



Yamaha 40VEO 2003

Parts Manual

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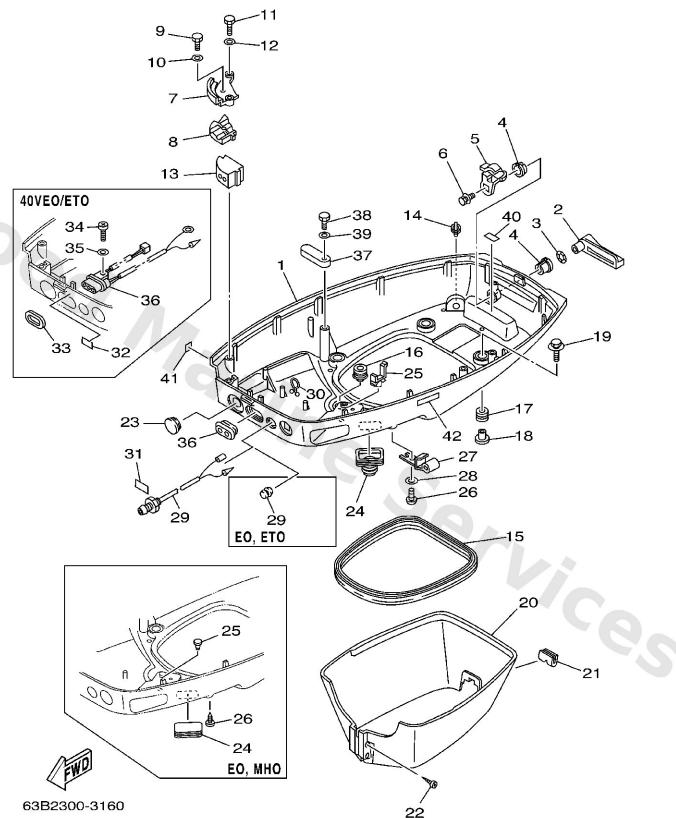
Authorised Yamaha Dealers



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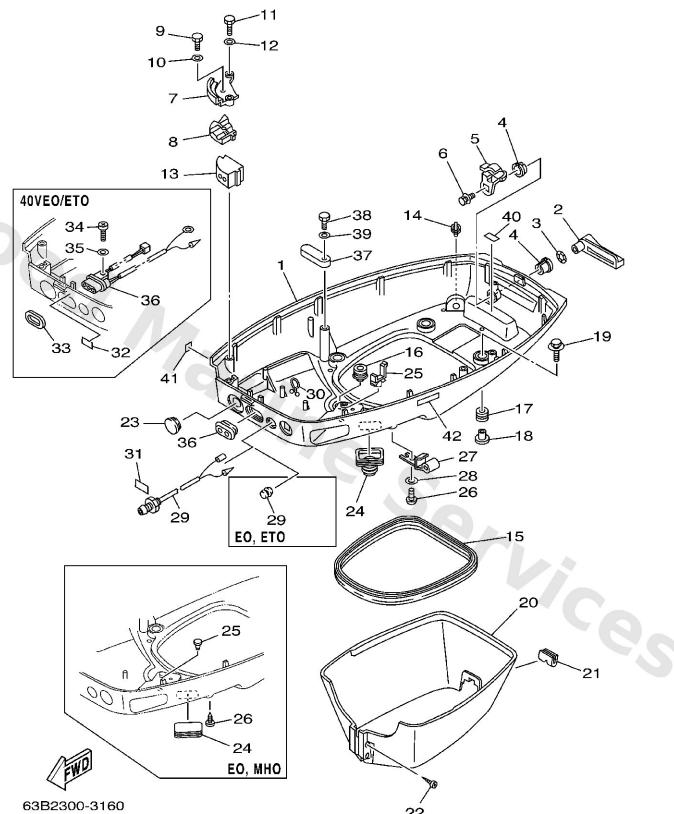
Bottom Cowling



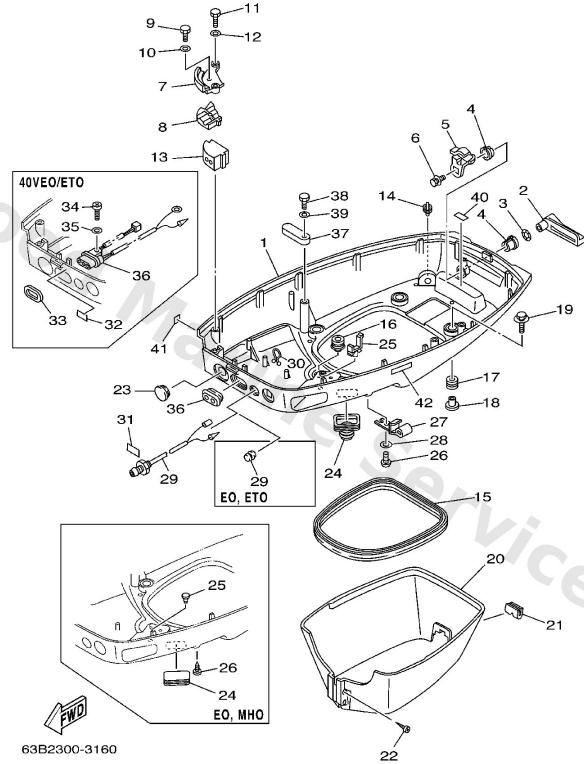
E2

Ref	Part	
1	6H4-42711-07-4D Cowling, bottom 1	Buy now
1	6H4-42711-25-4D Cowling, bottom	Buy now
2	6H4-42815-00 Lever, clamp 1	Buy now
3	90206-12052 Washer, wave (666)	Buy now
4	90386-12069 Bush(666)	Buy now
5	6H4-42816-00 Lever, clamp 2	Buy now
6	90119-06M73 Bolt(gh1)	Buy now
7	6H4-48531-11-94 Bracket, remote control 1	Buy now
8	6H4-48532-11-94 Bracket, remote control 2	Buy now
9	97095-05016 Bolt(6a1)	Buy now
10	92995-05600 Washer, plain (646)	Buy now
11	97095-06020 Bolt(7u8)	Buy now
12	92995-06600 Washer, plain (646)	Buy now
13	6H4-42724-00 Grommet	Buy now
13	6H4-42724-20 Grommet	Buy now

Bottom Cowling



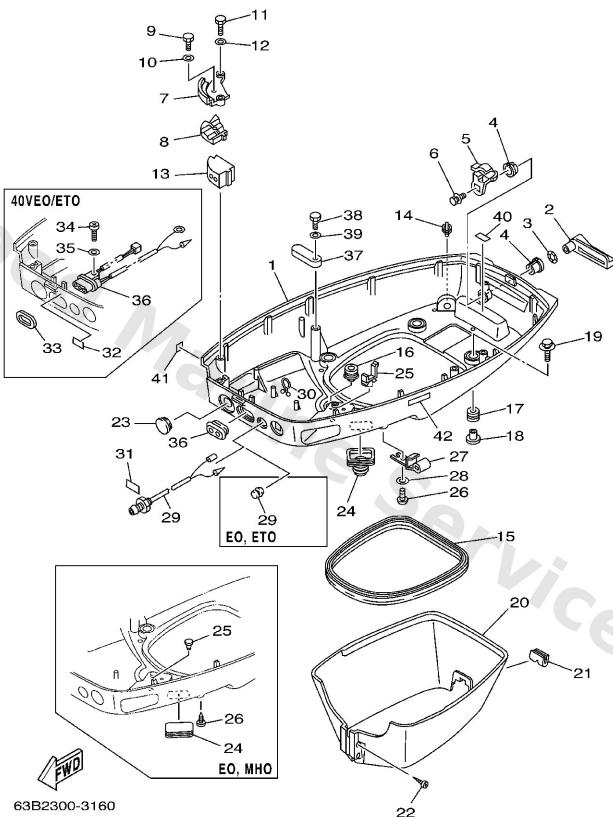
Bottom Cowling



E2

Ref	Part	
26	90157-06M01 Screw (6e5)	Buy now
26	90338-05M03 Plug (6h1)	Buy now
27	6E5-24367-01 Clamp, fuel pipe 2	Buy now
35	92990-06600 Washer, plain (646) 40V	Buy now
29	6H4-42725-00 Grommet 2	Buy now
29	6J8-85410-00 Emergency signal light assembly	Buy now
30	90464-08M07 Clamp	Buy now
31	6H4-85415-10 Mark, signal lamp	Buy now
32	63D-84342-00 Seat, emblem 40V	Buy now
33	6H4-83589-00 Gasket 40V	Buy now
34	97880-06014 Screw, pan head(6h2) 40V	Buy now
36	63D-84301-00 Pilot light assembly 1 40V	Buy now
36	6H3-42727-00 Grommet "ETO"-40Y	Buy now
37	6E5-82588-00 Plate	Buy now
40	6E7-42791-10 Mark 1 40V	Buy now

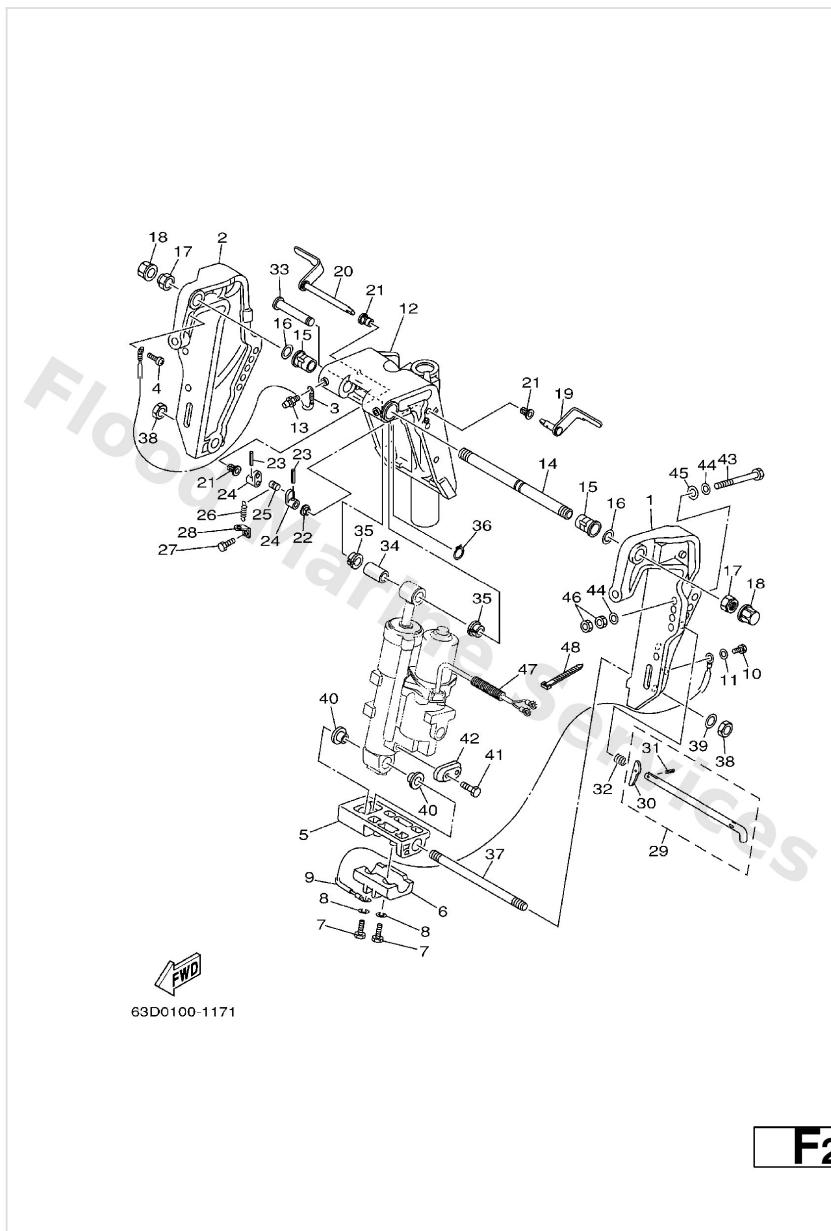
Bottom Cowling



Ref	Part	
40	6G5-42791-10 Mark 1 40Y	Buy now
41	6A1-28176-00 Label Caution	Buy now
42	6E3-8257H-00 Plate Mark	Buy now

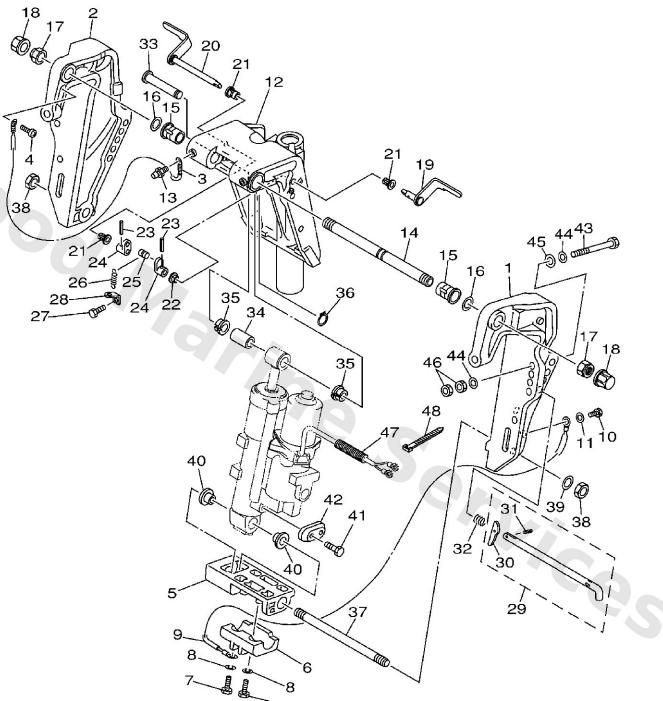
E2

Bracket 1



Ref	Part	
1	63D-43111-01-4D Bracket, clamp 1	Buy now
2	63D-43112-01-4D Bracket, clamp 2	Buy now
3	63D-82148-00 Wire, lead 5	Buy now
4	97885-06008 Screw, pan head(6a3)	Buy now
5	63D-43128-01-4D Spacer, clamp bracket	Buy now
6	63D-45251-00 Anode	Buy now
7	97095-06025 Bolt	Buy now
8	92995-06100 Washer(6a1)	Buy now
9	6H1-82148-00 Wire, lead	Buy now
10	97095-06010 Bolt	Buy now
11	92995-06600 Washer, plain (646)	Buy now
12	63D-43311-03-4D Bracket, swivel 1 S	Buy now
12	63D-43311-13-4D Bracket, swivel 1 L	Buy now
13	93700-06M03 Nipple, grease(6a1)	Buy now
14	63D-43131-01 Bolt, clamp bracket	Buy now

Bracket 1

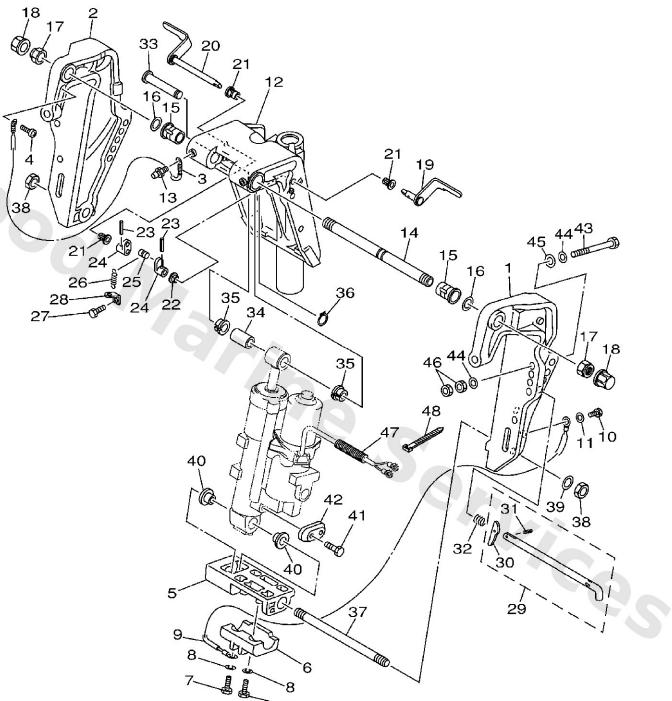


63D0100-1171

F2

Ref	Part	
15	90386-22M15 Bushing (688)	Buy now
16	90201-22M03 Washer, plate(64j)	Buy now
17	90185-22M11 Nut, self-locking	Buy now
18	6G5-43145-01 Cap, clamp bracket	Buy now
19	6H5-43181-03 Lever, tilt stop 1	Buy now
20	6H5-43185-03 Lever, tilt stop 2	Buy now
21	90386-10M16 Bushing (688)	Buy now
22	90386-10025 Bushing (658)	Buy now
23	91690-30020 Pin, spring (6h4)	Buy now
24	6G5-43148-00 Collar, distance	Buy now
25	90249-06M19 Pin(6e5)	Buy now
26	90506-14M24 Spring, tension(6e5)	Buy now
28	6G5-43144-00 Hook, spring	Buy now
29	688-43160-01 Tilt rod ass'y	Buy now
30	688-43165-00 Stopper, tilt rod	Buy now

Bracket 1

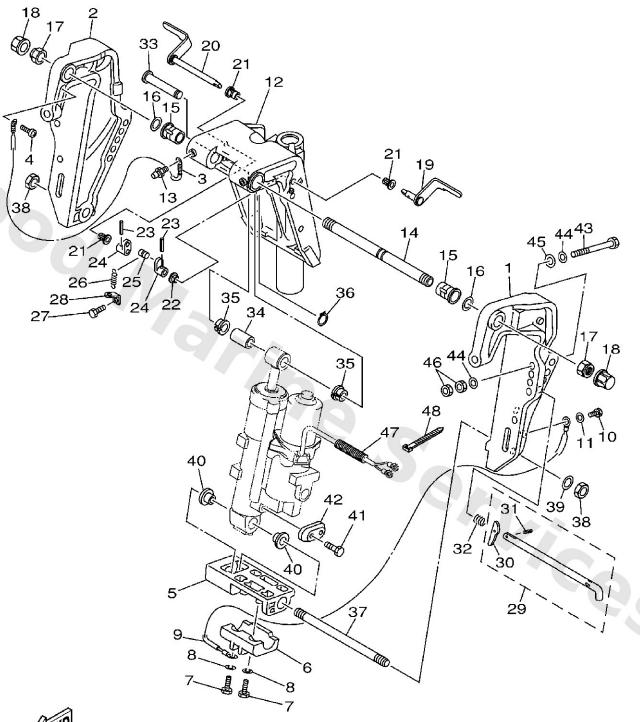


63D0100-1171

F2

Ref	Part	
31	91690-30012 Pin, spring	Buy now
32	90502-16M02 Spring, conical (688)	Buy now
33	6E5-43126-02 Pin, upper shock mount	Buy now
34	90386-18M92 Bush(62x)	Buy now
35	90386-18M35 Bush (688)	Buy now
36	93410-18M02 Circlip (6f2)	Buy now
37	90116-18M52 Bolt, stud(62x)	Buy now
38	90170-18M10 Nut (6h5)	Buy now
39	92995-18600 Washer(64j)	Buy now
40	90386-18M44 Bushing (6g5)	Buy now
41	90101-06020 Bolt	Buy now
42	65W-45251-00 Anode	Buy now
43	90101-12M65 Bolt	Buy now
44	92995-12200 Ybs66-12 washer,plain	Buy now
45	90201-12426 Washe, plate(663)	Buy now

Bracket 1

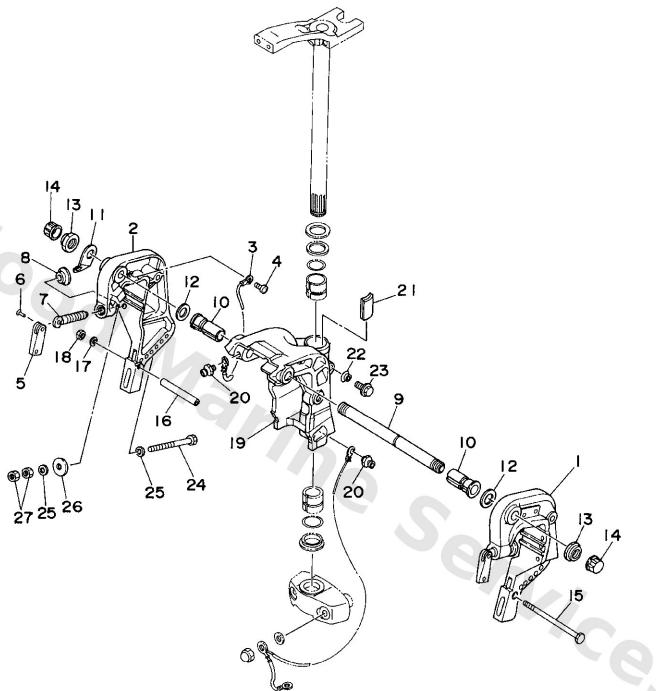


63D0100-1171

F2

Ref	Part	
46	95380-12600 Nut (707)	Buy now
47	90440-14M00 Pipe(6h4)	Buy now
48	90465-11M10 Clamp	Buy now

Bracket 2

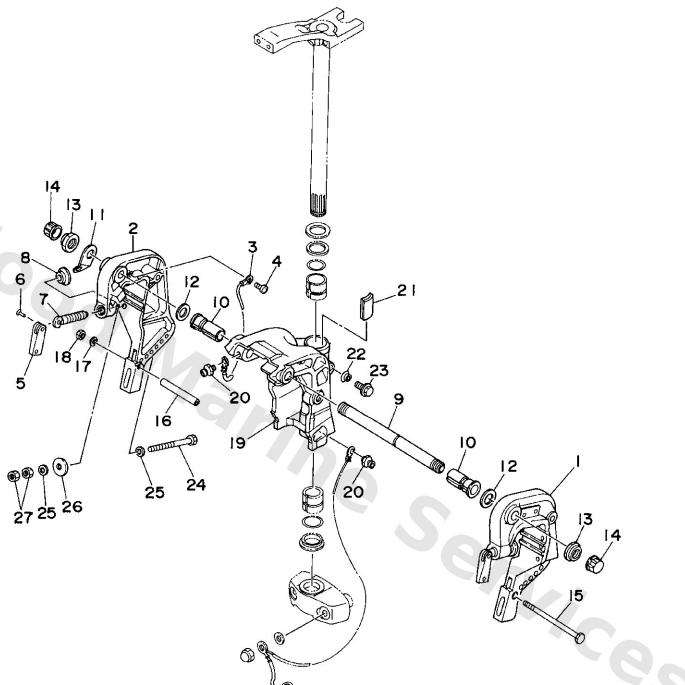


63D0010-5200

F4

Ref	Part	
1	6H4-43111-05-4D Bracket, clamp 1	Buy now
2	6H4-43112-04-4D Bracket, clamp 2	Buy now
3	6E5-82148-00 Wire, lead 5	Buy now
4	97885-06008 Screw, pan head(6a3)	Buy now
5	6E0-43118-01 Handle, transom clamp	Buy now
6	90243-04M01 Pin(6a1)	Buy now
7	90149-14M12 Screw(6h4)	Buy now
8	648-43114-01 Pad, transom clamp	Buy now
9	63D-43131-01 Bolt, clamp bracket	Buy now
10	90386-22M69 Bush(6k9)	Buy now
11	6J8-43113-01 Plate, clamp bracket	Buy now
12	90201-22M03 Washer, plate(64j)	Buy now
13	90185-22M11 Nut, self-locking	Buy now
14	6G5-43145-01 Cap, clamp bracket	Buy now
15	90101-08339 Bolt, hexagon (656)	Buy now

Bracket 2

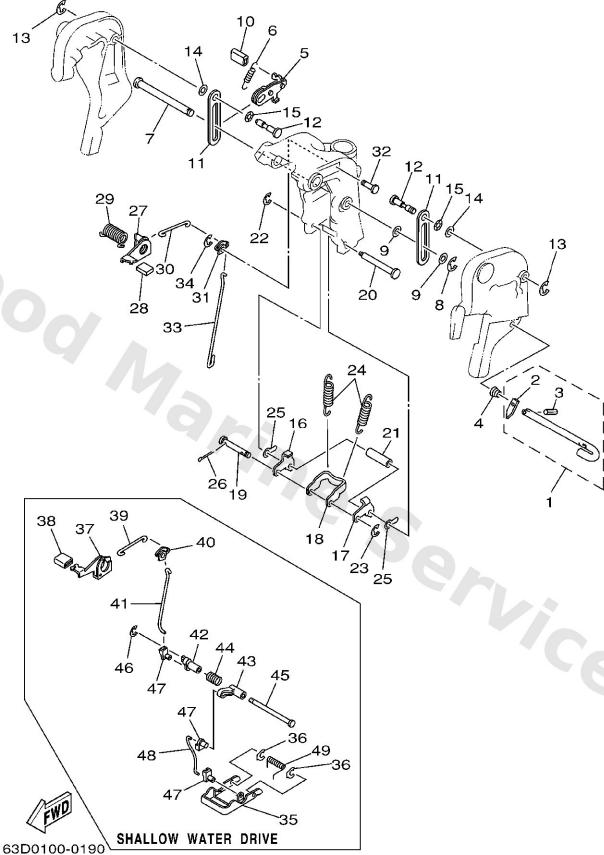


 63D0010-5200

F4

Ref	Part	
16	90387-08M03 Collar	Buy now
17	92990-08600 Washer, plain (663)	Buy now
18	95380-08600 Nut (661)	Buy now
19	6J8-43311-04-4D Bracket, swivel S	Buy now
19	6J8-43311-10-4D Bracket, swivel 1 L	Buy now
20	93700-06M03 Nipple, grease(6a1)	Buy now
21	6J8-42528-00 Plate, friction	Buy now
22	689-43373-01 Seal, damper	Buy now
23	90105-06M18 Bolt (689)	Buy now
24	90101-10M58 Bolt	Buy now
25	92995-10600 Washer, plate	Buy now
26	90201-12426 Washe, plate(663)	Buy now
27	95380-10600 Nut(624)	Buy now

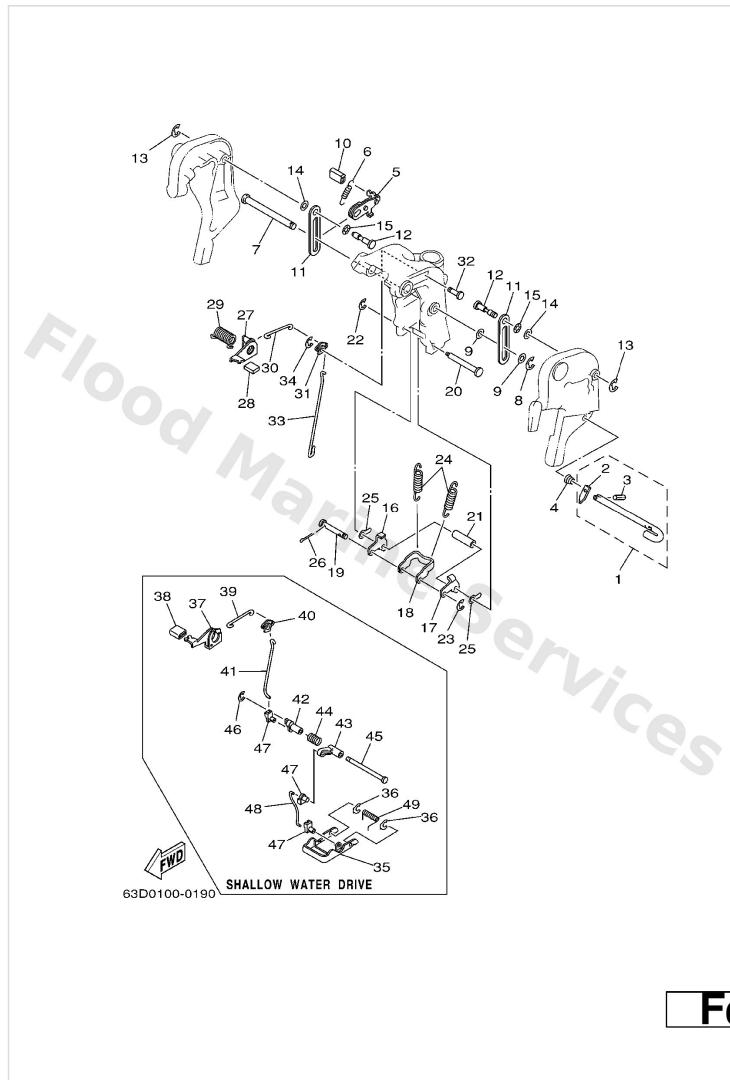
Bracket 3



F6

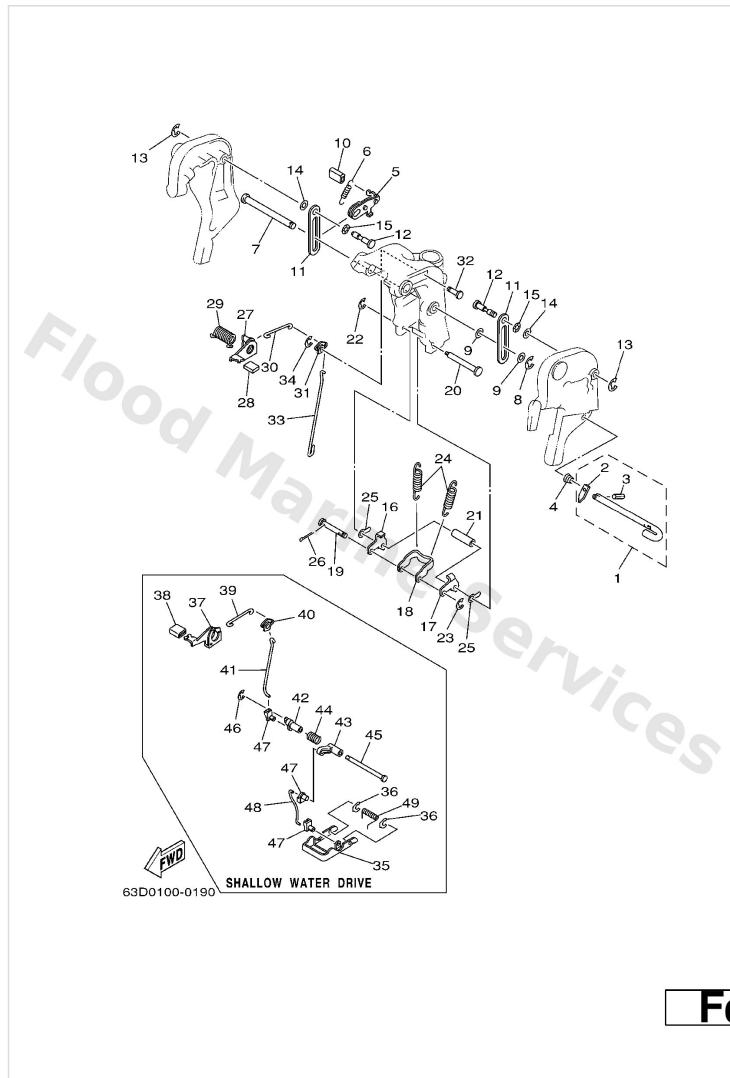
Ref	Part	
1	6H4-43160-01 Tilt rod assembly	Buy now
2	676-43165-00 Stopper plate, titl lock rod	Buy now
3	91690-30010 Pin, spring (663)	Buy now
4	90502-10M04 Spring, conical(6f5)	Buy now
5	6J8-43181-01 Lever, tilt stop 1	Buy now
6	90506-12M25 Spring, tension(6h4)	Buy now
7	90249-12M28 Pin(6h4)	Buy now
8	93430-10M00 Circlip	Buy now
9	90202-12031 Washer, plate 6484412600	Buy now
10	682-43318-01 Cover	Buy now
11	6J8-43627-00 Stopper	Buy now
12	90249-12M27 Pin(6f6)	Buy now
15	90206-12M16 Washer, wave(6j8)	Buy now
16	6J8-43614-00 Plate, tilt lock	Buy now
17	6J8-43615-00 Plate, tilt lock	Buy now

Bracket 3



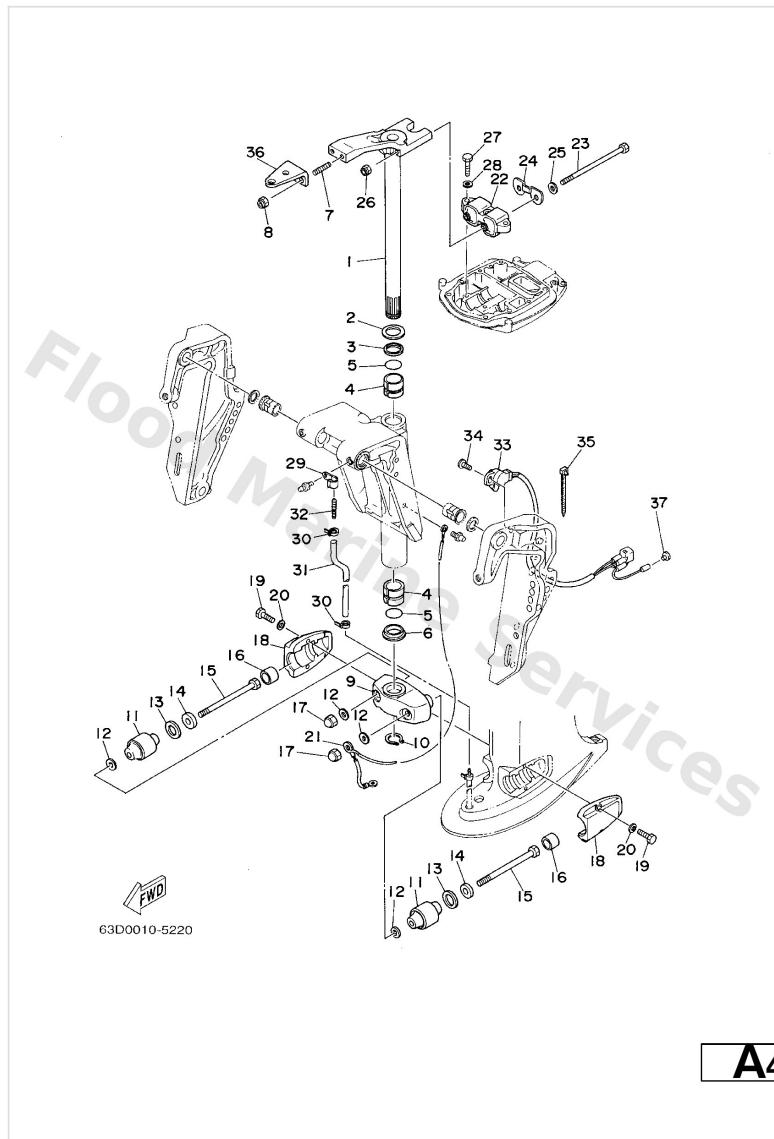
Ref	Part	
18	6J8-43613-01 Arm, tilt lock	Buy now
19	6H4-43659-00 Shaft, reverse lock	Buy now
20	6J8-43611-01 Shaft, tilt lock	Buy now
21	90387-07M64 Collar (6h4)	Buy now
22	93430-06M02 Circlip (689)	Buy now
46	99080-05600 Circlip(22k) AP	Buy now
24	90506-32M22 Spring, tension(6j8)	Buy now
25	6H4-43674-00 Washer 2 WITHOUT SHALLOW	Buy now
26	91490-20010 Pin, cotter	Buy now
27	6J8-43631-00 Lever, tilt	Buy now
38	6J8-43633-00 Cover, tilt lever AP	Buy now
29	90508-18M23 Spring, torsion(6h4) AP FOR SHALLOW	Buy now
29	90508-18M24 Spring, torsion(6h4)	Buy now
39	6H4-43616-00 Rod, tilt lock 1 AP	Buy now
40	6J8-43641-00 Lever, tilt AP	Buy now

Bracket 3



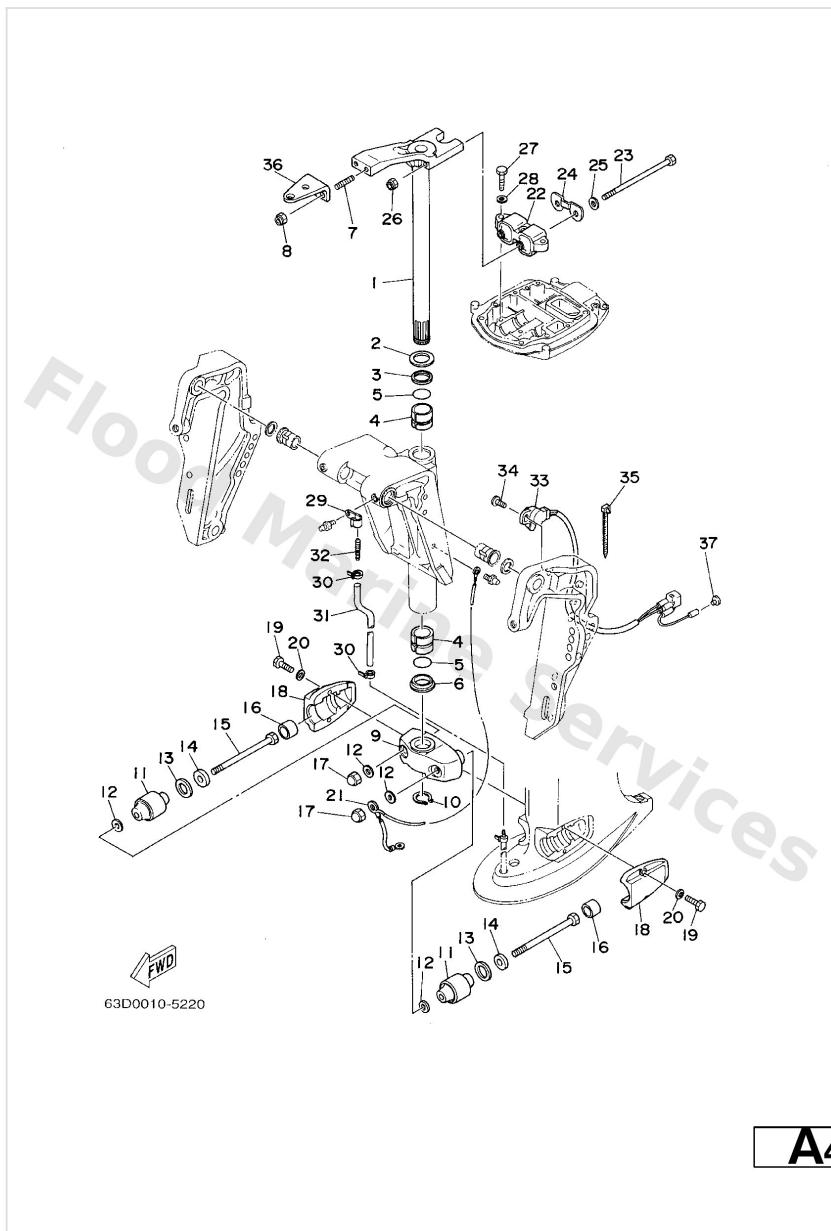
Ref	Part	
32	90249-06M23 Pin(6e7)	Buy now
32	90249-06M24 Pin(6h4) AP FOR SHALLOW	Buy now
33	6J8-43617-00 Rod, tilt lock	Buy now
35	6J8-43681-01 Lever, shallow water drive AP	Buy now
36	6J8-43673-00 Washer 1 AP	Buy now
37	6J8-43631-10 Lever, tilt AP	Buy now
41	6J8-43617-10 Rod, tilt lock AP	Buy now
42	6J8-43186-00 Lever AP	Buy now
43	6J8-43187-00 Lever 2 AP	Buy now
44	90508-25M21 Spring, torsion(6h4) AP	Buy now
45	90249-07M25 Pin(6h4) AP	Buy now
47	6J8-41262-00 Joint, choke lever AP	Buy now
48	6J8-43616-10 Rod, tilt lock AP	Buy now
49	90508-20M22 Spring, torsion(6h4) AP	Buy now

Bracket 4



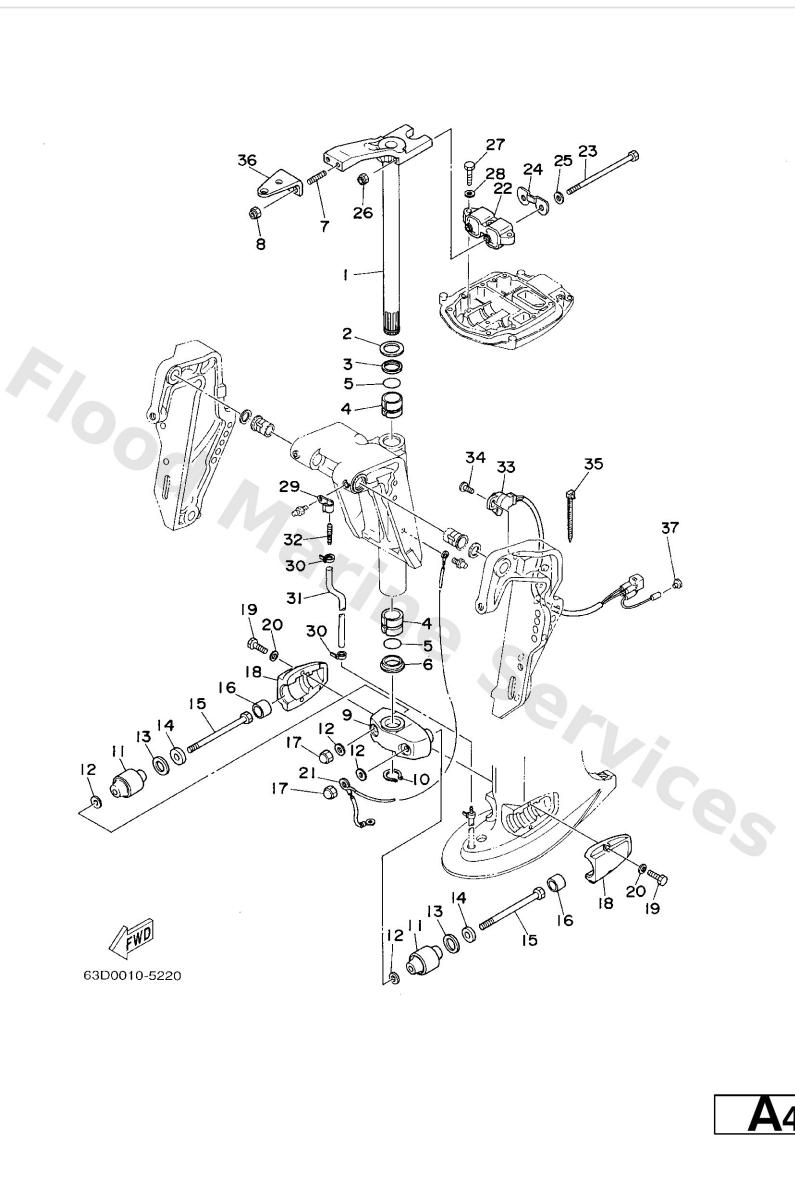
Ref	Part	
1	63B-42510-00-4D Steering bracket assembly S	Buy now
1	63B-42510-10-4D Steering bracket assembly L	Buy now
1	63D-42510-01-4D Steering bracket assembly S	Buy now
1	63D-42510-11-4D Steering bracket assembly L	Buy now
2	90201-30M00 Washer, plate(6h1)	Buy now
3	90386-30M78 Bush(6h0)	Buy now
4	90386-30M77 Bush(6h0)	Buy now
5	93210-29M94 O-ring(6h1)	Buy now
6	90386-30M60 Bush(6j8)	Buy now
7	90116-10175 Bolt, stud	Buy now
8	90185-10051 Nut, self-locking	Buy now
9	63D-44551-01-4D Housing, lower mount rubber 1	Buy now
10	93410-28M06 Circlip (688)	Buy now
11	63D-44555-00-94 Mount damper, lower side L	Buy now
11	687-44555-00-94 Mount damper, lower side S	Buy now

Bracket 4



Ref	Part	
12	90201-12M16 Washer, plate (679)	Buy now
13	90202-25M04 Washer, plate (663)	Buy now
14	90201-13M19 Washer, plate (663)	Buy now
15	90109-12M21 Bolt (6h3)	Buy now
16	663-44575-00 Damper, lower mount rubber	Buy now
17	95380-12800 Nut crown(663)	Buy now
18	63D-44552-01-4D Housing, lower mount rubber	Buy now
19	97075-08030 Bolt, hexagon (fj1)	Buy now
20	92995-08100 Ybs67-8 washer, spring	Buy now
21	63D-82127-00 Wire, lead 2 S	Buy now
21	63D-82127-10 Wire, lead 2 L	Buy now
22	63D-44514-01-94 Mount damper, upper side	Buy now
23	90101-08M15 Bolt	Buy now
24	63D-44526-00 Plate	Buy now
25	90201-09425 Washer, plate (663)	Buy now

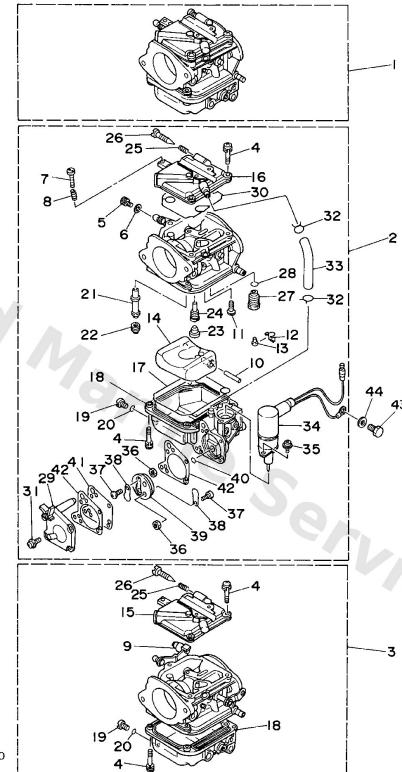
Bracket 4



Ref	Part	
26	90185-08045 Nut, self-locking	Buy now
29	90465-06M86 Clamp	Buy now
30	90465-11M10 Clamp	Buy now
31	90445-07MF1 Hose (I570)	Buy now
32	6E5-83558-00 End, nipple	Buy now
33	63D-83672-01 Trim sender	Buy now
34	97885-06016 Screw, pan head(6b0)	Buy now
35	90465-13M11 Clamp (6e5)	Buy now
36	63D-48511-00-4D Hook, steering STEERING GUIDE	Buy now
37	703-82119-00 Cover, lead wire	Buy now

A4

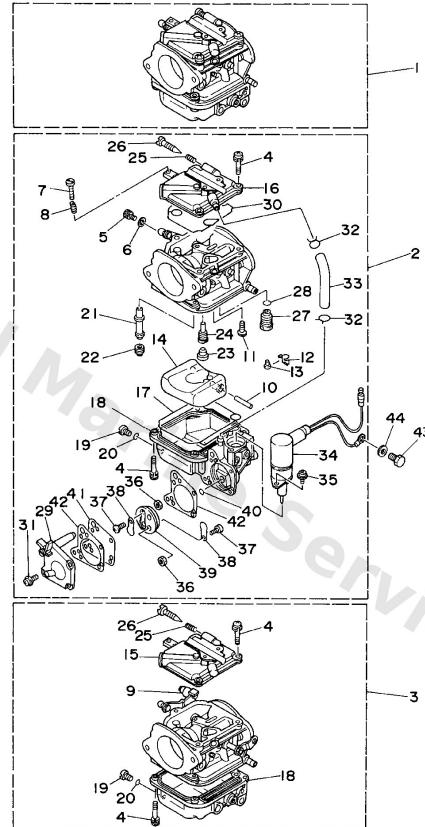
Carburetor



B3

Ref	Part	
1	62W-14301-00 Carburetor assembly 1 40Y	Buy now
1	62X-14301-00 Carburetor assembly 1 40Y	Buy now
1	63B-14301-00 Carburetor assembly 1 40V	Buy now
1	63D-14301-00 Carburetor assembly 1 40V	Buy now
2	62W-14302-00 Carburetor assembly 2 40Y	Buy now
2	62X-14302-00 Carburetor assembly 2 40Y	Buy now
2	63B-14302-00 Carburetor assembly 2 40V	Buy now
2	63D-14302-00 Carburetor assembly 2 40V	Buy now
3	62W-14303-00 Carburetor assembly 3 40Y	Buy now
3	62X-14303-00 Carburetor assembly 3 40Y	Buy now
3	63B-14303-00 Carburetor assembly 3 40V	Buy now
3	63D-14303-00 Carburetor assembly 3 40V	Buy now
4	97980-04114 Screw, pan head(ga5)	Buy now
5	6K5-14592-00 Screw	Buy now
6	90201-05652 Washer, plate(65j)	Buy now

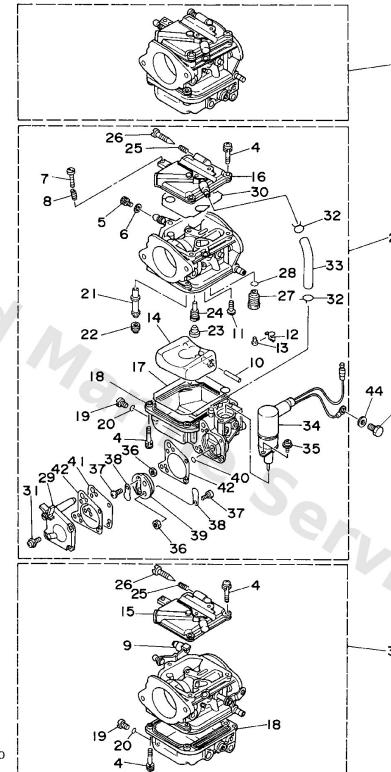
Carburetor



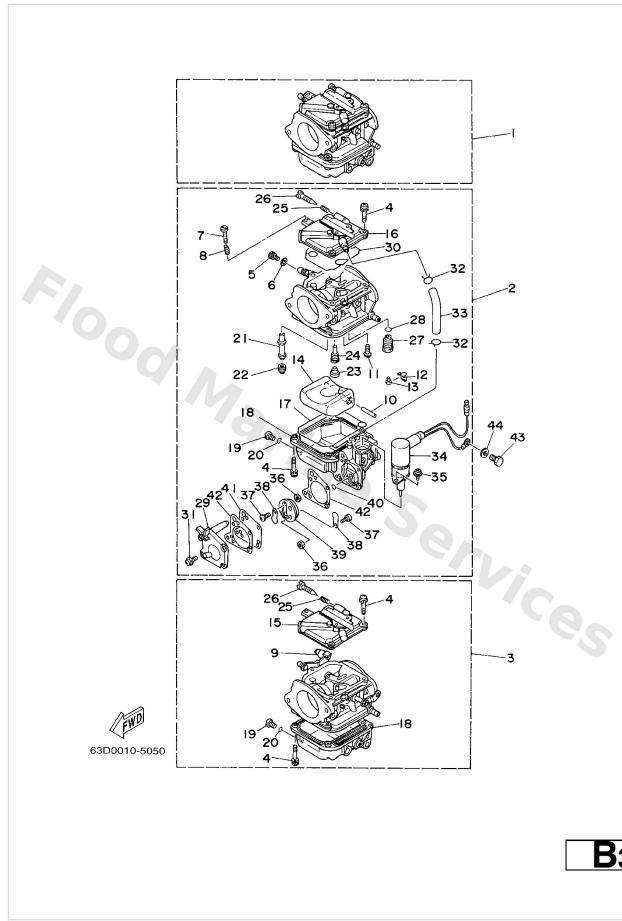
B3

Ref	Part	
7	63V-14523-00 Screw, stop #2	Buy now
8	90501-10326 Spring coil(663)(carb) #2	Buy now
9	6H2-14578-00 Collar #3	Buy now
10	6H4-14548-00 Pin, float arm	Buy now
11	98580-04008 Screw, pan head (713)	Buy now
12	663-14159-00 Clip	Buy now
13	676-14186-00 Pin, valve	Buy now
14	6H4-14985-01 Float	Buy now
15	6H4-14146-10 Plate #1,3	Buy now
16	6H3-14146-10 Plate #2	Buy now
16	6H4-14146-00 Plate #2	Buy now
17	6H4-14984-00 Gasket, float chamber	Buy now
18	6H3-14980-10 Body, float chamber #2	Buy now
18	6H4-14980-00 Body, float chamber #1,3	Buy now
19	6H3-14992-00 Screw, drain	Buy now

Carburetor

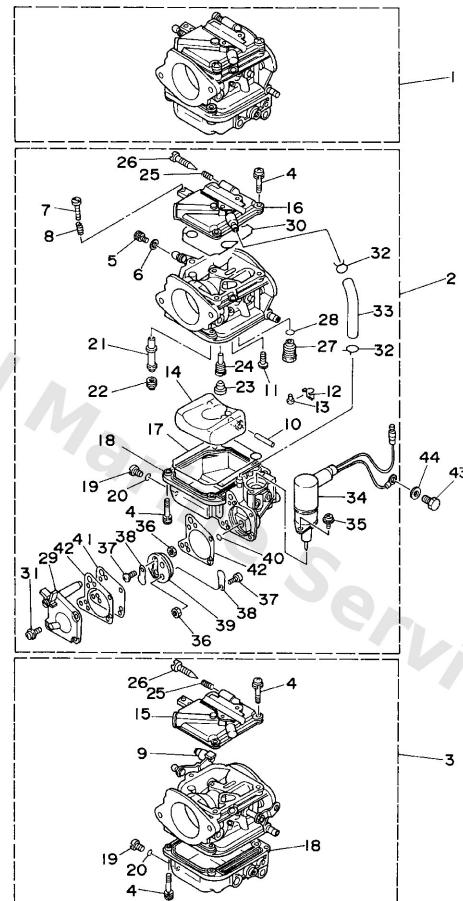


Carburetor



Ref	Part	
29	6H3-24452-10 Cover #2	Buy now
30	6H4-14147-00 O-ring	Buy now
31	6H4-14567-00 Screw #2	Buy now
32	6H3-14137-00 Clip #2	Buy now
33	6H3-14349-00 Pipe #2	Buy now
34	63D-14380-00 Prime starter assembly #2	Buy now
35	97803-04010 Screw, pan head (e56) #2	Buy now
36	95380-03600 Nut (6g8) #2	Buy now
37	98980-03006 Screw, bind(6g1) #2	Buy now
38	6L5-24421-00 Valve, check #2	Buy now
39	6H4-24413-00 Body 2 #2	Buy now
40	6H4-24486-00 O-ring #2	Buy now
41	6H3-24411-10 Diaphragm #2	Buy now
42	6H3-24434-10 Gasket, body #2	Buy now
43	97013-06012 Bolt(gh1)	Buy now

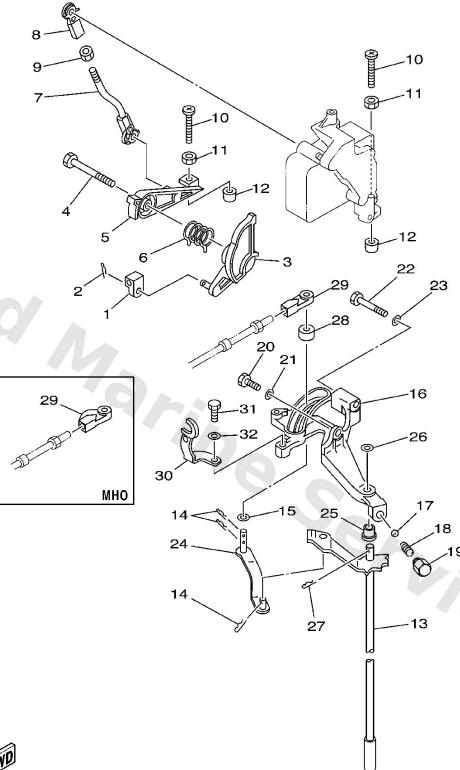
Carburetor



Ref	Part	
44	92903-06600 Washer, plain (646)	Buy now

B3

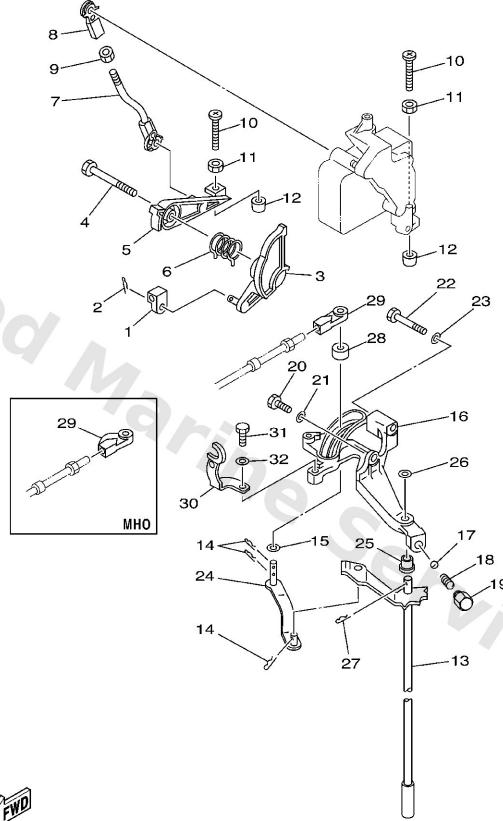
Control



E7

Ref	Part	
1	6H4-48344-00 Cable end, remote control	Buy now
2	90468-18008 Clip 620436610000	Buy now
3	63D-41213-00 Cam, accel. 40V	Buy now
3	68P-41213-A0 Cam Accel. 40Y	Buy now
4	90109-06M43 Bolt(6h4)	Buy now
5	63D-41632-00 Lever, magneto control	Buy now
6	90508-26M35 Spring, torsion	Buy now
7	63D-41636-00 Rod, magneto control	Buy now
8	6H4-41237-00 Joint, link	Buy now
9	95380-05600 Nut, hexagon (663)	Buy now
10	90157-06M13 Screw, pan head(6h4)	Buy now
11	95303-06600 Nut(661)	Buy now
12	688-44194-00 Cap	Buy now
13	63D-44120-00 Handle gear shift assembly S	Buy now
13	63D-44120-10 Handle gear shift assembly L	Buy now

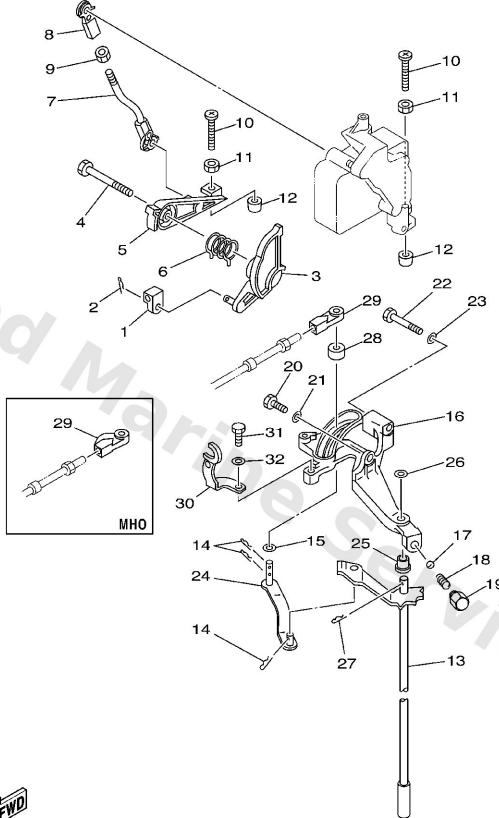
Control



E7

Ref	Part	
15	90202-07M07 Washer, plate (688)	Buy now
16	63D-44117-00 Bracket	Buy now
17	93501-04M02 Ball (697)	Buy now
18	90501-12082 Spring 6484411600	Buy now
19	648-42715-00 Bushing 2	Buy now
20	97013-06020 Bolt(62y)	Buy now
21	92903-06600 Washer, plain (646)	Buy now
22	97013-06045 Bolt, hexagon	Buy now
24	63D-44121-00 Lever, shift rod	Buy now
25	90386-07M58 Bush(6h1)	Buy now
26	92990-08200 Ybs66-8 washer, plain	Buy now
27	91490-20012 Pin, cotter (648)	Buy now
28	688-44122-00 Bushing, shift rod lever	Buy now
29	63D-48344-00 Cable end, remote control	Buy now
29	663-48344-00 Cable end, remote control	Buy now

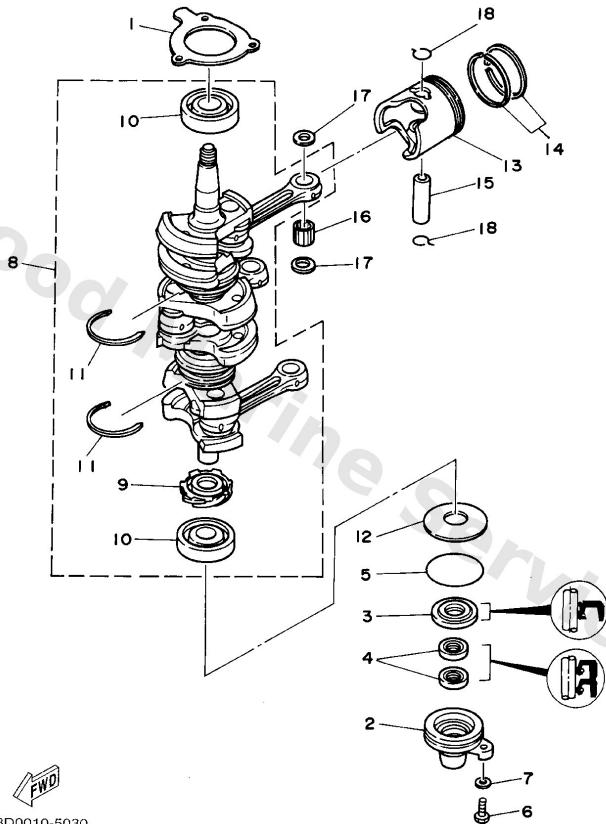
Control



Ref	Part	
30	63D-15774-00 Stay 4	Buy now
31	97095-06016 Bolt, hexagon deep recess	Buy now
32	92995-06600 Washer, plain (646)	Buy now

E7

Crankshaft. Piston

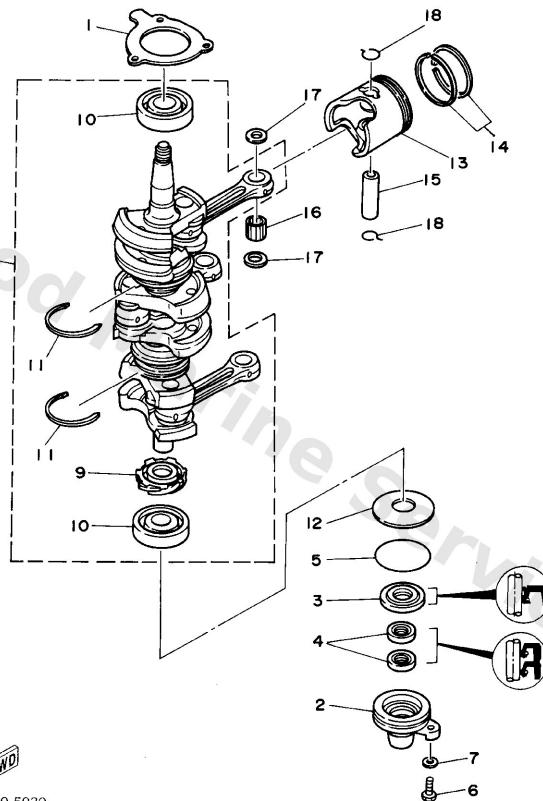


63D0010-5030

A7

Ref	Part	
1	6H4-15369-A1 Gasket, oil seal housing	Buy now
2	6H4-15396-03-5B Housing, oil seal	Buy now
3	93102-25M28 Oil seal(6h4)	Buy now
4	93104-16M01 Oil seal(6a8)	Buy now
5	93210-58M21 O-ring (683)	Buy now
6	97095-06020 Bolt(7u8)	Buy now
7	92995-06600 Washer, plain (646)	Buy now
8	6H4-11400-14 Crankshaft assembly	Buy now
9	6H4-11536-00 Gear, drive	Buy now
10	93306-305U8 Bearing(6h4)	Buy now
11	93440-62057 Cir clip (656)	Buy now
12	90201-50306 Washer plate 648115870000	Buy now
13	6H4-11631-01-95 Piston (std)	Buy now
13	6H4-11635-01 Piston (0.25mm o/s AP)	Buy now
13	6H4-11636-01 Piston (0.50mm o/s AP)	Buy now

Crankshaft. Piston

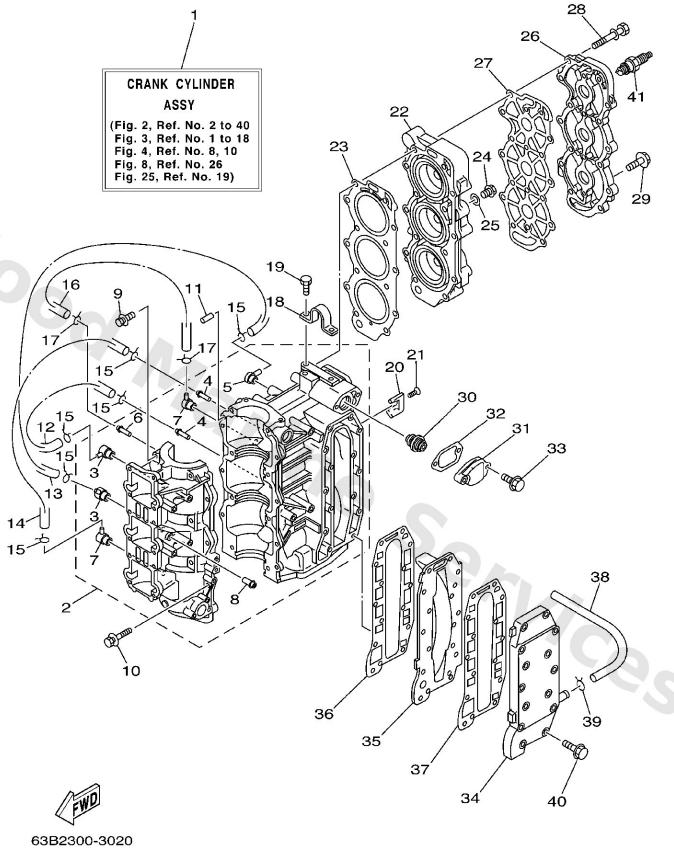


63D0010-5030

A7

Ref	Part	
14	63D-11603-00 Piston ring set (std)	Buy now
14	63D-11604-00 Piston ring set (0.25mm o/s) AP	Buy now
14	63D-11605-00 Piston ring set (0.50mm o/s) AP	Buy now
15	648-11633-00 Pin,piston	Buy now
16	93602-20M02 Pin, dowel b (664)	Buy now
17	6H4-11641-00 Washer, piston pin	Buy now
18	6H4-11634-01 Clip, piston pin	Buy now

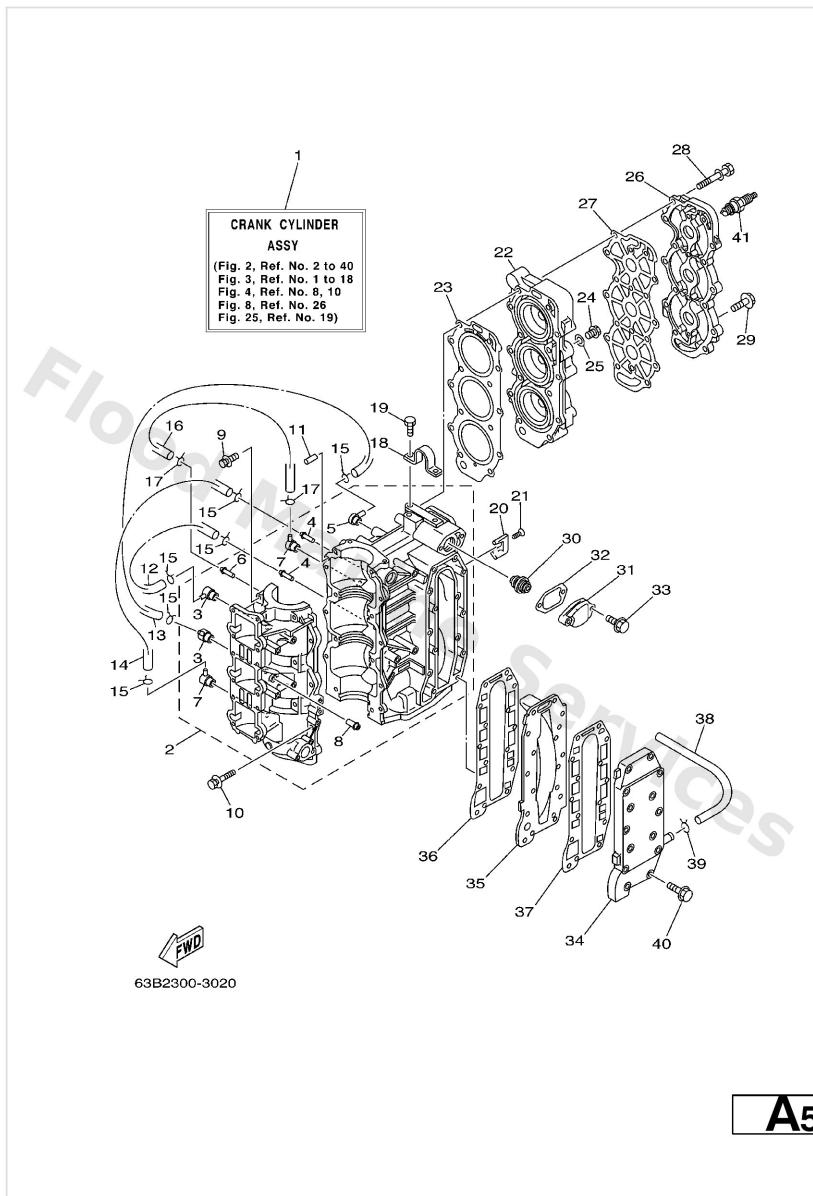
Cylinder. Crankcase



A5

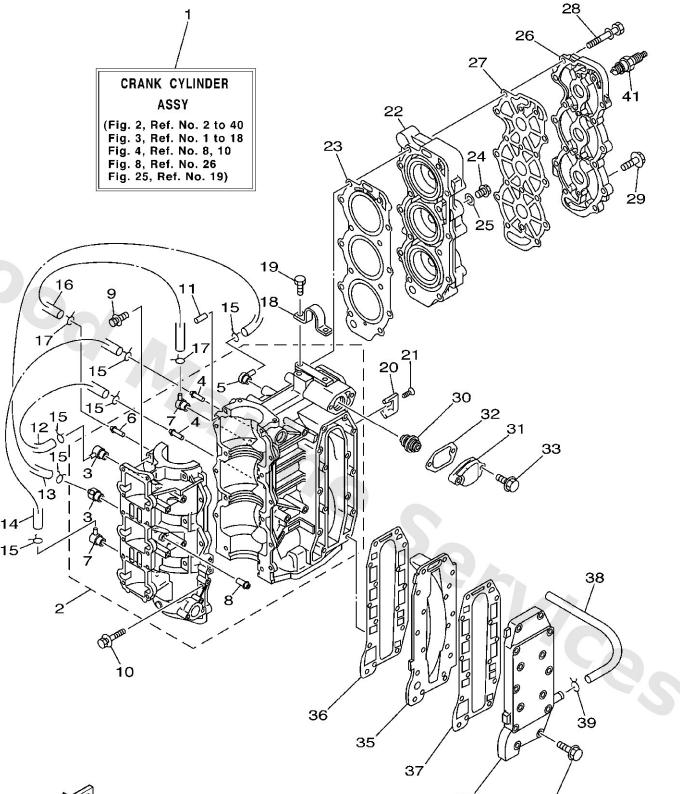
Ref	Part	
3	650-11370-01 Check valve assembly	Buy now
4	624-14485-00 Pipe, joint	Buy now
5	6H4-11372-01 Nipple, hose	Buy now
7	688-11370-01 Check valve assembly	Buy now
8	650-24378-00 Pipe, joint 2 EO SPEC	Buy now
9	90119-08019 Bolt, with washer	Buy now
10	90119-06M13 Bolt, with washer (682)	Buy now
11	93606-12019 Pin, dowel (614)	Buy now
12	90445-07M46 Hose (I390)	Buy now
13	90445-07M27 Hose (I390)	Buy now
14	90445-07M24 Hose (I390)	Buy now
15	90467-06016 Clip (655)	Buy now
16	90445-07MA3 Hose (I200)	Buy now
18	6H4-11119-01 Hanger, engine	Buy now
19	90101-06021 Bolt	Buy now

Cylinder. Crankcase



Ref	Part	
20	688-11325-00 Anode	Buy now
21	98780-04016 Screw, flat head(ga5)	Buy now
23	63D-11181-A1 Gasket, cylinder head 1	Buy now
24	90340-14M00 Plug, straight screw(62y)	Buy now
25	90430-14115 Gasket (663)	Buy now
26	63D-11191-00-1S Cover, cylinder head 1	Buy now
27	63D-11193-A0 Gasket, head cover 1	Buy now
28	90119-08015 Bolt, with washer	Buy now
29	90119-06MA3 Bolt, with washer	Buy now
30	6E5-12411-30 Thermostat	Buy now
31	6H4-12413-00-1S Cover, thermostat	Buy now
32	6J8-12414-A0 Gasket, cover	Buy now
34	6H4-41113-00-1S Outer cover, exhaust	Buy now
35	6H4-41111-00-1S Inner cover, exhaust	Buy now
36	6H4-41112-A0 Gasket, exhaust inner cover	Buy now

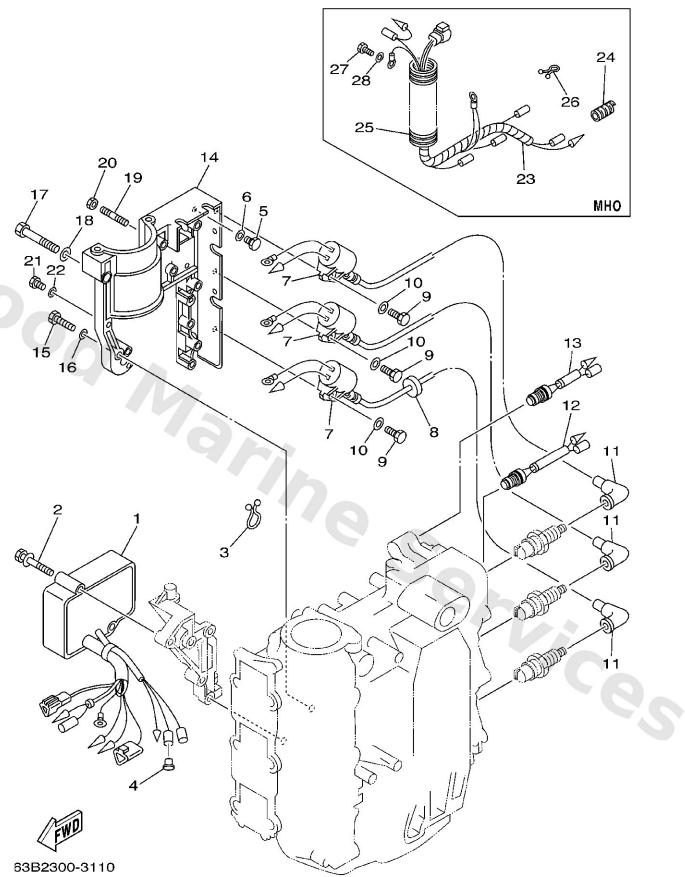
Cylinder. Crankcase



Ref	Part	
37	6H4-41114-A0 Gasket, exhaust outer cover	Buy now
38	90445-09M37 Hose (I1500)	Buy now
39	90467-08004 Clip, pipe 6162435600	Buy now
40	90119-06MA5 Bolt, with washer	Buy now
41	94702-00247 Plug, spark (br8hs-10) 40Y	Buy now
41	94702-00271 Plug, spark (br7hs-10) 40V	Buy now

A5

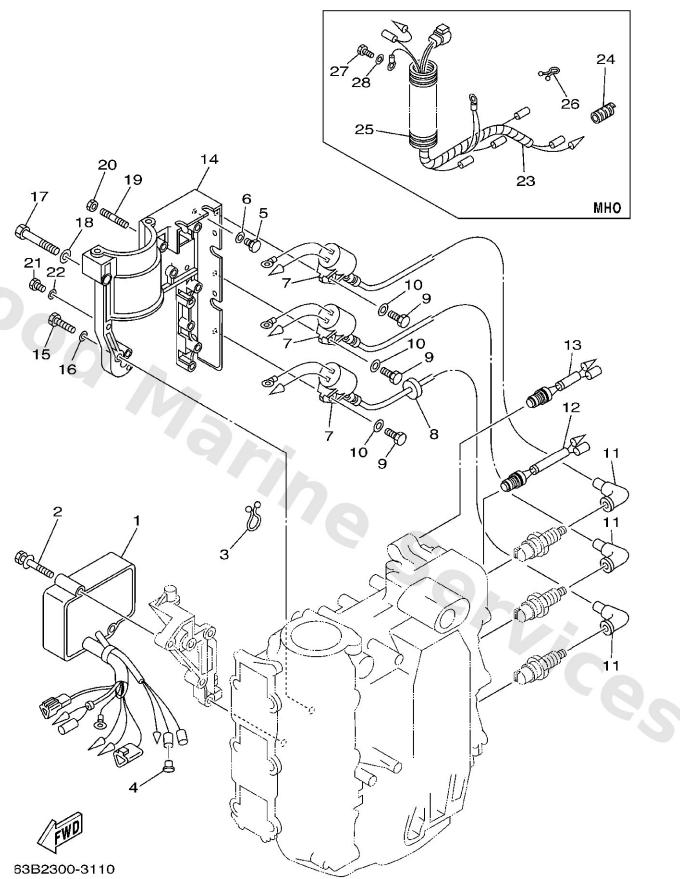
Electrical 1



D1

Ref	Part	
1	63D-85540-03 C.d.i. unit assembly	Buy now
2	90119-06M51 Bolt, with washer(6h4)	Buy now
3	90464-15M11 Clamp (3y2)	Buy now
4	703-82119-00 Cover, lead wire	Buy now
5	97095-06014 Bolt(gj3)	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	6H5-85570-00 Ignition coil assembly	Buy now
8	90480-25161 Grommet(656)	Buy now
9	97095-06020 Bolt(7u8)	Buy now
11	6G1-82370-21 Plug cap assembly	Buy now
12	689-82560-00 Thermo switch assembly	Buy now
13	6H4-82560-00 Thermo switch assembly	Buy now
14	6H4-81822-02-98 Bracket, starting motor	Buy now
15	97095-06030 Bolt(jf7)	Buy now
17	97013-08050 Bolt, hexagon	Buy now

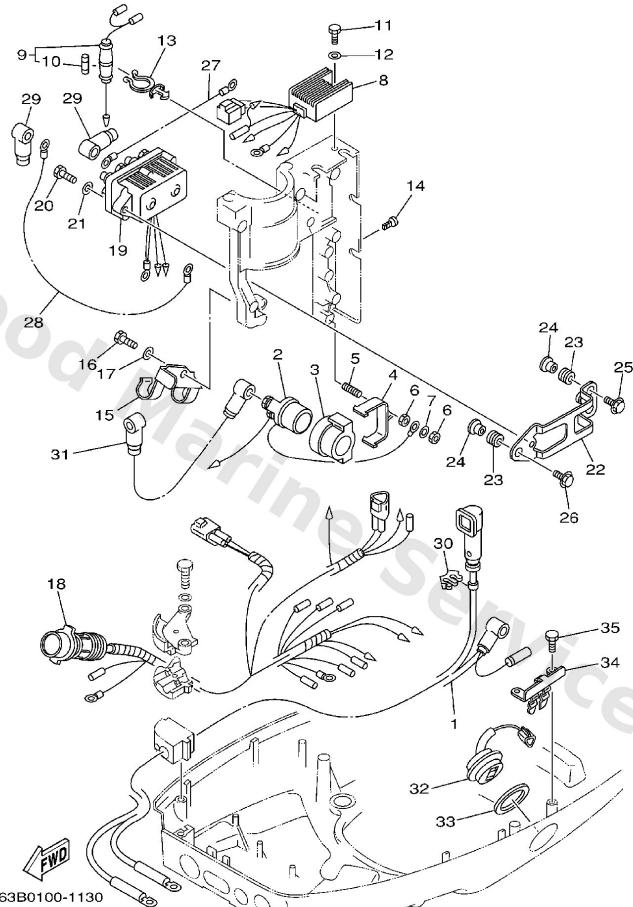
Electrical 1



D1

Ref	Part	
18	92903-08600 Washer, plain (663)	Buy now
19	95670-06640 Bolt, stud(6h4)	Buy now
20	90179-06M24 Nut(6j8)	Buy now
23	63D-82531-00 Wire, lead	Buy now
24	90446-10M02 Tube (6e5)	Buy now
25	6G1-83557-00 Tube	Buy now
26	90464-05M16 Clamp(6j8)	Buy now

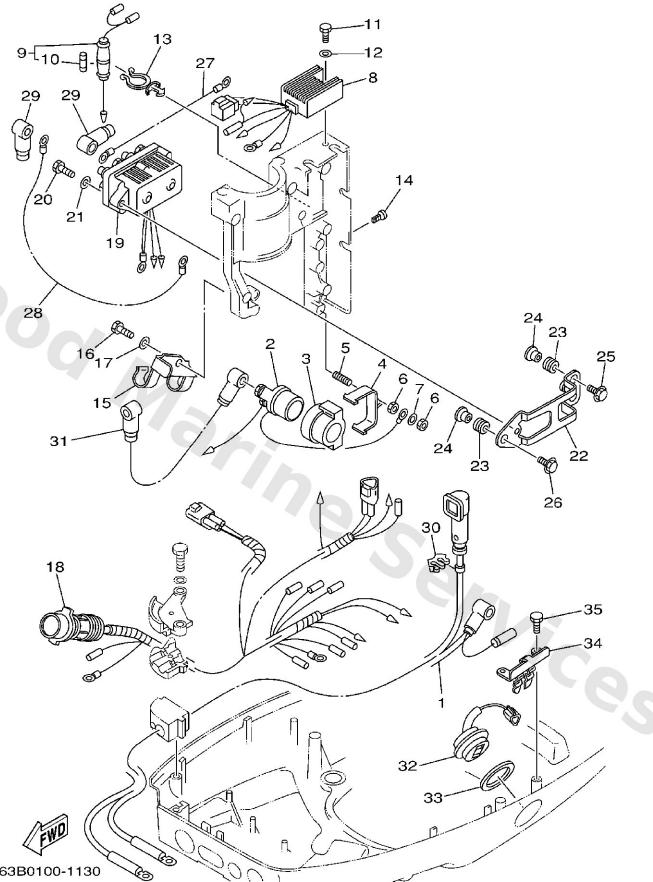
Electrical 2



D3

Ref	Part	
1	63D-82105-U0 Battery cable 40Y	Buy now
1	6H4-82105-02 Battery cable 40V	Buy now
2	6G1-81941-10 Starter relay	Buy now
3	6H4-81952-00 Holder, relay	Buy now
4	6H4-81945-00 Plate, switch fitting	Buy now
5	90116-06M22 Bolt, stud (6h1)	Buy now
6	95380-06600 Nut(661)	Buy now
7	92990-06600 Washer, plain (646)	Buy now
8	6H2-81960-10 Rectifier & regulator assembly	Buy now
9	6H4-82150-00 Fuse holder assembly	Buy now
10	663-82151-00 Fuse	Buy now
11	97095-06014 Bolt(gj3)	Buy now
12	92995-06600 Washer, plain (646)	Buy now
13	90464-15M27 Clamp(6h4)	Buy now
14	90338-05M11 Plug(6h4)	Buy now

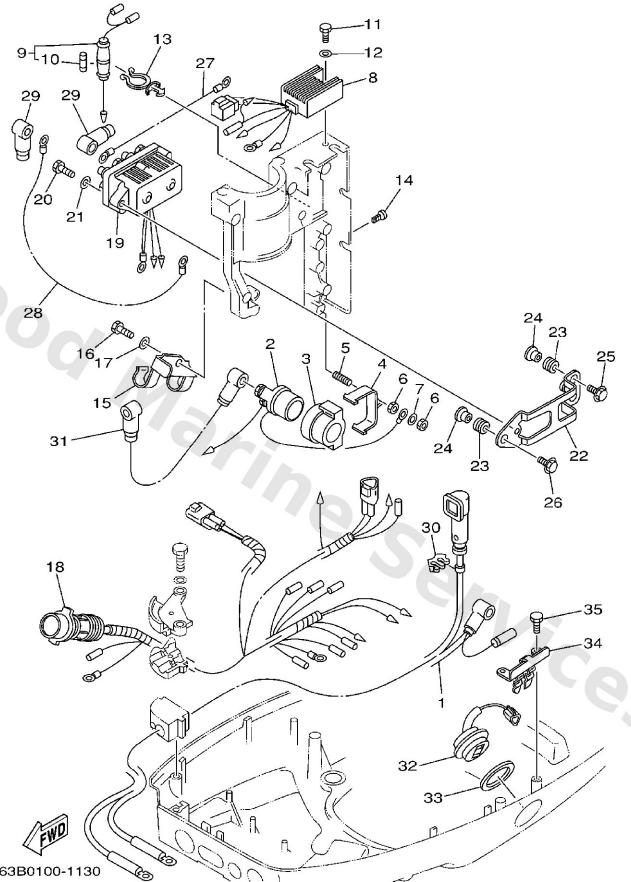
Electrical 2



D3

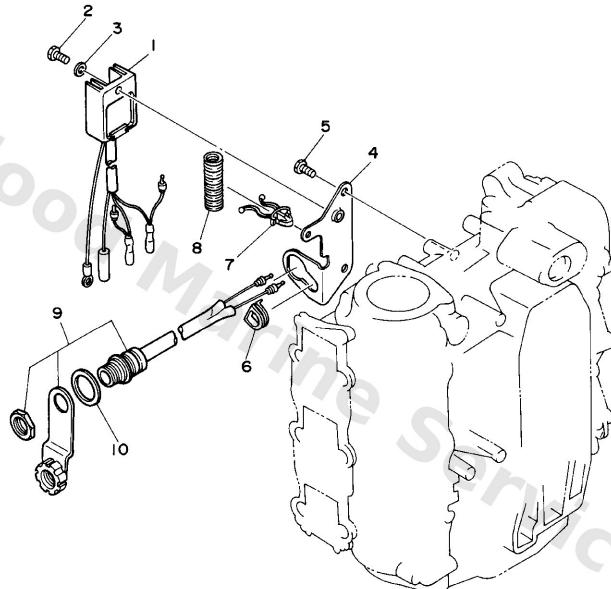
Ref	Part	
15	63D-82594-00 Clamp	Buy now
16	97095-06012 Bolt(gh1)	Buy now
18	63D-82590-10 Wire harness assembly	Buy now
18	63D-82590-20 Wire harness assembly	Buy now
19	6H1-81950-00 Relay aasy	Buy now
20	97095-06025 Bolt	Buy now
22	6H4-81945-20 Plate, switch fitting	Buy now
23	90480-13M24 Grommet (6e9)	Buy now
24	90387-06M05 Collar(6h4)	Buy now
25	90105-06M15 Bolt (6e0)	Buy now
26	90105-06M16 Bolt (6e0)	Buy now
27	6H5-81949-00 Wire, lead	Buy now
28	61A-81949-00 Wire, lead	Buy now
29	682-82119-01 Cover, lead wire	Buy now
30	90464-07M20 Clamp(6h0)	Buy now

Electrical 2



Ref	Part	
31	6H4-82117-00 Wire, lead	Buy now
32	63D-82563-10 Trim & tilt switch assembly	Buy now
33	6E5-82587-00 Gasket	Buy now
34	6R3-83614-00 Bracket	Buy now
35	97095-06016 Bolt, hexagon deep recess	Buy now

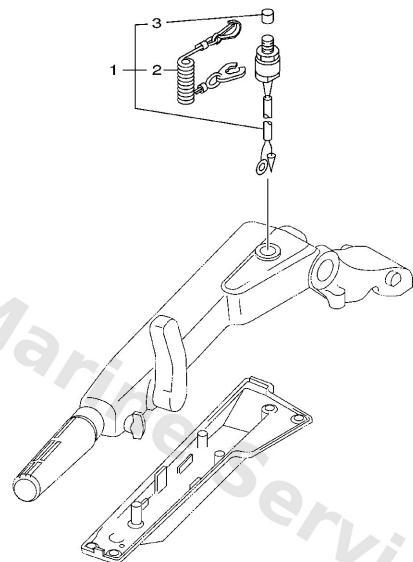
D3



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D5

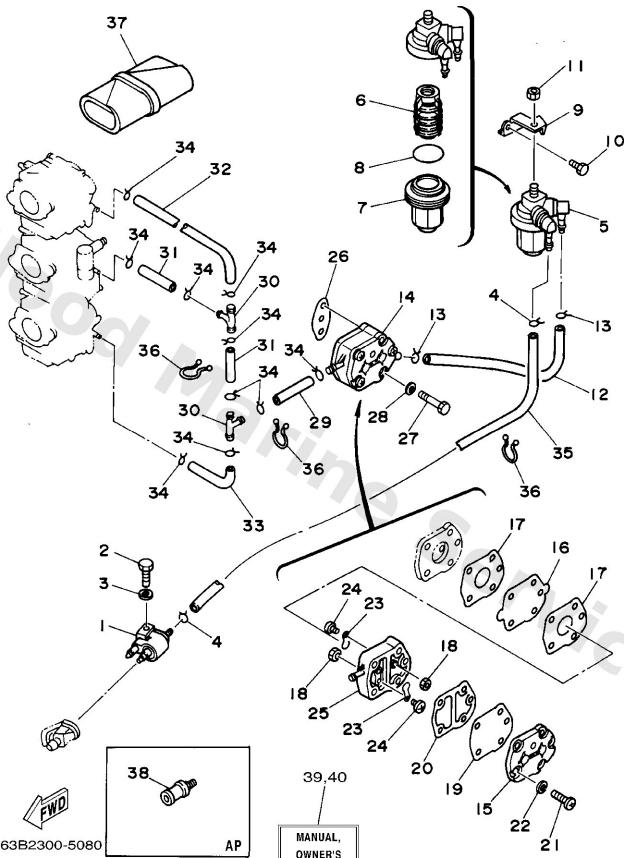
Ref	Part	
1	6J8-81960-00 Rectifier & regulator assembly 40V	Buy now
2	97095-06012 Bolt(gh1) 40V	Buy now
3	92995-06600 Washer, plain (646) 40V	Buy now
4	6H4-81975-02 Plate, rectifier fitting 40V	Buy now
5	97013-06012 Bolt(gh1) 40V	Buy now
6	6F5-81922-00 Grommet 1 40V	Buy now
7	90464-12M35 Clamp(6h4) 40V	Buy now
8	90440-14M00 Pipe(6h4) 40V	Buy now
9	682-84381-00 2p concent 1 40V	Buy now
10	90202-26M45 Washer, plate(6h4) 40V	Buy now



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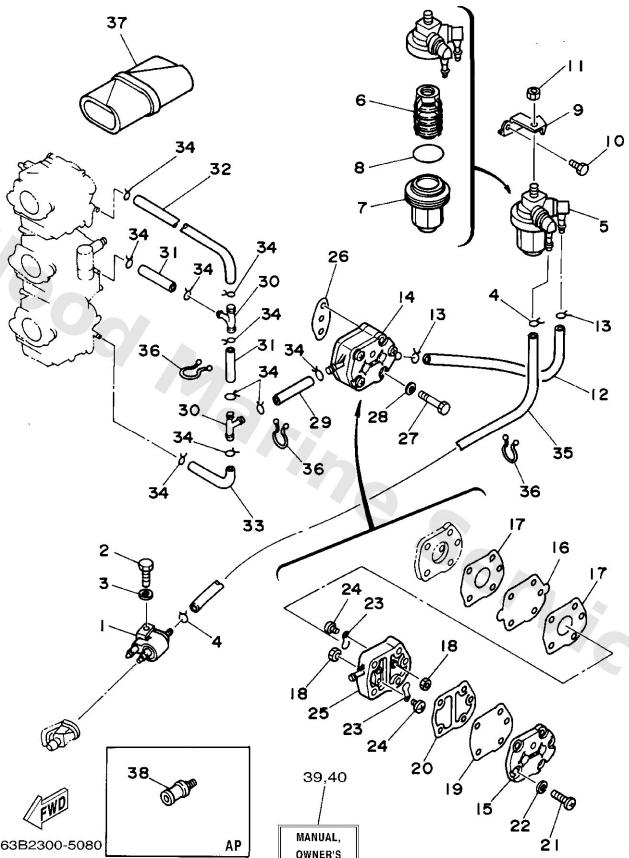
D6

Ref	Part	
1	6K5-82575-03 Engine stop switch assembly	Buy now
2	682-82556-00 Lanyard, stop switch	Buy now
3	689-8257Y-00 Cap	Buy now



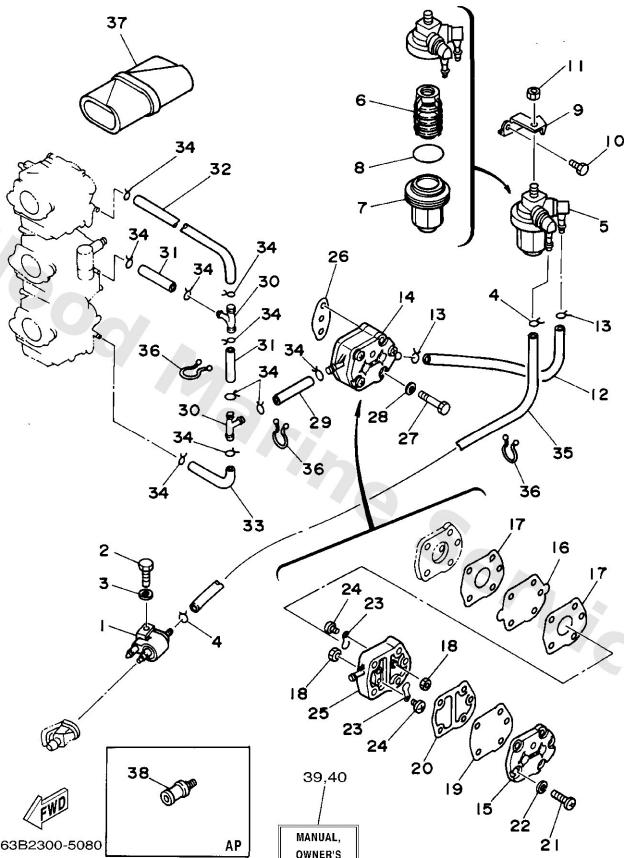
C3

Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06025 Bolt	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	90467-08004 Clip, pipe 6162435600	Buy now
5	61N-24560-00 Filter assembly	Buy now
6	61N-24563-00 Element, filter	Buy now
7	61N-24521-00 Cup, filter	Buy now
8	93210-32738 O-ring(1wg)	Buy now
9	6H4-24566-02 Bracket, filter	Buy now
10	97013-06014 Bolt(gj3)	Buy now
11	95380-08600 Nut (661)	Buy now
12	6H4-24314-00 Pipe 4	Buy now
14	692-24410-00 Fuel pump assembly	Buy now
15	6A0-24413-00 Cover, pump	Buy now
16	692-24411-00 Diaphragm	Buy now



C3

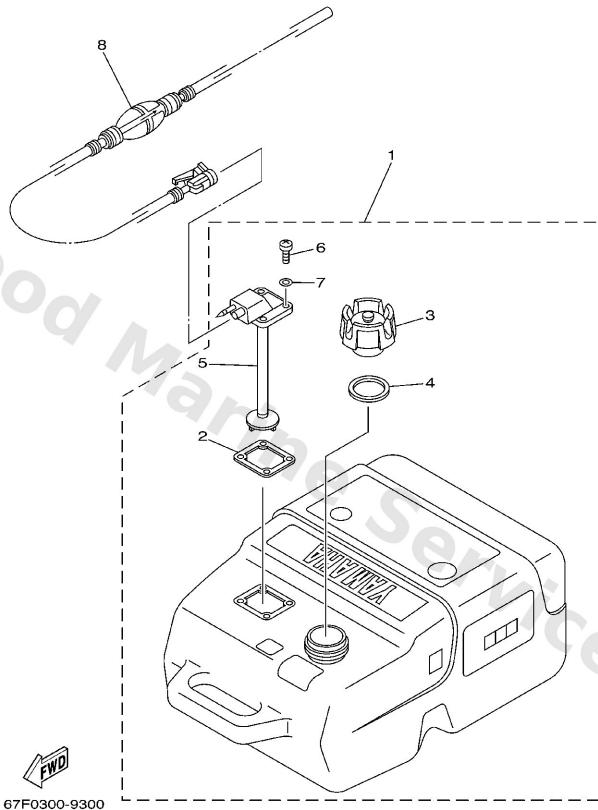
Ref	Part	
17	648-24434-01 Gasket, body	Buy now
18	95380-03600 Nut (6g8)	Buy now
19	663-24411-00 Diaphragm	Buy now
20	648-24435-02 Gasket, body 2	Buy now
21	98503-05028 Ybs86-530 screw,panhead	Buy now
22	92990-05100 Ybs67-5 washer, spring	Buy now
23	6A0-24421-01 Valve, check	Buy now
24	6A0-14325-00 Screw, pan head	Buy now
25	6A0-24412-02 Body 1	Buy now
26	650-24431-A0 Gasket,fuel pump	Buy now
27	97095-06040 Bolt (682)	Buy now
29	90445-09063 Hose (l1500)	Buy now
30	688-24378-00 Pipe, joint	Buy now
31	90445-09057 Hose (l180)	Buy now
32	6H4-24313-00 Pipe 3	Buy now



C3

Ref	Part	
33	6H4-24312-00 Pipe, fuel 2	Buy now
35	6H4-24311-00 Pipe 1	Buy now
36	90464-15M11 Clamp (3y2)	Buy now
37	656-W2810-02 Tool kit	Buy now
38	6E0-28193-00-94 Plug, water check AP D)12.5MM	Buy now
39	63B-28199-77-A0 O/m 40veo/vmho/veto/yeto/50'03 UR (E,F,S)	Buy now
39	63B-28199-77-B0 O/m 40veo/vmho/veto/yeto/50'03 UR (D,NL,I)	Buy now
40	63B-28199-87-A0 O/m 40veo/veto/vmho/yeto/ '03 UR (DK,P,GR)	Buy now
40	63B-28199-87-B0 O/m 40veo/veto/vmho/yeto/ '03 UR (N,S,SS)	Buy now

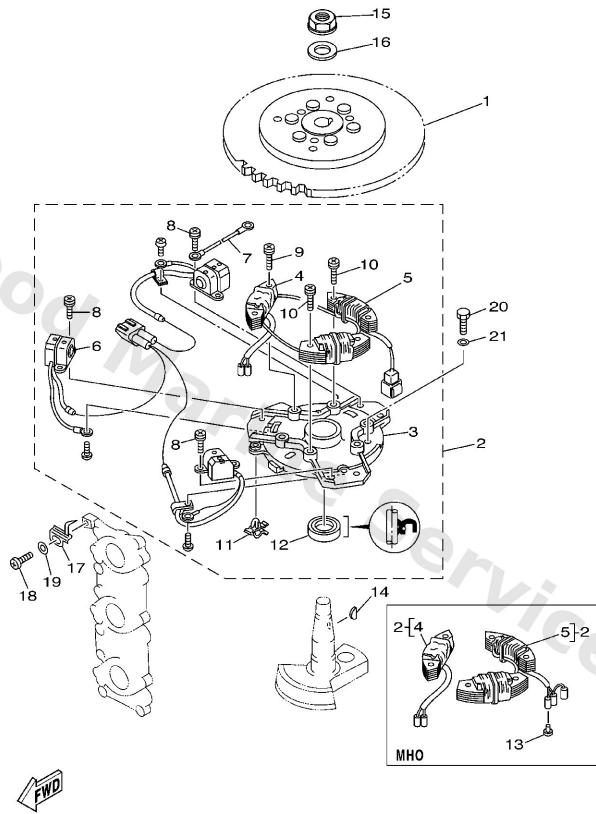
Fuel Tank



C3

Ref	Part	
1	6YK-24201-01 Fuel Tank assembly (25L) AP PLASTIC, 25L,	Buy now
2	6YL-24268-01 Gasket, fuel meter	Buy now
3	6YK-24610-00 Cap assembly WITH INDICATOR	Buy now
4	6YL-24641-00 Gasket, cap 1	Buy now
5	6YK-24260-01 Fuel meter assembly	Buy now
6	90157-05M16 Screw, pan head	Buy now
7	6YL-24329-00 Seal	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

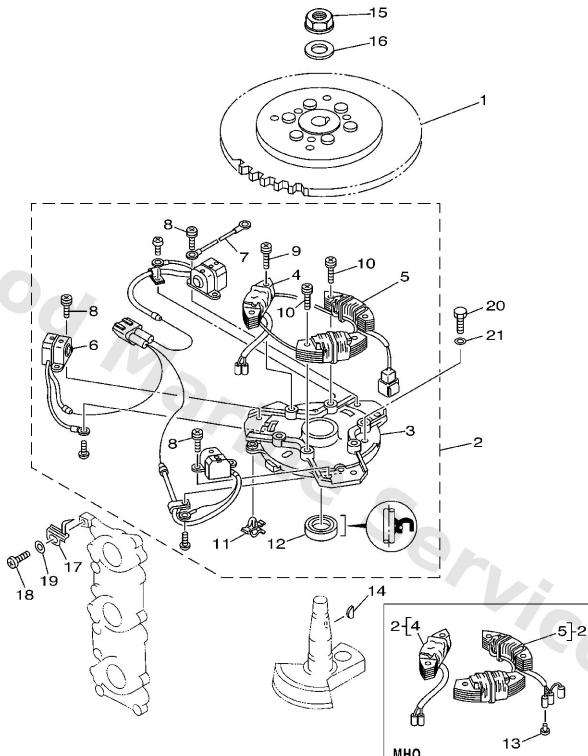
Generator



C7

Ref	Part	
1	63D-85550-00 Rotor assembly	Buy now
1	63D-85550-10 Rotor assembly	Buy now
2	63D-85560-00 Base assembly	Buy now
2	63D-85560-10 Base assembly	Buy now
3	6H4-15359-04-94 Housing, oil seal	Buy now
4	63D-85520-00 Coil, charge	Buy now
5	63D-85533-00 Coil, lighting	Buy now
5	63D-85533-10 Coil, lighting	Buy now
6	63D-85580-00 Coil, pulser	Buy now
7	6H4-83354-00 Wire, earth lead 1	Buy now
8	63D-81345-00 Screw, pan	Buy now
9	63D-81345-10 Screw, pan head (76t)	Buy now
10	63D-81345-20 Screw, pan	Buy now
11	90464-03M15 Clamp(6j8)	Buy now
12	93102-23096 Oil seal (23x38x7-648)	Buy now

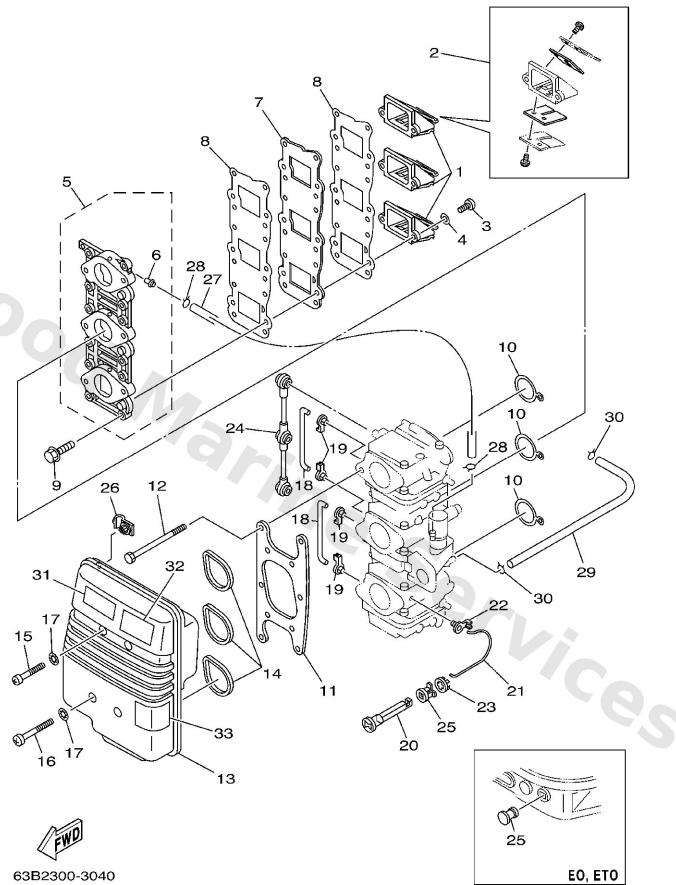
Generator



Ref	Part	
13	703-82119-00 Cover, lead wire 40V	Buy now
14	6H4-11545-00 Key, woodruff	Buy now
15	90179-16M05 Nut (689)	Buy now
16	90201-16M44 Washer (689)	Buy now
17	6H4-81332-00 Plate, timing	Buy now
18	97885-05010 Screw, pan head(62x)	Buy now
19	92995-05600 Washer, plain (646)	Buy now
20	97013-06018 Bolt, hexagon	Buy now
21	92903-06600 Washer, plain (646)	Buy now

C7

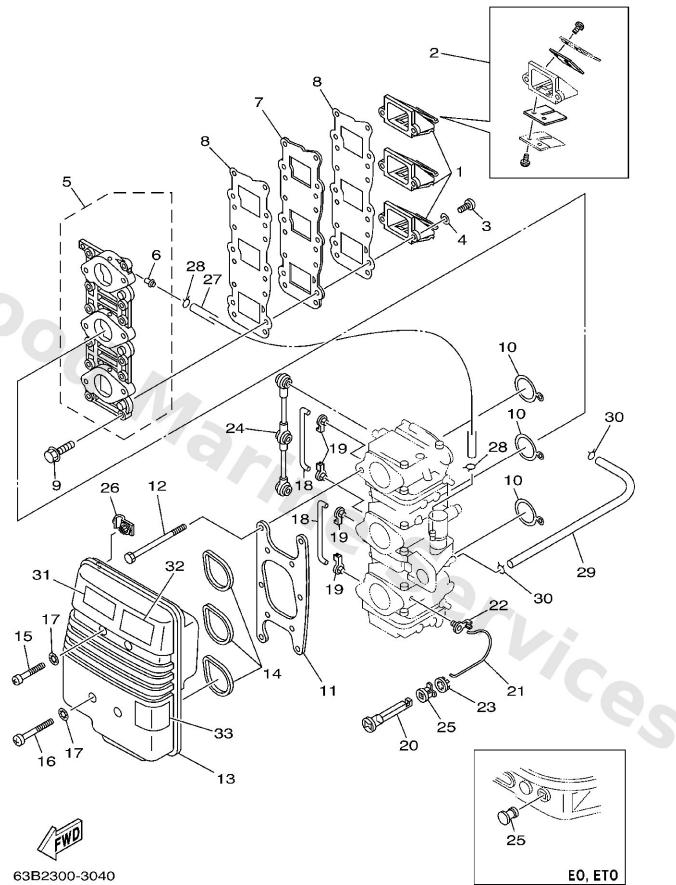
Intake



B1

Ref	Part	
1	6H5-13610-00 Reed valve assembly	Buy now
2	6H4-W0004-00 Reed set	Buy now
3	97880-05014 Screw, pan head(3yl)	Buy now
4	92990-05600 Washer, plain (646)	Buy now
5	6H4-13641-12-94 Manifold 1	Buy now
5	6H4-13641-30-94 Manifold 1	Buy now
6	6H1-14485-00 Pipe, joint	Buy now
7	6H4-13624-01-94 Plate, reed valve	Buy now
8	6H4-13621-A1 Gasket, valve seat	Buy now
9	90119-06MA2 Bolt, with washer	Buy now
10	6H4-14198-01 Gasket	Buy now
11	6H4-14406-00 Hinge	Buy now
12	97095-06095 Bolt, hexagon deep recess	Buy now
13	6H4-14431-02 Silencer, intake 1	Buy now
13	6H4-14431-13 Silencer, intake 1	Buy now

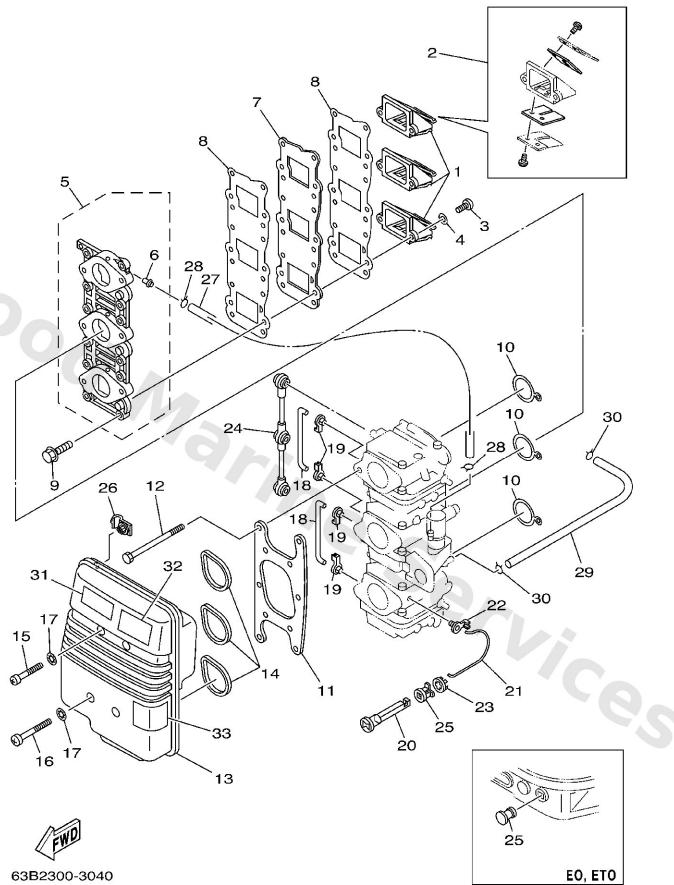
Intake



B1

Ref	Part	
14	6H3-14457-01 Seal	Buy now
15	97885-06040 Screw pan head	Buy now
16	97885-06055 Screw, panhead (gc2)	Buy now
17	90209-06M05 Washer (688)	Buy now
18	6H4-41257-00 Rod, choke link 2	Buy now
19	661-41262-02 Joint, choke lever	Buy now
20	6H4-41271-01 Knob, choke	Buy now
21	6H4-41259-01 Rod, choke 3	Buy now
22	6J8-41262-00 Joint, choke lever	Buy now
23	6J8-41274-00 Grommet 2	Buy now
24	6H4-41217-01 Rod, accel. lever	Buy now
25	689-41273-00 Grommet	Buy now
25	6G1-42748-00 Grommet	Buy now
26	90464-06M19 Clamp(6h4)	Buy now
27	90445-07MA5 Hose (l200)	Buy now

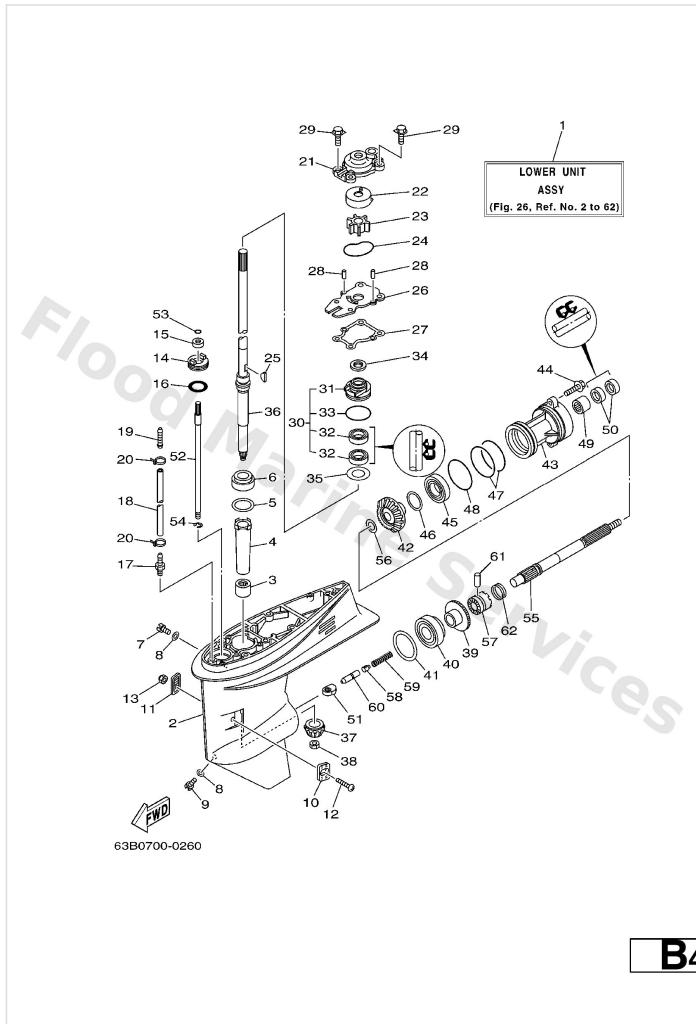
Intake



Ref	Part	
28	90467-06016 Clip (655)	Buy now
29	6H3-14349-00 Pipe	Buy now
30	90467-08004 Clip, pipe 6162435600	Buy now
31	6A1-83625-41 Mark 5	Buy now
32	6A1-83625-51 Mark 5	Buy now
33	6H1-85711-60 Mark, caution	Buy now

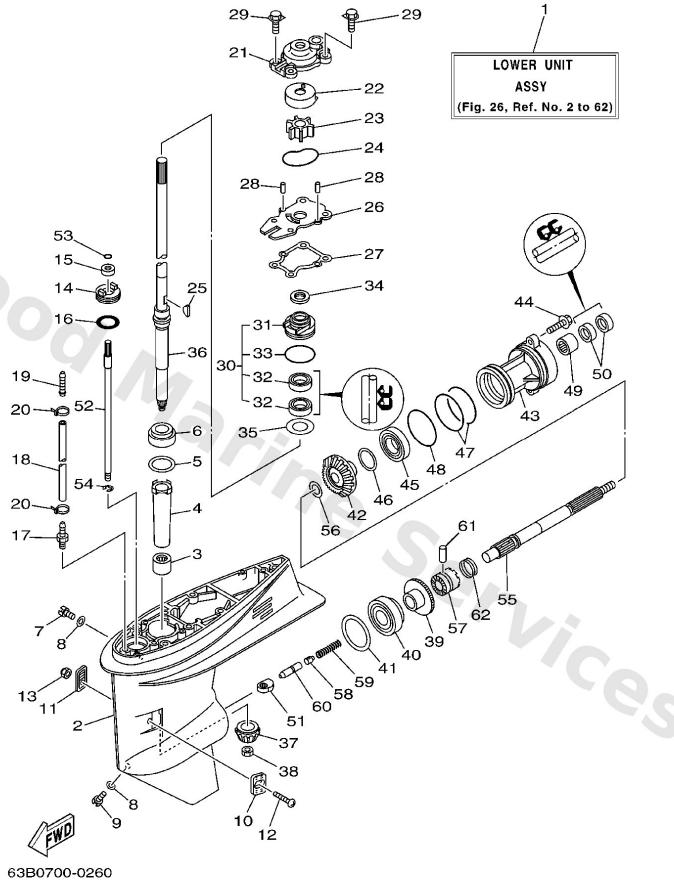
B1

Lower Casing. Drive 1



Ref	Part	
1	63D-45300-02-4D Lower unit assembly S	Buy now
1	63D-45300-12-4D Lower unit assembly L	Buy now
2	63D-45301-03-4D Casing, lower	Buy now
3	93315-32224 Brg,cyl-cal roller 42.2g nk	Buy now
4	6H4-45536-00 Sleeve, drive shaft	Buy now
5	663-45587-01-10 Shim (t:0.10mm) UR	Buy now
5	663-45587-01-12 Shim (t:0.12mm) UR	Buy now
5	663-45587-01-15 Shim (t:0.15mm) UR	Buy now
5	663-45587-01-18 Shim (t:0.18mm) UR	Buy now
5	663-45587-01-30 Shim (t:0.30mm) UR	Buy now
5	663-45587-01-40 Shim (t:0.40mm) UR	Buy now
5	663-45587-01-50 Shim (t:0.50mm) UR	Buy now
6	93332-00001 Brg, tapered roller (409)	Buy now
7	90340-08002 Plug, straight screw	Buy now
8	90430-08020 Gasket	Buy now

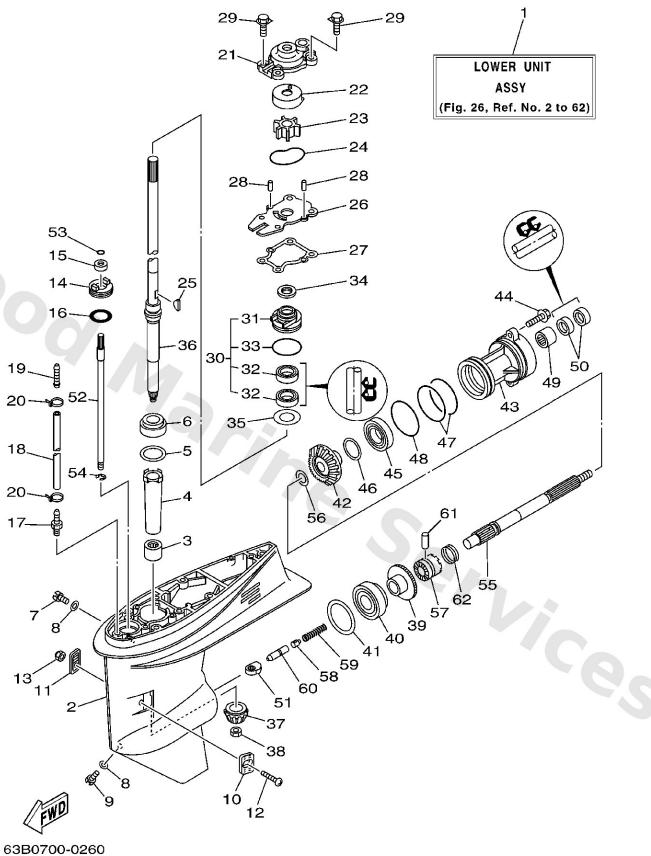
Lower Casing. Drive 1



B4

Ref	Part	
9	688-45341-10 Plug, drain	Buy now
10	63D-45214-00 Cover, water inlet	Buy now
11	63D-45215-00 Cover, water inlet	Buy now
12	90142-05M06 Screw, countersunk	Buy now
13	95380-05600 Nut, hexagon (663)	Buy now
14	63D-45321-00 Plate	Buy now
15	93106-09014 Oil seal	Buy now
16	93210-33MG4 O-ring	Buy now
17	6E5-45378-00 Nipple, hose	Buy now
18	90445-07M31 Hose (l200) L	Buy now
18	90445-07ME9 Hose (l250) S	Buy now
19	6E5-83558-10 End, nipple	Buy now
19	6E5-83558-00 End, nipple	Buy now
20	90465-11M10 Clamp	Buy now
21	63D-44311-00 Housing, water pump	Buy now

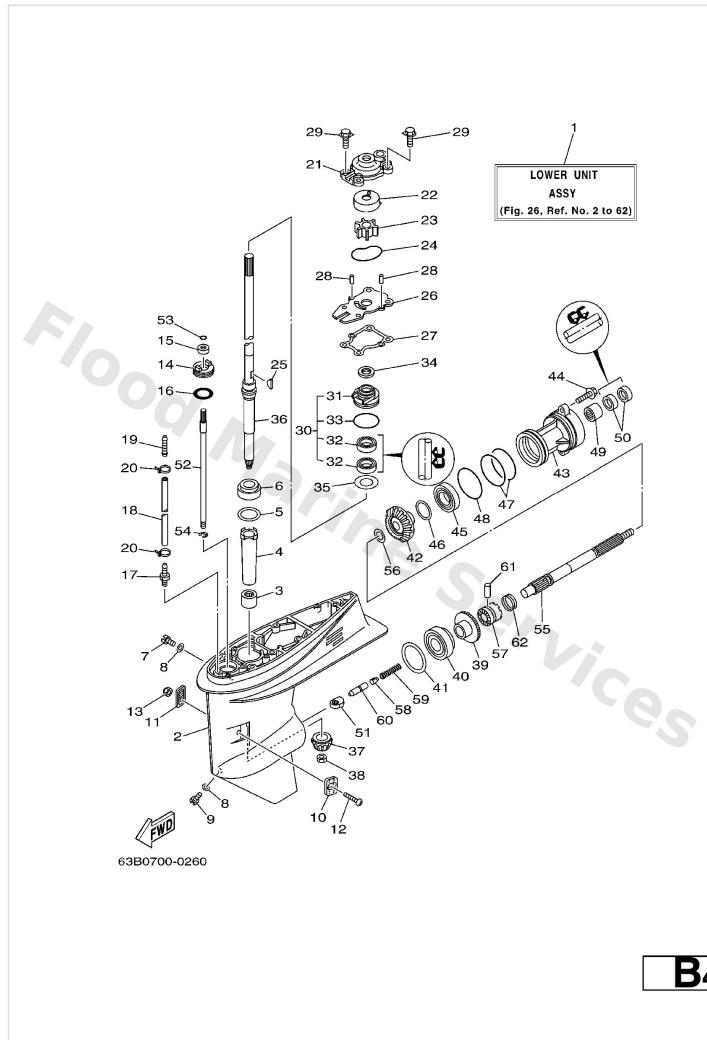
Lower Casing. Drive 1



B4

Ref	Part	
22	<u>63D-44322-00</u> Insert, cartridge	Buy now
23	<u>6H3-44352-00</u> Impellar	Buy now
24	<u>93210-59MG7</u> O-ring	Buy now
25	<u>90280-03024</u> Key, woodruff(662)	Buy now
26	<u>63D-44323-00</u> Outer plate, cartridge	Buy now
27	<u>63D-44316-00</u> Gasket, water pump	Buy now
28	<u>93604-08062</u> Pin,dowel (626)	Buy now
29	<u>90119-08M15</u> Bolt, with washer(62w)	Buy now
30	<u>63D-W4434-00</u> Water pump housing assembly	Buy now
31	<u>63D-44341-00</u> Housing, water pump set	Buy now
32	<u>93101-25M57</u> Oil seal	Buy now
33	<u>93210-48MG8</u> O-ring	Buy now
34	<u>63D-45344-00</u> Cover, oil seal	Buy now
35	<u>90201-27M00</u> Washer, plate(62x)	Buy now
36	<u>63D-45501-00</u> Drive shaft comp. S	Buy now

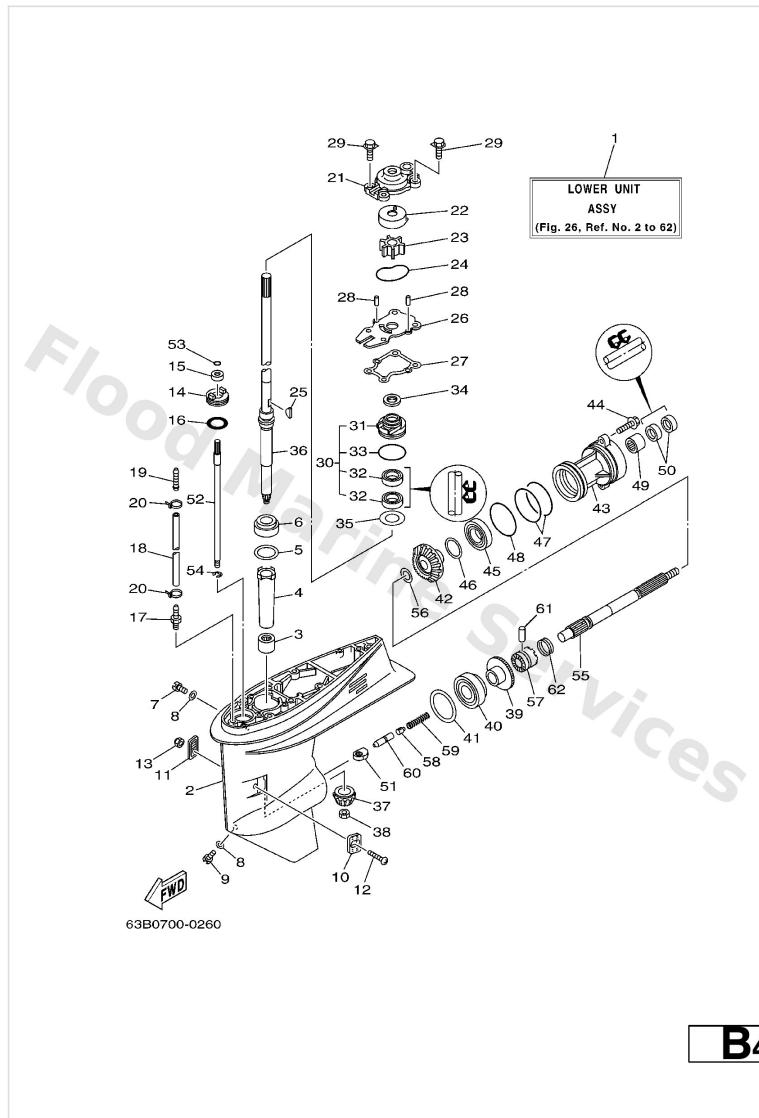
Lower Casing. Drive 1



B4

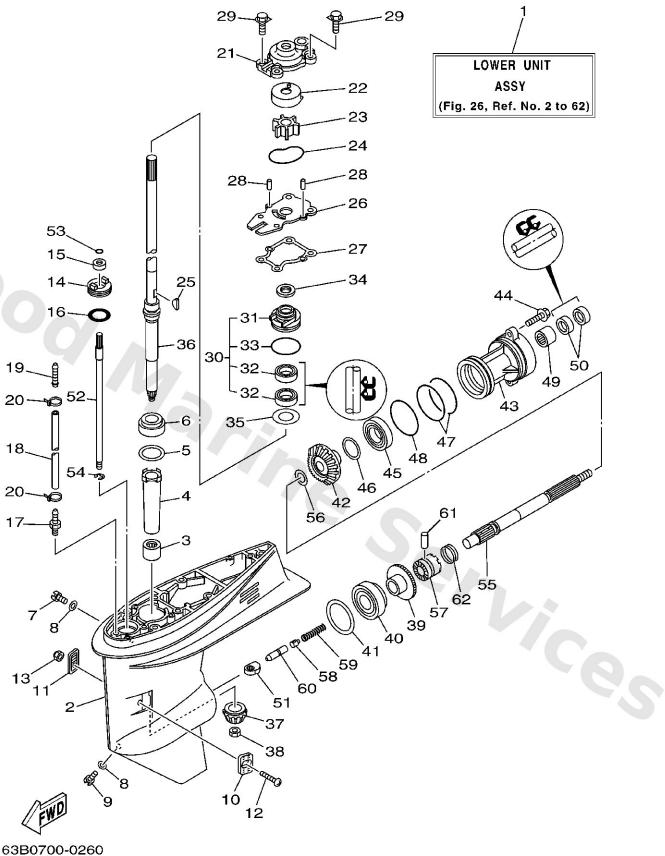
Ref	Part	
36	63D-45501-10 Drive shaft comp. L	Buy now
37	6H4-45551-01 Pinion	Buy now
38	90170-12138 Nut hexagon(663)	Buy now
39	6H4-45560-01 Gear	Buy now
40	93332-00003 Brg,cyl-cal roller 318g ky	Buy now
41	663-45567-01-10 Shim (t:0.10mm) UR	Buy now
41	663-45567-01-12 Shim (t:0.12mm) UR	Buy now
41	663-45567-01-15 Shim (t:0.15mm) UR	Buy now
41	663-45567-01-18 Shim (t:0.18mm) UR	Buy now
41	663-45567-01-30 Shim (t:0.30mm) UR	Buy now
41	663-45567-01-40 Shim (t:0.40mm) UR	Buy now
41	663-45567-01-50 Shim (t:0.50mm) UR	Buy now
42	6H4-45571-01 Gear	Buy now
43	63D-45361-02-4D Cap, lower casing	Buy now
44	90105-08M61 Bolt, washer based(62x)	Buy now

Lower Casing. Drive 1



Ref	Part	
45	93306-001U1 Bearing(62x)	Buy now
46	63D-45577-00-10 Shim (t:0.10mm) UR	Buy now
46	63D-45577-00-12 Shim (t:0.12mm) UR	Buy now
46	63D-45577-00-15 Shim (t:0.15mm) UR	Buy now
46	63D-45577-00-18 Shim (t:0.18mm) UR	Buy now
46	63D-45577-00-30 Shim (t:0.30mm) UR	Buy now
46	63D-45577-00-40 Shim (t:0.40mm) UR	Buy now
46	63D-45577-00-50 Shim (t:0.50mm) UR	Buy now
47	93210-74MG5 O-ring (xe)	Buy now
48	93210-69MG6 O-ring	Buy now
49	93317-22204 Brg,cyl-cal roller 25.5g nt	Buy now
50	93101-22M00 Oil seal (22x36x6-663)	Buy now
51	663-44151-00 Cam, shift	Buy now
52	63D-44144-00 Rod, shift	Buy now
53	93210-07003 O-ring (11m)	Buy now

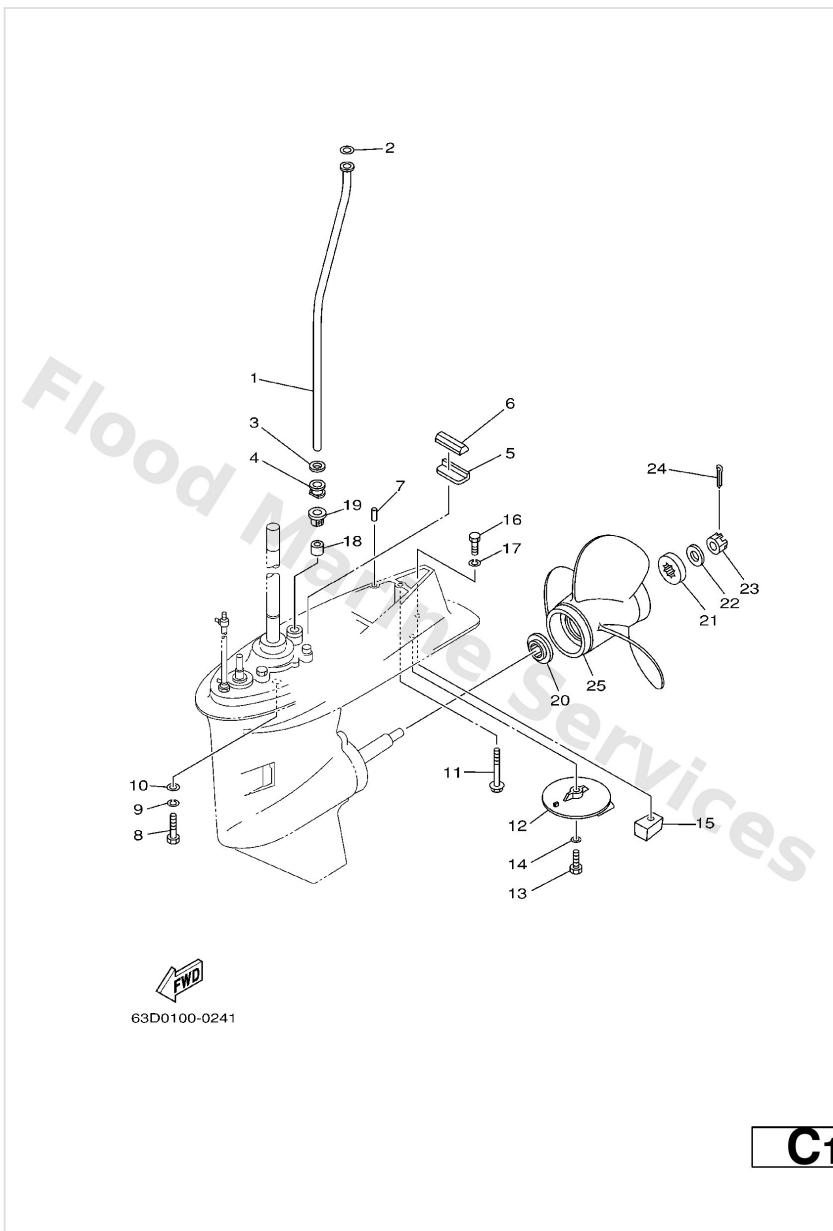
Lower Casing. Drive 1



Ref	Part	
54	99001-08600 Circlip(2r6)	Buy now
55	63D-45611-00 Shaft, propeller	Buy now
56	90201-22429 Washer, plate(663)	Buy now
57	63D-45631-01 Clutch, dog	Buy now
58	663-45634-00 Slide, shift	Buy now
59	90501-16M01 Spring compression	Buy now
60	63D-45635-00 Plunger, shift	Buy now
61	90250-06023 Pin, strait (663)	Buy now
62	663-45633-00 Ring, cross pin	Buy now

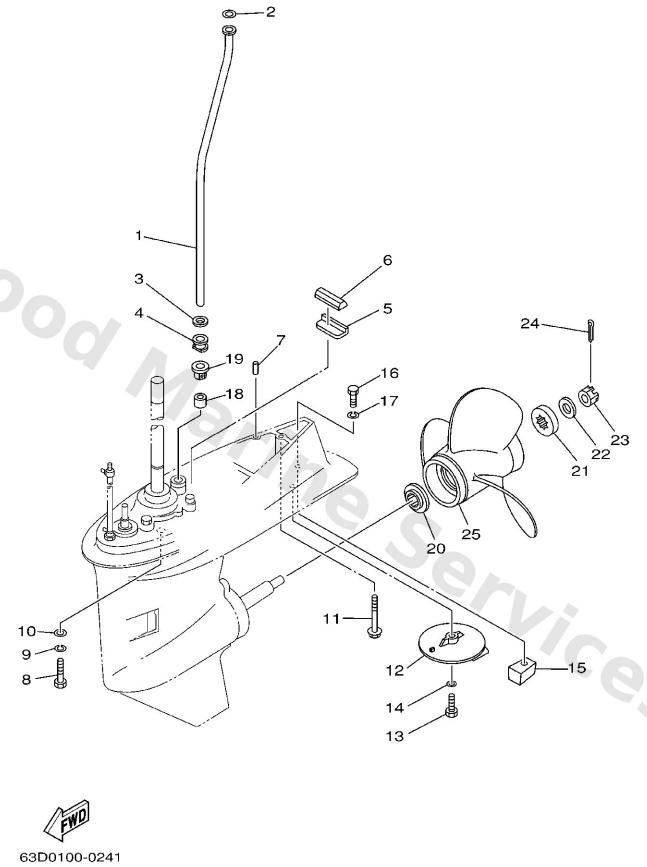
B4

Lower Casing. Drive 2



Ref	Part	
1	63D-44361-00 Tube, water S	Buy now
1	63D-44361-10 Tube, water L	Buy now
2	90202-12060 Washer, plate(663)	Buy now
3	90430-12072 Gasket	Buy now
4	63D-44367-00 Damper, water seal	Buy now
5	663-45376-00-94 Guide, seal damper	Buy now
6	63D-45375-00 Damper, seal	Buy now
7	93606-12019 Pin, dowel (614)	Buy now
8	97075-10040 Bolt, hexagon deep recess	Buy now
9	92995-10100 Ybs67-10 washer, spring	Buy now
10	92995-10600 Washer, plate	Buy now
11	90119-08M84 Bolt, with washer	Buy now
12	664-45371-01 Tab-trim	Buy now
13	97095-08025 Bolt (62g)	Buy now
14	92995-08100 Ybs67-8 washer, spring	Buy now

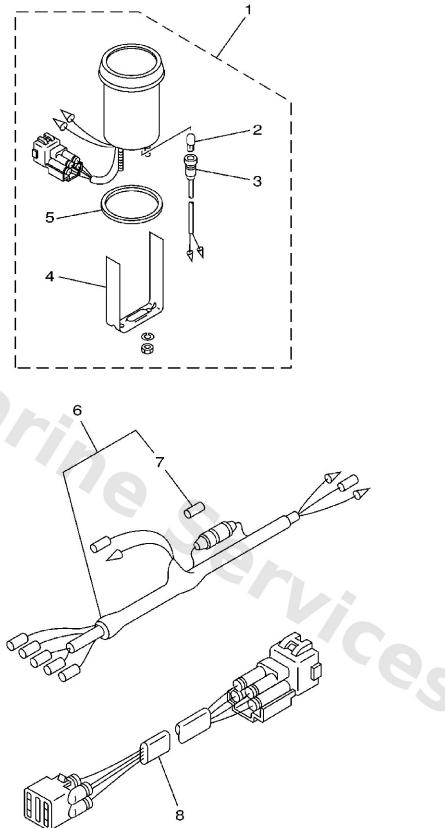
Lower Casing. Drive 2



Ref	Part	
15	67C-45251-00 Anode	Buy now
16	97095-08035 Bolt(70w)	Buy now
18	663-44366-00 Damper, water seal 2	Buy now
19	63D-44312-00 Cover, water pump housing	Buy now
20	663-45987-02 Spacer	Buy now
21	670-45997-02 Spacer	Buy now
22	92990-16200 958-58204-00 washer,plain	Buy now
23	90171-16011 Nut, castle (663)	Buy now
24	91490-30025 Pin cotter	Buy now
25	663-45941-01-EL Propeller (3x10-3/4"x17"-g) UR	Buy now
25	663-45949-01-EL Propeller (3x10-3/4"x16"-g) UR	Buy now

C1

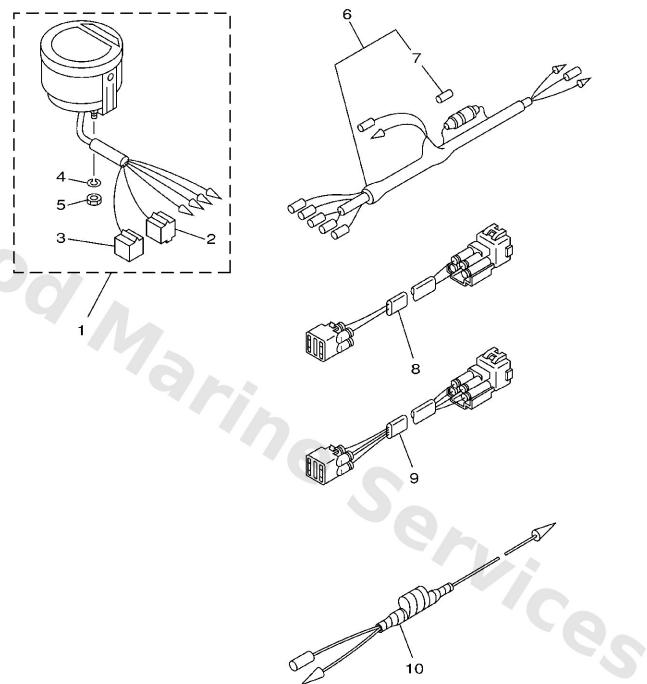
Meter 1



Ref	Part	
1	6Y5-83670-12 Trim meter assembly. AP 40V	Buy now
2	6Y5-83518-00 Bulb (12v-1.7w) t6.5	Buy now
3	6Y5-83536-00 Socket, meter	Buy now
4	6Y5-83544-00 Plate, fitting	Buy now
5	688-83664-00 Damper	Buy now
6	6Y5-83553-00 Wire, lead (l=2.5m) AP 40V	Buy now
7	1E6-82151-00 Fuse (10a)	Buy now
8	6R3-82553-70 Extension, wire lead (for trim AP 40V 4P,7M)	Buy now

D2

Meter 2

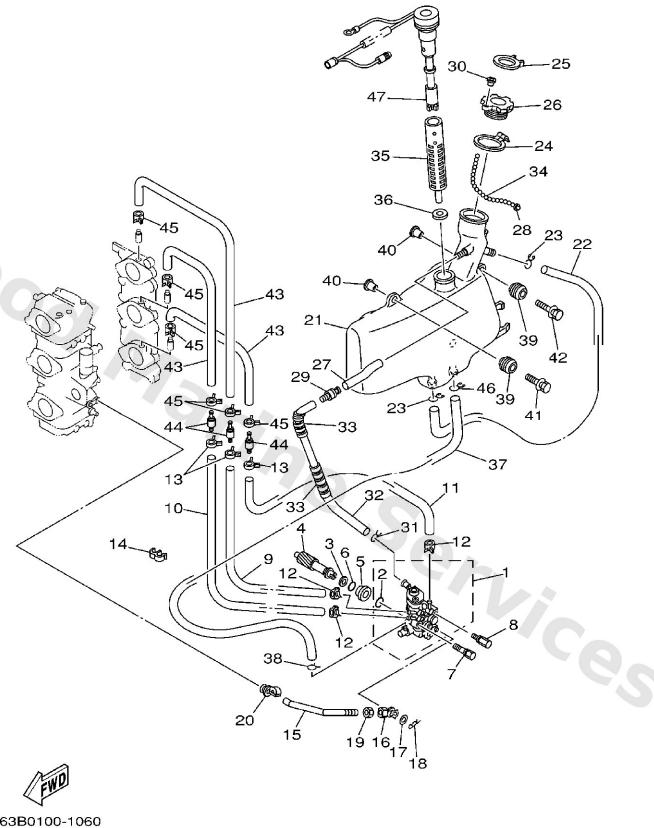


6H30100-0270

Ref	Part	
1	6Y5-8350T-02 Digital tachometer assembly AP 40Y	Buy now
2	9E450-04433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E450-04533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	92990-04100 Ybs67-4 washer, spring	Buy now
5	95380-04600 Nut,hex	Buy now
6	6Y5-83553-00 Wire, lead (l=2.5m) AP 40Y	Buy now
7	1E6-82151-00 Fuse (10a)	Buy now
8	6R3-82521-70 Wire, lead (for tacho., 7m) AP 40Y 7M	Buy now
9	6R3-82553-70 Extension, wire lead (for trim AP 40Y 4P,7M	Buy now
10	6H4-81315-11 Lead wire assembly AP 40Y	Buy now

D3

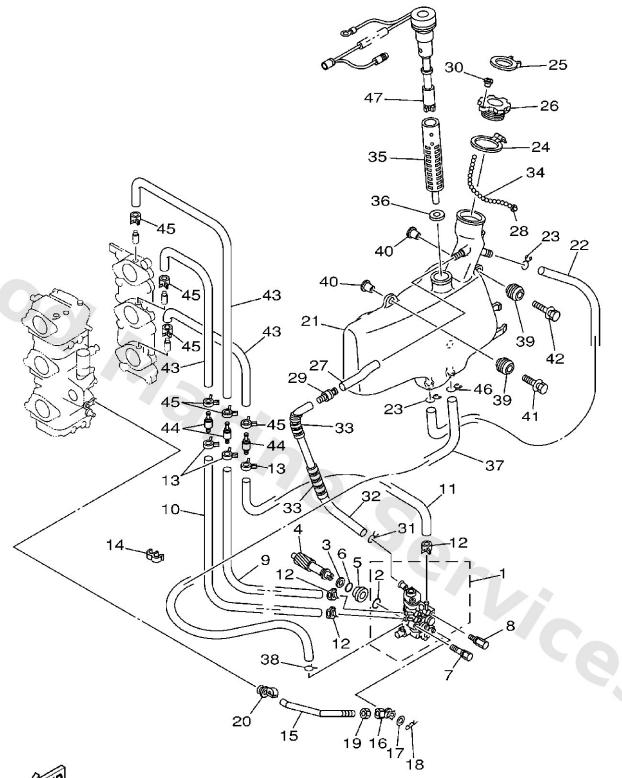
Oil Pump 1



B6

Ref	Part	
1	63D-13200-00 Oil injection pump assembly	Buy now
2	93210-19MA7 O-ring(6r0)	Buy now
3	90201-08M93 Washer, plate (6g5)	Buy now
4	6H4-11537-01 Gear, driven	Buy now
5	6H1-13117-01 Collar, distance	Buy now
6	93210-13M04 93210-13m04	Buy now
7	90109-06M39 Bolt(6h0)	Buy now
8	90109-06M40 Bolt(6h0)	Buy now
9	90445-07M44 Hose (I390)	Buy now
10	90445-07M23 Hose (I570)	Buy now
11	90445-07MA6 Hose (I200)	Buy now
12	90468-07M02 Clip (6e5)	Buy now
14	90464-07M20 Clamp(6h0)	Buy now
15	6H4-41241-01 Rod, link	Buy now
16	6H1-41237-00 Joint, link	Buy now

Oil Pump 1

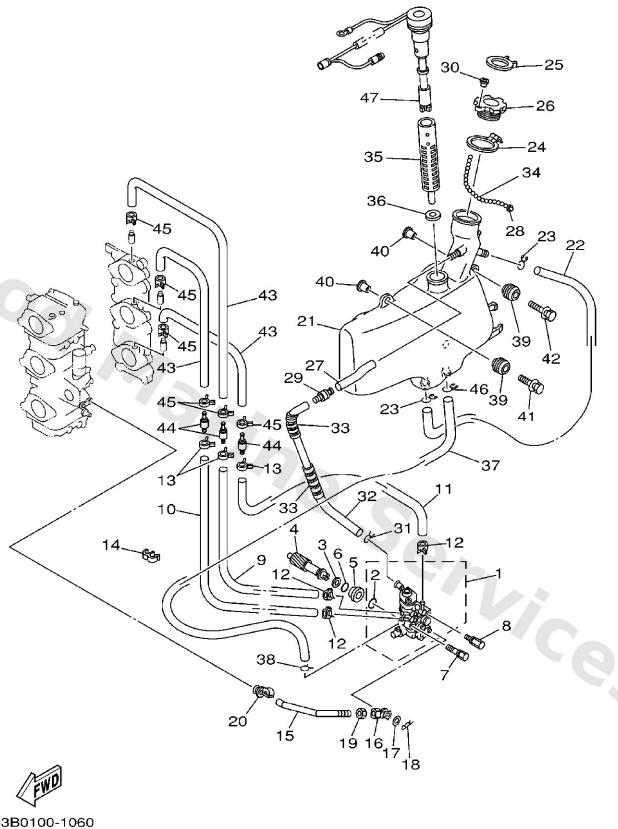


63B0100-1060

B6

Ref	Part	
17	90202-05088 Washer, plate (666)	Buy now
18	90468-05M03 Clip(6j8)	Buy now
19	95380-05600 Nut, hexagon (663)	Buy now
20	6E9-41237-00 Joint, link	Buy now
21	63D-21707-10 Oil tank comp.	Buy now
22	90445-11M15 Hose (I360)	Buy now
23	90467-11M08 Clip(72x)	Buy now
24	63D-2175R-00 Hook, band	Buy now
25	63D-2176M-00 Hook	Buy now
26	6H4-21770-00 Oil tank cap assembly	Buy now
27	90445-11M23 Hose (I100)	Buy now
28	6H4-21757-00 Washer, special 1	Buy now
29	63D-21744-00 Breather	Buy now
30	6H4-24634-00 Hook, chain ball	Buy now
31	90467-10M04 Clip, pipe 1 (6e9)	Buy now

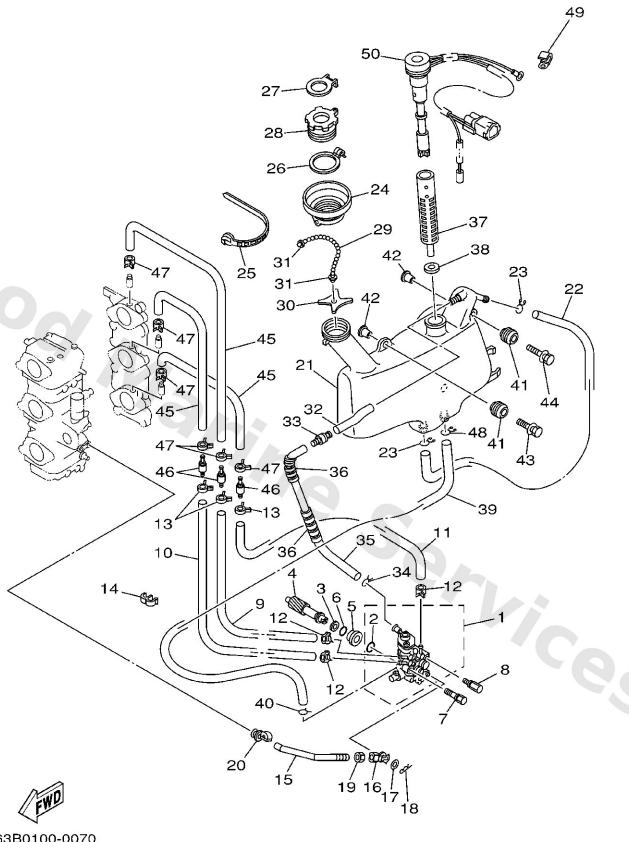
Oil Pump 1



B6

Ref	Part	
32	90445-11M17 Hose (I360)	Buy now
33	90446-10M01 Tube (6e5)	Buy now
34	6H4-24633-00 Chain, ball	Buy now
35	6J8-13411-00 Strainer, oil	Buy now
36	6J8-13414-00 Gasket, strainer cover	Buy now
37	6L2-13416-00 Pipe, oil 1	Buy now
38	90467-08004 Clip, pipe 6162435600	Buy now
39	6A0-82317-00 Damper, ignition coil	Buy now
40	624-42542-00 Collar	Buy now
41	90119-06M65 Bolt, with washer	Buy now
42	90119-06M67 Bolt, with washer	Buy now
43	90445-07M87 Hose(62t)	Buy now
44	6E9-13183-70 Valve check	Buy now
47	63D-85720-10 Oil level gauge assembly	Buy now

Oil Pump 2

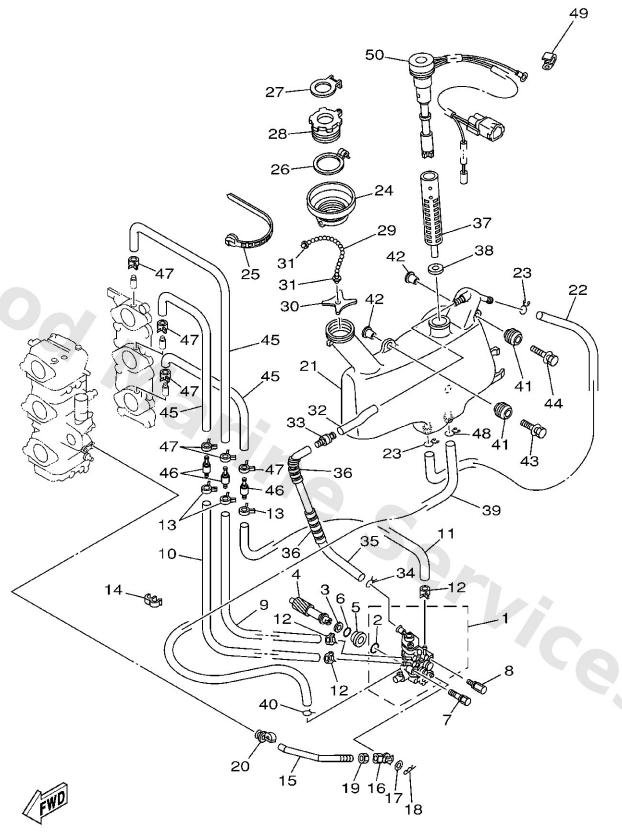


63B0100-0070

C1

Ref	Part	
1	<u>63D-13200-00</u> Oil injection pump assembly	Buy now
2	<u>93210-19MA7</u> O-ring(6r0)	Buy now
3	<u>90201-08M93</u> Washer, plate (6g5)	Buy now
4	<u>6H4-11537-01</u> Gear, driven	Buy now
5	<u>6H1-13117-01</u> Collar, distance	Buy now
6	<u>93210-13M04</u> 93210-13m04	Buy now
7	<u>90109-06M39</u> Bolt(6h0)	Buy now
8	<u>90109-06M40</u> Bolt(6h0)	Buy now
9	<u>90445-07M44</u> Hose (l390)	Buy now
10	<u>90445-07M23</u> Hose (l570)	Buy now
11	<u>90445-07MA6</u> Hose (l200)	Buy now
12	<u>90468-07M02</u> Clip (6e5)	Buy now
14	<u>90464-07M20</u> Clamp(6h0)	Buy now
15	<u>6H4-41241-01</u> Rod, link	Buy now
16	<u>6H1-41237-00</u> Joint, link	Buy now

Oil Pump 2

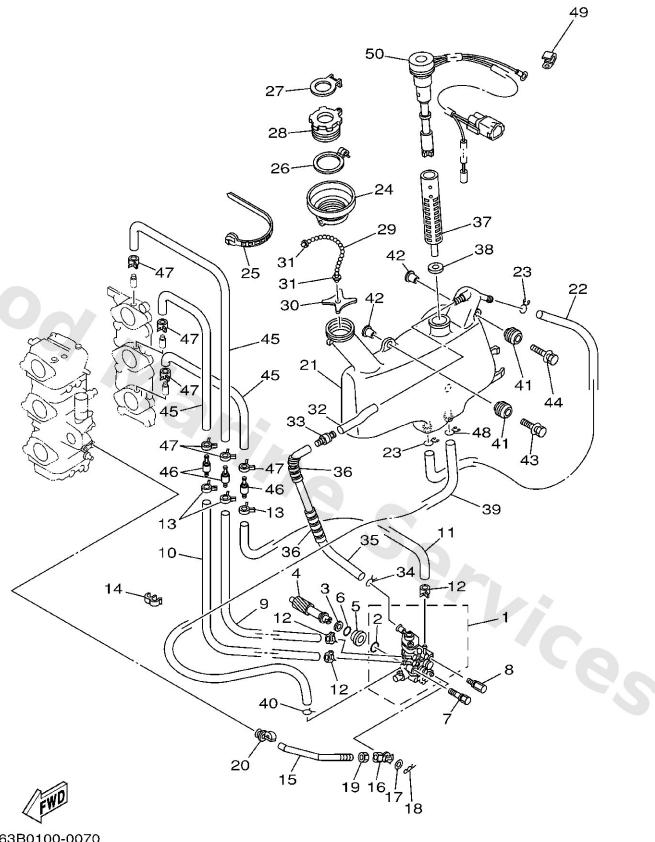


63B0100-0070

C1

Ref	Part	
17	90202-05088 Washer, plate (666)	Buy now
18	90468-05M03 Clip(6j8)	Buy now
19	95380-05600 Nut, hexagon (663)	Buy now
20	6E9-41237-00 Joint, link	Buy now
21	63D-21707-00 Oil tank comp.	Buy now
22	90445-11M15 Hose (I360)	Buy now
23	90467-11M08 Clip(72x)	Buy now
24	6H4-21752-00 Tube, filler 1	Buy now
25	90465-13M30 Clamp	Buy now
26	63D-2175R-00 Hook, band	Buy now
27	63D-2176M-00 Hook	Buy now
28	6H4-21770-00 Oil tank cap assembly	Buy now
29	6H5-24633-00 Chain, Ball	Buy now
30	6J8-21758-00 Washer, special 2	Buy now
31	6H1-21757-00 Washer, special 1	Buy now

Oil Pump 2

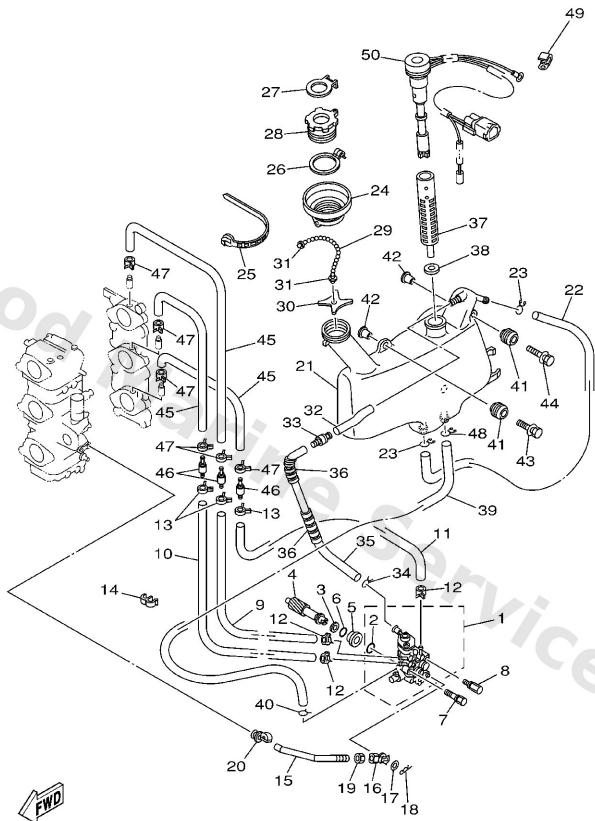


63B0100-0070

C1

Ref	Part	
32	90445-11M23 Hose (I100)	Buy now
33	63D-21744-00 Breather	Buy now
34	90467-10M04 Clip, pipe 1 (6e9)	Buy now
35	90445-11M17 Hose (I360)	Buy now
36	90446-10M01 Tube (6e5)	Buy now
37	6J8-13411-00 Strainer, oil	Buy now
38	6J8-13414-00 Gasket, strainer cover	Buy now
39	6L2-13416-00 Pipe, oil 1	Buy now
40	90467-08004 Clip, pipe 6162435600	Buy now
41	6A0-82317-00 Damper, ignition coil	Buy now
42	624-42542-00 Collar	Buy now
43	90119-06M65 Bolt, with washer	Buy now
44	90119-06M67 Bolt, with washer	Buy now
45	90445-07M87 Hose(62t)	Buy now
46	6E9-13183-70 Valve check	Buy now

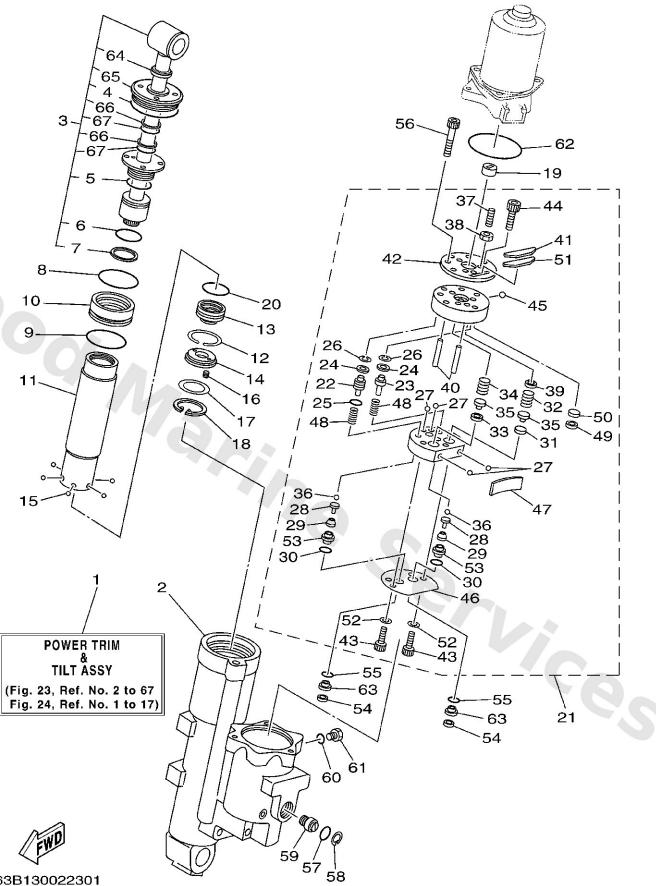
Oil Pump 2



Ref	Part	
49	90465-06M86 Clamp	Buy now
50	63D-85720-00 Oil level gauge assembly	Buy now

C1

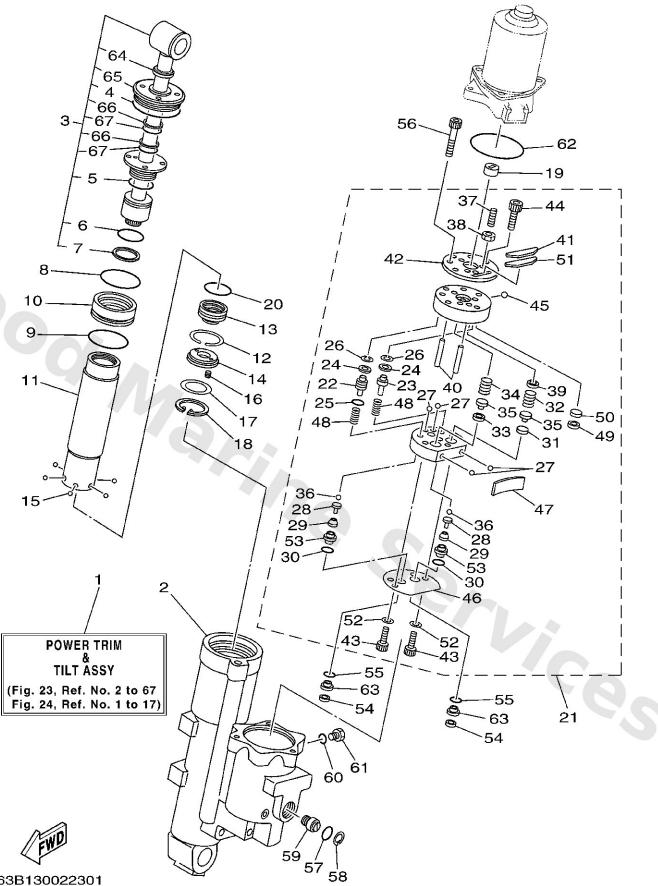
Power Trim & Tilt Assy 1



A6

Ref	Part	
1	62Y-43800-01-4D Power trim & tilt assembly	Buy now
2	62Y-4380K-01 Cylinder, tilt sub assembly	Buy now
3	62X-43810-01 Tilt piston sub assembly	Buy now
4	62X-43861-00 O-ring	Buy now
5	62X-43862-00 O-ring	Buy now
6	93210-29375 O-ring (j10)	Buy now
7	62X-43871-00 Ring, back up	Buy now
8	93210-44383 O-ring (705)	Buy now
9	93210-48214 O-ring	Buy now
10	62X-4388A-00 Piston, trim	Buy now
11	62Y-22471-00 Cylinder, shock absorber	Buy now
12	67F-43875-00 Ring, snap	Buy now
13	69W-4381B-00 Free piston sub assembly	Buy now
14	62X-43899-00 Plate stopper	Buy now
15	93503-16003 Ball	Buy now

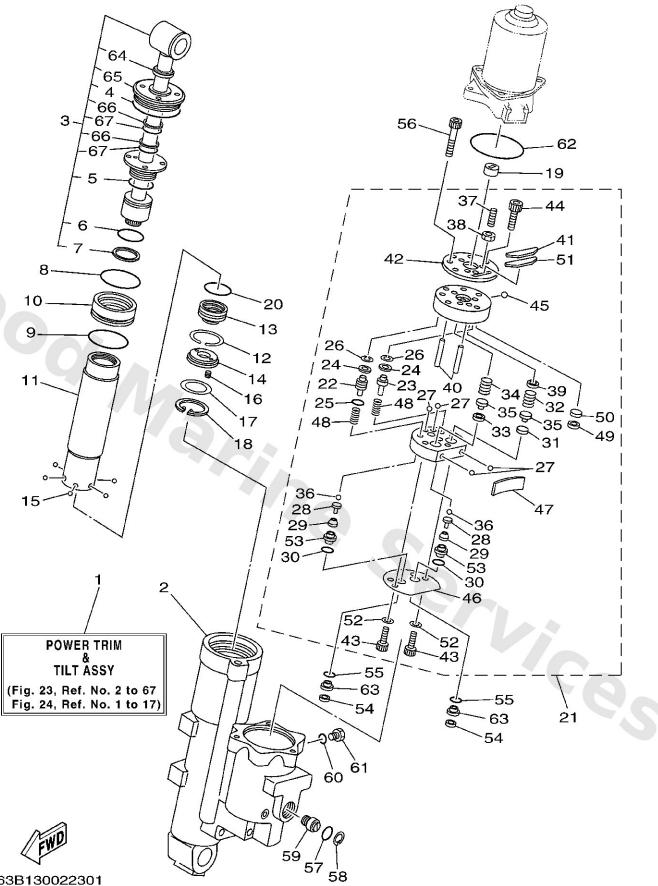
Power Trim & Tilt Assy 1



A6

Ref	Part	
16	62X-4384H-00 Spring	Buy now
17	1UF-22434-00 Plate, valve 1	Buy now
18	62X-43875-00 Ring, snap	Buy now
19	6H1-43831-10 Connector, shaft	Buy now
21	62Y-43830-01 Gear pump assembly	Buy now
22	69J-43841-00 Piston, shuttle	Buy now
23	69J-4384M-00 Piston, shuttle 2	Buy now
24	69A-4384F-00 Seal, main valve	Buy now
25	6H1-43883-00 O-ring	Buy now
26	99002-03600 Circlip(615)	Buy now
27	93505-32038 Ball(7fk)	Buy now
28	65W-4386A-00 Pin, absorber valve	Buy now
29	69J-43853-00 Spring, main valve	Buy now
30	69J-4389J-00 O-ring	Buy now
31	6H1-4384G-11 Seal, relief valve	Buy now

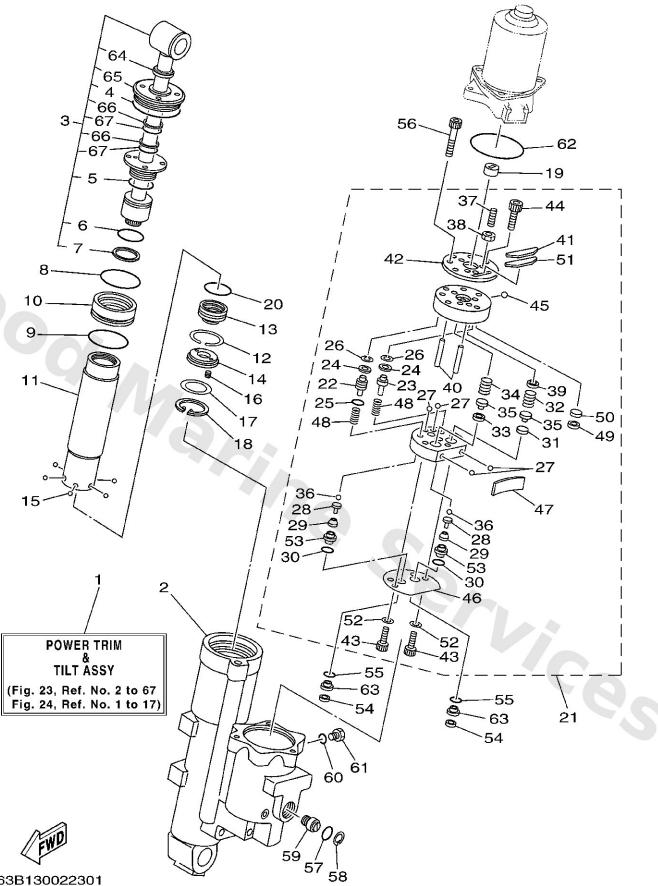
Power Trim & Tilt Assy 1



A6

Ref	Part	
32	62Y-43855-00 Spring, up relief	Buy now
33	6H1-4384F-10 Seal, main valve	Buy now
34	6H1-43856-10 Spring, down relief	Buy now
35	6H1-43844-10 Pin, valve support	Buy now
37	92A08-03110 Screw set	Buy now
38	95302-03600 Nut(7h6)	Buy now
39	62Y-4382A-00 Adaptor 1	Buy now
40	93604-26256 Pin, dowel	Buy now
41	62Y-43816-00 Filter 1	Buy now
42	62Y-4382L-00 Cap, relief valve	Buy now
43	91318-05020 Bolt, socket	Buy now
44	91318-05008 Bolt,socket	Buy now
45	93501-08001 Ball	Buy now
46	69W-4384G-00 Seal, relief valve	Buy now
47	62Y-43854-00 Spring, manual release	Buy now

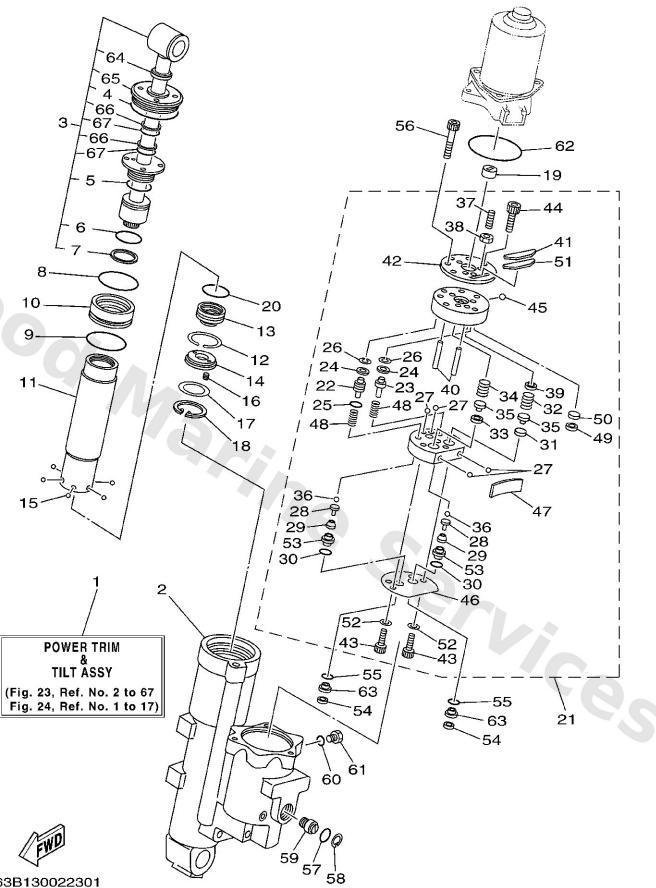
Power Trim & Tilt Assy 1



A6

Ref	Part	
48	69J-43894-00 Spring, shuttle return	Buy now
49	62Y-4387J-00 Washer, special 2	Buy now
50	62Y-22434-00 Plate, valve 1	Buy now
51	62Y-43871-00 Ring, back up	Buy now
52	62Y-4387G-00 Washer	Buy now
53	69J-43893-00 Washer	Buy now
54	6H1-43816-00 Filter 1	Buy now
56	91318-06040 Bolt,socket	Buy now
57	93210-18397 O-ring (6g5)	Buy now
58	6H1-43875-00 Ring, snap	Buy now
59	62Y-43845-00 Screw, manual release	Buy now
60	93210-09165 O-ring	Buy now
61	6H1-43829-00 Plug, reservoir	Buy now
62	62X-43865-00 O-ring	Buy now
63	69W-43899-01 Plate stopper	Buy now

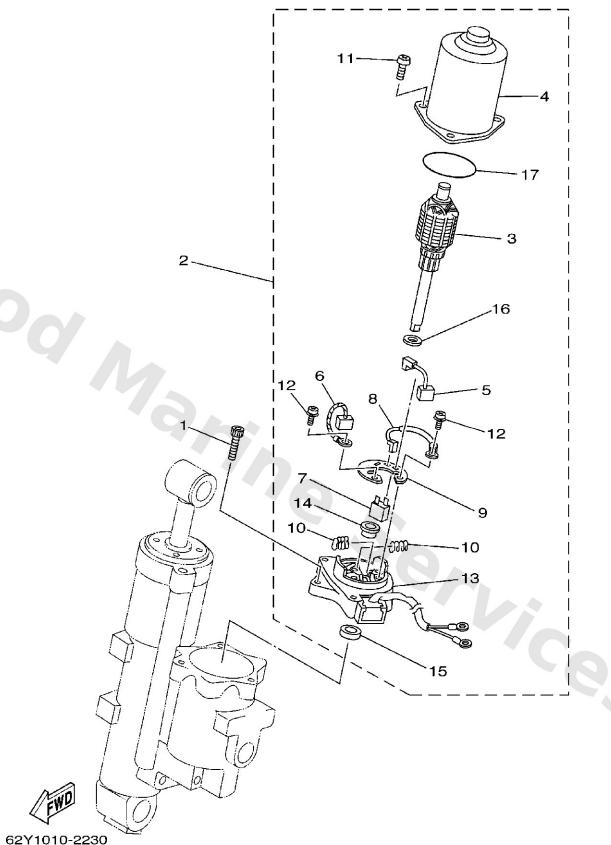
Power Trim & Tilt Assy 1



Ref	Part	
64	62Y4382200 Seal, trim dust	Buy now
65	62X4382100 Screw, trim cylinder end	Buy now
66	62X4387200 Ring, back up	Buy now
67	6C54386300 O-ring	Buy now

A6

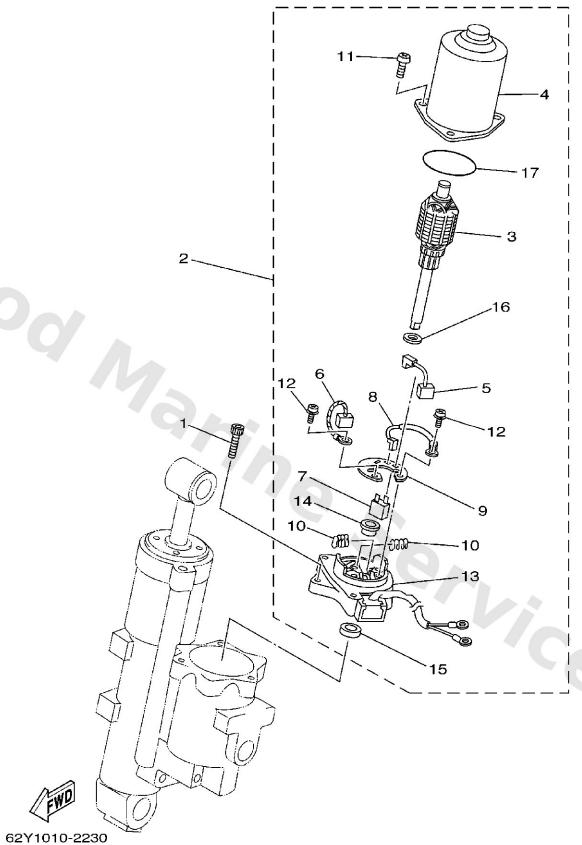
Power Trim & Tilt Assy 2



B2

Ref	Part	
1	62X-43888-00 Bolt,socket	Buy now
2	62Y-43880-01 Motor assembly	Buy now
3	62Y-43805-00 Armature assembly	Buy now
4	62X-43804-01 Stator assembly	Buy now
5	62Y-43892-00 Brush 2	Buy now
6	62Y-43891-00 Brush 1	Buy now
7	62Y-82181-01 Circuit breaker comp.	Buy now
8	62X-43807-00 Wire sub assembly	Buy now
9	69W-4380F-00 Plate, brush holder	Buy now
10	62X-4386K-00 Spring, brush	Buy now
11	97880-05020 Screw, pan head (e22)	Buy now
12	9760204216 Screw, pan head with washer	Buy now
13	62Y-43881-00 Frame, end	Buy now
14	62X-4380H-00 Metal	Buy now
15	93102-08414 Oil seal(61a)	Buy now

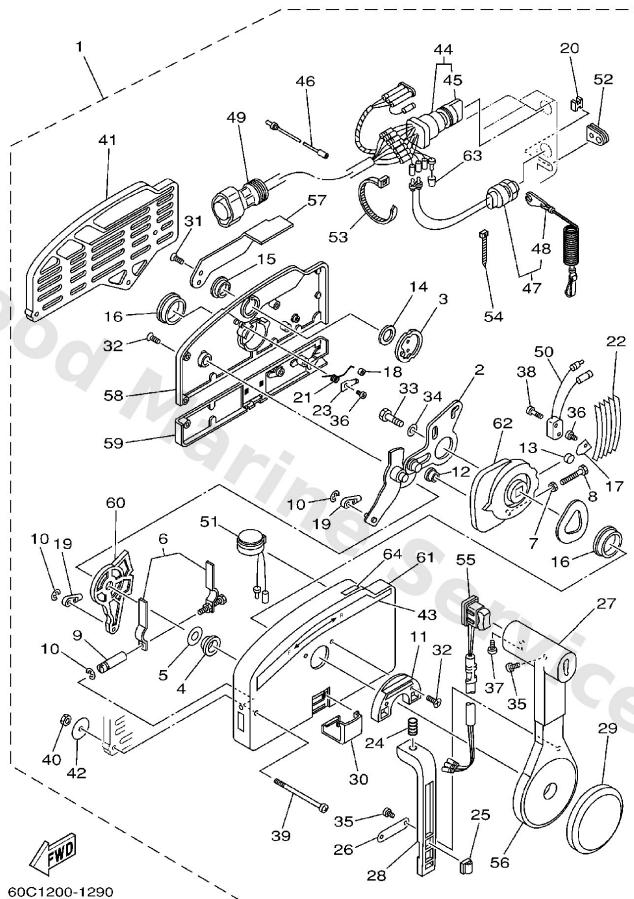
Power Trim & Tilt Assy 2



B2

Ref	Part	
16	90201-083J8 Washer, plate(62x)	Buy now
17	93210-52449 O-ring(50m)	Buy now

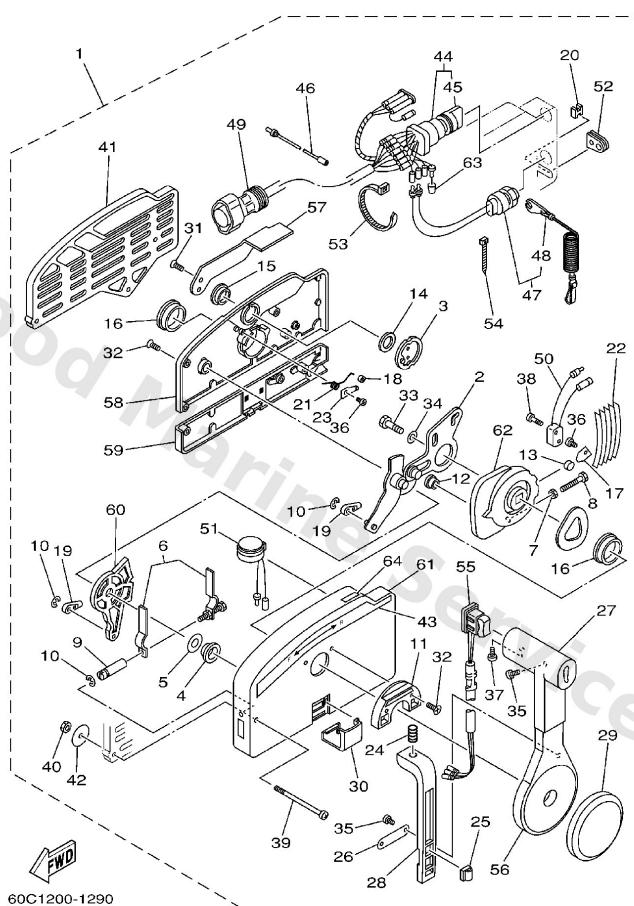
Remote Control Assy



C6

Ref	Part	
1	703-48201-A2 Remote control assembly (10p) AP	Buy now
1	703-48205-A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now

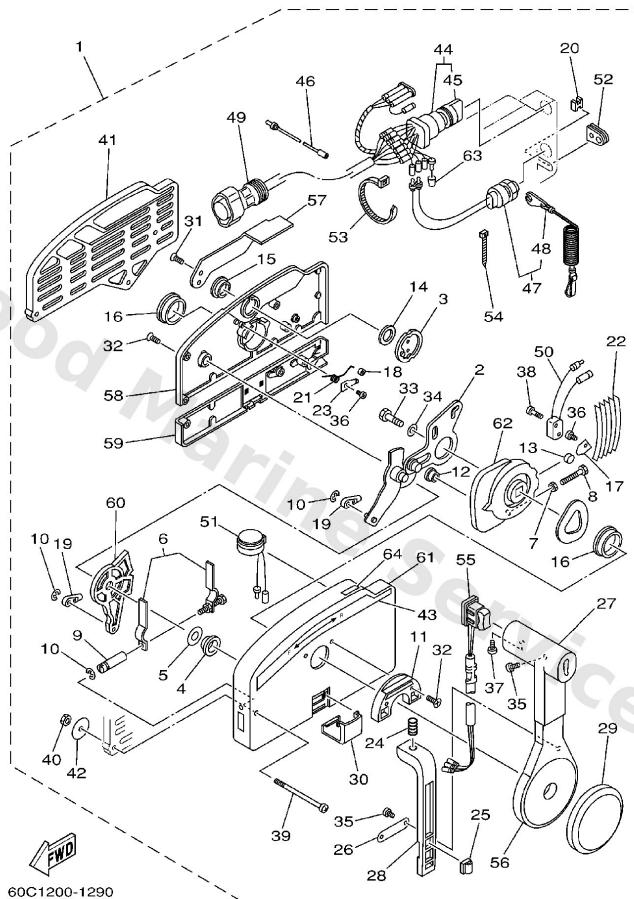
Remote Control Assy



Ca

Ref	Part	
15	703-48243-00 Bushing 3	Buy now
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now

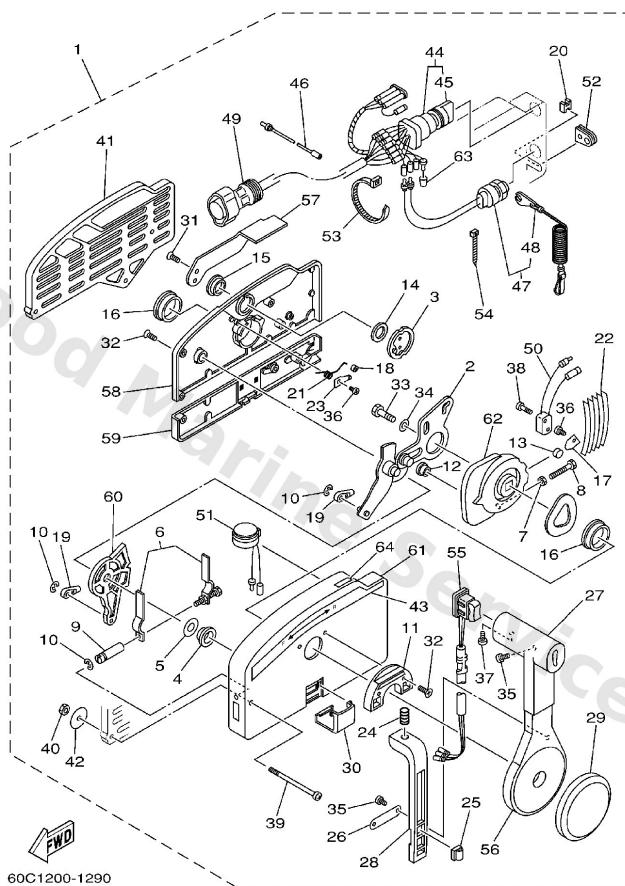
Remote Control Assy



C6

Ref	Part	
30	703-48219-00 Cover, lead	Buy now
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-12 Main switch assembly FOR PRIME START	Buy now

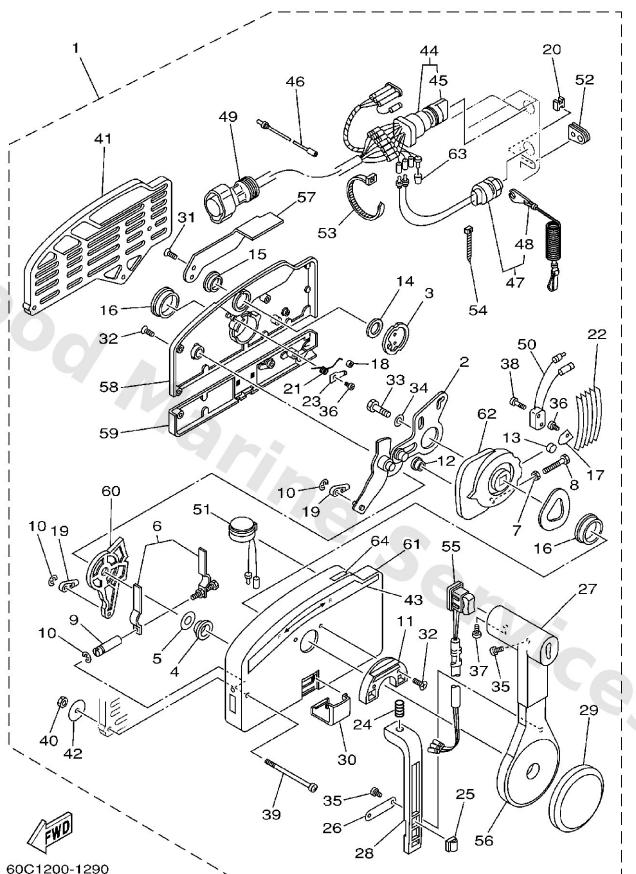
Remote Control Assy



C6

Ref	Part	
45	676-82577-00 Cap, key	Buy now
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-A0 Buzzer	Buy now
52	703-48284-00 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-48224-00 Cover, control lever WITHOUT PT/T SW.	Buy now
55	703-82563-02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703-48221-00 Grip	Buy now
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now

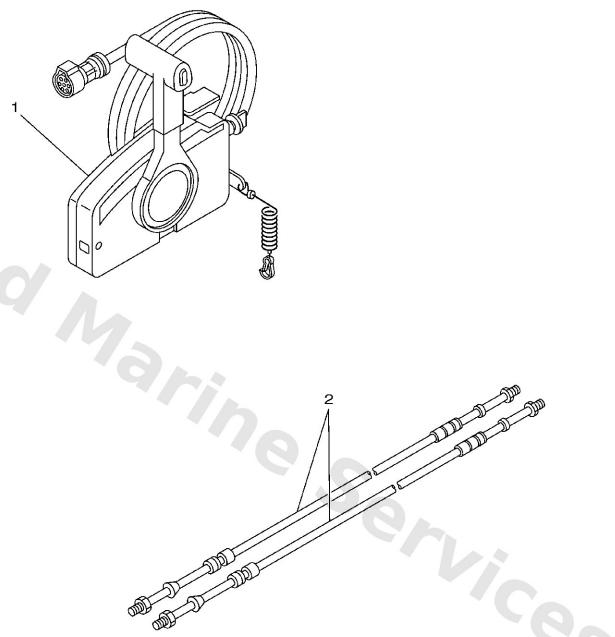
Remote Control Assy



Ref	Part	
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now
63	703-82542-00 Cap	Buy now
64	703-48218-00 Graphic	Buy now

C6

Remote Control Box

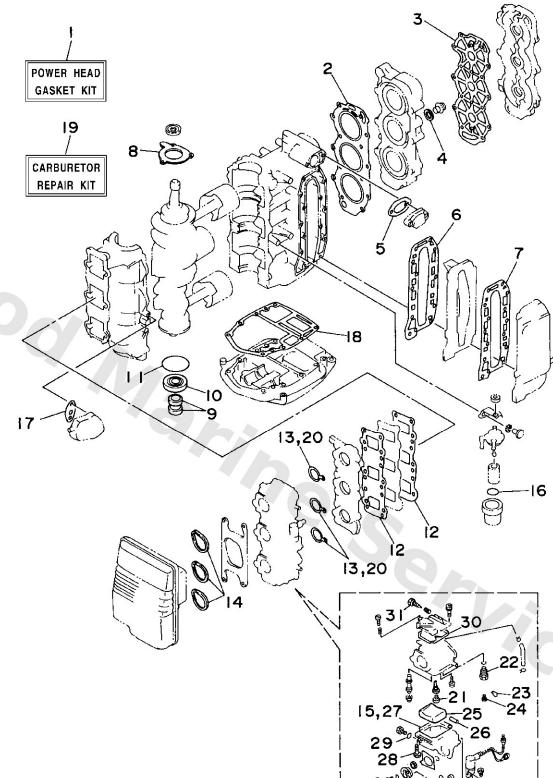


67M0100-8280

C5

Ref	Part	
1	703-48201-A2 Remote control assembly (10p) AP	Buy now
1	703-48205-A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701-48320-00 Cable, Remote Control L=12F UR	Buy now
2	701-48320-20 Cable, Remote Control L=13F UR	Buy now
2	701-48320-30 Cable, Remote Control L=14F UR	Buy now
2	701-48320-50 Cable, Remote Control L=15F UR	Buy now
2	701-48320-60 Cable, Remote Control L=16F UR	Buy now
2	701-48320-80 Cable, Remote Control L=17F UR	Buy now

Repair Kit 1

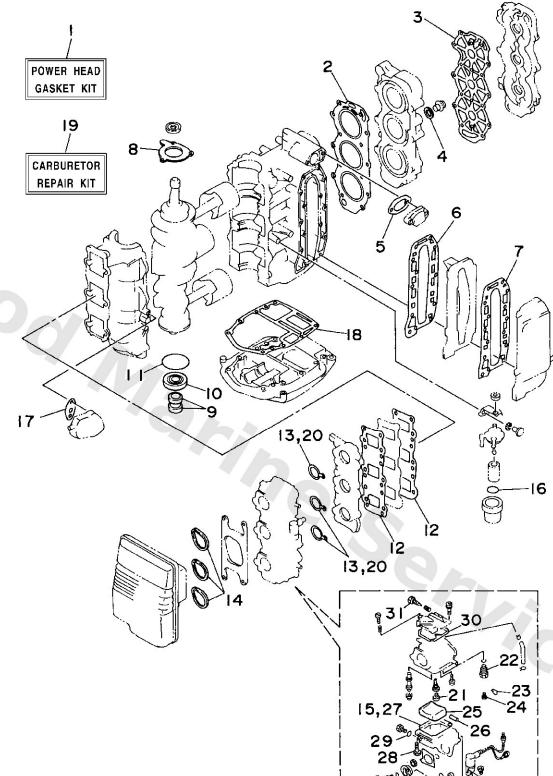


63D0010-5270

D4

Ref	Part	
1	63D-W0001-00 Power head gasket kit	Buy now
2	63D-11181-A1 Gasket, cylinder head 1	Buy now
3	63D-11193-A0 Gasket, head cover 1	Buy now
4	90430-14115 Gasket (663)	Buy now
5	61A-12414-A0 Gasket, cover	Buy now
6	6H4-41112-A0 Gasket, exhaust inner cover	Buy now
7	6H4-41114-A0 Gasket, exhaust outer cover	Buy now
8	6H4-15369-A1 Gasket, oil seal housing	Buy now
9	93104-16M01 Oil seal(6a8)	Buy now
10	93102-25M28 Oil seal(6h4)	Buy now
11	93210-58M21 O-ring (683)	Buy now
12	6H4-13621-A1 Gasket, valve seat	Buy now
13	6H4-14198-01 Gasket	Buy now
14	6H3-14457-01 Seal	Buy now
15	6H4-14984-00 Gasket, float chamber	Buy now

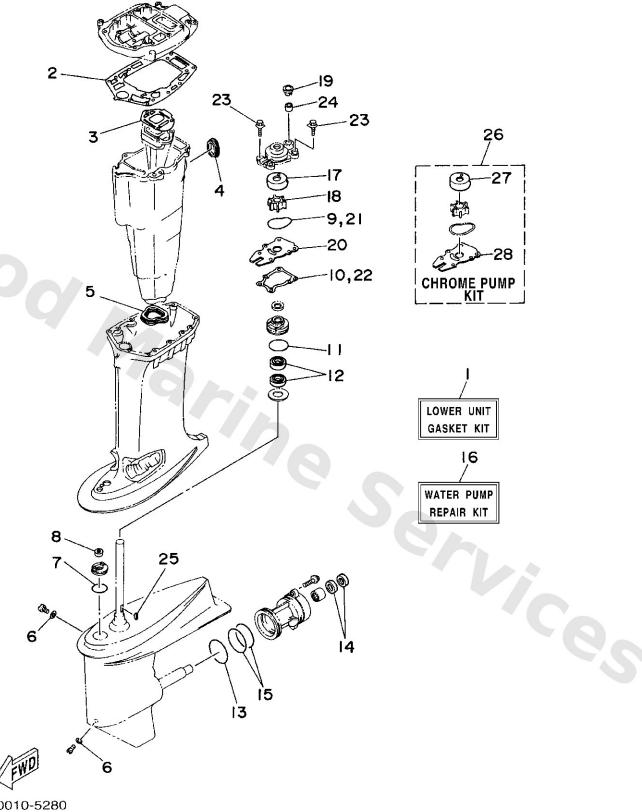
Repair Kit 1



D4

Ref	Part	
16	93210-32738 O-ring(1wg)	Buy now
17	650-24431-A0 Gasket,fuel pump	Buy now
18	6H4-45113-A0 Gasket, upper casing	Buy now
19	6H4-W0093-03 Carburetor repair kit	Buy now
21	676-14966-00 Rubber cap	Buy now
22	6H4-14590-00 Needle valve assembly	Buy now
23	663-14159-00 Clip	Buy now
24	676-14186-00 Pin, valve	Buy now
25	6H4-14985-01 Float	Buy now
26	6H4-14548-00 Pin, float arm	Buy now
28	97980-04114 Screw, pan head(ga5)	Buy now
29	93210-04230 O-ring (371)	Buy now
30	6H4-14147-00 O-ring	Buy now
31	692-14923-00 Screw, adjusting	Buy now

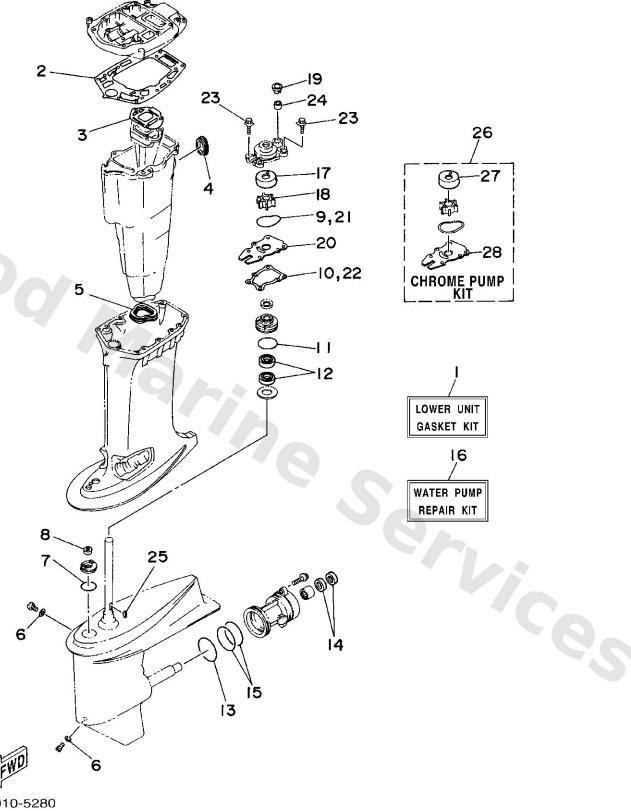
Repair Kit 2



D6

Ref	Part	
1	63D-W0001-20 Lower unit gasket kit	Buy now
2	63D-45114-A0 Gasket, upper casing	Buy now
3	6H4-41134-A0 Gasket, exhaust manifold	Buy now
4	6H3-45127-00 Seal 1	Buy now
5	63D-45123-00 Gasket, muffler	Buy now
6	90430-08020 Gasket	Buy now
7	93210-33MG4 O-ring	Buy now
8	93106-09014 Oil seal	Buy now
9	93210-59MG7 O-ring	Buy now
10	63D-44316-00 Gasket, water pump	Buy now
11	93210-48MG8 O-ring	Buy now
12	93101-25M57 Oil seal	Buy now
13	93210-69MG6 O-ring	Buy now
14	93101-22M00 Oil seal (22x36x6-663)	Buy now
15	93210-74MG5 O-ring (xe)	Buy now

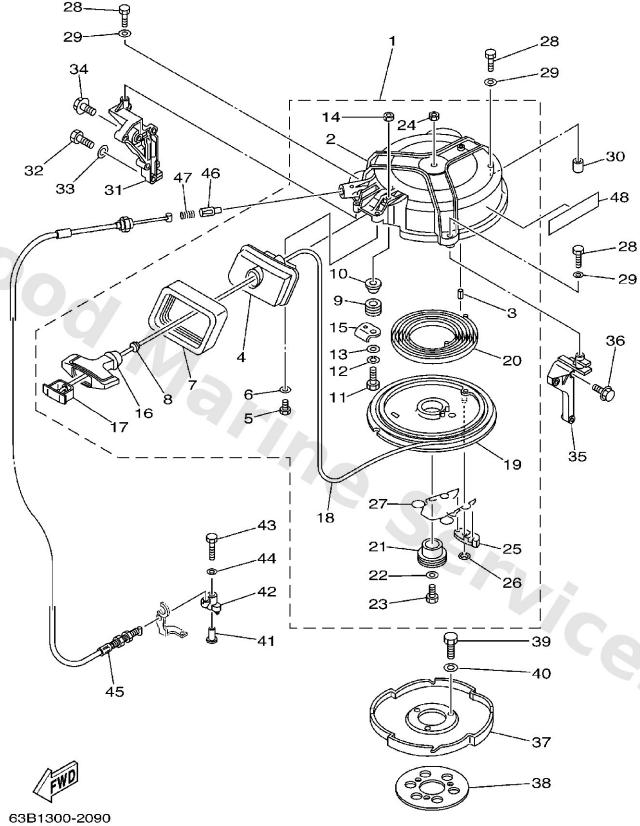
Repair Kit 2



Ref	Part	
16	63D-W0078-01 Water pump repair kit	Buy now
17	63D-44322-00 Insert, cartridge	Buy now
18	6H3-44352-00 Impellar	Buy now
19	63D-44312-00 Cover, water pump housing	Buy now
20	63D-44323-00 Outer plate, cartridge	Buy now
23	90119-08M15 Bolt, with washer(62w)	Buy now
24	663-44366-00 Damper, water seal 2	Buy now
25	90280-03024 Key, woodruff(662)	Buy now
26	63D-W0078-0A Chrome pump kit	Buy now
27	63D-44322-40 Insert, cartridge	Buy now
28	63D-44323-40 Outer plate, cartridge	Buy now

D6

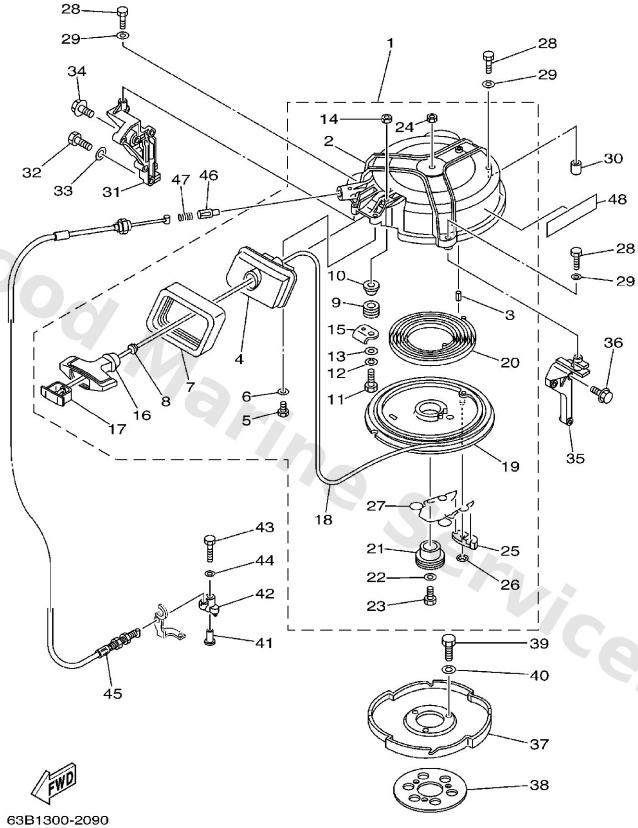
Starter



C5

Ref	Part	
1	6H4-15710-04-4D Starter assembly	Buy now
2	6H4-15711-02-94 Case, starter	Buy now
3	91690-40018 Pin spring(664)	Buy now
4	6H4-15758-01-4D Guide rope	Buy now
5	97095-06016 Bolt, hexagon deep recess	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	6H4-15762-00 Seal, rubber 2	Buy now
8	6A0-15789-00 Damper	Buy now
9	6F5-15752-00 Roller, wire	Buy now
10	90387-06M69 Collar (688)	Buy now
11	97013-06030 Bolt	Buy now
12	92903-06100 Washer(6a1)	Buy now
13	92903-06600 Washer, plain (646)	Buy now
14	95380-06600 Nut(661)	Buy now
15	6H4-15787-01 Stay	Buy now

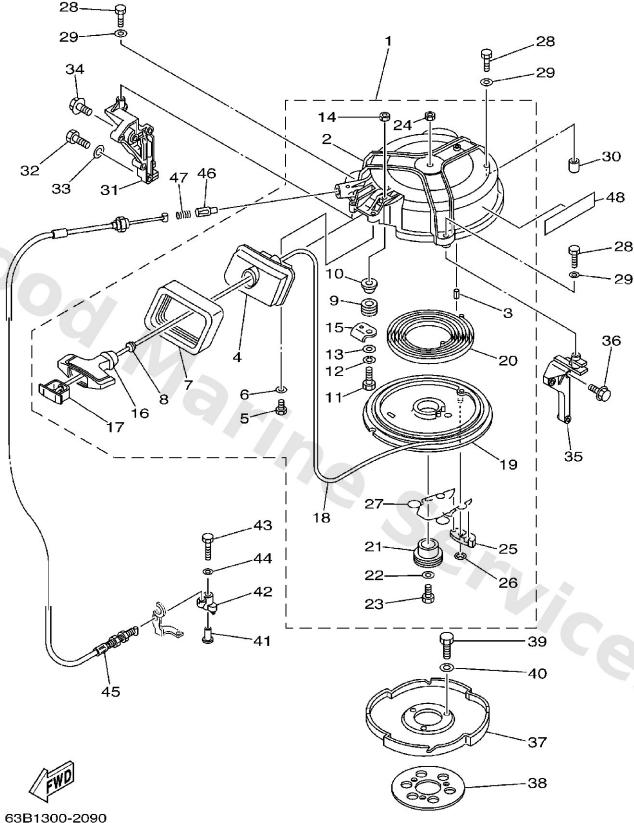
Starter



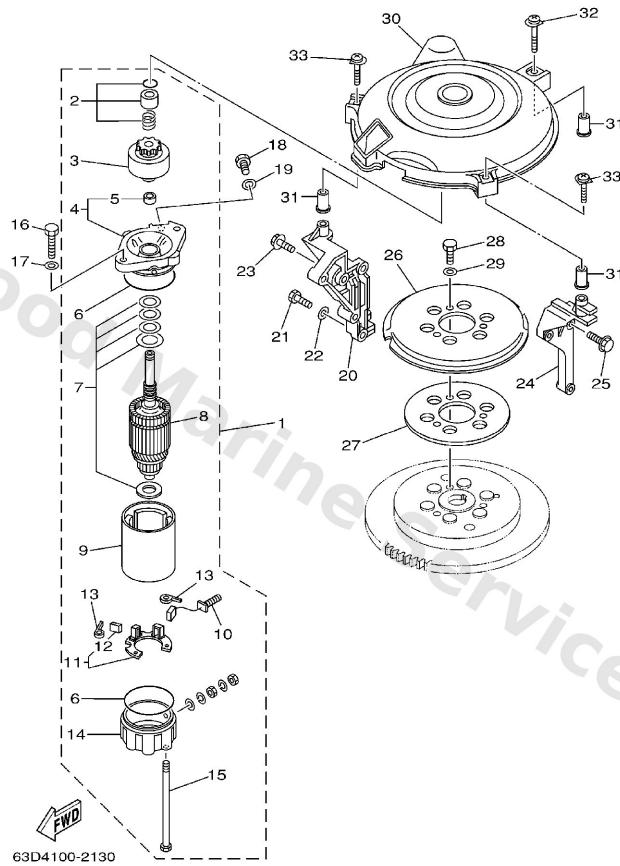
C5

Ref	Part	
16	689-15755-01 Handle, starter	Buy now
17	6F5-15779-02 Cover	Buy now
18	* item_description	Buy now
19	6H4-15714-00 Drum, sheave	Buy now
20	90510-08002 Spring spiral 656157130000	Buy now
21	6H4-15717-01 Shaft, starter	Buy now
22	90201-06060 Washer, plate	Buy now
23	97095-06020 Bolt(7u8)	Buy now
25	676-15741-03 Pawl, drive	Buy now
26	93430-06M02 Circlip (689)	Buy now
27	6H4-15705-00 Spring drive pawl assembly	Buy now
28	97095-06035 Bolt(j52)	Buy now
30	99530-10014 Pin, dowel	Buy now
31	63D-15771-00-4D Stay 1	Buy now
32	97013-08025 Bolt (682)	Buy now

Starter



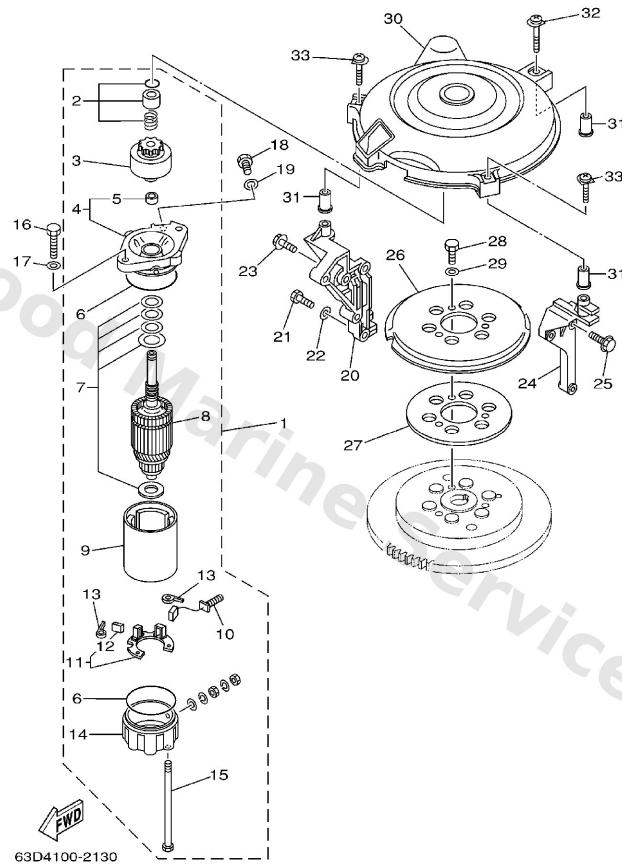
Starting Motor



D7

Ref	Part	
1	6F5-81800-11 Starting motor assembly	Buy now
2	689-81857-11 Pinion stopper set	Buy now
3	689-81807-12 Pinion assembly	Buy now
4	6F5-81830-11 Front cover assembly	Buy now
5	689-81831-00 Metal, front	Buy now
6	689-81847-11 O-ring	Buy now
7	689-81809-11 Washer kit	Buy now
8	689-81850-12 Armature assembly	Buy now
9	689-81810-11 Stator ass'y	Buy now
10	689-81811-11 Brush 1	Buy now
11	689-81840-11 Brush holder assembly	Buy now
12	689-81812-11 Brush 2	Buy now
13	689-81813-10 Spring, brush	Buy now
14	689-81820-11 Rear cover ass'y	Buy now
15	689-81826-10 Bolt	Buy now

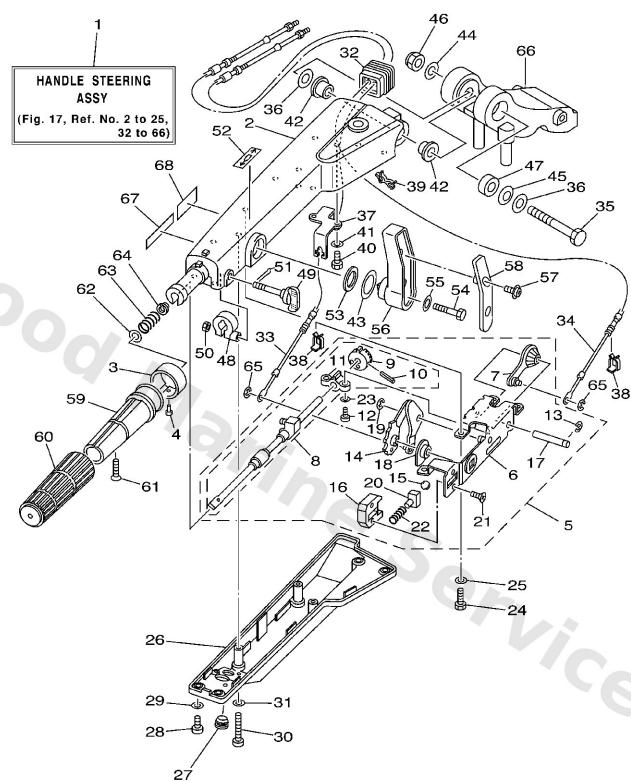
Starting Motor



D7

Ref	Part	
16	97013-08030 Bolt	Buy now
17	92903-08600 Washer, plain (663)	Buy now
18	97013-08016 Bolt, hexagon	Buy now
20	63D-15771-00-4D Stay 1	Buy now
21	97013-08025 Bolt (682)	Buy now
23	90119-06MA2 Bolt, with washer	Buy now
24	6H4-15772-02-94 Stay 2	Buy now
25	90119-06MA3 Bolt, with washer	Buy now
26	6J8-15723-E1 Pulley, starter	Buy now
27	6J8-81365-A0 Gasket, hole cover	Buy now
28	97013-08014 Bolt(692)	Buy now
30	6H4-81337-01 Cover, flywheel	Buy now
31	90387-06M65 Collar (6h4)	Buy now
32	90159-06M21 Screw, with washer(61c)	Buy now
33	90159-06M22 Screw, with washer(61c)	Buy now

Steering

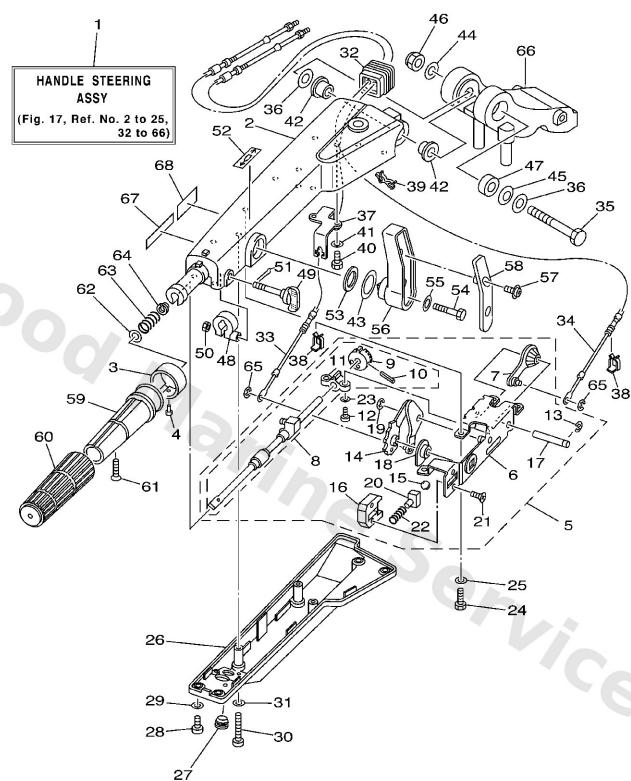


63B2300-3170

E4

Ref	Part	
3	6K5-42137-00 Indicator, throttle	Buy now
4	90269-02M09 Rivet(615)	Buy now
5	63D-44100-11 Shift Link assembly	Buy now
6	63D-44104-00 Plate Comp	Buy now
7	63D-48261-00 Arm, Throttle	Buy now
8	63D-42115-00 Shaft, Steering Handle	Buy now
10	91690-30025 Pin, spring	Buy now
11	63D-42159-00 Stay	Buy now
12	98580-06016 Screw pan head	Buy now
13	93430-08006 Circlip(2r6)	Buy now
14	63D-44113-01 Cam Plate Handle	Buy now
15	63D-48236-00 Roller, detent	Buy now
16	63D-48119-00 Cover	Buy now
17	63D-42153-00 Shaft Throttle Control	Buy now
18	63D-44132-00 Bushing	Buy now

Steering

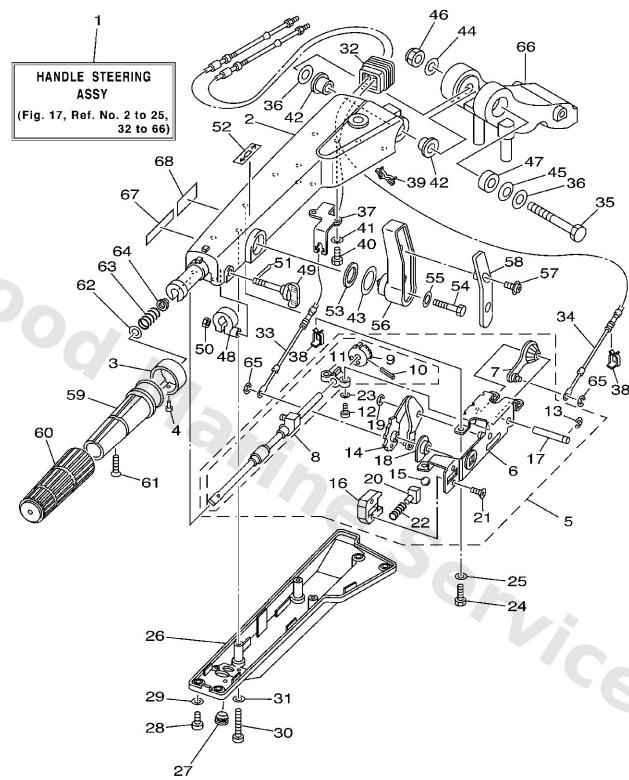


63B2300-3170

E4

Ref	Part	
19	63D-48118-00 Clip, Shift Lever	Buy now
20	63D-48237-00 Adaptor	Buy now
21	98785-05014 Screw 3	Buy now
22	63D-48238-00 Spring, detent	Buy now
23	63D-42181-00 Washer	Buy now
24	97095-06016 Bolt, hexagon deep recess	Buy now
25	92995-06600 Washer, plain (646)	Buy now
26	63D-42131-00 Cover, handle steering	Buy now
27	90480-14M14 Grommet (6e0)	Buy now
28	97885-06016 Screw, pan head(6b0)	Buy now
30	97885-06040 Screw pan head	Buy now
32	63D-42725-00 Grommet	Buy now
33	63D-48321-01 Cable	Buy now
34	63D-26301-01 Throttle cable assembly	Buy now
35	90101-12M09 Bolt	Buy now

Steering

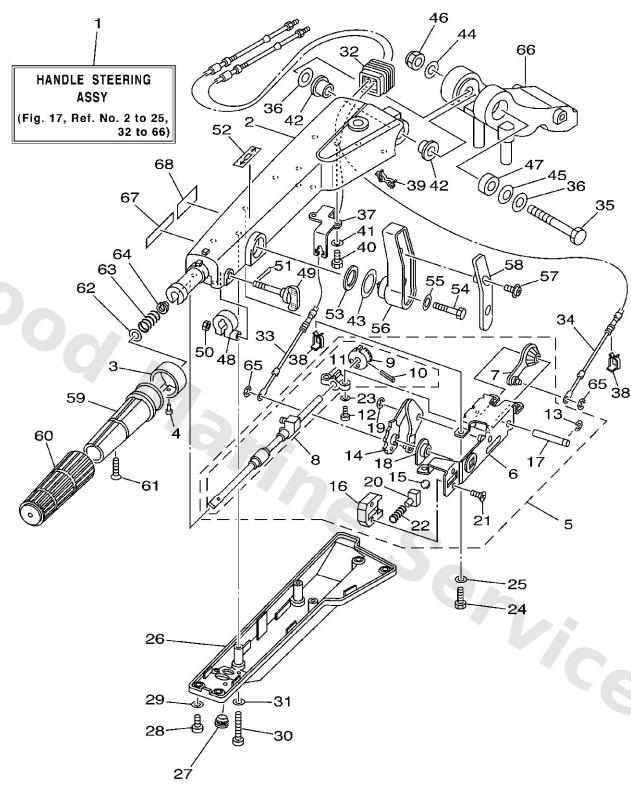


63B2300-3170

E4

Ref	Part	
36	92990-12200 Ybs66-12 washer,plain	Buy now
37	63D-48531-00 Bracket Remote Control 1	Buy now
38	63D-48538-00 Clamp, cable 1	Buy now
39	90464-09M42 Clamp(6b0)	Buy now
42	90386-12M93 Bush(6b0)	Buy now
43	90386-29M95 Bush(6B0)	Buy now
44	92990-12600 Washer, plate(663)	Buy now
45	90206-12M22 Washer, wave(6b0)	Buy now
46	90185-12M12 Nut, self-locking(6e5)	Buy now
47	90387-12M02 Collar(6b0)	Buy now
48	63D-42126-00 Friction, steering handle grip	Buy now
49	63D-48154-00 Knob, Throttle	Buy now
50	95380-06600 Nut(661)	Buy now
51	91490-20010 Pin, cotter	Buy now
52	6G8-44191-00 Indicator, shift	Buy now

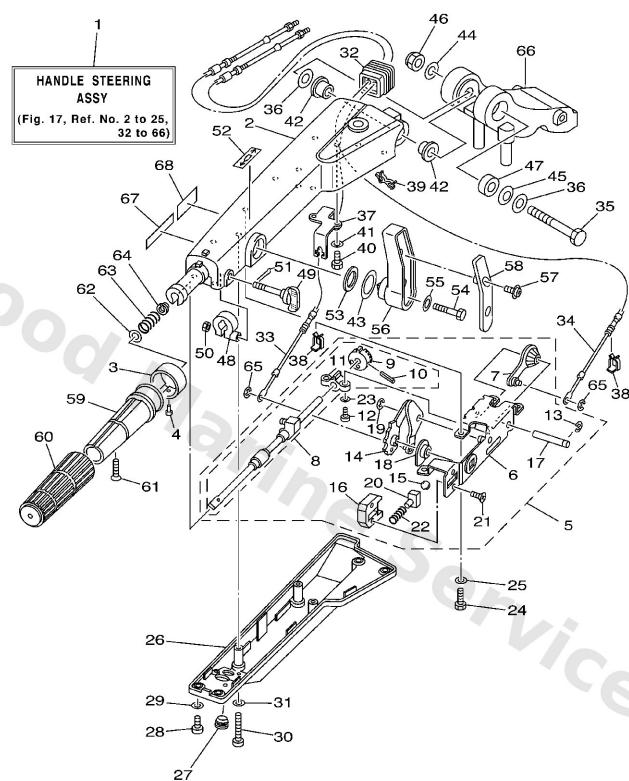
Steering



E4

Ref	Part	
53	90202-24M53 Washer Plate(6B0)	Buy now
54	97095-08040 Bolt, hexagon	Buy now
55	92995-08600 Washer, plain (663)	Buy now
56	63D-44159-01 Handle Gear Shift	Buy now
57	90159-06M18 Screw, with washer(6b0)	Buy now
58	63D-44173-00 Lever, Shift Control	Buy now
59	664-42119-00 Grip, steering handle	Buy now
60	6G1-42177-00 Rubber, handle	Buy now
61	90149-05M13 Screw, countersunk	Buy now
62	92903-10600 Washer, plate	Buy now
63	90501-23215 Spring (655)	Buy now
64	90386-08032 Bushing (650)	Buy now
65	93430-04M03 Circlip (eu0)	Buy now
66	63D-42121-20-4D Bracket	Buy now
67	6E0-83627-41 Label, caution 7	Buy now

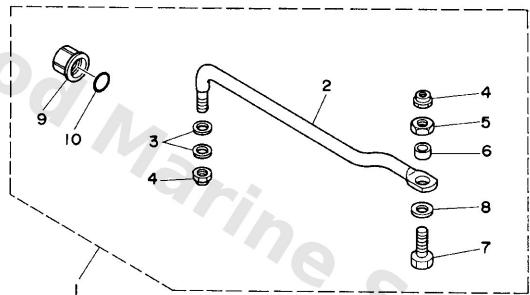
Steering



Ref	Part	
68	6E0-83627-51 Label, Caution 7	Buy now

E4

Steering Guide

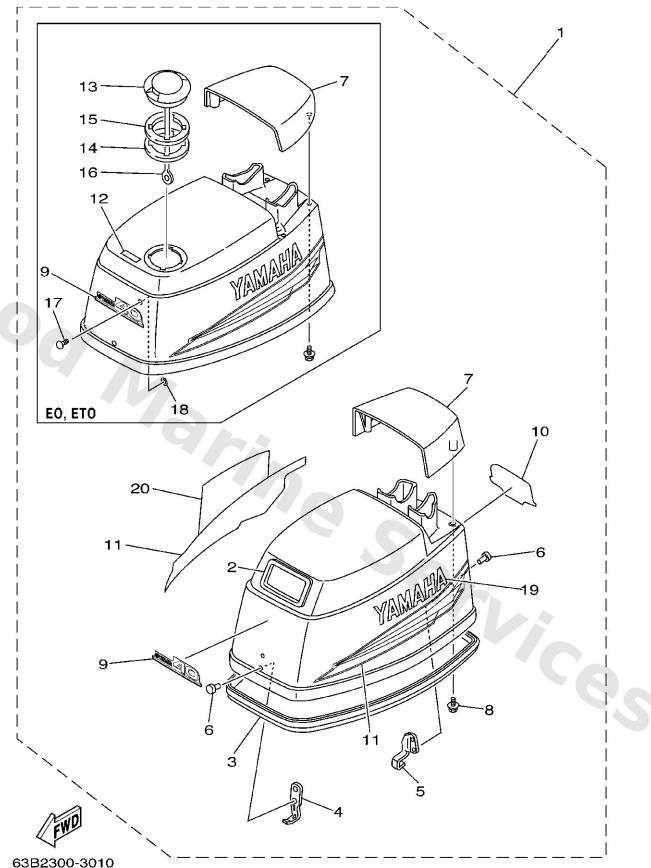


Ref	Part	
1	63D-61350-00 Steering guide attachment kit AP	Buy now
2	63D-61351-00 Rod, steering link	Buy now
3	90201-10M20 Washer, plate (663)	Buy now
4	90185-09M01 Nut, nylon (663)	Buy now
5	90170-09M03 Nut (689)	Buy now
6	90387-10M42 Coller (688)	Buy now
7	90101-09M01 Bolt(62x)	Buy now
8	90201-10M63 Washer, plate	Buy now
9	6E5-43145-01 Cap, clamp bracket	Buy now
10	93210-16275 O-ring	Buy now

62Y0010-5200

C4

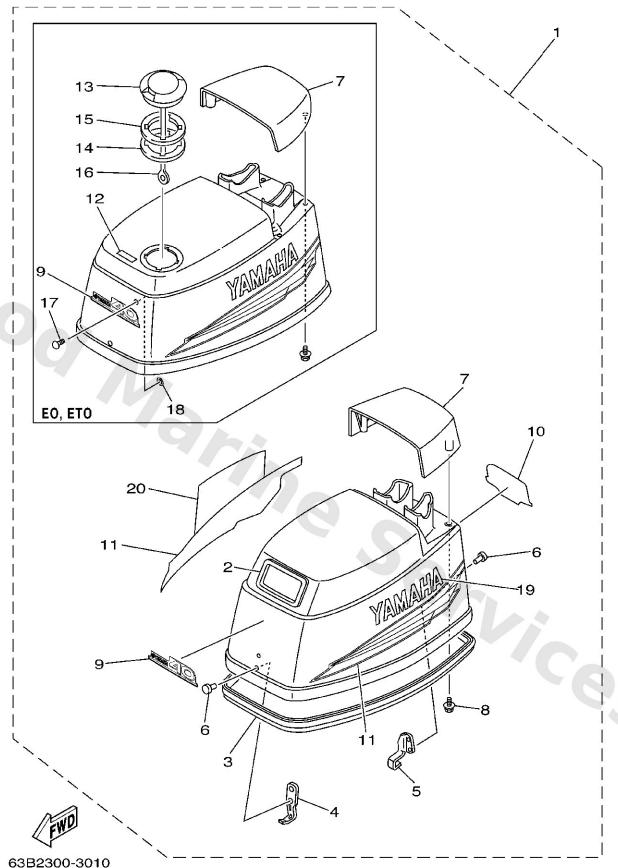
Top Cowling



A4

Ref	Part	
1	63D-42610-20-4D Top Cowling assembly	Buy now
1	63D-42610-50-4D Top Cowling assembly	Buy now
2	6H4-15761-00 Seal 1	Buy now
3	6H4-42615-00 Seal	Buy now
4	6H4-42651-00 Hook 1	Buy now
5	6H4-42652-00 Hook 2	Buy now
6	90266-04M01 Rivet (689)	Buy now
7	6H4-42613-01-4D Molding, air duct	Buy now
7	6H4-42613-11-4D Molding air duct	Buy now
8	90119-06M99 Bolt, with washer(6h4)	Buy now
9	63D-42677-20 Graphic, front	Buy now
10	63D-42678-11 Graphic, rear	Buy now
11	63D-W0070-10 Graphic set	Buy now
12	63D-13436-40 Mark	Buy now
13	63D-2177H-00 Disk cap 2	Buy now

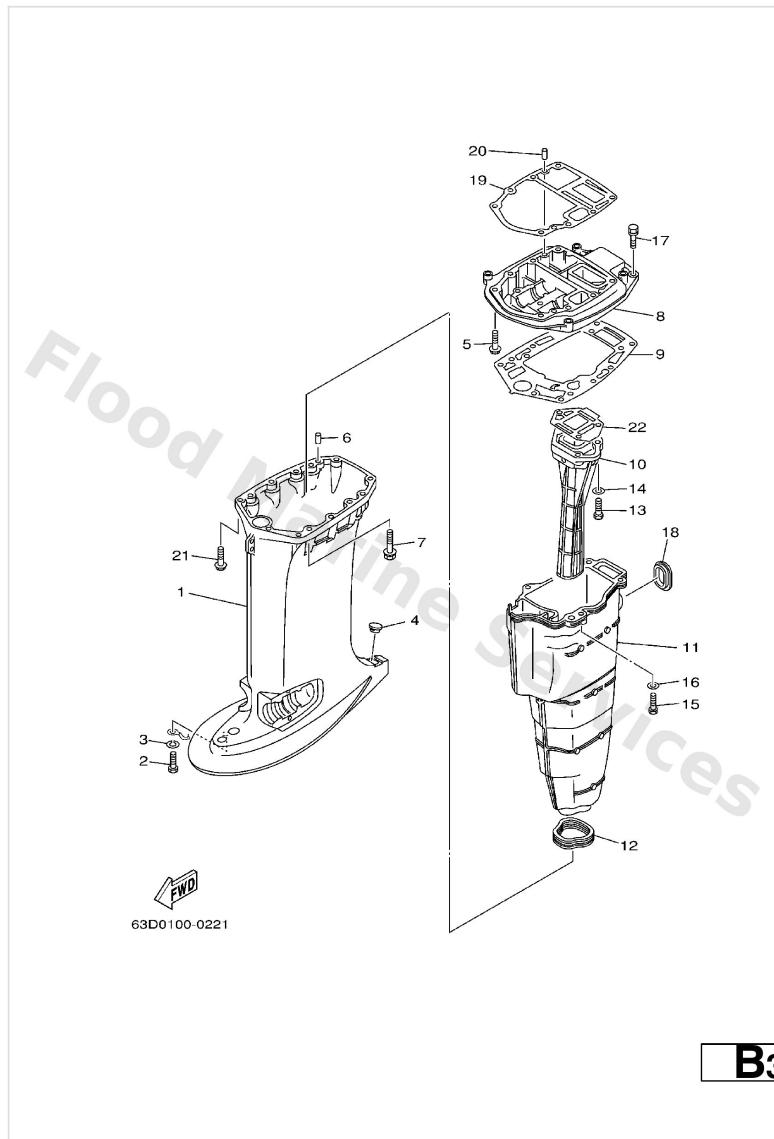
Top Cowling



Ref	Part	
14	6H3-21732-00 Seal 1	Buy now
15	6H3-21735-00 Seal 2	Buy now
16	6H1-42694-00 Band	Buy now
17	90338-05M03 Plug (6h1)	Buy now
18	90183-05M06 Nut, spring(6h4)	Buy now
19	63D-42681-10 Mark, cowling	Buy now
20	63D-42682-10 Mark, cowling	Buy now

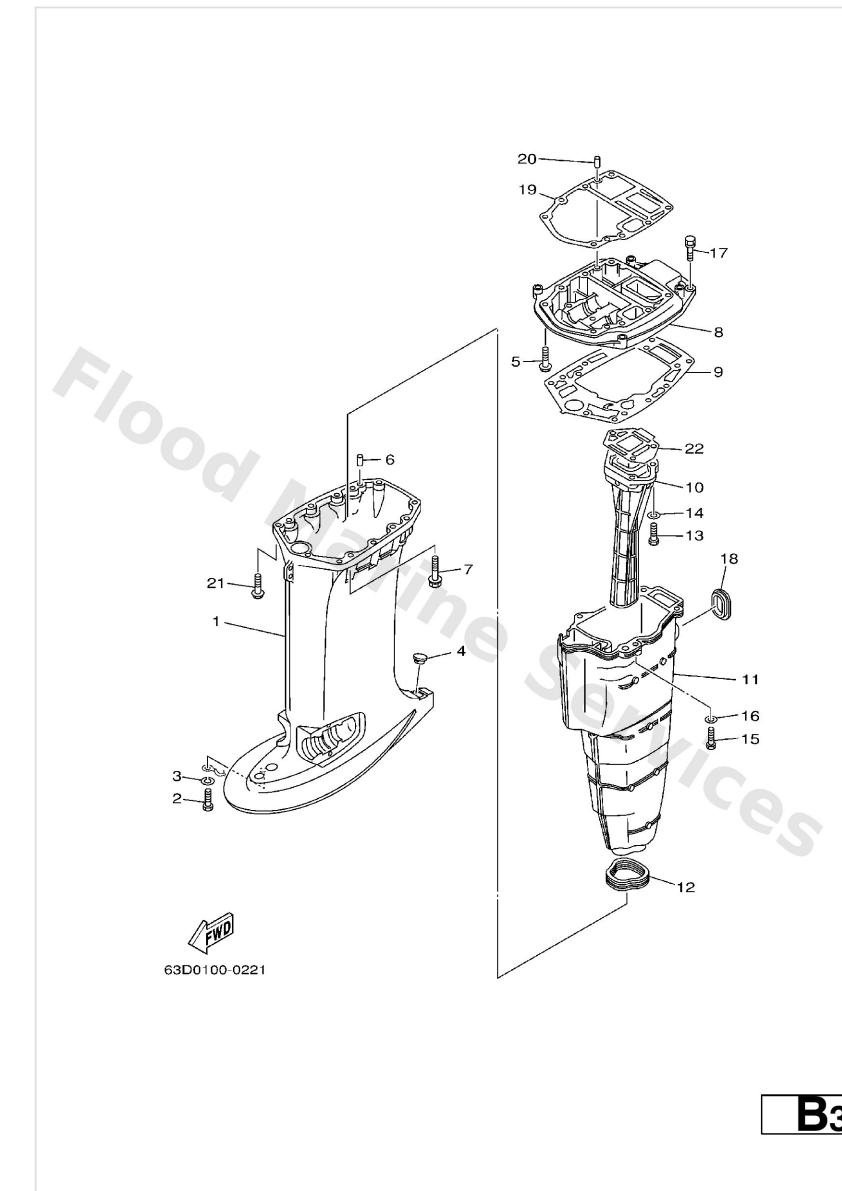
A4

Upper Casing



Ref	Part	
1	63D-45111-01-4D Casing, upper <i>S</i>	Buy now
1	63D-45111-11-4D Casing, upper <i>L</i>	Buy now
2	97095-06012 Bolt(gh1)	Buy now
3	92995-06100 Washer(6a1)	Buy now
4	63D-45155-00 Cap	Buy now
5	97575-08445 Bolt, hexagon w/w deep recess	Buy now
6	93606-12019 Pin, dowel (614)	Buy now
7	90119-08M83 Bolt, with washer(697)	Buy now
8	63D-41137-01-5B Guide, exhaust	Buy now
9	63D-45114-A0 Gasket, upper casing	Buy now
10	6H4-41131-01-5B Manifold, exhaust 40V	Buy now
10	6H5-41131-00-5B Manifold, ext 40Y	Buy now
11	63D-14711-00-5B Muffler 1 <i>S</i>	Buy now
11	63D-14711-11-5B Muffler <i>L</i>	Buy now
12	63D-45123-00 Gasket, muffler	Buy now

Upper Casing



Ref	Part	
13	97075-08030 Bolt, hexagon (fj1)	Buy now
14	92995-08600 Washer, plain (663)	Buy now
17	90119-08M79 Bolt, hexagon (fj1)	Buy now
18	6H3-45127-00 Seal 1	Buy now
19	6H4-45113-A0 Gasket, upper casing	Buy now
22	6H4-41134-A0 Gasket, exhaust manifold	Buy now

B3

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.