



Yamaha 30HMH 2002

Parts Manual

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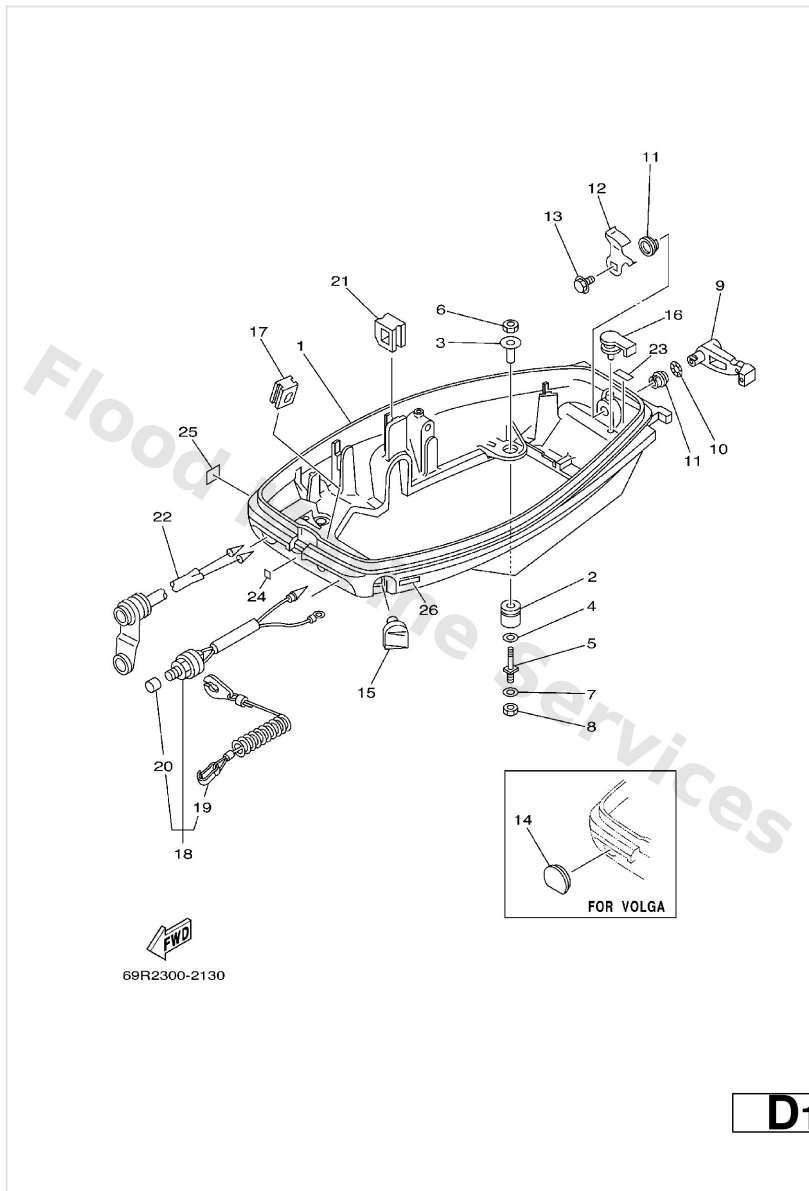
Authorised Yamaha Dealers



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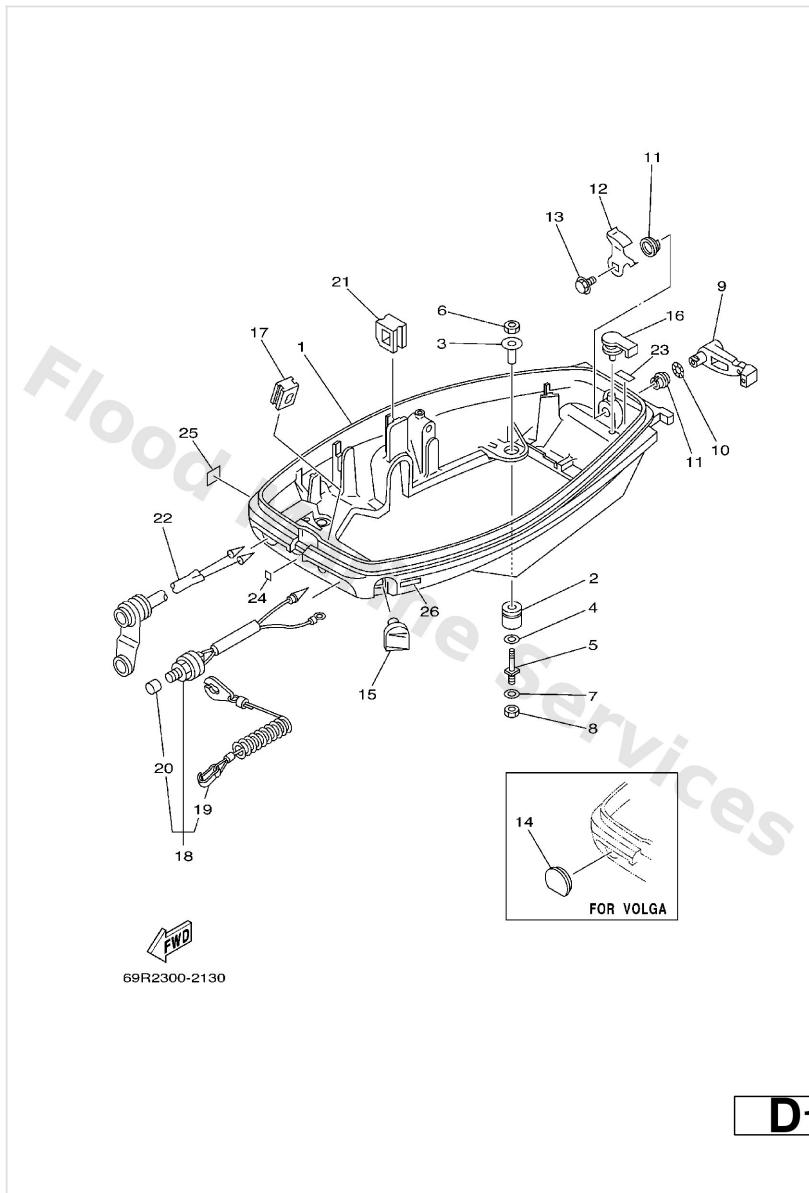
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Bottom Cowling



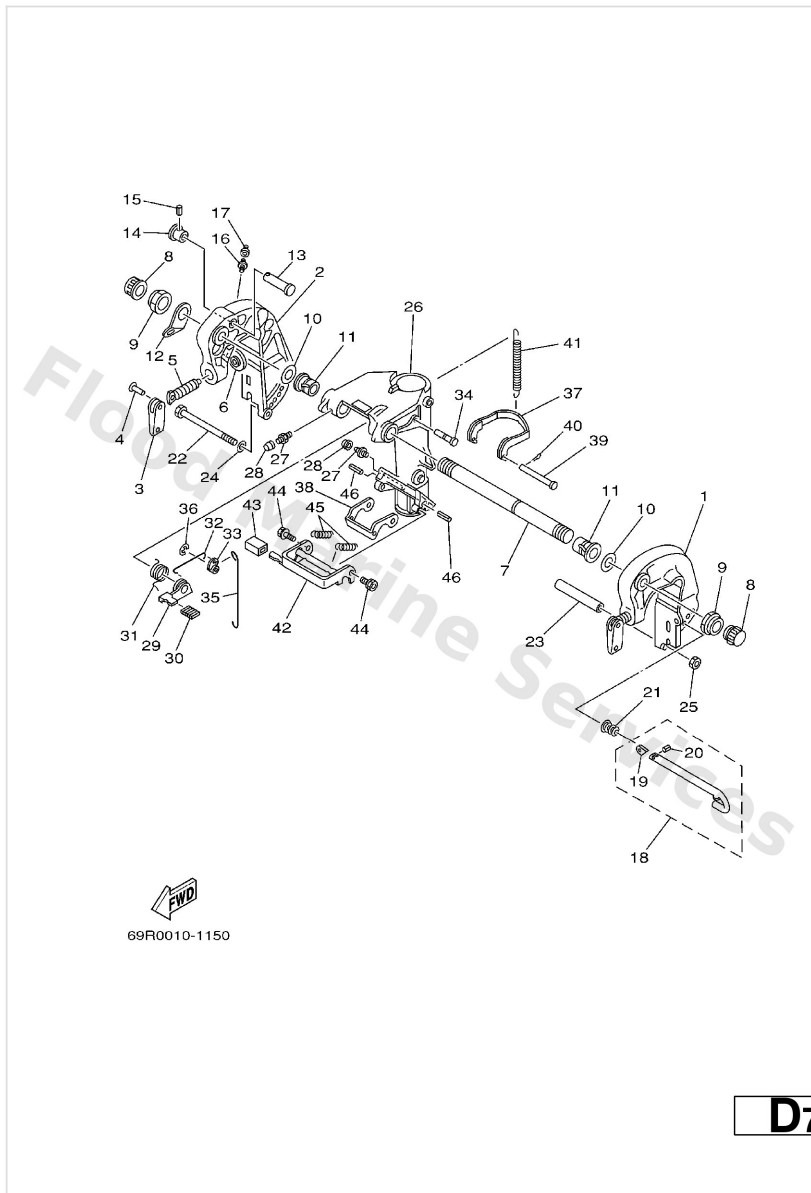
Ref	Part	
1	689--42711--04--4D Cowling, bottom 1	Buy now
2	90480--15M06 Grommet (689)	Buy now
3	90387--08M25 Collar (689)	Buy now
4	90201--08M87 Washer (6g0)	Buy now
5	6G0--42796--00 Bolt 1	Buy now
6	95380--08700 Nut(661)	Buy now
7	92995--08600 Washer, plain (663)	Buy now
9	689--42815--00 Lever, clamp 1	Buy now
10	90206--12052 Washer, wave (666)	Buy now
11	90386--12069 Bush(666)	Buy now
12	689--42816--00 Lever, clamp 2	Buy now
13	90119--06M73 Bolt(gh1)	Buy now
14	682--42724--00 Grommet FOR VOLGA	Buy now
15	689--42725--01 Grommet	Buy now
16	647--42523--00 Spacer, friction	Buy now

Bottom Cowling



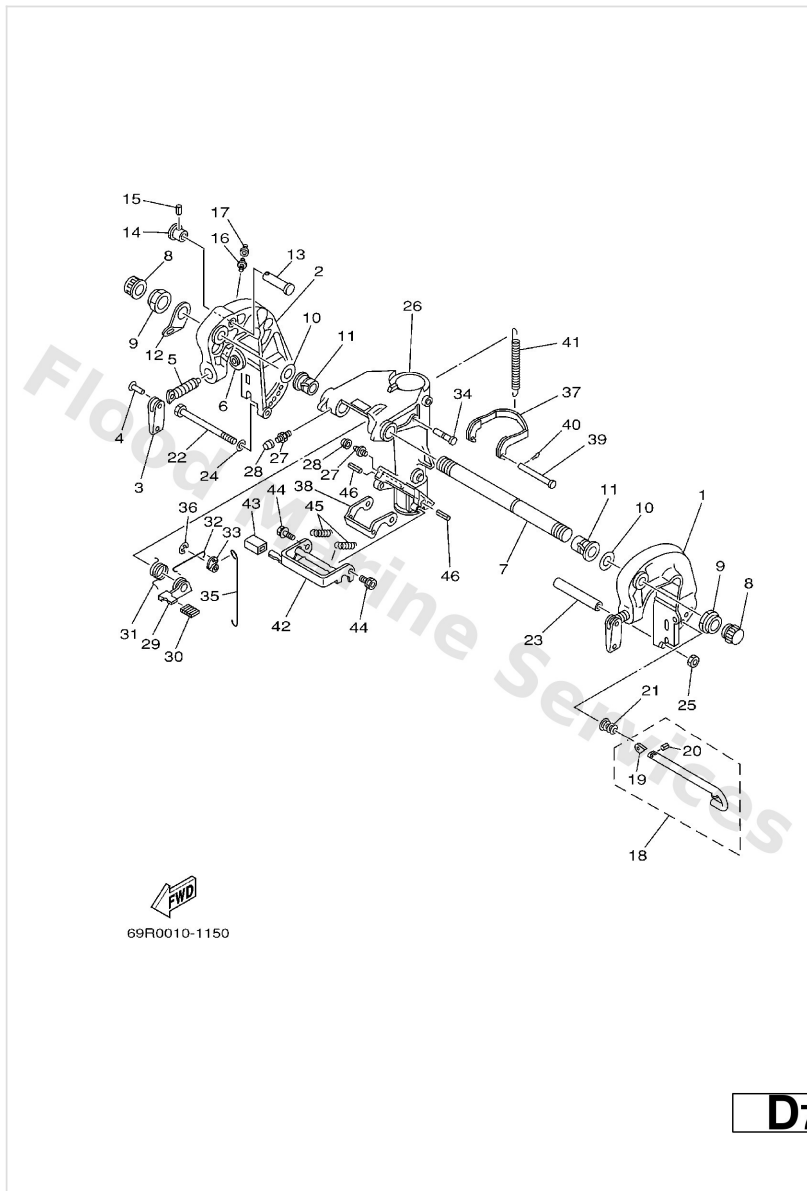
Ref	Part	
17	61N--26326--00 Grommet	Buy now
18	6E9--82575--02 Engine stop switch assembly	Buy now
19	682--82556--00 Lanyard, stop switch	Buy now
20	689--8257Y--00 Cap	Buy now
21	90480--17M08 Grommet (689) EXCEPT FOR VOLGA	Buy now
22	682--84381--00 2p concent 1 EXCEPT FOR VOLGA	Buy now
23	6E7--42791--10 Mark 1	Buy now
23	6E74279100 Mark 1 FOR VOLGA	Buy now
23	6G54279100 Mark 1 FOR VOLGA	Buy now
24	6A14279201 Mark (100:1) EXCEPT FOR VOLGA	Buy now
25	6A1--28176--00 Label Caution EXCEPT FOR VOLGA	Buy now
26	6E3--8257H--00 Plate Mark EXCEPT FOR VOLGA	Buy now

Bracket 1



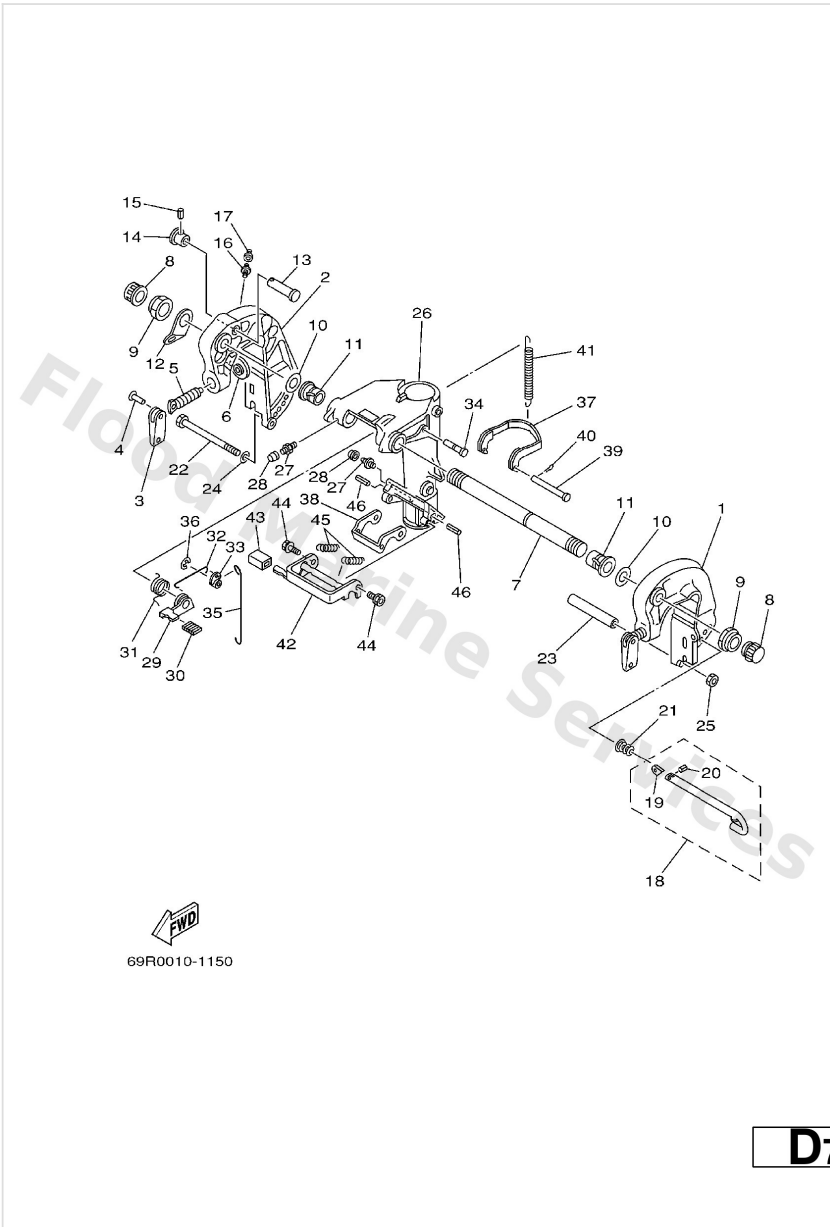
Ref	Part	
1	689--43111--03--4D Bracket, clamp 1	Buy now
2	689--43112--02--4D Bracket, clamp 2	Buy now
3	6E0--43118--01 Handle, transom clamp	Buy now
4	90243--04M01 Pin(6a1)	Buy now
5	90149--14030 Screw, transom clamp	Buy now
6	648--43114--01 Pad, transom clamp	Buy now
7	6J8--43131--01 Bolt, clamp bracket	Buy now
8	6G5--43145--01 Cap, clamp bracket	Buy now
9	90185--22043 Nut, self-locking	Buy now
10	90201--22M03 Washer, plate(64j)	Buy now
11	90386--22M67 Bush(6a9)	Buy now
12	6J8--43113--01 Plate, clamp bracket	Buy now
13	689--43191--00 Shaft, stopper	Buy now
14	689--43192--01 Knob, stopper	Buy now
15	91690--30016 Pin, spring	Buy now

Bracket 1



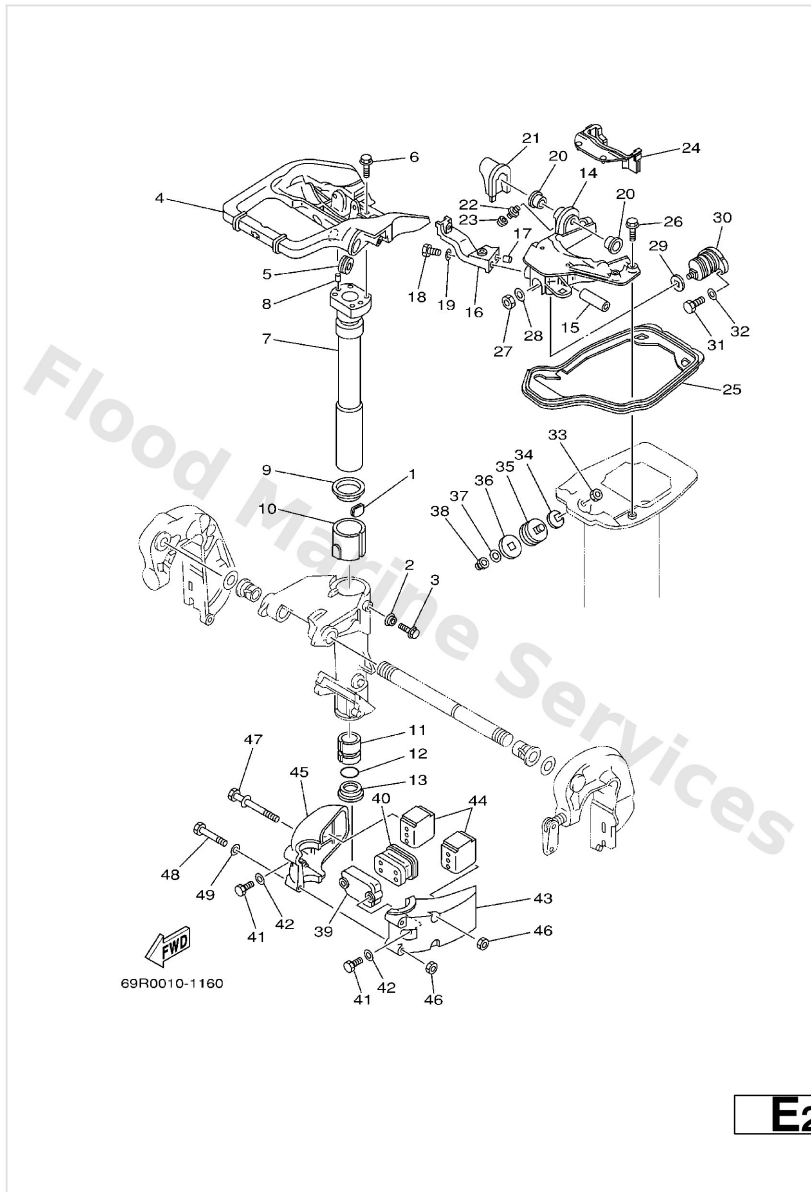
Ref	Part	
16	93700--06M03 Nipple, grease(6a1)	Buy now
17	663--45119--00 Cap, grease nipple AP	Buy now
18	689--43160--00 Tilt rod assembly	Buy now
19	689--43165--00 Plate, tilt lock	Buy now
20	91690--30008 Pin. spring(656)	Buy now
21	90502--10M07 Spring, conical(6k3)	Buy now
22	90101--08339 Bolt, hexagon (656)	Buy now
23	90387--08M03 Collar	Buy now
24	92995--08600 Washer, plain (663)	Buy now
25	95380--08600 Nut (661)	Buy now
26	689--43311--03--4D Bracket, swivel 1	Buy now
29	689--43631--00 Lever, tilt 1	Buy now
30	689--43633--00 Cover, tilt lever	Buy now
31	689--43643--00 Spring, torsion	Buy now
32	689--43616--00 Rod, tilt lock 1	Buy now

Bracket 1



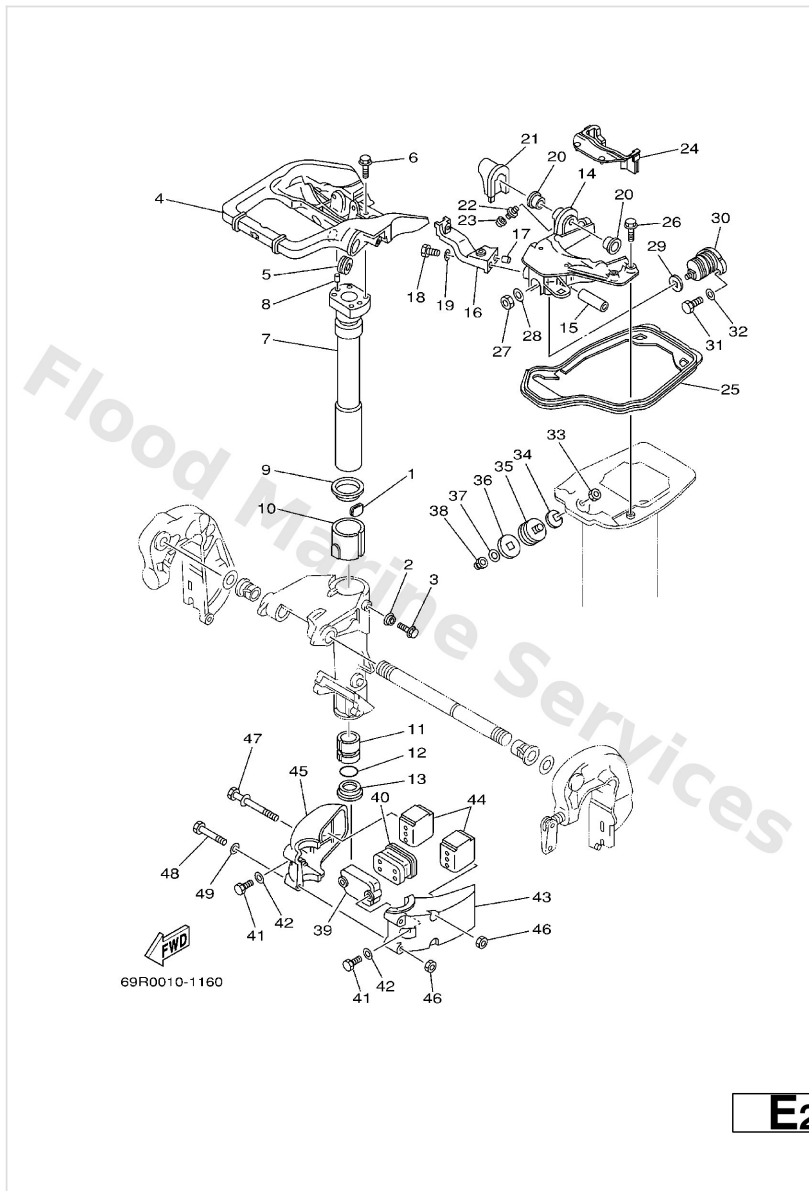
Ref	Part	
33	648--43642--00 Lever,tilt 2	Buy now
34	90249--06M22 Pin(6a9)	Buy now
35	648--43617--00 Rod, tilt lock 2	Buy now
36	99080--05600 Circlip(22k)	Buy now
37	689--43614--01 Plate, tilt lock	Buy now
38	648--43615--00 Plate, tilt lock 2	Buy now
39	90240--05047 Pin with hole(655)	Buy now
40	91490--16010 Pin, cotter	Buy now
41	90506--30M27 Spring, tension(6a4)	Buy now
42	689--43681--01 Lever, shallow water drive 1 FOR VOLGA	Buy now
43	682--43318--01 Cover FOR VOLGA	Buy now
44	90109--06M18 Bolt (689) FOR VOLGA	Buy now
45	90506--16M17 Spring, tension (689) FOR VOLGA	Buy now
46	91690--40035 Pin, spring (689) FOR VOLGA	Buy now

Bracket 2



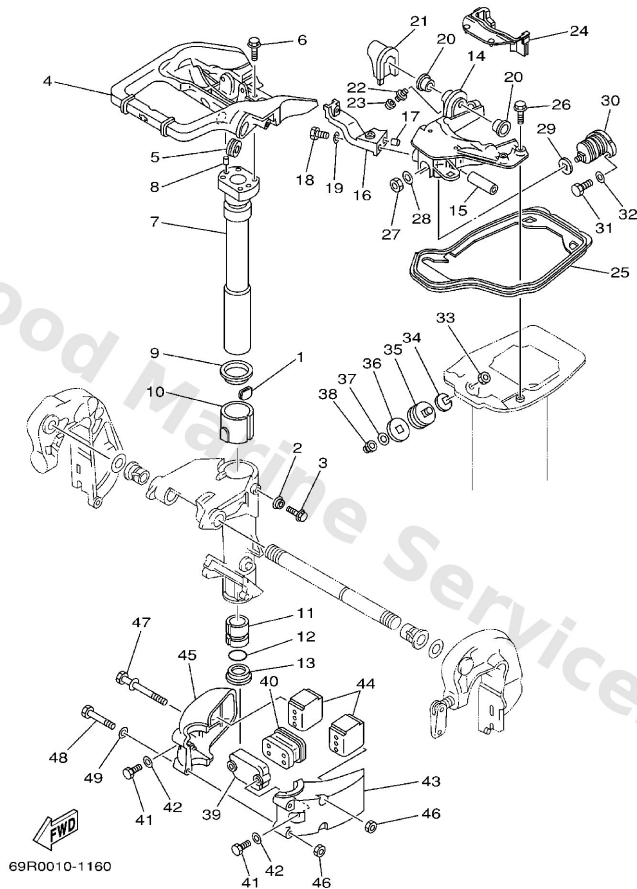
Ref	Part	
1	648--42528--00 Plate, friction	Buy now
2	689--43373--01 Seal, damper	Buy now
3	90105--06M18 Bolt (689)	Buy now
4	69P--42511--00--4D Bracket, steering	Buy now
5	90480--29045 Grommet 648425510000	Buy now
6	90105--06M07 Bolt (689)	Buy now
7	689--42521--00--94 Shaft, steering pivot	Buy now
8	93608--12063 Pin, dowel (626)	Buy now
9	90209--47016 Washer 648425350000	Buy now
10	90386--47M22 Bushing (695)	Buy now
11	90386--38090 Bushing (664)	Buy now
12	93210--37160 O-ring (6g8)	Buy now
13	90386--38022 Bush(648-42539-00)	Buy now
14	69P445180094 Bracket comp.	Buy now
15	90387--10M39 Coller (689)	Buy now

Bracket 2



Ref	Part	
16	648--44519--00--94 Bracket	Buy now
17	93606--12019 Pin, dowel (614)	Buy now
18	97095--06018 Bolt (fj0)	Buy now
19	92995--06600 Washer, plain (646)	Buy now
20	90381--12M01 Bush, solid(6a4)	Buy now
21	689--42718--00 Rubber, seal 3	Buy now
22	93700--06M03 Nipple, grease(6a1)	Buy now
23	663--45119--00 Cap, grease nipple AP	Buy now
24	69P--42717--00 Rubber, seal 2	Buy now
25	69P--42716--00 Rubber seal 1	Buy now
26	90105--06M08 Bolt (689)	Buy now
27	90170--10M42 Nut	Buy now
28	92990--10200 958-69527-00 washer, plain	Buy now
29	648--44591--A0 Gasket	Buy now
30	689--44516--00 Mount damper, upper front	Buy now

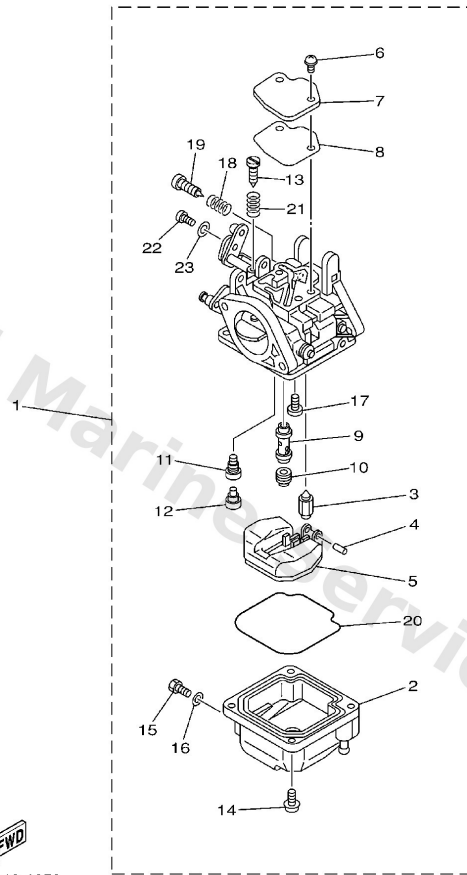
Bracket 2



E2

Ref	Part	
31	97095--06020 Bolt(7u8)	Buy now
35	664--44514--00--94 Mount damper, upper side	Buy now
36	664--44591--A0 Gasket	Buy now
38	90176--10M01 Nut, crown	Buy now
39	689--44553--00--94 Cover, lower mount	Buy now
40	689--44557--00 Mount damper, lower front	Buy now
41	97075--08025 Bolt, hexagon deep recess	Buy now
42	92995--08600 Washer, plain (663)	Buy now
43	689--44551--01--4D Housing, lower mount rubber 1	Buy now
44	689--44555--00 Mount damper, lower side	Buy now
45	689--44552--01--4D Housing, lower mount rubber 2	Buy now
46	95380--08600 Nut (661)	Buy now
47	90119--08M03 Bolt (689)	Buy now
48	97095--08065 Bolt (gk02)	Buy now

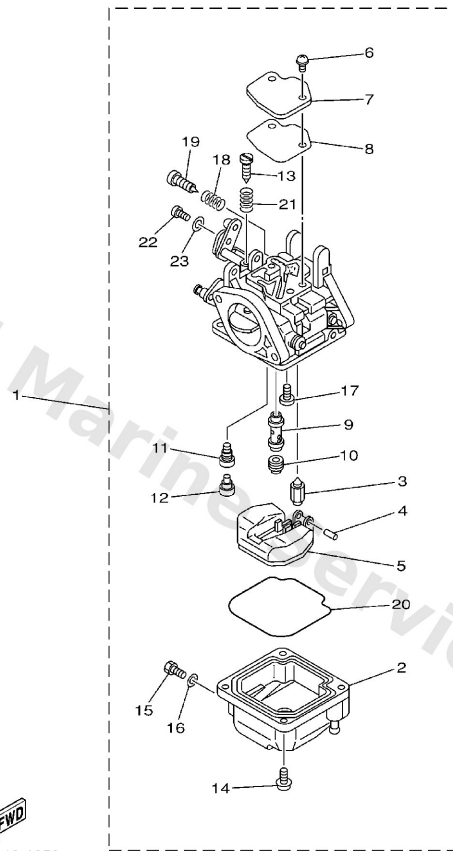
Carburetor



B3

Ref	Part	
1	69P--14301--00 Carburetor assembly 1	Buy now
1	69S--14301--00 Carburetor assembly 1	Buy now
2	61N--14381--00 Body, float chamber	Buy now
3	61N--14392--00 Valve, needle	Buy now
4	6E5--14386--01 Pin, float	Buy now
5	6L2--14385--00 Float	Buy now
6	97980--04110 Screw, pan head (e56)	Buy now
7	6L2--14157--00 Cover, mixing	Buy now
8	6L2--14399--00 Gasket	Buy now
9	61N--14341--00 Nozzle, main FOR 69P-14301-00	Buy now
9	61T--14341--00 Nozzle, main FOR 69S-14301-00	Buy now
10	61N--14343--65 Jet, main (#130)	Buy now
11	6L2--14342--34 Jet, pilot (# 68)	Buy now
12	50M--14355--00 Plug	Buy now
13	664--14321--01 Screw, throttle	Buy now

Carburetor

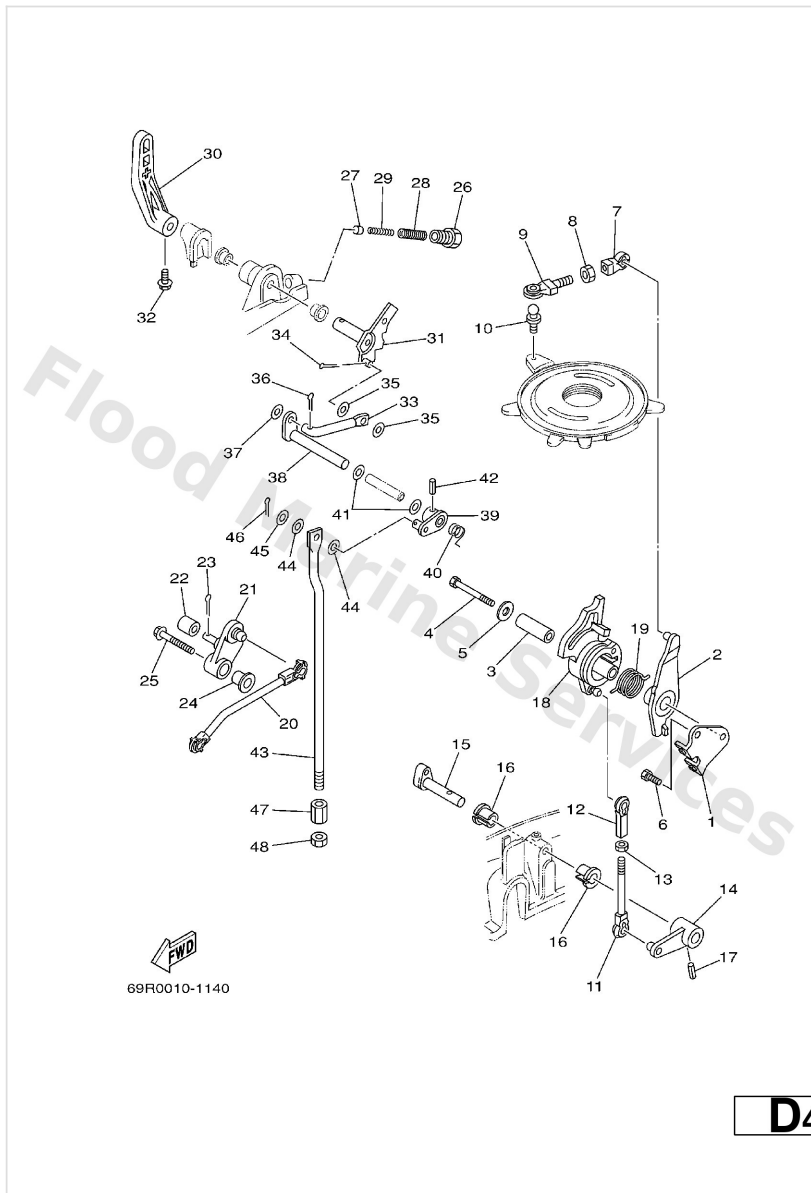


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B3

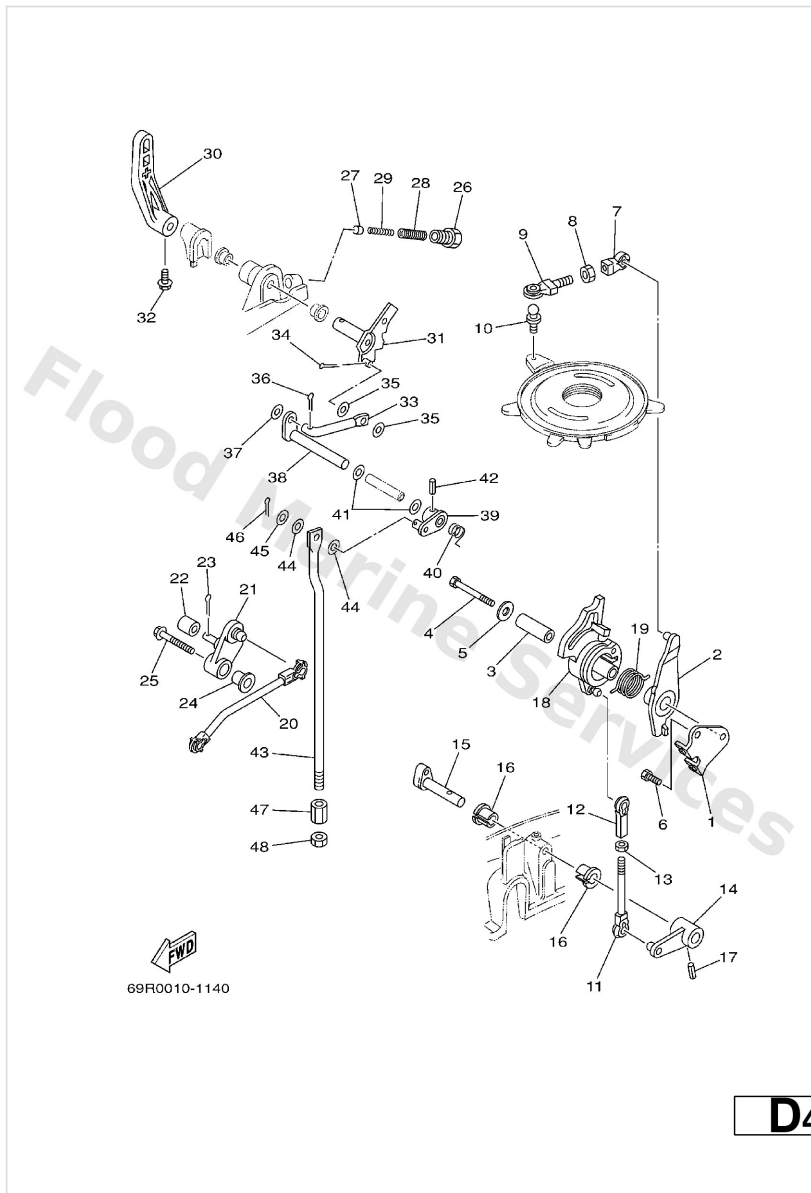
Ref	Part	
14	97980--04112 Screw, pan head (686)	Buy now
15	677--14383--01 Screw, drain	Buy now
16	6L2--14398--00 Gasket	Buy now
17	98980--04006 Screw, bind(6I2)	Buy now
18	646--14212--01 Spring, pilot adjusting	Buy now
19	61N--14323--00 Screw, air adjusting	Buy now
20	6L2--14384--00 Gasket, float chamber	Buy now
21	61N--14212--00 Spring, pilot adjusting	Buy now
22	97890--05006 Screw,panhead (eg9)	Buy now
23	62Y--14597--00 Washer	Buy now

Control 1



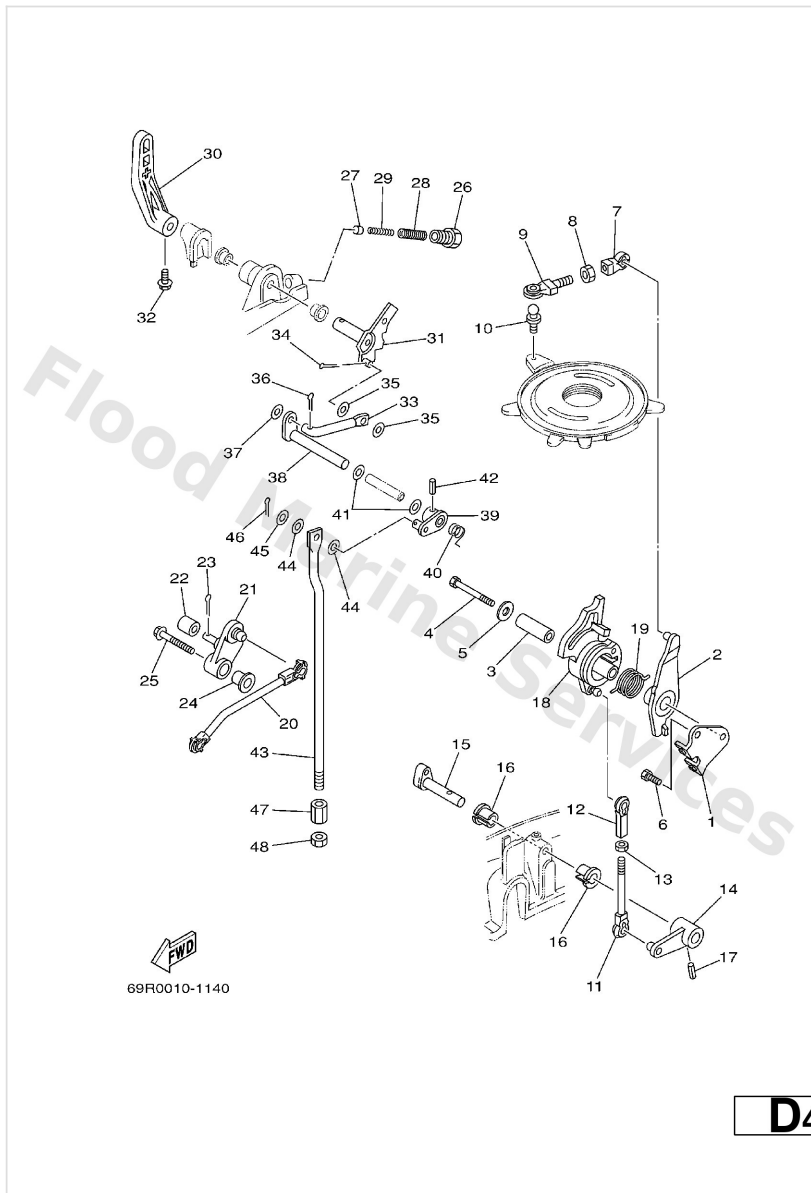
Ref	Part	
1	69P--14497--00 Stay, throttle wire	Buy now
2	69P--41631--00 Lever, magneto control	Buy now
3	90387--06M59 Collar (6h3)	Buy now
4	97095--06045 Bolt, hexagon	Buy now
5	90201--06416 Washer, plate(663)	Buy now
6	97095--06012 Bolt(gh1)	Buy now
7	662--41237--01 Joint, link	Buy now
8	95380--05700 Nut (656)	Buy now
9	679--41241--01 Rod, link	Buy now
10	663--85518--00 Joint, ball	Buy now
11	682--41238--01 Joint, link	Buy now
12	682--41237--00 Joint, link 2	Buy now
13	95380--05600 Nut, hexagon (663)	Buy now
14	69P421570094 Lever, throttle	Buy now
15	656--42153--00--94 Shaft, throttle control	Buy now

Control 1



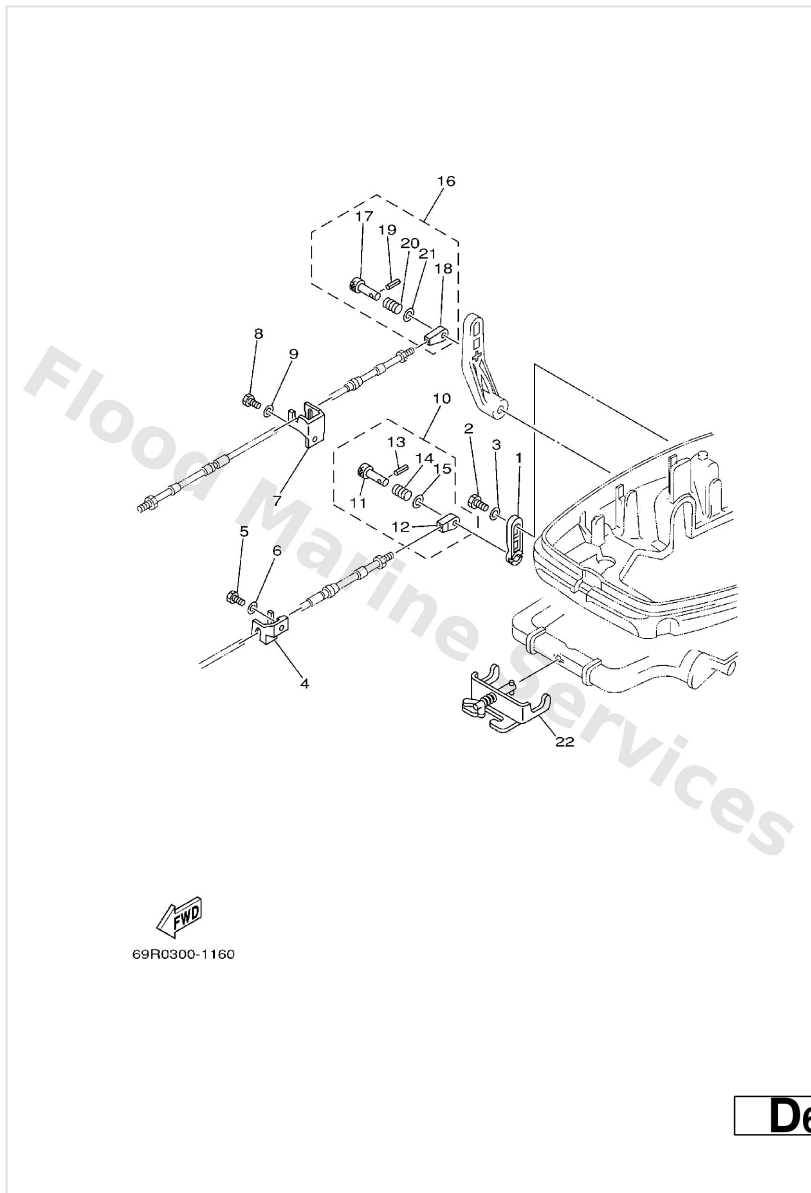
Ref	Part	
16	90386--10009 Bushing 6484418600	Buy now
17	91690--40018 Pin spring(664)	Buy now
18	69P--41213--00 Cam, accel.	Buy now
19	69P--42167--00 Spring 1	Buy now
20	69P--41241--00 Rod, link	Buy now
21	69P--42154--00 Lever, throttle control	Buy now
22	62Y--42171--00 Bushing	Buy now
23	91490--16010 Pin, cotter	Buy now
24	90387--06M60 Collar (6h3)	Buy now
25	90119--06M17 Bolt, with washer	Buy now
26	664--42715--00 Bushing 2	Buy now
27	664--44167--01 Plunger, shift cam	Buy now
28	90501--14M07 Spring, compression (664)	Buy now
29	90501--09M08 Spring, compression (664)	Buy now
30	689--44111--01--4D Handle, gear shift	Buy now

Control 1



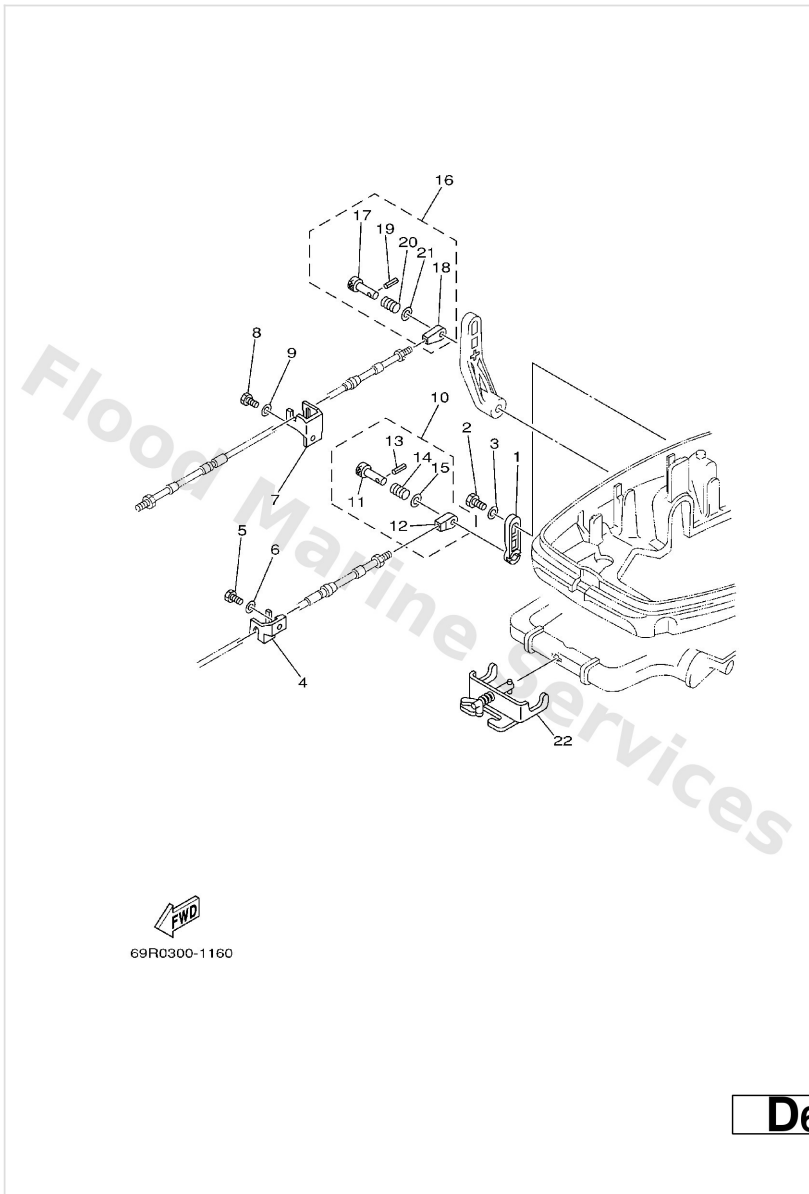
Ref	Part	
31	664--44113--01 Cam plate, handle	Buy now
32	90105--06M07 Bolt (689)	Buy now
33	664--44142--00 Joint	Buy now
35	90202--06007 Washer plate 626441880000	Buy now
36	91490--12010 Pin, cotter (6g8)	Buy now
37	92990--05600 Washer, plain (646)	Buy now
38	689--44121--01 Lever, shift rod 1	Buy now
39	689--44125--00 Lever, shift rod 2	Buy now
40	90508--14M13 Spring (689)	Buy now
41	90202--10024 Washer plate 648441880000	Buy now
42	91690--40016 Pin, spring (648)	Buy now
43	61N--44143--00 Rod, shift	Buy now
46	91490--20010 Pin, cotter	Buy now
47	61N--44146--00 Connector, shift rod	Buy now
48	95380--06600 Nut(661)	Buy now

Control 2



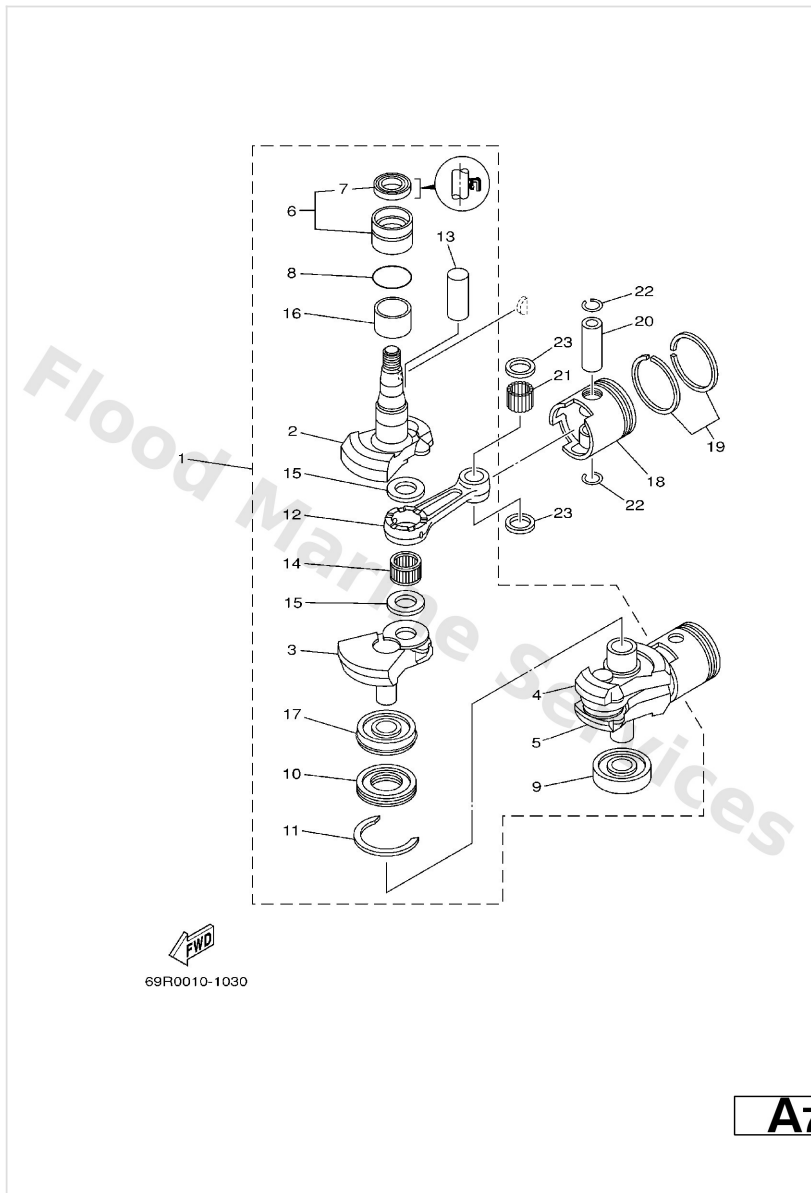
Ref	Part	
1	648--48534--50--4D Throttle lever, control	Buy now
2	97095--06012 Bolt(gh1)	Buy now
3	92995--06600 Washer, plain (646)	Buy now
4	689--48532--50 Bracket, remote control 2	Buy now
5	97095--06016 Bolt, hexagon deep recess	Buy now
7	689--48531--50 Bracket, remote control 1	Buy now
10	648--48340--50 Cable end assembly	Buy now
11	617--48361--91 Hook, cable	Buy now
12	617--48346--90 Cable end, remote control	Buy now
13	91690--30012 Pin, spring	Buy now
14	90501--10264 Spring 6174833290	Buy now
15	92990--08600 Washer, plain (663)	Buy now
16	648--48330--50 Cable end assembly	Buy now
17	617--48331--91 Hook, cable	Buy now
18	648--48346--50 Cable,end remote control 3	Buy now

Control 2



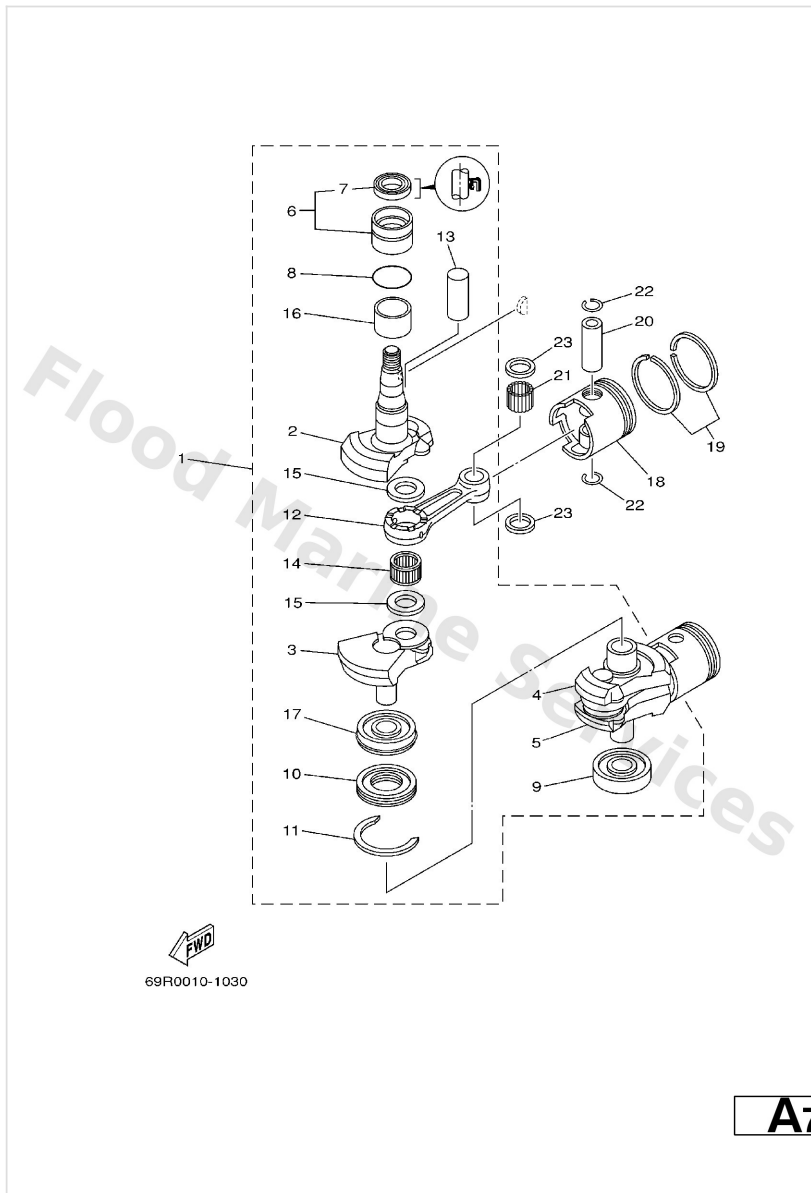
Ref	Part	
20	90501--10071 Spring 6044833200	Buy now
22	700--48510--12 Hook steering assembly ROPE TYPE	Buy now

Crankshaft. Piston



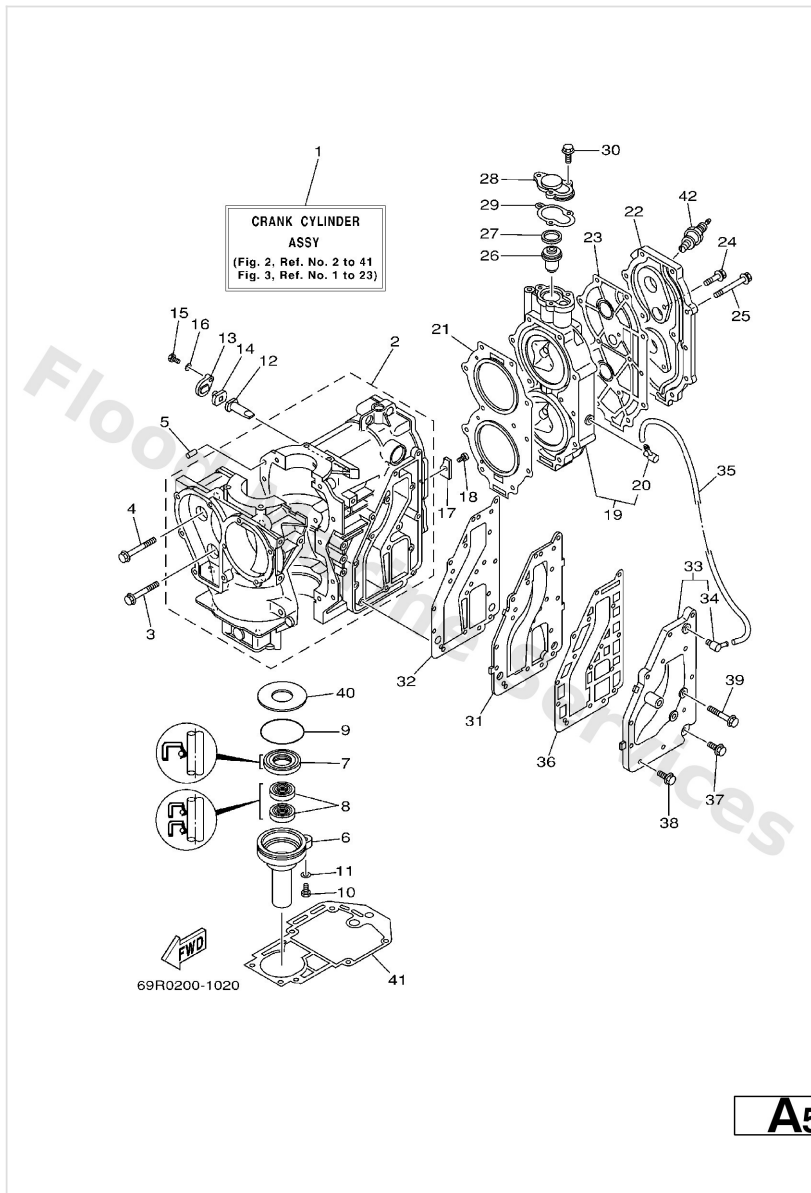
Ref	Part	
1	69P--11400--00 Crankshaft assembly	Buy now
2	69P--11412--00 Crank 1	Buy now
3	61N--11422--00 Crank 2	Buy now
4	61N--11432--00 Crank 3	Buy now
5	61N--11442--00 Crank 4	Buy now
6	93399--99951 Bearing	Buy now
7	93102--32M07 Oil seal (697)	Buy now
8	93210--46M16 O-ring (688)	Buy now
9	93306--305U3 Bearing(6j8)	Buy now
10	61N--11515--00 Seal, labyrinth 1	Buy now
11	93440--62057 Cir clip (656)	Buy now
12	689--11651--00 Rod, connecting	Buy now
13	689--11681--01 Pin, crank	Buy now
14	93310--62406 Bearing	Buy now
15	90209--24M03 Washer, plate (689)	Buy now

Crankshaft. Piston



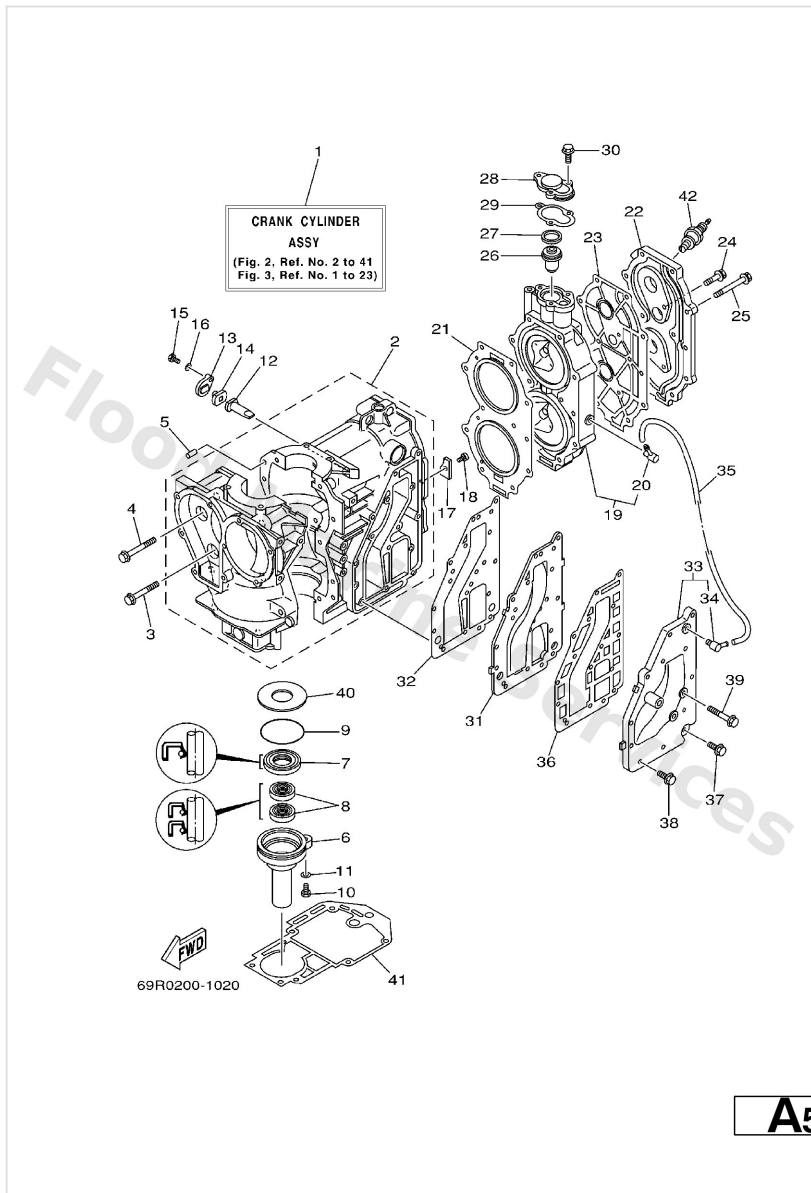
Ref	Part	
16	90387--32002 Collar	Buy now
17	93390--00009 Brg,cyl-cal roller 260g nt	Buy now
18	61N--11631--00--95 Piston (std)	Buy now
18	61N--11635--00 Piston (0.25mm o/s) AP	Buy now
18	61N--11636--00 Piston (0.50mm o/s) AP	Buy now
19	61N--11603--00 Piston ring set (std)	Buy now
19	61N--11604--00 Piston ring set (0.25mm o/s) AP	Buy now
19	61N--11605--00 Piston ring set (0.50mm o/s) AP	Buy now
20	689--11633--00 Pin, piston	Buy now
21	93602--20M02 Pin, dowel b (664)	Buy now
22	688--11634--00 Clip, piston pin	Buy now
23	90201--20M27 Washer, plate (689)	Buy now

Cylinder. Crankcase



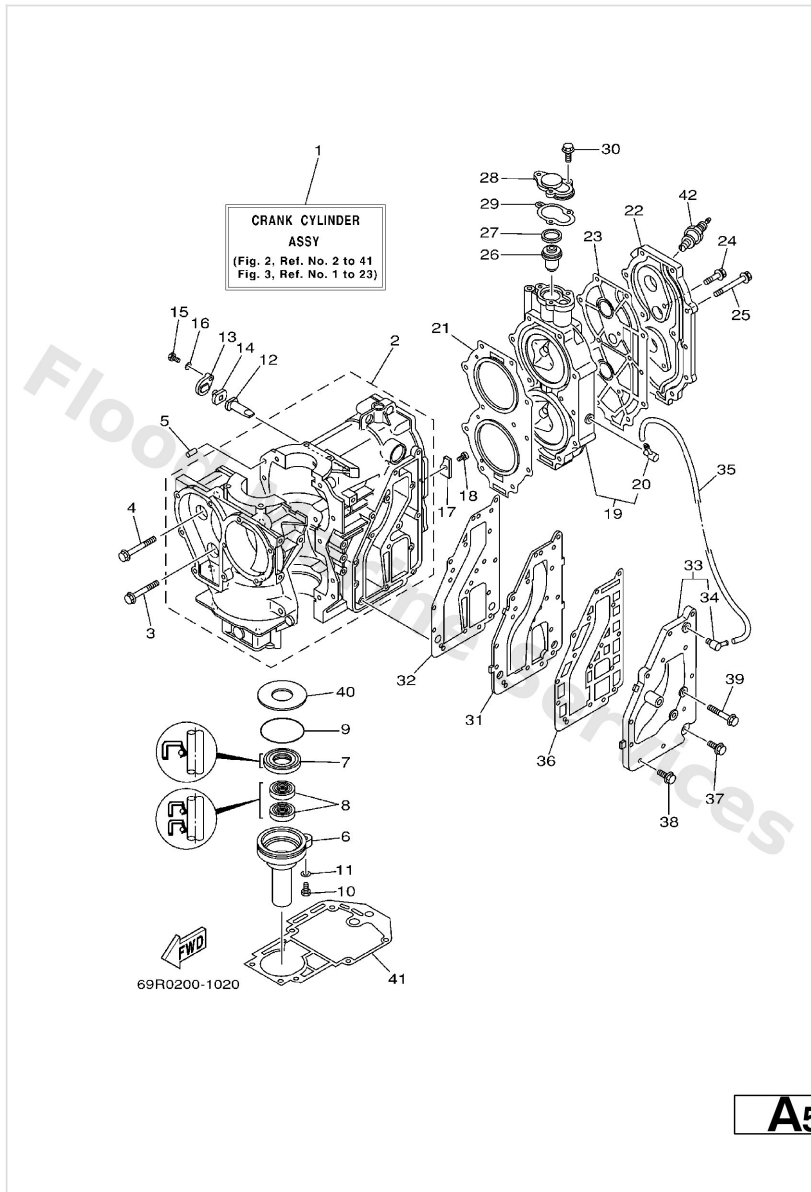
Ref	Part	
3	90119--08009 Bolt, with washer	Buy now
4	90119--08M65 Bolt, with washer	Buy now
5	93606--12019 Pin, dowel (614)	Buy now
7	93102--25008 Oil seal	Buy now
8	93101--16001 Oil seal	Buy now
9	93210--58M21 O-ring (683)	Buy now
10	97095--06022 Bolt(61k)	Buy now
11	92995--06600 Washer, plain (646)	Buy now
12	6J8--11325--00 Anode	Buy now
14	6H3--11328--00 Grommet, anode	Buy now
15	97013--06016 Bolt, hexagon deep recess	Buy now
16	92903--06600 Washer, plain (646)	Buy now
17	689--11325--00 Anode	Buy now
18	90151--06M02 Screw, countersunk	Buy now
20	676--11372--00 Nipple, hose	Buy now

Cylinder. Crankcase



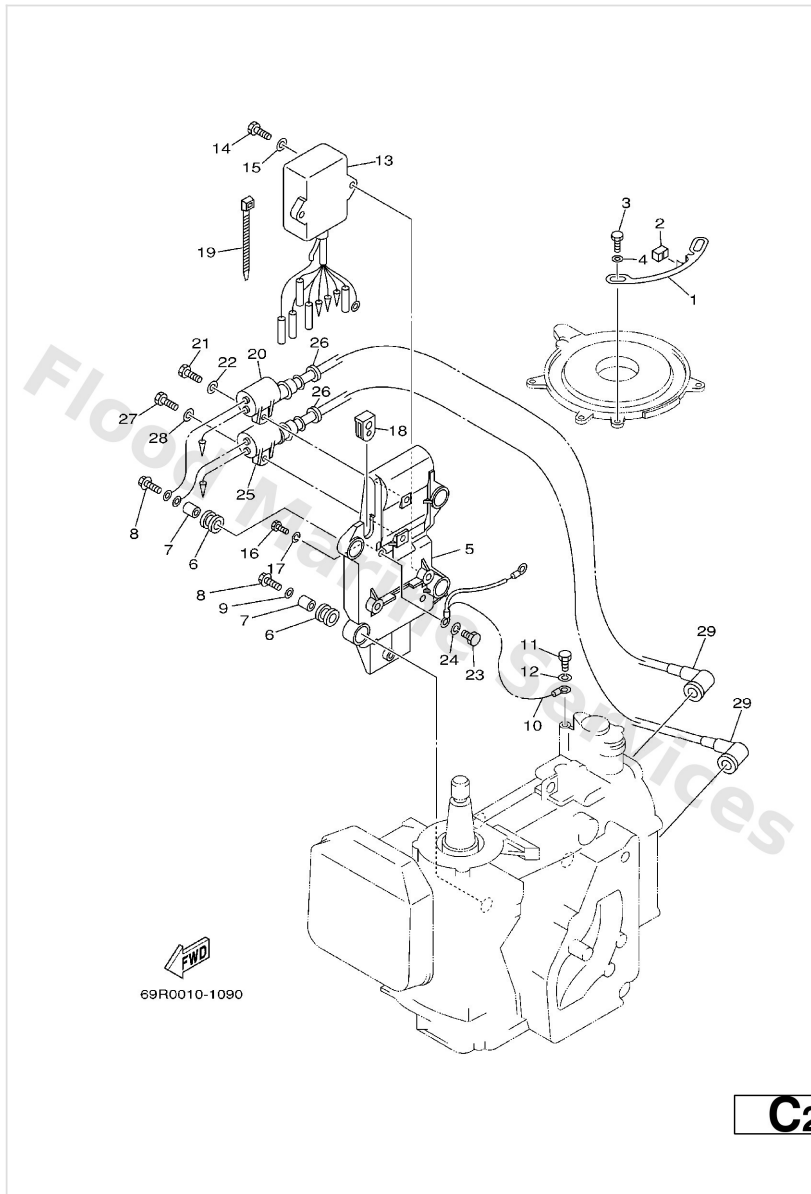
Ref	Part	
21	61N--11181--A1 Gasket, cylinder head 1	Buy now
23	61T--11193--A1 Gasket, head cover 1	Buy now
24	90119--06MA2 Bolt, with washer	Buy now
25	90119--08015 Bolt, with washer	Buy now
26	6E5--12411--01 Thermostat	Buy now
27	90201--21567 Washer, plate (650)	Buy now
28	655--12413--01--1S Cover, thermostat	Buy now
29	655--12414--A1 Gasket, cover	Buy now
31	6K8--41121--00--1S Inner cover,exhaust	Buy now
32	6K8--41122--A1 Gasket, exhaust inner cover	Buy now
33	61N41123001S Outer cover, exhaust	Buy now
35	90445--10M41 Hose (L400)	Buy now
36	6K8--41124--A1 Gasket, exhaust outer cover	Buy now
37	90119--06MA3 Bolt, with washer	Buy now
38	90119--06MA4 Bolt, with washer	Buy now

Cylinder. Crankcase



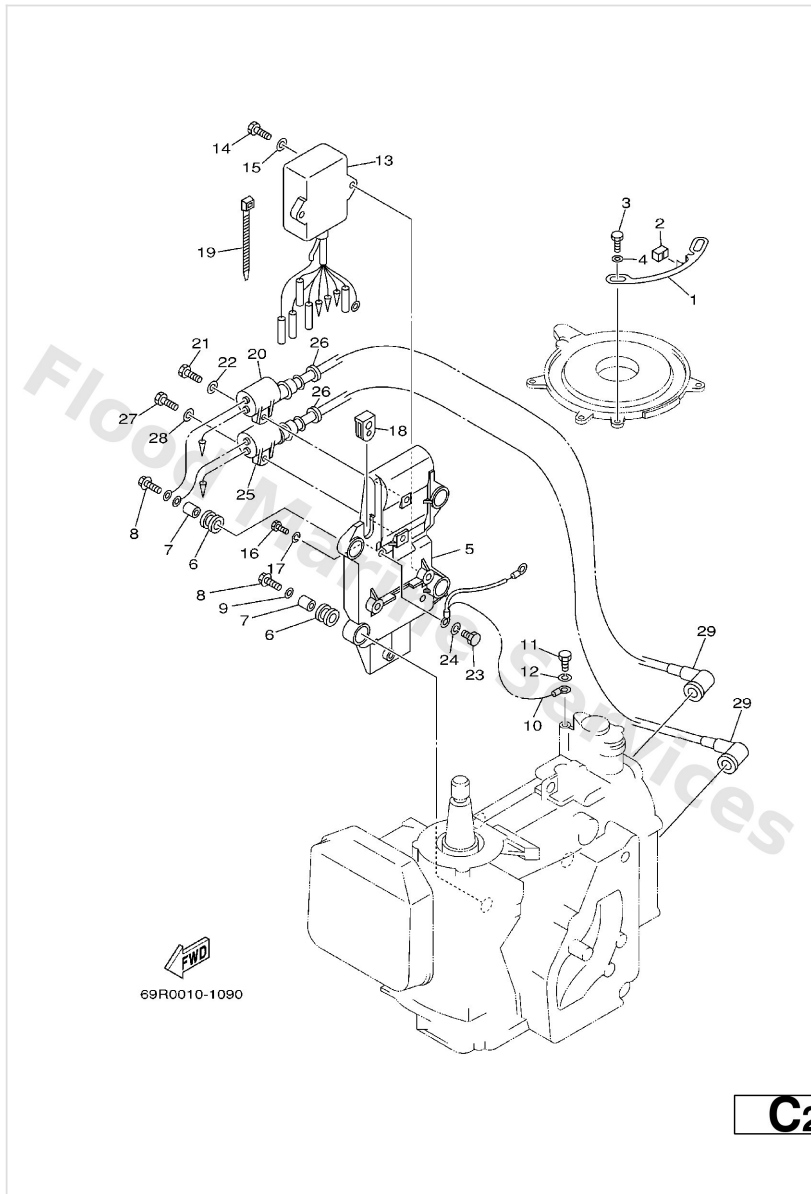
Ref	Part	
39	90119--06MA0 Bolt, hexagon w/w deep recess	Buy now
40	90201--50306 Washer plate 648115870000	Buy now
41	689--45113--A1 Gasket, upper casing	Buy now
42	94702--00160 Plug, spark (b8hs-10) FOR VOLGA	Buy now
42	94702--00217 Plug, spark (b7hs-10) FOR VOLGA	Buy now
42	94702--00271 Plug, spark (br7hs-10)	Buy now

Electrical 1



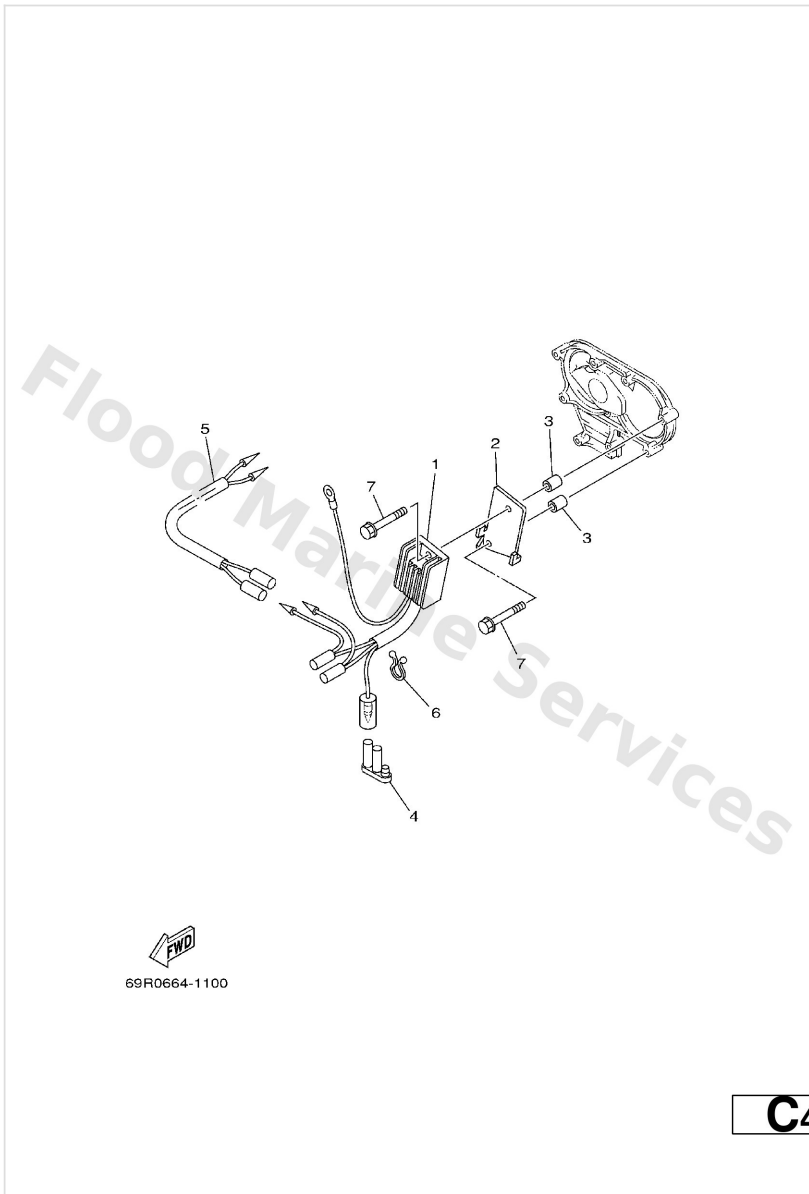
Ref	Part	
1	61N--41615--00 Stopper, magneto base	Buy now
2	61N--44194--01 Cap	Buy now
2	61T--44194--01 Cap	Buy now
3	97095--06010 Bolt	Buy now
4	92995--06600 Washer, plain (646)	Buy now
5	61N--85542--00--94 Bracket	Buy now
6	61N--82317--00 Damper, ignition coil	Buy now
7	624--42542--00 Collar	Buy now
8	90119--06M95 Bolt, with washer	Buy now
9	90201--06M30 Washer, plate (6a1)	Buy now
10	61N--82519--01 Wire, earth lead	Buy now
11	97090--06012 Bolt(gh1)	Buy now
12	92990--06100 Washer(6a1)	Buy now
13	61N--85540--13 C.d.i. unit assembly	Buy now
14	97095--06020 Bolt(7u8)	Buy now

Electrical 1



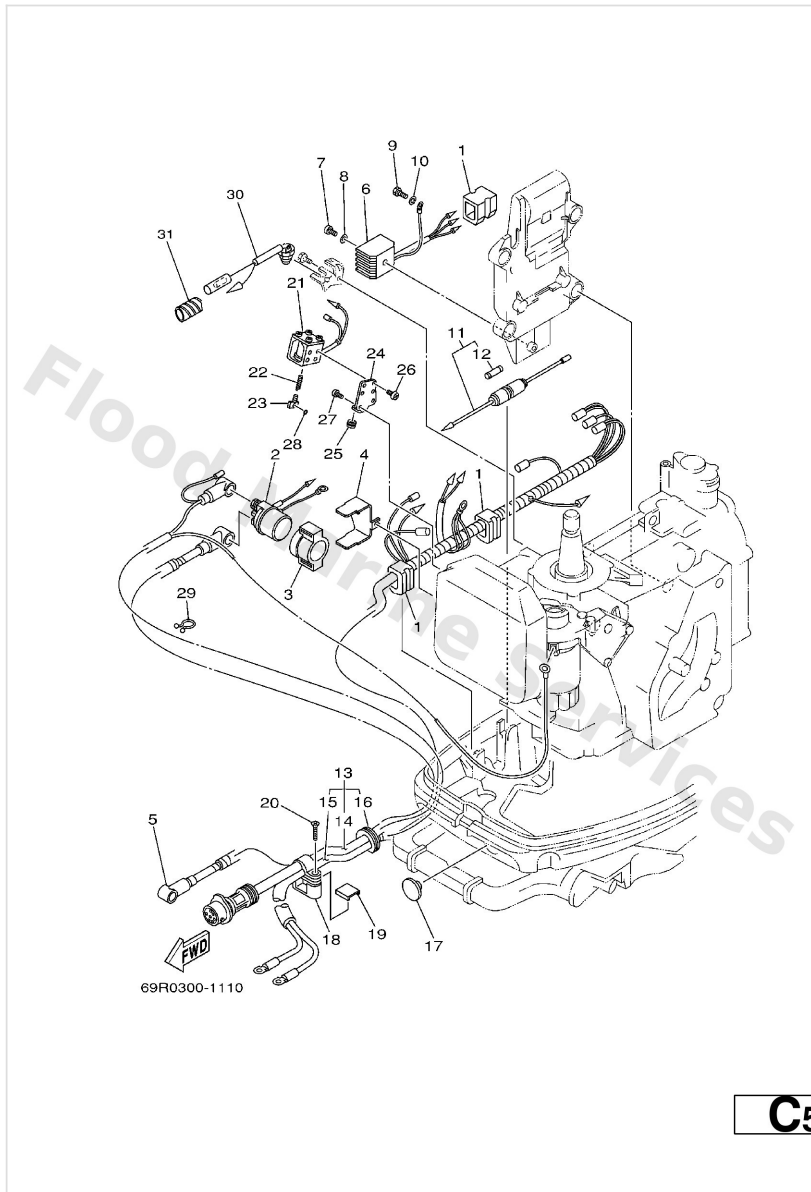
Ref	Part	
18	6H3--81922--00 Grommet	Buy now
19	90465--13M11 Clamp (6e5)	Buy now
20	61N--85570--00 Ignition coil assembly FOR VOLGA	Buy now
20	6H5--85570--00 Ignition coil assembly	Buy now
25	61N--85570--10 Ignition coil assembly FOR VOLGA	Buy now
26	90480--25161 Grommet(656)	Buy now
29	663--82370--01 Plug cap assembly FOR VOLGA	Buy now
29	6G1--82370--21 Plug cap assembly	Buy now

Electrical 2



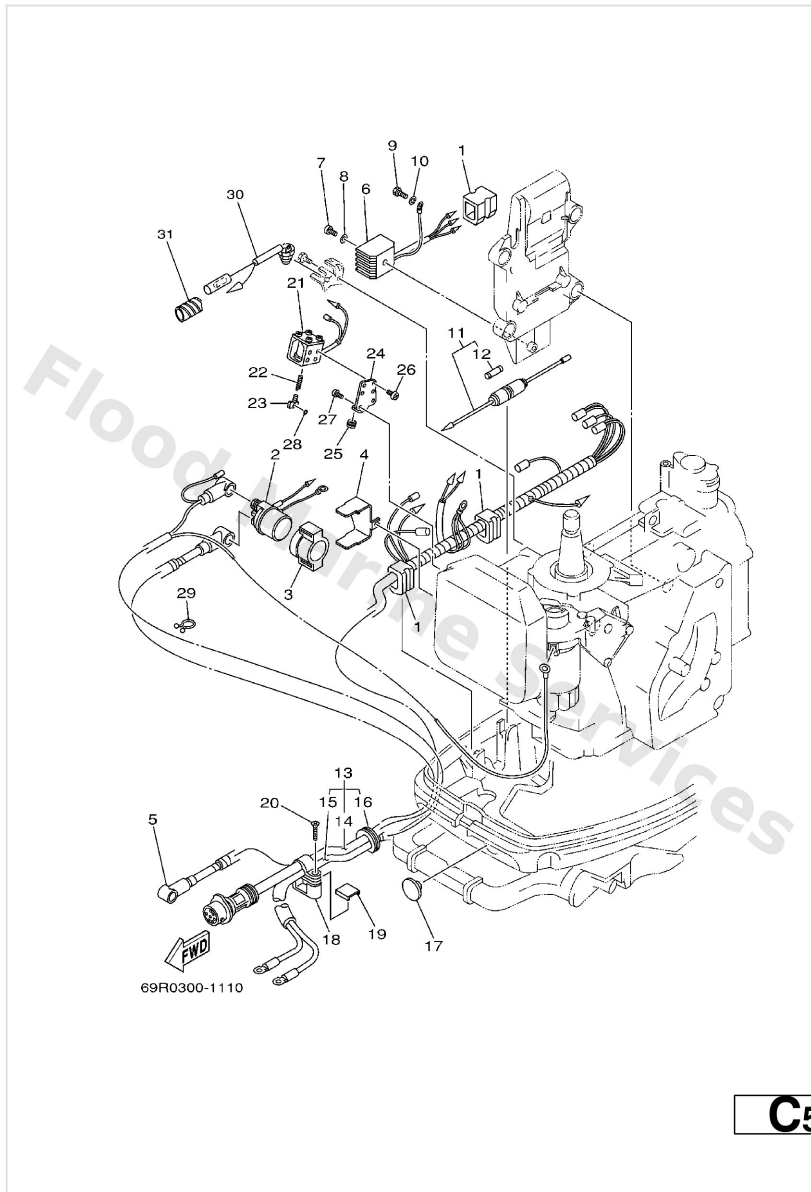
Ref	Part	
1	6J8--81960--00 Rectifier & regulator assembly EXCEPT FOR VOLGA	Buy now
2	69R8191500 Plate, regulator fitting EXCEPT FOR VOLGA	Buy now
3	90387--06504 Collar(650) EXCEPT FOR VOLGA	Buy now
4	6E58258200 Cap 1 EXCEPT FOR VOLGA	Buy now
5	69R8255300 Extension, wire lead EXCEPT FOR VOLGA	Buy now
6	90464--08M07 Clamp EXCEPT FOR VOLGA	Buy now
7	9011906026 Bolt, with washer EXCEPT FOR VOLGA	Buy now

Electrical 3



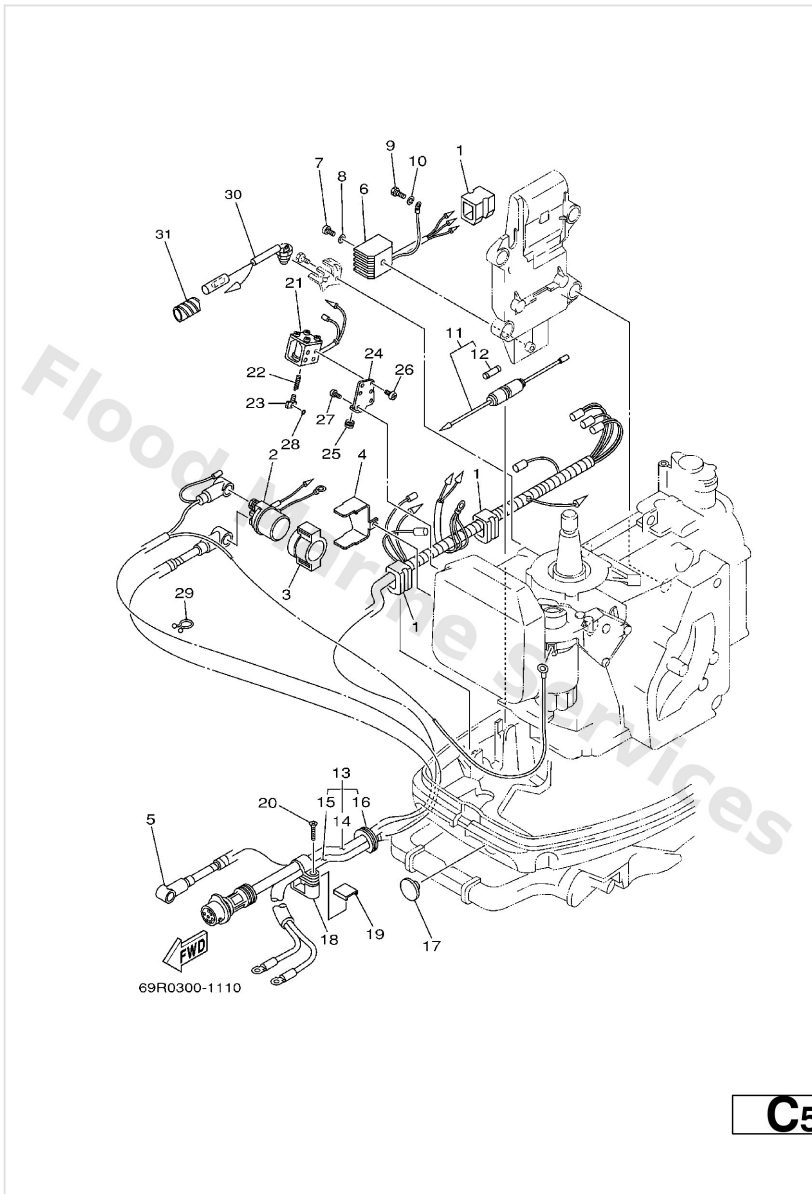
Ref	Part	
1	90480--17M08 Grommet (689)	Buy now
2	6G1--81941--10 Starter relay	Buy now
3	6G1--81952--00 Holder, relay	Buy now
4	61T--81945--01 Plate, switch fitting	Buy now
5	689--82531--02 Wire, lead	Buy now
6	664--81970--61 Rectifier assembly	Buy now
7	97880--05025 Screw, panhead (a93)	Buy now
8	92990--05600 Washer, plain (646)	Buy now
9	97090--06012 Bolt(gh1)	Buy now
10	92990--06100 Washer(6a1)	Buy now
11	682--82150--10 Fuse holder assembly	Buy now
12	682--82151--00 Fuse	Buy now
13	61T--82580--00 Wire harness assembly 2	Buy now
14	61T--82590--00 Wire harness assembly	Buy now
15	689--82105--13 Battery cable	Buy now

Electrical 3



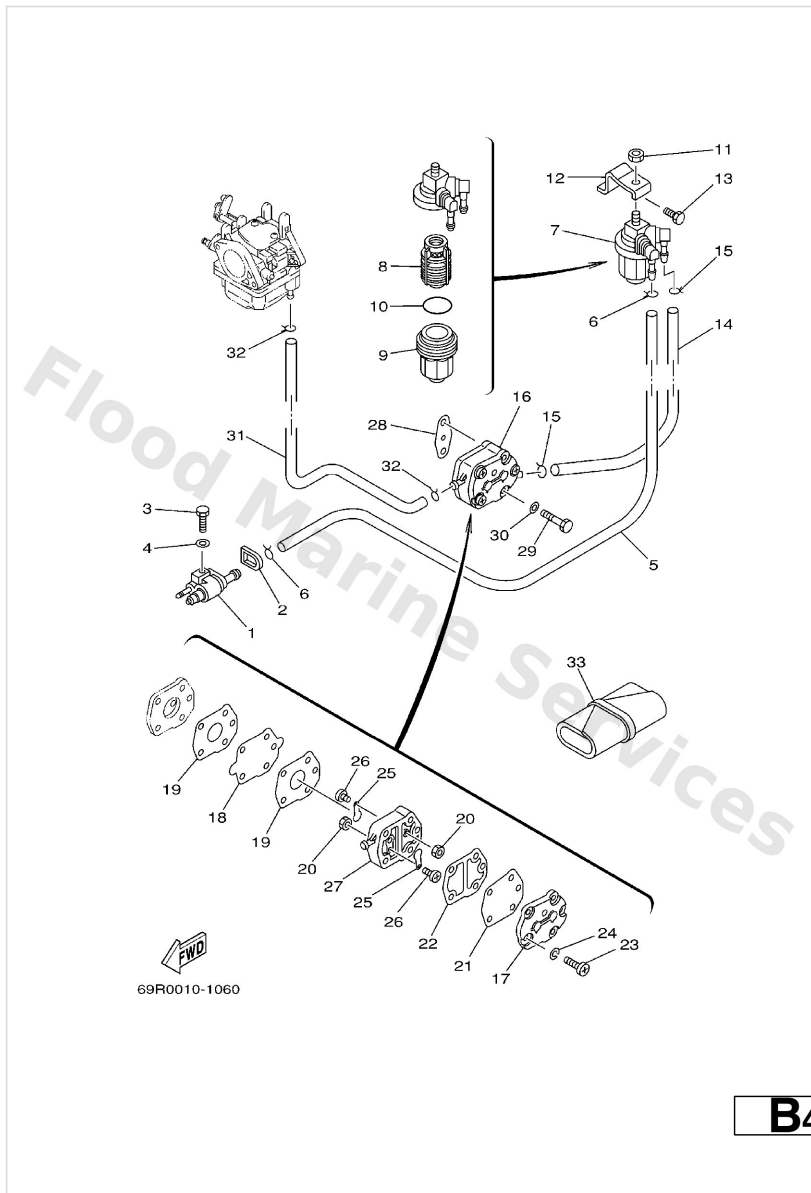
Ref	Part	
16	689--42724--50 Grommet	Buy now
17	90480--17165 Grommet(663)	Buy now
18	689--82594--10 Clamp	Buy now
19	682--42525--00 Plate, friction 1	Buy now
20	90161--06M00 Screw, tapping(6e7)	Buy now
21	61T--86111--00 Coil, solenoid	Buy now
22	682--86116--00 Wire, pull	Buy now
23	682--86117--00 Hook, wire pull	Buy now
24	61T--86112--00 Stay, solenoid	Buy now
25	90480--10155 Grommet(664)	Buy now
26	98503--04006 Screw, pan head (7h3)	Buy now
27	97880--05012 Screw,pan head (646)	Buy now
28	93210--03261 O-ring (663)	Buy now
29	90465--18147 Clamp	Buy now
30	689--82540--01 Neutral switch ass'y	Buy now

Electrical 3



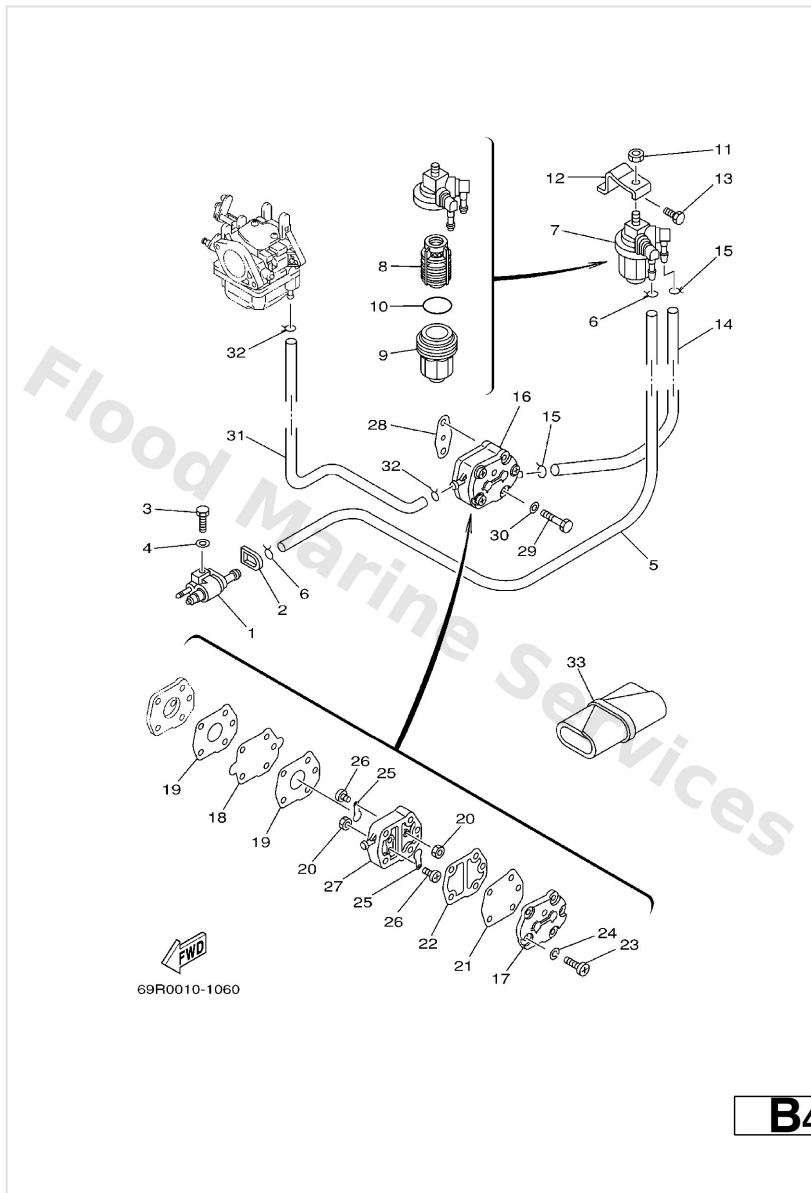
Ref	Part	
31	90446--10M02 Tube (6e5)	Buy now

Fuel



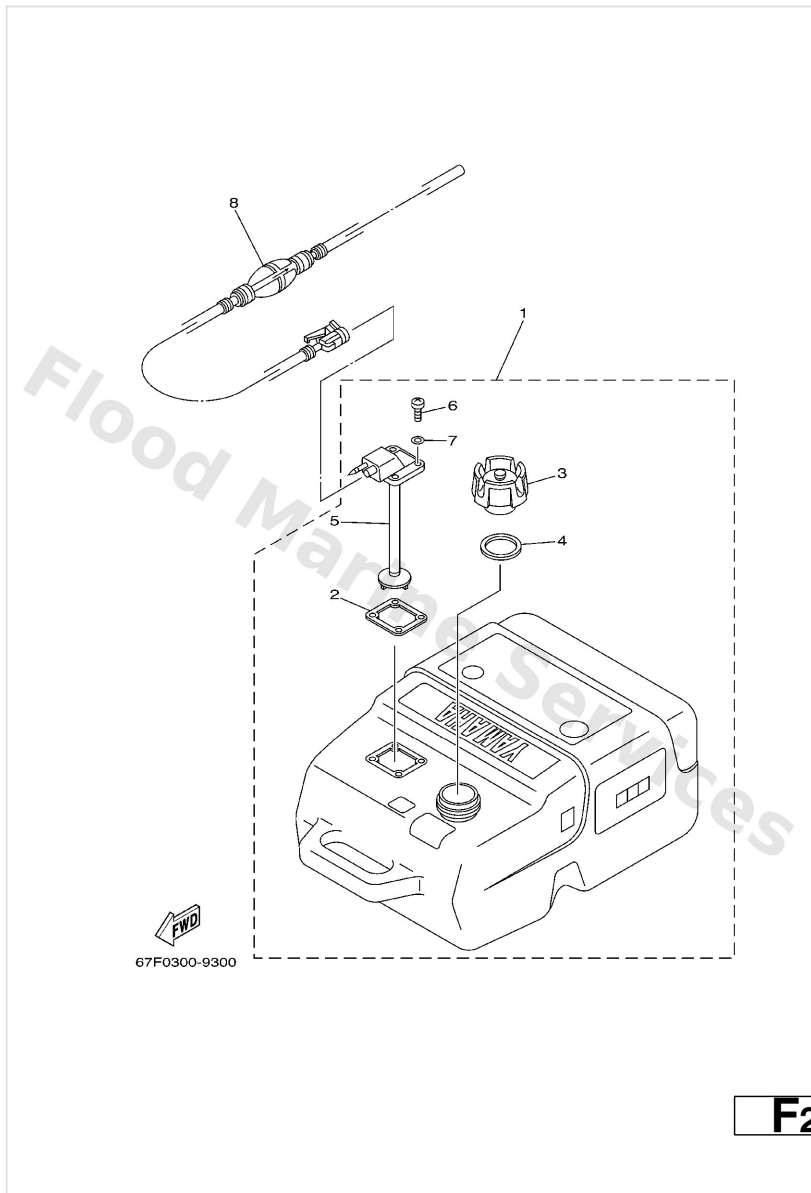
Ref	Part	
1	6G1--24304--02 Fuel pipe joint comp. 1	Buy now
2	61N--24329--00 Seal	Buy now
3	97095--06020 Bolt(7u8)	Buy now
4	92995--06600 Washer, plain (646)	Buy now
5	90445--09M75 Hose (11500)	Buy now
6	90467--08004 Clip, pipe 6162435600	Buy now
7	61N--24560--00 Filter assembly	Buy now
8	61N--24563--00 Element, filter	Buy now
9	61N--24521--00 Cup, filter	Buy now
10	93210--32738 O-ring(1wg)	Buy now
11	95380--08600 Nut (661)	Buy now
12	61N--24566--01 Bracket, filter	Buy now
13	97013--06014 Bolt(gj3)	Buy now
14	689--24311--00 Hose	Buy now
16	692--24410--00 Fuel pump assembly	Buy now

Fuel



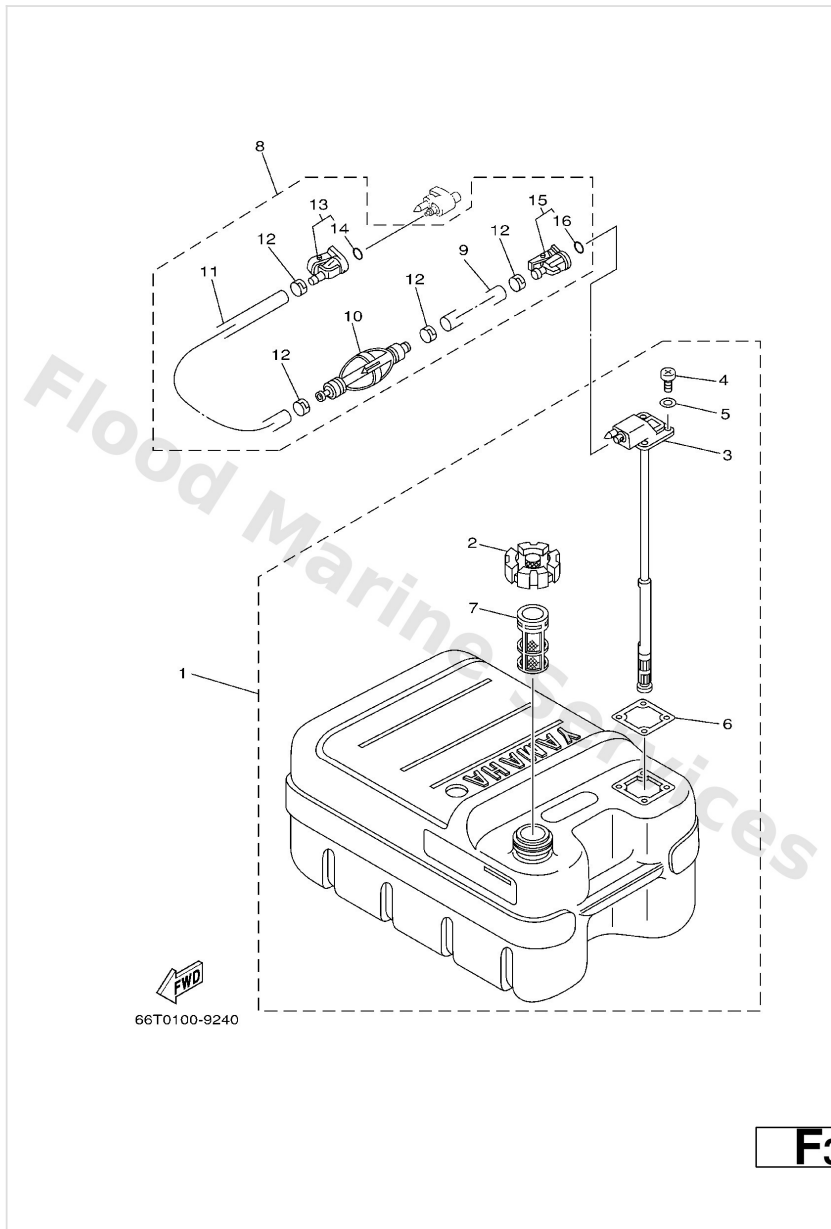
Ref	Part	
17	6A0--24413--00 Cover, pump	Buy now
18	692--24411--00 Diaphragm	Buy now
19	648--24434--01 Gasket, body	Buy now
20	95380--03600 Nut (6g8)	Buy now
21	663--24411--00 Diaphragm	Buy now
22	648--24435--02 Gasket, body 2	Buy now
23	98503--05028 Ybs86-530 screw, panhead	Buy now
24	92990--05100 Ybs67-5 washer, spring	Buy now
25	6A0--24421--01 Valve, check	Buy now
26	6A0--14325--00 Screw, pan head	Buy now
27	6A0--24412--02 Body 1	Buy now
28	650--24431--A0 Gasket, fuel pump	Buy now
29	97095--06040 Bolt (682)	Buy now
31	6A1--24311--00 Pipe 1	Buy now
33	656--W2810--02 Tool kit	Buy now

Fuel Tank 1



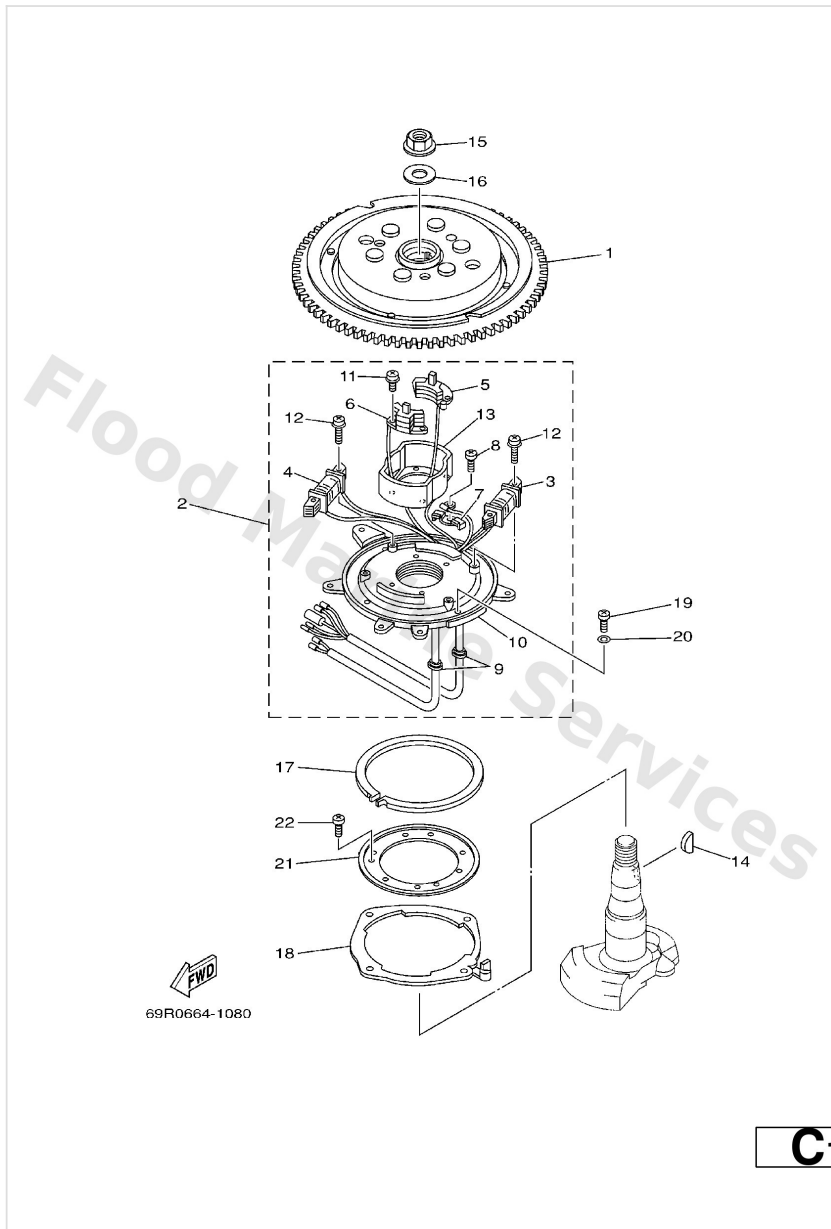
Ref	Part	
1	6YK--24201--01 Fuel Tank assembly (25L) AP PLASTIC, 25L,	Buy now
2	6YL--24268--01 Gasket, fuel meter	Buy now
3	6YK--24610--00 Cap assembly WITH INDICATOR	Buy now
4	6YL--24641--00 Gasket, cap 1	Buy now
5	6YK--24260--01 Fuel meter assembly	Buy now
6	90157--05M16 Screw, pan head	Buy now
7	6YL--24329--00 Seal	Buy now
8	6YL--24306--52 Fuel pipe comp. 1 AP	Buy now

Fuel Tank 2



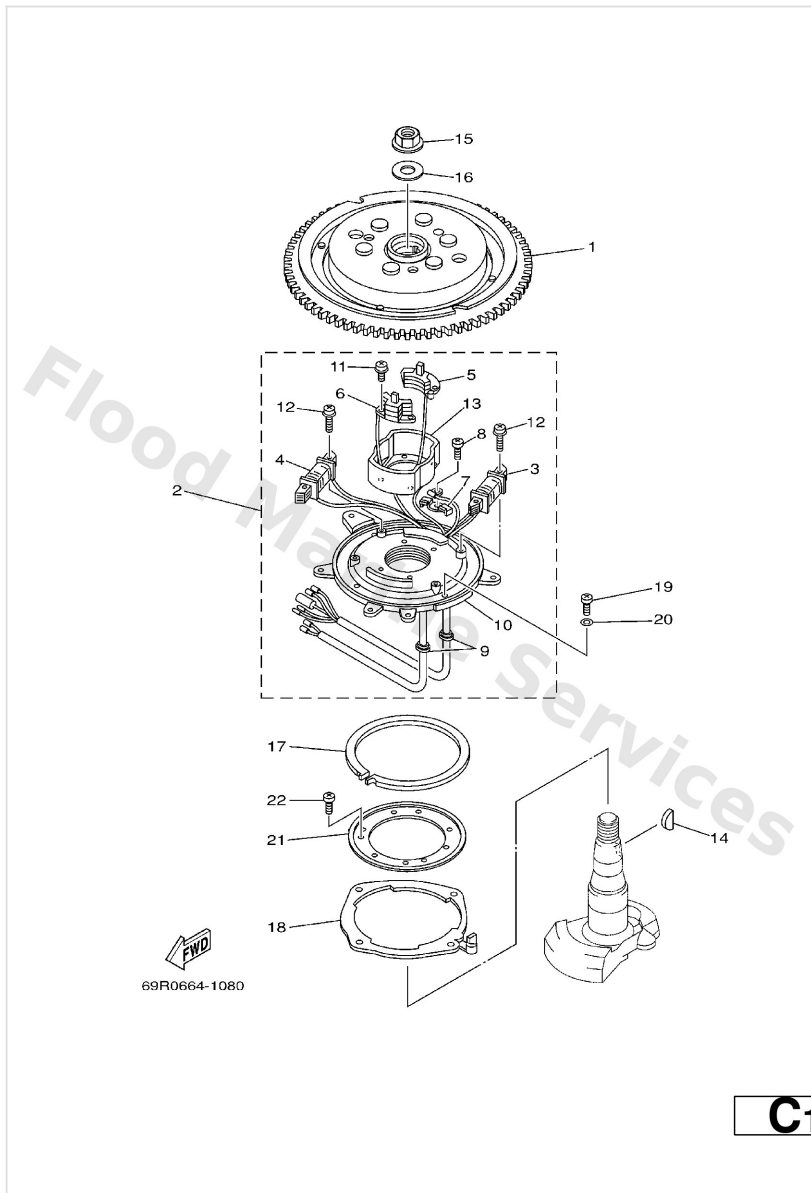
Ref	Part	
1	6YJ--24201--00 Fuel tank comp. AP FOR VOLGA	Buy now
2	6YJ--24610--01 Cap assembly	Buy now
3	6YJ--24260--00 Fuel meter assembly	Buy now
4	98586--05016 Screw, pan head	Buy now
5	6Y1--24329--00 Seal	Buy now
6	6Y1--24268--00 Gasket, fuel meter	Buy now
7	6YJ--24167--00 Strainer	Buy now
8	61J2430602 Fuel pipe comp. 1 AP FOR VOLGA	Buy now
9	90445--11M06 Hose (I3000)	Buy now
10	61J--24360--00 Primer pump assembly	Buy now
11	90445--11M05 Hose (I1000)	Buy now
12	650--24351--51 Band 1	Buy now
13	6G12430503 Fuel pipe joint comp. 2	Buy now
14	93210--08287 O-ring (655)	Buy now
15	6Y12430504 Fuel pipe joint comp. 2	Buy now

Generator



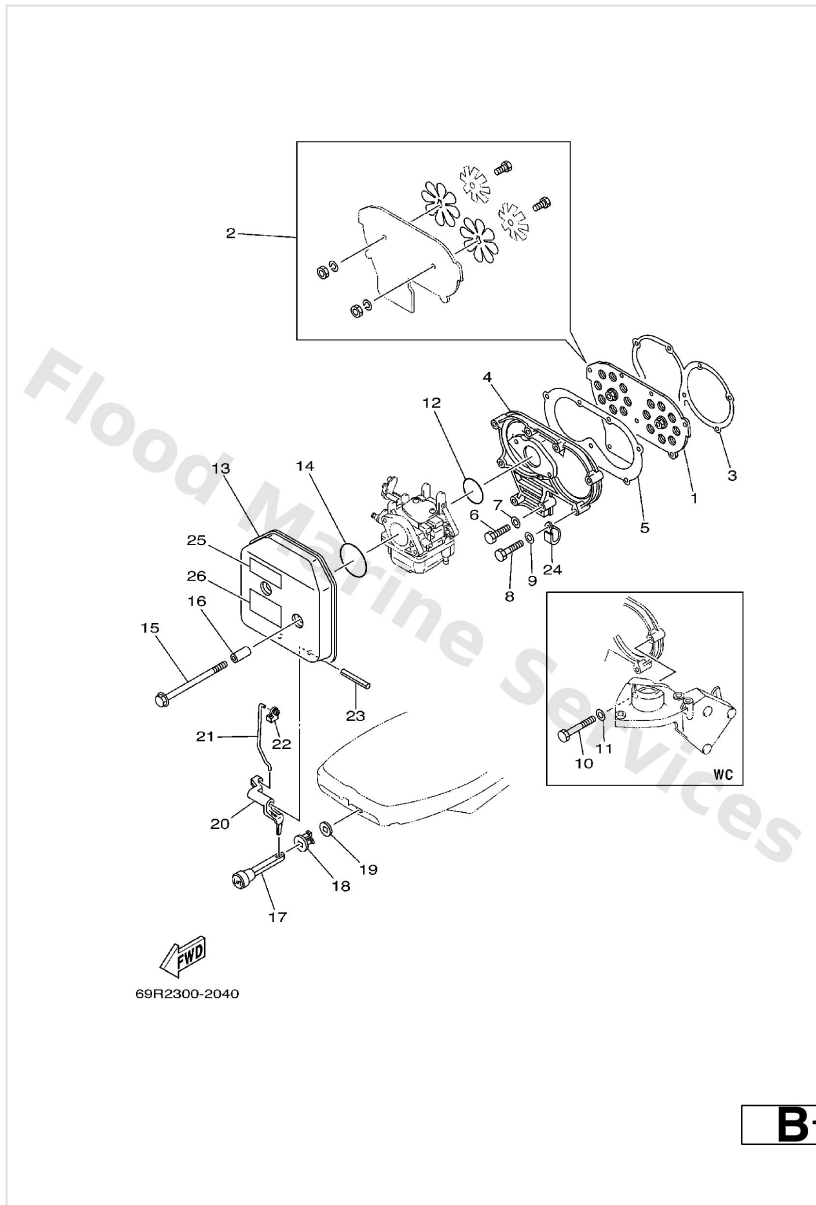
Ref	Part	
1	61N--85550--10 Rotor assembly FOR VOLGA	Buy now
1	61T--85550--10 Rotor assembly "WC" -FOR VOLGA	Buy now
2	69P--85560--00 Base assembly	Buy now
3	69P--85541--09 Coil, charge	Buy now
4	61N--81313--09 Coil, lighting 1	Buy now
5	61N--85543--09 Coil, pulser	Buy now
6	61N--85543--19 Coil, pulser	Buy now
7	6E9--81328--70 Clamp	Buy now
8	97802--04006 Screw, pan head(3xp)	Buy now
9	6E9--85516--70 Grommet	Buy now
10	69P--85561--00 Base, magneto	Buy now
11	97607--04112 Screw, pan head	Buy now
12	97607--06125 Screw, pan head (76t)	Buy now
13	61N--85537--00 Cover	Buy now
14	90280--05015 Key, woodruff	Buy now

Generator



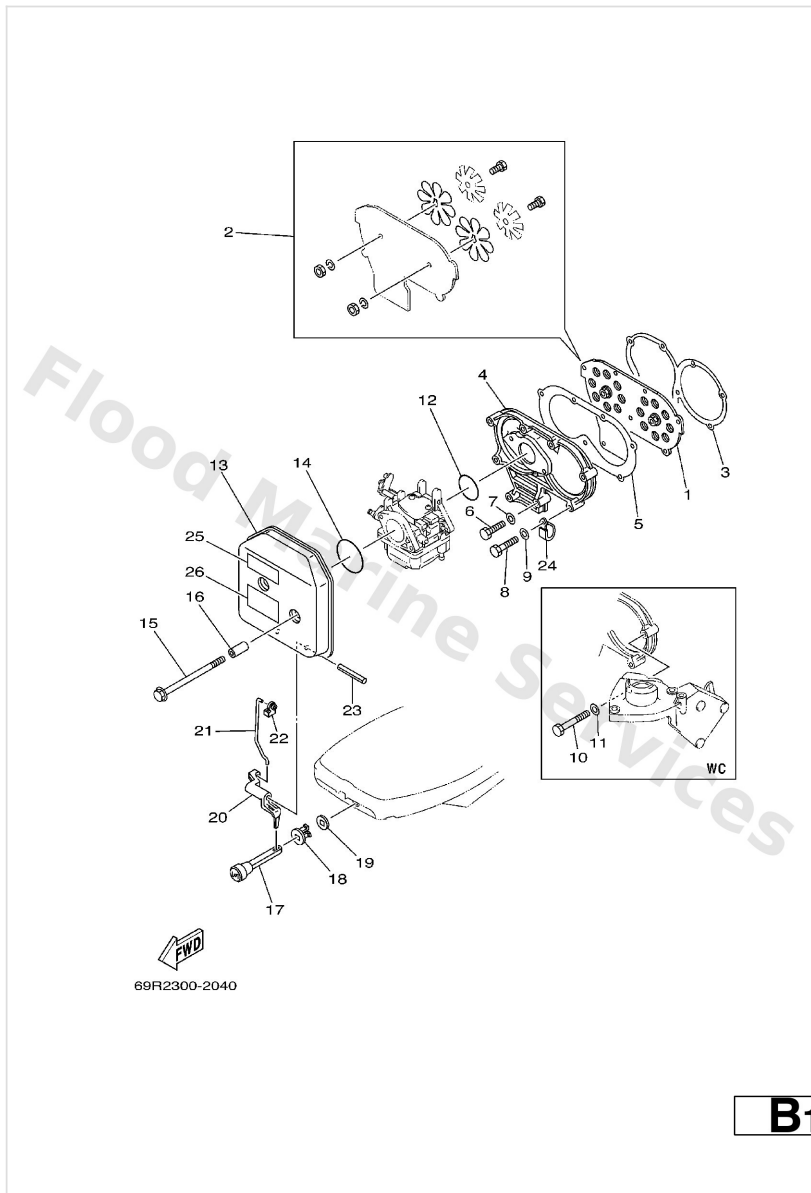
Ref	Part	
15	90179--16M05 Nut (689)	Buy now
16	90201--16M44 Washer (689)	Buy now
17	676--41611--00 Retainer, magneto base 1	Buy now
18	676--41613--00 Plate, base friction	Buy now
19	97880--05012 Screw,pan head (646)	Buy now
20	92990--05600 Washer, plain (646)	Buy now
21	689--41612--01 Retainer, magneto base	Buy now
22	97880--06010 Screw pan head	Buy now

Intake



Ref	Part	
1	61N--13610--00 Reed valve assembly	Buy now
1	689--13610--01 Reed valve assembly	Buy now
2	689--W0004--00 Reed set	Buy now
3	648--13621--A1 Gasket, valve seat	Buy now
4	61N--13641--01--1S Manifold, intake 1	Buy now
5	648--13645--A0 Gasket, manifold 1	Buy now
6	97013--06025 Bolt(62y) FOR VOLGA	Buy now
7	92903--06600 Washer, plain (646) FOR VOLGA	Buy now
8	97013--06035 Bolt(3rv) FOR VOLGA	Buy now
10	97013--06050 Bolt, hexagon	Buy now
12	61N--14198--00 Gasket	Buy now
13	61N--14440--00 Silencer assembly, intake	Buy now
14	93210--40659 O-ring(36y)	Buy now
15	90119--06M94 Bolt, with washer	Buy now
16	90387--06M26 Collar(61n)	Buy now

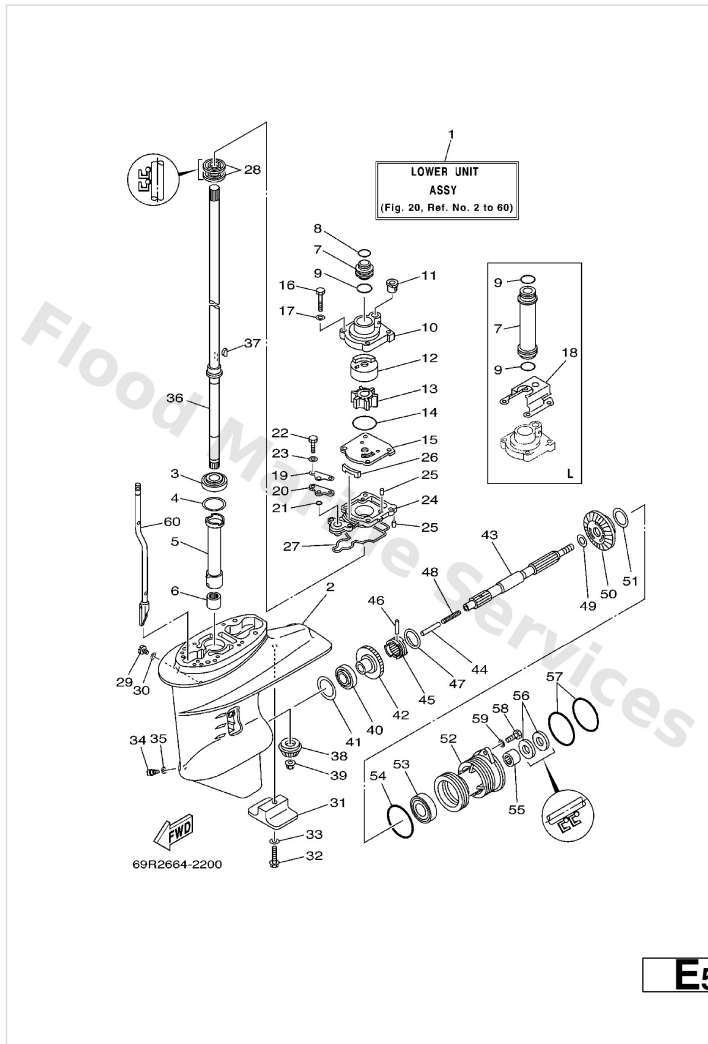
Intake



B1

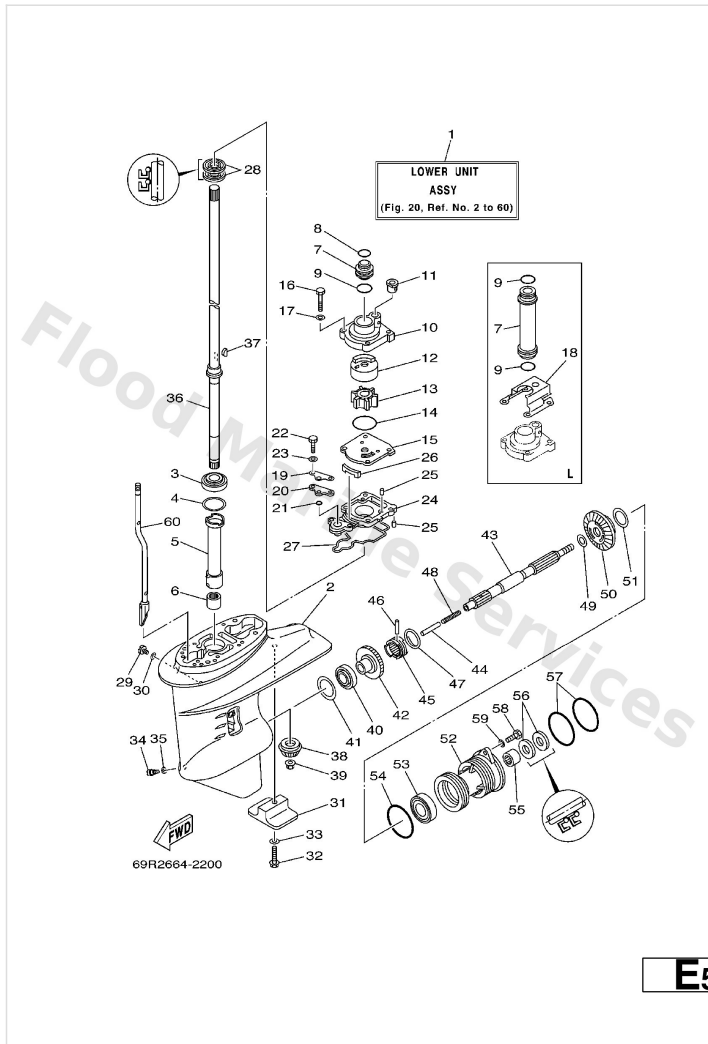
Ref	Part	
17	682--41271--00 Knob, choke	Buy now
18	689--41273--00 Grommet	Buy now
19	6J8--41274--00 Grommet 2	Buy now
20	689--41252--01 Lever, choke 1	Buy now
21	61N--41256--00 Rod, choke 1	Buy now
22	661--41262--02 Joint, choke lever	Buy now
23	91690--40048 Pin, spring (689)	Buy now
24	90465--06M88 Clamp	Buy now
25	6A1--83625--41 Mark 5	Buy now
26	61T8362580 Mark 5 FOR VOLGA	Buy now
26	6A1--83625--51 Mark 5	Buy now

Lower Casing. Drive 1



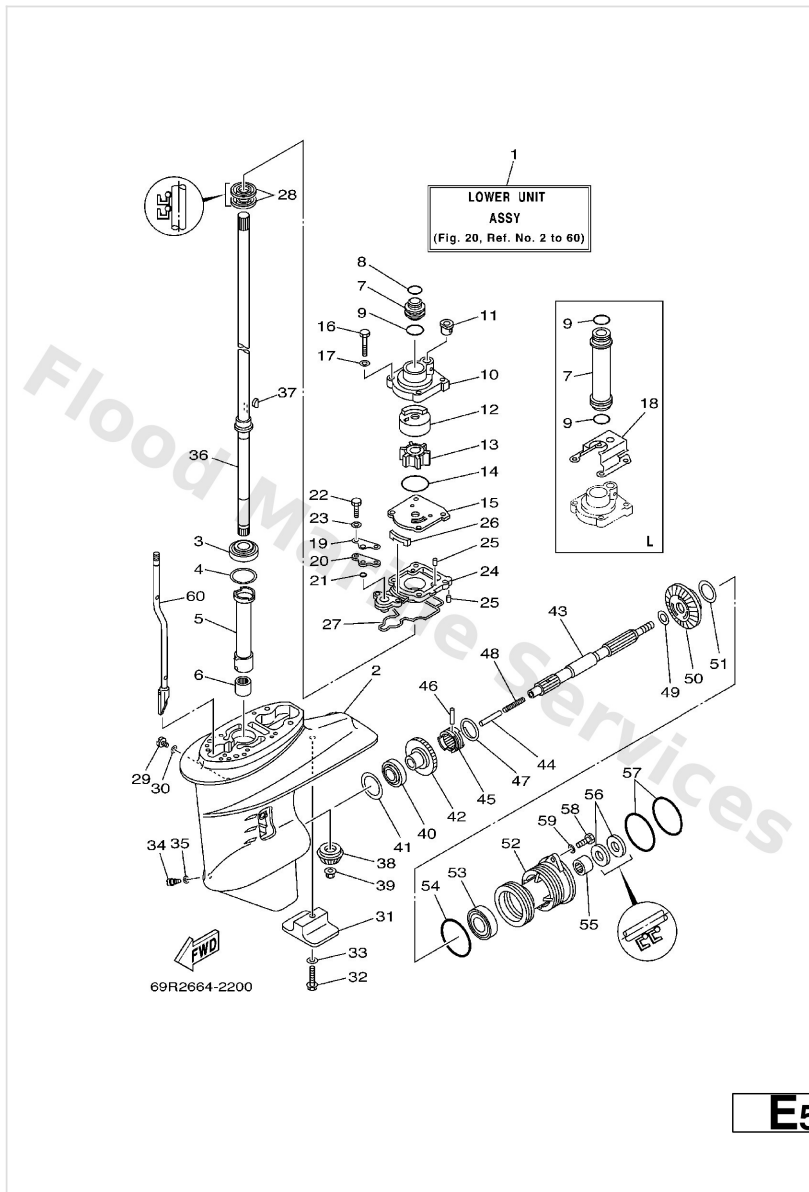
Ref	Part	
1	69P45300004D Lower unit assembly S	Buy now
1	69P45300104D Lower unit assembly L	Buy now
2	61N--45311--02--4D Casing, lower	Buy now
3	93332--000W5 Bearing(61n)	Buy now
4	61N--45587--00--07 Shim (t:0.70mm) UR	Buy now
4	61N--45587--00--10 Shim (t:1.0mm) UR	Buy now
4	61N--45587--00--11 Shim (t:1.1mm) UR	Buy now
4	61N--45587--00--12 Shim (t:1.2mm) UR	Buy now
4	61N--45587--00--13 Shim (t:1.3mm) UR	Buy now
4	61N--45587--00--14 Shim (t:1.4mm) UR	Buy now
4	61N--45587--00--15 Shim (t:1.5mm) UR	Buy now
4	61N--45587--00--16 Shim (t:1.6mm) UR	Buy now
5	61N--45536--00 Sleeve, drive shaft	Buy now
6	93315--220V7 Bearing, cylindrical(6j8)	Buy now
7	61N--44362--00 Tube, water S	Buy now

Lower Casing. Drive 1



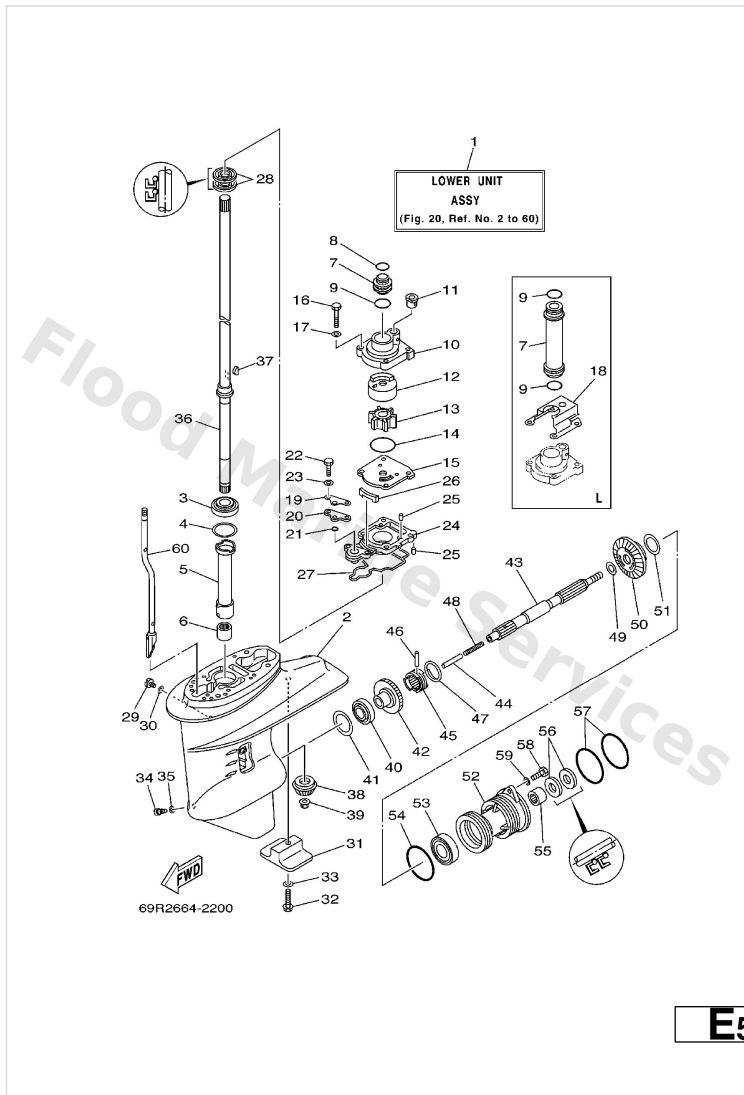
Ref	Part	
7	61N--44362--10 Tube, water L	Buy now
8	93210--22164 O-ring S	Buy now
9	93210--26130 O-ring S	Buy now
10	69P4431100 Housing, water pump	Buy now
11	6L2--44367--00 Damper, water seal 3	Buy now
12	69P--44322--00 Insert, cartridge FOR STD	Buy now
12	69P--44322--40 Insert, cartridge FOR CHROMATE	Buy now
13	6H4--44352--02 Impeller	Buy now
14	93210--45161 O-ring	Buy now
15	61N--44323--00 Outer plate, cartridge FOR STD	Buy now
15	61N--44323--40 Outer plate, cartridge FOR CHROMATE	Buy now
16	97095--06040 Bolt (682)	Buy now
17	92995--06600 Washer, plain (646)	Buy now
18	65W--44328--11 Plate L	Buy now
19	61N--44176--00 Bracket	Buy now

Lower Casing. Drive 1



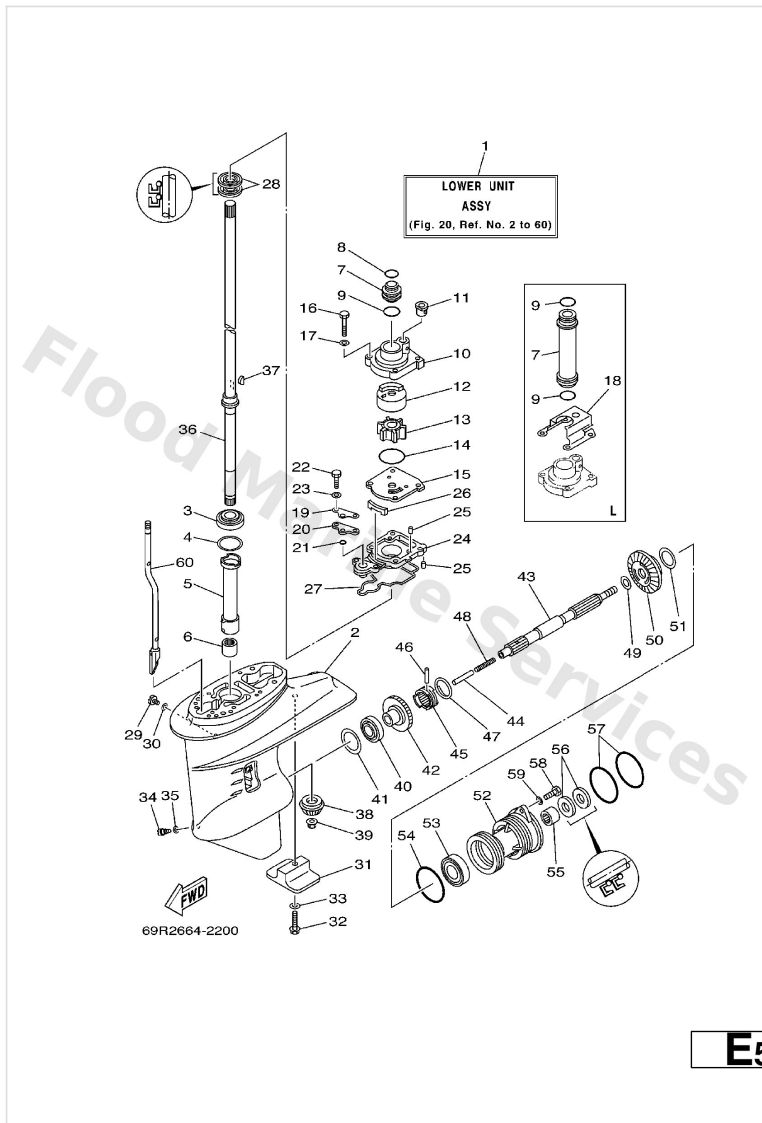
Ref	Part	
20	61N--45321--00 Plate	Buy now
21	93210--06ME6 O-ring	Buy now
22	97095--06025 Bolt	Buy now
24	61N--45331--00--5B Housing, bearing	Buy now
25	93604--10M03 Pin, dowel (688)	Buy now
26	61N--45127--00 Seal	Buy now
27	61N--45315--00 Packing, lower casing	Buy now
28	93101--22067 Oil seal (22x36x6-663)	Buy now
29	90340--08002 Plug, straight screw	Buy now
30	90430--08020 Gasket	Buy now
31	61N--45251--01 Anode	Buy now
32	95895--06035 Bolt, flange(4nx)	Buy now
33	92990--06300 Washer, tooth	Buy now
34	688--45341--10 Plug, drain	Buy now
36	61N--45510--00 Drive shaft assembly S	Buy now

Lower Casing. Drive 1



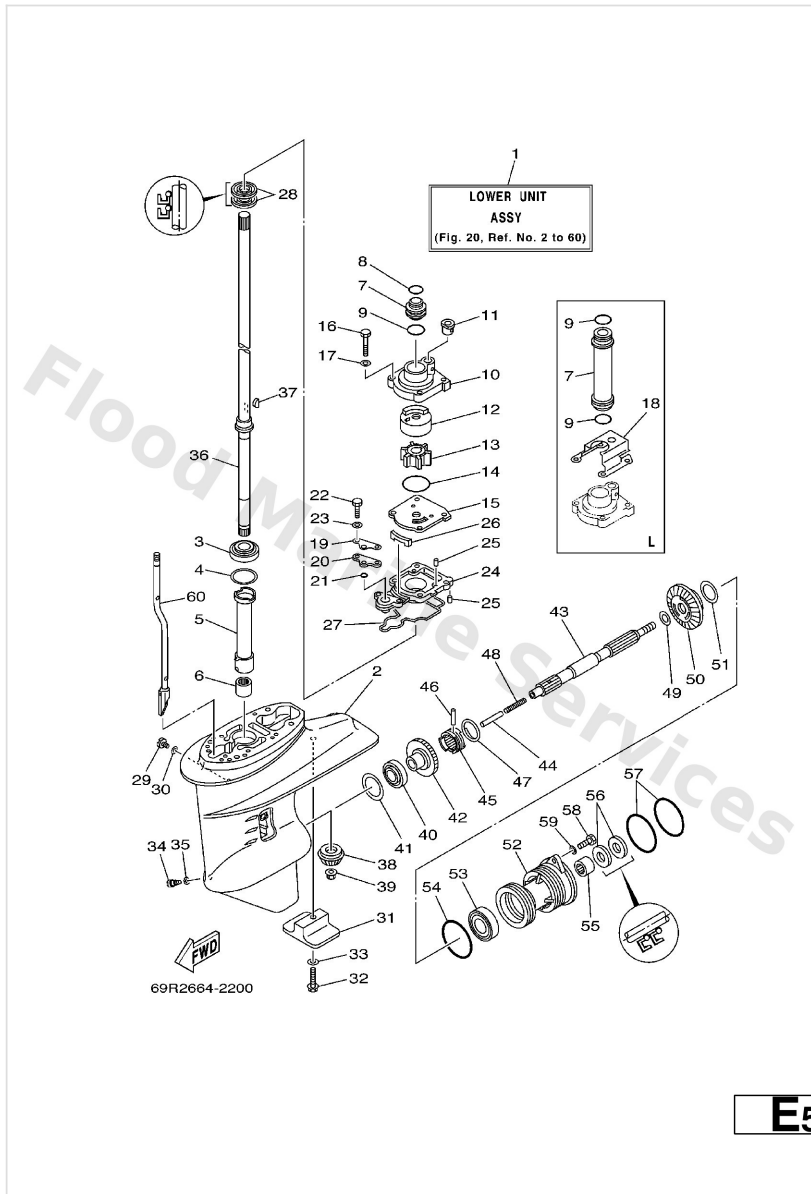
Ref	Part	
36	61N--45510--10 Drive shaft assembly L	Buy now
37	90280--03M03 Key, woodruff (697)	Buy now
38	61N--45551--00 Pinion	Buy now
39	90179--10M14 Nut(6j8)	Buy now
40	93332--00005 Brg,cyl-cal roller 0.19g nt	Buy now
41	6L2--45567--00--10 Shim (t:1.0mm) UR	Buy now
41	6L2--45567--00--11 Shim (t:1.1mm) UR	Buy now
41	6L2--45567--00--12 Shim (t:1.2mm) UR	Buy now
41	6L2--45567--00--13 Shim (t:1.3mm) UR	Buy now
41	6L2--45567--00--14 Shim (t:1.4mm) UR	Buy now
42	61N--45560--00 Gear	Buy now
43	6L2--45611--00 Shaft, propeller	Buy now
44	648--45635--00 Plunger,shift	Buy now
45	664--45631--02 Clutch, dog	Buy now
46	90250--05010 Pin straight 648456320000	Buy now

Lower Casing. Drive 1



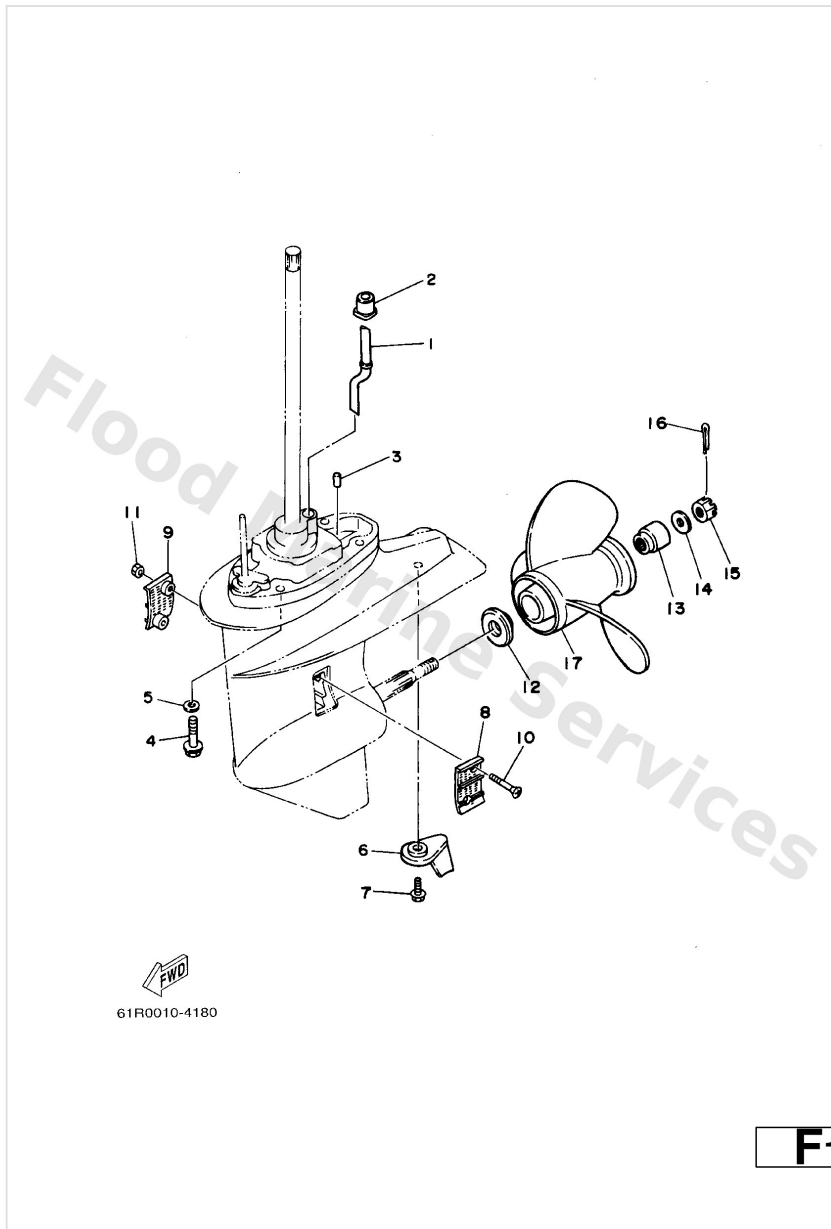
Ref	Part	
47	648--45633--00 Ring, cross pin	Buy now
48	90501--10065 Spring compression648456360000	Buy now
49	90201--20417 Washer, plate(663)	Buy now
50	61N--45571--00 Gear	Buy now
51	6L2--45577--00--10 Shim (t:1.0mm) UR	Buy now
51	6L2--45577--00--11 Shim (t:1.1mm) UR	Buy now
51	6L2--45577--00--12 Shim (t:1.2mm) UR	Buy now
51	6L2--45577--00--13 Shim (t:1.3mm) UR	Buy now
52	61N--45361--01--4D Cap, lower casing	Buy now
53	93306--00612 Bearing(2hr)	Buy now
54	93210--64ME7 O-ring	Buy now
55	93315--22004 Brg,cyl-cal roller 21g nt	Buy now
56	93101--20M07 Oil seal	Buy now
57	93210--65M50 O-ring	Buy now
58	97075--06020 Bolt(7u8)	Buy now

Lower Casing. Drive 1



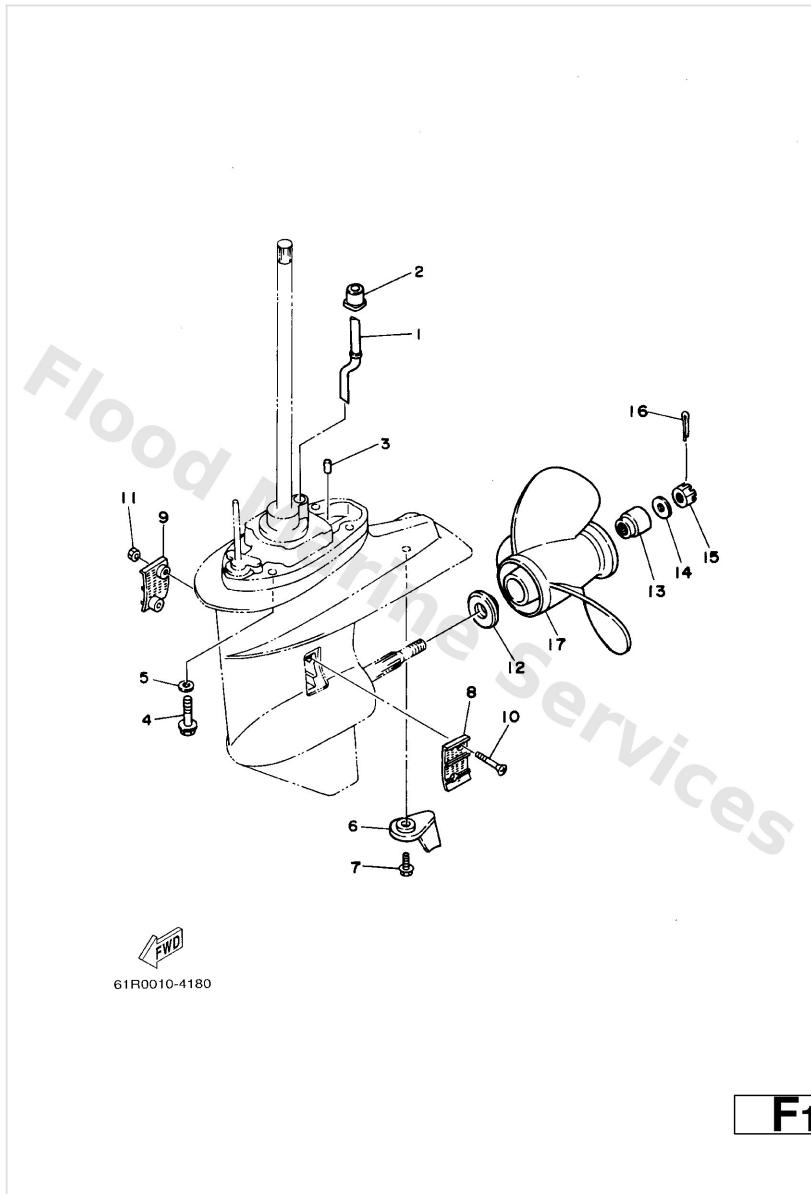
Ref	Part	
60	61N--44150-00 Shift cam assembly S	Buy now
60	61N--44150-10 Shift cam assembly L	Buy now

Lower Casing. Drive 2



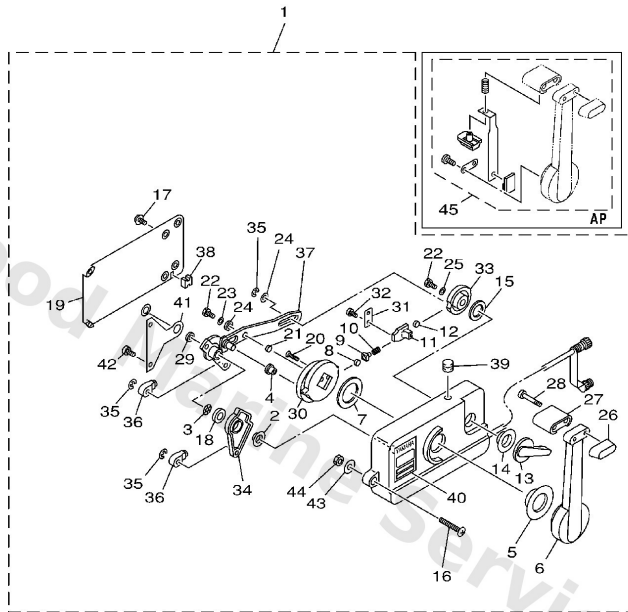
Ref	Part	
1	61N--44361--00 Tube, water S	Buy now
1	61N--44361--10 Tube, water L	Buy now
2	689--44366--00 Damper, water seal 2	Buy now
3	93606--11M24 Pin, dowel	Buy now
4	90105--10M12 Bolt (689)	Buy now
5	92995--10600 Washer, plate	Buy now
6	61N--45371--00 Tab-trim	Buy now
7	90119--06M48 Bolt, with washer(61n)	Buy now
8	6L2--45214--00 Cover, water inlet	Buy now
9	6L2--45215--00 Cover, water inlet	Buy now
10	90151--05M05 Screw, countersunk	Buy now
11	90185--05002 Nut nylon (sus)(ex4)	Buy now
12	6L2--45987--01 Spacer	Buy now
13	689--45997--00 Spacer	Buy now
14	92990--14200 Washer, plain	Buy now

Lower Casing. Drive 2



Ref	Part	
15	90171--14013 Nut(664)	Buy now
16	91490--30022 Pin, cotter	Buy now
17	62C--45941--00--EL Propeller (3x9-7/8 x10 -f) UR	Buy now
17	664--45941--01--EL Propeller (3x9-7/8"x9"-f) UR	Buy now
17	664--45943--01--EL Propeller (3x9-7/8 x8 -f) UR	Buy now
17	664--45945--00--EL Propeller (3x9-7/8 x10-1/2 -f) UR	Buy now
17	664--45947--01--EL Propeller (3x9-7/8 x11-1/4 -f) UR	Buy now
17	664--45949--02--EL Propeller (3x9-7/8 x13 -f) UR	Buy now
17	664--45952--00--EL Propeller (3x9-7/8 x14 -f) UR	Buy now
17	6644595401EL Propeller (3x9-7/8 x12 -f) UR	Buy now

Remote Control Assy

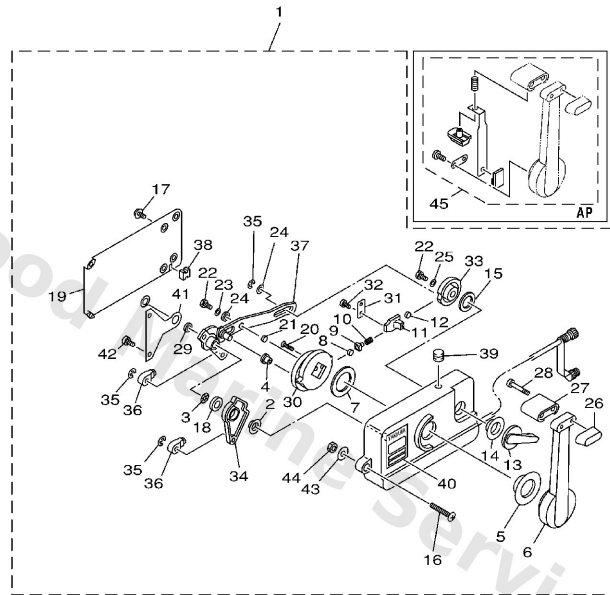


69R0300-1250

F5

Ref	Part	
1	701--48102--51 Remote control assembly AP	Buy now
2	701--48235--00 Bushing 2	Buy now
3	701--48197--10 Washer, wave 2	Buy now
4	701--48252--00 Roller, cam	Buy now
5	701--48234--00 Bushing 1	Buy now
6	701--48221--00 Lever, control	Buy now
7	701--48196--11 Washer, wave 1	Buy now
8	701--48236--00 Roller, detent	Buy now
9	702--48237--00 Adaptor	Buy now
10	702--48238--00 Spring, Detent	Buy now
11	701--48249--00 Spring, adapter	Buy now
12	701--48248--00 Roller, free accel	Buy now
13	701--48152--20 Knob Free Accel LEFT	Buy now
14	701--48243--00 Bushing	Buy now
15	701--48198--10 Washer, wave 3	Buy now

Remote Control Assy

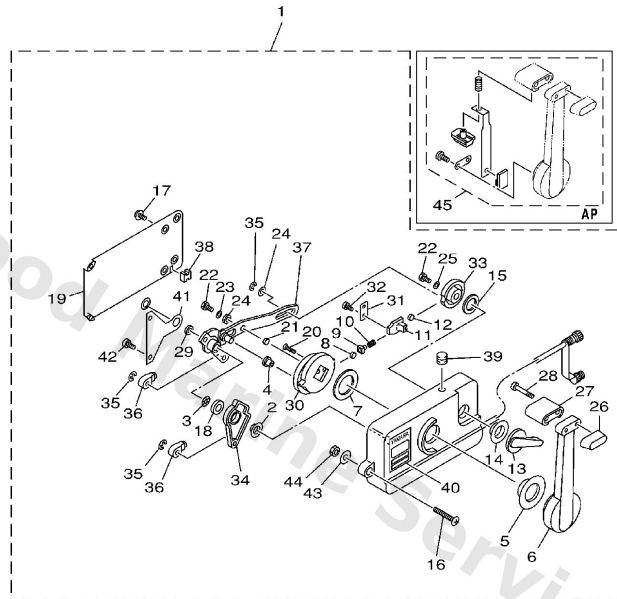



69R0300-1250

F5

Ref	Part	
16	701--48281--10 Screw 1(m6x40)	Buy now
17	701--48289--00 Screw, pan head(62x)	Buy now
18	701--48268--00 Spacer 3	Buy now
19	701--48213--00 Back, plate	Buy now
20	92780--06025 Screw flat head	Buy now
21	701--48255--00 Coller 1	Buy now
22	97390--06018 Bolt (fj0)	Buy now
23	702--48288--00 Washer, Plain	Buy now
24	701--48246--00 Spacer	Buy now
25	92990--06300 Washer, tooth	Buy now
26	701--48229--00 Grip, control lever 2	Buy now
27	701--48222--00 Grip, control lever	Buy now
28	701--48282--00 Screw, pan head	Buy now
29	701--48266--00 Spacer 2	Buy now
30	701--48232--00 Gear 1	Buy now

Remote Control Assy

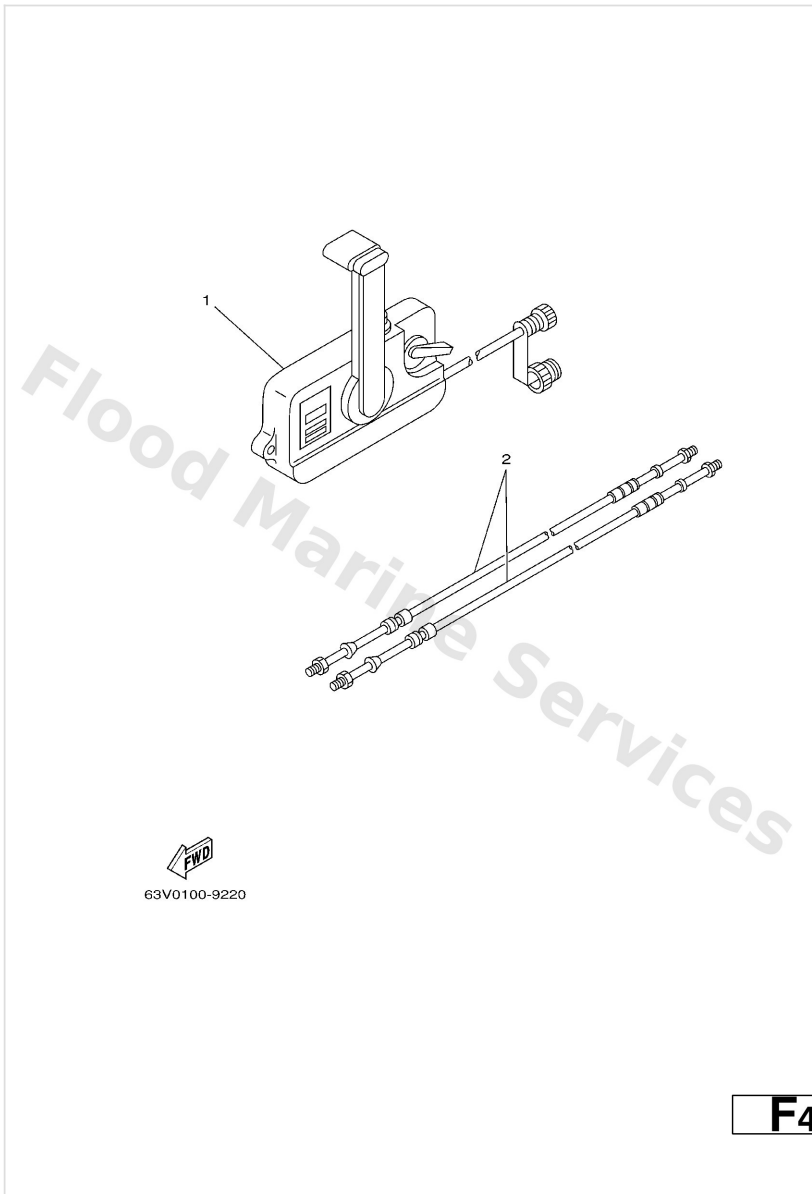


69R0300-1250

F5

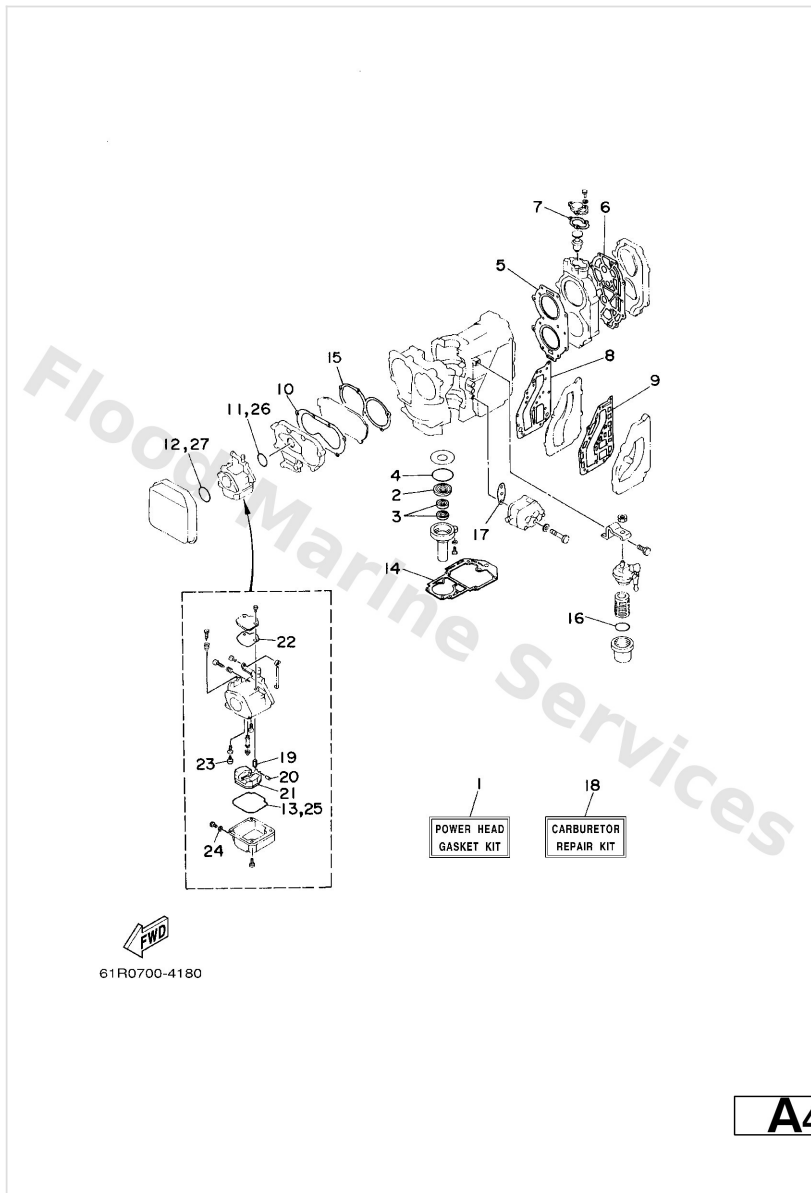
Ref	Part	
31	701--48189--11 Retainer	Buy now
32	98580--05010 Screw, pan head(62x)	Buy now
33	701--48153--12 Shaft, free accel	Buy now
34	701--48271--10 Arm, shift LEFT	Buy now
35	93430--06024 Circlip (701)	Buy now
36	703--48345--01 Cable end, remote control 2	Buy now
37	701--48261--10 Arm, throttle LEFT	Buy now
38	701--48358--00 Anchor, cable	Buy now
39	701--48138--50 Grommet (701 remo-con)	Buy now
40	701--48126--00 Graphic	Buy now
41	701--48133--00 Plate, Link	Buy now
42	98580--05020 Screw, pan head (e22)	Buy now
43	701--48287--00 Washer 1	Buy now
44	95380--06600 Nut(661)	Buy now
45	701--48280--00 Neutral lock kit AP	Buy now

Remote Control Box



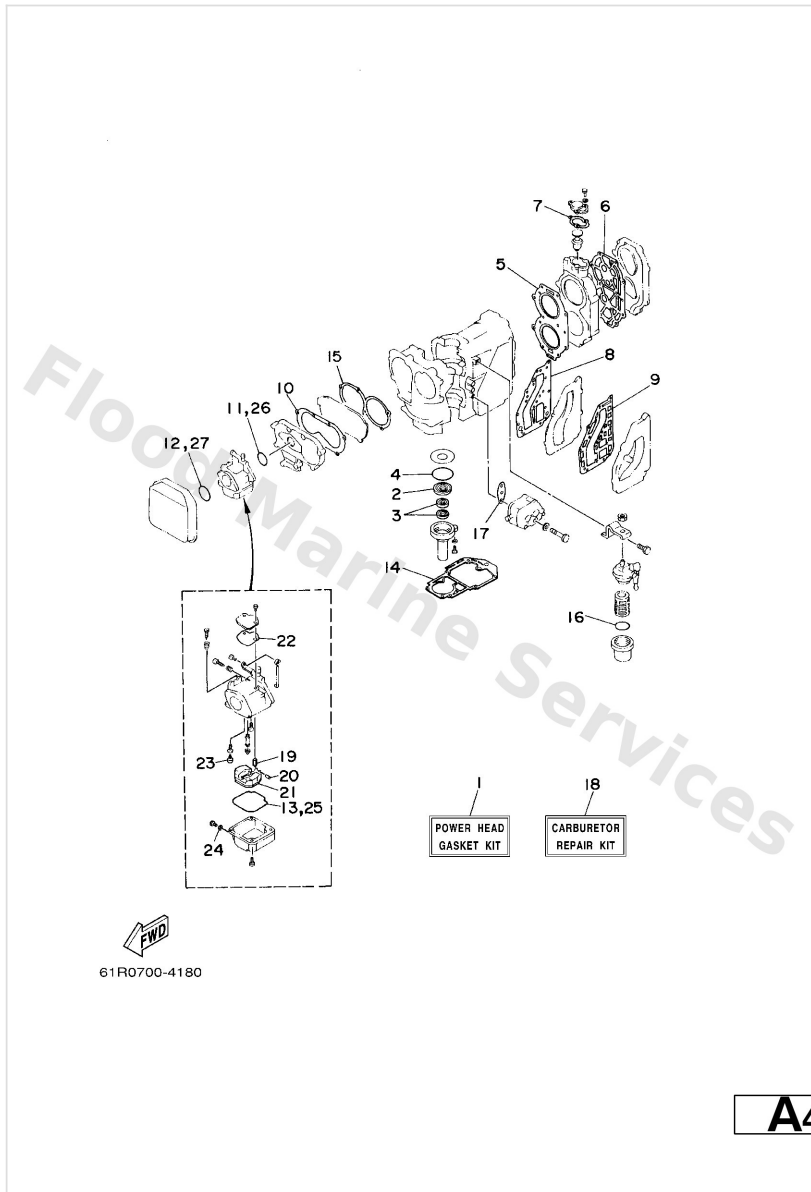
Ref	Part	
1	701--48102--51 Remote control assembly AP	Buy now
2	701--48320--50 Cable, Remote Control L=15F	Buy now

Repair Kit 1



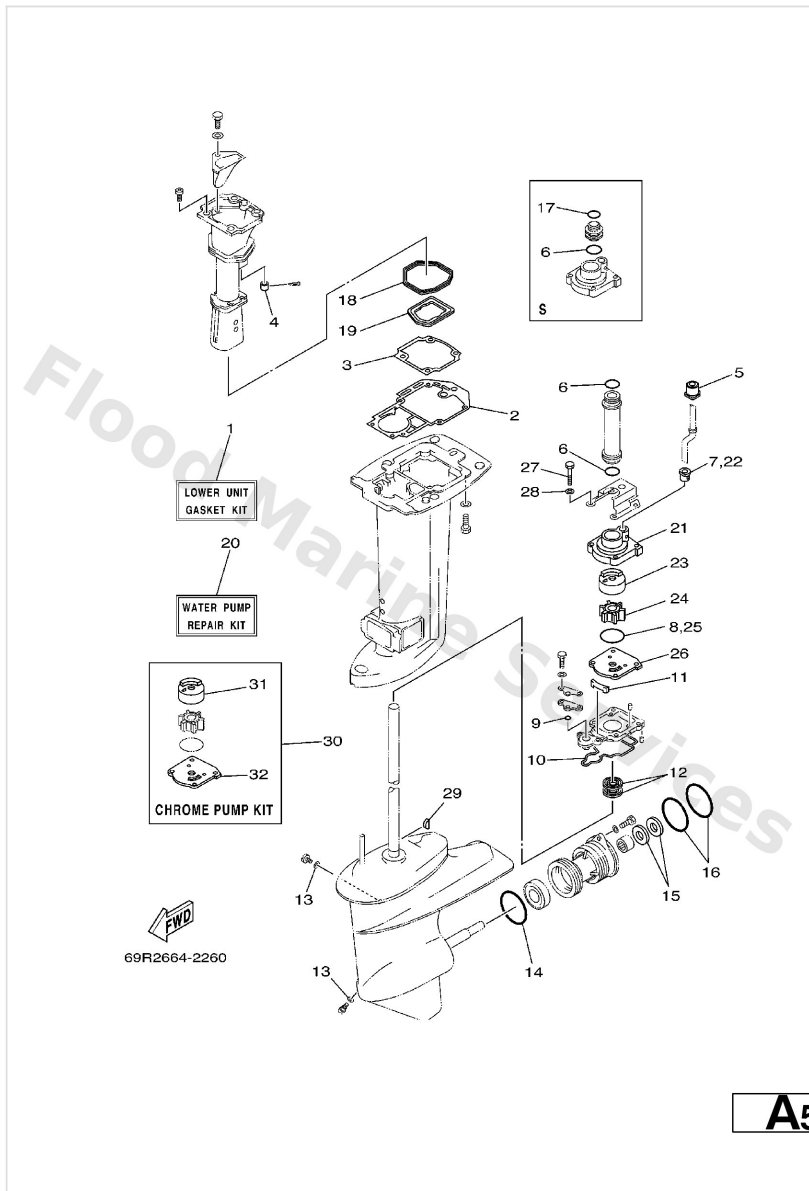
Ref	Part	
1	69P--W0001--00 Power head gasket kit	Buy now
2	93102--25008 Oil seal	Buy now
3	93101--16001 Oil seal	Buy now
4	93210--58M21 O-ring (683)	Buy now
5	61N--11181--A1 Gasket, cylinder head 1	Buy now
6	61T--11193--A1 Gasket, head cover 1	Buy now
7	655--12414--A1 Gasket, cover	Buy now
8	6K8--41122--A1 Gasket, exhaust inner cover	Buy now
9	6K8--41124--A1 Gasket, exhaust outer cover	Buy now
10	648--13645--A0 Gasket, manifold 1	Buy now
11	61N--14198--00 Gasket	Buy now
12	93210--40659 O-ring(36y)	Buy now
13	6L2--14384--00 Gasket, float chamber	Buy now
14	689--45113--A1 Gasket, upper casing	Buy now
15	648--13621--A1 Gasket, valve seat	Buy now

Repair Kit 1



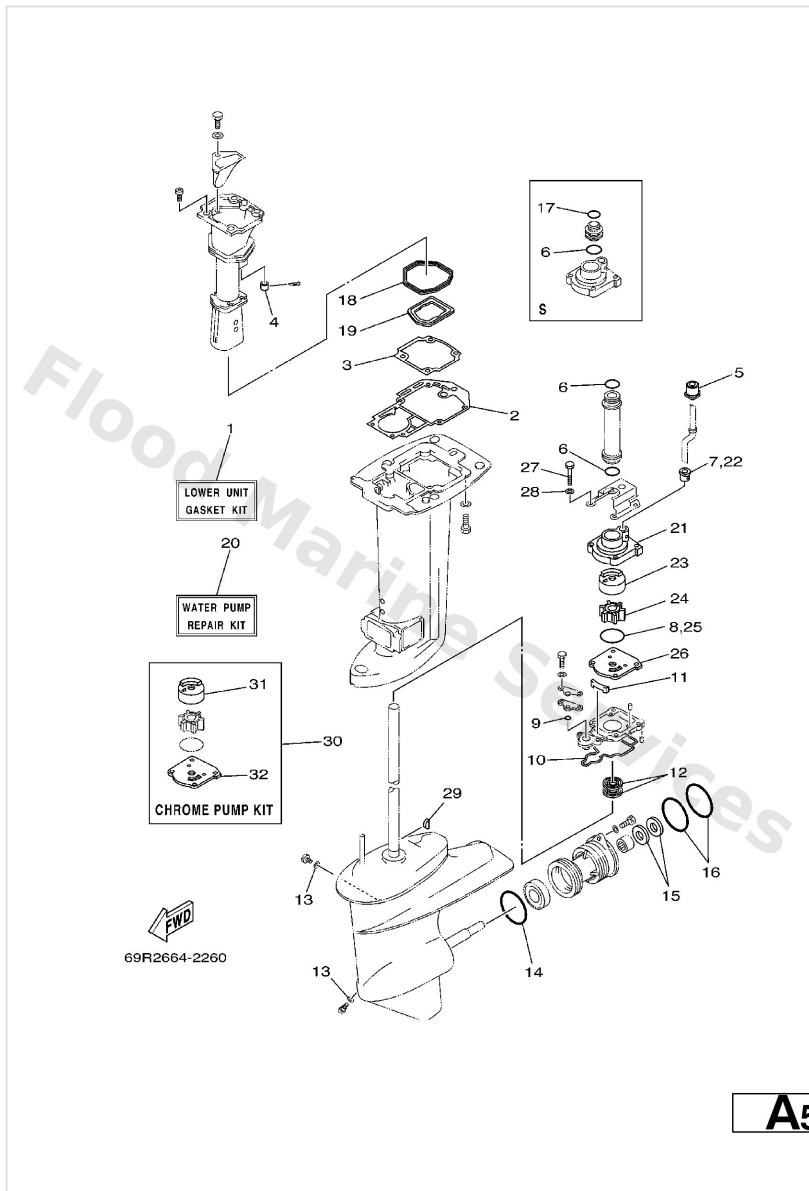
Ref	Part	
16	93210--32738 O-ring(1wg)	Buy now
17	650--24431--A0 Gasket,fuel pump	Buy now
18	61N--W0093--00 Carburetor repair kit	Buy now
19	61N--14392--00 Valve, needle	Buy now
20	6E5--14386--01 Pin, float	Buy now
21	6L2--14385--00 Float	Buy now
22	6L2--14399--00 Gasket	Buy now
23	50M--14355--00 Plug	Buy now
24	6L2--14398--00 Gasket	Buy now

Repair Kit 2



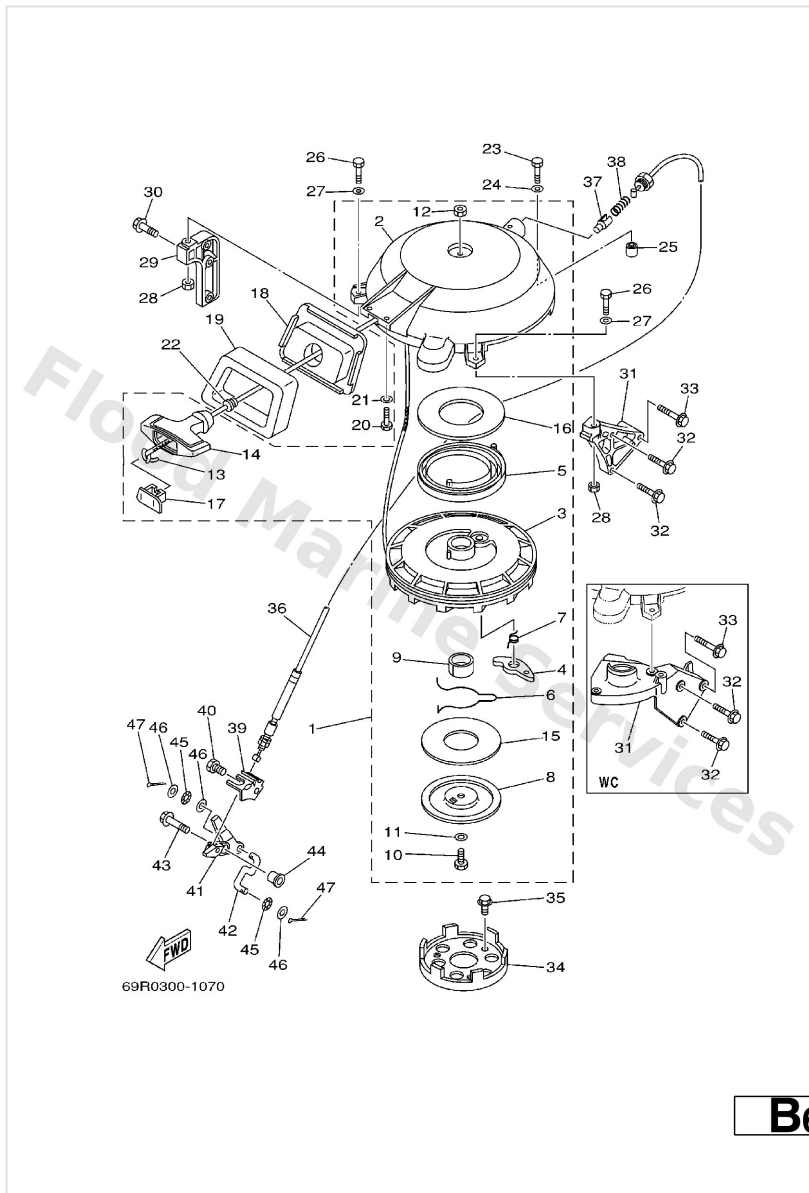
Ref	Part	
1	69P--W0001--20 Lower unit gasket kit	Buy now
2	689--45113--A1 Gasket, upper casing	Buy now
3	69P--41134--A0 Gasket, exhaust manifold	Buy now
4	6A8--41135--00 Gasket, exhaust manifold 3	Buy now
5	689--44366--00 Damper, water seal 2	Buy now
6	93210--26130 O-ring UN	Buy now
7	6L2--44367--00 Damper, water seal 3	Buy now
8	93210--45161 O-ring	Buy now
9	93210--06ME6 O-ring	Buy now
10	61N--45315--00 Packing, lower casing	Buy now
11	61N--45127--00 Seal	Buy now
12	93101--22067 Oil seal (22x36x6-663)	Buy now
13	90430--08020 Gasket	Buy now
14	93210--64ME7 O-ring	Buy now
15	93101--20M07 Oil seal	Buy now

Repair Kit 2



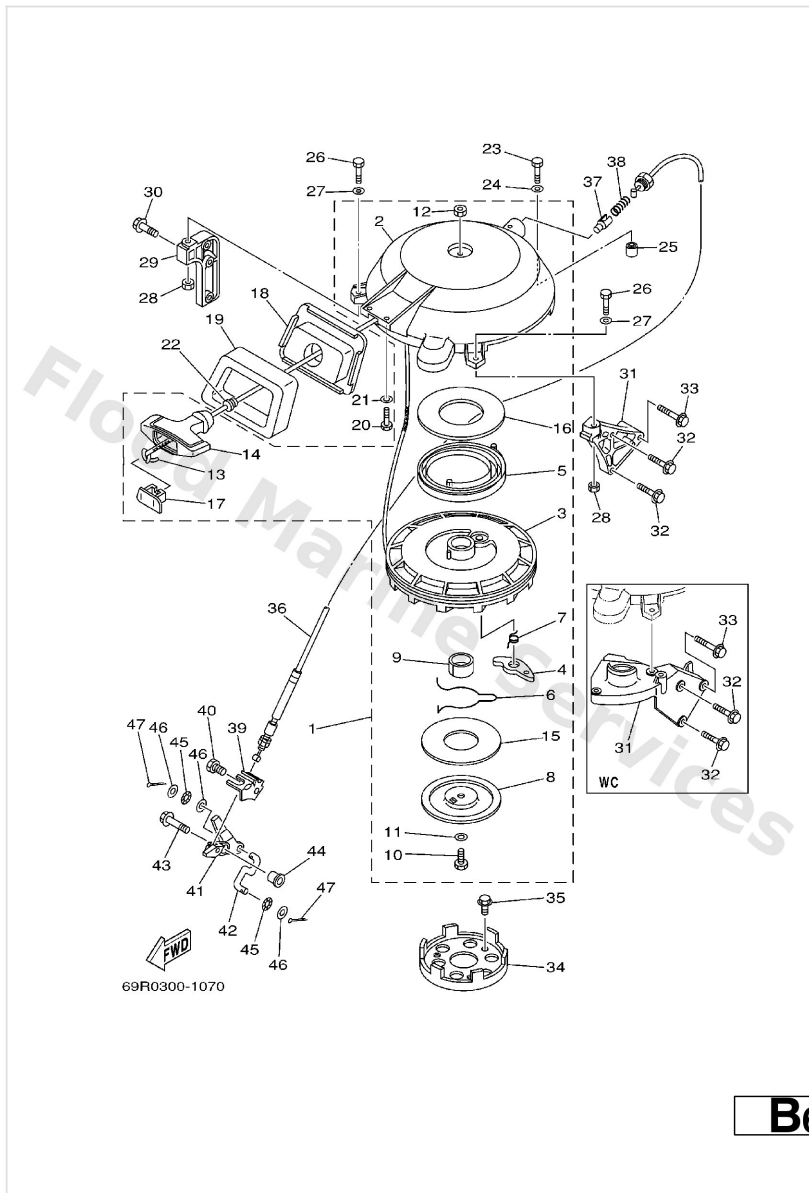
Ref	Part	
16	93210--65M50 O-ring	Buy now
17	93210--22164 O-ring S	Buy now
18	69P--41138--00 Seal, ext. 1	Buy now
19	69P--41139--00 Seal, ext. 2	Buy now
20	69P--W0078--00 Water pump repair kit	Buy now
21	69P4431100 Housing, water pump	Buy now
23	69P--44322--00 Insert, cartridge	Buy now
24	6H4--44352--02 Impeller	Buy now
26	61N--44323--00 Outer plate, cartridge	Buy now
27	97095--06040 Bolt (682)	Buy now
28	92995--06600 Washer, plain (646)	Buy now
29	90280--03M03 Key, woodruff (697)	Buy now
30	69P--W0078--0A Chrome pump kit	Buy now
31	69P--44322--40 Insert, cartridge	Buy now
32	61N--44323--40 Outer plate, cartridge	Buy now

Starter



Ref	Part	
1	61NW157111 Starter assembly	Buy now
2	61N--15711--10 Case, starter	Buy now
3	6G0--15714--01 Drum, sheave	Buy now
4	6F5--15741--01 Pawl, drive	Buy now
5	6F5--15713--01 Spring, starter	Buy now
6	61N--15715--00 Spring, drive plate	Buy now
7	61N--15734--00 Spring, return	Buy now
8	6F5--15716--01 Drive, plate	Buy now
9	6G0--15754--00 Bushing 2	Buy now
10	97313--08030 Bolt	Buy now
11	6F5--15726--01 Washer, lock	Buy now
12	95303--08700 Nut(661)	Buy now
13	* item_description	Buy now
14	689--15755--01 Handle, starter	Buy now
15	6F5--15764--00 Collar	Buy now

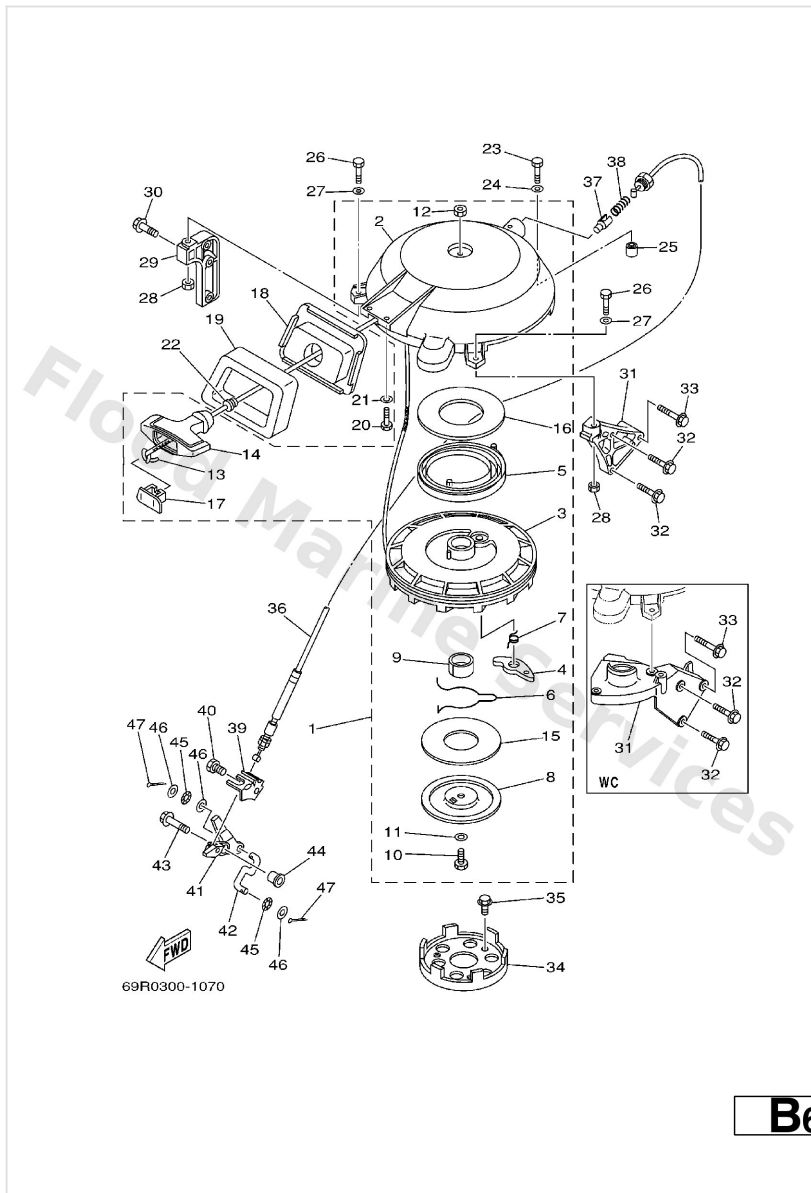
Starter



B6

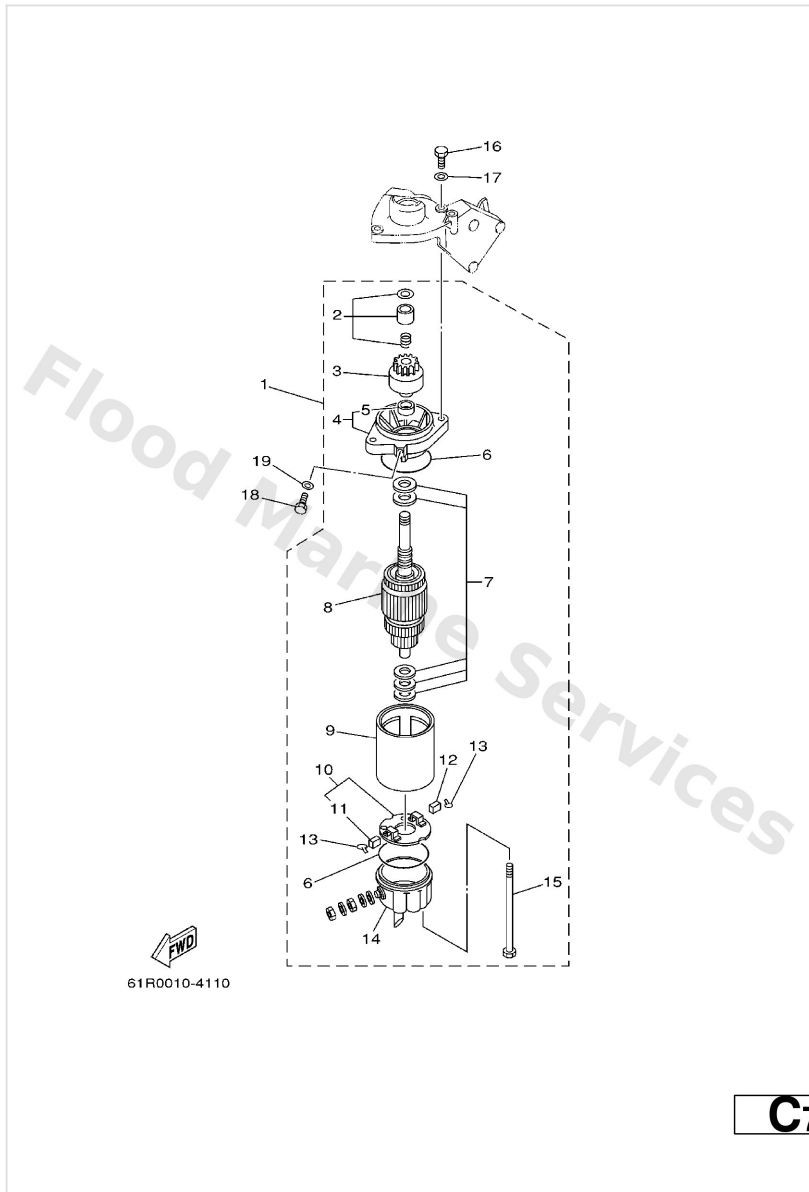
Ref	Part	
16	6F5--15739--00 Washer, thrust 2	Buy now
17	6F5--15779--02 Cover	Buy now
18	61N15758014D Guide, Rope	Buy now
19	61N--15762--00 Seal, rubber 2	Buy now
20	97095--06016 Bolt, hexagon deep recess	Buy now
21	92995--06600 Washer, plain (646)	Buy now
22	6A0--15789--00 Damper	Buy now
23	97095--06035 Bolt(j52)	Buy now
25	99530--10014 Pin, dowel	Buy now
28	95380--06600 Nut(661)	Buy now
29	6H7--15771--01--94 Stay 1	Buy now
30	90119--06MA3 Bolt, with washer	Buy now
31	61T--15772--01--94 Stay 2	Buy now
31	656--15772--00--94 Stay 2	Buy now
32	90119--06MA4 Bolt, with washer	Buy now

Starter



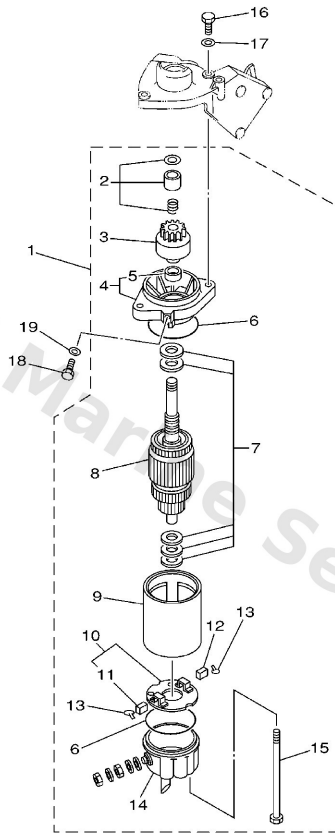
Ref	Part	
33	90119--06025 Bolt, with washer	Buy now
34	6F5--15723--01 Pully, starter	Buy now
35	90105--08M10 Bolt (6a0)	Buy now
36	61T--15770--00 Cable comp., starter stop	Buy now
37	656--15748--00 Plunger, starter stop	Buy now
38	90501--10227 Spring, comprreshion(656)	Buy now
39	69P--15774--00 Stay 4	Buy now
40	97095--06010 Bolt	Buy now
41	69P--15746--00 Arm	Buy now
42	689--15747--70 Link	Buy now
43	90119--06M23 Bolt, with washer(61r)	Buy now
44	90387--06013 Collar	Buy now
45	90206--05005 Washer, wave(656)	Buy now
46	92903--05600 Washer, plain (646)	Buy now
47	91490--16010 Pin, cotter	Buy now

Starting Motor



Ref	Part	
1	689--81800--13 Starting motor assembly	Buy now
2	689--81857--11 Pinion stopper set	Buy now
3	689--81807--12 Pinion assembly	Buy now
4	689--81830--11 Front cover ass'y	Buy now
5	689--81831--00 Metal, front	Buy now
6	689--81847--11 O-ring	Buy now
7	689--81809--11 Washer kit	Buy now
8	689--81850--12 Armature assembly	Buy now
9	689--81810--11 Stator ass'y	Buy now
10	689--81840--11 Brush holder assembly	Buy now
11	689--81812--11 Brush 2	Buy now
12	689--81811--11 Brush 1	Buy now
13	689--81813--10 Spring, brush	Buy now
14	689--81820--11 Rear cover ass'y	Buy now
15	689--81826--10 Bolt	Buy now

Starting Motor

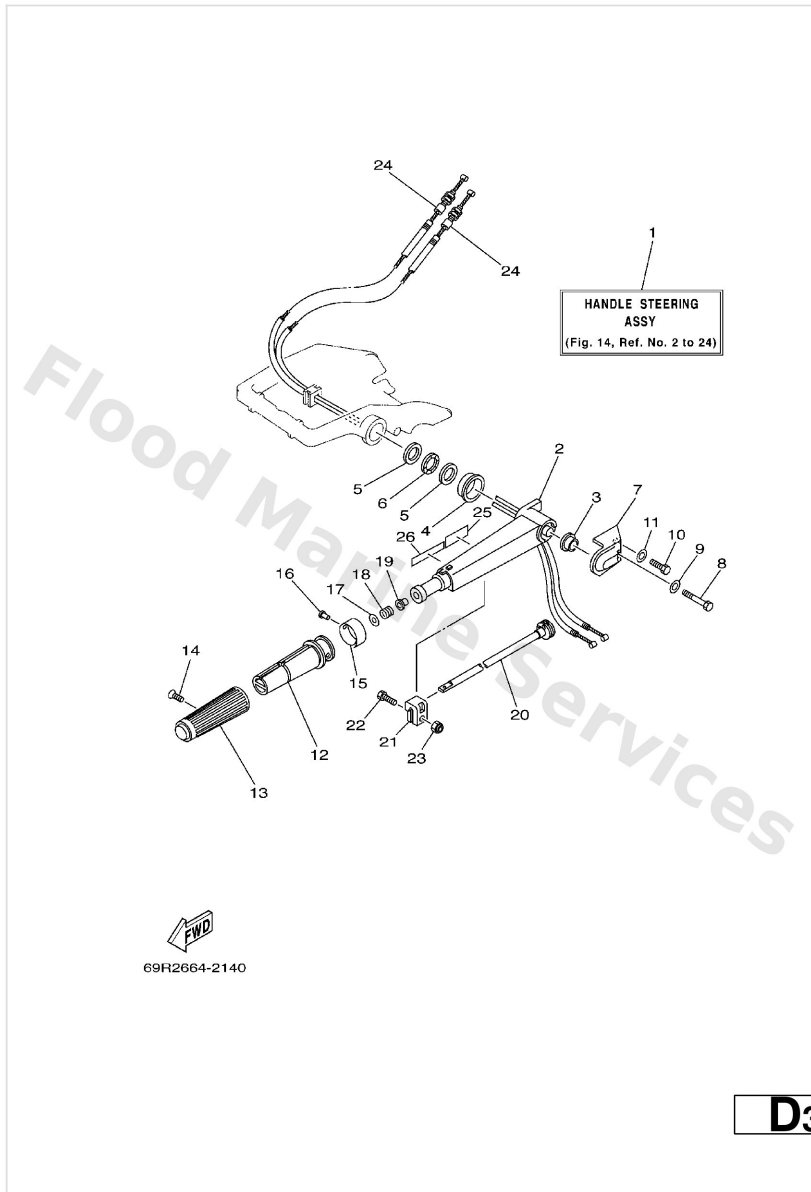



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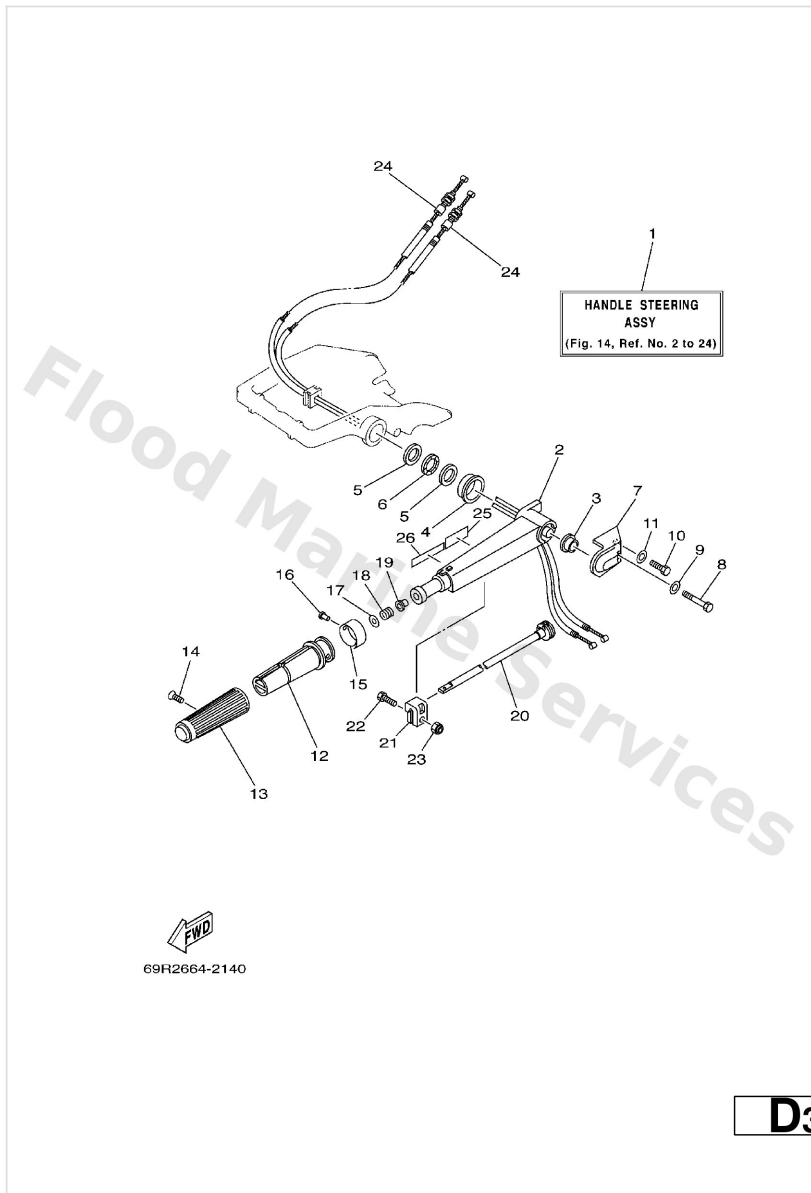
Ref	Part	
16	97013--08030 Bolt	Buy now
17	92903--08600 Washer, plain (663)	Buy now
18	97013--08012 Bolt(62e)	Buy now

Steering



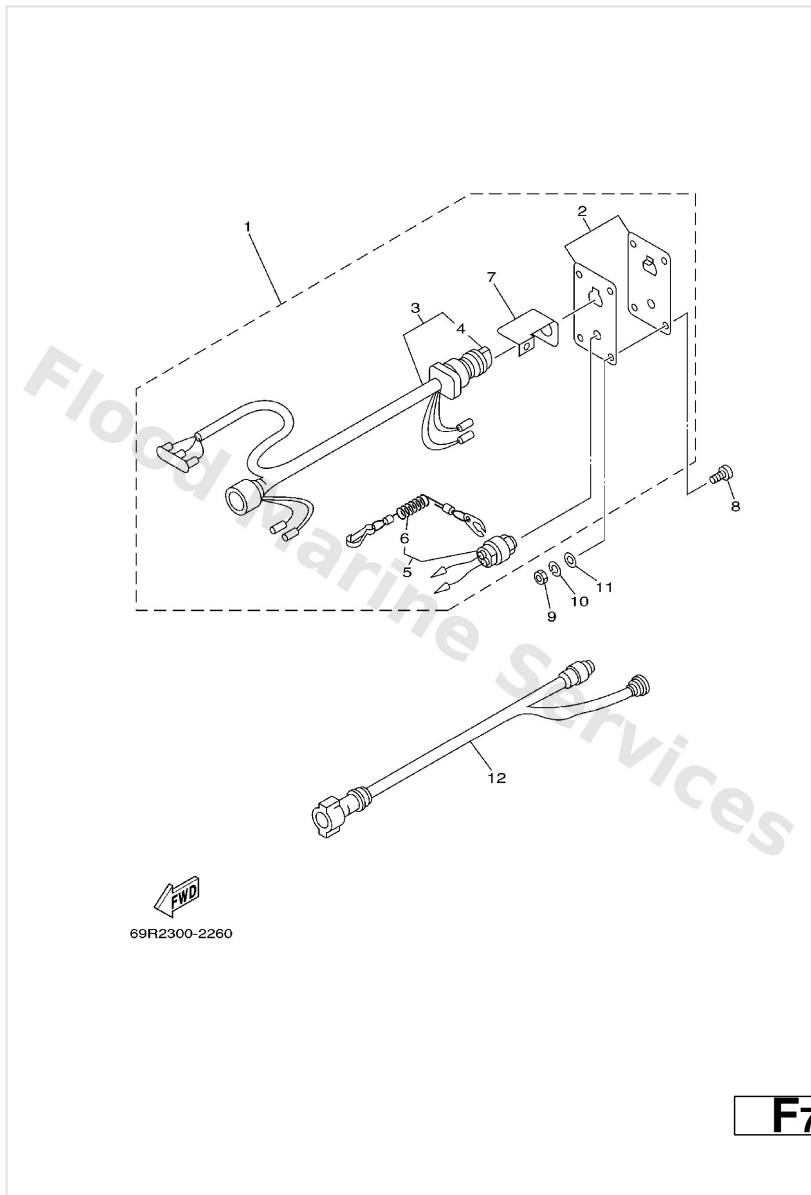
Ref	Part	
3	90387--13003 Collar	Buy now
4	90387--33001 Collar	Buy now
5	90201--28013 Washer, plate	Buy now
6	90206--28001 Washer, wave	Buy now
8	97095--06050 Bolt(jf7)	Buy now
9	92995--06600 Washer, plain (646)	Buy now
10	97095--06020 Bolt(7u8)	Buy now
12	664--42119--00 Grip, steering handle	Buy now
13	6F6--42177--A0 Rubber, handle	Buy now
14	90149--05M13 Screw, countersunk	Buy now
15	6G1--42137--10 Indicator, throttle	Buy now
16	90269--02M09 Rivet(6I5)	Buy now
17	92903--10600 Washer, plate	Buy now
18	90501--23215 Spring (655)	Buy now
19	90386--08032 Bushing (650)	Buy now

Steering



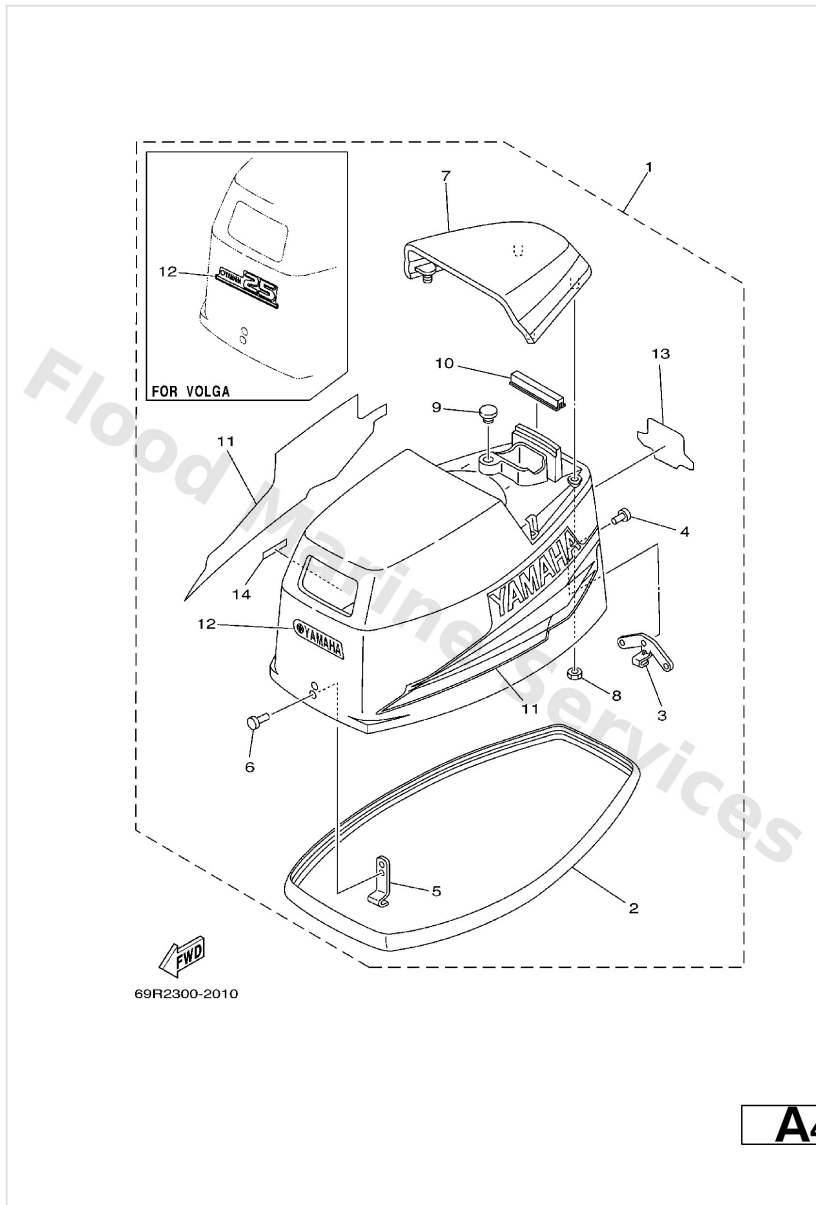
Ref	Part	
20	689--42138--00 Lever, throttle	Buy now
21	656--42126--01 Piece, friction	Buy now
23	90185--06062 Nut selflocking (656)	Buy now
24	61N--26311--00 Cable, throttle 1	Buy now
25	61T8362780 Label Caution 7 FOR VOLGA	Buy now
25	6E0--83627--51 Label, Caution 7	Buy now
26	6E0--83627--41 Label, caution 7	Buy now

Switch. Panel



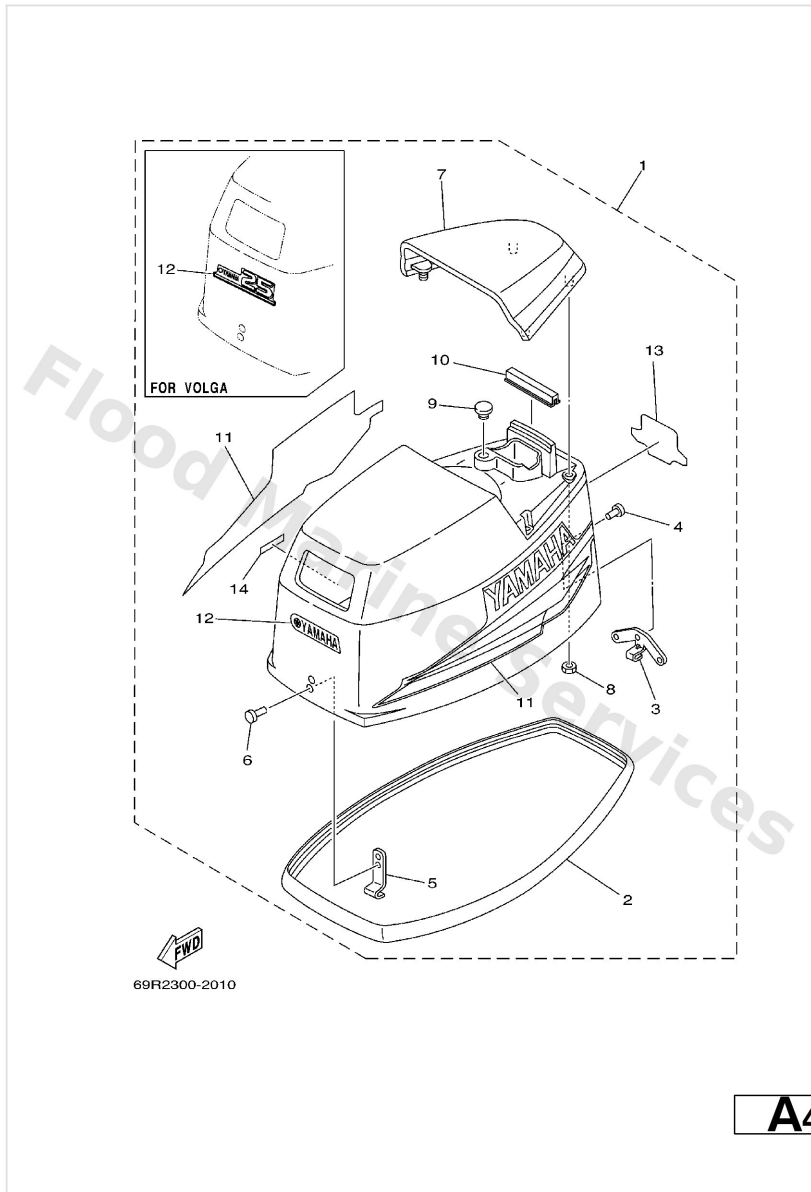
Ref	Part	
1	689825701A Panel switch assembly AP	Buy now
2	7048257101 Panel, switch	Buy now
3	6898251004 Main switch assembly	Buy now
4	703--82577--00 Cap, key	Buy now
5	688--82575--01 Engine stop switch assembly	Buy now
6	682--82556--00 Lanyard, stop switch	Buy now
7	64D--82581--00 Stay, cord clamp	Buy now
8	90149--05M05 Screw(6k0) AP	Buy now
9	95380--05600 Nut, hexagon (663) AP	Buy now
10	92990--05100 Ybs67-5 washer, spring AP	Buy now
11	92990--05600 Washer, plain (646) AP	Buy now
12	688--82586--50 Extension, wire harness AP L)5M(7P)	Buy now

Top Cowling



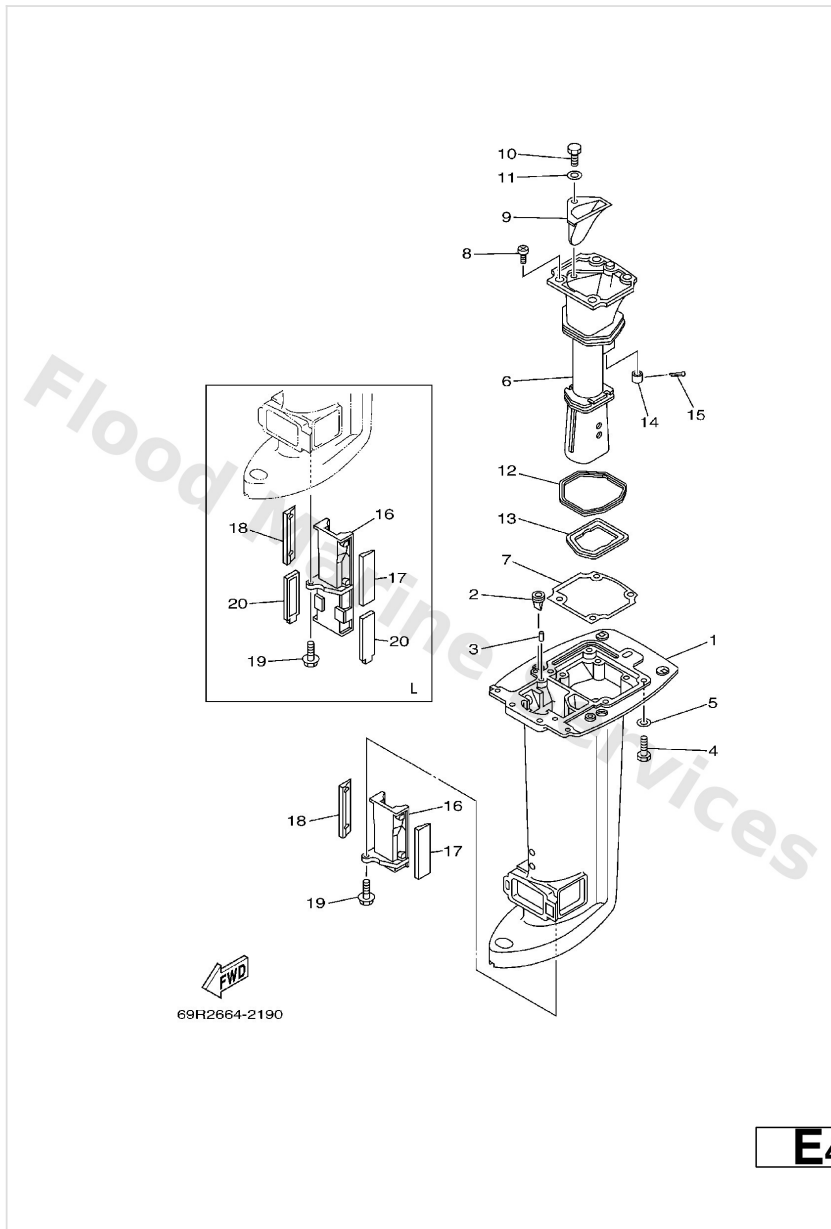
Ref	Part	
1	69R42610204D Top Cowling assembly FOR VOLGA	Buy now
1	69R42610304D Top Cowling assembly	Buy now
1	69S42610204D Top cowling assembly FOR VOLGA	Buy now
2	6G0--42615--00 Seal	Buy now
3	689--42647--00 Holder, clamp band	Buy now
4	90266--04M01 Rivet (689)	Buy now
5	6G0--42651--02 Hook	Buy now
6	90266--04M00 Rivet 2 (662)	Buy now
7	69P--42613--00--4D Molding, air duct	Buy now
8	90179--06M24 Nut(6j8)	Buy now
9	90480--14M14 Grommet (6e0)	Buy now
10	61N--42628--00 Seal	Buy now
11	61R--W0070--10 Graphic Set	Buy now
12	69S42677C0 Graphic, front	Buy now
12	69R4267700 Graphic, rear FOR VOLGA	Buy now

Top Cowling



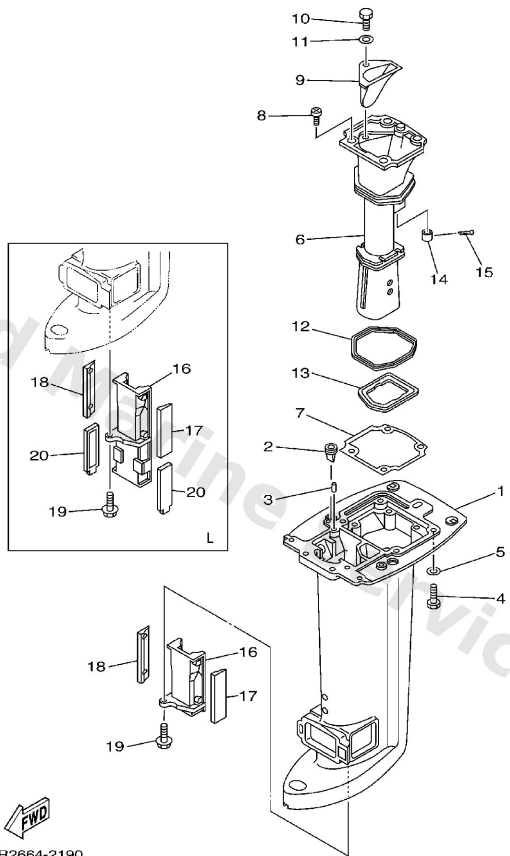
Ref	Part	
12	69S4267700 Graphic, rear FOR VOLGA	Buy now
13	61R--42678--10 Graphic, rear	Buy now
13	61T--42678--10 Graphic, rear	Buy now
14	6E0--44191--11 Indicator, shift	Buy now

Upper Casing



Ref	Part	
1	69P--45111--00--4D Casing, upper S	Buy now
1	69P--45111--10--4D Casing, upper L	Buy now
2	65W--42717--00 Rubber, seal 2	Buy now
3	93606--12019 Pin, dowel (614)	Buy now
4	97075--08030 Bolt, hexagon (fj1)	Buy now
5	92995--08600 Washer, plain (663)	Buy now
6	69P41131015B Manifold, ext. 1	Buy now
7	69P--41134--A0 Gasket, exhaust manifold	Buy now
8	97880--06016 Screw pan head	Buy now
9	69P41137005B Guide, exhaust	Buy now
10	97095--08020 Bolt, hexagon	Buy now
12	69P--41138--00 Seal, ext. 1	Buy now
13	69P--41139--00 Seal, ext. 2	Buy now
14	6A8--41135--00 Gasket, exhaust manifold 3	Buy now
15	91490--30025 Pin cotter	Buy now

Upper Casing



69R2664-2190

E4

Ref	Part	
16	69P47467005B Plate, guide S	Buy now
16	69P47467105B Plate, guide L	Buy now
17	69P--45127--00 Seal	Buy now
18	69P--45128--00 Seal 2	Buy now
19	90119--06024 Bolt(7u8)	Buy now
20	69P--45159--00 Damper L	Buy now

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