



Yamaha 25DMH 1997

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

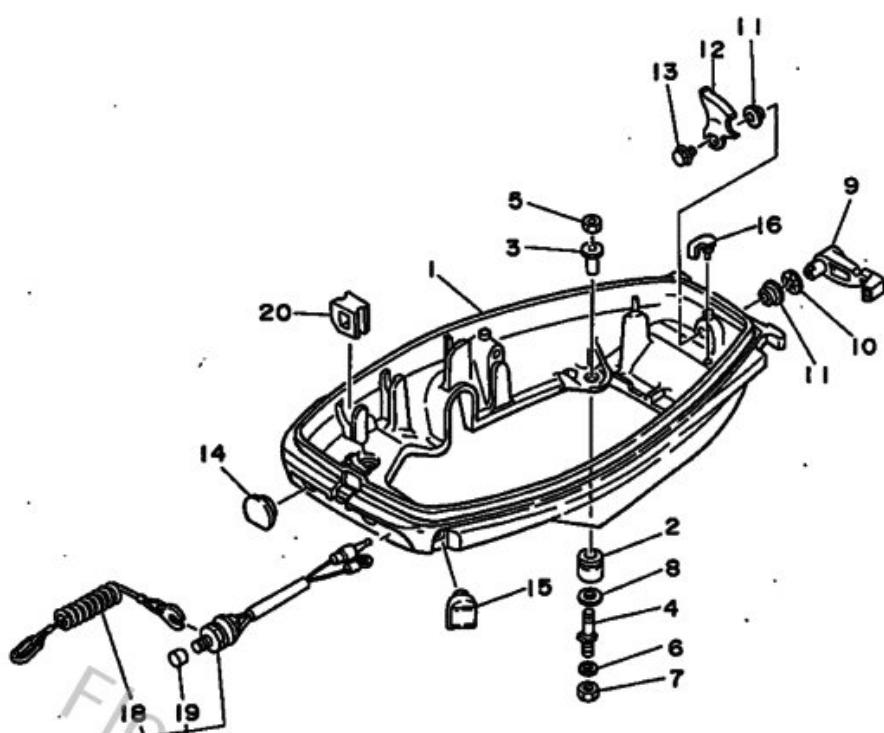
Authorised Yamaha Dealers



Contents

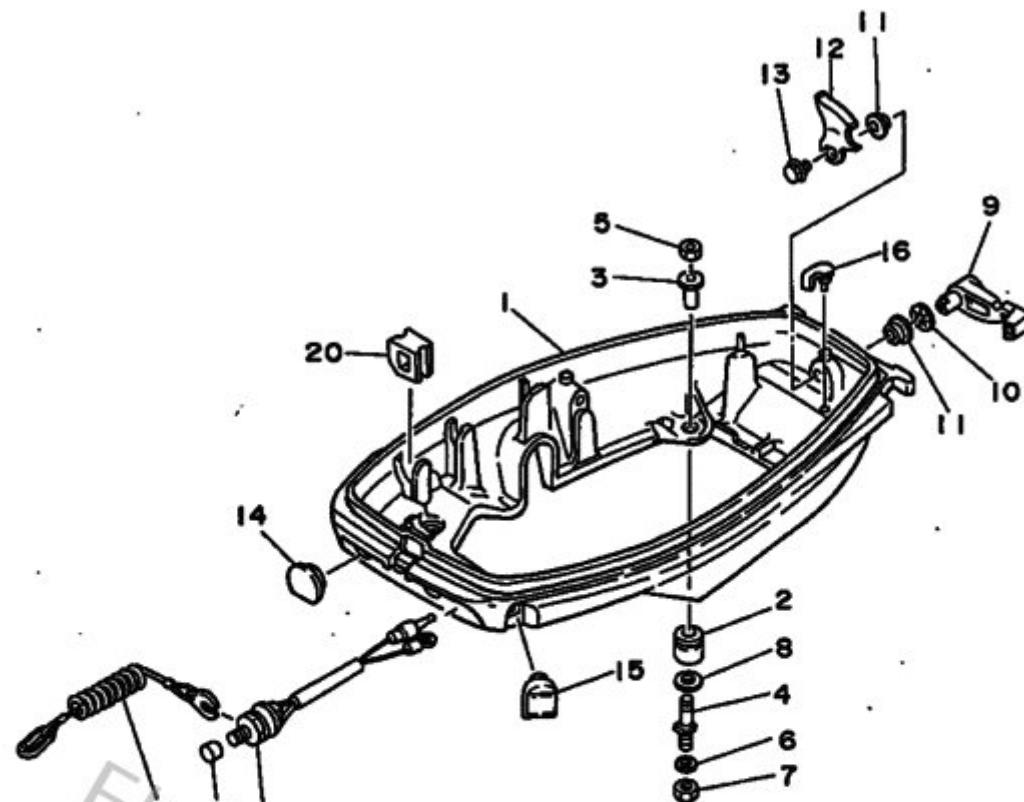
Bottom Cowling	3
Bracket 1	5
Control	11
Crankshaft & Piston	14
Cylinder & Crankcase	16
Fuel	19
Generatrice	21
Intake	23
Kits De Reparation 1	27
Kits De Reparation 2	29
Lower Casing & Drive	31
Partie Electrique 1	37
Starter	39
Steering	43
Top Cowling	45
Upper Casing	46

Bottom Cowling



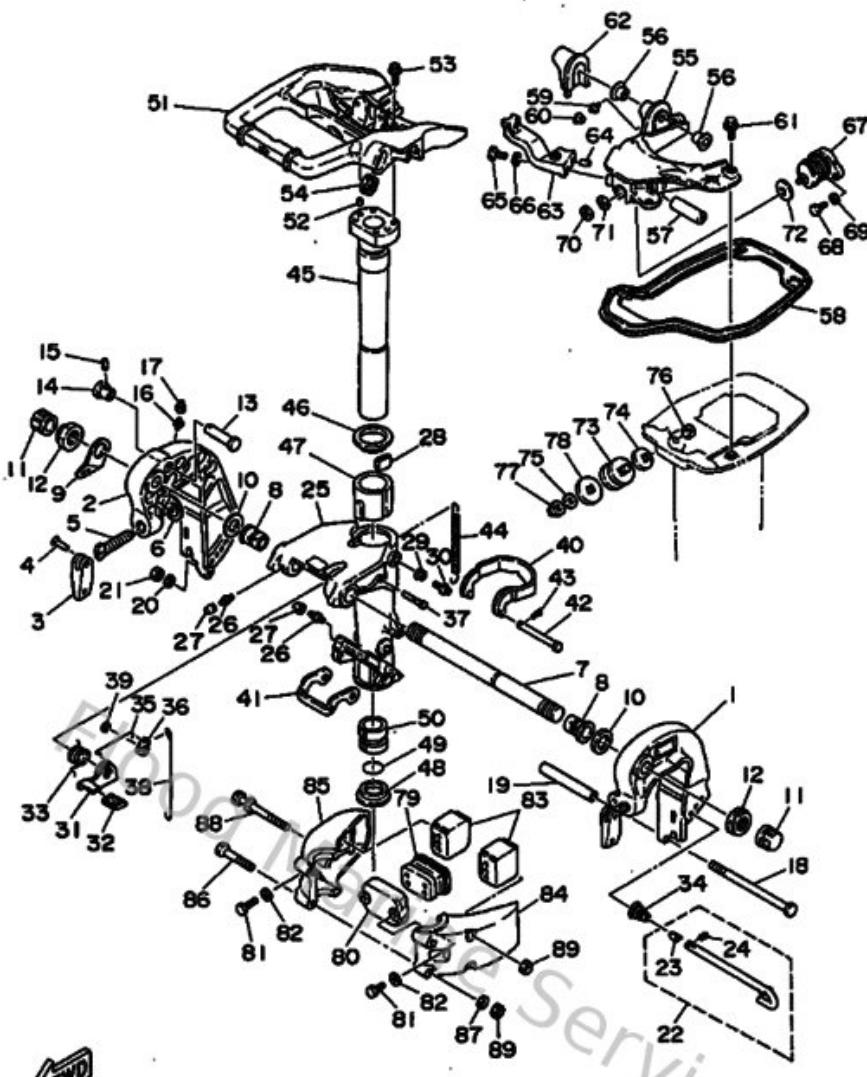
Ref	Part	
1	68942711034D Cowling, bottom 1	Buy now
2	9048015M0600 Grommet (689)	Buy now
3	9038708M2500 Collar (689)	Buy now
4	6G0427960000 Bolt 1	Buy now
5	953800870000 Nut(661)	Buy now
6	929900860000 Washer, plain (663)	Buy now
8	9020108M8700 Washer (6g0)	Buy now
9	689428150000 Lever, clamp 1	Buy now
10	902061205200 Washer, wave (666)	Buy now
11	903861206900 Bush(666)	Buy now
13	970800601200 Bolt(gh1)	Buy now
14	682427240000 Grommet	Buy now
15	689427250000 Grommet	Buy now
16	647425230000 Spacer, friction	Buy now
17	689825750400 Engine stop switch assembly	Buy now

Bottom Cowling



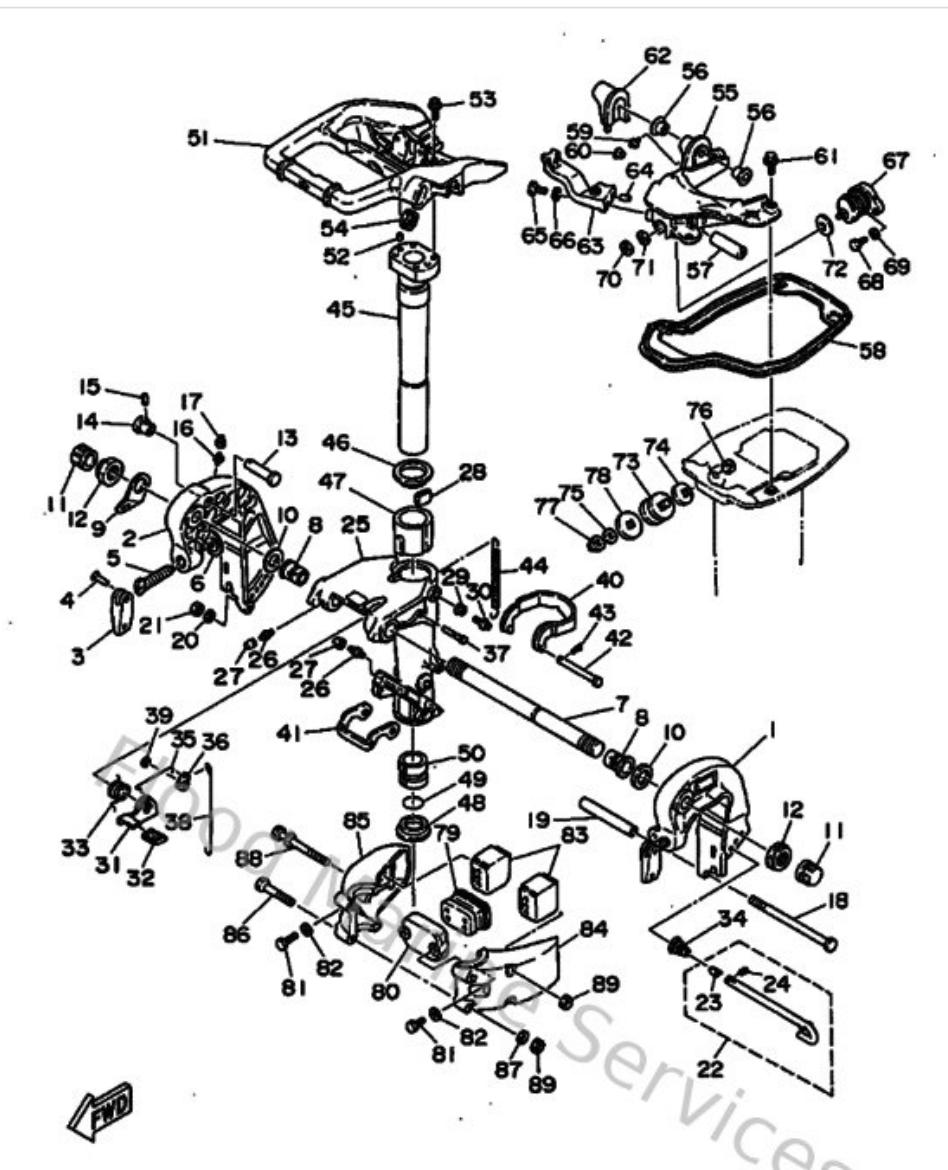
Ref	Part	
18	682825560000 Lanyard, stop switch	Buy now
19	6898257Y0000 Cap	Buy now
20	9048017M0800 Grommet (689)	Buy now

Bracket 1



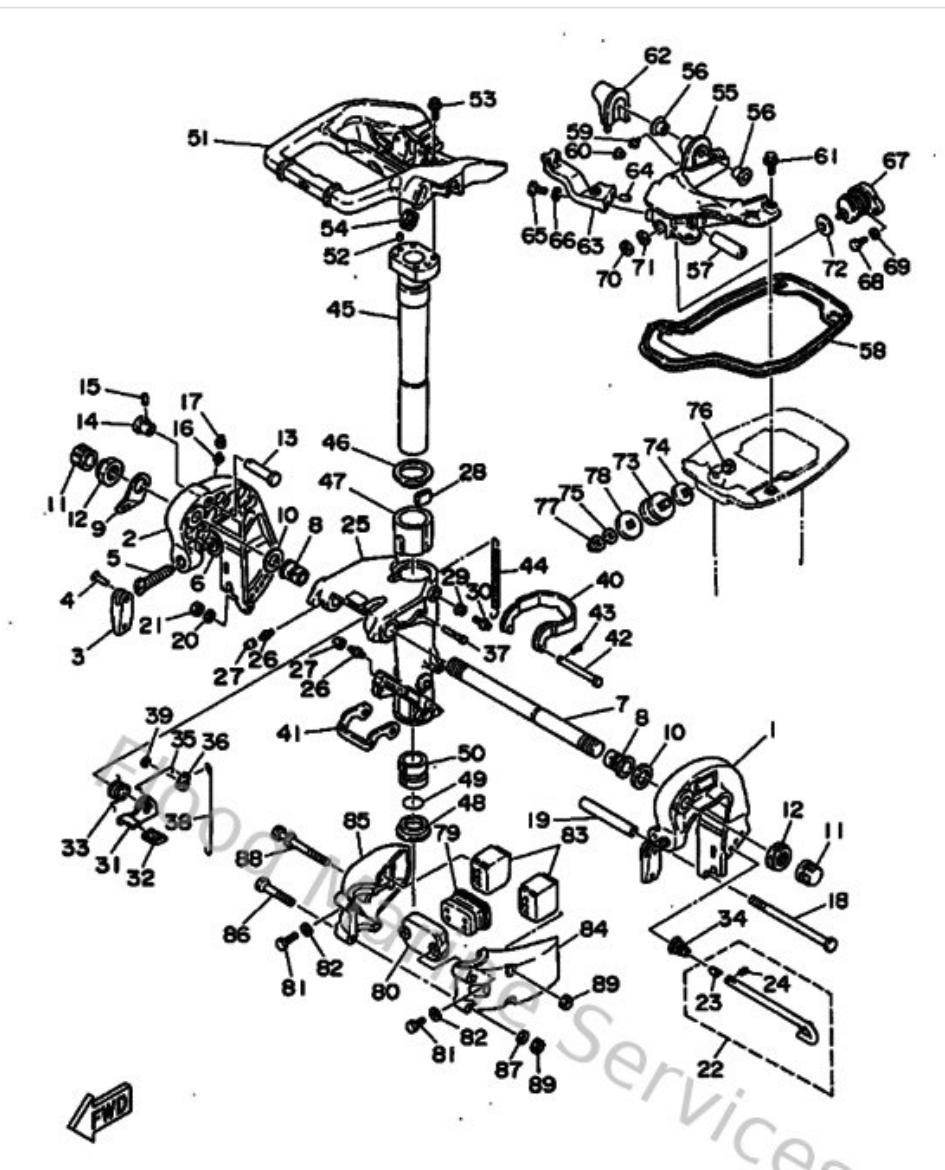
Ref	Part	
1	6894311034D Bracket, clamp 1	Buy now
2	68943112024D Bracket, clamp 2	Buy now
3	6E0431180100 Handle, transom clamp	Buy now
4	9024304M0100 Pin(6a1)	Buy now
5	9014914M0300 Screw(6j8)	Buy now
6	648431140100 Pad, transom clamp	Buy now
7	6J8431310100 Bolt, clamp bracket	Buy now
8	9038622M6700 Bush(6a9)	Buy now
9	6J8431130100 Plate, clamp bracket	Buy now
10	9020122M0300 Washer, plate(64j)	Buy now
11	6G5431450000 Cap, clamp bracket	Buy now
12	901852204300 Nut, self-locking	Buy now
13	689431910000 Shaft, stopper	Buy now
14	689431920100 Knob, stopper	Buy now
15	916903001600 Pin, spring	Buy now

Bracket 1



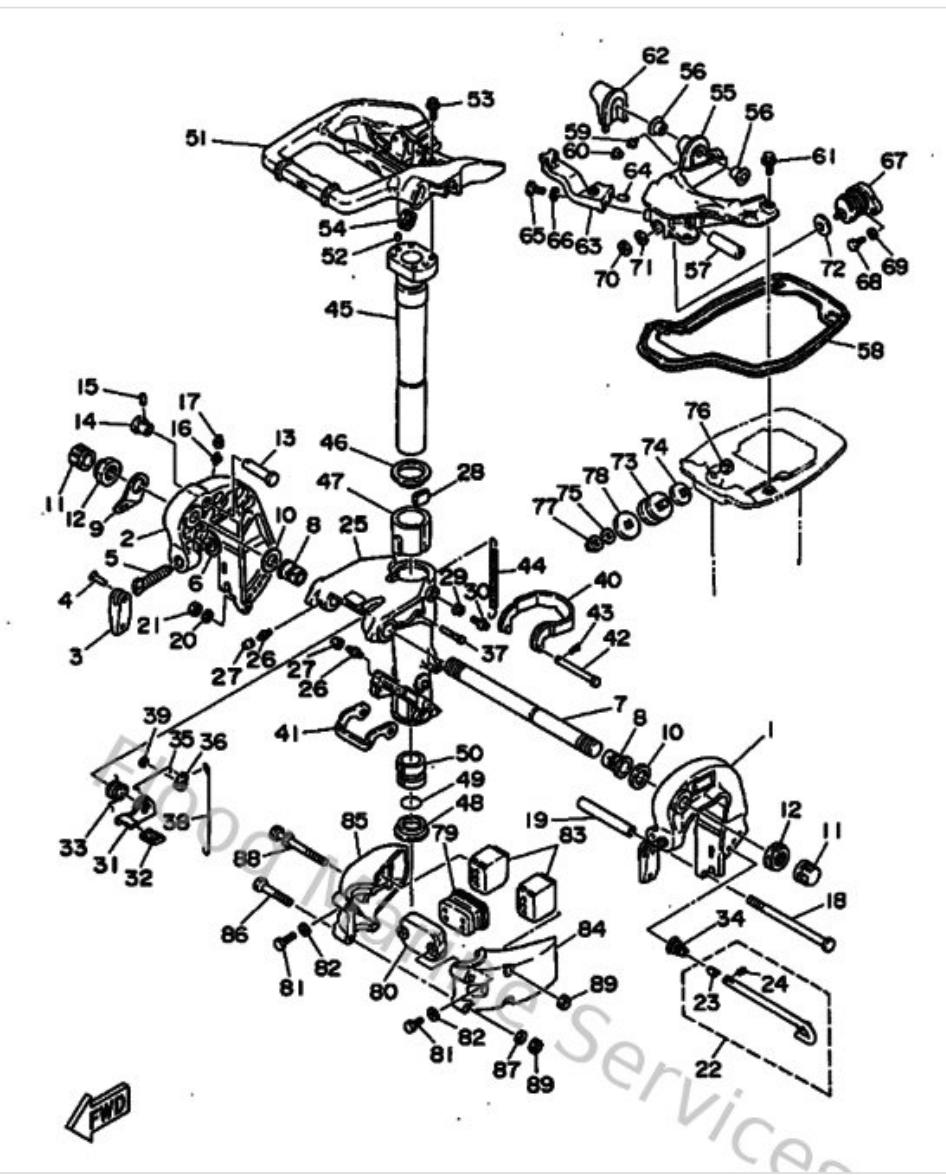
Ref	Part	
16	9370006M0300 Nipple, grease(6a1)	Buy now
17	663451190000 Cap, grease nipple	Buy now
18	901010833900 Bolt, hexagon (656)	Buy now
19	9038708M0300 Collar	Buy now
20	929900860000 Washer, plain (663)	Buy now
21	988800810000 Nut, hex.	Buy now
22	689431600000 Tilt rod assembly	Buy now
23	656431650100 Plate, tilt lock	Buy now
24	916903000800 Pin. spring(656)	Buy now
25	68943311034D Bracket, swivel 1	Buy now
28	648425280000 Plate, friction	Buy now
29	689433730100 Seal, damper	Buy now
30	9010506M1800 Bolt (689)	Buy now
31	689436310000 Lever, tilt 1	Buy now
32	689436330000 Cover, tilt lever	Buy now

Bracket 1



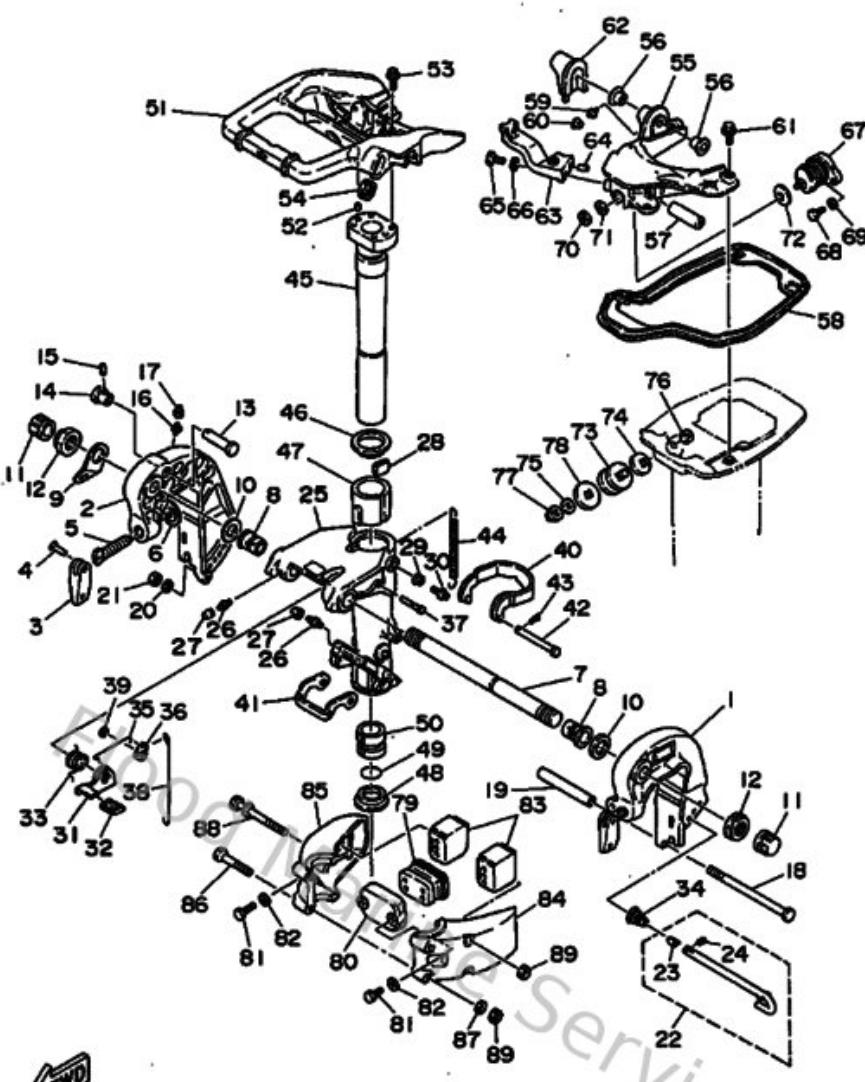
Ref	Part	
33	689436430000 Spring, torsion	Buy now
34	9050210M0700 Spring, conical(6k3)	Buy now
35	689436160000 Rod, tilt lock 1	Buy now
36	648436420000 Lever,tilt 2	Buy now
37	9024906M2200 Pin(6a9)	Buy now
38	648436170000 Rod, tilt lock 2	Buy now
39	934300502700 Circlip(22k)	Buy now
40	689436140100 Plate, tilt lock	Buy now
41	648436150000 Plate, tilt lock 2	Buy now
42	902400504600 Pin With Hole (656)	Buy now
43	914901601000 Pin, cotter	Buy now
44	9050630M2700 Spring, tension(6a4)	Buy now
45	689425210094 Shaft, steering pivot	Buy now
46	902094701600 Washer 648425350000	Buy now
47	9038647M2200 Bushing (695)	Buy now

Bracket 1



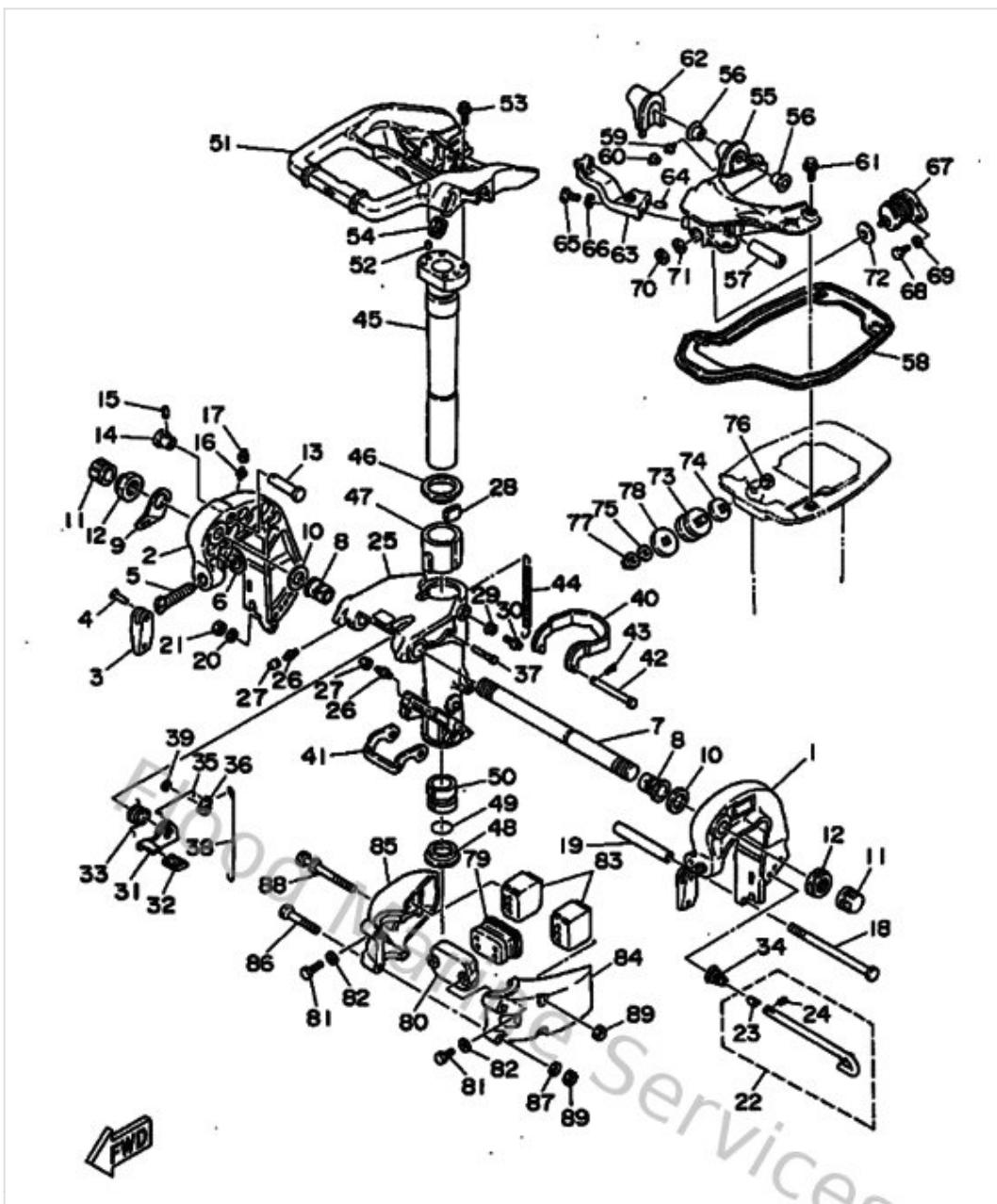
Ref	Part	
48	903863802200 Bush(648-42539-00)	Buy now
49	932103716000 O-ring (6g8)	Buy now
50	903863809000 Bushing (664)	Buy now
51	68942511014D Cadre, Direction	Buy now
52	936081206300 Pin, dowel (626)	Buy now
53	9010506M0700 Bolt (689)	Buy now
54	904802904500 Grommet 648425510000	Buy now
55	64844518019M Bracket comp.	Buy now
56	9038112M0100 Bush, solid(6a4)	Buy now
57	9038710M3900 Coller (689)	Buy now
58	689427160000 Rubber, Seal 1	Buy now
61	9010506M0800 Bolt (689)	Buy now
62	689427180000 Rubber, seal 3	Buy now
63	648445190094 Bracket	Buy now
64	936061201900 Pin, dowel (614)	Buy now

Bracket 1



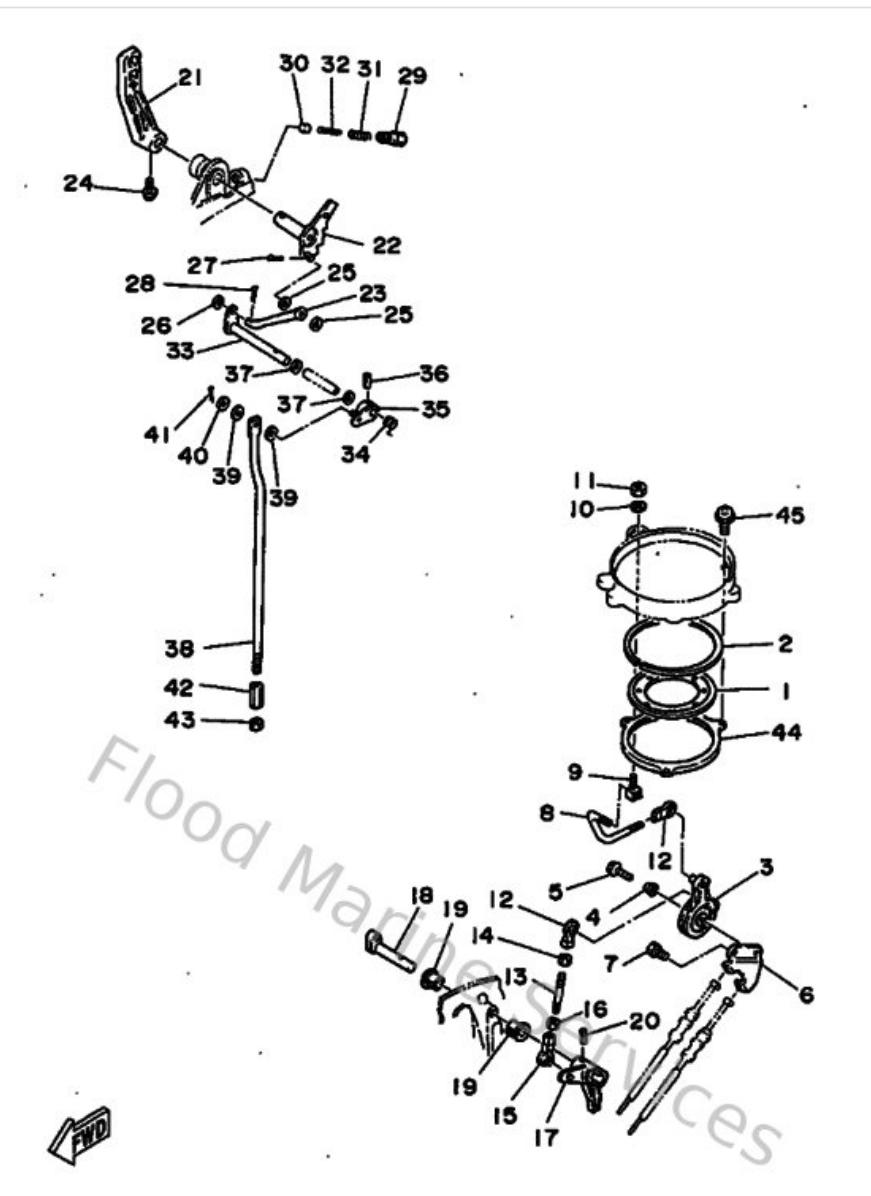
Ref	Part	
65	973900601800 Bolt (fj0)	Buy now
66	929900660000 Washer, plain (646)	Buy now
67	689445160000 Mount damper, upper front	Buy now
68	970950602000 Bolt(7u8)	Buy now
69	929950660000 Washer, plain (646)	Buy now
70	953801060000 Nut(624)	Buy now
71	929901020000 958-69527-00 washer, plain	Buy now
72	64844591A000 Gasket	Buy now
73	664445140094 Mount damper, upper side	Buy now
77	928801070000 Nut, crown (650)	Buy now
78	66444591A000 Gasket	Buy now
79	689445570000 Mount damper, lower front	Buy now
80	689445530094 Cover, lower mount	Buy now
81	970950802500 Bolt (62g)	Buy now
83	689445550000 Mount damper, lower side	Buy now

Bracket 1



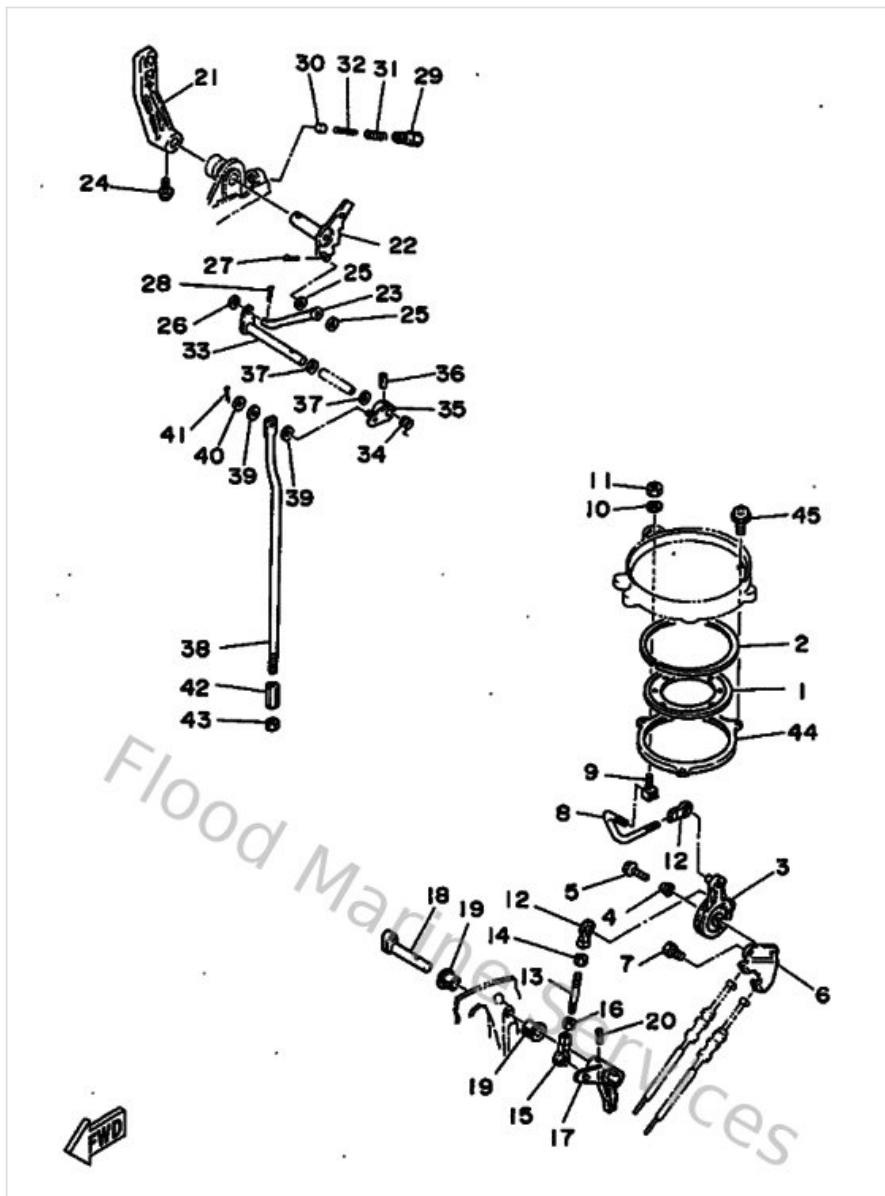
Ref	Part	
84	68944551014D Housing, lower mount rubber 1	Buy now
85	68944552014D Housing, lower mount rubber 2	Buy now
86	970800806500 Bolt (gk02)	Buy now
88	9011908M0300 Bolt (689)	Buy now
89	953800860000 Nut (661)	Buy now

Control



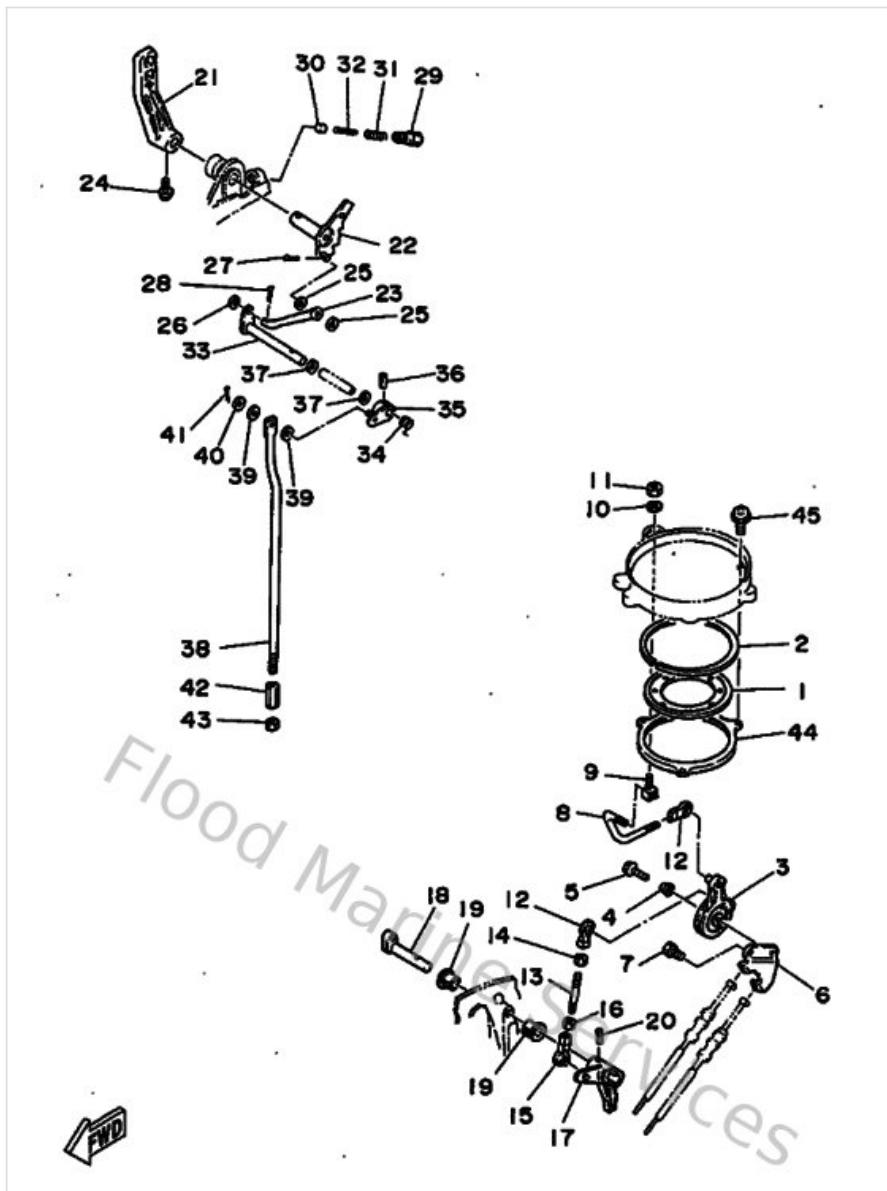
Ref	Part	
1	695416120000 Retainer, Magneto Base	Buy now
2	695416130000 Plate, base friction	Buy now
3	664416310094 Lever, magneto control	Buy now
4	9038706M0200 Collar (664)	Buy now
5	9011906M4900 Bolt, with washer	Buy now
6	664144970000 Stay Throttle Wire	Buy now
7	973950601200 Bolt(gh1)	Buy now
8	664416360000 Rod, Magneto Control	Buy now
9	648416350000 Shaft, Link Connecting	Buy now
10	902010555600 Washer plate (664)	Buy now
11	953800560000 Nut, hexagon (663)	Buy now
12	662412370100 Joint, link	Buy now
13	901160522000 Bolt, Stud	Buy now
15	6H1412370000 Joint, link	Buy now
17	695421540000 Lever, throttle control	Buy now

Control



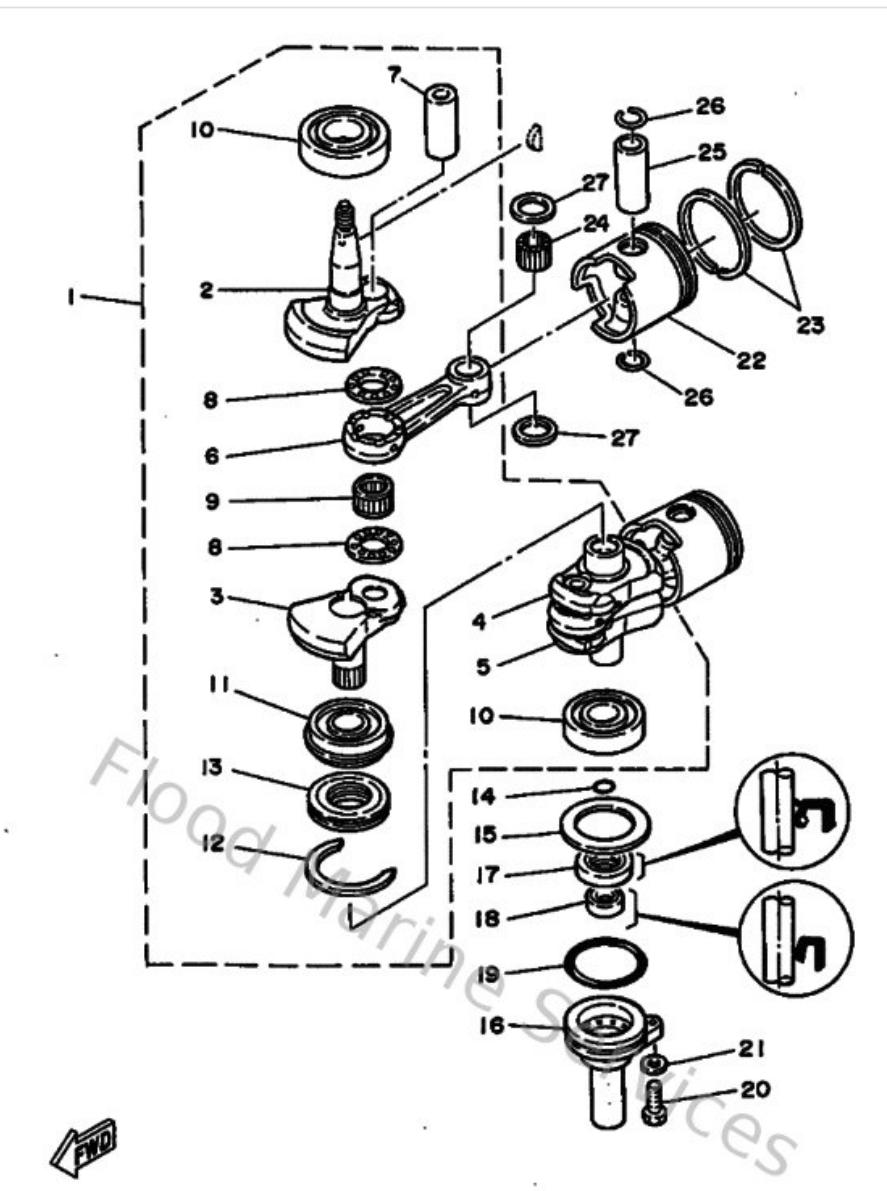
Ref	Part	
18	656421530000 Shaft, throttle control	Buy now
19	903861000900 Bushing 6484418600	Buy now
20	916904001800 Pin spring(664)	Buy now
21	68944111018D Handle, gear shift	Buy now
22	664441130100 Cam plate, handle	Buy now
23	664441420000 Joint	Buy now
24	9010506M0700 Bolt (689)	Buy now
25	902020600700 Washer plate 626441880000	Buy now
26	929900560000 Washer, plain (646)	Buy now
27	914901601000 Pin, cotter	Buy now
28	914901201000 Pin, cotter (6g8)	Buy now
29	664427150000 Bushing 2	Buy now
30	664441670000 Plunger, shift cam	Buy now
31	9050114M0700 Spring, compression (664)	Buy now
32	9050109M0800 Spring, compression (664)	Buy now

Control



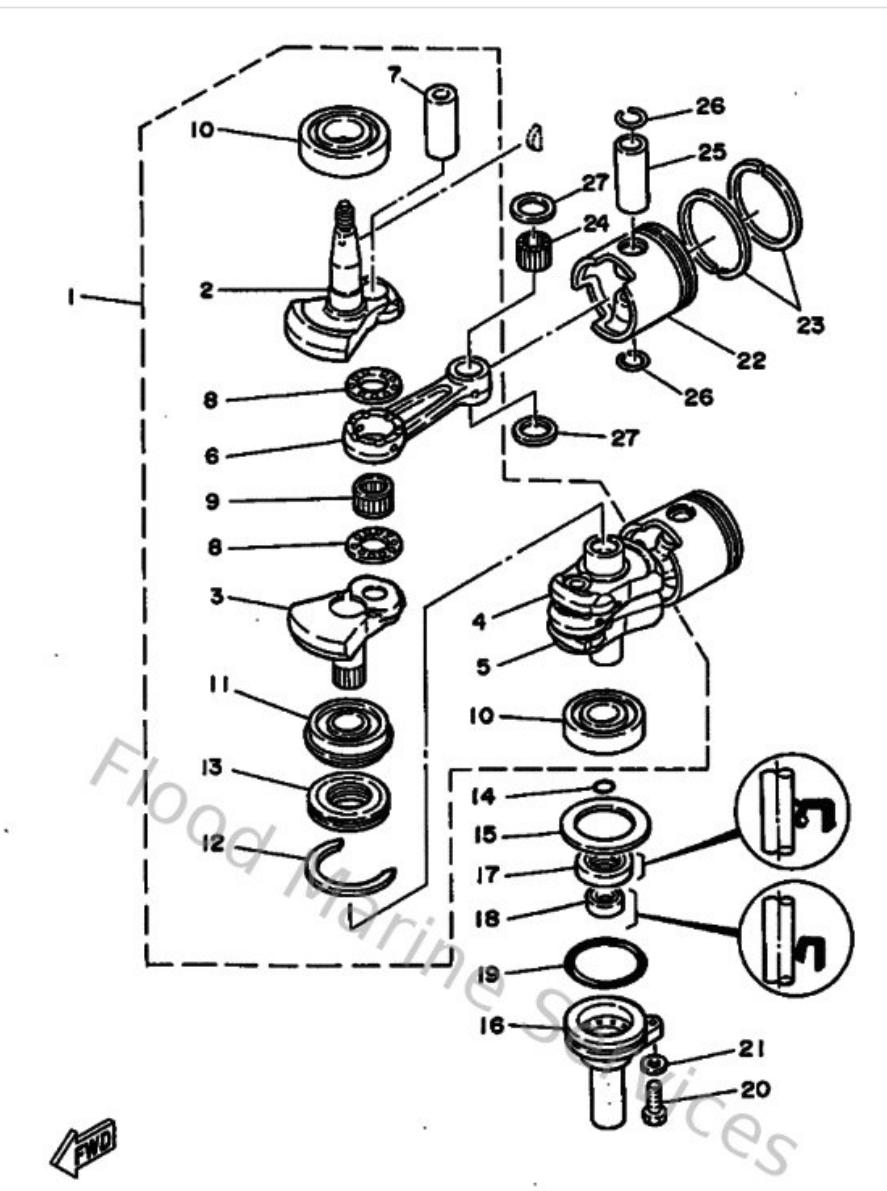
Ref	Part	
33	689441210100 Lever, shift rod 1	Buy now
34	9050814M1300 Spring (689)	Buy now
35	689441250000 Lever, shift rod 2	Buy now
36	916904001600 Pin, spring (648)	Buy now
37	902021002400 Washer plate 648441880000	Buy now
38	6G0441430000 Rod, shift	Buy now
41	914902001000 Pin, cotter	Buy now
42	648441460000 Connector, shift rod 2	Buy now
43	901700702100 Nut hexagon 648441280000	Buy now
44	695416110094 Retainer, Magneto Base	Buy now
45	979850521000 Screw, With Washer	Buy now

Crankshaft & Piston



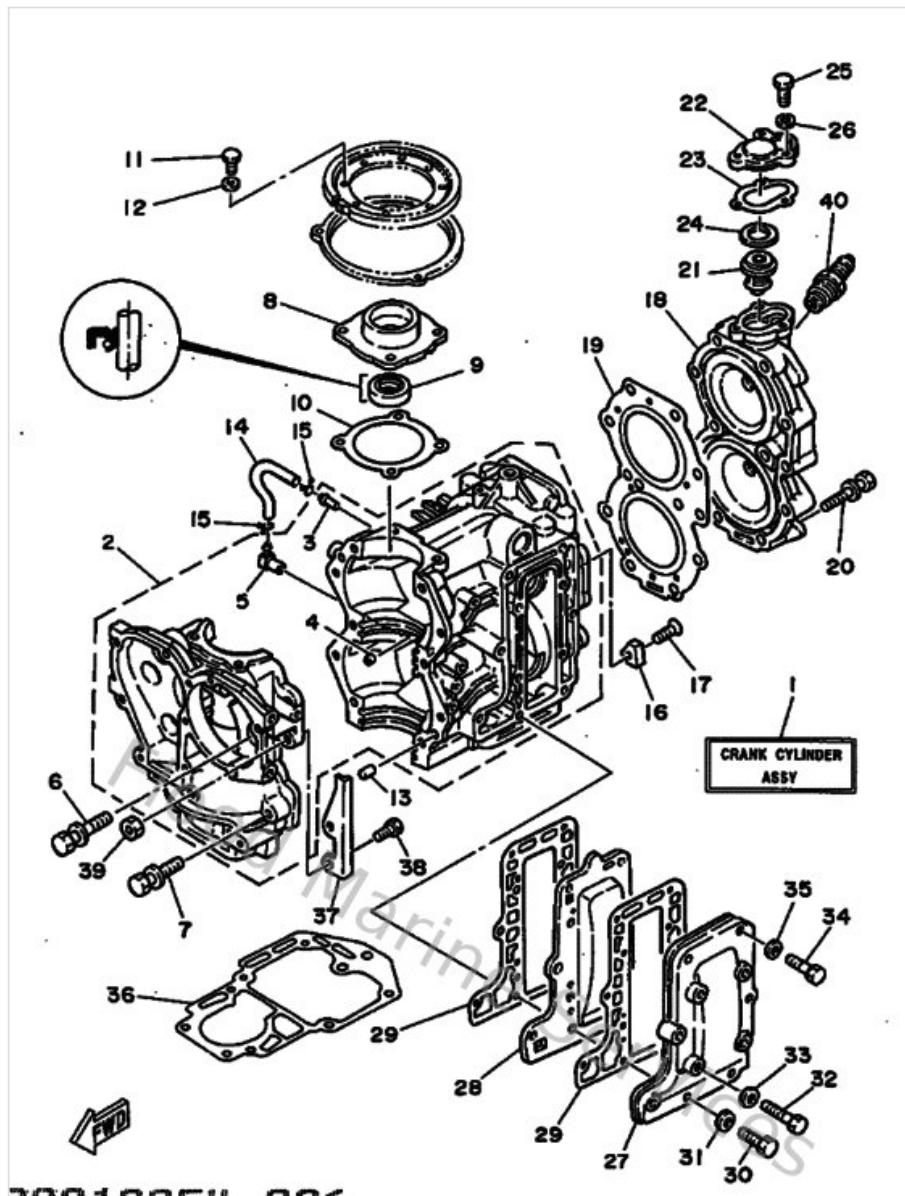
Ref	Part	
1	695114000000 Crankshaft Assembly	Buy now
2	695114120000 Crank 1	Buy now
3	6G0114220000 Crank 2	Buy now
4	6G0114320000 Crank 3	Buy now
6	648116510400 Rod, connecting	Buy now
7	648116810000 Pin,crank	Buy now
8	902092224800 Washer (29l)	Buy now
9	93310522W000 Bearing, needle (6g0)	Buy now
10	93306305U300 Bearing(6j8)	Buy now
11	933900000900 Brg,cyl-cal roller 260g nt	Buy now
12	934406205700 Cir clip (656)	Buy now
13	656115150000 Seal, Labyrinth 1	Buy now
14	932101627500 O-ring	Buy now
15	902015030600 Washer plate 648115870000	Buy now
16	68915396015B Housing, oil seal	Buy now

Crankshaft & Piston



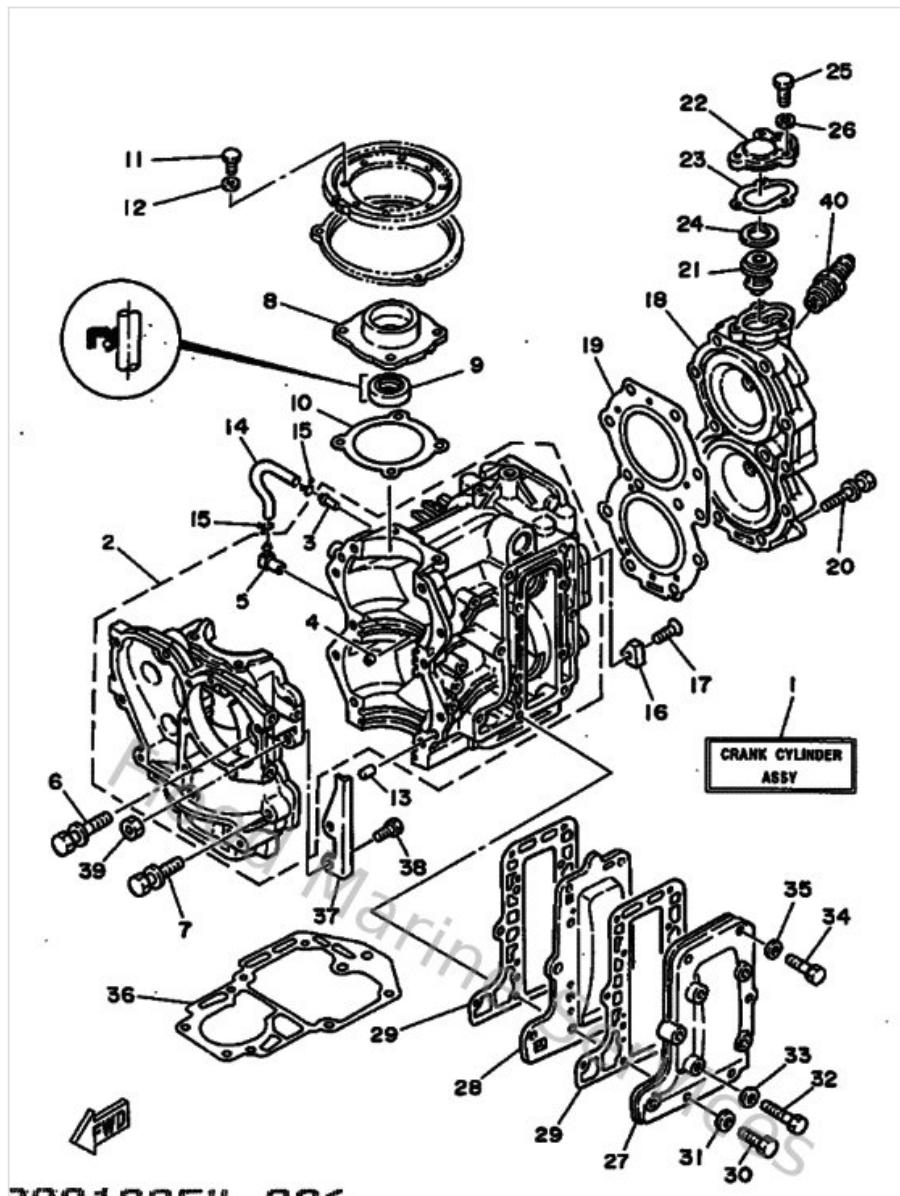
Ref	Part	
17	9310125M3500 Oil seal(6a4)	Buy now
18	9310116M3600 Oil seal(6a8)	Buy now
19	9321058M2100 O-ring (683)	Buy now
20	973950602200 Bolt(61k)	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	664116368000 Piston (2Nd O.s)	Buy now
23	664116108000 Piston ring set (std)	Buy now
24	9360220M0200 Pin, dowel b (664)	Buy now
25	648116330000 Pin,piston	Buy now
26	934502002600 Clip 6041163400	Buy now
27	902011852200 Washer (656)	Buy now

Cylinder & Crankcase



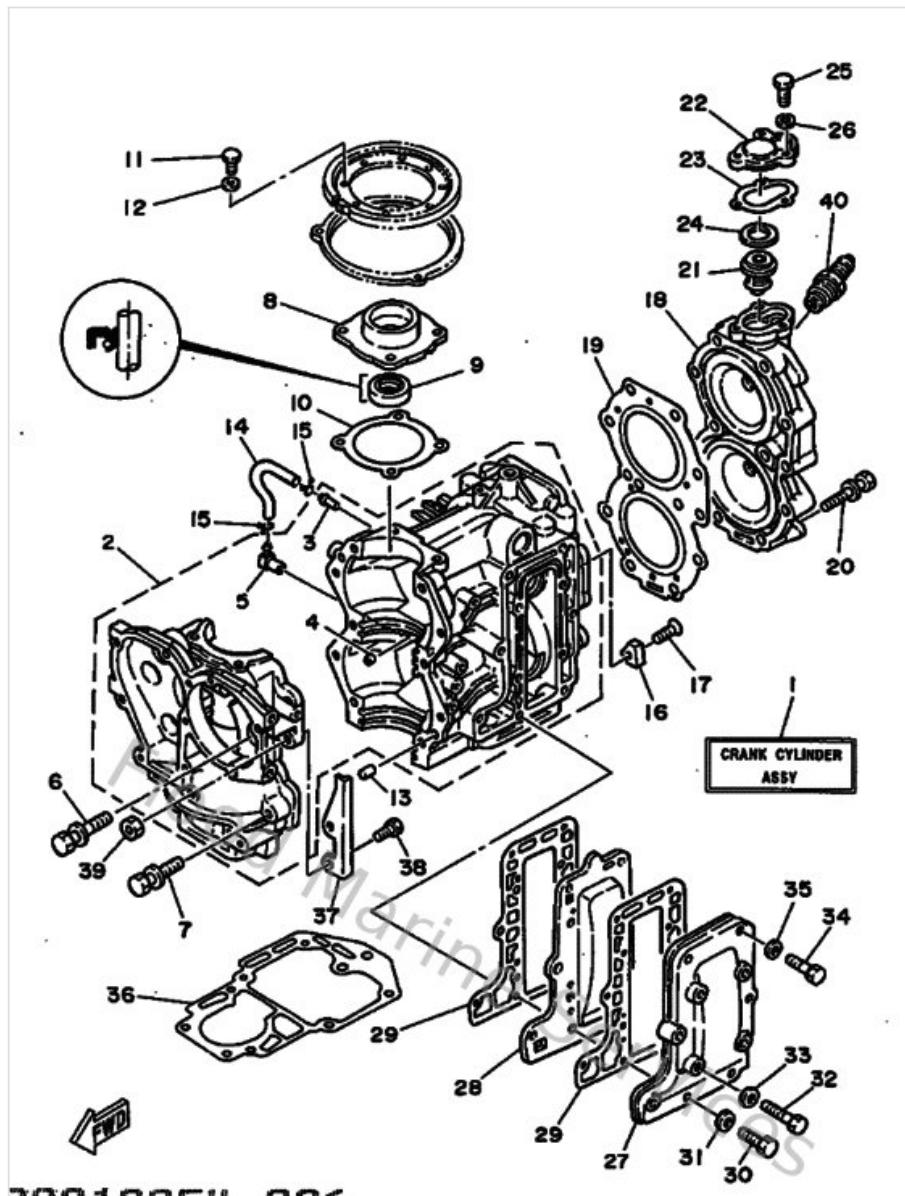
Ref	Part	
2	695151000294 Crankcase Assembly	Buy now
3	624144850000 Pipe, joint	Buy now
4	624113790000 Valve, check	Buy now
5	650113700000 Check valve assembly	Buy now
6	9011908M1800 Bolt, with washer	Buy now
7	9011908M6600 Bolt, with washer	Buy now
8	664153590194 Housing, Oil Seal	Buy now
9	931022309600 Oil seal (23x38x7-648)	Buy now
10	66415369A000 Gasket, oil seal housing	Buy now
11	973130602000 Bolt(7u8)	Buy now
12	929950610000 Washer(6a1)	Buy now
13	936061201900 Pin, dowel (614)	Buy now
14	904450726000 Hose (I390)	Buy now
15	904670601600 Clip (655)	Buy now
16	689113250000 Anode	Buy now

Cylinder & Crankcase



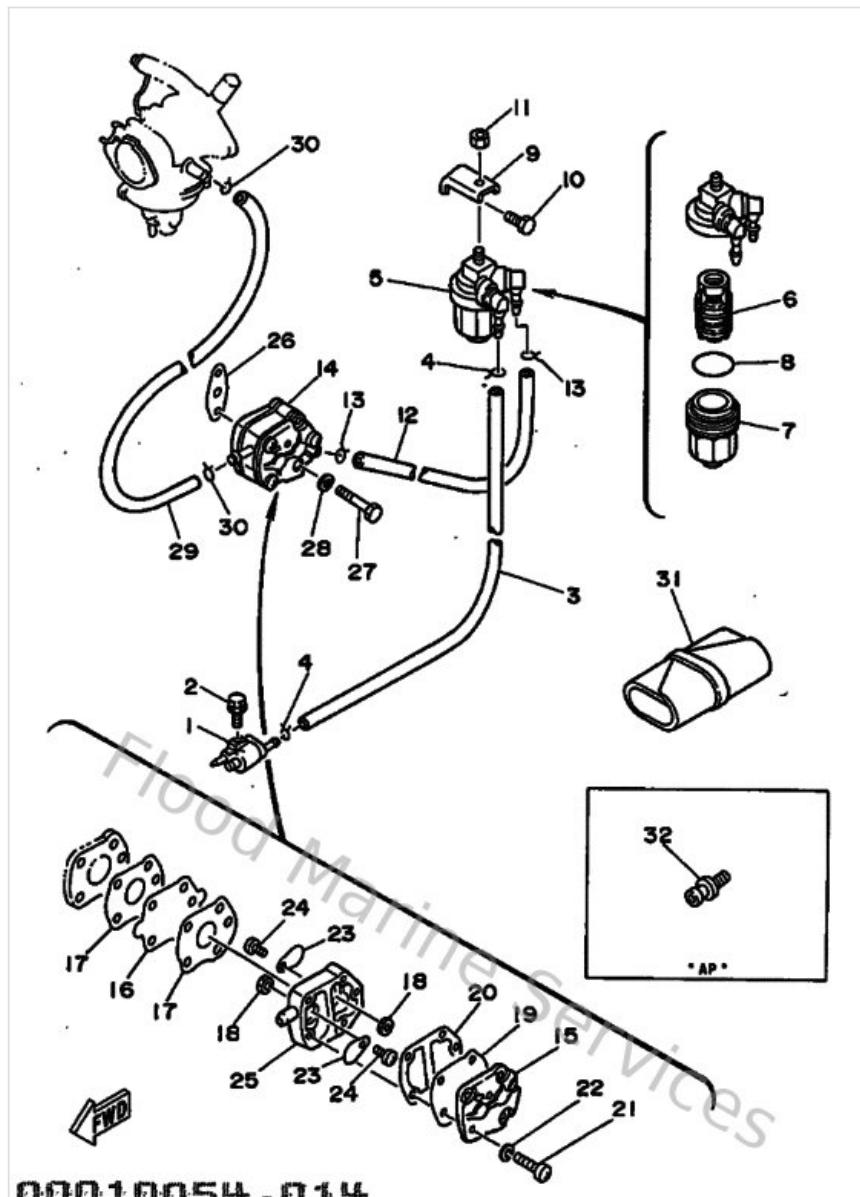
Ref	Part	
17	982800602000 Screw flat head	Buy now
18	6951111011S Head Cylinder 1	Buy now
19	69511181A100 Gasket, cylinder head 1	Buy now
21	6F5124110200 Thermostat	Buy now
22	65512413011S Cover, thermostat	Buy now
23	65512414A100 Gasket, cover	Buy now
24	902012156700 Washer, plate (650)	Buy now
26	929030660000 Washer, plain (646)	Buy now
27	66441113001S Outer cover, exhaust	Buy now
28	664411110000 Inner cover, exhaust	Buy now
29	66441114A000 Gasket, exhaust outer cover	Buy now
30	973130602500 Bolt	Buy now
32	970800603000 Bolt(jf7)	Buy now
34	973130603500 Bolt(3rv)	Buy now
36	61T45113A000 Gasket, upper casing	Buy now

Cylinder & Crankcase



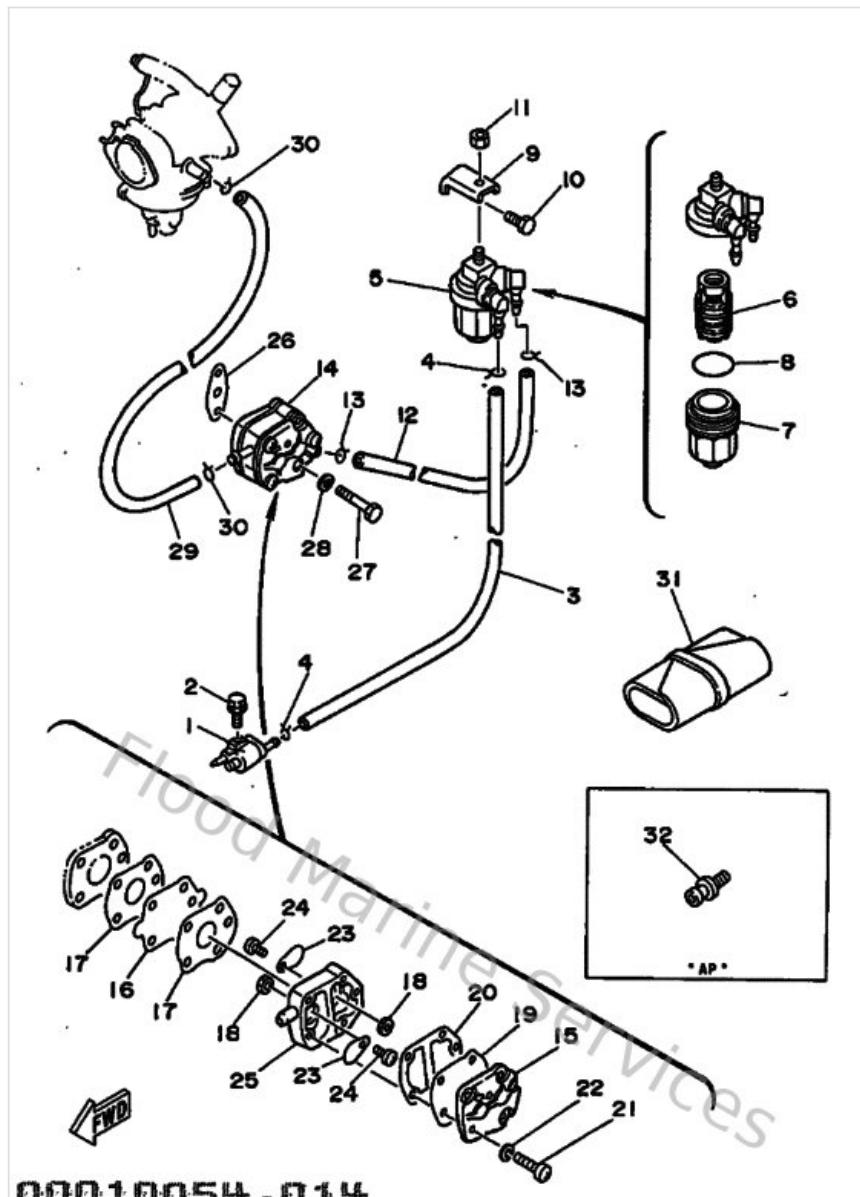
Ref	Part	
37	695416160000 Stopper, Magneto Base	Buy now
39	953800660000 Nut(661)	Buy now
40	947020004000 Plug, spark (b7hs)	Buy now

Fuel



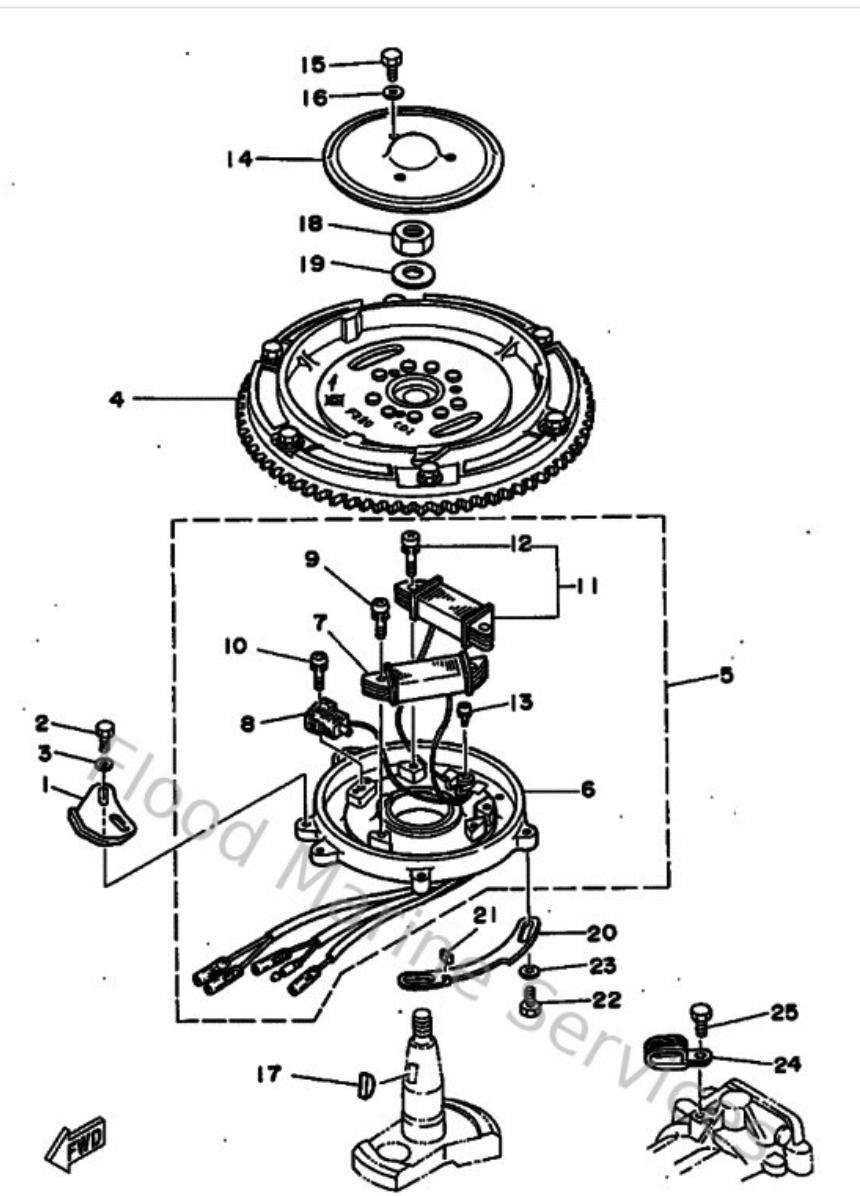
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	975950652000 Bolt(7u8)	Buy now
3	90445090F600 Hose (I1500)	Buy now
4	904670800400 Clip, pipe 6162435600	Buy now
5	61N245600000 Filter assembly	Buy now
6	61N245630000 Element, filter	Buy now
7	61N245210000 Cup, filter	Buy now
8	932103273800 O-ring(1wg)	Buy now
9	648245660100 Bracket, Filter	Buy now
10	973130601400 Bolt(gj3)	Buy now
11	988800810000 Nut, hex.	Buy now
12	664243110000 Pipe, Fuel 1	Buy now
14	692244100000 Fuel pump assembly	Buy now
15	648244130100 Cover, pump	Buy now
16	692244110000 Diaphragm	Buy now

Fuel



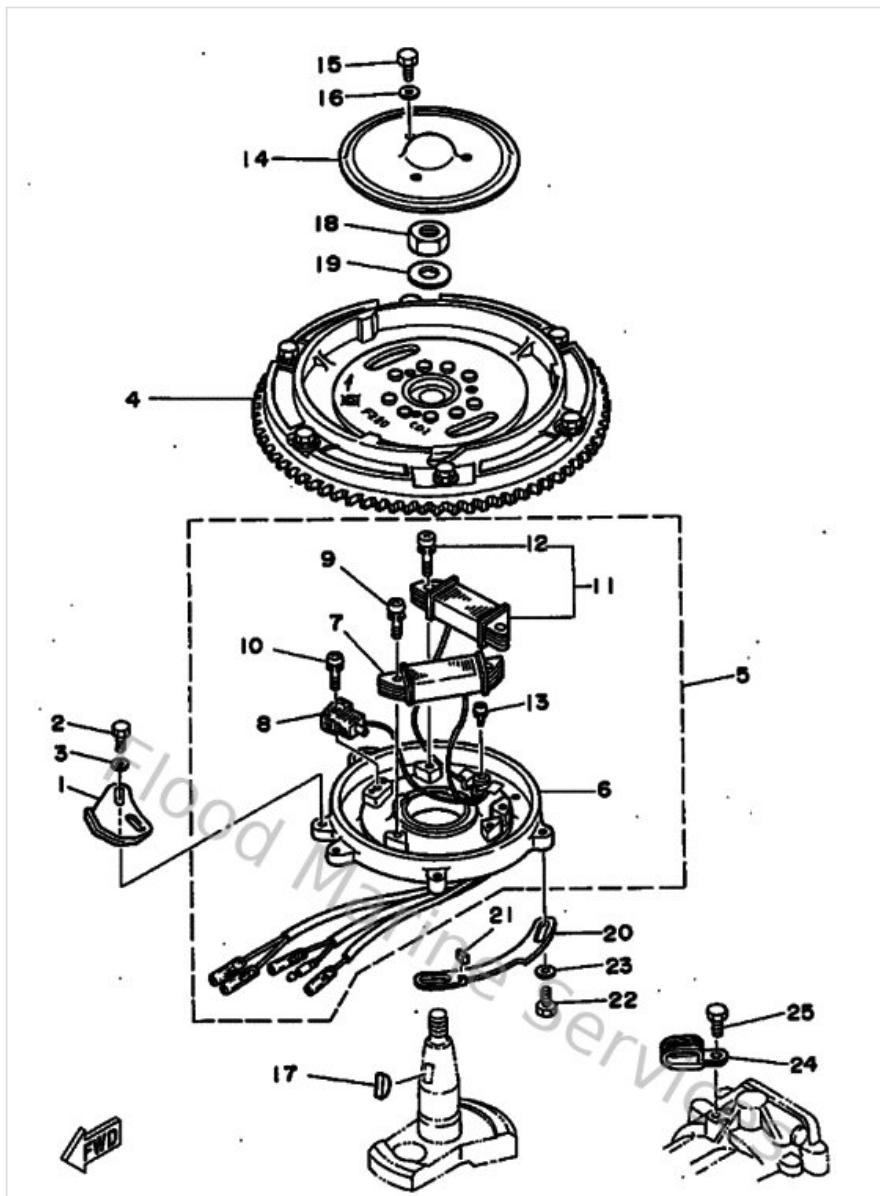
Ref	Part	
17	648244340100 Gasket, body	Buy now
18	953800360000 Nut (6g8)	Buy now
19	663244110000 Diaphragm	Buy now
20	648244350200 Gasket, body 2	Buy now
21	985030502800 Ybs86-530 screw,panhead	Buy now
22	929900510000 Ybs67-5 washer, spring	Buy now
23	62Y244210100 Valve, check	Buy now
24	6A0143250000 Screw, pan head	Buy now
25	6A0244120200 Body 1	Buy now
26	65024431A000 Gasket,fuel pump	Buy now
27	973950604000 Bolt (682)	Buy now
28	929900660000 Washer, plain (646)	Buy now
29	648243120100 Pipe, fuel 1	Buy now
32	6E0281930094 Plug, water check	Buy now

Generatrice



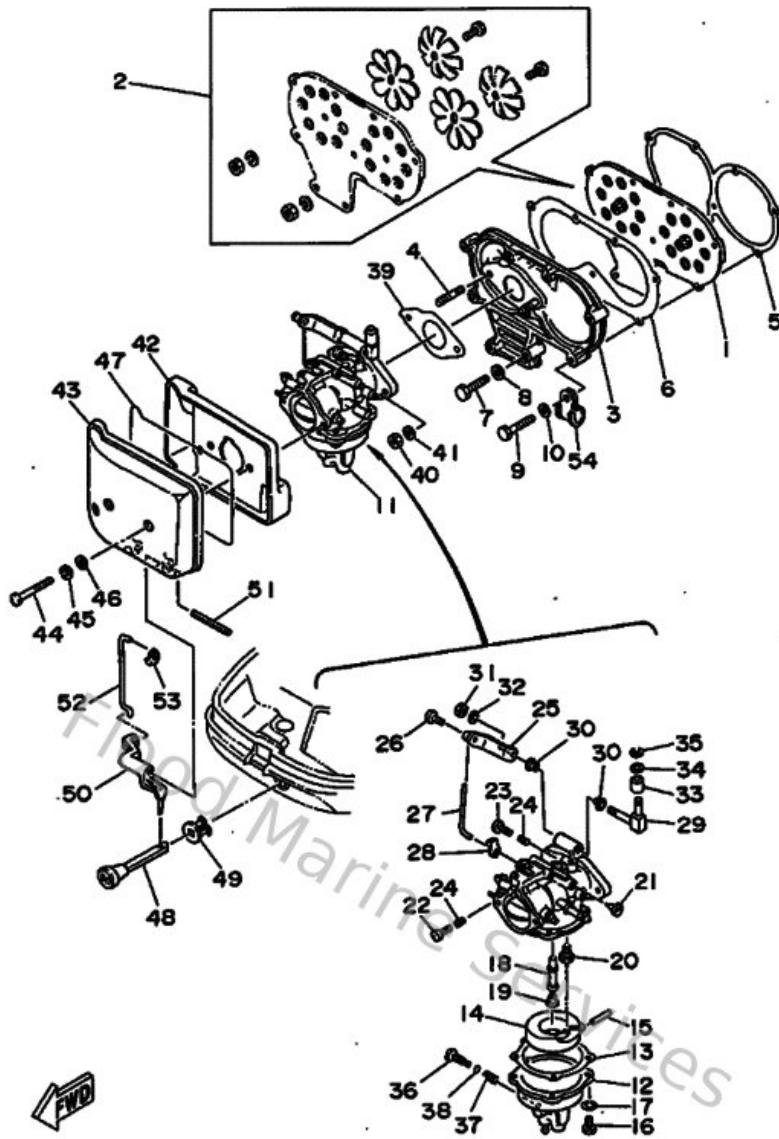
Ref	Part	
1	695412130094 Cam, Accel	Buy now
2	970950501200 Bolt, hexagon	Buy now
3	929950560000 Washer, plain (646)	Buy now
7	695855207000 Charge coil assembly	Buy now
8	695855807000 Coil, Pulser	Buy now
9	901590503900 Screw panhead (695)	Buy now
10	985070501600 Screw, pan head(jj6)	Buy now
11	69581303A000 Lighting Coil Assembly	Buy now
12	901590504000 Screw, pan head(4my)	Buy now
14	648813620000 Cover Hole	Buy now
15	973950601200 Bolt(gh1)	Buy now
16	929900660000 Washer, plain (646)	Buy now
17	902800501300 Key, woodruff	Buy now
18	9017912M0400 Nut, flange	Buy now
19	9020113M4200 Washer (694)	Buy now

Generatrice



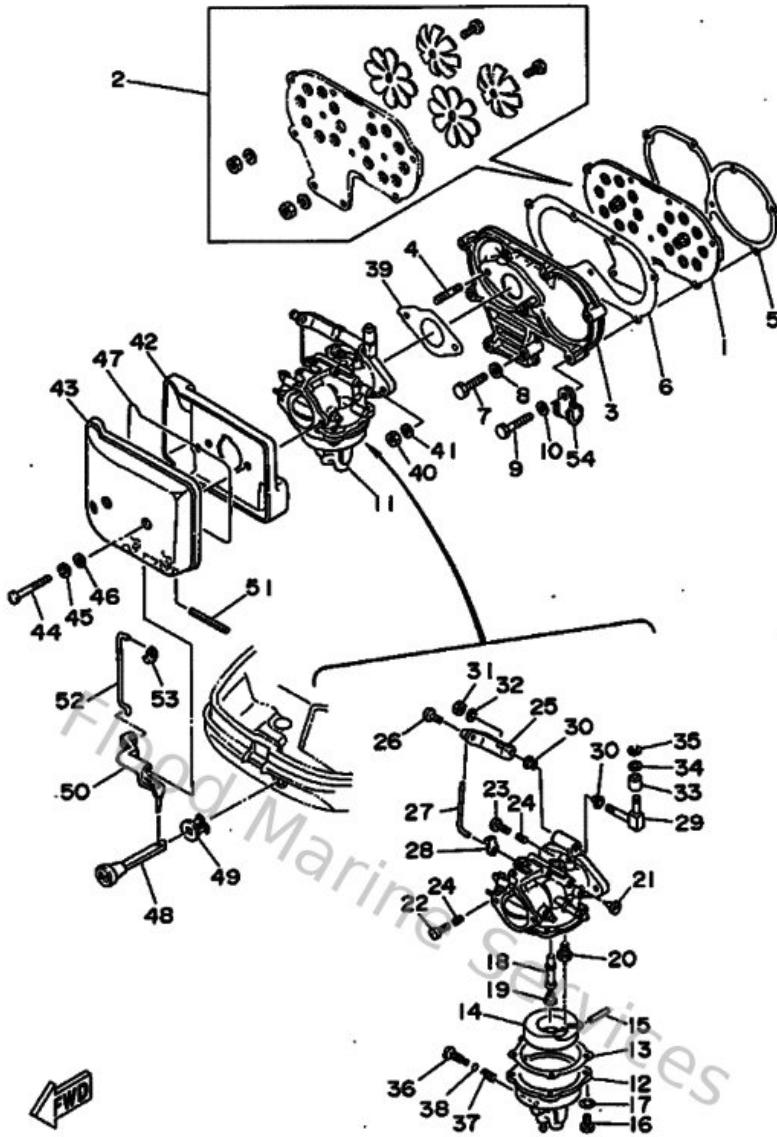
Ref	Part	
20	695416150000 Stopper, Magneto Base	Buy now
21	695441940000 Cap	Buy now
22	970130601200 Bolt(gh1)	Buy now
23	929030660000 Washer, plain (646)	Buy now
24	9046106M0100 Clamp (6a4)	Buy now
25	973950601000 Bolt	Buy now

Intake



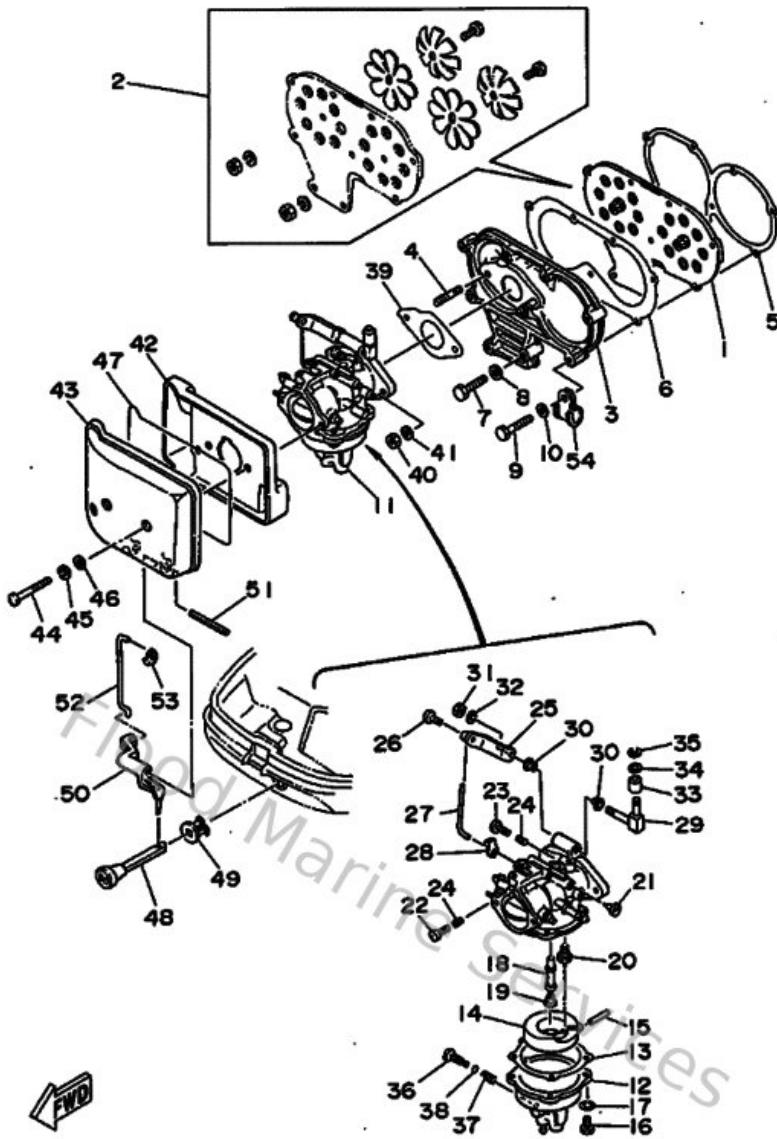
Ref	Part	
1	689136100100 Reed valve assembly	Buy now
2	689W00040000 Reed set	Buy now
3	648136410194 Manifold, Intake 1	Buy now
4	9011606M3000 Bolt, stud(6e5)	Buy now
5	64813621A100 Gasket, valve seat	Buy now
6	64813645A000 Gasket, manifold 1	Buy now
7	9010106M2700 Bolt	Buy now
8	929030660000 Washer, plain (646)	Buy now
9	973130603500 Bolt(3rv)	Buy now
11	695143010200 Carburetor Assembly 1	Buy now
12	664143810200 Body Float Chamber	Buy now
13	648143840100 Gasket, float chamber	Buy now
14	648143850000 Float	Buy now
15	648143860000 Pin, Float	Buy now
16	985800401200 Screw, pan head (686)	Buy now

Intake



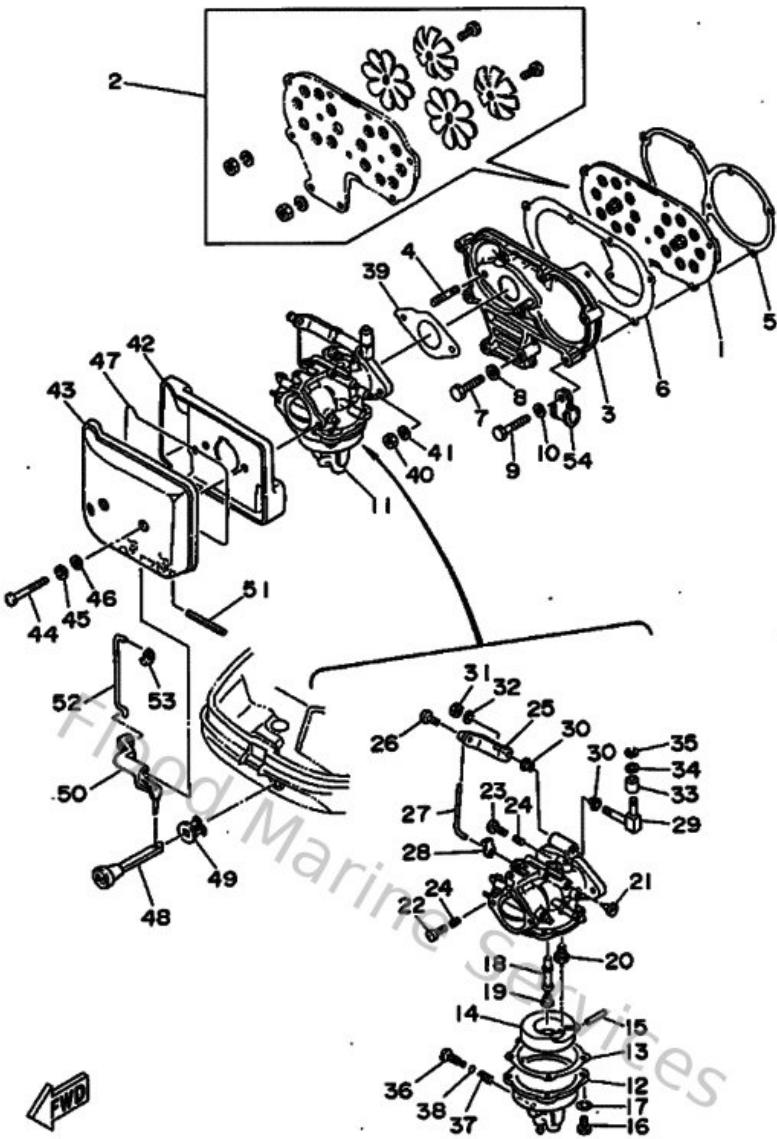
Ref	Part	
17	929900410000 Ybs67-4 washer, spring	Buy now
18	648143410000 Nozzle, Main	Buy now
19	648143437300 Jet, main (#145)	Buy now
20	61K143900000 Valve seat assembly	Buy now
21	648143423000 Jet, Pilot (# 60)	Buy now
22	985800401400 Screw, pan head(ga5)	Buy now
23	647143230000 Screw, air adjusting	Buy now
24	648143340000 Spring, Air Adjusting	Buy now
25	648412100100 Accel. Arm Assembly	Buy now
26	664143270100 Screw	Buy now
27	656412410000 Rod, Link	Buy now
28	661412620200 Joint, choke lever	Buy now
29	648W41210000 Sheave Shaft, Accel Link	Buy now
30	903860500200 Bush 626412910000	Buy now
31	953030570000 Nut (656)	Buy now

Intake



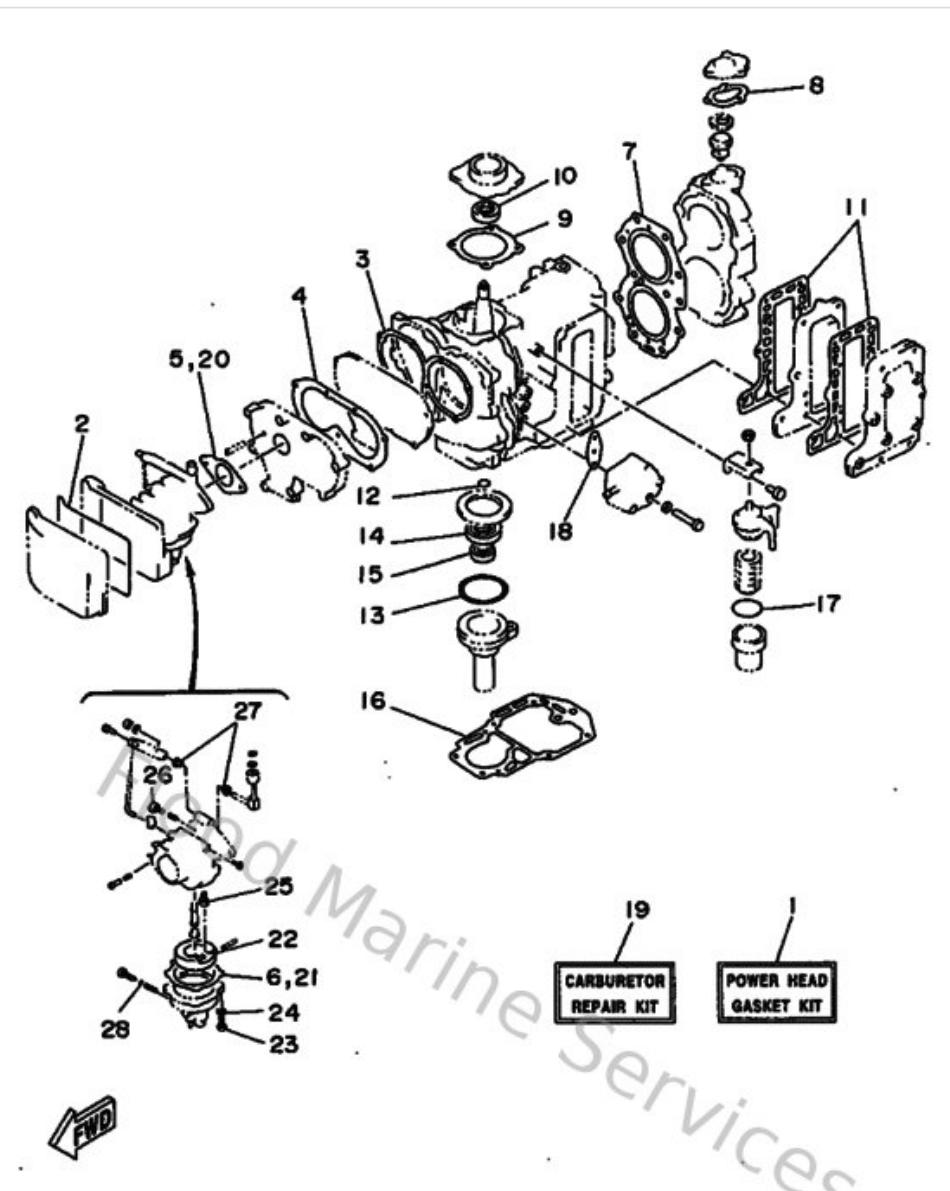
Ref	Part	
32	929900510000 Ybs67-5 washer, spring	Buy now
33	664412310000 Collar Guide Pin (Carb)	Buy now
34	929900520000 Ybs66-5 washer, plain	Buy now
35	934300403100 Circlip(655 carb)	Buy now
36	646143940000 Valve, Drain	Buy now
37	646142230100 Spring Drain Valve (664)	Buy now
38	646143970000 Ring O (664)	Buy now
39	64814198A000 Gasket	Buy now
40	953800660000 Nut(661)	Buy now
41	929900660000 Washer, plain (646)	Buy now
42	695144170000 Cover 1	Buy now
43	695144180100 Cover 2	Buy now
44	978800503000 Ybs86-530 screw,panhead	Buy now
46	929900560000 Washer, plain (646)	Buy now
47	695144760000 O-Ring (689)	Buy now

Intake



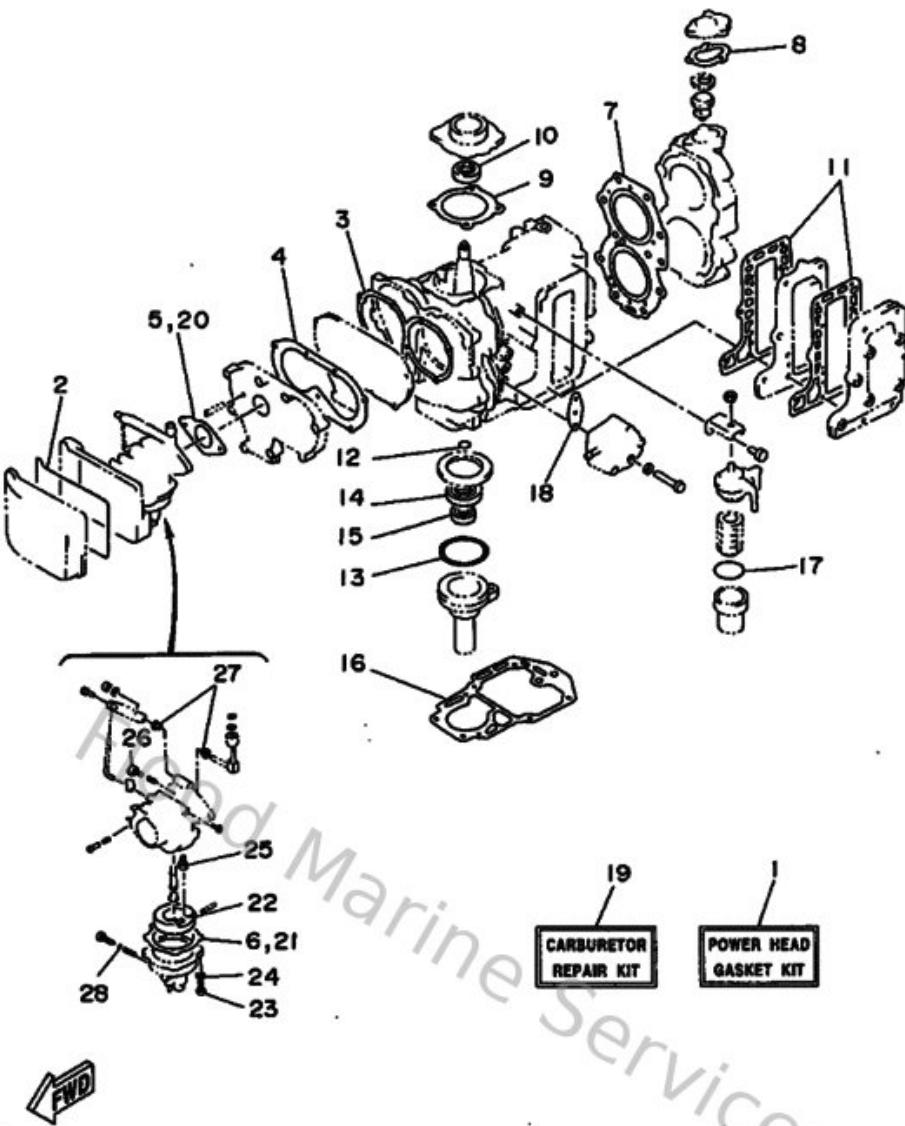
Ref	Part	
48	682412710100 Knob, choke	Buy now
49	689412730000 Grommet	Buy now
50	689412520100 Lever, choke 1	Buy now
51	916904004800 Pin, spring (689)	Buy now
52	695412560000 Rod, Choke 1	Buy now
54	904610601500 Clamp (6a4)	Buy now

Kits De Reparation 1



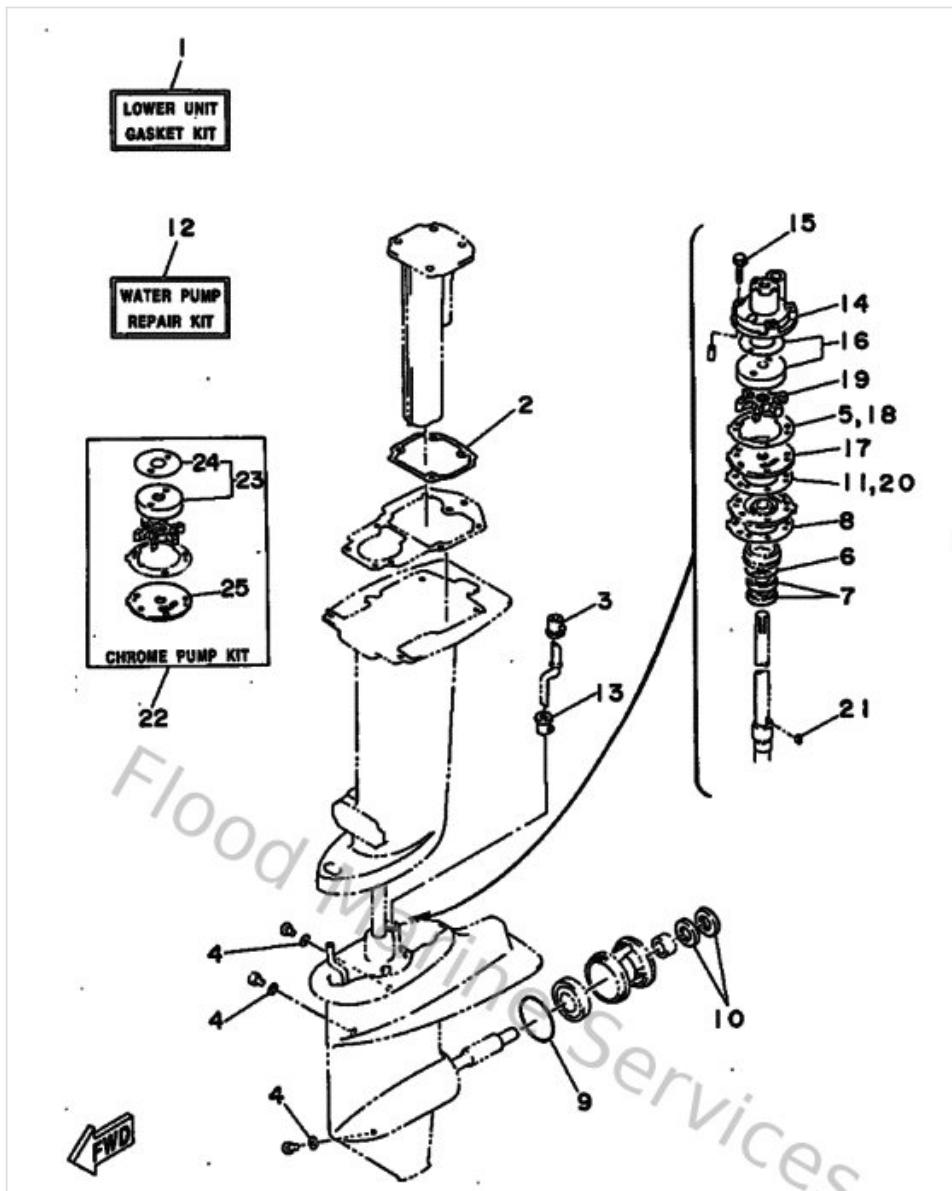
Ref	Part	
1	695W00010300 Power Head Gasket Kit	Buy now
2	9321162M2400 O-Ring (689)	Buy now
3	64813621A100 Gasket, valve seat	Buy now
4	64813645A000 Gasket, manifold 1	Buy now
5	64814198A000 Gasket	Buy now
6	648143840100 Gasket, float chamber	Buy now
7	69511181A100 Gasket, cylinder head 1	Buy now
8	65512414A100 Gasket, cover	Buy now
9	66415369A000 Gasket, oil seal housing	Buy now
10	931022309600 Oil seal (23x38x7-648)	Buy now
11	66441114A000 Gasket, exhaust outer cover	Buy now
12	932101627500 O-ring	Buy now
13	9321057M0900 O-ring (683)	Buy now
14	9310125M3500 Oil seal(6a4)	Buy now
15	9310116M3600 Oil seal(6a8)	Buy now

Kits De Reparation 1



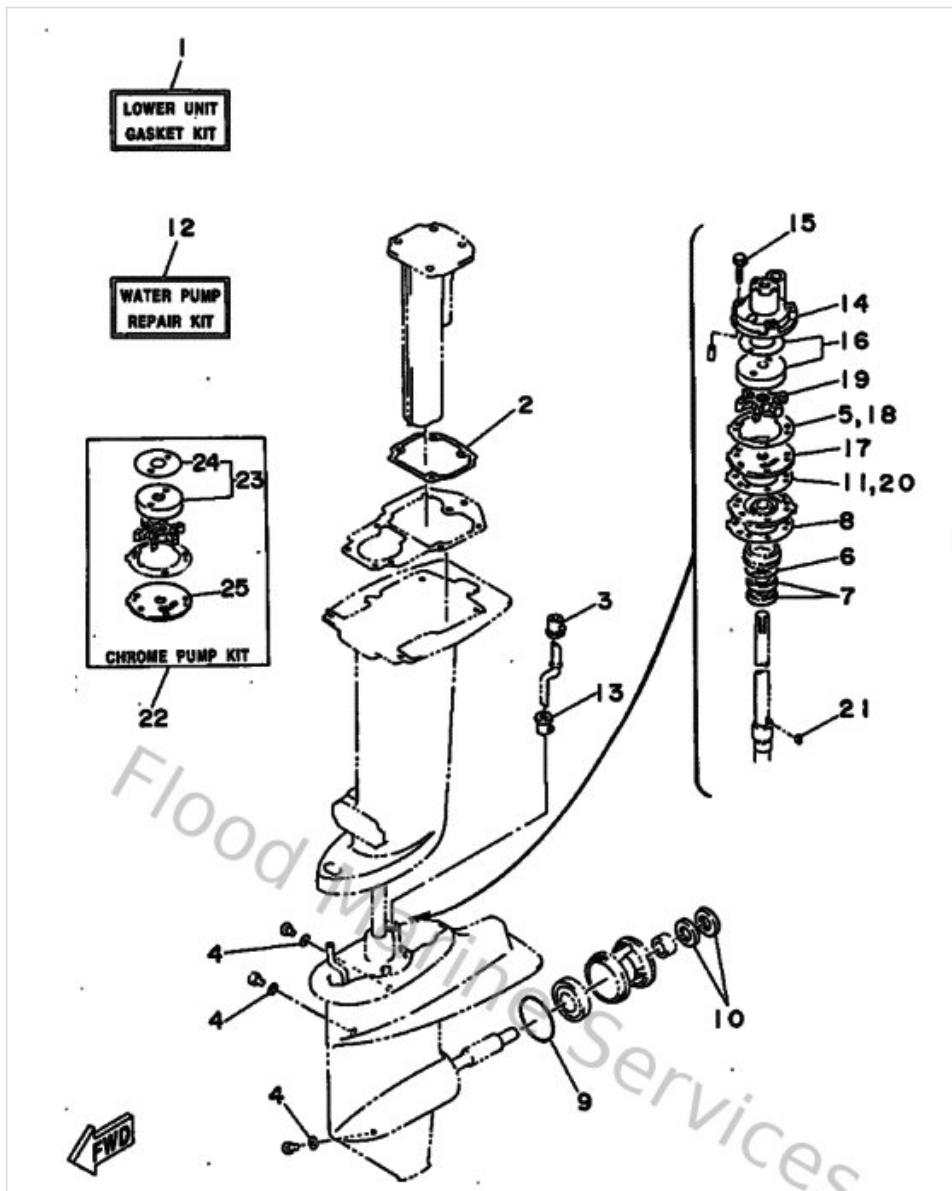
Ref	Part	
16	68945113A100 Gasket, upper casing	Buy now
17	932103273800 O-ring(1wg)	Buy now
18	65024431A000 Gasket,fuel pump	Buy now
19	689W00930200 Carburetor repair kit	Buy now
22	648143850000 Float	Buy now
23	985800401200 Screw, pan head (686)	Buy now
24	929900410000 Ybs67-4 washer, spring	Buy now
25	61K143900000 Valve seat assembly	Buy now
26	647143230000 Screw, air adjusting	Buy now
27	903860500200 Bush 626412910000	Buy now
28	646143970000 Ring O (664)	Buy now

Kits De Reparation 2



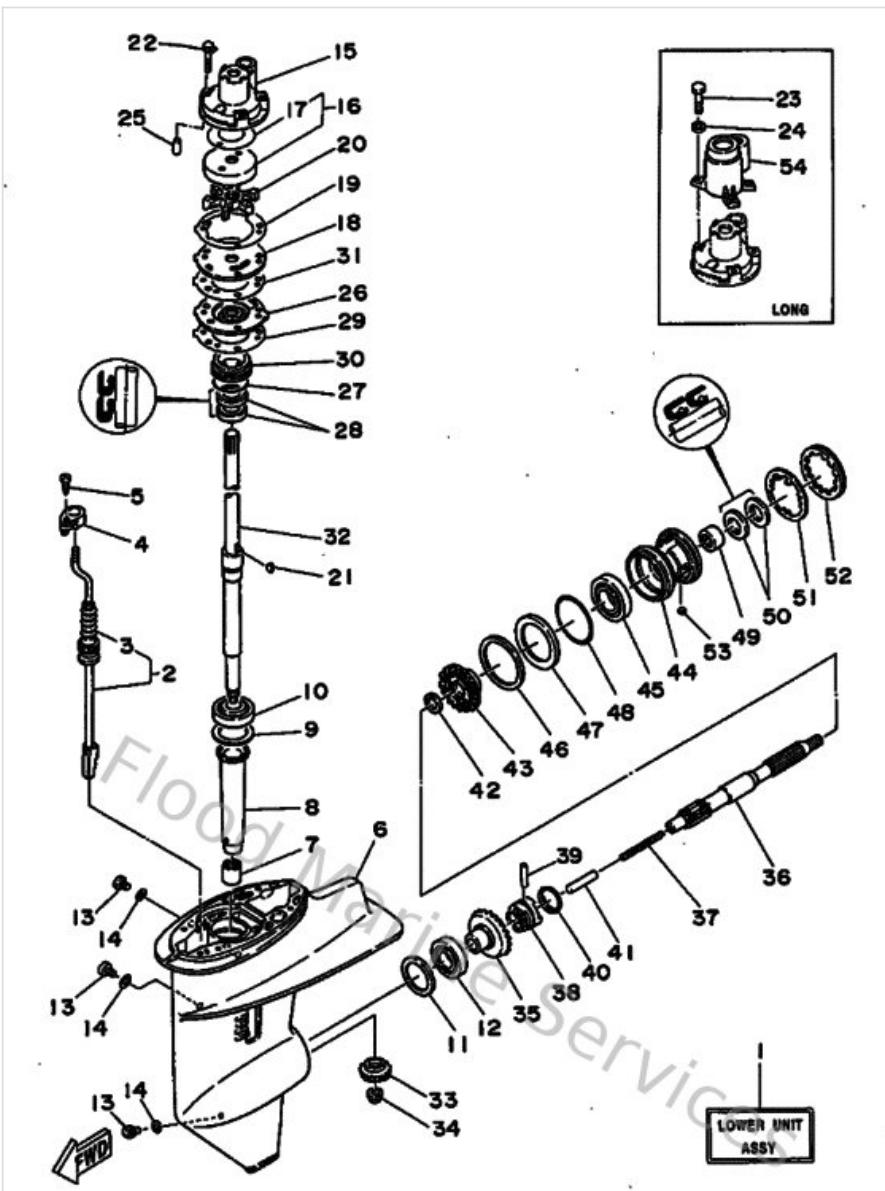
Ref	Part	
1	689W00012300 Gasket kit	Buy now
2	66441134A000 Gasket, exhaust manifold	Buy now
3	689443660000 Damper, water seal 2	Buy now
4	904300802000 Gasket	Buy now
5	68944324A000 Gasket, cartridge	Buy now
6	9321040M1000 O-ring (682)	Buy now
7	931012206700 Oil seal (22x36x6-663)	Buy now
8	68944315A000 Gasket, water pump	Buy now
9	9321060MA300 O-ring(6j8)	Buy now
10	9310120M0700 Oil seal	Buy now
11	68944316A000 Gasket, water pump	Buy now
12	689W0078A600 Water pump repair kit	Buy now
13	626443650100 Damper, water seal 1	Buy now
14	689443110300 Housing, water pump	Buy now
15	9011906M0700 Bolt, With Washer	Buy now

Kits De Reparation 2



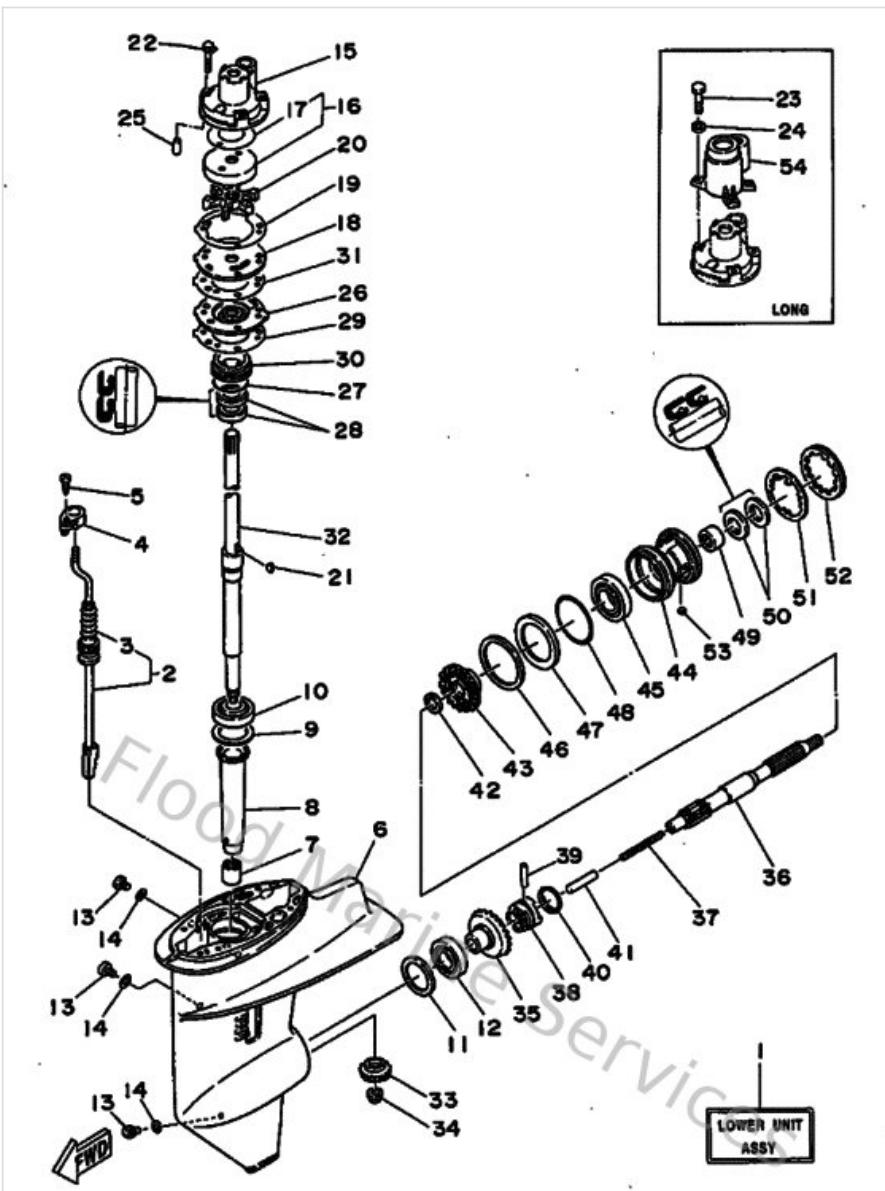
Ref	Part	
16	689W44320200 Insert cartridge comp.	Buy now
17	689443230300 Outer plate, cartridge	Buy now
19	689443520200 Impeller	Buy now
21	664443380000 Key, woodruff	Buy now
22	689W00783A00 Chrome pump kit	Buy now
23	689W44326100 Insert cartridge comp.	Buy now
24	689443670100 Rubber, water seal 3	Buy now
25	689443234300 Outer plate, cartridge	Buy now

Lower Casing & Drive



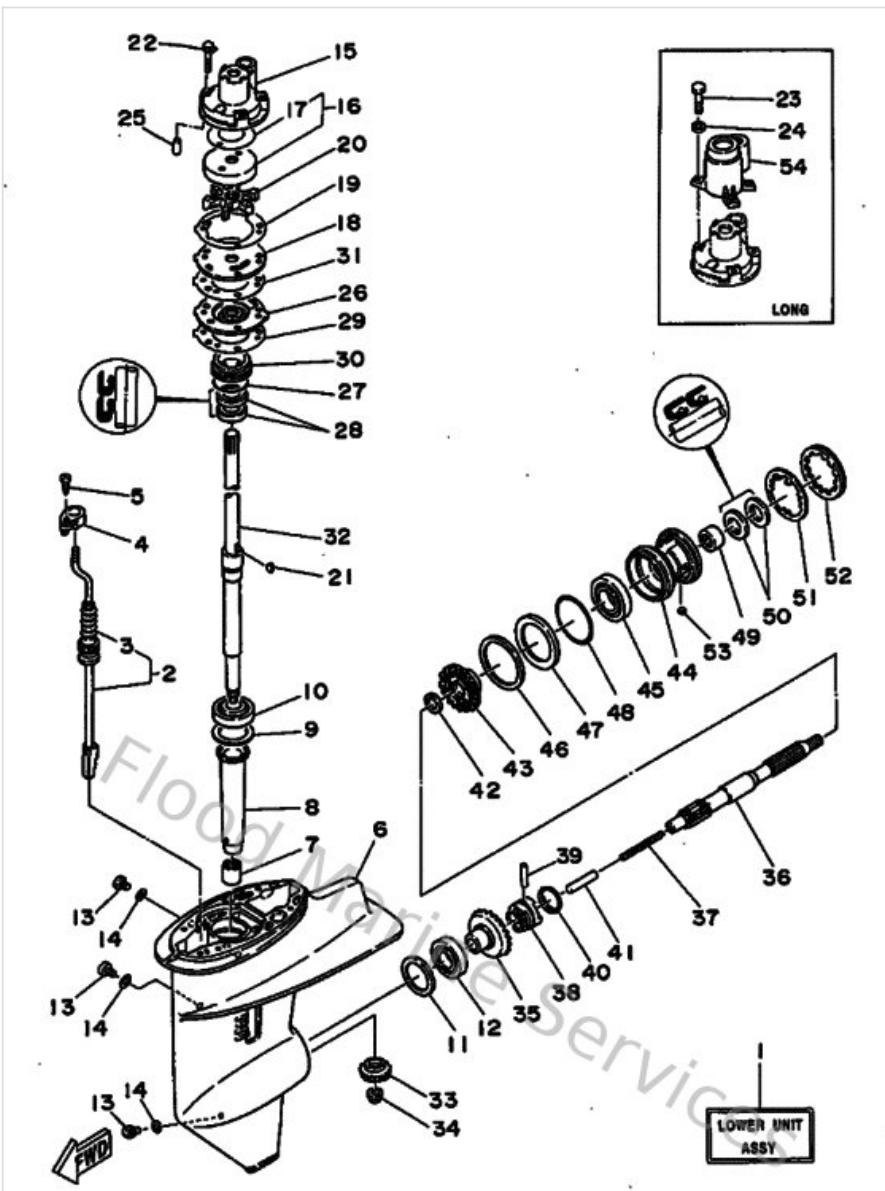
Ref	Part	
1	68945300064D Lower unit assembly	Buy now
2	695441500000 Shift Cam Assembly	Buy now
3	664441470000 Boot, shift rod	Buy now
4	689441760100 Bracket	Buy now
5	977805061000 Screw, tapping(6u1)	Buy now
6	68945311044D Casing, lower	Buy now
7	93315017U400 Brg,cyl-cal roller (689)	Buy now
8	689455360000 Sleeve Drive Shaft	Buy now
9	664455870130 Shim (t:0.30mm)	Buy now
10	93332000U400 Brg,tapered roller 42mm (689)	Buy now
11	664455670110 Shim (t:0.10mm)	Buy now
12	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
13	9034008M0400 Plug, straight screw	Buy now
14	904300800300 Gasket	Buy now
15	689443110300 Housing, water pump	Buy now

Lower Casing & Drive



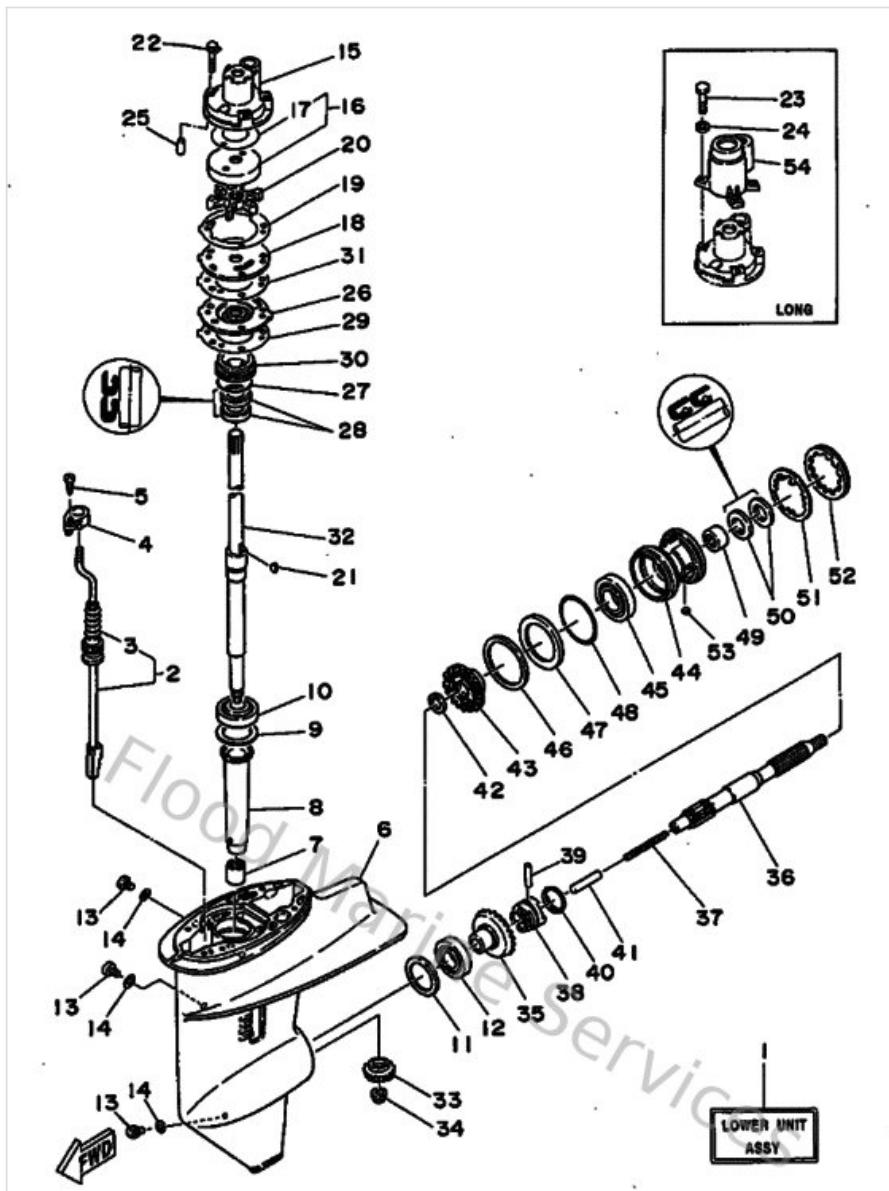
Ref	Part	
16	689W44320200 Insert cartridge comp.	Buy now
17	689443670100 Rubber, water seal 3	Buy now
18	689443230300 Outer plate, cartridge	Buy now
19	68944324A000 Gasket, cartridge	Buy now
20	689443520200 Impeller	Buy now
21	664443380000 Key, woodruff	Buy now
22	9011906M0700 Bolt, With Washer	Buy now
23	973950603500 Bolt(j52)	Buy now
24	929950660000 Washer, plain (646)	Buy now
25	9360410M0300 Pin, dowel (688)	Buy now
26	6894432502CA Protector Oil Seal	Buy now
27	9321040M1000 O-ring (682)	Buy now
28	931012206700 Oil seal (22x36x6-663)	Buy now
29	68944315A000 Gasket, water pump	Buy now
30	689453440094 Cover, oil seal	Buy now

Lower Casing & Drive



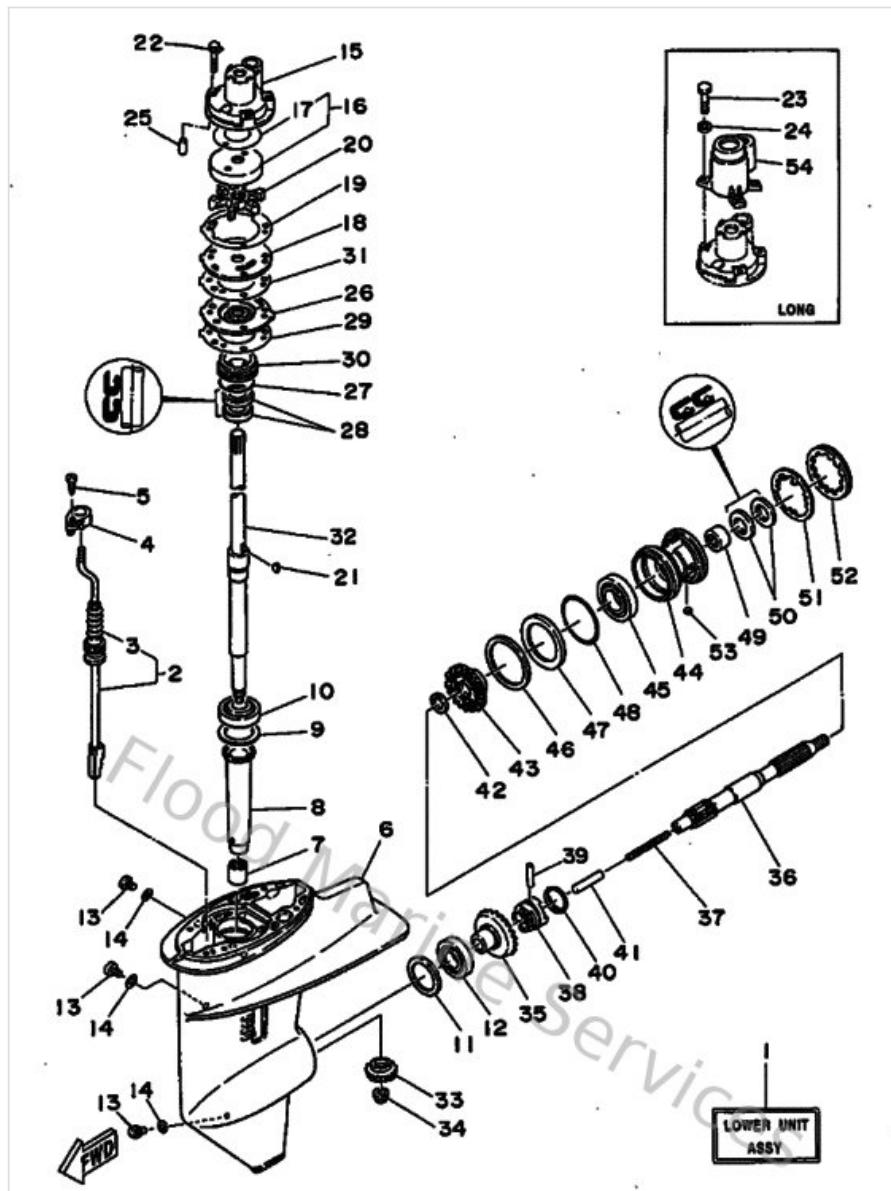
Ref	Part	
31	68944316A000 Gasket, water pump	Buy now
32	689455011000 Drive shaft comp	Buy now
33	68945510000 Pinion	Buy now
34	9017909M0200 Nut (689)	Buy now
35	689455600000 Gear	Buy now
36	689456110100 Shaft, Propeller	Buy now
37	905011006500 Spring compression 648456360000	Buy now
38	6FM456310000 Clutch, dog	Buy now
39	902500501000 Pin straight 648456320000	Buy now
40	648456330000 Ring, cross pin	Buy now
41	648456350000 Plunger,shift	Buy now
42	902012041700 Washer, plate(663)	Buy now
43	689455710000 Gear 2	Buy now
44	689453310194 Housing, bearing	Buy now
45	933060061200 Bearing(2hr)	Buy now

Lower Casing & Drive



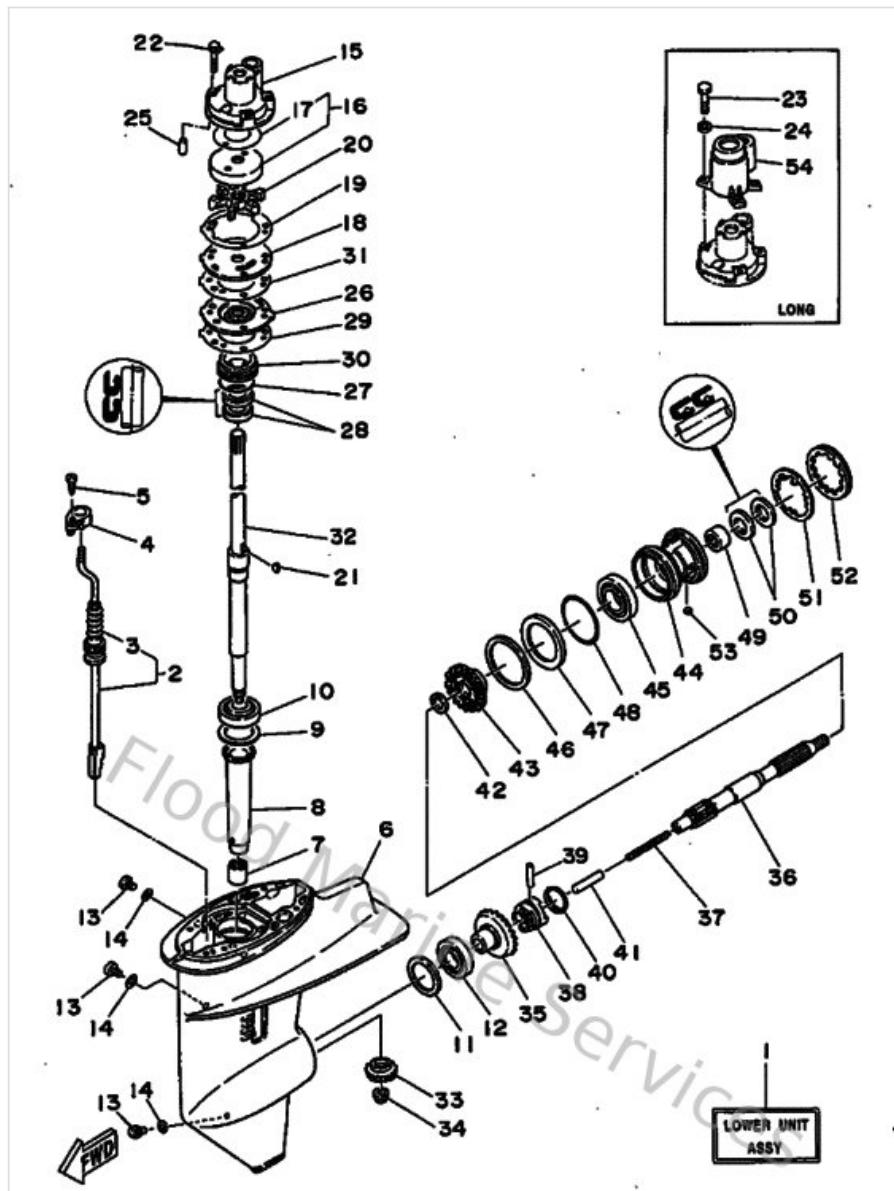
Ref	Part	
46	664455770130 Shim (t:0.30mm)	Buy now
47	664455760000 Washer, thrust 2	Buy now
48	9321060MA300 O-ring(6j8)	Buy now
49	933152200400 Brg,cyl-cal roller 21g nt	Buy now
50	9310120M0700 Oil seal	Buy now
51	9021445M0200 Washer, claw(6a9)	Buy now
52	664453840200 Nut	Buy now
53	902820401000 Key, strait(663)	Buy now
54	68944312009M Cover Water Pump Housing	Buy now
1	664443610000 Tube, water 1	Buy now
2	689443660000 Damper, water seal 2	Buy now
3	689452140100 Cover, water inlet 1	Buy now
4	689452150100 Cover Water Inlet 2	Buy now
5	986800552500 Ybs53-525 screw,flat head	Buy now
6	901850500200 Nut nylon (sus)(ex4)	Buy now

Lower Casing & Drive



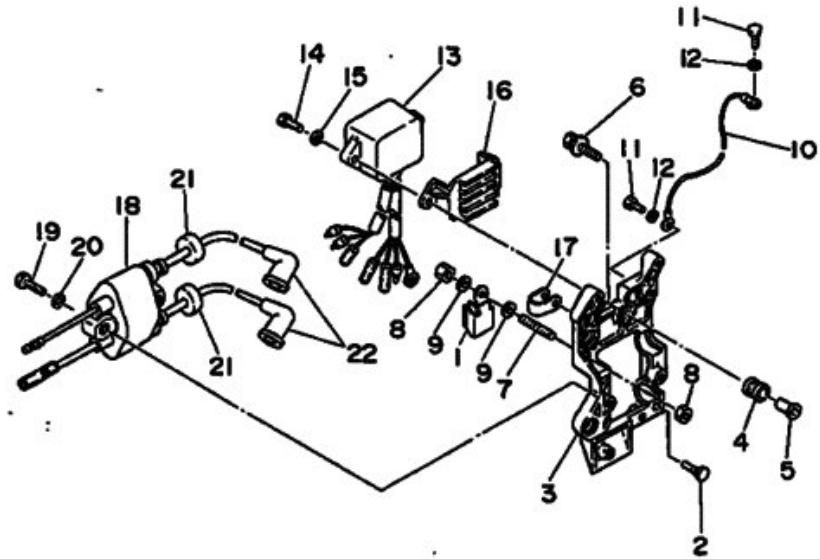
Ref	Part	
7	936061201900 Pin, dowel (614)	Buy now
8	901051005900 Bolt washer based (664)	Buy now
9	929901060000 Washer, plate	Buy now
10	9010510M1200 Bolt (689)	Buy now
11	664453710100 Tab-trim	Buy now
12	9010508M0200 Bolt hexagon	Buy now
13	626443650100 Damper, water seal 1	Buy now
14	689443140000 Spacer	Buy now
15	664459870100 Spacer	Buy now
16	689459970000 Spacer	Buy now
17	929901420000 Washer, plain	Buy now
18	901711401300 Nut(664)	Buy now
19	914903002200 Pin, cotter	Buy now
20	664459520000 Propeller (3x9-7/8 x14 -f)	Buy now
21	932102613000 O-ring	Buy now

Lower Casing & Drive



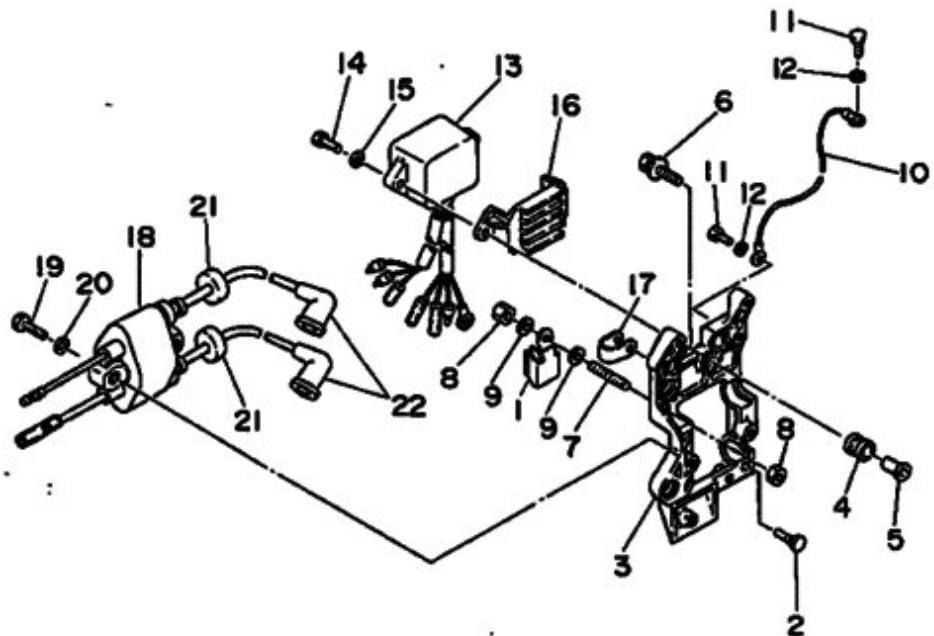
Ref	Part	
22	689443620094 Tube, Water 2	Buy now
23	689443280300 Plate	Buy now

Partie Electrique 1



Ref	Part	
1	9046508M1300 Clamp (695)	Buy now
2	689855470000 Damper	Buy now
3	695855420094 Bracket	Buy now
4	6A0823170000 Damper, ignition coil	Buy now
5	624425420000 Collar	Buy now
6	9011906M8800 Bolt, with washer	Buy now
7	9011606M0700 Bolt, stud (688)	Buy now
8	953800660000 Nut(661)	Buy now
9	929900610000 Washer(6a1)	Buy now
10	689825190000 Wire Earth Lead	Buy now
11	973900601200 Bolt(gh1)	Buy now
12	929950610000 Washer(6a1)	Buy now
13	695855401200 C.d.i. unit assembly	Buy now
14	973950602500 Bolt	Buy now
15	929900660000 Washer, plain (646)	Buy now

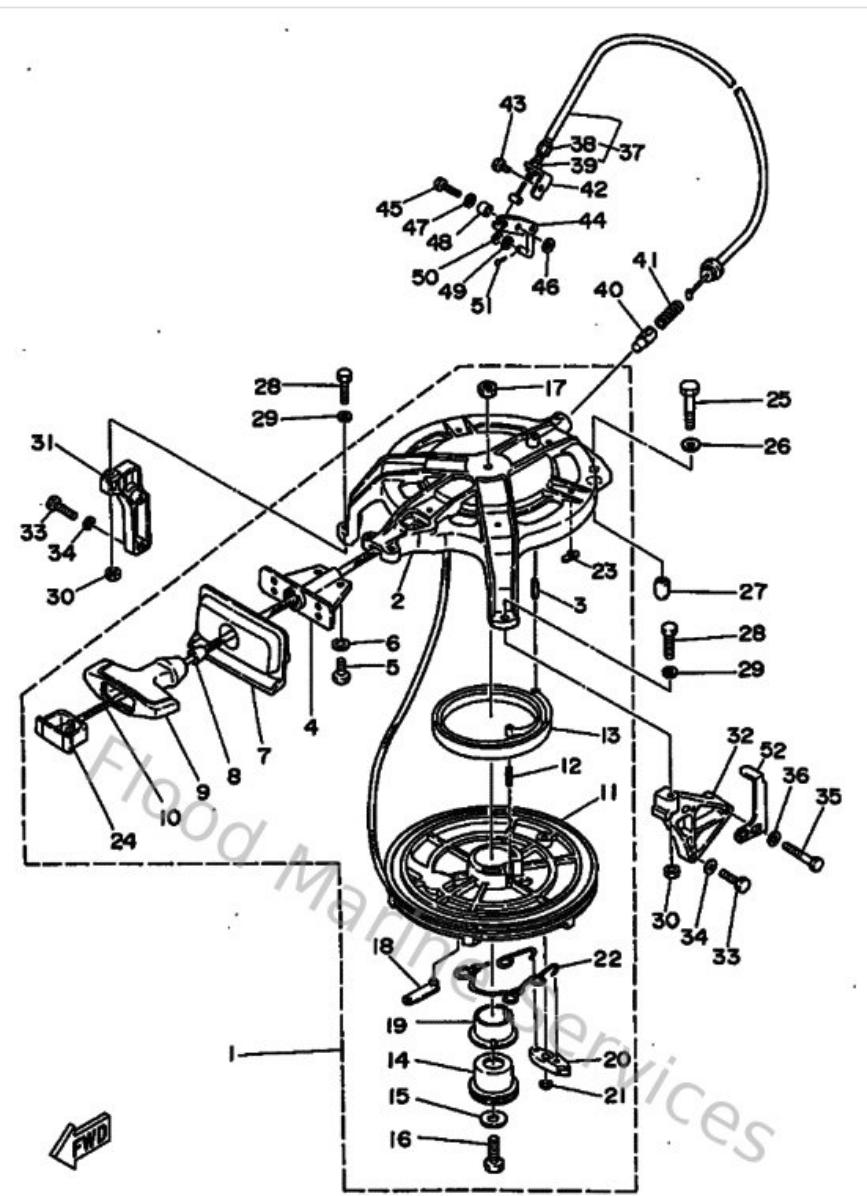
Partie Electrique 1



Ref	Part	
16	689855480100 Holder	Buy now
18	680855700200 Ignition coil assembly	Buy now
20	929950660000 Washer, plain (646)	Buy now
21	904802516100 Grommet(656)	Buy now
22	663823700100 Plug cap assembly	Buy now

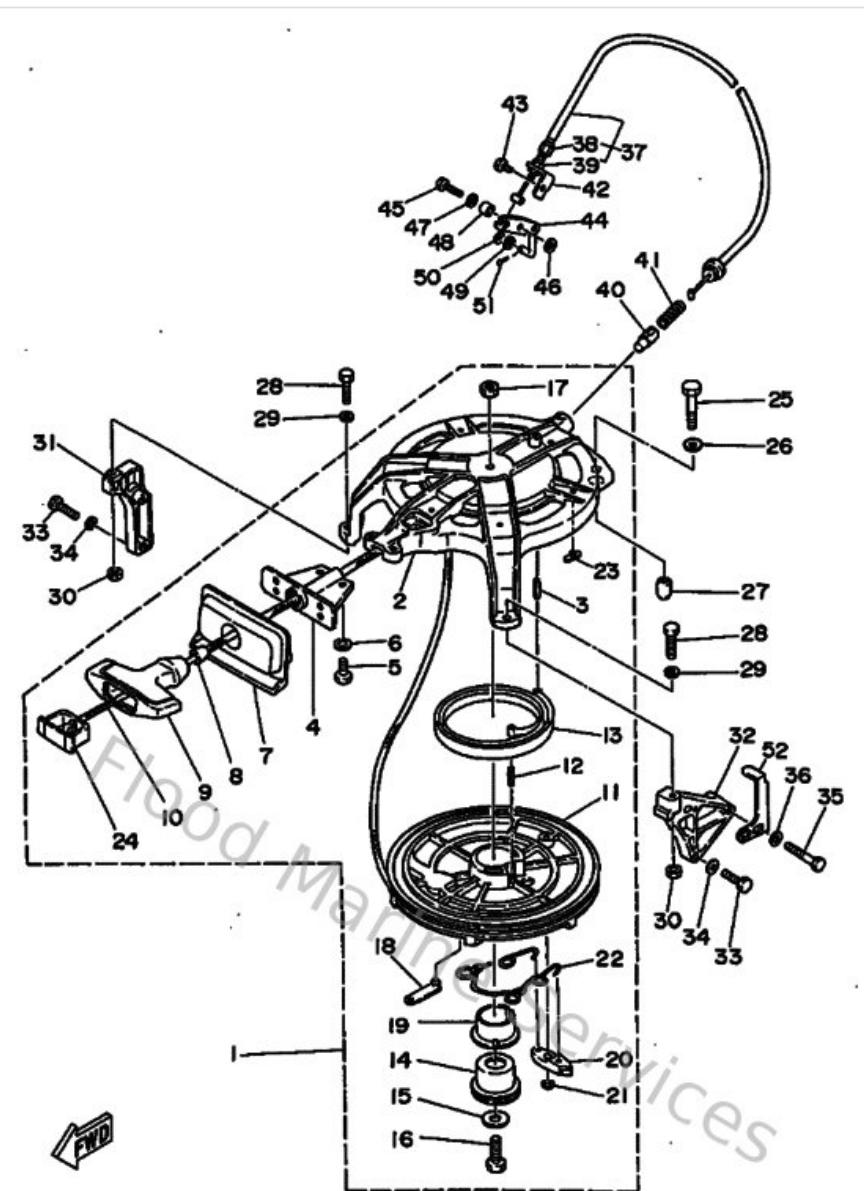


Starter



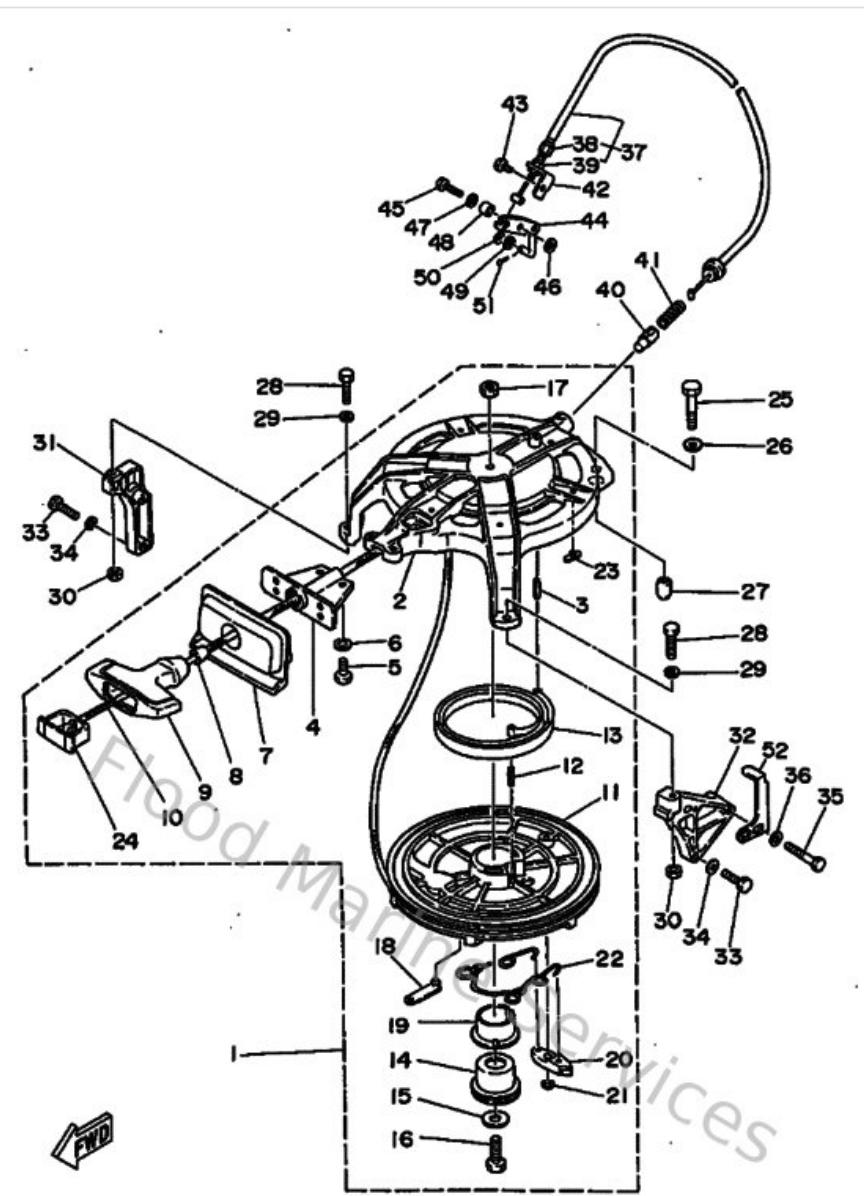
Ref	Part	
1	689157100400 Starter Assembly	Buy now
2	676157110194 Case, Starter	Buy now
3	916904002000 Pin, spring	Buy now
4	689157580194 Guide De Cable	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929950660000 Washer, plain (646)	Buy now
7	689157620100 Seal, Rubber 2	Buy now
8	689157890000 Damper	Buy now
9	689157550100 Handle, starter	Buy now
13	9051009M0000 Spring, starter (676)	Buy now
14	676157170000 Shaft, Starter	Buy now
15	902010830900 Washer, Plate	Buy now
16	973130802500 Bolt (682)	Buy now
17	953330860000 Nut(612)	Buy now
18	676157990100 Clip	Buy now

Starter



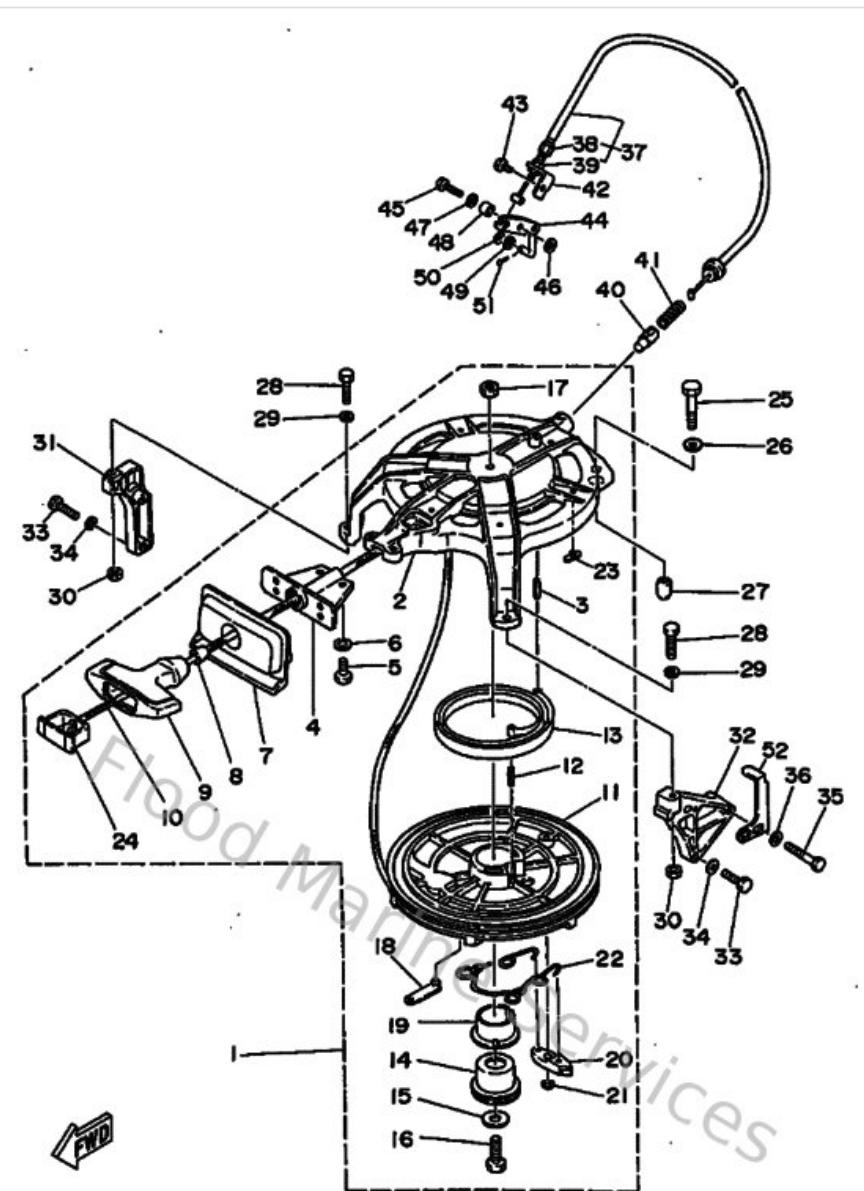
Ref	Part	
19	9038635M0100 Bushing (676)	Buy now
20	676157410300 Pawl, drive	Buy now
21	9343006M0200 Circlip (689)	Buy now
22	676157050000 Spring, pawl drive	Buy now
23	676157730000 Stay 3	Buy now
24	6F5157790200 Cover	Buy now
25	973950803500 Bolt(70w)	Buy now
26	929900860000 Washer, plain (663)	Buy now
27	995301201600 Pin, dowel	Buy now
28	973950603000 Bolt(jf7)	Buy now
29	929900660000 Washer, plain (646)	Buy now
30	953800660000 Nut(661)	Buy now
31	6H7157710194 Stay 1	Buy now
32	656157720094 Stay 2	Buy now
33	973130602500 Bolt	Buy now

Starter



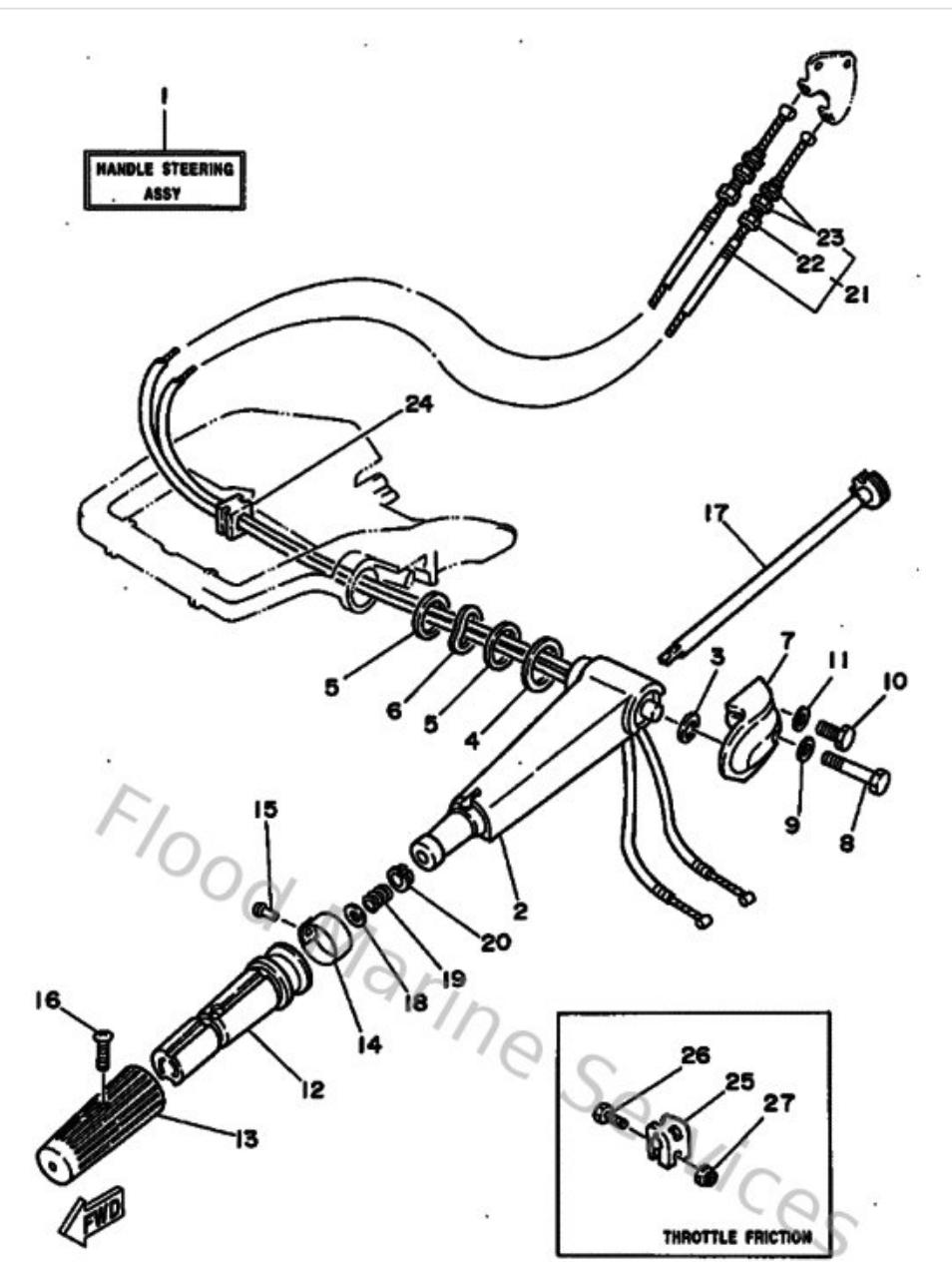
Ref	Part	
34	929030660000 Washer, plain (646)	Buy now
35	970130604500 Bolt, hexagon	Buy now
37	656157700000 Wire Comp Starter Stop	Buy now
38	901230604900 Bolt(6A9)	Buy now
40	656157480000 Plunger, starter stop	Buy now
41	905011022700 Spring, comprresion(656)	Buy now
42	656157740000 Stay 4	Buy now
43	973950601000 Bolt	Buy now
44	656157490000 Link comp, starter stop	Buy now
45	973950602000 Bolt(7u8)	Buy now
47	902060801000 Washer(656)	Buy now
48	903870656800 Collar (316)	Buy now
49	902060500500 Washer, wave(656)	Buy now
50	929030560000 Washer, plain (646)	Buy now
51	914901601000 Pin, cotter	Buy now

Starter



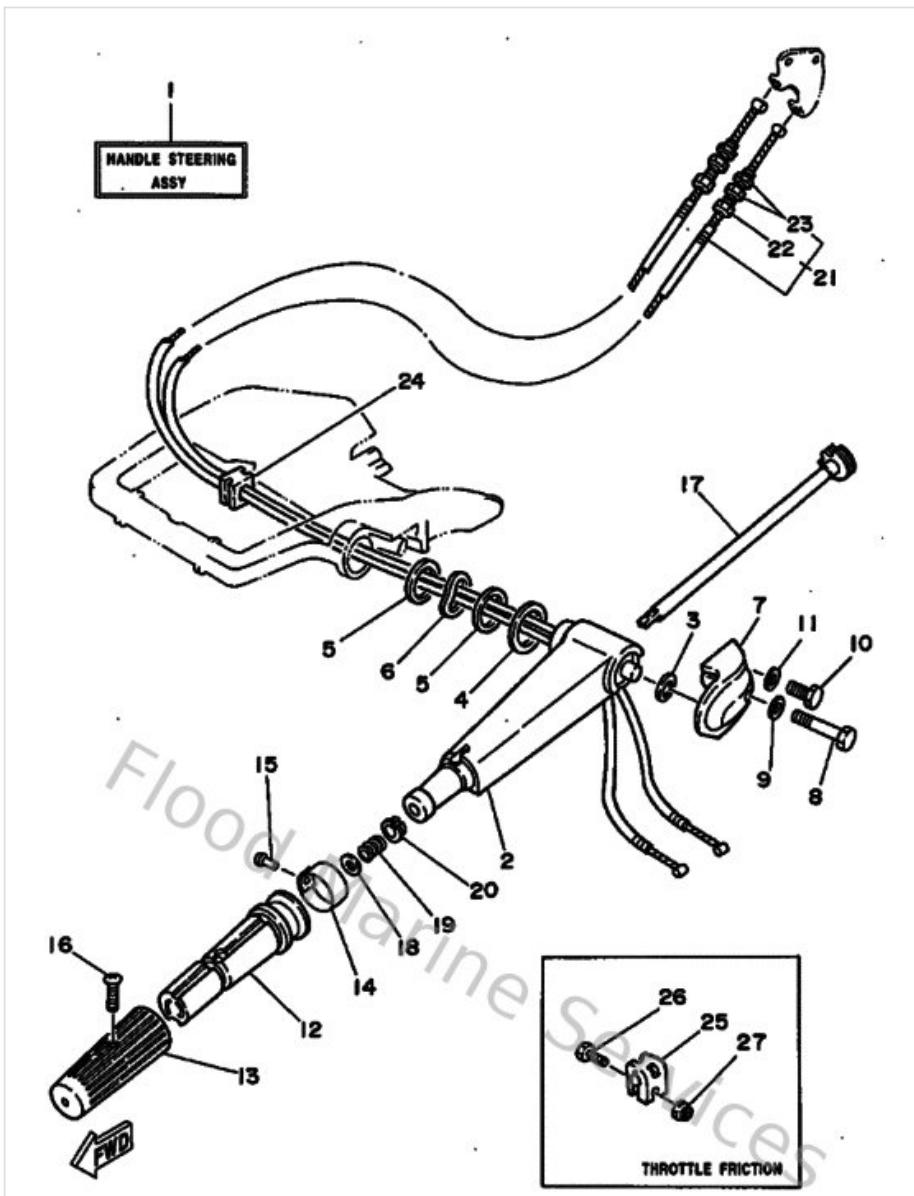
Ref	Part	
52	689813320100 Plate, timming	Buy now

Steering



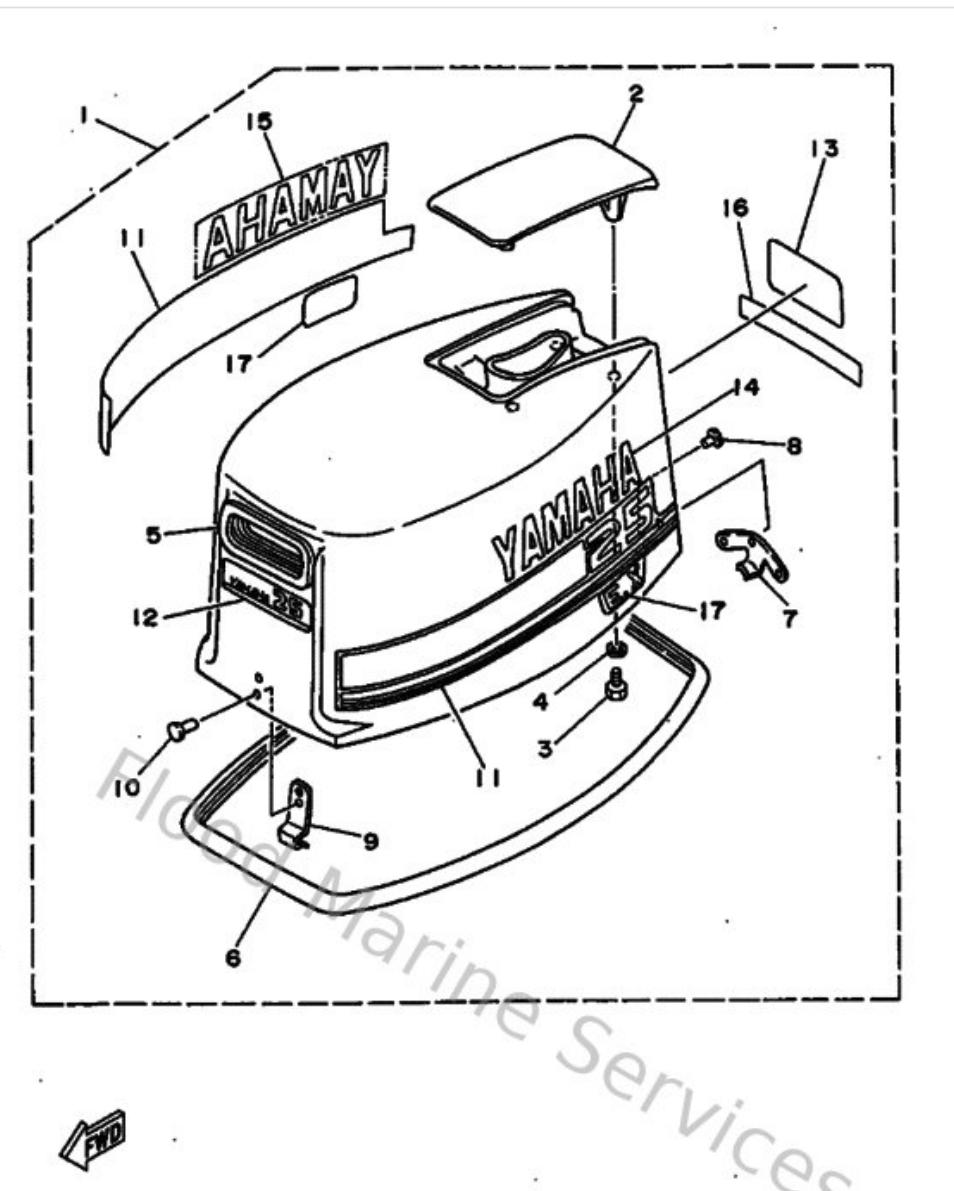
Ref	Part	
1	695W0084104D Handle Steering Assembly (Ref. # 2~24)	Buy now
2	68942111014D Handle, steering	Buy now
3	905601407600 Spacer 648421550000	Buy now
4	902023404300 Spacer Handle 2 (648)	Buy now
5	9020128M0000 Rondelle, Plate	Buy now
6	9020628M0700 Rondelle, Ondulee	Buy now
7	999990392500 Handle, steering	Buy now
8	973950605000 Bolt(jf7)	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	970800602000 Bolt(7u8)	Buy now
11	929950660000 Washer, plain (646)	Buy now
12	664421190000 Grip, steering handle	Buy now
13	6G1421770000 Rubber, handle	Buy now
14	695421370300 Indicator, Throttle	Buy now
15	9026902M0900 Rivet(615)	Buy now

Steering



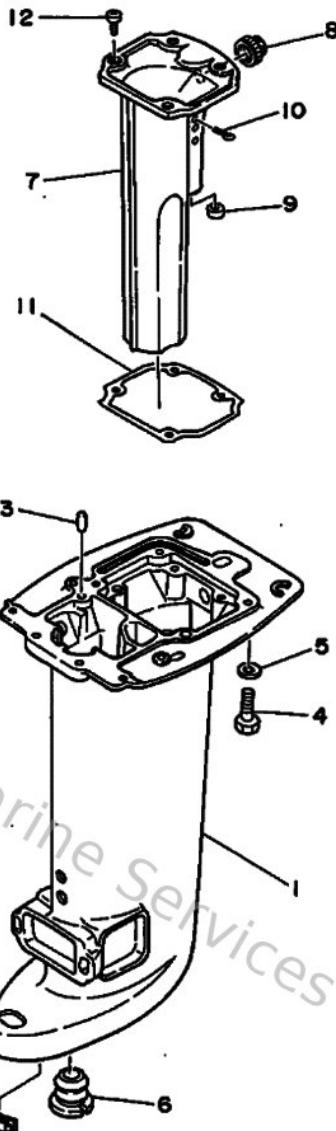
Ref	Part	
16	9014905M1300 Screw, countersunk	Buy now
17	689421380000 Lever, throttle	Buy now
18	929031060000 Washer, plate	Buy now
19	905012321500 Spring (655)	Buy now
20	903860803200 Bushing (650)	Buy now
21	689263110300 Cable, throttle 1	Buy now
22	9012306M0000 Bolt(6A9)	Buy now
23	901700618300 Nut, hexagon(664)	Buy now
24	904801215600 Grommet	Buy now
25	656421260100 Piece, friction	Buy now
26	973950602000 Bolt(7u8)	Buy now
27	901850606200 Nut selflocking (656)	Buy now

Top Cowling



Ref	Part	
2	68942613004D Molding, Air Duct	Buy now
3	970950601200 Bolt(gh1)	Buy now
4	929950660000 Washer, plain (646)	Buy now
5	689157610000 Seal 1	Buy now
6	6G0426150000 Seal	Buy now
7	689426470000 Holder, clamp band	Buy now
8	9026604M0100 Rivet (689)	Buy now
9	6G0426510200 Hook	Buy now
10	9026604M0000 Rivet 2 (662)	Buy now
12	695426771000 Graphic, Front	Buy now
13	695426781100 Graphic, Rear	Buy now
16	6954267A1000 Graphic, Rear 2	Buy now

Upper Casing



Ref	Part	
1	68945111034D Casing, upper	Buy now
2	61N453750000 Damper, seal	Buy now
3	936061201900 Pin, dowel (614)	Buy now
4	973750803000 Bolt, hexagon (fj1)	Buy now
5	929900860000 Washer, plain (663)	Buy now
6	689451270000 Seal	Buy now
7	664411310194 Manifold, ext. 1	Buy now
8	664411330000 Gasket, exhaust manifold 1	Buy now
9	664411350000 Gasket, exhaust manifold	Buy now
10	914903002500 Pin cotter	Buy now
11	66441134A000 Gasket, exhaust manifold	Buy now
12	978800601600 Screw pan head	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.