



Yamaha 25JETO 1994

Parts Manual

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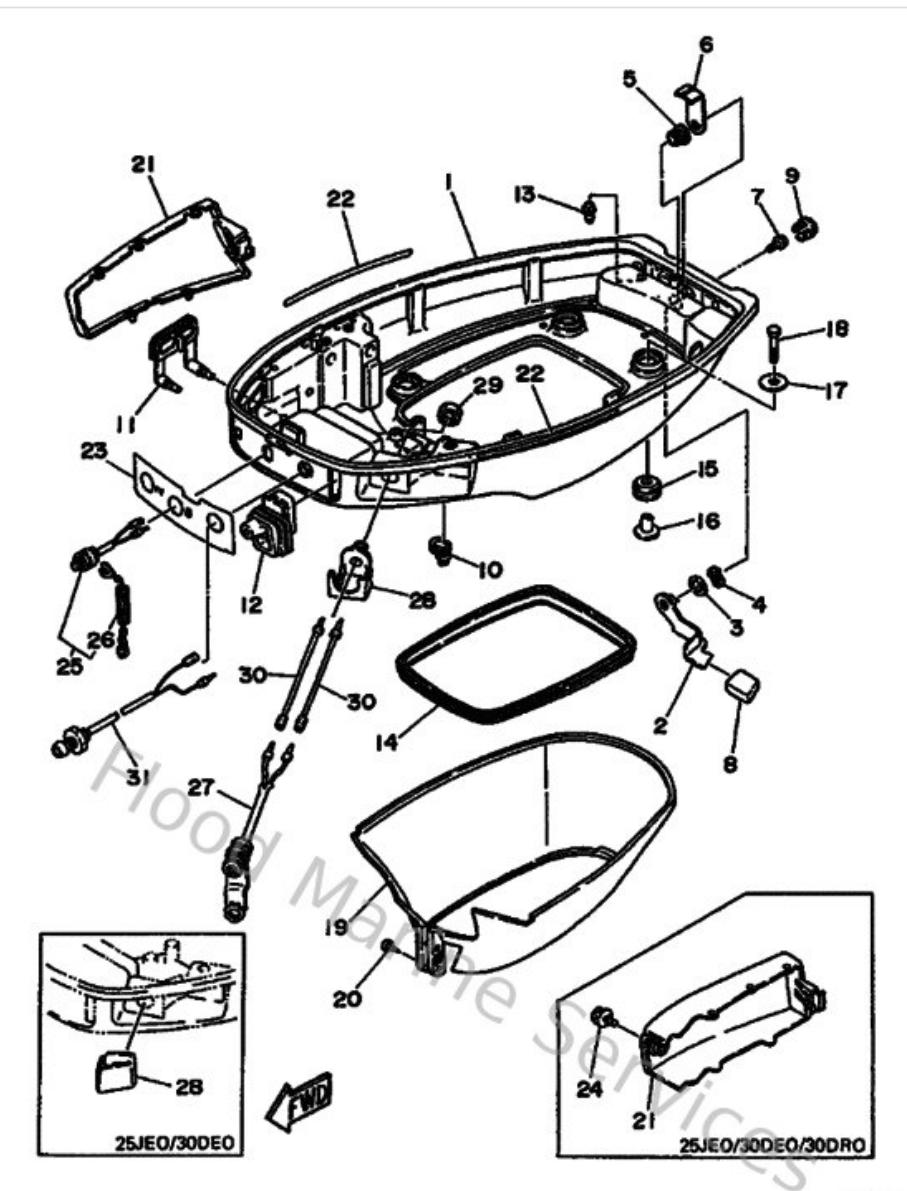
Authorised Yamaha Dealers



Contents

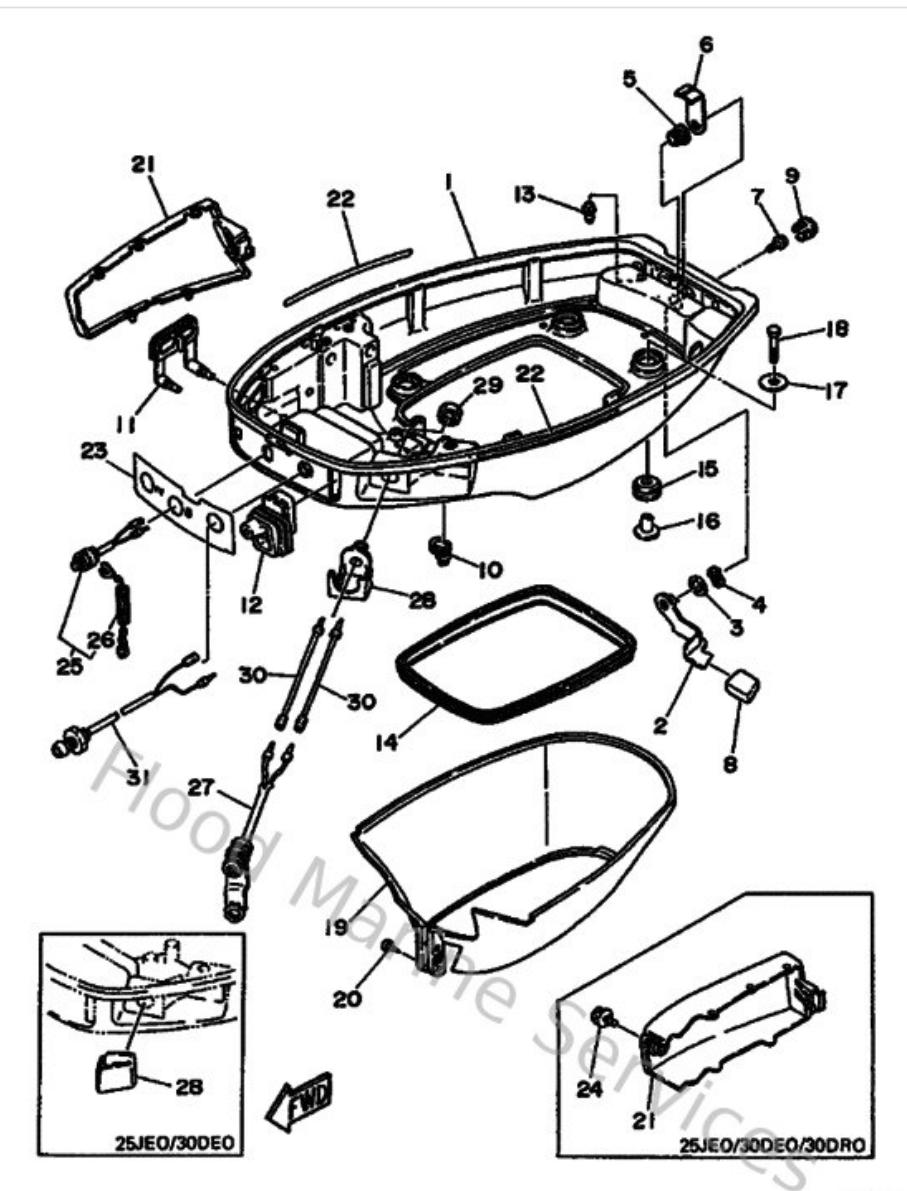
Bottom Cowling	3
Bracket 1	5
Bracket 2	9
Carburetor	12
Control	15
Crankshaft & Piston	18
Cylinder & Crankcase	20
Fuel	23
Generator	25
Intake	27
Kits De Reparation 1	29
Kits De Reparation 2	31
Lower Casing & Drive	33
Oil Pump	39
Optionnelles 1	43
Optionnelles 2	45
Partie Electrique 1	47
Remo Con Attachment	48
Starter	50
Steering	53
Top Cowling	56
Upper Casing	57

Bottom Cowling



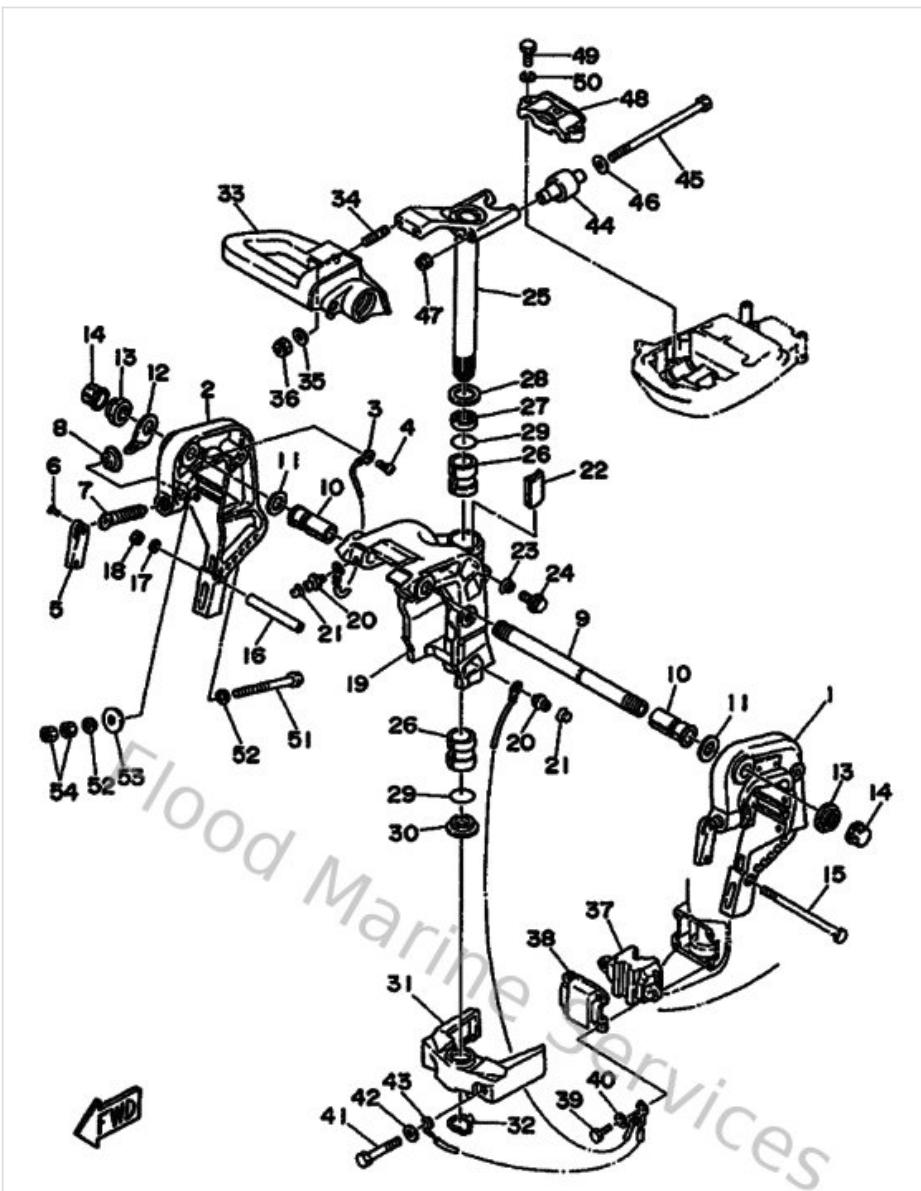
Ref	Part	
2	6J842815004D Lever, clamp	Buy now
3	9020212M2500 Washer, plate(6j8)	Buy now
5	9038612M6100 Bush(6j8)	Buy now
6	6J8428160000 Lever, clamp	Buy now
7	958950601200 Bolt, flange deep recess	Buy now
8	6J8428310000 Bushing	Buy now
9	6J8427280100 Cap	Buy now
10	6G1427270000 Grommet	Buy now
11	6J8427240000 Grommet	Buy now
12	6J8427260000 Grommet	Buy now
13	6H3443910100 Nipple, hose	Buy now
14	6J8427160000 Rubber seal 1	Buy now
15	9048009M2100 Grommet (6e9)	Buy now
16	9038706M4100 Coller (6e9)	Buy now
17	902010641600 Washer, plate(663)	Buy now

Bottom Cowling



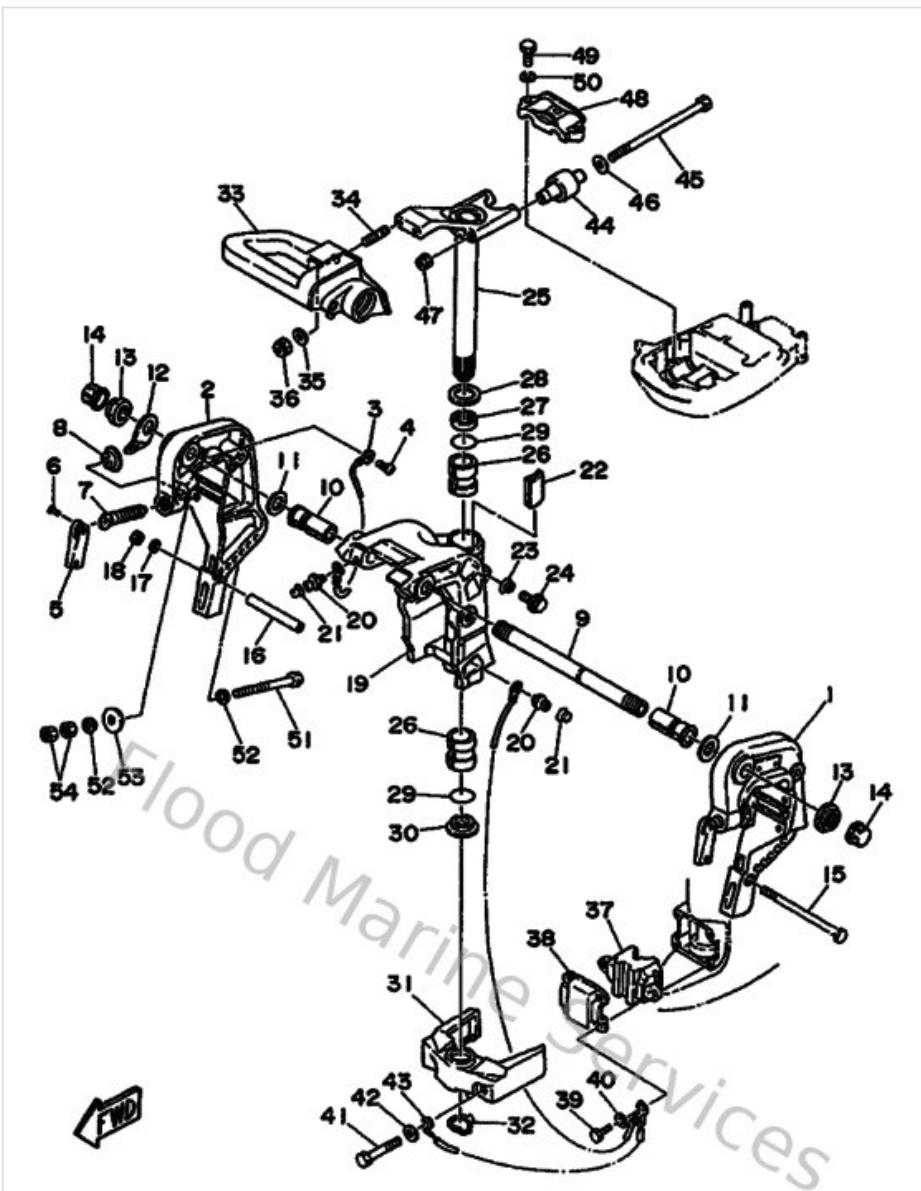
Ref	Part	
18	970800603000 Bolt(jf7)	Buy now
19	6J8427410100 Apron	Buy now
20	9016406M0100 Screw (6f5)	Buy now
21	6J8427230100 Cover, bottom	Buy now
22	6J8427350000 Protector	Buy now
23	6J8427192000 Panel, front lower	Buy now
24	6J8428460000 Screw	Buy now
25	6E9825750200 Engine stop switch assembly	Buy now
26	682825560000 Lanyard, stop switch	Buy now
27	682843810000 2p concent 1	Buy now
28	6J8427250100 Grommet	Buy now
29	663825570000 Nut	Buy now
30	6J8825530000 Extension, wire lead	Buy now
31	6J8854100000 Emergency signal light assembly	Buy now

Bracket 1



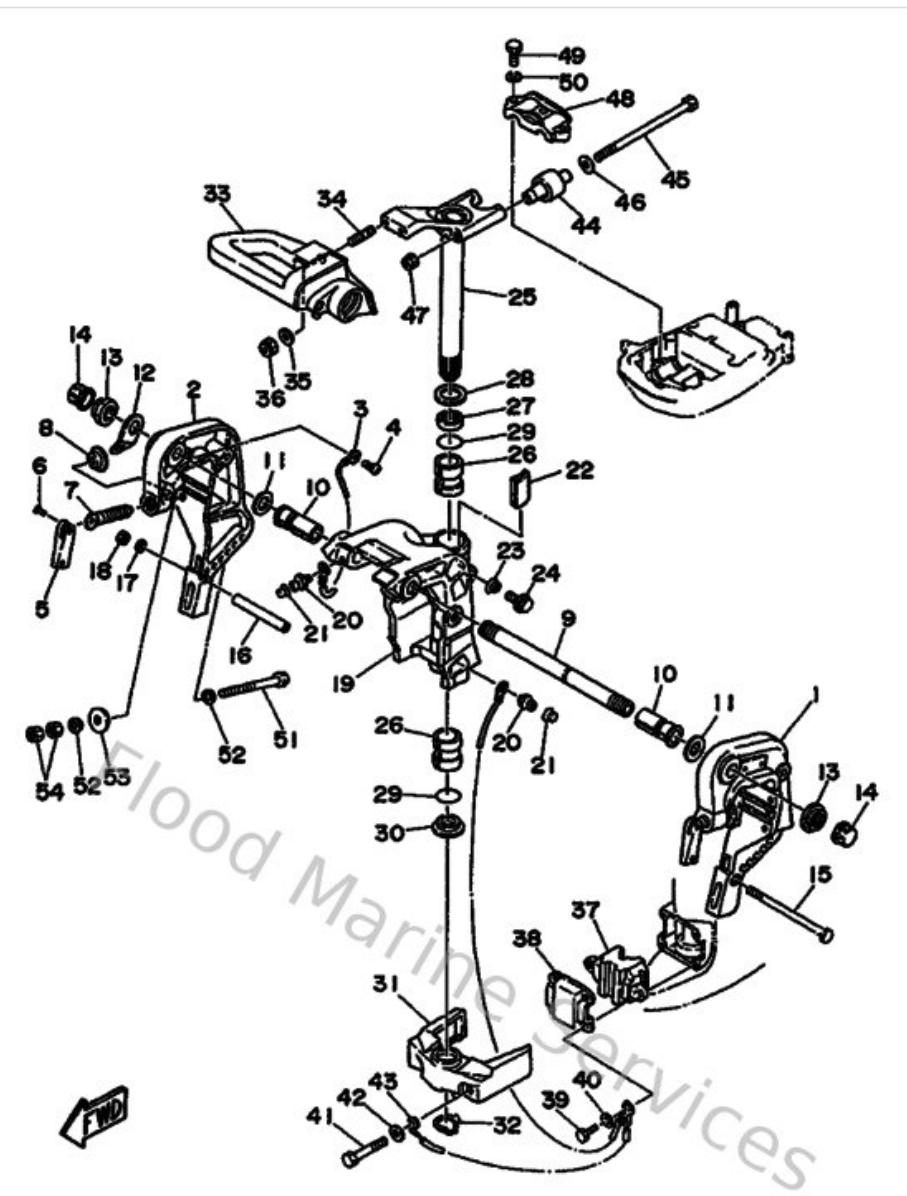
Ref	Part	
1	6H443111044D Bracket, clamp 1	Buy now
2	6H443112044D Bracket, clamp 2	Buy now
3	6E5821480000 Wire, lead 5	Buy now
4	978850600800 Screw, pan head(6a3)	Buy now
5	61643118004D Handle, transom clamp	Buy now
6	9024304M0000 Pin(6a9)	Buy now
7	9014914M1200 Screw(6h4)	Buy now
8	648431140100 Pad, transom clamp	Buy now
9	6J8431310100 Bolt, clamp bracket	Buy now
10	9038622M6900 Bush(6k9)	Buy now
11	902012242800 Washer, plate(64j)	Buy now
12	6J8431130100 Plate, clamp bracket	Buy now
13	9018522M1100 Nut, self-locking	Buy now
14	6G5431450100 Cap, clamp bracket	Buy now
15	901010833900 Bolt, hexagon (656)	Buy now

Bracket 1



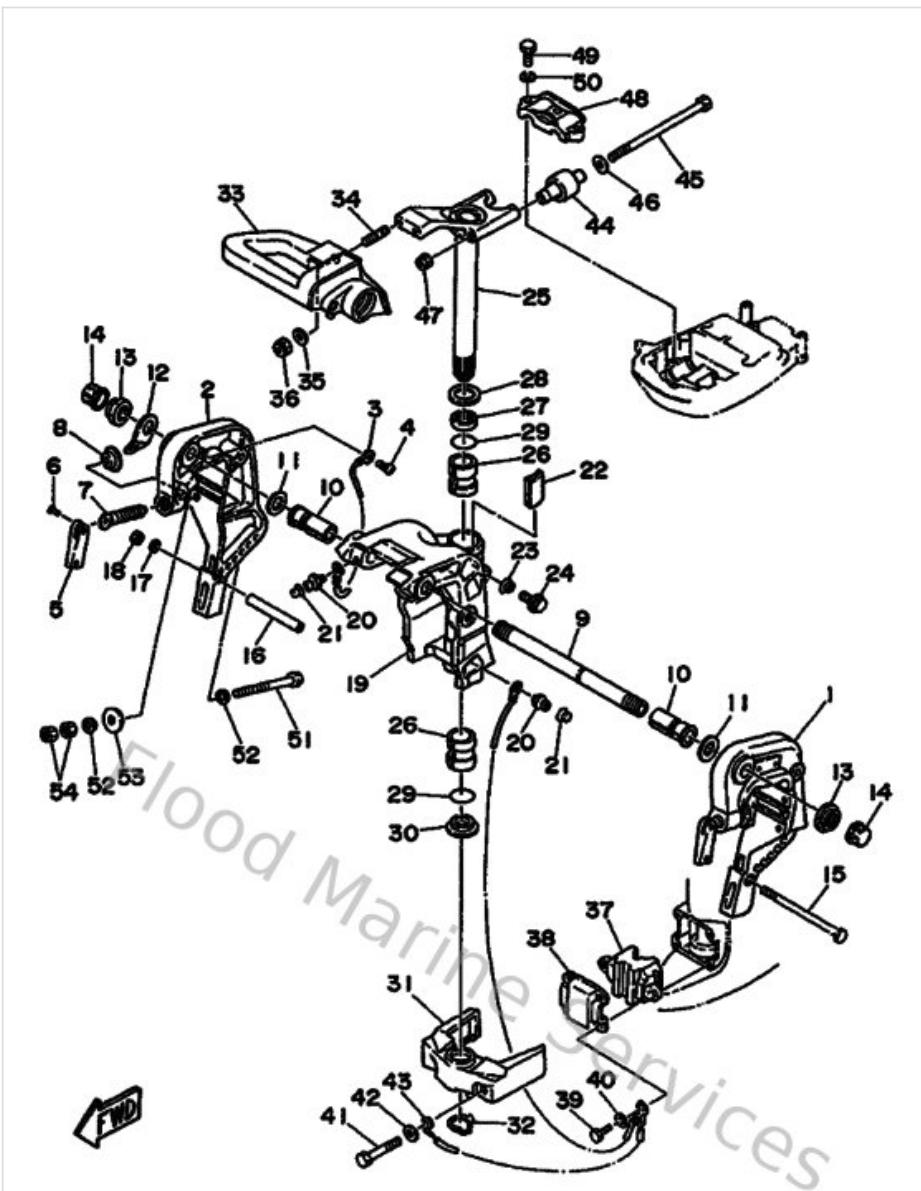
Ref	Part	
16	9038708M0300 Collar	Buy now
17	929900860000 Washer, plain (663)	Buy now
18	953800860000 Nut (661)	Buy now
19	6J843311048D Bracket, swivel 1	Buy now
20	9370006M0300 Nipple, grease(6a1)	Buy now
21	663451190000 Cap, grease nipple	Buy now
22	6J8425280000 Plate, friction	Buy now
23	689433730100 Seal, damper	Buy now
24	9010506M1800 Bolt (689)	Buy now
25	6J842510024D Steering bracket assembly	Buy now
26	9038630M7700 Bush(6h0)	Buy now
27	9038630M7800 Bush(6h0)	Buy now
28	9020130M0000 Washer, plate(6h1)	Buy now
29	9321029M9400 O-ring(6h1)	Buy now
30	9038630M6000 Bush(6j8)	Buy now

Bracket 1



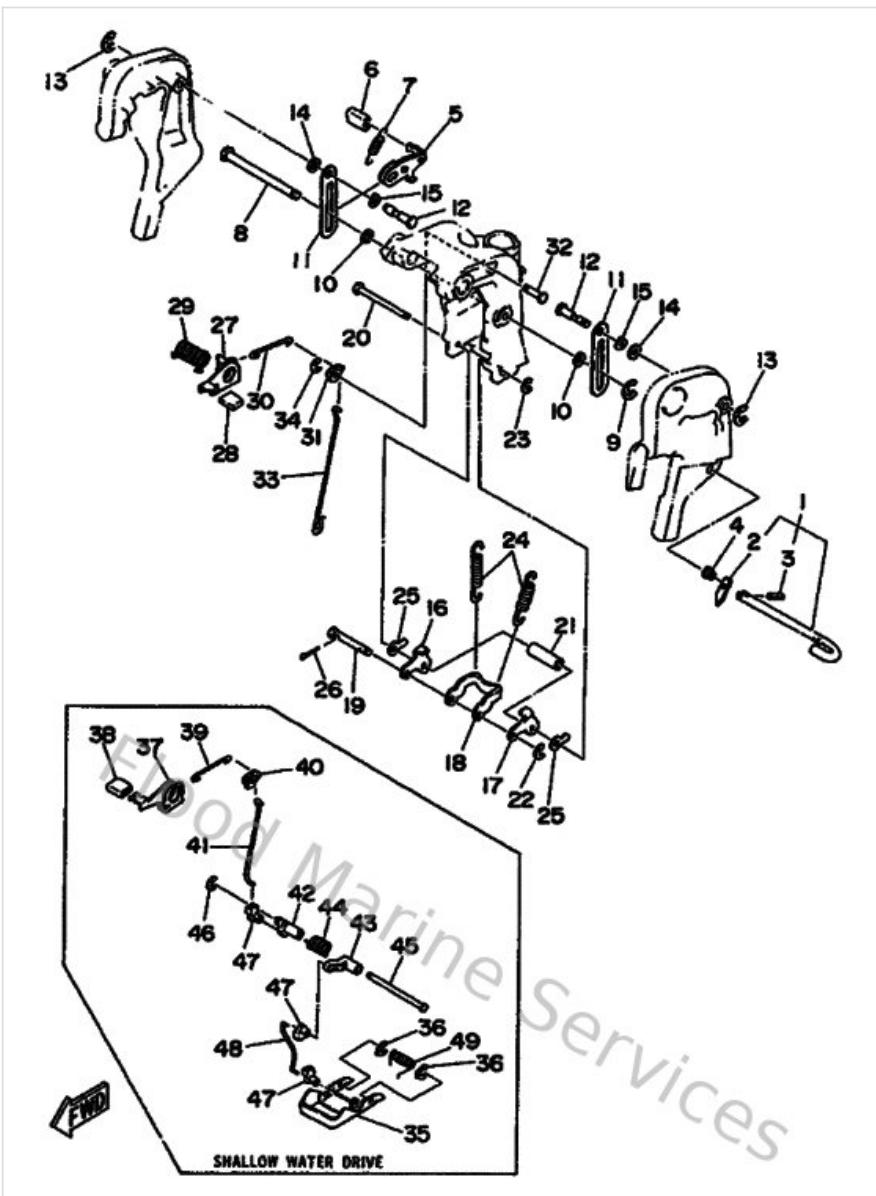
Ref	Part	
31	6H444551014D Housing, lower mount rubber 1	Buy now
32	9341028M0600 Circlip (688)	Buy now
33	6J8WS421024D STARTER assembly	Buy now
34	9011610M2800 Bolt, stud	Buy now
35	929901060000 Washer, plate	Buy now
36	901851002700 Nut, self-locking	Buy now
37	6H4445570000 Mount, lower front	Buy now
38	6H4445530100 Cover, lower mount	Buy now
39	973950802500 Bolt (62g)	Buy now
41	970951006000 Bolt, hexagon	Buy now
43	6H4821270000 Wire, lead 2	Buy now
44	6H4445140000 Mount, upper side	Buy now
45	9010908M2600 Bolt(6j8)	Buy now
46	902010942500 Washer, plate (663)	Buy now
47	901850804500 Nut, self-locking	Buy now

Bracket 1



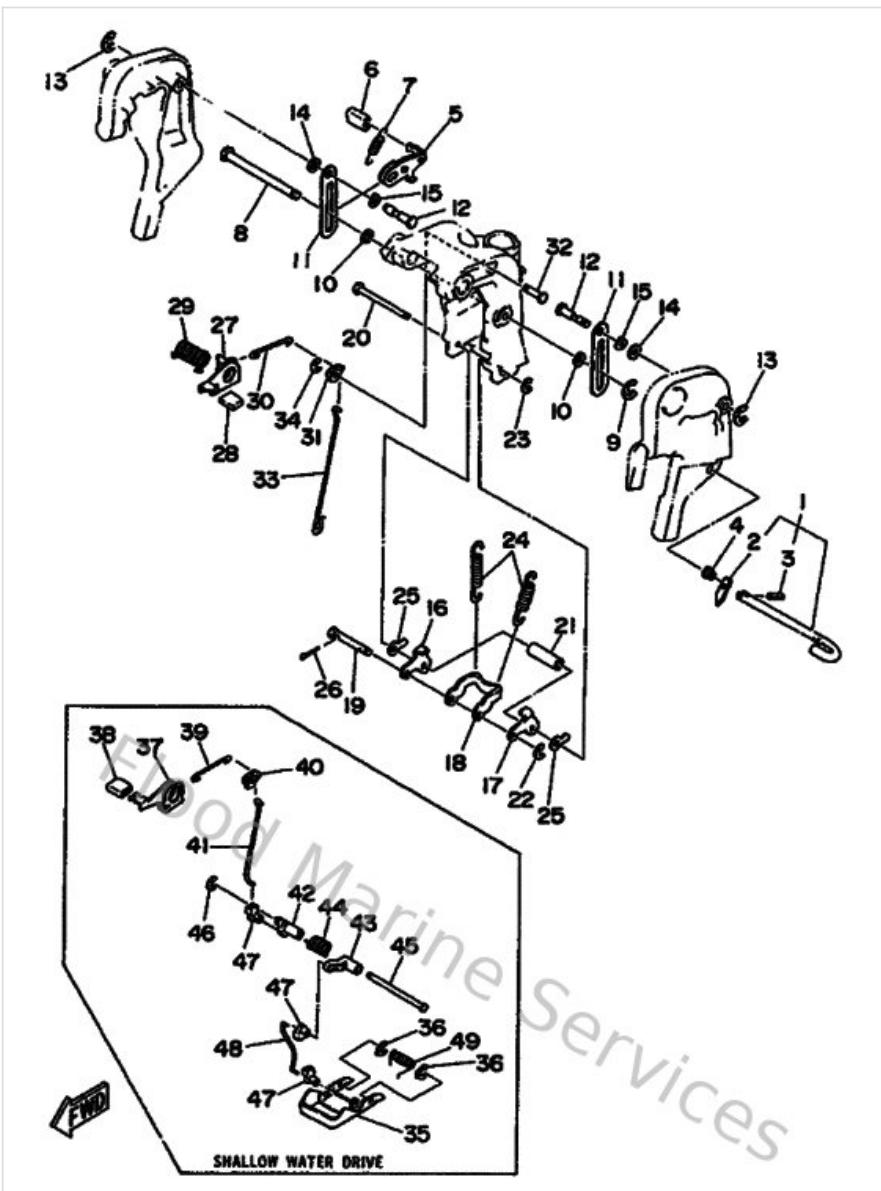
Ref	Part	
48	6J8445110000 Cover, upper mount	Buy now
49	970900803500 Bolt(70w)	Buy now
50	929900810000 Ybs67-8 washer, spring	Buy now
51	9010110M5800 Bolt	Buy now
53	902011242600 Washe, plate(663)	Buy now
54	953801060000 Nut(624)	Buy now

Bracket 2



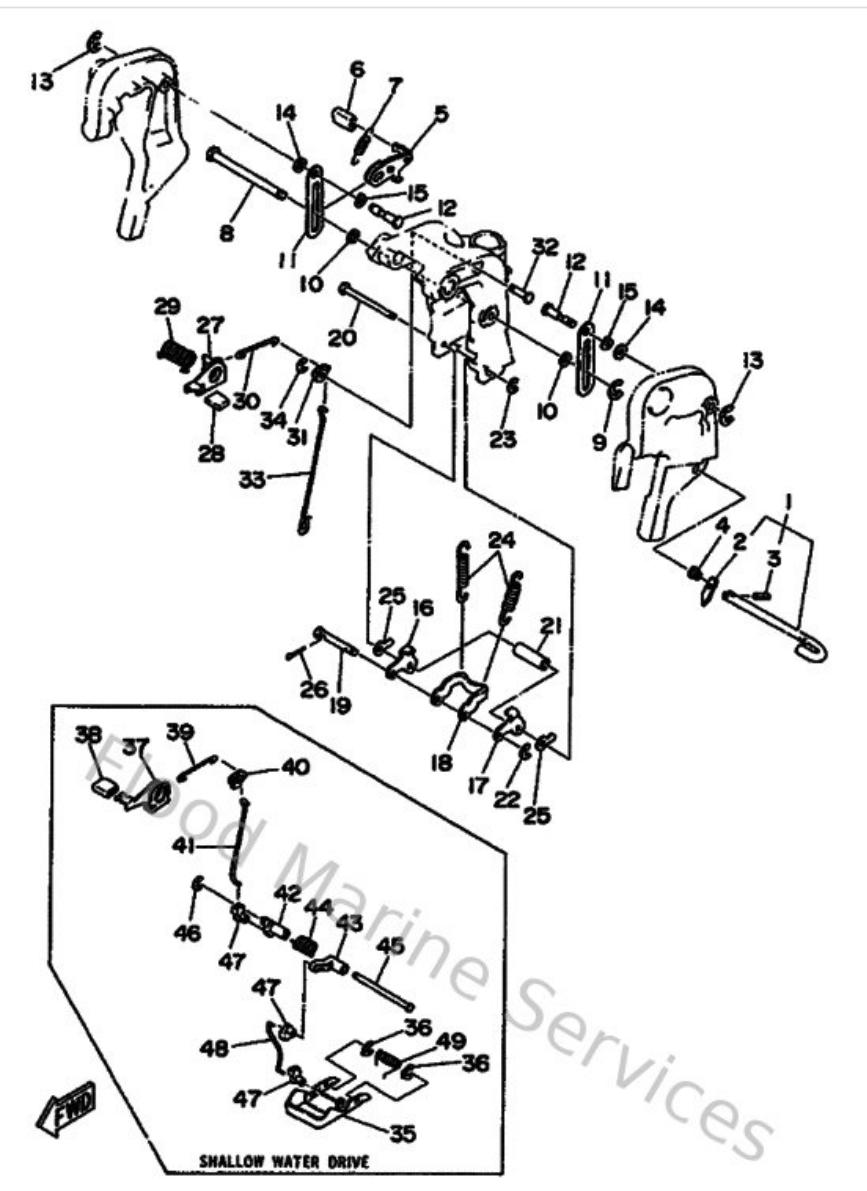
Ref	Part	
1	6H4431600100 Tilt rod assembly	Buy now
2	676431650000 Stopper plate, titl lock rod	Buy now
3	916903001000 Pin, spring (663)	Buy now
4	9050210M0400 Spring, conical(6f5)	Buy now
5	6J8431810100 Lever, tilt stop 1	Buy now
6	682433180100 Cover	Buy now
7	9050612M2500 Spring, tension(6h4)	Buy now
8	9024912M2800 Pin(6h4)	Buy now
9	9343010M0000 Circlip	Buy now
10	902021203100 Washer, plate 6484412600	Buy now
11	6J8436270000 Stopper	Buy now
12	9024912M2700 Pin(6f6)	Buy now
13	990801060000 Circlip	Buy now
15	9020612M1600 Washer, wave(6j8)	Buy now
16	6J8436140000 Plate, tilt lock	Buy now

Bracket 2



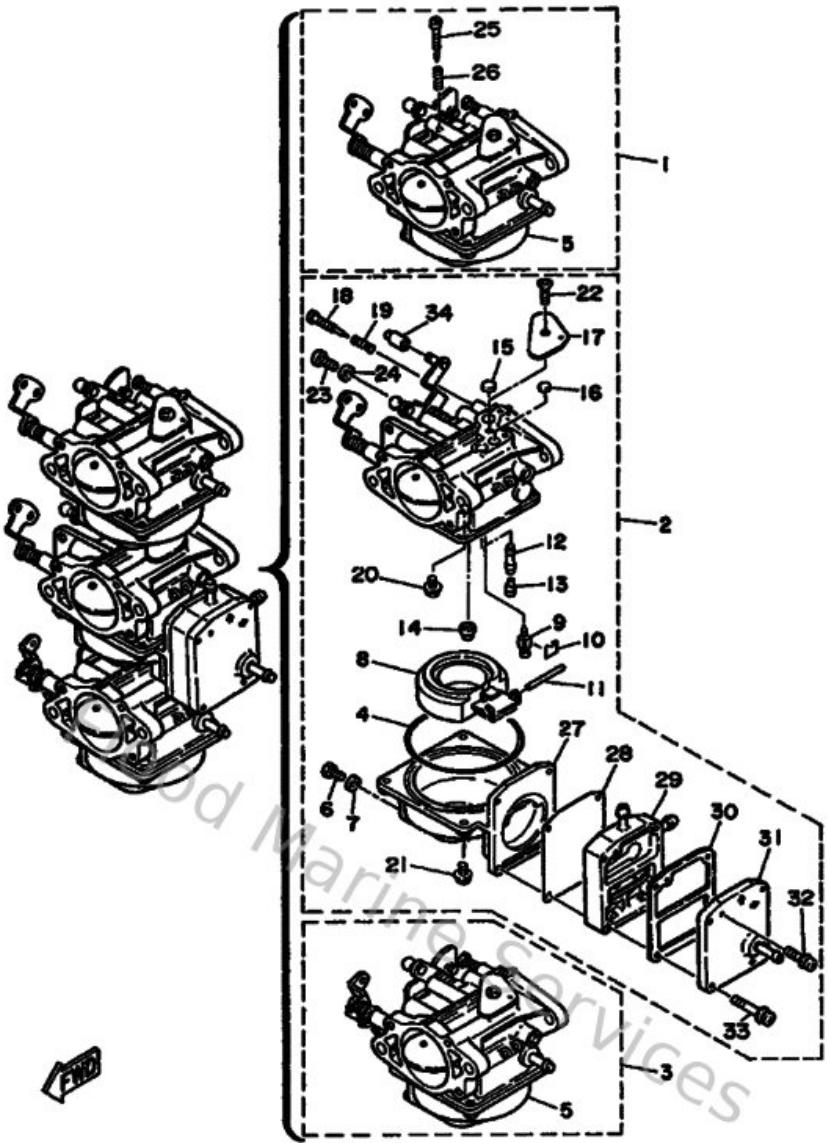
Ref	Part	
17	6J8436150000 Plate, tilt lock	Buy now
18	6J8436130100 Arm, tilt lock	Buy now
19	6H4436590000 Shaft, reverse lock	Buy now
20	6J8436110100 Shaft, tilt lock	Buy now
21	9038707M6400 Collar (6h4)	Buy now
22	9343006M0200 Circlip (689)	Buy now
23	990800560000 Circlip(22k)	Buy now
24	9050632M2200 Spring, tension(6j8)	Buy now
25	6H4436740000 Washer 2	Buy now
26	914902001000 Pin, cotter	Buy now
27	6J8436310000 Lever, tilt	Buy now
28	6J8436330000 Cover, tilt lever	Buy now
29	9050818M2400 Spring, torsion(6h4)	Buy now
30	6H4436160000 Rod, tilt lock 1	Buy now
31	6J8436410000 Lever, tilt	Buy now

Bracket 2



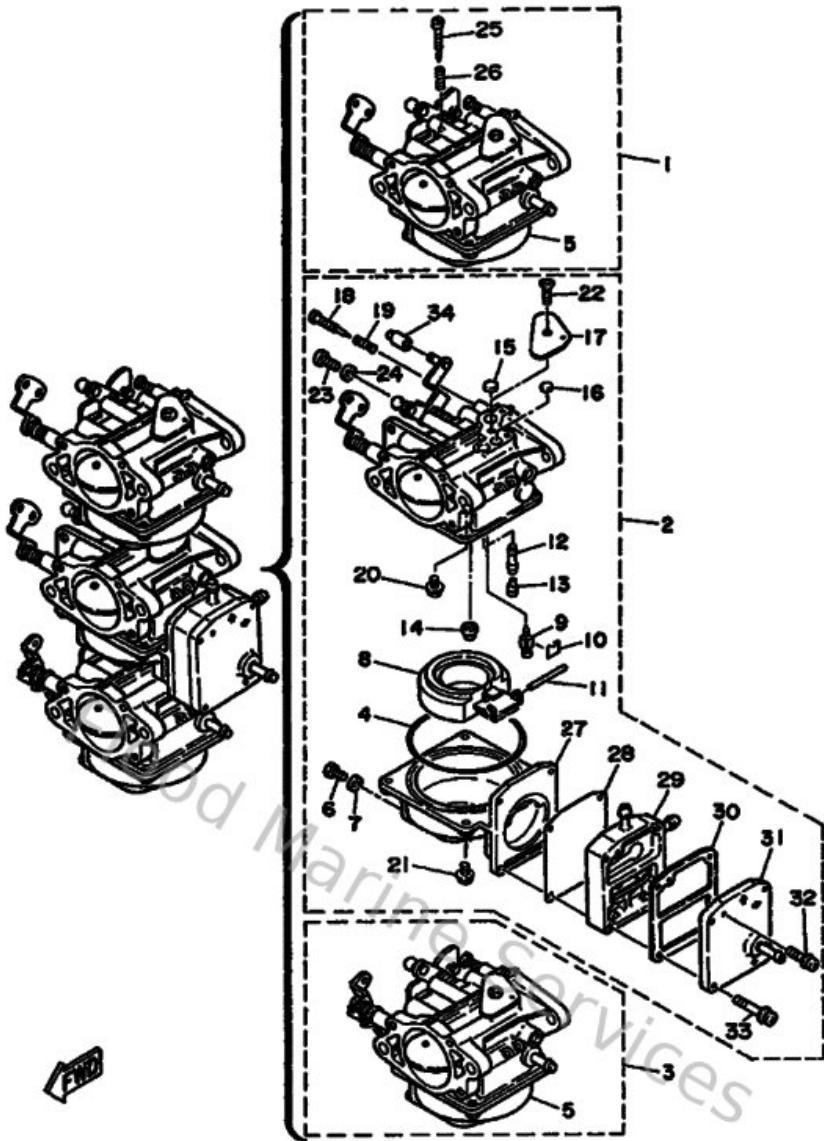
Ref	Part	
32	9024906M2300 Pin(6e7)	Buy now
33	6J8436170000 Rod, tilt lock	Buy now
35	6J8436810100 Lever, shallow water drive	Buy now
36	6J8436730000 Washer 1	Buy now
37	6J8436311000 Lever, tilt	Buy now
41	6J8436171000 Rod, tilt lock	Buy now
42	6J8431860000 Lever	Buy now
43	6J8431870000 Lever 2	Buy now
44	9050825M2100 Spring, torsion(6h4)	Buy now
45	9024907M2500 Pin(6h4)	Buy now
47	6J8412620000 Joint, choke lever	Buy now
48	6J8436161000 Rod, tilt lock	Buy now
49	9050820M2200 Spring, torsion(6h4)	Buy now

Carburetor



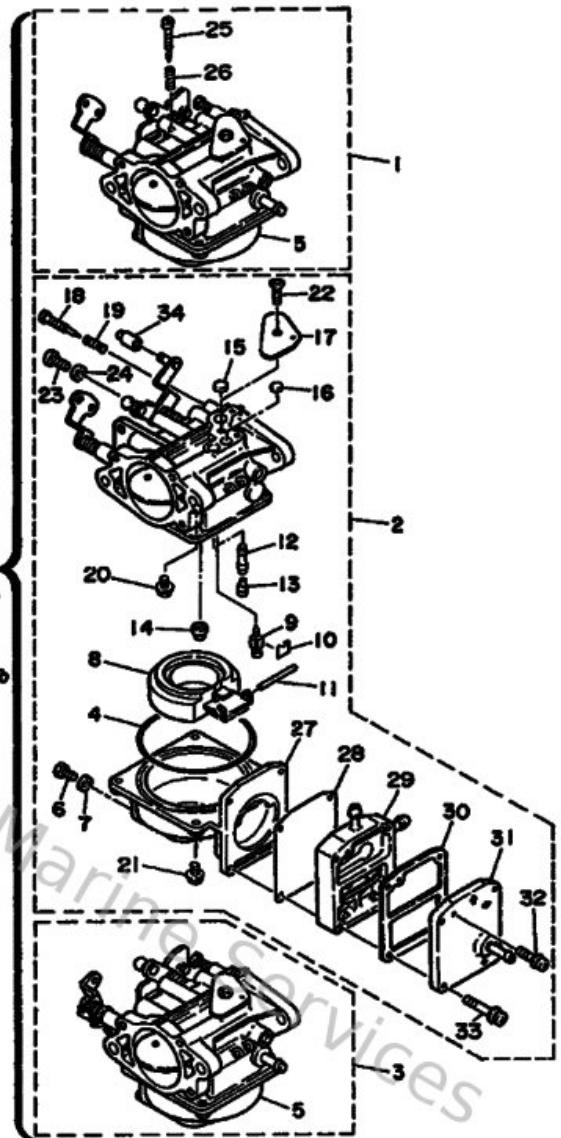
Ref	Part	
1	6J8143011100 Carburetor assembly 1	Buy now
2	6J8143020100 Carburetor assembly 2	Buy now
3	6K9143030100 Carburetor assembly 3	Buy now
4	6J8149840000 Gasket, float chamber	Buy now
5	6J8149800000 Body Float Chamber	Buy now
6	6E5143830100 Screw, drain	Buy now
7	6J8149950000 Gasket, drin screw	Buy now
8	6J8149850000 Float	Buy now
9	6E5145460000 Valve, needle	Buy now
10	6J8141590000 Clip	Buy now
11	6J8145480000 Pin, float arm	Buy now
12	6J81492F2700 Jet, air slow (#54)	Buy now
13	6J8149660000 Plug	Buy now
14	6J81492E5100 Jet, main (#102)	Buy now
15	6J8141260000 Plug	Buy now

Carburetor



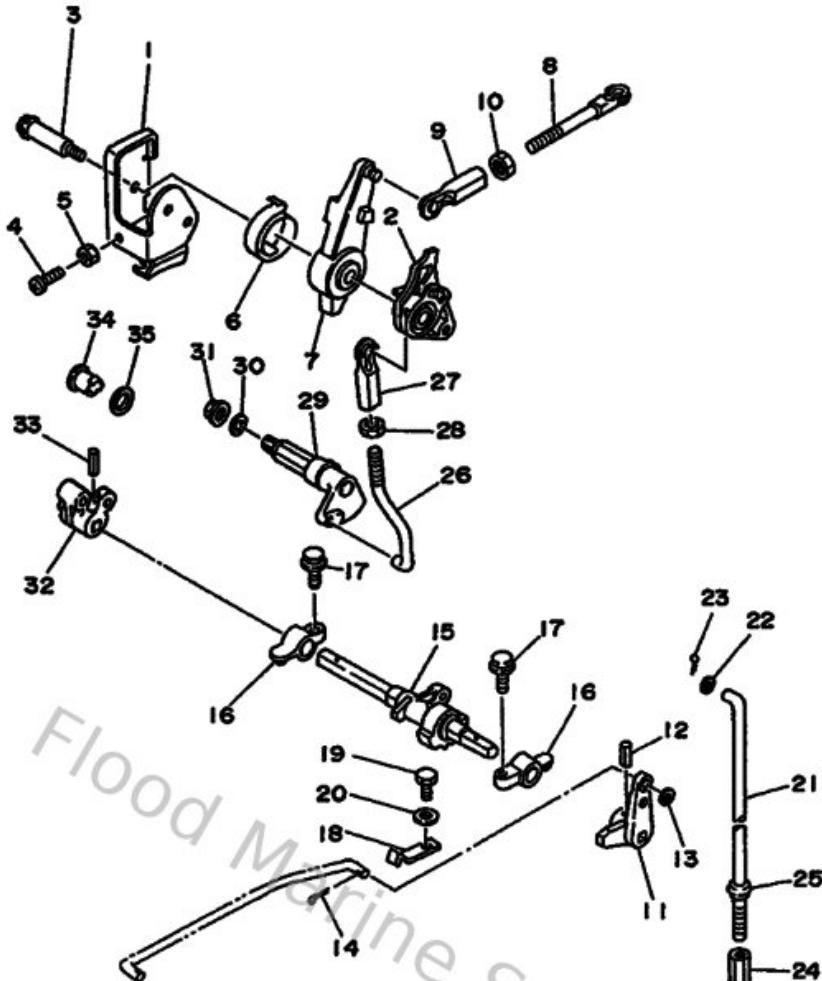
Ref	Part	
16	6J8141180000 Plug	Buy now
17	6J8145270100 Plate	Buy now
18	6J8149230000 Screw, pilot	Buy now
19	6J8145550000 Spring	Buy now
20	985800401000 Screw, pan head (e56)	Buy now
21	979800411200 Screw, pan head (686)	Buy now
22	987800500800 Screw Flat Head(6J8)	Buy now
23	6J8145920100 Screw	Buy now
24	929900560000 Washer, plain (646)	Buy now
25	6J8145230000 Screw, stop	Buy now
26	6J8143340000 Spring, throttle	Buy now
27	6J8149810000 Body, Float Chamber	Buy now
28	6J8244710000 Diaphragm	Buy now
29	6J8244150000 Body comp (with valve)	Buy now
30	6J8244320000 Gasket, fuel pump 2	Buy now

Carburetor



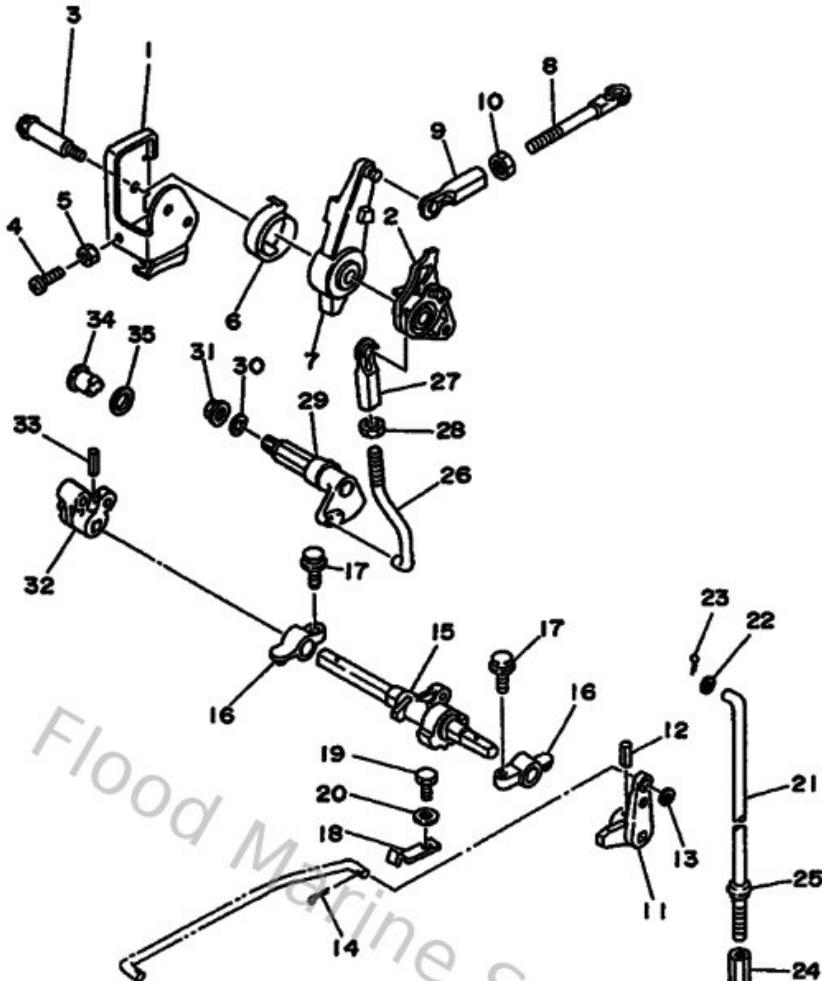
Ref	Part	
31	6J8244520000 Cover	Buy now
32	979800312200 Screw, with washer(6j8)	Buy now
33	979800412400 Screw, with washer(6j8)	Buy now
34	6J8145780000 Collar	Buy now

Control



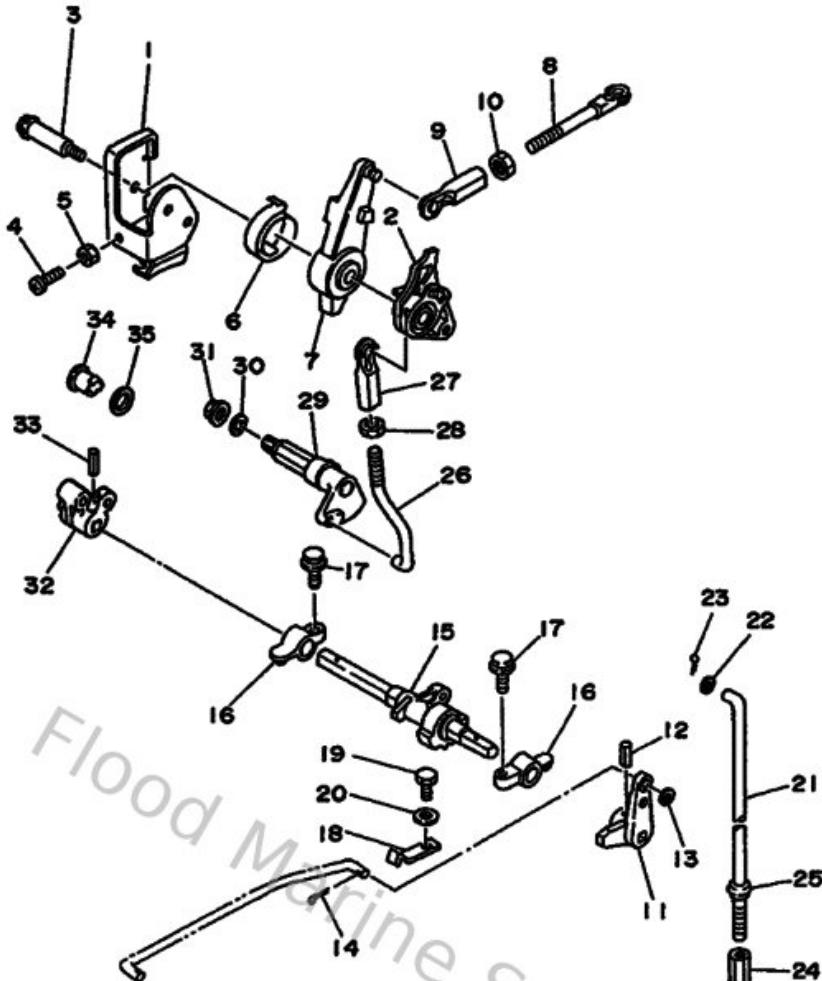
Ref	Part	
1	6J8144970000 Stay, throttle wire	Buy now
2	6J8412130000 Cam, accel.	Buy now
3	9010906M2800 Bolt(6j8)	Buy now
4	985800602500 Screw, pan head(6b0)	Buy now
5	953800660000 Nut(661)	Buy now
6	6J8421670000 Spring 1	Buy now
7	6J8416310200 Lever, magneto control	Buy now
8	689421690100 Joint	Buy now
9	682412370000 Joint, link 2	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
11	6J8441230000 Arm, shift rod	Buy now
12	916903031800 Pin, spring (6h3)	Buy now
13	929900620000 Ybs66-6 washer, plain	Buy now
14	914902001500 Pin, cotter (648)	Buy now
15	6J8441210100 Lever, shift rod	Buy now

Control



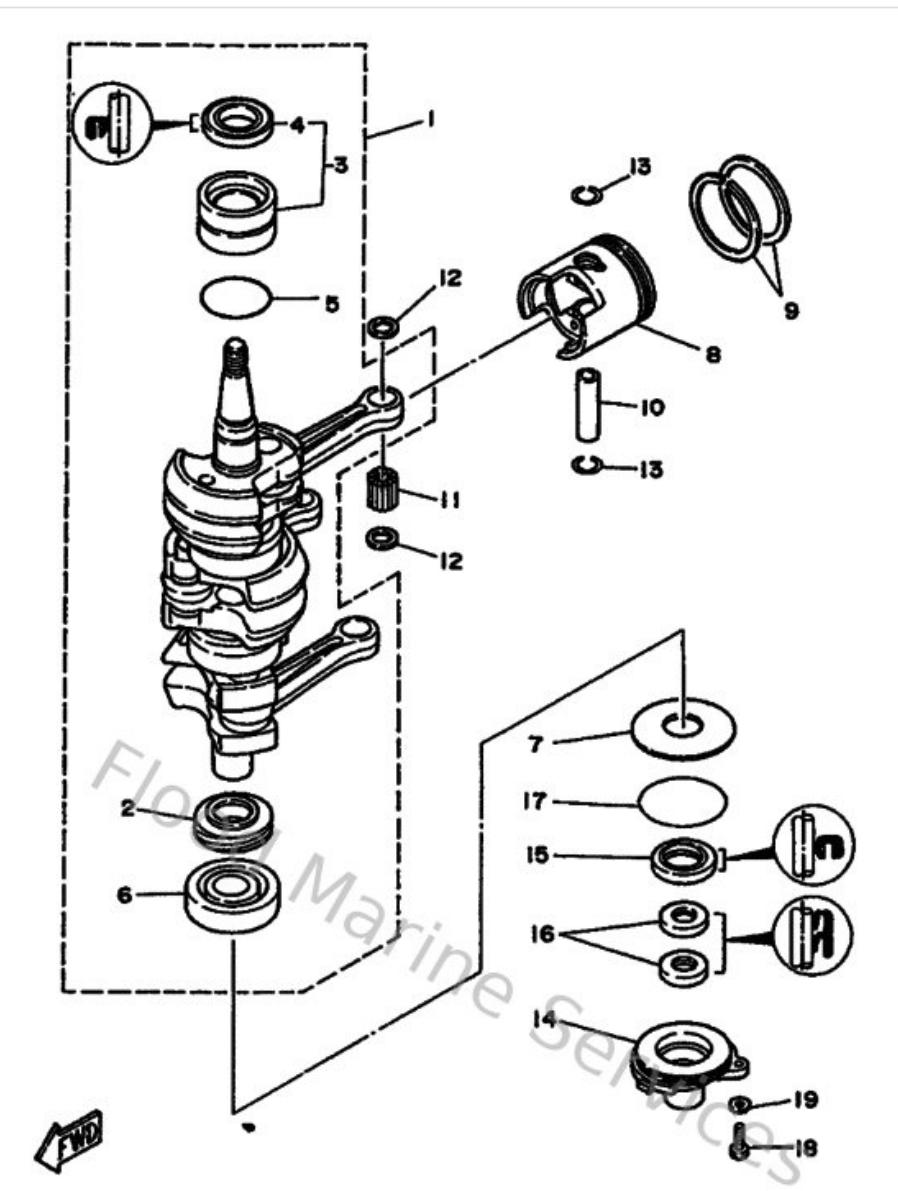
Ref	Part	
16	6G1416620194 Bracket	Buy now
17	975950652000 Bolt(7u8)	Buy now
18	6J8441160000 Spring	Buy now
19	970950601200 Bolt(gh1)	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	6J8441430000 Rod, shift	Buy now
22	929900560000 Washer, plain (646)	Buy now
23	914901601000 Pin, cotter	Buy now
24	901700601500 Connector, shift rod	Buy now
25	689433730100 Seal, damper	Buy now
26	6J8421920000 Rod 2	Buy now
29	6J8421540100 Lever, throttle control	Buy now
30	902021002400 Washer plate 648441880000	Buy now
31	957800830000 Nut, nylon (6j8)	Buy now
32	6J8441420000 Joint	Buy now

Control



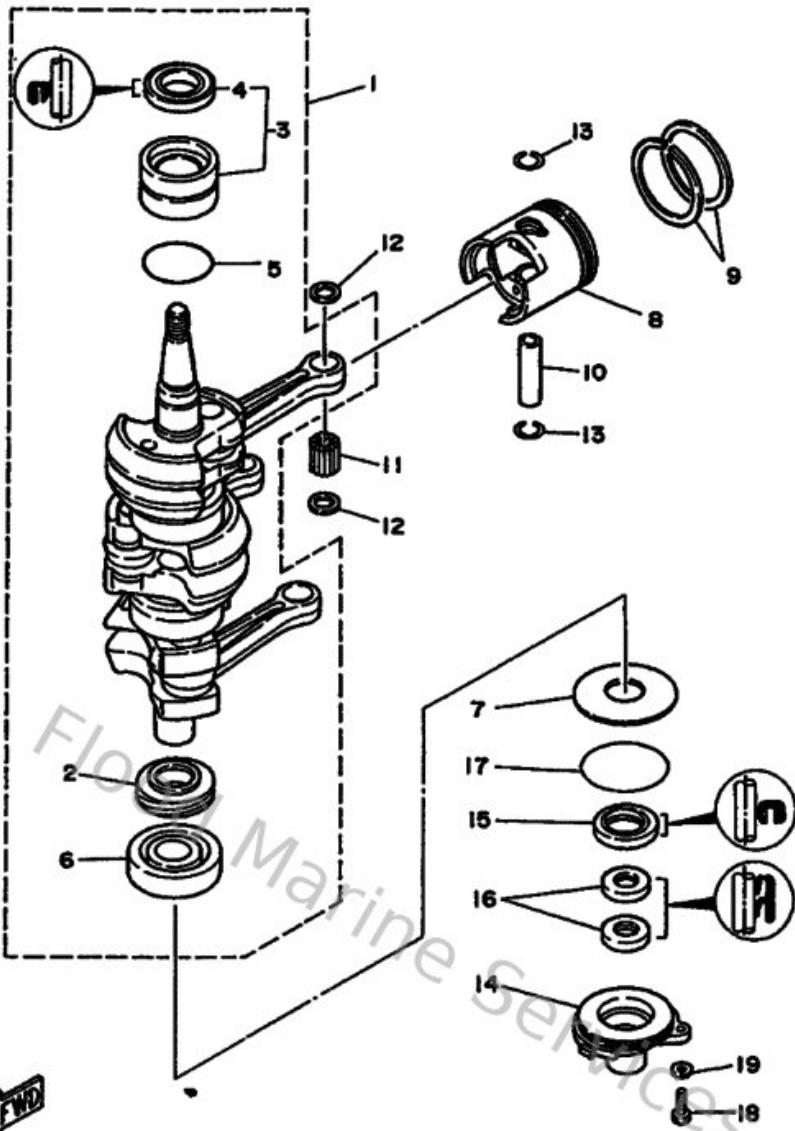
Ref	Part	
34	682427260000 Grommet 3	Buy now
35	9020212M1700 Washer, plate (6e0)	Buy now

Crankshaft & Piston



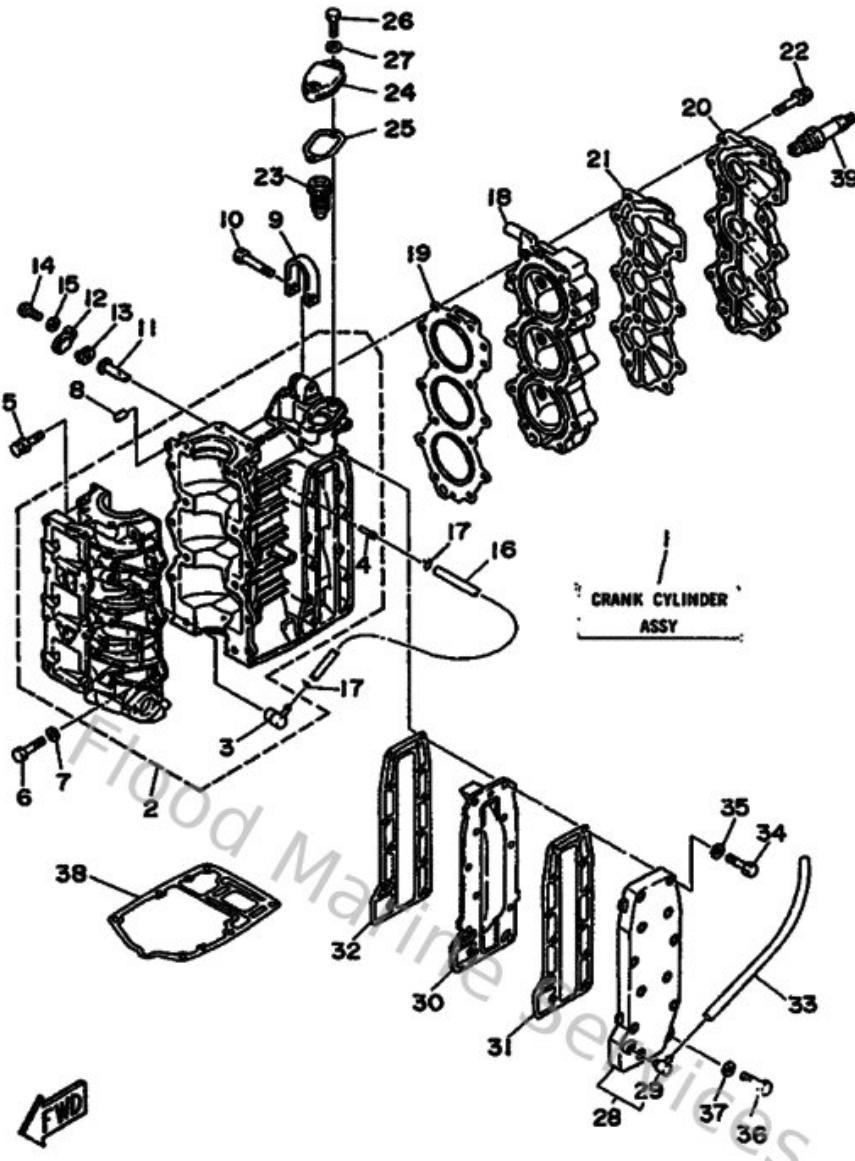
Ref	Part	
1	6J8114001100 Crankshaft assembly	Buy now
2	6J8115360000 Gear, drive	Buy now
3	93311632U700 Bearing, cylindrical(6j8)	Buy now
4	9310226M2700 Oil seal(6j8)	Buy now
5	932104215900 O-ring (647)	Buy now
6	93306305U300 Bearing(6j8)	Buy now
7	902015030600 Washer plate 648115870000	Buy now
8	6J8116310297 Piston (std)	Buy now
9	6J8116012100 Piston ring set (2nd o/s)	Buy now
10	6J8116330000 Pin, piston	Buy now
11	9360216M1000 Pin, dowel(6j8)	Buy now
12	902011637900 Washer plate	Buy now
13	934501712900 Circlip(1ar)	Buy now
14	6J81539600CA Housing, oil seal	Buy now
15	9310125M2800 Oil seal(6j8)	Buy now

Crankshaft & Piston



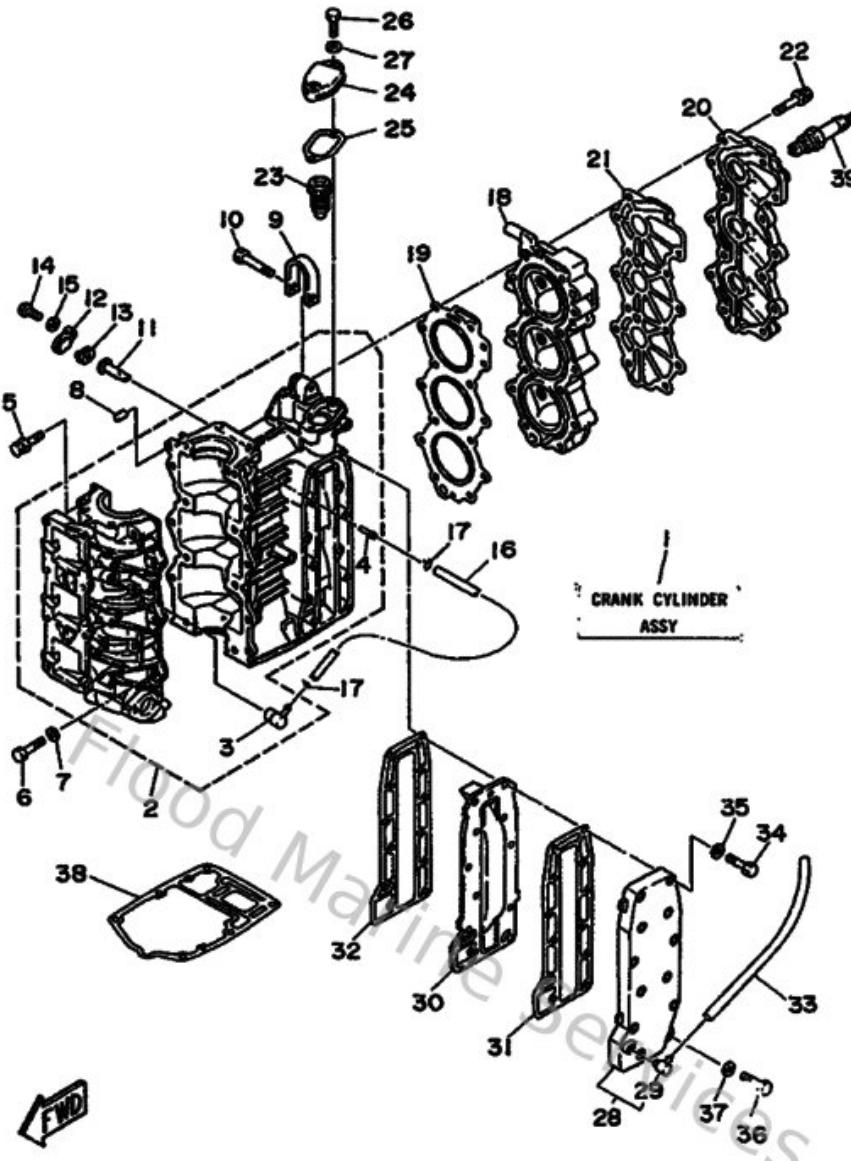
Ref	Part	
16	9310116M3600 Oil seal(6a8)	Buy now
17	9321056M8000 O-ring(6j8)	Buy now
18	970950601600 Bolt, hexagon deep recess	Buy now
19	929900660000 Washer, plain (646)	Buy now

Cylinder & Crankcase



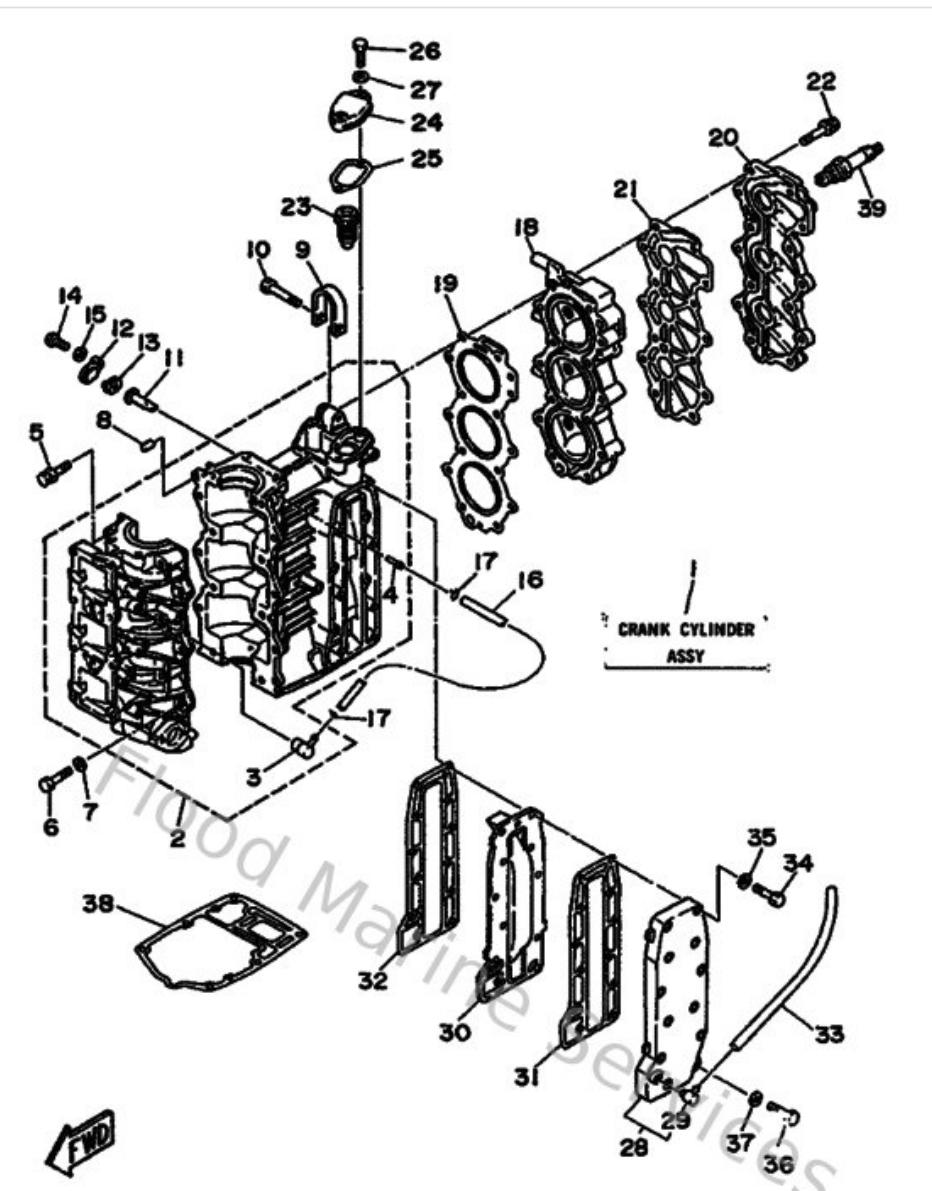
Ref	Part	
1	6J8W0090424D Crank cylinder assembly	Buy now
2	6J8151001194 Crankcase assembly	Buy now
3	65011370000 Check valve assembly	Buy now
4	624144850000 Pipe, joint	Buy now
5	901190801900 Bolt, with washer	Buy now
6	970950603000 Bolt(jf7)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	936061201900 Pin, dowel (614)	Buy now
9	6F5111190000 Hanger, engine	Buy now
10	970130803500 Bolt	Buy now
11	6J8113250000 Anode	Buy now
12	6H3113270094 Cover, anode	Buy now
13	6H3113280000 Grommet, anode	Buy now
14	970950601600 Bolt, hexagon deep recess	Buy now
16	9044507MA300 Hose (I200)	Buy now

Cylinder & Crankcase



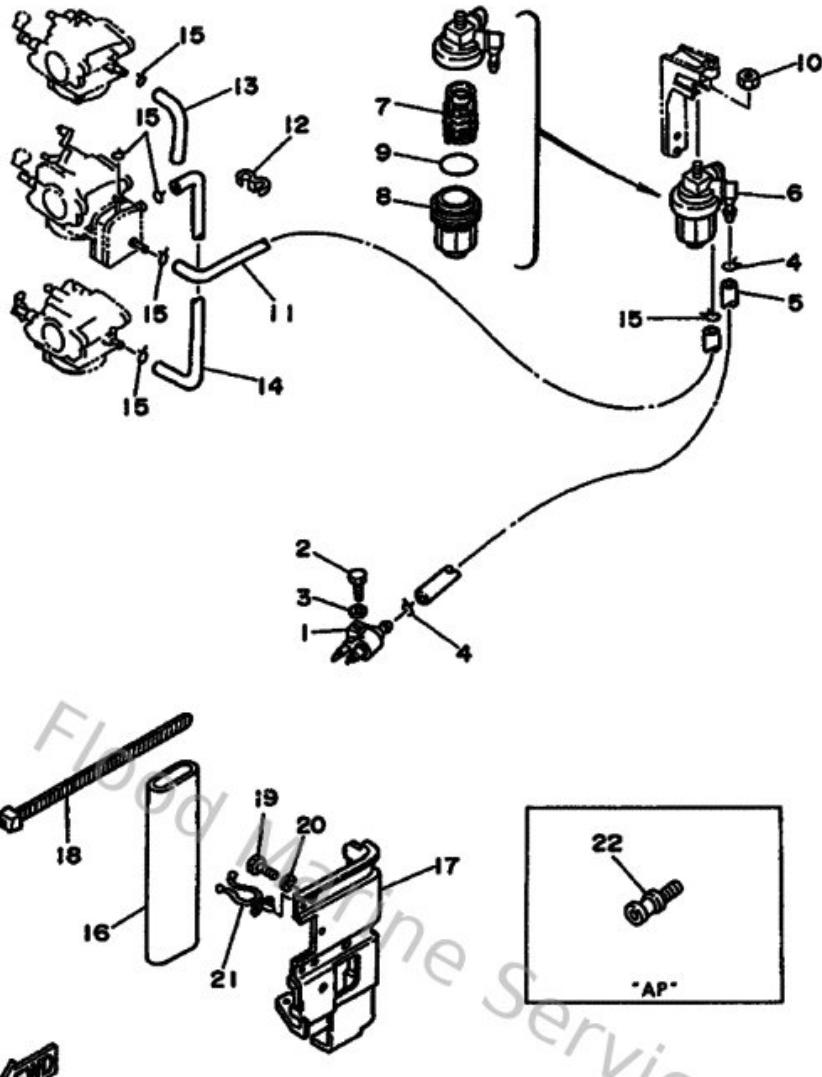
Ref	Part	
17	904670601600 Clip (655)	Buy now
18	6J8111110094 Head, cylinder 1	Buy now
19	6J811181A000 Gasket, cylinder head 1	Buy now
20	6J811191001S Cover, cylinder head 1	Buy now
21	6J811193A100 Gasket, head cover 1	Buy now
22	9011908M2100 Bolt, with washer(63v)	Buy now
23	6E5124110100 Thermostat	Buy now
24	6H412413001S Cover, thermostat	Buy now
25	6J812414A000 Gasket, cover	Buy now
26	970950602500 Bolt	Buy now
28	6J841113009M Outer cover, exhaust	Buy now
29	676113720000 Nipple, hose	Buy now
30	6J841111009M Inner cover, exhaust	Buy now
31	6J841114A000 Gasket, exhaust outer cover	Buy now
32	6J841112A000 Gasket, exhaust outer cover	Buy now

Cylinder & Crankcase



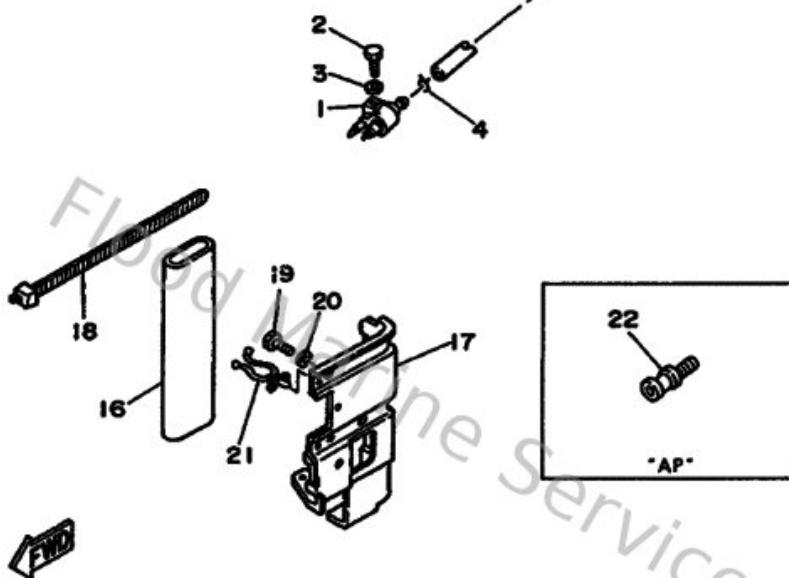
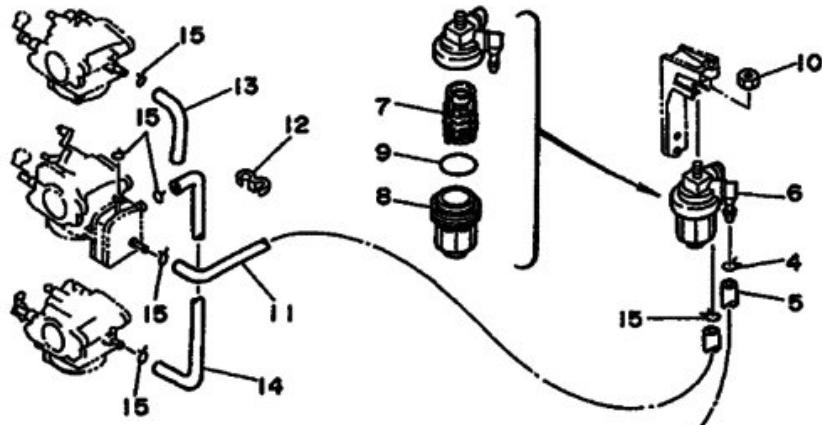
Ref	Part	
33	6J81111J0000 Pipe 1	Buy now
34	970140603500 Bolt(3rv)	Buy now
38	6J845113A000 Gasket, upper casing	Buy now
39	947020027100 Plug, spark (br7hs-10)	Buy now

Fuel



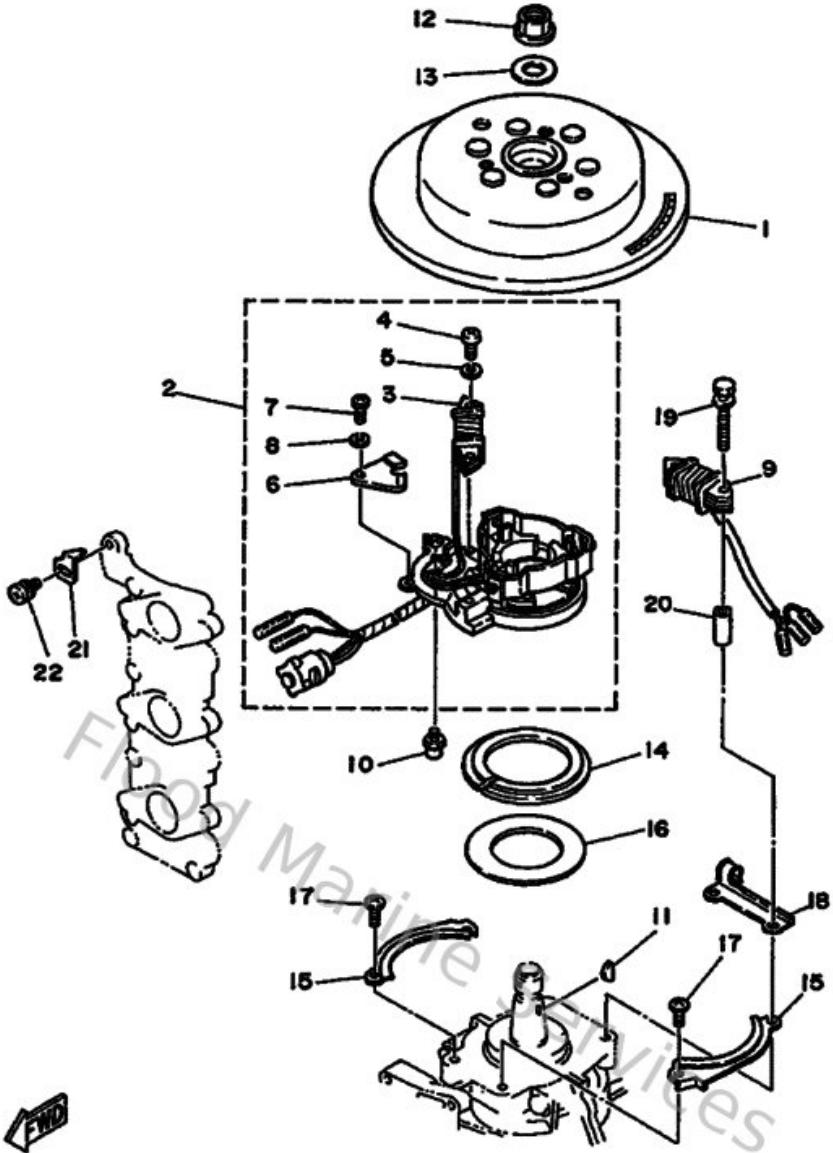
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	970950602500 Bolt	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	904670800400 Clip, pipe 6162435600	Buy now
5	9044509M0000 Hose (l180)	Buy now
6	61N245601000 Filter assembly	Buy now
7	61N245630000 Element, filter	Buy now
8	61N245210000 Cup, filter	Buy now
9	932103273800 O-ring(1wg)	Buy now
10	9017908M1500 Nut(6j8)	Buy now
11	6E5243120000 Pipe 2	Buy now
12	9046409M2100 Clamp(6j8)	Buy now
13	688243130000 Pipe, fuel 2	Buy now
14	6J8243110000 Pipe, fuel 2	Buy now
16	656W28100200 Tool kit	Buy now

Fuel



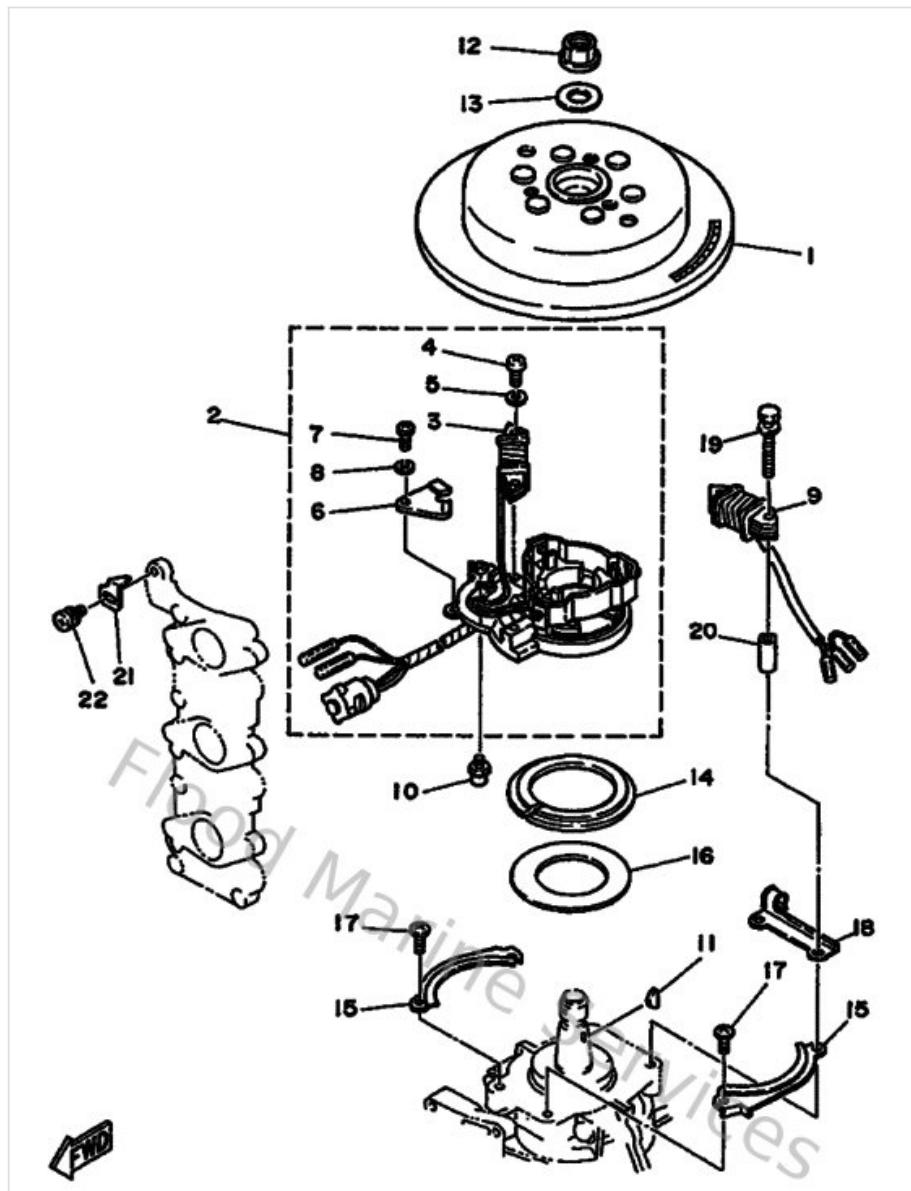
Ref	Part	
17	6J8281700000 Tool, holder	Buy now
18	6E1426940000 Band	Buy now
19	970800801600 Bolt	Buy now
20	929900860000 Washer, plain (663)	Buy now
21	9046412M1700 Clamp(6j8)	Buy now
22	6E0281930094 Plug, water check	Buy now

Generator



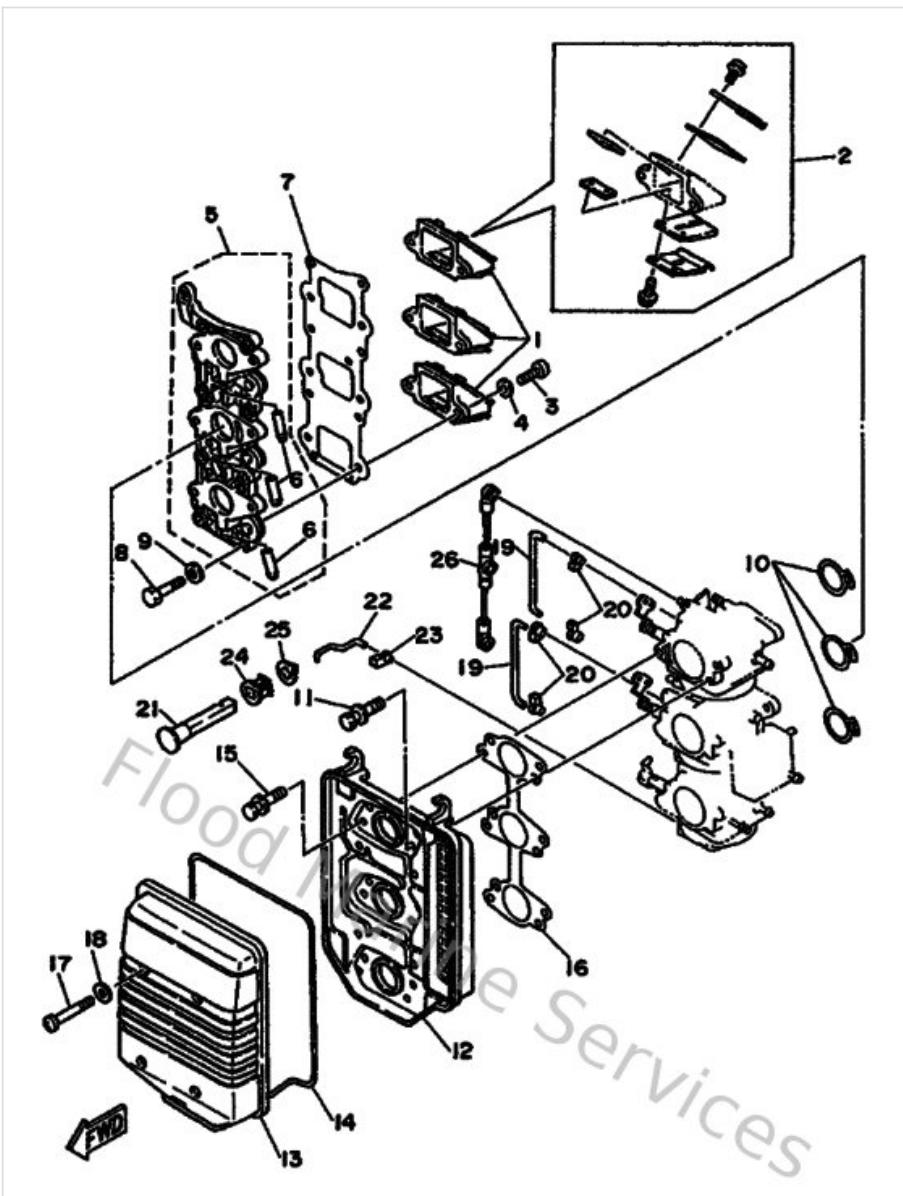
Ref	Part	
1	6J88550A000 Rotor Assembly	Buy now
2	6H485510F000 Stator Assembly	Buy now
3	6H4855200000 Coil, Charge	Buy now
4	985800602000 Screw pan head	Buy now
5	929950610000 Washer(6a1)	Buy now
6	6H4855480000 Clamp, cord	Buy now
7	985010500800 Screw, pan head (7g3)	Buy now
8	929900510000 Ybs67-5 washer, spring	Buy now
9	6H485533A000 Coil, Lighting	Buy now
10	663855180000 Joint, ball	Buy now
11	902800500100 Key, woodruff	Buy now
12	9017916M0500 Nut (689)	Buy now
13	9020116M4400 Washer (689)	Buy now
14	6H4416111000 Retainer, magneto base	Buy now
15	6J8416150000 Stopper, magneto base	Buy now

Generator



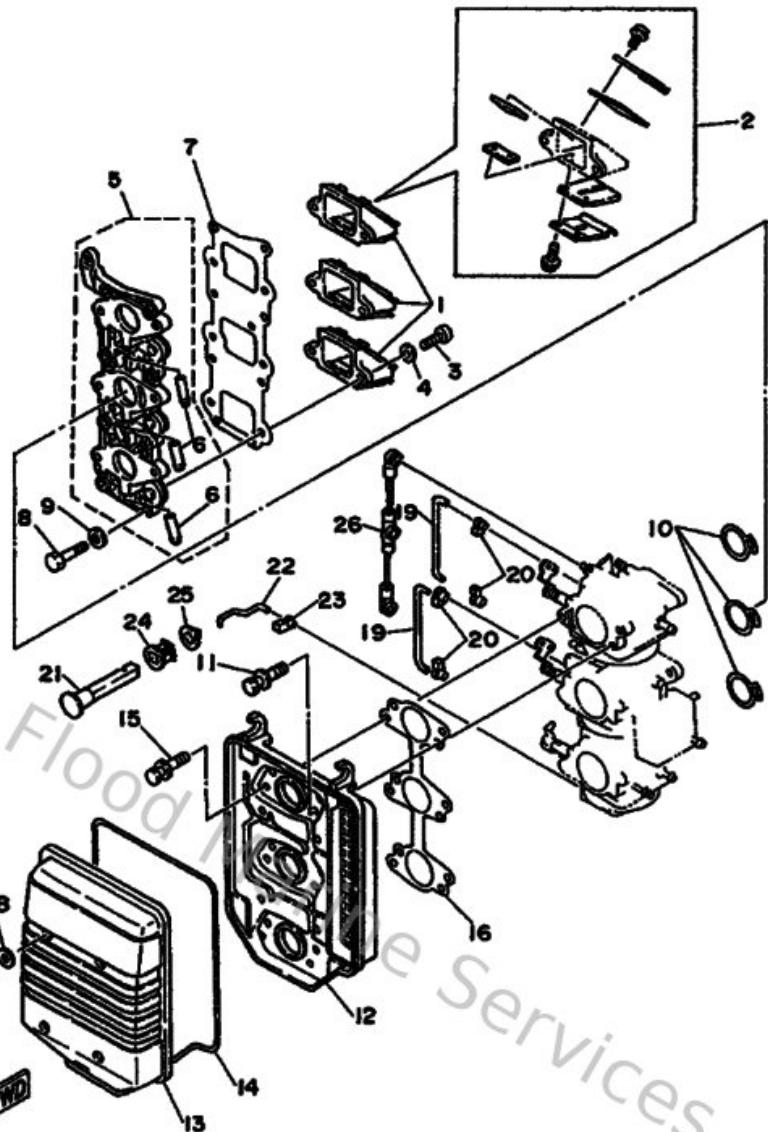
Ref	Part	
16	6J8416180000 Washer, magneto	Buy now
17	978850601200 Screw, pan head(62j)	Buy now
18	6J8855480000 Holder	Buy now
19	9010106M0000 Bolt(682)	Buy now
20	9038706M7600 Collar	Buy now
21	6J8813320000 Plate, timing	Buy now
22	979850521000 Screw, With Washer	Buy now

Intake



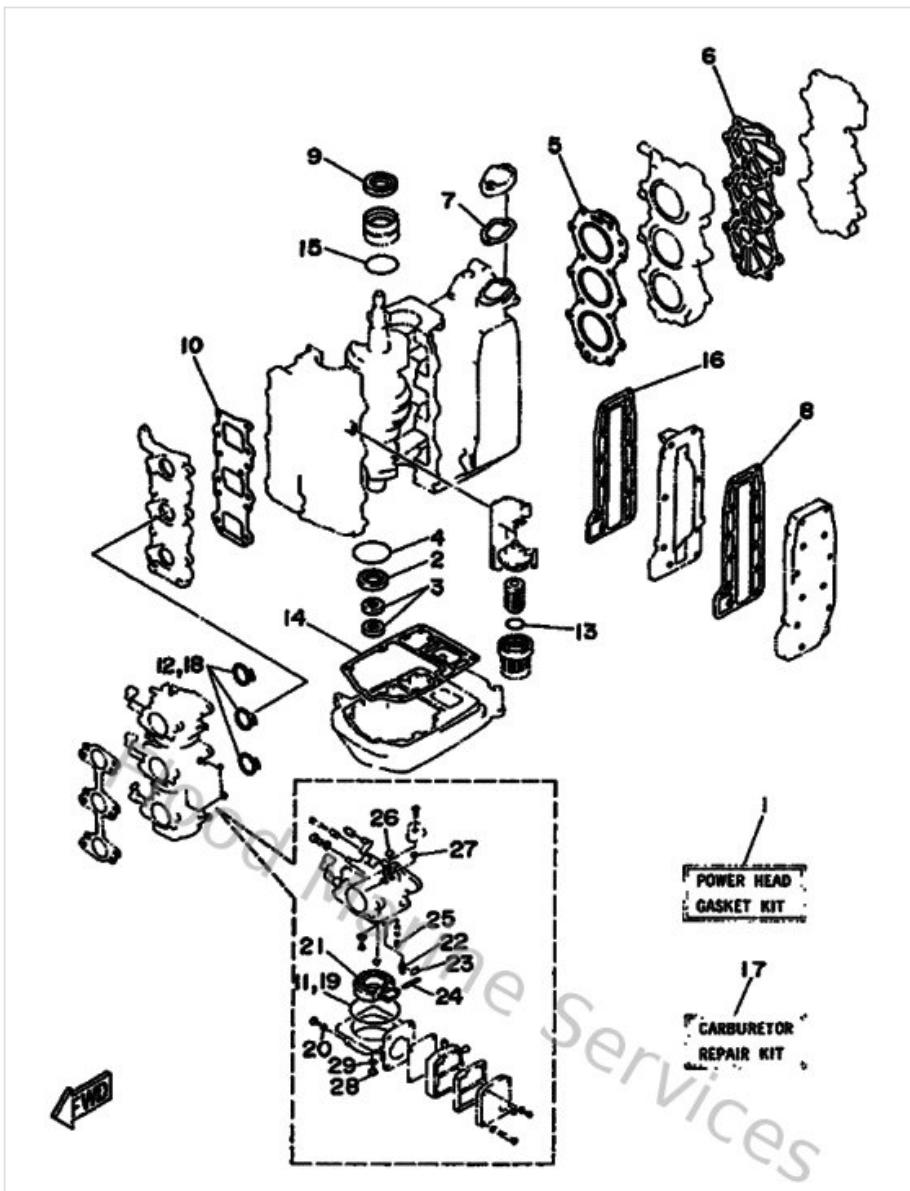
Ref	Part	
1	6J8136100000 Reed Valve assembly	Buy now
2	6J8W00040000 Reed set	Buy now
3	985800501600 Screw, pan head(6b0)	Buy now
4	929900560000 Washer, plain (646)	Buy now
5	6J8136411094 Manifold 1	Buy now
6	676144850000 Pipe, joint	Buy now
7	6J8136210000 Gasket, valve seat	Buy now
8	970950602500 Bolt	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	6J8141980000 Gasket	Buy now
11	9011906M3200 Bolt, with washer(6j8)	Buy now
12	6J8144170000 Cover 1	Buy now
13	6J8144180000 Cover 2	Buy now
14	6J8144760000 Seal	Buy now
15	9011905M3100 Bolt, with washer(6j8)	Buy now

Intake



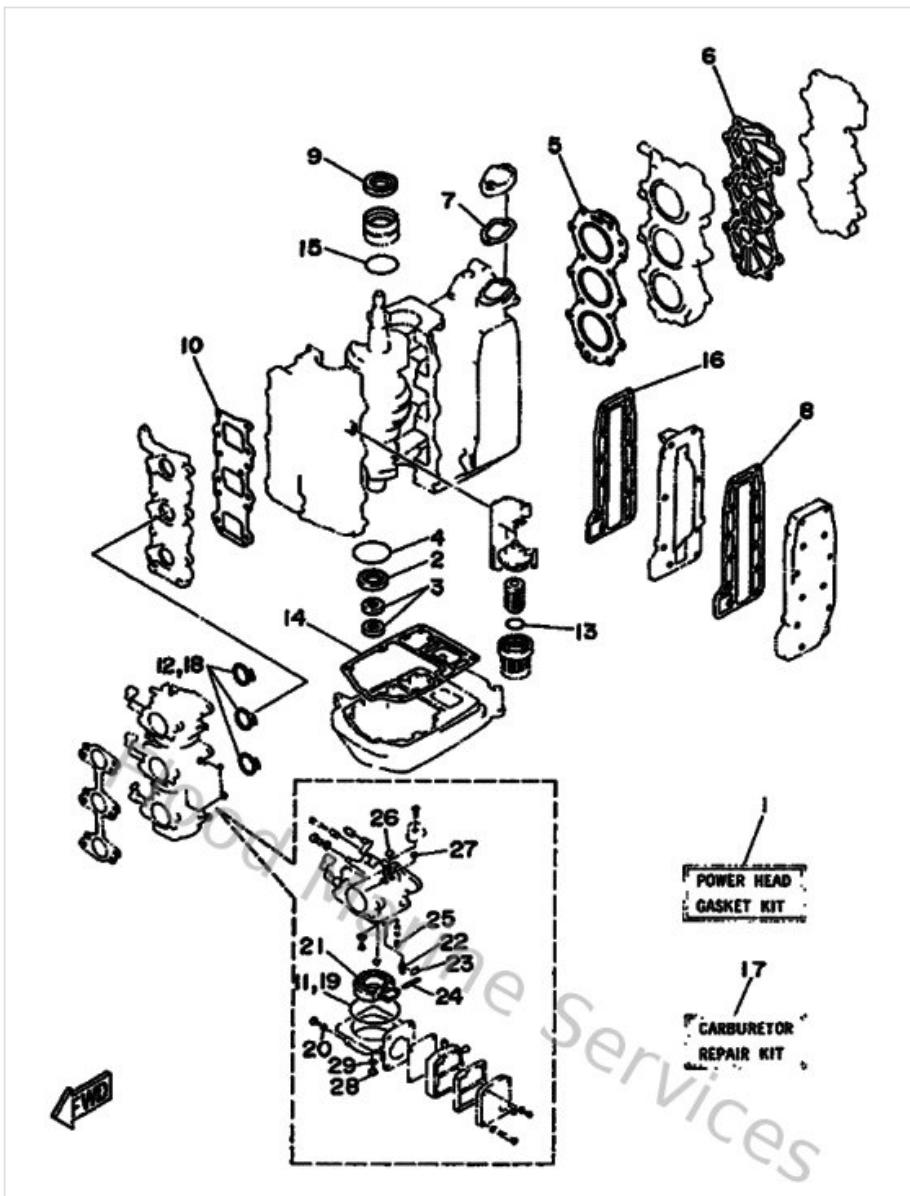
Ref	Part	
16	6J814483A100 Gasket	Buy now
17	985800554000 Screw,panhead (eg9)	Buy now
19	6J8412590000 Rod, choke 3	Buy now
20	661412620200 Joint, choke lever	Buy now
21	6J8412710100 Knob, choke	Buy now
22	6J8412570000 Rod, choke 2	Buy now
23	6J8412620000 Joint, choke lever	Buy now
24	689412730000 Grommet	Buy now
25	6J8412740000 Grommet 2	Buy now
26	6J8412170000 Rod, accel. lever	Buy now

Kits De Reparation 1



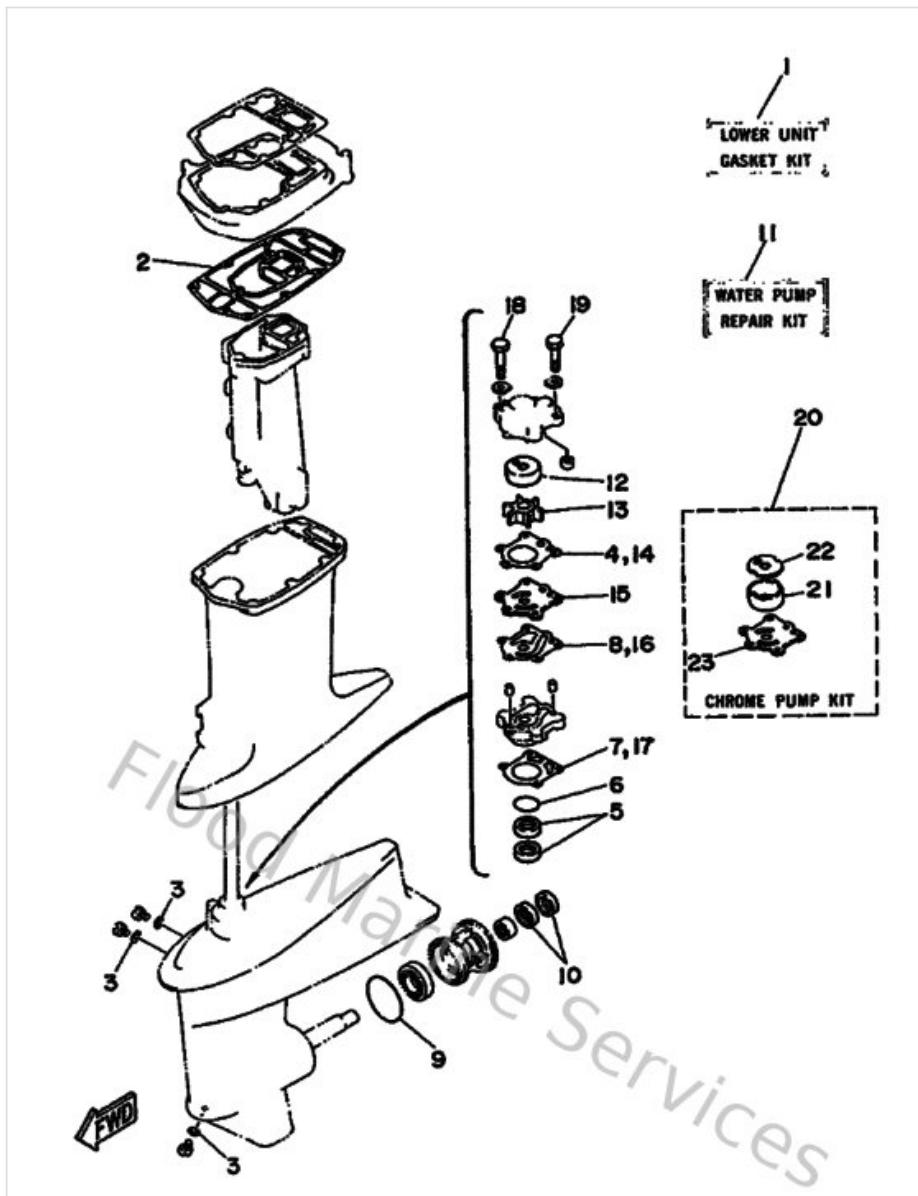
Ref	Part	
1	6J8W00010200 Powerhead gasket kit	Buy now
2	9310125M2800 Oil seal(6j8)	Buy now
3	9310116M3600 Oil seal(6a8)	Buy now
4	9321056M8000 O-ring(6j8)	Buy now
5	6J811181A000 Gasket, cylinder head 1	Buy now
6	6J811193A100 Gasket, head cover 1	Buy now
7	61A12414A000 Gasket, cover	Buy now
8	6J841114A000 Gasket, exhaust outer cover	Buy now
9	9310226M2700 Oil seal(6j8)	Buy now
10	6J8136210000 Gasket, valve seat	Buy now
11	6J8149840000 Gasket, float chamber	Buy now
12	6J8141980000 Gasket	Buy now
13	932103273800 O-ring(1wg)	Buy now
14	6J845113A000 Gasket, upper casing	Buy now
15	932104215900 O-ring (647)	Buy now

Kits De Reparation 1



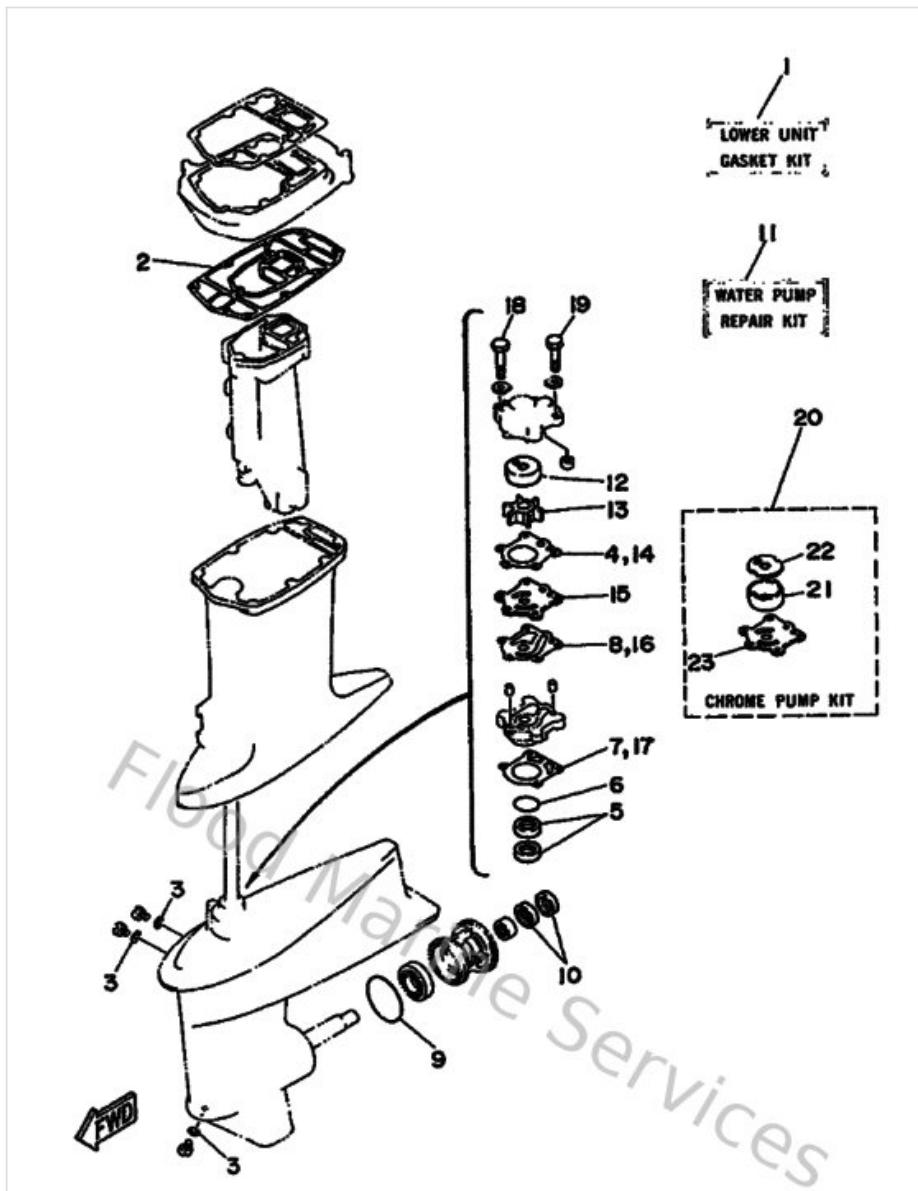
Ref	Part	
16	6J841112A000 Gasket, exhaust outer cover	Buy now
17	6J8W00930000 Carburetor rerair kit	Buy now
20	6J8149950000 Gasket, drin screw	Buy now
21	6J8149850000 Float	Buy now
22	6E5145460000 Valve, needle	Buy now
23	6J8141590000 Clip	Buy now
24	6J8145480000 Pin, float arm	Buy now
25	6J8149660000 Plug	Buy now
26	6J8141260000 Plug	Buy now
27	6J8141180000 Plug	Buy now
28	985800401200 Screw, pan head (686)	Buy now
29	929900410000 Ybs67-4 washer, spring	Buy now

Kits De Reparation 2



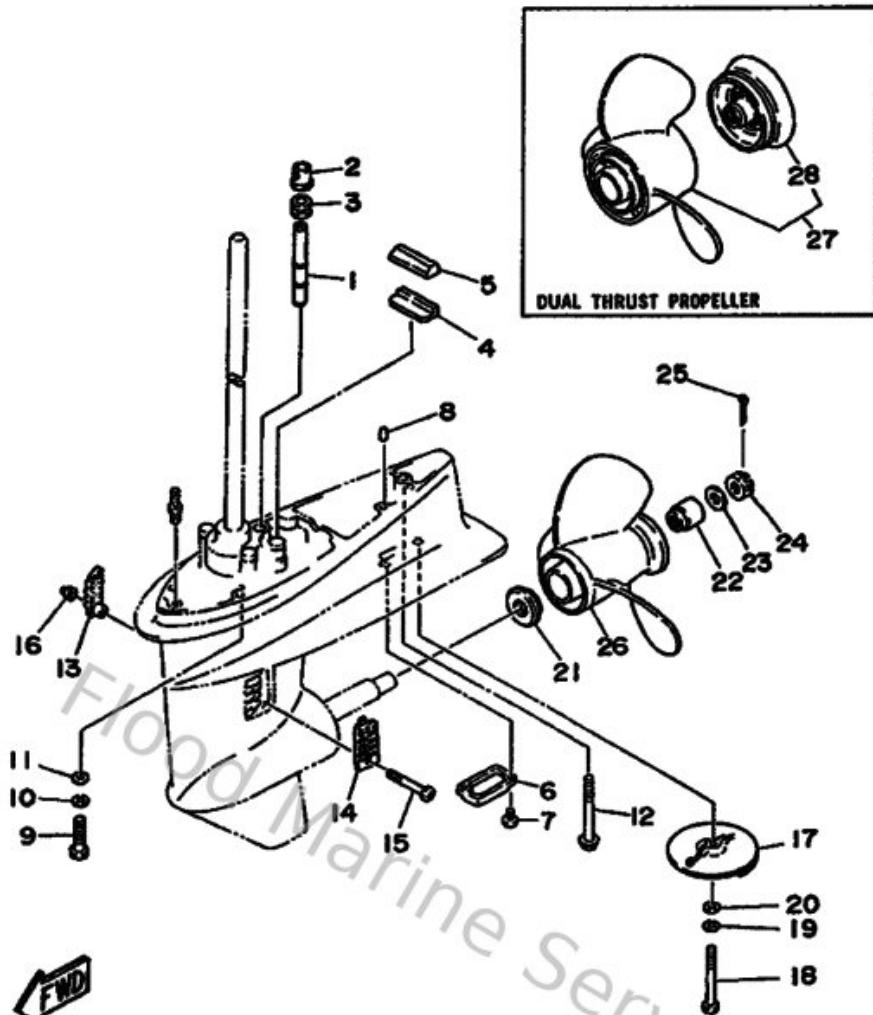
Ref	Part	
1	6J8W00012200 Gasket kit	Buy now
2	6J845114A100 Gasket, upper casing	Buy now
3	904300802000 Gasket	Buy now
4	66344315A000 Gasket,water pump 1	Buy now
5	931012307000 Oil seal (663)	Buy now
6	932104104200 O-ring (132)	Buy now
7	66344316A000 Gasket,water pump 2	Buy now
8	66344324A000 Gasket,cartridge outer plate	Buy now
9	9321060MA300 O-ring(6j8)	Buy now
10	9310120M0700 Oil seal	Buy now
11	6J8W00780100 Water pump rerair kit	Buy now
12	663443220000 Insert, cartridge	Buy now
13	6H4443520200 Impeller	Buy now
15	663443230000 Outer plate, cartridge	Buy now
18	970950805000 Bolt (62k)	Buy now

Kits De Reparation 2



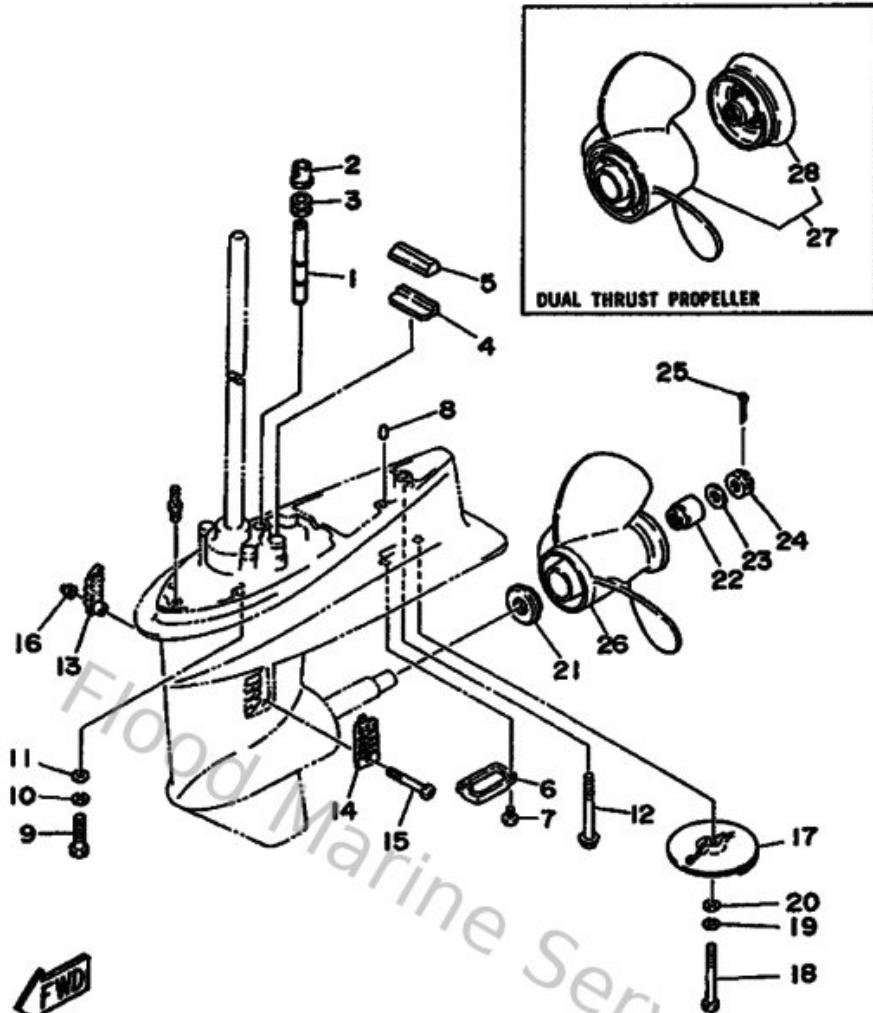
Ref	Part	
19	973950804000 Bolt, hexagon	Buy now
20	6H4W00780A00 Chrome pump kit	Buy now
22	670443210000 Inner plate, cartridge	Buy now
23	670443230000 Outer plate, cartridge	Buy now

Lower Casing & Drive



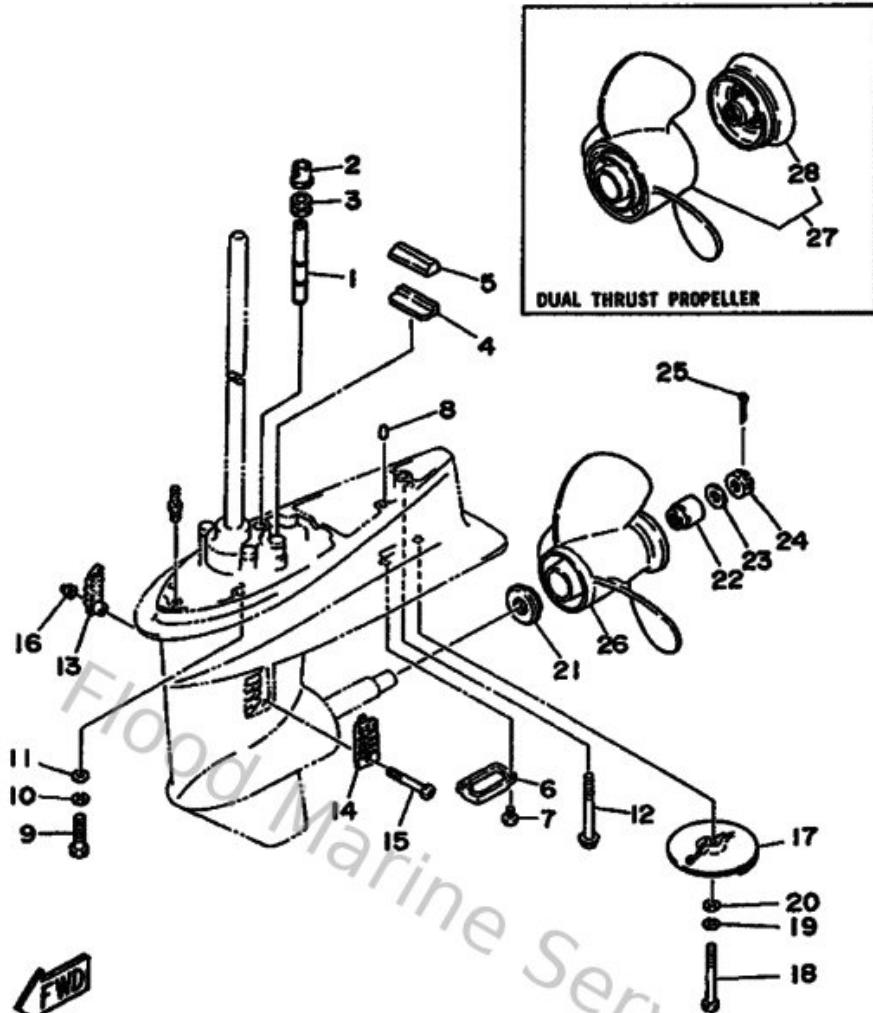
Ref	Part	
1	6J8443610000 Tube, water	Buy now
2	6J8443660000 Damper, water seal	Buy now
3	663443670000 Damper, water seal 3	Buy now
4	663453760094 Guide, seal damper	Buy now
5	688453750000 Damper, seal 2	Buy now
6	6J8452241000 Cover, water inlet 3	Buy now
7	985800601200 Screw, pan head(62j)	Buy now
8	936061201900 Pin, dowel (614)	Buy now
9	970751004000 Bolt, hexagon deep recess	Buy now
10	929901010000 Ybs67-10 washer, spring	Buy now
11	929901060000 Washer, plate	Buy now
12	9011908M9200 Bolt, with washer	Buy now
13	689452140100 Cover, water inlet 1	Buy now
14	6J8452150000 Cover, water inlet	Buy now
15	986800552500 Ybs53-525 screw,flat head	Buy now

Lower Casing & Drive



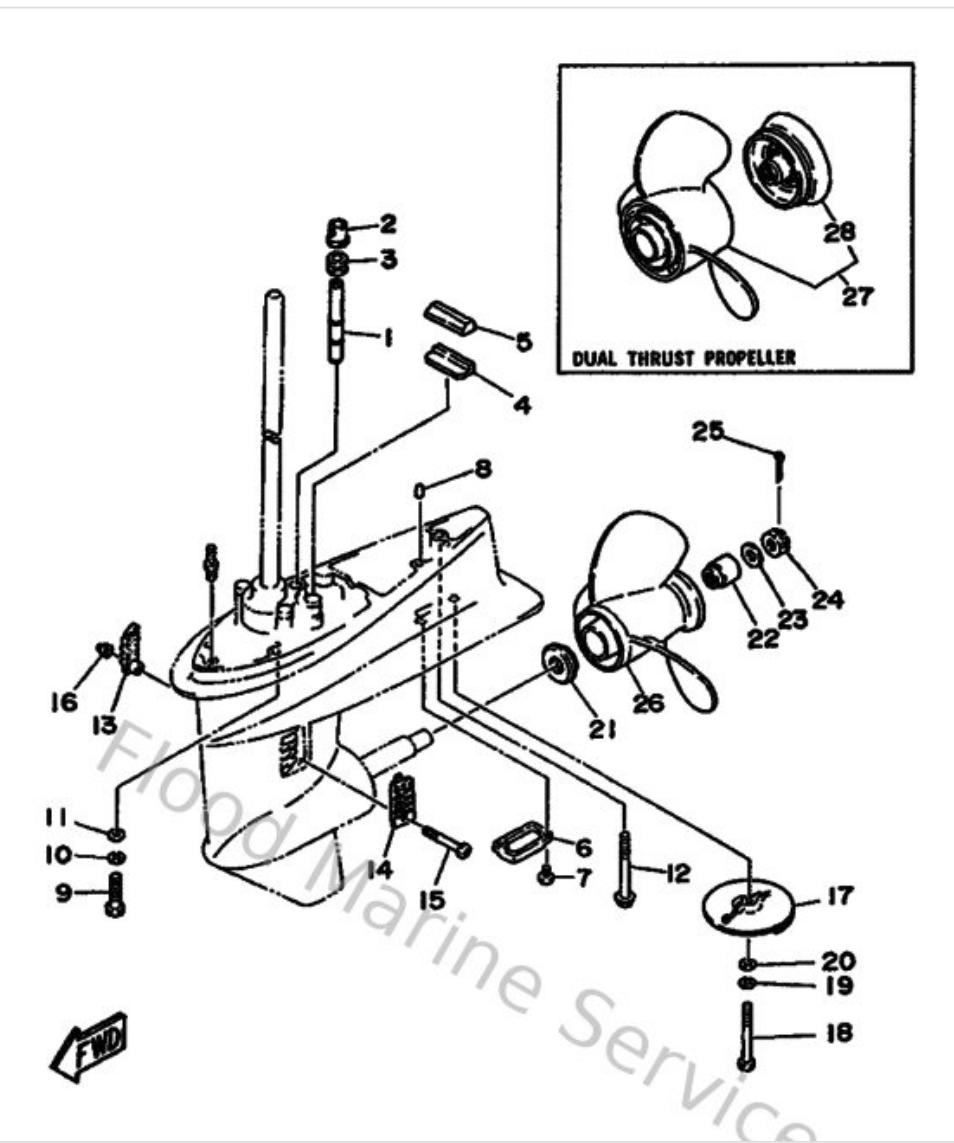
Ref	Part	
16	901850500200 Nut nylon (sus)(ex4)	Buy now
17	664453710100 Tab-trim	Buy now
18	970950802000 Bolt, hexagon	Buy now
19	929900810000 Ybs67-8 washer, spring	Buy now
20	929900860000 Washer, plain (663)	Buy now
21	6L2459870100 Spacer	Buy now
23	929901420000 Washer, plain	Buy now
24	901711401300 Nut(664)	Buy now
25	914903003000 Pin, cotter	Buy now
26	6644595400EL Propeller (3x9-7/8 x12 -f)	Buy now
27	6J8W459100EL Propeller (3x10-5/8"x8-1/4"-f)	Buy now
28	6J8459861098 Ring, deflector	Buy now
1	6J845300044D Lower unit assembly	Buy now
2	6J845301014D Casing, lower	Buy now
3	93315220V700 Bearing, cylindrical(6j8)	Buy now

Lower Casing & Drive



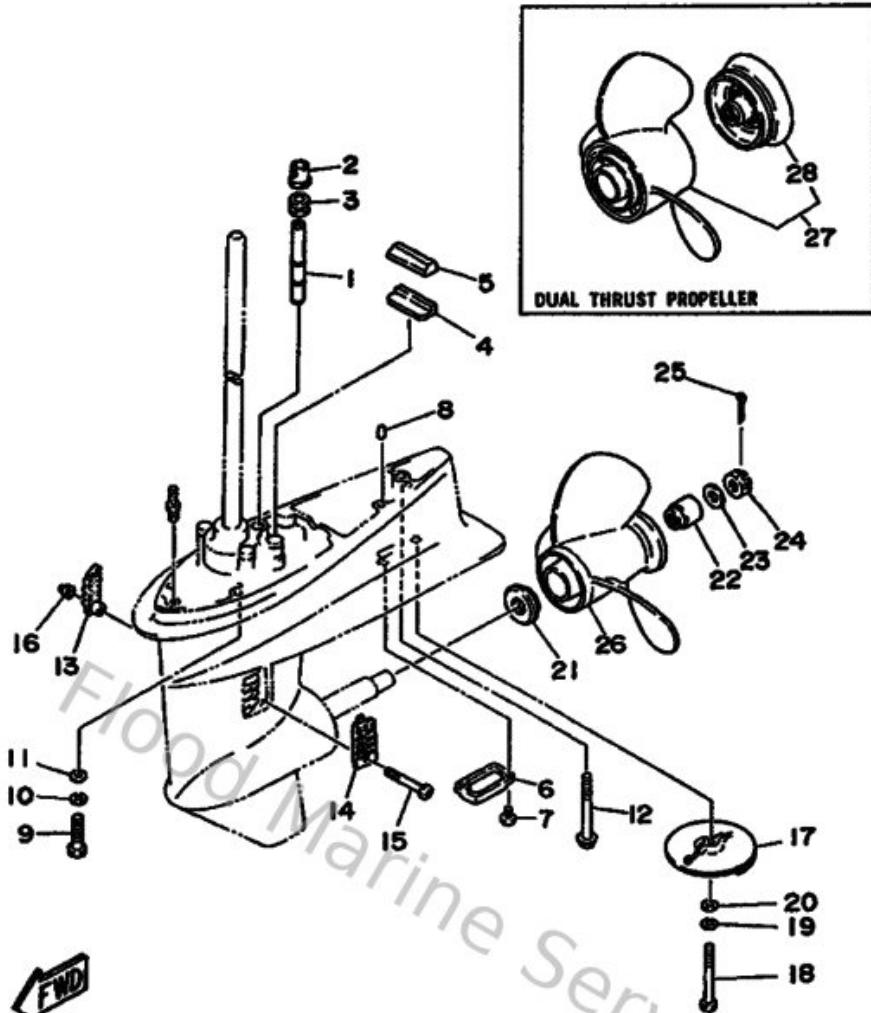
Ref	Part	
4	6J8455360000 Sleeve, drive shaft	Buy now
5	663455876000 Shim (t:0.50mm)	Buy now
6	933320000100 Brg, tapered roller (409)	Buy now
7	6E5453780000 Nipple, hose	Buy now
8	9044507ME900 Hose (l250)	Buy now
9	6E5835580000 End, nipple	Buy now
10	904651009800 Clamp	Buy now
11	9034008M0400 Plug, straight screw	Buy now
12	904300802000 Gasket	Buy now
13	682441760000 Bracket	Buy now
14	977805061000 Screw, tapping(6u1)	Buy now
15	6J8441500000 Shift cam assembly	Buy now
16	682441470000 Boot, shift rod	Buy now
17	953800670000 Nut	Buy now
18	6J8443110000 Housing, water pump	Buy now

Lower Casing & Drive



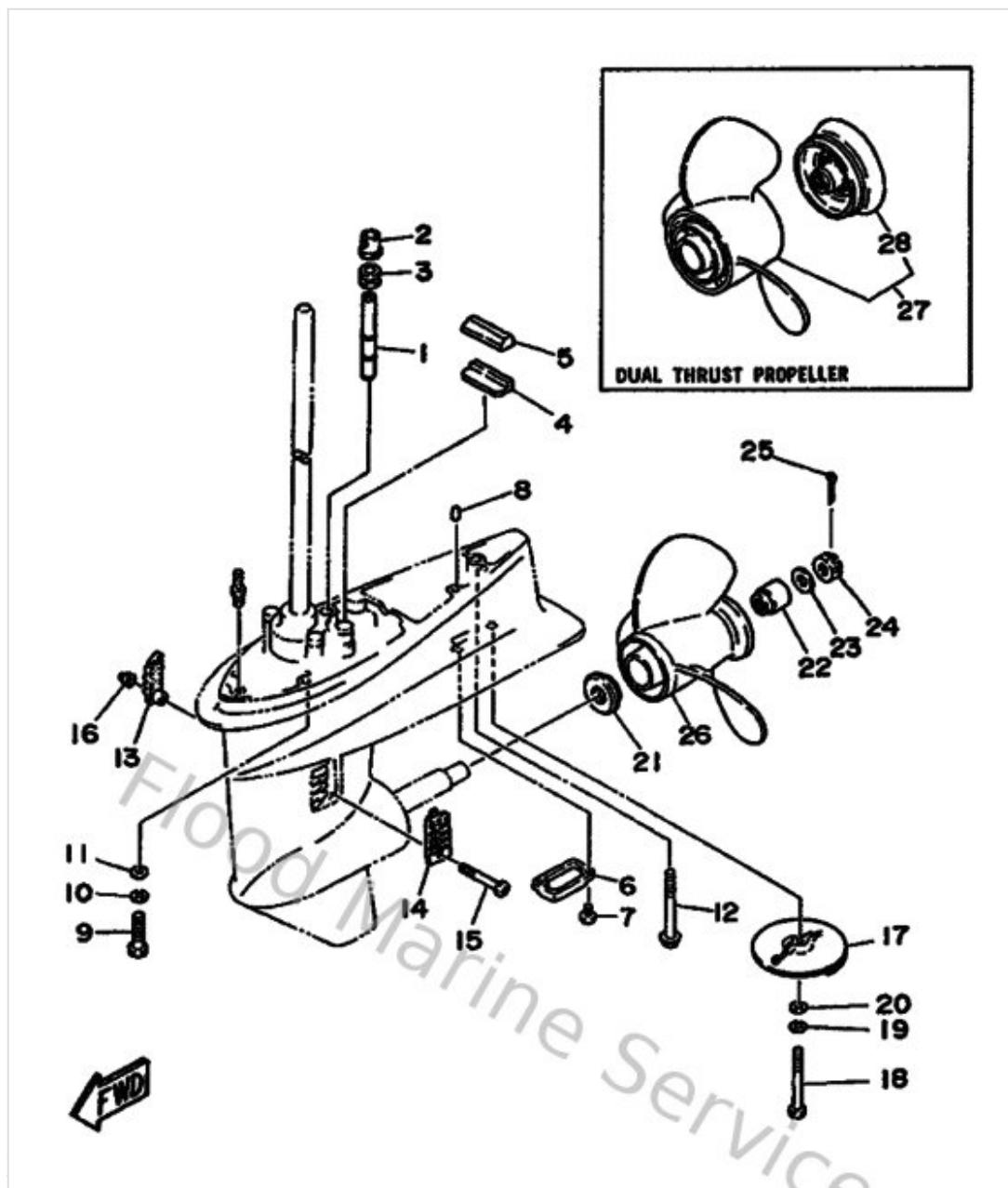
Ref	Part	
19	663443220000 Insert, cartridge	Buy now
20	6H4443520200 Impeller	Buy now
21	66344315A000 Gasket,water pump 1	Buy now
22	663443660000 Damper, water seal 2	Buy now
23	902800302400 Key, woodruff(662)	Buy now
24	663443410094 Housing, water pump	Buy now
25	931012307000 Oil seal (663)	Buy now
26	932104104200 O-ring (132)	Buy now
27	66344316A000 Gasket,water pump 2	Buy now
28	663443230000 Outer plate, cartridge	Buy now
29	66344324A000 Gasket,cartridge outer plate	Buy now
30	936040806200 Pin,dowel (626)	Buy now
31	970950805000 Bolt (62k)	Buy now
32	973950804000 Bolt, hexagon	Buy now
33	9020908M0200 Washer, plate (688)	Buy now

Lower Casing & Drive



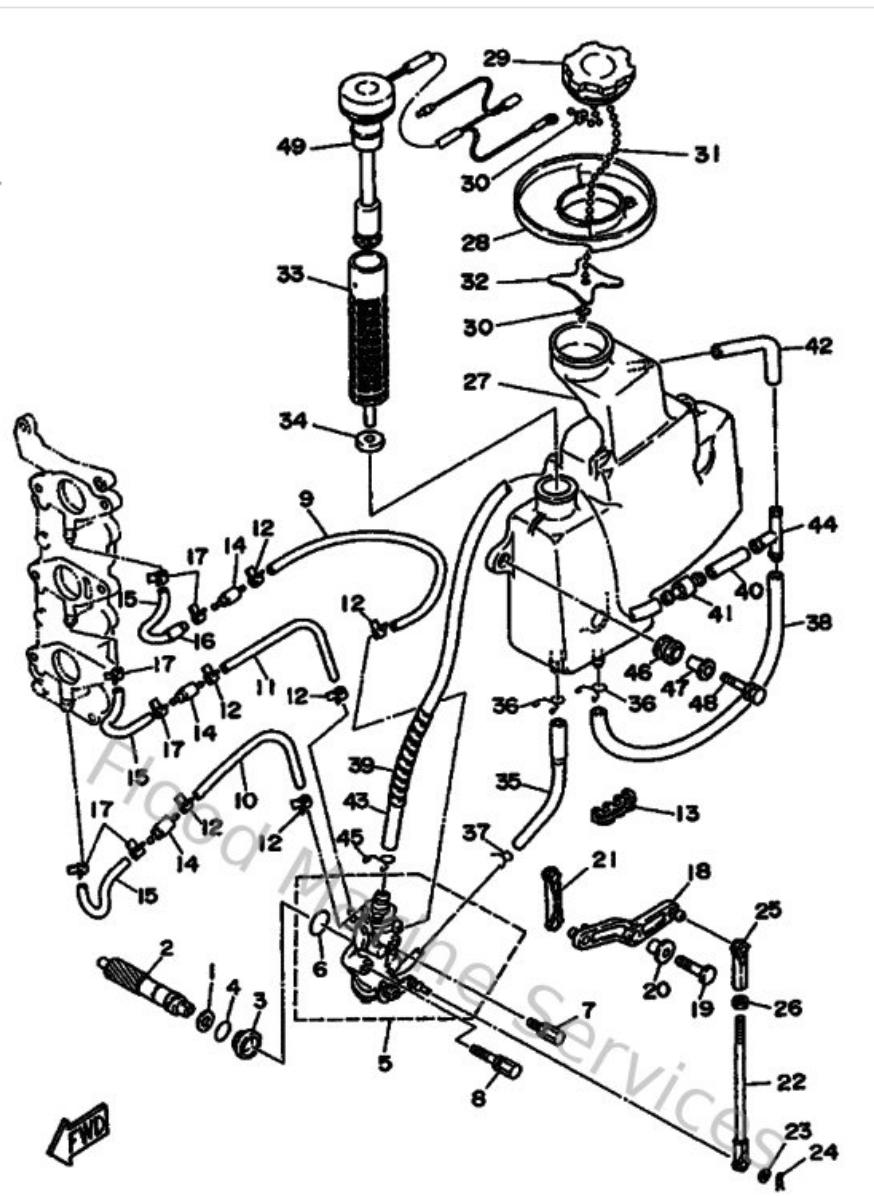
Ref	Part	
34	6J8455010000 Drive shaft comp.	Buy now
35	6J8455510000 Pinion	Buy now
36	9017910M1400 Nut(6j8)	Buy now
37	6J8455600000 Gear	Buy now
38	93332000V600 Bearing(6j8)	Buy now
39	24W175376000 Shim, thrust (0.5t)	Buy now
40	6J8456110000 Shaft, propeller	Buy now
41	905011006500 Spring compression648456360000	Buy now
42	6J8456310000 Clutch, dog	Buy now
43	902500501000 Pin straight 648456320000	Buy now
44	648456331100 Ring, cross pin	Buy now
45	6J8456350000 Plunger, shift	Buy now
46	902012041700 Washer, plate(663)	Buy now
47	6J8455710000 Gear	Buy now
48	689453310100 Housing, bearing	Buy now

Lower Casing & Drive



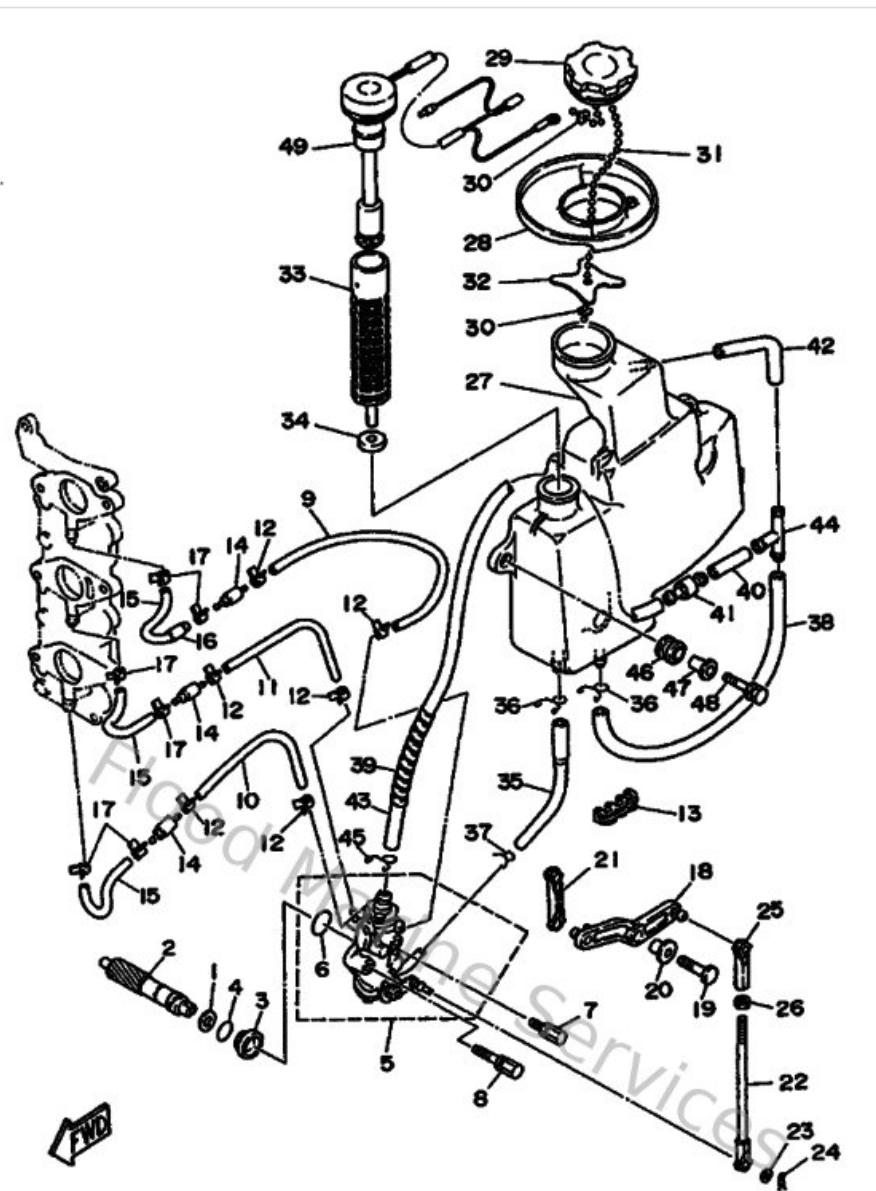
Ref	Part	
49	933060061200 Bearing(2hr)	Buy now
50	664455770130 Shim (t:0.30mm)	Buy now
51	664455760000 Washer, thrust 2	Buy now
52	9321060MA300 O-ring(6j8)	Buy now
53	933152200400 Brg,cyl-cal roller 21g nt	Buy now
54	9310120M0700 Oil seal	Buy now
55	9021445M0200 Washer, claw(6a9)	Buy now
56	664453840000 Nut	Buy now
57	902820401000 Key, strait(663)	Buy now

Oil Pump



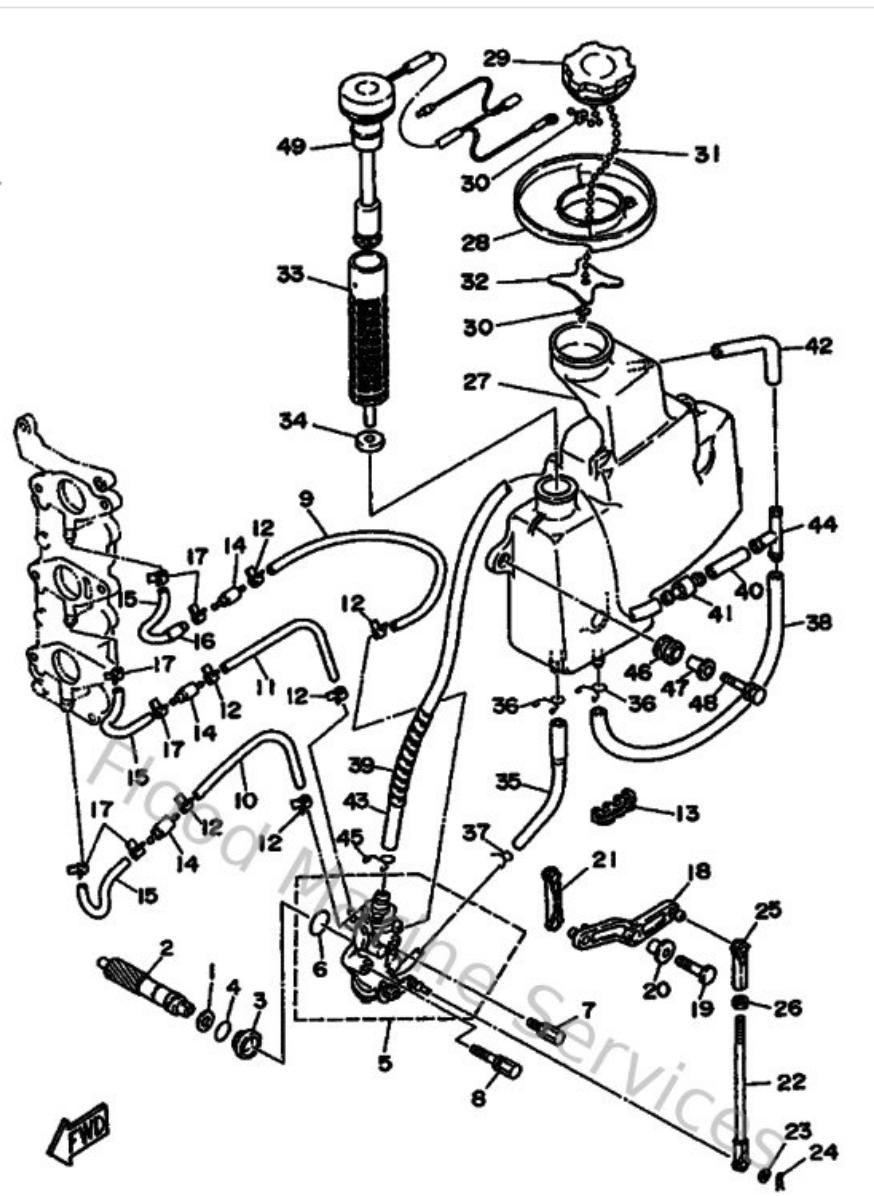
Ref	Part	
1	9020108M9300 Washer, plate (6g5)	Buy now
2	6J8115370000 Gear, driven	Buy now
3	6J8131170000 Collar, distance	Buy now
4	932101359500 93210-13m04	Buy now
5	6J8132000100 Oil injection pump assembly	Buy now
6	9321019M8200 O-ring(6j8)	Buy now
7	9010905M3200 Bolt	Buy now
8	9010905M3300 Bolt	Buy now
9	9044507M0800 Hose (I390)	Buy now
10	9044507M3200 Hose (I200)	Buy now
11	9044507MA300 Hose (I200)	Buy now
12	9046807M0200 Clip (6e5)	Buy now
13	9046407M0500 Clamp (6g5)	Buy now
14	6E9131837000 Valve check	Buy now
15	9044507M0400 Hose(62t)	Buy now

Oil Pump



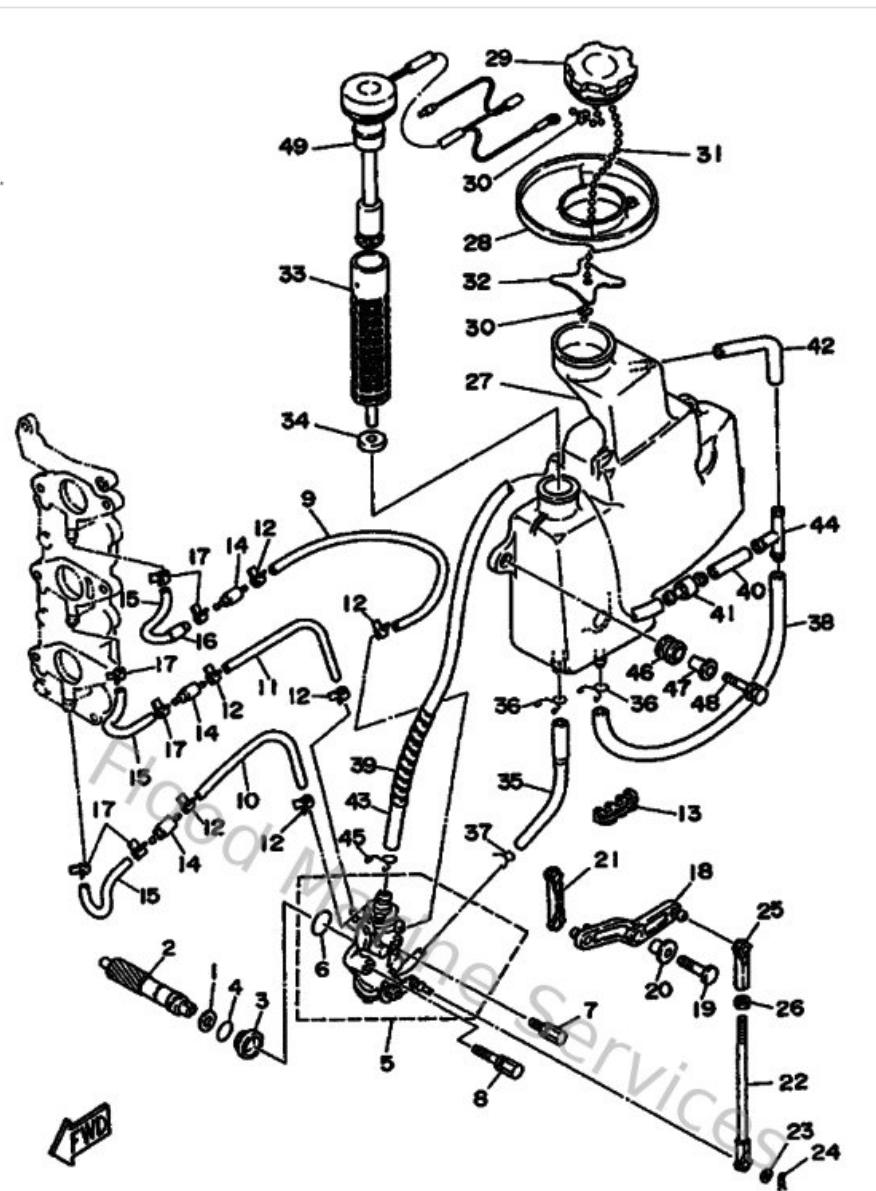
Ref	Part	
16	9044511M0800 Hose (l70)	Buy now
18	6J8131550000 Lever, control	Buy now
19	9010106M2700 Bolt	Buy now
20	9038706M6000 Collar (6h3)	Buy now
21	6J8412380000 Joint, link	Buy now
22	6J8412370000 Joint, link	Buy now
23	902020508800 Washer, plate (666)	Buy now
24	9046805M0300 Clip(6j8)	Buy now
25	682412370000 Joint, link 2	Buy now
26	953800570000 Nut (656)	Buy now
27	6J8217070100 Oil tank comp.	Buy now
28	6J82173M0000 Seal 3	Buy now
29	6H4217700000 Oil tank cap assembly	Buy now
30	6H1217570000 Washer, special 1	Buy now
32	6J8217580000 Washer, special 2	Buy now

Oil Pump



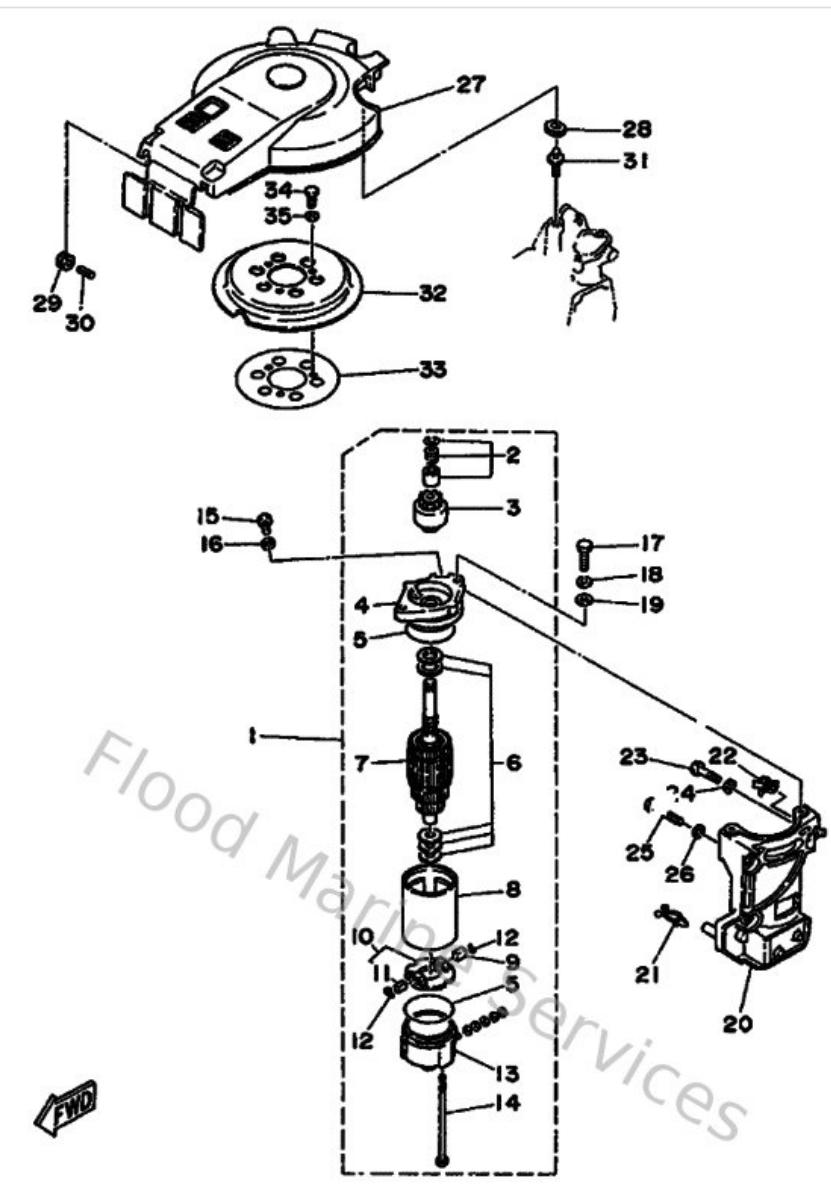
Ref	Part	
33	6J8134110000 Strainer, oil	Buy now
34	6J8134140000 Gasket, strainer cover	Buy now
35	6J8134160000 Pipe, oil 1	Buy now
36	9046711M0800 Clip(72x)	Buy now
37	904670800400 Clip, pipe 6162435600	Buy now
38	9044511M0300 Hose (I360)	Buy now
39	9044610M0100 Tube (6e5)	Buy now
40	90445112E000 Hose (I70)	Buy now
41	6J8217440000 Breather	Buy now
42	9044511M0200 Hose (I100)	Buy now
43	9044511M0400 Hose (I600)	Buy now
44	6E5243780000 Pipe, joint 3	Buy now
45	9046710M0400 Clip, pipe 1 (6e9)	Buy now
46	6A0823170000 Damper, ignition coil	Buy now
47	624425420000 Collar	Buy now

Oil Pump



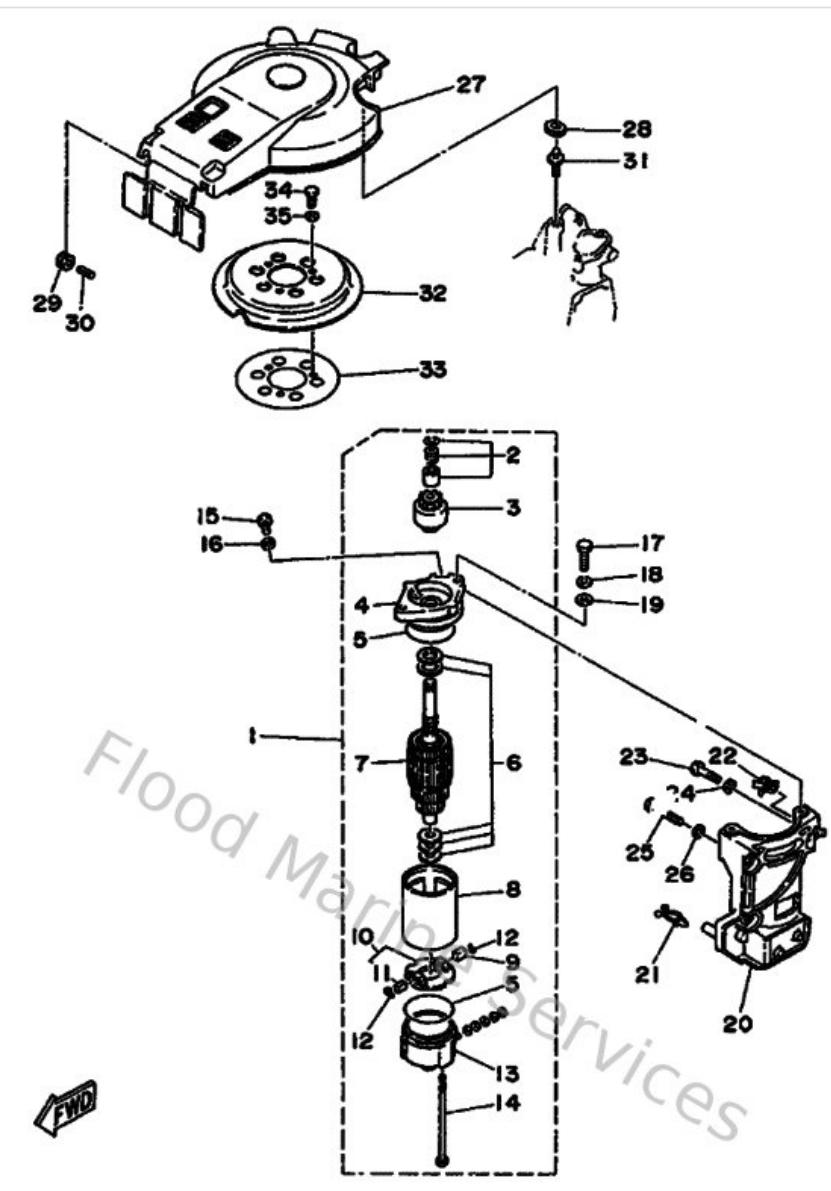
Ref	Part	
48	9011906M6500 Bolt, with washer	Buy now
49	6J8857200100 Oil level gauge assembly	Buy now

Optionnelles 1



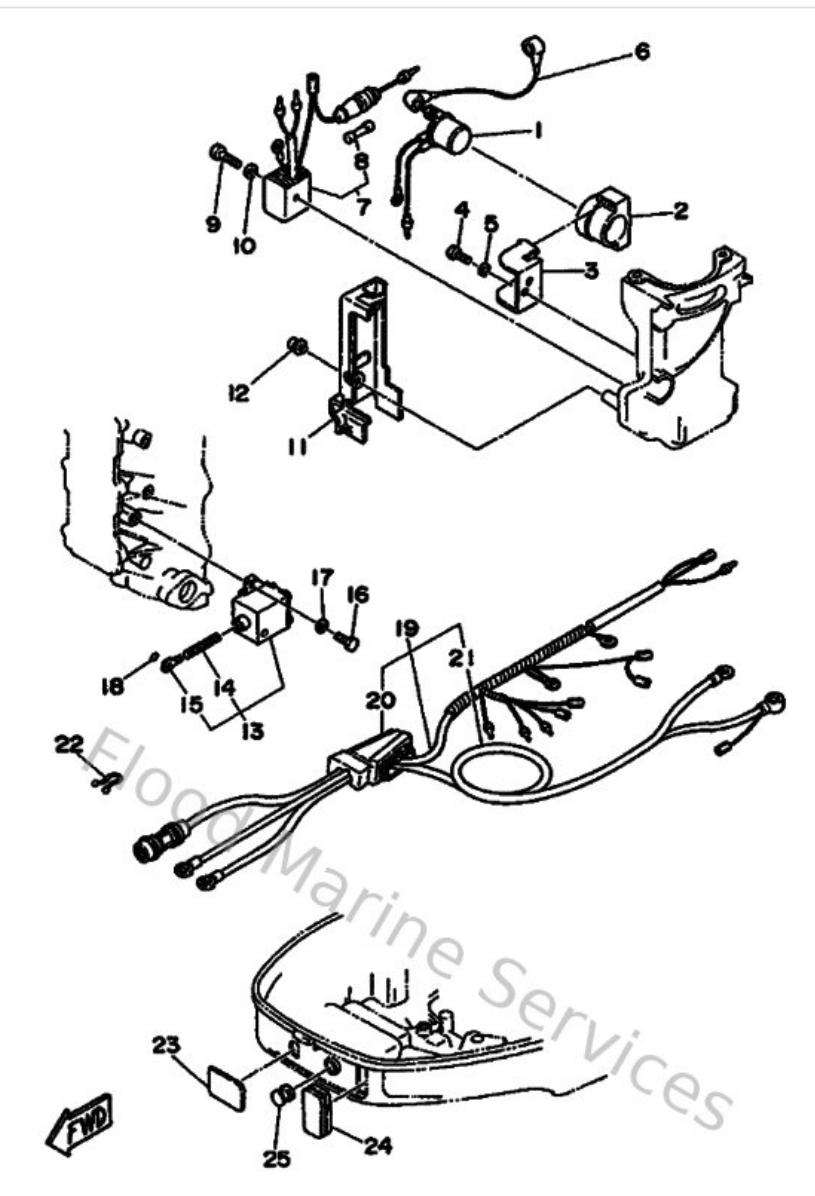
Ref	Part	
1	6F5818001100 Starting motor assembly	Buy now
2	689818571100 Pinion stopper set	Buy now
3	689818071200 Pinion assembly	Buy now
4	6F5818301100 Front cover assembly	Buy now
5	689818471100 O-ring	Buy now
6	689818091100 Washer kit	Buy now
7	689818501200 Armature assembly	Buy now
8	689818101100 Stator ass'y	Buy now
9	689818111100 Brush 1	Buy now
10	689818401100 Brush holder assembly	Buy now
11	689818121100 Brush 2	Buy now
12	689818131000 Spring, brush	Buy now
13	689818201100 Rear cover ass'y	Buy now
14	689818261000 Bolt	Buy now
15	973130801600 Bolt, hexagon	Buy now

Optionnelles 1



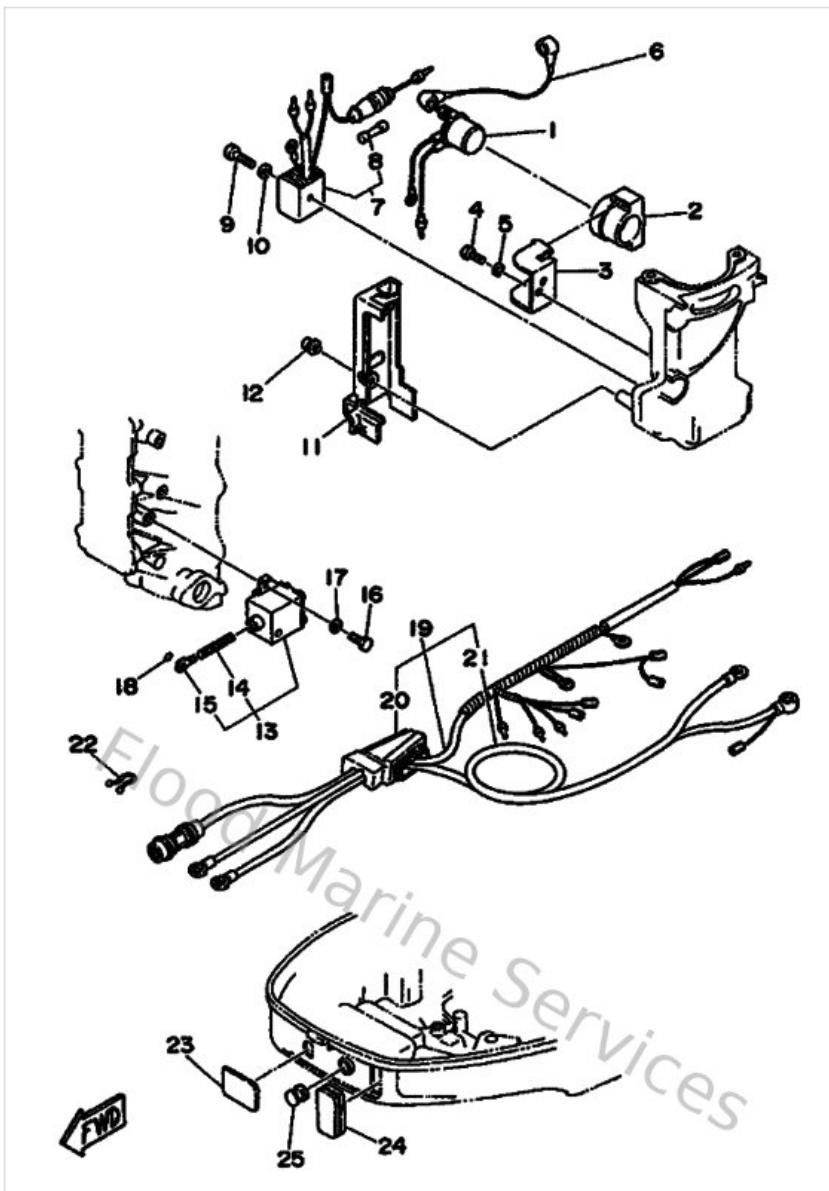
Ref	Part	
16	929900860000 Washer, plain (663)	Buy now
17	973130803000 Bolt	Buy now
18	929900810000 Ybs67-8 washer, spring	Buy now
20	68818220094 Bracket, starting motor	Buy now
21	9046412M0900 Clamp(6h4)	Buy now
22	9046403M1500 Clamp(6j8)	Buy now
23	973130803500 Bolt	Buy now
27	68813371000 Cover, flywheel	Buy now
28	9048014M1700 Grommet(6j8)	Buy now
29	9048010M1600 Grommet(6j8)	Buy now
30	916905002200 Pin, spring (676)	Buy now
31	68813380000 Clamp, lead	Buy now
32	6815723E100 Pulley, starter	Buy now
33	6881365A000 Gasket, hole cover	Buy now
34	970110801600 Bolt, hexagon	Buy now

Optionnelles 2



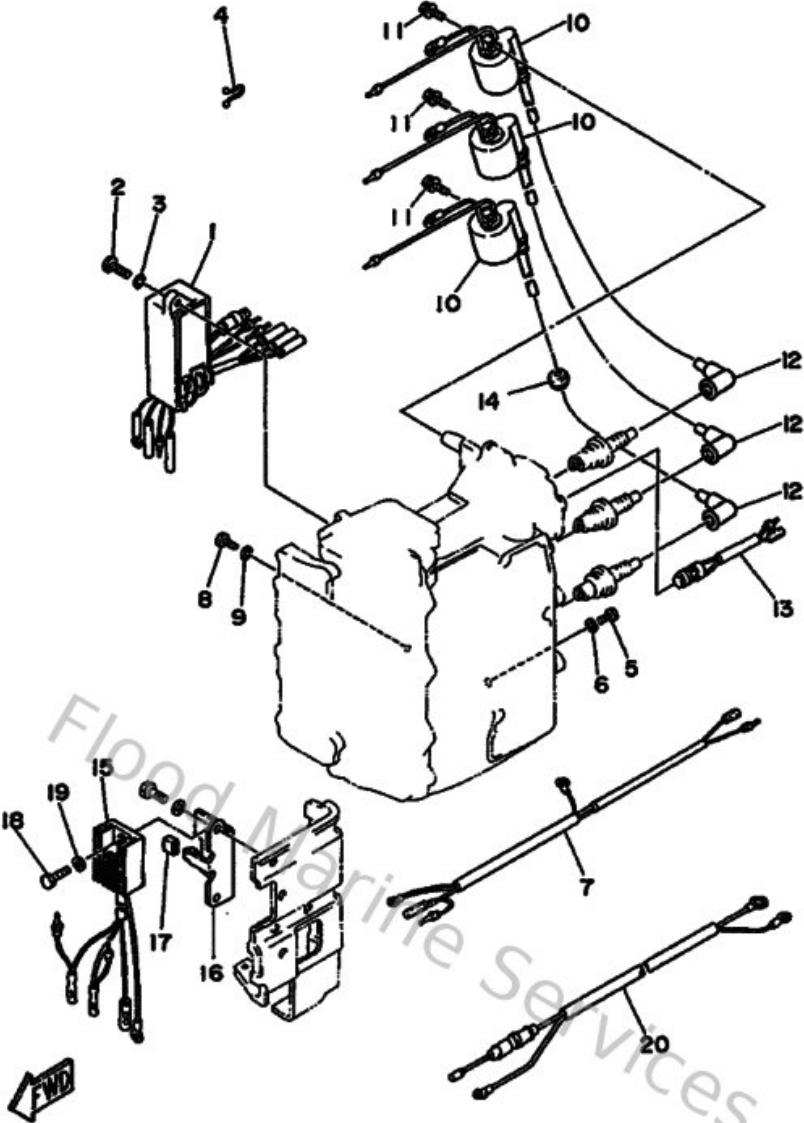
Ref	Part	
1	6G1819411000 Starter relay	Buy now
2	6G1819520000 Holder, relay	Buy now
3	6J8819450000 Plate, switch fitting	Buy now
4	970950601600 Bolt, hexagon deep recess	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	6F5821170000 Wire, lead	Buy now
7	6G1819706200 Rectifier assembly	Buy now
8	6G1821510000 Fuse (10a)	Buy now
9	985800552500 Screw, panhead (a93)	Buy now
10	929900560000 Washer, plain (646)	Buy now
11	6J8819160000 Cover, Terminal	Buy now
12	979850521000 Screw, With Washer	Buy now
13	6J8861100000 Solenoid	Buy now
14	6J8861160000 Wire, pull	Buy now
15	682861170000 Hook, wire pull	Buy now

Optionnelles 2



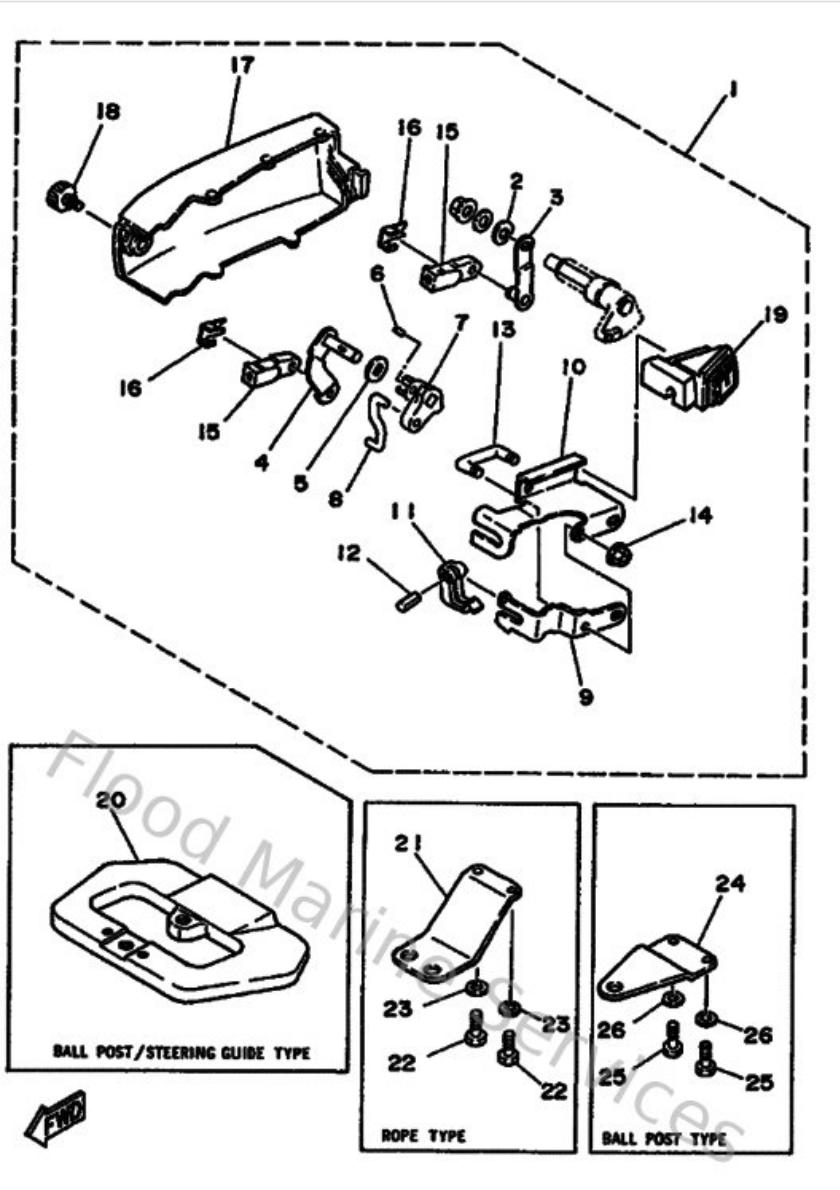
Ref	Part	
18	932100326100 O-ring (663)	Buy now
19	6J8825800000 Wire harness assembly 2	Buy now
20	6J8427245000 Grommet	Buy now
21	689821051200 Battery cable	Buy now
22	9046405M1600 Clamp(6j8)	Buy now
23	6J8427262000 Grommet	Buy now
24	6J8427261000 Grommet	Buy now
25	6H4427250000 Grommet 2	Buy now

Partie Electrique 1



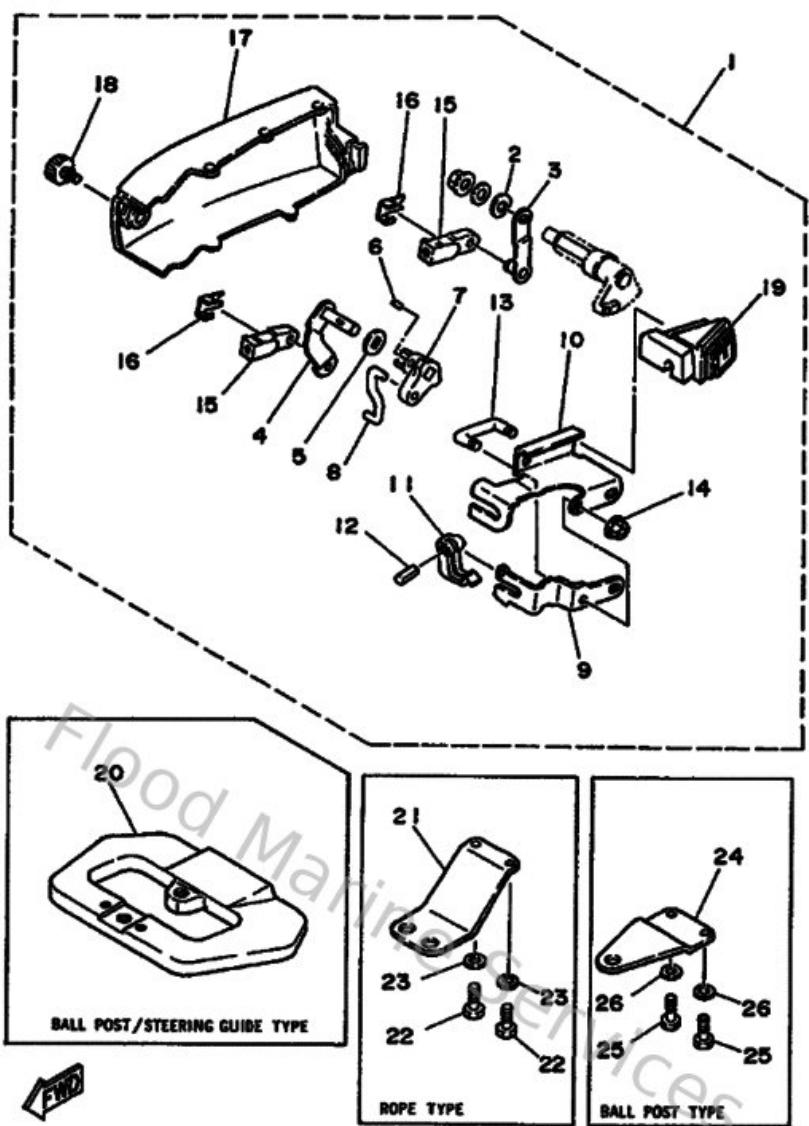
Ref	Part	
1	6J885540H000 C.d.i. Unit Assembly	Buy now
2	970950602500 Bolt	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	904641603900 Clamp (3y2)	Buy now
5	970800601200 Bolt(gh1)	Buy now
7	6J8825310000 Wire, lead	Buy now
8	970950601200 Bolt(gh1)	Buy now
10	6H4855702100 Ignition coil assembly	Buy now
11	975950642000 Bolt(7u8)	Buy now
12	6G1823702000 Plug cap assembly	Buy now
13	689825600000 Thermo switch assembly	Buy now
14	904802516100 Grommet(656)	Buy now
15	6J8819750000 Plate, rectifier fitting	Buy now
17	689441940000 Cap	Buy now
20	6J8821051000 Battery cable	Buy now

Remo Con Attachment



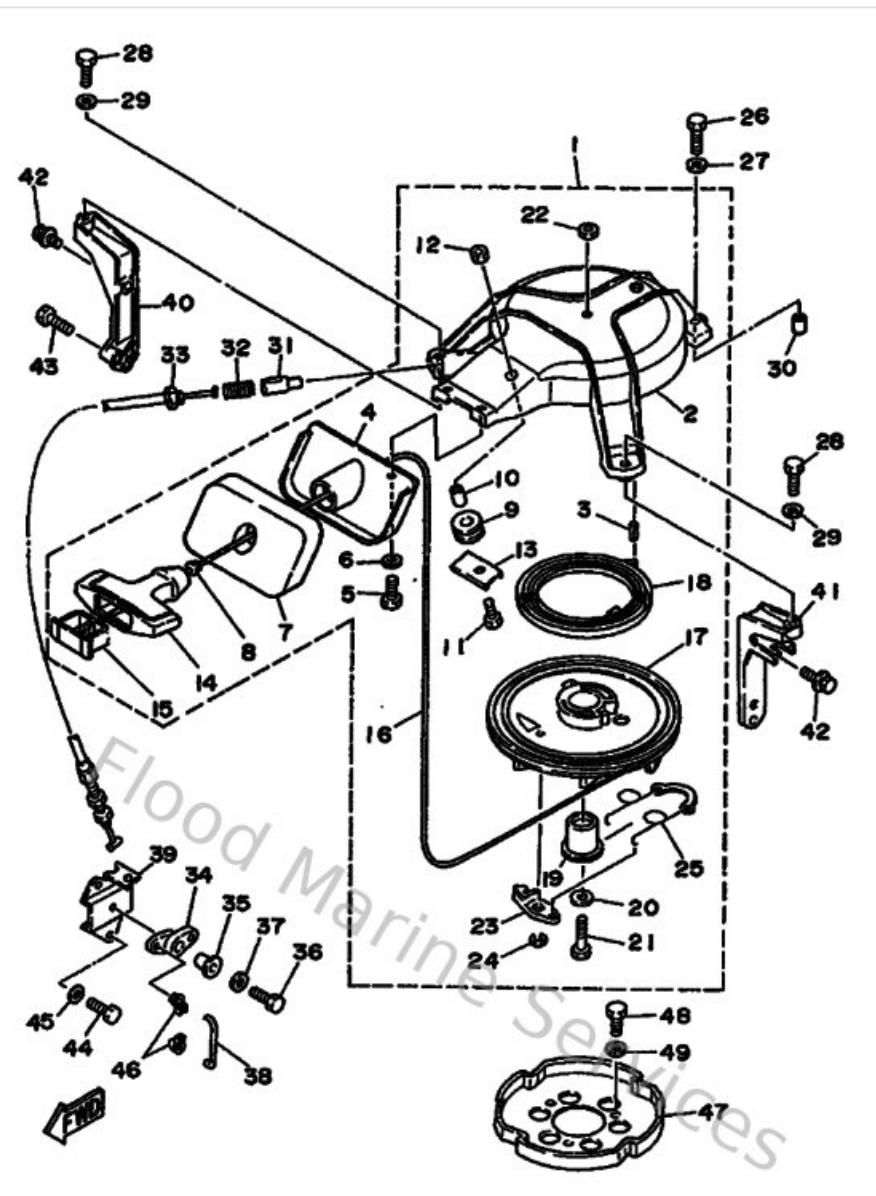
Ref	Part	
1	6J848501024D Remocon attachment assembly	Buy now
2	929900810000 Ybs67-8 washer, spring	Buy now
3	6J8485340000 Throttle lever, control	Buy now
4	6J8485440100 Lever, shiftcontrol	Buy now
5	6J8441770000 Washer	Buy now
6	9025403M0300 Pin, spring	Buy now
7	6J8441730200 Lever, shift control	Buy now
8	6J8421690100 Joint	Buy now
9	6J8485310000 Bracket, remote control	Buy now
10	6J8485320000 Bracket, remote control 2	Buy now
12	916903001200 Pin, spring	Buy now
13	9010906M2900 Bolt(6j8)	Buy now
14	9017906M2400 Nut(6j8)	Buy now
15	6G8263630000 End, wire 1	Buy now
16	6G8263640000 End, wire 2	Buy now

Remo Con Attachment



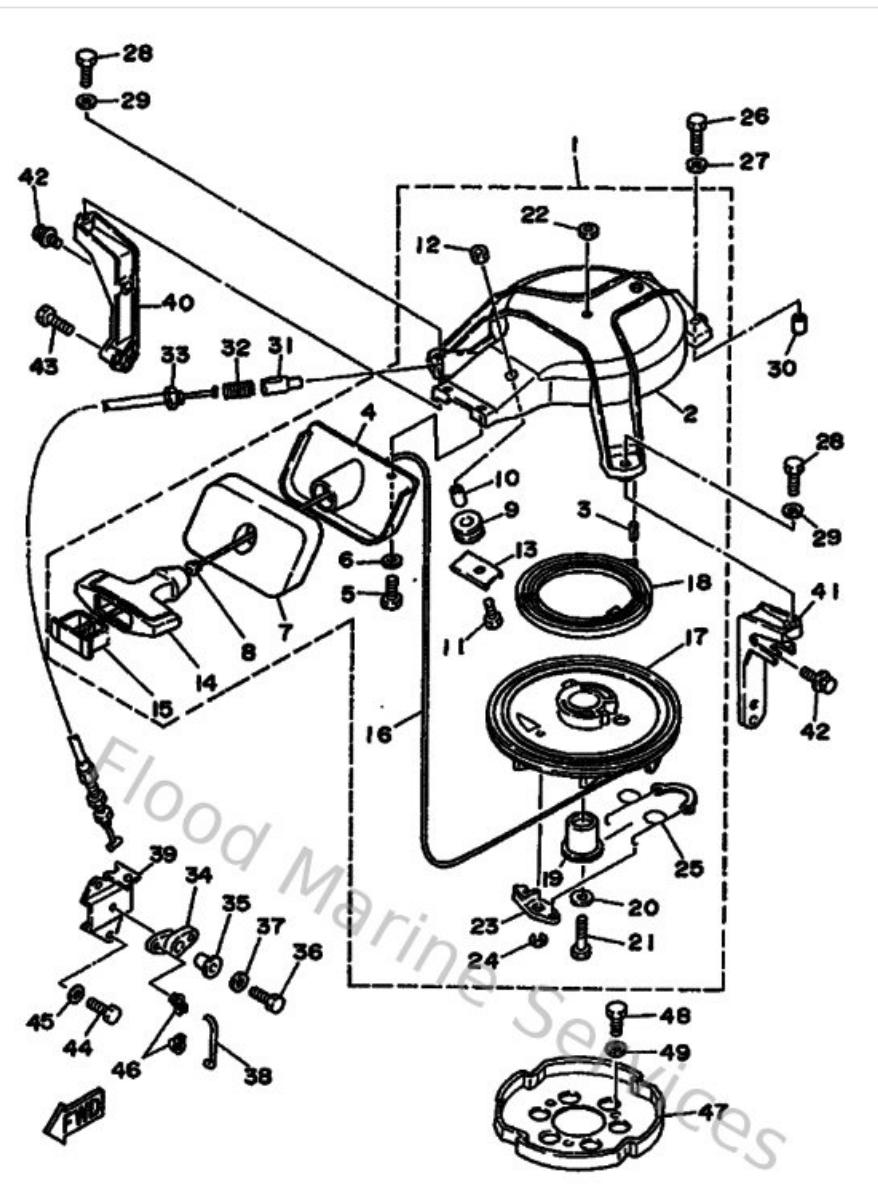
Ref	Part	
17	6J8427235100 Cover, bottom (dbn:gray)	Buy now
18	6J8428460000 Screw	Buy now
19	6J8427241000 Grommet	Buy now
20	6J848511018D Hook, steering	Buy now
21	6G8485110000 Hook, steering	Buy now
22	970950601600 Bolt, hexagon deep recess	Buy now
23	929900660000 Washer, plain (646)	Buy now

Starter



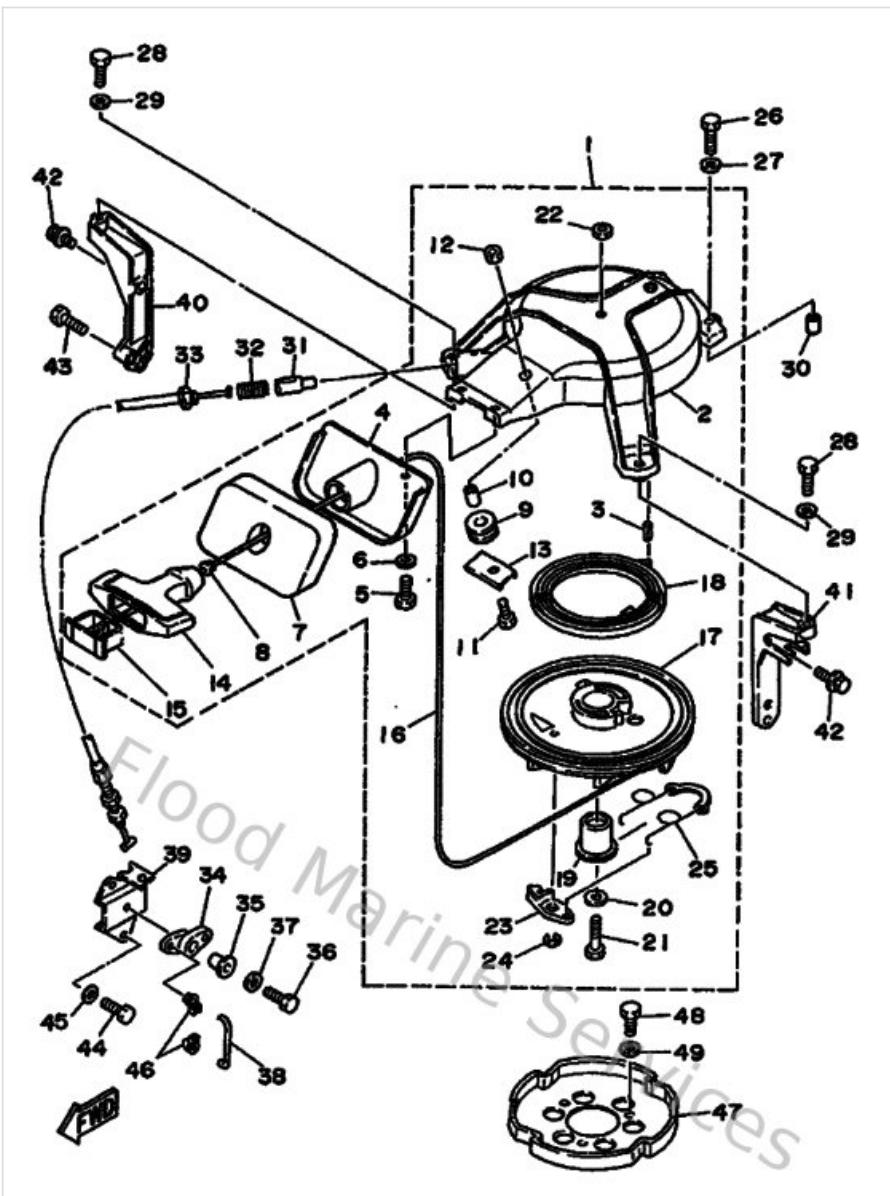
Ref	Part	
1	6J8157100100 Starter Assembly	Buy now
2	6J8157110094 Case, starter	Buy now
3	916904001400 Pin, spring (6f2)	Buy now
4	6J8157580094 Guide, Rope (6J8-15758-00-4D)	Buy now
5	970950601600 Bolt, hexagon deep recess	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	6J8157620000 Seal, rubber 2	Buy now
8	6A0157890000 Damper	Buy now
9	6F5157520000 Roller, wire	Buy now
10	6F5157530000 Bushing 1	Buy now
11	970950602500 Bolt	Buy now
12	953800660000 Nut(661)	Buy now
13	6J8157870000 Adaptor	Buy now
14	689157550100 Handle, starter	Buy now
15	6F5157790200 Cover	Buy now

Starter



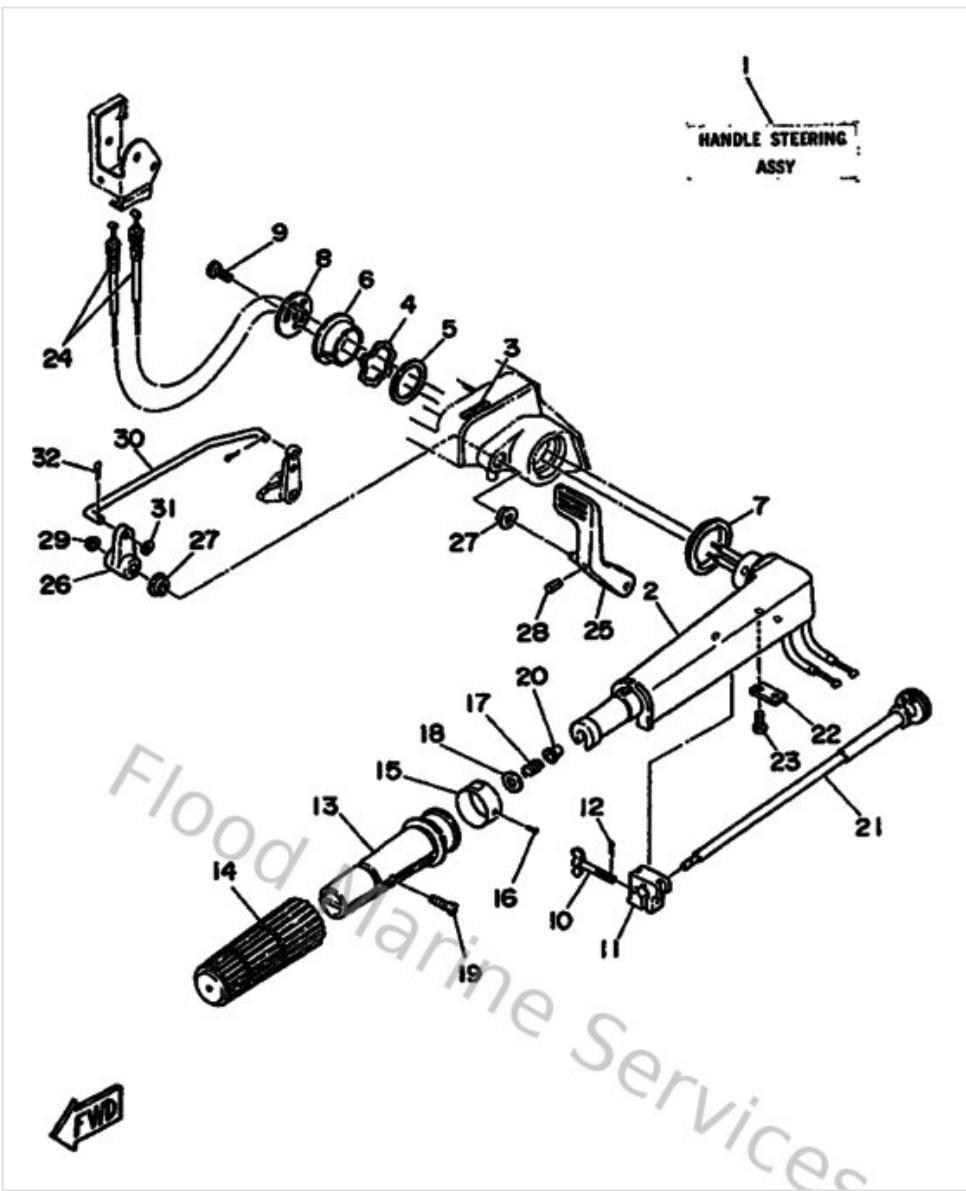
Ref	Part	
17	6J8157140000 Drum, sheave	Buy now
18	9051008M0400 Spring, spiral (677)	Buy now
19	677157170100 Shaft	Buy now
20	90201065F300 Washer, plate	Buy now
21	9010106M2700 Bolt	Buy now
22	953800670000 Nut	Buy now
23	676157410300 Pawl, drive	Buy now
24	9343006M0200 Circlip (689)	Buy now
25	6J8157050000 Spring, drive pawl	Buy now
26	970950603500 Bolt(j52)	Buy now
30	995301001400 Pin, dowel	Buy now
31	656157480000 Plunger, starter stop	Buy now
32	905011022700 Spring, compression(656)	Buy now
33	6J8157700000 Cable comp., starter stop	Buy now
34	6J8157460100 Arm	Buy now

Starter



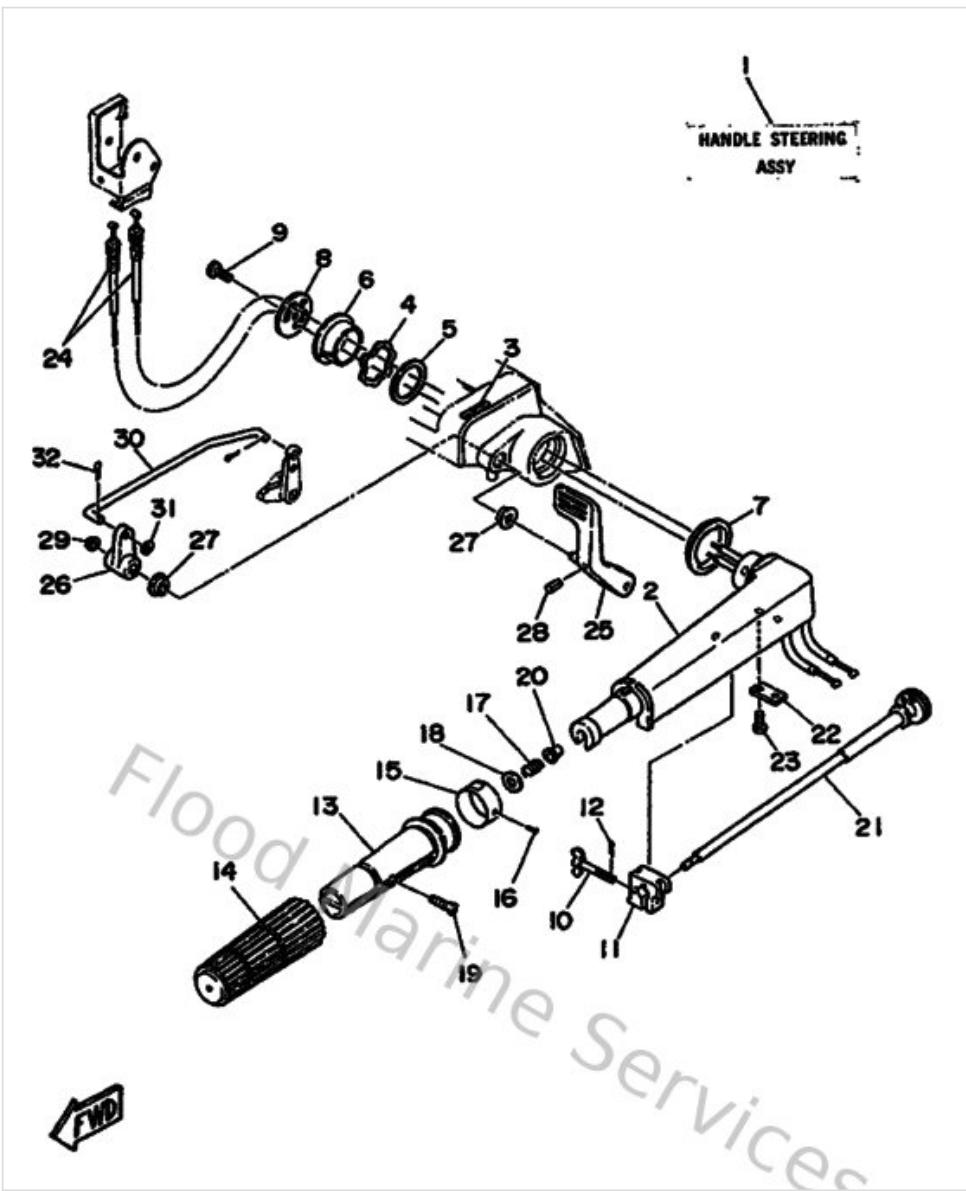
Ref	Part	
35	9038706M2900 Coller (6a0)	Buy now
38	6J8157470000 Link	Buy now
39	6J8157740100 Stay 4	Buy now
40	6J8157710094 Stay 1	Buy now
41	6J8157720094 Stay 2	Buy now
42	975950652000 Bolt(7u8)	Buy now
43	970800602000 Bolt(7u8)	Buy now
46	661412620200 Joint, choke lever	Buy now
47	6J8157230000 Pulley, starter	Buy now
48	970110801600 Bolt, hexagon	Buy now
49	929900860000 Washer, plain (663)	Buy now

Steering



Ref	Part	
1	6J8W0084004D Handle steering assembly	Buy now
2	6G142111034D Handle, Steering	Buy now
3	6X3441910000 Indicator, shift	Buy now
4	9020635M2000 Washer, wave(6j8)	Buy now
5	9020235M2400 Washer (6g1)	Buy now
6	9038634M4000 Bushing (6g1)	Buy now
7	9038643M6200 Bush(6j8)	Buy now
8	6G1421250100 Bolt, friction adjusting	Buy now
9	970950601600 Bolt, hexagon deep recess	Buy now
11	6G1421260000 Piece, friction	Buy now
12	914901601000 Pin, cotter	Buy now
13	664421190000 Grip, steering handle	Buy now
14	6G1421770000 Rubber, handle	Buy now
15	6J8421370000 Indicator, throttle	Buy now
16	9026902M0900 Rivet(6l5)	Buy now

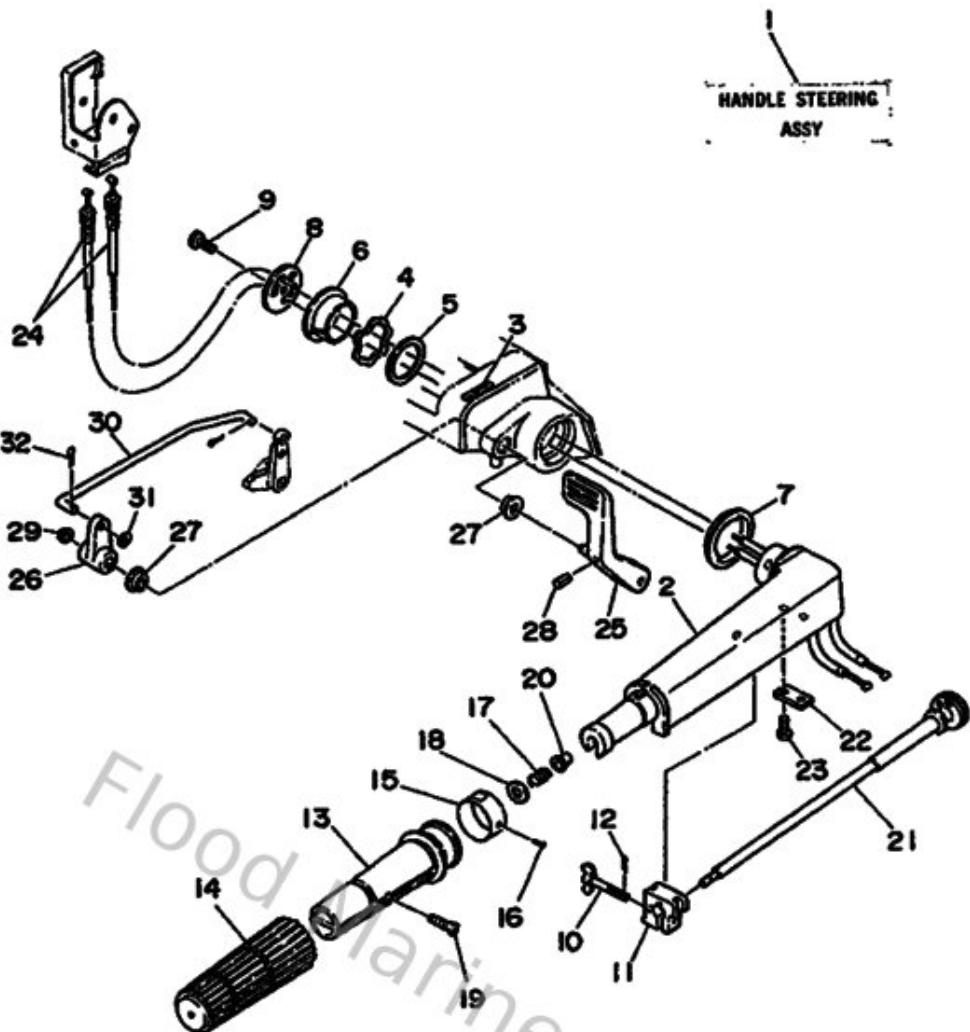
Steering



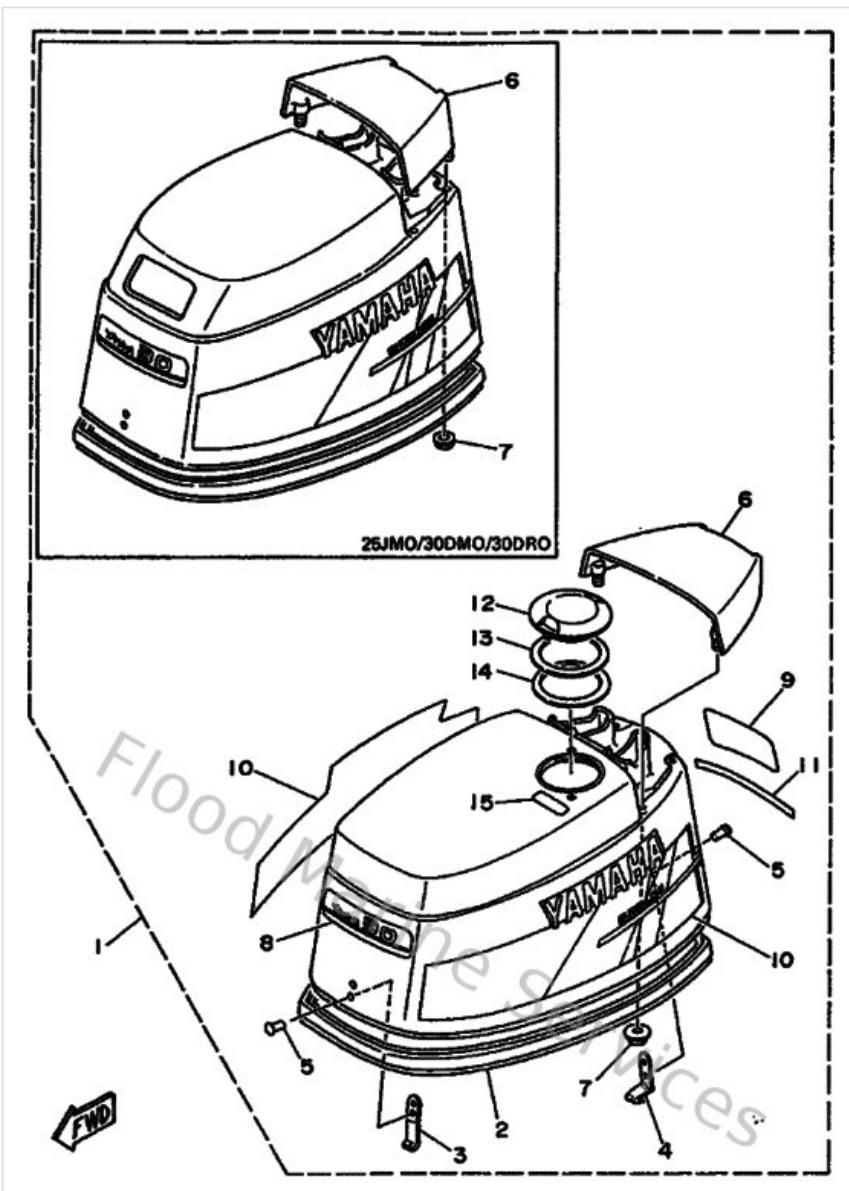
Ref	Part	
17	905012321500 Spring (655)	Buy now
18	929901060000 Washer, plate	Buy now
19	9014905M1300 Screw, countersunk	Buy now
20	903860803200 Bushing (650)	Buy now
21	6EGG21380000 Lever, throttle	Buy now
22	6E0421590200 Stay	Buy now
23	978850501200 Screw,pan head (646)	Buy now
24	6J8263010000 Throttle cable assembly	Buy now
25	6J844111018D Handle, gear shift	Buy now
26	6J8441250000 Lever, shift rod	Buy now
27	682441320000 Bushing	Buy now
28	916903031800 Pin, spring (6h3)	Buy now
29	9038606M1200 Bushing (688)	Buy now
30	6J8441240000 Link, shift rod	Buy now
31	929900620000 Ybs66-6 washer, plain	Buy now

Steering

Ref	Part	
32	914902001500 Pin, cotter (648)	Buy now

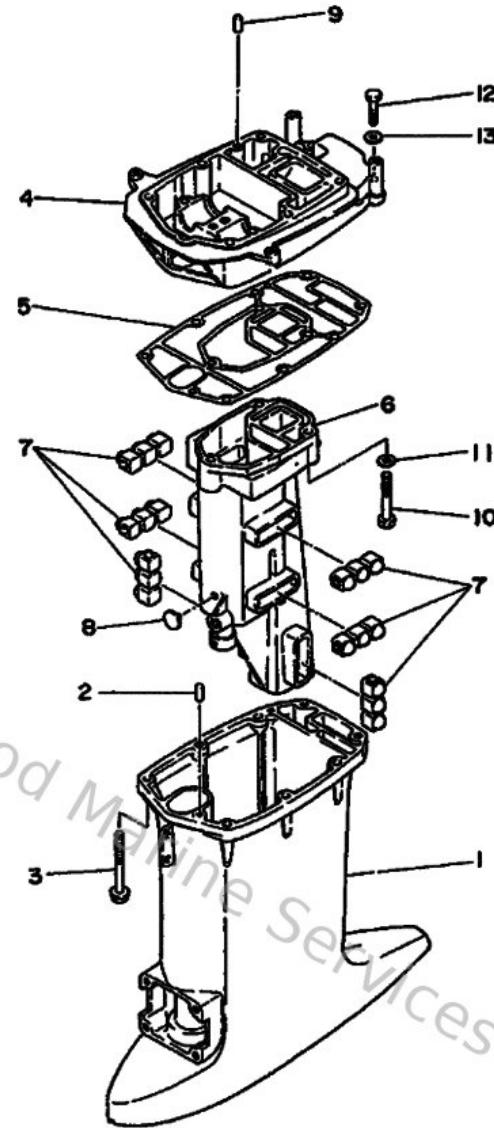


Top Cowling



Ref	Part	
1	6J842610A14D Top cowling assembly	Buy now
2	6J8426150000 Seal	Buy now
3	6J8426510300 Hook	Buy now
4	6J8426520000 Hook	Buy now
5	9026604M0000 Rivet 2 (662)	Buy now
6	6J842613008D Molding, air duct	Buy now
7	9017906M2400 Nut(6j8)	Buy now
8	6J8426770100 Graphic, rear	Buy now
12	6J82177H0000 Disk cap 2	Buy now
13	6J8217320000 Seal 1	Buy now
14	6J8217350000 Seal 2	Buy now
15	6J8134364000 Mark	Buy now

Upper Casing



Ref	Part	
1	6J845111004D Casing, upper	Buy now
2	936061201900 Pin, dowel (614)	Buy now
3	9011908M3100 Bolt, with washer(6j8)	Buy now
4	6J8411370094 Guide, exhaust	Buy now
5	6J845114A100 Gasket, upper casing	Buy now
6	6K941131005B Manifold, Ext. 1	Buy now
7	6J8147370000 Damper, muffler	Buy now
8	9033807M0000 Plug(6j8)	Buy now
10	970950805000 Bolt (62k)	Buy now
11	929900860000 Washer, plain (663)	Buy now
12	973950803000 Bolt, hexagon (fj1)	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.