



Yamaha 75AED 2006

Parts Manual

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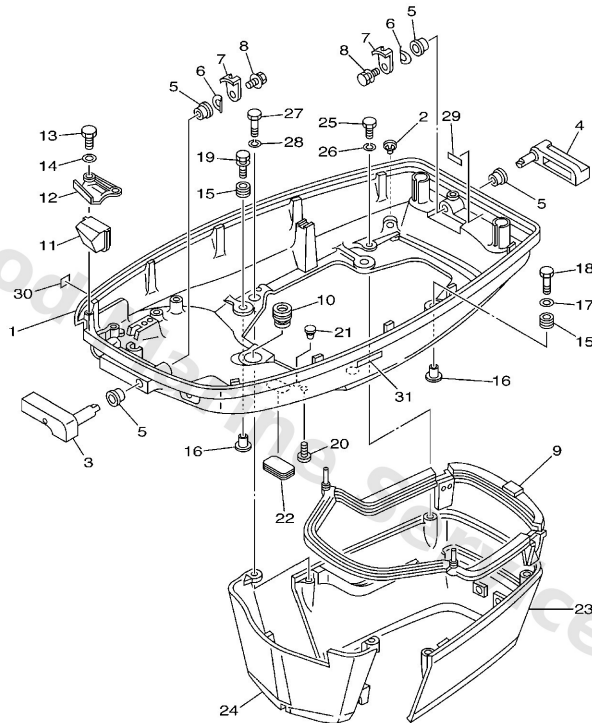
Authorised Yamaha Dealers



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Bottom Cowling

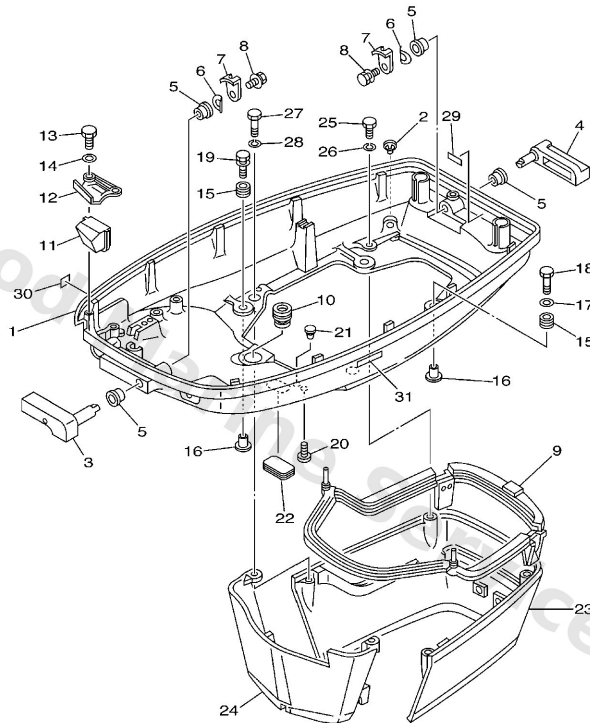


6881664-2100

C5

Ref	Part	
1	68842711044D Cowling, bottom 1	Buy now
2	6H34439101 Nipple, hose	Buy now
3	68842815014D Lever, clamp	Buy now
4	68842817014D Lever, clamp	Buy now
5	9038613M38 Bushing (697)	Buy now
6	9020613019 Washer, wave 6264283200	Buy now
7	6884281600 Lever, clamp 2	Buy now
8	9011906M09 Bolt, with washer	Buy now
9	6884271602 Rubber seal 1	Buy now
10	6634272400 Grommet	Buy now
11	6884272502 Grommet	Buy now
12	688427380194 Plate, fitting	Buy now
13	9709506016 Bolt, hexagon deep recess	Buy now
14	9299506600 Washer, plain (646)	Buy now
15	9048009M12 Grommet (6a0)	Buy now

Bottom Cowling

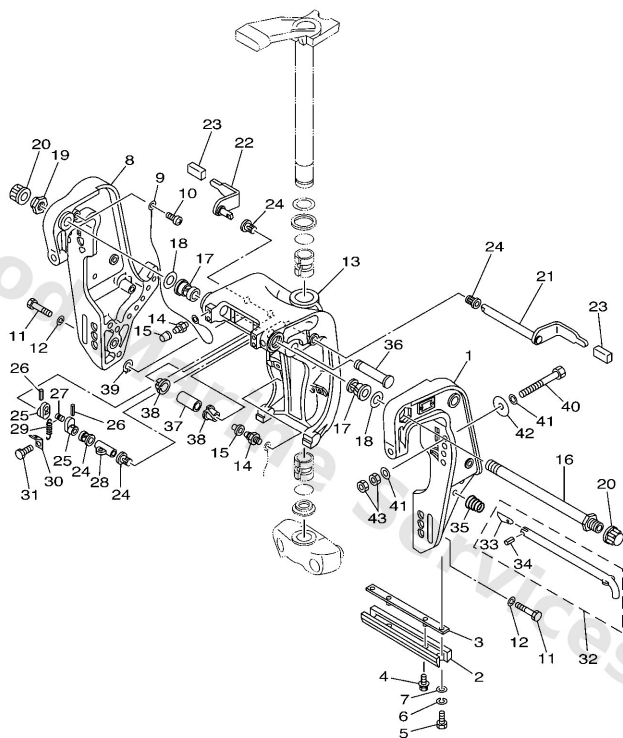


6881664-2100

C5

Ref	Part	
16	9038706M69 Collar (688)	Buy now
17	9020106416 Washer, plate(663)	Buy now
18	9709506030 Bolt(jf7)	Buy now
19	9011906M61 Bolt, with washer	Buy now
20	9033805M03 Plug (6h1)	Buy now
21	7038211900 Cover, lead wire	Buy now
22	6H44272600 Grommet	Buy now
23	68842741014D Apron	Buy now
24	68842771014D Apron	Buy now
25	9709506020 Bolt(7u8)	Buy now
26	9299506100 Washer(6a1)	Buy now
29	6G54279110 Mark 1	Buy now
30	6A12817600 Label Caution	Buy now
31	6E38257H00 Plate Mark	Buy now

Bracket 1

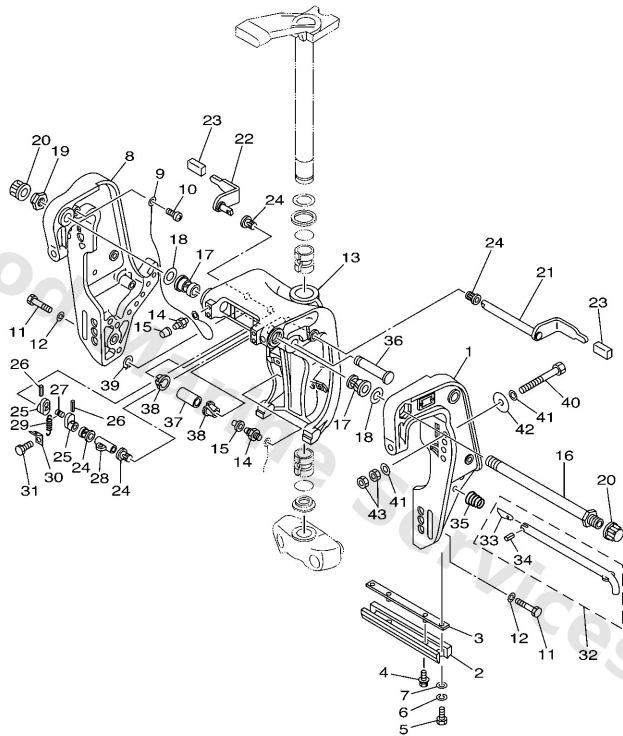


FWD
6882664-3120

D3

Ref	Part	
1	68843111134D Bracket, clamp 1	Buy now
2	6H14525103 Anode	Buy now
3	6H14452600 Plate 2	Buy now
4	9011906M29 Bolt, with washer	Buy now
5	9709506016 Bolt, hexagon deep recess	Buy now
6	9299506100 Washer(6a1)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	68843112124D Bracket, clamp 2	Buy now
9	6E58214800 Wire, lead 5	Buy now
10	9788006012 Screw, pan head(62j)	Buy now
11	9709510045 Bolt(64d)	Buy now
12	9299510100 Ybs67-10 washer, spring	Buy now
13	6H143311024D Bracket, swivel 1	Buy now
14	9370006M03 Nipple, grease(6a1)	Buy now
15	6634511900 Cap, grease nipple	Buy now

Bracket 1

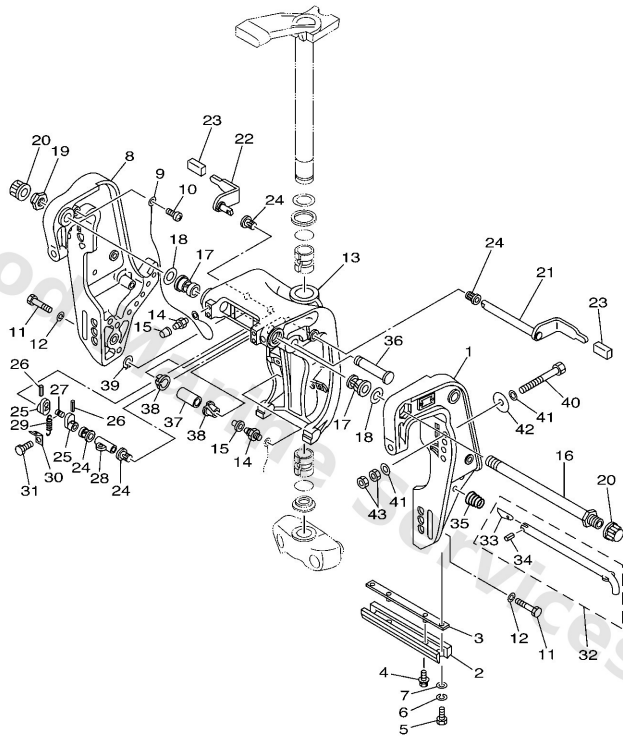


6882664-3120

D3

Ref	Part	
16	6884313103 Bolt, clamp bracket	Buy now
17	9038622M15 Bushing (688)	Buy now
18	9020122M67 Washer, plate (688)	Buy now
19	9018522043 Nut, self-locking	Buy now
20	6G54314501 Cap, clamp bracket	Buy now
21	6884318110 Lever, tilt stop 1	Buy now
22	6884318510 Lever, tilt stop 2	Buy now
23	6634331800 Cover	Buy now
24	9038610M16 Bushing (688)	Buy now
25	6G54314800 Collar, distance	Buy now
26	9169030020 Pin, spring (6h4)	Buy now
27	9024906M19 Pin(6e5)	Buy now
28	9038710M02 Collar(6e5)	Buy now
29	9050614M24 Spring, tension(6e5)	Buy now
30	6G54314400 Hook, spring	Buy now

Bracket 1

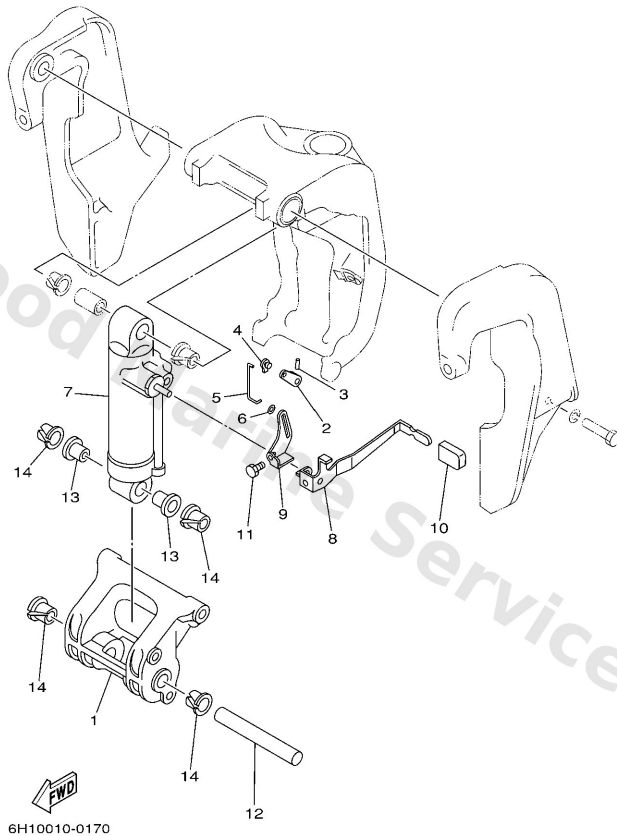


6882664-3120

D3

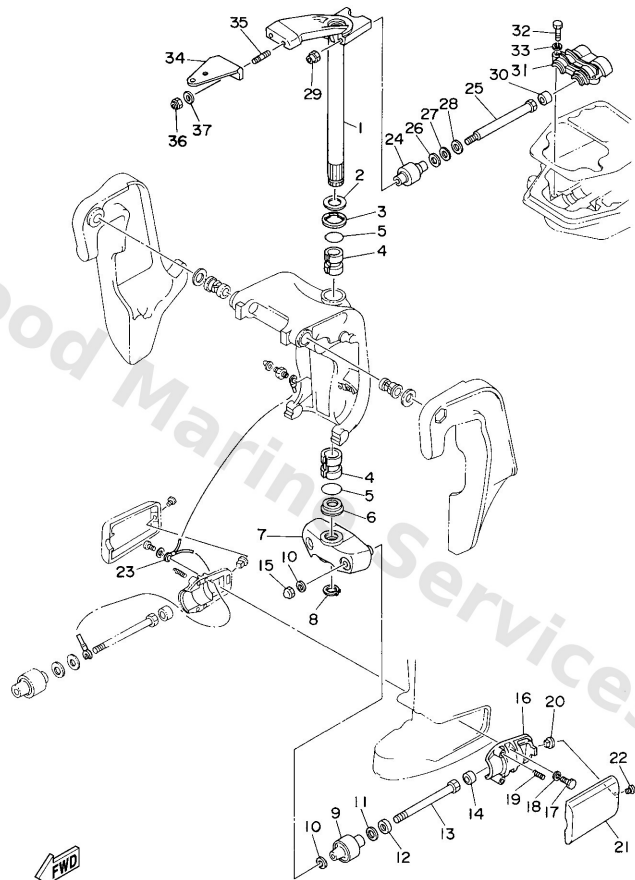
Ref	Part	
31	9709506010 Bolt	Buy now
32	6884316001 Tilt rod ass'y	Buy now
33	6884316500 Stopper, tilt rod	Buy now
34	9169030012 Pin, spring	Buy now
35	9050216M02 Spring, conical (688)	Buy now
36	6E54312602 Pin, upper shock mount	Buy now
37	9038618M21 Bushing (688)	Buy now
38	9038618M35 Bush (688)	Buy now
39	9341018M02 Circlip (6f2)	Buy now
40	9010112M65 Bolt	Buy now
41	9299512200 Ybs66-12 washer,plain	Buy now
42	9020112426 Washe, plate(663)	Buy now
43	9538012600 Nut (707)	Buy now

Bracket 2



Ref	Part	
1	68843128014D Spacer, clamp bracket	Buy now
2	6884318600 Lever	Buy now
3	9169030020 Pin, spring (6h4)	Buy now
4	6J84126200 Joint, choke lever	Buy now
5	6884361600 Rod, tilt lock	Buy now
6	9020203M51 Washer, plate(688)	Buy now
7	68843170044D Shock absorber sub-assembly	Buy now
8	6884363110 Lever, tilt	Buy now
9	6884365100 Lever, reverse lock1	Buy now
10	6824331801 Cover	Buy now
11	9708006010 Bolt	Buy now
12	6884312402 Pin, lower shock mount	Buy now
13	9038618M63 Bush(6e5)	Buy now
14	9038618M35 Bush (688)	Buy now

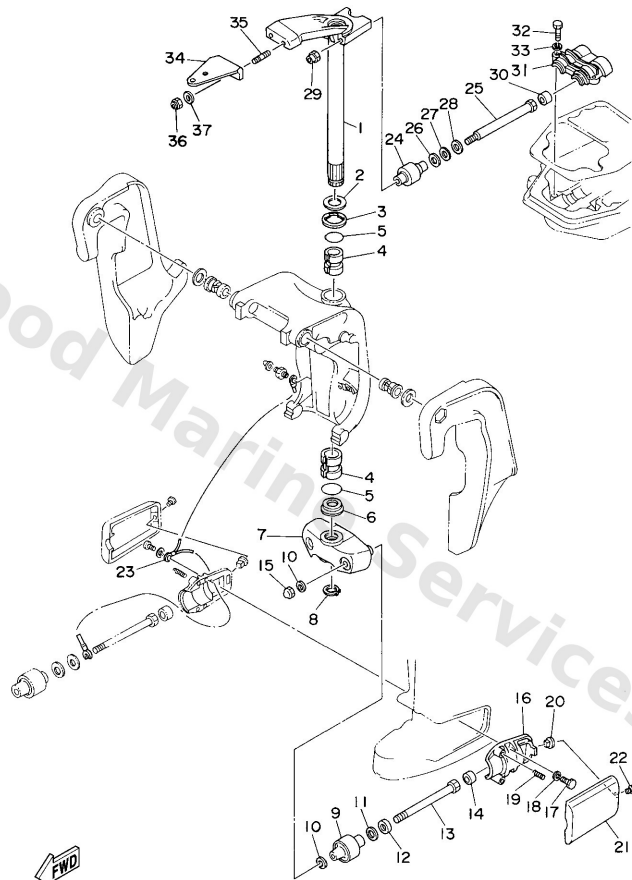
Bracket 3



D6

Ref	Part	
1	68842510034D Steering bracket assembly	Buy now
2	9020130M00 Washer, plate(6h1)	Buy now
3	9038630M78 Bush(6h0)	Buy now
4	9038630M77 Bush(6h0)	Buy now
5	9321029M94 O-ring(6h1)	Buy now
6	9038630M60 Bush(6j8)	Buy now
7	66344551024D Housing, lower mount rubber	Buy now
8	9341028M06 Circlip (688)	Buy now
9	687445550094 Mount damper, lower side	Buy now
10	9020112M16 Washer, plate (679)	Buy now
11	9020225M04 Washer, plate (663)	Buy now
12	9020113M19 Washer, plate (663)	Buy now
13	9010912261 Bolt(663)	Buy now
14	6634457500 Damper, lower mount rubber	Buy now
15	9538012800 Nut crown(663)	Buy now

Bracket 3

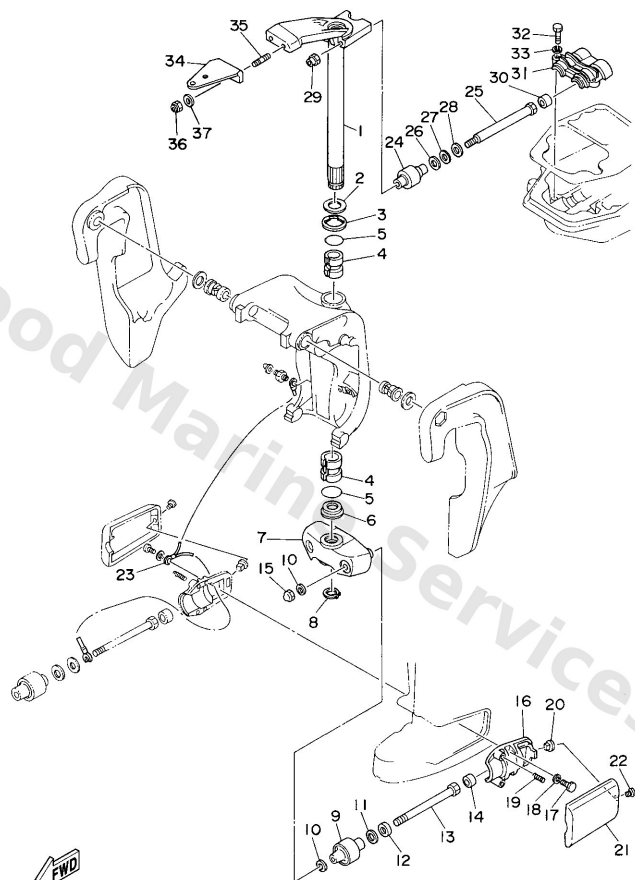


692A300-E140

D6

Ref	Part	
16	687445520294 Housing, lower mount rubber	Buy now
17	9707508025 Bolt, hexagon deep recess	Buy now
18	9299508100 Ybs67-8 washer, spring	Buy now
19	9050114M08 Spring, compression(64j)	Buy now
20	9017906066 Nut(663)	Buy now
21	66344553014D Cover, lower mount	Buy now
22	9788506016 Screw, pan head(6b0)	Buy now
23	6888212702 Wire, lead 2	Buy now
24	688445140094 Mount damper, upper side	Buy now
25	9010110M49 Bolt	Buy now
26	9020120M21 Washer, plate (688)	Buy now
27	9020220M06 Washer, plate (688)	Buy now
28	9020111M22 Washer, plate (688)	Buy now
29	9018510051 Nut, self-locking	Buy now
31	688445110094 Cover, upper mount	Buy now

Bracket 3

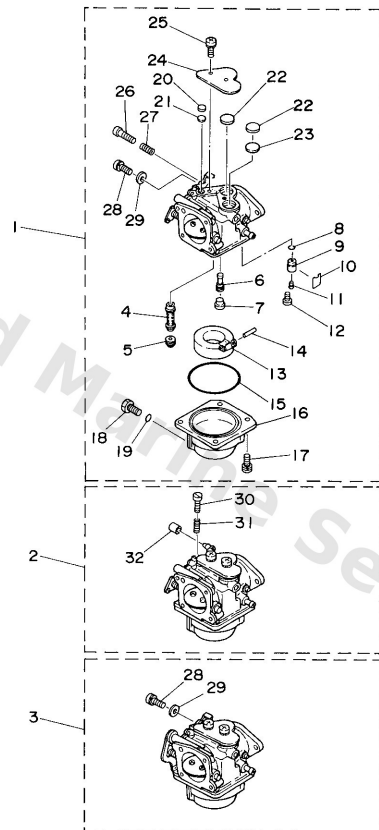


692A300-E140

D6

Ref	Part	
32	9707508035 Bolt(70w)	Buy now
34	68848511114D Hook, steering STEERING GUIDE	Buy now
35	9011610M28 Bolt, stud	Buy now
37	9020110120 Washer, plate	Buy now

Carburetor

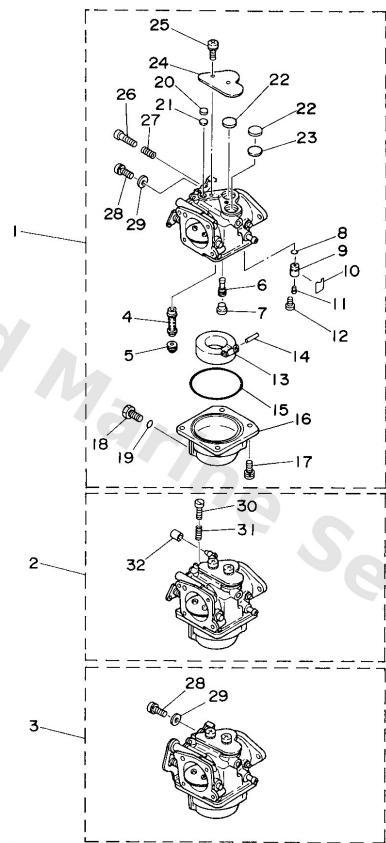


FWD
6880010-4050

B4

Ref	Part	
1	6921430134 Carburetor assembly	Buy now
2	6921430234 Carburetor assembly	Buy now
3	6921430334 Carburetor assembly 3	Buy now
4	6921494710 Nozzle Main	Buy now
5	6761494339 Jet, main (#160)	Buy now
6	6761494819 Jet, slow (#80)	Buy now
7	6761496600 Rubber cap	Buy now
8	9321004228 O-ring (371)	Buy now
9	6921459001 Needle valve assembly	Buy now
10	6631415900 Clip	Buy now
11	6761418600 Pin, valve	Buy now
12	9858004008 Screw, pan head (713)	Buy now
13	6761498501 Float comp	Buy now
14	6881454800 Pin, arm	Buy now
15	6761498400 Gasket, float chamber	Buy now

Carburetor

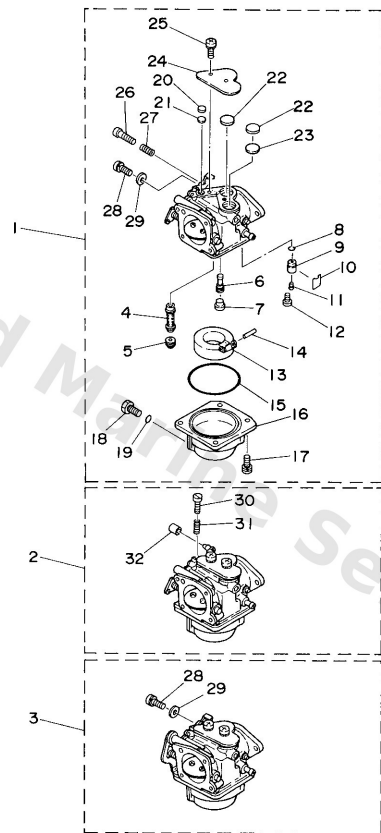


6880010-4050

B4

Ref	Part	
16	6881498000 Body, float chamber	Buy now
17	9798004114 Screw, pan head(ga5)	Buy now
18	6H31499200 Screw, drain	Buy now
19	9321004230 O-ring (371)	Buy now
20	6631412600 Packing	Buy now
21	6631452700 Plate	Buy now
22	6881412600 Packing	Buy now
23	6881452700 Plate	Buy now
24	6881457201 Seal	Buy now
25	9798005310 Screw, with washer(6k5)	Buy now
26	6921492300 Screw, adjusting	Buy now
27	6791455500 Spring	Buy now
28	6K51459200 Screw #1,3	Buy now
29	9020105652 Washer, plate(65j) #1,3	Buy now
30	63V1452300 Screw, stop #2	Buy now

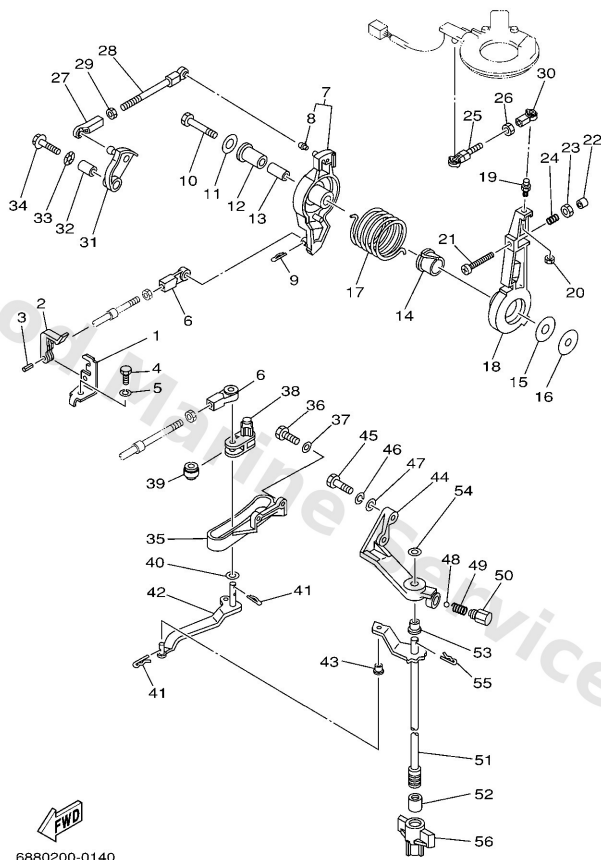
Carburetor



B4

Ref	Part	
31	9050110326 Spring coil(663)(carb) #2	Buy now
32	6H21457800 Collar #2	Buy now

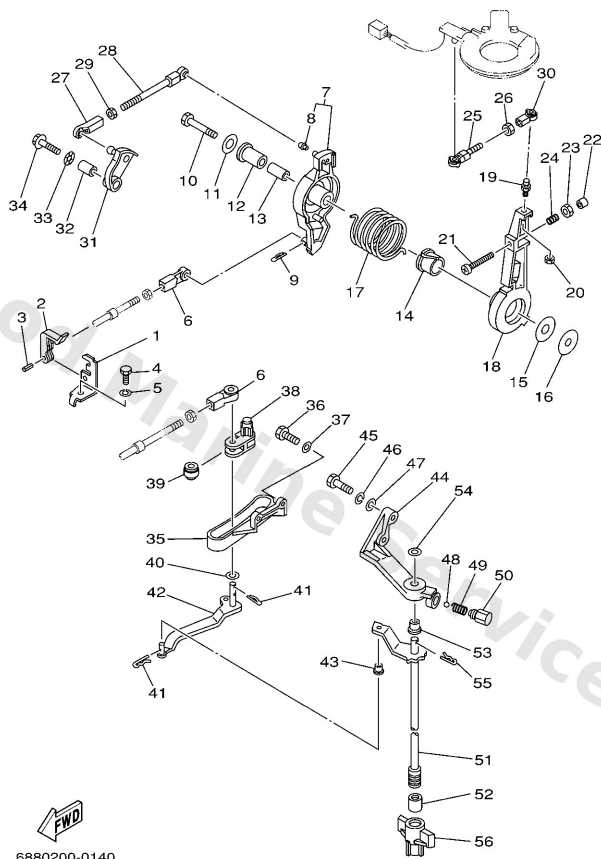
Control



C7

Ref	Part	
1	6634853100 Bracket, remote control	Buy now
2	6634853800 Clamp, cable 1	Buy now
3	9169030012 Pin, spring	Buy now
4	9709508016 Bolt, hexagon deep recess	Buy now
5	9299508100 Ybs67-8 washer, spring	Buy now
6	6634834400 Cable end, remote control	Buy now
7	688416320194 Lever, magneto control	Buy now
8	6624121401 Joint 1	Buy now
9	9046818008 Clip 620436610000	Buy now
10	9709508045 Bolt, hexagon	Buy now
11	9020108M23 Washer, plate (6e5)	Buy now
12	9038612089 Bushing(663)	Buy now
13	9038708M16 Collar	Buy now
14	9038622M13 Bushing (688)	Buy now
15	9020212092 Washer, plate(663)	Buy now

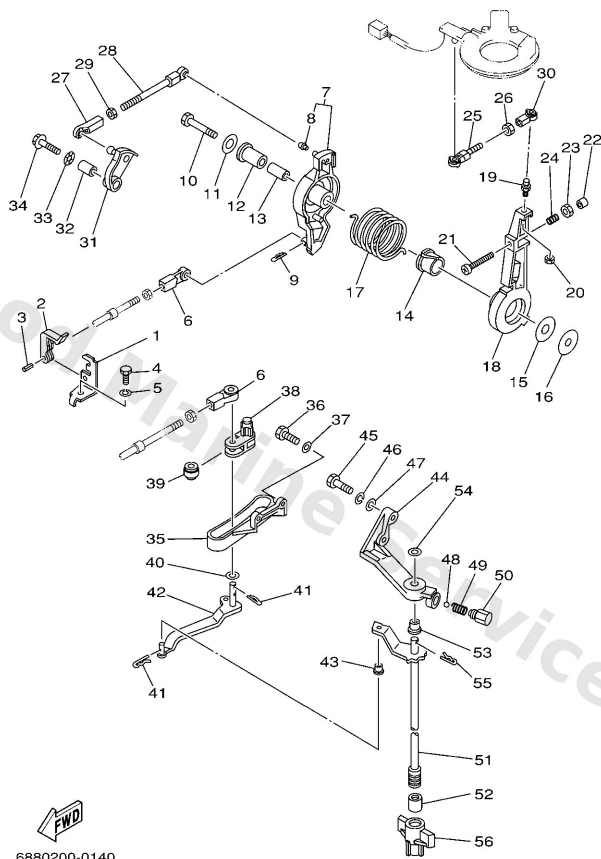
Control



C7

Ref	Part	
16	9020108M13 Washer plate (682)	Buy now
17	9050829M05 Spring, torsion (688)	Buy now
18	688416310194 Lever, magneto control	Buy now
19	6638551800 Joint, ball	Buy now
20	9530305700 Nut (656)	Buy now
21	9015706013 Screw, pan head(697)	Buy now
22	6884419400 Cap	Buy now
23	9530306600 Nut(661)	Buy now
24	9050116M12 Spring, compression (688)	Buy now
25	6824123750 Joint, link 2	Buy now
26	9538005600 Nut, hexagon (663)	Buy now
27	6824123700 Joint, link 2	Buy now
28	6884121101 Link, accel	Buy now
31	6884121300 Cam, accel.	Buy now
32	9038706M17 Collar, lever 1	Buy now

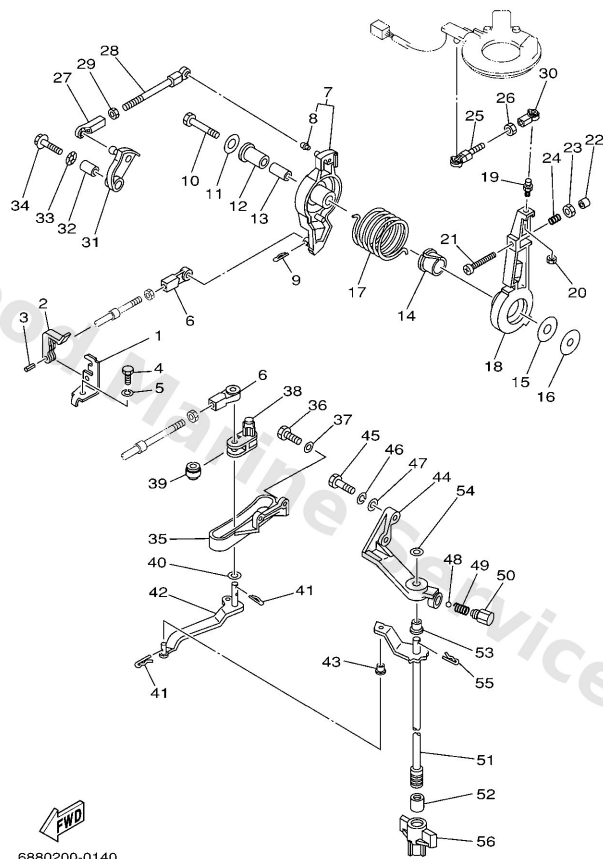
Control



C7

Ref	Part	
33	9020610M04 Washer, wave (676)	Buy now
34	9011906M24 Bolt, with washer	Buy now
35	688441170094 Bracket 1	Buy now
36	9701306020 Bolt(62y)	Buy now
37	9290306600 Washer, plain (646)	Buy now
38	6884412400 Link, shift rod	Buy now
39	6884412200 Bushing, shift rod lever	Buy now
40	9020207M07 Washer, plate (688)	Buy now
42	6884412102 Lever, shift rod	Buy now
43	9038606M12 Bushing (688)	Buy now
44	688441180194 Bracket	Buy now
45	9701308030 Bolt	Buy now
46	9290308100 Ybs67-8 washer, spring	Buy now
47	9290308600 Washer, plain (663)	Buy now
48	9350104M02 Ball (697)	Buy now

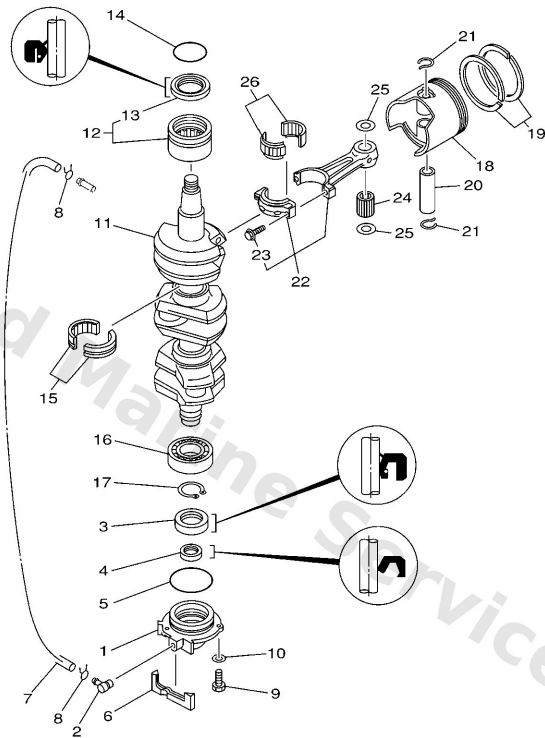
Control



C7

Ref	Part	
49	9050112082 Spring 6484411600	Buy now
50	6484271500 Bushing 2	Buy now
51	6884412012 Handle gear shift assembly L (20.3")	Buy now
52	6964414700 Boot, shift rod	Buy now
53	9038608006 Bushing (688)	Buy now
54	9299008200 Ybs66-8 washer, plain	Buy now
56	6974366200 Guide, reverse rod	Buy now

Crankshaft & Piston

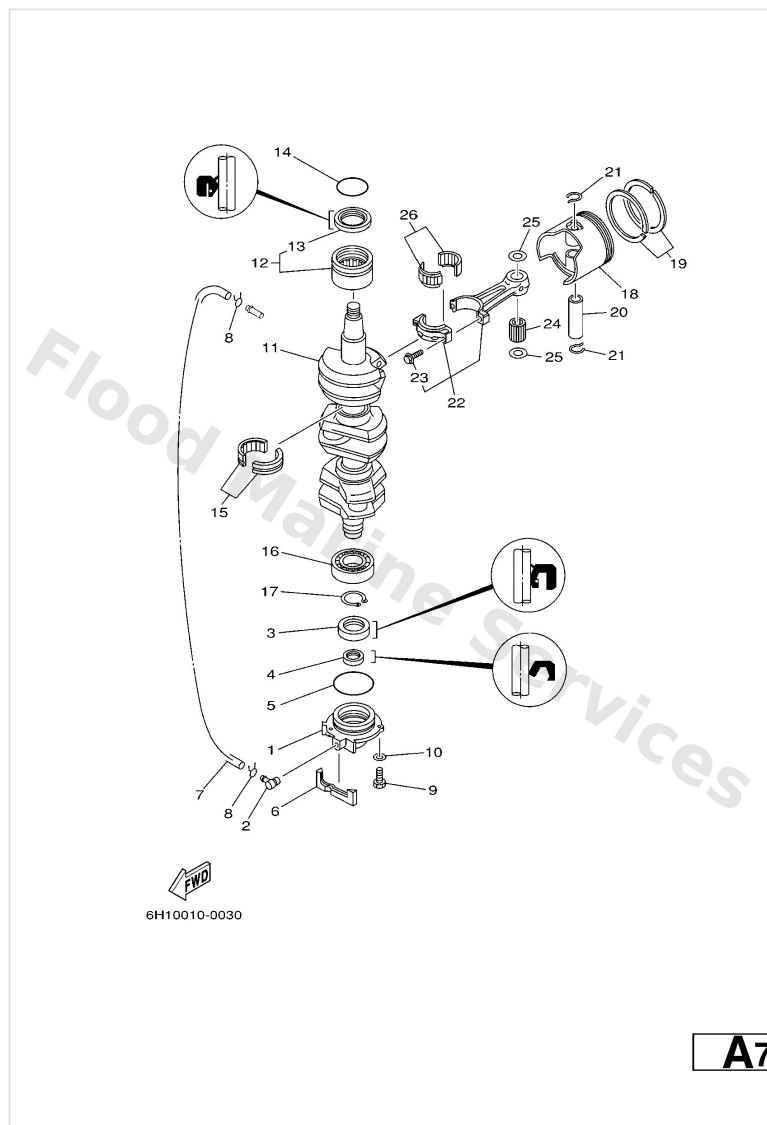


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A7

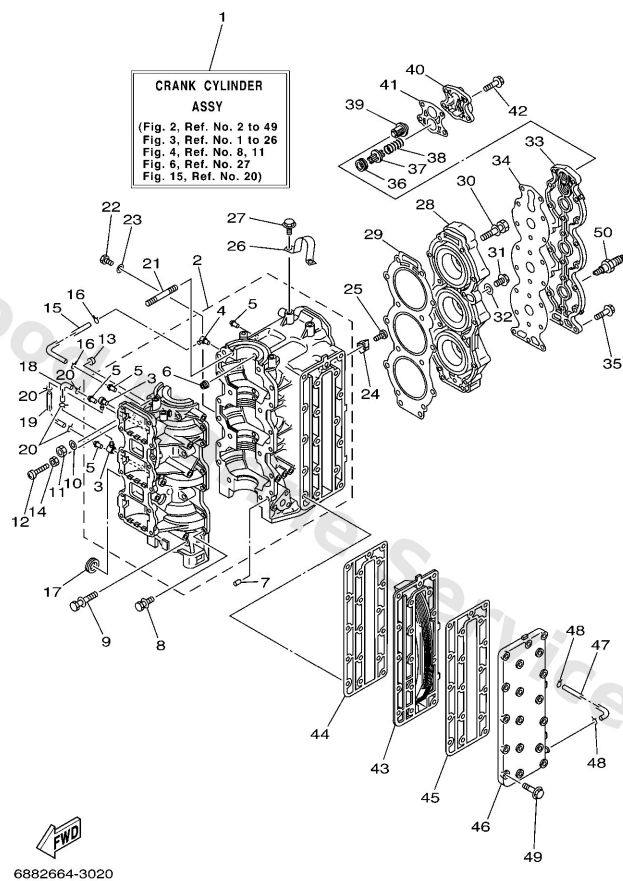
Ref	Part	
1	6H1153590194 Housing, oil seal	Buy now
2	6881137001 Check valve assembly	Buy now
3	9310230M05 Oil seal (688)	Buy now
4	9310420M02 Oil seal (688)	Buy now
5	9321062269 Ring, o(663)	Buy now
6	6881537900 Seal, crank case	Buy now
7	9044507M86 Hose (1770)	Buy now
8	9046706016 Clip (655)	Buy now
9	9709506020 Bolt(7u8)	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	6881141101 Crank, shaft	Buy now
12	93310636U4 Bearing (688)	Buy now
13	9310236M02 Oil seal(52w)	Buy now
14	9321046M16 O-ring (688)	Buy now
15	93310835U8 Brg,cyl-cal roller (688)	Buy now

Crankshaft & Piston



Ref	Part	
16	93306206U5 Brg,r-b 6206 66mm (688)	Buy now
17	9341032M00 Circlip	Buy now
18	6H1116310395 Piston (std)	Buy now
18	6H11163503 Piston (0.25mm o/s) AP	Buy now
18	6H11163603 Piston (0.50mm o/s) AP	Buy now
19	68811603A0 Piston ring set (std)	Buy now
19	68811604A0 Piston ring set (0.25mm o/s) AP	Buy now
19	68811605A0 Piston ring set (0.50mm o/s) AP	Buy now
20	6631163300 Pin, piston	Buy now
21	6881163410 Clip, piston pin	Buy now
22	6881165003 Connecting rod assembly	Buy now
23	9010908022 Bolt	Buy now
24	9360321111 Pin, dowel(663)	Buy now
25	9020120417 Washer, plate(663)	Buy now
26	93310730V8 Bearing (688)	Buy now

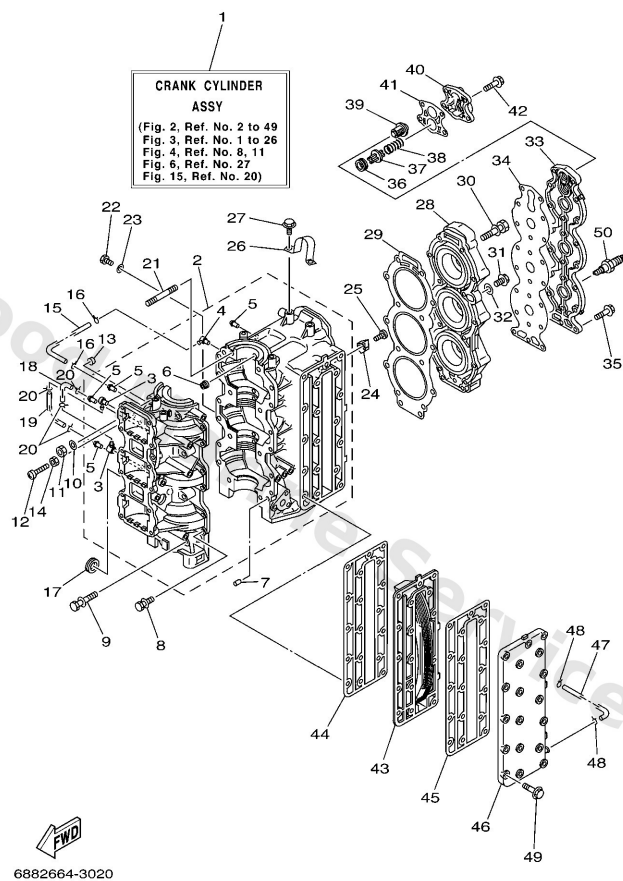
Cylinder & Crankcase



A5

Ref	Part	
1	692W0090441S Crank cylinder assembly	Buy now
2	68815100051S Crankcase assembly	Buy now
3	6881137001 Check valve assembly	Buy now
4	6501137001 Check valve assembly	Buy now
5	6241448500 Pipe, joint	Buy now
6	6631151801 Lock, bearing	Buy now
7	9360812063 Pin, dowel (626)	Buy now
8	9011906M12 Bolt, with washer (697)	Buy now
9	9011910005 Bolt, with washer	Buy now
10	9020110008 Washer, plate	Buy now
11	9531310600 Nut(3bm)	Buy now
12	9015706014 Screw, pan head(697)	Buy now
13	6884419400 Cap	Buy now
14	9530306700 Nut	Buy now
15	9044507260 Hose (I390)	Buy now

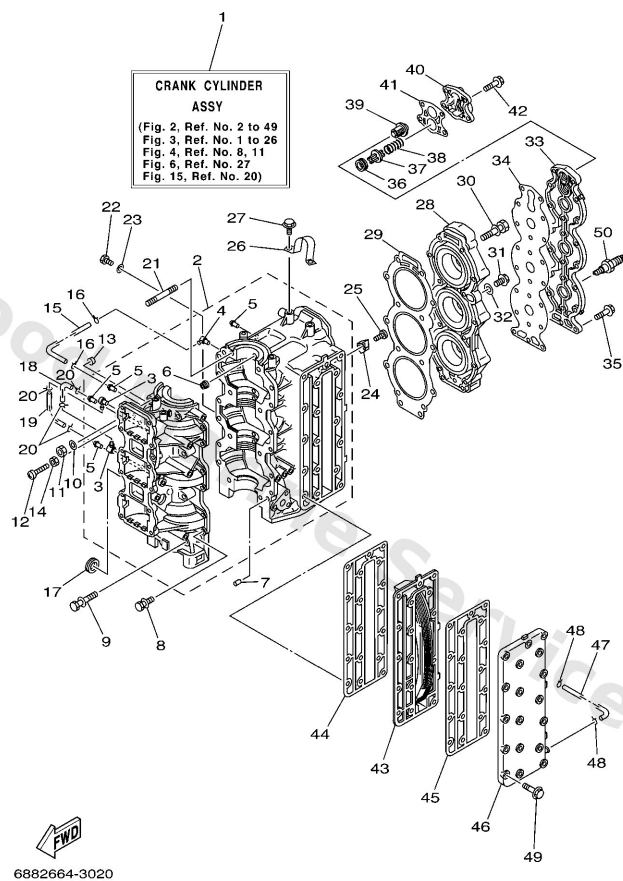
Cylinder & Crankcase



A5

Ref	Part	
16	9046706016 Clip (655)	Buy now
17	9048024M04 Grommet (688)	Buy now
18	9044507M00 Hose (I200)	Buy now
19	9044507M23 Hose (I570)	Buy now
21	9011610M06 Bolt, stud (688)	Buy now
22	9709506012 Bolt(gh1)	Buy now
23	9299506100 Washer(6a1)	Buy now
24	6881132500 Anode	Buy now
25	9878004015 Screw, flat head(ga5)	Buy now
26	6881111901 Hanger, engine	Buy now
27	9011908MA3 Bolt, with washer	Buy now
28	68811111021S Head, cylinder 1	Buy now
29	68811181A1 Gasket, cylinder head 1	Buy now
30	9011908MA8 Bolt, with washer	Buy now
31	9034014M00 Plug, straight screw(62y)	Buy now

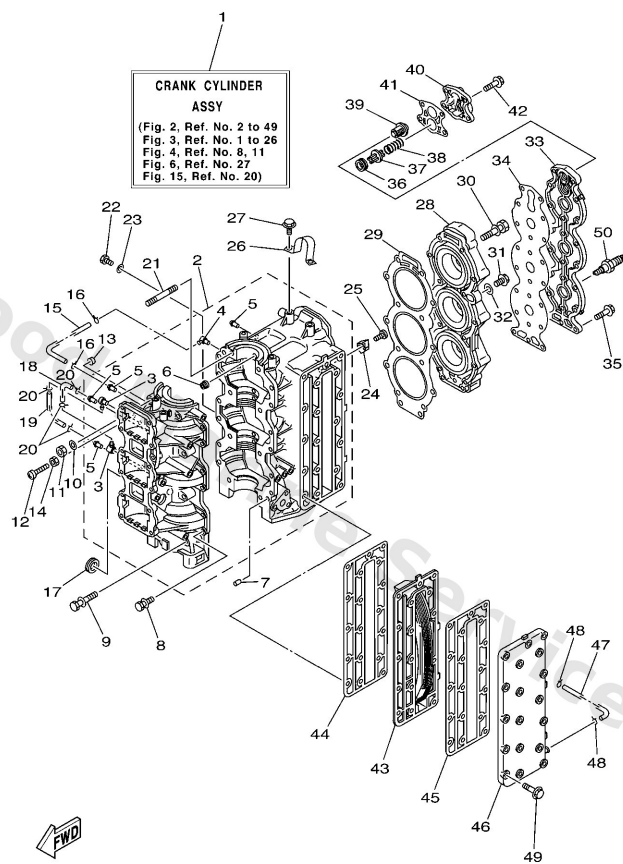
Cylinder & Crankcase



A5

Ref	Part	
32	9043014115 Gasket (663)	Buy now
33	68811191001S Cover, cylinder head 1	Buy now
34	68811193A1 Gasket, head cover 1	Buy now
35	9011906MA3 Bolt, with washer	Buy now
36	9048020M05 Grommet (688)	Buy now
37	6881241600 Valve, pressure control	Buy now
38	9050116M11 Spring, compression (688)	Buy now
39	6881241111 Thermostat	Buy now
40	68812413001S Cover, thermostat	Buy now
41	68812414A1 Gasket, cover	Buy now
42	9011906MA5 Bolt, with washer	Buy now
43	68841111001S Inner cover, exhaust	Buy now
44	68841112A0 Gasket, exhaust inner cover	Buy now
45	68841114A0 Gasket, exhaust outer cover	Buy now
46	68841113001S Outer cover, exhaust	Buy now

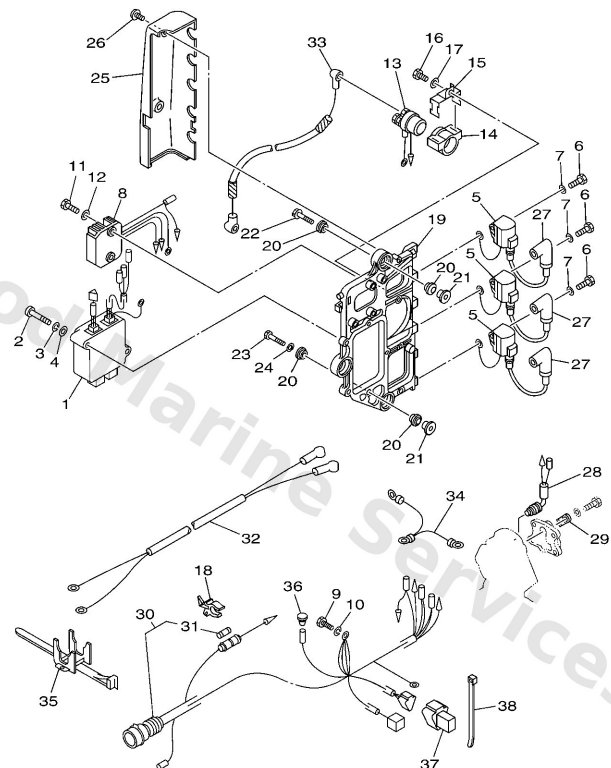
Cylinder & Crankcase



A5

Ref	Part	
47	6632431201 Pipe 1	Buy now
48	9046708004 Clip, pipe 6162435600	Buy now
49	9011908020 Bolt, with washer	Buy now
50	9470200247 Plug, spark (br8hs-10)	Buy now

Electrical

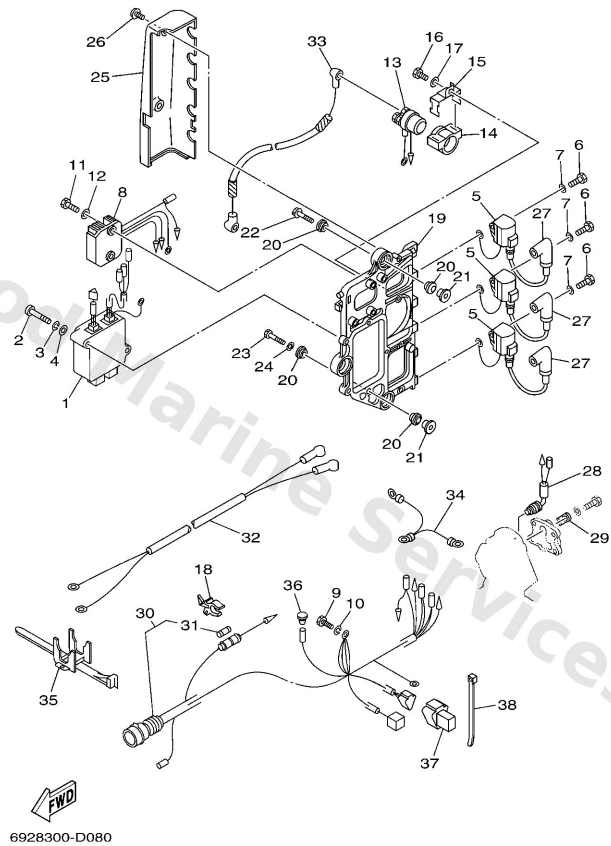


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C2

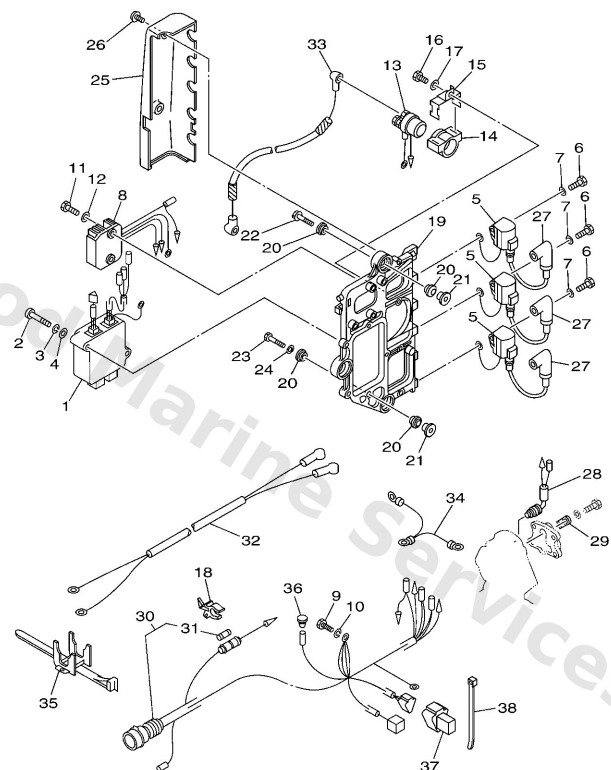
Ref	Part	
1	6888554000 C.d.i. unit assembly	Buy now
2	9788006040 Screw pan head	Buy now
3	9299006100 Washer(6a1)	Buy now
4	9299006600 Washer, plain (646)	Buy now
5	6978557000 Ignition coil assembly	Buy now
6	9709506020 Bolt(7u8)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	6H08196000 Rectifier & regulator assembly	Buy now
9	9709506012 Bolt(gh1)	Buy now
10	9299506100 Washer(6a1)	Buy now
13	6G18194110 Starter relay	Buy now
14	6G18195200 Holder, relay	Buy now
15	6E98194570 Plate, switch fitting	Buy now
16	9701306016 Bolt, hexagon deep recess	Buy now
17	9290306600 Washer, plain (646)	Buy now

Electrical



Ref	Part	
18	6G58215200 Holder, fuse	Buy now
19	6H1855420094 Bracket	Buy now
20	9048009M25 Grommet(688)	Buy now
21	9038706M03 Collar (676)	Buy now
22	9011906M75 Bolt, with washer	Buy now
23	9010906M39 Bolt(6h0)	Buy now
24	9020106M31 Washer (6a0)	Buy now
25	6H18191600 Cover, terminal	Buy now
26	9015906M11 Screw, with washer(6l2)	Buy now
27	6G18237021 Plug cap assembly	Buy now
28	6888256010 Thermo switch assembly	Buy now
29	6888258801 Plate	Buy now
30	6888259017 Wire harness assembly	Buy now
31	6638215100 Fuse	Buy now
32	6H08210502 Battery cable	Buy now

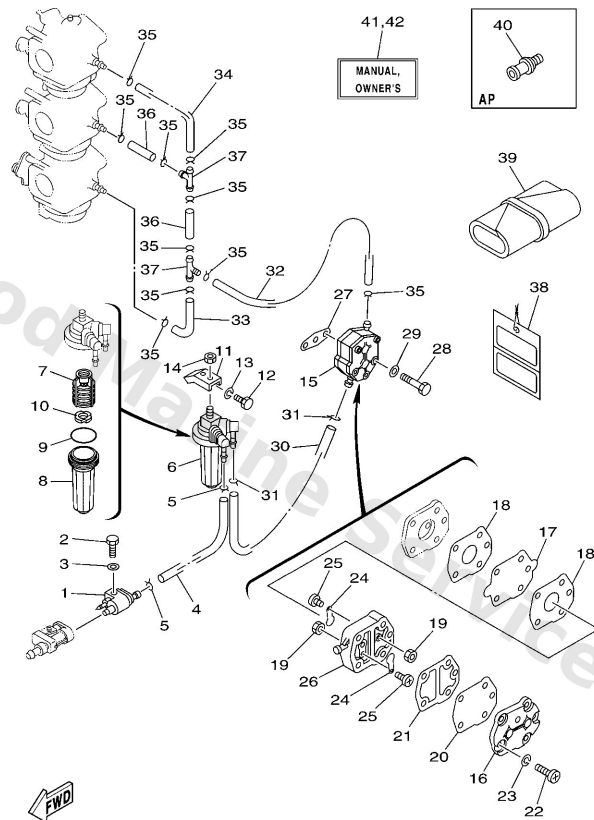
Electrical



6928300-D080

C2

Ref	Part	
33	6H08211700 Wire, lead	Buy now
34	6978251900 Wire,earth lead	Buy now
35	6888259400 Clamp	Buy now
36	7038211900 Cover, lead wire	Buy now
37	6N68258200 Cover, wire harness	Buy now
38	9046511M10 Clamp	Buy now

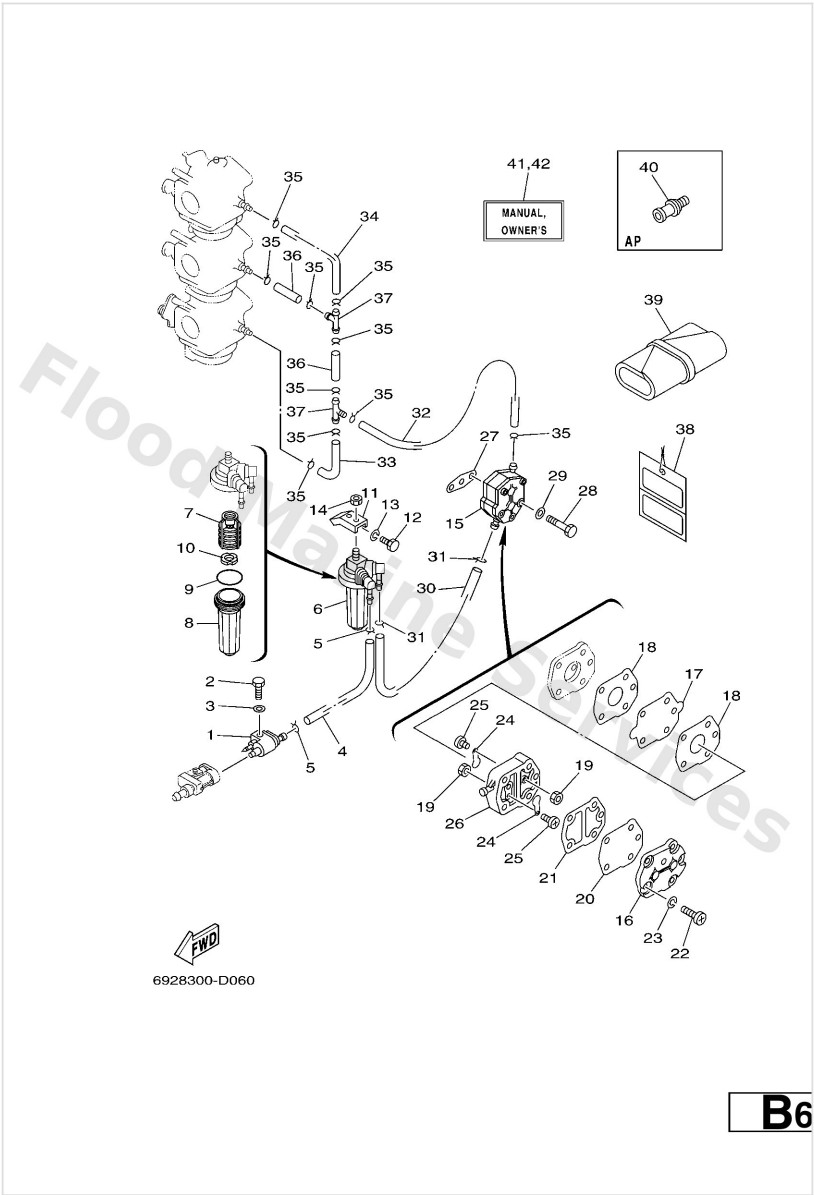


6928300-D060

B6

Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506020 Bolt(7u8)	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	9044509090 Hose (l1500)	Buy now
5	9046708004 Clip, pipe 6162435600	Buy now
6	64J2456000 Filter assembly	Buy now
7	61N2456300 Element, filter	Buy now
8	68V2452101 Cup, filter	Buy now
9	9321032738 O-ring(1wg)	Buy now
10	68V2446901 Float, water level	Buy now
11	6482456602 Bracket, filter	Buy now
12	9701306014 Bolt(gj3)	Buy now
13	9290306100 Washer(6a1)	Buy now
14	9538008600 Nut (661)	Buy now
15	6922441000 Fuel pump assembly	Buy now

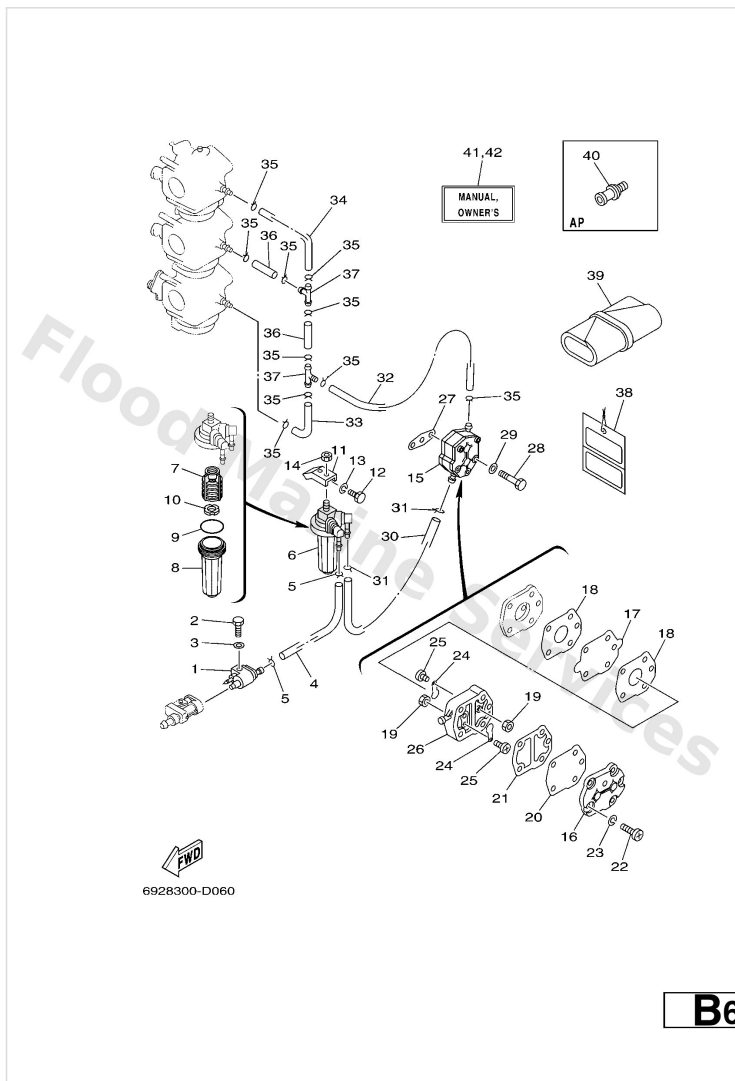
Fuel



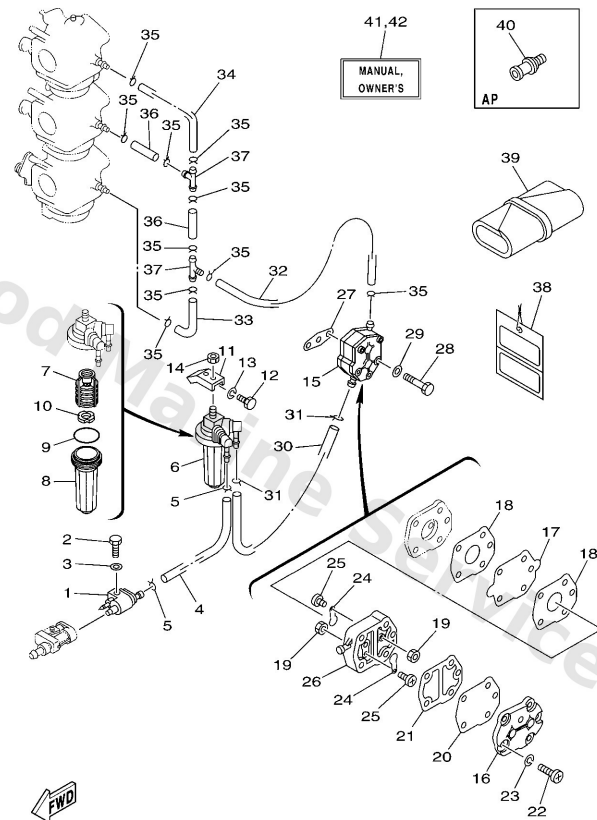
B6

Ref	Part	
16	6A02441300 Cover, pump	Buy now
17	6922441100 Diaphragm	Buy now
18	6482443401 Gasket, body	Buy now
19	9538003600 Nut (6g8)	Buy now
20	6632441100 Diaphragm	Buy now
21	6482443502 Gasket, body 2	Buy now
22	9850305028 Ybs86-530 screw,panhead	Buy now
23	9299005100 Ybs67-5 washer, spring	Buy now
24	6A02442101 Valve, check	Buy now
25	6A01432500 Screw, pan head	Buy now
26	6A02441202 Body 1	Buy now
27	65024431A0 Gasket,fuel pump	Buy now
28	9709506040 Bolt (682)	Buy now
30	9044509221 Hose (l1500)	Buy now
32	9044509097 Hose (l1500)	Buy now

Fuel



Ref	Part	
33	6882431300 Pipe, fuel 2	Buy now
34	6882431400 Pipe, fuel 2	Buy now
36	9044509220 Hose (I1500)	Buy now
37	6882437800 Pipe, joint	Buy now
38	61H2819R31 Tag Warning	Buy now
39	656W281002 Tool kit	Buy now
40	6E0281930094 Plug, water check AP D)12.5MM	Buy now
41	6972819979D0 O/m 75a'06 UR (NL)	Buy now
41	6972819979E0 O/m 75a'06 UR (E)	Buy now
41	6972819979F0 O/m 75a'06 UR (F)	Buy now
41	6972819979G0 O/m 75a'06 UR (D)	Buy now
41	6972819979H0 O/m 75a'06 UR (I)	Buy now
41	6972819979S0 O/m 75a'06 UR (ES)	Buy now
42	6972819989K0 O/m 75a'06 UR (DK)	Buy now
42	6972819989L0 O/m 75a'06 UR (SF)	Buy now

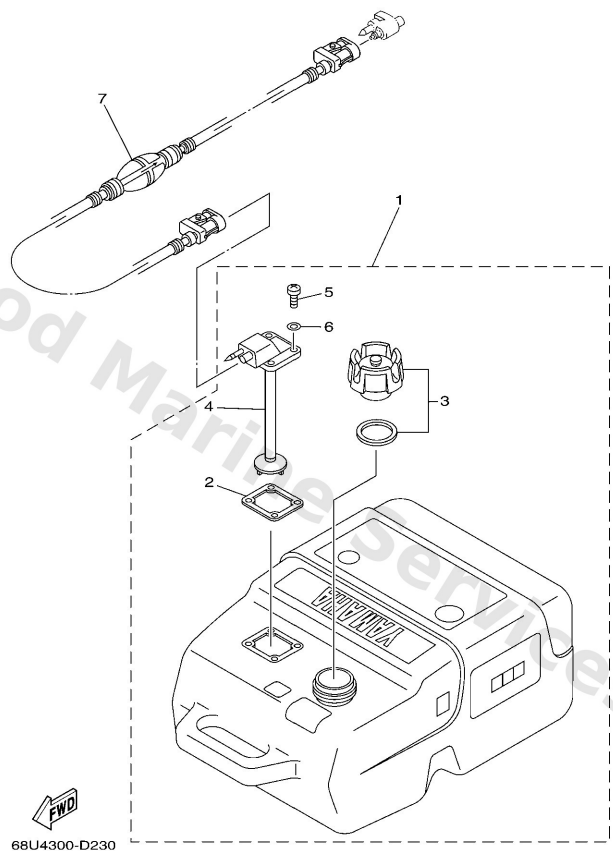


6928300-D060

B6

Ref	Part	
42	6972819989M0 O/m 75a'06 UR (S)	Buy now
42	6972819989N0 O/m 75a'06 UR (N)	Buy now
42	6972819989P0 O/m 75a'06 UR (P)	Buy now
42	6972819989R0 O/m 75a'06 UR (GR)	Buy now

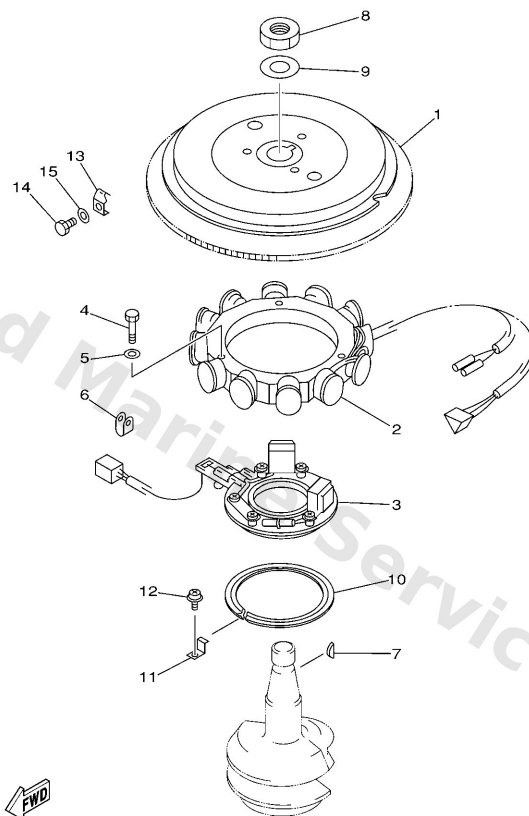
Fuel Tank



E7

Ref	Part	
1	6YK2420102 - AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461001 Cap assembly	Buy now
4	6YK2426001 Fuel meter assembly	Buy now
5	9015705M16 Screw, pan head	Buy now
6	6YL2432900 Seal	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

Generator

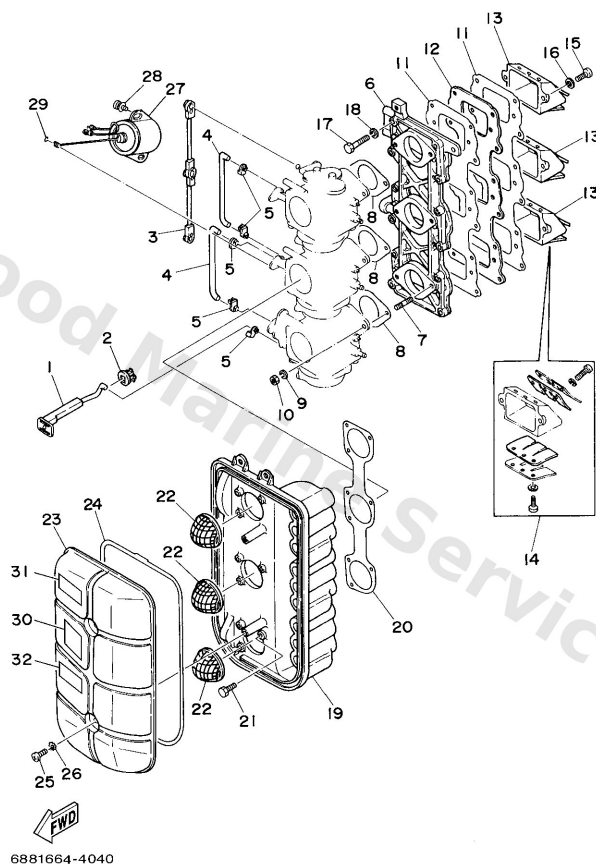


6880010-0070

C1

Ref	Part	
1	6888555000 Rotor assembly	Buy now
2	6888551001 Stator assembly	Buy now
3	6888558000 Coil, pulser	Buy now
4	9701306030 Bolt	Buy now
5	9290306600 Washer, plain (646)	Buy now
6	9046412M00 Clamp	Buy now
7	9028005015 Key, woodruff	Buy now
8	9017020137 Nut, hexagon(663)	Buy now
9	9020121M18 Washer, plate (663)	Buy now
10	6884161100 Retainer, magneto base 1	Buy now
11	6884161200 Retainer, magneto base 2	Buy now
12	9015906M31 Screw, with washer	Buy now
13	6888133201 Plate, timing	Buy now
14	9709506010 Bolt	Buy now
15	9299506600 Washer, plain (646)	Buy now

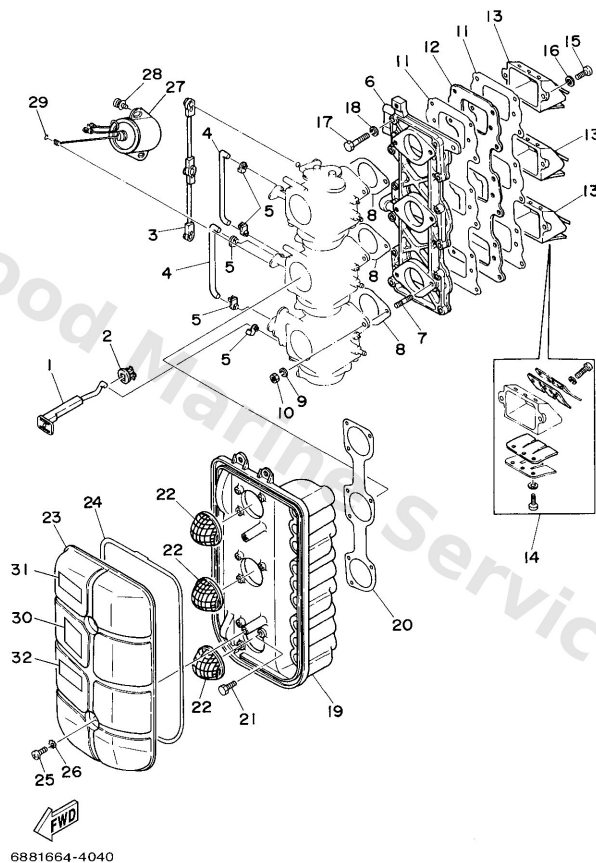
Intake



B2

Ref	Part	
1	6924125600 Rod, choke 1	Buy now
2	6894127300 Grommet	Buy now
3	6884121701 Rod, accel. lever	Buy now
4	6884125701 Rod, choke 2	Buy now
5	6614126202 Joint, choke lever	Buy now
6	688136410094 Intake, manifold 1	Buy now
7	9011606122 Bolt, stud(6e5)	Buy now
8	68814198A2 Gasket	Buy now
9	9299506100 Washer(6a1)	Buy now
10	9538006600 Nut(661)	Buy now
11	68813621A1 Gasket, valve seat	Buy now
12	6881362400 Plate, reed valve	Buy now
13	6881361000 Reed valve assembly	Buy now
14	688W000400 Reed set	Buy now
15	9788005020 Screw, pan head (e22)	Buy now

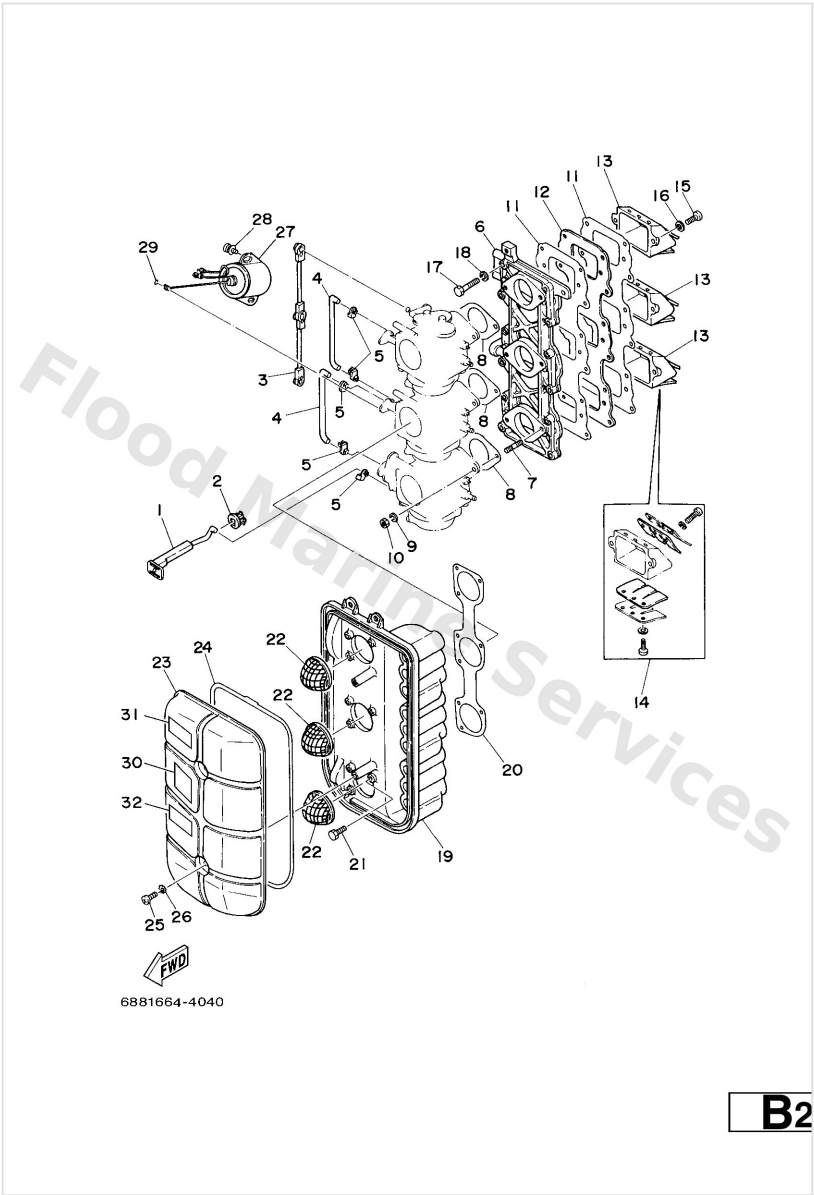
Intake



B2

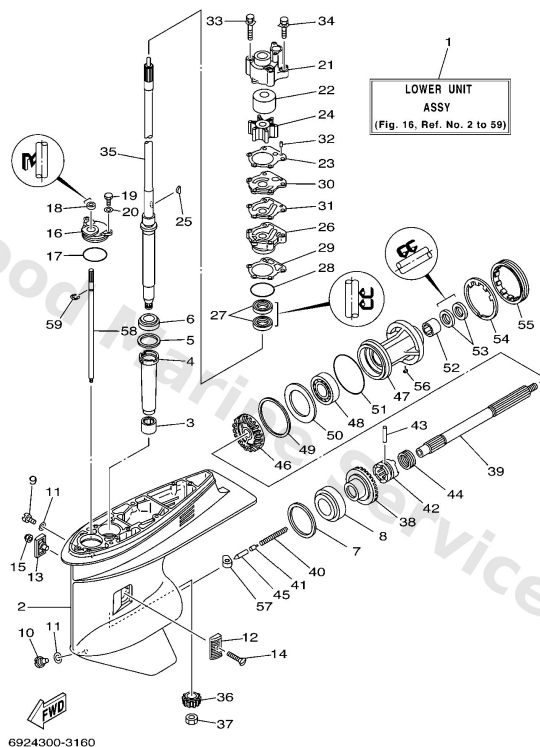
Ref	Part	
16	9299005100 Ybs67-5 washer, spring	Buy now
17	9701306030 Bolt	Buy now
18	9290306100 Washer(6a1)	Buy now
19	688144170194 Cover 1	Buy now
20	68814483A0 Gasket	Buy now
21	9701306018 Bolt, hexagon	Buy now
22	6881448100 Cap, carburetor	Buy now
23	6881441801 Cover 2	Buy now
24	6881441601 Gasket, air cleaner	Buy now
25	9788506016 Screw, pan head(6b0)	Buy now
26	9020906M05 Washer (688)	Buy now
27	6888611001 Solenoid	Buy now
28	9015906M19 Screw, with washer(688)	Buy now
29	9321003261 O-ring (663)	Buy now
30	6H11448800 Label, caution	Buy now

Intake



Ref	Part	
31	6A18362541 Mark 5	Buy now
32	6A18362551 Mark 5	Buy now

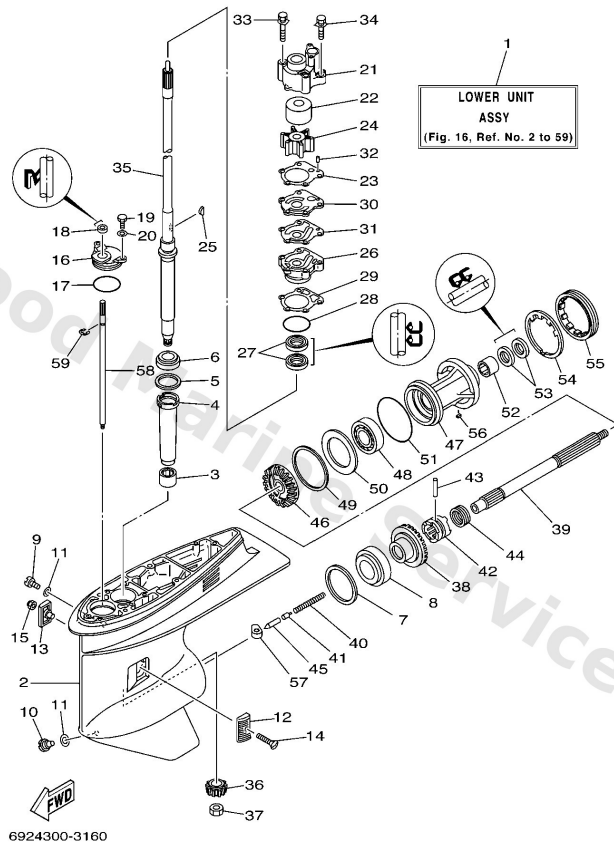
Lower Casing & Drive 1



E2

Ref	Part	
1	69245300144D Lower unit assembly L (20.3")	Buy now
2	68845311064D Lower casing set	Buy now
3	93315325V1 Bearing, needle (688)	Buy now
4	6884553601 Sleeve, drive shaft	Buy now
5	6884558701 Shim (t:0.10mm) UR	Buy now
5	6884558710 Shim (t:0.12mm) UR	Buy now
5	6884558720 Shim (t:0.15mm) UR	Buy now
5	6884558730 Shim (t:0.18mm) UR	Buy now
5	6884558740 Shim (t:0.30mm) UR	Buy now
5	6884558750 Shim (t:0.40mm) UR	Buy now
5	6884558760 Shim (t:0.50mm) UR	Buy now
6	93332000U3 Brg,tapered roller 50mm (688)	Buy now
7	6884556701 Shim (t:0.10mm) UR	Buy now
7	6884556710 Shim (t:0.12mm) UR	Buy now
7	6884556720 Shim (t:0.15mm) UR	Buy now

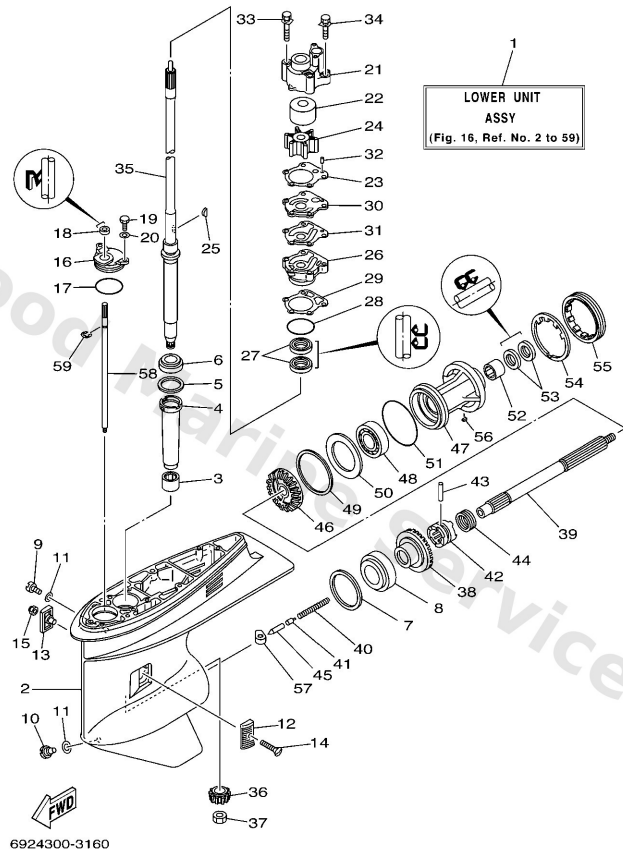
Lower Casing & Drive 1



E2

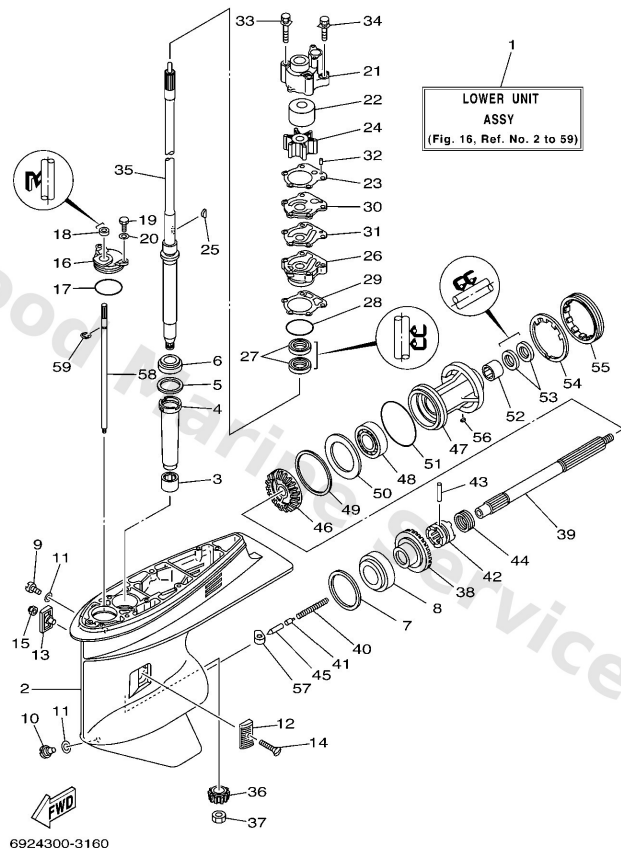
Ref	Part	
7	6884556730 Shim (t:0.18mm) UR	Buy now
7	6884556740 Shim (t:0.30mm) UR	Buy now
7	6884556750 Shim (t:0.40mm) UR	Buy now
7	6884556760 Shim (t:0.50mm) UR	Buy now
8	93332000W7 Bearing(6b0)	Buy now
9	9034008002 Plug, straight screw	Buy now
10	6884534110 Plug, drain	Buy now
11	9043008020 Gasket	Buy now
12	6H14521400 Cover, water inlet	Buy now
13	6H14521500 Cover, water inlet	Buy now
14	9015105M00 Screw, countersunk(692)	Buy now
15	9018505002 Nut nylon (sus)(ex4)	Buy now
16	6884532100 Plate	Buy now
17	9321049046 O-ring (620)	Buy now
18	9310609014 Oil seal	Buy now

Lower Casing & Drive 1



Ref	Part	
19	9709506016 Bolt, hexagon deep recess	Buy now
20	9299506600 Washer, plain (646)	Buy now
21	6884431101 Housing, water pump 1	Buy now
22	6884432200 Insert, cartridge	Buy now
23	68844315A0 Gasket, water pump 1	Buy now
24	6884435203 Impeller	Buy now
25	9028004M04 Key, woodruff (688)	Buy now
26	688443410194 Housing, water pump set	Buy now
27	9310125M03 Oil seal	Buy now
28	9321046044 O-ring	Buy now
29	68844316A0 Gasket, water pump 2	Buy now
30	6884432300 Outer plate, cartridge	Buy now
31	68844324A0 Gasket, cartridge Outer plate	Buy now
32	9360410M03 Pin, dowel (688)	Buy now
33	9011908M16 Bolt, with washer(6h0)	Buy now

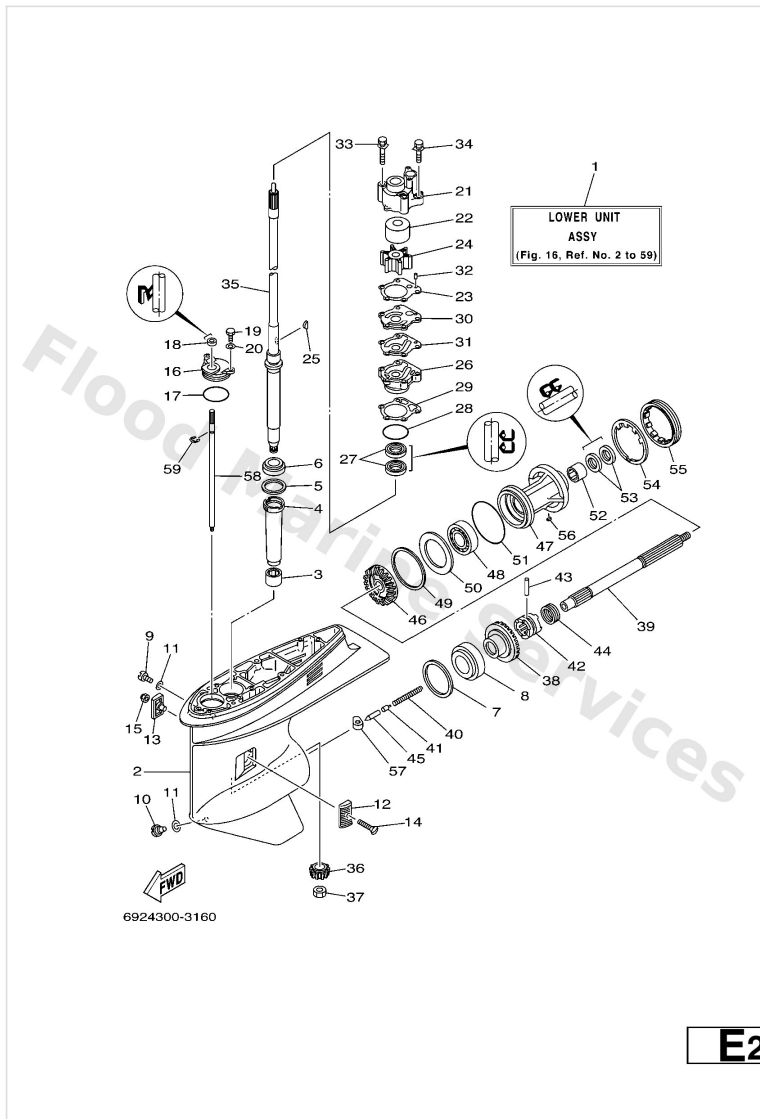
Lower Casing & Drive 1



E2

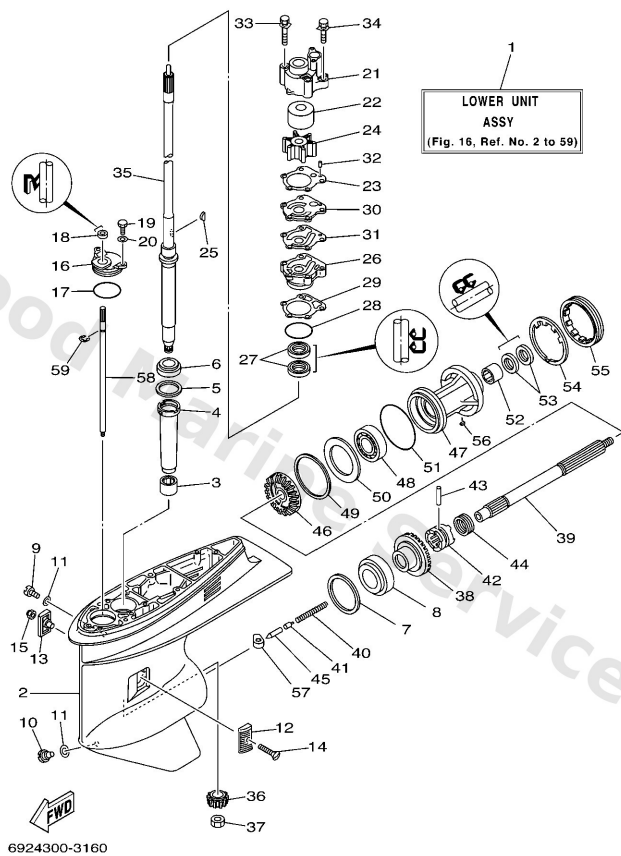
Ref	Part	
34	9011908M13 Bolt, with washer(6h0)	Buy now
35	6884550111 Drive shaft comp. L (20.3")	Buy now
36	6884555101 Pinion	Buy now
37	9017016M01 Nut, hexagon (688)	Buy now
38	6884556000 Gear 1 (26t)	Buy now
39	6884561100 Shaft, propeller	Buy now
40	9050116233 Spring compression(663)	Buy now
41	6884563400 Slide, shift	Buy now
42	6884563101 Clutch, dog	Buy now
43	9025007M02 Pin, straight (688)	Buy now
44	6884563300 Ping, cross pin	Buy now
45	6884563500 Plunger, shift	Buy now
46	6884557101 Gear 2 (26t)	Buy now
47	688453310094 Housing, bearing	Buy now
48	93306207U0 Brg,r-b 6207 72mm 280g (688)	Buy now

Lower Casing & Drive 1



Ref	Part	
49	6884557701 Shim (t:0.10mm) UR	Buy now
49	6884557710 Shim (t:0.12mm) UR	Buy now
49	6884557720 Shim (t:0.15mm) UR	Buy now
49	6884557730 Shim (t:0.18mm) UR	Buy now
49	6884557740 Shim (t:0.30mm) UR	Buy now
49	6884557750 Shim (t:0.40mm) UR	Buy now
49	6884557760 Shim (t:0.50mm) UR	Buy now
50	6884557600 Washer, thrust 2	Buy now
51	9321085M97 O-ring(6h1)	Buy now
52	93317325U0 Brg,needle	Buy now
54	6884538302 Washer, claw	Buy now
55	6884538400 Nut	Buy now
56	9028204010 Key, strait(663)	Buy now
57	6634415100 Cam, shift	Buy now
58	6634414401 Rod, shift 2	Buy now

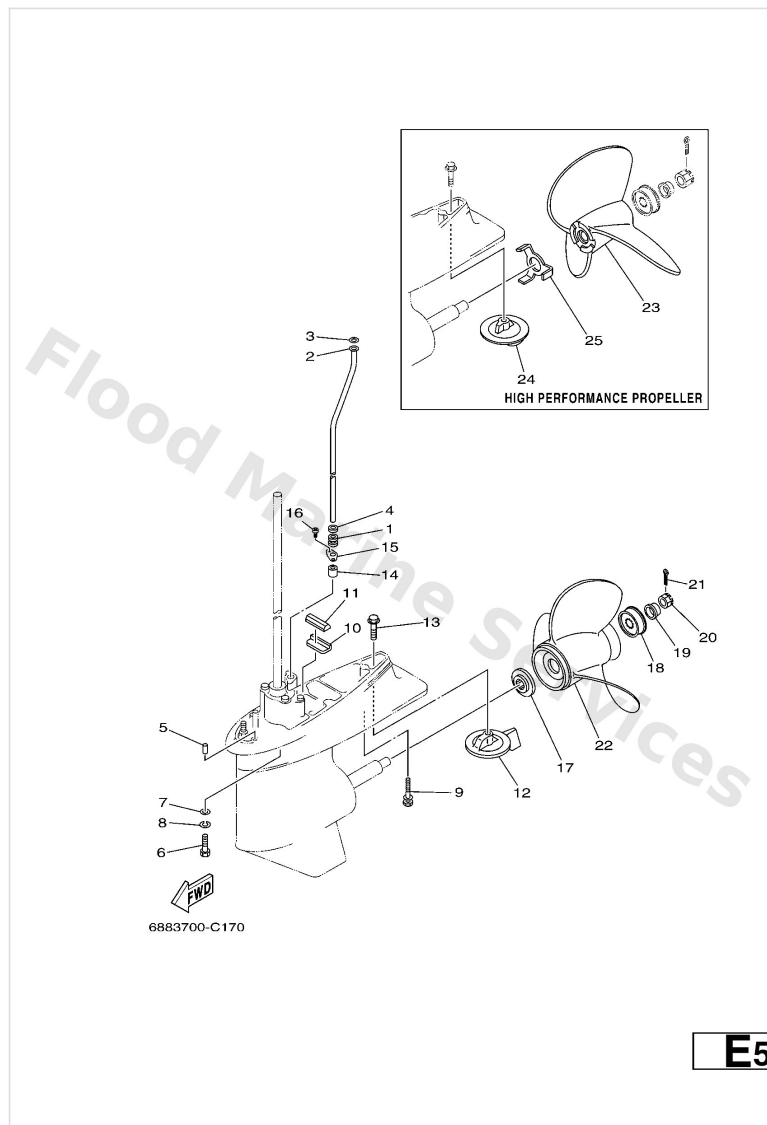
Lower Casing & Drive 1



E2

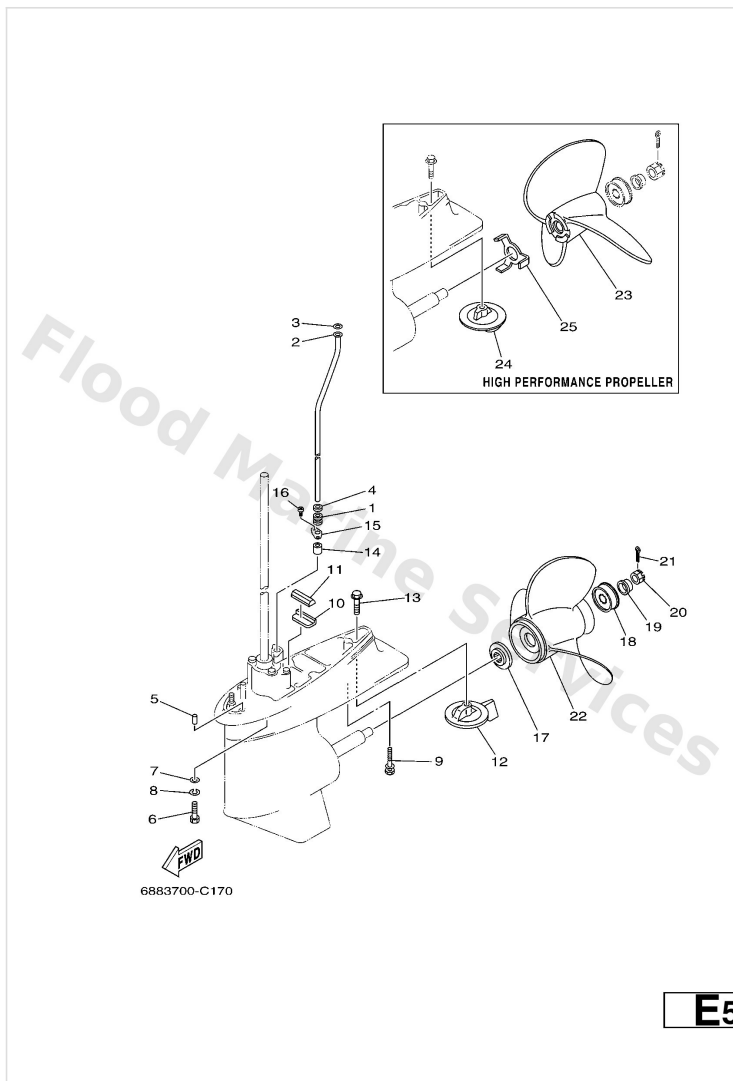
Ref	Part	
59	9900108600 Circlip(2r6)	Buy now

Lower Casing & Drive 2



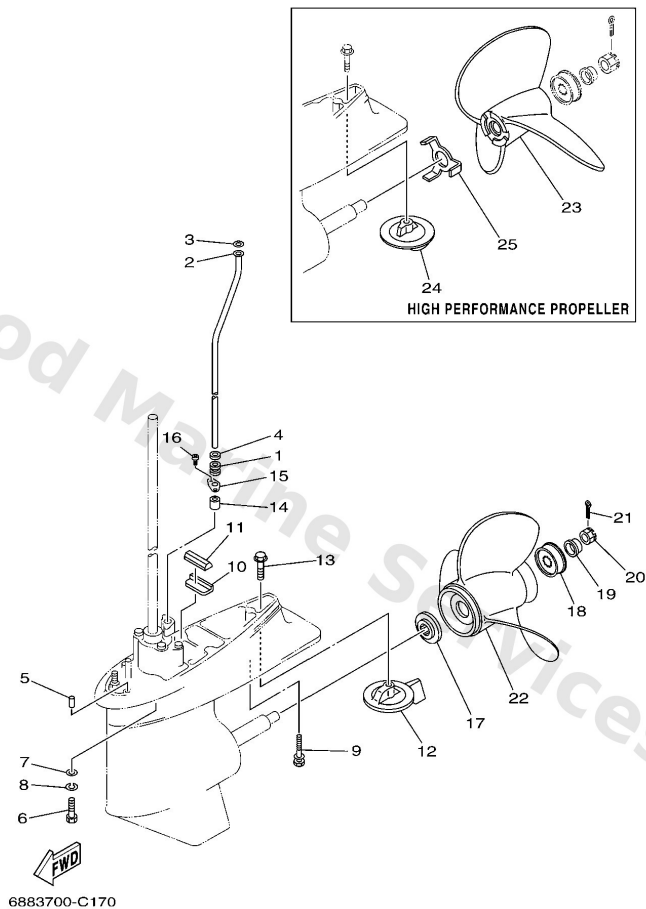
Ref	Part	
1	6634436700 Damper, water seal 3	Buy now
2	6884436110 Tube, water 1 L (20.3")	Buy now
3	9020212060 Washer, plate(663)	Buy now
4	9043012072 Gasket	Buy now
5	9360612019 Pin, dowel (614) L (20.3")	Buy now
6	9707510040 Bolt, hexagon deep recess L (20.3")	Buy now
7	9299010600 Washer, plate	Buy now
8	9299010100 Ybs67-10 washer, spring	Buy now
9	9011908M84 Bolt, with washer L (20.3")	Buy now
10	663453760094 Guide, seal damper	Buy now
11	6884537500 Damper, seal 2	Buy now
12	6884537102 Tab-trim	Buy now
13	9010510M67 Bolt, hexagon (663)	Buy now
14	6634436600 Damper, water seal 2	Buy now
15	9048019M06 Grommet (688)	Buy now

Lower Casing & Drive 2



Ref	Part	
16	9778040512 Screw, pan head tapping	Buy now
17	6884598701 Spacer	Buy now
18	67F4599700 Spacer 2	Buy now
19	9038925M00 Bush	Buy now
20	9017116011 Nut, castle (663)	Buy now
21	9149040025 Pin, cotter (663)	Buy now
22	6E54594100EL Propeller (3x13x19-k) UR	Buy now
22	6E54594300EL Propeller (3x12-5/8"x21"-k) UR	Buy now
22	6E54594501EL Propeller (3x13-1/4x17-k) UR	Buy now
22	6E54594700EL Propeller (3x13-1/2x15-k) UR	Buy now
22	6E54594900EL Propeller (3x13-5/8"x13"-k) UR	Buy now
22	6E54595200EL Propeller (3x13"x23"-k) UR	Buy now
22	688459300298 Propeller (3x13x17) UR	Buy now
22	688459326098 Propeller (3x13-1/2"x14"-k) UR	Buy now
22	688459700398 Propeller (3x13"x19"-k) UR	Buy now

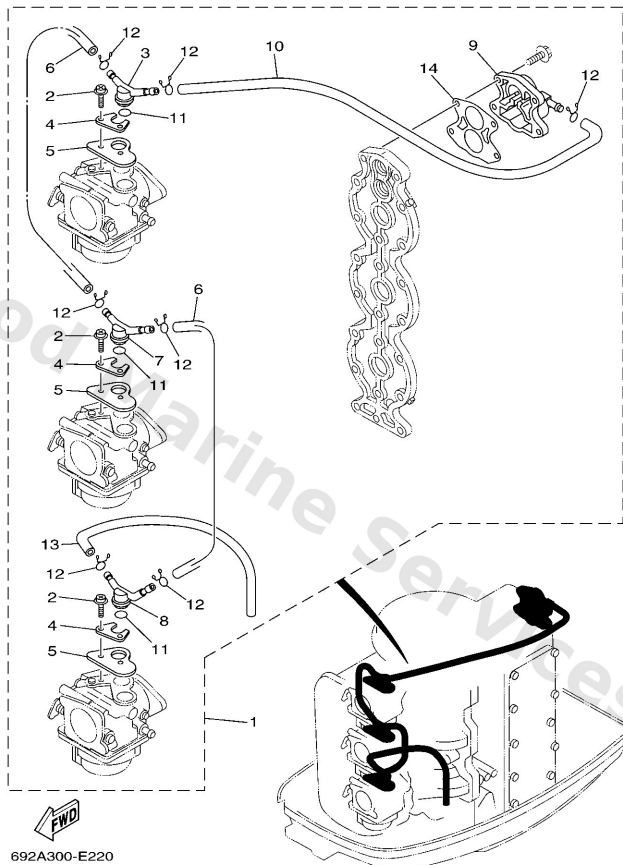
Lower Casing & Drive 2



E5

Ref	Part	
22	688459720298 Propeller (3x13"x21"-k) UR	Buy now
22	688459740298 Propeller (3x13"x23"-k) UR	Buy now
22	688459760198 Propeller (ss 3x13"x25"-k) UR	Buy now
22	688459786098 Propeller (3x13-1/2"x16"-k) UR	Buy now
22	6E54595400EL Propeller (3x14"x11"-k) UR	Buy now
23	6E54597010 Propeller (ss 3x14"x20"-p) UR	Buy now
23	6E54597210 Propeller (ss 3x14"x24"-p) UR	Buy now
23	6E54597410 Propeller (ss 3x14"x28"-p) UR	Buy now
23	6E54597610 Propeller assembly (3x14"x22"-p) UR	Buy now
23	6E54597810 Propeller assembly (3x14"x26"-p) UR	Buy now
24	6E54537110 Tab-trim	Buy now
25	6E54599410 Plate, tooth	Buy now

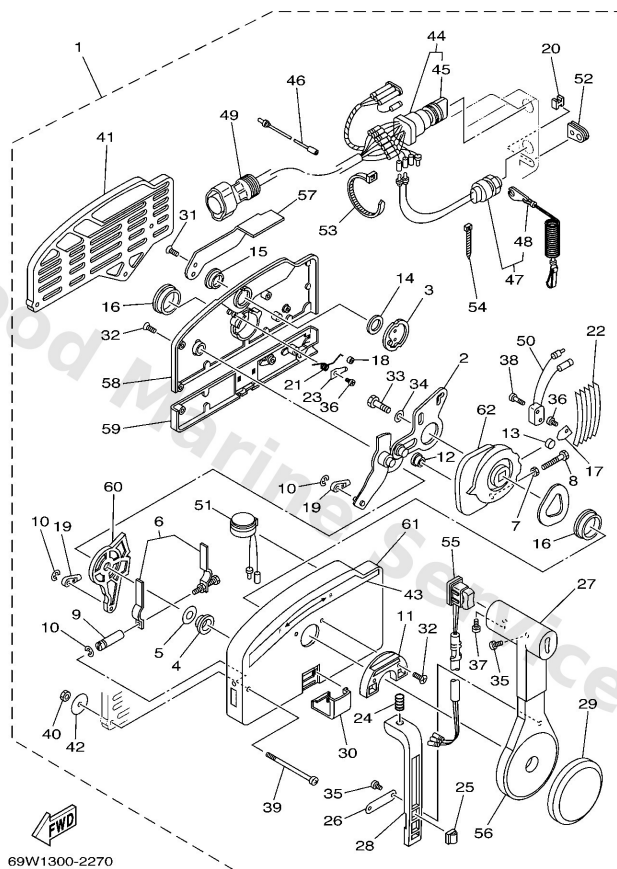
Optional Parts



F6

Ref	Part	
1	6881244051 Heat exchanger assembly AP	Buy now
2	9798005114 Screw, with washer(6f5)	Buy now
3	6H11496950 Cap	Buy now
4	6H11494550 Jet	Buy now
5	6H11457250 Plate, stay	Buy now
6	9044511M01 Hose (l180)	Buy now
7	6H11416950 Cap	Buy now
8	6H11496850 Cap	Buy now
9	6H11241350 Cover, thermostat	Buy now
10	6H11434851 Pipe 1	Buy now
11	9321015M52 O-ring (6e9)	Buy now
12	9046710M04 Clip, pipe 1 (6e9)	Buy now
13	6E51248100 Pipe 1	Buy now
14	6H11241450 Gasket, cover	Buy now

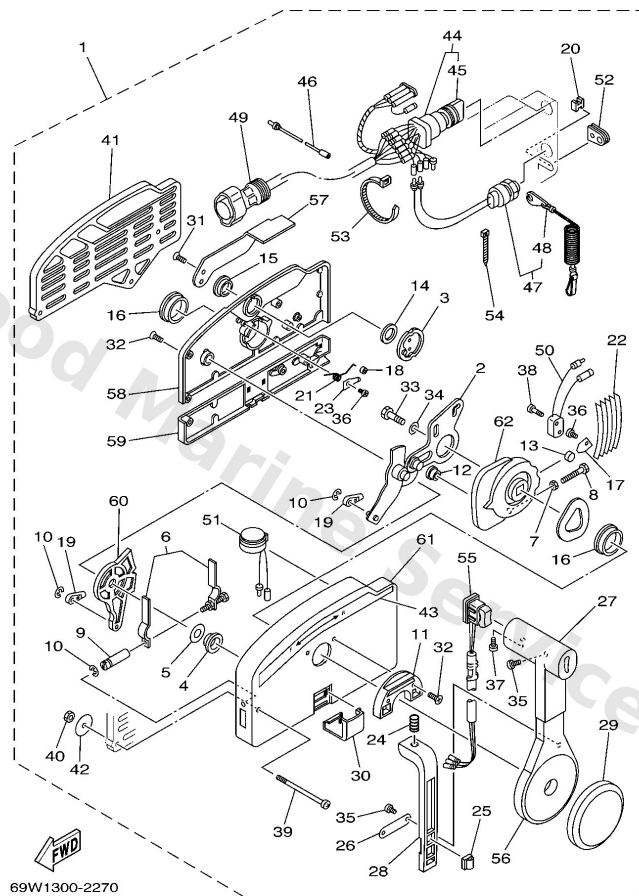
Remote Control Assy



F3

Ref	Part	
1	7034820717 703 mec rc side mount push AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now
15	7034824300 Bushing 3	Buy now

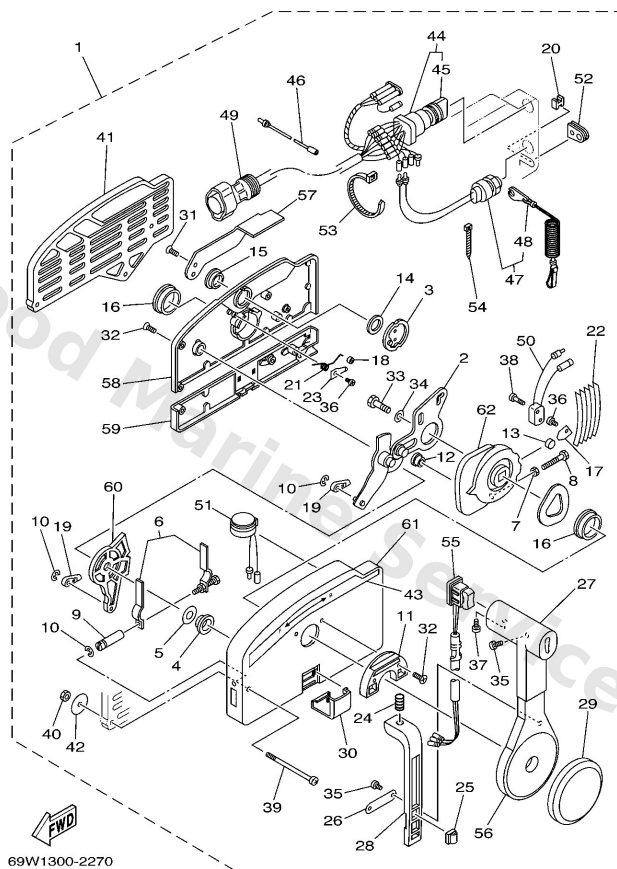
Remote Control Assy



F3

Ref	Part	
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now
30	7034821900 Cover, lead	Buy now

Remote Control Assy

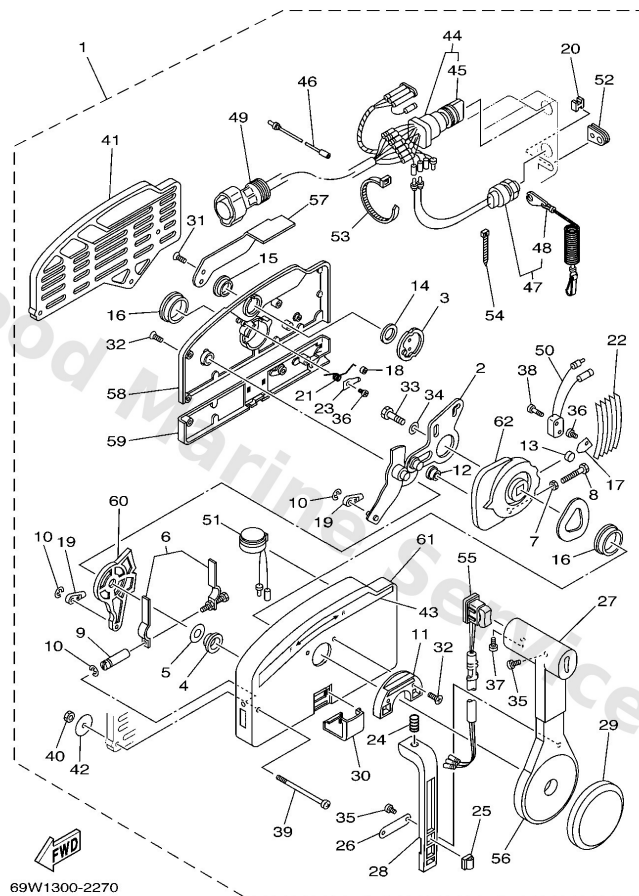


69W1300-2270

F3

Ref	Part	
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251043 Main switch assembly	Buy now
45	7038257700 Cap, key	Buy now

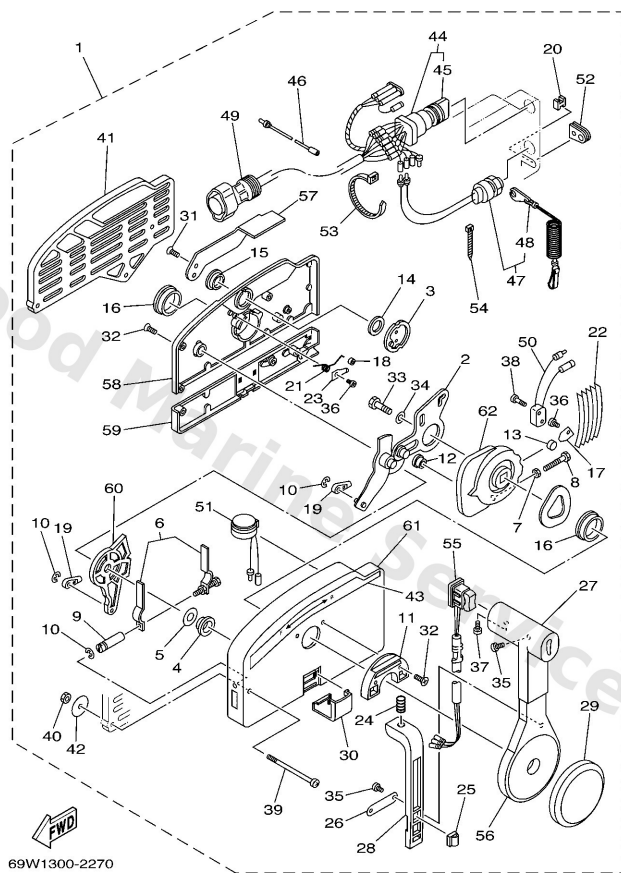
Remote Control Assy



F3

Ref	Part	
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258A20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	7038338302 Buzzer	Buy now
52	7034828410 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7038256312 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	7034822100 Grip	Buy now
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now

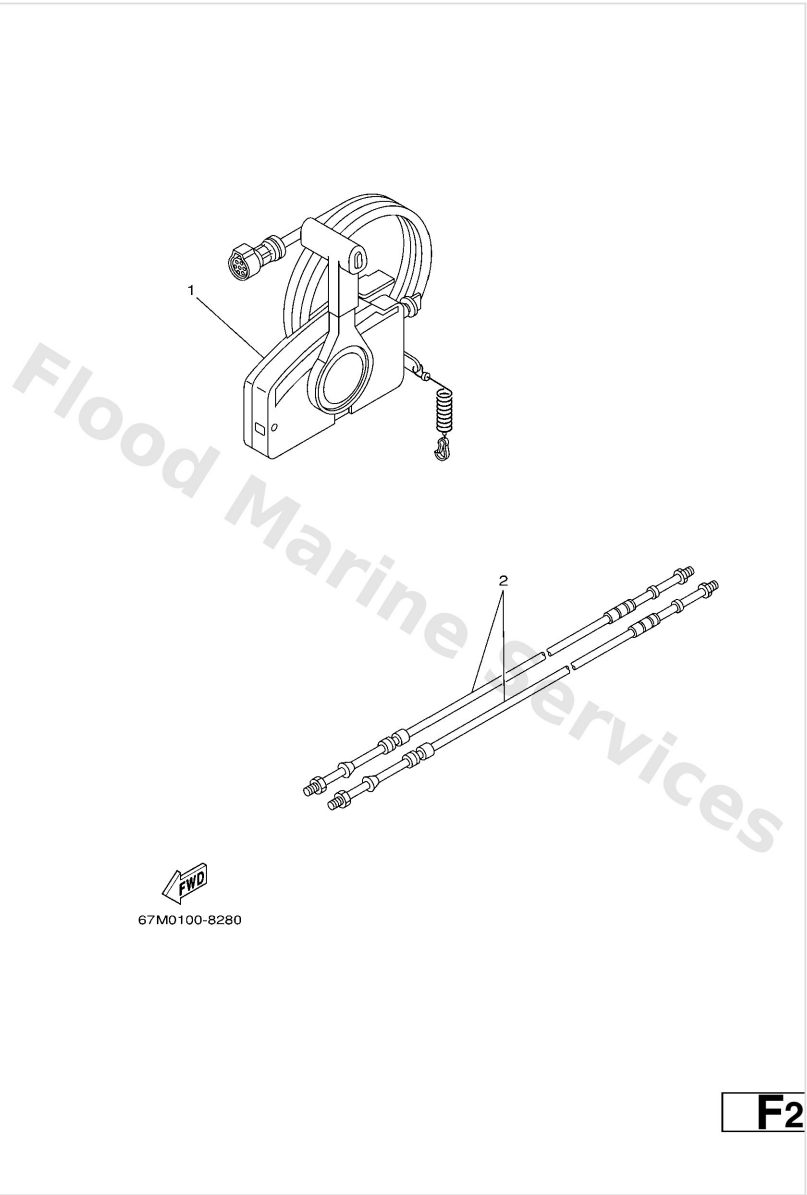
Remote Control Assy



F3

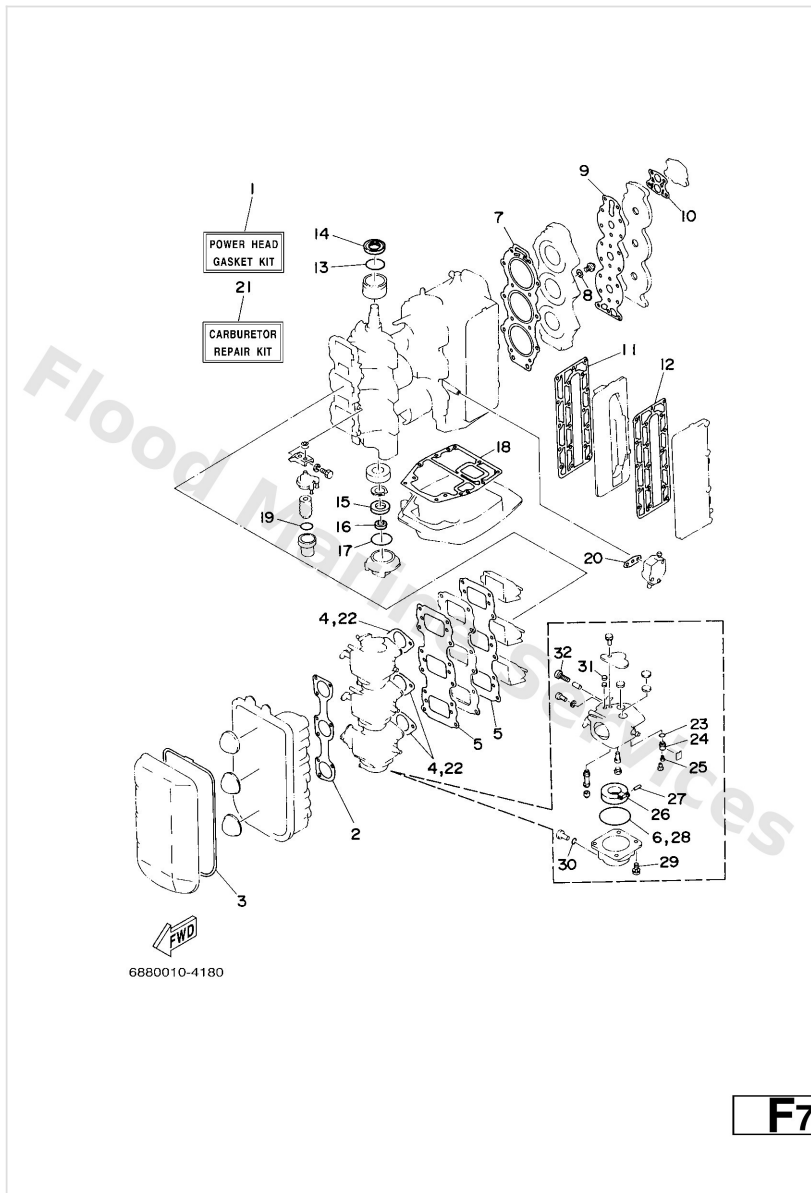
Ref	Part	
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now

Remote Control Box



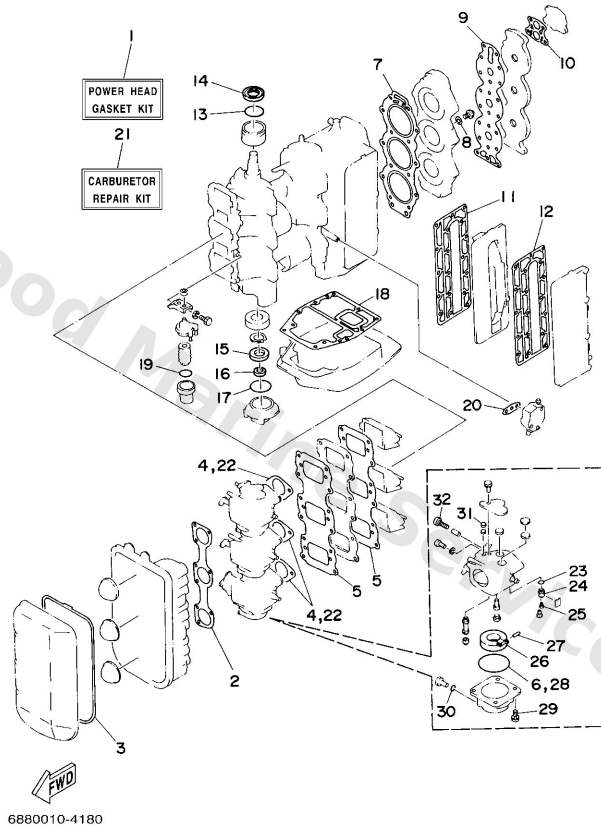
Ref	Part	
1	7034820717 703 mec rc side mount push AP WITH PT/T SW.	Buy now
2	7014832030 Cable, Remote Control L=14F UR	Buy now
2	7014832040 Cable, Remote Control L=19F UR	Buy now
2	7014832070 Cable, Remote Control L=20F UR	Buy now
2	7014832080 Cable, Remote Control L=17F UR	Buy now

Repair Kit 1



Ref	Part	
1	688W000102 Power head gasket kit	Buy now
2	68814483A0 Gasket	Buy now
3	6881441601 Gasket, air cleaner	Buy now
4	68814198A2 Gasket	Buy now
5	68813621A1 Gasket, valve seat	Buy now
6	6761498400 Gasket, float chamber	Buy now
7	68811181A1 Gasket, cylinder head 1	Buy now
8	9043014115 Gasket (663)	Buy now
9	68811193A1 Gasket, head cover 1	Buy now
10	68812414A1 Gasket, cover	Buy now
11	68841112A0 Gasket, exhaust inner cover	Buy now
12	68841114A0 Gasket, exhaust outer cover	Buy now
13	9321046M16 O-ring (688)	Buy now
14	9310236M02 Oil seal(52w)	Buy now
15	9310230M05 Oil seal (688)	Buy now

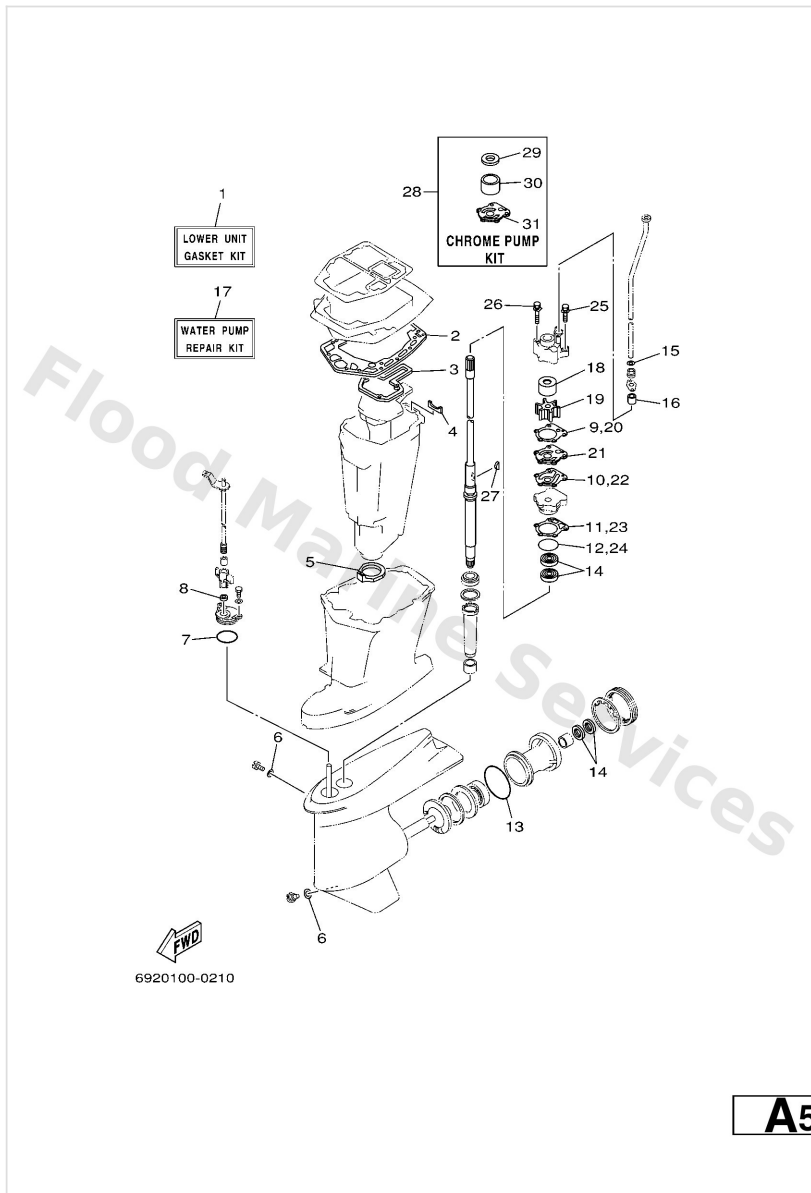
Repair Kit 1



F7

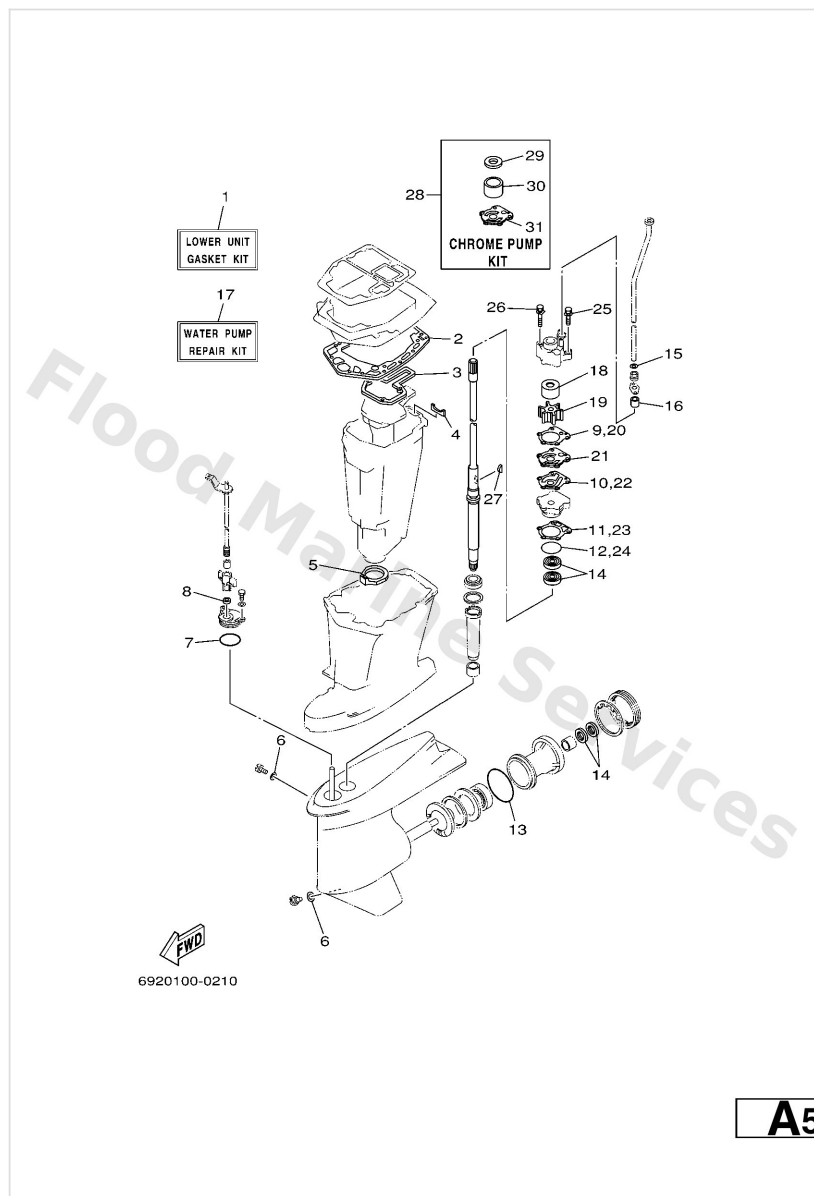
Ref	Part	
16	9310420M02 Oil seal (688)	Buy now
17	9321062269 Ring, o(663)	Buy now
18	68845113A0 Gasket, upper casing	Buy now
19	9321032738 O-ring(1wg)	Buy now
20	65024431A0 Gasket,fuel pump	Buy now
21	6H1W009301 Carburetor repair kit	Buy now
23	9321004228 O-ring (371)	Buy now
24	6921459001 Needle valve assembly	Buy now
25	6761418600 Pin, valve	Buy now
26	6761498501 Float comp	Buy now
27	6881454800 Pin, arm	Buy now
29	9798004114 Screw, pan head(ga5)	Buy now
30	9321004230 O-ring (371)	Buy now
31	6631412600 Packing	Buy now
32	6921492300 Screw, adjusting	Buy now

Repair Kit 2



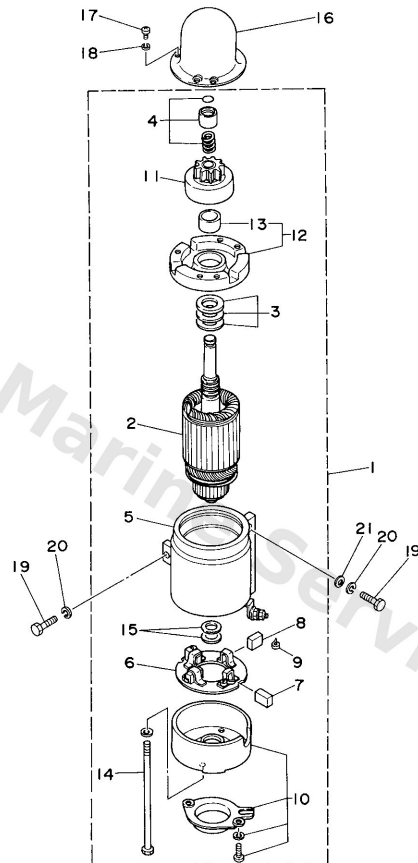
Ref	Part	
1	688W000122 Lower unit gasket kit	Buy now
2	68845114A1 Gasket, upper casing	Buy now
3	68841134A0 Gasket, exhaust manifold	Buy now
4	6884113300 Gasket, exhaust manifold 1	Buy now
5	6884512300 Gasket, muffler	Buy now
6	9043008020 Gasket	Buy now
7	9321049046 O-ring (620)	Buy now
8	9310609014 Oil seal	Buy now
9	68844315A0 Gasket,water pump 1	Buy now
10	68844324A0 Gasket,cartridge Outer plate	Buy now
11	68844316A0 Gasket,water pump 2	Buy now
12	9321046044 O-ring	Buy now
13	9321085M97 O-ring(6h1)	Buy now
14	9310125M03 Oil seal	Buy now
15	9043012072 Gasket	Buy now

Repair Kit 2



Ref	Part	
16	6634436600 Damper, water seal 2	Buy now
17	692W007802 Water pump repair kit	Buy now
18	6884432200 Insert, cartridge	Buy now
19	6884435203 Impeller	Buy now
21	6884432300 Outer plate, cartridge	Buy now
25	9011908M13 Bolt, with washer(6h0)	Buy now
26	9011908M16 Bolt, with washer(6h0)	Buy now
27	9028004M04 Key, woodruff (688)	Buy now
28	688W00781A Chrome pump kit	Buy now
29	6884432141 Inner plate, cartridge	Buy now
30	6884432241 Insert, cartridge	Buy now
31	6884432340 Outer plate, cartridge	Buy now

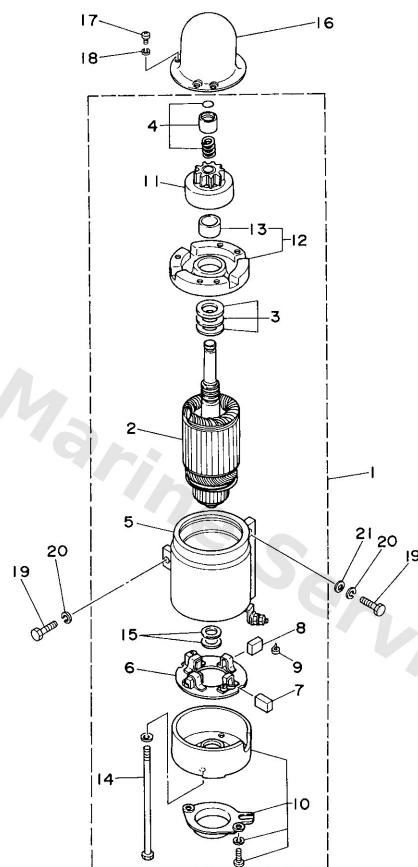
Starting Motor



C4

Ref	Part	
1	6888180012 Starting motor assembly	Buy now
2	6768185011 Armature assembly	Buy now
3	6768180910 Washer kit	Buy now
4	6768185710 Pinion stopper set	Buy now
5	6888181011 Stator assembly	Buy now
6	6638184011 Brush holder assembly	Buy now
7	6638181111 Brush 1	Buy now
8	6638181211 Brush 2	Buy now
9	6638181310 Spring, brush	Buy now
10	6638182012 Rear bracket assembly	Buy now
11	6638183211 Pinion assembly	Buy now
12	6888183011 Front bracket assembly	Buy now
13	6888183100 Metal, front	Buy now
14	6638182610 Bolt 1	Buy now
15	6888182400 Washer 2	Buy now

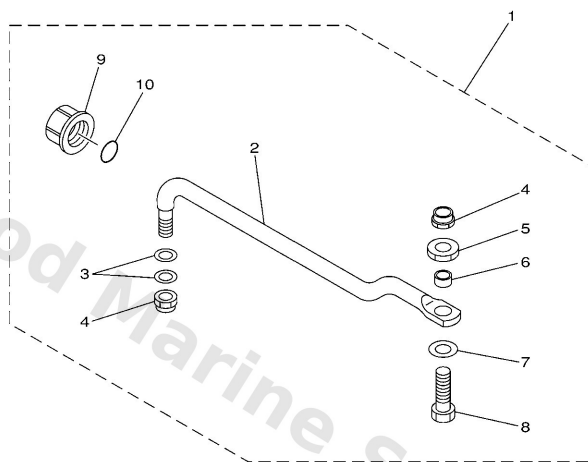
Starting Motor



C4

Ref	Part	
16	6888184200 Cover	Buy now
17	9788004010 Screw, pan head (e56)	Buy now
18	9299004600 Washer, plain (646)	Buy now
19	9701308030 Bolt	Buy now
20	9290308100 Ybs67-8 washer, spring	Buy now
21	9299008600 Washer, plain (663)	Buy now

Steering Guide

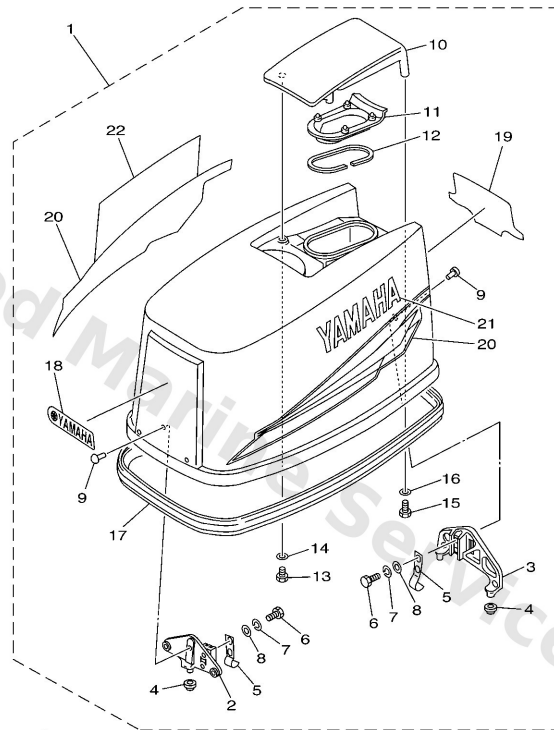


6880700-9190

F1

Ref	Part	
1	6886135010 Steering guide attachment kit AP	Buy now
2	6886135110 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Coller (688)	Buy now
7	9020110M63 Washer, plate	Buy now
8	6E56135500 Bolt	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

Top Cowling

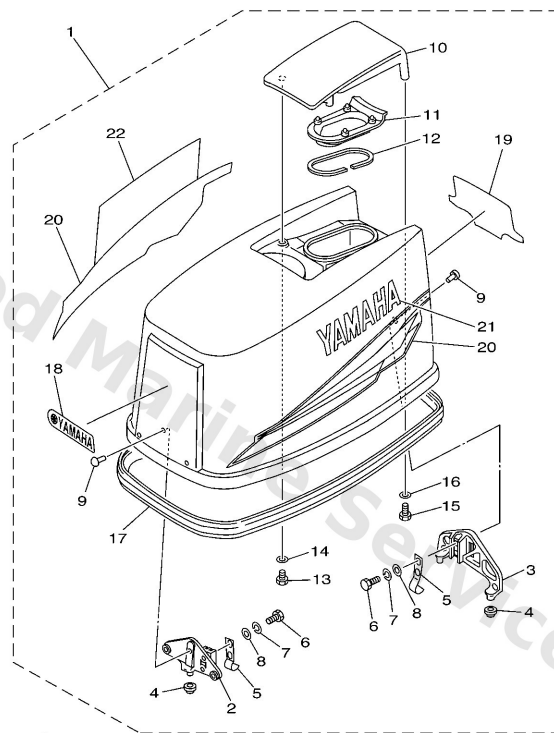


6881300-2010

A4

Ref	Part	
1	69242610804D Top Cowling assembly	Buy now
2	688426470094 Holder, clamp band	Buy now
3	688426490094 Holder, clamp band	Buy now
4	6634266200 Damper	Buy now
5	6884265210 Hook 2	Buy now
6	9709506018 Bolt (fj0)	Buy now
7	9299506100 Washer(6a1)	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	9026606009 Rivet (697)	Buy now
10	68842613014D Molding, air duct	Buy now
11	6884261800 Air shroud, top cowling	Buy now
12	6884262800 Seal 1	Buy now
13	9709506016 Bolt, hexagon deep recess	Buy now
15	9709506025 Bolt	Buy now
17	6884261500 Seal	Buy now

Top Cowling

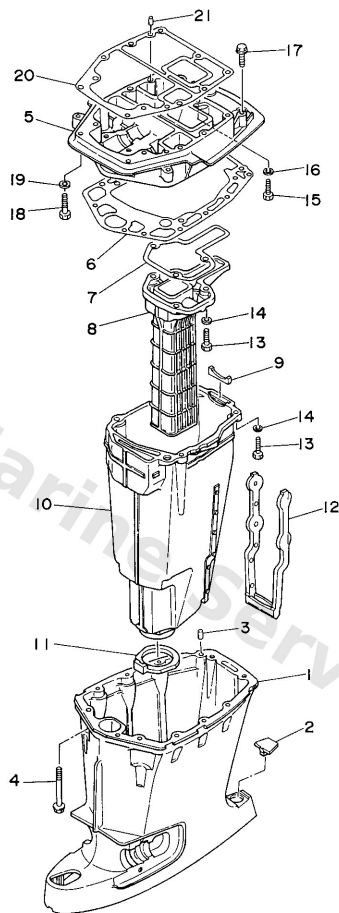


FWD
6881300-2010

A4

Ref	Part	
18	68842677D0 Graphic, front YAMAHA	Buy now
19	6924267831 Graphic Rear	Buy now
20	688W007031 Graphic set	Buy now
21	6884268131 Mark Cowling	Buy now
22	6884268231 Mark, Cowling	Buy now

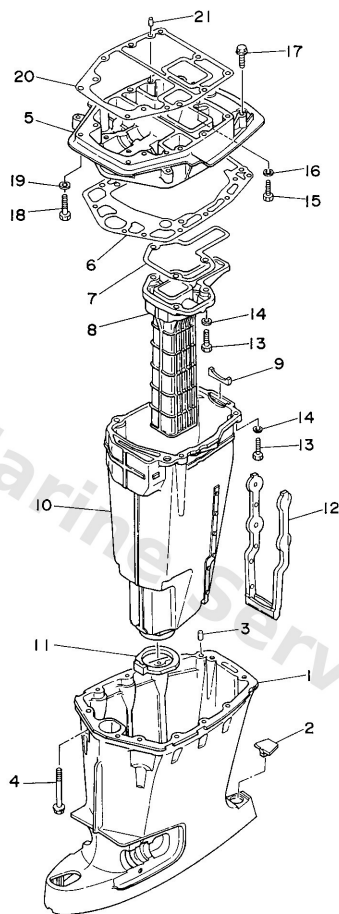
Upper Casing



E1

Ref	Part	
1	68845111044D Casing, upper	Buy now
2	6634515510 Cap	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011908M80 Bolt, with washer(688)	Buy now
5	688411370394 Guide, exhaust	Buy now
6	68845114A1 Gasket, upper casing	Buy now
7	68841134A0 Gasket, exhaust manifold	Buy now
8	69241131005B Manifold, ext. 1	Buy now
9	6884113300 Gasket, exhaust manifold 1	Buy now
10	68814711015B Muffler 1	Buy now
11	6884512300 Gasket, muffler	Buy now
12	6631473710 Damper, muffler	Buy now
13	9707508030 Bolt, hexagon (fj1)	Buy now
14	9299508100 Ybs67-8 washer, spring	Buy now
15	9707508025 Bolt, hexagon deep recess	Buy now

Upper Casing



FWD
6920100-4170

E1

Ref	Part	
17	9011908M79 Bolt, hexagon (fj1)	Buy now
18	9707508035 Bolt(70w)	Buy now
20	68845113A0 Gasket, upper casing	Buy now

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