



# Yamaha 70BETO 1988

## Parts Manual

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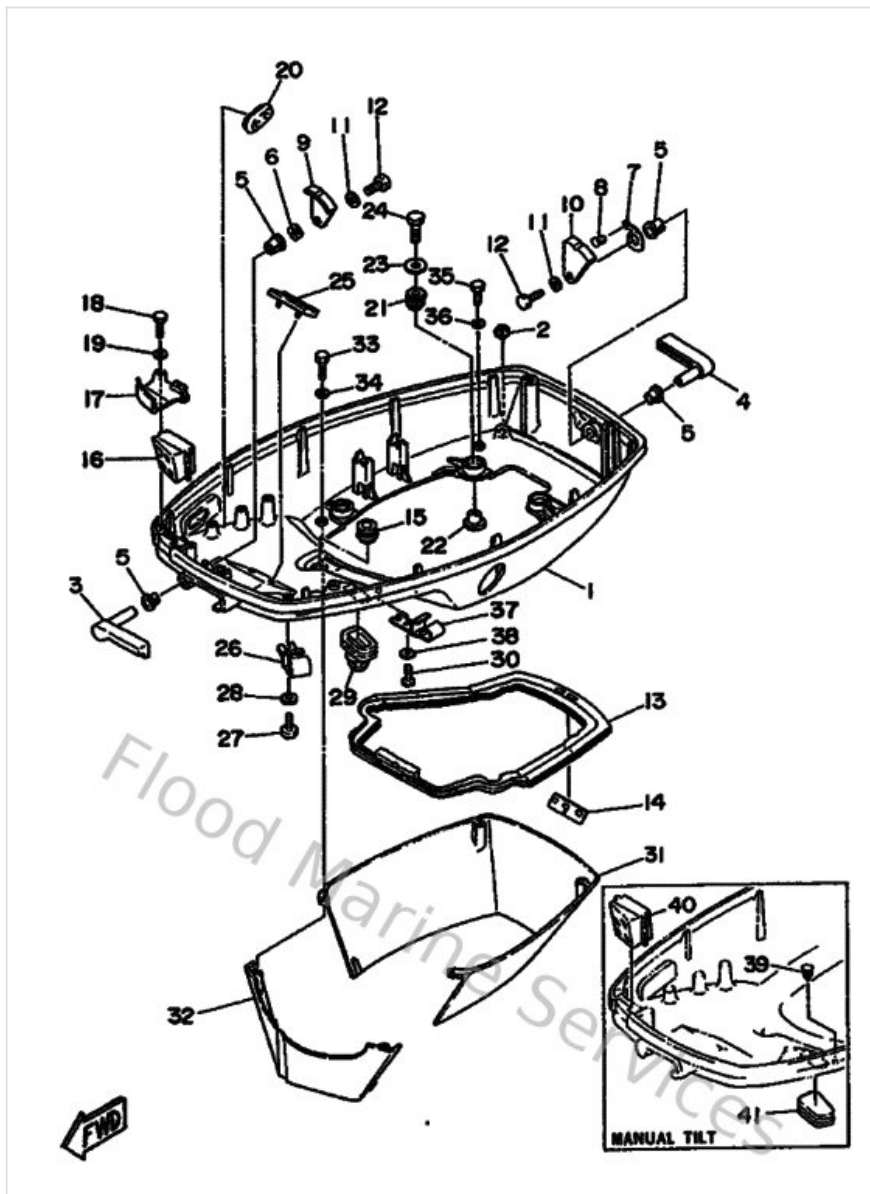
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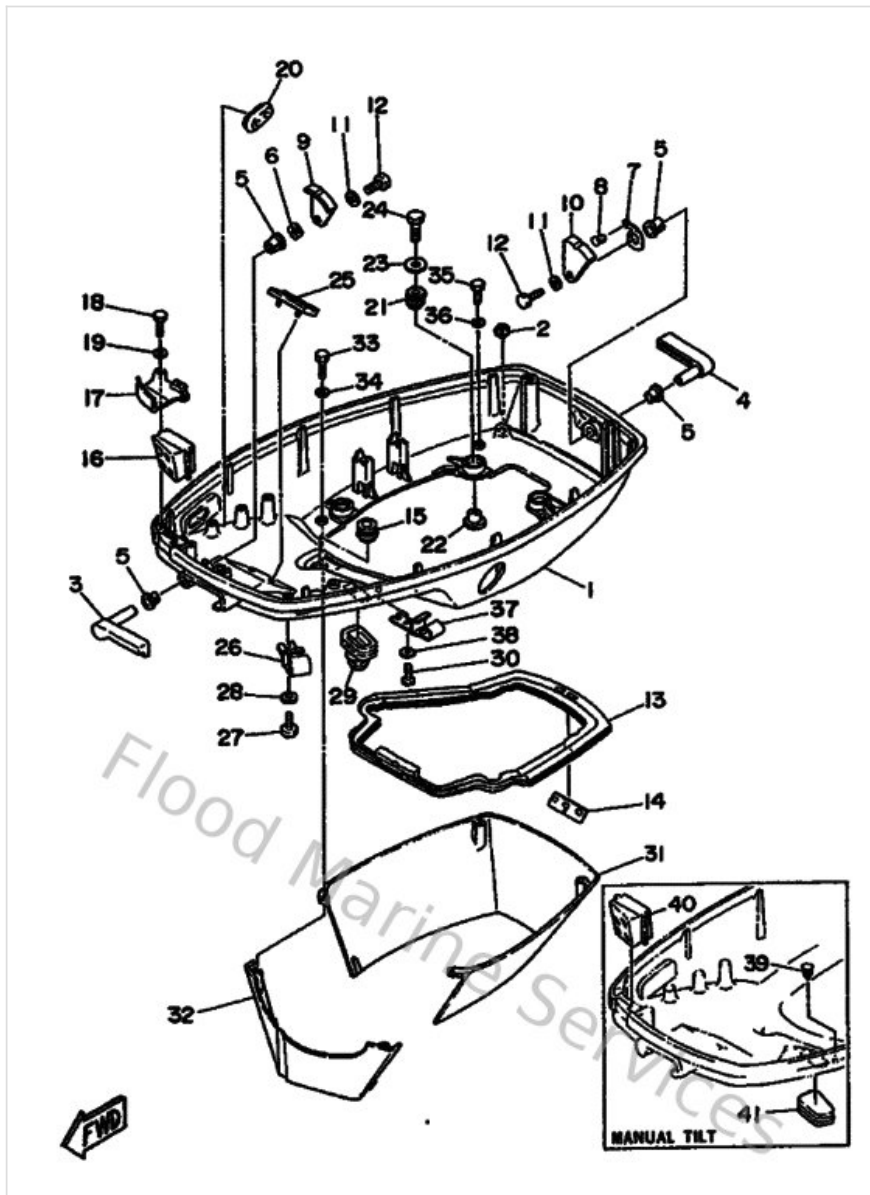
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## Bottom Cowling



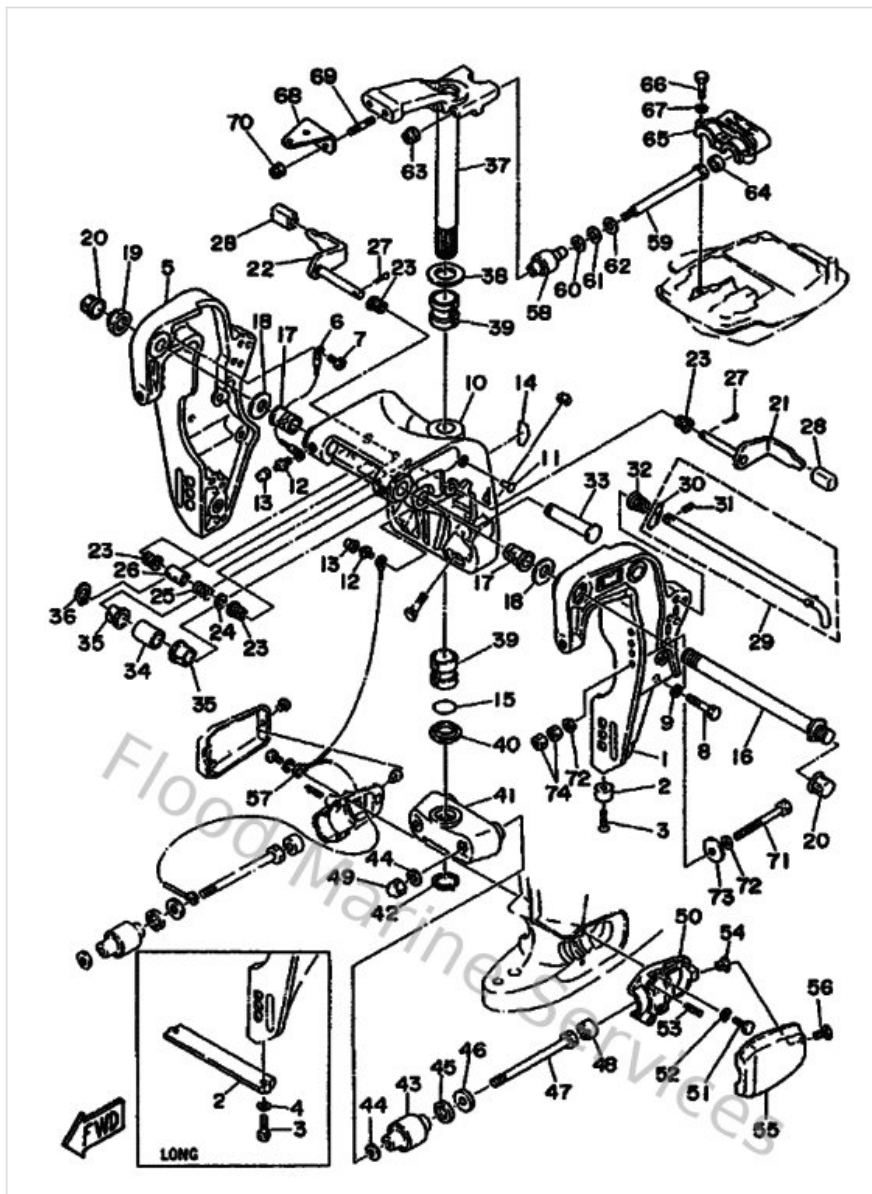
Ref	Part	
2	<a href="#">6H3443910000</a> Nipple, hose	<a href="#">Buy now</a>
5	<a href="#">9038613M3800</a> Bushing (697)	<a href="#">Buy now</a>
6	<a href="#">9020613M1000</a> Washer, wave (6e5)	<a href="#">Buy now</a>
8	<a href="#">9026904M0300</a> Rivet (6h3)	<a href="#">Buy now</a>
9	<a href="#">6H3428160000</a> Lever, clamp 2	<a href="#">Buy now</a>
10	<a href="#">6H3428180000</a> Lever, clamp 4	<a href="#">Buy now</a>
11	<a href="#">902010606800</a> Washer, plate (6k8)	<a href="#">Buy now</a>
12	<a href="#">970130601200</a> Bolt(gh1)	<a href="#">Buy now</a>
14	<a href="#">6K5427170000</a> Rubber, seal 2	<a href="#">Buy now</a>
16	<a href="#">6H3427251000</a> Grommet	<a href="#">Buy now</a>
17	<a href="#">6H342738009M</a> Plate, fitting	<a href="#">Buy now</a>
18	<a href="#">970950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
19	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
20	<a href="#">6H3427270000</a> Grommet	<a href="#">Buy now</a>
21	<a href="#">9048009M1200</a> Grommet (6a0)	<a href="#">Buy now</a>

## Bottom Cowling



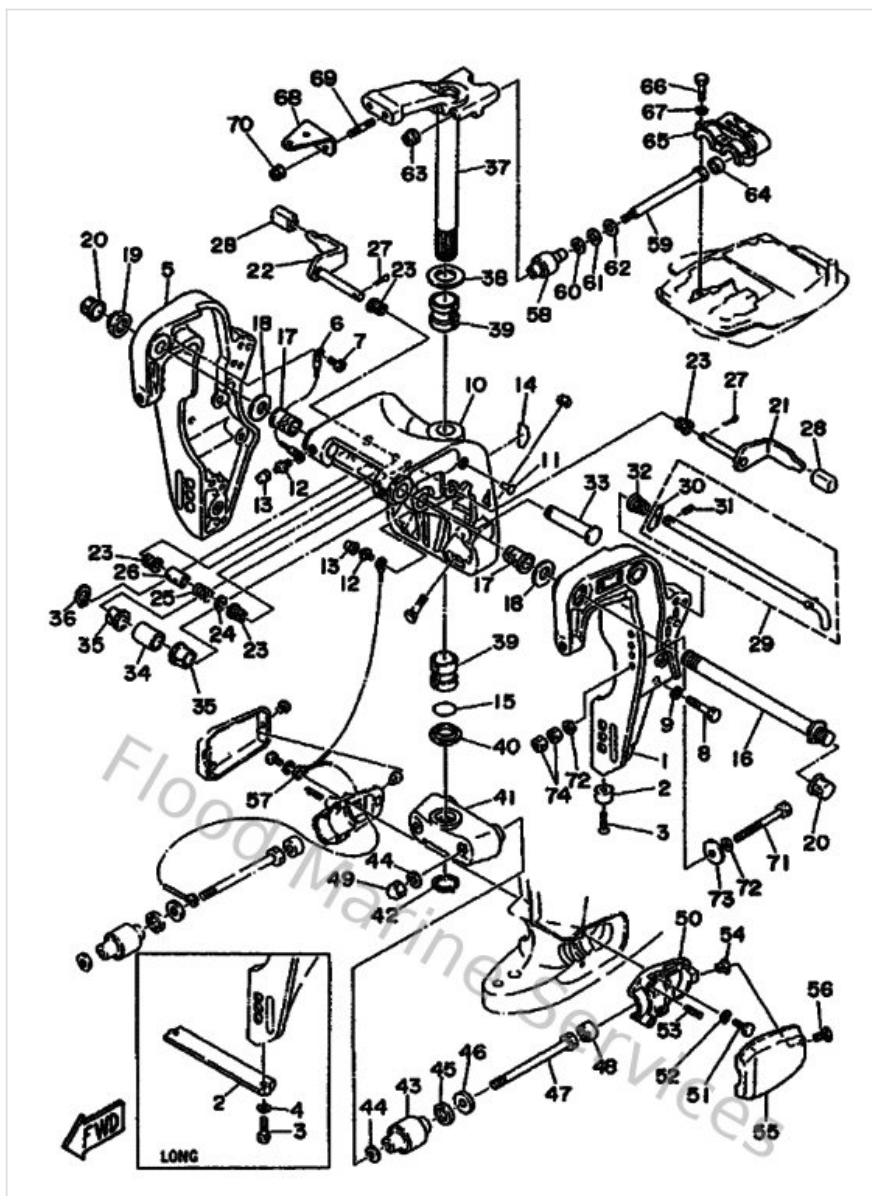
Ref	Part	
22	<a href="#">9038706M6900</a> Collar (688)	<a href="#">Buy now</a>
23	<a href="#">902010641600</a> Washer, plate(663)	<a href="#">Buy now</a>
24	<a href="#">973130603000</a> Bolt	<a href="#">Buy now</a>
25	<a href="#">6H3427680000</a> Damper	<a href="#">Buy now</a>
26	<a href="#">6E5243670100</a> Clamp, fuel pipe 2	<a href="#">Buy now</a>
27	<a href="#">9015706M0100</a> Screw (6e5)	<a href="#">Buy now</a>
29	<a href="#">688427261000</a> Grommet	<a href="#">Buy now</a>
33	<a href="#">9010106M2700</a> Bolt	<a href="#">Buy now</a>
35	<a href="#">973130602000</a> Bolt(7u8)	<a href="#">Buy now</a>
39	<a href="#">9033805M0300</a> Plug (6h1)	<a href="#">Buy now</a>
40	<a href="#">6H3427250000</a> Grommet	<a href="#">Buy now</a>
41	<a href="#">6H4427260000</a> Grommet	<a href="#">Buy now</a>

# Bracket 1



Ref	Part	
2	<a href="#">688452510100</a> Anode	<a href="#">Buy now</a>
3	<a href="#">970800603000</a> Bolt(jf7)	<a href="#">Buy now</a>
5	<a href="#">697431120300</a> Bracket, Clamp	<a href="#">Buy now</a>
6	<a href="#">6E5821480000</a> Wire, lead 5	<a href="#">Buy now</a>
7	<a href="#">925800601200</a> Screw, pan head(62j)	<a href="#">Buy now</a>
8	<a href="#">970951004500</a> Bolt(64d)	<a href="#">Buy now</a>
9	<a href="#">929901010000</a> Ybs67-10 washer, spring	<a href="#">Buy now</a>
11	<a href="#">902690301000</a> Rivet (663)	<a href="#">Buy now</a>
12	<a href="#">937000600400</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
13	<a href="#">663451190000</a> Cap, grease nipple	<a href="#">Buy now</a>
15	<a href="#">932102937500</a> O-ring (j10)	<a href="#">Buy now</a>
16	<a href="#">688431310300</a> Bolt, clamp bracket	<a href="#">Buy now</a>
17	<a href="#">9038622M1500</a> Bushing (688)	<a href="#">Buy now</a>
18	<a href="#">9020122M6700</a> Washer, plate (688)	<a href="#">Buy now</a>
19	<a href="#">901852200700</a> Nut, self-locking	<a href="#">Buy now</a>

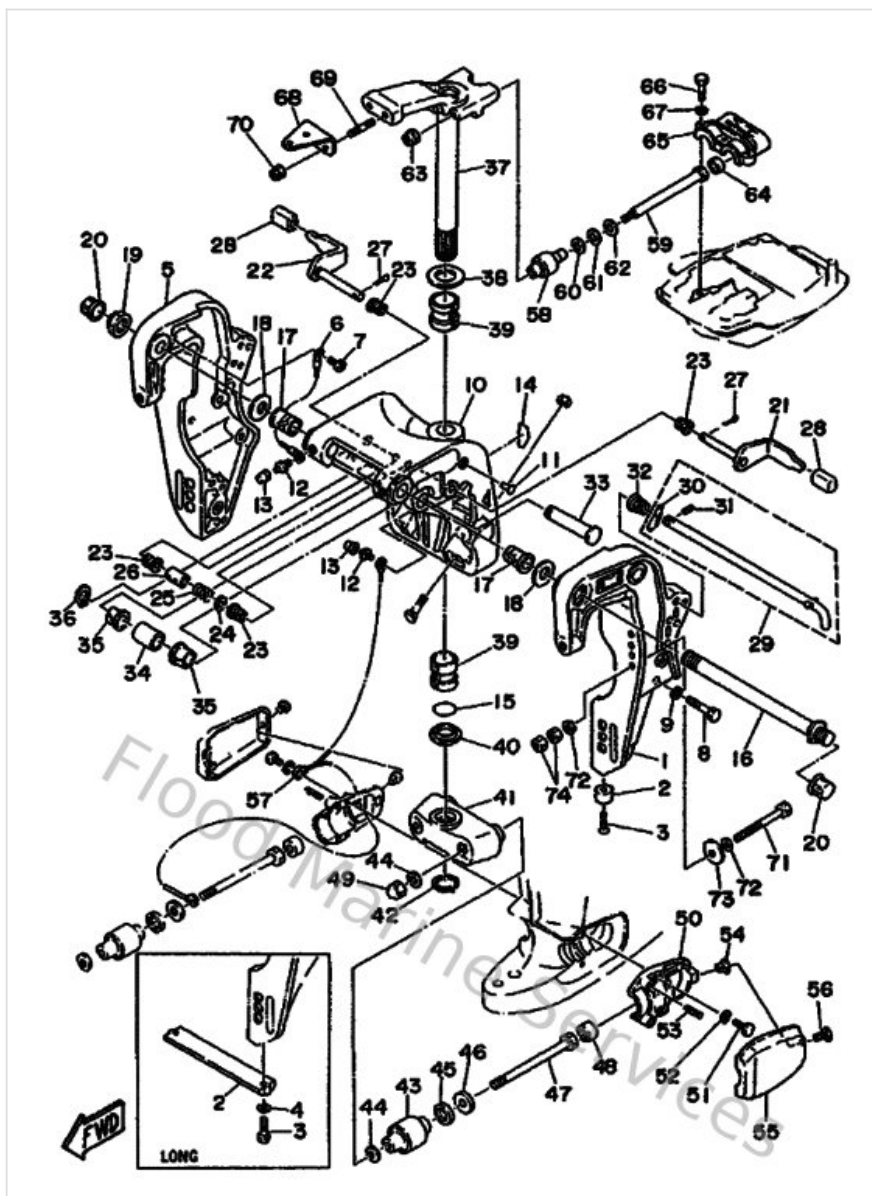
# Bracket 1



Ref	Part	
20	<a href="#">663431450000</a> Cap, clamp bracket	<a href="#">Buy now</a>
21	<a href="#">688431810300</a> Lever, tilt stop 1	<a href="#">Buy now</a>
22	<a href="#">688431850400</a> Lever, tilt stop 2	<a href="#">Buy now</a>
23	<a href="#">9038610M1600</a> Bushing (688)	<a href="#">Buy now</a>
24	<a href="#">929901060000</a> Washer, plate	<a href="#">Buy now</a>
25	<a href="#">9050110M2100</a> Spring (688)	<a href="#">Buy now</a>
26	<a href="#">9038710M3800</a> Collar (6e5)	<a href="#">Buy now</a>
27	<a href="#">914903002500</a> Pin cotter	<a href="#">Buy now</a>
28	<a href="#">663433180000</a> Cover	<a href="#">Buy now</a>
29	<a href="#">697431600000</a> Tilt lock ass'y	<a href="#">Buy now</a>
30	<a href="#">688431650000</a> Stopper, tilt rod	<a href="#">Buy now</a>
31	<a href="#">916903001200</a> Pin, spring	<a href="#">Buy now</a>
32	<a href="#">9050220M0300</a> Spring (6e5)	<a href="#">Buy now</a>
34	<a href="#">9038618M6300</a> Bush(6e5)	<a href="#">Buy now</a>
35	<a href="#">9038618M3500</a> Bush (688)	<a href="#">Buy now</a>

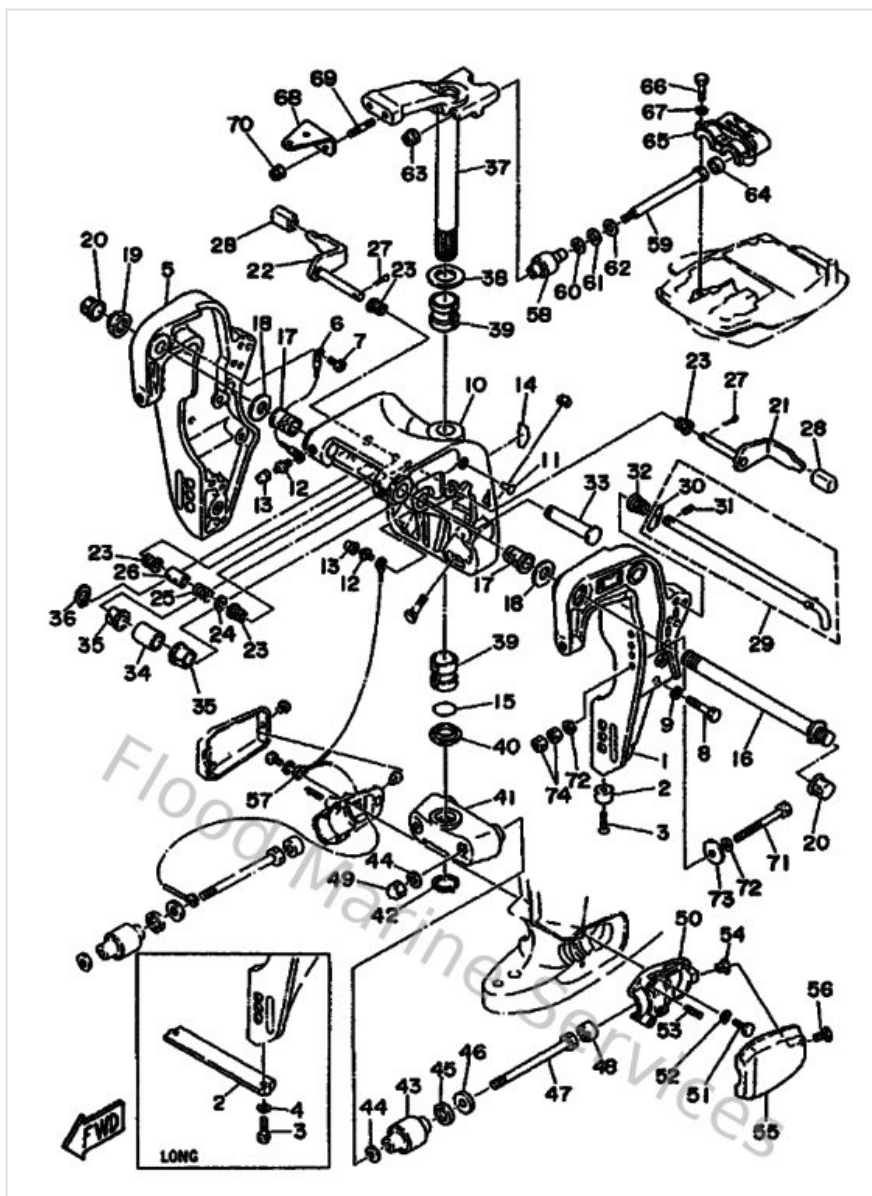


# Bracket 1



Ref	Part	
36	<a href="#">9341018M0200</a> Circlip (6f2)	<a href="#">Buy now</a>
38	<a href="#">9020130M0000</a> Washer, plate(6h1)	<a href="#">Buy now</a>
39	<a href="#">903863004800</a> Bush	<a href="#">Buy now</a>
40	<a href="#">9038630M6000</a> Bush(6j8)	<a href="#">Buy now</a>
43	<a href="#">687445550094</a> Mount damper, lower side	<a href="#">Buy now</a>
44	<a href="#">9020112M1600</a> Washer, plate (679)	<a href="#">Buy now</a>
45	<a href="#">9020225M0400</a> Washer, plate (663)	<a href="#">Buy now</a>
46	<a href="#">9020113M1900</a> Washer, plate (663)	<a href="#">Buy now</a>
47	<a href="#">9010912M2100</a> Bolt (6h3)	<a href="#">Buy now</a>
48	<a href="#">663445750000</a> Damper, lower mount rubber	<a href="#">Buy now</a>
49	<a href="#">953801280000</a> Nut crown(663)	<a href="#">Buy now</a>
51	<a href="#">973950802500</a> Bolt (62g)	<a href="#">Buy now</a>
52	<a href="#">929900810000</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>
53	<a href="#">905011423600</a> Spring, compression(64j)	<a href="#">Buy now</a>
54	<a href="#">901790606600</a> Nut(663)	<a href="#">Buy now</a>

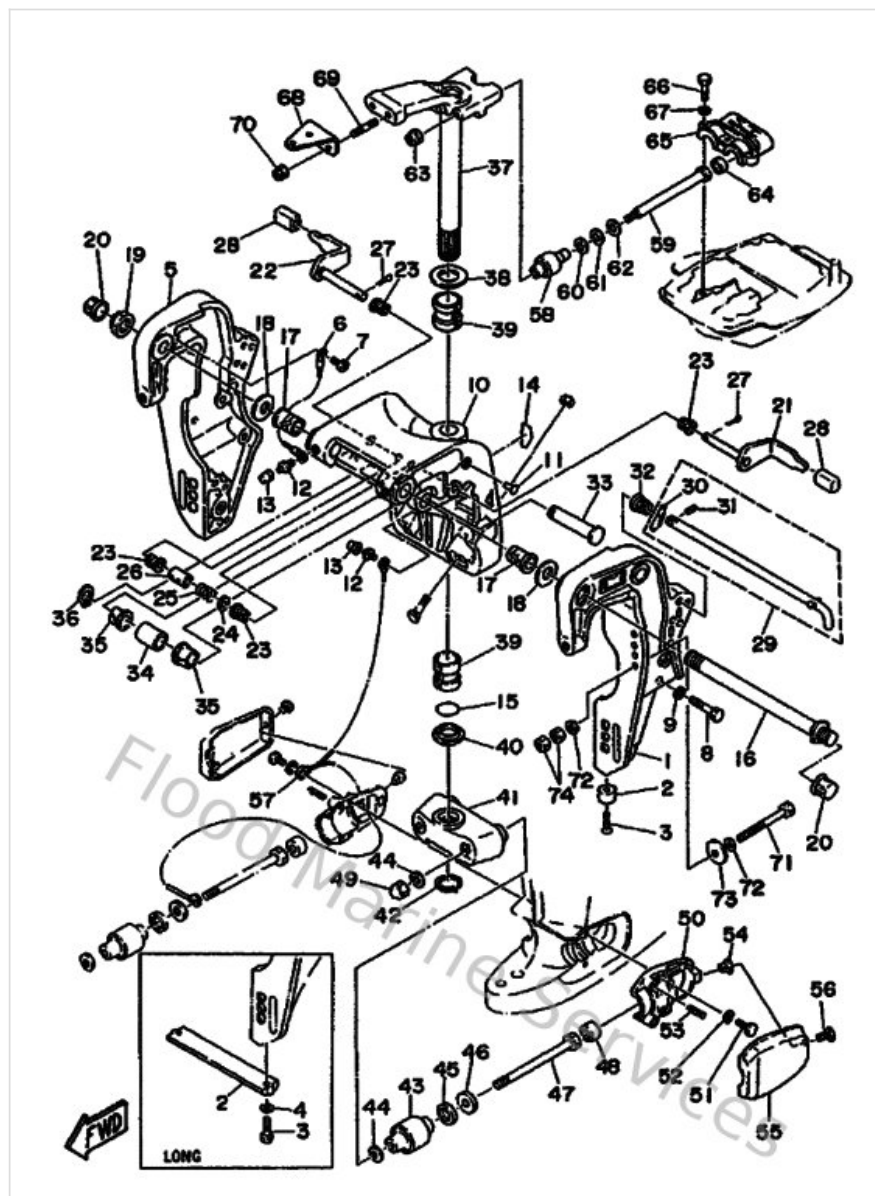
## Bracket 1



Ref	Part	
56	<a href="#">923800601500</a> Screw pan head	<a href="#">Buy now</a>
57	<a href="#">688821270200</a> Wire, lead 2	<a href="#">Buy now</a>
58	<a href="#">688445140094</a> Mount damper, upper side	<a href="#">Buy now</a>
59	<a href="#">9010110M4900</a> Bolt	<a href="#">Buy now</a>
60	<a href="#">9020120M2100</a> Washer, plate (688)	<a href="#">Buy now</a>
61	<a href="#">9020220M0600</a> Washer, plate (688)	<a href="#">Buy now</a>
62	<a href="#">9020111M2200</a> Washer, plate (688)	<a href="#">Buy now</a>
63	<a href="#">901851005100</a> Nut, self-locking	<a href="#">Buy now</a>
65	<a href="#">688445110094</a> Cover, upper mount	<a href="#">Buy now</a>
66	<a href="#">970950803500</a> Bolt(70w)	<a href="#">Buy now</a>
68	<a href="#">6H3485115200</a> Hook, steering	<a href="#">Buy now</a>
69	<a href="#">901161017500</a> Bolt, stud	<a href="#">Buy now</a>
70	<a href="#">901851002700</a> Nut, self-locking	<a href="#">Buy now</a>
71	<a href="#">9010112M6500</a> Bolt	<a href="#">Buy now</a>
72	<a href="#">929951220000</a> Ybs66-12 washer,plain	<a href="#">Buy now</a>

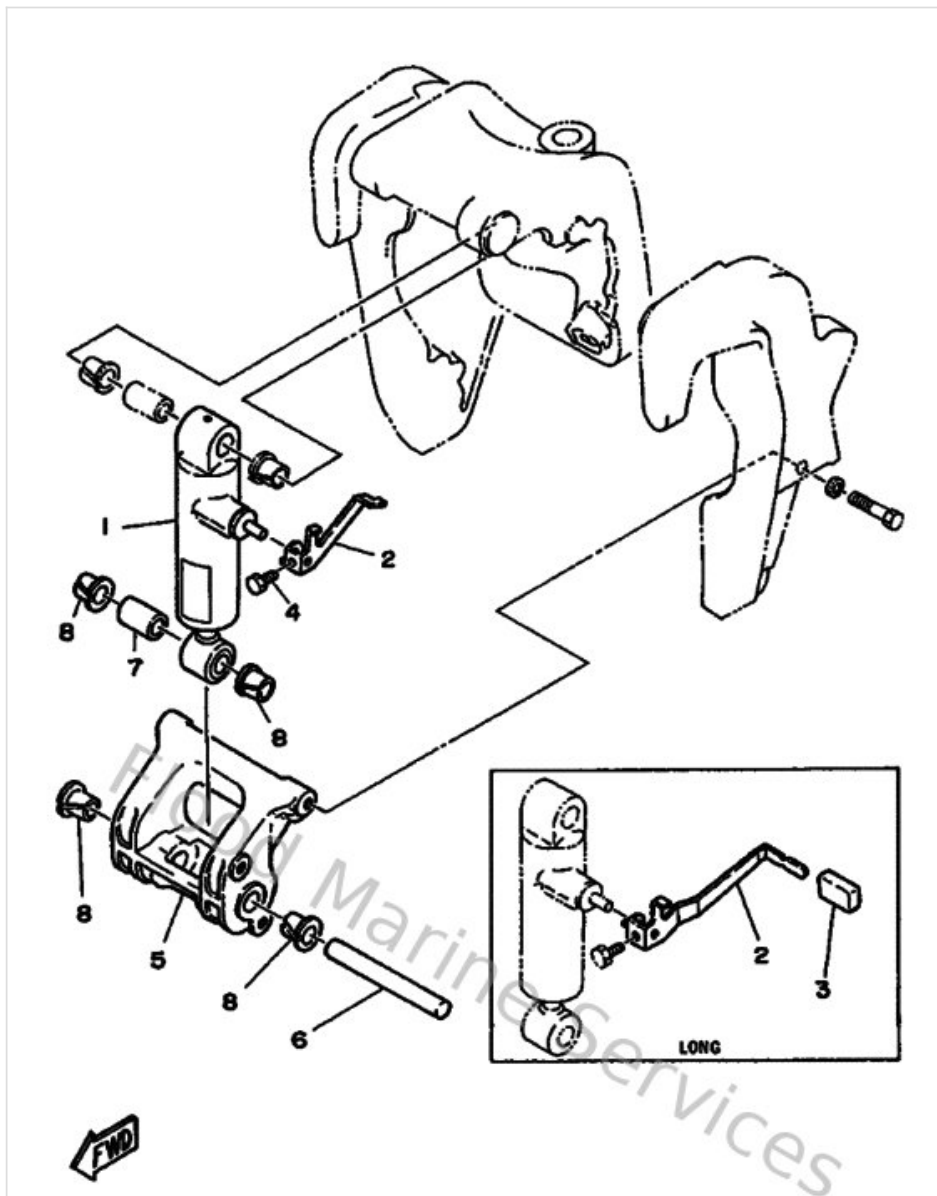


# Bracket 1



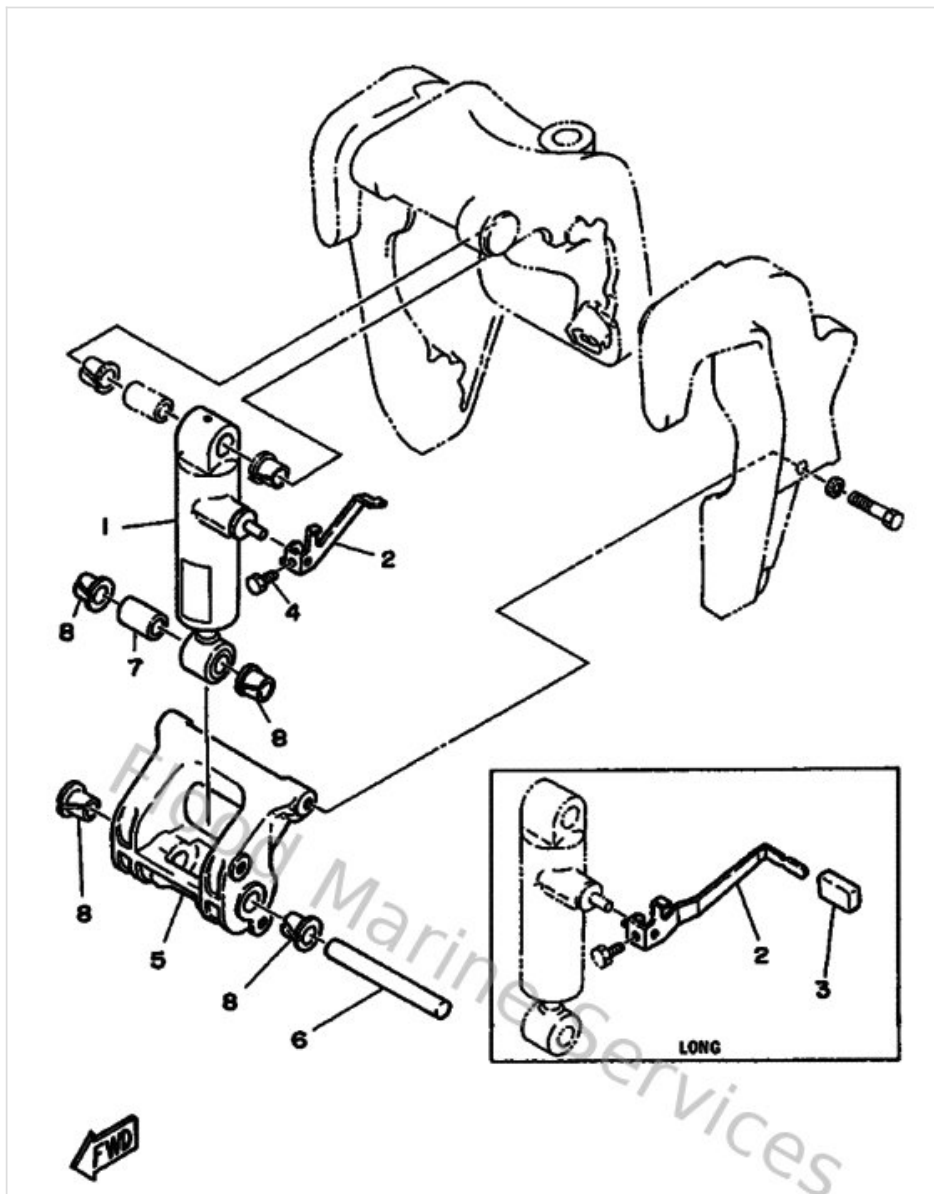
Ref	Part	
73	<a href="#">902011242600</a> Washe, plate(663)	<a href="#">Buy now</a>
74	<a href="#">953801260000</a> Nut (707)	<a href="#">Buy now</a>

## Bracket 2



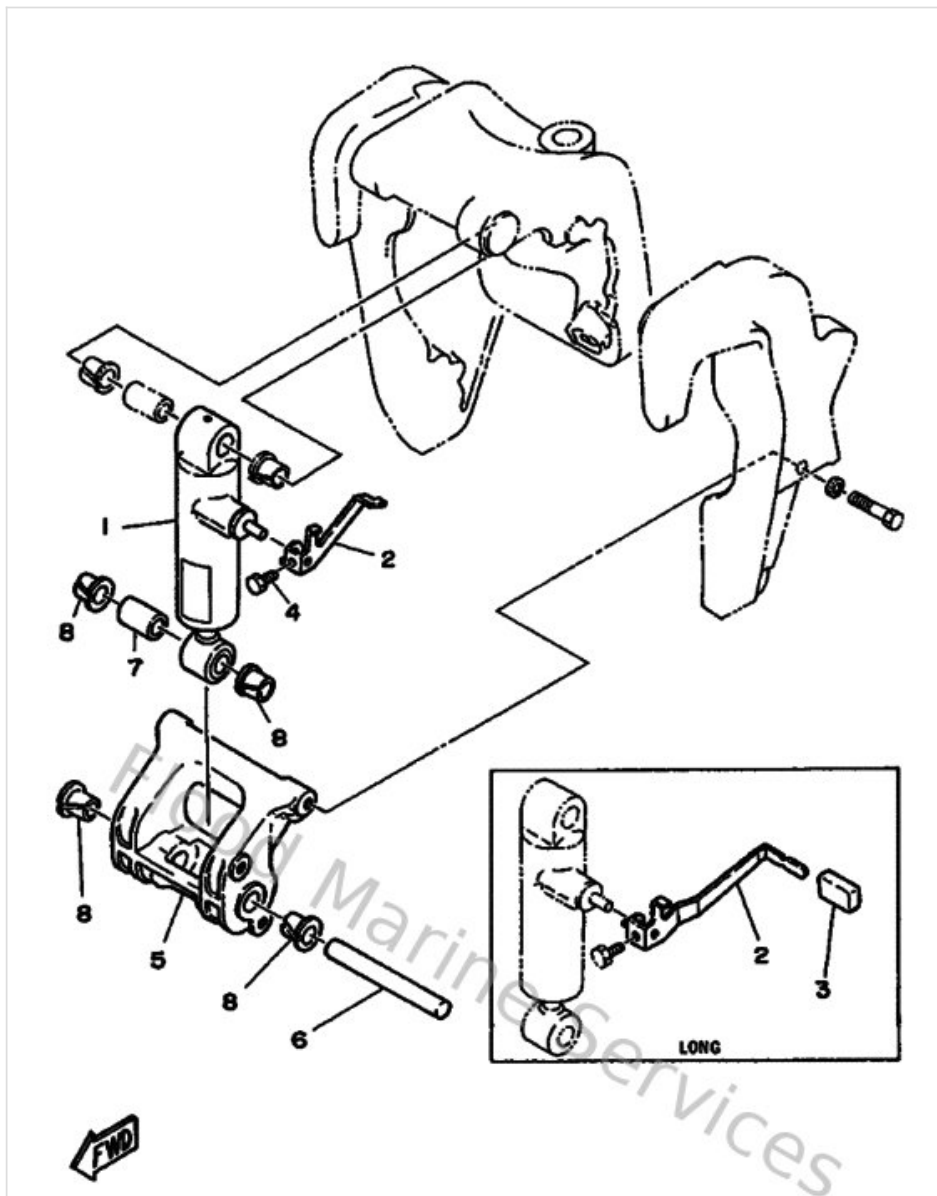
Ref	Part	
3	<a href="#">973950603000</a> Bolt(jf7)	<a href="#">Buy now</a>
4	<a href="#">929900610000</a> Washer(6a1)	<a href="#">Buy now</a>
6	<a href="#">6E5821480000</a> Wire, lead 5	<a href="#">Buy now</a>
7	<a href="#">978850601200</a> Screw, pan head(62j)	<a href="#">Buy now</a>
8	<a href="#">973951004500</a> Bolt(64d)	<a href="#">Buy now</a>
9	<a href="#">929901010000</a> Ybs67-10 washer, spring	<a href="#">Buy now</a>
11	<a href="#">9370006M0300</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
12	<a href="#">663451190000</a> Cap, grease nipple	<a href="#">Buy now</a>
13	<a href="#">9046411M1800</a> Clamp(6e5)	<a href="#">Buy now</a>
14	<a href="#">9033805M0300</a> Plug (6h1)	<a href="#">Buy now</a>
15	<a href="#">688431310300</a> Bolt, clamp bracket	<a href="#">Buy now</a>
16	<a href="#">9038622M1500</a> Bushing (688)	<a href="#">Buy now</a>
17	<a href="#">9020122M6700</a> Washer, plate (688)	<a href="#">Buy now</a>
18	<a href="#">901852204300</a> Nut, self-locking	<a href="#">Buy now</a>
19	<a href="#">663431450000</a> Cap, clamp bracket	<a href="#">Buy now</a>

## Bracket 2



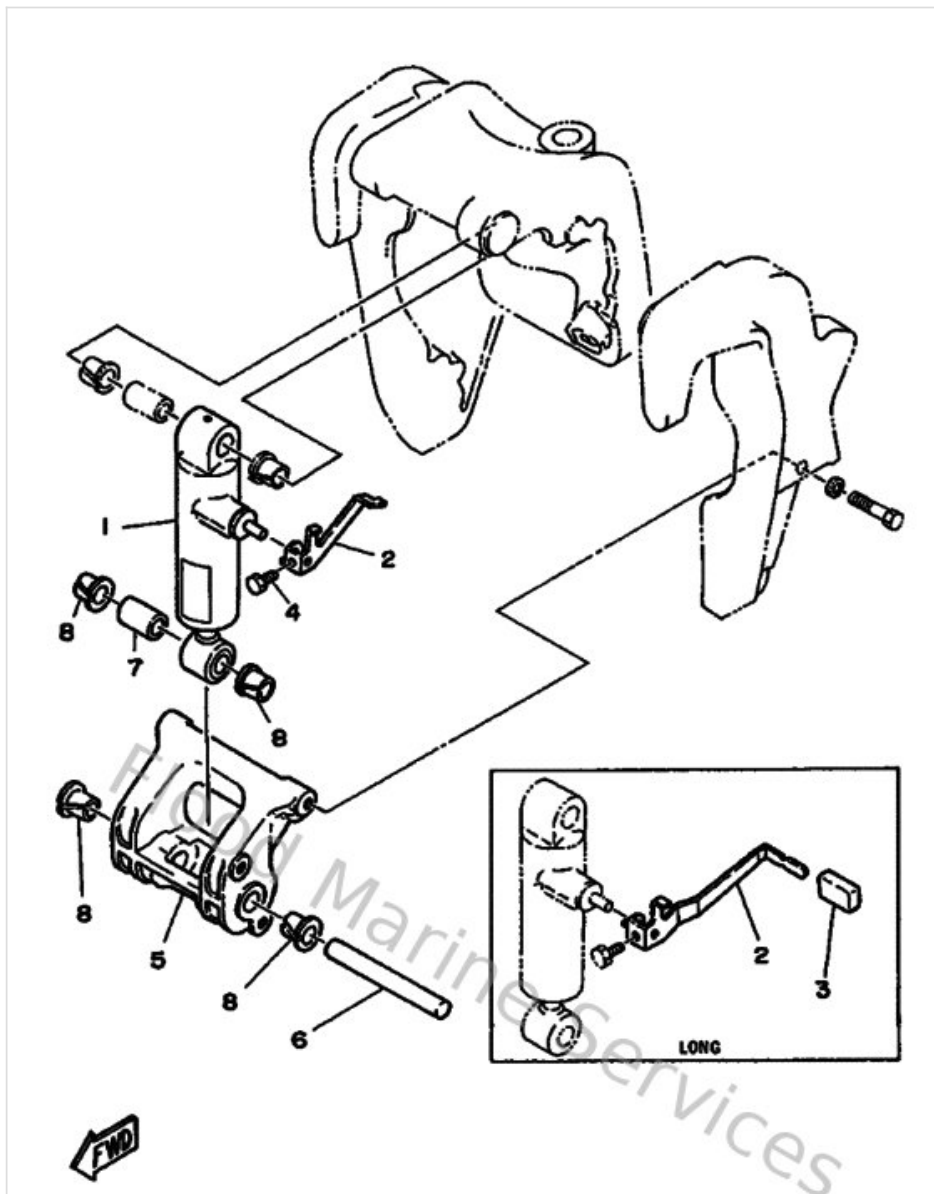
Ref	Part	
21	<a href="#">6H1431850100</a> Lever, tilt stop 2	<a href="#">Buy now</a>
22	<a href="#">9038610M1600</a> Bushing (688)	<a href="#">Buy now</a>
23	<a href="#">9038710M0200</a> Collar(6e5)	<a href="#">Buy now</a>
24	<a href="#">916903002000</a> Pin, spring (6h4)	<a href="#">Buy now</a>
25	<a href="#">688431600100</a> Tilt rod ass'y	<a href="#">Buy now</a>
26	<a href="#">688431650000</a> Stopper, tilt rod	<a href="#">Buy now</a>
27	<a href="#">916903001200</a> Pin, spring	<a href="#">Buy now</a>
28	<a href="#">9050216M0200</a> Spring, conical (688)	<a href="#">Buy now</a>
29	<a href="#">6E5431260100</a> Pin, upper shock mount	<a href="#">Buy now</a>
30	<a href="#">9038618M6300</a> Bush(6e5)	<a href="#">Buy now</a>
31	<a href="#">9038618M3500</a> Bush (688)	<a href="#">Buy now</a>
32	<a href="#">9341018M0200</a> Circlip (6f2)	<a href="#">Buy now</a>
34	<a href="#">9020130M0000</a> Washer, plate(6h1)	<a href="#">Buy now</a>
35	<a href="#">903863004800</a> Bush	<a href="#">Buy now</a>
36	<a href="#">932102937500</a> O-ring (j10)	<a href="#">Buy now</a>

## Bracket 2



Ref	Part	
37	<a href="#">9038630M6000</a> Bush(6j8)	<a href="#">Buy now</a>
39	<a href="#">9341028M0600</a> Circlip (688)	<a href="#">Buy now</a>
40	<a href="#">687445550094</a> Mount damper, lower side	<a href="#">Buy now</a>
41	<a href="#">9020112M1600</a> Washer, plate (679)	<a href="#">Buy now</a>
42	<a href="#">9020225M0400</a> Washer, plate (663)	<a href="#">Buy now</a>
43	<a href="#">9020113M1900</a> Washer, plate (663)	<a href="#">Buy now</a>
44	<a href="#">9010912M2100</a> Bolt (6h3)	<a href="#">Buy now</a>
45	<a href="#">663445750000</a> Damper, lower mount rubber	<a href="#">Buy now</a>
46	<a href="#">953801280000</a> Nut crown(663)	<a href="#">Buy now</a>
47	<a href="#">6H3445520194</a> Housing, lower mount rubber	<a href="#">Buy now</a>
48	<a href="#">970950802500</a> Bolt (62g)	<a href="#">Buy now</a>
49	<a href="#">929000810000</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>
50	<a href="#">9050114M0800</a> Spring, compression(64j)	<a href="#">Buy now</a>
51	<a href="#">901790606600</a> Nut(663)	<a href="#">Buy now</a>
53	<a href="#">923800601500</a> Screw pan head	<a href="#">Buy now</a>

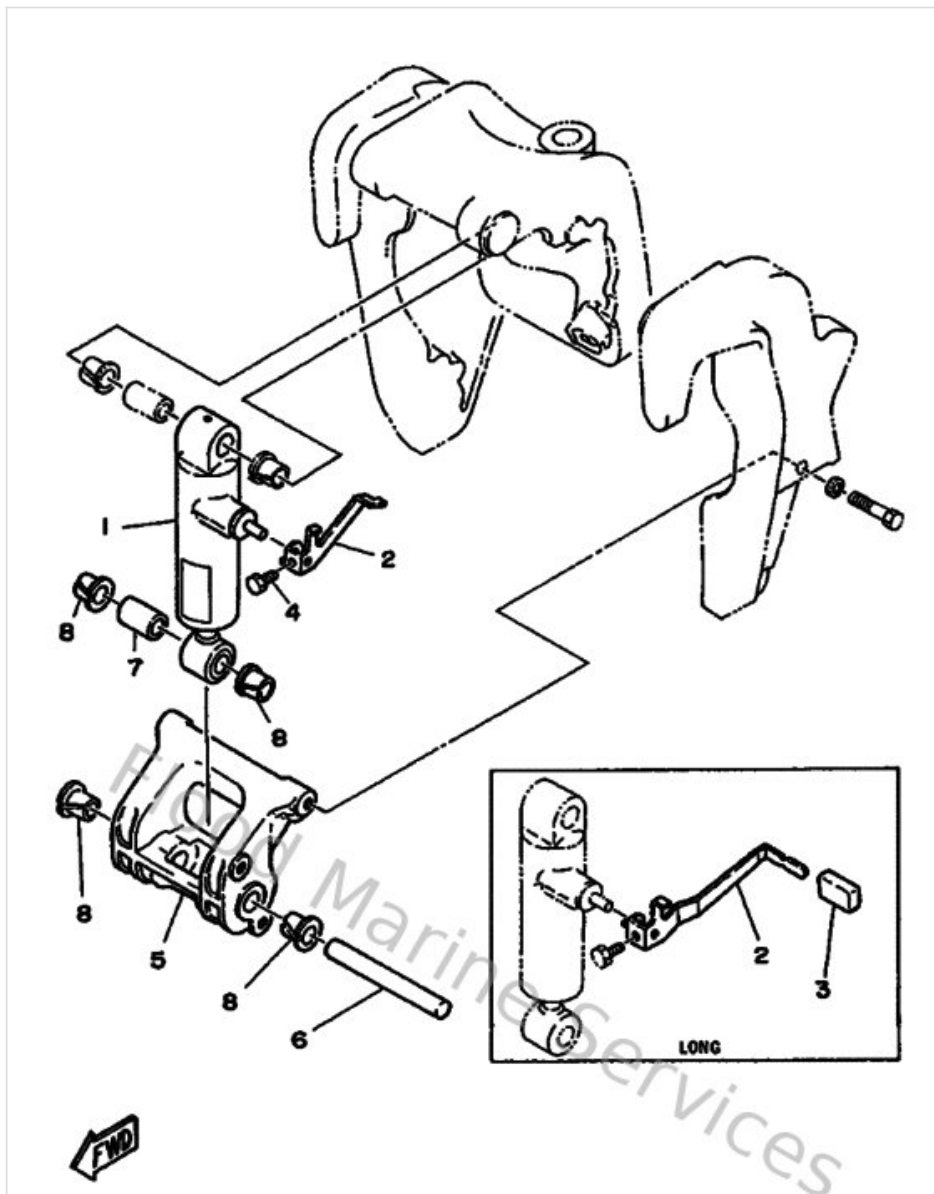
## Bracket 2



Ref	Part	
54	<a href="#">688821270200</a> Wire, lead 2	<a href="#">Buy now</a>
55	<a href="#">688445140000</a> Mount damper, upper side	<a href="#">Buy now</a>
56	<a href="#">9010110M4900</a> Bolt	<a href="#">Buy now</a>
57	<a href="#">9020120M2100</a> Washer, plate (688)	<a href="#">Buy now</a>
58	<a href="#">9020220M0600</a> Washer, plate (688)	<a href="#">Buy now</a>
59	<a href="#">9020111M2200</a> Washer, plate (688)	<a href="#">Buy now</a>
62	<a href="#">688445110094</a> Cover, upper mount	<a href="#">Buy now</a>
63	<a href="#">973900803500</a> Bolt(70w)	<a href="#">Buy now</a>
64	<a href="#">929900810000</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>
65	<a href="#">9024906M1900</a> Pin(6e5)	<a href="#">Buy now</a>
67	<a href="#">9050614M2400</a> Spring, tension(6e5)	<a href="#">Buy now</a>
69	<a href="#">973950601000</a> Bolt	<a href="#">Buy now</a>
70	<a href="#">6H3485115200</a> Hook, steering	<a href="#">Buy now</a>
71	<a href="#">901161017500</a> Bolt, stud	<a href="#">Buy now</a>
72	<a href="#">901851002700</a> Nut, self-locking	<a href="#">Buy now</a>

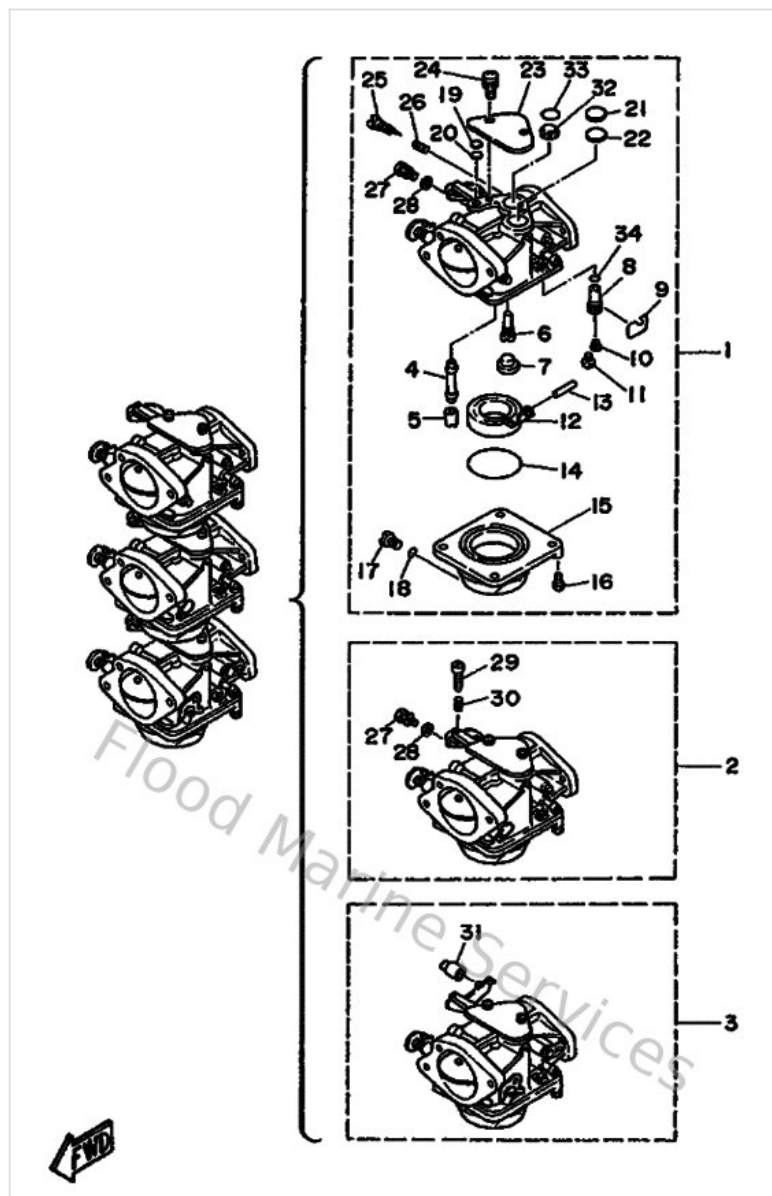


## Bracket 2



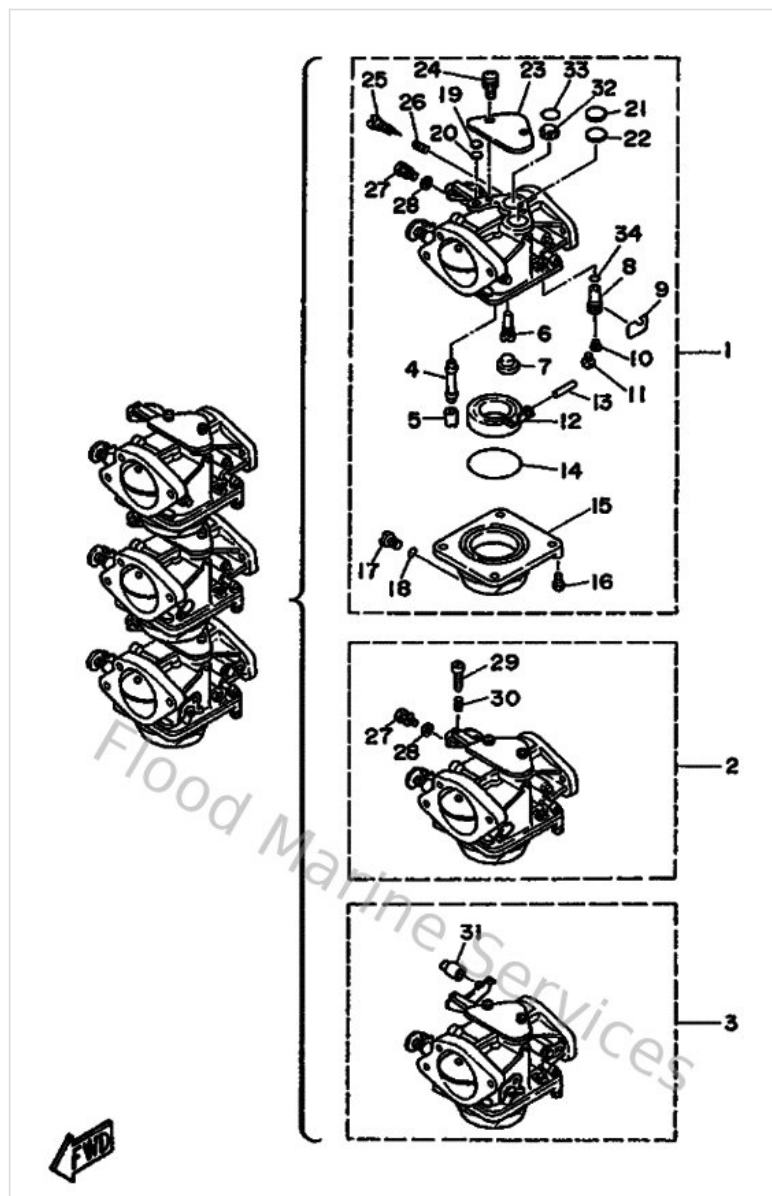
Ref	Part	
73	<a href="#">9010112M6500</a> Bolt	<a href="#">Buy now</a>
74	<a href="#">929951220000</a> Ybs66-12 washer,plain	<a href="#">Buy now</a>
75	<a href="#">902011242600</a> Washe, plate(663)	<a href="#">Buy now</a>
76	<a href="#">953801260000</a> Nut (707)	<a href="#">Buy now</a>

# Carburetor



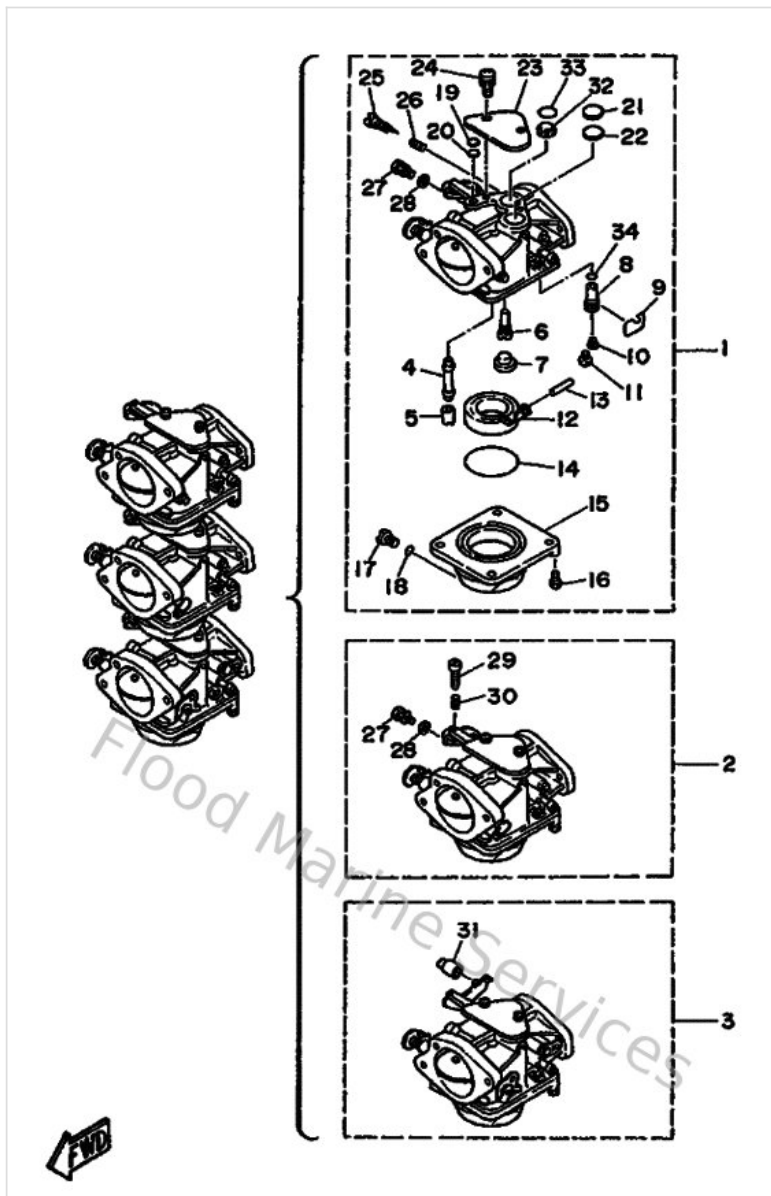
Ref	Part	
1	<a href="#">6H3143010600</a> Carburetor assembly 1	<a href="#">Buy now</a>
2	<a href="#">6H3143020600</a> Carburetor assembly 2	<a href="#">Buy now</a>
3	<a href="#">6H2143030800</a> Carburetor (Lower)	<a href="#">Buy now</a>
4	<a href="#">6H2149470200</a> Nozzle, main	<a href="#">Buy now</a>
5	<a href="#">6H3149433600</a> Jet, main (#145)	<a href="#">Buy now</a>
6	<a href="#">6H2149481800</a> Jet (#78)	<a href="#">Buy now</a>
7	<a href="#">676149660000</a> Rubber cap	<a href="#">Buy now</a>
8	<a href="#">6H3145900100</a> Needle valve assembly	<a href="#">Buy now</a>
9	<a href="#">663141590000</a> Clip	<a href="#">Buy now</a>
10	<a href="#">676141860000</a> Pin, valve	<a href="#">Buy now</a>
11	<a href="#">985010400800</a> Screw, pan head (713)	<a href="#">Buy now</a>
12	<a href="#">6G1149850000</a> Float comp.	<a href="#">Buy now</a>
13	<a href="#">688145480000</a> Pin, arm	<a href="#">Buy now</a>
14	<a href="#">6G1149840000</a> Gasket, float chamber	<a href="#">Buy now</a>
15	<a href="#">6H2149800000</a> Body, float chamber	<a href="#">Buy now</a>

# Carburetor



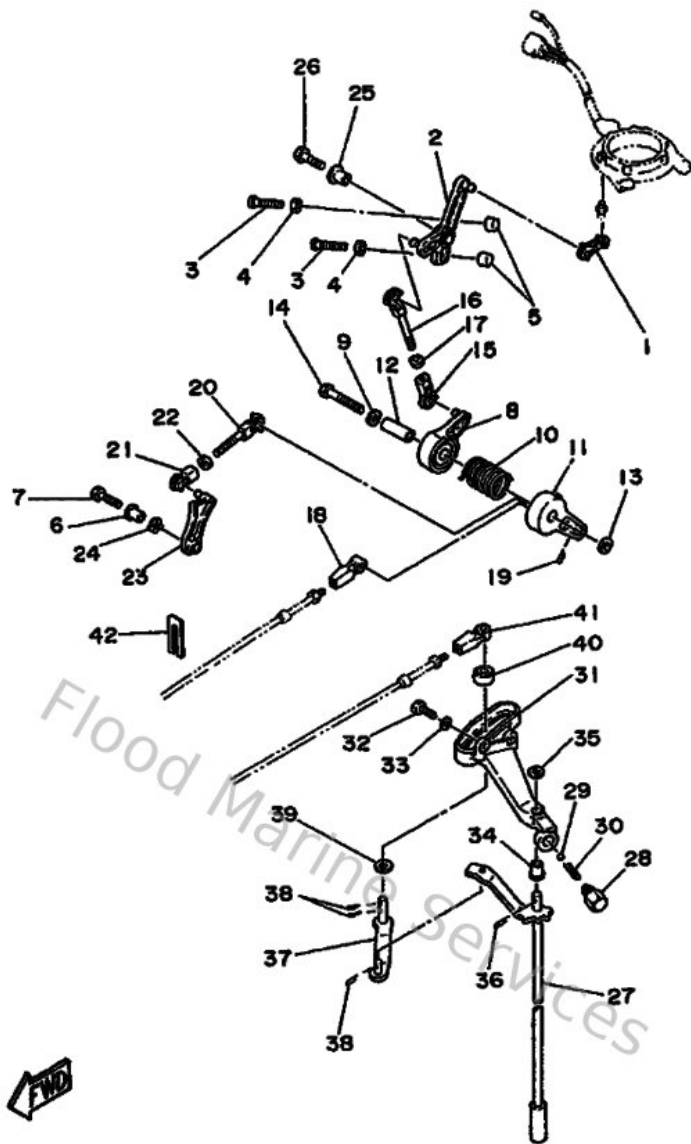
Ref	Part	
16	<a href="#">9015904M0000</a> Screw, pan head(ga5)	<a href="#">Buy now</a>
17	<a href="#">6H3149920000</a> Screw, drain	<a href="#">Buy now</a>
18	<a href="#">932100423000</a> O-ring (371)	<a href="#">Buy now</a>
19	<a href="#">663141260000</a> Packing	<a href="#">Buy now</a>
20	<a href="#">663145270000</a> Plate	<a href="#">Buy now</a>
21	<a href="#">688141260000</a> Packing	<a href="#">Buy now</a>
22	<a href="#">688145270000</a> Plate	<a href="#">Buy now</a>
23	<a href="#">6H2145270100</a> Plate	<a href="#">Buy now</a>
24	<a href="#">979800531000</a> Screw, with washer(6k5)	<a href="#">Buy now</a>
25	<a href="#">692149230000</a> Screw, adjusting	<a href="#">Buy now</a>
26	<a href="#">679145550000</a> Spring	<a href="#">Buy now</a>
27	<a href="#">663145920000</a> Screw	<a href="#">Buy now</a>
28	<a href="#">902010565200</a> Washer, plate(65j)	<a href="#">Buy now</a>
29	<a href="#">63V145230000</a> Screw, stop	<a href="#">Buy now</a>
30	<a href="#">905011032600</a> Spring coil(663)(carb)	<a href="#">Buy now</a>

# Carburetor



Ref	Part	
31	<a href="#">6H2145780000</a> Collar	<a href="#">Buy now</a>
32	<a href="#">6H3145780000</a> Collar	<a href="#">Buy now</a>
33	<a href="#">9321015M5200</a> O-ring (6e9)	<a href="#">Buy now</a>
34	<a href="#">932100422800</a> O-ring (371)	<a href="#">Buy now</a>

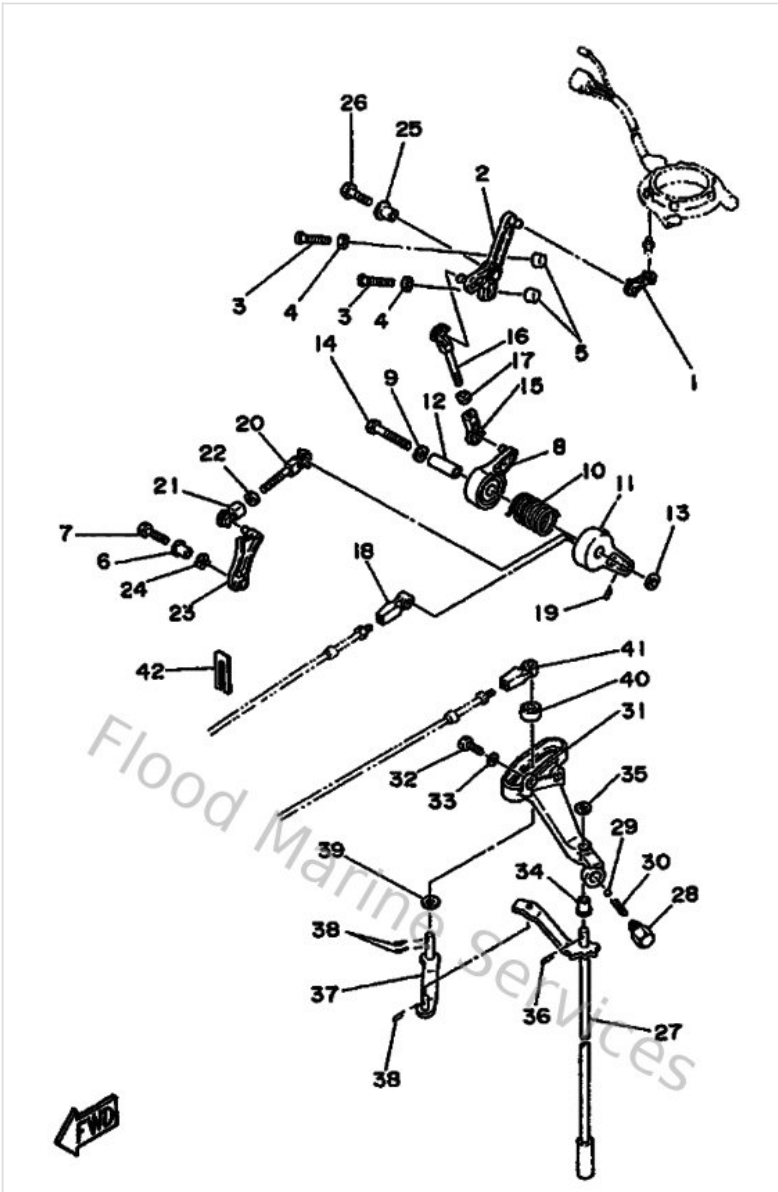
# Control



Ref	Part	
1	<a href="#">6H3412380000</a> Joint, link 1	<a href="#">Buy now</a>
2	<a href="#">6H3416310000</a> Lever, magneto control 1	<a href="#">Buy now</a>
3	<a href="#">9015706M0000</a> Screw, pan head(6h4)	<a href="#">Buy now</a>
4	<a href="#">953030660000</a> Nut(661)	<a href="#">Buy now</a>
5	<a href="#">688441940000</a> Cap	<a href="#">Buy now</a>
6	<a href="#">9038706M6000</a> Collar (6h3)	<a href="#">Buy now</a>
7	<a href="#">973130602500</a> Bolt	<a href="#">Buy now</a>
8	<a href="#">6H3416320000</a> Lever, magneto control 2	<a href="#">Buy now</a>
9	<a href="#">9020106M3100</a> Washer (6a0)	<a href="#">Buy now</a>
10	<a href="#">9050829M1900</a> Spring, torsion	<a href="#">Buy now</a>
11	<a href="#">6H3416330000</a> Lever, magneto control 3	<a href="#">Buy now</a>
12	<a href="#">9038706M5900</a> Collar (6h3)	<a href="#">Buy now</a>
14	<a href="#">973130604500</a> Bolt, hexagon	<a href="#">Buy now</a>
15	<a href="#">6H1412370000</a> Joint, link	<a href="#">Buy now</a>
16	<a href="#">679416360000</a> Rod, magneto control	<a href="#">Buy now</a>

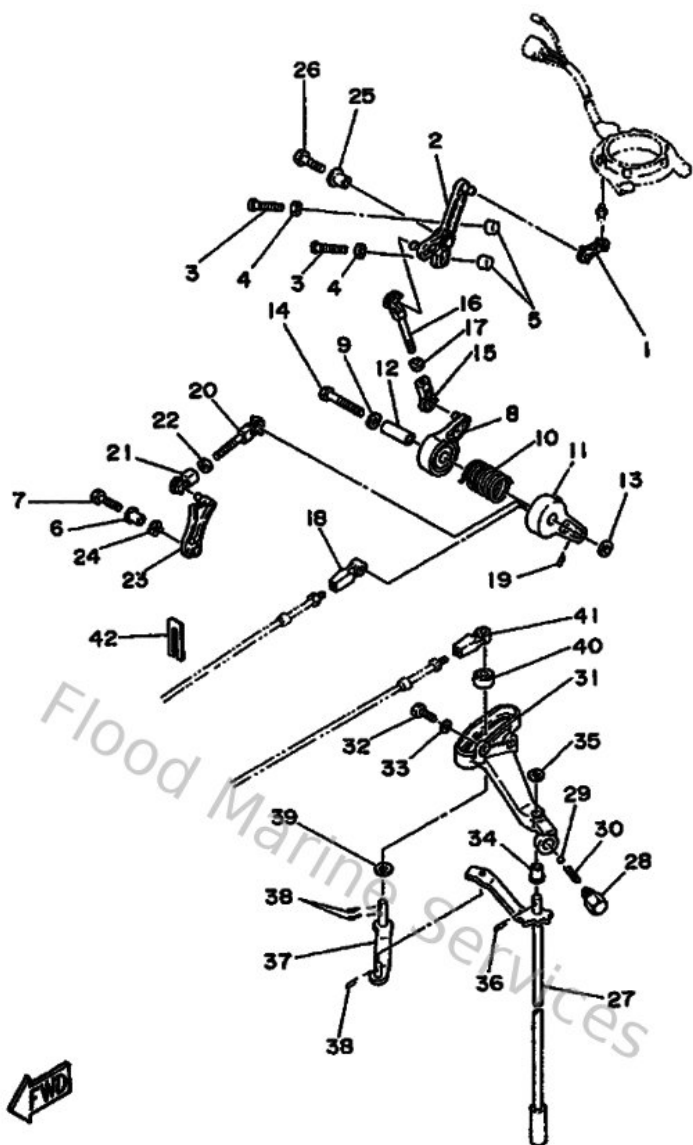


Control



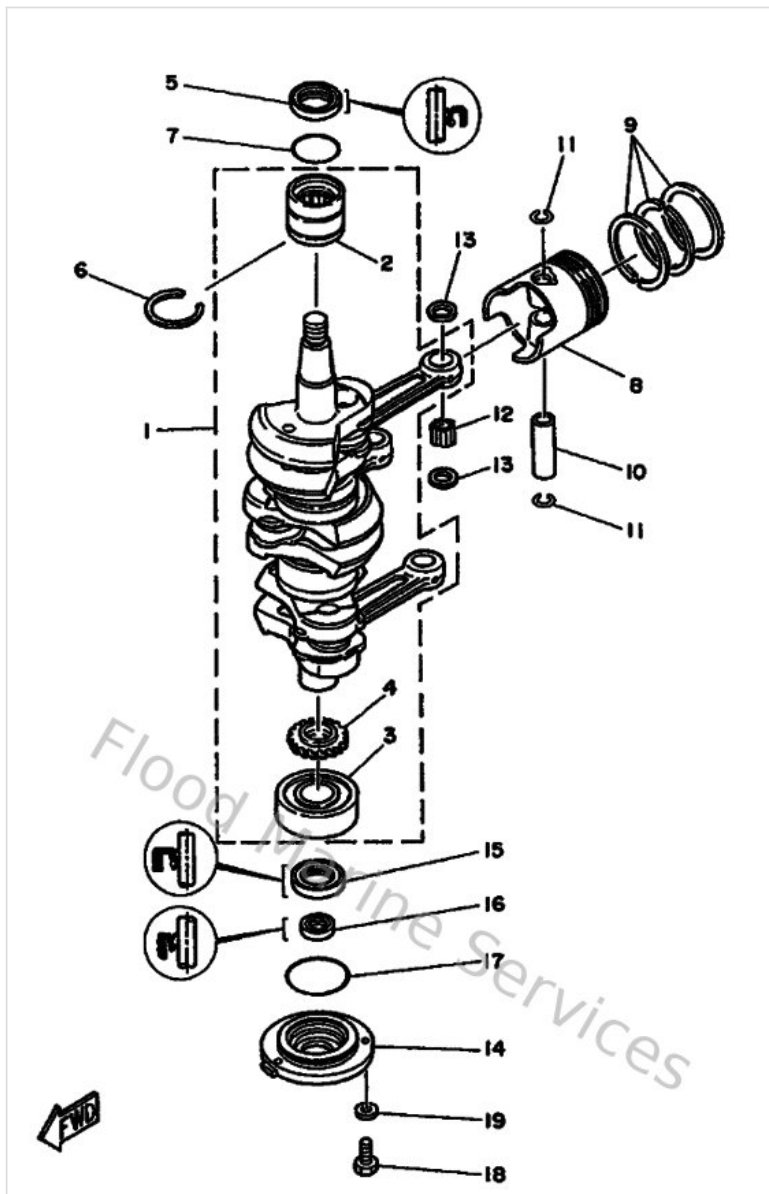
Ref	Part	
17	<a href="#">953170560000</a> Nut, hexagon	<a href="#">Buy now</a>
18	<a href="#">663483440000</a> Cable end, remote control	<a href="#">Buy now</a>
19	<a href="#">904681800800</a> Clip 620436610000	<a href="#">Buy now</a>
20	<a href="#">682412375000</a> Joint, link 2	<a href="#">Buy now</a>
22	<a href="#">953800560000</a> Nut, hexagon (663)	<a href="#">Buy now</a>
23	<a href="#">6H3412130100</a> Cam, accele	<a href="#">Buy now</a>
24	<a href="#">9020610M0400</a> Washer, wave (676)	<a href="#">Buy now</a>
27	<a href="#">6H3441201300</a> Handle gear shift assembly	<a href="#">Buy now</a>
28	<a href="#">648427150000</a> Bushing 2	<a href="#">Buy now</a>
29	<a href="#">9350104M0200</a> Ball (697)	<a href="#">Buy now</a>
30	<a href="#">905011208200</a> Spring 6484411600	<a href="#">Buy now</a>
31	<a href="#">6H3441170094</a> Bracket 1	<a href="#">Buy now</a>
32	<a href="#">970800602000</a> Bolt(7u8)	<a href="#">Buy now</a>
33	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
34	<a href="#">9038607M5800</a> Bush(6h1)	<a href="#">Buy now</a>

# Control



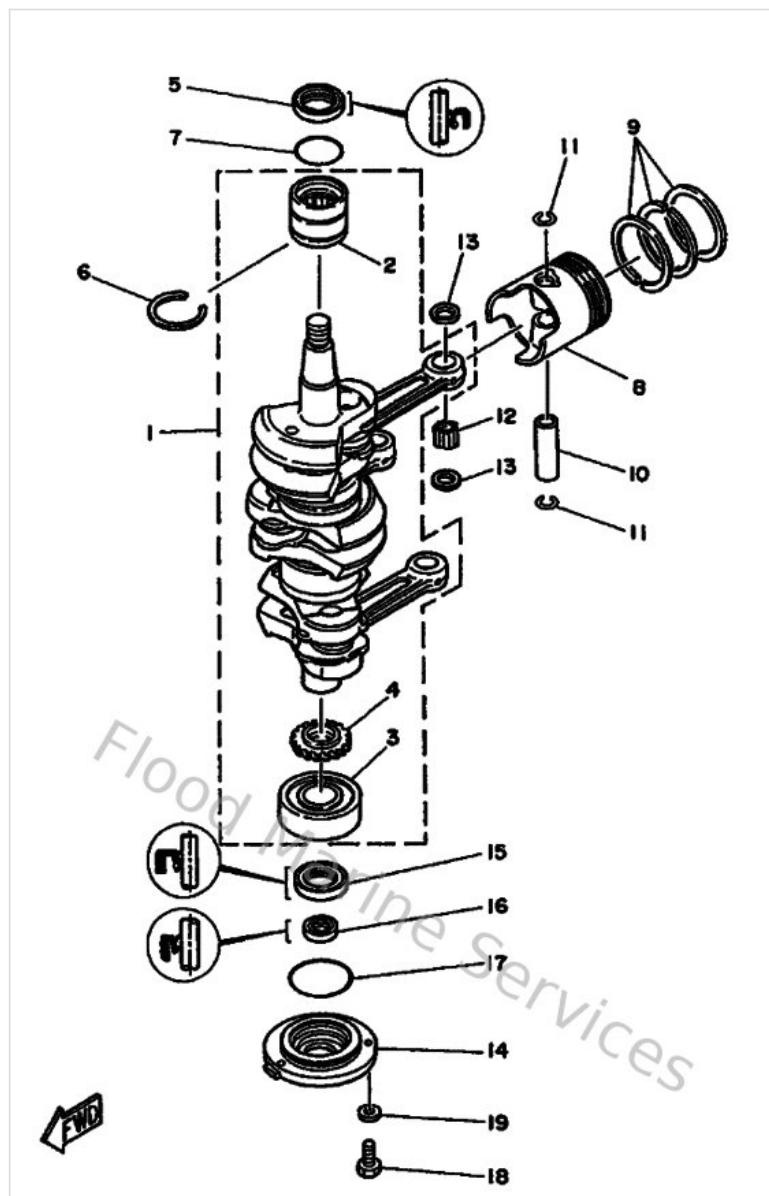
Ref	Part	
35	<a href="#">929900820000</a> Ybs66-8 washer, plain	<a href="#">Buy now</a>
36	<a href="#">914902001500</a> Pin, cotter (648)	<a href="#">Buy now</a>
37	<a href="#">6H3441210100</a> Lever, shift rod	<a href="#">Buy now</a>
39	<a href="#">9020207M0700</a> Washer, plate (688)	<a href="#">Buy now</a>
40	<a href="#">688441220000</a> Bushing, shift rod lever	<a href="#">Buy now</a>
42	<a href="#">6H3485380000</a> Clamp, cable	<a href="#">Buy now</a>

## Crankshaft & Piston



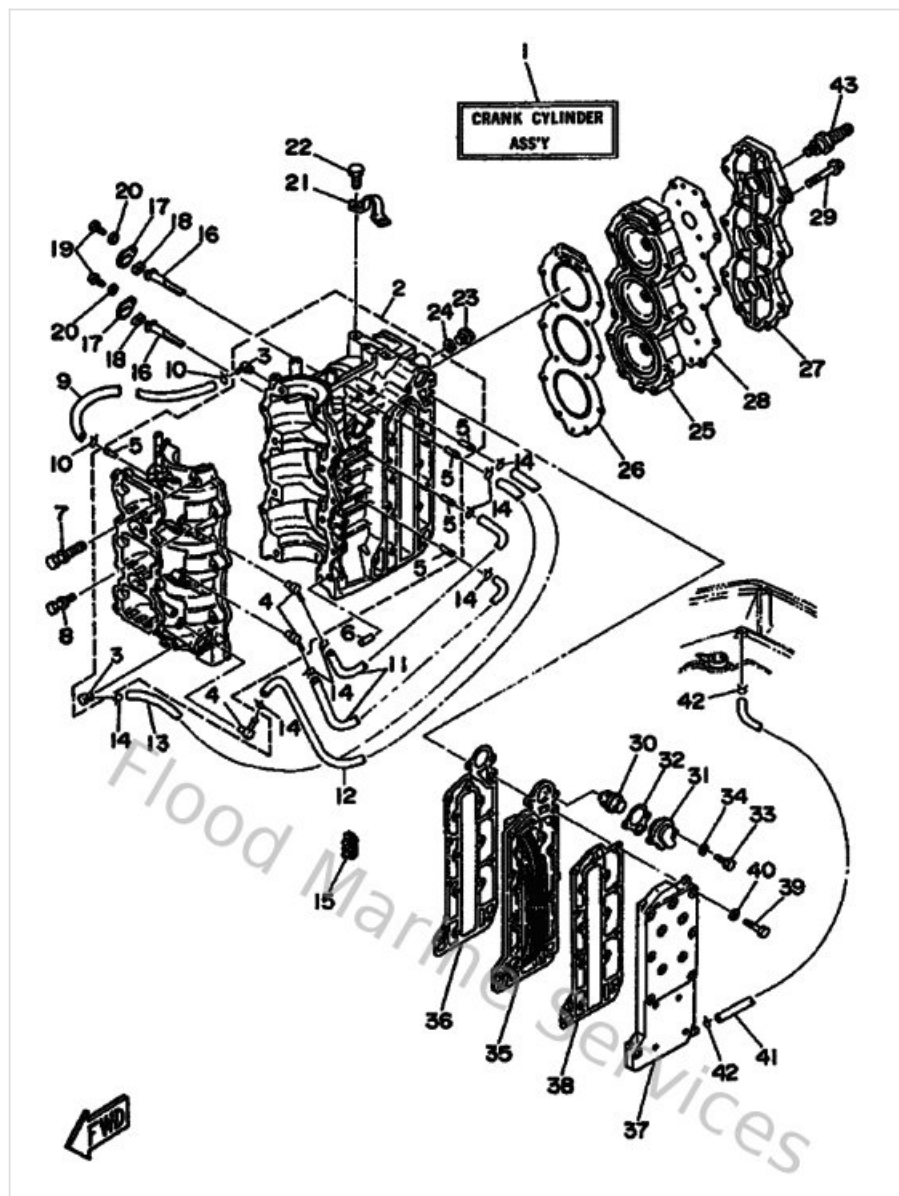
Ref	Part	
1	<a href="#">6H3114001000</a> Crankshaft assembly	<a href="#">Buy now</a>
2	<a href="#">93311636U600</a> Bearing, needle (6h3)	<a href="#">Buy now</a>
3	<a href="#">93306306V100</a> Bearing(6h2)	<a href="#">Buy now</a>
5	<a href="#">931023635100</a> Oil seal(52w)	<a href="#">Buy now</a>
6	<a href="#">9344049M0400</a> Circlip (6h3)	<a href="#">Buy now</a>
7	<a href="#">9321046M1600</a> O-ring (688)	<a href="#">Buy now</a>
8	<a href="#">6B0116360000</a> Piston (0.50Mm O/s)	<a href="#">Buy now</a>
9	<a href="#">6H3116100000</a> Piston ring set (std)	<a href="#">Buy now</a>
10	<a href="#">6H3116330000</a> Pin, piston	<a href="#">Buy now</a>
11	<a href="#">688116341000</a> Clip, piston pin	<a href="#">Buy now</a>
13	<a href="#">902012041700</a> Washer, plate(663)	<a href="#">Buy now</a>
15	<a href="#">9310230M2300</a> Oil seal (6h3)	<a href="#">Buy now</a>
16	<a href="#">9310618M0100</a> Oil seal (6h3)	<a href="#">Buy now</a>
17	<a href="#">9321065M5000</a> O-ring	<a href="#">Buy now</a>
18	<a href="#">973950602000</a> Bolt(7u8)	<a href="#">Buy now</a>

## Crankshaft & Piston



Ref	Part	
19	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>

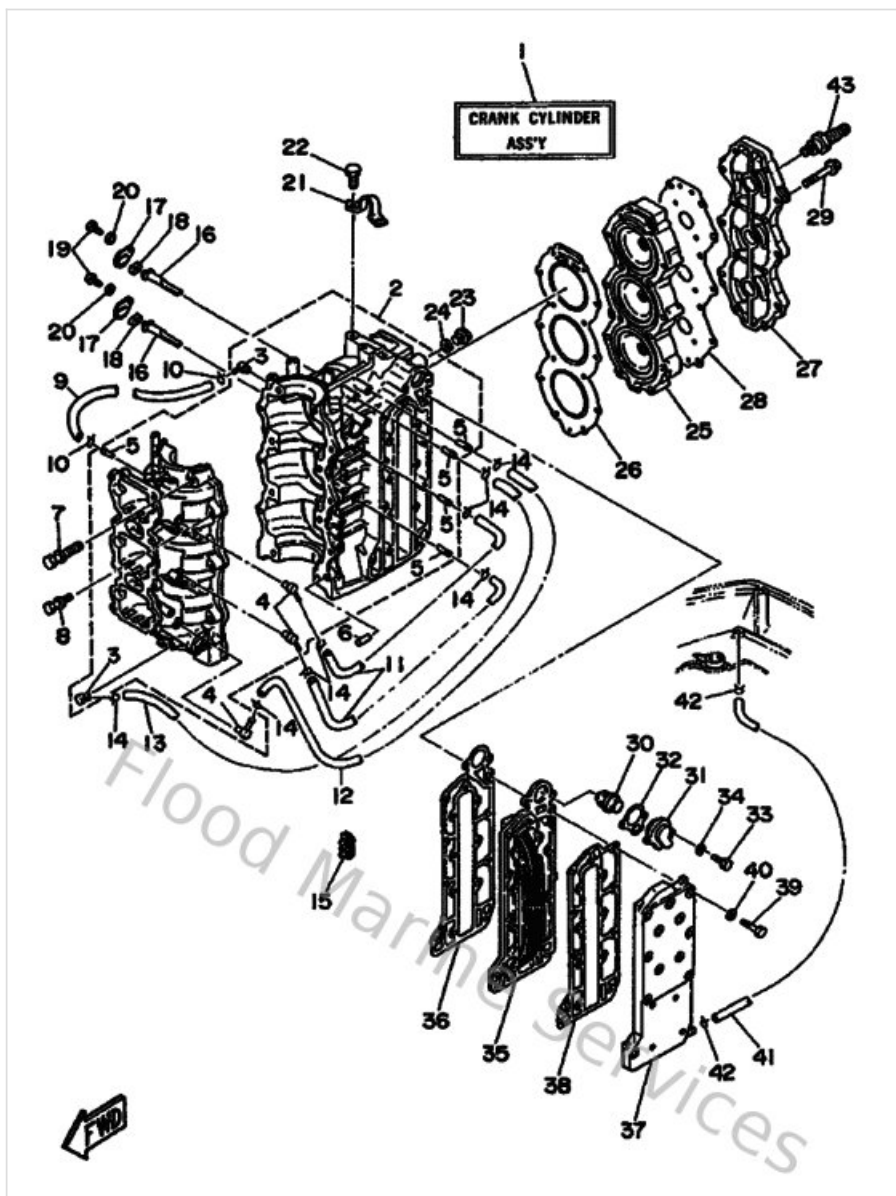
# Cylinder & Crankcase



Ref	Part	
2	<a href="#">6H3151001094</a> Crankcase assembly	<a href="#">Buy now</a>
3	<a href="#">688113700000</a> Check valve assembly	<a href="#">Buy now</a>
4	<a href="#">650113700000</a> Check valve assembly	<a href="#">Buy now</a>
5	<a href="#">624144850000</a> Pipe, joint	<a href="#">Buy now</a>
6	<a href="#">936081206300</a> Pin, dowel (626)	<a href="#">Buy now</a>
7	<a href="#">9011910M0700</a> Bolt (6f5)	<a href="#">Buy now</a>
9	<a href="#">9044507M4400</a> Hose (I390)	<a href="#">Buy now</a>
10	<a href="#">904670601600</a> Clip (655)	<a href="#">Buy now</a>
11	<a href="#">9044507M0200</a> Hose (I200)	<a href="#">Buy now</a>
12	<a href="#">9044507M9000</a> Hose (I390)	<a href="#">Buy now</a>
13	<a href="#">9044507M8200</a> Hose (I770)	<a href="#">Buy now</a>
15	<a href="#">9046407M0500</a> Clamp (6g5)	<a href="#">Buy now</a>
16	<a href="#">6H3113250000</a> Anode	<a href="#">Buy now</a>
17	<a href="#">6H3113270094</a> Cover, anode	<a href="#">Buy now</a>
18	<a href="#">6H3113280000</a> Grommet, anode	<a href="#">Buy now</a>

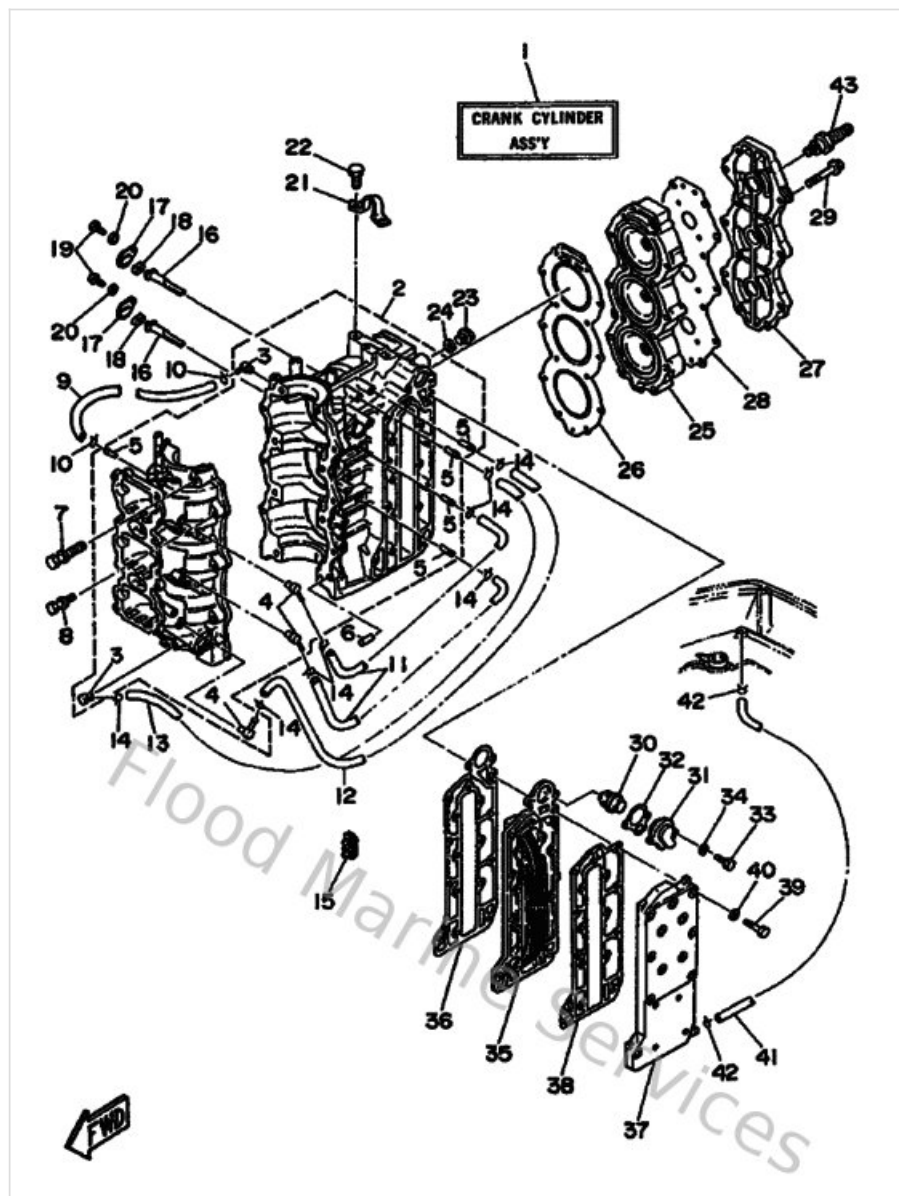


## Cylinder & Crankcase



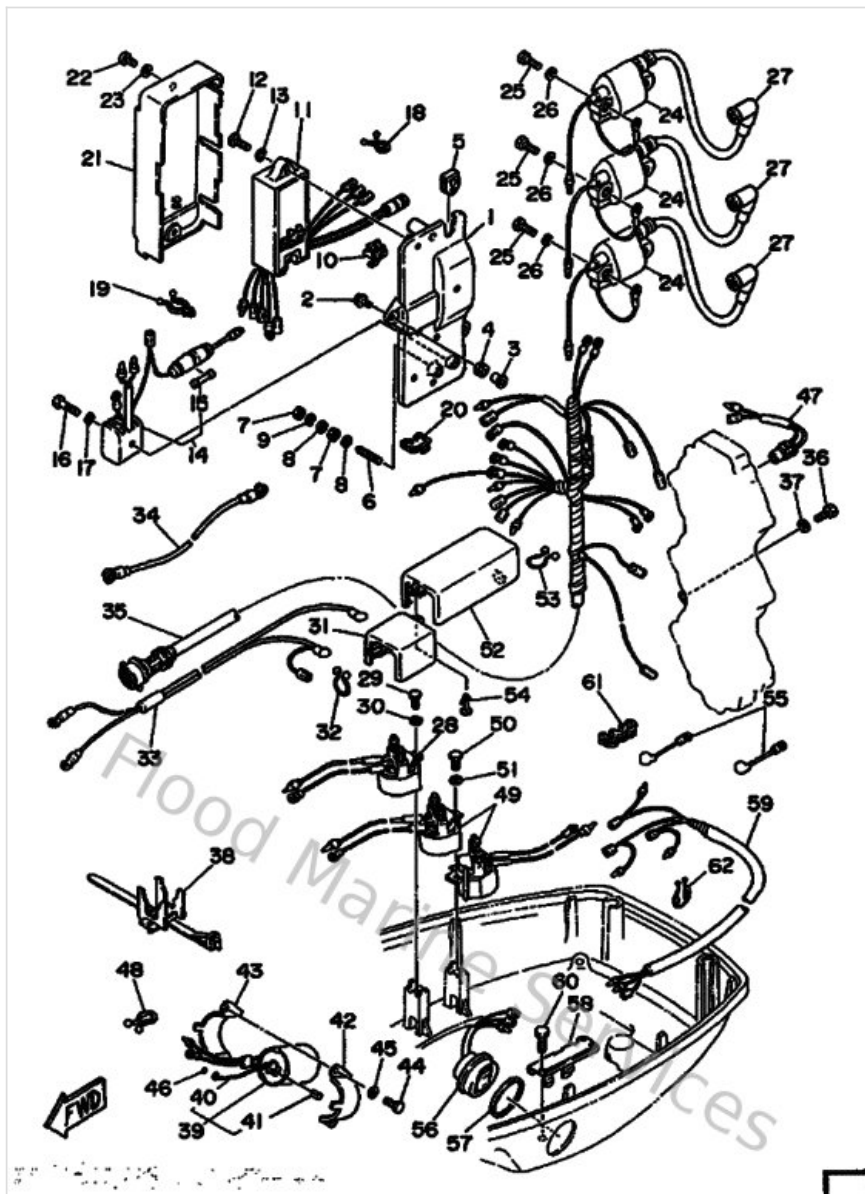
Ref	Part	
19	<a href="#">973130601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
20	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
21	<a href="#">688111190000</a> Hanger, engine	<a href="#">Buy now</a>
22	<a href="#">970130802000</a> Bolt(6td)	<a href="#">Buy now</a>
23	<a href="#">9034014M0000</a> Plug, straight screw(62y)	<a href="#">Buy now</a>
24	<a href="#">904301411500</a> Gasket (663)	<a href="#">Buy now</a>
28	<a href="#">6H3111930000</a> Gasket, head cover 1	<a href="#">Buy now</a>
29	<a href="#">9011908M0900</a> Bolt (6f5)	<a href="#">Buy now</a>
30	<a href="#">6H3124111100</a> Thermostat	<a href="#">Buy now</a>
31	<a href="#">6H312413009M</a> Cover, thermostat	<a href="#">Buy now</a>
32	<a href="#">6H3124140000</a> Gasket, cover	<a href="#">Buy now</a>
33	<a href="#">973130602500</a> Bolt	<a href="#">Buy now</a>
35	<a href="#">6H341111011S</a> Inner cover, exhaust	<a href="#">Buy now</a>
36	<a href="#">6H3411120000</a> Gasket, exhaust inner cover	<a href="#">Buy now</a>
37	<a href="#">6H341113009M</a> Outer cover, exhaust	<a href="#">Buy now</a>

## Cylinder & Crankcase



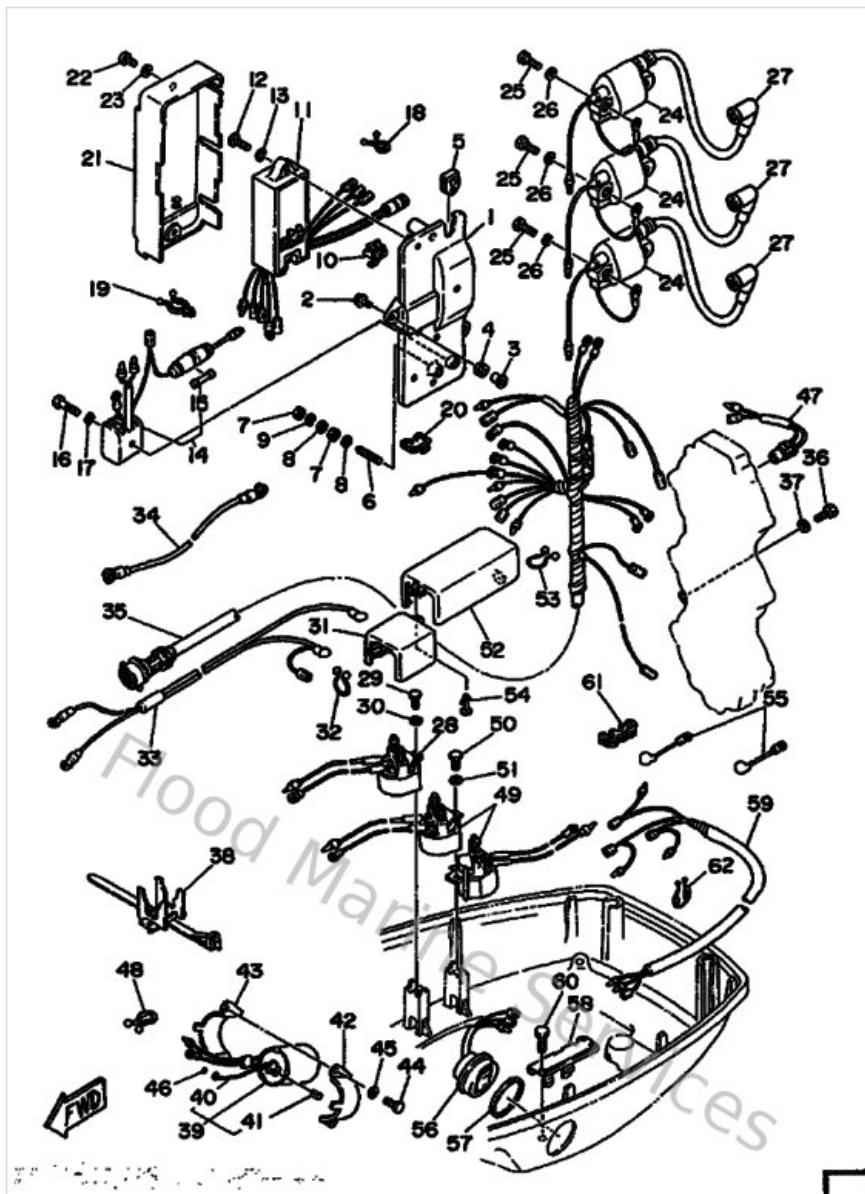
Ref	Part	
38	<a href="#">6H3411140000</a> Gasket, exhaust outer cover	<a href="#">Buy now</a>
39	<a href="#">970140603500</a> Bolt(3rv)	<a href="#">Buy now</a>
41	<a href="#">663243120100</a> Pipe 1	<a href="#">Buy now</a>
42	<a href="#">904670800400</a> Clip, pipe 6162435600	<a href="#">Buy now</a>
43	<a href="#">947020024700</a> Plug, spark (br8hs-10)	<a href="#">Buy now</a>

# Electrical



Ref	Part	
1	<a href="#">6H3855420094</a> Bracket	<a href="#">Buy now</a>
2	<a href="#">9010506M1400</a> Bolt (6e0)	<a href="#">Buy now</a>
3	<a href="#">9038706M4300</a> Coller (6e9)	<a href="#">Buy now</a>
4	<a href="#">9048013M2400</a> Grommet (6e9)	<a href="#">Buy now</a>
5	<a href="#">6H3819220000</a> Grommet	<a href="#">Buy now</a>
6	<a href="#">9011606M0700</a> Bolt, stud (688)	<a href="#">Buy now</a>
7	<a href="#">953800670000</a> Nut	<a href="#">Buy now</a>
8	<a href="#">929900620000</a> Ybs66-6 washer, plain	<a href="#">Buy now</a>
9	<a href="#">929950610000</a> Washer(6a1)	<a href="#">Buy now</a>
10	<a href="#">9046404M1200</a> Clamp (6h3)	<a href="#">Buy now</a>
11	<a href="#">6H3855401100</a> C.d.i. unit assembly	<a href="#">Buy now</a>
12	<a href="#">978850602500</a> Screw, pan head(6b0)	<a href="#">Buy now</a>
13	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
14	<a href="#">6G1819706000</a> Rectifier assembly	<a href="#">Buy now</a>
15	<a href="#">1E6821510000</a> Fuse (10a)	<a href="#">Buy now</a>

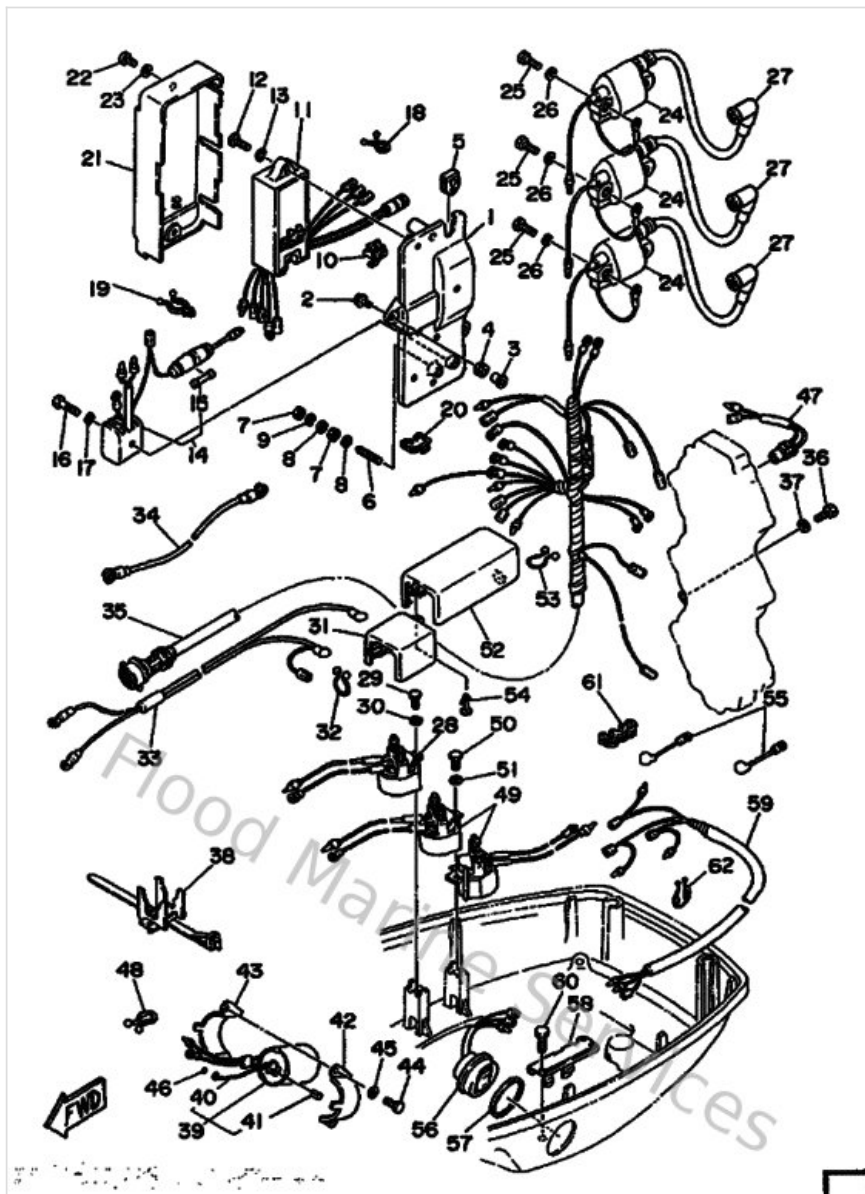
# Electrical



Ref	Part	
16	<a href="#">985030502500</a> Screw, panhead (a93)	<a href="#">Buy now</a>
17	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
18	<a href="#">904651814700</a> Clamp	<a href="#">Buy now</a>
19	<a href="#">9046415M2700</a> Clamp(6h4)	<a href="#">Buy now</a>
20	<a href="#">9046407M1000</a> Clamp (6h3)	<a href="#">Buy now</a>
21	<a href="#">6H3819160000</a> Cover, terminal	<a href="#">Buy now</a>
22	<a href="#">978850601200</a> Screw, pan head(62j)	<a href="#">Buy now</a>
24	<a href="#">6H3855701000</a> Ignition coil assembly	<a href="#">Buy now</a>
25	<a href="#">973130602500</a> Bolt	<a href="#">Buy now</a>
28	<a href="#">688819501000</a> Relay assembly	<a href="#">Buy now</a>
29	<a href="#">970950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
31	<a href="#">6H3821640000</a> Case 2	<a href="#">Buy now</a>
32	<a href="#">904641603900</a> Clamp (3y2)	<a href="#">Buy now</a>
33	<a href="#">6H3821050000</a> Battery cable	<a href="#">Buy now</a>
34	<a href="#">6H3821170000</a> Wire, lead	<a href="#">Buy now</a>



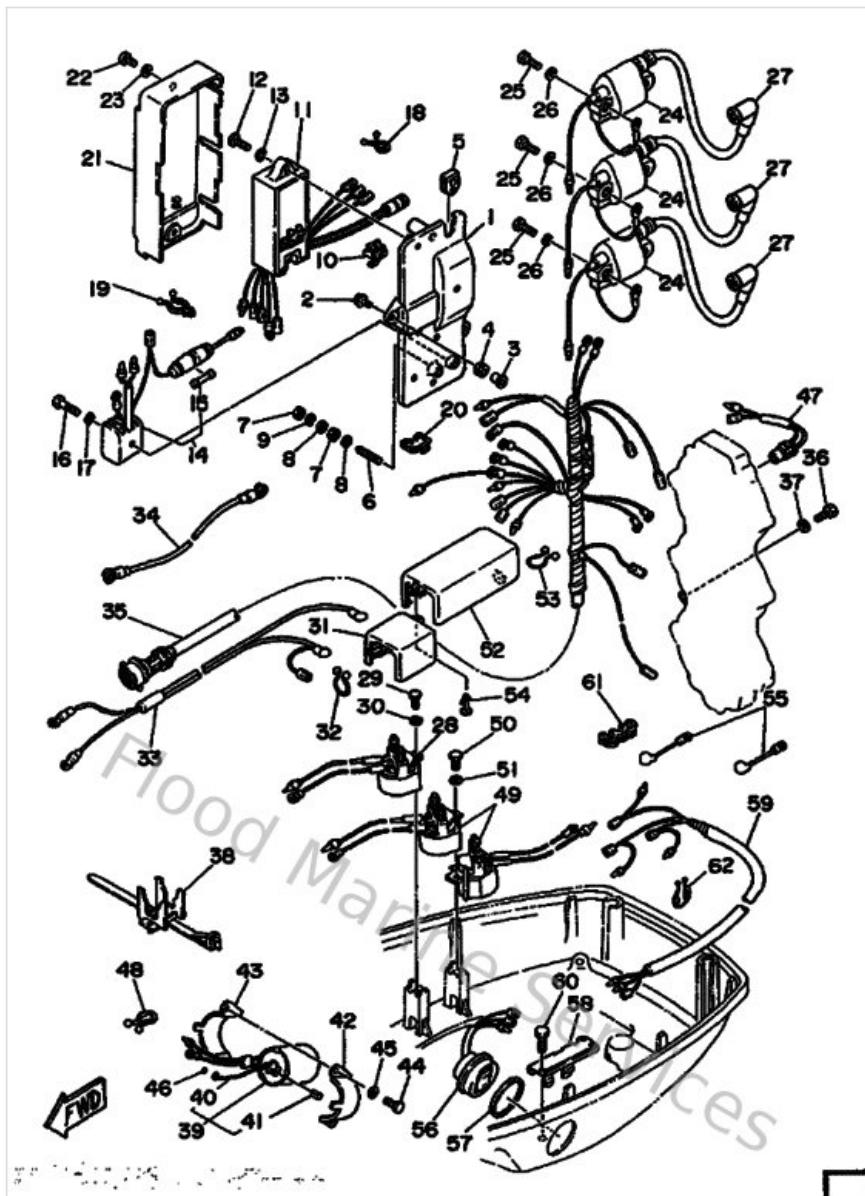
# Electrical



Ref	Part	
36	<a href="#">970130601200</a> Bolt(gh1)	<a href="#">Buy now</a>
38	<a href="#">688825940000</a> Clamp	<a href="#">Buy now</a>
39	<a href="#">6H3861100200</a> Solenoid	<a href="#">Buy now</a>
40	<a href="#">6H3861160000</a> Wire, Pull	<a href="#">Buy now</a>
41	<a href="#">916903001000</a> Pin, spring (663)	<a href="#">Buy now</a>
42	<a href="#">6H3861120000</a> Stay, Solenoid	<a href="#">Buy now</a>
43	<a href="#">6H3861150000</a> Holder Solenoid	<a href="#">Buy now</a>
46	<a href="#">932100326100</a> O-ring (663)	<a href="#">Buy now</a>
47	<a href="#">688825601000</a> Thermo switch assembly	<a href="#">Buy now</a>
50	<a href="#">973130602000</a> Bolt(7u8)	<a href="#">Buy now</a>
55	<a href="#">688819490000</a> Wire, Lead	<a href="#">Buy now</a>
56	<a href="#">6H1825630000</a> Trim & tilt switch assembly	<a href="#">Buy now</a>
57	<a href="#">6E5825870000</a> Gasket	<a href="#">Buy now</a>
59	<a href="#">6H3825530000</a> Extension, Wire	<a href="#">Buy now</a>
60	<a href="#">973130601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>

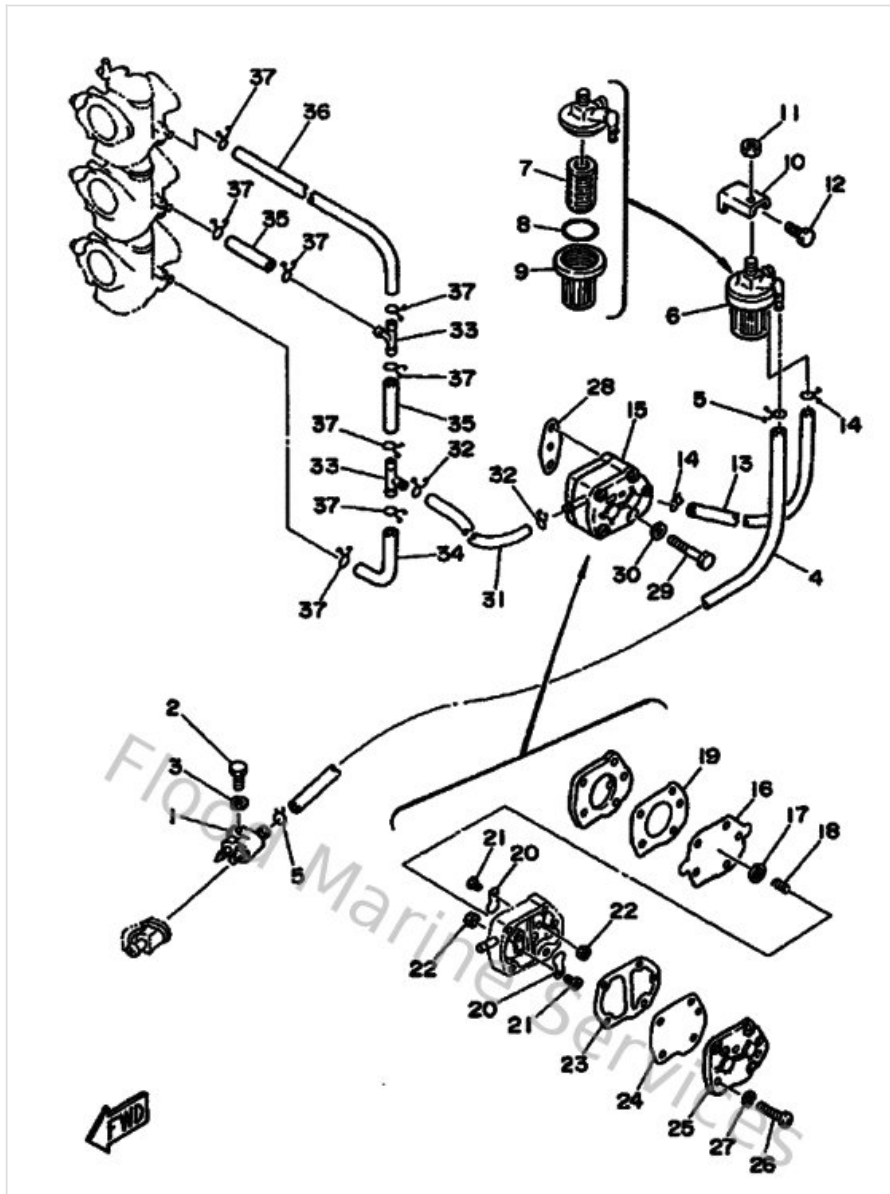


# Electrical



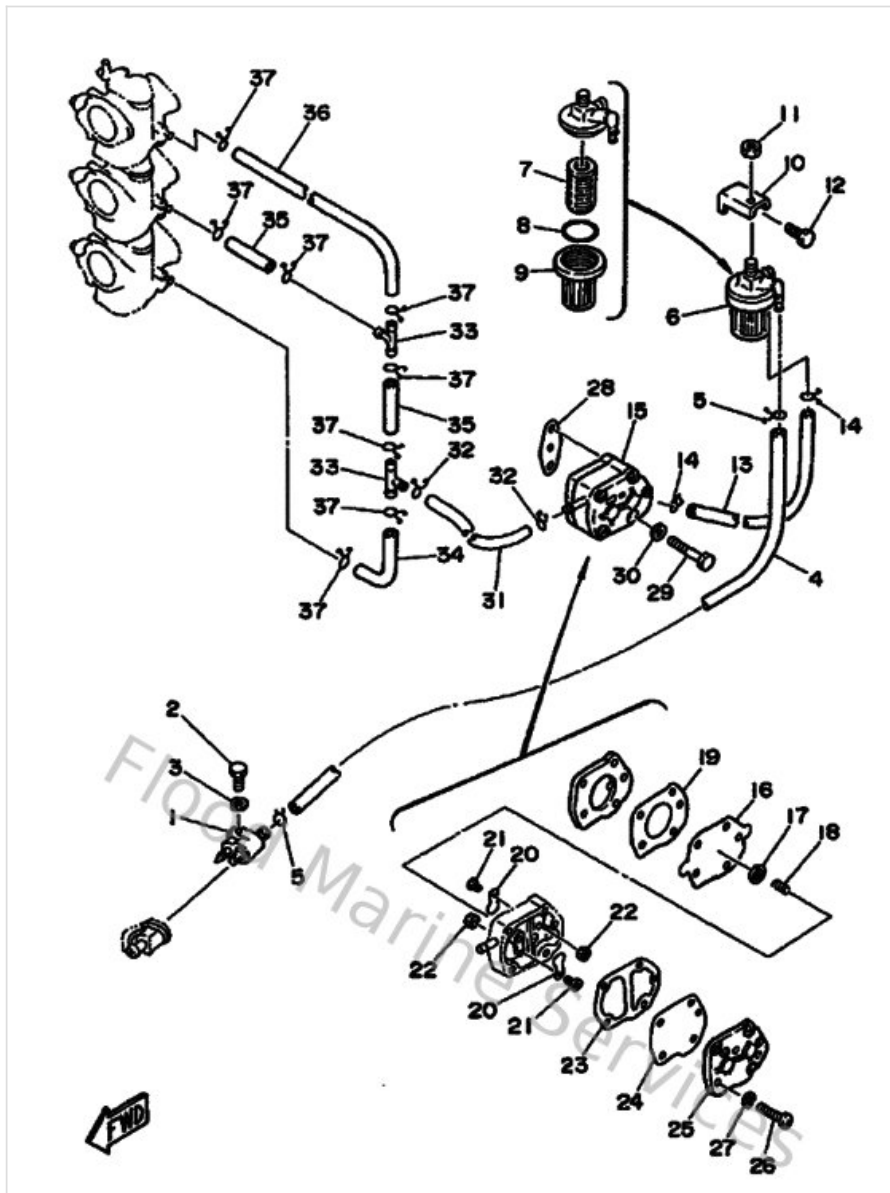
Ref	Part	
61	<a href="#">9046407M0500</a> Clamp (6g5)	<a href="#">Buy now</a>
62	<a href="#">9046418M1400</a> Clamp(6h1)	<a href="#">Buy now</a>

# Fuel



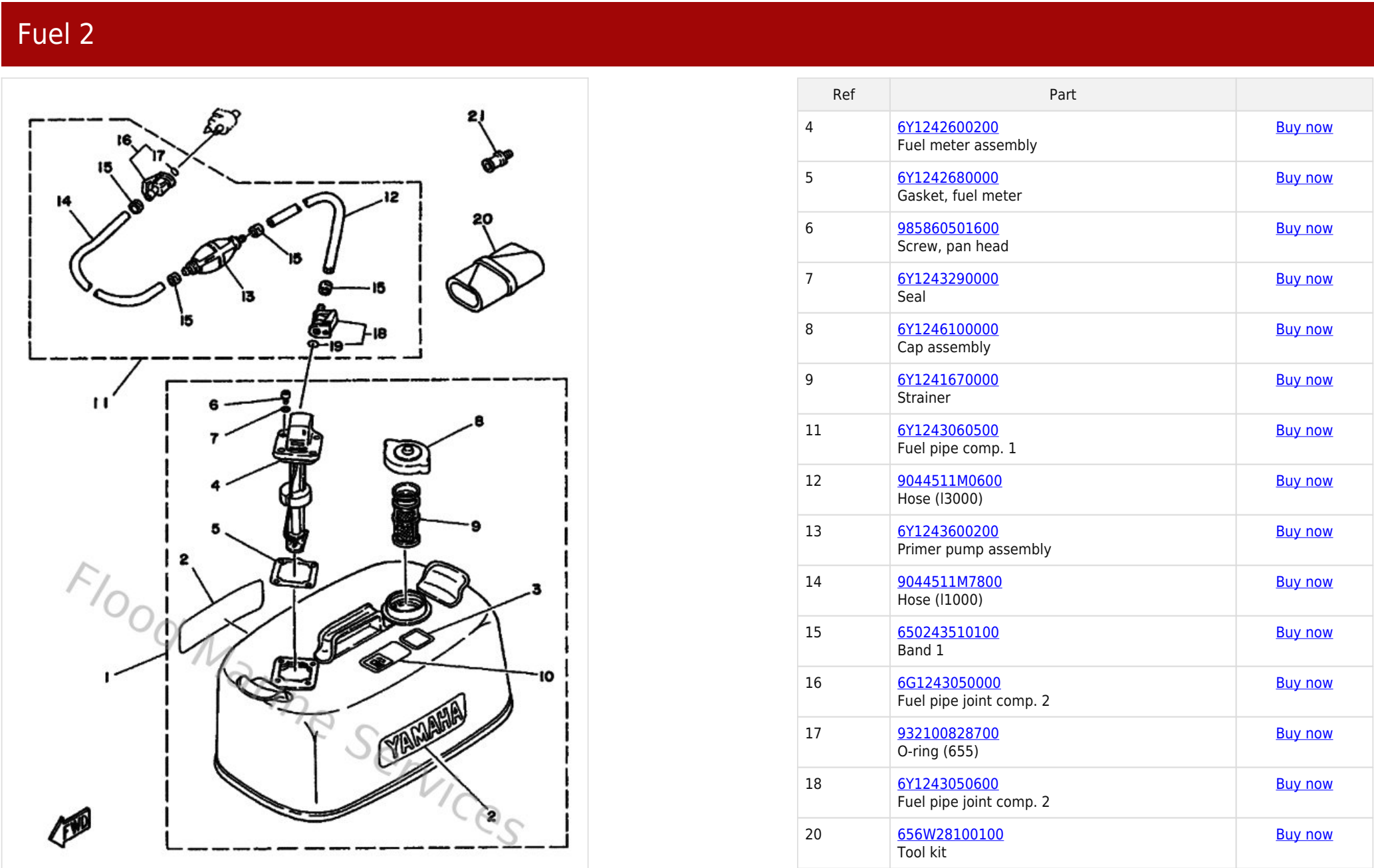
Ref	Part	
1	<a href="#">6G1243040200</a> Fuel pipe joint comp. 1	<a href="#">Buy now</a>
2	<a href="#">973130602500</a> Bolt	<a href="#">Buy now</a>
3	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
4	<a href="#">90445092K100</a> Hose (1420)	<a href="#">Buy now</a>
5	<a href="#">904670800400</a> Clip, pipe 6162435600	<a href="#">Buy now</a>
6	<a href="#">655245600100</a> Filter assembly	<a href="#">Buy now</a>
7	<a href="#">6F5245630000</a> Element, filter	<a href="#">Buy now</a>
10	<a href="#">648245660100</a> Bracket, Filter	<a href="#">Buy now</a>
11	<a href="#">953330860000</a> Nut(6I2)	<a href="#">Buy now</a>
12	<a href="#">973130601400</a> Bolt(gj3)	<a href="#">Buy now</a>
15	<a href="#">6A0244100200</a> Fuel pump assembly	<a href="#">Buy now</a>
16	<a href="#">648244110000</a> Diaphragm	<a href="#">Buy now</a>
17	<a href="#">648244240000</a> Seat,spring	<a href="#">Buy now</a>
18	<a href="#">648244230000</a> Spring,diaphragm	<a href="#">Buy now</a>
19	<a href="#">648244340000</a> Gasket, body	<a href="#">Buy now</a>

# Fuel



Ref	Part	
20	<a href="#">6A0244210100</a> Valve, check	<a href="#">Buy now</a>
22	<a href="#">988130310000</a> Nut	<a href="#">Buy now</a>
23	<a href="#">648244350200</a> Gasket, body 2	<a href="#">Buy now</a>
24	<a href="#">663244110000</a> Diaphragm	<a href="#">Buy now</a>
25	<a href="#">6A0244130000</a> Cover, pump	<a href="#">Buy now</a>
26	<a href="#">985800553000</a> Ybs86-530 screw,panhead	<a href="#">Buy now</a>
27	<a href="#">929900510000</a> Ybs67-5 washer, spring	<a href="#">Buy now</a>
28	<a href="#">65024431A000</a> Gasket,fuel pump	<a href="#">Buy now</a>
29	<a href="#">973130604000</a> Bolt (682)	<a href="#">Buy now</a>
33	<a href="#">688243780000</a> Pipe, joint	<a href="#">Buy now</a>
35	<a href="#">9044509M3300</a> Hose (I580)	<a href="#">Buy now</a>

Fuel 2

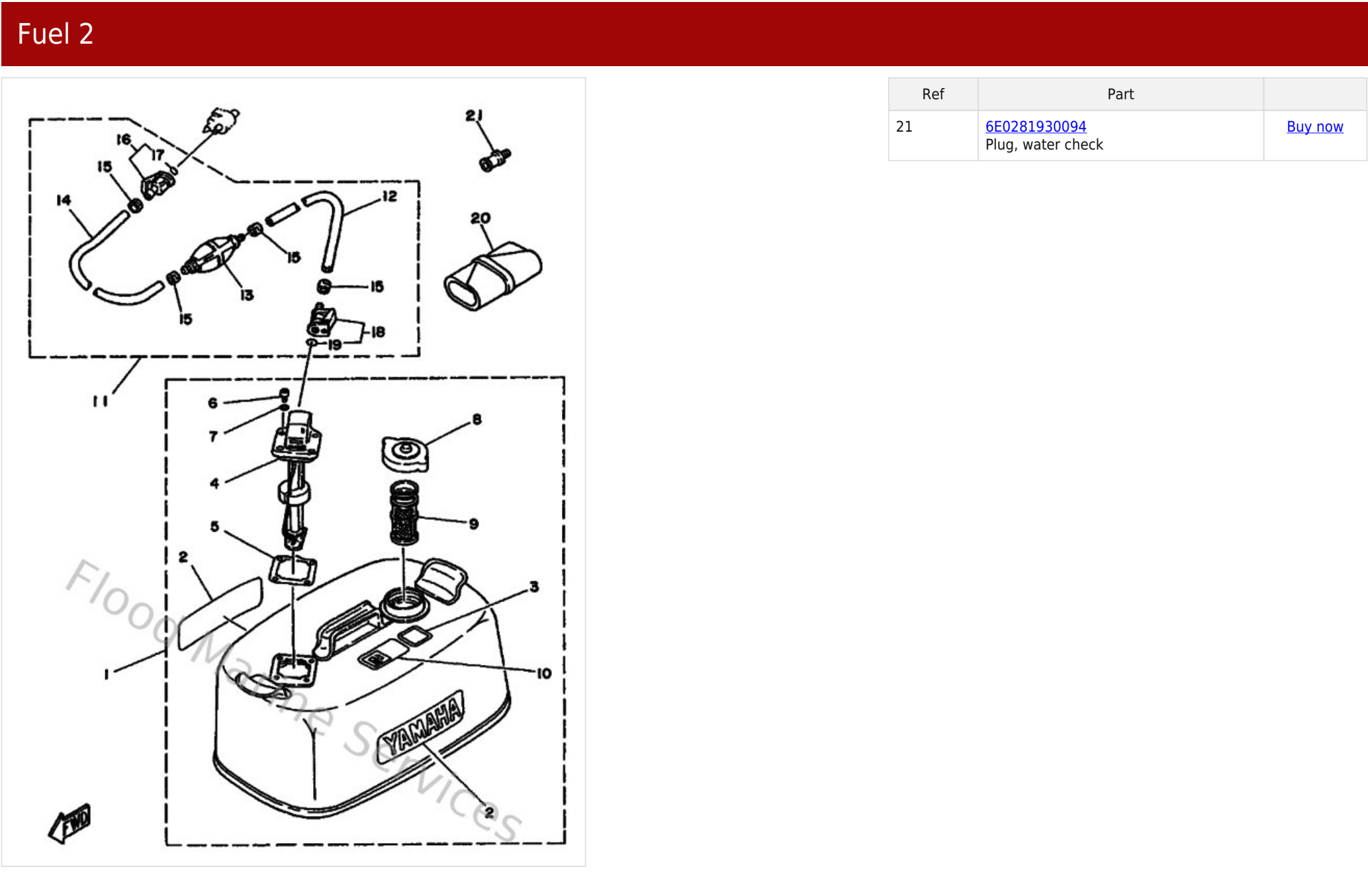


## Fuel 2

Exploded view diagram of the fuel system assembly, showing components numbered 1 through 21. The diagram illustrates the fuel tank (1) with the fuel pump assembly (2) mounted on top. The fuel pump assembly includes the primer pump (3), fuel filter (4), and fuel pump body (5). The fuel pump is connected to the fuel line (6) which leads to the fuel meter assembly (7). The fuel meter assembly includes the fuel meter (8) and the fuel meter joint (9). The fuel meter is connected to the fuel line (10) which leads to the fuel nozzle (11). The fuel nozzle is connected to the fuel line (12) which leads to the fuel nozzle (13). The fuel nozzle is connected to the fuel line (14) which leads to the fuel nozzle (15). The fuel nozzle is connected to the fuel line (16) which leads to the fuel nozzle (17). The fuel nozzle is connected to the fuel line (18) which leads to the fuel nozzle (19). The fuel nozzle is connected to the fuel line (20) which leads to the fuel nozzle (21).

Ref	Part	
4	<a href="#">6Y1242600200</a> Fuel meter assembly	<a href="#">Buy now</a>
5	<a href="#">6Y1242680000</a> Gasket, fuel meter	<a href="#">Buy now</a>
6	<a href="#">985860501600</a> Screw, pan head	<a href="#">Buy now</a>
7	<a href="#">6Y1243290000</a> Seal	<a href="#">Buy now</a>
8	<a href="#">6Y1246100000</a> Cap assembly	<a href="#">Buy now</a>
9	<a href="#">6Y1241670000</a> Strainer	<a href="#">Buy now</a>
11	<a href="#">6Y1243060500</a> Fuel pipe comp. 1	<a href="#">Buy now</a>
12	<a href="#">9044511M0600</a> Hose (I3000)	<a href="#">Buy now</a>
13	<a href="#">6Y1243600200</a> Primer pump assembly	<a href="#">Buy now</a>
14	<a href="#">9044511M7800</a> Hose (I1000)	<a href="#">Buy now</a>
15	<a href="#">650243510100</a> Band 1	<a href="#">Buy now</a>
16	<a href="#">6G1243050000</a> Fuel pipe joint comp. 2	<a href="#">Buy now</a>
17	<a href="#">932100828700</a> O-ring (655)	<a href="#">Buy now</a>
18	<a href="#">6Y1243050600</a> Fuel pipe joint comp. 2	<a href="#">Buy now</a>
20	<a href="#">656W28100100</a> Tool kit	<a href="#">Buy now</a>

Fuel 2



## Fuel 2

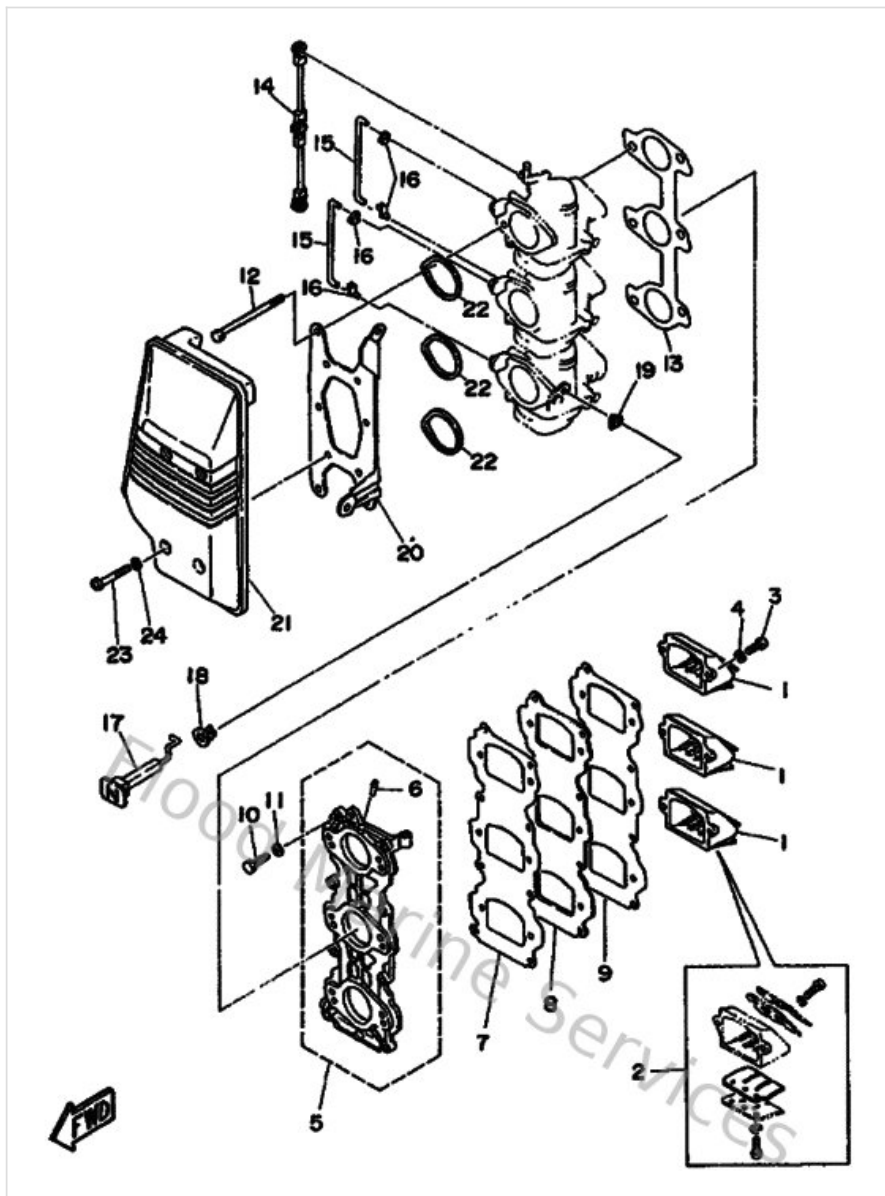
The diagram illustrates the assembly of a fuel tank. The main tank body is labeled 1 and features a 'YAMAHA' logo. Key components shown in an exploded view include:

- 1: Fuel tank body
- 2: Fuel filler cap
- 3: Fuel filler cap gasket
- 4: Fuel filler cap lock
- 5: Fuel filler cap lock pin
- 6: Fuel filler cap lock nut
- 7: Fuel filler cap lock washer
- 8: Fuel filler cap lock seal
- 9: Fuel filler cap lock pin
- 10: Fuel filler cap lock pin
- 11: Fuel filler cap lock pin
- 12: Fuel filler cap lock pin
- 13: Fuel filler cap lock pin
- 14: Fuel filler cap lock pin
- 15: Fuel filler cap lock pin
- 16: Fuel filler cap lock pin
- 17: Fuel filler cap lock pin
- 18: Fuel filler cap lock pin
- 19: Fuel filler cap lock pin
- 20: Fuel filler cap lock pin
- 21: Fuel filler cap lock pin

Ref	Part	
21	<a href="#">6E0281930094</a> Plug, water check	<a href="#">Buy now</a>

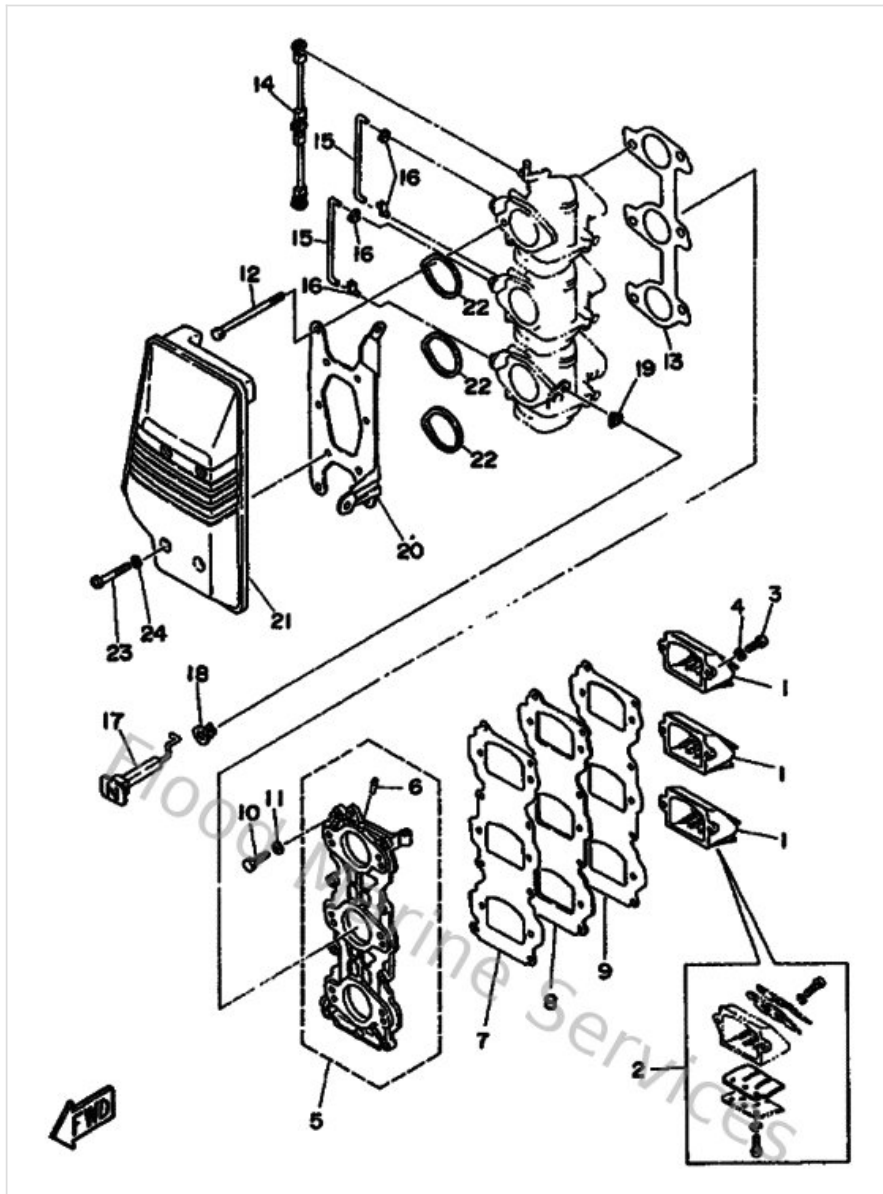


# Intake



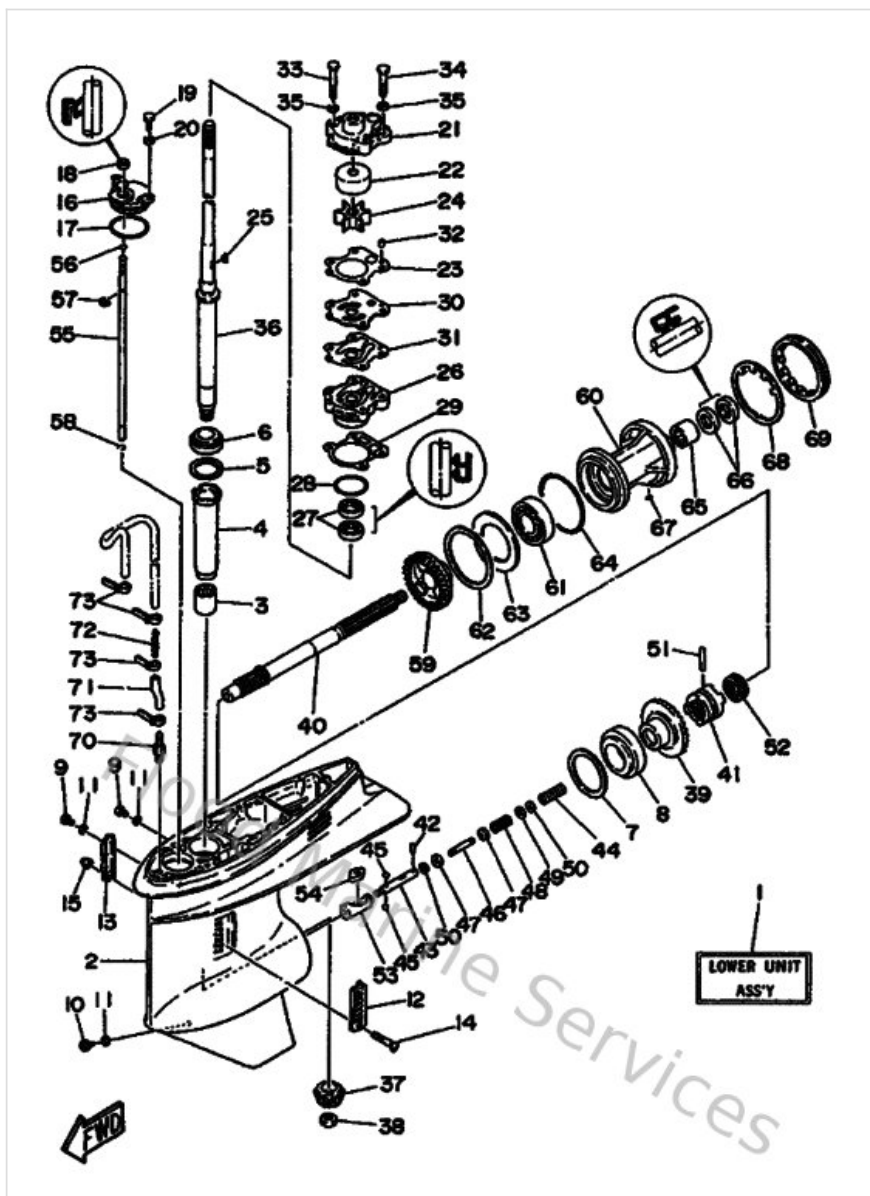
Ref	Part	
1	<a href="#">6H3136100000</a> Reed valve assembly	<a href="#">Buy now</a>
2	<a href="#">688W00040000</a> Reed set	<a href="#">Buy now</a>
3	<a href="#">978850502000</a> Screw, pan head (e22)	<a href="#">Buy now</a>
4	<a href="#">929900610000</a> Washer(6a1)	<a href="#">Buy now</a>
6	<a href="#">6H1144850000</a> Pipe, joint	<a href="#">Buy now</a>
7	<a href="#">6H313621A100</a> Gasket, valve seat	<a href="#">Buy now</a>
8	<a href="#">6H3136240094</a> Plate, reed valve	<a href="#">Buy now</a>
9	<a href="#">6H3136220000</a> Gasket, valve seat	<a href="#">Buy now</a>
10	<a href="#">973130602500</a> Bolt	<a href="#">Buy now</a>
11	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
12	<a href="#">970950609500</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
13	<a href="#">6H3141980100</a> Gasket	<a href="#">Buy now</a>
14	<a href="#">6H3412170000</a> Rod, accel lever	<a href="#">Buy now</a>
15	<a href="#">6H3412570000</a> Rod, choke link 2	<a href="#">Buy now</a>
16	<a href="#">661412620200</a> Joint, choke lever	<a href="#">Buy now</a>

# Intake



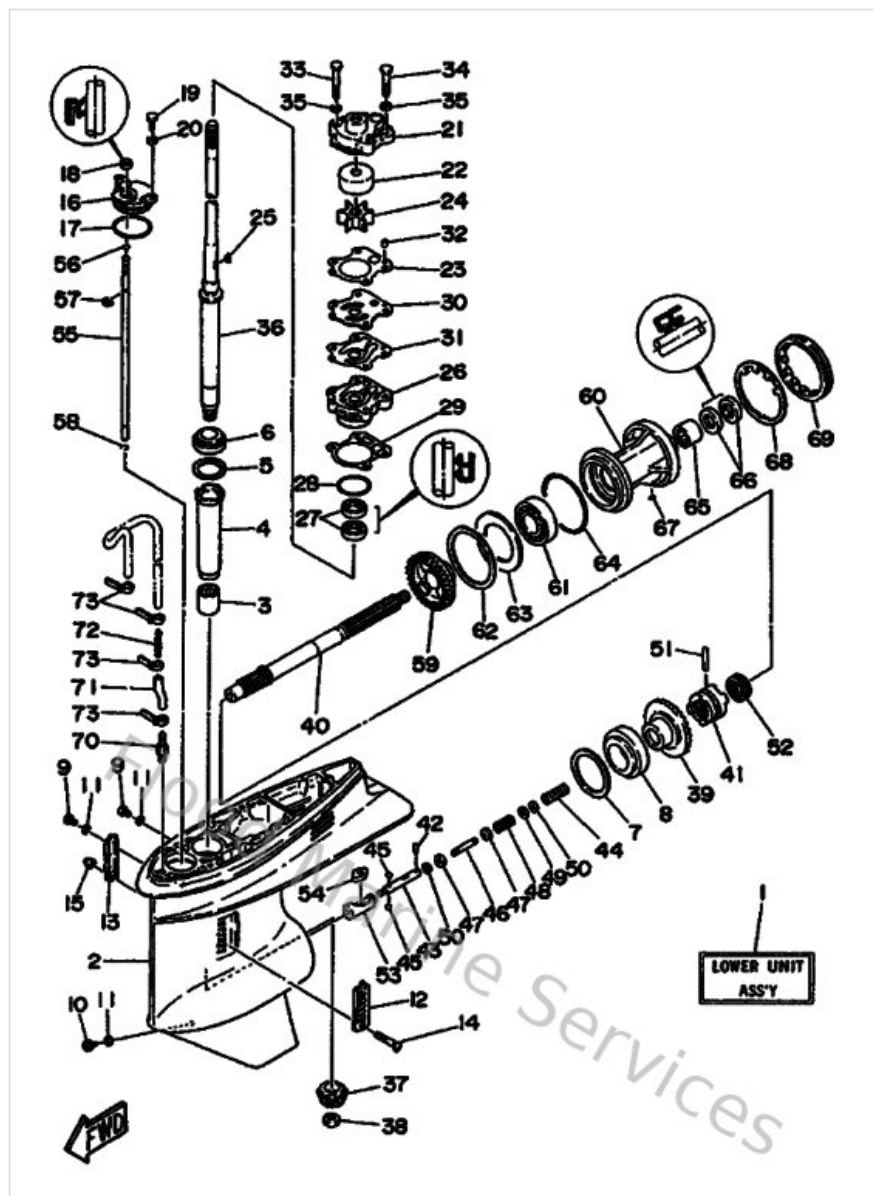
Ref	Part	
17	<a href="#">6H3412710000</a> Knob, choke	<a href="#">Buy now</a>
18	<a href="#">689412730000</a> Grommet	<a href="#">Buy now</a>
20	<a href="#">6H3144130000</a> Stay 1	<a href="#">Buy now</a>
21	<a href="#">6H3144400000</a> Silencer assembly, intake	<a href="#">Buy now</a>
22	<a href="#">6H3144570100</a> Seal	<a href="#">Buy now</a>
23	<a href="#">925030604500</a> Screw pan head	<a href="#">Buy now</a>
24	<a href="#">9020906M0500</a> Washer (688)	<a href="#">Buy now</a>

## Lower Casing & Drive 1



Ref	Part	
2	<a href="#">6H14530101EJ</a> Casing, Lower	<a href="#">Buy now</a>
3	<a href="#">93315325V100</a> Bearing, needle (688)	<a href="#">Buy now</a>
4	<a href="#">688455360100</a> Sleeve, drive shaft	<a href="#">Buy now</a>
5	<a href="#">688455870130</a> Shim (t:0.30mm)	<a href="#">Buy now</a>
6	<a href="#">93332000U300</a> Brg,tapered roller 50mm (688)	<a href="#">Buy now</a>
7	<a href="#">688455676000</a> Shim (t:0.50mm)	<a href="#">Buy now</a>
8	<a href="#">93332000W700</a> Bearing(6b0)	<a href="#">Buy now</a>
9	<a href="#">9034008M0400</a> Plug, straight screw	<a href="#">Buy now</a>
10	<a href="#">688453410000</a> Plug, drain	<a href="#">Buy now</a>
11	<a href="#">904300802000</a> Gasket	<a href="#">Buy now</a>
12	<a href="#">688452140200</a> Cover, water inlet	<a href="#">Buy now</a>
13	<a href="#">688452150200</a> Cover, water inlet	<a href="#">Buy now</a>
14	<a href="#">986800554500</a> Screw, countersunk(692)	<a href="#">Buy now</a>
15	<a href="#">901850500200</a> Nut nylon (sus)(ex4)	<a href="#">Buy now</a>
16	<a href="#">688453210000</a> Plate	<a href="#">Buy now</a>

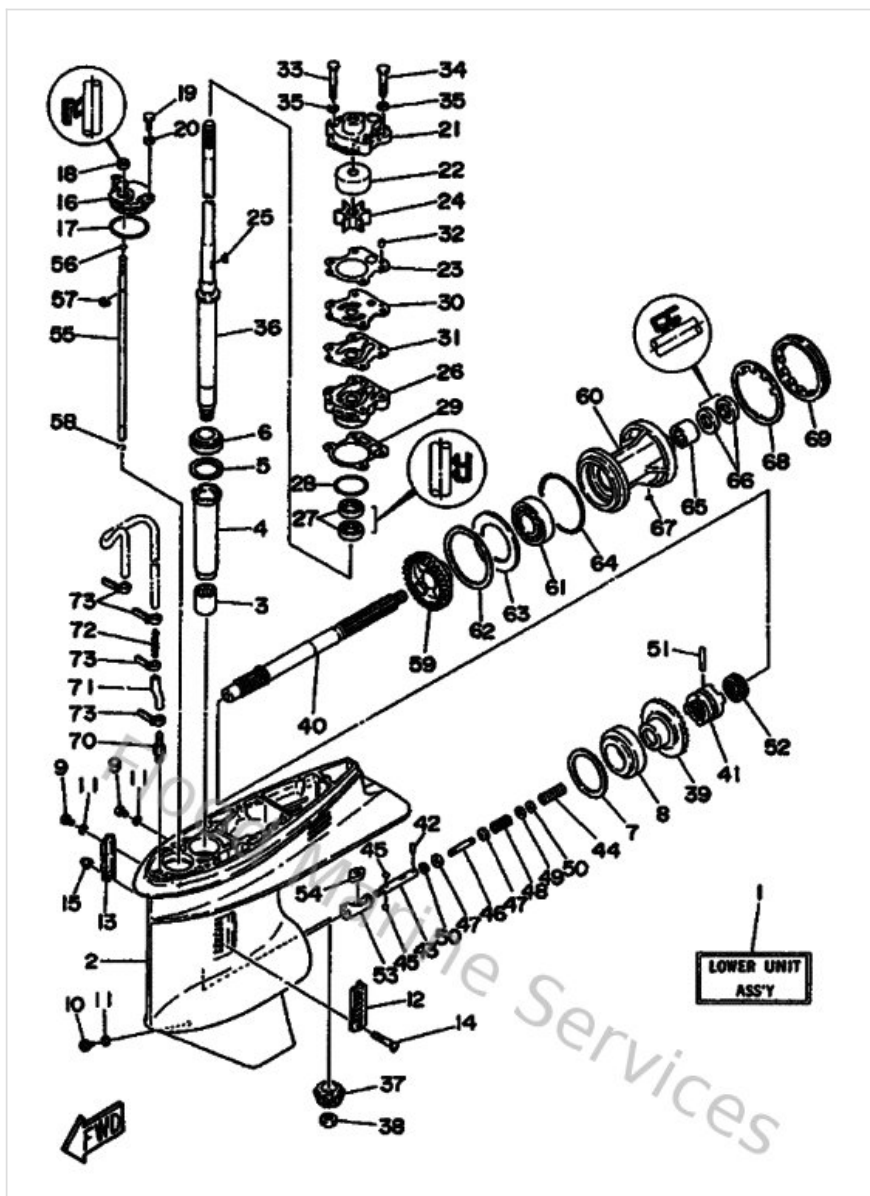
## Lower Casing & Drive 1



Ref	Part	
17	<a href="#">932104904600</a> O-ring (620)	<a href="#">Buy now</a>
18	<a href="#">931060901400</a> Oil seal	<a href="#">Buy now</a>
19	<a href="#">970950601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
20	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
21	<a href="#">6H3443110000</a> Housing, water pump 1	<a href="#">Buy now</a>
22	<a href="#">663443220000</a> Insert, cartridge	<a href="#">Buy now</a>
23	<a href="#">6H3443150000</a> Gasket, water pump 1	<a href="#">Buy now</a>
24	<a href="#">6H3443520000</a> Impellar	<a href="#">Buy now</a>
25	<a href="#">9028003M0300</a> Key, woodruff (697)	<a href="#">Buy now</a>
26	<a href="#">999990393600</a> Housing, water pump set	<a href="#">Buy now</a>
27	<a href="#">931012307000</a> Oil seal (663)	<a href="#">Buy now</a>
28	<a href="#">932104604400</a> O-ring	<a href="#">Buy now</a>
29	<a href="#">688443160100</a> Gasket, water pump 2	<a href="#">Buy now</a>
30	<a href="#">6H3443230000</a> Outer plate, cartridge	<a href="#">Buy now</a>
31	<a href="#">6H344324A000</a> Gasket, cartridge Out, plate	<a href="#">Buy now</a>



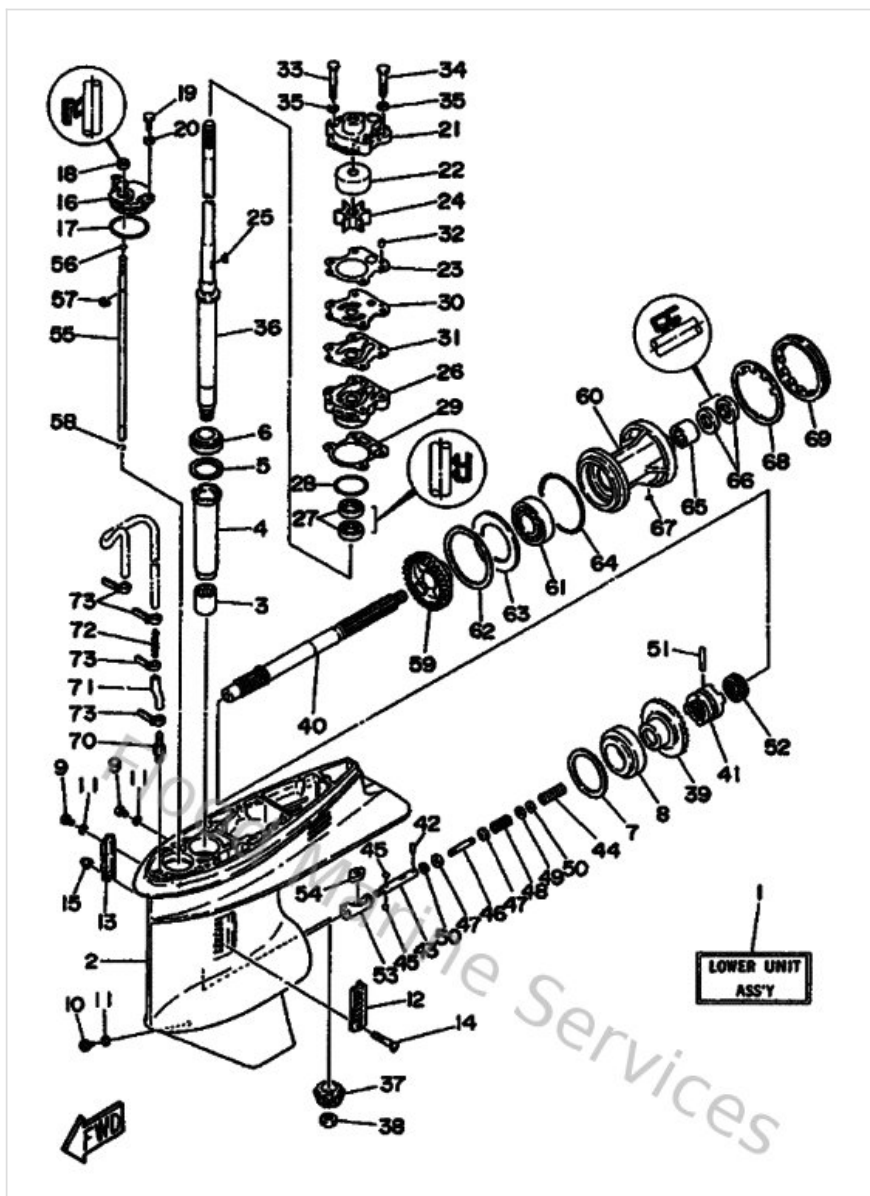
## Lower Casing & Drive 1



Ref	Part	
32	<a href="#">9360410M0300</a> Pin, dowel (688)	<a href="#">Buy now</a>
33	<a href="#">973950805500</a> Bolt, hexagon	<a href="#">Buy now</a>
34	<a href="#">973950804500</a> Bolt, hexagon	<a href="#">Buy now</a>
35	<a href="#">9020908M0200</a> Washer, plate (688)	<a href="#">Buy now</a>
36	<a href="#">6H3455011000</a> Drive Shaft Comp	<a href="#">Buy now</a>
37	<a href="#">6K5455510000</a> Pinion	<a href="#">Buy now</a>
38	<a href="#">9017016M0100</a> Nut, hexagon (688)	<a href="#">Buy now</a>
39	<a href="#">6K5455600000</a> Gear	<a href="#">Buy now</a>
40	<a href="#">6H1456110100</a> Shaft, propeller	<a href="#">Buy now</a>
41	<a href="#">6H1456310100</a> Clutch, dog	<a href="#">Buy now</a>
42	<a href="#">9360312M1100</a> Pin, dowel(6h1)	<a href="#">Buy now</a>
43	<a href="#">6H1456340200</a> Slide, shift	<a href="#">Buy now</a>
44	<a href="#">9050116M6500</a> Spring, compression(6h1)	<a href="#">Buy now</a>
45	<a href="#">935031601000</a> Ball	<a href="#">Buy now</a>
46	<a href="#">6H1456680000</a> Shaft, free 1	<a href="#">Buy now</a>

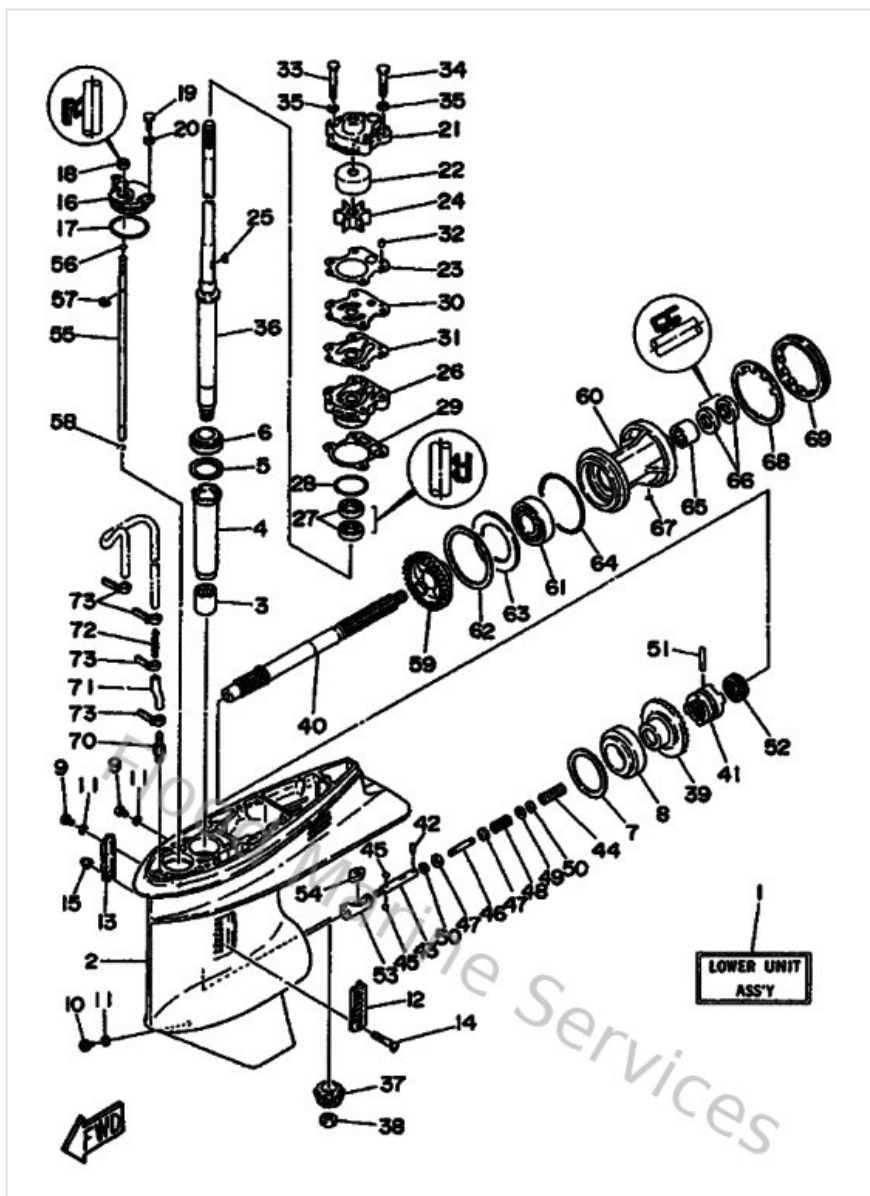


## Lower Casing & Drive 1



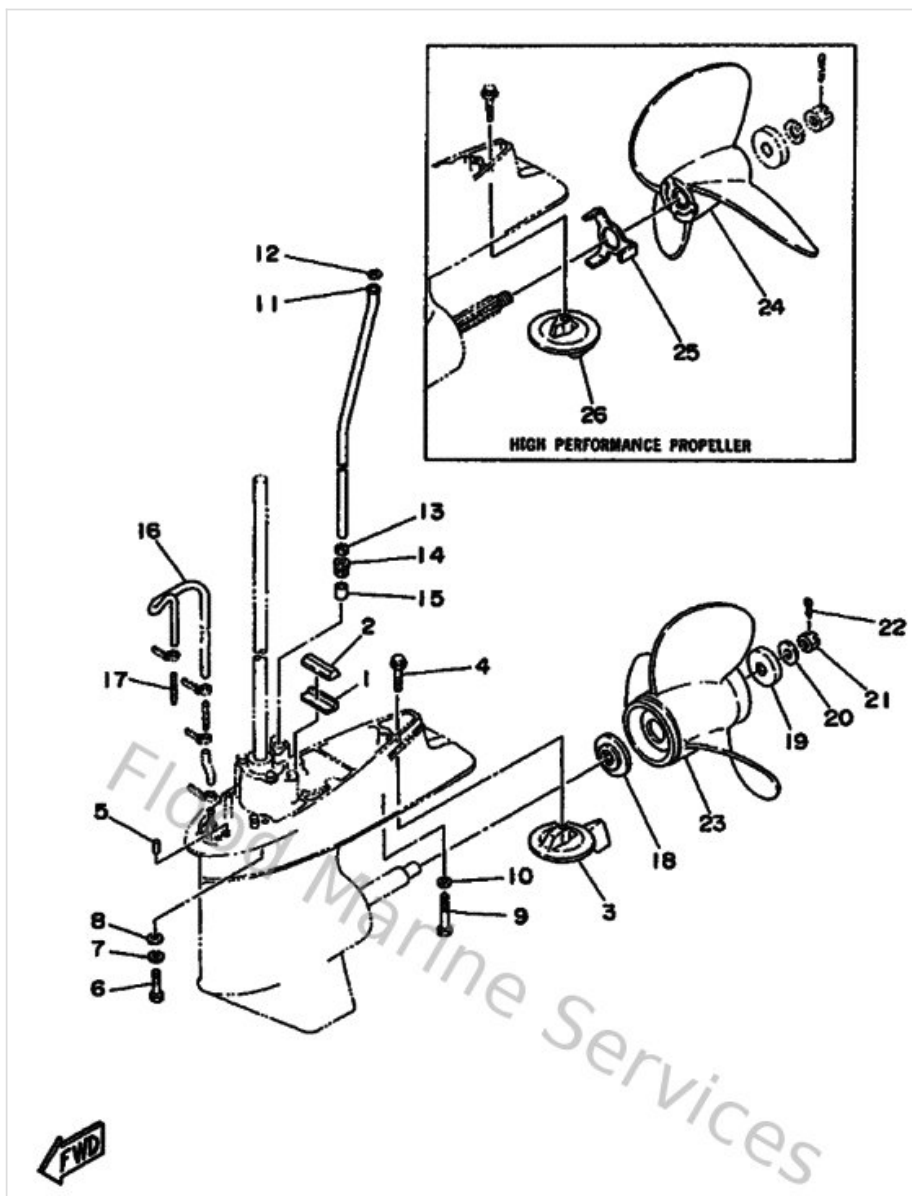
Ref	Part	
47	<a href="#">6H1456350000</a> Plunger, shift	<a href="#">Buy now</a>
48	<a href="#">9050112M4800</a> Spring (6h1)	<a href="#">Buy now</a>
49	<a href="#">902010331300</a> Washer, plate 8077743700	<a href="#">Buy now</a>
50	<a href="#">9018302M0300</a> Nut, spring (6h1)	<a href="#">Buy now</a>
51	<a href="#">9025007M0200</a> Pin, straight (688)	<a href="#">Buy now</a>
53	<a href="#">6H1456410100</a> Shifter	<a href="#">Buy now</a>
54	<a href="#">6H1441510000</a> Cam, shift	<a href="#">Buy now</a>
55	<a href="#">6H1441440000</a> Rod, shift 2	<a href="#">Buy now</a>
56	<a href="#">932100743500</a> O-ring (11m)	<a href="#">Buy now</a>
57	<a href="#">990010860000</a> Circlip(2r6)	<a href="#">Buy now</a>
58	<a href="#">9345007M0000</a> Circlip (6e5)	<a href="#">Buy now</a>
59	<a href="#">6H3455710000</a> Gear 2	<a href="#">Buy now</a>
60	<a href="#">688453310094</a> Housing, bearing	<a href="#">Buy now</a>
62	<a href="#">688455770150</a> Shim (t:0.50mm)	<a href="#">Buy now</a>
63	<a href="#">688455760000</a> Washer, thrust 2	<a href="#">Buy now</a>

## Lower Casing & Drive 1



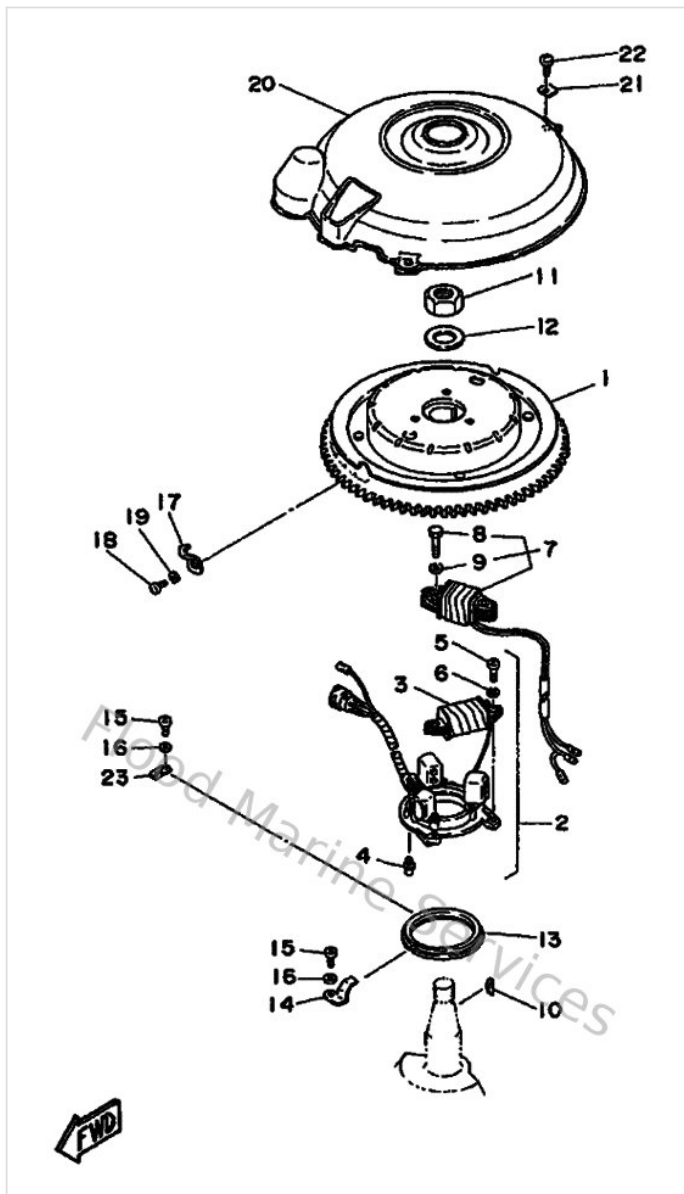
Ref	Part	
64	<a href="#">9321085M1500</a> O-ring(6h1)	<a href="#">Buy now</a>
65	<a href="#">93317325U000</a> Brg,needle	<a href="#">Buy now</a>
66	<a href="#">9310125M0300</a> Oil seal	<a href="#">Buy now</a>
67	<a href="#">902820401000</a> Key, strait(663)	<a href="#">Buy now</a>
68	<a href="#">688453830200</a> Washer, claw	<a href="#">Buy now</a>
69	<a href="#">688453840000</a> Nut	<a href="#">Buy now</a>
70	<a href="#">6E5453780000</a> Nipple, hose	<a href="#">Buy now</a>
71	<a href="#">9044507ME800</a> Hose (l250)	<a href="#">Buy now</a>
72	<a href="#">6E5835581000</a> End, nipple	<a href="#">Buy now</a>
73	<a href="#">9046511M1000</a> Clamp	<a href="#">Buy now</a>

## Lower Casing & Drive 2



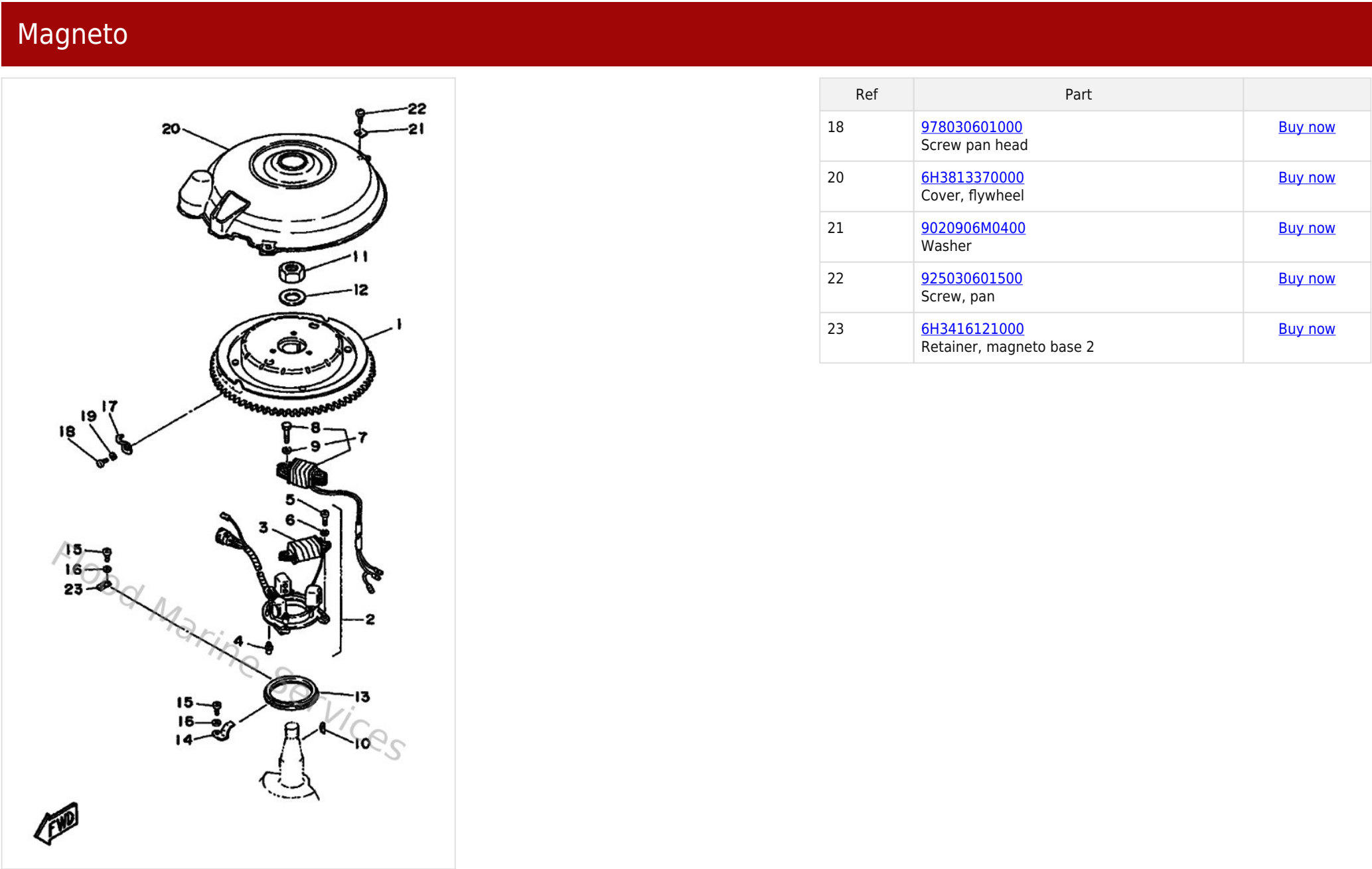
Ref	Part	
1	<a href="#">663453760094</a> Guide, seal damper	<a href="#">Buy now</a>
2	<a href="#">688453750000</a> Damper, seal 2	<a href="#">Buy now</a>
23	<a href="#">6E54594900EL</a> Propeller (3x13-5/8"x13"-k)	<a href="#">Buy now</a>
24	<a href="#">6E5459781000</a> Propeller assembly (3x14"x26"-p)	<a href="#">Buy now</a>
25	<a href="#">6E5459941000</a> Plate, tooth	<a href="#">Buy now</a>
26	<a href="#">6E5453711000</a> Tab-trim	<a href="#">Buy now</a>

# Magneto



Ref	Part	
1	<a href="#">6K585550A000</a> Rotor assembly	<a href="#">Buy now</a>
2	<a href="#">6H385510A000</a> Stator assembly	<a href="#">Buy now</a>
3	<a href="#">6H3855200000</a> Charge coil assembly	<a href="#">Buy now</a>
4	<a href="#">663855180000</a> Joint, ball	<a href="#">Buy now</a>
5	<a href="#">978850501600</a> Screw, pan head(6b0)	<a href="#">Buy now</a>
6	<a href="#">929900510000</a> Ybs67-5 washer, spring	<a href="#">Buy now</a>
7	<a href="#">6H381303A000</a> Lighting coil assembly	<a href="#">Buy now</a>
8	<a href="#">973130603000</a> Bolt	<a href="#">Buy now</a>
9	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
10	<a href="#">902800504900</a> Key, woodruff (12r)	<a href="#">Buy now</a>
11	<a href="#">901702013700</a> Nut, hexagon(663)	<a href="#">Buy now</a>
12	<a href="#">9020121M1800</a> Washer, plate (663)	<a href="#">Buy now</a>
13	<a href="#">6H3416110000</a> Retainer, Magneto Base	<a href="#">Buy now</a>
14	<a href="#">6H3416120000</a> Retainer, magneto base 2	<a href="#">Buy now</a>
15	<a href="#">925800601200</a> Screw, pan head(62j)	<a href="#">Buy now</a>

# Magneto



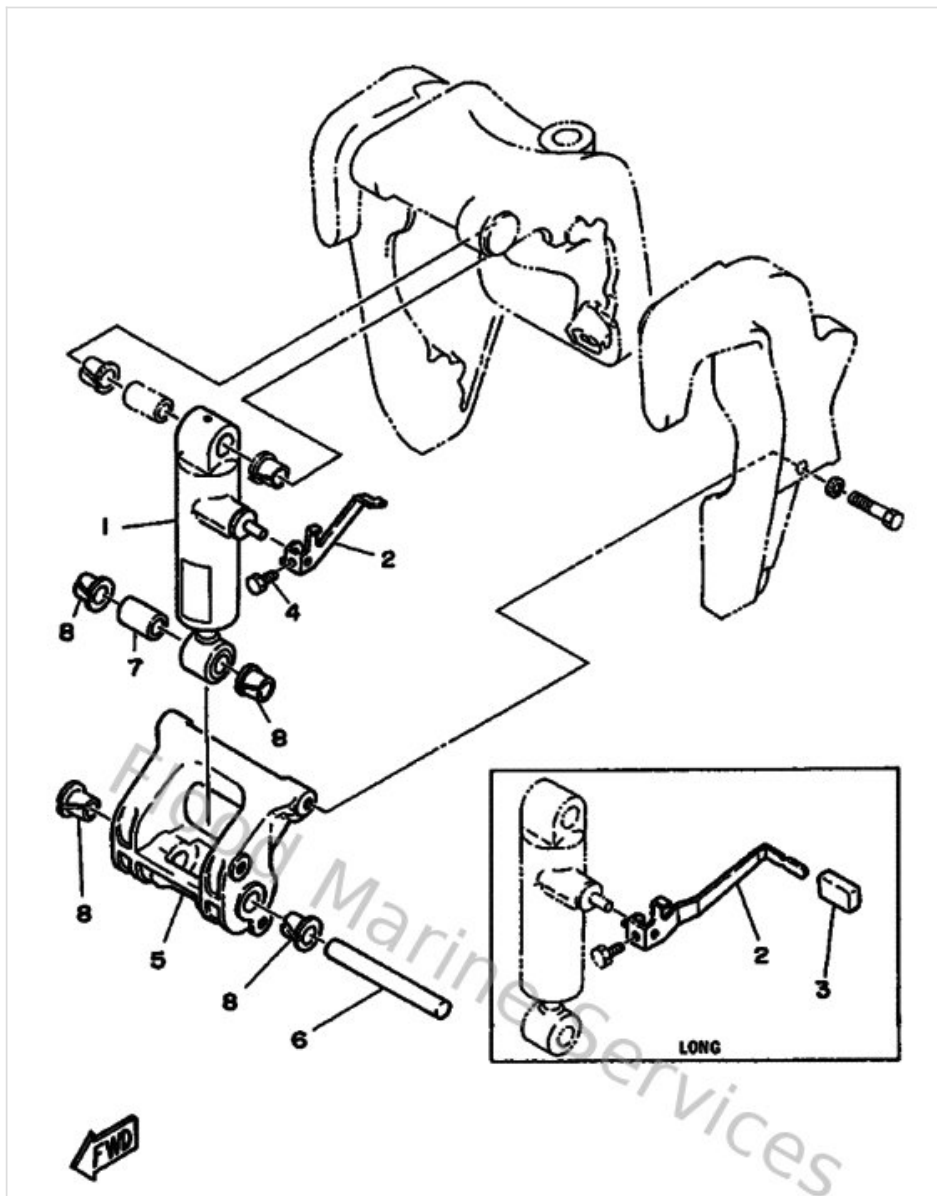
# Magneto

The diagram shows an exploded view of a magneto assembly. At the top is the flywheel cover (20) with two screws (21) and a pan head screw (18). Below it is the flywheel (1) with a gear. The central shaft assembly includes a rotor (3) with a coil (5) and a distributor (4). The base (2) has a retainer (23) and a magneto base (2). The diagram is labeled with numbers 1 through 23, corresponding to the parts listed in the table.

Ref	Part	
18	<a href="#">978030601000</a> Screw pan head	<a href="#">Buy now</a>
20	<a href="#">6H3813370000</a> Cover, flywheel	<a href="#">Buy now</a>
21	<a href="#">9020906M0400</a> Washer	<a href="#">Buy now</a>
22	<a href="#">925030601500</a> Screw, pan	<a href="#">Buy now</a>
23	<a href="#">6H3416121000</a> Retainer, magneto base 2	<a href="#">Buy now</a>

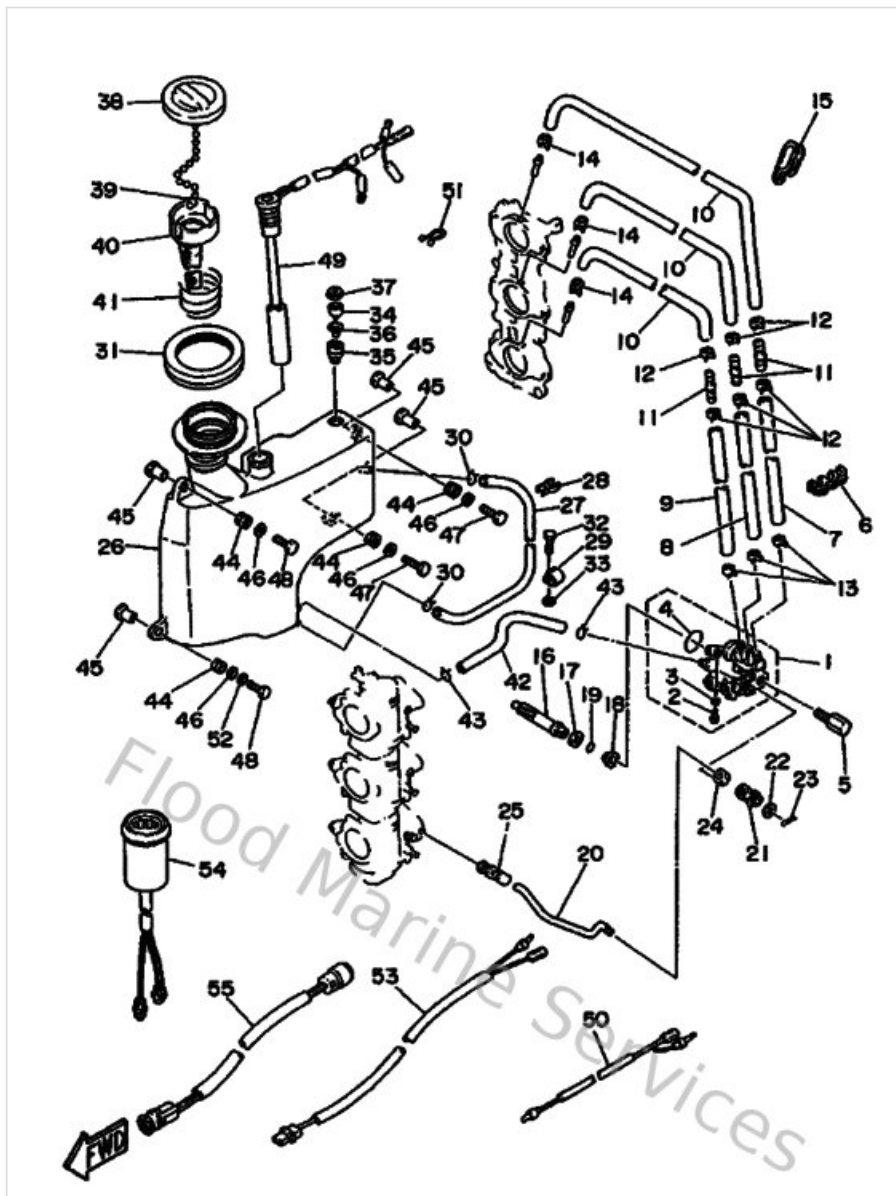


## Manual Tilt



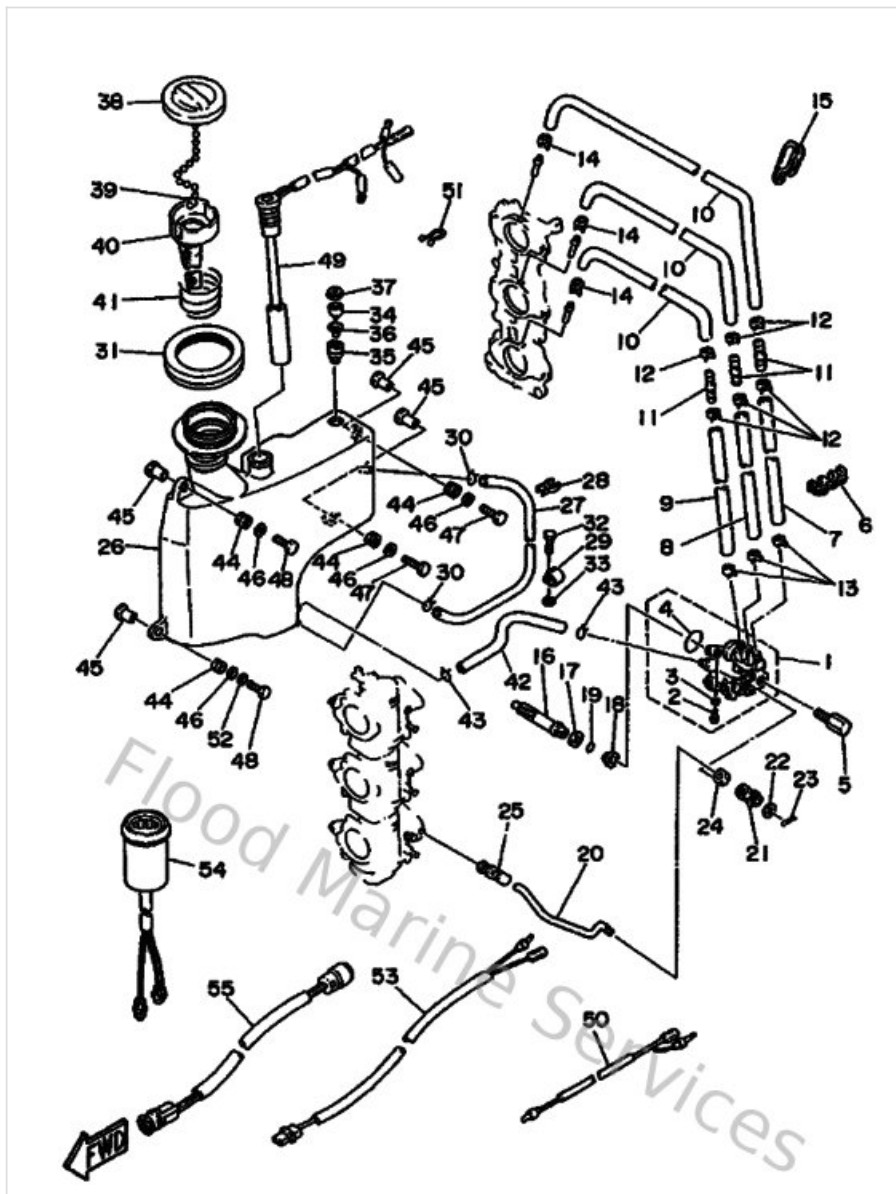
Ref	Part	
1	<a href="#">6974317003EJ</a> Shock Absorber assembly	<a href="#">Buy now</a>
2	<a href="#">688436310000</a> Lever, tilt 1	<a href="#">Buy now</a>
3	<a href="#">682433180100</a> Cover	<a href="#">Buy now</a>
4	<a href="#">970850601000</a> Bolt	<a href="#">Buy now</a>
5	<a href="#">6974312800EJ</a> Spacer, Clamp Bracket	<a href="#">Buy now</a>
6	<a href="#">688431240200</a> Pin, lower shock mount	<a href="#">Buy now</a>
7	<a href="#">9038618M2100</a> Bushing (688)	<a href="#">Buy now</a>
8	<a href="#">9038618M3500</a> Bush (688)	<a href="#">Buy now</a>

# Oil Pump



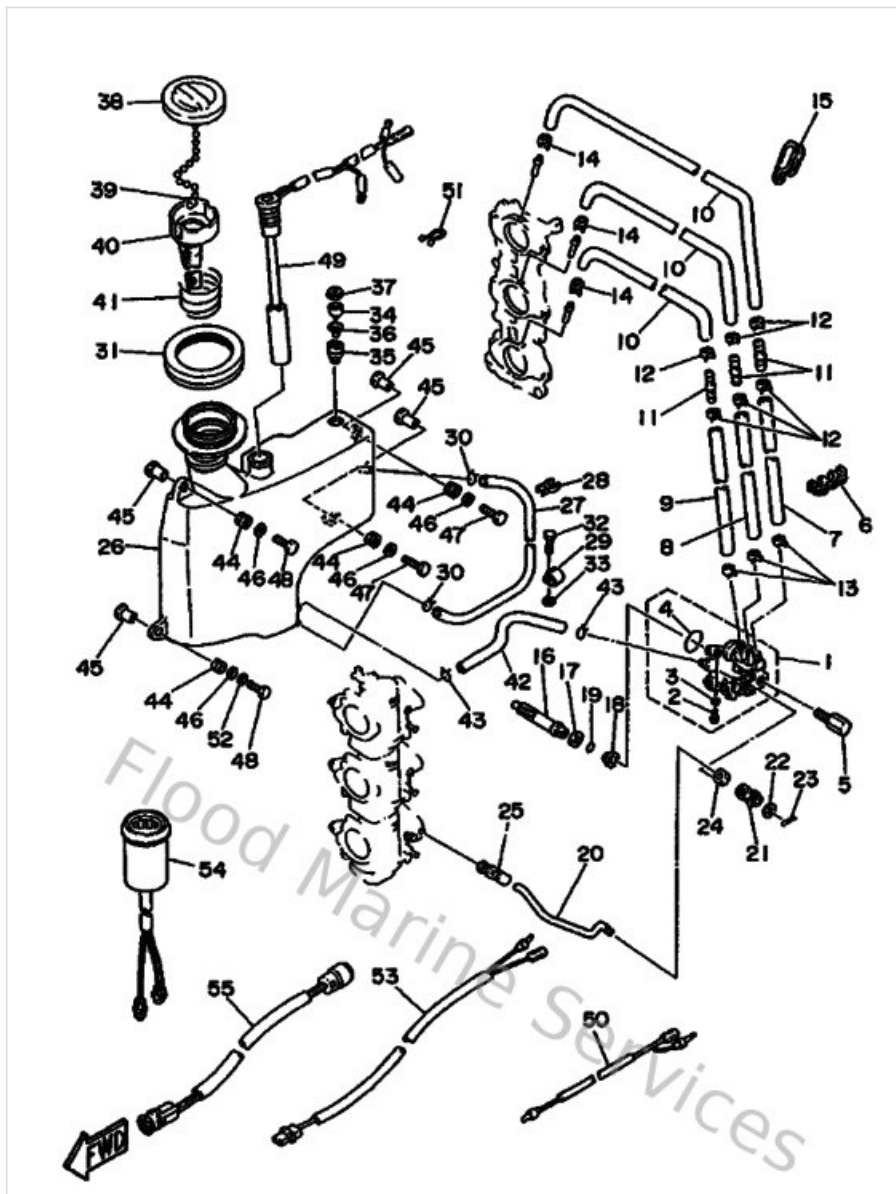
Ref	Part	
1	<a href="#">6H1132000100</a> Oil injection pump set	<a href="#">Buy now</a>
2	<a href="#">6E5134710000</a> Plug, Drain	<a href="#">Buy now</a>
3	<a href="#">6E5134750000</a> Washer	<a href="#">Buy now</a>
5	<a href="#">9010906M2200</a> Bolt	<a href="#">Buy now</a>
6	<a href="#">9046407M0500</a> Clamp (6g5)	<a href="#">Buy now</a>
7	<a href="#">9044507M9000</a> Hose (I390)	<a href="#">Buy now</a>
8	<a href="#">9044507M2300</a> Hose (I570)	<a href="#">Buy now</a>
9	<a href="#">9044507MA500</a> Hose (I200)	<a href="#">Buy now</a>
10	<a href="#">9044507M8700</a> Hose(62t)	<a href="#">Buy now</a>
11	<a href="#">6E5131320000</a> Joint	<a href="#">Buy now</a>
12	<a href="#">9046807M0200</a> Clip (6e5)	<a href="#">Buy now</a>
15	<a href="#">9046508M2300</a> Clamp (6h3)	<a href="#">Buy now</a>
16	<a href="#">6H3115370000</a> Gear, driven	<a href="#">Buy now</a>
18	<a href="#">6H1131170100</a> Collar, distance	<a href="#">Buy now</a>
19	<a href="#">932101359500</a> 93210-13m04	<a href="#">Buy now</a>

# Oil Pump



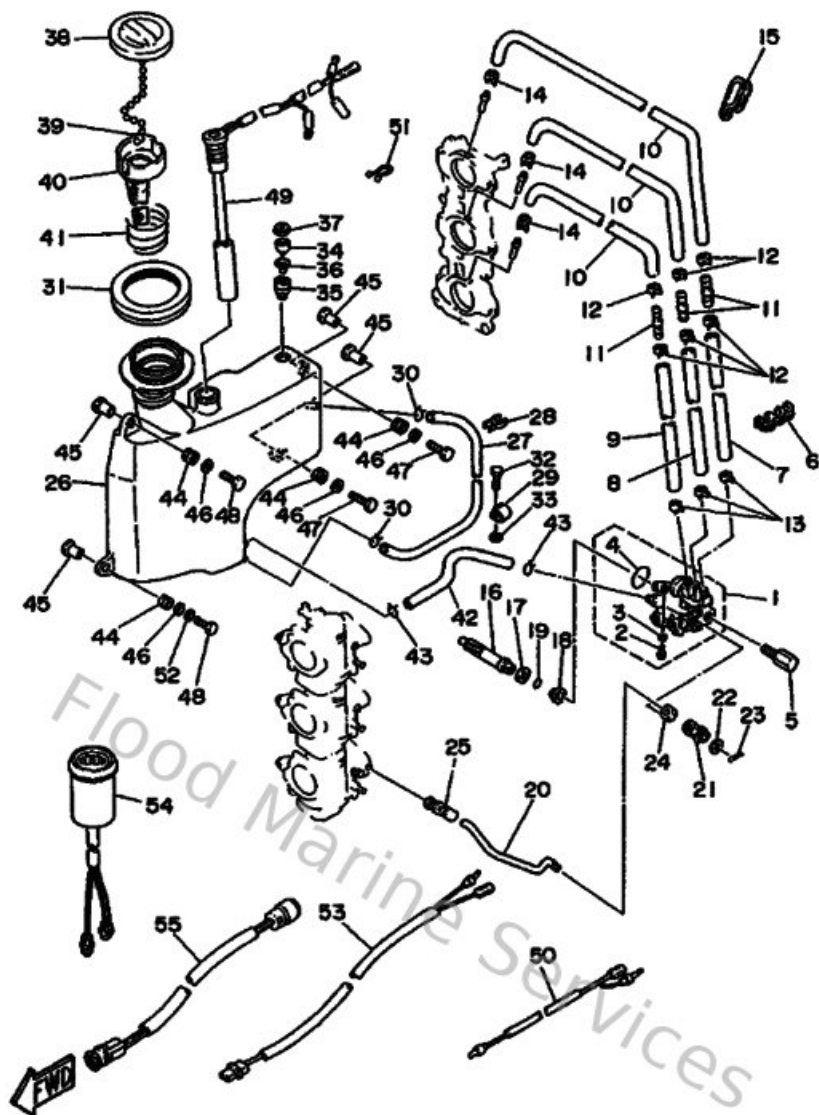
Ref	Part	
21	<a href="#">6H1412370000</a> Joint, link	<a href="#">Buy now</a>
22	<a href="#">902020508800</a> Washer, plate (666)	<a href="#">Buy now</a>
23	<a href="#">9046805M0300</a> Clip(6j8)	<a href="#">Buy now</a>
24	<a href="#">953030560000</a> Nut, hexagon (663)	<a href="#">Buy now</a>
25	<a href="#">6R5412370000</a> Joint, link	<a href="#">Buy now</a>
27	<a href="#">9044511M1500</a> Hose (I360)	<a href="#">Buy now</a>
28	<a href="#">9046411M2400</a> Clamp(6h1)	<a href="#">Buy now</a>
29	<a href="#">9046511M2700</a> Clamp(6h1)	<a href="#">Buy now</a>
30	<a href="#">9046711M0800</a> Clip(72x)	<a href="#">Buy now</a>
31	<a href="#">6H1217350000</a> Seal 2	<a href="#">Buy now</a>
32	<a href="#">973130601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
33	<a href="#">9038706M3100</a> Coller (6a0)	<a href="#">Buy now</a>
34	<a href="#">6H1217441000</a> Breather	<a href="#">Buy now</a>
35	<a href="#">6H1217730000</a> Grommet	<a href="#">Buy now</a>
36	<a href="#">9038603M5900</a> Bush, Spec1 Nylon	<a href="#">Buy now</a>

# Oil Pump



Ref	Part	
38	<a href="#">6H1217700000</a> Oil Tank Cap Assembly	<a href="#">Buy now</a>
39	<a href="#">6H1217570000</a> Washer, special 1	<a href="#">Buy now</a>
40	<a href="#">6H1242510100</a> Strainer 1	<a href="#">Buy now</a>
41	<a href="#">9050114M4500</a> Spring, Compression	<a href="#">Buy now</a>
42	<a href="#">6H3217660000</a> Pipe, Oil	<a href="#">Buy now</a>
43	<a href="#">904670800400</a> Clip, pipe 6162435600	<a href="#">Buy now</a>
44	<a href="#">6A0823170000</a> Damper, ignition coil	<a href="#">Buy now</a>
45	<a href="#">624425420000</a> Collar	<a href="#">Buy now</a>
46	<a href="#">902010605000</a> Washer, plate(6e3)	<a href="#">Buy now</a>
47	<a href="#">970800603000</a> Bolt(jf7)	<a href="#">Buy now</a>
48	<a href="#">973130602500</a> Bolt	<a href="#">Buy now</a>
49	<a href="#">6H3857201200</a> Oil Level Gauge assembly	<a href="#">Buy now</a>
50	<a href="#">6H3813150000</a> Lead Wire Assembly	<a href="#">Buy now</a>
51	<a href="#">904651814700</a> Clamp	<a href="#">Buy now</a>
52	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>

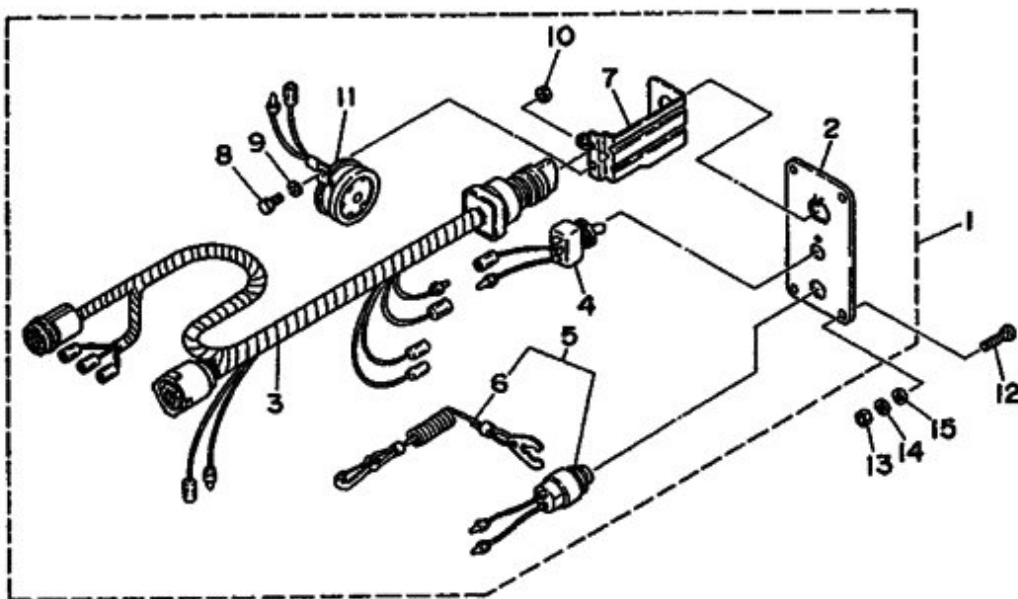
# Oil Pump



Ref	Part	
55	<a href="#">6H1843481200</a> Wire Lead 1	<a href="#">Buy now</a>

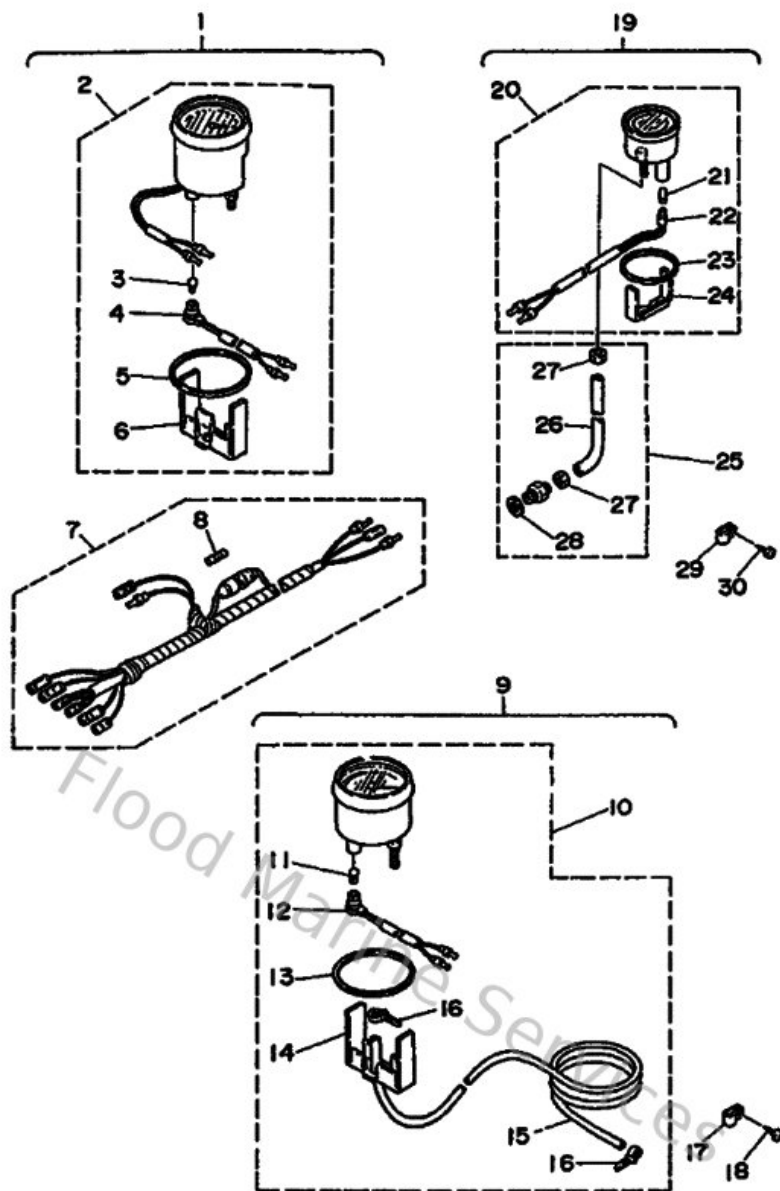


## Optional Parts 1



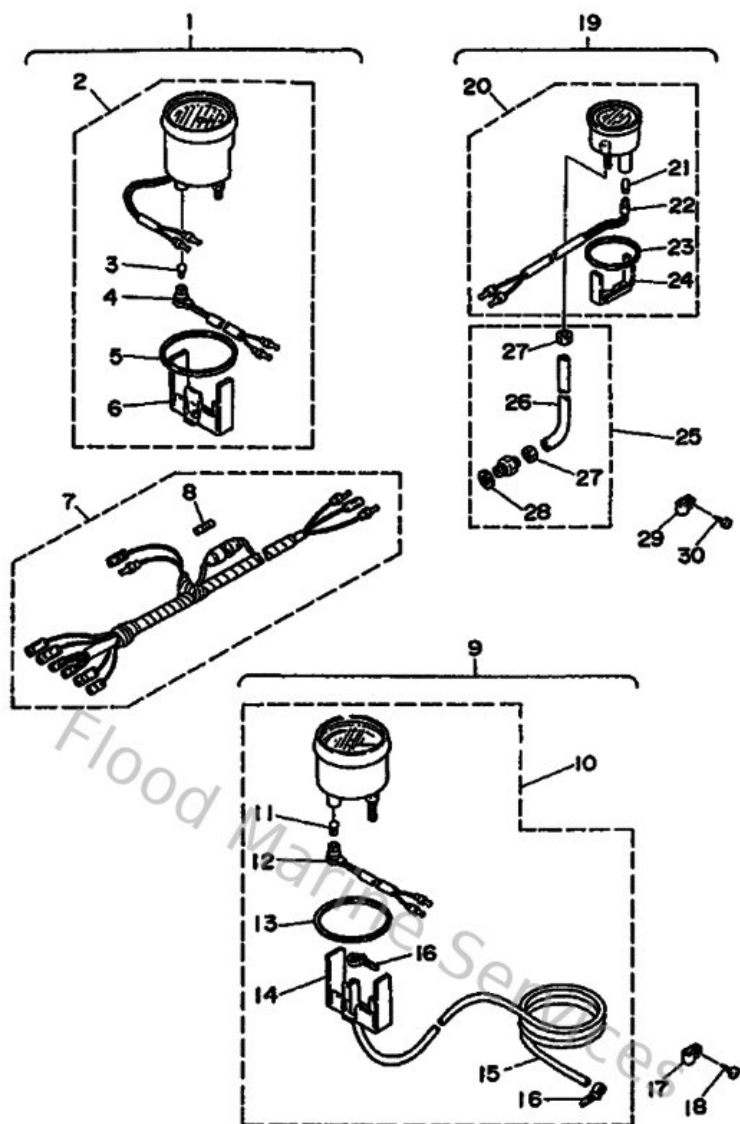
Ref	Part	
3	<a href="#">704825100200</a> Main switch assembly	<a href="#">Buy now</a>
4	<a href="#">703825740000</a> Switch, choke	<a href="#">Buy now</a>
5	<a href="#">688825750100</a> Engine stop switch assembly	<a href="#">Buy now</a>
6	<a href="#">682825560000</a> Lanyard, stop switch	<a href="#">Buy now</a>
7	<a href="#">704825810000</a> Stay, Cord Clamp	<a href="#">Buy now</a>
8	<a href="#">973030501200</a> Bolt, hexagon	<a href="#">Buy now</a>
9	<a href="#">929900510000</a> Ybs67-5 washer, spring	<a href="#">Buy now</a>
10	<a href="#">953800570000</a> Nut (656)	<a href="#">Buy now</a>
11	<a href="#">688833831100</a> Buzzer	<a href="#">Buy now</a>
12	<a href="#">9014905M0500</a> Screw(6k0)	<a href="#">Buy now</a>
13	<a href="#">953800560000</a> Nut, hexagon (663)	<a href="#">Buy now</a>
15	<a href="#">929900560000</a> Washer, plain (646)	<a href="#">Buy now</a>
16	<a href="#">6888258A5000</a> 10p main harness mec 5m (16ft)	<a href="#">Buy now</a>
17	<a href="#">6888258A1000</a> 10p main harness mec 2m (7ft)	<a href="#">Buy now</a>

## Optional Parts 2



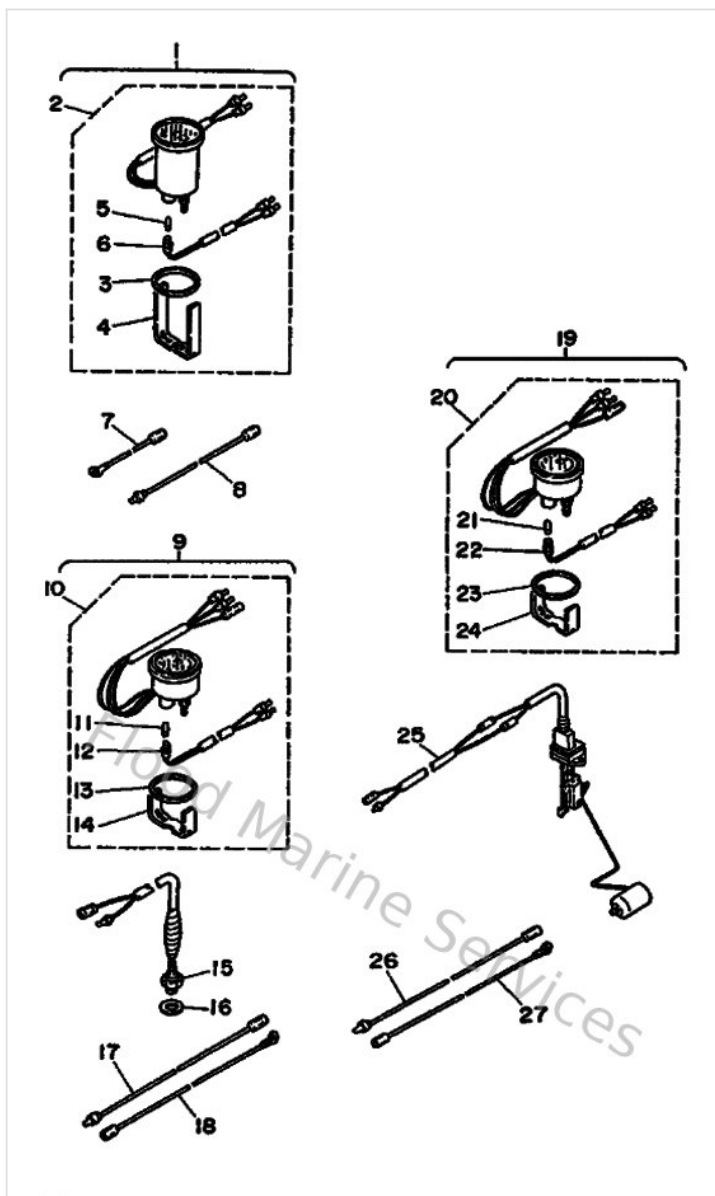
Ref	Part	
1	<a href="#">6Y5W00801100</a> Tachometer kit	<a href="#">Buy now</a>
2	<a href="#">6Y5835401200</a> Tachometer assembly	<a href="#">Buy now</a>
3	<a href="#">688835160000</a> Bulb, pilot (t6.5, 12v-1.7w)	<a href="#">Buy now</a>
4	<a href="#">688835360000</a> Socket, meter	<a href="#">Buy now</a>
5	<a href="#">6Y5835230000</a> Damper	<a href="#">Buy now</a>
6	<a href="#">6Y5835530000</a> Wire, lead (l=2.5m)	<a href="#">Buy now</a>
7	<a href="#">6Y583553N000</a> Wire, lead (l=2.5m)	<a href="#">Buy now</a>
8	<a href="#">1E6821510000</a> Fuse (10a)	<a href="#">Buy now</a>
9	<a href="#">6Y5W00813000</a> Speedometer Kit	<a href="#">Buy now</a>
10	<a href="#">6Y5835103000</a> Speedometer assembly (km/h,knots,m	<a href="#">Buy now</a>
14	<a href="#">6Y5835140000</a> Plate, fitting	<a href="#">Buy now</a>
15	<a href="#">688835570000</a> Tube (8m)	<a href="#">Buy now</a>
16	<a href="#">904651009800</a> Clamp	<a href="#">Buy now</a>
17	<a href="#">9046511M1000</a> Clamp	<a href="#">Buy now</a>
18	<a href="#">977804011600</a> Screw,panh.tapping	<a href="#">Buy now</a>

## Optional Parts 2



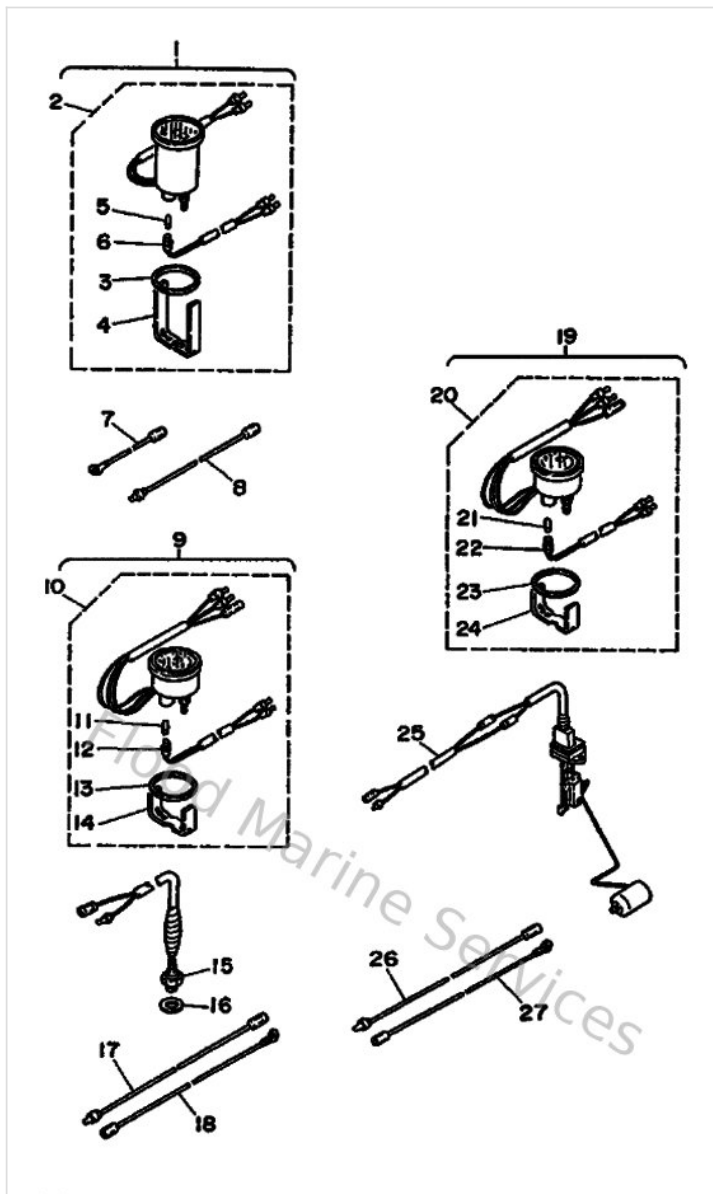
Ref	Part	
19	<a href="#">6Y5836601000</a> Water pressure meter assembly	<a href="#">Buy now</a>
20	<a href="#">6Y5836600000</a> Water pressure meter assembly	<a href="#">Buy now</a>
21	<a href="#">3FV835170000</a> Bulb (12v-1.7w) t6.5	<a href="#">Buy now</a>
22	<a href="#">6Y5835360000</a> Socket, meter	<a href="#">Buy now</a>
23	<a href="#">688836640000</a> Damper	<a href="#">Buy now</a>
24	<a href="#">688836650000</a> Plate, fitting	<a href="#">Buy now</a>
25	<a href="#">688836670000</a> Sender	<a href="#">Buy now</a>
26	<a href="#">688836660000</a> Tube	<a href="#">Buy now</a>
27	<a href="#">663836680000</a> Nut, nipple	<a href="#">Buy now</a>
28	<a href="#">904301411500</a> Gasket (663)	<a href="#">Buy now</a>
29	<a href="#">906013140200</a> 021-58119-01 clip, nylon 14	<a href="#">Buy now</a>

## Optional Parts 3



Ref	Part	
1	<a href="#">6Y5W00883100</a> Hour meter kit	<a href="#">Buy now</a>
2	<a href="#">6Y5835040100</a> Hour meter assembly	<a href="#">Buy now</a>
3	<a href="#">688836640000</a> Damper	<a href="#">Buy now</a>
5	<a href="#">6Y5835180000</a> Bulb (12v-1.7w) t6.5	<a href="#">Buy now</a>
6	<a href="#">6Y5835360000</a> Socket, meter	<a href="#">Buy now</a>
7	<a href="#">66383553A000</a> Wire, lead	<a href="#">Buy now</a>
8	<a href="#">66383553Y000</a> Wire, lead	<a href="#">Buy now</a>
9	<a href="#">6Y5W00881000</a> Water Temp. Meter Kit	<a href="#">Buy now</a>
10	<a href="#">6Y5835900000</a> Water temperature assembly	<a href="#">Buy now</a>
14	<a href="#">688836650000</a> Plate, fitting	<a href="#">Buy now</a>
15	<a href="#">688835910000</a> Thermo unit	<a href="#">Buy now</a>
16	<a href="#">904301411500</a> Gasket (663)	<a href="#">Buy now</a>
19	<a href="#">6Y5W00882000</a> Fuel meter kit	<a href="#">Buy now</a>
20	<a href="#">6Y5857500000</a> Fuel meter assembly	<a href="#">Buy now</a>
21	<a href="#">3FV835170000</a> Bulb (12v-1.7w) t6.5	<a href="#">Buy now</a>

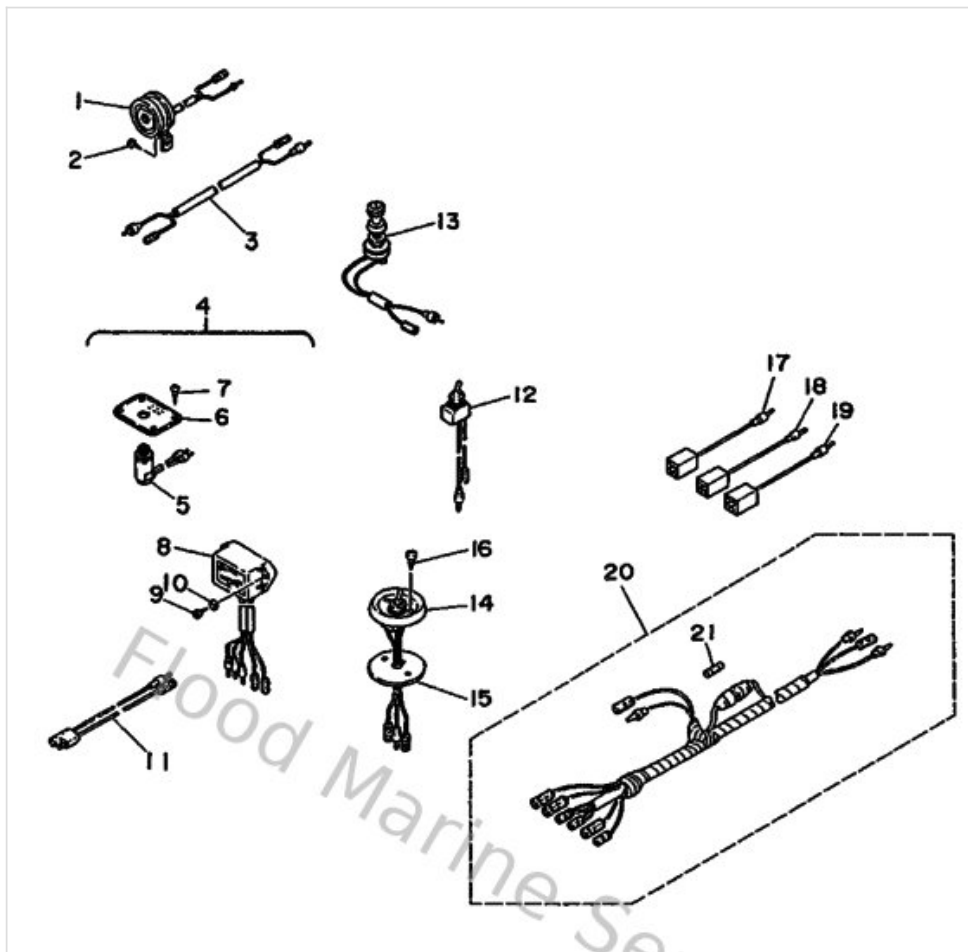
## Optional Parts 3



Ref	Part	
25	<a href="#">688857520100</a> Sender unit assembly, fuel meter	<a href="#">Buy now</a>

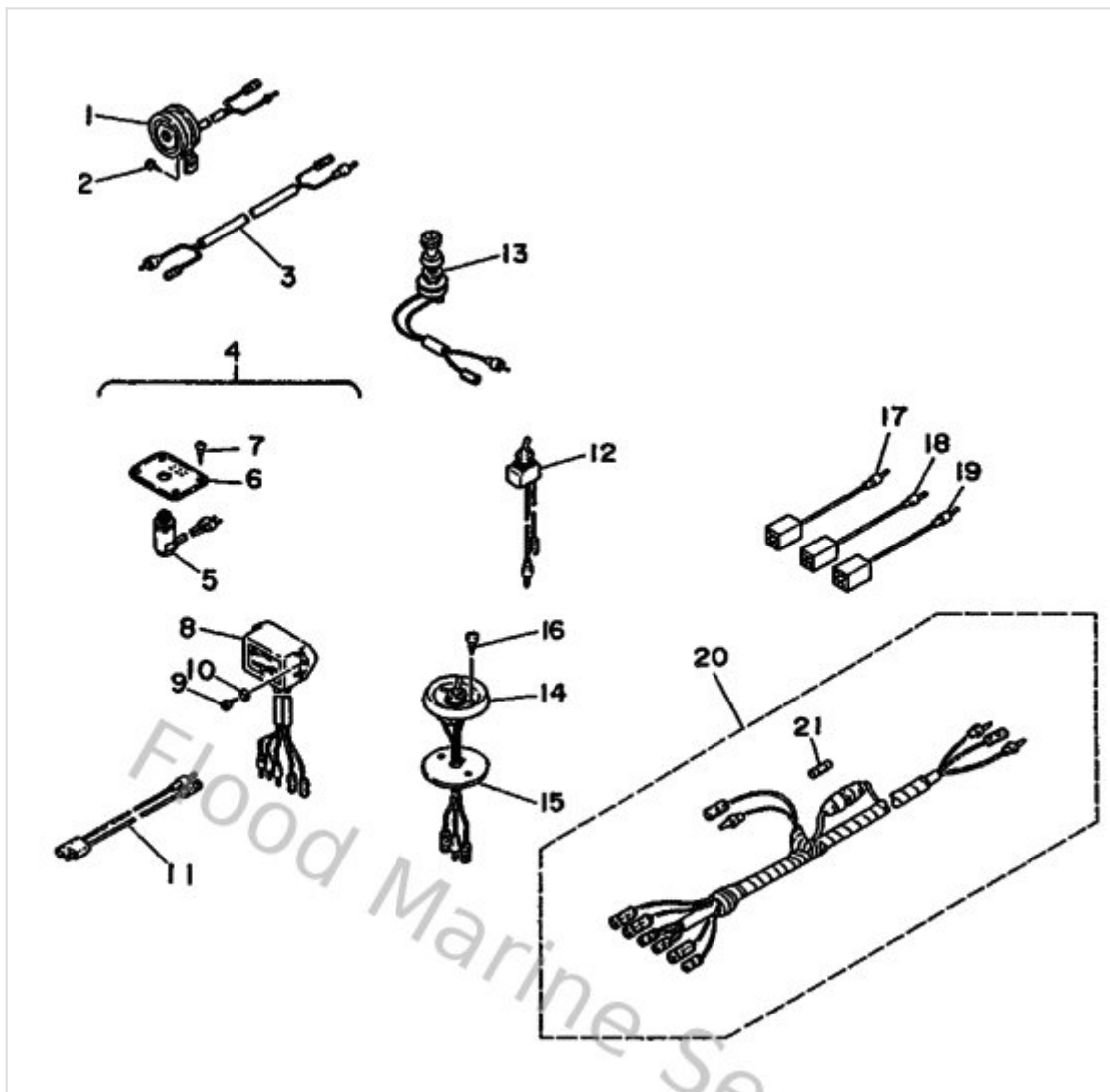


## Optional Parts 4



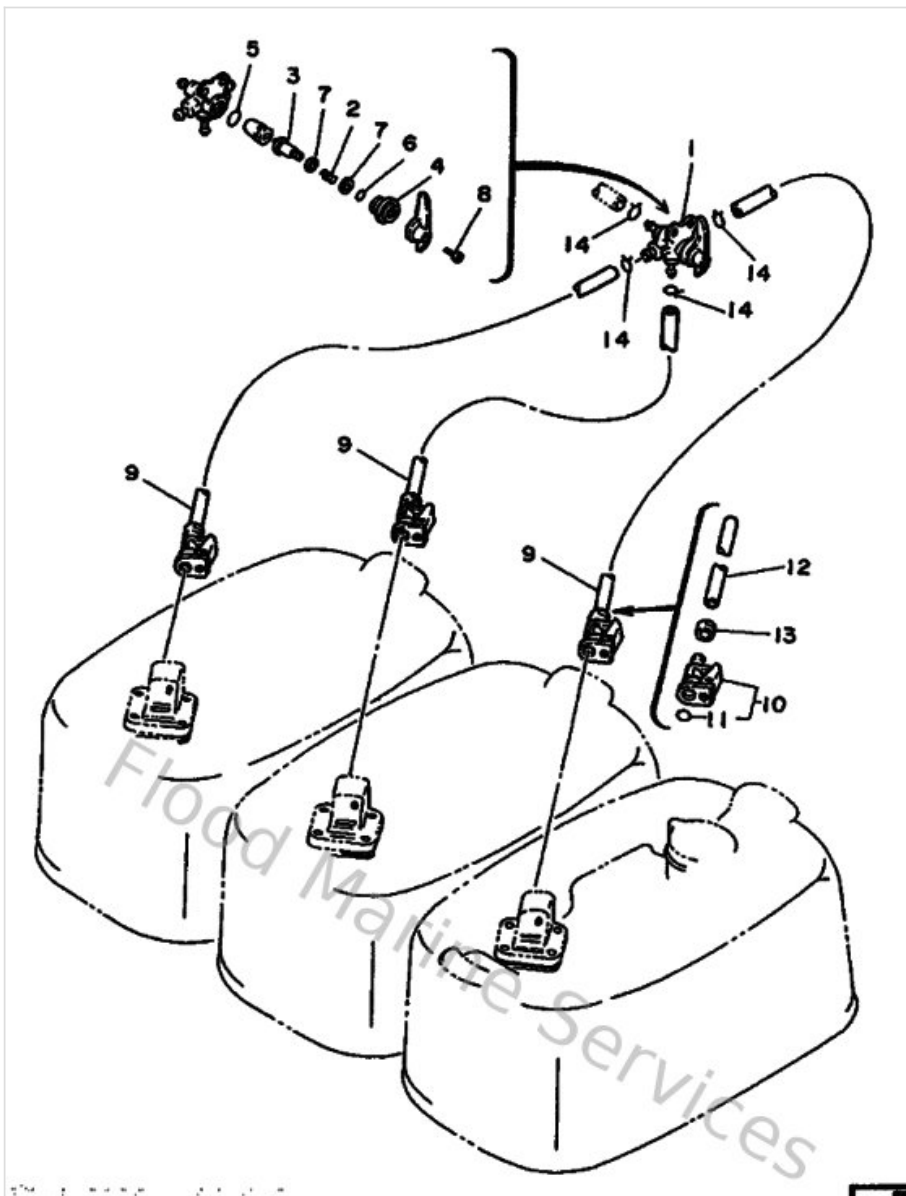
Ref	Part	
1	<a href="#">688833831100</a> Buzzer	<a href="#">Buy now</a>
2	<a href="#">977805011200</a> Screw, tapping(61a)	<a href="#">Buy now</a>
3	<a href="#">688833731000</a> Lead, horn	<a href="#">Buy now</a>
5	<a href="#">663843010100</a> Pilot lamp ass'y	<a href="#">Buy now</a>
6	<a href="#">663843090000</a> Plate set	<a href="#">Buy now</a>
7	<a href="#">954283131600</a> Screw, round tapping	<a href="#">Buy now</a>
9	<a href="#">977806012000</a> Screw, tapping(6k8)	<a href="#">Buy now</a>
10	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
11	<a href="#">663825210900</a> Wire, Lead	<a href="#">Buy now</a>
12	<a href="#">688825260000</a> Switch, lamp	<a href="#">Buy now</a>
13	<a href="#">688825200000</a> Lamp switch assembly	<a href="#">Buy now</a>
14	<a href="#">688825631000</a> Trim & tilt switch	<a href="#">Buy now</a>
15	<a href="#">688823880000</a> Plate	<a href="#">Buy now</a>
16	<a href="#">977804011600</a> Screw,panh.tapping	<a href="#">Buy now</a>
17	<a href="#">6Y5825210000</a> Wire, lead	<a href="#">Buy now</a>

## Optional Parts 4



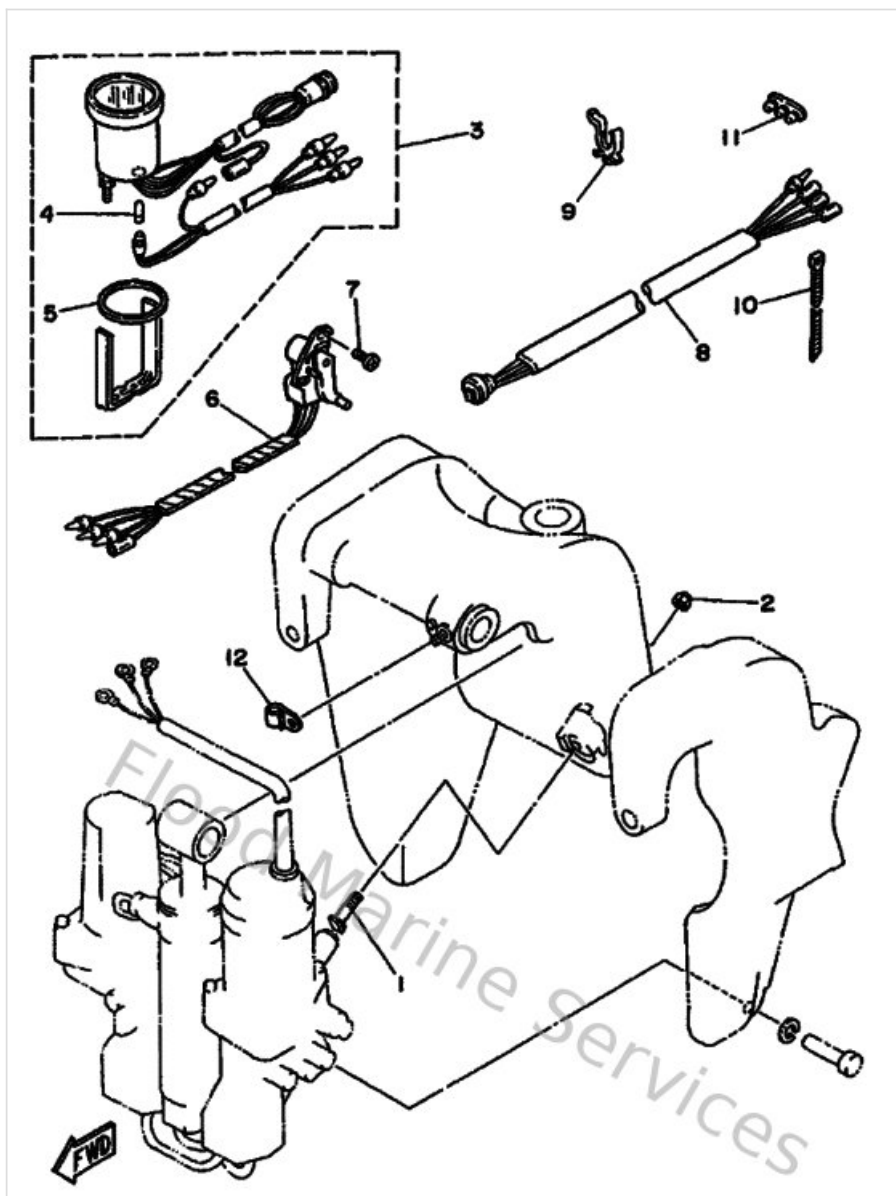
Ref	Part	
18	<a href="#">6Y5821490000</a> Wire, lead 3	<a href="#">Buy now</a>
19	<a href="#">6Y5821170000</a> Wire, lead	<a href="#">Buy now</a>
20	<a href="#">6Y5835530000</a> Wire, lead (l=2.5m)	<a href="#">Buy now</a>
21	<a href="#">1E6821510000</a> Fuse (10a)	<a href="#">Buy now</a>

## Optional Parts 5



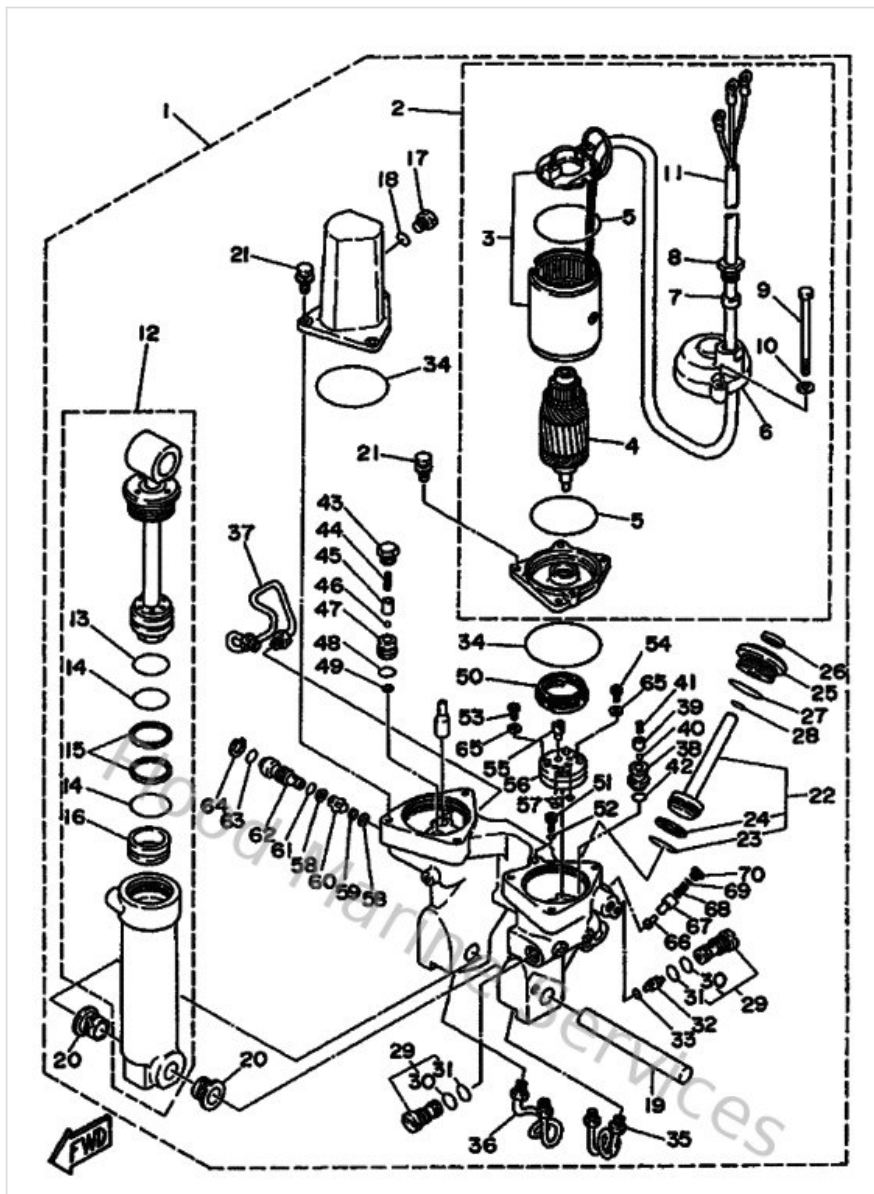
Ref	Part	
2	<a href="#">9050112M1300</a> Spring, compression (688)	<a href="#">Buy now</a>
3	<a href="#">688245540000</a> Shaft, cock	<a href="#">Buy now</a>
4	<a href="#">688245590000</a> Cap	<a href="#">Buy now</a>
5	<a href="#">9321020M2800</a> O-ring (688)	<a href="#">Buy now</a>
6	<a href="#">932100800300</a> O-ring	<a href="#">Buy now</a>
7	<a href="#">9020108M3200</a> Washer (688)	<a href="#">Buy now</a>
8	<a href="#">986800401600</a> Screw, flat head(ga5)	<a href="#">Buy now</a>
9	<a href="#">688243070500</a> Fuel pipe comp. 2	<a href="#">Buy now</a>
10	<a href="#">688243070100</a> Fuel Pipe Comp. 2	<a href="#">Buy now</a>
11	<a href="#">932100828700</a> O-ring (655)	<a href="#">Buy now</a>
12	<a href="#">9044512M2100</a> Hose (I3000)	<a href="#">Buy now</a>
13	<a href="#">650243515000</a> Band 1	<a href="#">Buy now</a>
14	<a href="#">9046711M0000</a> Clip, Scissor	<a href="#">Buy now</a>

## Power Trim & Tilt Assy



Ref	Part	
1	<a href="#">688433760100</a> Bolt, thrust receiver	<a href="#">Buy now</a>
2	<a href="#">901850805700</a> Nut, nylon (6j8)	<a href="#">Buy now</a>
3	<a href="#">6Y5836700100</a> Trim Meter	<a href="#">Buy now</a>
4	<a href="#">3FV835170000</a> Bulb (12v-1.7w) t6.5	<a href="#">Buy now</a>
5	<a href="#">688836640000</a> Damper	<a href="#">Buy now</a>
6	<a href="#">6E5836720100</a> Trim sender	<a href="#">Buy now</a>
7	<a href="#">985800601600</a> Screw pan head	<a href="#">Buy now</a>
8	<a href="#">6E5825531000</a> Extension, Wire Harness	<a href="#">Buy now</a>
9	<a href="#">9046415M0800</a> Clamp (6h1)	<a href="#">Buy now</a>
10	<a href="#">9046511M1000</a> Clamp	<a href="#">Buy now</a>
11	<a href="#">703821190000</a> Cover, lead wire	<a href="#">Buy now</a>
12	<a href="#">904650802800</a> Clamp (1e6)	<a href="#">Buy now</a>

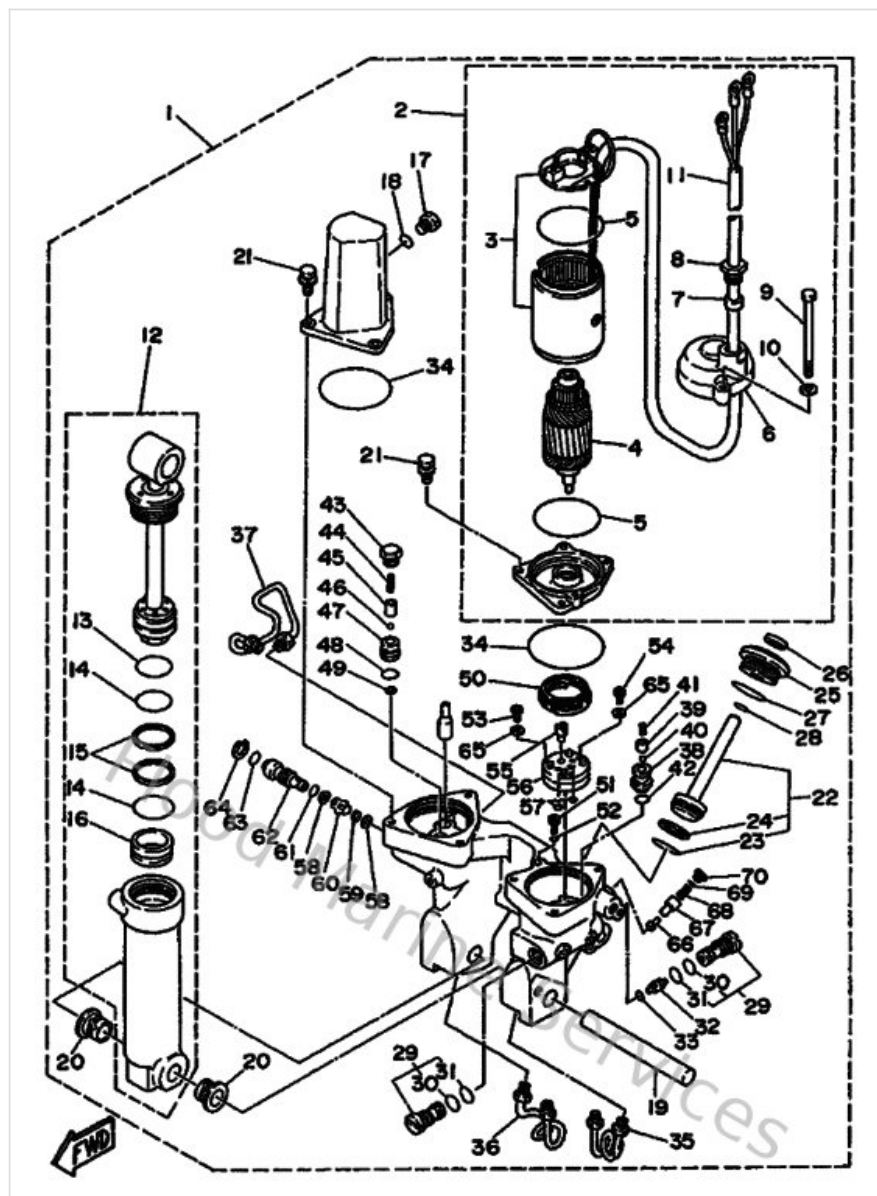
# Power Trim & Tilt Assy 1



Ref	Part	
2	<a href="#">688438801100</a> Motor Assembly	<a href="#">Buy now</a>
3	<a href="#">6E5438040000</a> Stator Assembly	<a href="#">Buy now</a>
4	<a href="#">6E5438050000</a> Armature Assembly	<a href="#">Buy now</a>
5	<a href="#">9321071M7600</a> O-Ring (6E5)	<a href="#">Buy now</a>
6	<a href="#">6E5438840000</a> Frame, Commutator End	<a href="#">Buy now</a>
7	<a href="#">6E5438850000</a> Grommet	<a href="#">Buy now</a>
8	<a href="#">6E5438860000</a> Bolt	<a href="#">Buy now</a>
9	<a href="#">6E5438870000</a> Bolt	<a href="#">Buy now</a>
10	<a href="#">9020105M0100</a> Washer	<a href="#">Buy now</a>
11	<a href="#">688438071100</a> Wire Sub Assembly	<a href="#">Buy now</a>
12	<a href="#">6974380E0100</a> Cylinder tilt assembly	<a href="#">Buy now</a>
13	<a href="#">6E5438610000</a> O-ring 1	<a href="#">Buy now</a>
14	<a href="#">6E5438620000</a> O-ring 2	<a href="#">Buy now</a>
15	<a href="#">6E5438720000</a> Ring, back-up 2	<a href="#">Buy now</a>
16	<a href="#">6E5438140100</a> Piston, free	<a href="#">Buy now</a>

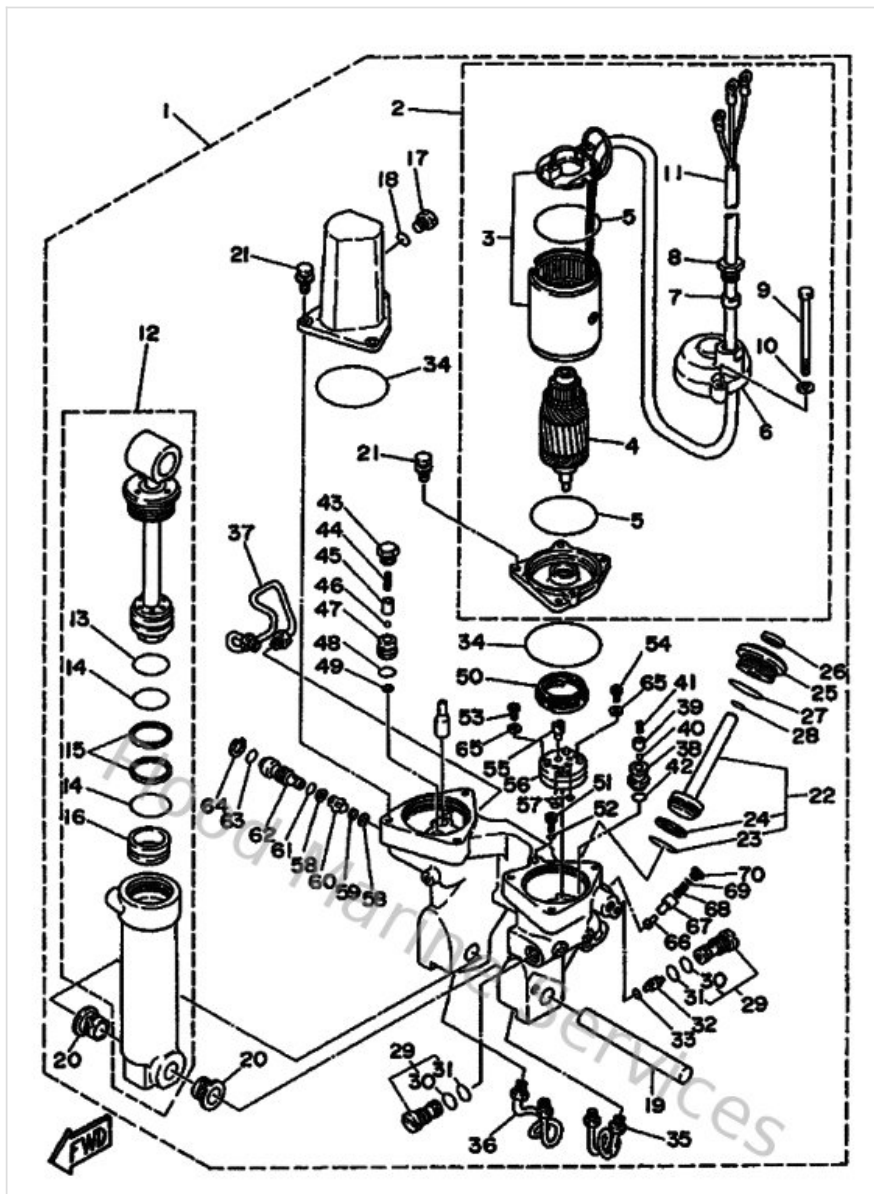


# Power Trim & Tilt Assy 1



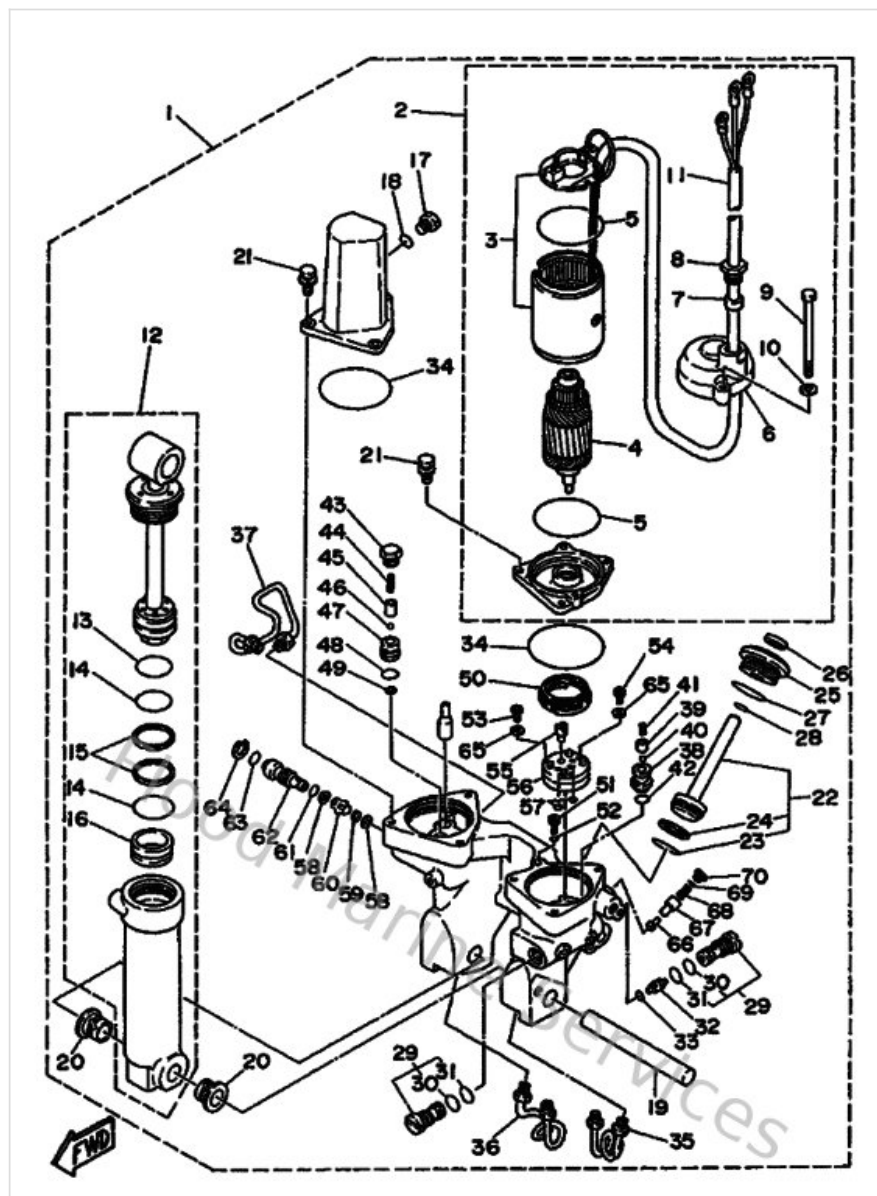
Ref	Part	
17	<a href="#">6E5438290000</a> Plug, reservoir	<a href="#">Buy now</a>
18	<a href="#">6E5438630000</a> O-ring	<a href="#">Buy now</a>
19	<a href="#">6E5438180000</a> Pin, lower shock mount	<a href="#">Buy now</a>
20	<a href="#">9038618M1400</a> Bushing (6e5)	<a href="#">Buy now</a>
21	<a href="#">9011906M4200</a> Bolt, with washer(6e5)	<a href="#">Buy now</a>
22	<a href="#">6E5438200200</a> Piston sub assembly	<a href="#">Buy now</a>
23	<a href="#">6E5438640000</a> O-ring 4	<a href="#">Buy now</a>
24	<a href="#">6E5438740100</a> Ring, back-up 4	<a href="#">Buy now</a>
25	<a href="#">6E5438210100</a> Screw, trim cylinder end	<a href="#">Buy now</a>
26	<a href="#">6E5438220100</a> Seal, trim dust	<a href="#">Buy now</a>
28	<a href="#">6E5438650000</a> O-ring 5	<a href="#">Buy now</a>
29	<a href="#">6E5438020000</a> Valve Sub Assembly	<a href="#">Buy now</a>
30	<a href="#">6E5438660000</a> O-ring	<a href="#">Buy now</a>
31	<a href="#">6E5438670000</a> O-ring	<a href="#">Buy now</a>
32	<a href="#">6E5438410000</a> Piston Shuttle	<a href="#">Buy now</a>

## Power Trim & Tilt Assy 1



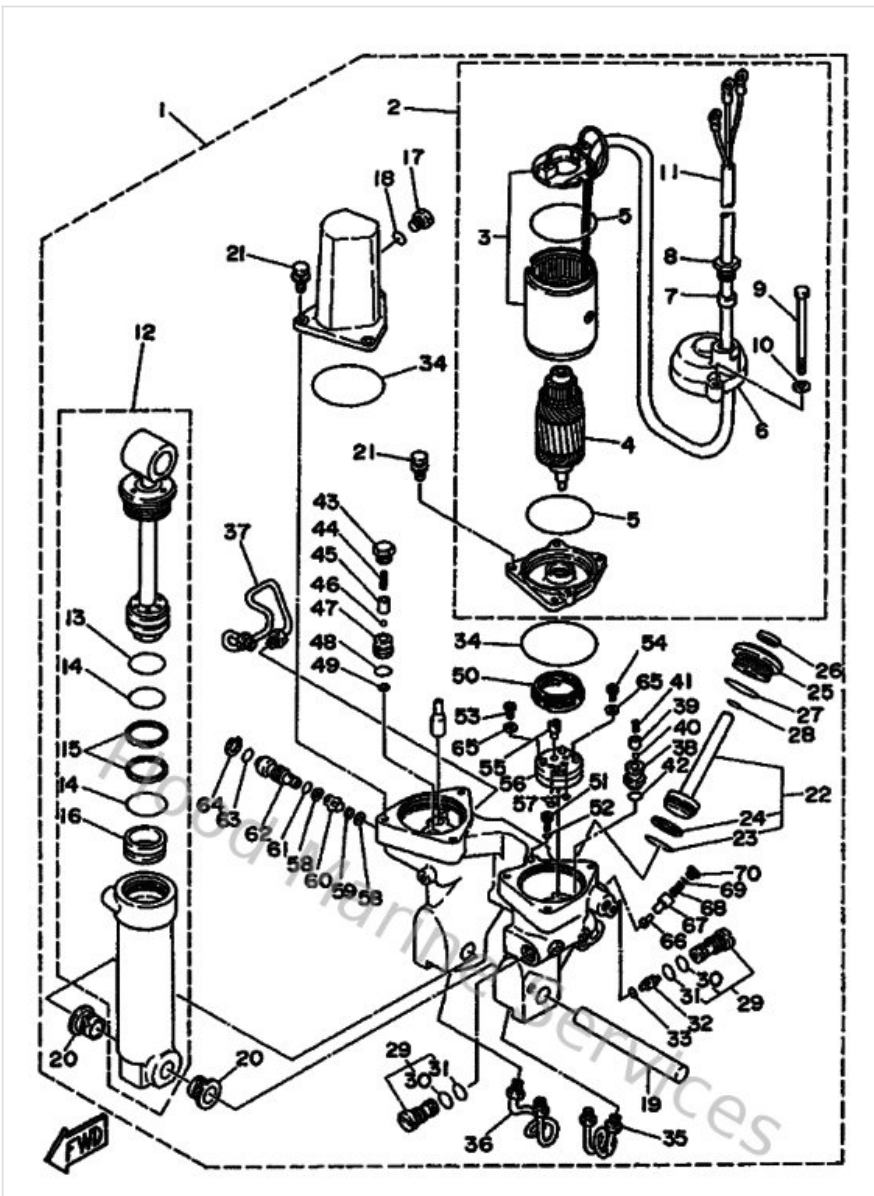
Ref	Part	
33	<a href="#">6E5438680000</a> O-Ring	<a href="#">Buy now</a>
34	<a href="#">6E5438690000</a> O-ring 9	<a href="#">Buy now</a>
35	<a href="#">6E5438330100</a> Pipe 1	<a href="#">Buy now</a>
36	<a href="#">6E5438340100</a> Pipe 2	<a href="#">Buy now</a>
37	<a href="#">6E5438350000</a> Pipe	<a href="#">Buy now</a>
40	<a href="#">6E5438580000</a> Ball 1	<a href="#">Buy now</a>
41	<a href="#">6E5438560000</a> Spring, down relief	<a href="#">Buy now</a>
42	<a href="#">6E5438830000</a> O-ring 10	<a href="#">Buy now</a>
43	<a href="#">6E5438430000</a> Screw, Valve Lock	<a href="#">Buy now</a>
44	<a href="#">6H3438550000</a> Spring, Up Relief	<a href="#">Buy now</a>
45	<a href="#">6E5438590000</a> Pin, valve support	<a href="#">Buy now</a>
46	<a href="#">6E5438770100</a> Ball 2	<a href="#">Buy now</a>
47	<a href="#">6E5438950000</a> Seat, relief valve 2	<a href="#">Buy now</a>
48	<a href="#">6E5438960000</a> O-ring	<a href="#">Buy now</a>
49	<a href="#">6E5438161000</a> Filter 1	<a href="#">Buy now</a>

## Power Trim & Tilt Assy 1



Ref	Part	
50	<a href="#">6E5438171000</a> Filter 2	<a href="#">Buy now</a>
51	<a href="#">9010906M2100</a> Bolt (6e5)	<a href="#">Buy now</a>
52	<a href="#">6E5438970000</a> O-Ring	<a href="#">Buy now</a>
53	<a href="#">6E5438780100</a> Bolt, Socket	<a href="#">Buy now</a>
54	<a href="#">6E5438880100</a> Bolt, socket	<a href="#">Buy now</a>
55	<a href="#">6E5438310000</a> Connector, shaft	<a href="#">Buy now</a>
56	<a href="#">6E5438300000</a> Gear Pump assembly	<a href="#">Buy now</a>
57	<a href="#">9321007M7800</a> O-ring (6e5)	<a href="#">Buy now</a>
58	<a href="#">6E5438470000</a> Seat, manual valve	<a href="#">Buy now</a>
59	<a href="#">6E5438540100</a> Spring, manual release	<a href="#">Buy now</a>
60	<a href="#">6E54382A0000</a> Adaptor 1	<a href="#">Buy now</a>
61	<a href="#">9321010M7400</a> O-ring	<a href="#">Buy now</a>
62	<a href="#">6E5438450100</a> Screw, manual release	<a href="#">Buy now</a>
63	<a href="#">9321018M7500</a> O-ring (6e5)	<a href="#">Buy now</a>
64	<a href="#">6E5438750000</a> Ring, snap	<a href="#">Buy now</a>

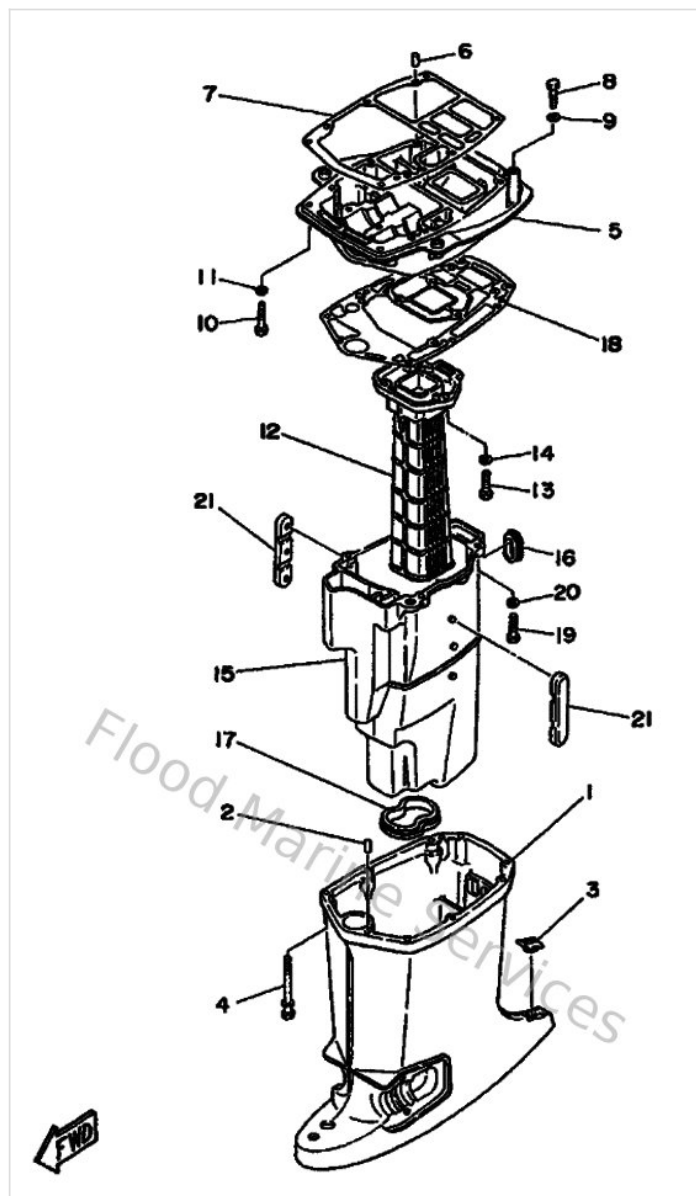
## Power Trim & Tilt Assy 1



Ref	Part	
65	<a href="#">9020105M0000</a> Washer (6E5)	<a href="#">Buy now</a>
66	<a href="#">6E54381A0000</a> Shaft	<a href="#">Buy now</a>
67	<a href="#">6E5438490100</a> Pin, valve support	<a href="#">Buy now</a>
68	<a href="#">6E5438240100</a> Spring Down Relief 2	<a href="#">Buy now</a>
69	<a href="#">9321006M7700</a> O-Ring	<a href="#">Buy now</a>
70	<a href="#">6E5438420000</a> Screw, valve seat	<a href="#">Buy now</a>



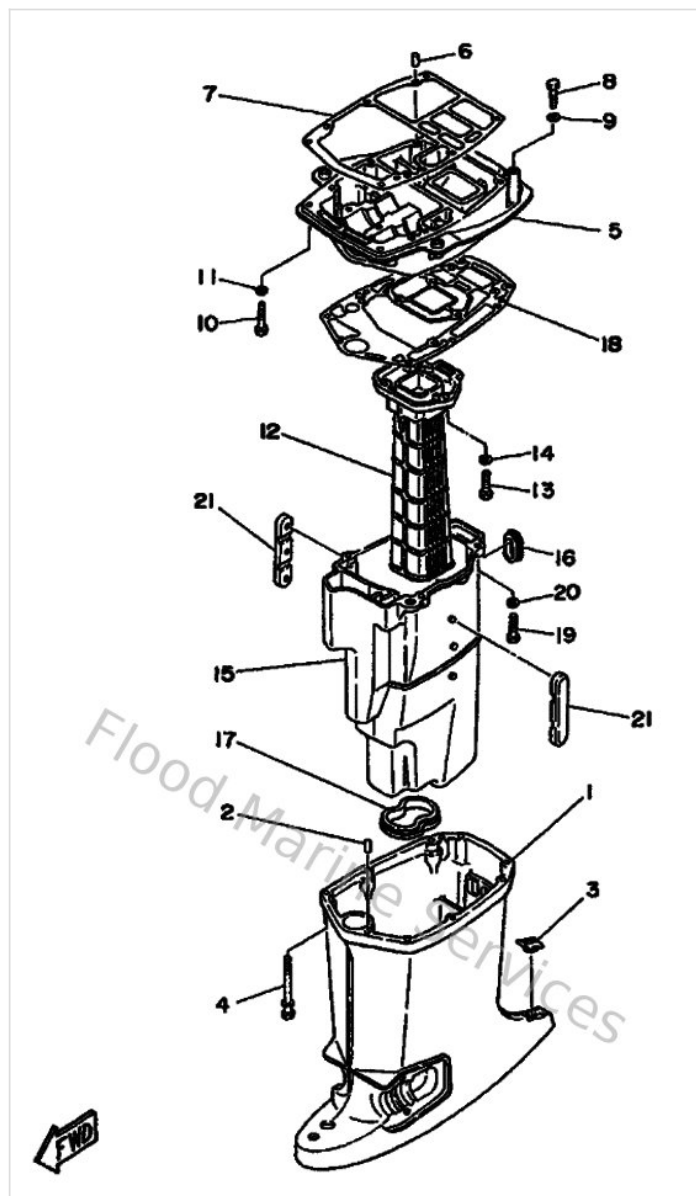
## Power Trim & Tilt Assy 2



Ref	Part	
1	<a href="#">6H14380010EJ</a> Power Trim & Tilt assembly	<a href="#">Buy now</a>
2	<a href="#">6H1438800000</a> Motor Assembly	<a href="#">Buy now</a>
9	<a href="#">9321071M7600</a> O-Ring (6E5)	<a href="#">Buy now</a>
14	<a href="#">6H1438401000</a> Power tilt assembly	<a href="#">Buy now</a>
15	<a href="#">6H1438611000</a> O-ring	<a href="#">Buy now</a>
16	<a href="#">6H1438141000</a> Piston, free	<a href="#">Buy now</a>
17	<a href="#">6H1438720000</a> Ring, back up	<a href="#">Buy now</a>
18	<a href="#">6H1438610000</a> O-ring	<a href="#">Buy now</a>
19	<a href="#">6H14389H1000</a> O-ring	<a href="#">Buy now</a>
20	<a href="#">6H1438711000</a> Ring, back up	<a href="#">Buy now</a>
21	<a href="#">6H1438690000</a> O-ring	<a href="#">Buy now</a>
22	<a href="#">6H1438351000</a> Pipe	<a href="#">Buy now</a>
23	<a href="#">9038618M1400</a> Bushing (6e5)	<a href="#">Buy now</a>
24	<a href="#">6E5438180000</a> Pin, lower shock mount	<a href="#">Buy now</a>
25	<a href="#">6H1438331000</a> Pipe	<a href="#">Buy now</a>

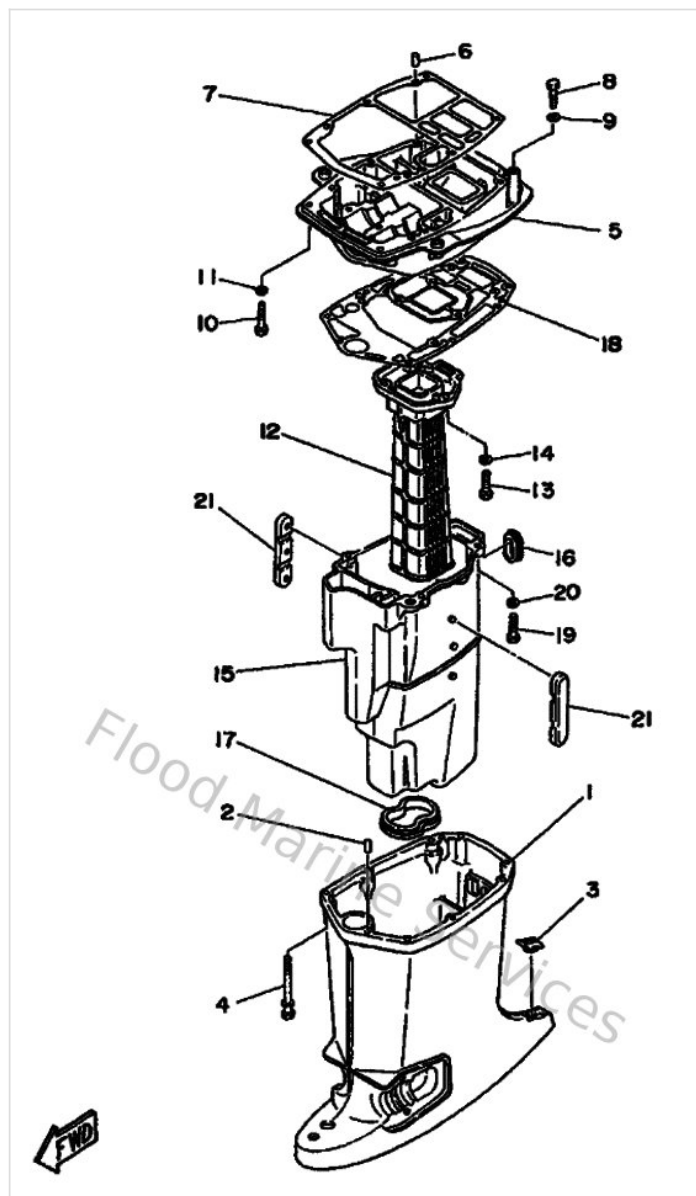


## Power Trim & Tilt Assy 2



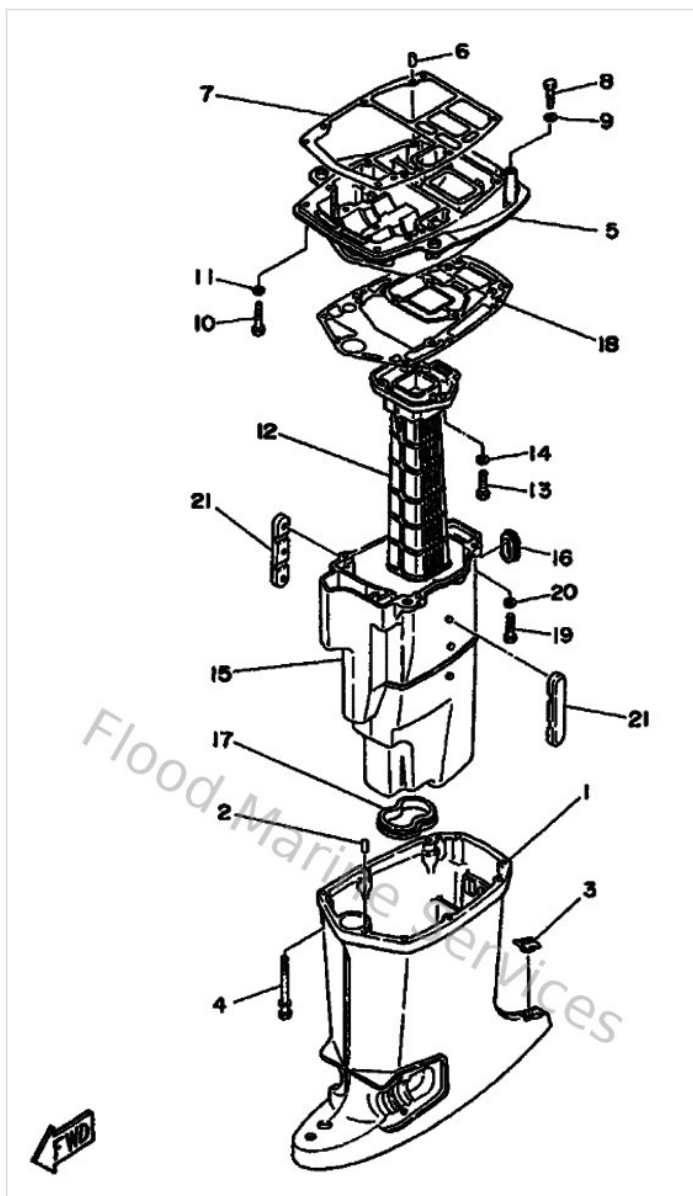
Ref	Part	
26	<a href="#">6H1438340000</a> Pipe	<a href="#">Buy now</a>
27	<a href="#">973950602000</a> Bolt(7u8)	<a href="#">Buy now</a>
28	<a href="#">929900610000</a> Washer(6a1)	<a href="#">Buy now</a>
29	<a href="#">6H1438290000</a> Plug, reservoir	<a href="#">Buy now</a>
30	<a href="#">932100935000</a> O-ring	<a href="#">Buy now</a>
31	<a href="#">932100651900</a> O-ring(6h0)	<a href="#">Buy now</a>
32	<a href="#">6H1438021000</a> Valve sub assembly	<a href="#">Buy now</a>
33	<a href="#">6H1438660000</a> O-ring	<a href="#">Buy now</a>
34	<a href="#">6H1438670000</a> O-ring	<a href="#">Buy now</a>
35	<a href="#">999990303100</a> Piston, shuttle	<a href="#">Buy now</a>
36	<a href="#">6H1438561000</a> Spring, down relief	<a href="#">Buy now</a>
37	<a href="#">6H1438441000</a> Pin, valve support	<a href="#">Buy now</a>
38	<a href="#">6H14384G1000</a> Seal, relief valve	<a href="#">Buy now</a>
39	<a href="#">6H14384F0000</a> Seal, main valve	<a href="#">Buy now</a>
40	<a href="#">6H1438170000</a> Filter 2	<a href="#">Buy now</a>

## Power Trim & Tilt Assy 2



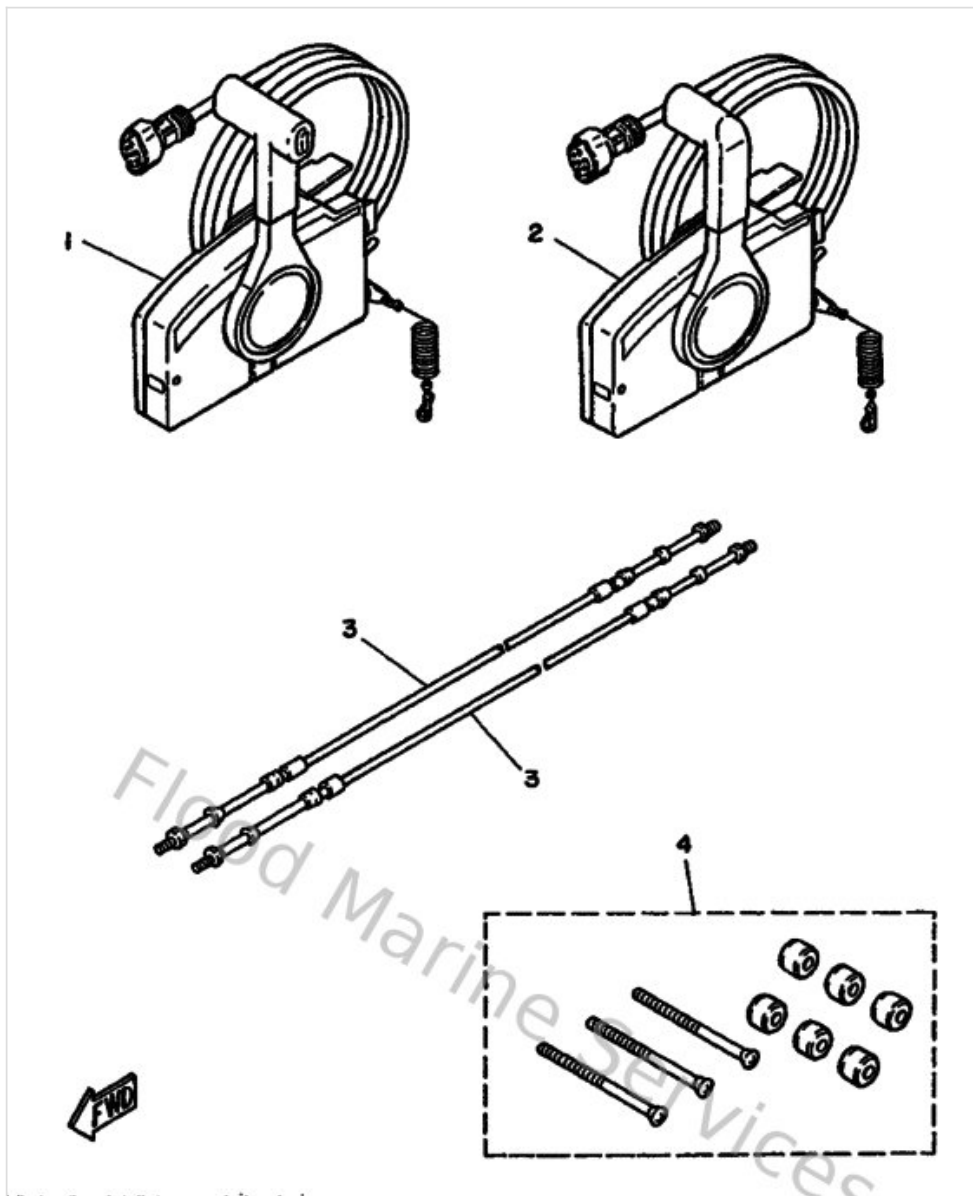
Ref	Part	
41	<a href="#">6H1438310000</a> Connector, shaft	<a href="#">Buy now</a>
42	<a href="#">6H1438301000</a> Gear Pump Assembly	<a href="#">Buy now</a>
43	<a href="#">6H1438470000</a> Seat, manual valve	<a href="#">Buy now</a>
44	<a href="#">6H1438990000</a> Spring, manual release	<a href="#">Buy now</a>
45	<a href="#">6H14382A0000</a> Adaptor 1	<a href="#">Buy now</a>
46	<a href="#">6H1438540000</a> Spring, manual release	<a href="#">Buy now</a>
47	<a href="#">9321010M7400</a> O-ring	<a href="#">Buy now</a>
48	<a href="#">6H1438450100</a> Screw, manual release	<a href="#">Buy now</a>
49	<a href="#">9321018M7500</a> O-ring (6e5)	<a href="#">Buy now</a>
50	<a href="#">6H1438750000</a> Ring, snap	<a href="#">Buy now</a>
51	<a href="#">6H1438221000</a> Seal, trim dust	<a href="#">Buy now</a>
52	<a href="#">6H1438211000</a> Screw, trim cylinder end	<a href="#">Buy now</a>
54	<a href="#">903801610900</a> Bush, solid (22w)	<a href="#">Buy now</a>
56	<a href="#">6H1438201000</a> Trim Piston Sub assembly	<a href="#">Buy now</a>
57	<a href="#">6H1438640000</a> O-ring	<a href="#">Buy now</a>

## Power Trim & Tilt Assy 2



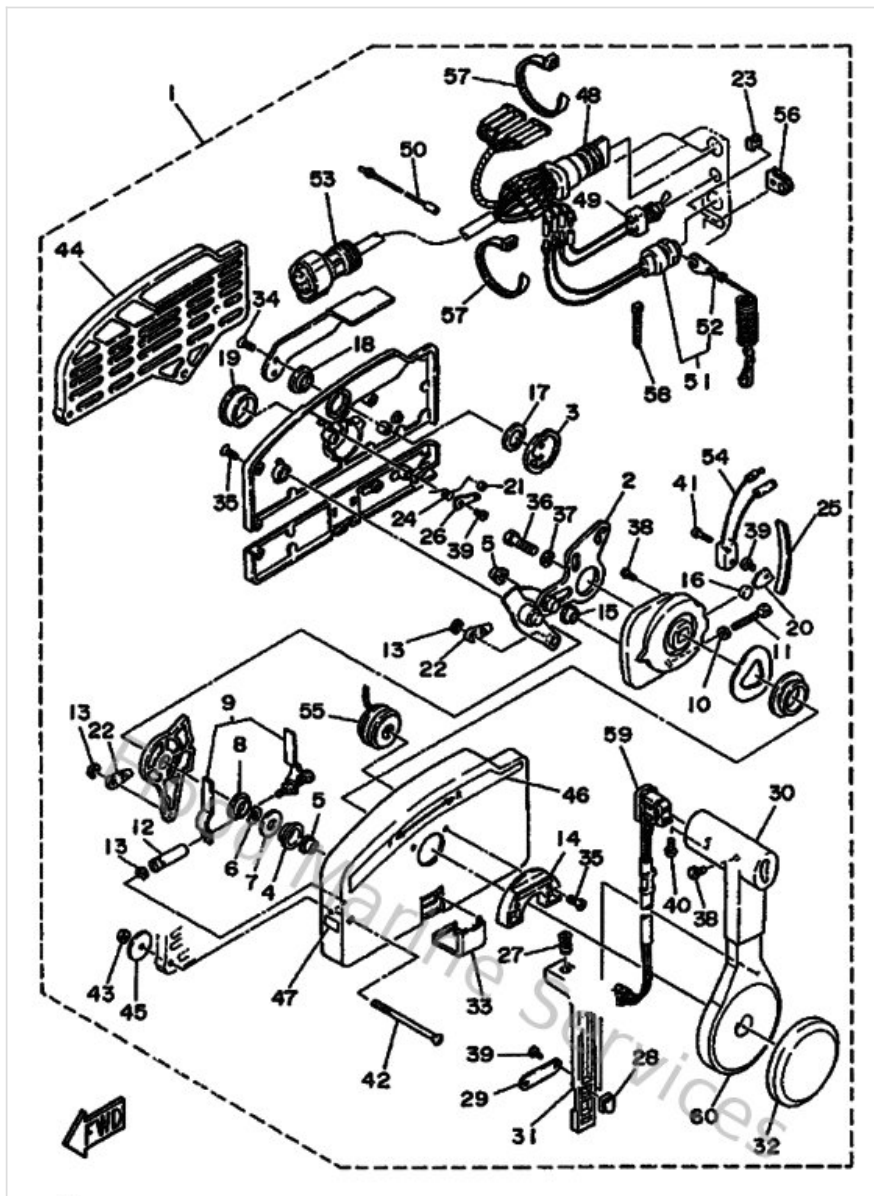
Ref	Part	
58	<a href="#">913160602000</a> Bolt,socket	<a href="#">Buy now</a>
60	<a href="#">6H1438160000</a> Filter 1	<a href="#">Buy now</a>
61	<a href="#">6H1438960000</a> O-ring (2h7)	<a href="#">Buy now</a>
62	<a href="#">6H1438951200</a> Seat, relief valve	<a href="#">Buy now</a>
63	<a href="#">6H1438551000</a> Spring, up relief	<a href="#">Buy now</a>
65	<a href="#">6H14388E0000</a> Plug, Taper Screw	<a href="#">Buy now</a>
66	<a href="#">975010522500</a> Bolt, Wwasher	<a href="#">Buy now</a>
67	<a href="#">6H1438740000</a> Ring, back up	<a href="#">Buy now</a>

## Remote Control



Ref	Part	
1	<a href="#">703482101100</a> Remote control assembly (10p)	<a href="#">Buy now</a>
2	<a href="#">703482102100</a> Remote control assembly (10p)	<a href="#">Buy now</a>
3	<a href="#">MARCABLE09SC</a> Remote Control Cable 9' :ob	<a href="#">Buy now</a>
4	<a href="#">703482900100</a> Twin attachment	<a href="#">Buy now</a>

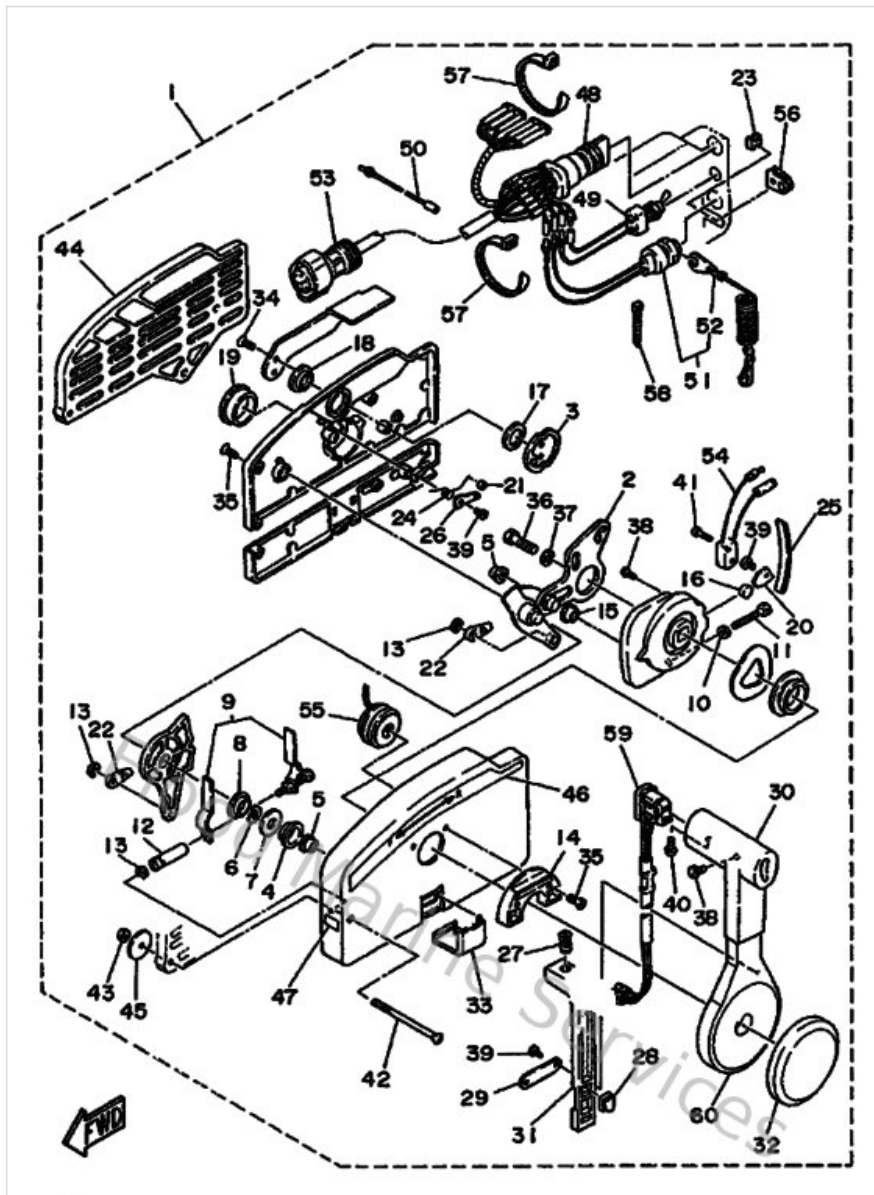
## Remote Control Assy 1



Ref	Part	
1	<a href="#">703482501100</a> Remote control assembly (10p, ptt)	<a href="#">Buy now</a>
2	<a href="#">703482611000</a> Arm, throttle	<a href="#">Buy now</a>
3	<a href="#">703481530000</a> Shaft, free accel.	<a href="#">Buy now</a>
4	<a href="#">703482350000</a> Bushing	<a href="#">Buy now</a>
5	<a href="#">703482730000</a> Bushing	<a href="#">Buy now</a>
7	<a href="#">703482680000</a> Spacer 3	<a href="#">Buy now</a>
8	<a href="#">703482630000</a> Bushing	<a href="#">Buy now</a>
9	<a href="#">703482640000</a> Throttle, friction	<a href="#">Buy now</a>
10	<a href="#">953800560000</a> Nut, hexagon (663)	<a href="#">Buy now</a>
12	<a href="#">703482650000</a> Shaft Friction	<a href="#">Buy now</a>
13	<a href="#">934300602400</a> Circlip (701)	<a href="#">Buy now</a>
14	<a href="#">703482450000</a> Plate, lock	<a href="#">Buy now</a>
15	<a href="#">703482520000</a> Roller, cam	<a href="#">Buy now</a>
16	<a href="#">701482480000</a> Roller, free accel	<a href="#">Buy now</a>
17	<a href="#">703481980000</a> Washer, wave 3	<a href="#">Buy now</a>

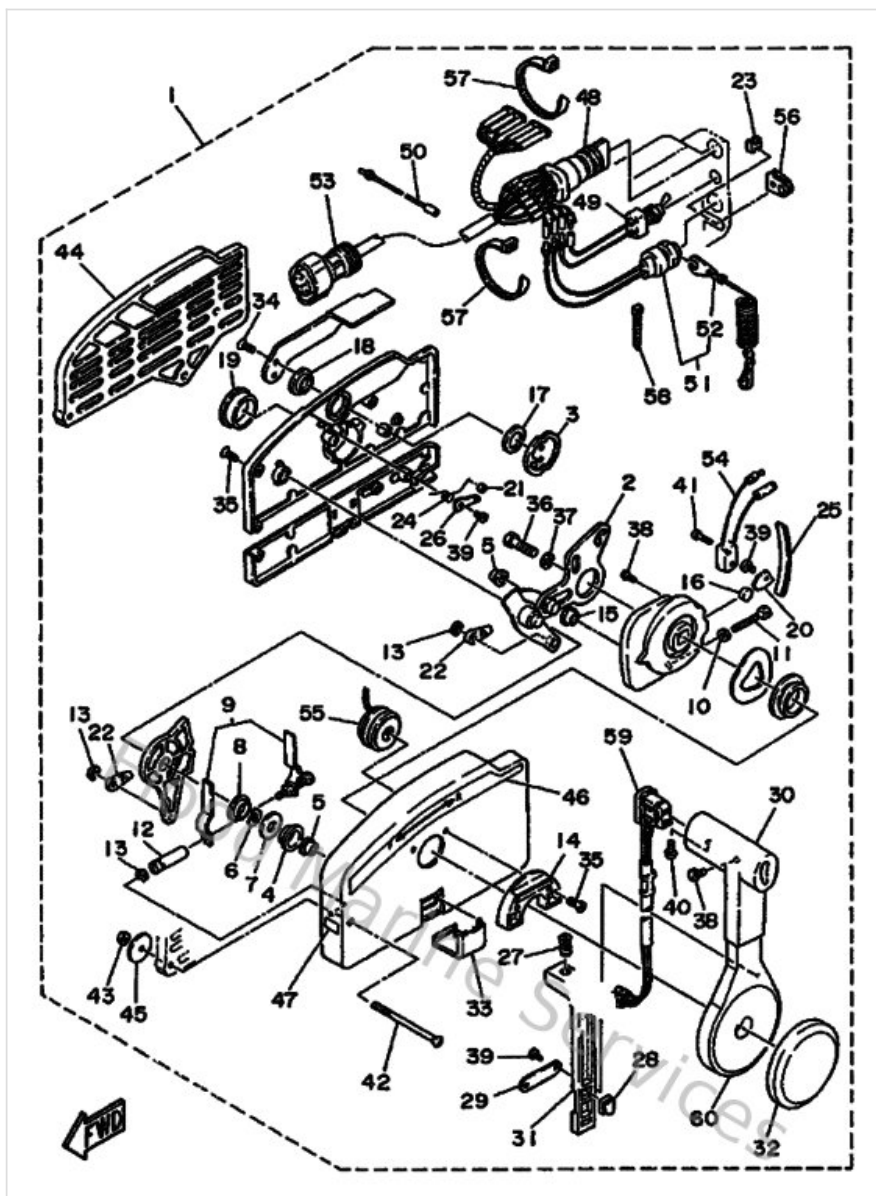


## Remote Control Assy 1



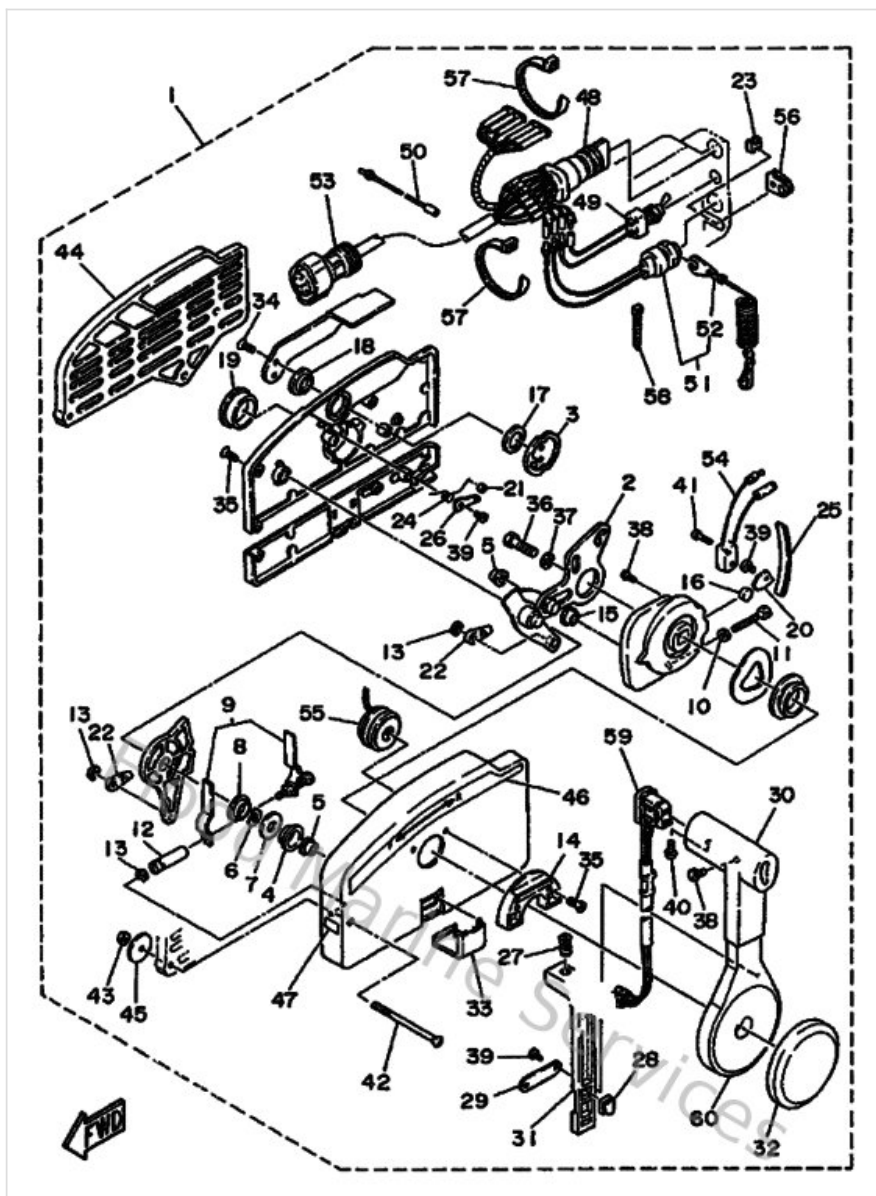
Ref	Part	
18	<a href="#">703482430000</a> Bushing 3	<a href="#">Buy now</a>
19	<a href="#">703482360000</a> Bushing	<a href="#">Buy now</a>
20	<a href="#">703481890000</a> Retainer	<a href="#">Buy now</a>
21	<a href="#">703482340000</a> Roller, detent	<a href="#">Buy now</a>
22	<a href="#">703483450100</a> Cable end, remote control 2	<a href="#">Buy now</a>
23	<a href="#">703483580000</a> Anchor, cable	<a href="#">Buy now</a>
24	<a href="#">703482440000</a> Spring, free accel.	<a href="#">Buy now</a>
25	<a href="#">703482380000</a> Spring, detent	<a href="#">Buy now</a>
26	<a href="#">703482460000</a> Spacer 1	<a href="#">Buy now</a>
27	<a href="#">703482270000</a> Spring, neutral lock	<a href="#">Buy now</a>
28	<a href="#">703825940000</a> Clamp	<a href="#">Buy now</a>
29	<a href="#">703482260000</a> Plate, stopper	<a href="#">Buy now</a>
30	<a href="#">703482220000</a> Grip, control lever	<a href="#">Buy now</a>
31	<a href="#">703482230000</a> Lock, neutral	<a href="#">Buy now</a>
32	<a href="#">703482250000</a> Cover	<a href="#">Buy now</a>

## Remote Control Assy 1



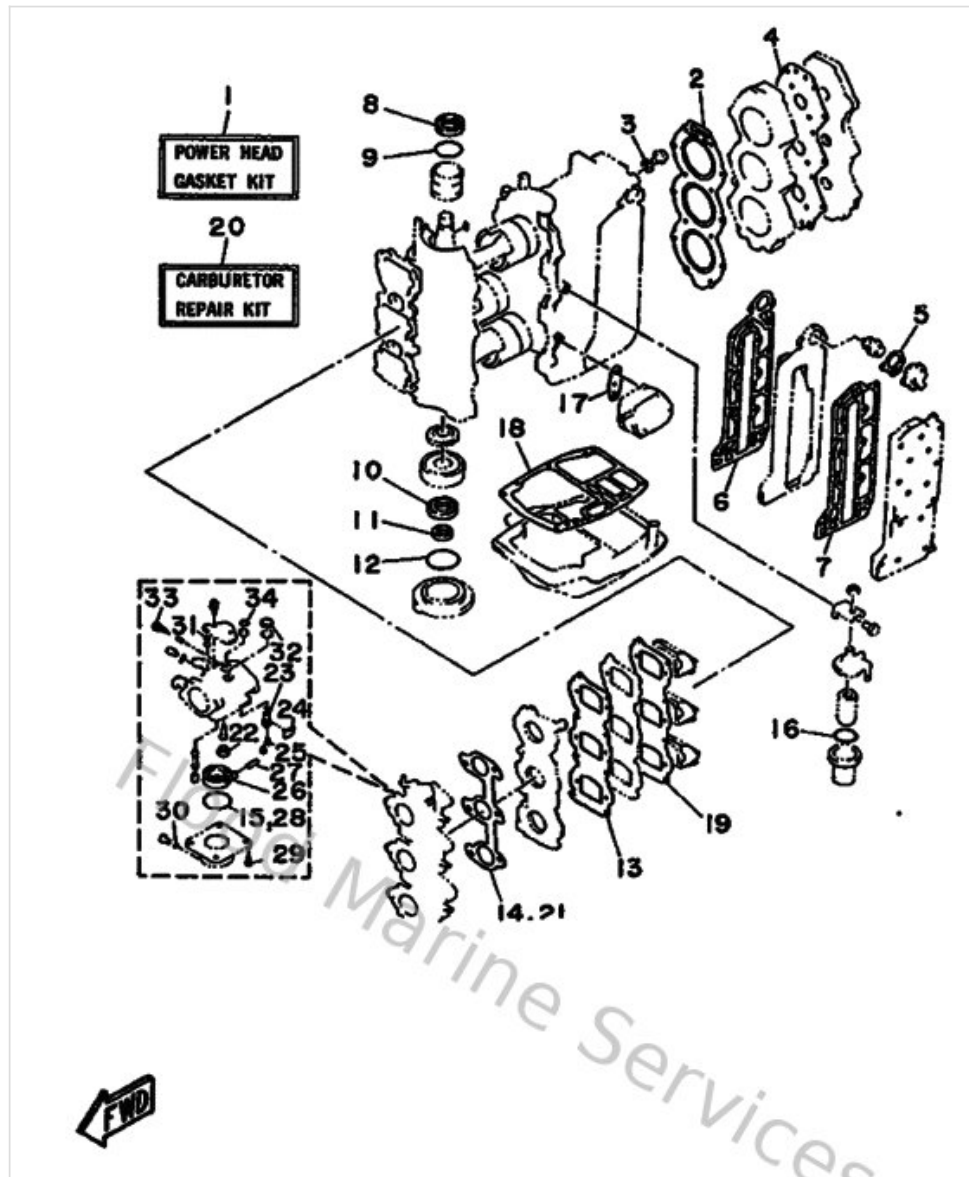
Ref	Part	
33	<a href="#">703482190000</a> Cover, lead	<a href="#">Buy now</a>
36	<a href="#">973950803000</a> Bolt, hexagon (fj1)	<a href="#">Buy now</a>
37	<a href="#">929900860000</a> Washer, plain (663)	<a href="#">Buy now</a>
38	<a href="#">985800401000</a> Screw, pan head (e56)	<a href="#">Buy now</a>
39	<a href="#">985800400600</a> Screw, pan head (7h3)	<a href="#">Buy now</a>
40	<a href="#">985800501000</a> Screw, pan head(62x)	<a href="#">Buy now</a>
41	<a href="#">985800301400</a> Screw, pan head (n151)	<a href="#">Buy now</a>
42	<a href="#">926800609000</a> Screw	<a href="#">Buy now</a>
43	<a href="#">953800660000</a> Nut(661)	<a href="#">Buy now</a>
44	<a href="#">703482931000</a> Spacer, remote control	<a href="#">Buy now</a>
45	<a href="#">701482870000</a> Washer 1	<a href="#">Buy now</a>
46	<a href="#">703482150000</a> Graphic	<a href="#">Buy now</a>
48	<a href="#">703825101800</a> Main Switch	<a href="#">Buy now</a>
49	<a href="#">703825740000</a> Switch, choke	<a href="#">Buy now</a>
50	<a href="#">703825310000</a> Wire, lead	<a href="#">Buy now</a>

## Remote Control Assy 1



Ref	Part	
51	<a href="#">688825750200</a> Engine stop switch assembly	<a href="#">Buy now</a>
52	<a href="#">682825560000</a> Lanyard, stop switch	<a href="#">Buy now</a>
53	<a href="#">6888258A2000</a> 10p main harness mec 2m (6ft)	<a href="#">Buy now</a>
54	<a href="#">703825400000</a> Neutral switch assembly	<a href="#">Buy now</a>
55	<a href="#">703833831100</a> Buzzer	<a href="#">Buy now</a>
56	<a href="#">703482840000</a> Grommet	<a href="#">Buy now</a>
57	<a href="#">904651316900</a> Band	<a href="#">Buy now</a>
58	<a href="#">80L263970000</a> Band	<a href="#">Buy now</a>
59	<a href="#">703825630100</a> Trim & tilt switch assembly	<a href="#">Buy now</a>
60	<a href="#">703482210000</a> Grip	<a href="#">Buy now</a>

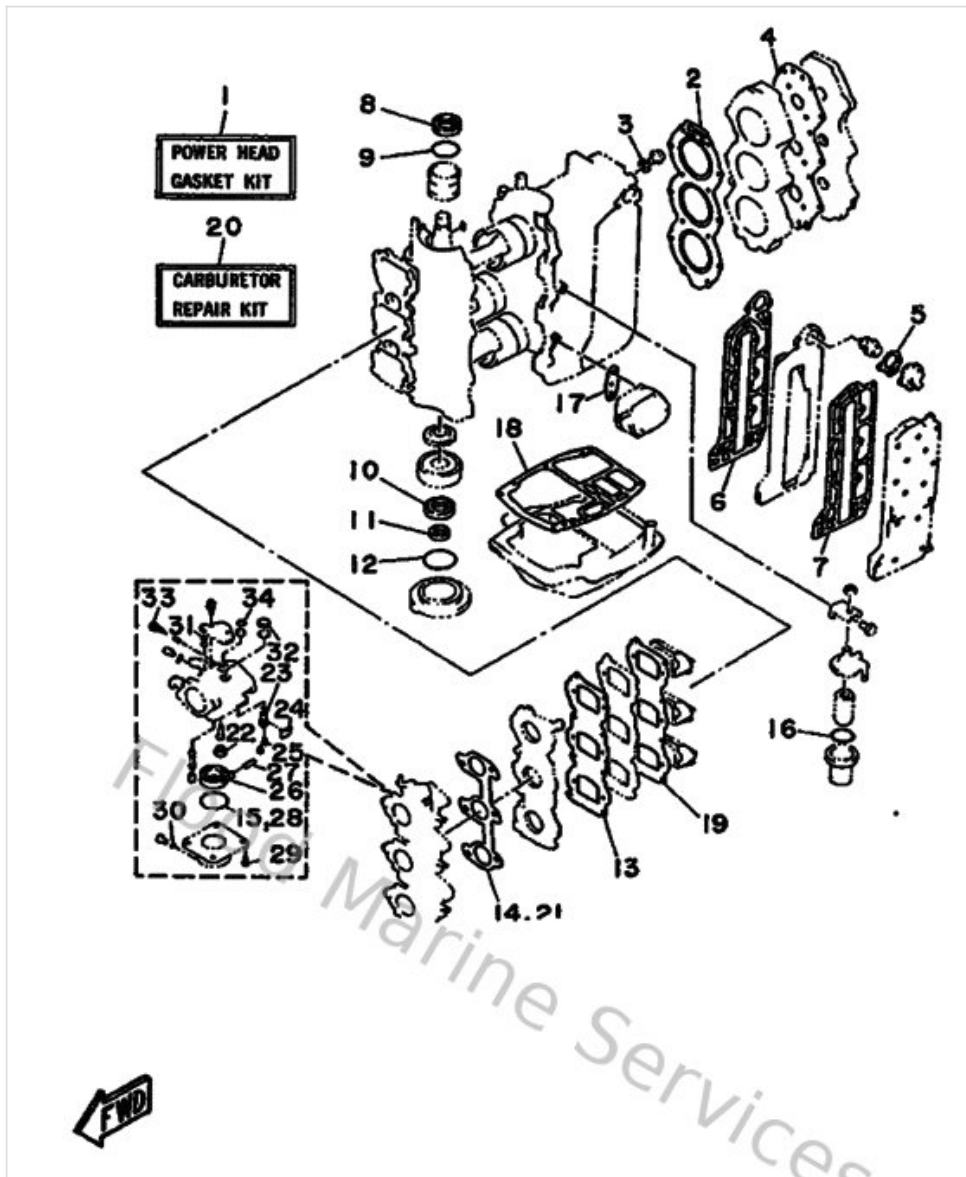
## Repair Kit 1



Ref	Part	
1	<a href="#">6H3W00010000</a> Gasket kit, power unit	<a href="#">Buy now</a>
2	<a href="#">6H3111810100</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
3	<a href="#">904301411500</a> Gasket (663)	<a href="#">Buy now</a>
4	<a href="#">6H311193A100</a> Gasket, head cover 1	<a href="#">Buy now</a>
5	<a href="#">6H3124140000</a> Gasket, cover	<a href="#">Buy now</a>
6	<a href="#">6H3411120000</a> Gasket, exhaust inner cover	<a href="#">Buy now</a>
7	<a href="#">6H341114A000</a> Gasket, exhaust outer cover	<a href="#">Buy now</a>
8	<a href="#">9310236M2400</a> Oil seal(52w)	<a href="#">Buy now</a>
9	<a href="#">9321046M1600</a> O-ring (688)	<a href="#">Buy now</a>
10	<a href="#">9310230M2300</a> Oil seal (6h3)	<a href="#">Buy now</a>
12	<a href="#">9321065M5000</a> O-ring	<a href="#">Buy now</a>
13	<a href="#">6H313621A100</a> Gasket, valve seat	<a href="#">Buy now</a>
14	<a href="#">6H3141980100</a> Gasket	<a href="#">Buy now</a>
16	<a href="#">9321037M2500</a> O-ring (655)	<a href="#">Buy now</a>
17	<a href="#">65024431A000</a> Gasket,fuel pump	<a href="#">Buy now</a>



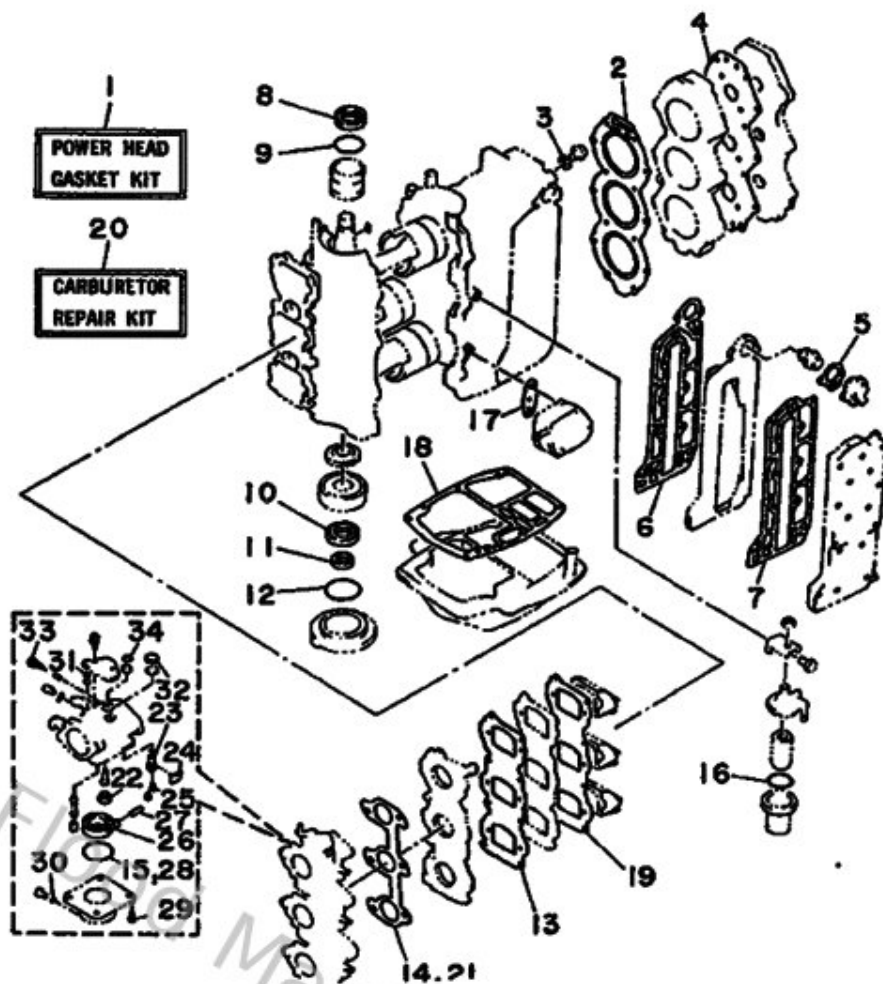
## Repair Kit 1



Ref	Part	
18	<a href="#">6H3451130000</a> Gasket, upper casing	<a href="#">Buy now</a>
19	<a href="#">6H3136220000</a> Gasket, valve seat	<a href="#">Buy now</a>
20	<a href="#">6H3W00930100</a> Carburetor repair kit	<a href="#">Buy now</a>
21	<a href="#">6H314198A100</a> Gasket	<a href="#">Buy now</a>
22	<a href="#">676149660000</a> Rubber cap	<a href="#">Buy now</a>
23	<a href="#">6H3145900000</a> Needle valve assembly	<a href="#">Buy now</a>
24	<a href="#">633141590000</a> Clip	<a href="#">Buy now</a>
25	<a href="#">676141860000</a> Pin, valve	<a href="#">Buy now</a>
27	<a href="#">688145480000</a> Pin, arm	<a href="#">Buy now</a>
28	<a href="#">6G1149840000</a> Gasket, float chamber	<a href="#">Buy now</a>
29	<a href="#">979800411400</a> Screw, pan head(ga5)	<a href="#">Buy now</a>
30	<a href="#">932100423000</a> O-ring (371)	<a href="#">Buy now</a>
31	<a href="#">663141260000</a> Packing	<a href="#">Buy now</a>
32	<a href="#">688141260000</a> Packing	<a href="#">Buy now</a>
33	<a href="#">692149230000</a> Screw, adjusting	<a href="#">Buy now</a>

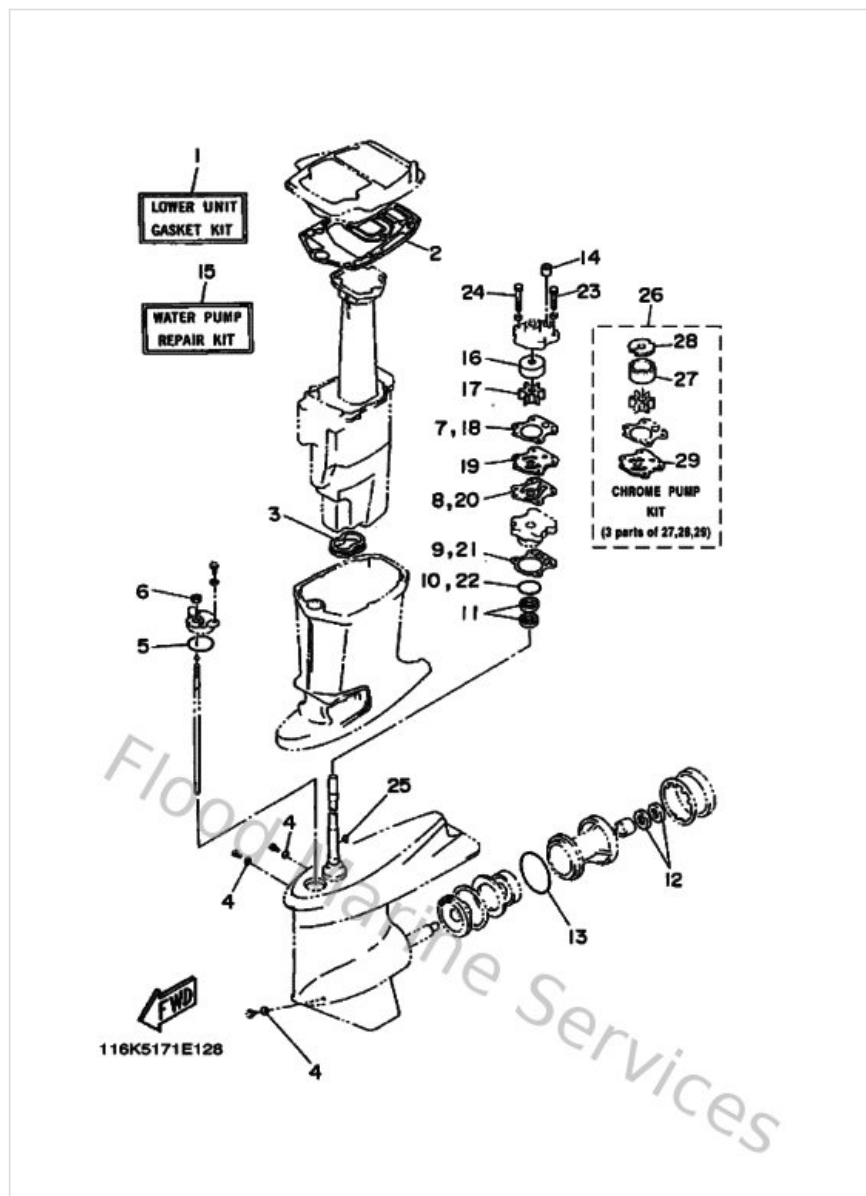


## Repair Kit 1



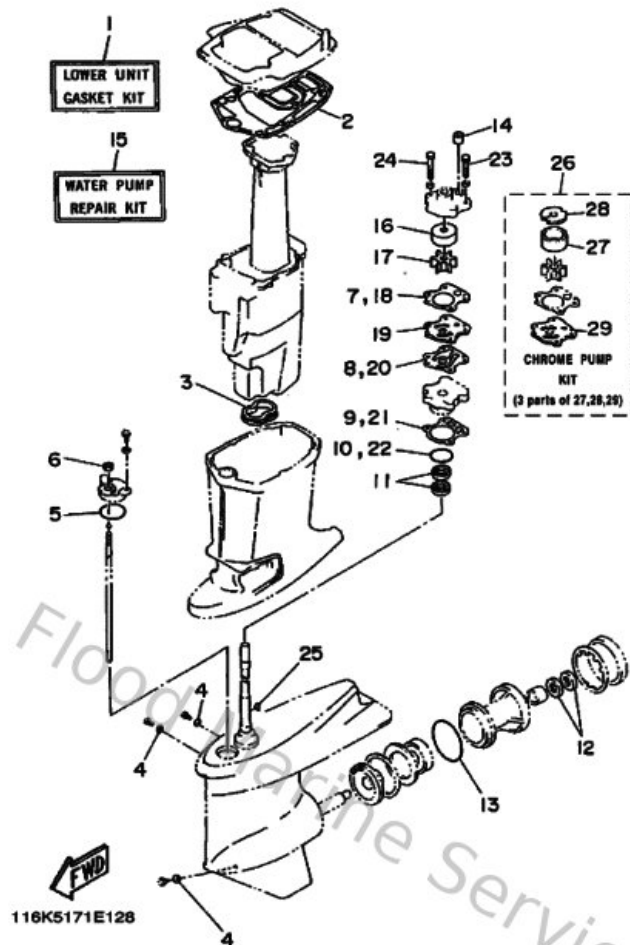
Ref	Part	
34	<a href="#">9321015M5200</a> O-ring (6e9)	<a href="#">Buy now</a>

## Repair Kit 2



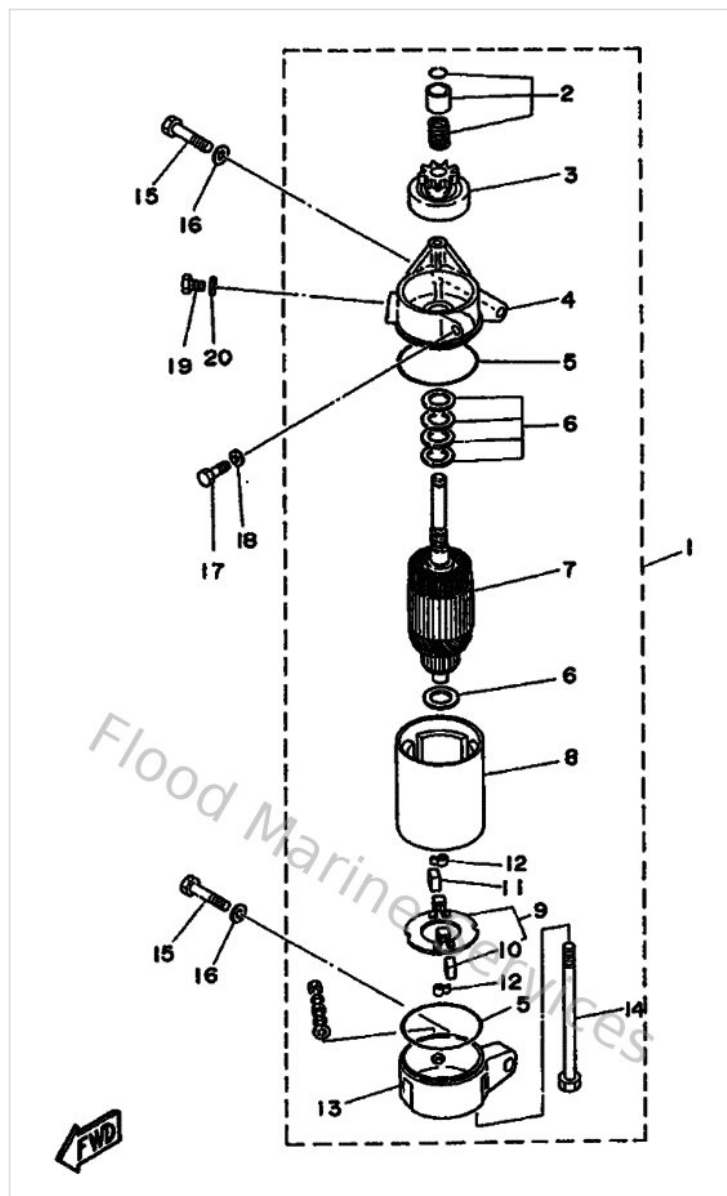
Ref	Part	
1	<a href="#">6H3W00012100</a> Gasket kit, lower unit	<a href="#">Buy now</a>
2	<a href="#">6H3451140100</a> Gasket, upper casing	<a href="#">Buy now</a>
3	<a href="#">6H3451230000</a> Gasket, muffler	<a href="#">Buy now</a>
4	<a href="#">904300800300</a> Gasket	<a href="#">Buy now</a>
5	<a href="#">932104904600</a> O-ring (620)	<a href="#">Buy now</a>
6	<a href="#">931060901400</a> Oil seal	<a href="#">Buy now</a>
7	<a href="#">6H3443150000</a> Gasket,water pump 1	<a href="#">Buy now</a>
8	<a href="#">6H344324A000</a> Gasket,cartridge Out,plate	<a href="#">Buy now</a>
9	<a href="#">688443160100</a> Gasket,water pump 2	<a href="#">Buy now</a>
10	<a href="#">932104604400</a> O-ring	<a href="#">Buy now</a>
11	<a href="#">931012307000</a> Oil seal (663)	<a href="#">Buy now</a>
12	<a href="#">9310125M0300</a> Oil seal	<a href="#">Buy now</a>
13	<a href="#">9321085M1500</a> O-ring(6h1)	<a href="#">Buy now</a>
14	<a href="#">663443660000</a> Damper, water seal 2	<a href="#">Buy now</a>
15	<a href="#">6H3W0078A000</a> Water pump rerair kit	<a href="#">Buy now</a>

## Repair Kit 2



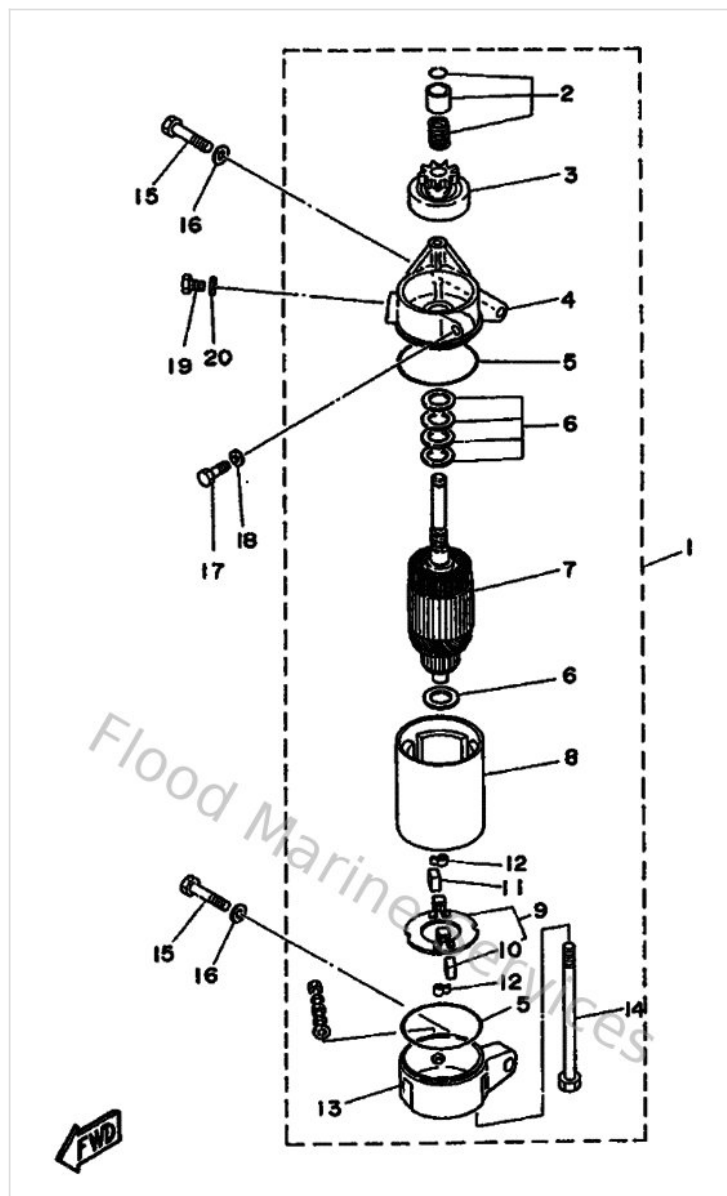
Ref	Part	
16	<a href="#">663443220000</a> Insert, cartridge	<a href="#">Buy now</a>
17	<a href="#">6H3443520000</a> Impellar	<a href="#">Buy now</a>
19	<a href="#">6H3443230000</a> Outer plate, cartridge	<a href="#">Buy now</a>
20	<a href="#">6H3443240000</a> Gasket,cartridge Out,plate	<a href="#">Buy now</a>
23	<a href="#">973950804500</a> Bolt, hexagon	<a href="#">Buy now</a>
24	<a href="#">973950805500</a> Bolt, hexagon	<a href="#">Buy now</a>
25	<a href="#">9028003M0300</a> Key, woodruff (697)	<a href="#">Buy now</a>
26	<a href="#">6H3W00780A00</a> Chrome pump kit	<a href="#">Buy now</a>
27	<a href="#">670443220100</a> Insert, cartridge	<a href="#">Buy now</a>
28	<a href="#">670443210000</a> Inner plate, cartridge	<a href="#">Buy now</a>
29	<a href="#">6H3443234000</a> Outer plate, cartridge	<a href="#">Buy now</a>

## Starting Motor



Ref	Part	
1	<a href="#">6H3818001000</a> Starting motor assembly	<a href="#">Buy now</a>
2	<a href="#">689818571100</a> Pinion stopper set	<a href="#">Buy now</a>
3	<a href="#">6H3818071000</a> Pinion assembly	<a href="#">Buy now</a>
4	<a href="#">6H3818301000</a> Front cover assembly	<a href="#">Buy now</a>
5	<a href="#">689818471100</a> O-ring	<a href="#">Buy now</a>
6	<a href="#">689818091000</a> Washer Kit	<a href="#">Buy now</a>
7	<a href="#">689818501100</a> Armature assembly	<a href="#">Buy now</a>
8	<a href="#">6H3818101000</a> Stator assembly	<a href="#">Buy now</a>
9	<a href="#">689818401100</a> Brush holder assembly	<a href="#">Buy now</a>
10	<a href="#">689818121100</a> Brush 2	<a href="#">Buy now</a>
11	<a href="#">689818111100</a> Brush 1	<a href="#">Buy now</a>
12	<a href="#">689818131000</a> Spring, brush	<a href="#">Buy now</a>
13	<a href="#">6H3818201100</a> Rear cover assembly	<a href="#">Buy now</a>
14	<a href="#">689818261000</a> Bolt	<a href="#">Buy now</a>
15	<a href="#">973130803500</a> Bolt	<a href="#">Buy now</a>

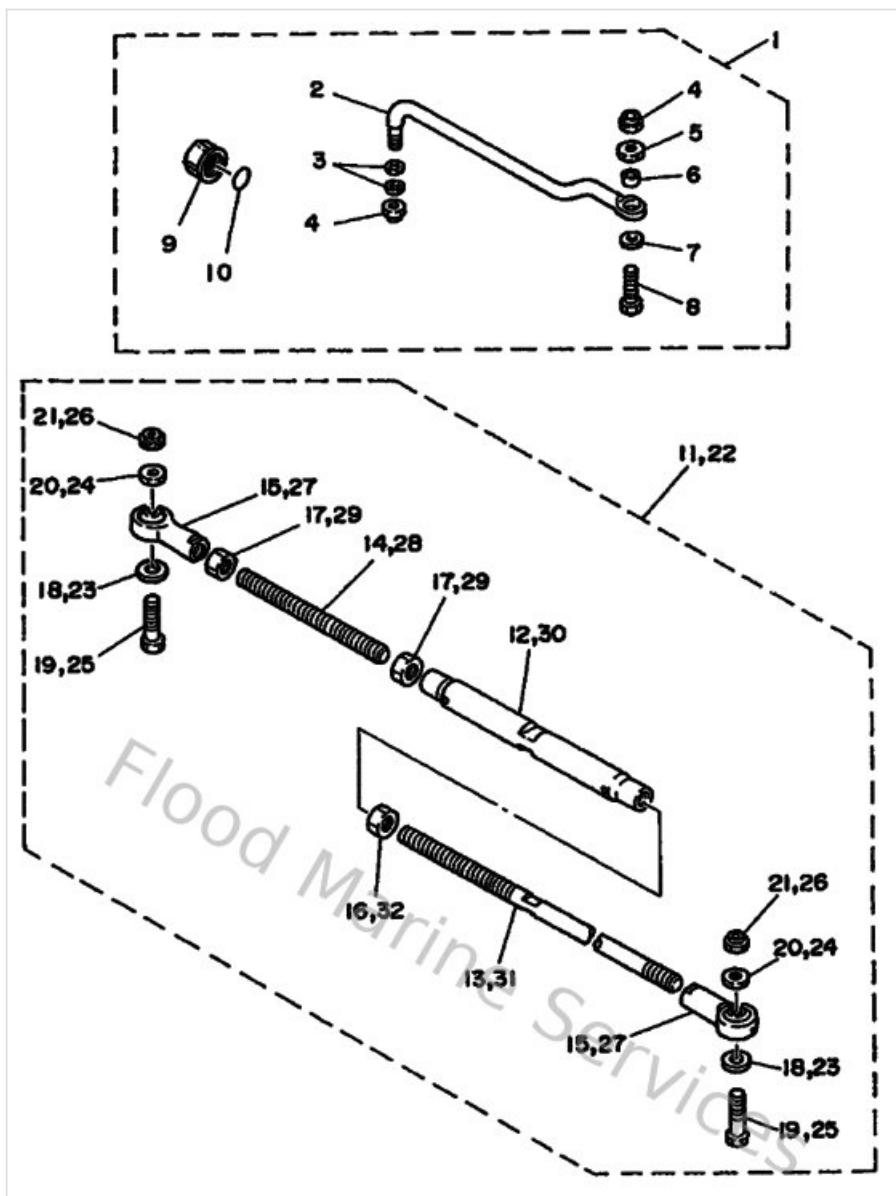
# Starting Motor



Ref	Part	
16	<a href="#">929900860000</a> Washer, plain (663)	<a href="#">Buy now</a>
17	<a href="#">9010106M2700</a> Bolt	<a href="#">Buy now</a>
18	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
19	<a href="#">973130801600</a> Bolt, hexagon	<a href="#">Buy now</a>

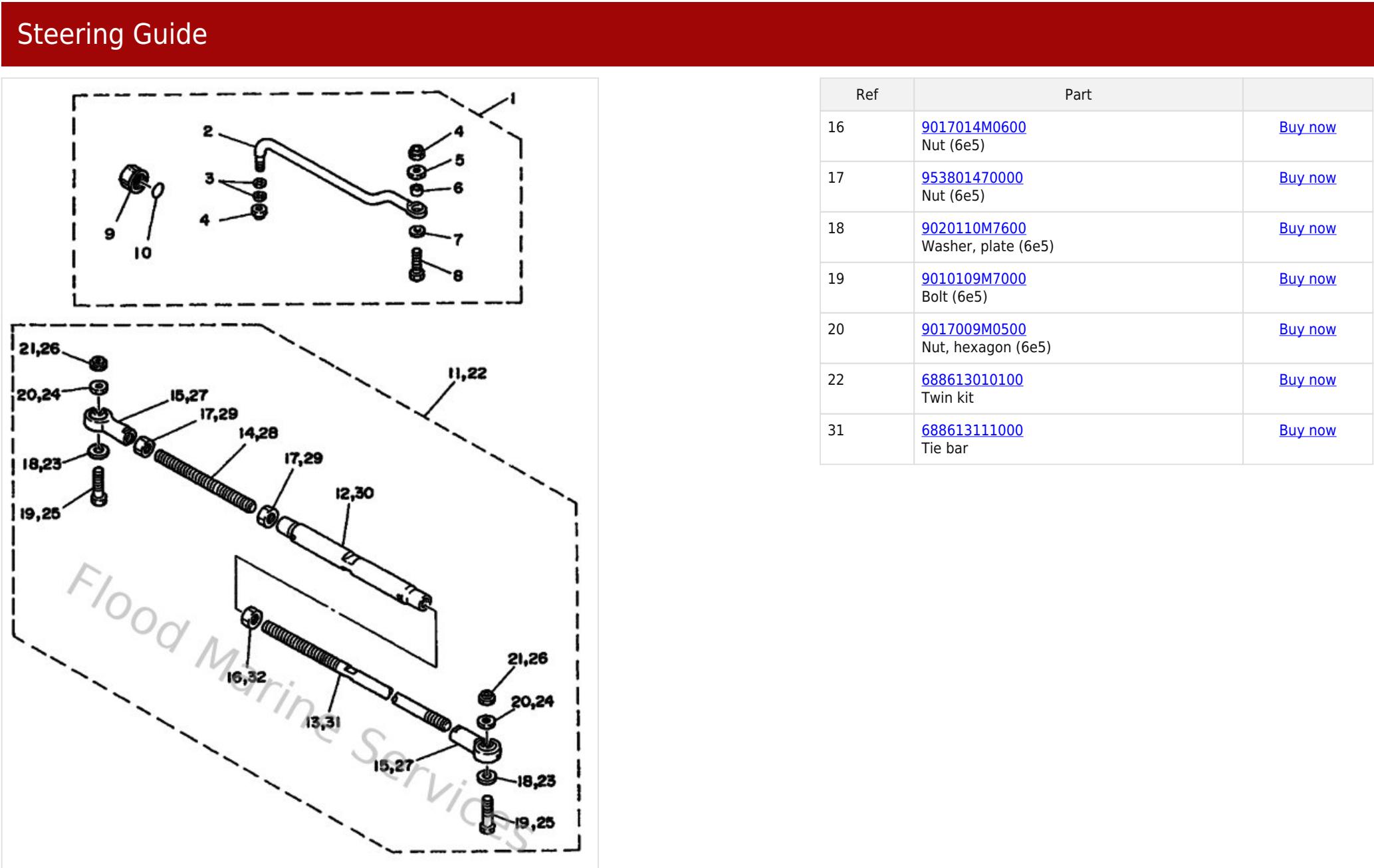


# Steering Guide



Ref	Part	
1	<a href="#">688613501000</a> Steering guide attachment kit	<a href="#">Buy now</a>
2	<a href="#">688613511000</a> Rod, steering link	<a href="#">Buy now</a>
3	<a href="#">9020110M2000</a> Washer, plate (663)	<a href="#">Buy now</a>
4	<a href="#">9018509M0100</a> Nut, nylon (663)	<a href="#">Buy now</a>
5	<a href="#">9017009M0300</a> Nut (689)	<a href="#">Buy now</a>
6	<a href="#">9038710M4200</a> Coller (688)	<a href="#">Buy now</a>
7	<a href="#">9020110M6300</a> Washer, plate	<a href="#">Buy now</a>
8	<a href="#">9010109M6600</a> Bolt	<a href="#">Buy now</a>
9	<a href="#">6E5431450100</a> Cap, clamp bracket	<a href="#">Buy now</a>
10	<a href="#">932101627500</a> O-ring	<a href="#">Buy now</a>
11	<a href="#">6E5613010000</a> Tie bar assembly (l:600-800mm)	<a href="#">Buy now</a>
12	<a href="#">6E5613130000</a> Adjuster	<a href="#">Buy now</a>
13	<a href="#">6E5613111000</a> Tie bar	<a href="#">Buy now</a>
14	<a href="#">6E5613150000</a> Tie bar, 2	<a href="#">Buy now</a>
15	<a href="#">6E5613030000</a> Steering axle comp.	<a href="#">Buy now</a>

## Steering Guide

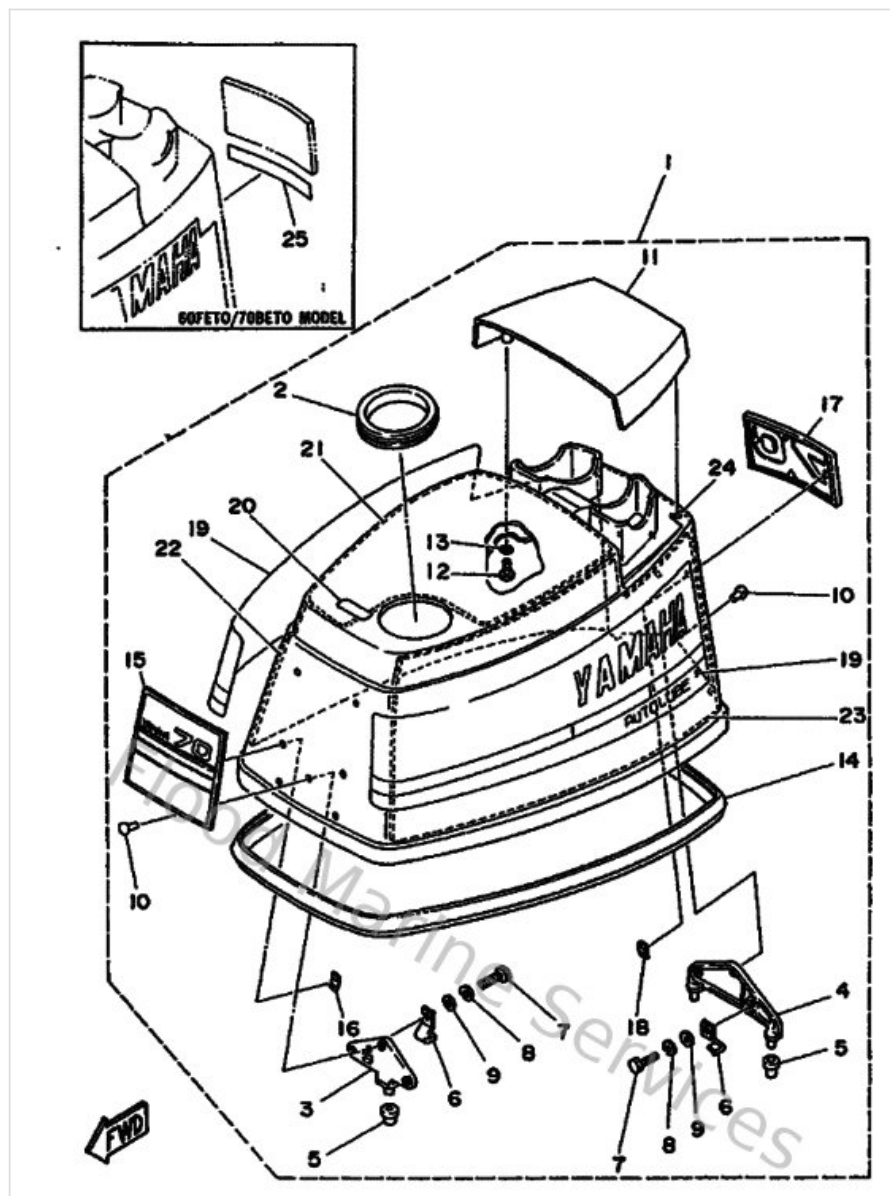


## Steering Guide

The diagram illustrates the assembly of the steering system. It shows the main steering arm (11, 22) and the tie rod (13, 31) being connected to the steering knuckle (15, 27) and the lower control arm (16, 32). The assembly is secured with various nuts (16, 17, 20, 21, 24, 26), washers (18, 23), and plates (19, 25). The tie rod end (12, 30) is also shown. The diagram is labeled with part numbers and assembly steps.

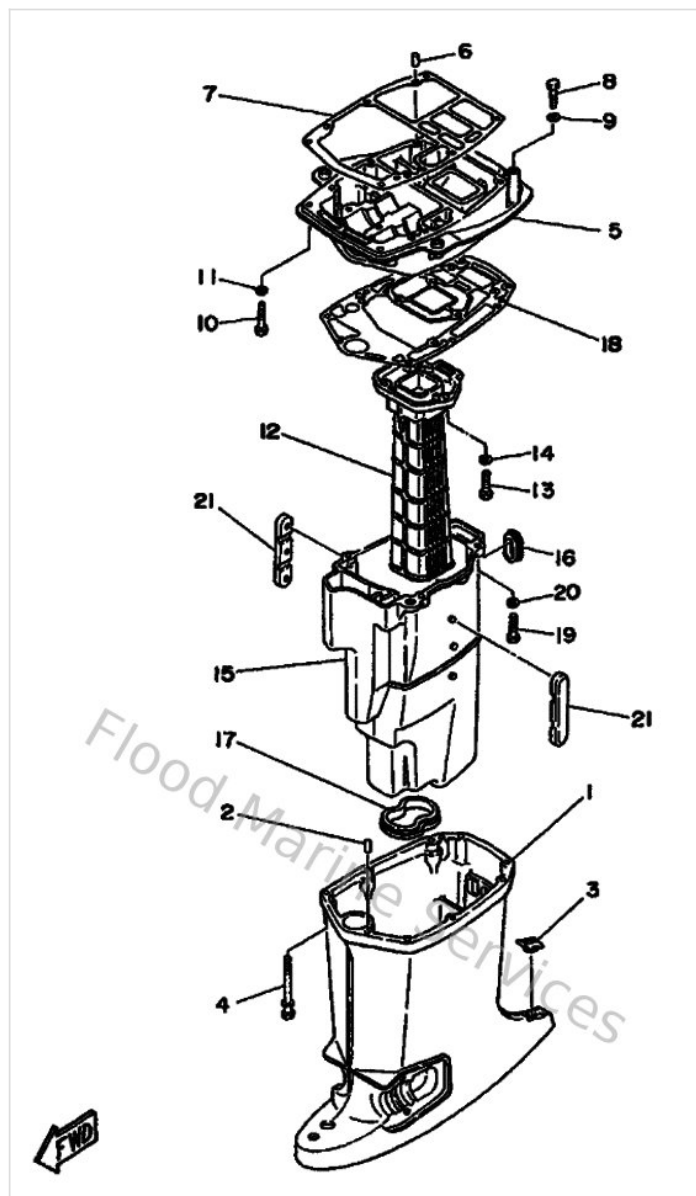
Ref	Part	
16	<a href="#">9017014M0600</a> Nut (6e5)	<a href="#">Buy now</a>
17	<a href="#">953801470000</a> Nut (6e5)	<a href="#">Buy now</a>
18	<a href="#">9020110M7600</a> Washer, plate (6e5)	<a href="#">Buy now</a>
19	<a href="#">9010109M7000</a> Bolt (6e5)	<a href="#">Buy now</a>
20	<a href="#">9017009M0500</a> Nut, hexagon (6e5)	<a href="#">Buy now</a>
22	<a href="#">688613010100</a> Twin kit	<a href="#">Buy now</a>
31	<a href="#">688613111000</a> Tie bar	<a href="#">Buy now</a>

## Top Cowling



Ref	Part	
2	<a href="#">6H1217320000</a> Seal 1	<a href="#">Buy now</a>
3	<a href="#">6H3426470094</a> Holder, clamp band	<a href="#">Buy now</a>
4	<a href="#">6H3426490094</a> Holder, clamp band	<a href="#">Buy now</a>
5	<a href="#">663426620000</a> Damper	<a href="#">Buy now</a>
6	<a href="#">6H3426520000</a> Hook 2	<a href="#">Buy now</a>
7	<a href="#">973130601600</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
8	<a href="#">929900610000</a> Washer(6a1)	<a href="#">Buy now</a>
9	<a href="#">929900660000</a> Washer, plain (646)	<a href="#">Buy now</a>
10	<a href="#">9026606M0200</a> Rivet (697)	<a href="#">Buy now</a>
14	<a href="#">6H3426150000</a> Seal	<a href="#">Buy now</a>
16	<a href="#">9018305M0100</a> Nut, spring (6a0)	<a href="#">Buy now</a>
20	<a href="#">6H3134360000</a> Mark	<a href="#">Buy now</a>
21	<a href="#">689W42662000</a> Damper, Form	<a href="#">Buy now</a>
22	<a href="#">689W42664000</a> Damper (350x640)	<a href="#">Buy now</a>
24	<a href="#">689W42661000</a> Damper, Form	<a href="#">Buy now</a>

## Upper Casing



Ref	Part	
2	<a href="#">936061201900</a> Pin, dowel (614)	<a href="#">Buy now</a>
3	<a href="#">6H3451550000</a> Cap	<a href="#">Buy now</a>
4	<a href="#">9010108M8500</a> Bolt, with washer	<a href="#">Buy now</a>
5	<a href="#">6H3411370094</a> Guide, exhaust	<a href="#">Buy now</a>
7	<a href="#">6H345113A000</a> Gasket, upper casing	<a href="#">Buy now</a>
8	<a href="#">973950803000</a> Bolt, hexagon (fj1)	<a href="#">Buy now</a>
9	<a href="#">929900810000</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>
10	<a href="#">970950803500</a> Bolt(70w)	<a href="#">Buy now</a>
11	<a href="#">929900610000</a> Washer(6a1)	<a href="#">Buy now</a>
12	<a href="#">6H34113100CA</a> Manifold, ext	<a href="#">Buy now</a>
15	<a href="#">6H314711009M</a> Muffler 1	<a href="#">Buy now</a>
16	<a href="#">6H3451270000</a> Seal 1	<a href="#">Buy now</a>
17	<a href="#">6H3451230000</a> Gasket, muffler	<a href="#">Buy now</a>
18	<a href="#">6H3451140100</a> Gasket, upper casing	<a href="#">Buy now</a>
21	<a href="#">6H3147370000</a> Damper, Muffler	<a href="#">Buy now</a>

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