



Yamaha 55BM 1996

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

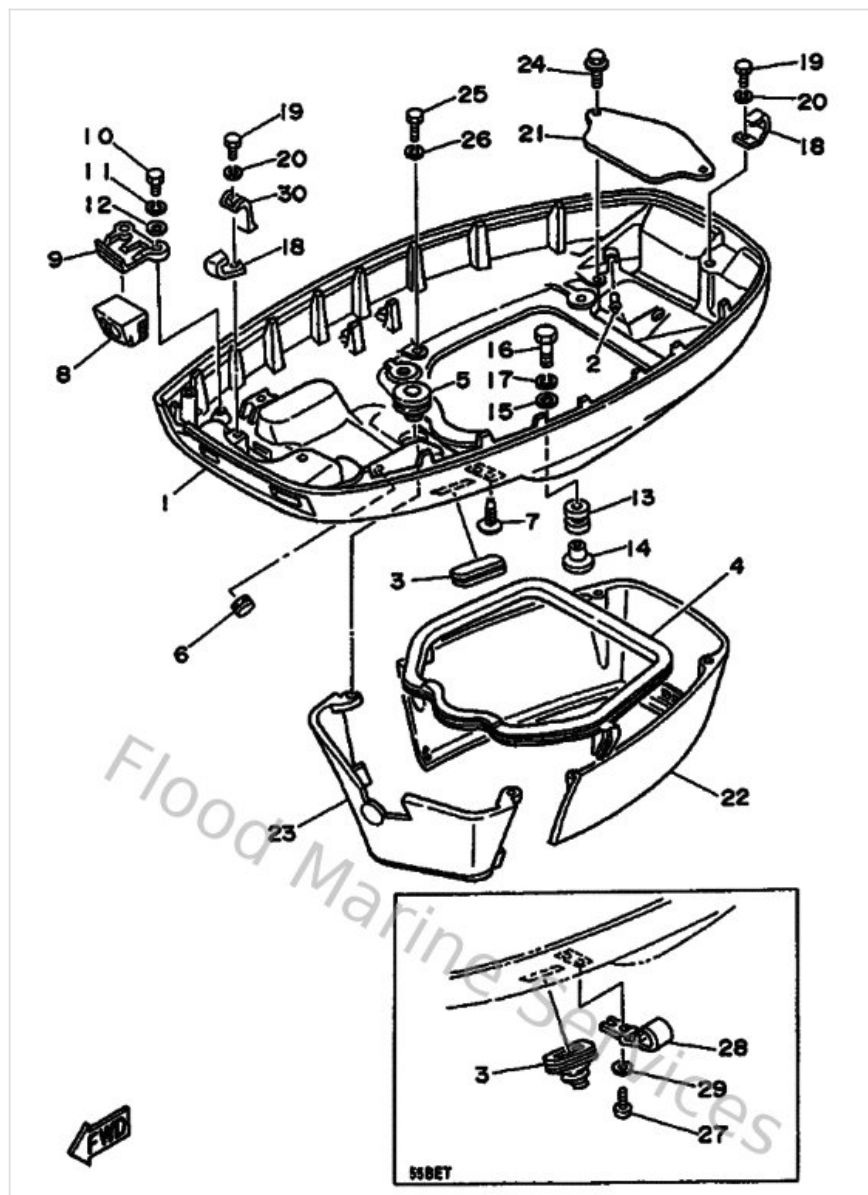
Authorised Yamaha Dealers



Contents

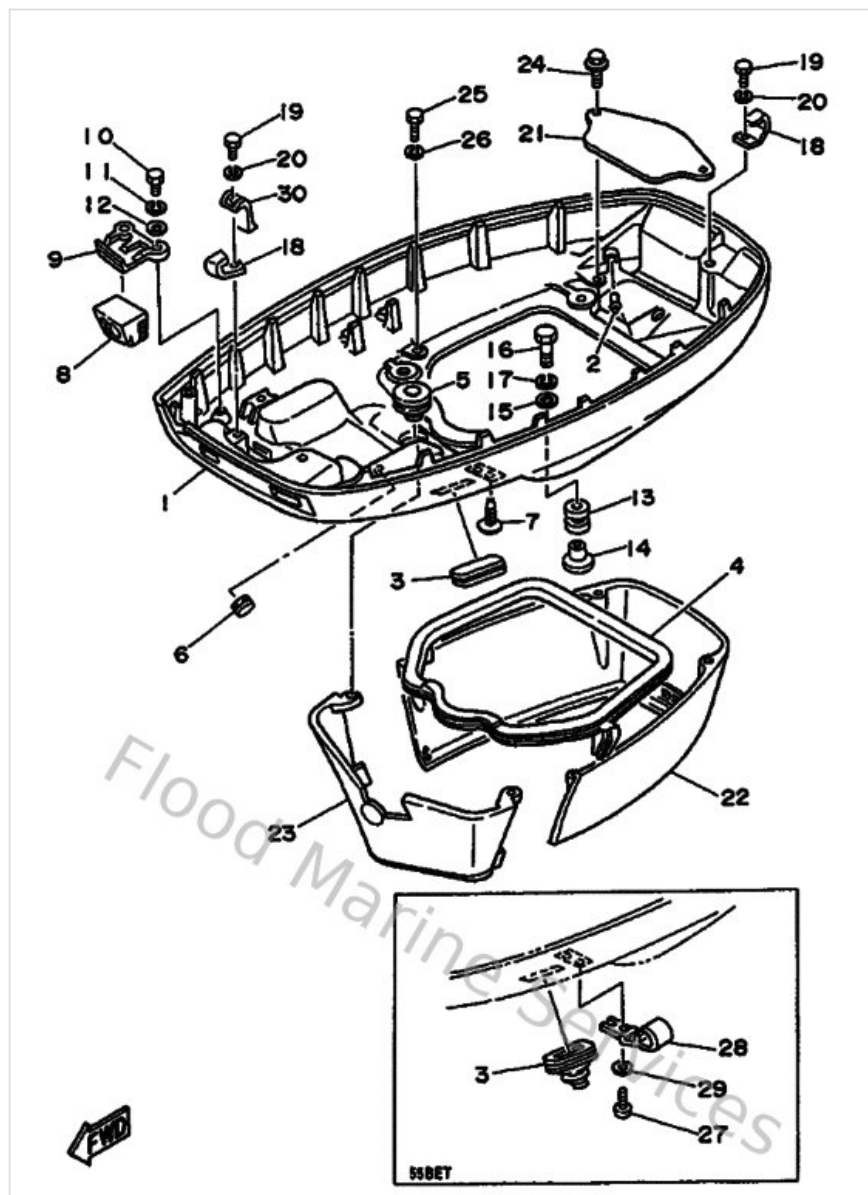
Bottom Cowling	3
Bracket 1	5
Bracket 2	11
Control	12
Cylinder & Crankcase	16
Demarreur Electrique	20
Fuel	22
Generator	24
Intake	26
Kits De Reparation 1	30
Kits De Reparation 2	32
Lower Casing & Drive	34
Optionnelles 1	40
Optionnelles 2	43
Optionnelles 3	46
Optionnelles 4	51
Partie Electrique 1	52
Partie Electrique 2	55
Steering	56
Top Cowling	60
Upper Casing	61

Bottom Cowling



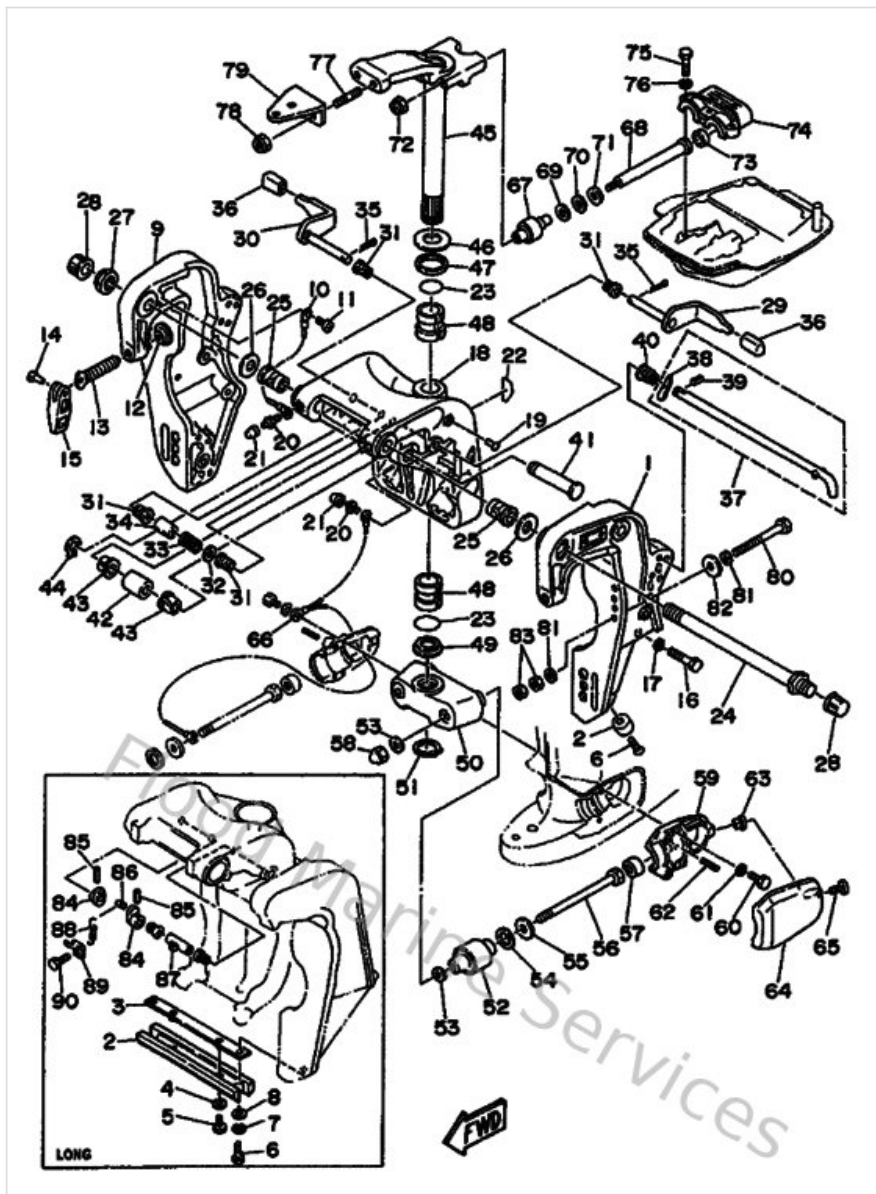
Ref	Part	
1	69742711014D Cowling, Bottom	Buy now
2	663243760000 Pipe, joint 1	Buy now
3	6H4427260000 Grommet	Buy now
4	663427160100 Sea 1	Buy now
5	663427240000 Grommet	Buy now
6	904801200400 Grommet(661)	Buy now
7	9033805M0300 Plug (6h1)	Buy now
9	970950601600 Bolt, hexagon deep recess	Buy now
11	929950610000 Washer(6a1)	Buy now
12	929900660000 Washer, plain (646)	Buy now
13	9048009M1200 Grommet (6a0)	Buy now
14	9038706M0300 Collar (676)	Buy now
15	902010641600 Washer, plate(663)	Buy now
16	970950603000 Bolt(jf7)	Buy now
18	663427440300 Stay	Buy now

Bottom Cowling



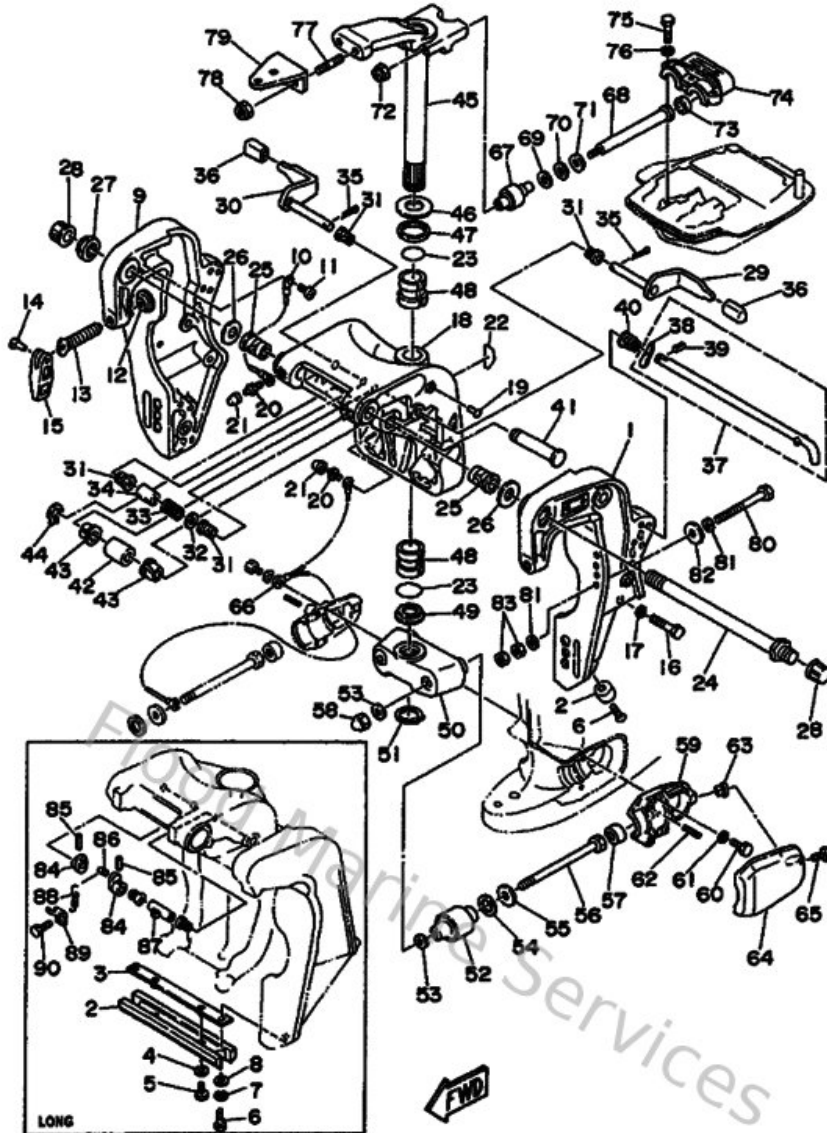
Ref	Part	
19	973950601400 Bolt(gj3)	Buy now
21	663427230194 Cover, bottom	Buy now
22	66342771014D Apron	Buy now
23	66342771024D Apron	Buy now
24	975950642000 Bolt(7u8)	Buy now
25	970950602500 Bolt	Buy now
27	9015706M0100 Screw (6e5)	Buy now
28	6E5243671000 Clamp, fuel pipe 2	Buy now
30	663825940300 Clamp	Buy now

Bracket 1



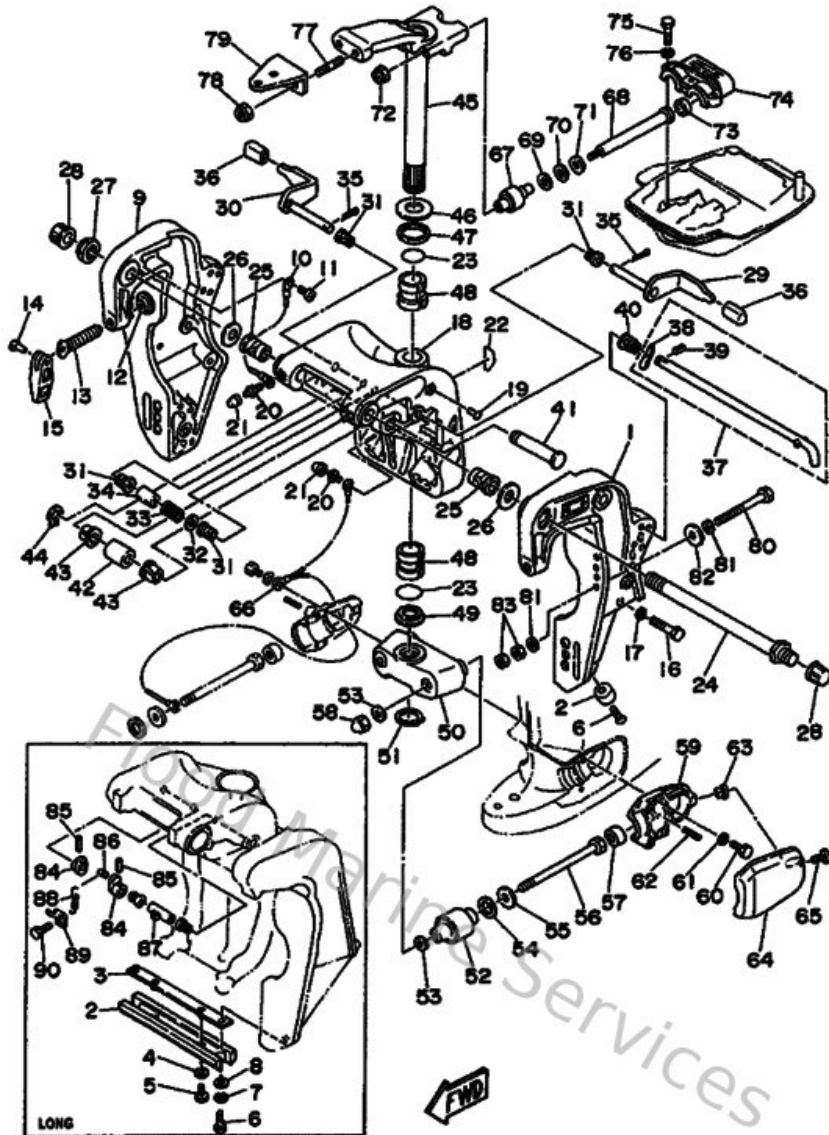
Ref	Part	
1	69743111054D Bracket, clamp	Buy now
2	6H1452510200 Anode	Buy now
3	6H1445260000 Plate 2	Buy now
4	9020106M3100 Washer (6a0)	Buy now
5	970800601200 Bolt(gh1)	Buy now
6	921800602500 Screw, countersunk	Buy now
7	929950610000 Washer(6a1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	68843112128D Bracket, clamp 2	Buy now
10	6E5821480000 Wire, lead 5	Buy now
11	985800601200 Screw, pan head(62j)	Buy now
12	648431140100 Pad, transom clamp	Buy now
13	663431160100 Screw, transom	Buy now
14	902430400700 Pin (663)	Buy now
15	66343118018D Handle, transom clamp	Buy now

Bracket 1



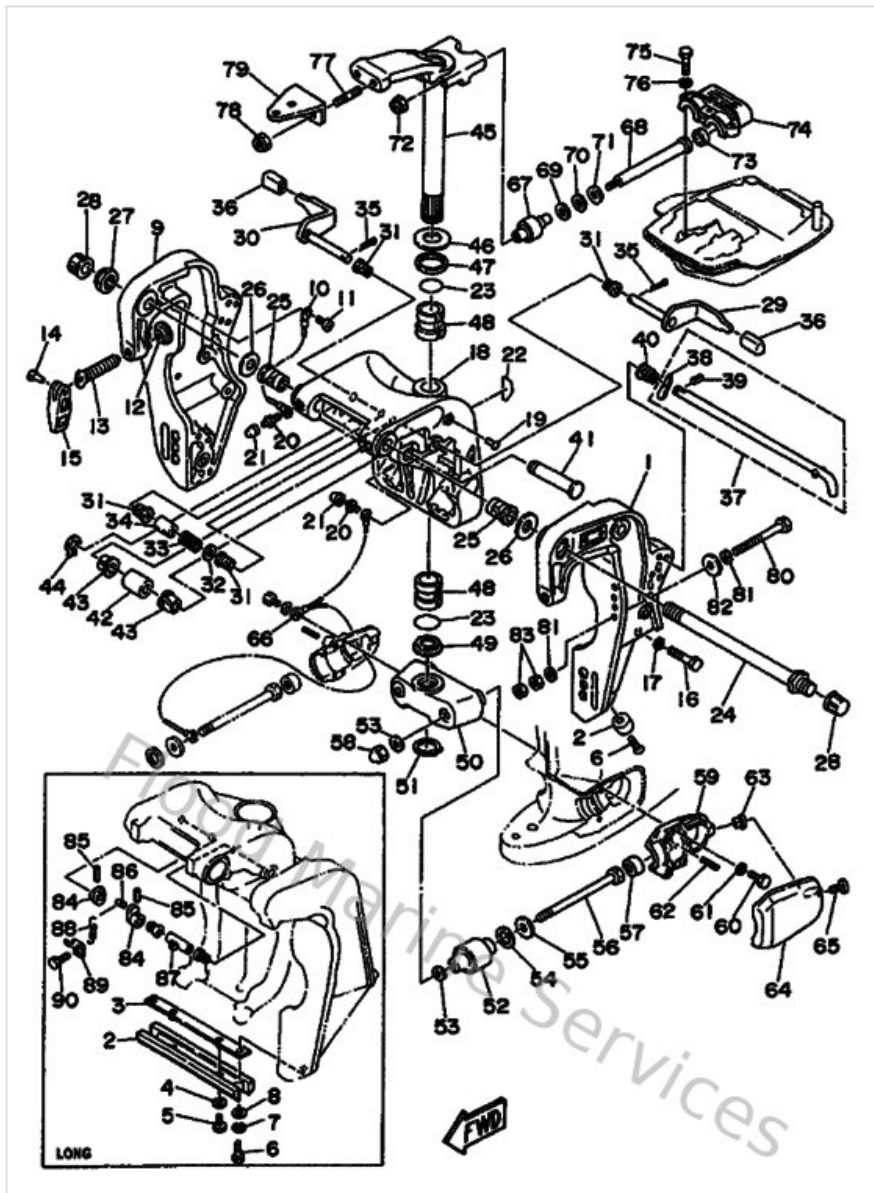
Ref	Part	
16	970951004500 Bolt(64d)	Buy now
17	929901010000 Ybs67-10 washer, spring	Buy now
18	69743311034D Bracket, swivel	Buy now
19	902690301000 Rivet (663)	Buy now
20	9370006M0300 Nipple, grease(6a1)	Buy now
21	663451190000 Cap, grease nipple	Buy now
23	9321029M9400 O-ring(6h1)	Buy now
24	688431310300 Bolt, clamp bracket	Buy now
25	9038622M1500 Bushing (688)	Buy now
26	9020122M6700 Washer, plate (688)	Buy now
27	9018522M1100 Nut, self-locking	Buy now
28	6G5431450100 Cap, clamp bracket	Buy now
29	688431810400 Lever, tilt stop 1	Buy now
30	688431850400 Lever, tilt stop 2	Buy now
31	9038610M1600 Bushing (688)	Buy now

Bracket 1



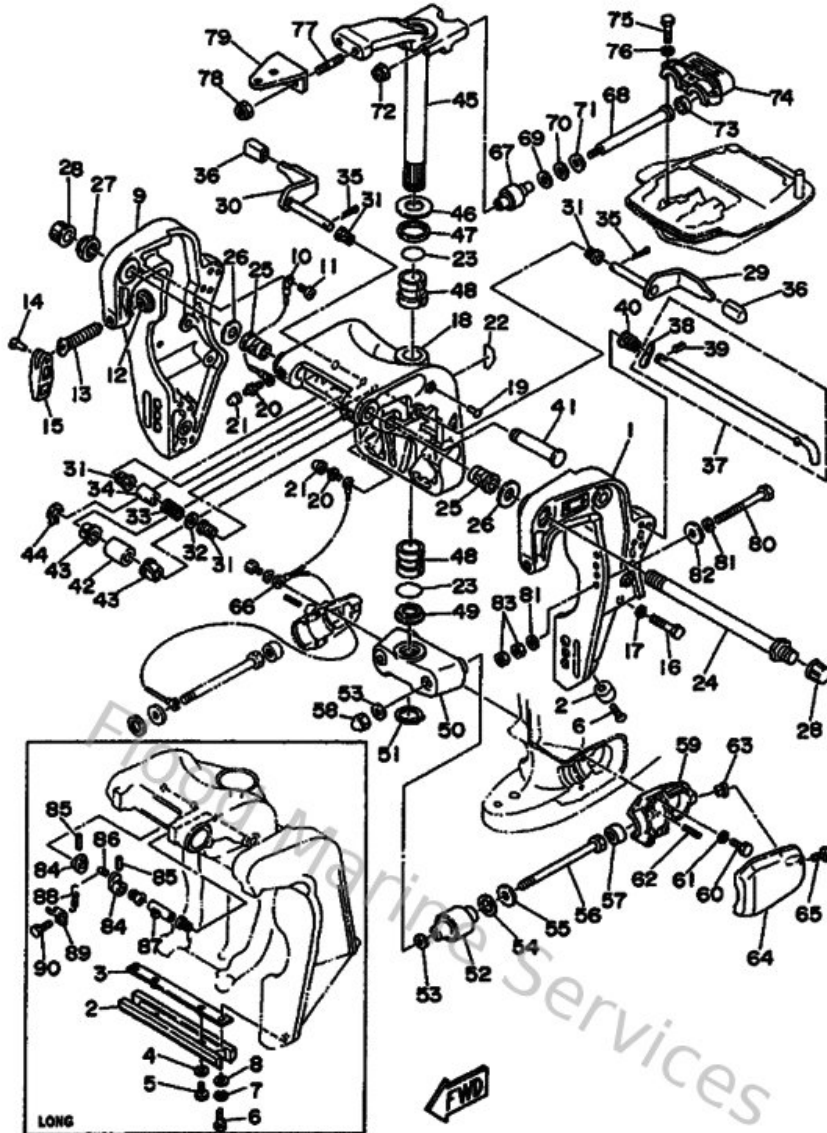
Ref	Part	
32	929901060000 Washer, plate	Buy now
33	9050110M2100 Spring (688)	Buy now
34	9038710M3800 Collar (6e5)	Buy now
35	914903003000 Pin, cotter	Buy now
36	663433180000 Cover	Buy now
37	697431600000 Tilt lock ass'y	Buy now
38	688431650000 Stopper, tilt rod	Buy now
39	916903001200 Pin, spring	Buy now
40	9050216M0200 Spring, conical (688)	Buy now
41	6E5431260200 Pin, upper shock mount	Buy now
42	9038618M2100 Bushing (688)	Buy now
43	9038618M3500 Bush (688)	Buy now
44	9341018M0200 Circlip (6f2)	Buy now
45	66342510144D Steering bracket assembly	Buy now
46	9020120M0000 Washer, plate(6g8)	Buy now

Bracket 1



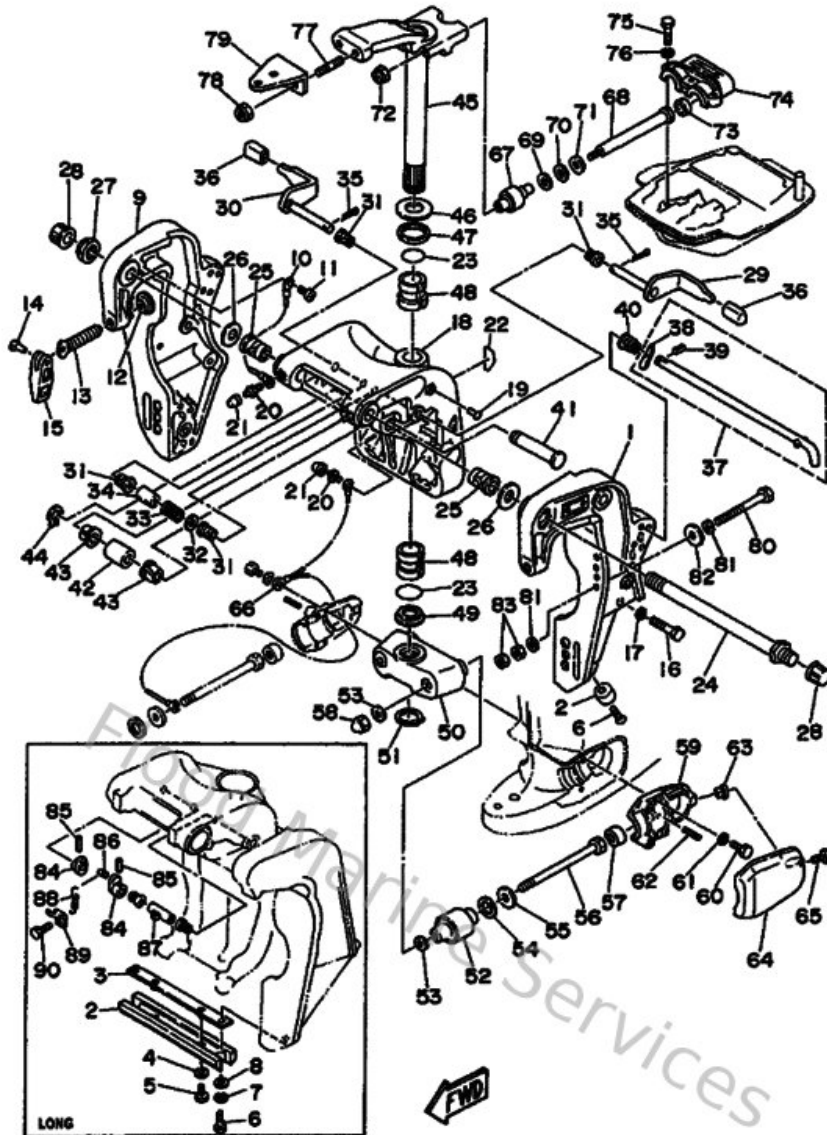
Ref	Part	
47	9038630M7800 Bush(6h0)	Buy now
48	9038630M7700 Bush(6h0)	Buy now
49	9038630M6000 Bush(6j8)	Buy now
51	9341028M0600 Circlip (688)	Buy now
52	687445550000 Mount damper, lower side	Buy now
53	9020112M1600 Washer, plate (679)	Buy now
54	9020225M0400 Washer, plate (663)	Buy now
55	9020113M1900 Washer, plate (663)	Buy now
56	901091226100 Bolt(663)	Buy now
57	663445750000 Damper, lower mount rubber	Buy now
58	953801280000 Nut crown(663)	Buy now
59	687445520200 Housing, lower mount rubber	Buy now
60	970950802500 Bolt (62g)	Buy now
61	929900810000 Ybs67-8 washer, spring	Buy now
62	9050114M0800 Spring, compression(64j)	Buy now

Bracket 1



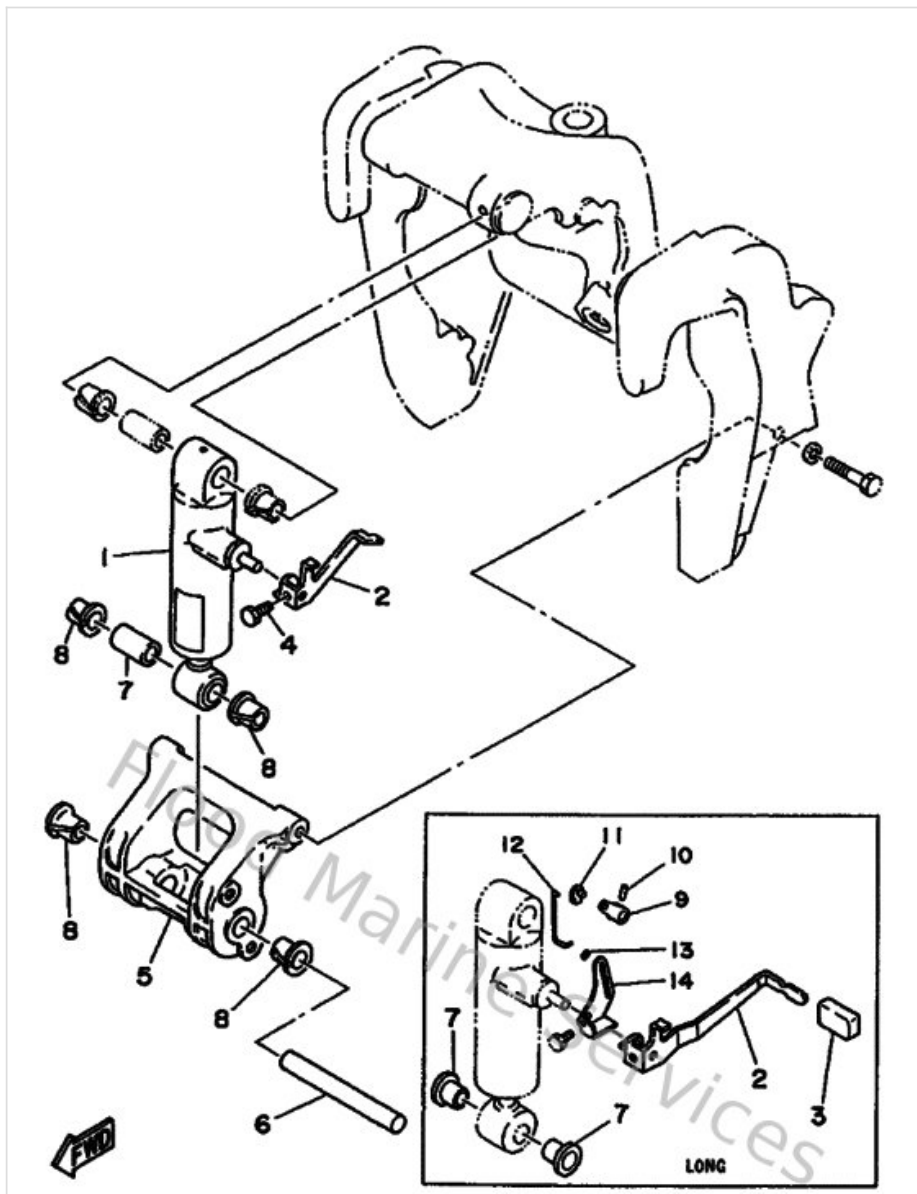
Ref	Part	
63	901790606600 Nut(663)	Buy now
64	66344553014D Cover, lower mount	Buy now
65	901570600900 Screw, pan head(6b0)	Buy now
66	697821270100 Wire, lead 2	Buy now
67	670445140094 Mount damper, upper side	Buy now
68	901090826200 Bolt(663)	Buy now
69	902011542300 Washer, plate(663)	Buy now
70	902021506500 Washer, plate (663)	Buy now
71	902010942500 Washer, plate (663)	Buy now
72	901850804500 Nut, self-locking	Buy now
73	663445330000 Damper, upper mount	Buy now
74	663445110094 Cover, upper mount	Buy now
75	970950803500 Bolt(70w)	Buy now
77	901161017500 Bolt, stud	Buy now
78	901851005100 Nut, self-locking	Buy now

Bracket 1



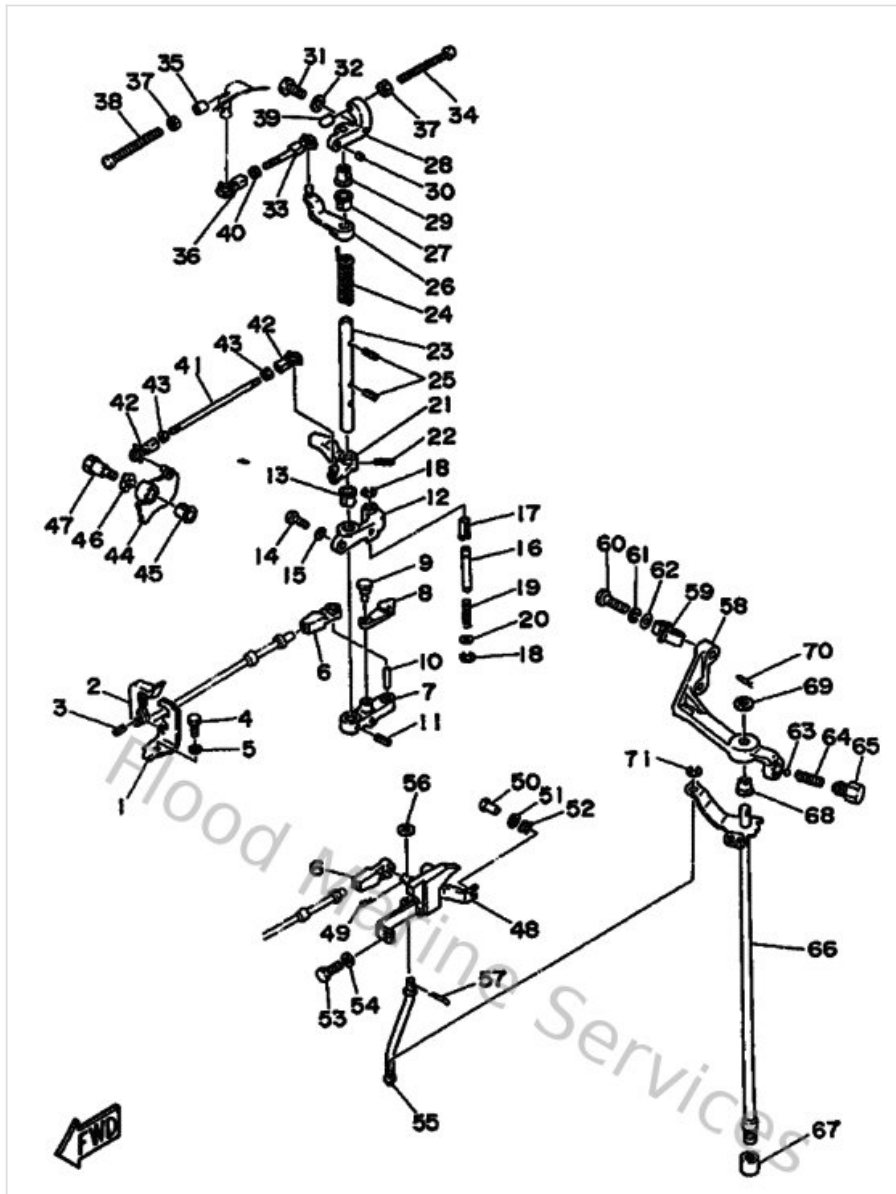
Ref	Part	
79	688485115200 Hook, steering	Buy now
80	9010112M5100 Bolt	Buy now
81	929901220000 Ybs66-12 washer,plain	Buy now
82	902011242600 Washe, plate(663)	Buy now
83	953801260000 Nut (707)	Buy now
84	6G5431480000 Collar, distance	Buy now
85	916903002000 Pin, spring (6h4)	Buy now
86	9024906M1900 Pin(6e5)	Buy now
87	9038710M0200 Collar(6e5)	Buy now
88	9050614M2400 Spring, tension(6e5)	Buy now
89	6G5431440000 Hook, spring	Buy now
90	970950601000 Bolt	Buy now

Bracket 2



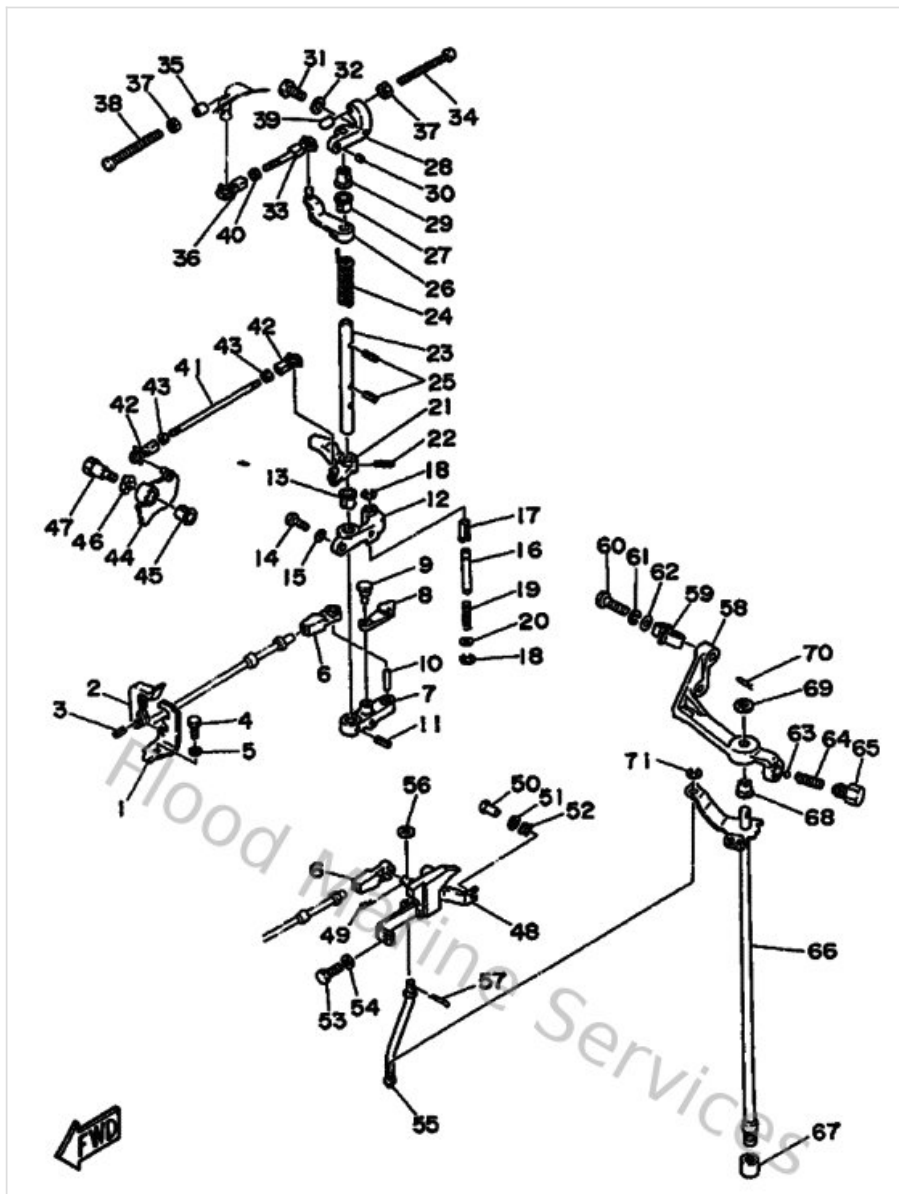
Ref	Part	
1	69743170034D Shock absorber sub-assembly	Buy now
2	688436311000 Lever, tilt	Buy now
3	682433180100 Cover	Buy now
4	970950601000 Bolt	Buy now
5	68843128014D Spacer, clamp bracket	Buy now
6	688431240200 Pin, lower shock mount	Buy now
7	9038618M2100 Bushing (688)	Buy now
8	9038618M3500 Bush (688)	Buy now
9	688431860000 Lever	Buy now
10	916903002000 Pin, spring (6h4)	Buy now
11	6J8412620000 Joint, choke lever	Buy now
12	688436160000 Rod, tilt lock	Buy now
13	9020203M5100 Washer, plate(688)	Buy now
14	688436510000 Lever, reverse lock1	Buy now

Control



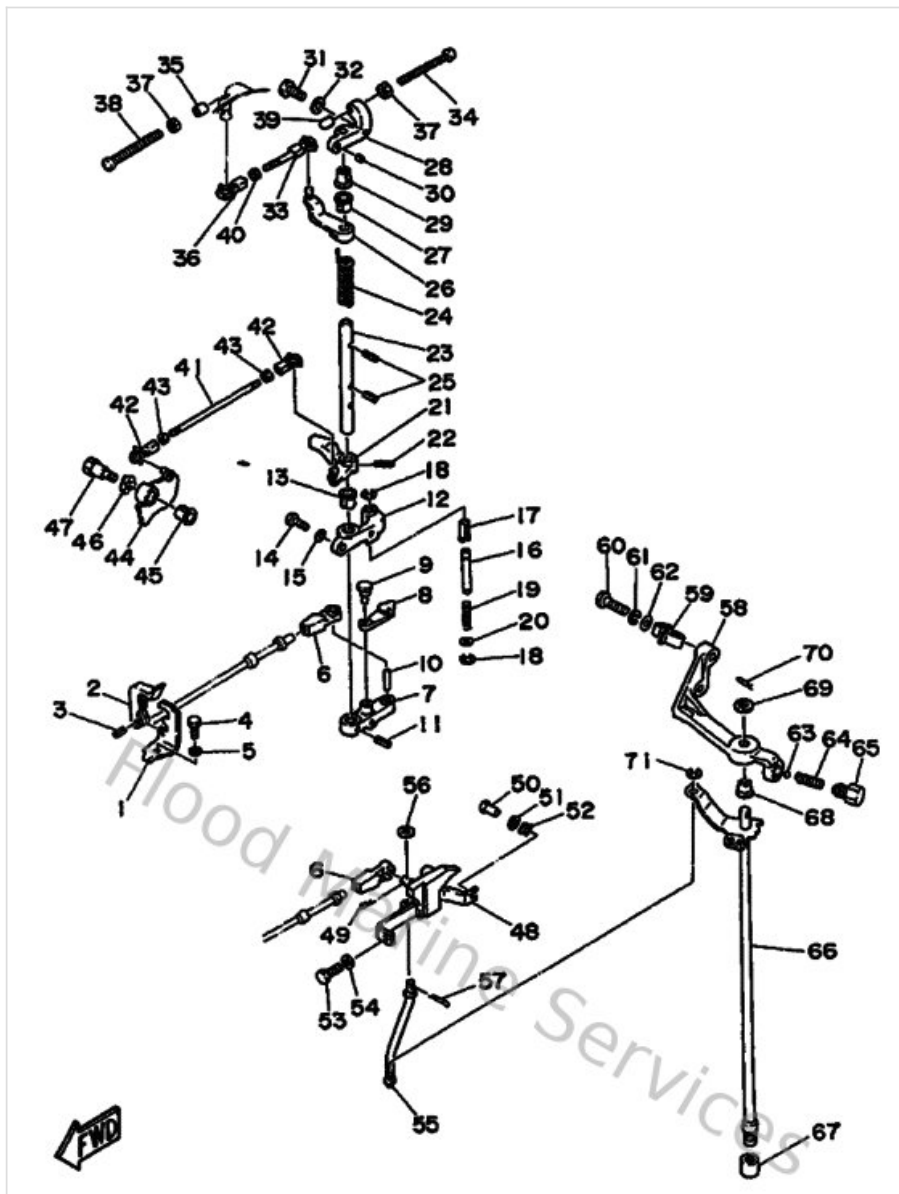
Ref	Part	
1	663485310000 Bracket, remote control	Buy now
2	663485380000 Clamp, cable 1	Buy now
3	916903001200 Pin, spring	Buy now
4	970800801600 Bolt	Buy now
5	929950810000 Ybs67-8 washer, spring	Buy now
6	663483440000 Cable end, remote control	Buy now
7	663416320094 Lever, magneto control 2	Buy now
8	663412820000 Stopper free, axle link	Buy now
9	902490512500 Pin (663)	Buy now
10	936072311000 Pin, dowel(663)	Buy now
11	916903001800 926-51502-00 pin, spring (700)	Buy now
12	663416620094 Bracket 2	Buy now
13	903861000900 Bushing 6484418600	Buy now
14	970800601800 Bolt (fj0)	Buy now
15	929900660000 Washer, plain (646)	Buy now

Control



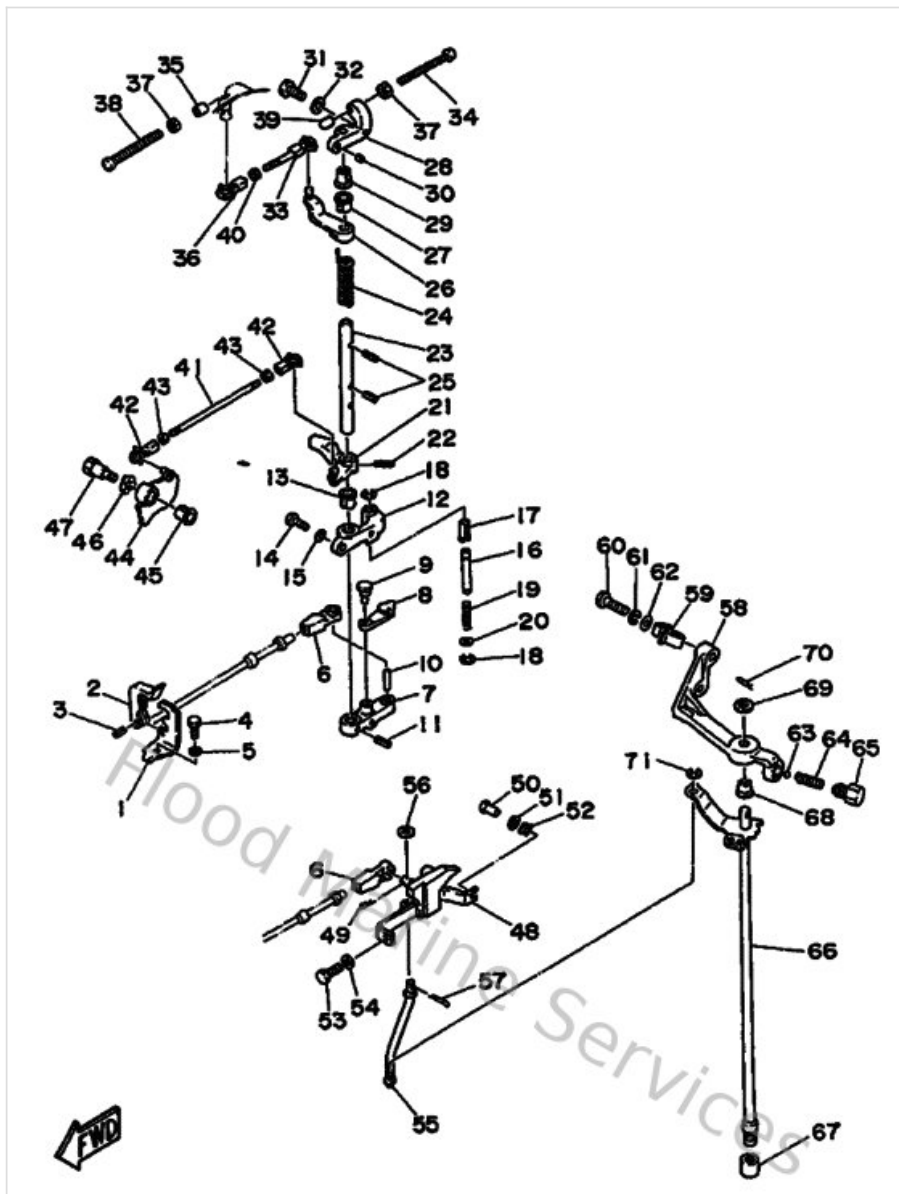
Ref	Part	
16	663441140000 Stopper	Buy now
17	9038606M3900 Bushing (697)	Buy now
18	990800560000 Circlip(22k)	Buy now
19	905010823200 Spring, compression(663)	Buy now
21	663416330094 Lever, magneto control 3	Buy now
23	663416350000 Shaft, link connecting	Buy now
24	905082016900 Spring, torsion(663)	Buy now
30	916904001000 Pin, spring	Buy now
33	688416360000 Rod 1	Buy now
34	9015706M1200 Screw, pan head(697)	Buy now
35	688441940000 Cap	Buy now
36	6H1412370000 Joint, link	Buy now
37	953800670000 Nut	Buy now
38	9015706M1100 Screw, pan head(697)	Buy now
39	663441940000 Cap	Buy now

Control



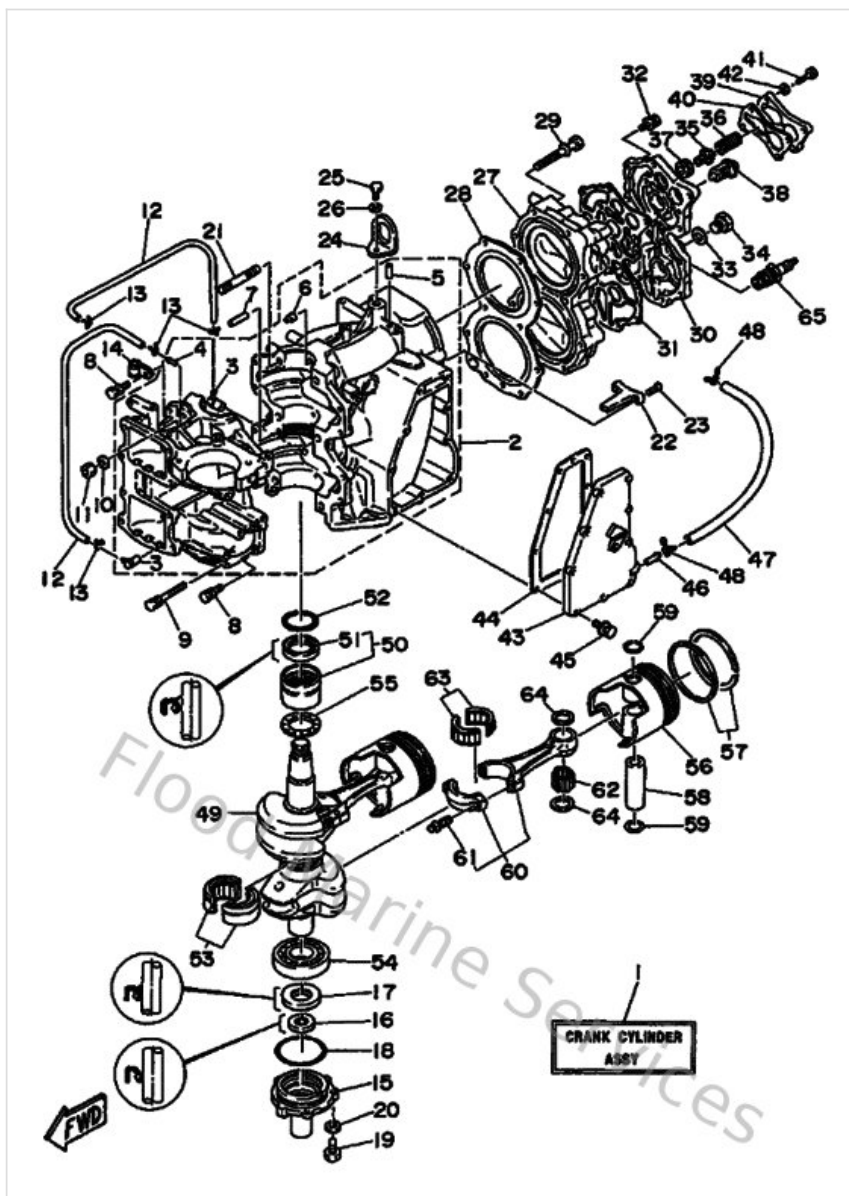
Ref	Part	
40	953800560000 Nut, hexagon (663)	Buy now
41	697412110000 Link, accel.	Buy now
42	6H4412370000 Joint, link	Buy now
44	663412130100 Cam, accel.	Buy now
46	9020610M0400 Washer, wave (676)	Buy now
47	901090626000 Bolt(663)	Buy now
48	663441170100 Bracket 1	Buy now
49	904681800800 Clip 620436610000	Buy now
50	9024106M0000 Pin with head (663)	Buy now
52	902060604000 Washer, wave (663)	Buy now
53	973130601800 Bolt, hexagon	Buy now
55	663441210100 Lever, shift rod	Buy now
57	914901602000 Pin, cotter (e57)	Buy now
58	688441180094 Bracket	Buy now
59	9046205M0200 Clamp (697)	Buy now

Control



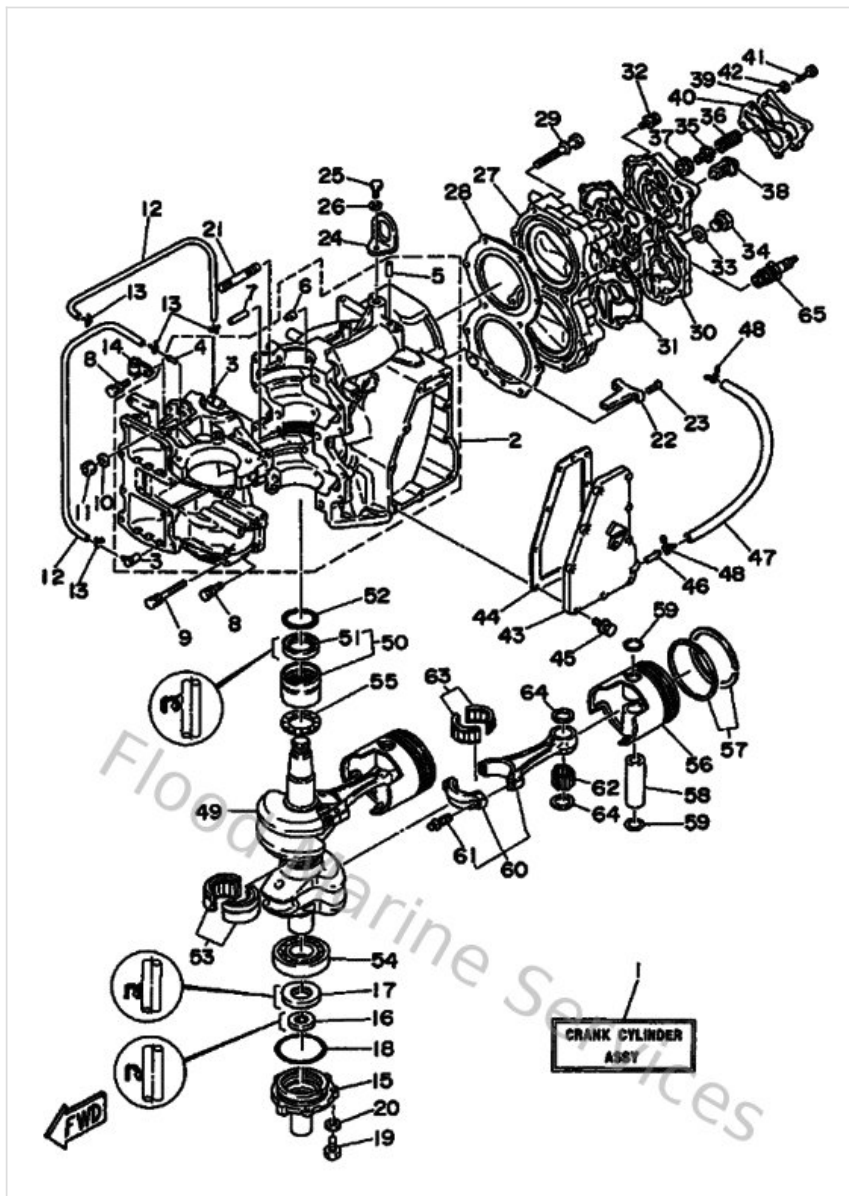
Ref	Part	
60	970130803000 Bolt	Buy now
61	929900810000 Ybs67-8 washer, spring	Buy now
62	929900860000 Washer, plain (663)	Buy now
63	9350104M0200 Ball (697)	Buy now
64	905011208200 Spring 6484411600	Buy now
65	648427150000 Bushing 2	Buy now
66	697441201300 Handle gear shift assembly	Buy now
67	696441470000 Boot, shift rod	Buy now
68	903860800600 Bushing (688)	Buy now
69	929900820000 Ybs66-8 washer, plain	Buy now

Cylinder & Crankcase



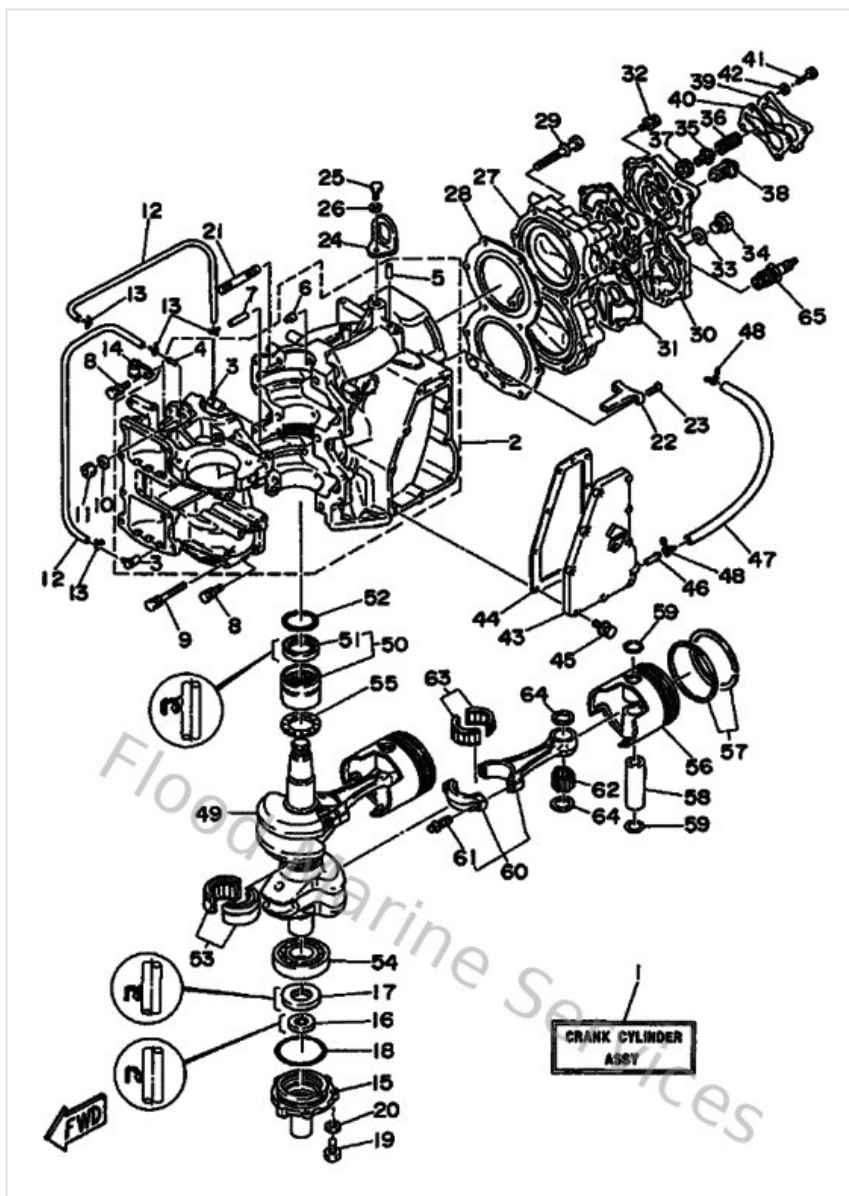
Ref	Part	
1	697W0090054D Crank cylinder assembly	Buy now
2	697151000294 Crankcase assembly	Buy now
3	650113700100 Check valve assembly	Buy now
4	624144850000 Pipe, joint	Buy now
5	936040806200 Pin,dowel (626)	Buy now
6	663115180100 Lock, bearing	Buy now
8	9011906M1200 Bolt, with washer (697)	Buy now
9	9011910M0700 Bolt (6f5)	Buy now
10	90201100F700 Washer (7a9)	Buy now
11	953141060000 Nut(3bm)	Buy now
12	904450724000 Hose (I390)	Buy now
13	904670601600 Clip (655)	Buy now
14	904610401100 Clamp 6208236100	Buy now
15	663153590194 Housing, oil seal	Buy now
16	931041804900 Oil seal (18x30x5-663)	Buy now

Cylinder & Crankcase



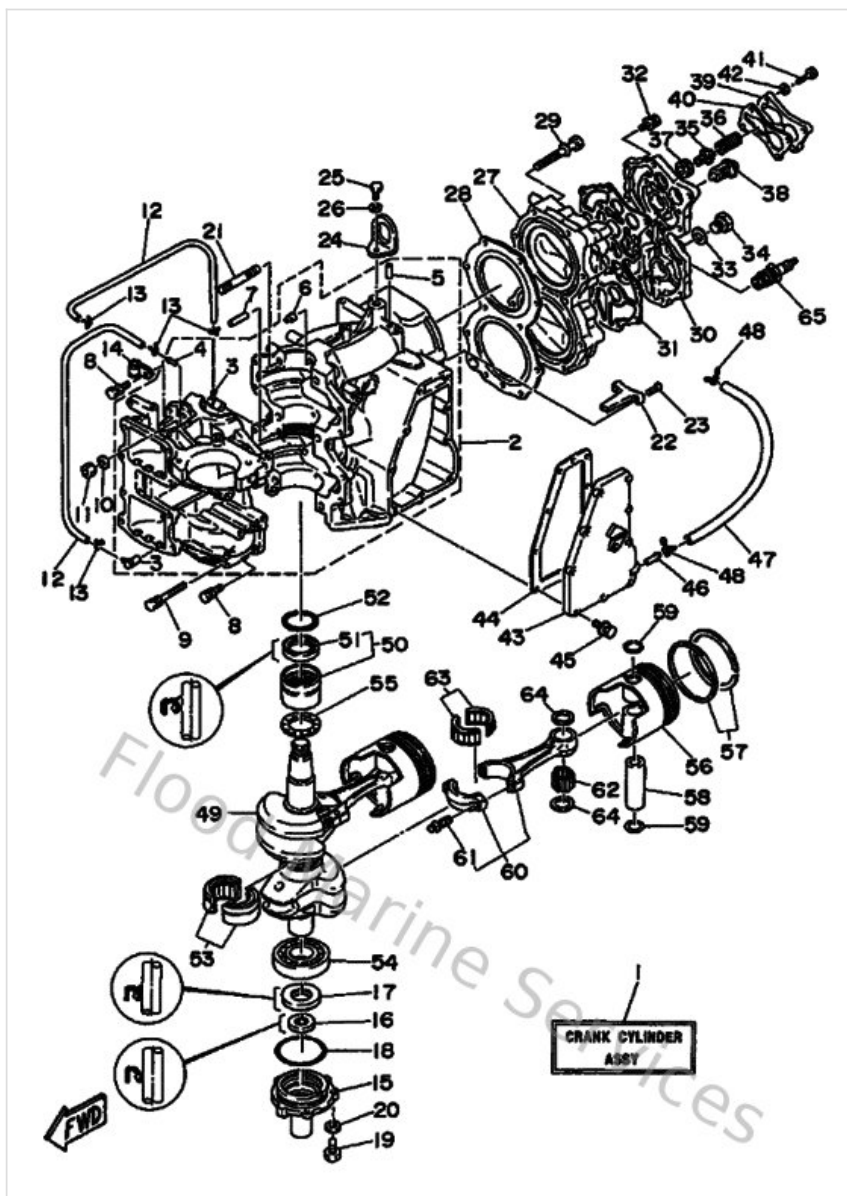
Ref	Part	
17	931022813500 Oil seal (28x47x7-663)	Buy now
18	932106226900 Ring, o(663)	Buy now
19	970950601600 Bolt, hexagon deep recess	Buy now
20	929900660000 Washer, plain (646)	Buy now
21	901161017700 Bolt, stud(663)	Buy now
22	663113250000 Anode	Buy now
23	987800401500 Screw, flat head(ga5)	Buy now
24	697111190000 Hanger, engine	Buy now
26	66311111021S Head, cylinder 1	Buy now
28	69711181A000 Gasket, cylinder head 1	Buy now
29	9011908M2100 Bolt, with washer(63v)	Buy now
30	66311191001S Cover, cylinder head 1	Buy now
32	975950652000 Bolt(7u8)	Buy now
33	904301411500 Gasket (663)	Buy now
34	903401403600 Plug, (663)	Buy now

Cylinder & Crankcase



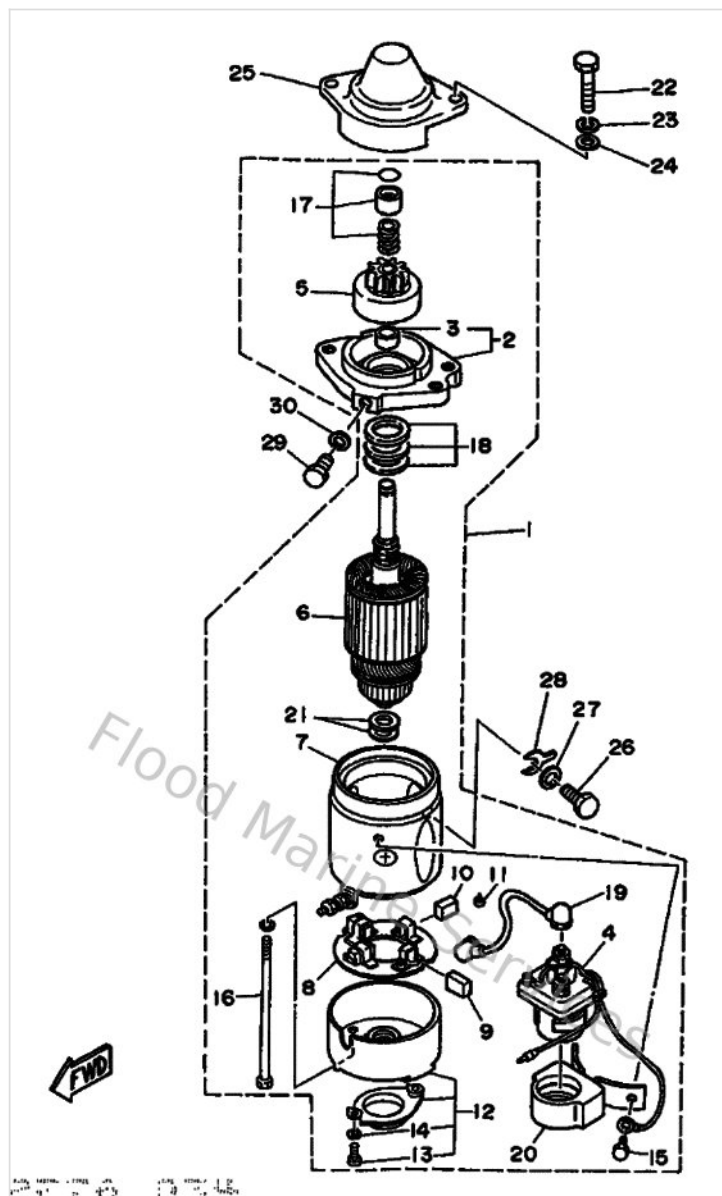
Ref	Part	
35	663124160000 Valve, pressure control	Buy now
36	905011423400 Spring, compression(663)	Buy now
37	904801806500 Grommet(663)	Buy now
38	6F5124110200 Thermostat	Buy now
39	66312413009M Cover, thermostat	Buy now
41	970950603000 Bolt(jf7)	Buy now
43	66341113009M Outer cover, exhaust	Buy now
44	66341114A000 Gasket, exhaust outer cover	Buy now
46	652244610000 Pipe, joint	Buy now
47	663243120100 Pipe 1	Buy now
48	904670800400 Clip, pipe 6162435600	Buy now
49	663114110100 Shaft, crank	Buy now
50	93311632U100 Brg,needle	Buy now
51	9310232M0700 Oil seal (697)	Buy now
52	932104215900 O-ring (647)	Buy now

Cylinder & Crankcase



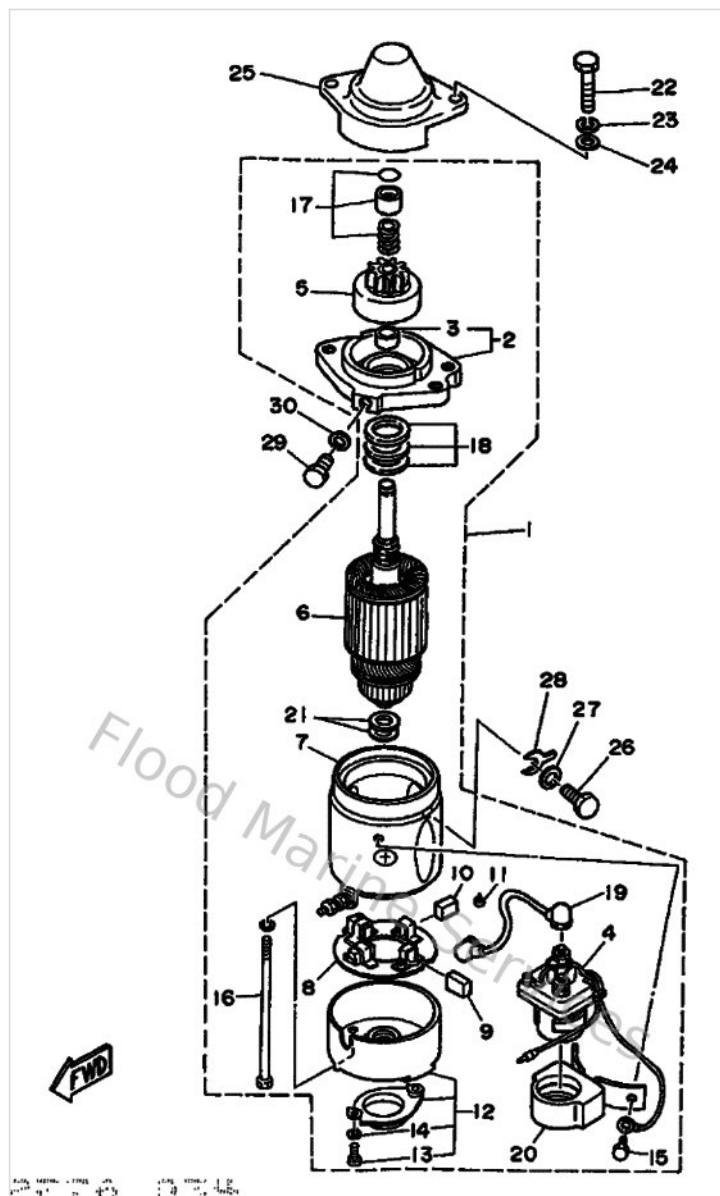
Ref	Part	
53	93311832U400 Bearing, needle (6f0)	Buy now
54	93306206U400 Brg,r-b 6206 66mm 236g (696)	Buy now
55	663115610000 Shim, crank	Buy now
56	6H1116310395 Piston (std)	Buy now
58	663116330000 Pin, piston	Buy now
59	688116340000 Clip, piston pin	Buy now
60	688116500300 Connecting rod assembly	Buy now
61	9010908M6100 Bolt	Buy now
62	936032111100 Pin, dowel(663)	Buy now
63	93310730V800 Bearing (688)	Buy now
64	902012041700 Washer, plate(663)	Buy now
65	947020024700 Plug, spark (br8hs-10)	Buy now

Demarreur Electrique



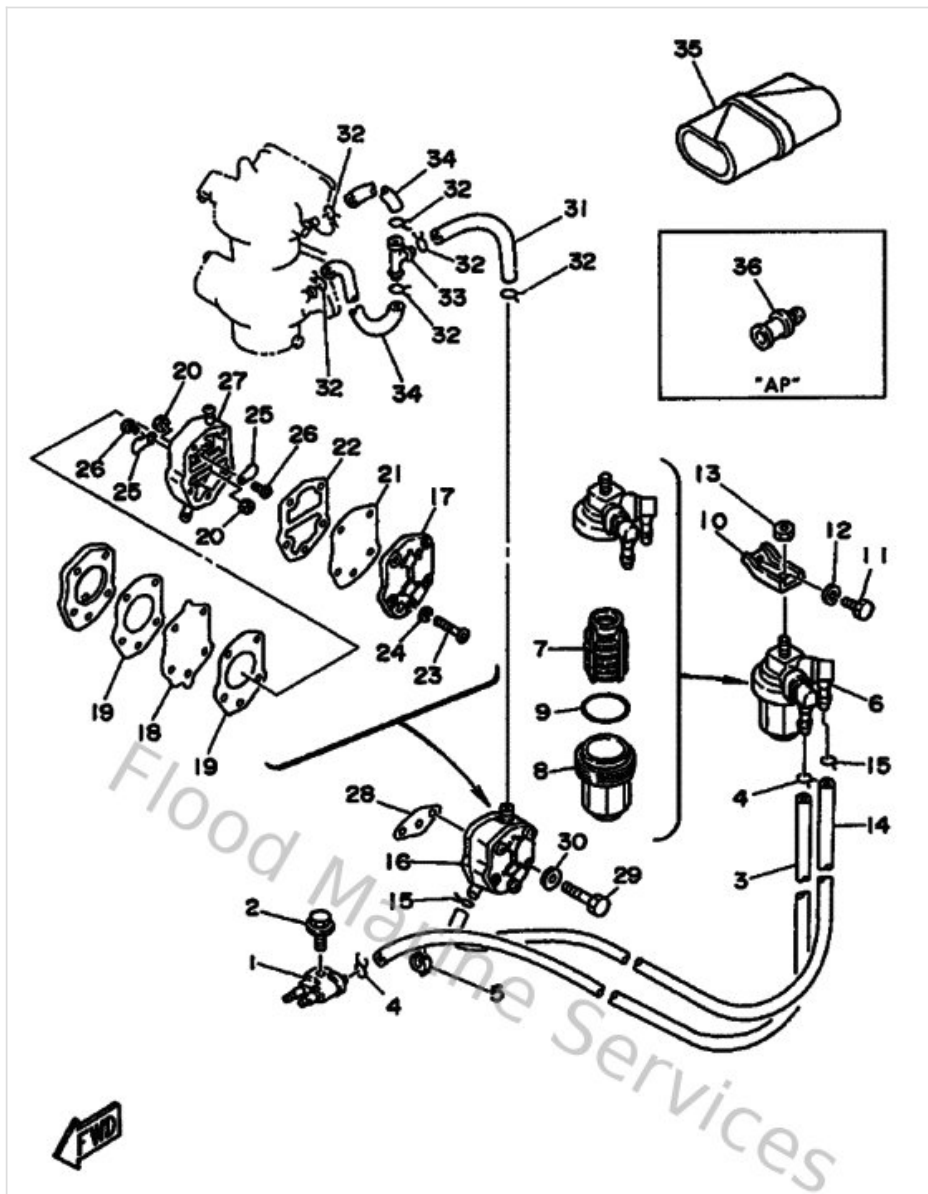
Ref	Part	
1	697818001200 Starting Motor Assembly	Buy now
2	676818301000 Front cover assembly	Buy now
3	688818310000 Metal, front	Buy now
5	663818321100 Pinion assembly	Buy now
6	676818501100 Armature assembly	Buy now
7	663818101100 Stator assembly	Buy now
8	663818401100 Brush holder assembly	Buy now
9	663818111100 Brush 1	Buy now
10	663818121100 Brush 2	Buy now
11	663818131000 Spring, brush	Buy now
12	663818201200 Rear bracket assembly	Buy now
13	985800401200 Screw, pan head (686)	Buy now
14	929010410000 Ybs67-4 washer, spring	Buy now
15	973130601000 Bolt	Buy now
16	663818261000 Bolt 1	Buy now

Demarreur Electrique



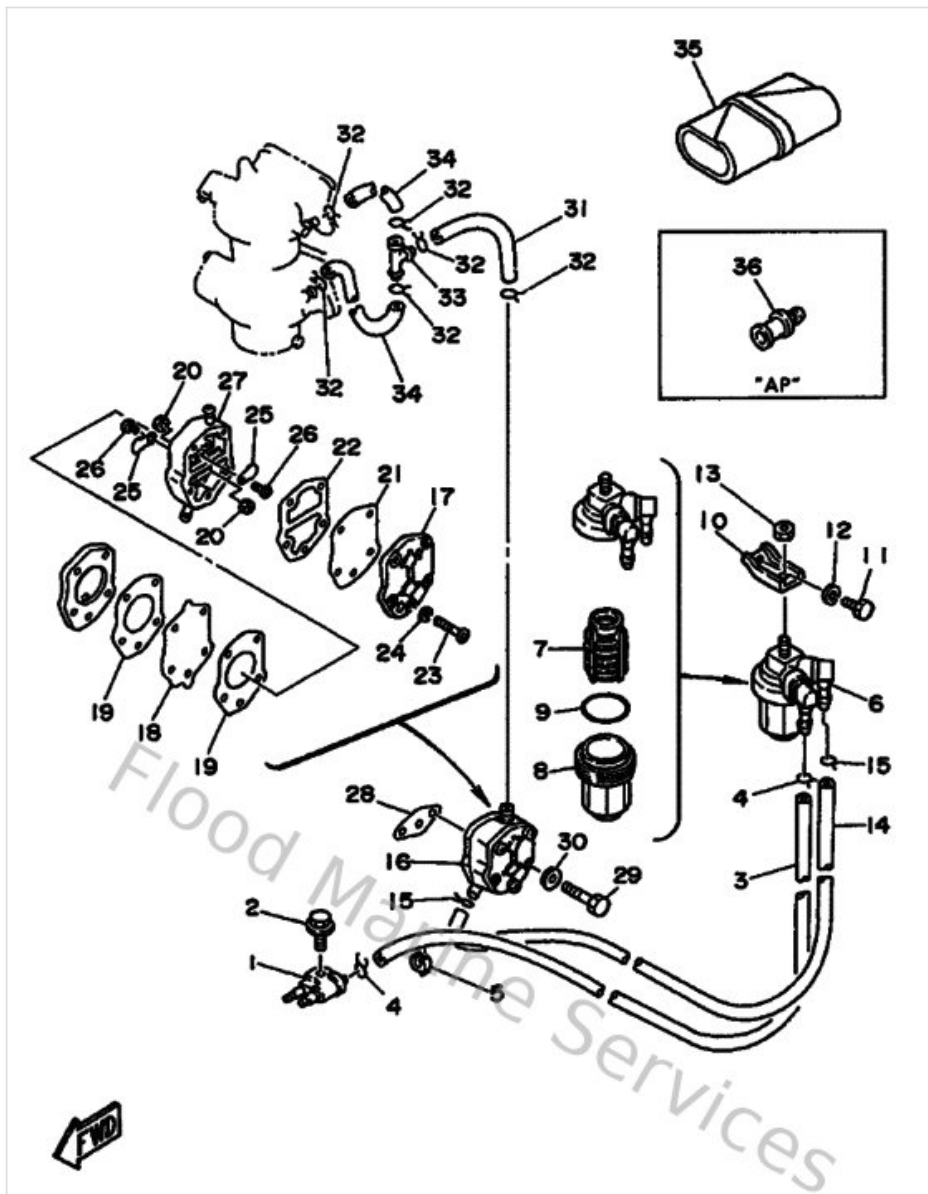
Ref	Part	
17	697818571100 Pinion Stopper Set	Buy now
18	697818091000 Washer kit	Buy now
19	697818151000 Wire, lead	Buy now
20	697819521000 Holder, relay	Buy now
21	688818240000 Washer 2	Buy now
22	973130804000 Bolt, Hexagon	Buy now
23	929900810000 Ybs67-8 washer, spring	Buy now
24	929900860000 Washer, plain (663)	Buy now
25	663818420094 Cover 3	Buy now
26	970130802500 Bolt (682)	Buy now
28	663811620000 Washer, Plain	Buy now
29	973130801600 Bolt, hexagon	Buy now

Fuel



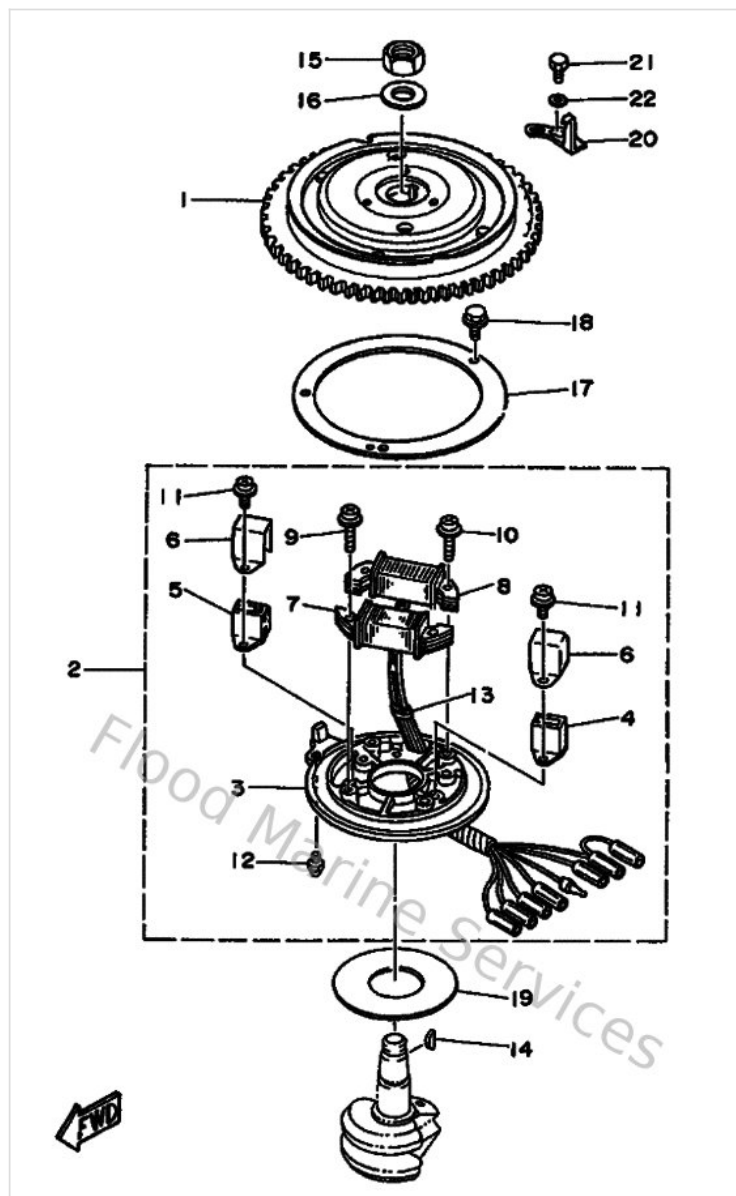
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	975950652000 Bolt(7u8)	Buy now
3	904450800400 Hose (L125)	Buy now
6	61N245601000 Filter assembly	Buy now
7	61N245630000 Element, filter	Buy now
8	61N245210000 Cup, filter	Buy now
9	932103273800 O-ring(1wg)	Buy now
10	6E9245667000 Bracket, filter	Buy now
11	973130601400 Bolt(gj3)	Buy now
12	929950610000 Washer(6a1)	Buy now
13	988800810000 Nut, hex.	Buy now
14	904450922600 Hose (l1500)	Buy now
15	904670800400 Clip, pipe 6162435600	Buy now
17	648244130100 Cover, pump	Buy now
18	692244110000 Diaphragm	Buy now

Fuel



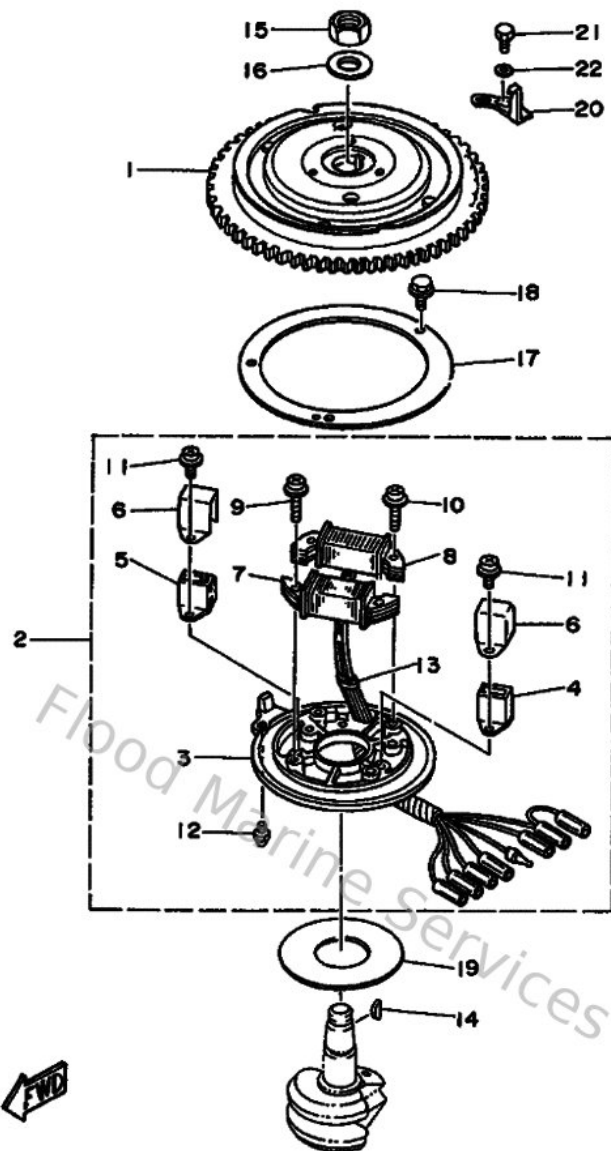
Ref	Part	
19	648244340100 Gasket, body	Buy now
20	953800360000 Nut (6g8)	Buy now
21	663244110000 Diaphragm	Buy now
22	648244350200 Gasket, body 2	Buy now
23	985800553000 Ybs86-530 screw,panhead	Buy now
24	929900510000 Ybs67-5 washer, spring	Buy now
26	6A0143250000 Screw, pan head	Buy now
27	6A0244120200 Body 1	Buy now
29	929900660000 Washer, plain (646)	Buy now
31	90445090F600 Hose (I1500)	Buy now
33	688243780000 Pipe, joint	Buy now
34	904450906100 Hose (L65)	Buy now
35	656W28100200 Tool kit	Buy now
36	626281930194 Plug, water check	Buy now

Generator



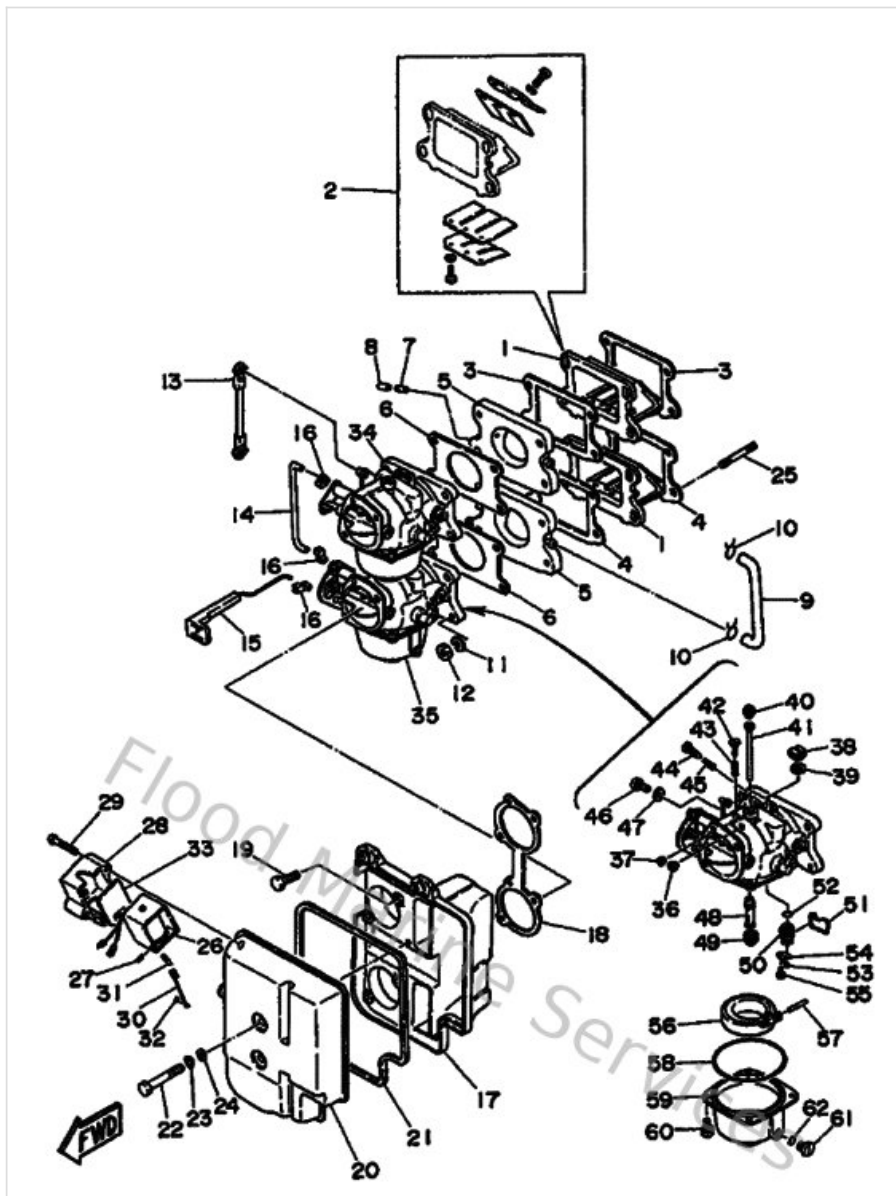
Ref	Part	
1	697855500000 Rotor assembly	Buy now
2	697855600000 Base assembly	Buy now
3	697855610000 Base, magneto	Buy now
4	697855800000 Coil, pulser	Buy now
5	697855801000 Coil, pulser	Buy now
7	697855200000 Coil, charge	Buy now
8	697855330000 Coil, lighting	Buy now
9	985070503000 Screw, pan head	Buy now
10	976020513200 Screw, pan head with washer	Buy now
11	976020511400 Screw, pan head with washer	Buy now
12	663855180000 Joint, ball	Buy now
13	904800615800 Grommet (663)	Buy now
14	902800504900 Key, woodruff (12r)	Buy now
15	901702013700 Nut, hexagon(663)	Buy now
16	9020121M1800 Washer, plate (663)	Buy now

Generator



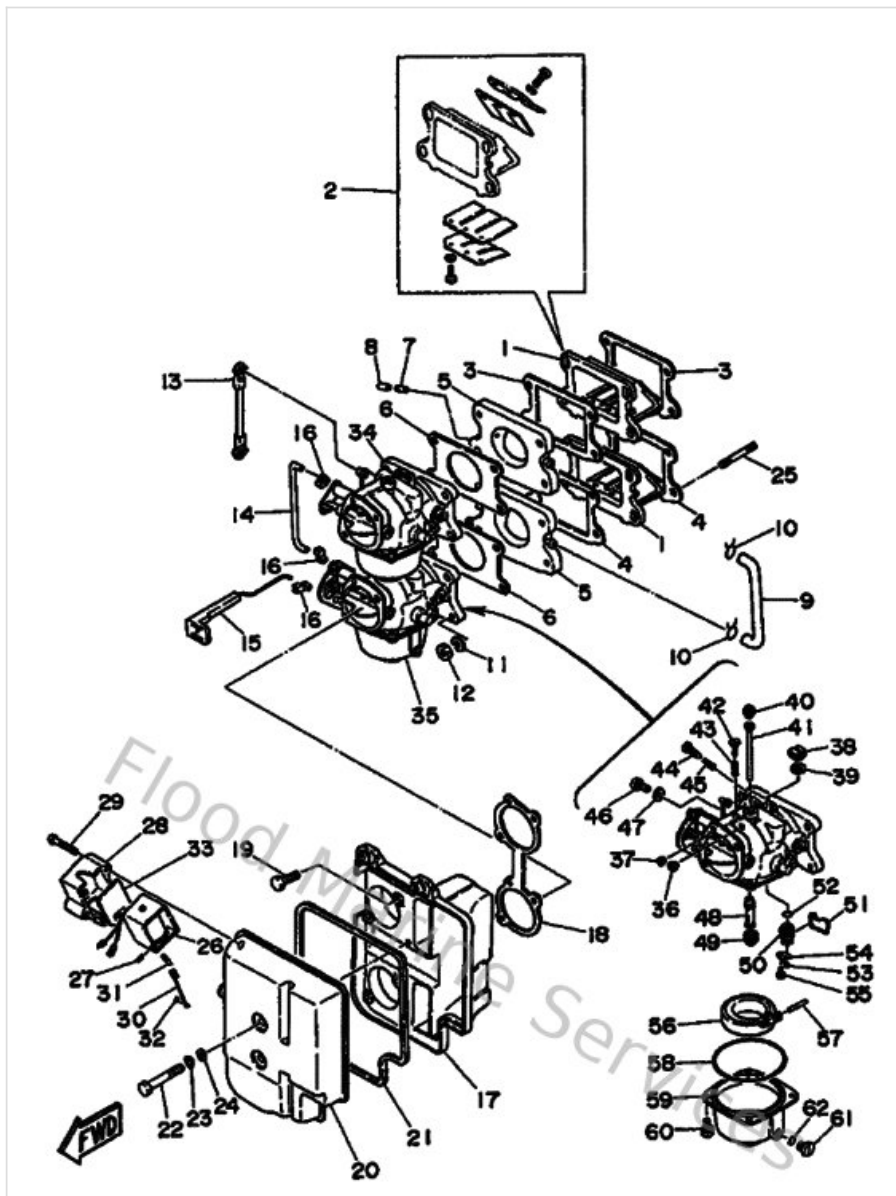
Ref	Part	
17	663416120000 Retainer, magneto base 2	Buy now
18	970800602000 Bolt(7u8)	Buy now
19	663416190000 Washer, magneto 2	Buy now
20	697813320000 Plate, timing	Buy now
21	970950601600 Bolt, hexagon deep recess	Buy now
22	929900660000 Washer, plain (646)	Buy now

Intake



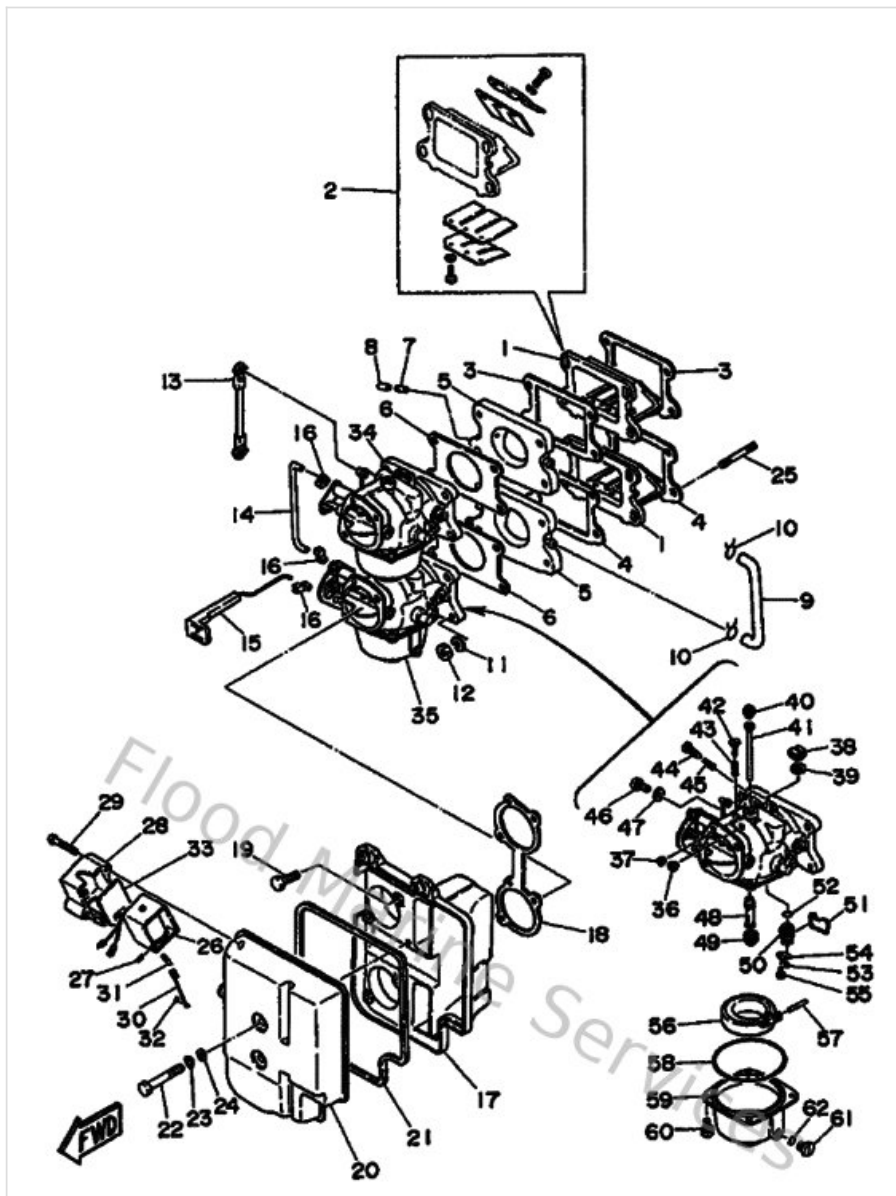
Ref	Part	
1	697136100000 Reed valve ass'y	Buy now
2	692W00040000 Reed set	Buy now
5	663136410294 Manifold, Intake 1	Buy now
7	624144850000 Pipe, joint	Buy now
8	647143956000 Cap, over flow pipe	Buy now
9	663243210000 Hose	Buy now
10	904670800400 Clip, pipe 6162435600	Buy now
11	929950610000 Washer(6a1)	Buy now
12	953800660000 Nut(661)	Buy now
13	697412170100 Rod, accel. lever	Buy now
14	663412570200 Rod, choke 2	Buy now
15	663412560100 Rod, choke 1	Buy now
16	661412620200 Joint, choke lever	Buy now
17	697144170000 Cover 1	Buy now
19	970950602500 Bolt	Buy now

Intake



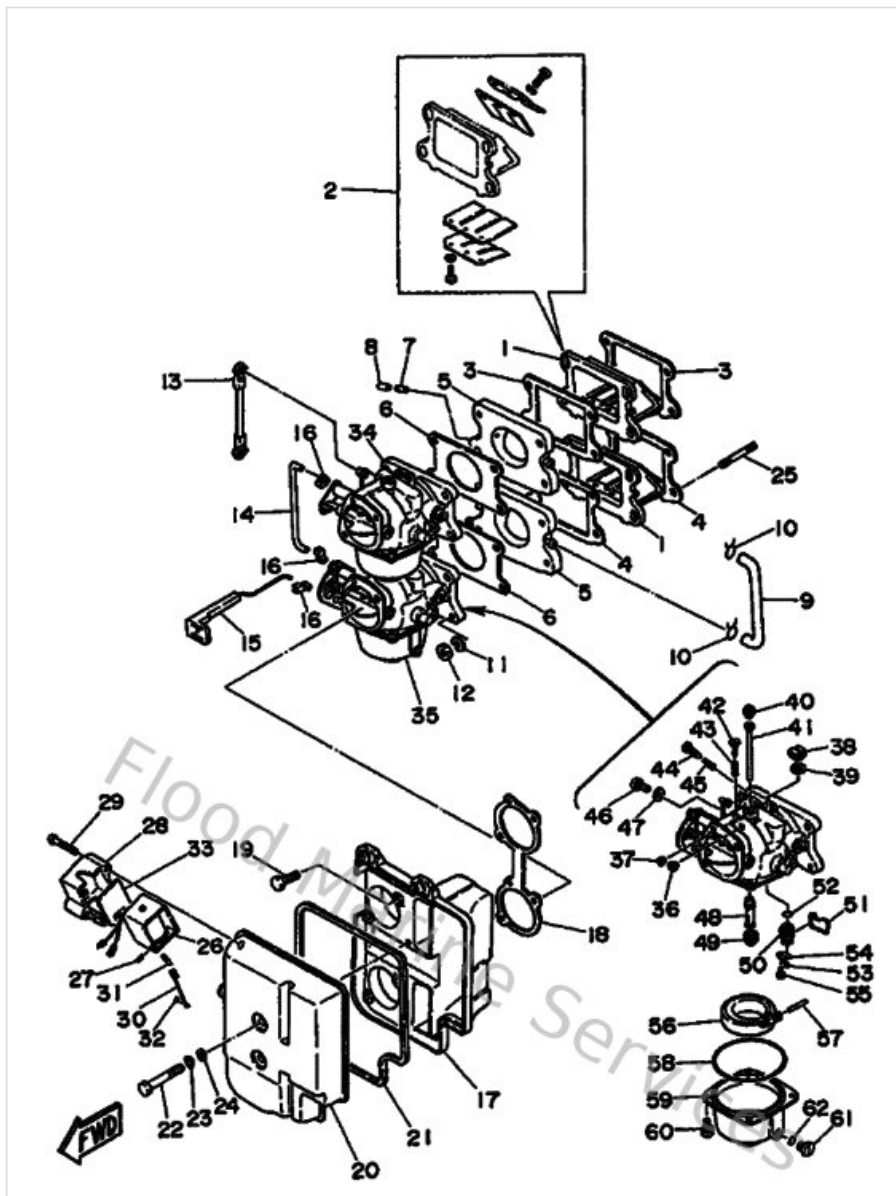
Ref	Part	
20	697144180094 Cover 2	Buy now
21	697144160000 Gasket, air cleaner	Buy now
22	970950604500 Bolt, hexagon	Buy now
24	929900660000 Washer, plain (646)	Buy now
25	901160617600 Stud(663)	Buy now
26	663861100200 Solenoid coil assembly	Buy now
27	916903001000 Pin, spring (663)	Buy now
28	663861150000 Holder, solenoid	Buy now
29	985800553000 Ybs86-530 screw,panhead	Buy now
30	663861160100 Wire, pull	Buy now
31	676861170000 Hook, wire pull	Buy now
32	932100326100 O-ring (663)	Buy now
33	663861180000 Damper	Buy now
34	697145010400 Carburetor assembly 1	Buy now
35	697145020400 Carburetor assembly 2	Buy now

Intake



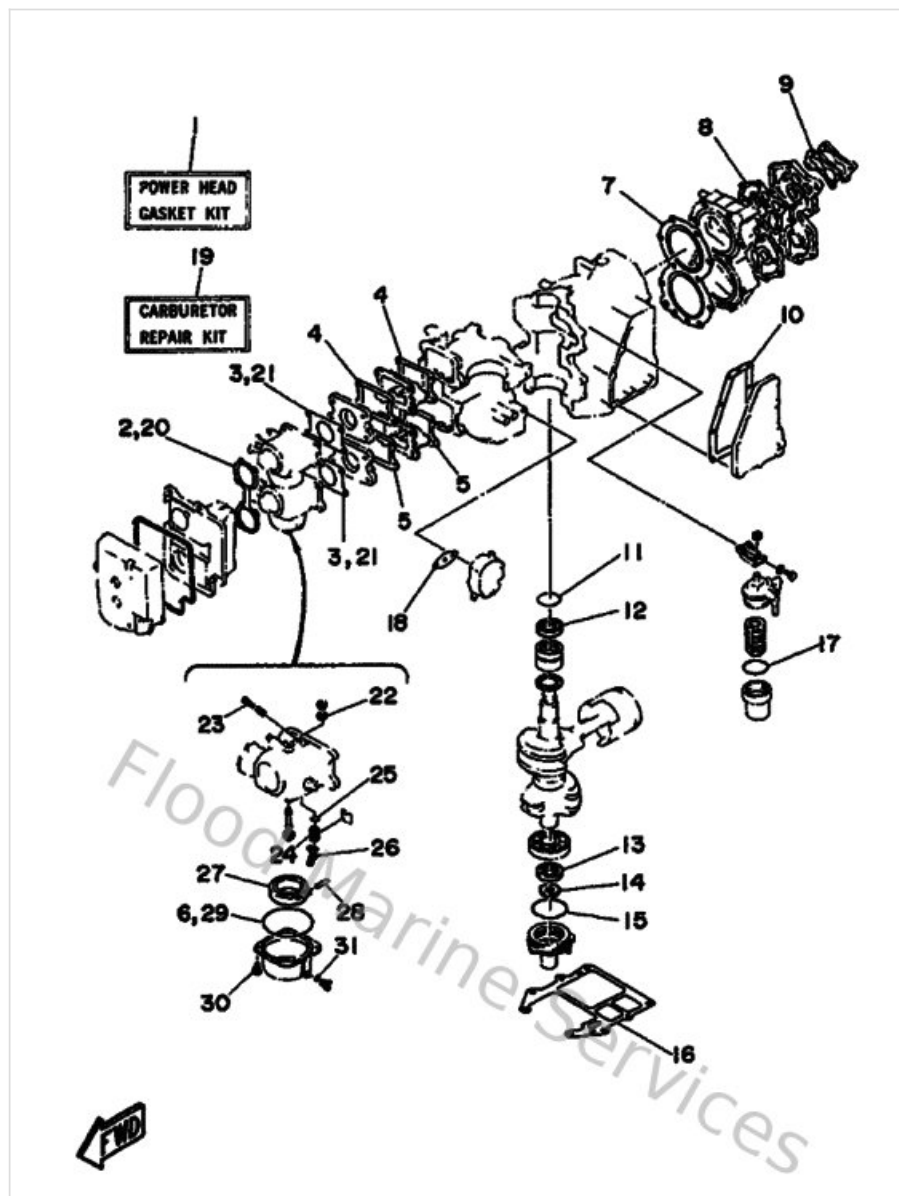
Ref	Part	
36	663149502700 Pilot, air jet(#100)	Buy now
37	663149453200 Air jet, main (#125)	Buy now
38	697149910000 Plug, screw	Buy now
40	663145670100 Screw, plug	Buy now
41	663149421900 Jet, pilot (#80)	Buy now
42	63V145230000 Screw, stop	Buy now
43	905011032600 Spring coil(663)(carb)	Buy now
44	663149230000 Screw, adjust	Buy now
45	905010821400 Spring, compression	Buy now
46	6K5145920000 Screw	Buy now
47	902010565200 Washer, plate(65j)	Buy now
48	663149470100 Nozzle, main	Buy now
50	696145900000 Needle valve assembly	Buy now
51	663141590000 Clip	Buy now
52	676141860000 Pin, valve	Buy now

Intake



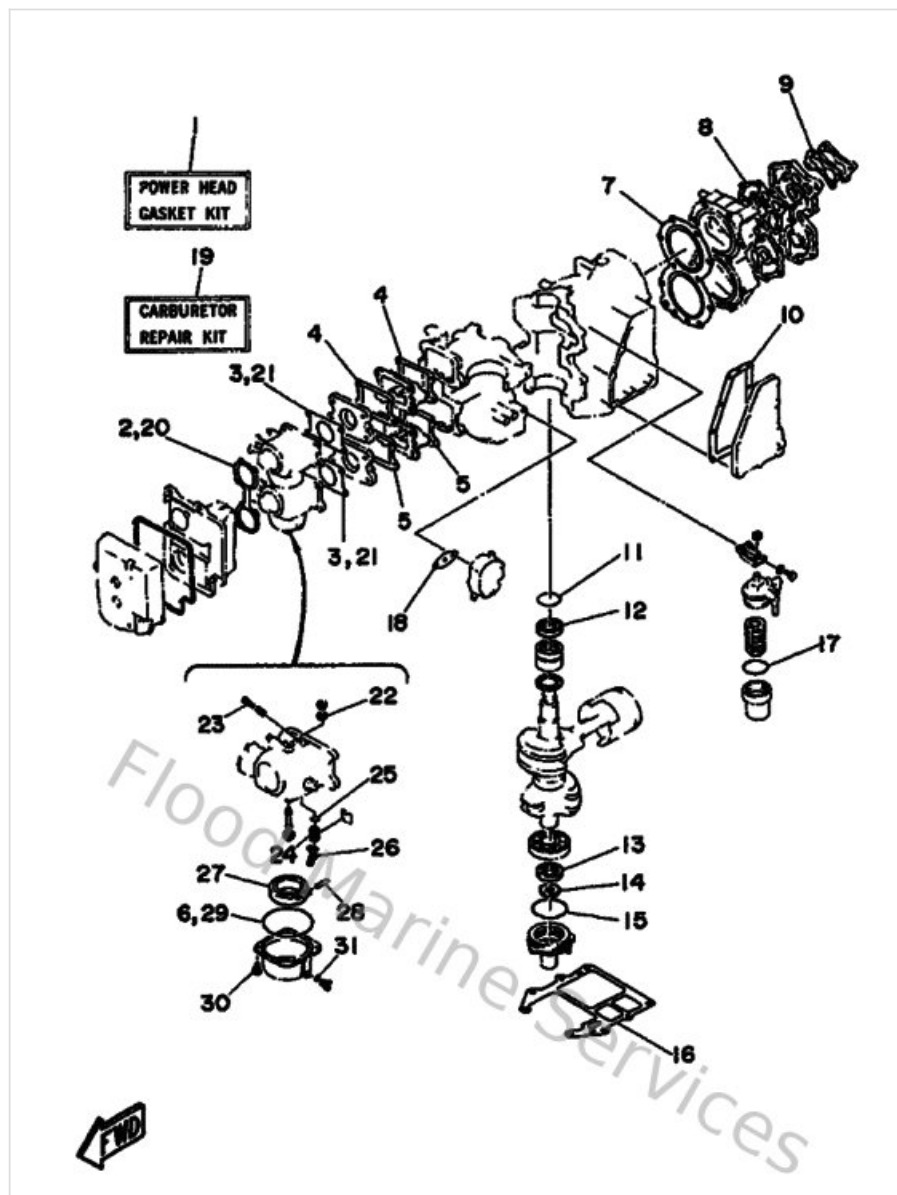
Ref	Part	
54	371149196000 Clip	Buy now
55	985800400600 Screw, pan head (7h3)	Buy now
57	663145480000 Pin, arm	Buy now
58	932106427200 O-ring (663) (carb)	Buy now
59	663149800000 Body, float chamber	Buy now
60	979800411200 Screw, pan head (686)	Buy now
61	6H3149920000 Screw, drain	Buy now
62	932100423000 O-ring (371)	Buy now

Kits De Reparation 1



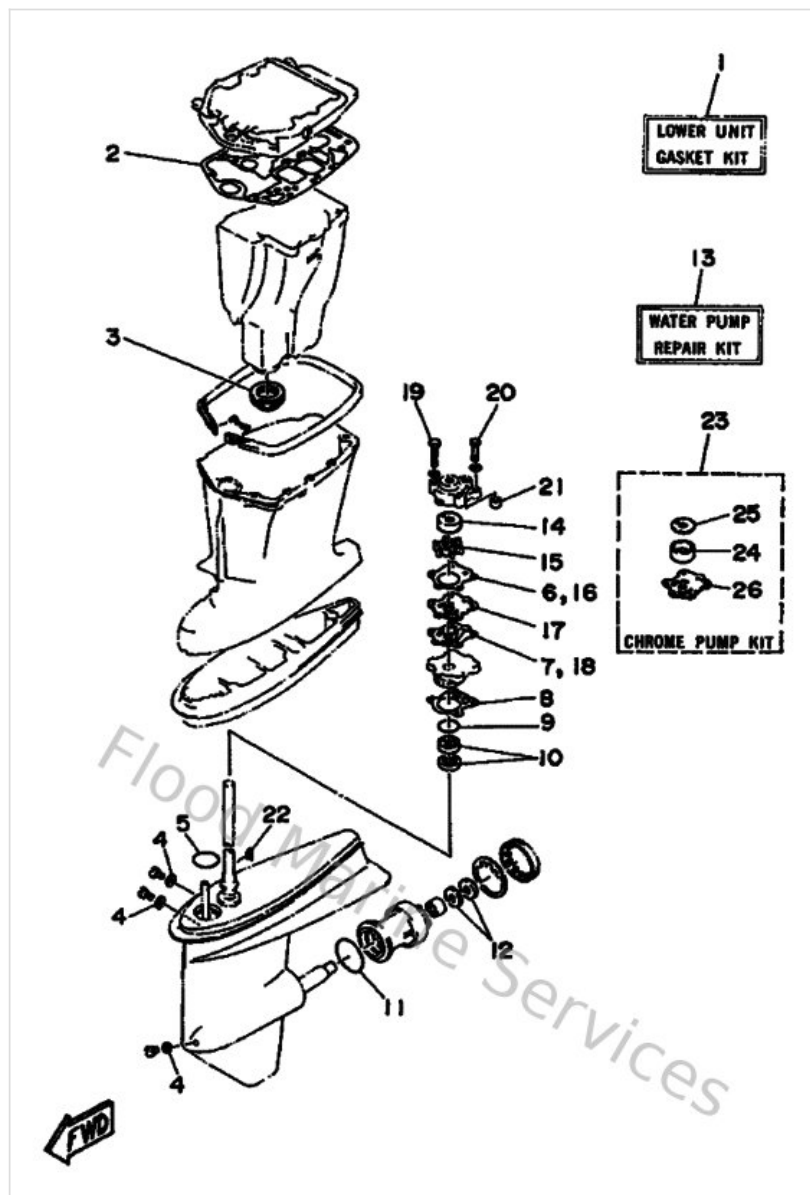
Ref	Part	
1	697W00010200 Power head gasket kit	Buy now
3	66314198A000 Gasket	Buy now
9	66312414A000 Gasket, thermostat	Buy now
11	932104215900 O-ring (647)	Buy now
12	9310232M0700 Oil seal (697)	Buy now
13	931022813500 Oil seal (28x47x7-663)	Buy now
14	931041804900 Oil seal (18x30x5-663)	Buy now
15	932106226900 Ring, o(663)	Buy now
17	932103273800 O-ring(1wg)	Buy now
19	696W00930200 Carburetor repair kit	Buy now
22	679145570000 Washer (carb)	Buy now
23	663145900100 Valve Seat	Buy now
24	696145900000 Needle valve assembly	Buy now
25	932100722900 O-ring (371)	Buy now
26	676141860000 Pin, valve	Buy now

Kits De Reparation 1



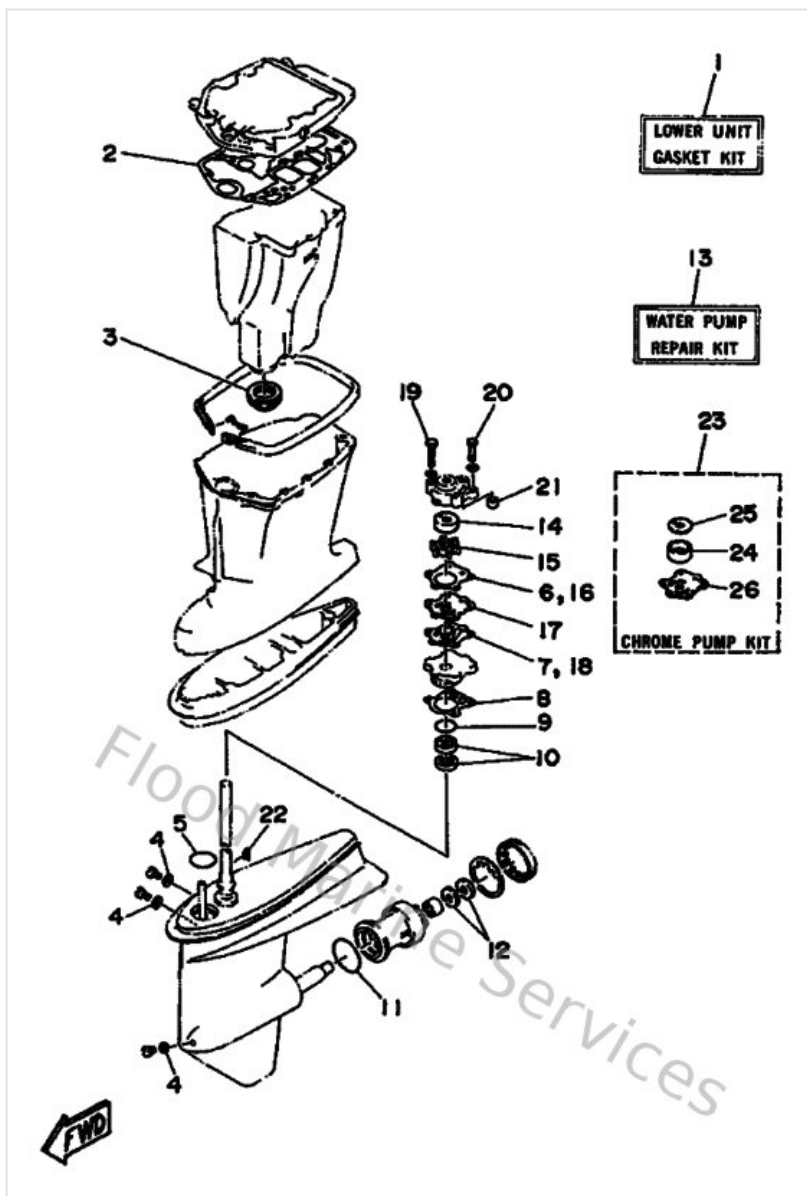
Ref	Part	
28	663145480000 Pin, arm	Buy now
29	932106427200 O-ring (663) (carb)	Buy now
30	979800411200 Screw, pan head (686)	Buy now
31	932100423000 O-ring (371)	Buy now

Kits De Reparation 2



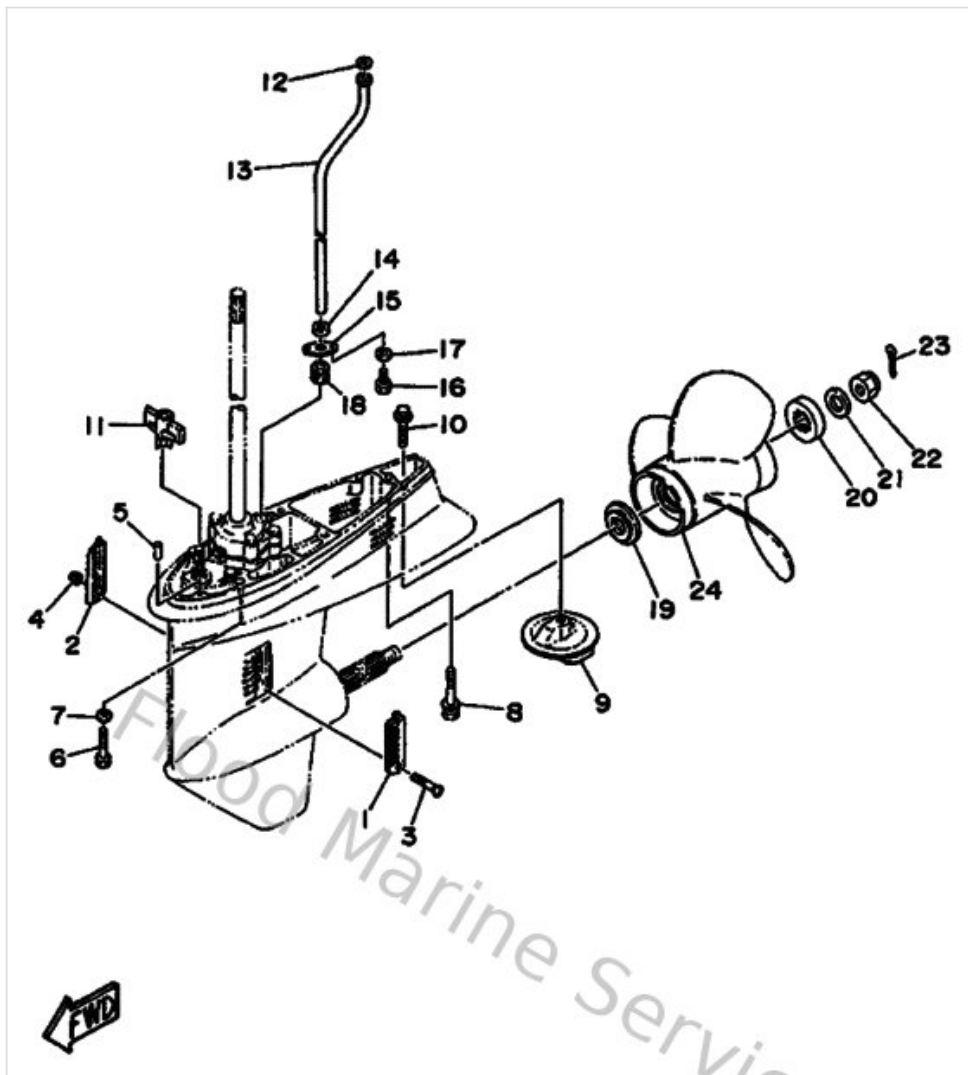
Ref	Part	
1	689W00012100 Gasket kit, lower unit	Buy now
3	663451230000 Gasket, muffler	Buy now
4	904300802000 Gasket	Buy now
5	932104904600 O-ring (620)	Buy now
9	932104104200 O-ring (132)	Buy now
10	931012307000 Oil seal (663)	Buy now
11	9321066M9800 O-ring(6h4)	Buy now
12	931012206700 Oil seal (22x36x6-663)	Buy now
13	663W00780100 Water pump repair kit	Buy now
14	663443220000 Insert, cartridge	Buy now
15	6H3443520000 Impellar	Buy now
17	663443230000 Outer plate, cartridge	Buy now
19	970950804500 Bolt, hexagon	Buy now
20	970800804500 Bolt, hexagon	Buy now
21	663443660000 Damper, water seal 2	Buy now

Kits De Reparation 2



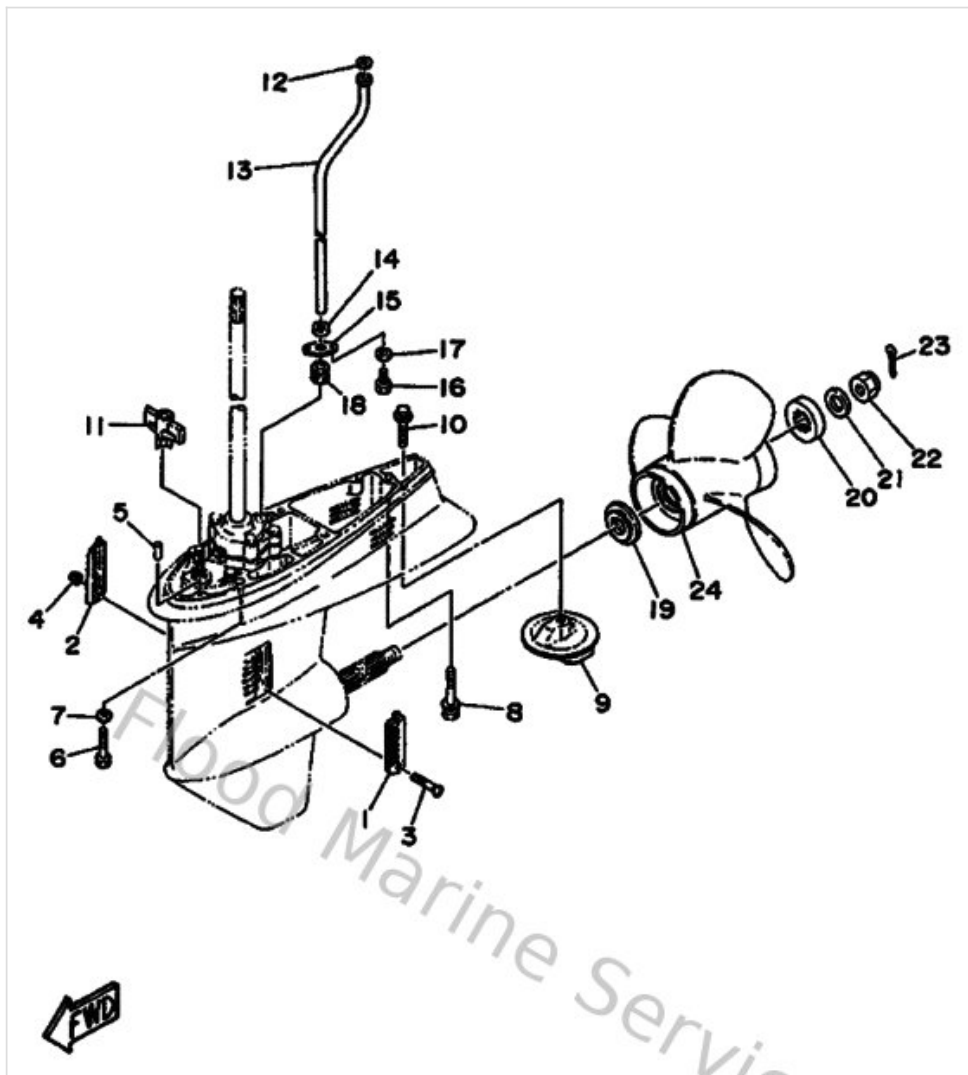
Ref	Part	
22	9028003M0300 Key, woodruff (697)	Buy now
23	6H4W00780A00 Chrome pump kit	Buy now
25	670443210000 Inner plate, cartridge	Buy now
26	670443230000 Outer plate, cartridge	Buy now

Lower Casing & Drive



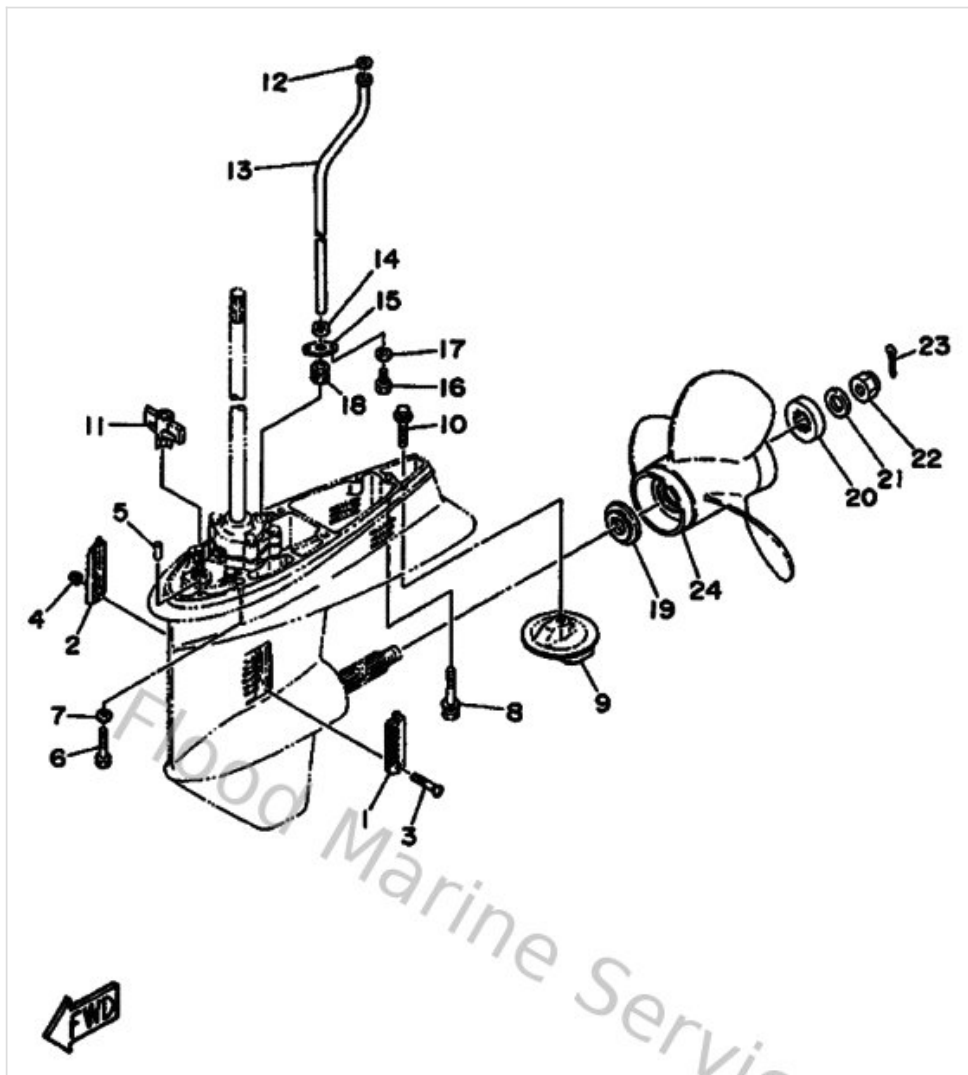
Ref	Part	
1	688452140200 Cover, water inlet	Buy now
2	688452150200 Cover, water inlet	Buy now
3	987800554000 Ybs53-540 screw,flat head	Buy now
4	901850590400 Nut nylon (sus)(ex4)	Buy now
5	936061201900 Pin, dowel (614)	Buy now
6	970751004000 Bolt, hexagon deep recess	Buy now
7	929901010000 Ybs67-10 washer, spring	Buy now
8	9011908M8400 Bolt, with washer	Buy now
9	679453710000 Tab trim	Buy now
10	9010510M0000 Bolt, hexagon (663)	Buy now
11	697436620000 Guide, reverse rod	Buy now
12	902021206000 Washer, plate(663)	Buy now
13	663443610000 Tube, water	Buy now
14	904301207200 Gasket	Buy now
15	663443730000 Set plate, water tube	Buy now

Lower Casing & Drive



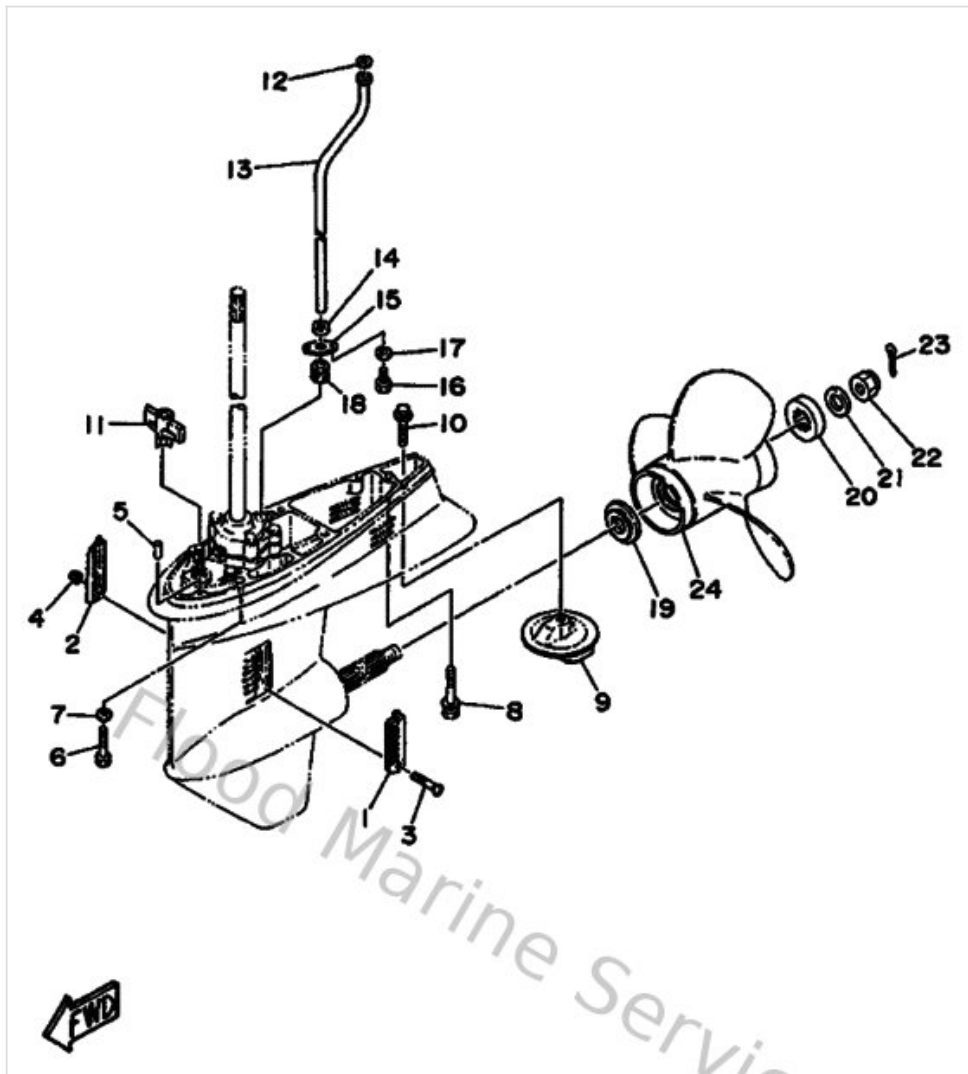
Ref	Part	
16	970950601200 Bolt(gh1)	Buy now
17	929950610000 Washer(6a1)	Buy now
18	663443670000 Damper, water seal 3	Buy now
19	663459870200 Spacer	Buy now
20	670459970200 Spacer	Buy now
21	929901620000 958-58204-00 washer,plain	Buy now
22	901711601100 Nut, castle (663)	Buy now
23	914904003000 Pin, cotter (663)	Buy now
24	663459490100 Propeller (3x10-3/4"x16"-g)	Buy now
1	69745300014D Lower unit assembly	Buy now
2	69745311024D Casing, lower	Buy now
3	933153222400 Brg,cyl-cal roller 42.2g nk	Buy now
4	663455360000 Sleeve, drive shaft	Buy now
5	663455870130 Shim (t:0,30mm)	Buy now
6	933320007900 Bearing(4es)	Buy now

Lower Casing & Drive



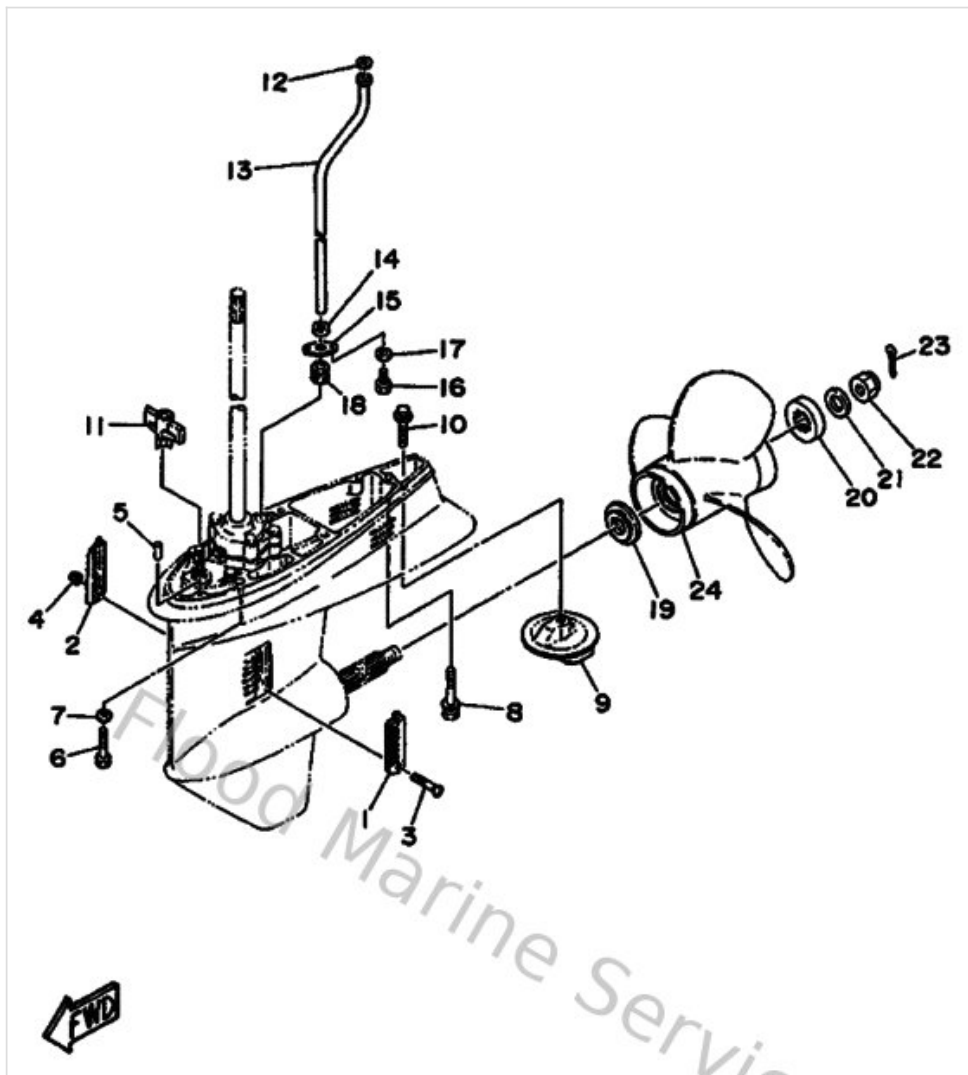
Ref	Part	
7	663455676000 Shim (t:0.50mm)	Buy now
8	933320000300 Brg,cyl-cal roller 318g ky	Buy now
9	663453760094 Guide, seal damper	Buy now
10	663453750000 Rubber, seal 2	Buy now
11	904300802000 Gasket	Buy now
12	903400800200 Plug, straight screw	Buy now
13	688453411000 Plug, drain	Buy now
14	663453210000 Plate	Buy now
15	932104904600 O-ring (620)	Buy now
16	931060901400 Oil seal	Buy now
17	970950601600 Bolt, hexagon deep recess	Buy now
18	929900660000 Washer, plain (646)	Buy now
19	663455770130 Shim (t:0.30mm)	Buy now
21	933060070200 Brg,r-b 6007 62mm 150g ky	Buy now
23	933172220400 Brg,cyl-cal roller 25.5g nt	Buy now

Lower Casing & Drive



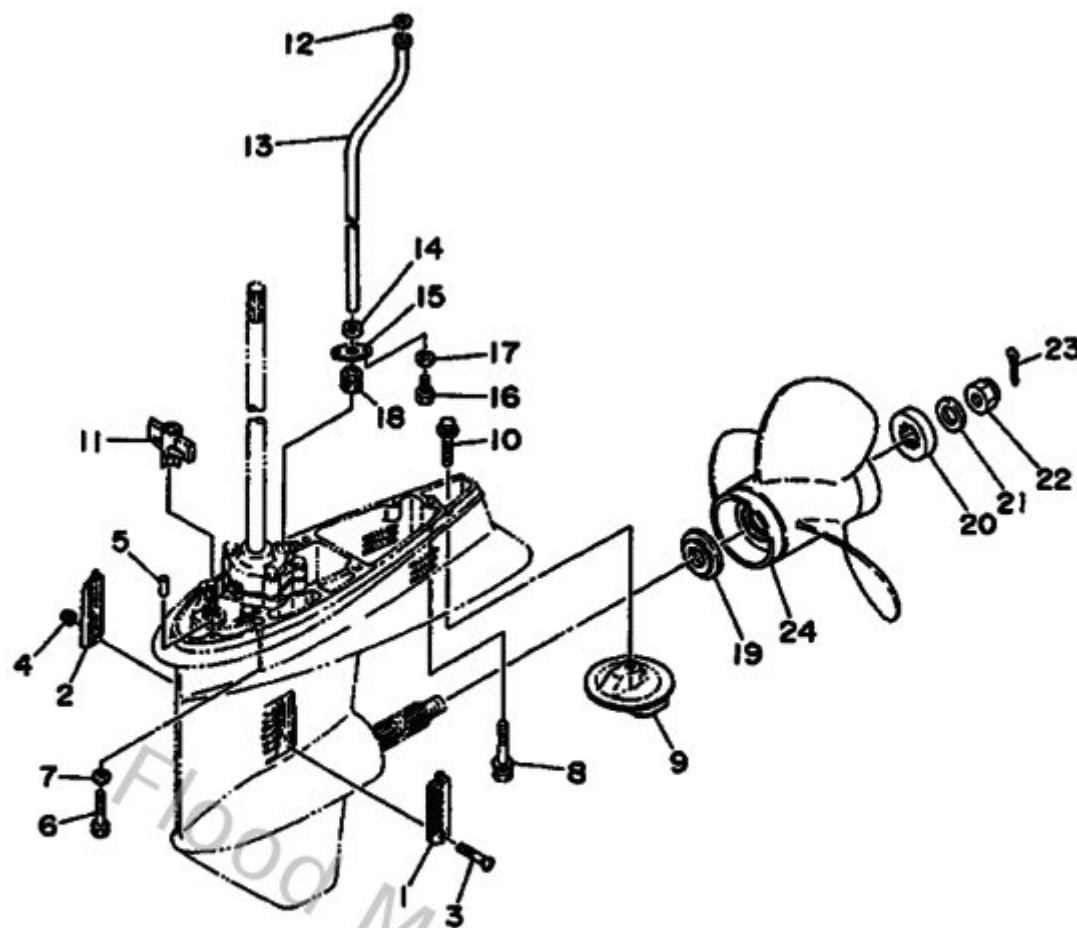
Ref	Part	
24	931012206700 Oil seal (22x36x6-663)	Buy now
25	9321066M9800 O-ring(6h4)	Buy now
26	9021448M0300 Washer, claw(697)	Buy now
27	697453840000 Nut	Buy now
28	902820401000 Key, strait(663)	Buy now
29	663443110200 Housing, water pump	Buy now
30	663443220000 Insert, cartridge	Buy now
32	663443660000 Damper, water seal 2	Buy now
33	6H3443520000 Impellar	Buy now
34	9028003M0300 Key, woodruff (697)	Buy now
35	663443410094 Housing, water pump	Buy now
36	931012307000 Oil seal (663)	Buy now
37	932104104200 O-ring (132)	Buy now
39	663443230000 Outer plate, cartridge	Buy now
41	936040806200 Pin,dowel (626)	Buy now

Lower Casing & Drive



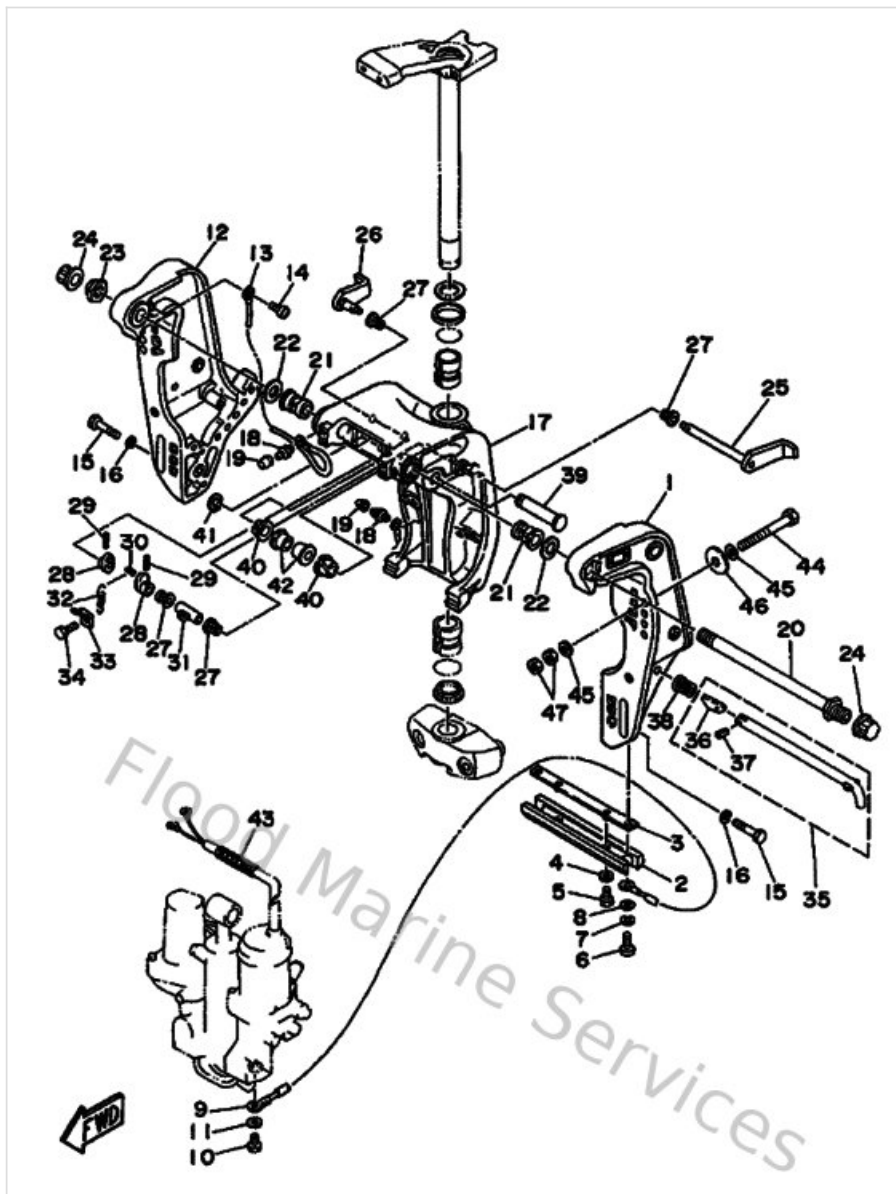
Ref	Part	
42	970950805500 Bolt, hexagon	Buy now
43	929900860000 Washer, plain (663)	Buy now
44	970950804500 Bolt, hexagon	Buy now
46	663455100100 Drive shaft assembly	Buy now
47	663455520000 Bearing, plain	Buy now
48	697455510000 Pinion	Buy now
49	901701213800 Nut hexagon(663)	Buy now
50	697455600000 Gear 1 assembly	Buy now
51	697456110000 Shaft, propeller	Buy now
52	905011623300 Spring compression(663)	Buy now
53	663456340000 Slide, shift	Buy now
54	663456310100 Clutch, dog	Buy now
55	902500602300 Pin, strait (663)	Buy now
56	663456330000 Ring, cross pin	Buy now
57	688456350000 Plunger, shift	Buy now

Lower Casing & Drive



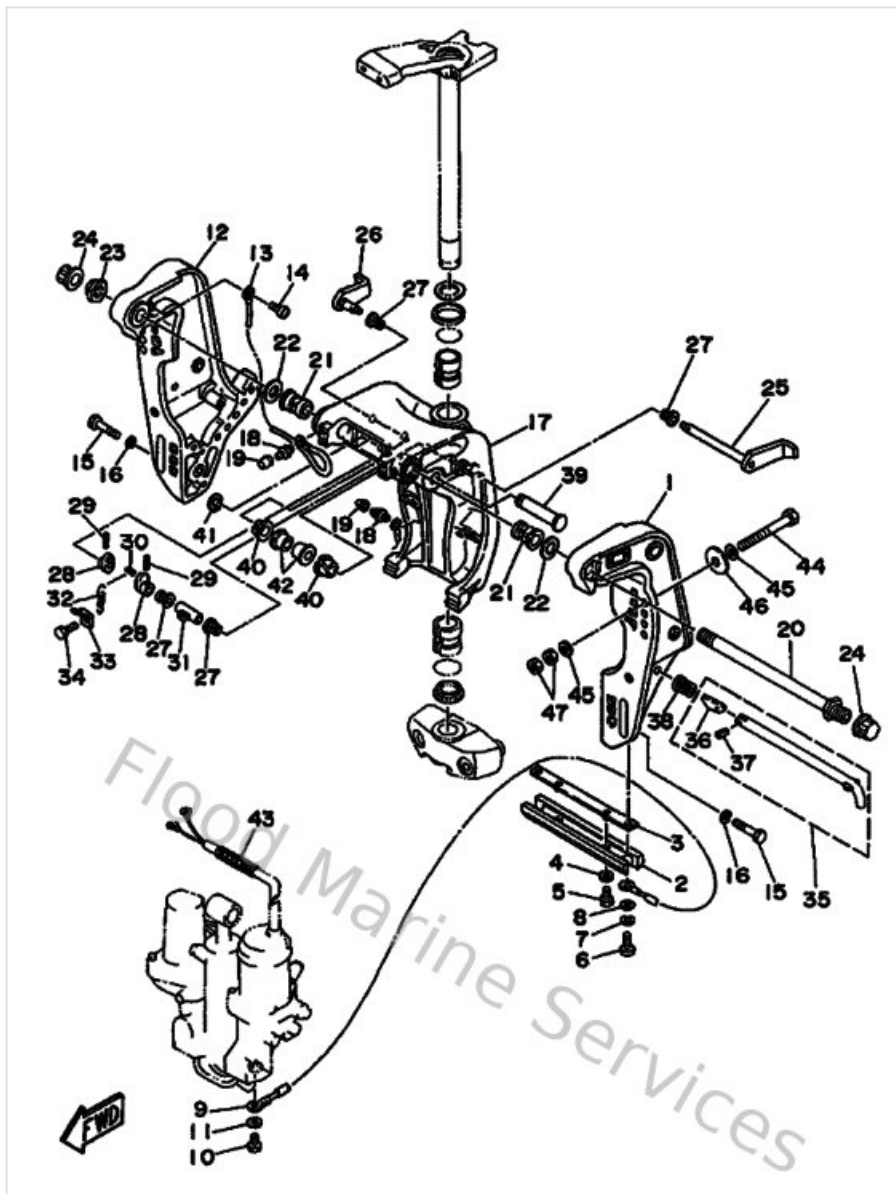
Ref	Part	
58	902012242900 Washer, plate(663)	Buy now
59	697455710000 Gear 2	Buy now
60	663441440100 Rod, shift 2	Buy now
61	990010860000 Circlip(2r6)	Buy now
62	663441510000 Cam, shift	Buy now

Optionnelles 1



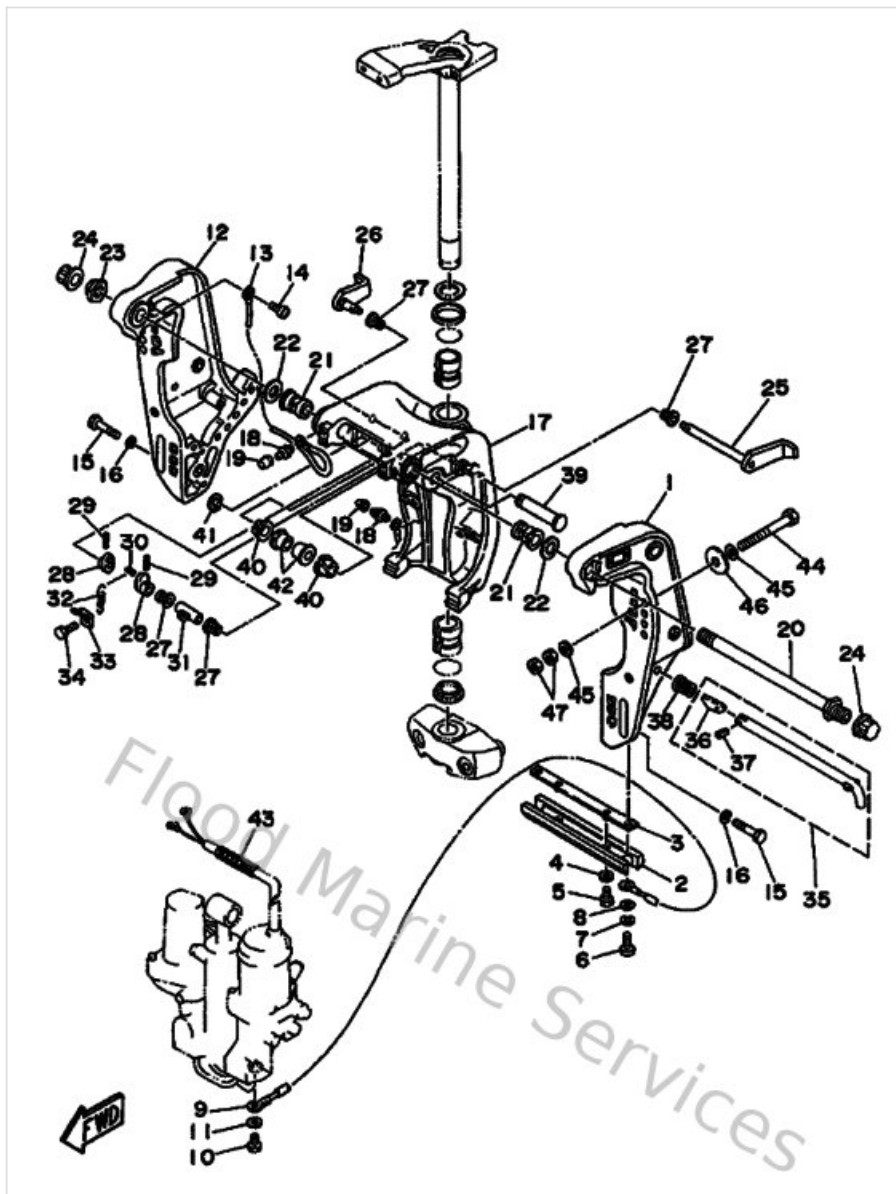
Ref	Part	
1	6H143111014D Bracket, clamp 1	Buy now
2	6H1452510200 Anode	Buy now
3	6H1445260000 Plate 2	Buy now
4	9020106M3100 Washer (6a0)	Buy now
5	970800601200 Bolt(gh1)	Buy now
6	970950601600 Bolt, hexagon deep recess	Buy now
7	929950610000 Washer(6a1)	Buy now
8	929900660000 Washer, plain (646)	Buy now
9	6H1821480000 Wire, lead	Buy now
10	970850601000 Bolt	Buy now
12	6H143112004D Bracket, clamp 2	Buy now
13	6E5821480000 Wire, lead 5	Buy now
14	985800601200 Screw, pan head(62j)	Buy now
15	970751004500 Bolt(64d)	Buy now
16	929901010000 Ybs67-10 washer, spring	Buy now

Optionnelles 1



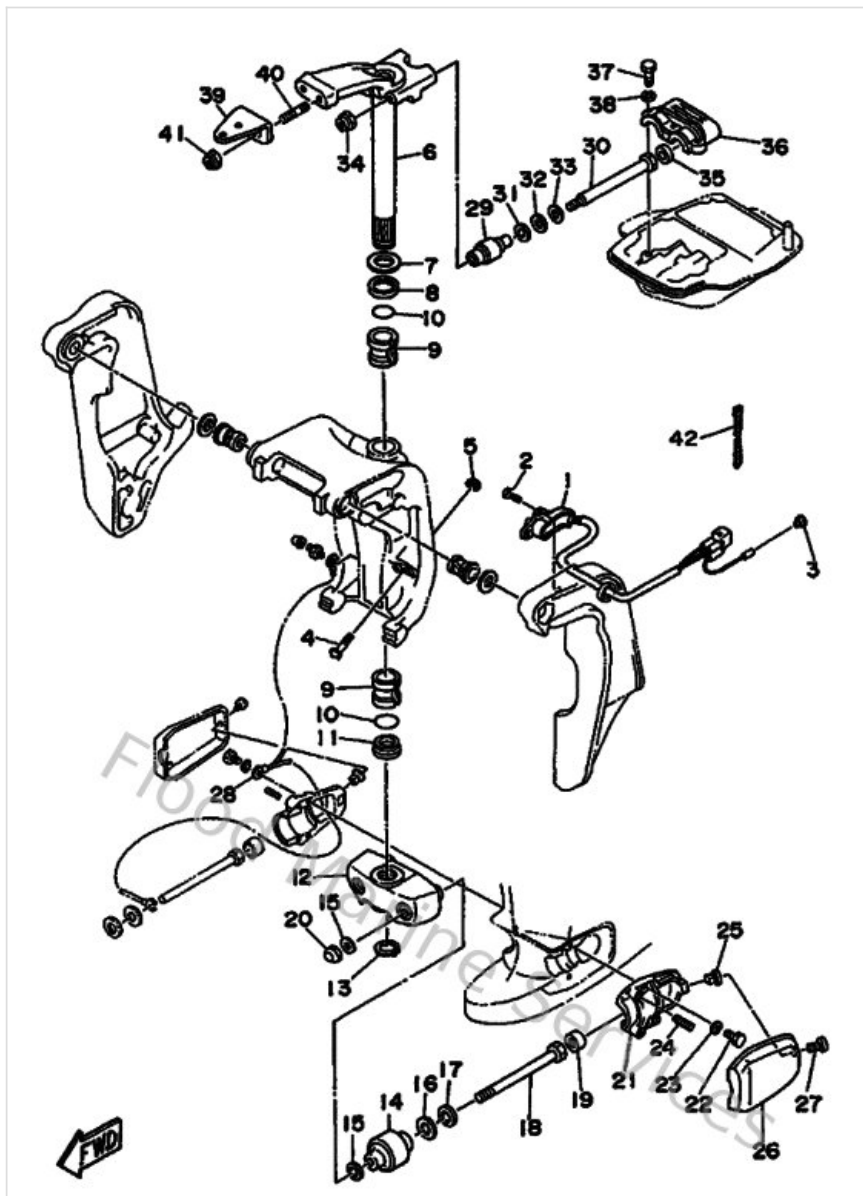
Ref	Part	
18	9370006M0300 Nipple, grease(6a1)	Buy now
19	663451190000 Cap, grease nipple	Buy now
20	688431310300 Bolt, clamp bracket	Buy now
21	9038622M1500 Bushing (688)	Buy now
22	9020122M6700 Washer, plate (688)	Buy now
23	901852200700 Nut, self-locking	Buy now
24	6G5431450000 Cap, clamp bracket	Buy now
25	6H1431810100 Lever, tilt stop 1	Buy now
26	6H1431850100 Lever, tilt stop 2	Buy now
27	9038610M1600 Bushing (688)	Buy now
28	6G5431480000 Collar, distance	Buy now
29	916903002000 Pin, spring (6h4)	Buy now
30	9024906M1900 Pin(6e5)	Buy now
31	9038710M0200 Collar(6e5)	Buy now
32	9050614M2400 Spring, tension(6e5)	Buy now

Optionnelles 1



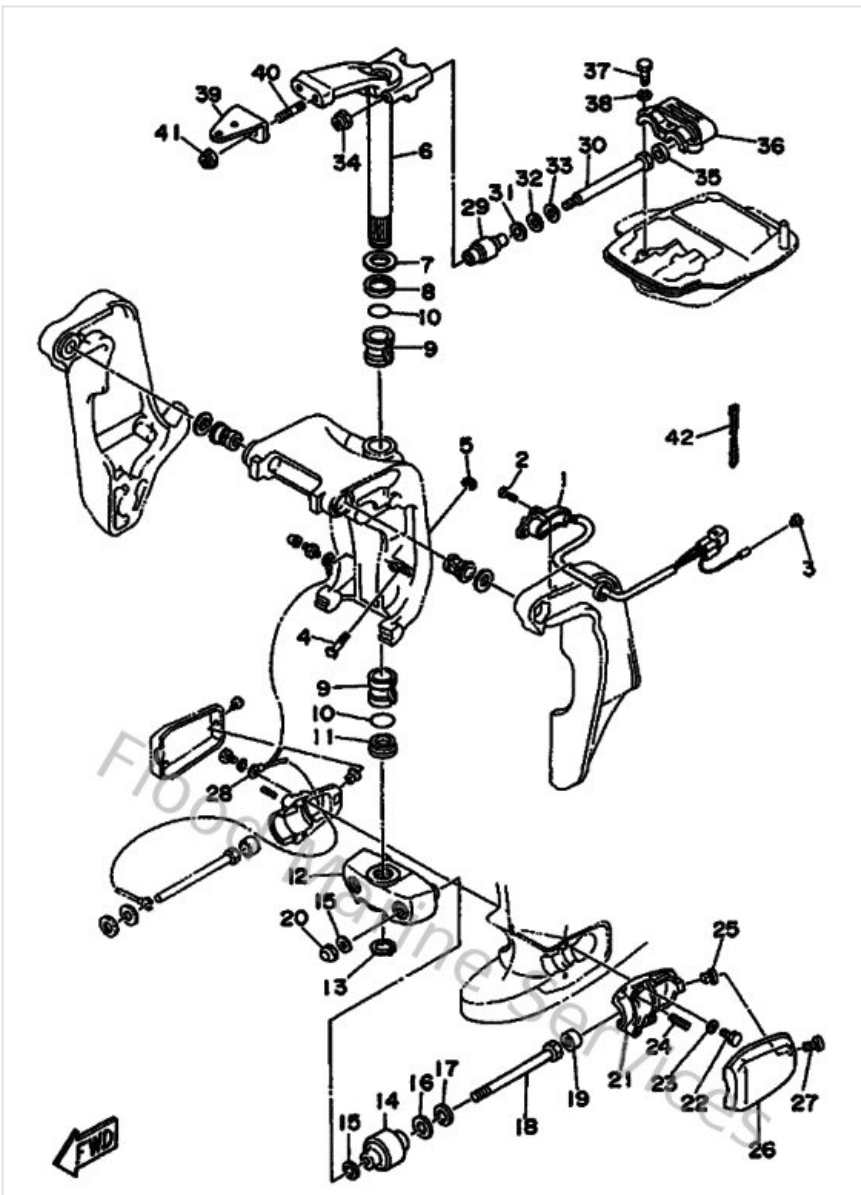
Ref	Part	
33	6G5431440000 Hook, spring	Buy now
34	970950601000 Bolt	Buy now
35	688431600100 Tilt rod ass'y	Buy now
36	688431650000 Stopper, tilt rod	Buy now
37	916903001200 Pin, spring	Buy now
38	9050216M0200 Spring, conical (688)	Buy now
39	6E5431260200 Pin, upper shock mount	Buy now
40	9341018M0200 Circlip (6f2)	Buy now
41	9341018M0500 Circlip (6f2)	Buy now
42	9038618M6300 Bush(6e5)	Buy now
43	9044014M0000 Pipe(6h4)	Buy now
44	9010112M5100 Bolt	Buy now
45	929901220000 Ybs66-12 washer,plain	Buy now
46	902011242600 Washer, plate(663)	Buy now
47	953801260000 Nut (707)	Buy now

Optionnelles 2



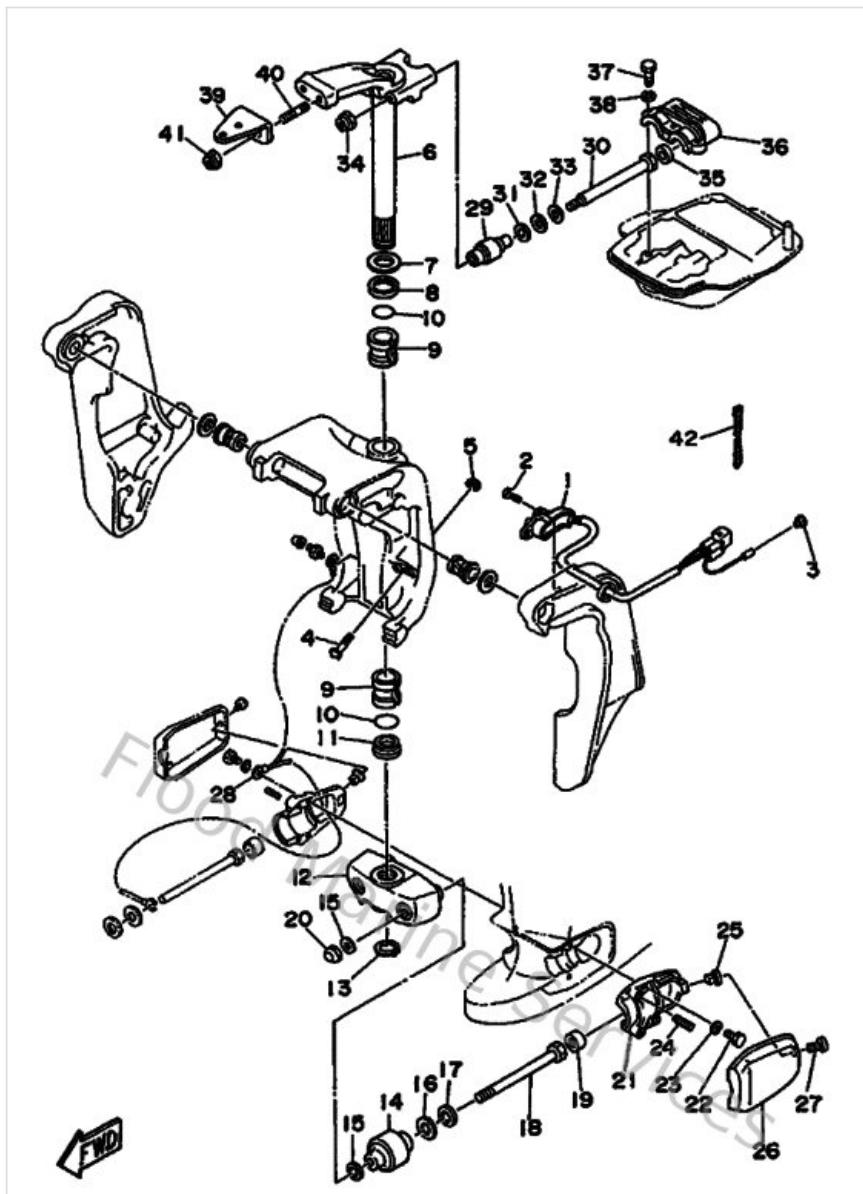
Ref	Part	
1	6H1836721100 Trim sender	Buy now
2	985800501600 Screw, pan head(6b0)	Buy now
3	703821190000 Cover, lead wire	Buy now
4	6H1433760000 Bolt, thrust receiver	Buy now
5	957800830000 Nut, nylon (6j8)	Buy now
6	66342510134D Steering bracket assembly	Buy now
7	9020130M0000 Washer, plate(6h1)	Buy now
8	9038630M7800 Bush(6h0)	Buy now
9	9038630M7700 Bush(6h0)	Buy now
10	9321029M9400 O-ring(6h1)	Buy now
11	9038630M6000 Bush(6j8)	Buy now
12	66344551024D Housing, lower mount rubber	Buy now
13	9341028M0600 Circlip (688)	Buy now
14	687445550000 Mount damper, lower side	Buy now
15	9020112M1600 Washer, plate (679)	Buy now

Optionnelles 2



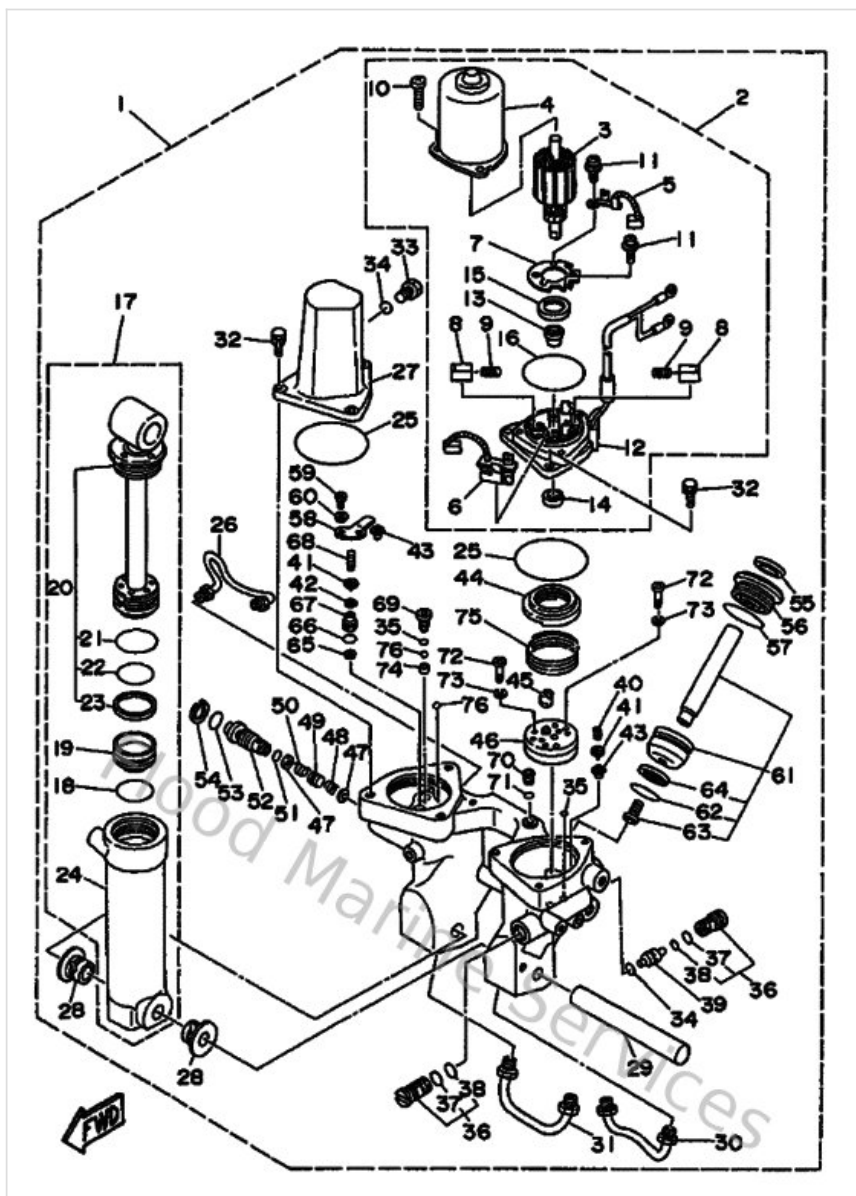
Ref	Part	
16	9020225M0400 Washer, plate (663)	Buy now
17	9020113M1900 Washer, plate (663)	Buy now
18	901091226100 Bolt(663)	Buy now
19	663445750000 Damper, lower mount rubber	Buy now
20	953801280000 Nut crown(663)	Buy now
21	687445520200 Housing, lower mount rubber	Buy now
22	970950802500 Bolt (62g)	Buy now
23	929900810000 Ybs67-8 washer, spring	Buy now
24	9050114M0800 Spring, compression(64j)	Buy now
25	901790606600 Nut(663)	Buy now
26	66344553018D Cover, lower mount	Buy now
27	978850601600 Screw, pan head(6b0)	Buy now
28	688821270200 Wire, lead 2	Buy now
29	670445140094 Mount damper, upper side	Buy now
30	901090826200 Bolt(663)	Buy now

Optionnelles 2



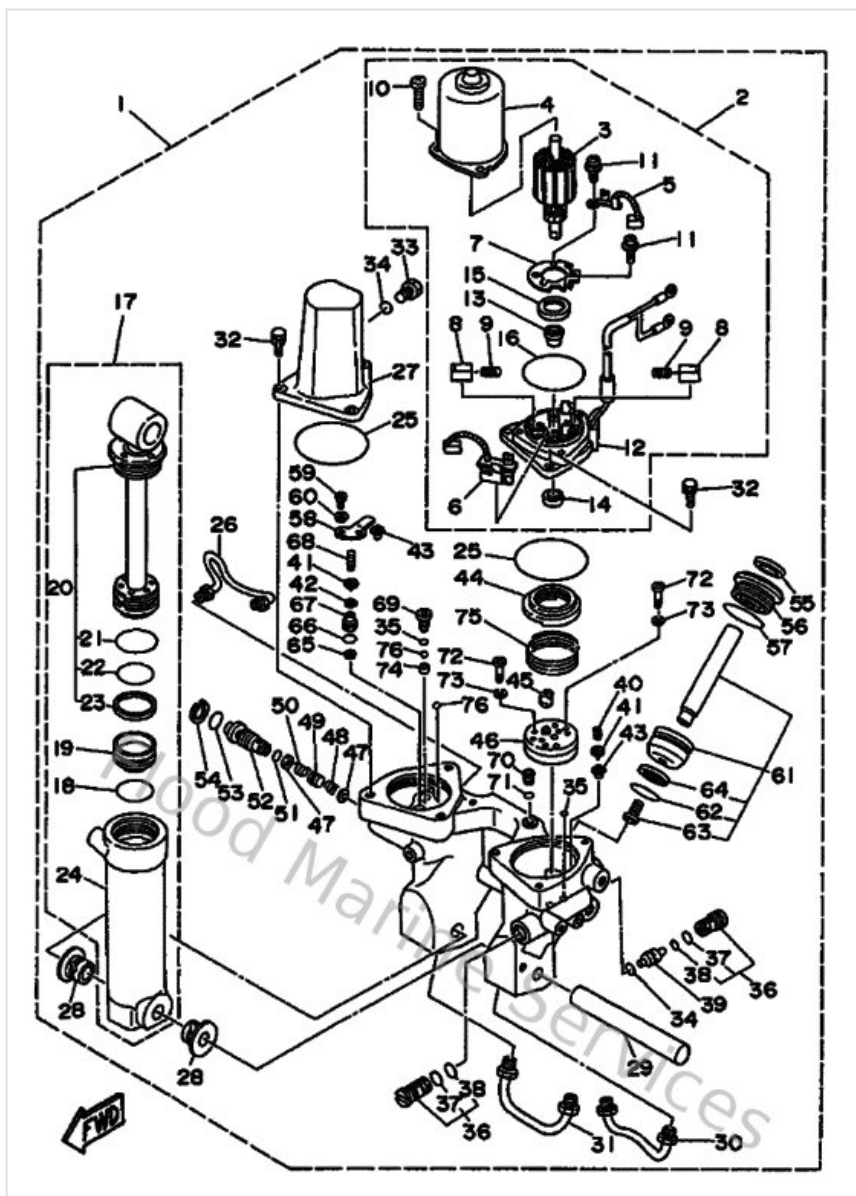
Ref	Part	
31	902011542300 Washer, plate(663)	Buy now
32	902021506500 Washer, plate (663)	Buy now
33	902010942500 Washer, plate (663)	Buy now
34	901850804500 Nut, self-locking	Buy now
35	663445330000 Damper, upper mount	Buy now
36	663445110094 Cover, upper mount	Buy now
37	970950803500 Bolt(70w)	Buy now
39	68848511014D Hook, steering	Buy now
40	901161006300 Bolt, stud	Buy now
41	901851005100 Nut, self-locking	Buy now
42	9046511M1000 Clamp	Buy now

Optionnelles 3



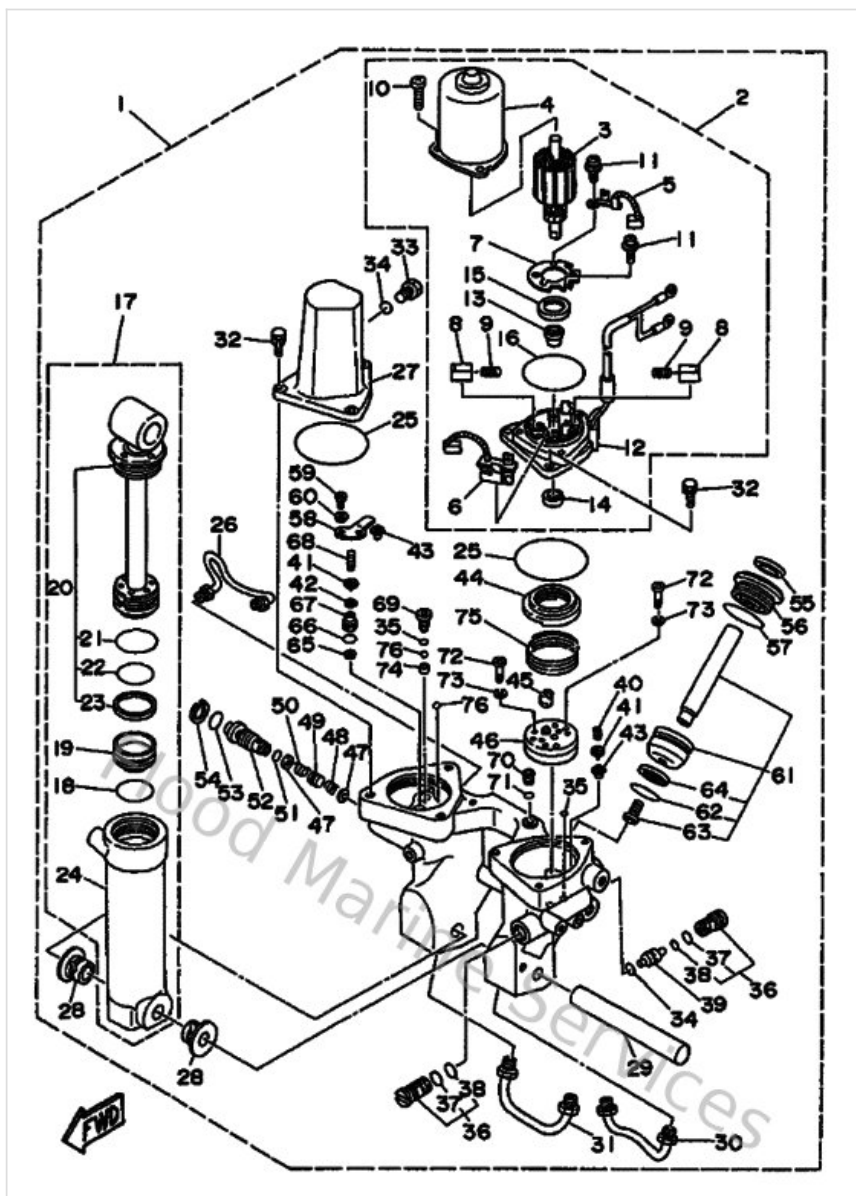
Ref	Part	
1	62F43800004D Power trim & tilt assembly	Buy now
2	6H1438800200 Motor assembly	Buy now
3	6H1438051000 Armature assembly	Buy now
4	6H1438041000 Stator assembly	Buy now
5	6H1438911000 Brush	Buy now
6	6H1438921000 Breaker comp. (brush 2)	Buy now
7	6H14380F1000 Plate, brush holder	Buy now
8	6H14380J1000 Holder, brush	Buy now
9	6H14386K1000 Spring, brush	Buy now
10	978850501600 Screw, pan head(6b0)	Buy now
11	985070401000 Screw, pan head(6g8)	Buy now
12	6H1438811000 Frame, end	Buy now
13	6H14380H1000 Metal	Buy now
14	9310208M4300 Oil seal(6b0)	Buy now
15	6H14380G1000 Plate	Buy now

Optionnelles 3



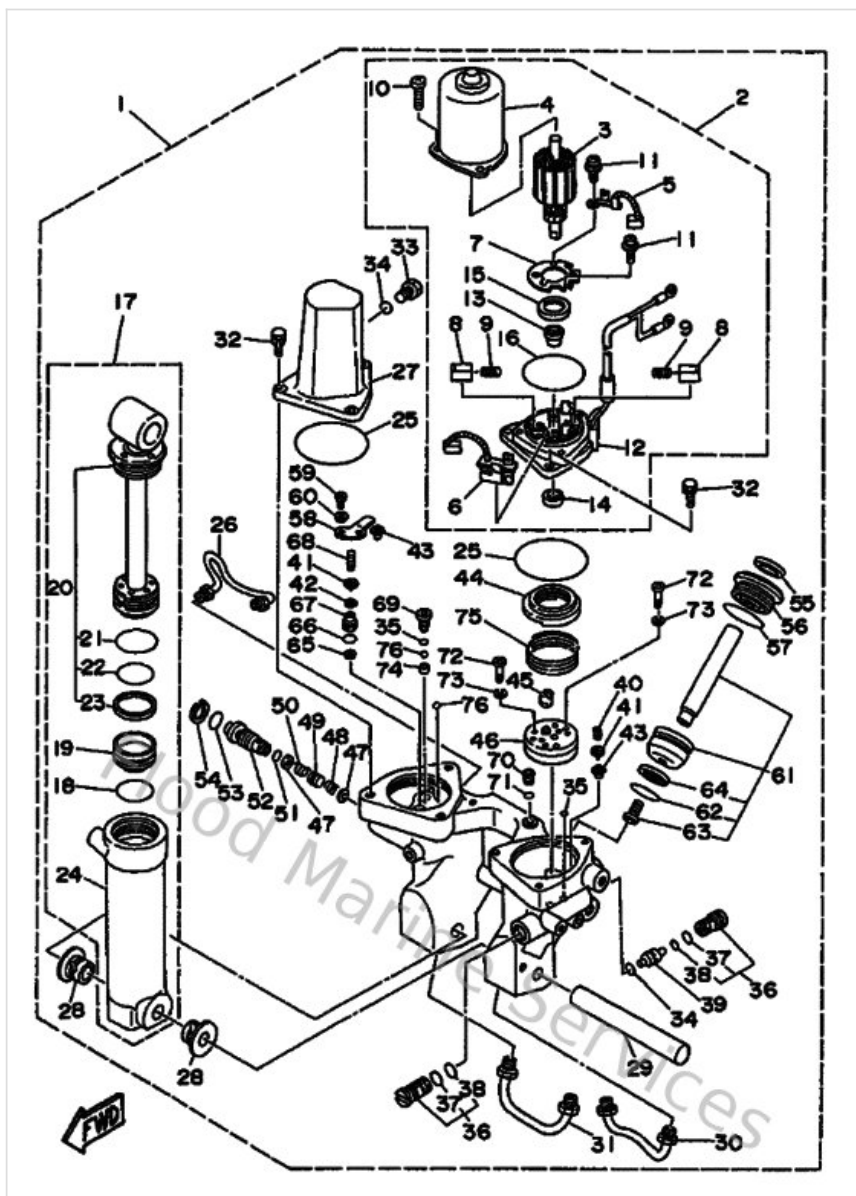
Ref	Part	
16	6H1438651000 O-ring	Buy now
17	6H1438401100 Power tilt assembly	Buy now
18	6H1438611000 O-ring	Buy now
19	6H1438141100 Piston, free	Buy now
20	6H1438101200 Tilt piston sub assembly	Buy now
23	6H1438711000 Ring, back up	Buy now
24	6H1438131000 Cylinder, tilt	Buy now
25	932106575200 O-ring(2hj)	Buy now
26	6H1438351000 Pipe	Buy now
27	6H1438281000 Body, reservoir	Buy now
28	9038618M1400 Bushing (6e5)	Buy now
29	6E5438180000 Pin, lower shock mount	Buy now
30	6H1438331000 Pipe	Buy now
31	6H1438340000 Pipe	Buy now
32	975950642000 Bolt(7u8)	Buy now

Optionnelles 3



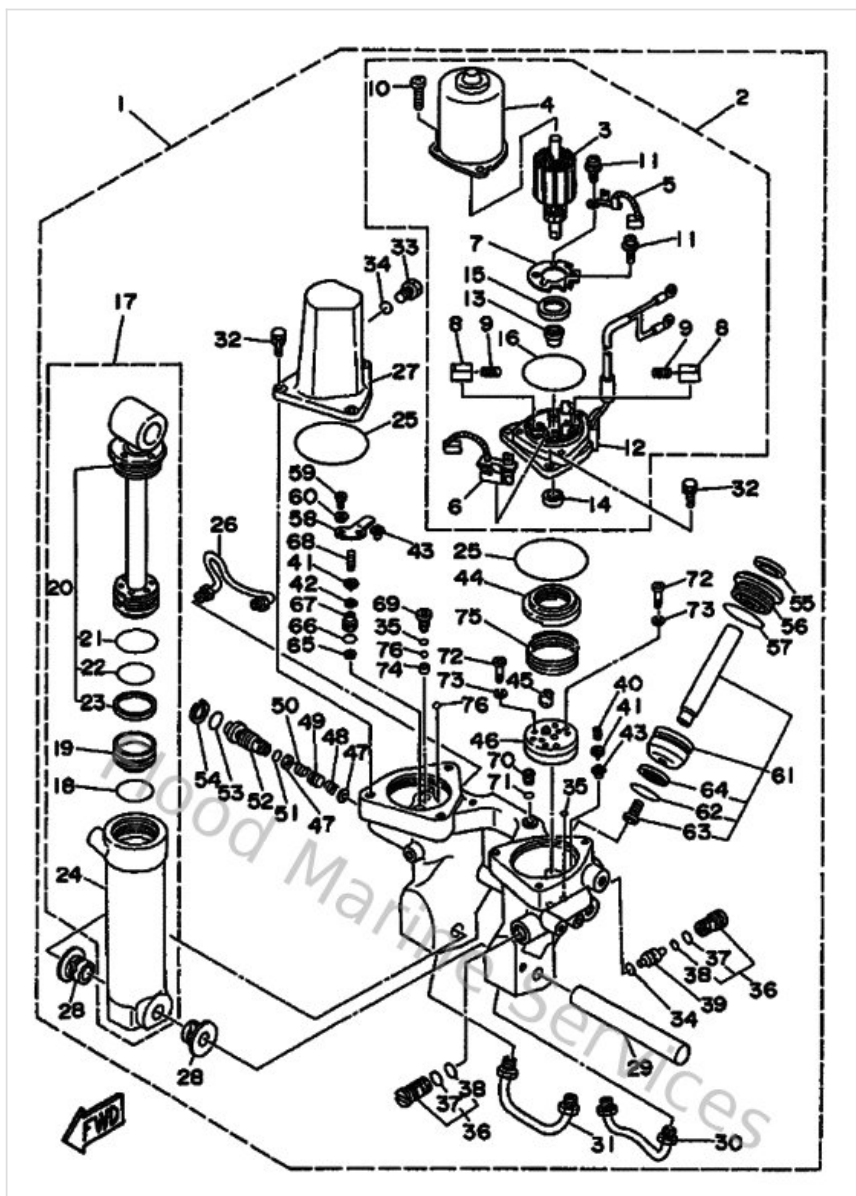
Ref	Part	
33	6H1438290000 Plug, reservoir	Buy now
34	932100935000 O-ring	Buy now
35	932100651900 O-ring(6h0)	Buy now
36	6T4438020100 Valve sub assembly	Buy now
37	6H1438660000 O-ring	Buy now
38	9321012N5200 O-ring	Buy now
39	6H1438411000 Piston, shuttle	Buy now
40	6H1438561000 Spring, down relief	Buy now
41	6H1438441000 Pin, valve support	Buy now
42	6H14384G1100 Seal, relief valve	Buy now
43	61A4384F0000 Seal, main valve	Buy now
44	6H1438170100 Filter 2	Buy now
45	6H1438311000 Connector, shaft	Buy now
46	6H1438301100 Gear pump assembly	Buy now
47	6H1438470000 Seat, manual valve	Buy now

Optionnelles 3



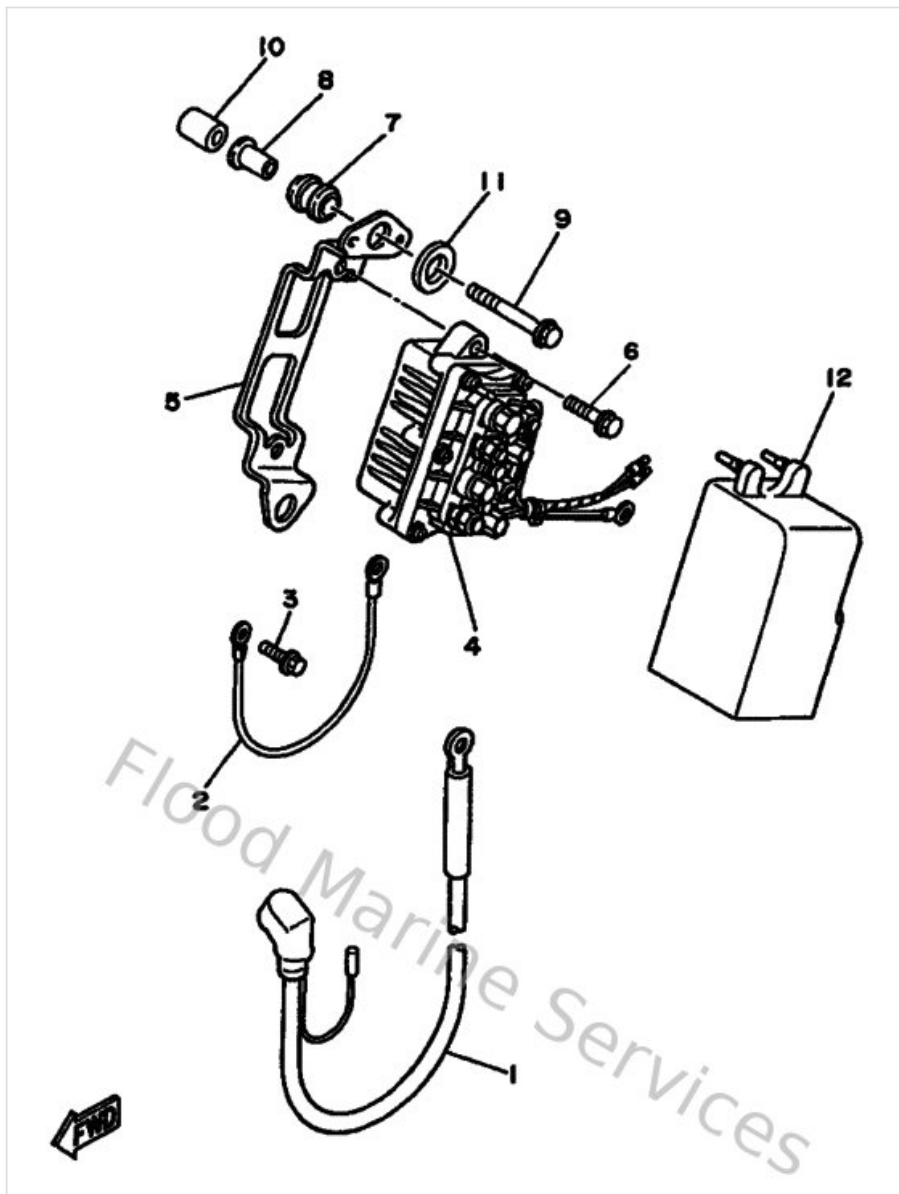
Ref	Part	
48	6H1438990000 Spring, manual release	Buy now
49	6H14382A1000 Adaptor 1	Buy now
50	6H1438540000 Spring, manual release	Buy now
51	9321010M7400 O-ring	Buy now
52	6H1438450100 Screw, manual release	Buy now
54	6H1438750000 Ring, snap	Buy now
55	6H1438221000 Seal, trim dust	Buy now
56	6H1438211100 Screw, trim cylinder end	Buy now
58	6H14384E2000 Spring, trim	Buy now
59	985170501000 Screw, pan head(3la)	Buy now
60	929900520000 Ybs66-5 washer, plain	Buy now
61	6H1438201100 Piston sub assembly	Buy now
62	6H1438640000 O-ring	Buy now
63	913170801600 Bolt, socket	Buy now
64	6H1438740000 Ring, back up	Buy now

Optionnelles 3



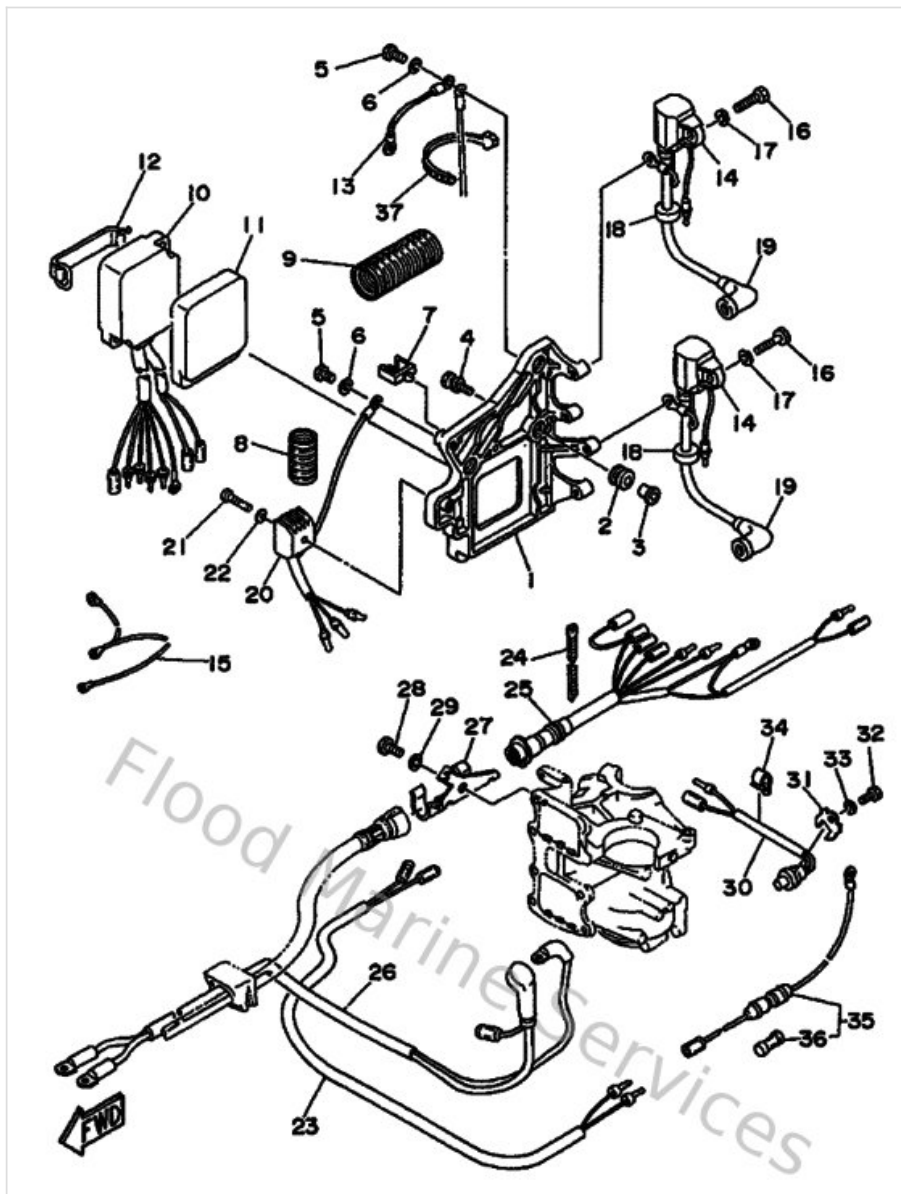
Ref	Part	
65	6H1438160000 Filter 1	Buy now
66	6H1438960000 O-ring (2h7)	Buy now
67	6H1438951200 Seat, relief valve	Buy now
68	62F438550000 Spring, up relief	Buy now
69	6H1438431100 Screw, valve lock	Buy now
70	6H14388E1100 Plug, taper screw	Buy now
71	6H1438680000 O-ring	Buy now
72	985170402500 Screw, pan head	Buy now
73	929010410000 Ybs67-4 washer, spring	Buy now
74	6H14387J0000 Washer, special 2	Buy now
75	6H14385H0000 Spring, seal	Buy now
76	935053203800 Ball(7fk)	Buy now

Optionnelles 4



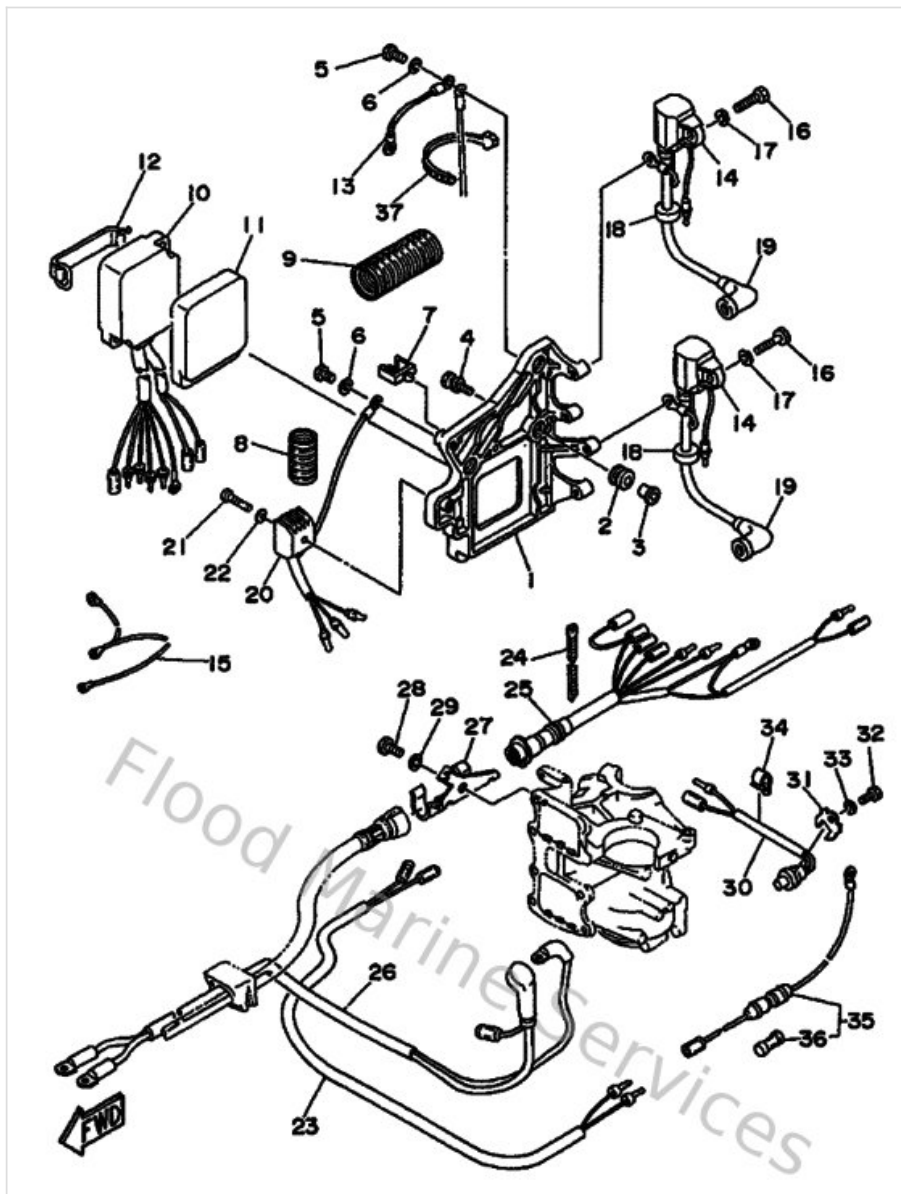
Ref	Part	
1	697821170000 Wire, lead	Buy now
2	61A819490000 Wire, lead	Buy now
3	975130621200 Bolt, With Washer	Buy now
4	697819500000 Relay assembly	Buy now
5	697819450000 Plate, switch fitting	Buy now
6	970800602000 Bolt(7u8)	Buy now
8	624425420000 Collar	Buy now
9	985800604500 Screw, Pan Head (98503-06045-00)	Buy now
10	9038706M3800 Collar(697)	Buy now
11	9020112M1600 Washer, plate (679)	Buy now
12	697821540000 Case	Buy now

Partie Electrique 1



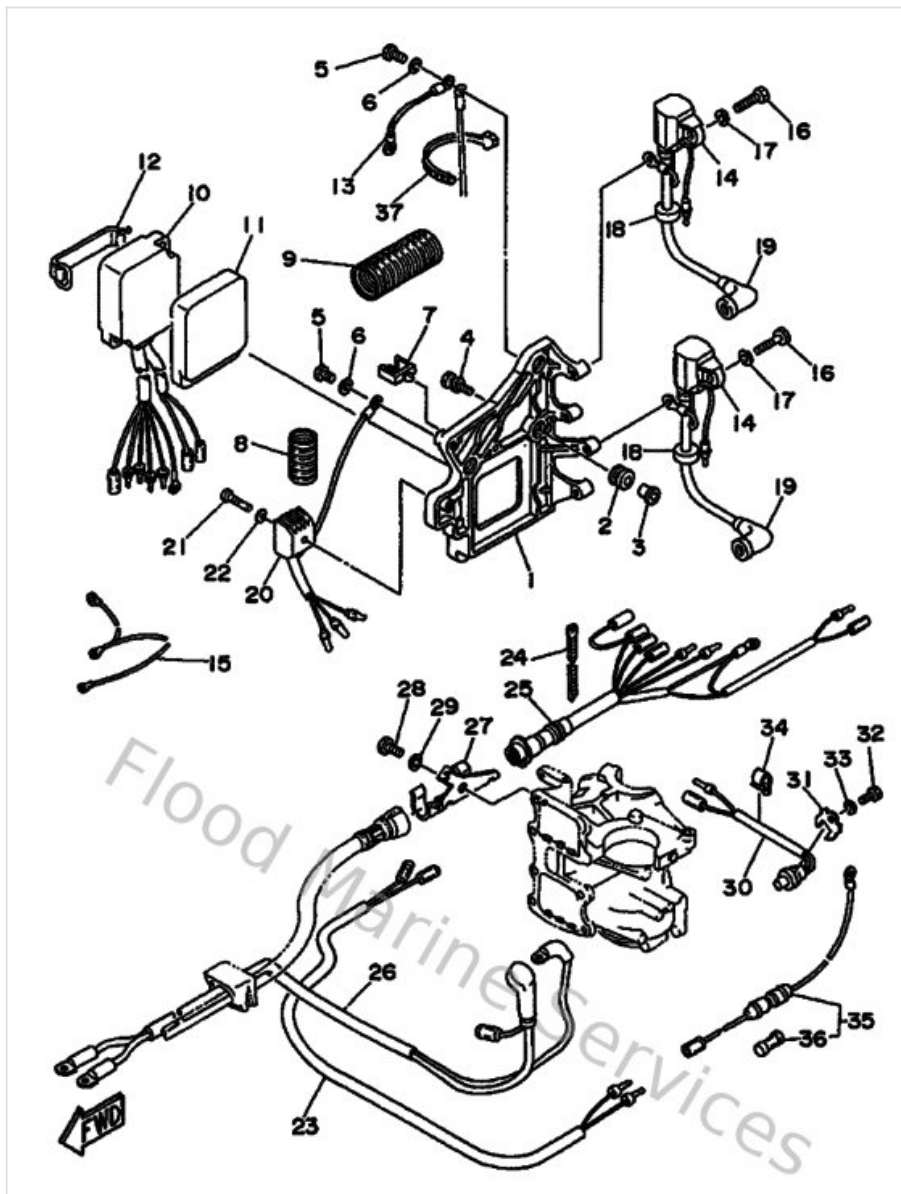
Ref	Part	
1	663855420194 Bracket	Buy now
3	624425420000 Collar	Buy now
4	9011906M9000 Bolt, with washer	Buy now
5	970800601200 Bolt(gh1)	Buy now
6	929950610000 Washer(6a1)	Buy now
7	9046407M1000 Clamp (6h3)	Buy now
8	6G5835570000 Tube	Buy now
9	697835570000 Tube	Buy now
10	697855400000 C.d.i. unit assembly	Buy now
11	697855470000 Damper	Buy now
12	663821310100 Band	Buy now
13	662825190000 Wire, earth lead	Buy now
14	697855700000 Ignition coil assembly	Buy now
15	697825190000 Wire,earth lead	Buy now
16	970800602000 Bolt(7u8)	Buy now

Partie Electrique 1



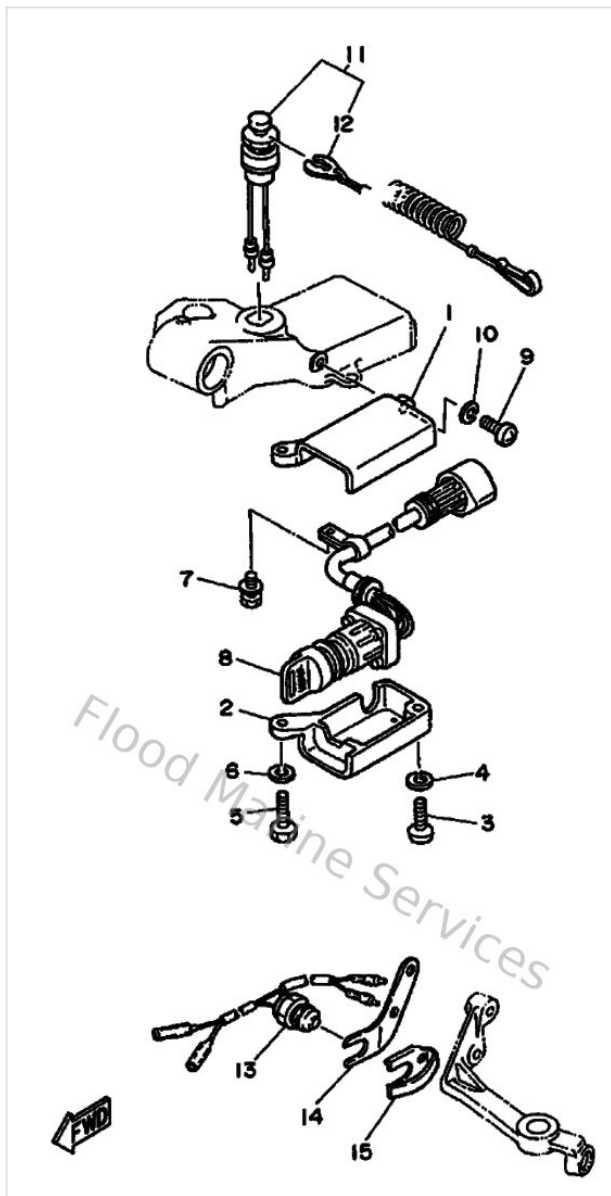
Ref	Part	
17	929900660000 Washer, plain (646)	Buy now
18	904802516100 Grommet(656)	Buy now
19	6G1823702000 Plug cap assembly	Buy now
20	664819706200 Rectifier assembly	Buy now
21	985800553000 Ybs86-530 screw,panhead	Buy now
22	929900510000 Ybs67-5 washer, spring	Buy now
23	697819710100 Wire, lead	Buy now
24	80L263970000 Band	Buy now
25	697825901200 Wire harness assembly	Buy now
26	697821051200 Battery cable	Buy now
27	697825940000 Clamp	Buy now
28	970800801600 Bolt	Buy now
29	929950860000 Washer, plain (663)	Buy now
30	688825600000 Thermo switch assembly	Buy now
31	663825880000 Plate	Buy now

Partie Electrique 1



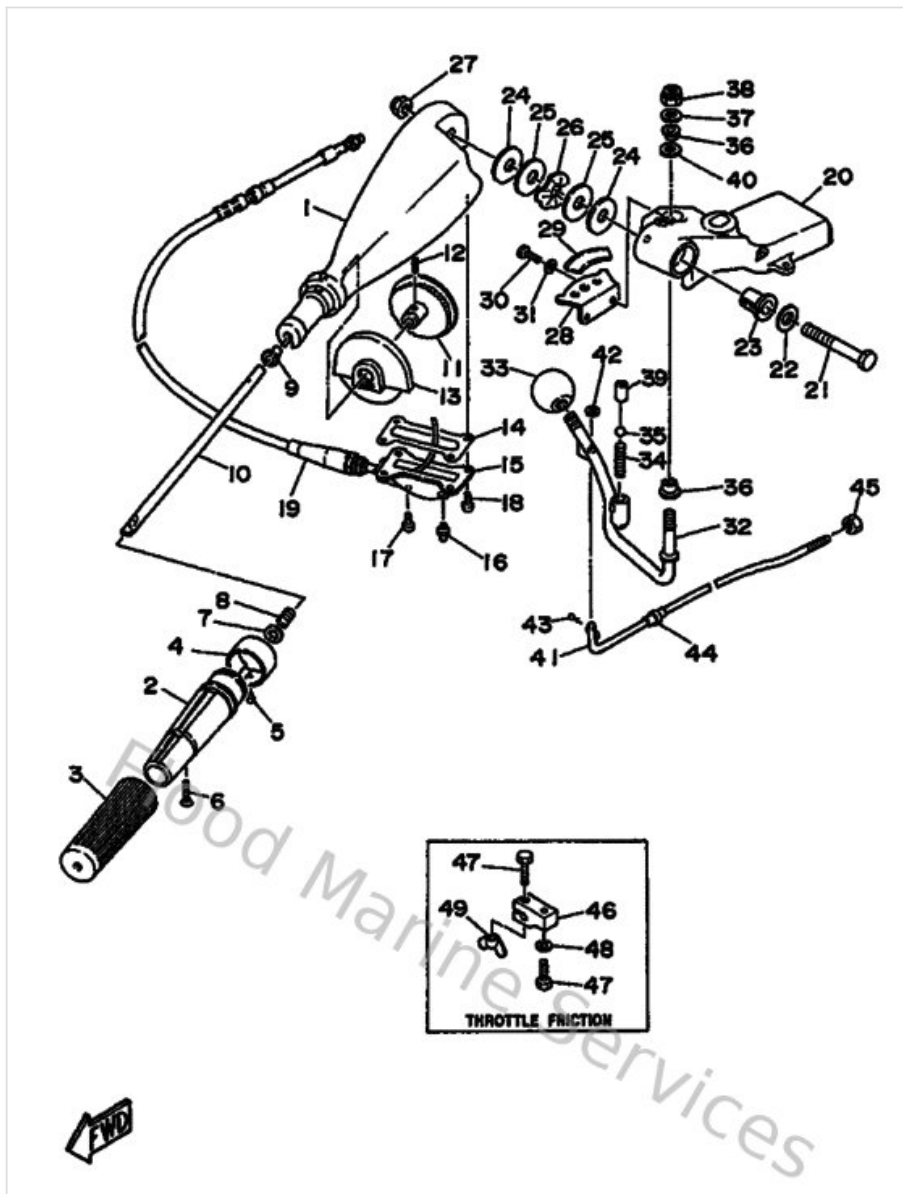
Ref	Part	
32	970850601000 Bolt	Buy now
34	904650802800 Clamp (1e6)	Buy now
35	682821501000 Fuse holder assembly	Buy now
36	682821510000 Fuse	Buy now
37	9046513M3900 Clamp(6e8)	Buy now

Partie Electrique 2



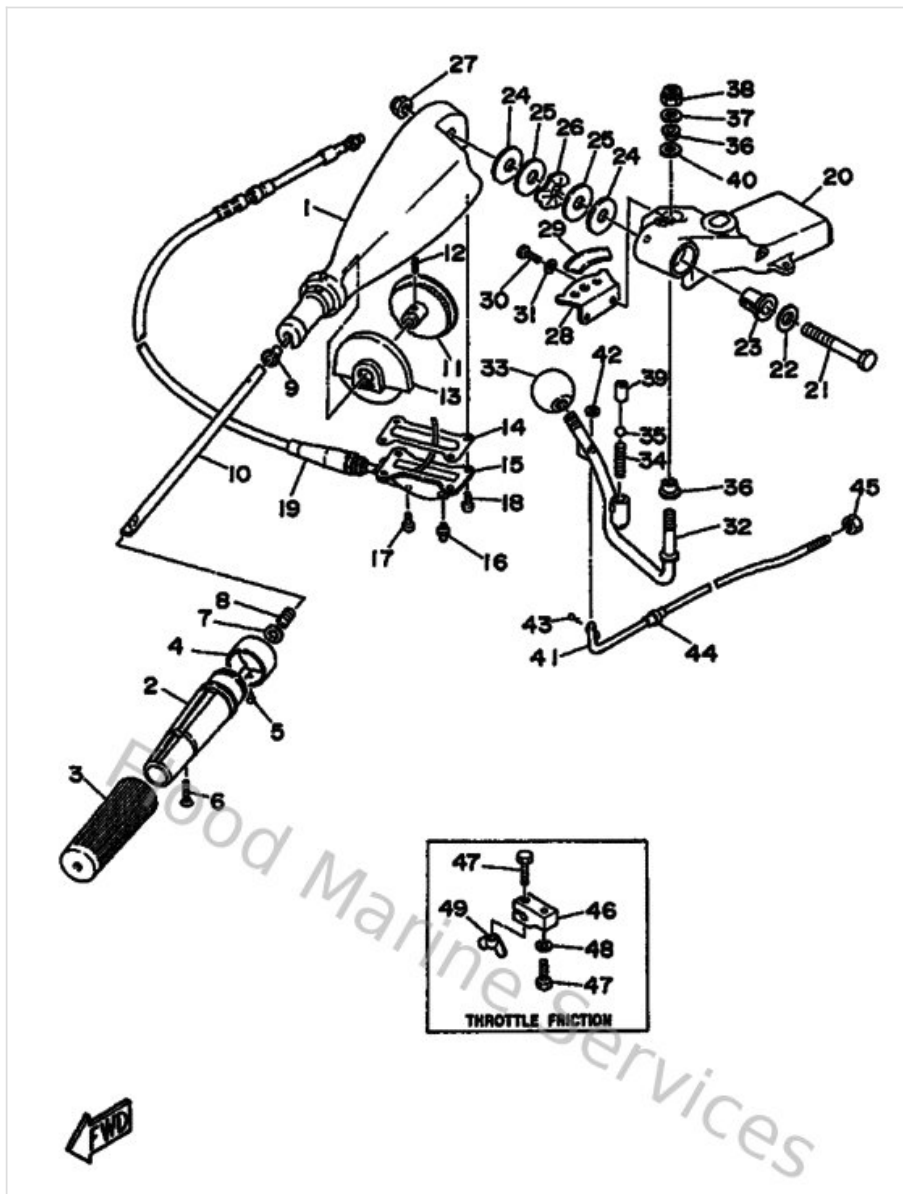
Ref	Part	
1	6978252E004D Main Switch Comp	Buy now
2	6978252F004D Cover, Main Switch 2	Buy now
3	985800602500 Screw, pan head(6b0)	Buy now
4	929950610000 Washer(6a1)	Buy now
5	970950603000 Bolt(jf7)	Buy now
7	975950642000 Bolt(7u8)	Buy now
8	6H3825100300 Main switch assembly	Buy now
9	985800601200 Screw, pan head(62j)	Buy now
11	688825750200 Engine stop switch assembly	Buy now
12	682825560000 Lanyard, stop switch	Buy now
13	697825400100 Neutral Switch Assembly	Buy now
14	663825540100 Stay, neutral switch	Buy now
15	663825550100 Plate	Buy now

Steering



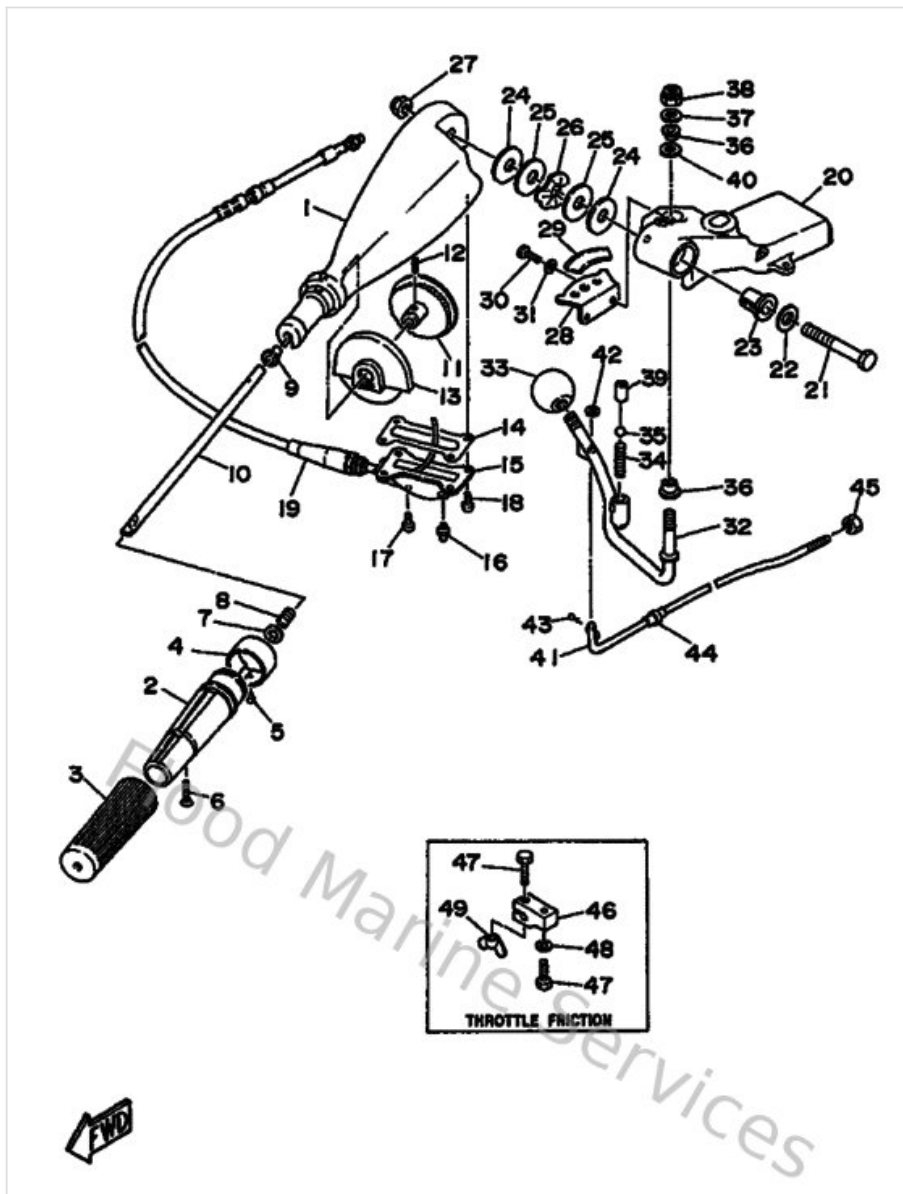
Ref	Part	
1	66342111024D Handle, steering	Buy now
2	664421190000 Grip, steering handle	Buy now
4	697421370100 Indicator, Throttle	Buy now
5	9026902M0900 Rivet(6I5)	Buy now
7	929031060000 Washer, plate	Buy now
8	905012321500 Spring (655)	Buy now
9	903860803200 Bushing (650)	Buy now
10	663421150000 Shaft, steering handle	Buy now
11	663421380000 Lever, throttle	Buy now
12	916903021600 Pin, spring(663)	Buy now
13	663421350100 Housing, throttle lever	Buy now
14	663421330100 Gasket	Buy now
15	663421340394 Cover, throttle lever	Buy now
16	9370006M0300 Nipple, grease(6a1)	Buy now
17	978850600800 Screw, pan head(6a3)	Buy now

Steering



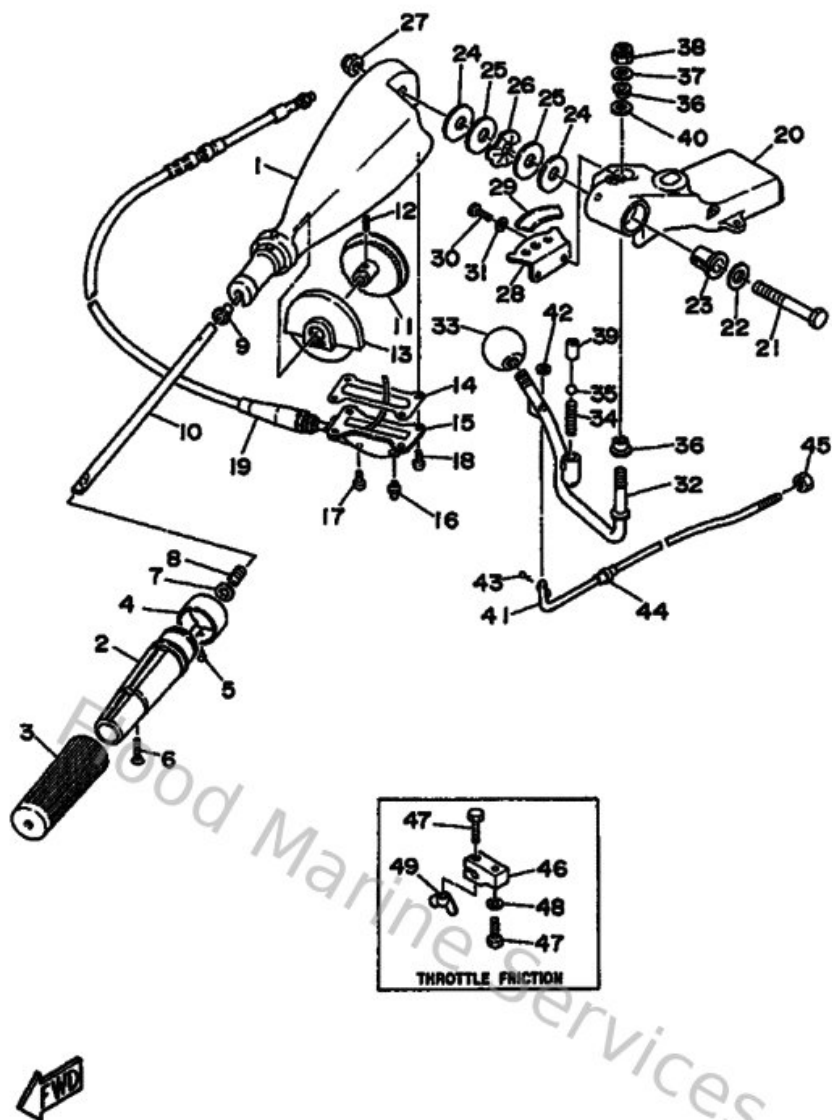
Ref	Part	
18	978850501200 Screw,pan head (646)	Buy now
19	692263010300 Throttle cable assembly	Buy now
20	69742121008D Bracket	Buy now
21	9010112M0600 Bolt	Buy now
22	929901220000 Ybs66-12 washer,plain	Buy now
23	903861208900 Bushing(663)	Buy now
24	902021209200 Washer, plate(663)	Buy now
25	902011253700 Washer, plate(663)	Buy now
26	902061205400 Washer, wave(663)	Buy now
27	901851205800 Nut, nylon(663)	Buy now
28	697441130000 Cam plate, handle	Buy now
29	6K5441910000 Indicator,shift	Buy now
30	970950601600 Bolt, hexagon deep recess	Buy now
31	929950610000 Washer(6a1)	Buy now
32	697441590000 Handle, gear shift 2	Buy now

Steering



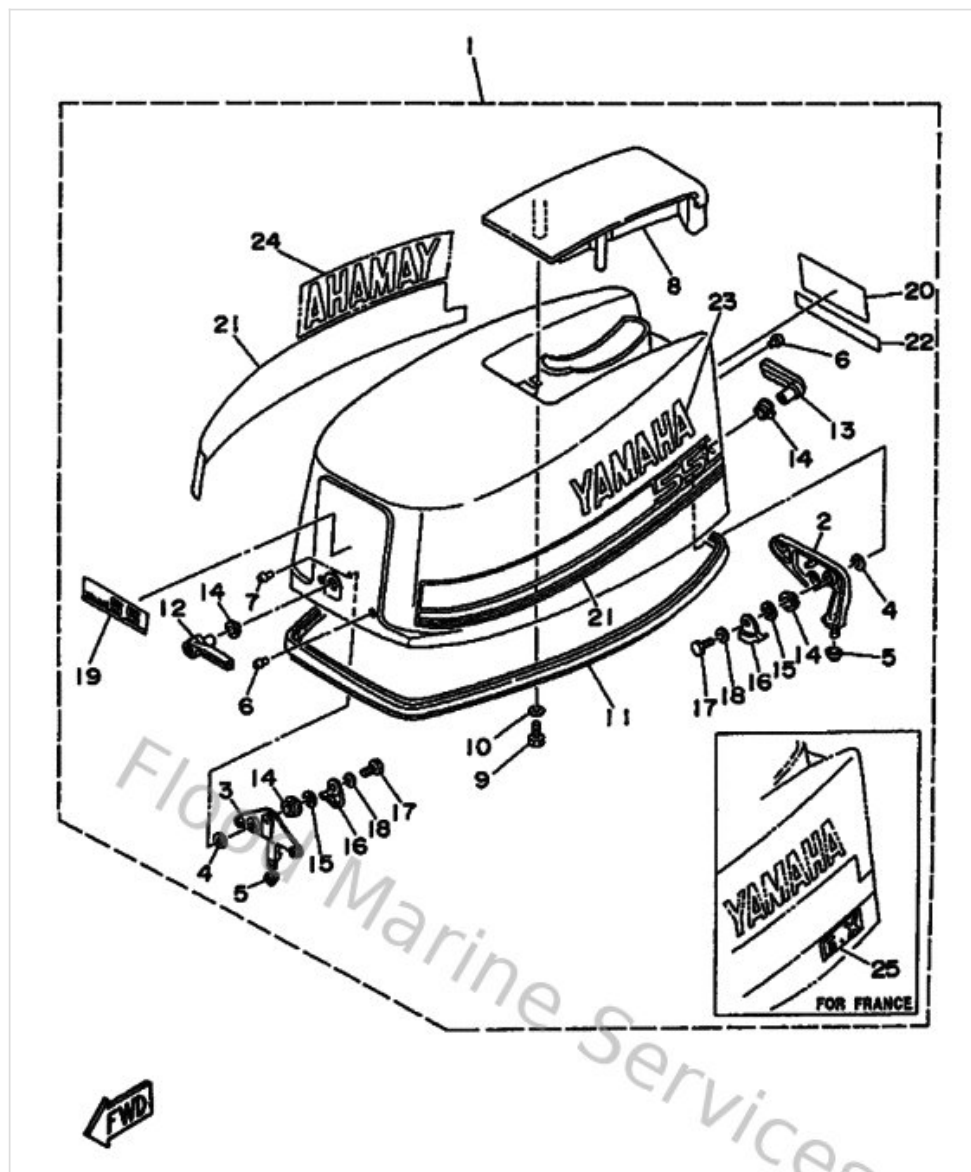
Ref	Part	
33	663441730000 Lever, shift control	Buy now
34	9050116M1700 Spring (697)	Buy now
35	9351532M0100 Ball (697)	Buy now
36	903861000900 Bushing 6484418600	Buy now
37	902011012000 Washer, plate	Buy now
38	901851005100 Nut, self-locking	Buy now
39	9038712M3000 Collar (697)	Buy now
40	9020112M3400 Washer (692)	Buy now
41	663421640000 Rod, manual shift	Buy now
42	929900660000 Washer, plain (646)	Buy now
43	914902501200 Pin, cotter	Buy now
44	903860608800 Bushing(663)	Buy now
45	700483390000 Nut,cable end	Buy now
46	663421260100 Friction, steering handle	Buy now
47	973950602500 Bolt	Buy now

Steering



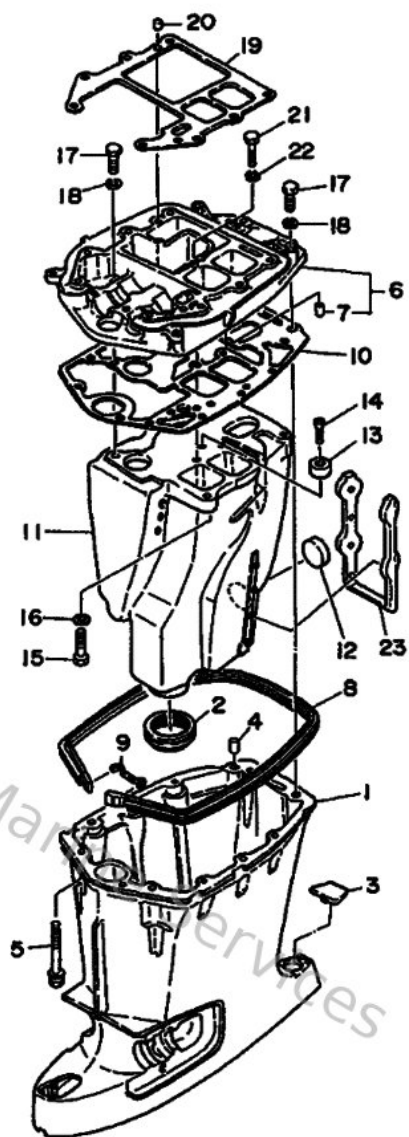
Ref	Part	
49	901750600300 Nut, wing (f87)	Buy now

Top Cowling



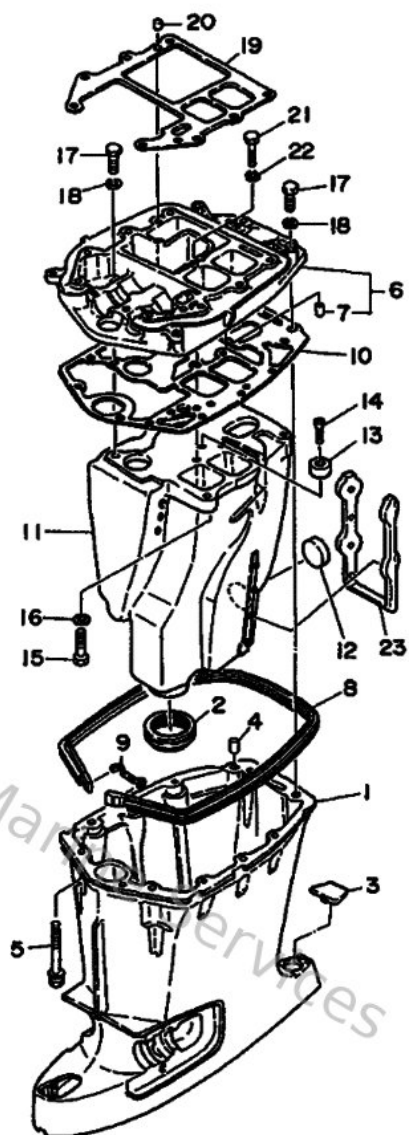
Ref	Part	
2	697426470094 Holder, clamp band	Buy now
4	9020219M1000 Washer, plate (697)	Buy now
5	663426620000 Damper	Buy now
6	9026606M0200 Rivet (697)	Buy now
8	69742613004D Molding, air duct	Buy now
11	663426150200 Seal	Buy now
12	697428151198 Lever, clamp 1	Buy now
13	697428171098 Lever, clamp 3	Buy now
14	9038613M3800 Bushing (697)	Buy now
15	902061301900 Washer, wave 6264283200	Buy now
16	663428160200 Lever, clamp 2	Buy now
17	970950601200 Bolt(gh1)	Buy now
18	9020106M0200 Washer,plate (6k8)	Buy now
21	697W00703000 Graphic Set	Buy now
24	697426823000 Mark, Cowling	Buy now

Upper Casing



Ref	Part	
1	69145111004D Casing, Upper	Buy now
2	663451230000 Gasket, muffler	Buy now
3	663451551000 Cap	Buy now
4	936061201900 Pin, dowel (614)	Buy now
5	9011908M8200 Bolt, with washer(697)	Buy now
6	663411370400 Guide, exhaust	Buy now
7	9038602M0400 Bushing (663)	Buy now
8	663451270000 Seal 1	Buy now
9	663451290000 Hook, damper seal	Buy now
11	66314711125B Muffler	Buy now
12	903343001700 Plug strait(663)	Buy now
14	921800602500 Screw, countersunk	Buy now
15	970900803500 Bolt(70w)	Buy now
16	929900810000 Ybs67-8 washer, spring	Buy now
17	970800803000 Bolt, hexagon (fj1)	Buy now

Upper Casing



Ref	Part	
21	970950804000 Bolt, hexagon	Buy now
23	663147370000 Damper, muffler	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.