



# Yamaha 25BMH 2001

## Parts Manual

[www.floodmarine.co.uk](http://www.floodmarine.co.uk)

+44 2882 246 539

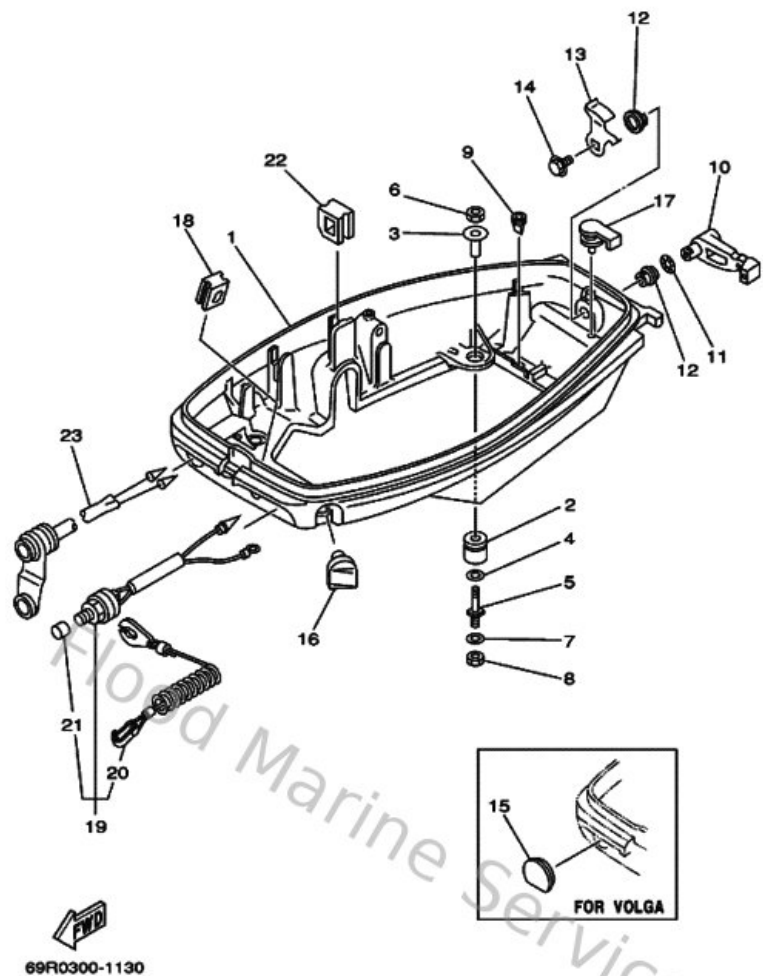
Authorised Yamaha Dealers



# Contents

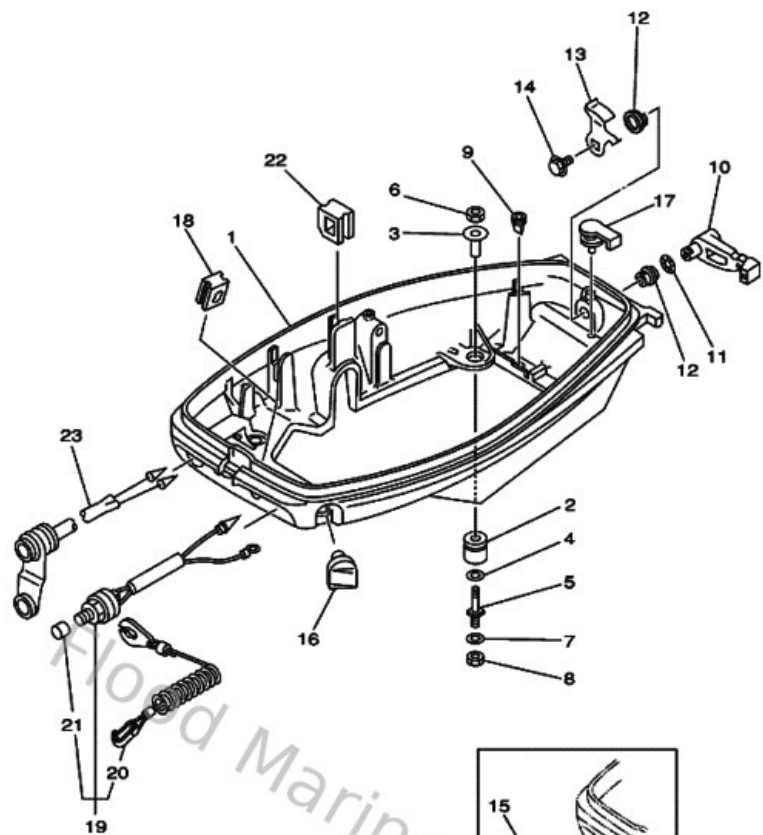
<b>Bottom Cowling</b>	3
<b>Bracket 1</b>	5
<b>Bracket 2</b>	8
<b>Carburetor</b>	11
<b>Control</b>	13
<b>Crankshaft &amp; Piston</b>	16
<b>Cylinder &amp; Crankcase</b>	18
<b>Electrical 1</b>	21
<b>Electrical 2</b>	23
<b>Fuel</b>	24
<b>Fuel Tank</b>	27
<b>Fuel Tank 2</b>	28
<b>Generator</b>	29
<b>Intake</b>	31
<b>Lower Casing &amp; Drive 1</b>	33
<b>Lower Casing &amp; Drive 2</b>	37
<b>Repair Kit 1</b>	39
<b>Repair Kit 2</b>	41
<b>Starter</b>	43
<b>Steering</b>	46
<b>Top Cowling</b>	48
<b>Upper Casing</b>	49

## Bottom Cowling



Ref	Part	
2	<a href="#">9048015M0600</a> Grommet (689)	<a href="#">Buy now</a>
3	<a href="#">9038708M2500</a> Collar (689)	<a href="#">Buy now</a>
4	<a href="#">9020108M8700</a> Washer (6g0)	<a href="#">Buy now</a>
5	<a href="#">6G0427960000</a> Bolt 1	<a href="#">Buy now</a>
6	<a href="#">953800870000</a> Nut(661)	<a href="#">Buy now</a>
7	<a href="#">929900860000</a> Washer, plain (663)	<a href="#">Buy now</a>
9	<a href="#">65W427170000</a> Rubber, seal 2	<a href="#">Buy now</a>
10	<a href="#">689428150000</a> Lever, clamp 1	<a href="#">Buy now</a>
11	<a href="#">902061205200</a> Washer, wave (666)	<a href="#">Buy now</a>
12	<a href="#">903861206900</a> Bush(666)	<a href="#">Buy now</a>
13	<a href="#">689428160000</a> Lever, clamp 2	<a href="#">Buy now</a>
14	<a href="#">9011906M7300</a> Bolt(gh1)	<a href="#">Buy now</a>
15	<a href="#">682427240000</a> Grommet	<a href="#">Buy now</a>
16	<a href="#">689427250100</a> Grommet	<a href="#">Buy now</a>
17	<a href="#">647425230000</a> Spacer, friction	<a href="#">Buy now</a>

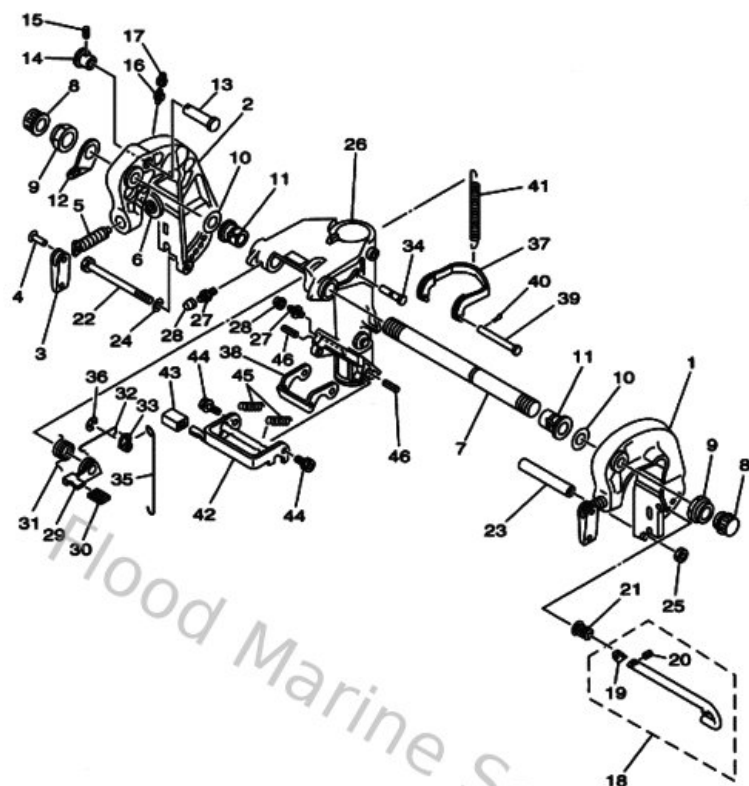
## Bottom Cowling



69R0300-1130

Ref	Part	
18	<a href="#">61N263260000</a> Grommet	<a href="#">Buy now</a>
19	<a href="#">6E9825750200</a> Engine stop switch assembly	<a href="#">Buy now</a>
20	<a href="#">682825560000</a> Lanyard, stop switch	<a href="#">Buy now</a>
21	<a href="#">6898257Y0000</a> Cap	<a href="#">Buy now</a>
22	<a href="#">9048017M0800</a> Grommet (689)	<a href="#">Buy now</a>
23	<a href="#">682843810000</a> 2p concent 1	<a href="#">Buy now</a>

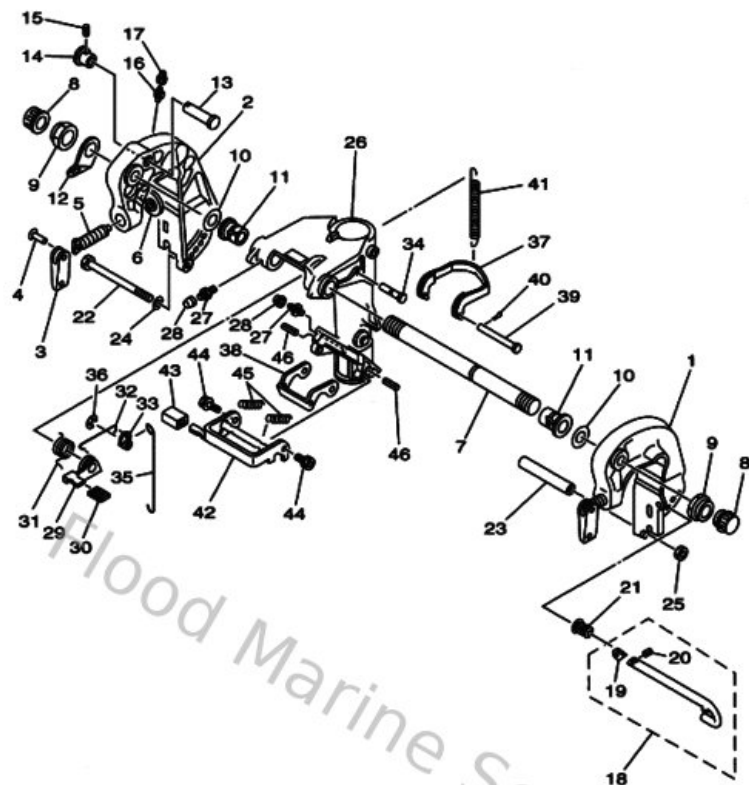
# Bracket 1



69R0010-1150

Ref	Part	
1	<a href="#">68943111034D</a> Bracket, clamp 1	<a href="#">Buy now</a>
2	<a href="#">68943112024D</a> Bracket, clamp 2	<a href="#">Buy now</a>
3	<a href="#">6E0431180100</a> Handle, transom clamp	<a href="#">Buy now</a>
4	<a href="#">9024304M0100</a> Pin(6a1)	<a href="#">Buy now</a>
5	<a href="#">9014914M0300</a> Screw(6j8)	<a href="#">Buy now</a>
6	<a href="#">648431140100</a> Pad, transom clamp	<a href="#">Buy now</a>
7	<a href="#">6J8431310100</a> Bolt, clamp bracket	<a href="#">Buy now</a>
8	<a href="#">6G5431450100</a> Cap, clamp bracket	<a href="#">Buy now</a>
9	<a href="#">901852204300</a> Nut, self-locking	<a href="#">Buy now</a>
10	<a href="#">9020122M0300</a> Washer, plate(64j)	<a href="#">Buy now</a>
11	<a href="#">9038622M6700</a> Bush(6a9)	<a href="#">Buy now</a>
12	<a href="#">6J8431130100</a> Plate, clamp bracket	<a href="#">Buy now</a>
13	<a href="#">689431910000</a> Shaft, stopper	<a href="#">Buy now</a>
14	<a href="#">689431920100</a> Knob, stopper	<a href="#">Buy now</a>
15	<a href="#">916903001600</a> Pin, spring	<a href="#">Buy now</a>

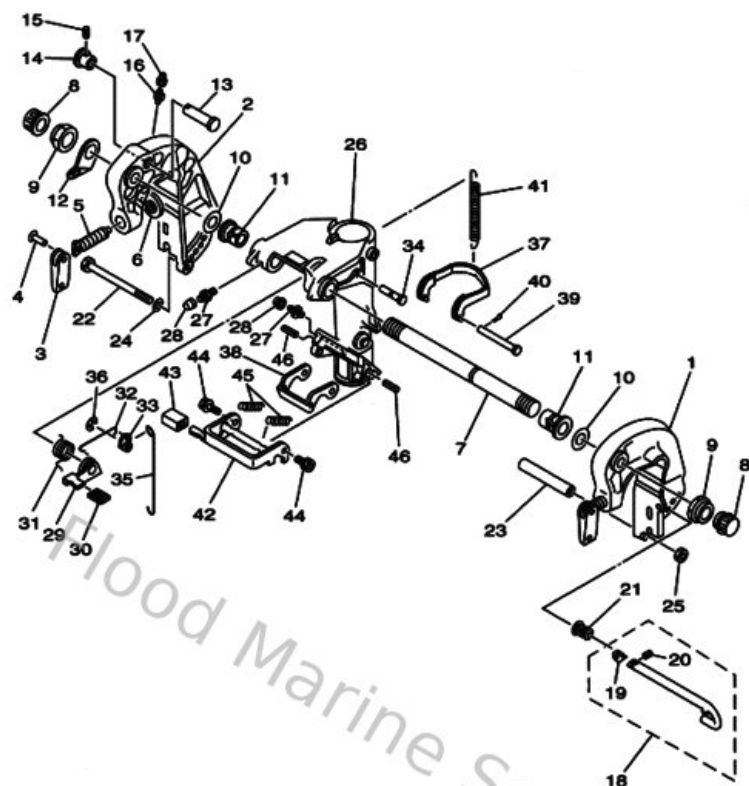
# Bracket 1



69R0010-1150

Ref	Part	
16	<a href="#">9370006M0300</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
17	<a href="#">663451190000</a> Cap, grease nipple	<a href="#">Buy now</a>
18	<a href="#">689431600000</a> Tilt rod assembly	<a href="#">Buy now</a>
19	<a href="#">689431650000</a> Plate, tilt lock	<a href="#">Buy now</a>
20	<a href="#">916903000800</a> Pin. spring(656)	<a href="#">Buy now</a>
21	<a href="#">9050210M0700</a> Spring, conical(6k3)	<a href="#">Buy now</a>
22	<a href="#">901010833900</a> Bolt, hexagon (656)	<a href="#">Buy now</a>
23	<a href="#">903870901900</a> Collar	<a href="#">Buy now</a>
24	<a href="#">929950860000</a> Washer, plain (663)	<a href="#">Buy now</a>
25	<a href="#">953800860000</a> Nut (661)	<a href="#">Buy now</a>
26	<a href="#">68943311034D</a> Bracket, swivel 1	<a href="#">Buy now</a>
29	<a href="#">689436310000</a> Lever, tilt 1	<a href="#">Buy now</a>
30	<a href="#">689436330000</a> Cover, tilt lever	<a href="#">Buy now</a>
31	<a href="#">689436430000</a> Spring, torsion	<a href="#">Buy now</a>
32	<a href="#">689436160000</a> Rod, tilt lock 1	<a href="#">Buy now</a>

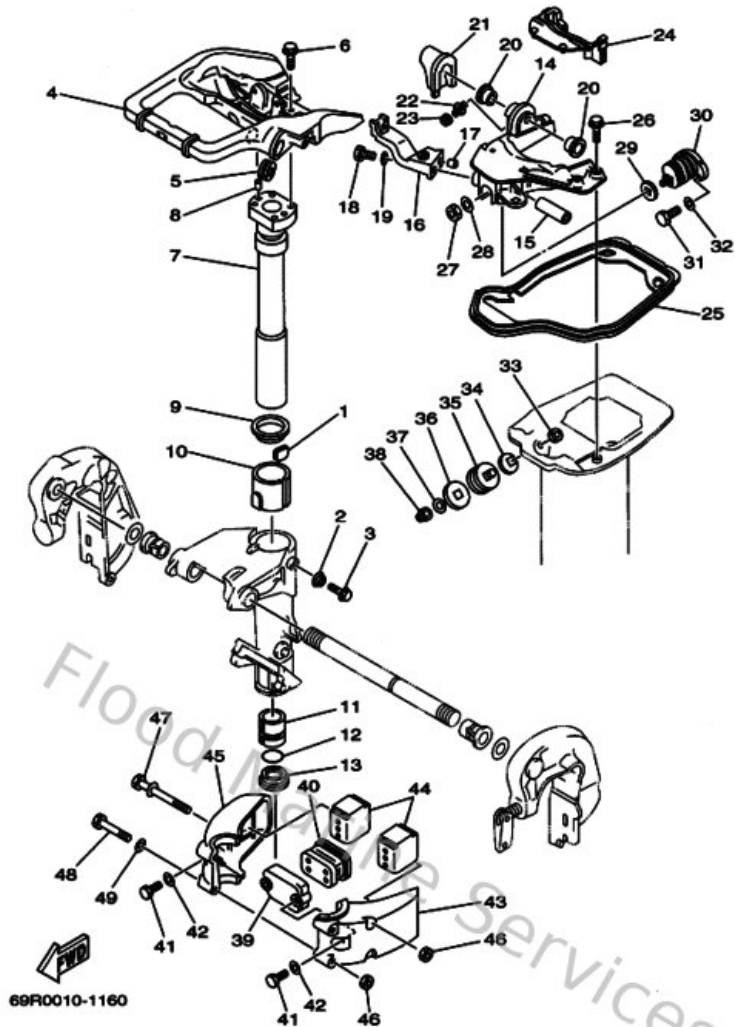
# Bracket 1



**FWD**  
69R0010-1150

Ref	Part	
33	<a href="#">648436420000</a> Lever, tilt 2	<a href="#">Buy now</a>
34	<a href="#">9024906M2200</a> Pin(6a9)	<a href="#">Buy now</a>
35	<a href="#">648436170000</a> Rod, tilt lock 2	<a href="#">Buy now</a>
36	<a href="#">990800560000</a> Circlip(22k)	<a href="#">Buy now</a>
37	<a href="#">689436140100</a> Plate, tilt lock	<a href="#">Buy now</a>
38	<a href="#">648436150000</a> Plate, tilt lock 2	<a href="#">Buy now</a>
39	<a href="#">902400504700</a> Pin with hole(655)	<a href="#">Buy now</a>
40	<a href="#">914901601000</a> Pin, cotter	<a href="#">Buy now</a>
41	<a href="#">9050630M2700</a> Spring, tension(6a4)	<a href="#">Buy now</a>
42	<a href="#">689436810100</a> Lever, shallow water drive 1	<a href="#">Buy now</a>
43	<a href="#">682433180100</a> Cover	<a href="#">Buy now</a>
44	<a href="#">9010906M1800</a> Bolt (689)	<a href="#">Buy now</a>
45	<a href="#">9050616M1700</a> Spring, tension (689)	<a href="#">Buy now</a>
46	<a href="#">916904003500</a> Pin, spring (689)	<a href="#">Buy now</a>

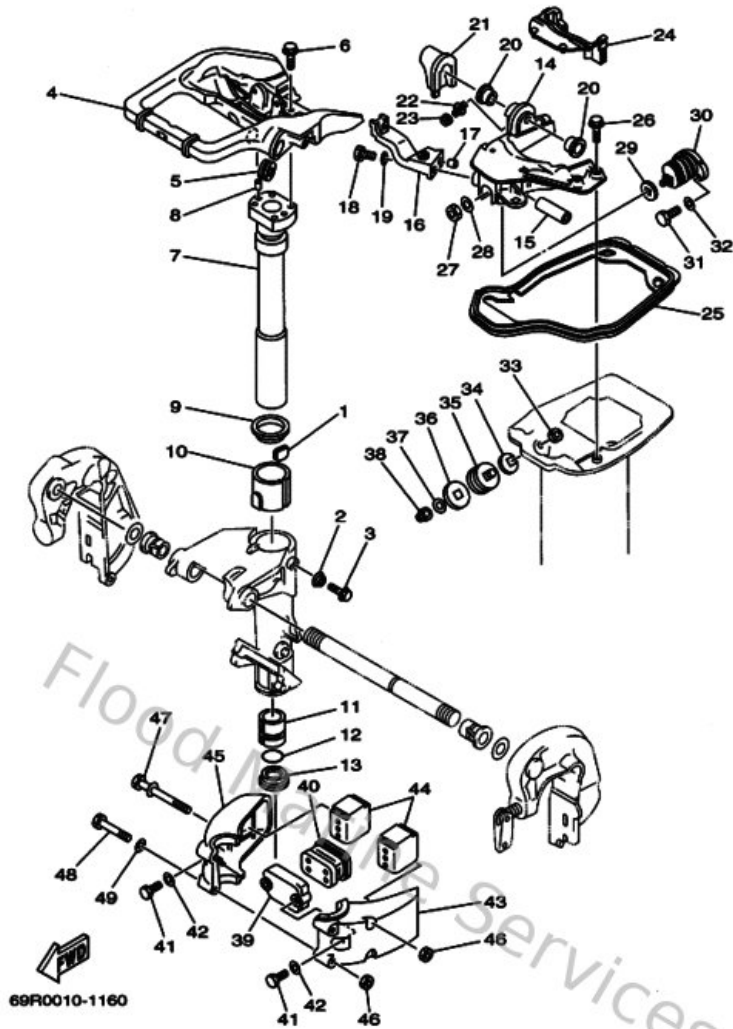
## Bracket 2



Ref	Part	
1	<a href="#">648425280000</a> Plate, friction	<a href="#">Buy now</a>
2	<a href="#">689433730100</a> Seal, damper	<a href="#">Buy now</a>
3	<a href="#">9010506M1800</a> Bolt (689)	<a href="#">Buy now</a>
4	<a href="#">69P42511004D</a> Bracket, steering	<a href="#">Buy now</a>
5	<a href="#">904802904500</a> Grommet 648425510000	<a href="#">Buy now</a>
6	<a href="#">9010506M0700</a> Bolt (689)	<a href="#">Buy now</a>
7	<a href="#">689425210094</a> Shaft, steering pivot	<a href="#">Buy now</a>
8	<a href="#">936081206300</a> Pin, dowel (626)	<a href="#">Buy now</a>
9	<a href="#">902094701600</a> Washer 648425350000	<a href="#">Buy now</a>
10	<a href="#">9038647M2200</a> Bushing (695)	<a href="#">Buy now</a>
11	<a href="#">903863809000</a> Bushing (664)	<a href="#">Buy now</a>
12	<a href="#">932103716000</a> O-ring (6g8)	<a href="#">Buy now</a>
13	<a href="#">903863802200</a> Bush(648-42539-00)	<a href="#">Buy now</a>
14	<a href="#">69P44518005B</a> Bracket comp.	<a href="#">Buy now</a>
15	<a href="#">9038710M3900</a> Collar (689)	<a href="#">Buy now</a>

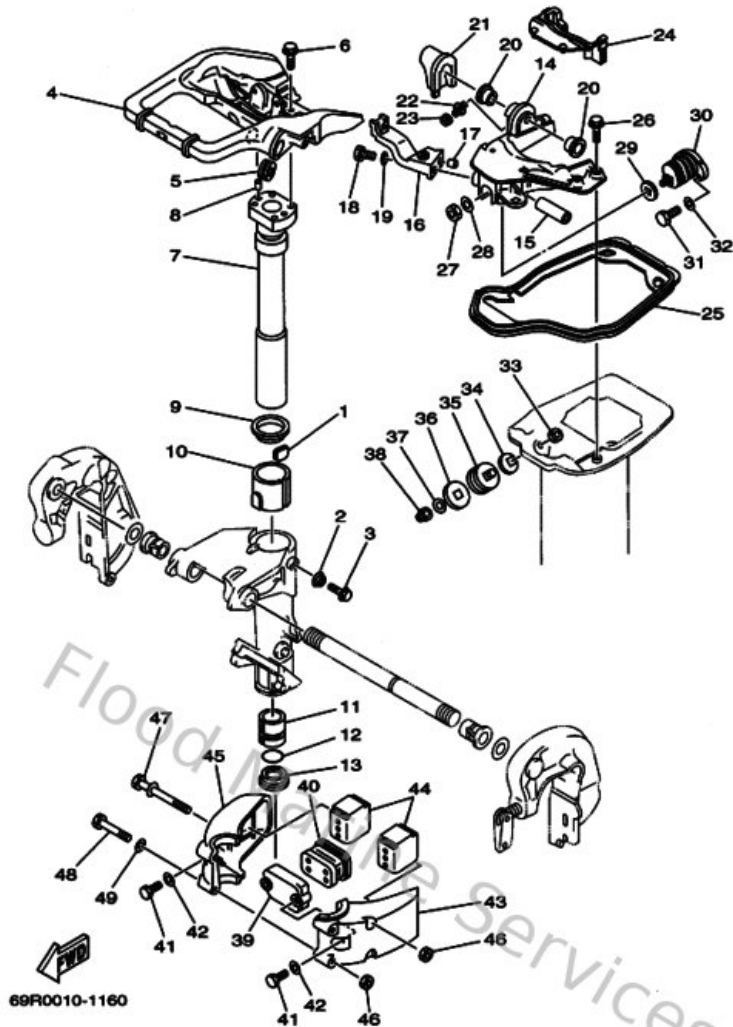


## Bracket 2



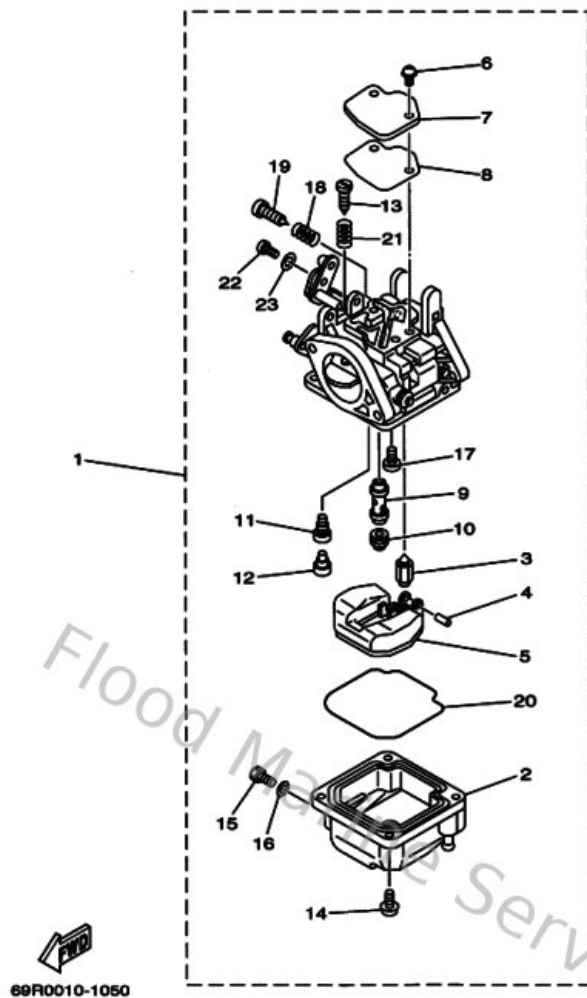
Ref	Part	
16	<a href="#">648445190094</a> Bracket	<a href="#">Buy now</a>
17	<a href="#">936061201900</a> Pin, dowel (614)	<a href="#">Buy now</a>
18	<a href="#">970950601800</a> Bolt (fj0)	<a href="#">Buy now</a>
19	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
20	<a href="#">9038112M0100</a> Bush, solid(6a4)	<a href="#">Buy now</a>
21	<a href="#">689427180000</a> Rubber, seal 3	<a href="#">Buy now</a>
22	<a href="#">9370006M0300</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
23	<a href="#">663451190000</a> Cap, grease nipple	<a href="#">Buy now</a>
24	<a href="#">69P427170000</a> Rubber, seal 2	<a href="#">Buy now</a>
25	<a href="#">69P427160000</a> Rubber seal 1	<a href="#">Buy now</a>
26	<a href="#">9010506M0800</a> Bolt (689)	<a href="#">Buy now</a>
27	<a href="#">9017010M4200</a> Nut	<a href="#">Buy now</a>
28	<a href="#">929901020000</a> 958-69527-00 washer, plain	<a href="#">Buy now</a>
29	<a href="#">64844591A000</a> Gasket	<a href="#">Buy now</a>
30	<a href="#">689445160000</a> Mount damper, upper front	<a href="#">Buy now</a>

## Bracket 2



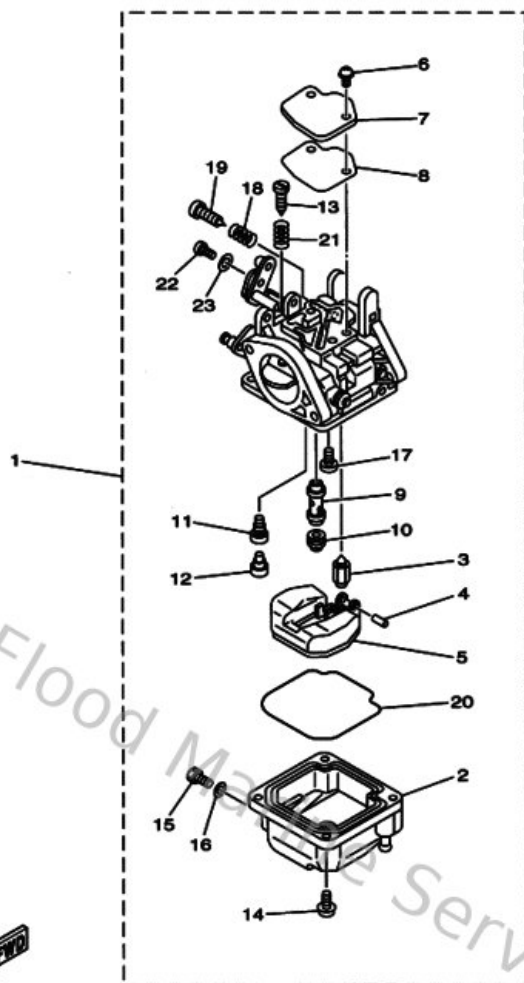
Ref	Part	
31	<a href="#">970950602000</a> Bolt(7u8)	<a href="#">Buy now</a>
32	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>
35	<a href="#">664445140094</a> Mount damper, upper side	<a href="#">Buy now</a>
36	<a href="#">66444591A000</a> Gasket	<a href="#">Buy now</a>
38	<a href="#">9017610M0100</a> Nut, crown	<a href="#">Buy now</a>
39	<a href="#">689445530094</a> Cover, lower mount	<a href="#">Buy now</a>
40	<a href="#">689445570000</a> Mount damper, lower front	<a href="#">Buy now</a>
41	<a href="#">970750802500</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
42	<a href="#">929950860000</a> Washer, plain (663)	<a href="#">Buy now</a>
43	<a href="#">68944551014D</a> Housing, lower mount rubber 1	<a href="#">Buy now</a>
44	<a href="#">689445550000</a> Mount damper, lower side	<a href="#">Buy now</a>
45	<a href="#">68944552018D</a> Housing, lower mount rubber 2	<a href="#">Buy now</a>
46	<a href="#">953800860000</a> Nut (661)	<a href="#">Buy now</a>
47	<a href="#">9011908M0300</a> Bolt (689)	<a href="#">Buy now</a>
48	<a href="#">970800806500</a> Bolt (gk02)	<a href="#">Buy now</a>

# Carburetor



Ref	Part	
1	<a href="#">69P143010000</a> Carburetor assembly 1	<a href="#">Buy now</a>
2	<a href="#">61N143810000</a> Body, float chamber	<a href="#">Buy now</a>
3	<a href="#">61N143920000</a> Valve, needle	<a href="#">Buy now</a>
4	<a href="#">6E5143860100</a> Pin, float	<a href="#">Buy now</a>
5	<a href="#">6L2143850000</a> Float	<a href="#">Buy now</a>
6	<a href="#">985800401000</a> Screw, pan head (e56)	<a href="#">Buy now</a>
7	<a href="#">6L2141570000</a> Cover, mixing	<a href="#">Buy now</a>
8	<a href="#">6L2143990000</a> Gasket	<a href="#">Buy now</a>
9	<a href="#">61N143410000</a> Nozzle, main	<a href="#">Buy now</a>
10	<a href="#">61N143436500</a> Jet, main (#130)	<a href="#">Buy now</a>
11	<a href="#">6L2143423400</a> Jet, pilot (# 68)	<a href="#">Buy now</a>
12	<a href="#">50M143550000</a> Plug	<a href="#">Buy now</a>
13	<a href="#">664143210100</a> Screw, throttle	<a href="#">Buy now</a>
14	<a href="#">979800411200</a> Screw, pan head (686)	<a href="#">Buy now</a>
15	<a href="#">677143830100</a> Screw, drain	<a href="#">Buy now</a>

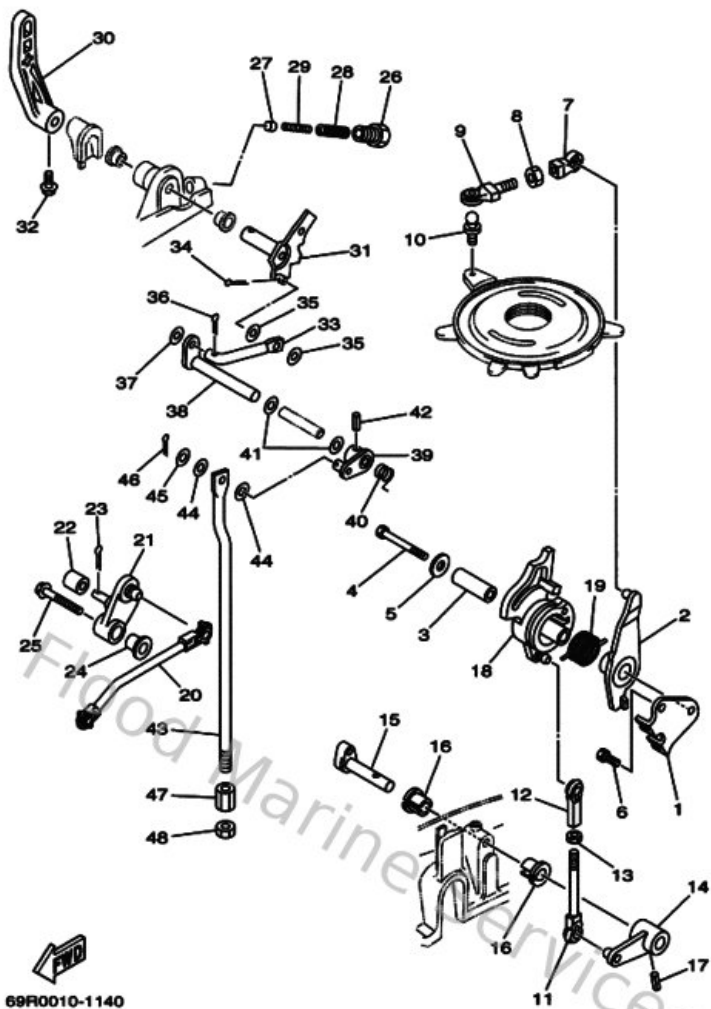
# Carburetor



69R0010-1060

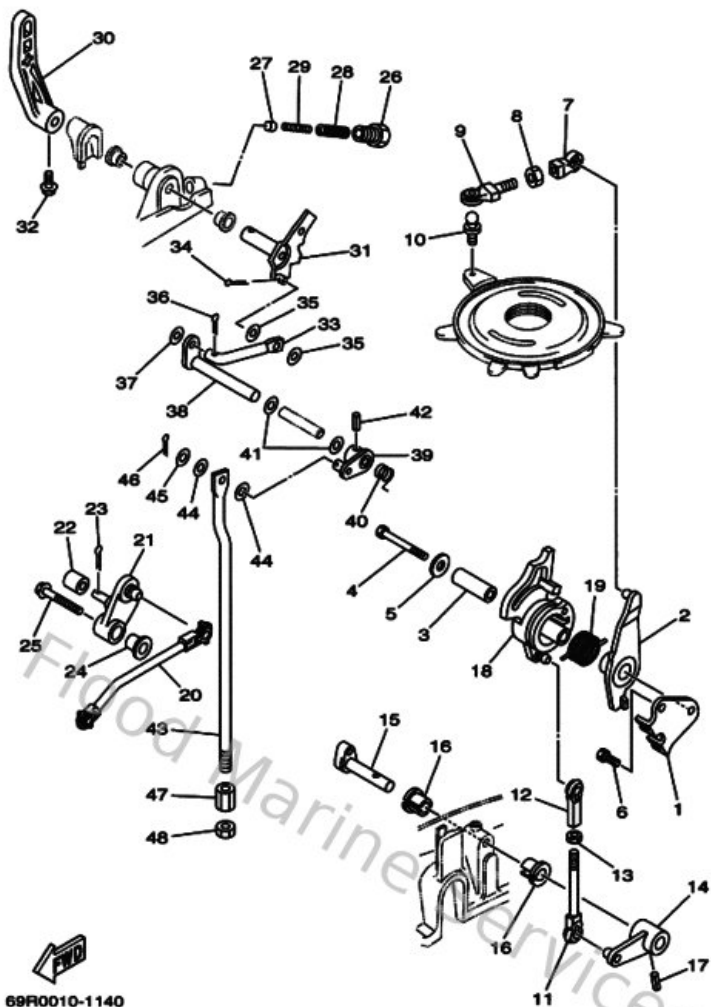
Ref	Part	
16	<a href="#">6L2143980000</a> Gasket	<a href="#">Buy now</a>
17	<a href="#">989800400600</a> Screw, bind(6l2)	<a href="#">Buy now</a>
18	<a href="#">646142120100</a> Spring, pilot adjusting	<a href="#">Buy now</a>
19	<a href="#">61N143230000</a> Screw, air adjusting	<a href="#">Buy now</a>
20	<a href="#">6L2143840000</a> Gasket, float chamber	<a href="#">Buy now</a>
21	<a href="#">61N142120000</a> Spring, pilot adjusting	<a href="#">Buy now</a>
22	<a href="#">978900500600</a> Screw,panhead (eg9)	<a href="#">Buy now</a>
23	<a href="#">62Y145970000</a> Washer	<a href="#">Buy now</a>

## Control



Ref	Part	
1	<a href="#">69P144970000</a> Stay, throttle wire	<a href="#">Buy now</a>
2	<a href="#">69P416310000</a> Lever, magneto control	<a href="#">Buy now</a>
3	<a href="#">9038706M5900</a> Collar (6h3)	<a href="#">Buy now</a>
4	<a href="#">970950604500</a> Bolt, hexagon	<a href="#">Buy now</a>
5	<a href="#">902010641600</a> Washer, plate(663)	<a href="#">Buy now</a>
6	<a href="#">970800601200</a> Bolt(gh1)	<a href="#">Buy now</a>
7	<a href="#">662412370100</a> Joint, link	<a href="#">Buy now</a>
8	<a href="#">953800570000</a> Nut (656)	<a href="#">Buy now</a>
9	<a href="#">679412410100</a> Rod, link	<a href="#">Buy now</a>
10	<a href="#">663855180000</a> Joint, ball	<a href="#">Buy now</a>
11	<a href="#">682412380100</a> Joint, link	<a href="#">Buy now</a>
12	<a href="#">682412370000</a> Joint, link 2	<a href="#">Buy now</a>
13	<a href="#">953800560000</a> Nut, hexagon (663)	<a href="#">Buy now</a>
14	<a href="#">69P421570094</a> Lever, throttle	<a href="#">Buy now</a>
15	<a href="#">656421530094</a> Shaft, throttle control	<a href="#">Buy now</a>

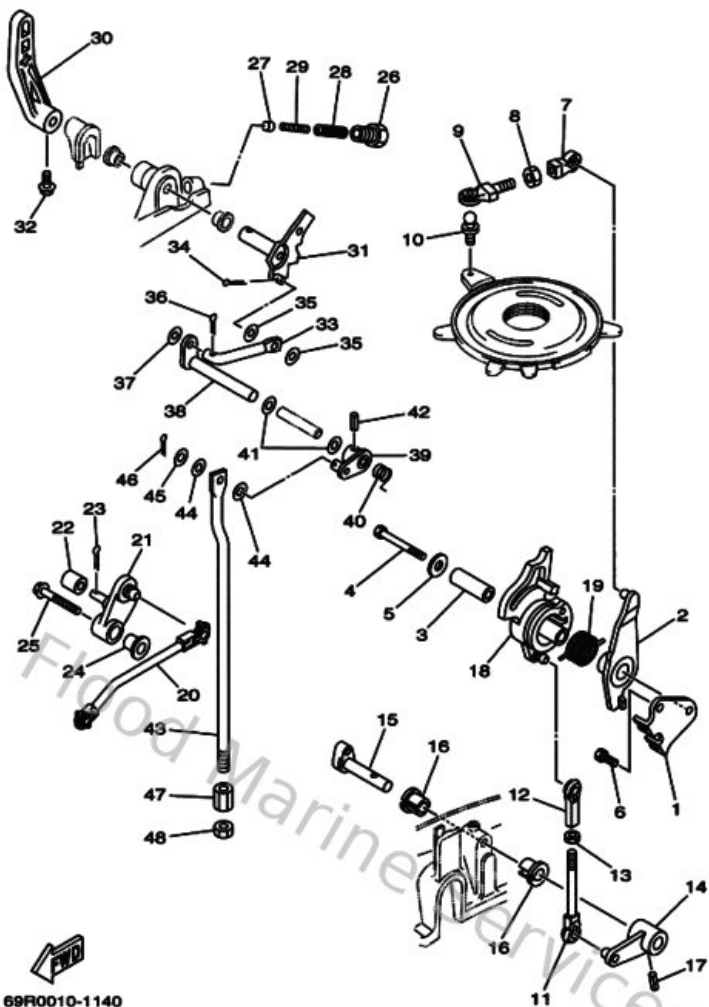
## Control



Ref	Part	
16	<a href="#">903861000900</a> Bushing 6484418600	<a href="#">Buy now</a>
17	<a href="#">916904001800</a> Pin spring(664)	<a href="#">Buy now</a>
18	<a href="#">69P412130000</a> Cam, accel.	<a href="#">Buy now</a>
19	<a href="#">69P421670000</a> Spring 1	<a href="#">Buy now</a>
20	<a href="#">69P412410000</a> Rod, link	<a href="#">Buy now</a>
21	<a href="#">69P421540000</a> Lever, throttle control	<a href="#">Buy now</a>
22	<a href="#">62Y421710000</a> Bushing	<a href="#">Buy now</a>
23	<a href="#">914901601000</a> Pin, cotter	<a href="#">Buy now</a>
24	<a href="#">9038706M6000</a> Collar (6h3)	<a href="#">Buy now</a>
25	<a href="#">9011906M4900</a> Bolt, with washer	<a href="#">Buy now</a>
26	<a href="#">664427150000</a> Bushing 2	<a href="#">Buy now</a>
27	<a href="#">664441670000</a> Plunger, shift cam	<a href="#">Buy now</a>
28	<a href="#">9050114M0700</a> Spring, compresion (664)	<a href="#">Buy now</a>
29	<a href="#">9050109M0800</a> Spring, compresion (664)	<a href="#">Buy now</a>
30	<a href="#">68944111018D</a> Handle, gear shift	<a href="#">Buy now</a>

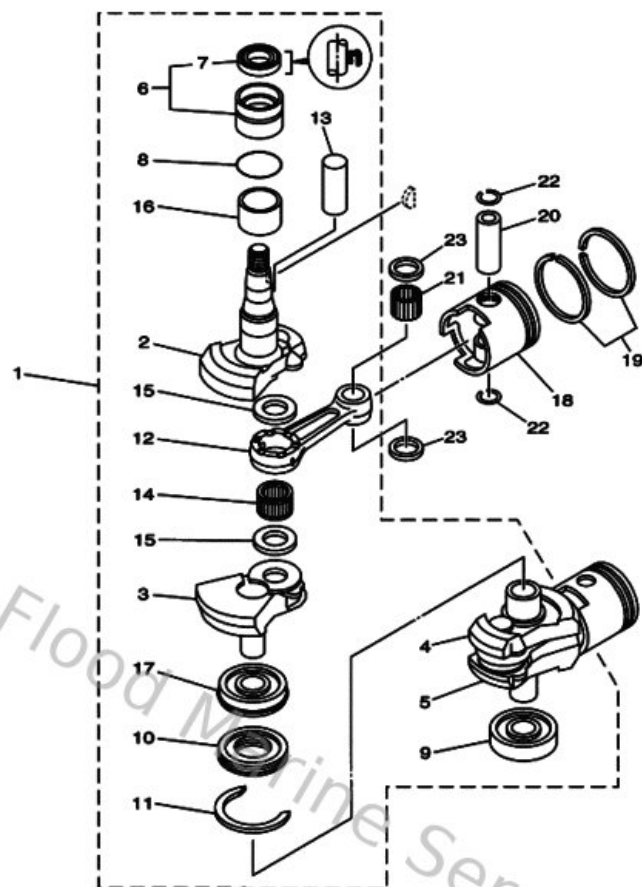


## Control



Ref	Part	
31	<a href="#">664441130100</a> Cam plate, handle	<a href="#">Buy now</a>
32	<a href="#">9010506M0700</a> Bolt (689)	<a href="#">Buy now</a>
33	<a href="#">664441420000</a> Joint	<a href="#">Buy now</a>
35	<a href="#">902020600700</a> Washer plate 626441880000	<a href="#">Buy now</a>
36	<a href="#">914901201200</a> Pin, cotter (6g8)	<a href="#">Buy now</a>
37	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
38	<a href="#">689441210100</a> Lever, shift rod 1	<a href="#">Buy now</a>
39	<a href="#">689441250000</a> Lever, shift rod 2	<a href="#">Buy now</a>
40	<a href="#">9050814M1300</a> Spring (689)	<a href="#">Buy now</a>
41	<a href="#">902021002400</a> Washer plate 648441880000	<a href="#">Buy now</a>
42	<a href="#">916904001600</a> Pin, spring (648)	<a href="#">Buy now</a>
43	<a href="#">69S441430000</a> Rod, shift	<a href="#">Buy now</a>
46	<a href="#">914902001000</a> Pin, cotter	<a href="#">Buy now</a>
47	<a href="#">61N441460000</a> Connector, shift rod	<a href="#">Buy now</a>
48	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>

## Crankshaft & Piston

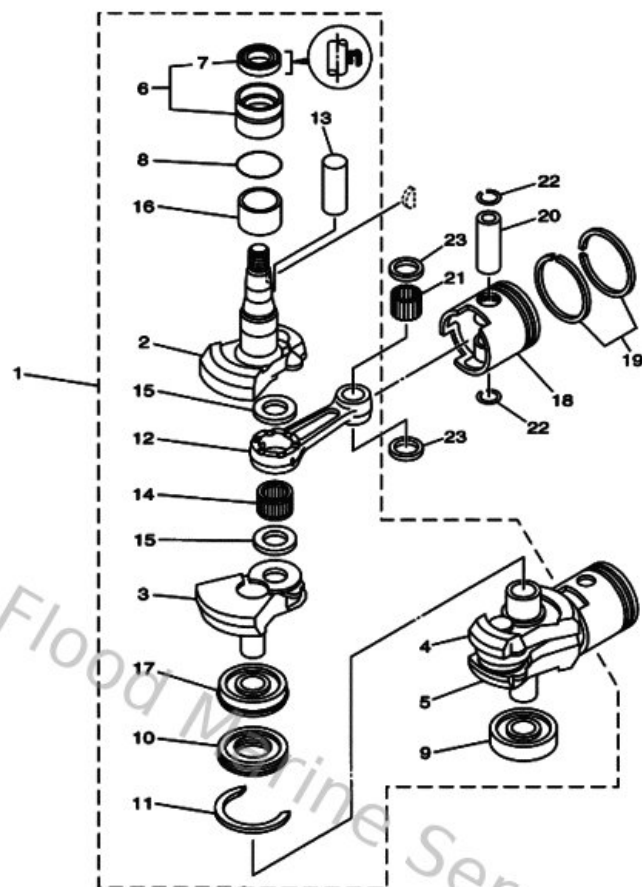


69R0010-1030

Ref	Part	
1	<a href="#">69P114000000</a> Crankshaft assembly	<a href="#">Buy now</a>
2	<a href="#">69P114120000</a> Crank 1	<a href="#">Buy now</a>
3	<a href="#">61N114220000</a> Crank 2	<a href="#">Buy now</a>
4	<a href="#">61N114320000</a> Crank 3	<a href="#">Buy now</a>
5	<a href="#">61N114420000</a> Crank 4	<a href="#">Buy now</a>
6	<a href="#">933999995100</a> Bearing	<a href="#">Buy now</a>
7	<a href="#">9310232M0700</a> Oil seal (697)	<a href="#">Buy now</a>
8	<a href="#">9321046M1600</a> O-ring (688)	<a href="#">Buy now</a>
9	<a href="#">93306305U300</a> Bearing(6j8)	<a href="#">Buy now</a>
10	<a href="#">61N115150000</a> Seal, labyrinth 1	<a href="#">Buy now</a>
11	<a href="#">934406205700</a> Cir clip (656)	<a href="#">Buy now</a>
12	<a href="#">689116510000</a> Rod, connecting	<a href="#">Buy now</a>
13	<a href="#">689116810100</a> Pin, crank	<a href="#">Buy now</a>
14	<a href="#">933106240600</a> Bearing	<a href="#">Buy now</a>
15	<a href="#">9020924M0300</a> Washer, plate (689)	<a href="#">Buy now</a>



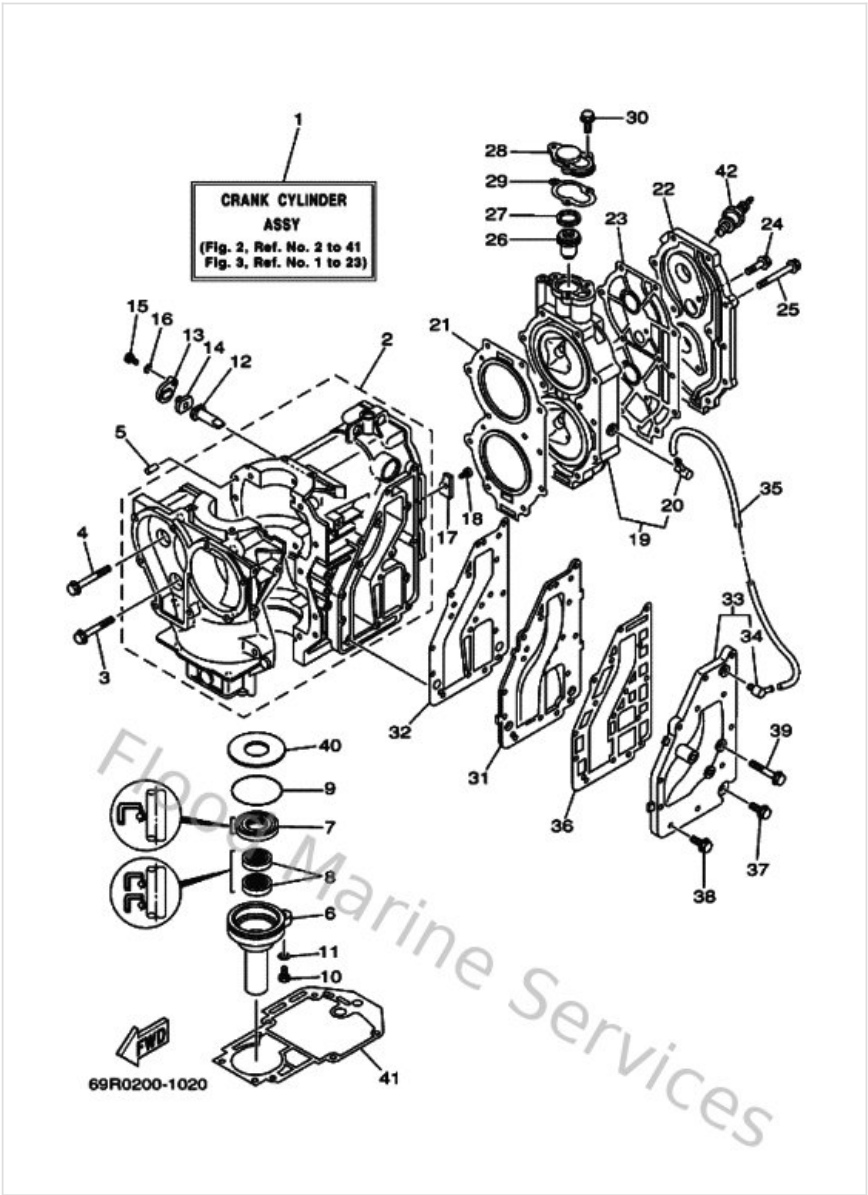
# Crankshaft & Piston



69R0010-1030

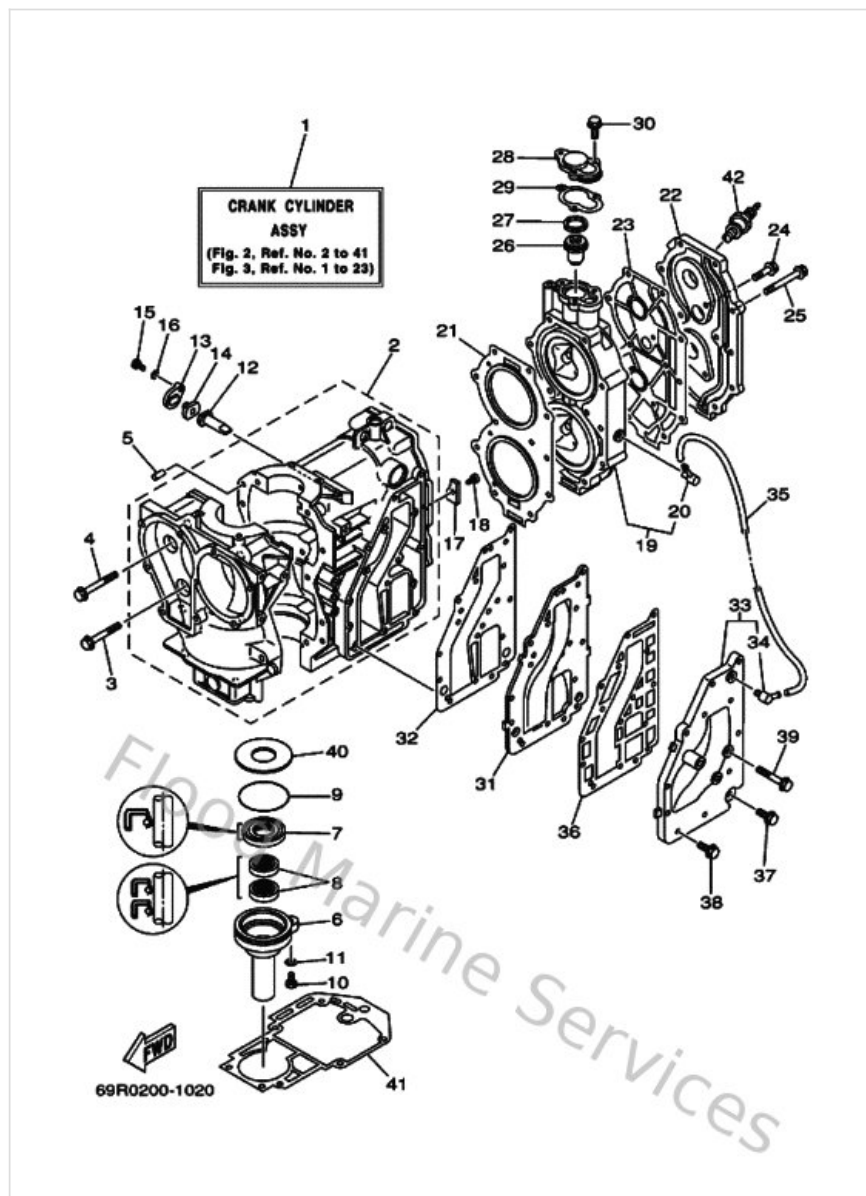
Ref	Part	
16	<a href="#">903873200200</a> Collar	<a href="#">Buy now</a>
17	<a href="#">933900000900</a> Brg,cyl-cal roller 260g nt	<a href="#">Buy now</a>
18	<a href="#">61N116310095</a> Piston (std)	<a href="#">Buy now</a>
19	<a href="#">61N116050000</a> Piston ring set (0.50mm o/s)	<a href="#">Buy now</a>
20	<a href="#">689116330000</a> Pin, piston	<a href="#">Buy now</a>
21	<a href="#">9360220M0200</a> Pin, dowel b (664)	<a href="#">Buy now</a>
22	<a href="#">688116340000</a> Clip, piston pin	<a href="#">Buy now</a>
23	<a href="#">9020120M2700</a> Washer, plate (689)	<a href="#">Buy now</a>

## Cylinder & Crankcase



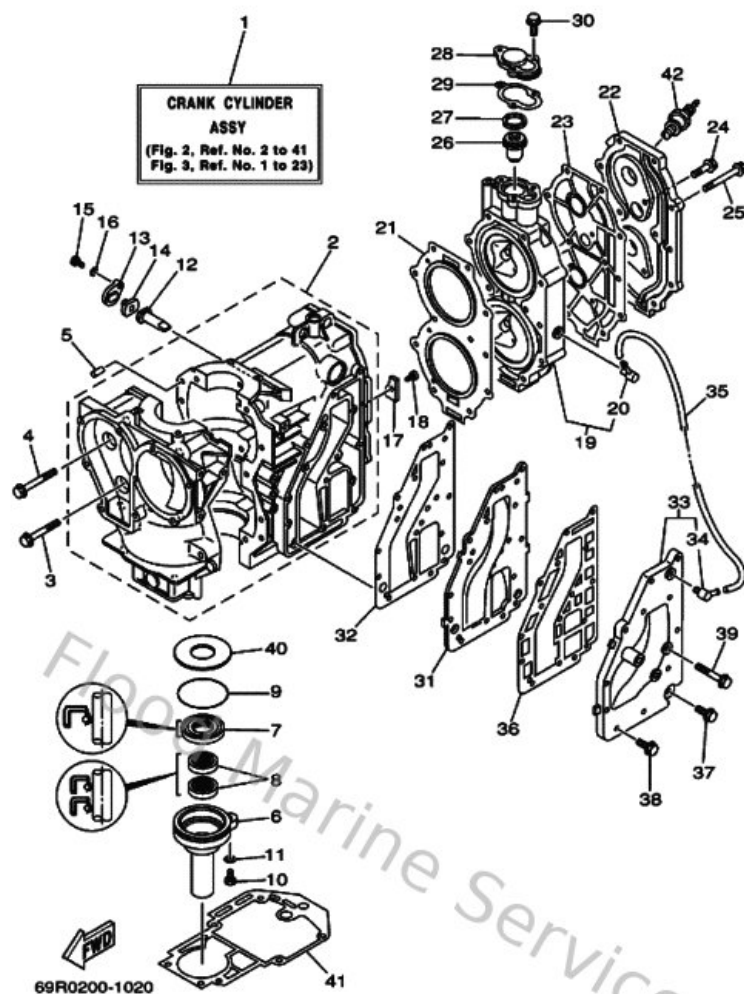
Ref	Part	
1	<a href="#">69PW0090001S</a> Crank cylinder assembly	<a href="#">Buy now</a>
2	<a href="#">69P15100001S</a> Crankcase assembly	<a href="#">Buy now</a>
3	<a href="#">901190800900</a> Bolt, with washer	<a href="#">Buy now</a>
4	<a href="#">9011908M6500</a> Bolt, with washer	<a href="#">Buy now</a>
5	<a href="#">936061201900</a> Pin, dowel (614)	<a href="#">Buy now</a>
6	<a href="#">68915396015B</a> Housing, oil seal	<a href="#">Buy now</a>
7	<a href="#">931022500800</a> Oil seal	<a href="#">Buy now</a>
8	<a href="#">931011600100</a> Oil seal	<a href="#">Buy now</a>
9	<a href="#">9321058M2100</a> O-ring (683)	<a href="#">Buy now</a>
10	<a href="#">970950602200</a> Bolt(61k)	<a href="#">Buy now</a>
11	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>
12	<a href="#">6J8113250000</a> Anode	<a href="#">Buy now</a>
13	<a href="#">6H3113270094</a> Cover, anode	<a href="#">Buy now</a>
14	<a href="#">6H3113280000</a> Grommet, anode	<a href="#">Buy now</a>
15	<a href="#">970130601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>

# Cylinder & Crankcase



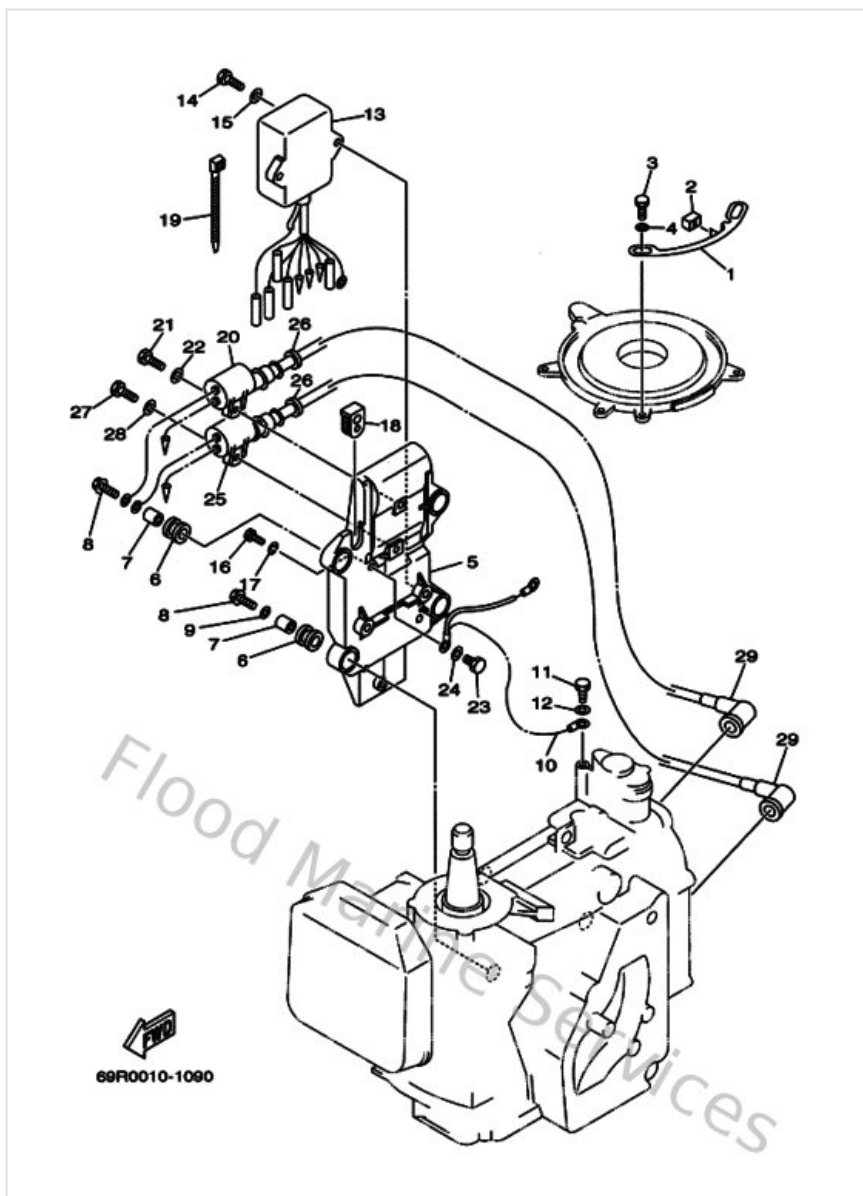
Ref	Part	
16	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
17	<a href="#">689113250000</a> Anode	<a href="#">Buy now</a>
18	<a href="#">9015106M0200</a> Screw, countersunk	<a href="#">Buy now</a>
19	<a href="#">61N11111011S</a> Head, cylinder 1	<a href="#">Buy now</a>
20	<a href="#">676113720000</a> Nipple, hose	<a href="#">Buy now</a>
21	<a href="#">61N11181A100</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
22	<a href="#">61N11191011S</a> Cover, cylinder head 1	<a href="#">Buy now</a>
23	<a href="#">61T11193A100</a> Gasket, head cover 1	<a href="#">Buy now</a>
24	<a href="#">9011906MA200</a> Bolt, with washer	<a href="#">Buy now</a>
25	<a href="#">901190801500</a> Bolt, with washer	<a href="#">Buy now</a>
26	<a href="#">6E5124110100</a> Thermostat	<a href="#">Buy now</a>
27	<a href="#">902012156700</a> Washer, plate (650)	<a href="#">Buy now</a>
28	<a href="#">65512413011S</a> Cover, thermostat	<a href="#">Buy now</a>
29	<a href="#">65512414A100</a> Gasket, cover	<a href="#">Buy now</a>
31	<a href="#">6K841121001S</a> Inner cover,exhaust	<a href="#">Buy now</a>

## Cylinder & Crankcase



Ref	Part	
32	<a href="#">6K841122A100</a> Gasket, exhaust inner cover	<a href="#">Buy now</a>
33	<a href="#">61N41123001S</a> Outer cover, exhaust	<a href="#">Buy now</a>
35	<a href="#">9044510M4300</a> Hose (I400)	<a href="#">Buy now</a>
36	<a href="#">6K841124A100</a> Gasket, exhaust outer cover	<a href="#">Buy now</a>
37	<a href="#">9011906MA300</a> Bolt, with washer	<a href="#">Buy now</a>
38	<a href="#">9011906MA400</a> Bolt, with washer	<a href="#">Buy now</a>
39	<a href="#">9011906MA000</a> Bolt, hexagon w/w deep recess	<a href="#">Buy now</a>
40	<a href="#">902015030600</a> Washer plate 648115870000	<a href="#">Buy now</a>
41	<a href="#">68945113A100</a> Gasket, upper casing	<a href="#">Buy now</a>
42	<a href="#">947020027100</a> Plug, spark (br7hs-10)	<a href="#">Buy now</a>

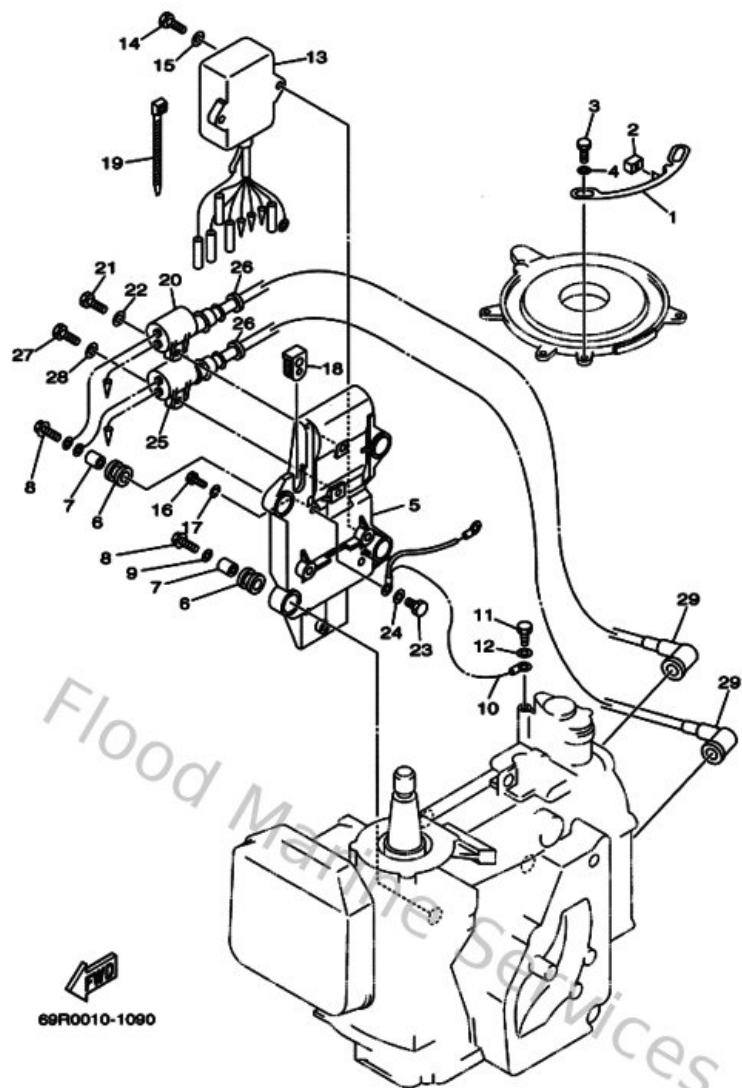
# Electrical 1



Ref	Part	
1	<a href="#">61N416150000</a> Stopper, magneto base	<a href="#">Buy now</a>
2	<a href="#">61N441940100</a> Cap	<a href="#">Buy now</a>
3	<a href="#">970950601000</a> Bolt	<a href="#">Buy now</a>
4	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>
5	<a href="#">61N855420094</a> Bracket	<a href="#">Buy now</a>
6	<a href="#">61N823170000</a> Damper, ignition coil	<a href="#">Buy now</a>
7	<a href="#">624425420000</a> Collar	<a href="#">Buy now</a>
8	<a href="#">9011906M9500</a> Bolt, with washer	<a href="#">Buy now</a>
9	<a href="#">9020106M3000</a> Washer, plate (6a1)	<a href="#">Buy now</a>
10	<a href="#">61N825190100</a> Wire, earth lead	<a href="#">Buy now</a>
11	<a href="#">970800601200</a> Bolt(gh1)	<a href="#">Buy now</a>
12	<a href="#">929900610000</a> Washer(6a1)	<a href="#">Buy now</a>
13	<a href="#">61N855401100</a> C.d.i. unit assembly	<a href="#">Buy now</a>
14	<a href="#">970800602000</a> Bolt(7u8)	<a href="#">Buy now</a>
16	<a href="#">970900601200</a> Bolt(gh1)	<a href="#">Buy now</a>

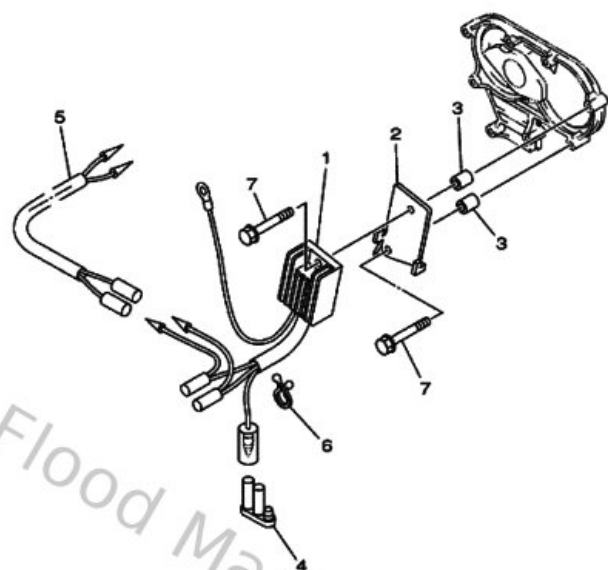


# Electrical 1



Ref	Part	
17	<a href="#">929950610000</a> Washer(6a1)	<a href="#">Buy now</a>
18	<a href="#">6H3819220000</a> Grommet	<a href="#">Buy now</a>
19	<a href="#">9046513M1100</a> Clamp (6e5)	<a href="#">Buy now</a>
20	<a href="#">61N855701000</a> Ignition coil assembly	<a href="#">Buy now</a>
21	<a href="#">970950602000</a> Bolt(7u8)	<a href="#">Buy now</a>
25	<a href="#">61N855700000</a> Ignition coil assembly	<a href="#">Buy now</a>
26	<a href="#">904802516100</a> Grommet(656)	<a href="#">Buy now</a>
29	<a href="#">6G1823702100</a> Plug cap assembly	<a href="#">Buy now</a>

## Electrical 2

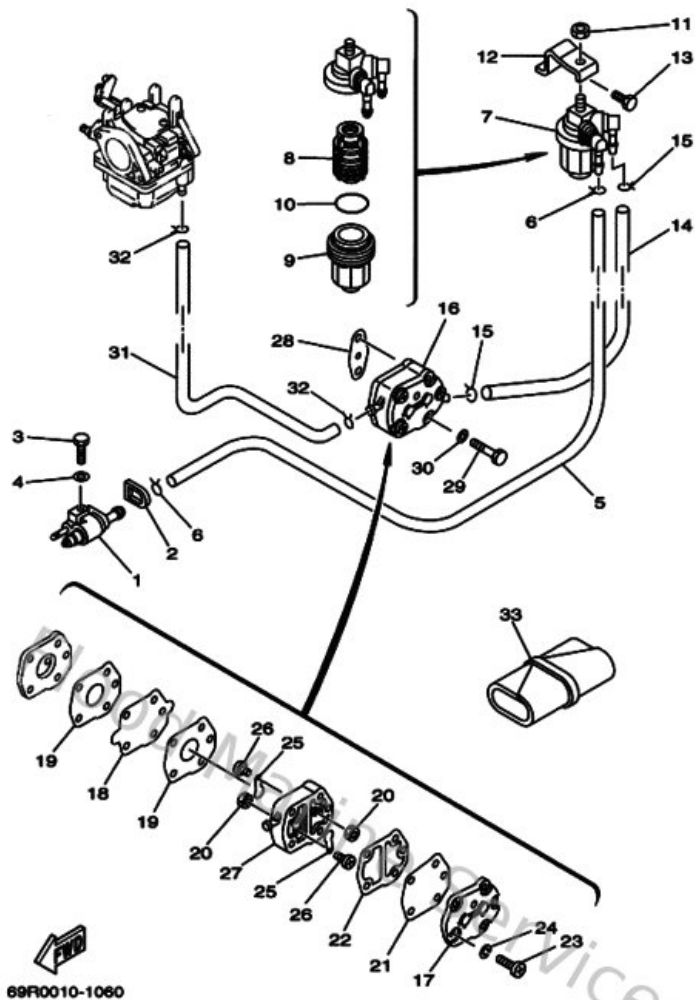


Flood Marine Services



Ref	Part	
1	<a href="#">6J8819600000</a> Rectifier & regulator assembly	<a href="#">Buy now</a>
2	<a href="#">69R819150000</a> Plate, regulator fitting	<a href="#">Buy now</a>
3	<a href="#">903870650400</a> Collar(650)	<a href="#">Buy now</a>
4	<a href="#">6E5825820000</a> Cap 1	<a href="#">Buy now</a>
5	<a href="#">69R825530000</a> Extension, wire lead	<a href="#">Buy now</a>
6	<a href="#">9046408M0700</a> Clamp	<a href="#">Buy now</a>

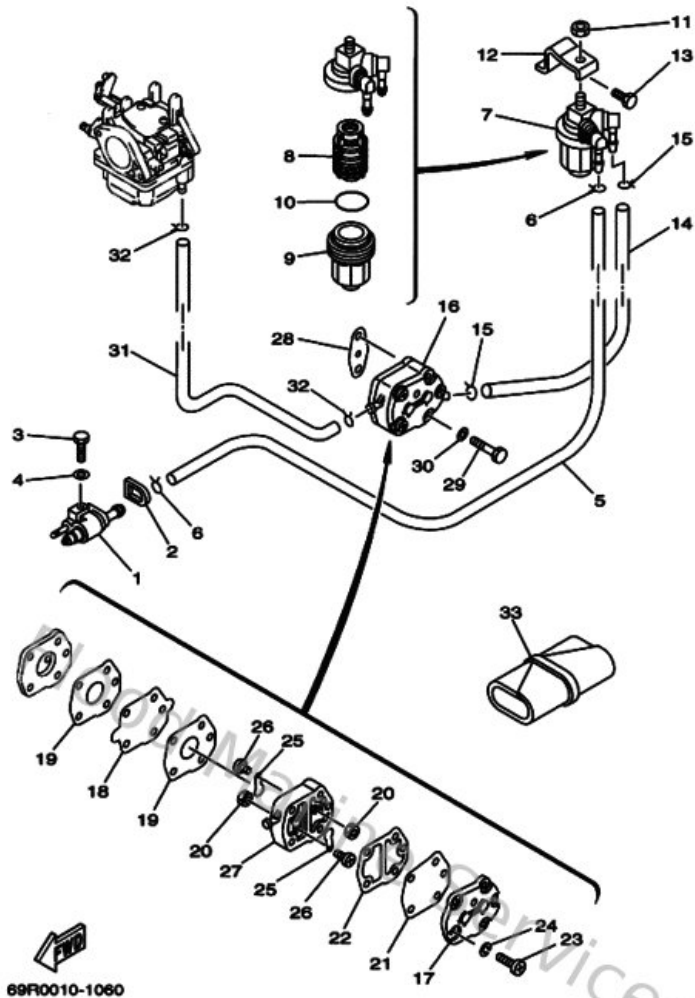
# Fuel



Ref	Part	
1	<a href="#">6G1243040200</a> Fuel pipe joint comp. 1	<a href="#">Buy now</a>
2	<a href="#">61N243290000</a> Seal	<a href="#">Buy now</a>
3	<a href="#">970950602000</a> Bolt(7u8)	<a href="#">Buy now</a>
4	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
5	<a href="#">9044509M7500</a> Hose (11500)	<a href="#">Buy now</a>
6	<a href="#">904670800400</a> Clip, pipe 6162435600	<a href="#">Buy now</a>
7	<a href="#">61N245601000</a> Filter assembly	<a href="#">Buy now</a>
8	<a href="#">61N245630000</a> Element, filter	<a href="#">Buy now</a>
9	<a href="#">61N245210000</a> Cup, filter	<a href="#">Buy now</a>
10	<a href="#">932103273800</a> O-ring(1wg)	<a href="#">Buy now</a>
11	<a href="#">988800810000</a> Nut, hex.	<a href="#">Buy now</a>
12	<a href="#">61N245660100</a> Bracket, filter	<a href="#">Buy now</a>
13	<a href="#">970130601400</a> Bolt(gj3)	<a href="#">Buy now</a>
14	<a href="#">689243110000</a> Hose	<a href="#">Buy now</a>
16	<a href="#">692244100000</a> Fuel pump assembly	<a href="#">Buy now</a>

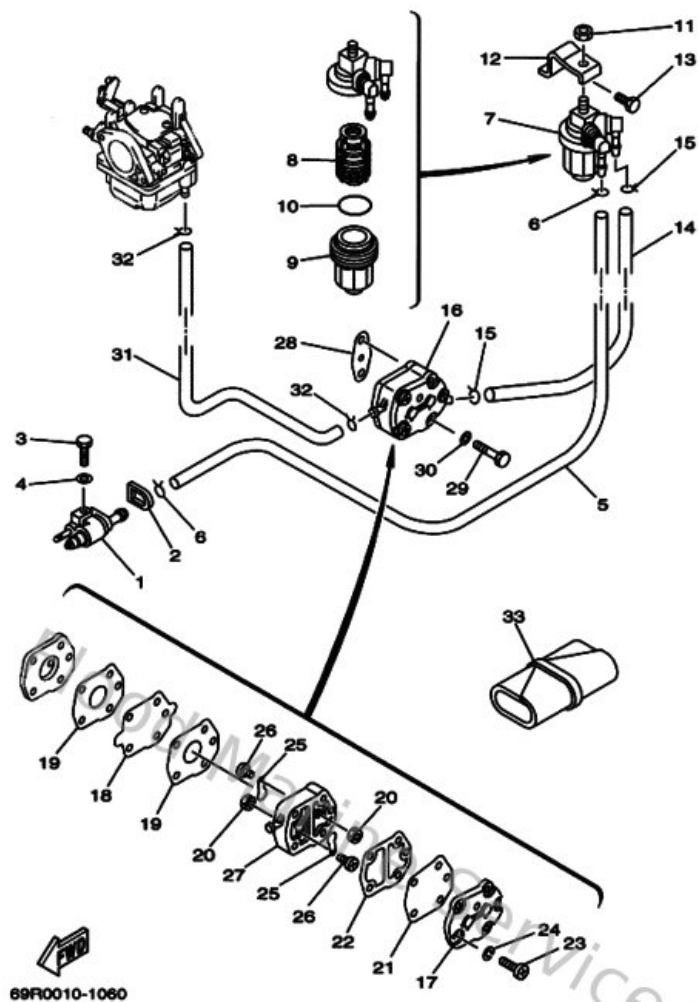


# Fuel



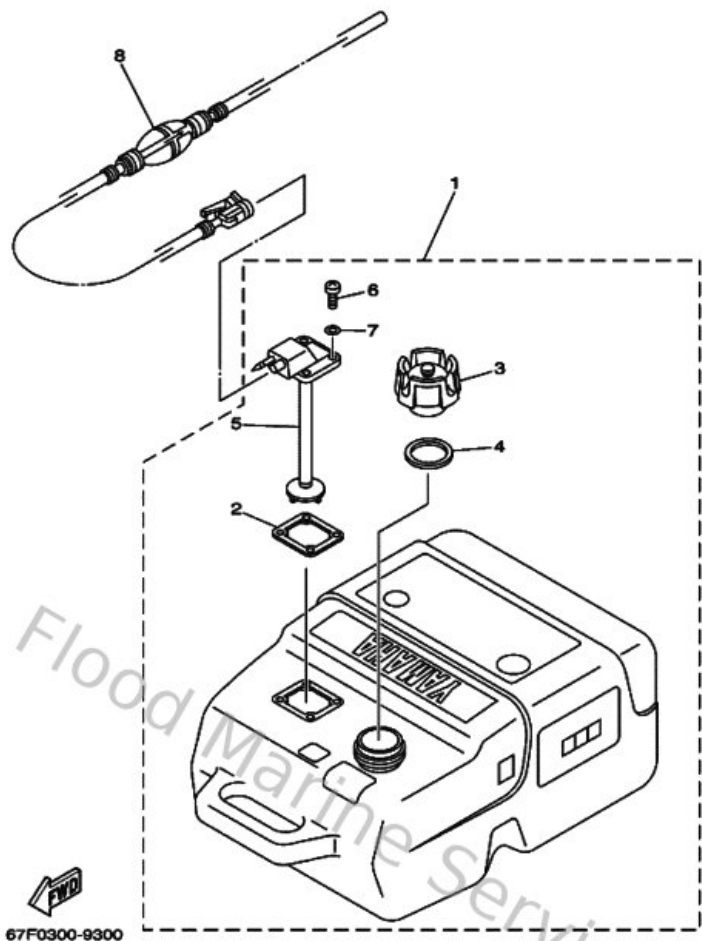
Ref	Part	
17	<a href="#">6A0244130000</a> Cover, pump	<a href="#">Buy now</a>
18	<a href="#">692244110000</a> Diaphragm	<a href="#">Buy now</a>
19	<a href="#">648244340100</a> Gasket, body	<a href="#">Buy now</a>
20	<a href="#">953800360000</a> Nut (6g8)	<a href="#">Buy now</a>
21	<a href="#">663244110000</a> Diaphragm	<a href="#">Buy now</a>
22	<a href="#">648244350200</a> Gasket, body 2	<a href="#">Buy now</a>
23	<a href="#">985030502800</a> Ybs86-530 screw,panhead	<a href="#">Buy now</a>
24	<a href="#">929900510000</a> Ybs67-5 washer, spring	<a href="#">Buy now</a>
25	<a href="#">6A0244210100</a> Valve, check	<a href="#">Buy now</a>
26	<a href="#">6A0143250000</a> Screw, pan head	<a href="#">Buy now</a>
27	<a href="#">6A0244120200</a> Body 1	<a href="#">Buy now</a>
28	<a href="#">65024431A000</a> Gasket,fuel pump	<a href="#">Buy now</a>
29	<a href="#">970950604000</a> Bolt (682)	<a href="#">Buy now</a>
30	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>
31	<a href="#">6A1243110000</a> Pipe 1	<a href="#">Buy now</a>

# Fuel



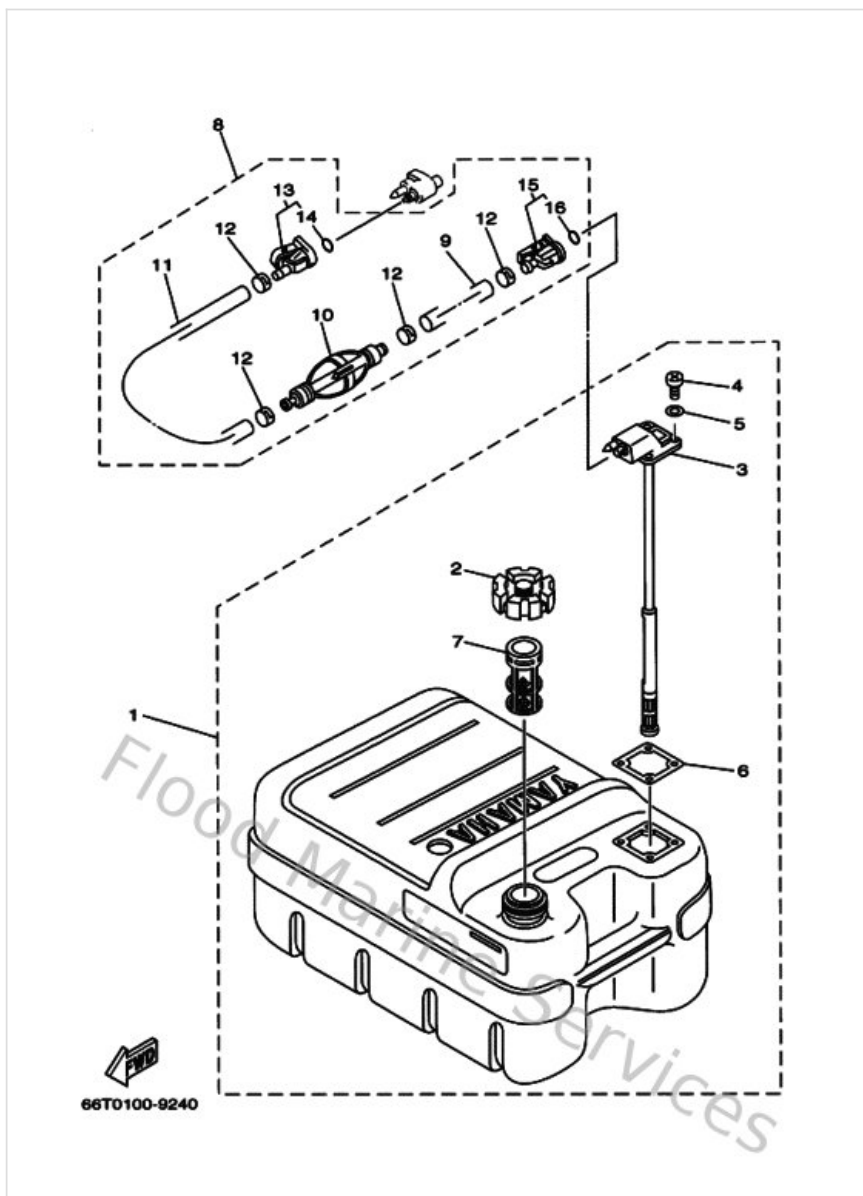
Ref	Part	
33	<a href="#">656W28100200</a> Tool kit	<a href="#">Buy now</a>

# Fuel Tank



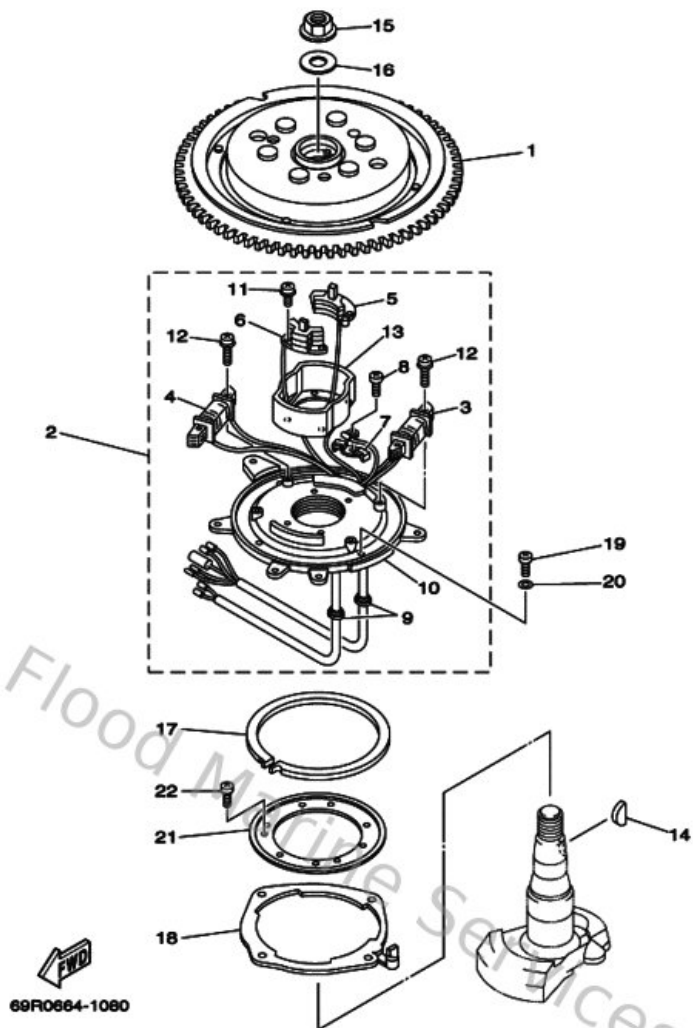
Ref	Part	
1	<a href="#">6YK242010100</a> Fuel Tank assembly (25L)	<a href="#">Buy now</a>
2	<a href="#">6YL242680100</a> Gasket, fuel meter	<a href="#">Buy now</a>
3	<a href="#">6YK246100000</a> Cap assembly	<a href="#">Buy now</a>
4	<a href="#">6YL246410000</a> Gasket, cap 1	<a href="#">Buy now</a>
5	<a href="#">6YK242600100</a> Fuel meter assembly	<a href="#">Buy now</a>
6	<a href="#">9015705M1600</a> Screw, pan head	<a href="#">Buy now</a>
7	<a href="#">6YL243290000</a> Seal	<a href="#">Buy now</a>
8	<a href="#">6YL243065200</a> Fuel pipe comp. 1	<a href="#">Buy now</a>

## Fuel Tank 2



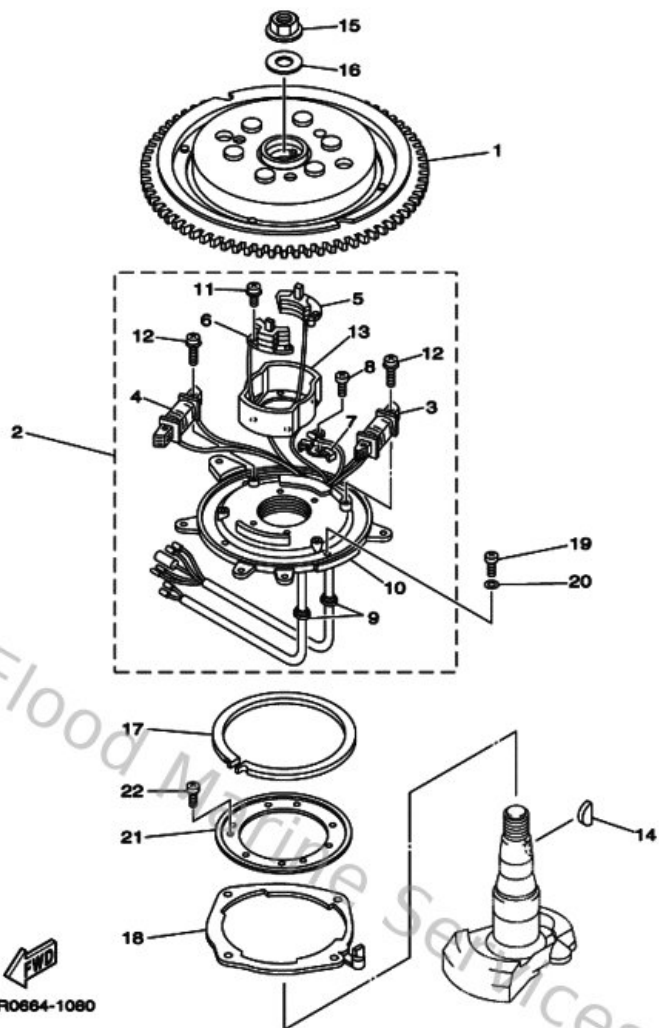
Ref	Part	
1	<a href="#">6YJ242010000</a> Fuel tank comp.	<a href="#">Buy now</a>
2	<a href="#">6YJ246100100</a> Cap assembly	<a href="#">Buy now</a>
3	<a href="#">6YJ242600000</a> Fuel meter assembly	<a href="#">Buy now</a>
4	<a href="#">9015705M1900</a> Screw, pan head	<a href="#">Buy now</a>
5	<a href="#">6Y1243290000</a> Seal	<a href="#">Buy now</a>
6	<a href="#">6Y1242680000</a> Gasket, fuel meter	<a href="#">Buy now</a>
7	<a href="#">6YJ241670000</a> Strainer	<a href="#">Buy now</a>
8	<a href="#">61J243060200</a> Fuel pipe comp. 1	<a href="#">Buy now</a>
9	<a href="#">9044511M8100</a> Hose (I3000)	<a href="#">Buy now</a>
10	<a href="#">61J243600000</a> Primer pump assembly	<a href="#">Buy now</a>
11	<a href="#">9044511M0500</a> Hose (I1000)	<a href="#">Buy now</a>
12	<a href="#">650243515100</a> Band 1	<a href="#">Buy now</a>
13	<a href="#">6G1243050500</a> Fuel pipe joint comp. 2	<a href="#">Buy now</a>
14	<a href="#">932100828700</a> O-ring (655)	<a href="#">Buy now</a>
15	<a href="#">6Y1243050400</a> Fuel pipe joint comp. 2	<a href="#">Buy now</a>

# Generator



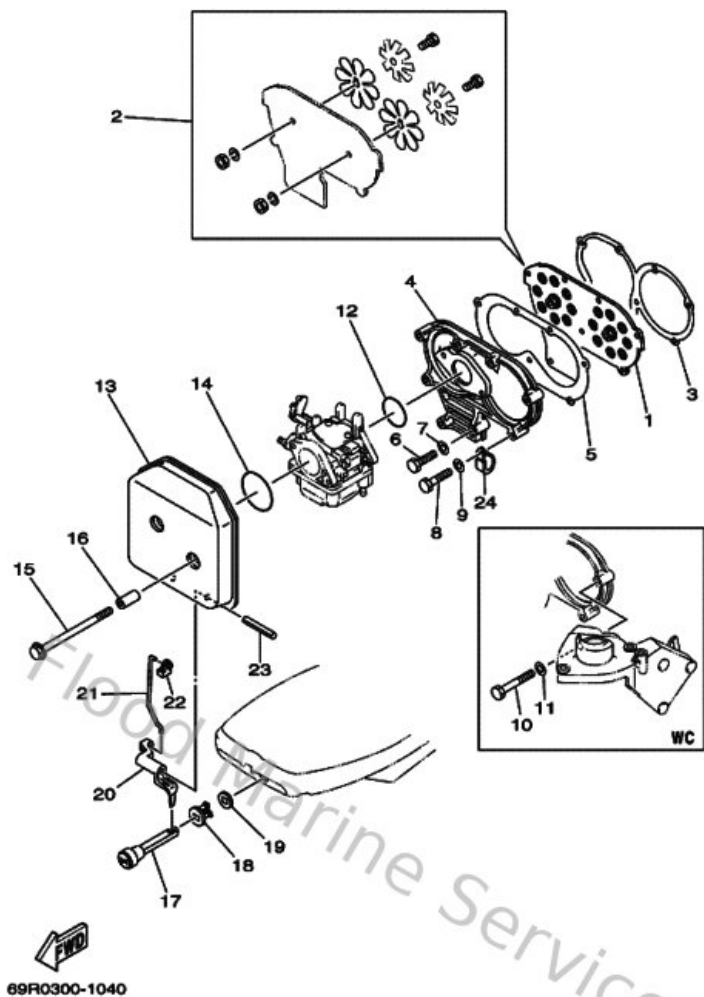
Ref	Part	
1	<a href="#">61T855501000</a> Rotor assembly	<a href="#">Buy now</a>
2	<a href="#">69P855600000</a> Base assembly	<a href="#">Buy now</a>
3	<a href="#">69P855410900</a> Coil, charge	<a href="#">Buy now</a>
4	<a href="#">61N813130900</a> Coil, lighting 1	<a href="#">Buy now</a>
5	<a href="#">61N855430900</a> Coil, pulser	<a href="#">Buy now</a>
6	<a href="#">61N855431900</a> Coil, pulser	<a href="#">Buy now</a>
7	<a href="#">6E9813287000</a> Clamp	<a href="#">Buy now</a>
8	<a href="#">978020400600</a> Screw, pan head(3xp)	<a href="#">Buy now</a>
9	<a href="#">6E9855167000</a> Grommet	<a href="#">Buy now</a>
10	<a href="#">69P855610000</a> Base, magneto	<a href="#">Buy now</a>
11	<a href="#">976070411200</a> Screw, pan head	<a href="#">Buy now</a>
12	<a href="#">985170602500</a> Screw, pan head (76t)	<a href="#">Buy now</a>
13	<a href="#">61N855370000</a> Cover	<a href="#">Buy now</a>
14	<a href="#">902800501500</a> Key, woodruff	<a href="#">Buy now</a>
15	<a href="#">9017916M0500</a> Nut (689)	<a href="#">Buy now</a>

# Generator



Ref	Part	
16	<a href="#">9020116M4400</a> Washer (689)	<a href="#">Buy now</a>
17	<a href="#">676416110000</a> Retainer, magneto base 1	<a href="#">Buy now</a>
18	<a href="#">676416130000</a> Plate, base friction	<a href="#">Buy now</a>
19	<a href="#">978800501200</a> Screw,pan head (646)	<a href="#">Buy now</a>
20	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
21	<a href="#">689416120100</a> Retainer, magneto base	<a href="#">Buy now</a>
22	<a href="#">978800601000</a> Screw pan head	<a href="#">Buy now</a>

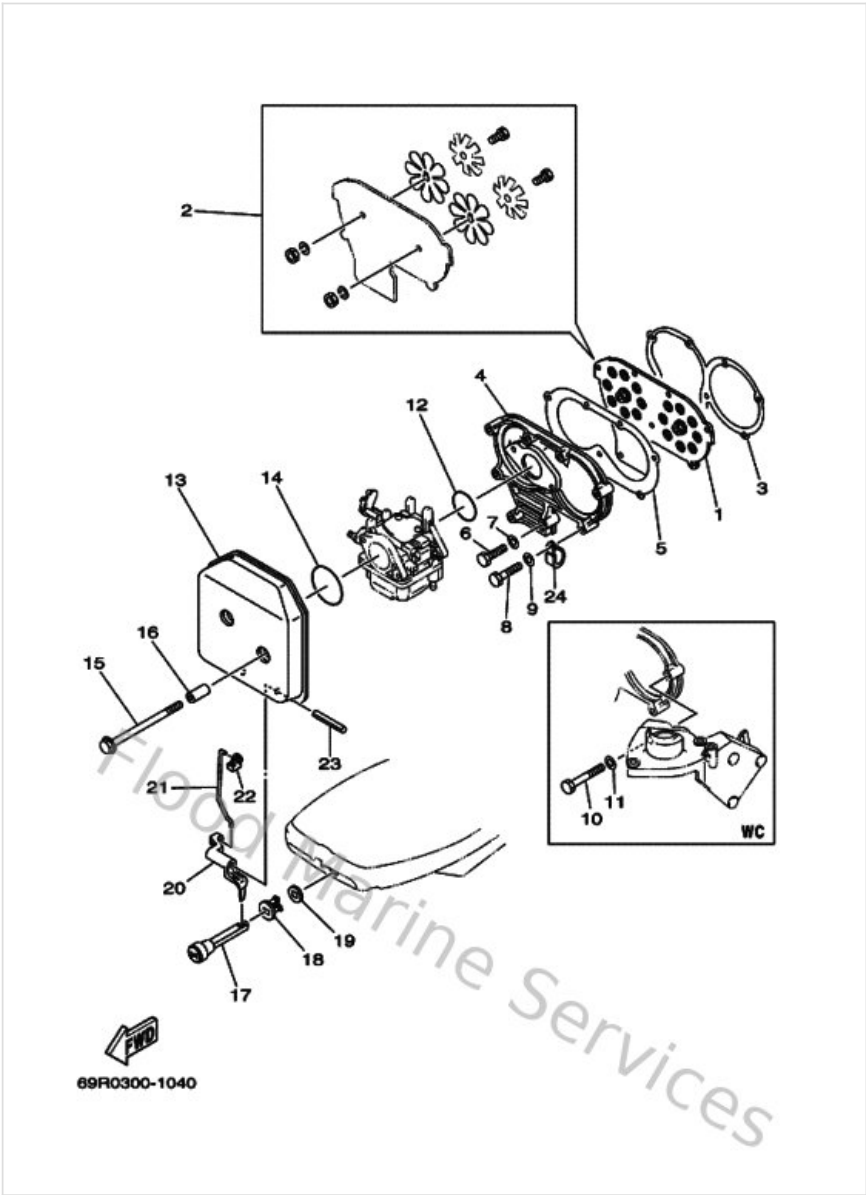
# Intake



Ref	Part	
1	<a href="#">61N136100000</a> Reed valve assembly	<a href="#">Buy now</a>
2	<a href="#">689W00040000</a> Reed set	<a href="#">Buy now</a>
3	<a href="#">64813621A100</a> Gasket, valve seat	<a href="#">Buy now</a>
4	<a href="#">61N136410115</a> Manifold, intake 1	<a href="#">Buy now</a>
5	<a href="#">64813645A000</a> Gasket, manifold 1	<a href="#">Buy now</a>
6	<a href="#">970130602500</a> Bolt(62y)	<a href="#">Buy now</a>
7	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
8	<a href="#">970130603500</a> Bolt(3rv)	<a href="#">Buy now</a>
9	<a href="#">929030660000</a> Washer, plain (646)	<a href="#">Buy now</a>
12	<a href="#">61N141980000</a> Gasket	<a href="#">Buy now</a>
13	<a href="#">61N144400000</a> Silencer assembly, intake	<a href="#">Buy now</a>
14	<a href="#">932104065900</a> O-ring(36y)	<a href="#">Buy now</a>
15	<a href="#">9011906M9400</a> Bolt, with washer	<a href="#">Buy now</a>
16	<a href="#">9038706M2600</a> Collar(61n)	<a href="#">Buy now</a>
17	<a href="#">682412710000</a> Knob, choke	<a href="#">Buy now</a>



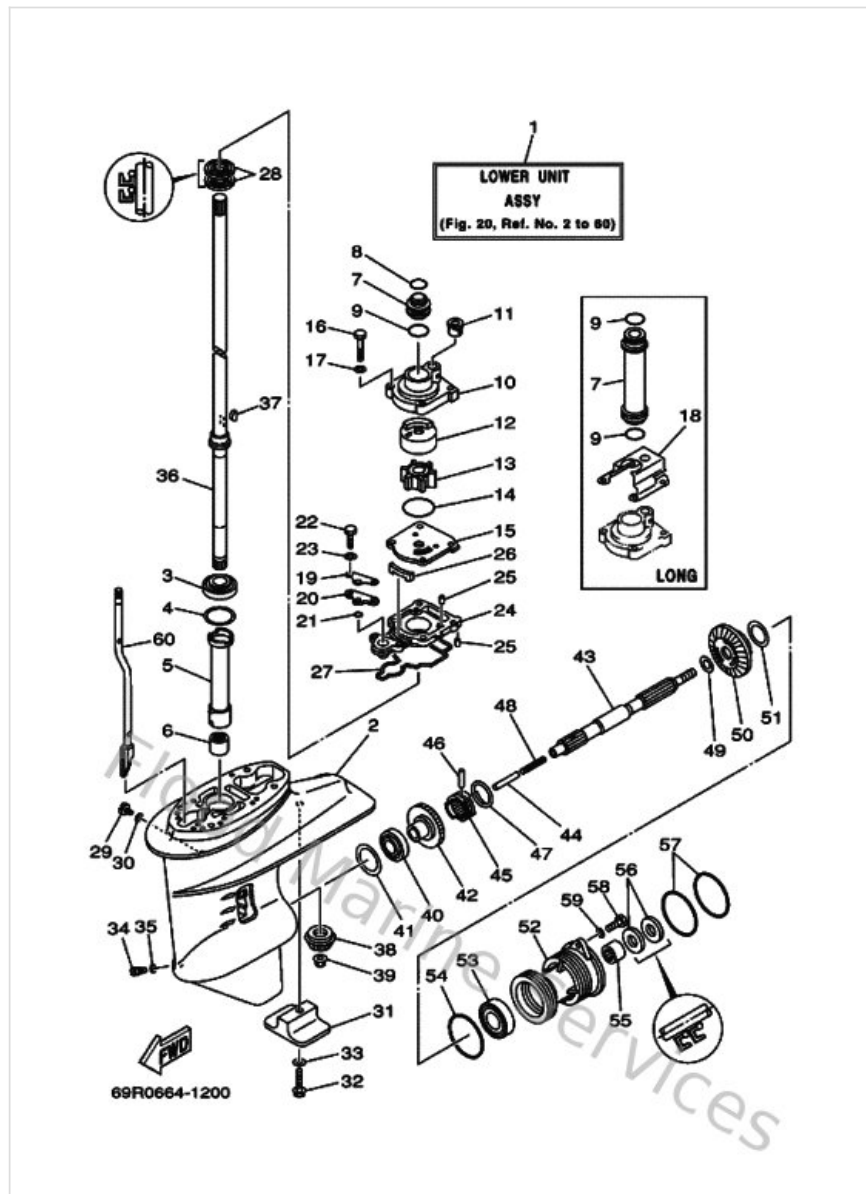
# Intake



Ref	Part	
18	<a href="#">689412730000</a> Grommet	<a href="#">Buy now</a>
19	<a href="#">6J8412740000</a> Grommet 2	<a href="#">Buy now</a>
20	<a href="#">689412520100</a> Lever, choke 1	<a href="#">Buy now</a>
21	<a href="#">61N412560000</a> Rod, choke 1	<a href="#">Buy now</a>
22	<a href="#">661412620200</a> Joint, choke lever	<a href="#">Buy now</a>
23	<a href="#">916904004800</a> Pin, spring (689)	<a href="#">Buy now</a>
24	<a href="#">9046506M8800</a> Clamp	<a href="#">Buy now</a>

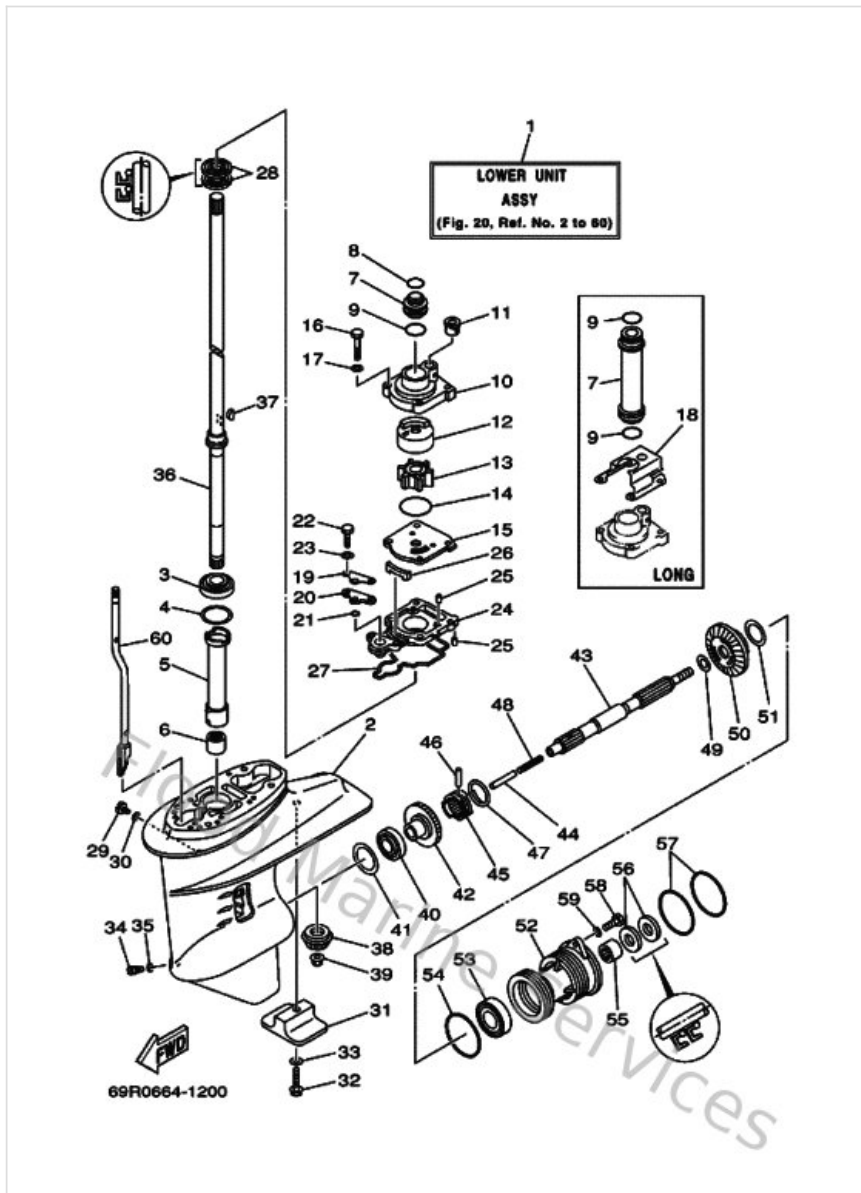


## Lower Casing & Drive 1



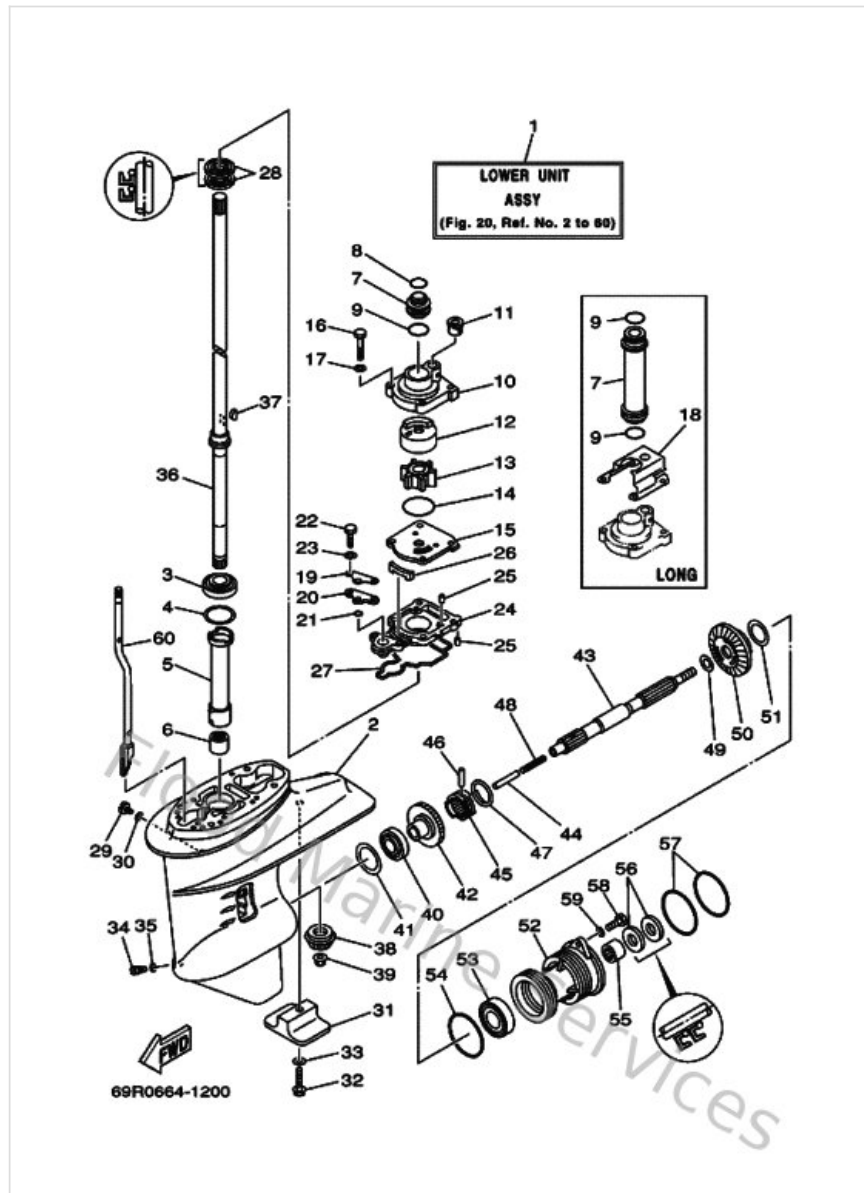
Ref	Part	
1	<a href="#">69P45300004D</a> Lower unit assembly	<a href="#">Buy now</a>
2	<a href="#">61N45311028D</a> Casing, lower	<a href="#">Buy now</a>
3	<a href="#">93332000W500</a> Bearing(61n)	<a href="#">Buy now</a>
4	<a href="#">61N455874000</a> Shim (t:1.3mm)	<a href="#">Buy now</a>
5	<a href="#">61N455360000</a> Sleeve, drive shaft	<a href="#">Buy now</a>
6	<a href="#">93315220V700</a> Bearing, cylindrical(6j8)	<a href="#">Buy now</a>
7	<a href="#">61N443620000</a> Tube, water	<a href="#">Buy now</a>
8	<a href="#">932102216400</a> O-ring	<a href="#">Buy now</a>
9	<a href="#">932102613000</a> O-ring	<a href="#">Buy now</a>
10	<a href="#">69P443110100</a> Housing, water pump	<a href="#">Buy now</a>
11	<a href="#">6L2443670000</a> Damper, water seal 3	<a href="#">Buy now</a>
12	<a href="#">69P443220000</a> Insert, cartridge	<a href="#">Buy now</a>
13	<a href="#">6H4443520200</a> Impeller	<a href="#">Buy now</a>
14	<a href="#">932104516100</a> O-ring	<a href="#">Buy now</a>
15	<a href="#">61N443234000</a> Outer plate, cartridge	<a href="#">Buy now</a>

## Lower Casing & Drive 1



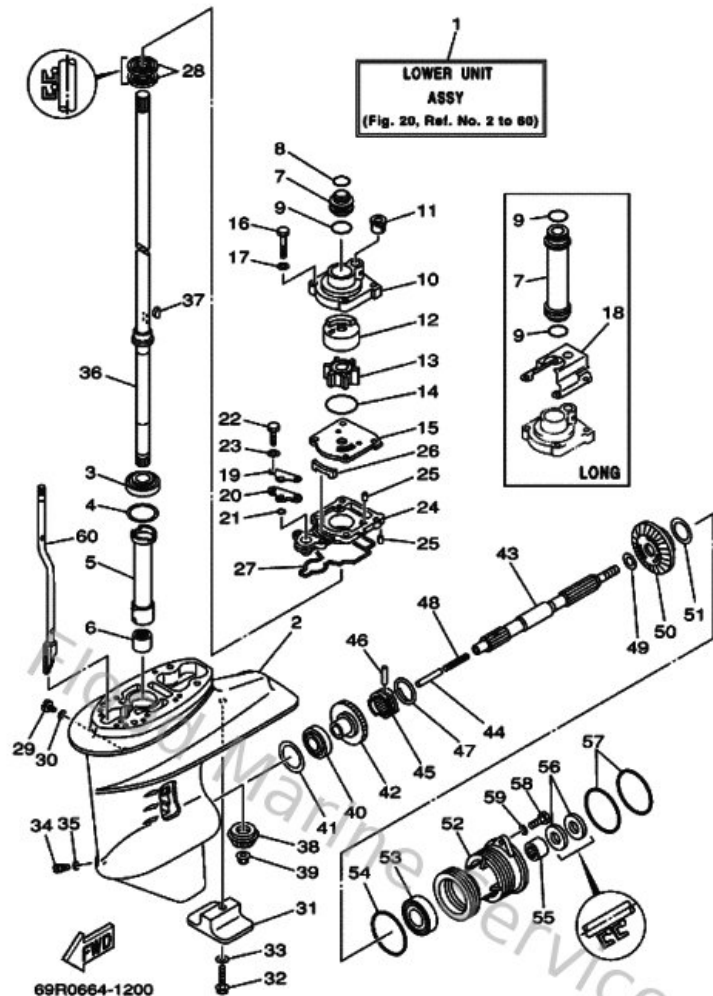
Ref	Part	
16	<a href="#">970950604000</a> Bolt (682)	<a href="#">Buy now</a>
17	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>
18	<a href="#">65W443281000</a> Plate	<a href="#">Buy now</a>
19	<a href="#">61N441760000</a> Bracket	<a href="#">Buy now</a>
20	<a href="#">61N453210000</a> Plate	<a href="#">Buy now</a>
21	<a href="#">9321006ME600</a> O-ring	<a href="#">Buy now</a>
22	<a href="#">970950602500</a> Bolt	<a href="#">Buy now</a>
24	<a href="#">61N45331005B</a> Housing, bearing	<a href="#">Buy now</a>
25	<a href="#">9360410M0300</a> Pin, dowel (688)	<a href="#">Buy now</a>
26	<a href="#">61N451270000</a> Seal	<a href="#">Buy now</a>
27	<a href="#">61N453150000</a> Packing, lower casing	<a href="#">Buy now</a>
28	<a href="#">931012206700</a> Oil seal (22x36x6-663)	<a href="#">Buy now</a>
29	<a href="#">9034008M0400</a> Plug, straight screw	<a href="#">Buy now</a>
30	<a href="#">904300800300</a> Gasket	<a href="#">Buy now</a>
31	<a href="#">61N452510000</a> Anode	<a href="#">Buy now</a>

## Lower Casing & Drive 1



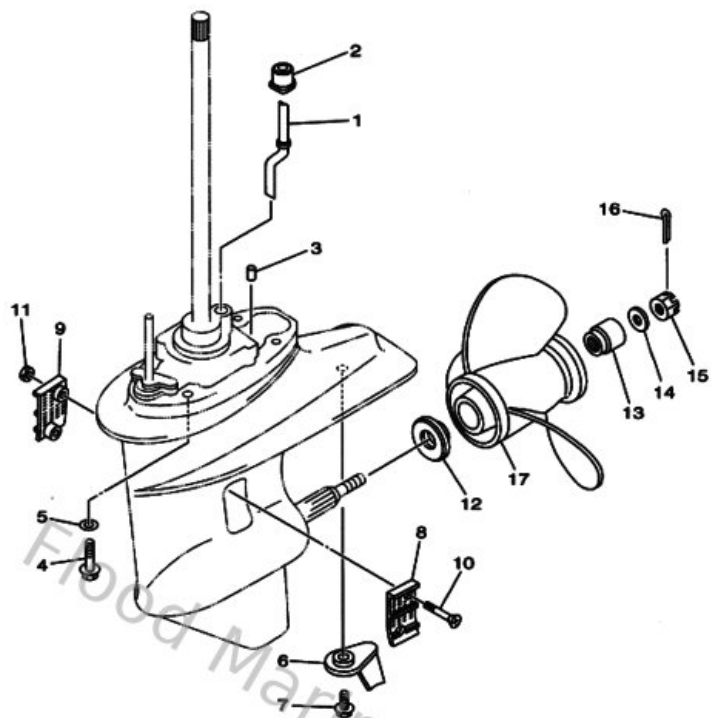
Ref	Part	
32	<a href="#">958950603500</a> Bolt, flange(4nx)	<a href="#">Buy now</a>
33	<a href="#">929900630000</a> Washer, tooth	<a href="#">Buy now</a>
34	<a href="#">688453411000</a> Plug, drain	<a href="#">Buy now</a>
35	<a href="#">904300802000</a> Gasket	<a href="#">Buy now</a>
36	<a href="#">61N455100000</a> Drive shaft assembly	<a href="#">Buy now</a>
37	<a href="#">9028003M0300</a> Key, woodruff (697)	<a href="#">Buy now</a>
38	<a href="#">61N455510000</a> Pinion	<a href="#">Buy now</a>
39	<a href="#">9017910M1400</a> Nut(6j8)	<a href="#">Buy now</a>
40	<a href="#">933320000500</a> Brg,cyl-cal roller 0.19g nt	<a href="#">Buy now</a>
41	<a href="#">6L2455674000</a> Shim (t:1.4mm)	<a href="#">Buy now</a>
42	<a href="#">61N455600000</a> Gear	<a href="#">Buy now</a>
43	<a href="#">6L2456110000</a> Shaft, propeller	<a href="#">Buy now</a>
44	<a href="#">648456350000</a> Plunger,shift	<a href="#">Buy now</a>
45	<a href="#">664456310200</a> Clutch, dog	<a href="#">Buy now</a>
46	<a href="#">902500501000</a> Pin straight 648456320000	<a href="#">Buy now</a>

## Lower Casing & Drive 1



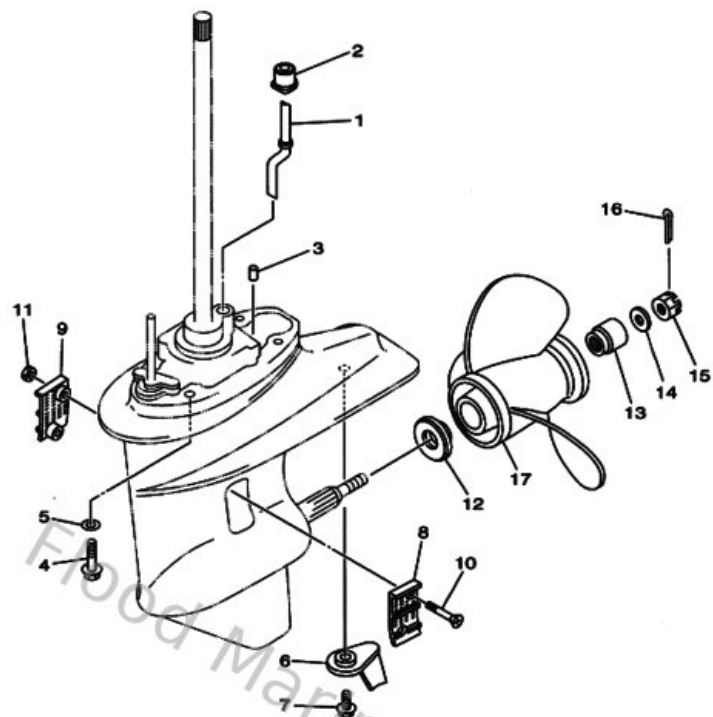
Ref	Part	
47	<a href="#">648456330000</a> Ring, cross pin	<a href="#">Buy now</a>
48	<a href="#">905011006500</a> Spring compression648456360000	<a href="#">Buy now</a>
49	<a href="#">902012041700</a> Washer, plate(663)	<a href="#">Buy now</a>
50	<a href="#">61N455710000</a> Gear	<a href="#">Buy now</a>
51	<a href="#">6L2455773000</a> Shim (t:1.3mm)	<a href="#">Buy now</a>
52	<a href="#">61N45361014D</a> Cap, lower casing	<a href="#">Buy now</a>
53	<a href="#">933060061200</a> Bearing(2hr)	<a href="#">Buy now</a>
54	<a href="#">9321064ME700</a> O-ring	<a href="#">Buy now</a>
55	<a href="#">933152200400</a> Brg,cyl-cal roller 21g nt	<a href="#">Buy now</a>
56	<a href="#">9310120M0700</a> Oil seal	<a href="#">Buy now</a>
57	<a href="#">9321065M5000</a> O-ring	<a href="#">Buy now</a>
58	<a href="#">970750602000</a> Bolt(7u8)	<a href="#">Buy now</a>
60	<a href="#">61N441500000</a> Shift cam assembly	<a href="#">Buy now</a>

## Lower Casing & Drive 2



Ref	Part	
1	<a href="#">61N443610000</a> Tube, water	<a href="#">Buy now</a>
2	<a href="#">689443660000</a> Damper, water seal 2	<a href="#">Buy now</a>
3	<a href="#">9360611M2400</a> Pin, dowel	<a href="#">Buy now</a>
4	<a href="#">9010510M1200</a> Bolt (689)	<a href="#">Buy now</a>
5	<a href="#">929951060000</a> Washer, plate	<a href="#">Buy now</a>
6	<a href="#">61N453710000</a> Tab-trim	<a href="#">Buy now</a>
7	<a href="#">9011906M4800</a> Bolt, with washer(61n)	<a href="#">Buy now</a>
8	<a href="#">6L2452140000</a> Cover, water inlet	<a href="#">Buy now</a>
9	<a href="#">6L2452150000</a> Cover, water inlet	<a href="#">Buy now</a>
10	<a href="#">9015105M0500</a> Screw, countersunk	<a href="#">Buy now</a>
11	<a href="#">901850500200</a> Nut nylon (sus)(ex4)	<a href="#">Buy now</a>
12	<a href="#">6L2459870100</a> Spacer	<a href="#">Buy now</a>
13	<a href="#">689459970000</a> Spacer	<a href="#">Buy now</a>
14	<a href="#">929901420000</a> Washer, plain	<a href="#">Buy now</a>
15	<a href="#">901711401300</a> Nut(664)	<a href="#">Buy now</a>

## Lower Casing & Drive 2

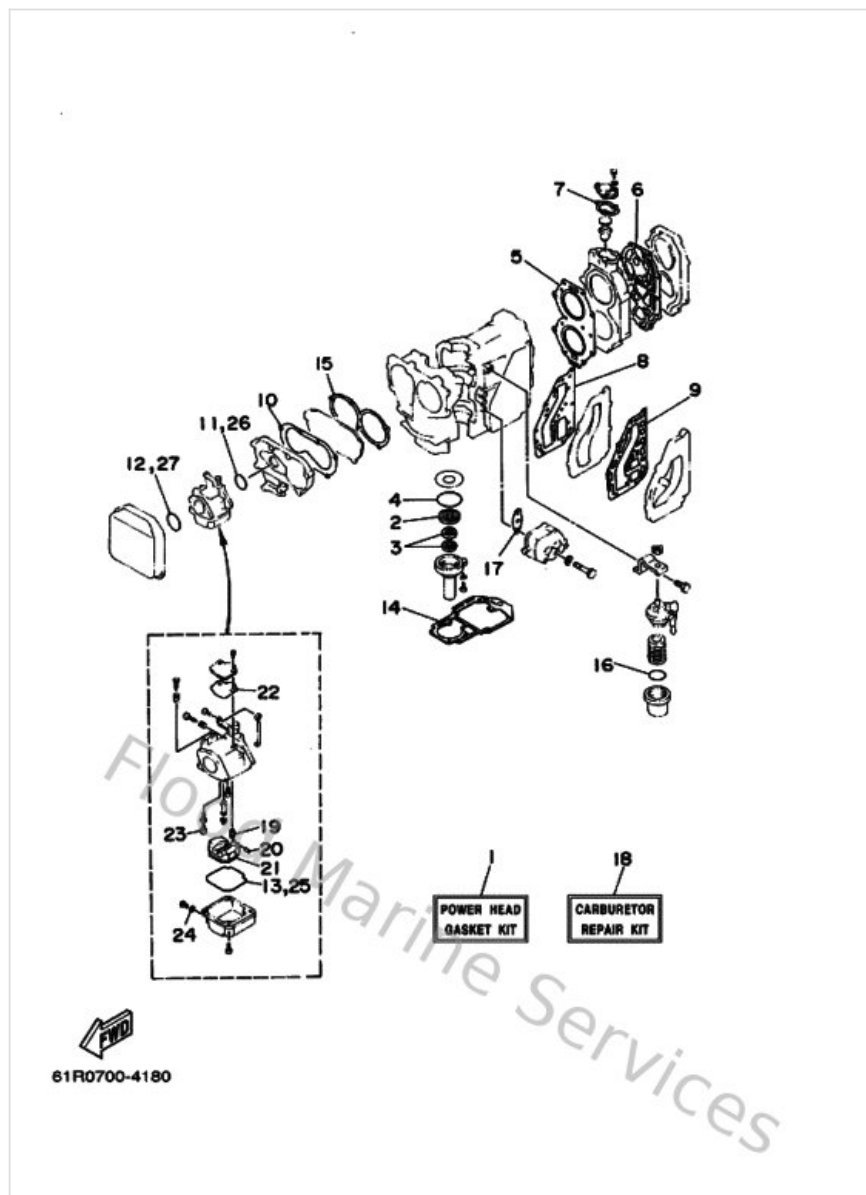


  
61R0010-4180

Ref	Part	
16	<a href="#">914903003000</a> Pin, cotter	<a href="#">Buy now</a>
17	<a href="#">62C4594100EL</a> Propeller (3x9-7/8 x10 -f)	<a href="#">Buy now</a>

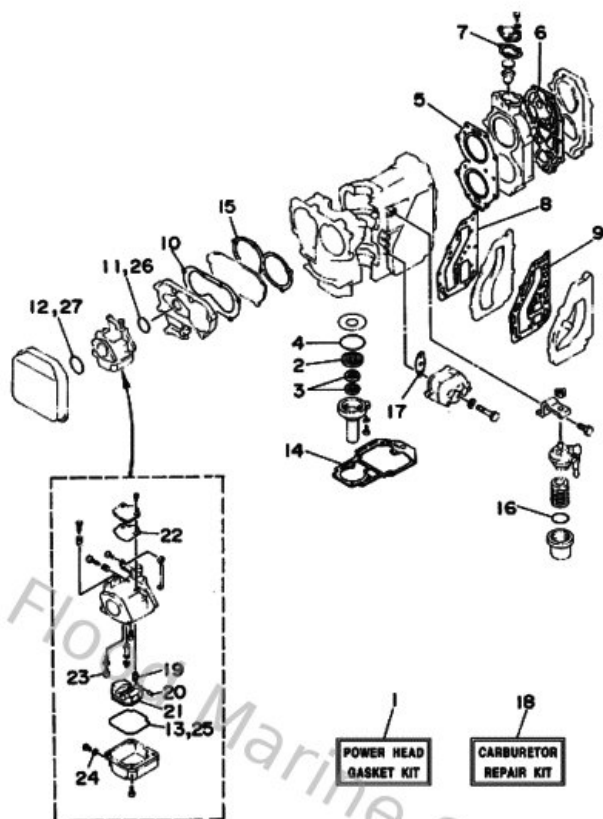


# Repair Kit 1



Ref	Part	
1	<a href="#">69PW00010000</a> Power head gasket kit	<a href="#">Buy now</a>
2	<a href="#">931022500800</a> Oil seal	<a href="#">Buy now</a>
3	<a href="#">931011600100</a> Oil seal	<a href="#">Buy now</a>
4	<a href="#">9321058M2100</a> O-ring (683)	<a href="#">Buy now</a>
5	<a href="#">61N11181A100</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
6	<a href="#">61T11193A100</a> Gasket, head cover 1	<a href="#">Buy now</a>
7	<a href="#">65512414A100</a> Gasket, cover	<a href="#">Buy now</a>
8	<a href="#">6K841122A100</a> Gasket, exhaust inner cover	<a href="#">Buy now</a>
9	<a href="#">6K841124A100</a> Gasket, exhaust outer cover	<a href="#">Buy now</a>
10	<a href="#">64813645A000</a> Gasket, manifold 1	<a href="#">Buy now</a>
11	<a href="#">61N141980000</a> Gasket	<a href="#">Buy now</a>
12	<a href="#">932104065900</a> O-ring(36y)	<a href="#">Buy now</a>
13	<a href="#">6L2143840000</a> Gasket, float chamber	<a href="#">Buy now</a>
14	<a href="#">61T45113A000</a> Gasket, upper casing	<a href="#">Buy now</a>
15	<a href="#">64813621A100</a> Gasket, valve seat	<a href="#">Buy now</a>

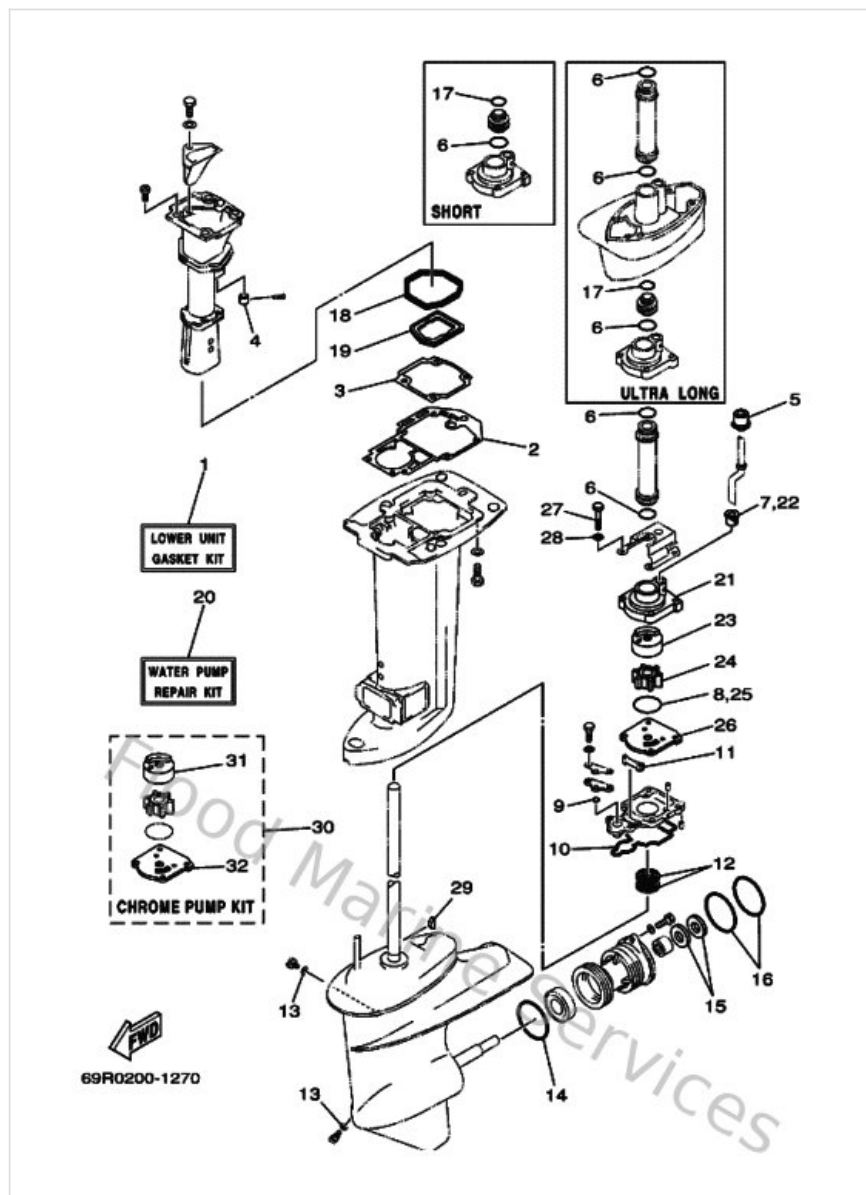
## Repair Kit 1



Ref	Part	
16	<a href="#">932103273800</a> O-ring(1wg)	<a href="#">Buy now</a>
17	<a href="#">65024431A000</a> Gasket,fuel pump	<a href="#">Buy now</a>
18	<a href="#">61NW00930000</a> Carburetor repair kit	<a href="#">Buy now</a>
19	<a href="#">61N143920000</a> Valve, needle	<a href="#">Buy now</a>
20	<a href="#">6E5143860100</a> Pin, float	<a href="#">Buy now</a>
21	<a href="#">6L2143850000</a> Float	<a href="#">Buy now</a>
22	<a href="#">6L2143990000</a> Gasket	<a href="#">Buy now</a>
23	<a href="#">50M143550000</a> Plug	<a href="#">Buy now</a>
24	<a href="#">6L2143980000</a> Gasket	<a href="#">Buy now</a>

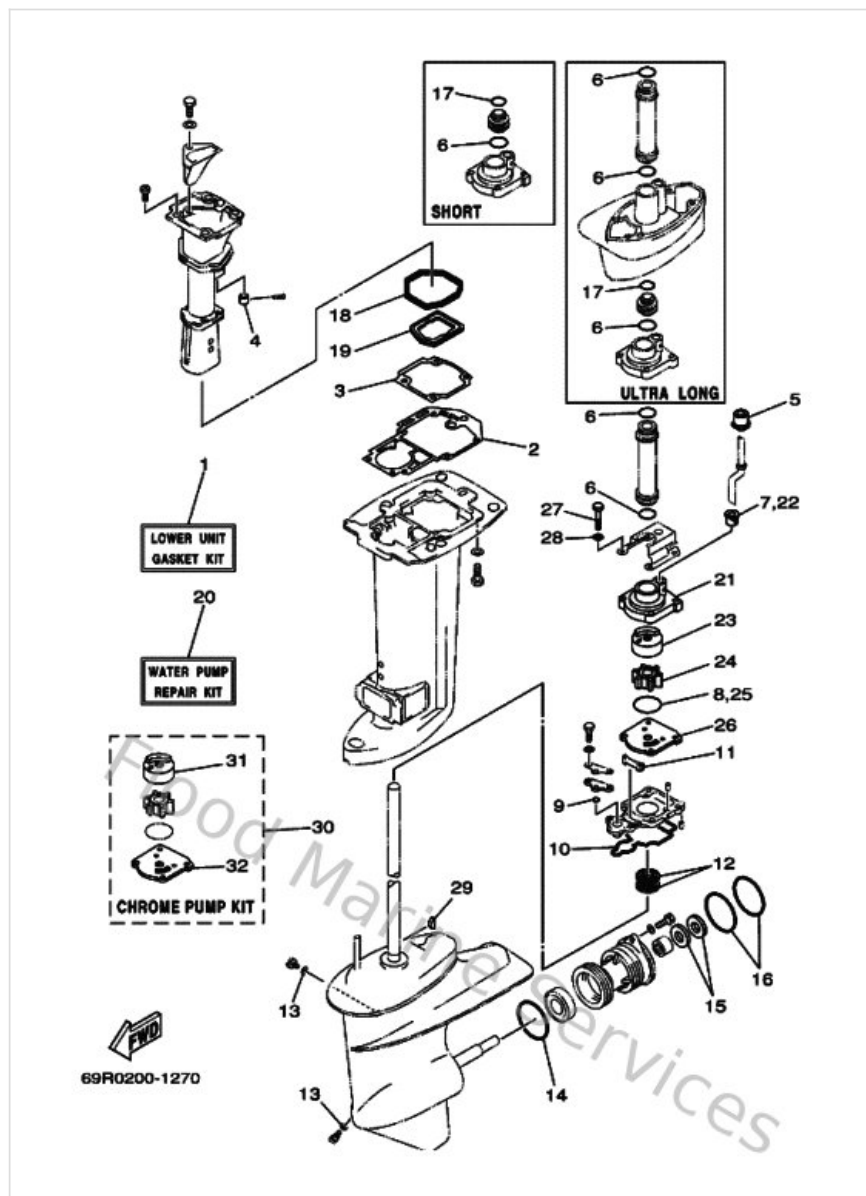


## Repair Kit 2



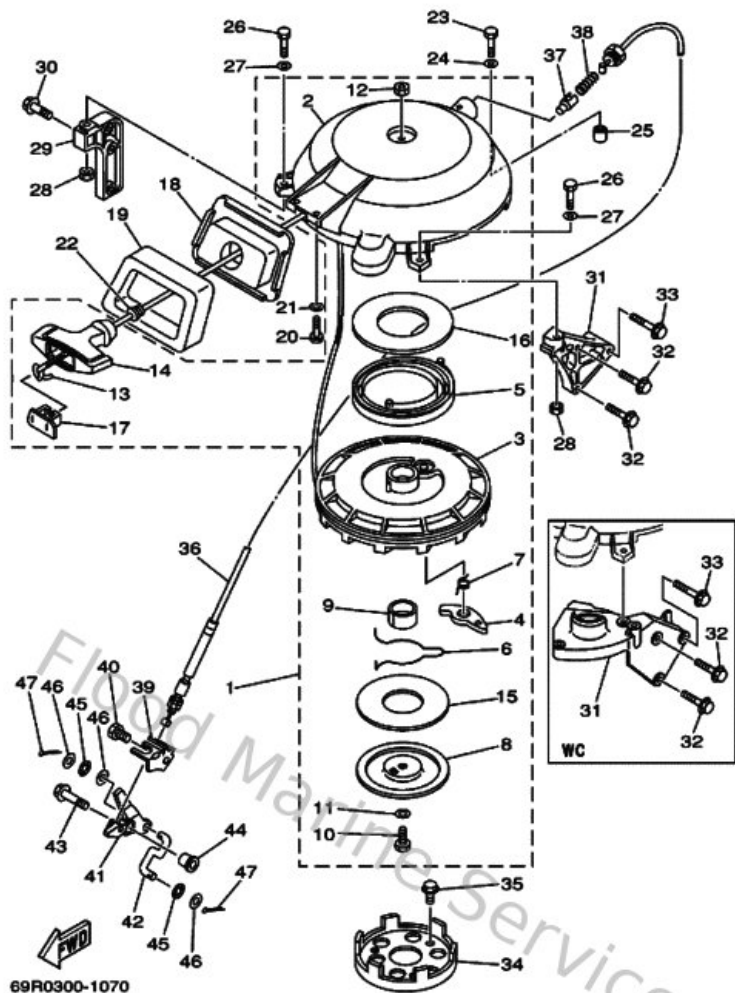
Ref	Part	
1	<a href="#">69PW00012000</a> Lower unit gasket kit	<a href="#">Buy now</a>
2	<a href="#">68945113A100</a> Gasket, upper casing	<a href="#">Buy now</a>
3	<a href="#">69P41134A000</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
4	<a href="#">6A8411350000</a> Gasket, exhaust manifold 3	<a href="#">Buy now</a>
5	<a href="#">689443660000</a> Damper, water seal 2	<a href="#">Buy now</a>
6	<a href="#">932102613000</a> O-ring	<a href="#">Buy now</a>
7	<a href="#">6L2443670000</a> Damper, water seal 3	<a href="#">Buy now</a>
8	<a href="#">932104516100</a> O-ring	<a href="#">Buy now</a>
9	<a href="#">9321006ME600</a> O-ring	<a href="#">Buy now</a>
10	<a href="#">61N453150000</a> Packing, lower casing	<a href="#">Buy now</a>
11	<a href="#">61N451270000</a> Seal	<a href="#">Buy now</a>
12	<a href="#">931012206700</a> Oil seal (22x36x6-663)	<a href="#">Buy now</a>
13	<a href="#">904300802000</a> Gasket	<a href="#">Buy now</a>
14	<a href="#">9321064ME700</a> O-ring	<a href="#">Buy now</a>
15	<a href="#">9310120M0700</a> Oil seal	<a href="#">Buy now</a>

## Repair Kit 2



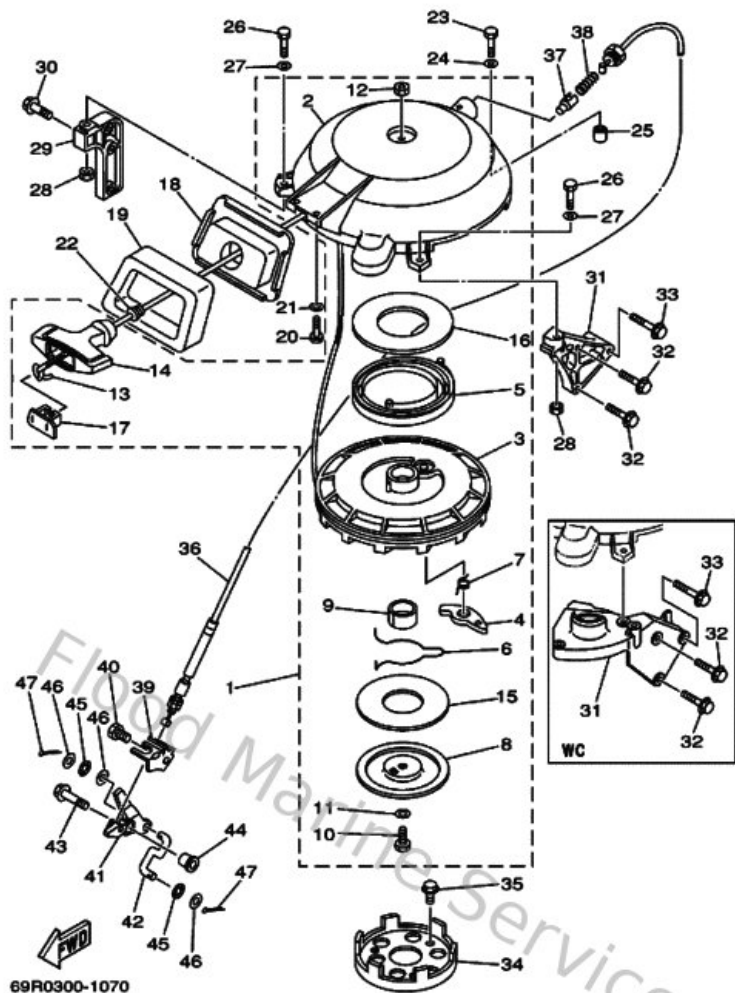
Ref	Part	
16	<a href="#">9321065M5000</a> O-ring	<a href="#">Buy now</a>
17	<a href="#">932102229800</a> O-ring	<a href="#">Buy now</a>
18	<a href="#">69P411380000</a> Seal, ext. 1	<a href="#">Buy now</a>
19	<a href="#">69P411390000</a> Seal, ext. 2	<a href="#">Buy now</a>
20	<a href="#">69PW00780000</a> Water pump repair kit	<a href="#">Buy now</a>
21	<a href="#">69P443110000</a> Housing, water pump	<a href="#">Buy now</a>
23	<a href="#">69P443220000</a> Insert, cartridge	<a href="#">Buy now</a>
24	<a href="#">6H4443520200</a> Impeller	<a href="#">Buy now</a>
26	<a href="#">61N443230000</a> Outer plate, cartridge	<a href="#">Buy now</a>
27	<a href="#">970950604000</a> Bolt (682)	<a href="#">Buy now</a>
28	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>
29	<a href="#">9028003M0300</a> Key, woodruff (697)	<a href="#">Buy now</a>
30	<a href="#">69PW00780A00</a> Chrome pump kit	<a href="#">Buy now</a>
31	<a href="#">69P443224000</a> Insert, cartridge	<a href="#">Buy now</a>
32	<a href="#">61N443234000</a> Outer plate, cartridge	<a href="#">Buy now</a>

# Starter



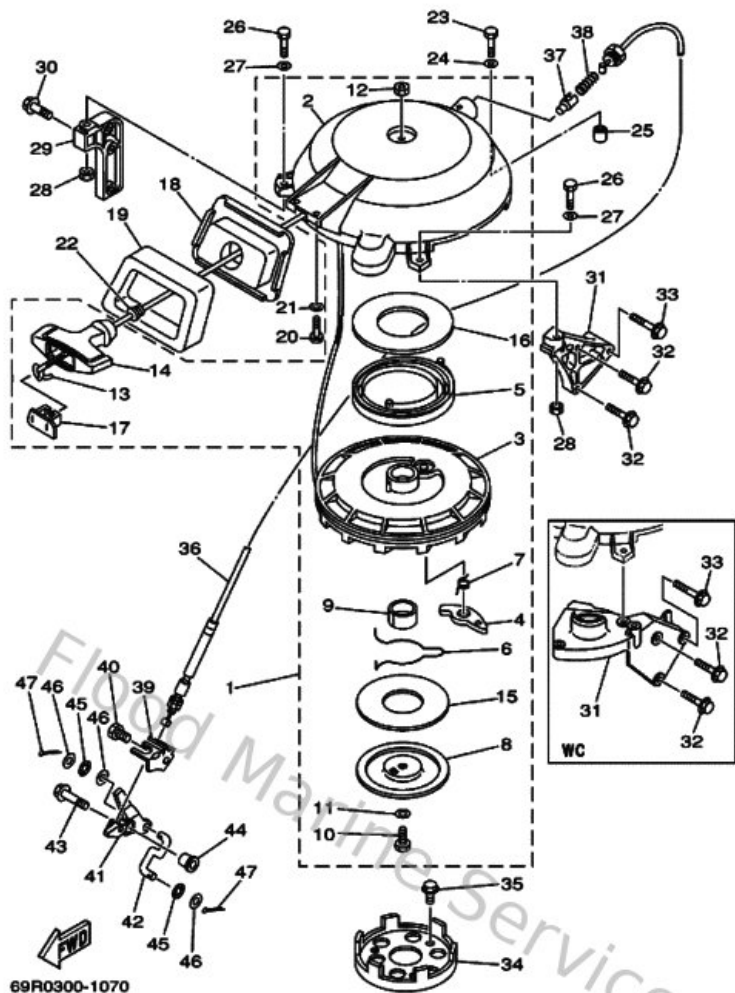
Ref	Part	
1	<a href="#">61NW15711100</a> Starter assembly	<a href="#">Buy now</a>
2	<a href="#">61N157111000</a> Case, starter	<a href="#">Buy now</a>
3	<a href="#">6G0157140100</a> Drum, sheave	<a href="#">Buy now</a>
4	<a href="#">6F5157410100</a> Pawl, drive	<a href="#">Buy now</a>
5	<a href="#">6F5157130100</a> Spring, starter	<a href="#">Buy now</a>
6	<a href="#">61N157150000</a> Spring, drive plate	<a href="#">Buy now</a>
7	<a href="#">61N157340000</a> Spring, return	<a href="#">Buy now</a>
8	<a href="#">6F5157160100</a> Drive, plate	<a href="#">Buy now</a>
9	<a href="#">6G0157540000</a> Bushing 2	<a href="#">Buy now</a>
10	<a href="#">973130803000</a> Bolt	<a href="#">Buy now</a>
11	<a href="#">6F5157260100</a> Washer, lock	<a href="#">Buy now</a>
12	<a href="#">953800870000</a> Nut(661)	<a href="#">Buy now</a>
14	<a href="#">689157550100</a> Handle, starter	<a href="#">Buy now</a>
15	<a href="#">6F5157640000</a> Collar	<a href="#">Buy now</a>
16	<a href="#">6F5157390000</a> Washer, thrust 2	<a href="#">Buy now</a>

# Starter



Ref	Part	
17	<a href="#">6F5157790200</a> Cover	<a href="#">Buy now</a>
18	<a href="#">61N15758014D</a> Guide, Rope	<a href="#">Buy now</a>
19	<a href="#">61N157620000</a> Seal, rubber 2	<a href="#">Buy now</a>
20	<a href="#">970950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
21	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>
22	<a href="#">6A0157890000</a> Damper	<a href="#">Buy now</a>
23	<a href="#">970950603500</a> Bolt(j52)	<a href="#">Buy now</a>
24	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
25	<a href="#">995301001400</a> Pin, dowel	<a href="#">Buy now</a>
28	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>
29	<a href="#">6H7157710194</a> Stay 1	<a href="#">Buy now</a>
30	<a href="#">9011906MA300</a> Bolt, with washer	<a href="#">Buy now</a>
31	<a href="#">656157720094</a> Stay 2	<a href="#">Buy now</a>
33	<a href="#">901190602500</a> Bolt, with washer	<a href="#">Buy now</a>
34	<a href="#">6F5157230100</a> Pully, starter	<a href="#">Buy now</a>

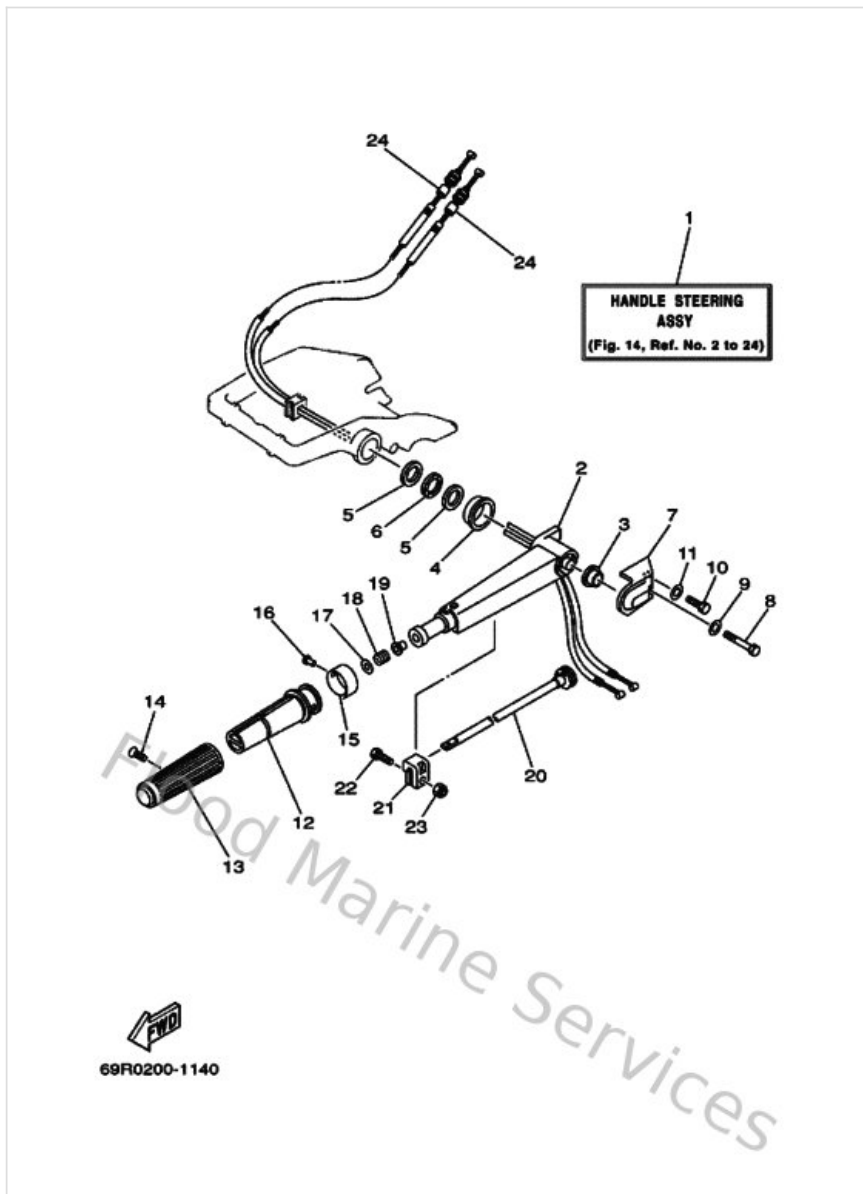
# Starter



Ref	Part	
35	<a href="#">9010508M1000</a> Bolt (6a0)	<a href="#">Buy now</a>
36	<a href="#">61T157700000</a> Cable comp., starter stop	<a href="#">Buy now</a>
37	<a href="#">656157480000</a> Plunger, starter stop	<a href="#">Buy now</a>
38	<a href="#">905011022700</a> Spring, compreshion(656)	<a href="#">Buy now</a>
39	<a href="#">69P157740000</a> Stay 4	<a href="#">Buy now</a>
40	<a href="#">970950601000</a> Bolt	<a href="#">Buy now</a>
41	<a href="#">69P157460000</a> Arm	<a href="#">Buy now</a>
42	<a href="#">689157477000</a> Link	<a href="#">Buy now</a>
43	<a href="#">9011906M2300</a> Bolt, with washer(61r)	<a href="#">Buy now</a>
44	<a href="#">903870601300</a> Collar	<a href="#">Buy now</a>
45	<a href="#">902060500500</a> Washer, wave(656)	<a href="#">Buy now</a>
46	<a href="#">929030560000</a> Washer, plain (646)	<a href="#">Buy now</a>
47	<a href="#">914901601000</a> Pin, cotter	<a href="#">Buy now</a>

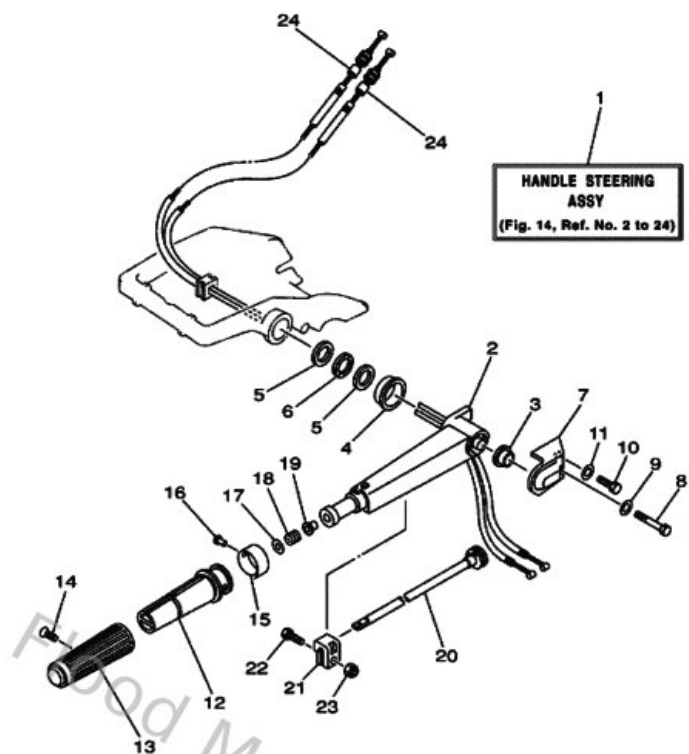


# Steering



Ref	Part	
1	<a href="#">69PW0084004D</a> Handle steering assembly	<a href="#">Buy now</a>
2	<a href="#">68942111014D</a> Handle, steering	<a href="#">Buy now</a>
3	<a href="#">903871300300</a> Collar	<a href="#">Buy now</a>
4	<a href="#">903873300100</a> Collar	<a href="#">Buy now</a>
5	<a href="#">902012801300</a> Washer, plate	<a href="#">Buy now</a>
6	<a href="#">902062800100</a> Washer, wave	<a href="#">Buy now</a>
7	<a href="#">69P42112004D</a> Handle, steering	<a href="#">Buy now</a>
8	<a href="#">970800605000</a> Bolt(jf7)	<a href="#">Buy now</a>
9	<a href="#">929950660000</a> Washer, plain (646)	<a href="#">Buy now</a>
10	<a href="#">970950602000</a> Bolt(7u8)	<a href="#">Buy now</a>
12	<a href="#">664421190000</a> Grip, steering handle	<a href="#">Buy now</a>
13	<a href="#">6G1421770000</a> Rubber, handle	<a href="#">Buy now</a>
14	<a href="#">9014905M1300</a> Screw, countersunk	<a href="#">Buy now</a>
15	<a href="#">6G1421371000</a> Indicator, throttle	<a href="#">Buy now</a>
16	<a href="#">9026902M0900</a> Rivet(6I5)	<a href="#">Buy now</a>

# Steering

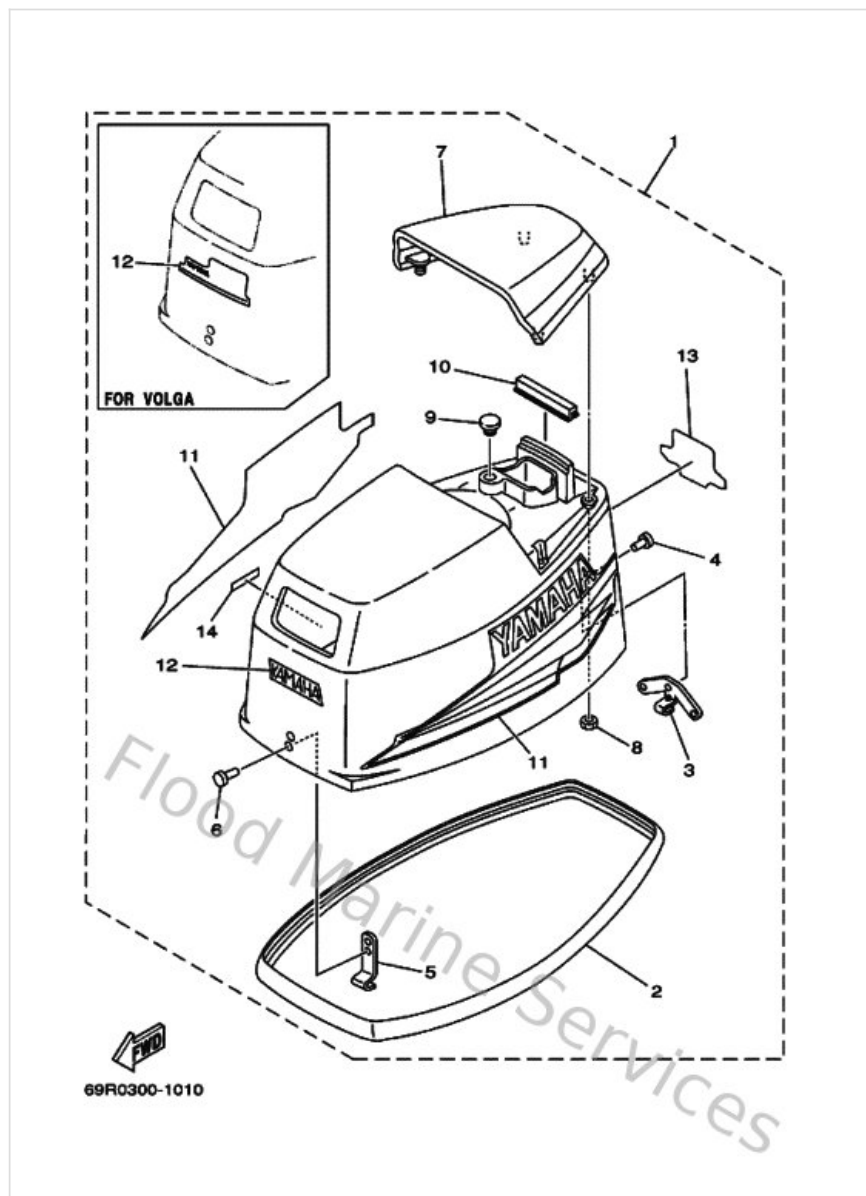


  
69R0200-1140

Ref	Part	
17	<a href="#">929031060000</a> Washer, plate	<a href="#">Buy now</a>
18	<a href="#">905012321500</a> Spring (655)	<a href="#">Buy now</a>
19	<a href="#">903860803200</a> Bushing (650)	<a href="#">Buy now</a>
20	<a href="#">689421380000</a> Lever, throttle	<a href="#">Buy now</a>
21	<a href="#">656421260100</a> Piece, friction	<a href="#">Buy now</a>
23	<a href="#">901850606200</a> Nut selflocking (656)	<a href="#">Buy now</a>
24	<a href="#">61N263110000</a> Cable, throttle 1	<a href="#">Buy now</a>

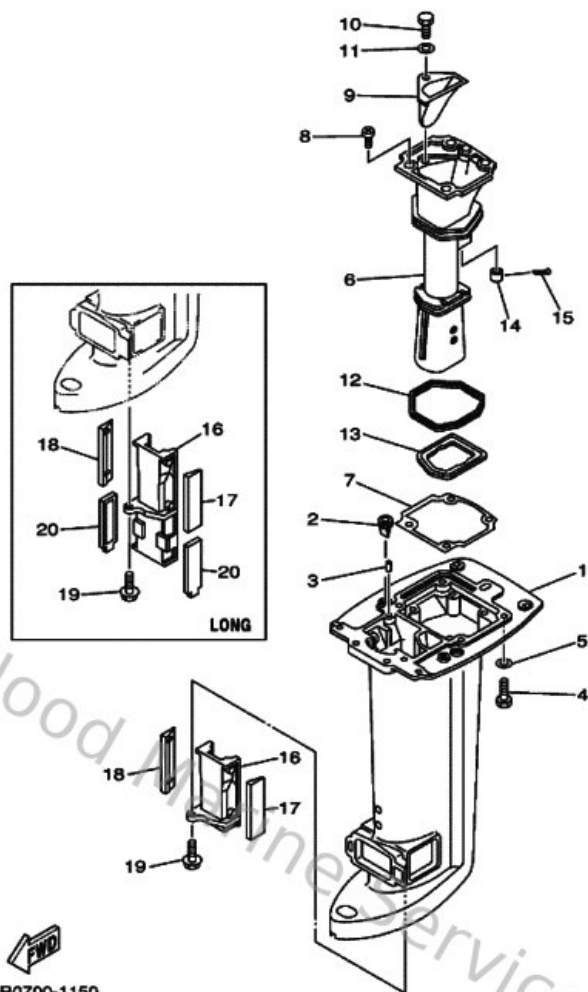


## Top Cowling



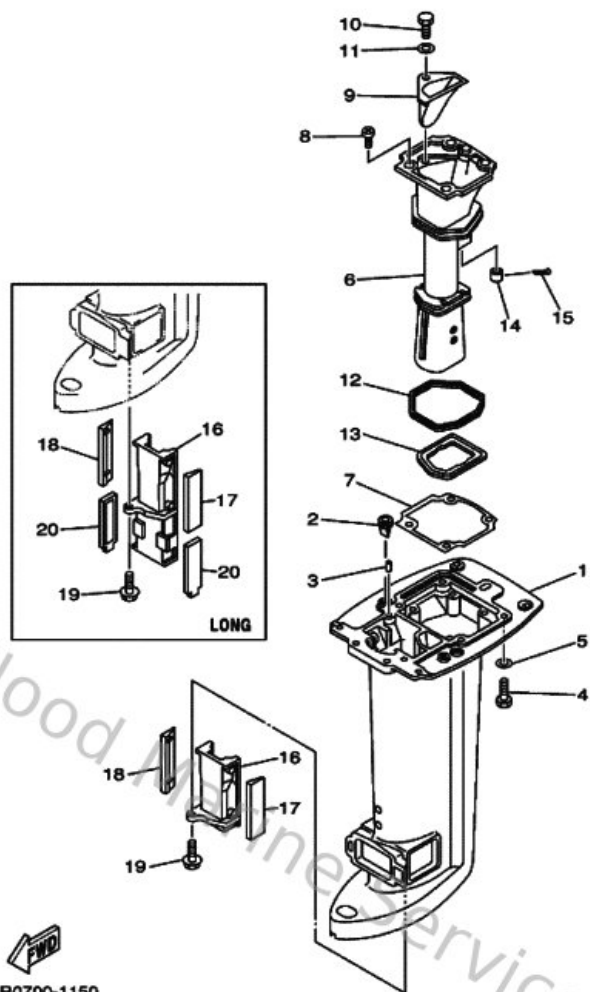
Ref	Part	
2	<a href="#">6G0426150000</a> Seal	<a href="#">Buy now</a>
3	<a href="#">689426470000</a> Holder, clamp band	<a href="#">Buy now</a>
4	<a href="#">9026604M0100</a> Rivet (689)	<a href="#">Buy now</a>
5	<a href="#">6G0426510200</a> Hook	<a href="#">Buy now</a>
6	<a href="#">9026604M0000</a> Rivet 2 (662)	<a href="#">Buy now</a>
7	<a href="#">69P42613004D</a> Molding, air duct	<a href="#">Buy now</a>
8	<a href="#">9017906M2400</a> Nut(6j8)	<a href="#">Buy now</a>
9	<a href="#">9048014M1400</a> Grommet (6e0)	<a href="#">Buy now</a>
10	<a href="#">61N426280000</a> Seal	<a href="#">Buy now</a>
11	<a href="#">61RW00701000</a> Graphic Set	<a href="#">Buy now</a>
12	<a href="#">69542677B100</a> Graphic, front	<a href="#">Buy now</a>
13	<a href="#">61R426781000</a> Graphic, rear	<a href="#">Buy now</a>
14	<a href="#">6E0441911100</a> Indicator, shift	<a href="#">Buy now</a>

## Upper Casing



Ref	Part	
1	<a href="#">69P45111004D</a> Casing, upper	<a href="#">Buy now</a>
2	<a href="#">65W427170000</a> Rubber, seal 2	<a href="#">Buy now</a>
3	<a href="#">936061201900</a> Pin, dowel (614)	<a href="#">Buy now</a>
4	<a href="#">970750803000</a> Bolt, hexagon (fj1)	<a href="#">Buy now</a>
5	<a href="#">929900860000</a> Washer, plain (663)	<a href="#">Buy now</a>
6	<a href="#">69P41131005B</a> Manifold, Ext. 1	<a href="#">Buy now</a>
7	<a href="#">69P41134A000</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
8	<a href="#">978800601600</a> Screw pan head	<a href="#">Buy now</a>
9	<a href="#">69P41137005B</a> Guide, exhaust	<a href="#">Buy now</a>
10	<a href="#">970950802000</a> Bolt, hexagon	<a href="#">Buy now</a>
11	<a href="#">929950860000</a> Washer, plain (663)	<a href="#">Buy now</a>
12	<a href="#">69P411380000</a> Seal, ext. 1	<a href="#">Buy now</a>
13	<a href="#">69P411390000</a> Seal, ext. 2	<a href="#">Buy now</a>
14	<a href="#">6A8411350000</a> Gasket, exhaust manifold 3	<a href="#">Buy now</a>
15	<a href="#">914903002500</a> Pin cotter	<a href="#">Buy now</a>

## Upper Casing



Ref	Part	
16	<a href="#">69P47467105B</a> Plate, guide	<a href="#">Buy now</a>
17	<a href="#">69P451270000</a> Seal	<a href="#">Buy now</a>
18	<a href="#">69P451280000</a> Seal 2	<a href="#">Buy now</a>
19	<a href="#">901190602400</a> Bolt(7u8)	<a href="#">Buy now</a>
20	<a href="#">69P451590000</a> Damper	<a href="#">Buy now</a>

# Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.