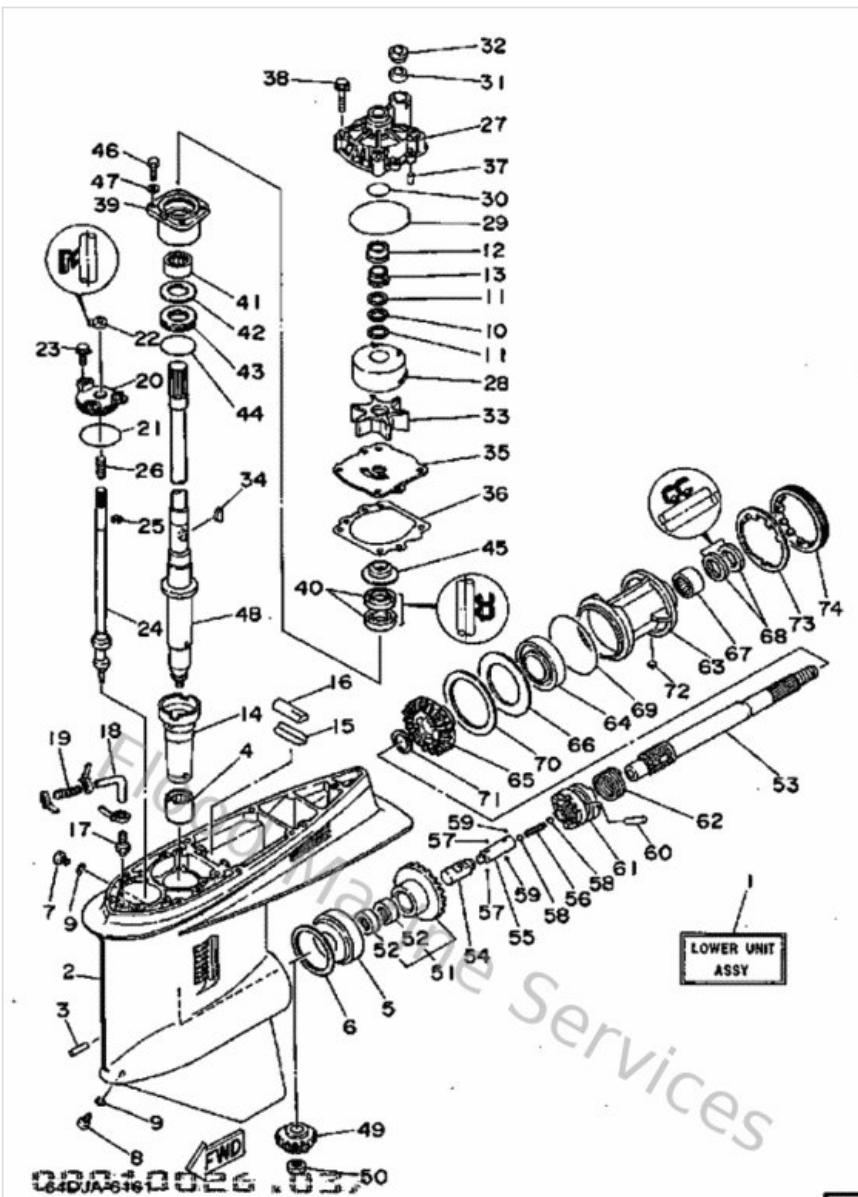
Ref	Part	
1	64F45300018D Lower unit assembly	Buy now
2	6J945301038D Casing, lower	Buy now
3	916903001600 Pin, spring	Buy now
4	93311928U500 Bearing, needle (6g5)	Buy now
5	93332000V300 Bearing, taper roller (6g5)	Buy now
6	6G5455670130 Shim (t:0.30mm)	Buy now
7	9034008M0400 Plug, straight screw	Buy now
8	688453410000 Plug, drain	Buy now
9	904300800300 Gasket	Buy now
10	9020622M1900 Washer, wave(61a)	Buy now
11	9020122M0100 Washer, plate(61a)	Buy now
12	61A455270000 Collar, drive shaft	Buy now
13	61A455380000 Spacer, 1	Buy now
14	6G5455360100 Sleeve, drive shaft	Buy now
15	663453760094 Guide, seal damper	Buy now

Lower Casing. Drive 1



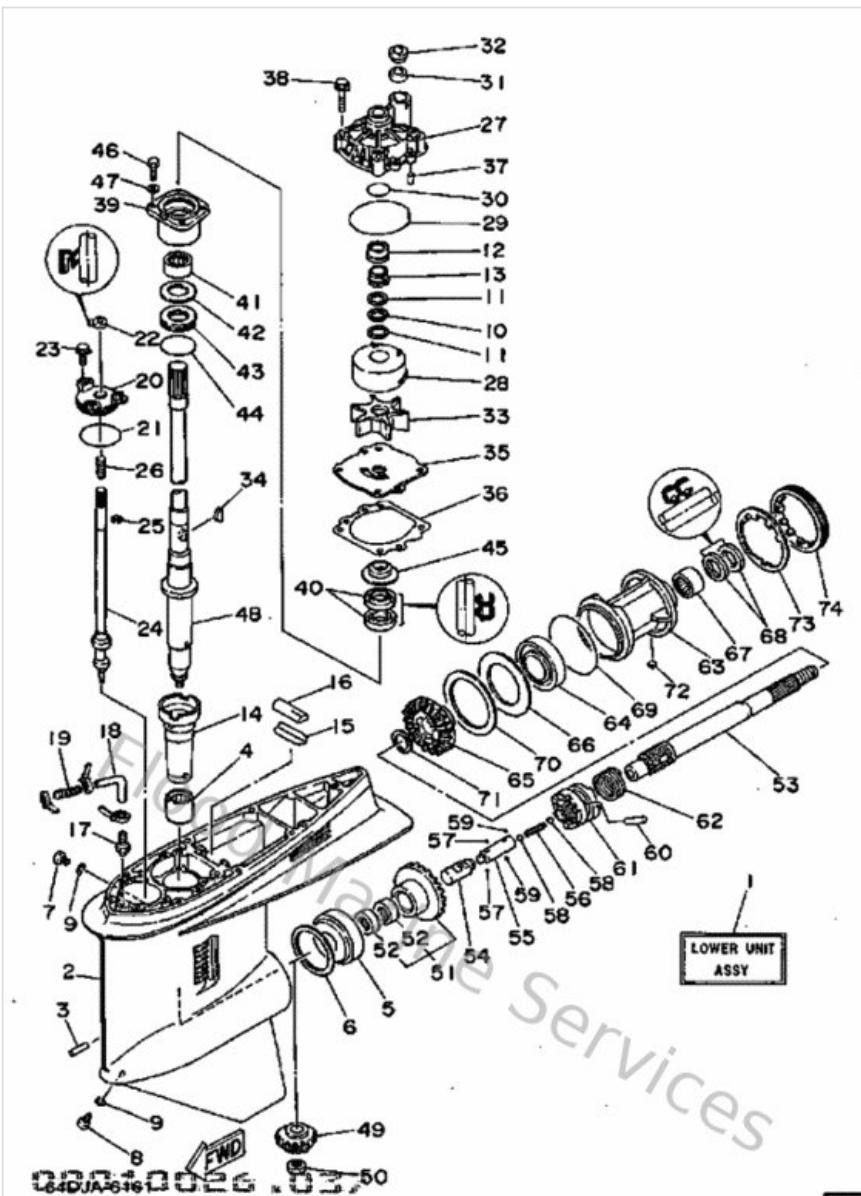
Ref	Part	
16	688453750000 Damper, seal 2	Buy now
17	6E5453780000 Nipple, hose	Buy now
18	9044507MF200 Hose (I250)	Buy now
19	6E5835581000 End, nipple	Buy now
20	6E5453210000 Plate	Buy now
21	932105867700 O-ring(47x)	Buy now
22	931060901400 Oil seal	Buy now
23	9011906M1000 Bolt, with washer	Buy now
24	6G5441500100 Shift cam assembly	Buy now
25	990010860000 Circlip(2r6)	Buy now
26	9050111M1000 Spring, compression (663)	Buy now
27	61A443110100 Housing, water pump	Buy now
28	61A443220100 Insert, cartridge	Buy now
29	9321086M3800 O-ring (6e5)	Buy now
30	9321037M6700 O-ring (6g8)	Buy now

Lower Casing. Drive 1



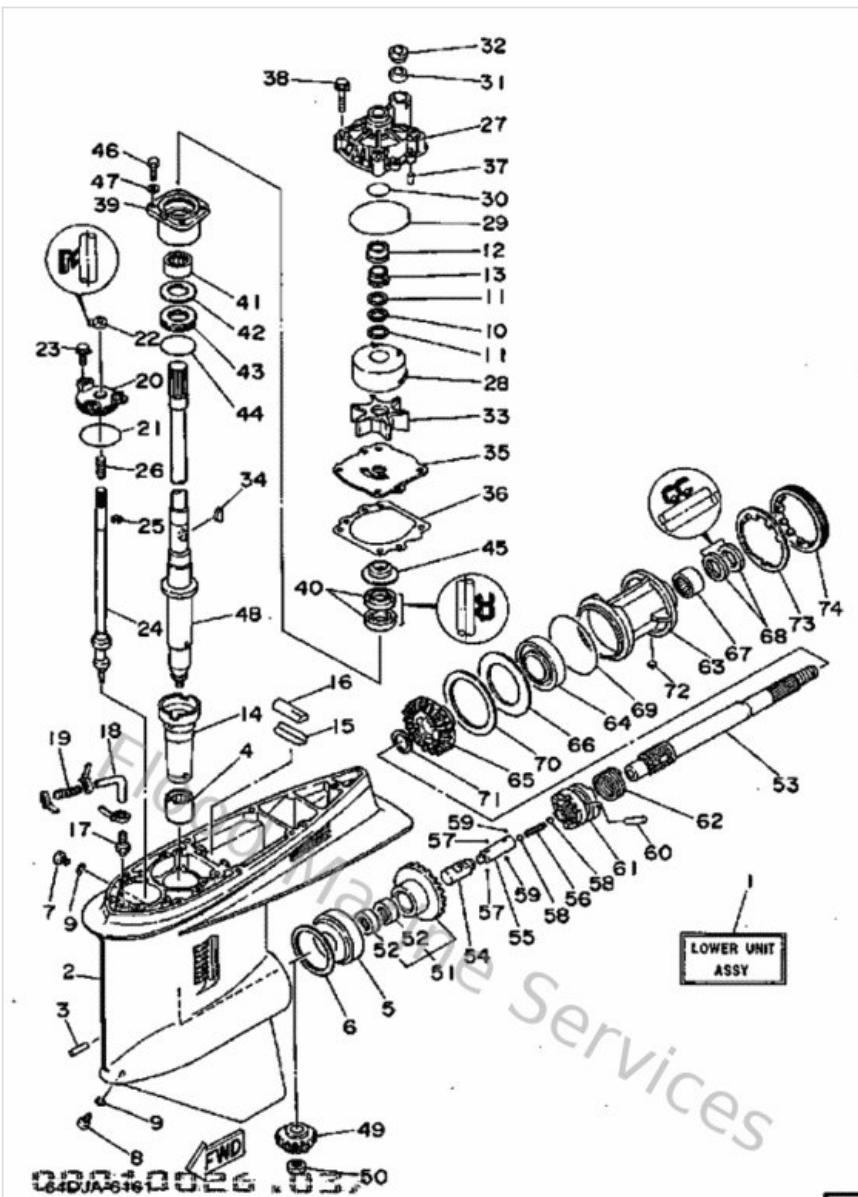
Ref	Part	
31	6E5443650000 Damper, water seal 1	Buy now
32	6E5443120000 Cover, water pump housing	Buy now
33	6E5443520100 Impeller	Buy now
34	9028004M0500 Key, woodruff (6e5)	Buy now
35	6G5443230000 Outer plate, cartridge	Buy now
36	6E544315A000 Gasket,water pump	Buy now
37	936061201900 Pin, dowel (614)	Buy now
38	9011908M1400 Bolt, with washer	Buy now
39	6E5453310094 Housing, bearing	Buy now
40	9310128M1600 Oil seal (6e5)	Buy now
41	93315430V500 Bearing, cylindrical(6k0)	Buy now
42	6E5455876000 Shim (t:0.50mm)	Buy now
43	93341930V200 Bearing, thrust(64d)	Buy now
44	932105453400 O-ring (70e)	Buy now
45	6E5453440000 Cover, oil seal	Buy now

Lower Casing. Drive 1



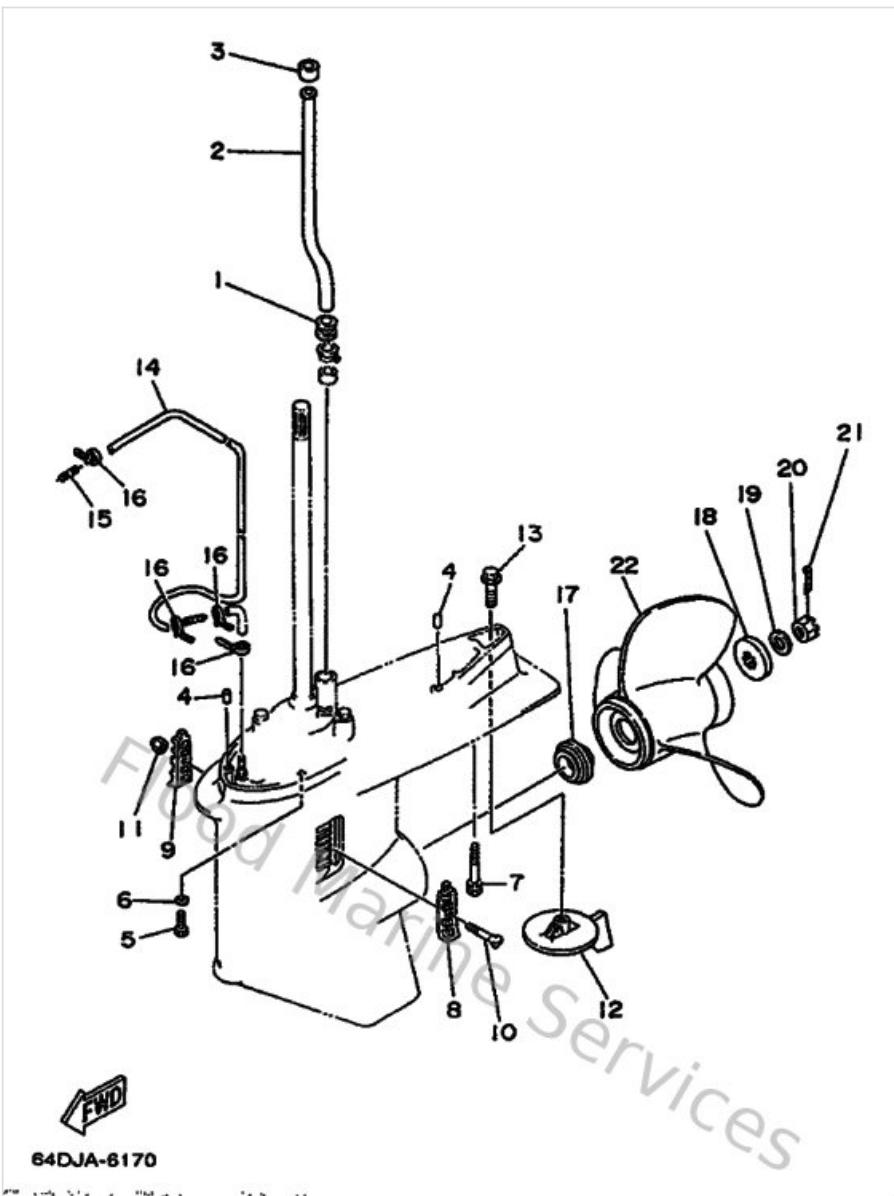
Ref	Part	
46	970950802500 Bolt (62g)	Buy now
47	929950860000 Washer, plain (663)	Buy now
48	6G5455010200 Drive shaft comp.	Buy now
49	61H455510000 Pinion	Buy now
50	9017016M0100 Nut, hexagon (688)	Buy now
51	61H455600000 Gear	Buy now
52	93315425V300 Bearing, needle (6g5)	Buy now
53	6J9456110100 Shaft, propeller	Buy now
54	6E5456410300 Shifter	Buy now
55	6E5456340100 Slide, shift	Buy now
56	9050116M3700 Spring (6g5)	Buy now
57	935073203100 Ball (12r)	Buy now
58	935113202700 Ball (498)	Buy now
59	935031600300 Ball	Buy now
60	9025008M0700 Pin, straight (6g5)	Buy now

Lower Casing. Drive 1



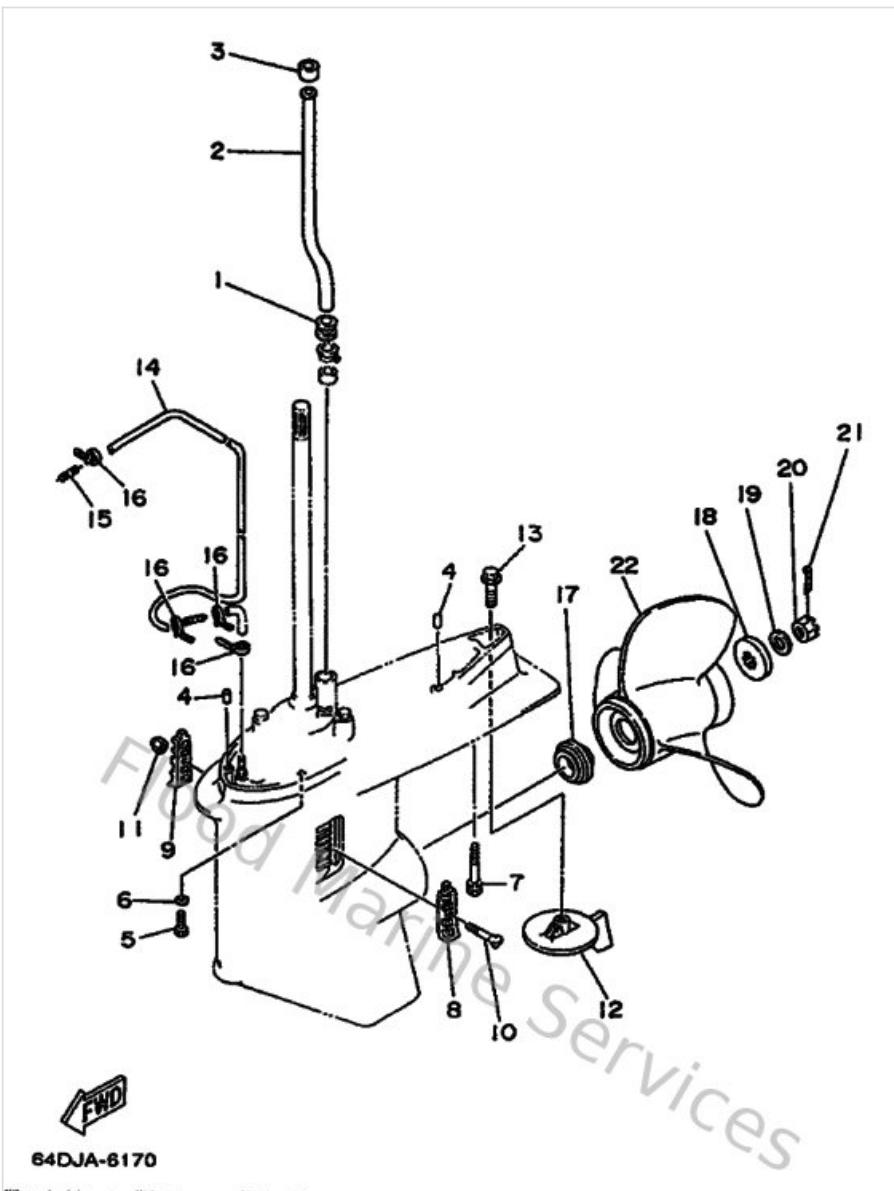
Ref	Part	
61	6G5456311000 Clutch, dog	Buy now
62	6E5456330100 Ring, cross pin	Buy now
63	6J9453320094 Housing, bearing	Buy now
64	93306209U000 Bearing (6g5)	Buy now
65	61H455710100 Gear	Buy now
66	6G5455760000 Washer Thrust 2	Buy now
67	93315430U800 Bearing	Buy now
68	9310130M1700 Oil seal (6e5)	Buy now
69	9321097M5500 O-ring (6g5)	Buy now
70	6G5455776000 Shim (t:0.50mm)	Buy now
71	9020130M9200 Washer (6g5)	Buy now
72	9028204M0000 Key, straight(6g5)	Buy now
73	6G5453830100 Washer, claw	Buy now
74	6G5453840000 Nut	Buy now

Lower Casing. Drive 2



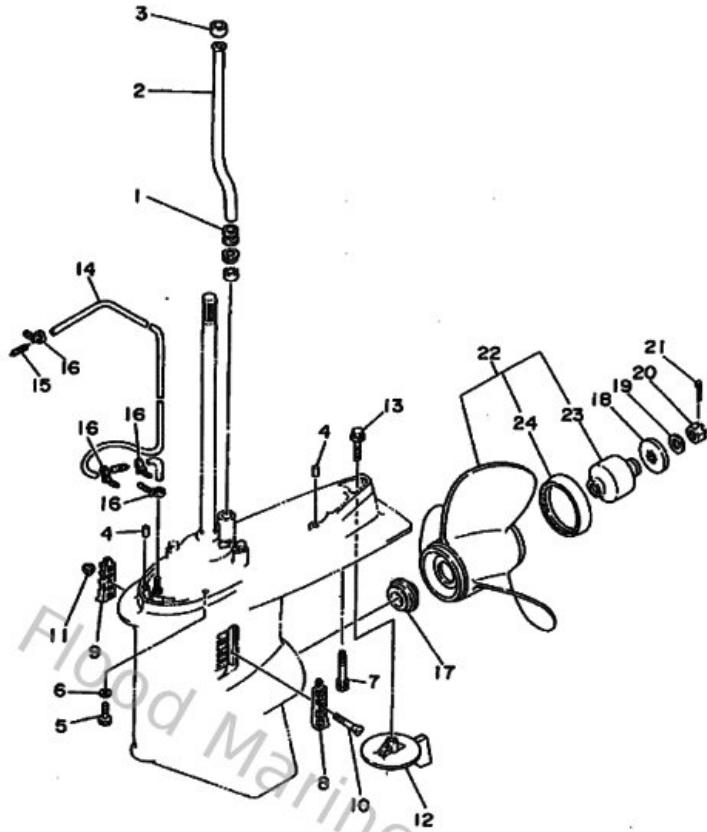
Ref	Part	
1	6E5443660000 Damper, water seal 2	Buy now
2	6E5443610000 Tube, water	Buy now
3	6E5443650000 Damper, water seal 1	Buy now
4	9360812M0500 Pin, dowel b (6e5)	Buy now
5	970751004500 Bolt(64d)	Buy now
6	929901010000 Ybs67-10 washer, spring	Buy now
7	9011910M8900 Bolt, with washer	Buy now
8	6J9452140000 Cover, water inlet	Buy now
9	6J9452150000 Cover, water inlet	Buy now
10	9014205M0400 Screw, countersunk	Buy now
11	901850590400 Nut nylon (sus)(ex4)	Buy now
12	6J9453710100 Tab-trim	Buy now
13	9010510M6700 Bolt, hexagon (663)	Buy now
14	9044507M3300 Hose (L1080)	Buy now
15	6E5835580000 End, nipple	Buy now

Lower Casing. Drive 2



Ref	Part	
16	9046511M1000 Clamp	Buy now
17	6E5459870100 Spacer 1	Buy now
18	688459970100 Spacer 2	Buy now
19	929901820000 Washer (6e5)	Buy now
20	9017118M0400 Nut, castle (6e5)	Buy now
21	914904003000 Pin, cotter (663)	Buy now
22	6G5459700200 Propeller (3x15-1/4 x15 -m)	Buy now

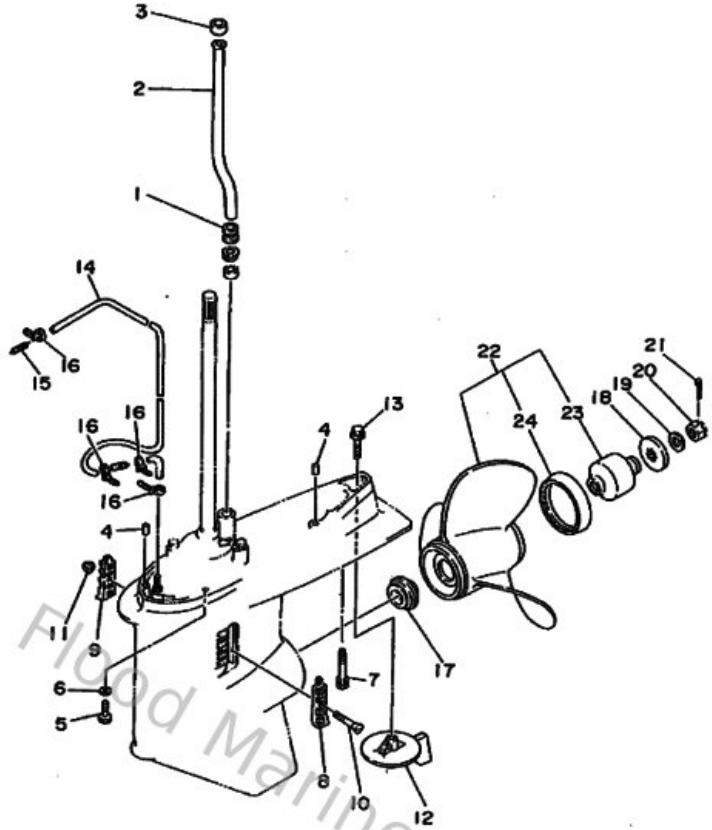
Lower Casing. Drive 2 (Usa)



64DYMUS-6210

Ref	Part	
1	6E5443660000 Damper, water seal 2	Buy now
2	6E5443610000 Tube, water	Buy now
3	6E5443650000 Damper, water seal 1	Buy now
4	9360812M0500 Pin, dowel b (6e5)	Buy now
5	970751004500 Bolt(64d)	Buy now
6	929901010000 Ybs67-10 washer, spring	Buy now
7	9011910M8900 Bolt, with washer	Buy now
8	6J9452140000 Cover, water inlet	Buy now
9	6J9452150000 Cover, water inlet	Buy now
10	9015205M0800 Screw, countersunk	Buy now
11	901850590400 Nut nylon (sus)(ex4)	Buy now
12	6J9453710100 Tab-trim	Buy now
13	9010510M6700 Bolt, hexagon (663)	Buy now
14	9044507M3300 Hose (L1080)	Buy now
15	6E5835580000 End, nipple	Buy now

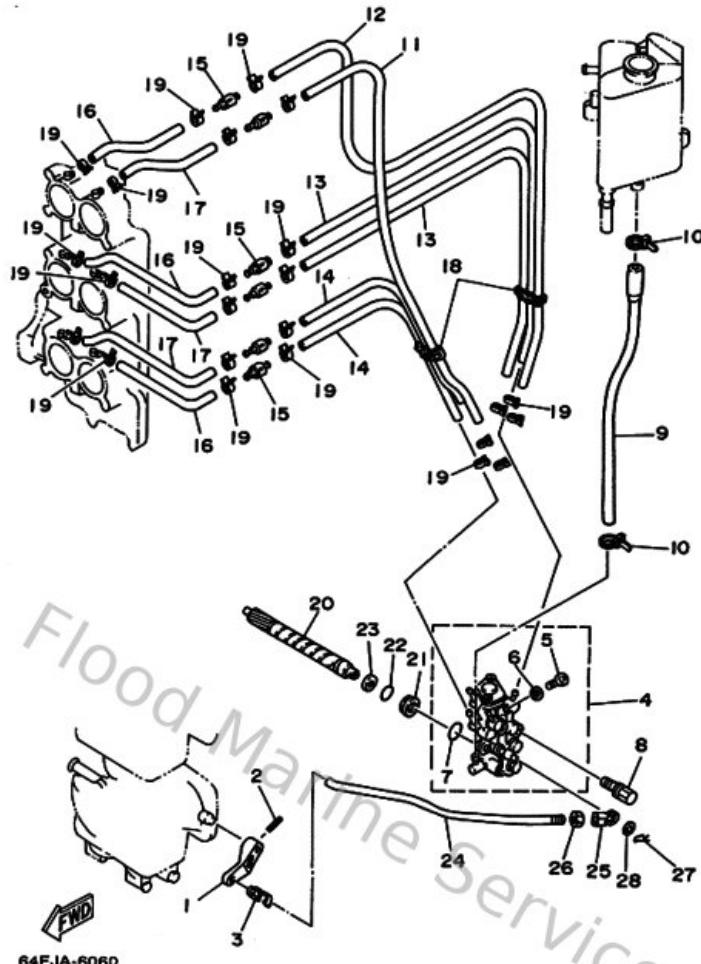
Lower Casing. Drive 2 (Usa)



64DYMUS-6210

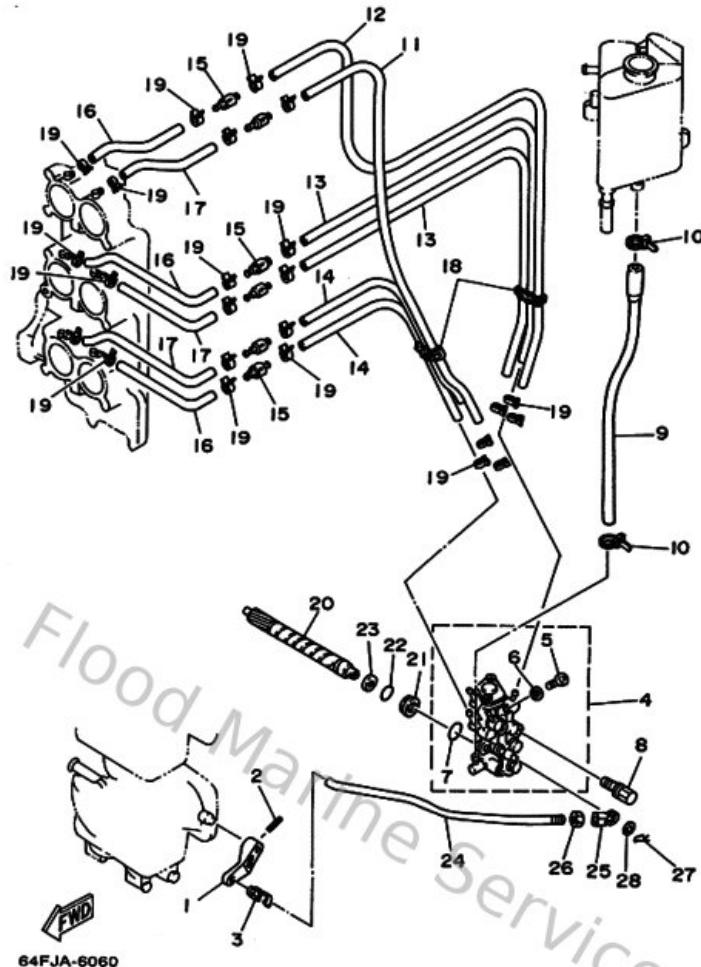
Ref	Part	
16	904651009800 Clamp	Buy now
17	6E5459870100 Spacer 1	Buy now
18	688459970100 Spacer 2	Buy now
19	929901820000 Washer (6e5)	Buy now
20	9017118M0400 Nut, castle (6e5)	Buy now
21	914904003000 Pin, cotter (663)	Buy now
22	6G5459320098 Propeller (3x15-3/4"x13"-m)	Buy now
23	6G5459810000 Damper Rubber, Propeller	Buy now
24	6G5459860094 Reflector Ring	Buy now

Oil Pump



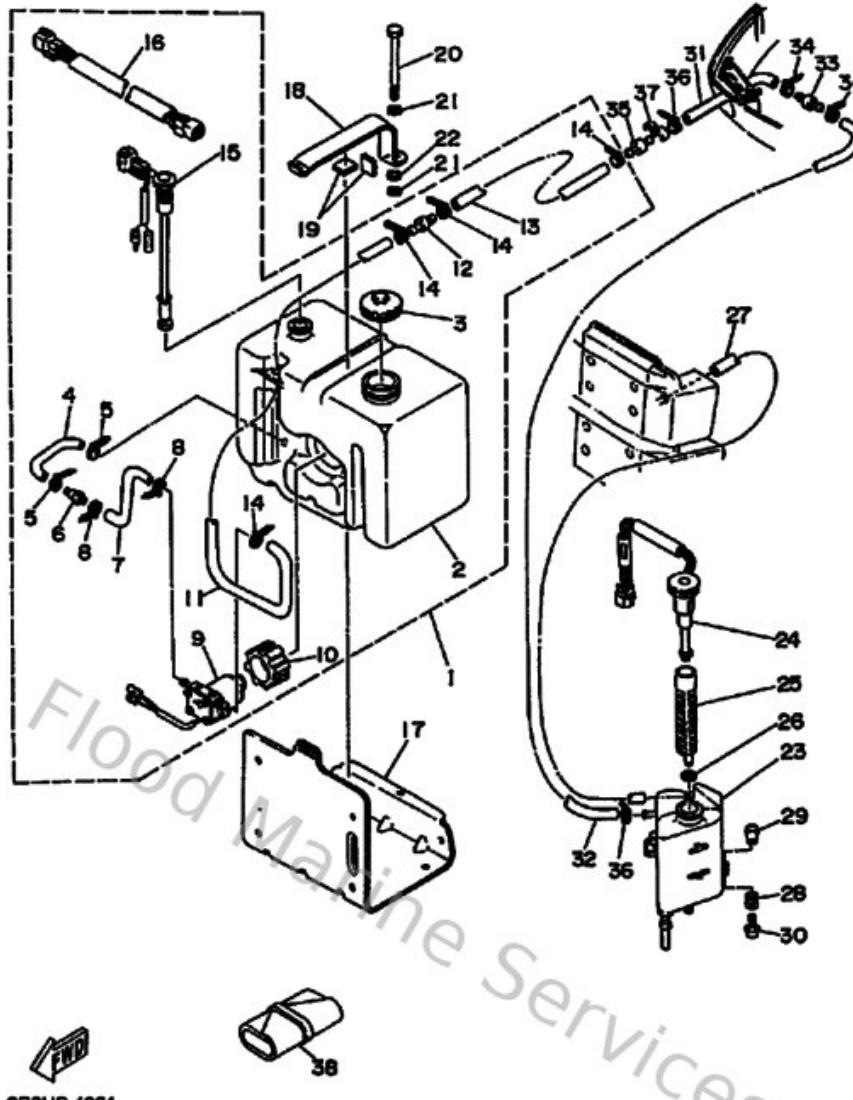
Ref	Part	
1	6E5142760100 Lever	Buy now
2	916903001600 Pin, spring	Buy now
3	6R5412370000 Joint, link	Buy now
4	6R5132001000 Oil injection pump assembly	Buy now
5	716244440000 Screw	Buy now
6	1YU131870000 Gasket, breather bolt	Buy now
7	9321019MA700 O-ring(6r0)	Buy now
8	9010906M4000 Bolt(6h0)	Buy now
9	6R3134160000 Pipe, oil 1	Buy now
10	9046511M1000 Clamp	Buy now
11	9044507M7700 Hose (I390)	Buy now
12	9044507M8500 Hose (I390)	Buy now
13	9044507M9000 Hose (I390)	Buy now
14	9044507M0200 Hose (I200)	Buy now
15	6R3131831000 Valve, check	Buy now

Oil Pump



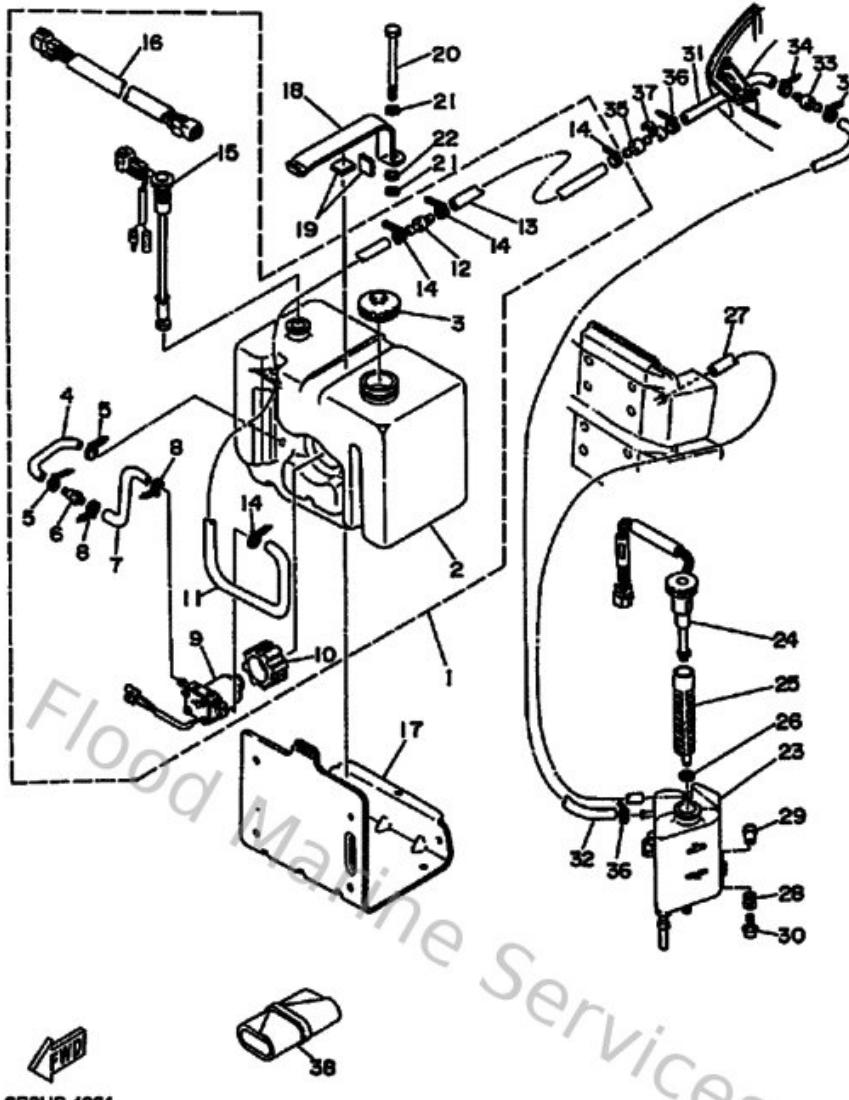
Ref	Part	
16	9044507M8700 Hose(62t)	Buy now
17	9044507M0700 Hose(62t)	Buy now
18	9046407M0500 Clamp (6g5)	Buy now
19	9046807M0200 Clip (6e5)	Buy now
20	6R3115370000 Gear, driven	Buy now
21	6R3131170000 Collar, distance	Buy now
22	932101359500 93210-13m04	Buy now
23	9020208M4400 Washer, plate(6r3)	Buy now
24	6R5412410000 Rod, link	Buy now
25	6H1412370000 Joint, link	Buy now
26	953800560000 Nut, hexagon (663)	Buy now
27	9046805M0300 Clip(6j8)	Buy now
28	902020508800 Washer, plate (666)	Buy now

Oil Tank



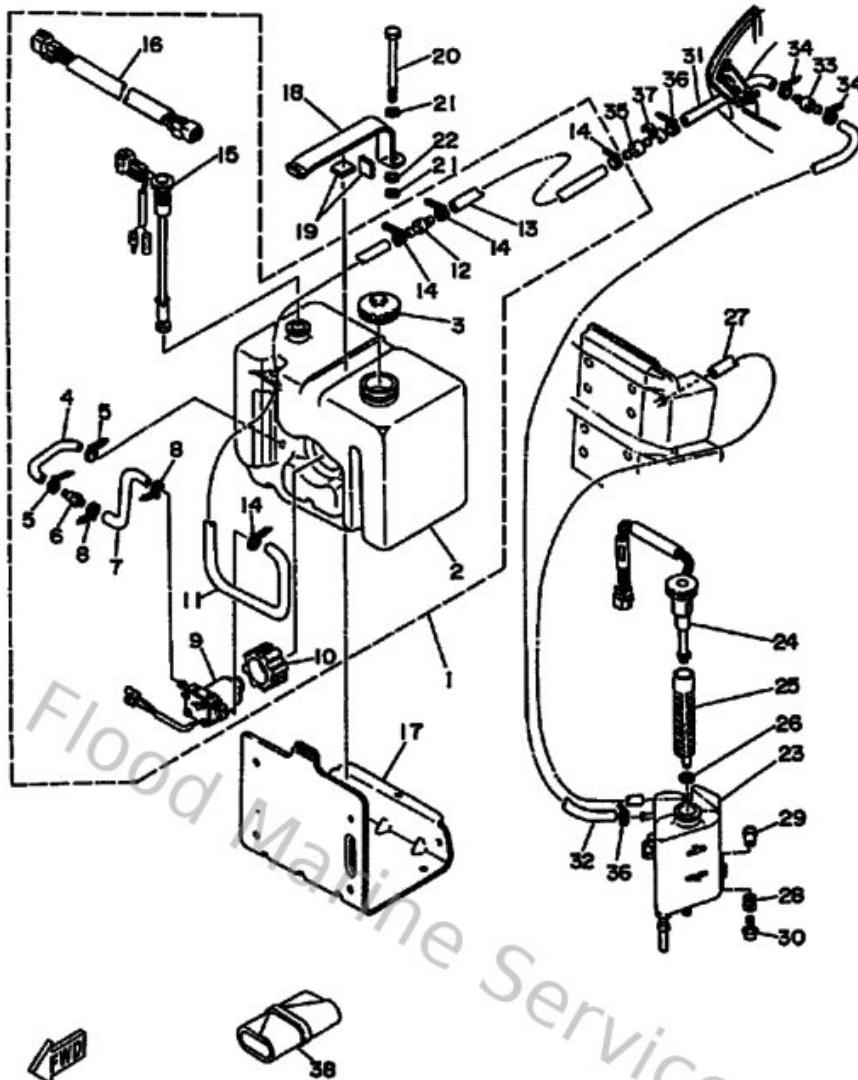
Ref	Part	
1	6E5217080800 Sub oil tank assembly	Buy now
2	6E5217330200 Sub tank, oil (10.5l)	Buy now
3	6E5217700300 Oil tank cap assembly	Buy now
4	6E5243220000 Pipe 11	Buy now
5	904651009800 Clamp	Buy now
6	646242510200 Strainer 1	Buy now
7	6E5243190100 Pipe, oil	Buy now
8	9046511M1000 Clamp	Buy now
9	6E5819000100 Oil feed pump assembly	Buy now
10	6E5819220000 Grommet	Buy now
11	6E5243210100 Pipe 10	Buy now
12	6E5243790000 Pipe, joint 4	Buy now
13	9044511M8100 Hose (I3000)	Buy now
15	6E5857200400 Oil level gauge assembly	Buy now
16	6R3857213000 Wire, lead	Buy now

Oil Tank



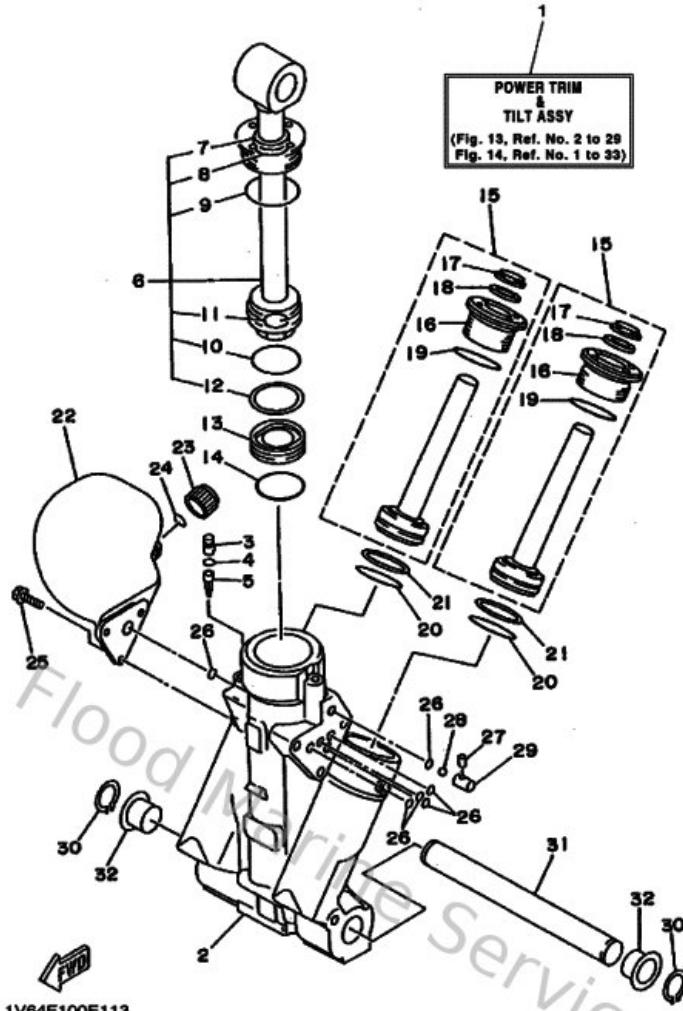
Ref	Part	
17	6E5217340133 Holder, oil sub tank	Buy now
18	6E5217980133 Bracket, damper	Buy now
19	6E5217460000 Damper	Buy now
20	970800610000 Bolt, hexagon	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	953800660000 Nut(661)	Buy now
23	6E5217500500 Oil tank assembly	Buy now
24	6R3857300200 Oil level gauge assembly	Buy now
25	6E5134110000 Strainer, oil	Buy now
26	6E5134140000 Gasket, strainer cover	Buy now
27	9044505M0200 Hose (I700)	Buy now
28	6A0823170000 Damper, ignition coil	Buy now
29	624425420000 Collar	Buy now
30	9011906M9500 Bolt, with washer	Buy now
32	9044512M0200 Hose (L1410)	Buy now

Oil Tank



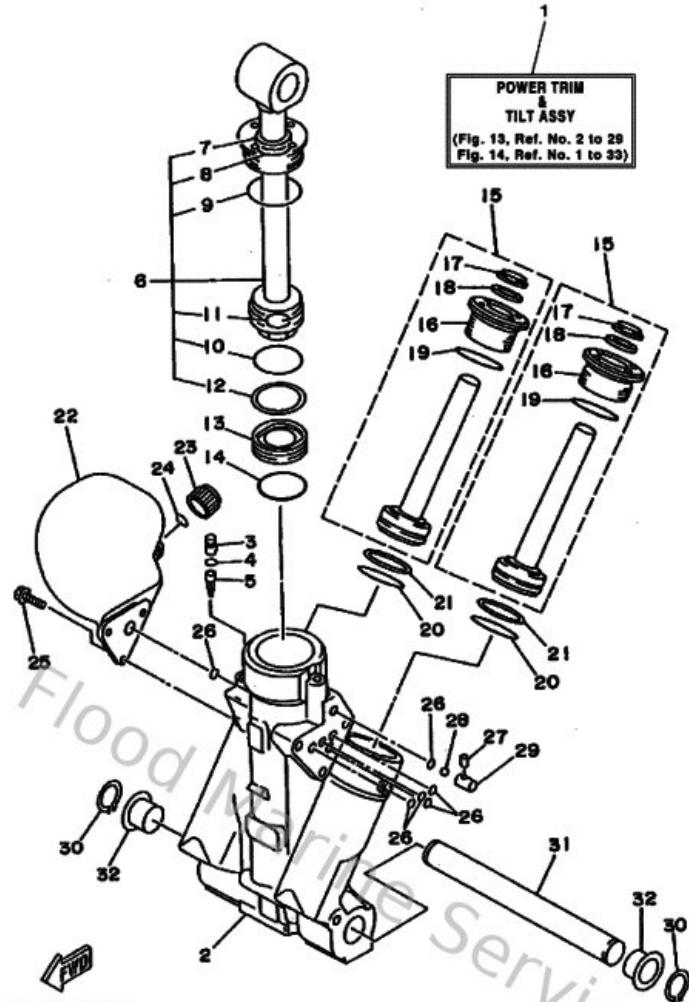
Ref	Part	
37	9046413M3400 Clamp(6r3)	Buy now
38	656W28100200 Tool kit	Buy now

Power Trim & Tilt Assy 1



Ref	Part	
1	64E43800004D Power trim & tilt assembly	Buy now
2	64E438250000 Housing Trim & Tilt	Buy now
3	6AW4388J0000 Plug 2	Buy now
4	9321010M7400 O-ring	Buy now
5	64E438170000 Filter 2	Buy now
6	64E438100000 Tilt piston sub assembly	Buy now
7	64E438980000 Seal, dust 2	Buy now
8	64E438670000 O-ring 7	Buy now
9	64E438660000 O-ring 6	Buy now
10	6E5438620000 O-ring 2	Buy now
11	64E438830000 O-ring 10	Buy now
12	6E5438720000 Ring, back-up 2	Buy now
13	6E5438140200 Piston, free	Buy now
15	64E438200000 Trim piston sub assembly	Buy now
16	64E438210800 Screw, trim cylinder end	Buy now

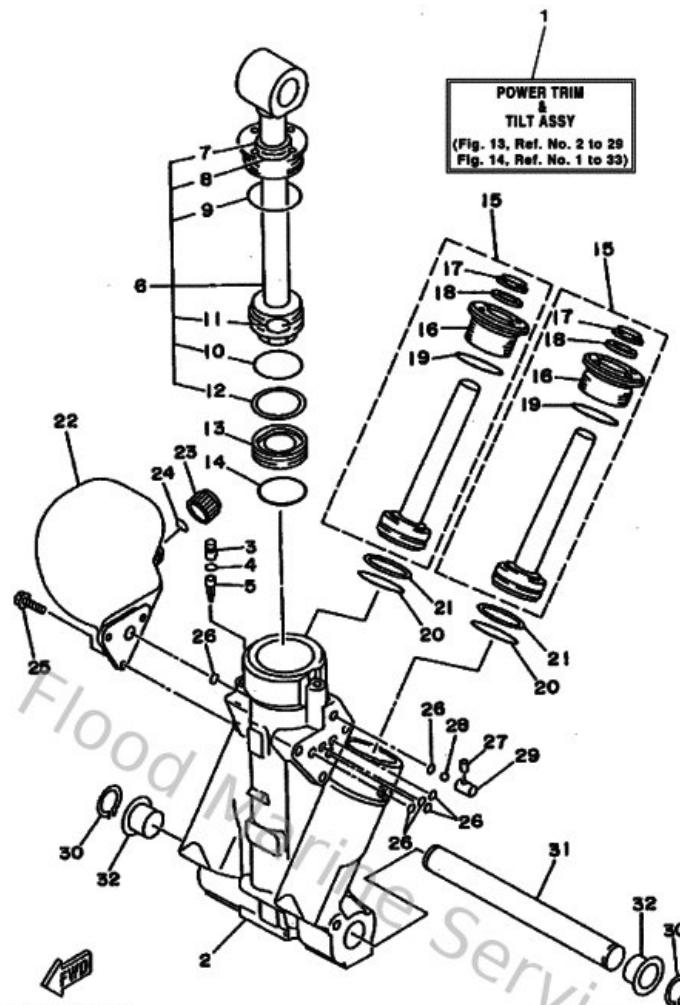
Power Trim & Tilt Assy 1



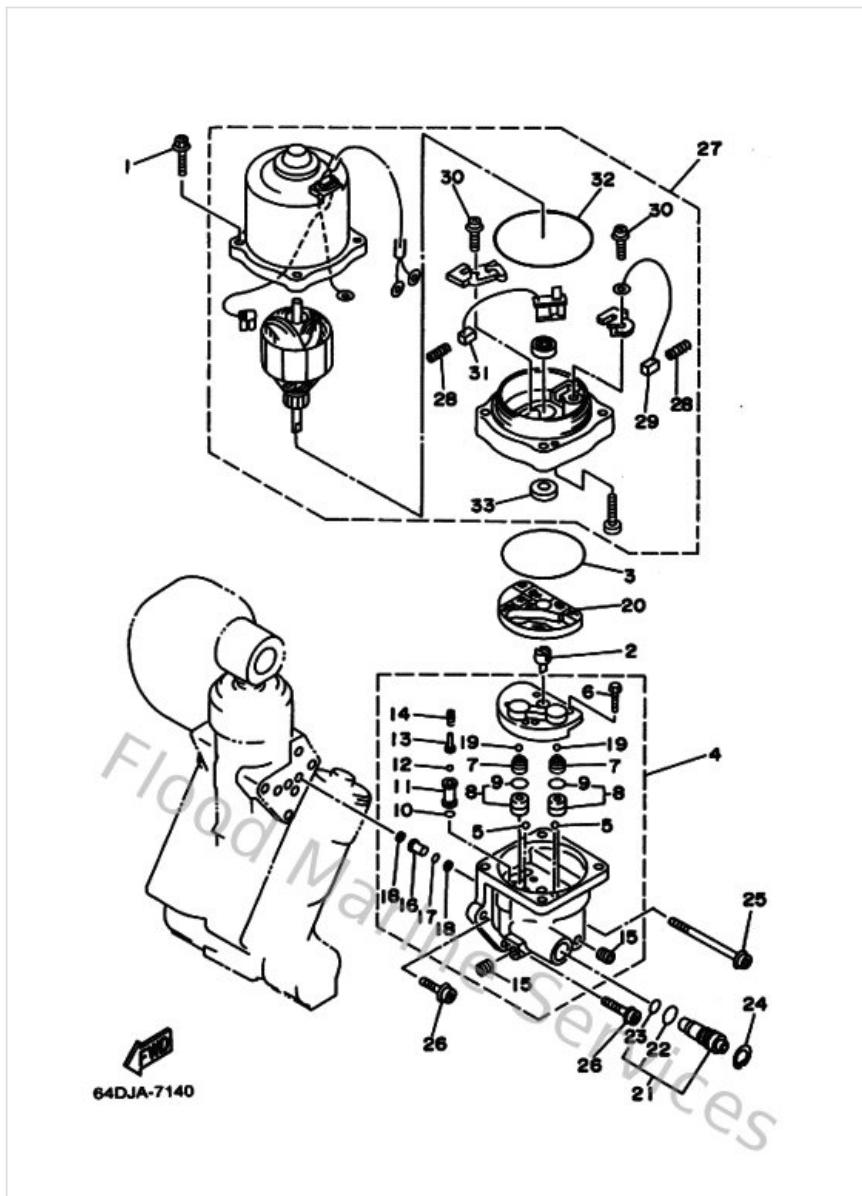
Ref	Part	
17	64E438220000 Seal, trim dust	Buy now
18	64E4384J0000 Seal, trim down	Buy now
19	6G5438640000 O-ring 4	Buy now
20	6E5438640000 O-ring 4	Buy now
21	6E5438740100 Ring, back-up 4	Buy now
22	64E438280100 Body, reservoir	Buy now
23	64E438290000 Plug, reservoir	Buy now
24	64E438970000 O-ring	Buy now
25	64E4388E0100 Bolt ,screw (l:14mm)	Buy now
26	64E438690000 O-ring 9	Buy now
27	64E4381G0000 Pin 1	Buy now
28	6E5438580000 Ball 1	Buy now
29	64E4382G0000 Valve seat	Buy now
30	9341022M1100 Circlip(61u)	Buy now
31	64E438180000 Lower shock mount pin set	Buy now

Power Trim & Tilt Assy 1

Ref	Part	
32	9038622M9800 Bush(61u)	Buy now

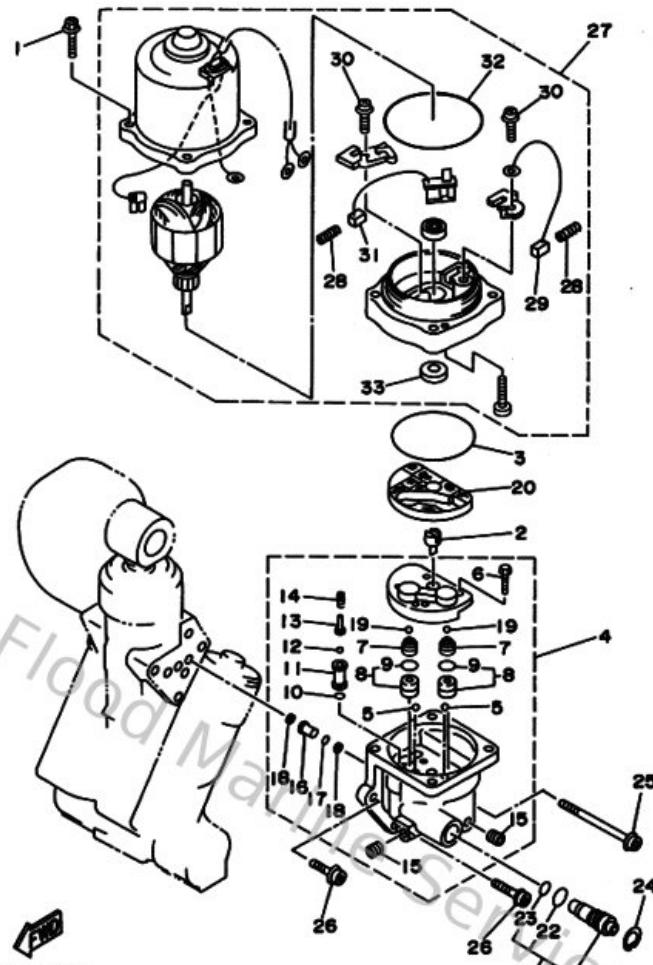


Power Trim & Tilt Assy 2



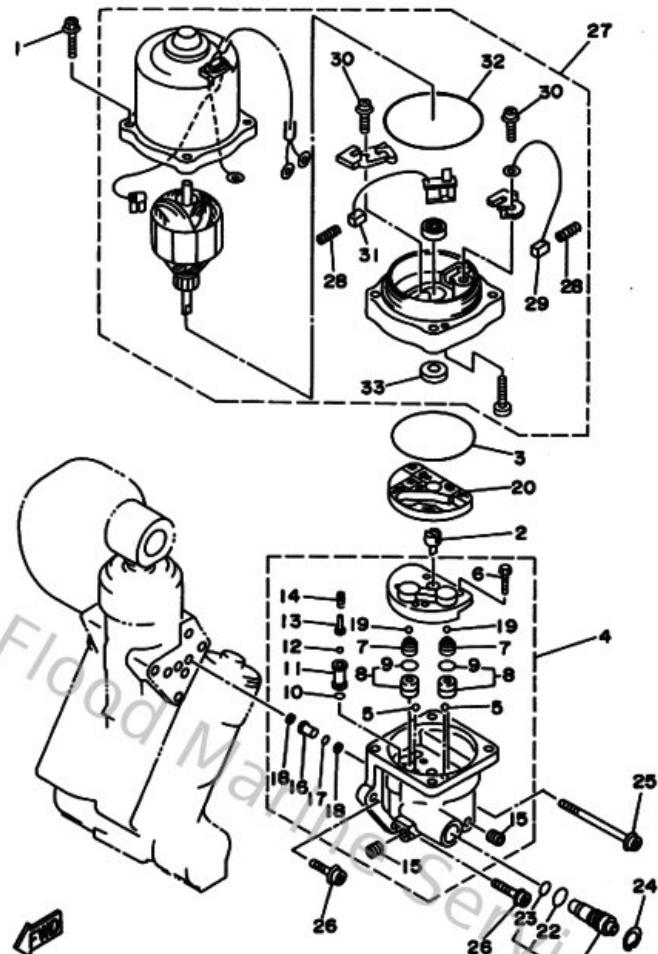
Ref	Part	
1	64E4388E1000 Bolt ,screw (l:34.7mm)	Buy now
2	64E438310000 Connector, shaft	Buy now
3	64E438680000 O-ring 8	Buy now
4	6CB438300000 Gear pump assembly	Buy now
5	72X438580000 Ball	Buy now
6	64E438431000 Screw valve lock	Buy now
7	64E438410000 Piston, shuttle	Buy now
8	64E438020000 Valve sub assembly	Buy now
9	6E5438960000 O-ring	Buy now
10	6G5438630000 O-ring 3	Buy now
11	64E438510000 Seat, Relief Valve	Buy now
12	64E438580000 Ball	Buy now
13	64E438590000 Pin, Valve Support	Buy now
14	64E438550000 Spring, up relief	Buy now
15	6E5438260100 Plug, taper screw	Buy now

Power Trim & Tilt Assy 2



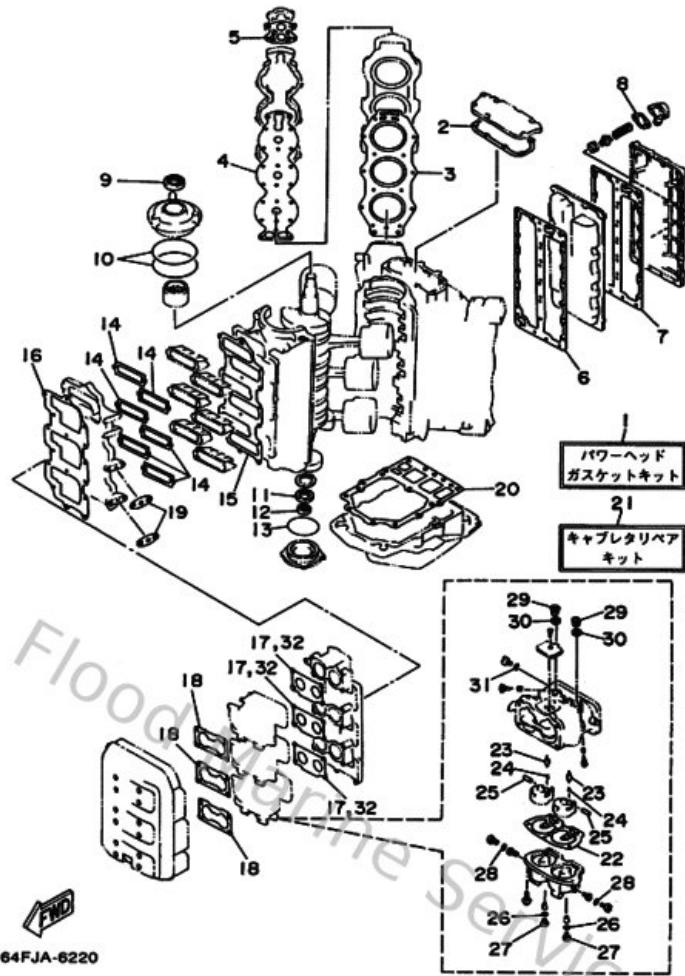
Ref	Part	
16	64E438500000 Valve sub assembly	Buy now
17	64E438650000 O-ring 10	Buy now
18	64E438160000 Filter 1	Buy now
20	64E438171100 Filter 2	Buy now
21	64E438600000 Manual valve sub-assembly	Buy now
22	72X85075L000 O-ring (nsd161)	Buy now
23	64E438270000 Ring set	Buy now
24	64E438750000 Ring, snap	Buy now
25	64E438791000 Screw, with washer	Buy now
26	64E438790100 Screw, with washer	Buy now
27	64E438800000 Motor assembly	Buy now
28	6H14386K1000 Spring, brush	Buy now
29	64E438910000 Brush 1	Buy now
30	985070401000 Screw, pan head(6g8)	Buy now
31	64E438920000 Breaker comp. (brush 2)	Buy now

Power Trim & Tilt Assy 2



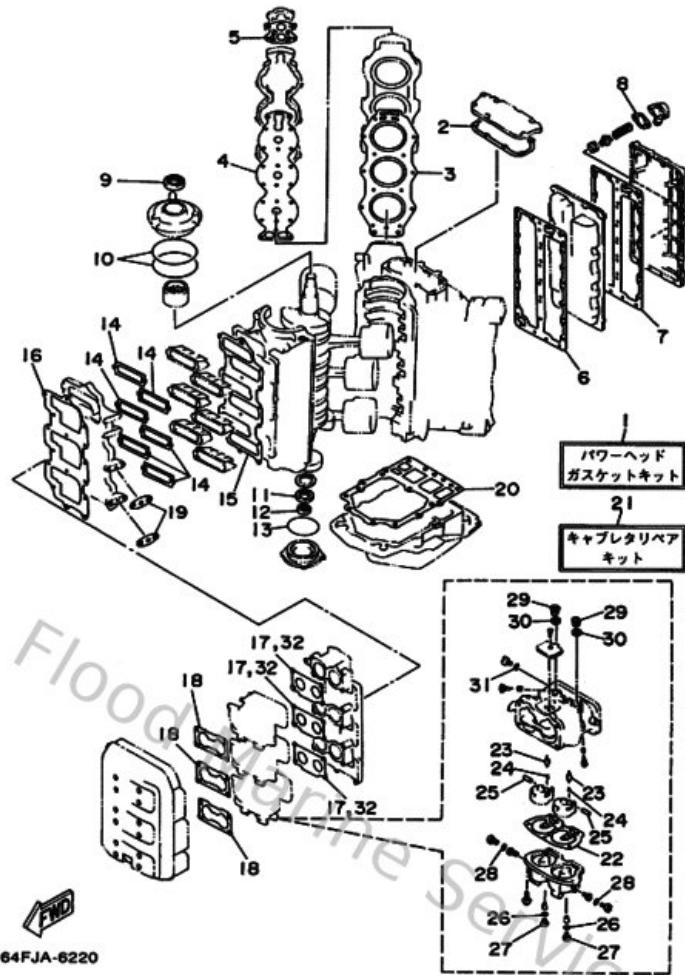
Ref	Part	
32	6G5438650000 O-ring	Buy now
33	9310208M4300 Oil seal(6b0)	Buy now

Repair Kit 1



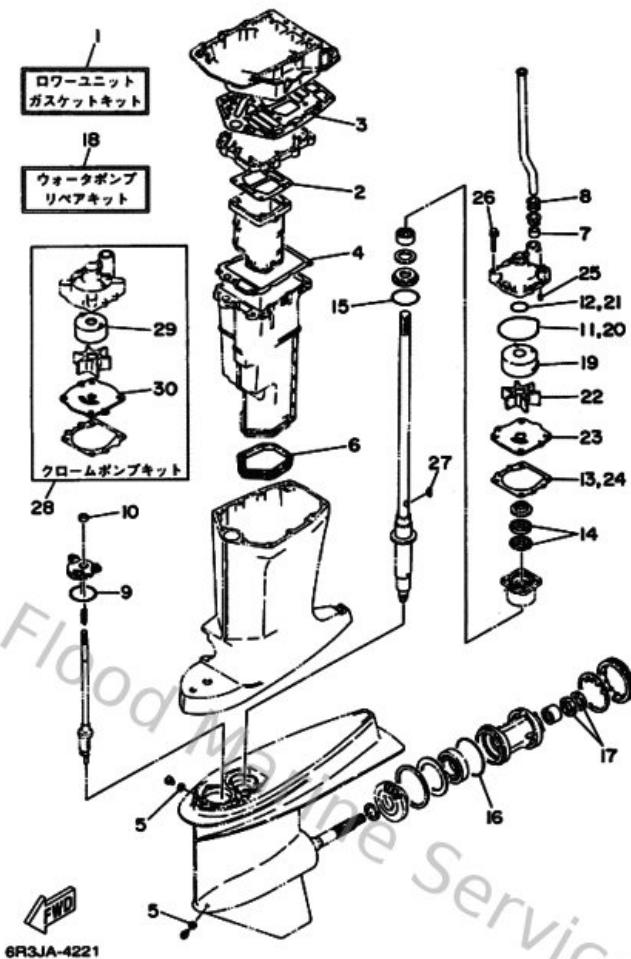
Ref	Part	
1	64FW00010000 Power head gasket kit	Buy now
2	6E511381A200 Gasket 1	Buy now
3	6G511181A100 Gasket, cylinder head 1	Buy now
4	6G511193A000 Gasket, head cover 1	Buy now
5	68812414A100 Gasket, cover	Buy now
6	6G541112A100 Gasket, exhaust inner cover	Buy now
8	6G511382A100 Gasket 2	Buy now
9	9310240M3800 Oil seal(61a)	Buy now
10	932110438400 O-ring (705)	Buy now
11	9310235M1300 Oil seal (6e5)	Buy now
12	9310122M1500 Oil seal (6e5)	Buy now
13	9321074M3500 O-ring (6e5)	Buy now
14	6K713621A100 Gasket, valve seat	Buy now
15	6K713646A200 Gasket, manifold 2	Buy now
16	64E13645A000 Gasket, manifold 1	Buy now

Repair Kit 1



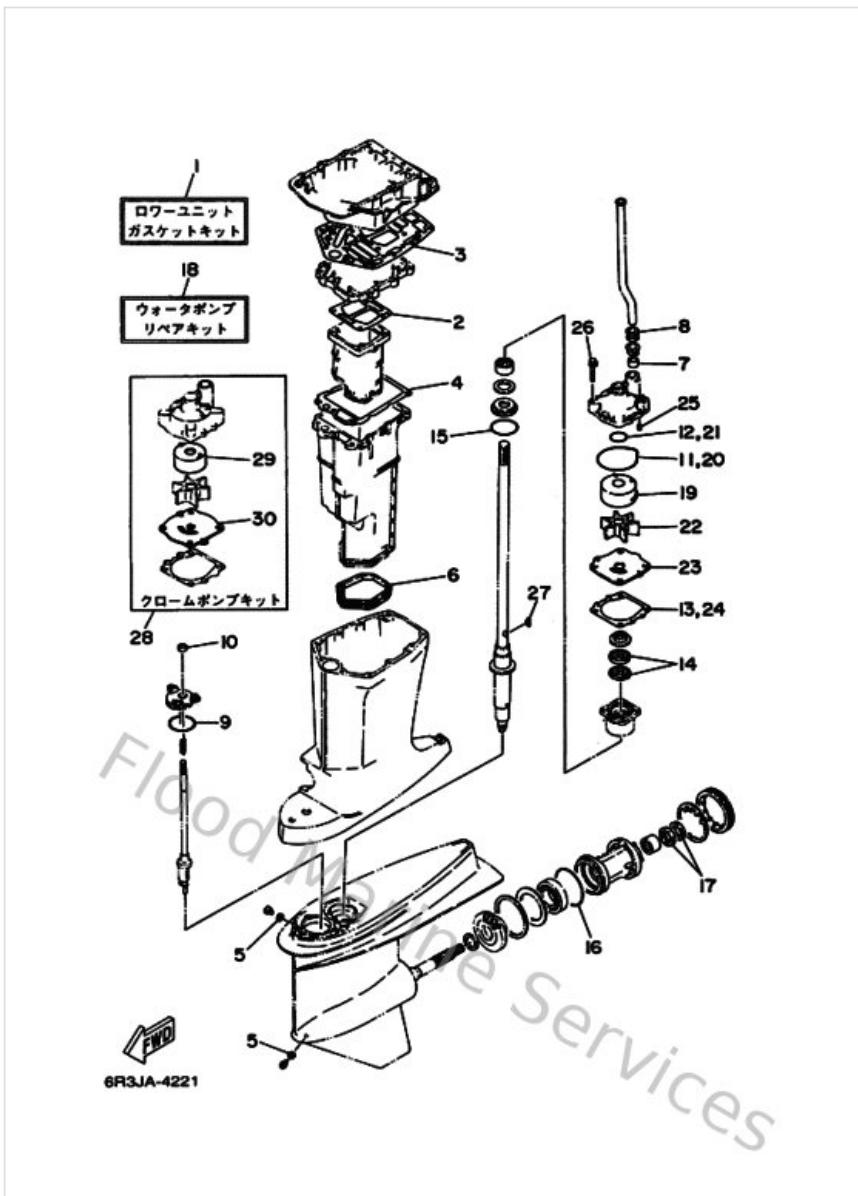
Ref	Part	
17	6E514198A200 Gasket	Buy now
18	6K7144830000 Gasket	Buy now
19	65024431A000 Gasket,fuel pump	Buy now
20	6G545113A100 Gasket, upper casing	Buy now
21	64DW00930000 Carburetor repair kit	Buy now
22	64D143840000 Gasket, float chamber	Buy now
23	6E5145460000 Valve, needle	Buy now
24	6E5141590000 Clip	Buy now
25	6E5143860200 Pin, float	Buy now
26	61U149590000 Gasket	Buy now
27	64D143940000 Valve, drain	Buy now
28	6E5143980100 Gasket	Buy now
29	6E5143280100 Plug	Buy now
30	6E5149790000 Gasket	Buy now
31	68149950000 Gasket, drin screw	Buy now

Repair Kit 2



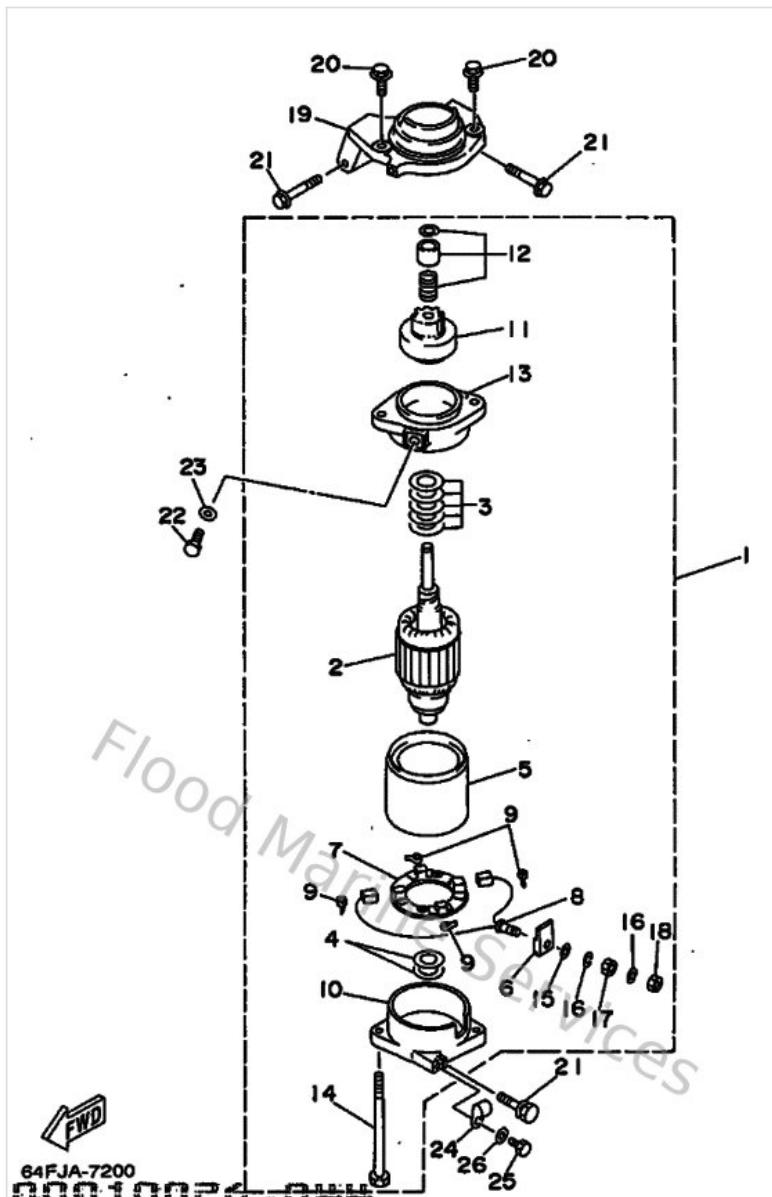
Ref	Part	
1	6G5W0001C100 Lower unit gasket kit	Buy now
2	6G541134A000 Gasket, exhaust manifold	Buy now
3	6G545114A000 Gasket, upper casing	Buy now
4	6E541135A000 Gasket, exhaust manifold	Buy now
5	904300802000 Gasket	Buy now
6	6E5451230000 Gasket, muffler	Buy now
7	6E5443650000 Damper, water seal 1	Buy now
8	6E5443660000 Damper, water seal 2	Buy now
9	932105867700 O-ring(47x)	Buy now
10	931060901400 Oil seal	Buy now
11	9321086M3800 O-ring (6e5)	Buy now
12	9321037M6700 O-ring (6g8)	Buy now
13	6E544315A000 Gasket,water pump	Buy now
14	9310128M1600 Oil seal (6e5)	Buy now
15	932105453400 O-ring (70e)	Buy now

Repair Kit 2



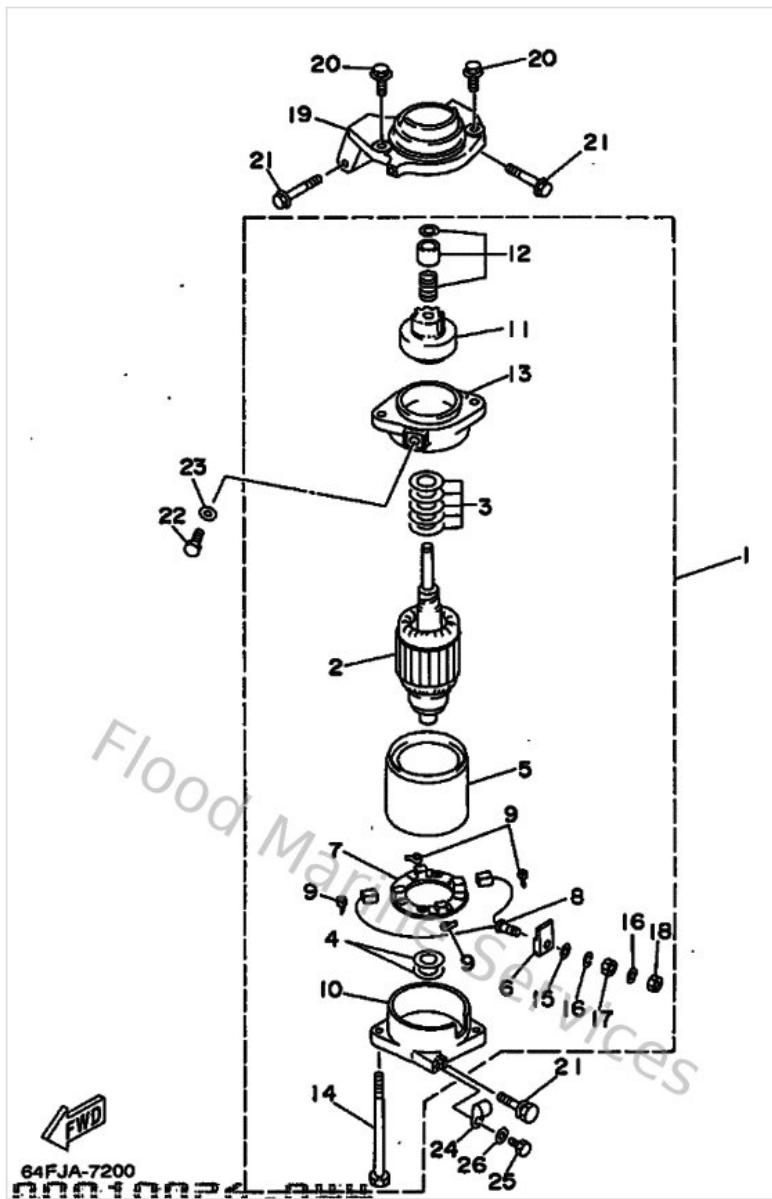
Ref	Part	
16	9321097M5500 O-ring (6g5)	Buy now
17	9310130M1700 Oil seal (6e5)	Buy now
18	61AW0078A300 Water pump repair kit	Buy now
19	61A443220100 Insert, cartridge	Buy now
22	6E5443520000 Impeller	Buy now
23	6G5443230000 Outer plate, cartridge	Buy now
25	936061201900 Pin, dowel (614)	Buy now
26	9011908M1400 Bolt, with washer	Buy now
27	9028004M0500 Key, woodruff (6e5)	Buy now
28	61AW00781A00 Chrome pump kit	Buy now
29	6R3443224100 Insert, cartridge	Buy now
30	6G5443234000 Outer plate, cartridge	Buy now

Starting Motor



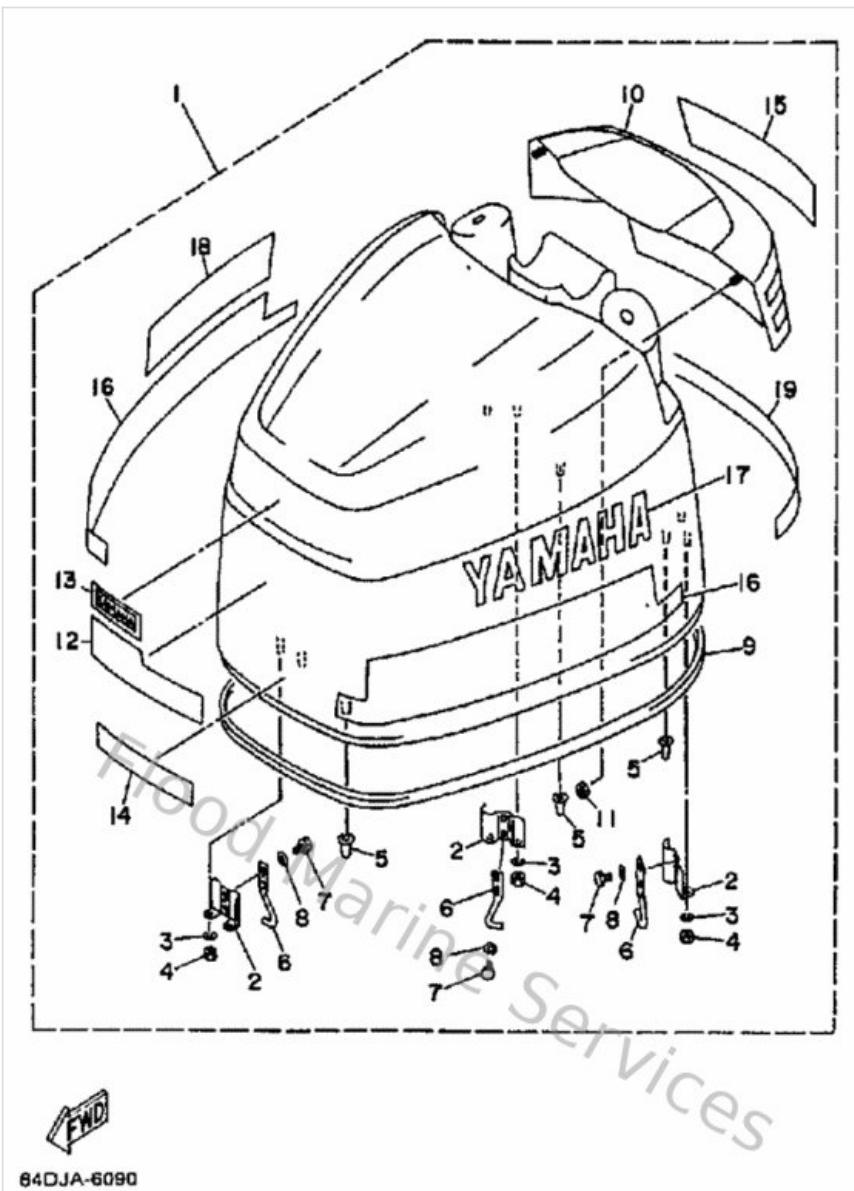
Ref	Part	
1	6N781800000 Starting motor assembly	Buy now
2	6N781850000 Armature Assembly	Buy now
3	61A81809000 Washer kit	Buy now
4	61A81824000 Washer 2	Buy now
5	6N781810000 Stator assembly	Buy now
6	6K78182G100 Bush, terminal	Buy now
7	6N781840000 Brush holder assembly	Buy now
8	6N781801000 Brush set	Buy now
9	6N781813000 Spring, brush	Buy now
10	6N781820000 Rear bracket assembly	Buy now
11	61H81807000 Gear Assembly, Starting Motor	Buy now
12	61H81857000 Retainer	Buy now
13	6N781830000 Front bracket assembly	Buy now
14	6K7818261100 Bolt	Buy now
15	6E58182E1000 Washer, spring	Buy now

Starting Motor



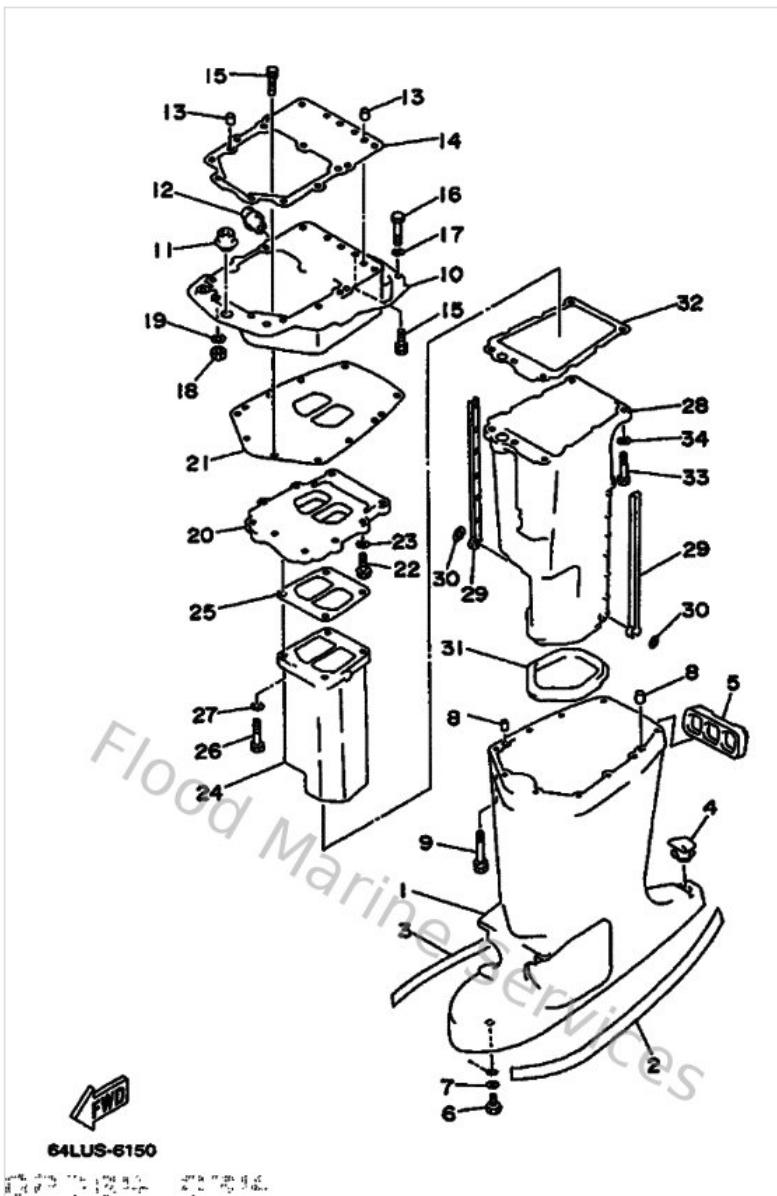
Ref	Part	
16	6E58182F1000 Washer,plain	Buy now
17	6E58182A1000 Nut	Buy now
18	6E58182K1000 Nut	Buy now
19	6K7818220094 Bracket, starting motor	Buy now
20	9011908M7600 Bolt, with washer(6e5)	Buy now
21	9011908M7700 Bolt, with washer(6e5)	Buy now
22	970950801600 Bolt, hexagon deep recess	Buy now
23	929950860000 Washer, plain (663)	Buy now
24	904650802800 Clamp (1e6)	Buy now
25	970950601200 Bolt(gh1)	Buy now
26	929900660000 Washer, plain (646)	Buy now

Top Cowling



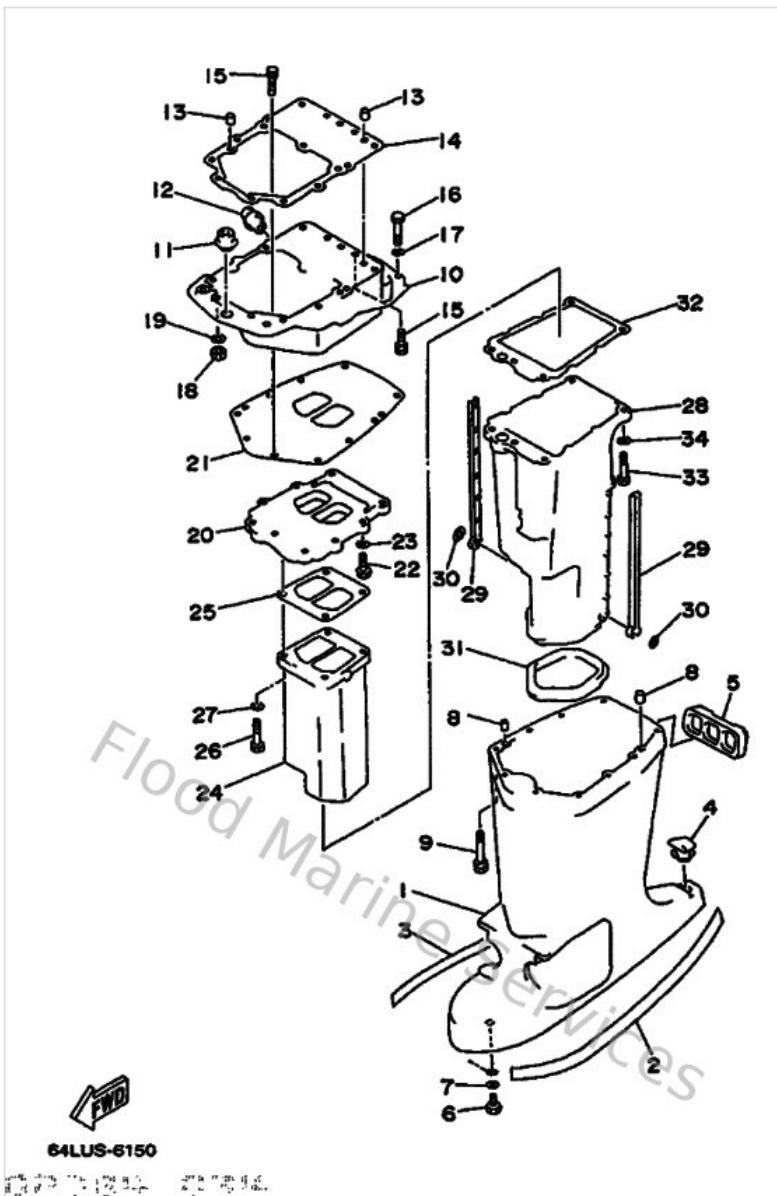
Ref	Part	
1	64F42610404D Top Cowling Assembly	Buy now
3	929950610000 Washer(6a1)	Buy now
4	953800660000 Nut(661)	Buy now
5	6R3426620000 Damper	Buy now
6	64D428140000 Hook, clamp	Buy now
7	970800601200 Bolt(gh1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	64D426150000 Seal	Buy now
10	64D42613004D Molding, air duct	Buy now
11	9017906M2400 Nut(6j8)	Buy now
15	64F426870000 Emblem, Rear	Buy now
17	64D426814000 Mark, cowling	Buy now
18	64D426824000 Mark, cowling	Buy now

Upper Casing



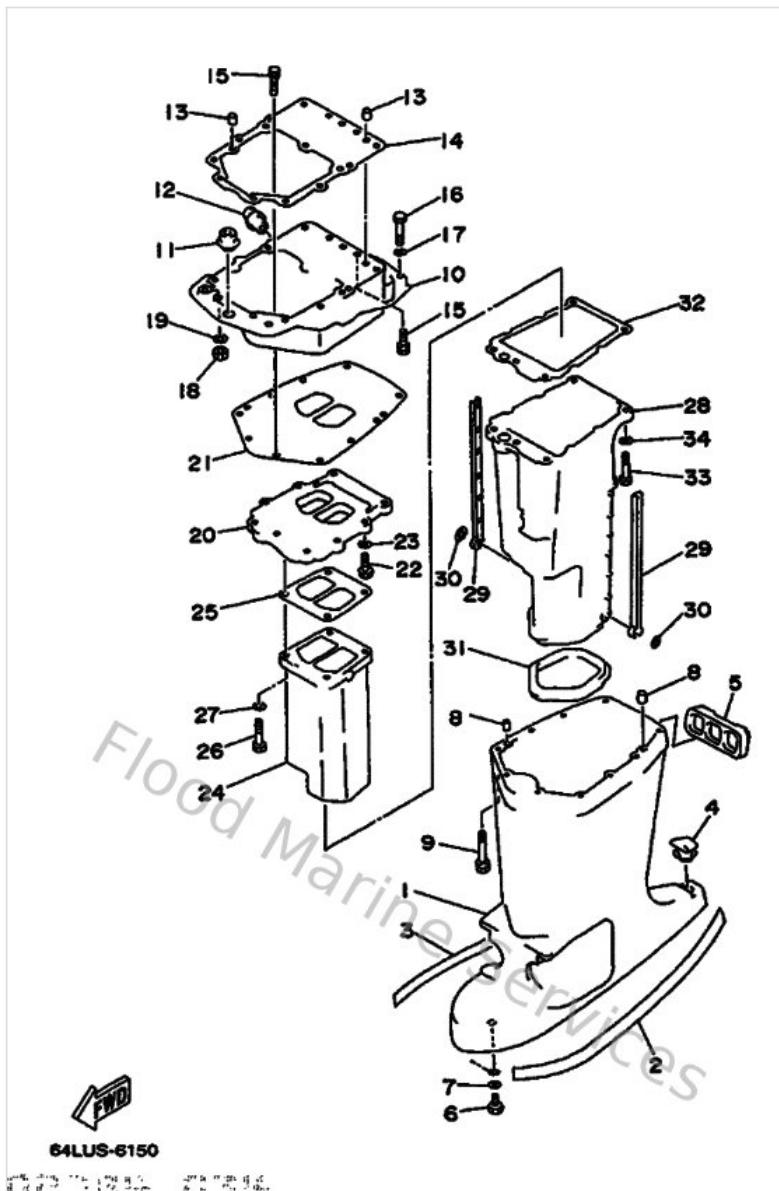
Ref	Part	
1	6E545111018D Casing, upper	Buy now
2	6R3427914100 Mark 1	Buy now
3	6R3427924100 Mark	Buy now
4	6E5451550000 Cap	Buy now
5	6E5427690000 Seal, rubber	Buy now
6	970850601000 Bolt	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	9360812M0500 Pin, dowel b (6e5)	Buy now
9	9011908M7800 Bolt, with washer	Buy now
10	6G54113702CA Guide, exhaust	Buy now
11	6E5427240000 Grommet	Buy now
12	6G5125810000 Joint, hose	Buy now
14	6G545113A100 Gasket, upper casing	Buy now
15	970800803000 Bolt, hexagon (fj1)	Buy now
16	970950804500 Bolt, hexagon	Buy now

Upper Casing



Ref	Part	
17	929950810000 Ybs67-8 washer, spring	Buy now
18	953800870000 Nut(661)	Buy now
19	929900810000 Ybs67-8 washer, spring	Buy now
20	6G541131015B Manifold, ext. 1	Buy now
21	6G545114A000 Gasket, upper casing	Buy now
22	970950803000 Bolt, hexagon (fj1)	Buy now
23	929900860000 Washer, plain (663)	Buy now
24	64D41132005B Manifold, exhaust	Buy now
25	6G541134A000 Gasket, exhaust manifold	Buy now
26	970800804500 Bolt, hexagon	Buy now
27	929950860000 Washer, plain (663)	Buy now
28	6E514711015B Muffler 1	Buy now
29	6E5147370000 Damper, muffler	Buy now
30	9018305M0200 Nut, spring (6e5)	Buy now
31	6E5451230000 Gasket, muffler	Buy now

Upper Casing



Ref	Part	
32	6E541135A000 Gasket, exhaust manifold	Buy now

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