



Yamaha 25BMH 2002

Parts Manual

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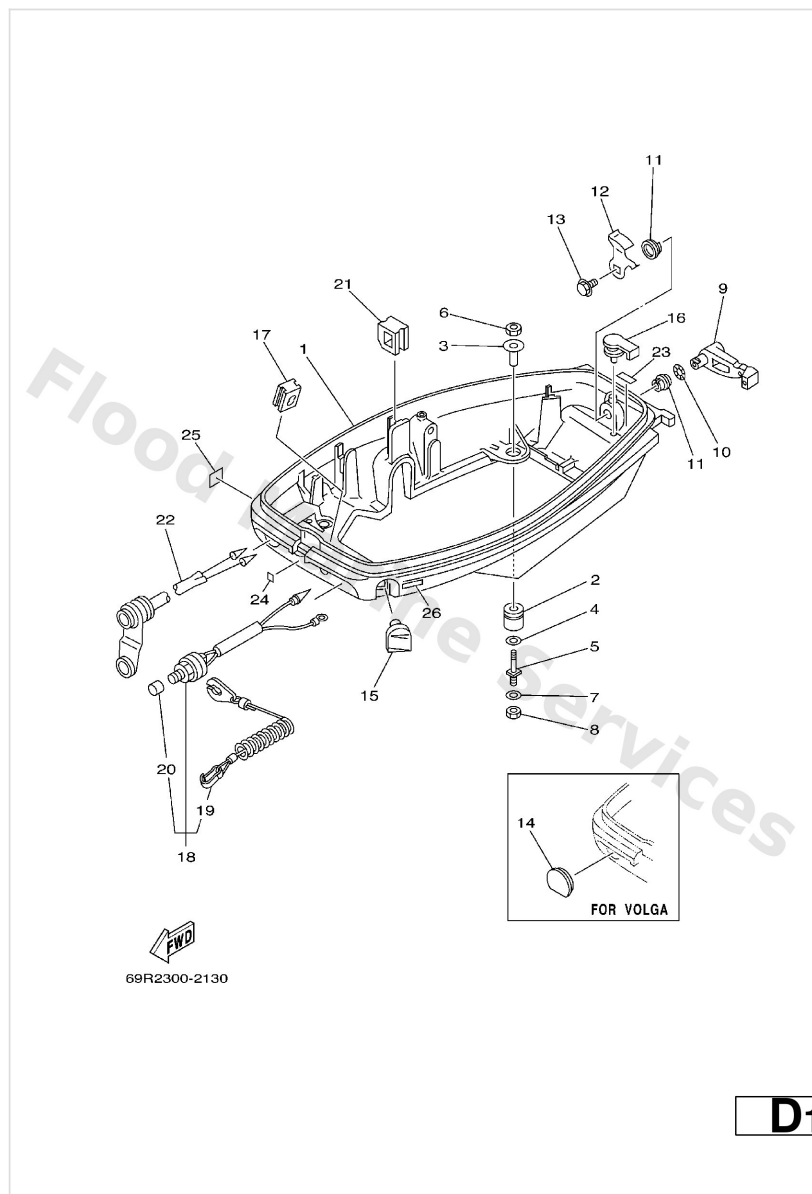
Authorised Yamaha Dealers



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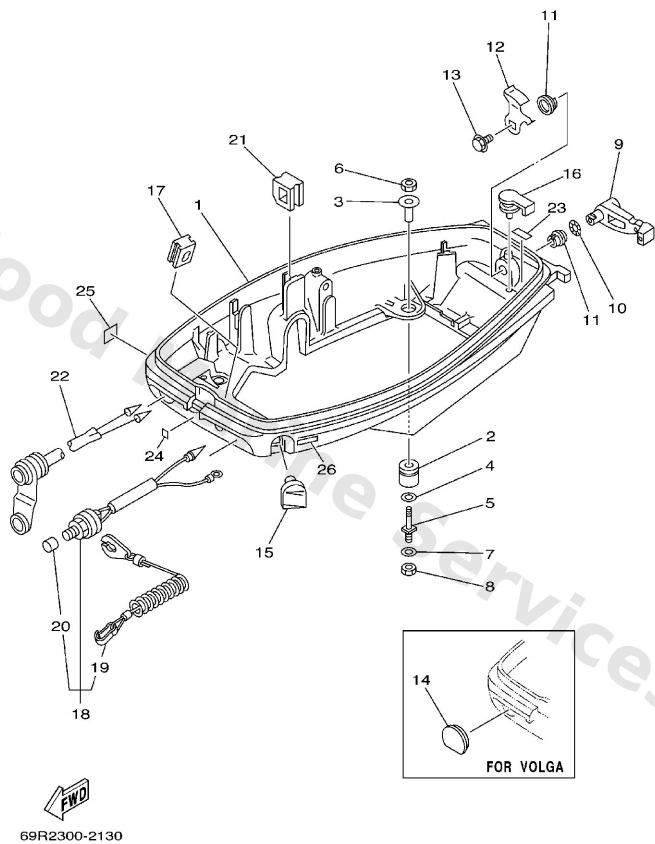
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Bottom Cowling



Ref	Part	
1	689--42711--04--4D Cowling, bottom 1	Buy now
2	90480--15M06 Grommet (689)	Buy now
3	90387--08M25 Collar (689)	Buy now
4	90201--08M87 Washer (6g0)	Buy now
5	6G0--42796--00 Bolt 1	Buy now
6	95380--08700 Nut(661)	Buy now
7	92995--08600 Washer, plain (663)	Buy now
9	689--42815--00 Lever, clamp 1	Buy now
10	90206--12052 Washer, wave (666)	Buy now
11	90386--12069 Bush(666)	Buy now
12	689--42816--00 Lever, clamp 2	Buy now
13	90119--06M73 Bolt(gh1)	Buy now
14	682--42724--00 Grommet FOR VOLGA	Buy now
15	689--42725--01 Grommet	Buy now
16	647--42523--00 Spacer, friction	Buy now

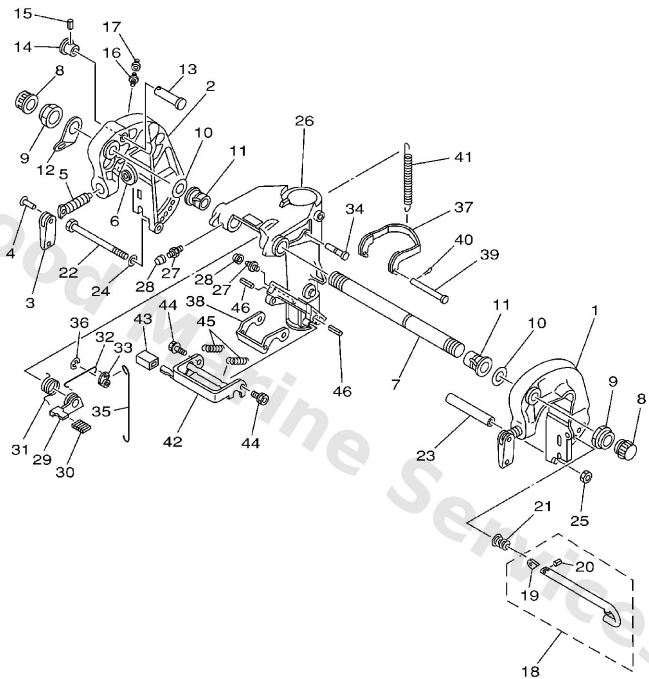
Bottom Cowling



D1

Ref	Part	
17	61N--26326--00 Grommet	Buy now
18	6E9--82575--02 Engine stop switch assembly	Buy now
19	682--82556--00 Lanyard, stop switch	Buy now
20	689--8257Y--00 Cap	Buy now
21	90480--17M08 Grommet (689) EXCEPT FOR VOLGA	Buy now
22	682--84381--00 2p concent 1 EXCEPT FOR VOLGA	Buy now
23	6E7--42791--10 Mark 1	Buy now
23	6E74279100 Mark 1 FOR VOLGA	Buy now
23	6G54279100 Mark 1 FOR VOLGA	Buy now
24	6A14279201 Mark (100:1) EXCEPT FOR VOLGA	Buy now
25	6A1--28176--00 Label Caution EXCEPT FOR VOLGA	Buy now
26	6E3--8257H--00 Plate Mark EXCEPT FOR VOLGA	Buy now

Bracket 1

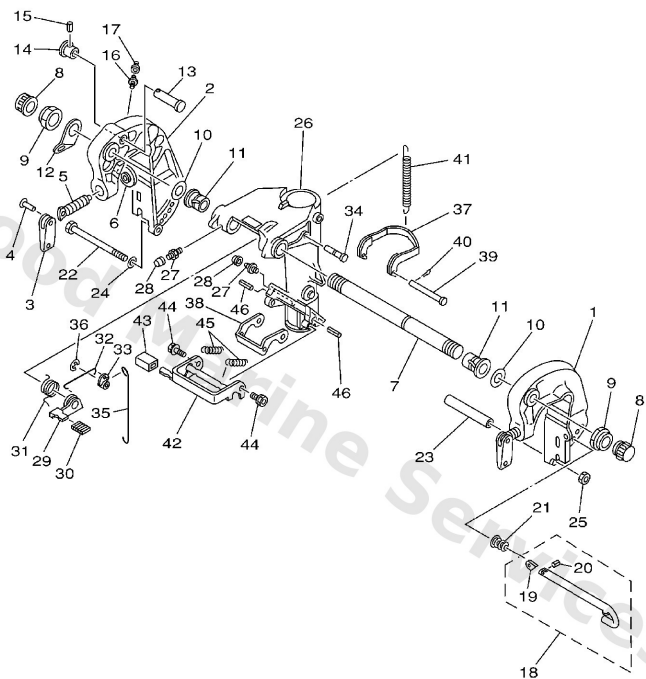



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D7

Ref	Part	
1	689--43111--03--4D Bracket, clamp 1	Buy now
2	689--43112--02--4D Bracket, clamp 2	Buy now
3	6E0--43118--01 Handle, transom clamp	Buy now
4	90243--04M01 Pin(6a1)	Buy now
5	90149--14030 Screw, transom clamp	Buy now
6	648--43114--01 Pad, transom clamp	Buy now
7	6J8--43131--01 Bolt, clamp bracket	Buy now
8	6G5--43145--01 Cap, clamp bracket	Buy now
9	90185--22043 Nut, self-locking	Buy now
10	90201--22M03 Washer, plate(64j)	Buy now
11	90386--22M67 Bush(6a9)	Buy now
12	6J8--43113--01 Plate, clamp bracket	Buy now
13	689--43191--00 Shaft, stopper	Buy now
14	689--43192--01 Knob, stopper	Buy now
15	91690--30016 Pin, spring	Buy now

Bracket 1

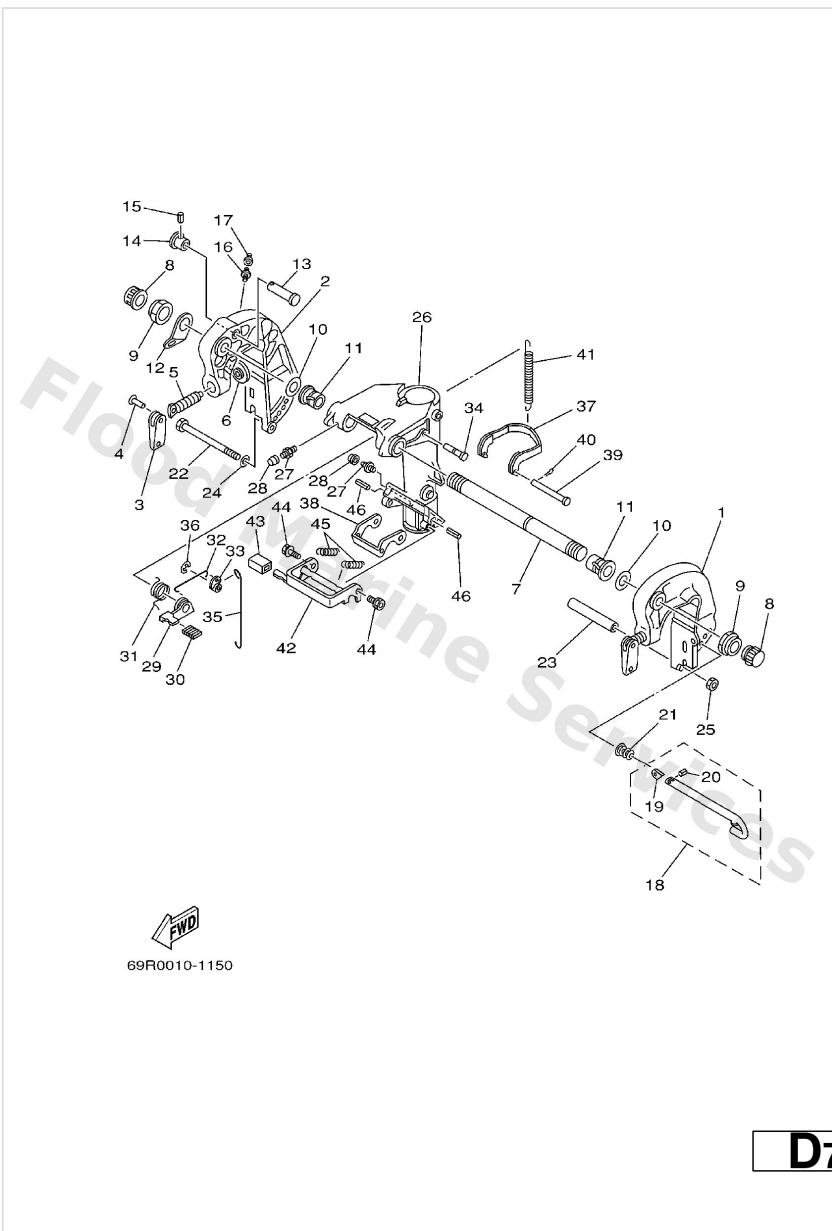


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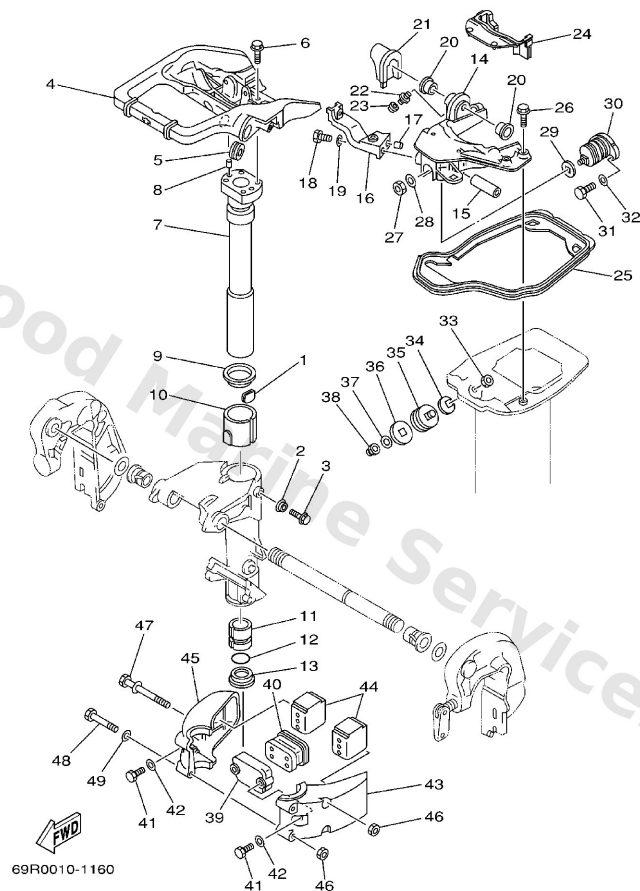
Ref	Part	
16	93700--06M03 Nipple, grease(6a1)	Buy now
17	663--45119--00 Cap, grease nipple AP	Buy now
18	689--43160--00 Tilt rod assembly	Buy now
19	689--43165--00 Plate, tilt lock	Buy now
20	91690--30008 Pin. spring(656)	Buy now
21	90502--10M07 Spring, conical(6k3)	Buy now
22	90101--08339 Bolt, hexagon (656)	Buy now
23	90387--08M03 Collar	Buy now
24	92995--08600 Washer, plain (663)	Buy now
25	95380--08600 Nut (661)	Buy now
26	689--43311--03--4D Bracket, swivel 1	Buy now
29	689--43631--00 Lever, tilt 1	Buy now
30	689--43633--00 Cover, tilt lever	Buy now
31	689--43643--00 Spring, torsion	Buy now
32	689--43616--00 Rod, tilt lock 1	Buy now

Bracket 1



Ref	Part	
33	648--43642--00 Lever, tilt 2	Buy now
34	90249--06M22 Pin(6a9)	Buy now
35	648--43617--00 Rod, tilt lock 2	Buy now
36	99080--05600 Circlip(22k)	Buy now
37	689--43614--01 Plate, tilt lock	Buy now
38	648--43615--00 Plate, tilt lock 2	Buy now
39	90240--05047 Pin with hole(655)	Buy now
40	91490--16010 Pin, cotter	Buy now
41	90506--30M27 Spring, tension(6a4)	Buy now
42	689--43681--01 Lever, shallow water drive 1 FOR VOLGA	Buy now
43	682--43318--01 Cover FOR VOLGA	Buy now
44	90109--06M18 Bolt (689) FOR VOLGA	Buy now
45	90506--16M17 Spring, tension (689) FOR VOLGA	Buy now
46	91690--40035 Pin, spring (689) FOR VOLGA	Buy now

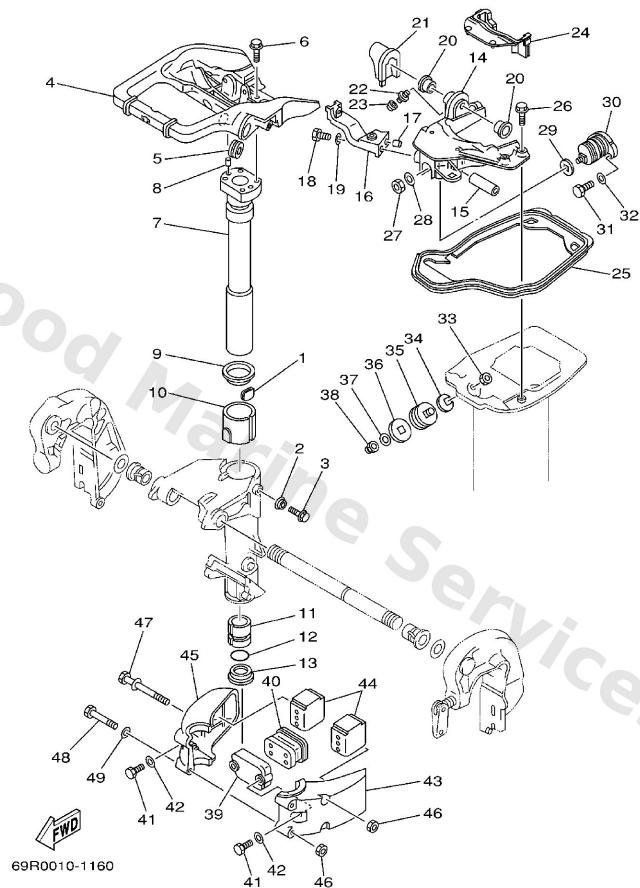
Bracket 2



E2

Ref	Part	
1	648--42528--00 Plate, friction	Buy now
2	689--43373--01 Seal, damper	Buy now
3	90105--06M18 Bolt (689)	Buy now
4	69P--42511--00--4D Bracket, steering	Buy now
5	90480--29045 Grommet 648425510000	Buy now
6	90105--06M07 Bolt (689)	Buy now
7	689--42521--00--94 Shaft, steering pivot	Buy now
8	93608--12063 Pin, dowel (626)	Buy now
9	90209--47016 Washer 648425350000	Buy now
10	90386--47M22 Bushing (695)	Buy now
11	90386--38090 Bushing (664)	Buy now
12	93210--37160 O-ring (6g8)	Buy now
13	90386--38022 Bush(648-42539-00)	Buy now
14	69P445180094 Bracket comp.	Buy now
15	90387--10M39 Collar (689)	Buy now

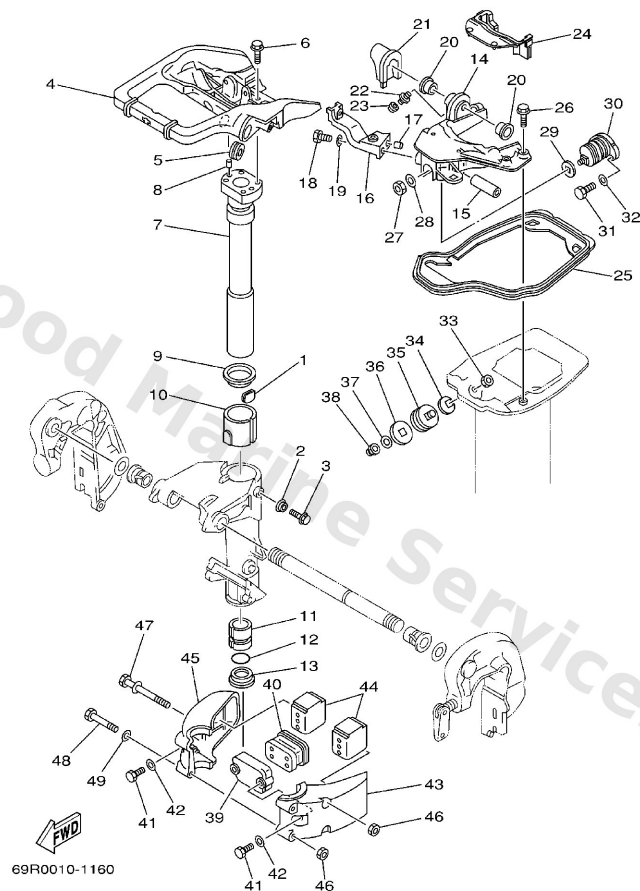
Bracket 2



E2

Ref	Part	
16	648--44519--00--94 Bracket	Buy now
17	93606--12019 Pin, dowel (614)	Buy now
18	97095--06018 Bolt (fj0)	Buy now
19	92995--06600 Washer, plain (646)	Buy now
20	90381--12M01 Bush, solid(6a4)	Buy now
21	689--42718--00 Rubber, seal 3	Buy now
22	93700--06M03 Nipple, grease(6a1)	Buy now
23	663--45119--00 Cap, grease nipple AP	Buy now
24	69P--42717--00 Rubber, seal 2	Buy now
25	69P--42716--00 Rubber seal 1	Buy now
26	90105--06M08 Bolt (689)	Buy now
27	90170--10M42 Nut	Buy now
28	92990--10200 958-69527-00 washer, plain	Buy now
29	648--44591--A0 Gasket	Buy now
30	689--44516--00 Mount damper, upper front	Buy now

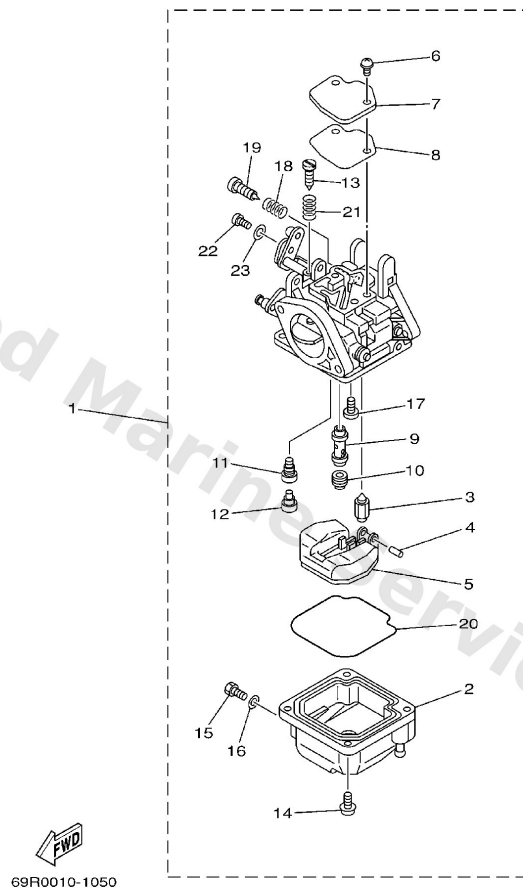
Bracket 2



E2

Ref	Part	
31	97095--06020 Bolt(7u8)	Buy now
35	664--44514--00--94 Mount damper, upper side	Buy now
36	664--44591--A0 Gasket	Buy now
38	90176--10M01 Nut, crown	Buy now
39	689--44553--00--94 Cover, lower mount	Buy now
40	689--44557--00 Mount damper, lower front	Buy now
41	97075--08025 Bolt, hexagon deep recess	Buy now
42	92995--08600 Washer, plain (663)	Buy now
43	689--44551--01--4D Housing, lower mount rubber 1	Buy now
44	689--44555--00 Mount damper, lower side	Buy now
45	689--44552--01--4D Housing, lower mount rubber 2	Buy now
46	95380--08600 Nut (661)	Buy now
47	90119--08M03 Bolt (689)	Buy now
48	97095--08065 Bolt (gk02)	Buy now

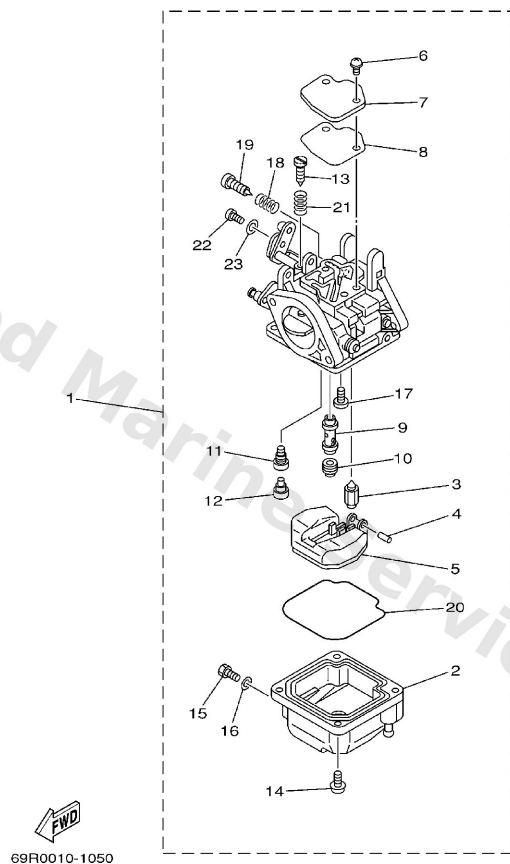
Carburetor



B3

Ref	Part	
1	69P--14301--00 Carburetor assembly 1	Buy now
1	69S--14301--00 Carburetor assembly 1	Buy now
2	61N--14381--00 Body, float chamber	Buy now
3	61N--14392--00 Valve, needle	Buy now
4	6E5--14386--01 Pin, float	Buy now
5	6L2--14385--00 Float	Buy now
6	97980--04110 Screw, pan head (e56)	Buy now
7	6L2--14157--00 Cover, mixing	Buy now
8	6L2--14399--00 Gasket	Buy now
9	61N--14341--00 Nozzle, main FOR 69P--14301--00	Buy now
9	61T--14341--00 Nozzle, main FOR 69S--14301--00	Buy now
10	61N--14343--65 Jet, main (#130)	Buy now
11	6L2--14342--34 Jet, pilot (# 68)	Buy now
12	50M--14355--00 Plug	Buy now
13	664--14321--01 Screw, throttle	Buy now

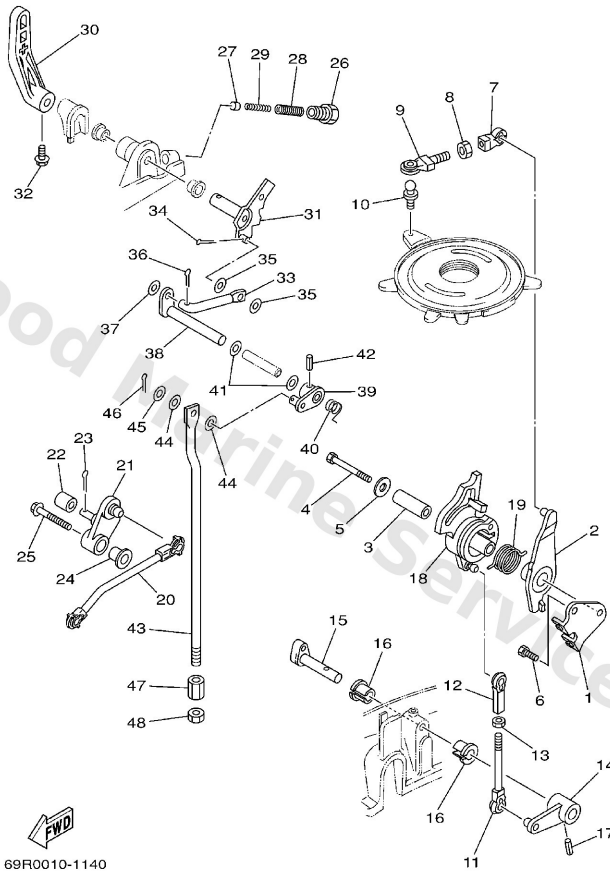
Carburetor



B3

Ref	Part	
14	97980--04112 Screw, pan head (686)	Buy now
15	677--14383--01 Screw, drain	Buy now
16	6L2--14398--00 Gasket	Buy now
17	98980--04006 Screw, bind(6L2)	Buy now
18	646--14212--01 Spring, pilot adjusting	Buy now
19	61N--14323--00 Screw, air adjusting	Buy now
20	6L2--14384--00 Gasket, float chamber	Buy now
21	61N--14212--00 Spring, pilot adjusting	Buy now
22	97890--05006 Screw,panhead (eg9)	Buy now
23	62Y--14597--00 Washer	Buy now

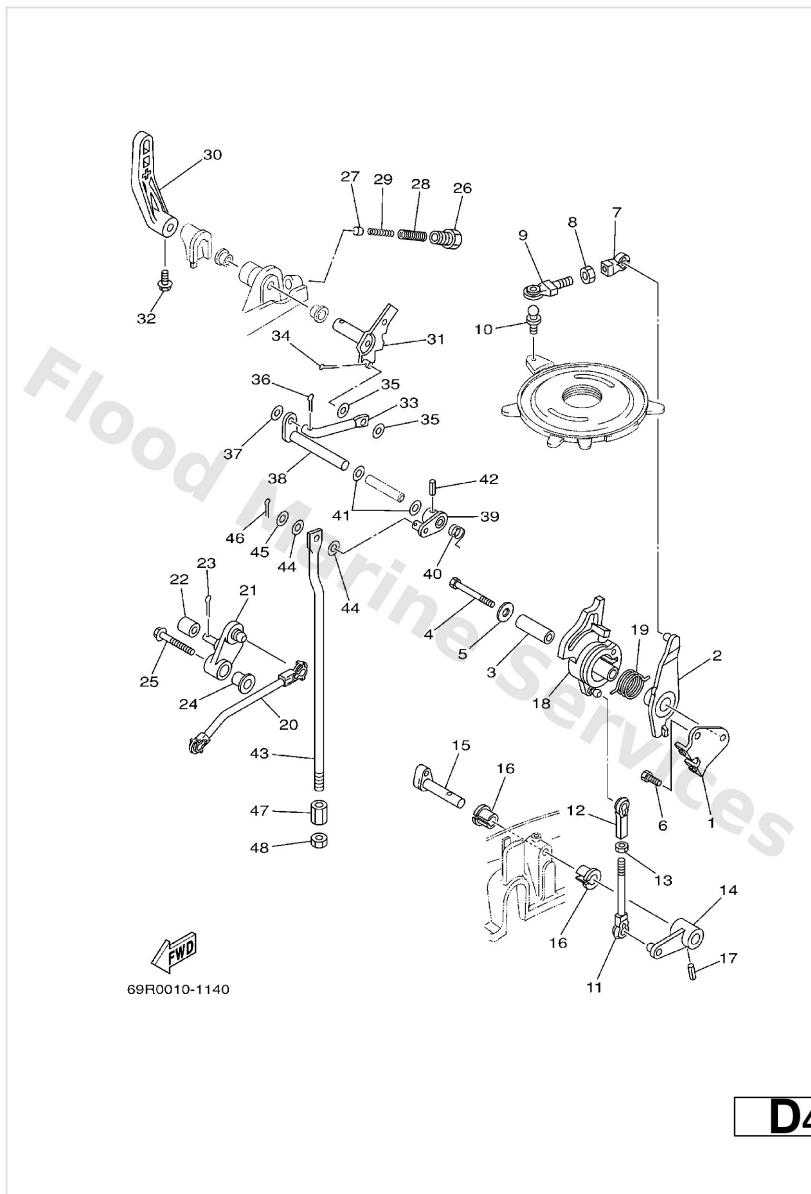
Control 1



D4

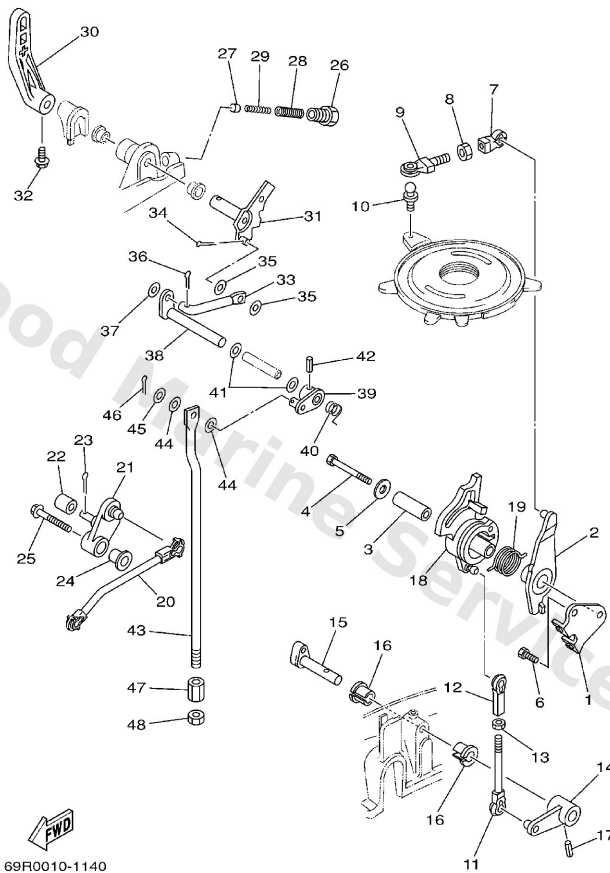
Ref	Part	
1	69P--14497--00 Stay, throttle wire	Buy now
2	69P--41631--00 Lever, magneto control	Buy now
3	90387--06M59 Collar (6h3)	Buy now
4	97095--06045 Bolt, hexagon	Buy now
5	90201--06416 Washer, plate(663)	Buy now
6	97095--06012 Bolt(gh1)	Buy now
7	662--41237--01 Joint, link	Buy now
8	95380--05700 Nut (656)	Buy now
9	679--41241--01 Rod, link	Buy now
10	663--85518--00 Joint, ball	Buy now
11	682--41238--01 Joint, link	Buy now
12	682--41237--00 Joint, link 2	Buy now
13	95380--05600 Nut, hexagon (663)	Buy now
14	69P421570094 Lever, throttle	Buy now
15	656--42153--00--94 Shaft, throttle control	Buy now

Control 1



Ref	Part	
16	90386--10009 Bushing 6484418600	Buy now
17	91690--40018 Pin spring(664)	Buy now
18	69P--41213--00 Cam, accel.	Buy now
19	69P--42167--00 Spring 1	Buy now
20	69P--41241--00 Rod, link	Buy now
21	69P--42154--00 Lever, throttle control	Buy now
22	62Y--42171--00 Bushing	Buy now
23	91490--16010 Pin, cotter	Buy now
24	90387--06M60 Collar (6h3)	Buy now
25	90119--06M17 Bolt, with washer	Buy now
26	664--42715--00 Bushing 2	Buy now
27	664--44167--01 Plunger, shift cam	Buy now
28	90501--14M07 Spring, compresion (664)	Buy now
29	90501--09M08 Spring, compresion (664)	Buy now
30	689--44111--01--4D Handle, gear shift	Buy now

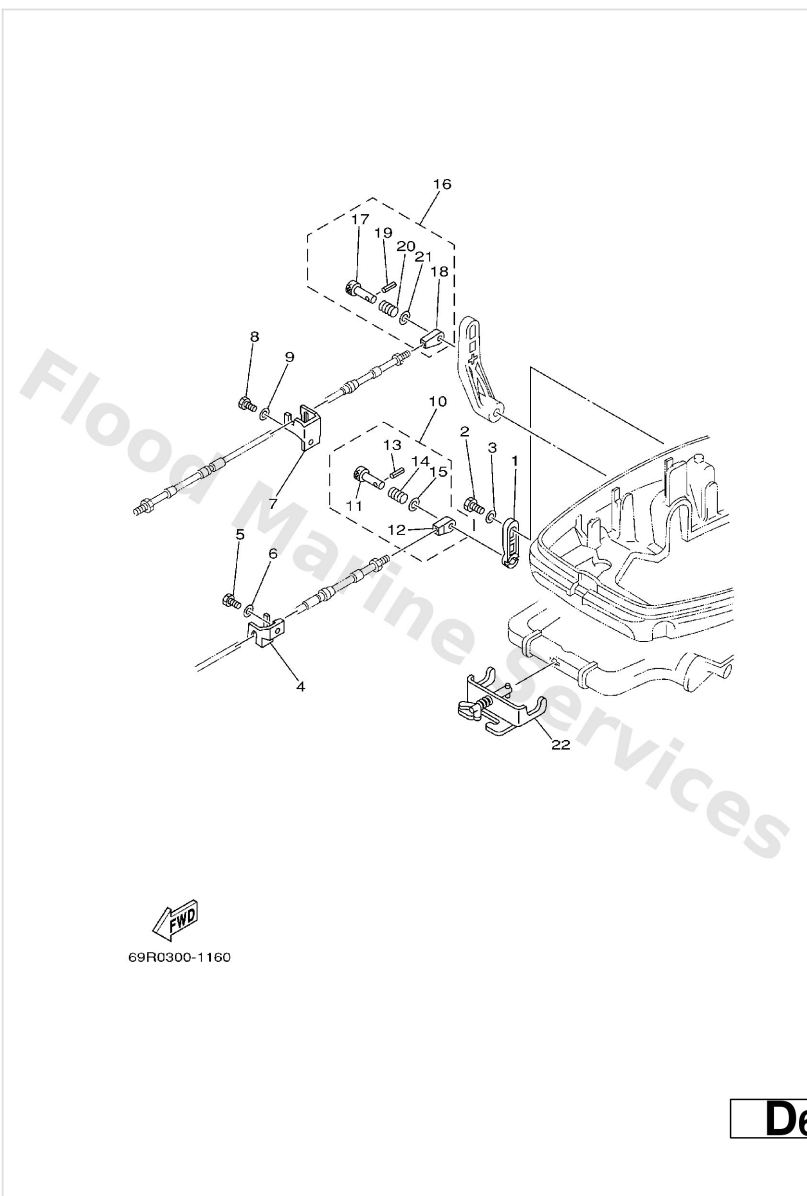
Control 1



D4

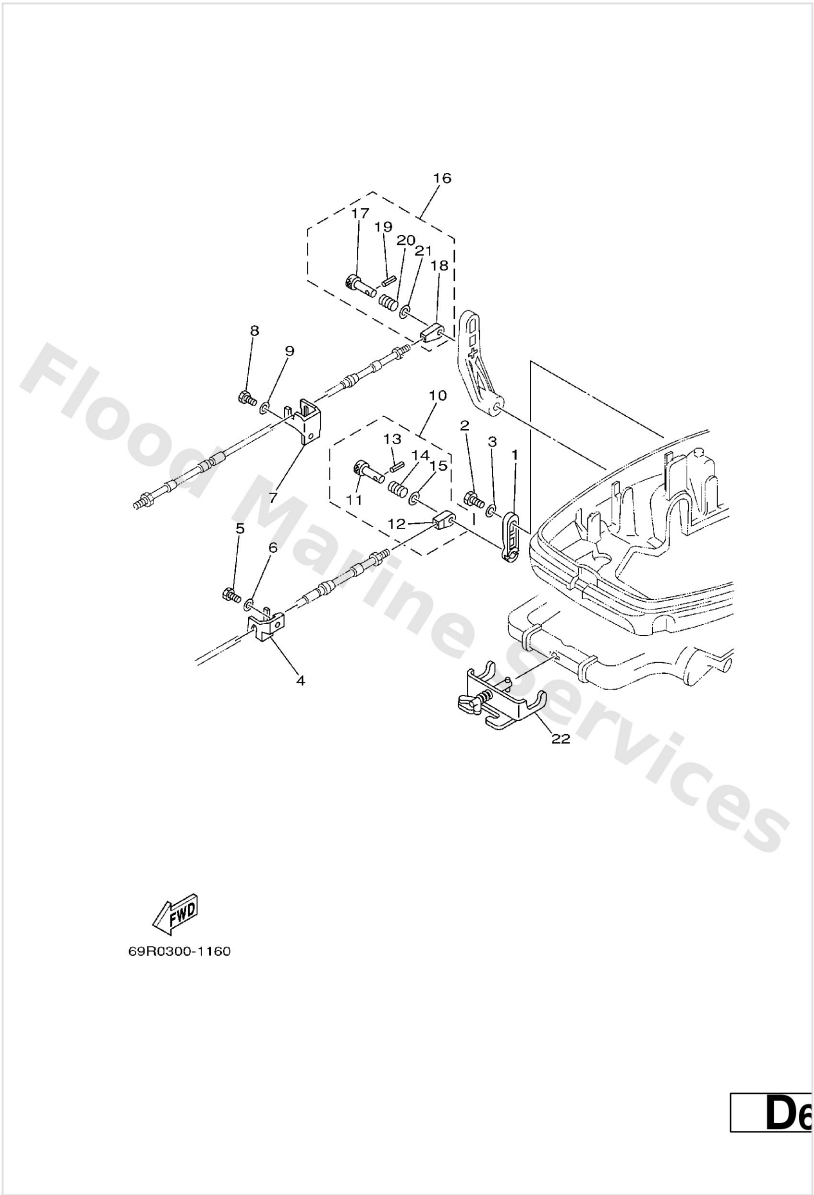
Ref	Part	
31	664--44113--01 Cam plate, handle	Buy now
32	90105--06M07 Bolt (689)	Buy now
33	664--44142--00 Joint	Buy now
35	90202--06007 Washer plate 626441880000	Buy now
36	91490--12010 Pin, cotter (6g8)	Buy now
37	92990--05600 Washer, plain (646)	Buy now
38	689--44121--01 Lever, shift rod 1	Buy now
39	689--44125--00 Lever, shift rod 2	Buy now
40	90508--14M13 Spring (689)	Buy now
41	90202--10024 Washer plate 648441880000	Buy now
42	91690--40016 Pin, spring (648)	Buy now
43	61N--44143--00 Rod, shift	Buy now
46	91490--20010 Pin, cotter	Buy now
47	61N--44146--00 Connector, shift rod	Buy now
48	95380--06600 Nut(661)	Buy now

Control 2



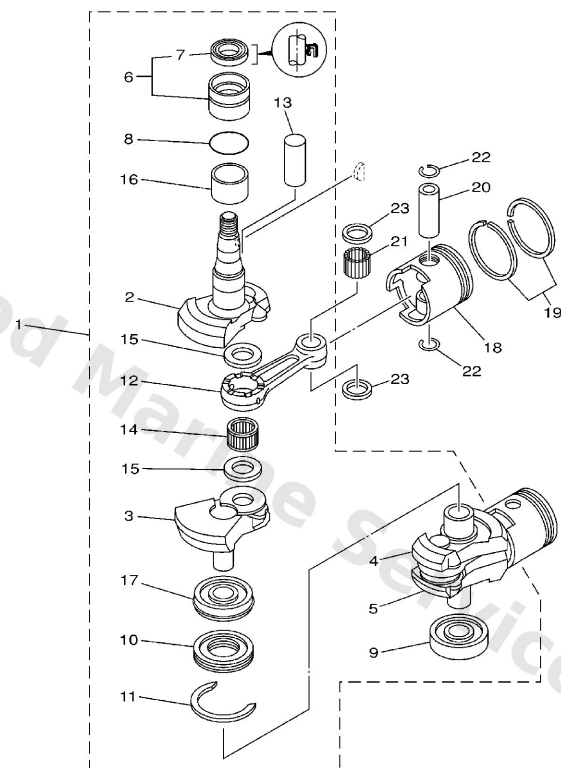
Ref	Part	
1	648--48534--50--4D Throttle lever, control	Buy now
2	97095--06012 Bolt(gh1)	Buy now
3	92995--06600 Washer, plain (646)	Buy now
4	689--48532--50 Bracket, remote control 2	Buy now
5	97095--06016 Bolt, hexagon deep recess	Buy now
7	689--48531--50 Bracket, remote control 1	Buy now
10	648--48340--50 Cable end assembly	Buy now
11	617--48361--91 Hook, cable	Buy now
12	617--48346--90 Cable end, remote control	Buy now
13	91690--30012 Pin, spring	Buy now
14	90501--10264 Spring 6174833290	Buy now
15	92990--08600 Washer, plain (663)	Buy now
16	648--48330--50 Cable end assembly	Buy now
17	617--48331--91 Hook, cable	Buy now
18	648--48346--50 Cable,end remote control 3	Buy now

Control 2



Ref	Part	
20	90501--10071 Spring 6044833200	Buy now
22	700--48510--12 Hook steering assembly ROPE TYPE	Buy now

Crankshaft. Piston

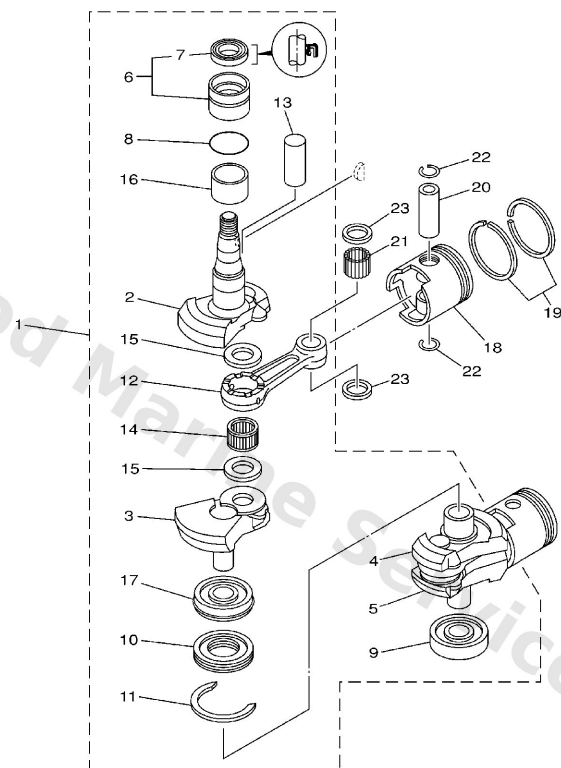


FWD
69R0010-1030

A7

Ref	Part	
1	69P--11400--00 Crankshaft assembly	Buy now
2	69P--11412--00 Crank 1	Buy now
3	61N--11422--00 Crank 2	Buy now
4	61N--11432--00 Crank 3	Buy now
5	61N--11442--00 Crank 4	Buy now
6	93399--99951 Bearing	Buy now
7	93102--32M07 Oil seal (697)	Buy now
8	93210--46M16 O-ring (688)	Buy now
9	93306--305U3 Bearing(6j8)	Buy now
10	61N--11515--00 Seal, labyrinth 1	Buy now
11	93440--62057 Cir clip (656)	Buy now
12	689--11651--00 Rod, connecting	Buy now
13	689--11681--01 Pin, crank	Buy now
14	93310--62406 Bearing	Buy now
15	90209--24M03 Washer, plate (689)	Buy now

Crankshaft. Piston

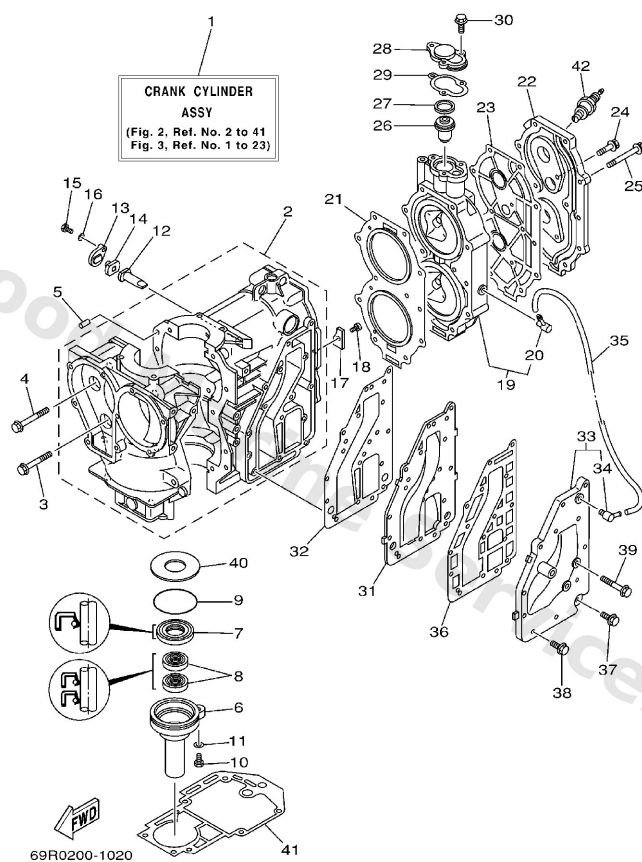


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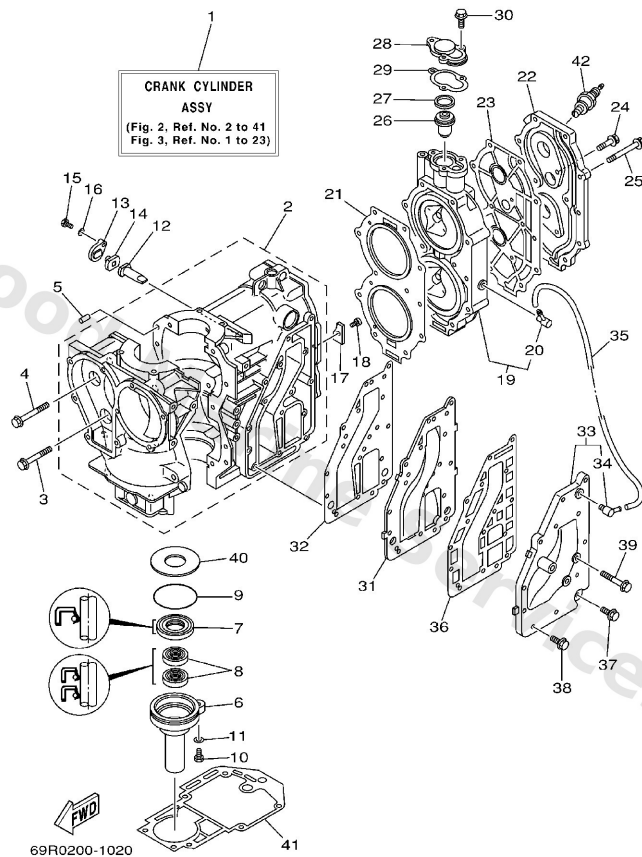
Ref	Part	
16	90387--32002 Collar	Buy now
17	93390--00009 Brg,cyl-cal roller 260g nt	Buy now
18	61N--11631--00--95 Piston (std)	Buy now
18	61N--11635--00 Piston (0.25mm o/s) AP	Buy now
18	61N--11636--00 Piston (0.50mm o/s) AP	Buy now
19	61N--11603--00 Piston ring set (std)	Buy now
19	61N--11604--00 Piston ring set (0.25mm o/s) AP	Buy now
19	61N--11605--00 Piston ring set (0.50mm o/s) AP	Buy now
20	689--11633--00 Pin, piston	Buy now
21	93602--20M02 Pin, dowel b (664)	Buy now
22	688--11634--00 Clip, piston pin	Buy now
23	90201--20M27 Washer, plate (689)	Buy now

Cylinder. Crankcase



Ref	Part	
3	90119--08009 Bolt, with washer	Buy now
4	90119--08M65 Bolt, with washer	Buy now
5	93606--12019 Pin, dowel (614)	Buy now
7	93102--25008 Oil seal	Buy now
8	93101--16001 Oil seal	Buy now
9	93210--58M21 O-ring (683)	Buy now
10	97095--06022 Bolt(61k)	Buy now
11	92995--06600 Washer, plain (646)	Buy now
12	6J8--11325--00 Anode	Buy now
14	6H3--11328--00 Grommet, anode	Buy now
15	97013--06016 Bolt, hexagon deep recess	Buy now
16	92903--06600 Washer, plain (646)	Buy now
17	689--11325--00 Anode	Buy now
18	90151--06M02 Screw, countersunk	Buy now
20	676--11372--00 Nipple, hose	Buy now

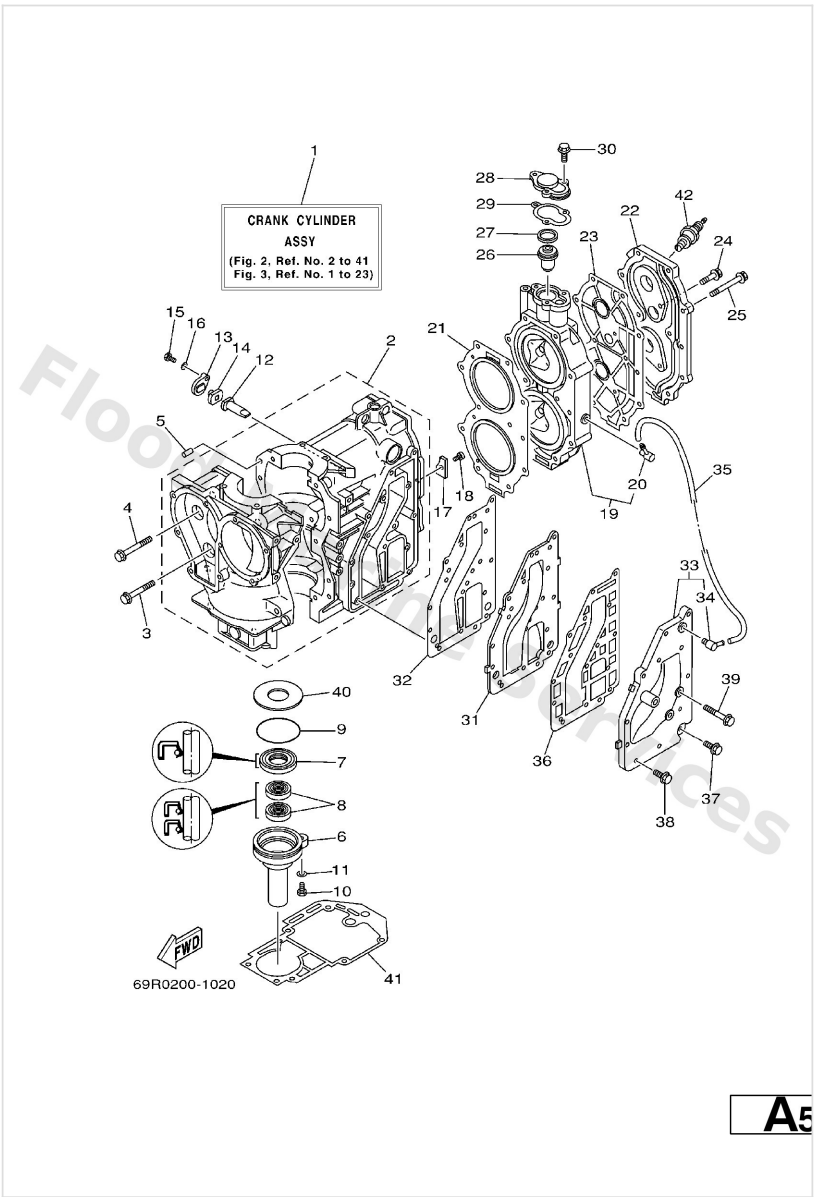
Cylinder. Crankcase



A5

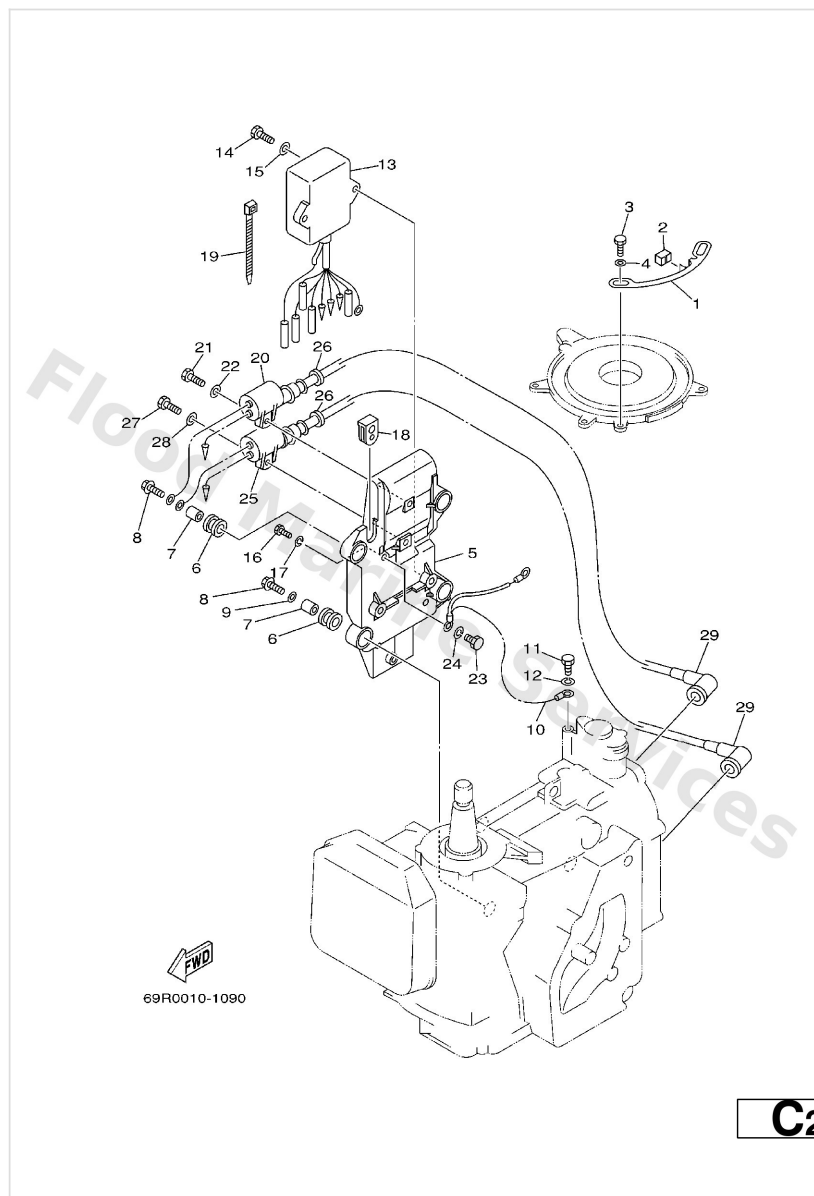
Ref	Part	
21	61N--11181--A1 Gasket, cylinder head 1	Buy now
23	61T--11193--A1 Gasket, head cover 1	Buy now
24	90119--06MA2 Bolt, with washer	Buy now
25	90119--08015 Bolt, with washer	Buy now
26	6E5--12411--01 Thermostat	Buy now
27	90201--21567 Washer, plate (650)	Buy now
28	655--12413--01--1S Cover, thermostat	Buy now
29	655--12414--A1 Gasket, cover	Buy now
31	6K8--41121--00--1S Inner cover, exhaust	Buy now
32	6K8--41122--A1 Gasket, exhaust inner cover	Buy now
33	61N41123001S Outer cover, exhaust	Buy now
35	90445--10M41 Hose (L400)	Buy now
36	6K8--41124--A1 Gasket, exhaust outer cover	Buy now
37	90119--06MA3 Bolt, with washer	Buy now
38	90119--06MA4 Bolt, with washer	Buy now

Cylinder. Crankcase



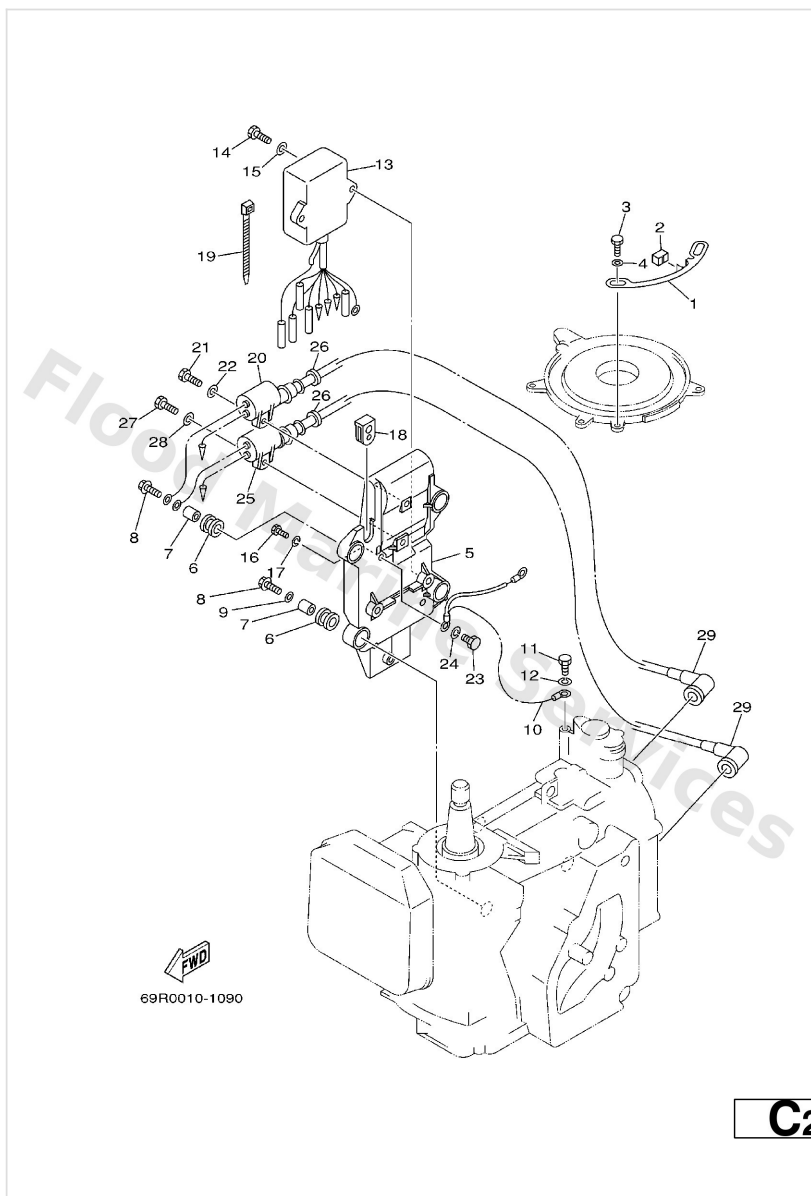
Ref	Part	
39	90119--06MA0 Bolt, hexagon w/w deep recess	Buy now
40	90201--50306 Washer plate 648115870000	Buy now
41	689--45113--A1 Gasket, upper casing	Buy now
42	94702--00160 Plug, spark (b8hs-10) FOR VOLGA	Buy now
42	94702--00217 Plug, spark (b7hs-10) FOR VOLGA	Buy now
42	94702--00271 Plug, spark (br7hs-10)	Buy now

Electrical 1



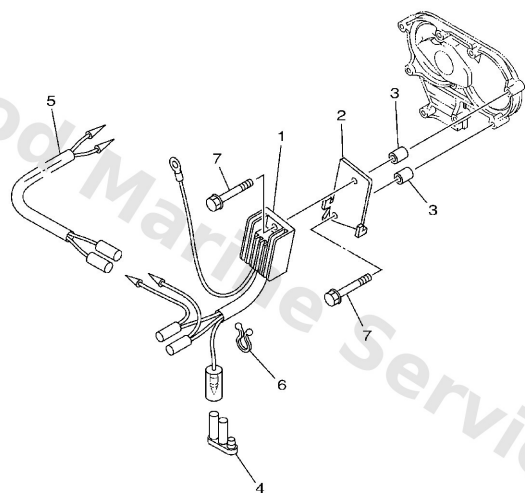
Ref	Part	
1	61N--41615--00 Stopper, magneto base	Buy now
2	61N--44194--01 Cap	Buy now
2	61T--44194--01 Cap	Buy now
3	97095--06010 Bolt	Buy now
4	92995--06600 Washer, plain (646)	Buy now
5	61N--85542--00--94 Bracket	Buy now
6	61N--82317--00 Damper, ignition coil	Buy now
7	624--42542--00 Collar	Buy now
8	90119--06M95 Bolt, with washer	Buy now
9	90201--06M30 Washer, plate (6a1)	Buy now
10	61N--82519--01 Wire, earth lead	Buy now
11	97090--06012 Bolt(gh1)	Buy now
12	92990--06100 Washer(6a1)	Buy now
13	61N--85540--13 C.d.i. unit assembly	Buy now
14	97095--06020 Bolt(7u8)	Buy now

Electrical 1



Ref	Part	
18	6H3--81922--00 Grommet	Buy now
19	90465--13M11 Clamp (6e5)	Buy now
20	61N--85570--00 Ignition coil assembly FOR VOLGA	Buy now
20	6H5--85570--00 Ignition coil assembly	Buy now
25	61N--85570--10 Ignition coil assembly FOR VOLGA	Buy now
26	90480--25161 Grommet(656)	Buy now
29	663--82370--01 Plug cap assembly FOR VOLGA	Buy now
29	6G1--82370--21 Plug cap assembly	Buy now

Electrical 2

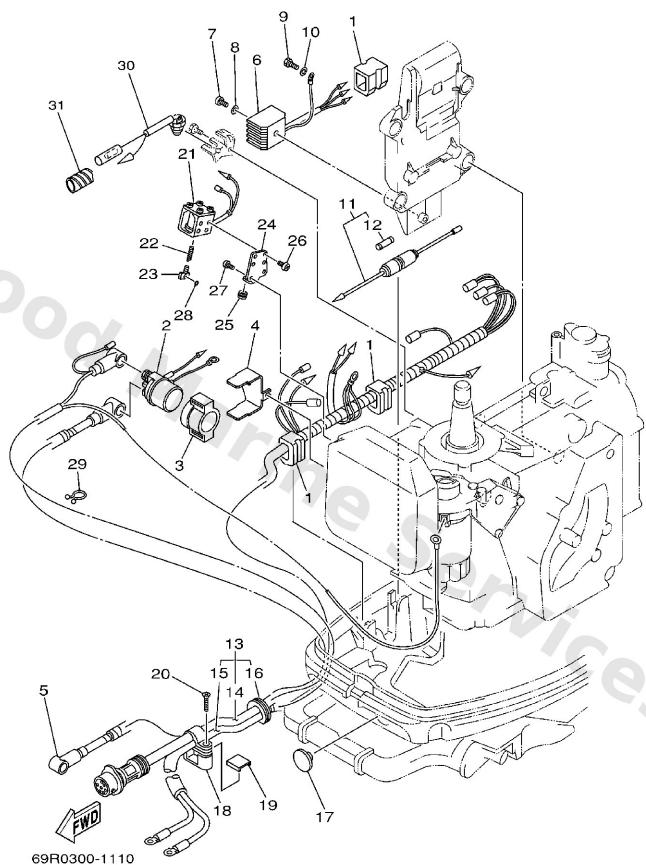



69R0664-1100

C4

Ref	Part	
1	6J8--81960--00 Rectifier & regulator assembly EXCEPT FOR VOLGA	Buy now
2	69R8191500 Plate, regulator fitting EXCEPT FOR VOLGA	Buy now
3	90387--06504 Collar(650) EXCEPT FOR VOLGA	Buy now
4	6E58258200 Cap 1 EXCEPT FOR VOLGA	Buy now
5	69R8255300 Extension, wire lead EXCEPT FOR VOLGA	Buy now
6	90464--08M07 Clamp EXCEPT FOR VOLGA	Buy now
7	9011906026 Bolt, with washer EXCEPT FOR VOLGA	Buy now

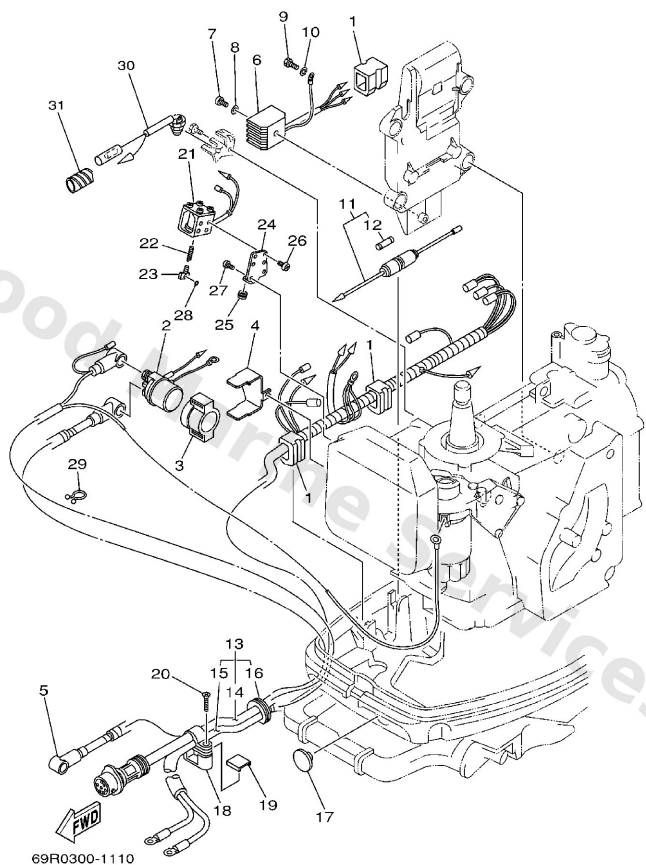
Electrical 3



C5

Ref	Part	
1	90480--17M08 Grommet (689)	Buy now
2	6G1--81941--10 Starter relay	Buy now
3	6G1--81952--00 Holder, relay	Buy now
4	61T--81945--01 Plate, switch fitting	Buy now
5	689--82531--02 Wire, lead	Buy now
6	664--81970--61 Rectifier assembly	Buy now
7	97880--05025 Screw, panhead (a93)	Buy now
8	92990--05600 Washer, plain (646)	Buy now
9	97090--06012 Bolt(gh1)	Buy now
10	92990--06100 Washer(6a1)	Buy now
11	682--82150--10 Fuse holder assembly	Buy now
12	682--82151--00 Fuse	Buy now
13	61T--82580--00 Wire harness assembly 2	Buy now
14	61T--82590--00 Wire harness assembly	Buy now
15	689--82105--13 Battery cable	Buy now

Electrical 3

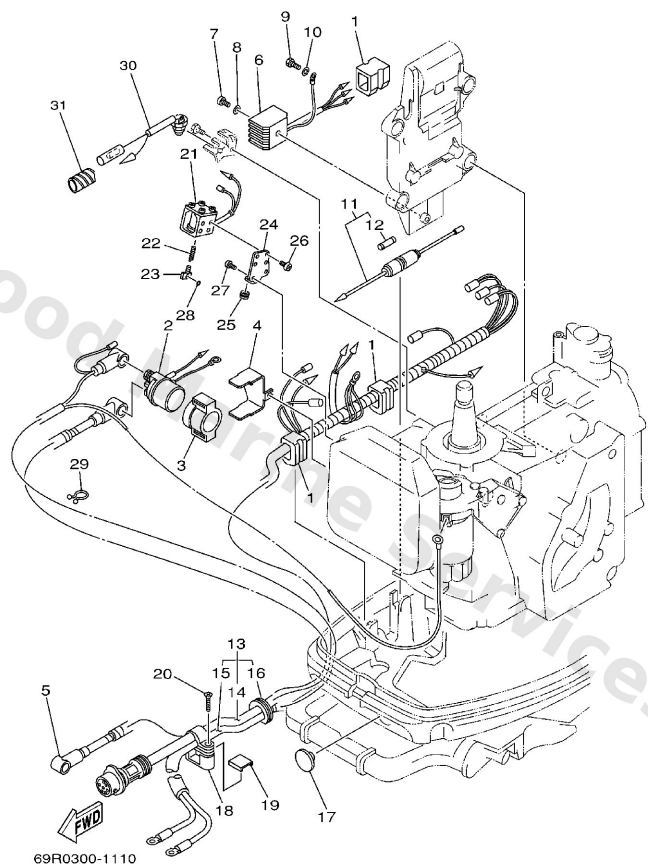


69R0300-1110

C5

Ref	Part	
16	689--42724--50 Grommet	Buy now
17	90480--17165 Grommet(663)	Buy now
18	689--82594--10 Clamp	Buy now
19	682--42525--00 Plate, friction 1	Buy now
20	90161--06M00 Screw, tapping(6e7)	Buy now
21	61T--86111--00 Coil, solenoid	Buy now
22	682--86116--00 Wire, pull	Buy now
23	682--86117--00 Hook, wire pull	Buy now
24	61T--86112--00 Stay, solenoid	Buy now
25	90480--10155 Grommet(664)	Buy now
26	98503--04006 Screw, pan head (7h3)	Buy now
27	97880--05012 Screw,pan head (646)	Buy now
28	93210--03261 O-ring (663)	Buy now
29	90465--18147 Clamp	Buy now
30	689--82540--01 Neutral switch ass'y	Buy now

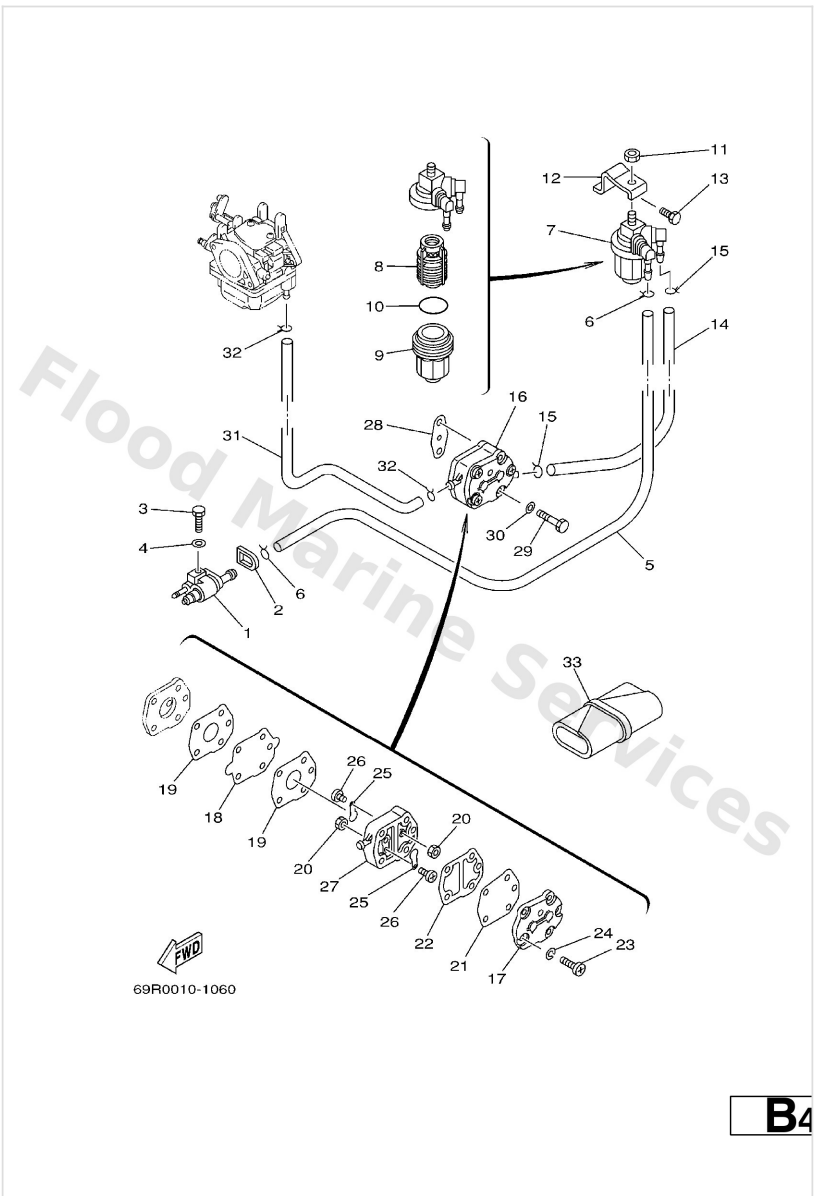
Electrical 3



C5

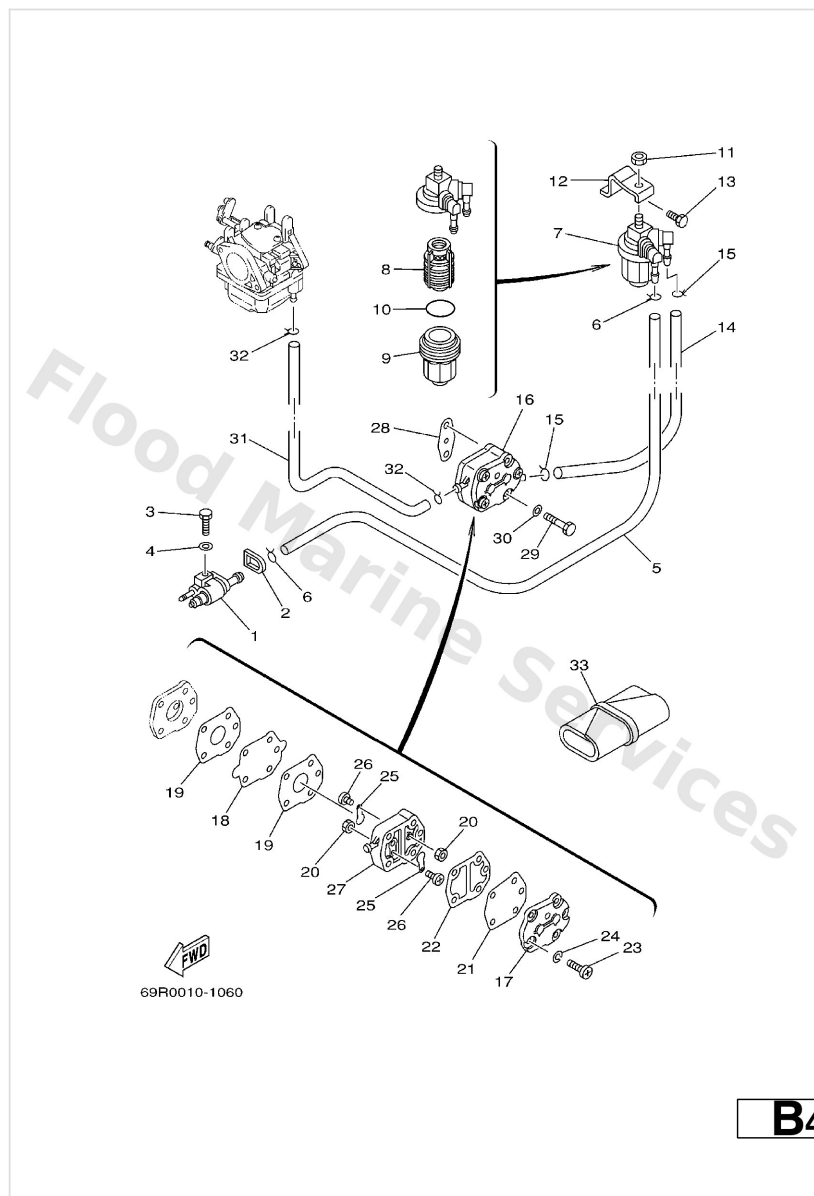
Ref	Part	
31	90446--10M02 Tube (6e5)	Buy now

Fuel



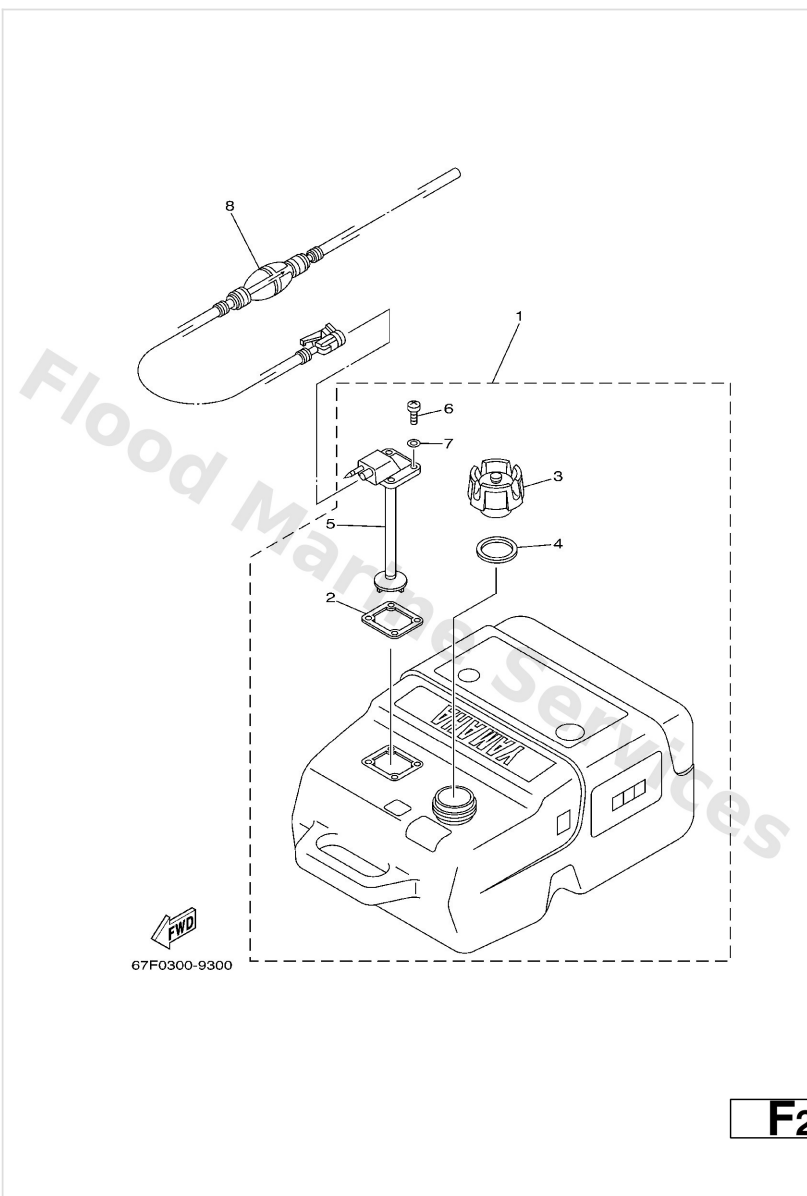
Ref	Part	
1	6G1--24304--02 Fuel pipe joint comp. 1	Buy now
2	61N--24329--00 Seal	Buy now
3	97095--06020 Bolt(7u8)	Buy now
4	92995--06600 Washer, plain (646)	Buy now
5	90445--09M75 Hose (I1500)	Buy now
6	90467--08004 Clip, pipe 6162435600	Buy now
7	61N--24560--00 Filter assembly	Buy now
8	61N--24563--00 Element, filter	Buy now
9	61N--24521--00 Cup, filter	Buy now
10	93210--32738 O-ring(1wg)	Buy now
11	95380--08600 Nut (661)	Buy now
12	61N--24566--01 Bracket, filter	Buy now
13	97013--06014 Bolt(gj3)	Buy now
14	689--24311--00 Hose	Buy now
16	692--24410--00 Fuel pump assembly	Buy now

Fuel



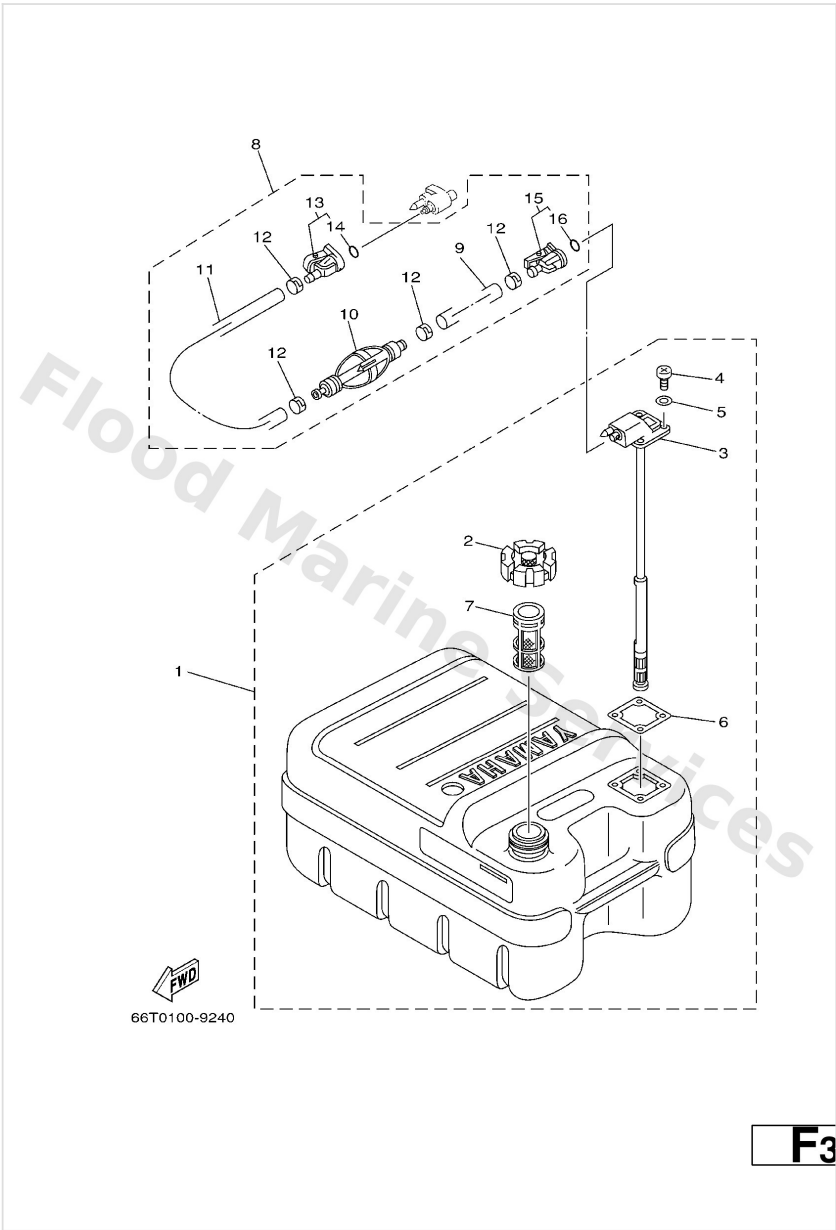
Ref	Part	
17	6A0--24413--00 Cover, pump	Buy now
18	692--24411--00 Diaphragm	Buy now
19	648--24434--01 Gasket, body	Buy now
20	95380--03600 Nut (6g8)	Buy now
21	663--24411--00 Diaphragm	Buy now
22	648--24435--02 Gasket, body 2	Buy now
23	98503--05028 Ybs86-530 screw, panhead	Buy now
24	92990--05100 Ybs67-5 washer, spring	Buy now
25	6A0--24421--01 Valve, check	Buy now
26	6A0--14325--00 Screw, pan head	Buy now
27	6A0--24412--02 Body 1	Buy now
28	650--24431--A0 Gasket, fuel pump	Buy now
29	97095--06040 Bolt (682)	Buy now
31	6A1--24311--00 Pipe 1	Buy now
33	656--W2810--02 Tool kit	Buy now

Fuel Tank 1



Ref	Part	
1	6YK--24201--01 Fuel Tank assembly (25L) AP PLASTIC, 25L,	Buy now
2	6YL--24268--01 Gasket, fuel meter	Buy now
3	6YK--24610--00 Cap assembly WITH INDICATOR	Buy now
4	6YL--24641--00 Gasket, cap 1	Buy now
5	6YK--24260--01 Fuel meter assembly	Buy now
6	90157--05M16 Screw, pan head	Buy now
7	6YL--24329--00 Seal	Buy now
8	6YL--24306--52 Fuel pipe comp. 1 AP	Buy now

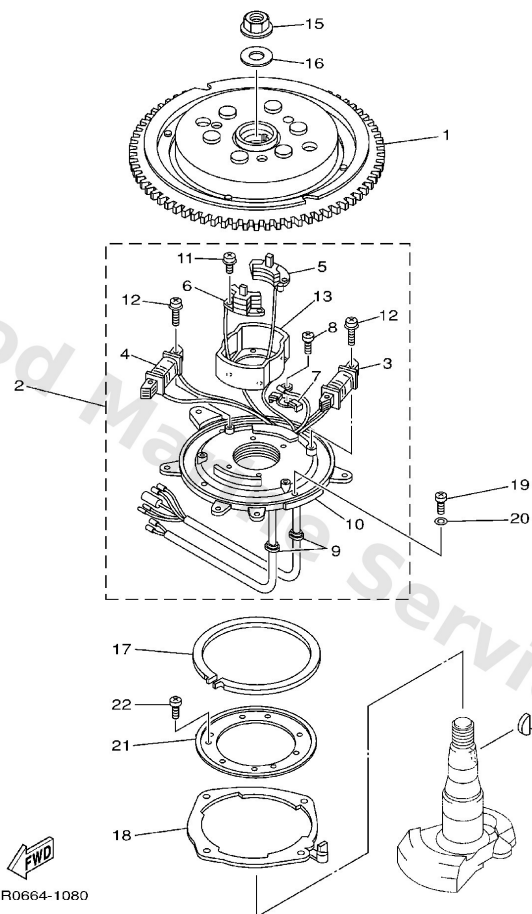
Fuel Tank 2



F3

Ref	Part	
1	6YJ--24201--00 Fuel tank comp. AP FOR VOLGA	Buy now
2	6YJ--24610--01 Cap assembly	Buy now
3	6YJ--24260--00 Fuel meter assembly	Buy now
4	98586--05016 Screw, pan head	Buy now
5	6Y1--24329--00 Seal	Buy now
6	6Y1--24268--00 Gasket, fuel meter	Buy now
7	6YJ--24167--00 Strainer	Buy now
8	61J2430602 Fuel pipe comp. 1 AP FOR VOLGA	Buy now
9	90445--11M06 Hose (I3000)	Buy now
10	61J--24360--00 Primer pump assembly	Buy now
11	90445--11M05 Hose (I1000)	Buy now
12	650--24351--51 Band 1	Buy now
13	6G12430503 Fuel pipe joint comp. 2	Buy now
14	93210--08287 O-ring (655)	Buy now
15	6Y12430504 Fuel pipe joint comp. 2	Buy now

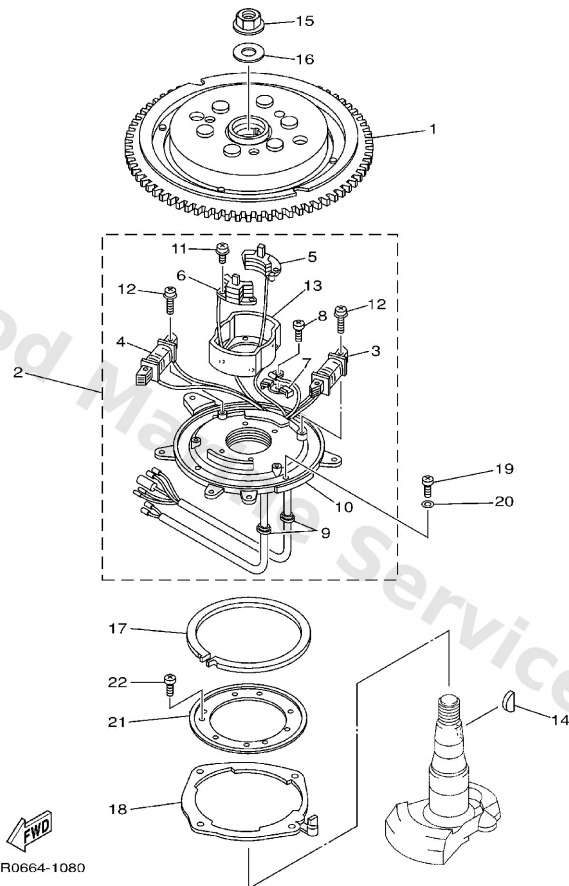
Generator



C1

Ref	Part	
1	61N--85550--10 Rotor assembly FOR VOLGA	Buy now
1	61T--85550--10 Rotor assembly "WC" - FOR VOLGA	Buy now
2	69P--85560--00 Base assembly	Buy now
3	69P--85541--09 Coil, charge	Buy now
4	61N--81313--09 Coil, lighting 1	Buy now
5	61N--85543--09 Coil, pulser	Buy now
6	61N--85543--19 Coil, pulser	Buy now
7	6E9--81328--70 Clamp	Buy now
8	97802--04006 Screw, pan head(3xp)	Buy now
9	6E9--85516--70 Grommet	Buy now
10	69P--85561--00 Base, magneto	Buy now
11	97607--04112 Screw, pan head	Buy now
12	97607--06125 Screw, pan head (76t)	Buy now
13	61N--85537--00 Cover	Buy now
14	90280--05015 Key, woodruff	Buy now

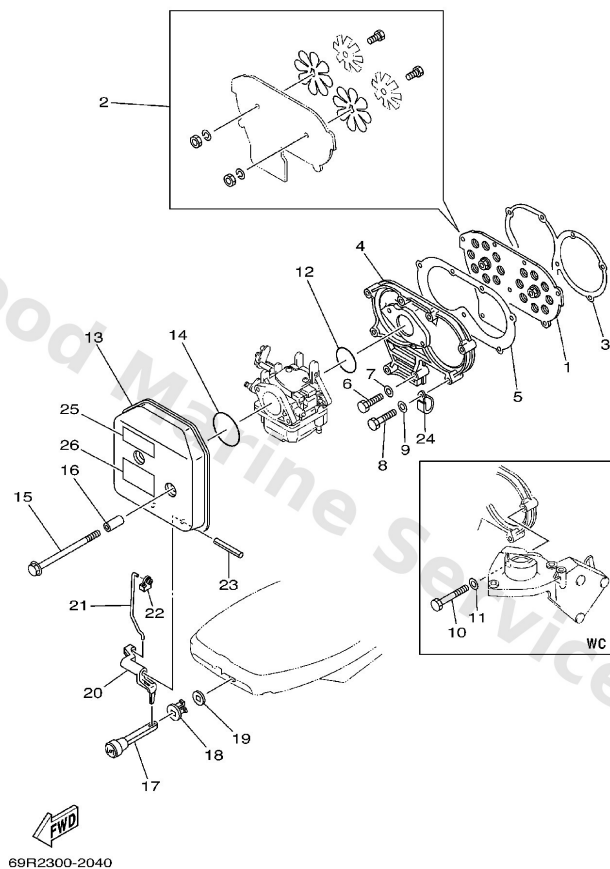
Generator



C1

Ref	Part	
15	90179--16M05 Nut (689)	Buy now
16	90201--16M44 Washer (689)	Buy now
17	676--41611--00 Retainer, magneto base 1	Buy now
18	676--41613--00 Plate, base friction	Buy now
19	97880--05012 Screw,pan head (646)	Buy now
20	92990--05600 Washer, plain (646)	Buy now
21	689--41612--01 Retainer, magneto base	Buy now
22	97880--06010 Screw pan head	Buy now

Intake

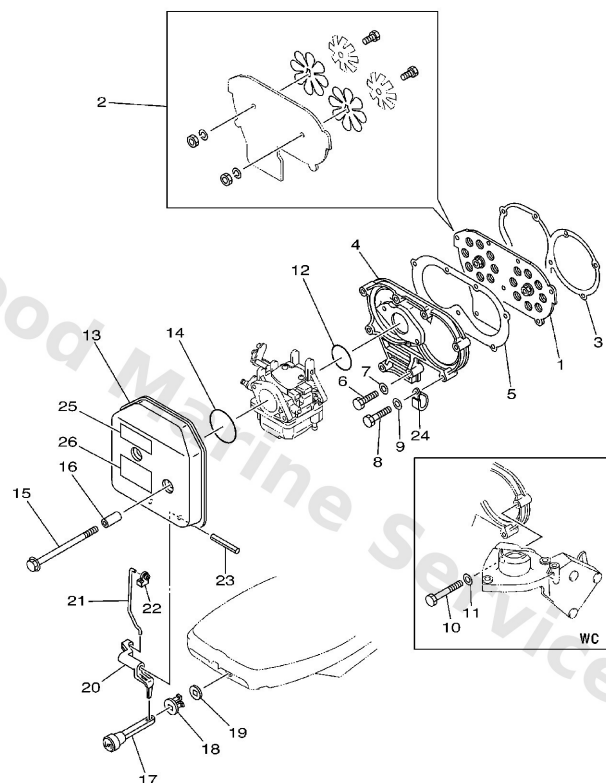


69R2300-2040

B1

Ref	Part	
1	61N--13610--00 Reed valve assembly	Buy now
1	689--13610--01 Reed valve assembly	Buy now
2	689--W0004--00 Reed set	Buy now
3	648--13621--A1 Gasket, valve seat	Buy now
4	61N--13641--01--1S Manifold, intake 1	Buy now
5	648--13645--A0 Gasket, manifold 1	Buy now
6	97013--06025 Bolt(62y) FOR VOLGA	Buy now
7	92903--06600 Washer, plain (646) FOR VOLGA	Buy now
8	97013--06035 Bolt(3rv) FOR VOLGA	Buy now
10	97013--06050 Bolt, hexagon	Buy now
12	61N--14198--00 Gasket	Buy now
13	61N--14440--00 Silencer assembly, intake	Buy now
14	93210--40659 O-ring(36y)	Buy now
15	90119--06M94 Bolt, with washer	Buy now
16	90387--06M26 Collar(61n)	Buy now

Intake

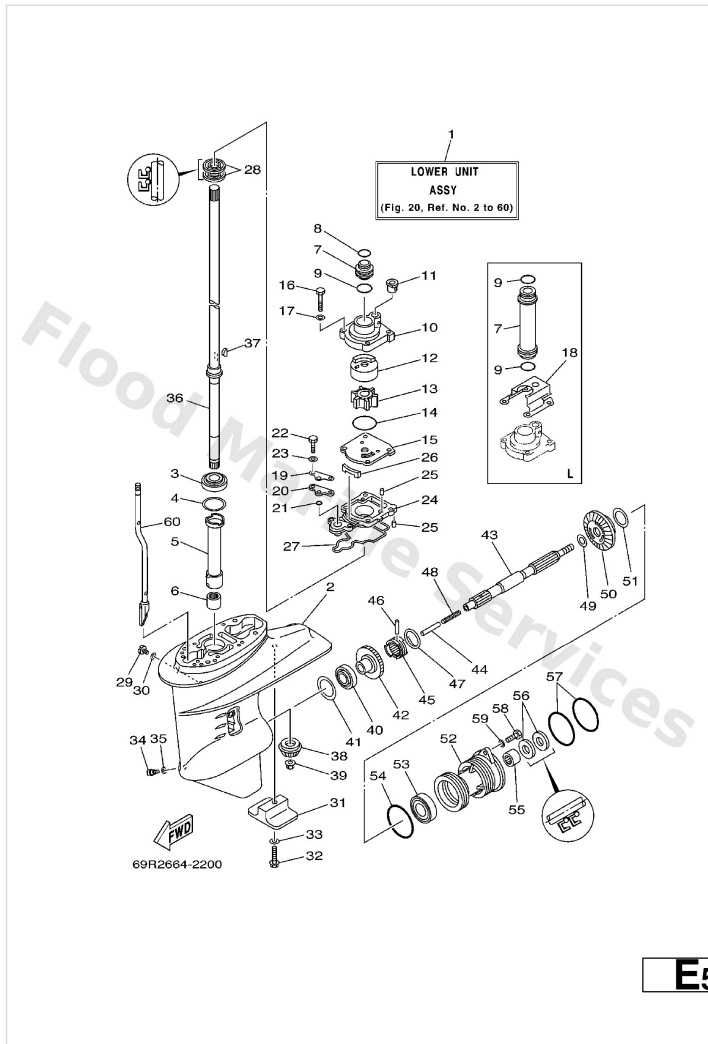


69R2300-2040

B1

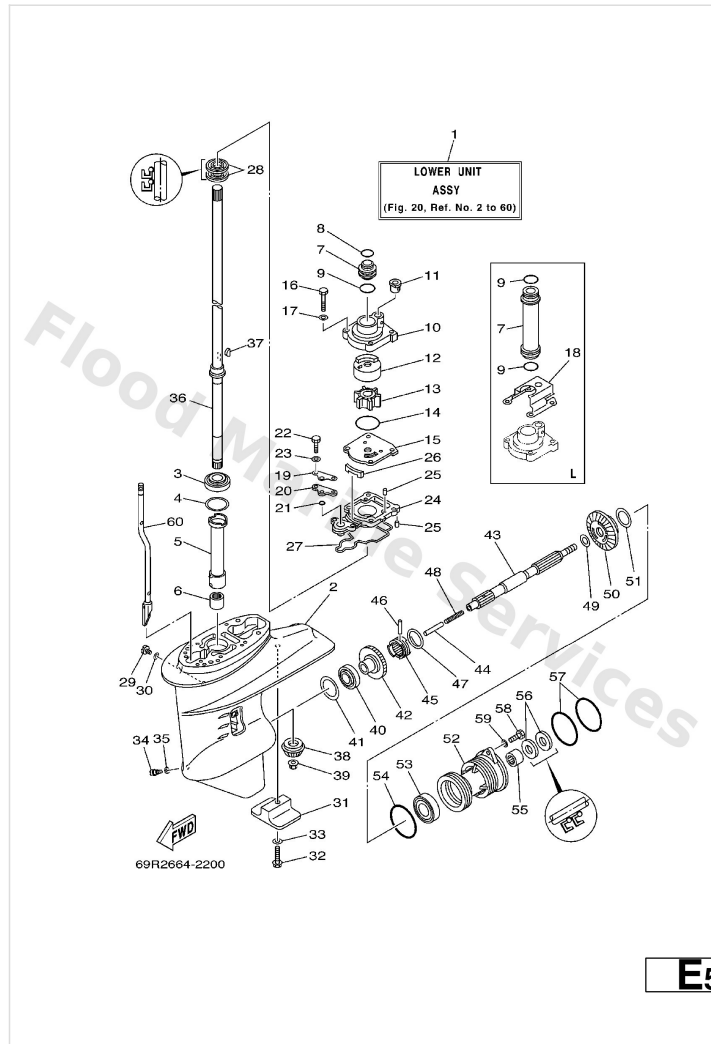
Ref	Part	
17	682--41271--00 Knob, choke	Buy now
18	689--41273--00 Grommet	Buy now
19	6J8--41274--00 Grommet 2	Buy now
20	689--41252--01 Lever, choke 1	Buy now
21	61N--41256--00 Rod, choke 1	Buy now
22	661--41262--02 Joint, choke lever	Buy now
23	91690--40048 Pin, spring (689)	Buy now
24	90465--06M88 Clamp	Buy now
25	6A1--83625--41 Mark 5	Buy now
26	61T8362580 Mark 5 FOR VOLGA	Buy now
26	6A1--83625--51 Mark 5	Buy now

Lower Casing. Drive 1



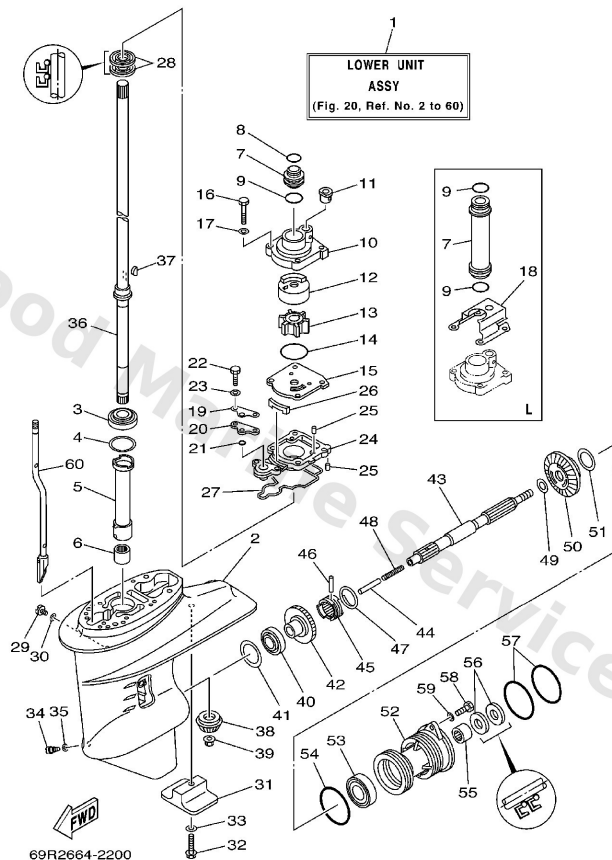
Ref	Part	
1	69P45300004D Lower unit assembly S	Buy now
1	69P45300104D Lower unit assembly L	Buy now
2	61N--45311--02--4D Casing, lower	Buy now
3	93332--000W5 Bearing(61n)	Buy now
4	61N--45587--00--07 Shim (t:0.70mm) UR	Buy now
4	61N--45587--00--10 Shim (t:1.0mm) UR	Buy now
4	61N--45587--00--11 Shim (t:1.1mm) UR	Buy now
4	61N--45587--00--12 Shim (t:1.2mm) UR	Buy now
4	61N--45587--00--13 Shim (t:1.3mm) UR	Buy now
4	61N--45587--00--14 Shim (t:1.4mm) UR	Buy now
4	61N--45587--00--15 Shim (t:1.5mm) UR	Buy now
4	61N--45587--00--16 Shim (t:1.6mm) UR	Buy now
5	61N--45536--00 Sleeve, drive shaft	Buy now
6	93315--220V7 Bearing, cylindrical(6j8)	Buy now
7	61N--44362--00 Tube, water S	Buy now

Lower Casing. Drive 1



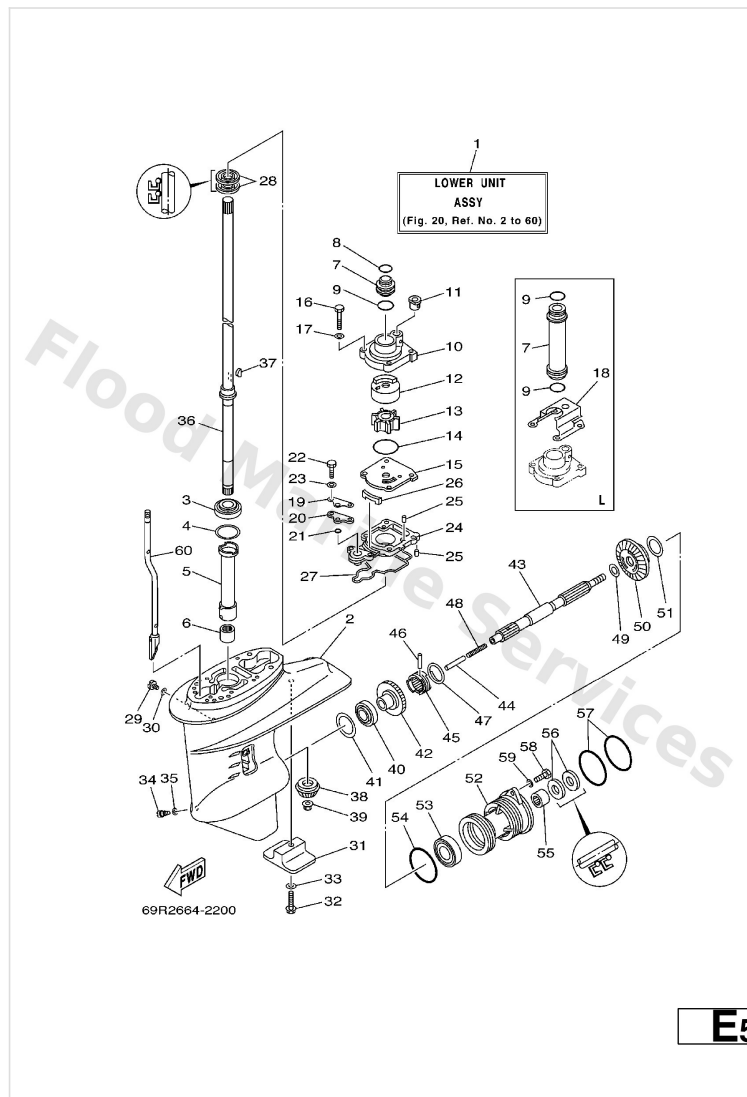
Ref	Part	
7	61N--44362--10 Tube, water L	Buy now
8	93210--22164 O-ring S	Buy now
9	93210--26130 O-ring S	Buy now
10	69P4431100 Housing, water pump	Buy now
11	6L2--44367--00 Damper, water seal 3	Buy now
12	69P--44322--00 Insert, cartridge FOR STD	Buy now
12	69P--44322--40 Insert, cartridge FOR CHROMATE	Buy now
13	6H4--44352--02 Impeller	Buy now
14	93210--45161 O-ring	Buy now
15	61N--44323--00 Outer plate, cartridge FOR STD	Buy now
15	61N--44323--40 Outer plate, cartridge FOR CHROMATE	Buy now
16	97095--06040 Bolt (682)	Buy now
17	92995--06600 Washer, plain (646)	Buy now
18	65W--44328--11 Plate L	Buy now
19	61N--44176--00 Bracket	Buy now

Lower Casing. Drive 1



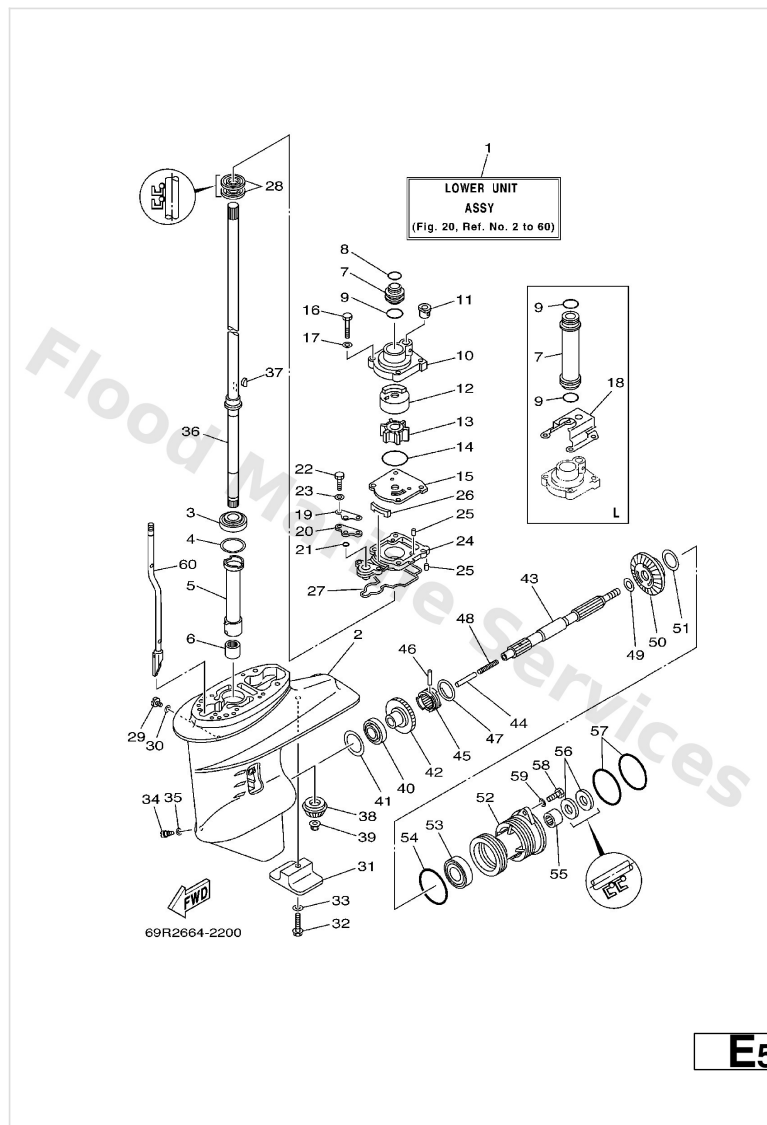
Ref	Part	
20	61N--45321--00 Plate	Buy now
21	93210--06ME6 O-ring	Buy now
22	97095--06025 Bolt	Buy now
24	61N--45331--00--5B Housing, bearing	Buy now
25	93604--10M03 Pin, dowel (688)	Buy now
26	61N--45127--00 Seal	Buy now
27	61N--45315--00 Packing, lower casing	Buy now
28	93101--22067 Oil seal (22x36x6-663)	Buy now
29	90340--08002 Plug, straight screw	Buy now
30	90430--08020 Gasket	Buy now
31	61N--45251--01 Anode	Buy now
32	95895--06035 Bolt, flange(4nx)	Buy now
33	92990--06300 Washer, tooth	Buy now
34	688--45341--10 Plug, drain	Buy now
36	61N--45510--00 Drive shaft assembly S	Buy now

Lower Casing. Drive 1



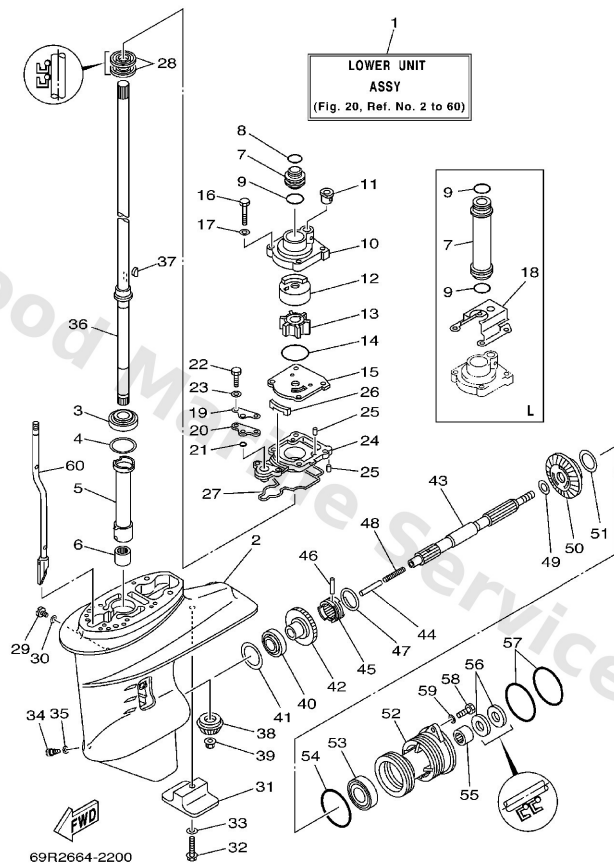
Ref	Part	
36	61N--45510--10 Drive shaft assembly L	Buy now
37	90280--03M03 Key, woodruff (697)	Buy now
38	61N--45551--00 Pinion	Buy now
39	90179--10M14 Nut(6j8)	Buy now
40	93332--00005 Brg,cyl-cal roller 0.19g nt	Buy now
41	6L2--45567--00--10 Shim (t:1.0mm) UR	Buy now
41	6L2--45567--00--11 Shim (t:1.1mm) UR	Buy now
41	6L2--45567--00--12 Shim (t:1.2mm) UR	Buy now
41	6L2--45567--00--13 Shim (t:1.3mm) UR	Buy now
41	6L2--45567--00--14 Shim (t:1.4mm) UR	Buy now
42	61N--45560--00 Gear	Buy now
43	6L2--45611--00 Shaft, propeller	Buy now
44	648--45635--00 Plunger,shift	Buy now
45	664--45631--02 Clutch, dog	Buy now
46	90250--05010 Pin straight 648456320000	Buy now

Lower Casing. Drive 1



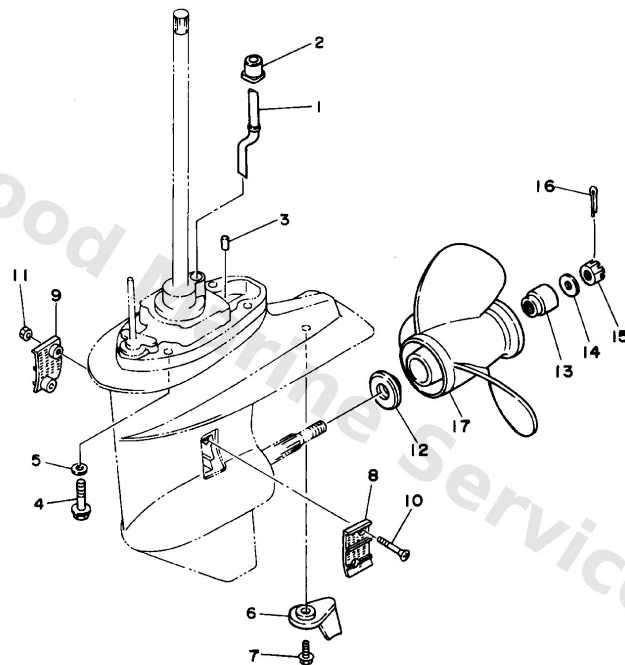
Ref	Part	
47	648--45633--00 Ring, cross pin	Buy now
48	90501--10065 Spring compression648456360000	Buy now
49	90201--20417 Washer, plate(663)	Buy now
50	61N--45571--00 Gear	Buy now
51	6L2--45577--00--10 Shim (t:1.0mm) UR	Buy now
51	6L2--45577--00--11 Shim (t:1.1mm) UR	Buy now
51	6L2--45577--00--12 Shim (t:1.2mm) UR	Buy now
51	6L2--45577--00--13 Shim (t:1.3mm) UR	Buy now
52	61N--45361--01--4D Cap, lower casing	Buy now
53	93306--00612 Bearing(2hr)	Buy now
54	93210--64ME7 O-ring	Buy now
55	93315--22004 Brg,cyl-cal roller 21g nt	Buy now
56	93101--20M07 Oil seal	Buy now
57	93210--65M50 O-ring	Buy now
58	97075--06020 Bolt(7u8)	Buy now

Lower Casing. Drive 1



Ref	Part	
60	61N--44150--00 Shift cam assembly S	Buy now
60	61N--44150--10 Shift cam assembly L	Buy now

Lower Casing. Drive 2

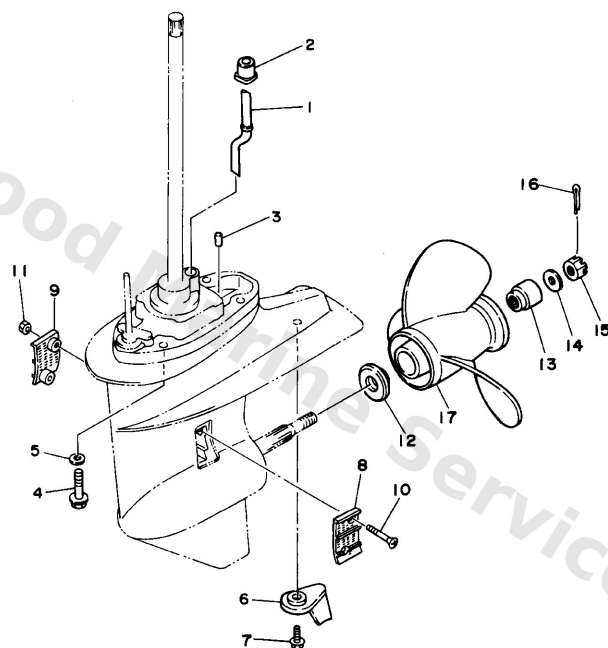


61R0010-4180

F1

Ref	Part	
1	61N--44361--00 Tube, water S	Buy now
1	61N--44361--10 Tube, water L	Buy now
2	689--44366--00 Damper, water seal 2	Buy now
3	93606--11M24 Pin, dowel	Buy now
4	90105--10M12 Bolt (689)	Buy now
5	92995--10600 Washer, plate	Buy now
6	61N--45371--00 Tab-trim	Buy now
7	90119--06M48 Bolt, with washer(61n)	Buy now
8	6L2--45214--00 Cover, water inlet	Buy now
9	6L2--45215--00 Cover, water inlet	Buy now
10	90151--05M05 Screw, countersunk	Buy now
11	90185--05002 Nut nylon (sus)(ex4)	Buy now
12	6L2--45987--01 Spacer	Buy now
13	689--45997--00 Spacer	Buy now
14	92990--14200 Washer, plain	Buy now

Lower Casing. Drive 2

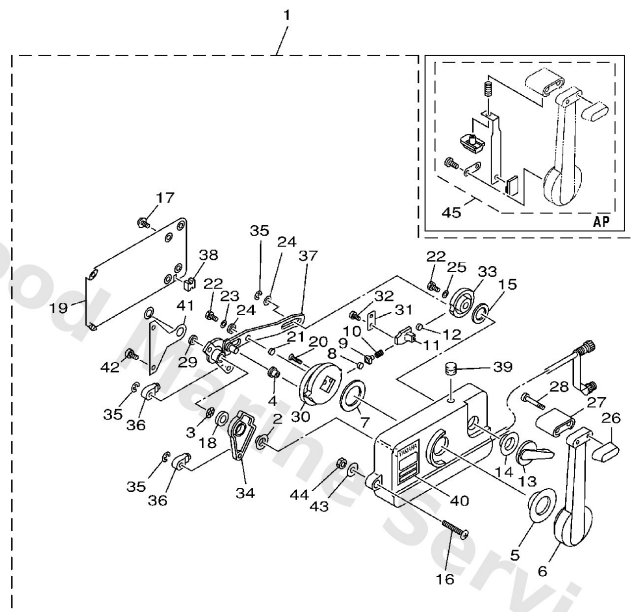


61R0010-4180

F1

Ref	Part	
15	90171--14013 Nut(664)	Buy now
16	91490--30022 Pin, cotter	Buy now
17	62C--45941--00--EL Propeller (3x9-7/8 x10 -f) UR	Buy now
17	664--45941--01--EL Propeller (3x9-7/8"x9"-f) UR	Buy now
17	664--45943--01--EL Propeller (3x9-7/8 x8 -f) UR	Buy now
17	664--45945--00--EL Propeller (3x9-7/8 x10-1/2 -f) UR	Buy now
17	664--45947--01--EL Propeller (3x9-7/8 x11-1/4 -f) UR	Buy now
17	664--45949--02--EL Propeller (3x9-7/8 x13 -f) UR	Buy now
17	664--45952--00--EL Propeller (3x9-7/8 x14 -f) UR	Buy now
17	6644595401EL Propeller (3x9-7/8 x12 -f) UR	Buy now

Remote Control Assy

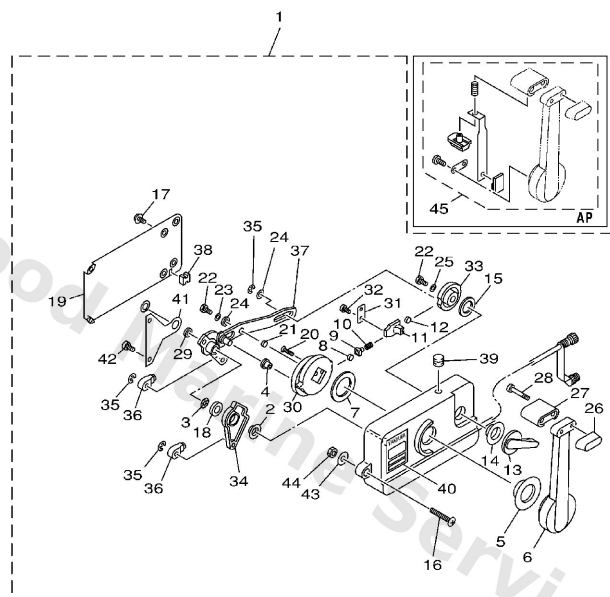


69R0300-1250

F5

Ref	Part	
1	701--48102--51 Remote control assembly AP	Buy now
2	701--48235--00 Bushing 2	Buy now
3	701--48197--10 Washer, wave 2	Buy now
4	701--48252--00 Roller, cam	Buy now
5	701--48234--00 Bushing 1	Buy now
6	701--48221--00 Lever, control	Buy now
7	701--48196--11 Washer, wave 1	Buy now
8	701--48236--00 Roller, detent	Buy now
9	702--48237--00 Adaptor	Buy now
10	702--48238--00 Spring, Detent	Buy now
11	701--48249--00 Spring, adapter	Buy now
12	701--48248--00 Roller, free accel	Buy now
13	701--48152--20 Knob Free Accel LEFT	Buy now
14	701--48243--00 Bushing	Buy now
15	701--48198--10 Washer, wave 3	Buy now

Remote Control Assy

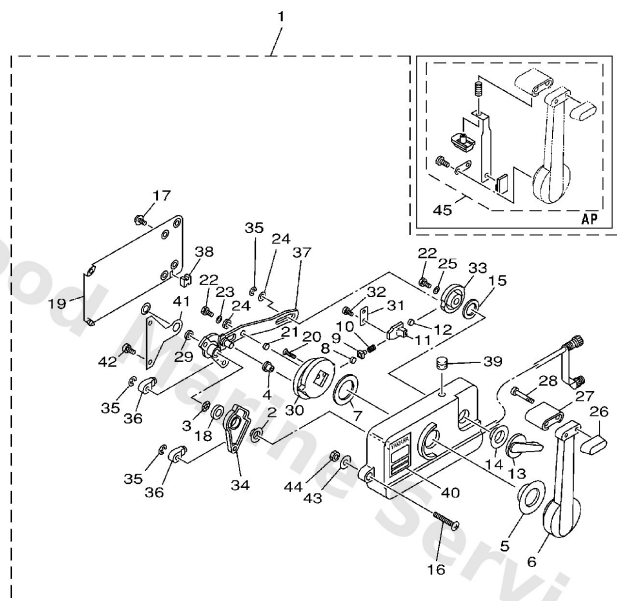


69R0300-1250

F5

Ref	Part	
16	701--48281--10 Screw 1(m6x40)	Buy now
17	701--48289--00 Screw, pan head(62x)	Buy now
18	701--48268--00 Spacer 3	Buy now
19	701--48213--00 Back, plate	Buy now
20	92780--06025 Screw flat head	Buy now
21	701--48255--00 Collar 1	Buy now
22	97390--06018 Bolt (fj0)	Buy now
23	702--48288--00 Washer, Plain	Buy now
24	701--48246--00 Spacer	Buy now
25	92990--06300 Washer, tooth	Buy now
26	701--48229--00 Grip, control lever 2	Buy now
27	701--48222--00 Grip, control lever	Buy now
28	701--48282--00 Screw, pan head	Buy now
29	701--48266--00 Spacer 2	Buy now
30	701--48232--00 Gear 1	Buy now

Remote Control Assy

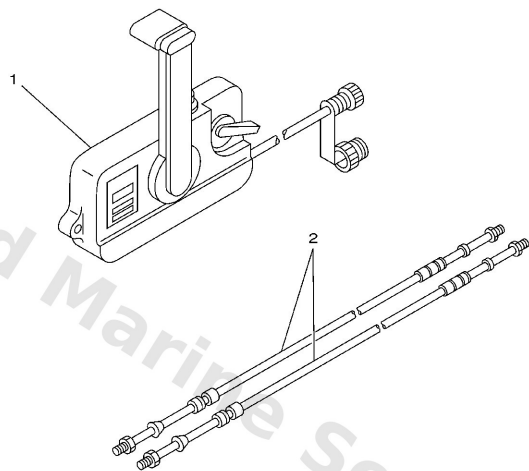


FWD
69R0300-1250

F5

Ref	Part	
31	701--48189--11 Retainer	Buy now
32	98580--05010 Screw, pan head(62x)	Buy now
33	701--48153--12 Shaft, free accel	Buy now
34	701--48271--10 Arm, shift LEFT	Buy now
35	93430--06024 Circlip (701)	Buy now
36	703--48345--01 Cable end, remote control 2	Buy now
37	701--48261--10 Arm, throttle LEFT	Buy now
38	701--48358--00 Anchor, cable	Buy now
39	701--48138--50 Grommet (701 remo-con)	Buy now
40	701--48126--00 Graphic	Buy now
41	701--48133--00 Plate, Link	Buy now
42	98580--05020 Screw, pan head (e22)	Buy now
43	701--48287--00 Washer 1	Buy now
44	95380--06600 Nut(661)	Buy now
45	701--48280--00 Neutral lock kit AP	Buy now

Remote Control Box

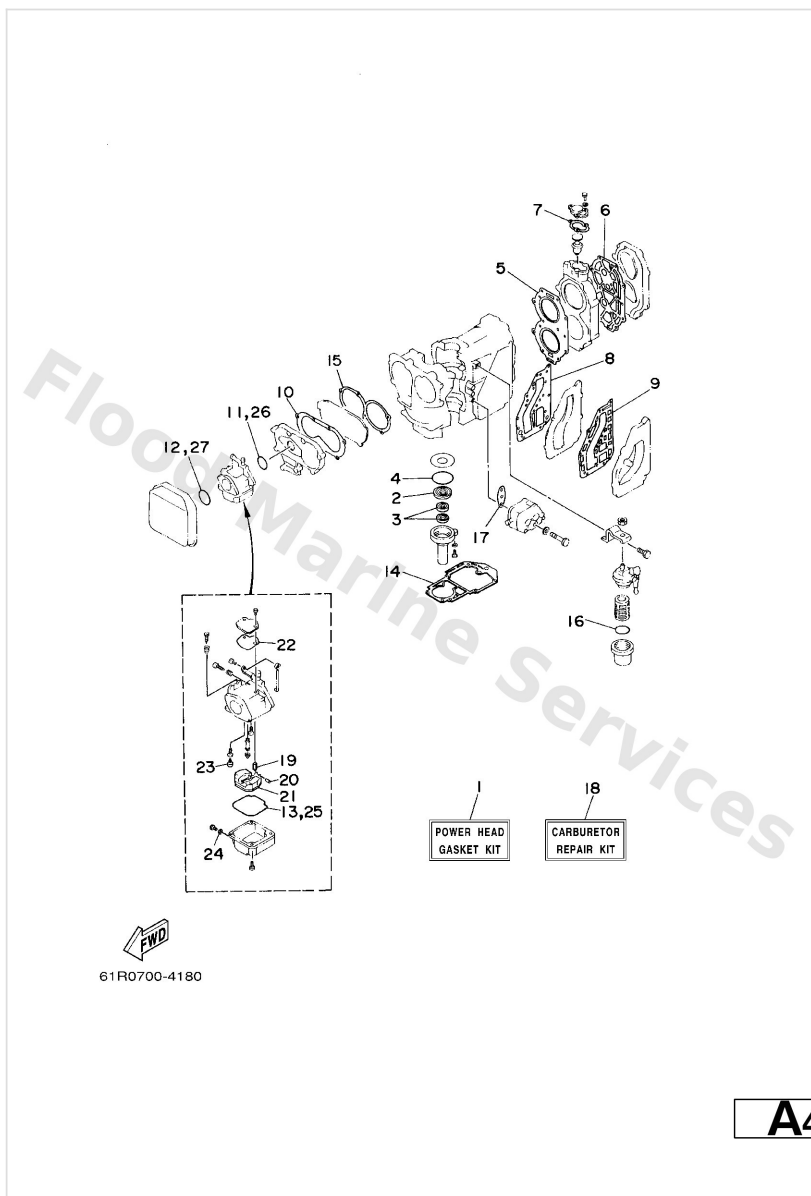



63V0100-9220

F4

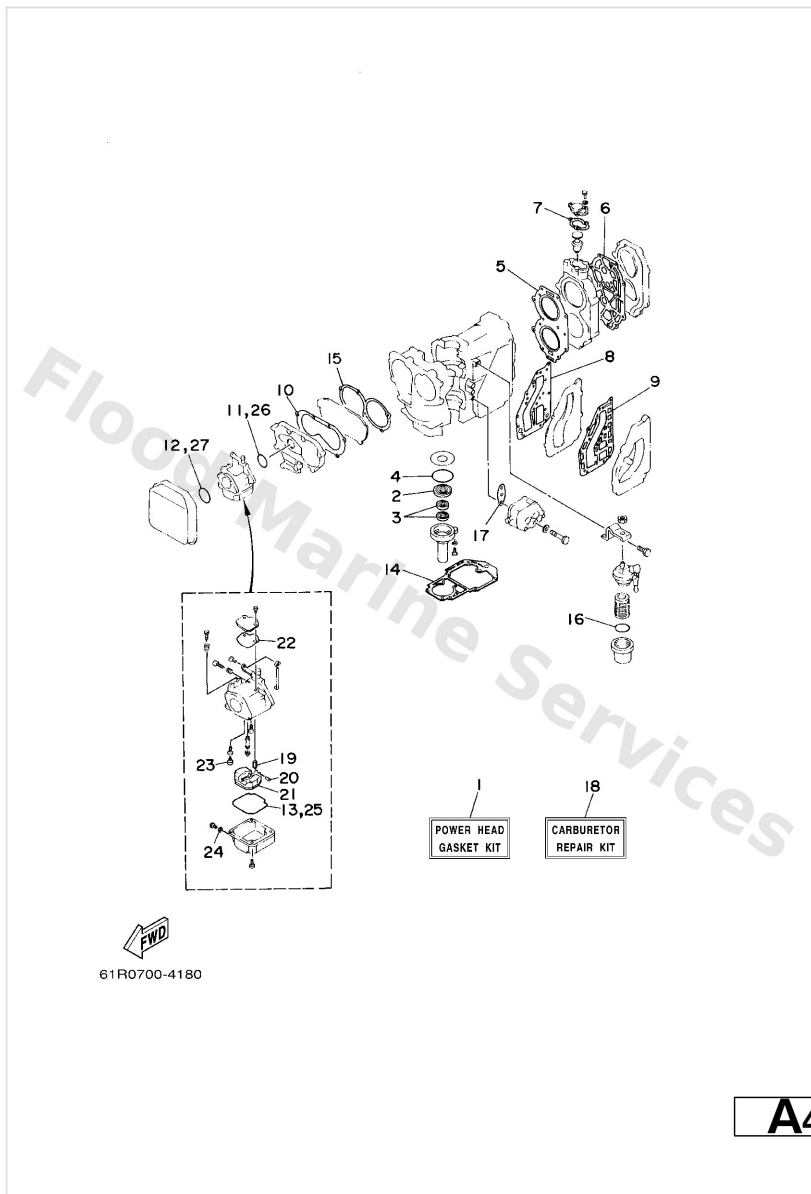
Ref	Part	
1	701--48102--51 Remote control assembly AP	Buy now
2	701--48320--50 Cable, Remote Control L=15F	Buy now

Repair Kit 1



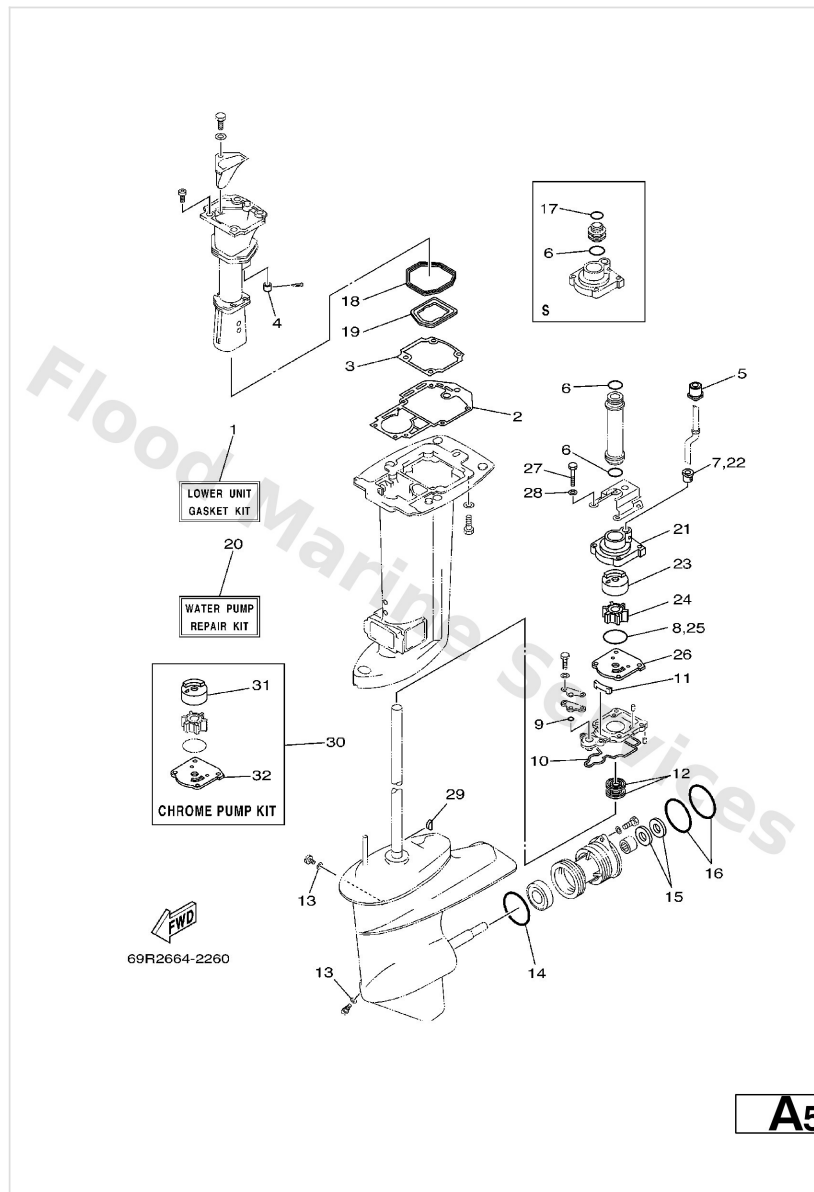
Ref	Part	
1	69P--W0001--00 Power head gasket kit	Buy now
2	93102--25008 Oil seal	Buy now
3	93101--16001 Oil seal	Buy now
4	93210--58M21 O-ring (683)	Buy now
5	61N--11181--A1 Gasket, cylinder head 1	Buy now
6	61T--11193--A1 Gasket, head cover 1	Buy now
7	655--12414--A1 Gasket, cover	Buy now
8	6K8--41122--A1 Gasket, exhaust inner cover	Buy now
9	6K8--41124--A1 Gasket, exhaust outer cover	Buy now
10	648--13645--A0 Gasket, manifold 1	Buy now
11	61N--14198--00 Gasket	Buy now
12	93210--40659 O-ring(36y)	Buy now
13	6L2--14384--00 Gasket, float chamber	Buy now
14	689--45113--A1 Gasket, upper casing	Buy now
15	648--13621--A1 Gasket, valve seat	Buy now

Repair Kit 1



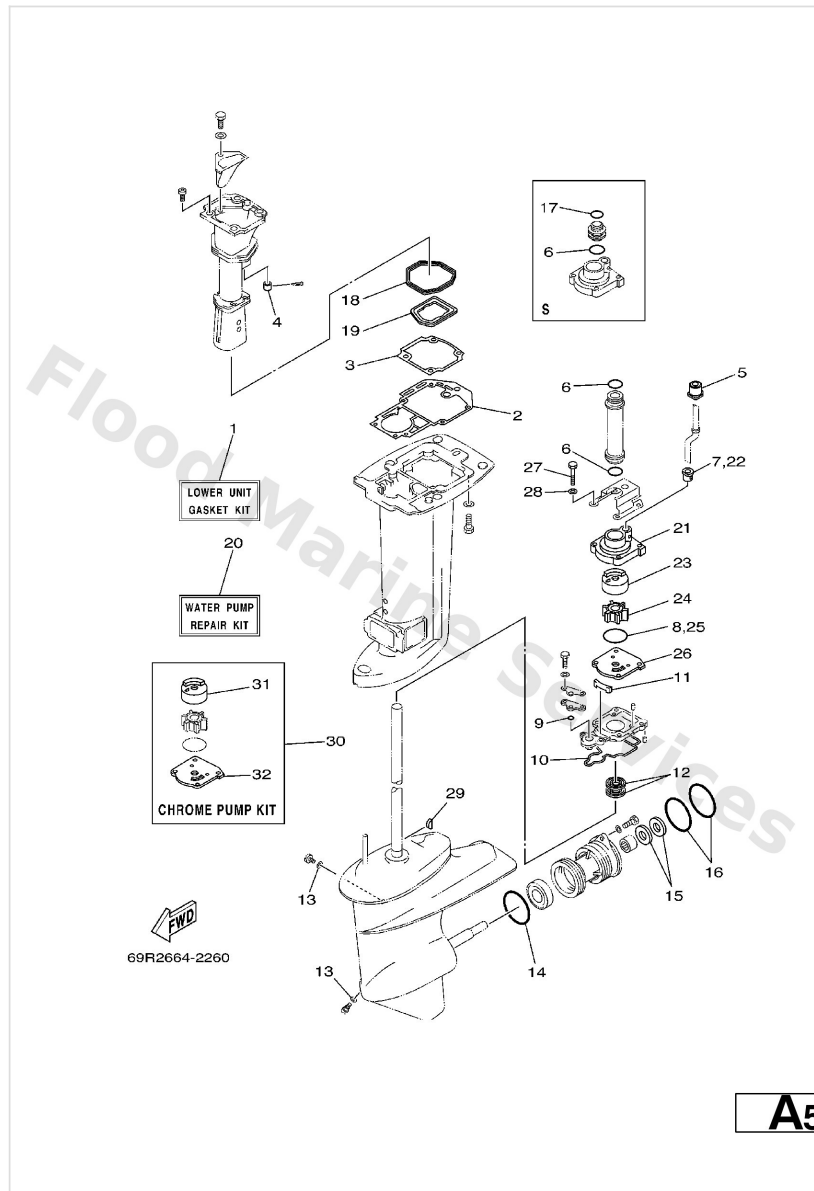
Ref	Part	
16	93210--32738 O-ring(1wg)	Buy now
17	650--24431--A0 Gasket,fuel pump	Buy now
18	61N--W0093--00 Carburetor repair kit	Buy now
19	61N--14392--00 Valve, needle	Buy now
20	6E5--14386--01 Pin, float	Buy now
21	6L2--14385--00 Float	Buy now
22	6L2--14399--00 Gasket	Buy now
23	50M--14355--00 Plug	Buy now
24	6L2--14398--00 Gasket	Buy now

Repair Kit 2



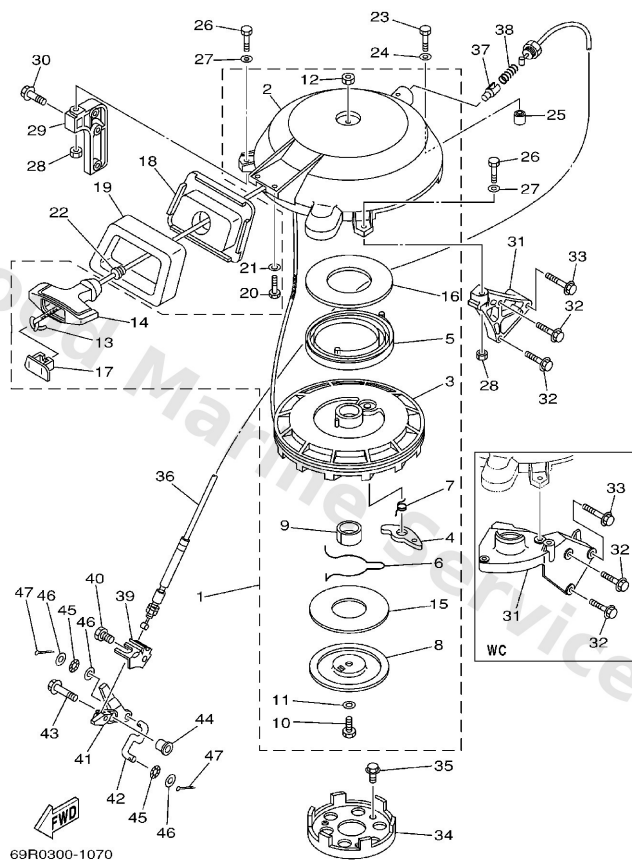
Ref	Part	
1	69P--W0001--20 Lower unit gasket kit	Buy now
2	689--45113--A1 Gasket, upper casing	Buy now
3	69P--41134--A0 Gasket, exhaust manifold	Buy now
4	6A8--41135--00 Gasket, exhaust manifold 3	Buy now
5	689--44366--00 Damper, water seal 2	Buy now
6	93210--26130 O-ring UN	Buy now
7	6L2--44367--00 Damper, water seal 3	Buy now
8	93210--45161 O-ring	Buy now
9	93210--06ME6 O-ring	Buy now
10	61N--45315--00 Packing, lower casing	Buy now
11	61N--45127--00 Seal	Buy now
12	93101--22067 Oil seal (22x36x6-663)	Buy now
13	90430--08020 Gasket	Buy now
14	93210--64ME7 O-ring	Buy now
15	93101--20M07 Oil seal	Buy now

Repair Kit 2



Ref	Part	
16	93210--65M50 O-ring	Buy now
17	93210--22164 O-ring S	Buy now
18	69P--41138--00 Seal, ext. 1	Buy now
19	69P--41139--00 Seal, ext. 2	Buy now
20	69P--W0078--00 Water pump repair kit	Buy now
21	69P4431100 Housing, water pump	Buy now
23	69P--44322--00 Insert, cartridge	Buy now
24	6H4--44352--02 Impeller	Buy now
26	61N--44323--00 Outer plate, cartridge	Buy now
27	97095--06040 Bolt (682)	Buy now
28	92995--06600 Washer, plain (646)	Buy now
29	90280--03M03 Key, woodruff (697)	Buy now
30	69P--W0078--0A Chrome pump kit	Buy now
31	69P--44322--40 Insert, cartridge	Buy now
32	61N--44323--40 Outer plate, cartridge	Buy now

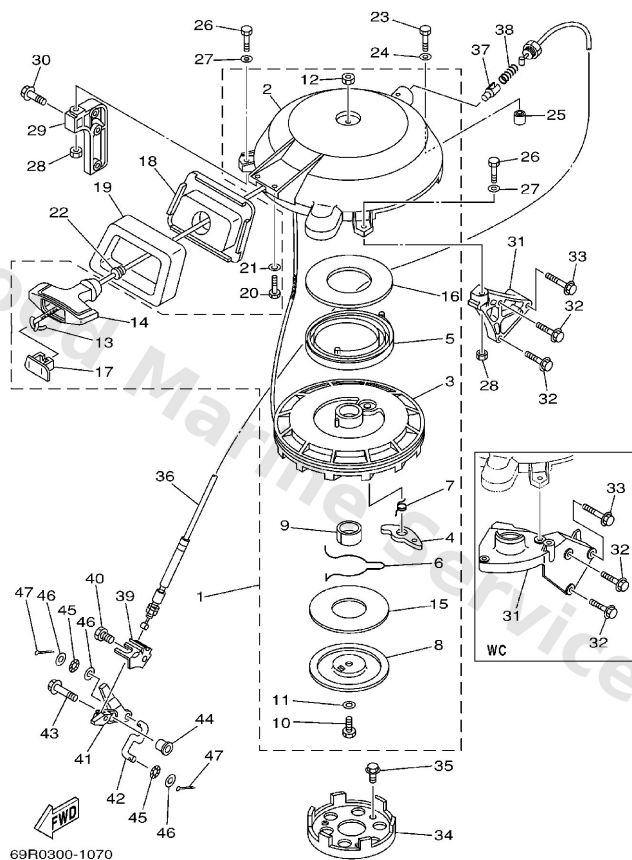
Starter



B6

Ref	Part	
1	61NW157111 Starter assembly	Buy now
2	61N--15711--10 Case, starter	Buy now
3	6G0--15714--01 Drum, sheave	Buy now
4	6F5--15741--01 Pawl, drive	Buy now
5	6F5--15713--01 Spring, starter	Buy now
6	61N--15715--00 Spring, drive plate	Buy now
7	61N--15734--00 Spring, return	Buy now
8	6F5--15716--01 Drive, plate	Buy now
9	6G0--15754--00 Bushing 2	Buy now
10	97313--08030 Bolt	Buy now
11	6F5--15726--01 Washer, lock	Buy now
12	95303--08700 Nut(661)	Buy now
13	* item_description	Buy now
14	689--15755--01 Handle, starter	Buy now
15	6F5--15764--00 Collar	Buy now

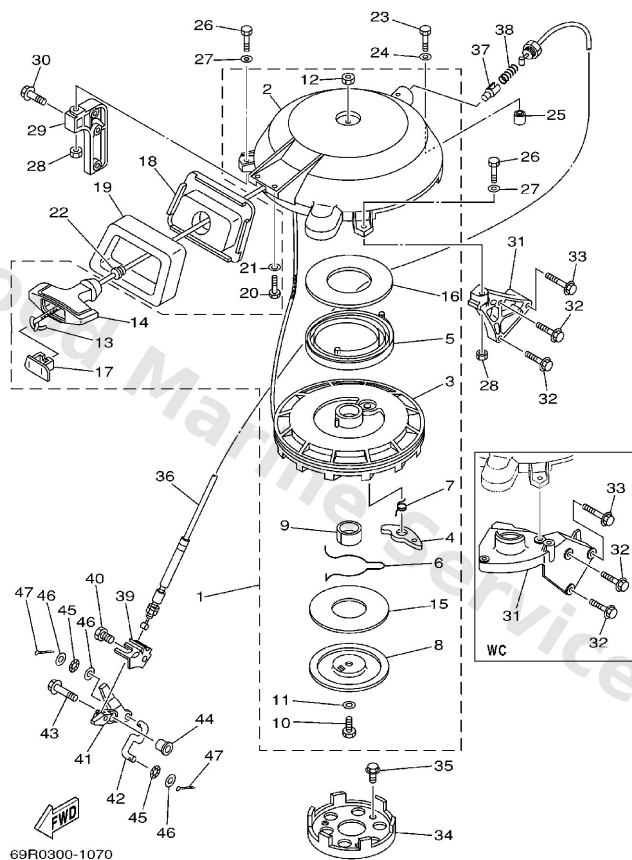
Starter



B6

Ref	Part	
16	6F5--15739--00 Washer, thrust 2	Buy now
17	6F5--15779--02 Cover	Buy now
18	61N15758014D Guide, Rope	Buy now
19	61N--15762--00 Seal, rubber 2	Buy now
20	97095--06016 Bolt, hexagon deep recess	Buy now
21	92995--06600 Washer, plain (646)	Buy now
22	6A0--15789--00 Damper	Buy now
23	97095--06035 Bolt(j52)	Buy now
25	99530--10014 Pin, dowel	Buy now
28	95380--06600 Nut(661)	Buy now
29	6H7--15771--01--94 Stay 1	Buy now
30	90119--06MA3 Bolt, with washer	Buy now
31	61T--15772--01--94 Stay 2	Buy now
31	656--15772--00--94 Stay 2	Buy now
32	90119--06MA4 Bolt, with washer	Buy now

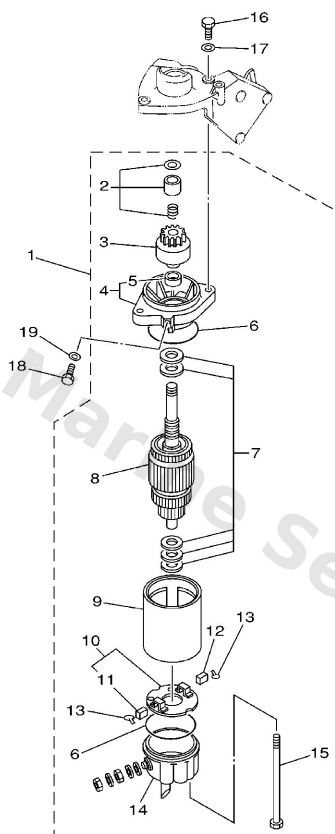
Starter



B6

Ref	Part	
33	90119--06025 Bolt, with washer	Buy now
34	6F5--15723--01 Pully, starter	Buy now
35	90105--08M10 Bolt (6a0)	Buy now
36	61T--15770--00 Cable comp., starter stop	Buy now
37	656--15748--00 Plunger, starter stop	Buy now
38	90501--10227 Spring, comprreshion(656)	Buy now
39	69P--15774--00 Stay 4	Buy now
40	97095--06010 Bolt	Buy now
41	69P--15746--00 Arm	Buy now
42	689--15747--70 Link	Buy now
43	90119--06M23 Bolt, with washer(61r)	Buy now
44	90387--06013 Collar	Buy now
45	90206--05005 Washer, wave(656)	Buy now
46	92903--05600 Washer, plain (646)	Buy now
47	91490--16010 Pin, cotter	Buy now

Starting Motor

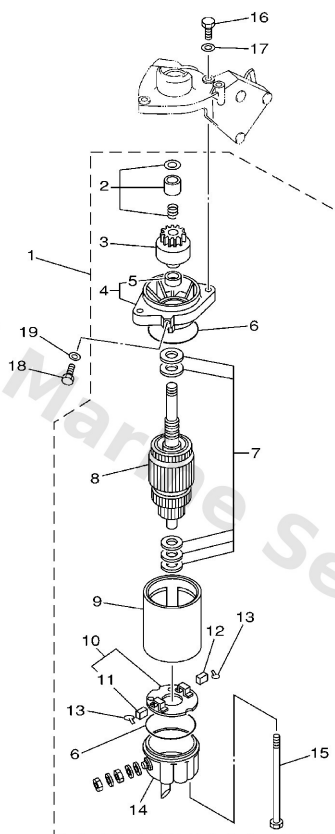


61R0010-4110

C7

Ref	Part	
1	689--81800--13 Starting motor assembly	Buy now
2	689--81857--11 Pinion stopper set	Buy now
3	689--81807--12 Pinion assembly	Buy now
4	689--81830--11 Front cover ass'y	Buy now
5	689--81831--00 Metal, front	Buy now
6	689--81847--11 O-ring	Buy now
7	689--81809--11 Washer kit	Buy now
8	689--81850--12 Armature assembly	Buy now
9	689--81810--11 Stator ass'y	Buy now
10	689--81840--11 Brush holder assembly	Buy now
11	689--81812--11 Brush 2	Buy now
12	689--81811--11 Brush 1	Buy now
13	689--81813--10 Spring, brush	Buy now
14	689--81820--11 Rear cover ass'y	Buy now
15	689--81826--10 Bolt	Buy now

Starting Motor

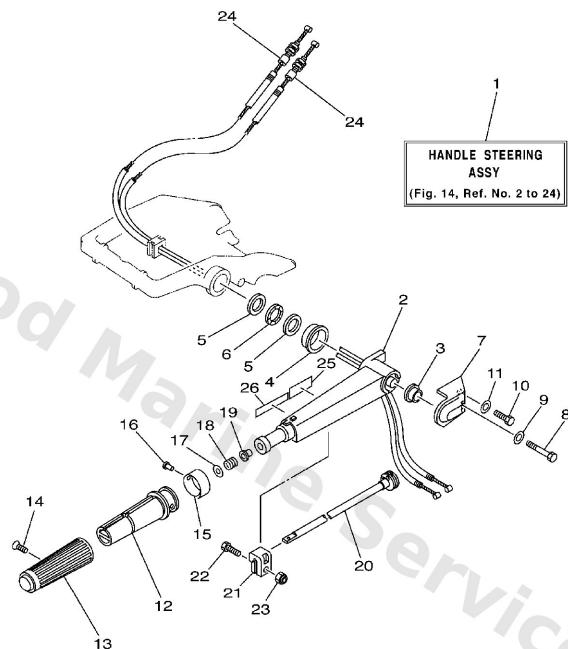


61R0010-4110

C7

Ref	Part	
16	97013--08030 Bolt	Buy now
17	92903--08600 Washer, plain (663)	Buy now
18	97013--08012 Bolt(62e)	Buy now

Steering

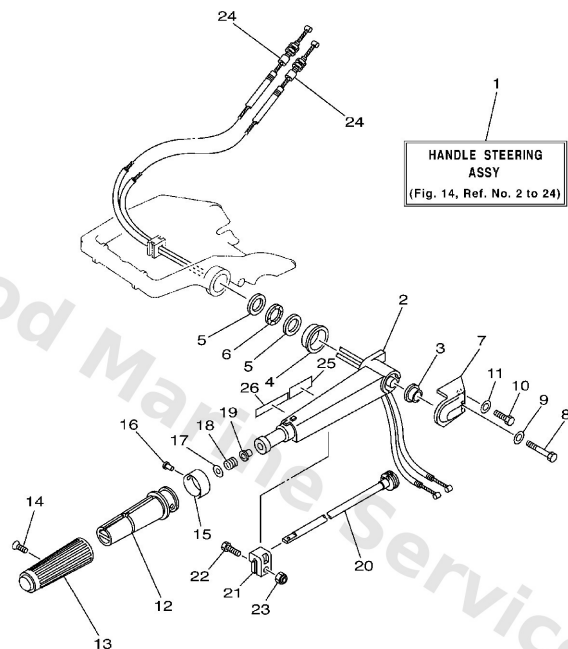


69R2664-2140

D3

Ref	Part	
3	90387--13003 Collar	Buy now
4	90387--33001 Collar	Buy now
5	90201--28013 Washer, plate	Buy now
6	90206--28001 Washer, wave	Buy now
8	97095--06050 Bolt(jf7)	Buy now
9	92995--06600 Washer, plain (646)	Buy now
10	97095--06020 Bolt(7u8)	Buy now
12	664--42119--00 Grip, steering handle	Buy now
13	6F6--42177--A0 Rubber, handle	Buy now
14	90149--05M13 Screw, countersunk	Buy now
15	6G1--42137--10 Indicator, throttle	Buy now
16	90269--02M09 Rivet(6I5)	Buy now
17	92903--10600 Washer, plate	Buy now
18	90501--23215 Spring (655)	Buy now
19	90386--08032 Bushing (650)	Buy now

Steering

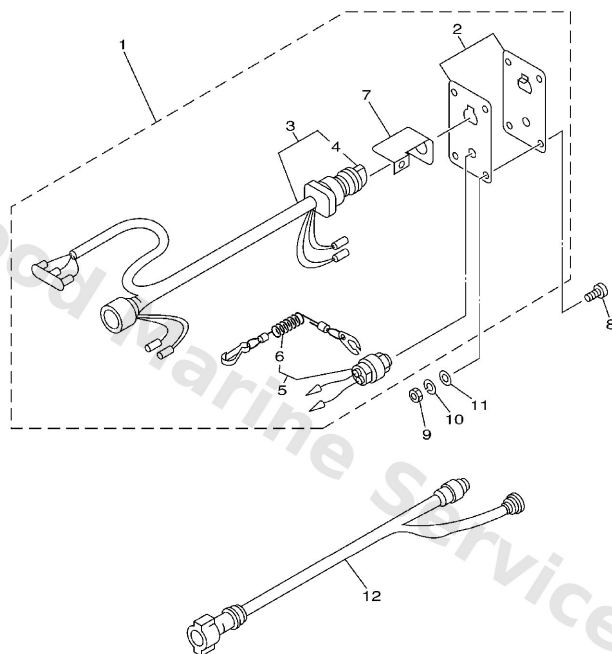


69R2664-2140

D3

Ref	Part	
20	689--42138--00 Lever, throttle	Buy now
21	656--42126--01 Piece, friction	Buy now
23	90185--06062 Nut selflocking (656)	Buy now
24	61N--26311--00 Cable, throttle 1	Buy now
25	61T8362780 Label Caution 7 FOR VOLGA	Buy now
25	6E0--83627--51 Label, Caution 7	Buy now
26	6E0--83627--41 Label, caution 7	Buy now

Switch. Panel

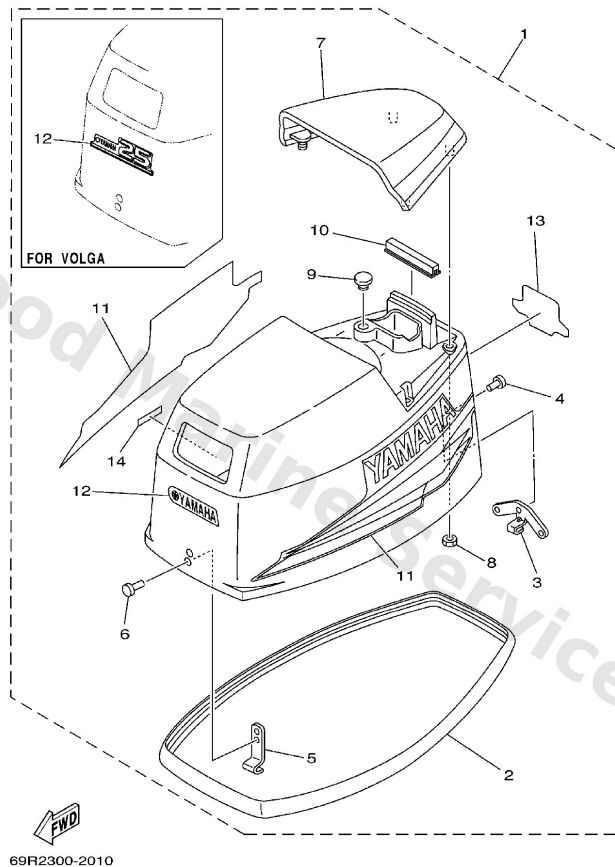


69R2300-2260

F7

Ref	Part	
1	689825701A Panel switch assembly AP	Buy now
2	7048257101 Panel, switch	Buy now
3	6898251004 Main switch assembly	Buy now
4	703--82577--00 Cap, key	Buy now
5	688--82575--01 Engine stop switch assembly	Buy now
6	682--82556--00 Lanyard, stop switch	Buy now
7	64D--82581--00 Stay, cord clamp	Buy now
8	90149--05M05 Screw(6k0) AP	Buy now
9	95380--05600 Nut, hexagon (663) AP	Buy now
10	92990--05100 Ybs67-5 washer, spring AP	Buy now
11	92990--05600 Washer, plain (646) AP	Buy now
12	688--82586--50 Extension, wire harness AP L)5M(7P)	Buy now

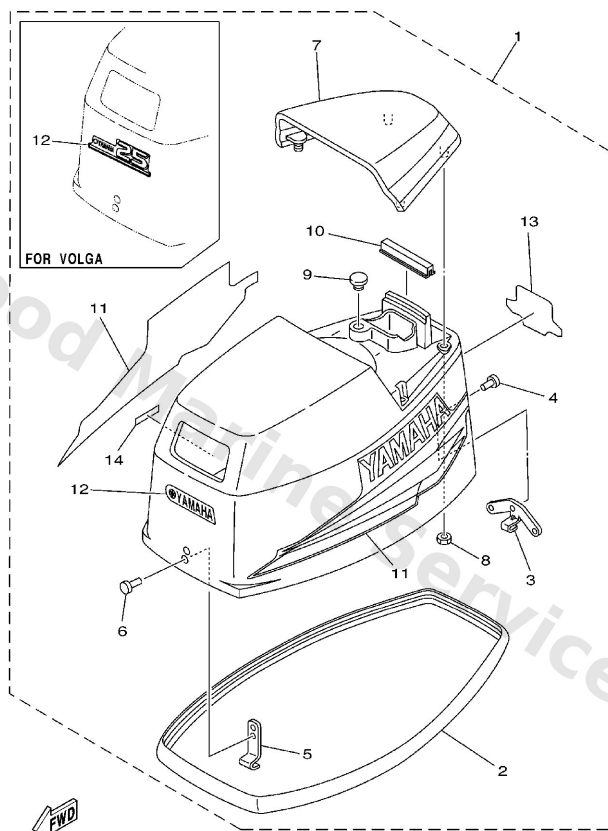
Top Cowling



A4

Ref	Part	
1	69R42610204D Top Cowling assembly FOR VOLGA	Buy now
1	69R42610304D Top Cowling assembly	Buy now
1	69S42610204D Top cowling assembly FOR VOLGA	Buy now
2	6G0--42615--00 Seal	Buy now
3	689--42647--00 Holder, clamp band	Buy now
4	90266--04M01 Rivet (689)	Buy now
5	6G0--42651--02 Hook	Buy now
6	90266--04M00 Rivet 2 (662)	Buy now
7	69P--42613--00--4D Molding, air duct	Buy now
8	90179--06M24 Nut(6j8)	Buy now
9	90480--14M14 Grommet (6e0)	Buy now
10	61N--42628--00 Seal	Buy now
11	61R--W0070--10 Graphic Set	Buy now
12	69S42677C0 Graphic, front	Buy now
12	69R4267700 Graphic, rear FOR VOLGA	Buy now

Top Cowling

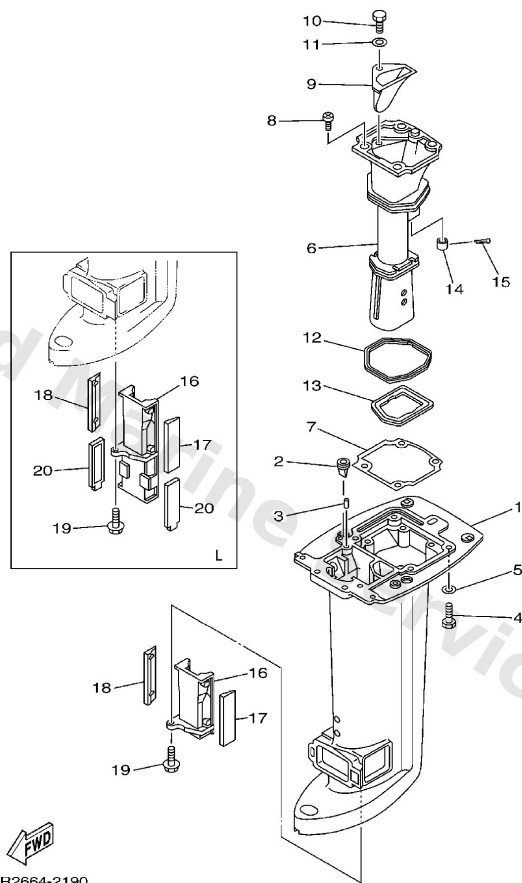


69R2300-2010

A4

Ref	Part	
12	69S4267700 Graphic, rear FOR VOLGA	Buy now
13	61R--42678--10 Graphic, rear	Buy now
13	61T--42678--10 Graphic, rear	Buy now
14	6E0--44191--11 Indicator, shift	Buy now

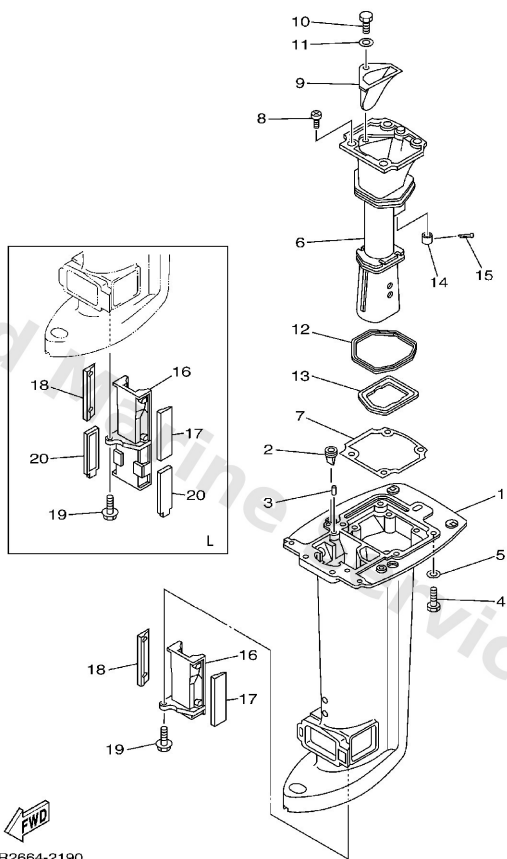
Upper Casing



E4

Ref	Part	
1	69P--45111--00--4D Casing, upper S	Buy now
1	69P--45111--10--4D Casing, upper L	Buy now
2	65W--42717--00 Rubber, seal 2	Buy now
3	93606--12019 Pin, dowel (614)	Buy now
4	97075--08030 Bolt, hexagon (fj1)	Buy now
5	92995--08600 Washer, plain (663)	Buy now
6	69P41131015B Manifold, ext. 1	Buy now
7	69P--41134--A0 Gasket, exhaust manifold	Buy now
8	97880--06016 Screw pan head	Buy now
9	69P41137005B Guide, exhaust	Buy now
10	97095--08020 Bolt, hexagon	Buy now
12	69P--41138--00 Seal, ext. 1	Buy now
13	69P--41139--00 Seal, ext. 2	Buy now
14	6A8--41135--00 Gasket, exhaust manifold 3	Buy now
15	91490--30025 Pin cotter	Buy now

Upper Casing



69R2664-2190

E4

Ref	Part	
16	69P47467005B Plate, guide S	Buy now
16	69P47467105B Plate, guide L	Buy now
17	69P--45127--00 Seal	Buy now
18	69P--45128--00 Seal 2	Buy now
19	90119--06024 Bolt(7u8)	Buy now
20	69P--45159--00 Damper L	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.