



Yamaha 2BMH 1993

Parts Manual

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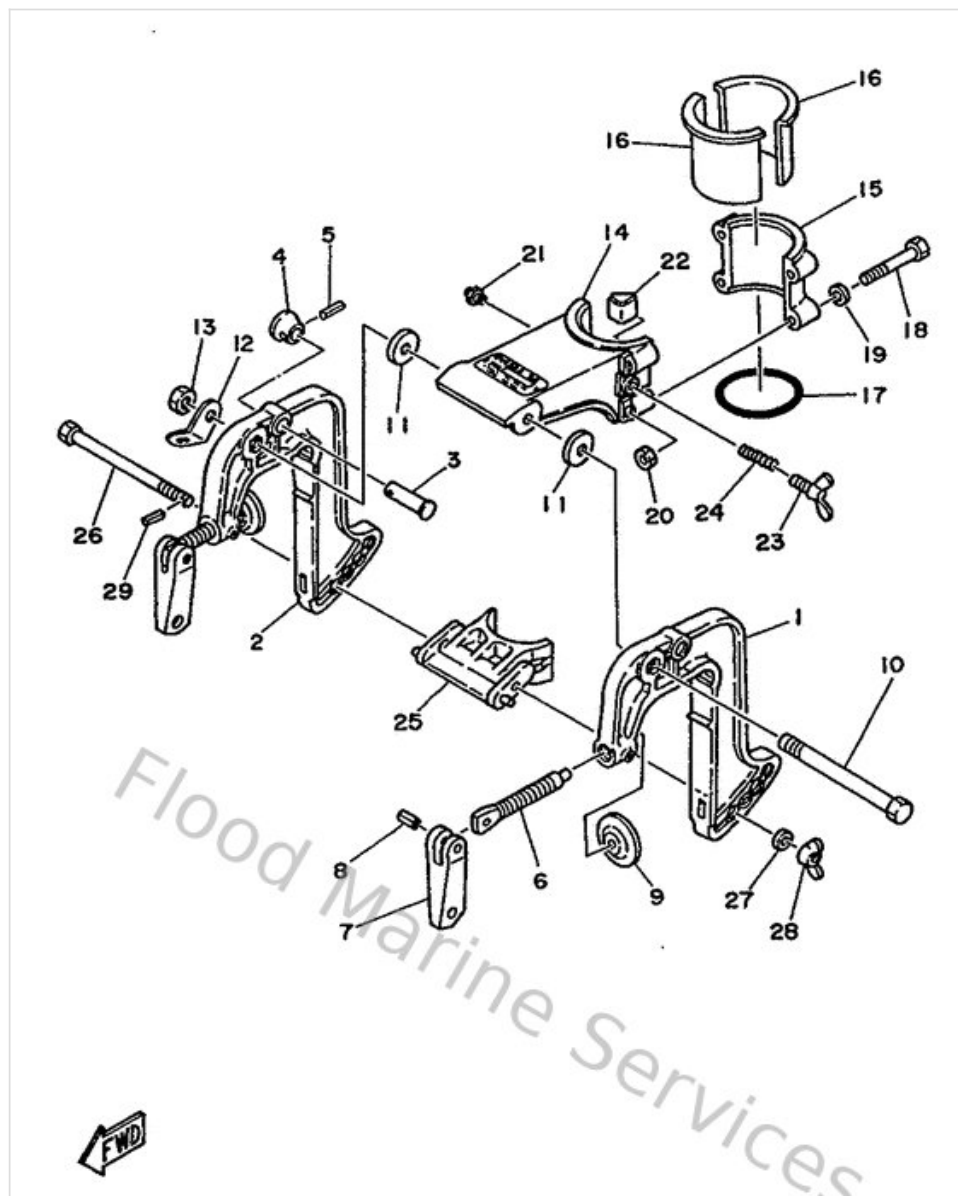
Authorised Yamaha Dealers



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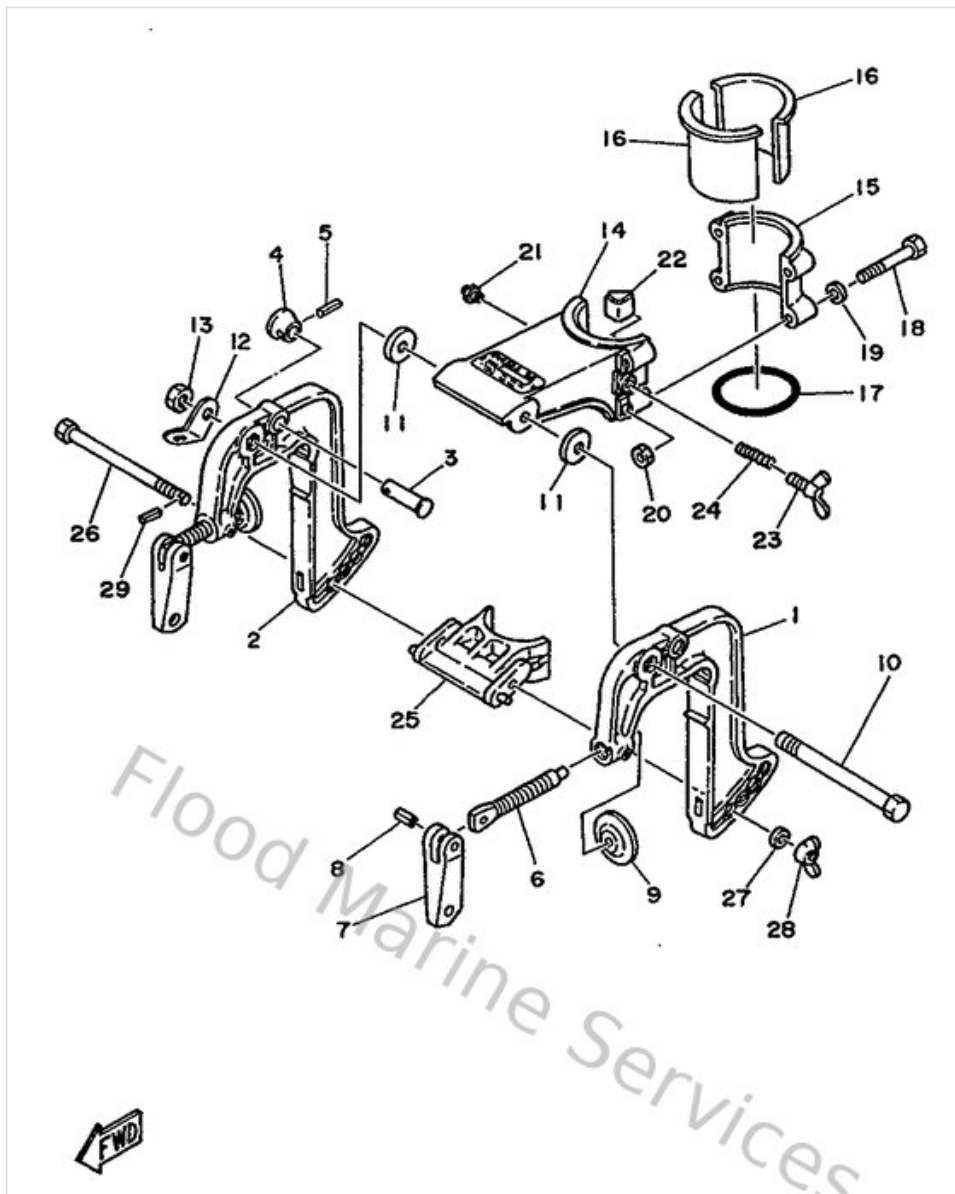
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Bracket 1



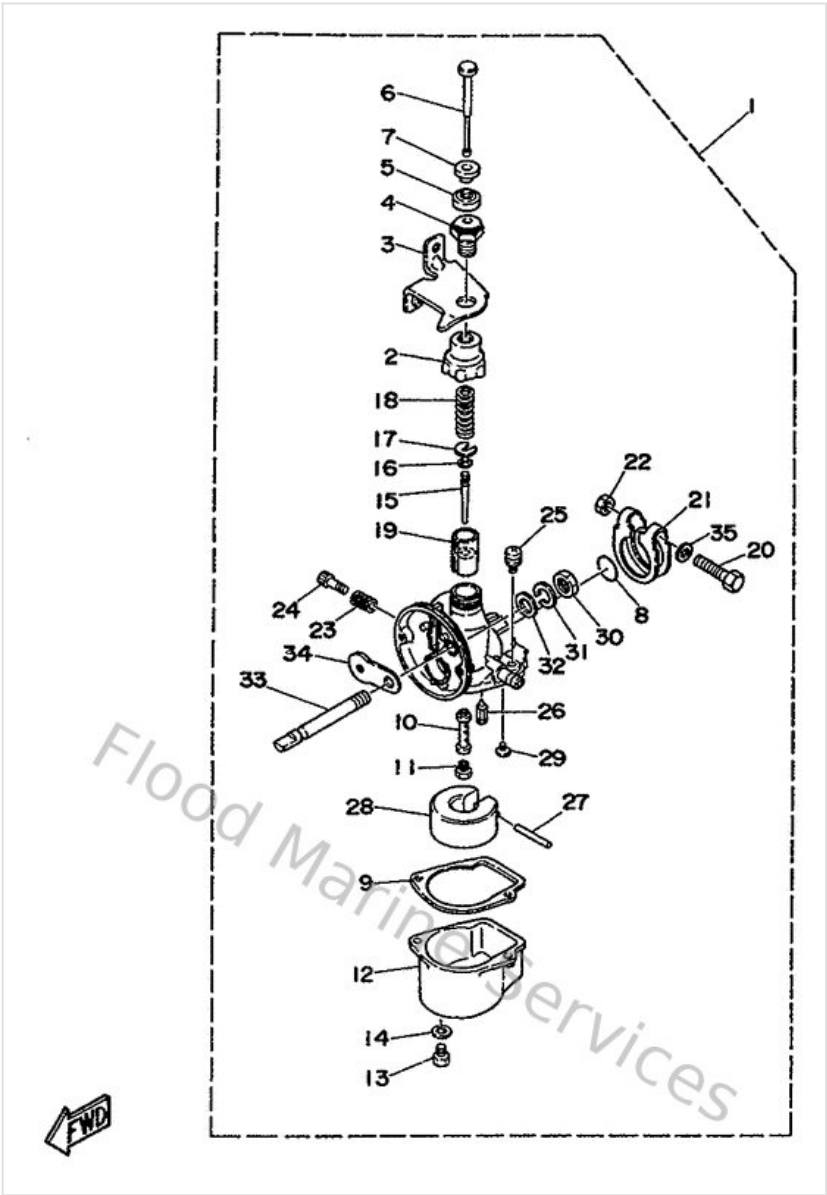
Ref	Part	
3	6A1431910000 Shaft, stopper	Buy now
4	6A1431920000 Knob, stopper	Buy now
5	916903001400 Pin, spring (647)	Buy now
6	6E0431160100 Screw, transom clamp	Buy now
7	6EEG31180000 Handle, transom cl	Buy now
8	9025404M0000 Pin(6a1)	Buy now
9	648431140100 Pad, transom clamp	Buy now
10	901010821700 Bolt 6464313100	Buy now
11	902020802200 Washer 6464313202	Buy now
12	6A1431130100 Plate, clamp bracket	Buy now
13	988800810000 Nut, hex.	Buy now
16	646425370100 Bushing, pivot shaft	Buy now
17	932104604400 O-ring	Buy now
18	973950604500 Bolt, hexagon	Buy now
19	929900660000 Washer, plain (646)	Buy now

Bracket 1



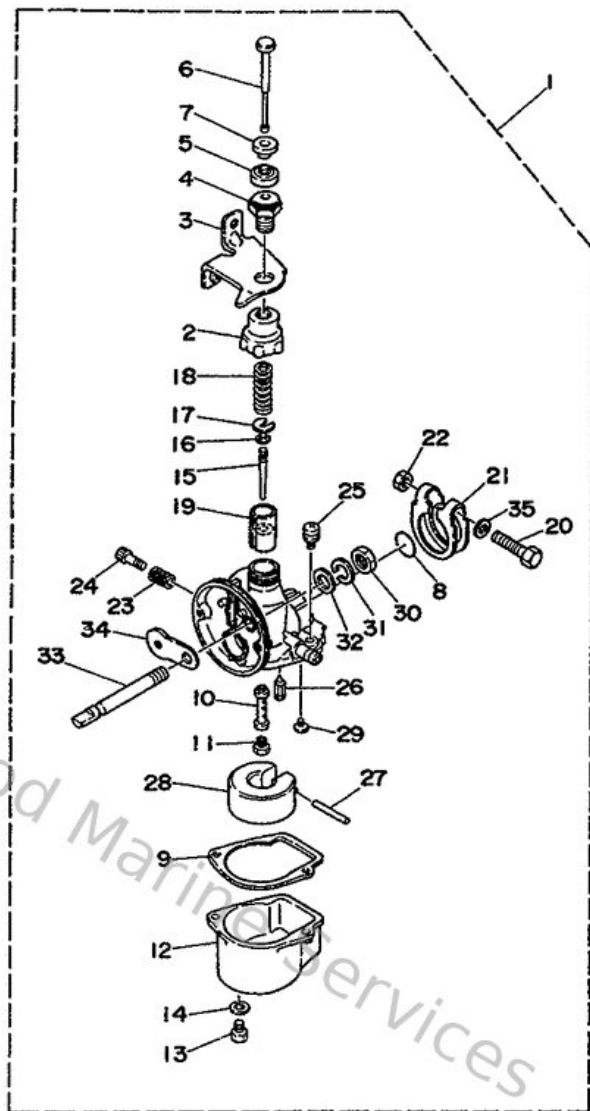
Ref	Part	
20	953800660000 Nut(661)	Buy now
21	9370006M0300 Nipple, grease(6a1)	Buy now
22	646425280000 Piece, friction	Buy now
23	901220600400 Bolt, wing (646)	Buy now
24	905011227200 Spring 6464252401	Buy now
25	6A1433510000 Receiver, thrust	Buy now
26	6A1433710000 Bolt, receiver	Buy now
27	902010604000 Washer 6464337400	Buy now
28	901750600800 Nut, Wing	Buy now
29	916902000600 Pin, spring (647)	Buy now

Carburetor



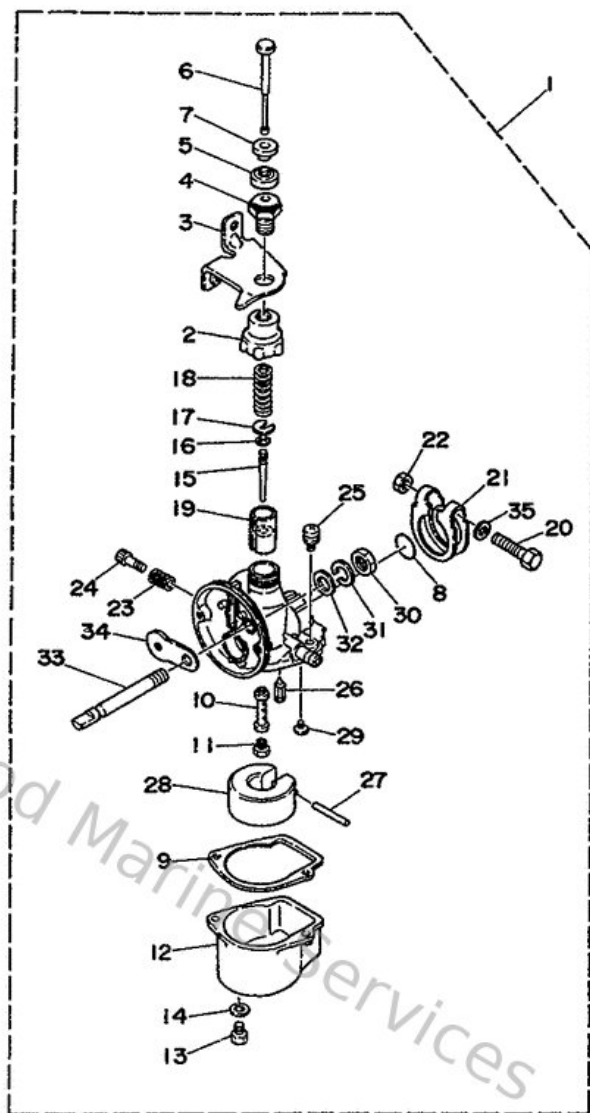
Ref	Part	
1	6A1143010200 Carburetor assembly 1	Buy now
2	646141580000 Top, mixing chamber	Buy now
3	6A1144970000 Stay, throttle wire	Buy now
4	646143210000 Screw, throttle	Buy now
6	6A1143140000 Bar, throttle	Buy now
7	6A1141630000 Spacer	Buy now
8	646142290100 O-ring	Buy now
9	6A1143840000 Gasket, float chamber	Buy now
10	6A1143410100 Nozzle, main	Buy now
11	6A1143434800 Jet Main (#96)	Buy now
12	6A1143810100 Body, float chamber	Buy now
13	677143830000 Screw, drain	Buy now
14	6A1143980000 Gasket	Buy now
15	6A1141161000 Needle	Buy now
16	646141370000 Clip	Buy now

Carburetor



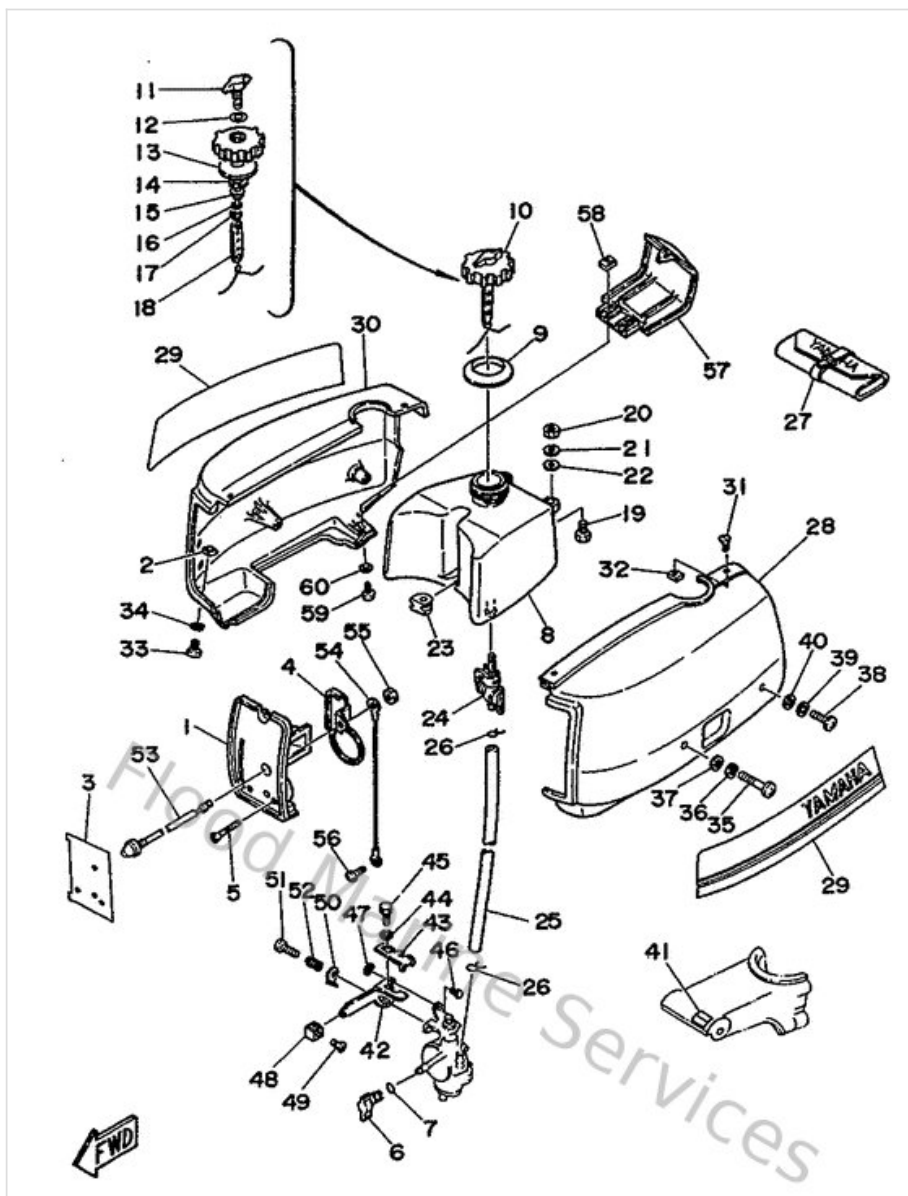
Ref	Part	
17	646141360000 Seat, spring	Buy now
18	646143310100 Spring,throttle valve	Buy now
19	646143120800 Valve, throttle	Buy now
20	646141250100 Screw	Buy now
21	6A1141270100 Clip	Buy now
22	6A1143580100 Nut	Buy now
23	6A1142120000 Spring, Pilot Adjusting	Buy now
24	646142110000 Screw, pilot adjusting	Buy now
25	985800401000 Screw, pan head (e56)	Buy now
26	6A1143920000 Valve, needle	Buy now
27	6A1143860000 Pin, float	Buy now
28	6A1143850000 Float	Buy now
29	985800300500 Screw, pan head(78g)	Buy now
30	646143580000 Nut	Buy now
31	6A1143560000 Washer	Buy now

Carburetor



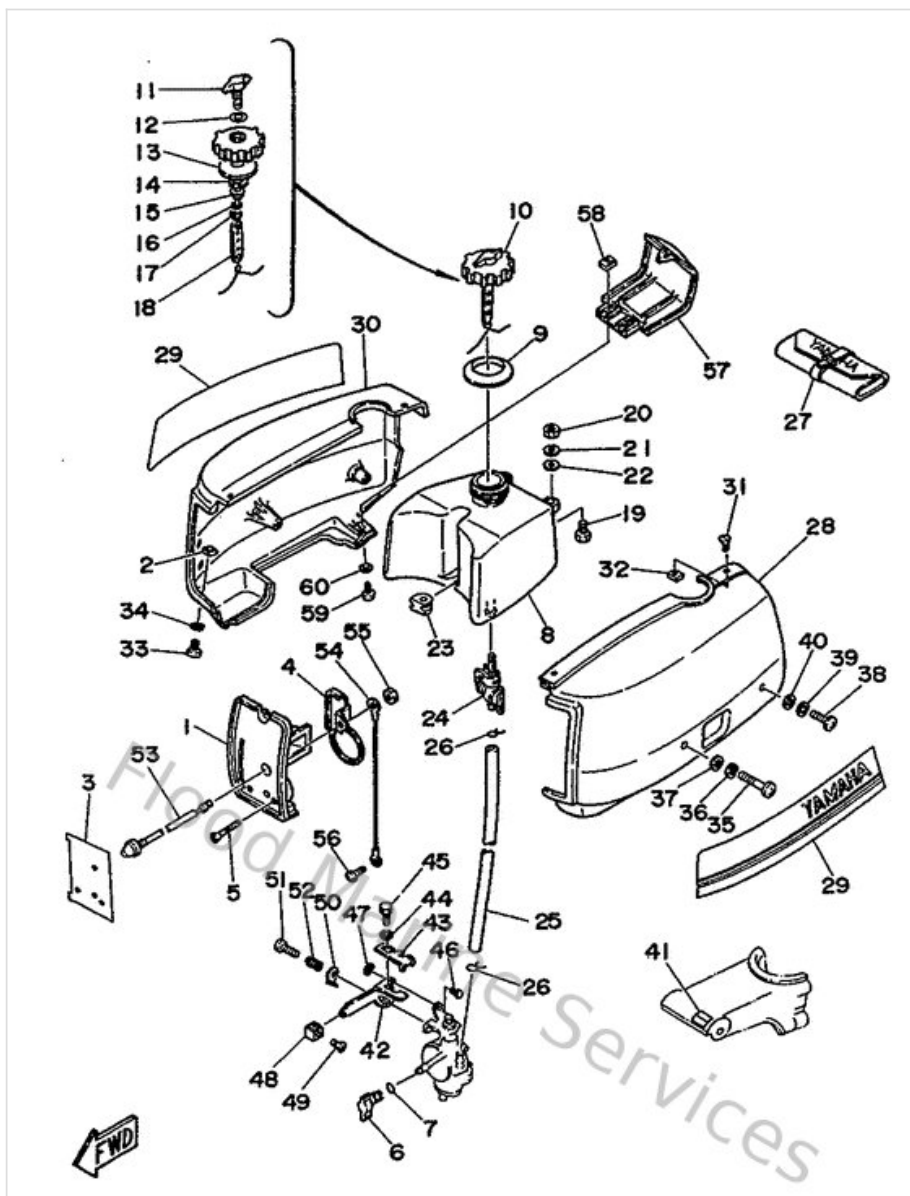
Ref	Part	
32	646143570000 Washer	Buy now
33	6A1144480000 Lever, choke valve	Buy now
34	6A1142170100 Valve Choke	Buy now
35	929900560000 Washer, plain (646)	Buy now

Cowling & Fuel



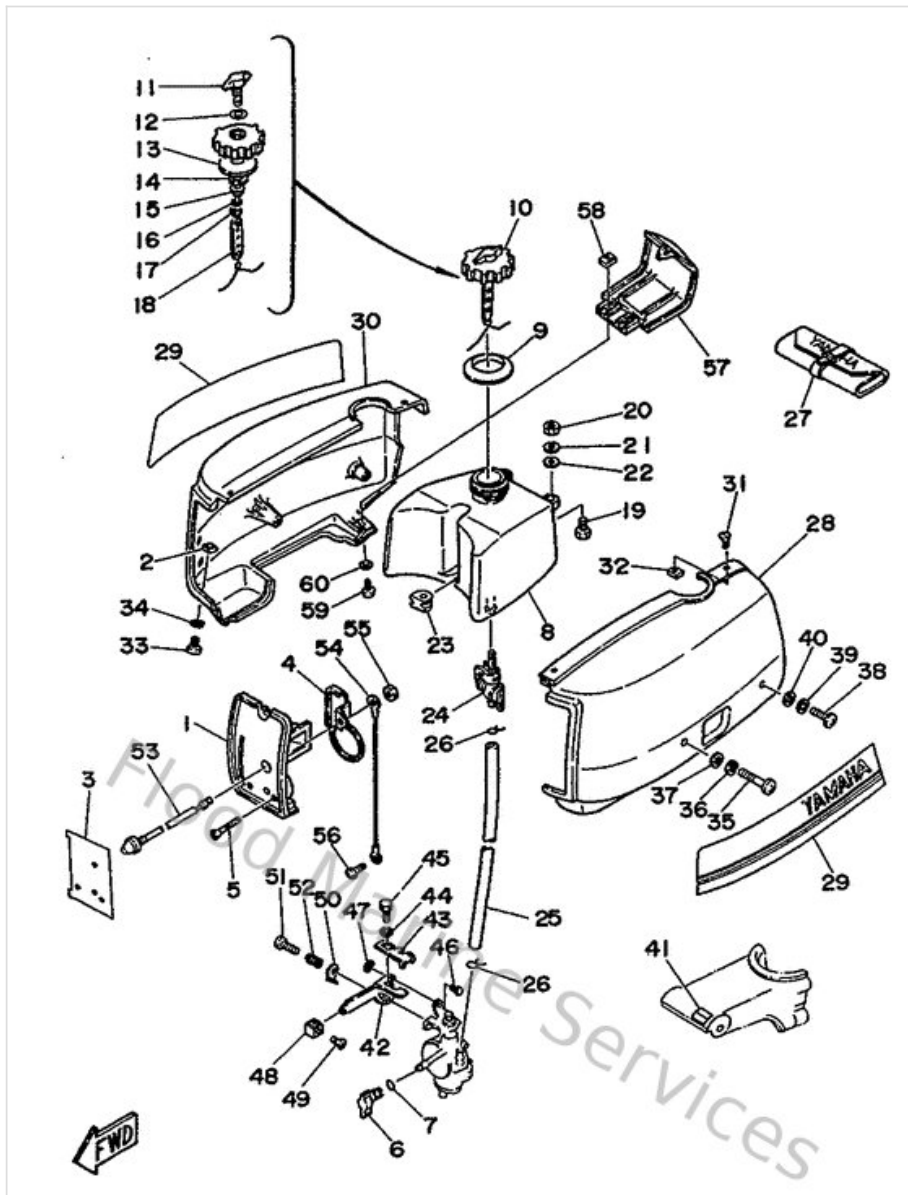
Ref	Part	
1	6A1144410200 Silencer, intake 2	Buy now
2	9017305M0000 Nut, square (6a1)	Buy now
3	6A1426770100 Graphic Front	Buy now
4	6A1144420000 Spacer 1	Buy now
6	6A1412710000 Knob, choke	Buy now
7	9321008M2900 O-ring (6a1)	Buy now
8	6A1241100100 Fuel tank assembly	Buy now
9	6A1241980000 Seat, rubber	Buy now
10	6A1246100100 Cap assembly	Buy now
11	6A1246310000 Screw, air	Buy now
12	904300400500 Gasket 6112463200	Buy now
13	904301411700 Gasket	Buy now
14	646246150100 Gasket, Plate 1	Buy now
15	905011037400 Spring, Compression	Buy now
16	929900420000 Ybs66-4 washer, plain	Buy now

Cowling & Fuel



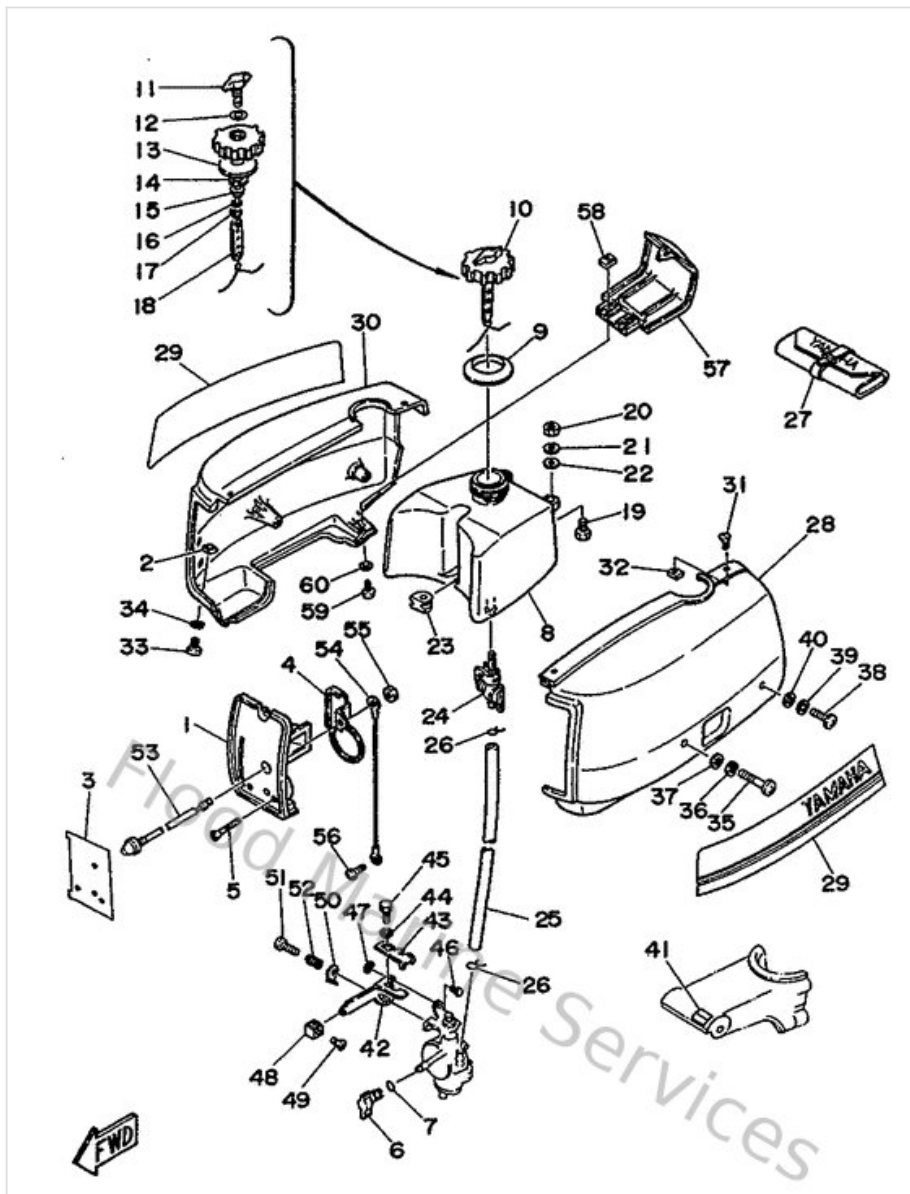
Ref	Part	
17	905011026000 Spring, safety 6152463500	Buy now
18	646242410000 Indicator	Buy now
19	973950601600 Bolt, hexagon deep recess	Buy now
20	953800660000 Nut(661)	Buy now
21	929950610000 Washer(6a1)	Buy now
22	9020106M3000 Washer, plate (6a1)	Buy now
23	6A1241810000 Damper, locating	Buy now
24	6A1245000200 Fuel cock assembly 1	Buy now
25	6A1243110000 Pipe 1	Buy now
26	904670800400 Clip, pipe 6162435600	Buy now
27	656W28100200 Tool kit	Buy now
30	6A1427712000 Apron	Buy now
31	987800501200 Screw(617)	Buy now
32	9018305M0000 Nut, spring (6a1)	Buy now
33	985800501000 Screw, pan head(62x)	Buy now

Cowling & Fuel



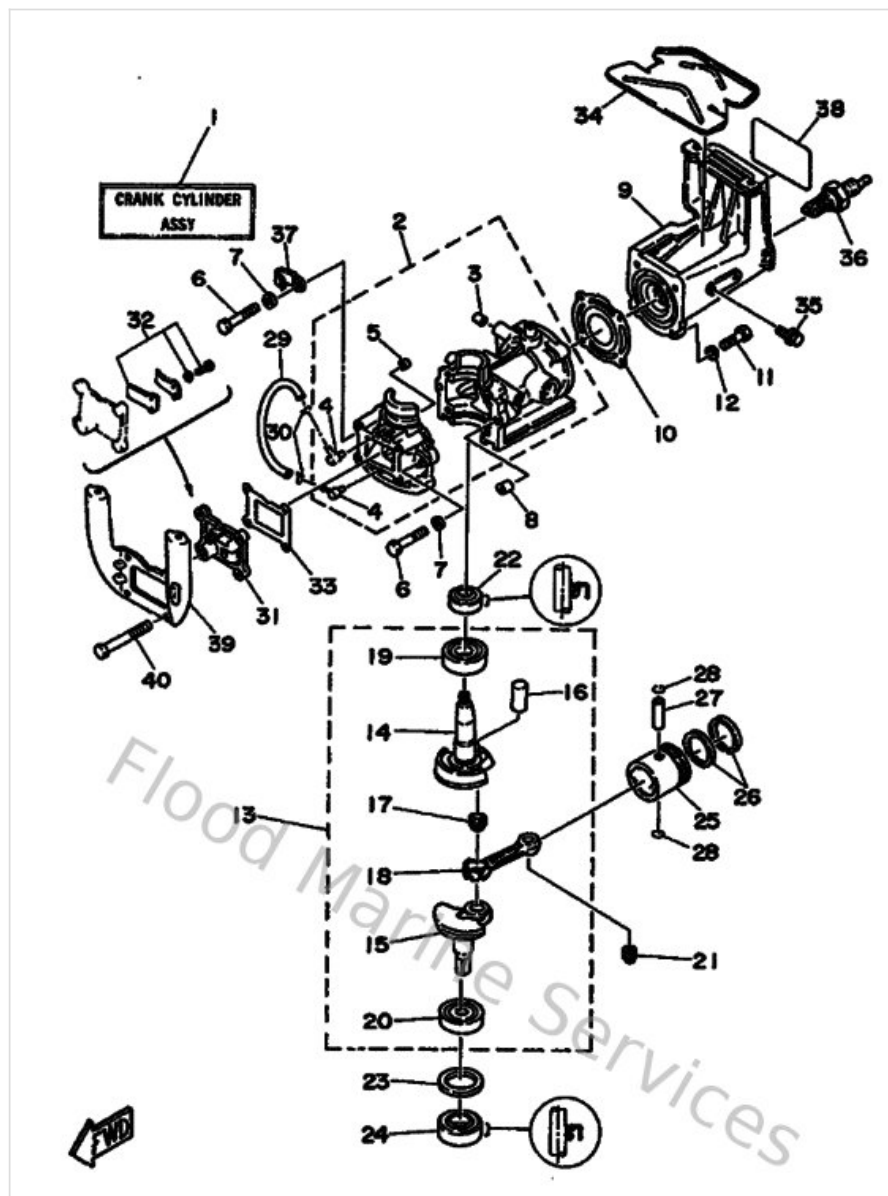
Ref	Part	
34	929900560000 Washer, plain (646)	Buy now
35	985800604000 Screw pan head	Buy now
37	929900660000 Washer, plain (646)	Buy now
38	978850602500 Screw, pan head(6b0)	Buy now
41	6A1427920100 Mark (100:1)	Buy now
42	6A1412120000 Arm, Accel	Buy now
43	6A1412110000 Link, accel	Buy now
44	929900510000 Ybs67-5 washer, spring	Buy now
45	970130501000 Bolt, hexagon	Buy now
46	6A1143650000 Pin, clevis	Buy now
48	6A1416370000 Knob, magneto control	Buy now
49	987800301000 Screw, flat head (e56)	Buy now
50	6A1412230000 Washer, lock 1	Buy now
51	978950502500 Screw, pan head(62j)	Buy now
52	9050112M1600 Spring (6a1)	Buy now

Cowling & Fuel



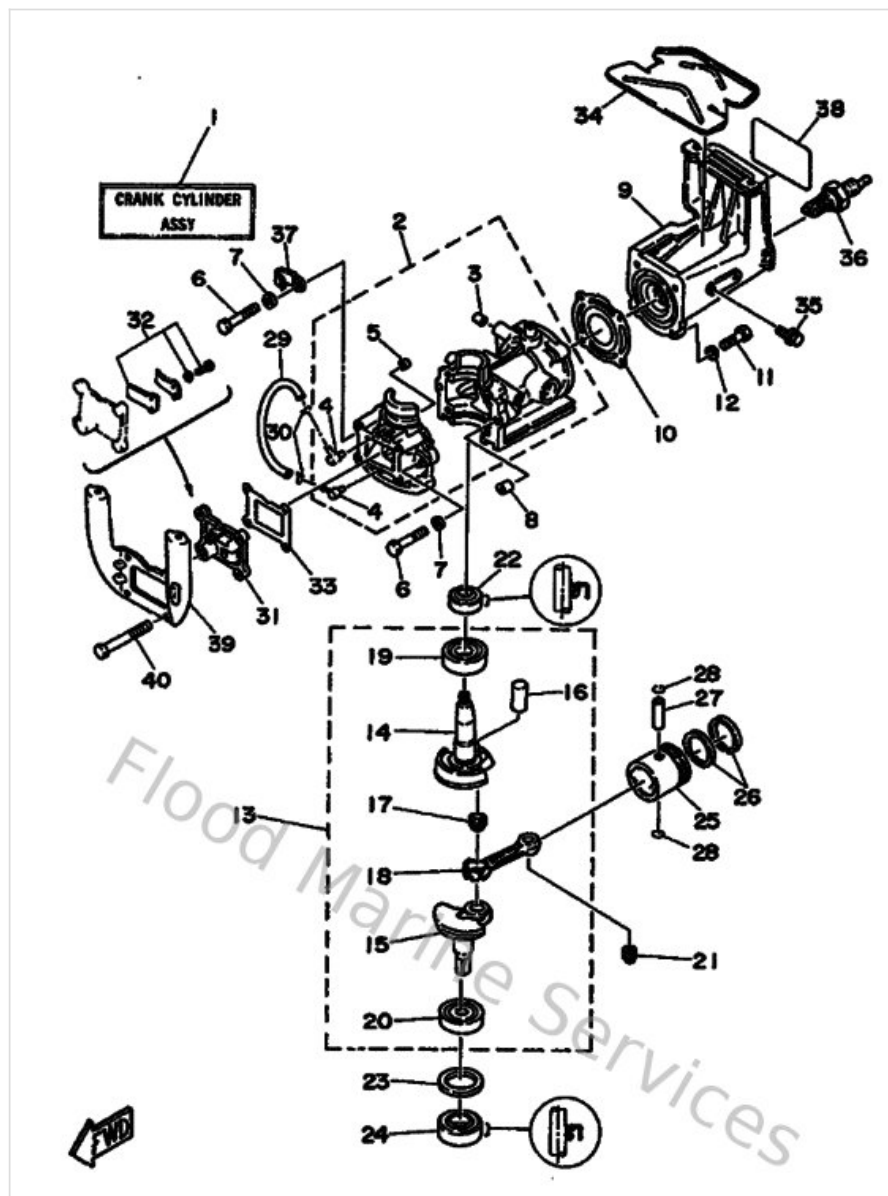
Ref	Part	
53	6A1825500200 Stop switch assembly	Buy now
54	6A1825410000 Wire, Lead	Buy now
55	953800870000 Nut(661)	Buy now
56	985800500800 Screw, pan head (7g3)	Buy now

Cylinder & Crankcase



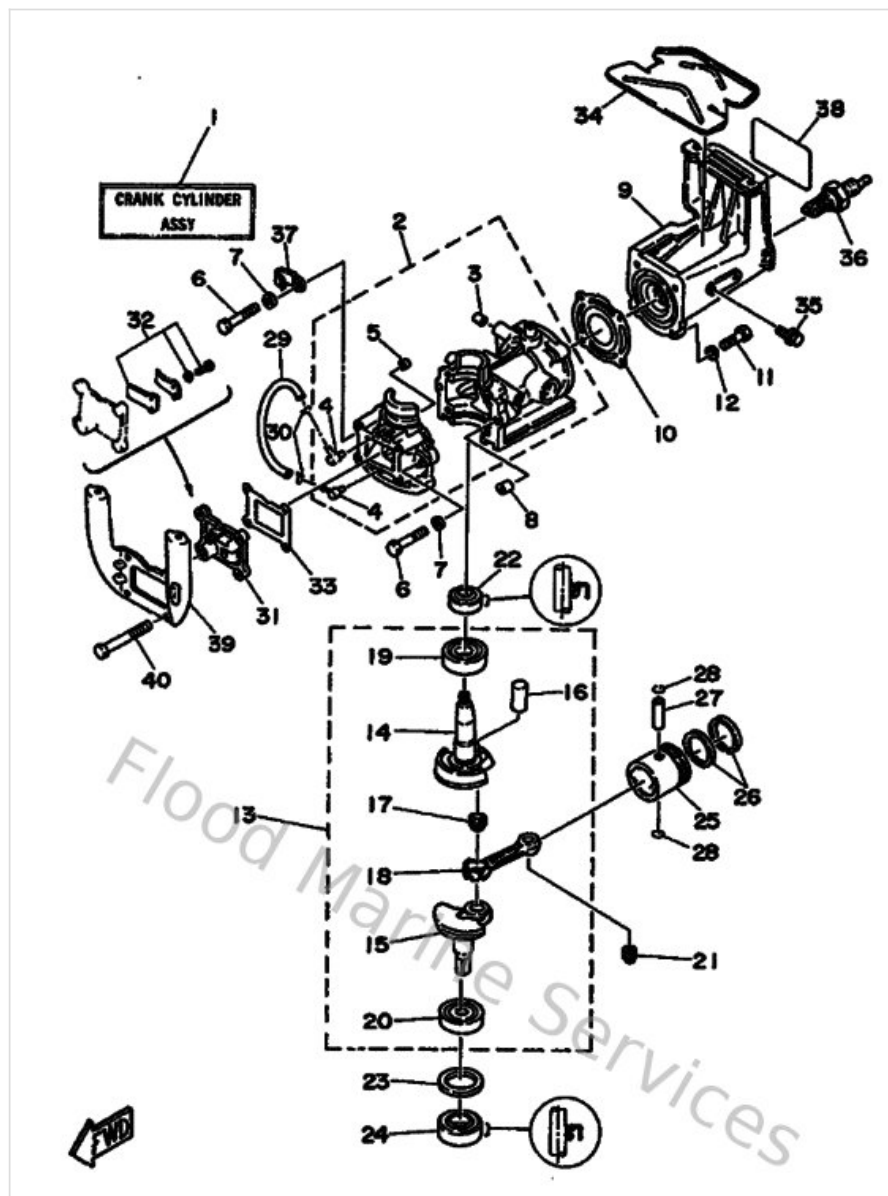
Ref	Part	
2	6A1151006094 Crank case assembly	Buy now
3	903360600100 Plug, blind 6551131300	Buy now
4	650144850200 Pipe, joint	Buy now
5	624113790000 Valve, check	Buy now
6	970950604000 Bolt (682)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	995301001400 Pin, dowel	Buy now
9	6A1111110194 Head, cylinder 1	Buy now
10	6A111181A100 Gasket, cylinder head 1	Buy now
11	973950602500 Bolt	Buy now
13	6A1114000000 Crankshaft assembly	Buy now
14	646114120100 Crank 1	Buy now
15	6A1114220000 Crank 2	Buy now
16	646116810000 Pin, crank 1	Buy now
17	933103143900 Brg,cyl-cal roller 5g tm	Buy now

Cylinder & Crankcase



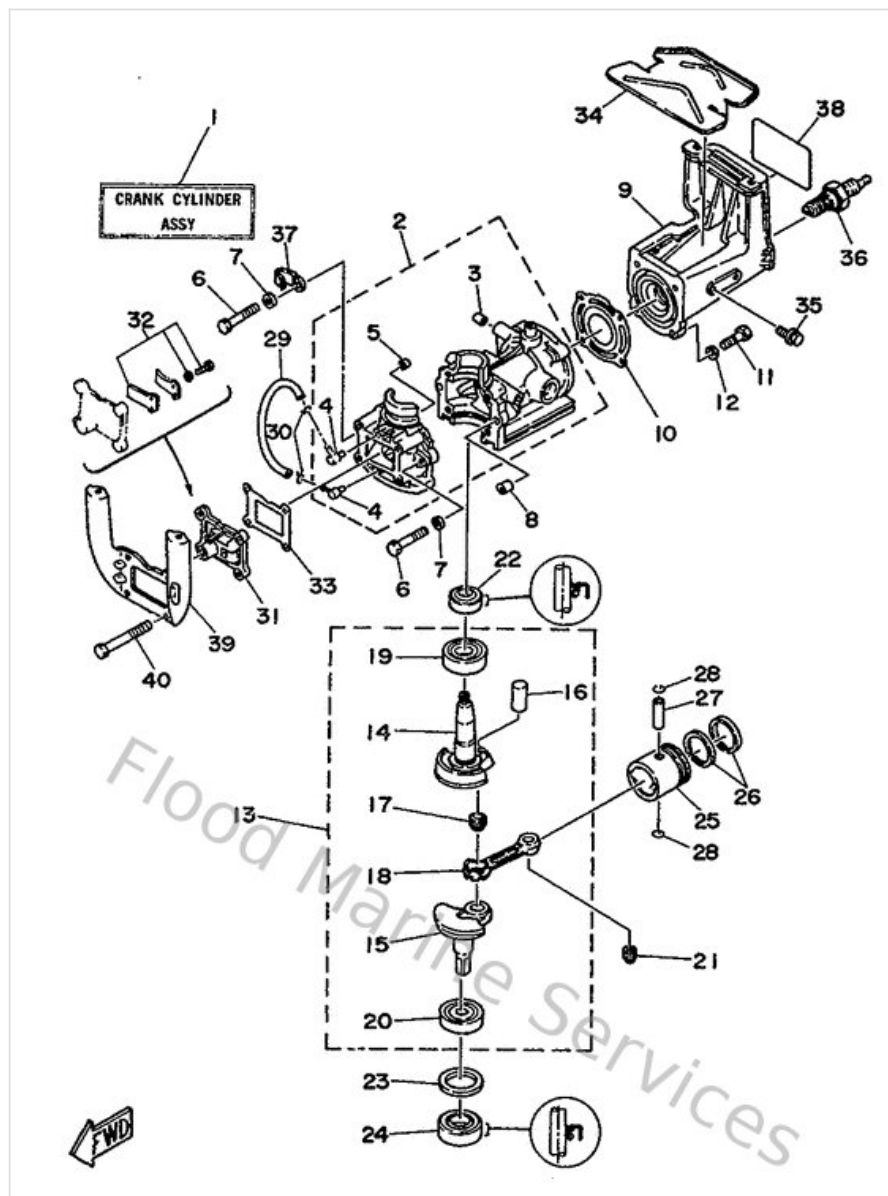
Ref	Part	
18	646116510200 Rod, connecting	Buy now
19	933060040900 Brg,r-b 6004 42mm 69g nk	Buy now
20	933063020400 Brg,r-b 6302 42mm 82g nk	Buy now
21	93310210M000 Bearing (27v)	Buy now
22	931022010800 Oil seal	Buy now
23	902013530000 Washer, Plate	Buy now
24	9310215M3200 Oil seal(6a1)	Buy now
25	646116360100 Piston (0.50Mm O/s)	Buy now
26	646116010100 Piston Ring Set (Std)	Buy now
27	646116330000 Pin,piston	Buy now
28	934501102100 Circlip 101116340000	Buy now
29	9044507MA300 Hose (l200)	Buy now
30	904670601600 Clip (655)	Buy now
31	6A1136100000 Reed valve assembly	Buy now
32	6A1W00040000 Reed set	Buy now

Cylinder & Crankcase



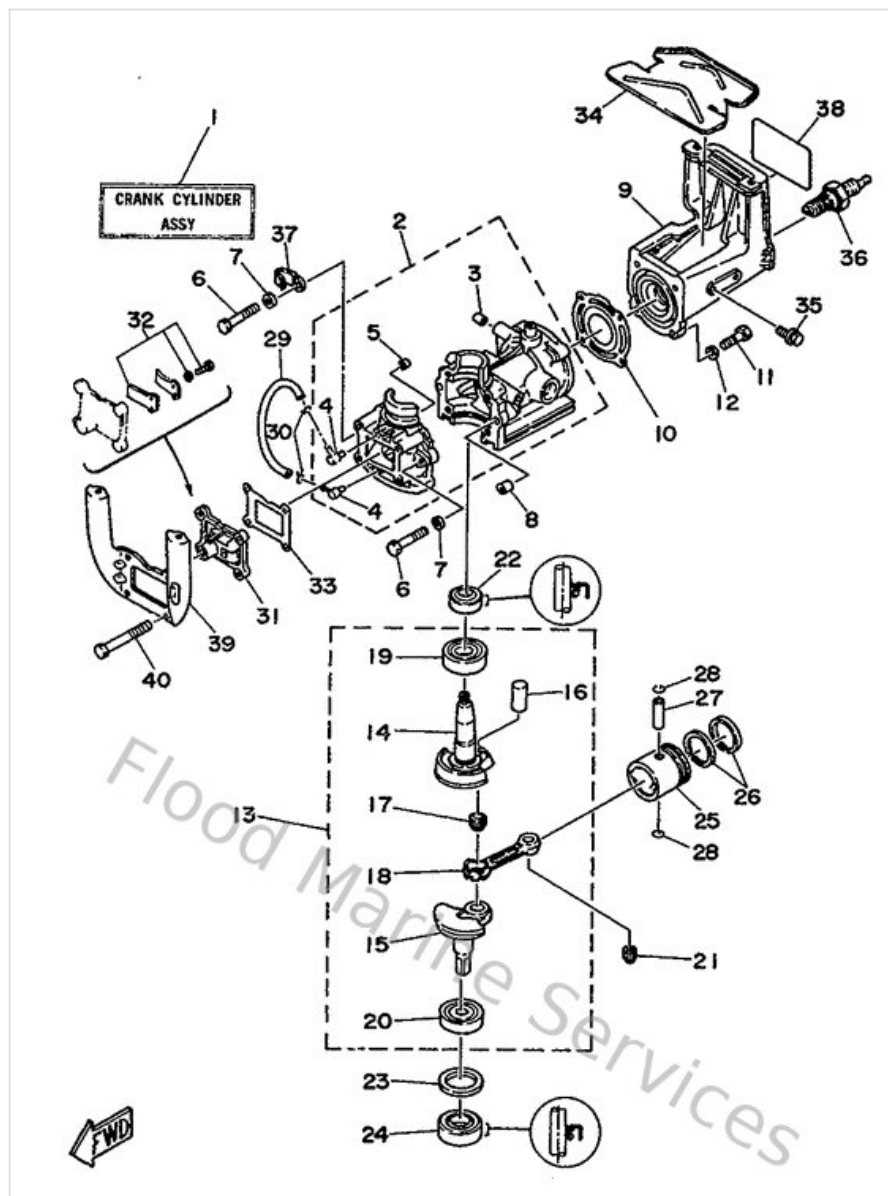
Ref	Part	
33	6A113621A000 Gasket, valve seat	Buy now
34	6A1241410000 Protector, fuel tank	Buy now
35	958800601000 Bolt, flange(7ht)	Buy now
37	904650802800 Clamp (1e6)	Buy now
39	6A1157710000 Stay 1	Buy now
40	973130606000 Bolt, hexagon	Buy now

Cylinder. Crankcase



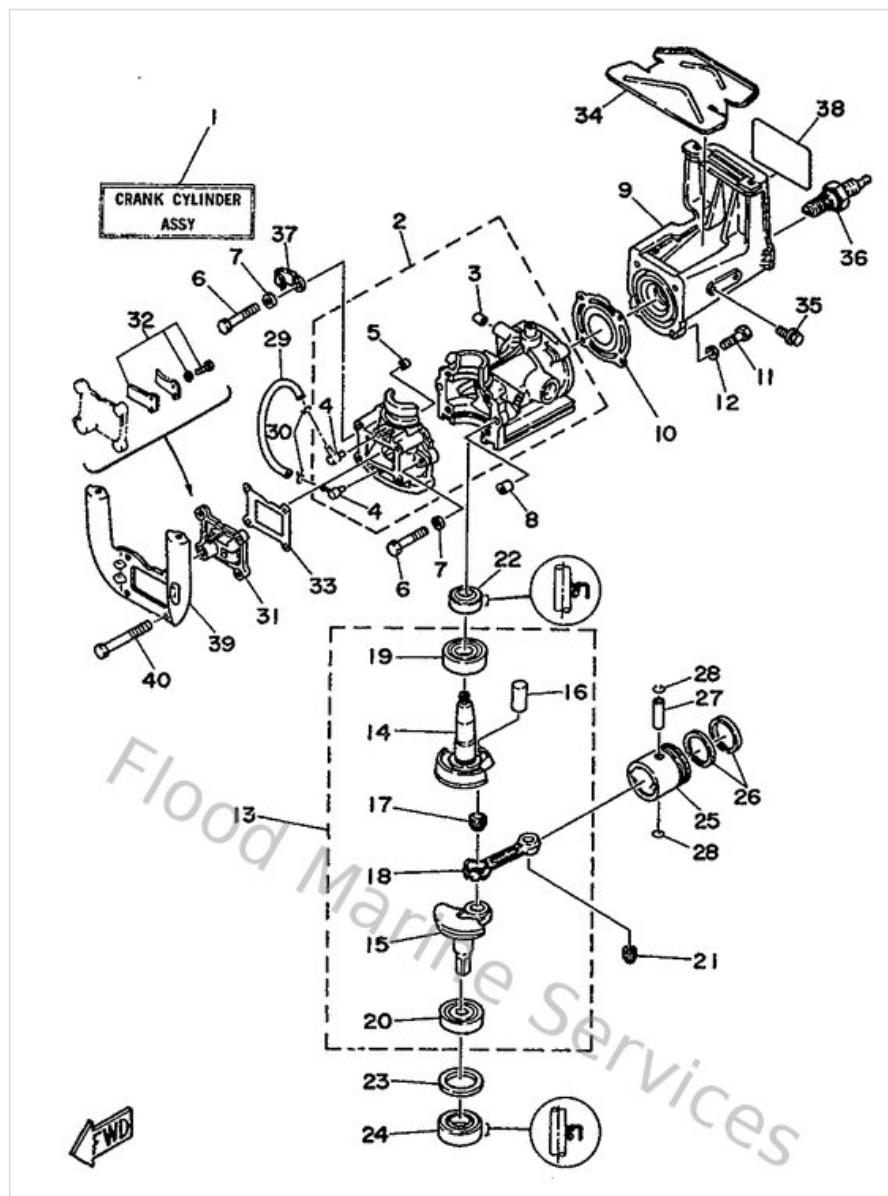
Ref	Part	
2	6A1151006094 Crank case assembly	Buy now
3	903360600100 Plug, blind 6551131300	Buy now
4	650144850200 Pipe, joint	Buy now
5	624113790000 Valve, check	Buy now
6	970950604000 Bolt (682)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	995301001400 Pin, dowel	Buy now
9	6A1111110194 Head, cylinder 1	Buy now
10	6A111181A100 Gasket, cylinder head 1	Buy now
11	973950602500 Bolt	Buy now
13	6A1114000000 Crankshaft assembly	Buy now
14	646114120100 Crank 1	Buy now
15	6A1114220000 Crank 2	Buy now
16	646116810000 Pin, crank 1	Buy now
17	933103143900 Brg,cyl-cal roller 5g tm	Buy now

Cylinder. Crankcase



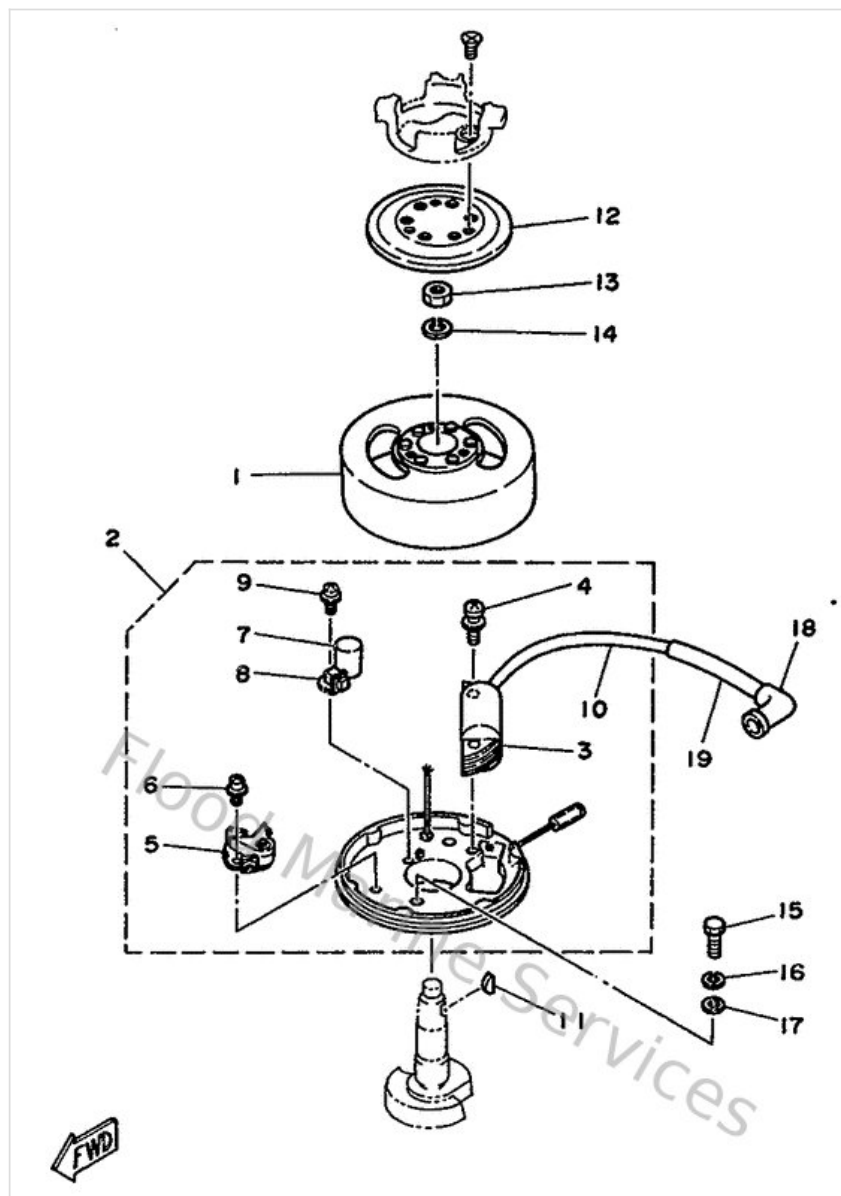
Ref	Part	
18	646116510200 Rod, connecting	Buy now
19	933060040900 Brg,r-b 6004 42mm 69g nk	Buy now
20	933063020400 Brg,r-b 6302 42mm 82g nk	Buy now
21	93310210M000 Bearing (27v)	Buy now
22	931022010800 Oil seal	Buy now
23	902013530000 Washer, Plate	Buy now
24	9310215M3200 Oil seal(6a1)	Buy now
25	646116310197 Piston (Std)	Buy now
26	646116010100 Piston Ring Set (Std)	Buy now
27	646116330000 Pin,piston	Buy now
28	934501102100 Circlip 101116340000	Buy now
29	9044507MA300 Hose (l200)	Buy now
30	904670601600 Clip (655)	Buy now
31	6A1136100000 Reed valve assembly	Buy now
32	6A1W00040000 Reed set	Buy now

Cylinder. Crankcase



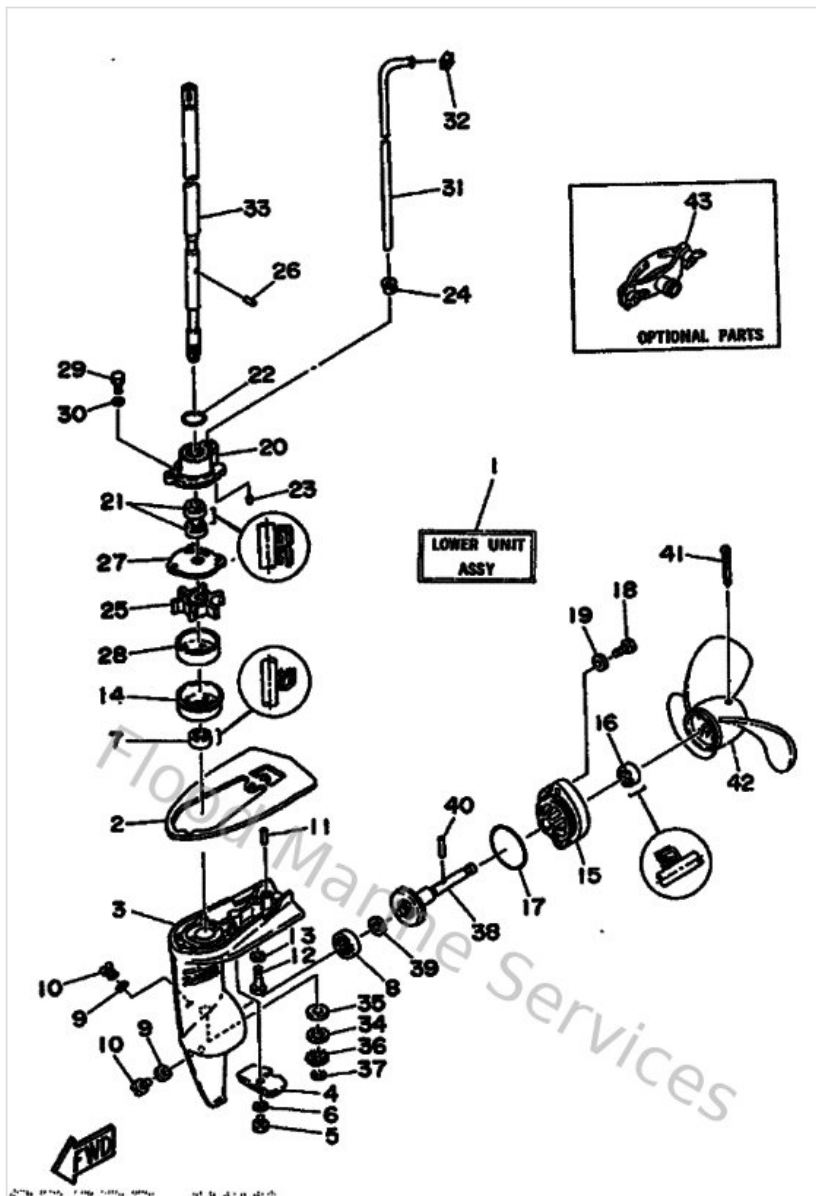
Ref	Part	
33	6A113621A000 Gasket, valve seat	Buy now
34	6A1241410000 Protector, fuel tank	Buy now
35	958800601000 Bolt, flange(7ht)	Buy now
37	904650802800 Clamp (1e6)	Buy now
39	6A1157710000 Stay 1	Buy now
40	973130606000 Bolt, hexagon	Buy now

Generator



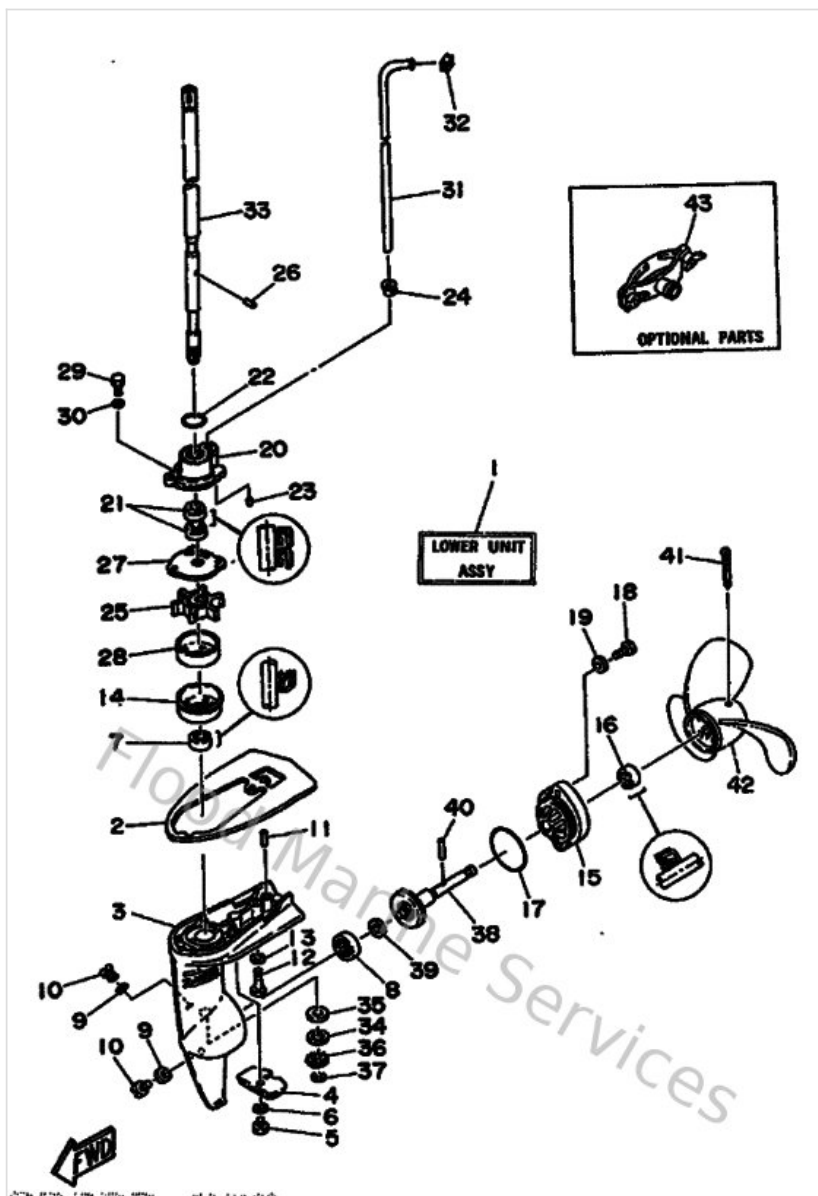
Ref	Part	
3	6A1813112000 Coil, Ignition 1	Buy now
4	901590504000 Screw, pan head(4my)	Buy now
5	806813212000 Contact breaker assembly (l.h)	Buy now
6	985070401000 Screw, pan head(6g8)	Buy now
7	624813252000 Condenser	Buy now
8	116813312000 Lubricator	Buy now
9	110813462100 Screw, pan head	Buy now
11	9028004M0600 Key, woodruff(6a1)	Buy now
12	6A1813620000 Cover, hole 1	Buy now
13	953031060000 Nut(3bm)	Buy now
14	929901010000 Ybs67-10 washer, spring	Buy now
15	973130603000 Bolt	Buy now
16	929950610000 Washer(6a1)	Buy now
17	929900660000 Washer, plain (646)	Buy now
18	6G1823702000 Plug cap assembly	Buy now

Lower Casing & Drive 1



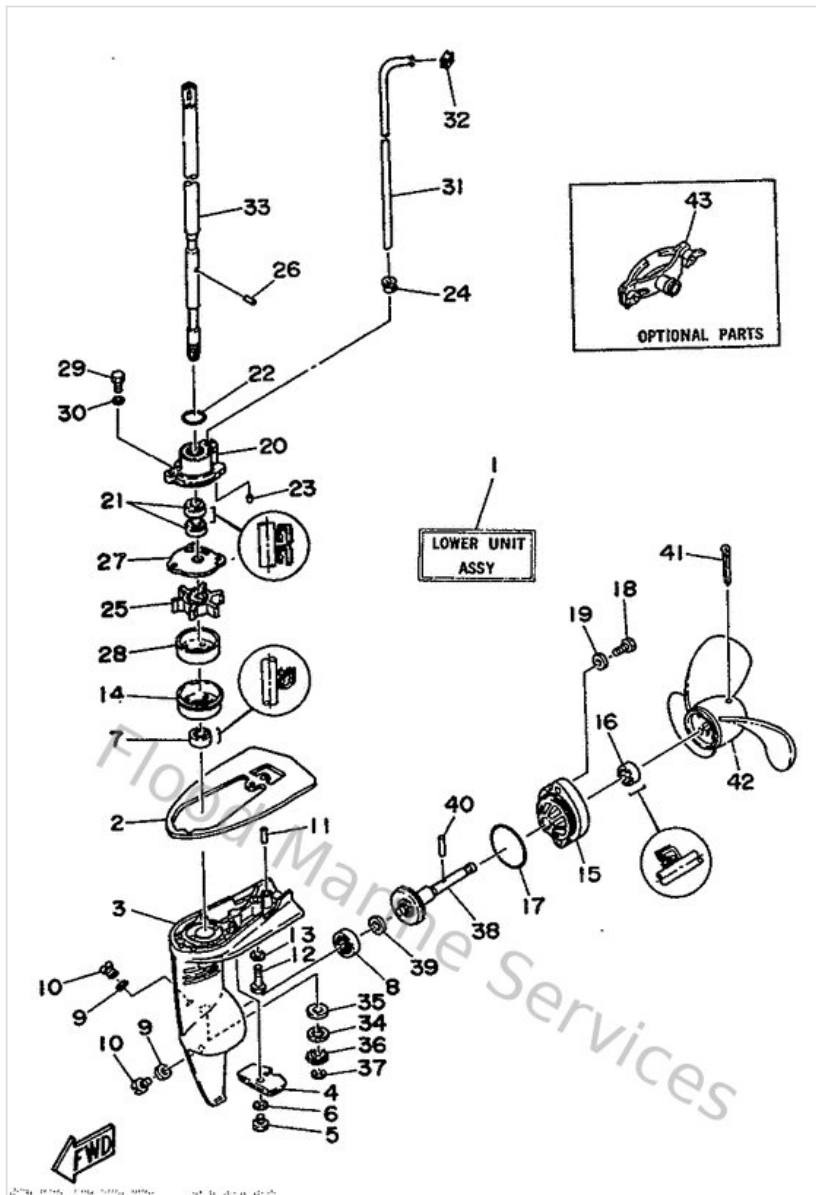
Ref	Part	
4	6L5452510200 Anode	Buy now
5	973950601200 Bolt(gh1)	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	931031105100 Oil seal (11x21x8-646)	Buy now
8	933060000400 Brg,r-b 6000 26mm 19g ky	Buy now
9	904300802000 Gasket	Buy now
10	9034008M0400 Plug, straight screw	Buy now
12	973950603000 Bolt(jf7)	Buy now
14	6A1443250000 Protector, oil seal	Buy now
15	6A14536101EJ Cap, lower casing	Buy now
16	931031005200 Oil seal (10x21x10-646)	Buy now
17	932104210100 O-ring (183)	Buy now
18	970950601400 Bolt(gj3)	Buy now
20	6A1443120194 Cover,water pump housing	Buy now
23	936040906800 Pin,dowel (646)	Buy now

Lower Casing & Drive 1



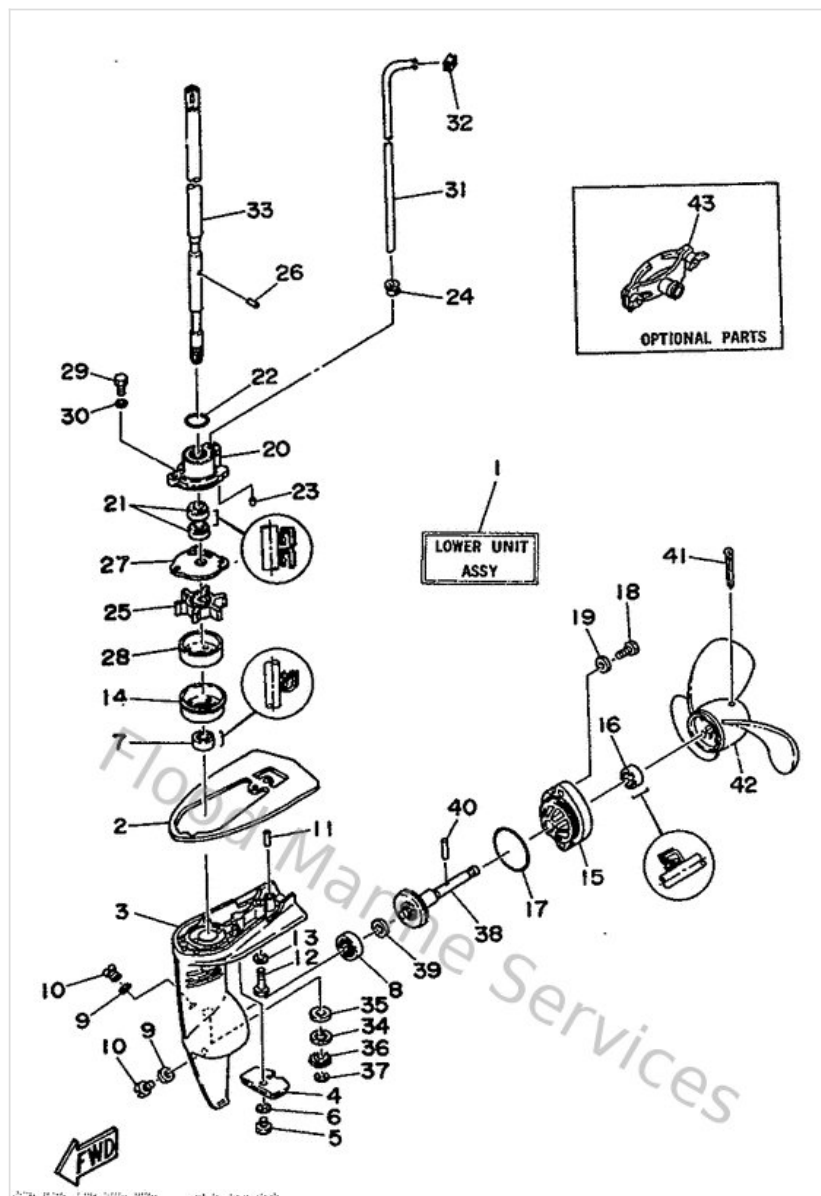
Ref	Part	
24	646443660100 Damper, water seal 2	Buy now

Lower Casing Drive 1



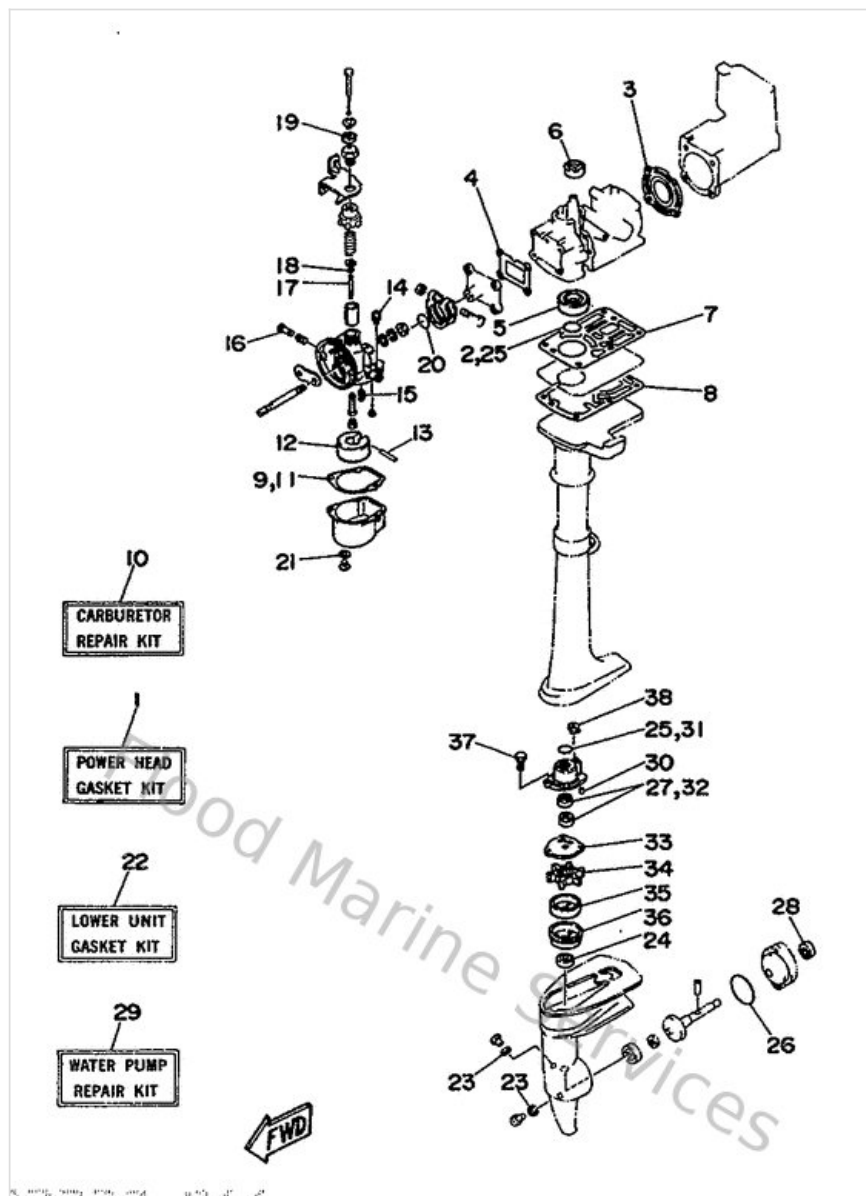
Ref	Part	
4	6L5452510200 Anode	Buy now
5	973950601200 Bolt(gh1)	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	931031105100 Oil seal (11x21x8-646)	Buy now
8	933060000400 Brg,r-b 6000 26mm 19g ky	Buy now
9	904300802000 Gasket	Buy now
10	9034008M0400 Plug, straight screw	Buy now
12	973950603000 Bolt(jf7)	Buy now
14	6A1443250000 Protector, oil seal	Buy now
15	6A14536101EJ Cap, lower casing	Buy now
16	931031005200 Oil seal (10x21x10-646)	Buy now
17	932104210100 O-ring (183)	Buy now
18	970950601400 Bolt(gj3)	Buy now
20	6A1443120194 Cover,water pump housing	Buy now
23	936040906800 Pin,dowel (646)	Buy now

Lower Casing Drive 1



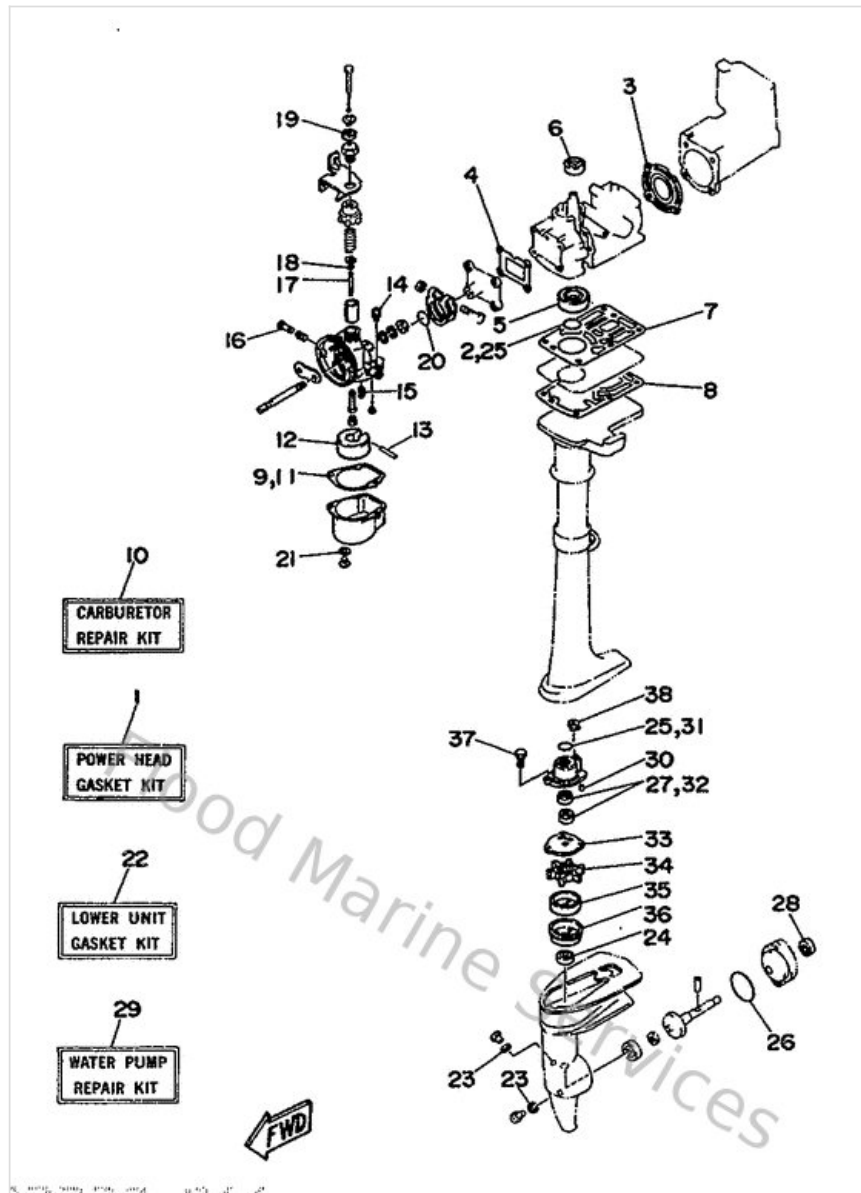
Ref	Part	
24	646443660100 Damper, water seal 2	Buy now

Repair Kit



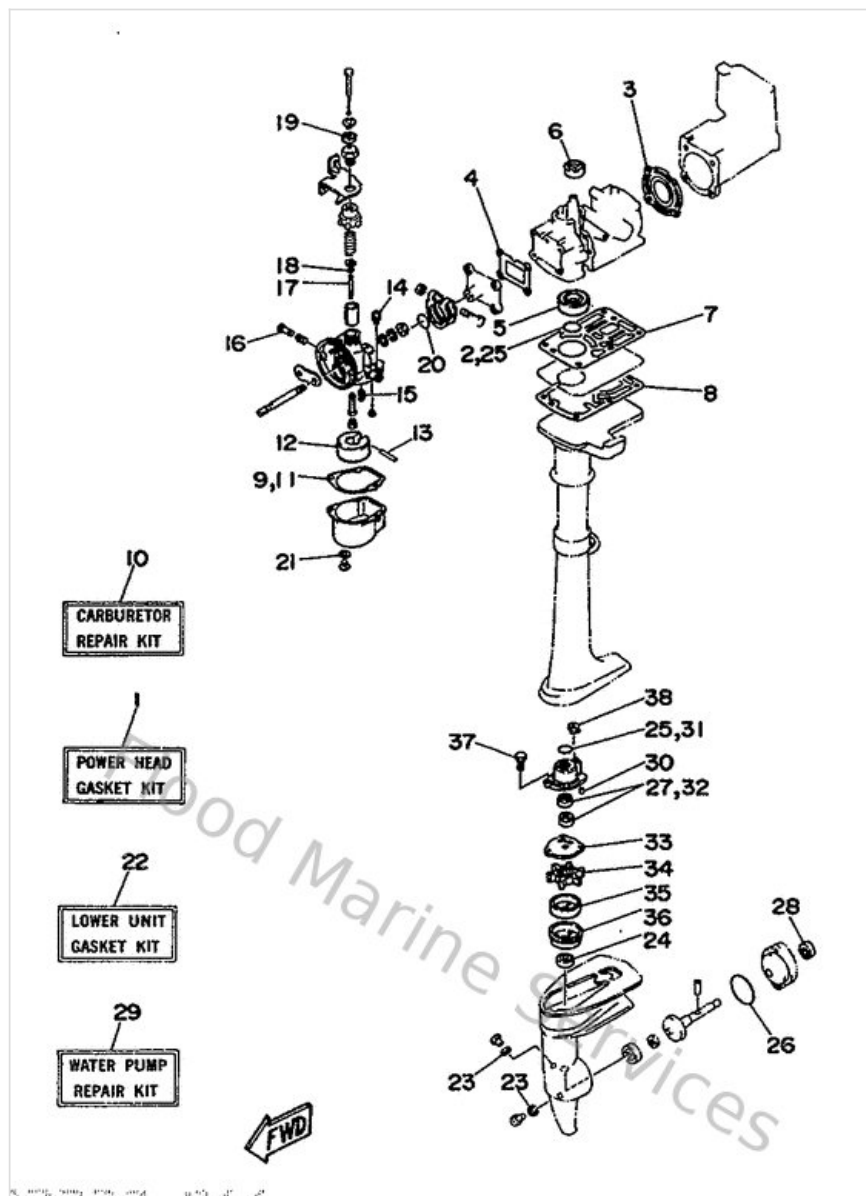
Ref	Part	
1	6A1W00010200 Gasket kit, power unit	Buy now
2	9321008M2900 O-ring (6a1)	Buy now
5	931022010800 Oil seal	Buy now
6	931022081400 Oil seal	Buy now
7	64614623A100 Gasket, exhaust	Buy now
8	6A114613A000 Gasket,exhaust 1	Buy now
9	6A1143840000 Gasket, float chamber	Buy now
10	6A1W00930200 Carb Repair Kitkit	Buy now
12	6A1143850000 Float	Buy now
13	6A1143860000 Pin, float	Buy now
14	985800401000 Screw, pan head (e56)	Buy now
15	6A1143920000 Valve, needle	Buy now
16	646142110200 Screw, pilot adjusting	Buy now
17	6A1141161000 Needle	Buy now
18	646141370000 Clip	Buy now

Repair Kit



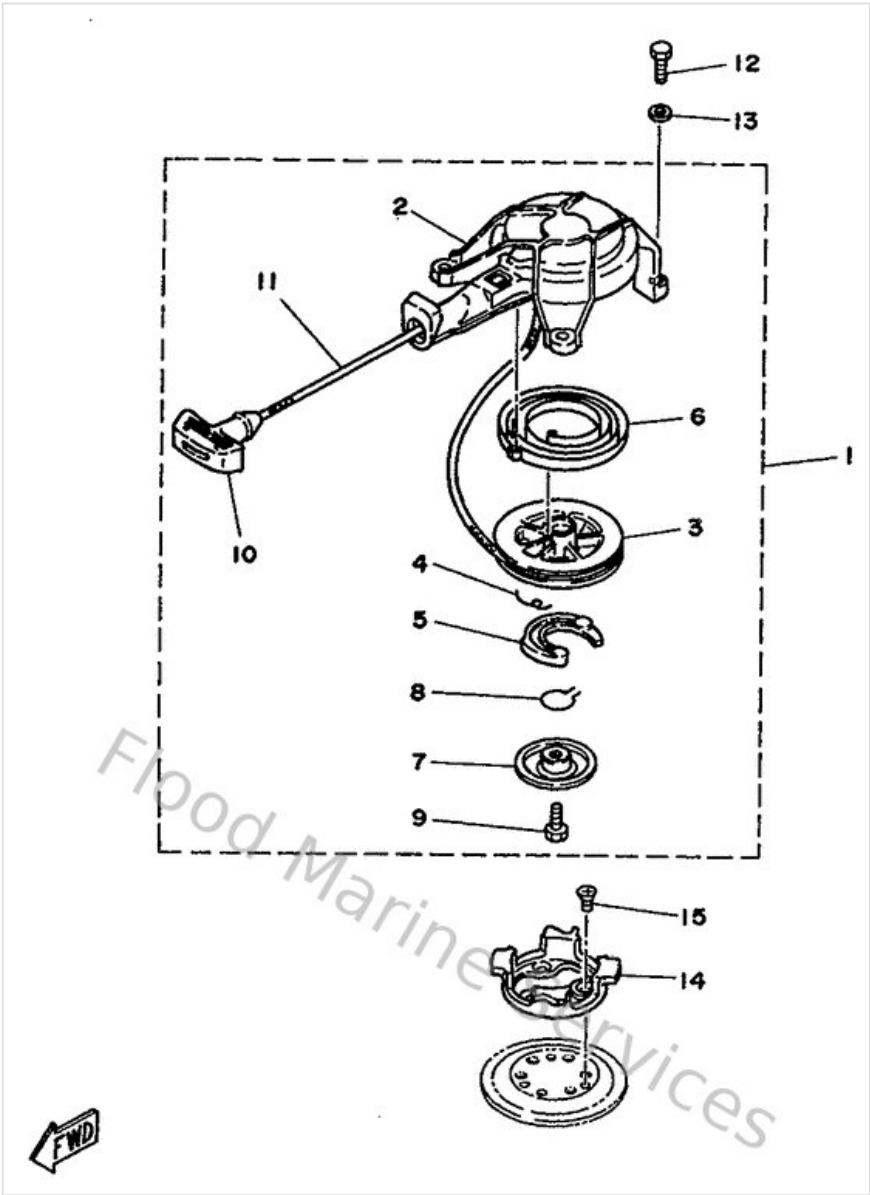
Ref	Part	
20	646142290100 O-ring	Buy now
21	6A1143980000 Gasket	Buy now
22	6GDW00012000 Lower unit gasket kit	Buy now
23	904300802000 Gasket	Buy now
25	932101912300 O-ring (646)	Buy now
26	932104210100 O-ring (183)	Buy now
27	9310111M4400 Oil seal(6a1)	Buy now
28	931031005200 Oil seal (10x21x10-646)	Buy now
29	6A1W00780200 Water pump repair kit	Buy now
30	936040906800 Pin,dowel (646)	Buy now
33	646443230000 Outer plate,cartridge	Buy now
34	646443520100 Impeller	Buy now
35	646443220000 Insert, cartridge	Buy now
36	6GDG43250000 Protector, oil seal	Buy now
37	973900501600 Bolt, with washer	Buy now

Repair Kit



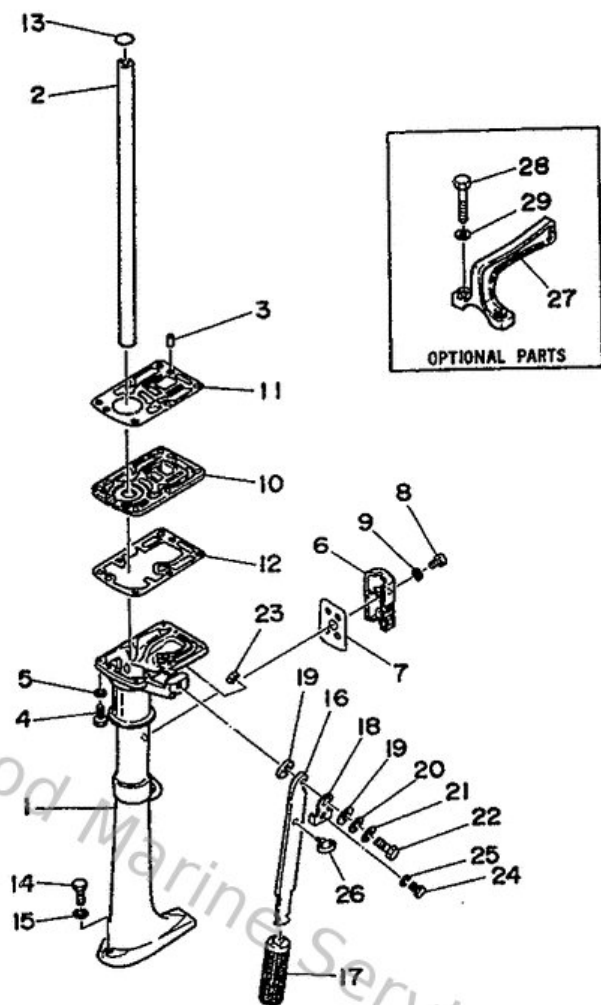
Ref	Part	
38	646443660100 Damper, water seal 2	Buy now

Starter



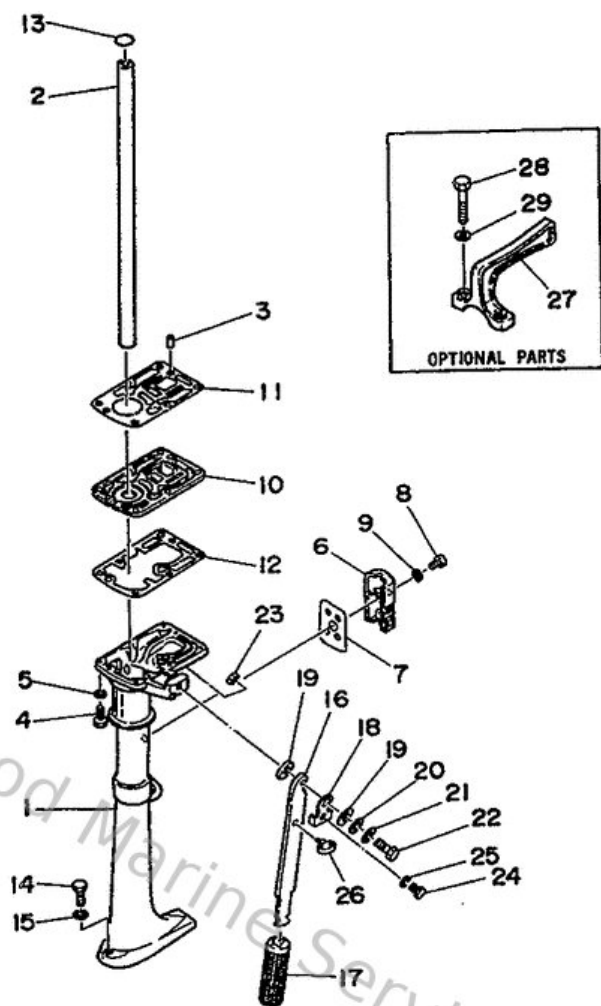
Ref	Part	
1	6A1157100000 Starter ass'y	Buy now
2	6A1157110000 Case, starter	Buy now
3	6A1157140000 Drum, sheave	Buy now
4	6A1157670000 Spring, return	Buy now
5	6A1157410000 Pawl, drive	Buy now
6	6A1157130000 Spring, starter	Buy now
7	7G5157160000 Plate, drive	Buy now
8	6A1157050000 Spring, drive pawl	Buy now
9	970130601200 Bolt(gh1)	Buy now
10	6A1157550100 Handle, Starter	Buy now
12	973950601600 Bolt, hexagon deep recess	Buy now
14	6A1157230094 Pulley, starter	Buy now
15	927800601400 Screw flat head	Buy now

Upper Casing



Ref	Part	
2	6A1451130000 Pipe	Buy now
4	970950602500 Bolt	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	6A1451510000 Cover, upper casing	Buy now
7	6A1451150000 Gasket, upper casing	Buy now
10	6A14113700CA Guide,exhaust	Buy now
11	6A114613A000 Gasket,exhaust 1	Buy now
12	64614623A100 Gasket, exhaust	Buy now
13	932101912300 O-ring (646)	Buy now
14	973950603000 Bolt(jf7)	Buy now
17	646421190200 Grip, steering handle	Buy now
18	6A1421810000 Washer	Buy now
19	902010911700 Washer 1 6154367300	Buy now
20	929900820000 Ybs66-8 washer, plain	Buy now
21	929900810000 Ybs67-8 washer, spring	Buy now

Upper Casing



Ref	Part	
22	9010108M1100 Bolt(6a1)	Buy now
23	953800860000 Nut (661)	Buy now
24	970850601000 Bolt	Buy now
25	929900610000 Washer(6a1)	Buy now
26	646425910000 Holder, shear pin	Buy now
28	973950605500 Bolt, hexagon w/w deep recess	Buy now

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Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.