



Yamaha 70BETO 2025

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

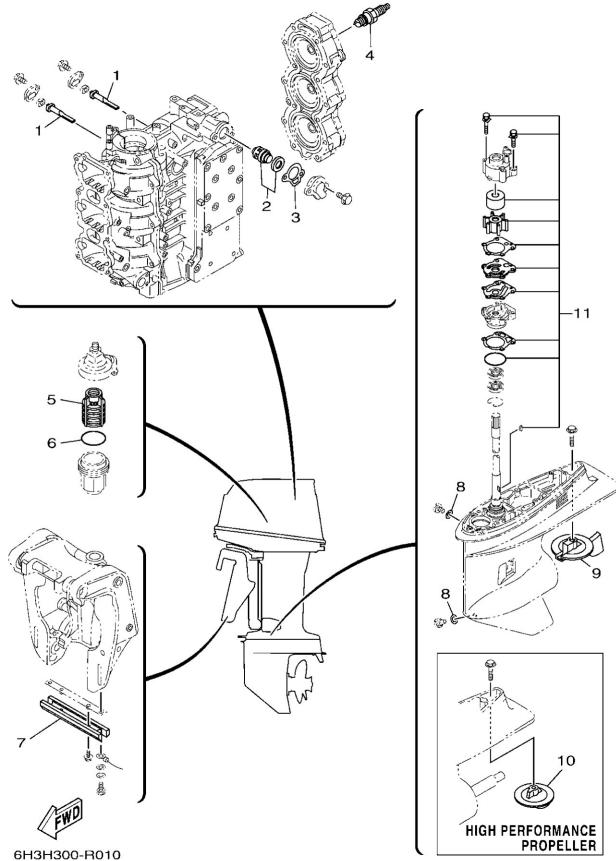
Authorised Yamaha Dealers



Contents

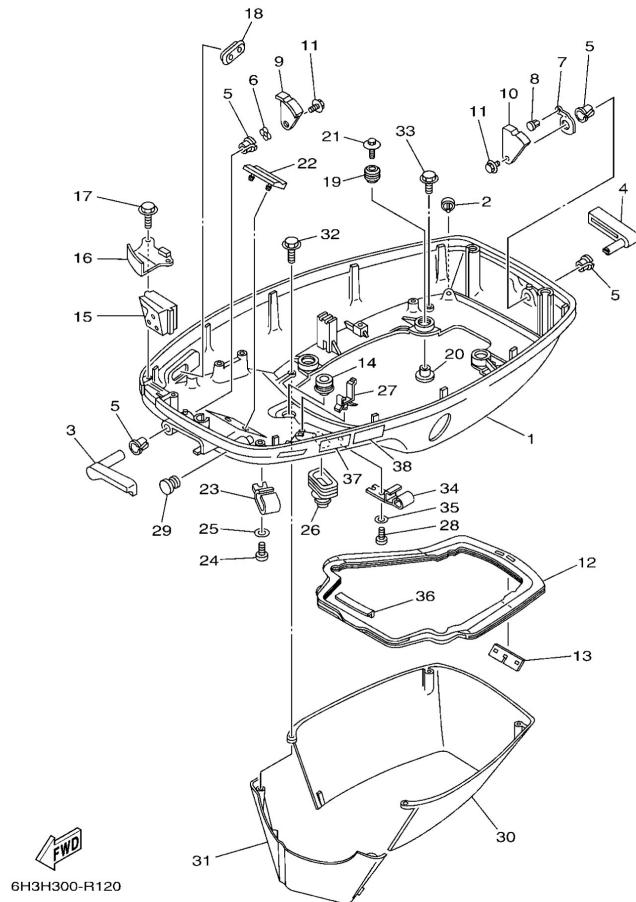
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING	4
BRACKET 1	7
BRACKET 2	10
CARBURETOR	13
CONTROL	18
CRANKSHAFT & PISTON	21
CYLINDER & CRANKCASE	23
ELECTRICAL	27
FUEL	30
FUEL TANK	33
GENERATOR	34
INTAKE	36
LOWER CASING & DRIVE 1	38
LOWER CASING & DRIVE 2	45
METER 1	53
METER 2	54
OIL PUMP	55
POWER TRIM & TILT ASSY	59
REMOTE CONTROL ASSY 1	64
REMOTE CONTROL ASSY 2	69
REMOTE CONTROL BOX	74
REPAIR KIT 1	75
REPAIR KIT 2	77
STARTING MOTOR	79
STEERING GUIDE	81
TOP COWLING 1	82
TOP COWLING 2	83
UPPER CASING	85

Scheduled Service Parts



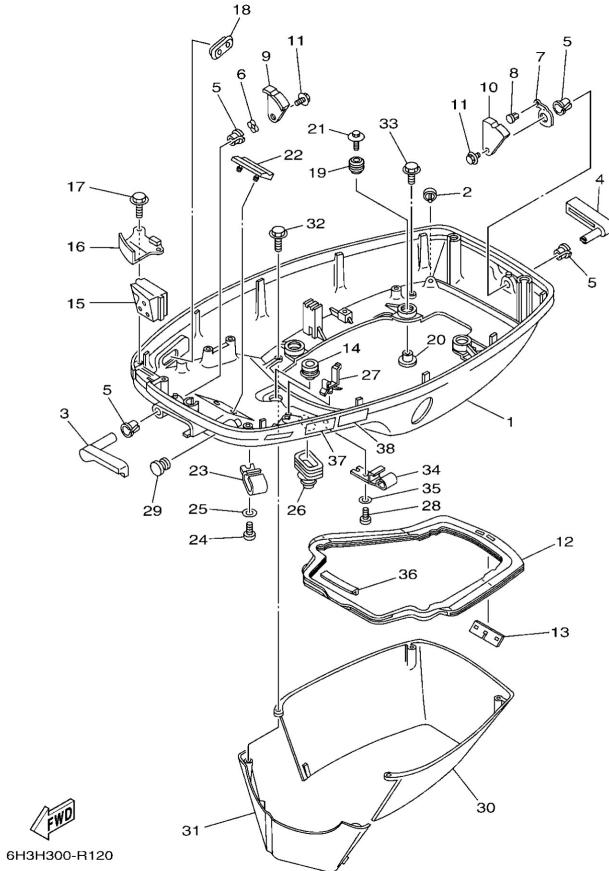
Ref	Part	
1	6H31132501 Anode	Buy now
2	6H31241111 Thermostat	Buy now
3	62Y1241401 Gasket, cover	Buy now
4	9470200160 Plug, spark (b8hs-10) UR CAR,AFR,OTH	Buy now
4	9470200247 Plug, spark (br8hs-10) UR ARG,RUS,CHN	Buy now
5	61N2456300 Element, filter	Buy now
6	9321032738 O-ring(1wg)	Buy now
7	6H14525103 Anode	Buy now
8	9043008003 Gasket	Buy now
9	67F4537100 Tab-trim	Buy now
10	6E54537110 Tab-trim	Buy now
11	692W007802 Water pump repair kit	Buy now

Bottom Cowling



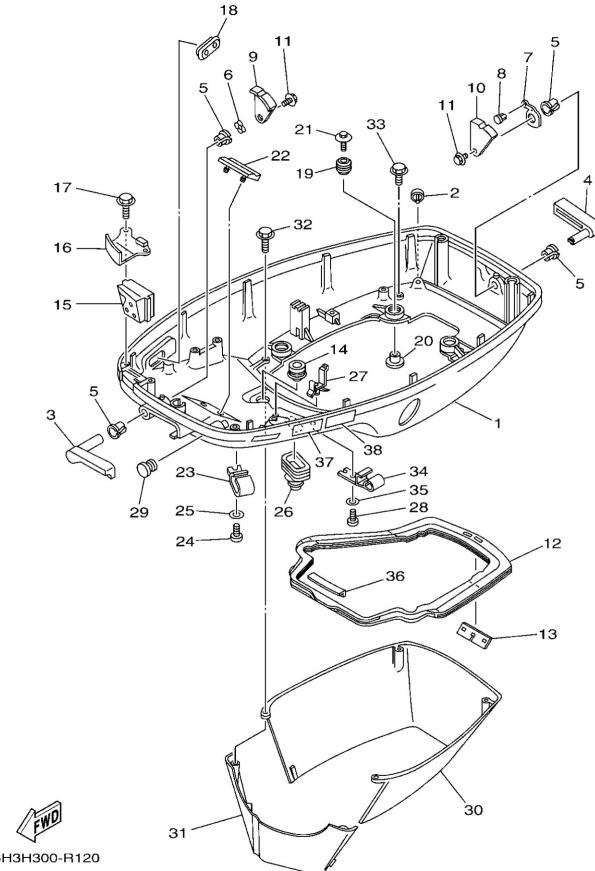
Ref	Part	
1	6H342711258D Cowling, bottom 1	Buy now
2	69D4439100 Nipple, hose L(20.5")	Buy now
3	6H342815018D Lever, clamp	Buy now
4	6H342817018D Lever, clamp	Buy now
5	9038613M38 Bushing (697)	Buy now
6	9020613M10 Washer, wave (6e5)	Buy now
7	6H34281300 Spring, clamp lever	Buy now
8	9026904M03 Rivet (6h3)	Buy now
9	6H34281600 Lever, clamp 2	Buy now
10	6H34281800 Lever, clamp 4	Buy now
11	9011906275 Bolt, with washer	Buy now
12	6H34271602 Rubber, seal 1	Buy now
13	6K54271701 Rubber, seal 2	Buy now
14	6E54272401 Grommet	Buy now
15	6H34272511 Grommet UR	Buy now

Bottom Cowling



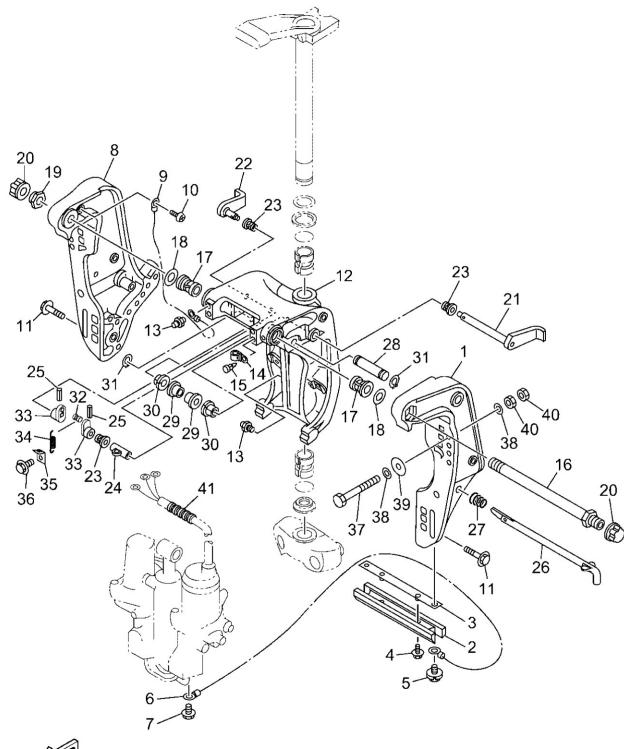
Ref	Part	
15	6H34272531 Grommet UR	Buy now
16	6H34273801CA Plate, fitting	Buy now
17	97E9506516 Bolt, hexagon w/w deep recess	Buy now
18	6H34272701 Grommet	Buy now
19	6BG4274801 Grommet	Buy now
20	9038706M69 Collar (688)	Buy now
21	9011906291 Bolt, with washer	Buy now
22	6H34276801 Damper	Buy now
23	6E52436701 Clamp, fuel pipe 2	Buy now
24	9015706M01 Screw (6e5)	Buy now
25	9299006600 Washer, plain (646)	Buy now
26	6884272611 Grommet	Buy now
27	9046416021 Clamp (1j7)	Buy now
29	6G14274801 Grommet	Buy now
30	6H342741018D Apron	Buy now

Bottom Cowling



Ref	Part	
31	6H342771018D Apron	Buy now
32	97E9506525 Bolt, hexagon w/w deep recess	Buy now
33	97E9506520 Bolt, hexagon w/w deep recess	Buy now
36	6H34271801 Rubber, seal 3	Buy now
37	6EE4279441 Label, Warning (General)	Buy now
38	6EE4279451 Label, Warning (General) FOR RUS,AFR	Buy now

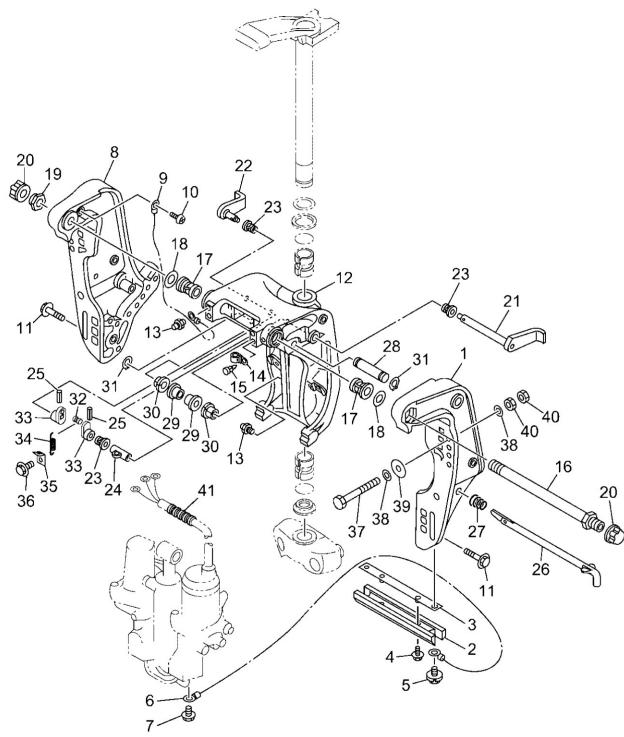
Bracket 1



6H3S200-Y150

Ref	Part	
1	6H143111018D Bracket, clamp 1	Buy now
2	6H14525103 Anode	Buy now
3	6EK4453600 Plate 2	Buy now
4	9011906274 Bolt, with washer	Buy now
5	97E9506616 Bolt, hexagon w/w deep recess	Buy now
6	6H18214800 Wire, lead	Buy now
7	97E9506510 Bolt, hexagon w/w deep recess	Buy now
8	6H143112008D Bracket, clamp 2	Buy now
9	6E58214800 Wire, lead 5	Buy now
10	9788006012 Screw, pan head(62j)	Buy now
11	97E9510545 Bolt, hexagon w/w deep recess	Buy now
12	6H143311028D Bracket, swivel 1	Buy now
13	9370006004 Nipple, grease(6a1)	Buy now
14	9046411M18 Clamp(6e5)	Buy now
15	9033805M03 Plug (6h1)	Buy now

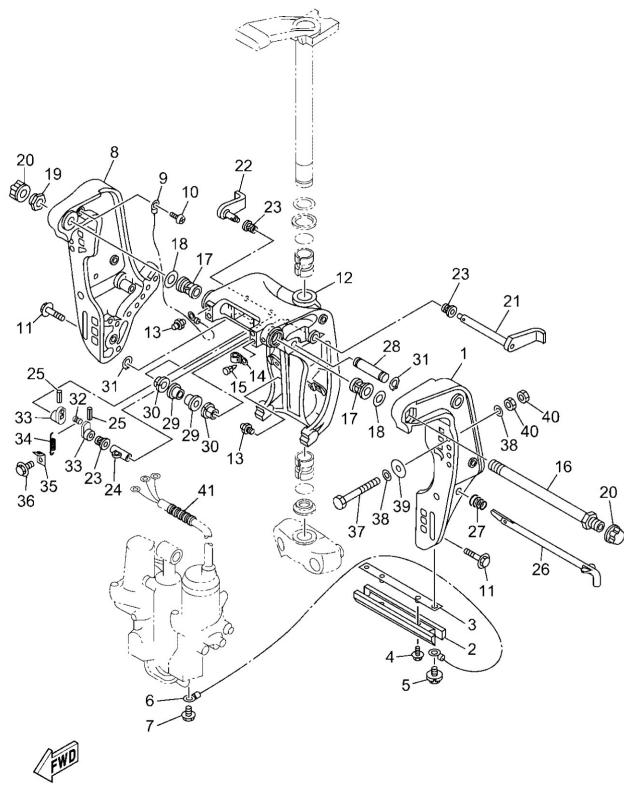
Bracket 1



6H3S200-Y150

Ref	Part	
16	6884313103 Bolt, clamp bracket	Buy now
17	9038622M15 Bushing (688)	Buy now
18	9020122M67 Washer, plate (688)	Buy now
19	9018522043 Nut, self-locking	Buy now
20	6G54314501 Cap, clamp bracket	Buy now
21	6H14318101 Lever, tilt stop 1	Buy now
22	6H14318501 Lever, tilt stop 2	Buy now
23	9038610M16 Bushing (688)	Buy now
24	9038710M02 Collar(6e5)	Buy now
25	9169030020 Pin, spring (6h4)	Buy now
26	6884316001 Tilt rod ass'y	Buy now
27	9050216M02 Spring, conical (688)	Buy now
28	6E54312610 Pin, upper shock mount	Buy now
29	9038618M63 Bush(6e5)	Buy now
30	9038618M35 Bush (688)	Buy now

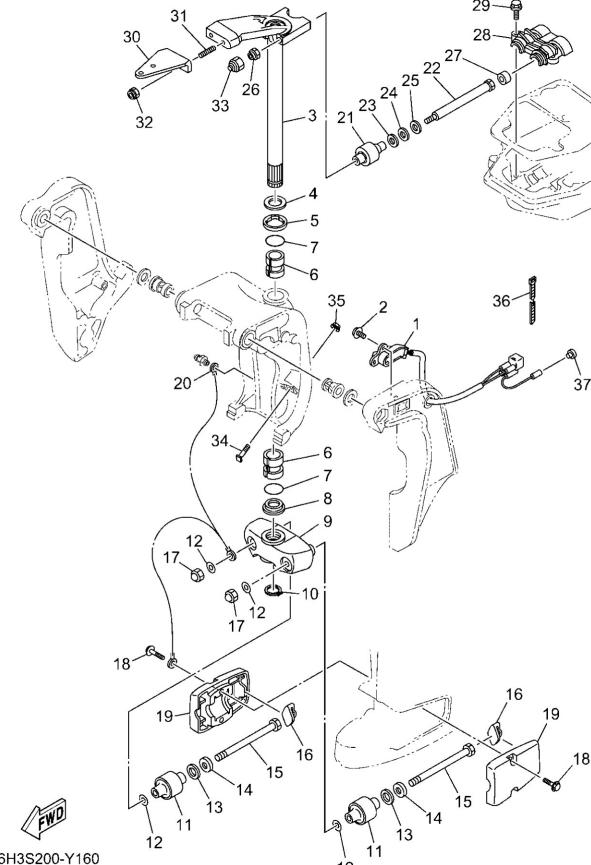
Bracket 1



6H3S200-Y150

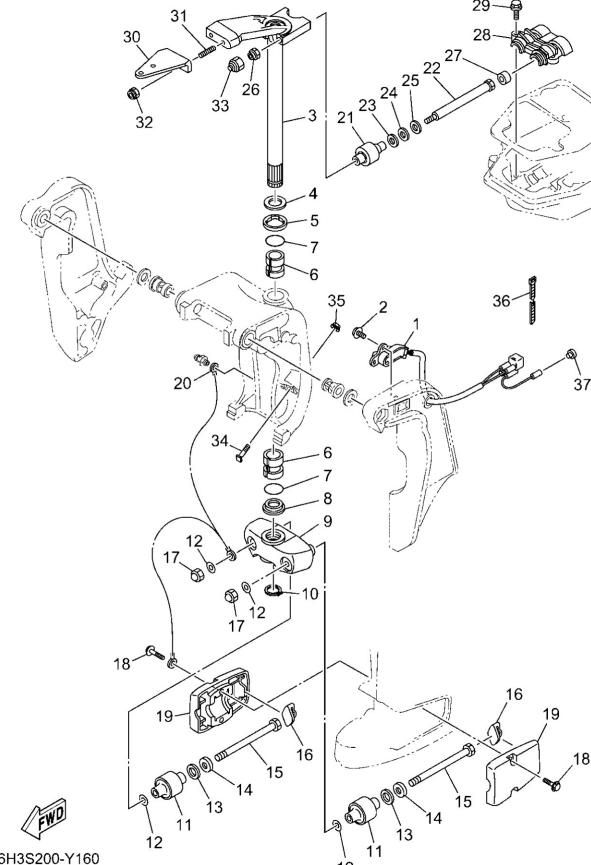
Ref	Part	
31	9341018M05 Circlip (6f2)	Buy now
32	9024906M19 Pin(6e5)	Buy now
33	6G54314800 Collar, distance	Buy now
34	9050614M24 Spring, tension(6e5)	Buy now
35	6G54314400 Hook, spring	Buy now
36	97E9506512 Bolt, hexagon w/w deep recess	Buy now
37	9010112063 Bolt	Buy now
38	9020112062 Washer, plate	Buy now
39	9020112426 Washe, plate(663)	Buy now
40	9538012600 Nut (707)	Buy now
41	9044014M00 Pipe(6h4)	Buy now

Bracket 2



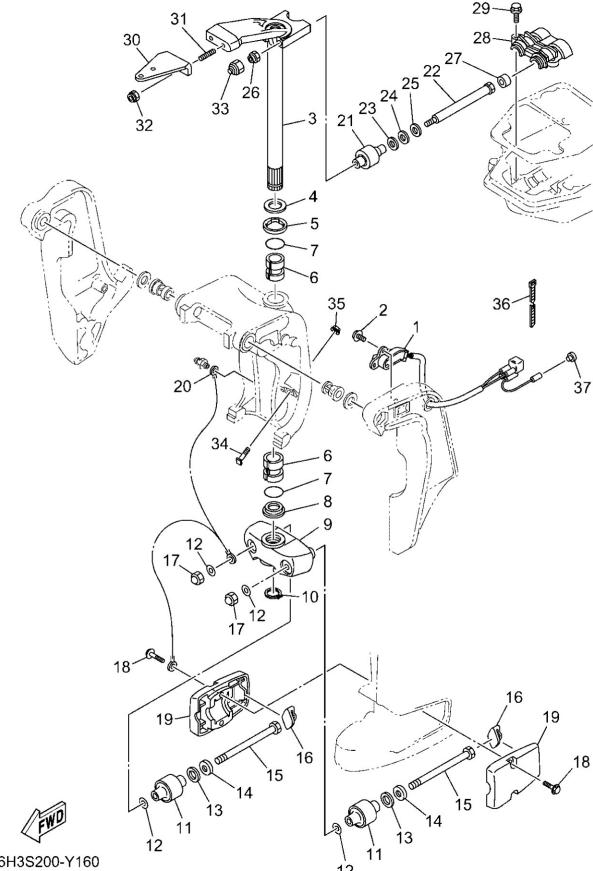
Ref	Part	
1	6H18367213 Trim sender	Buy now
1	6H18367221 Trim sender	Buy now
2	9798506216 Screw, with washer(6h2)	Buy now
3	6H342510138D Steering bracket assembly	Buy now
4	9020130M00 Washer, plate(6h1)	Buy now
5	9038630M78 Bush(6h0)	Buy now
6	9038630M77 Bush(6h0)	Buy now
7	9321029M94 O-ring(6h1)	Buy now
8	9038630M60 Bush(6j8)	Buy now
9	6H344551018D Housing, lower mount rubber 1	Buy now
10	9341028M06 Circlip (688)	Buy now
11	6874455500 Mount damper, lower side	Buy now
12	9020112M16 Washer, plate (679)	Buy now
13	9020225M04 Washer, plate (663)	Buy now
14	9020113M19 Washer, plate (663)	Buy now

Bracket 2



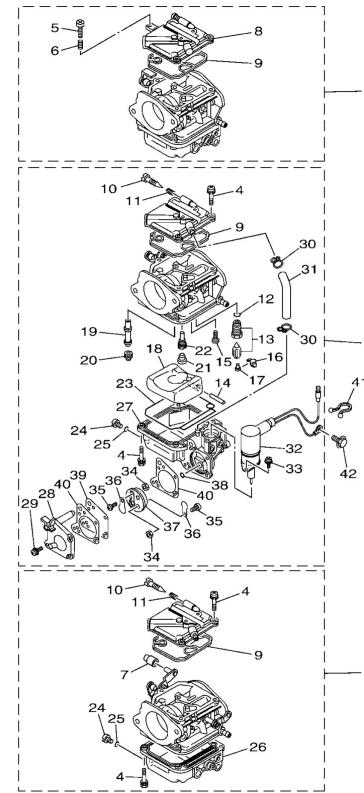
Ref	Part	
15	9010912M21 Bolt (6h3)	Buy now
16	6884457501 Damper, lower mount rubber	Buy now
17	9538012800 Nut crown(663)	Buy now
18	97E7508540 Bolt, hexagon w/w deep recess	Buy now
19	6H344553108D Cover, lower mount	Buy now
20	6H18212700 Wire, lead 2	Buy now
21	6884451400 Mount damper, upper side	Buy now
22	9010110041 Bolt	Buy now
23	9020120M21 Washer, plate (688)	Buy now
24	9020220M06 Washer, plate (688)	Buy now
25	9020111M22 Washer, plate (688)	Buy now
26	9018510027 Nut, self-locking	Buy now
27	6634457501 Damper, lower mount rubber	Buy now
28	6884451100 Cover, upper mount	Buy now
29	97E7508535 Bolt, hexagon w/w deep recess	Buy now

Bracket 2



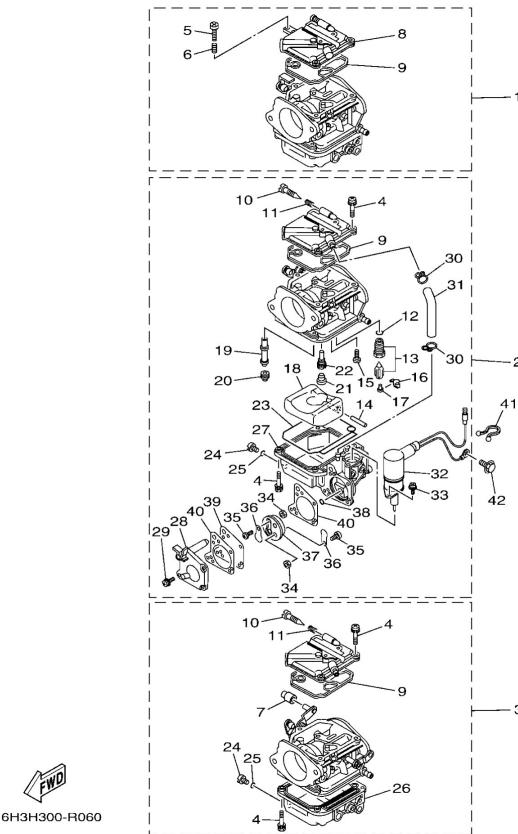
Ref	Part	
30	6H34851152 Hook, steering STEERING GUIDE	Buy now
31	9011610062 Bolt, stud	Buy now
33	69D4419410 Cap	Buy now
34	6H14337600 Bolt, thrust receiver	Buy now
35	9018508057 Nut, nylon (6j8)	Buy now
36	9046511M10 Clamp	Buy now
37	7038211901 Cover, lead wire	Buy now

Carburetor



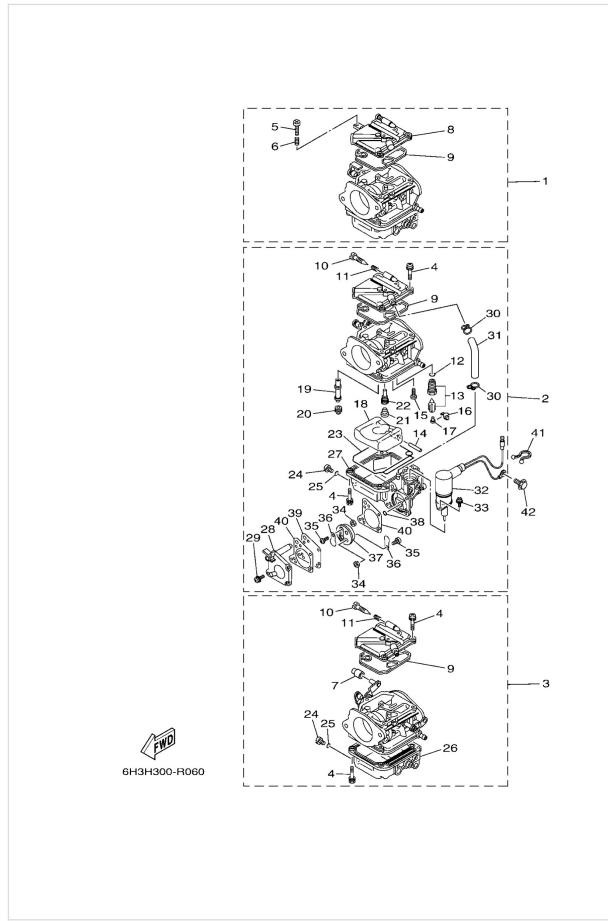
Ref	Part	
1	6H21430143 Carburetor assembly 1 60F	Buy now
1	6H31430123 Carburetor assembly 1 70B	Buy now
2	6H21430243 Carburetor assembly 2 60F	Buy now
2	6H31430223 Carburetor assembly 2 70B	Buy now
3	6H21430343 Carburetor assembly 3 60F	Buy now
3	6H31430323 Carburetor assembly 3 70B	Buy now
4	9798004114 Screw, pan head(ga5)	Buy now
5	63V1452300 Screw, stop #1	Buy now
6	9050110326 Spring coil(663)(carb) #1	Buy now
7	6H21457800 Collar #3	Buy now
8	6H41414600 Plate #1	Buy now
9	6H41414700 O-ring	Buy now
10	6921492300 Screw, adjusting	Buy now
11	6971455500 Spring	Buy now
12	9321004228 O-ring (371)	Buy now

Carburetor



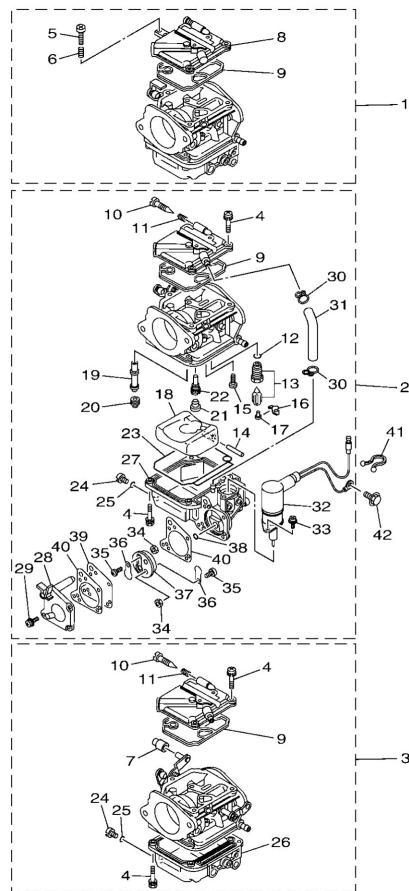
Ref	Part	
13	6H31459002 Needle valve assembly	Buy now
14	6H41454800 Pin, float arm	Buy now
15	9858004008 Screw, pan head (713)	Buy now
16	6331415900 Clip	Buy now
17	6761418600 Pin, valve	Buy now
18	6H41498501 Float	Buy now
19	6H21494771 Jet, needle 60F	Buy now
19	6H31494771 Jet, needle 70B	Buy now
20	6H31494335 Jet, main (#140) 60F-#1,2	Buy now
20	6H31494336 Jet, main (#145) 60F-#3	Buy now
20	6H31494337 Jet, main (#150) 70B	Buy now
21	6791496600 Rubber cap	Buy now
22	6H31494813 Jet (#65) 60F	Buy now
22	6H31494817 Jet (#75) 70B	Buy now
23	6H41498400 Gasket, float chamber	Buy now

Carburetor



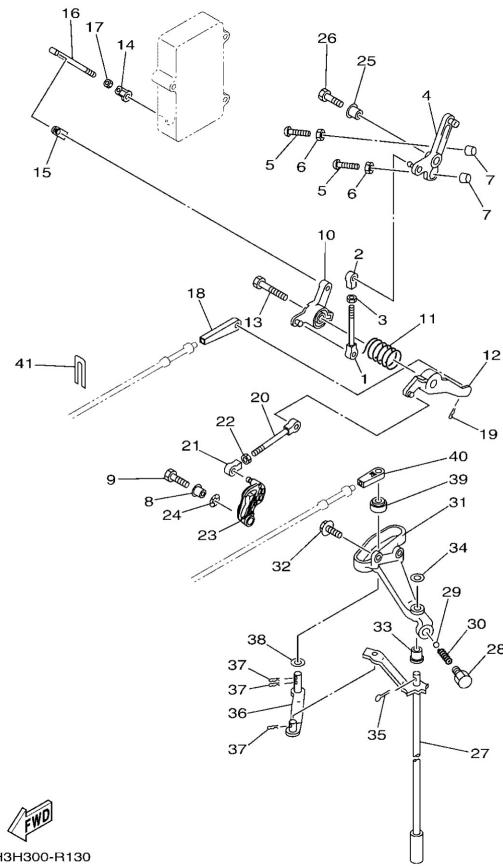
Ref	Part	
24	6H31499201 Screw, drain	Buy now
25	9321004230 O-ring (371)	Buy now
26	6H41498000 Body, float chamber #1,3	Buy now
27	6H31498012 Body, float chamber #2	Buy now
28	6H32445210 Cover #2	Buy now
29	6H41456701 Screw #2	Buy now
30	5BF1491900 Clip #2	Buy now
31	6H31434900 Pipe #2	Buy now
32	6H31438002 Prime Starter assembly #2	Buy now
33	65L1456500 Screw #2	Buy now
34	9538003600 Nut (6g8) #2	Buy now
35	9898003006 Screw, bind(6g1) #2	Buy now
36	6L52442100 Valve, check #2	Buy now
37	6H42441300 Body 2 #2	Buy now
38	67F1439820 O-ring #2	Buy now

Carburetor



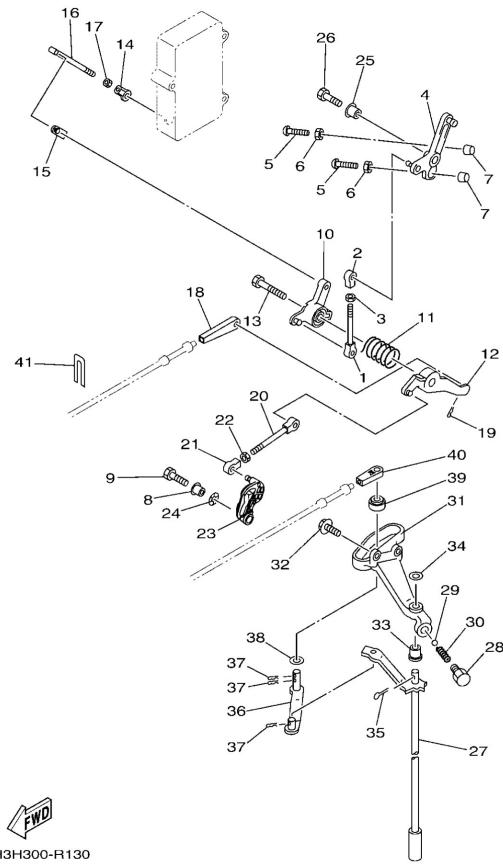
Ref	Part	
39	6H32441110 Diaphragm #2	Buy now
40	6H32443410 Gasket, body #2	Buy now
41	9046518147 Clamp	Buy now
42	9751306512 Bolt, with washer(6g4)	Buy now

Control



Ref	Part	
1	6894216901 Joint	Buy now
2	6824123700 Joint, link 2	Buy now
3	9538005600 Nut, hexagon (663)	Buy now
4	6H34163100 Lever, magneto control 1	Buy now
5	9015706M13 Screw, pan head(6h4)	Buy now
6	9538006600 Nut(661)	Buy now
7	6884419400 Cap	Buy now
8	9038706289 Collar	Buy now
9	97D9506025 Bolt, hexagon deep recess	Buy now
10	6H34163220 Lever, magneto control	Buy now
11	9050826117 Spring, torsion	Buy now
12	6H34163310 Lever, magneto control	Buy now
13	9010906M43 Bolt(6h4)	Buy now
14	6H14123700 Joint, link	Buy now
15	6F54123700 Joint, link	Buy now

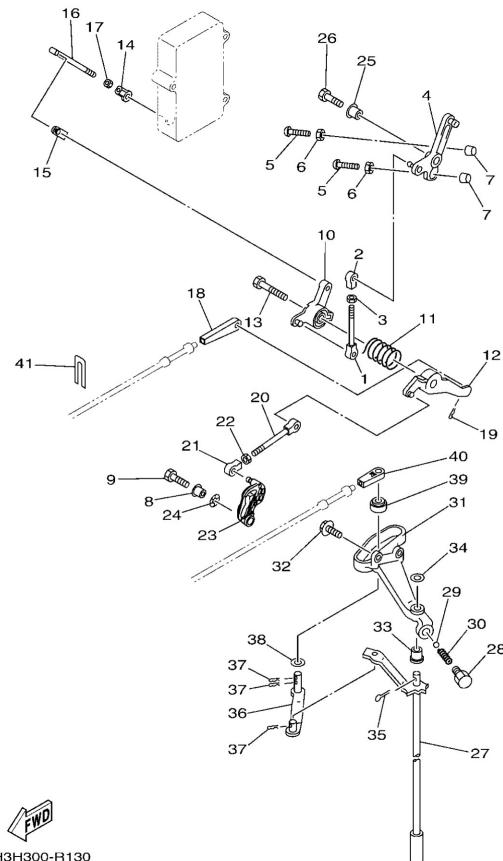
Control



6H3H300-R130

Ref	Part	
16	6H34163610 Rod, Magneto Control	Buy now
18	6H34834400 Cable end, remote control	Buy now
19	9046818008 Clip 620436610000	Buy now
21	6H44123700 Joint, link	Buy now
23	6H34121330 Cam, accel.	Buy now
24	9020610M04 Washer, wave (676)	Buy now
27	6H34412014 Handle gear shift assembly L(20.5")	Buy now
28	6484271500 Bushing 2	Buy now
29	9350104M02 Ball (697)	Buy now
30	9050112082 Spring 6484411600	Buy now
31	6H3441170094 Bracket 1	Buy now
32	9751306520 Bolt, with washer(61b)	Buy now
33	9038607M58 Bush(6h1)	Buy now
34	9299008200 Ybs66-8 washer, plain	Buy now
35	9149020012 Pin, cotter (648)	Buy now

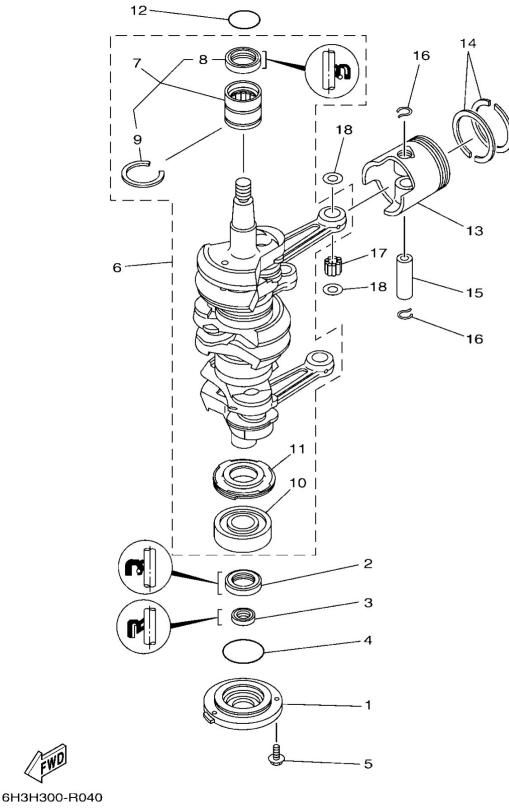
Control



6H3H300-R130

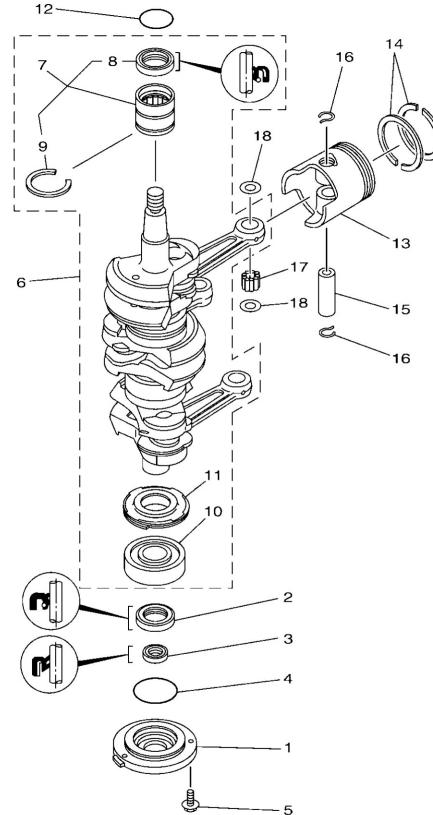
Ref	Part	
36	6H34412101 Lever, shift rod	Buy now
38	9020207M07 Washer, plate (688)	Buy now
39	6884412200 Bushing, shift rod lever	Buy now
40	6FM4834400 Cable end, remote control	Buy now
41	6H34853800 Clamp, cable	Buy now

Crankshaft & Piston



Ref	Part	
1	6H3153590094 Housing, oil seal	Buy now
2	9310230M23 Oil seal (6h3)	Buy now
3	9310618M01 Oil seal (6h3)	Buy now
4	9321065M50 O-ring	Buy now
5	97E9506520 Bolt, hexagon w/w deep recess	Buy now
6	6H31140003 Crankshaft assembly 60F-N.O/I	Buy now
6	6H31140010 Crankshaft assembly 60F,70B-O/I	Buy now
7	93311636U6 Bearing, needle (6h3)	Buy now
8	9310236M24 Oil seal(52w)	Buy now
9	9344049M04 Circlip (6h3)	Buy now
10	93306306V1 Bearing(6h2)	Buy now
11	6H31153600 Gear, drive FOR 6H3-11400-10	Buy now
12	9321046M16 O-ring (688)	Buy now
13	6H3116310196 Piston (std)	Buy now
13	6H31163501 Piston (0.25mm o/s) AP	Buy now

Crankshaft & Piston

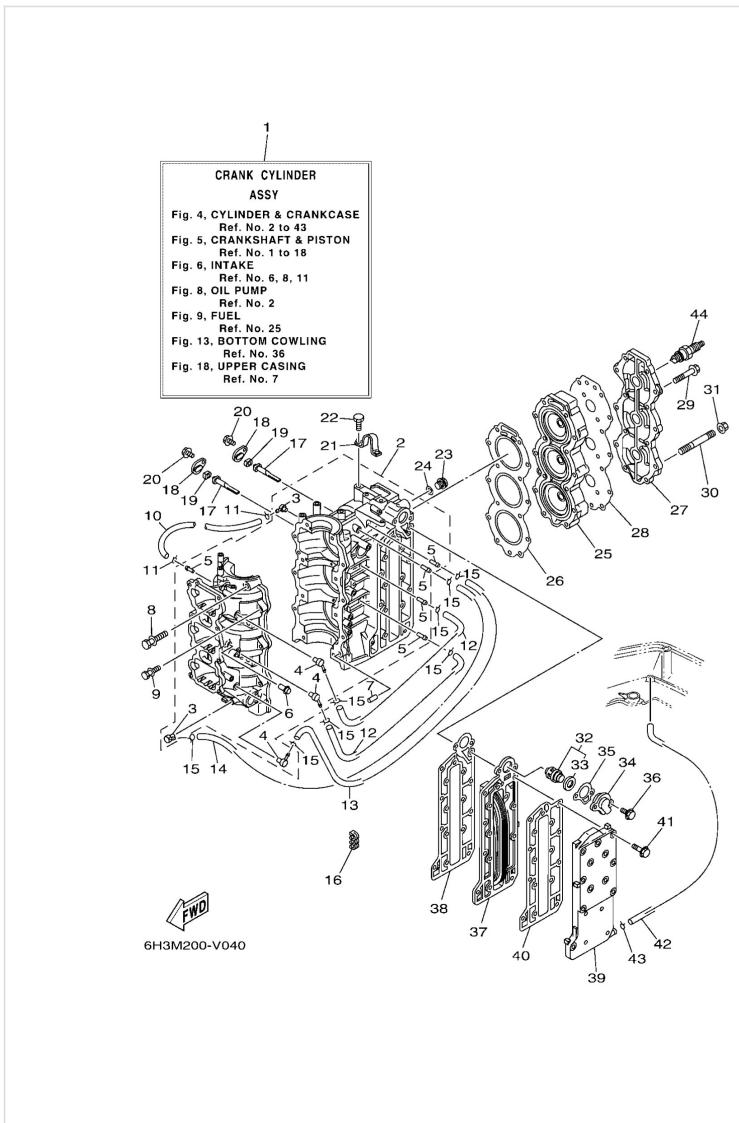


6H3H300-R040



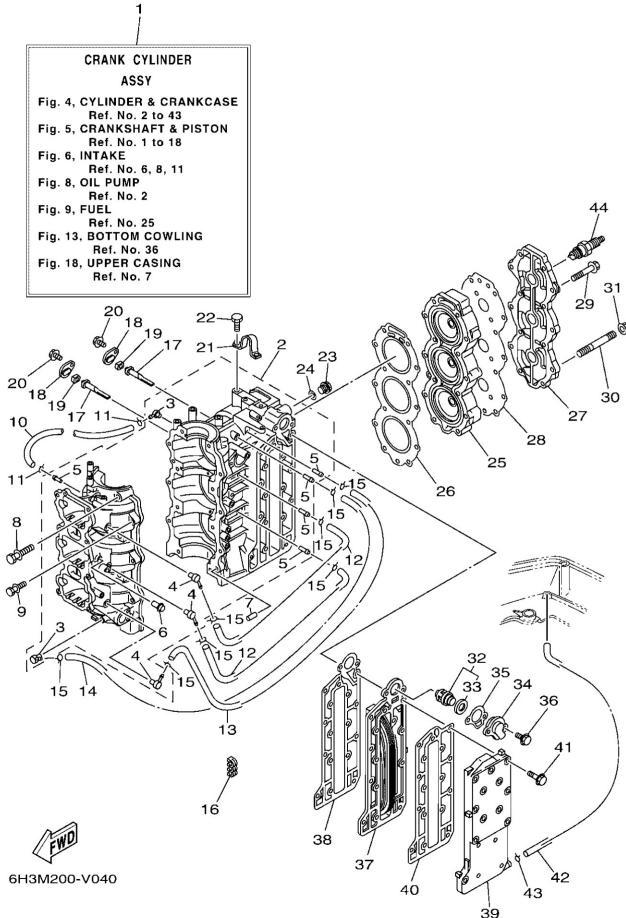
Ref	Part	
13	6H31163601 Piston (0.50mm o/s) AP	Buy now
14	6K51160102 Piston ring set (std)	Buy now
14	6K51160112 Piston ring set (1st o/s) AP	Buy now
14	6K51160122 Piston ring set (2nd o/s) AP	Buy now
15	6H31163300 Pin, piston	Buy now
16	6881163410 Clip, piston pin	Buy now
17	9360318M09 Pin, dowel b (6h3)	Buy now
18	9020120417 Washer, plate(663)	Buy now

Cylinder & Crankcase



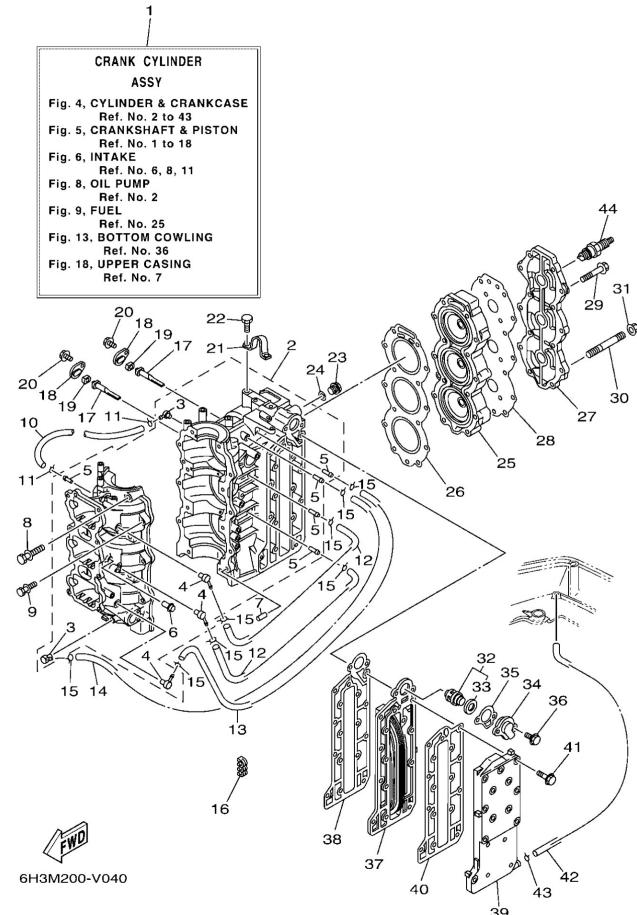
Ref	Part	
1	6H3W0090471S Crank Cylinder assembly 60F,70B-O/I	Buy now
1	6H3W0090631S Crank Cylinder assembly 60F-N.O/I	Buy now
2	6H31510006 Crankcase assembly 60F-N.O/I	Buy now
2	6H31510014 Crankcase assembly 60F,70B-O/I	Buy now
3	6881137001 Check valve assembly	Buy now
4	6501137001 Check valve assembly	Buy now
5	6241448500 Pipe, joint	Buy now
6	6502437800 Pipe, joint 2	Buy now
7	9360812063 Pin, dowel (626)	Buy now
8	9011910005 Bolt, with washer	Buy now
9	9011908M64 Bolt, with washer	Buy now
10	9044507M44 Hose (I390)	Buy now
11	9046706016 Clip (655)	Buy now
12	9044507M02 Hose (I200)	Buy now
13	9044507M45 Hose (I390)	Buy now

Cylinder & Crankcase



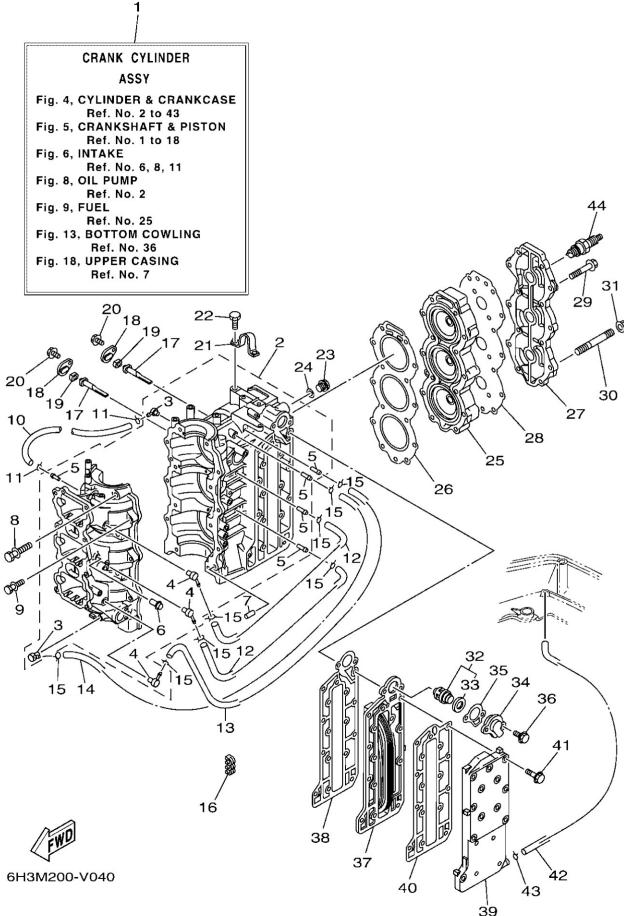
Ref	Part	
14	9044507M82 Hose (I770)	Buy now
16	9046407M05 Clamp (6g5)	Buy now
17	6H31132501 Anode	Buy now
18	6H3113270094 Cover, anode	Buy now
19	6H31132801 Grommet, anode	Buy now
20	9011906023 Bolt, with washer	Buy now
21	6881111901 Hanger, engine	Buy now
22	9010108002 Bolt	Buy now
23	9034014M06 Plug, straight screw(62y)	Buy now
24	9043014115 Gasket (663)	Buy now
25	6H311111011S Head, cylinder 1	Buy now
26	6H311181A2 Gasket, cylinder head 1	Buy now
27	6H311191001S Cover, cylinder head 1	Buy now
28	6H311193A1 Gasket, head cover 1	Buy now
29	9011908MA5 Bolt, with washer	Buy now

Cylinder & Crankcase



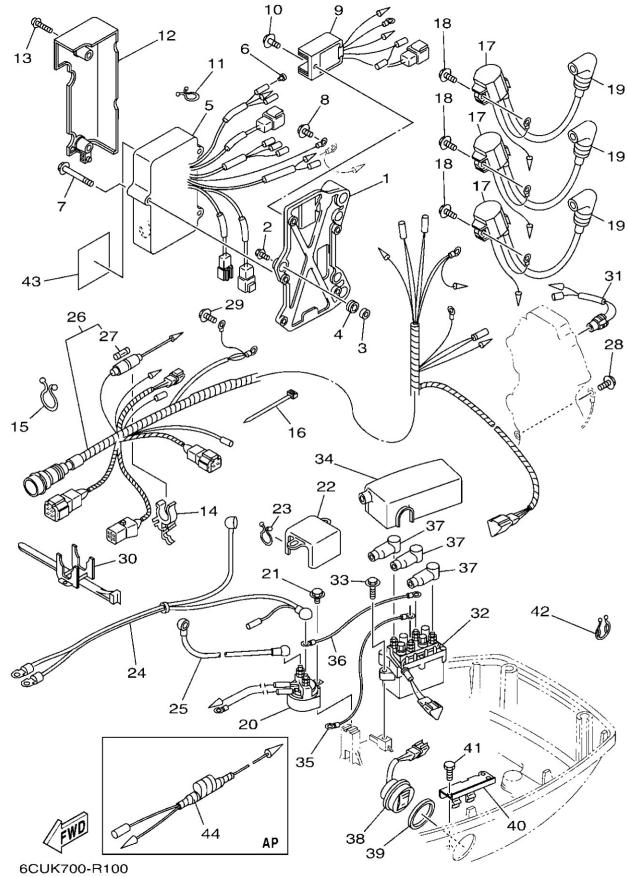
Ref	Part	
30	9011608M69 Bolt, stud	Buy now
31	9017908M34 Nut	Buy now
32	6H31241111 Thermostat	Buy now
33	6881241200 Seal, thermostat	Buy now
34	6H312413001S Cover, thermostat	Buy now
35	62Y1241401 Gasket, cover	Buy now
36	9011906MA3 Bolt, with washer	Buy now
37	6H341111011S Inner cover, exhaust	Buy now
38	6H341112A0 Gasket, exhaust inner cover	Buy now
39	6H341113021S Outer cover, exhaust	Buy now
40	6H341114A0 Gasket, exhaust outer cover	Buy now
41	9011906MA5 Bolt, with washer	Buy now
42	6632431201 Pipe 1	Buy now
43	9046708004 Clip, pipe 6162435600	Buy now
44	9470200160 Plug, spark (b8hs-10) FOR CAR,AFR,OTH	Buy now

Cylinder & Crankcase



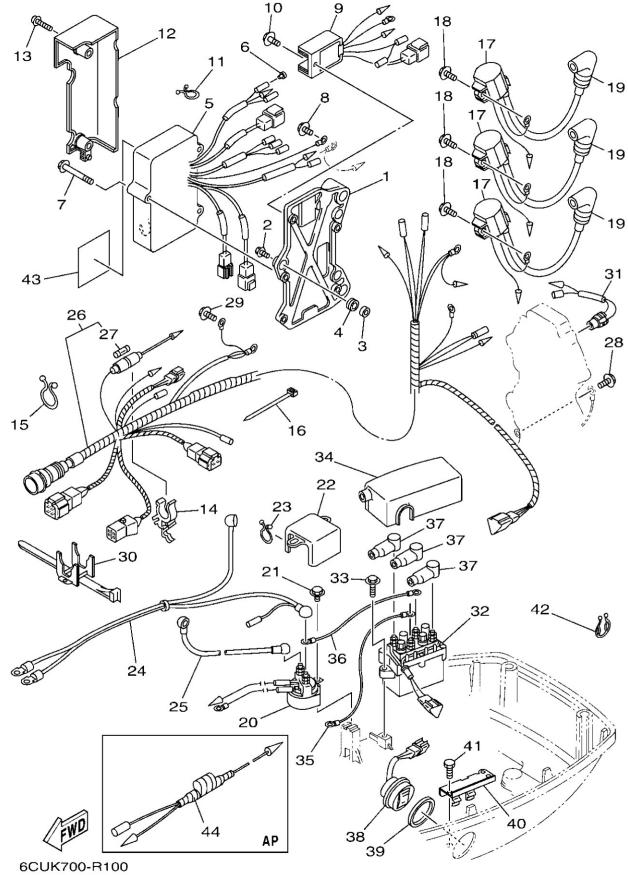
Ref	Part	
44	9470200247 Plug, spark (br8hs-10) FOR ARG,RUS,CHN	Buy now

Electrical



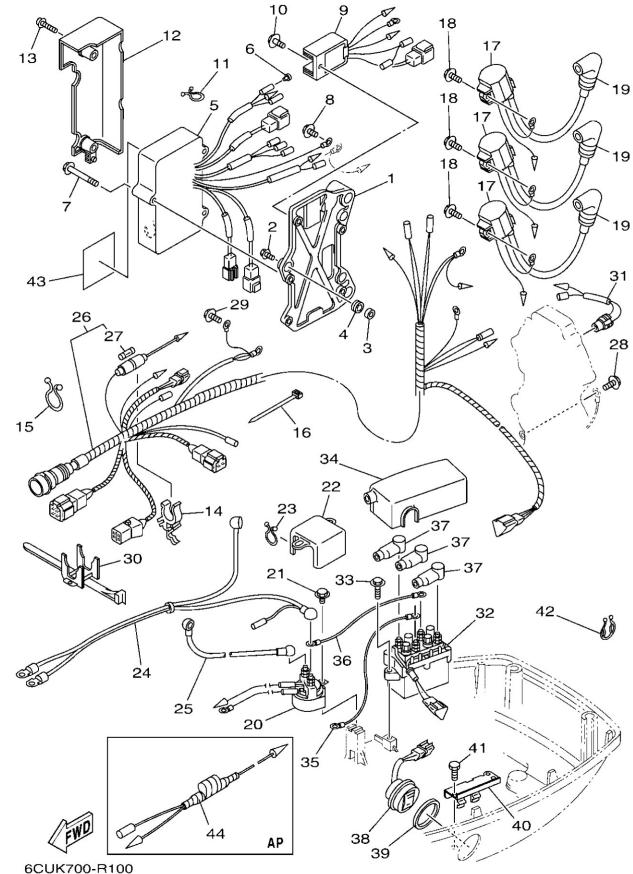
Ref	Part	
1	6H38554211 Bracket	Buy now
2	9010506M14 Bolt (6e0)	Buy now
3	9038706M43 Coller (6e9)	Buy now
4	9048013M54 Grommet(6h2)	Buy now
5	6H28554013 C.d.i. unit assembly	Buy now
6	7038211901 Cover, lead wire	Buy now
7	97E9506545 Bolt, hexagon w/w deep recess	Buy now
8	9751306512 Bolt, with washer(6g4)	Buy now
9	6H28196010 Rectifier & regulator assembly	Buy now
10	97E9506516 Bolt, hexagon w/w deep recess	Buy now
11	9046405M16 Clamp(6j8)	Buy now
12	6H38191610 Cover, terminal	Buy now
13	9015906M01 Screw, with washer (6f5)	Buy now
14	6G58215200 Holder, fuse	Buy now
15	9046423M22 Clamp	Buy now

Electrical



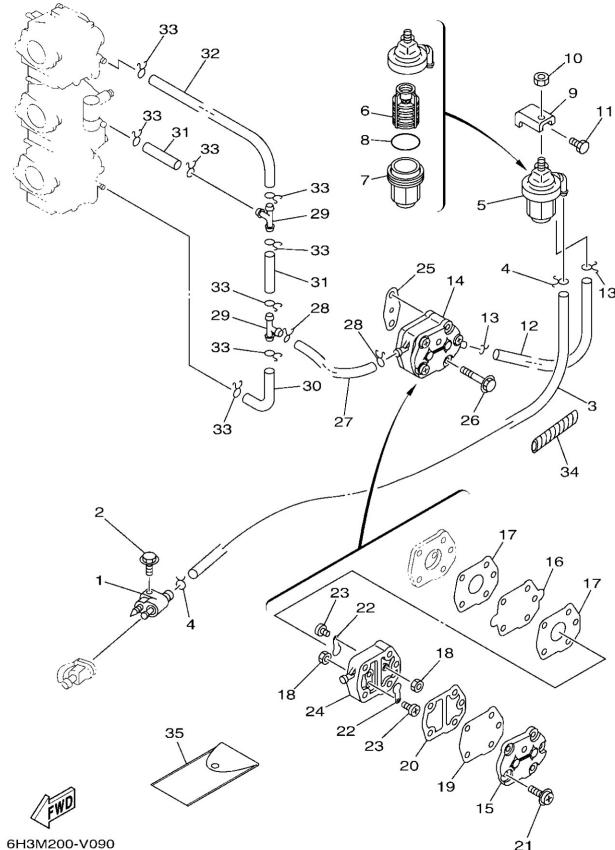
Ref	Part	
16	9046513M11 Clamp (6e5)	Buy now
17	6978557000 Ignition coil assembly	Buy now
18	9751306520 Bolt, with washer(61b)	Buy now
19	6G18237021 Plug cap assembly	Buy now
20	6888195010 Relay assembly	Buy now
21	9751306516 Bolt, hexagon deep recess	Buy now
22	6H38216401 Case 2	Buy now
23	9046415M11 Clamp (3y2)	Buy now
24	6H38210503 -	Buy now
25	6H38211701 Wire, lead	Buy now
26	6H28259015 Wire harness assembly (10p)	Buy now
26	6H28259082 Wire Harness assembly (10P)	Buy now
27	6638215101 Fuse	Buy now
30	6888259400 Clamp	Buy now
31	6888256010 Thermo switch assembly	Buy now

Electrical



Ref	Part	
32	61A8195000 Relay assembly	Buy now
33	97E9506525 Bolt, hexagon w/w deep recess	Buy now
34	6H38215412 Case	Buy now
35	6H28194912 Wire, lead	Buy now
36	6H28194902 Wire, lead	Buy now
37	6828211901 Cover, lead wire	Buy now
38	6H18256311 Trim & tilt switch assembly	Buy now
39	6E58258701 Gasket	Buy now
40	6E58361401 Bracket	Buy now
41	97D9506016 Bolt, hexagon deep recess	Buy now
42	9046418M14 Clamp(6h1)	Buy now
43	6R58571160 Mark, caution	Buy now
44	6H48131511 Lead wire assembly AP	Buy now

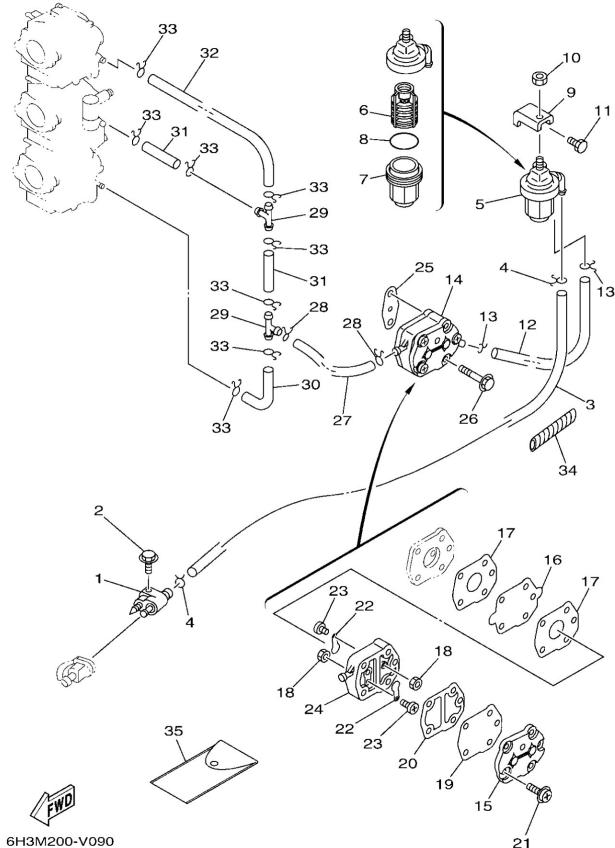
Fuel



6H3M200-V090

Ref	Part	
1	6G12430411 Fuel pipe joint comp. 1	Buy now
2	97E9506525 Bolt, hexagon w/w deep recess	Buy now
3	9044509M75 Hose (l1500)	Buy now
4	9046708004 Clip, pipe 6162435600	Buy now
5	61N2456000 Filter assembly	Buy now
6	61N2456300 Element, filter	Buy now
7	61N2452100 Cup, filter	Buy now
8	9321032738 O-ring(1wg)	Buy now
9	6482456602 Bracket, filter	Buy now
10	9538008600 Nut (661)	Buy now
11	9701306014 Bolt(gj3)	Buy now
12	9044509072 Hose (l1500)	Buy now
14	6922441001 Fuel pump assembly	Buy now
15	6A02441300 Cover, pump	Buy now
16	6922441100 Diaphragm	Buy now

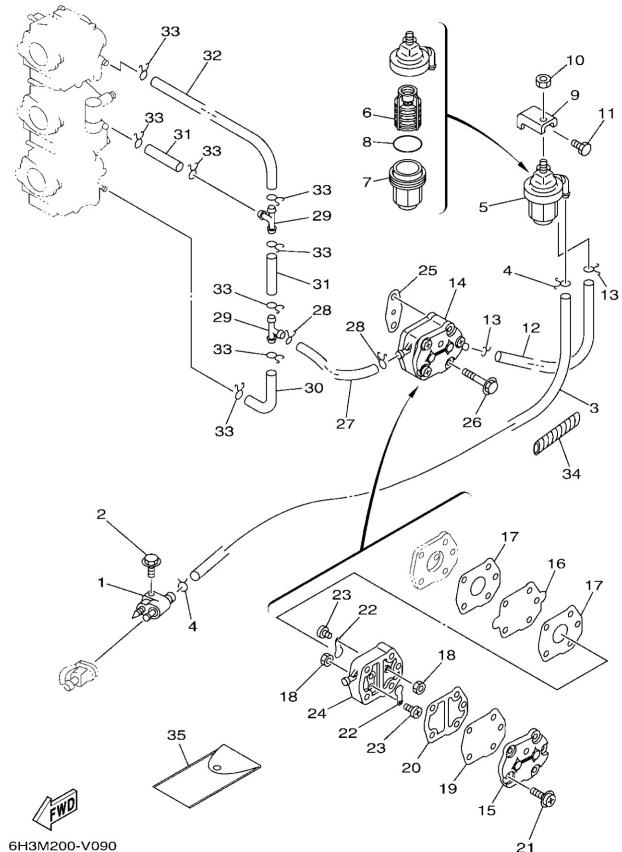
Fuel



6H3M200-V090

Ref	Part	
17	6482443401 Gasket, body	Buy now
18	9538003600 Nut (6g8)	Buy now
19	6632441100 Diaphragm	Buy now
20	6482443503 Gasket, body 2	Buy now
21	9798005128 Screw, with washer	Buy now
22	6A02442101 Valve, check	Buy now
23	6A01432500 Screw, pan head	Buy now
24	6A02441202 Body 1	Buy now
25	65024431A0 Gasket,fuel pump	Buy now
26	97E9506540 Bolt, hexagon w/w deep recess	Buy now
29	6882437800 Pipe, joint	Buy now
30	6H32431300 Pipe, fuel 2	Buy now
31	9044509220 Hose (I1500)	Buy now
32	6H32431400 Pipe 4	Buy now
34	9044610M01 Tube (6e5) 60F,70B-O/I	Buy now

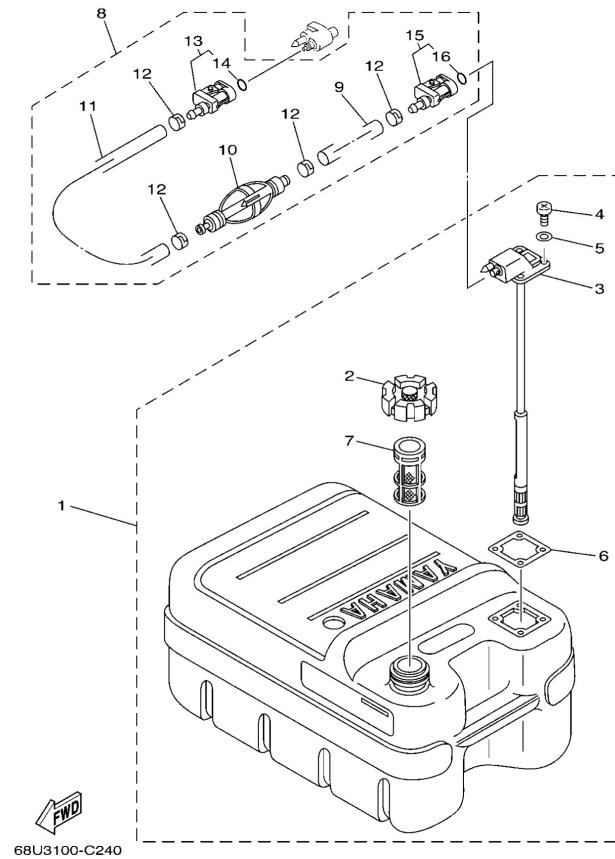
Fuel



6H3M200-V090

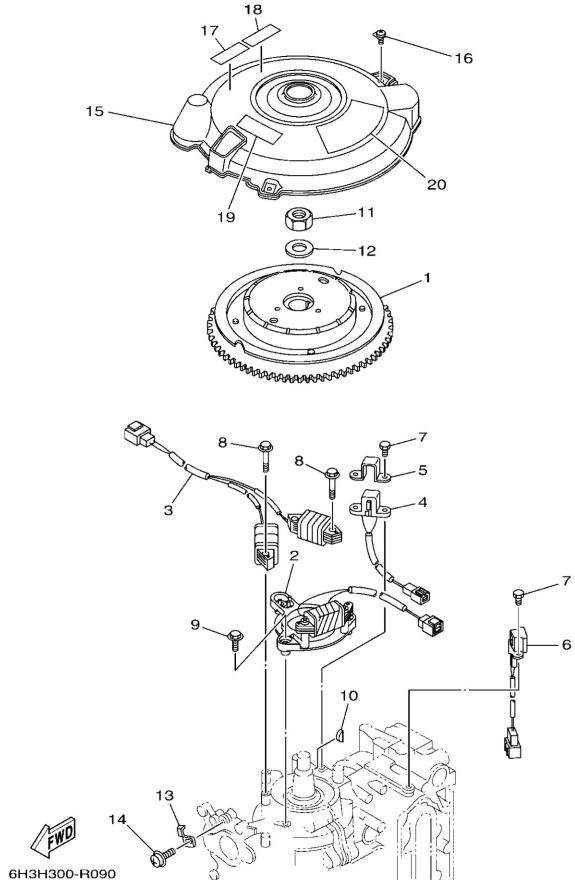
Ref	Part	
35	656W281003 Tool kit	Buy now

Fuel Tank



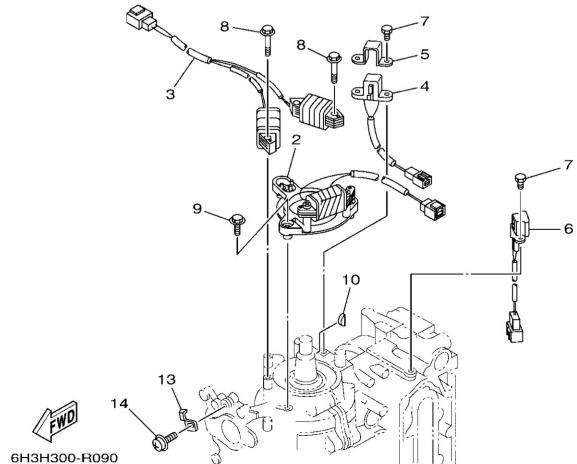
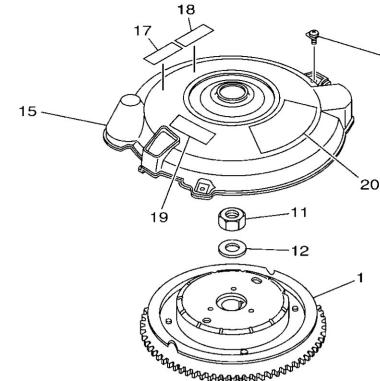
Ref	Part	
1	6YJ2420121 Fuel tank comp. AP	Buy now
2	6YJ2461001 Cap assembly	Buy now
3	6YJ2426011 Fuel meter assembly	Buy now
4	9015705M19 Screw, pan head	Buy now
5	6Y12432900 Seal	Buy now
6	6Y12426801 Gasket, fuel meter	Buy now
7	6YJ2416700 Strainer	Buy now
8	61J2430605 Fuel pipe comp. 1 AP	Buy now
9	9044511M58 Hose (L2050)	Buy now
10	61J2436000 Primer pump assembly	Buy now
11	9044511M57 Hose (L850)	Buy now
12	6502435151 Band 1	Buy now
13	6G12430505 Fuel pipe joint comp. 2	Buy now
14	9321008287 O-ring (655)	Buy now
15	6Y12430506 Fuel pipe joint comp. 2	Buy now

Generator



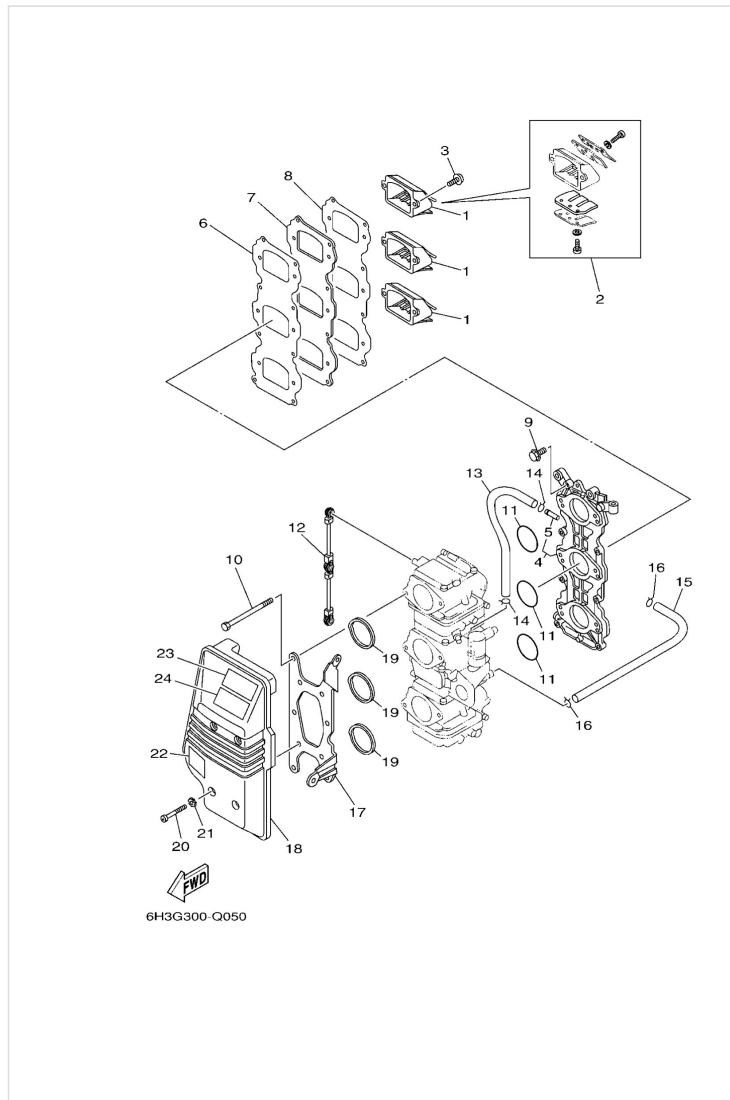
Ref	Part	
1	6H28555001 Rotor assembly	Buy now
2	6H28552002 Coil, charge	Buy now
3	6H28553301 Coil, lighting	Buy now
4	6H28558001 Coil, pulser	Buy now
5	6H28558200 Attachment, pulser	Buy now
6	6H28589501 Crank position sender	Buy now
7	9709505012 Bolt, hexagon	Buy now
8	97E9506535 Bolt, hexagon w/w deep recess	Buy now
9	97E9506525 Bolt, hexagon w/w deep recess	Buy now
10	9028005015 Key, woodruff	Buy now
11	9017020137 Nut, hexagon(663)	Buy now
12	9020121M18 Washer, plate (663)	Buy now
13	6E58133200 Plate, timing	Buy now
14	9798506210 Screw pan head	Buy now
15	6H38133701 Cover, flywheel	Buy now

Generator



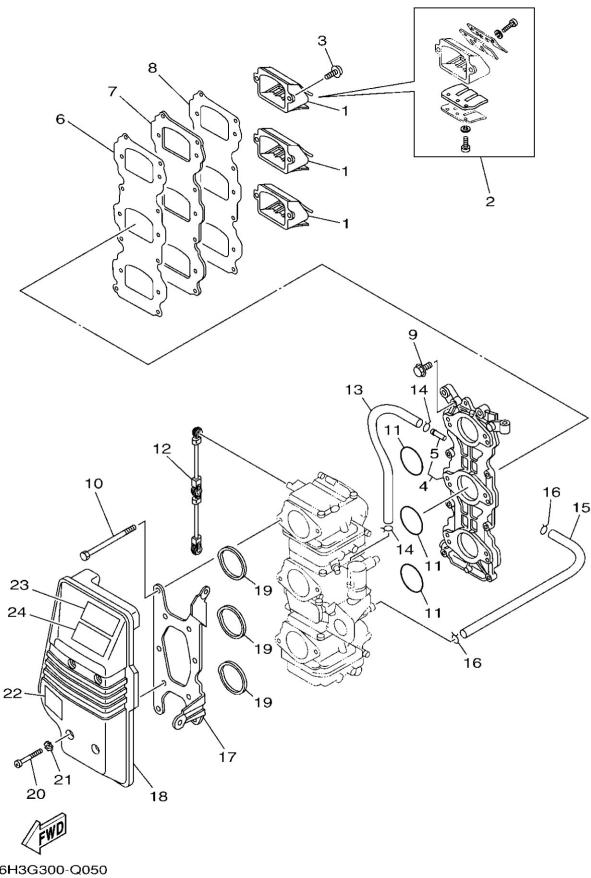
Ref	Part	
16	9015906M23 Screw, with washer(6b0)	Buy now
17	6EE8199541 Label, Warning	Buy now
18	6EE8199551 Label, Warning FOR RUS,AFR	Buy now
19	6AG8199601 Mark FOR RUS	Buy now
20	6H31343721 Mark, caution	Buy now

Intake



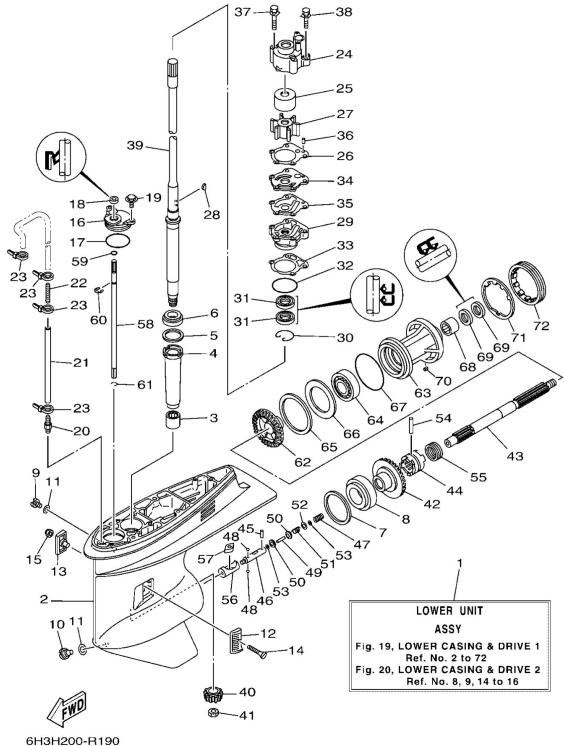
Ref	Part	
1	6H21361000 Reed valve assembly 60F	Buy now
1	6H31361000 Reed valve assembly 70B	Buy now
2	688W000400 Reed set	Buy now
3	9798005216 Screw, pan w/ plain	Buy now
4	6H31364115 Manifold, Intake 1 60F,70B-O/I	Buy now
4	6H31364123 Manifold, Intake 1 60F-N.O/I	Buy now
5	6H11448500 Pipe, joint FOR 6H3-13641-15	Buy now
6	6H313621A1 Gasket, valve seat	Buy now
7	6H31362400 Plate, reed valve	Buy now
8	6H313622A1 Gasket, valve seat	Buy now
9	9011906MA3 Bolt, with washer	Buy now
10	97D9506095 Bolt, hexagon deep recess	Buy now
11	9321039ME4 O-ring(6h2)	Buy now
12	6H34121700 Rod, accel lever	Buy now
13	9044507255 Hose (I200)	Buy now

Intake



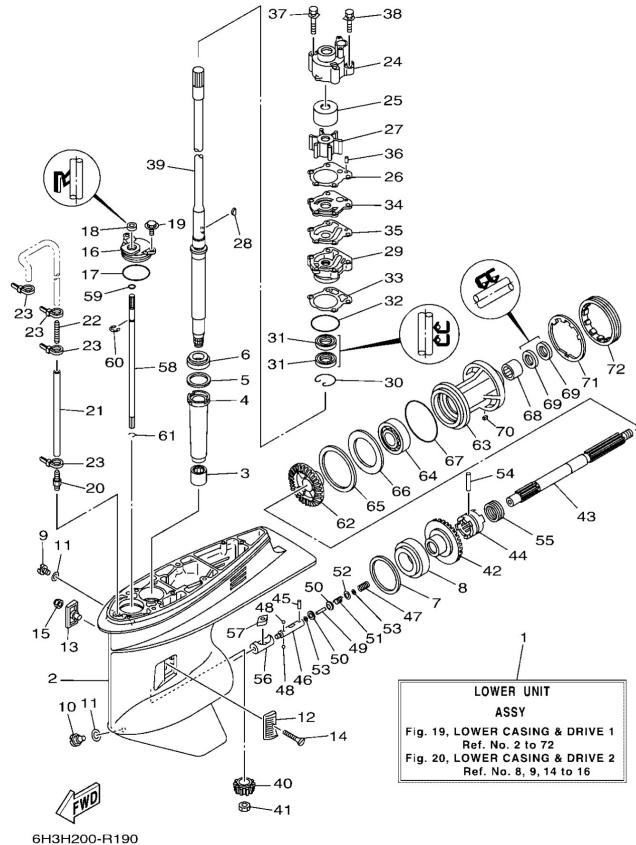
Ref	Part	
14	9046706016 Clip (655)	Buy now
15	6H31434900 Pipe	Buy now
16	9046708004 Clip, pipe 6162435600	Buy now
17	6H31441312 Stay	Buy now
18	6H31444002 Silencer assembly, intake	Buy now
19	6H31445702 Seal	Buy now
20	9788506045 Screw, pan head(6b0)	Buy now
21	9020906M05 Washer (688)	Buy now
22	6H18571160 Mark, caution	Buy now
23	6EE8199441 Label, Safety	Buy now
24	6EE8199451 Label, Safety FOR RUS,AFR	Buy now

Lower Casing & Drive 1



Ref	Part	
1	6H345300208D Lower unit assembly L(20.5")	Buy now
2	6H145301038D Casing, lower	Buy now
3	93315325V1 Bearing, needle (688)	Buy now
4	6884553601 Sleeve, drive shaft	Buy now
5	6884558701 Shim (t:0.10mm) UR	Buy now
5	6884558710 Shim (t:0.12mm) UR	Buy now
5	6884558720 Shim (t:0.15mm) UR	Buy now
5	6884558730 Shim (t:0.18mm) UR	Buy now
5	6884558740 Shim (t:0.30mm) UR	Buy now
5	6884558750 Shim (t:0.40mm) UR	Buy now
5	6884558760 Shim (t:0.50mm) UR	Buy now
6	93332000U3 Brg,tapered roller 50mm (688)	Buy now
7	6884556701 Shim (t:0.10mm) UR	Buy now
7	6884556710 Shim (t:0.12mm) UR	Buy now
7	6884556720 Shim (t:0.15mm) UR	Buy now

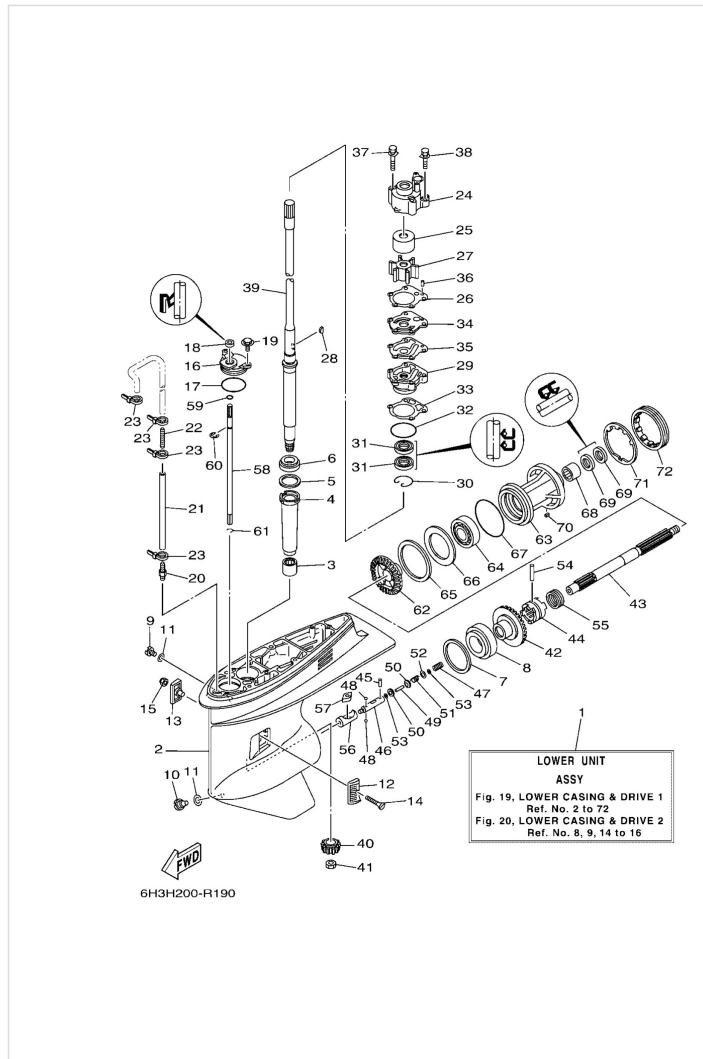
Lower Casing & Drive 1



6H3H200-R190

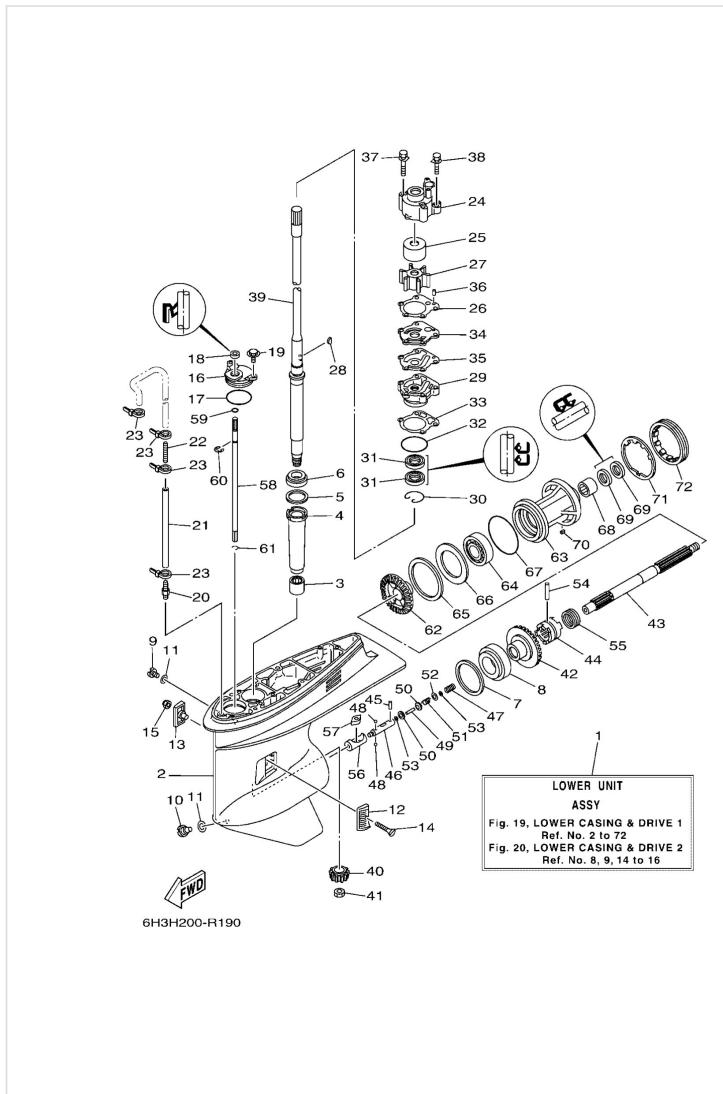
Ref	Part	
7	6884556730 Shim (t:0.18mm) UR	Buy now
7	6884556740 Shim (t:0.30mm) UR	Buy now
7	6884556750 Shim (t:0.40mm) UR	Buy now
7	6884556760 Shim (t:0.50mm) UR	Buy now
8	93332000W7 Bearing(6b0)	Buy now
9	9034008002 Plug, straight screw	Buy now
10	6884534110 Plug, drain	Buy now
11	9043008003 Gasket	Buy now
12	6H14521400 Cover, water inlet	Buy now
13	6H14521500 Cover, water inlet	Buy now
14	9015105M00 Screw, countersunk(692)	Buy now
15	9018505002 Nut nylon (sus)(ex4)	Buy now
16	6884532100 Plate	Buy now
17	9321049046 O-ring (620)	Buy now
18	9310609014 Oil seal	Buy now

Lower Casing & Drive 1



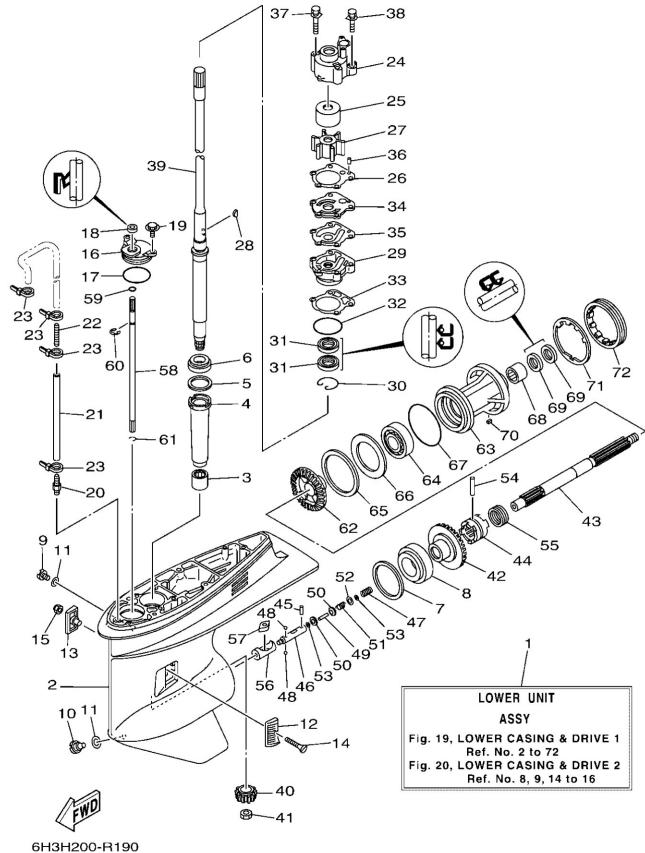
Ref	Part	
19	97E9506516 Bolt, hexagon w/w deep recess	Buy now
20	6E54537800 Nipple, hose	Buy now
21	9044507ME9 Hose (I250) L(20.5")	Buy now
22	6E58355810 End, nipple	Buy now
23	9046511M10 Clamp	Buy now
24	6884431101 Housing, water pump 1 L(20.5")	Buy now
25	6884432200 Insert, cartridge L(20.5")-STD	Buy now
25	69D4432200 Insert, cartridge L(20.5")-CHROMATE	Buy now
26	68844315A0 Gasket,water pump 1 L(20.5")	Buy now
27	6884435203 Impeller L(20.5")	Buy now
28	9028004M04 Key, woodruff (688) L(20.5")	Buy now
29	6D84434101CA Housing, water pump L(20.5")	Buy now
30	9345044166 Circlip L(20.5")	Buy now
31	9310125M03 Oil seal L(20.5")	Buy now
32	9321046044 O-ring	Buy now

Lower Casing & Drive 1



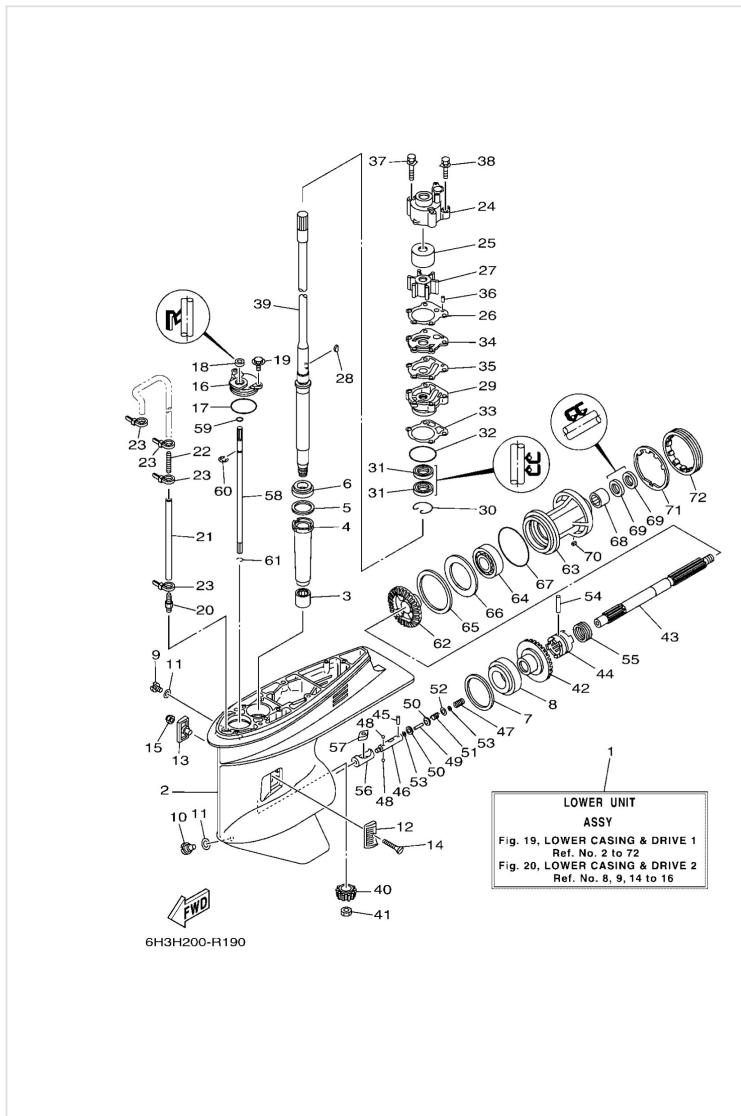
Ref	Part	
33	68844316A0 Gasket,water pump 2	Buy now
34	6884432300 Outer plate, cartridge L(20.5")-STD	Buy now
34	6884432340 Outer plate, cartridge L(20.5")-CHROMATE	Buy now
35	68844324A0 Gasket,cartridge Outer plate L(20.5")	Buy now
36	9360410M03 Pin, dowel (688)	Buy now
37	9011908196 Bolt, with washer L(20.5")	Buy now
38	9011908192 Bolt, with washer L(20.5")	Buy now
39	6H34550111 Drive shaft comp. L(20.5")	Buy now
40	6K54555100 Pinion	Buy now
41	9017016M01 Nut, hexagon (688)	Buy now
42	6K54556000 Gear	Buy now
43	6H14561101 Shaft, propeller	Buy now
44	6H14563101 Clutch, dog	Buy now
45	9360312M11 Pin, dowel(6h1)	Buy now
46	6H14563402 Slide, shift	Buy now

Lower Casing & Drive 1



Ref	Part	
47	9050116M65 Spring, compression(6h1)	Buy now
48	9350316003 Ball	Buy now
49	6H14566800 Shaft, free 1	Buy now
50	6H14563500 Plunger, shift	Buy now
51	9050112M48 Spring (6h1)	Buy now
52	9020103313 Washer, plate 8077743700	Buy now
53	9018302M03 Nut, spring (6h1)	Buy now
54	9025007M02 Pin, straight (688)	Buy now
55	6884563300 Ping, cross pin	Buy now
56	6H14564101 Shifter	Buy now
57	6H14415100 Cam, shift	Buy now
58	6H14414400 Rod, shift 2	Buy now
59	9321007003 O-ring (11m)	Buy now
60	9900108600 Circlip(2r6)	Buy now
61	9345007M00 Circlip (6e5)	Buy now

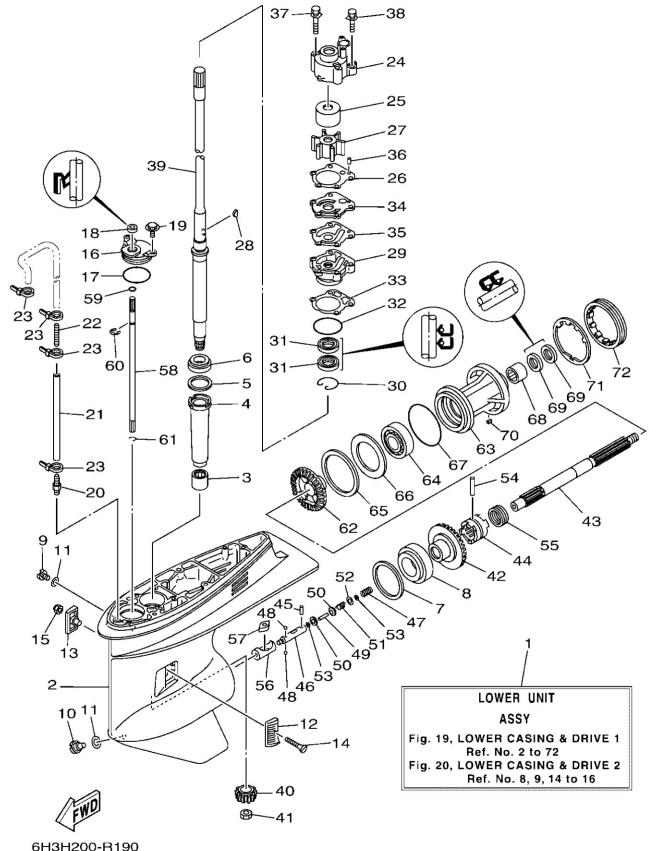
Lower Casing & Drive 1



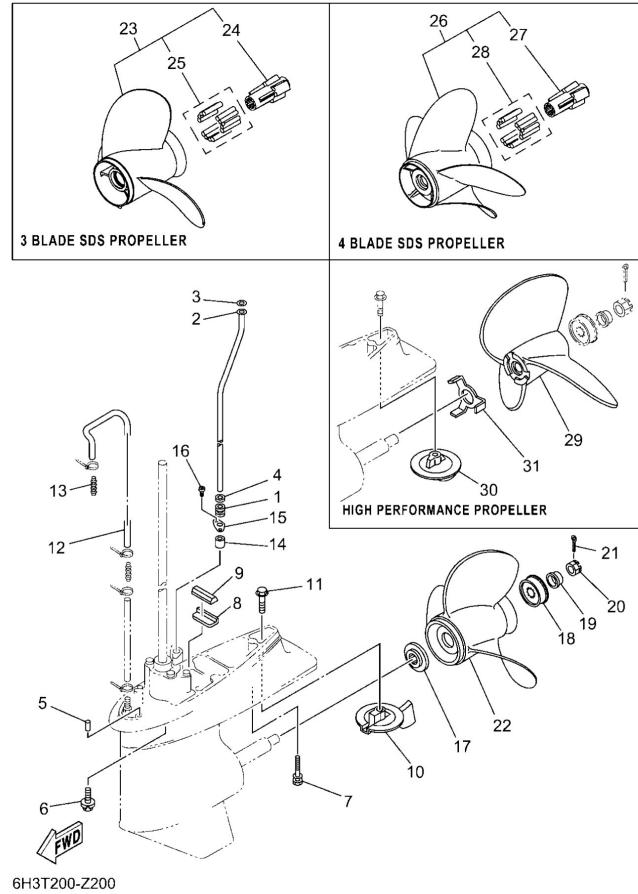
Ref	Part	
62	6H34557100 Gear 2	Buy now
63	6884533100CA Housing, bearing	Buy now
64	93306207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
65	6884557701 Shim (t:0.10mm) UR	Buy now
65	6884557710 Shim (t:0.12mm) UR	Buy now
65	6884557720 Shim (t:0.15mm) UR	Buy now
65	6884557730 Shim (t:0.18mm) UR	Buy now
65	6884557740 Shim (t:0.30mm) UR	Buy now
65	6884557750 Shim (t:0.40mm) UR	Buy now
65	6884557760 Shim (t:0.50mm) UR	Buy now
66	6884557600 Washer, thrust 2	Buy now
67	9321085M97 O-ring(6h1)	Buy now
68	93317325U0 Brg,needle	Buy now
70	9028204010 Key, strait(663)	Buy now
71	6884538302 Washer, claw	Buy now

Lower Casing & Drive 1

Ref	Part	
72	6884538402 Nut	Buy now

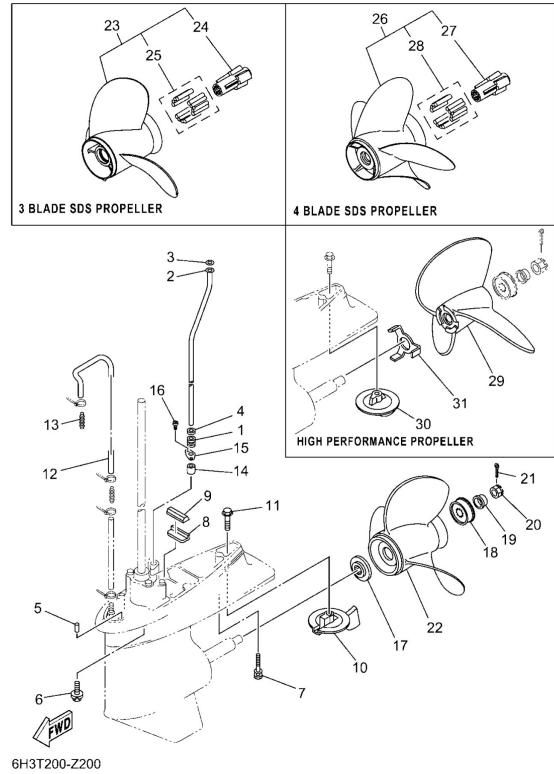


Lower Casing & Drive 2



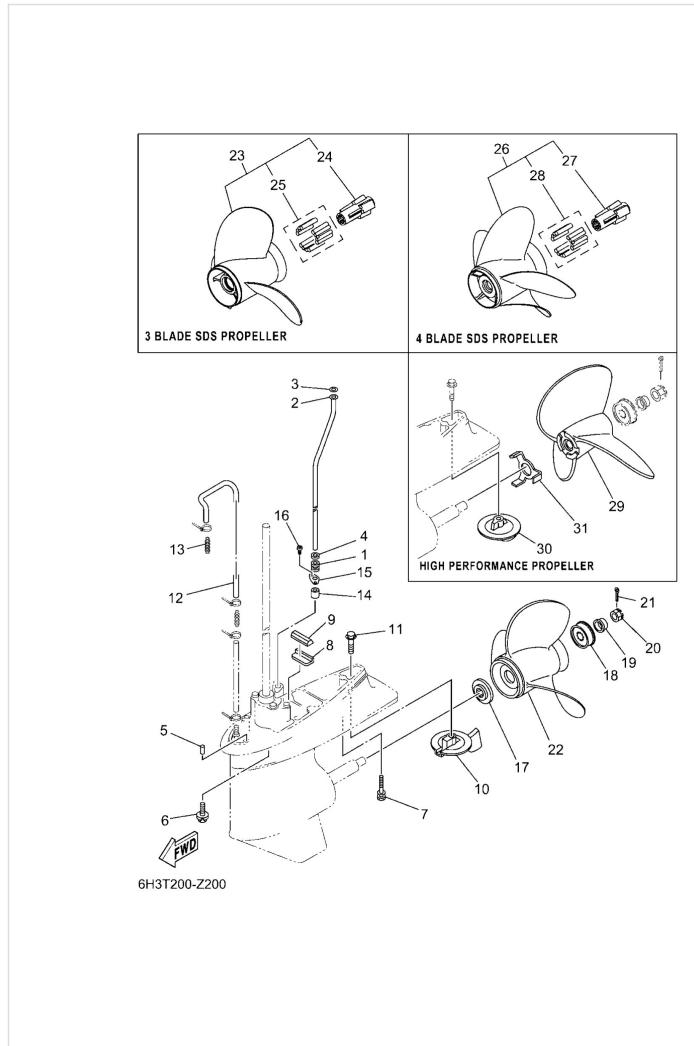
Ref	Part	
1	6634436701 Damper, water seal 3	Buy now
2	6H34436111 Tube, water L(20.5")	Buy now
3	9020212060 Washer, plate(663)	Buy now
4	9043012072 Gasket	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	97E7510640 Bolt, hexagon w/w deep recess	Buy now
7	97E7508560 Bolt, hexagon w/w deep recess	Buy now
8	6634537600 Guide, seal damper	Buy now
9	6884537500 Damper, seal 2	Buy now
10	67F4537100 Tab-trim	Buy now
11	9010510M67 Bolt, hexagon (663)	Buy now
12	9044507MF1 Hose (I570)	Buy now
13	6E58355800 End, nipple	Buy now
14	6634436601 Damper, water seal 2	Buy now
15	9048019M06 Grommet (688) L(20.5")	Buy now

Lower Casing & Drive 2



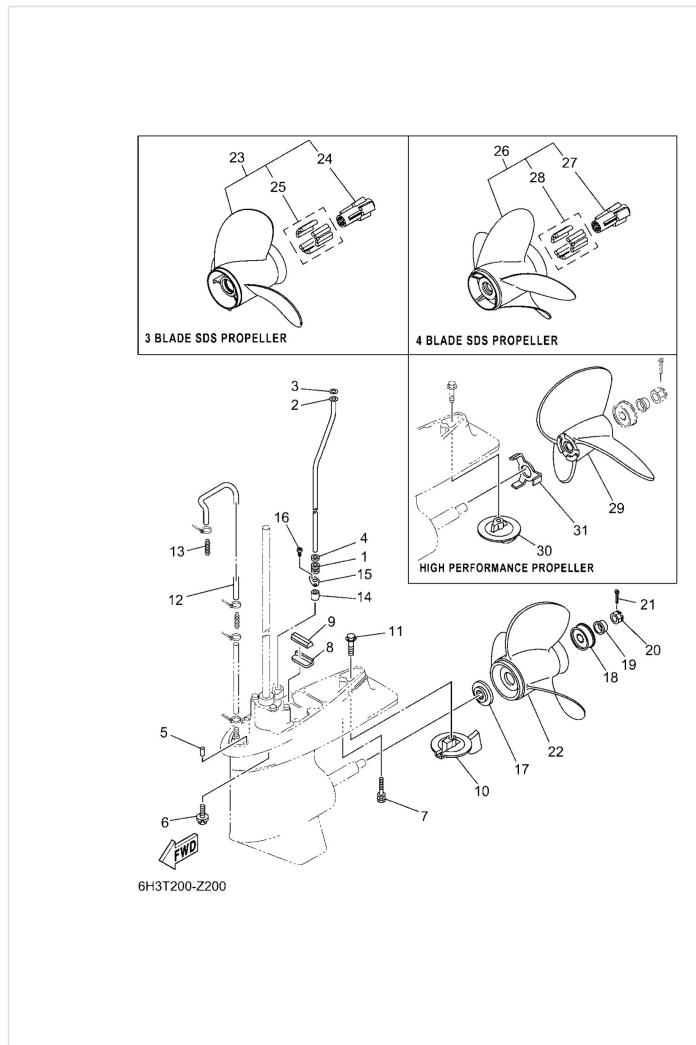
Ref	Part	
16	9016004006 Screw, round tapping L(20.5")	Buy now
17	6884598701 Spacer	Buy now
18	67F4599700 Spacer 2	Buy now
19	9038925M00 Bush	Buy now
20	9017116011 Nut, castle (663)	Buy now
21	9149030025 Pin cotter	Buy now
22	6E54594100 Propeller (3x13x19-k) UR	Buy now
22	6E54594501 Propeller (3x13-1/4x17-k) UR	Buy now
22	6E54594700 Propeller (3x13-1/2x15-k) UR	Buy now
22	6E54594900 Propeller (3x13-5/8"x13"-k) UR	Buy now
22	6E54595400 Propeller (3x14"x11"-k) UR	Buy now
22	6E54595800 Propeller (3x13-5/8"x14"-k) UR	Buy now
22	62A4597010 Propeller (3X13-1/2"X21"-K) UR	Buy now
22	62A4597210 Propeller (3X13-1/2"X23"-K) UR	Buy now
22	62A4597410 Propeller (3X13-1/2"X19"-K) UR	Buy now

Lower Casing & Drive 2



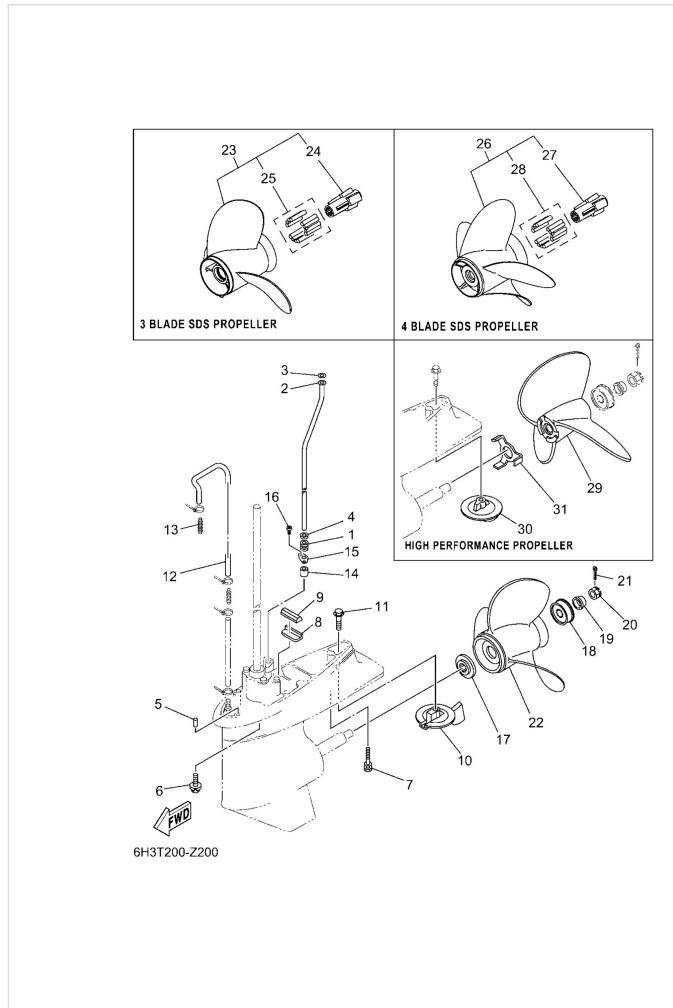
Ref	Part	
22	62A4597600 Propeller (3x13-1/2"X17"-K) UR	Buy now
22	6884593002 Propeller (3x13x17) UR	Buy now
22	6884593260 Propeller (3x13-1/2"x14"-k) UR	Buy now
22	6884597003 Propeller (3x13"x19"-k) UR	Buy now
22	6884597202 Propeller (3x13"x21"-k) UR	Buy now
22	6884597402 Propeller (3x13"x23"-k) UR	Buy now
22	6884597601 Propeller (ss 3x13"x25"-k) UR	Buy now
22	6884597860 Propeller (3x13-1/2"x16"-k) UR	Buy now
22	6E54594300 Propeller (3x12-5/8"x21"-k) UR	Buy now
22	6E54595200 Propeller (3x13"x23"-k) UR	Buy now
22	6E54595600 Propeller (3x13"x25"-k) UR	Buy now
22	6L64593001 Propeller (3x13"x17"-kl) UR	Buy now
22	6L64597000 Propeller (3x13 x19 -kl) UR	Buy now
22	6L64597200 Propeller (ss 3x13"x21"-kl) UR	Buy now
23	6EK4594100 Propeller (3x13-1/2 x 9-k) UR SDS 3 BLADE	Buy now

Lower Casing & Drive 2



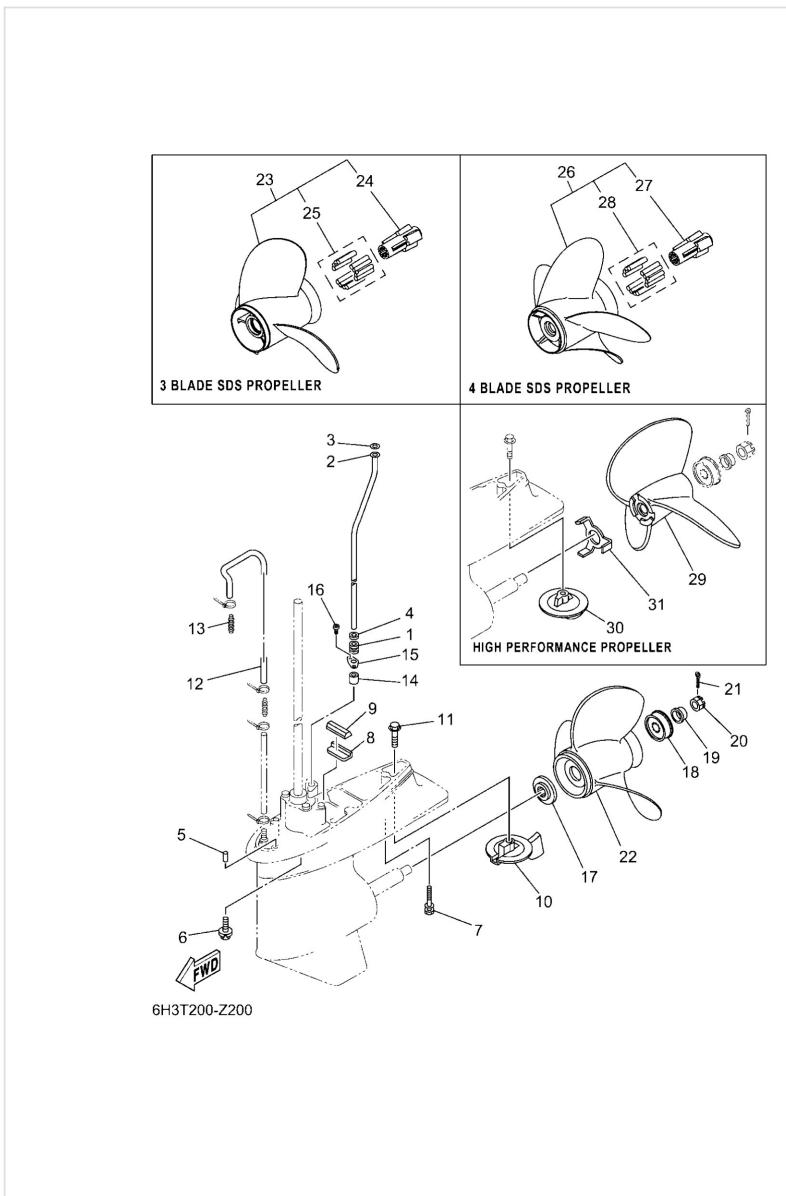
Ref	Part	
23	6EK4594300 Propeller 3x13-1/2 x 10-1/2-k UR SDS 3 BLADE	Buy now
23	6EK4594500 Propeller (3x13-1/2 x 12 -k) UR SDS 3 BLADE	Buy now
23	6EK4594700 Propeller (3x13-1/2 x 14 -k) UR SDS 3 BLADE	Buy now
23	6EK4594900 Propeller (3x13-1/2 x 16 -k) UR SDS 3 BLADE	Buy now
23	6FP4594100 Propeller (al 3x13-5/8 x14 -k) UR SDS 3 BLADE	Buy now
23	6FP4594300 Propeller (al 3x13-1/2 x15 -k) UR SDS 3 BLADE	Buy now
23	6FP4594500 Propeller (al 3x13-1/4 x16 -k) UR SDS 3 BLADE	Buy now
23	6FP4594700 Propeller (al 3x13-1/8 x17 -k) UR SDS 3 BLADE	Buy now
23	6FP4594900 Propeller (al 3x13 x18 -k) UR SDS 3 BLADE	Buy now
23	6H14597000 Propeller (3X14"X9"-K) UR SDS 3 BLADE	Buy now
23	6H14597200 Propeller (3X14"X10"-K) UR SDS 3 BLADE	Buy now
23	6H14597400 Propeller (3X14"X11"-K) UR SDS 3 BLADE	Buy now
23	6H14597600 Propeller (3X14"X12"-K) UR SDS 3 BLADE	Buy now
23	6H14597800 Propeller (3X14"X13"-K) UR SDS 3 BLADE	Buy now
23	6N44597000 Talon 3 x 13-1/8 x 14l-sds UR SDS 3 BLADE	Buy now

Lower Casing & Drive 2



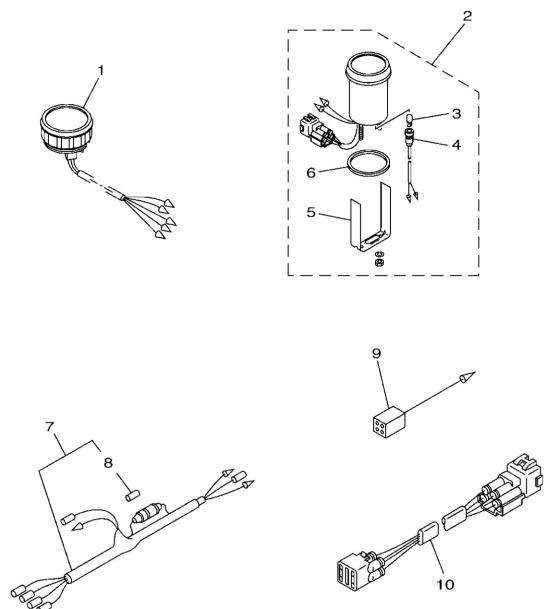
Ref	Part	
23	6N44597200 Talon 3 x 13-1/8 x 16l-sds UR SDS 3 BLADE	Buy now
23	6N44597400 Talon 3 x 13-1/8 x 18l-sds UR SDS 3 BLADE	Buy now
23	6N44597800 Talon 3 x 13-1/8 x 20l-sds UR SDS 3 BLADE	Buy now
23	6N74593000 Talon 3 x 13-1/8 x 22-sds UR SDS 3 BLADE	Buy now
23	6N74593200 Talon 3 x 13-1/8 x 24-sds UR SDS 3 BLADE	Buy now
23	6N74597000 Talon 3 x 13-1/8 x 14-sds UR SDS 3 BLADE	Buy now
23	6N74597200 Talon 3 x 13-1/8 x 16-sds UR SDS 3 BLADE	Buy now
23	6N74597400 Talon 3 x 13-1/8 x 18-sds UR SDS 3 BLADE	Buy now
23	6N74597600 Talon 3 x 13-1/8 x 19-sds UR SDS 3 BLADE	Buy now
23	6N74597800 Talon 3 x 13-1/8 x 20-sds UR SDS 3 BLADE	Buy now
24	6EK4598200 Bush, propeller	Buy now
25	6EK45C8209 Damper rubber, propeller 2	Buy now
26	6N645B7000 Propeller (4X13-1/4"X14"-X) UR SDS 4 BLADE	Buy now
26	6N645B7200 Prop - 4 x 13 1/4" x 16" (sds) UR SDS 4 BLADE	Buy now
26	6N645B7400 Propeller (4X13-1/4"X18"-X) UR SDS 4 BLADE	Buy now

Lower Casing & Drive 2



Ref	Part	
29	6E54597010 Propeller (ss 3x14"x20"-p) UR	Buy now
29	6E54597210 Propeller (ss 3x14"x24"-p) UR	Buy now
29	6E54597610 Propellar assembly (3x14"x22"-p) UR	Buy now
29	6E54597810 Propeller assembly (3x14"x26"-p) UR	Buy now
29	6E54597410 Propeller (ss 3x14"x28"-p) UR	Buy now
30	6E54537110 Tab-trim	Buy now
31	6E54599410 Plate, tooth	Buy now

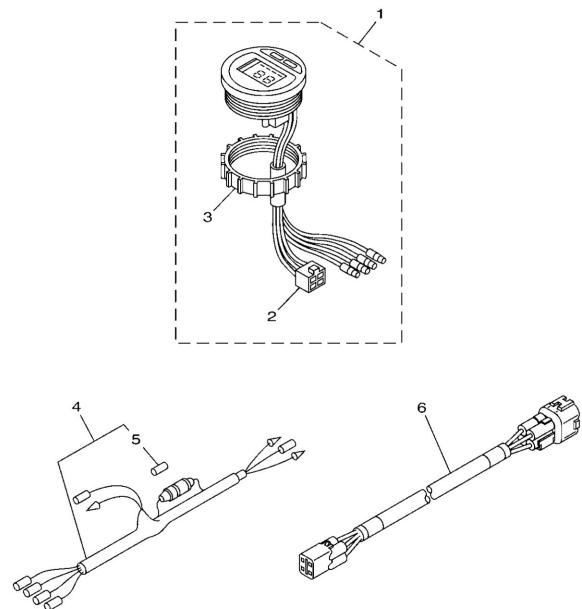
Meter 1



Ref	Part	
1	6Y7W835A22 Tachometer assembly AP FOR CHN WITHOUT OIL LAMP	Buy now
2	6Y7W836702 Trim meter assembly. AP	Buy now
3	6Y58351800 Bulb (12v-1.7w) t6.5	Buy now
4	6Y58353600 Socket, meter	Buy now
5	6Y58354400 Plate, fitting	Buy now
6	6888366400 Damper	Buy now
7	6Y58355301 Wire, lead (l=2.5m) AP	Buy now
8	6G18215101 Fuse (10a)	Buy now
9	6Y58211700 Wire, lead AP FOR CHN	Buy now
10	6R38255370 Extension, wire lead (for trim AP (4P)	Buy now

6H3M200-V260

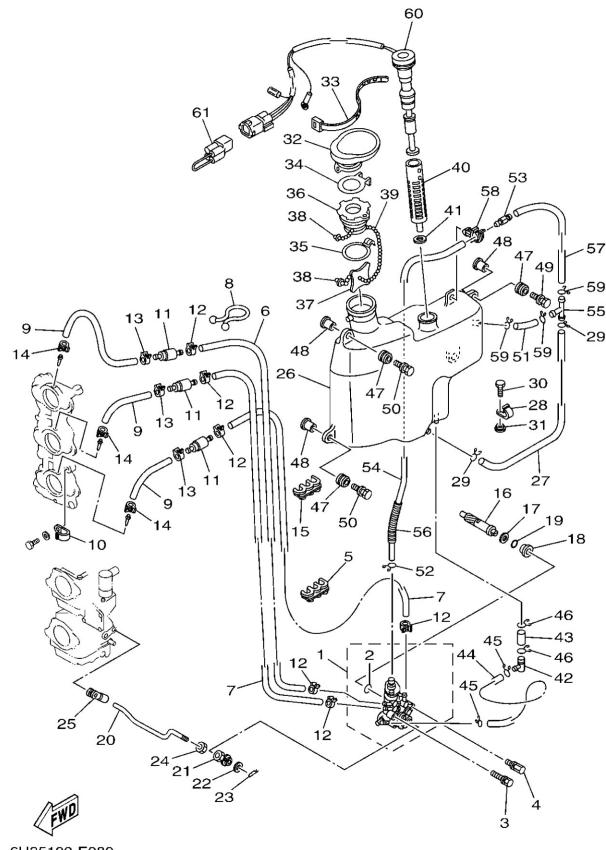
Meter 2



6DA5200-R460

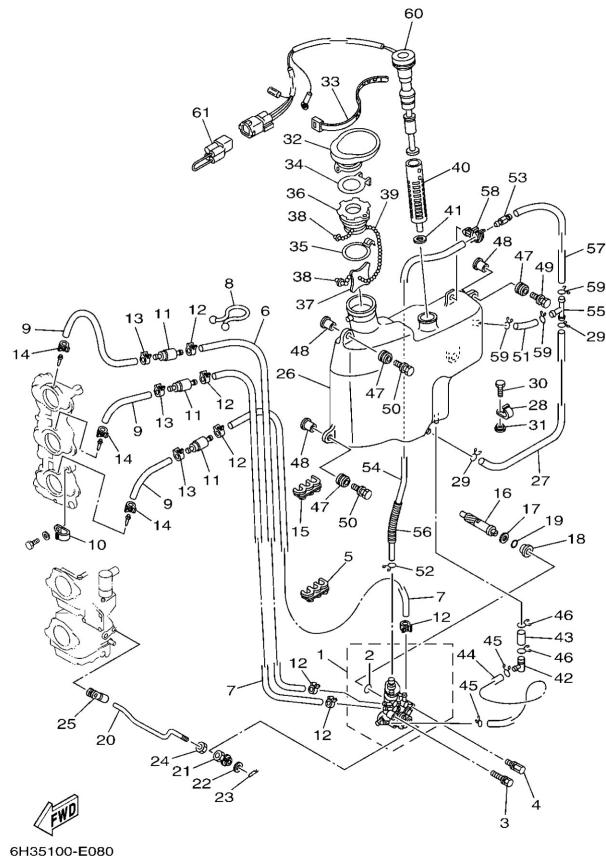
Ref	Part	
1	6Y58350TE3 Tachometer assembly AP	Buy now
2	9E45004533 Housing, f-4-w(5pcs) F-4-W	Buy now
3	6Y88438300 Nut, ring	Buy now
4	6Y58355301 Wire, lead (l=2.5m) AP	Buy now
5	6G18215101 Fuse (10a)	Buy now
6	6Y58365320 Wire, lead AP 4P,7M	Buy now

Oil Pump



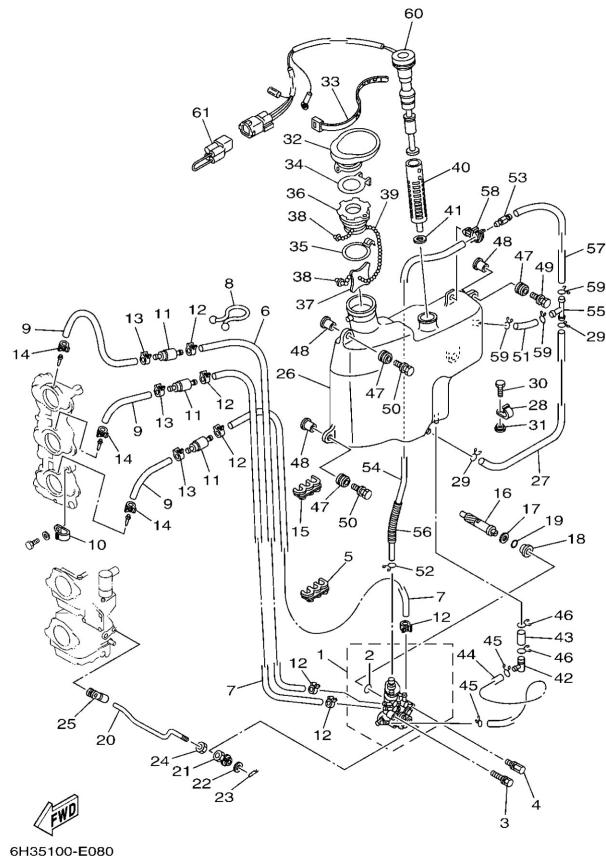
Ref	Part	
1	6H31320002 Oil injection pump assembly	Buy now
2	9321019MA7 O-ring(6r0)	Buy now
3	9010906M39 Bolt(6h0)	Buy now
4	9010906M40 Bolt(6h0)	Buy now
5	9046407M05 Clamp (6g5)	Buy now
6	9044507M44 Hose (I390)	Buy now
7	9044507M23 Hose (I570)	Buy now
8	9046415M11 Clamp (3y2)	Buy now
9	9044507M87 Hose(62t)	Buy now
10	9046506M86 Clamp	Buy now
11	6E91318370 Valve check	Buy now
12	9046807M02 Clip (6e5)	Buy now
16	6H31153701 Gear, driven	Buy now
17	9020108M93 Washer, plate (6g5)	Buy now
18	6H11311701 Collar, distance	Buy now

Oil Pump



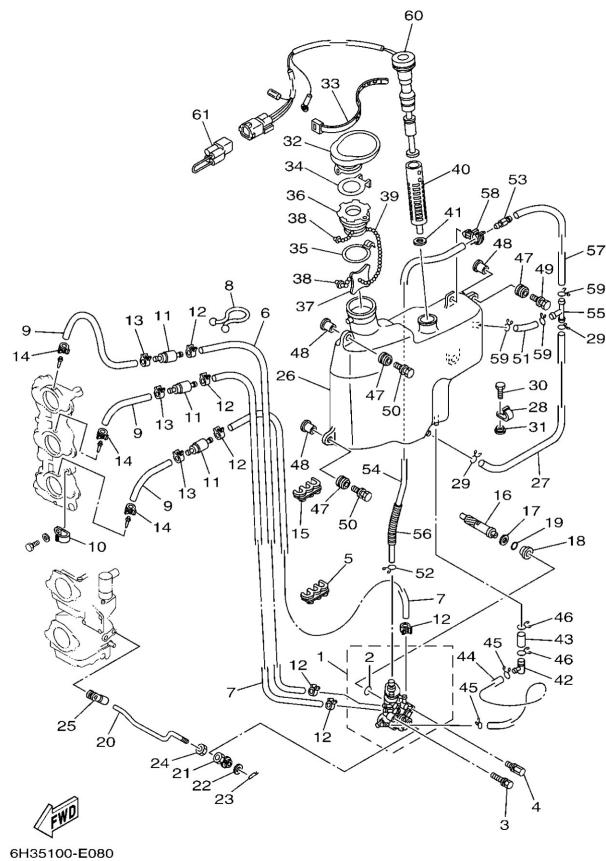
Ref	Part	
19	9321013M04 93210-13m04	Buy now
20	6H34124101 Rod, link	Buy now
21	6H14123700 Joint, link	Buy now
22	9020205088 Washer, plate (666)	Buy now
23	9046805M03 Clip(6j8)	Buy now
24	9538005600 Nut, hexagon (663)	Buy now
25	6E94123700 Joint, link	Buy now
26	6H32170706 Oil tank comp.	Buy now
27	9044511M03 Hose (l360)	Buy now
28	9046511M27 Clamp(6h1)	Buy now
29	9046711M08 Clip(72x)	Buy now
30	97D9506016 Bolt, hexagon deep recess	Buy now
31	9038706M31 Coller (6a0)	Buy now
32	6H32175201 Tube, filler 1	Buy now
33	9046513M30 Clamp	Buy now

Oil Pump



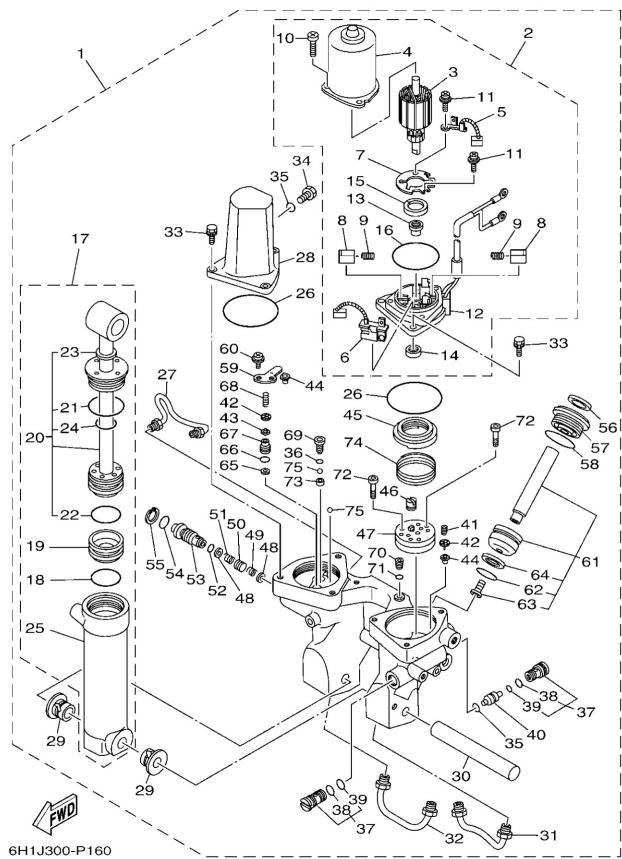
Ref	Part	
34	63D2176M00 Hook	Buy now
35	63D2175R00 Hook, band	Buy now
36	6H42177001 Oil tank cap assembly	Buy now
37	6J82175800 Washer, special 2	Buy now
38	6H42175700 Washer, special 1	Buy now
39	6H12463310 Chain, ball	Buy now
40	6J81341100 Strainer, oil	Buy now
41	6J81341400 Gasket, strainer cover	Buy now
42	6H11343500 Nipple	Buy now
43	9044508M01 Hose (I30)	Buy now
44	6H12176601 Pipe, oil	Buy now
45	9046708004 Clip, pipe 6162435600	Buy now
46	9046712M11 Clip(6k8)	Buy now
47	6A08231701 Damper, ignition coil	Buy now
48	9038706119 Collar	Buy now

Oil Pump



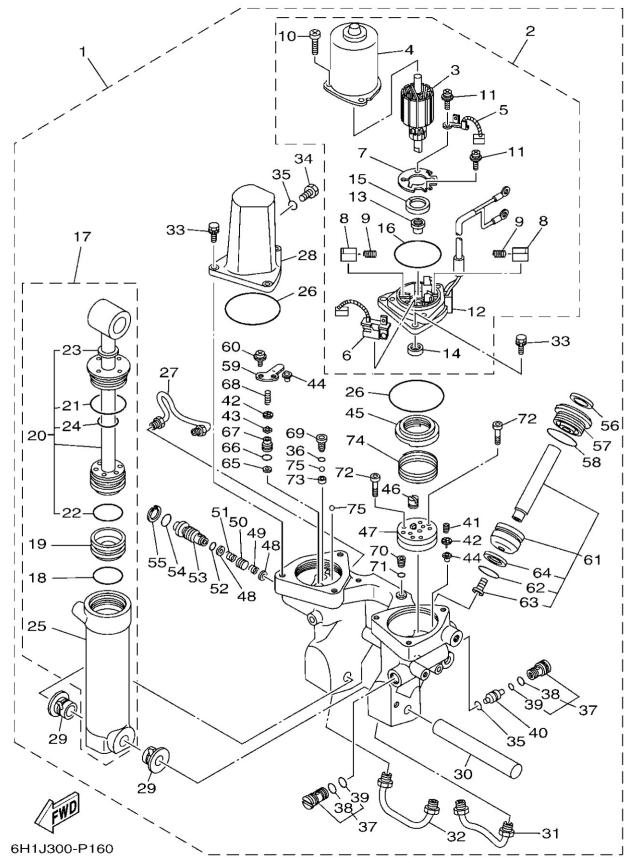
Ref	Part	
49	9011906311 Bolt, with washer	Buy now
51	9044511M21 Hose (I70)	Buy now
52	9046710M04 Clip, pipe 1 (6e9)	Buy now
53	63D2174400 Breather	Buy now
54	9044511M15 Hose (I360)	Buy now
55	6E52437800 Pipe, joint 3	Buy now
56	9044610M01 Tube (6e5)	Buy now
57	9044511M02 Hose (I100)	Buy now
58	9046411M23 Clamp(6h4)	Buy now
60	6H38572018 Oil level gauge assembly	Buy now
61	6R582582B0 Cover, wire harness AP	Buy now

Power Trim & Tilt Assy



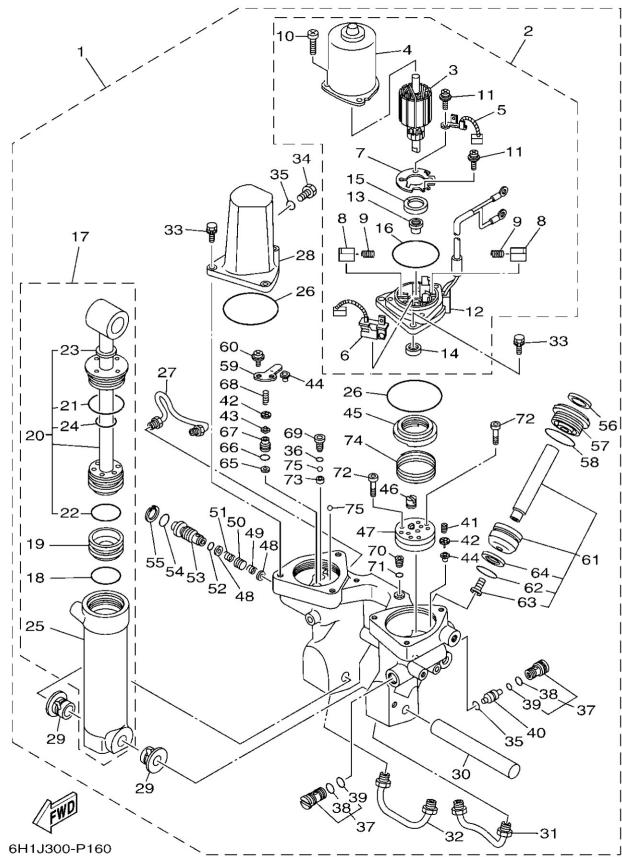
Ref	Part	
1	6H1438001A8D Power trim & tilt assembly	Buy now
2	6H14388002 Motor assembly	Buy now
3	6H14380510 Armature assembly	Buy now
4	6H14380410 Stator assembly	Buy now
5	6H14389110 Brush	Buy now
6	6H14389210 Breaker comp. (brush 2)	Buy now
7	6H14380F10 Plate, brush holder	Buy now
8	6H14380J10 Holder, brush	Buy now
9	6H14386K10 Spring, brush	Buy now
10	9788505016 Screw, pan head(6b0)	Buy now
11	9760704310 Screw, pan head(6g8)	Buy now
12	6H14388110 Frame, end	Buy now
13	6H14380H10 Metal	Buy now
14	9310208M43 Oil seal(6b0)	Buy now
15	6H14380G10 Plate	Buy now

Power Trim & Tilt Assy



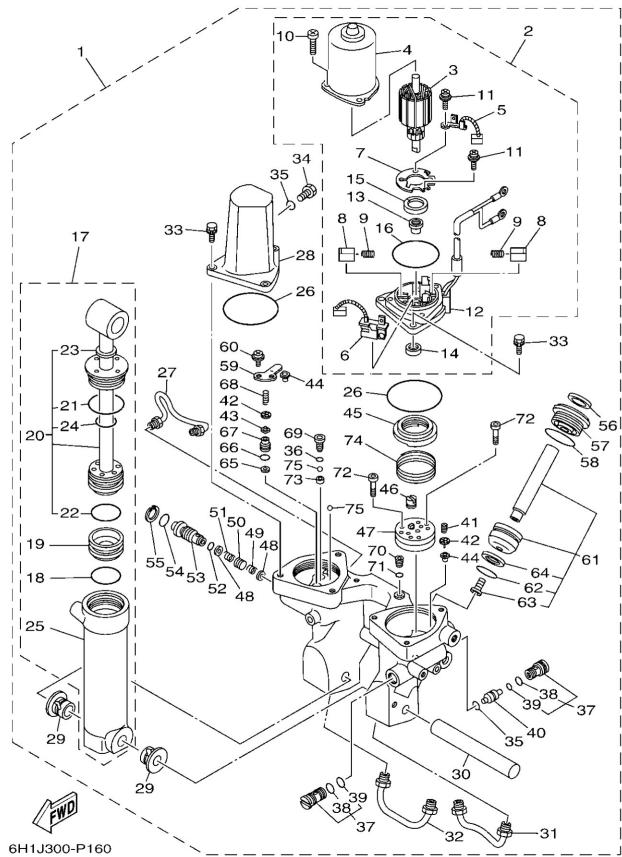
Ref	Part	
16	6H14386510 O-ring	Buy now
17	6H14384012 Power tilt assembly	Buy now
18	6H14386110 O-ring	Buy now
19	6H14381411 Piston, free	Buy now
20	6H14381012 Tilt piston sub assembly	Buy now
21	63P4386120 O-ring	Buy now
22	6H14386200 O-ring	Buy now
23	6H14381200 Seal dast	Buy now
24	6D84386100 O-ring	Buy now
25	6H14381311 Cylinder, tilt	Buy now
26	9321068N50 O-ring	Buy now
27	6H14383510 Pipe	Buy now
28	6H14382810 Body, reservoir	Buy now
29	9038618M14 Bushing (6e5)	Buy now
30	6E54381800 Pin, lower shock mount	Buy now

Power Trim & Tilt Assy



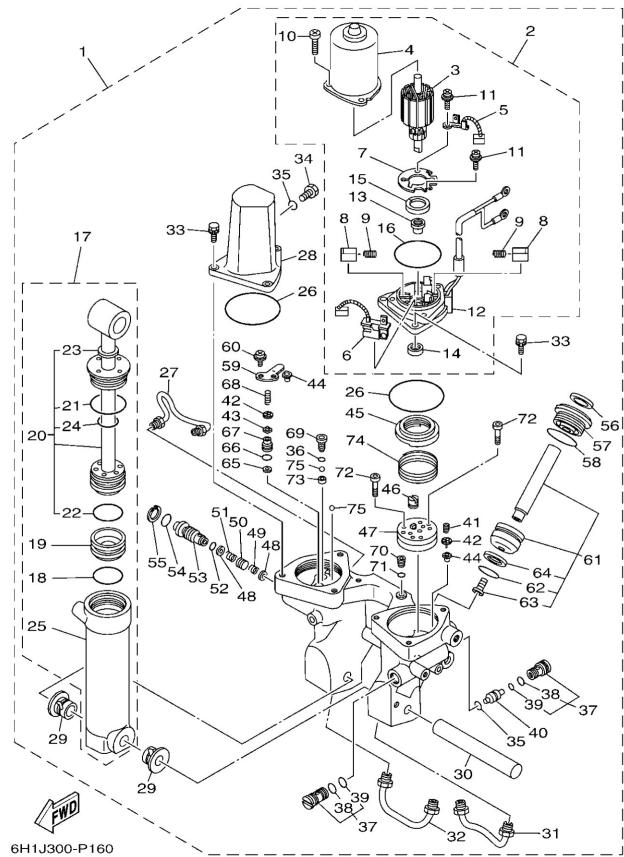
Ref	Part	
31	6H14383310 Pipe	Buy now
32	6H14383400 Pipe	Buy now
33	97E9506420 Bolt, hexagon w/w deep recess	Buy now
34	6H14382900 Plug, reservoir	Buy now
35	9321009165 O-ring	Buy now
36	93210064A5 O-ring(61a)	Buy now
37	6F4380201 Valve sub assembly	Buy now
38	6H14386601 O-ring	Buy now
39	9321012N52 O-ring	Buy now
40	6H14384111 Piston, shuttle	Buy now
41	6H14385610 Spring, down relief	Buy now
42	6H14384410 Pin, valve support	Buy now
43	6H14384G11 Seal, relief valve	Buy now
44	6H14384F10 Seal, main valve	Buy now
45	6H14381701 Filter 2	Buy now

Power Trim & Tilt Assy



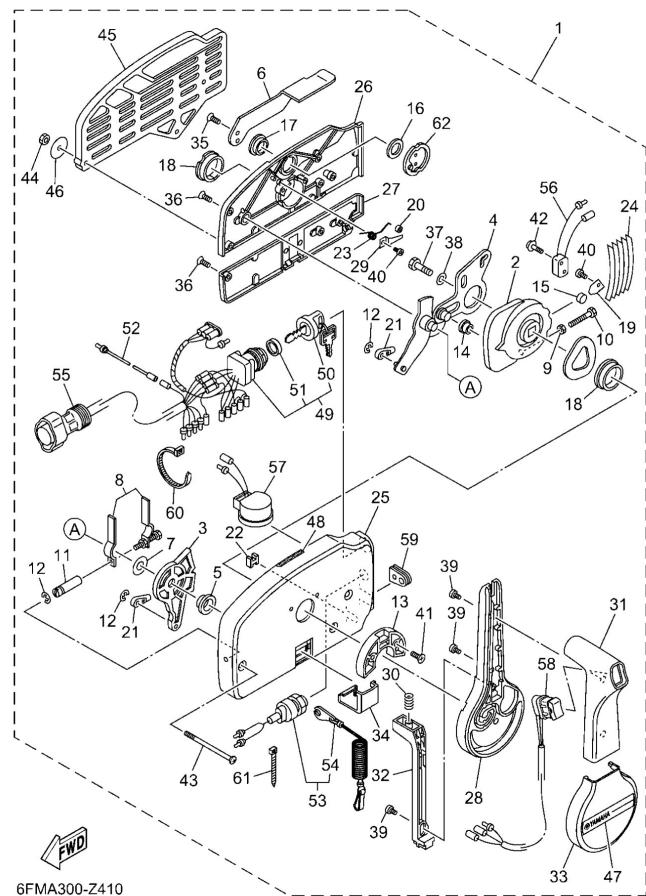
Ref	Part	
46	6H14383110 Connector, shaft	Buy now
47	6H14383011 Gear pump assembly	Buy now
48	6H14384700 Seat, manual valve	Buy now
49	6H14389900 Spring, manual release	Buy now
50	6H14382A10 Adaptor 1	Buy now
51	6H14385400 Spring, manual release	Buy now
52	9321010M74 O-ring	Buy now
53	6H14384500 Screw, manual release	Buy now
54	6D84386300 O-ring	Buy now
55	6H14387500 Ring, snap	Buy now
56	6H14382210 Seal, trim dust	Buy now
57	6H14382111 Screw, trim cylinder end	Buy now
59	6H14384E20 Spring, trim	Buy now
60	9760205210 Screw, pan head with washer	Buy now
61	6H14382011 Piston sub assembly	Buy now

Power Trim & Tilt Assy



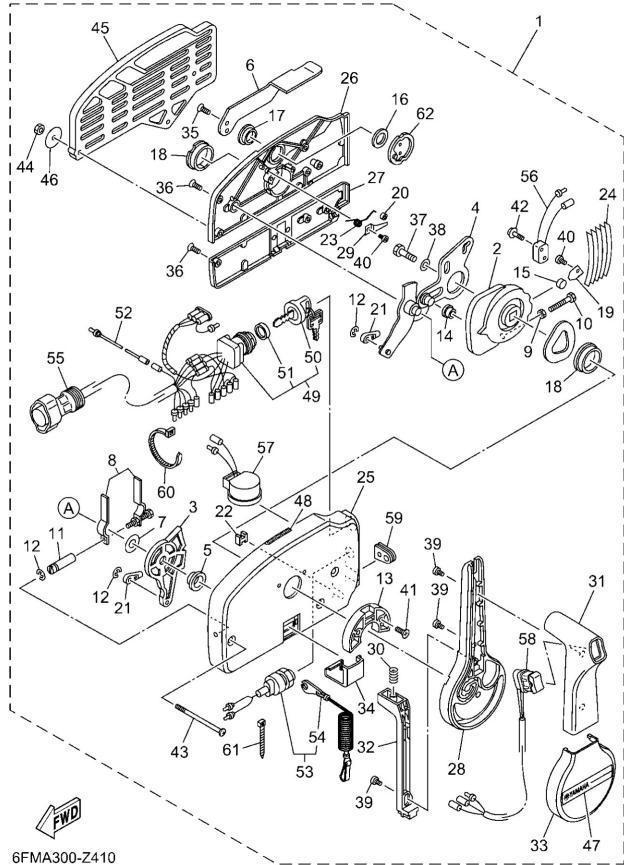
Ref	Part	
62	6H14386400 O-ring	Buy now
63	9131808016 Bolt, socket	Buy now
64	6H14387400 Ring, back up	Buy now
65	6H14381600 Filter 1	Buy now
66	9321011368 O-ring (2h7)	Buy now
67	6H14389512 Seat, relief valve	Buy now
68	6H14385511 Spring, up relief	Buy now
69	6H14384311 Screw, valve lock	Buy now
70	6H14388E11 Plug, tapper screw	Buy now
71	6H14386800 O-ring	Buy now
72	9131804025 Bolt(62x)	Buy now
73	6H14387J00 Washer, special 2	Buy now
74	6H14385H00 Spring, seal	Buy now
75	9350532038 Ball(7fk)	Buy now

Remote Control Assy 1



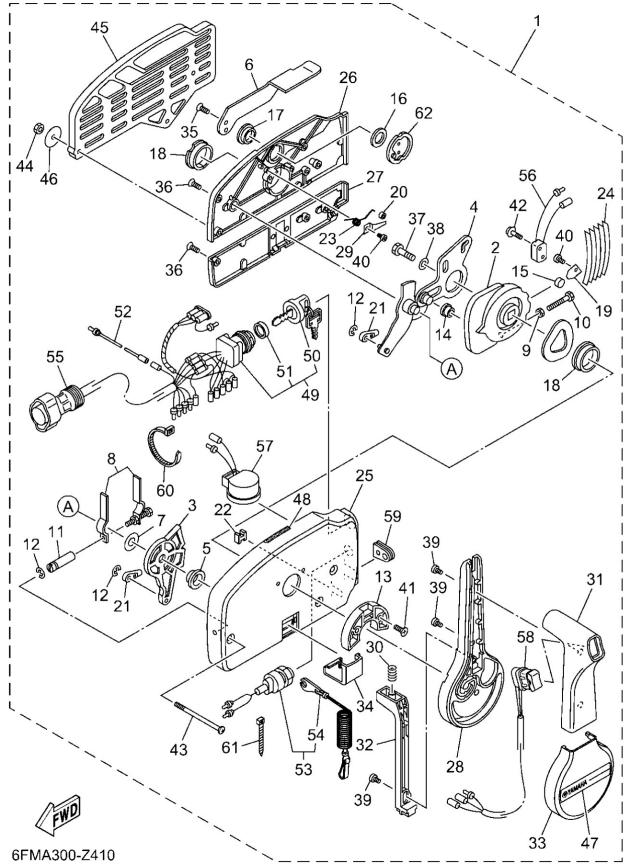
Ref	Part	
1	7034820525 Remote control assembly (10p, ptt) AP CAR,AFR WITH PT/T SW.	Buy now
1	70348205B5 Remote control assembly (10p, ptt) AP CHN,RUS,OTH	Buy now
2	7034823200 Drive gear	Buy now
3	7034827100 Arm, shift	Buy now
4	7034826101 Arm, throttle	Buy now
5	7034823500 Bushing	Buy now
6	7034815210 Knob, free accel.	Buy now
7	7034826800 Spacer 3	Buy now
8	7034826400 Throttle, friction	Buy now
9	9538005600 Nut, hexagon (663)	Buy now
10	9738005025 Bolt	Buy now
11	7034826510 Shaft, friction	Buy now
12	9343006024 Circlip (701)	Buy now
13	7034824500 Plate, lock	Buy now
14	7034825200 Roller, cam	Buy now

Remote Control Assy 1



Ref	Part	
15	7014824800 Roller, free accel	Buy now
16	7034819800 Washer, wave 3	Buy now
17	7034824300 Bushing 3	Buy now
18	7034823600 Bushing	Buy now
19	7034818900 Retainer	Buy now
20	7034823400 Roller, detent	Buy now
21	7034834501 Cable end, remote control 2	Buy now
22	7034835801 Anchor, cable	Buy now
23	7034824400 Spring, free accel.	Buy now
24	7034823800 Spring, detent	Buy now
25	7034821110 Housing,1	Buy now
26	7034821210 Back plate 1	Buy now
27	7034821310 Back plate 2	Buy now
28	7034822110 Lever, control	Buy now
29	7034824600 Spacer 1	Buy now

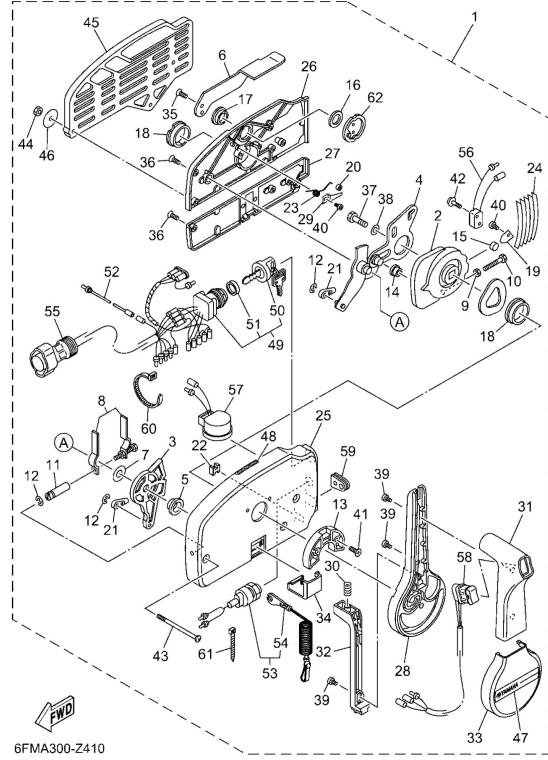
Remote Control Assy 1



6FMA300-Z410

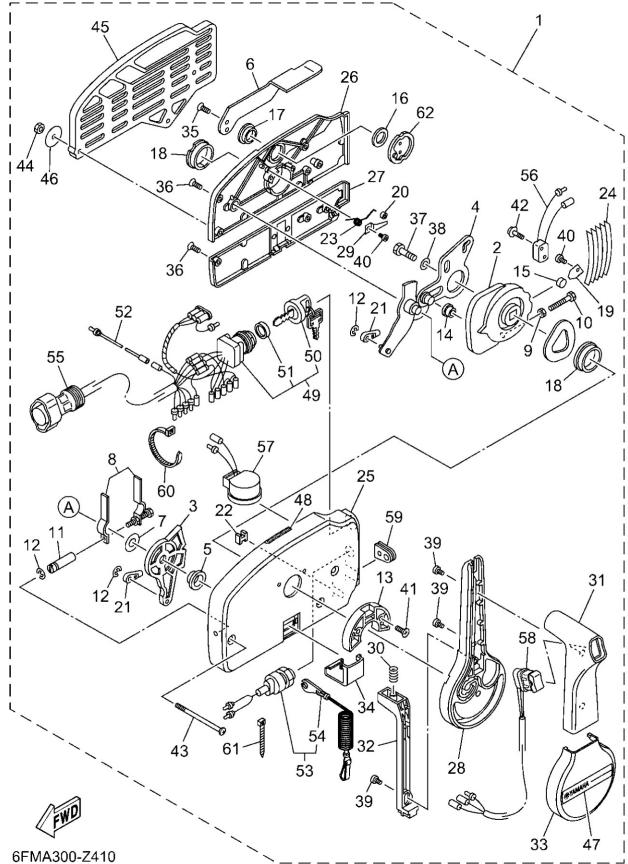
Ref	Part	
30	7034822700 Spring, neutral lock	Buy now
31	7034822220 Grip, control lever SINGLE	Buy now
32	7034822310 Lock, neutral	Buy now
33	7034822510 Cover	Buy now
34	7034821910 Cover, lead	Buy now
35	7034828100 Screw, flat head	Buy now
36	7034418920 Screw	Buy now
37	9738008030 Bolt, hexagon (fj1)	Buy now
38	9299008600 Washer, plain (663)	Buy now
39	7034812810 Screw 2	Buy now
40	9858004006 Screw, pan head (7h3)	Buy now
41	7034418940 Screw	Buy now
42	7034812900 Screw 3	Buy now
43	7034418930 Screw	Buy now
44	9538006600 Nut(661)	Buy now

Remote Control Assy 1



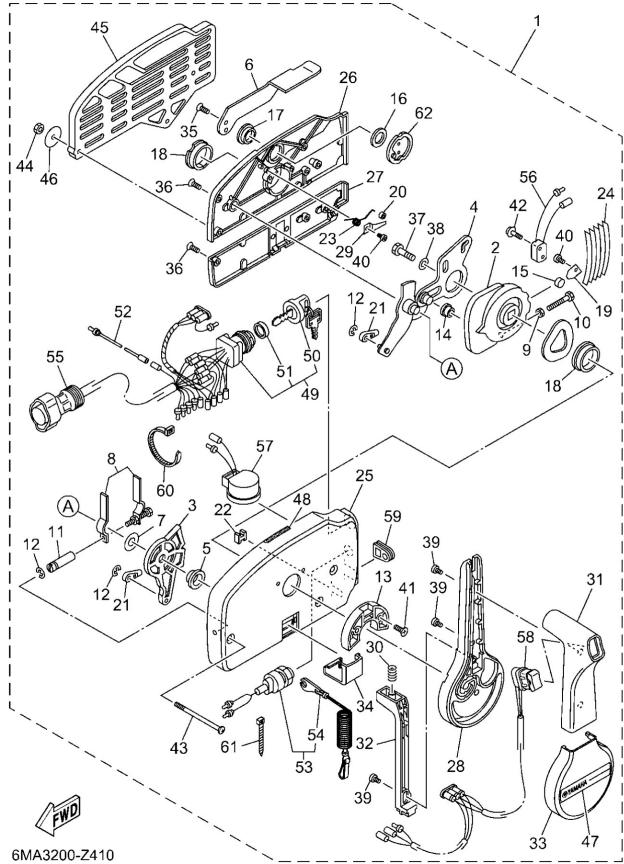
Ref	Part	
45	7034829311 Spacer, remote control SINGLE	Buy now
46	7014828700 Washer 1	Buy now
47	7034821511 Graphic	Buy now
48	6X34419100 Indicator, shift	Buy now
49	7038251014 Main switch assembly FOR 703-48205-B5	Buy now
49	7038251045 Main switch assembly FOR 703-48205-25	Buy now
50	6768257701 Cap, key FOR 703-82510-14	Buy now
50	7038257700 Cap, key FOR 703-82510-45	Buy now
51	7038253200 Cap FOR 703-82510-14	Buy now
51	6K18253200 Cap FOR 703-82510-45	Buy now
52	7038253100 Wire, lead	Buy now
53	6888257502 Engine stop switch assembly	Buy now
54	6828255600 Lanyard, stop switch	Buy now
55	6888258A20 10p main harness mec 2m (6ft) (10P)	Buy now
56	7038254000 Neutral switch assembly	Buy now

Remote Control Assy 1



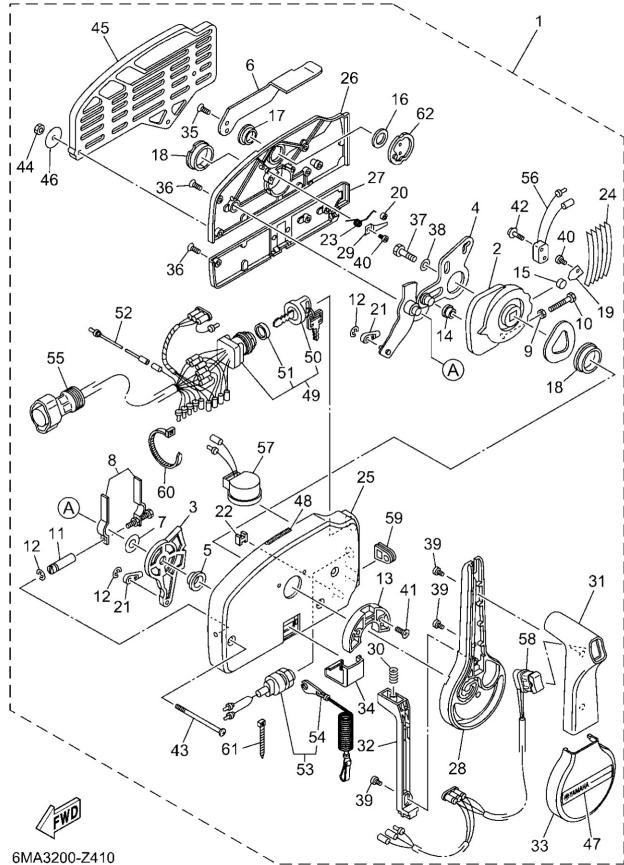
Ref	Part	
57	7038338311 Buzzer	Buy now
58	7038256331 Trim & tilt switch assembly	Buy now
59	7034828400 Grommet	Buy now
60	7038259100 Band	Buy now
61	7038259200 Band	Buy now
62	7034815300 Shaft, free accel.	Buy now

Remote Control Assy 2



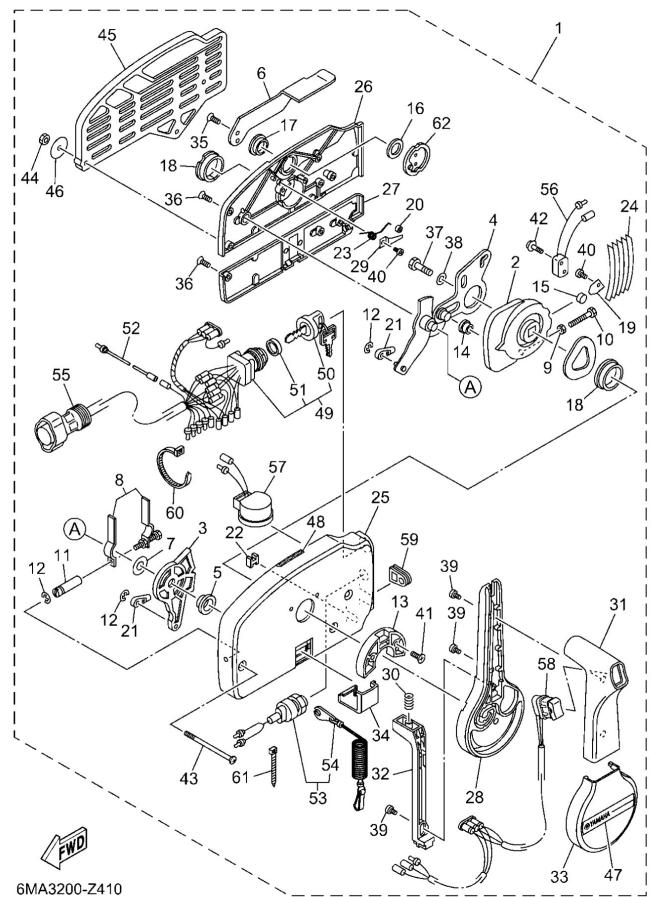
Ref	Part	
1	7034820725 703 mec rc side mount push AP ARG WITH PT/T SW.	Buy now
2	7034823200 Drive gear	Buy now
3	7034827100 Arm, shift	Buy now
4	7034826101 Arm, throttle	Buy now
5	7034823500 Bushing	Buy now
6	7034815210 Knob, free accel.	Buy now
7	7034826800 Spacer 3	Buy now
8	7034826400 Throttle, friction	Buy now
9	9538005600 Nut, hexagon (663)	Buy now
10	9738005025 Bolt	Buy now
11	7034826510 Shaft, friction	Buy now
12	9343006024 Circlip (701)	Buy now
13	7034824500 Plate, lock	Buy now
14	7034825200 Roller, cam	Buy now
15	7014824800 Roller, free accel	Buy now

Remote Control Assy 2



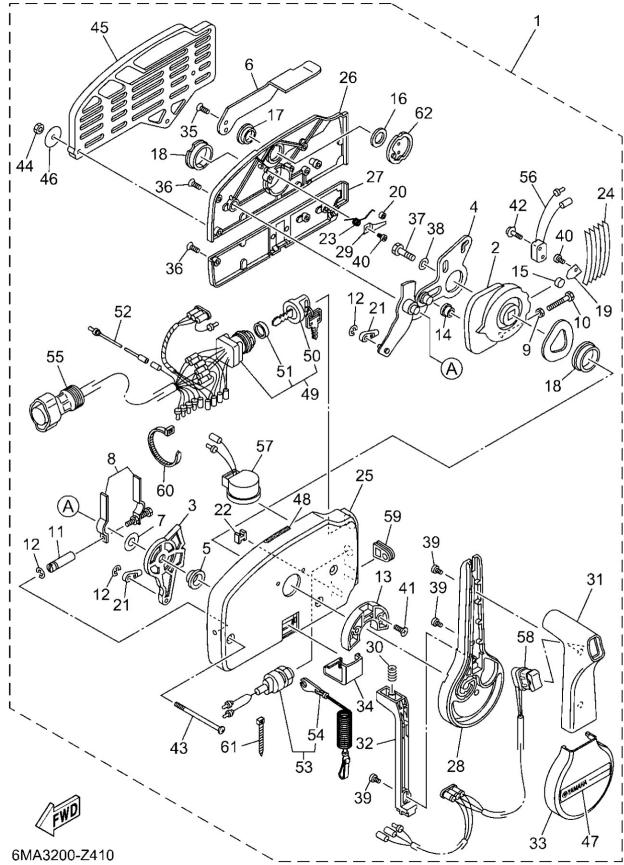
Ref	Part	
16	7034819800 Washer, wave 3	Buy now
17	7034824300 Bushing 3	Buy now
18	7034823600 Bushing	Buy now
19	7034818900 Retainer	Buy now
20	7034823400 Roller, detent	Buy now
21	7034834501 Cable end, remote control 2	Buy now
22	7034835801 Anchor, cable	Buy now
23	7034824400 Spring, free accel.	Buy now
24	7034823800 Spring, detent	Buy now
25	7034821110 Housing,1	Buy now
26	7034821210 Back plate 1	Buy now
27	7034821310 Back plate 2	Buy now
28	7034822110 Lever, control	Buy now
29	7034824600 Spacer 1	Buy now
30	7034822700 Spring, neutral lock	Buy now

Remote Control Assy 2



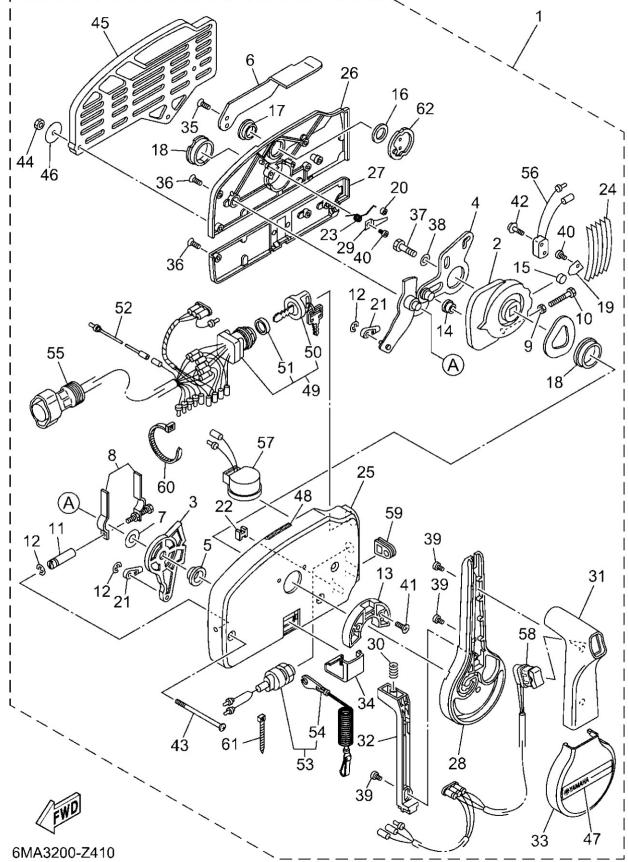
Ref	Part	
31	7034822220 Grip, control lever SINGLE	Buy now
32	7034822310 Lock, neutral	Buy now
33	7034822510 Cover	Buy now
34	7034821910 Cover, lead	Buy now
35	7034828100 Screw, flat head	Buy now
36	7034418920 Screw	Buy now
37	9738008030 Bolt, hexagon (fj1)	Buy now
38	9299008600 Washer, plain (663)	Buy now
39	7034812810 Screw 2	Buy now
40	9858004006 Screw, pan head (7h3)	Buy now
41	7034418940 Screw	Buy now
42	7034812900 Screw 3	Buy now
43	7034418930 Screw	Buy now
44	9538006600 Nut(661)	Buy now
45	7034829311 Spacer, remote control SINGLE	Buy now

Remote Control Assy 2



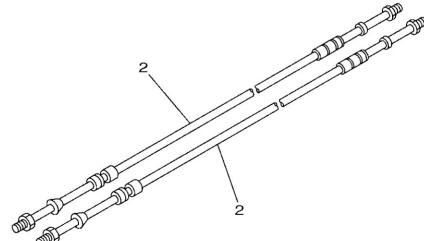
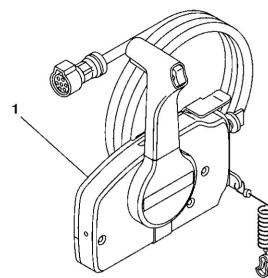
Ref	Part	
46	7014828700 Washer 1	Buy now
47	7034821511 Graphic	Buy now
48	6X34419100 Indicator, shift	Buy now
49	7038251045 Main switch assembly	Buy now
50	7038257700 Cap, key	Buy now
51	6K18253200 Cap	Buy now
52	7038253100 Wire, lead	Buy now
53	6888257502 Engine stop switch assembly	Buy now
54	6828255600 Lanyard, stop switch	Buy now
55	6888258A20 10p main harness mec 2m (6ft) (10P)	Buy now
56	7038254000 Neutral switch assembly	Buy now
57	7038338311 Buzzer	Buy now
58	7038256321 Trim & tilt switch assembly	Buy now
59	7034828410 Grommet	Buy now
60	7038259100 Band	Buy now

Remote Control Assy 2



Ref	Part	
61	7038259200 Band	Buy now
62	7034815300 Shaft, free accel.	Buy now

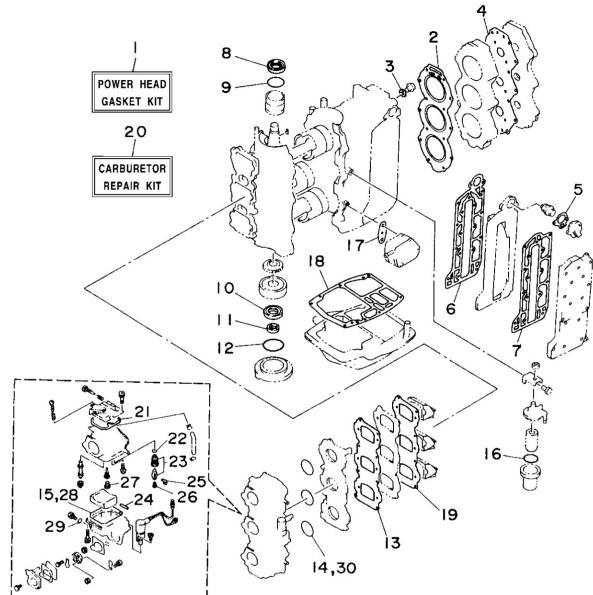
Remote Control Box



63PD370-P320

Ref	Part	
1	7034820525 Remote control assembly (10p, ptt) AP CAR,AFR WITH PT/T SW.	Buy now
1	70348205B5 Remote control assembly (10p, ptt) AP CHN,RUS,OTH	Buy now
1	7034820725 703 mec rc side mount push AP ARG WITH PT/T SW.	Buy now
2	7014832020 Cable, Remote Control L=13F UR	Buy now
2	7014832030 Cable, Remote Control L=14F UR	Buy now
2	7014832040 Cable, Remote Control L=19F UR	Buy now

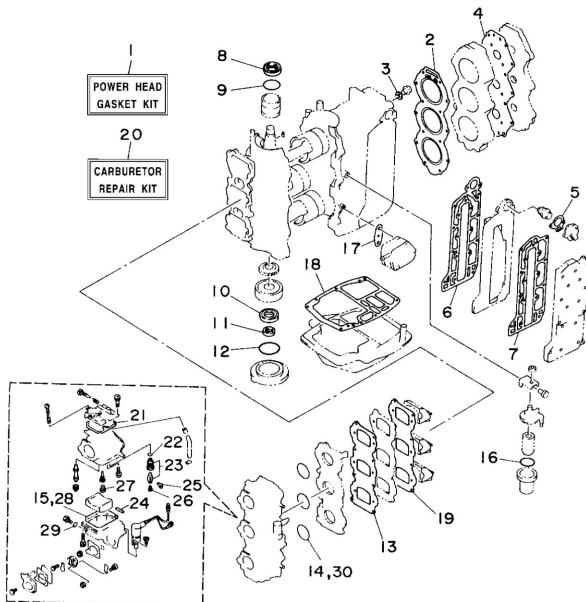
Repair Kit 1



6H30010-4230

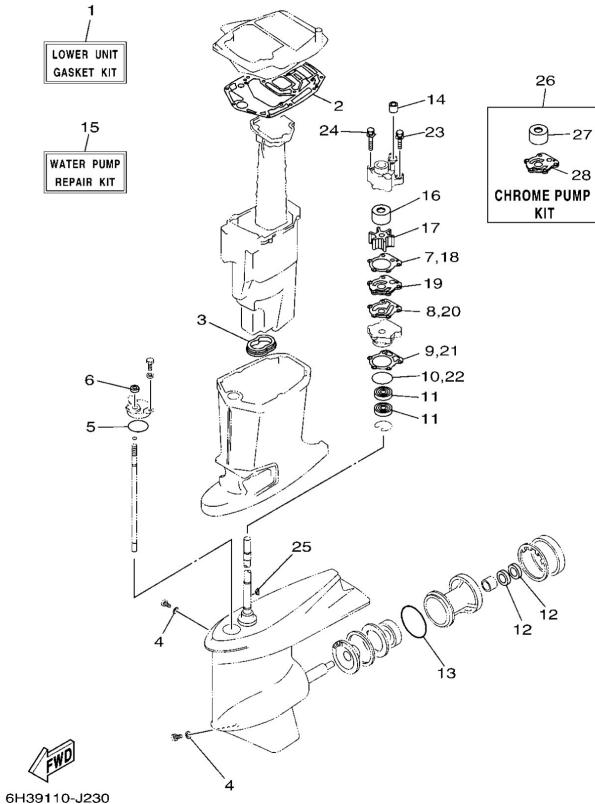
Ref	Part	
1	6H3W000104 Power head gasket kit AUTO CHOKE	Buy now
2	6H311181A2 Gasket, cylinder head 1	Buy now
3	9043014115 Gasket (663)	Buy now
4	6H311193A1 Gasket, head cover 1	Buy now
5	62Y1241401 Gasket, cover	Buy now
6	6H341112A0 Gasket, exhaust inner cover	Buy now
7	6H341114A0 Gasket, exhaust outer cover	Buy now
8	9310236M24 Oil seal(52w)	Buy now
9	9321046M16 O-ring (688)	Buy now
10	9310230M23 Oil seal (6h3)	Buy now
11	9310618M01 Oil seal (6h3)	Buy now
12	9321065M50 O-ring	Buy now
13	6H313621A1 Gasket, valve seat	Buy now
14	9321039ME4 O-ring(6h2)	Buy now
15	6H41498400 Gasket, float chamber	Buy now

Repair Kit 1



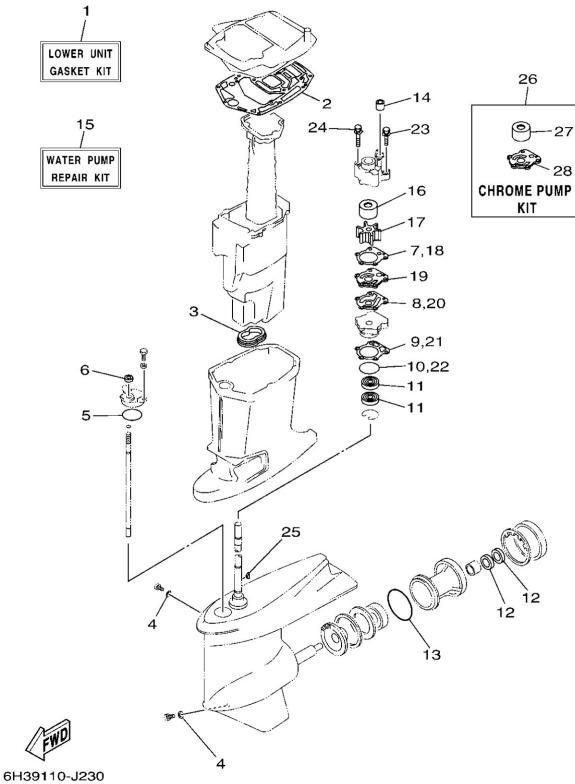
Ref	Part	
16	9321032738 O-ring(1wg)	Buy now
17	65024431A0 Gasket,fuel pump	Buy now
18	6H345113A0 Gasket, upper casing	Buy now
19	6H313622A1 Gasket, valve seat	Buy now
20	6H2W009311 Carburetor repair kit AUTO CHOKE	Buy now
21	6H41414700 O-ring	Buy now
22	9321004228 O-ring (371)	Buy now
23	6H31459002 Needle valve assembly	Buy now
24	6H41454800 Pin, float arm	Buy now
25	6331415900 Clip	Buy now
26	6761418600 Pin, valve	Buy now
27	6791496600 Rubber cap	Buy now
29	9321004230 O-ring (371)	Buy now

Repair Kit 2



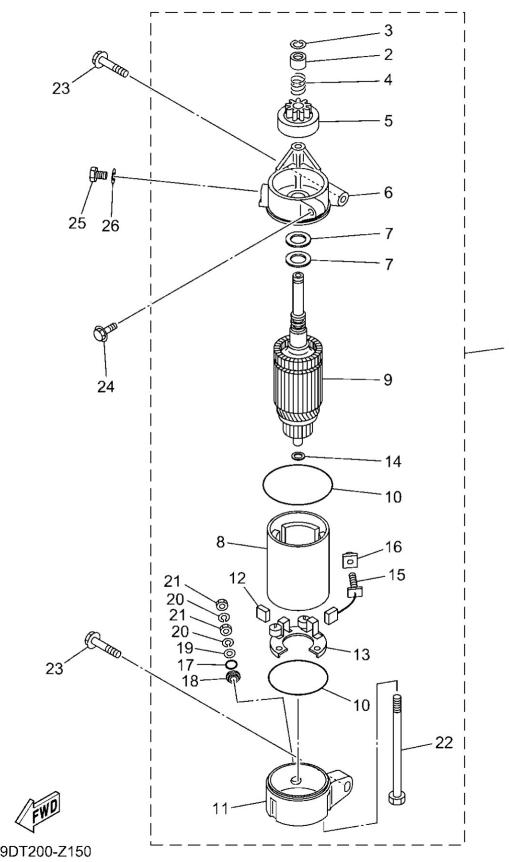
Ref	Part	
1	6H2W000121 Lower unit gasket kit L(20.5")	Buy now
2	6H345114A1 Gasket, upper casing	Buy now
3	6H34512300 Gasket, muffler	Buy now
4	9043008003 Gasket	Buy now
5	9321049046 O-ring (620)	Buy now
6	9310609014 Oil seal	Buy now
7	68844315A0 Gasket,water pump 1	Buy now
8	68844324A0 Gasket,cartridge Outer plate	Buy now
9	68844316A0 Gasket,water pump 2	Buy now
10	9321046044 O-ring	Buy now
11	9310125M03 Oil seal	Buy now
13	9321085M97 O-ring(6h1)	Buy now
14	6634436601 Damper, water seal 2	Buy now
15	692W007802 Water pump repair kit L(20.5")	Buy now
16	6884432200 Insert, cartridge	Buy now

Repair Kit 2



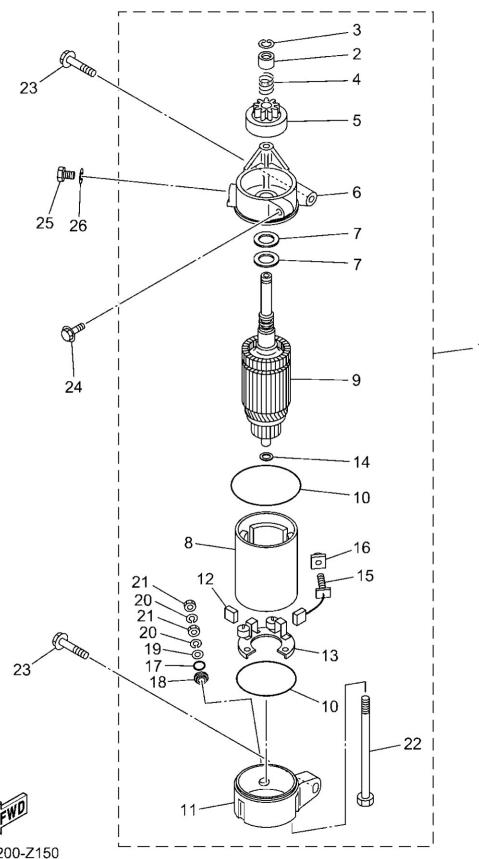
Ref	Part	
17	6884435203 Impeller	Buy now
19	6884432300 Outer plate, cartridge	Buy now
23	9011908192 Bolt, with washer	Buy now
24	9011908196 Bolt, with washer	Buy now
25	9028004M04 Key, woodruff (688)	Buy now
26	6H3W00781B Chrome pump kit L(20.5")	Buy now
27	69D4432200 Insert, cartridge	Buy now
28	6884432340 Outer plate, cartridge	Buy now

Starting Motor



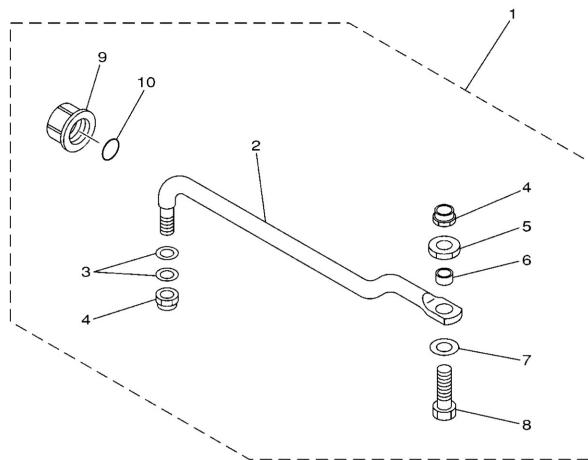
Ref	Part	
1	6H38180020 -	Buy now
2	6898185900 Stopper, Pinion	Buy now
3	6898188400 Clip,Pinion Stopper	Buy now
4	6898185800 -	Buy now
5	6N78180710 Gear assembly, Starting Motor	Buy now
6	6H38183020 -	Buy now
7	6898183500 Washer UN	Buy now
8	6898181020 -	Buy now
9	6898185020 -	Buy now
10	6898184720 -	Buy now
11	6H38182020 -	Buy now
12	6898181220 -	Buy now
13	6898184020 -	Buy now
14	6898182400 -	Buy now
15	6898181120 -	Buy now

Starting Motor



Ref	Part	
16	6898182H00 -	Buy now
17	6898182L00 -	Buy now
18	6898182G00 Bush, Terminal	Buy now
19	6898182E00 Washer	Buy now
20	6898182F00 Washer	Buy now
21	6898182A00 Nut	Buy now
22	6898182620 -	Buy now
23	9751308535 Bolt, with washer	Buy now
24	9751306525 Bolt, with washer(61b)	Buy now
25	9701308016 Bolt, hexagon	Buy now
26	9290308600 Washer, plain (663)	Buy now

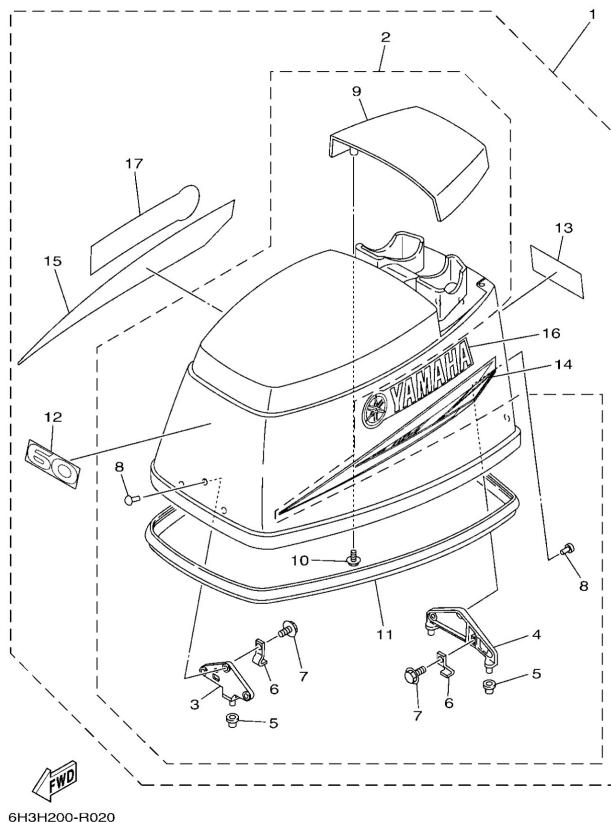
Steering Guide



6880700-9190

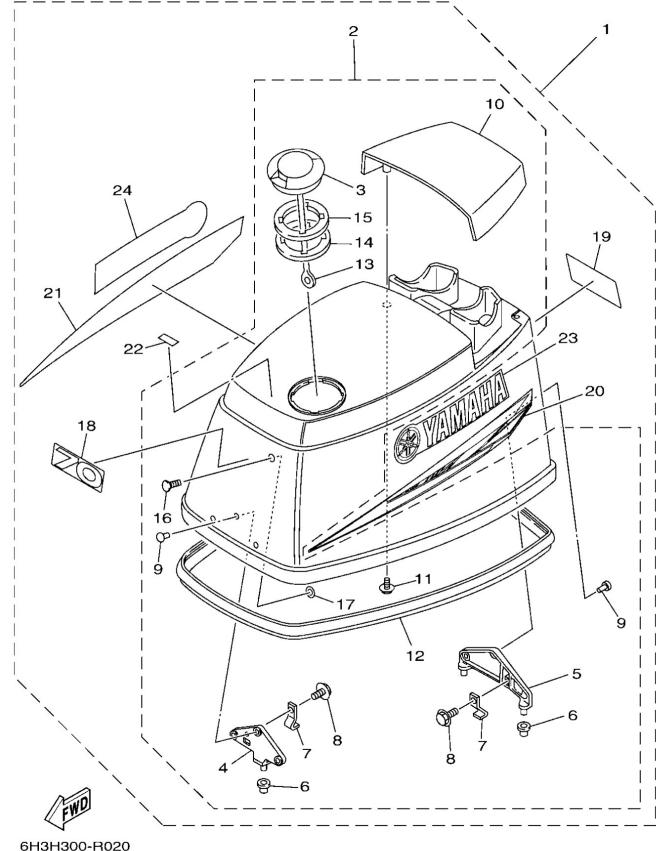
Ref	Part	
1	6886135010 Steering guide attachment kit AP EXCEPT FOR AFR	Buy now
2	6886135110 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Coller (688)	Buy now
7	9020110081 Washer, plate	Buy now
8	6E56135500 Bolt	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

Top Cowling 1



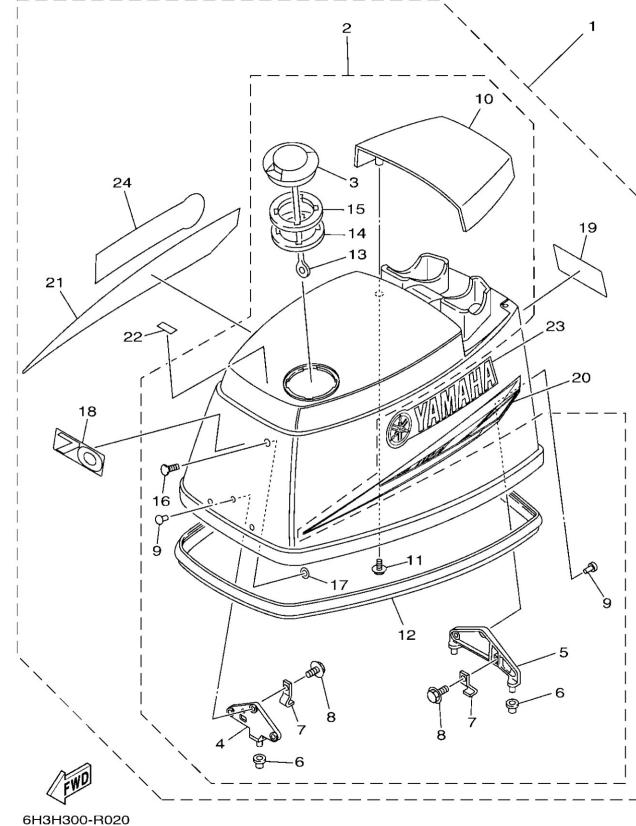
Ref	Part	
1	6H24261013 Top Cowling assembly 60F	Buy now
2	6H34261A03 Top Cowling W/O Graphics	Buy now
3	6H34264700 Holder, clamp band	Buy now
4	6H34264900 Holder, clamp band	Buy now
5	6634266201 Damper	Buy now
6	6H34265200 Hook 2	Buy now
7	97E9506616 Bolt, hexagon w/w deep recess	Buy now
8	9026606009 Rivet (697)	Buy now
9	6H342613018D Molding, air duct	Buy now
10	97E9506516 Bolt, hexagon w/w deep recess	Buy now
11	6H34261501 Seal	Buy now
12	6H24267811 Graphic, rear	Buy now
14	6884267551 Graphic, side 1	Buy now
15	6884267651 Graphic, side 2	Buy now
16	6884268171 Mark, cowling	Buy now

Top Cowling 2



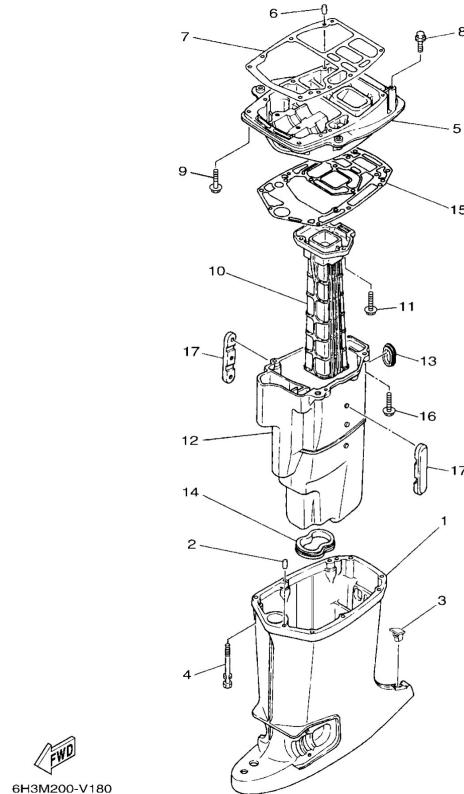
Ref	Part	
1	6H24261073 Top Cowling assembly 60F	Buy now
1	6H34261003 Top cowling assembly 70B	Buy now
2	6H34261A13 Top cowling w/o graphics	Buy now
3	63D2177H00 Disk cap 2	Buy now
4	6H34264700 Holder, clamp band	Buy now
5	6H34264900 Holder, clamp band	Buy now
6	6634266201 Damper	Buy now
7	6H34265200 Hook 2	Buy now
8	97E9506616 Bolt, hexagon w/w deep recess	Buy now
9	9026606009 Rivet (697)	Buy now
10	6H342613018D Molding, air duct	Buy now
11	97E9506516 Bolt, hexagon w/w deep recess	Buy now
12	6H34261501 Seal	Buy now
13	6H14269400 Band	Buy now
14	6H32173200 Seal 1	Buy now

Top Cowling 2



Ref	Part	
15	6H32173501 Seal 2	Buy now
16	9033805M03 Plug (6h1)	Buy now
17	9018305M06 Nut, spring(6h4)	Buy now
18	6H24267811 Graphic, rear 60F	Buy now
18	6H34267811 Graphic, rear 70B	Buy now
20	6884267551 Graphic, side 1	Buy now
21	6884267651 Graphic, side 2	Buy now
22	6H31343600 Mark 70B	Buy now
22	6H31343640 Mark 60F	Buy now
23	6884268171 Mark, cowling	Buy now

Upper Casing



Ref	Part	
1	6H34511138D Casing, upper L(20.5")	Buy now
2	9360612019 Pin, dowel (614)	Buy now
3	6C54515502 Cap	Buy now
4	9011908M81 Bolt, with washer	Buy now
5	6H34113701CA Guide, exhaust	Buy now
7	6H345113A0 Gasket, upper casing	Buy now
8	97E7508530 Bolt, hexagon w/w deep recess	Buy now
9	97E7508535 Bolt, hexagon w/w deep recess	Buy now
10	6H24113101CA Manifold, Ext. 1 60F	Buy now
10	6H34113100CA Manifold, ext 70B	Buy now
12	6H31471111CA Muffler 1 L(20.5")	Buy now
13	6H34512701 Seal	Buy now
14	6H34512300 Gasket, muffler	Buy now
15	6H345114A1 Gasket, upper casing	Buy now
17	6H31473711 Damper, muffler L(20.5")	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.