



Yamaha 6DMH 2003

Parts Manual

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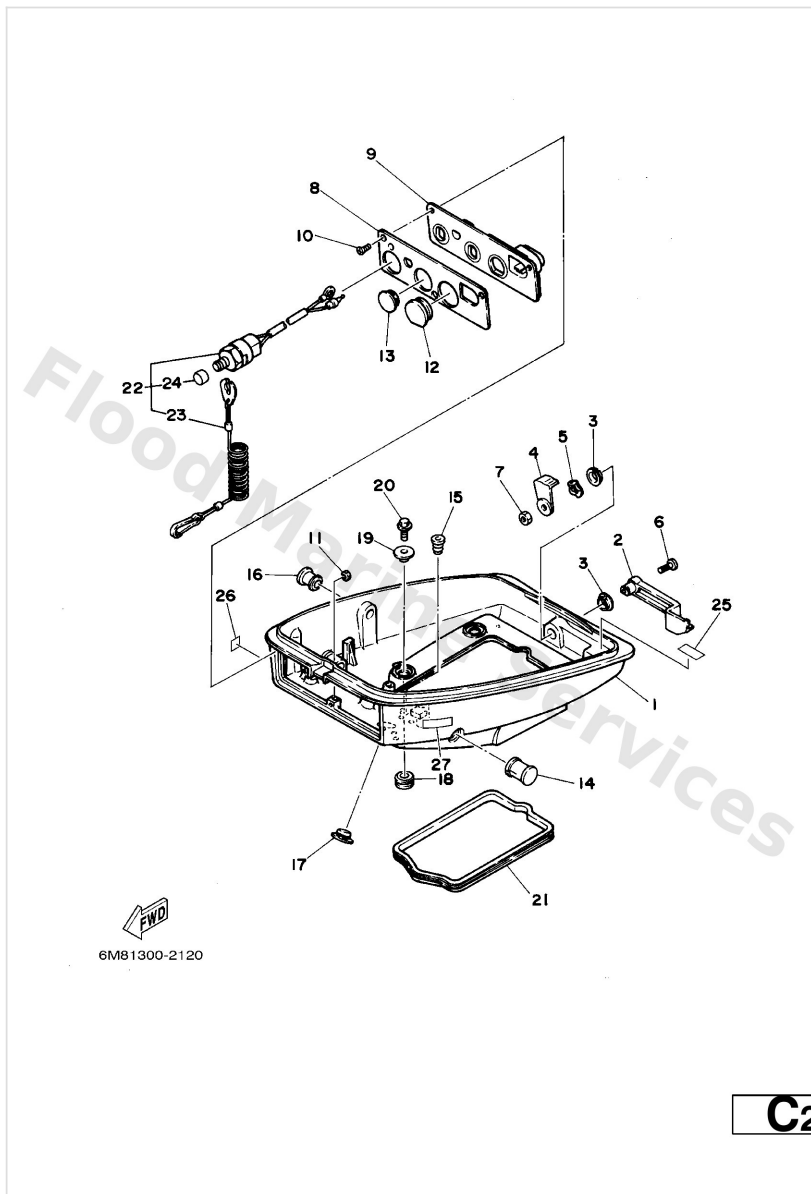
Authorised Yamaha Dealers



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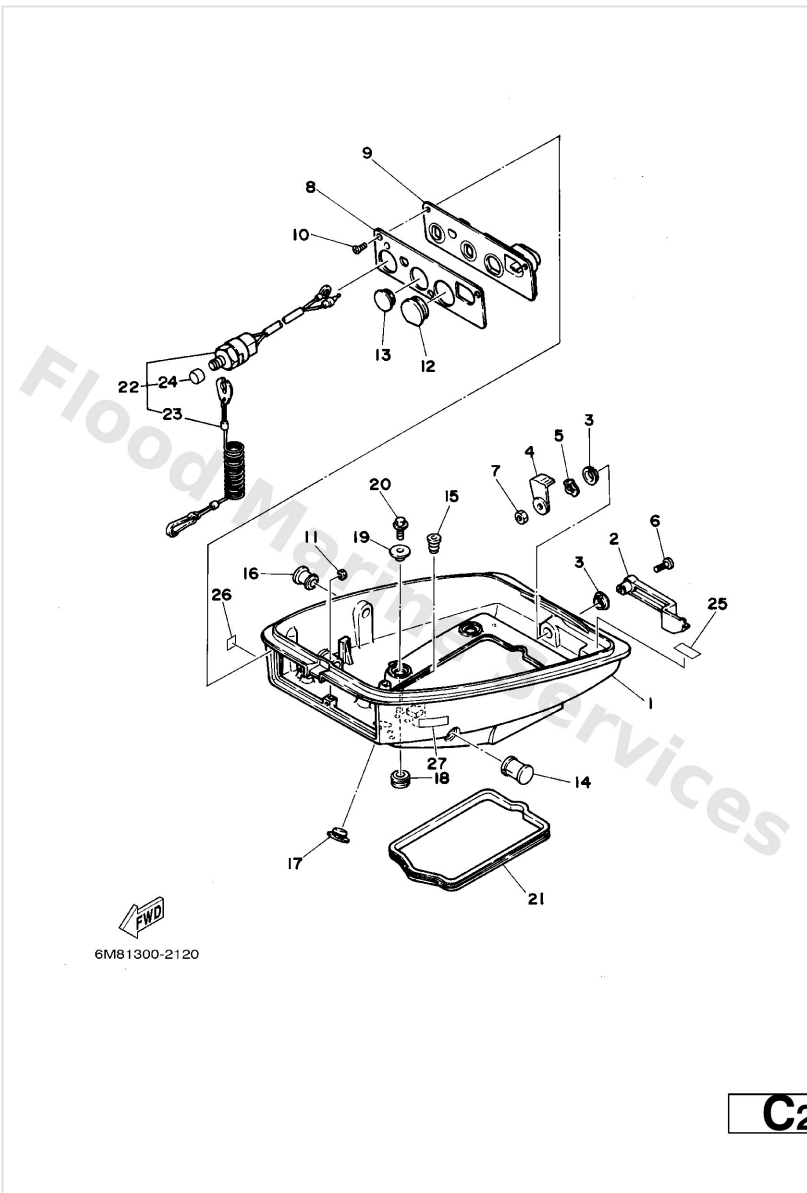
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Bottom Cowling



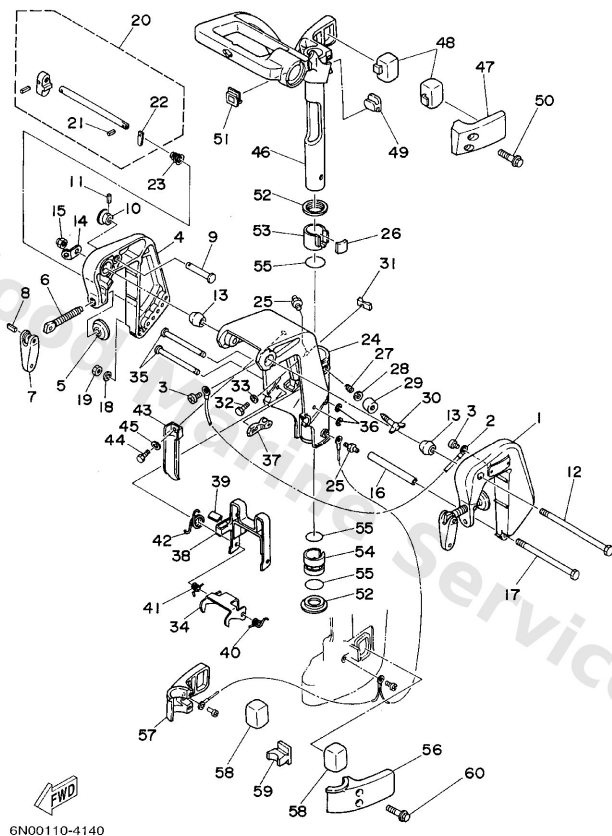
Ref	Part	
3	90386-12M45 Bushing (6g1)	Buy now
4	6E0-42816-00 Lever, clamp	Buy now
5	90206-12052 Washer, wave (666)	Buy now
6	97885-06030 Screw, pan head(6e0)	Buy now
7	95380-06700 Nut	Buy now
8	6N0-G2719-80 Pannel front lower	Buy now
9	6N0-G2767-00 Bracket 3	Buy now
10	90149-05M02 Screw (6g1)	Buy now
11	95380-05700 Nut (656)	Buy now
12	6G1-42724-00 Grommet	Buy now
13	6G1-42725-00 Grommet	Buy now
14	6G1-42726-00 Grommet 3	Buy now
15	6G1-42727-00 Grommet	Buy now
16	6G1-42748-00 Grommet	Buy now
17	6G1-26326-00 Grommet	Buy now

Bottom Cowling



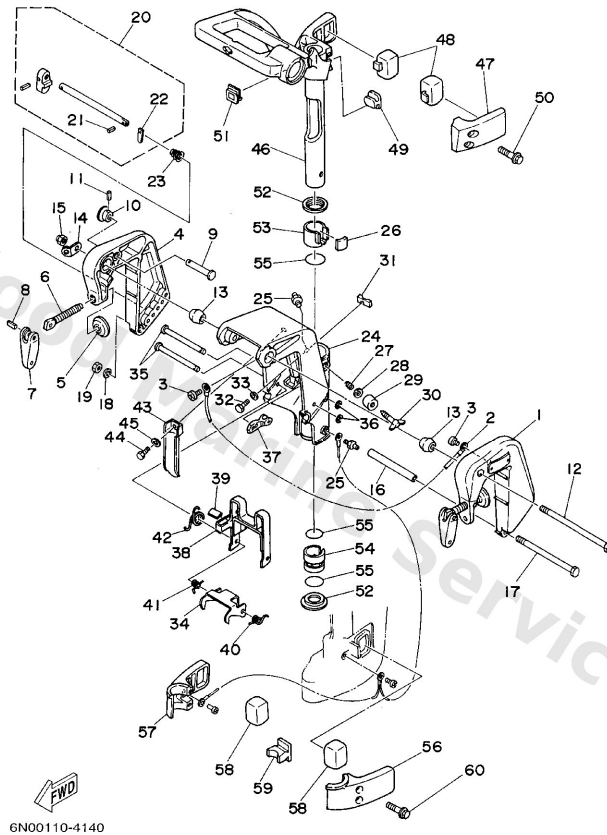
Ref	Part	
18	90480-15M31 Grommet (6g1)	Buy now
19	90387-06M52 Collar (6g1)	Buy now
20	95895-06020 Bolt, flange(jk3)	Buy now
21	6N0-G2716-00 Rubber, seal 1	Buy now
22	6E9-82575-02 Engine stop switch assembly	Buy now
23	682-82556-00 Lanyard, stop switch	Buy now
24	689-8257Y-00 Cap	Buy now
25	6E7-42791-10 Mark 1	Buy now
25	6H8-42791-10 Mark 1	Buy now
26	6N0-F8176-00 Caution Sticker	Buy now
27	68D-H257H-00 Plate, Mark	Buy now

Bracket



Ref	Part	
2	6E5-82148-00 Wire, lead 5	Buy now
3	97885-06008 Screw, pan head(6a3)	Buy now
5	620-43114-00 Pad, transom clamp	Buy now
6	6N0-G3116-00 Screw, transom clamp.	Buy now
7	6L8-G3118-01 Handle, transom cl	Buy now
8	90243-04M01 Pin(6a1)	Buy now
9	689-43191-00 Shaft, stopper	Buy now
10	689-43192-01 Knob, stopper	Buy now
11	91690-30016 Pin, spring	Buy now
12	90101-08869 Bolt(6h6)	Buy now
13	6N0-G3136-00 Piece, friction	Buy now
14	6A1-43113-01 Plate, clamp bracket	Buy now
15	90185-08057 Nut, nylon (6j8)	Buy now
16	90387-06M13 Collar(6h6)	Buy now
17	97095-06135 Bolt(6g1)	Buy now

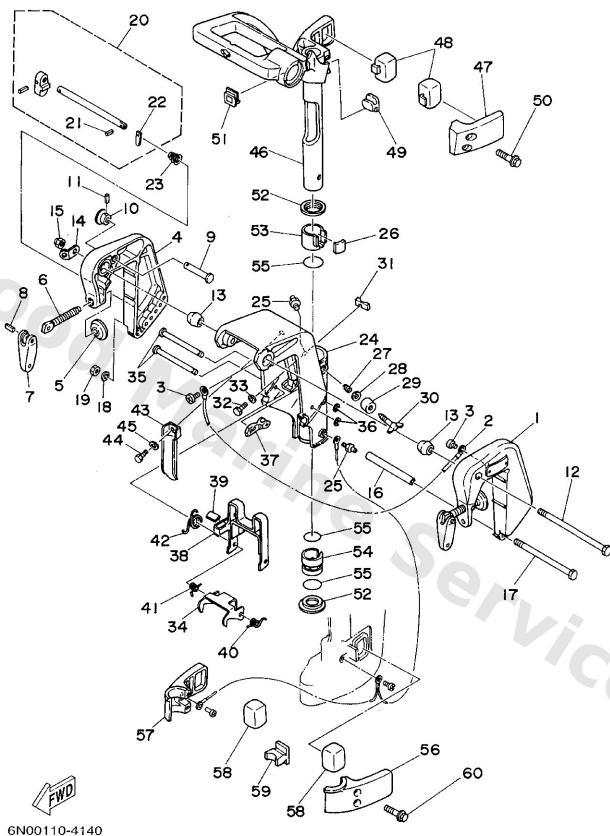
Bracket



C7

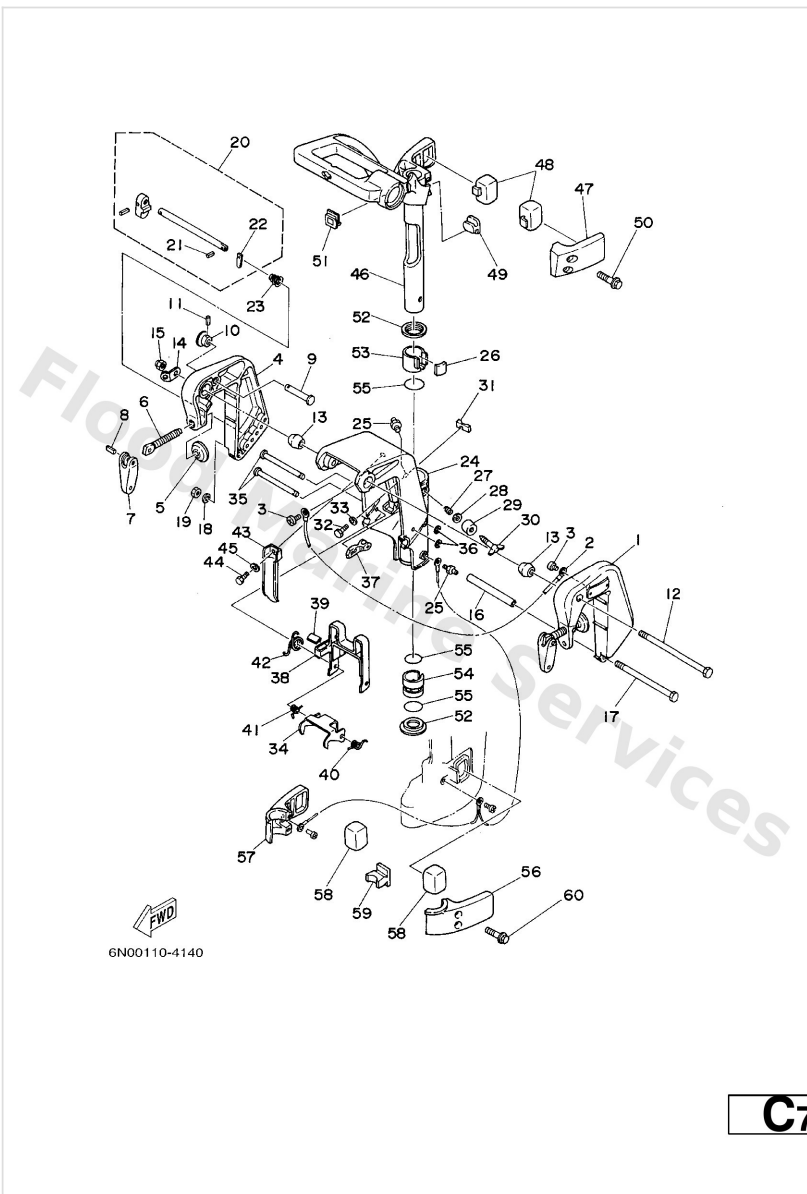
Ref	Part	
18	92990-06600 Washer, plain (646)	Buy now
19	95380-06600 Nut(661)	Buy now
20	6N0-G3160-00 Tilt rod assembly	Buy now
21	91690-30008 Pin. spring(656)	Buy now
22	6N0-G3165-00 Plate, tilt lock	Buy now
23	90502-10M06 Spring, conical(6g1)	Buy now
25	93700-06M03 Nipple, grease(6a1)	Buy now
26	6G1-42528-00 Piece, friction	Buy now
27	90501-18M00 Spring, compression (676)	Buy now
28	92990-08600 Washer, plain (663)	Buy now
29	6G1-43373-00 Seal, damper	Buy now
30	6G1-42529-00 Screw, friction piece	Buy now
31	6G1-44532-01 Stopper, upper mount	Buy now
32	97095-06010 Bolt	Buy now
33	92995-06600 Washer, plain (646)	Buy now

Bracket



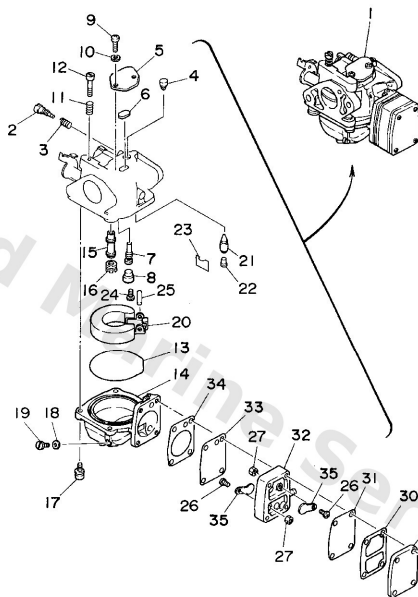
Ref	Part	
34	6N0-G3614-00 Plate, tilt lock	Buy now
35	6G1-43659-00 Shaft, reverse lock	Buy now
36	99080-05600 Circlip(22k)	Buy now
37	6G1-43615-01 Plate, tilt lock	Buy now
38	6G1-43681-00 Lever, shallow water drive	Buy now
39	6G1-43318-01 Cover	Buy now
40	90508-10M15 Spring, torsion (6g1)	Buy now
41	90508-10M16 Spring, torsion (6g1)	Buy now
42	90508-14M17 Spring, torsion (6g1)	Buy now
43	6N0-G2731-00 Carrying handle	Buy now
44	97095-08016 Bolt, hexagon deep recess	Buy now
45	92995-08600 Washer, plain (663)	Buy now
48	6N0-G4514-00 Mount damper, upper side	Buy now
49	6G1-44516-00 Mount damper, upper front	Buy now
50	95895-06035 Bolt, flange(4nx)	Buy now

Bracket



Ref	Part	
51	6G1-42551-00 Grommet	Buy now
52	6G1-42535-00 Washer, thrust 1	Buy now
53	6G1-42537-00 Bushing, pivot shaft	Buy now
54	6G1-42538-01 Bushing, pivot shaft	Buy now
55	93210-30M31 O-ring (6a5)	Buy now
58	6N0-G4555-A0 Mount damper, lower side	Buy now
59	6N0-G4557-A0 Mount damper, lower front	Buy now

Carburetor

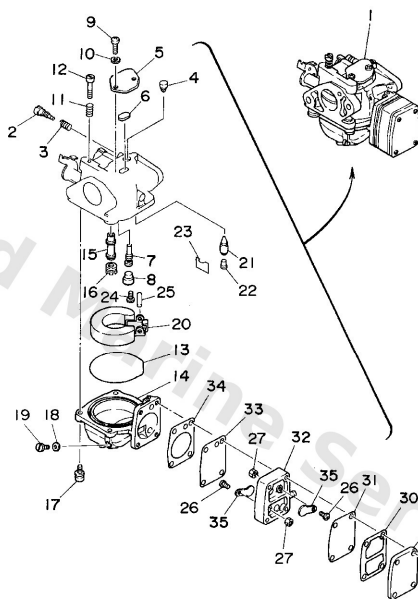



6M80010-4050

B2

Ref	Part	
1	6G1-14301-01 Carburetor assembly 1	Buy now
1	6H6-14301-01 Carburetor assembly 1	Buy now
1	6H8-14301-01 Carburetor assembly 1	Buy now
2	679-14923-00 Screw, pilot	Buy now
3	679-14555-00 Spring	Buy now
4	6G1-14966-00 Cap	Buy now
5	6G1-14527-00 Plate	Buy now
6	6G1-14126-00 Packing	Buy now
7	6G1-14948-05 Jet (#45)	Buy now
8	676-14966-00 Rubber cap	Buy now
9	97880-04010 Screw, pan head (e56)	Buy now
10	92990-04100 Ybs67-4 washer, spring	Buy now
11	90501-10326 Spring coil(663)(carb)	Buy now
12	63V-14523-00 Screw, stop	Buy now
13	6G1-14984-00 Gasket, float chamber	Buy now

Carburetor

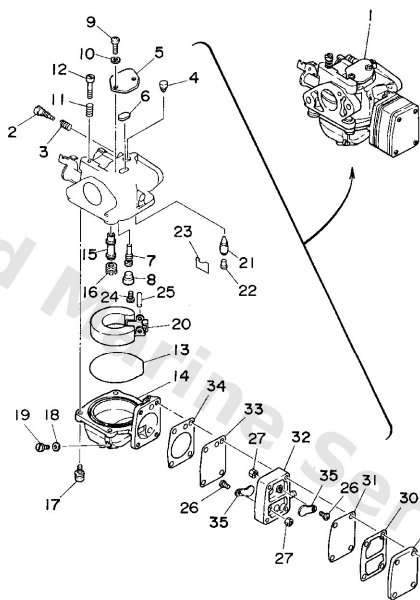



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B2

Ref	Part	
14	6G1-14980-01 Body, float chamber	Buy now
15	6G1-14947-00 Nozzle, main	Buy now
15	6H6-14947-00 Nozzle, main	Buy now
15	6H8-14947-00 Jet, Needle	Buy now
16	676-14943-26 Jet, main (#98)	Buy now
16	676-14943-27 Jet, main (#100)	Buy now
17	97980-04114 Screw, pan head(ga5)	Buy now
18	65W-14398-00 Washer	Buy now
19	6G1-14992-00 Screw, drain	Buy now
20	6G1-14985-00 Float comp.	Buy now
21	6G1-14546-01 Valve, needle	Buy now
22	676-14186-00 Pin, valve	Buy now
23	663-14159-00 Clip	Buy now
24	98580-04008 Screw, pan head (713)	Buy now
25	688-14548-00 Pin, arm	Buy now

Carburetor

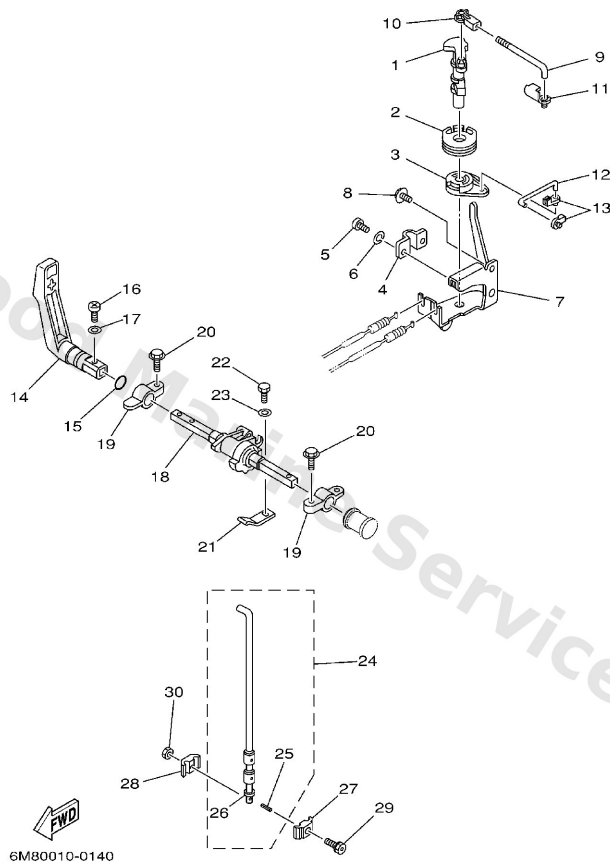



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B2

Ref	Part	
26	98980-03006 Screw, bind(6g1)	Buy now
27	95380-03600 Nut (6g8)	Buy now
28	97980-04125 Screw, with washer	Buy now
29	6G1-24452-00 Cover, pump	Buy now
30	6G1-24432-00 Packing	Buy now
31	6G1-24471-00 Diaphragm	Buy now
32	6G1-24412-01 Body 1	Buy now
33	6G1-24411-00 Diaphragm	Buy now
34	6G1-24431-01 Gasket, fuel pump 1	Buy now
35	6G1-24421-00 Valve, check	Buy now

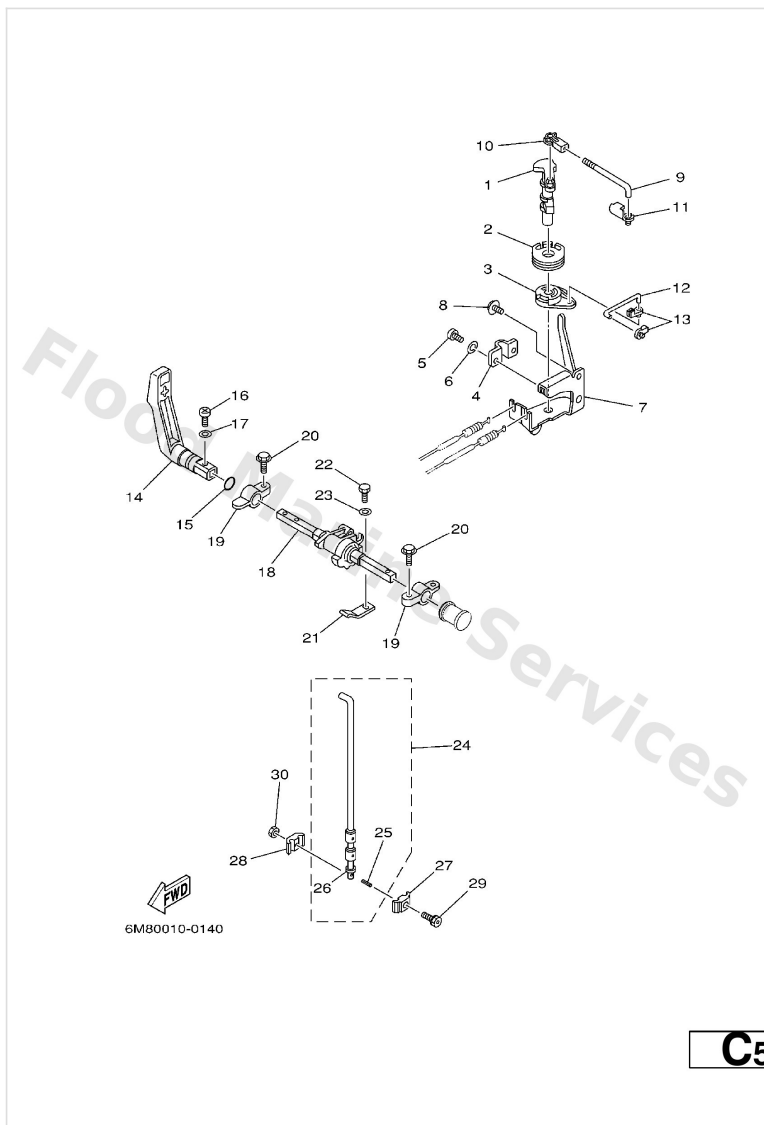
Control



C5

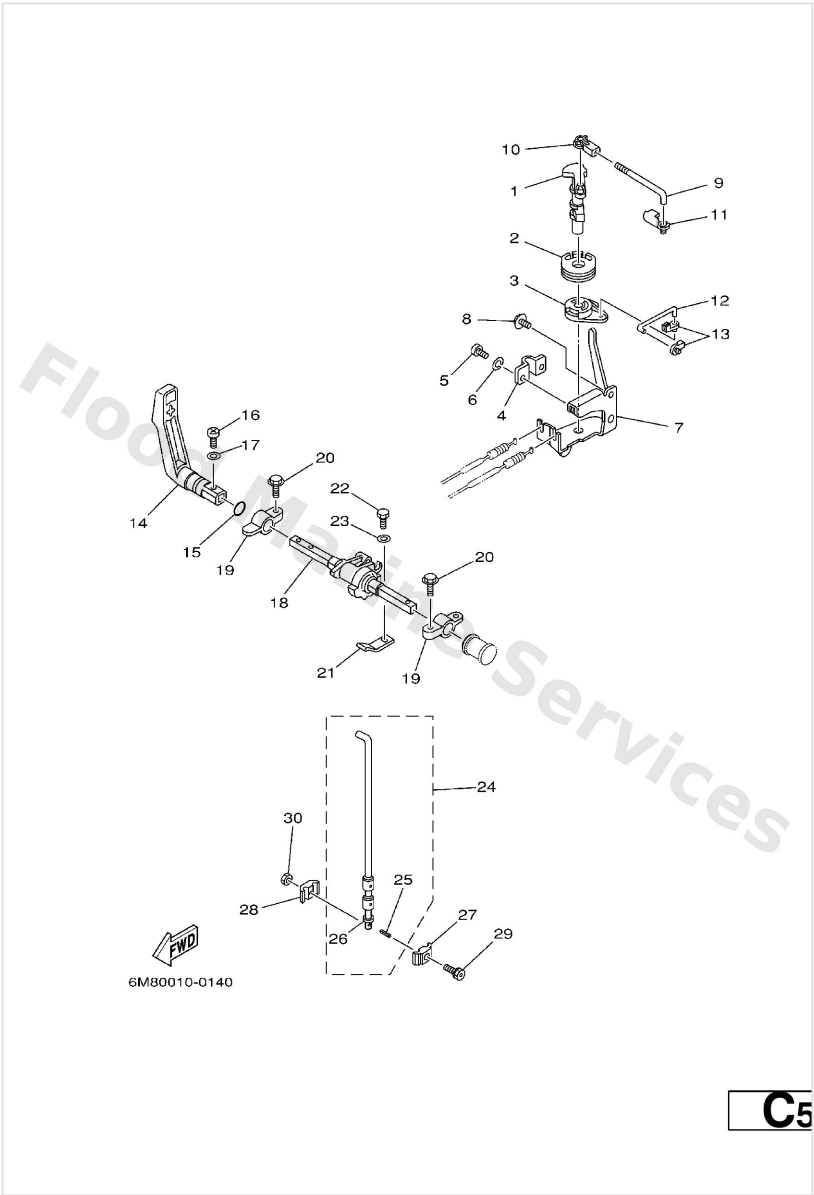
Ref	Part	
1	6G1-41631-00 Lever, magneto control	Buy now
2	6G1-41638-00 Pulley	Buy now
3	6G1-41283-01 Lever, free accel 1	Buy now
4	6G1-41661-00 Bracket 1	Buy now
5	97880-05010 Screw, pan head(62x)	Buy now
6	92990-05100 Ybs67-5 washer, spring	Buy now
7	6G1-14497-80 Stay, throttle wire	Buy now
8	95895-06010 Bolt, flange(7ht)	Buy now
9	6G1-41238-00 Joint, link	Buy now
10	662-41237-01 Joint, link	Buy now
11	6E9-41237-00 Joint, link	Buy now
12	6G1-41211-00 Link, accel	Buy now
13	661-41262-02 Joint, choke lever	Buy now
14	6N0-G4111-00 Handle, gear shift	Buy now
15	93210-12327 O-ring(3ld)	Buy now

Control



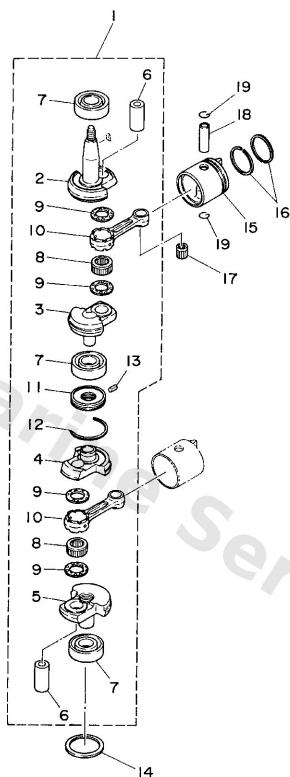
Ref	Part	
16	97880-05016 Screw, pan head(6b0)	Buy now
17	92990-05600 Washer, plain (646)	Buy now
18	6G1-44121-02-94 Lever, shift rod	Buy now
19	6G1-41662-01-94 Bracket	Buy now
20	90105-06M14 Bolt (6e0)	Buy now
21	6G1-44116-01 Spring	Buy now
22	97095-06012 Bolt(gh1)	Buy now
23	92995-06600 Washer, plain (646)	Buy now
24	6N0-G4110-00 Shift rod assembly	Buy now
25	91690-20010 Pin, spring	Buy now
27	6N0-G4145-00 Connector, shift rod 1 UR	Buy now
27	6N0-G4145-10 Connector 1 UR	Buy now
28	6N0-G4146-00 Connector 2 UR	Buy now
28	6N0-G4146-10 Connector 2 UR	Buy now
29	90109-06M17 Bolt (6g1)	Buy now

Control



Ref	Part	
30	95380-06600 Nut(661)	Buy now

Crankshaft. Piston

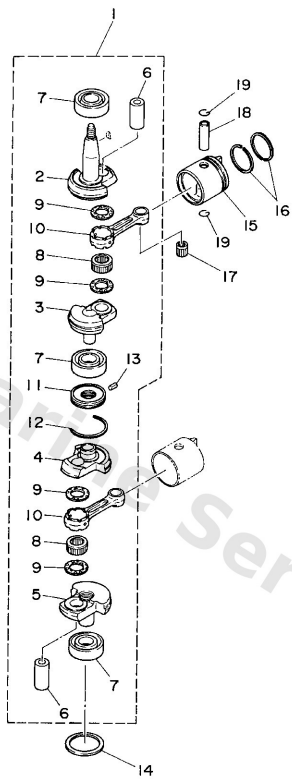


FWD
6M80010-4030

A7

Ref	Part	
1	6N0-E1400-00 Crankshaft assembly	Buy now
2	6N0-E1412-00 Crank 1	Buy now
3	6N0-E1422-00 Crank 2	Buy now
4	6N0-E1432-00 Crank 3	Buy now
5	6N0-E1442-00 Crank 4	Buy now
6	6G1-11681-00 Pin, crank	Buy now
7	93306-204U0 Bearing(6e0)	Buy now
8	93310-418V1 Bearing (6e0)	Buy now
9	90209-18112 Washer 132116850000	Buy now
10	6N0-E1651-00 Rod connecting	Buy now
11	6N0-E1515-00 Seal, labyrinth 1	Buy now
12	93440-47055 Cir clip (655)	Buy now
13	91609-20008 Pin, spring	Buy now
14	90201-41303 Washer, plate	Buy now
15	6N0-E1631-00-98 Piston (std)	Buy now

Crankshaft. Piston

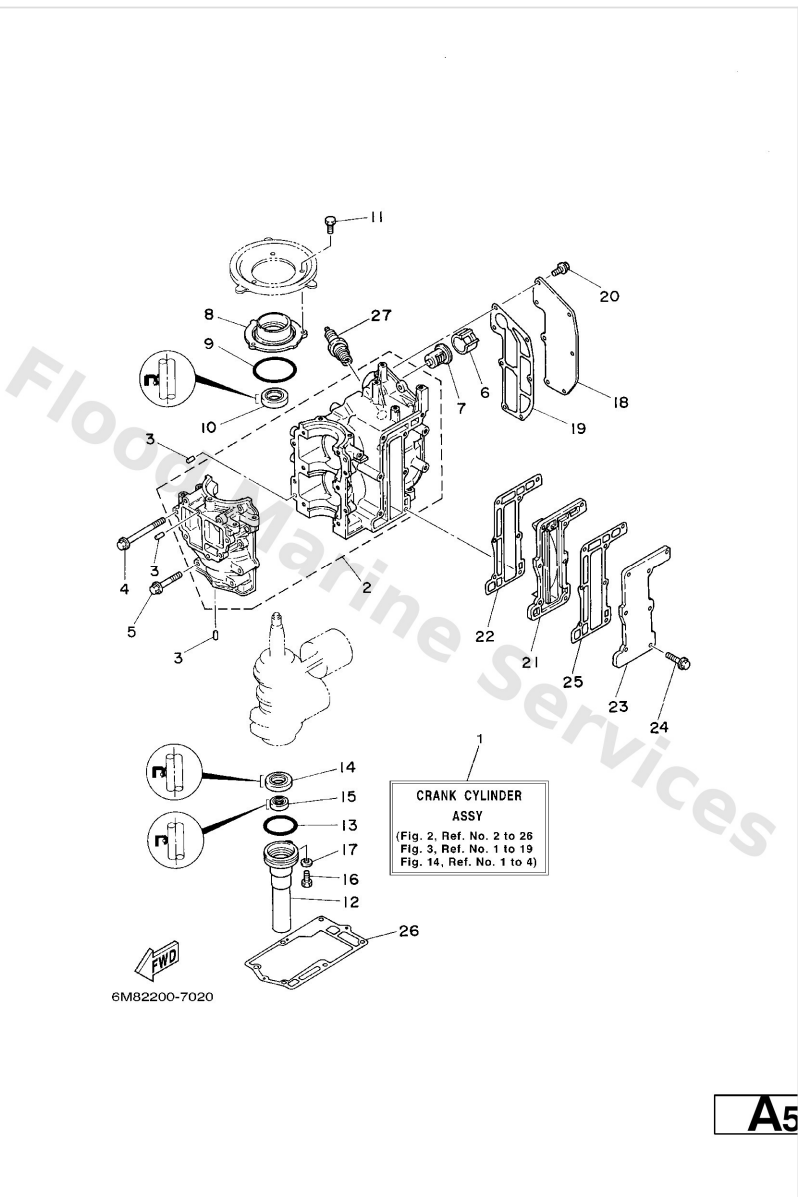


FWD
6M80010-4030

A7

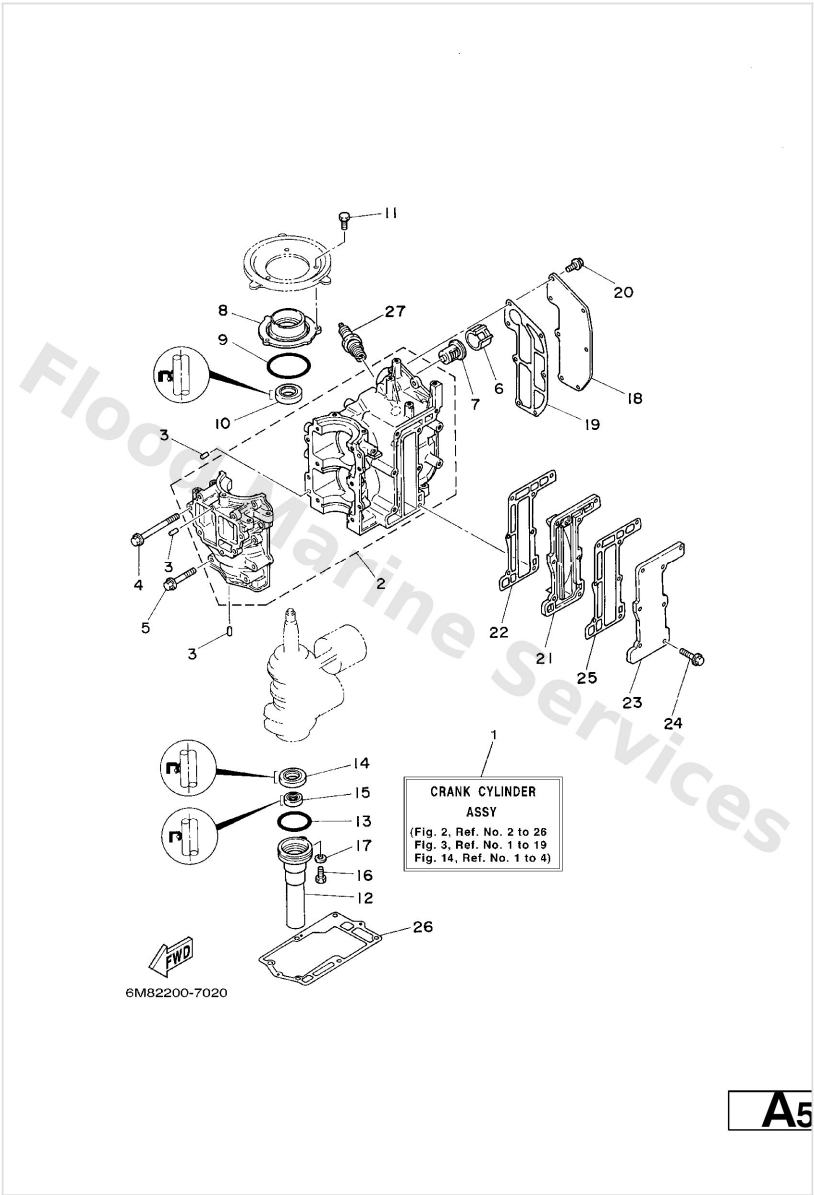
Ref	Part	
16	6N0-E1603-00 Piston ring set (std)	Buy now
17	93310-112V0 Bearing (6e0)	Buy now
18	6N0-E1633-00 Pin, piston	Buy now
19	93450-13022 Circlip 132116340000	Buy now

Cylinder. Crankcase



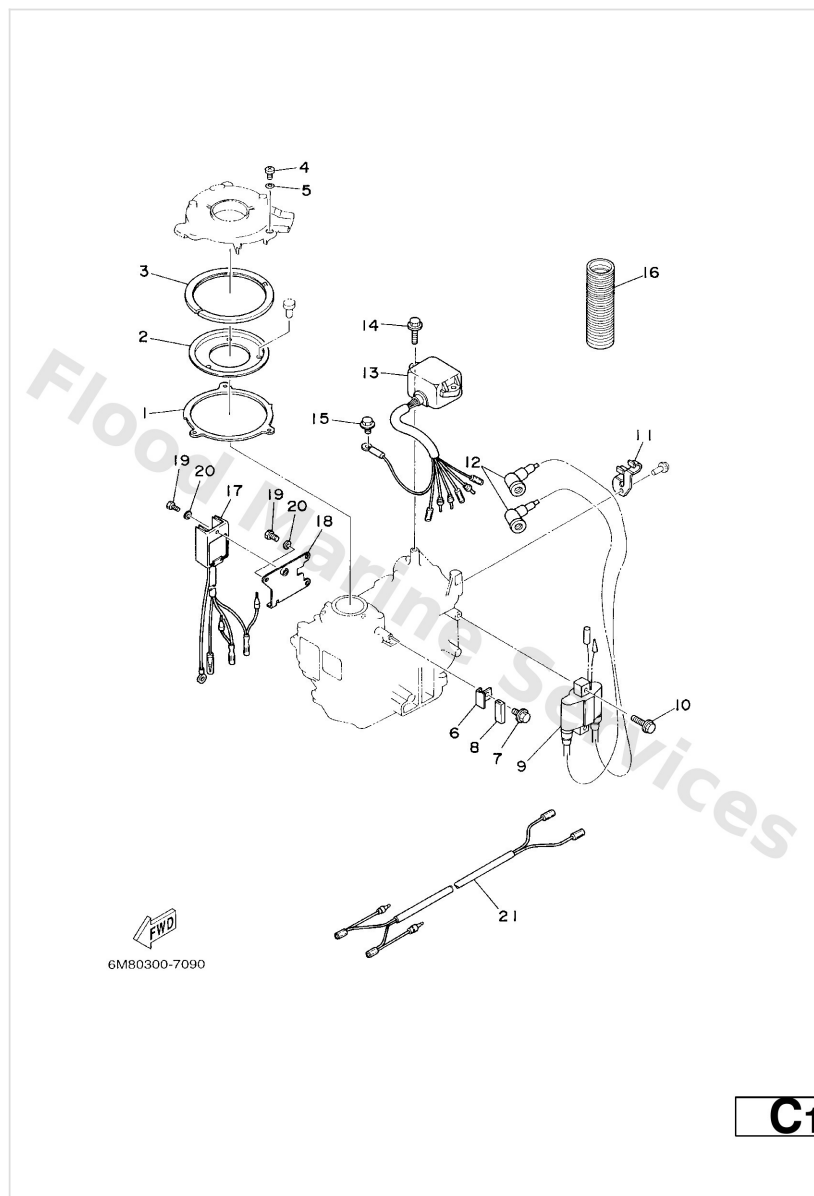
Ref	Part	
3	93604-08062 Pin,dowel (626)	Buy now
4	90105-06M26 Bolt (6g1)	Buy now
5	90105-06M25 Bolt (6g1)	Buy now
6	90387-22M50 Collar (6g1)	Buy now
7	6E5-12411-01 Thermostat	Buy now
9	93210-54M54 O-ring (6g1)	Buy now
10	93102-20M25 Oil seal (6e0)	Buy now
11	97013-06016 Bolt, hexagon deep recess	Buy now
13	93210-42159 O-ring (647)	Buy now
14	93101-20M34 Oil seal(6j1)	Buy now
15	93101-12M26 Oil seal(6g1)	Buy now
16	97095-06016 Bolt, hexagon deep recess	Buy now
17	92995-06600 Washer, plain (646)	Buy now
19	6G1-11193-A1 Gasket, head cover 1	Buy now
20	90105-06M14 Bolt (6e0)	Buy now

Cylinder. Crankcase



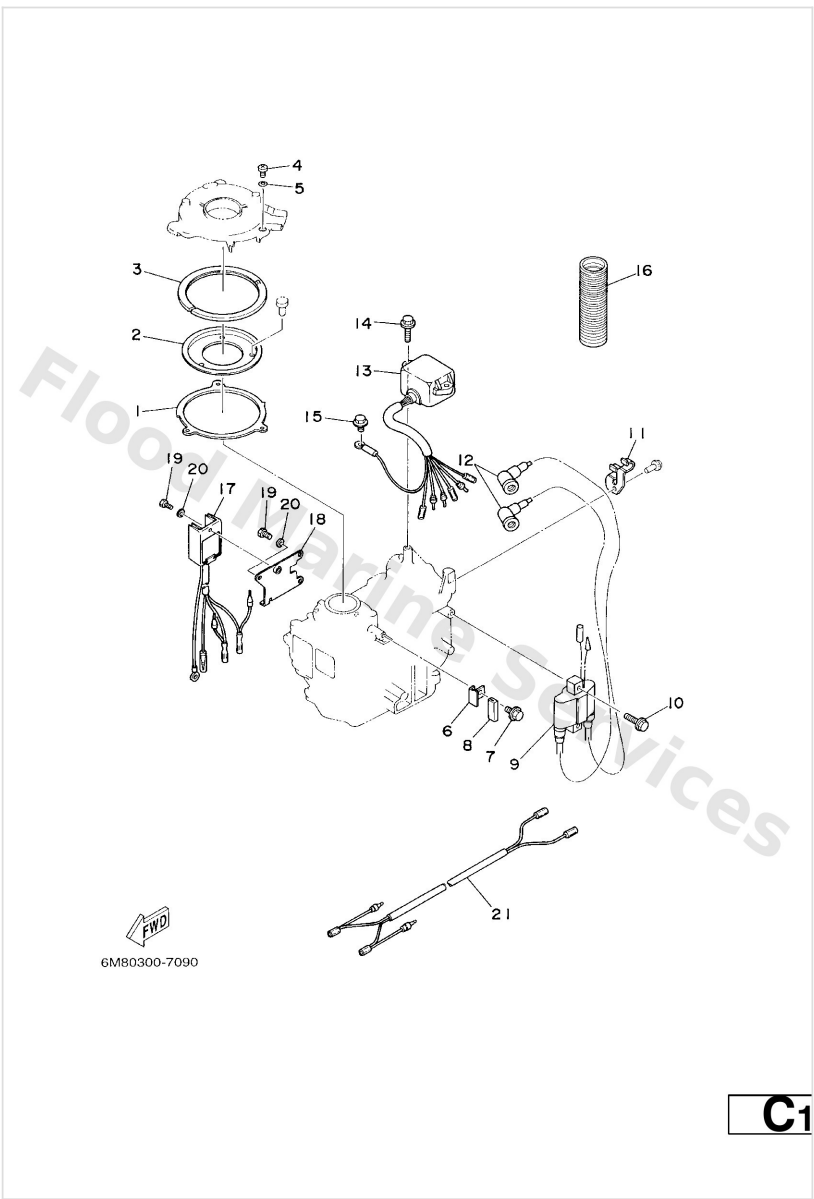
Ref	Part	
22	6G1-41112-A1 Gasket, exhaust inner cover	Buy now
24	90105-06M24 Bolt (6g1)	Buy now
25	6G1-41114-A0 Gasket, exhaust outer cover	Buy now
26	6G1-45113-A1 Gasket, upper casing	Buy now
27	94702-00271 Plug, spark (br7hs-10)	Buy now
27	94702-00274 Plug, spark (br6hs-10)	Buy now

Electrical



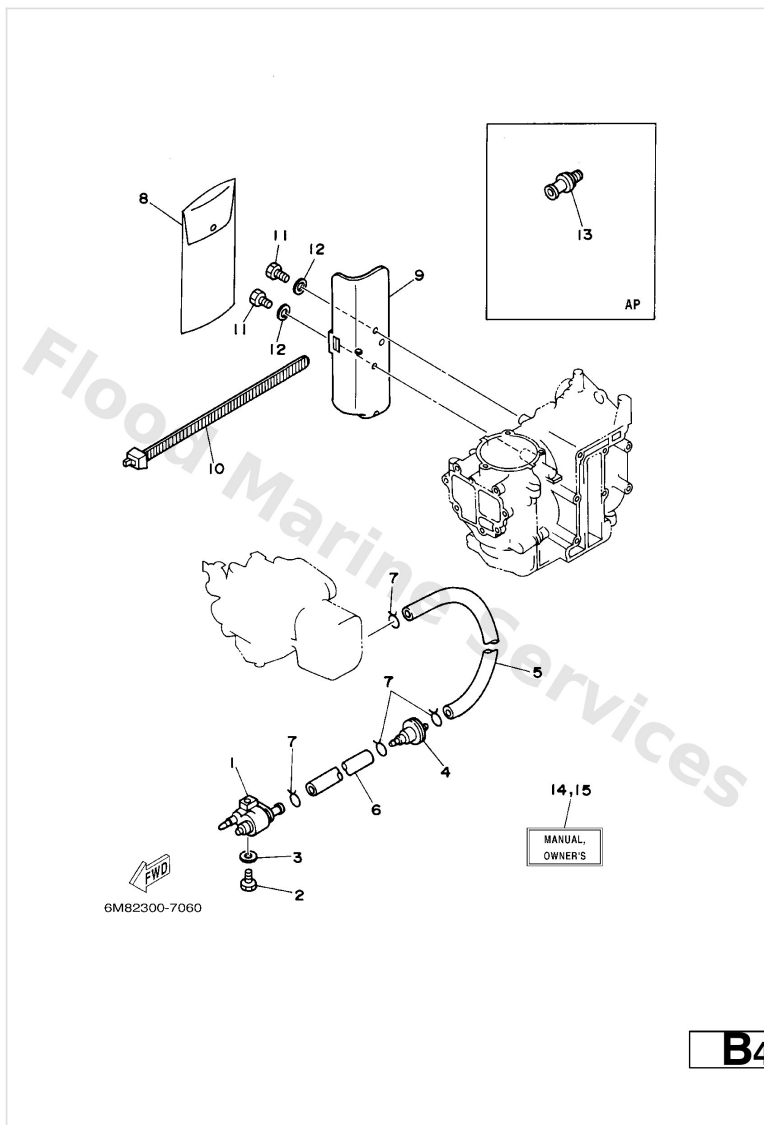
Ref	Part	
1	6N0-G1611-00 Retainer, magneto base 1	Buy now
2	6G1-41612-00 Retainer, magneto base	Buy now
3	6N0-G1613-00 Plate, base friction	Buy now
4	97885-05010 Screw, pan head(62x)	Buy now
5	92995-05600 Washer, plain (646)	Buy now
6	6G1-41615-00 Stopper, magneto base	Buy now
7	95895-06010 Bolt, flange(7ht)	Buy now
8	6G1-44194-00 Cap	Buy now
9	6G1-85570-01 Ignition coil assembly	Buy now
10	95895-06025 Bolt, flange deep recess	Buy now
11	90465-08M17 Clamp (6G1)	Buy now
12	6G1-82370-21 Plug cap assembly	Buy now
13	696-85540-11 C.d.i. unit assembly	Buy now
14	95895-06020 Bolt, flange(jk3)	Buy now
16	6G1-83557-00 Tube	Buy now

Electrical



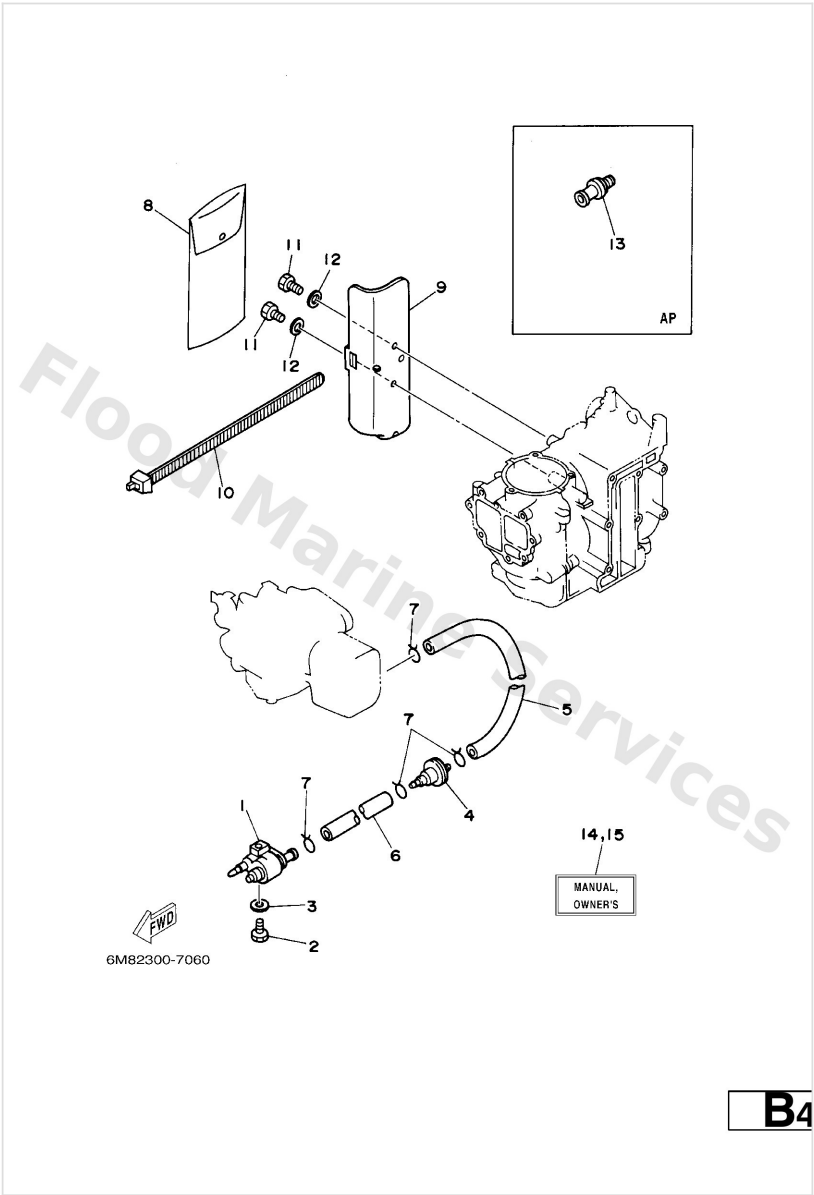
Ref	Part	
17	6J8-81960-00 Rectifier & regulator assembly	Buy now
18	6N0-H1915-00 Plate, regulator fitting	Buy now
19	97095-06012 Bolt(gh1)	Buy now
20	92995-06600 Washer, plain (646)	Buy now
21	6N0-H2553-10 Extension, wire lead	Buy now

Fuel



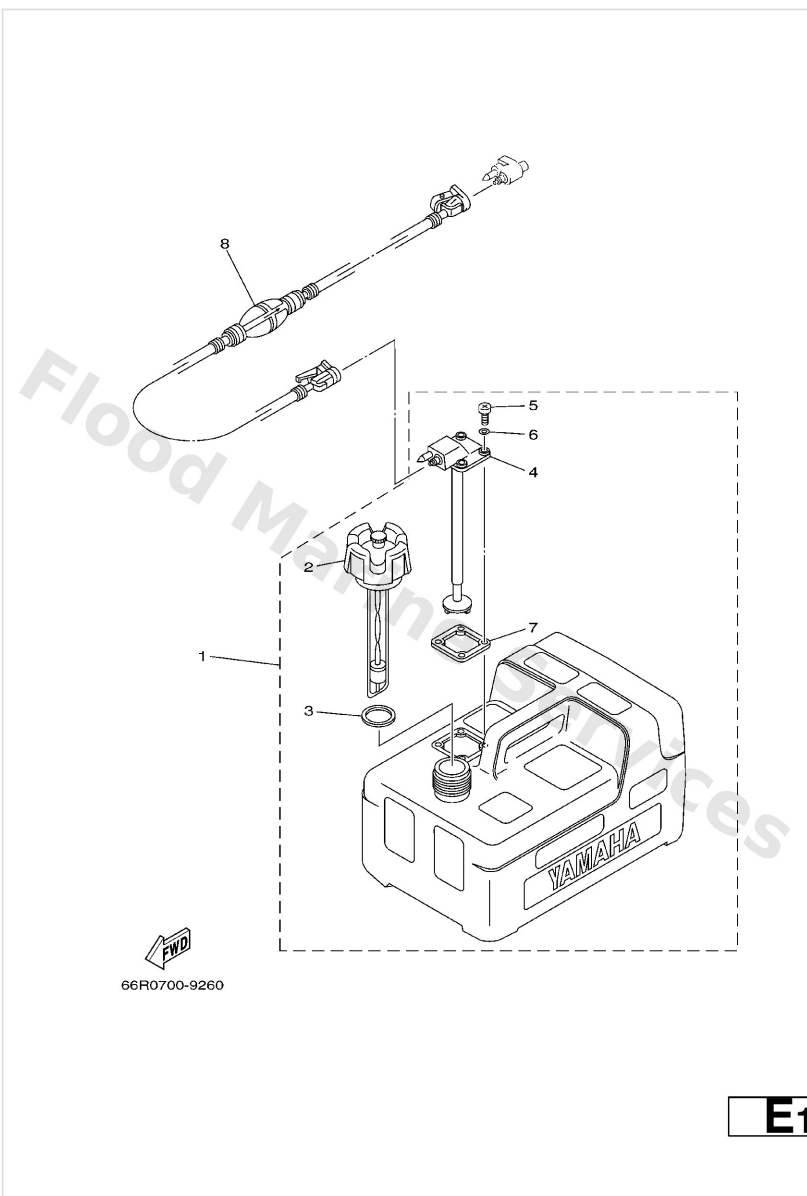
Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06025 Bolt	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	646-24251-02 Strainer 1	Buy now
5	90445-09221 Hose (I1500)	Buy now
6	90445-09220 Hose (I1500)	Buy now
7	90467-08004 Clip, pipe 6162435600	Buy now
8	6N0-F8100-00 Tool kit	Buy now
9	6N0-F8170-00 Holder, Tool	Buy now
10	6G1-2811G-00 Band	Buy now
11	97095-06012 Bolt(gh1)	Buy now
13	6L8-F8193-00 Plug, water check AP	Buy now
14	6M8-F8199-75-A0 O/m 6c/6d/8c '03 e, f, s UR (E,F,S)	Buy now
14	6M8-F8199-75-B0 O/m 6c/6d/8c '03 g, d, i UR (D,NL,I)	Buy now
15	6M8-F8199-86-A0 O/m 6cmh/6dmh/8cmh(6m82/92 '03 UR (DK,P,GR)	Buy now

Fuel



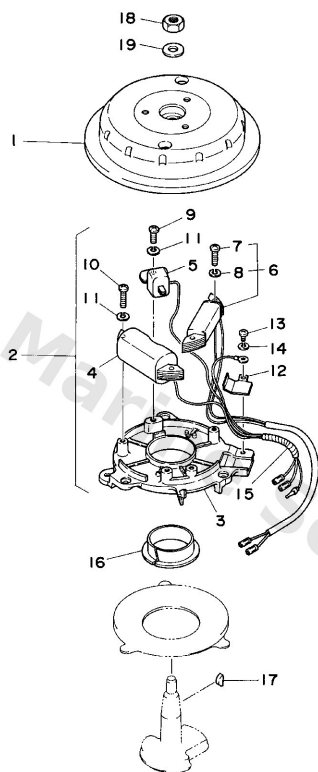
Ref	Part	
15	6M8-F8199-86-B0 O/m 6cmh/6dmh/8cmh(6m82/92 '03 UR (N,S,SS)	Buy now

Fuel Tank



Ref	Part	
1	6YL-F4201-02 19 – AP	Buy now
2	6YL-F4610-00 Cap assembly	Buy now
3	6YL-F4641-00 Gasket, cap 1	Buy now
4	6YL-F4260-01 Fuel meter assembly	Buy now
5	90157-05811 Screw, pan head	Buy now
6	6YL-F4329-00 Seal	Buy now
7	6YL-F4268-01 Gasket, fuel meter	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

Generator

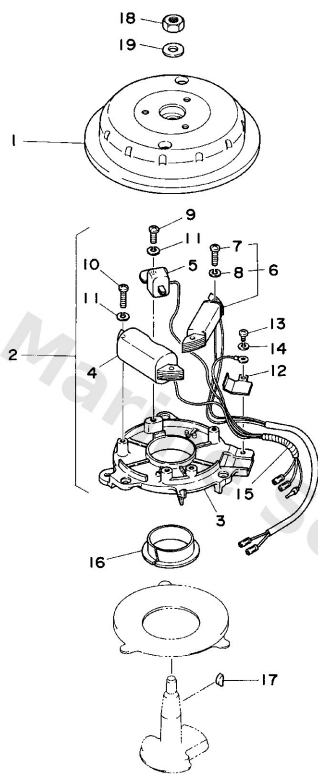


6M80010-4080

B7

Ref	Part	
1	6G1-85550-71 Rotor assembly	Buy now
2	6G1-85560-F0 Base ass'y	Buy now
3	6G1-85509-70 Base, magneto	Buy now
4	6E7-85520-70 Coil assembly	Buy now
5	6E7-85580-70 Pulser coil ass'y	Buy now
6	6E7-81303-A0 Lighting coil ass'y	Buy now
7	97802-05025 Screw, panhead (a93)	Buy now
8	92902-05100 Ybs67-5 washer, spring	Buy now
9	97802-05016 Screw, pan head(6b0)	Buy now
10	97802-05020 Screw, pan head	Buy now
12	6G1-85548-70 Cord, clamp	Buy now
13	97802-04008 Screw, pan head (713)	Buy now
14	92902-04100 Ybs67-4 washer, spring	Buy now
15	6G1-85515-70 Wire, lead	Buy now
16	90386-44M42 Bushing (6g1)	Buy now

Generator

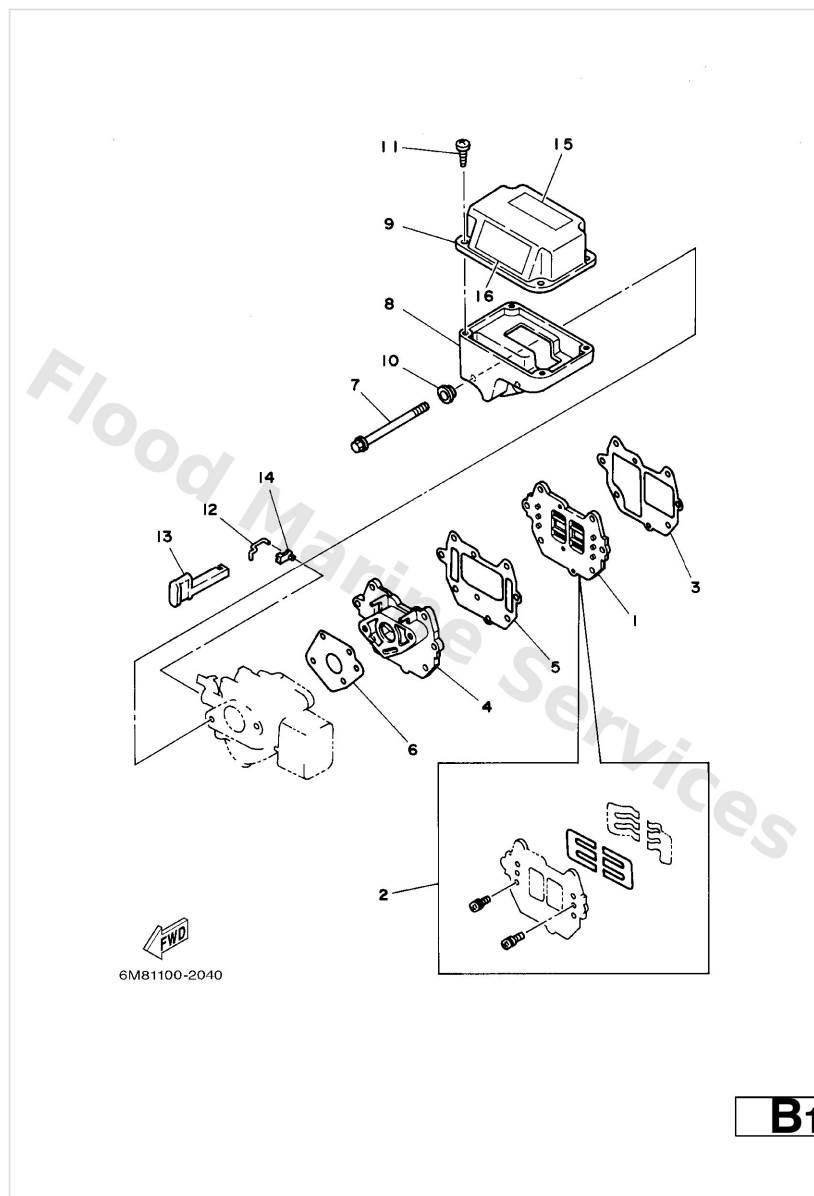



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B7

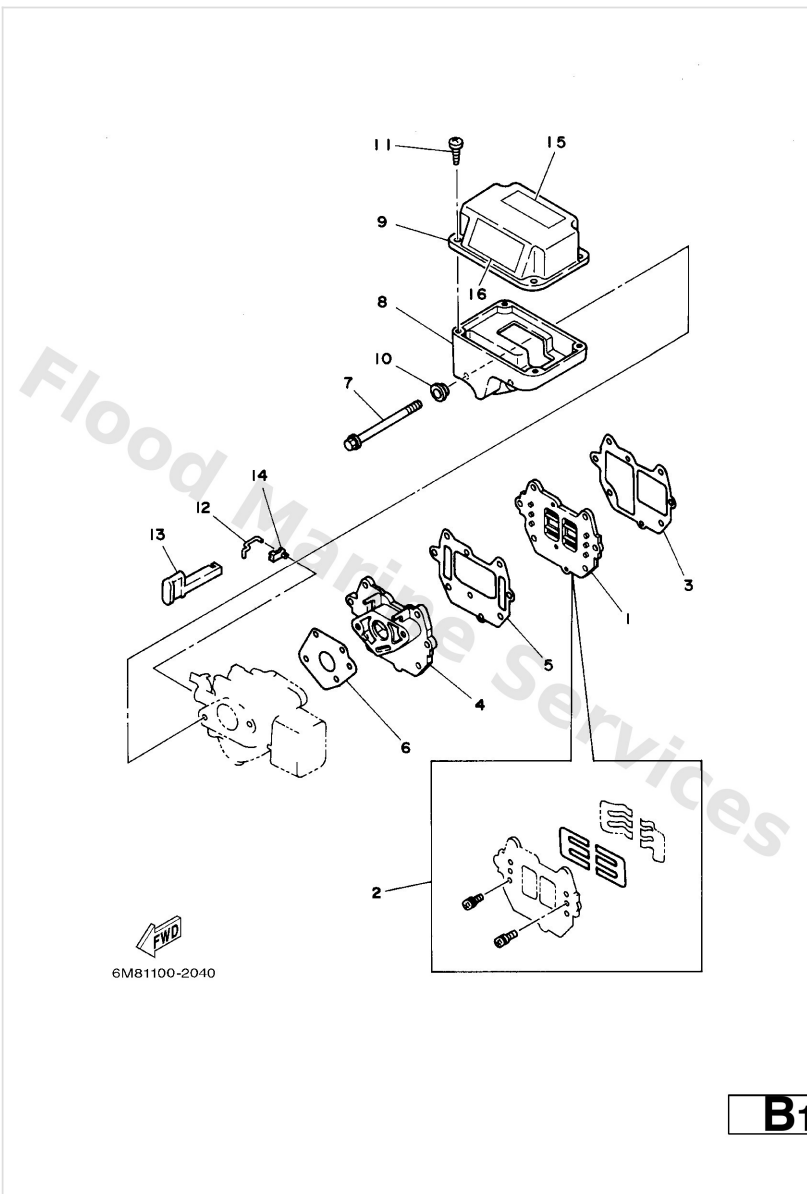
Ref	Part	
17	90280-04M06 Key, woodruff(6a1)	Buy now
18	90170-10113 Nut, crank shaft (650)	Buy now
19	90201-10126 Washer, plate (26h)	Buy now

Intake



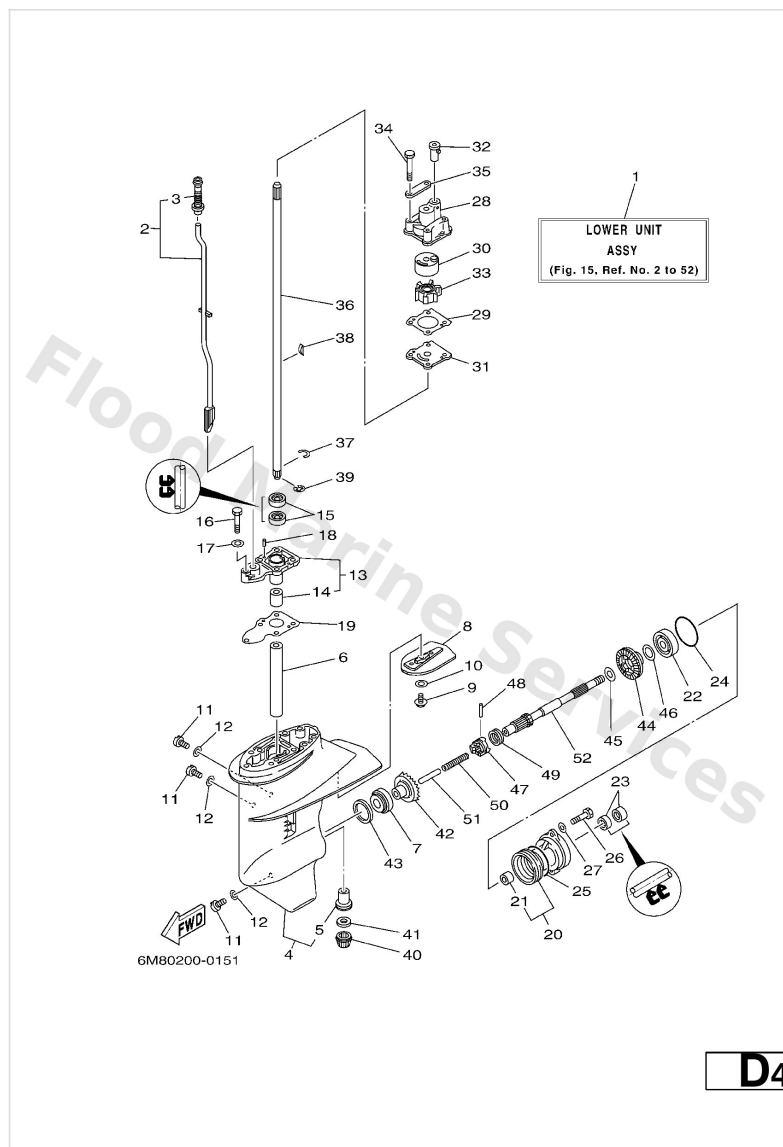
Ref	Part	
1	6G1-13610-01 Reed valve assembly	Buy now
2	6G1-W0004-00 Reed set	Buy now
3	6G1-13621-A1 Gasket, valve seat	Buy now
4	6N0-E3641-00-94 Manifold, intake 1	Buy now
5	6G1-13645-A1 Gasket, intake manifold	Buy now
6	6G1-14198-A1 Gasket	Buy now
7	95895-06085 Bolt, flange(6g1)	Buy now
8	6M8-E4417-00 Cover set	Buy now
9	6M8-E4418-00 Cover 2	Buy now
10	90387-06M70 Collar (6h5)	Buy now
11	97780-50514 Screw, panhead tapping (682)	Buy now
12	6G1-41256-00 Rod, choke link	Buy now
13	6G1-41271-00 Knob, choke 1	Buy now
14	661-41262-02 Joint, choke lever	Buy now
15	6A1-83625-41 Mark 5	Buy now

Intake



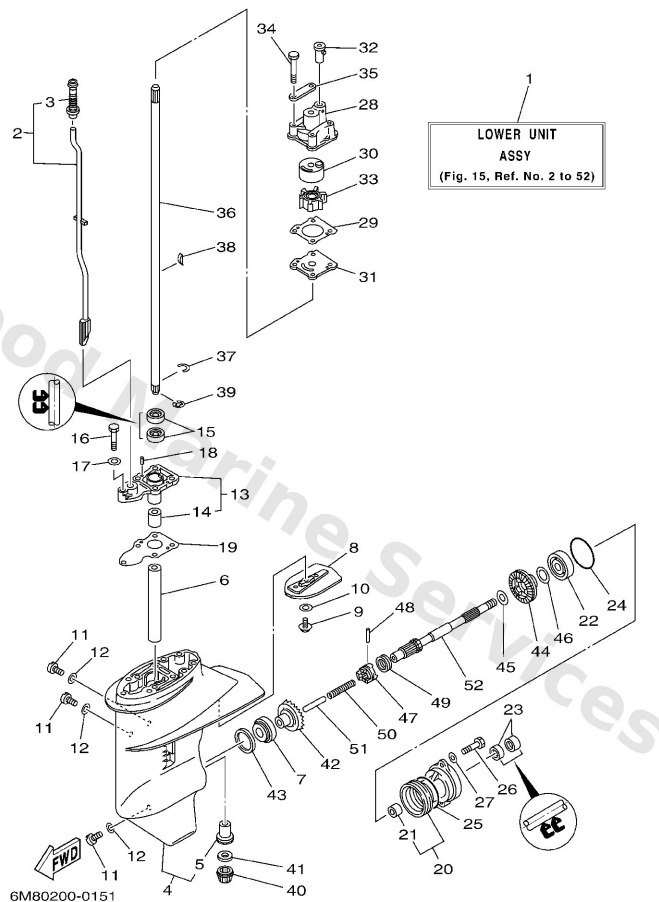
Ref	Part	
16	6A1-83625-51 Mark 5	Buy now

Lower Casing. Drive 1



Ref	Part	
2	6N0-G4150-00 Shift cam assembly S	Buy now
2	6N0-G4150-10 Shift cam assembly L	Buy now
2	6N0-G4150-20 Shift Cam assembly X	Buy now
3	6G1-44147-00 Boot, shift rod	Buy now
5	6G1-45317-09 Bushing, drive shaft 2	Buy now
6	90387-14M49 Collar (6g1)	Buy now
7	93332-000U4 Brg,tapered roller 42mm (689)	Buy now
8	6N0-G5251-00 Anode	Buy now
9	97095-06016 Bolt, hexagon deep recess	Buy now
10	92990-06300 Washer, tooth	Buy now
11	90340-08002 Plug, straight screw	Buy now
12	90430-08020 Gasket	Buy now
14	6G1-45316-09 Bushing, drive shaft 1	Buy now
15	93101-11M23 Oil seal (6g1)	Buy now
16	97095-06030 Bolt(jf7)	Buy now

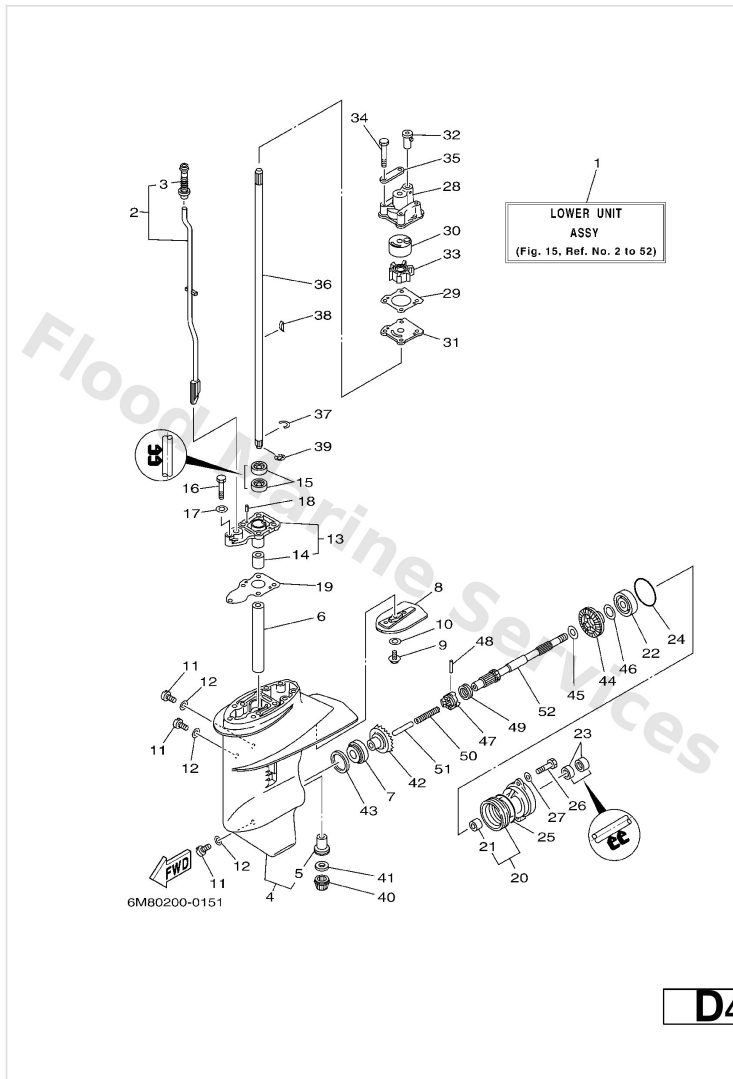
Lower Casing. Drive 1



D4

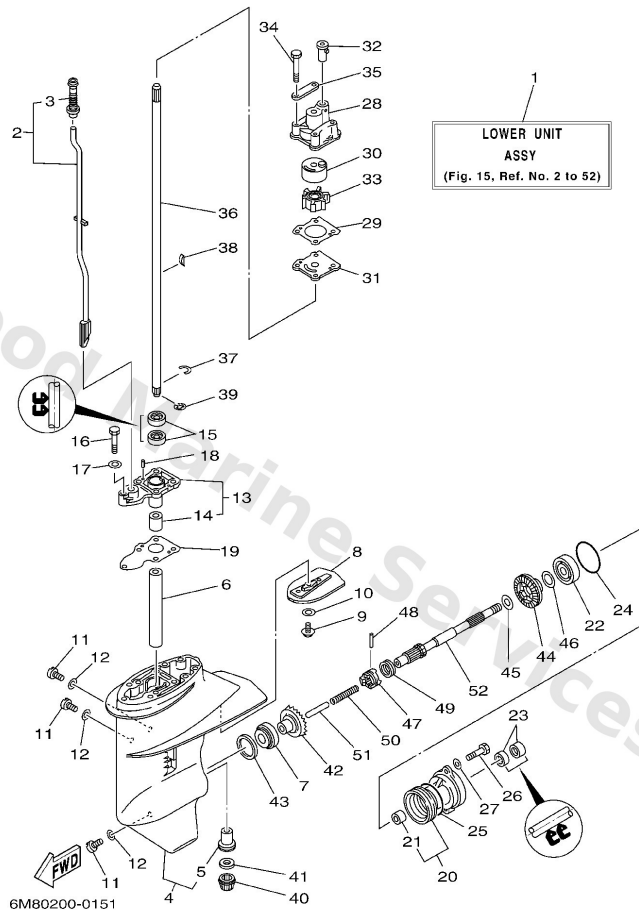
Ref	Part	
17	92995-06600 Washer, plain (646)	Buy now
18	93604-08062 Pin,dowel (626)	Buy now
19	6G1-45315-A0 Packing, lower casing	Buy now
21	6G1-45362-09 Bushing, lower casing cap	Buy now
22	93306-004U0 Bearing (7k2)	Buy now
23	93101-15074 Oil seal (655)	Buy now
24	93210-49046 O-ring (620)	Buy now
25	93210-53M08 O-ring(50m)	Buy now
28	6N0-G4311-00 Housing, water pump	Buy now
29	6G1-44315-A0 Gasket,water pump	Buy now
30	6G1-44322-00 Insert, cartridge	Buy now
31	6G1-44323-00 Outer plate, cartridge	Buy now
32	647-44366-00 Damper, water seal 2	Buy now
33	6G1-44352-00 Impeller	Buy now
34	97095-06045 Bolt, hexagon	Buy now

Lower Casing. Drive 1



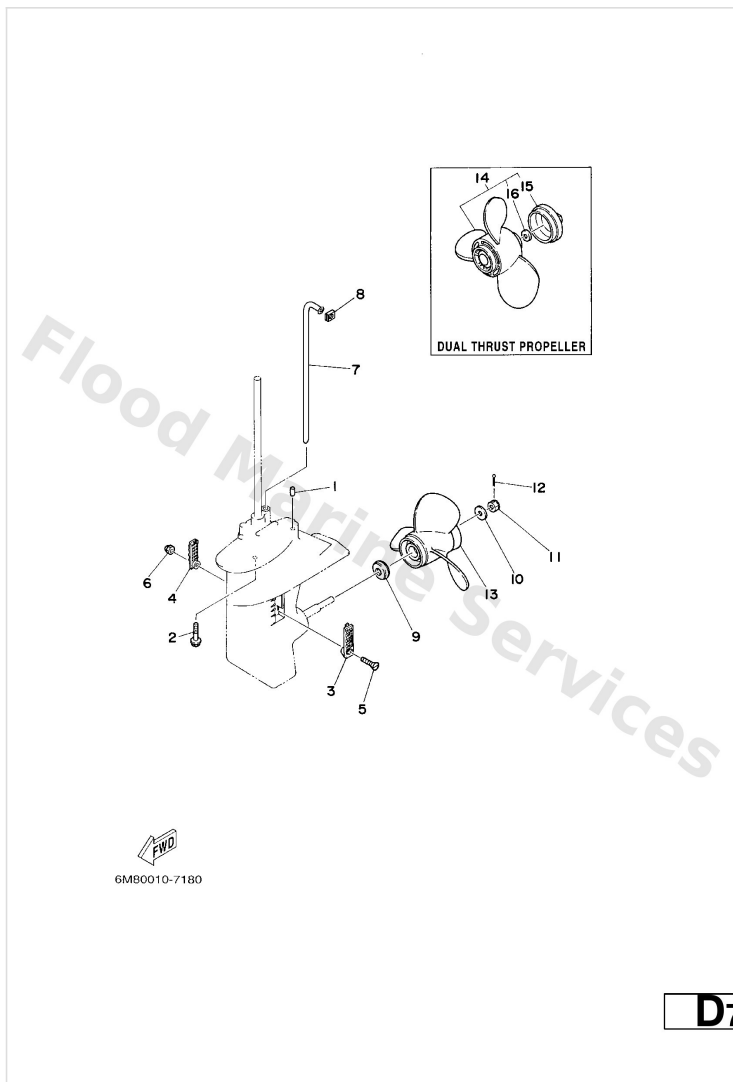
Ref	Part	
35	6G1-44328-00 Plate	Buy now
36	6N0-G5511-00 Shaft, drive S	Buy now
36	6N0-G5511-10 Shaft, drive L	Buy now
36	6N0-G5511-20 Shaft, Drive X	Buy now
37	90467-09M05 Clip (6g1)	Buy now
38	90280-03024 Key, woodruff(662)	Buy now
39	99001-06600 Circlip(53l)	Buy now
40	6N0-G5551-00 Pinion	Buy now
41	6G1-45533-00-19 Shim (t:1.9mm) UR	Buy now
41	6G1-45533-00-20 Shim (t:2.0mm) UR	Buy now
41	6G1-45533-00-21 Shim (t:2.1mm) UR	Buy now
41	6G1-45533-00-22 Shim (t:2.2mm) UR	Buy now
42	6N0-G5560-00 Gear 1 (27t)	Buy now
43	664-45587-01-10 Shim (t:0.10mm) UR	Buy now
43	664-45587-01-12 Shim (t:0.12mm) UR	Buy now

Lower Casing. Drive 1



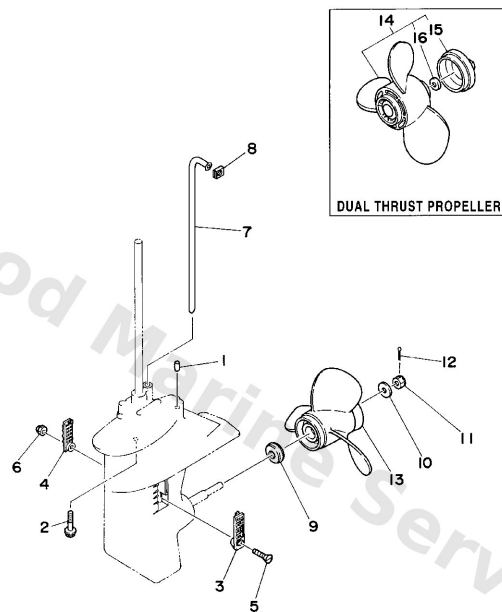
Ref	Part	
43	664-45587-01-15 Shim (t:0.15mm) UR	Buy now
43	664-45587-01-18 Shim (t:0.18mm) UR	Buy now
43	664-45587-01-30 Shim (t:0.30mm) UR	Buy now
43	664-45587-01-40 Shim (t:0.40mm) UR	Buy now
43	664-45587-01-50 Shim (t:0.50mm) UR	Buy now
44	6N0-G5571-00 Gear 2	Buy now
45	90201-15M89 Washer, plate (6g1)	Buy now
46	647-45567-00 Shim, gear adjust UN	Buy now
47	6G1-45631-00 Clutch, dog	Buy now
48	6G1-45632-00 Cross, pin	Buy now
49	654-45633-00 Ring, cross pin	Buy now
50	90501-12M38 Spring, compression(6g1)	Buy now
51	6G1-45635-00 Plunger, shift	Buy now
52	6G1-45611-01 Shaft, propellar	Buy now

Lower Casing. Drive 2



Ref	Part	
1	93604-08062 Pin,dowel (626)	Buy now
2	95895-06030 Bolt, flange deep recess S/L	Buy now
3	6G1-45214-00 Cover, water inlet	Buy now
4	6G1-45215-00 Cover, water inlet	Buy now
5	90152-05M03 Screw, countersunk	Buy now
6	90185-05002 Nut nylon (sus)(ex4)	Buy now
7	6N0-G4361-00 Tube, water 1 S	Buy now
7	6N0-G4361-10 Tube, water 1 L	Buy now
7	6N0-G4361-20 Tube, Water 1 X	Buy now
8	6G1-44365-00 Damper, water seal 1	Buy now
9	6N0-G5987-00 Spacer UR	Buy now
9	6N0-G5987-10 Spacer UR	Buy now
10	90201-10M01 Washer, plate(6m7)	Buy now
11	90171-10M01 Nut castle (683)	Buy now
12	91490-30020 Pin cotter	Buy now

Lower Casing. Drive 2

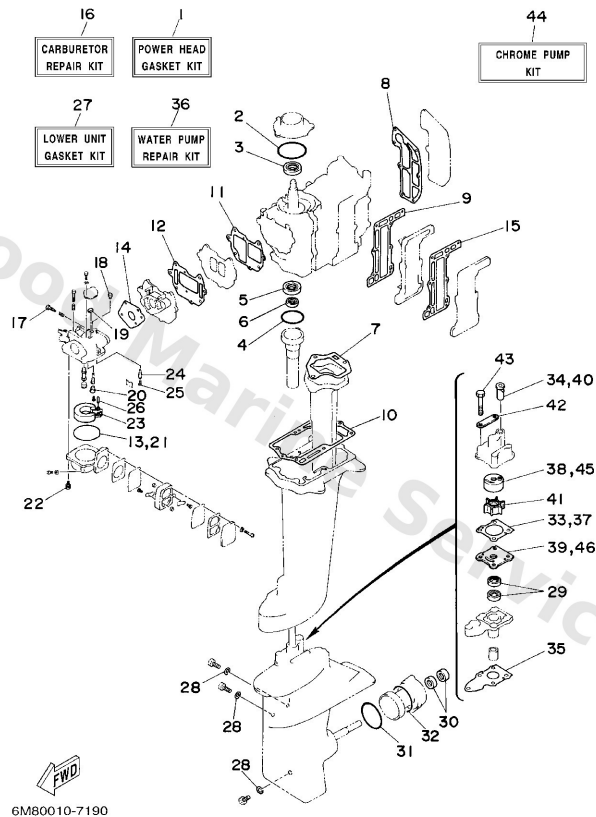


6MB0010-7180

D7

Ref	Part	
15	6G1-45616-01 Nut, propeller	Buy now
16	90201-10M02 Washer, plate(6g9)	Buy now

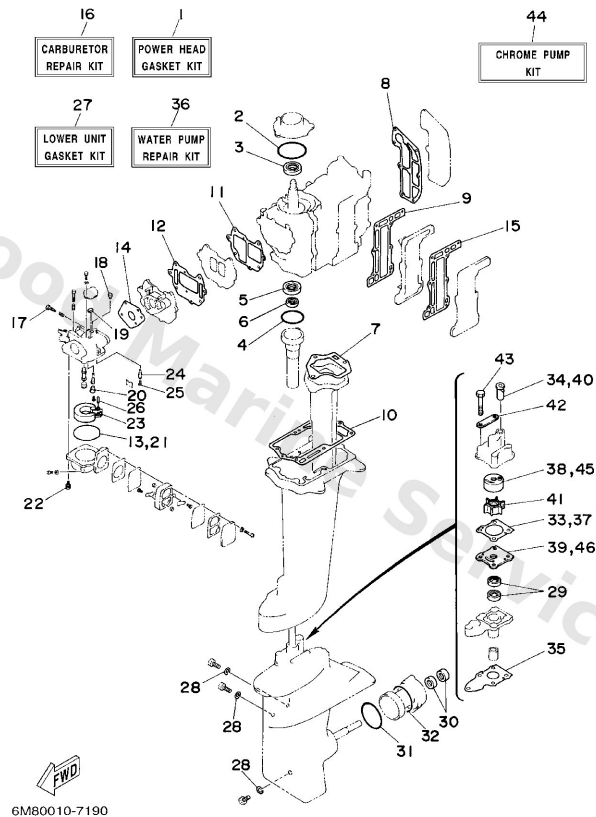
Repair Kit



E2

Ref	Part	
1	6N0-W0001-A0 Power head gasket kit	Buy now
2	93210-54M54 O-ring (6g1)	Buy now
3	93102-20M25 Oil seal (6e0)	Buy now
4	93210-42159 O-ring (647)	Buy now
5	93101-20M34 Oil seal(6j1)	Buy now
6	93101-12M26 Oil seal(6g1)	Buy now
7	6G1-41133-A0 Gasket, exhaust manifold 1	Buy now
8	6G1-11193-A1 Gasket, head cover 1	Buy now
9	6G1-41112-A1 Gasket, exhaust inner cover	Buy now
10	6G1-45113-A1 Gasket, upper casing	Buy now
11	6G1-13621-A1 Gasket, valve seat	Buy now
12	6G1-13645-A1 Gasket, intake manifold	Buy now
13	6G1-14984-00 Gasket, float chamber	Buy now
14	6G1-14198-A1 Gasket	Buy now
15	6G1-41114-A0 Gasket, exhaust outer cover	Buy now

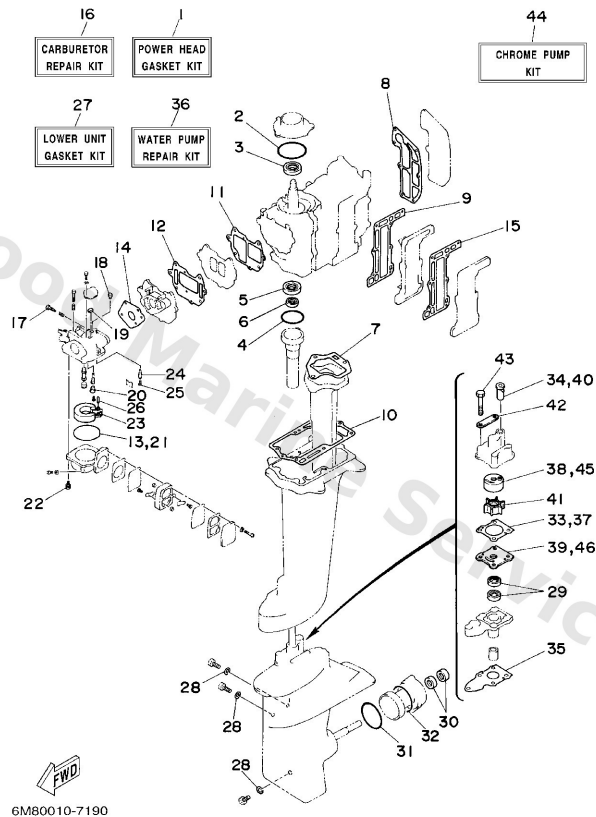
Repair Kit



E2

Ref	Part	
16	6N0-W0093-00 Carburetor repair kit	Buy now
17	679-14923-00 Screw, pilot	Buy now
18	6G1-14966-00 Cap	Buy now
19	6G1-14126-00 Packing	Buy now
20	676-14966-00 Rubber cap	Buy now
22	97980-04114 Screw, pan head(ga5)	Buy now
23	6G1-14985-00 Float comp.	Buy now
24	6G1-14546-01 Valve, needle	Buy now
25	676-14186-00 Pin, valve	Buy now
26	688-14548-00 Pin, arm	Buy now
27	6N0-W0001-C0 Lower unit gasket kit	Buy now
28	90430-08020 Gasket	Buy now
29	93101-11M23 Oil seal (6g1)	Buy now
30	93101-15074 Oil seal (655)	Buy now
31	93210-49046 O-ring (620)	Buy now

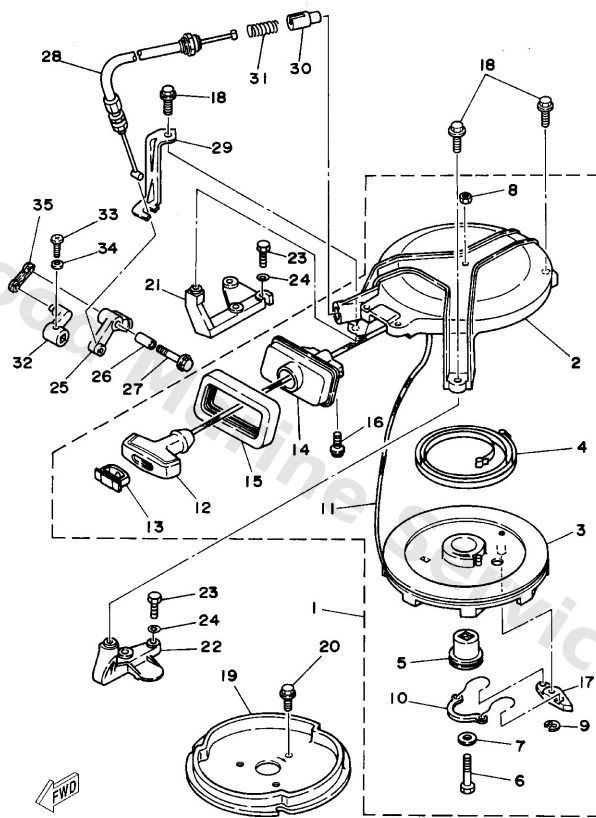
Repair Kit



E2

Ref	Part	
32	93210-53M08 O-ring(50m)	Buy now
33	6G1-44315-A0 Gasket,water pump	Buy now
34	647-44366-00 Damper, water seal 2	Buy now
35	6G1-45315-A0 Packing, lower casing	Buy now
36	6N0-W0078-A0 Water pump repair kit	Buy now
38	6G1-44322-00 Insert, cartridge	Buy now
39	6G1-44323-00 Outer plate, cartridge	Buy now
41	6G1-44352-00 Impeller	Buy now
42	6G1-44328-00 Plate	Buy now
43	97095-06045 Bolt, hexagon	Buy now
44	6N0-W0078-0A Chrome pump kit	Buy now
45	6G1-44322-40 Insert, cartridge	Buy now
46	6G1-44323-40 Outer plate, cartridge	Buy now

Starter

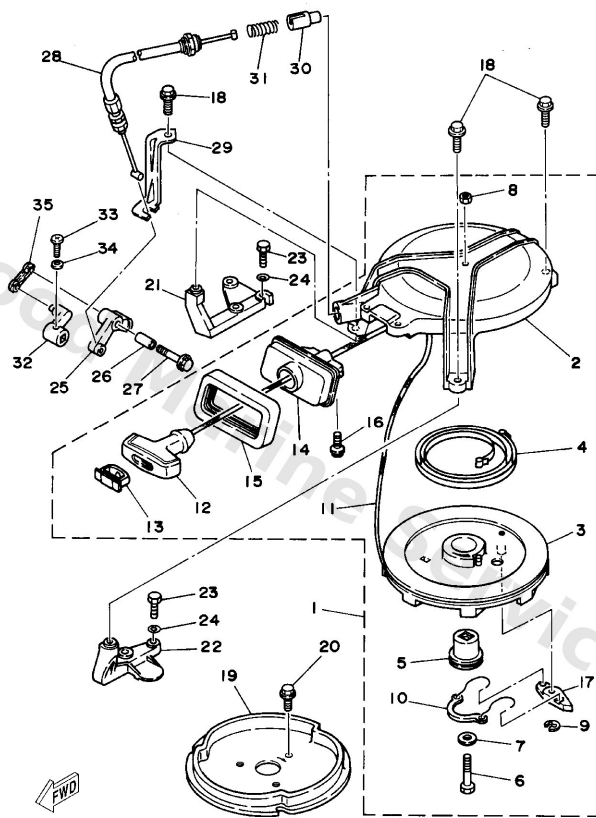


6M80010-7070

B5

Ref	Part	
1	6M8-E5710-03 Starter assembly	Buy now
2	6N0-E5711-80-94 Case, Starter	Buy now
3	6M8-E5714-00 Drum, sheave	Buy now
4	90510-08M03 Spring, spiral (6g1)	Buy now
5	6G1-15717-00 Shaft, starter	Buy now
6	97013-06035 Bolt(3rv)	Buy now
7	90201-06M30 Washer, plate (6a1)	Buy now
8	95303-06600 Nut(661)	Buy now
9	93430-06M02 Circlip (689)	Buy now
10	6G1-15705-00 Spring, drive pawl	Buy now
11	* item_description	Buy now
12	6G1-15755-00 Handle, starter	Buy now
13	6G1-15779-00 Cover	Buy now
14	6N0-E5758-00 Guide, rope	Buy now
15	6G1-15762-00 Seal 2	Buy now

Starter

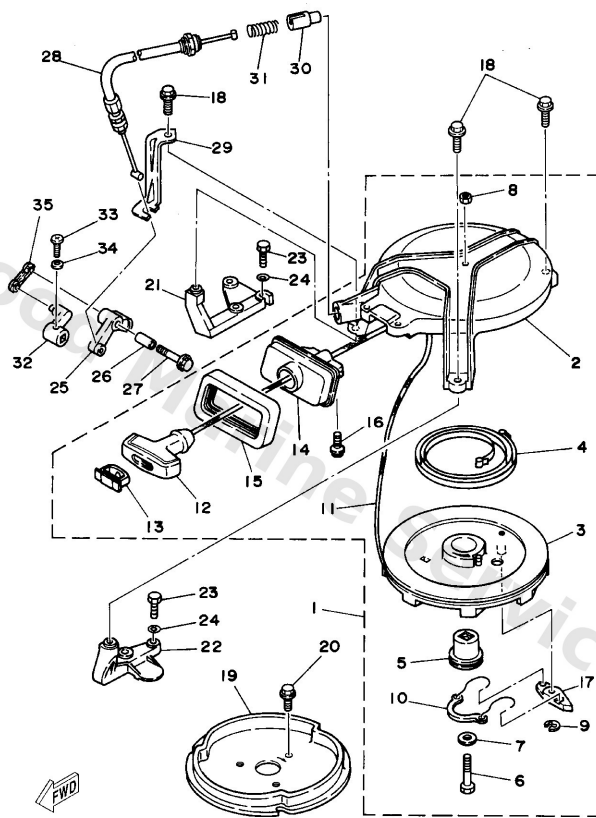


6M80010-7070

B5

Ref	Part	
16	95895-06016 Bolt, flange deep recess	Buy now
17	677-15741-01 Pawl, drive	Buy now
18	95895-06020 Bolt, flange(jk3)	Buy now
19	6N0-E5723-00-94 Pulley, starter	Buy now
20	90105-06M29 Bolt (6g1)	Buy now
21	6N0-E5771-00-94 Stay 1	Buy now
22	6N0-E5772-00-94 Stay 2	Buy now
23	97075-06020 Bolt(7u8)	Buy now
24	92995-06600 Washer, plain (646)	Buy now
25	6G1-15746-81 Arm	Buy now
26	6G1-15764-00 Collar 1	Buy now
27	95895-06025 Bolt, flange deep recess	Buy now
28	6N0-E5770-80 Cable comp., starter stop	Buy now
29	6G1-15774-81 Stay 4	Buy now
30	656-15748-00 Plunger, starter stop	Buy now

Starter

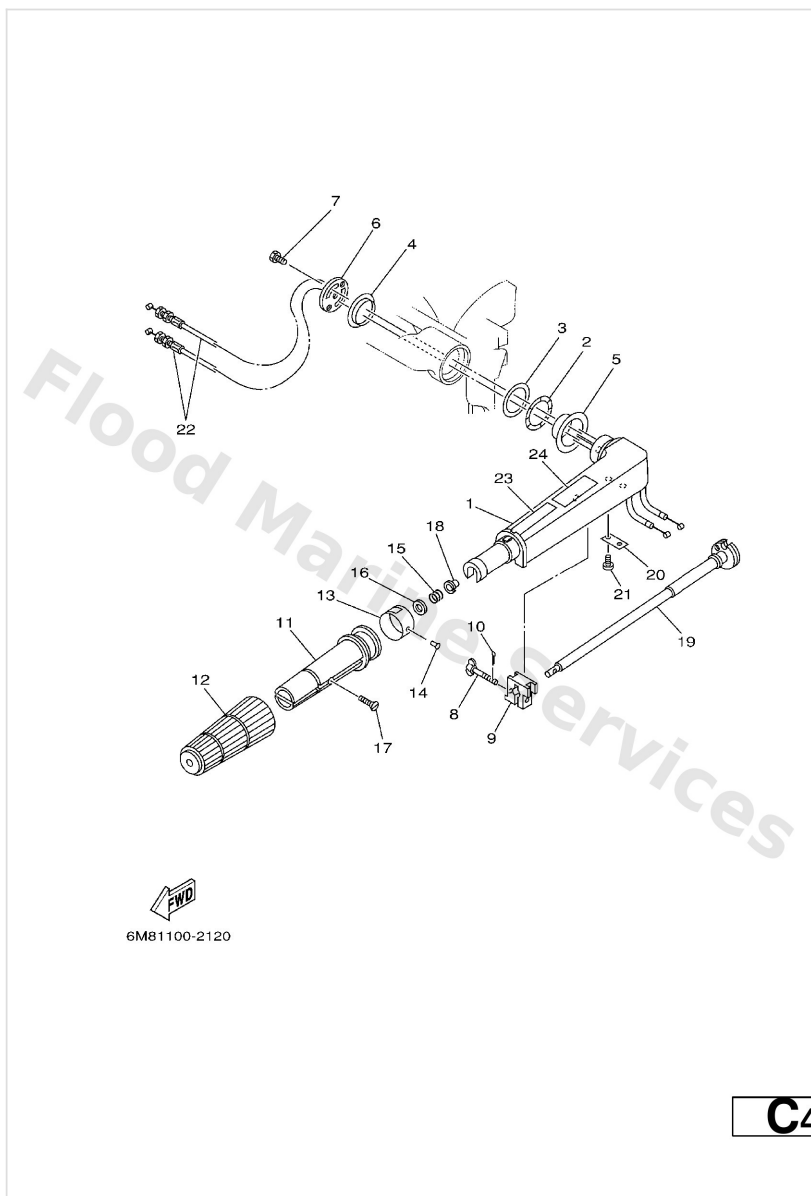


6M80010-7070

B5

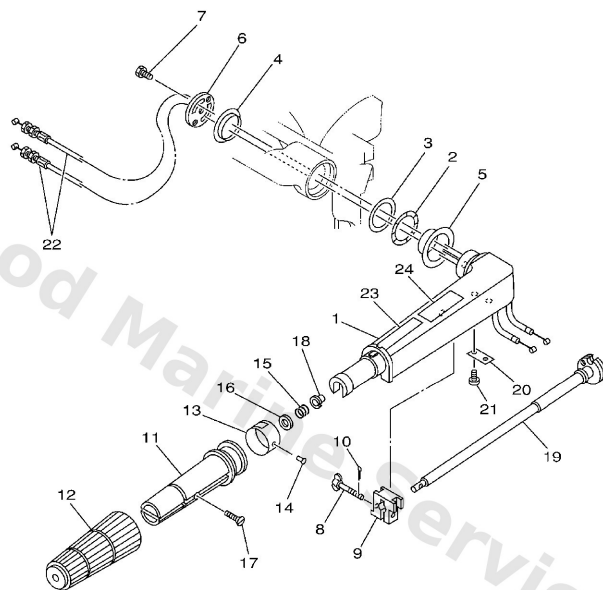
Ref	Part	
31	90501-10227 Spring, comprreshion(656)	Buy now
32	6G1-44125-80 Lever, shift rod 2	Buy now
33	97880-05016 Screw, pan head(6b0)	Buy now
34	92990-05600 Washer, plain (646)	Buy now
35	6G1-15747-80 Link	Buy now

Steering



Ref	Part	
2	90206-36M21 Washer, wave(63v)	Buy now
3	90202-36M55 Washer, plate(63v)	Buy now
4	90386-33M96 Bush(63v)	Buy now
5	90386-34M97 Bush(63v)	Buy now
6	6G1-42131-01 Cover, handle steering	Buy now
7	97095-06020 Bolt(7u8)	Buy now
8	6G1-42125-01 Bolt, friction adjusting	Buy now
9	6N0-G2126-00 Piece, friction	Buy now
10	91490-16010 Pin, cotter	Buy now
11	6M4-G2119-00 Grip, steering handle	Buy now
12	6N0-G2177-00 Rubber, handle	Buy now
13	6G1-42137-10 Indicator, throttle	Buy now
14	90269-02M09 Rivet(6l5)	Buy now
15	90501-23215 Spring (655)	Buy now
16	92903-10600 Washer, plate	Buy now

Steering

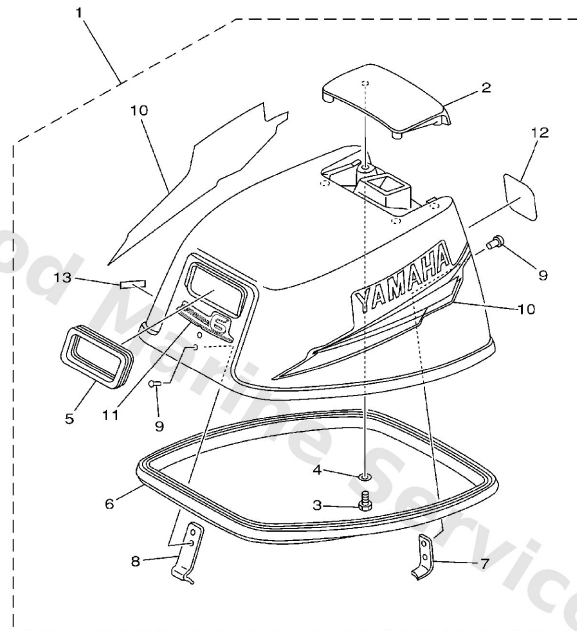



 6M81100-2120

C4

Ref	Part	
17	90149-05M13 Screw, countersunk	Buy now
18	90386-08032 Bushing (650)	Buy now
19	69M-G2138-00 Lever, throttle	Buy now
20	6E0-42159-02 Stay	Buy now
21	97885-05012 Screw,pan head (646)	Buy now
22	6N0-F6301-00 Throttle cable assembly	Buy now
23	6E0-83627-41 Label, caution 7	Buy now
24	6E0-83627-51 Label, Caution 7	Buy now

Top Cowling

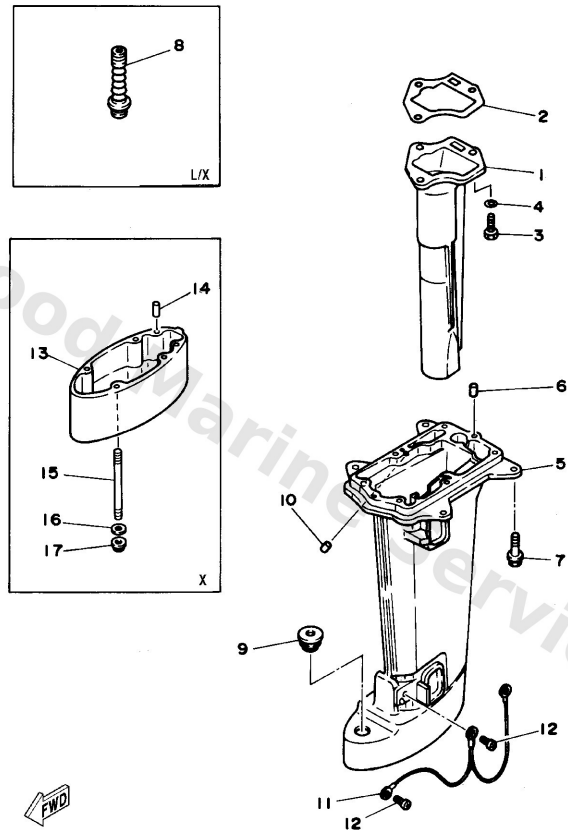



6M81200-2010

A4

Ref	Part	
3	97095-06016 Bolt, hexagon deep recess	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	6G1-15761-00 Seal 1	Buy now
6	6G1-42615-00 Seal	Buy now
7	6G1-42647-00 Holder, clamp band	Buy now
8	6N0-G2651-00 Hook 1	Buy now
9	90266-04M00 Rivet 2 (662)	Buy now
10	6N0-WG070-10 Graphic set	Buy now
11	6M8-G2677-20 Graphic Front 6 Cv 2Temps	Buy now
11	6N0-G2677-20 Graphic front 8cv	Buy now
12	6M8-G2678-11 Graphic, rear	Buy now
12	6N0-G2678-11 Graphic, rear	Buy now
13	6E0-44191-11 Indicator, shift	Buy now

Upper Casing



D3

Ref	Part	
2	6G1-41133-A0 Gasket, exhaust manifold 1	Buy now
3	97095-06020 Bolt(7u8)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
14	93604-08062 Pin,dowel (626) X	Buy now
7	95895-06030 Bolt, flange deep recess	Buy now
8	655-44147-00 Boot, shift rod L/X	Buy now
9	90480-20M29 Grommet (6g1) S	Buy now
10	6G1-45135-00 Pipe 1	Buy now
11	6G1-82149-00 Wire, lead 3	Buy now
12	97885-06008 Screw, pan head(6a3)	Buy now
15	90116-06M18 Bolt Stud (6G1) X	Buy now
16	92990-06600 Washer, plain (646) X	Buy now
17	95780-06300 Nut, nylon (6g1) X	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.