



Yamaha 25BMH 2003

Parts Manual

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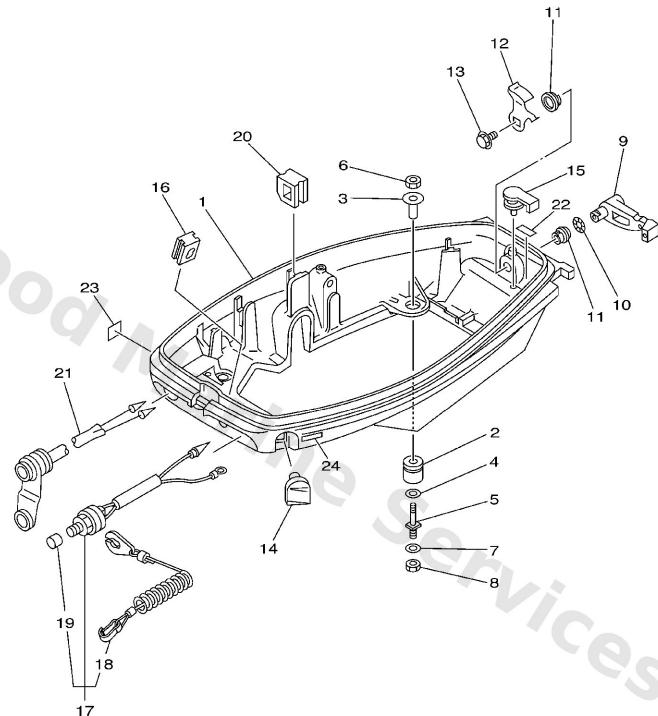
Authorised Yamaha Dealers



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Bottom Cowling

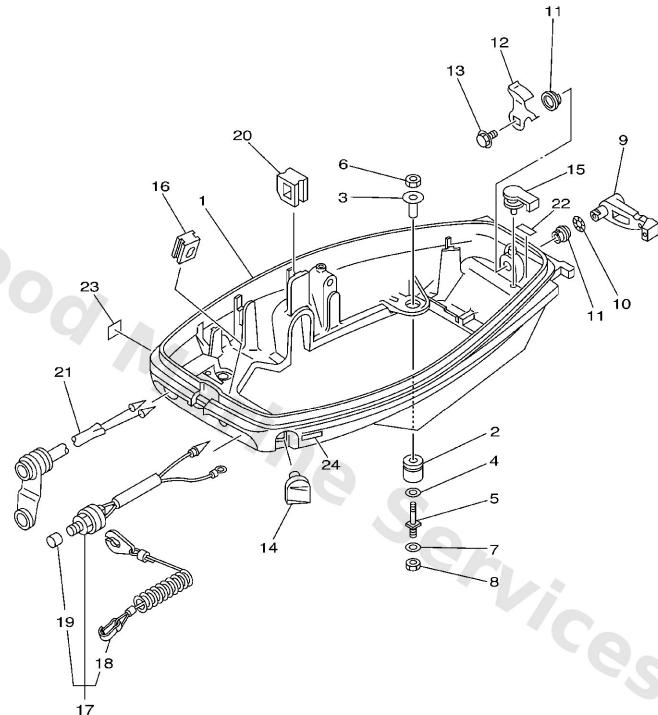


69R3664-3130

C4

Ref	Part	
1	689-42711-04-4D Cowling, bottom 1	Buy now
2	90480-15M06 Grommet (689)	Buy now
3	90387-08M25 Collar (689)	Buy now
4	90201-08M87 Washer (6g0)	Buy now
5	6G0-42796-00 Bolt 1	Buy now
6	95380-08700 Nut(661)	Buy now
7	92995-08600 Washer, plain (663)	Buy now
9	689-42815-00 Lever, clamp 1	Buy now
10	90206-12052 Washer, wave (666)	Buy now
11	90386-12069 Bush(666)	Buy now
12	689-42816-00 Lever, clamp 2	Buy now
13	90119-06M73 Bolt(gh1)	Buy now
14	689-42725-01 Grommet	Buy now
15	647-42523-00 Spacer, friction	Buy now
16	61N-26326-00 Grommet	Buy now

Bottom Cowling

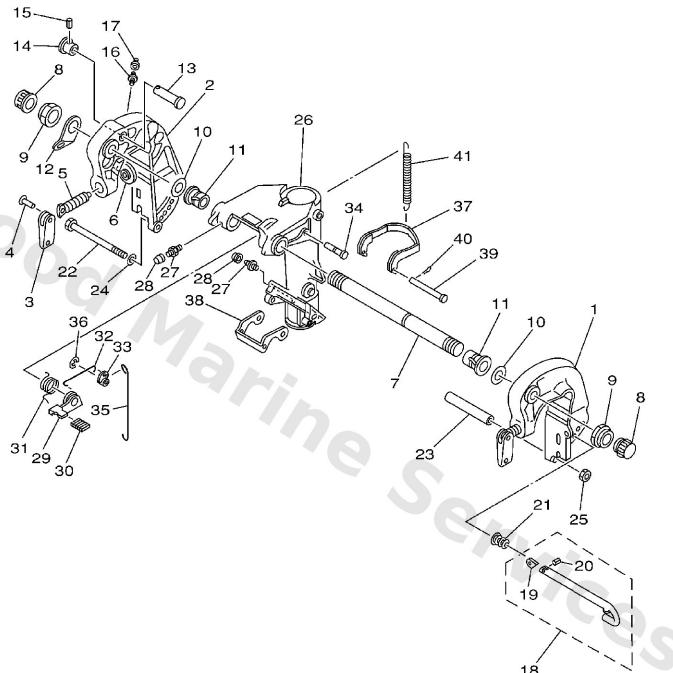


69R3664-3130

C4

Ref	Part	
17	6E9-82575-02 Engine stop switch assembly	Buy now
18	682-82556-00 Lanyard, stop switch	Buy now
19	689-8257Y-00 Cap	Buy now
20	90480-17M08 Grommet (689)	Buy now
21	682-84381-00 2p concent 1	Buy now
22	6E7-42791-10 Mark 1	Buy now
23	6A1-28176-00 Label Caution	Buy now
24	6E3-8257H-00 Plate Mark	Buy now

Bracket 1

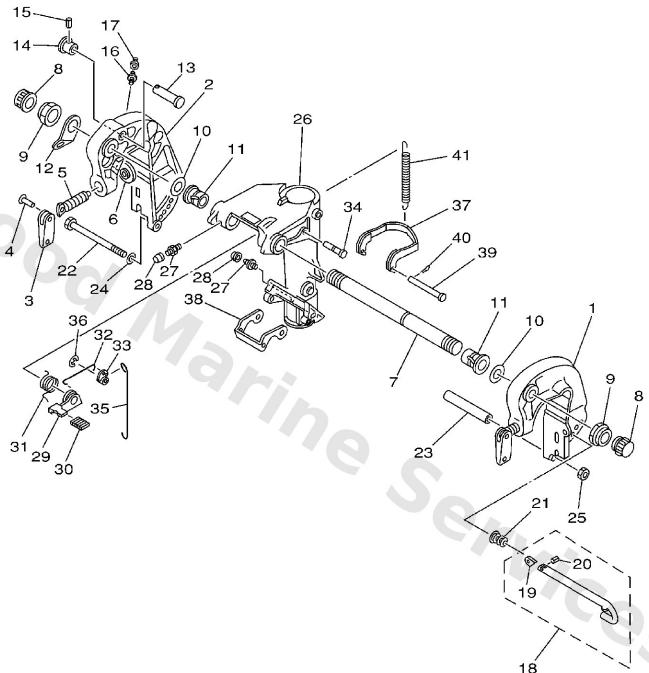


69R0664-1170

D2

Ref	Part	
1	689-43111-03-4D Bracket, clamp 1	Buy now
2	689-43112-02-4D Bracket, clamp 2	Buy now
3	6E0-43118-01 Handle, transom clamp	Buy now
4	90243-04M01 Pin(6a1)	Buy now
5	90149-14030 Screw, transom clamp	Buy now
6	648-43114-01 Pad, transom clamp	Buy now
7	6J8-43131-01 Bolt, clamp bracket	Buy now
8	6G5-43145-01 Cap, clamp bracket	Buy now
9	90185-22043 Nut, self-locking	Buy now
10	90201-22M03 Washer, plate(64j)	Buy now
11	90386-22M67 Bush(6a9)	Buy now
12	6J8-43113-01 Plate, clamp bracket	Buy now
13	689-43191-00 Shaft, stopper	Buy now
14	689-43192-01 Knob, stopper	Buy now
15	91690-30016 Pin, spring	Buy now

Bracket 1

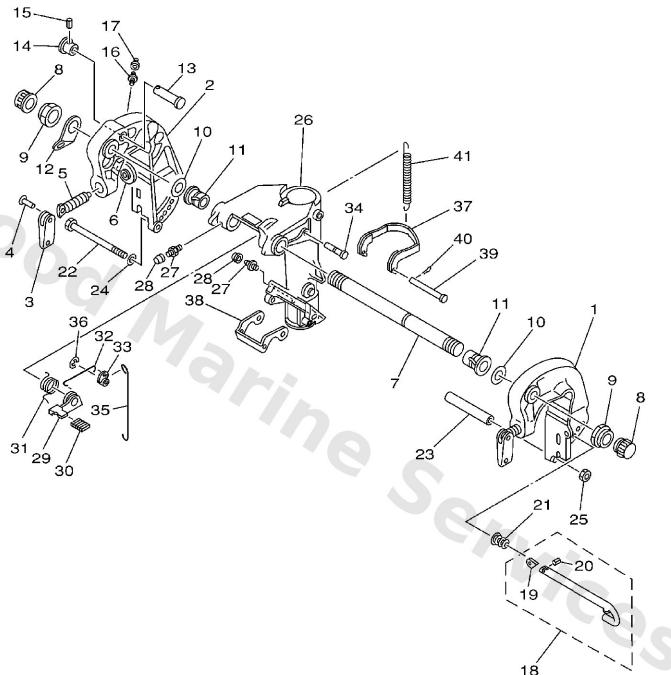


 69R0664-1170

D2

Ref	Part	
16	93700-06M03 Nipple, grease(6a1)	Buy now
17	663-45119-00 Cap, grease nipple AP	Buy now
18	689-43160-00 Tilt rod assembly	Buy now
19	689-43165-00 Plate, tilt lock	Buy now
20	91690-30008 Pin. spring(656)	Buy now
21	90502-10M07 Spring, conical(6k3)	Buy now
22	90101-08339 Bolt, hexagon (656)	Buy now
23	90387-08M03 Collar	Buy now
24	92995-08600 Washer, plain (663)	Buy now
25	95380-08600 Nut (661)	Buy now
26	689-43311-03-4D Bracket, swivel 1	Buy now
29	689-43631-00 Lever, tilt 1	Buy now
30	689-43633-00 Cover, tilt lever	Buy now
31	689-43643-00 Spring, torsion	Buy now
32	689-43616-00 Rod, tilt lock 1	Buy now

Bracket 1

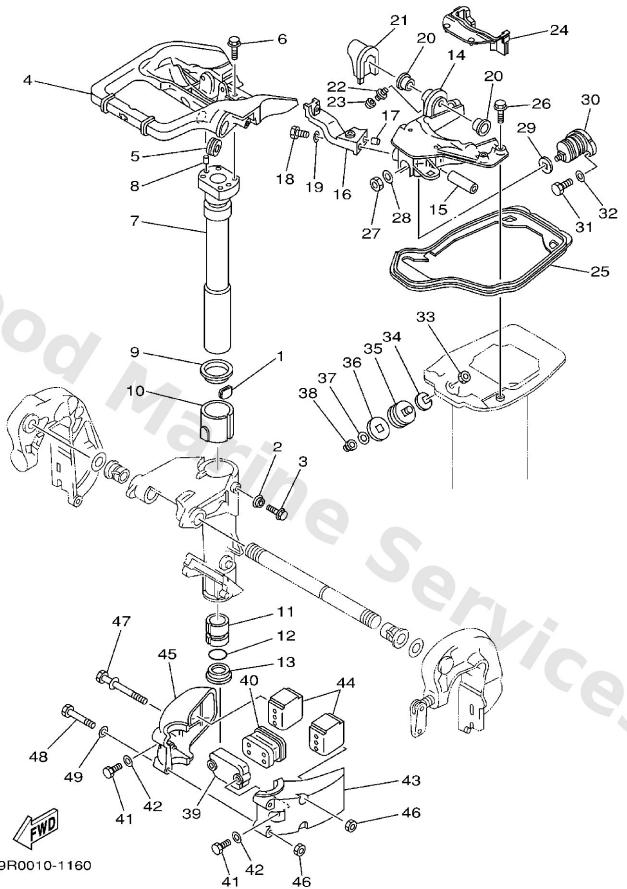


69R0664-1170

D2

Ref	Part	
33	648-43642-00 Lever,tilt 2	Buy now
34	90249-06M22 Pin(6a9)	Buy now
35	648-43617-00 Rod, tilt lock 2	Buy now
36	99080-05600 Circlip(22k)	Buy now
37	689-43614-01 Plate, tilt lock	Buy now
38	648-43615-00 Plate, tilt lock 2	Buy now
39	90240-05047 Pin with hole(655)	Buy now
40	91490-16010 Pin, cotter	Buy now
41	90506-30M27 Spring, tension(6a4)	Buy now

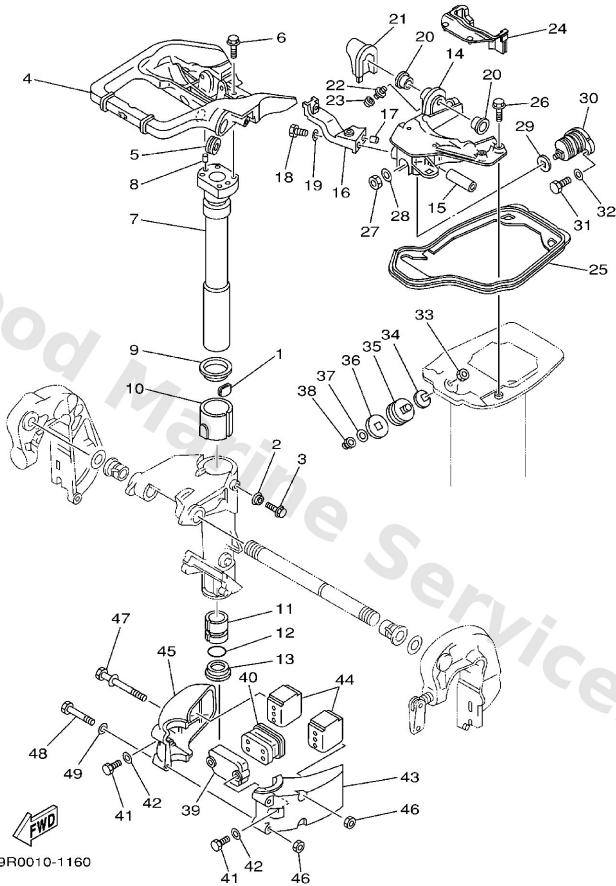
Bracket 2



D4

Ref	Part	
1	648-42528-00 Plate, friction	Buy now
2	689-43373-01 Seal, damper	Buy now
3	90105-06M18 Bolt (689)	Buy now
4	69P-42511-00-4D Bracket, steering	Buy now
5	90480-29045 Grommet 648425510000	Buy now
6	90105-06M07 Bolt (689)	Buy now
7	689-42521-00-94 Shaft, steering pivot	Buy now
8	93608-12063 Pin, dowel (626)	Buy now
9	90209-47016 Washer 648425350000	Buy now
10	90386-47M22 Bushing (695)	Buy now
11	90386-38090 Bushing (664)	Buy now
12	93210-37160 O-ring (6g8)	Buy now
13	90386-38022 Bush(648-42539-00)	Buy now
14	69P-44518-00-94 Bracket comp.	Buy now
15	90387-10M39 Coller (689)	Buy now

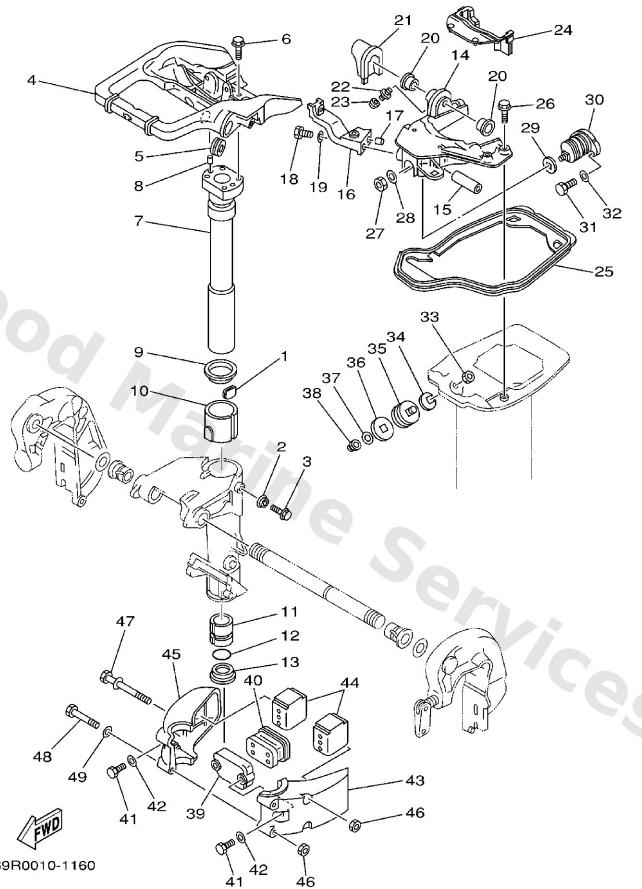
Bracket 2



D4

Ref	Part	
16	648-44519-00-94 Bracket	Buy now
17	93606-12019 Pin, dowel (614)	Buy now
18	97095-06018 Bolt (fj0)	Buy now
19	92995-06600 Washer, plain (646)	Buy now
20	90381-12M01 Bush, solid(6a4)	Buy now
21	689-42718-00 Rubber, seal 3	Buy now
22	93700-06M03 Nipple, grease(6a1)	Buy now
23	663-45119-00 Cap, grease nipple AP	Buy now
24	69P-42717-00 Rubber, seal 2	Buy now
25	69P-42716-00 Rubber seal 1	Buy now
26	90105-06M08 Bolt (689)	Buy now
27	90170-10M42 Nut	Buy now
28	92990-10200 958-69527-00 washer, plain	Buy now
29	648-44591-A0 Gasket	Buy now
30	689-44516-00 Mount damper, upper front	Buy now

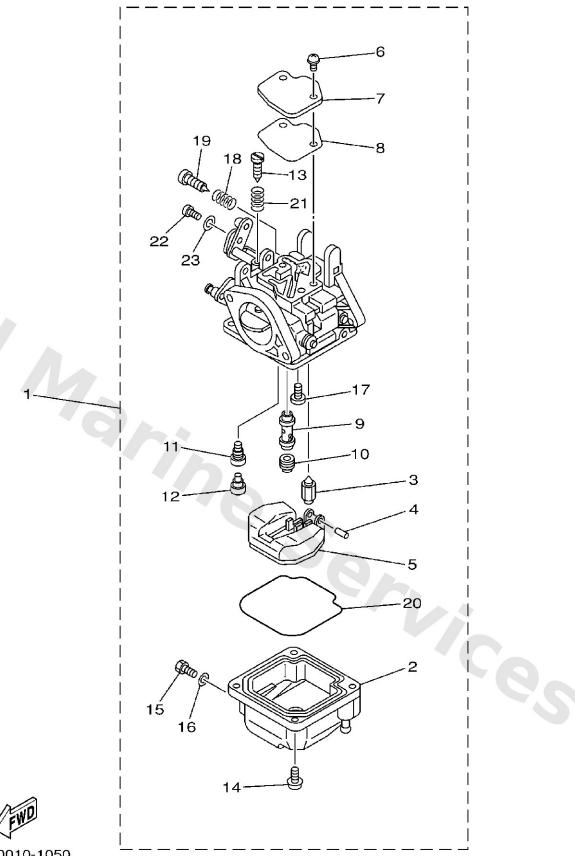
Bracket 2



D4

Ref	Part	
31	97095-06020 Bolt(7u8)	Buy now
35	664-44514-00-94 Mount damper, upper side	Buy now
36	664-44591-A0 Gasket	Buy now
38	90176-10M01 Nut, crown	Buy now
39	689-44553-00-94 Cover, lower mount	Buy now
40	689-44557-00 Mount damper, lower front	Buy now
41	97075-08025 Bolt, hexagon deep recess	Buy now
42	92995-08600 Washer, plain (663)	Buy now
43	689-44551-01-4D Housing, lower mount rubber 1	Buy now
44	689-44555-00 Mount damper, lower side	Buy now
45	689-44552-01-4D Housing, lower mount rubber 2	Buy now
46	95380-08600 Nut (661)	Buy now
47	90119-08M03 Bolt (689)	Buy now
48	97095-08065 Bolt (gk02)	Buy now

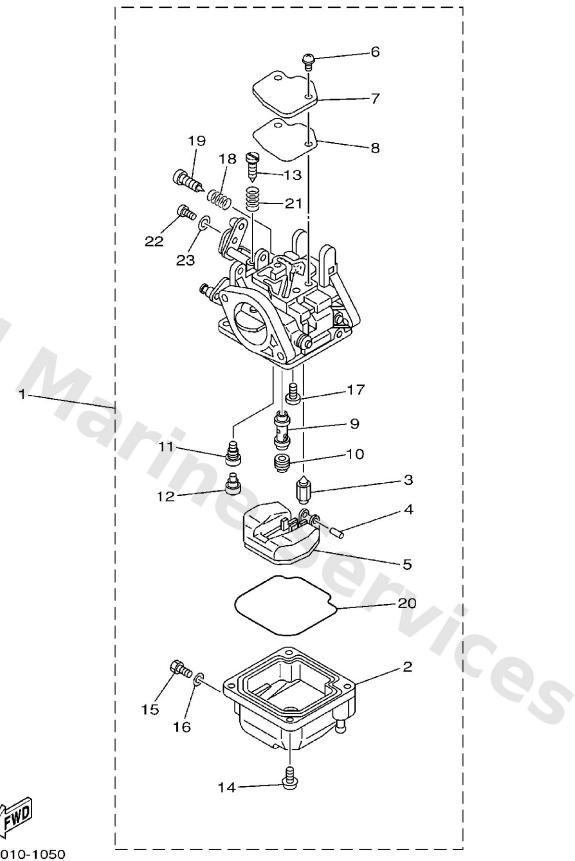
Carburetor



B2

Ref	Part	
1	69P-14301-00 Carburetor assembly 1	Buy now
2	61N-14381-00 Body, float chamber	Buy now
3	61N-14392-00 Valve, needle	Buy now
4	6E5-14386-01 Pin, float	Buy now
5	6L2-14385-00 Float	Buy now
6	97980-04110 Screw, pan head (e56)	Buy now
7	6L2-14157-00 Cover, mixing	Buy now
8	6L2-14399-00 Gasket	Buy now
9	61N-14341-00 Nozzle, main	Buy now
10	61N-14343-65 Jet, main (#130)	Buy now
11	6L2-14342-34 Jet, pilot (# 68)	Buy now
12	50M-14355-00 Plug	Buy now
13	664-14321-01 Screw, throttle	Buy now
14	97980-04112 Screw, pan head (686)	Buy now
15	677-14383-01 Screw, drain	Buy now

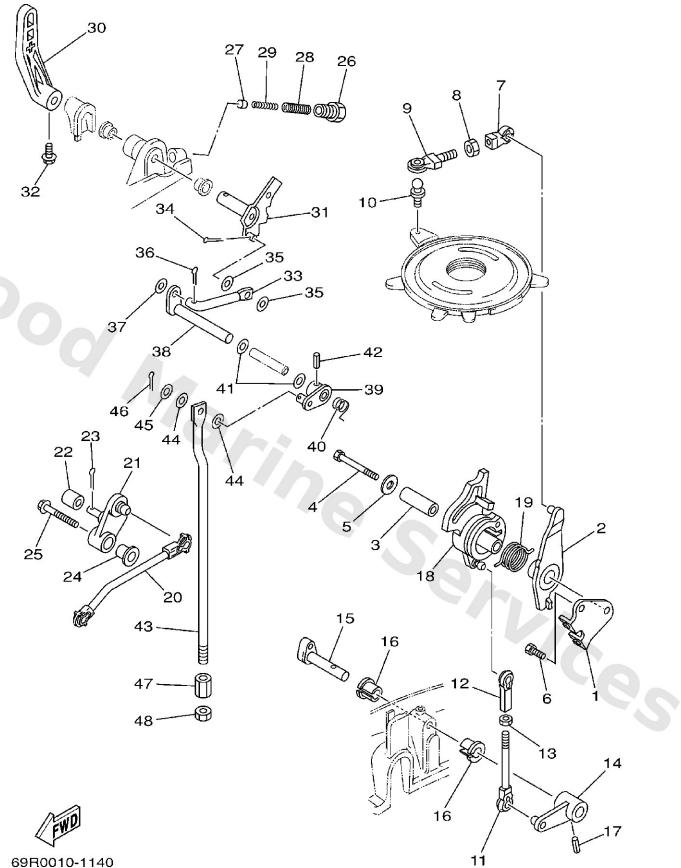
Carburetor



B2

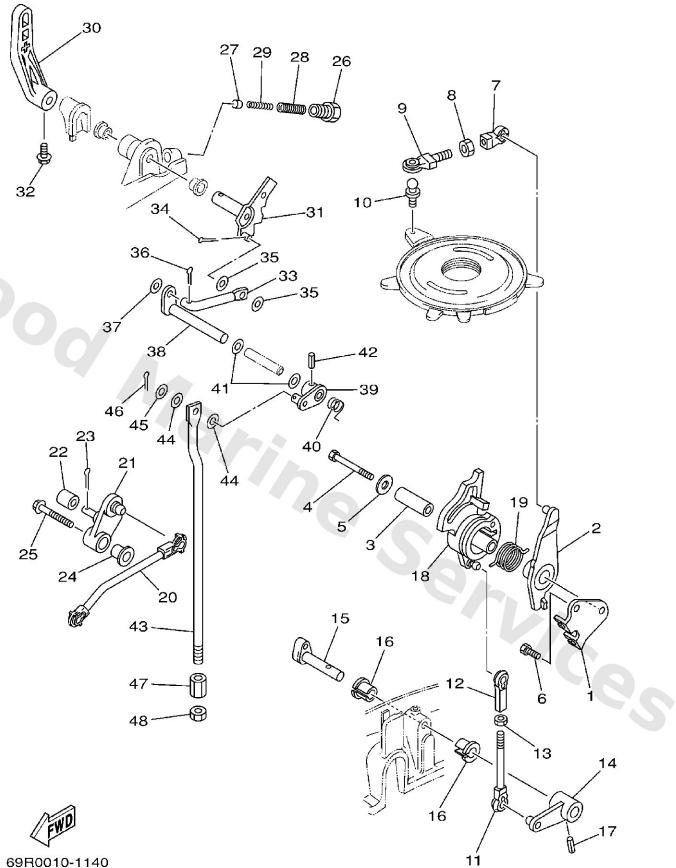
Ref	Part	
16	6L2-14398-00 Gasket	Buy now
17	98980-04006 Screw, bind(6l2)	Buy now
18	646-14212-01 Spring, pilot adjusting	Buy now
19	61N-14323-00 Screw, air adjusting	Buy now
20	6L2-14384-00 Gasket, float chamber	Buy now
21	61N-14212-00 Spring, pilot adjusting	Buy now
22	97890-05006 Screw,panhead (eg9)	Buy now
23	62Y-14597-00 Washer	Buy now

Control



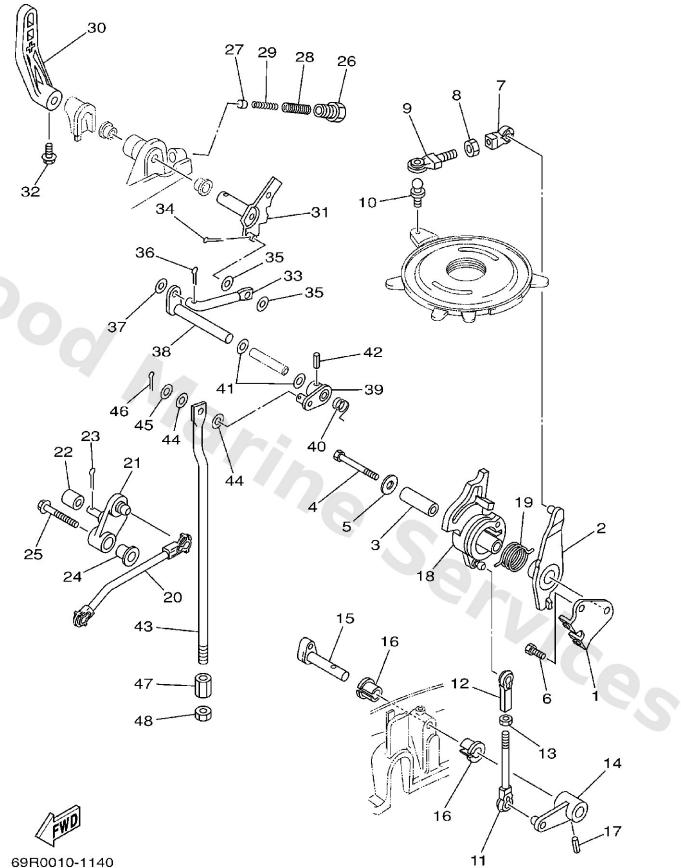
C6

Ref	Part	
1	69P-14497-00 Stay, throttle wire	Buy now
2	69P-41631-00 Lever, magneto control	Buy now
3	90387-06M59 Collar (6h3)	Buy now
4	97095-06045 Bolt, hexagon	Buy now
5	90201-06416 Washer, plate(663)	Buy now
6	97095-06012 Bolt(gh1)	Buy now
7	662-41237-01 Joint, link	Buy now
8	95380-05700 Nut (656)	Buy now
9	679-41241-01 Rod, link	Buy now
10	663-85518-00 Joint, ball	Buy now
11	682-41238-01 Joint, link	Buy now
12	682-41237-00 Joint, link 2	Buy now
13	95380-05600 Nut, hexagon (663)	Buy now
14	69P-42157-00-94 Lever, throttle	Buy now
15	656-42153-00-94 Shaft, throttle control	Buy now



C6

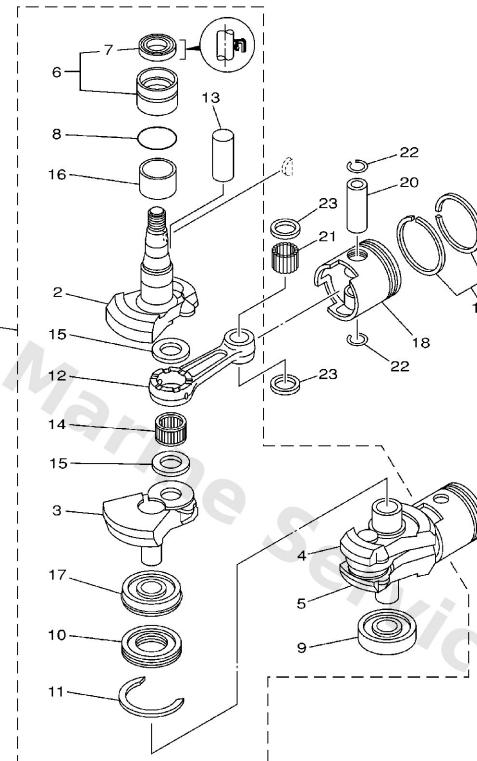
Ref	Part	
16	90386-10009 Bushing 6484418600	Buy now
17	91690-40018 Pin spring(664)	Buy now
18	69P-41213-00 Cam, accel.	Buy now
19	69P-42167-00 Spring 1	Buy now
20	69P-41241-00 Rod, link	Buy now
21	69P-42154-00 Lever, throttle control	Buy now
22	62Y-42171-00 Bushing	Buy now
23	91490-16010 Pin, cotter	Buy now
24	90387-06M60 Collar (6h3)	Buy now
25	90119-06M17 Bolt, with washer	Buy now
26	664-42715-00 Bushing 2	Buy now
27	664-44167-01 Plunger, shift cam	Buy now
28	90501-14M07 Spring, compresion (664)	Buy now
29	90501-09M08 Spring, compresion (664)	Buy now
30	689-44111-01-4D Handle, gear shift	Buy now



C6

Ref	Part	
31	664-44113-01 Cam plate, handle	Buy now
32	90105-06M07 Bolt (689)	Buy now
33	664-44142-00 Joint	Buy now
35	90202-06007 Washer plate 626441880000	Buy now
36	91490-12010 Pin, cotter (6g8)	Buy now
37	92990-05600 Washer, plain (646)	Buy now
38	689-44121-01 Lever, shift rod 1	Buy now
39	689-44125-00 Lever, shift rod 2	Buy now
40	90508-14M13 Spring (689)	Buy now
41	90202-10024 Washer plate 648441880000	Buy now
42	91690-40016 Pin, spring (648)	Buy now
43	61N-44143-00 Rod, shift	Buy now
46	91490-20010 Pin, cotter	Buy now
47	61N-44146-00 Connector, shift rod	Buy now
48	95380-06600 Nut(661)	Buy now

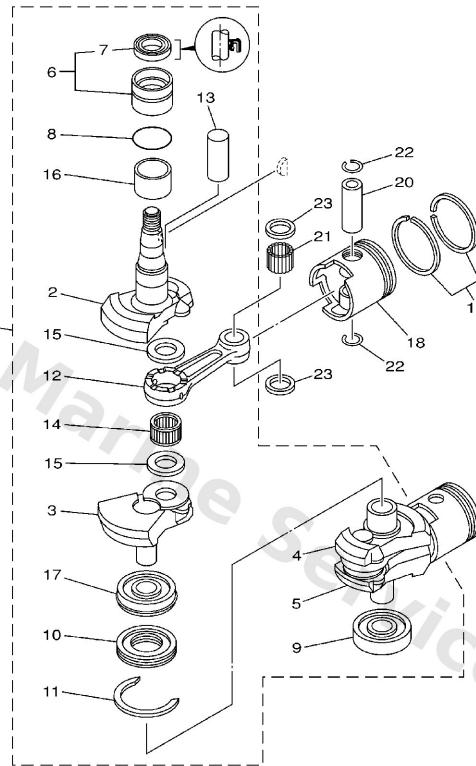
Crankshaft. Piston



A7

Ref	Part	
1	69P-11400-00 Crankshaft assembly	Buy now
2	69P-11412-00 Crank 1	Buy now
3	61N-11422-00 Crank 2	Buy now
4	61N-11432-00 Crank 3	Buy now
5	61N-11442-00 Crank 4	Buy now
6	93399-99951 Bearing	Buy now
7	93102-32M07 Oil seal (697)	Buy now
8	93210-46M16 O-ring (688)	Buy now
9	93306-305U3 Bearing(6j8)	Buy now
10	61N-11515-00 Seal, labyrinth 1	Buy now
11	93440-62057 Cir clip (656)	Buy now
12	689-11651-00 Rod, connecting	Buy now
13	689-11681-01 Pin, crank	Buy now
14	93310-62406 Bearing	Buy now
15	90209-24M03 Washer, plate (689)	Buy now

Crankshaft. Piston

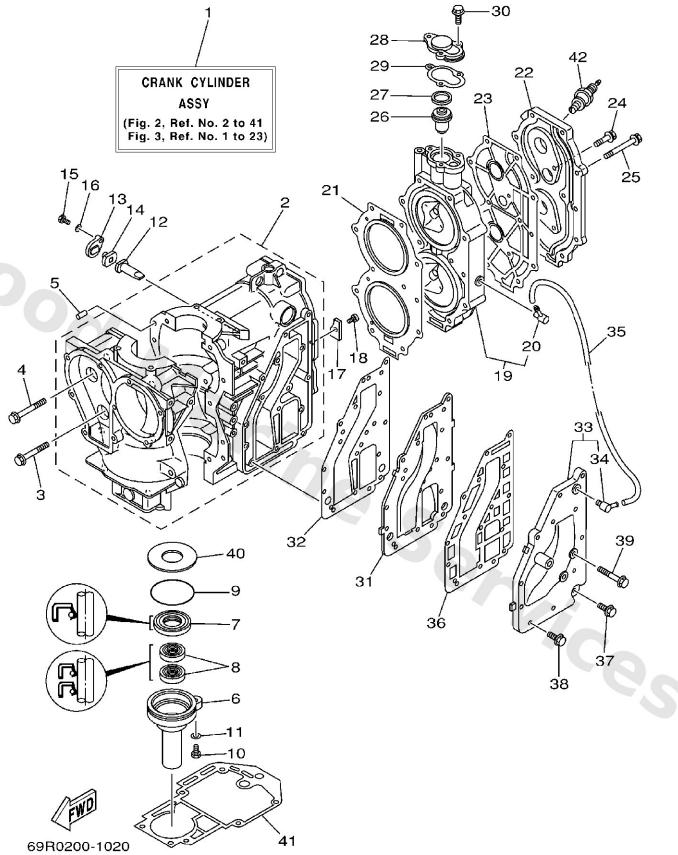


69R0010-1030

A7

Ref	Part	
16	90387-32002 Collar	Buy now
17	93390-00009 Brg,cyl-cal roller 260g nt	Buy now
18	61N-11631-00-95 Piston (std)	Buy now
18	61N-11635-00 Piston (0.25mm o/s) AP	Buy now
18	61N-11636-00 Piston (0.50mm o/s) AP	Buy now
19	61N-11603-00 Piston ring set (std)	Buy now
19	61N-11604-00 Piston ring set (0.25mm o/s) AP	Buy now
19	61N-11605-00 Piston ring set (0.50mm o/s) AP	Buy now
20	689-11633-00 Pin, piston	Buy now
21	93602-20M02 Pin, dowel b (664)	Buy now
22	688-11634-00 Clip, piston pin	Buy now
23	90201-20M27 Washer, plate (689)	Buy now

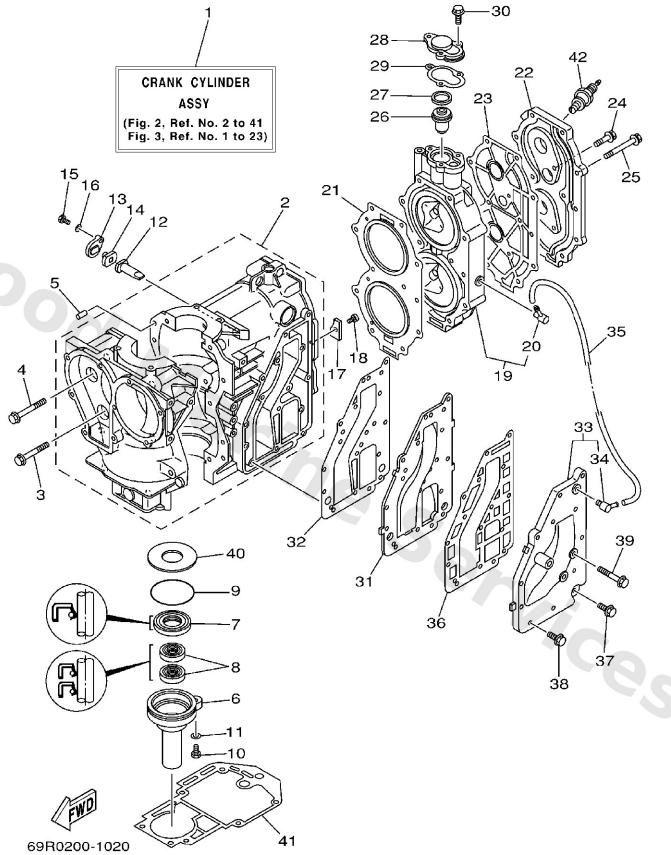
Cylinder. Crankcase



A5

Ref	Part	
3	90119-08009 Bolt, with washer	Buy now
4	90119-08M65 Bolt, with washer	Buy now
5	93606-12019 Pin, dowel (614)	Buy now
7	93102-25008 Oil seal	Buy now
8	93101-16001 Oil seal	Buy now
9	93210-58M21 O-ring (683)	Buy now
10	97095-06022 Bolt(61k)	Buy now
11	92995-06600 Washer, plain (646)	Buy now
12	6J8-11325-00 Anode	Buy now
14	6H3-11328-00 Grommet, anode	Buy now
15	97013-06016 Bolt, hexagon deep recess	Buy now
16	92903-06600 Washer, plain (646)	Buy now
17	689-11325-00 Anode	Buy now
18	90151-06M02 Screw, countersunk	Buy now
20	676-11372-00 Nipple, hose	Buy now

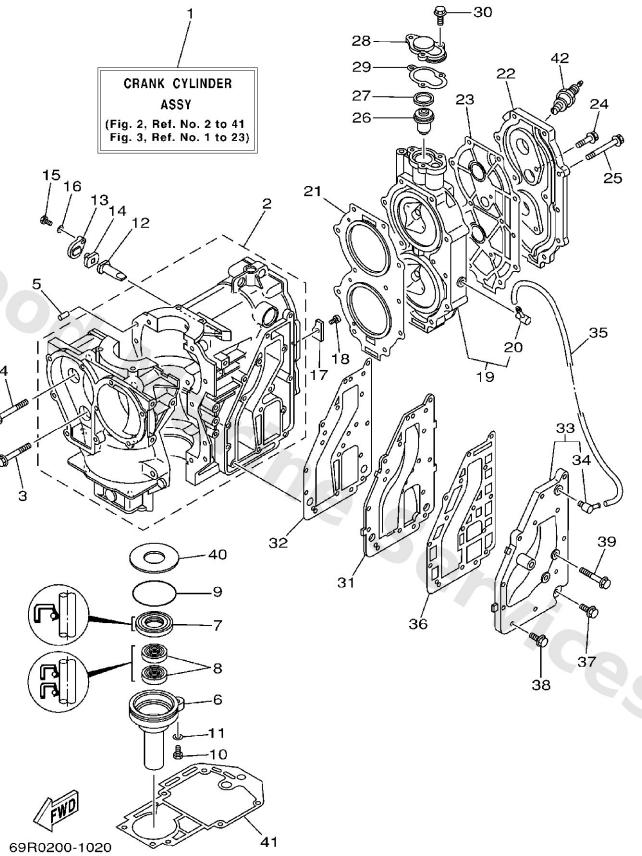
Cylinder. Crankcase



A5

Ref	Part	
21	61N-11181-A1 Gasket, cylinder head 1	Buy now
23	61T-11193-A1 Gasket, head cover 1	Buy now
24	90119-06MA2 Bolt, with washer	Buy now
25	90119-08015 Bolt, with washer	Buy now
26	6E5-12411-01 Thermostat	Buy now
27	90201-21567 Washer, plate (650)	Buy now
28	655-12413-01-1S Cover, thermostat	Buy now
29	655-12414-A1 Gasket, cover	Buy now
31	6K8-41121-00-1S Inner cover, exhaust	Buy now
32	6K8-41122-A1 Gasket, exhaust inner cover	Buy now
33	61N-41123-00-1S Outer cover, exhaust	Buy now
35	90445-10M41 Hose (L400)	Buy now
36	6K8-41124-A1 Gasket, exhaust outer cover	Buy now
37	90119-06MA3 Bolt, with washer	Buy now
38	90119-06MA4 Bolt, with washer	Buy now

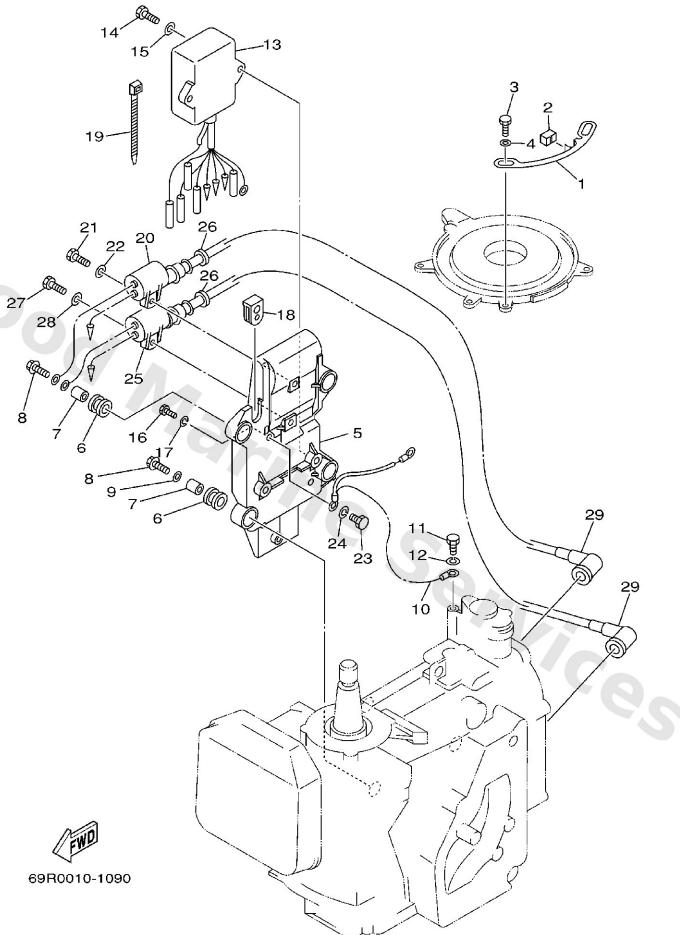
Cylinder. Crankcase



Ref	Part	
39	90119-06MA0 Bolt, hexagon w/w deep recess	Buy now
40	90201-50306 Washer plate 648115870000	Buy now
41	689-45113-A1 Gasket, upper casing	Buy now
42	94702-00271 Plug, spark (br7hs-10)	Buy now

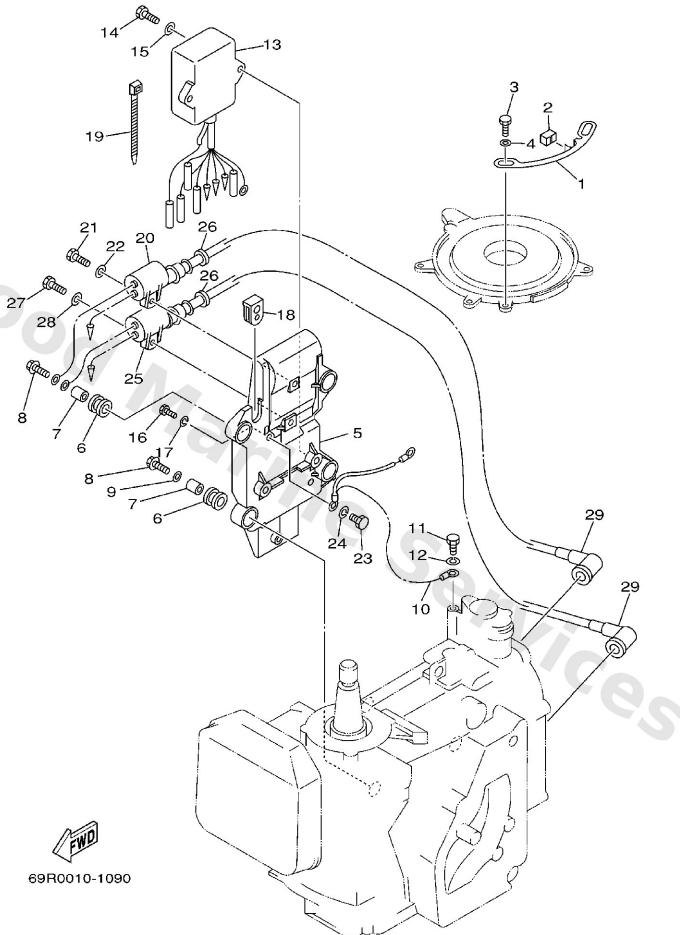
A5

Electrical 1



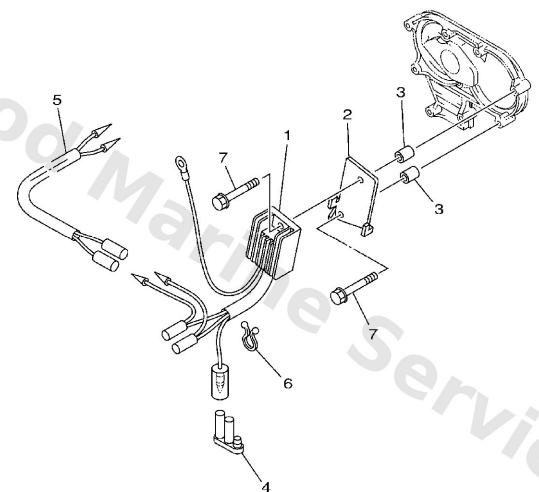
Ref	Part	
1	61N-41615-00 Stopper, magneto base	Buy now
2	61N-44194-01 Cap	Buy now
3	97095-06010 Bolt	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	61N-85542-00-94 Bracket	Buy now
6	61N-82317-00 Damper, ignition coil	Buy now
7	624-42542-00 Collar	Buy now
8	90119-06M95 Bolt, with washer	Buy now
9	90201-06M30 Washer, plate (6a1)	Buy now
10	61N-82519-01 Wire, earth lead	Buy now
11	97090-06012 Bolt(gh1)	Buy now
12	92990-06100 Washer(6a1)	Buy now
13	61N-85540-13 C.d.i. unit assembly	Buy now
14	97095-06020 Bolt(7u8)	Buy now
18	6H3-81922-00 Grommet	Buy now

Electrical 1



C-

Ref	Part	
19	90465-13M11 Clamp (6e5)	Buy now
20	6H5-85570-00 Ignition coil assembly	Buy now
25	61N-85570-00 Ignition coil assembly	Buy now
26	90480-25161 Grommet(656)	Buy now
29	6G1-82370-21 Plug cap assembly	Buy now

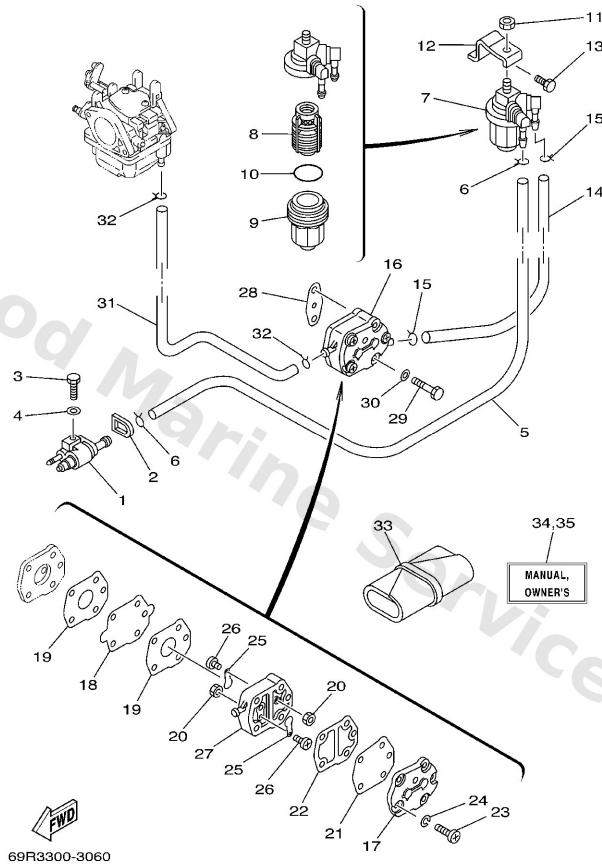


69R0664-1100

C3

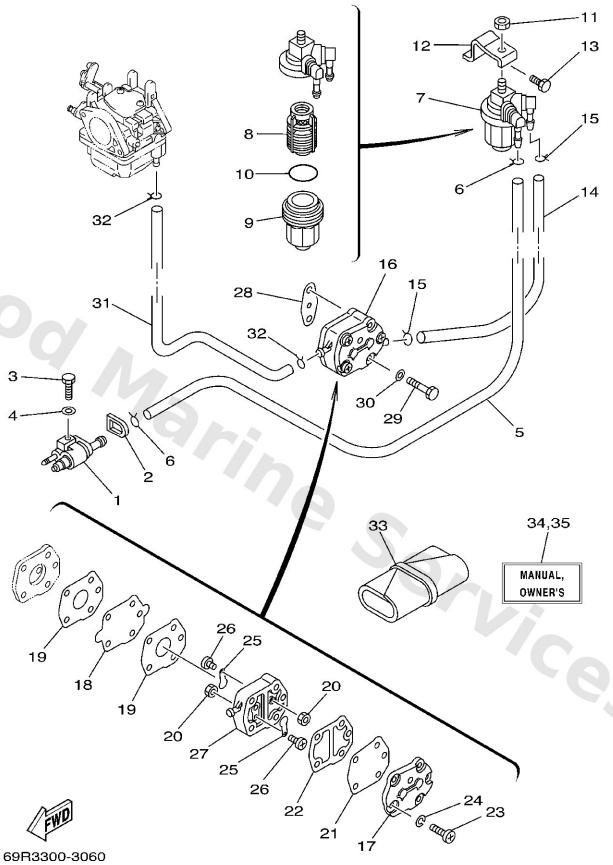
Ref	Part	
1	6J8-81960-00 Rectifier & regulator assembly	Buy now
2	69R-81915-00 Plate, regulator fitting	Buy now
3	90387-06504 Collar(650)	Buy now
4	6E5-82582-00 Cap 1	Buy now
5	69R-82553-00 Extension, wire lead	Buy now
6	90464-08M07 Clamp	Buy now
7	90119-06026 Bolt, with washer	Buy now

Fuel



B3

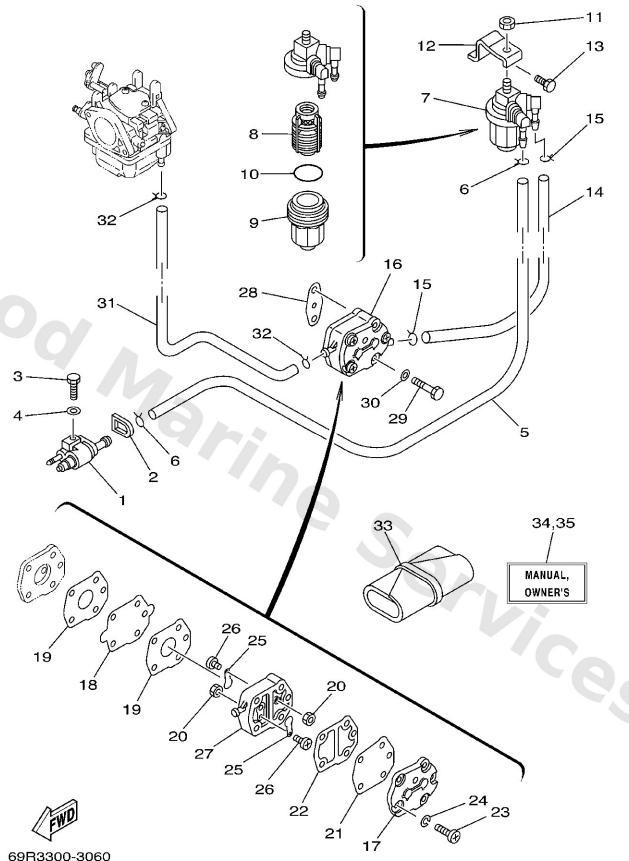
Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	61N-24329-00 Seal	Buy now
3	97095-06020 Bolt(7u8)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	90445-09M75 Hose (l1500)	Buy now
6	90467-08004 Clip, pipe 6162435600	Buy now
7	61N-24560-00 Filter assembly	Buy now
8	61N-24563-00 Element, filter	Buy now
9	61N-24521-00 Cup, filter	Buy now
10	93210-32738 O-ring(1wg)	Buy now
11	95380-08600 Nut (661)	Buy now
12	61N-24566-01 Bracket, filter	Buy now
13	97013-06014 Bolt(gj3)	Buy now
14	689-24311-00 Hose	Buy now
16	692-24410-00 Fuel pump assembly	Buy now



B3

Ref	Part	
17	6A0-24413-00 Cover, pump	Buy now
18	692-24411-00 Diaphragm	Buy now
19	648-24434-01 Gasket, body	Buy now
20	95380-03600 Nut (6g8)	Buy now
21	663-24411-00 Diaphragm	Buy now
22	648-24435-02 Gasket, body 2	Buy now
23	98503-05028 Ybs86-530 screw,panhead	Buy now
24	92990-05100 Ybs67-5 washer, spring	Buy now
25	6A0-24421-01 Valve, check	Buy now
26	6A0-14325-00 Screw, pan head	Buy now
27	6A0-24412-02 Body 1	Buy now
28	650-24431-A0 Gasket,fuel pump	Buy now
29	97095-06040 Bolt (682)	Buy now
31	6A1-24311-00 Pipe 1	Buy now
33	656-W2810-02 Tool kit	Buy now

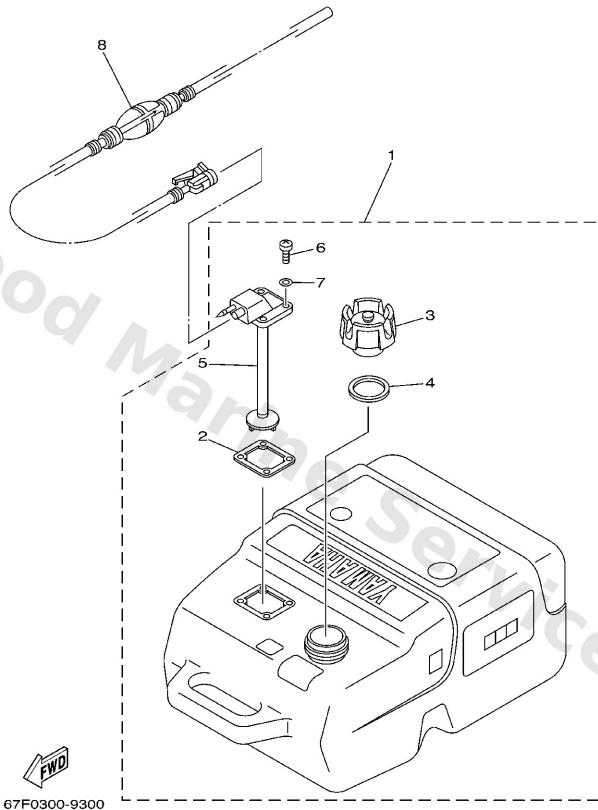
Fuel



Ref	Part	
34	69R-28199-71-A0 Om 25bmh/w/w '03 UR (E,F,S)	Buy now
34	69R-28199-71-B0 Om 25bmh/w/w '03 UR (D,NL,I)	Buy now
35	69R-28199-81-A0 O/m 25bmh(69r3) '03 d, p, g UR (DK,P,GR)	Buy now
35	69R-28199-81-B0 O/m 25bmh(69r3) '03 n, s, f UR (N,S,SS)	Buy now

B3

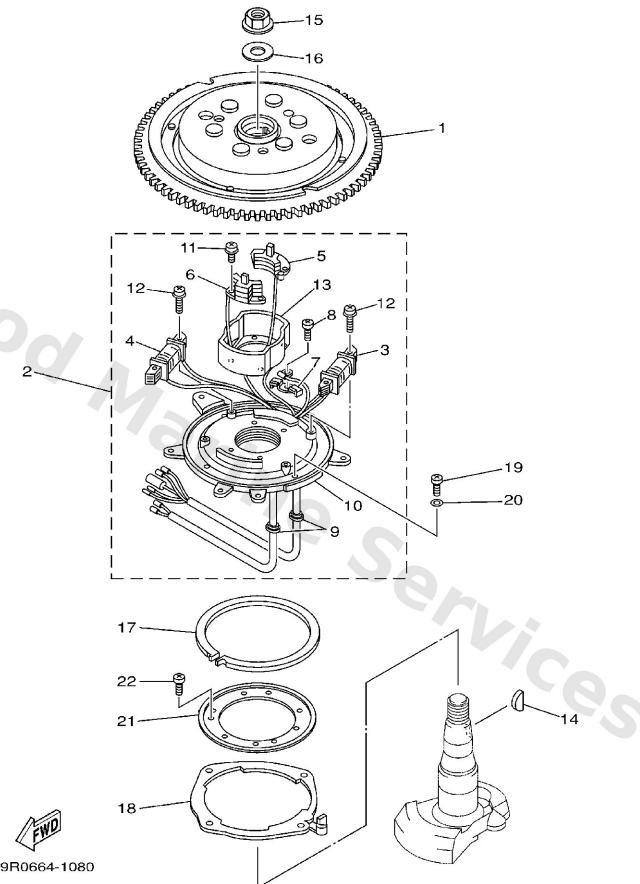
Fuel Tank



E4

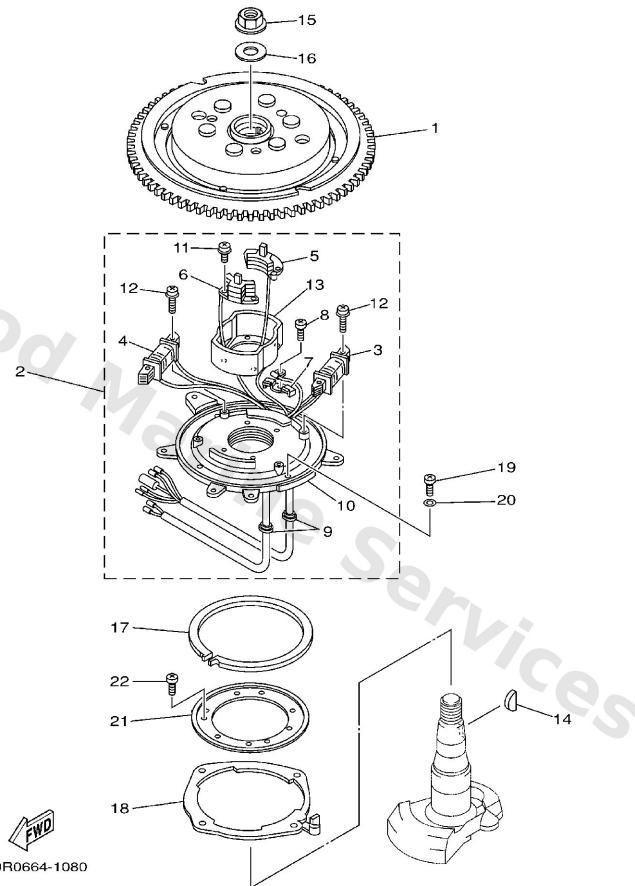
Ref	Part	
1	6YK-24201-01 Fuel Tank assembly (25L) AP PLASTIC, 25L	Buy now
2	6YL-24268-01 Gasket, fuel meter	Buy now
3	6YK-24610-00 Cap assembly WITH INDICATOR	Buy now
4	6YL-24641-00 Gasket, cap 1	Buy now
5	6YK-24260-01 Fuel meter assembly	Buy now
6	90157-05M16 Screw, pan head	Buy now
7	6YL-24329-00 Seal	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

Generator



Ref	Part	
1	61T-85550-10 Rotor assembly	Buy now
2	69P-85560-00 Base assembly	Buy now
3	69P-85541-09 Coil, charge	Buy now
4	61N-81313-09 Coil, lighting 1	Buy now
5	61N-85543-09 Coil, pulser	Buy now
6	61N-85543-19 Coil, pulser	Buy now
7	6E9-81328-70 Clamp	Buy now
8	97802-04006 Screw, pan head(3xp)	Buy now
9	6E9-85516-70 Grommet	Buy now
10	69P-85561-00 Base, magneto	Buy now
11	97607-04112 Screw, pan head	Buy now
12	97607-06125 Screw, pan head (76t)	Buy now
13	61N-85537-00 Cover	Buy now
14	90280-05015 Key, woodruff	Buy now
15	90179-16M05 Nut (689)	Buy now

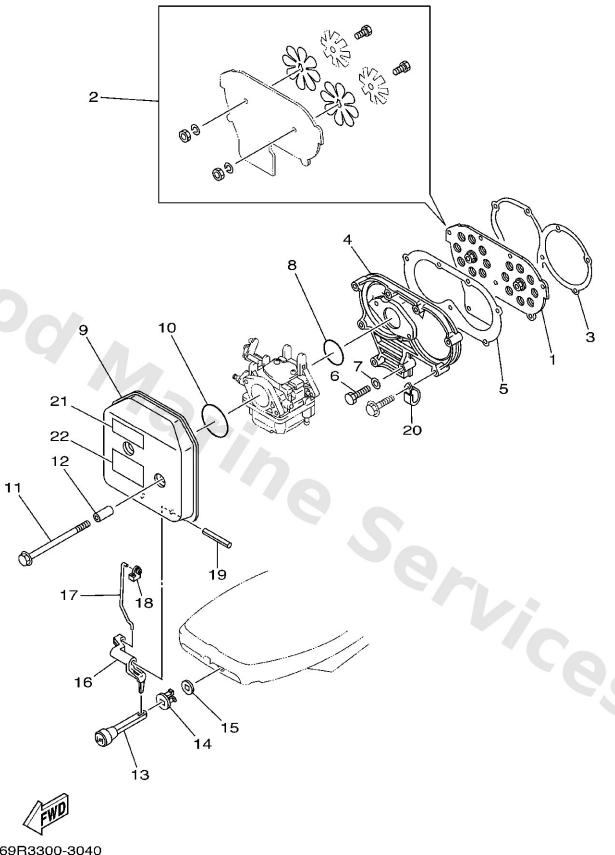
Generator



B7

Ref	Part	
16	90201-16M44 Washer (689)	Buy now
17	676-41611-00 Retainer, magneto base 1	Buy now
18	676-41613-00 Plate, base friction	Buy now
19	97880-05012 Screw,pan head (646)	Buy now
20	92990-05600 Washer, plain (646)	Buy now
21	689-41612-01 Retainer, magneto base	Buy now
22	97880-06010 Screw pan head	Buy now

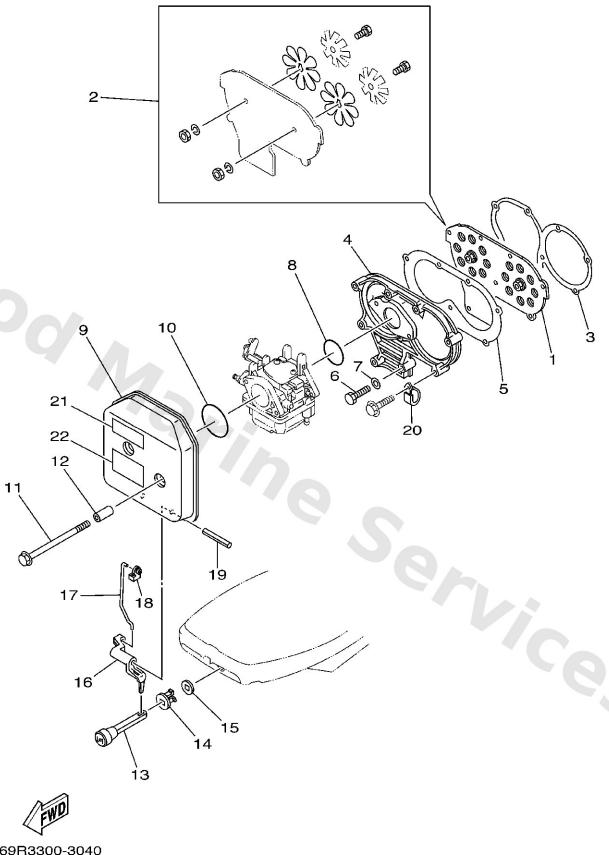
Intake



B1

Ref	Part	
1	61N-13610-00 Reed valve assembly	Buy now
2	689-W0004-00 Reed set	Buy now
3	648-13621-A1 Gasket, valve seat	Buy now
4	61N-13641-01-1S Manifold, intake 1	Buy now
5	648-13645-A0 Gasket, manifold 1	Buy now
6	97013-06035 Bolt(3rv)	Buy now
7	92903-06600 Washer, plain (646)	Buy now
8	61N-14198-00 Gasket	Buy now
9	61N-14440-00 Silencer assembly, intake	Buy now
10	93210-40659 O-ring(36y)	Buy now
11	90119-06M94 Bolt, with washer	Buy now
12	90387-06M26 Collar(61n)	Buy now
13	682-41271-00 Knob, choke	Buy now
14	689-41273-00 Grommet	Buy now
15	6J8-41274-00 Grommet 2	Buy now

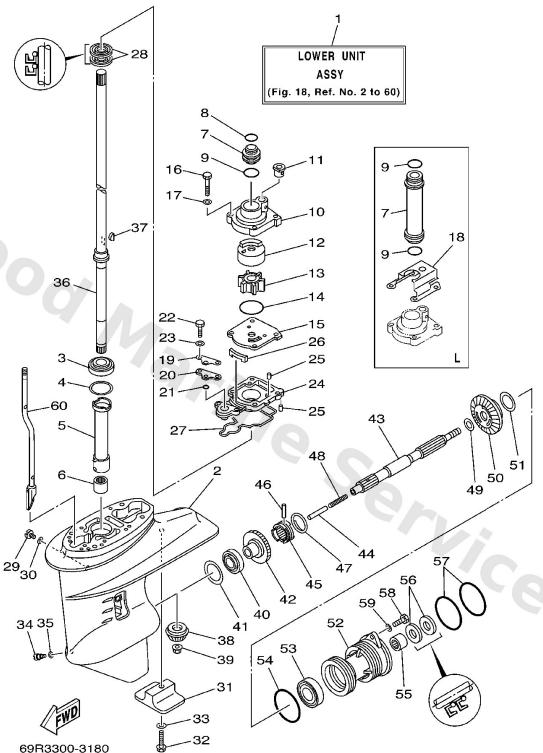
Intake



Ref	Part	
16	689-41252-01 Lever, choke 1	Buy now
17	61N-41256-00 Rod, choke 1	Buy now
18	661-41262-02 Joint, choke lever	Buy now
19	91690-40048 Pin, spring (689)	Buy now
20	90465-06M88 Clamp	Buy now
21	6A1-83625-41 Mark 5	Buy now
22	6A1-83625-51 Mark 5	Buy now

B1

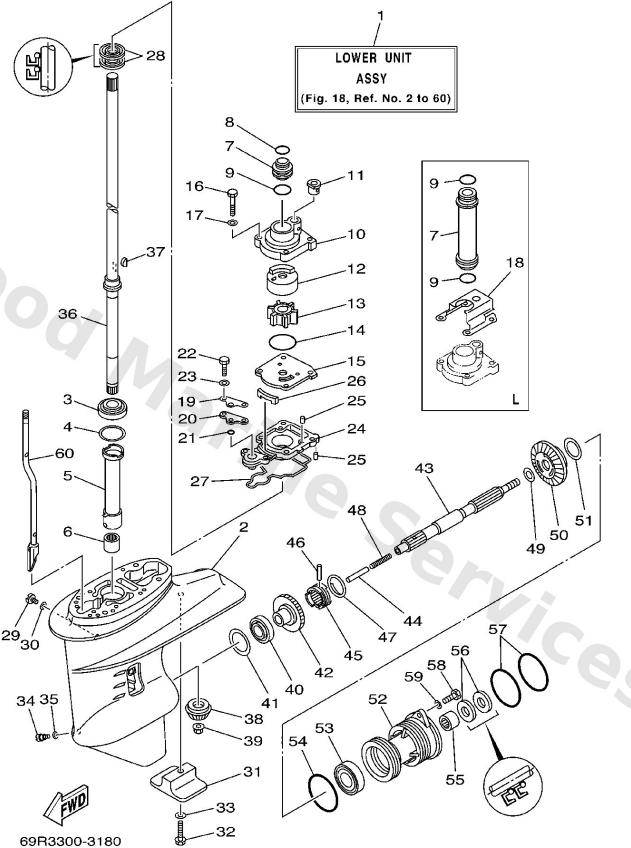
Lower Casing. Drive 1



D7

Ref	Part	
1	69P-45300-00-4D Lower unit assembly S	Buy now
1	69P-45300-10-4D Lower unit assembly L	Buy now
2	61N-45311-02-4D Casing, lower	Buy now
3	93332-000W5 Bearing(61n)	Buy now
4	61N-45587-00-07 Shim (t:0.70mm) UR	Buy now
4	61N-45587-00-10 Shim (t:1.0mm) UR	Buy now
4	61N-45587-00-11 Shim (t:1.1mm) UR	Buy now
4	61N-45587-00-12 Shim (t:1.2mm) UR	Buy now
4	61N-45587-00-13 Shim (t:1.3mm) UR	Buy now
4	61N-45587-00-14 Shim (t:1.4mm) UR	Buy now
4	61N-45587-00-15 Shim (t:1.5mm) UR	Buy now
4	61N-45587-00-16 Shim (t:1.6mm) UR	Buy now
5	61N-45536-00 Sleeve, drive shaft	Buy now
6	93315-220V7 Bearing, cylindrical(6j8)	Buy now
7	61N-44362-00 Tube, water S	Buy now

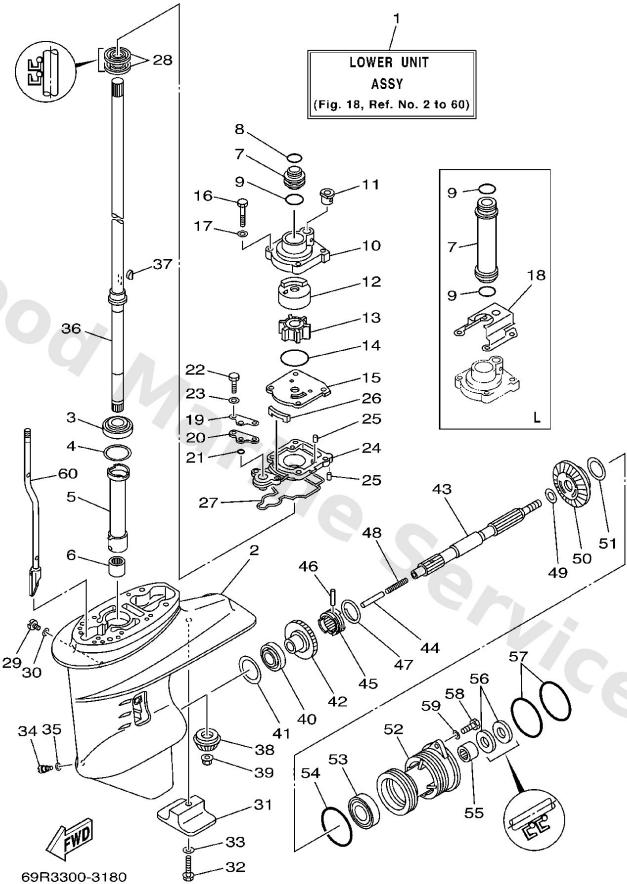
Lower Casing. Drive 1



D7

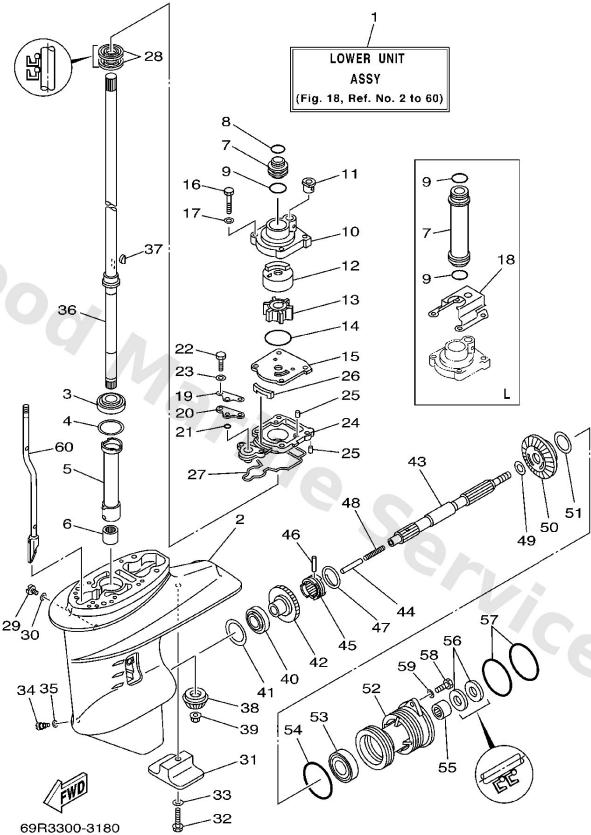
Ref	Part	
7	61N-44362-10 Tube, water L	Buy now
8	93210-22164 O-ring S	Buy now
9	93210-26130 O-ring S	Buy now
10	69P-44311-00 Housing, water pump	Buy now
11	6L2-44367-00 Damper, water seal 3	Buy now
12	69P-44322-00 Insert, cartridge	Buy now
13	6H4-44352-02 Impeller	Buy now
14	93210-45161 O-ring	Buy now
15	61N-44323-00 Outer plate, cartridge	Buy now
16	97095-06040 Bolt (682)	Buy now
17	92995-06600 Washer, plain (646)	Buy now
18	65W-44328-11 Plate L	Buy now
19	61N-44176-00 Bracket	Buy now
20	61N-45321-00 Plate	Buy now
21	93210-06ME6 O-ring	Buy now

Lower Casing. Drive 1



Ref	Part	
22	97095-06025 Bolt	Buy now
24	61N-45331-00-5B Housing, bearing	Buy now
25	93604-10M03 Pin, dowel (688)	Buy now
26	61N-45127-00 Seal	Buy now
27	61N-45315-00 Packing, lower casing	Buy now
28	93101-22067 Oil seal (22x36x6-663)	Buy now
29	90340-08002 Plug, straight screw	Buy now
30	90430-08020 Gasket	Buy now
31	61N-45251-01 Anode	Buy now
32	95895-06035 Bolt, flange(4nx)	Buy now
33	92990-06300 Washer, tooth	Buy now
34	688-45341-10 Plug, drain	Buy now
36	61N-45510-00 Drive shaft assembly <i>S</i>	Buy now
36	61N-45510-10 Drive shaft assembly <i>L</i>	Buy now
37	90280-03M03 Key, woodruff (697)	Buy now

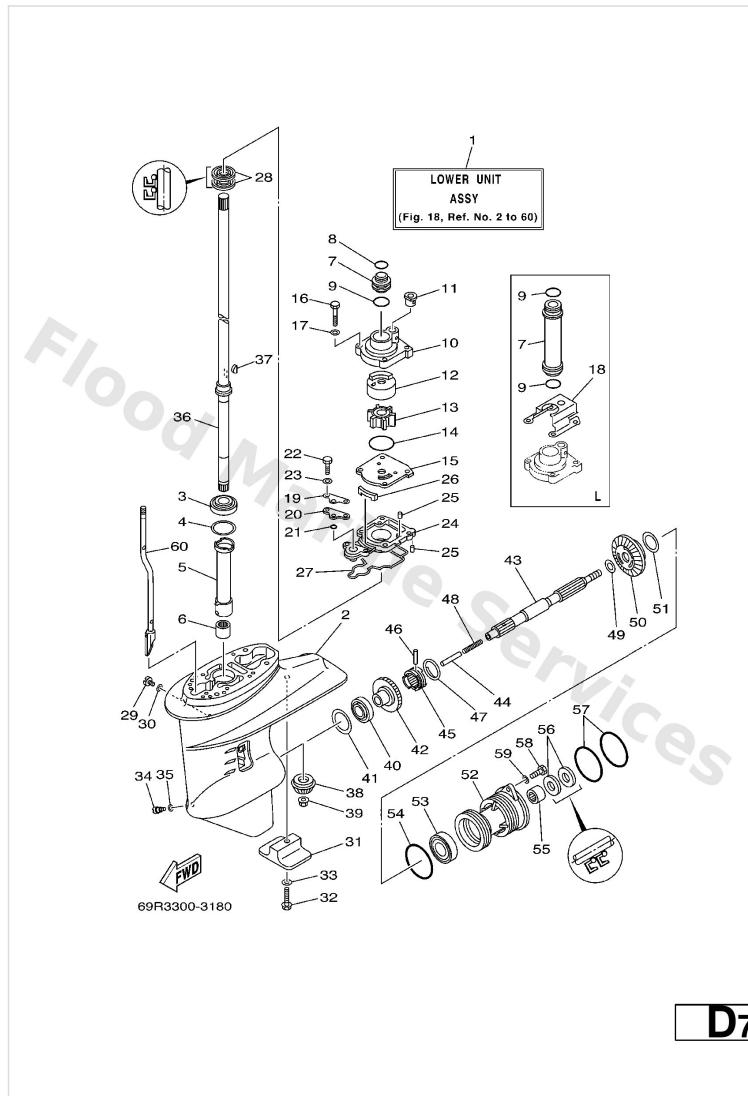
Lower Casing. Drive 1



D7

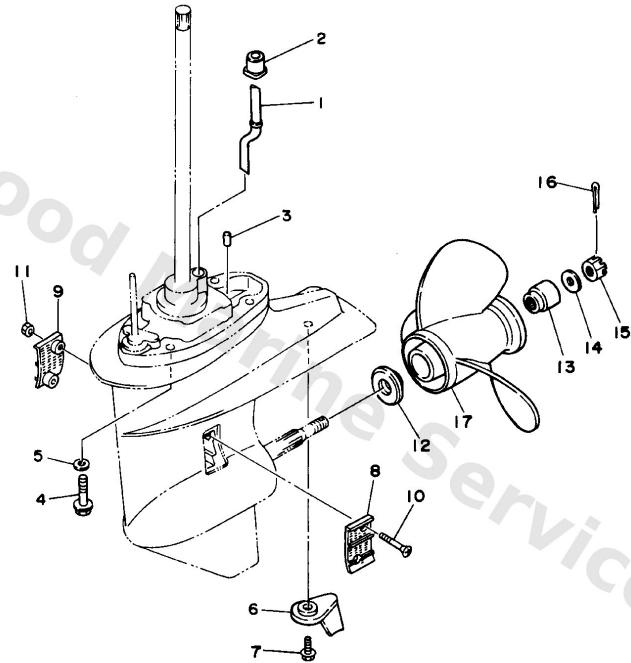
Ref	Part	
38	61N-45551-00 Pinion	Buy now
39	90179-10M14 Nut(6j8)	Buy now
40	93332-00005 Brg,cyl-cal roller 0.19g nt	Buy now
41	6L2-45567-00-10 Shim (t:1.0mm) UR	Buy now
41	6L2-45567-00-11 Shim (t:1.1mm) UR	Buy now
41	6L2-45567-00-12 Shim (t:1.2mm) UR	Buy now
41	6L2-45567-00-13 Shim (t:1.3mm) UR	Buy now
41	6L2-45567-00-14 Shim (t:1.4mm) UR	Buy now
42	61N-45560-00 Gear	Buy now
43	6L2-45611-00 Shaft, propeller	Buy now
44	648-45635-00 Plunger,shift	Buy now
45	664-45631-02 Clutch, dog	Buy now
46	90250-05010 Pin straight 648456320000	Buy now
47	648-45633-00 Ring, cross pin	Buy now
48	90501-10065 Spring compression648456360000	Buy now

Lower Casing. Drive 1



Ref	Part	
49	90201-20417 Washer, plate(663)	Buy now
50	61N-45571-00 Gear	Buy now
51	6L2-45577-00-10 Shim (t:1.0mm) UR	Buy now
51	6L2-45577-00-11 Shim (t:1.1mm) UR	Buy now
51	6L2-45577-00-12 Shim (t:1.2mm) UR	Buy now
51	6L2-45577-00-13 Shim (t:1.3mm) UR	Buy now
52	61N-45361-01-4D Cap, lower casing	Buy now
53	93306-00612 Bearing(2hr)	Buy now
54	93210-64ME7 O-ring	Buy now
55	93315-22004 Brg,cyl-cal roller 21g nt	Buy now
56	93101-20M07 Oil seal	Buy now
57	93210-65M50 O-ring	Buy now
58	97075-06020 Bolt(7u8)	Buy now
60	61N-44150-00 Shift cam assembly S	Buy now
60	61N-44150-10 Shift cam assembly L	Buy now

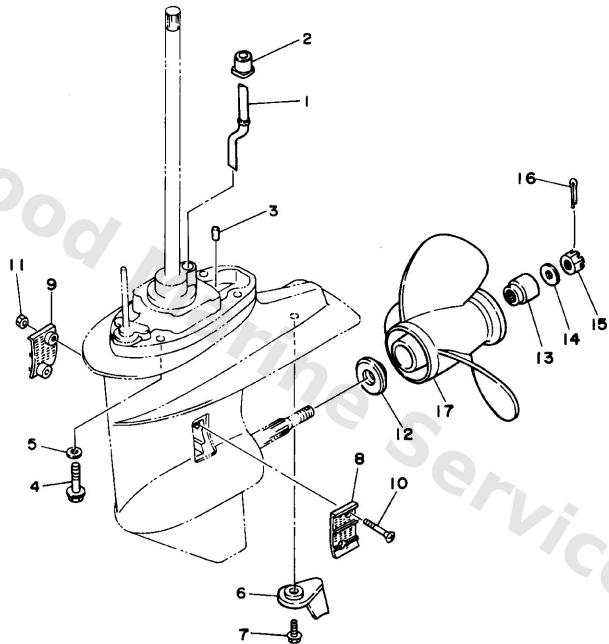
Lower Casing. Drive 2



E3

Ref	Part	
1	61N-44361-00 Tube, water S	Buy now
1	61N-44361-10 Tube, water L	Buy now
2	689-44366-00 Damper, water seal 2	Buy now
3	93606-11M24 Pin, dowel	Buy now
4	90105-10M12 Bolt (689)	Buy now
5	92995-10600 Washer, plate	Buy now
6	61N-45371-00 Tab-trim	Buy now
7	90119-06M48 Bolt, with washer(61n)	Buy now
8	6L2-45214-00 Cover, water inlet	Buy now
9	6L2-45215-00 Cover, water inlet	Buy now
10	90151-05M05 Screw, countersunk	Buy now
11	90185-05002 Nut nylon (sus)(ex4)	Buy now
12	6L2-45987-01 Spacer	Buy now
13	689-45997-00 Spacer	Buy now
14	92990-14200 Washer, plain	Buy now

Lower Casing. Drive 2

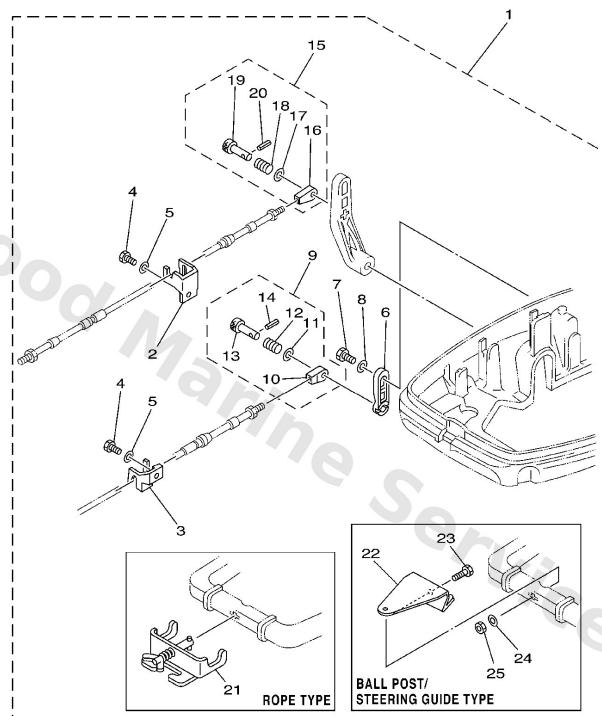


 FWD
 61R0010-4180

E3

Ref	Part	
15	90171-14013 Nut(664)	Buy now
16	91490-30022 Pin, cotter	Buy now
17	62C-45941-00-EL Propeller (3x9-7/8 x10 -f) UR	Buy now
17	664-45941-01-EL Propeller (3x9-7/8"x9"-f) UR	Buy now
17	664-45943-01-EL Propeller (3x9-7/8 x8 -f) UR	Buy now
17	664-45945-00-EL Propeller (3x9-7/8 x10-1/2 -f) UR	Buy now
17	664-45947-01-EL Propeller (3x9-7/8 x11-1/4 -f) UR	Buy now
17	664-45949-02-EL Propeller (3x9-7/8 x13 -f)	Buy now
17	664-45952-00-EL Propeller (3x9-7/8 x14 -f) UR	Buy now
17	664-45954-01-EL Propeller (3x9-7/8 x12 -f) UR	Buy now

Remote Control Attachment

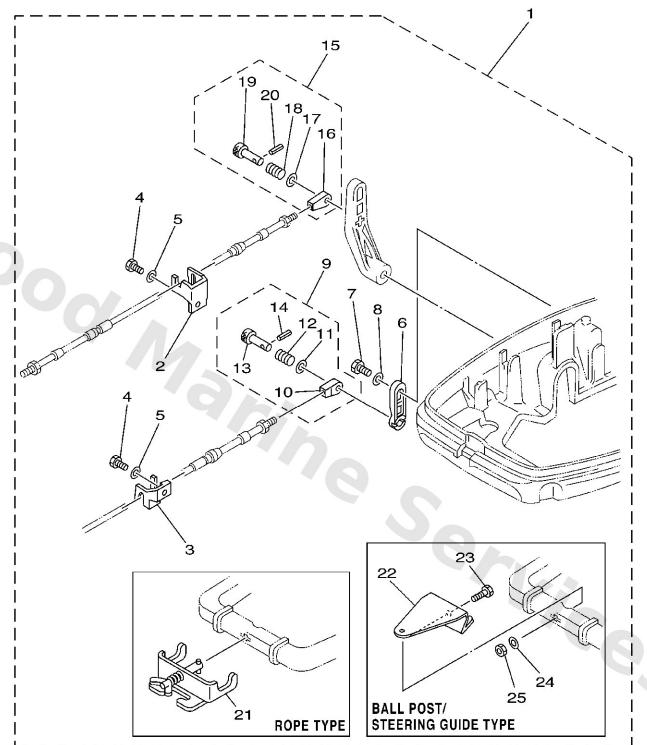


 69R3664-3170

D1

Ref	Part	
1	689-48501-01-4D Remote cont. attachment assembly. AP ROPE TYPE	Buy now
1	689-48501-21-4D Remote cont. attachment assembly. AP BALL POST/	Buy now
2	689-48531-50 Bracket, remote control 1	Buy now
3	689-48532-50 Bracket, remote control 2	Buy now
4	97095-06016 Bolt, hexagon deep recess	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	648-48534-50-4D Throttle lever, control	Buy now
7	97095-06012 Bolt(gh1)	Buy now
9	648-48340-50 Cable end assembly	Buy now
10	617-48346-90 Cable end, remote control	Buy now
11	92990-08600 Washer, plain (663)	Buy now
12	90501-10264 Spring 6174833290	Buy now
13	617-48361-91 Hook, cable	Buy now
14	91690-30012 Pin, spring	Buy now
15	648-48330-50 Cable end assembly	Buy now

Remote Control Attachment



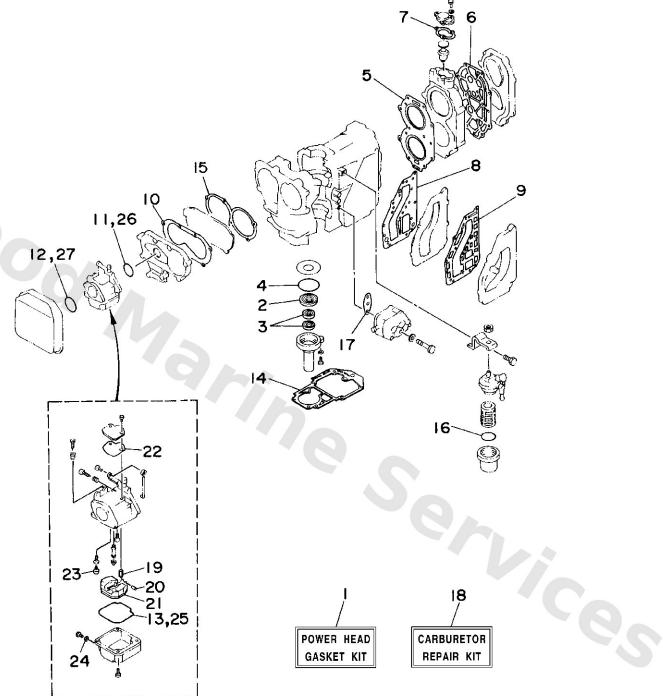
69R3664-3170



D1

Ref	Part	
16	648-48346-50 Cable,end remote control 3	Buy now
18	90501-10071 Spring 6044833200	Buy now
19	617-48331-91 Hook, cable	Buy now
21	700-48510-12 Hook steering assembly ROPE TYPE	Buy now
22	689-48511-01 Hook, steering BALL POST/	Buy now
23	97075-10040 Bolt, hexagon deep recess BALL POST/	Buy now
24	92990-10600 Washer, plate BALL POST/	Buy now
25	90185-10051 Nut, self-locking BALL POST/	Buy now

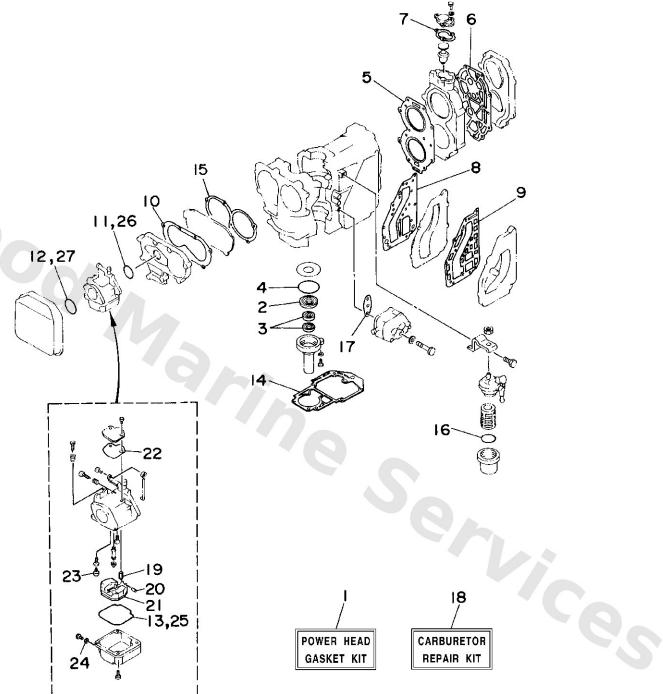
Repair Kit 1



E5

Ref	Part	
1	69P-W0001-00 Power head gasket kit	Buy now
2	93102-25008 Oil seal	Buy now
3	93101-16001 Oil seal	Buy now
4	93210-58M21 O-ring (683)	Buy now
5	61N-11181-A1 Gasket, cylinder head 1	Buy now
6	61T-11193-A1 Gasket, head cover 1	Buy now
7	655-12414-A1 Gasket, cover	Buy now
8	6K8-41122-A1 Gasket, exhaust inner cover	Buy now
9	6K8-41124-A1 Gasket, exhaust outer cover	Buy now
10	648-13645-A0 Gasket, manifold 1	Buy now
11	61N-14198-00 Gasket	Buy now
12	93210-40659 O-ring(36y)	Buy now
13	6L2-14384-00 Gasket, float chamber	Buy now
14	689-45113-A1 Gasket, upper casing	Buy now
15	648-13621-A1 Gasket, valve seat	Buy now

Repair Kit 1

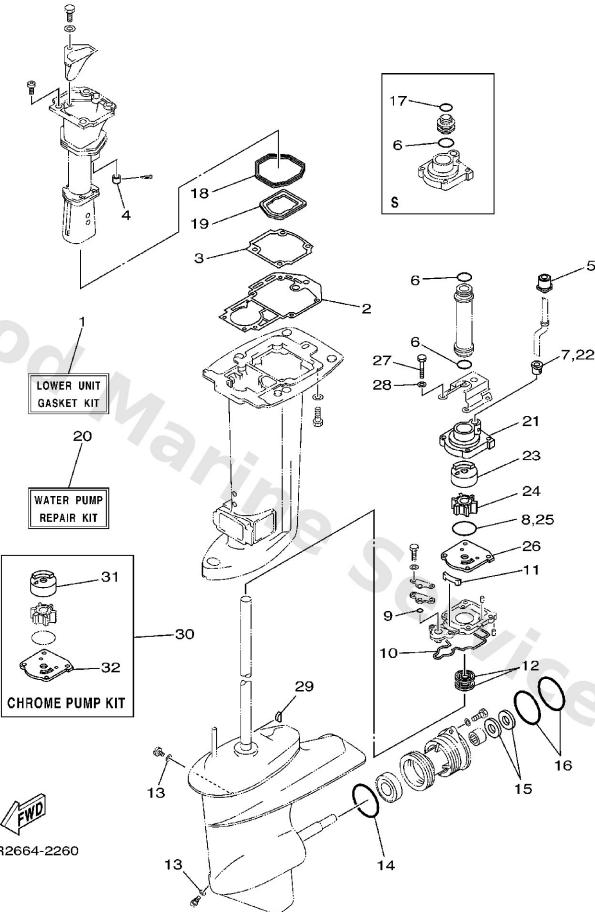


61R0700-4180

E5

Ref	Part	
16	93210-32738 O-ring(1wg)	Buy now
17	650-24431-A0 Gasket,fuel pump	Buy now
18	61N-W0093-00 Carburetor repair kit	Buy now
19	61N-14392-00 Valve, needle	Buy now
20	6E5-14386-01 Pin, float	Buy now
21	6L2-14385-00 Float	Buy now
22	6L2-14399-00 Gasket	Buy now
23	50M-14355-00 Plug	Buy now
24	6L2-14398-00 Gasket	Buy now

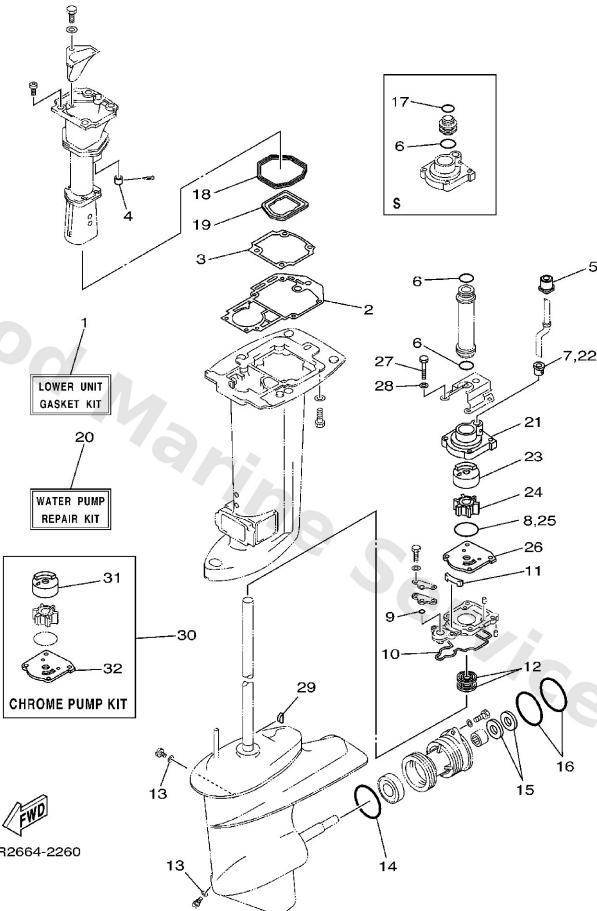
Repair Kit 2



E6

Ref	Part	
1	69P-W0001-20 Lower unit gasket kit	Buy now
2	689-45113-A1 Gasket, upper casing	Buy now
3	69P-41134-A0 Gasket, exhaust manifold	Buy now
4	6A8-41135-00 Gasket, exhaust manifold 3	Buy now
5	689-44366-00 Damper, water seal 2	Buy now
6	93210-26130 O-ring UN	Buy now
7	6L2-44367-00 Damper, water seal 3	Buy now
8	93210-45161 O-ring	Buy now
9	93210-06ME6 O-ring	Buy now
10	61N-45315-00 Packing, lower casing	Buy now
11	61N-45127-00 Seal	Buy now
12	93101-22067 Oil seal (22x36x6-663)	Buy now
13	90430-08020 Gasket	Buy now
14	93210-64ME7 O-ring	Buy now
15	93101-20M07 Oil seal	Buy now

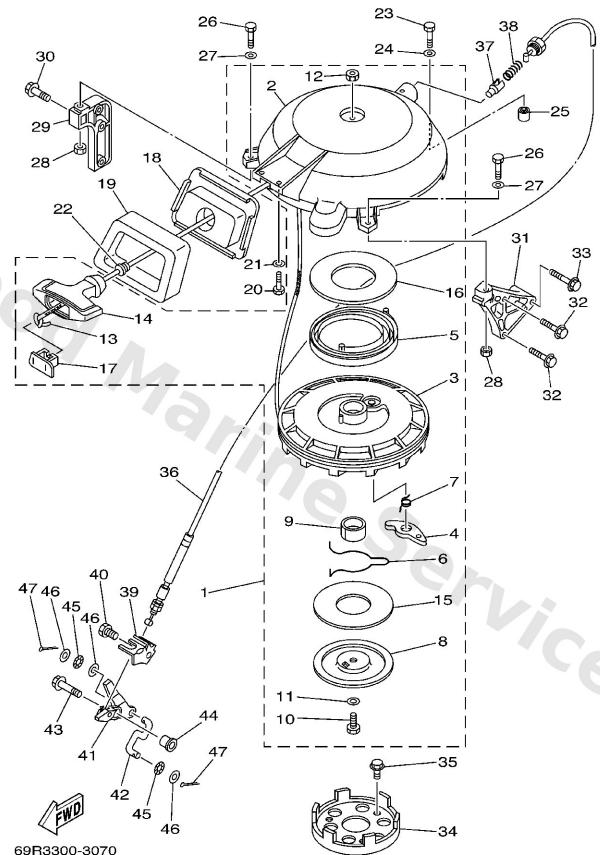
Repair Kit 2



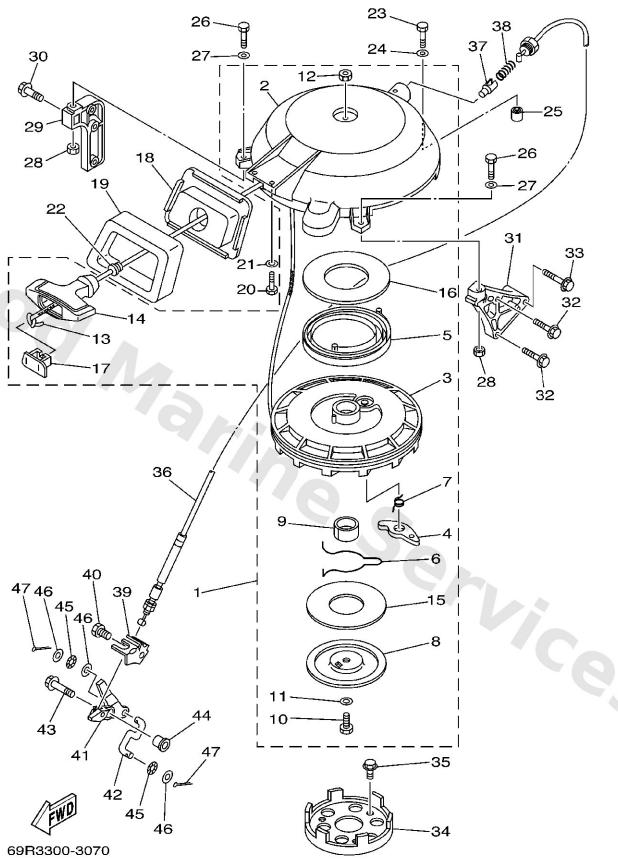
E6

Ref	Part	
16	93210-65M50 O-ring	Buy now
17	93210-22164 O-ring S	Buy now
18	69P-41138-00 Seal, ext. 1	Buy now
19	69P-41139-00 Seal, ext. 2	Buy now
20	69P-W0078-00 Water pump repair kit	Buy now
21	69P-44311-00 Housing, water pump	Buy now
23	69P-44322-00 Insert, cartridge	Buy now
24	6H4-44352-02 Impeller	Buy now
26	61N-44323-00 Outer plate, cartridge	Buy now
27	97095-06040 Bolt (682)	Buy now
28	92995-06600 Washer, plain (646)	Buy now
29	90280-03M03 Key, woodruff (697)	Buy now
30	69P-W0078-0A Chrome pump kit	Buy now
31	69P-44322-40 Insert, cartridge	Buy now
32	61N-44323-40 Outer plate, cartridge	Buy now

Starter



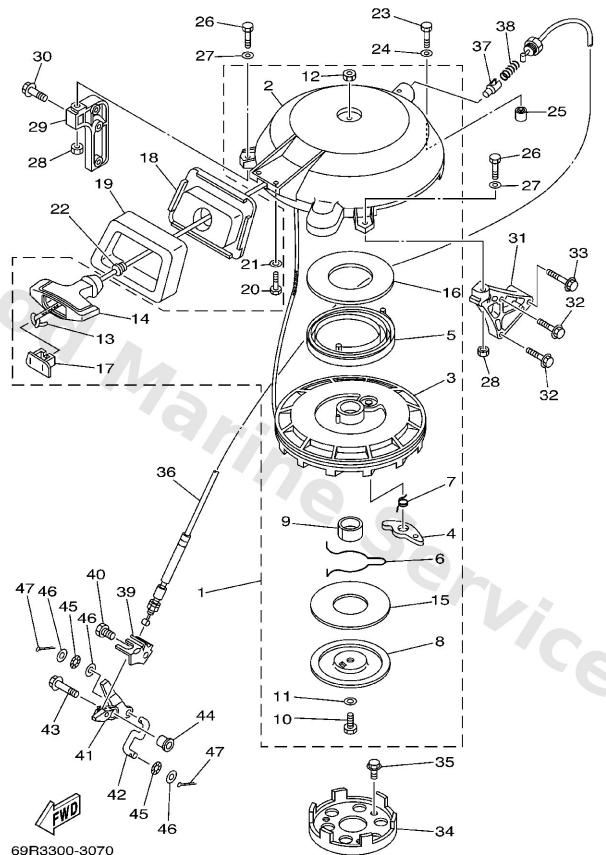
Starter



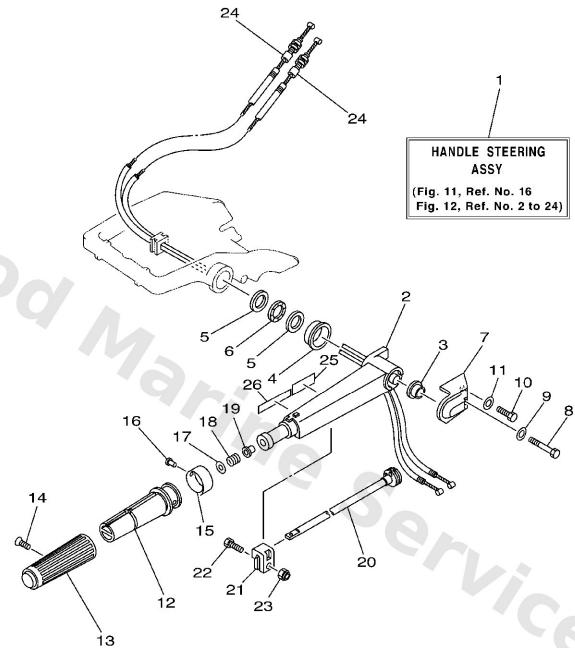
B5

Ref	Part	
16	6F5-15739-00 Washer, thrust 2	Buy now
17	6F5-15779-02 Cover	Buy now
18	61N-15758-01-4D Guide, Rope	Buy now
19	61N-15762-00 Seal, rubber 2	Buy now
20	97095-06016 Bolt, hexagon deep recess	Buy now
21	92995-06600 Washer, plain (646)	Buy now
22	6A0-15789-00 Damper	Buy now
23	97095-06035 Bolt(j52)	Buy now
25	99530-10014 Pin, dowel	Buy now
28	95380-06600 Nut(661)	Buy now
29	6H7-15771-01-94 Stay 1	Buy now
30	90119-06MA3 Bolt, with washer	Buy now
31	656-15772-00-94 Stay 2	Buy now
33	90119-06025 Bolt, with washer	Buy now
34	6F5-15723-01 Pully, starter	Buy now

Starter



Steering

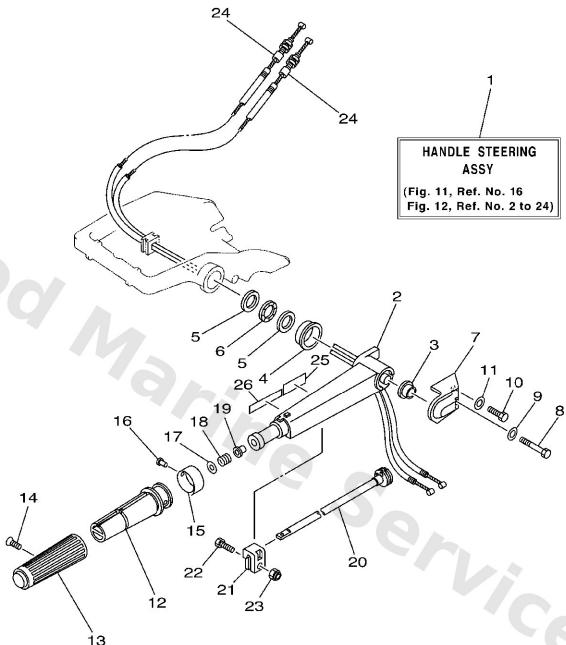


 FWD
69R3300-3120

C5

Ref	Part	
3	90387-13003 Collar	Buy now
4	90387-33001 Collar	Buy now
5	90201-28013 Washer, plate	Buy now
6	90206-28001 Washer, wave	Buy now
8	97095-06050 Bolt(jf7)	Buy now
9	92995-06600 Washer, plain (646)	Buy now
10	97095-06020 Bolt(7u8)	Buy now
12	664-42119-00 Grip, steering handle	Buy now
13	6F6-42177-A0 Rubber, handle	Buy now
14	90149-05M13 Screw, countersunk	Buy now
15	6G1-42137-10 Indicator, throttle	Buy now
16	90269-02M09 Rivet(615)	Buy now
17	92903-10600 Washer, plate	Buy now
18	90501-23215 Spring (655)	Buy now
19	90386-08032 Bushing (650)	Buy now

Steering

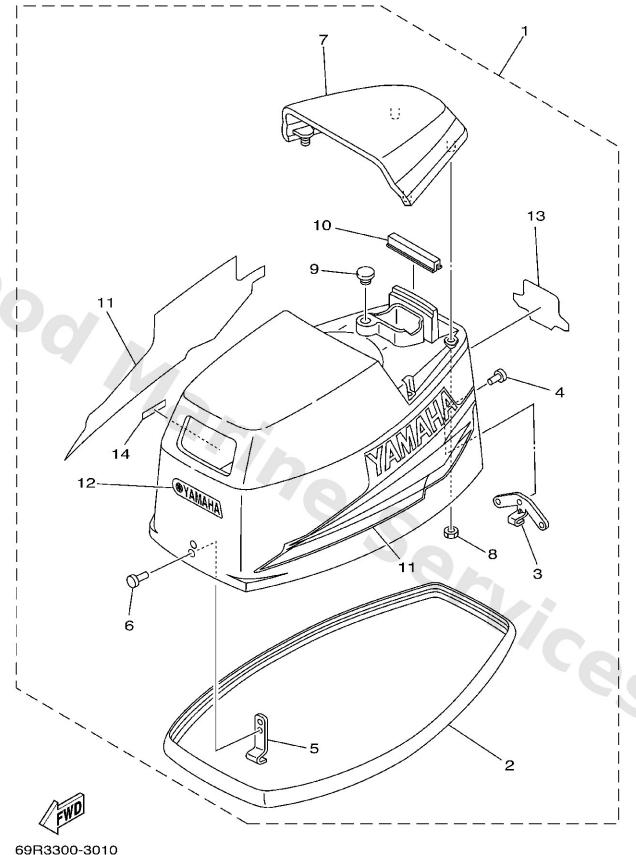


 69R3300-3120

Ref	Part	
20	689-42138-00 Lever, throttle	Buy now
21	656-42126-01 Piece, friction	Buy now
23	90185-06062 Nut selflocking (656)	Buy now
24	61N-26311-00 Cable, throttle 1	Buy now
25	6E0-83627-51 Label, Caution 7	Buy now
26	6E0-83627-41 Label, caution 7	Buy now

C5

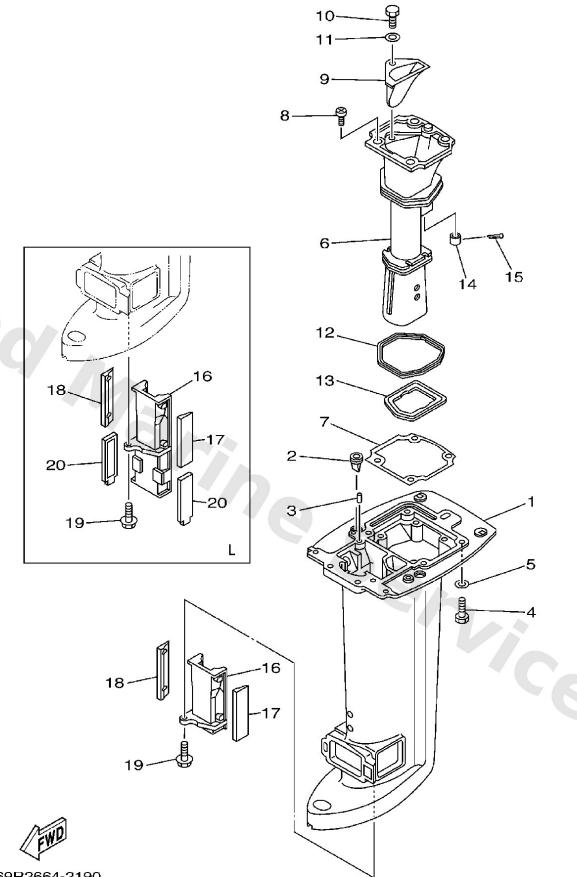
Top Cowling



A4

Ref	Part	
1	69R-42610-30-4D Top Cowling assembly	Buy now
2	6G0-42615-00 Seal	Buy now
3	689-42647-00 Holder, clamp band	Buy now
4	90266-04M01 Rivet (689)	Buy now
5	6G0-42651-02 Hook	Buy now
6	90266-04M00 Rivet 2 (662)	Buy now
7	69P-42613-00-4D Molding, air duct	Buy now
8	90179-06M24 Nut(6j8)	Buy now
9	90480-14M14 Grommet (6e0)	Buy now
10	61N-42628-00 Seal	Buy now
11	61R-W0070-10 Graphic Set	Buy now
12	695-42677-C0 Graphic, front	Buy now
13	61R-42678-10 Graphic, rear	Buy now
14	6E0-44191-11 Indicator, shift	Buy now

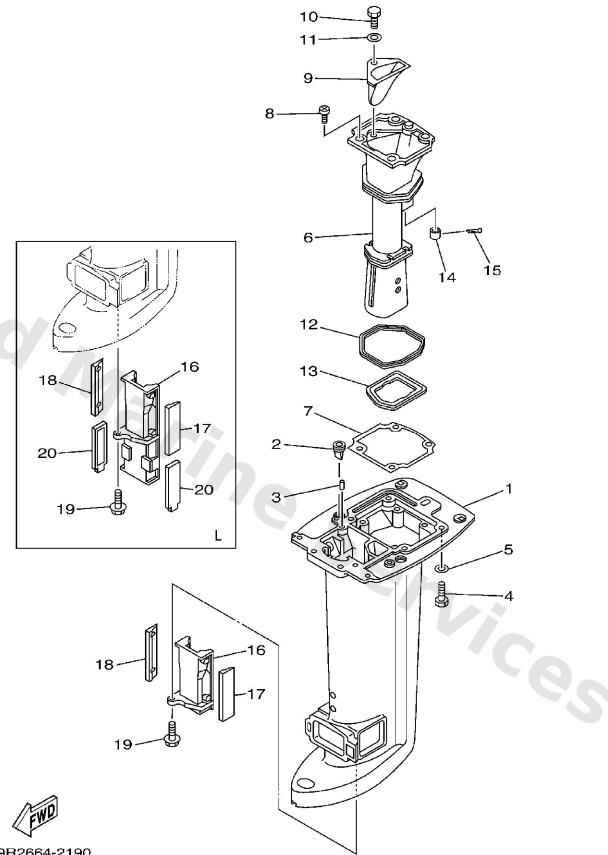
Upper Casing



D6

Ref	Part	
1	69P-45111-00-4D Casing, upper S	Buy now
1	69P-45111-10-4D Casing, upper L	Buy now
2	65W-42717-00 Rubber, seal 2	Buy now
3	93606-12019 Pin, dowel (614)	Buy now
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5	92995-08600 Washer, plain (663)	Buy now
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7	69P-41134-A0 Gasket, exhaust manifold	Buy now
8	97880-06016 Screw pan head	Buy now
9	69P-41137-00-5B Guide, exhaust	Buy now
10	97095-08020 Bolt, hexagon	Buy now
12	69P-41138-00 Seal, ext. 1	Buy now
13	69P-41139-00 Seal, ext. 2	Buy now
14	6A8-41135-00 Gasket, exhaust manifold 3	Buy now
15	91490-30025 Pin cotter	Buy now

Upper Casing



Ref	Part	
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16	69P-47467-10-5B Plate, guide L	Buy now
17	69P-45127-00 Seal	Buy now
18	69P-45128-00 Seal 2	Buy now
19	90119-06024 Bolt(7u8)	Buy now
20	69P-45159-00 Damper L	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.