



Yamaha 40QMH 1993

Parts Manual

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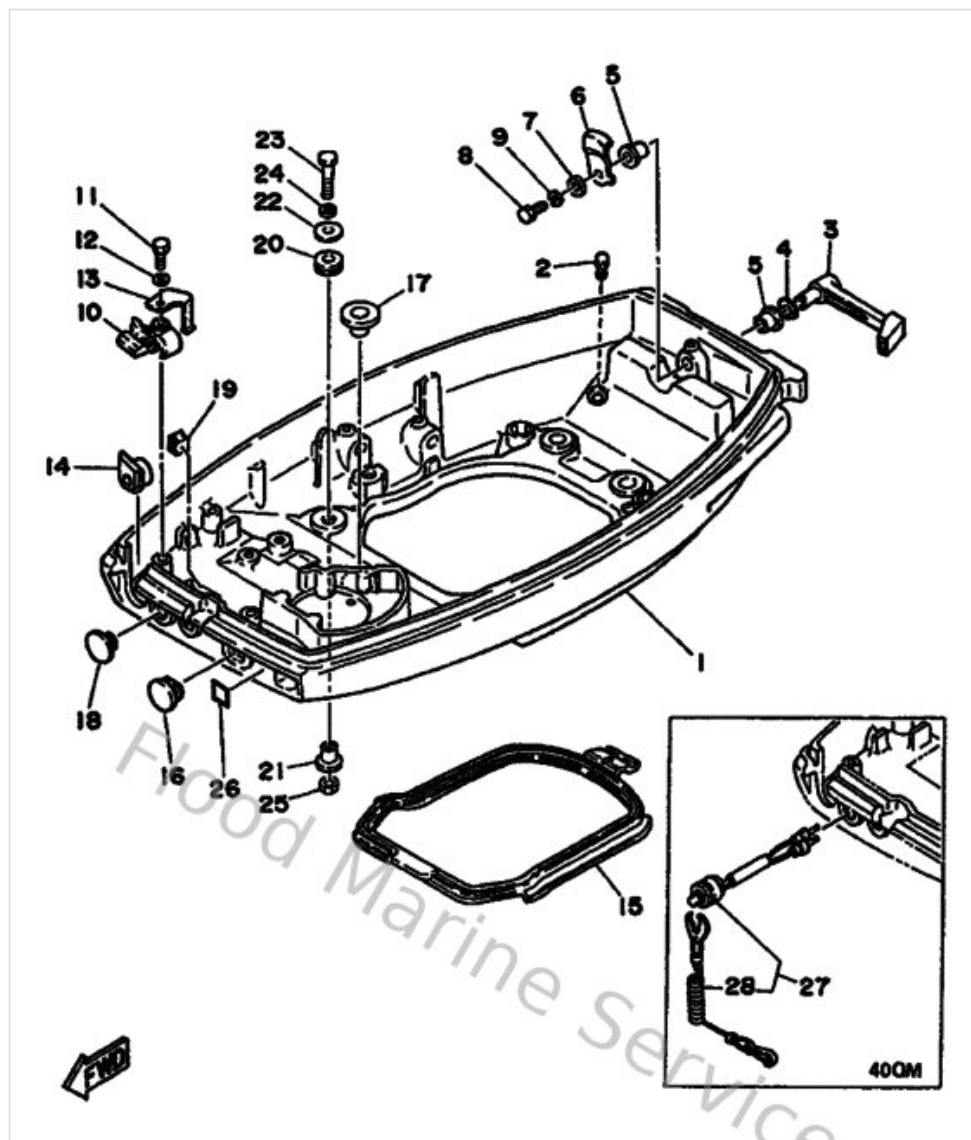
Authorised Yamaha Dealers



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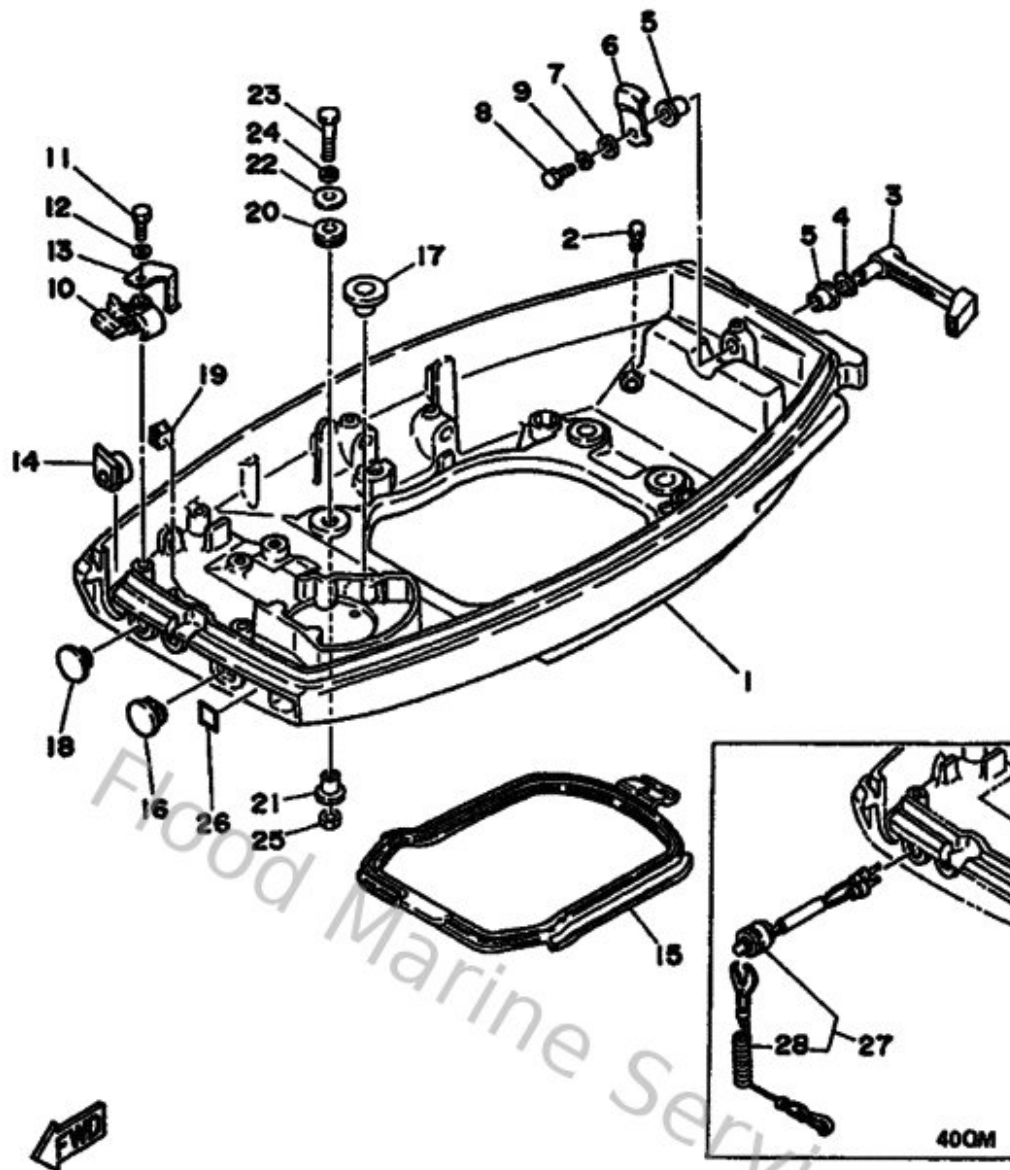
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Bottom Cowling



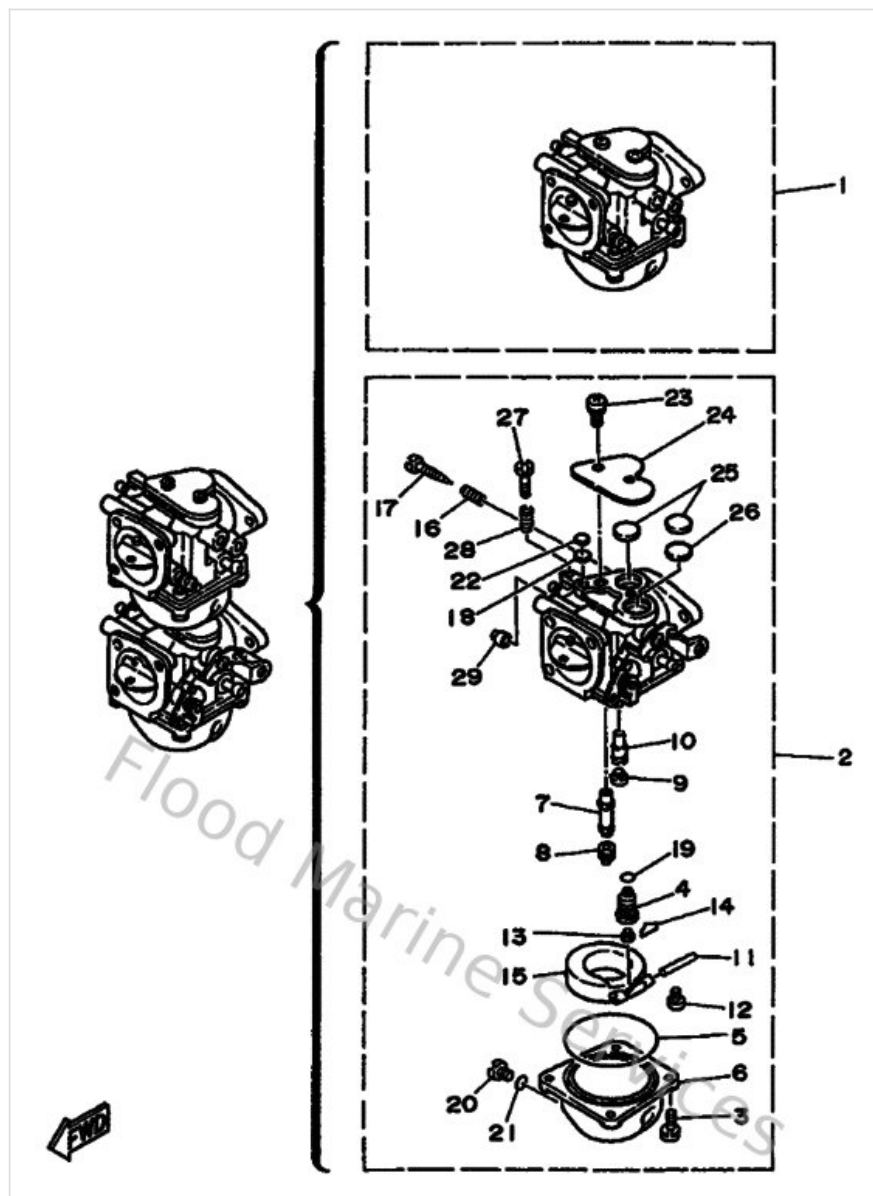
Ref	Part	
2	676243760100 Pipe, Joint 1	Buy now
4	902061205200 Washer, wave (666)	Buy now
5	903861206900 Bush(666)	Buy now
6	682428160000 Lever, Clamp	Buy now
7	9020106M0200 Washer, plate (6k8)	Buy now
8	973130601000 Bolt	Buy now
9	929950610000 Washer(6a1)	Buy now
10	6A0427380094 Plate, Fitting	Buy now
11	973130603000 Bolt	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	9046506M1500 Clamp	Buy now
14	6A0427260000 Grommet	Buy now
15	6E9427160000 Rubber, Seal 1	Buy now
16	676427260000 Grommet 3	Buy now
17	676427270000 Grommet 4	Buy now

Bottom Cowling



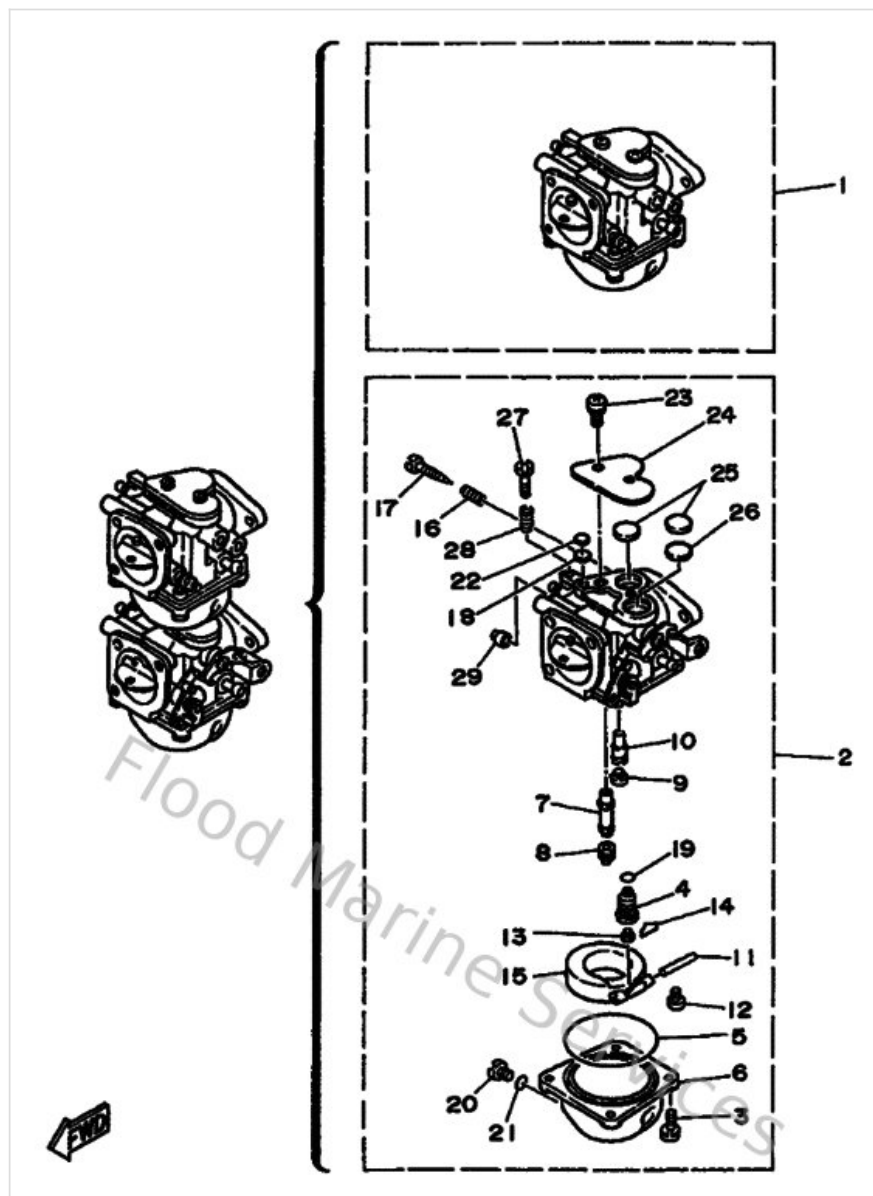
Ref	Part	
18	904801716500 Grommet(663)	Buy now
19	676427244000 Grommet 1	Buy now
20	9048009M2100 Grommet (6e9)	Buy now
21	9038706M4100 Coller (6e9)	Buy now
22	902010641600 Washer, plate(663)	Buy now
23	970800603000 Bolt(jf7)	Buy now
25	953800660000 Nut(661)	Buy now
26	6A1427920100 Mark (100:1)	Buy now
27	6E9825750100 Engine stop switch assembly	Buy now
28	682825560000 Lanyard, stop switch	Buy now

Bracket 1



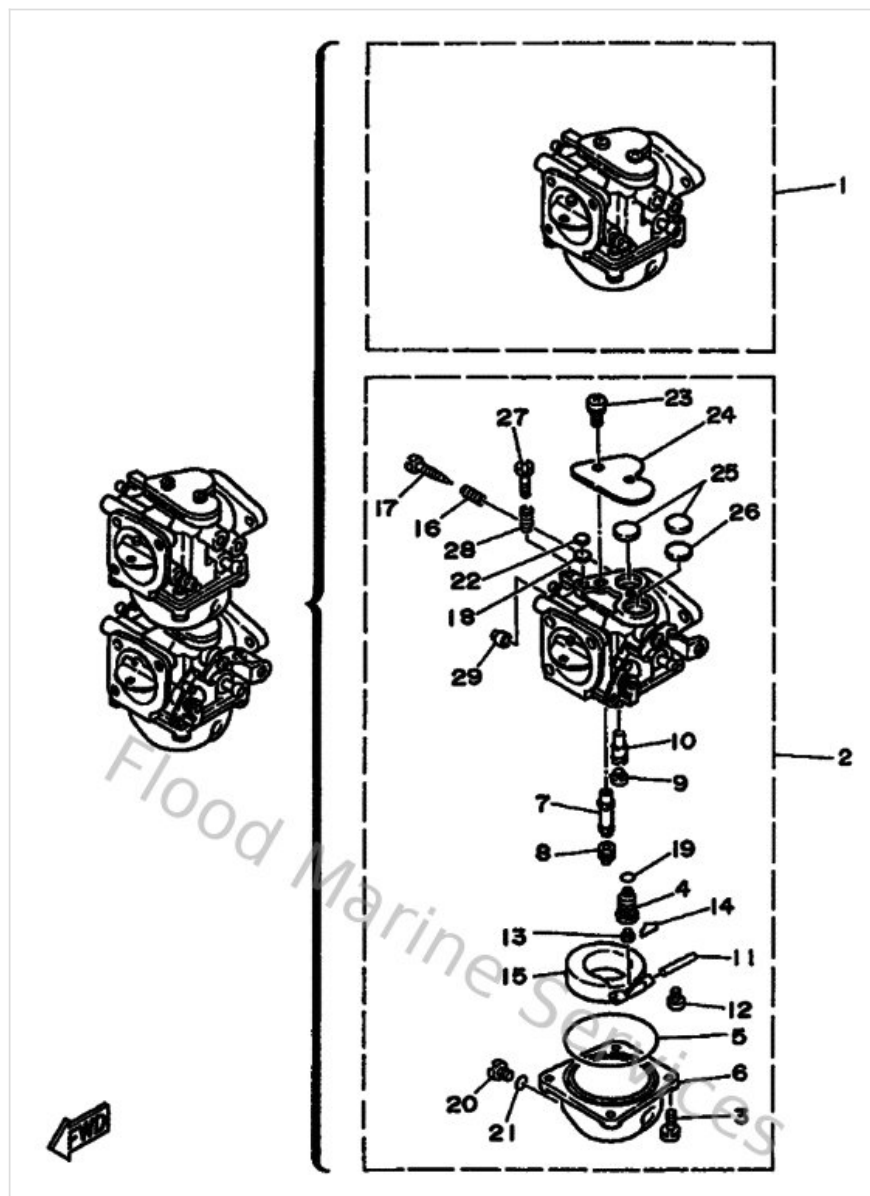
Ref	Part	
2	648431140100 Pad, transom clamp	Buy now
3	676431160000 Screw, Transom Clamp	Buy now
4	66343118001D Handle, transom clamp	Buy now
5	902430400700 Pin (663)	Buy now
7	9011608M0000 Bolt, stud (676)	Buy now
8	9038708M0200 Collar(6f6)	Buy now
9	929900810000 Ybs67-8 washer, spring	Buy now
10	988800810000 Nut, hex.	Buy now
12	9370006M0300 Nipple, grease(6a1)	Buy now
13	663451190000 Cap, grease nipple	Buy now
14	648425280000 Plate, friction	Buy now
15	9050118M0000 Spring, compression (676)	Buy now
16	676433730000 Damper, seal	Buy now
17	973950802500 Bolt (62g)	Buy now
18	929900860000 Washer, plain (663)	Buy now

Bracket 1



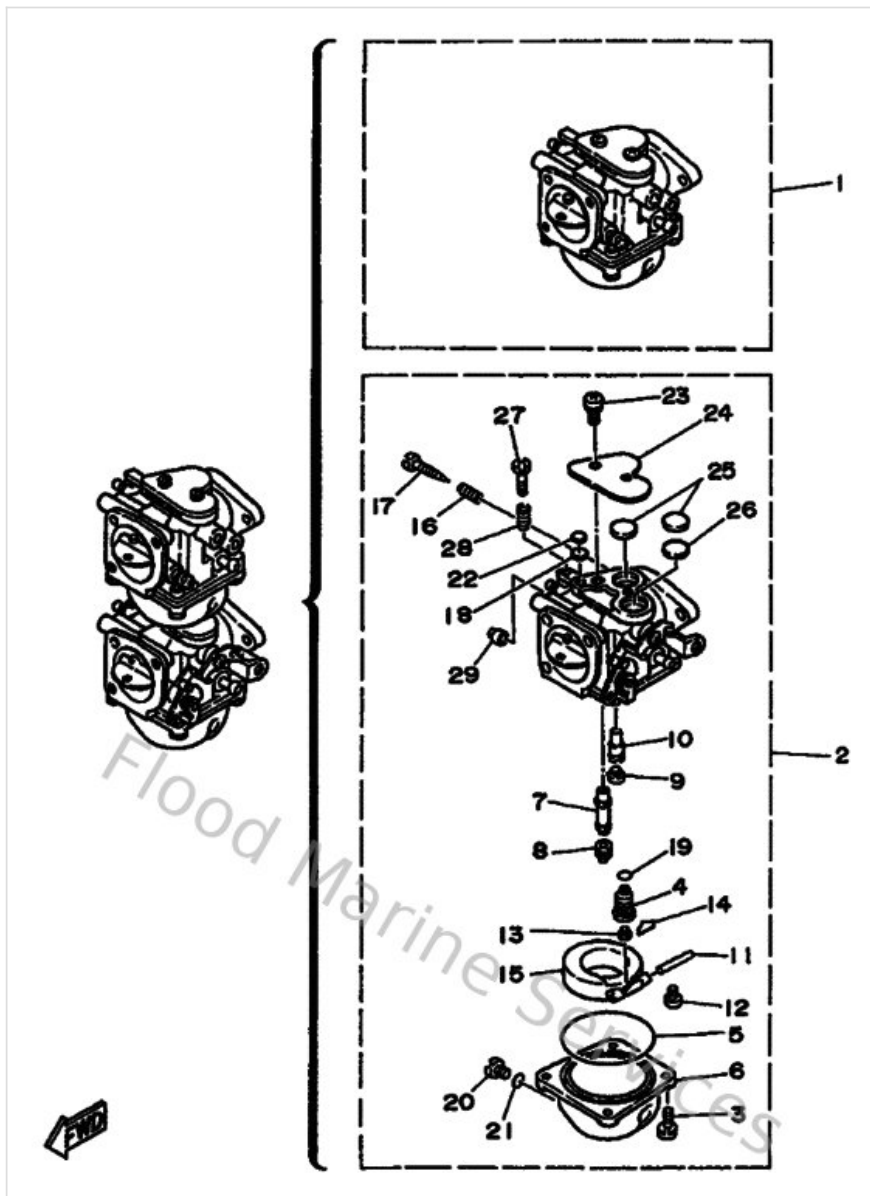
Ref	Part	
19	6J8431310100 Bolt, clamp bracket	Buy now
20	9038622M1500 Bushing (688)	Buy now
21	902012242800 Washer, plate(64j)	Buy now
23	6J8431130100 Plate, clamp bracket	Buy now
24	6G5431450000 Cap, clamp bracket	Buy now
26	973950803000 Bolt, hexagon (fj1)	Buy now
28	936081206300 Pin, dowel (626)	Buy now
29	970900803500 Bolt(70w)	Buy now
31	676425210094 Shaft, steering pivot	Buy now
32	9020952M0000 Washer (676)	Buy now
33	9020144M0100 Washer, plain (676)	Buy now
34	9038652M0200 Bushing (676)	Buy now
35	9038644M0300 Bushing (676)	Buy now
36	9310944M0000 Oil seal (676)	Buy now
43	973950804500 Bolt, hexagon	Buy now

Bracket 1



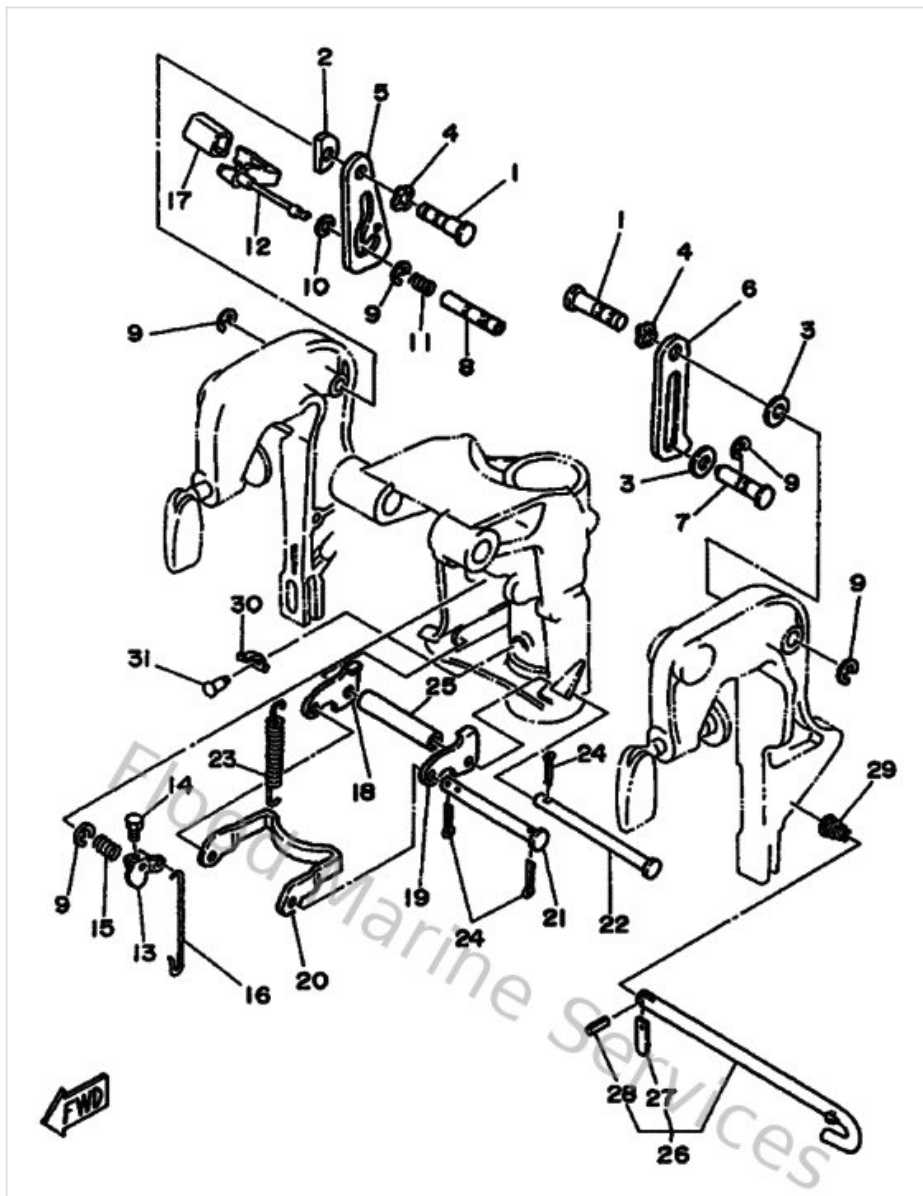
Ref	Part	
45	9010112M0100 Bolt, hexagon (676)	Buy now
46	9020112M1600 Washer, plate (679)	Buy now
47	902022110000 Washer plate (663)	Buy now
48	9020113M1100 Washer, plate (679)	Buy now
49	953801280000 Nut crown(663)	Buy now
50	676445750000 Damper, lower mount	Buy now
51	679445140094 Mount damper, upper side	Buy now
52	9010108M0200 Bolt, hexagon (676)	Buy now
53	9020108M0800 Washer, plate (679)	Buy now
54	9020109M0000 Washer, plain (676)	Buy now
55	957800830000 Nut, nylon (6j8)	Buy now
56	676445330000 Damper, upper mount rubber	Buy now
57	676445180000 Bracket 1	Buy now
58	9010106M2700 Bolt	Buy now
59	953800660000 Nut(661)	Buy now

Bracket 1



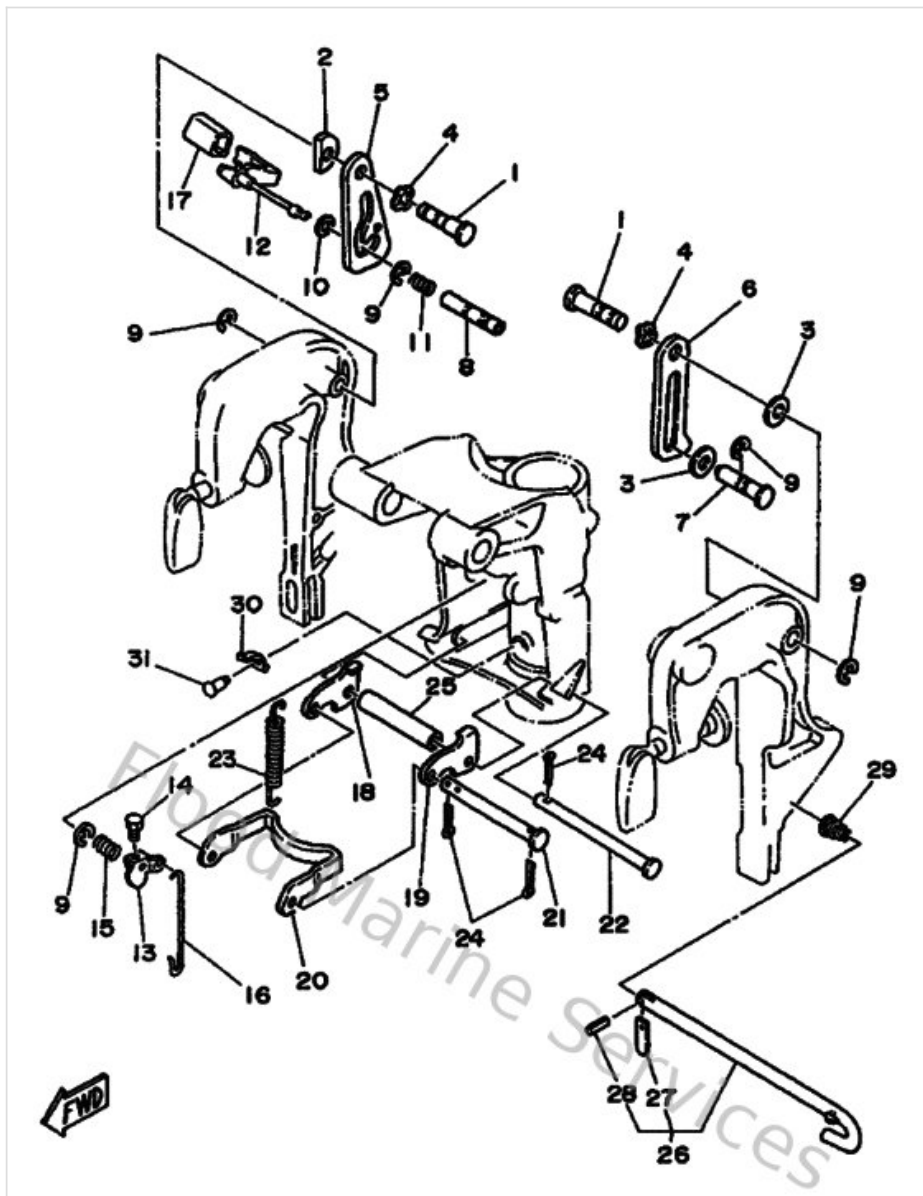
Ref	Part	
60	676445110094 Cover, upper mount	Buy now
61	676445120000 Cover, upper mount	Buy now
62	973950805000 Bolt (62k)	Buy now
65	676445210000 Seal, damper 1	Buy now
66	676445220100 Seal, damper 2	Buy now
67	9046042M0000 Clamp, hose (676)	Buy now
68	9010110M5800 Bolt	Buy now
69	929951060000 Washer, plate	Buy now
70	902011242600 Washer, plate(663)	Buy now
71	953801060000 Nut(624)	Buy now

Bracket 2



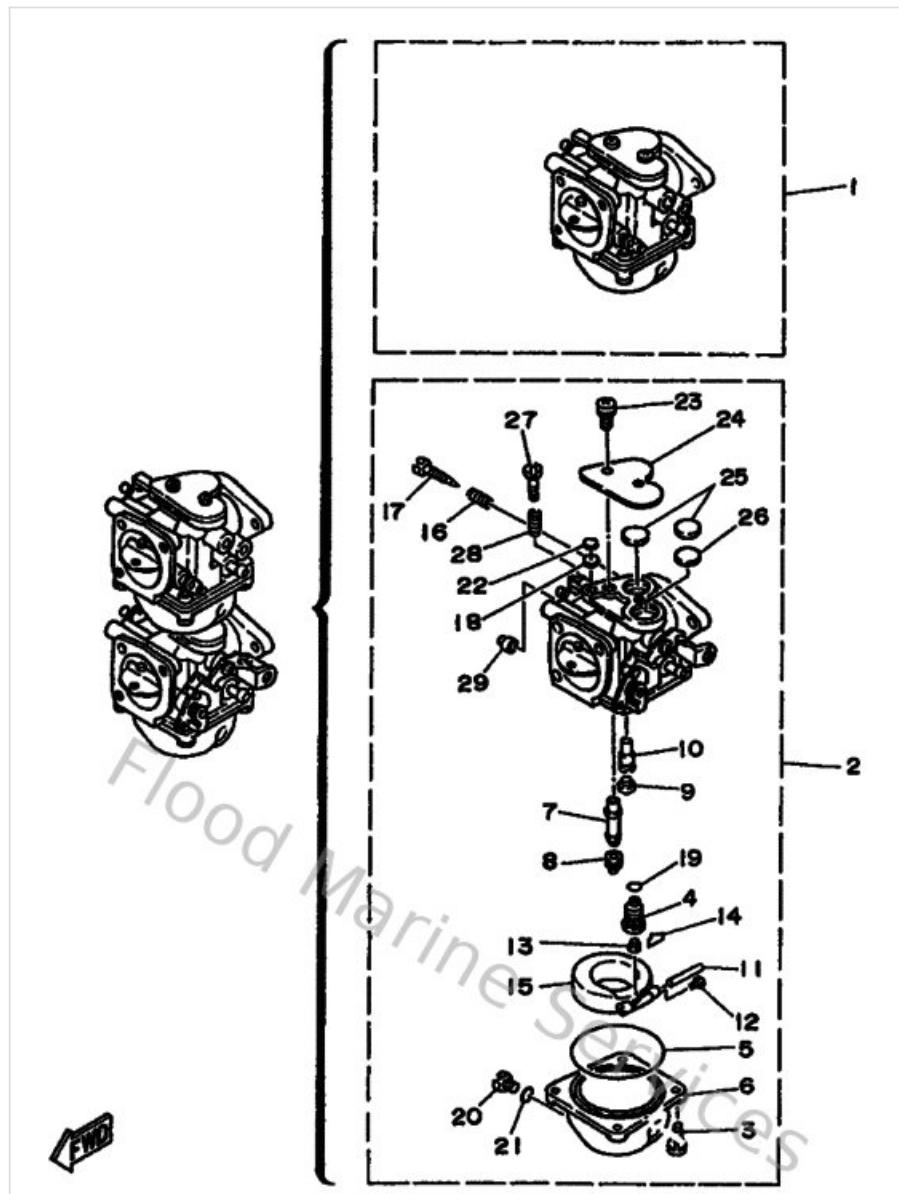
Ref	Part	
1	9024912M2700 Pin(6f6)	Buy now
2	676431320000 Washer, friction 1	Buy now
3	9020212M0100 Washer, plate (676)	Buy now
4	9020612M0000 Washer, wave (676)	Buy now
5	6F5436278000 Stopper 1	Buy now
6	6F5436288000 Stopper 2	Buy now
7	9024912M1300 Pin (6f5)	Buy now
10	9020206M0000 Washer, plate (676)	Buy now
11	9050114M0500 Spring, compression (676)	Buy now
12	6F5436308000 Tilt lever assembly	Buy now
13	676436310000 Lever, tilt 1	Buy now
14	973950501000 Bolt (682)	Buy now
15	9050814M0000 Spring, torsion (676)	Buy now
16	676436160000 Rod, tilt lock 1	Buy now
17	663433180000 Cover	Buy now

Bracket 2



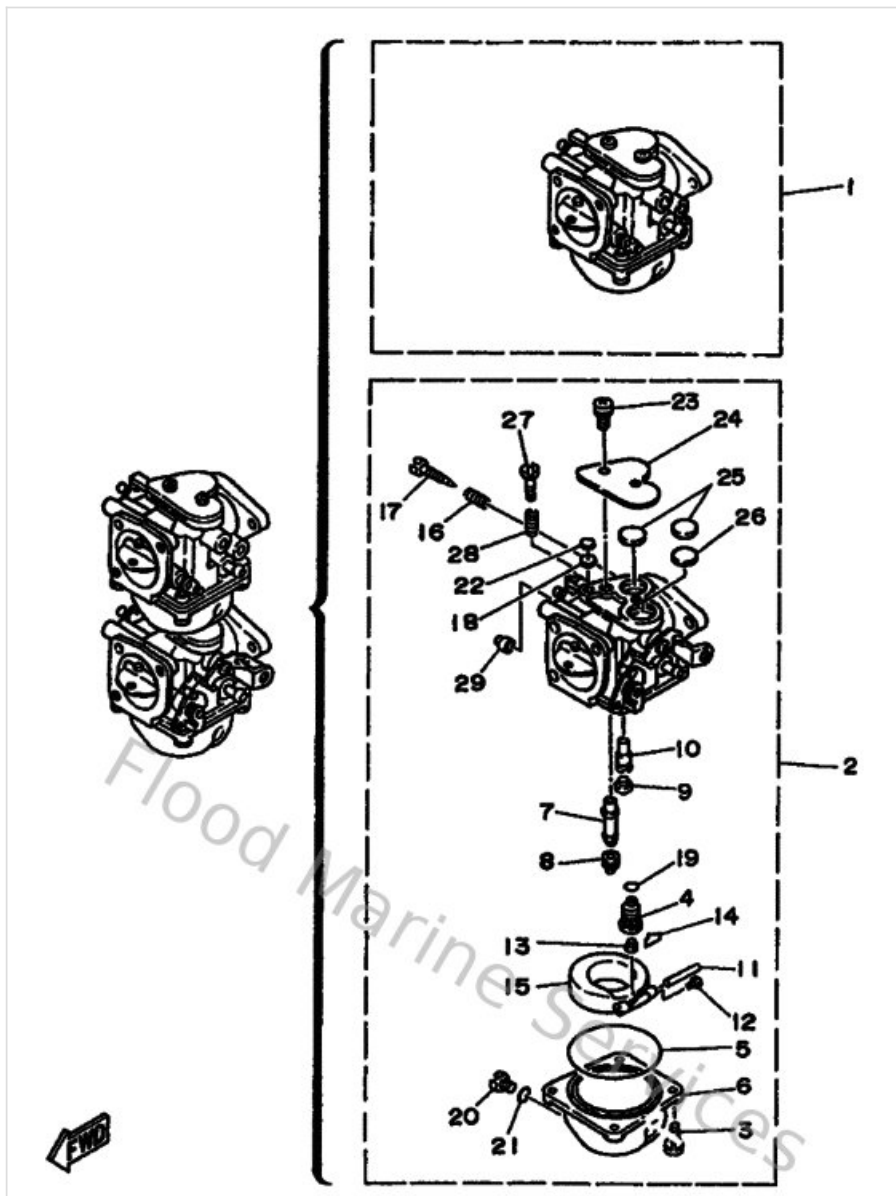
Ref	Part	
18	676436140000 Plate, tilt lock 1	Buy now
19	676436150000 Plate, tilt lock 2	Buy now
20	676436130000 Arm, tilt lock	Buy now
21	9024907M0200 Pin (676)	Buy now
23	9050630M0000 Spring, tension (676)	Buy now
24	914902001500 Pin, cotter (648)	Buy now
25	9038707M0400 Collar (676)	Buy now
26	676431600200 Tilt rod assembly	Buy now
27	676431650000 Stopper plate, titl lock rod	Buy now
28	916903001000 Pin, spring (663)	Buy now
29	9050210M0400 Spring, conical(6f5)	Buy now
30	676436430000 Spring	Buy now
31	9026904M0000 Rivet (676)	Buy now

Carburetor



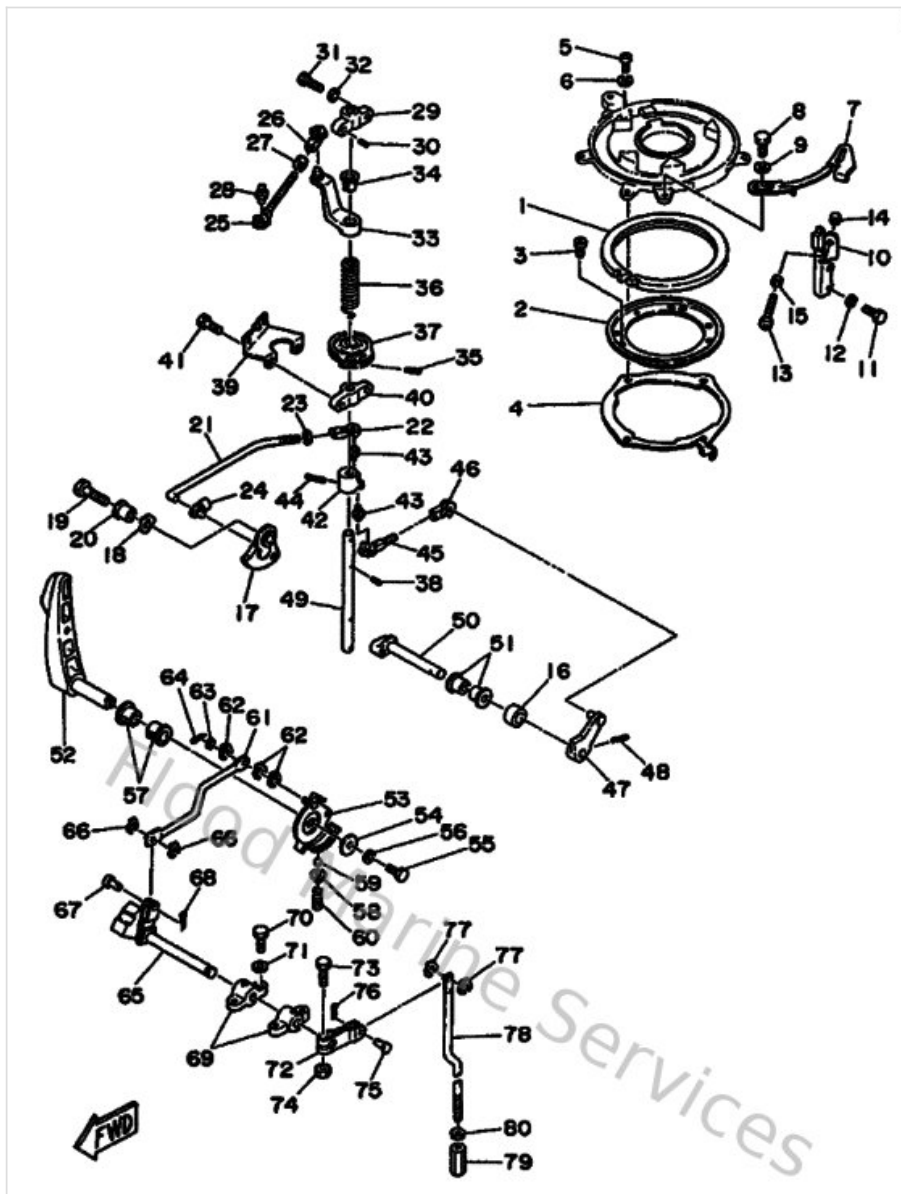
Ref	Part	
1	6E9143010200 Carburetor Assembly 1	Buy now
2	6E9143020200 Carburetor Assembly 2	Buy now
3	979800411400 Screw, pan head(ga5)	Buy now
4	6H3145900000 Needle valve assembly	Buy now
6	688149800000 Body, float chamber	Buy now
7	6E9149470000 Jet, Needle	Buy now
8	676149434100 Jet, main (#170)	Buy now
9	676149660000 Rubber cap	Buy now
10	6E9149481700 Jet (#75)	Buy now
11	688145480000 Pin, arm	Buy now
12	985800400800 Screw, pan head (713)	Buy now
13	676141860000 Pin, valve	Buy now
15	676149850100 Float comp	Buy now
16	679145550000 Spring	Buy now
17	692149230000 Screw, adjusting	Buy now

Carburetor



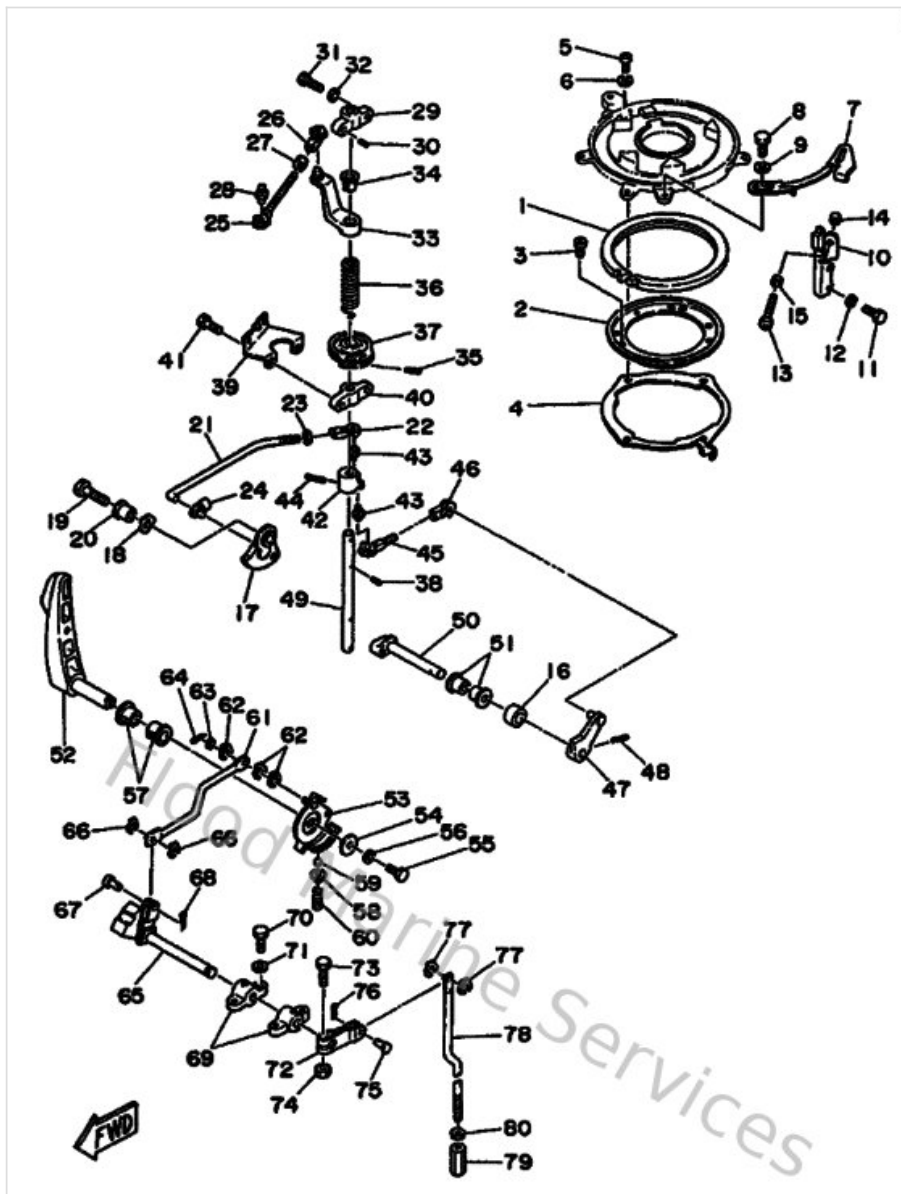
Ref	Part	
18	663145270000 Plate	Buy now
19	932100422800 O-ring (371)	Buy now
20	6H3149920000 Screw, drain	Buy now
21	932100423000 O-ring (371)	Buy now
22	663141260000 Packing	Buy now
23	979800531000 Screw, with washer(6k5)	Buy now
24	688145720100 Seal	Buy now
25	688141260000 Packing	Buy now
26	688145270000 Plate	Buy now
27	6H1145230000 Screw, stop	Buy now
28	905011032600 Spring coil(663)(carb)	Buy now
29	6H2145780000 Collar	Buy now

Control



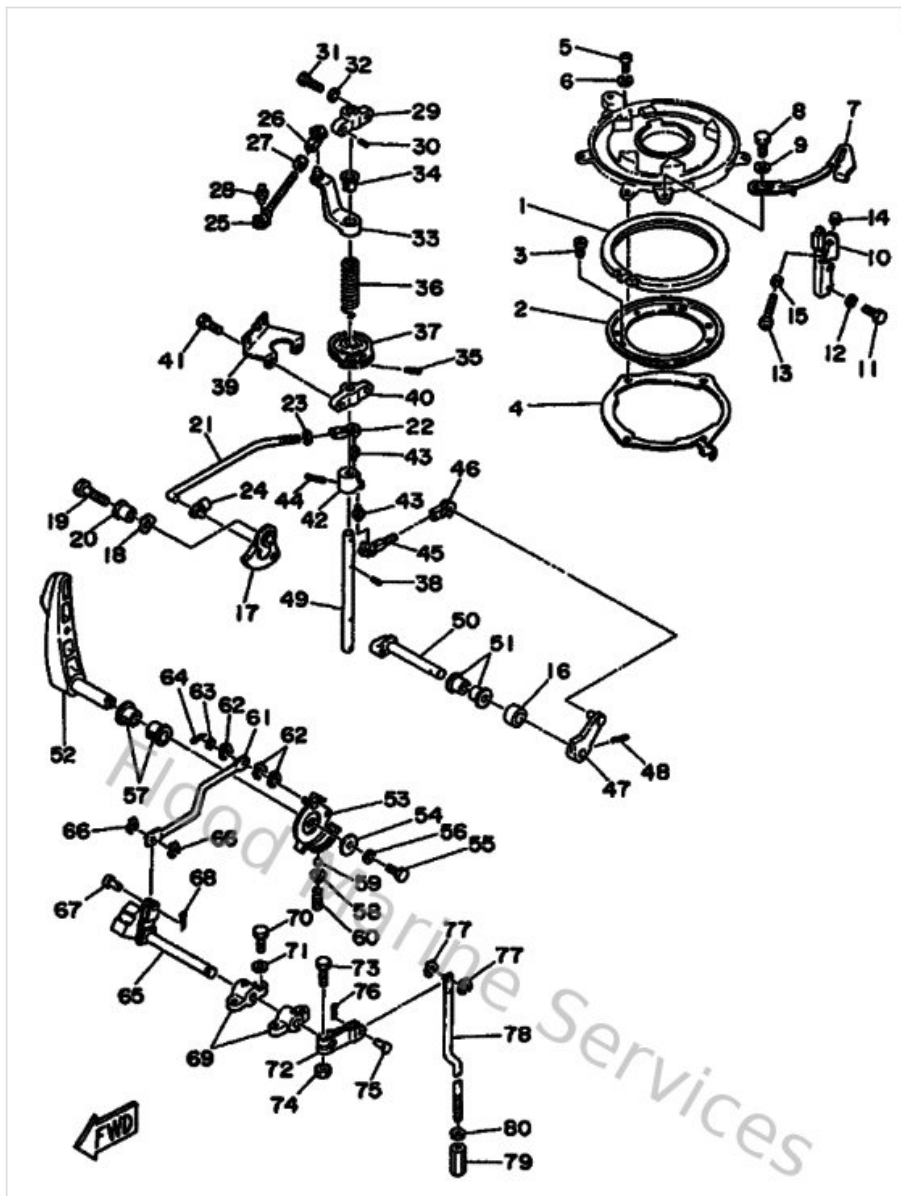
Ref	Part	
1	676416110000 Retainer, magneto base 1	Buy now
2	689416120100 Retainer, magneto base	Buy now
4	676416130000 Plate, base friction	Buy now
5	985800501200 Screw,pan head (646)	Buy now
6	929900510000 Ybs67-5 washer, spring	Buy now
8	970850601000 Bolt	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	679416060000 Stopper Magneto Base Comp. 2	Buy now
11	970950601600 Bolt, hexagon deep recess	Buy now
12	929900610000 Washer(6a1)	Buy now
13	9015706M0000 Screw, pan head(6h4)	Buy now
14	663441940000 Cap	Buy now
15	953800670000 Nut	Buy now
17	6E9412130100 Cam, Accel	Buy now
18	9020610M0400 Washer, wave (676)	Buy now

Control



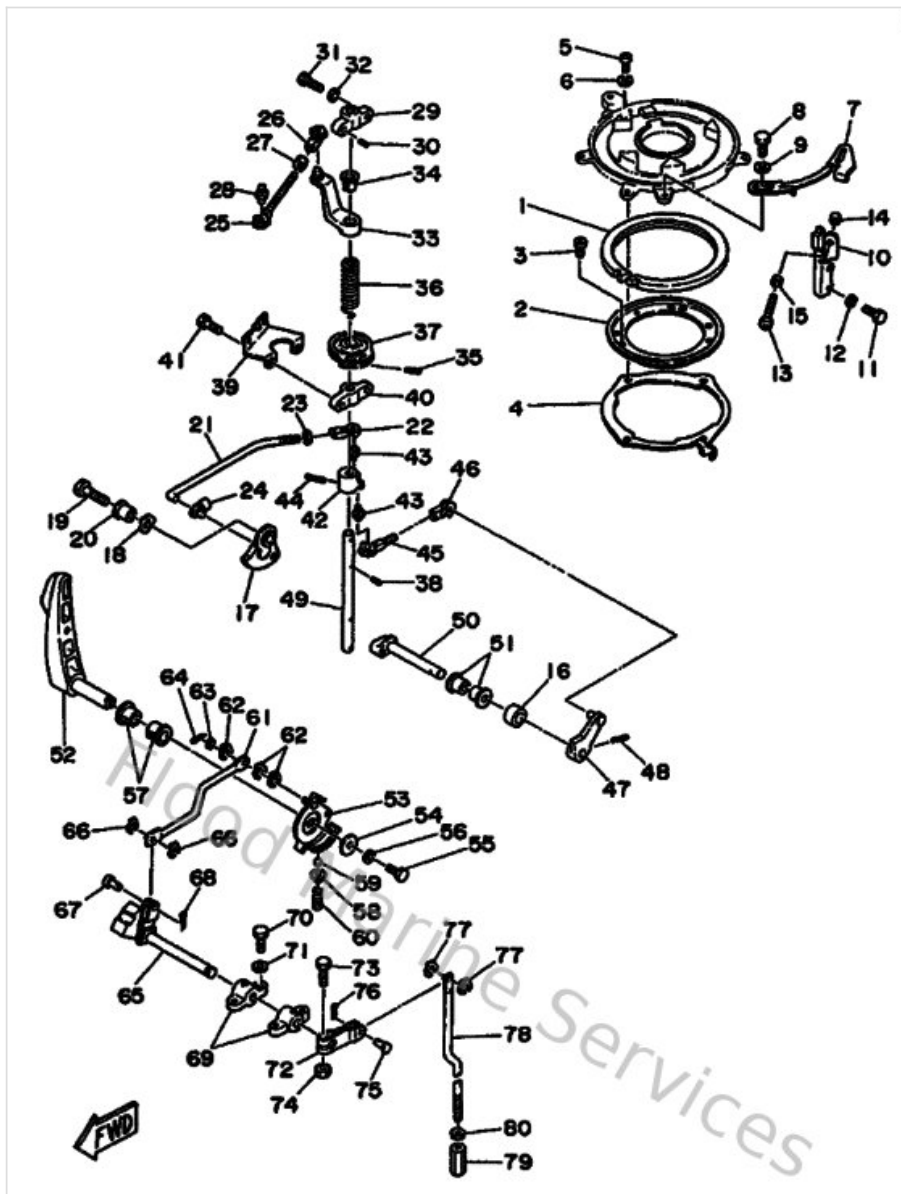
Ref	Part	
19	970800603000 Bolt(jf7)	Buy now
20	9038706M2900 Coller (6a0)	Buy now
21	6E9412110000 Link, Accel	Buy now
22	6H1412370000 Joint, link	Buy now
23	953800560000 Nut, hexagon (663)	Buy now
24	6R5412370000 Joint, link	Buy now
26	682412370000 Joint, link 2	Buy now
29	676416610000 Bracket 1	Buy now
30	916904001000 Pin, spring	Buy now
31	970800602000 Bolt(7u8)	Buy now
33	676416310094 Lever, Magneto Control	Buy now
34	903861000900 Bushing 6484418600	Buy now
35	916903001800 926-51502-00 pin, spring (700)	Buy now
36	9050820M0100 Spring, Torsion	Buy now
37	679416380000 Pulley	Buy now

Control



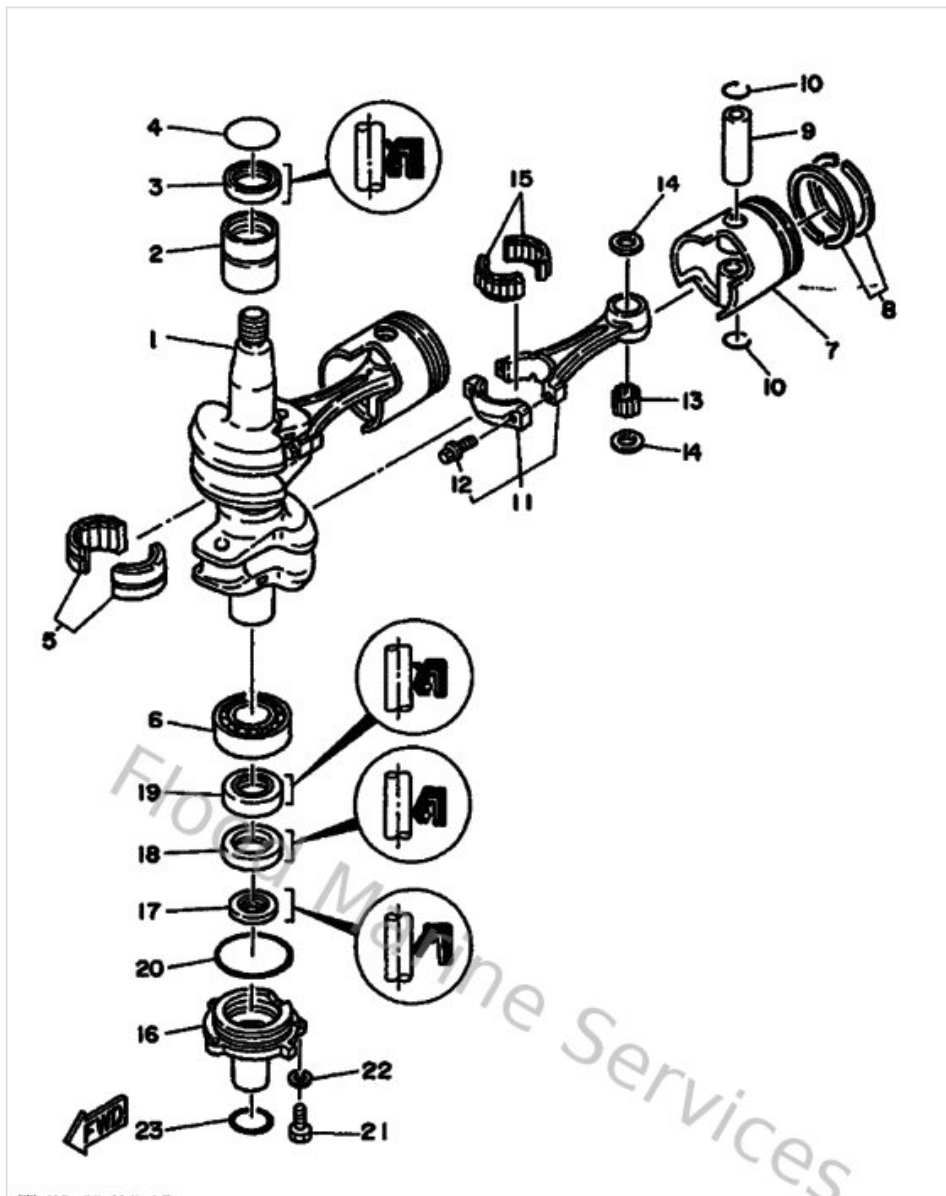
Ref	Part	
39	676144970000 Stay, Throttle Wire	Buy now
40	676416620000 Bracket 2	Buy now
43	663855180000 Joint, ball	Buy now
45	679412410100 Rod, link	Buy now
47	676421540000 Lever, Throttle Control	Buy now
48	916904002200 Pin,spring (648)	Buy now
50	676421530194 Shaft Throttle Control	Buy now
53	6A0441130000 Cam Plate, Handle	Buy now
54	9020106M0200 Washer,plate (6k8)	Buy now
55	973950601200 Bolt(gh1)	Buy now
57	9038613M3800 Bushing (697)	Buy now
59	935051602400 Ball	Buy now
60	905011227400 Spring 6554411600	Buy now
61	6E9441420000 Joint	Buy now
62	676441880000 Washer	Buy now

Control



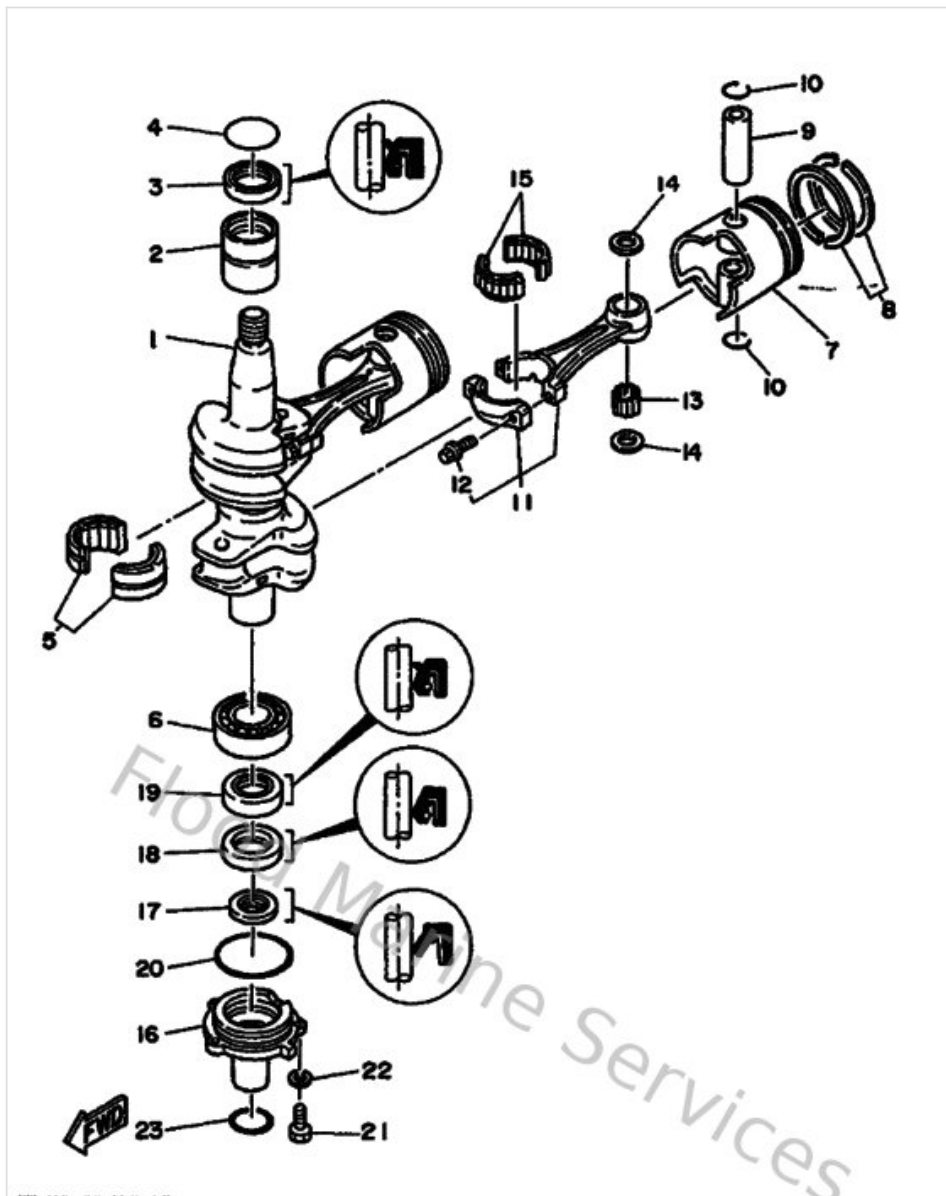
Ref	Part	
63	929900560000 Washer, plain (646)	Buy now
64	914901601000 Pin, cotter	Buy now
65	6E9441190000 Shaft, Change	Buy now
67	917900501400 Pin, clevis (676)	Buy now
70	973130602000 Bolt(7u8)	Buy now
72	676441210100 Lever, Shift Rod	Buy now
74	953130670000 Nut	Buy now
78	676441430000 Rod, shift 1	Buy now
79	648441460000 Connector, shift rod 2	Buy now
80	901700702100 Nut hexagon 648441280000	Buy now

Crankshaft & Piston



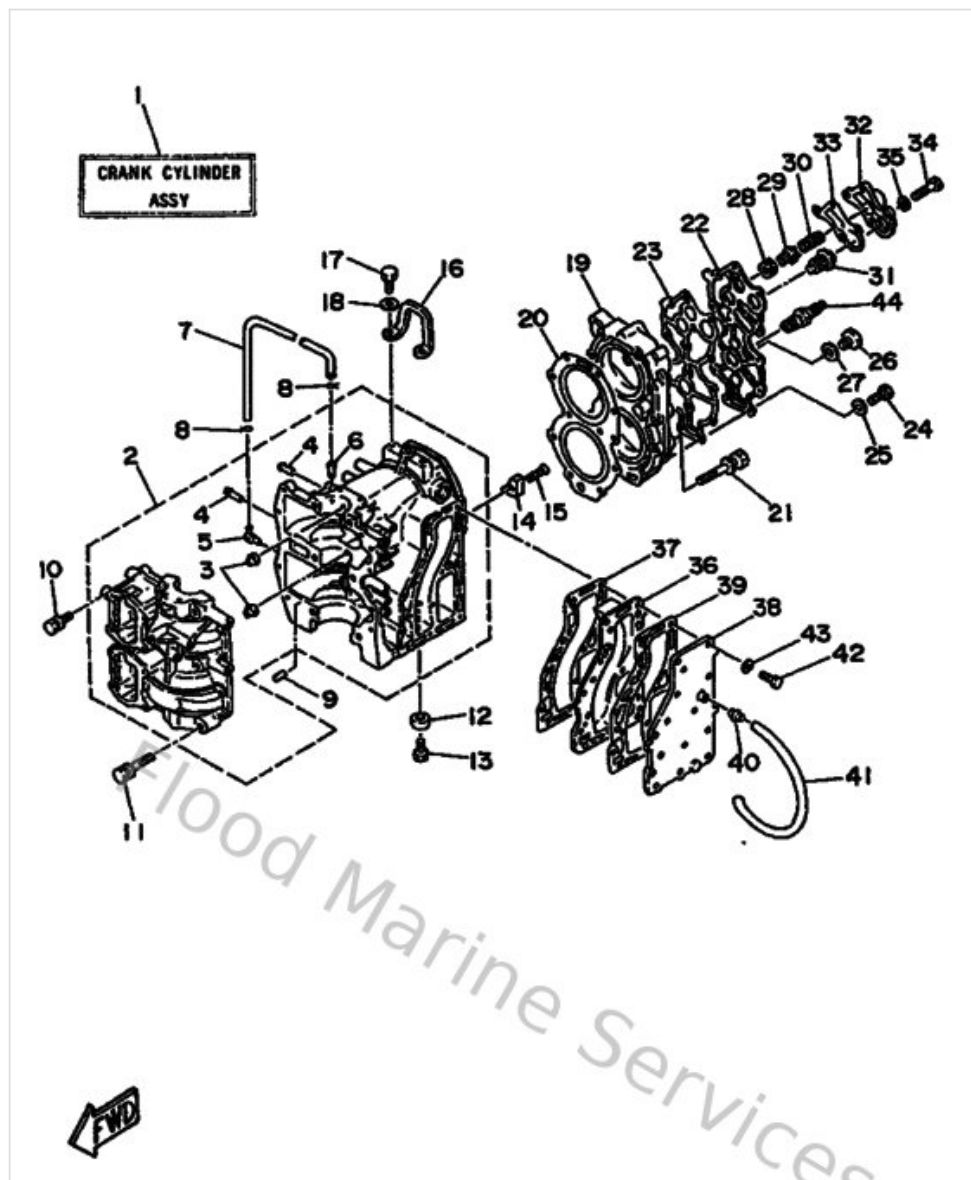
Ref	Part	
2	93311632U200 Brg Cyl-Cal Roller 238G (6A0)	Buy now
3	9310232M0700 Oil seal (697)	Buy now
4	932104215900 O-ring (647)	Buy now
5	93311832U400 Bearing, needle (6f0)	Buy now
6	93306206U400 Brg,r-b 6206 66mm 236g (696)	Buy now
7	6E9116360000 Piston (0.50Mm O/s)	Buy now
8	679116100000 Piston Ring Set (S.t.d)	Buy now
9	676116330000 Pin, piston	Buy now
10	688116340000 Clip, piston pin	Buy now
11	6E9116500100 Connecting Rod Assembly	Buy now
12	901090802200 Bolt	Buy now
13	936032111100 Pin, dowel(663)	Buy now
14	902012041700 Washer, plate(663)	Buy now
15	93310730V600 Bearing, needle (6e9)	Buy now
16	6E915396015B Housing Oil Seal	Buy now

Crankshaft & Piston



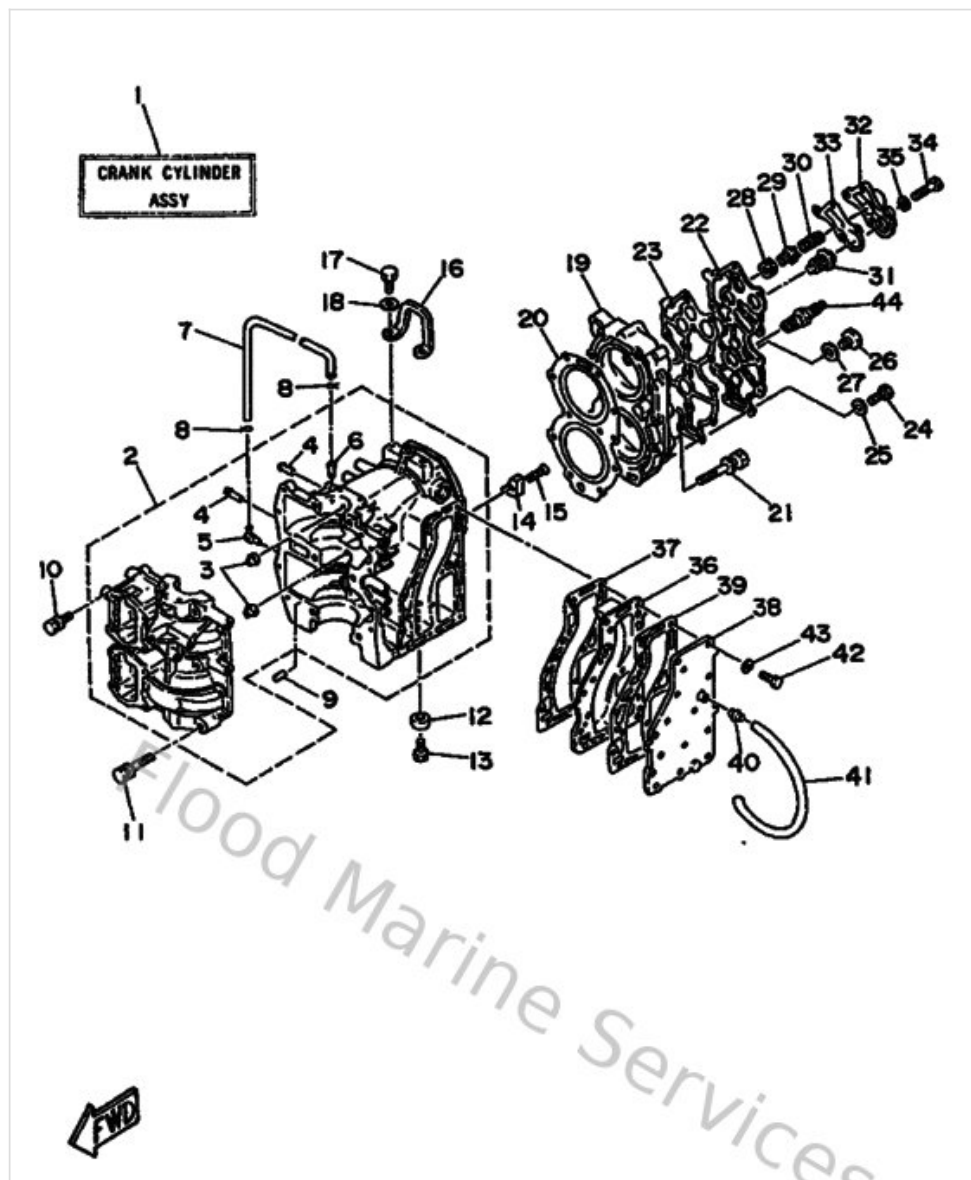
Ref	Part	
17	9310416M0400 Oil seal(6a8)	Buy now
18	9310128M1900 Oil Seal	Buy now
19	9310228M0800 Oil Seal	Buy now
20	932106226900 Ring, o(663)	Buy now
21	973130601600 Bolt, hexagon deep recess	Buy now
22	929900660000 Washer, plain (646)	Buy now
23	9321022M0200 O-ring (676)	Buy now

Cylinder & Crankcase



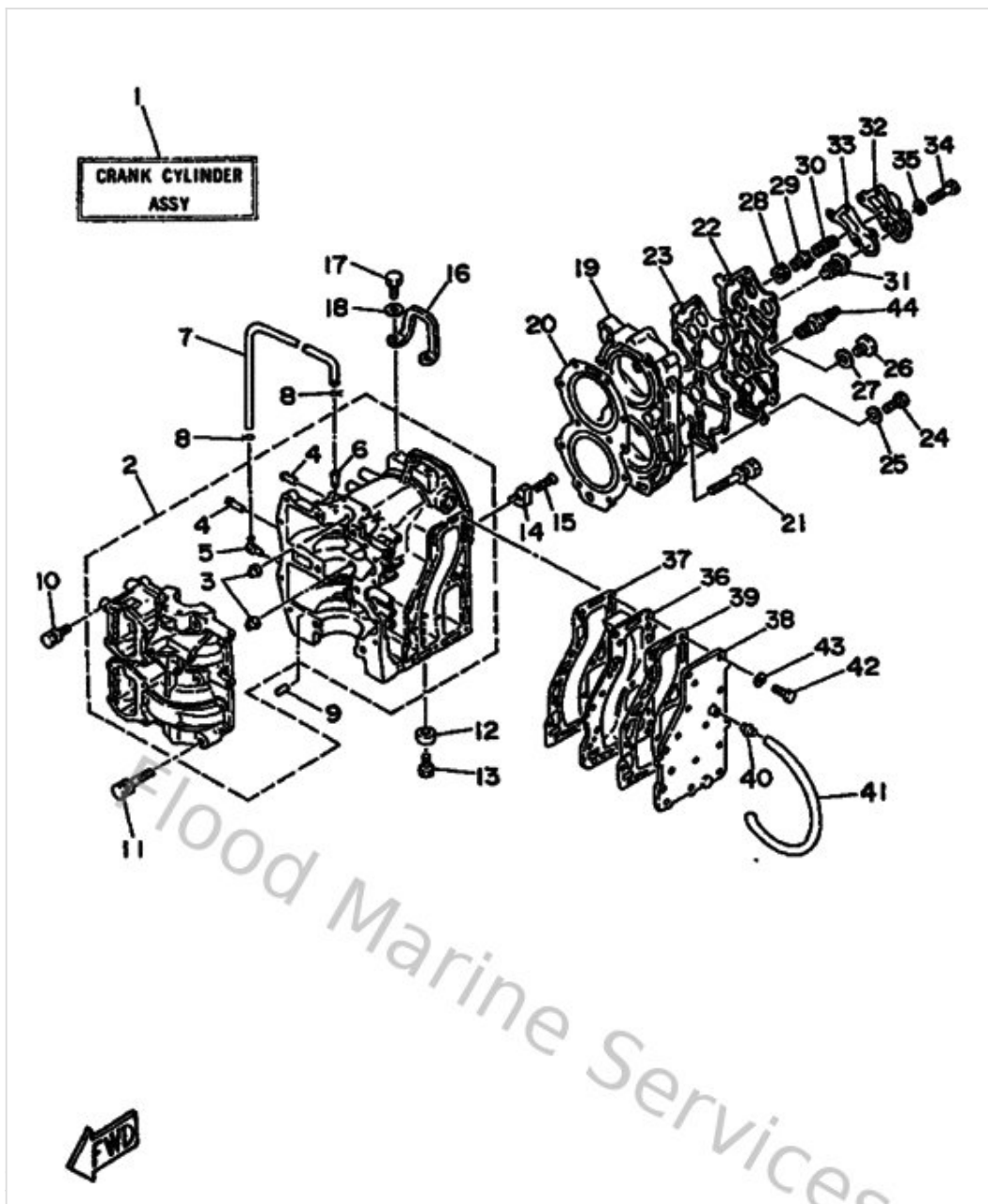
Ref	Part	
2	6E9151000094 Crank case ass'y	Buy now
3	663115180100 Lock, bearing	Buy now
4	676144850000 Pipe, joint	Buy now
5	650113700000 Check valve assembly	Buy now
6	624144850000 Pipe, joint	Buy now
7	676243120000 Pipe 2	Buy now
8	904670601600 Clip (655)	Buy now
9	936081206300 Pin, dowel (626)	Buy now
10	9011906M1200 Bolt, with washer (697)	Buy now
11	9011910M2200 Bolt, With Washer	Buy now
13	970950601600 Bolt, hexagon deep recess	Buy now
14	676113250000 Anode	Buy now
15	927800602500 Screw flat head	Buy now
16	6E9111190000 Hanger, engine	Buy now
17	970130802000 Bolt(6td)	Buy now

Cylinder & Crankcase



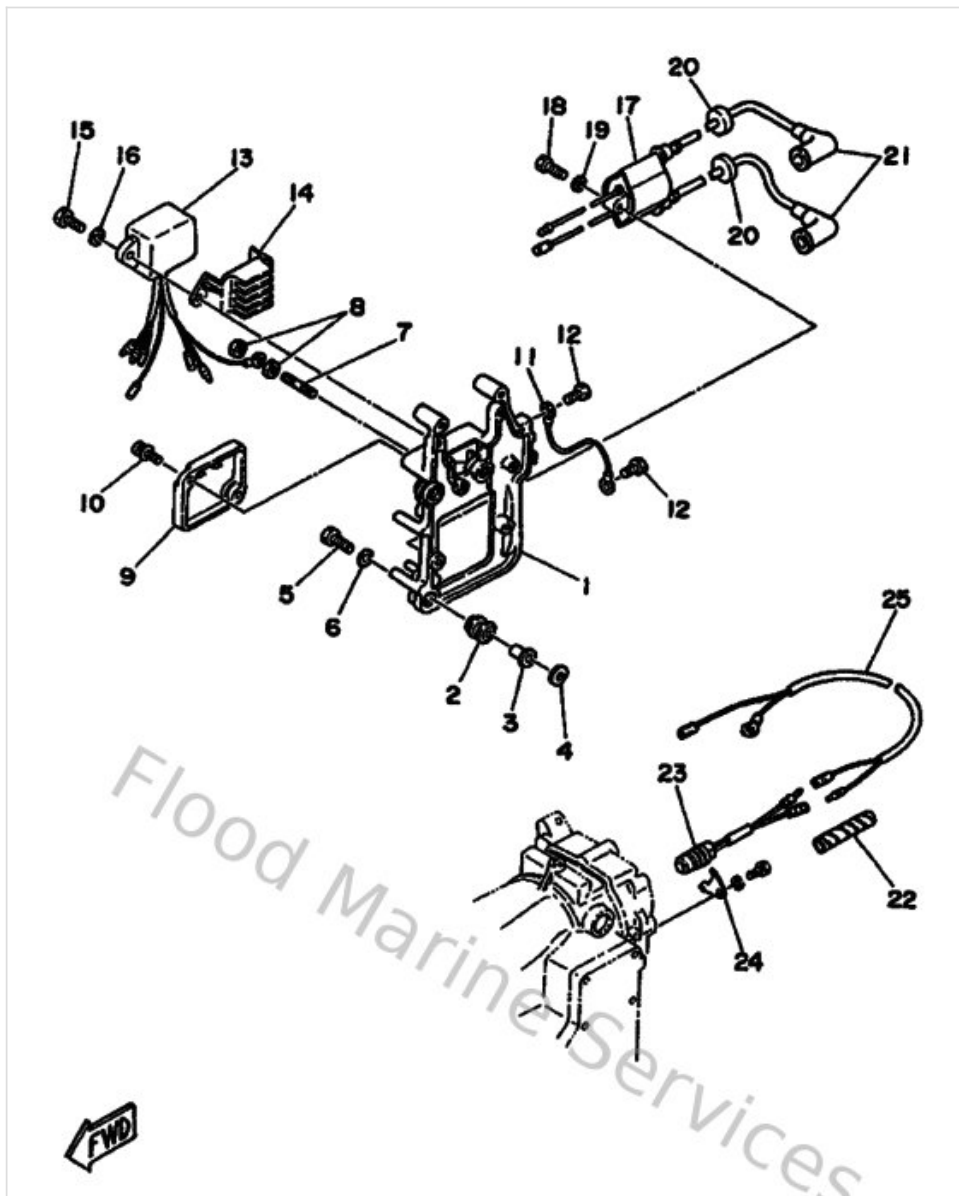
Ref	Part	
18	929900860000 Washer, plain (663)	Buy now
19	6E9111110094 Head, Cylinder 1	Buy now
21	9011908M2000 Bolt, with washer	Buy now
22	6E911191001S Cover, Cylinder Head 1	Buy now
24	973130602000 Bolt(7u8)	Buy now
25	929900660000 Washer, plain (646)	Buy now
26	903401403600 Plug, (663)	Buy now
27	904301411500 Gasket (663)	Buy now
28	904801806500 Grommet(663)	Buy now
29	663124160000 Valve, pressure control	Buy now
30	9050114M0200 Spring, compression (676)	Buy now
31	6F5124110200 Thermostat	Buy now
32	6E912413009M Cover, thermostat	Buy now
34	970800603000 Bolt(jf7)	Buy now
36	67641111019M Inner Cover, Exhaust	Buy now

Cylinder & Crankcase



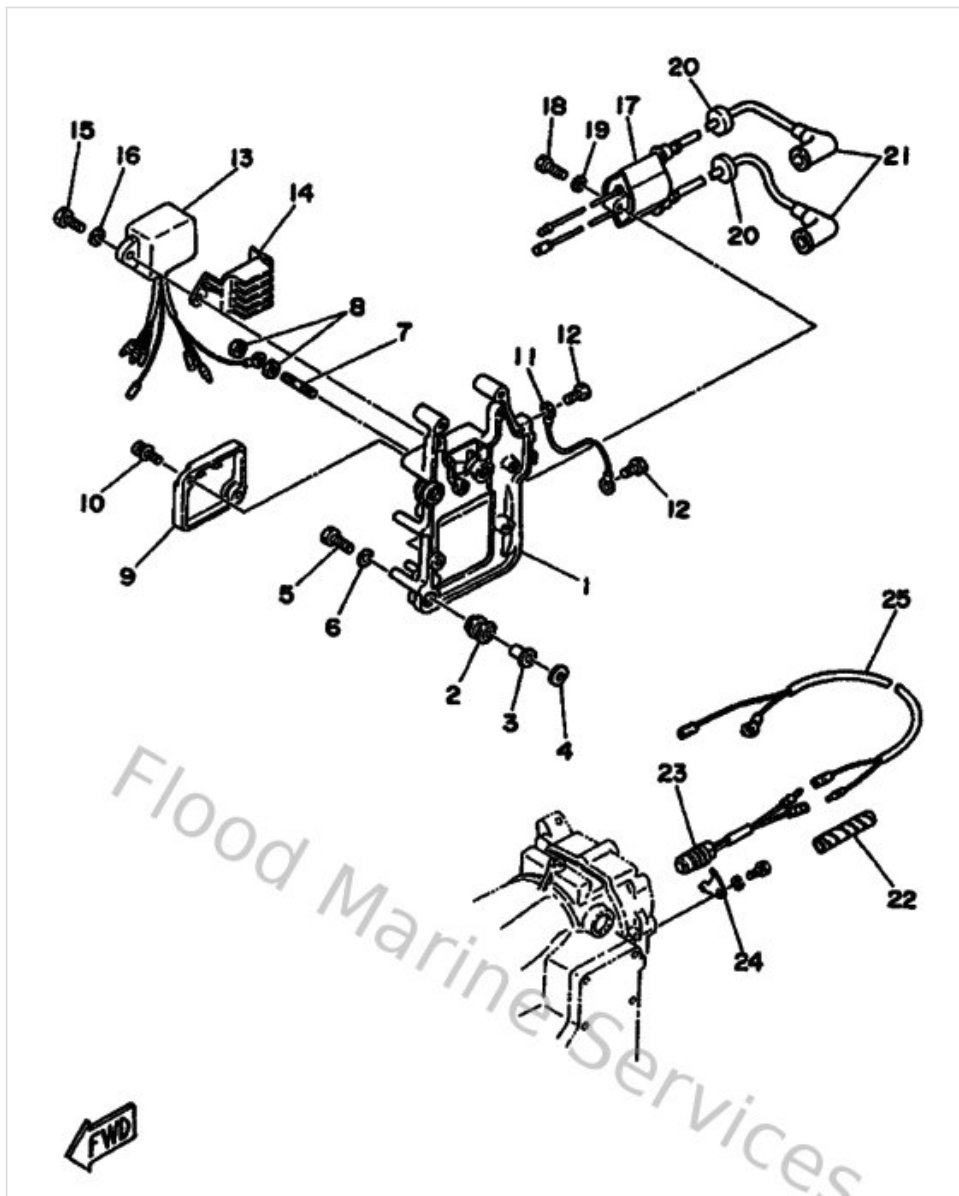
Ref	Part	
40	650243780000 Pipe, joint 2	Buy now
42	9010106M2700 Bolt	Buy now
44	947020019500 Plug, spark (br8hs)	Buy now

Electrical 1



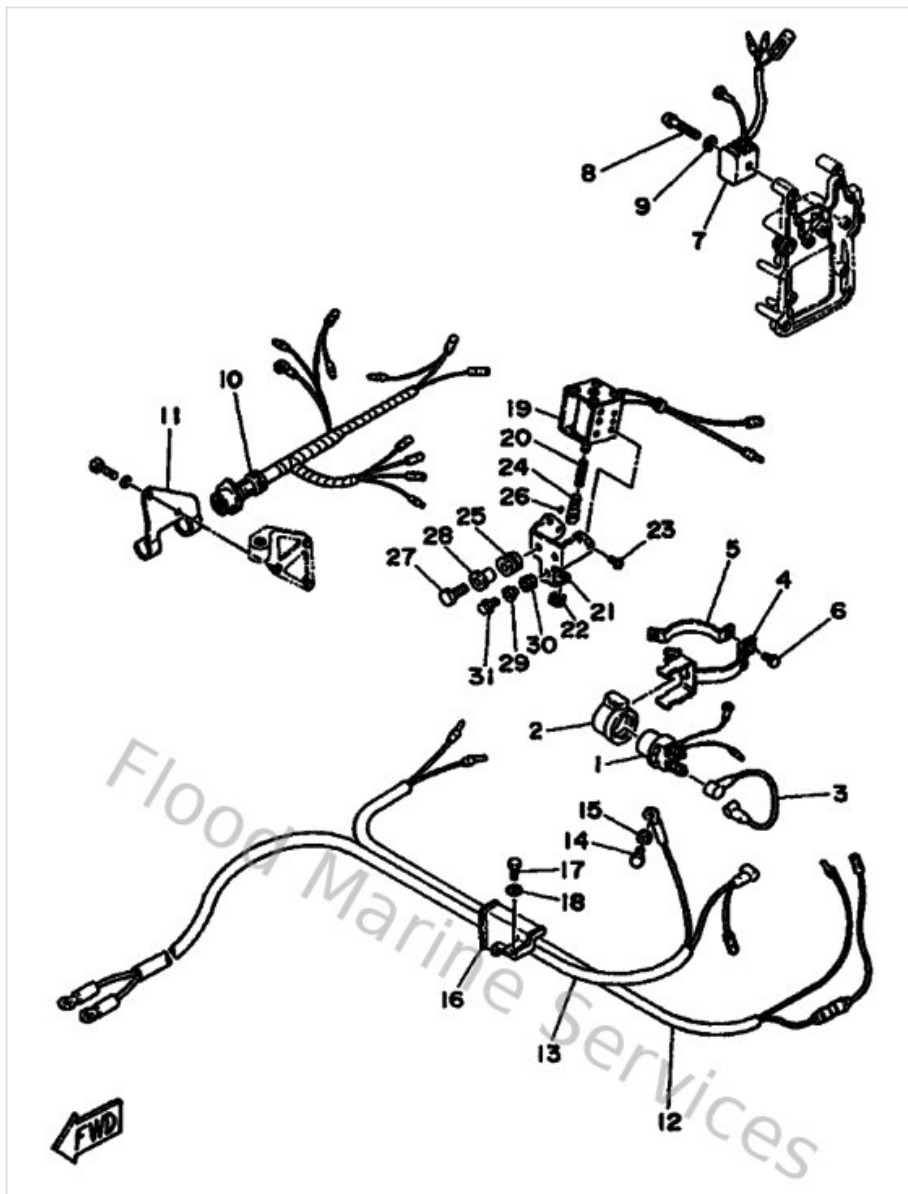
Ref	Part	
1	6R6855420094 Bracket	Buy now
2	6A0823170000 Damper, ignition coil	Buy now
3	624425420000 Collar	Buy now
4	9020106M0500 Washer, plate(6e3)	Buy now
5	973950603000 Bolt(jf7)	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	9011606M0700 Bolt, stud (688)	Buy now
8	953800660000 Nut(661)	Buy now
9	6A0819160000 Cover, Terminal	Buy now
10	979850521600 Screw, pan w/ plain	Buy now
11	662825190000 Wire, earth lead	Buy now
12	970800601200 Bolt(gh1)	Buy now
13	689855402000 C.d.i. Unit Assembly	Buy now
14	6A0855480000 Holder	Buy now
15	973950602500 Bolt	Buy now

Electrical 1



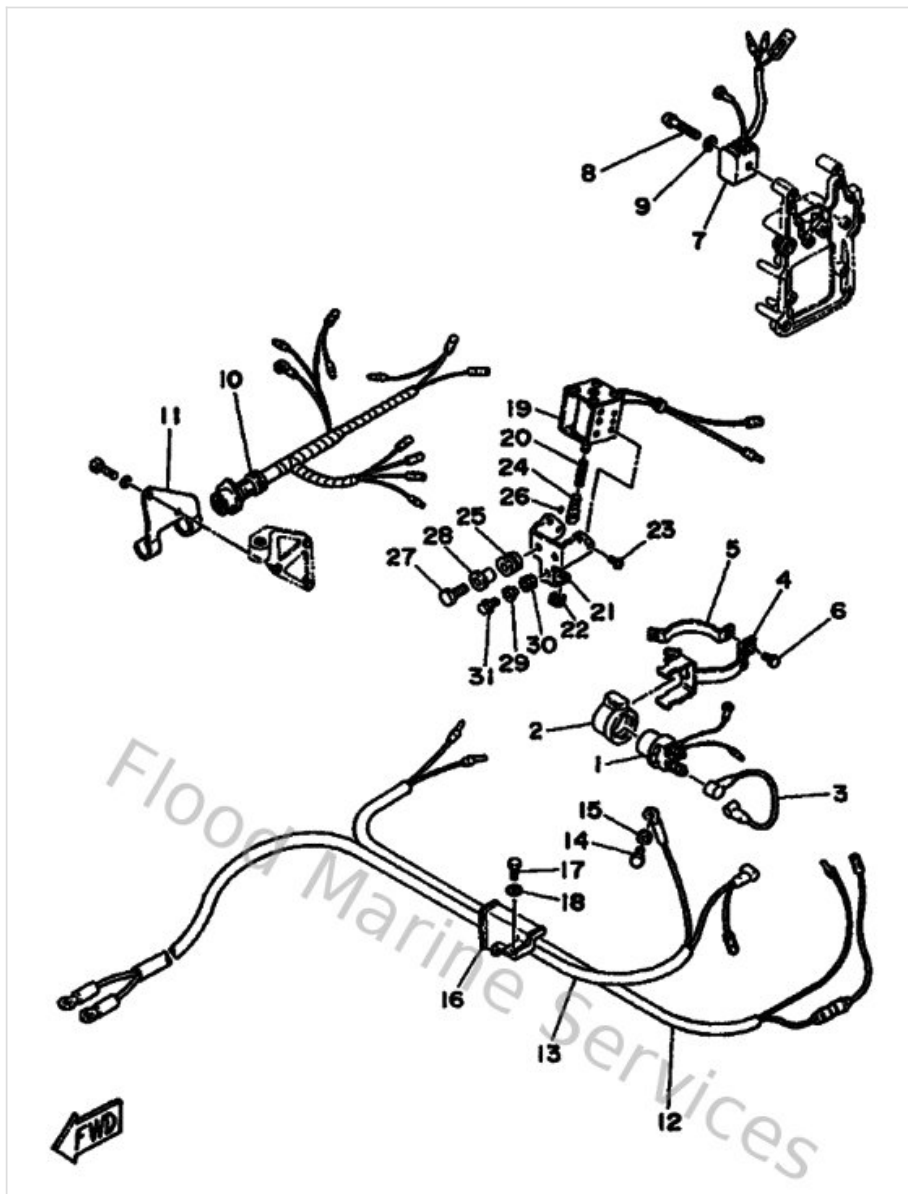
Ref	Part	
17	689855702100 Ignition coil assembly	Buy now
20	904802516100 Grommet(656)	Buy now
21	6G1823702000 Plug cap assembly	Buy now
22	9044610M0100 Tube (6e5)	Buy now
23	6E9825600000 Thermoswitch Assembly	Buy now

Electrical 2



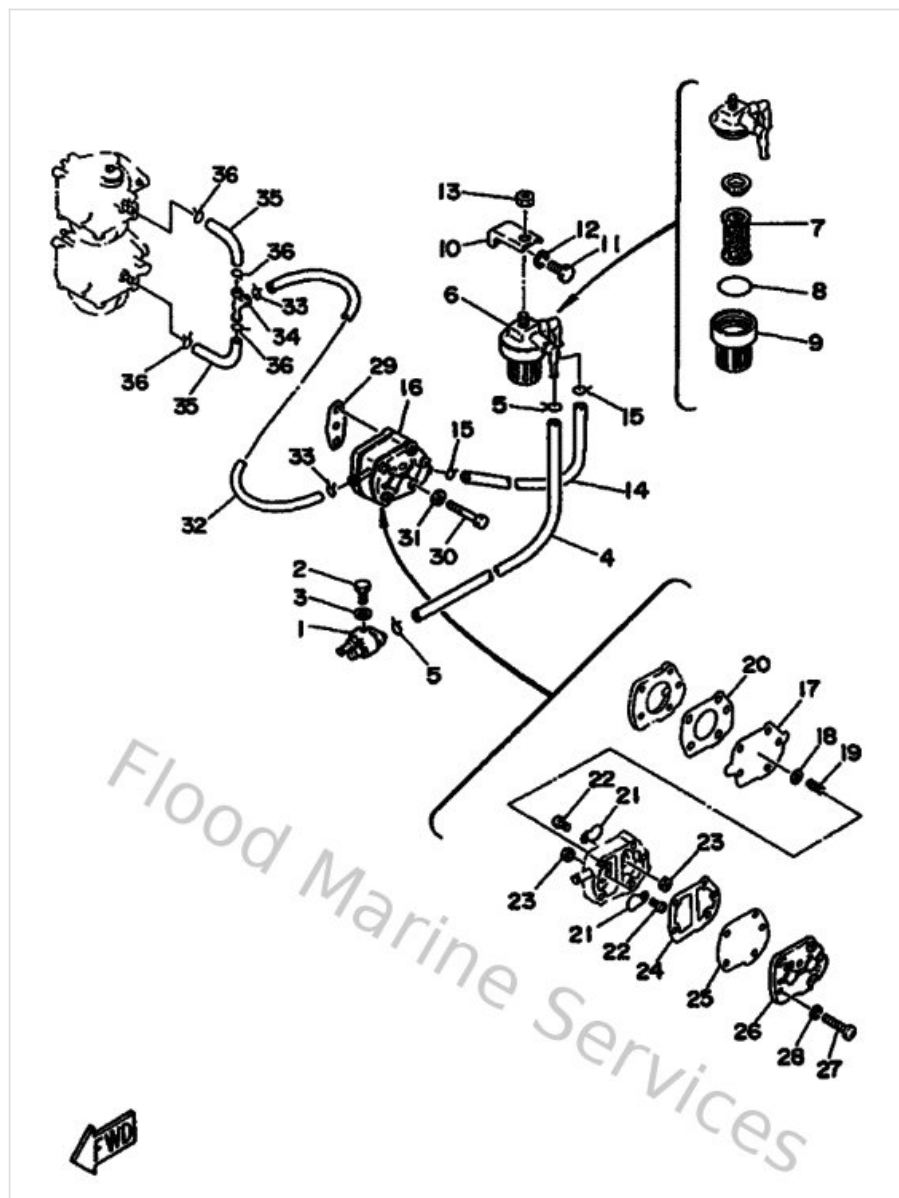
Ref	Part	
1	6G1819411000 Starter relay	Buy now
2	6G1819520000 Holder, relay	Buy now
4	6E9819450100 Plate, Switch Fitting	Buy now
5	6E9819530000 Stay, Relay	Buy now
6	973950601600 Bolt, hexagon deep recess	Buy now
7	664819706100 Rectifier assembly	Buy now
8	985800552500 Screw, panhead (a93)	Buy now
9	929900560000 Washer, plain (646)	Buy now
12	6E9819710000 Wire Lead	Buy now
13	6E9821051000 Battery cable	Buy now
14	973800801200 Bolt, hexagon	Buy now
15	929900810000 Ybs67-8 washer, spring	Buy now
17	970800601200 Bolt(gh1)	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	6E9861110000 Coil, solenoid	Buy now

Electrical 2



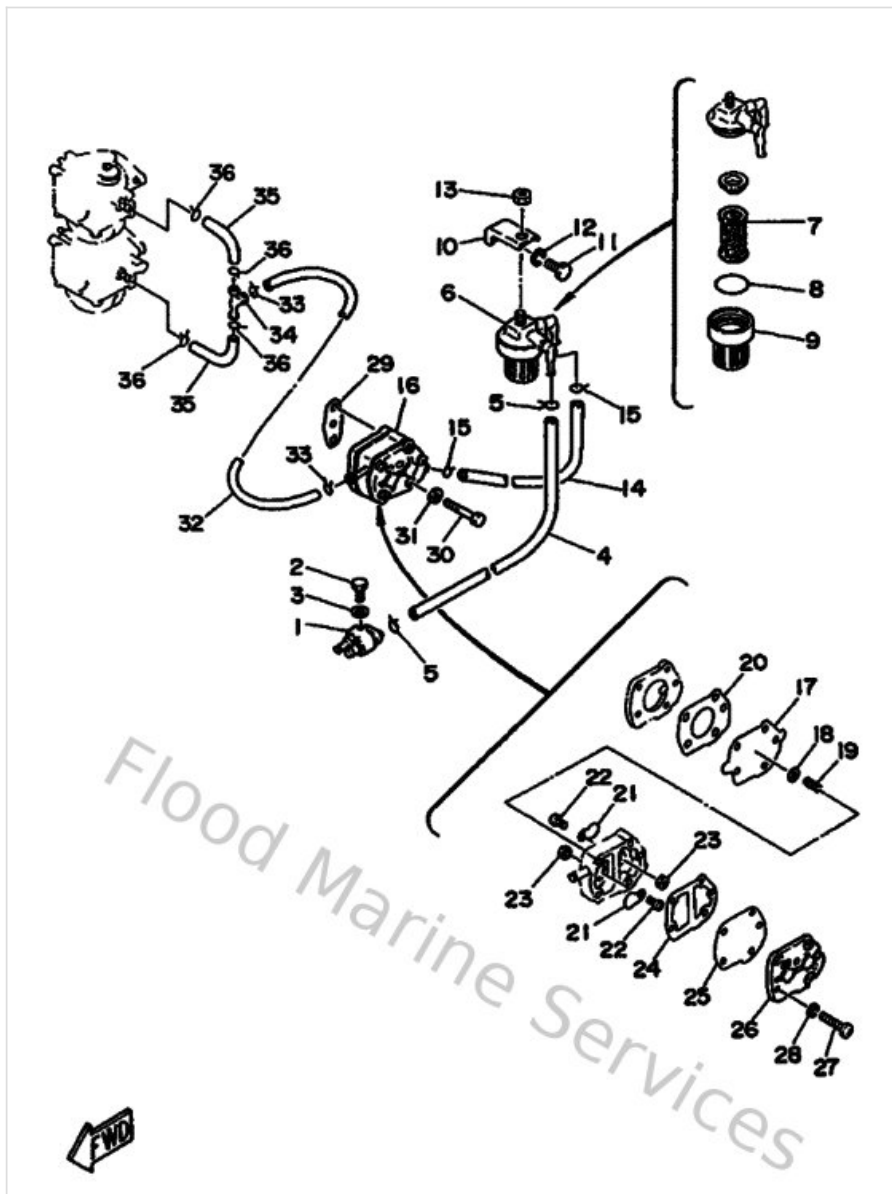
Ref	Part	
20	682861160000 Wire, pull	Buy now
21	6E9861120000 Stay, Solenoid	Buy now
22	904801015500 Grommet(664)	Buy now
23	985800500800 Screw, pan head (7g3)	Buy now
24	682861170000 Hook, wire pull	Buy now
26	932100326100 O-ring (663)	Buy now
27	973130602500 Bolt	Buy now
28	624425420000 Collar	Buy now
29	9038706M4300 Collar (6e9)	Buy now
30	9048013M2400 Grommet (6e9)	Buy now
31	958950601600 Bolt, flange deep recess	Buy now

Fuel 1



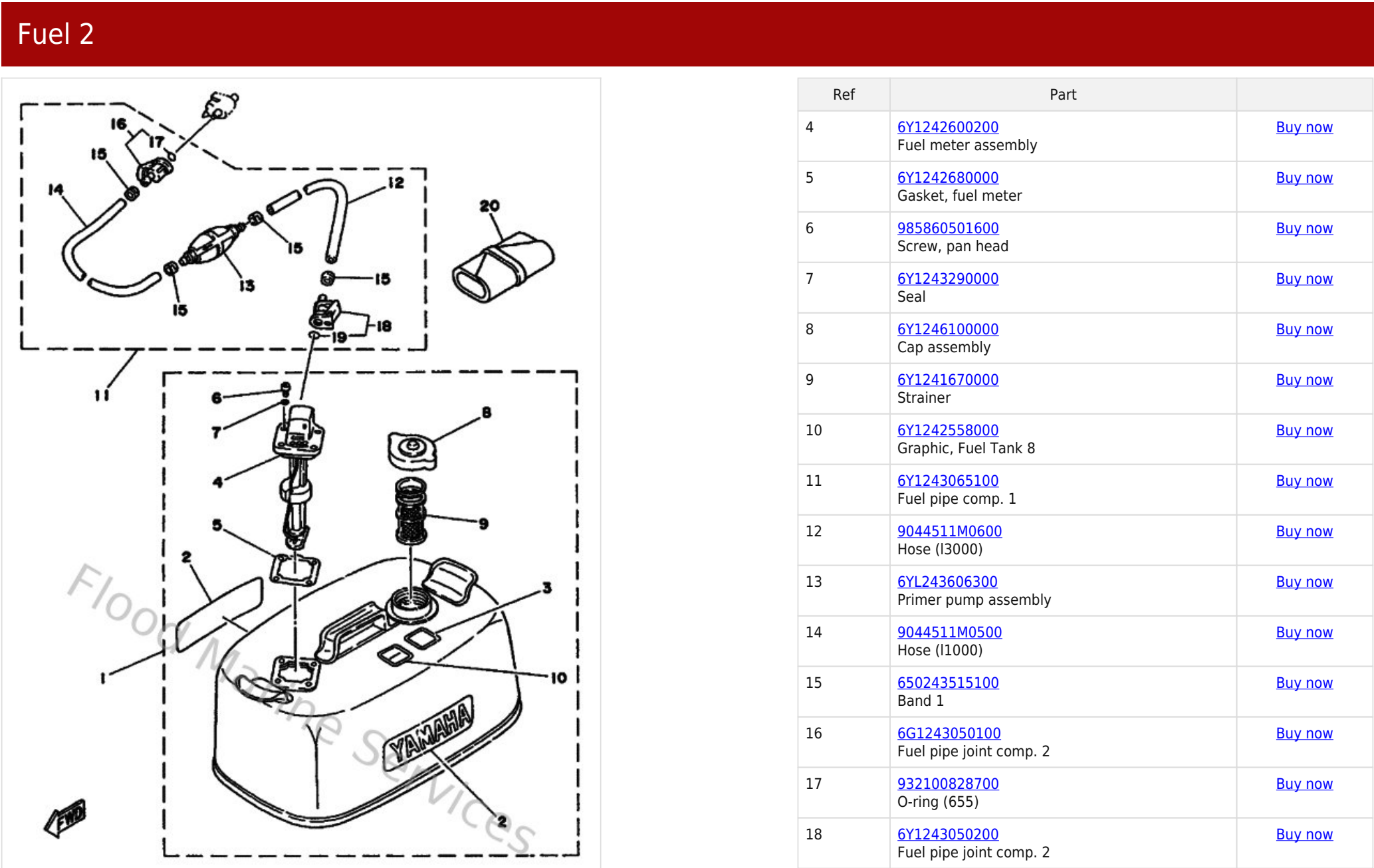
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	973950602000 Bolt(7u8)	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	90445090F600 Hose (11500)	Buy now
5	904670800400 Clip, pipe 6162435600	Buy now
6	655245600100 Filter assembly	Buy now
7	6F5245630000 Element, filter	Buy now
8	9321037M2500 O-ring (655)	Buy now
10	648245660100 Bracket, Filter	Buy now
11	973130601600 Bolt, hexagon deep recess	Buy now
12	929900610000 Washer(6a1)	Buy now
13	988800810000 Nut, hex.	Buy now
14	676243110000 Pipe, Fuel 1	Buy now
16	692244100000 Fuel pump assembly	Buy now
17	648244110000 Diaphragm	Buy now

Fuel 1



Ref	Part	
18	648244240000 Seat, spring	Buy now
19	648244230000 Spring, diaphragm	Buy now
20	648244340100 Gasket, body	Buy now
21	62Y244210100 Valve, check	Buy now
22	6A0143250000 Screw, pan head	Buy now
23	953800360000 Nut (6g8)	Buy now
24	648244350200 Gasket, body 2	Buy now
25	663244110000 Diaphragm	Buy now
26	648244130100 Cover, pump	Buy now
27	985800553000 Ybs86-530 screw, panhead	Buy now
28	929900510000 Ybs67-5 washer, spring	Buy now
30	973950604000 Bolt (682)	Buy now
32	6E9243130000 Pipe 3	Buy now
34	688243780000 Pipe, joint	Buy now
35	904450901200 Hose (I1500)	Buy now

Fuel 2

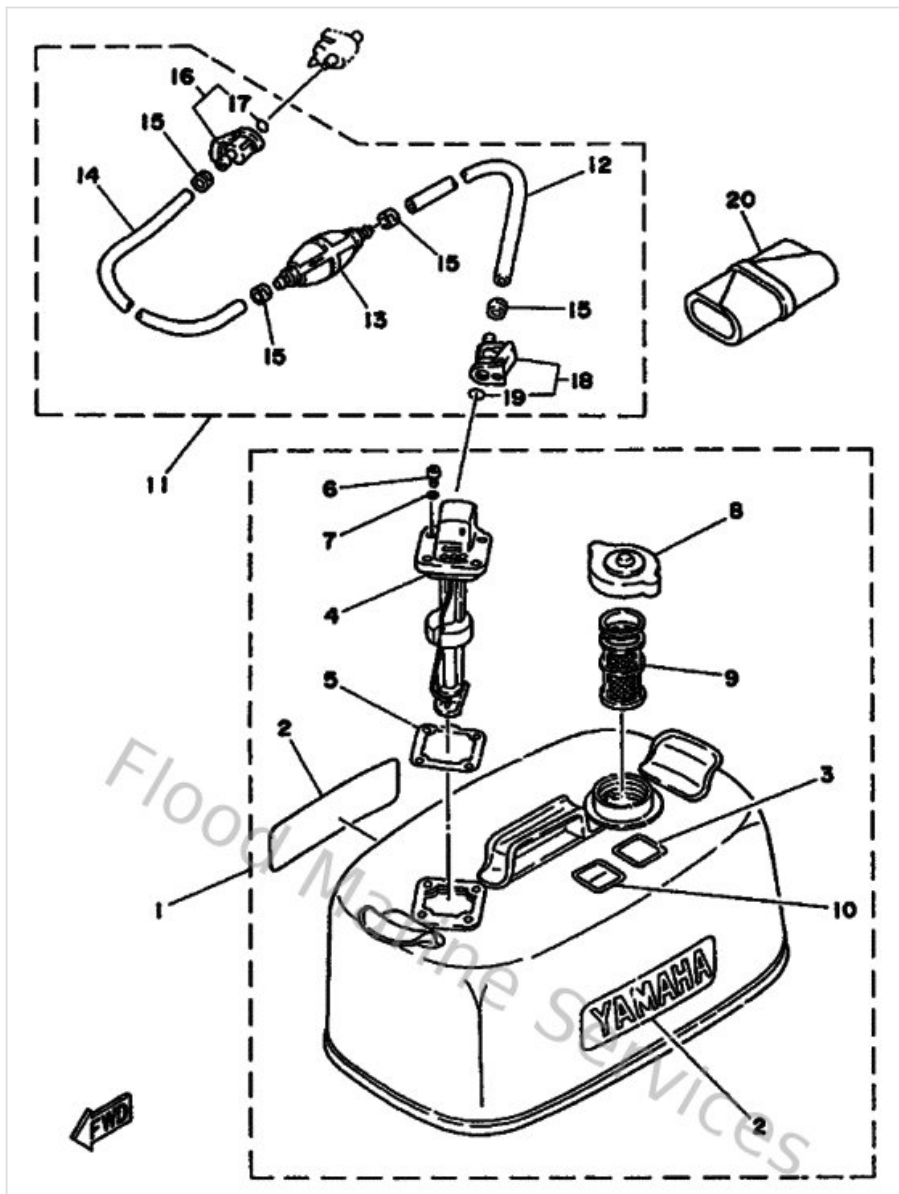


Fuel 2

Exploded view diagram of the fuel system components, showing the fuel tank (1), fuel pump assembly (2), fuel filter (3), fuel line (12), carburetor (13), primer pump assembly (14), fuel meter assembly (15), fuel filter (17), fuel line (18), fuel filter (19), and fuel line (20). The diagram also shows the fuel tank cap (8) and the fuel tank gasket (9).

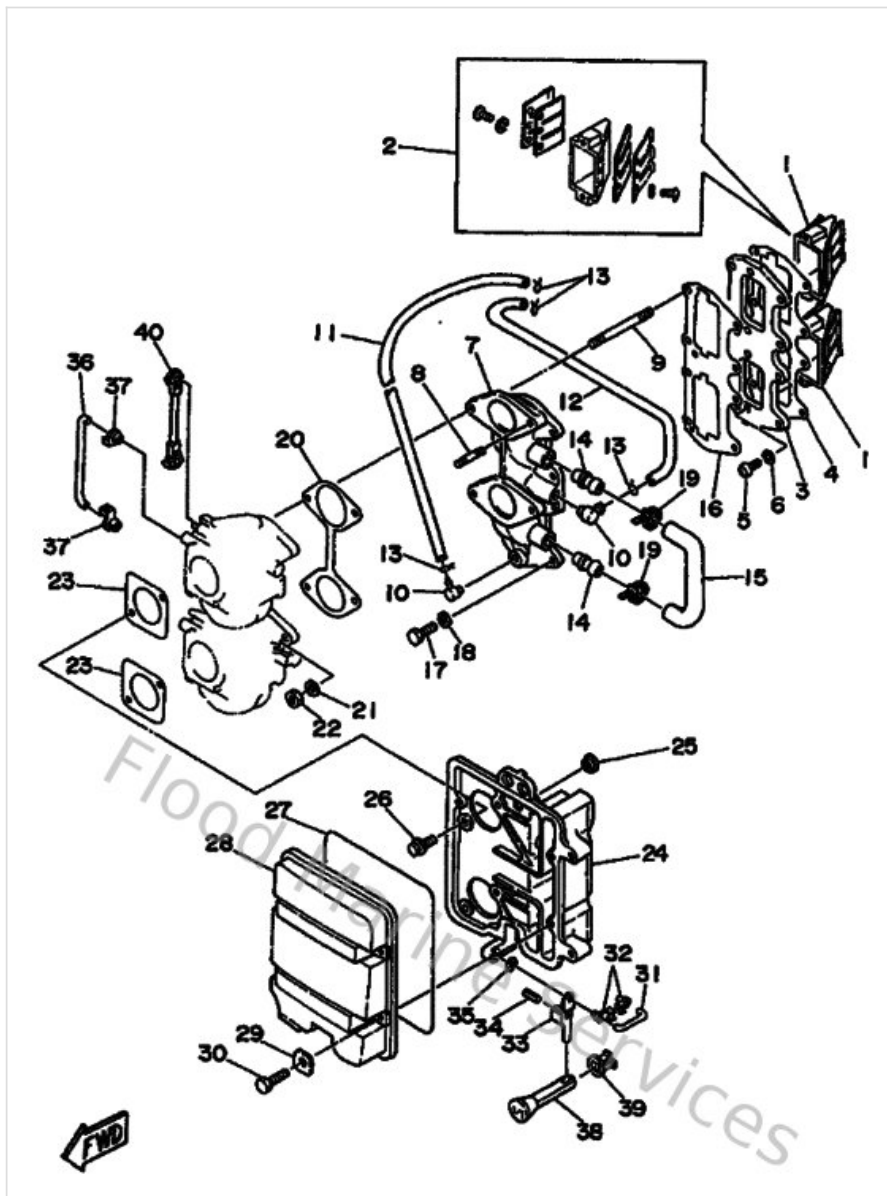
Ref	Part	
4	6Y1242600200 Fuel meter assembly	Buy now
5	6Y1242680000 Gasket, fuel meter	Buy now
6	985860501600 Screw, pan head	Buy now
7	6Y1243290000 Seal	Buy now
8	6Y1246100000 Cap assembly	Buy now
9	6Y1241670000 Strainer	Buy now
10	6Y1242558000 Graphic, Fuel Tank 8	Buy now
11	6Y1243065100 Fuel pipe comp. 1	Buy now
12	9044511M0600 Hose (I3000)	Buy now
13	6YL243606300 Primer pump assembly	Buy now
14	9044511M0500 Hose (I1000)	Buy now
15	650243515100 Band 1	Buy now
16	6G1243050100 Fuel pipe joint comp. 2	Buy now
17	932100828700 O-ring (655)	Buy now
18	6Y1243050200 Fuel pipe joint comp. 2	Buy now

Fuel 2



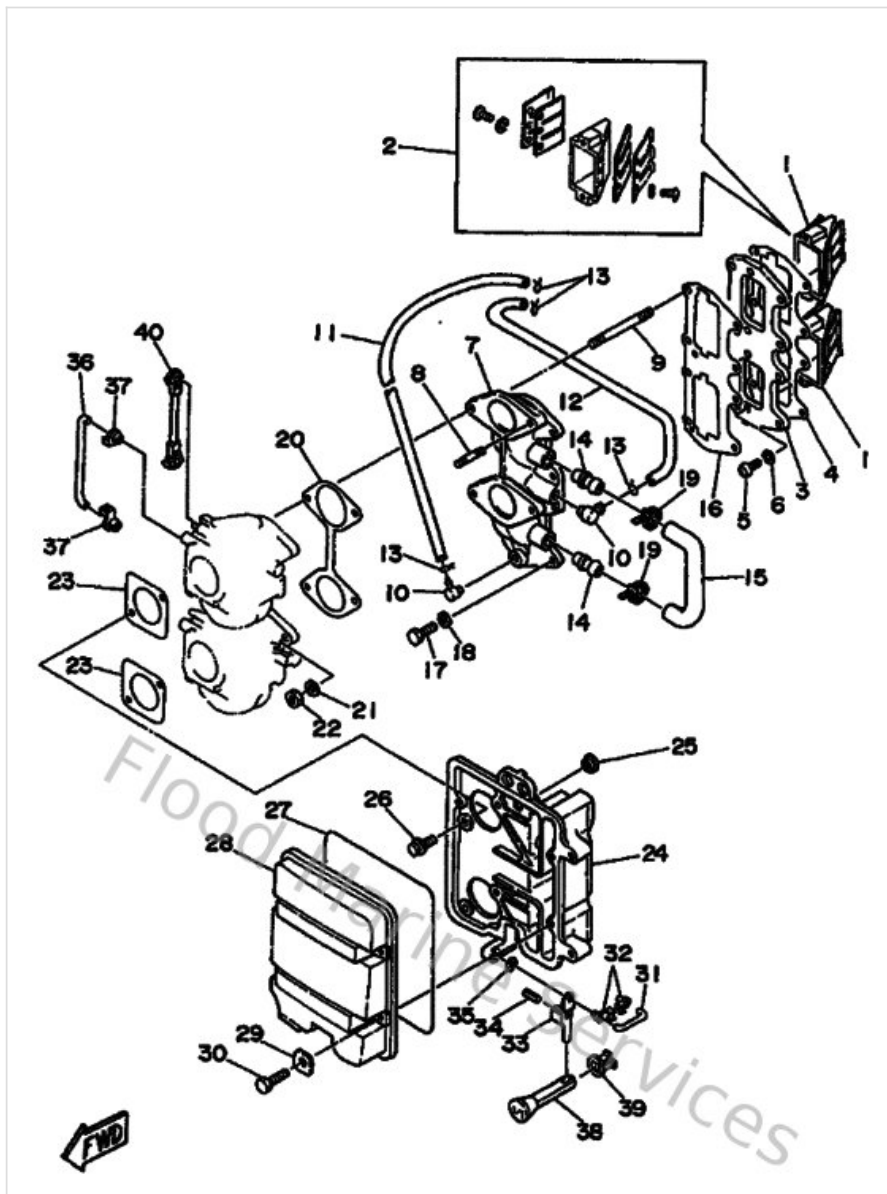
Ref	Part	
20	656W28100100 Tool kit	Buy now

Intake



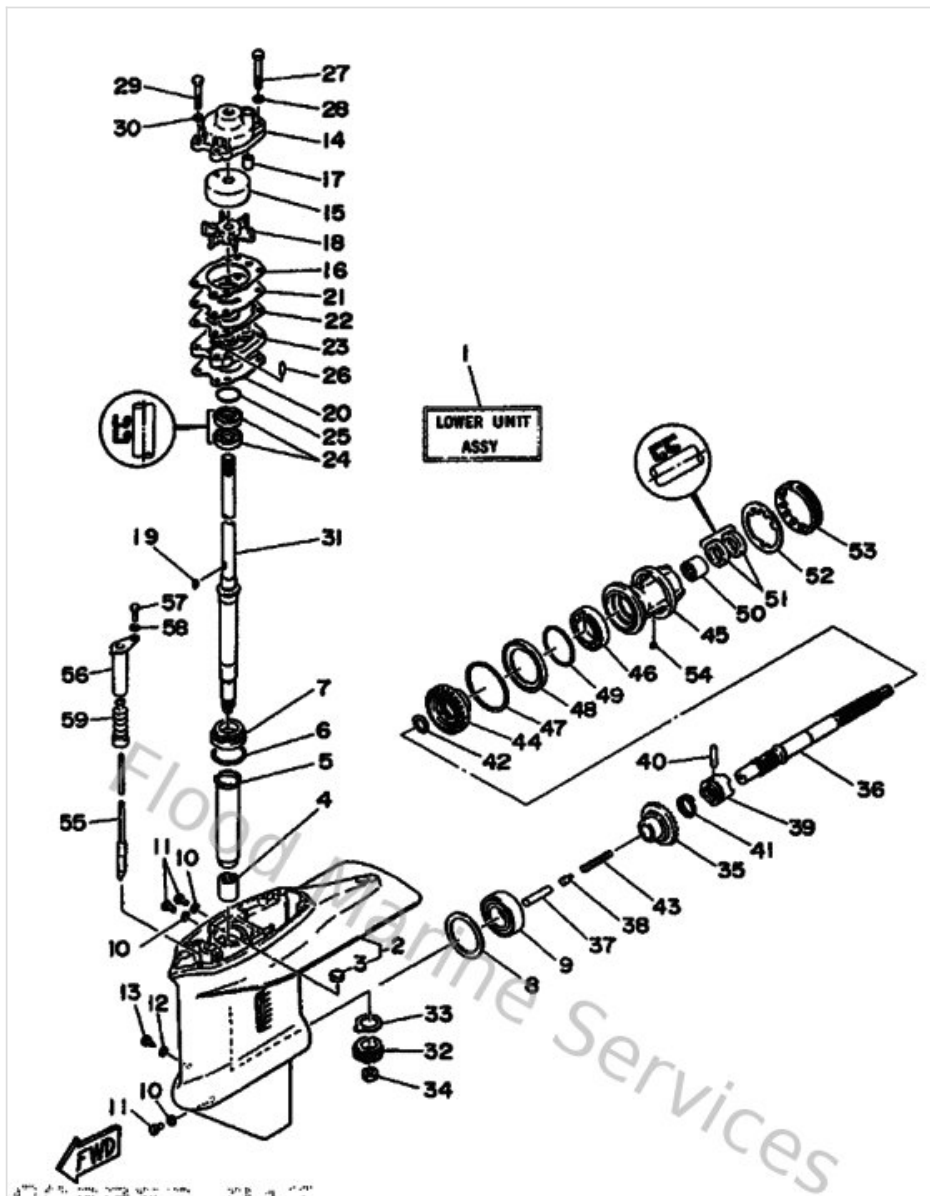
Ref	Part	
1	6A0136100000 Reed Valve Assembly	Buy now
3	676136420094 Manifold 2	Buy now
5	985800501600 Screw, pan head(6b0)	Buy now
6	929900510000 Ybs67-5 washer, spring	Buy now
8	9011606M3000 Bolt, stud(6e5)	Buy now
9	9011606M1500 Bolt, stud (6e9)	Buy now
10	650113700000 Check valve assembly	Buy now
11	9044507M9000 Hose (I390)	Buy now
12	9044507M4400 Hose (I390)	Buy now
13	904670601600 Clip (655)	Buy now
15	6E9243210000 Pipe 10	Buy now
17	973130602500 Bolt	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	80L263970000 Band	Buy now
22	953800660000 Nut(661)	Buy now

Intake



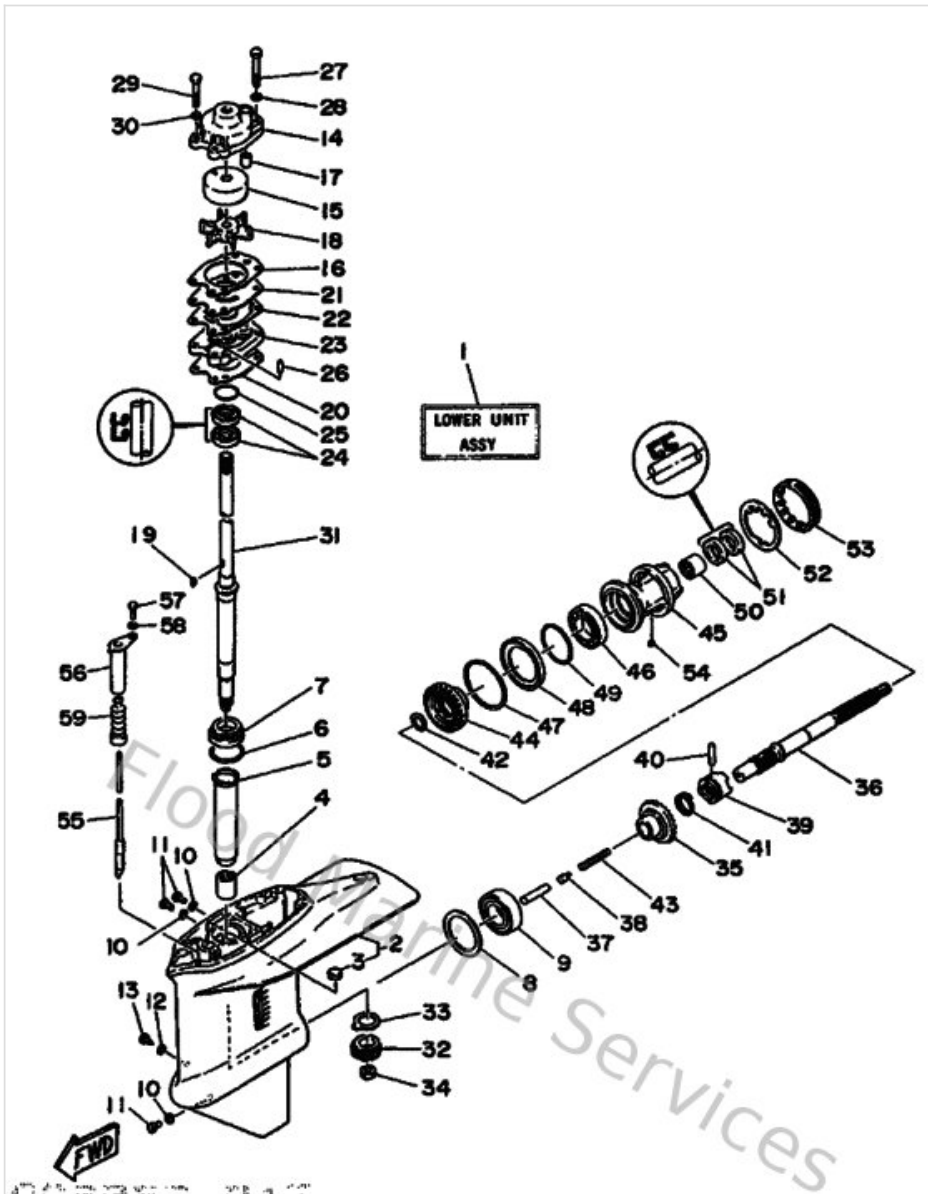
Ref	Part	
24	6E9144177094 Cover 1	Buy now
25	9048012M2500 Grommet (6e9)	Buy now
26	9010506M1400 Bolt (6e0)	Buy now
27	6E9144760000 Seal	Buy now
30	973950601600 Bolt, hexagon deep recess	Buy now
32	661412620200 Joint, choke lever	Buy now
33	6E9412520000 Lever, Choke 1	Buy now
34	916904001600 Pin, spring (648)	Buy now
35	902060500500 Washer, wave(656)	Buy now
36	663412570200 Rod, choke 2	Buy now
38	682412710000 Knob, choke	Buy now
39	689412730000 Grommet	Buy now
40	697412170100 Rod, accel. lever	Buy now

Lower Casing & Drive 1



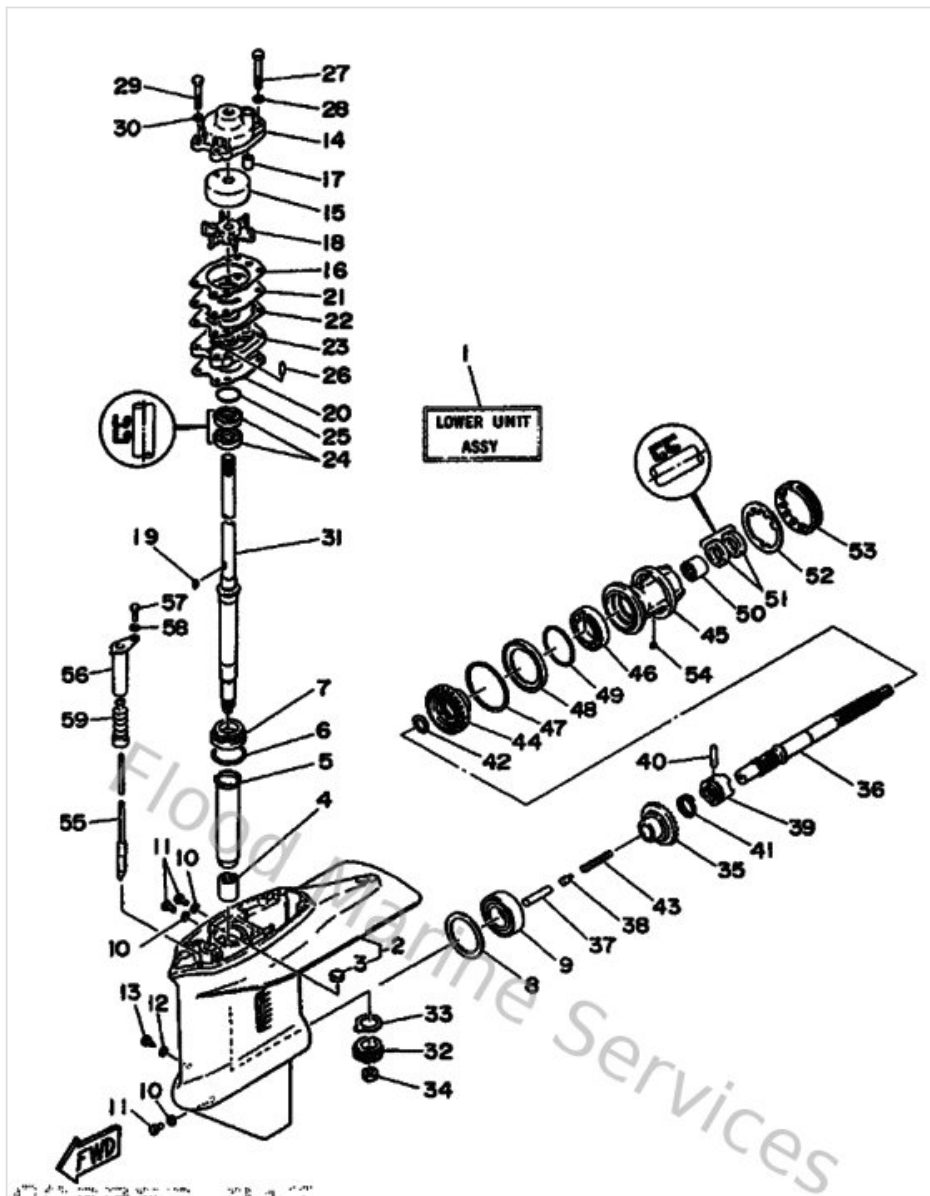
Ref	Part	
3	903382216800 Plug(3aj)	Buy now
4	933153222400 Brg,cyl-cal roller 42.2g nk	Buy now
5	679455360000 Sleeve, drive shaft	Buy now
6	663455870130 Shim (t:0,30mm)	Buy now
7	933320000100 Brg, tapered roller (409)	Buy now
8	663455676000 Shim (t:0.50mm)	Buy now
9	933320000300 Brg,cyl-cal roller 318g ky	Buy now
10	904300802000 Gasket	Buy now
11	9034008M0400 Plug, straight screw	Buy now
12	9043006M0300 Gasket (6f5)	Buy now
13	9014906M0000 Screw (676)	Buy now
14	676443110000 Housing, water pump 1	Buy now
15	676443220000 Insert, cartridge	Buy now
17	663443660000 Damper, water seal 2	Buy now
18	6F5443520000 Impeller	Buy now

Lower Casing & Drive 1



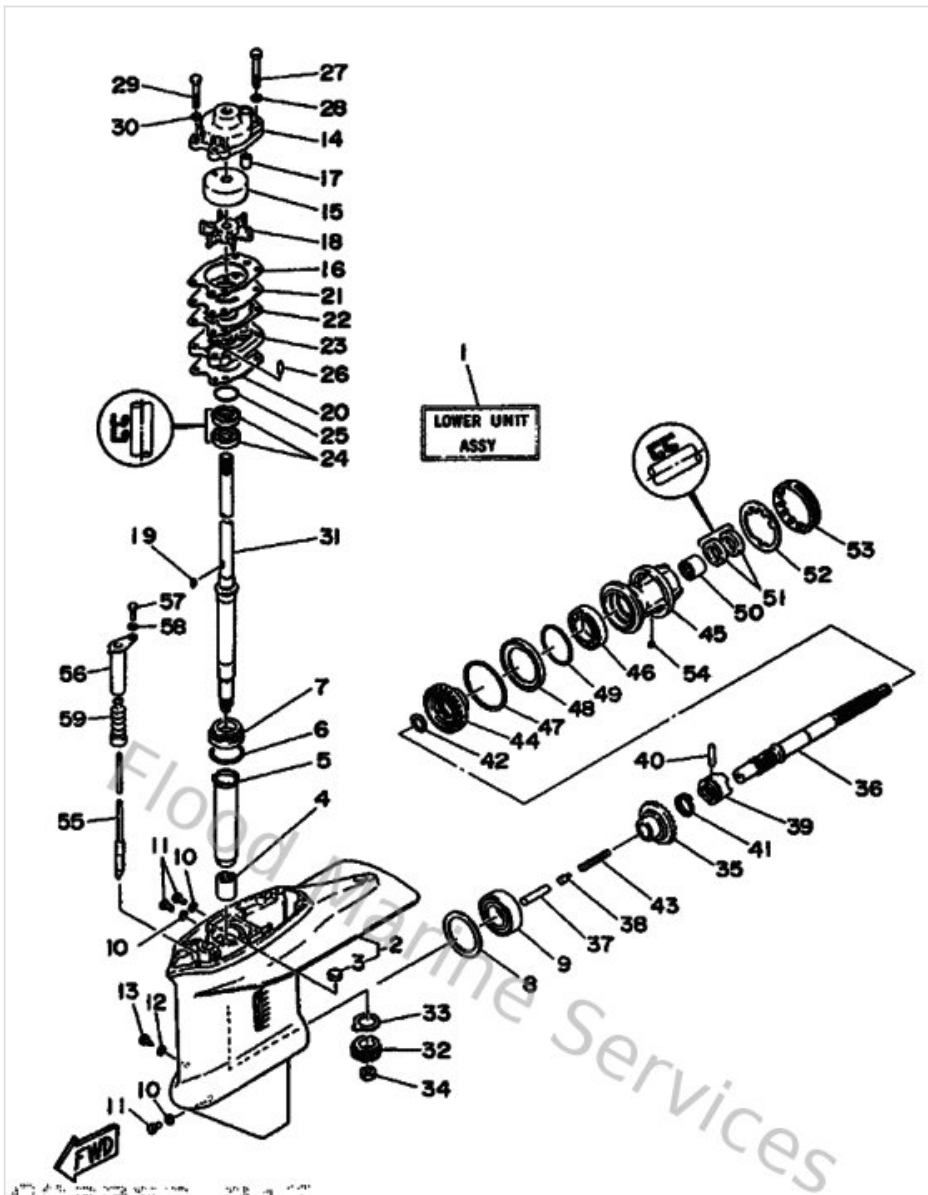
Ref	Part	
19	9028004M0000 Key, woodruff (676)	Buy now
21	676443230000 Outer plate, cartridge	Buy now
23	679443410000 Housing, water pump	Buy now
24	931012206700 Oil seal (22x36x6-663)	Buy now
25	932104104200 O-ring (132)	Buy now
26	936040806200 Pin,dowel (626)	Buy now
27	970950805500 Bolt, hexagon	Buy now
28	929900860000 Washer, plain (663)	Buy now
29	973950804500 Bolt, hexagon	Buy now
31	679455010000 Drive shaft comp	Buy now
32	6H9455510000 Pinion	Buy now
33	663455520000 Bearing, plain	Buy now
34	901701213800 Nut hexagon(663)	Buy now
35	679455600000 Gear 1 assembly	Buy now
36	679456110100 Shaft, propeller	Buy now

Lower Casing & Drive 1



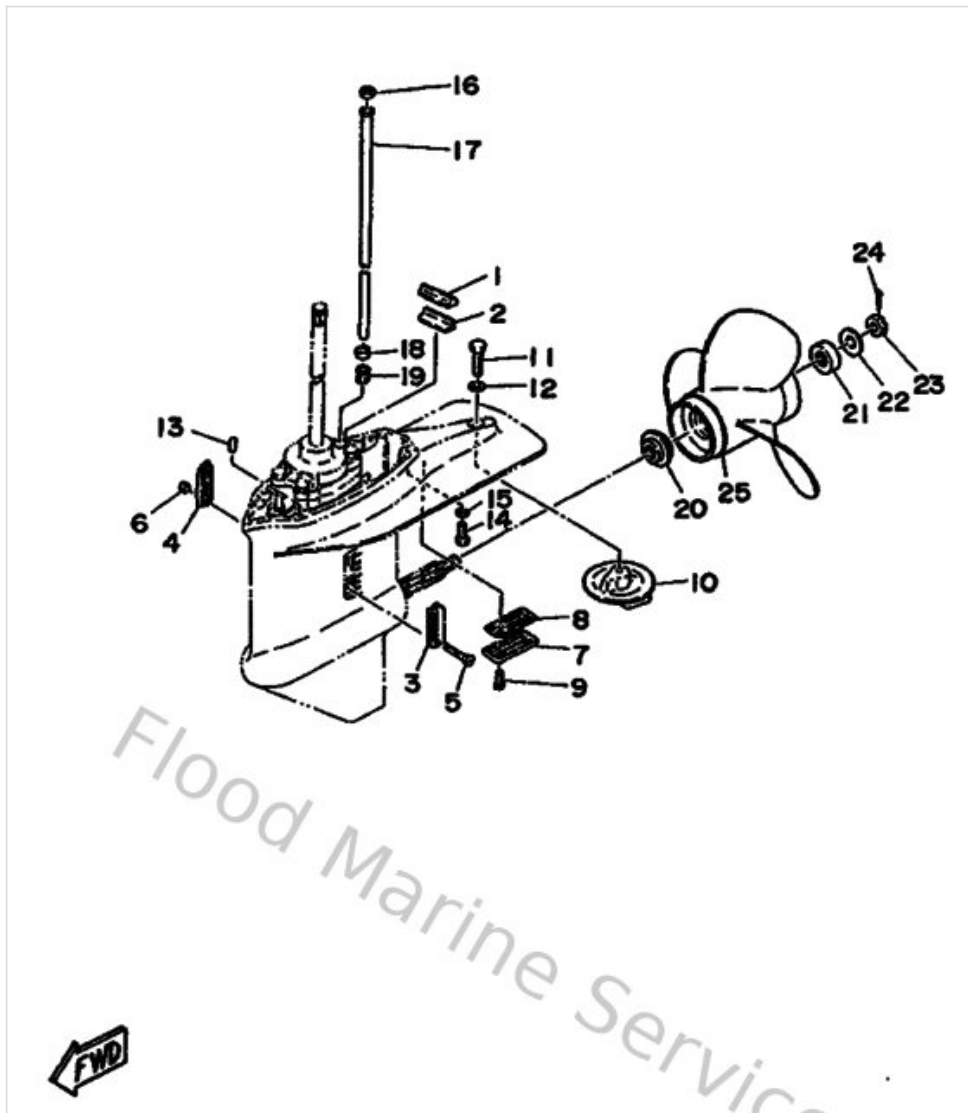
Ref	Part	
37	676456350000 Plunger, shift	Buy now
39	663456310100 Clutch, dog	Buy now
40	902500602300 Pin, strait (663)	Buy now
41	663456330000 Ring, cross pin	Buy now
42	902012242900 Washer, plate(663)	Buy now
43	9050116M0100 Spring compression	Buy now
44	679455710000 Gear 2	Buy now
45	679453310000 Housing, bearing	Buy now
46	933060070200 Brg,r-b 6007 62mm 150g ky	Buy now
47	663455770130 Shim (t:0.30mm)	Buy now
48	663455760000 Washer, thrust 2	Buy now
49	9321066M9800 O-ring(6h4)	Buy now
50	933172220400 Brg,cyl-cal roller 25.5g nt	Buy now
52	9021448M0300 Washer, claw(697)	Buy now
53	697453840000 Nut	Buy now

Lower Casing & Drive 1



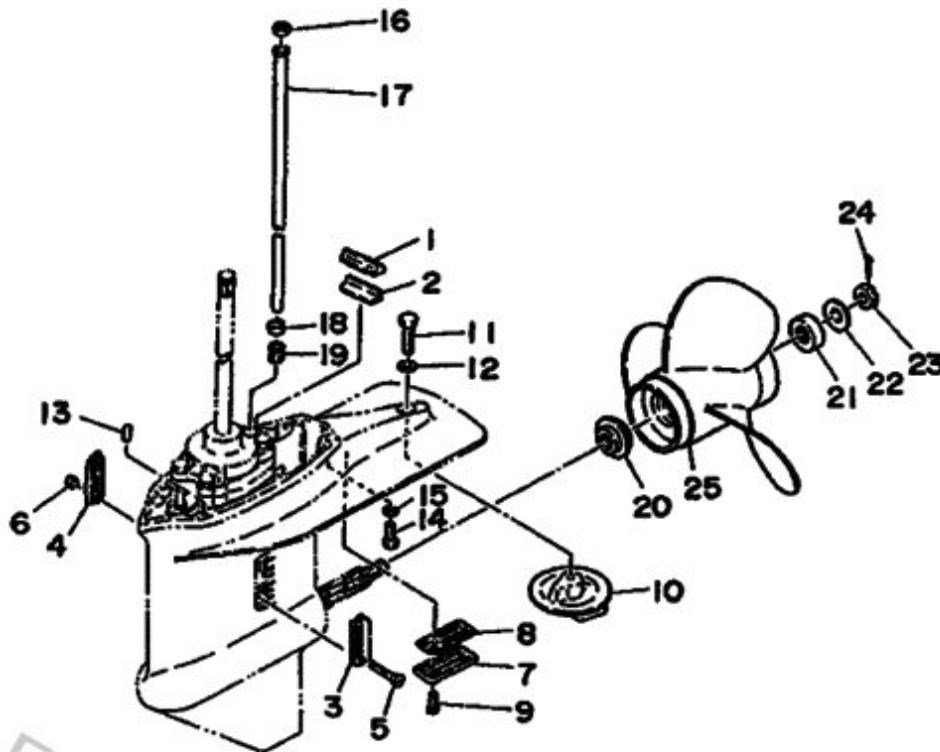
Ref	Part	
54	902820401000 Key, strait(663)	Buy now
55	679441501000 Shift cam assembly	Buy now
56	679441520000 Bushing, shift cam	Buy now
57	973950601800 Bolt (fj0)	Buy now
58	929900660000 Washer, plain (646)	Buy now
59	650441470000 Boot, shift rod	Buy now

Lower Casing & Drive 2



Ref	Part	
1	663453750000 Rubber, seal 2	Buy now
2	663453760094 Guide, seal damper	Buy now
3	688452140200 Cover, water inlet	Buy now
4	688452150200 Cover, water inlet	Buy now
5	986800553500 Screw flat head (e03)	Buy now
6	901850590400 Nut nylon (sus)(ex4)	Buy now
7	679453210100 Plate	Buy now
9	925800601600 Screw pan head	Buy now
10	679453710000 Tab trim	Buy now
11	970951003000 Bolt, hexagon	Buy now
12	929901010000 Ybs67-10 washer, spring	Buy now
14	973950803000 Bolt, hexagon (fj1)	Buy now
15	929900810000 Ybs67-8 washer, spring	Buy now
16	902021206000 Washer, plate(663)	Buy now
17	676443610000 Tube, water 1	Buy now

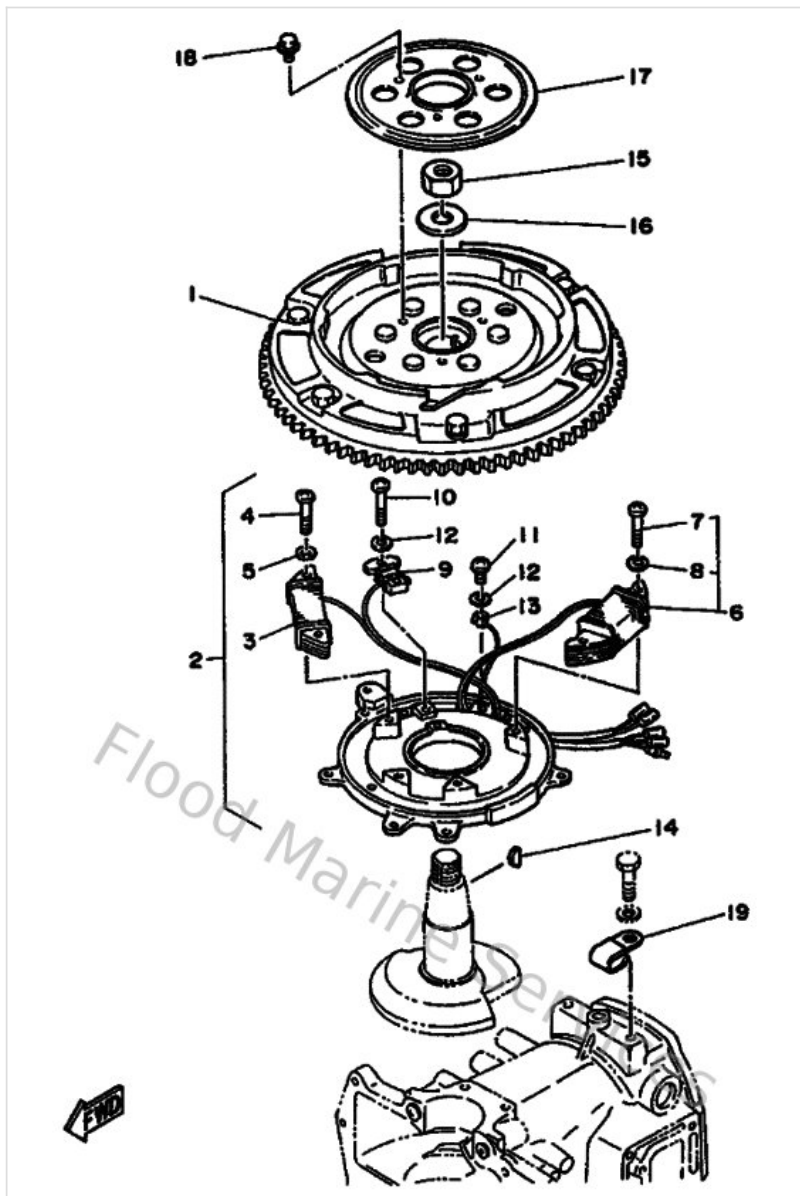
Lower Casing & Drive 2



Ref	Part	
18	904301207200 Gasket	Buy now
19	663443670000 Damper, water seal 3	Buy now
20	663459870200 Spacer	Buy now
21	670459970200 Spacer	Buy now
22	929901620000 958-58204-00 washer,plain	Buy now
23	901711601100 Nut, castle (663)	Buy now
24	914903003000 Pin, cotter	Buy now
25	6634595202EL Propeller (3x11-3/8x12-g)	Buy now

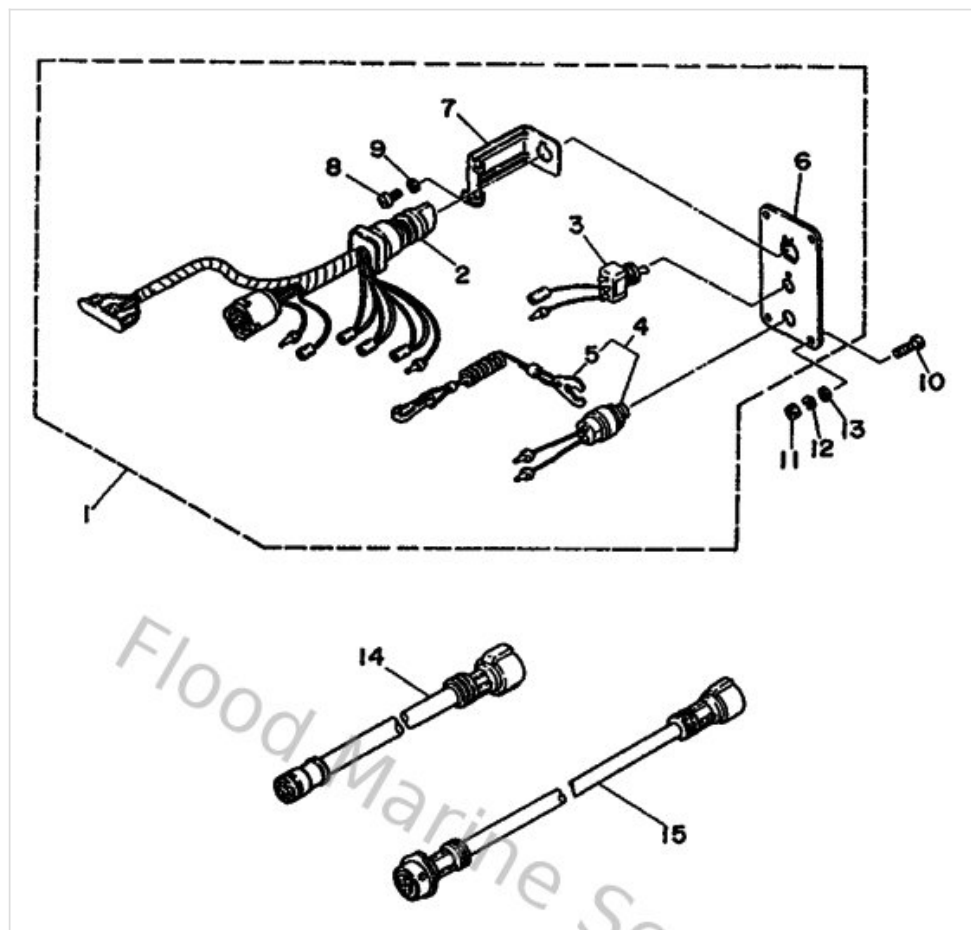


Magneto



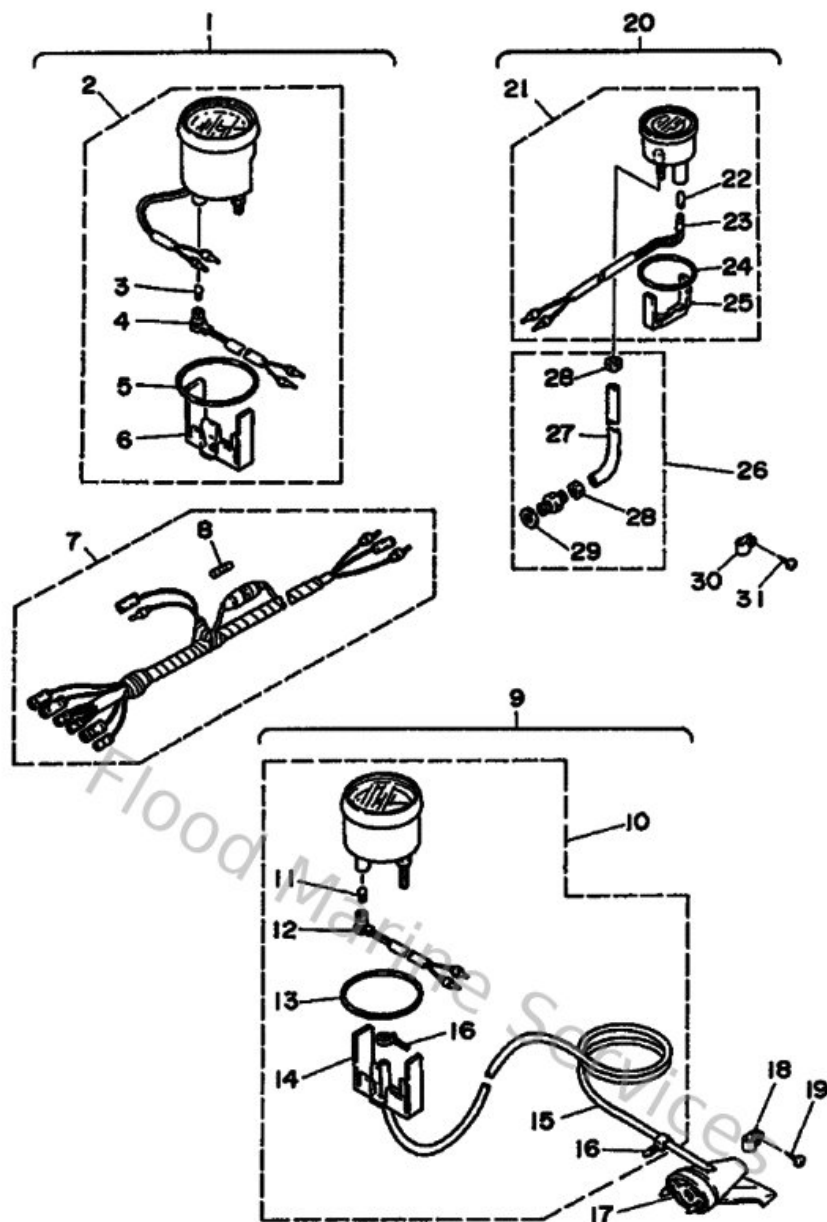
Ref	Part	
3	689813114000 Coil, source	Buy now
4	985030502500 Screw, panhead (a93)	Buy now
5	929010510000 Ybs67-5 washer, spring	Buy now
7	985800552500 Screw, panhead (a93)	Buy now
9	689855804000 Coil, Pulser	Buy now
10	985170402500 Screw, pan head	Buy now
11	985010400600 Screw, pan head	Buy now
12	929900410000 Ybs67-4 washer, spring	Buy now
14	902800504900 Key, woodruff (12r)	Buy now
15	901702013700 Nut, hexagon(663)	Buy now
16	9020121M1800 Washer, plate (663)	Buy now
18	9010508M1000 Bolt (6a0)	Buy now
19	9046508M2900 Clamp	Buy now

Optional Parts 1



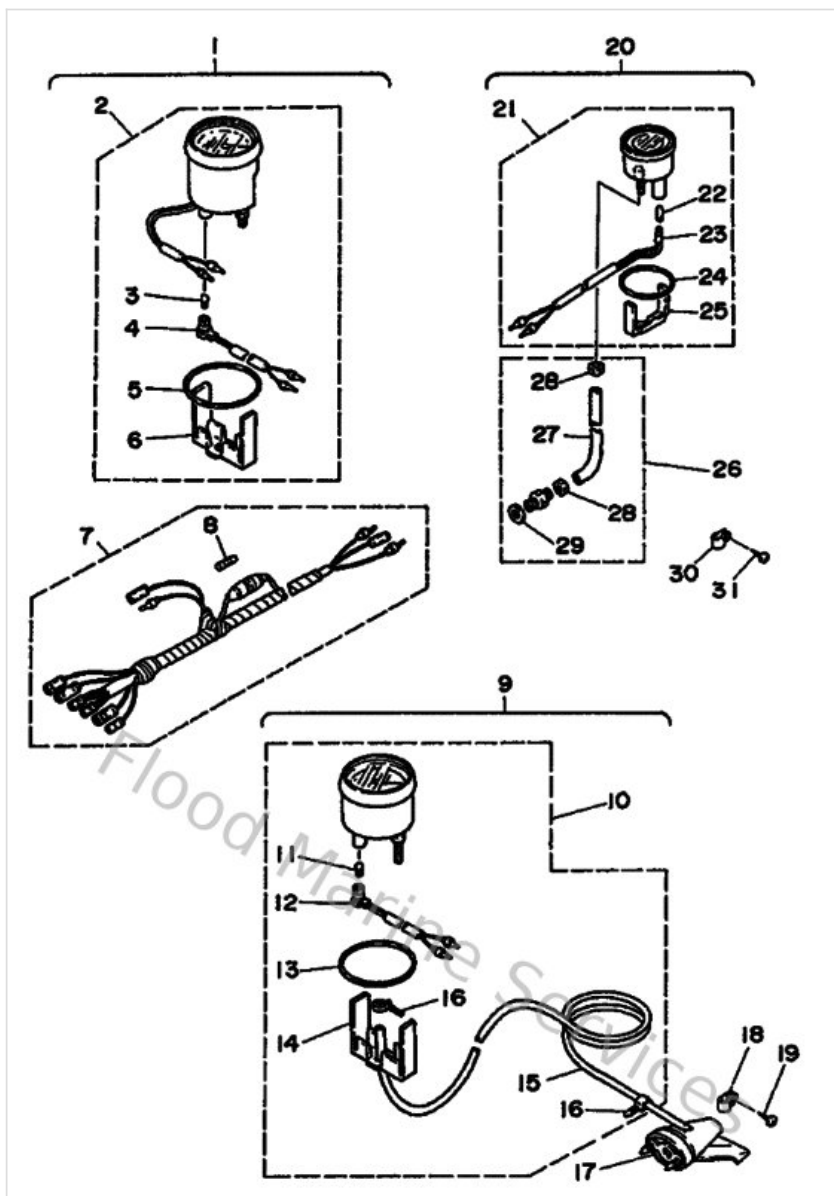
Ref	Part	
1	689825701500 Panel switch assembly	Buy now
2	689825100000 Main switch assembly	Buy now
3	6K1825740000 Switch, choke	Buy now
4	688825750100 Engine stop switch assembly	Buy now
5	682825560000 Lanyard, stop switch	Buy now
6	689825710200 Panel, Switch	Buy now
7	663825810100 Stay, cord clamp	Buy now
8	983030400800 Screw, pan head (713)	Buy now
9	929010410000 Ybs67-4 washer, spring	Buy now
10	9014905M0500 Screw(6k0)	Buy now
11	953800560000 Nut, hexagon (663)	Buy now
12	929900510000 Ybs67-5 washer, spring	Buy now
13	929900560000 Washer, plain (646)	Buy now
14	688825865000 Extension, wire harness	Buy now
15	688825861100 Extension, wire harness	Buy now

Optional Parts 2



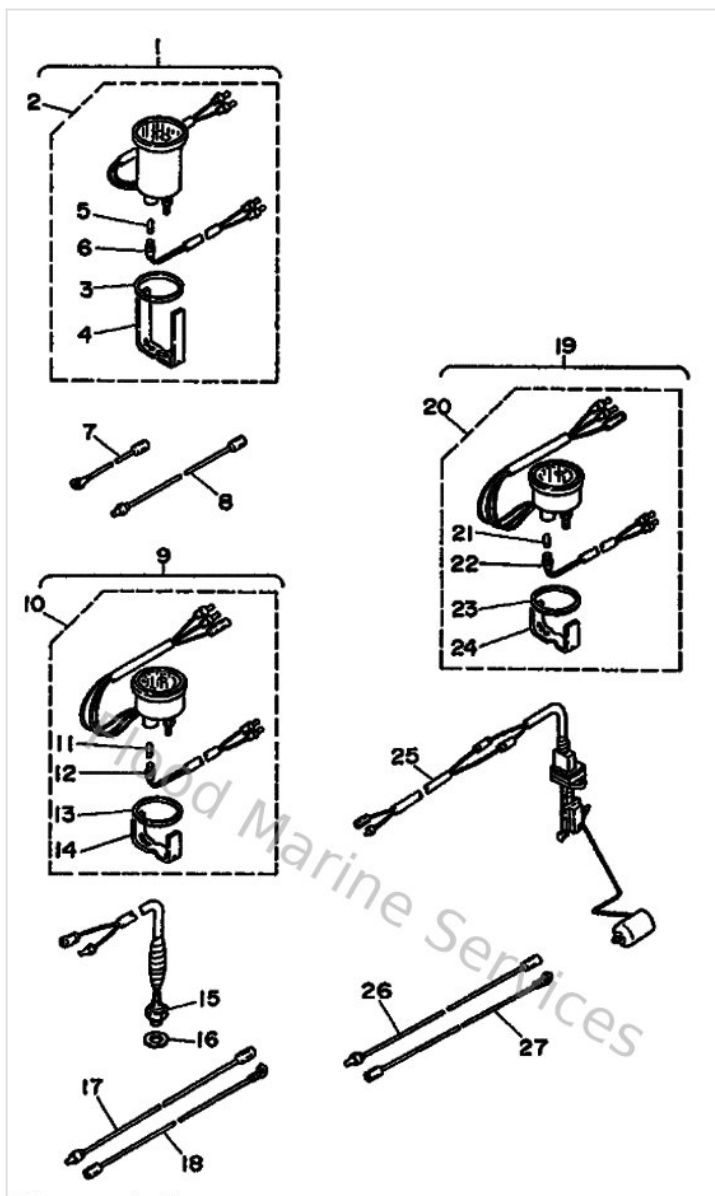
Ref	Part	
1	6Y5W00801200 Tachometer kit	Buy now
2	6Y5835401200 Tachometer assembly	Buy now
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	688835360000 Socket, meter	Buy now
5	6Y5835230000 Damper	Buy now
6	6Y5835140000 Plate, fitting	Buy now
7	6Y5835530000 Wire, lead (l=2.5m)	Buy now
8	1E6821510000 Fuse (10a)	Buy now
9	6Y5W00814000 Speedometer Kit	Buy now
10	6Y5835103000 Speedometer assembly (km/h,knots,m	Buy now
12	6Y5835361000 Socket, meter	Buy now
15	688835570000 Tube (8m)	Buy now
16	904651009800 Clamp	Buy now
17	688835560100 Sender (with hose l:6m/d:4mm)	Buy now
18	906013140200 021-58119-01 clip,nylon 14	Buy now

Optional Parts 2



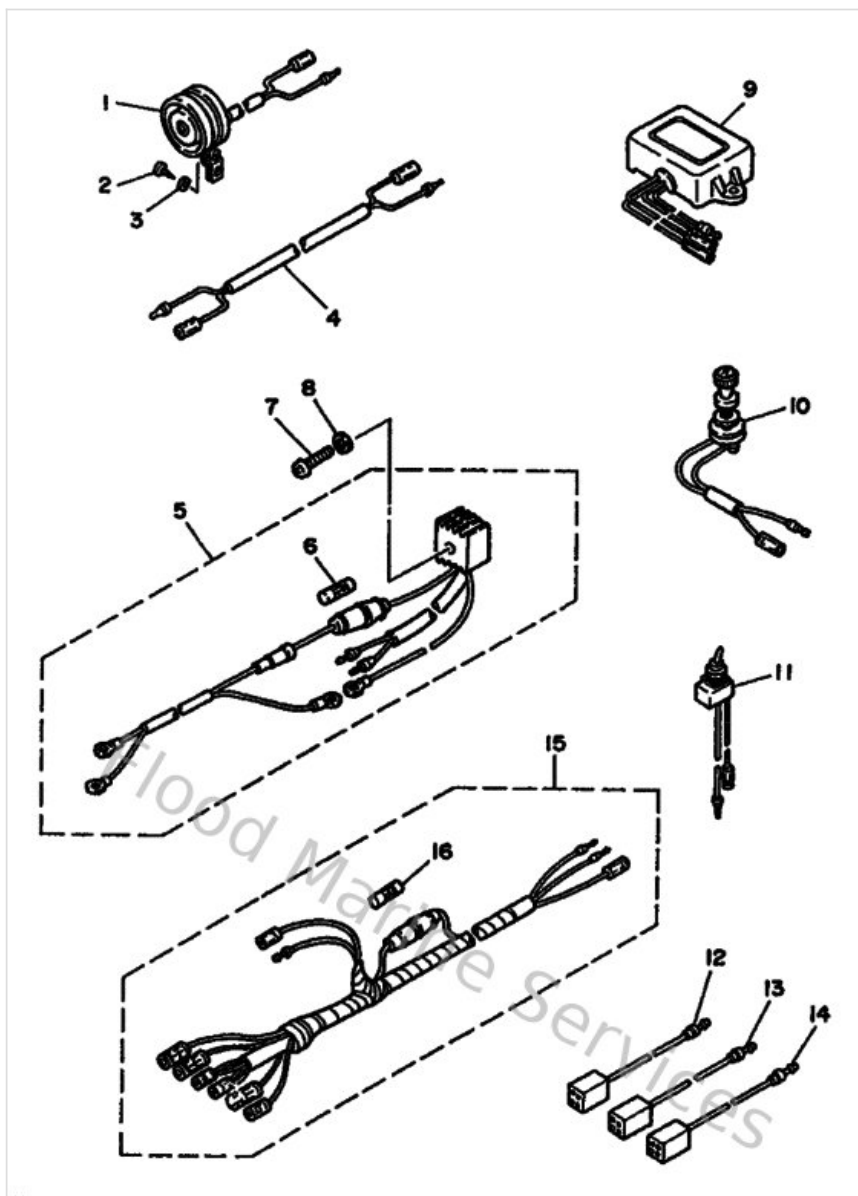
Ref	Part	
19	977804011600 Screw,panh.tapping	Buy now
20	6Y5836601000 Water pressure meter assembly	Buy now
21	6Y5836600000 Water pressure meter assembly	Buy now
22	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
23	6Y5835360000 Socket, meter	Buy now
24	688836640000 Damper	Buy now
25	688836650000 Plate, fitting	Buy now
26	688836670000 Sender	Buy now
27	688836660000 Tube	Buy now
28	663836680000 Nut, nipple	Buy now
29	904301411500 Gasket (663)	Buy now

Optional Parts 3



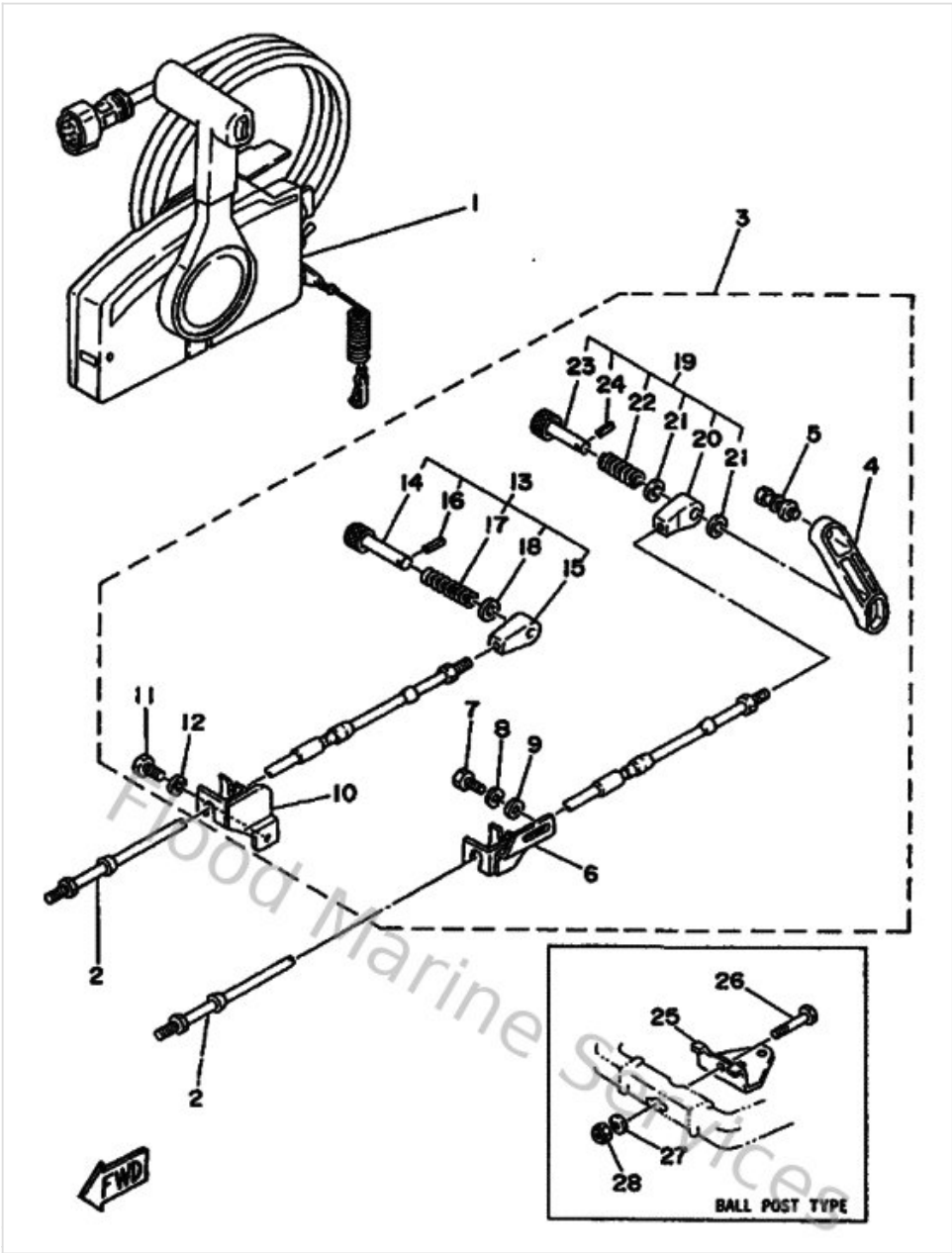
Ref	Part	
1	6Y5W00883100 Hour meter kit	Buy now
2	6Y5835040100 Hour meter assembly	Buy now
3	688836640000 Damper	Buy now
4	6Y5835770000 Plate, fitting	Buy now
5	3FV835170000 Bulb (12v-1.7w) t6.5	Buy now
6	6Y5835360000 Socket, meter	Buy now
9	6Y5W00881000 Water Temp. Meter Kit	Buy now
10	6Y5835900000 Water temperature assembly	Buy now
11	6Y5835180000 Bulb (12v-1.7w) t6.5	Buy now
14	6Y5835440000 Plate, fitting	Buy now
15	688835910000 Thermo unit	Buy now
16	904301411500 Gasket (663)	Buy now
19	6Y5W00882000 Fuel meter kit	Buy now
20	6Y5857500000 Fuel meter assembly	Buy now
25	688857520100 Sender unit assembly, fuel meter	Buy now

Optional Parts 4



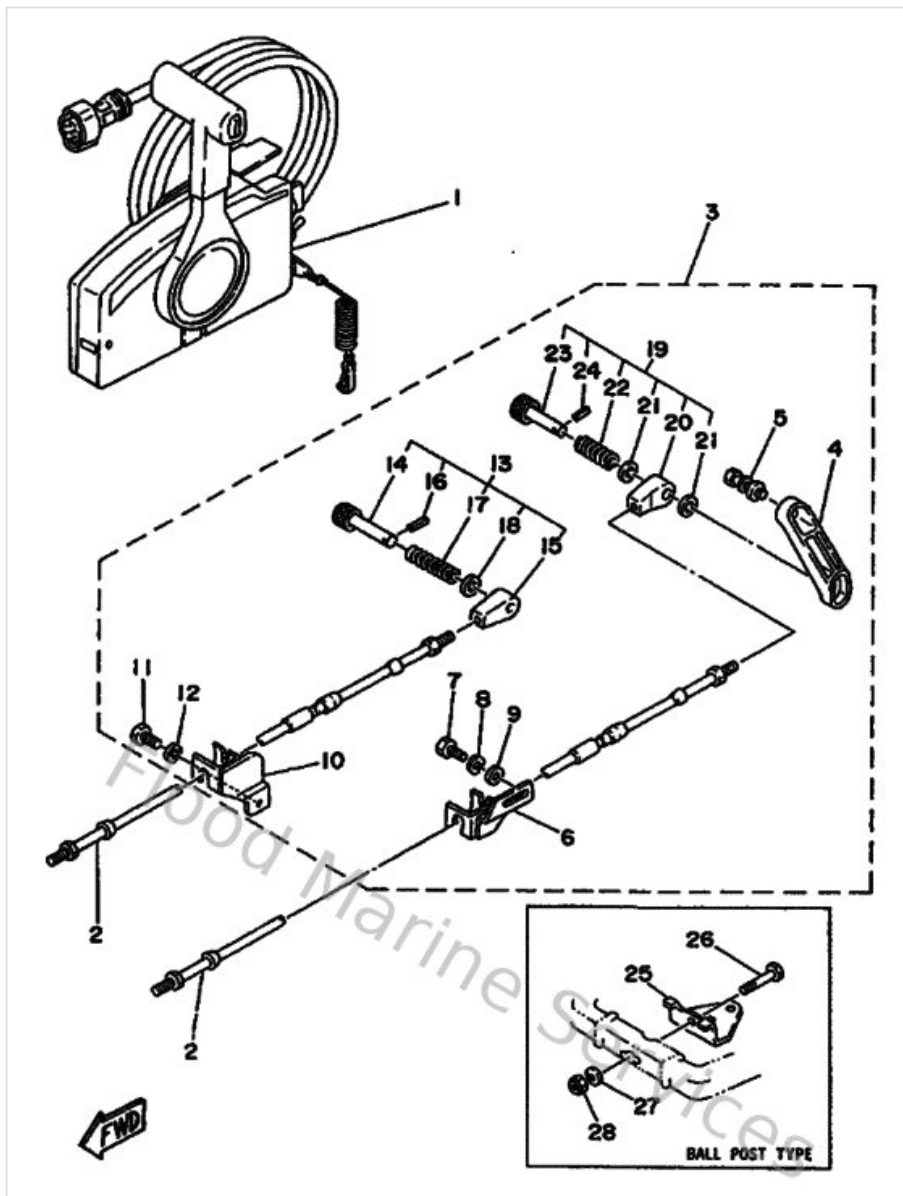
Ref	Part	
1	688833831100 Buzzer	Buy now
2	977806051600 Screw, panhead tapping (j20)	Buy now
3	929900560000 Washer, plain (646)	Buy now
4	688833731000 Lead, horn	Buy now
5	676819700000 Rectifier assembly	Buy now
6	682821510000 Fuse	Buy now
7	985800552500 Screw, panhead (a93)	Buy now
9	663819101000 Voltage Regulator assembly	Buy now
10	688825200000 Lamp switch assembly	Buy now
11	688825260000 Switch, lamp	Buy now
12	6Y5821490000 Wire, lead 3	Buy now
13	6Y5821170000 Wire, lead	Buy now
14	6Y5825210000 Wire, lead	Buy now
15	6Y5835530000 Wire, lead (l=2.5m)	Buy now
16	1E6821510000 Fuse (10a)	Buy now

Remote Control



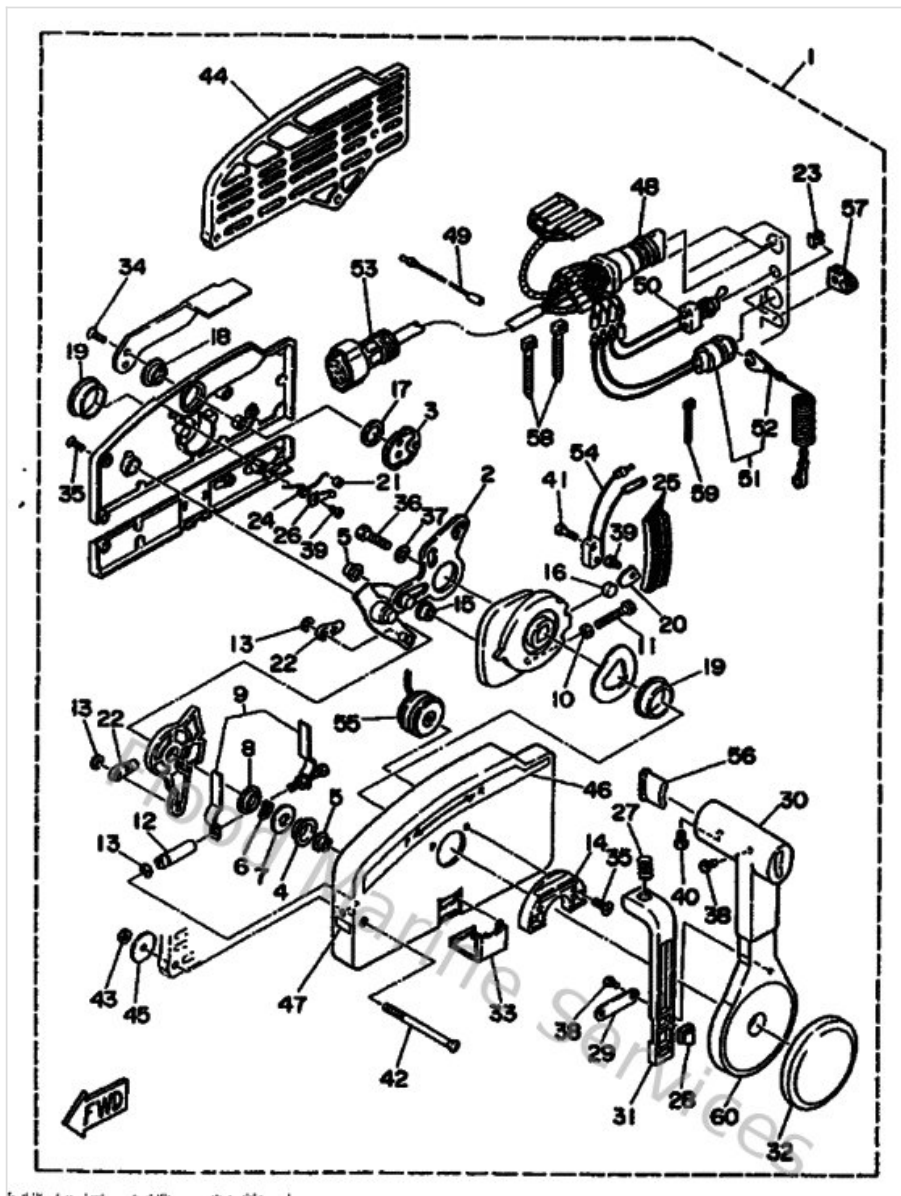
Ref	Part	
1	703482301100 Remote control assembly (7p)	Buy now
2	MARCABLE09SC Remote Control Cable 9' :ob	Buy now
3	6R6485010000 Remote Control Attachment Assembly	Buy now
5	9011906M4100 Bolt, with washer(6r6)	Buy now
6	679485320000 Bracket Remote Control 2	Buy now
7	973950601600 Bolt, hexagon deep recess	Buy now
8	929950610000 Washer(6a1)	Buy now
9	929900620000 Ybs66-6 washer, plain	Buy now
10	676485310000 Bracket, Remote Control 1	Buy now
13	648483305000 Cable end assembly	Buy now
14	617483319100 Hook, cable	Buy now
15	648483465000 Cable,end remote control 3	Buy now
16	916903001200 Pin, spring	Buy now
17	905011007100 Spring 6044833200	Buy now
18	929900860000 Washer, plain (663)	Buy now

Remote Control



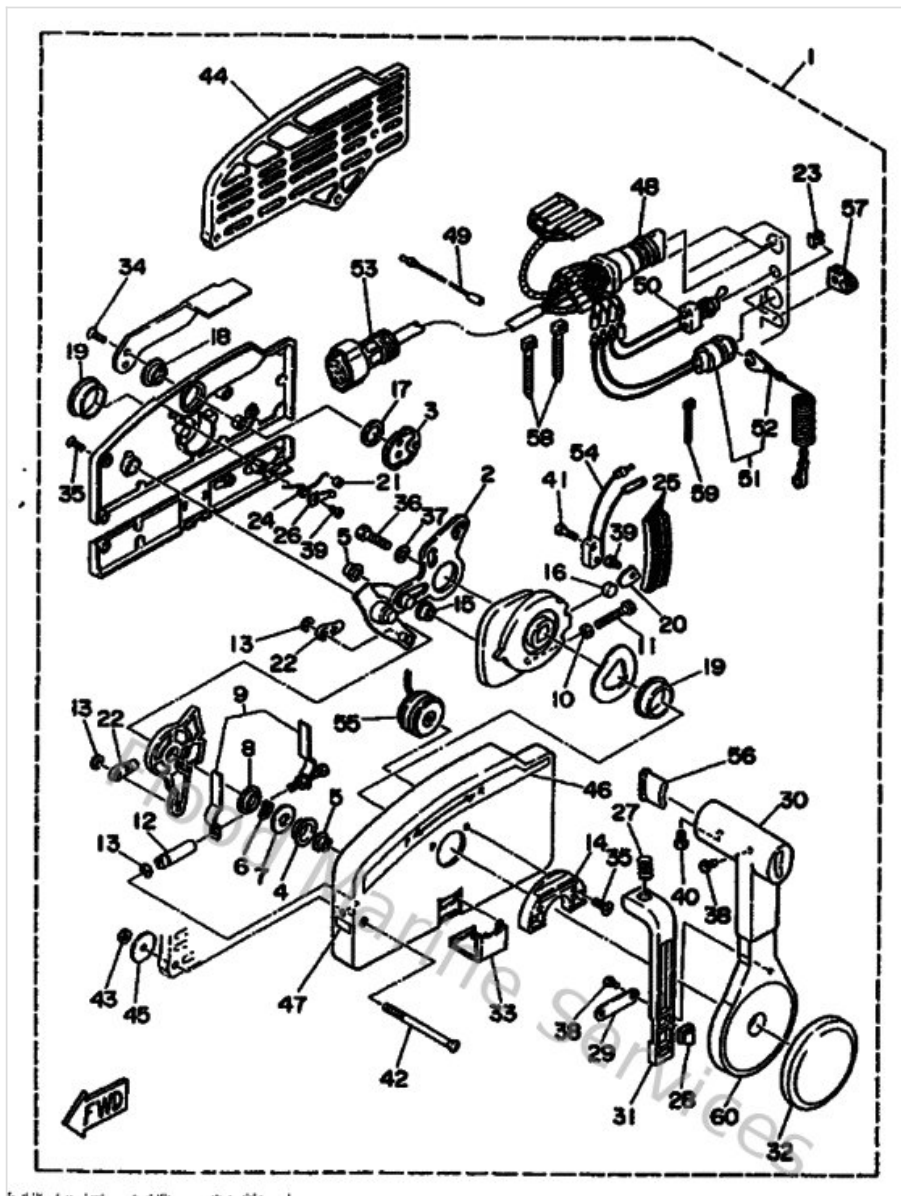
Ref	Part	
19	648483405000 Cable end assembly	Buy now
20	617483469000 Cable end, remote control	Buy now
22	905011026400 Spring 6174833290	Buy now
23	617483619100 Hook, cable	Buy now
25	676485111000 Hook, steering	Buy now
26	973951004000 Bolt, hexagon deep recess	Buy now
27	929901060000 Washer, plate	Buy now
28	901851005100 Nut, self-locking	Buy now

Remote Control Assy



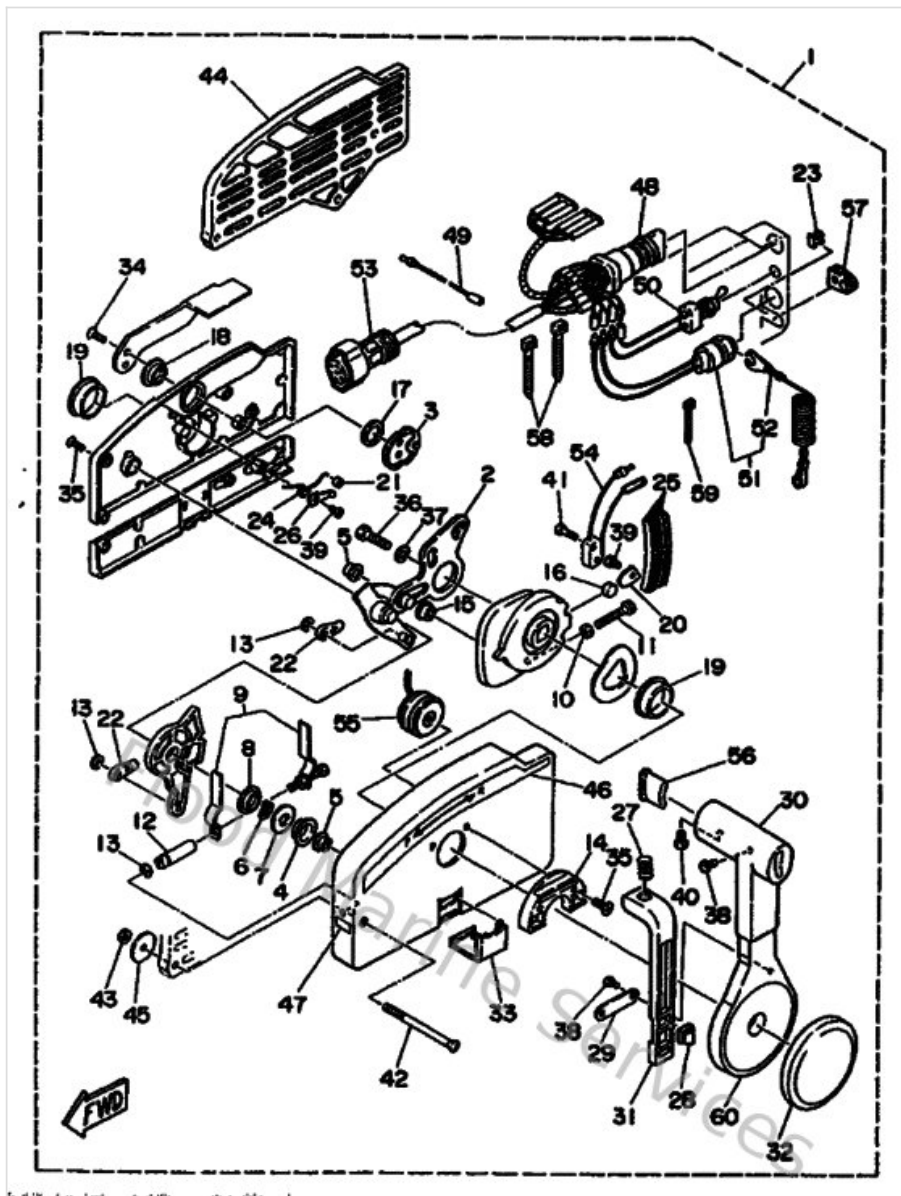
Ref	Part	
1	703482301100 Remote control assembly (7p)	Buy now
2	703482611000 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482730000 Bushing	Buy now
7	703482680000 Spacer 3	Buy now
8	703482630000 Bushing	Buy now
9	703482640000 Throttle, friction	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
12	703482650000 Shaft Friction	Buy now
13	934300602400 Circlip (701)	Buy now
14	703482450000 Plate, lock	Buy now
15	703482520000 Roller, cam	Buy now
16	701482480000 Roller, free accel	Buy now
17	703481980000 Washer, wave 3	Buy now

Remote Control Assy



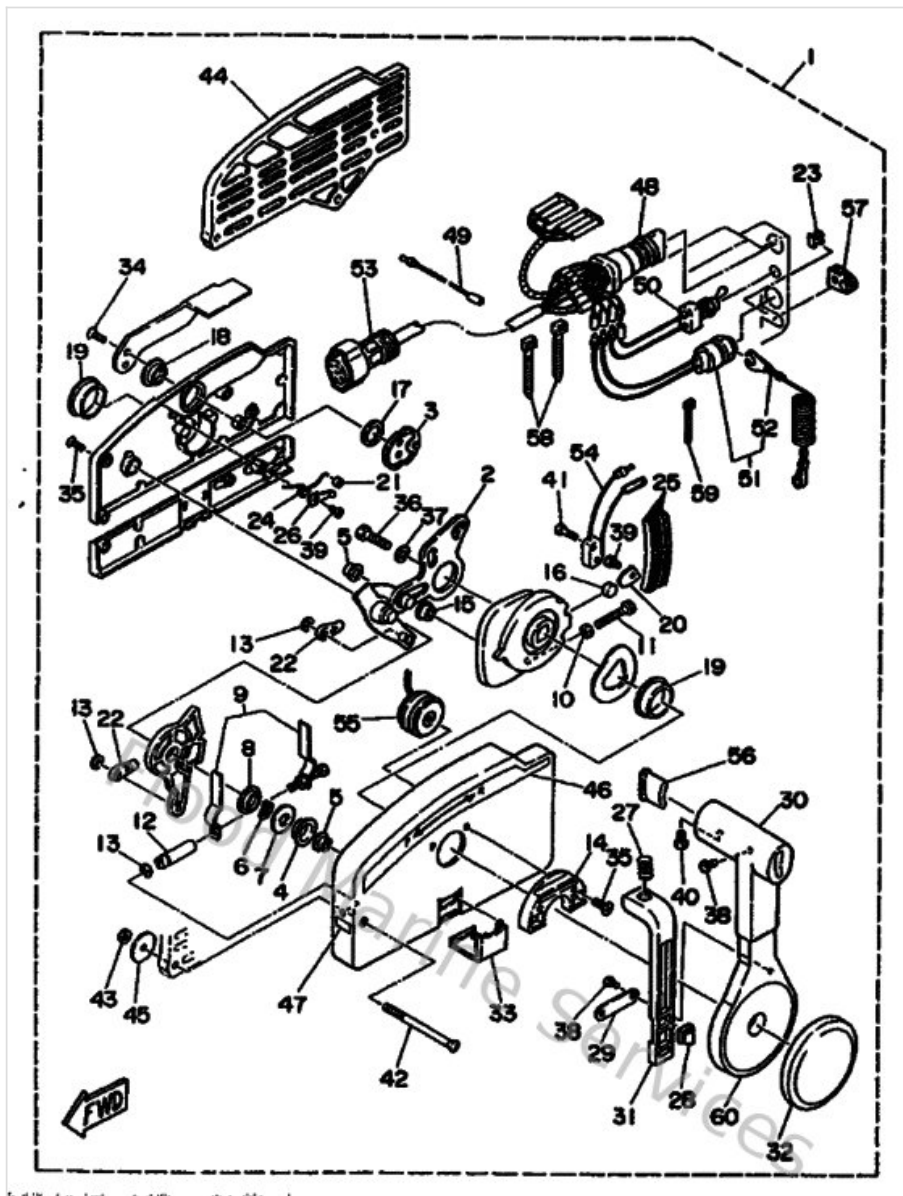
Ref	Part	
18	703482430000 Bushing 3	Buy now
19	703482360000 Bushing	Buy now
20	703481890000 Retainer	Buy now
21	703482340000 Roller, detent	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	703483580000 Anchor, cable	Buy now
24	703482440000 Spring, free accel.	Buy now
25	703482380000 Spring, detent	Buy now
26	703482460000 Spacer 1	Buy now
27	703482270000 Spring, neutral lock	Buy now
28	703825940000 Clamp	Buy now
29	703482260000 Plate, stopper	Buy now
30	703482220000 Grip, control lever	Buy now
31	703482230000 Lock, neutral	Buy now
32	703482250000 Cover	Buy now

Remote Control Assy



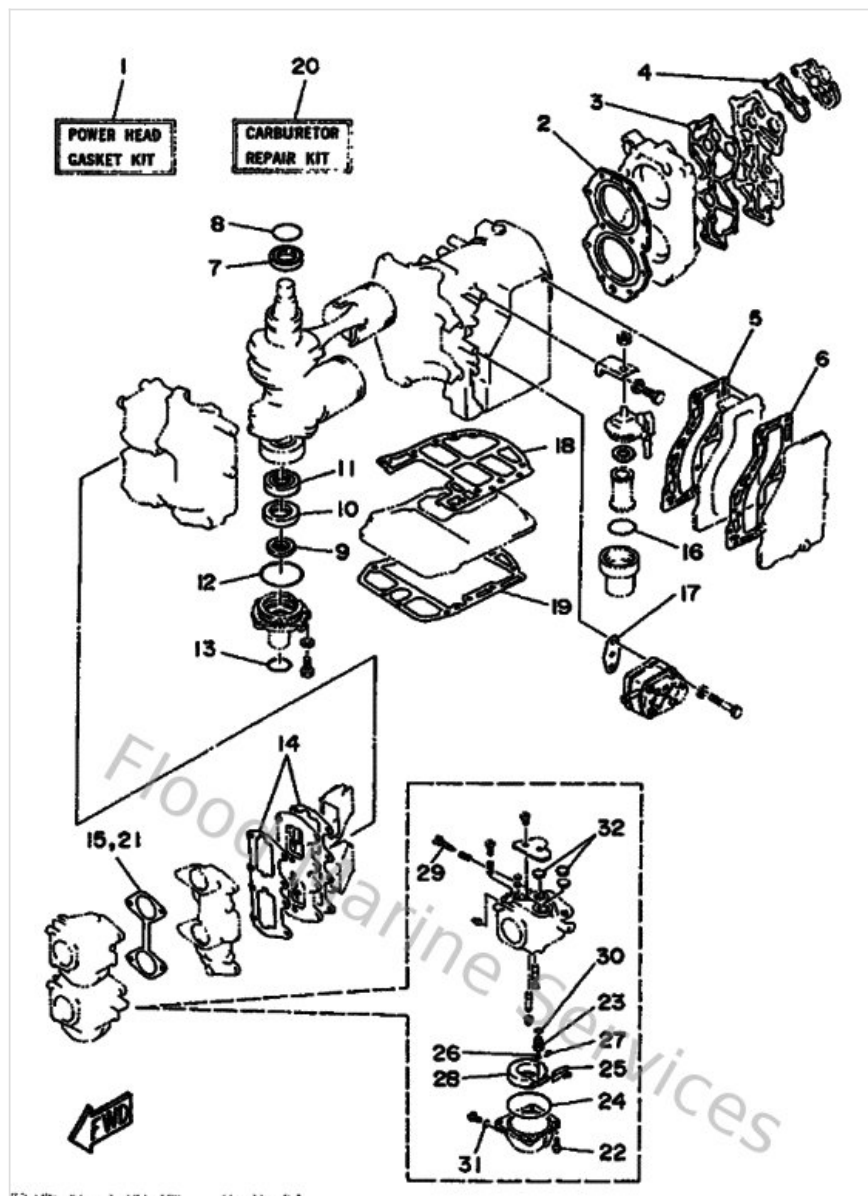
Ref	Part	
33	703482190000 Cover, lead	Buy now
34	987800501200 Screw(617)	Buy now
35	987800501600 Ybs53-516 screw,flat head	Buy now
36	973950803000 Bolt, hexagon (fj1)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	985800401000 Screw, pan head (e56)	Buy now
39	985800400600 Screw, pan head (7h3)	Buy now
40	985800501000 Screw, pan head(62x)	Buy now
41	985800301400 Screw, pan head (n151)	Buy now
42	703482911000 Screw	Buy now
43	953800660000 Nut(661)	Buy now
44	703482931000 Spacer, remote control	Buy now
45	701482870000 Washer 1	Buy now
46	703482150000 Graphic	Buy now
48	703825101800 Main Switch	Buy now

Remote Control Assy



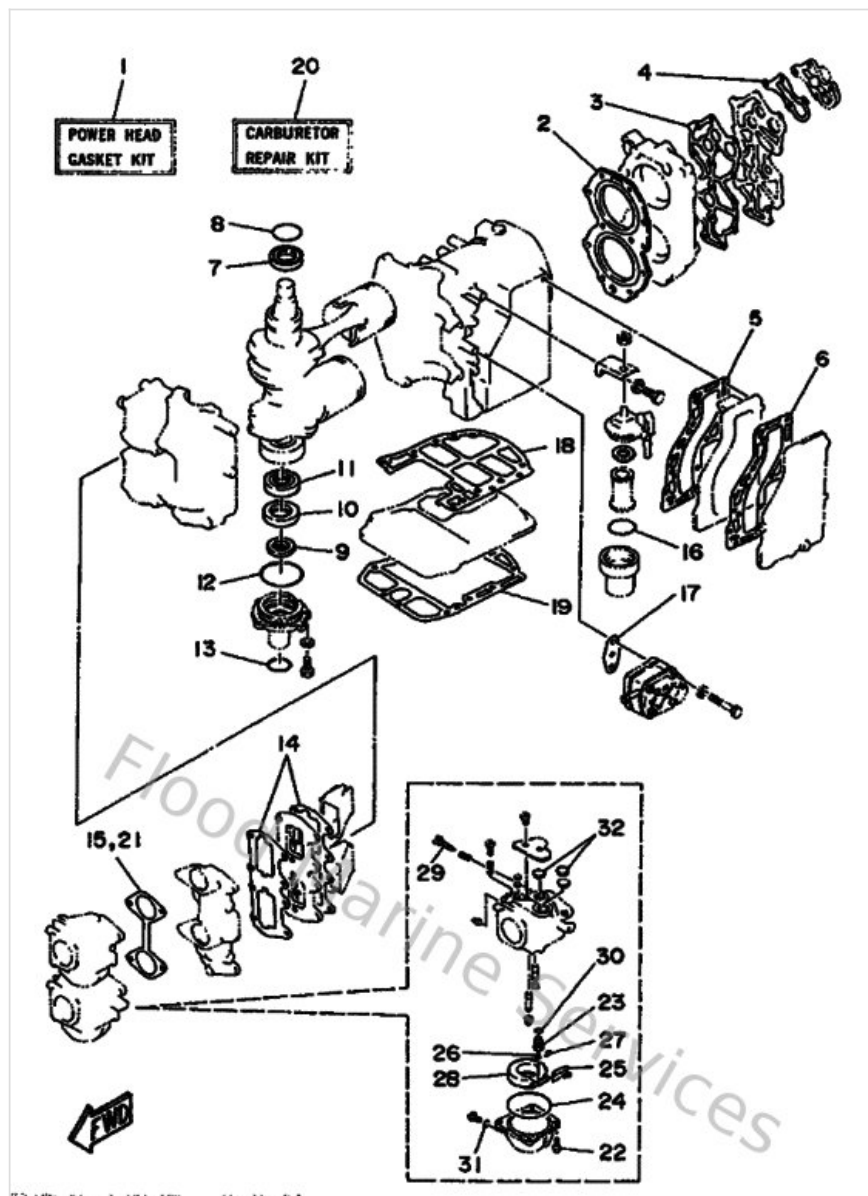
Ref	Part	
49	703825310000 Wire, lead	Buy now
50	703825740000 Switch, choke	Buy now
51	688825750100 Engine stop switch assembly	Buy now
52	682825560000 Lanyard, stop switch	Buy now
53	688825862100 Extension, wire harness	Buy now
54	703825400000 Neutral switch assembly	Buy now
55	703833830100 Buzzer	Buy now
56	703482240000 Cover, control lever	Buy now
57	703482840000 Grommet	Buy now
58	904651316900 Band	Buy now
59	80L263970000 Band	Buy now
60	703482210000 Grip	Buy now

Repair Kit



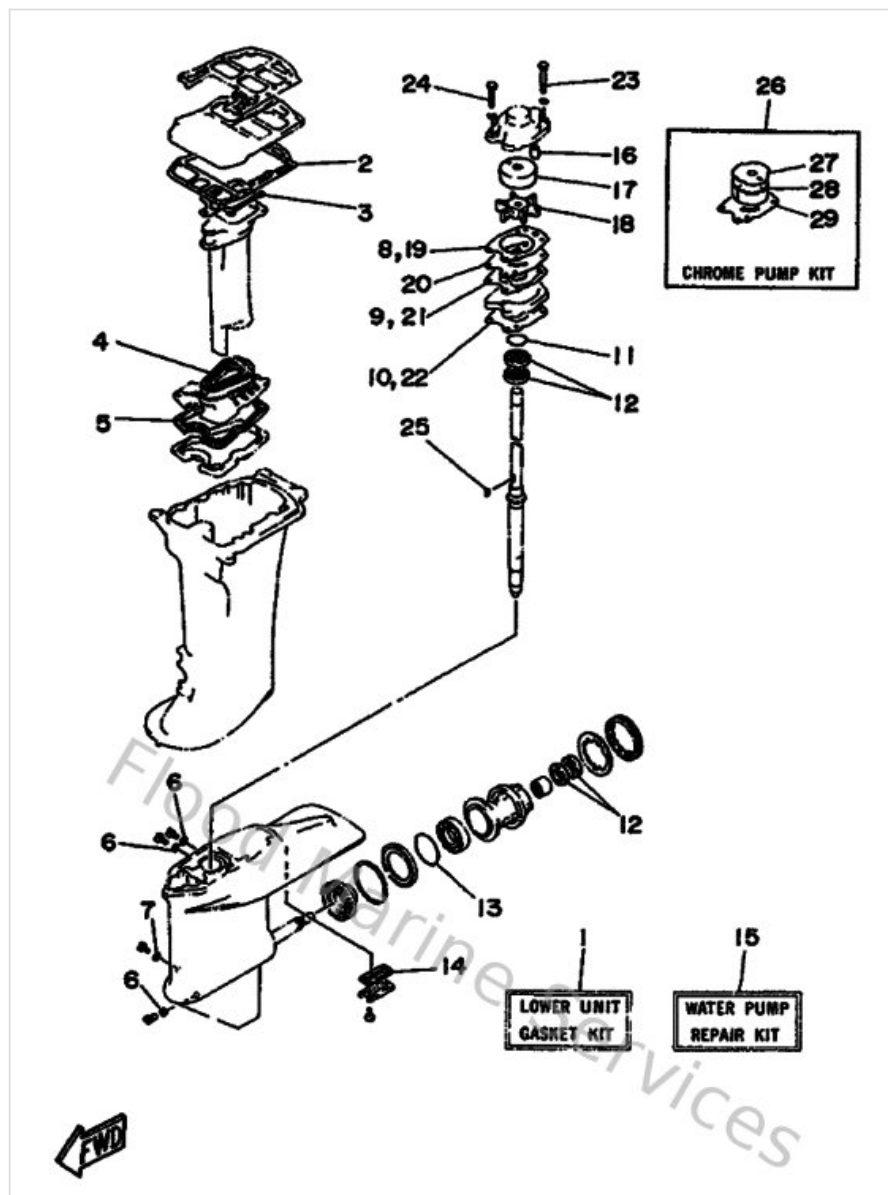
Ref	Part	
2	6R711181A000 Gasket, Cylinder. Head	Buy now
7	9310232M0700 Oil seal (697)	Buy now
8	932104215900 O-ring (647)	Buy now
9	9310416M0400 Oil seal(6a8)	Buy now
10	9310128M1900 Oil Seal	Buy now
11	9310228M0800 Oil Seal	Buy now
12	932106226900 Ring, o(663)	Buy now
13	9321022M0200 O-ring (676)	Buy now
16	9321037M2500 O-ring (655)	Buy now
20	6E9W00930200 Carburetor repair kit	Buy now
22	985800401400 Screw, pan head(ga5)	Buy now
23	6H3145900000 Needle valve assembly	Buy now
24	676149840000 Gasket, float chamber	Buy now
25	688145480000 Pin, arm	Buy now
26	676141860000 Pin, valve	Buy now

Repair Kit



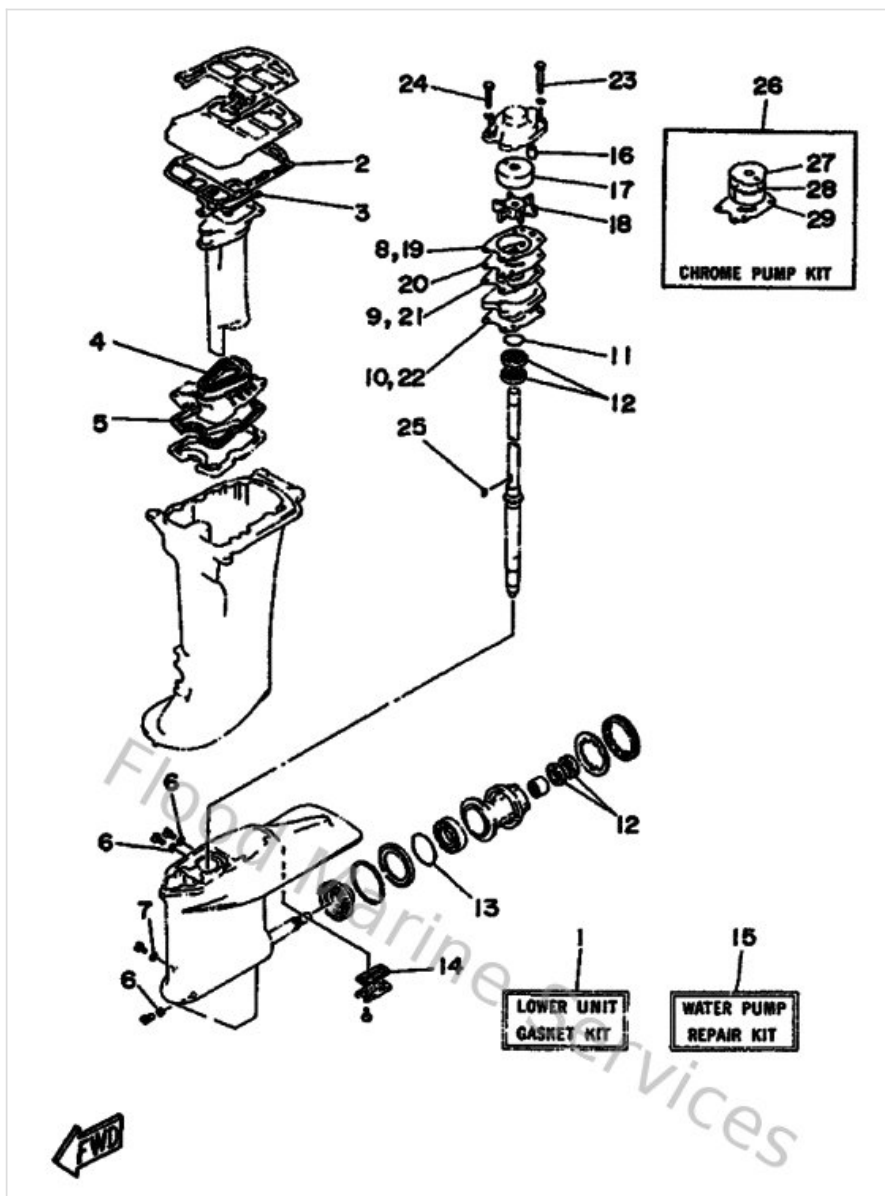
Ref	Part	
27	633141590000 Clip	Buy now
28	676149850100 Float comp	Buy now
29	692149230000 Screw, adjusting	Buy now
30	932100422800 O-ring (371)	Buy now
31	932100423000 O-ring (371)	Buy now
32	688141260000 Packing	Buy now

Repair Kit 2



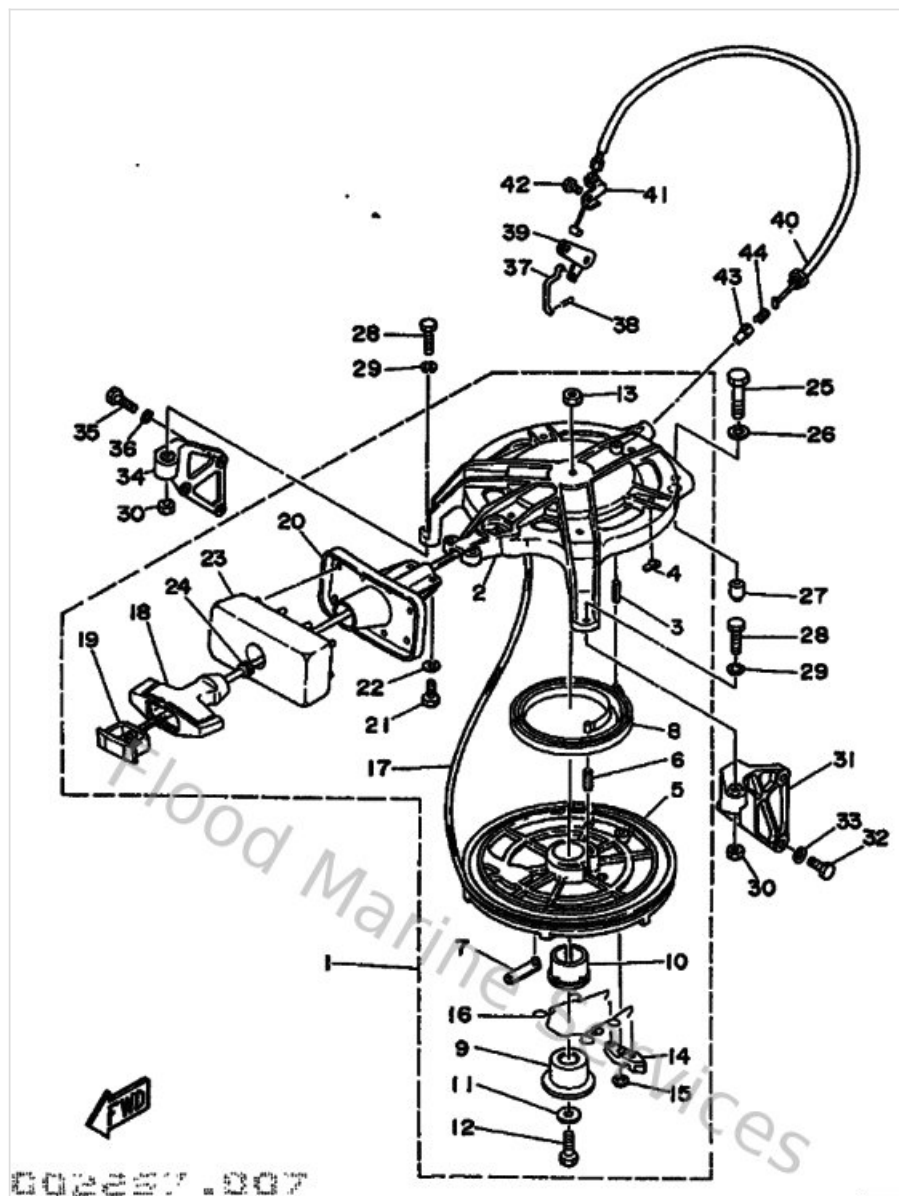
Ref	Part	
1	6A0W00012100 Lower Unit Gasket Kit	Buy now
4	676451270000 Seal 1	Buy now
5	676451280000 Seal 2	Buy now
6	904300802000 Gasket	Buy now
7	9043006M0300 Gasket (6f5)	Buy now
11	932104104200 O-ring (132)	Buy now
12	931012206700 Oil seal (22x36x6-663)	Buy now
13	9321066M9800 O-ring(6h4)	Buy now
15	679W00780100 Water Pump Repair Kit	Buy now
16	663443660000 Damper, water seal 2	Buy now
17	676443220000 Insert, cartridge	Buy now
18	6F5443520000 Impeller	Buy now
20	676443230000 Outer plate, cartridge	Buy now
23	973950805500 Bolt, hexagon	Buy now
24	970950804500 Bolt, hexagon	Buy now

Repair Kit 2



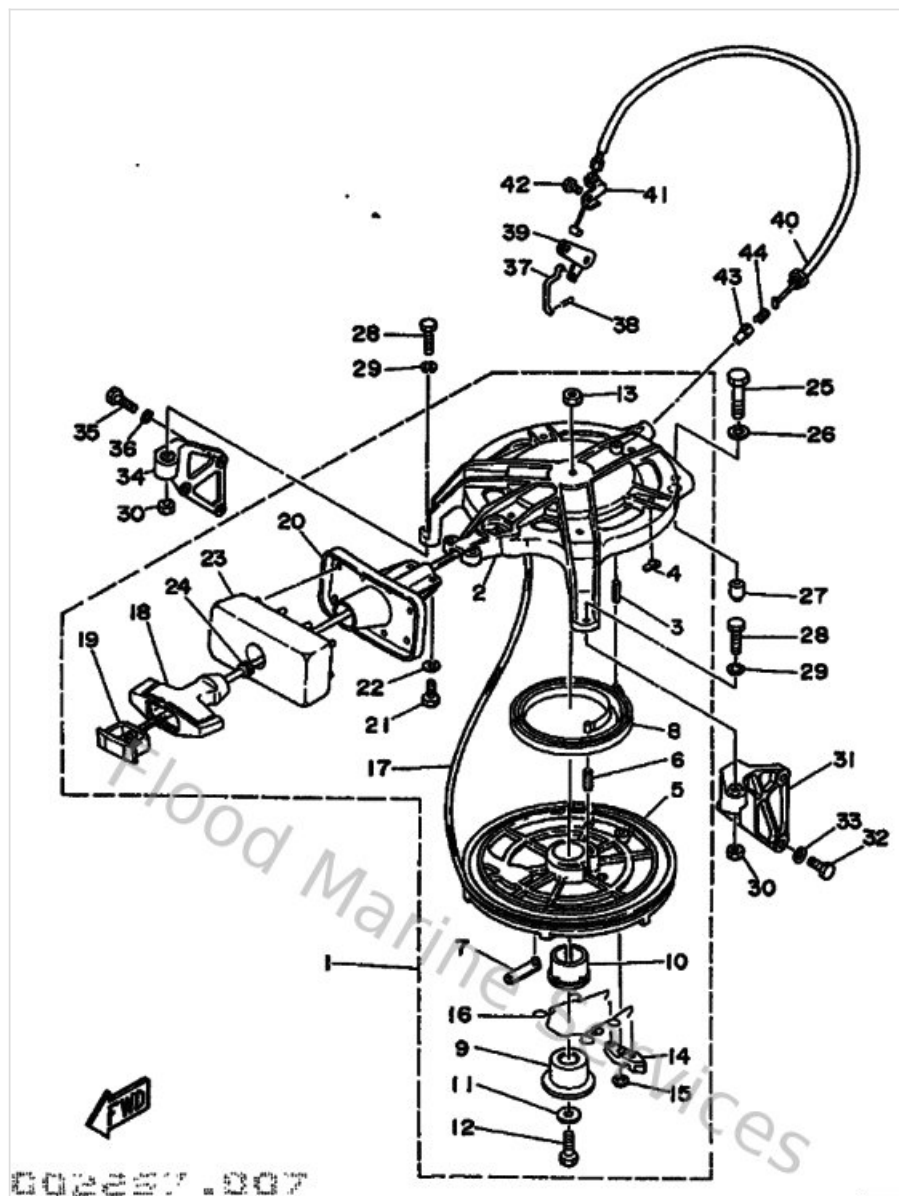
Ref	Part	
25	9028004M0000 Key, woodruff (676)	Buy now
26	676W00780A00 Water pump repair kit (cr)	Buy now
27	676443214000 Inner plate, cartridge	Buy now
28	676443224000 Insert, cartridge	Buy now
29	676443234000 Outer plate, cartridge	Buy now

Starter



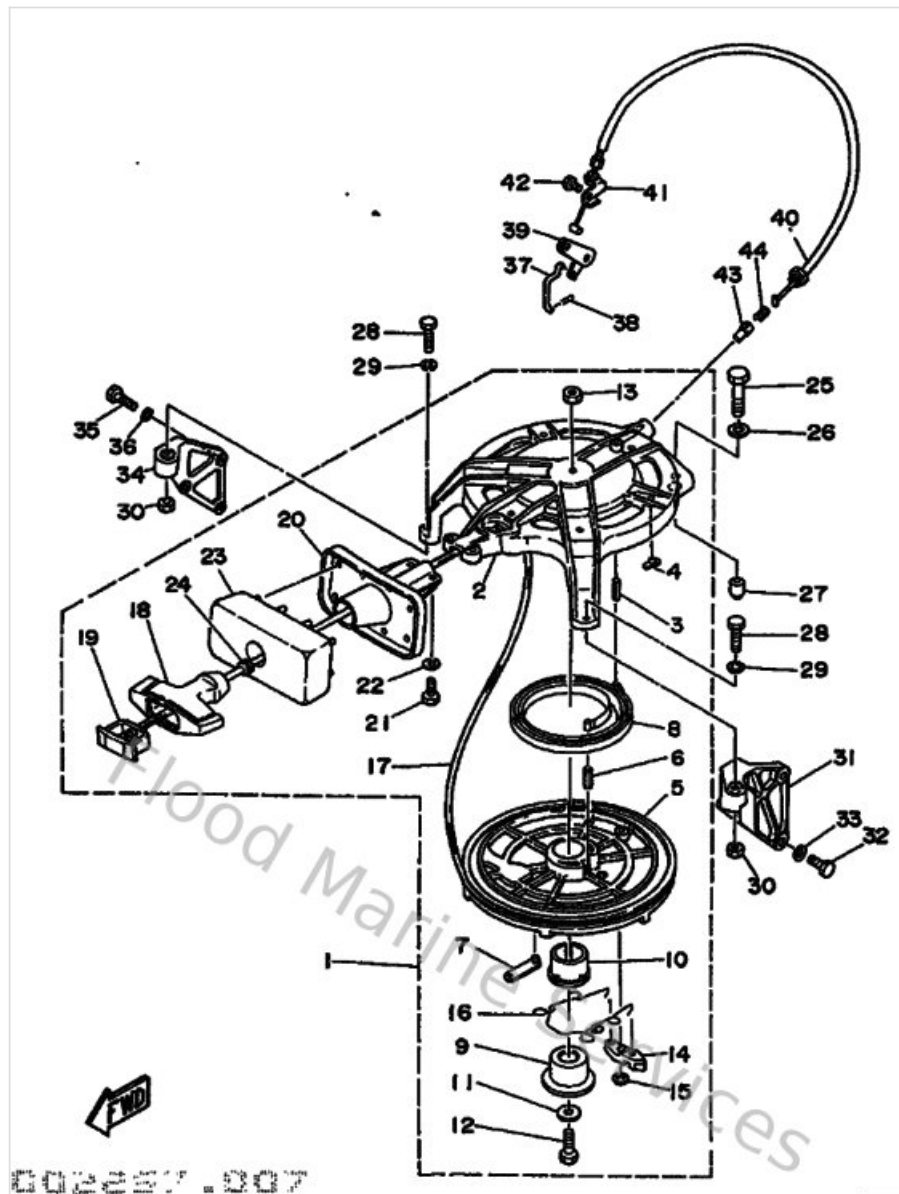
Ref	Part	
2	676157110194 Case, Starter	Buy now
3	916904002000 Pin, spring	Buy now
4	676157730000 Stay 3	Buy now
7	676157990100 Clip	Buy now
8	9051009M0000 Spring, starter (676)	Buy now
9	676157170000 Shaft, Starter	Buy now
10	9038635M0100 Bushing (676)	Buy now
11	902010830900 Washer, Plate	Buy now
12	970130802500 Bolt (682)	Buy now
13	953030860000 Nut(612)	Buy now
15	9343006M0200 Circlip (689)	Buy now
16	676157050000 Spring, pawl drive	Buy now
18	689157550100 Handle, starter	Buy now
19	6F5157790200 Cover	Buy now
21	973950601600 Bolt, hexagon deep recess	Buy now

Starter



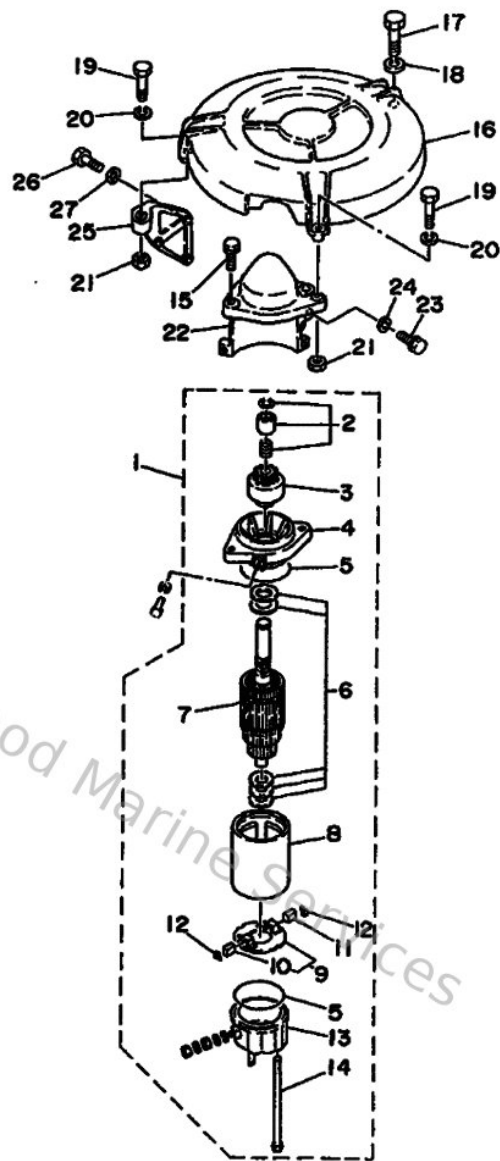
Ref	Part	
22	929900660000 Washer, plain (646)	Buy now
23	6A0157620100 Seal, rubber 2	Buy now
24	6A0157890000 Damper	Buy now
25	973950804000 Bolt, hexagon	Buy now
26	929900810000 Ybs67-8 washer, spring	Buy now
27	995101201600 Pin, dowel	Buy now
28	973950603000 Bolt(jf7)	Buy now
29	929900610000 Washer(6a1)	Buy now
30	953800660000 Nut(661)	Buy now
32	9010508M2200 Bolt (6f5)	Buy now
33	929900860000 Washer, plain (663)	Buy now
35	973130602500 Bolt	Buy now
37	676157470100 Link	Buy now
38	914901601000 Pin, cotter	Buy now
39	676157460000 Arm	Buy now

Starter



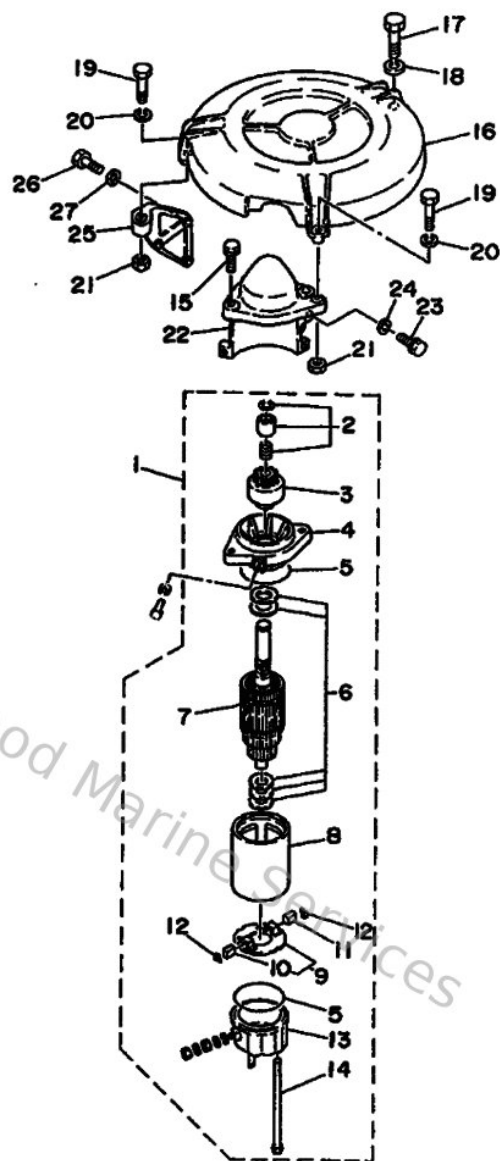
Ref	Part	
40	676157700000 Cable Comp., Starter Stop	Buy now
41	6A0157740000 Stay 4	Buy now
42	970130601200 Bolt(gh1)	Buy now
43	656157480000 Plunger, starter stop	Buy now
44	905011022700 Spring, compreshion(656)	Buy now

Starting Motor



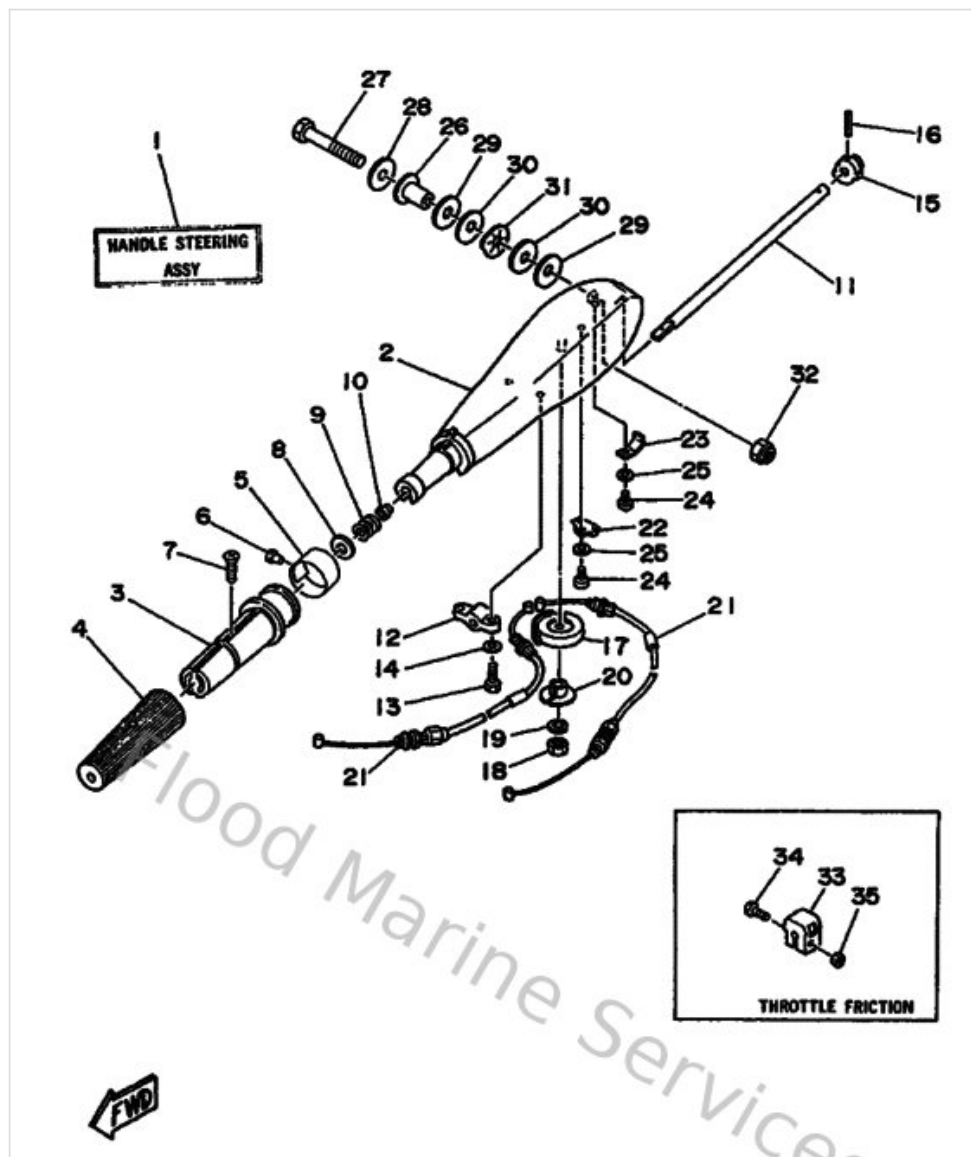
Ref	Part	
1	689818001300 Starting motor assembly	Buy now
2	689818571100 Pinion stopper set	Buy now
3	689818071200 Pinion assembly	Buy now
4	689818301100 Front cover ass'y	Buy now
5	689818441100 O-ring	Buy now
6	689818091100 Washer kit	Buy now
7	689818501200 Armature assembly	Buy now
8	689818101100 Stator ass'y	Buy now
9	689818401100 Brush holder assembly	Buy now
10	689818121100 Brush 2	Buy now
11	689818111100 Brush 1	Buy now
12	689818131000 Spring, brush	Buy now
13	689818201100 Rear cover ass'y	Buy now
14	689818261000 Bolt	Buy now
15	9010508M2200 Bolt (6f5)	Buy now

Starting Motor



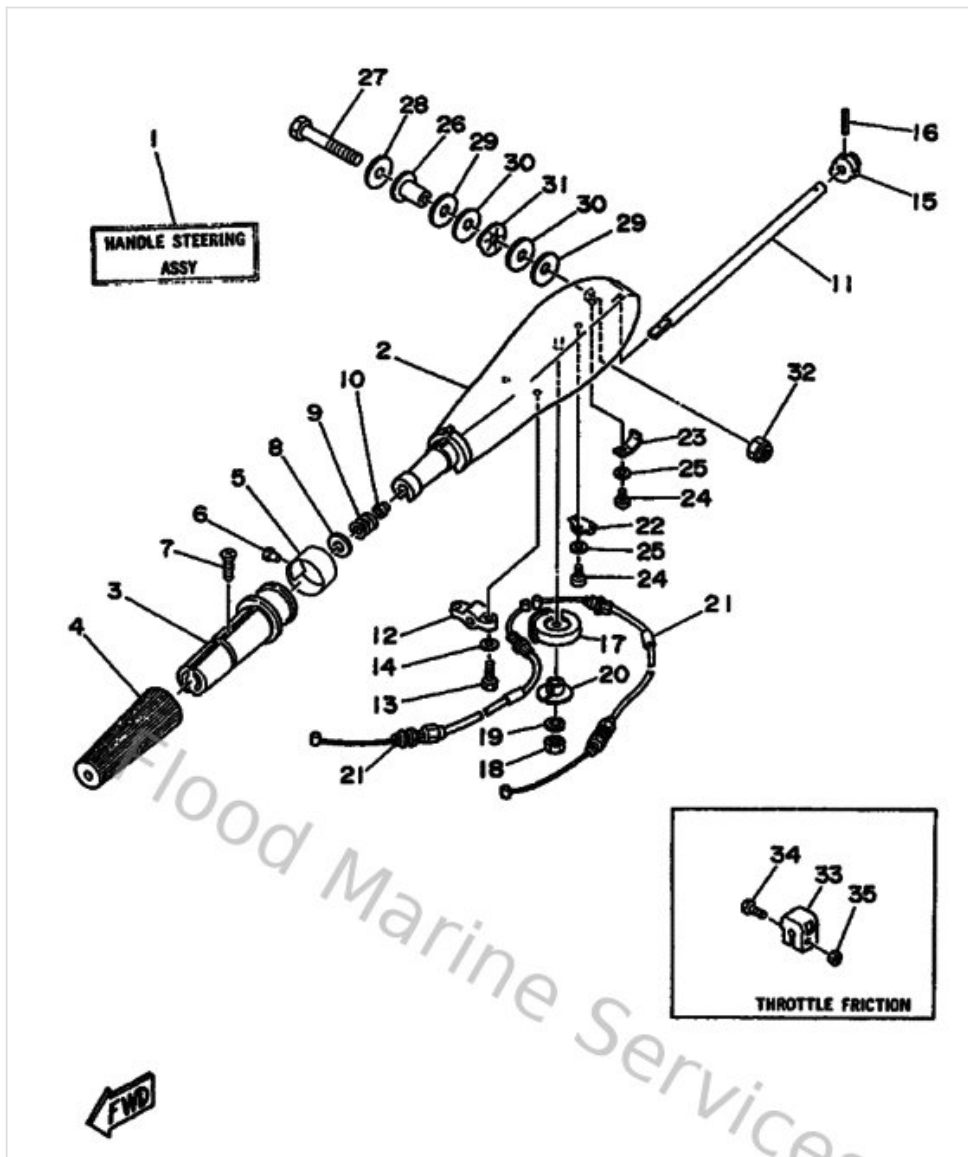
Ref	Part	
17	973950804000 Bolt, hexagon	Buy now
18	929900810000 Ybs67-8 washer, spring	Buy now
19	973950603500 Bolt(j52)	Buy now
20	929950610000 Washer(6a1)	Buy now
21	953800660000 Nut(661)	Buy now
26	973130602500 Bolt	Buy now
27	929900660000 Washer, plain (646)	Buy now

Steering



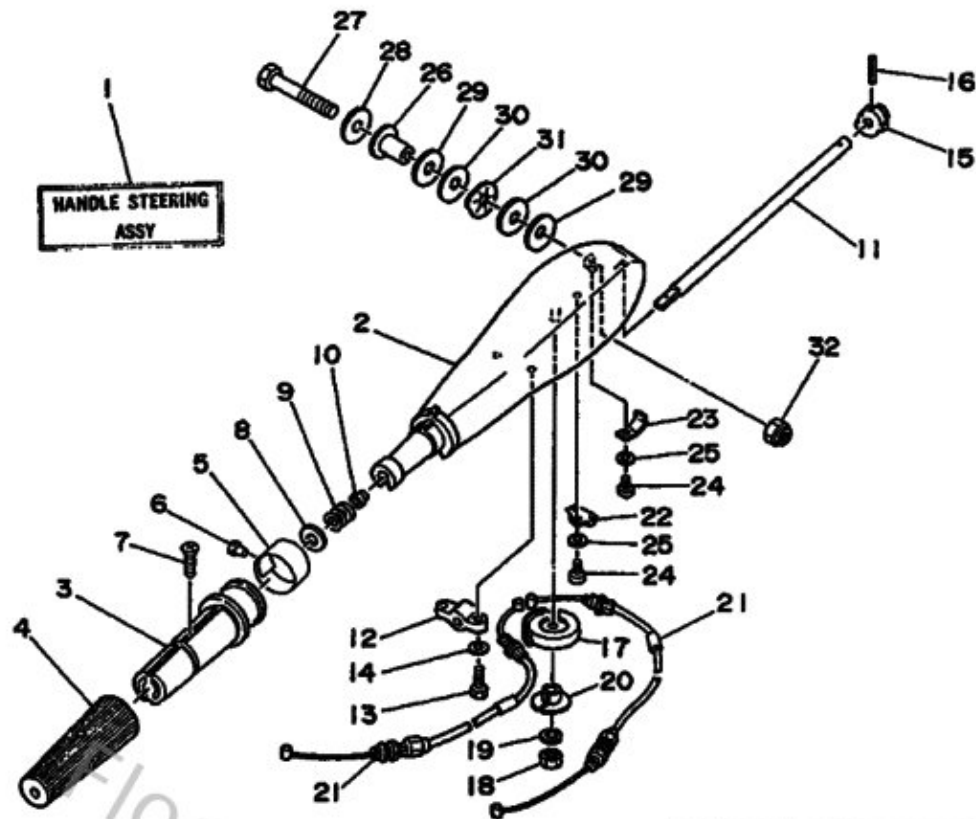
Ref	Part	
3	664421190000 Grip, steering handle	Buy now
4	6G1421770000 Rubber, handle	Buy now
5	9026902M0900 Rivet(615)	Buy now
6	9014905M1300 Screw, countersunk	Buy now
8	929901060000 Washer, plate	Buy now
9	905012321500 Spring (655)	Buy now
10	903860803200 Bushing (650)	Buy now
11	676421150000 Shaft, steering handle	Buy now
12	676421590000 Stay	Buy now
13	973950602000 Bolt(7u8)	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	650421520094 Gear	Buy now
16	916903002500 Pin, spring	Buy now
17	676421510094 Pinion	Buy now
18	953800660000 Nut(661)	Buy now

Steering



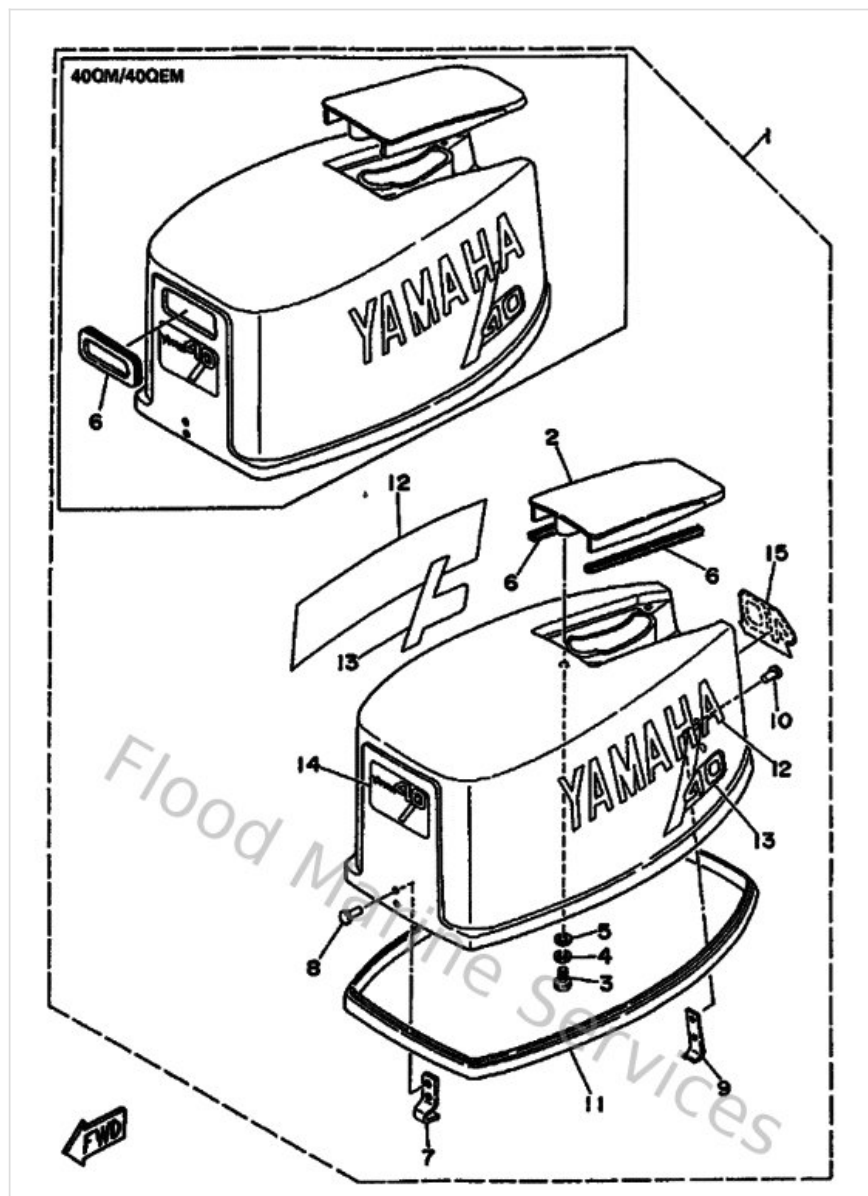
Ref	Part	
19	929950610000 Washer(6a1)	Buy now
20	9038608M0000 Bushing (676)	Buy now
21	6E9263110000 Throttle wire comp	Buy now
22	676263910000 Clip, wire 1	Buy now
23	676263920000 Clip, wire 2	Buy now
24	973950501000 Bolt (682)	Buy now
25	929900560000 Washer, plain (646)	Buy now
26	903861208900 Bushing(663)	Buy now
27	9010112M3700 Bolt (676)	Buy now
28	929901220000 Ybs66-12 washer,plain	Buy now
29	902021209200 Washer, plate(663)	Buy now
30	902011253700 Washer, plate(663)	Buy now
31	902061205400 Washer, wave(663)	Buy now
32	901851205800 Nut, nylon(663)	Buy now
33	656421260100 Piece, friction	Buy now

Steering



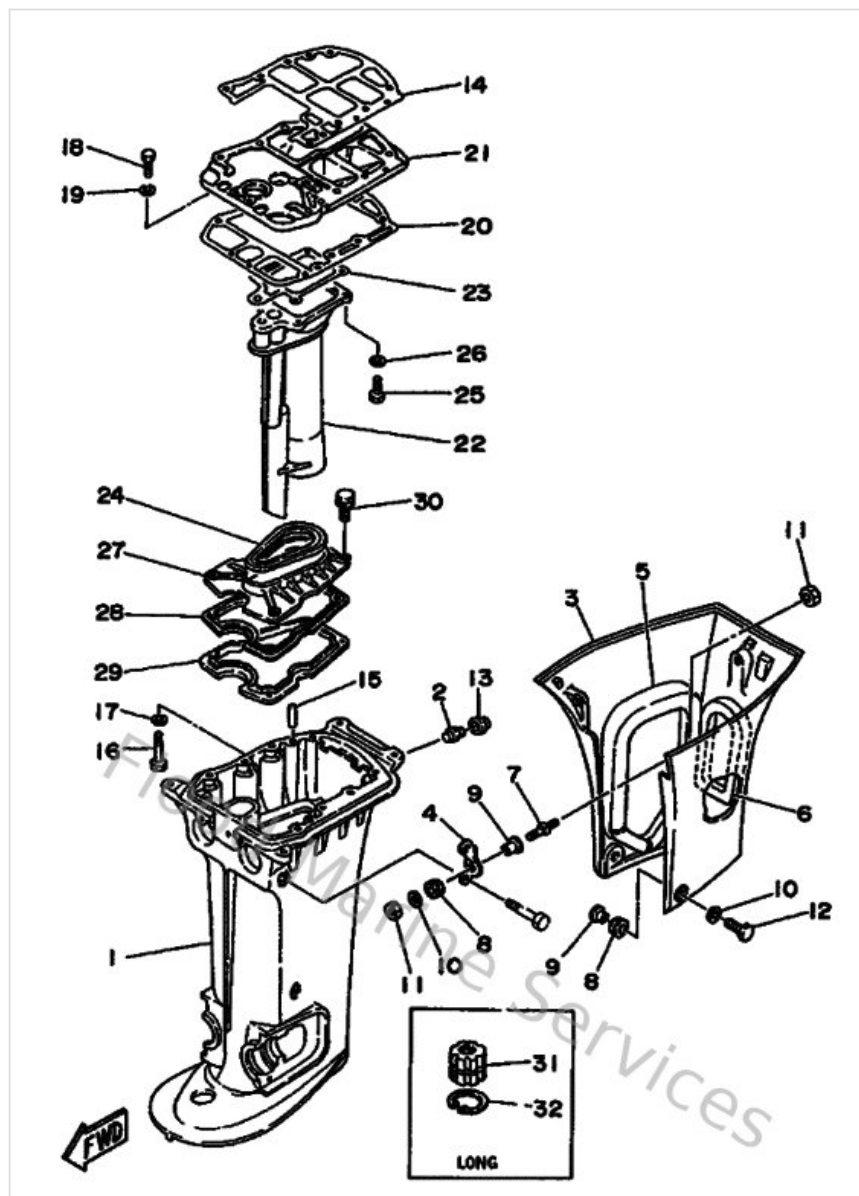
Ref	Part	
35	901850606200 Nut selflocking (656)	Buy now

Top Cowling



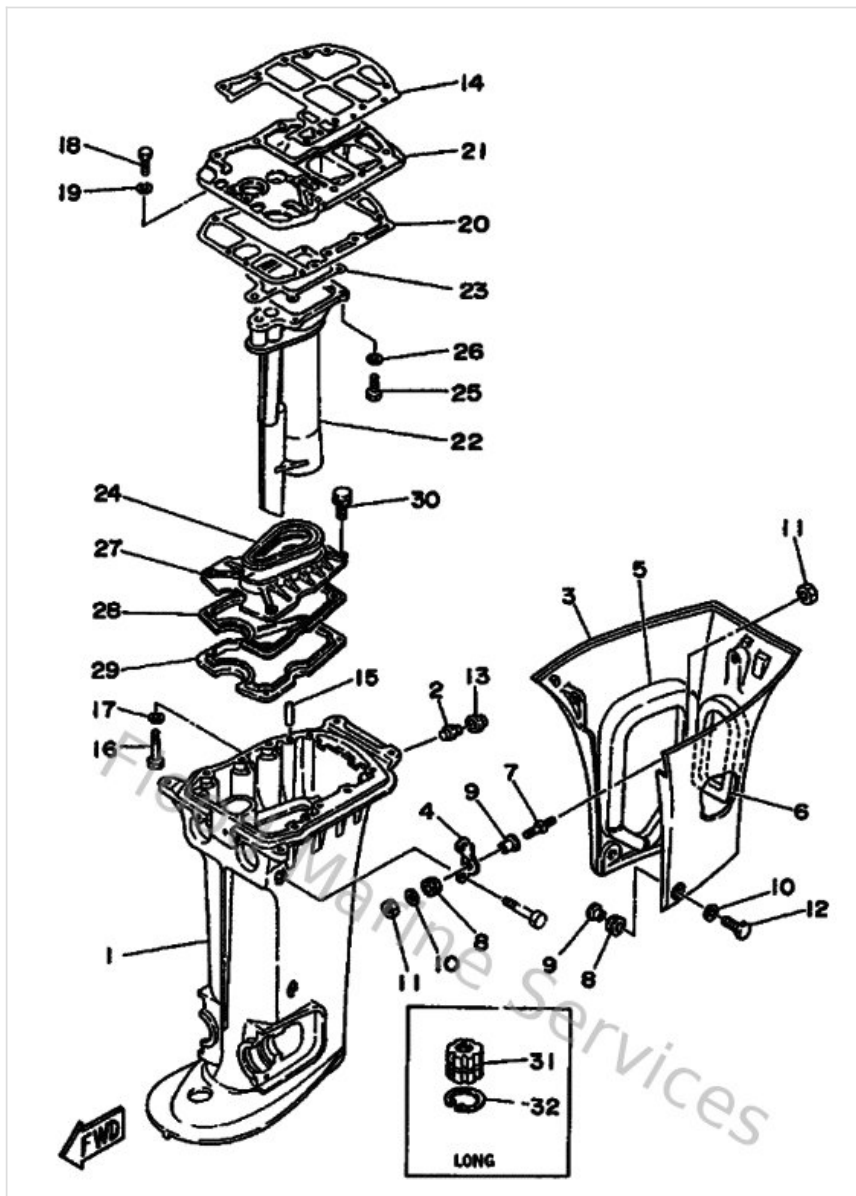
Ref	Part	
3	973950601600 Bolt, hexagon deep recess	Buy now
4	929900610000 Washer(6a1)	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	6A0157610000 Seal 1	Buy now
7	6E9426510100 Hook	Buy now
8	9026604M0400 Rivet(6e7)	Buy now
9	6A0426520000 Hook	Buy now
10	9026604M0100 Rivet (689)	Buy now
11	6E9426150000 Seal	Buy now

Upper Casing



Ref	Part	
2	6A0427610000 Stopper	Buy now
4	6A0427440000 Stay	Buy now
5	6A0427680000 Damper 1	Buy now
6	6A0427690000 Seal, Rubber	Buy now
7	6A0427420000 Bolt	Buy now
8	9048012M1100 Grommet (6a0)	Buy now
9	6A0427580000 Collar	Buy now
10	9020106M3100 Washer (6a0)	Buy now
11	953800660000 Nut(661)	Buy now
12	973950602200 Bolt(61k)	Buy now
13	67645113A000 Gasket, upper casing	Buy now
14	9360625M0000 Pin, dowel b (676)	Buy now
16	973950804000 Bolt, hexagon	Buy now
17	929900810000 Ybs67-8 washer, spring	Buy now
18	973950602500 Bolt	Buy now

Upper Casing



Ref	Part	
19	929900610000 Washer(6a1)	Buy now
21	676411370394 Guide Exhaust	Buy now
24	676451270000 Seal 1	Buy now
25	970800602000 Bolt(7u8)	Buy now
27	67641116005B Protector	Buy now
30	9010506M0100 Bolt (6f5)	Buy now
31	6A0453180000 Bushing drive shaft assembly 3	Buy now
32	9342036M0100 Circlip (6a0)	Buy now

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