



Yamaha 250AETOXLX 1993

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

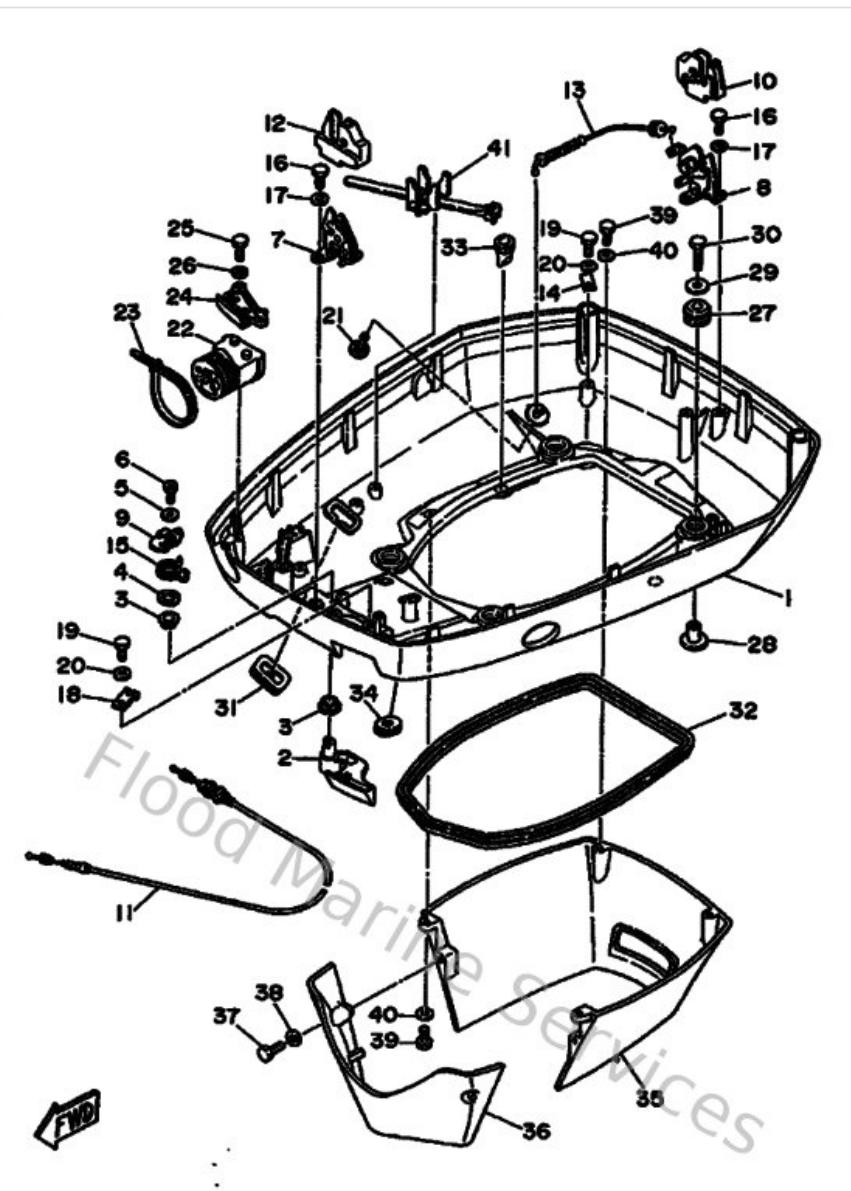
Authorised Yamaha Dealers



Contents

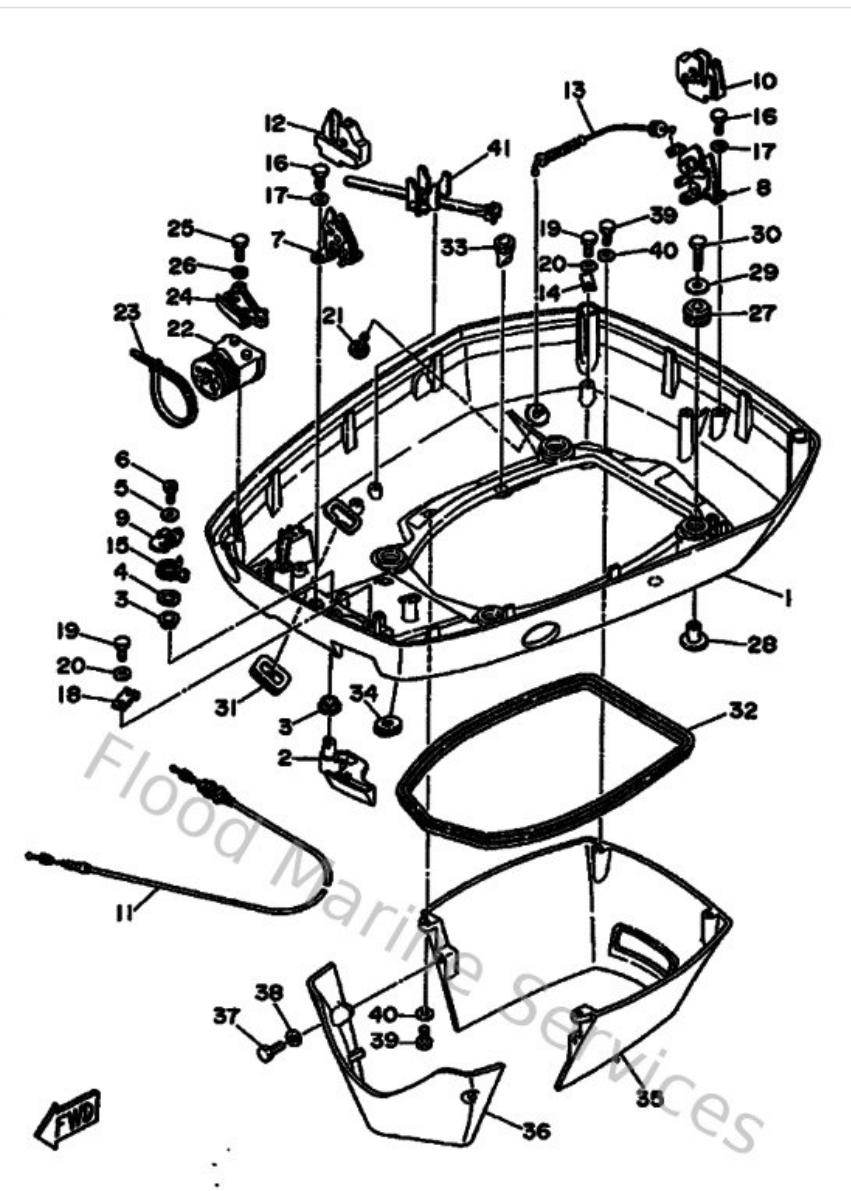
Bottom Cowling	3
Bracket 1	5
Bracket 2	10
Carburetor	11
Control	14
Crankshaft & Piston	18
Cylinder & Crankcase 1	20
Cylinder & Crankcase 2	22
Electrical 1	24
Electrical 2	26
Electrical 3	27
Electrical 4	29
Fuel 1	31
Fuel 2	35
Fuel 3	37
Intake	38
Lower Casing & Drive 1	41
Lower Casing & Drive 2	46
Magneto	48
Oil Pump	49
Oil Tank	51
Optional Parts	54
Optional Parts 1	55
Optional Parts 2	57
Optional Parts 3	59
Optional Parts 4	60
Optional Parts 5	62
Optional Parts 6	64
Power Trim & Tilt Assy	66
Remote Control	72
Remote Control Assy 1	73
Remote Control Assy 2	77
Remote Control Assy 3	82
Repair Kit 1	88
Repair Kit 2	90
Repair Kit 3	91
Starting Motor	93
Steering Guide	95
Top Cowling	97
Upper Casing	99

Bottom Cowling



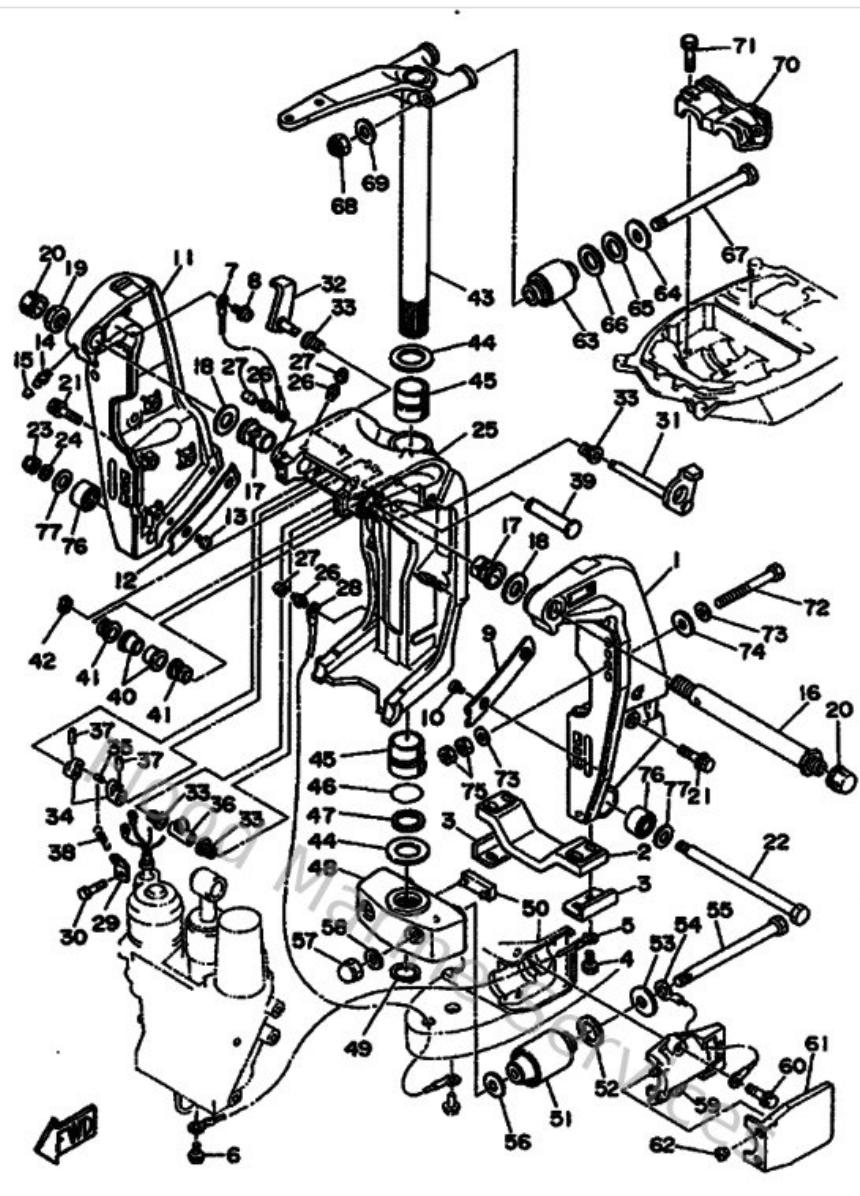
Ref	Part	
1	61A4271100EJ Cowling, Bottom	Buy now
3	9038613M8800 Bush(6r3)	Buy now
4	9020613M1000 Washer, wave (6e5)	Buy now
5	9020106M3000 Washer, plate (6a1)	Buy now
6	9010906M5000 Bolt(61a)	Buy now
7	6R3428240000 Base, clamp lever	Buy now
8	6R3428110000 Stay	Buy now
9	6R3428160000 Lever, clamp	Buy now
11	6R3428500000 Wire Complete	Buy now
13	61A428500000 Wire, Complete	Buy now
14	682441170000 Bracket 1	Buy now
15	6R3428130000 Spring, clamp lever	Buy now
16	973950601600 Bolt, hexagon deep recess	Buy now
17	929900660000 Washer, plain (646)	Buy now
18	6R3428280000 Plate, clamp	Buy now

Bottom Cowling



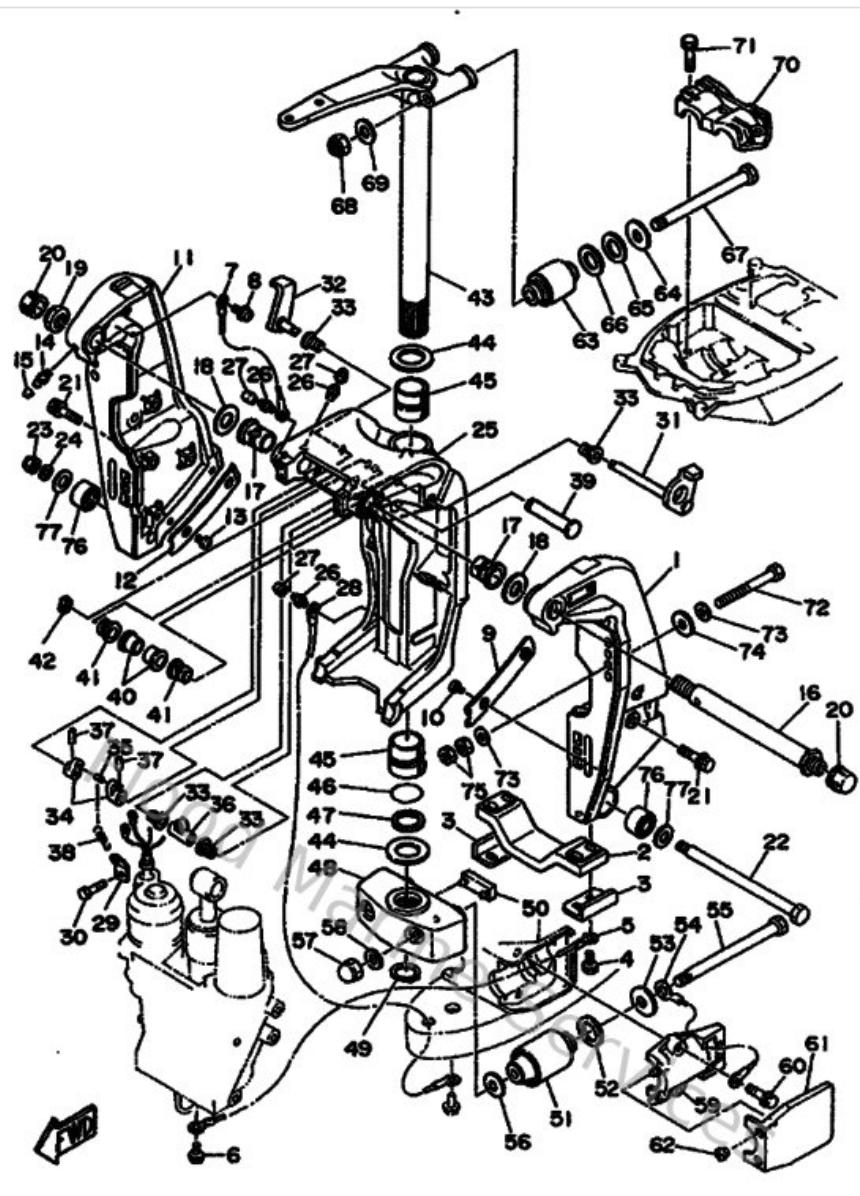
Ref	Part	
19	973950601000 Bolt	Buy now
21	6E5443910000 Nipple, hose	Buy now
23	9046513M3900 Clamp(6e8)	Buy now
24	61A42738005B Plate, fitting	Buy now
27	9048022M1500 Grommet (6e5)	Buy now
28	9038708M3700 Coller (6e5)	Buy now
29	9020108M5400 Washer, plate (6e5)	Buy now
30	970950803500 Bolt(70w)	Buy now
31	688427261000 Grommet	Buy now
32	61A427160000 Rubber seal 1	Buy now
33	61A427170000 Rubber, seal 2	Buy now
34	61A427270000 Grommet	Buy now
37	970800603000 Bolt(jf7)	Buy now
39	973950602000 Bolt(7u8)	Buy now
41	688825940000 Clamp	Buy now

Bracket 1



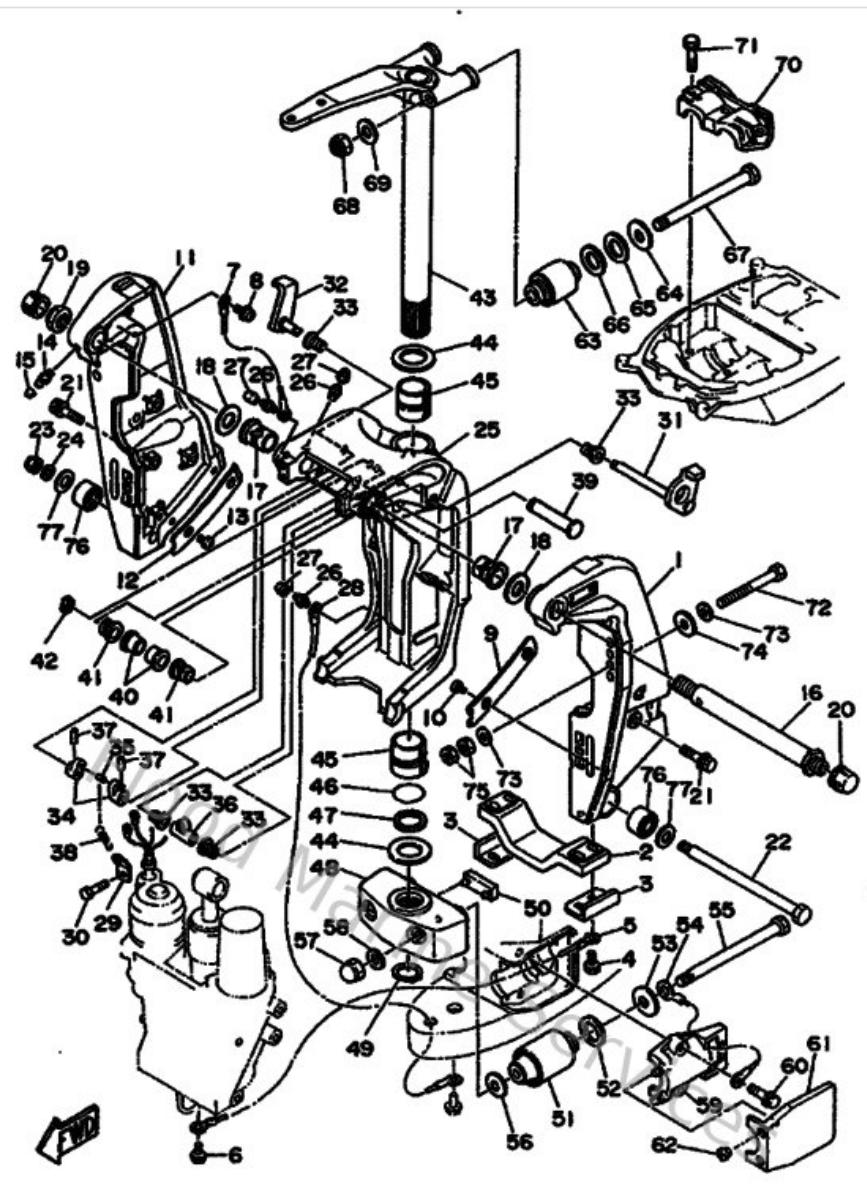
Ref	Part	
2	6G5452510100 Anode	Buy now
3	6G5445260000 Plate	Buy now
4	975950652500 Bolt, hexagon w/w deep recess	Buy now
5	6T4821170000 Wire, lead	Buy now
6	975950651000 Bolt, hexagon w/w deep recess	Buy now
7	6E5821480000 Wire, lead 5	Buy now
8	979850621200 Screw, with washer(6h3)	Buy now
9	61A431320000 Washer, friction	Buy now
10	978950601000 Screw pan head	Buy now
12	61A431330000 Washer, friction	Buy now
14	9370006M0300 Nipple, grease(6a1)	Buy now
15	663451190000 Cap, grease nipple	Buy now
16	6R3431310000 Bolt, clamp bracket	Buy now
17	9038625M3100 Bushing (6e5)	Buy now
18	9020126M5900 Washer, plate (6e5)	Buy now

Bracket 1



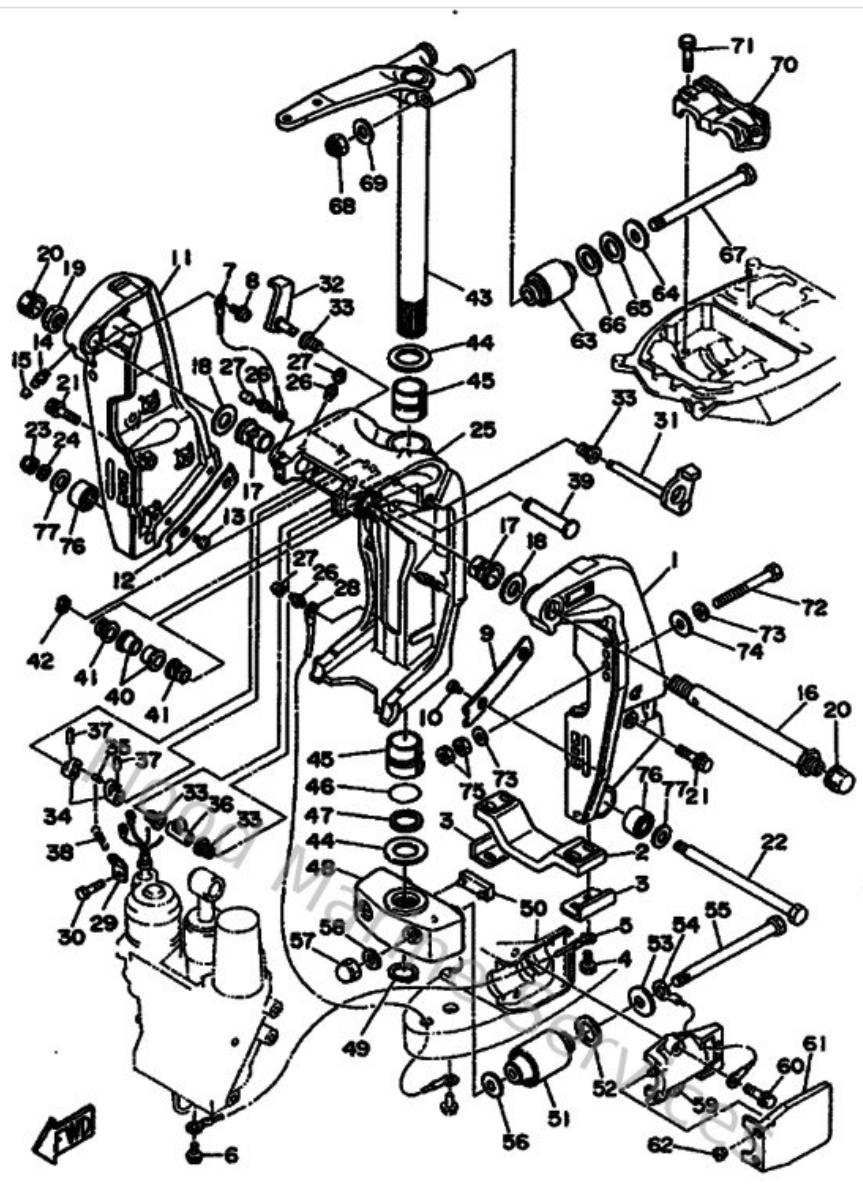
Ref	Part	
19	901852200700 Nut, self-locking	Buy now
20	6G5431450000 Cap, clamp bracket	Buy now
21	975951064500 Bolt, hexagon w/w deep recess	Buy now
23	957801230000 Nut, nylon (6f2)	Buy now
24	929901220000 Ybs66-12 washer,plain	Buy now
28	61A821473000 Wire, lead 5	Buy now
29	6G5431440000 Hook, spring	Buy now
30	973950601000 Bolt	Buy now
31	61A431810100 Lever, tilt stop 1	Buy now
32	6G5431850200 Lever, tilt stop 2	Buy now
33	9038610M1600 Bushing (688)	Buy now
34	6G5431480000 Collar, distance	Buy now
35	9024906M1900 Pin(6e5)	Buy now
36	9038710M0200 Collar(6e5)	Buy now
37	916903002000 Pin, spring (6h4)	Buy now

Bracket 1

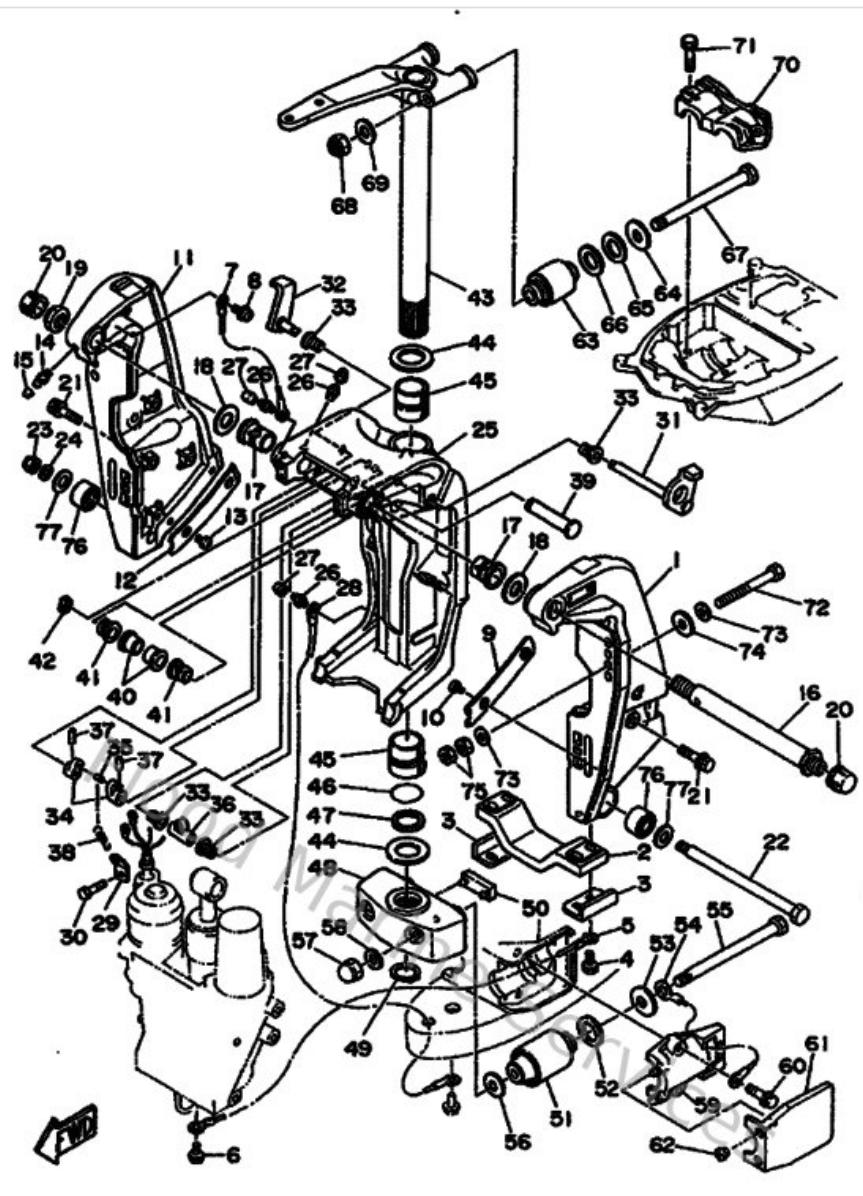


Ref	Part	
38	9050614M2400 Spring, tension(6e5)	Buy now
39	6E5431260200 Pin, upper shock mount	Buy now
40	9038618M6300 Bush(6e5)	Buy now
41	9038618M1400 Bushing (6e5)	Buy now
42	9341018M0200 Circlip (6f2)	Buy now
44	9020140M0000 Washer, plate(61a)	Buy now
45	9038639M8900 Bush(61a)	Buy now
46	932103532100 O-ring (3m7)	Buy now
47	9020240M4700 Washer, plate(61a)	Buy now
49	9341037M0400 Circlip (6e5)	Buy now
50	61A445750000 Damper, lower mount rubber	Buy now
51	61A445550100 Mount damper, lower side	Buy now
52	9020232M1900 Washer, plate (6e5)	Buy now
53	9020116M5500 Washer, plate (6e5)	Buy now
54	6E5821490000 Wire, lead 3	Buy now

Bracket 1

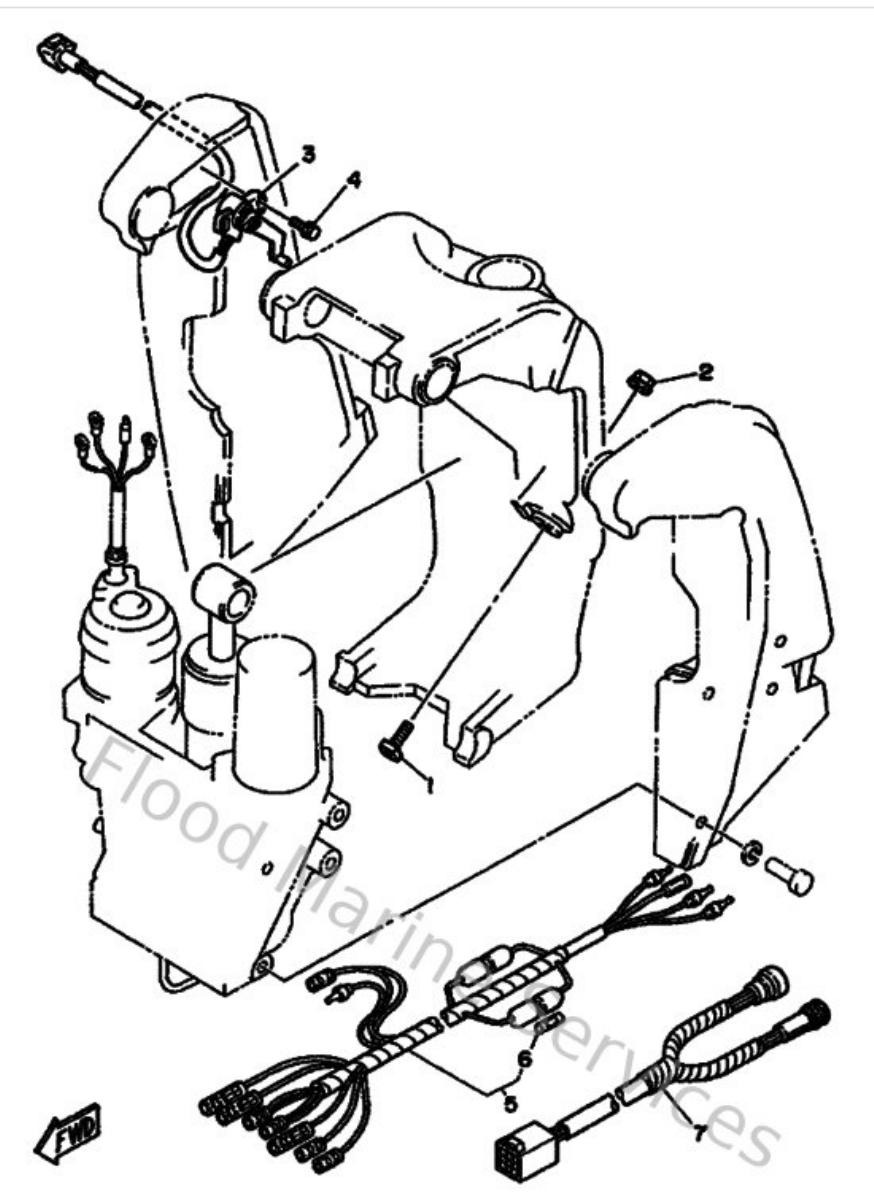


Bracket 1



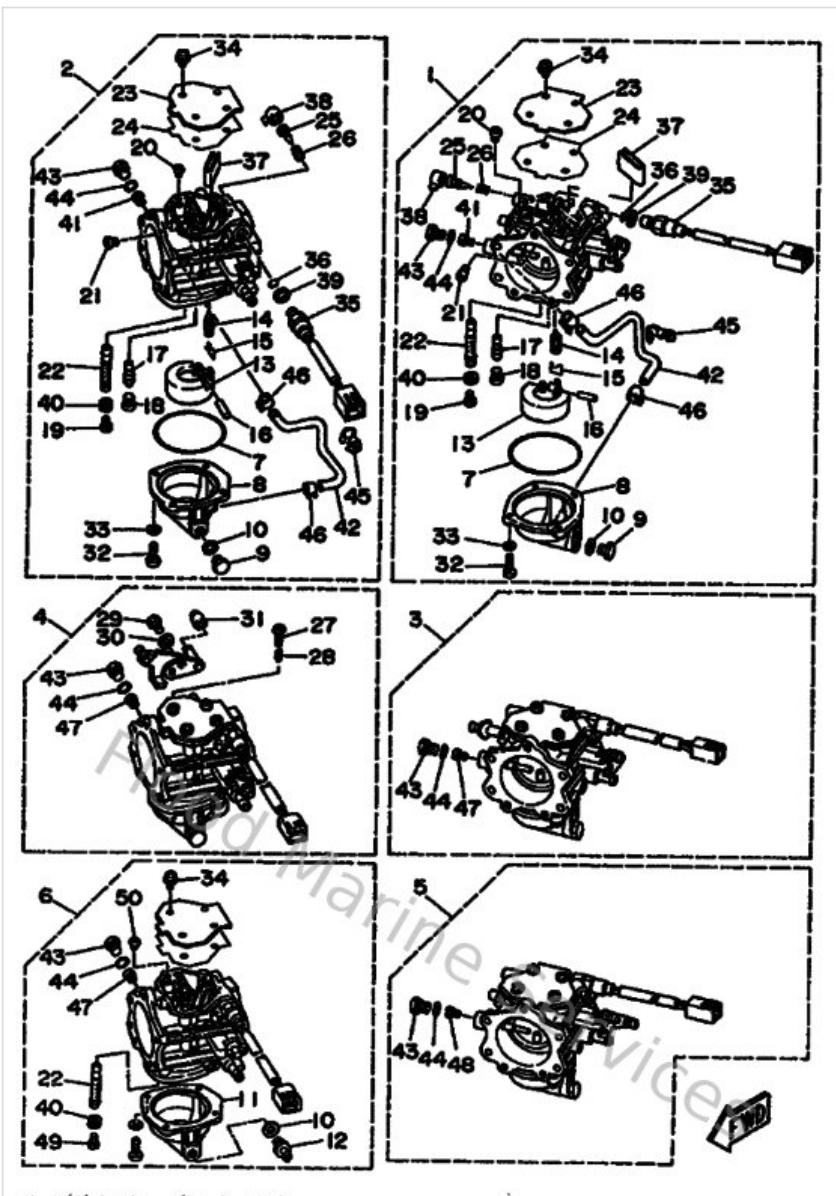
Ref	Part	
73	9020113M0100 Washer, plate(6e5)	Buy now
74	902011242600 Washe, plate(663)	Buy now
75	953801260000 Nut (707)	Buy now

Bracket 2



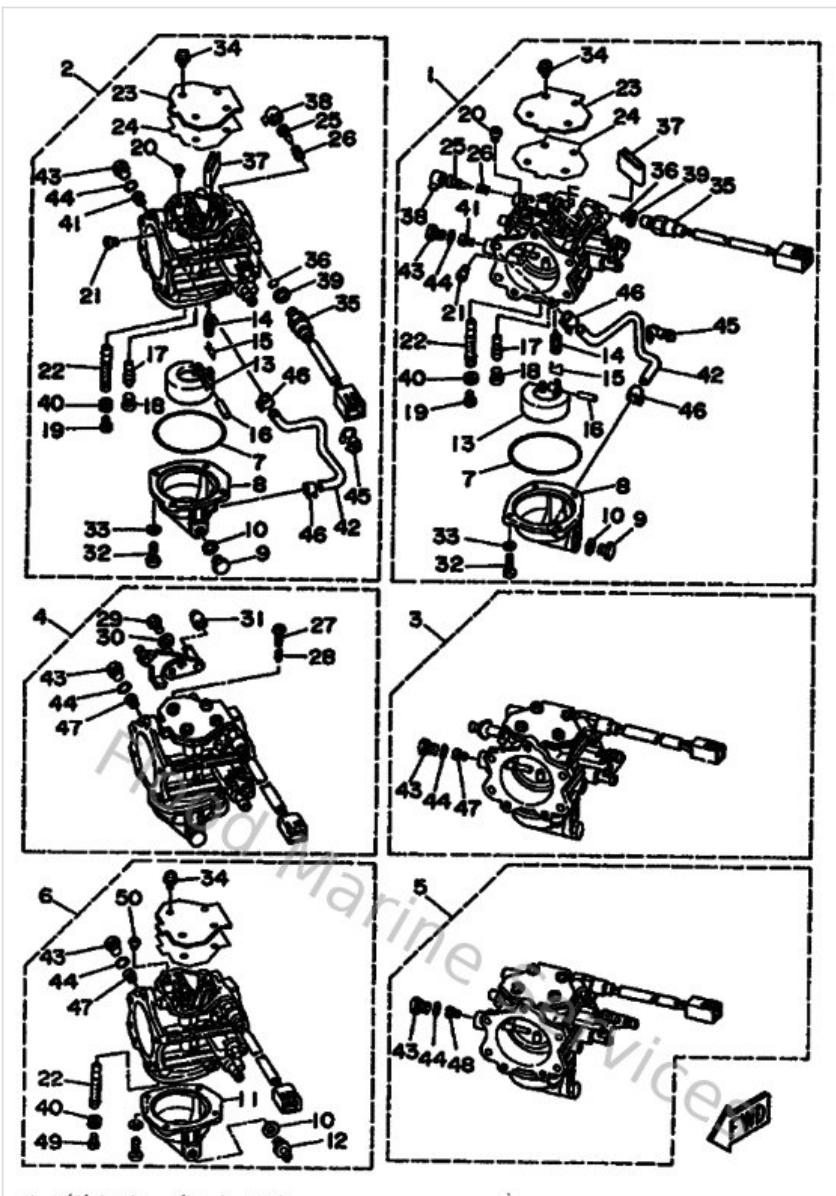
Ref	Part	
1	61A433760000 Bolt, thrust receiver	Buy now
2	957801030000 Nut, nylon (6e5)	Buy now
3	61A836720100 Trim Sender	Buy now
4	958950601600 Bolt, flange deep recess	Buy now
5	6Y583553M000 Wire, lead (l=2.5m)	Buy now
6	1E6821510000 Fuse (10a)	Buy now
7	61A825530000 Extension, Wire Ld	Buy now

Carburetor



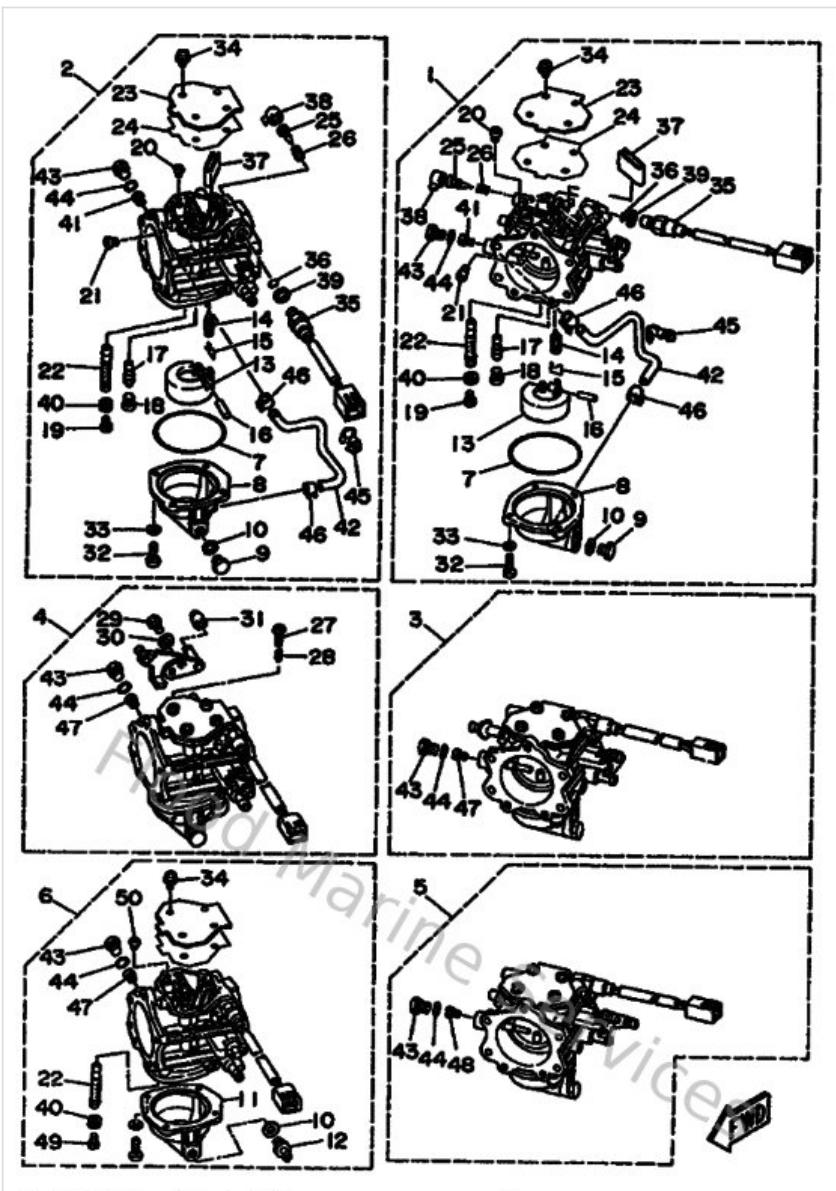
Ref	Part	
2	61A143010300 Carburetor Assembly 2	Buy now
6	61A143030300 Carburetor Assembly 6	Buy now
7	61A143840000 Gasket, float chamber	Buy now
8	61A143811100 Body, Float Chamber	Buy now
9	61A143830100 Screw, drain	Buy now
10	61A149950000 Gasket	Buy now
11	61A143810100 Body, Float Chamber	Buy now
12	61A143831000 Screw, Drain	Buy now
13	61A143850000 Float	Buy now
14	6E5145460000 Valve, needle	Buy now
15	6E5141590000 Clip	Buy now
16	61A143860000 Pin, Float	Buy now
17	61A1492F5100 Jet, Air Slow	Buy now
18	61A143940000 Valve Drain	Buy now
19	61A1492E7H00 Jet, main (#155)	Buy now

Carburetor



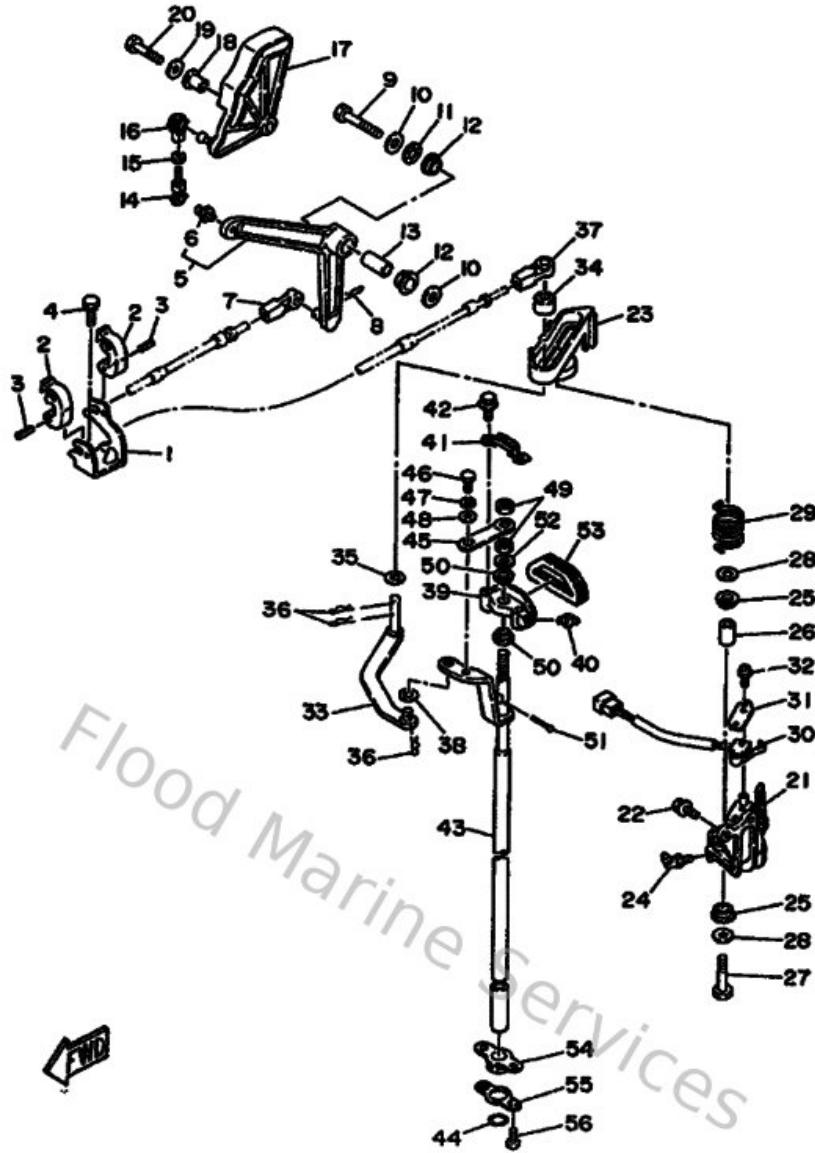
Ref	Part	
20	61A1492G4400 Jet, Main Air Bleed	Buy now
21	61A1492H1200 Jet, slow air (#60)	Buy now
22	61A1492A0100 Nozzle, main	Buy now
23	61A145270000 Plate	Buy now
24	61A149590000 Gasket	Buy now
25	6E5143230000 Screw, Air Adjusting	Buy now
26	6E5142230000 Spring, air adjusting	Buy now
27	6E5143210000 Screw, throttle	Buy now
28	6J8143340000 Spring, throttle	Buy now
29	6J8145920100 Screw	Buy now
30	929900560000 Washer, plain (646)	Buy now
31	6J8145780000 Collar	Buy now
32	985800501600 Screw, pan head(6b0)	Buy now
33	929900510000 Ybs67-5 washer, spring	Buy now
34	979800510800 Screw, with washer	Buy now

Carburetor



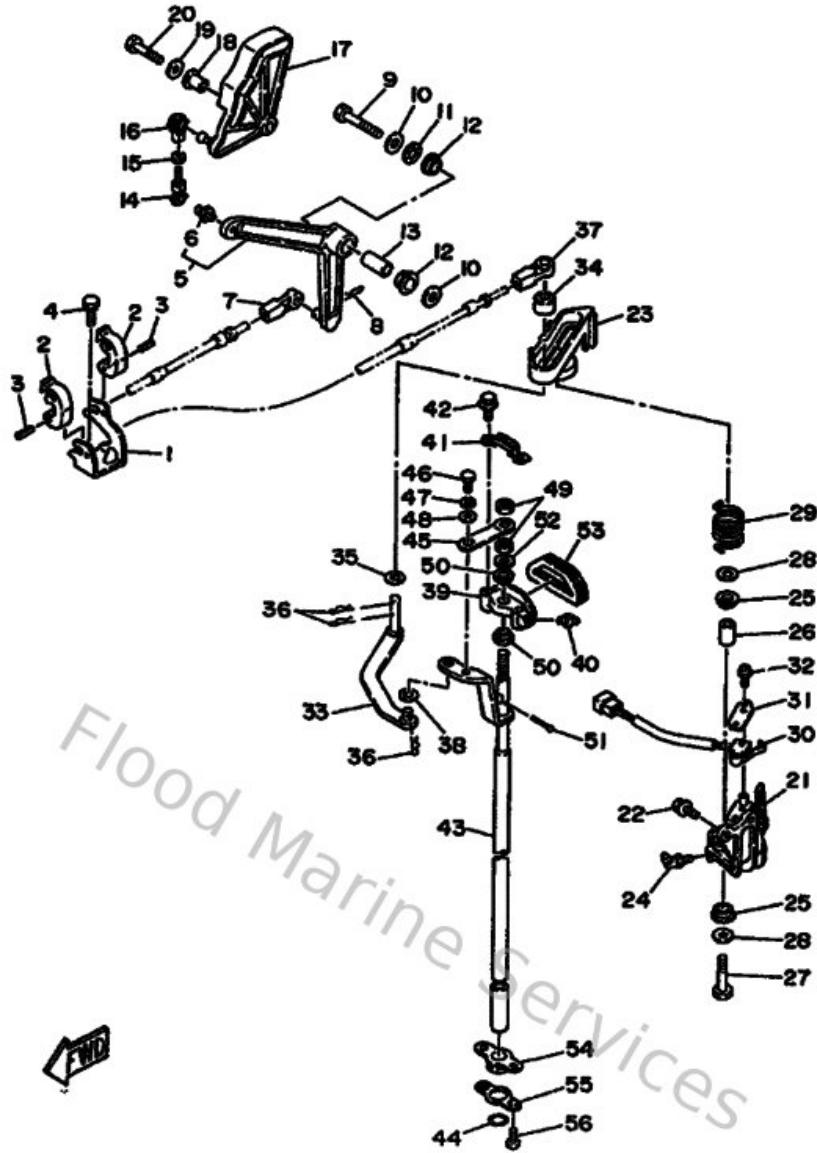
Ref	Part	
35	61A861200000 Solenoid valve assembly	Buy now
36	61A145610000 O-ring	Buy now
37	61A141630000 Spacer	Buy now
38	61A141180000 Cap	Buy now
39	61A141980000 Gasket	Buy now
40	61A141640000 Nut, Holding	Buy now
41	61A1492E5000 Jet, Main	Buy now
42	61A142980000 Pipe	Buy now
46	904651009800 Clamp	Buy now
47	61A1492E4000 Jet, Main	Buy now
48	61A1492E3C00 Jet, Main	Buy now
49	61A1492E8C00 Jet, main (#165)	Buy now
50	61A1492G4000 Jet, Main Air Bleed (200)	Buy now

Control



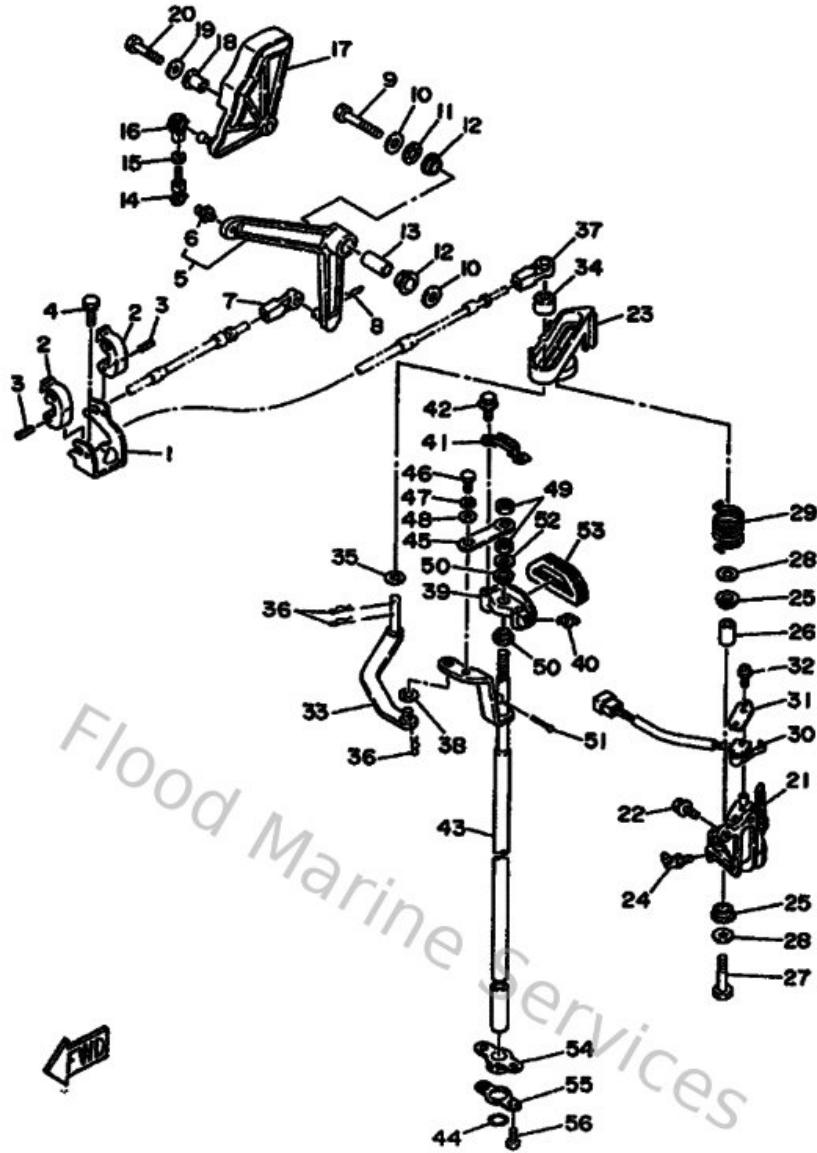
Ref	Part	
1	61A485310000 Bracket, remote control 1	Buy now
2	6E5485380000 Clamp, cable	Buy now
3	916903001200 Pin, spring	Buy now
4	975950642000 Bolt(7u8)	Buy now
5	61A416320094 Lever, Magneto Control	Buy now
6	663855180000 Joint, ball	Buy now
7	6E5483440000 Cable end, remote control	Buy now
8	904681800800 Clip 620436610000	Buy now
9	973130804500 Bolt	Buy now
10	929900820000 Ybs66-8 washer, plain	Buy now
11	9020612M0000 Washer, wave (676)	Buy now
12	903861206900 Bush(666)	Buy now
13	9038708M1600 Collar	Buy now
14	6G5412110100 Link, accel	Buy now
15	953800560000 Nut, hexagon (663)	Buy now

Control



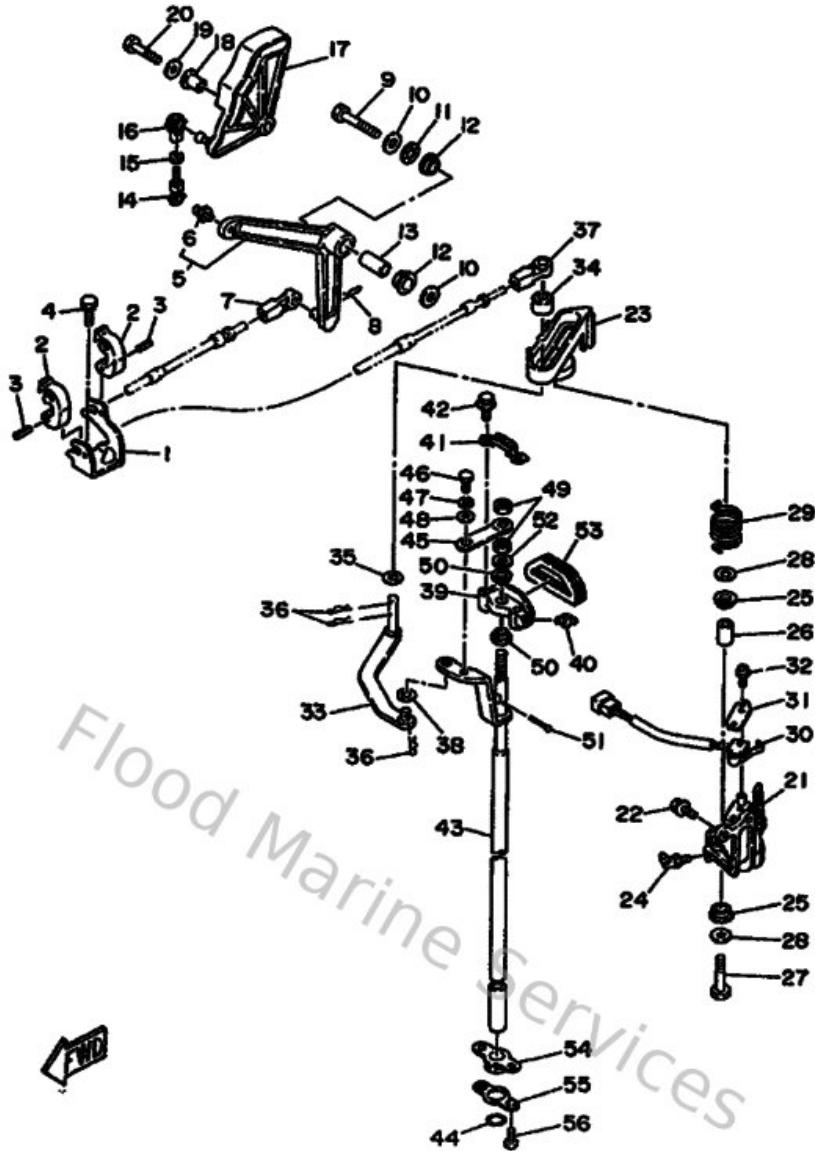
Ref	Part	
16	6H4412370000 Joint, link	Buy now
17	61A412130000 Cam, accel.	Buy now
18	9038706M2900 Coller (6a0)	Buy now
19	9020610M0400 Washer, wave (676)	Buy now
20	973950602500 Bolt	Buy now
22	9011906M4100 Bolt, with washer(6r6)	Buy now
24	9370006M0100 Nipple, grease(61a)	Buy now
26	9038708M0900 Collar(61a)	Buy now
27	970900803500 Bolt(70w)	Buy now
29	9050820M3100 Spring, torsion(61a)	Buy now
30	61A8259F0000 Switch assembly	Buy now
31	61A825880000 Plate	Buy now
32	979850411600 Screw, with washer(61b)	Buy now
33	61A441210000 Lever, shift rod	Buy now
34	6E5441220000 Bushing, shift rod lever	Buy now

Control



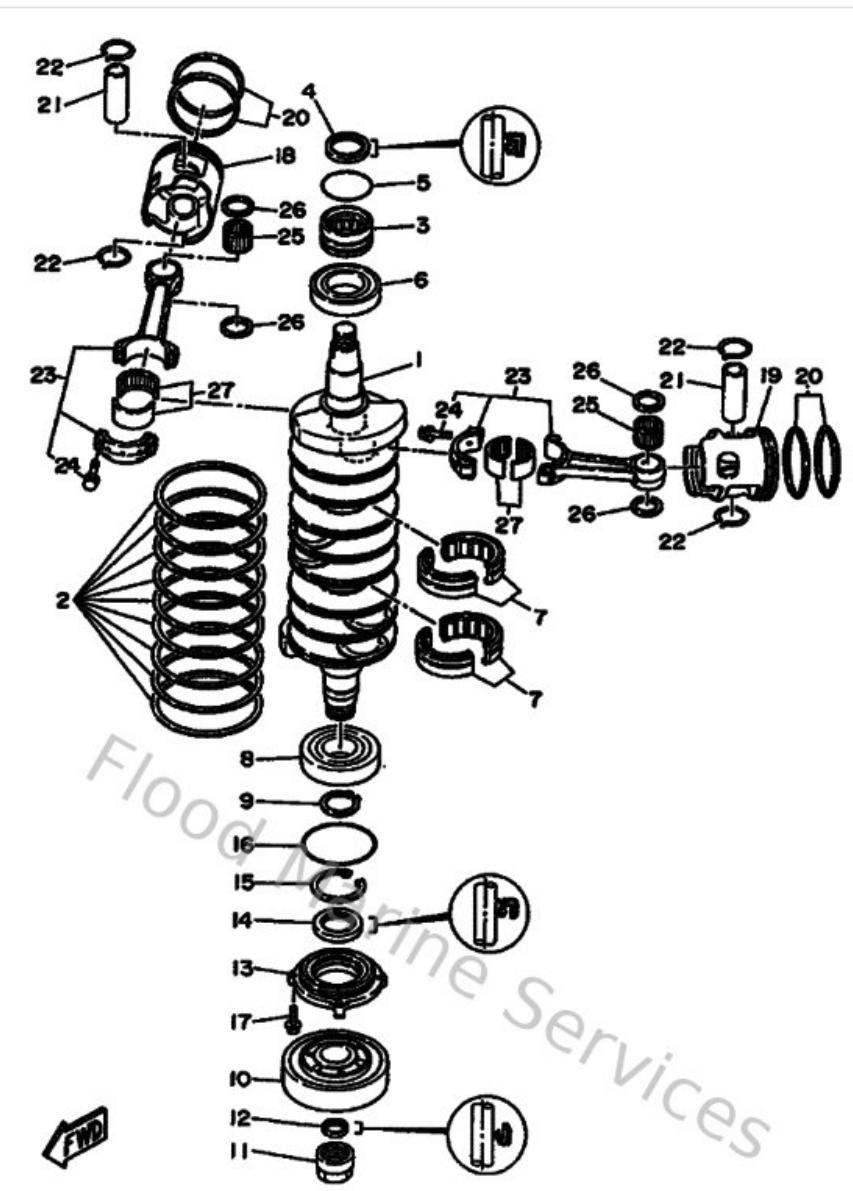
Ref	Part	
35	9020208M2000 Washer, plate (6e5)	Buy now
38	902020600700 Washer plate 626441880000	Buy now
40	9370006M0300 Nipple, grease(6a1)	Buy now
41	61A441160000 Spring	Buy now
42	975950663000 Bolt, hexagon w/w deep recess	Buy now
43	61A441202100 Handle gear shift assembly	Buy now
44	932100981100 O-ring	Buy now
45	61A441120000 Stay, handle gear shift	Buy now
46	970130601200 Bolt(gh1)	Buy now
47	929900610000 Washer(6a1)	Buy now
48	929900660000 Washer, plain (646)	Buy now
49	997800860000 Nut, hex.	Buy now
50	9038690M9000 Bush(61a)	Buy now
51	914902001500 Pin, cotter (648)	Buy now
52	9020109M0200 Washer, plate(61a)	Buy now

Control



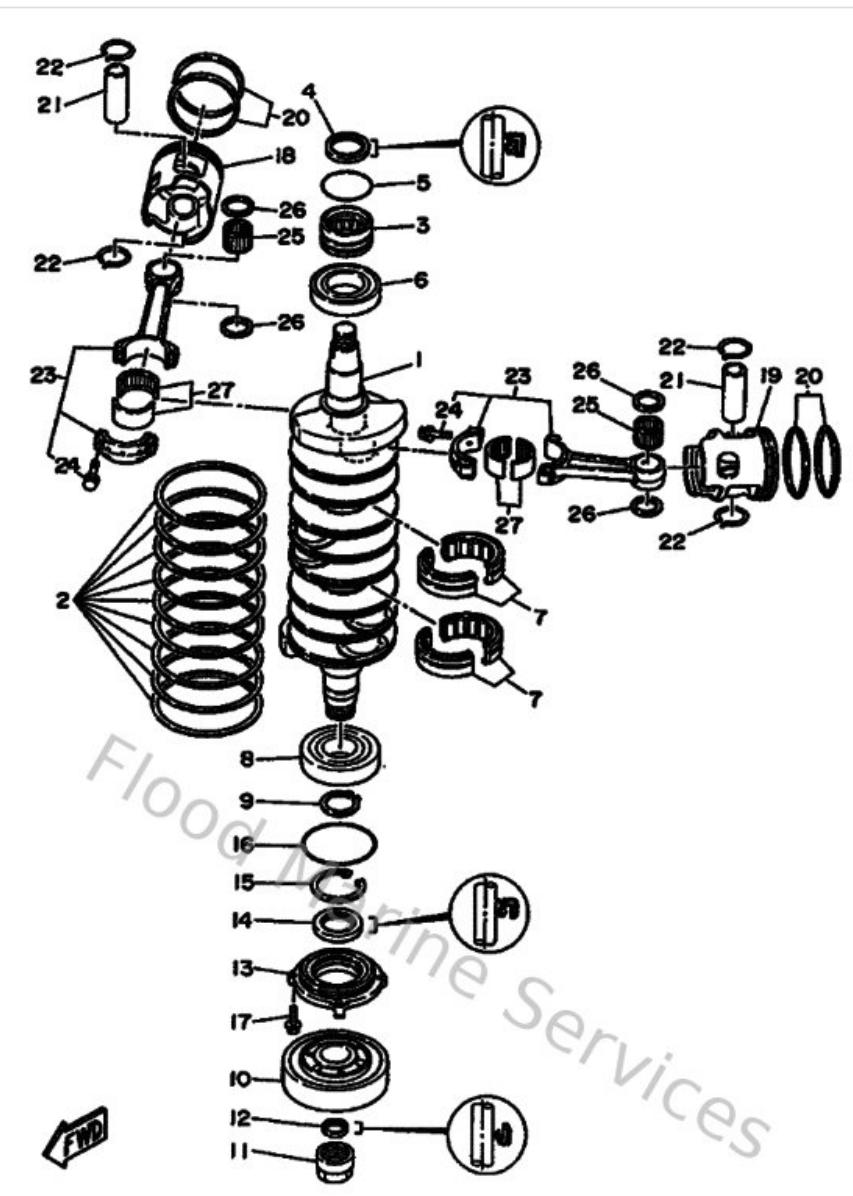
Ref	Part	
53	61A153150000 Seal, crankcase	Buy now
54	61A427240000 Grommet	Buy now
55	61A441380000 Washer	Buy now
56	985800600800 Screw, pan head(6a3)	Buy now

Crankshaft & Piston



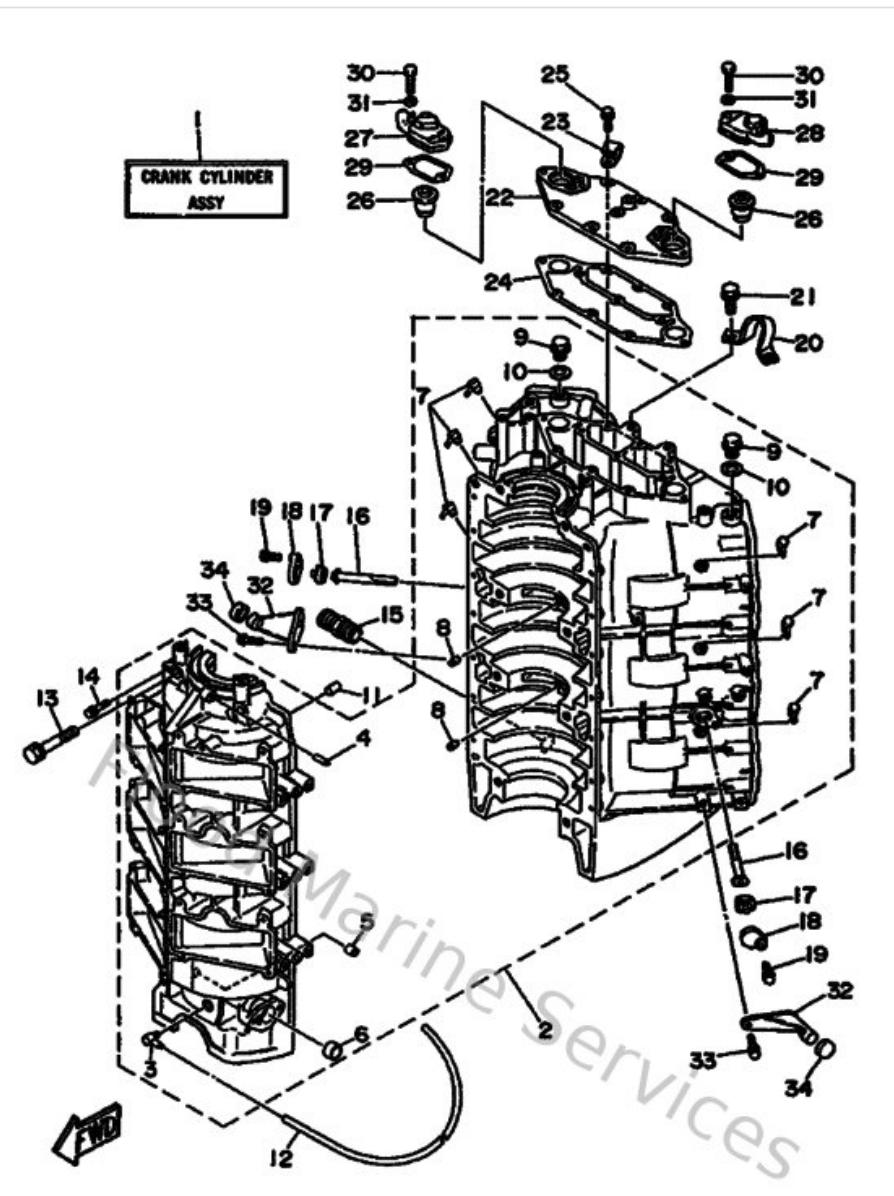
Ref	Part	
1	61A114110000 Crankshaft	Buy now
2	61A114470000 Seal, crank	Buy now
3	93311940V000 Bearing, cylindrical(61a)	Buy now
4	9310240M3800 Oil seal(61a)	Buy now
5	9321054M5400 O-ring (6g1)	Buy now
6	93306209U100 Bearing(61a)	Buy now
7	93310959V900 Bearing, cylindrical(61a)	Buy now
8	93306308U000 Bearing(61a)	Buy now
9	990094040000 Circlip(n02)	Buy now
10	61A115860000 Pulley, crankshaft balance	Buy now
11	61A115550000 Nut, crankshaft 1	Buy now
12	9310422M0700 Oil seal(61a)	Buy now
13	61A153590094 Housing, oil seal	Buy now
14	9310240M3600 Oil seal	Buy now
15	9342061M0700 Circlip(61a)	Buy now

Crankshaft & Piston



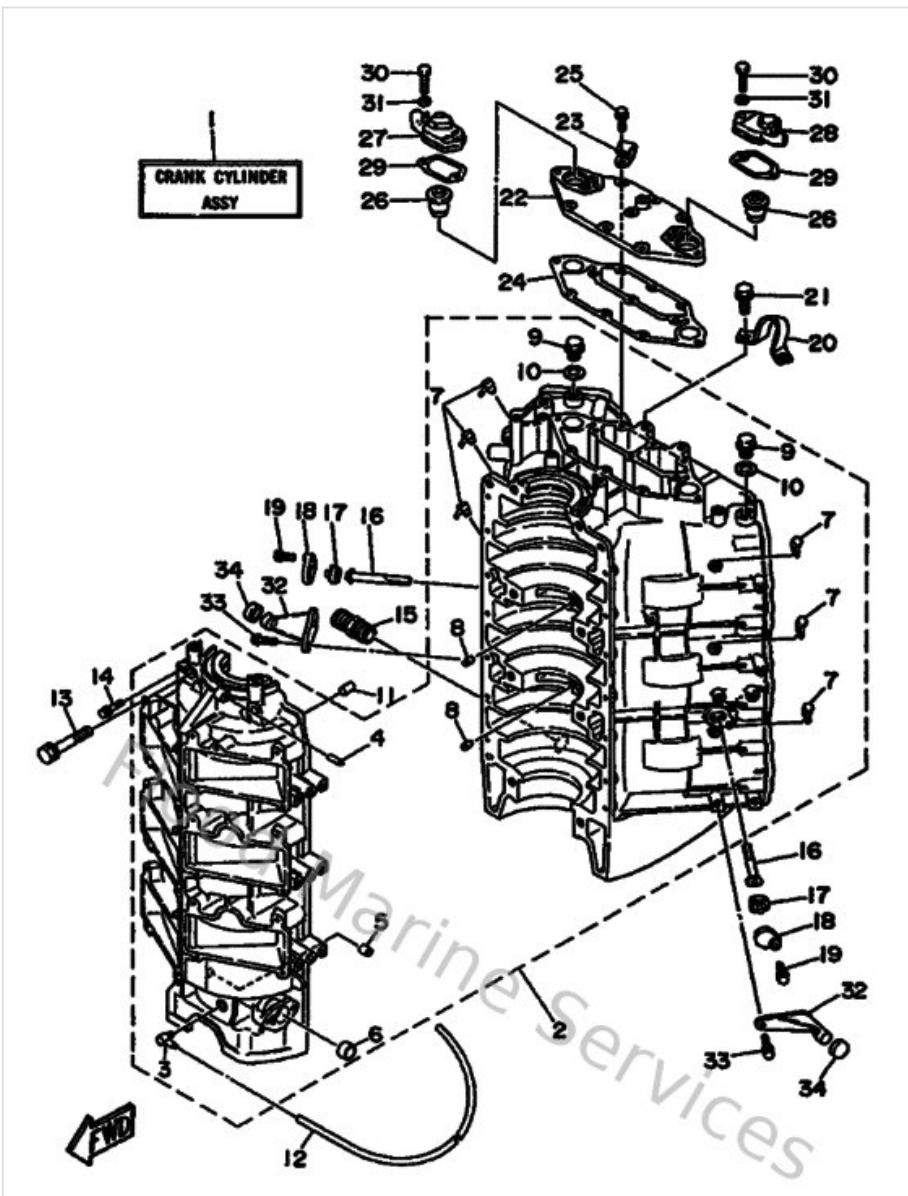
Ref	Part	
16	9321081MA600 O-ring(61a)	Buy now
17	970800602000 Bolt(7u8)	Buy now
18	61A116310287 Piston (Std)	Buy now
19	61A116460200 Piston 2 (0.50Mm O/s) (61A-11646-01-00)	Buy now
20	64D116050200 Piston ring set (0.50mm o/s)	Buy now
21	61A116330200 Pin, piston	Buy now
22	61A116340000 Clip, piston pin	Buy now
23	61A116500000 Connecting Rod assembly	Buy now
24	9010909M6000 Bolt	Buy now
25	93310326V400 Bearing, cylindrical(61a)	Buy now
26	9020126M0300 Washer, plate(61a)	Buy now
27	93310840V800 Bearing	Buy now

Cylinder & Crankcase 1



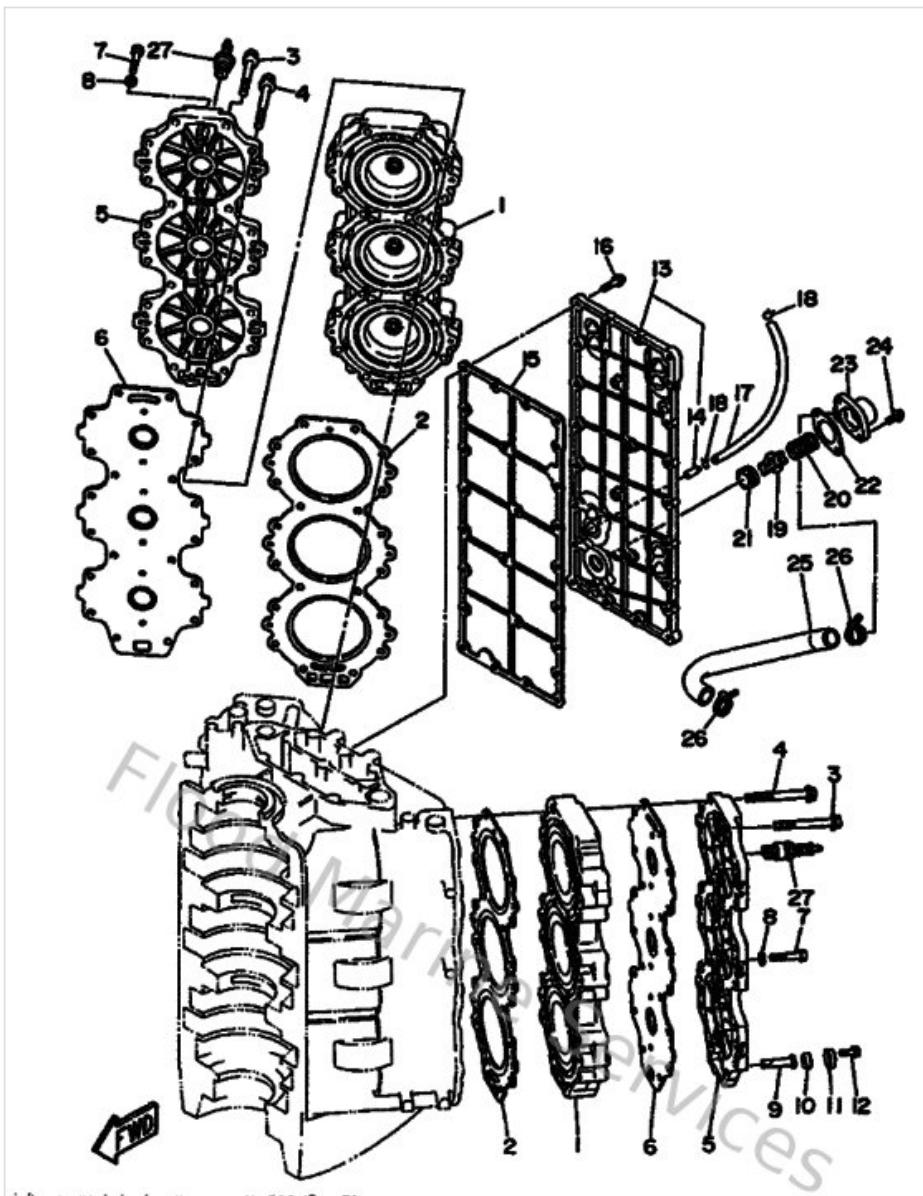
Ref	Part	
2	61A151000194 Crankcase assembly	Buy now
3	6E5113720000 Nipple, hose	Buy now
4	624144850000 Pipe, joint	Buy now
5	9038406M0700 Bush, bimetal formed(6r3)	Buy now
6	9038316M0100 Bush, formed(61a)	Buy now
8	663115180100 Lock, bearing	Buy now
9	9034014M0600 Plug, straight screw(62y)	Buy now
10	904301411500 Gasket (663)	Buy now
11	936081206300 Pin, dowel (626)	Buy now
12	9044507M1100 Hose (I770)	Buy now
13	9010510M2000 Bolt (6e5)	Buy now
14	9011906M1300 Bolt, with washer (682)	Buy now
15	6G5125810000 Joint, hose	Buy now
16	61A113250000 Anode	Buy now
17	6H3113280000 Grommet, anode	Buy now

Cylinder & Crankcase 1



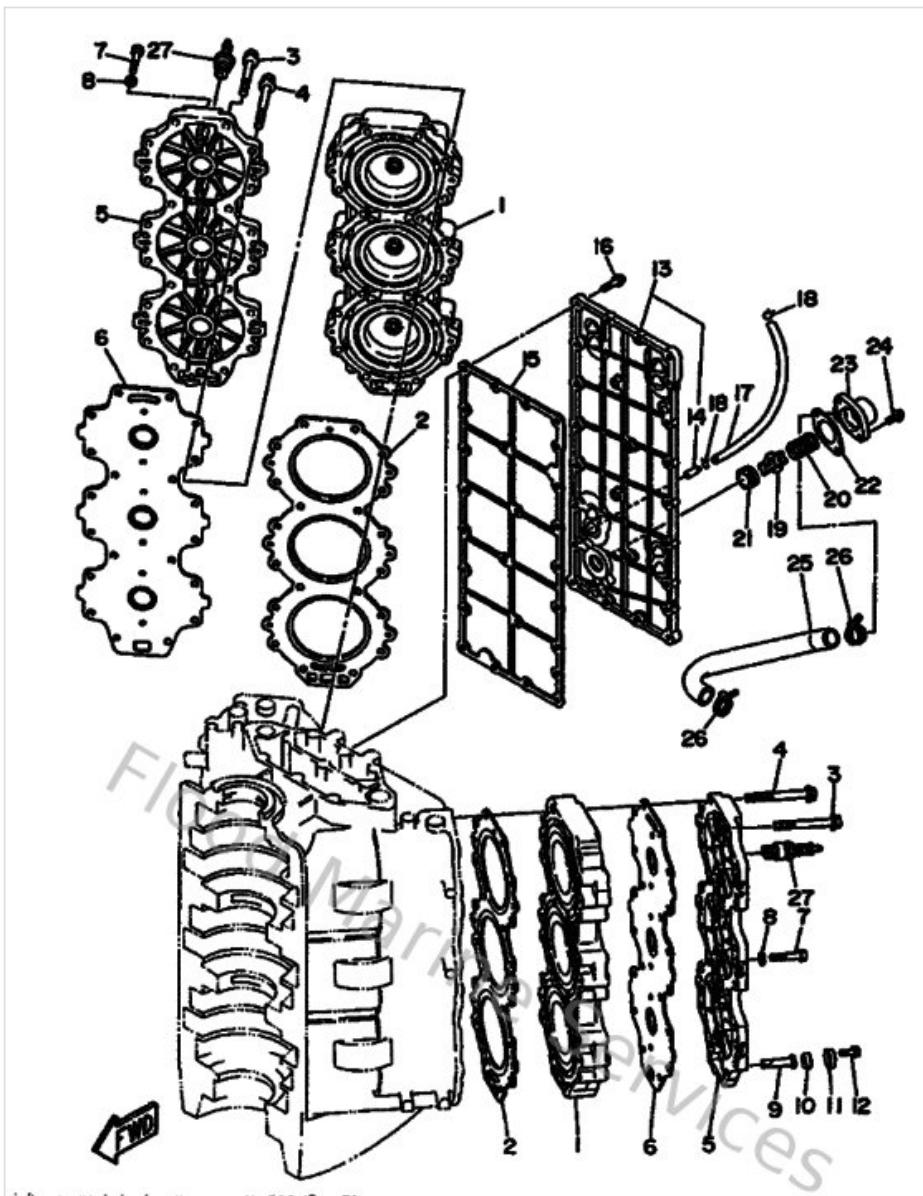
Ref	Part	
18	6H3113270094 Cover, anode	Buy now
19	970950601600 Bolt, hexagon deep recess	Buy now
20	6E5111190000 Hanger, Engine	Buy now
21	975130852000 Bolt, with washer(61b)	Buy now
22	61A11371001S Cover	Buy now
23	904650802800 Clamp (1e6)	Buy now
24	61A11381A000 Gasket 1	Buy now
25	975130652000 Bolt, with washer(61b)	Buy now
26	6E5124113000 Thermostat	Buy now
27	61A12413009M Cover, thermostat	Buy now
29	61A12414A000 Gasket, cover	Buy now
30	970120603500 Bolt(3rv)	Buy now
31	929900660000 Washer, plain (646)	Buy now
32	6E5427610094 Stopper	Buy now
34	663445330000 Damper, upper mount	Buy now

Cylinder & Crankcase 2



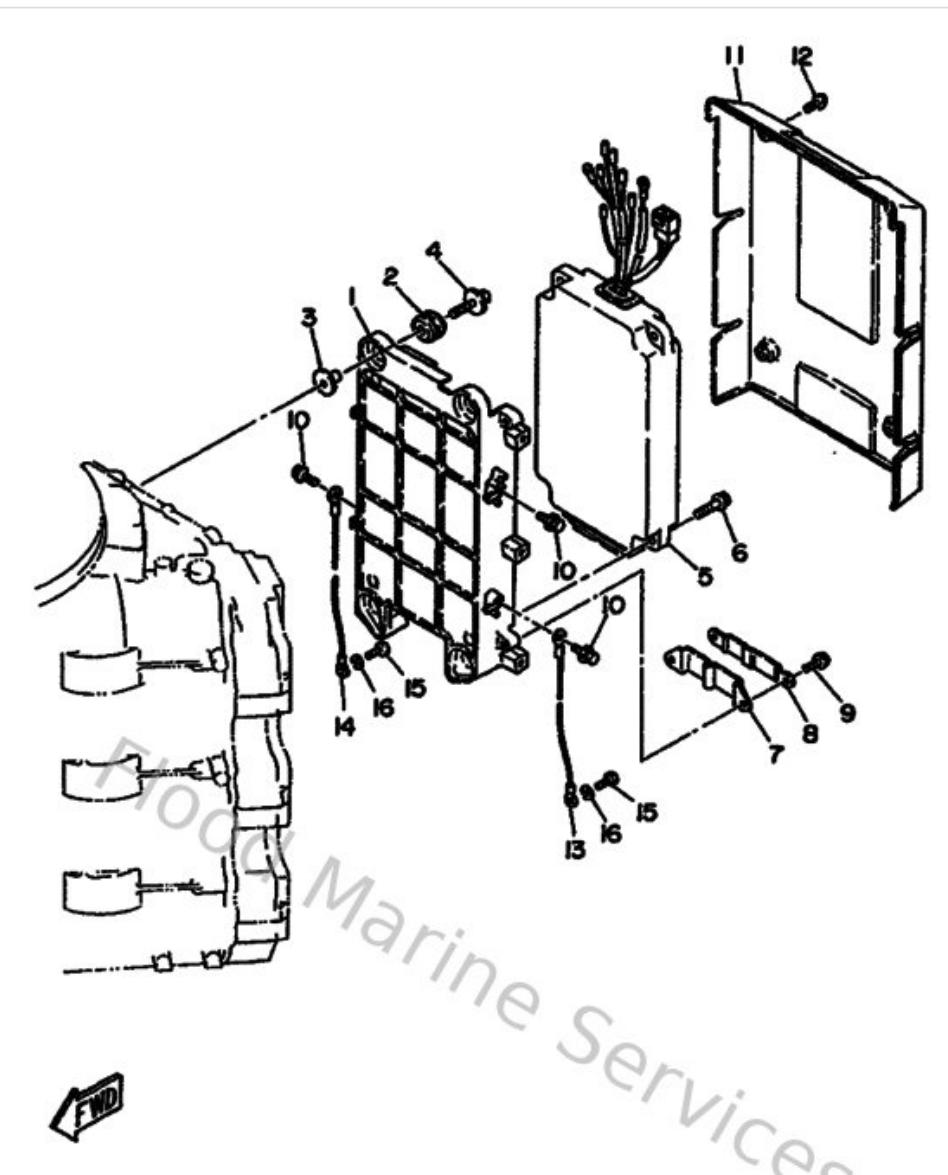
Ref	Part	
1	61A111110094 Head, cylinder 1	Buy now
2	61A11181A000 Gasket, cylinder head 1	Buy now
3	9011908M0900 Bolt (6f5)	Buy now
4	9011908M3500 Bolt, with washer	Buy now
5	61A11191009M Cover, cylinder head 1	Buy now
6	61A11193A200 Gasket, head cover 1	Buy now
7	970130603500 Bolt(3rv)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	6J8113250000 Anode	Buy now
10	6H3113280000 Grommet, anode	Buy now
11	6H3113270094 Cover, anode	Buy now
12	975130651600 Bolt, hexagon deep recess	Buy now
13	61A41113009M Outer cover, exhaust	Buy now
14	6EEF43770000 Pipe, joint 2	Buy now
15	61A41112A000 Gasket, exhaust inner cover	Buy now

Cylinder & Crankcase 2



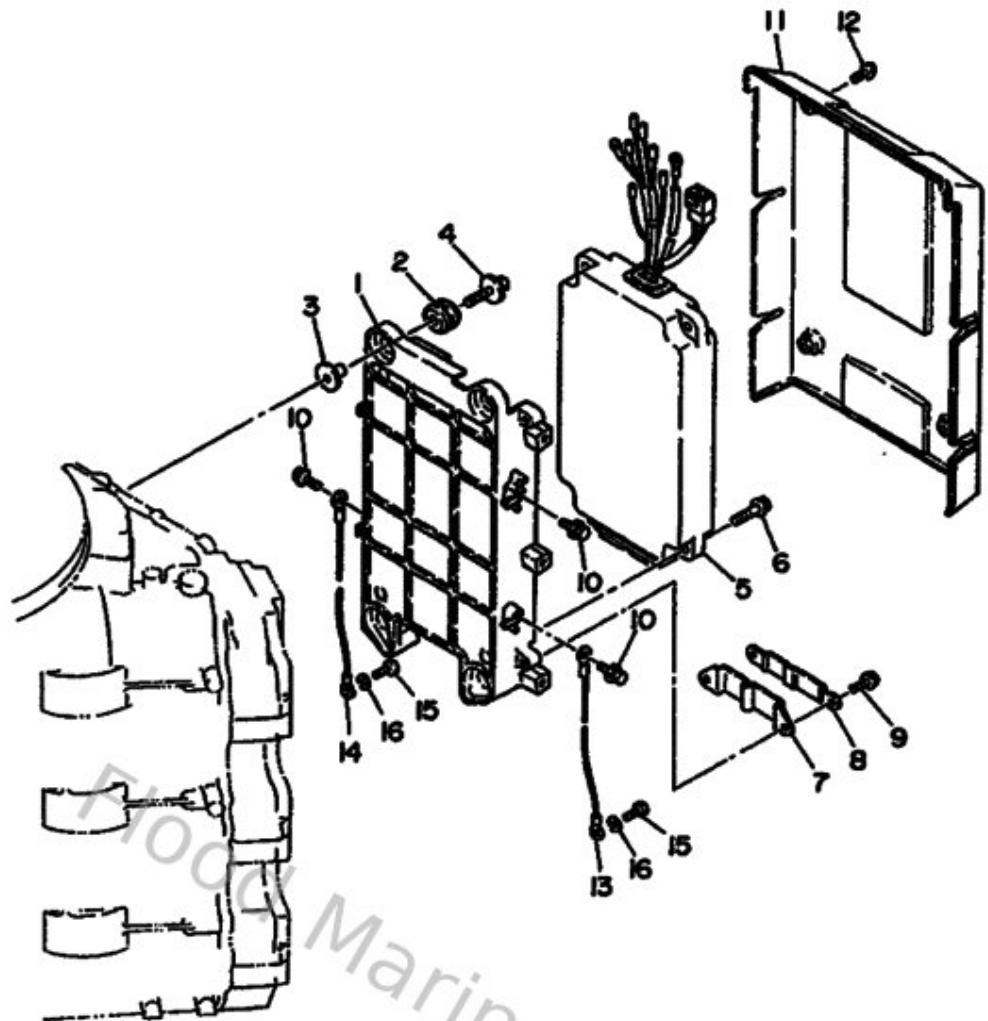
Ref	Part	
16	975130652500 Bolt, with washer(61b)	Buy now
17	61A243120000 Pipe 2	Buy now
18	904670800400 Clip, pipe 6162435600	Buy now
19	6G5124160000 Valve, pressure control	Buy now
20	9050116M1100 Spring, compression (688)	Buy now
21	9048020M0500 Grommet (688)	Buy now
22	6G511382A100 Gasket 2	Buy now
23	6G511372005B Cover, bypass 2	Buy now
24	975130652000 Bolt, with washer(61b)	Buy now
25	61A125760000 Hose 1	Buy now
26	9046513M3600 Clamp(6h4)	Buy now
27	947020024700 Plug, spark (br8hs-10)	Buy now

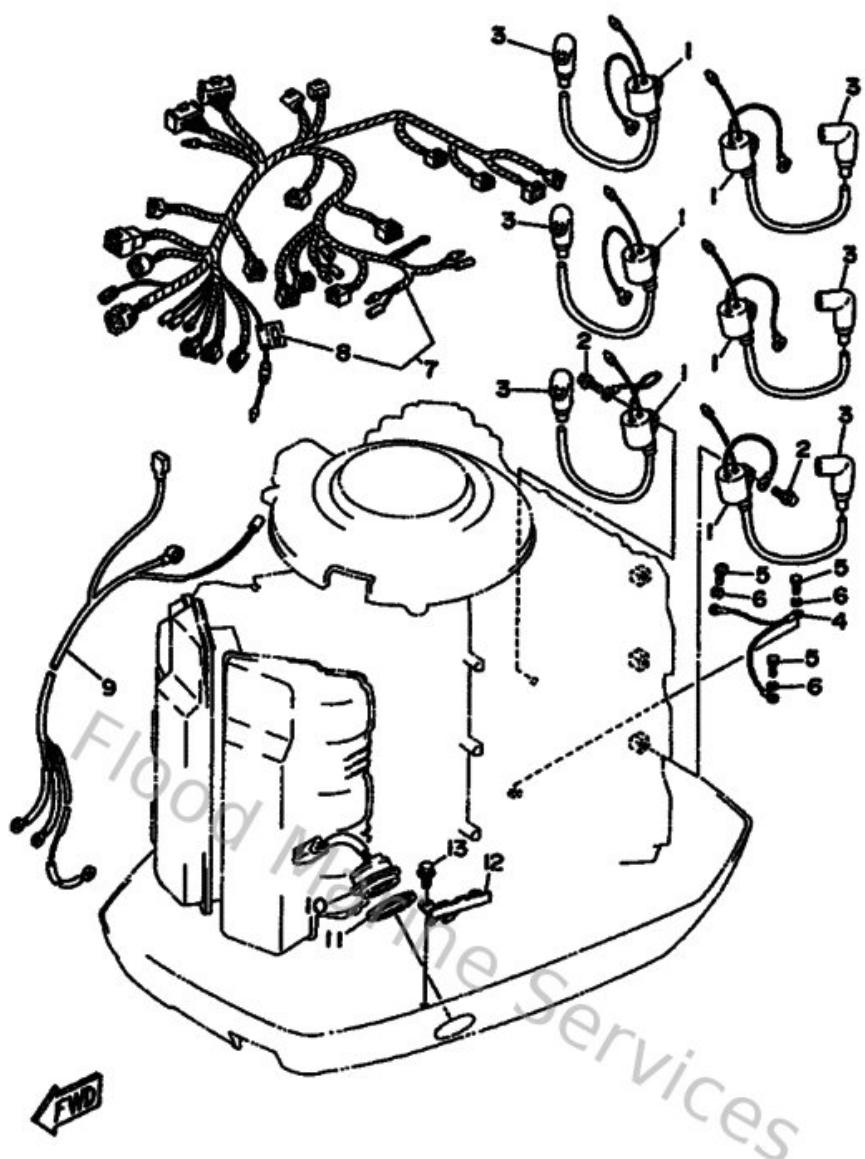
Electrical 1



Ref	Part	
1	61A8554200EJ Bracket	Buy now
2	9048009M1200 Grommet (6a0)	Buy now
3	9038706M0300 Collar (676)	Buy now
4	9011906M2800 Bolt, With Washer	Buy now
5	61A855400100 C.d.i. Unit Assembly	Buy now
6	975130652500 Bolt, with washer(61b)	Buy now
7	61A855480000 Holder	Buy now
8	61A855250000 Cover	Buy now
9	975950651600 Bolt, with washer(6r6)	Buy now
10	970950601400 Bolt(gj3)	Buy now
11	61A855370000 Cover	Buy now
12	979860622000 Screw, with washer(64x)	Buy now
13	61A825190000 Wire, Earth Lead	Buy now
14	6R3825190000 Wire, earth lead	Buy now
15	970130601200 Bolt(gh1)	Buy now

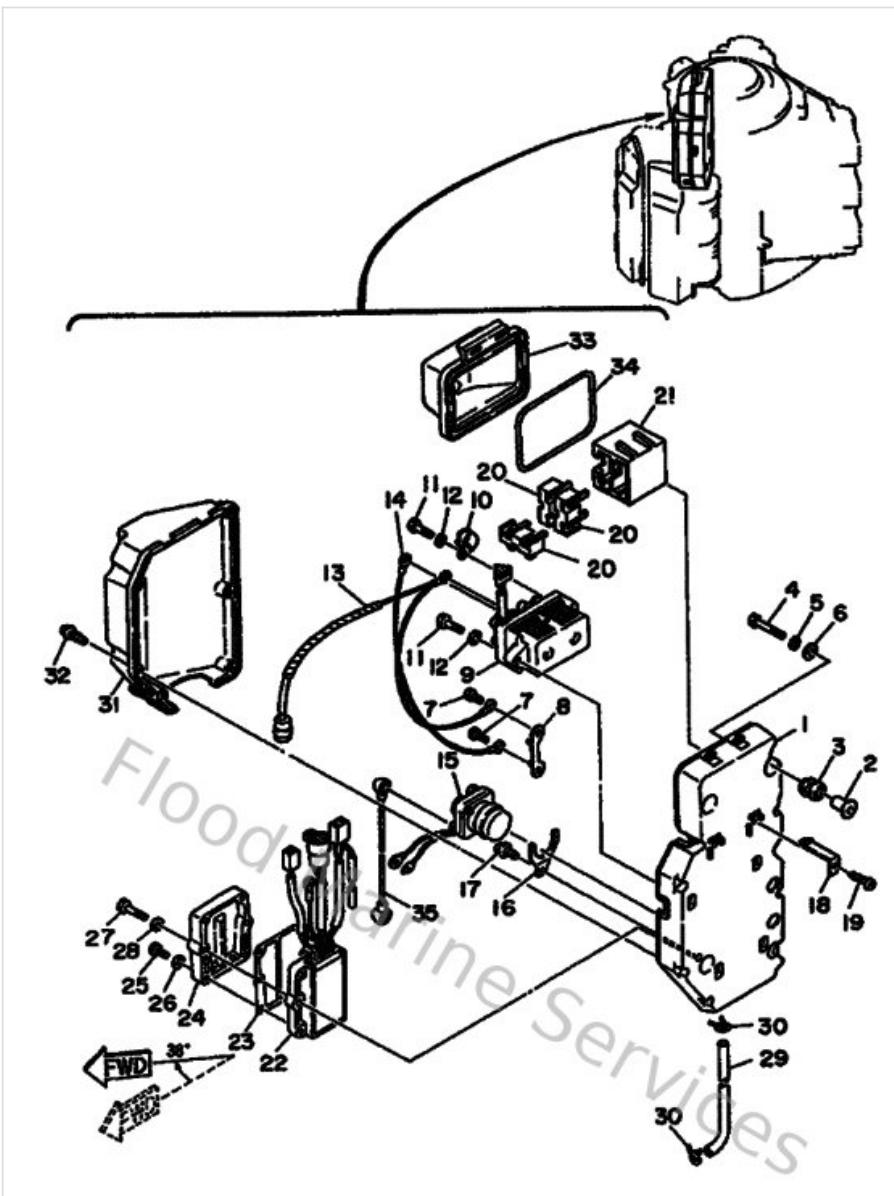
Ref	Part	
16	929900610000 Washer(6a1)	Buy now



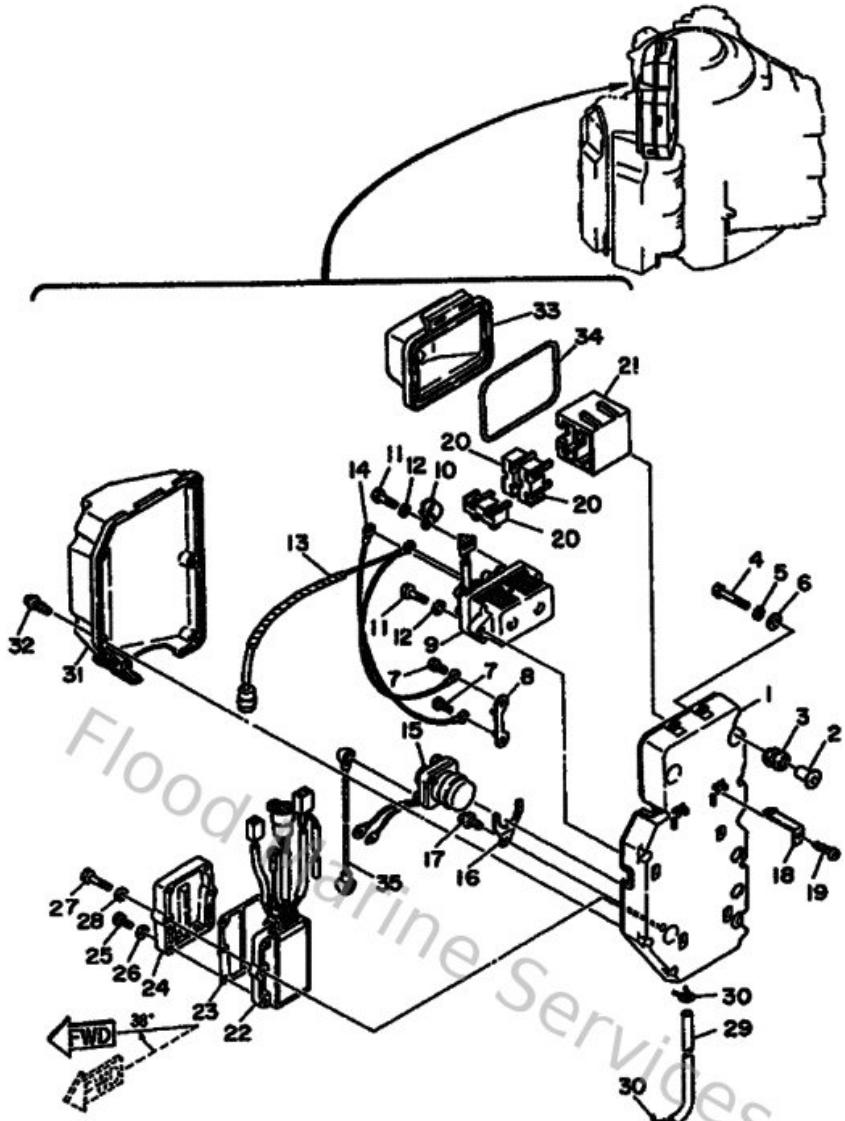


Ref	Part	
1	61A855700000 Ignition coil assembly	Buy now
2	975130652000 Bolt, with washer(61b)	Buy now
3	6E3823702000 Plug cap assembly	Buy now
4	61A825310000 Wire, lead	Buy now
5	970130601200 Bolt(gh1)	Buy now
6	929900610000 Washer(6a1)	Buy now
8	682821510100 Fuse	Buy now
9	61A821050000 Battery cable	Buy now
10	6R3825630100 Trim & tilt switch assembly	Buy now
11	6E5825870000 Gasket	Buy now
12	61A836140000 Bracket	Buy now
13	973950601600 Bolt, hexagon deep recess	Buy now

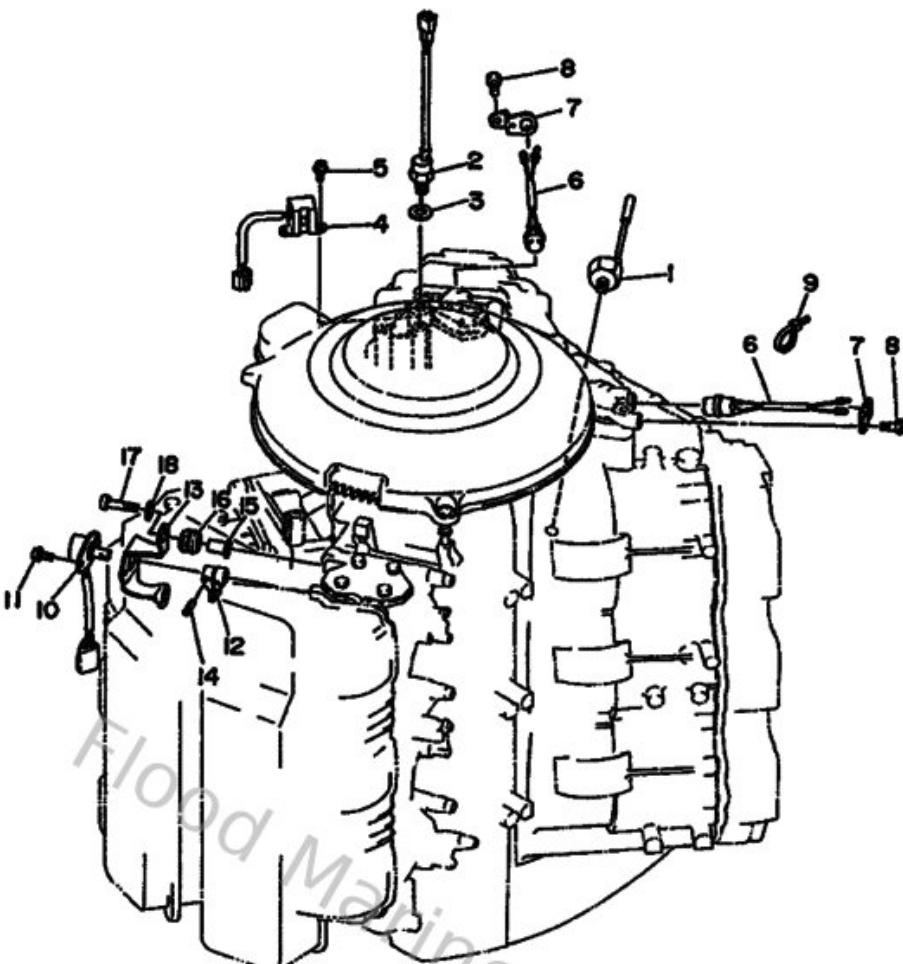
Electrical 3



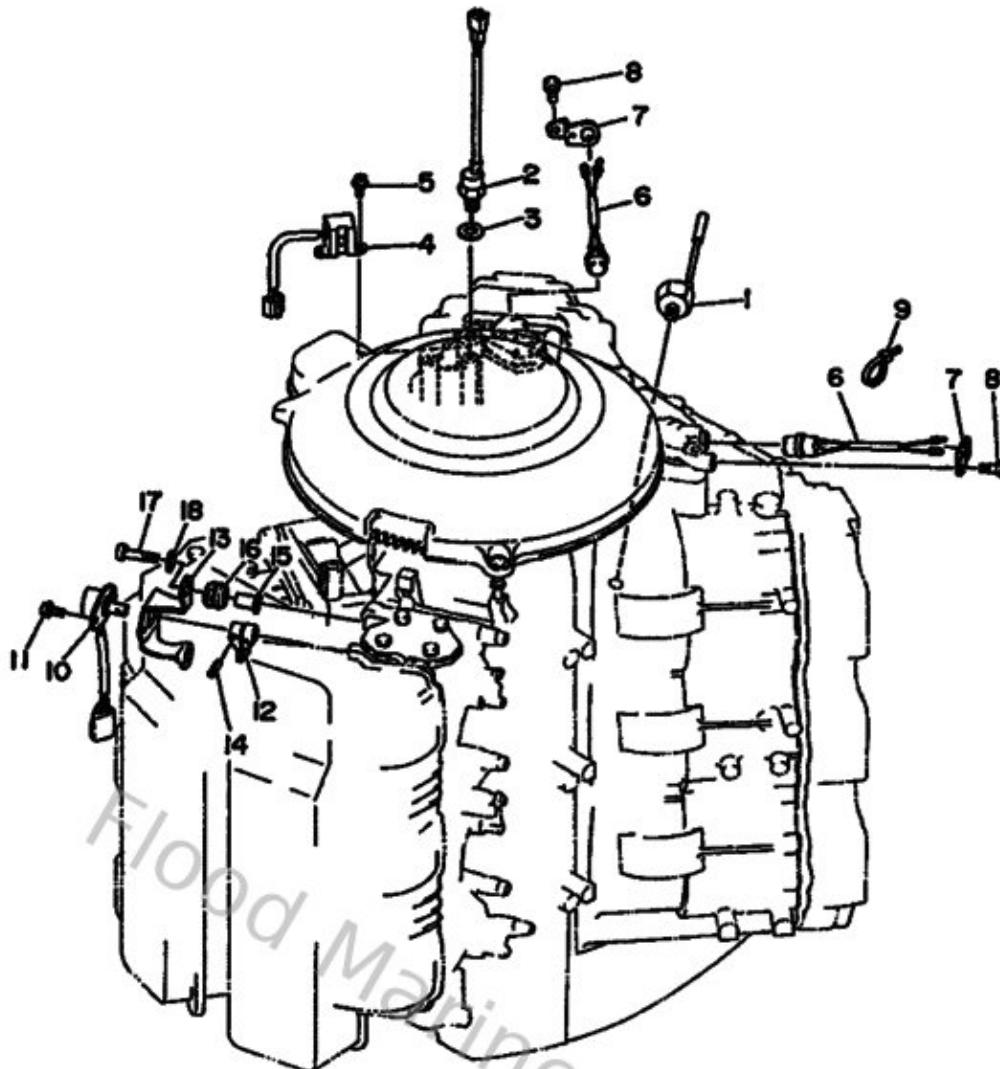
Ref	Part	
1	61A819480000 Bracket	Buy now
2	624425420000 Collar	Buy now
3	6A0823170000 Damper, ignition coil	Buy now
4	970800603000 Bolt(jf7)	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	9020106M6200 Washer, plate (6e5)	Buy now
7	973130601400 Bolt(gj3)	Buy now
8	61A871490000 Connector	Buy now
9	61A819500000 Relay assembly	Buy now
10	904650802800 Clamp (1e6)	Buy now
11	973130603000 Bolt	Buy now
13	61A819491000 Wire, lead	Buy now
14	61A819490000 Wire, lead	Buy now
15	61A819410000 Starter relay assembly	Buy now
16	61A819520000 Holder, relay	Buy now



Ref	Part	
17	977805061200 Screw, tapping(61a)	Buy now
18	61A821710000 Stay, fuse box	Buy now
20	61A821500000 Fuse holder assembly	Buy now
21	61A821530000 Stay, fuse holder	Buy now
22	61A819600000 Rectifier & regulator assembly	Buy now
23	69J81975A000 Plate, rectifier fitting	Buy now
24	61A81972009M Cover, rectifier	Buy now
25	973130602500 Bolt	Buy now
29	61A243140000 Pipe 1	Buy now
30	904670800400 Clip, pipe 6162435600	Buy now
31	61A819420000 Cover	Buy now
32	9016405M0000 Screw, tapping (6f5)	Buy now
33	61A821540000 Case	Buy now
34	61A821760000 Damper	Buy now
35	61A821170000 Wire, lead	Buy now

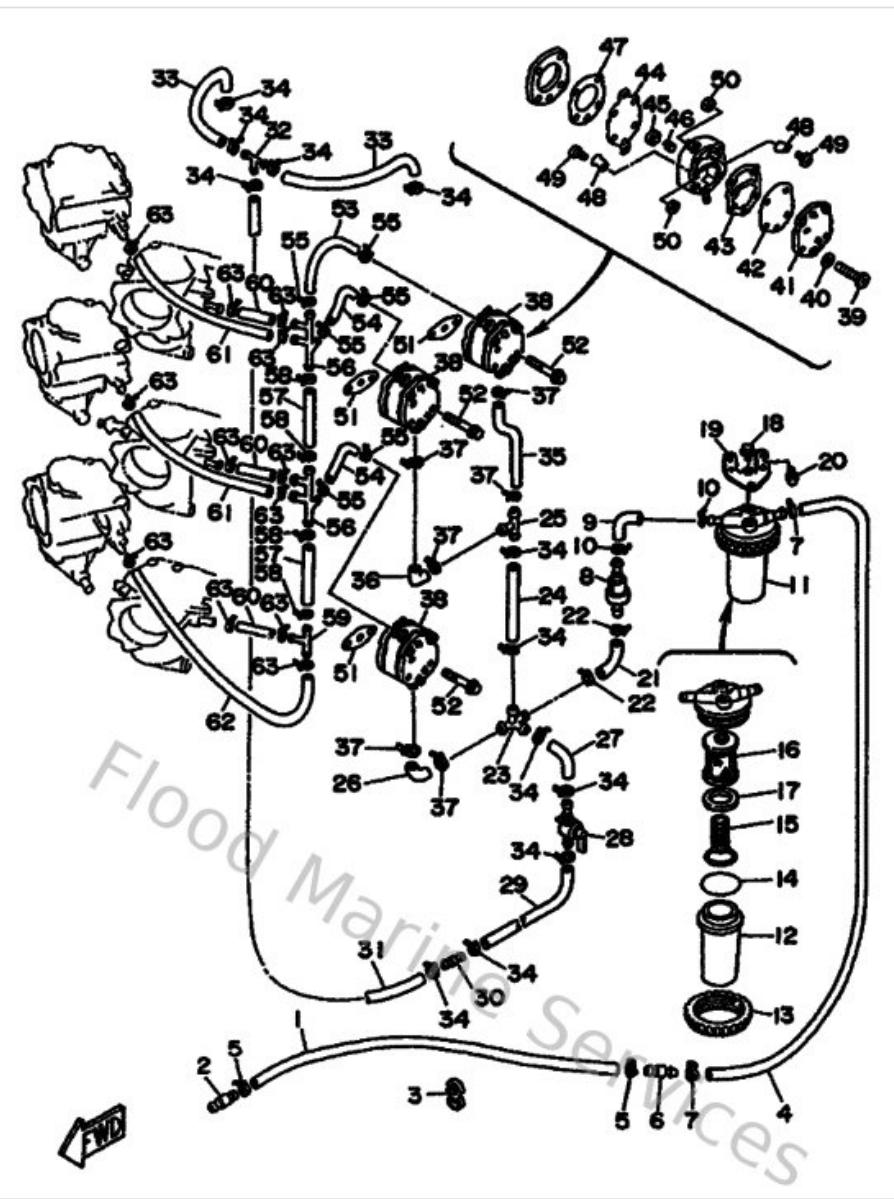


Ref	Part	
1	61A857800000 Sensor, knock	Buy now
2	61A857900000 Thermosensor assembly	Buy now
3	929901060000 Washer, plate	Buy now
4	61A858950000 Crank position sender	Buy now
5	978850501200 Screw,pan head (646)	Buy now
6	61A825600000 Thermo switch assembly	Buy now
7	61A8252U0000 Cover	Buy now
8	973950601200 Bolt(gh1)	Buy now
9	904651009800 Clamp	Buy now
10	61A858850000 Throttle sensor assembly	Buy now
11	979850521000 Screw, With Washer	Buy now
12	6K7145730000 Lever	Buy now
13	61A858860000 Bracket	Buy now
14	916903001600 Pin, spring	Buy now
15	9038705M0000 Collar(6k7)	Buy now



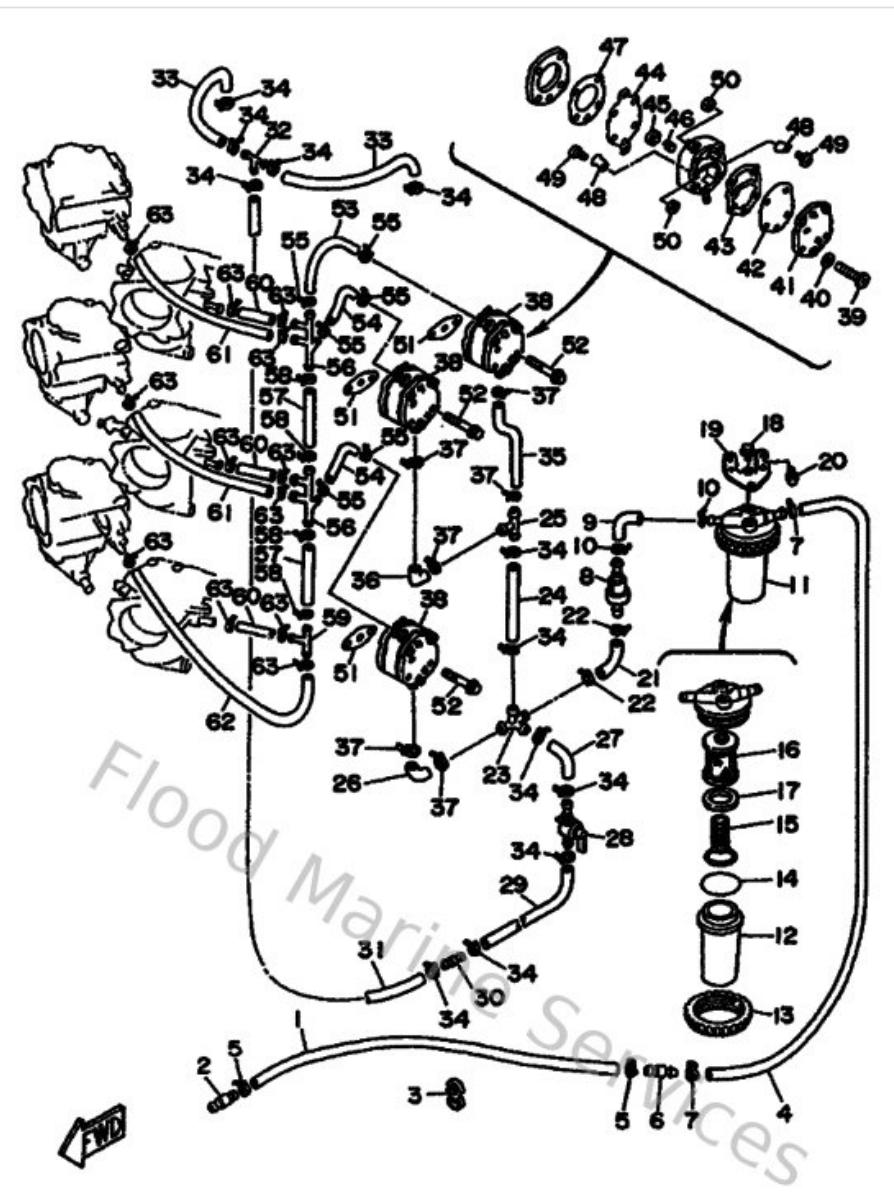
Ref	Part	
16	9048010M2300 Grommet(6k7)	Buy now
17	979850532500 Screw, With Washer	Buy now
18	9020105M0300 Washer, plate(6k7)	Buy now

Fuel 1



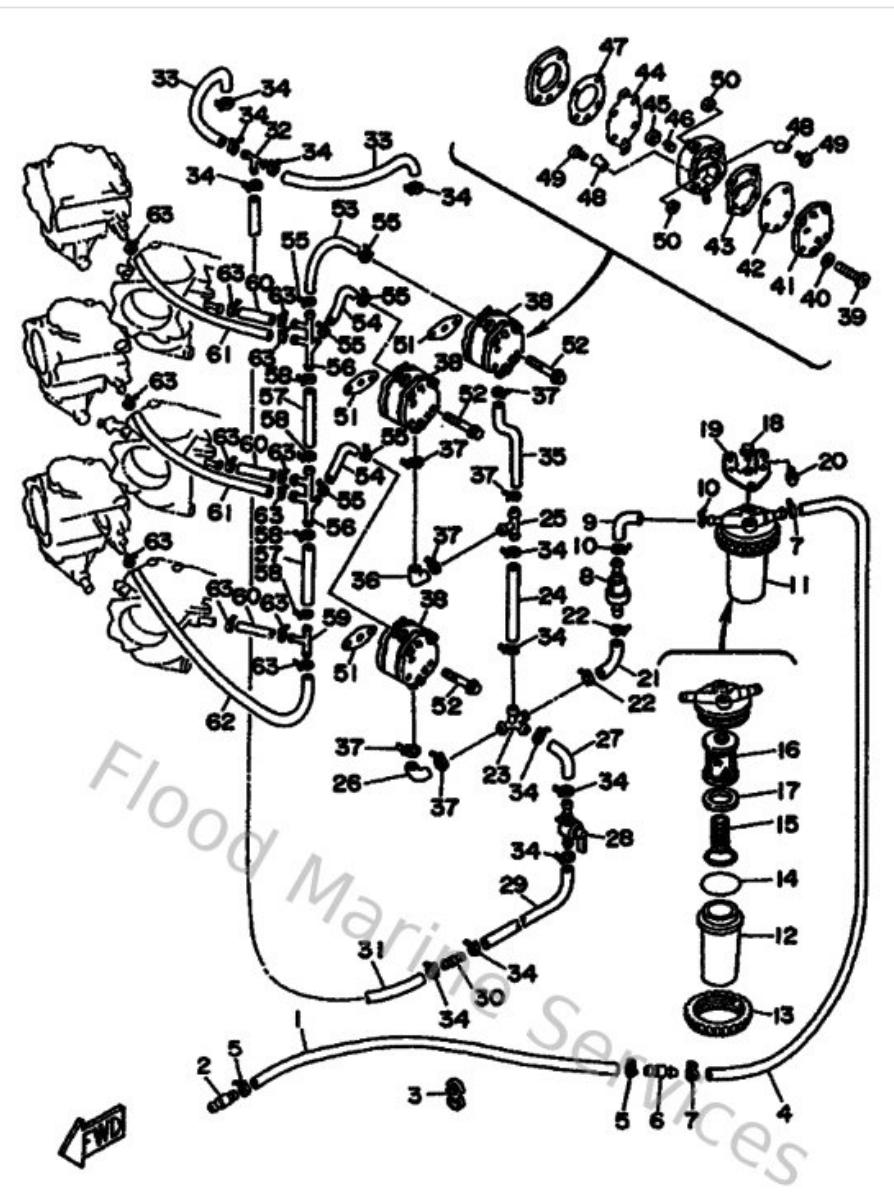
Ref	Part	
1	9044513M1700 Hose(l2700)	Buy now
2	6R3243770000 Pipe, joint 3	Buy now
3	9046413M3400 Clamp(6r3)	Buy now
4	61A243130000 Pipe 3	Buy now
5	904651009800 Clamp	Buy now
7	9046511M1000 Clamp	Buy now
8	6R5244080000 Fuel feed assembly	Buy now
9	61A243110000 Pipe, fuel 1	Buy now
11	61A245600400 Filter assembly	Buy now
12	61A245210000 Cup, filter	Buy now
13	61A245310000 Nut	Buy now
14	61A245640000 O-ring	Buy now
15	61A245770100 Spring	Buy now
16	61A245630000 Element, filter	Buy now
17	61A244690000 Float, water level	Buy now

Fuel 1



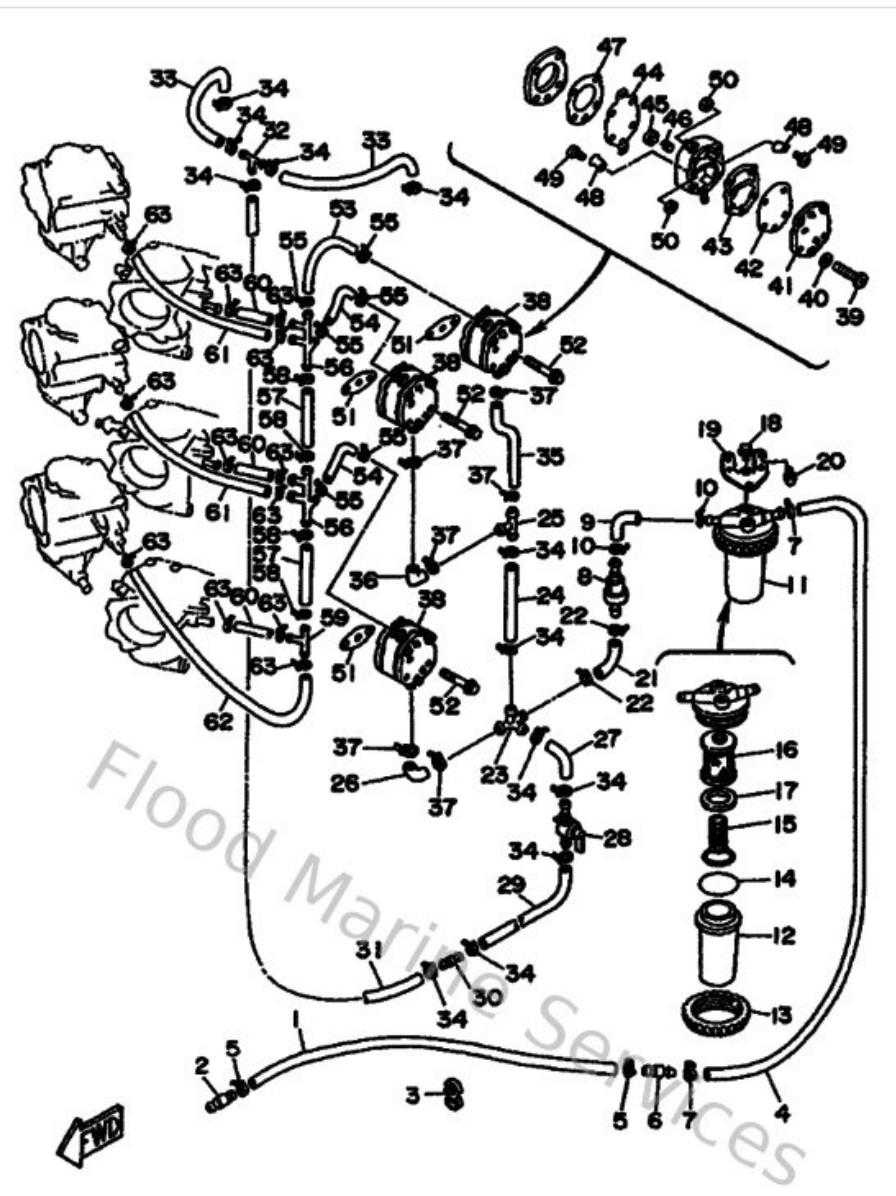
Ref	Part	
18	975950651400 Bolt(gj3)	Buy now
19	61A245660000 Bracket, filter	Buy now
20	9011906M4100 Bolt, with washer(6r6)	Buy now
23	6G5243770000 Pipe, joint 2	Buy now
24	6G5243170100 Pipe 7	Buy now
25	6E5243780000 Pipe, joint 3	Buy now
26	6E5243150000 Pipe 5	Buy now
28	61A245000000 Fuel cock assembly 1	Buy now
29	9044510M4300 Hose (l400)	Buy now
30	6E5217440000 Breezer	Buy now
31	9044510M3400 Hose (l550)	Buy now
32	688243780000 Pipe, joint	Buy now
35	6G5243150000 Pipe 5	Buy now
38	6E5244100300 Fuel pump assembly	Buy now
39	985800503500 Screw, pan head (686)	Buy now

Fuel 1



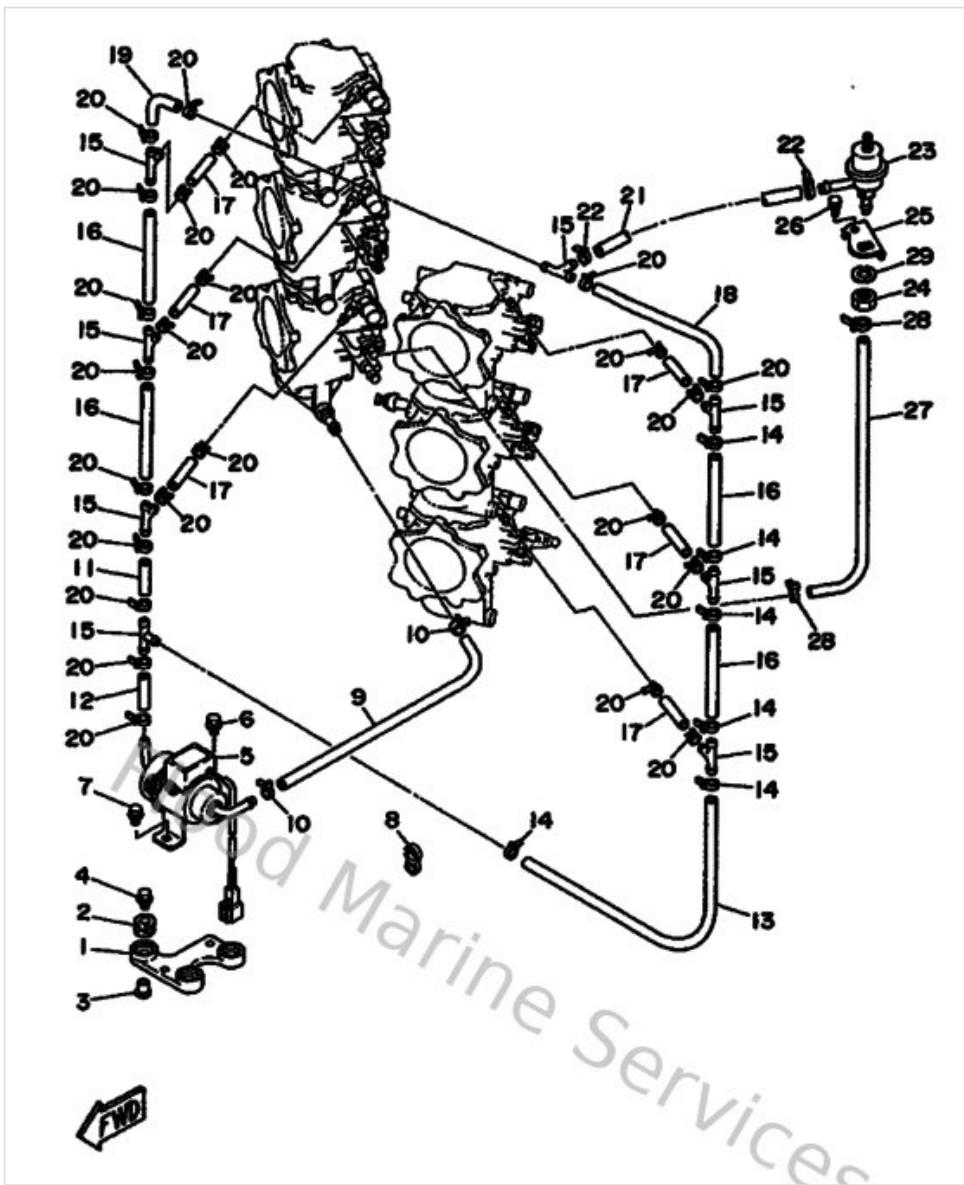
Ref	Part	
40	929900560000 Washer, plain (646)	Buy now
41	6E5244130000 Body 2	Buy now
42	6E5244710000 Diaphragm	Buy now
43	6E5244350000 Gasket, body 2	Buy now
44	6E5244110000 Diaphragm	Buy now
45	648244240000 Seat,spring	Buy now
46	6E5244230000 Spring, diaphragm	Buy now
47	6E5244340200 Gasket, body	Buy now
48	6A0244210100 Valve, check	Buy now
49	6A0143250000 Screw, pan head	Buy now
50	953800360000 Nut (6g8)	Buy now
51	65024431A000 Gasket,fuel pump	Buy now
52	975950655000 Bolt, hexagon w/w deep recess	Buy now
54	9044513M3100 Hose (L85)	Buy now
56	61A243770000 Pipe Joint 3	Buy now

Fuel 1



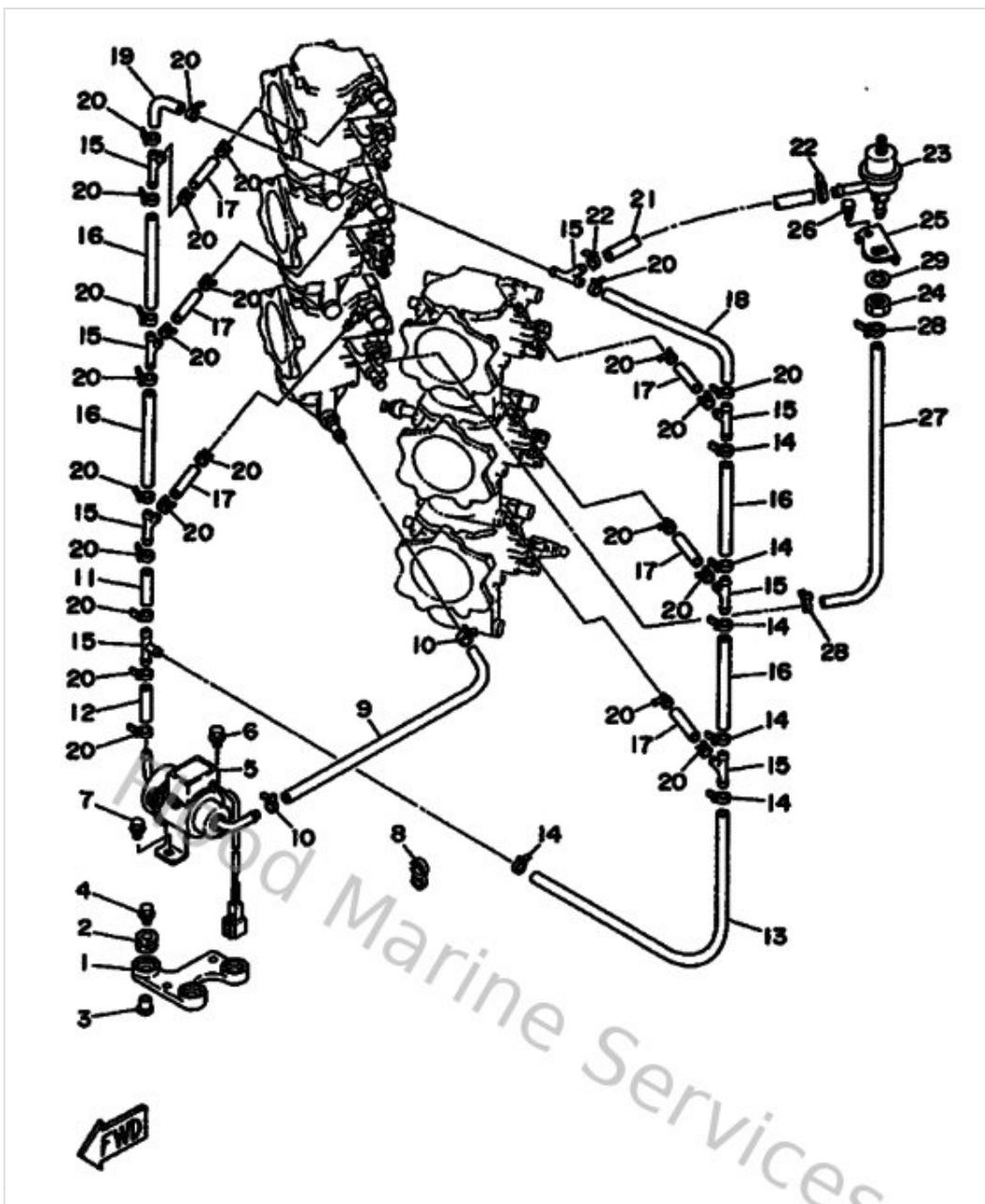
Ref	Part	
57	9044513M1400 Hose (I90)	Buy now
60	9044513M0200 Hose (I90)	Buy now
61	68V243110000 Pipe, fuel 1	Buy now
62	9044513M1100 Pipe, fuel 1	Buy now

Fuel 2



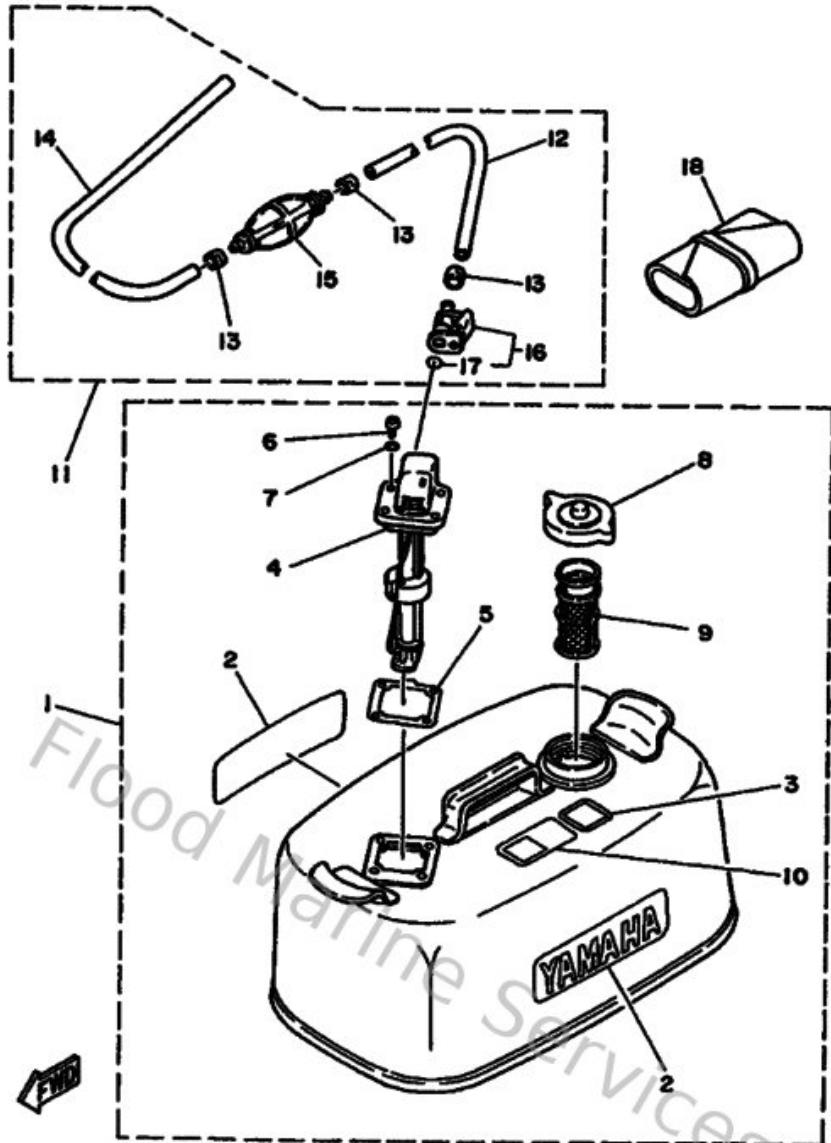
Ref	Part	
1	61A244910000 Bracket, Fuel Pump	Buy now
2	6A0823170000 Damper, ignition coil	Buy now
3	624425420000 Collar	Buy now
4	9011906M9500 Bolt, with washer	Buy now
5	61A139100100 Fuel pump assembly	Buy now
6	975950851400 Bolt, hexagon deep recess	Buy now
7	975950651400 Bolt(gj3)	Buy now
8	9046413M3400 Clamp(6r3)	Buy now
9	6A4243150000 Pipe 5	Buy now
10	9046511M1000 Clamp	Buy now
11	9044510M4300 Hose (l400)	Buy now
12	9044510M1400 Hose (l400)	Buy now
13	9044510M4000 Hose (l400)	Buy now
14	904651009800 Clamp	Buy now
15	688243780000 Pipe, joint	Buy now

Fuel 2



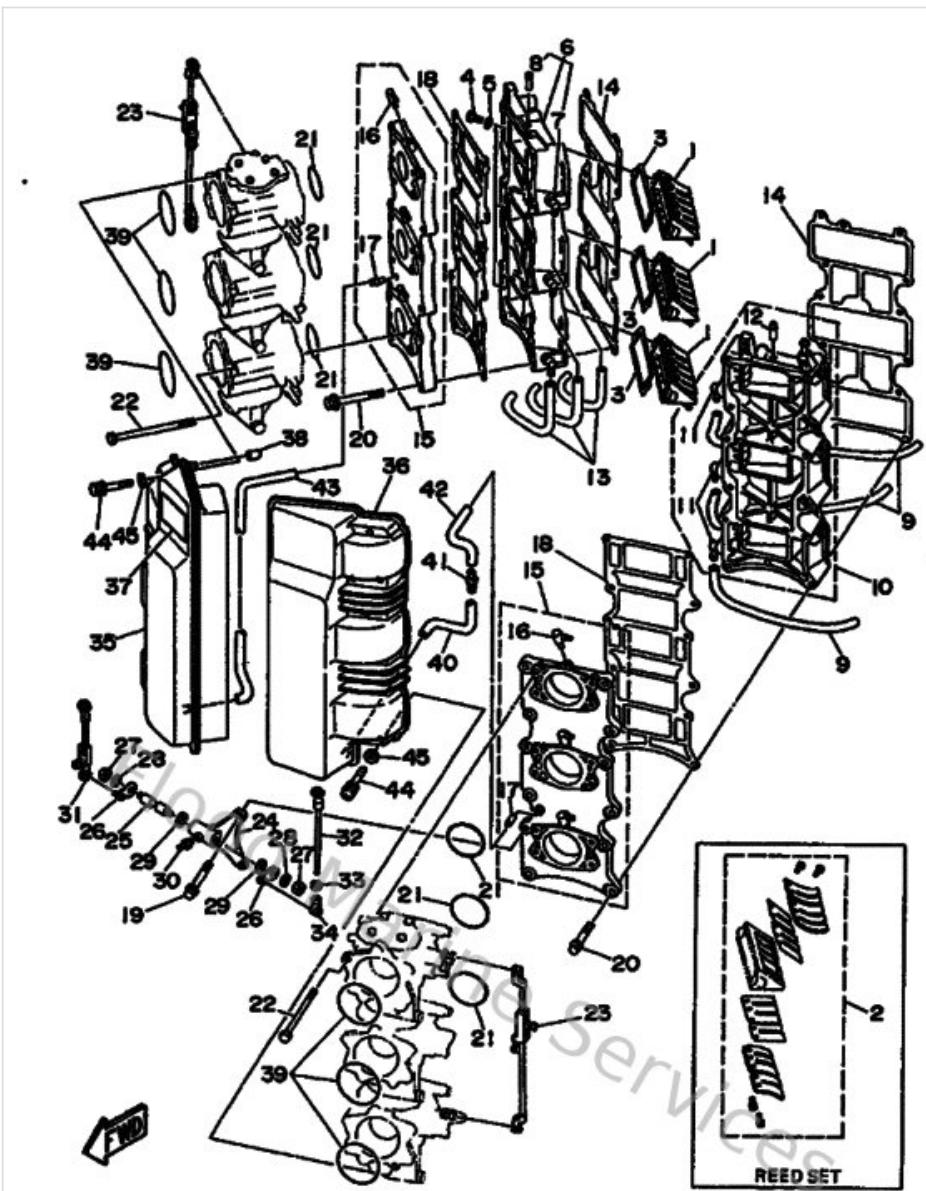
Ref	Part	
16	9044510M5300 Hose (l400)	Buy now
17	61A243160000 Pipe 6	Buy now
18	4KN243110100 Pipe, fuel 1	Buy now
19	9044510M1600 Hose (l400)	Buy now
23	61A244700000 Fuel Regulator Assembly	Buy now
24	953801260000 Nut (707)	Buy now
26	9011906M4100 Bolt, with washer(6r6)	Buy now
27	9044510M9200 Hose	Buy now
29	929901210000 Ybs67-12 washer,spring	Buy now

Fuel 3



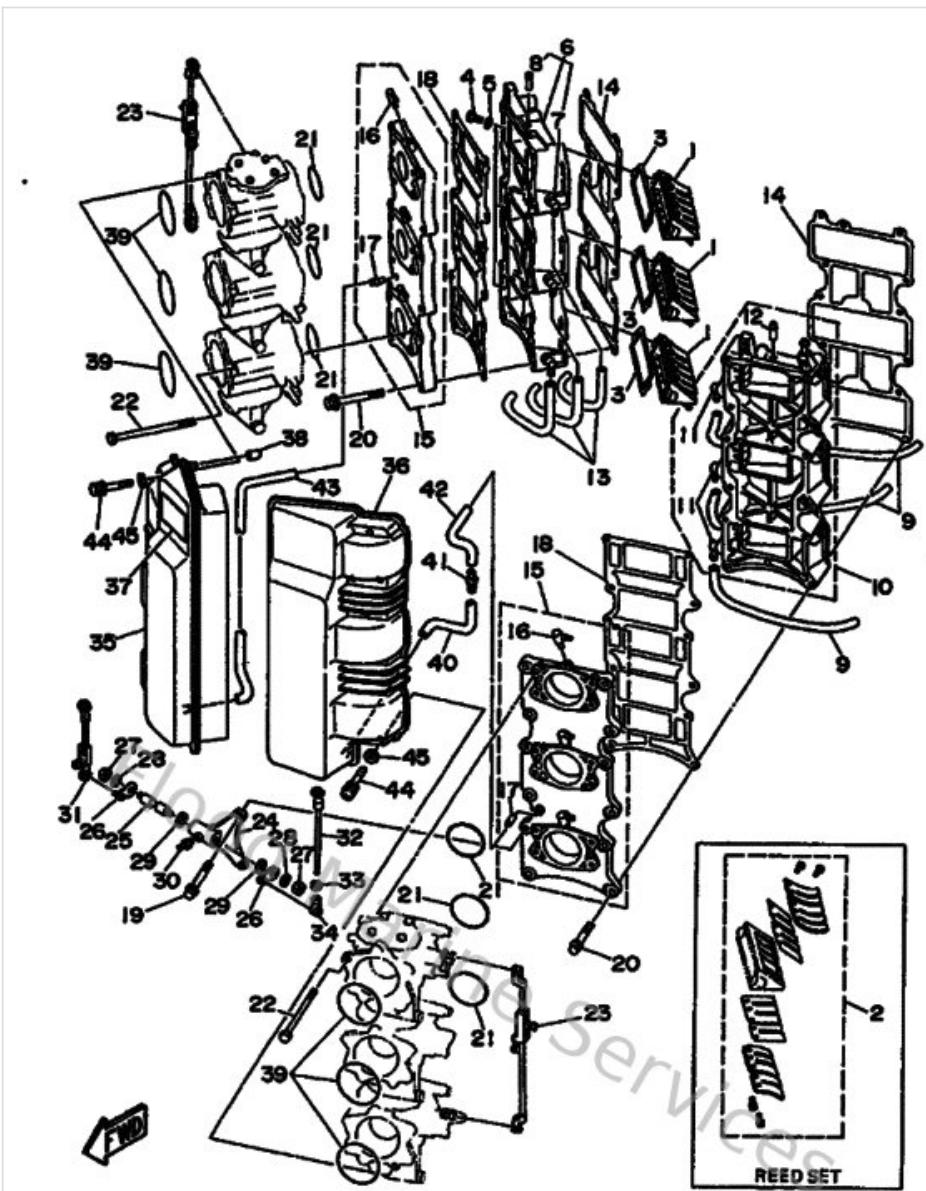
Ref	Part	
4	6Y1242600200 Fuel meter assembly	Buy now
5	6Y1242680000 Gasket, fuel meter	Buy now
6	985860501600 Screw, pan head	Buy now
7	6Y1243290000 Seal	Buy now
8	6Y1246100000 Cap assembly	Buy now
9	6Y1241670000 Strainer	Buy now
11	6YK243066400 Fuel pipe comp. 1	Buy now
12	9044513M0100 Hose (I2050)	Buy now
13	6E5243515100 Band 1	Buy now
15	6Y2243605100 Primer pump assembly	Buy now
16	6Y2243050200 Fuel pipe joint comp. 2	Buy now
17	932100828700 O-ring (655)	Buy now
18	656W28100200 Tool kit	Buy now

Intake



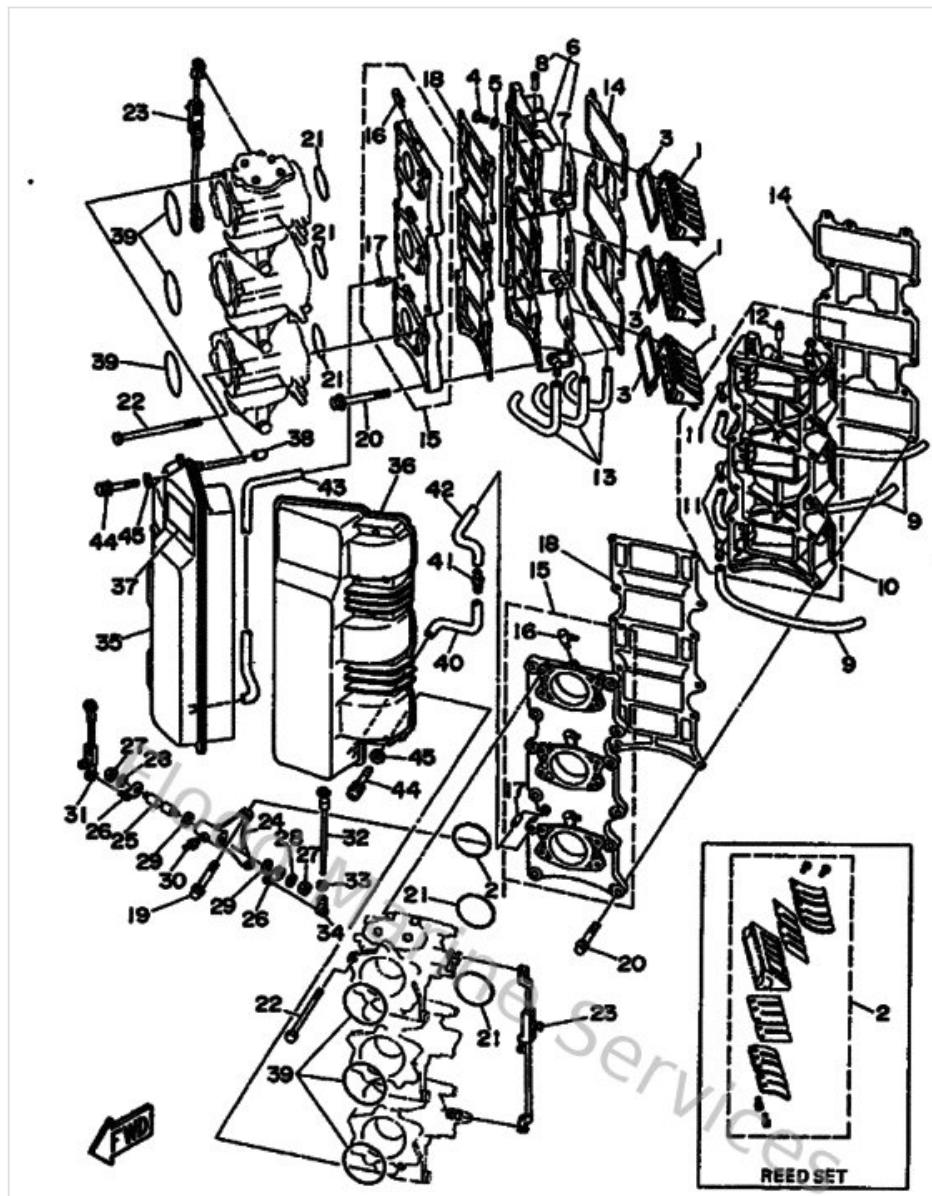
Ref	Part	
1	61A136100100 Reed valve assembly	Buy now
2	61AW00040100 Reed Set	Buy now
3	61A13621A000 Gasket, valve seat	Buy now
4	985800501600 Screw, pan head(6b0)	Buy now
5	929900560000 Washer, plain (646)	Buy now
6	61A136240094 Plate, Reed Valve	Buy now
7	6E5113720000 Nipple, hose	Buy now
8	650243780000 Pipe, joint 2	Buy now
9	904450700600 Hose (I770)	Buy now
10	61A136241094 Plate, Reed Valve	Buy now
12	6EEF43770000 Pipe, joint 2	Buy now
13	9044507M4500 Hose (I390)	Buy now
14	61A136460000 Gasket, manifold 2	Buy now
15	61A136410094 Manifold 1	Buy now
16	61A135520000 Nozzle	Buy now

Intake



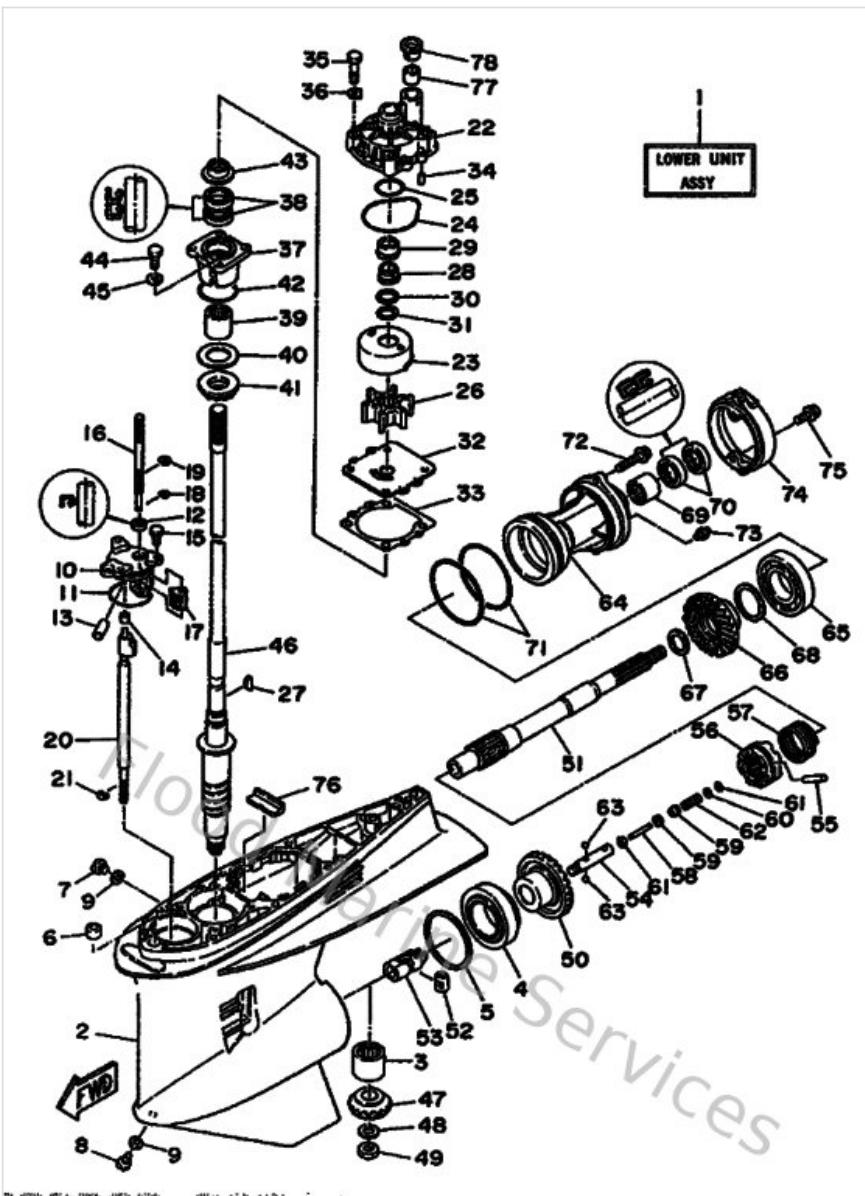
Ref	Part	
17	624144850000 Pipe, joint	Buy now
18	61A136450000 Gasket, Manifold 1	Buy now
19	975130657000 Bolt, With Washer	Buy now
20	975130656500 Bolt, With Washer	Buy now
21	9321050MA800 O-ring(61a)	Buy now
22	9010506M5500 Bolt, Washer Based	Buy now
23	61A412170100 Rod, accel. lever	Buy now
24	61A416630000 Bracket 3	Buy now
25	61A412420000 Rod 2	Buy now
26	61A412800000 Accel. Lever Assembly	Buy now
27	953800660000 Nut(661)	Buy now
28	929950610000 Washer(6a1)	Buy now
29	9020208M4100 Washer, plate(6t4)	Buy now
30	9370006M0300 Nipple, grease(6a1)	Buy now
31	61A412110100 Link Accel.	Buy now

Intake



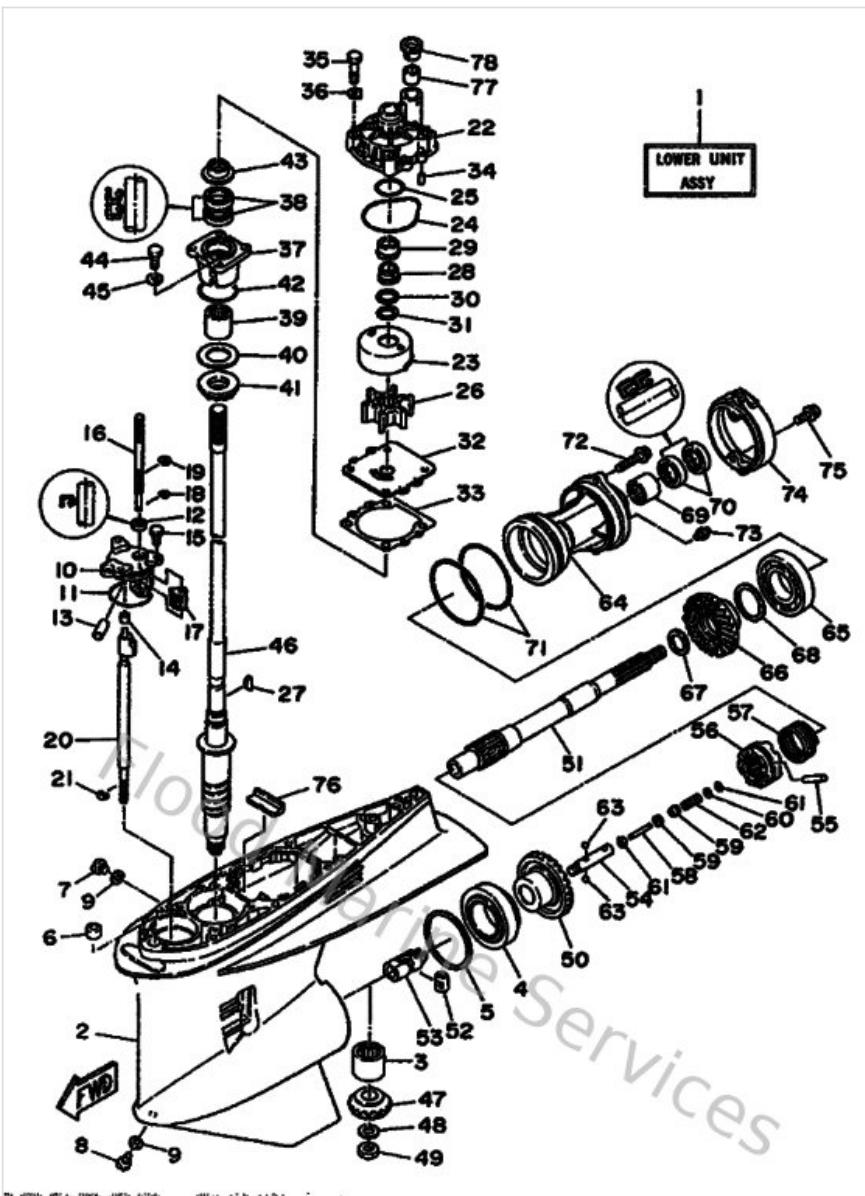
Ref	Part	
32	6J8412370000 Joint, link	Buy now
33	953800560000 Nut, hexagon (663)	Buy now
34	6H4412370000 Joint, link	Buy now
35	61A144400300 Silencer assembly Intake	Buy now
36	61A144401000 Silencer Assembly, Intake	Buy now
38	647143956000 Cap,over flow pipe	Buy now
39	9321060ME800 O-ring(61a)	Buy now
40	9044507M3200 Hose (l200)	Buy now
41	6E5131320000 Joint	Buy now
42	9044507M0800 Hose (l390)	Buy now
43	9044507M4400 Hose (l390)	Buy now
44	9015906M1600 Screw, with washer(61a)	Buy now
45	9020906M0500 Washer (688)	Buy now

Lower Casing & Drive 1



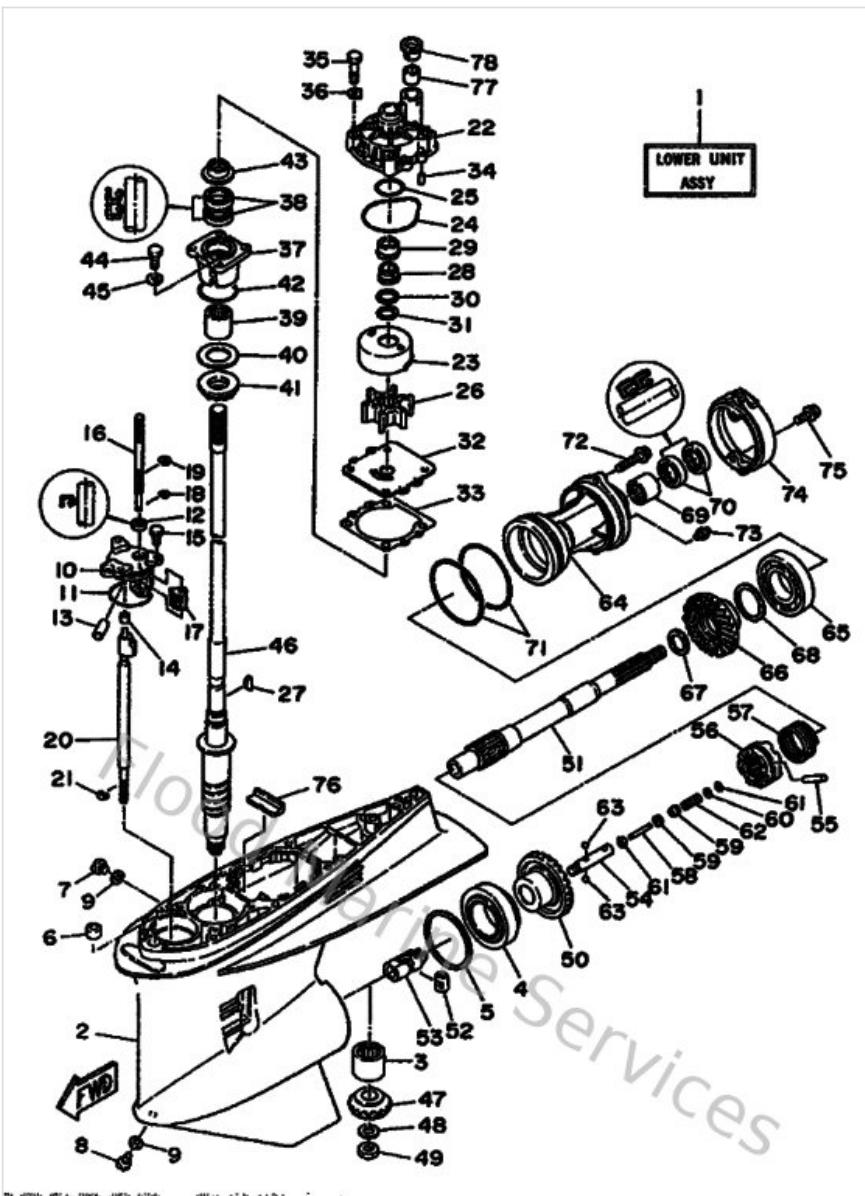
Ref	Part	
3	93311832V200 Ball bearing	Buy now
4	93332000W100 Bearing(61a)	Buy now
5	61A455675000 Shim (t:0.40mm)	Buy now
6	663443660000 Damper, water seal 2	Buy now
7	903400800200 Plug, straight screw	Buy now
8	688453410000 Plug, drain	Buy now
9	904300802000 Gasket	Buy now
10	61A45321005B Plate	Buy now
11	932106575200 O-ring(2hj)	Buy now
12	931060901400 Oil seal	Buy now
13	61A441600000 Detent Comp	Buy now
14	9038406M0700 Bush, bimetal formed(6r3)	Buy now
15	975950652000 Bolt(7u8)	Buy now
16	61A441440000 Rod, Shift	Buy now
17	61A441730000 Lever, Shift Control	Buy now

Lower Casing & Drive 1



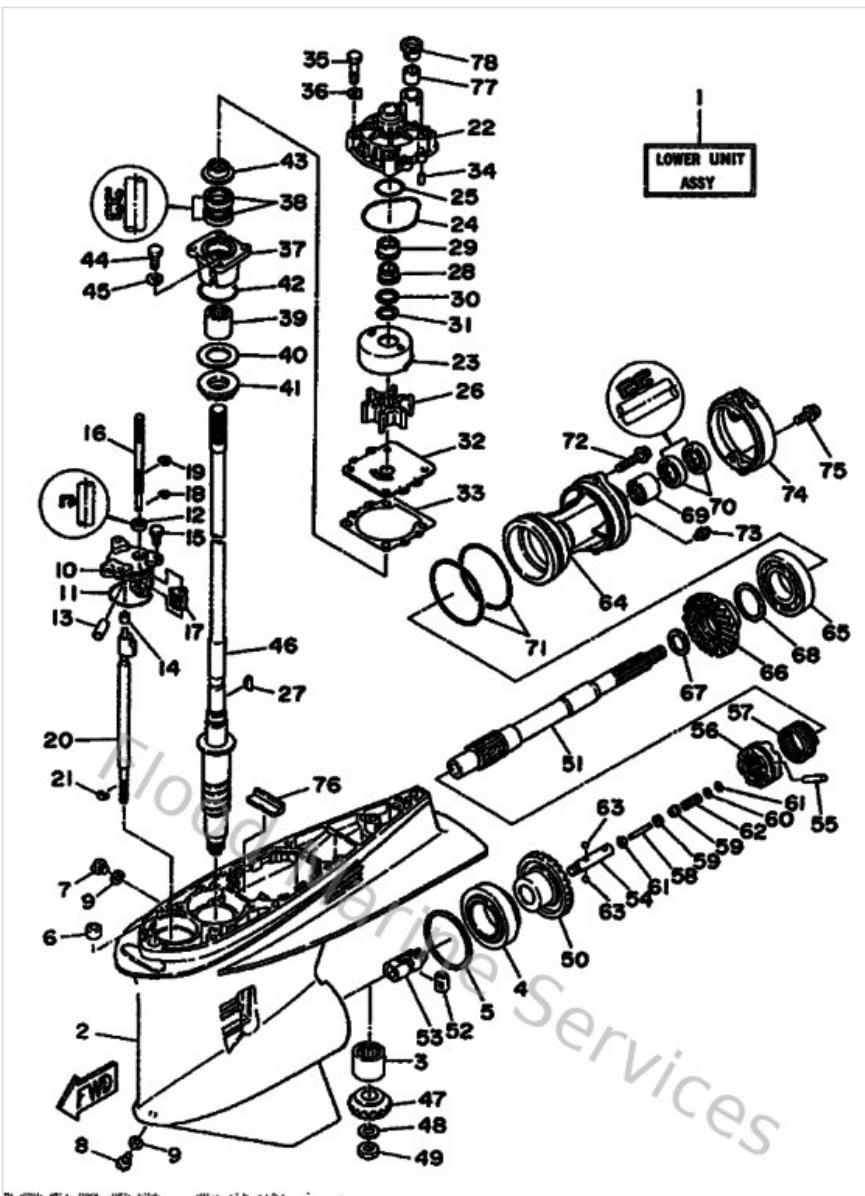
Ref	Part	
18	990800560000 Circlip(22k)	Buy now
19	9345007M0000 Circlip (6e5)	Buy now
22	61A443110000 Housing, water pump	Buy now
23	61A443220000 Insert, cartridge	Buy now
24	9321086M3800 O-ring (6e5)	Buy now
25	9321037M6700 O-ring (6g8)	Buy now
26	6E5443520000 Impeller	Buy now
27	9028004M0500 Key, woodruff (6e5)	Buy now
28	61A455380000 Spacer, 1	Buy now
29	61A455270000 Collar, drive shaft	Buy now
30	9020122M0100 Washer, plate(61a)	Buy now
31	9020622M1900 Washer, wave(61a)	Buy now
32	6G5443230000 Outer plate, cartridge	Buy now
33	6E544315A000 Gasket,water pump	Buy now
34	936061201900 Pin, dowel (614)	Buy now

Lower Casing & Drive 1



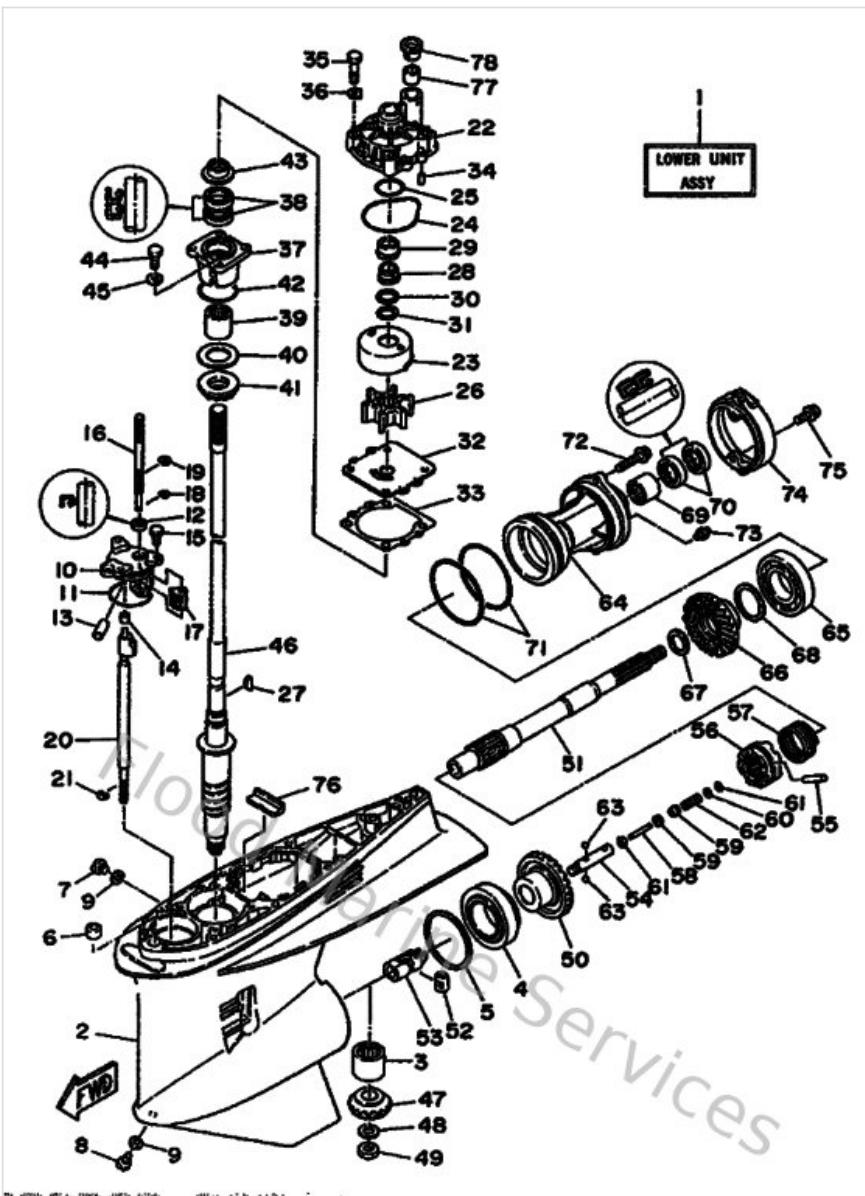
Ref	Part	
35	973950804500 Bolt, hexagon	Buy now
36	9020908M0200 Washer, plate (688)	Buy now
37	61A453310094 Housing, bearing	Buy now
38	9310128M1600 Oil seal (6e5)	Buy now
39	93315430V500 Bearing, cylindrical(6k0)	Buy now
40	61A455876000 Shim (t:0.50mm)	Buy now
41	933419302000 Bearing	Buy now
42	932105453400 O-ring (70e)	Buy now
43	6E5453440000 Cover, oil seal	Buy now
44	973950802500 Bolt (62g)	Buy now
45	929900860000 Washer, plain (663)	Buy now
46	61A455012000 Drive shaft comp.	Buy now
47	61A455510100 Pinion	Buy now
48	9020116M0000 Washer, plate(6t5)	Buy now
49	9017016M1900 Nut(6t5)	Buy now

Lower Casing & Drive 1



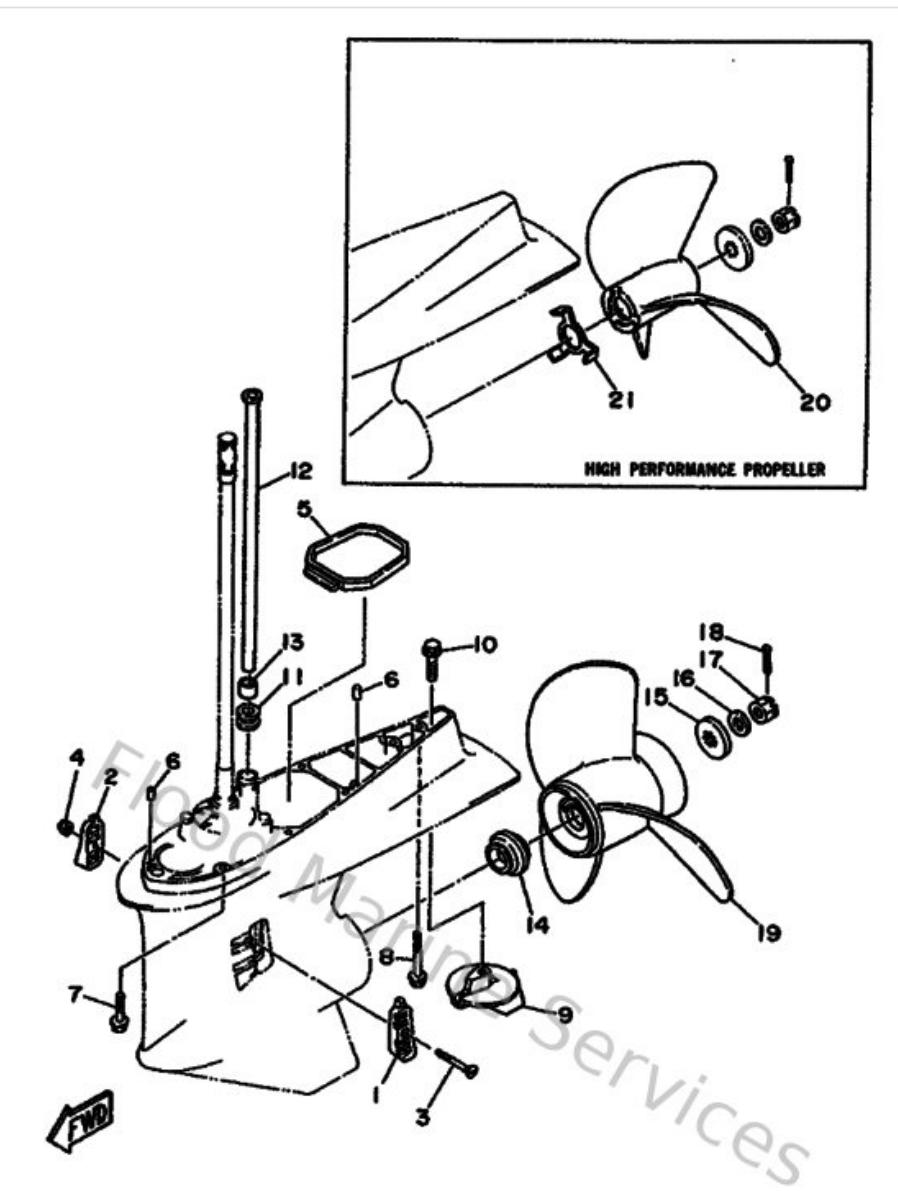
Ref	Part	
51	61A456110000 Shaft, Propeller	Buy now
55	61A456320000 Pin, cross	Buy now
56	61A456310300 Clutch, dog	Buy now
57	61A456330000 Ring, cross pin	Buy now
58	6H1456680000 Shaft, free 1	Buy now
59	61A456350000 Plunger, shift	Buy now
60	9020102M0000 Washer, plate(61a)	Buy now
61	9018302M0300 Nut, spring (6h1)	Buy now
62	9050110M7700 Spring, compression(61a)	Buy now
63	935010401100 Ball	Buy now
64	61A453320094 Housing, Bearing	Buy now
65	93306210U000 Bearing(61a)	Buy now
66	61A455710000 Gear	Buy now
67	9020131M0000 Washer, plate(61a)	Buy now
68	61A455770030 Shim (t:0.30mm)	Buy now

Lower Casing & Drive 1



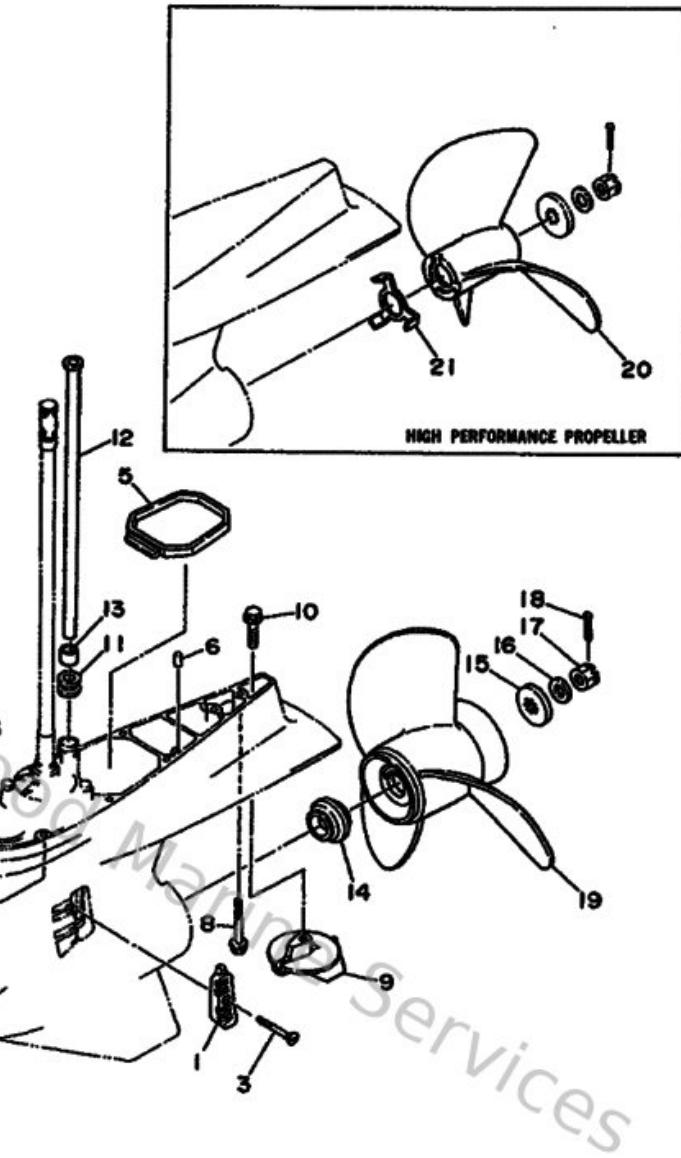
Ref	Part	
69	93317330U500 Bearing	Buy now
70	9310130M1700 Oil seal (6e5)	Buy now
71	932110438400 O-ring (705)	Buy now
72	9010508M4800 Bolt, Flange	Buy now
73	9370009M0000 Nipple, grease(6t4)	Buy now
74	61A45361005B Cap, lower casing	Buy now
75	970800802000 Bolt(6td)	Buy now
76	61A453760094 Guide, seal damper	Buy now
77	6E5443650000 Damper, water seal 1	Buy now
78	6E5443120000 Cover, water pump housing	Buy now

Lower Casing & Drive 2



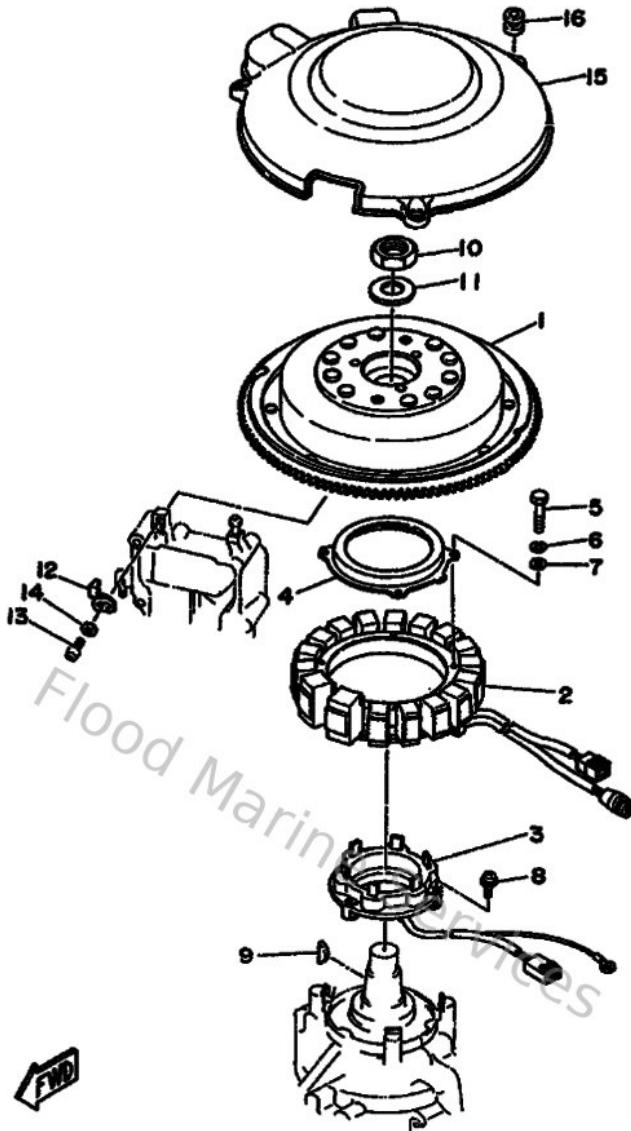
Ref	Part	
1	61A452140000 Cover, water inlet	Buy now
2	61A452150000 Cover, water inlet	Buy now
3	9014205M04000 Screw, countersunk	Buy now
4	901850590400 Nut nylon (sus)(ex4)	Buy now
5	61A453750000 Damper, seal	Buy now
6	9360812M05000 Pin, dowel b (6e5)	Buy now
7	970751004500 Bolt(64d)	Buy now
8	9011910MA200 Bolt, with washer	Buy now
9	61A453710000 Anode	Buy now
10	9010510M0000 Bolt, hexagon (663)	Buy now
11	6E5443660000 Damper, water seal 2	Buy now
12	61A443612000 Tube, water	Buy now
13	6E5443650000 Damper, water seal 1	Buy now
14	63P459870000 Spacer 1	Buy now
15	688459970100 Spacer 2	Buy now

Lower Casing & Drive 2



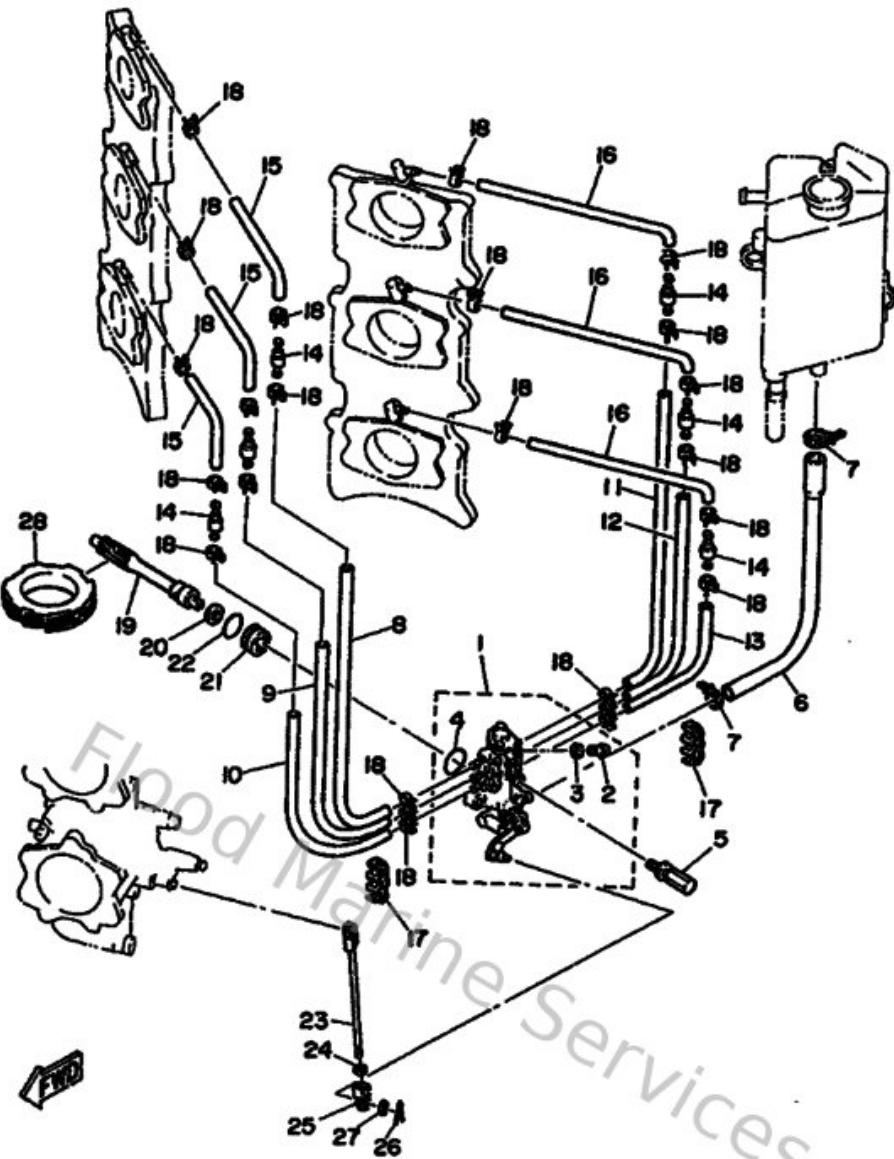
Ref	Part	
16	929901820000 Washer (6e5)	Buy now
17	9017118M0400 Nut, castle (6e5)	Buy now
18	914904003000 Pin, cotter (663)	Buy now
19	6G5459720298 Propeller (3x13-3/4 x21 -m)	Buy now
20	6E5459781000 Propeller assembly (3x14"x26"-p)	Buy now
21	6E5459941000 Plate, tooth	Buy now

Magneto



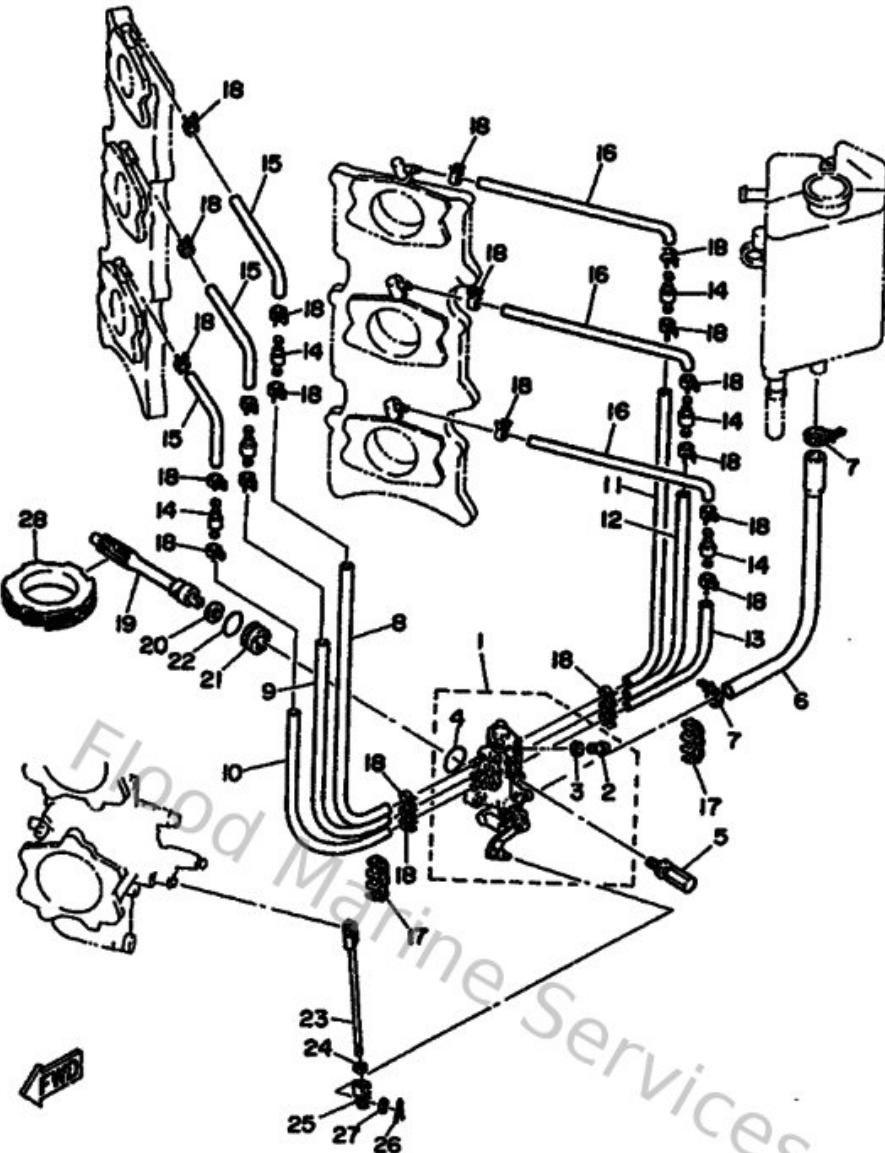
Ref	Part	
1	61A855500000 Rotor assembly	Buy now
2	61A855100200 Stator assembly	Buy now
3	61A855800100 Coil, pulser	Buy now
4	61A837210000 Cover	Buy now
5	970130603500 Bolt(3rv)	Buy now
6	929950610000 Washer(6a1)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	979850533000 Screw, with washer(61b)	Buy now
9	902800504900 Key, woodruff (12r)	Buy now
10	9017024M2200 Nut(61a)	Buy now
11	9020125M0200 Washer, plate(61a)	Buy now
12	6E5813320000 Plate, timing	Buy now
13	979850621000 Screw pan head	Buy now
15	61A813370100 Cover, flywheel	Buy now
16	663823170000 Damper, ignition coil	Buy now

Oil Pump



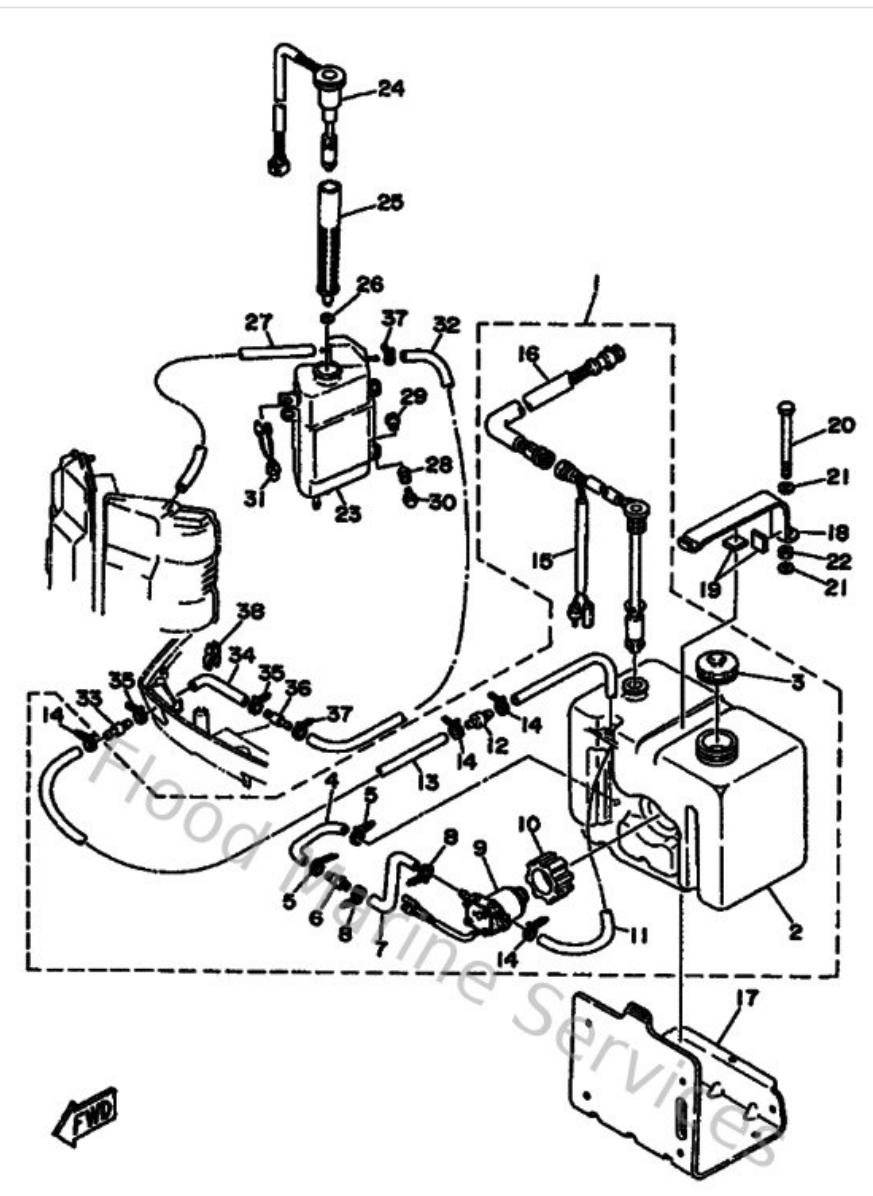
Ref	Part	
1	61A132000100 Oil Injection Pump Assembly	Buy now
2	71624440000 Screw	Buy now
3	6L2134750000 Gasket, breather bolt	Buy now
4	9321019M8200 O-ring(6j8)	Buy now
5	9010906M4000 Bolt(6h0)	Buy now
6	61A134160000 Pipe Oil 1	Buy now
7	904651009800 Clamp	Buy now
8	9044507M4600 Hose (I390)	Buy now
9	904450726000 Hose (I390)	Buy now
10	9044507MA300 Hose (I200)	Buy now
12	9044507M9000 Hose (I390)	Buy now
13	9044507M0200 Hose (I200)	Buy now
14	6R3131830000 Valve, check	Buy now
15	9044607M4800 Hose(62t)	Buy now
16	9044507M0700 Hose(62t)	Buy now

Oil Pump



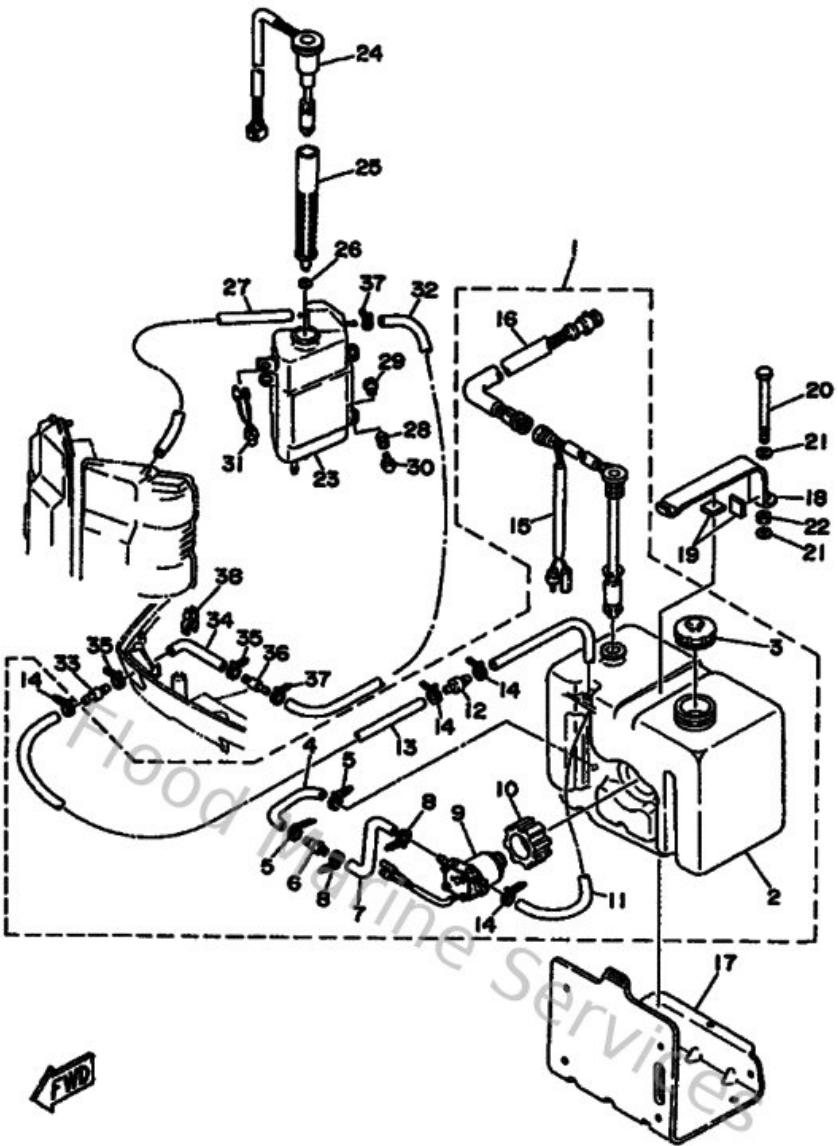
Ref	Part	
17	9046407M0500 Clamp (6g5)	Buy now
18	9046807M0200 Clip (6e5)	Buy now
19	61A115370000 Gear, driven	Buy now
20	9020109M0100 Washer, plate(61b)	Buy now
21	61A131170000 Collar, distance	Buy now
22	9321018MA900 O-ring(61a)	Buy now
23	61A412370000 Joint, link	Buy now
24	953800560000 Nut, hexagon (663)	Buy now
25	6H1412370000 Joint, link	Buy now
26	914901201200 Pin, cotter (6g8)	Buy now
27	902020508800 Washer, plate (666)	Buy now
28	61A115360000 Gear, drive	Buy now

Oil Tank



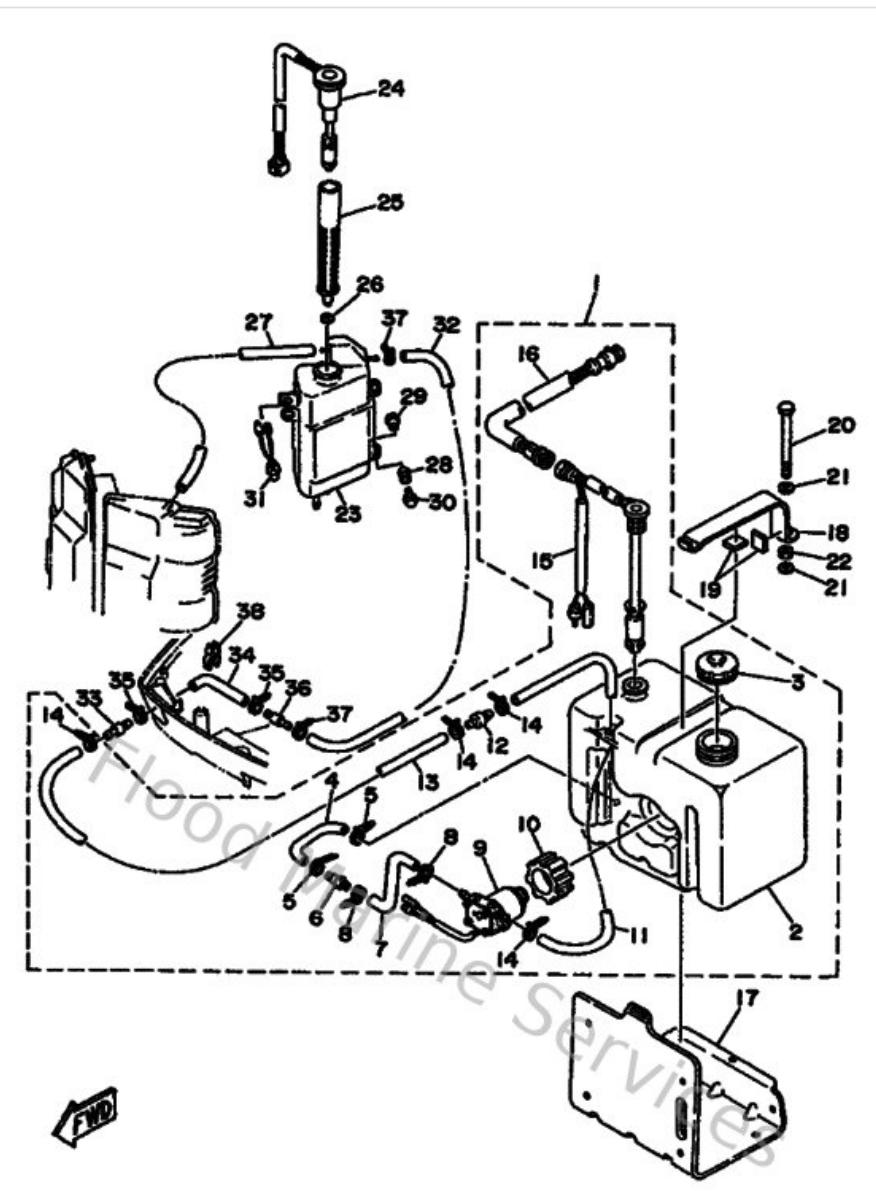
Ref	Part	
2	6E5217330200 Sub tank, oil (10.5l)	Buy now
3	6E5217700300 Oil tank cap assembly	Buy now
4	6E5243220000 Pipe 11	Buy now
5	9046511M1000 Clamp	Buy now
6	646242510200 Strainer 1	Buy now
7	6E5243190100 Pipe, oil	Buy now
9	6E5819000100 Oil feed pump assembly	Buy now
10	6E5819220000 Grommet	Buy now
11	6E5243210100 Pipe 10	Buy now
12	6E5243790000 Pipe, joint 4	Buy now
13	9044511M2600 Hose (l8000)	Buy now
15	6E5857200200 Oil Level Gauge assembly	Buy now
16	6E5857211000 Wire Lead (6E5-85721-01-00)	Buy now
17	6E5217340133 Holder, oil sub tank	Buy now
18	6E5217980133 Bracket, damper	Buy now

Oil Tank



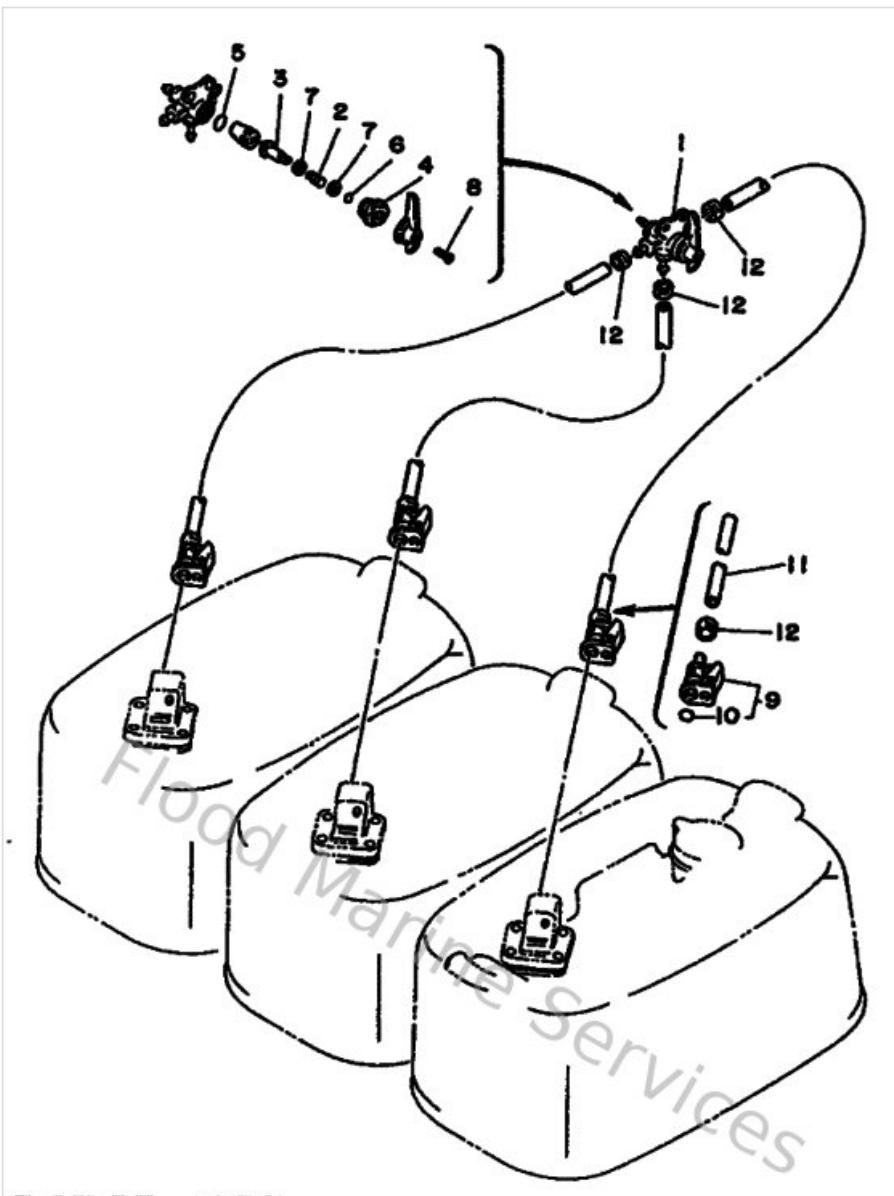
Ref	Part	
19	6E5217460000 Damper	Buy now
20	973800610000 Bolt, hexagon	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	953800660000 Nut(661)	Buy now
23	61A217500000 Oil tank assembly	Buy now
24	61A857300000 Oil level gauge assembly	Buy now
25	61A134110000 Strainer, oil	Buy now
26	6E5134140000 Gasket, strainer cover	Buy now
27	9044505M0700 Hose (I700)	Buy now
28	6A0823170000 Damper, ignition coil	Buy now
29	624425420000 Collar	Buy now
30	9011906M6500 Bolt, with washer	Buy now
31	6R38259E0000 Switch assembly	Buy now
32	6E5243230000 Pipe 12	Buy now
34	9044512M0400 Hose (I3000)	Buy now

Oil Tank



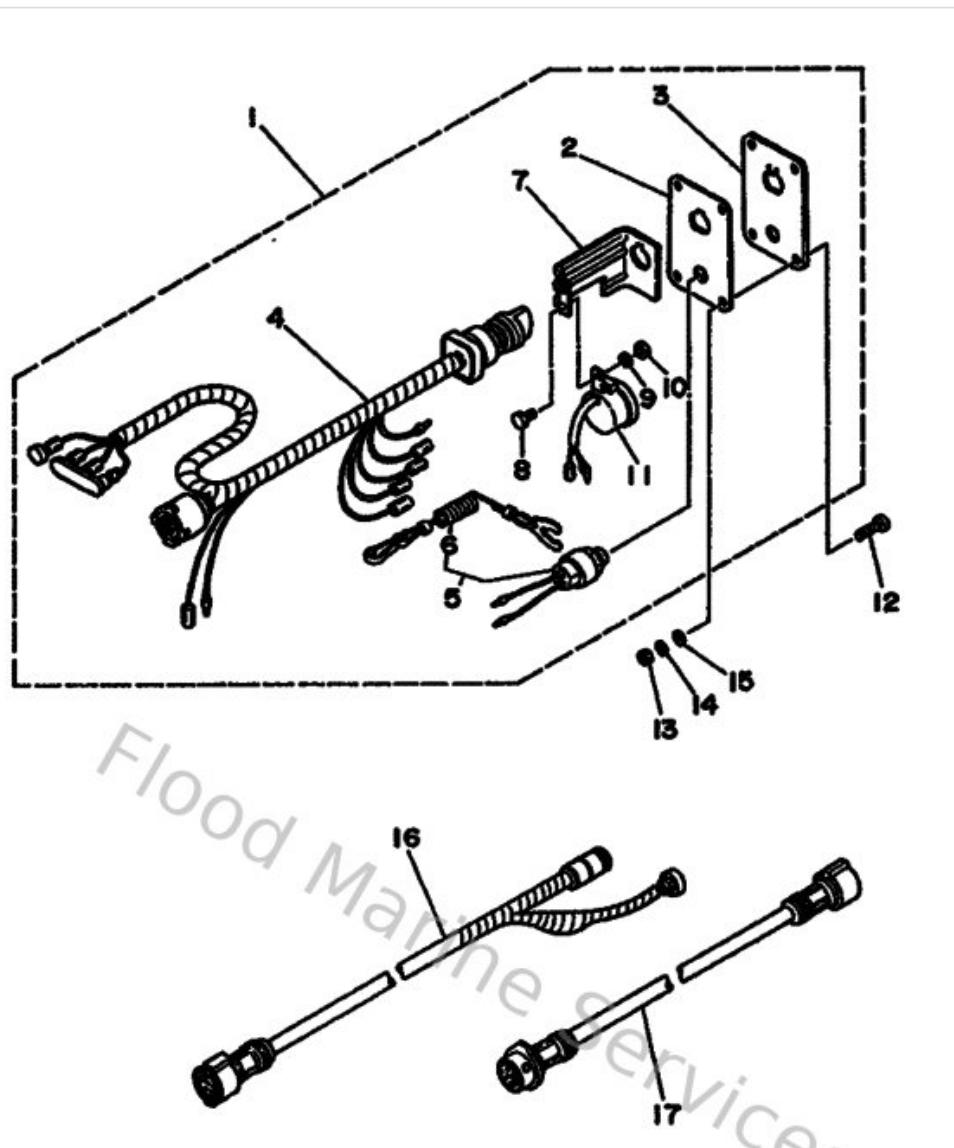
Ref	Part	
35	904651009800 Clamp	Buy now
38	9046411M2400 Clamp(6h1)	Buy now

Optional Parts



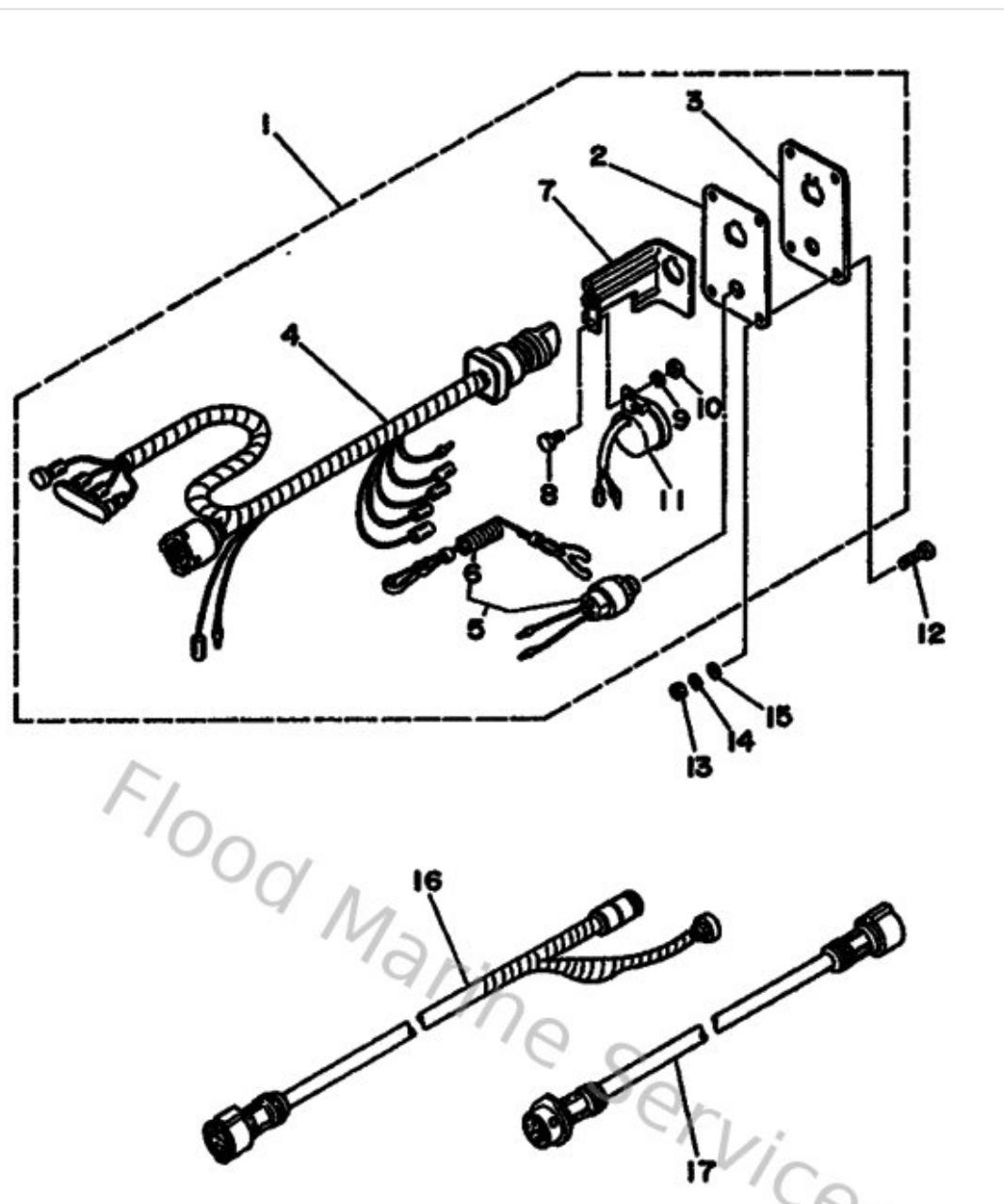
Ref	Part	
2	9050112M1300 Spring, compression (688)	Buy now
3	688245540000 Shaft, cock	Buy now
4	688245590000 Cap	Buy now
5	9321020M2800 O-ring (688)	Buy now
6	9321008M2700 O-ring	Buy now
7	9020108M3200 Washer (688)	Buy now
8	987800401600 Screw, flat head(ga5)	Buy now
9	6E5243050200 Fuel pipe joint comp. 2	Buy now
10	932100828700 O-ring (655)	Buy now
11	9044513M3200 Hose (l2500)	Buy now
12	6E5243515100 Band 1	Buy now

Optional Parts 1



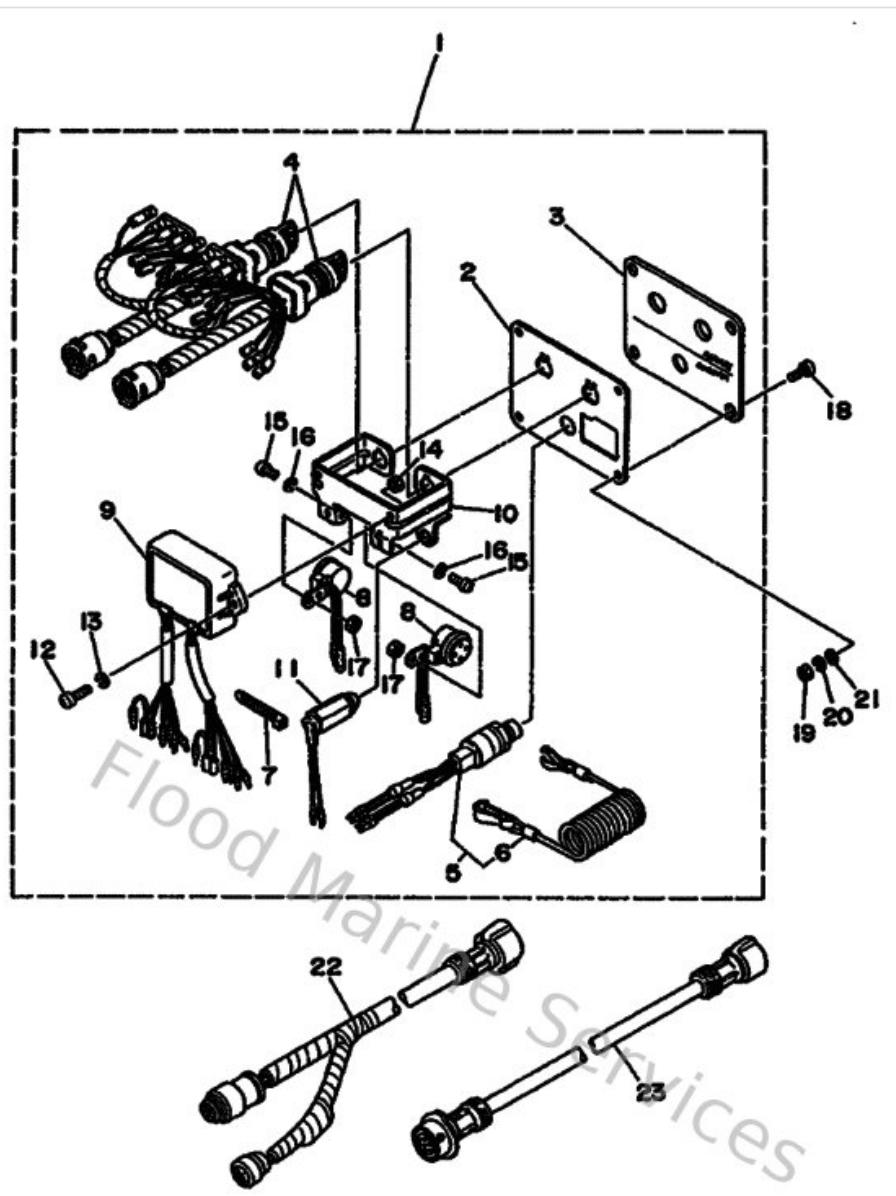
Ref	Part	
1	6R5825700100 Panel switch assembly	Buy now
2	6R5825880000 Plate	Buy now
3	6R5825710100 Panel, switch	Buy now
4	704825100200 Main switch assembly	Buy now
5	688825750100 Engine stop switch assembly	Buy now
6	682825560000 Lanyard, stop switch	Buy now
7	6R5825810000 Stay, Cord Clamp	Buy now
8	970950601600 Bolt, hexagon deep recess	Buy now
9	929900510000 Ybs67-5 washer, spring	Buy now
10	953030570000 Nut (656)	Buy now
11	6R5833830000 Buzzer	Buy now
12	9014905M0500 Screw(6k0)	Buy now
13	953800560000 Nut, hexagon (663)	Buy now
15	929900560000 Washer, plain (646)	Buy now
16	61A8258A0000 Extension, wire harness	Buy now

Optional Parts 1



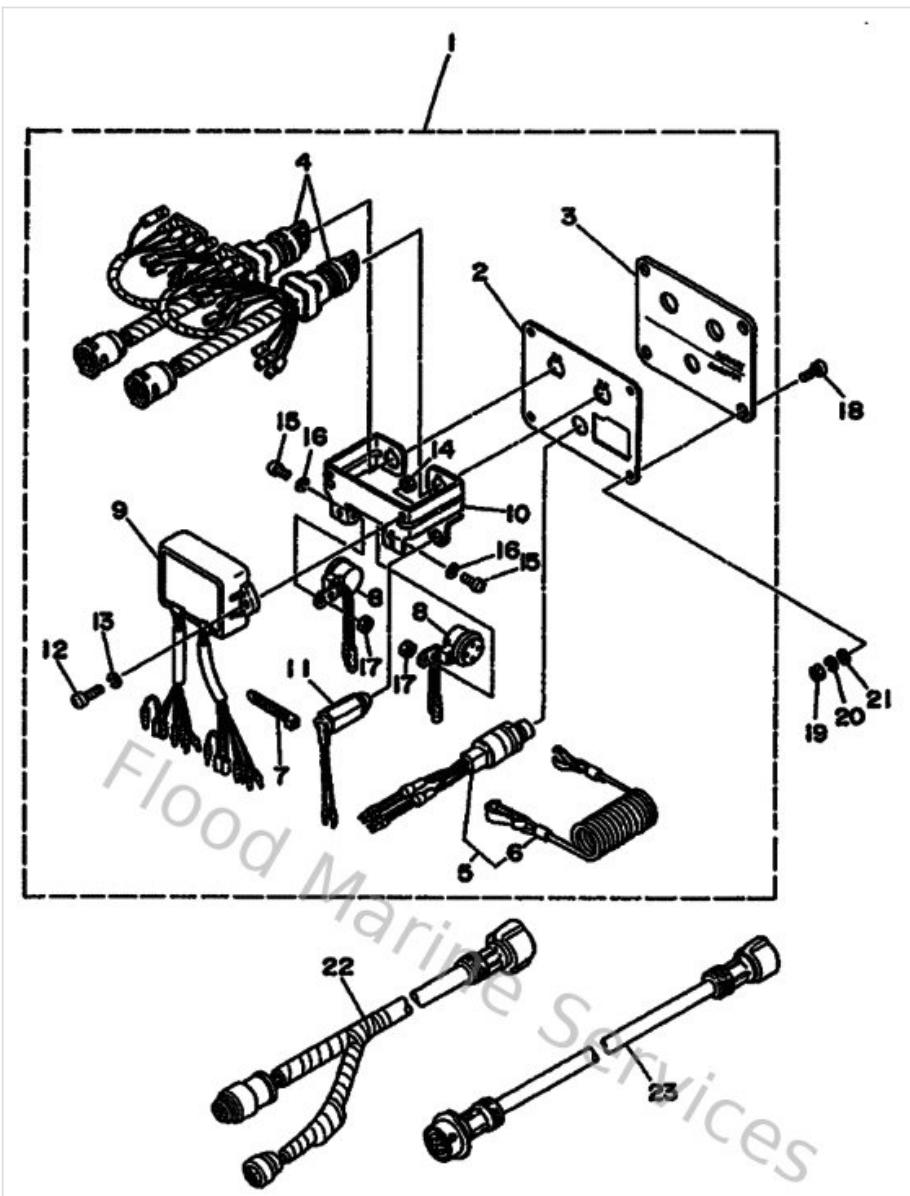
Ref	Part	
17	6888258A1000 10p main harness mec 2m (7ft)	Buy now

Optional Parts 2



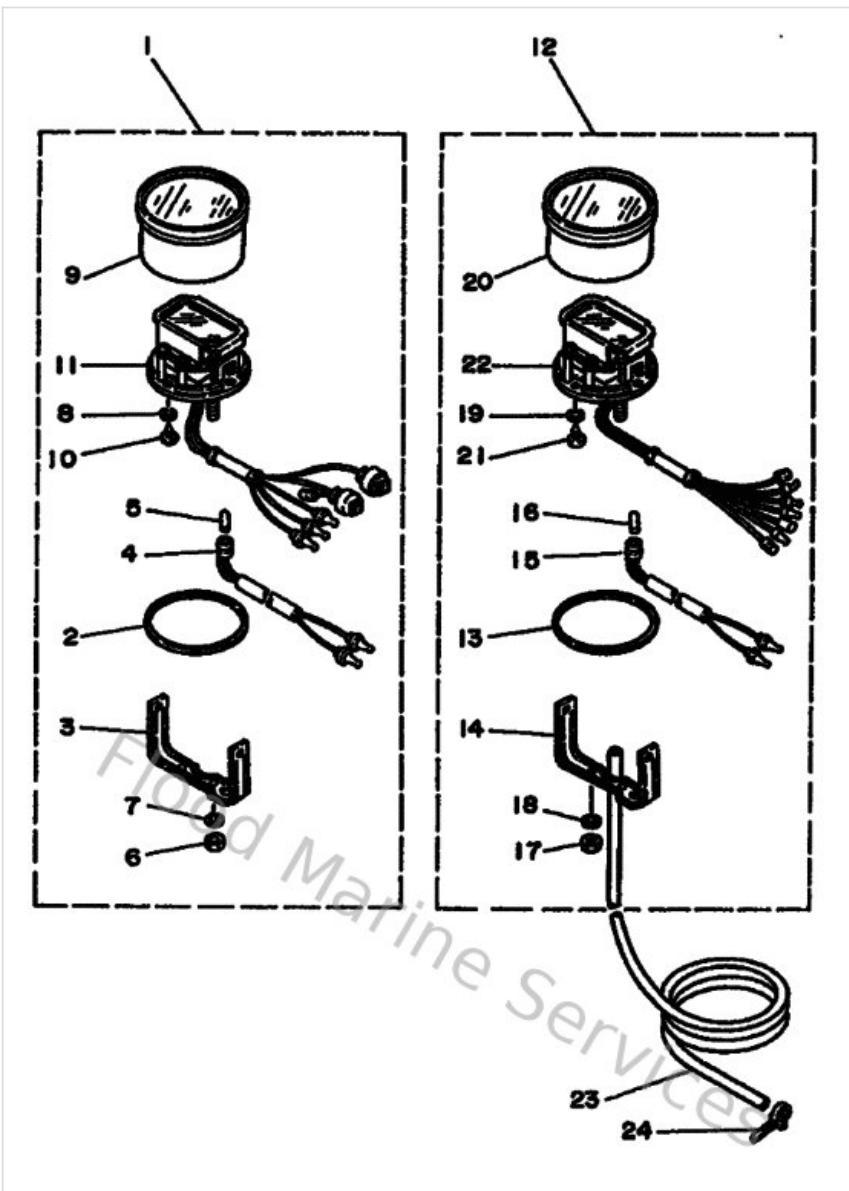
Ref	Part	
1	61B82570000 Panel switch assembly	Buy now
2	61B825880000 Plate	Buy now
3	61B825710000 Panel, Switch	Buy now
4	61B825100200 Main switch assembly	Buy now
5	6K1825750000 Engine stop switch assembly	Buy now
6	682825560000 Lanyard, stop switch	Buy now
7	704825810000 Stay, Cord Clamp	Buy now
8	6R5833830000 Buzzer	Buy now
9	61B858300000 Control Unit assembly	Buy now
12	985800602000 Screw pan head	Buy now
13	929900610000 Washer(6a1)	Buy now
14	953800660000 Nut(661)	Buy now
15	985800501000 Screw, pan head(62x)	Buy now
16	929900510000 Ybs67-5 washer, spring	Buy now
17	953800560000 Nut, hexagon (663)	Buy now

Optional Parts 2



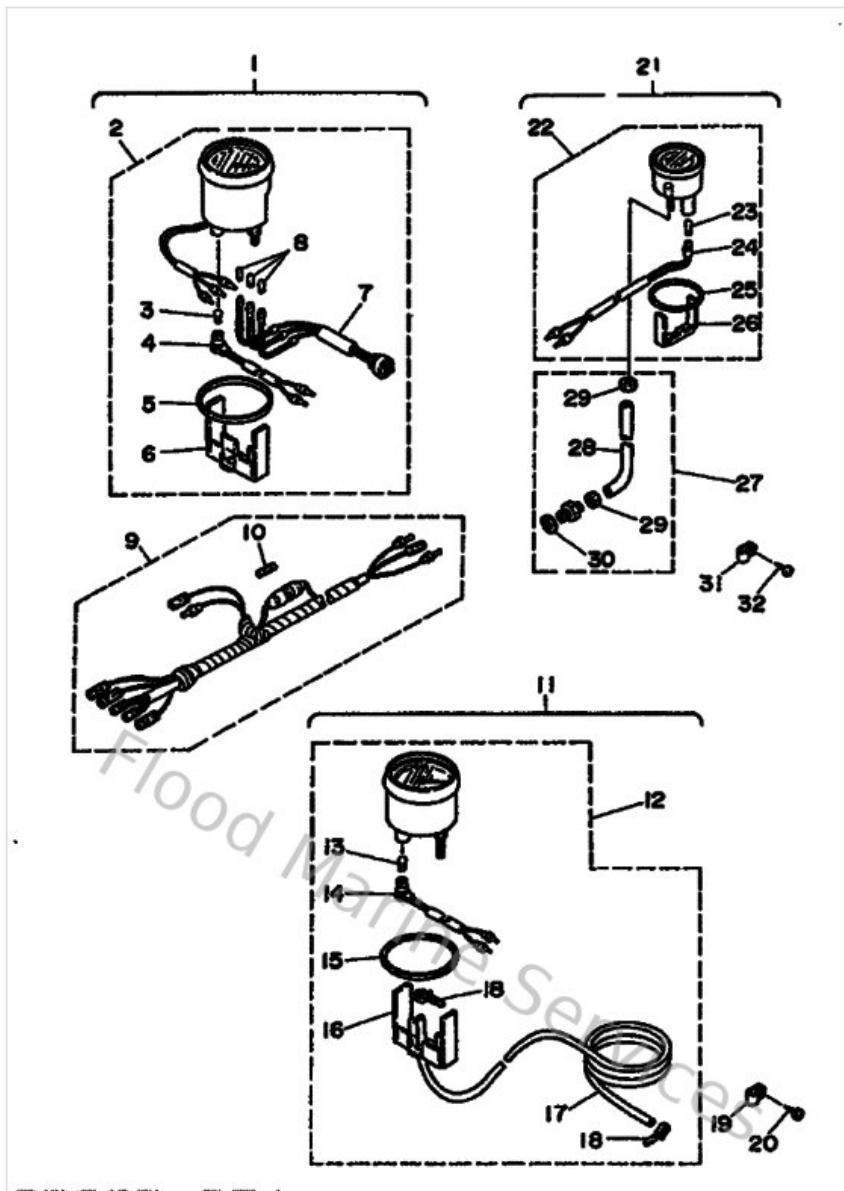
Ref	Part	
18	9014905M0500 Screw(6k0)	Buy now
21	929900560000 Washer, plain (646)	Buy now
22	61B8258A0000 Extension, wire harness	Buy now
23	6888258A1000 10p main harness mec 2m (7ft)	Buy now

Optional Parts 3



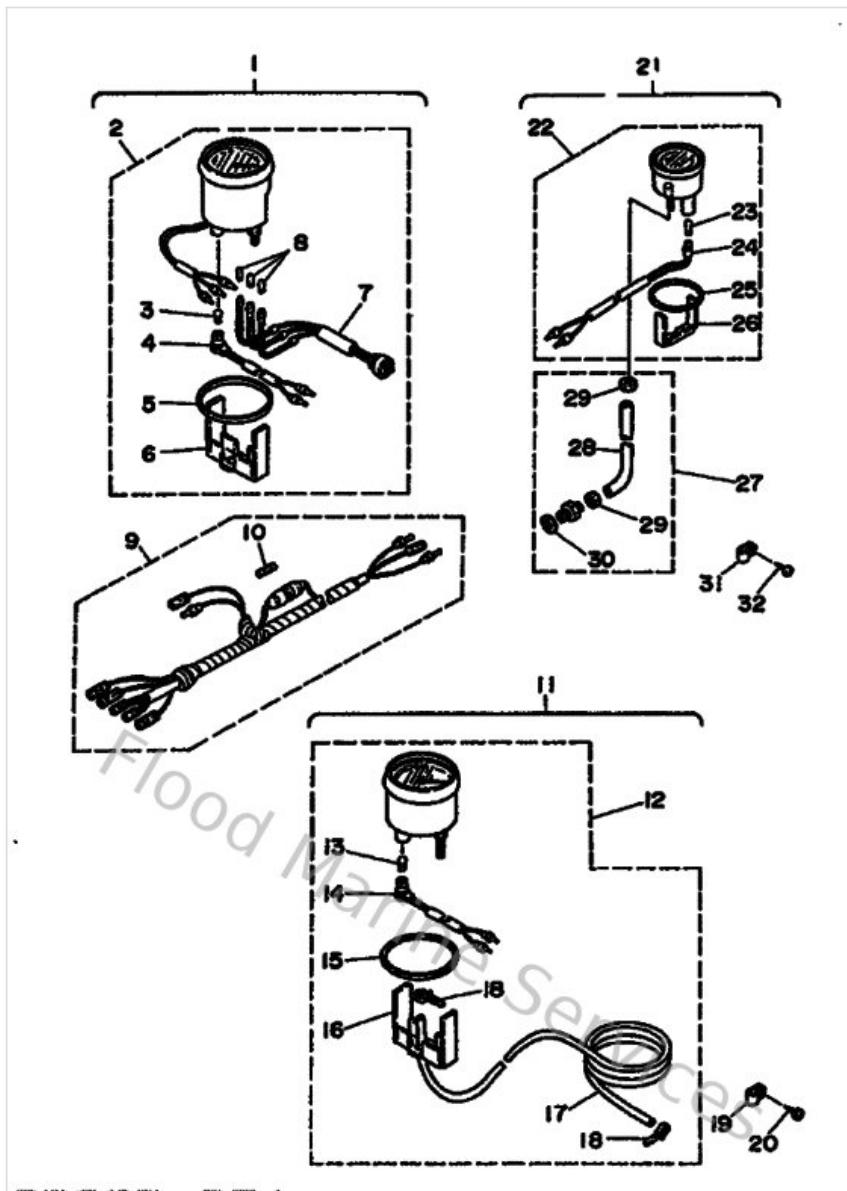
Ref	Part	
1	6Y5835000300 Digital tachometer assembly	Buy now
2	6Y58353J0000 Gasket, Upper	Buy now
5	10L835170000 Bulb	Buy now
6	953070460000 Nut(6ta)	Buy now
7	929010410000 Ybs67-4 washer, spring	Buy now
10	901640301600 Screw, Tapping	Buy now
11	6Y583500C900 Digital tachometer assembly	Buy now
14	6Y58355XM000 Bracket Meter 1	Buy now
23	6Y5835571000 Tube (8m)	Buy now
24	9046511M1000 Clamp	Buy now

Optional Parts 4



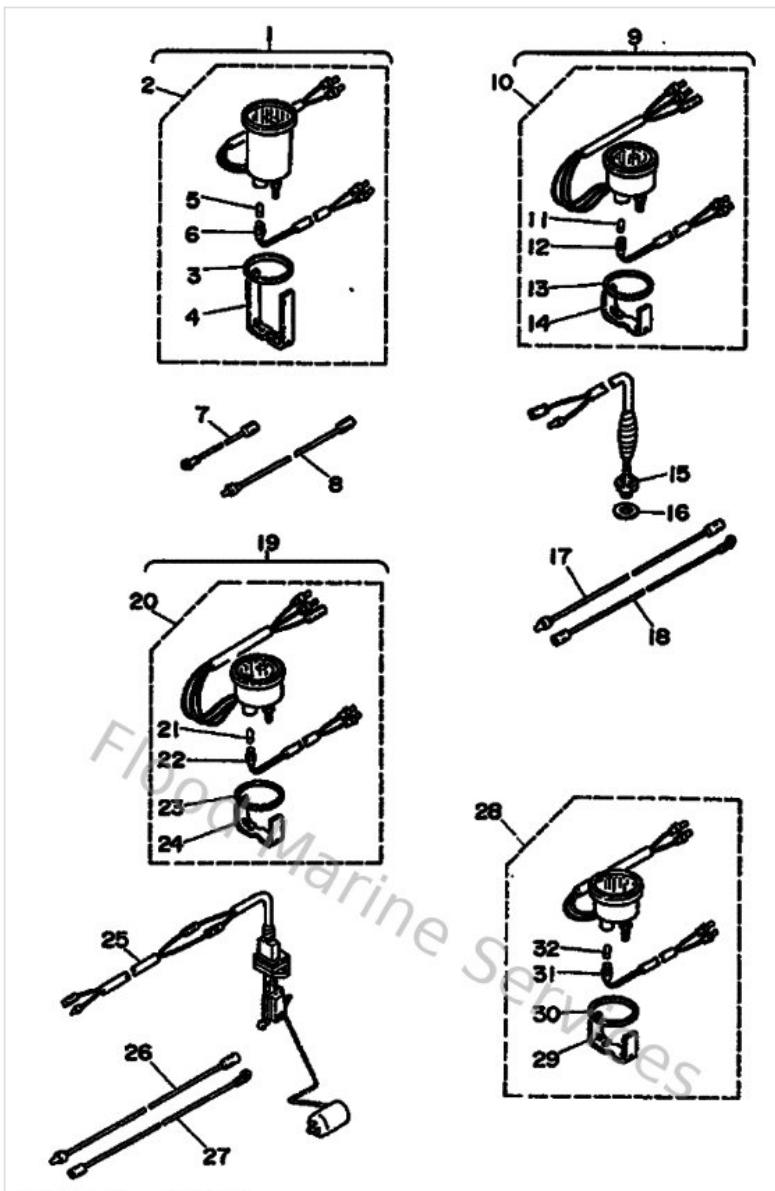
Ref	Part	
1	6Y5W00800200 Tachometer Kit	Buy now
2	6Y5835400400 Tachometer assembly	Buy now
3	6Y5835170000 Bulb (12v-1.7w)	Buy now
4	6Y5835364000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
8	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
9	6Y583553N000 Wire, lead (l=2.5m)	Buy now
10	1E6821510000 Fuse (10a)	Buy now
11	6Y5W00812000 Speedometer Kit	Buy now
13	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
14	688835360000 Socket, meter	Buy now
17	688835570000 Tube (8m)	Buy now
18	904651009800 Clamp	Buy now
19	906013140200 021-58119-01 clip,nylon 14	Buy now

Optional Parts 4



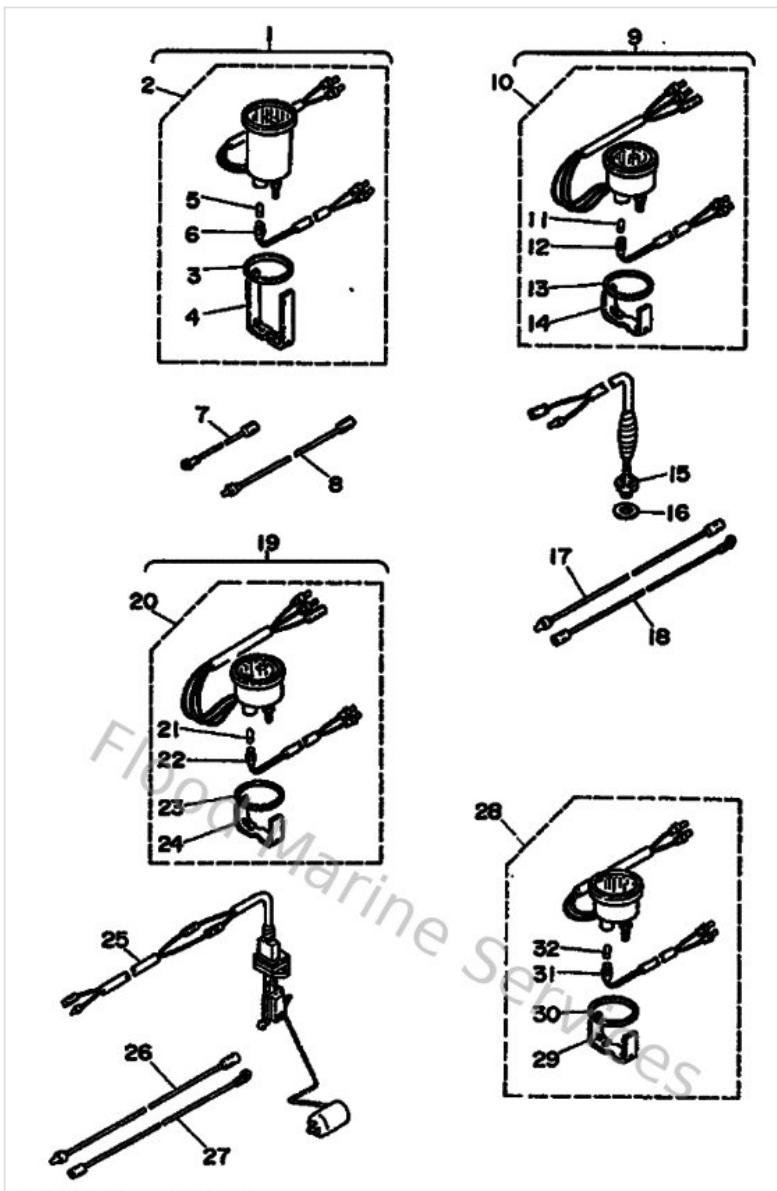
Ref	Part	
20	977804011600 Screw,panh.tapping	Buy now
21	6Y5W00880000 Water Pressure Meter Kit	Buy now
22	6Y5836600000 Water pressure meter assembly	Buy now
24	6Y5835360000 Socket, meter	Buy now
25	688836640000 Damper	Buy now
26	688836650000 Plate, fitting	Buy now
27	688836670000 Sender	Buy now
28	688836660000 Tube	Buy now
29	663836680000 Nut, nipple	Buy now
30	904301411500 Gasket (663)	Buy now

Optional Parts 5



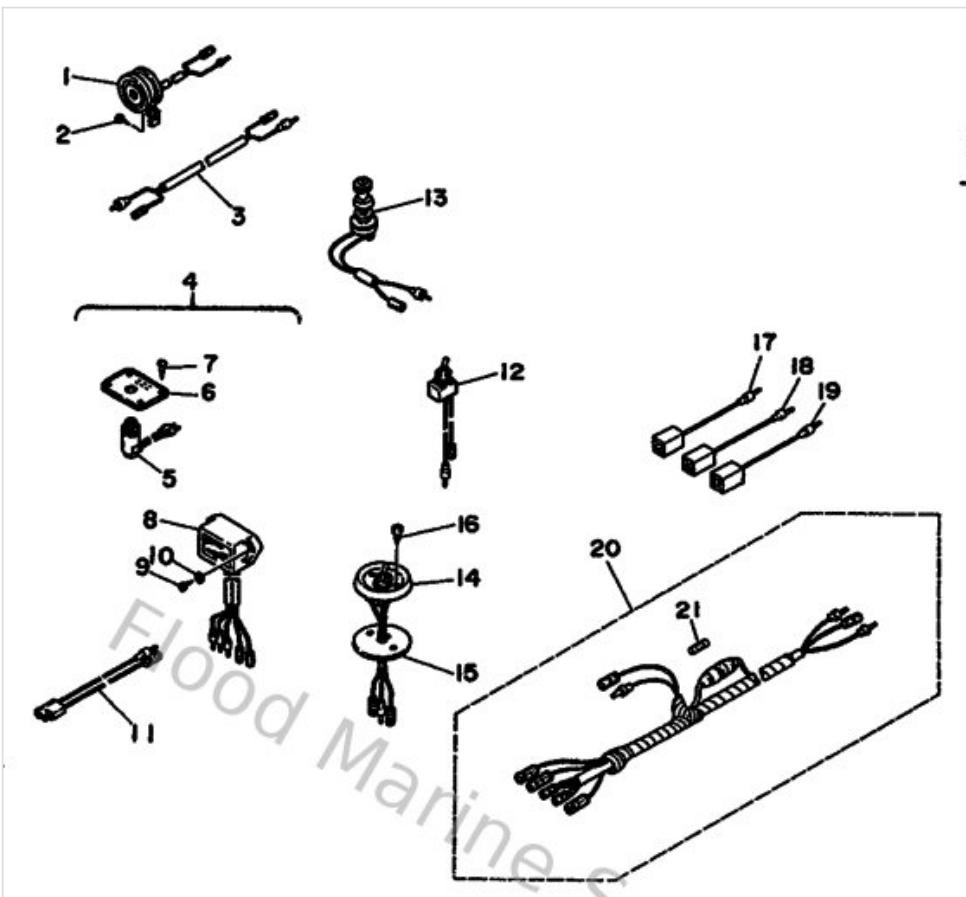
Ref	Part	
1	6Y5W00883100 Hour meter kit	Buy now
2	6Y5835040100 Hour meter assembly	Buy now
3	688836640000 Damper	Buy now
4	6Y5835770000 Plate, fitting	Buy now
5	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
6	6Y5835360000 Socket, meter	Buy now
7	66383553A000 Wire, lead	Buy now
8	66383553Y000 Wire, lead	Buy now
9	6Y5W00881000 Water Temp. Meter Kit	Buy now
10	6Y5835900000 Water temperature assembly	Buy now
14	6Y5835440000 Plate, fitting	Buy now
15	688835910000 Thermo unit	Buy now
16	904301411500 Gasket (663)	Buy now
19	6Y5W00882000 Fuel meter kit	Buy now
20	6Y5857500000 Fuel meter assembly	Buy now

Optional Parts 5



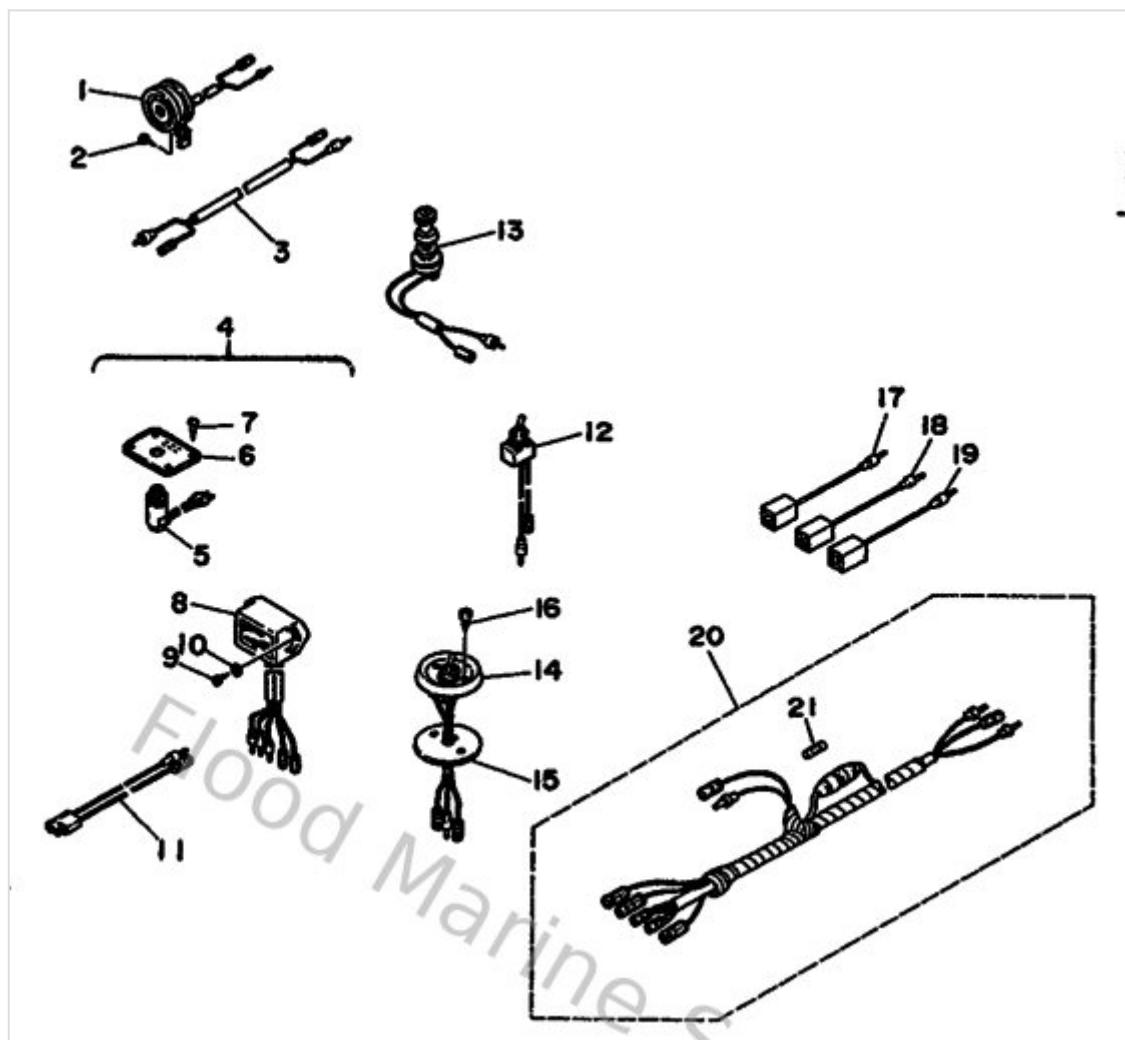
Ref	Part	
25	688857520100 Sender unit assembly, fuel meter	Buy now
28	6Y5835030000 Voltmeter assembly	Buy now

Optional Parts 6



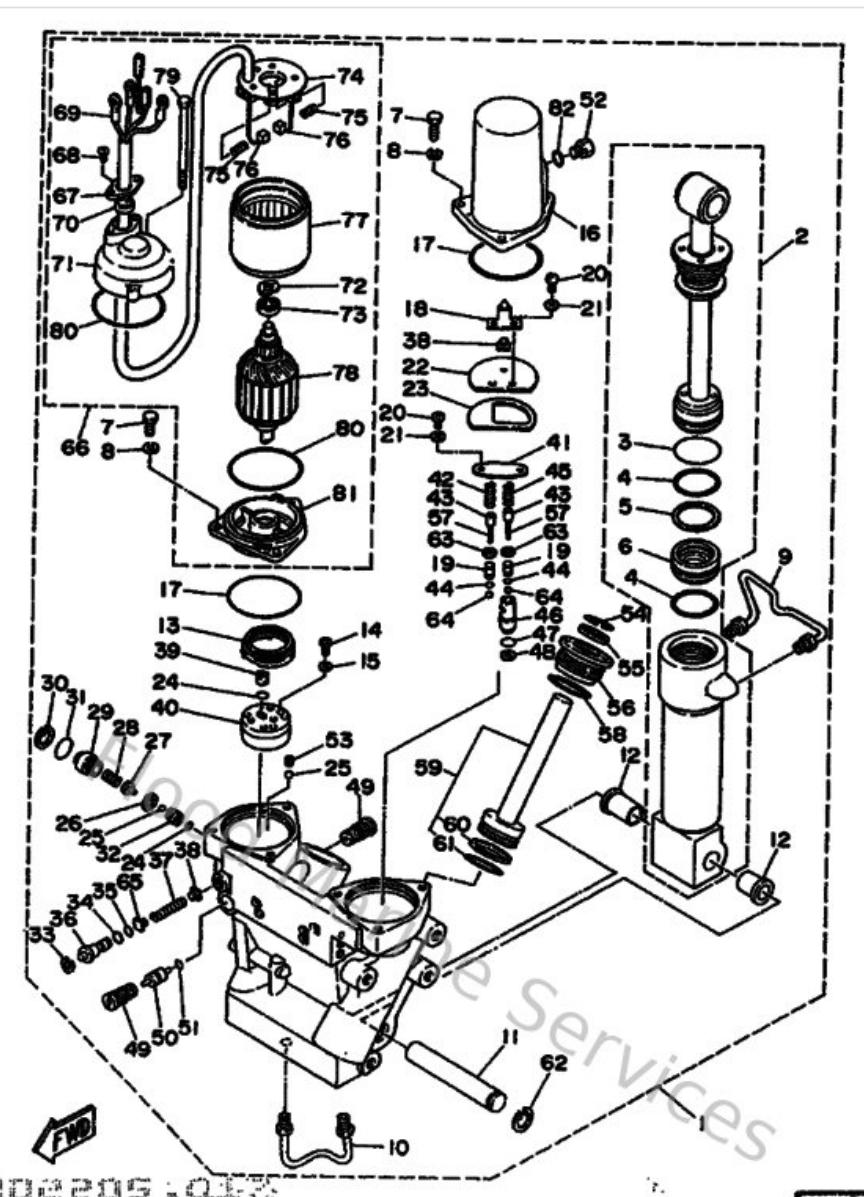
Ref	Part	
1	688833831100 Buzzer	Buy now
2	977805011200 Screw, tapping(61a)	Buy now
3	688833731000 Lead, horn	Buy now
5	663843010100 Pilot lamp ass'y	Buy now
6	663843090000 Plate set	Buy now
7	954283131600 Screw, round tapping	Buy now
9	977806012000 Screw, tapping(6k8)	Buy now
10	929900660000 Washer, plain (646)	Buy now
11	663825210900 Wire, Lead	Buy now
12	688825260000 Switch, lamp	Buy now
13	688825200000 Lamp switch assembly	Buy now
14	688825631000 Trim & tilt switch	Buy now
15	688823880000 Plate	Buy now
16	977804011600 Screw,panh.tapping	Buy now
17	6Y5825210000 Wire, lead	Buy now

Optional Parts 6



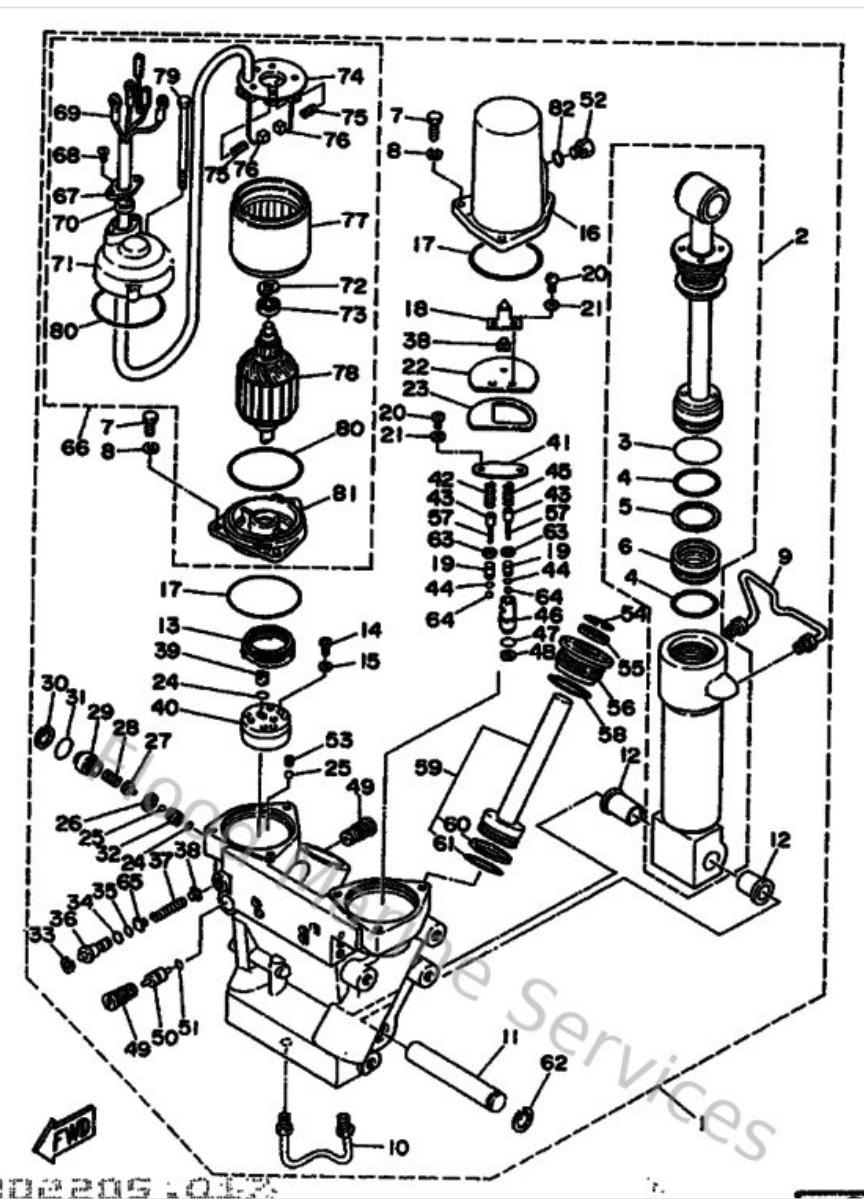
Ref	Part	
18	6Y582149000 Wire, lead 3	Buy now
19	6Y582117000 Wire, lead	Buy now
20	6Y583553000 Wire, lead (l=2.5m)	Buy now
21	1E682151000 Fuse (10a)	Buy now

Power Trim & Tilt Assy



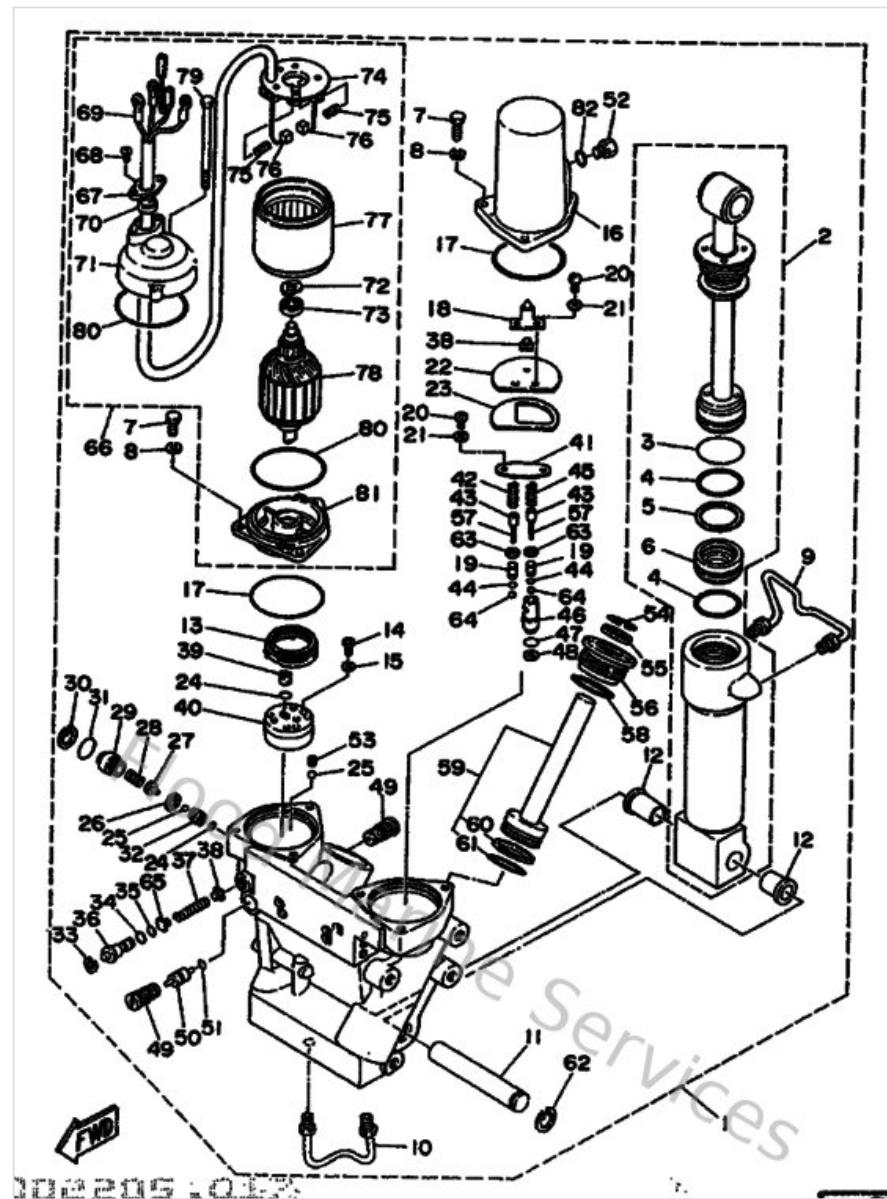
Ref	Part	
2	61A438400000 Power Tilt Assembly	Buy now
3	6H1438610000 O-ring	Buy now
4	61A438610000 O-ring	Buy now
5	65W438710000 Ring, back up	Buy now
6	6H1438140000 Piston, free	Buy now
7	973950602000 Bolt(7u8)	Buy now
8	929900610000 Washer(6a1)	Buy now
9	61A438350000 Pipe	Buy now
10	61A438330000 Pipe	Buy now
11	61A438180000 Pin, lower shock mount	Buy now
12	9038618M1400 Bushing (6e5)	Buy now
13	6H1438170000 Filter 2	Buy now
14	985010403000 Screw, Pan Head	Buy now
15	929900410000 Ybs67-4 washer, spring	Buy now
16	61A438280000 Body, reservoir	Buy now

Power Trim & Tilt Assy



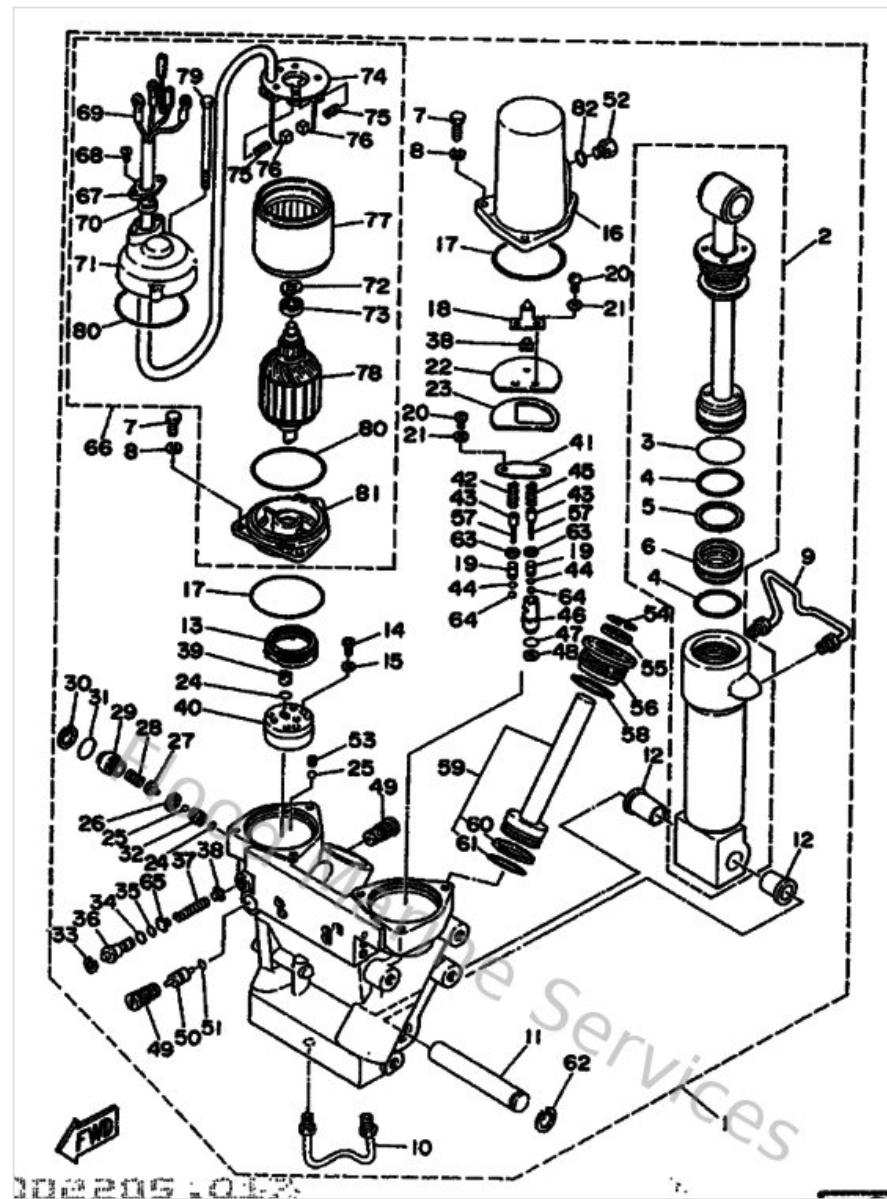
Ref	Part	
17	6H1438690000 O-ring	Buy now
18	61A4384L0000 Spring Trim Down	Buy now
19	6T4438510000 Seat, relief valve	Buy now
20	978850501000 Screw, pan head(62x)	Buy now
21	929010510000 Ybs67-5 washer, spring	Buy now
22	61A4384K0000 Plate, trim down	Buy now
23	61A4384J0000 Seal, trim down	Buy now
24	932100651900 O-ring(6h0)	Buy now
25	935053203800 Ball(7fk)	Buy now
26	61A438750000 Ring, snap	Buy now
27	61A438480000 Rod, manual release	Buy now
28	61A438540000 Spring, manual release	Buy now
29	61A438450000 Screw, manual release	Buy now
30	6H1438750000 Ring, snap	Buy now
31	9321018M7500 O-ring (6e5)	Buy now

Power Trim & Tilt Assy



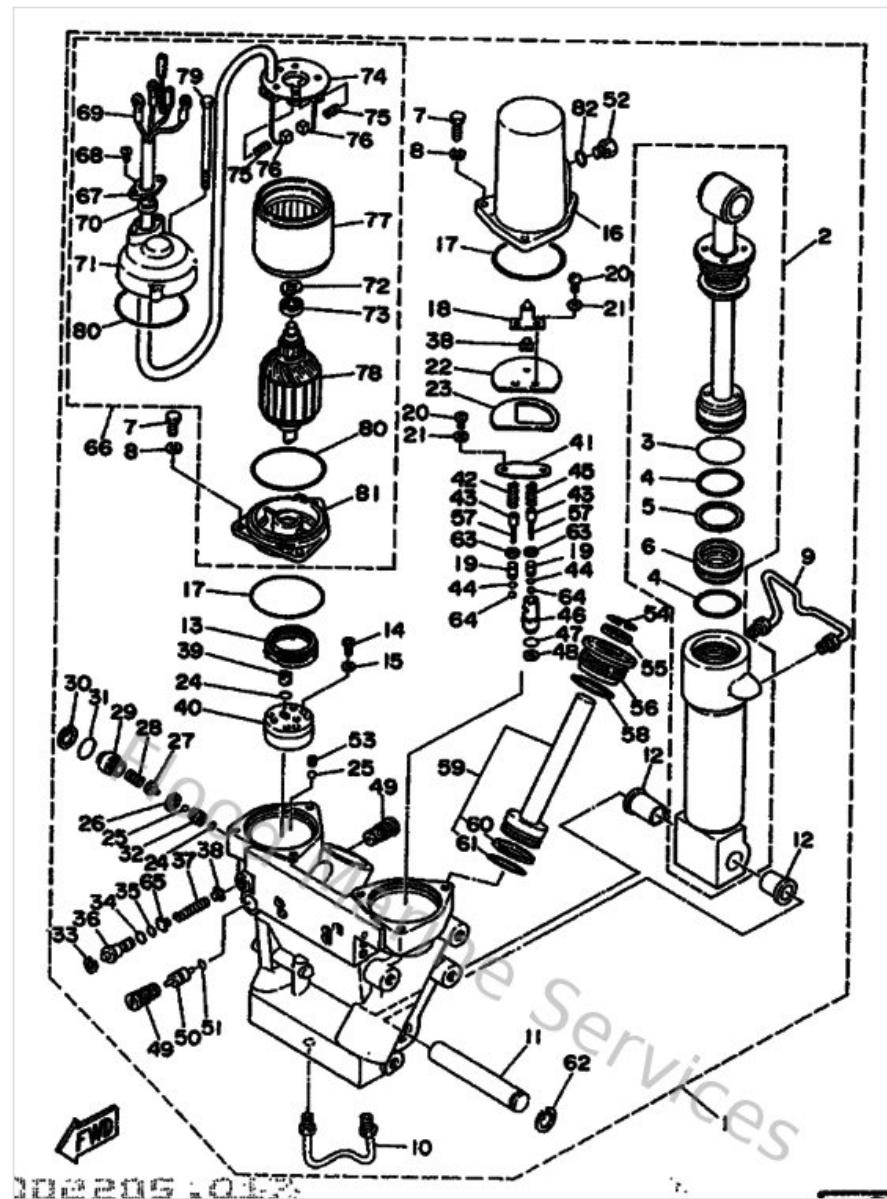
Ref	Part	
32	61A438470000 Seat, manual valve	Buy now
33	6T4438760000 Ring, snap	Buy now
34	6H1438680000 O-ring	Buy now
35	932100663200 O-ring (26h)	Buy now
36	6T4438490000 Pin, valve support	Buy now
37	61A4385H0000 Spring, seal	Buy now
38	6H14384F1000 Seal, main valve	Buy now
39	6H1438310000 Connector, shaft	Buy now
40	6T4438300000 Gear pump assembly	Buy now
41	61A4382K0000 Cap, relief valve	Buy now
42	6H1438561000 Spring, down relief	Buy now
43	6T4438440000 Pin, valve support	Buy now
44	6T44384G0000 Seal, relief valve	Buy now
45	6T4438550000 Spring, up relief	Buy now
46	6T4438950000 Seat, relief valve	Buy now

Power Trim & Tilt Assy



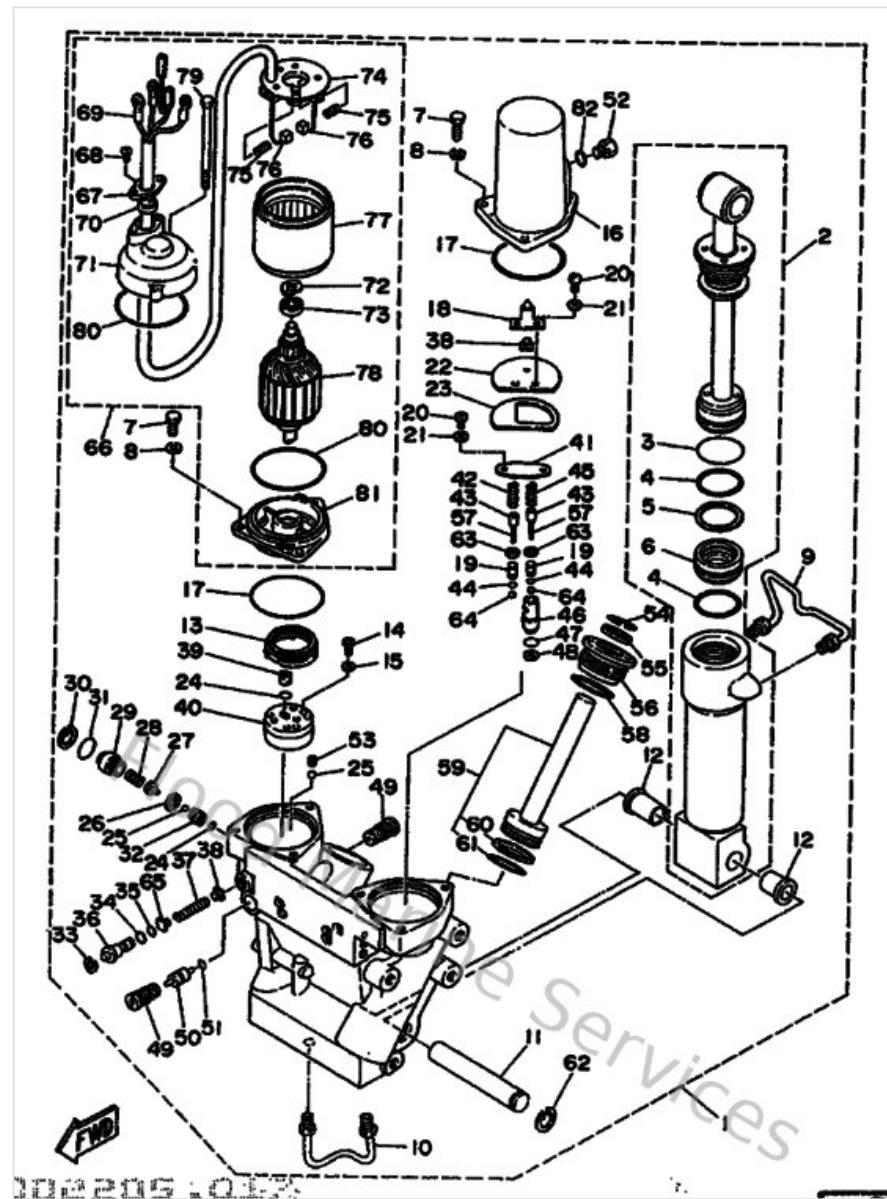
Ref	Part	
47	9321010M7400 O-ring	Buy now
48	6H1438160000 Filter 1	Buy now
49	6T4438020300 Valve sub assembly	Buy now
50	6T4438410000 Piston, shuttle	Buy now
51	932100935000 O-ring	Buy now
52	6H1438290000 Plug, reservoir	Buy now
53	61A438780000 Bolt, socket	Buy now
54	6T4438750000 Ring, snap	Buy now
55	61A438220000 Seal, trim dust	Buy now
56	61A438210000 Screw, trim cylinder end	Buy now
57	916091001400 Pin, spring(61a)	Buy now
58	6H1438611000 O-ring	Buy now
59	61A438200000 Piston Sub Assembly	Buy now
60	61A438740000 Ring, back up	Buy now
61	61A438640000 O-ring	Buy now

Power Trim & Tilt Assy



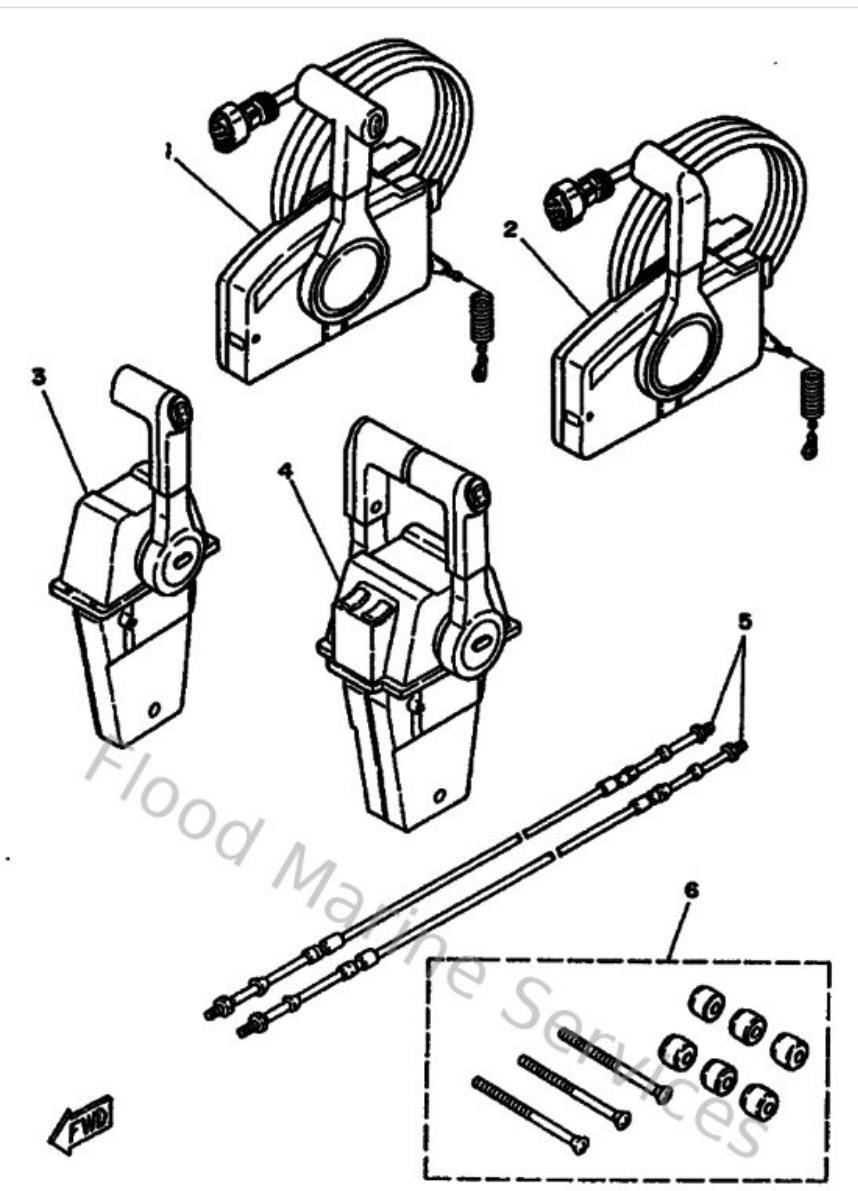
Ref	Part	
62	61A438760000 Ring, snap	Buy now
63	6T4438930000 Washer	Buy now
64	935010800100 Ball	Buy now
65	61A4382A0000 Adaptor 1	Buy now
66	61A438800100 Motor assembly	Buy now
67	6T44386J0000 Washer, special	Buy now
68	901570510700 Screw, pan head(61a)	Buy now
69	61A438070000 Wire sub assembly	Buy now
70	6T4438850000 Grommet	Buy now
71	61A438840000 Frame, commutator end	Buy now
72	902061408600 Washer, wave(6t4)	Buy now
73	933006082000 Bearing(6t4)	Buy now
74	61A438060000 Brush holder assembly	Buy now
75	61A4386K0000 Spring, brush	Buy now
76	61A438910000 Brush	Buy now

Power Trim & Tilt Assy



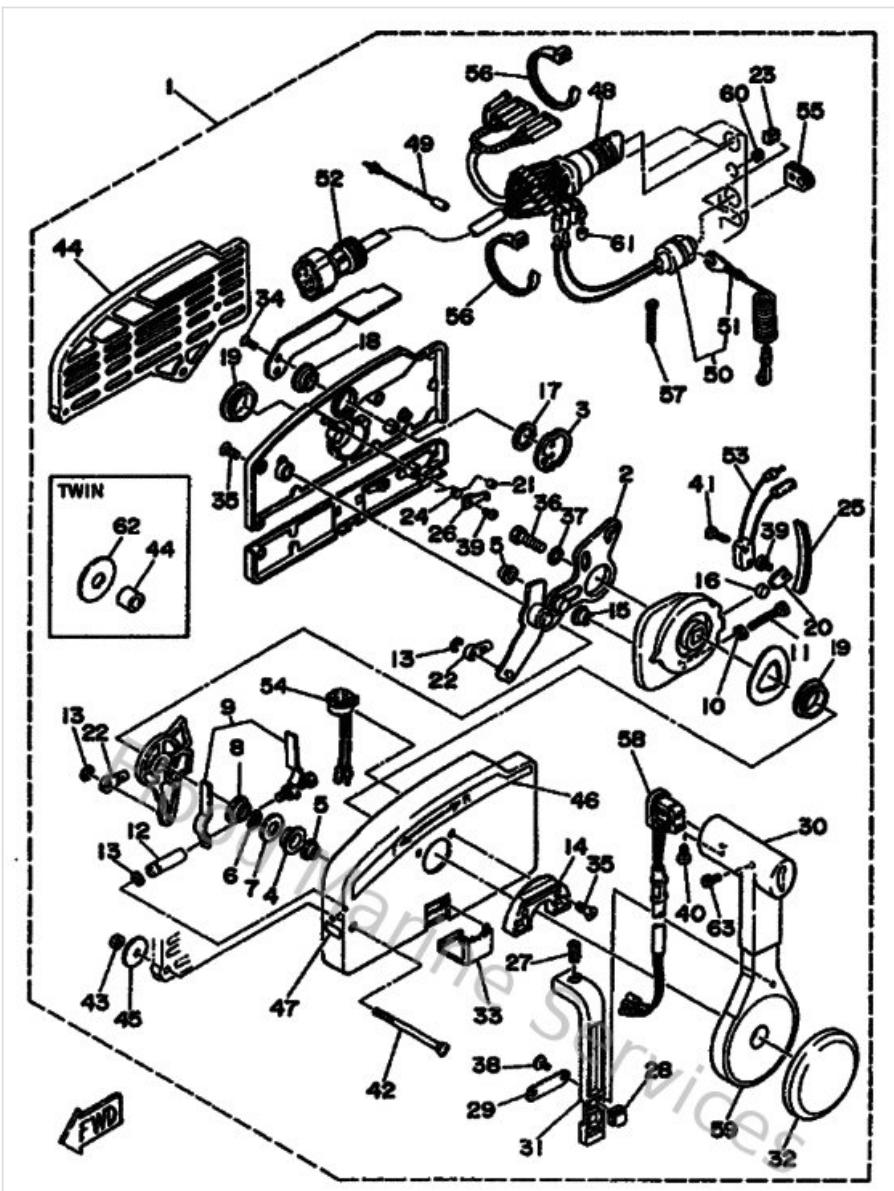
Ref	Part	
77	<u>61A438040000</u> Stator assembly	<u>Buy now</u>
78	<u>61A438050100</u> Armature assembly	<u>Buy now</u>
79	<u>61A438870000</u> Bolt, through	<u>Buy now</u>
80	<u>932107278900</u> O-ring(61a)	<u>Buy now</u>
81	<u>61A438810000</u> Frame, end	<u>Buy now</u>

Remote Control



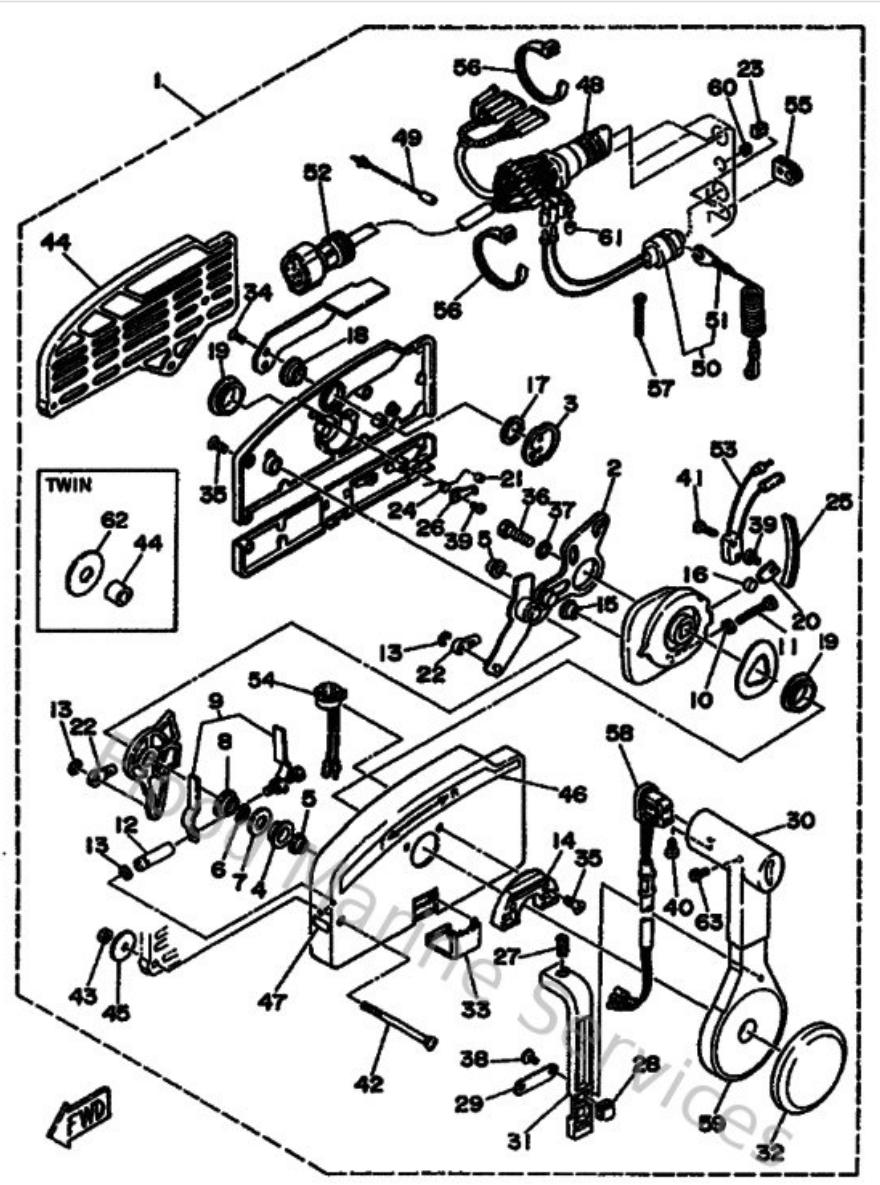
Ref	Part	
1	70348205A100 Remote control assembly (10p, ptt)	Buy now
2	70348208A200 Remote Control assembly	Buy now
3	704482051200 704 single top mount (mec rc)	Buy now
4	70448207R000 704 twin top mount (mec rc)	Buy now
5	MARCABLE23SC Remote Control Cable 23' :ob	Buy now
6	703482900100 Twin attachment	Buy now

Remote Control Assy 1



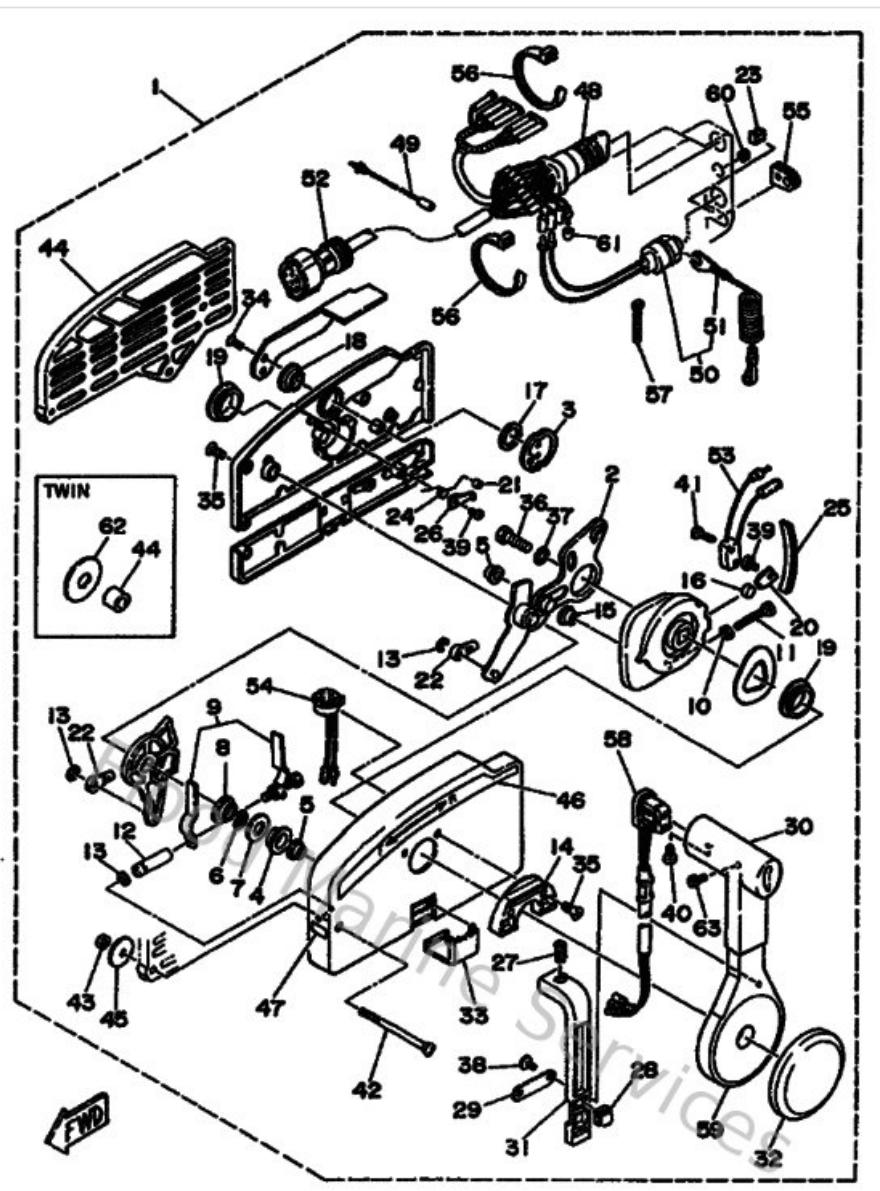
Ref	Part	
1	70348205A100 Remote control assembly (10p, ptt)	Buy now
2	703482610000 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482730000 Bushing	Buy now
7	703482680000 Spacer 3	Buy now
8	703482630000 Bushing	Buy now
9	703482640000 Throttle, friction	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
12	703482650000 Shaft Friction	Buy now
13	934300602400 Circlip (701)	Buy now
14	703482450000 Plate, lock	Buy now
15	703482520000 Roller, cam	Buy now
16	701482480000 Roller, free accel	Buy now
17	703481980000 Washer, wave 3	Buy now

Remote Control Assy 1



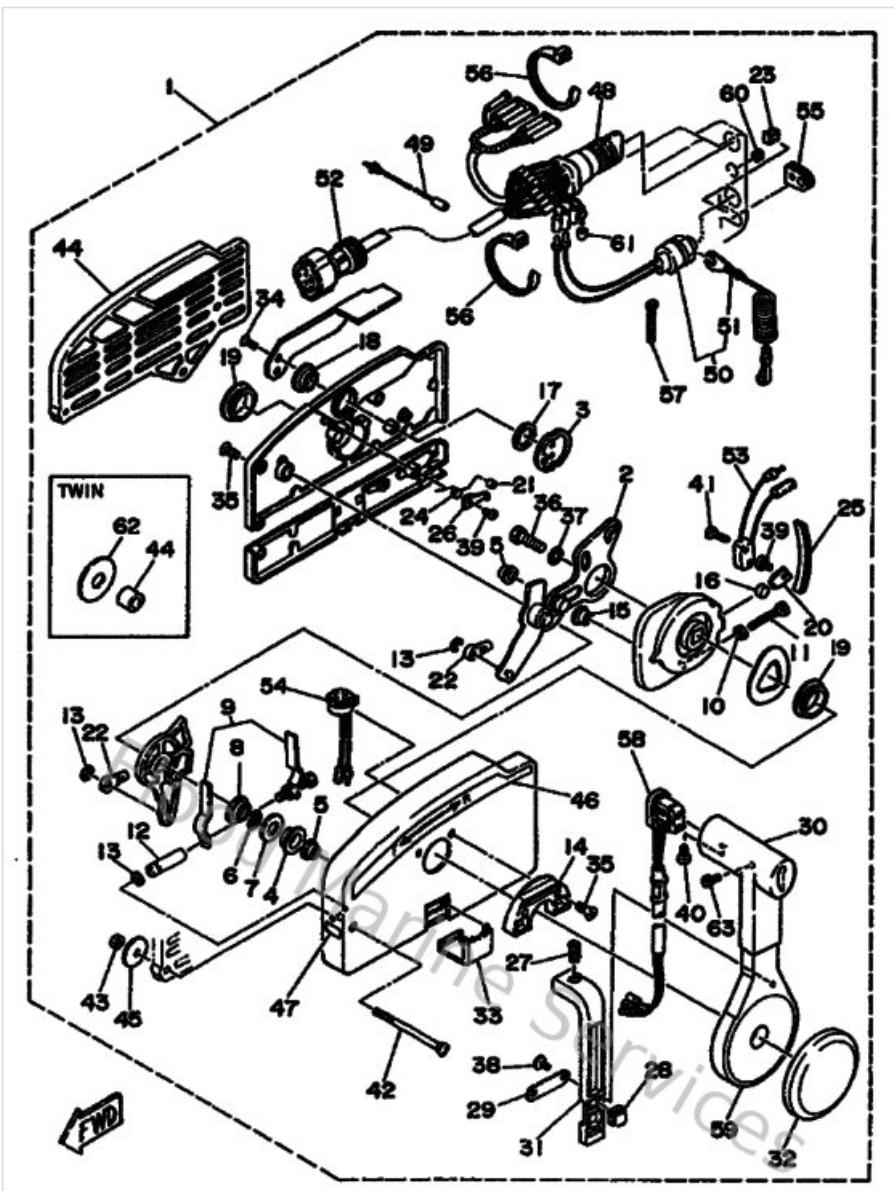
Ref	Part	
18	703482430000 Bushing 3	Buy now
19	703482360000 Bushing	Buy now
20	703481890000 Retainer	Buy now
21	703482340000 Roller, detent	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	703483580000 Anchor, cable	Buy now
24	703482440000 Spring, free accel.	Buy now
25	703482380000 Spring, detent	Buy now
26	703482460000 Spacer 1	Buy now
27	703482270000 Spring, neutral lock	Buy now
28	703825940000 Clamp	Buy now
29	703482260000 Plate, stopper	Buy now
30	703482220000 Grip, control lever	Buy now
31	703482230000 Lock, neutral	Buy now
32	703482250000 Cover	Buy now

Remote Control Assy 1



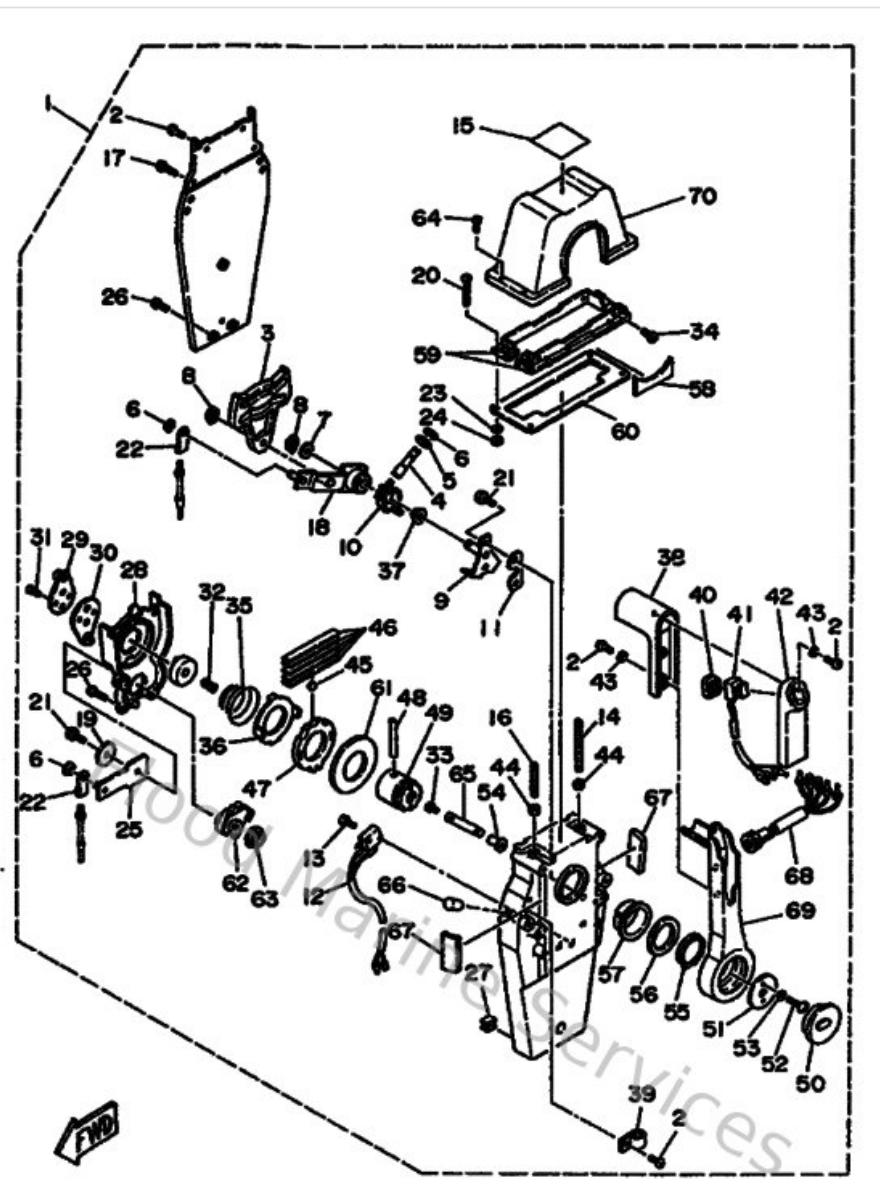
Ref	Part	
33	703482190000 Cover, lead	Buy now
34	987800501200 Screw(617)	Buy now
35	987800501600 Ybs53-516 screw,flat head	Buy now
36	973950803000 Bolt, hexagon (fj1)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	985800401000 Screw, pan head (e56)	Buy now
39	985800400600 Screw, pan head (7h3)	Buy now
40	985800501000 Screw, pan head(62x)	Buy now
41	985800301400 Screw, pan head (n151)	Buy now
42	703482911000 Screw	Buy now
43	953800660000 Nut(661)	Buy now
44	703482931000 Spacer, remote control	Buy now
45	701482870000 Washer 1	Buy now
46	703482150000 Graphic	Buy now
48	703825101800 Main Switch	Buy now

Remote Control Assy 1



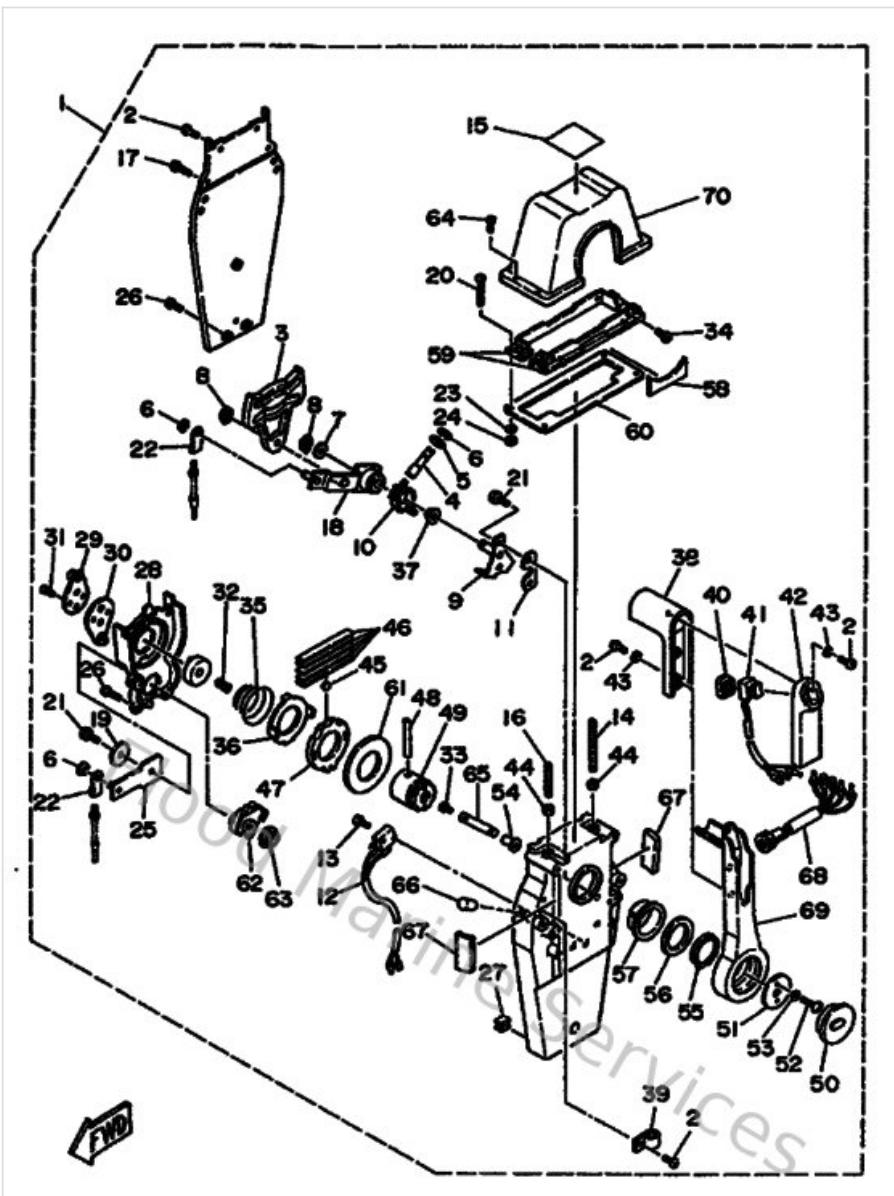
Ref	Part	
49	703825310000 Wire, lead	Buy now
50	688825750100 Engine stop switch assembly	Buy now
51	682825560000 Lanyard, stop switch	Buy now
52	6888258A2000 10p main harness mec 2m (6ft)	Buy now
53	703825400000 Neutral switch assembly	Buy now
54	70383383A000 Buzzer	Buy now
55	703482840000 Grommet	Buy now
56	904651316900 Band	Buy now
57	80L263970000 Band	Buy now
58	703825630100 Trim & tilt switch assembly	Buy now
59	703482210000 Grip	Buy now
61	703825420000 Cap	Buy now
62	702482870000 Washer 1	Buy now

Remote Control Assy 2



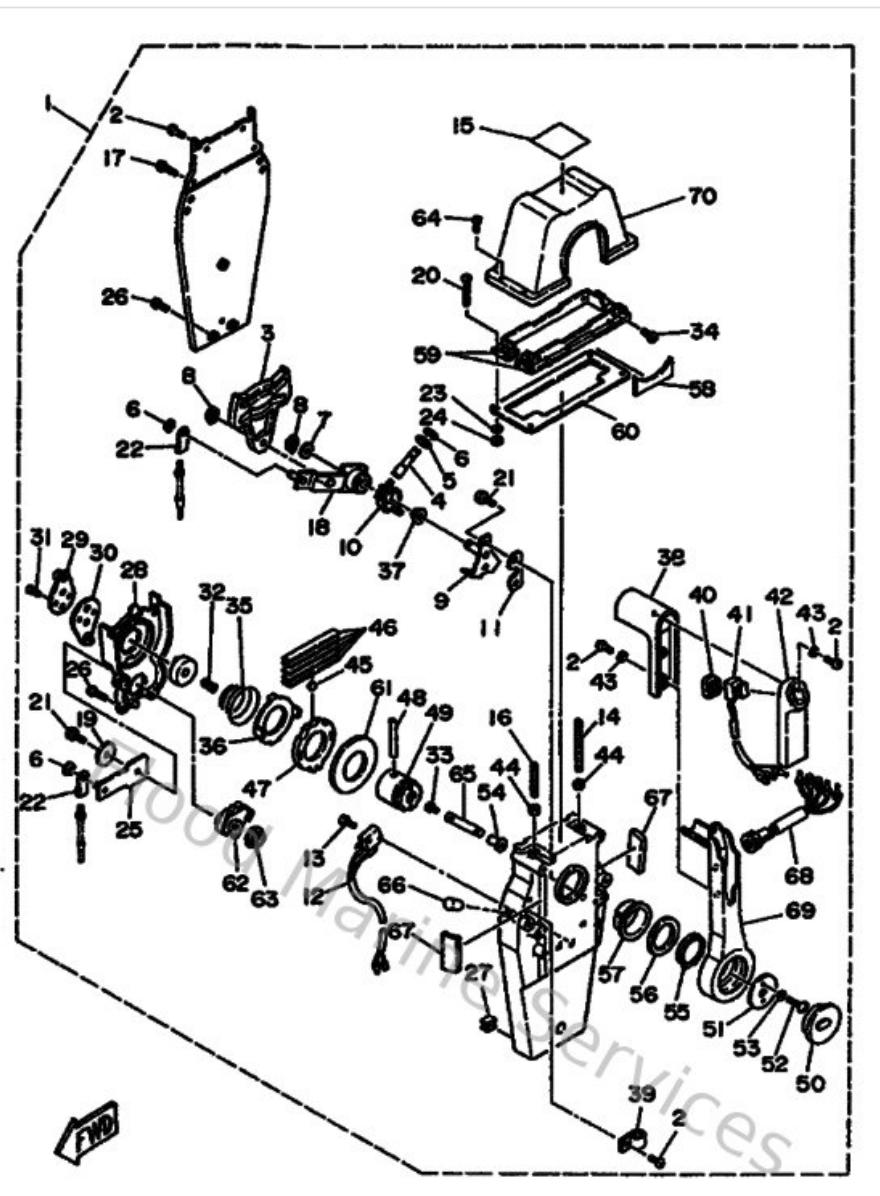
Ref	Part	
1	704482051200 704 single top mount (mec rc)	Buy now
2	985800501600 Screw, pan head(6b0)	Buy now
3	EL8482510000 Plate, cam	Buy now
4	704482650000 Shaft, friction	Buy now
5	701482460000 Spacer	Buy now
6	934300602400 Circlip (701)	Buy now
7	929901060000 Washer, plate	Buy now
8	EL8482590000 Circlip 1	Buy now
9	704482620000 Shaft, throttle	Buy now
10	704482640000 Friction, throttle	Buy now
11	704482660000 Spacer 2	Buy now
12	704825400000 Neutral switch assembly	Buy now
13	985800301400 Screw, pan head (n151)	Buy now
14	EL8482810000 Screw 1	Buy now
15	704482150000 Graphic 1	Buy now

Remote Control Assy 2



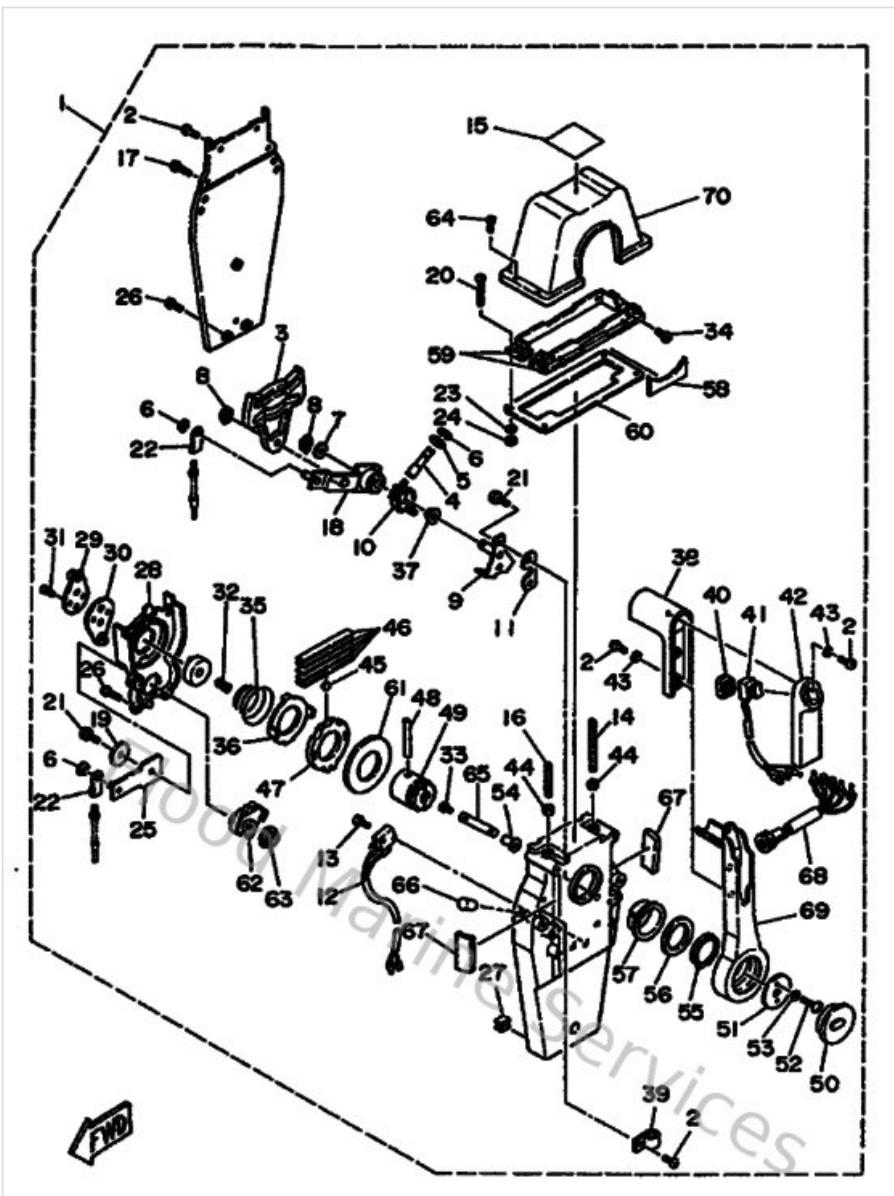
Ref	Part	
16	704482810000 Screw1	Buy now
17	985800552500 Screw, panhead (a93)	Buy now
18	704482610000 Arm, throttle	Buy now
19	EL8481910000 Washer 1	Buy now
20	985800554000 Screw,panhead (eg9)	Buy now
21	973950601800 Bolt (fj0)	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	704482870000 Washer 1	Buy now
24	953800560000 Nut, hexagon (663)	Buy now
25	EL8482710000 Arm, shift	Buy now
26	EL8481270000 Screw 1	Buy now
27	703483580000 Anchor, cable	Buy now
28	EL8482310000 Housing, gear	Buy now
29	EL8482410000 Arm, drive	Buy now
30	EL8482540000 Stopper Throttle Adjusting	Buy now

Remote Control Assy 2



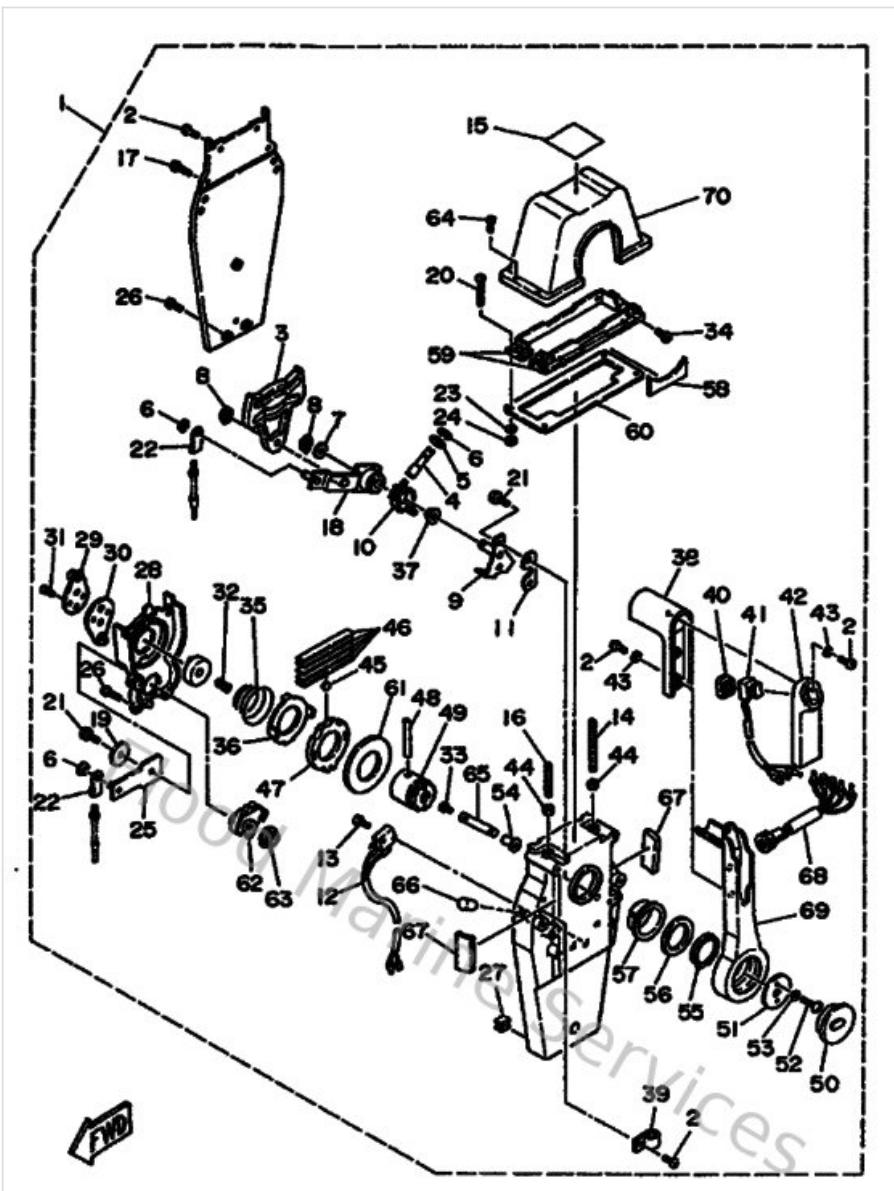
Ref	Part	
31	987800602000 Screw flat head	Buy now
32	EL8481580000 Spring 1	Buy now
33	985800400600 Screw, pan head (7h3)	Buy now
34	987800501800 Screw (704)	Buy now
35	EL8482440000 Spring, free accel.	Buy now
36	EL8482450000 Plate, lock	Buy now
37	703482630000 Bushing	Buy now
38	704482220000 Grip, control lever	Buy now
39	704825940000 Clamp	Buy now
40	704482280000 Holder, switch	Buy now
41	70482563A000 Trim & tilt switch assembly	Buy now
42	704482290000 Grip, control lever 2	Buy now
43	929900530000 Washer, tooth	Buy now
44	953800660000 Nut(661)	Buy now
45	701482480000 Roller, free accel	Buy now

Remote Control Assy 2



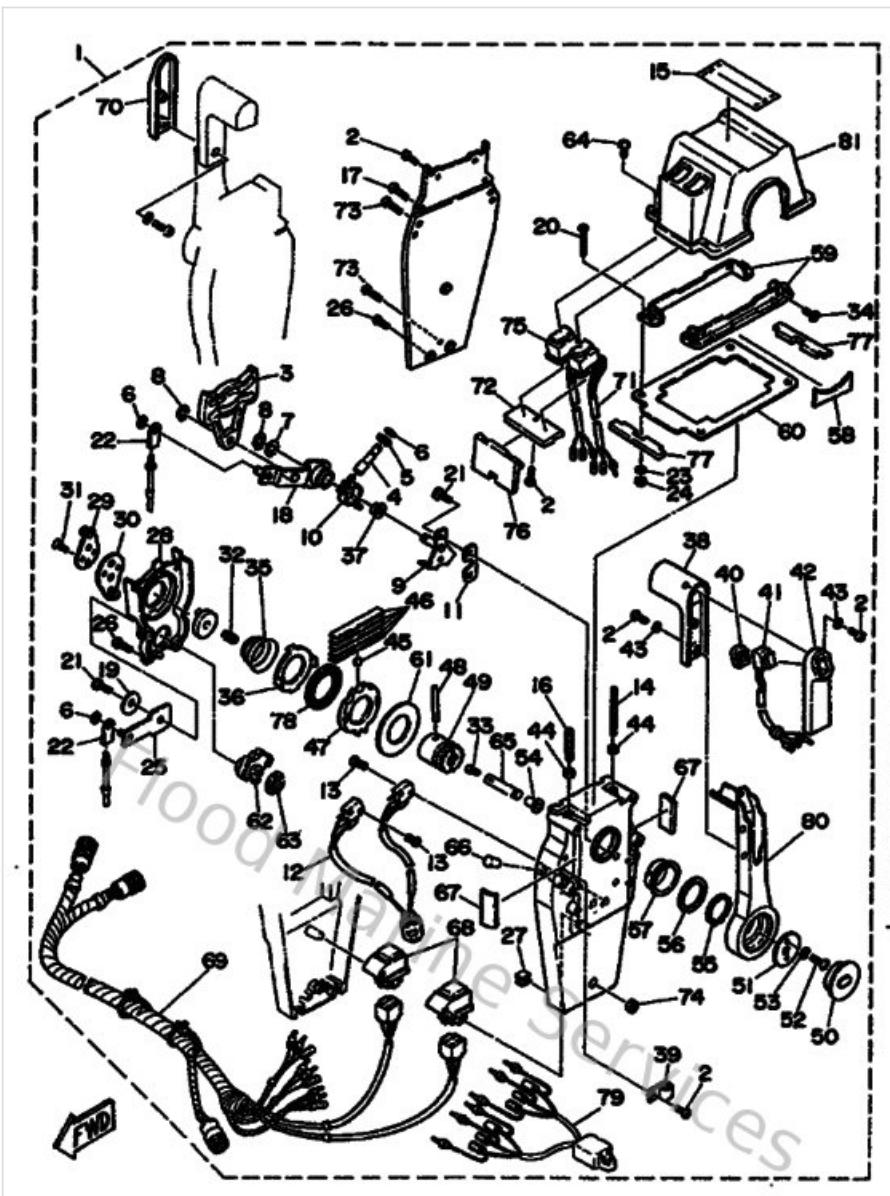
Ref	Part	
46	703482380000 Spring, detent	Buy now
47	EL8482320000 Gear 1	Buy now
48	EL8481640000 Pin 2	Buy now
49	704482420000 Shaft, drive	Buy now
50	704482250000 Cover	Buy now
51	704481920000 Washer 2	Buy now
52	978800601800 Screw, pan head(6e5)	Buy now
53	929900630000 Washer, tooth	Buy now
55	EL8482790000 Circlip 2	Buy now
56	704481930000 Washer 3	Buy now
57	EL8482340000 Bushing 1	Buy now
58	704482190000 Cover, lead	Buy now
59	704481440000 Plate, stopper 2	Buy now
60	704481760000 Grommet	Buy now
61	703481920000 Washer 2	Buy now

Remote Control Assy 2



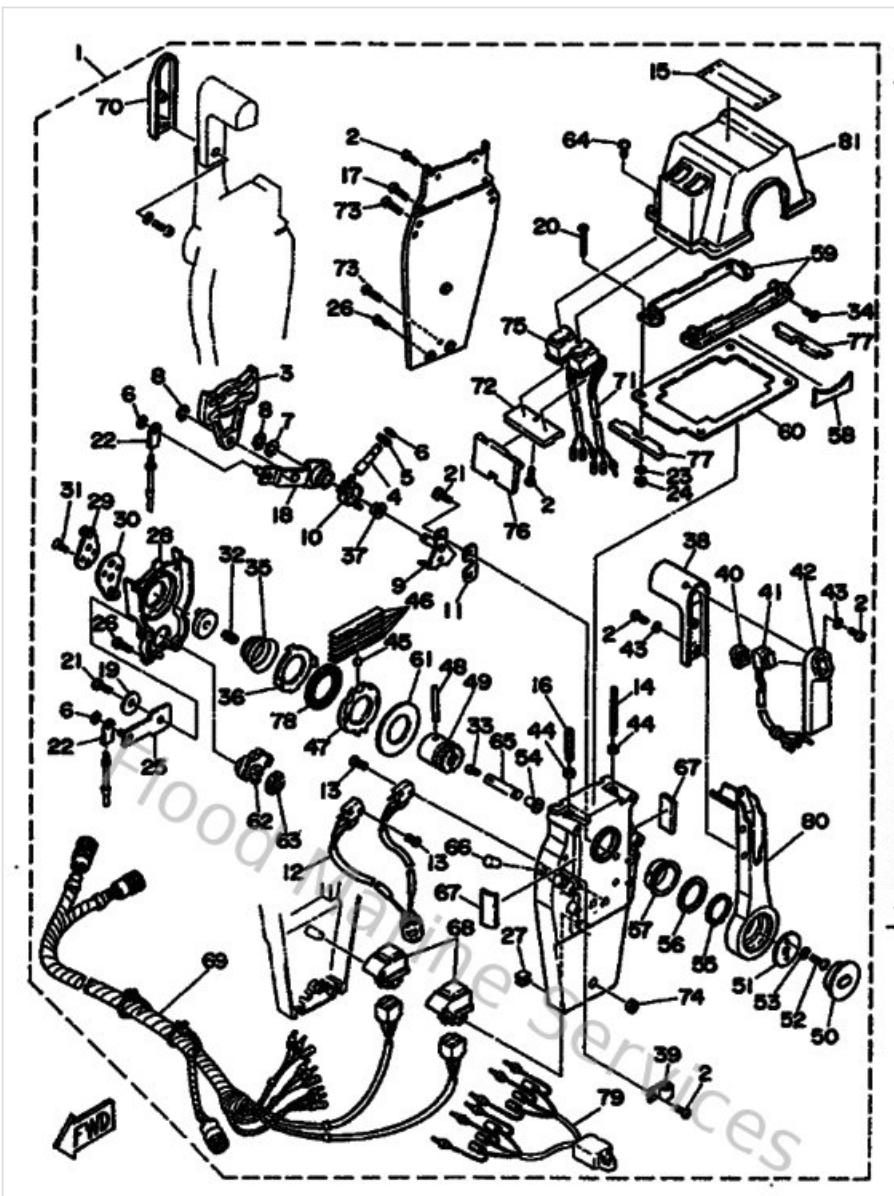
Ref	Part	
62	EL8482330000 Gear 2	Buy now
63	703482350000 Bushing	Buy now
64	704482820000 Screw 2	Buy now
65	EL8481531000 Shaft, free accel.	Buy now
66	704481660000 Plug	Buy now
67	704482840000 Grommet	Buy now
68	704825411000 Extension, wire lead	Buy now
69	704482210000 Lever control	Buy now
70	704481190000 Cover	Buy now

Remote Control Assy 3



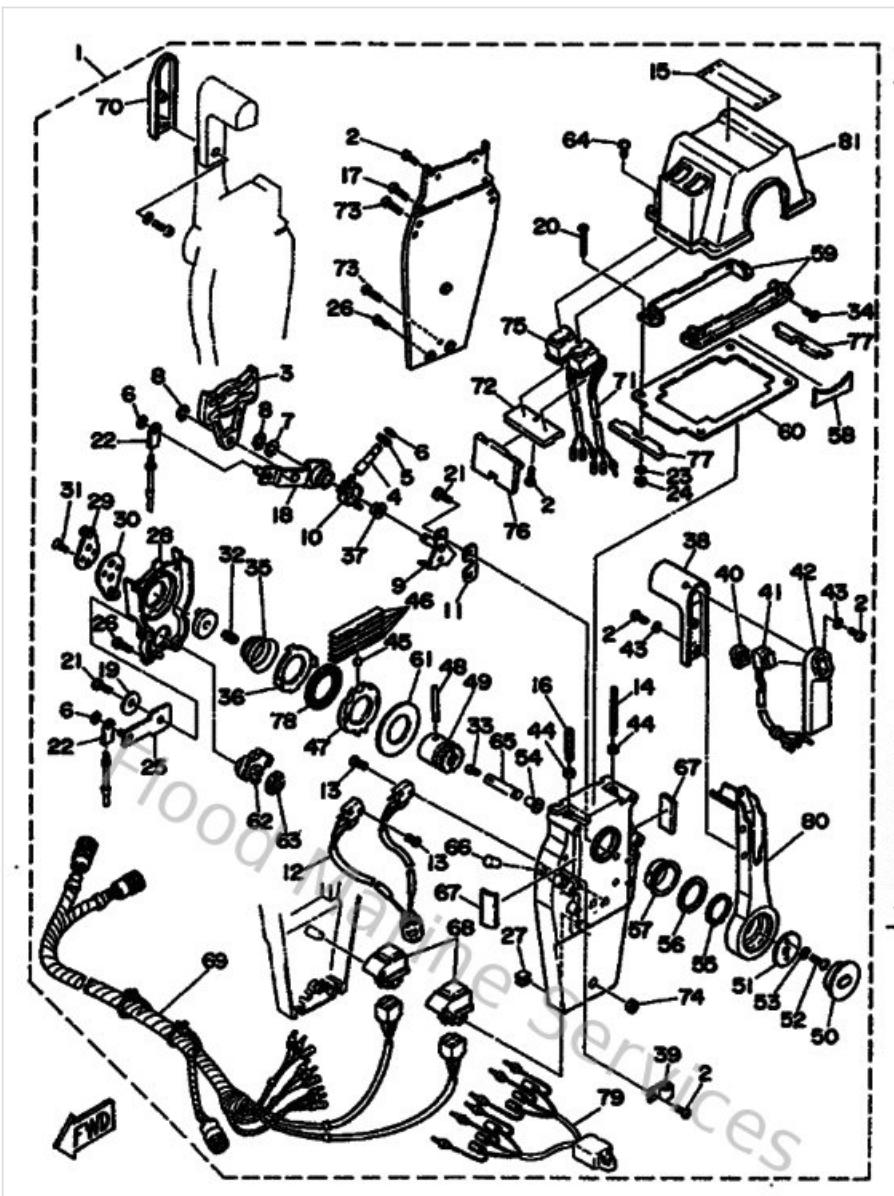
Ref	Part	
1	704482073100 Remo-con assembly	Buy now
2	985800501600 Screw, pan head(6b0)	Buy now
3	EL8482510000 Plate, cam	Buy now
4	704482650000 Shaft, friction	Buy now
5	701482460000 Spacer	Buy now
6	934300602400 Circlip (701)	Buy now
7	929901060000 Washer, plate	Buy now
8	EL8482590000 Circlip 1	Buy now
9	704482620000 Shaft, throttle	Buy now
10	704482640000 Friction, throttle	Buy now
11	704482660000 Spacer 2	Buy now
12	6XE82540100 Neutral switch assembly	Buy now
13	985800301400 Screw, pan head (n151)	Buy now
14	EL8482810000 Screw 1	Buy now
15	704482151000 Graphic 1	Buy now

Remote Control Assy 3



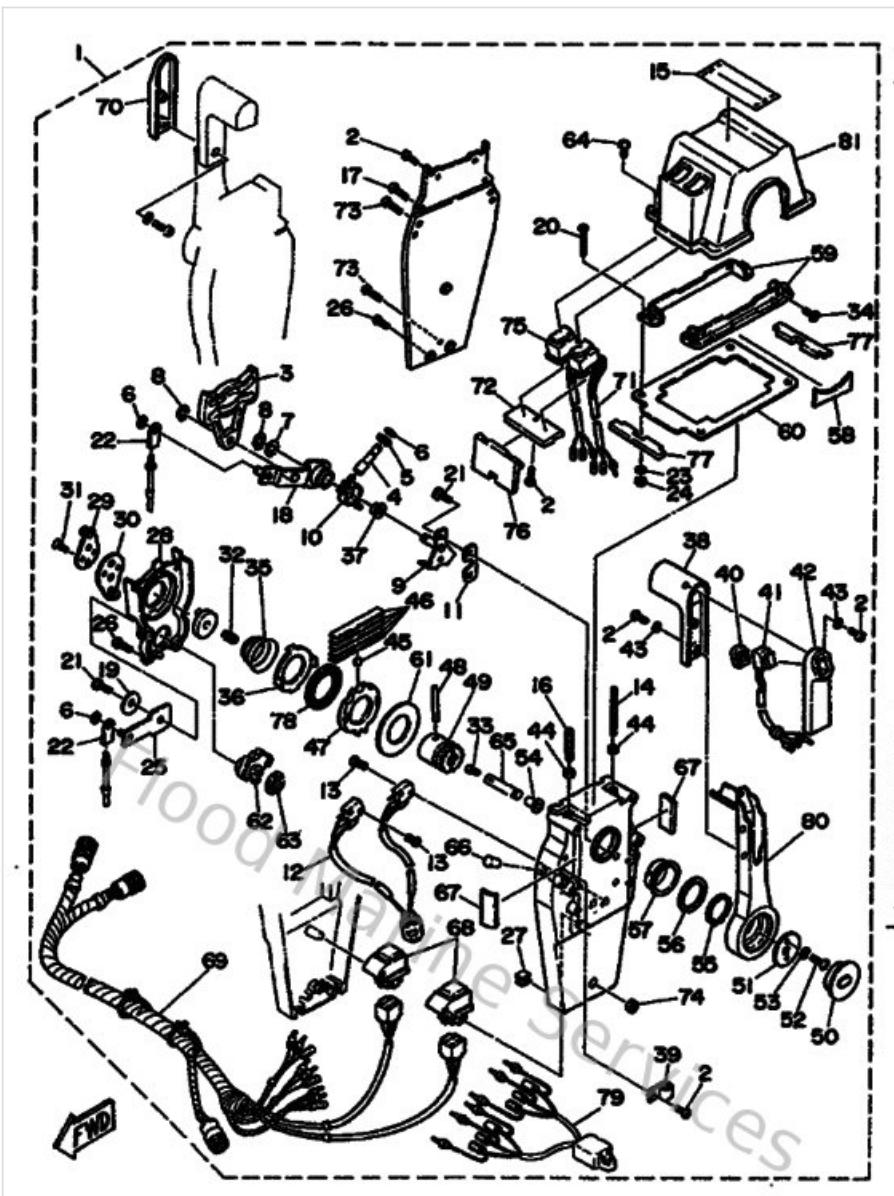
Ref	Part	
16	704482810000 Screw1	Buy now
17	985800552500 Screw, panhead (a93)	Buy now
18	704482610000 Arm, throttle	Buy now
19	EL8481910000 Washer 1	Buy now
20	985800554000 Screw,panhead (eg9)	Buy now
21	973950601800 Bolt (fj0)	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	704482870000 Washer 1	Buy now
24	953800560000 Nut, hexagon (663)	Buy now
25	EL8482710000 Arm, shift	Buy now
26	EL8481270000 Screw 1	Buy now
27	703483580000 Anchor, cable	Buy now
28	EL8482310000 Housing, gear	Buy now
29	EL8482410000 Arm, drive	Buy now
30	EL8482540000 Stopper Throttle Adjusting	Buy now

Remote Control Assy 3



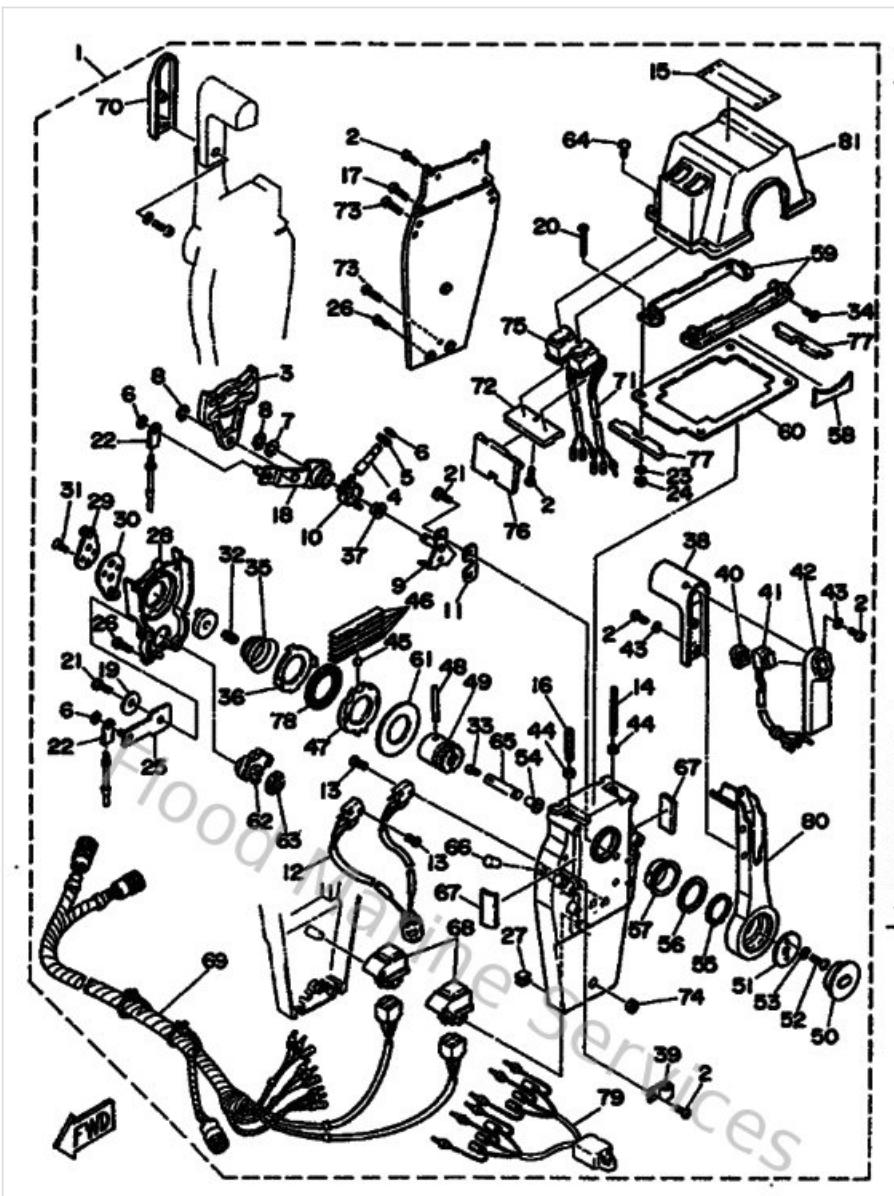
Ref	Part	
31	987800602000 Screw flat head	Buy now
32	EL8481580000 Spring 1	Buy now
33	985800400600 Screw, pan head (7h3)	Buy now
34	987800501800 Screw (704)	Buy now
35	EL8482440000 Spring, free accel.	Buy now
36	EL8482450000 Plate, lock	Buy now
37	703482630000 Bushing	Buy now
38	704482220000 Grip, control lever	Buy now
39	704825940000 Clamp	Buy now
40	704482280000 Holder, switch	Buy now
41	70482563G000 Trim & tilt switch assembly	Buy now
42	704482290000 Grip, control lever 2	Buy now
43	929900530000 Washer, tooth	Buy now
44	953800660000 Nut(661)	Buy now
45	701482480000 Roller, free accel	Buy now

Remote Control Assy 3



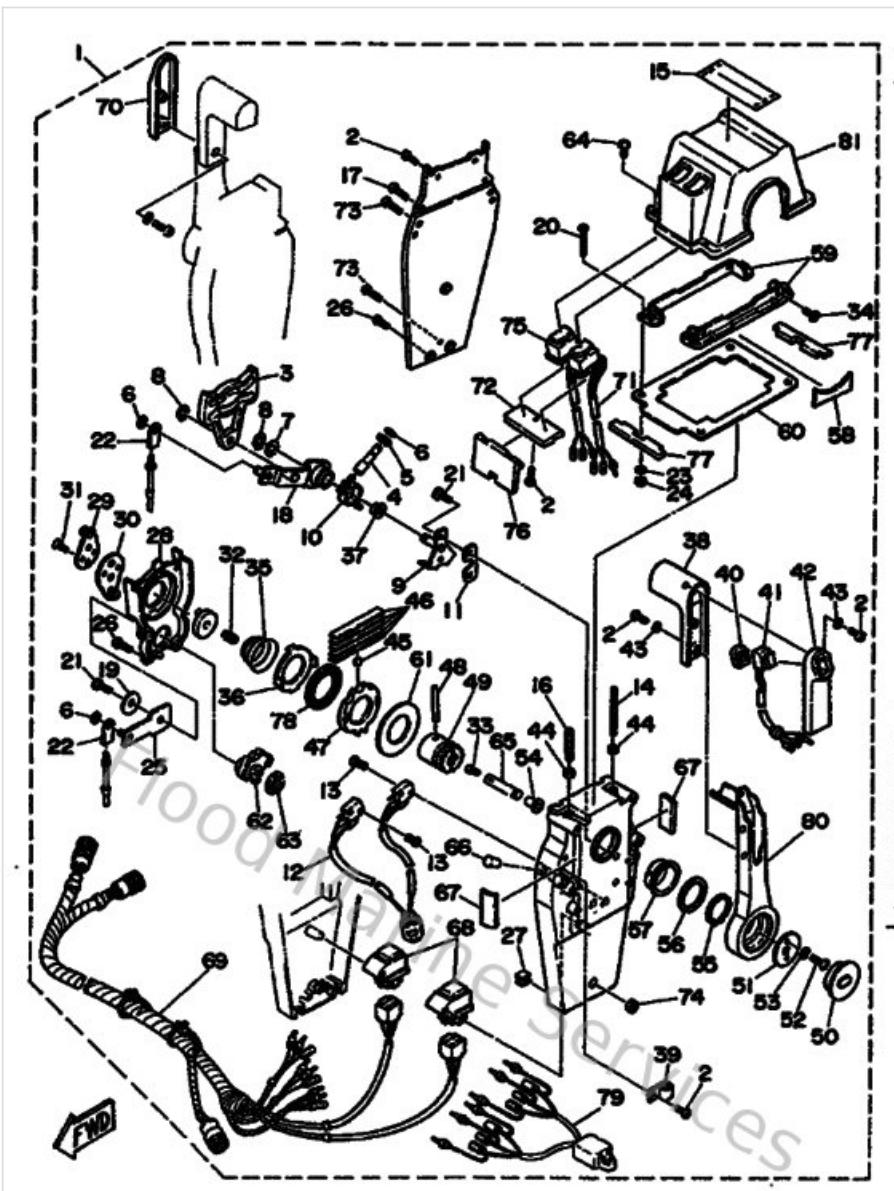
Ref	Part	
46	703482380000 Spring, detent	Buy now
47	EL8482320000 Gear 1	Buy now
48	EL8481640000 Pin 2	Buy now
49	704482420000 Shaft, drive	Buy now
50	704482250000 Cover	Buy now
51	704481920000 Washer 2	Buy now
52	978900601800 Screw, pan head(6e5)	Buy now
53	929900630000 Washer, tooth	Buy now
55	EL8482790000 Circlip 2	Buy now
56	704481930000 Washer 3	Buy now
57	EL8482340000 Bushing 1	Buy now
58	704482190000 Cover, lead	Buy now
59	704481440000 Plate, stopper 2	Buy now
60	704481761000 Grommet	Buy now
61	703481920000 Washer 2	Buy now

Remote Control Assy 3

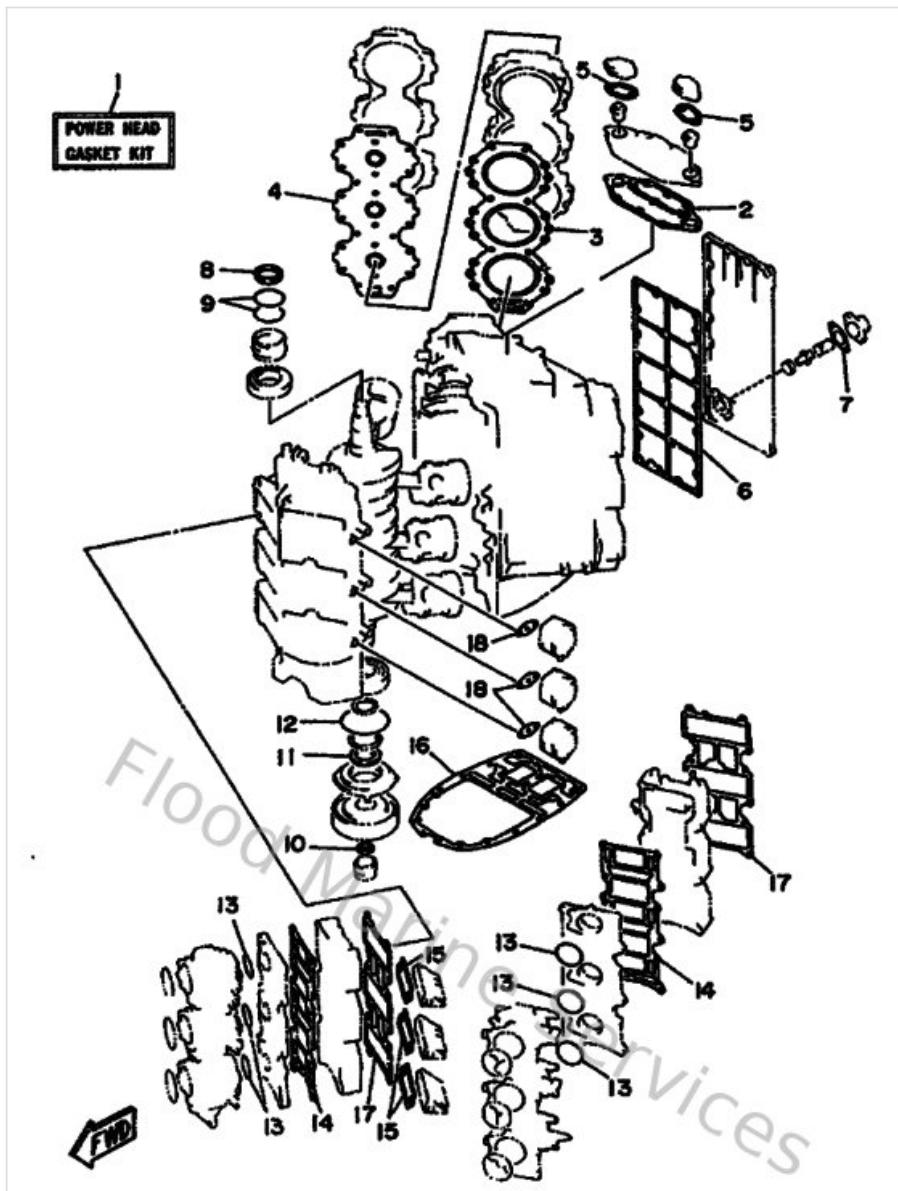


Ref	Part	
62	EL8482330000 Gear 2	Buy now
63	703482350000 Bushing	Buy now
64	704482820000 Screw 2	Buy now
65	EL8481531000 Shaft, free accel.	Buy now
66	704481660000 Plug	Buy now
67	704482840000 Grommet	Buy now
68	704819500000 Relay assembly	Buy now
69	704825901000 Wireharness assembly	Buy now
70	704482291000 Grip, control lever 2	Buy now
71	70482563F000 Trim & tilt switch assembly	Buy now
72	704482281000 Holder, switch	Buy now
73	985800555500 Screw, pan head	Buy now
74	704481560000 Nut 1	Buy now
76	704482850000 Grommet 2	Buy now
77	704482860000 Grommet 3	Buy now

Remote Control Assy 3

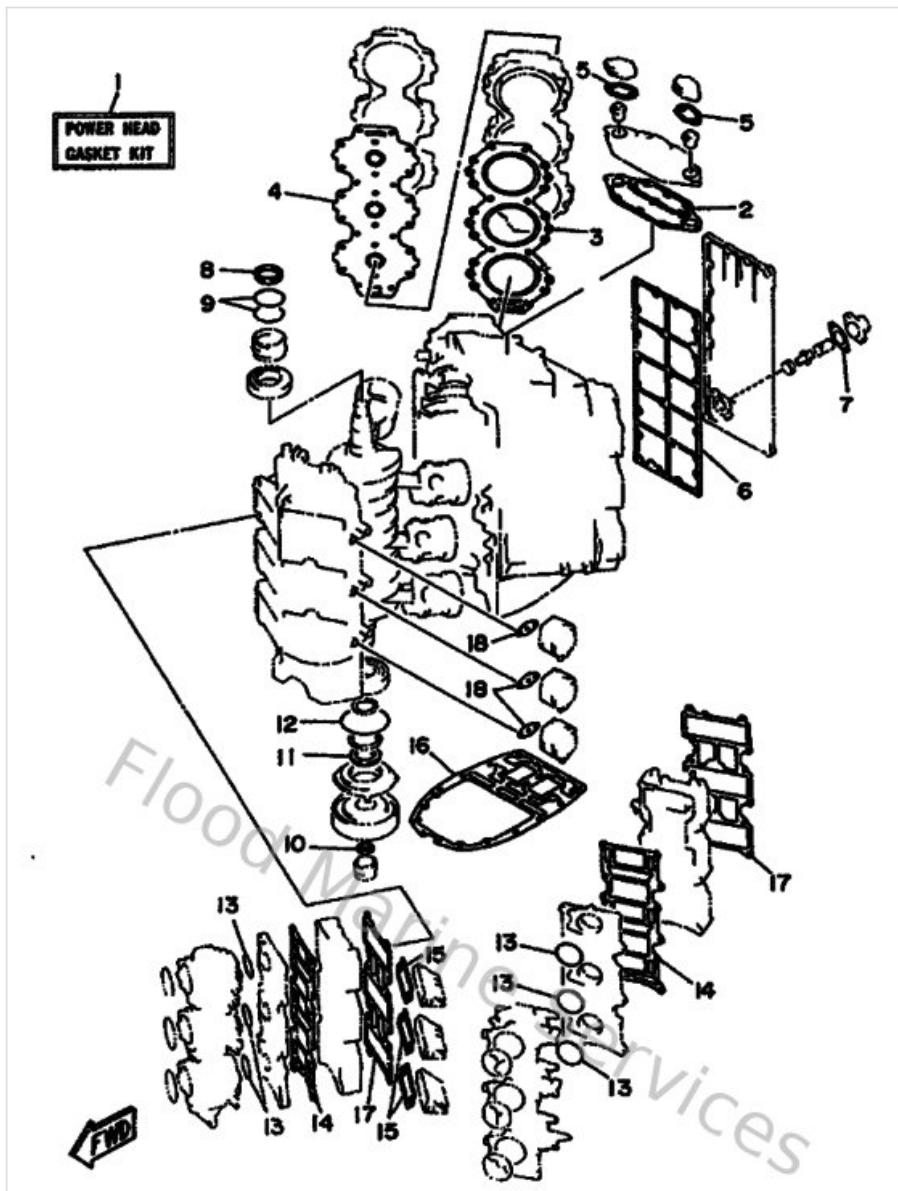


Repair Kit 1



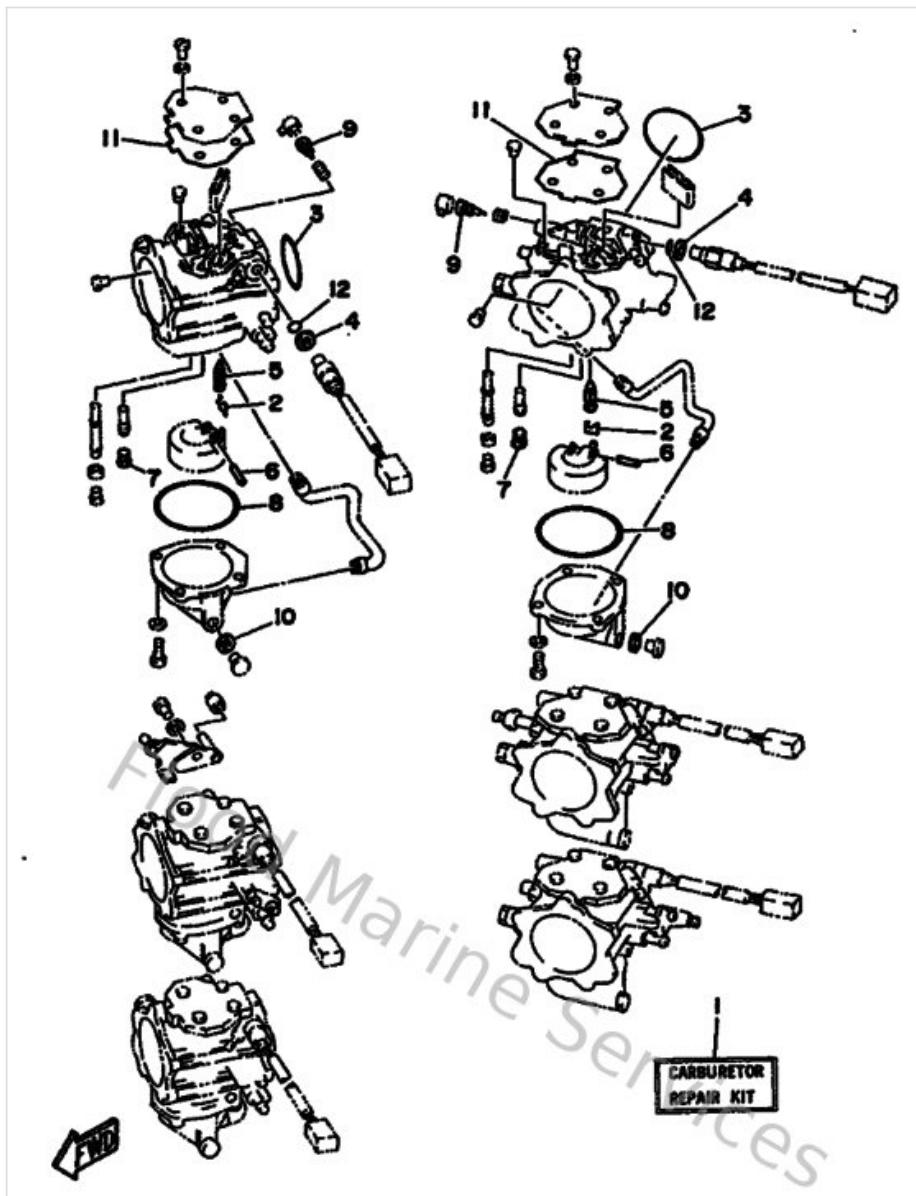
Ref	Part	
1	61AW00010100 Power Head Gasket Kit	Buy now
2	61A11381A000 Gasket 1	Buy now
3	61A11181A000 Gasket, cylinder head 1	Buy now
4	61A11193A200 Gasket, head cover 1	Buy now
5	6H4124140000 Gasket, cover	Buy now
6	61A41112A000 Gasket, exhaust inner cover	Buy now
7	6G511382A100 Gasket 2	Buy now
8	9310240M3800 Oil seal(61a)	Buy now
9	9321054M5400 O-ring (6g1)	Buy now
10	9310422M0700 Oil seal(61a)	Buy now
11	9310240M3600 Oil seal	Buy now
12	9321081MA600 O-ring(61a)	Buy now
13	9321050MA800 O-ring(61a)	Buy now
14	61A136450000 Gasket, Manifold 1	Buy now
15	61A13621A000 Gasket, valve seat	Buy now

Repair Kit 1



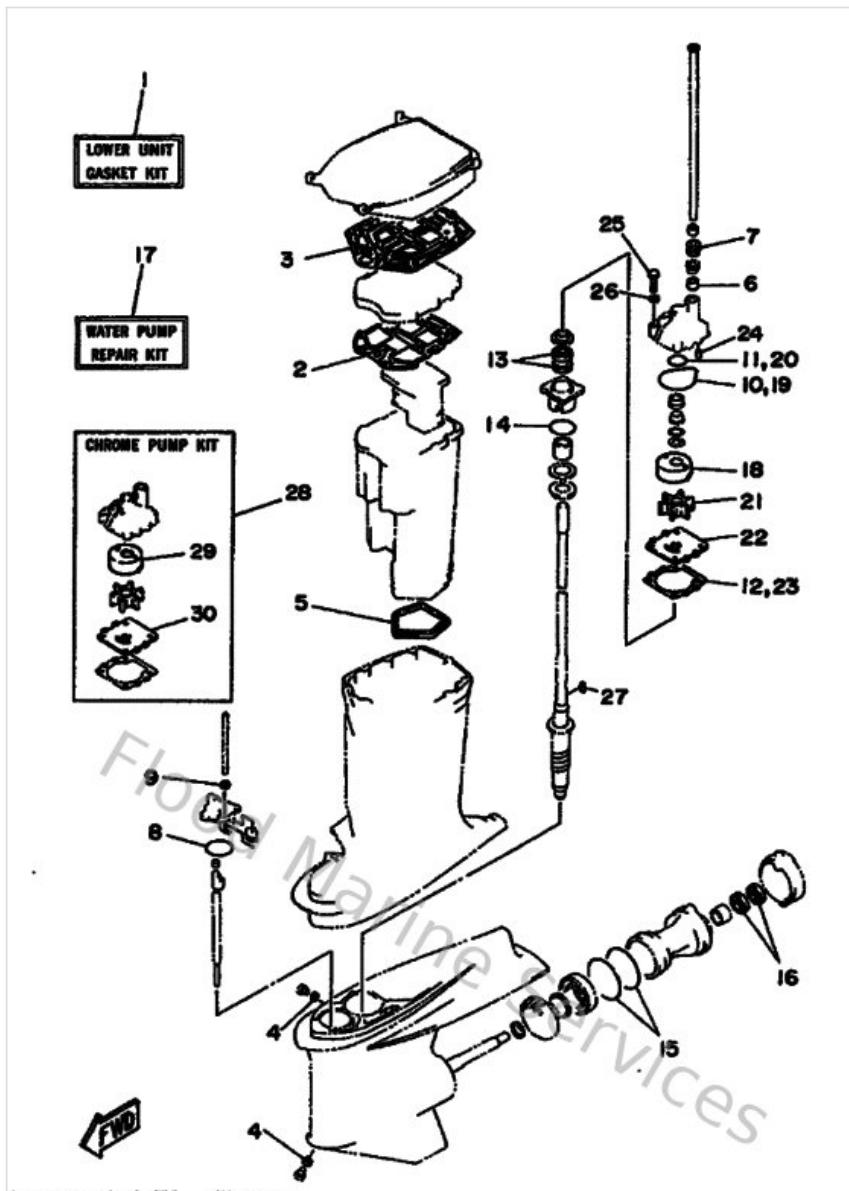
Ref	Part	
16	61A45113A000 Gasket, upper casing	Buy now
17	61A136460000 Gasket, manifold 2	Buy now
18	65024431A000 Gasket,fuel pump	Buy now

Repair Kit 2



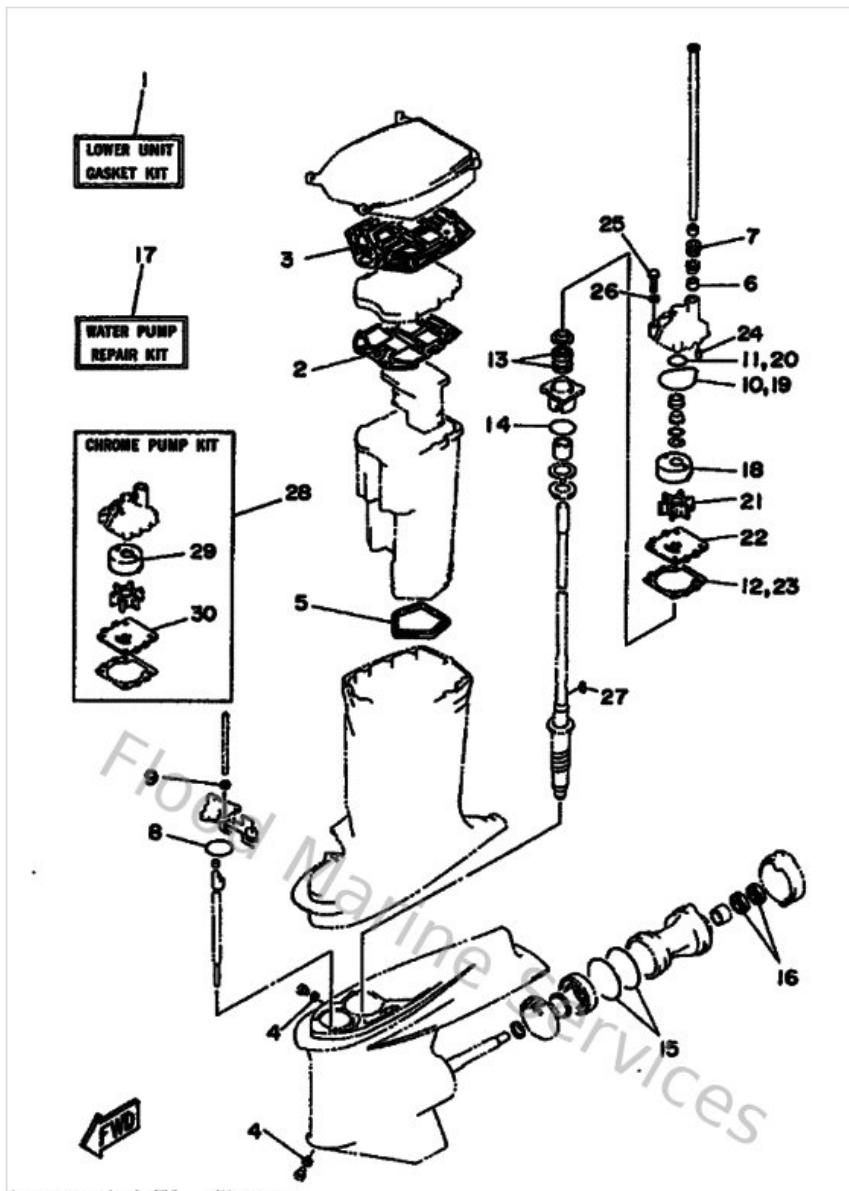
Ref	Part	
1	61AW00930100 Carburetor repair kit	Buy now
2	6E5141590000 Clip	Buy now
3	9321050MA800 O-ring(61a)	Buy now
4	61A141980000 Gasket	Buy now
5	6E5145460000 Valve, needle	Buy now
6	61A143860000 Pin, Float	Buy now
7	61A143940000 Valve Drain	Buy now
8	61A143840000 Gasket, float chamber	Buy now
9	6E5143230300 Screw, air adjusting	Buy now
10	61A149950000 Gasket	Buy now
11	61A149590000 Gasket	Buy now
12	61A145610000 O-ring	Buy now

Repair Kit 3



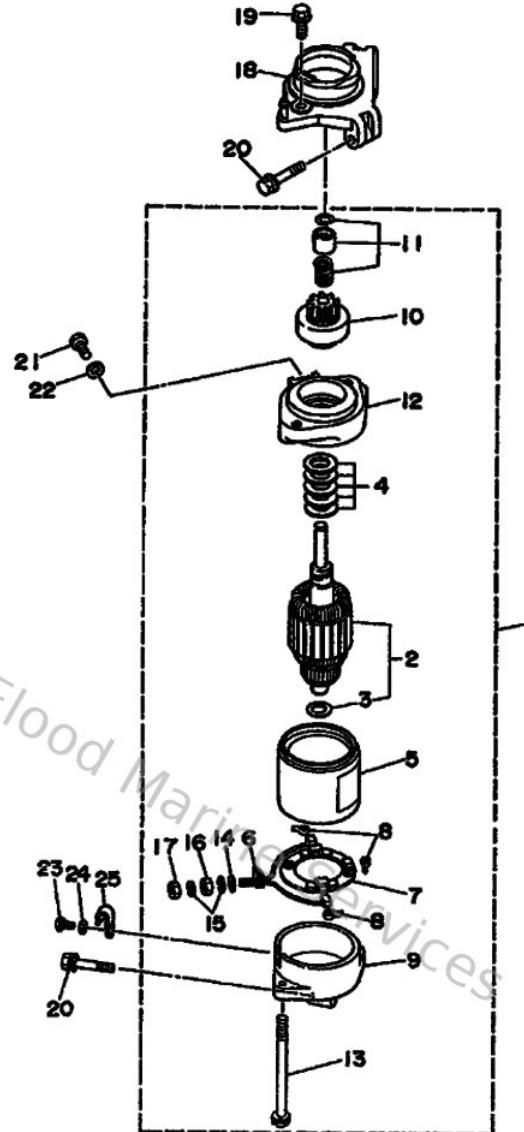
Ref	Part	
1	61AW00012100 Gasket kit, lower unit	Buy now
2	61A41134A000 Gasket, exhaust manifold	Buy now
3	61A45114A000 Gasket, upper casing	Buy now
4	904300800300 Gasket	Buy now
5	61A451230000 Gasket, muffler	Buy now
6	6E5443650000 Damper, water seal 1	Buy now
7	6E5443660000 Damper, water seal 2	Buy now
8	932106448800 93210-64488	Buy now
9	931060901400 Oil seal	Buy now
10	9321086M3800 O-ring (6e5)	Buy now
11	9321037M6700 O-ring (6g8)	Buy now
12	6E544315A000 Gasket, water pump	Buy now
13	9310128M1600 Oil seal (6e5)	Buy now
14	932105453400 O-ring (70e)	Buy now
15	932110438400 O-ring (705)	Buy now

Repair Kit 3



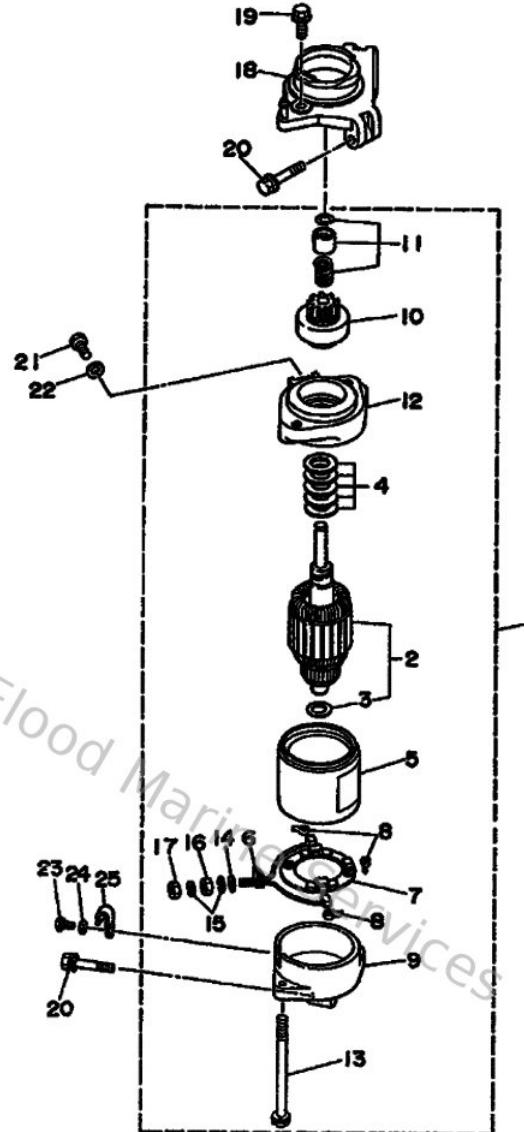
Ref	Part	
16	9310130M1700 Oil seal (6e5)	Buy now
17	61AW00780100 Water pump repair kit	Buy now
18	61A443220000 Insert, cartridge	Buy now
21	6E5443520100 Impeller	Buy now
22	6G5443230000 Outer plate, cartridge	Buy now
24	936061201900 Pin, dowel (614)	Buy now
25	973950804500 Bolt, hexagon	Buy now
26	9020908M0200 Washer, plate (688)	Buy now
27	9028004M0500 Key, woodruff (6e5)	Buy now
28	61AW00780A00 Chrome pump kit	Buy now
29	6R3443224000 Insert, cartridge	Buy now
30	6G5443234000 Outer plate, cartridge	Buy now

Starting Motor



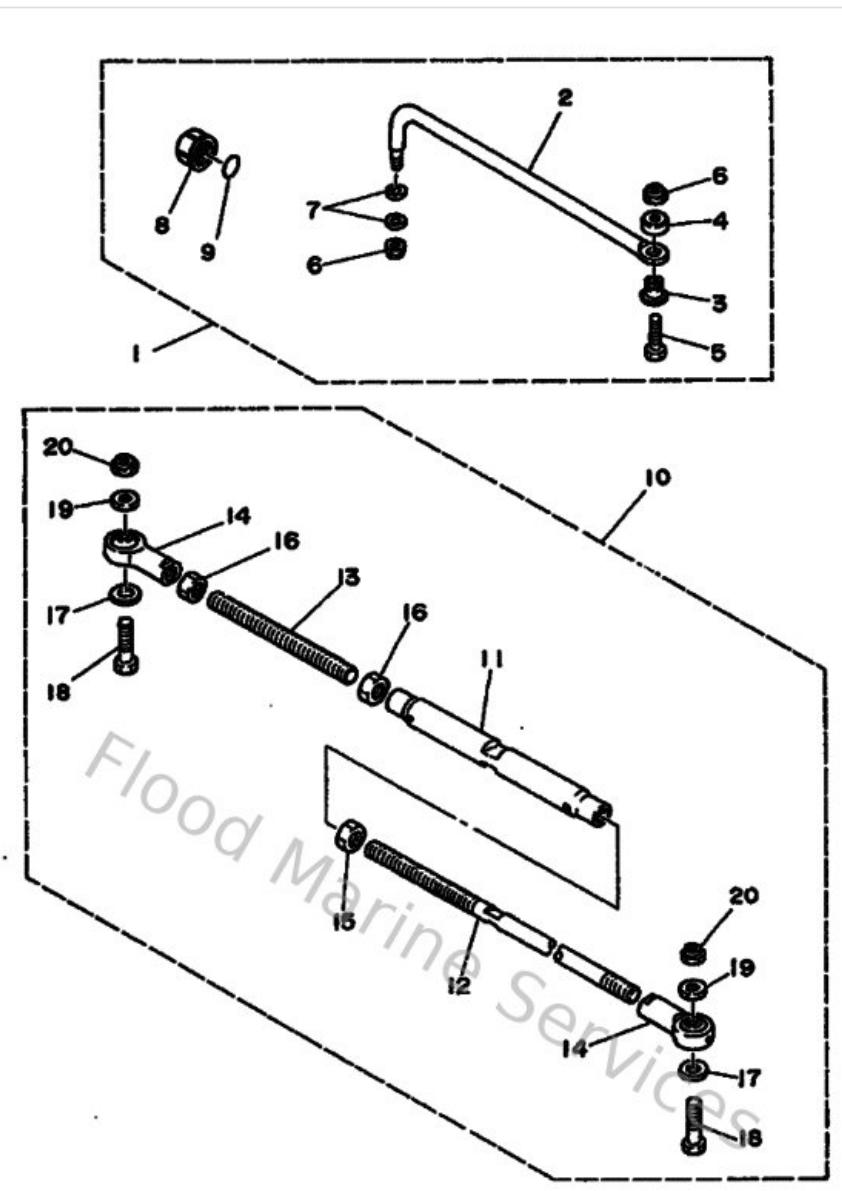
Ref	Part	
1	61A818000100 Starting motor assembly	Buy now
2	61A818500100 Armature assembly	Buy now
3	61A818240000 Washer 2	Buy now
4	61A818090000 Washer kit	Buy now
6	6K7818011000 Brush Set	Buy now
7	61A818400000 Brush holder assembly	Buy now
8	6E5818131000 Spring Brush	Buy now
9	61A818200000 Rear Bracket assembly	Buy now
10	61A818070000 Gear assembly Starting Motor	Buy now
11	61H818570000 Retainer	Buy now
12	61A818300000 Front Bracket assembly	Buy now
13	6K7818261000 Bolt	Buy now
14	6E58182E1000 Washer, spring	Buy now
15	6E58182F1000 Washer, plain	Buy now
16	6E58182A1000 Nut	Buy now

Starting Motor



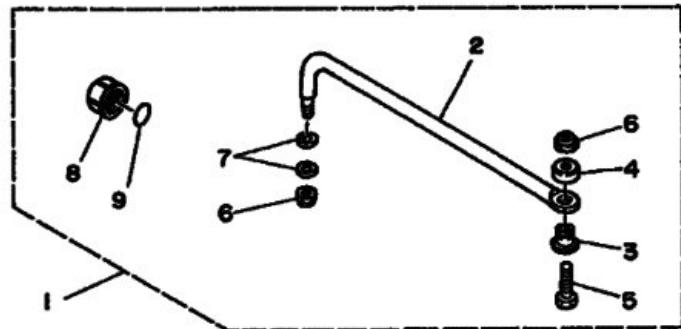
Ref	Part	
17	6E58182K1000 Nut	Buy now
18	61A818220094 Bracket, starting motor	Buy now
19	9011908M7600 Bolt, with washer(6e5)	Buy now
20	9011908M7700 Bolt, with washer(6e5)	Buy now
21	970800801600 Bolt	Buy now
22	929900860000 Washer, plain (663)	Buy now
23	973950601200 Bolt(gh1)	Buy now
24	929900660000 Washer, plain (646)	Buy now
25	904650802800 Clamp (1e6)	Buy now

Steering Guide

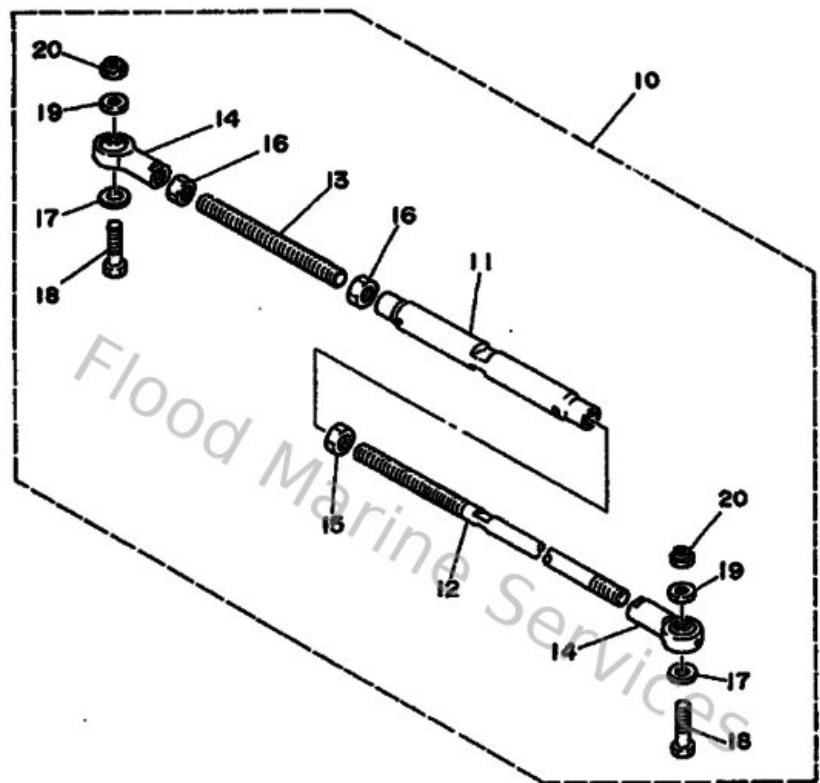


Ref	Part	
1	6E5613500100 Steering guide attachment kit	Buy now
2	6E5613510000 Rod, steering link	Buy now
3	9038710M6100 Collar (6e5)	Buy now
4	9056012M0100 Spacer (6e5)	Buy now
5	6E5613550000 Bolt	Buy now
6	9018509M0100 Nut, nylon (663)	Buy now
7	9020110M2000 Washer, plate (663)	Buy now
8	6E5431450000 Cap, clamp bracket	Buy now
9	932101627500 O-ring	Buy now
10	ABADUALTIEBR Twin Kit (L:600-800M)	Buy now
11	6E5613130000 Adjuster	Buy now
12	6E5613111100 Tie bar	Buy now
13	6E5613150000 Tie bar, 2	Buy now
14	6E5613030000 Steering axle comp.	Buy now
15	9017014M0600 Nut (6e5)	Buy now

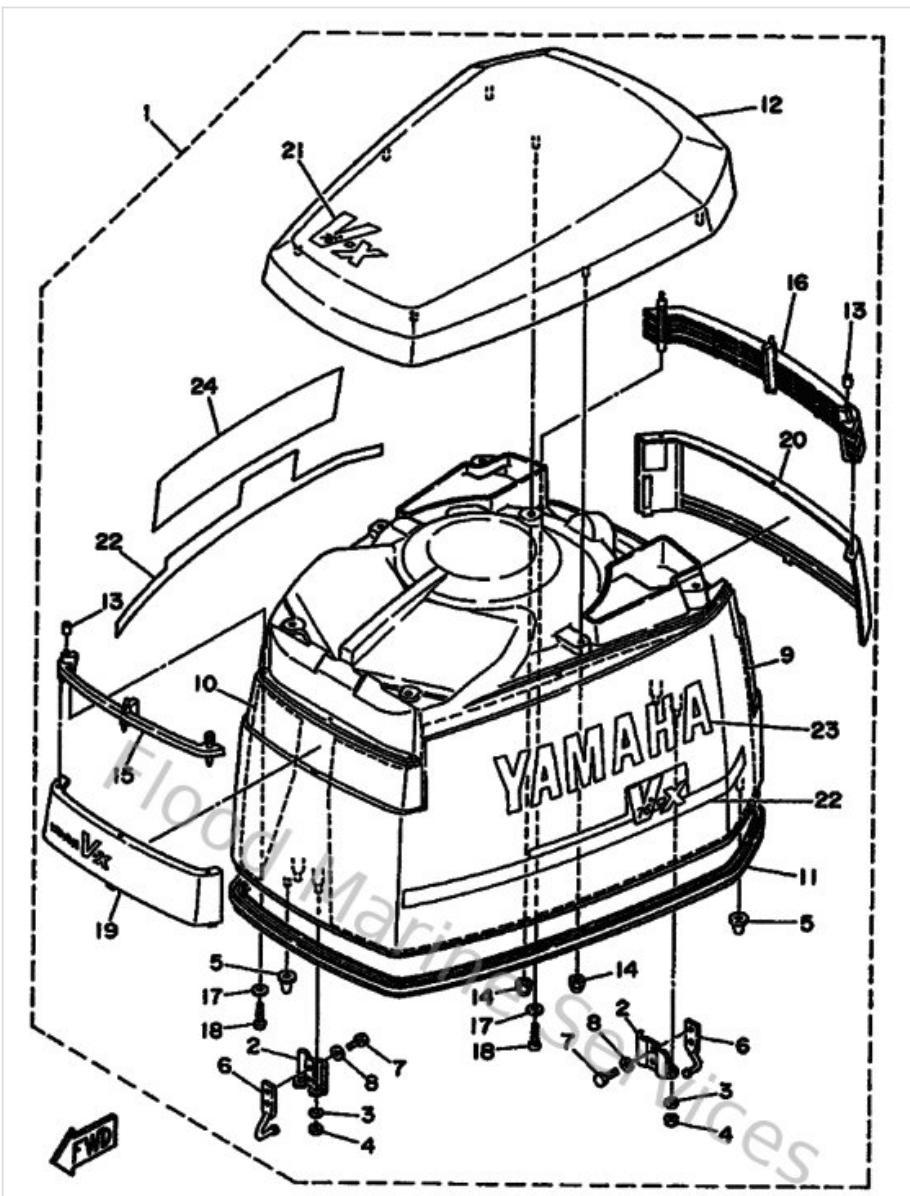
Steering Guide



Ref	Part	
16	953801470000 Nut (6e5)	Buy now
17	9020110M7600 Washer, plate (6e5)	Buy now
18	9010109M7000 Bolt (6e5)	Buy now
19	9017009M0500 Nut, hexagon (6e5)	Buy now

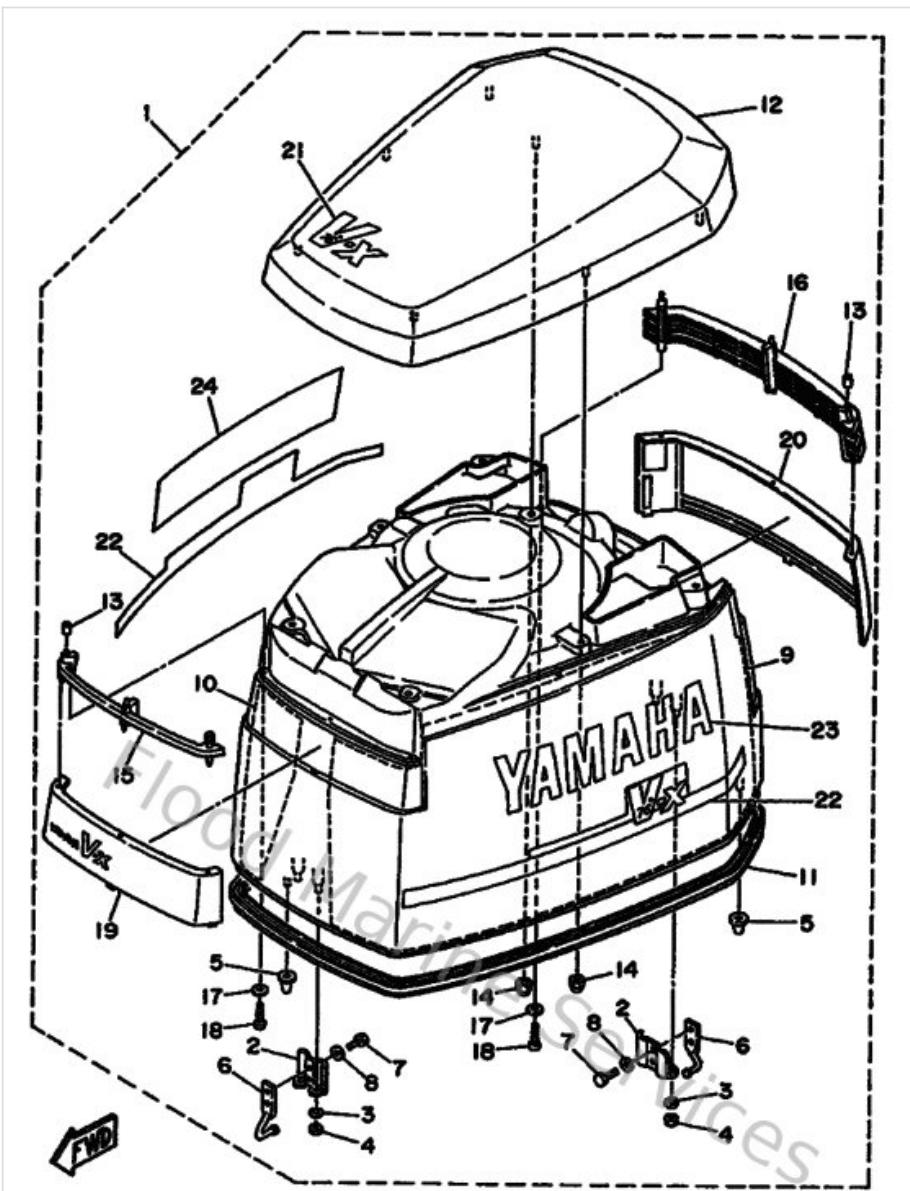


Top Cowling



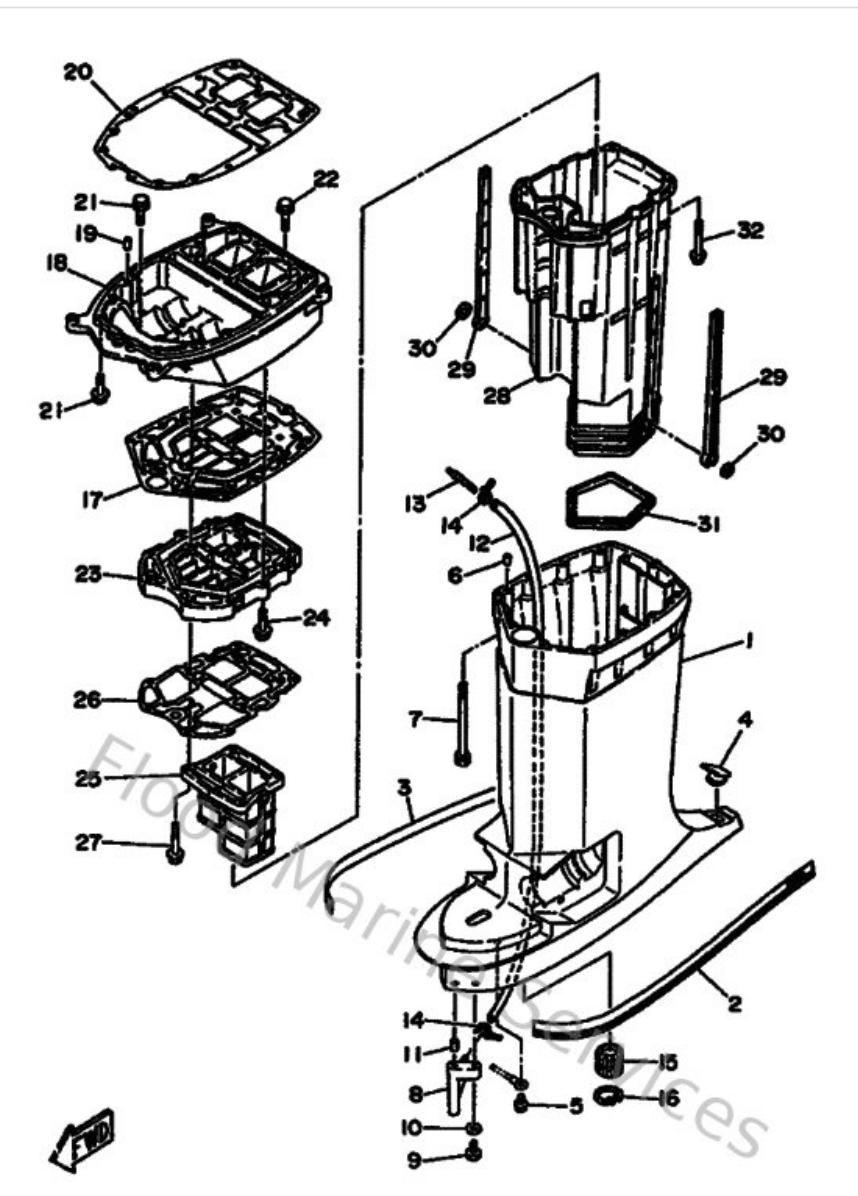
Ref	Part	
2	6R3426470000 Holder, clamp band	Buy now
3	929900610000 Washer(6a1)	Buy now
4	953800660000 Nut(661)	Buy now
5	6R3426620000 Damper	Buy now
6	6R3428140000 Hook, clamp	Buy now
7	973950601200 Bolt(gh1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	61A426190200 Damper, Form	Buy now
10	61A426270100 Damper, Form	Buy now
11	61A426150100 Seal	Buy now
13	9038504M0500 Bush(6r2)	Buy now
14	9017906M2400 Nut(6j8)	Buy now
15	61A426260000 Louver, 1	Buy now
16	61A426360000 Louver, 2	Buy now
17	929900460000 Washer, plain (646)	Buy now

Top Cowling



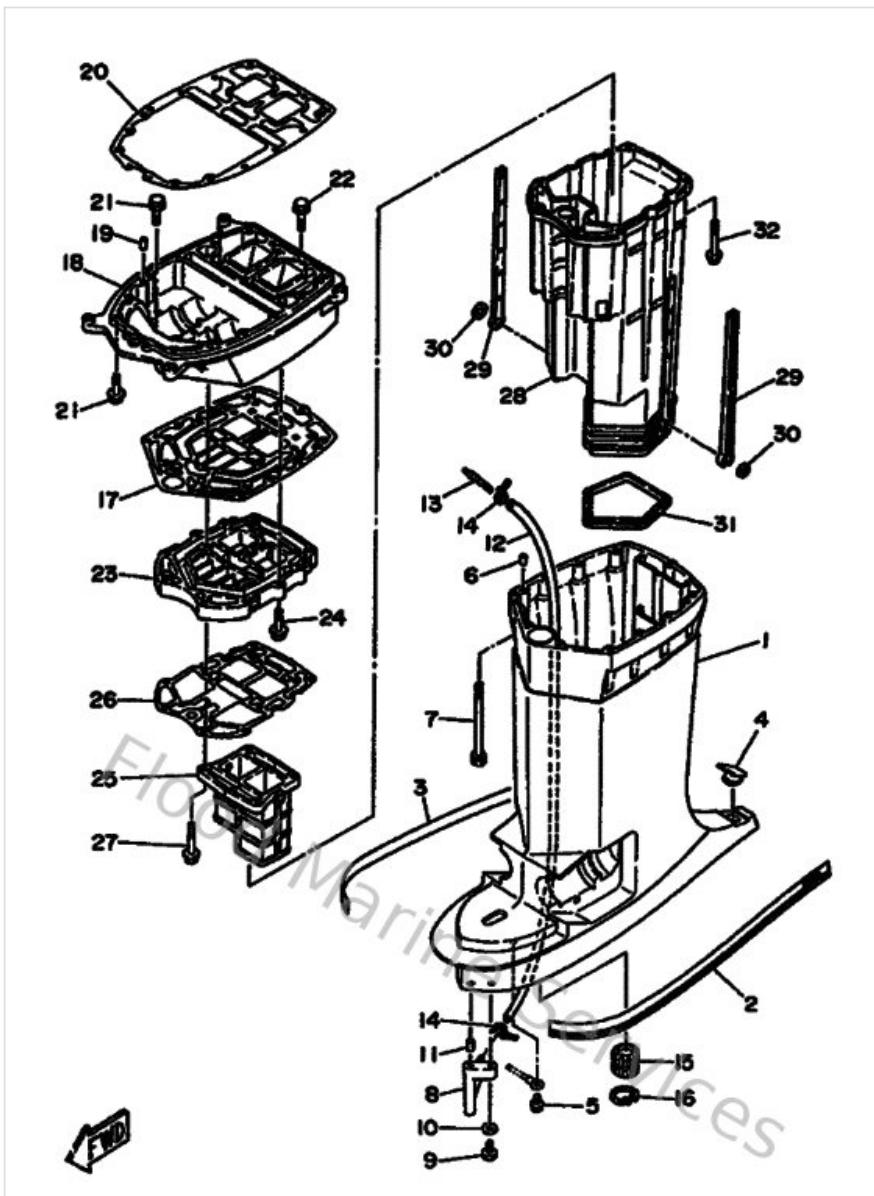
Ref	Part	
18	977804012000 Ybs83-420 screw,panh,tapping	Buy now

Upper Casing



Ref	Part	
4	61A451550000 Cap	Buy now
5	975950651000 Bolt, hexagon w/w deep recess	Buy now
6	9360812M05000 Pin, dowel b (6e5)	Buy now
7	9011908M7800 Bolt, with washer	Buy now
8	61A453780000 Nipple, hose	Buy now
9	973950602500 Bolt	Buy now
10	9020106M3100 Washer (6a0)	Buy now
11	936061201900 Pin, dowel (614)	Buy now
12	9044507M2100 Hose (I1160)	Buy now
13	6E5835580000 End, nipple	Buy now
14	9046511M1000 Clamp	Buy now
15	6E5453180000 Bushing, drive shaft 3	Buy now
16	9342036M0100 Circlip (6a0)	Buy now
17	61A45114A000 Gasket, upper casing	Buy now
18	999990404100 GUIDE, EXHAUST	Buy now

Upper Casing



Ref	Part	
20	61A45113A000 Gasket, upper casing	Buy now
21	9011908M7900 Bolt, hexagon (fj1)	Buy now
22	975950853500 Bolt, hexagon w/w deep recess	Buy now
23	61A41131005B Manifold, ext. 1	Buy now
26	6D0411340000 Gasket, exhaust manifold	Buy now
27	975950855000 Bolt, With Washer	Buy now
28	61A14711215B Muffler 1	Buy now
29	6E5147370000 Damper, muffler	Buy now
30	9018305M0200 Nut, spring (6e5)	Buy now
31	61A451230100 Gasket, muffler	Buy now
32	9011908M7400 Bolt, with washer(61a)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.