



# Yamaha 2BMH 1995

## Parts Manual

[www.floodmarine.co.uk](http://www.floodmarine.co.uk)

+44 2882 246 539

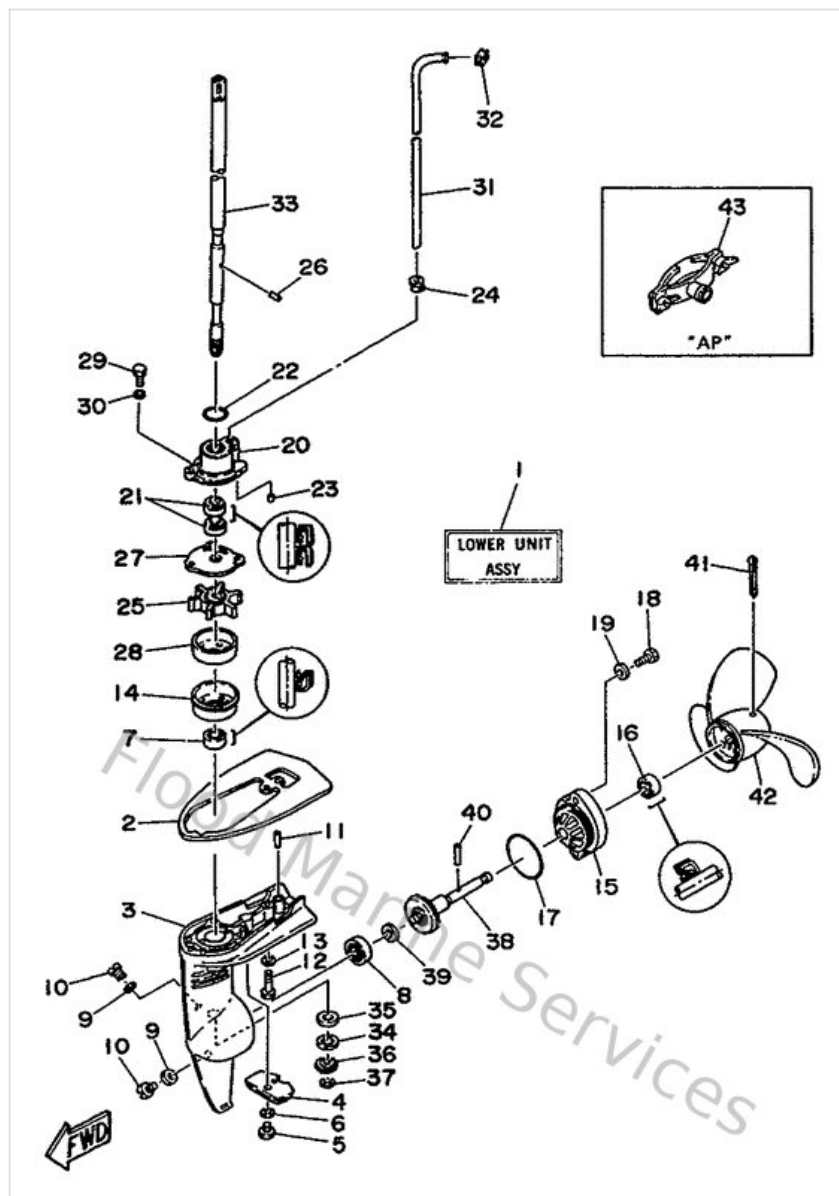
Authorised Yamaha Dealers



# Contents

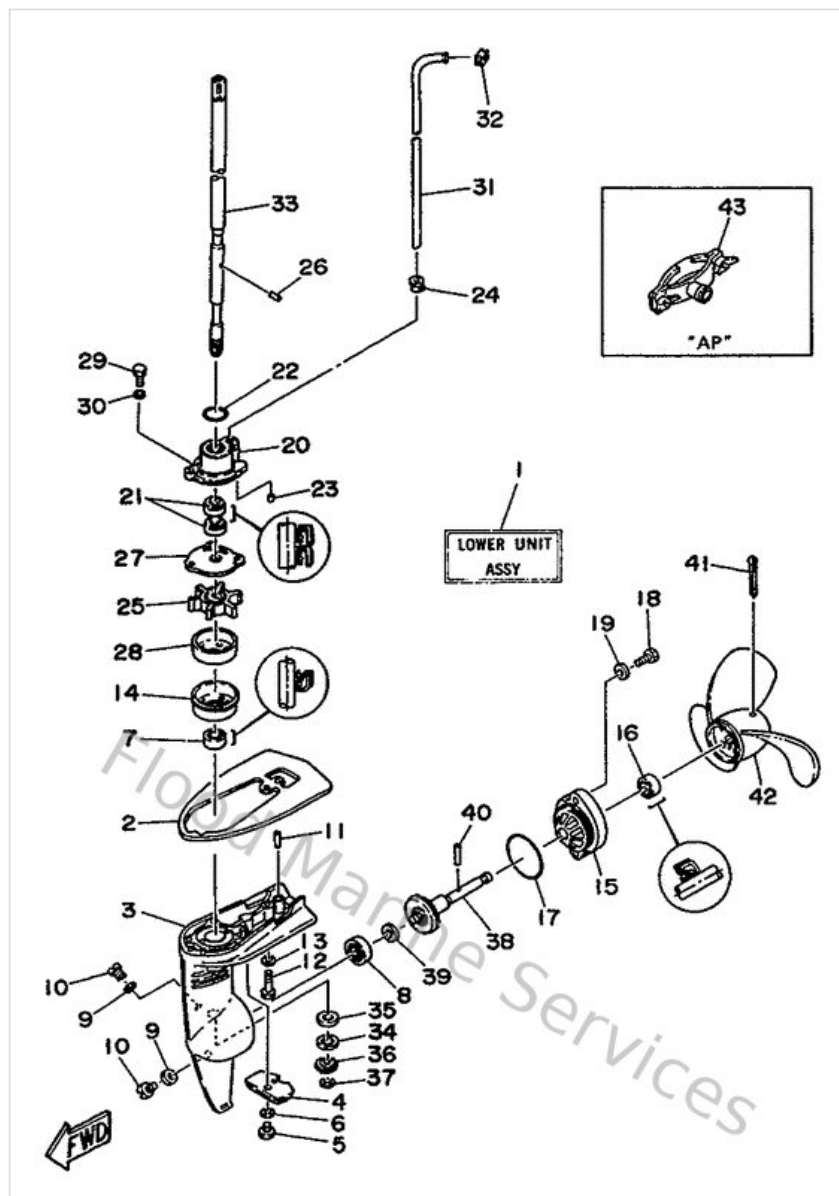
|   |    |
|---|----|
| <b>Boitier Dhelice, Transmissio</b> ..... | 3  |
| <b>Bracket 1</b> .....                    | 5  |
| <b>Capot, Section Dalimentation</b> ..... | 7  |
| <b>Carburetor</b> .....                   | 11 |
| <b>Cowling &amp; Fuel</b> .....           | 14 |
| <b>Cylinder &amp; Crankcase</b> .....     | 18 |
| <b>Cylinder. Crankcase</b> .....          | 21 |
| <b>Generator</b> .....                    | 24 |
| <b>Generatrice</b> .....                  | 26 |
| <b>Kits De Reparation</b> .....           | 28 |
| <b>Lower Casing &amp; Drive</b> .....     | 31 |
| <b>Starter</b> .....                      | 33 |
| <b>Upper Casing</b> .....                 | 34 |

## Boitier Dhelice, Transmissio



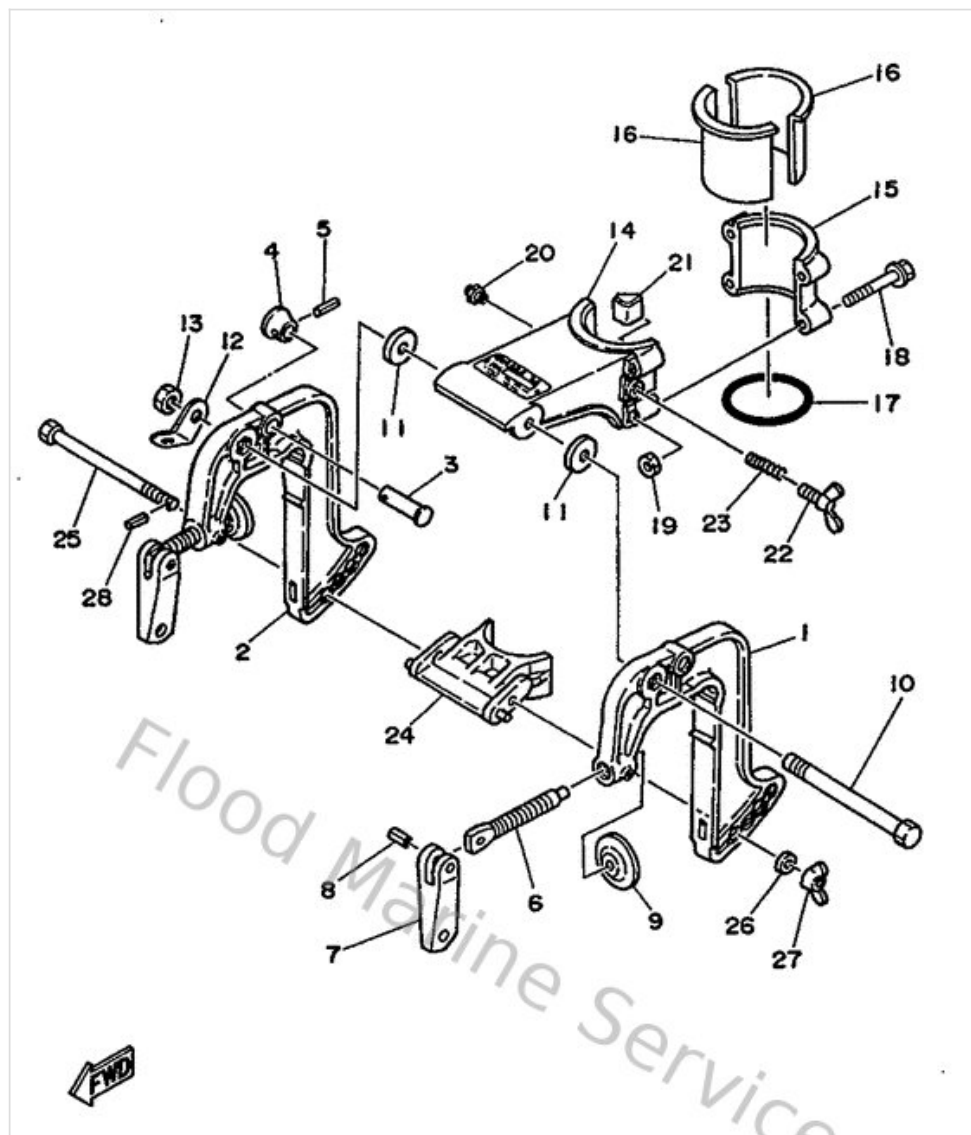
| Ref | Part   |                         |
|-----|--|-------------------------|
| 1   | <a href="#">6A145300034D</a><br>Lower unit assembly      | <a href="#">Buy now</a> |
| 2   | <a href="#">6A145181004D</a><br>Plate                    | <a href="#">Buy now</a> |
| 3   | <a href="#">6A145311024D</a><br>Casing Lower             | <a href="#">Buy now</a> |
| 4   | <a href="#">6L5452510200</a><br>Anode                    | <a href="#">Buy now</a> |
| 5   | <a href="#">958950601200</a><br>Bolt, flange deep recess | <a href="#">Buy now</a> |
| 6   | <a href="#">929900630000</a><br>Washer, tooth            | <a href="#">Buy now</a> |
| 7   | <a href="#">931031105100</a><br>Oil seal (11x21x8-646)   | <a href="#">Buy now</a> |
| 8   | <a href="#">933060000100</a><br>Brg,r-b 6000 26mm 19g ky | <a href="#">Buy now</a> |
| 9   | <a href="#">904300802000</a><br>Gasket                   | <a href="#">Buy now</a> |
| 10  | <a href="#">903400800200</a><br>Plug, straight screw     | <a href="#">Buy now</a> |
| 11  | <a href="#">9360518M0400</a><br>Pin, dowel b (6a1)       | <a href="#">Buy now</a> |
| 12  | <a href="#">970950603000</a><br>Bolt(jf7)                | <a href="#">Buy now</a> |
| 13  | <a href="#">929900660000</a><br>Washer, plain (646)      | <a href="#">Buy now</a> |
| 14  | <a href="#">6A1443250000</a><br>Protector, oil seal      | <a href="#">Buy now</a> |
| 15  | <a href="#">6GDG5361008D</a><br>Cap, lower casing        | <a href="#">Buy now</a> |

## Boitier Dhelice, Transmissio



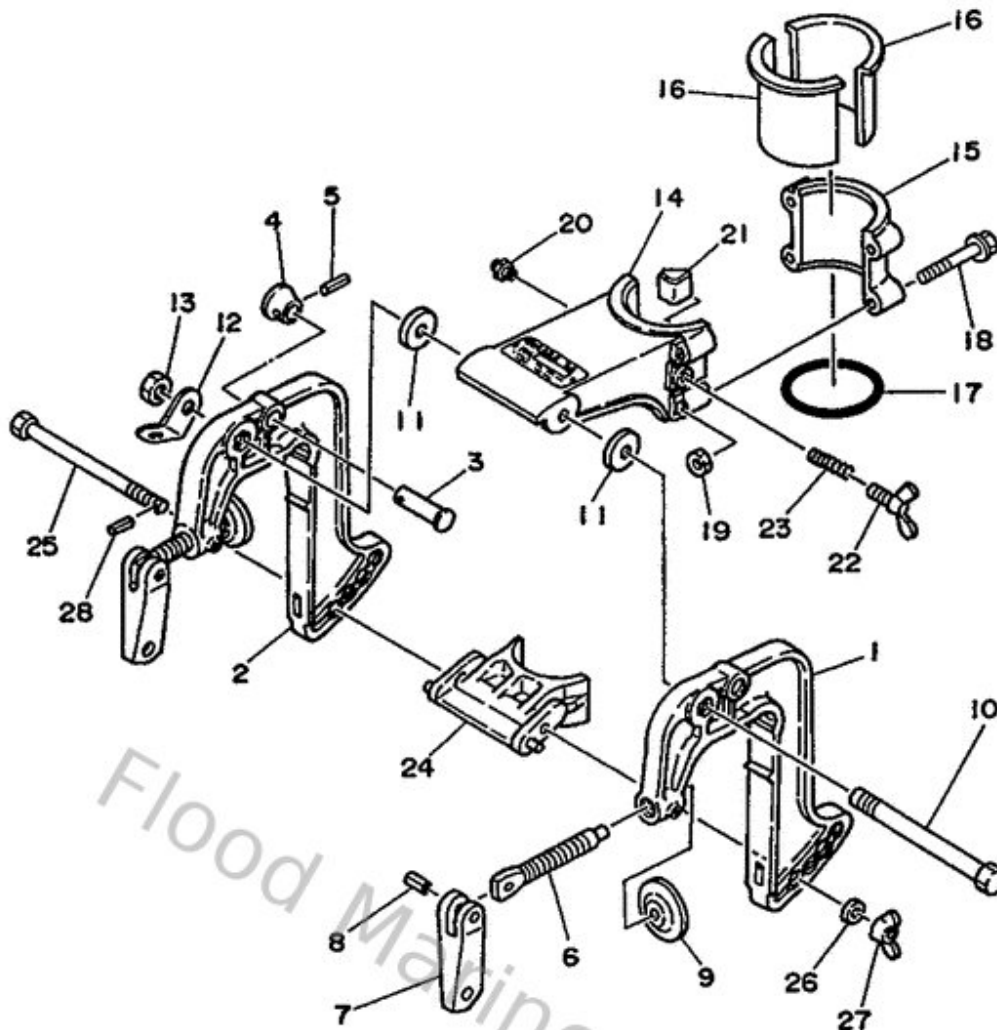
| Ref | Part   |                         |
|-----|--|-------------------------|
| 16  | <a href="#">931031005200</a><br>Oil seal (10x21x10-646)  | <a href="#">Buy now</a> |
| 20  | <a href="#">6A1443120194</a><br>Cover,water pump housing | <a href="#">Buy now</a> |
| 26  | <a href="#">936040906600</a><br>Pin, dowel               | <a href="#">Buy now</a> |

# Bracket 1



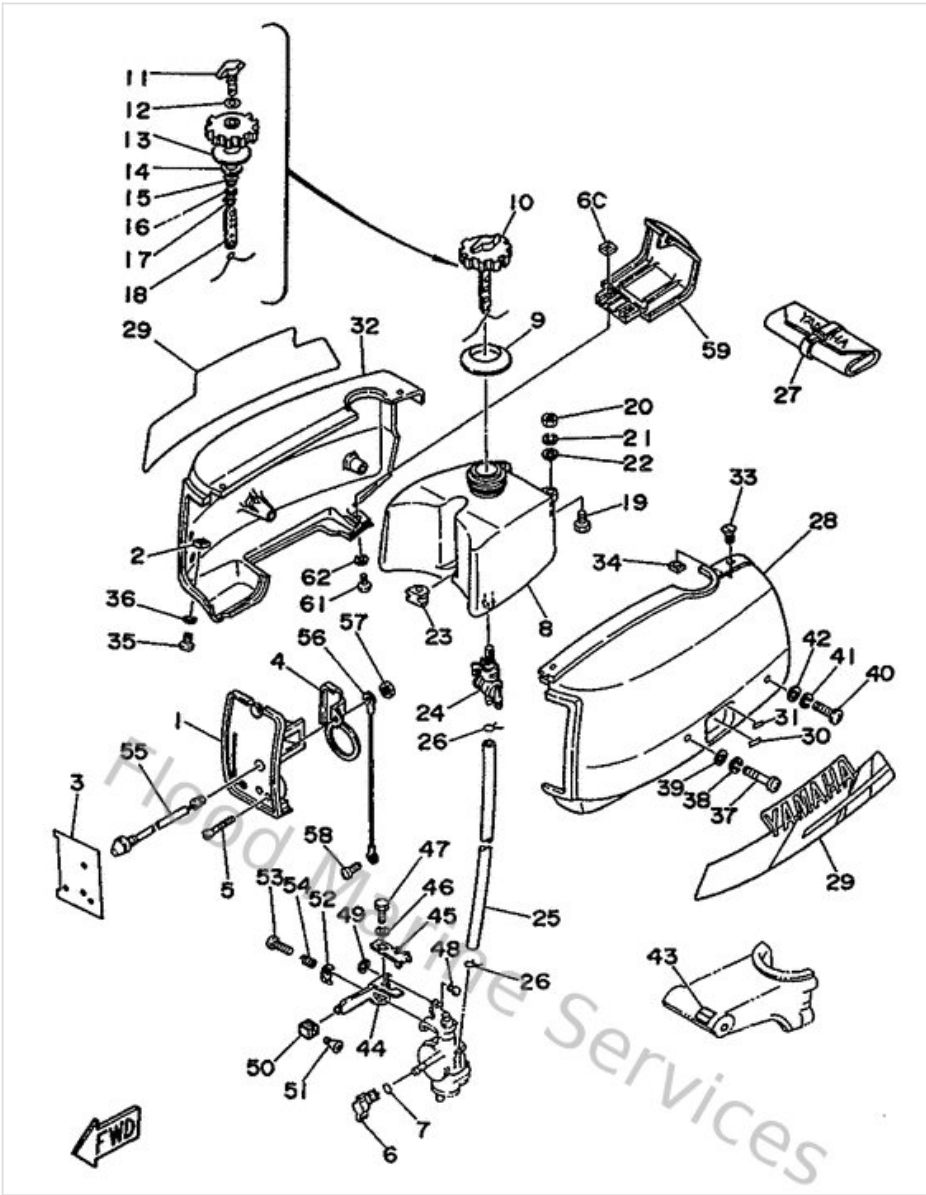
| Ref | Part   |                         |
|-----|--|-------------------------|
| 1   | <a href="#">6A143111034D</a><br>Bracket, clamp       | <a href="#">Buy now</a> |
| 2   | <a href="#">6A143112004D</a><br>Bracket, clamp       | <a href="#">Buy now</a> |
| 3   | <a href="#">6A1431910000</a><br>Shaft, stopper       | <a href="#">Buy now</a> |
| 4   | <a href="#">6A1431920000</a><br>Knob, stopper        | <a href="#">Buy now</a> |
| 5   | <a href="#">916903001400</a><br>Pin, spring (647)    | <a href="#">Buy now</a> |
| 6   | <a href="#">6E0431160100</a><br>Screw, transom clamp | <a href="#">Buy now</a> |
| 7   | <a href="#">6EEG31180000</a><br>Handle, transom cl   | <a href="#">Buy now</a> |
| 8   | <a href="#">9025404M0000</a><br>Pin(6a1)             | <a href="#">Buy now</a> |
| 9   | <a href="#">648431140100</a><br>Pad, transom clamp   | <a href="#">Buy now</a> |
| 10  | <a href="#">901010821700</a><br>Bolt 6464313100      | <a href="#">Buy now</a> |
| 11  | <a href="#">902020802200</a><br>Washer 6464313202    | <a href="#">Buy now</a> |
| 12  | <a href="#">6A1431130100</a><br>Plate, clamp bracket | <a href="#">Buy now</a> |
| 13  | <a href="#">988800810000</a><br>Nut, hex.            | <a href="#">Buy now</a> |
| 14  | <a href="#">6A143311014D</a><br>Bracket, swivel 1    | <a href="#">Buy now</a> |
| 15  | <a href="#">6A143312004D</a><br>Bracket, swivel 2    | <a href="#">Buy now</a> |

## Bracket 1



| Ref | Part   |                         |
|-----|--|-------------------------|
| 16  | <a href="#">646425370100</a><br>Bushing, pivot shaft | <a href="#">Buy now</a> |
| 17  | <a href="#">932104604400</a><br>O-ring               | <a href="#">Buy now</a> |
| 18  | <a href="#">9011906M9800</a><br>Bolt, with washer    | <a href="#">Buy now</a> |
| 19  | <a href="#">953800660000</a><br>Nut(661)             | <a href="#">Buy now</a> |
| 20  | <a href="#">9370006M0300</a><br>Nipple, grease(6a1)  | <a href="#">Buy now</a> |
| 21  | <a href="#">646425280000</a><br>Piece, friction      | <a href="#">Buy now</a> |
| 22  | <a href="#">901220600400</a><br>Bolt, wing (646)     | <a href="#">Buy now</a> |
| 23  | <a href="#">905011227200</a><br>Spring 6464252401    | <a href="#">Buy now</a> |
| 24  | <a href="#">6A1433510000</a><br>Receiver, thrust     | <a href="#">Buy now</a> |
| 25  | <a href="#">6A1433710000</a><br>Bolt, receiver       | <a href="#">Buy now</a> |
| 26  | <a href="#">902010604000</a><br>Washer 6464337400    | <a href="#">Buy now</a> |
| 27  | <a href="#">901750600800</a><br>Nut, Wing            | <a href="#">Buy now</a> |
| 28  | <a href="#">916902000600</a><br>Pin, spring (647)    | <a href="#">Buy now</a> |

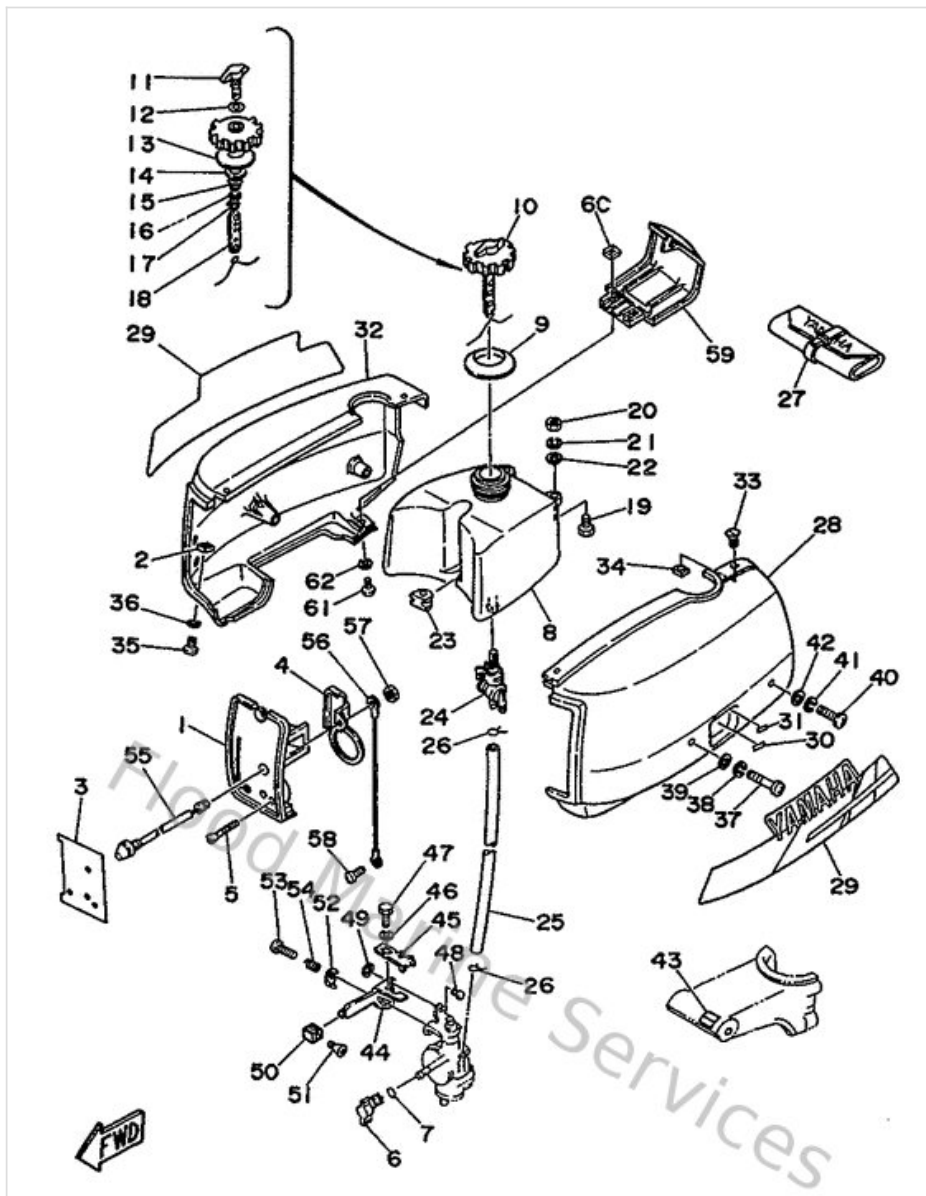
Capot, Section Dalimentation



| Ref | Part  |                         |
|-----|---|-------------------------|
| 1   | <a href="#">6A1144410200</a><br>Silencer, intake 2  | <a href="#">Buy now</a> |
| 2   | <a href="#">9017305M0000</a><br>Nut, square (6a1)   | <a href="#">Buy now</a> |
| 3   | <a href="#">6A1426770100</a><br>Graphic Front       | <a href="#">Buy now</a> |
| 4   | <a href="#">6A1144420000</a><br>Spacer 1            | <a href="#">Buy now</a> |
| 6   | <a href="#">6A1412710000</a><br>Knob, choke         | <a href="#">Buy now</a> |
| 7   | <a href="#">9321008M2900</a><br>O-ring (6a1)        | <a href="#">Buy now</a> |
| 8   | <a href="#">6A1241100100</a><br>Fuel tank assembly  | <a href="#">Buy now</a> |
| 9   | <a href="#">6A1241980000</a><br>Seat, rubber        | <a href="#">Buy now</a> |
| 10  | <a href="#">6A1246100100</a><br>Cap assembly        | <a href="#">Buy now</a> |
| 11  | <a href="#">6A1246310000</a><br>Screw, air          | <a href="#">Buy now</a> |
| 12  | <a href="#">904300400500</a><br>Gasket 6112463200   | <a href="#">Buy now</a> |
| 13  | <a href="#">904301411700</a><br>Gasket              | <a href="#">Buy now</a> |
| 14  | <a href="#">646246150100</a><br>Gasket, Plate 1     | <a href="#">Buy now</a> |
| 15  | <a href="#">905011037400</a><br>Spring, Compression | <a href="#">Buy now</a> |
| 16  | <a href="#">929070420000</a><br>Washer(6e1)         | <a href="#">Buy now</a> |



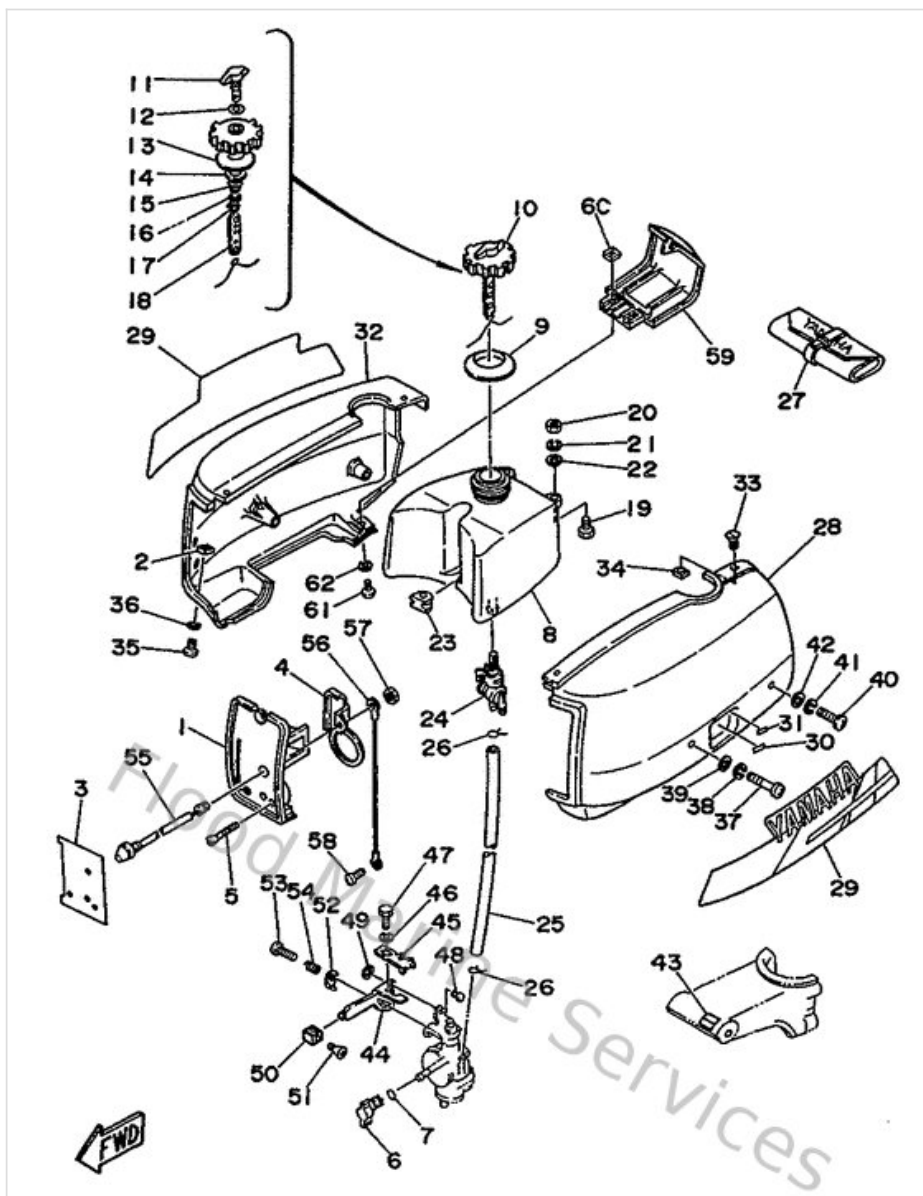
## Capot, Section Dalimentation



| Ref | Part  |                         |
|-----|---|-------------------------|
| 17  | <a href="#">905011026000</a><br>Spring, safety 6152463500 | <a href="#">Buy now</a> |
| 18  | <a href="#">646242410000</a><br>Indicator                 | <a href="#">Buy now</a> |
| 19  | <a href="#">970800601800</a><br>Bolt (fj0)                | <a href="#">Buy now</a> |
| 20  | <a href="#">953800660000</a><br>Nut(661)                  | <a href="#">Buy now</a> |
| 21  | <a href="#">929950610000</a><br>Washer(6a1)               | <a href="#">Buy now</a> |
| 22  | <a href="#">9020106M3000</a><br>Washer, plate (6a1)       | <a href="#">Buy now</a> |
| 23  | <a href="#">6A1241810000</a><br>Damper, locating          | <a href="#">Buy now</a> |
| 24  | <a href="#">6A1245000200</a><br>Fuel cock assembly 1      | <a href="#">Buy now</a> |
| 25  | <a href="#">6A1243110000</a><br>Pipe 1                    | <a href="#">Buy now</a> |
| 26  | <a href="#">904670800400</a><br>Clip, pipe 6162435600     | <a href="#">Buy now</a> |
| 27  | <a href="#">656W28100200</a><br>Tool kit                  | <a href="#">Buy now</a> |
| 30  | <a href="#">6A1241535000</a><br>Indicator, Cock           | <a href="#">Buy now</a> |
| 31  | <a href="#">6A1241540000</a><br>Indicator, Shift          | <a href="#">Buy now</a> |
| 32  | <a href="#">6A1427711100</a><br>Apron                     | <a href="#">Buy now</a> |
| 33  | <a href="#">987800501200</a><br>Screw(617)                | <a href="#">Buy now</a> |

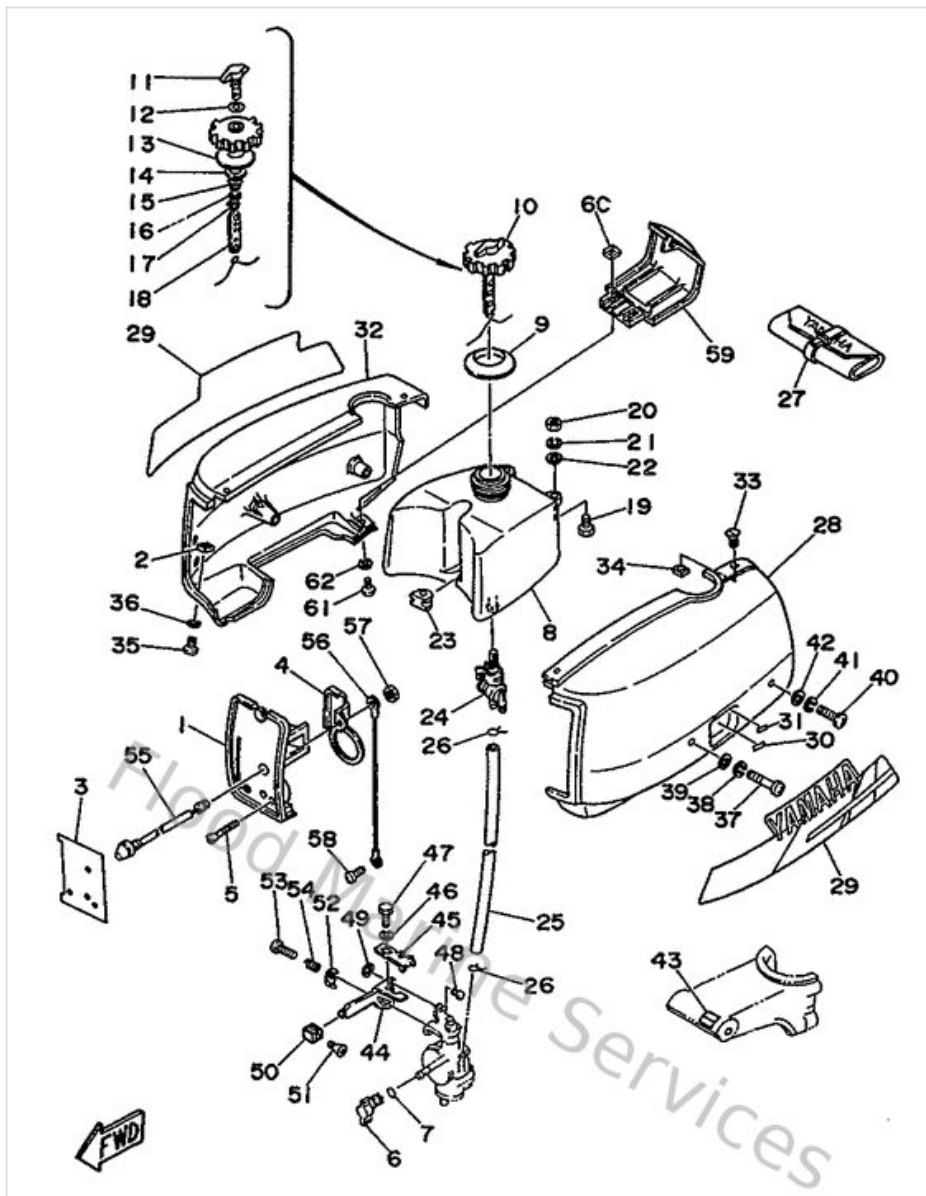


## Capot, Section Dalimentation



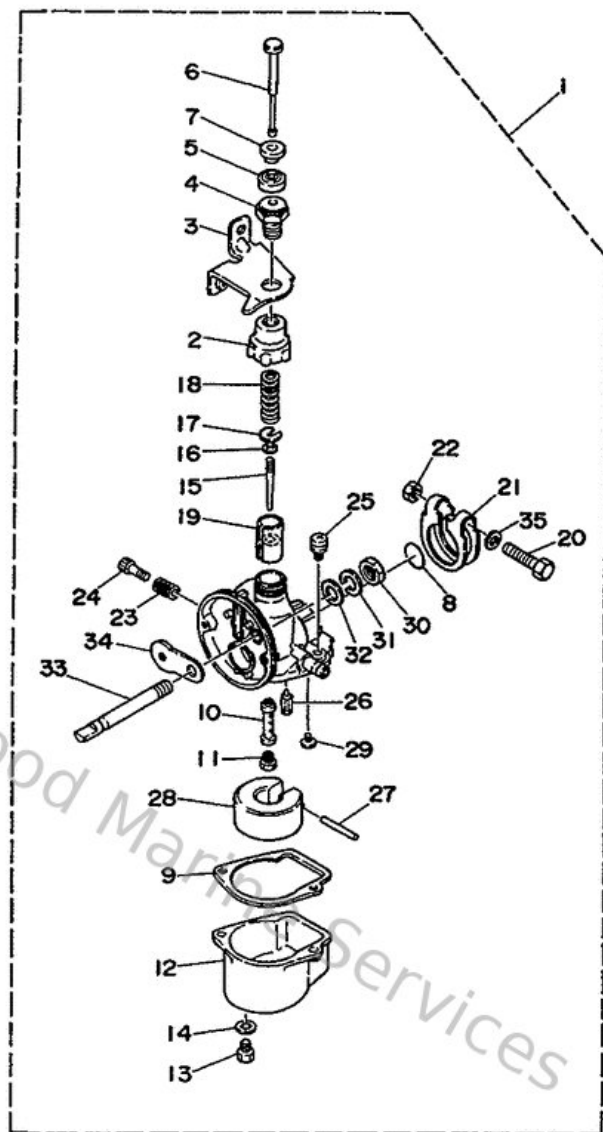
| Ref | Part   |                         |
|-----|--|-------------------------|
| 34  | <a href="#">9018305M0000</a><br>Nut, spring (6a1)      | <a href="#">Buy now</a> |
| 35  | <a href="#">985800501000</a><br>Screw, pan head(62x)   | <a href="#">Buy now</a> |
| 36  | <a href="#">929900560000</a><br>Washer, plain (646)    | <a href="#">Buy now</a> |
| 37  | <a href="#">985800604000</a><br>Screw pan head         | <a href="#">Buy now</a> |
| 39  | <a href="#">929900660000</a><br>Washer, plain (646)    | <a href="#">Buy now</a> |
| 40  | <a href="#">985800602500</a><br>Screw, pan head(6b0)   | <a href="#">Buy now</a> |
| 43  | <a href="#">6A1427920100</a><br>Mark (100:1)           | <a href="#">Buy now</a> |
| 44  | <a href="#">6A1412120100</a><br>Arm, accel.            | <a href="#">Buy now</a> |
| 45  | <a href="#">6A1412110000</a><br>Link,accel             | <a href="#">Buy now</a> |
| 46  | <a href="#">929900510000</a><br>Ybs67-5 washer, spring | <a href="#">Buy now</a> |
| 47  | <a href="#">970950501000</a><br>Bolt (682)             | <a href="#">Buy now</a> |
| 48  | <a href="#">6A1143650000</a><br>Pin, clevis            | <a href="#">Buy now</a> |
| 49  | <a href="#">990800460000</a><br>Circlip (eu0)          | <a href="#">Buy now</a> |
| 50  | <a href="#">6A1416370000</a><br>Knob, magneto control  | <a href="#">Buy now</a> |
| 51  | <a href="#">987800301000</a><br>Screw, flat head (e56) | <a href="#">Buy now</a> |

## Capot, Section Dalimentation



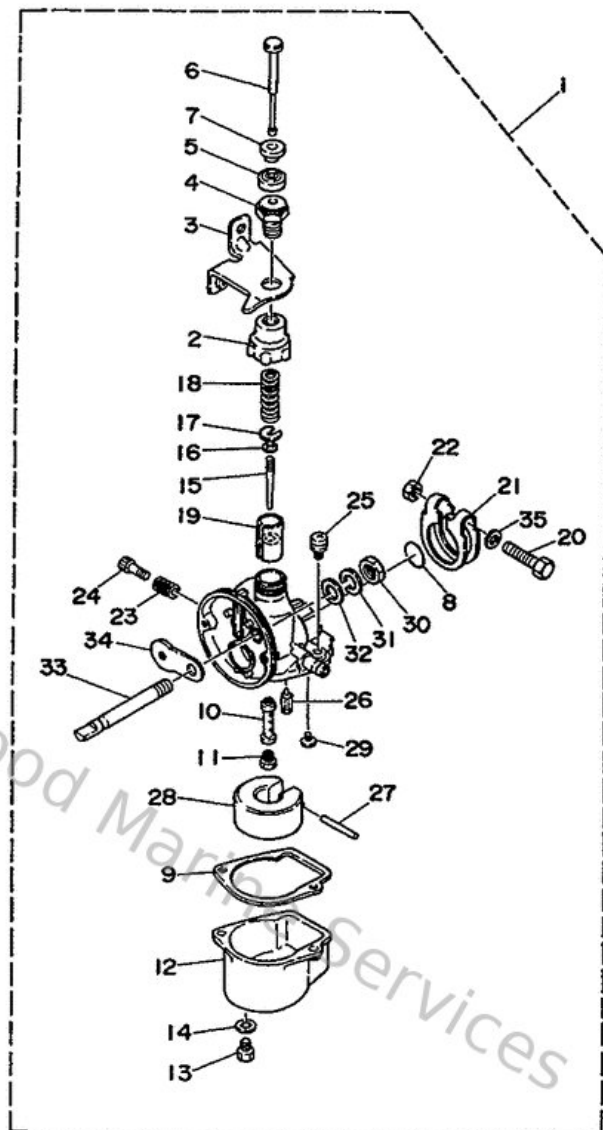
| Ref | Part   |                         |
|-----|--|-------------------------|
| 52  | <a href="#">6A1412230000</a><br>Washer, lock 1       | <a href="#">Buy now</a> |
| 53  | <a href="#">978950502500</a><br>Screw, pan head(62j) | <a href="#">Buy now</a> |
| 54  | <a href="#">9050112M1600</a><br>Spring (6a1)         | <a href="#">Buy now</a> |
| 55  | <a href="#">6A1825500200</a><br>Stop switch assembly | <a href="#">Buy now</a> |
| 56  | <a href="#">6A1825410000</a><br>Wire, Lead           | <a href="#">Buy now</a> |
| 57  | <a href="#">953800870000</a><br>Nut(661)             | <a href="#">Buy now</a> |
| 58  | <a href="#">979800510800</a><br>Screw, with washer   | <a href="#">Buy now</a> |
| 59  | <a href="#">6A1823751100</a><br>Cover, plug cap      | <a href="#">Buy now</a> |

# Carburetor



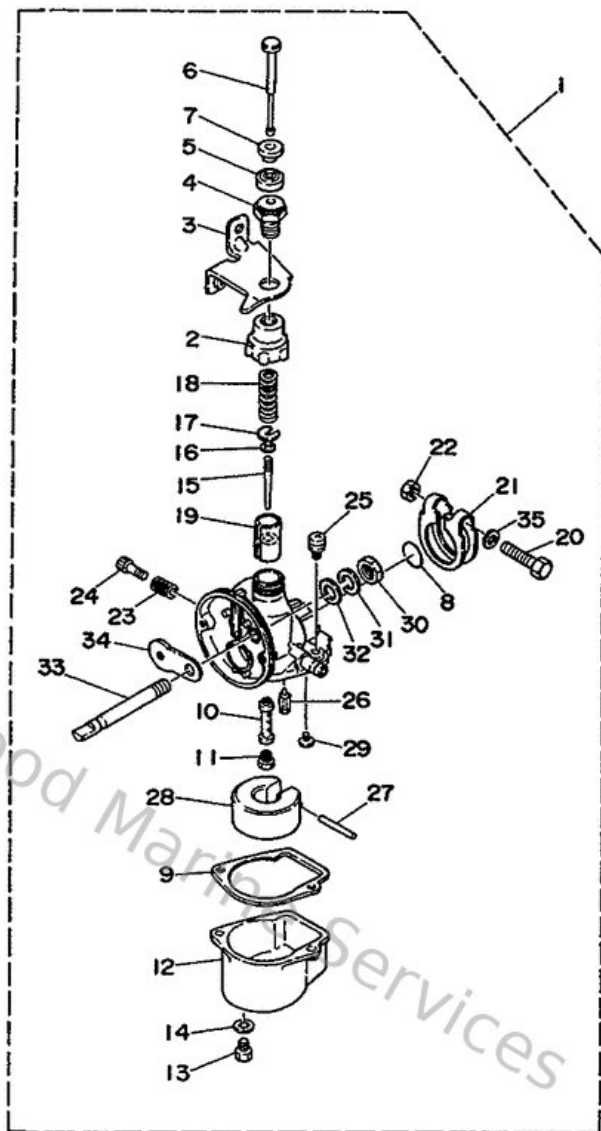
| Ref | Part  |                         |
|-----|---|-------------------------|
| 1   | <a href="#">6A1143010300</a><br>Carburetor assembly 1 | <a href="#">Buy now</a> |
| 2   | <a href="#">646141580000</a><br>Top, mixing chamber   | <a href="#">Buy now</a> |
| 3   | <a href="#">6A1144970000</a><br>Stay, throttle wire   | <a href="#">Buy now</a> |
| 4   | <a href="#">646143210000</a><br>Screw, throttle       | <a href="#">Buy now</a> |
| 6   | <a href="#">6A1143140000</a><br>Bar, throttle         | <a href="#">Buy now</a> |
| 7   | <a href="#">6A1141630000</a><br>Spacer                | <a href="#">Buy now</a> |
| 8   | <a href="#">646142290100</a><br>O-ring                | <a href="#">Buy now</a> |
| 9   | <a href="#">6A1143840000</a><br>Gasket, float chamber | <a href="#">Buy now</a> |
| 10  | <a href="#">6A1143410100</a><br>Nozzle, main          | <a href="#">Buy now</a> |
| 11  | <a href="#">6A1143434800</a><br>Jet Main (#96)        | <a href="#">Buy now</a> |
| 12  | <a href="#">6A1143810200</a><br>Body, float chamber   | <a href="#">Buy now</a> |
| 13  | <a href="#">978900500600</a><br>Screw,panhead (eg9)   | <a href="#">Buy now</a> |
| 14  | <a href="#">646141980100</a><br>Gasket                | <a href="#">Buy now</a> |
| 15  | <a href="#">6A1141161000</a><br>Needle                | <a href="#">Buy now</a> |
| 16  | <a href="#">646141370000</a><br>Clip                  | <a href="#">Buy now</a> |

# Carburetor



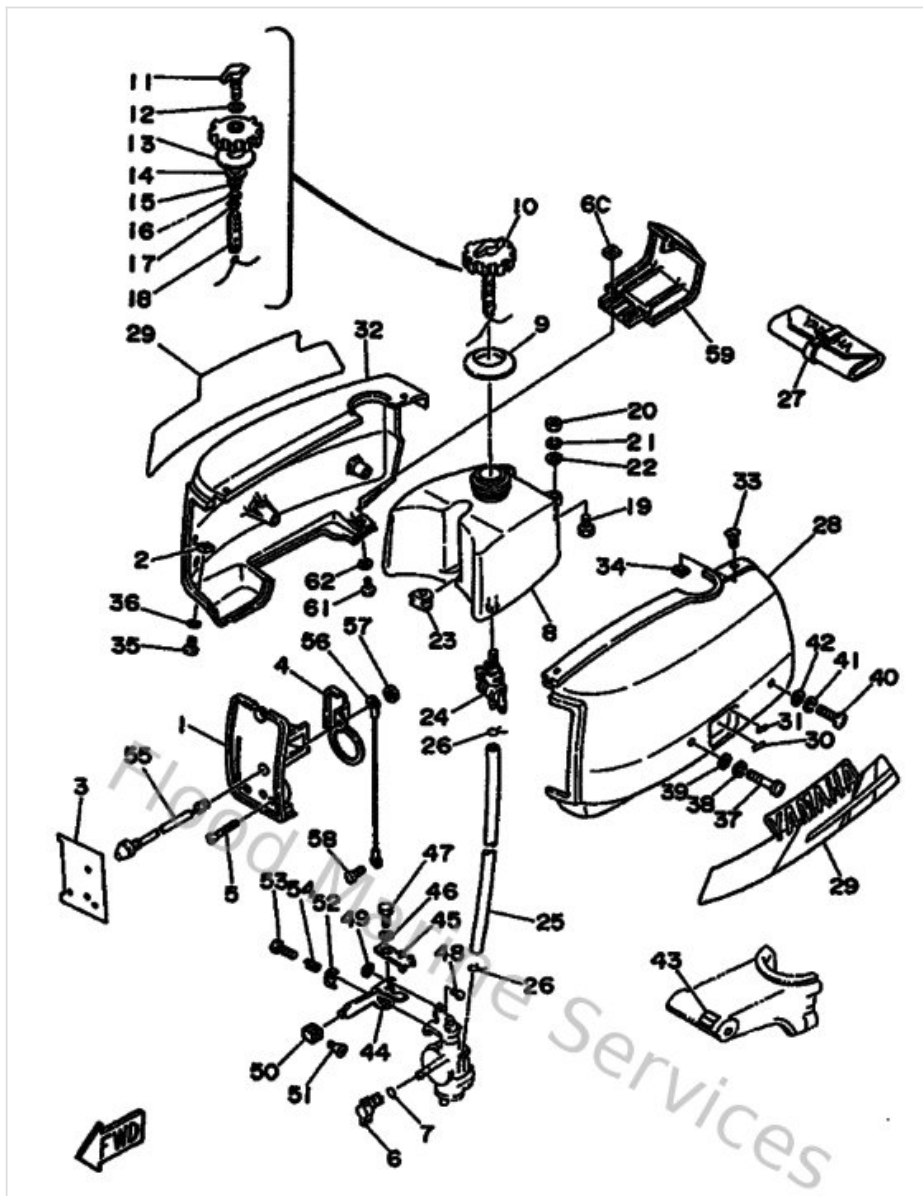
| Ref | Part  |                         |
|-----|---|-------------------------|
| 17  | <a href="#">646141360000</a><br>Seat, spring            | <a href="#">Buy now</a> |
| 18  | <a href="#">646143310100</a><br>Spring, throttle valve  | <a href="#">Buy now</a> |
| 19  | <a href="#">646143120800</a><br>Valve, throttle         | <a href="#">Buy now</a> |
| 20  | <a href="#">646141250100</a><br>Screw                   | <a href="#">Buy now</a> |
| 21  | <a href="#">6A1141270100</a><br>Clip                    | <a href="#">Buy now</a> |
| 22  | <a href="#">6A1143580100</a><br>Nut                     | <a href="#">Buy now</a> |
| 23  | <a href="#">6A1142120000</a><br>Spring, Pilot Adjusting | <a href="#">Buy now</a> |
| 24  | <a href="#">646142110200</a><br>Screw, pilot adjusting  | <a href="#">Buy now</a> |
| 25  | <a href="#">979800411000</a><br>Screw, pan head (e56)   | <a href="#">Buy now</a> |
| 26  | <a href="#">6A1143920000</a><br>Valve, needle           | <a href="#">Buy now</a> |
| 27  | <a href="#">6A1143860000</a><br>Pin, float              | <a href="#">Buy now</a> |
| 28  | <a href="#">6A1143850000</a><br>Float                   | <a href="#">Buy now</a> |
| 29  | <a href="#">985800300500</a><br>Screw, pan head(78g)    | <a href="#">Buy now</a> |
| 30  | <a href="#">646143580000</a><br>Nut                     | <a href="#">Buy now</a> |
| 31  | <a href="#">6A1143560000</a><br>Washer                  | <a href="#">Buy now</a> |

# Carburetor



| Ref | Part  |                         |
|-----|---|-------------------------|
| 32  | <a href="#">646143570000</a><br>Washer              | <a href="#">Buy now</a> |
| 33  | <a href="#">6A1144480000</a><br>Lever, choke valve  | <a href="#">Buy now</a> |
| 34  | <a href="#">6A1142170100</a><br>Valve Choke         | <a href="#">Buy now</a> |
| 35  | <a href="#">929900560000</a><br>Washer, plain (646) | <a href="#">Buy now</a> |

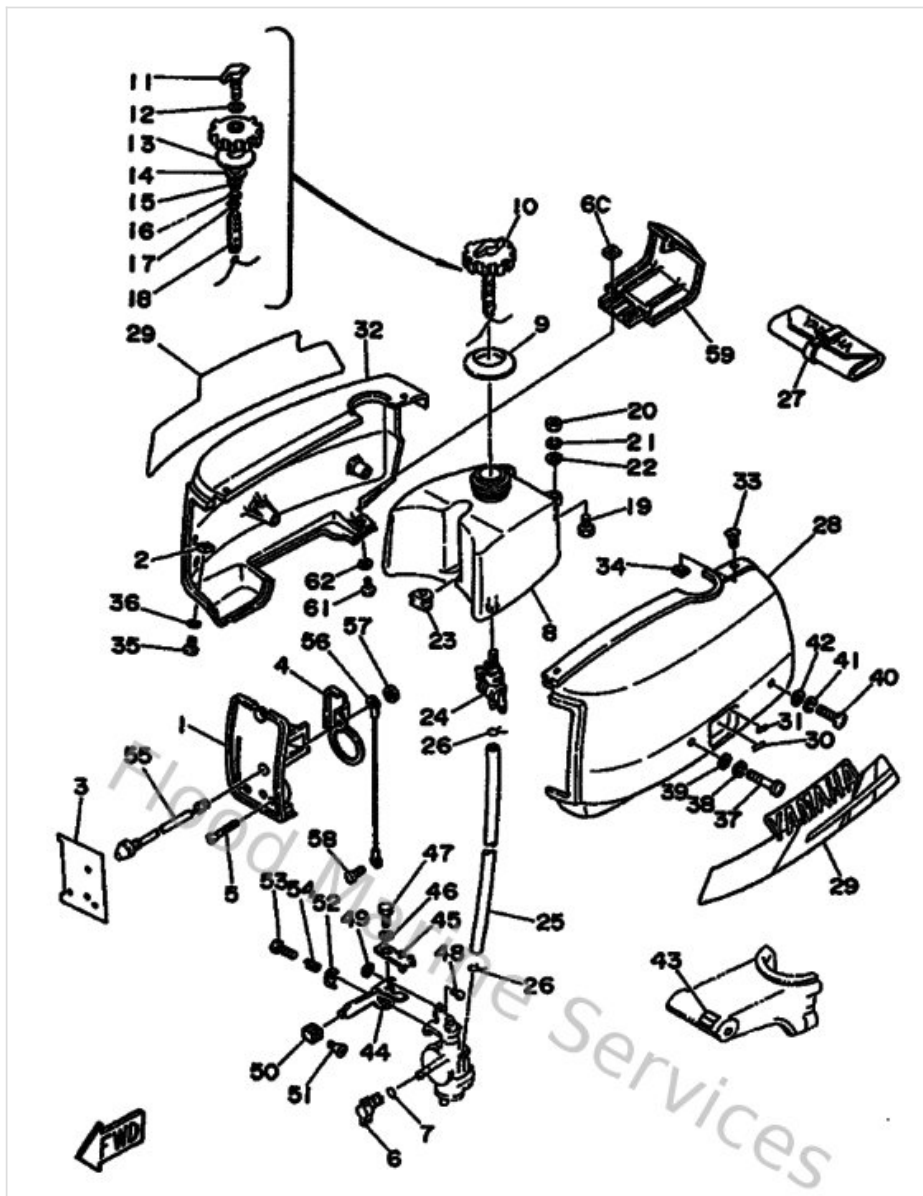
## Cowling & Fuel



| Ref | Part  |                         |
|-----|---|-------------------------|
| 1   | <a href="#">6A1144410200</a><br>Silencer, intake 2  | <a href="#">Buy now</a> |
| 2   | <a href="#">9017305M0000</a><br>Nut, square (6a1)   | <a href="#">Buy now</a> |
| 3   | <a href="#">6A1426770100</a><br>Graphic Front       | <a href="#">Buy now</a> |
| 4   | <a href="#">6A1144420000</a><br>Spacer 1            | <a href="#">Buy now</a> |
| 6   | <a href="#">6A1412710000</a><br>Knob, choke         | <a href="#">Buy now</a> |
| 7   | <a href="#">9321008M2900</a><br>O-ring (6a1)        | <a href="#">Buy now</a> |
| 8   | <a href="#">6A1241100100</a><br>Fuel tank assembly  | <a href="#">Buy now</a> |
| 9   | <a href="#">6A1241980000</a><br>Seat, rubber        | <a href="#">Buy now</a> |
| 10  | <a href="#">6A1246100100</a><br>Cap assembly        | <a href="#">Buy now</a> |
| 11  | <a href="#">6A1246310000</a><br>Screw, air          | <a href="#">Buy now</a> |
| 12  | <a href="#">904300400500</a><br>Gasket 6112463200   | <a href="#">Buy now</a> |
| 13  | <a href="#">904301411700</a><br>Gasket              | <a href="#">Buy now</a> |
| 14  | <a href="#">646246150100</a><br>Gasket, Plate 1     | <a href="#">Buy now</a> |
| 15  | <a href="#">905011037400</a><br>Spring, Compression | <a href="#">Buy now</a> |
| 16  | <a href="#">929070420000</a><br>Washer(6e1)         | <a href="#">Buy now</a> |



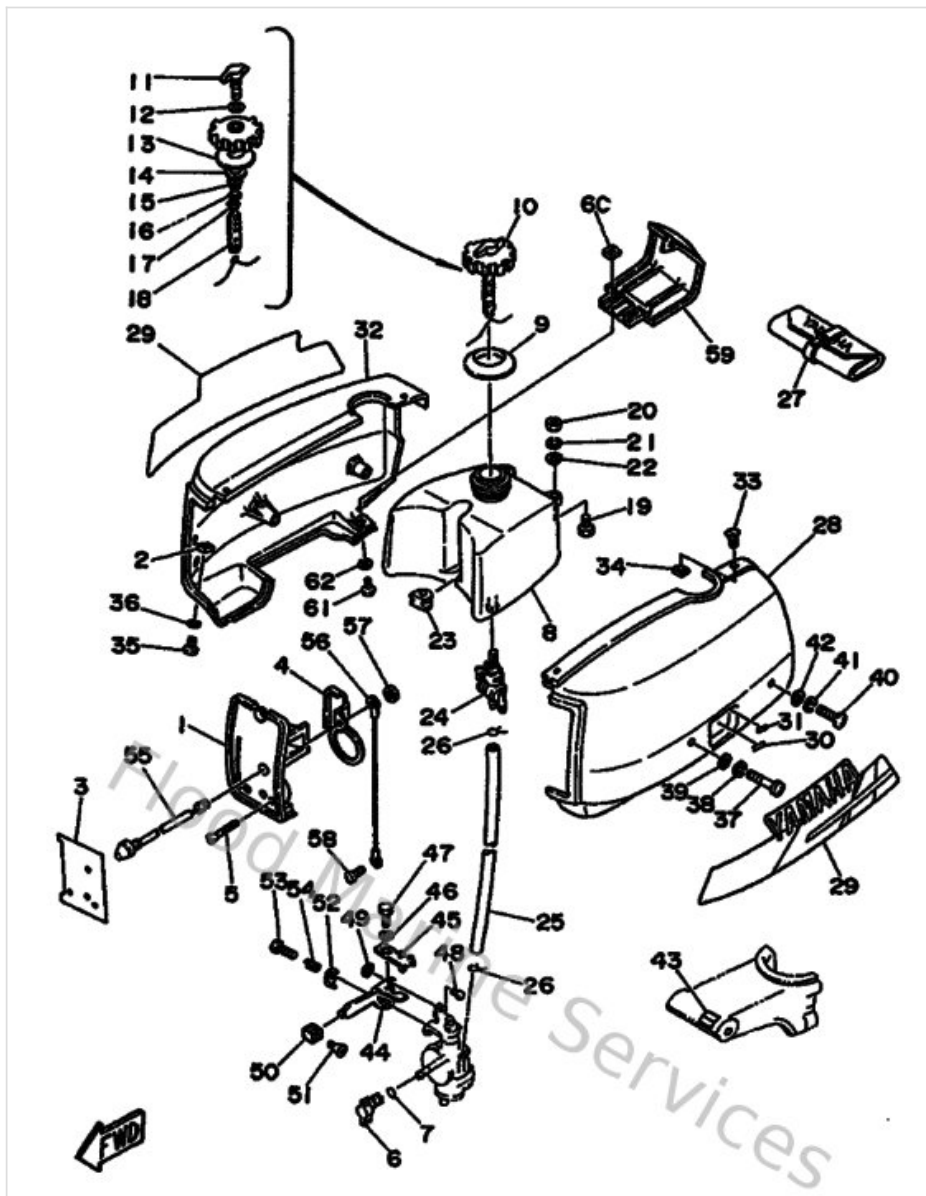
## Cowling & Fuel



| Ref | Part  |                         |
|-----|---|-------------------------|
| 17  | <a href="#">905011026000</a><br>Spring, safety 6152463500 | <a href="#">Buy now</a> |
| 18  | <a href="#">646242410000</a><br>Indicator                 | <a href="#">Buy now</a> |
| 19  | <a href="#">970800601800</a><br>Bolt (fj0)                | <a href="#">Buy now</a> |
| 20  | <a href="#">953800660000</a><br>Nut(661)                  | <a href="#">Buy now</a> |
| 21  | <a href="#">929950610000</a><br>Washer(6a1)               | <a href="#">Buy now</a> |
| 22  | <a href="#">9020106M3000</a><br>Washer, plate (6a1)       | <a href="#">Buy now</a> |
| 23  | <a href="#">6A1241810000</a><br>Damper, locating          | <a href="#">Buy now</a> |
| 24  | <a href="#">6A1245000200</a><br>Fuel cock assembly 1      | <a href="#">Buy now</a> |
| 25  | <a href="#">6A1243110000</a><br>Pipe 1                    | <a href="#">Buy now</a> |
| 26  | <a href="#">904670800400</a><br>Clip, pipe 6162435600     | <a href="#">Buy now</a> |
| 27  | <a href="#">656W28100200</a><br>Tool kit                  | <a href="#">Buy now</a> |
| 30  | <a href="#">6A1241535000</a><br>Indicator, Cock           | <a href="#">Buy now</a> |
| 31  | <a href="#">6A1241540000</a><br>Indicator, Shift          | <a href="#">Buy now</a> |
| 32  | <a href="#">6A1427711100</a><br>Apron                     | <a href="#">Buy now</a> |
| 33  | <a href="#">987800501200</a><br>Screw(617)                | <a href="#">Buy now</a> |

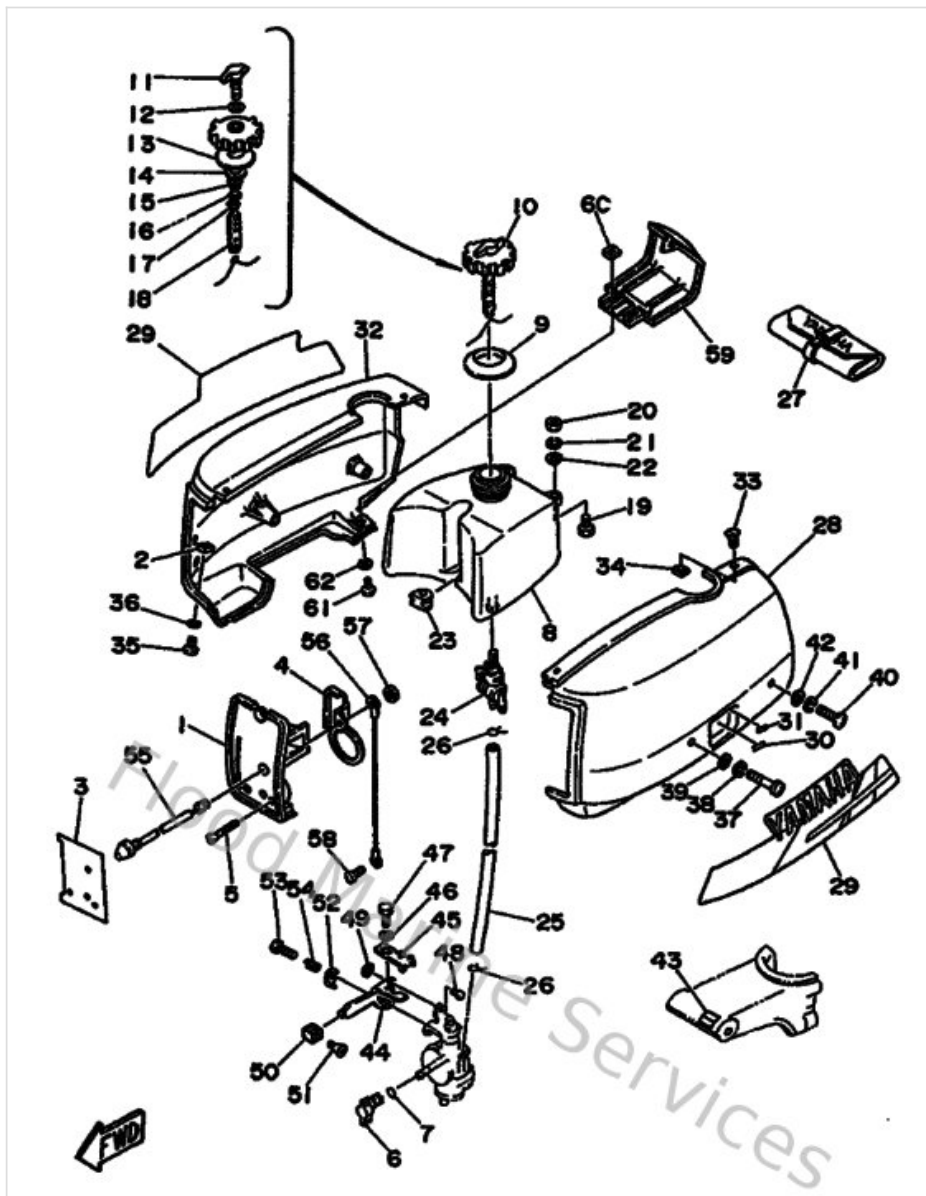


## Cowling & Fuel



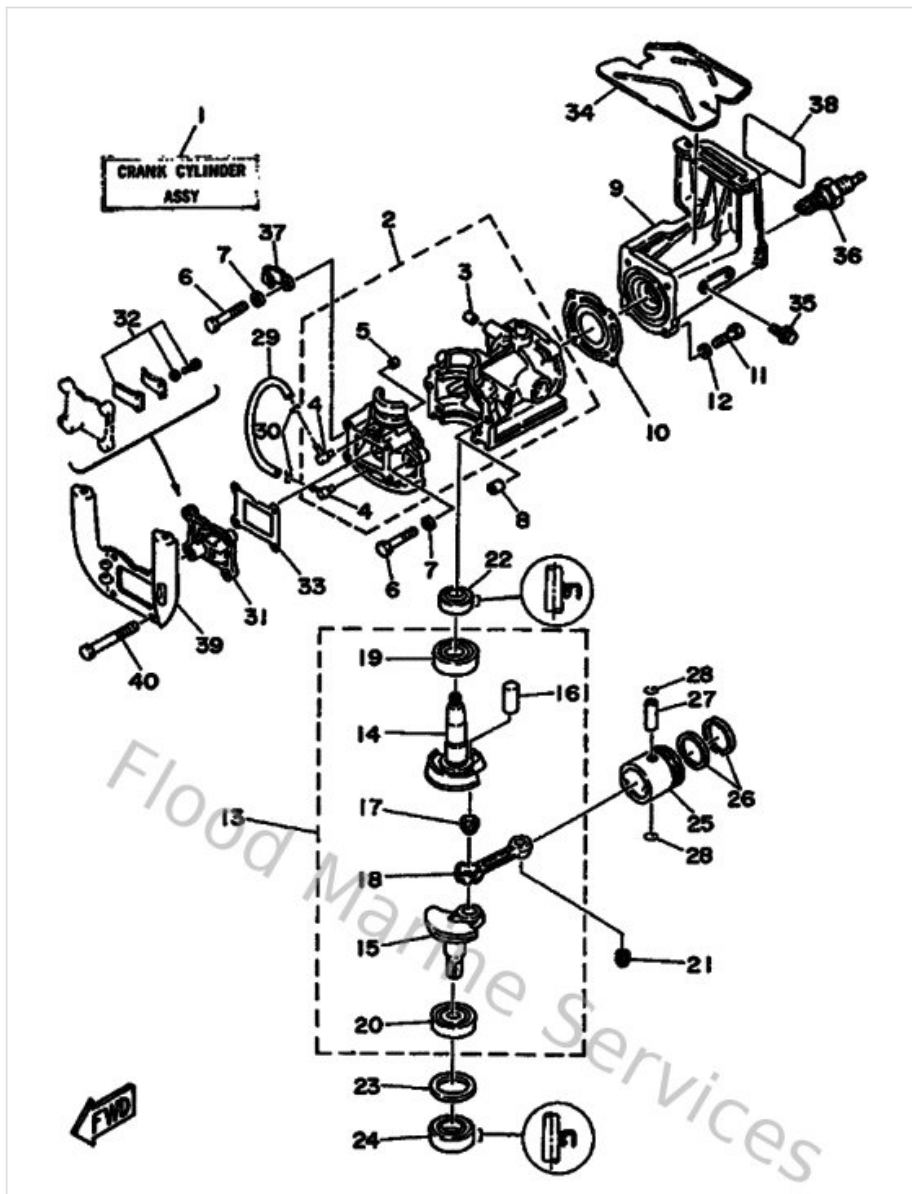
| Ref | Part   |                         |
|-----|--|-------------------------|
| 34  | <a href="#">9018305M0000</a><br>Nut, spring (6a1)      | <a href="#">Buy now</a> |
| 35  | <a href="#">985800501000</a><br>Screw, pan head(62x)   | <a href="#">Buy now</a> |
| 36  | <a href="#">929900560000</a><br>Washer, plain (646)    | <a href="#">Buy now</a> |
| 37  | <a href="#">985800604000</a><br>Screw pan head         | <a href="#">Buy now</a> |
| 39  | <a href="#">929900660000</a><br>Washer, plain (646)    | <a href="#">Buy now</a> |
| 40  | <a href="#">985800602500</a><br>Screw, pan head(6b0)   | <a href="#">Buy now</a> |
| 43  | <a href="#">6A1427920100</a><br>Mark (100:1)           | <a href="#">Buy now</a> |
| 44  | <a href="#">6A1412120100</a><br>Arm, accel.            | <a href="#">Buy now</a> |
| 45  | <a href="#">6A1412110000</a><br>Link,accel             | <a href="#">Buy now</a> |
| 46  | <a href="#">929900510000</a><br>Ybs67-5 washer, spring | <a href="#">Buy now</a> |
| 47  | <a href="#">970950501000</a><br>Bolt (682)             | <a href="#">Buy now</a> |
| 48  | <a href="#">6A1143650000</a><br>Pin, clevis            | <a href="#">Buy now</a> |
| 49  | <a href="#">990800460000</a><br>Circlip (eu0)          | <a href="#">Buy now</a> |
| 50  | <a href="#">6A1416370000</a><br>Knob, magneto control  | <a href="#">Buy now</a> |
| 51  | <a href="#">987800301000</a><br>Screw, flat head (e56) | <a href="#">Buy now</a> |

## Cowling & Fuel



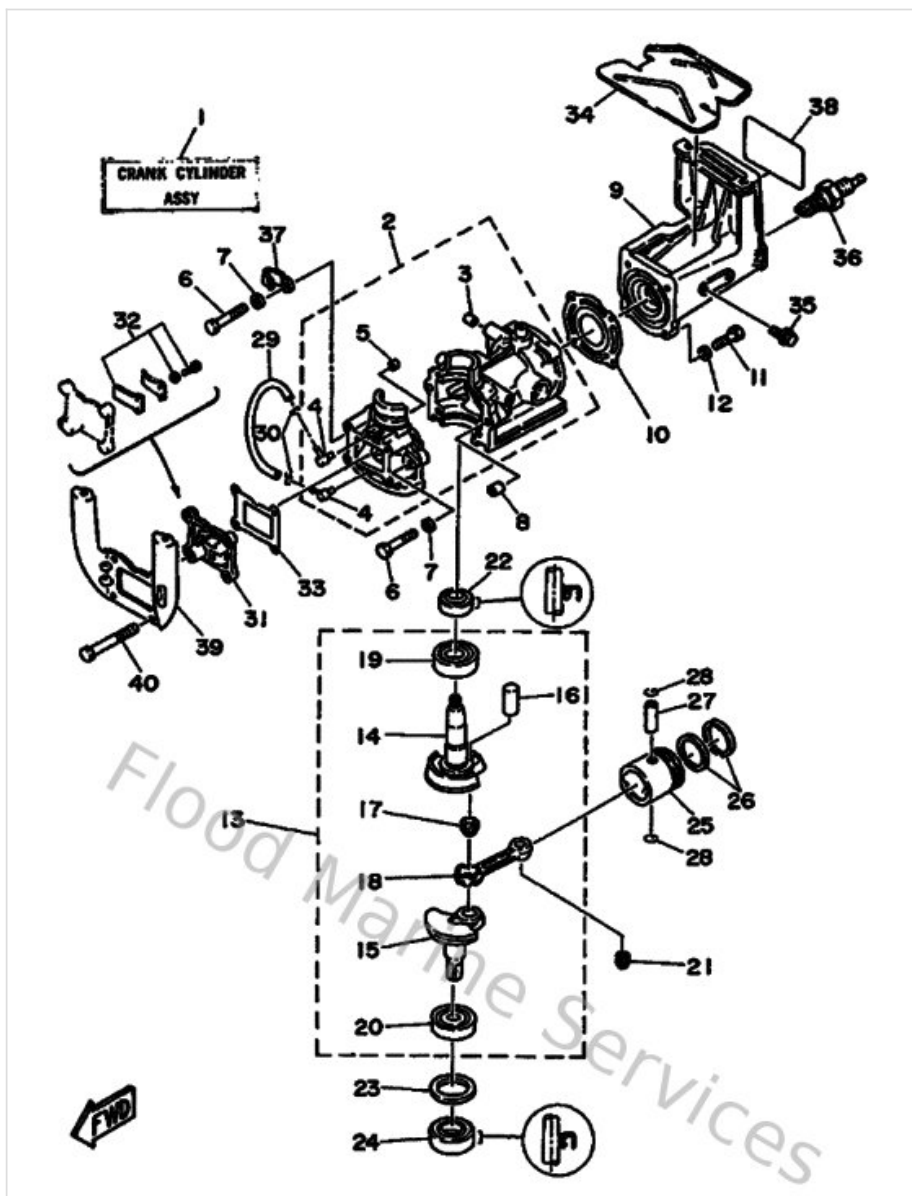
| Ref | Part   |                         |
|-----|--|-------------------------|
| 52  | <a href="#">6A1412230000</a><br>Washer, lock 1       | <a href="#">Buy now</a> |
| 53  | <a href="#">978950502500</a><br>Screw, pan head(62j) | <a href="#">Buy now</a> |
| 54  | <a href="#">9050112M1600</a><br>Spring (6a1)         | <a href="#">Buy now</a> |
| 55  | <a href="#">6A1825500200</a><br>Stop switch assembly | <a href="#">Buy now</a> |
| 56  | <a href="#">6A1825410000</a><br>Wire, Lead           | <a href="#">Buy now</a> |
| 57  | <a href="#">953800870000</a><br>Nut(661)             | <a href="#">Buy now</a> |
| 58  | <a href="#">979800510800</a><br>Screw, with washer   | <a href="#">Buy now</a> |
| 59  | <a href="#">6A1823751100</a><br>Cover, plug cap      | <a href="#">Buy now</a> |

## Cylinder & Crankcase



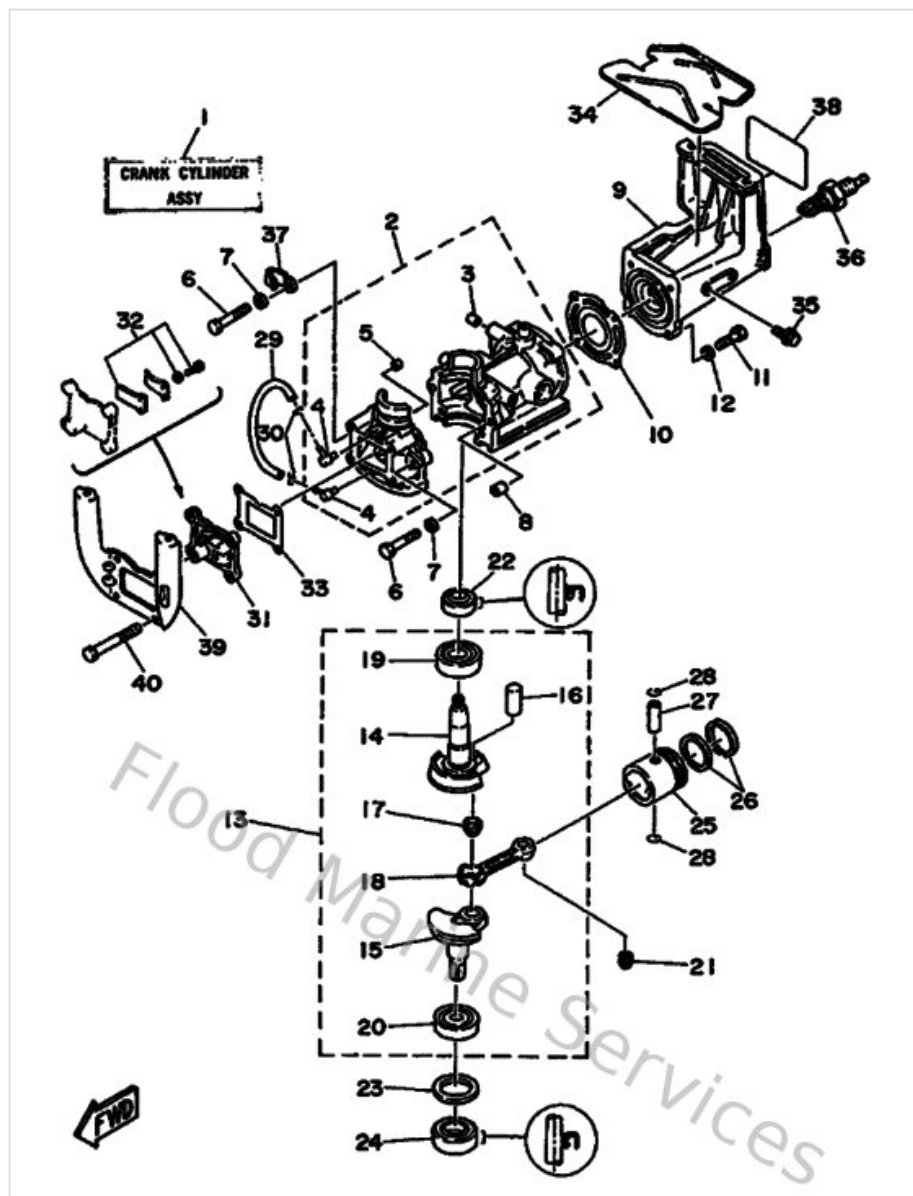
| Ref | Part  |                         |
|-----|---|-------------------------|
| 1   | <a href="#">6A1W00901300</a><br>Crank Cylinder Assembly | <a href="#">Buy now</a> |
| 2   | <a href="#">6A1151006194</a><br>Crankcase Assembly      | <a href="#">Buy now</a> |
| 3   | <a href="#">903360600100</a><br>Plug, blind 6551131300  | <a href="#">Buy now</a> |
| 4   | <a href="#">650144850200</a><br>Pipe, joint             | <a href="#">Buy now</a> |
| 5   | <a href="#">624113790000</a><br>Valve, check            | <a href="#">Buy now</a> |
| 6   | <a href="#">973130604000</a><br>Bolt (682)              | <a href="#">Buy now</a> |
| 7   | <a href="#">929900660000</a><br>Washer, plain (646)     | <a href="#">Buy now</a> |
| 8   | <a href="#">995301001400</a><br>Pin, dowel              | <a href="#">Buy now</a> |
| 9   | <a href="#">6A1111110215</a><br>Head, cylinder 1        | <a href="#">Buy now</a> |
| 10  | <a href="#">6A111181A000</a><br>Gasket, cylinder head 1 | <a href="#">Buy now</a> |
| 11  | <a href="#">970950602500</a><br>Bolt                    | <a href="#">Buy now</a> |
| 13  | <a href="#">6A1114000000</a><br>Crankshaft assembly     | <a href="#">Buy now</a> |
| 14  | <a href="#">646114120100</a><br>Crank 1                 | <a href="#">Buy now</a> |
| 15  | <a href="#">6A1114220000</a><br>Crank 2                 | <a href="#">Buy now</a> |
| 16  | <a href="#">646116810000</a><br>Pin, crank 1            | <a href="#">Buy now</a> |

## Cylinder & Crankcase



| Ref | Part   |                         |
|-----|--|-------------------------|
| 17  | <a href="#">933103143900</a><br>Brg,cyl-cal roller 5g tm | <a href="#">Buy now</a> |
| 18  | <a href="#">646116510200</a><br>Rod, connecting          | <a href="#">Buy now</a> |
| 19  | <a href="#">933060040900</a><br>Brg,r-b 6004 42mm 69g nk | <a href="#">Buy now</a> |
| 20  | <a href="#">933063020400</a><br>Brg,r-b 6302 42mm 82g nk | <a href="#">Buy now</a> |
| 21  | <a href="#">93310210M000</a><br>Bearing (27v)            | <a href="#">Buy now</a> |
| 22  | <a href="#">931022010800</a><br>Oil seal                 | <a href="#">Buy now</a> |
| 23  | <a href="#">902013530000</a><br>Washer, Plate            | <a href="#">Buy now</a> |
| 24  | <a href="#">9310215M3200</a><br>Oil seal(6a1)            | <a href="#">Buy now</a> |
| 25  | <a href="#">646116360100</a><br>Piston (0.50Mm O/s)      | <a href="#">Buy now</a> |
| 26  | <a href="#">646116010100</a><br>Piston Ring Set (Std)    | <a href="#">Buy now</a> |
| 27  | <a href="#">646116330000</a><br>Pin,piston               | <a href="#">Buy now</a> |
| 28  | <a href="#">934501102100</a><br>Circlip 101116340000     | <a href="#">Buy now</a> |
| 29  | <a href="#">9044507MA300</a><br>Hose (I200)              | <a href="#">Buy now</a> |
| 30  | <a href="#">904670601600</a><br>Clip (655)               | <a href="#">Buy now</a> |
| 31  | <a href="#">6A1136100000</a><br>Reed valve assembly      | <a href="#">Buy now</a> |

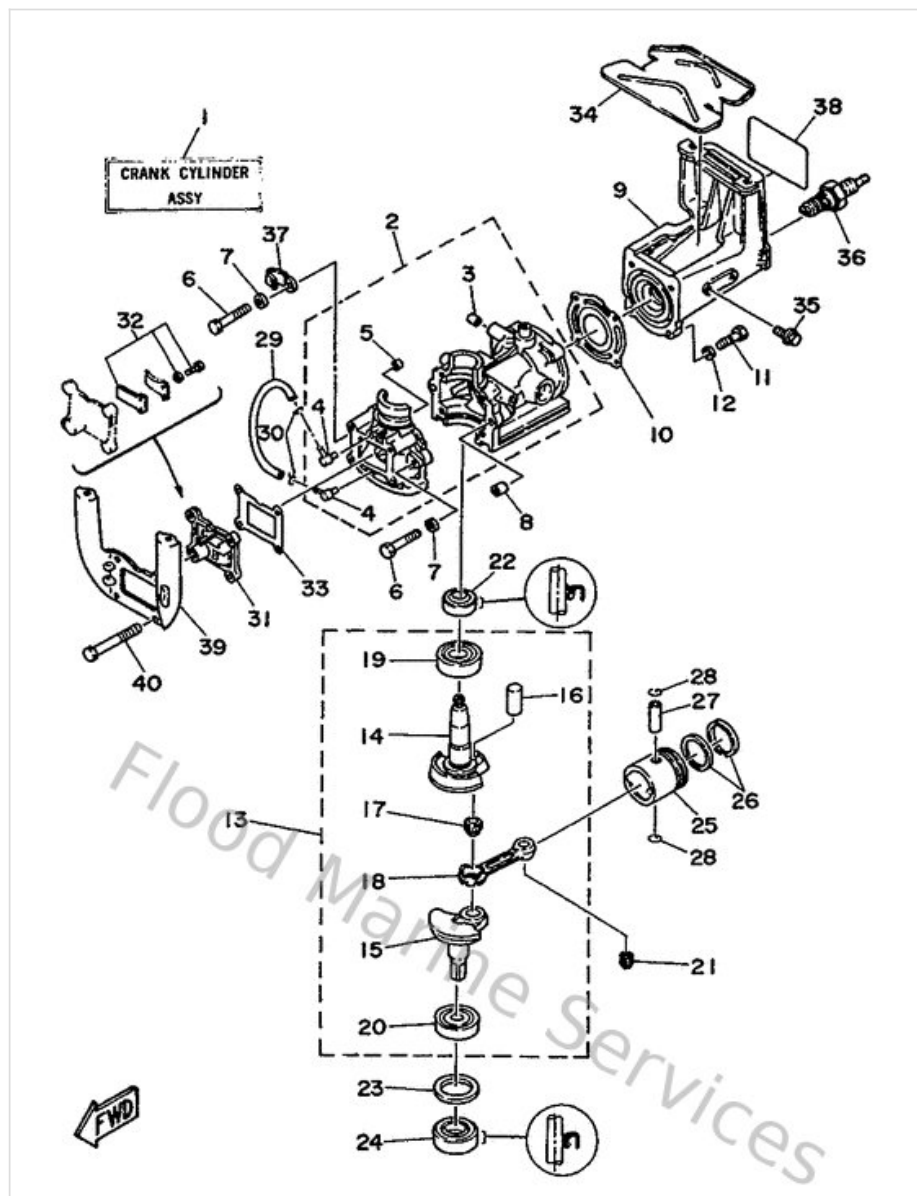
## Cylinder & Crankcase



| Ref | Part   |                         |
|-----|--|-------------------------|
| 32  | <a href="#">6A1W00040000</a><br>Reed set             | <a href="#">Buy now</a> |
| 33  | <a href="#">6A113621A000</a><br>Gasket, valve seat   | <a href="#">Buy now</a> |
| 34  | <a href="#">6A1241410000</a><br>Protector, fuel tank | <a href="#">Buy now</a> |
| 35  | <a href="#">958800601000</a><br>Bolt, flange(7ht)    | <a href="#">Buy now</a> |
| 37  | <a href="#">904650802800</a><br>Clamp (1e6)          | <a href="#">Buy now</a> |
| 39  | <a href="#">6A1157710000</a><br>Stay 1               | <a href="#">Buy now</a> |
| 40  | <a href="#">973130606000</a><br>Bolt, hexagon        | <a href="#">Buy now</a> |

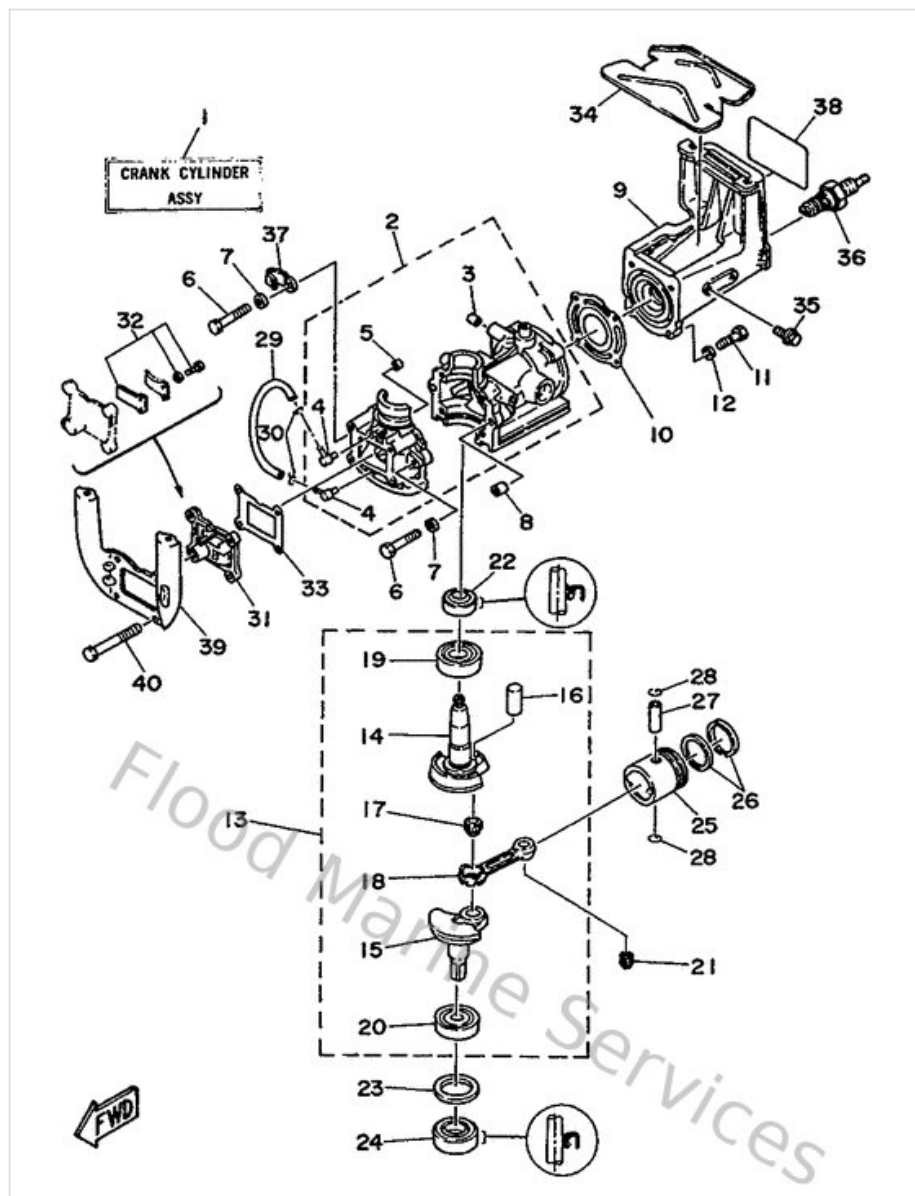


## Cylinder. Crankcase



| Ref | Part  |                         |
|-----|---|-------------------------|
| 1   | <a href="#">6A1W00901300</a><br>Crank Cylinder Assembly | <a href="#">Buy now</a> |
| 2   | <a href="#">6A1151006194</a><br>Crankcase Assembly      | <a href="#">Buy now</a> |
| 3   | <a href="#">903360600100</a><br>Plug, blind 6551131300  | <a href="#">Buy now</a> |
| 4   | <a href="#">650144850200</a><br>Pipe, joint             | <a href="#">Buy now</a> |
| 5   | <a href="#">624113790000</a><br>Valve, check            | <a href="#">Buy now</a> |
| 6   | <a href="#">973130604000</a><br>Bolt (682)              | <a href="#">Buy now</a> |
| 7   | <a href="#">929900660000</a><br>Washer, plain (646)     | <a href="#">Buy now</a> |
| 8   | <a href="#">995301001400</a><br>Pin, dowel              | <a href="#">Buy now</a> |
| 9   | <a href="#">6A1111110215</a><br>Head, cylinder 1        | <a href="#">Buy now</a> |
| 10  | <a href="#">6A111181A000</a><br>Gasket, cylinder head 1 | <a href="#">Buy now</a> |
| 11  | <a href="#">970950602500</a><br>Bolt                    | <a href="#">Buy now</a> |
| 13  | <a href="#">6A1114000000</a><br>Crankshaft assembly     | <a href="#">Buy now</a> |
| 14  | <a href="#">646114120100</a><br>Crank 1                 | <a href="#">Buy now</a> |
| 15  | <a href="#">6A1114220000</a><br>Crank 2                 | <a href="#">Buy now</a> |
| 16  | <a href="#">646116810000</a><br>Pin, crank 1            | <a href="#">Buy now</a> |

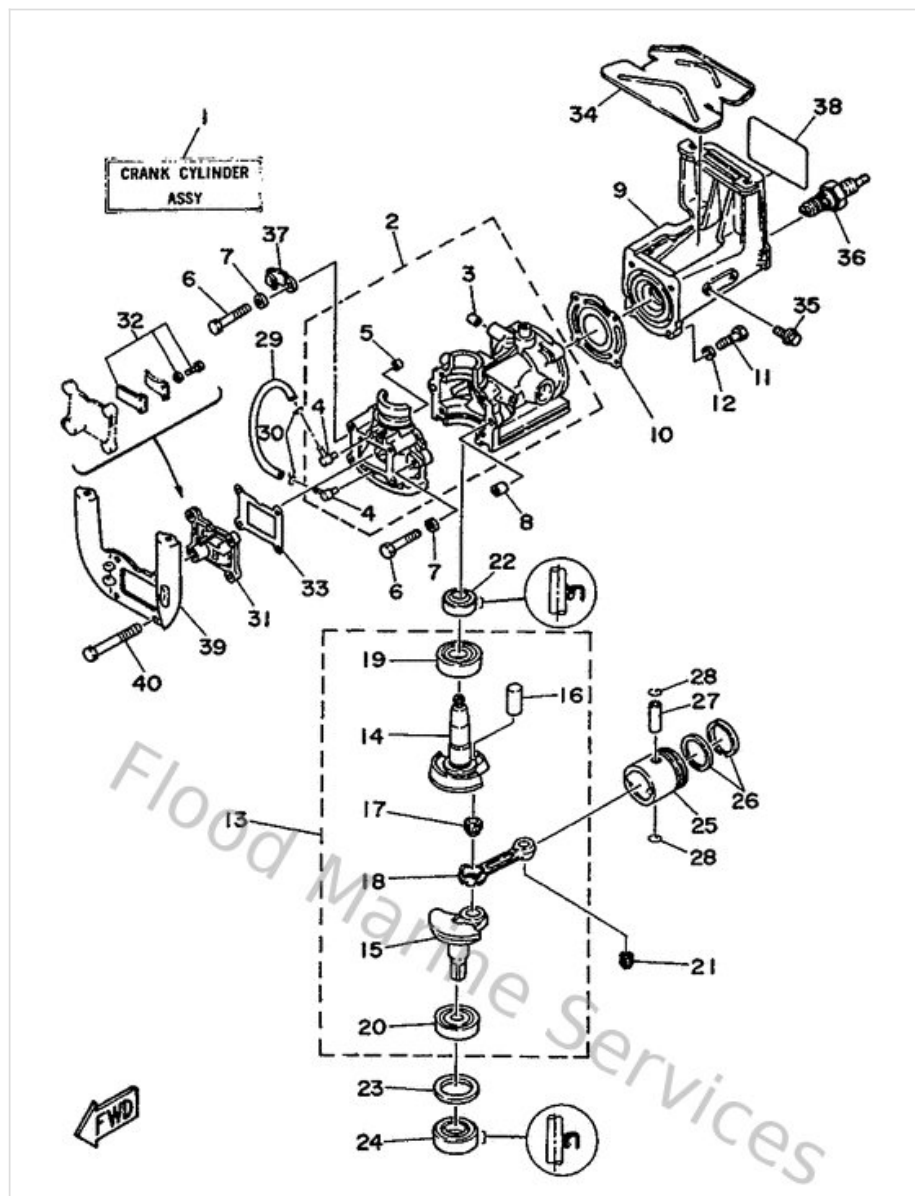
## Cylinder. Crankcase



| Ref | Part   |                         |
|-----|--|-------------------------|
| 17  | <a href="#">933103143900</a><br>Brg,cyl-cal roller 5g tm | <a href="#">Buy now</a> |
| 18  | <a href="#">646116510200</a><br>Rod, connecting          | <a href="#">Buy now</a> |
| 19  | <a href="#">933060040900</a><br>Brg,r-b 6004 42mm 69g nk | <a href="#">Buy now</a> |
| 20  | <a href="#">933063020400</a><br>Brg,r-b 6302 42mm 82g nk | <a href="#">Buy now</a> |
| 21  | <a href="#">93310210M000</a><br>Bearing (27v)            | <a href="#">Buy now</a> |
| 22  | <a href="#">931022010800</a><br>Oil seal                 | <a href="#">Buy now</a> |
| 23  | <a href="#">902013530000</a><br>Washer, Plate            | <a href="#">Buy now</a> |
| 24  | <a href="#">9310215M3200</a><br>Oil seal(6a1)            | <a href="#">Buy now</a> |
| 25  | <a href="#">646116310197</a><br>Piston (Std)             | <a href="#">Buy now</a> |
| 26  | <a href="#">646116010100</a><br>Piston Ring Set (Std)    | <a href="#">Buy now</a> |
| 27  | <a href="#">646116330000</a><br>Pin,piston               | <a href="#">Buy now</a> |
| 28  | <a href="#">934501102100</a><br>Circlip 101116340000     | <a href="#">Buy now</a> |
| 29  | <a href="#">9044507MA300</a><br>Hose (I200)              | <a href="#">Buy now</a> |
| 30  | <a href="#">904670601600</a><br>Clip (655)               | <a href="#">Buy now</a> |
| 31  | <a href="#">6A1136100000</a><br>Reed valve assembly      | <a href="#">Buy now</a> |

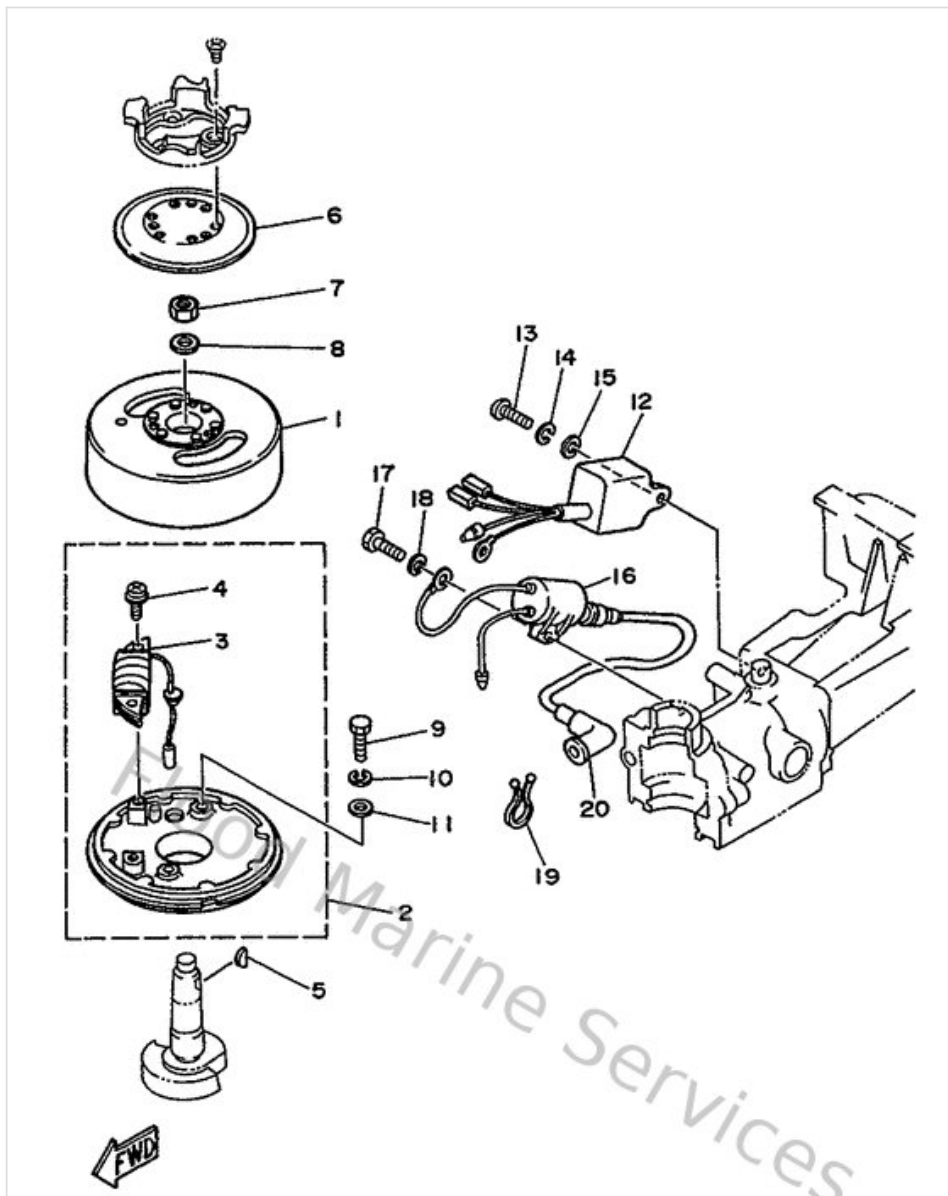


## Cylinder. Crankcase



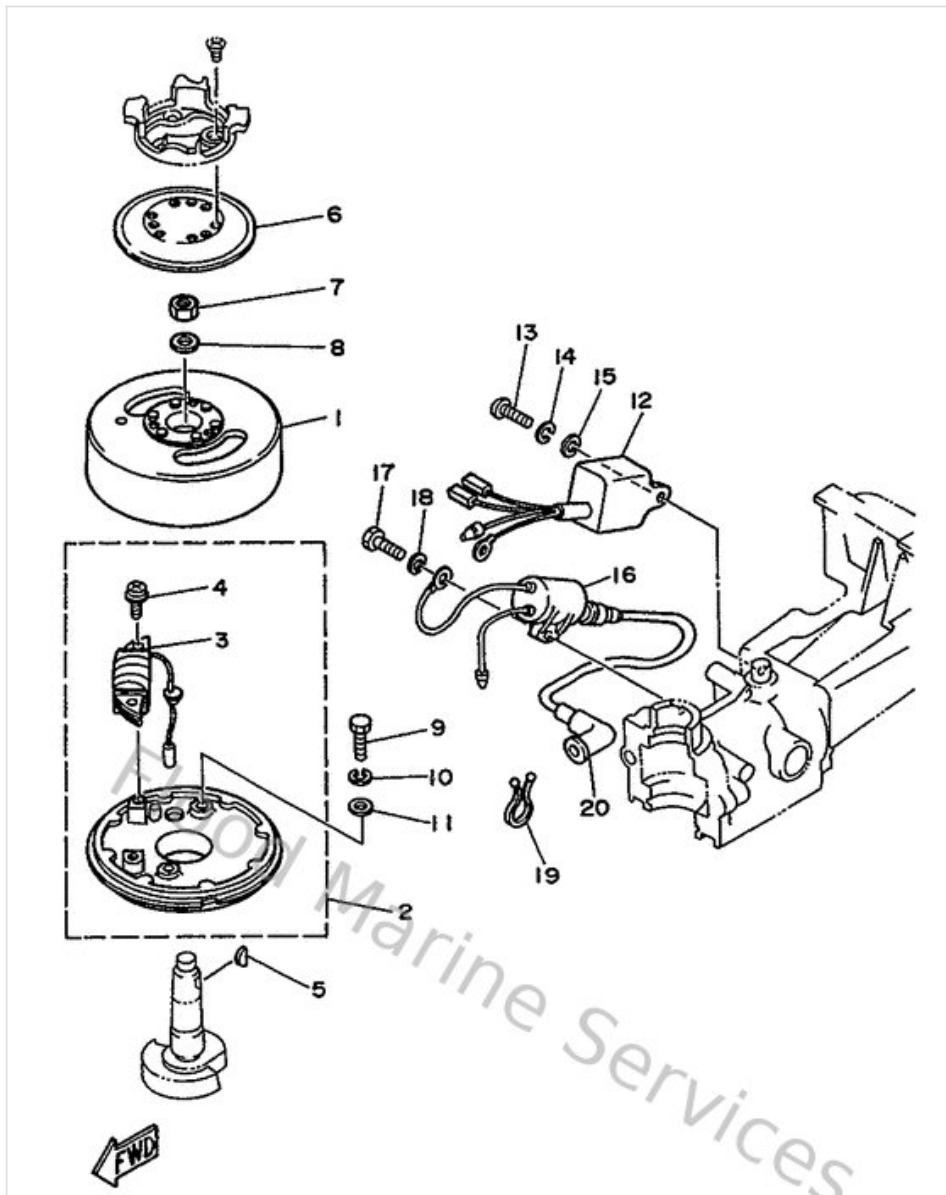
| Ref | Part   |                         |
|-----|--|-------------------------|
| 32  | <a href="#">6A1W00040000</a><br>Reed set             | <a href="#">Buy now</a> |
| 33  | <a href="#">6A113621A000</a><br>Gasket, valve seat   | <a href="#">Buy now</a> |
| 34  | <a href="#">6A1241410000</a><br>Protector, fuel tank | <a href="#">Buy now</a> |
| 35  | <a href="#">958800601000</a><br>Bolt, flange(7ht)    | <a href="#">Buy now</a> |
| 37  | <a href="#">904650802800</a><br>Clamp (1e6)          | <a href="#">Buy now</a> |
| 39  | <a href="#">6A1157710000</a><br>Stay 1               | <a href="#">Buy now</a> |
| 40  | <a href="#">973130606000</a><br>Bolt, hexagon        | <a href="#">Buy now</a> |

# Generator

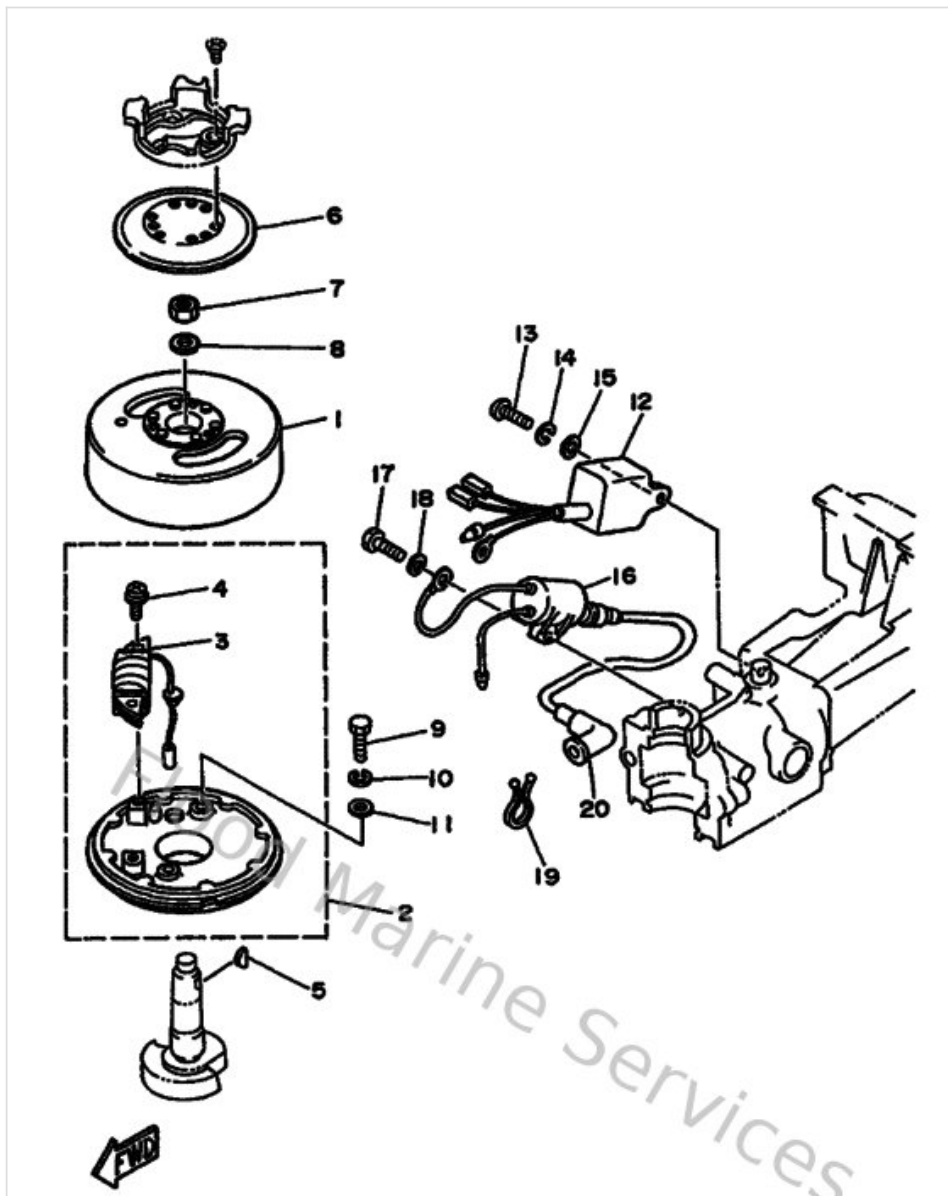


| Ref | Part  |                         |
|-----|---|-------------------------|
| 1   | <a href="#">6A1855500000</a><br>Rotor assembly          | <a href="#">Buy now</a> |
| 2   | <a href="#">6A1855600000</a><br>Base assembly           | <a href="#">Buy now</a> |
| 3   | <a href="#">6A1855200000</a><br>Coil, charge            | <a href="#">Buy now</a> |
| 4   | <a href="#">978850502000</a><br>Screw, pan head (e22)   | <a href="#">Buy now</a> |
| 5   | <a href="#">9028004M0600</a><br>Key, woodruff(6a1)      | <a href="#">Buy now</a> |
| 6   | <a href="#">6A1813620000</a><br>Cover, hole 1           | <a href="#">Buy now</a> |
| 7   | <a href="#">9017010M3300</a><br>Nut(6a1)                | <a href="#">Buy now</a> |
| 8   | <a href="#">929901010000</a><br>Ybs67-10 washer, spring | <a href="#">Buy now</a> |
| 9   | <a href="#">970950603000</a><br>Bolt(jf7)               | <a href="#">Buy now</a> |
| 10  | <a href="#">929950610000</a><br>Washer(6a1)             | <a href="#">Buy now</a> |
| 11  | <a href="#">929900660000</a><br>Washer, plain (646)     | <a href="#">Buy now</a> |
| 12  | <a href="#">6A1855400100</a><br>C.d.i. unit assembly    | <a href="#">Buy now</a> |
| 13  | <a href="#">978850601600</a><br>Screw, pan head(6b0)    | <a href="#">Buy now</a> |
| 15  | <a href="#">929950660000</a><br>Washer, plain (646)     | <a href="#">Buy now</a> |
| 16  | <a href="#">6A1855700000</a><br>Ignition coil assembly  | <a href="#">Buy now</a> |

# Generator

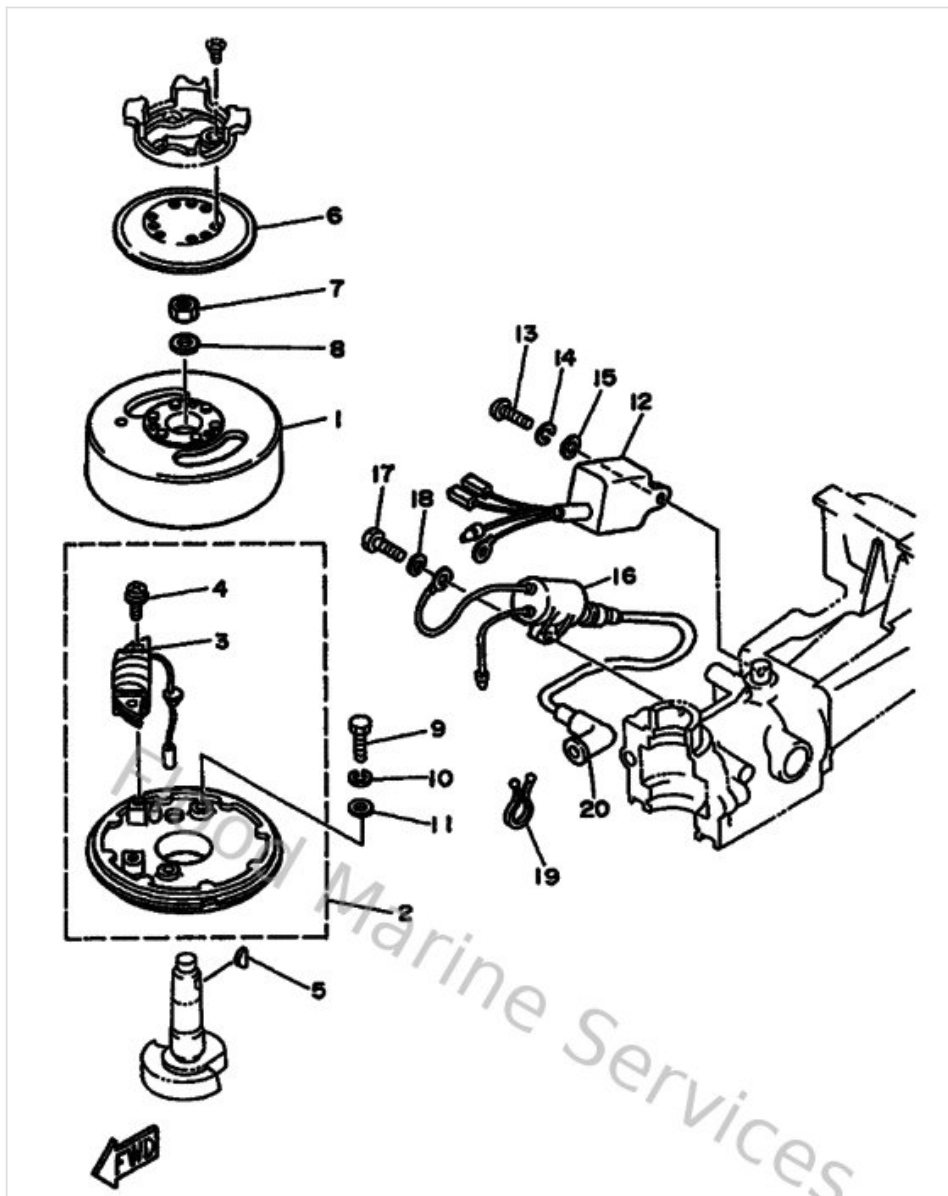


| Ref | Part  |                         |
|-----|---|-------------------------|
| 17  | <a href="#">970950602000</a><br>Bolt(7u8)         | <a href="#">Buy now</a> |
| 19  | <a href="#">904651814700</a><br>Clamp             | <a href="#">Buy now</a> |
| 20  | <a href="#">6G1823702000</a><br>Plug cap assembly | <a href="#">Buy now</a> |



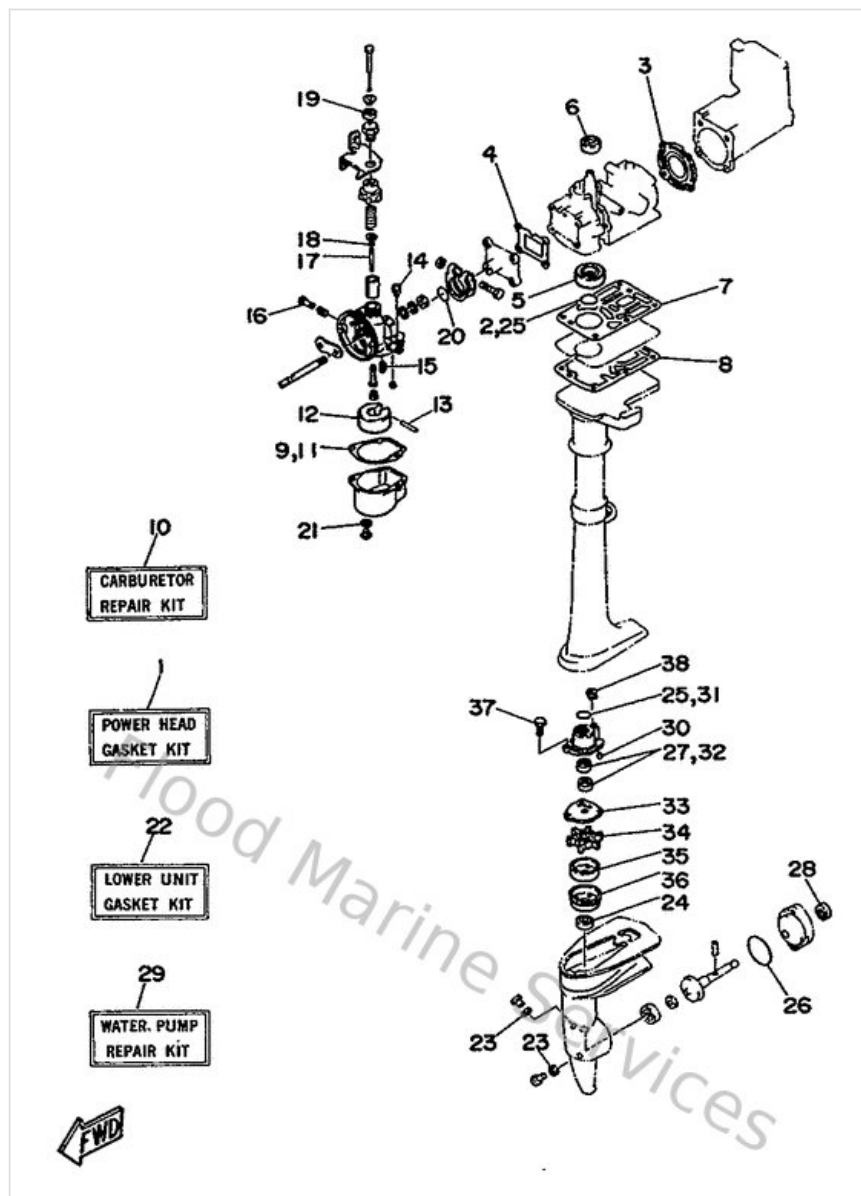
| Ref | Part  |                         |
|-----|---|-------------------------|
| 1   | <a href="#">6A1855500000</a><br>Rotor assembly          | <a href="#">Buy now</a> |
| 2   | <a href="#">6A1855600000</a><br>Base assembly           | <a href="#">Buy now</a> |
| 3   | <a href="#">6A1855200000</a><br>Coil, charge            | <a href="#">Buy now</a> |
| 4   | <a href="#">978850502000</a><br>Screw, pan head (e22)   | <a href="#">Buy now</a> |
| 5   | <a href="#">9028004M0600</a><br>Key, woodruff(6a1)      | <a href="#">Buy now</a> |
| 6   | <a href="#">6A1813620000</a><br>Cover, hole 1           | <a href="#">Buy now</a> |
| 7   | <a href="#">9017010M3300</a><br>Nut(6a1)                | <a href="#">Buy now</a> |
| 8   | <a href="#">929901010000</a><br>Ybs67-10 washer, spring | <a href="#">Buy now</a> |
| 9   | <a href="#">970950603000</a><br>Bolt(jf7)               | <a href="#">Buy now</a> |
| 10  | <a href="#">929950610000</a><br>Washer(6a1)             | <a href="#">Buy now</a> |
| 11  | <a href="#">929900660000</a><br>Washer, plain (646)     | <a href="#">Buy now</a> |
| 12  | <a href="#">6A1855400100</a><br>C.d.i. unit assembly    | <a href="#">Buy now</a> |
| 13  | <a href="#">978850601600</a><br>Screw, pan head(6b0)    | <a href="#">Buy now</a> |
| 15  | <a href="#">929950660000</a><br>Washer, plain (646)     | <a href="#">Buy now</a> |
| 16  | <a href="#">6A1855700000</a><br>Ignition coil assembly  | <a href="#">Buy now</a> |

# Generatrice



| Ref | Part  |                         |
|-----|---|-------------------------|
| 17  | <a href="#">970950602000</a><br>Bolt(7u8)         | <a href="#">Buy now</a> |
| 19  | <a href="#">904651814700</a><br>Clamp             | <a href="#">Buy now</a> |
| 20  | <a href="#">6G1823702000</a><br>Plug cap assembly | <a href="#">Buy now</a> |

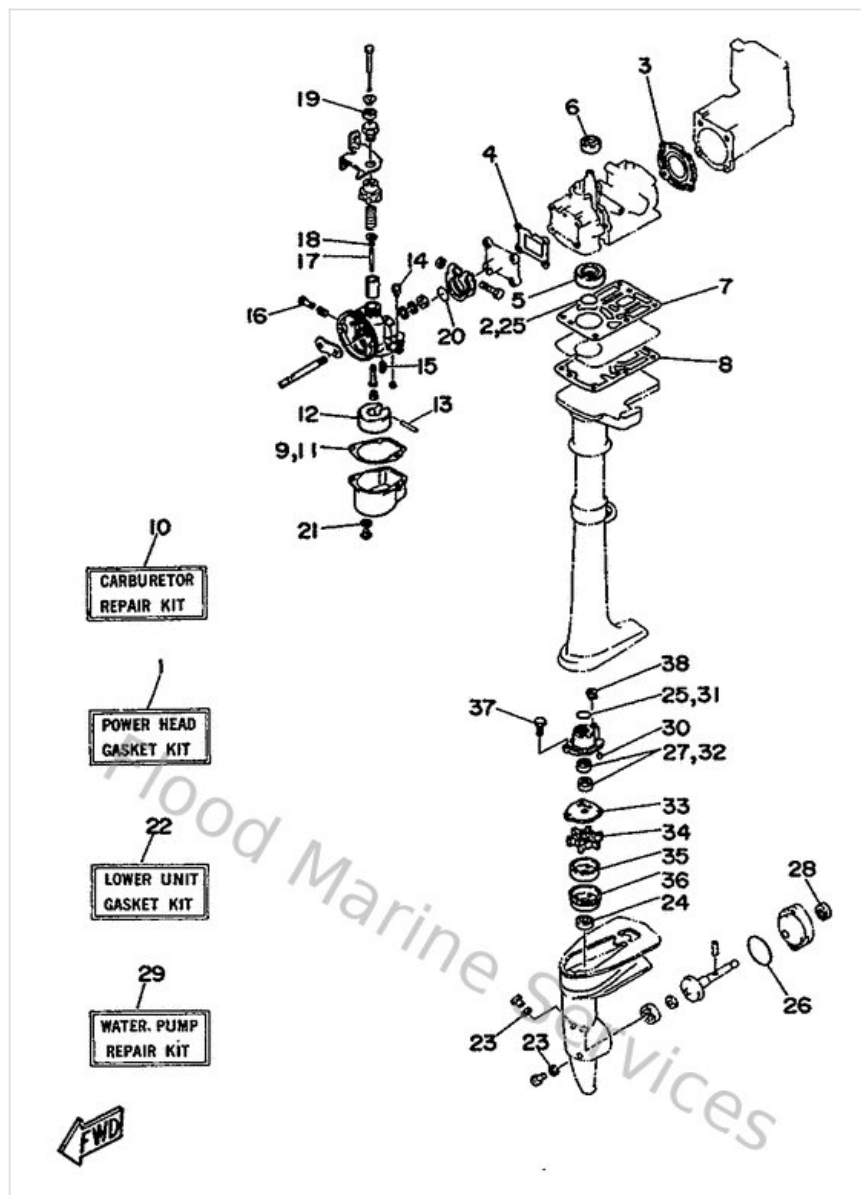
## Kits De Reparation



| Ref | Part  |                         |
|-----|---|-------------------------|
| 1   | <a href="#">6A1W00010200</a><br>Gasket kit, power unit  | <a href="#">Buy now</a> |
| 2   | <a href="#">9321008M2900</a><br>O-ring (6a1)            | <a href="#">Buy now</a> |
| 3   | <a href="#">6A111181A000</a><br>Gasket, cylinder head 1 | <a href="#">Buy now</a> |
| 4   | <a href="#">6GDE36210000</a><br>Gasket, valve seat      | <a href="#">Buy now</a> |
| 5   | <a href="#">931022010800</a><br>Oil seal                | <a href="#">Buy now</a> |
| 6   | <a href="#">9310215M3200</a><br>Oil seal(6a1)           | <a href="#">Buy now</a> |
| 7   | <a href="#">64614623A100</a><br>Gasket, exhaust         | <a href="#">Buy now</a> |
| 8   | <a href="#">6A114613A000</a><br>Gasket,exhaust 1        | <a href="#">Buy now</a> |
| 9   | <a href="#">6A1143840000</a><br>Gasket, float chamber   | <a href="#">Buy now</a> |
| 10  | <a href="#">6A1W00930300</a><br>Carburetor repair kit   | <a href="#">Buy now</a> |
| 12  | <a href="#">6A1143850000</a><br>Float                   | <a href="#">Buy now</a> |
| 13  | <a href="#">6A1143860000</a><br>Pin, float              | <a href="#">Buy now</a> |
| 14  | <a href="#">985800401000</a><br>Screw, pan head (e56)   | <a href="#">Buy now</a> |
| 15  | <a href="#">6A1143920000</a><br>Valve, needle           | <a href="#">Buy now</a> |
| 16  | <a href="#">646142110200</a><br>Screw, pilot adjusting  | <a href="#">Buy now</a> |



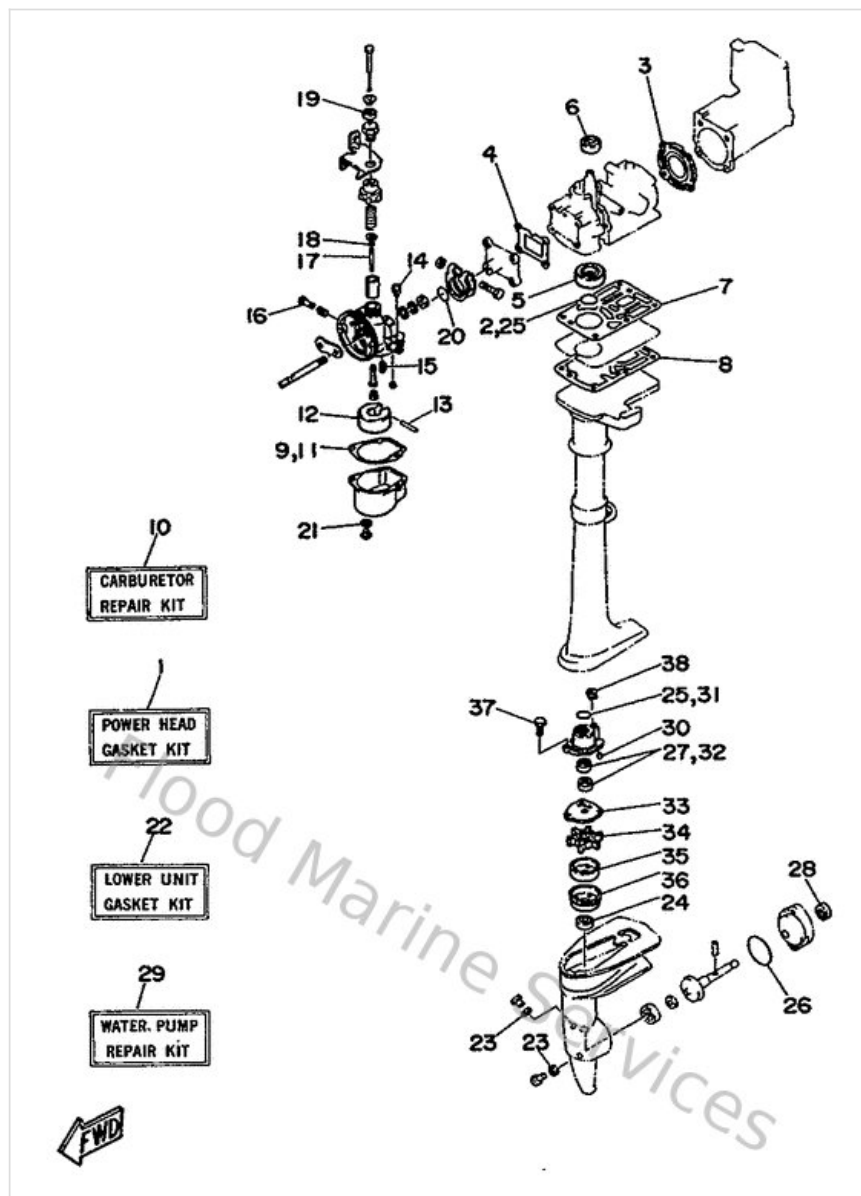
## Kits De Reparation



| Ref | Part  |                         |
|-----|---|-------------------------|
| 17  | <a href="#">6A1141161000</a><br>Needle                  | <a href="#">Buy now</a> |
| 18  | <a href="#">646141370000</a><br>Clip                    | <a href="#">Buy now</a> |
| 20  | <a href="#">646142290100</a><br>O-ring                  | <a href="#">Buy now</a> |
| 21  | <a href="#">646141980100</a><br>Gasket                  | <a href="#">Buy now</a> |
| 22  | <a href="#">6A1W00012300</a><br>Lower unit gasket kit   | <a href="#">Buy now</a> |
| 23  | <a href="#">904300802000</a><br>Gasket                  | <a href="#">Buy now</a> |
| 24  | <a href="#">931031105100</a><br>Oil seal (11x21x8-646)  | <a href="#">Buy now</a> |
| 25  | <a href="#">932101912300</a><br>O-ring (646)            | <a href="#">Buy now</a> |
| 26  | <a href="#">932104210100</a><br>O-ring (183)            | <a href="#">Buy now</a> |
| 27  | <a href="#">9310111M4400</a><br>Oil seal(6a1)           | <a href="#">Buy now</a> |
| 28  | <a href="#">931031005200</a><br>Oil seal (10x21x10-646) | <a href="#">Buy now</a> |
| 29  | <a href="#">6A1W00780200</a><br>Water pump repair kit   | <a href="#">Buy now</a> |
| 30  | <a href="#">936040906800</a><br>Pin,dowel (646)         | <a href="#">Buy now</a> |
| 33  | <a href="#">646443230000</a><br>Outer plate,cartridge   | <a href="#">Buy now</a> |
| 34  | <a href="#">646443520100</a><br>Impeller                | <a href="#">Buy now</a> |

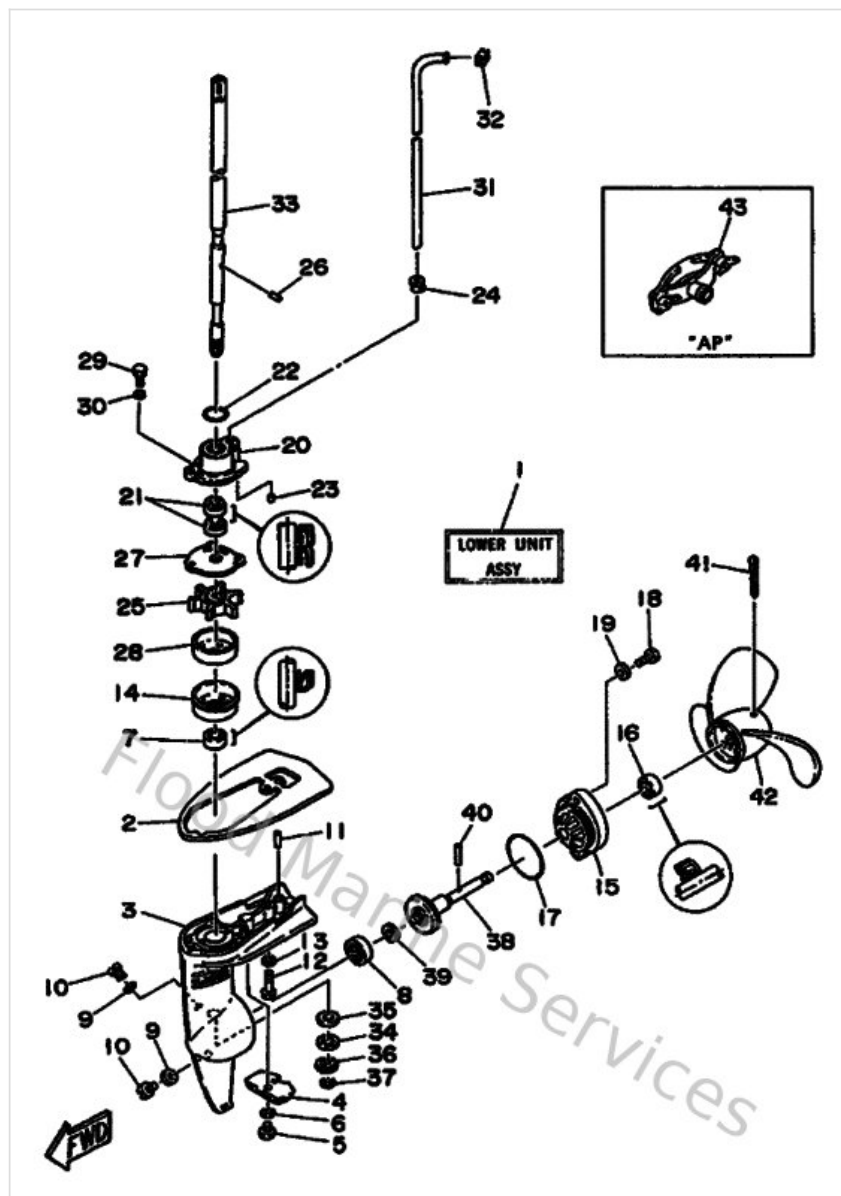


## Kits De Reparation



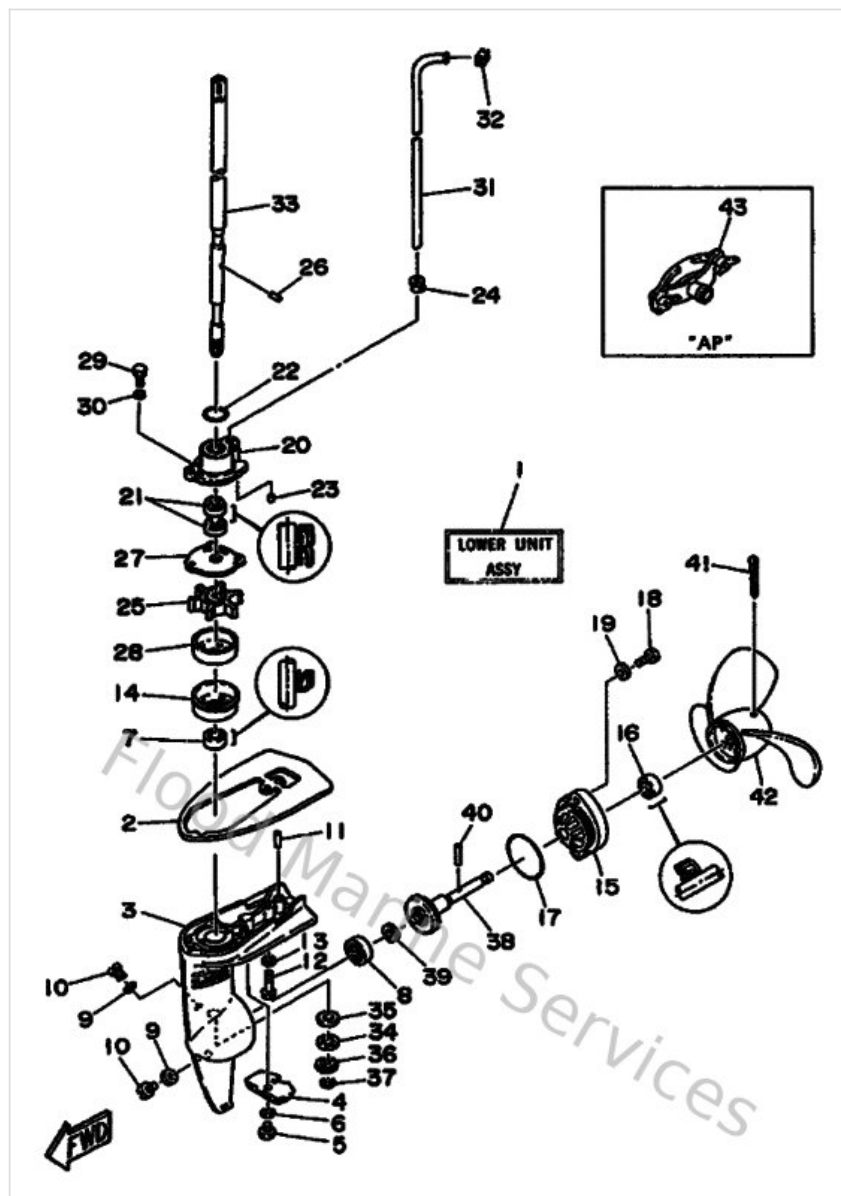
| Ref | Part   |                         |
|-----|--|-------------------------|
| 35  | <a href="#">646443220000</a><br>Insert, cartridge    | <a href="#">Buy now</a> |
| 36  | <a href="#">6GDG43250000</a><br>Protector, oil seal  | <a href="#">Buy now</a> |
| 37  | <a href="#">973900501600</a><br>Bolt, with washer    | <a href="#">Buy now</a> |
| 38  | <a href="#">646443660100</a><br>Damper, water seal 2 | <a href="#">Buy now</a> |

## Lower Casing & Drive



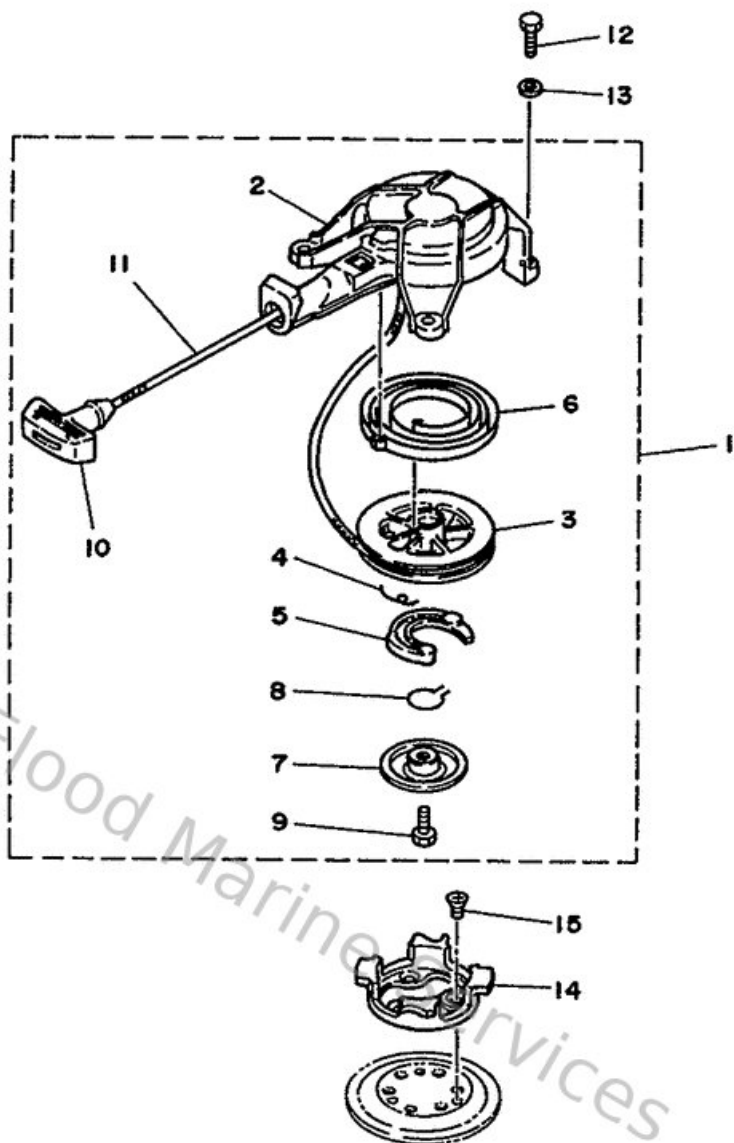
| Ref | Part   |                         |
|-----|--|-------------------------|
| 1   | <a href="#">6A145300034D</a><br>Lower unit assembly      | <a href="#">Buy now</a> |
| 2   | <a href="#">6A145181004D</a><br>Plate                    | <a href="#">Buy now</a> |
| 3   | <a href="#">6A145311024D</a><br>Casing Lower             | <a href="#">Buy now</a> |
| 4   | <a href="#">6L5452510200</a><br>Anode                    | <a href="#">Buy now</a> |
| 5   | <a href="#">958950601200</a><br>Bolt, flange deep recess | <a href="#">Buy now</a> |
| 6   | <a href="#">929900630000</a><br>Washer, tooth            | <a href="#">Buy now</a> |
| 7   | <a href="#">931031105100</a><br>Oil seal (11x21x8-646)   | <a href="#">Buy now</a> |
| 8   | <a href="#">933060000100</a><br>Brg,r-b 6000 26mm 19g ky | <a href="#">Buy now</a> |
| 9   | <a href="#">904300802000</a><br>Gasket                   | <a href="#">Buy now</a> |
| 10  | <a href="#">903400800200</a><br>Plug, straight screw     | <a href="#">Buy now</a> |
| 11  | <a href="#">9360518M0400</a><br>Pin, dowel b (6a1)       | <a href="#">Buy now</a> |
| 12  | <a href="#">970950603000</a><br>Bolt(jf7)                | <a href="#">Buy now</a> |
| 13  | <a href="#">929900660000</a><br>Washer, plain (646)      | <a href="#">Buy now</a> |
| 14  | <a href="#">6A1443250000</a><br>Protector, oil seal      | <a href="#">Buy now</a> |
| 15  | <a href="#">6GDG5361008D</a><br>Cap, lower casing        | <a href="#">Buy now</a> |

## Lower Casing & Drive



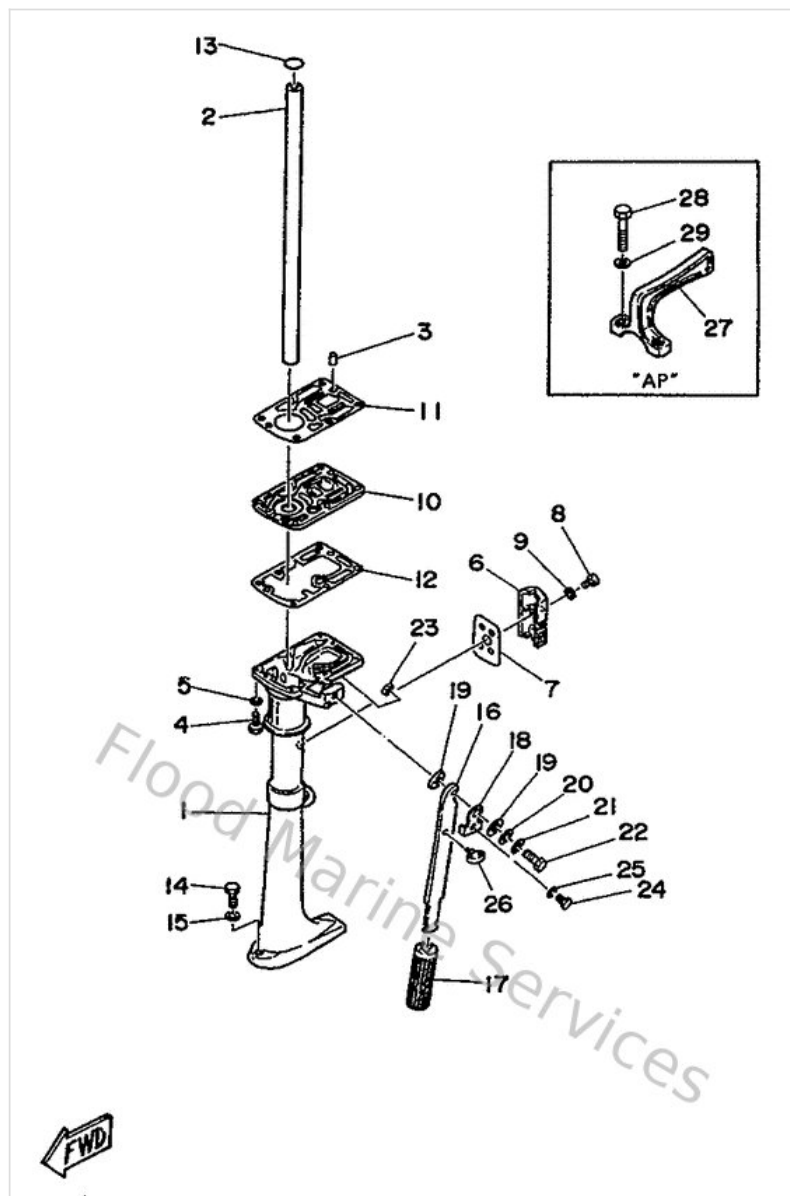
| Ref | Part   |                         |
|-----|--|-------------------------|
| 16  | <a href="#">931031005200</a><br>Oil seal (10x21x10-646)  | <a href="#">Buy now</a> |
| 20  | <a href="#">6A1443120194</a><br>Cover,water pump housing | <a href="#">Buy now</a> |
| 26  | <a href="#">936040906600</a><br>Pin, dowel               | <a href="#">Buy now</a> |

# Starter



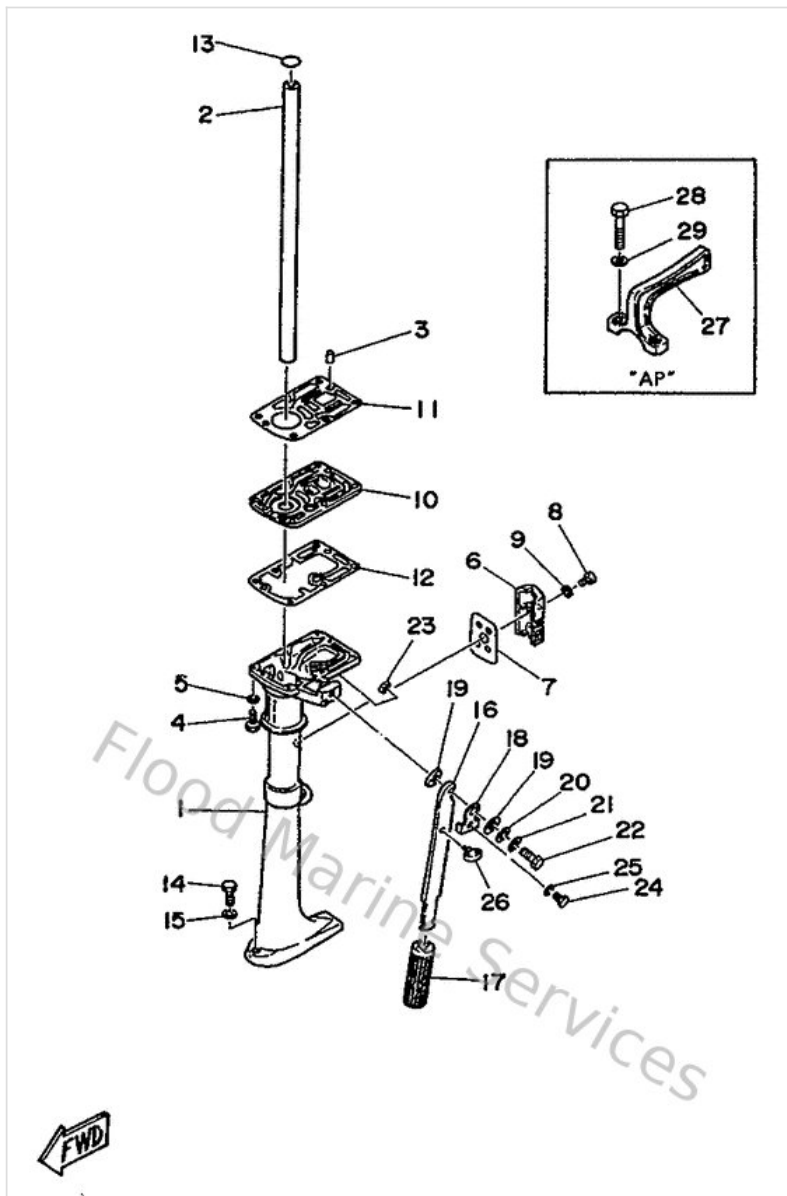
| Ref | Part  |                         |
|-----|---|-------------------------|
| 1   | <a href="#">6A1157100000</a><br>Starter ass'y             | <a href="#">Buy now</a> |
| 2   | <a href="#">6A1157110000</a><br>Case, starter             | <a href="#">Buy now</a> |
| 3   | <a href="#">6A1157140000</a><br>Drum, sheave              | <a href="#">Buy now</a> |
| 4   | <a href="#">6A1157670000</a><br>Spring, return            | <a href="#">Buy now</a> |
| 5   | <a href="#">6A1157410000</a><br>Pawl, drive               | <a href="#">Buy now</a> |
| 6   | <a href="#">6A1157130000</a><br>Spring, starter           | <a href="#">Buy now</a> |
| 7   | <a href="#">7G5157160000</a><br>Plate, drive              | <a href="#">Buy now</a> |
| 8   | <a href="#">6A1157050000</a><br>Spring, drive pawl        | <a href="#">Buy now</a> |
| 9   | <a href="#">970130601200</a><br>Bolt(gh1)                 | <a href="#">Buy now</a> |
| 10  | <a href="#">6A1157550100</a><br>Handle, Starter           | <a href="#">Buy now</a> |
| 12  | <a href="#">970950601600</a><br>Bolt, hexagon deep recess | <a href="#">Buy now</a> |
| 13  | <a href="#">929900660000</a><br>Washer, plain (646)       | <a href="#">Buy now</a> |
| 14  | <a href="#">6A1157230094</a><br>Pulley, starter           | <a href="#">Buy now</a> |
| 15  | <a href="#">987030601200</a><br>Screw, flat head(6a1)     | <a href="#">Buy now</a> |

## Upper Casing



| Ref | Part  |                         |
|-----|---|-------------------------|
| 1   | <a href="#">6A145111024D</a><br>Casing, upper         | <a href="#">Buy now</a> |
| 2   | <a href="#">6A1451130000</a><br>Pipe                  | <a href="#">Buy now</a> |
| 3   | <a href="#">936051506500</a><br>Pin, dowel            | <a href="#">Buy now</a> |
| 4   | <a href="#">970950602500</a><br>Bolt                  | <a href="#">Buy now</a> |
| 5   | <a href="#">929900660000</a><br>Washer, plain (646)   | <a href="#">Buy now</a> |
| 6   | <a href="#">6A1451510000</a><br>Cover, upper casing   | <a href="#">Buy now</a> |
| 7   | <a href="#">6A1451150000</a><br>Gasket, upper casing  | <a href="#">Buy now</a> |
| 8   | <a href="#">985800601600</a><br>Screw pan head        | <a href="#">Buy now</a> |
| 10  | <a href="#">6A141137005B</a><br>Guide,exhaust         | <a href="#">Buy now</a> |
| 11  | <a href="#">6A114613A000</a><br>Gasket,exhaust 1      | <a href="#">Buy now</a> |
| 12  | <a href="#">64614623A100</a><br>Gasket, exhaust       | <a href="#">Buy now</a> |
| 13  | <a href="#">932101912300</a><br>O-ring (646)          | <a href="#">Buy now</a> |
| 14  | <a href="#">970800603000</a><br>Bolt(jf7)             | <a href="#">Buy now</a> |
| 16  | <a href="#">6A142111004D</a><br>Handle, steering      | <a href="#">Buy now</a> |
| 17  | <a href="#">646421190200</a><br>Grip, steering handle | <a href="#">Buy now</a> |

## Upper Casing



| Ref | Part  |                         |
|-----|---|-------------------------|
| 18  | <a href="#">6A1421810000</a><br>Washer                        | <a href="#">Buy now</a> |
| 19  | <a href="#">902010911700</a><br>Washer 1 6154367300           | <a href="#">Buy now</a> |
| 20  | <a href="#">929900820000</a><br>Ybs66-8 washer, plain         | <a href="#">Buy now</a> |
| 21  | <a href="#">929900810000</a><br>Ybs67-8 washer, spring        | <a href="#">Buy now</a> |
| 22  | <a href="#">9010108M1100</a><br>Bolt(6a1)                     | <a href="#">Buy now</a> |
| 23  | <a href="#">953800860000</a><br>Nut (661)                     | <a href="#">Buy now</a> |
| 24  | <a href="#">970950601000</a><br>Bolt                          | <a href="#">Buy now</a> |
| 28  | <a href="#">973950605500</a><br>Bolt, hexagon w/w deep recess | <a href="#">Buy now</a> |
| 29  | <a href="#">929950610000</a><br>Washer(6a1)                   | <a href="#">Buy now</a> |

# Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.