



Yamaha 80AETOL 1985

Parts Manual

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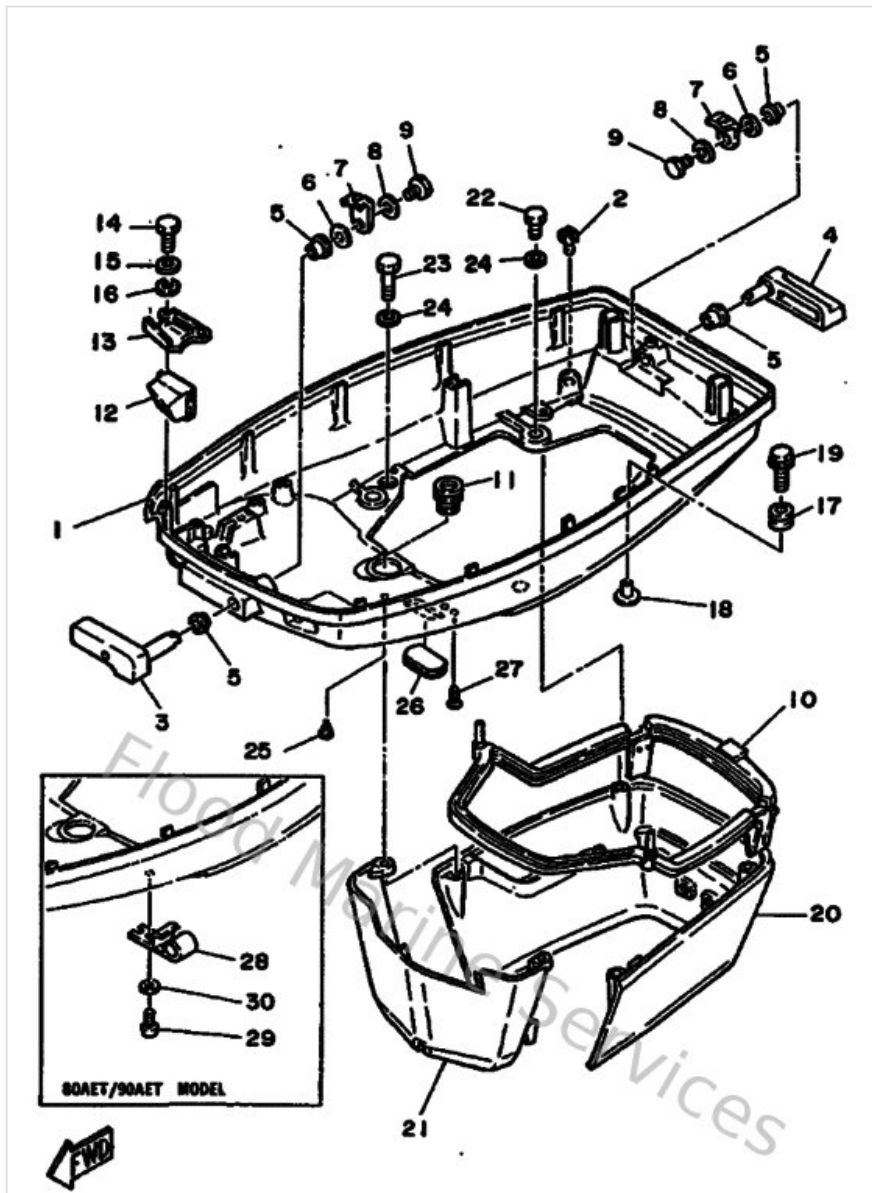
Authorised Yamaha Dealers



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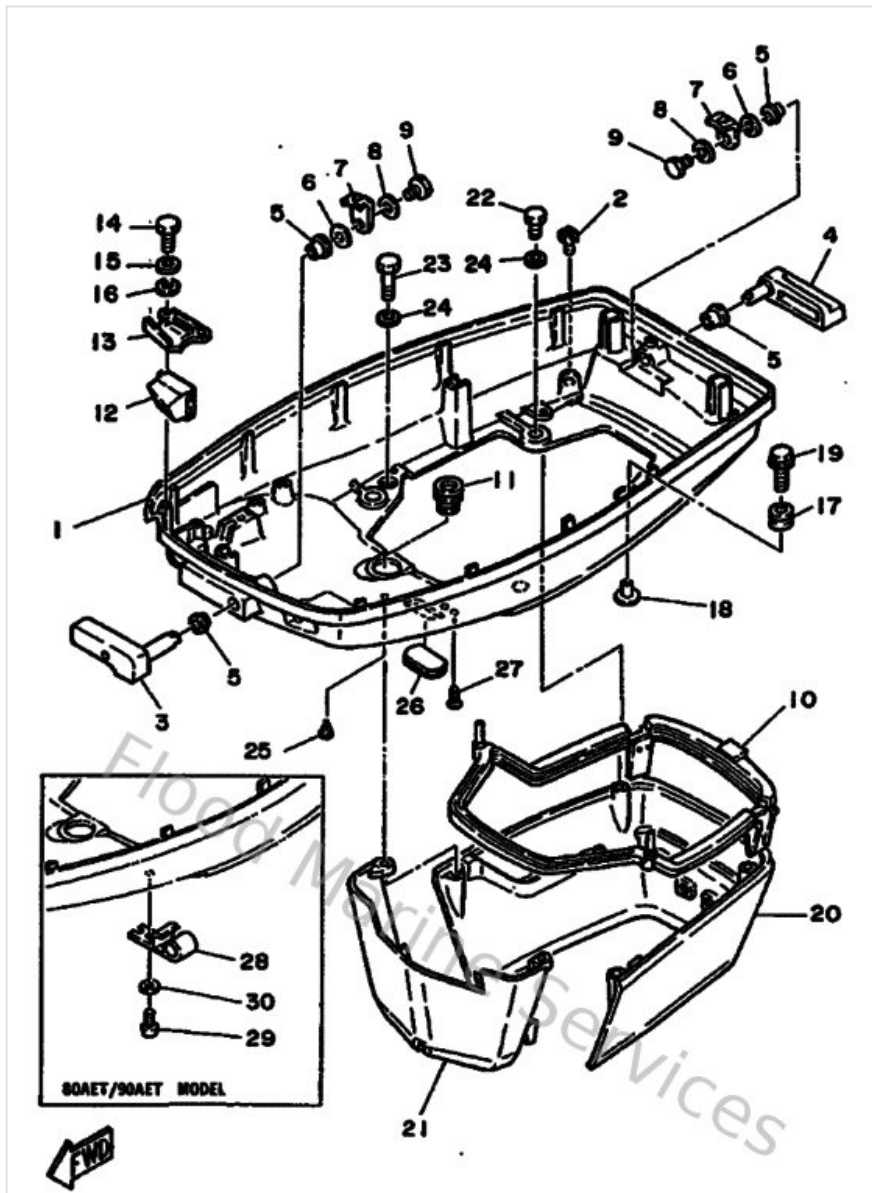
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Bottom Cowling



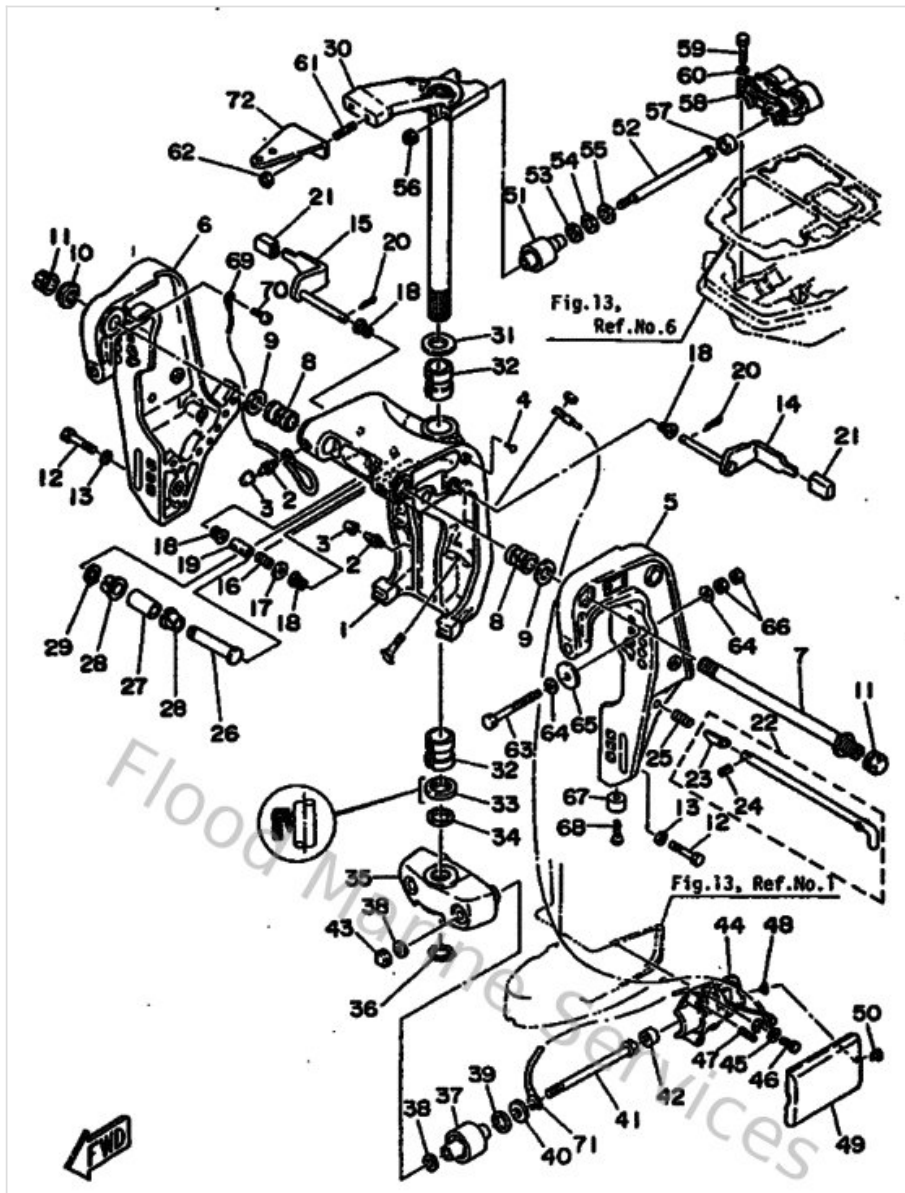
Ref	Part	
2	6H3443910000 Nipple, hose	Buy now
5	9038613M3800 Bushing (697)	Buy now
6	902061301900 Washer, wave 6264283200	Buy now
7	688428160000 Lever, clamp 2	Buy now
8	9020106M0200 Washer, plate (6k8)	Buy now
9	973130601200 Bolt(gh1)	Buy now
10	688427160200 Rubber seal 1	Buy now
11	663427240000 Grommet	Buy now
12	688427250100 Grommet	Buy now
13	688427380094 Plate, fitting	Buy now
14	970950601600 Bolt, hexagon deep recess	Buy now
15	929030610000 Washer(6a1)	Buy now
16	929900660000 Washer, plain (646)	Buy now
17	9048009M1200 Grommet (6a0)	Buy now
18	9038706M6900 Collar (688)	Buy now

Bottom Cowling



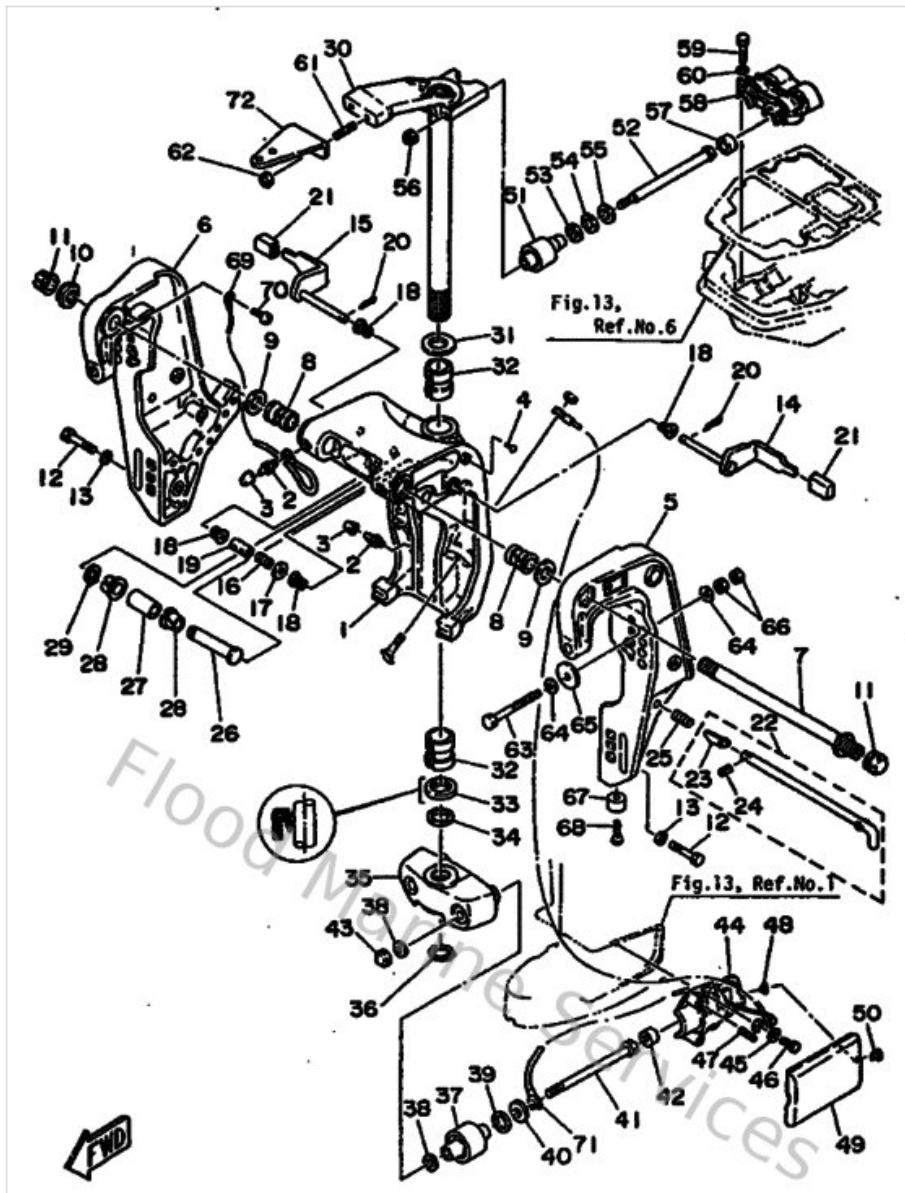
Ref	Part	
19	9011906M2600 Bolt, with washer	Buy now
20	6884274101EJ Plate Fitting	Buy now
22	973130602000 Bolt(7u8)	Buy now
23	970800603000 Bolt(jf7)	Buy now
25	9048006M1900 Grommet (6e3)	Buy now
26	688427261000 Grommet	Buy now
27	9033805M0300 Plug (6h1)	Buy now
28	6E5243670100 Clamp, fuel pipe 2	Buy now
29	9015706M0100 Screw (6e5)	Buy now

Bracket 1



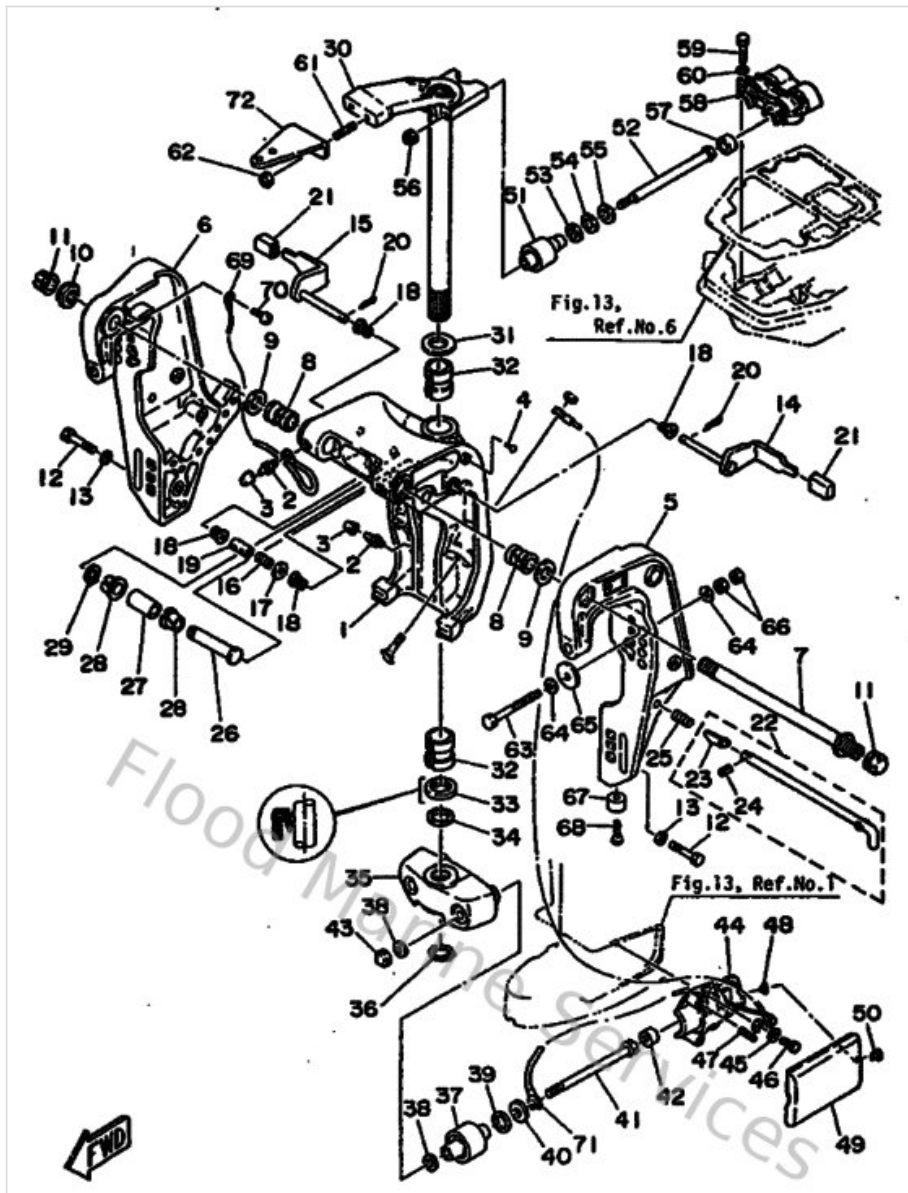
Ref	Part	
2	937000600400 Nipple, grease(6a1)	Buy now
3	663451190000 Cap, grease nipple	Buy now
4	902690301000 Rivet (663)	Buy now
6	6884311212EJ Bracket, Clamp	Buy now
7	688431310300 Bolt, clamp bracket	Buy now
8	9038622M1500 Bushing (688)	Buy now
9	9020122M6700 Washer, plate (688)	Buy now
10	901852204300 Nut, self-locking	Buy now
11	6G5431450100 Cap, clamp bracket	Buy now
12	973951004500 Bolt(64d)	Buy now
13	929901010000 Ybs67-10 washer, spring	Buy now
14	688431810400 Lever, tilt stop 1	Buy now
15	688431850200 Lever, tilt stop 2	Buy now
16	9050110M2100 Spring (688)	Buy now
17	929901020000 958-69527-00 washer, plain	Buy now

Bracket 1



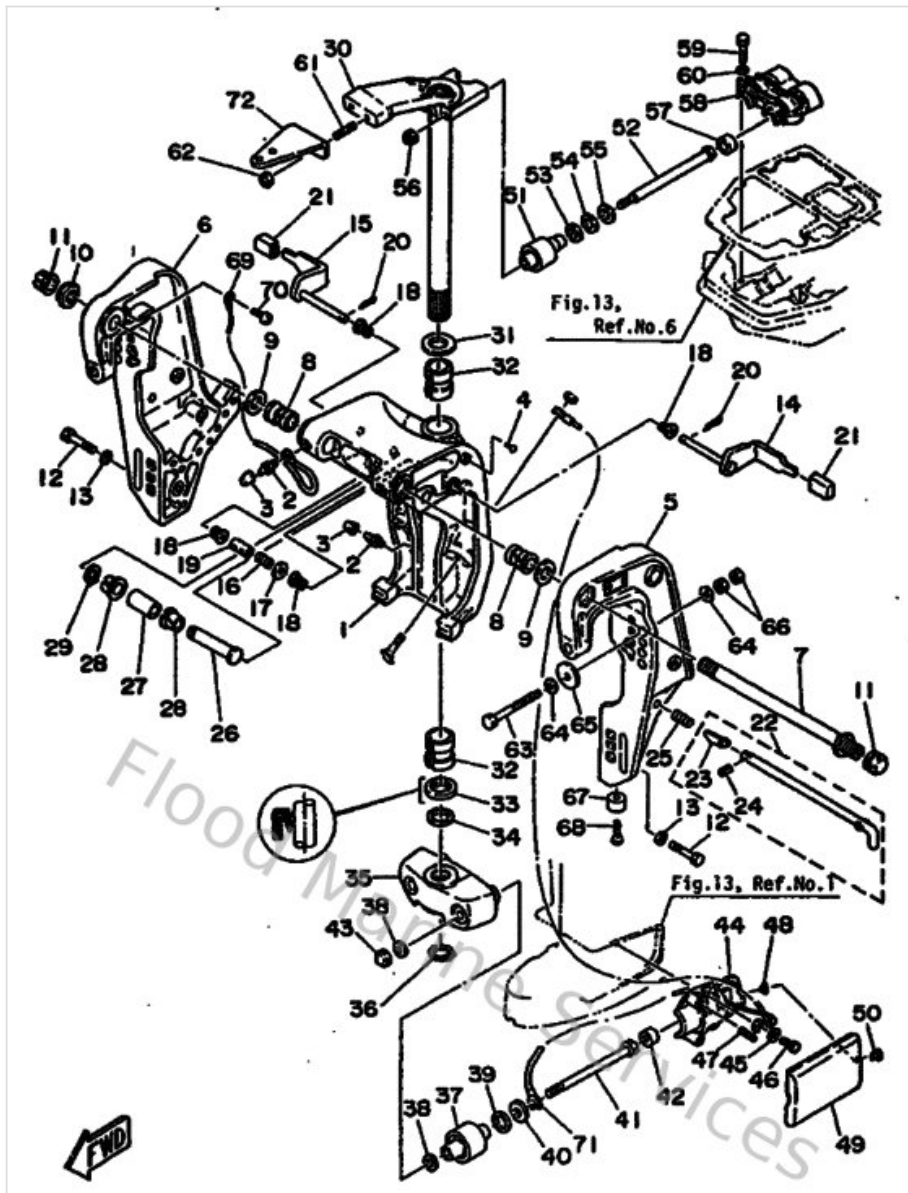
Ref	Part	
18	9038610M1600 Bushing (688)	Buy now
19	9038710M3800 Coller (6e5)	Buy now
20	914903002500 Pin cotter	Buy now
22	688431600100 Tilt rod ass'y	Buy now
23	688431650000 Stopper, tilt rod	Buy now
24	916903001200 Pin, spring	Buy now
25	9050216M0200 Spring, conical (688)	Buy now
26	6E5431260000 Pin, upper shock mount	Buy now
28	9038618M3500 Bush (688)	Buy now
29	9341018M0200 Circlip (6f2)	Buy now
30	68842510038D Steering bracket assembly	Buy now
31	902013042000 Washer, plate(6h1)	Buy now
32	903863004800 Bush	Buy now
33	9310930M0300 Oil seal (688)	Buy now
34	902013141800 Washer plate(663)	Buy now

Bracket 1



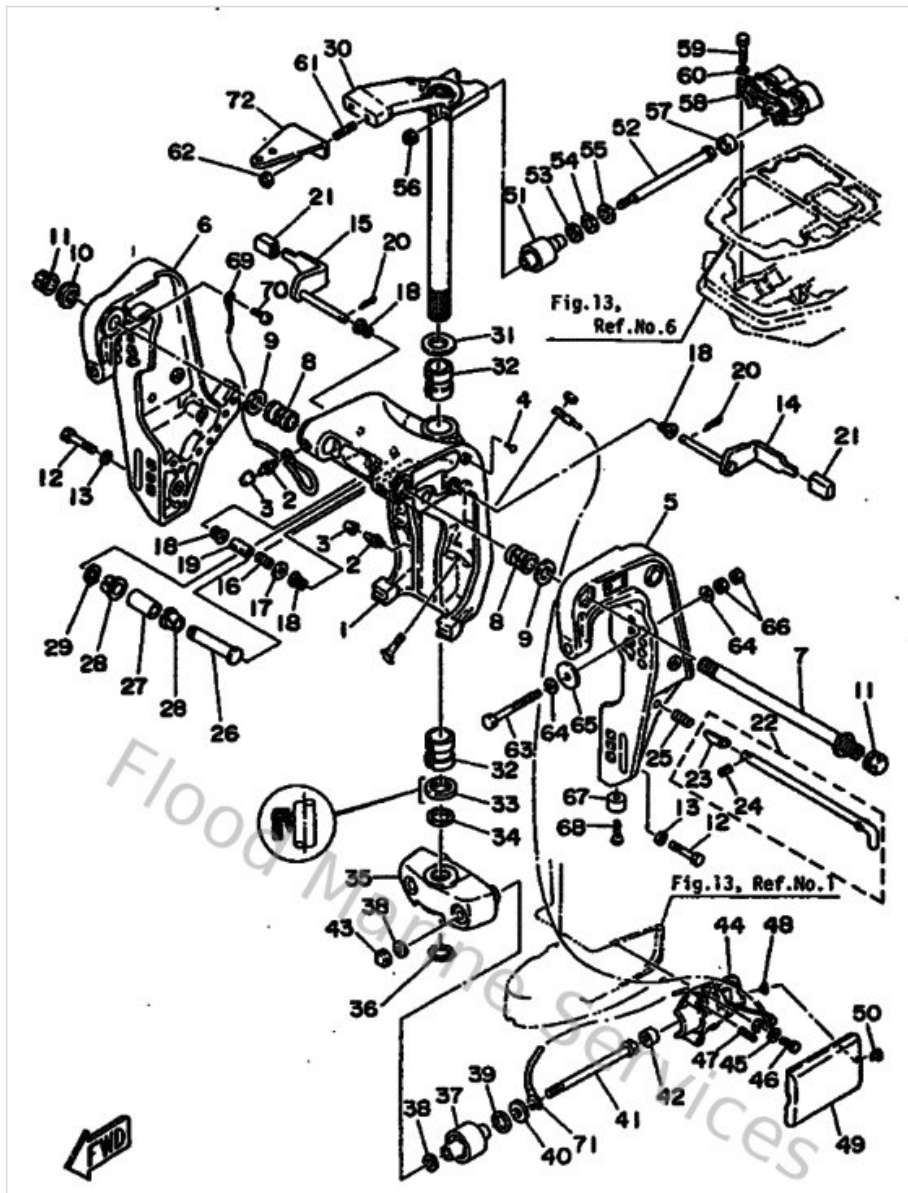
Ref	Part	
35	6634455102EJ Hsg Lower M0Unt	Buy now
36	9341028M0600 Circlip (688)	Buy now
37	687445550094 Mount damper, lower side	Buy now
38	9020112M1600 Washer, plate (679)	Buy now
39	9020225M0400 Washer, plate (663)	Buy now
40	9020113M1900 Washer, plate (663)	Buy now
41	901091226100 Bolt(663)	Buy now
42	663445750000 Damper, lower mount rubber	Buy now
43	953801280000 Nut crown(663)	Buy now
44	687445520094 Housing, lower mount rubber	Buy now
45	929900810000 Ybs67-8 washer, spring	Buy now
46	973750802500 Bolt (62g)	Buy now
47	905011423600 Spring, compression(64j)	Buy now
48	901790606600 Nut(663)	Buy now
50	923800601500 Screw pan head	Buy now

Bracket 1



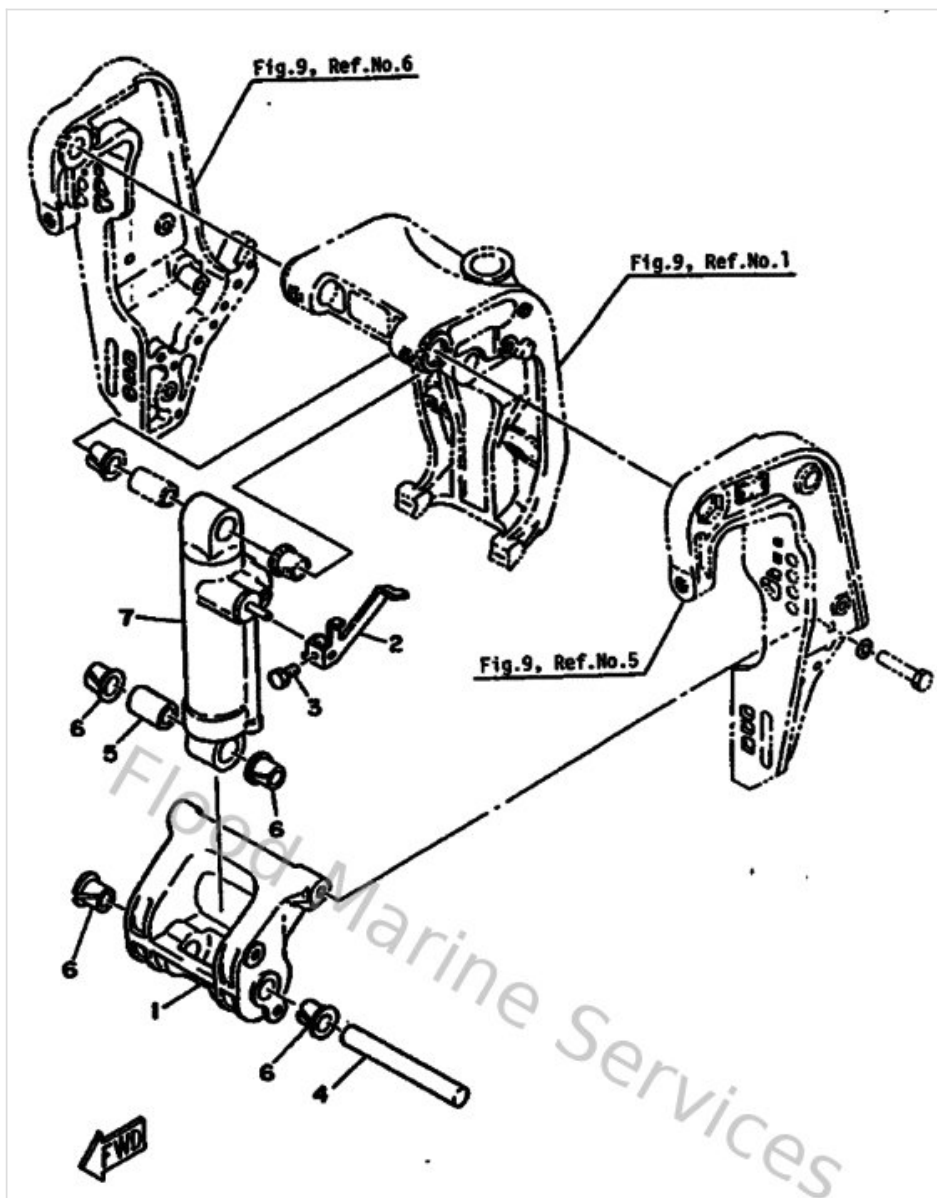
Ref	Part	
51	688445140094 Mount damper, upper side	Buy now
52	901011004100 Bolt	Buy now
53	9020120M2100 Washer, plate (688)	Buy now
54	9020220M0600 Washer, plate (688)	Buy now
55	9020111M2200 Washer, plate (688)	Buy now
56	901851005100 Nut, self-locking	Buy now
58	688445110094 Cover, upper mount	Buy now
59	973750803500 Bolt(70w)	Buy now
61	901161017500 Bolt, stud	Buy now
63	9010112M6500 Bolt	Buy now
64	929901220000 Ybs66-12 washer,plain	Buy now
65	902011242600 Washe, plate(663)	Buy now
66	953801260000 Nut (707)	Buy now
67	688452510100 Anode	Buy now
68	9015206M0100 Screw, countersunk	Buy now

Bracket 1



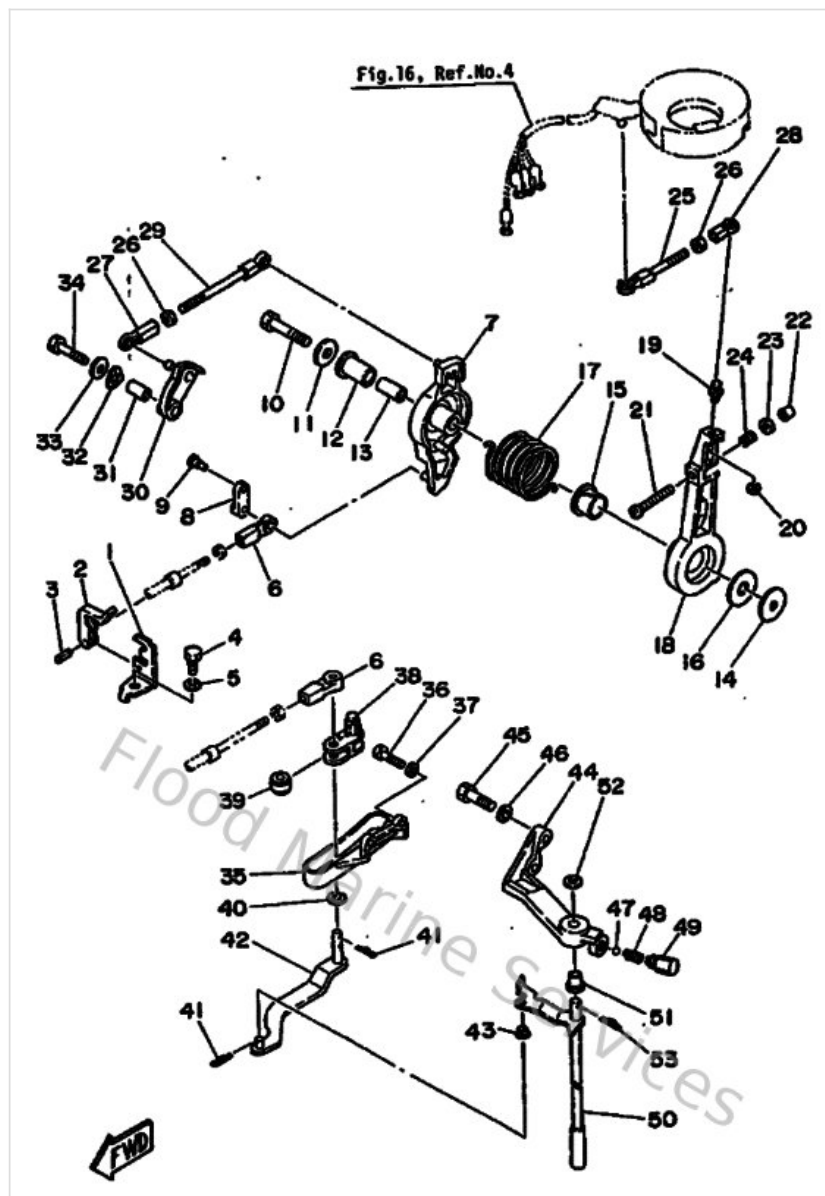
Ref	Part	
69	688821480000 Wire, Lead 4	Buy now
70	978900601200 Screw, pan head(62j)	Buy now
72	6884851110Ej Hook, steering	Buy now

Bracket 2



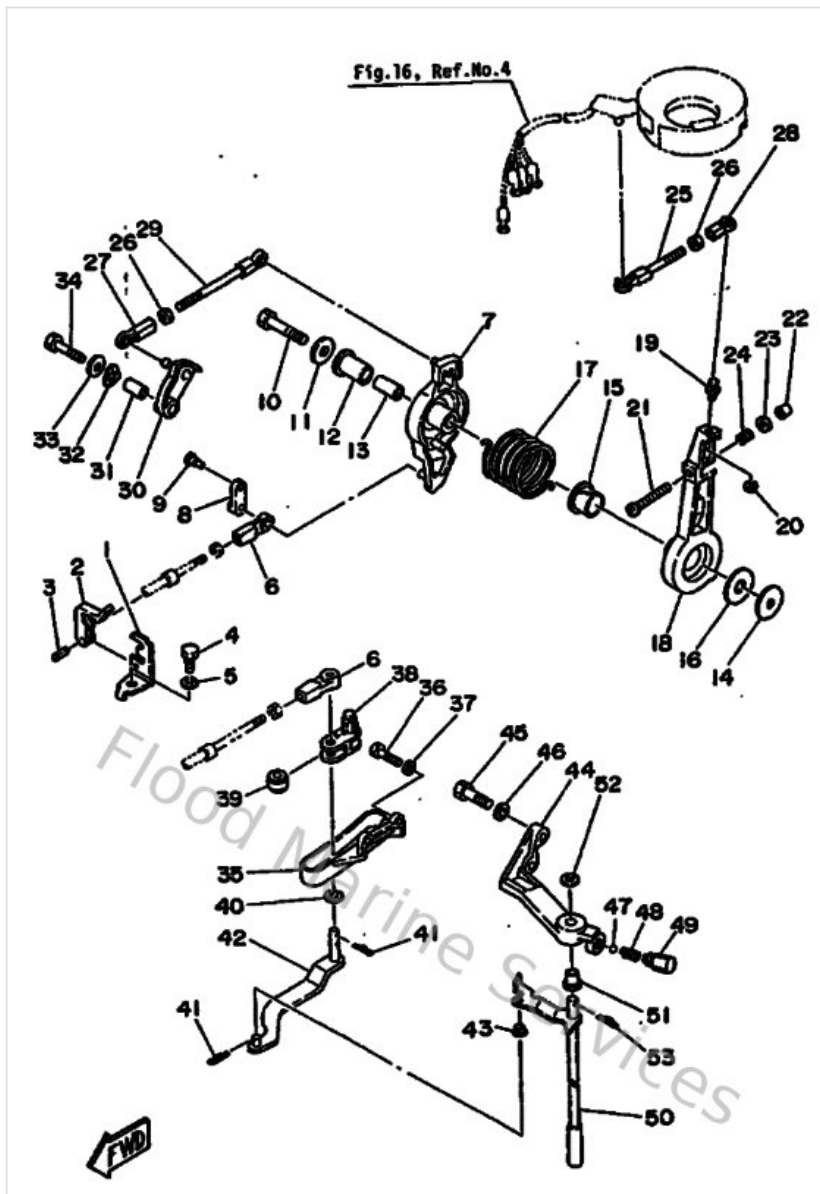
Ref	Part	
2	688436310000 Lever, tilt 1	Buy now
3	973800601000 Bolt	Buy now
4	688431240100 Pin, lower shock mount	Buy now
5	9038618M2100 Bushing (688)	Buy now
6	9038618M3500 Bush (688)	Buy now
7	6884310705E element	Buy now

Control



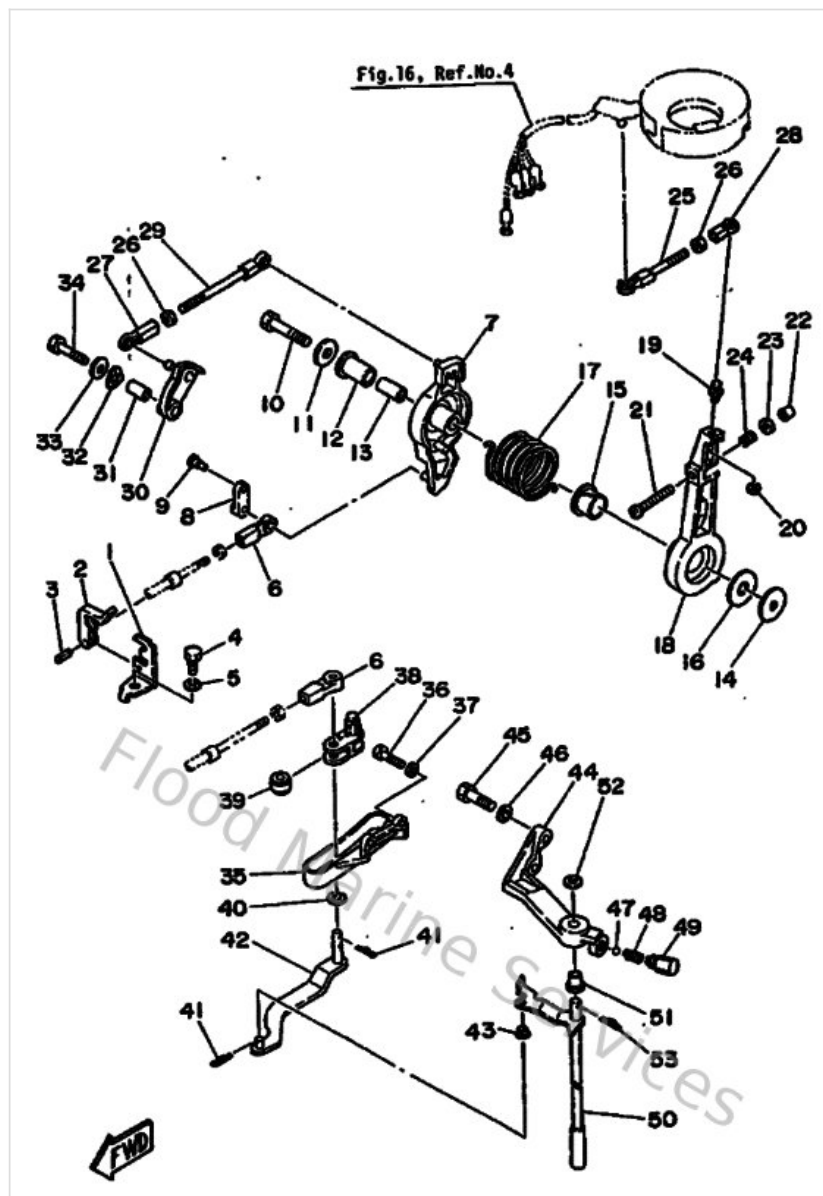
Ref	Part	
1	663485310000 Bracket, remote control	Buy now
2	663485380000 Clamp, cable 1	Buy now
3	916903001200 Pin, spring	Buy now
4	973130801600 Bolt, hexagon	Buy now
5	929030810000 Ybs67-8 washer, spring	Buy now
6	663483440000 Cable end, remote control	Buy now
7	688416320094 Lever, Mag.contr.2	Buy now
8	688441710000 Lock Lever	Buy now
9	902490512500 Pin (663)	Buy now
10	973130804500 Bolt	Buy now
11	9020108M2300 Washer, plate (6e5)	Buy now
12	903861208900 Bushing(663)	Buy now
13	9038708M1600 Collar	Buy now
14	9020108M1300 Washer plate (682)	Buy now
15	9038622M1300 Bushing (688)	Buy now

Control



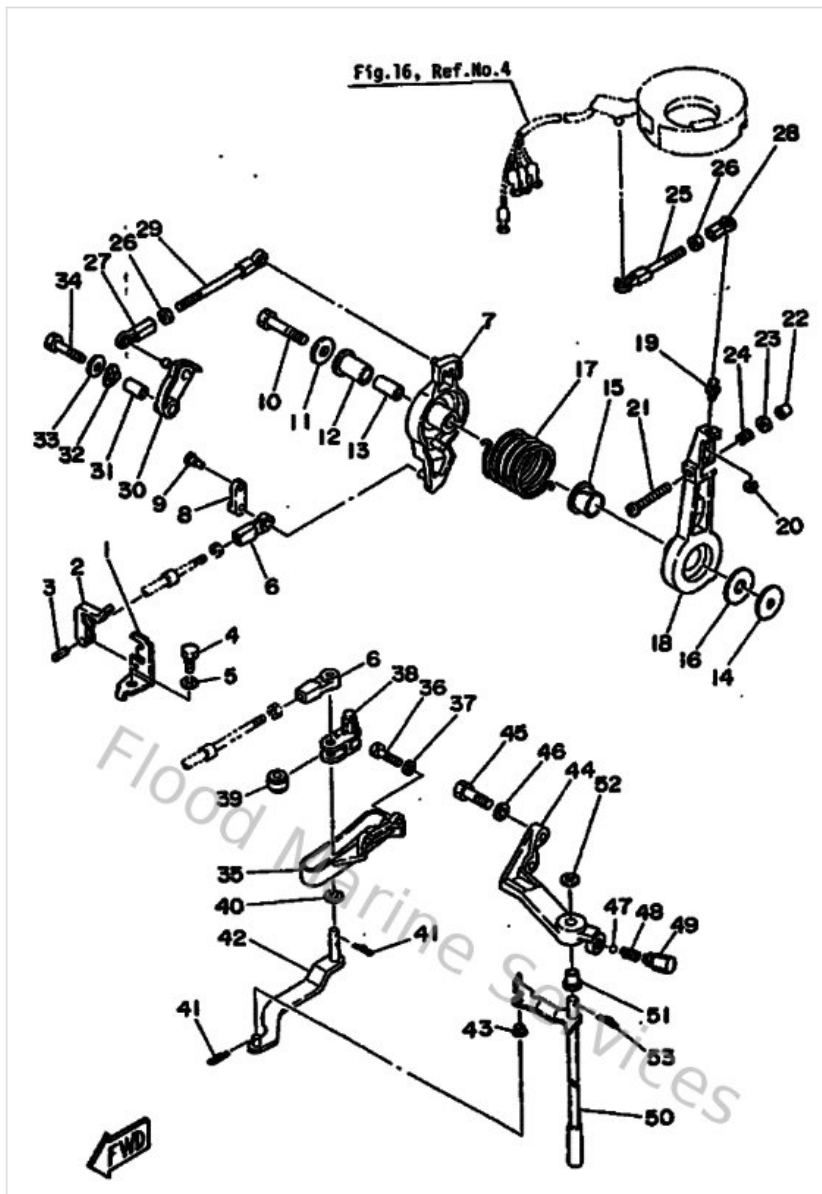
Ref	Part	
16	902021209200 Washer, plate(663)	Buy now
17	9050829M0500 Spring, torsion (688)	Buy now
18	688416310094 Lever, magneto control	Buy now
19	663855180000 Joint, ball	Buy now
20	953030570000 Nut (656)	Buy now
21	9015706M1100 Screw, pan head(697)	Buy now
22	688441940000 Cap	Buy now
23	953030660000 Nut(661)	Buy now
24	9050116M1200 Spring, compression (688)	Buy now
25	688416360000 Rod 1	Buy now
26	953030560000 Nut, hexagon (663)	Buy now
27	682412370000 Joint, link 2	Buy now
28	6H1412370000 Joint, link	Buy now
29	688412110100 Link, accel	Buy now
30	688412130000 Cam, accel.	Buy now

Control



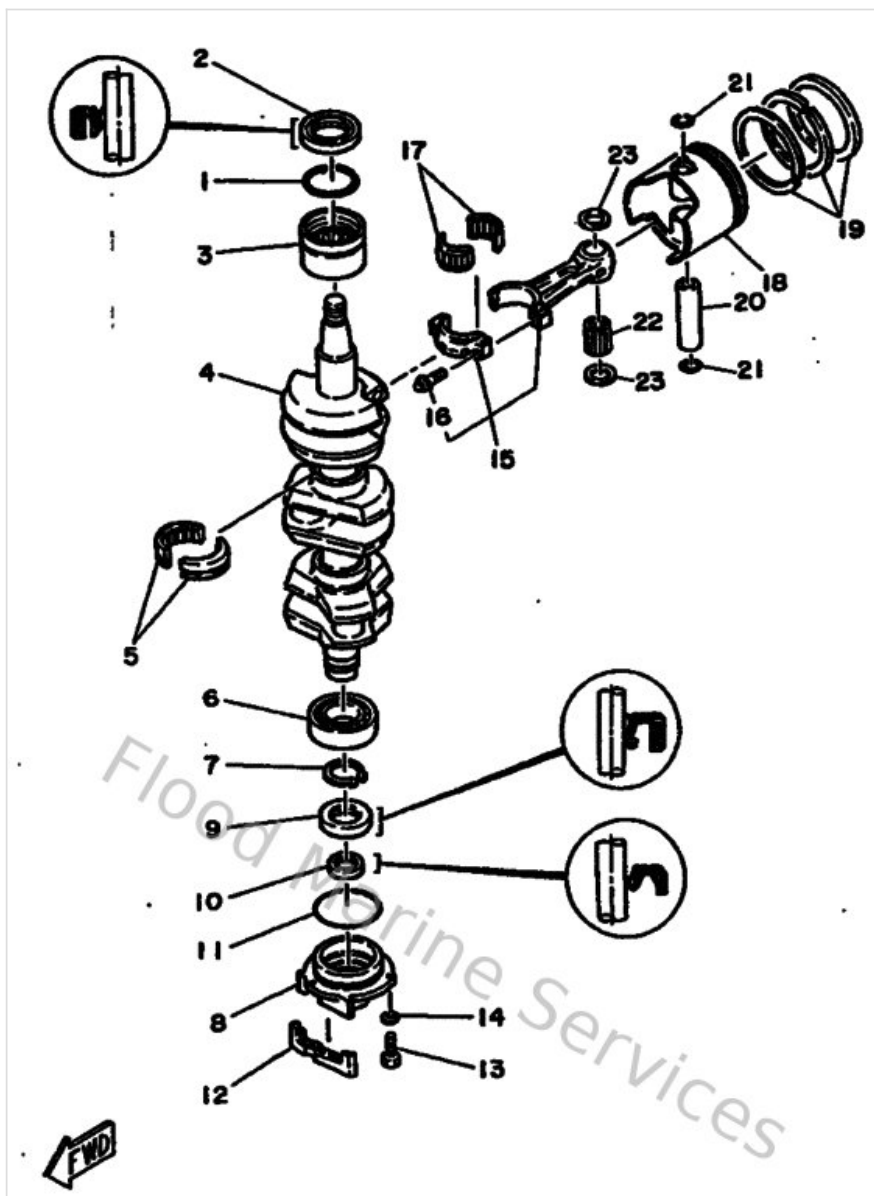
Ref	Part	
31	36Y839130100 Collar, lever 1	Buy now
32	9020610M0400 Washer, wave (676)	Buy now
33	902010606800 Washer,plate (6k8)	Buy now
34	970140603500 Bolt(3rv)	Buy now
35	688441170094 Bracket 1	Buy now
36	973130602000 Bolt(7u8)	Buy now
37	929030660000 Washer, plain (646)	Buy now
38	688441240000 Link, shift rod	Buy now
39	688441220000 Bushing, shift rod lever	Buy now
40	9020207M0700 Washer, plate (688)	Buy now
41	904681800800 Clip 620436610000	Buy now
42	6H1441210000 Lever, shift rod 1	Buy now
43	9038606M1200 Bushing (688)	Buy now
44	688441180094 Bracket	Buy now
45	973130803000 Bolt	Buy now

Control



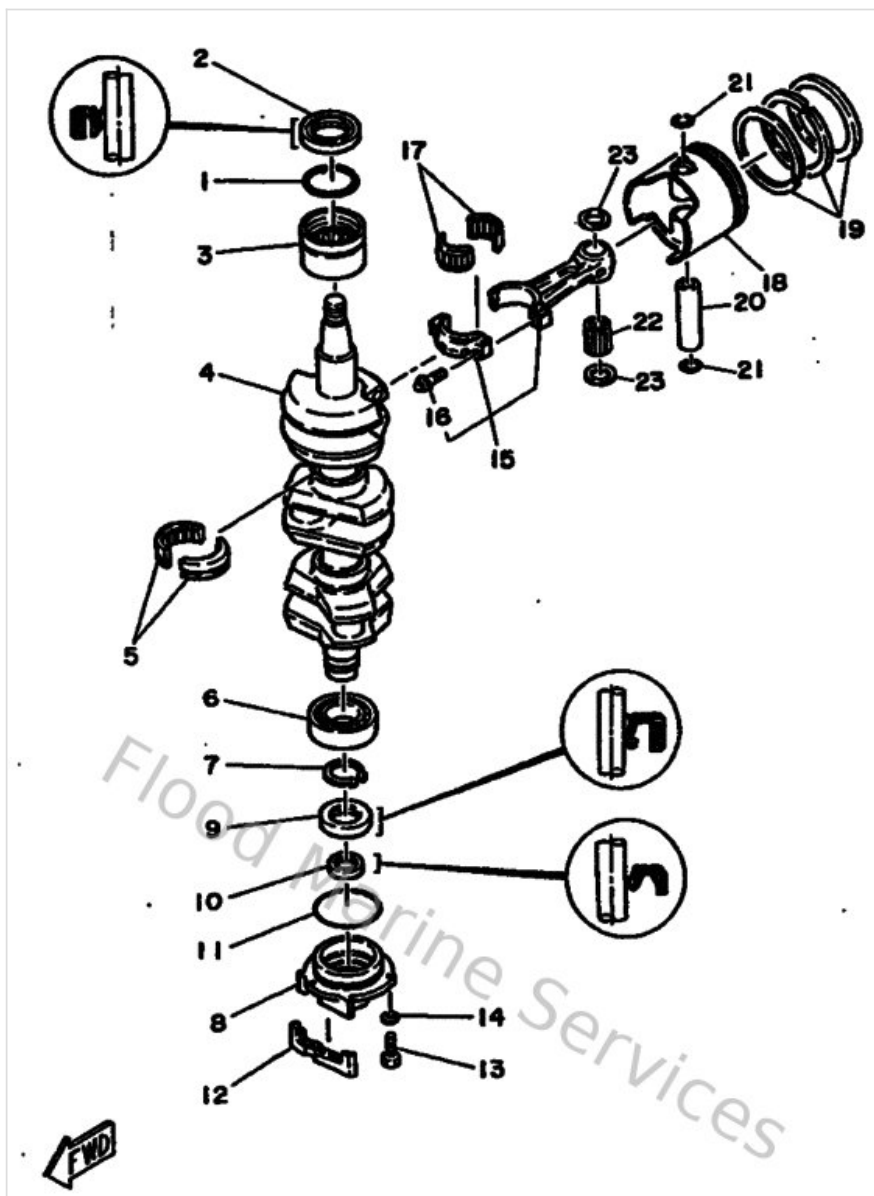
Ref	Part	
46	929900810000 Ybs67-8 washer, spring	Buy now
47	9350104M0200 Ball (697)	Buy now
48	905011208200 Spring 6484411600	Buy now
49	648427150000 Bushing 2	Buy now
50	6H1441201000 Handle gear shift assembly	Buy now
51	903860800600 Bushing (688)	Buy now
52	929900820000 Ybs66-8 washer, plain	Buy now

Crankshaft & Piston



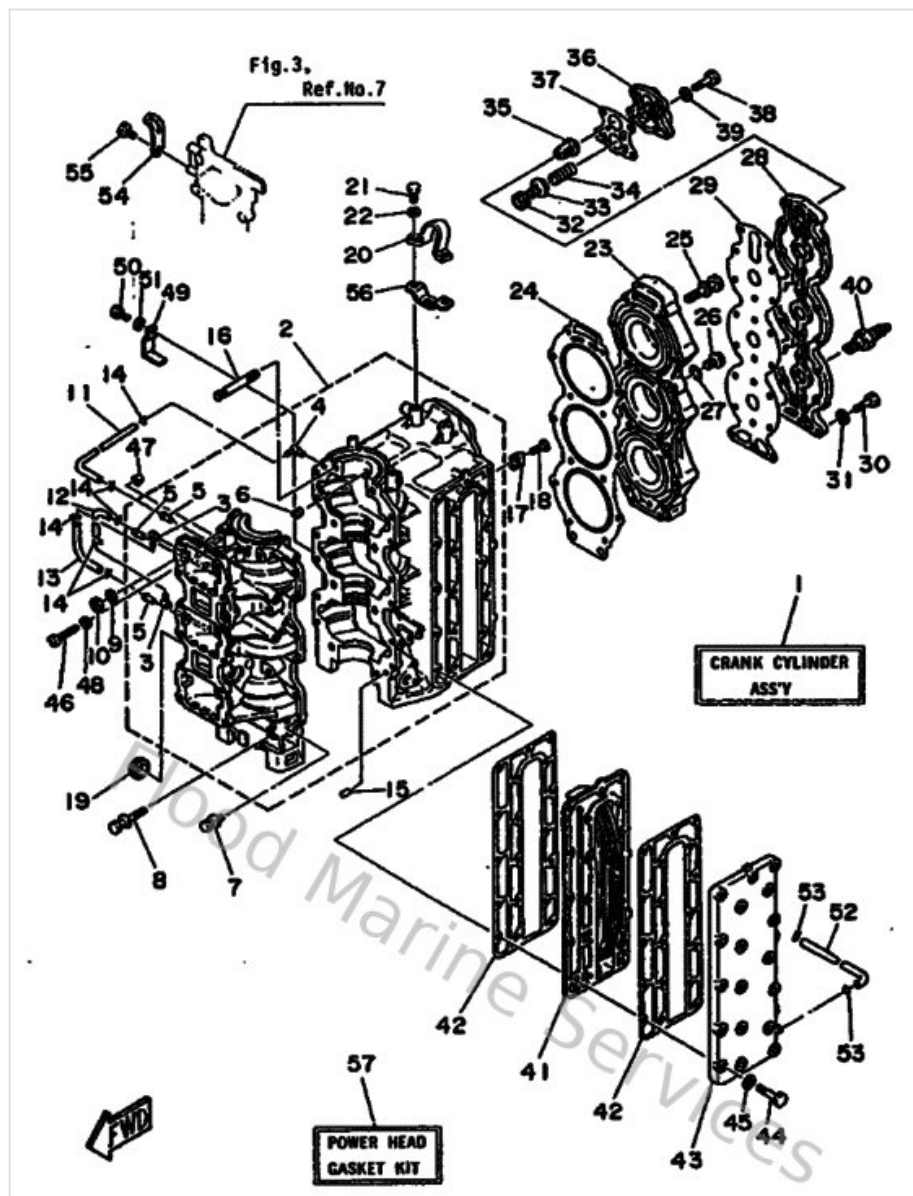
Ref	Part	
1	9321046M1600 O-ring (688)	Buy now
2	9310236M0200 Oil seal(52w)	Buy now
3	93310636U400 Bearing (688)	Buy now
4	688114110100 Crank, shaft	Buy now
5	93310835U800 Brg,cyl-cal roller (688)	Buy now
6	93306206U500 Brg,r-b 6206 66mm (688)	Buy now
9	9310230M0500 Oil seal (688)	Buy now
10	9310420M0200 Oil seal (688)	Buy now
11	932106226900 Ring, o(663)	Buy now
12	688153790000 Seal, crank case	Buy now
13	973950602000 Bolt(7u8)	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	688116500300 Connecting rod assembly	Buy now
16	901090846200 Bolt	Buy now
17	93310730V800 Bearing (688)	Buy now

Crankshaft & Piston



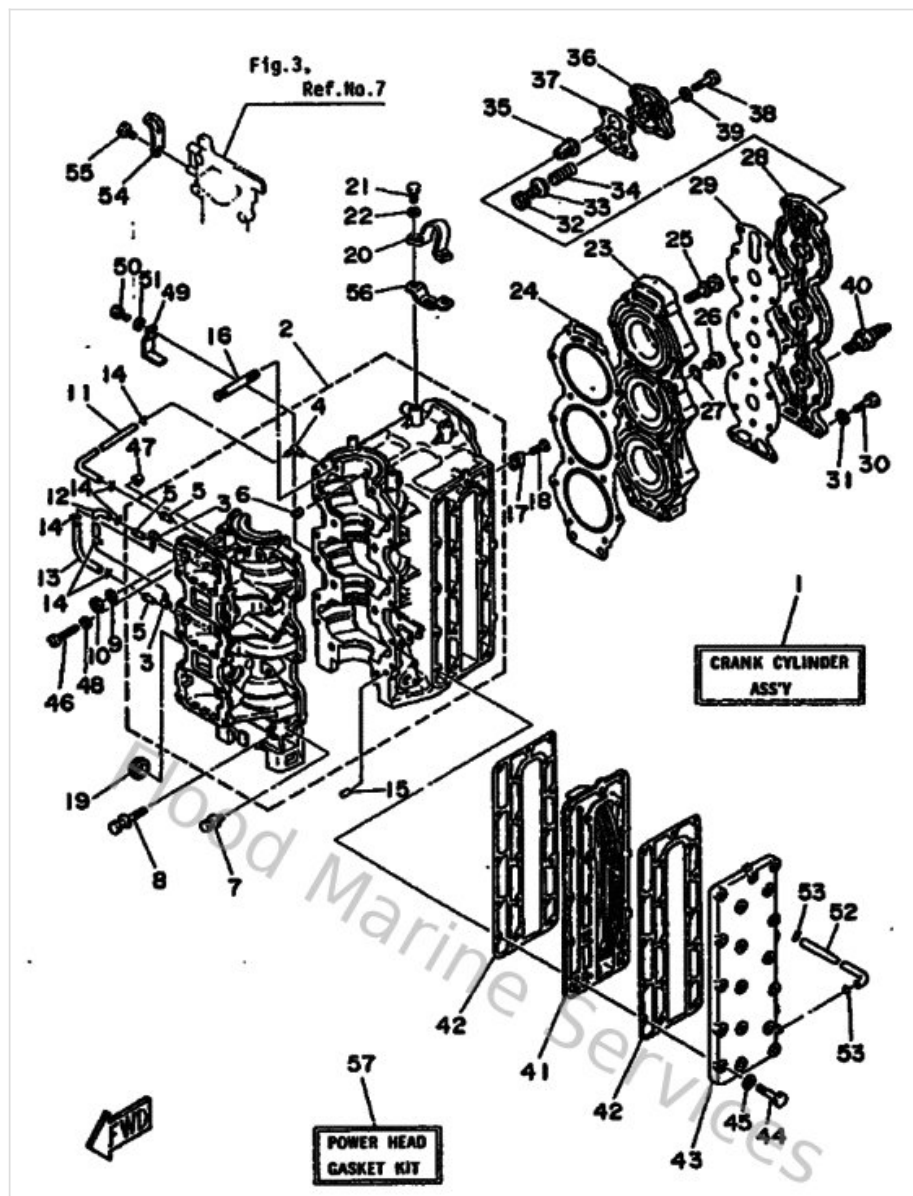
Ref	Part	
18	6H1116310096 Piston (Std)	Buy now
19	6H1116102000 Piston Ringset (2Nd O.s.)	Buy now
20	676116330000 Pin, piston	Buy now
21	688116341000 Clip, piston pin	Buy now
22	936032111100 Pin, dowel(663)	Buy now
23	902012041700 Washer, plate(663)	Buy now
87	688153590194 Housing, oil seal	Buy now

Cylinder & Crankcase



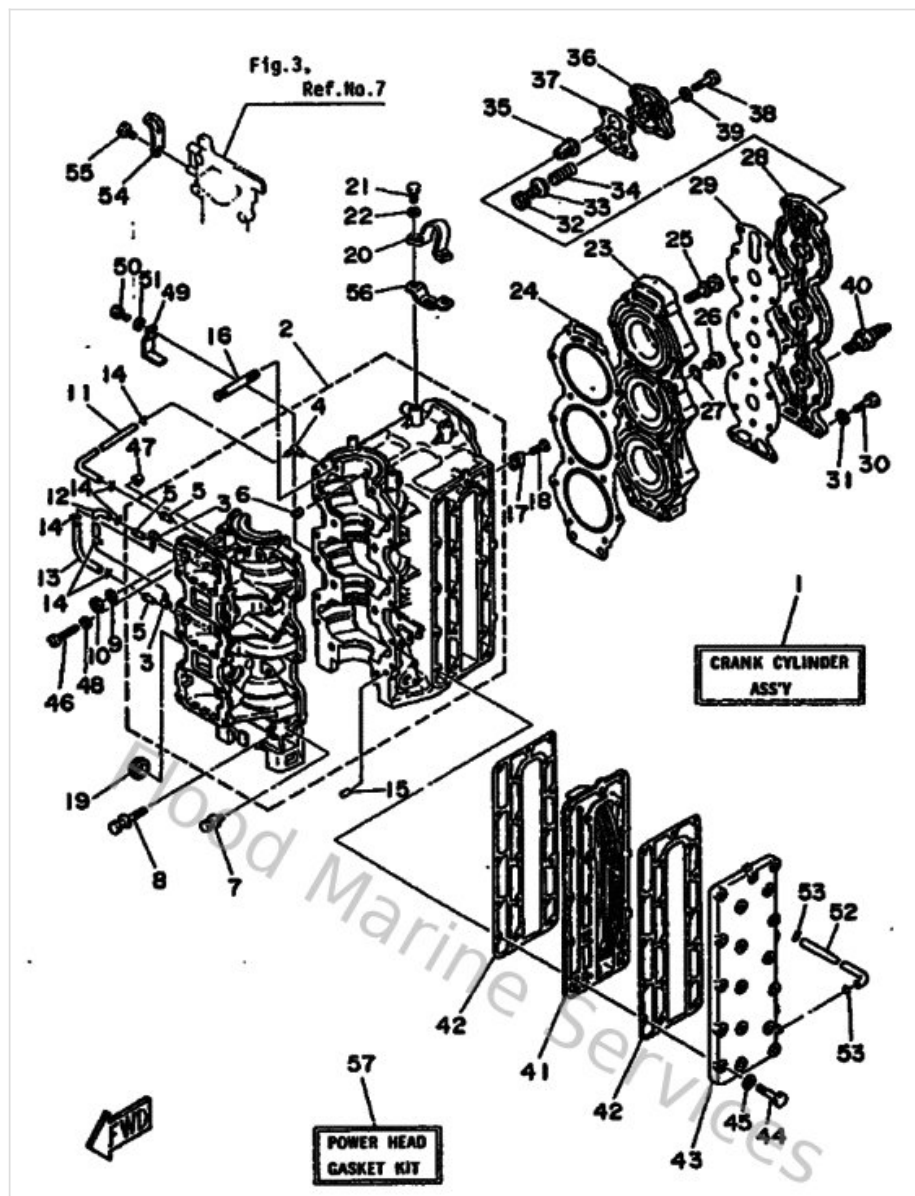
Ref	Part	
2	688151000415 Crankcase assembly	Buy now
3	688113700000 Check valve assembly	Buy now
4	650113700000 Check valve assembly	Buy now
5	624144850000 Pipe, joint	Buy now
6	663115180100 Lock, bearing	Buy now
7	9011906M1200 Bolt, with washer (697)	Buy now
8	9011910M0700 Bolt (6f5)	Buy now
9	902011043000 Washer (7a9)	Buy now
10	953141060000 Nut(3bm)	Buy now
11	904450726000 Hose (I390)	Buy now
12	9044507M0000 Hose (I200)	Buy now
13	9044507MF100 Hose (I570)	Buy now
14	904670601600 Clip (655)	Buy now
15	936081206300 Pin, dowel (626)	Buy now
16	9011610M0600 Bolt, stud (688)	Buy now

Cylinder & Crankcase



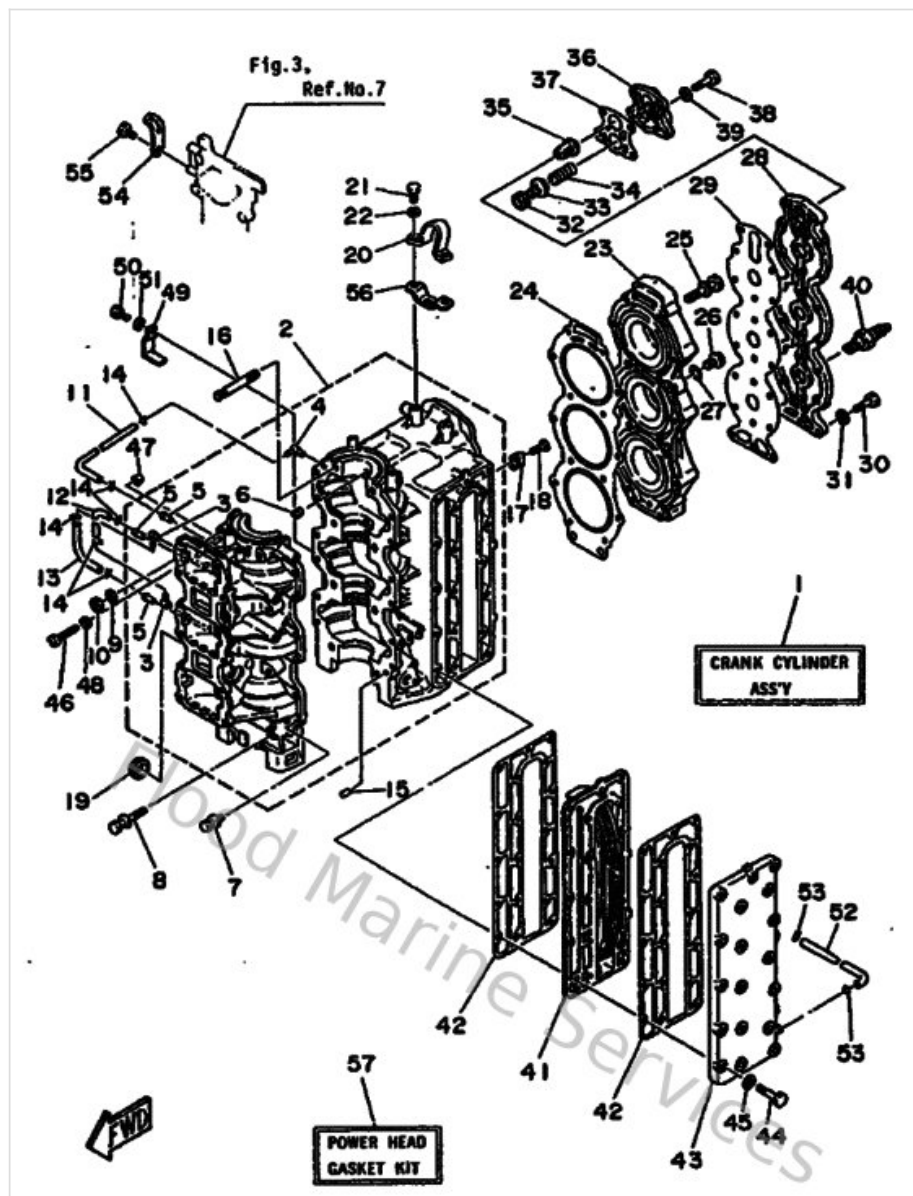
Ref	Part	
17	688113250000 Anode	Buy now
18	987800401600 Screw, flat head(ga5)	Buy now
19	9048024M0400 Grommet (688)	Buy now
20	688111190000 Hanger, engine	Buy now
21	970130802000 Bolt(6td)	Buy now
22	929030810000 Ybs67-8 washer, spring	Buy now
23	6H1111110094 Head, cylinder 1	Buy now
24	68811181A200 Gasket, cylinder head 1	Buy now
25	9011908M1200 Bolt, with washer(63v)	Buy now
26	9034014M0000 Plug, straight screw(62y)	Buy now
27	904301411500 Gasket (663)	Buy now
28	688111910015 Cover, cylinder head 1	Buy now
29	688111930100 Gasket, head cover 1	Buy now
30	973130602500 Bolt	Buy now
31	929900660000 Washer, plain (646)	Buy now

Cylinder & Crankcase



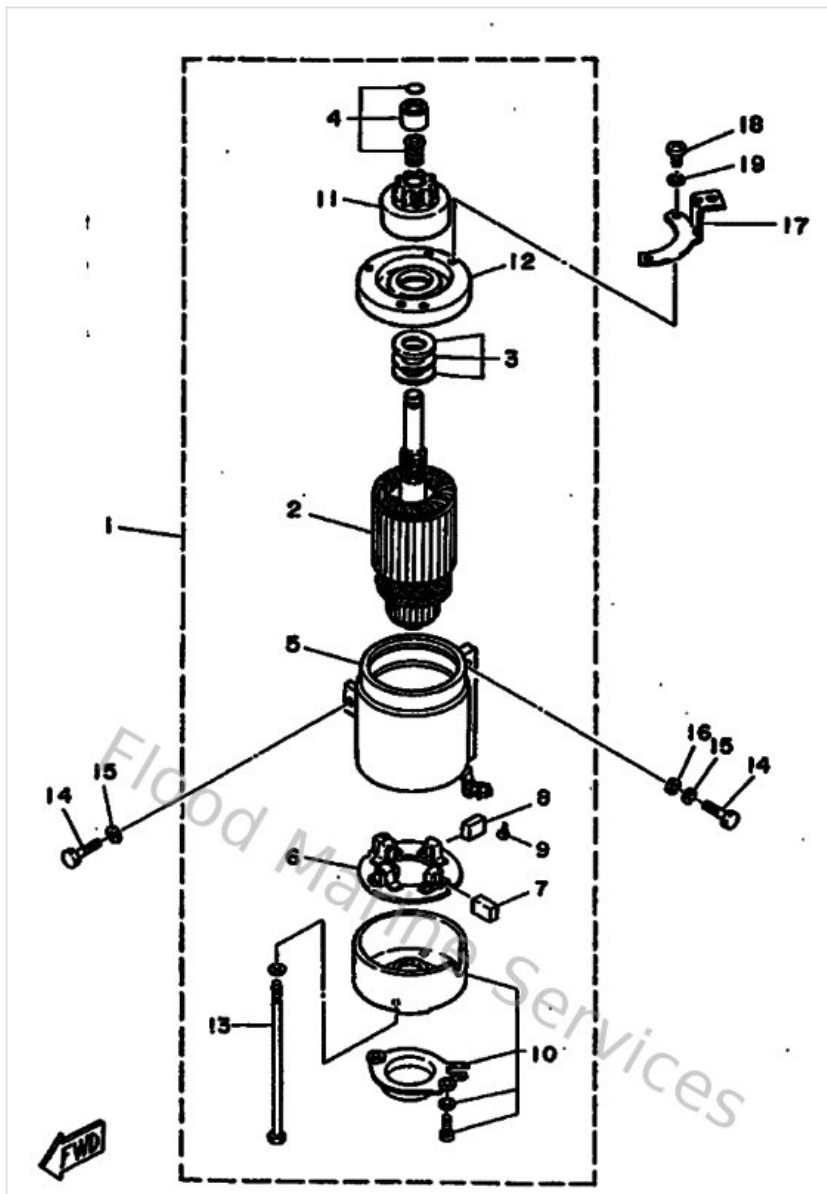
Ref	Part	
32	9048020M0500 Grommet (688)	Buy now
33	688124160000 Valve, pressure control	Buy now
34	9050116M1100 Spring, compression (688)	Buy now
35	688124110000 Thermostat	Buy now
36	688124130015 Cover, thermostat	Buy now
37	688124140000 Gasket, cover	Buy now
38	973130603500 Bolt(3rv)	Buy now
40	947010016000 Plug, spark (b8hs-10)	Buy now
41	688411110015 Inner cover, exhaust	Buy now
42	688411120000 Gasket, exhaust inner cover	Buy now
43	68841113009M Outer cover, exhaust	Buy now
44	970140804000 Bolt	Buy now
45	929030860000 Washer, plain (663)	Buy now
46	901570601400 Screw, pan head(697)	Buy now
47	688441940000 Cap	Buy now

Cylinder & Crankcase



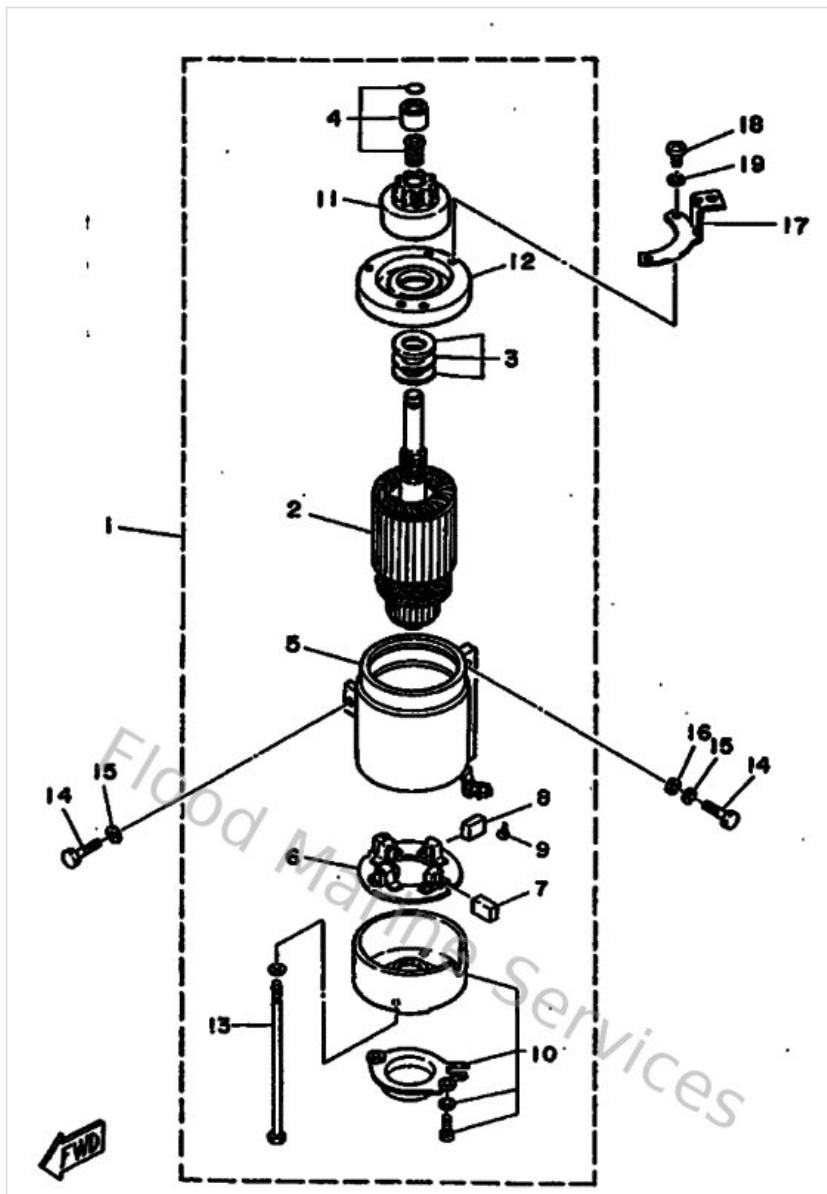
Ref	Part	
48	953030670000 Nut	Buy now
49	9046512M0300 Clamp, cord (688)	Buy now
50	970850601000 Bolt	Buy now
51	929030610000 Washer(6a1)	Buy now
52	663243120100 Pipe 1	Buy now
53	904670800400 Clip, pipe 6162435600	Buy now
54	6H1157720000 Stay 2	Buy now
55	973230601200 Bolt(gh1)	Buy now
56	6H1157730000 Stay 3	Buy now
57	6H1W00010000 Gasket kit, power unit	Buy now

Electric Motor



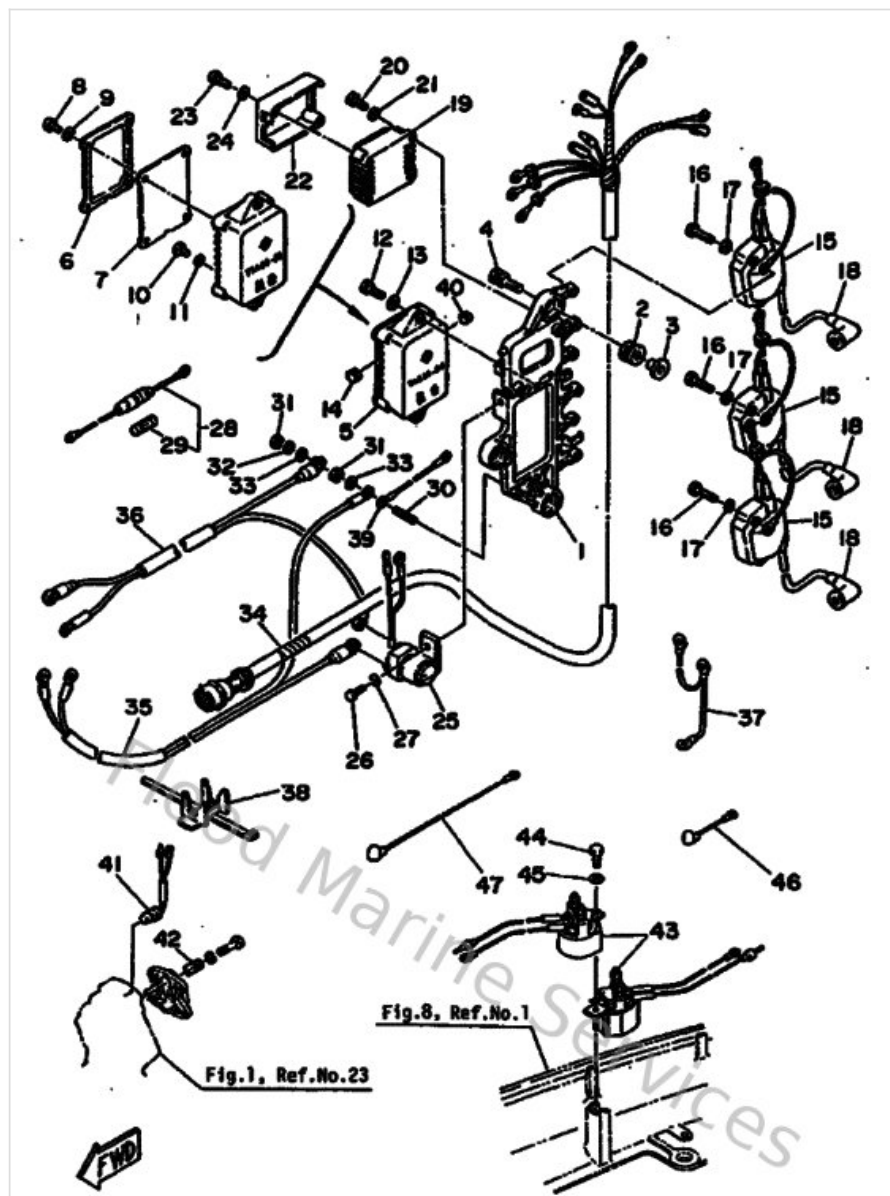
Ref	Part	
1	688818001000 Starting motor assembly	Buy now
2	676818501100 Armature assembly	Buy now
3	676818091000 Washer kit	Buy now
4	676818571000 Pinion stopper set	Buy now
6	663818401100 Brush holder assembly	Buy now
7	663818111100 Brush 1	Buy now
8	663818121100 Brush 2	Buy now
9	663818131000 Spring, brush	Buy now
11	663818321100 Pinion assembly	Buy now
12	688818301000 Front Bracket Assembly	Buy now
13	663818261000 Bolt 1	Buy now
14	973130803000 Bolt	Buy now
15	929030810000 Ybs67-8 washer, spring	Buy now
16	929900860000 Washer, plain (663)	Buy now
17	6H1157710000 Stay 1	Buy now

Electric Motor



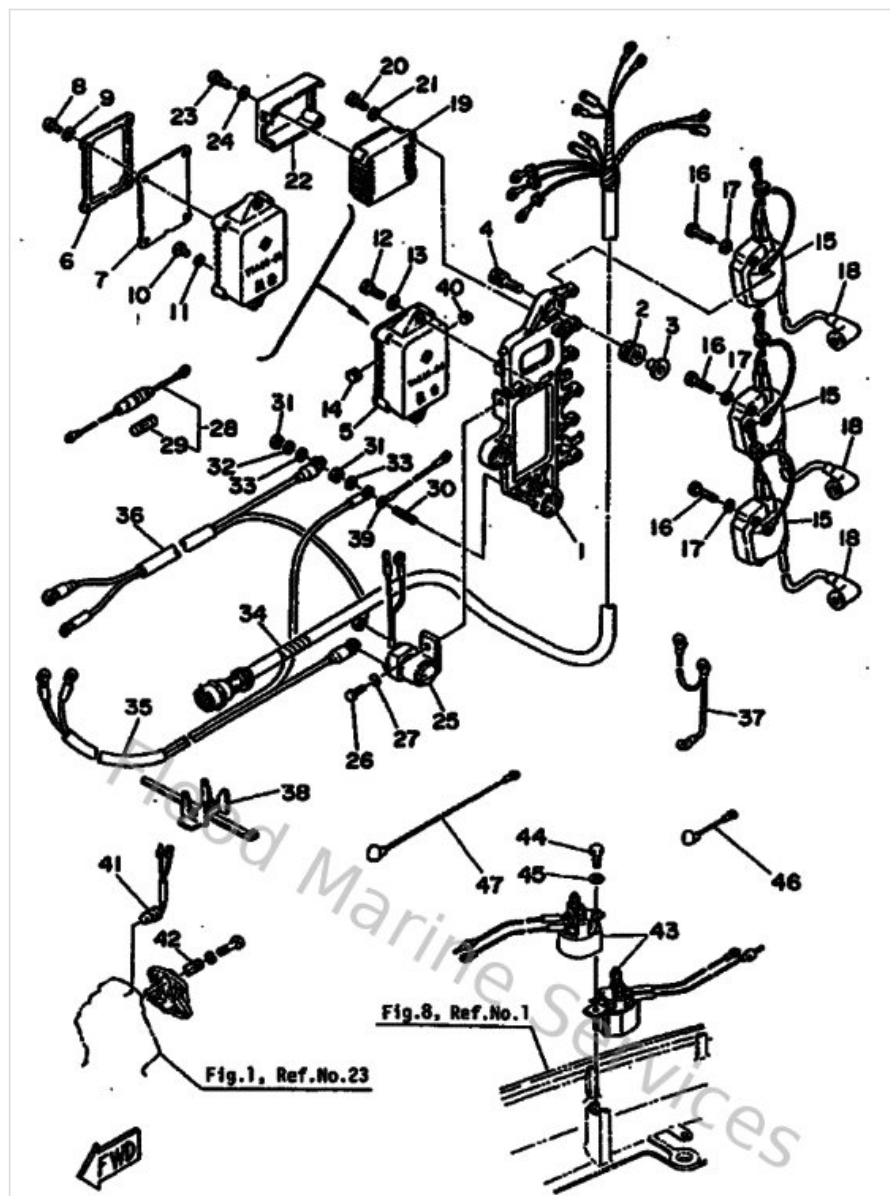
Ref	Part	
18	978030401000 Screw, pan head (e56)	Buy now
19	929030460000 Ybs66-4 washer, plain	Buy now

Electric Parts



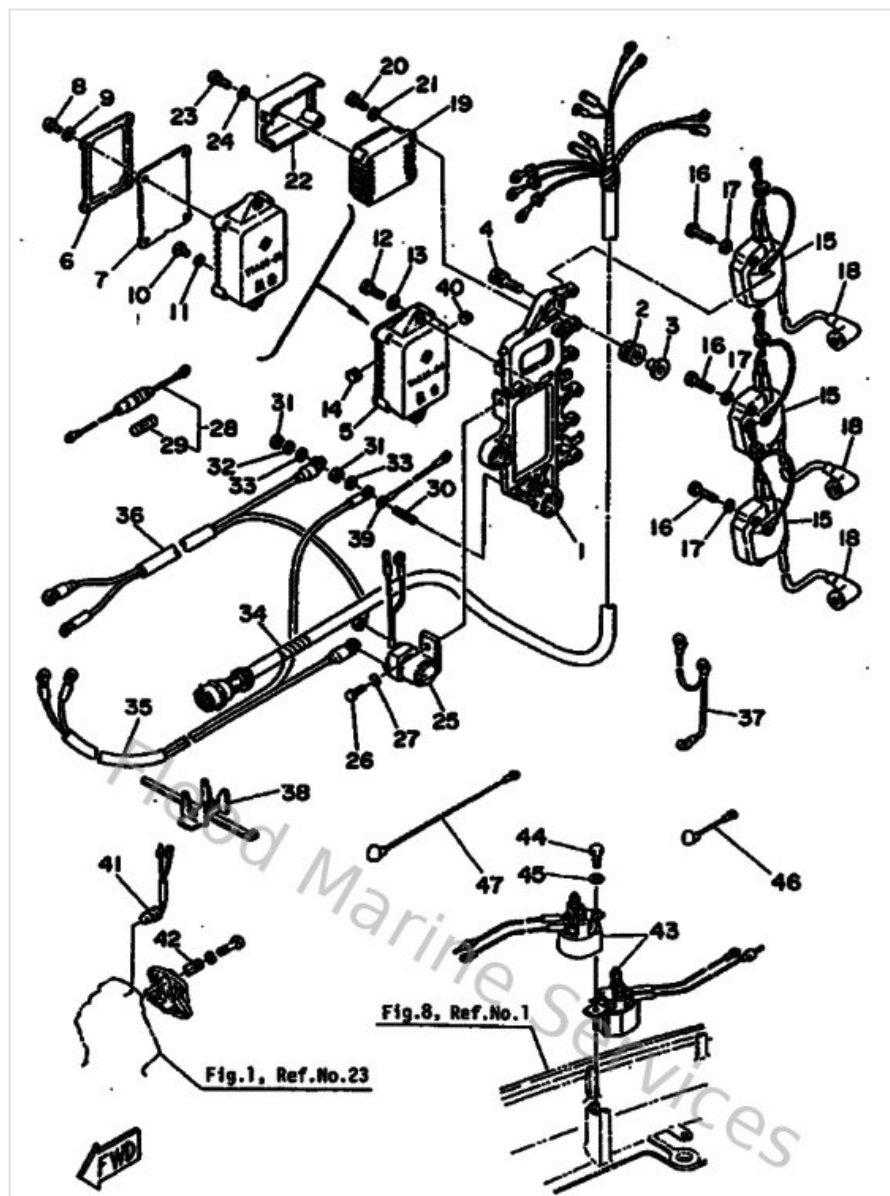
Ref	Part	
2	904801506400 Grommet(663)	Buy now
3	9038706M0300 Collar (676)	Buy now
4	9011906M2600 Bolt, with washer	Buy now
5	688855401300 C.d.i. Unit assembly	Buy now
6	688855371200 Cover	Buy now
7	6E5855471000 Damper	Buy now
8	978850501000 Screw, pan head(62x)	Buy now
9	929900560000 Washer, plain (646)	Buy now
10	985030400800 Screw, pan head (713)	Buy now
11	929900420000 Ybs66-4 washer, plain	Buy now
12	973950602500 Bolt	Buy now
13	929900660000 Washer, plain (646)	Buy now
14	904800615700 Grommet	Buy now
15	697855701000 Ignition coil assembly	Buy now
16	973130603000 Bolt	Buy now

Electric Parts



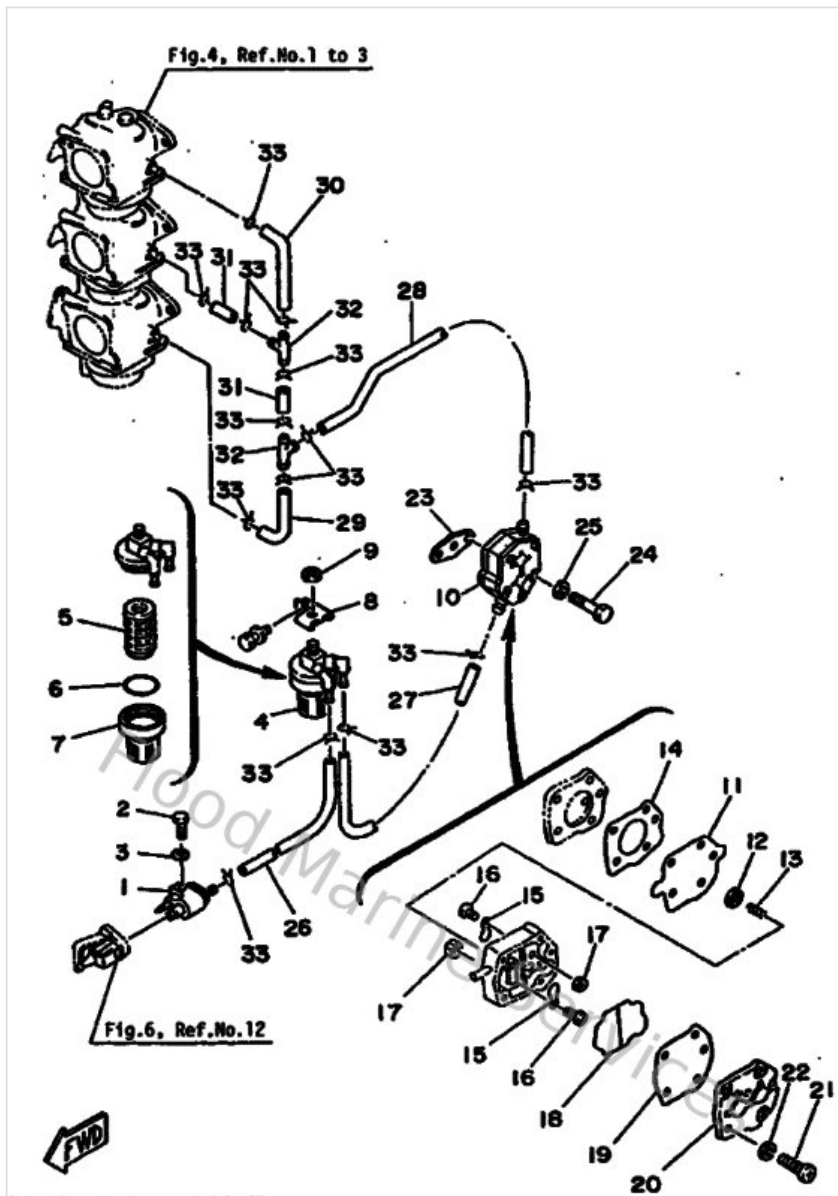
Ref	Part	
17	929030610000 Washer(6a1)	Buy now
18	6G1823702100 Plug cap assembly	Buy now
19	688819606000 Rectifier & Regulator assembly	Buy now
20	973130602000 Bolt(7u8)	Buy now
21	929030660000 Washer, plain (646)	Buy now
22	688819610100 Cover	Buy now
23	978030502500 Screw, panhead (a93)	Buy now
24	929030560000 Washer, plain (646)	Buy now
25	688819401100 Starter relay ass'y	Buy now
26	973950601600 Bolt, hexagon deep recess	Buy now
28	688821500000 Fuse holder assembly	Buy now
29	663821510000 Fuse	Buy now
30	9011606M2200 Bolt, stud (6h1)	Buy now
31	953800670000 Nut	Buy now
32	929950610000 Washer(6a1)	Buy now

Electric Parts



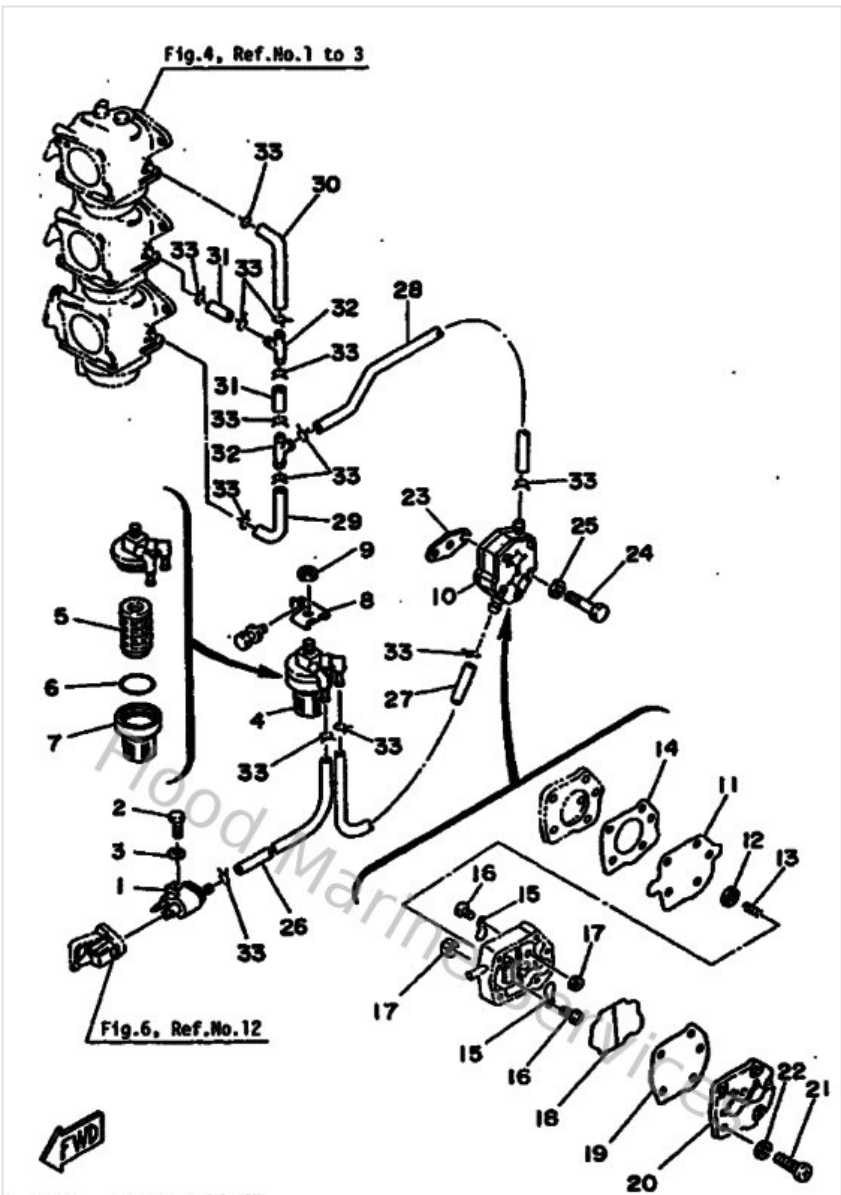
Ref	Part	
33	929900620000 Ybs66-6 washer, plain	Buy now
34	688825901100 Wire Harness assembly	Buy now
35	688821050200 Battery cable	Buy now
36	688825310100 Wire, Lead	Buy now
37	697825190000 Wire,earth lead	Buy now
38	688825940000 Clamp	Buy now
40	663819220000 Grommet	Buy now
41	688825601000 Thermo switch assembly	Buy now
42	688825880100 Plate	Buy now
43	688819501000 Relay assembly	Buy now
46	688819490000 Wire, Lead	Buy now
47	688855150000 Lead Wire Assembly	Buy now

Fuel 1



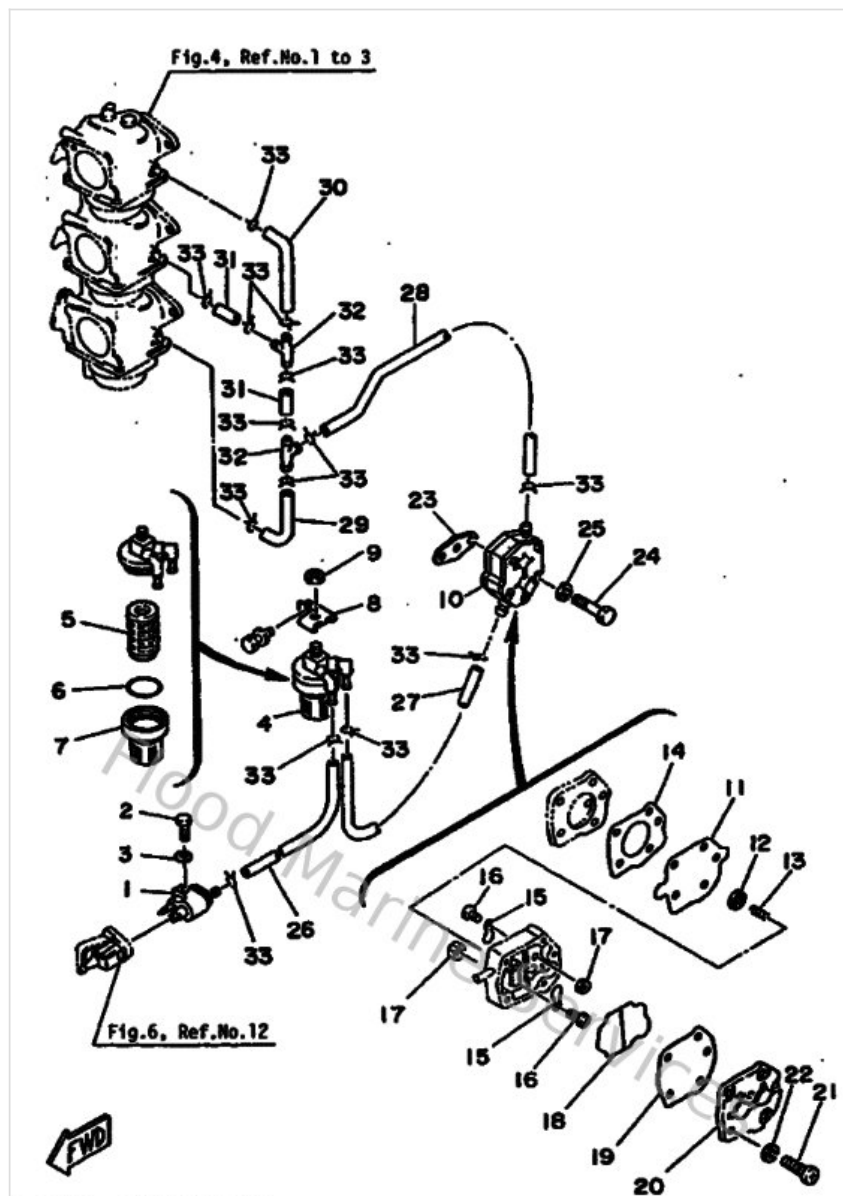
Ref	Part	
1	6G1243040000 Fuel pipe joint comp. 1	Buy now
2	973130602000 Bolt(7u8)	Buy now
3	929900610000 Washer(6a1)	Buy now
4	61N245601000 Filter assembly	Buy now
5	6F5245630000 Element, filter	Buy now
6	9321037M2500 O-ring (655)	Buy now
8	6H1245660000 Bracket, Filter	Buy now
9	953330860000 Nut(6I2)	Buy now
10	6A0244100100 Fuel pump assembly	Buy now
11	648244110000 Diaphragm	Buy now
12	648244240000 Seat,spring	Buy now
13	648244230000 Spring,diaphragm	Buy now
14	648244340100 Gasket, body	Buy now
15	6A0244210100 Valve, check	Buy now
17	988130310000 Nut	Buy now

Fuel 1



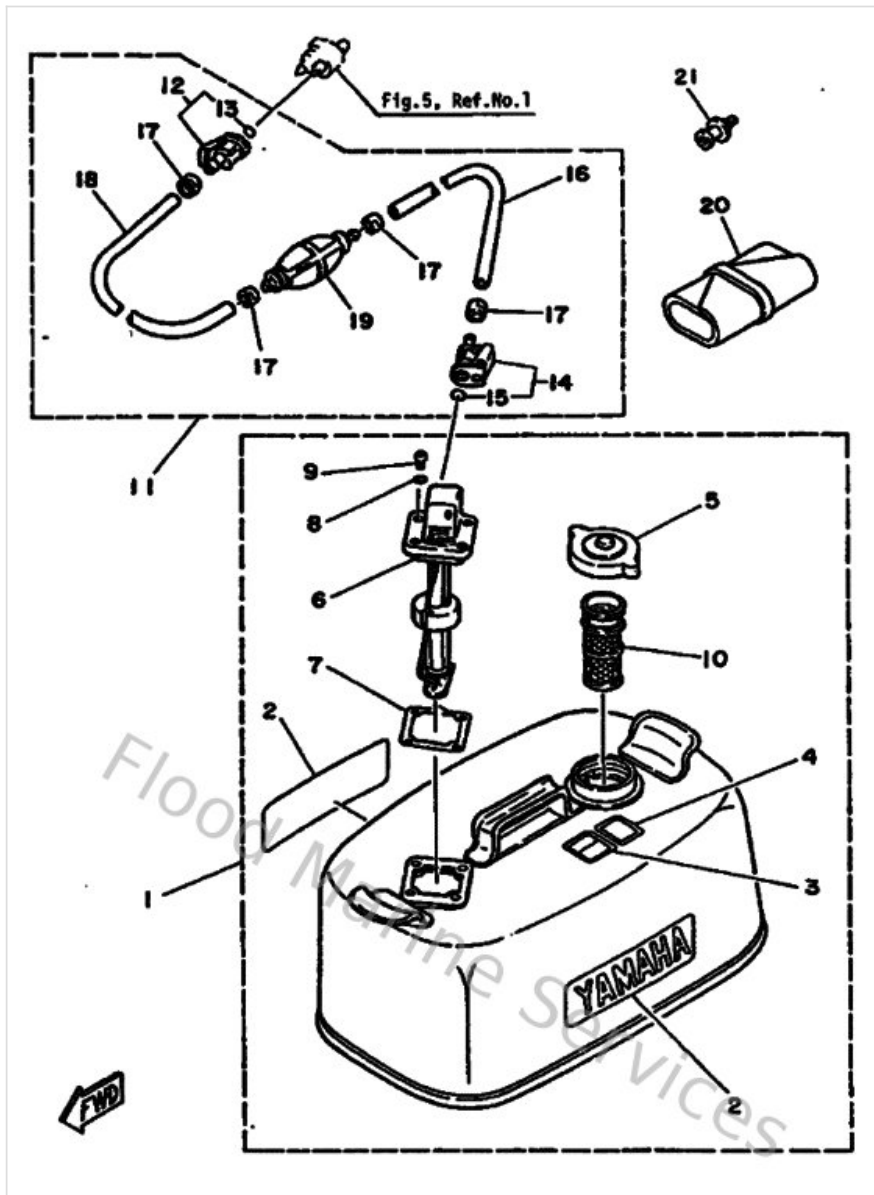
Ref	Part	
18	6A0244350000 Gasket, Body 2	Buy now
19	663244110000 Diaphragm	Buy now
20	648244130100 Cover, pump	Buy now
21	985030502800 Ybs86-530 screw,panhead	Buy now
22	929900510000 Ybs67-5 washer, spring	Buy now
23	65024431A000 Gasket,fuel pump	Buy now
24	973130604000 Bolt (682)	Buy now
25	929030660000 Washer, plain (646)	Buy now
26	904450910500 Hose (I420)	Buy now
27	904450904700 Hose	Buy now
28	904450909700 Hose (I1500)	Buy now
29	688243130000 Pipe, fuel 2	Buy now
30	6A4243120000 Pipe, fuel 2	Buy now
31	904450922000 Hose (I1500)	Buy now
32	688243780000 Pipe, joint	Buy now

Fuel 1



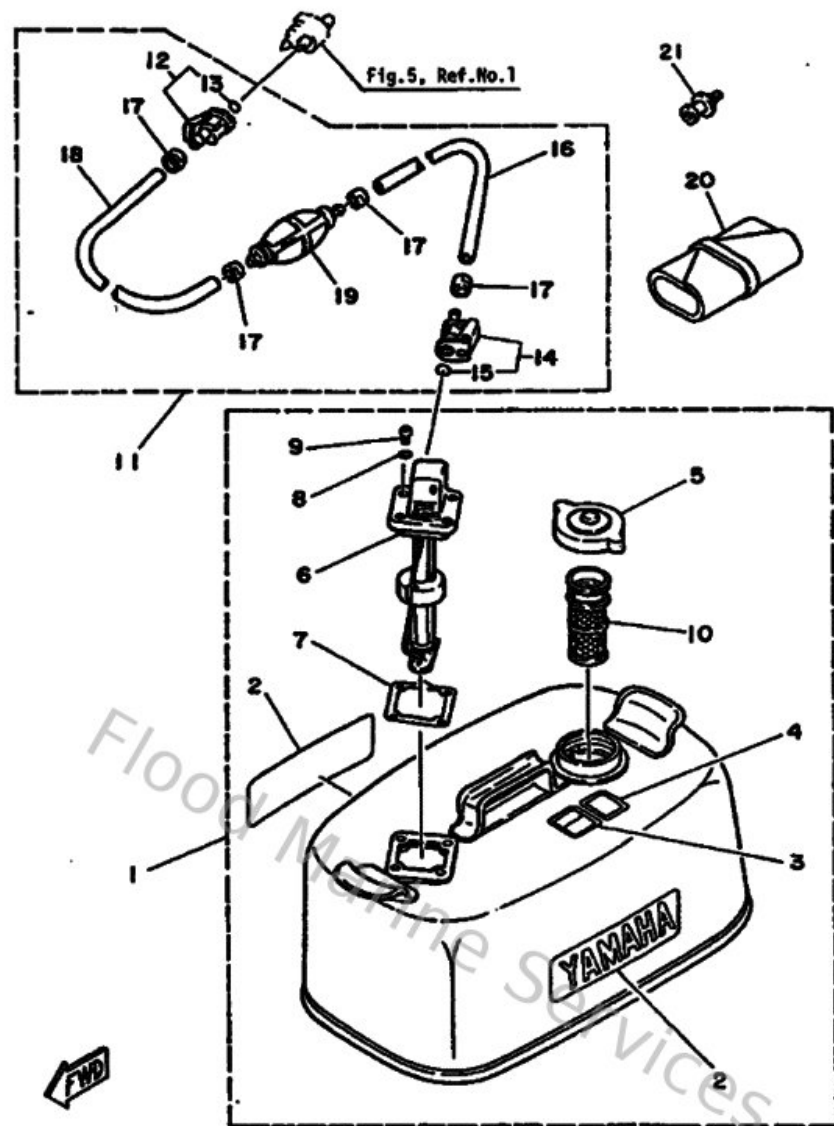
Ref	Part	
33	904670800400 Clip, pipe 6162435600	Buy now

Fuel 2



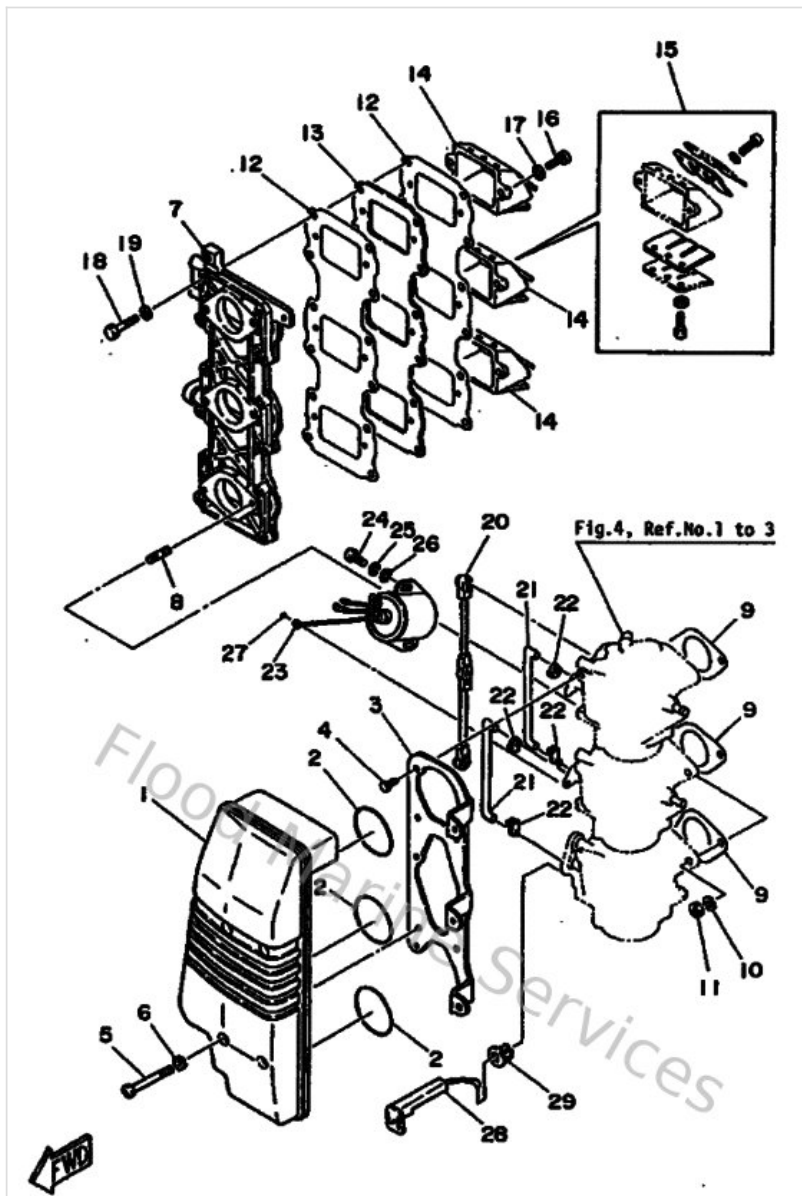
Ref	Part	
3	6Y1242546000 Graphic	Buy now
5	6Y1246100000 Cap assembly	Buy now
6	6Y1242600000 Fuel meter assembly	Buy now
7	6Y1242680000 Gasket, fuel meter	Buy now
8	6Y1243290000 Seal	Buy now
9	978850501600 Screw, pan head(6b0)	Buy now
10	6Y1241670000 Strainer	Buy now
11	6Y1243060200 Fuel pipe comp. 1	Buy now
12	655243050100 Fuel pipe joint comp. 2	Buy now
13	932100828700 O-ring (655)	Buy now
16	9044511M8000 Hose (l3000)	Buy now
17	650243510000 Band 1	Buy now
18	9044511M7800 Hose (l1000)	Buy now
19	6YL243606300 Primer pump assembly	Buy now
20	6E0281000000 Tool kit	Buy now

Fuel 2



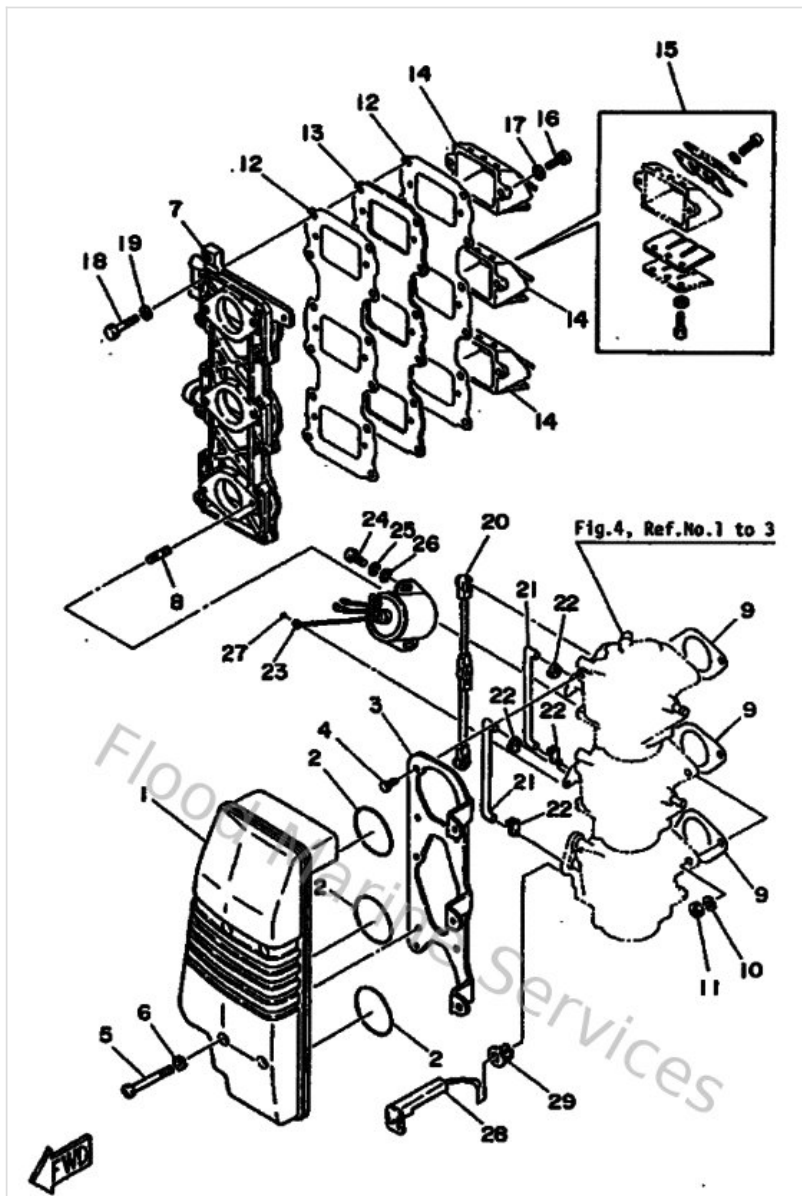
Ref	Part	
21	6E0281930094 Plug, water check	Buy now

Intake 1



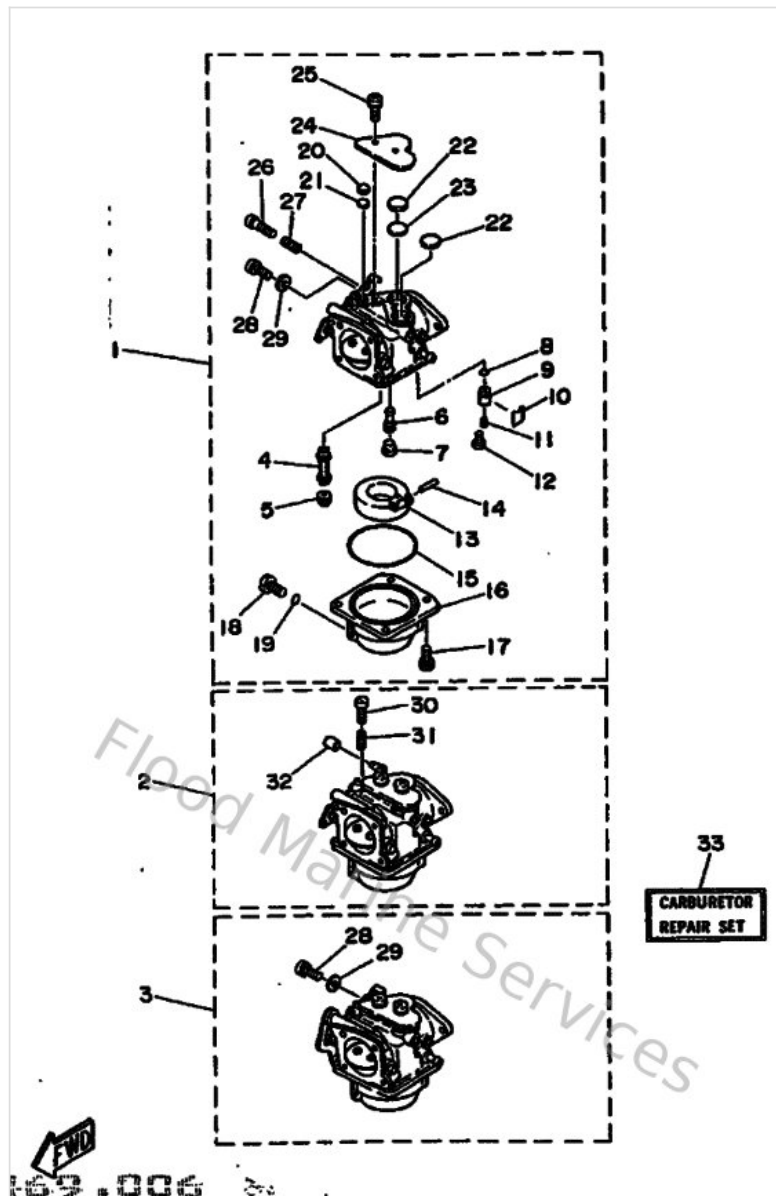
Ref	Part	
1	6H1144400000 Silencer assembly	Buy now
2	932104604400 O-ring	Buy now
4	973130601200 Bolt(gh1)	Buy now
5	985800655500 Screw, panhed (gc2)	Buy now
6	9020906M0500 Washer (688)	Buy now
7	688136410094 Intake, manifold 1	Buy now
8	9011606M3000 Bolt, stud(6e5)	Buy now
9	688141980000 Gasket	Buy now
10	929030610000 Washer(6a1)	Buy now
11	953800660000 Nut(661)	Buy now
12	688136210000 Gasket, valve seat	Buy now
13	688136240000 Plate, reed valve	Buy now
14	688136100000 Reed valve assembly	Buy now
15	688W00040000 Reed set	Buy now
16	978850502000 Screw, pan head (e22)	Buy now

Intake 1



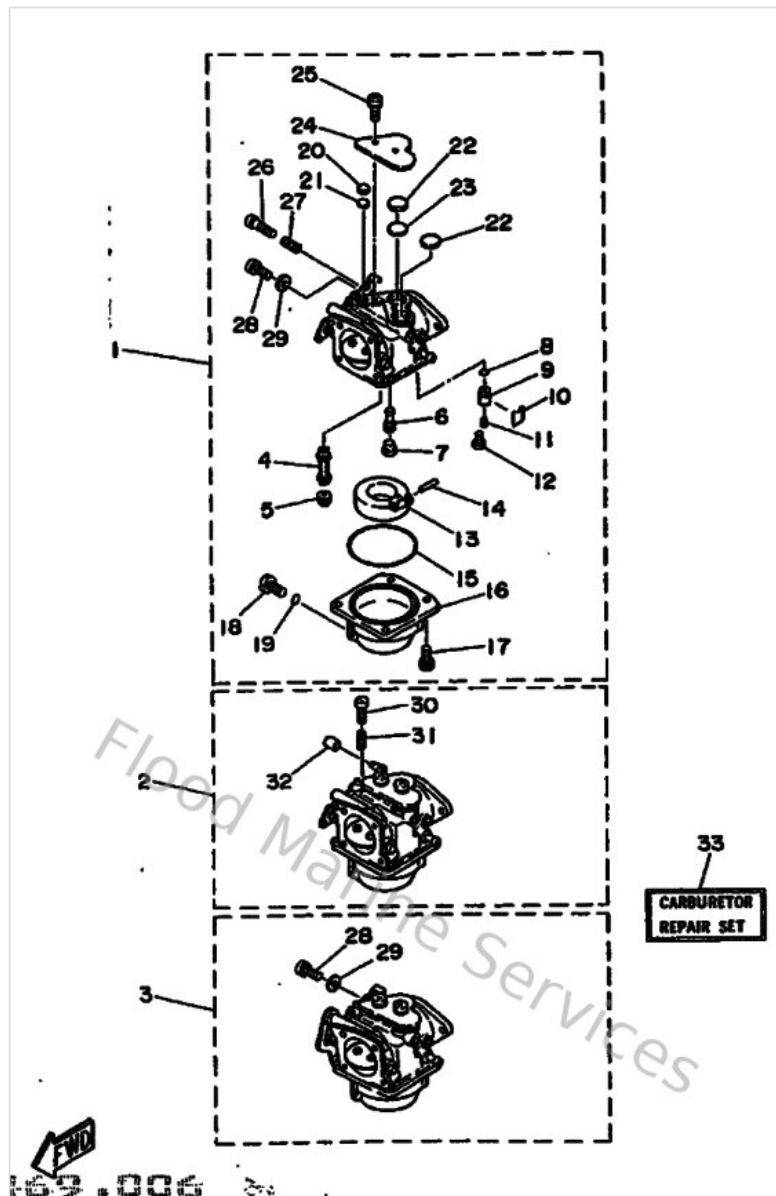
Ref	Part	
17	929030510000 Ybs67-5 washer, spring	Buy now
18	973130603000 Bolt	Buy now
19	929950610000 Washer(6a1)	Buy now
20	688412170000 Rod, accel. lever	Buy now
21	688412570000 Rod, choke 2	Buy now
22	661412620200 Joint, choke lever	Buy now
23	688861100100 Solenoid	Buy now
24	978030601400 Screw, pan	Buy now
26	929900620000 Ybs66-6 washer, plain	Buy now
27	932100326100 O-ring (663)	Buy now
28	692412560000 Rod, choke 1	Buy now
29	689412730000 Grommet	Buy now

Intake 2



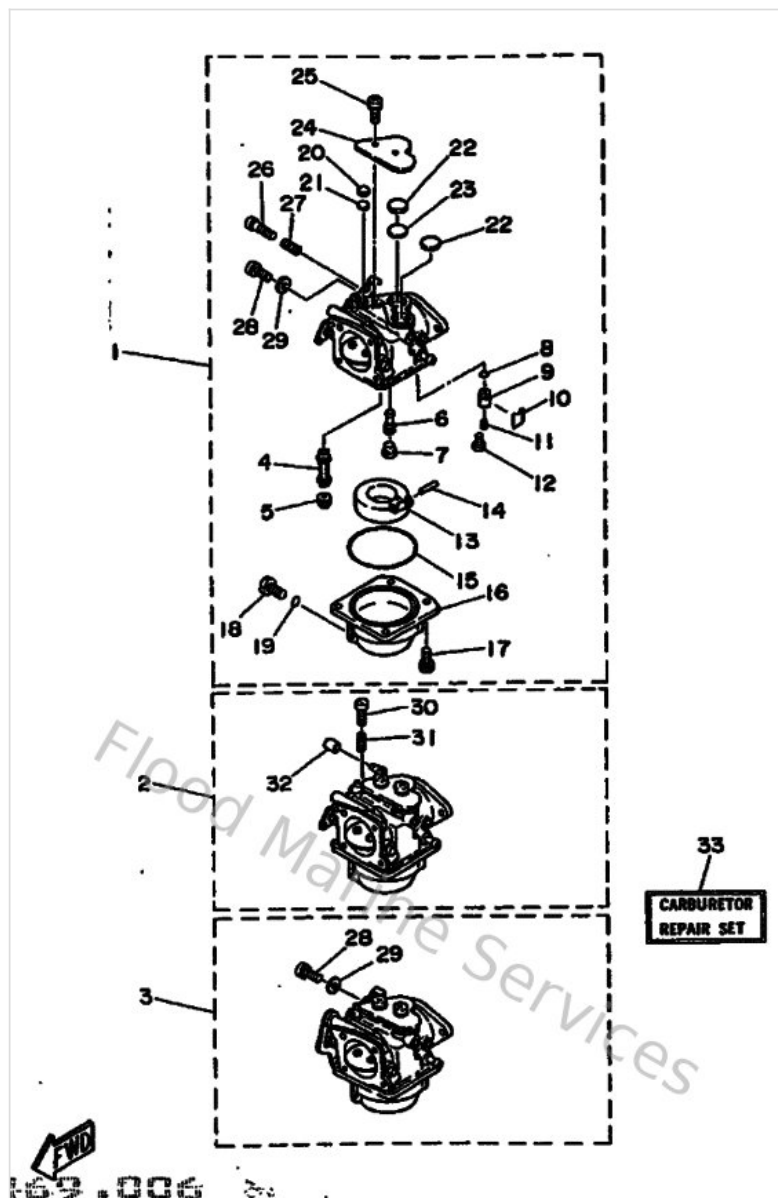
Ref	Part	
1	6H1143011000 Carburetor assembly 1	Buy now
2	6H1143021000 Carburetor assembly 2	Buy now
3	6H1143031000 Carburetor assembly 3	Buy now
4	6H0149470100 Jet, Needle	Buy now
5	676149434000 Jet, main (#165)	Buy now
6	6E9149481900 Jet	Buy now
7	679149660000 Rubber cap	Buy now
8	932100422800 O-ring (371)	Buy now
9	692145900000 Needle valve assembly	Buy now
10	663141590000 Clip	Buy now
11	676141860000 Pin, valve	Buy now
12	688145920000 Screw, pan head (713)	Buy now
13	676149850100 Float comp	Buy now
14	688145480000 Pin, arm	Buy now
15	676149840000 Gasket, float chamber	Buy now

Intake 2



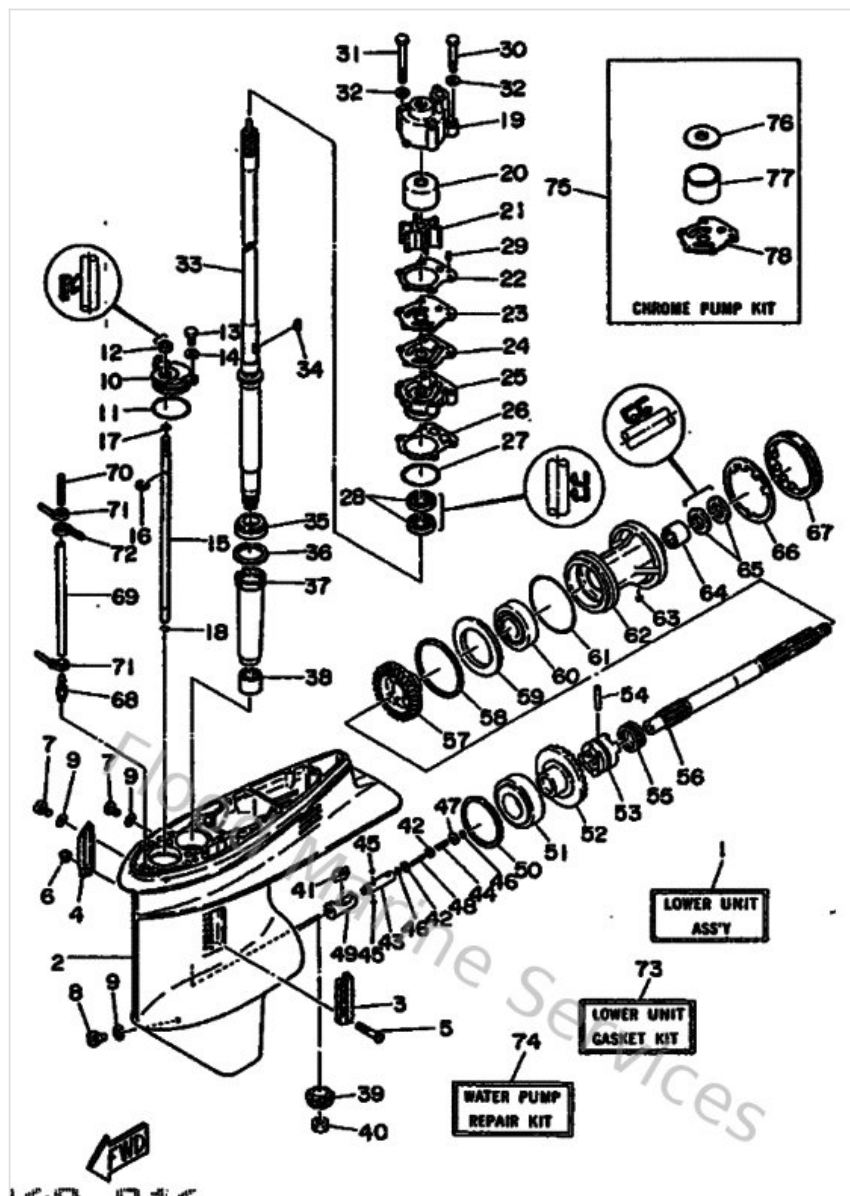
Ref	Part	
16	688149800000 Body, float chamber	Buy now
17	9015904M0000 Screw, pan head(ga5)	Buy now
18	663149920000 Screw, drain	Buy now
19	932100423000 O-ring (371)	Buy now
20	663141260000 Packing	Buy now
21	663145270000 Plate	Buy now
22	688141260000 Packing	Buy now
23	688145270000 Plate	Buy now
24	688145720000 Seal	Buy now
26	692149230000 Screw, adjusting	Buy now
27	679145550000 Spring	Buy now
28	663145920000 Screw	Buy now
29	902010565200 Washer, plate(65j)	Buy now
30	63V145230000 Screw, stop	Buy now
31	905011032600 Spring coil(663)(carb)	Buy now

Intake 2



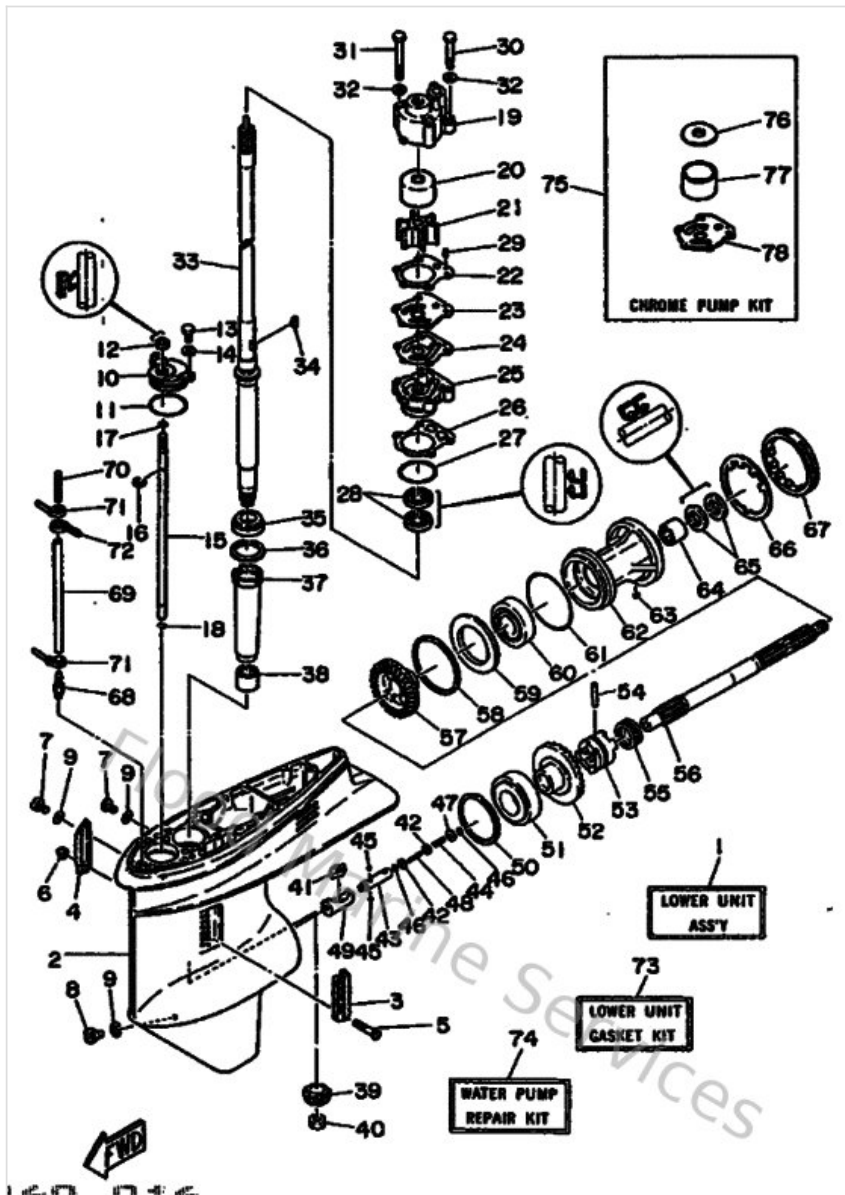
Ref	Part	
32	676145780000 Collar (Lower)	Buy now
33	6H1W00930000 Carburetor repair kit	Buy now

Lower Casing & Drive 1



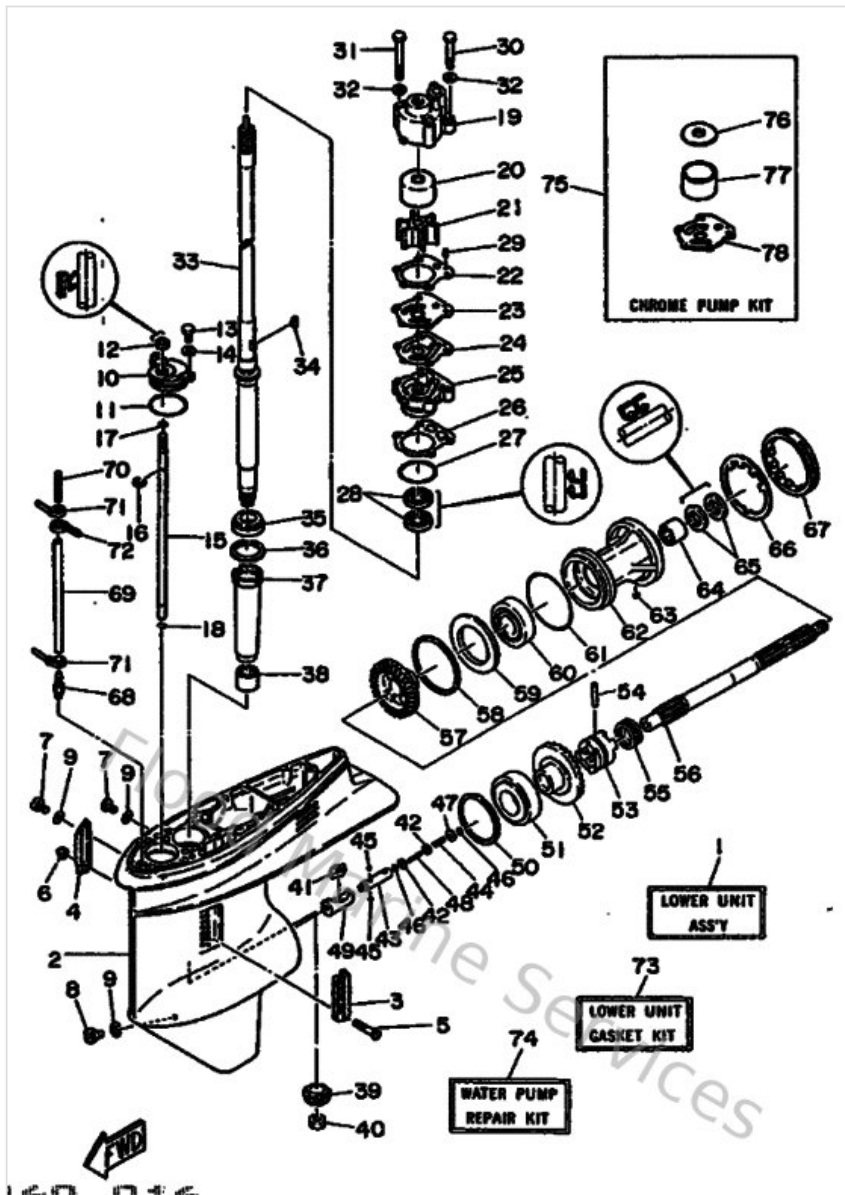
Ref	Part	
2	6H14530100EJ Casing, Lower	Buy now
3	688452140100 Cover, water inlet	Buy now
4	688452150100 Cover, water inlet	Buy now
5	9015105M0000 Screw, countersunk(692)	Buy now
6	901850500200 Nut nylon (sus)(ex4)	Buy now
7	903400801400 Plug, straight screw	Buy now
8	688453410000 Plug, drain	Buy now
9	904300800300 Gasket	Buy now
10	688453210000 Plate	Buy now
11	932104904600 O-ring (620)	Buy now
12	931060901400 Oil seal	Buy now
13	973950601600 Bolt, hexagon deep recess	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	6H1441440000 Rod, shift 2	Buy now
16	990010860000 Circlip(2r6)	Buy now

Lower Casing & Drive 1



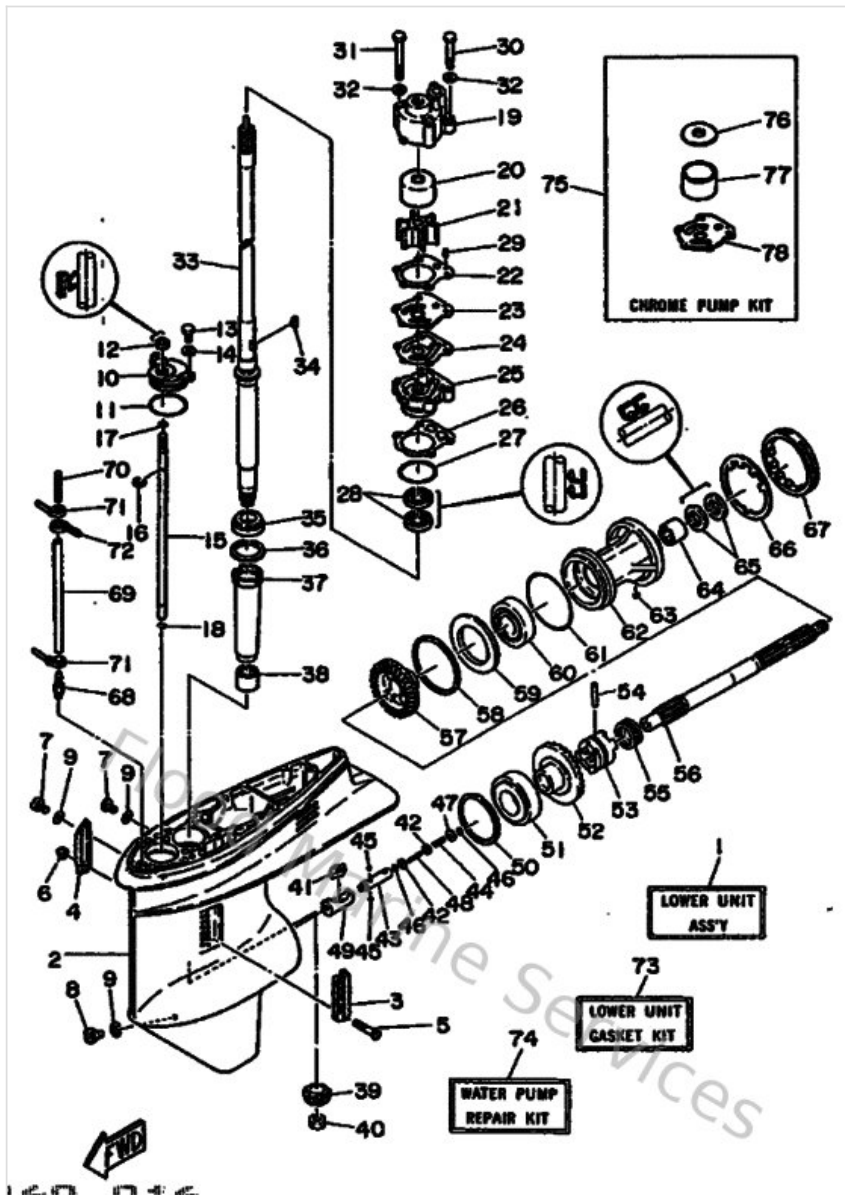
Ref	Part	
17	932100700300 O-ring (11m)	Buy now
18	9345007M0000 Circlip (6e5)	Buy now
19	688443110100 Housing, water pump 1	Buy now
20	688443220000 Insert, cartridge	Buy now
21	688443520300 Impeller	Buy now
22	68844315A000 Gasket,water pump 1	Buy now
23	688443230000 Outer plate, cartridge	Buy now
24	688443240000 Gasket,cartridge Outer plate	Buy now
25	688443410094 Housing, water pump set	Buy now
26	68844316A000 Gasket,water pump 2	Buy now
27	932104604400 O-ring	Buy now
28	9310125M0300 Oil seal	Buy now
29	9360410M0300 Pin, dowel (688)	Buy now
30	973950805000 Bolt (62k)	Buy now
31	973950807000 Bolt, hexagon	Buy now

Lower Casing & Drive 1



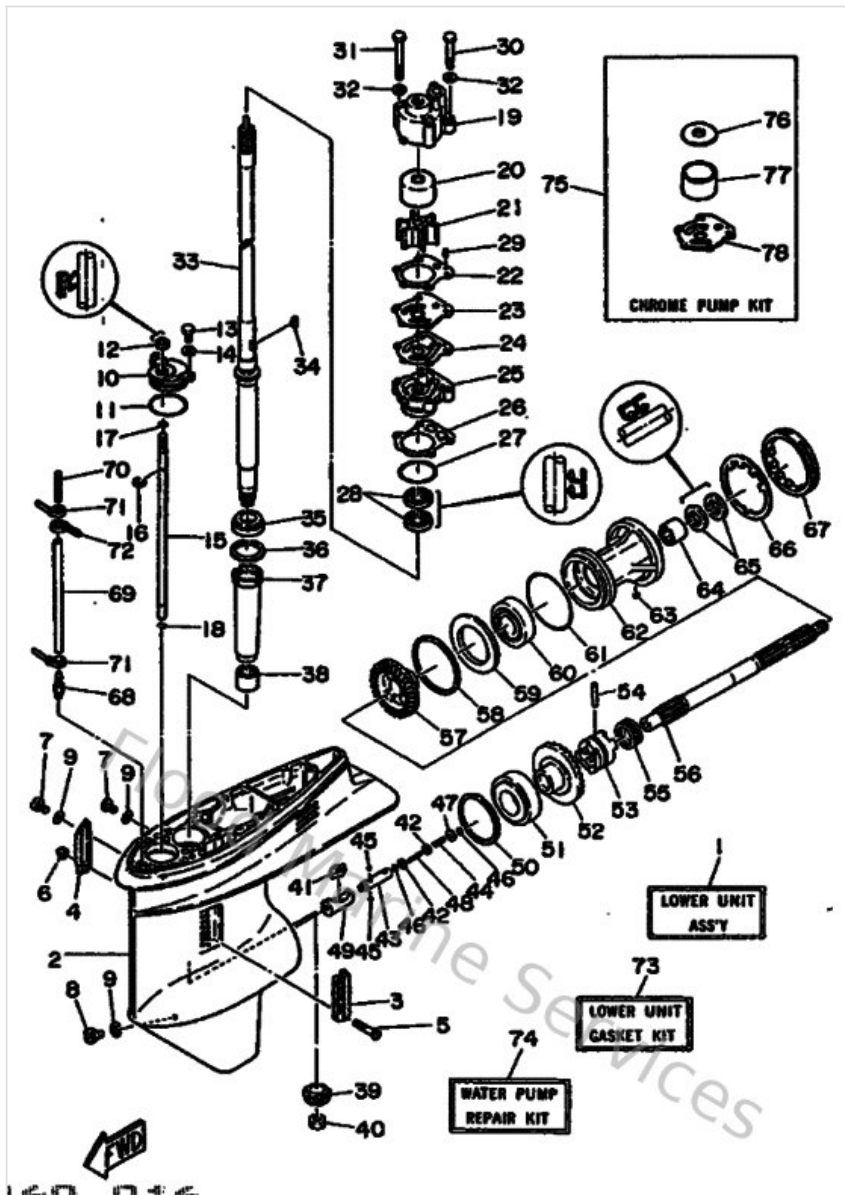
Ref	Part	
32	9020908M0200 Washer, plate (688)	Buy now
33	6H1455011000 Drive shaft comp.	Buy now
34	9028004M0400 Key, woodruff (688)	Buy now
35	93332000U300 Brg,tapered roller 50mm (688)	Buy now
36	688455876000 Shim (t:0.50mm)	Buy now
37	688455360100 Sleeve, drive shaft	Buy now
38	93315325V100 Bearing, needle (688)	Buy now
39	688455510100 Pinion	Buy now
40	9017016M0100 Nut, hexagon (688)	Buy now
41	6H1441510000 Cam, shift	Buy now
42	6H1456350000 Plunger, shift	Buy now
43	6H1456340000 Ref;srv.bul#85-011	Buy now
44	9050112M4800 Spring (6h1)	Buy now
45	935031600300 Ball	Buy now
46	9018302M0300 Nut, spring (6h1)	Buy now

Lower Casing & Drive 1



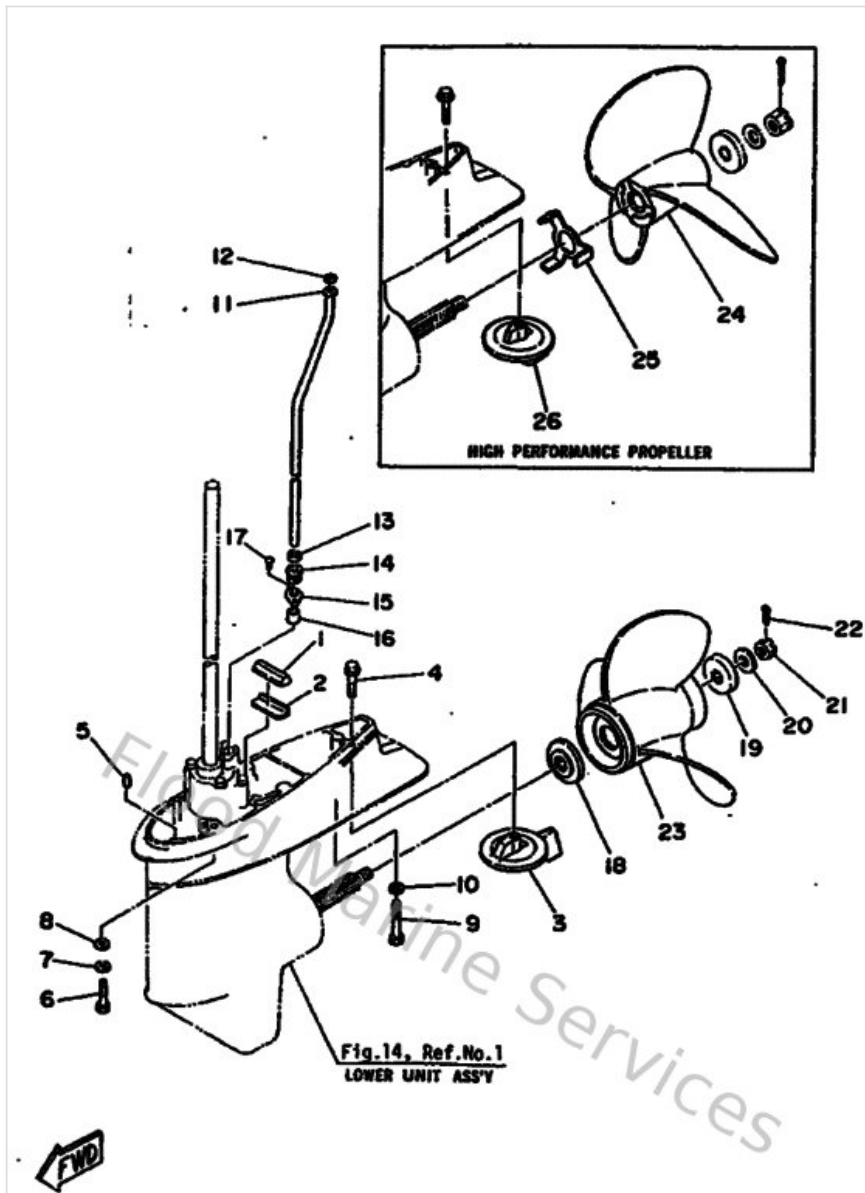
Ref	Part	
47	902010331300 Washer, plate 8077743700	Buy now
48	6H1456680000 Shaft, free 1	Buy now
49	6H1456410000 Ref;srv:bul#85-011	Buy now
50	688455670008 Shim	Buy now
51	93332000W700 Bearing(6b0)	Buy now
53	6H1456310000 Clutch, Dog	Buy now
54	9025007M0200 Pin, straight (688)	Buy now
55	688456330000 Ping, cross pin	Buy now
56	6H1456110000 Shaft, Propeller	Buy now
57	6H1455710000 Gear 2	Buy now
58	688455770008 Shim	Buy now
59	688455760000 Washer, thrust 2	Buy now
60	93306207U000 Brg,r-b 6207 72mm 280g (688)	Buy now
61	9321085M1500 O-ring(6h1)	Buy now
62	688453310094 Housing, bearing	Buy now

Lower Casing & Drive 1



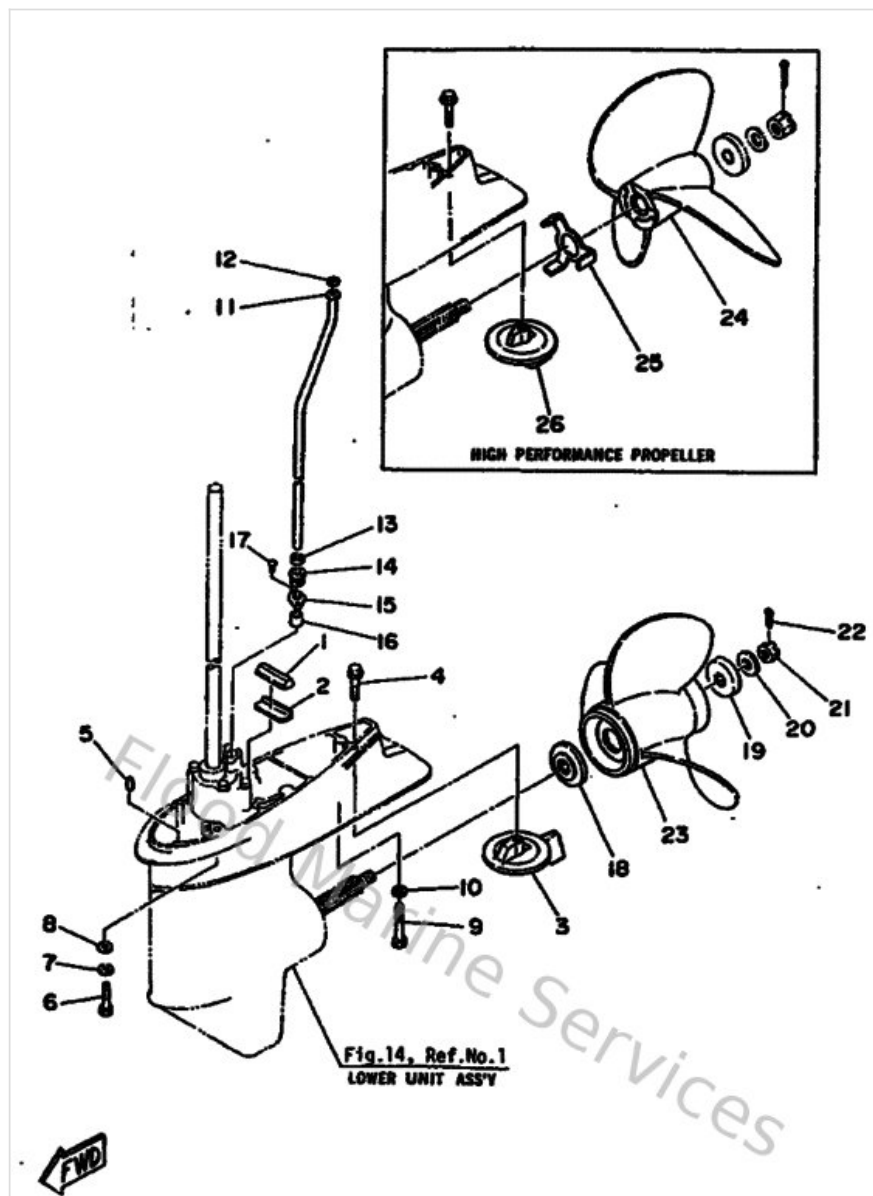
Ref	Part	
63	902820401000 Key, strait(663)	Buy now
64	93317325U000 Brg,needle	Buy now
66	688453830100 Washer, claw	Buy now
67	688453840000 Nut	Buy now
68	6E5453780000 Nipple, hose	Buy now
69	9044507M3800 Hose (I570)	Buy now
70	6E5835580000 End, nipple	Buy now
71	9046511M1000 Clamp	Buy now
72	9046513M1100 Clamp (6e5)	Buy now
73	688W00012200 Lower unit gasket kit	Buy now
74	692W00780000 Water pump repair kit	Buy now
75	688W00781A00 Chrome pump kit	Buy now
76	688443214100 Inner plate, cartridge	Buy now
77	688443224100 Insert, cartridge	Buy now
78	688443234000 Outer plate, cartridge	Buy now

Lower Casing & Drive 2



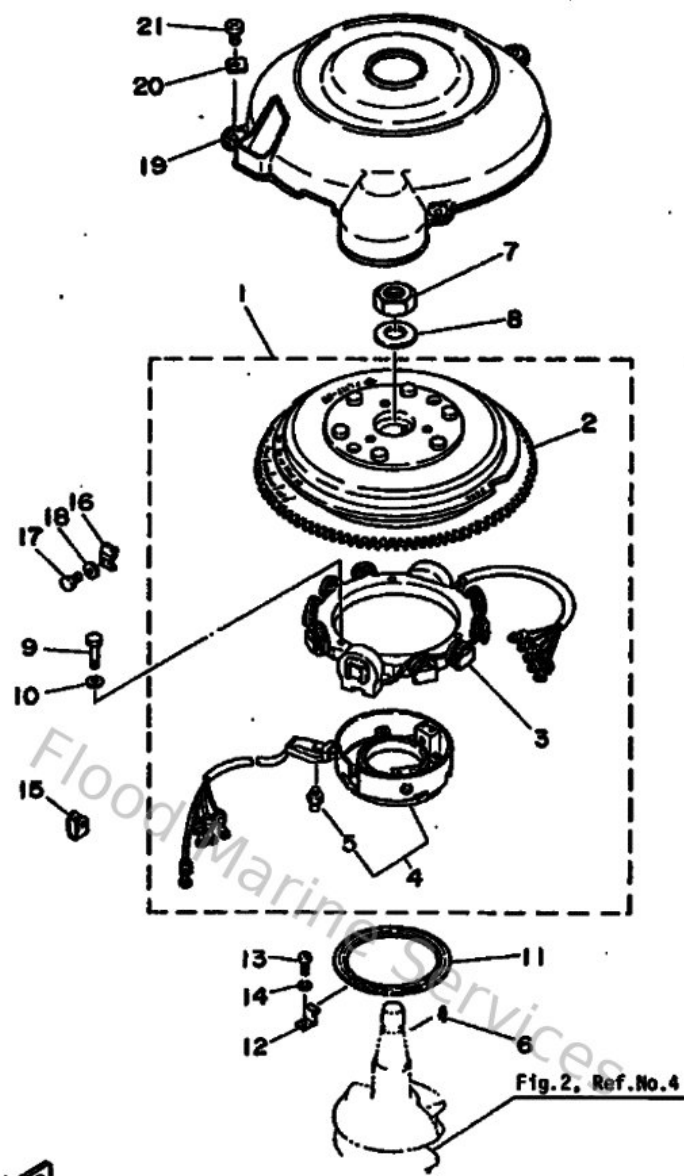
Ref	Part	
1	688453750000 Damper, seal 2	Buy now
2	663453760094 Guide, seal damper	Buy now
3	688453710200 Tab-trim	Buy now
4	9010510M0000 Bolt, hexagon (663)	Buy now
5	936061201900 Pin, dowel (614)	Buy now
6	973751004000 Bolt, hexagon deep recess	Buy now
7	929901010000 Ybs67-10 washer, spring	Buy now
8	929901060000 Washer, plate	Buy now
9	970950806000 Bolt, hexagon	Buy now
10	929900810000 Ybs67-8 washer, spring	Buy now
11	688443611000 Tube, water 1	Buy now
12	902021206000 Washer, plate(663)	Buy now
13	904301207200 Gasket	Buy now
14	663443670000 Damper, water seal 3	Buy now
15	9048019M0600 Grommet (688)	Buy now

Lower Casing & Drive 2



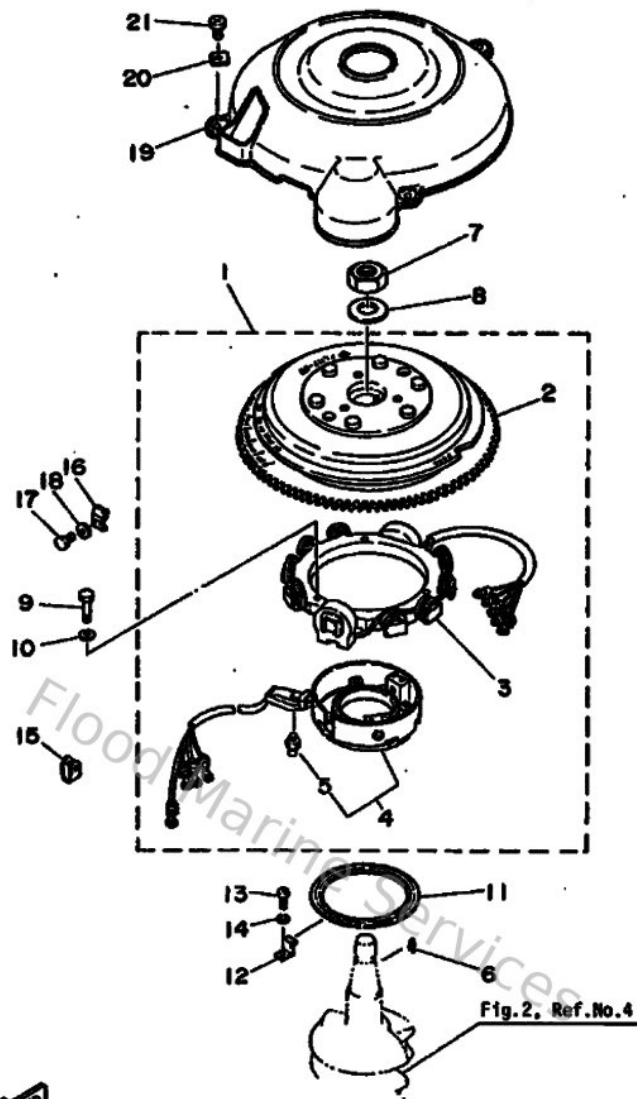
Ref	Part	
16	663443660000 Damper, water seal 2	Buy now
17	977804051200 Screw, pan head tapping	Buy now
18	688459870100 Spacer	Buy now
19	688459970000 Spacer 2	Buy now
20	9020117M2500 Washer, plate(6h1)	Buy now
21	901711601100 Nut, castle (663)	Buy now
22	914904003000 Pin, cotter (663)	Buy now
23	6E5459450036 Propeller (3x13-1/4x17-k)	Buy now
24	6E5459781000 Propeller assembly (3x14"x26"-p)	Buy now
25	6E5459941000 Plate, tooth	Buy now
26	6E5453711000 Tab-trim	Buy now

Magneto



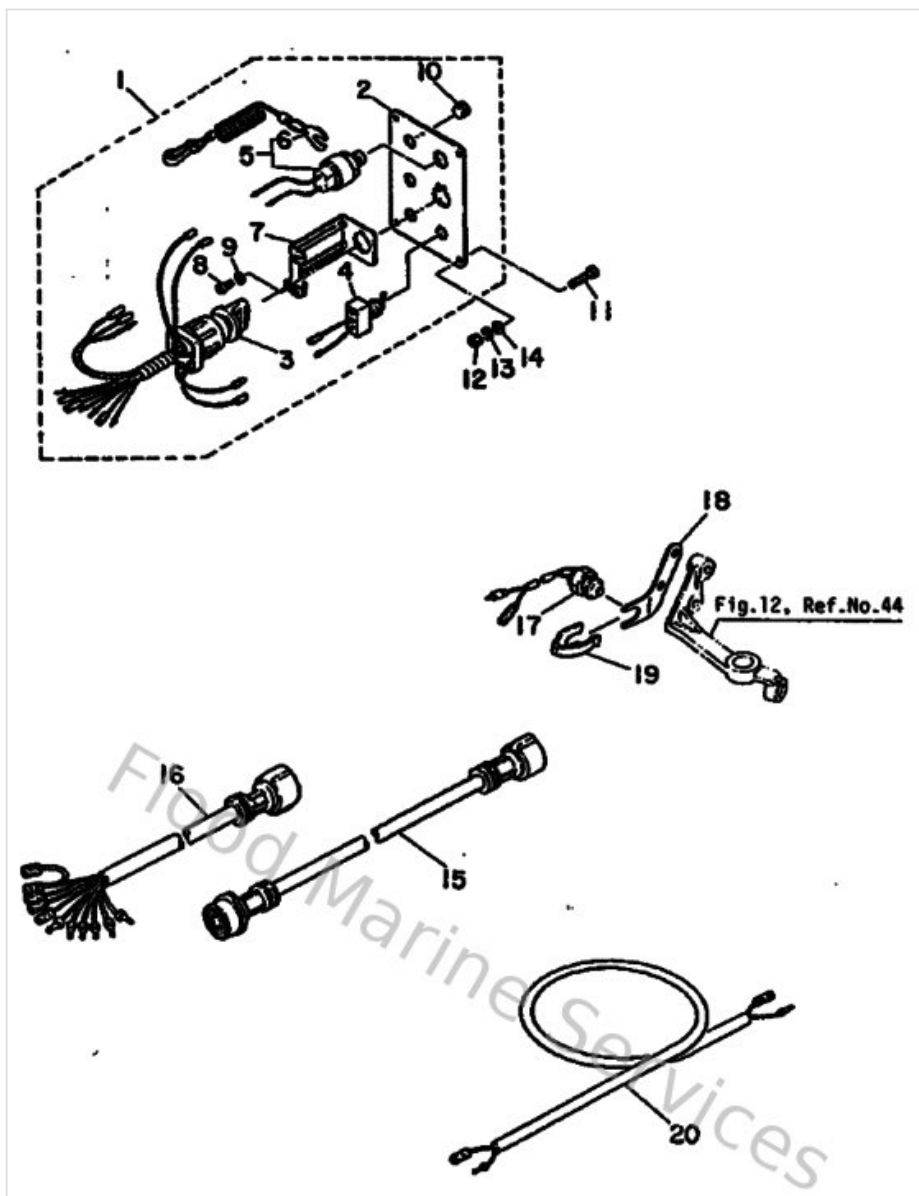
Ref	Part	
3	688855101000 Stator assembly	Buy now
4	688855801100 Pulser Coil Assembly (688-85580-10)	Buy now
5	663855180000 Joint, ball	Buy now
6	902800501500 Key, woodruff	Buy now
7	901702013700 Nut, hexagon(663)	Buy now
8	9020121M1800 Washer, plate (663)	Buy now
9	973130602500 Bolt	Buy now
10	929030660000 Washer, plain (646)	Buy now
11	688416110000 Retainer, magneto base 1	Buy now
12	688416120000 Retainer, magneto base 2	Buy now
13	978850601200 Screw, pan head(62j)	Buy now
14	929030610000 Washer(6a1)	Buy now
16	688813320100 Plate, timing	Buy now
17	973130601000 Bolt	Buy now
18	929900660000 Washer, plain (646)	Buy now

Magneto



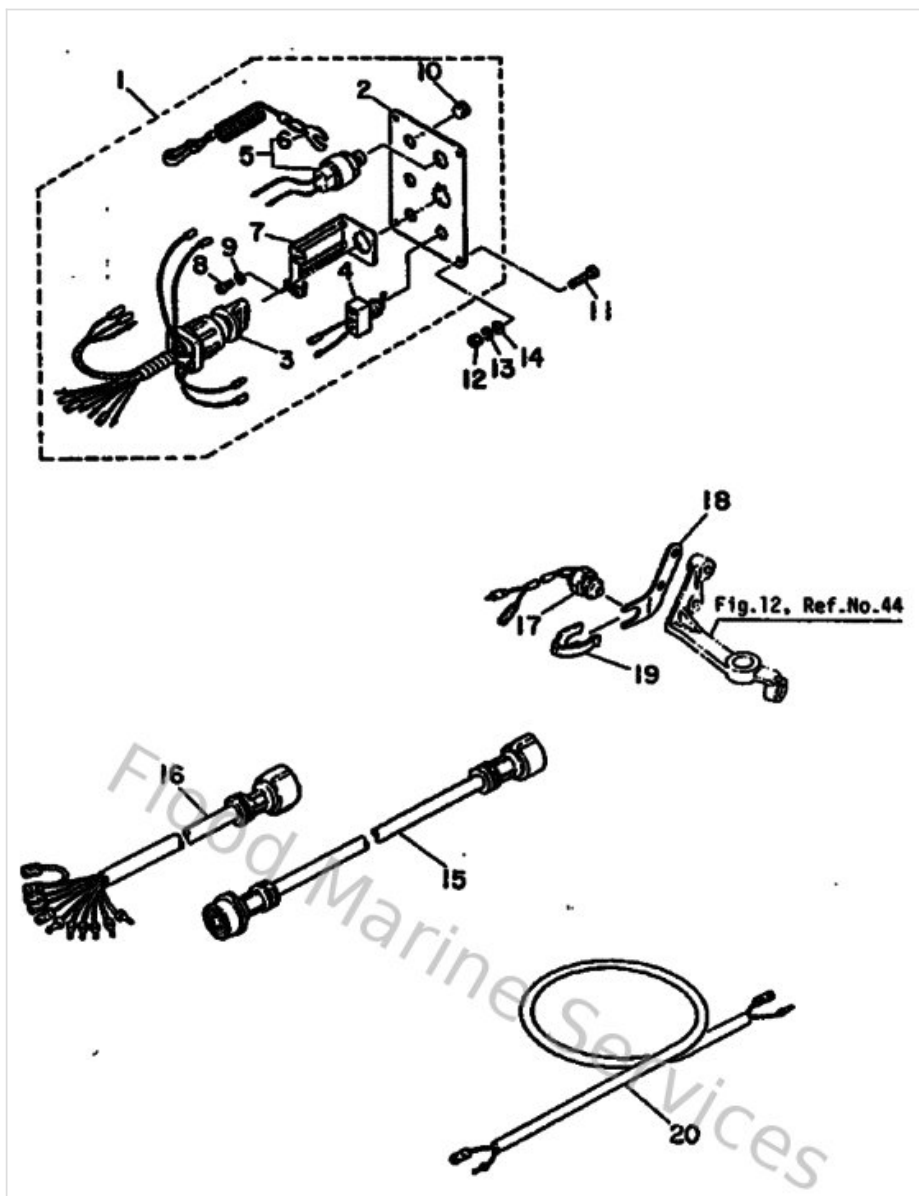
Ref	Part	
19	6H1813370000 Cover, flywheel	Buy now
20	9020906M0400 Washer	Buy now
21	978030601200 Screw, pan head(62j)	Buy now

Optional Parts 1



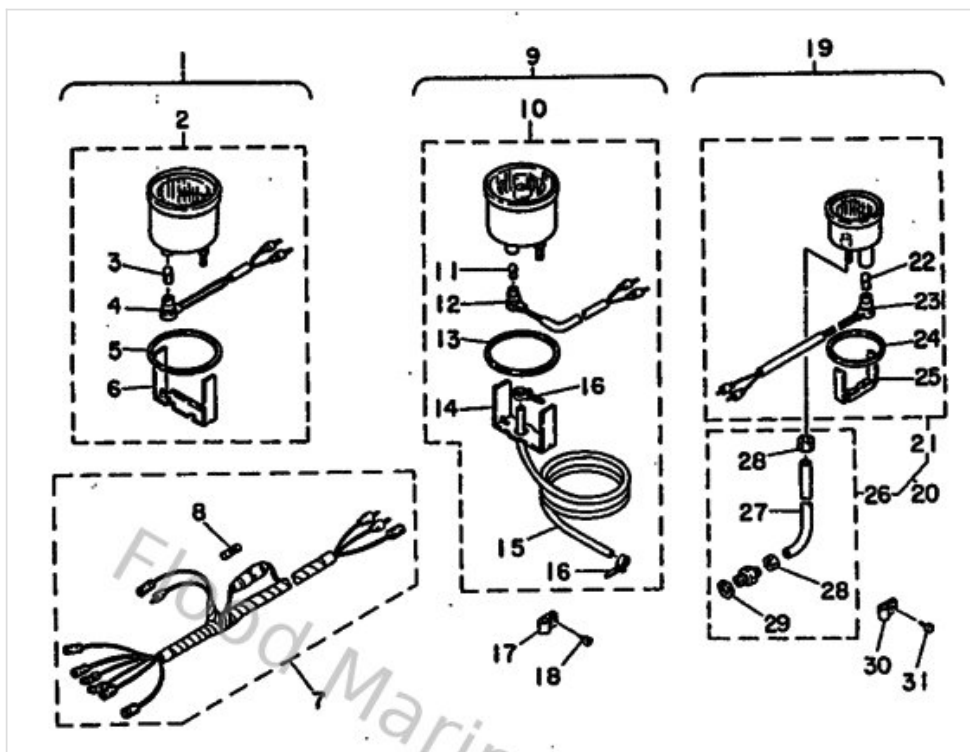
Ref	Part	
1	688825701300 Panel switch assembly	Buy now
2	688825711100 Switch panel	Buy now
3	688825101100 Main switch assembly	Buy now
4	688825740000 Switch, choke	Buy now
5	688825750200 Engine stop switch assembly	Buy now
6	682825560000 Lanyard, stop switch	Buy now
7	663825810100 Stay, cord clamp	Buy now
8	983030400800 Screw, pan head (713)	Buy now
9	929010410000 Ybs67-4 washer, spring	Buy now
10	903381219200 Plug(2gu)	Buy now
11	989030502500 Screw, bind	Buy now
12	953030560000 Nut, hexagon (663)	Buy now
13	929030510000 Ybs67-5 washer, spring	Buy now
14	929030560000 Washer, plain (646)	Buy now
15	688825863100 Extension, wire harness	Buy now

Optional Parts 1



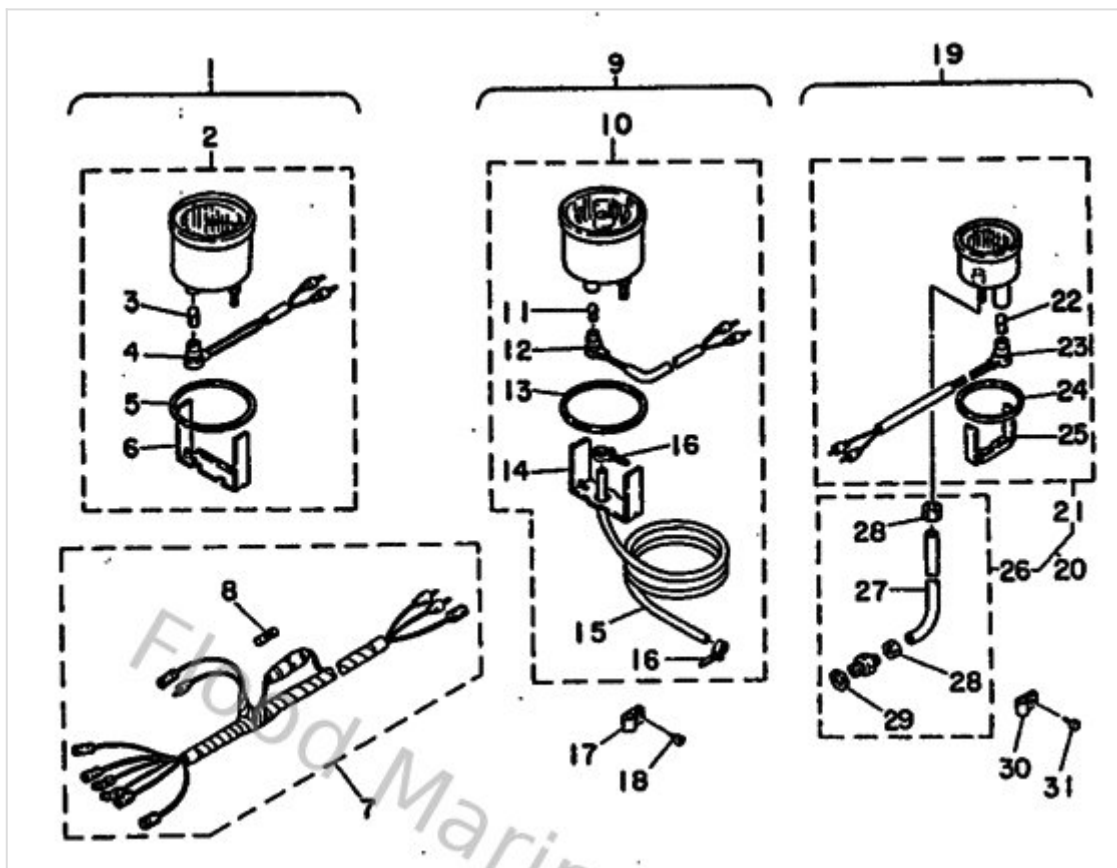
Ref	Part	
16	688825862100 Extension, wire harness	Buy now
17	688825401100 Neutral switch assembly	Buy now
18	663825540100 Stay, neutral switch	Buy now
19	663825550100 Plate	Buy now
20	688825411000 Wire, lead	Buy now

Optional Parts 2



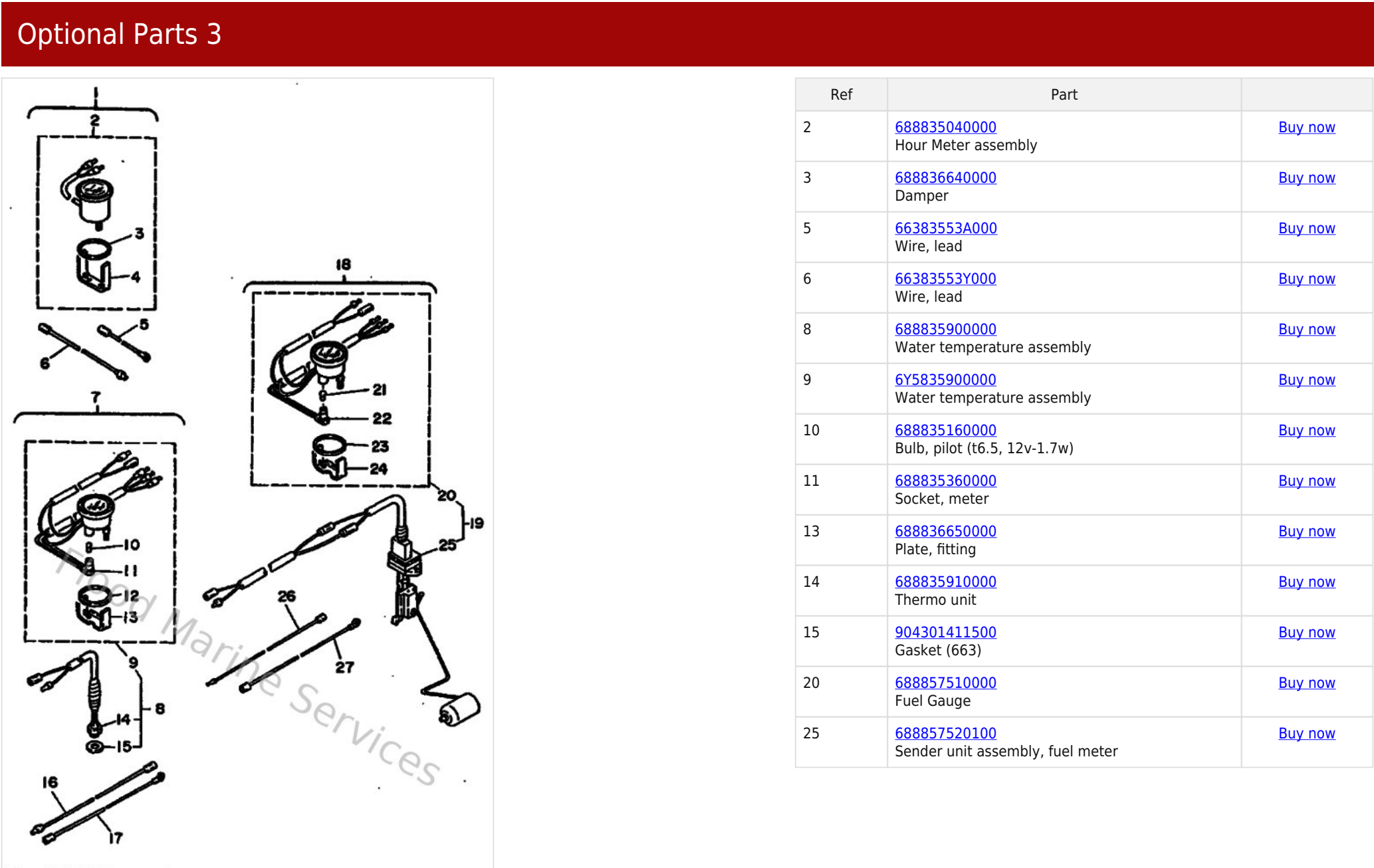
Ref	Part	
3	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
4	688835360000 Socket, meter	Buy now
6	688835440000 Plate, Fitting	Buy now
7	688835531000 Wire, lead	Buy now
8	1E6821510000 Fuse (10a)	Buy now
10	688835100100 Speedometer assembly	Buy now
15	688835570000 Tube (8m)	Buy now
16	9046511M1000 Clamp	Buy now
17	906013140200 021-58119-01 clip,nylon 14	Buy now
18	977804011600 Screw,panh.tapping	Buy now
21	688836610000 Water pressure meter assembly	Buy now
24	688836640000 Damper	Buy now
25	688836650000 Plate, fitting	Buy now
26	688836670000 Sender	Buy now
27	688836660000 Tube	Buy now

Optional Parts 2



Ref	Part	
28	663836680000 Nut, nipple	Buy now
29	904301411500 Gasket (663)	Buy now

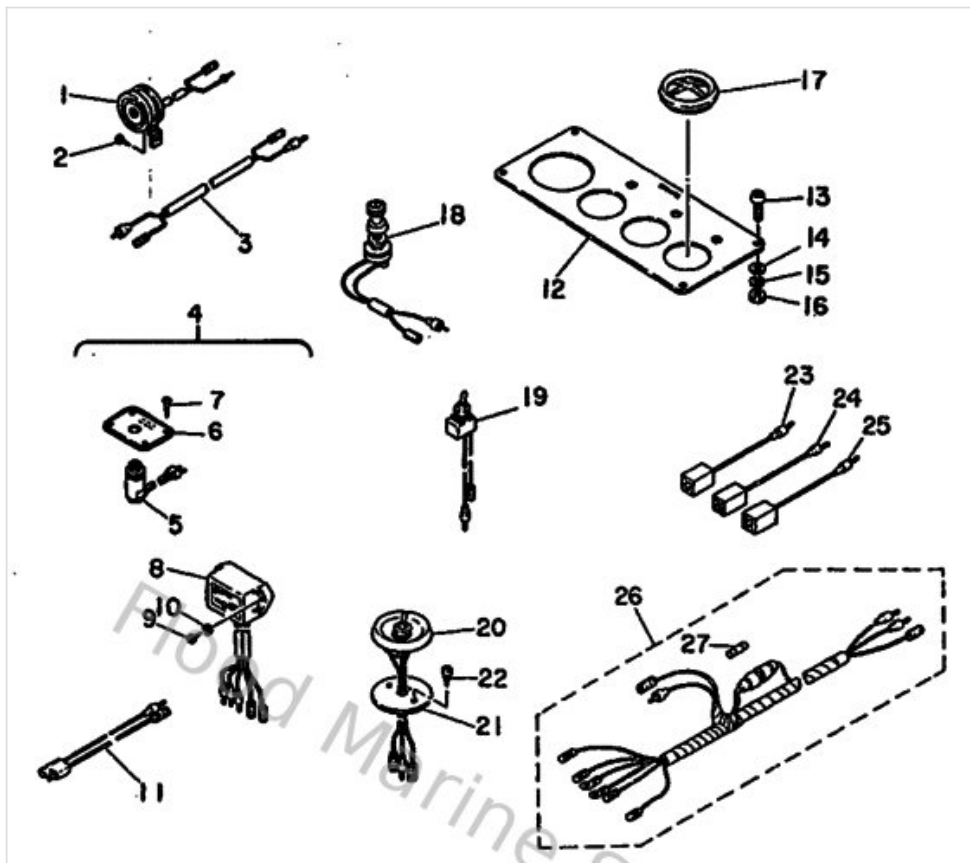
Optional Parts 3



Optional Parts 3

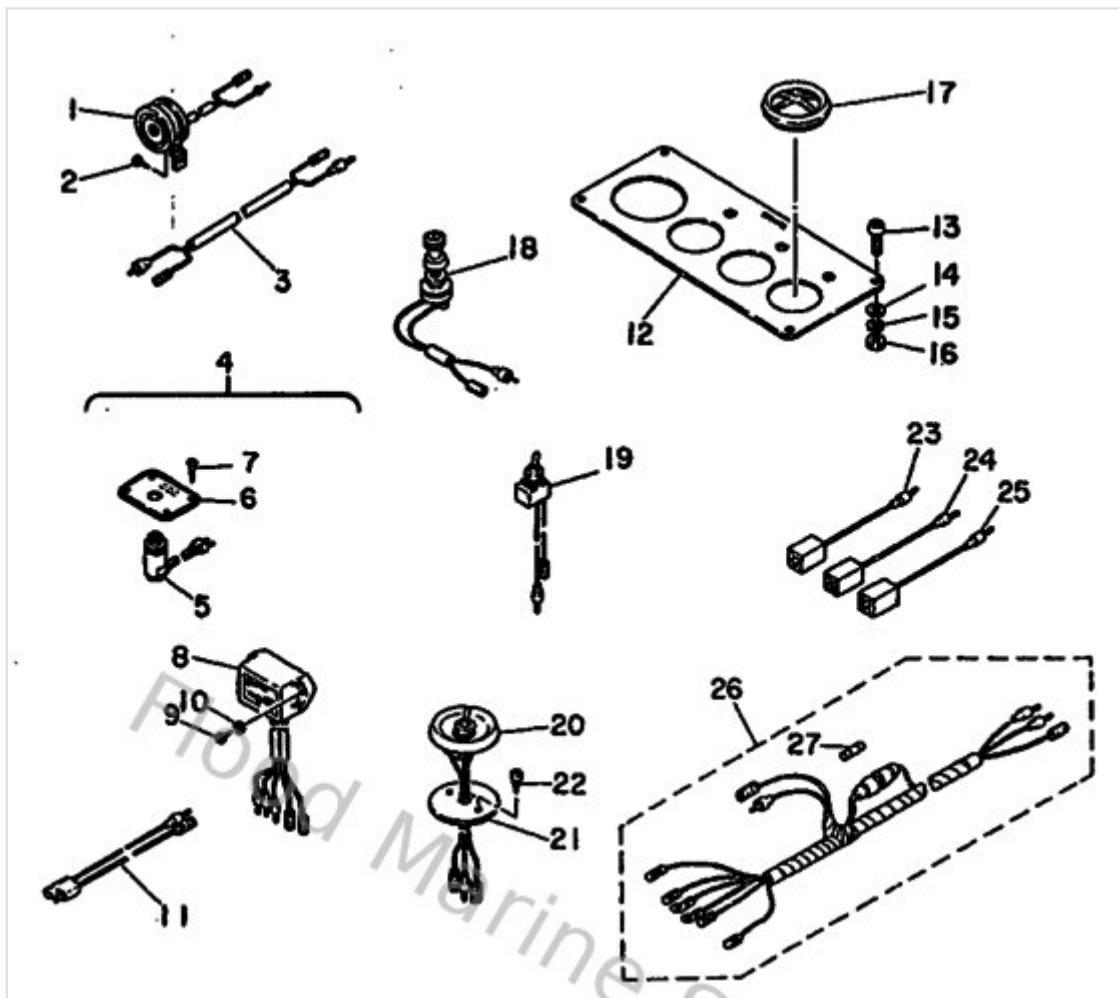
Ref	Part	
2	688835040000 Hour Meter assembly	Buy now
3	688836640000 Damper	Buy now
5	66383553A000 Wire, lead	Buy now
6	66383553Y000 Wire, lead	Buy now
8	688835900000 Water temperature assembly	Buy now
9	6Y5835900000 Water temperature assembly	Buy now
10	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
11	688835360000 Socket, meter	Buy now
13	688836650000 Plate, fitting	Buy now
14	688835910000 Thermo unit	Buy now
15	904301411500 Gasket (663)	Buy now
20	688857510000 Fuel Gauge	Buy now
25	688857520100 Sender unit assembly, fuel meter	Buy now

Optional Parts 4



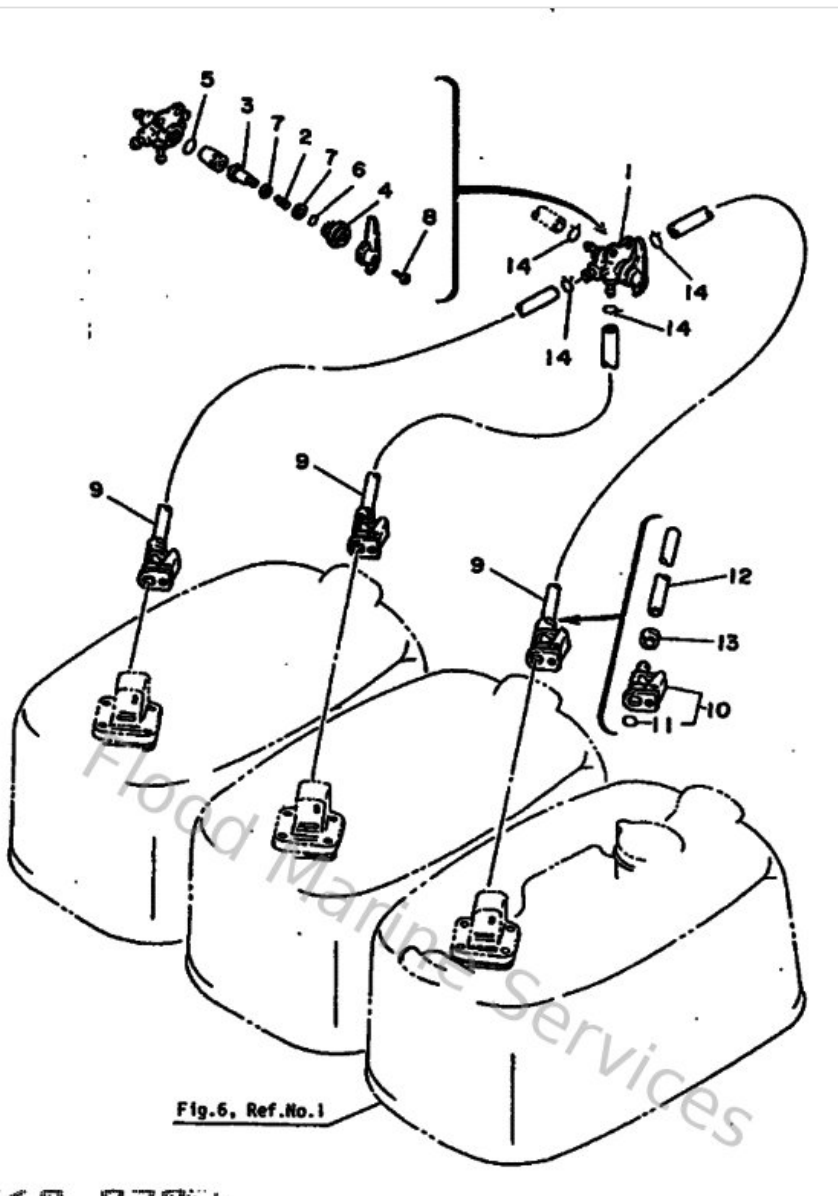
Ref	Part	
1	688833831000 Buzzer	Buy now
2	977805011200 Screw, tapping(61a)	Buy now
3	688833731000 Lead, horn	Buy now
5	663843010000 Pilot lamp ass'y	Buy now
6	663843090000 Plate set	Buy now
7	9016003M0100 Screw, round tapping	Buy now
9	977806012000 Screw, tapping(6k8)	Buy now
10	929030660000 Washer, plain (646)	Buy now
11	663825210900 Wire, Lead	Buy now
12	688836110000 Panel, meter	Buy now
13	989030502500 Screw, bind	Buy now
14	929900560000 Washer, plain (646)	Buy now
15	929030510000 Ybs67-5 washer, spring	Buy now
16	953030560000 Nut, hexagon (663)	Buy now
17	688835590000 Cover, meter	Buy now

Optional Parts 4



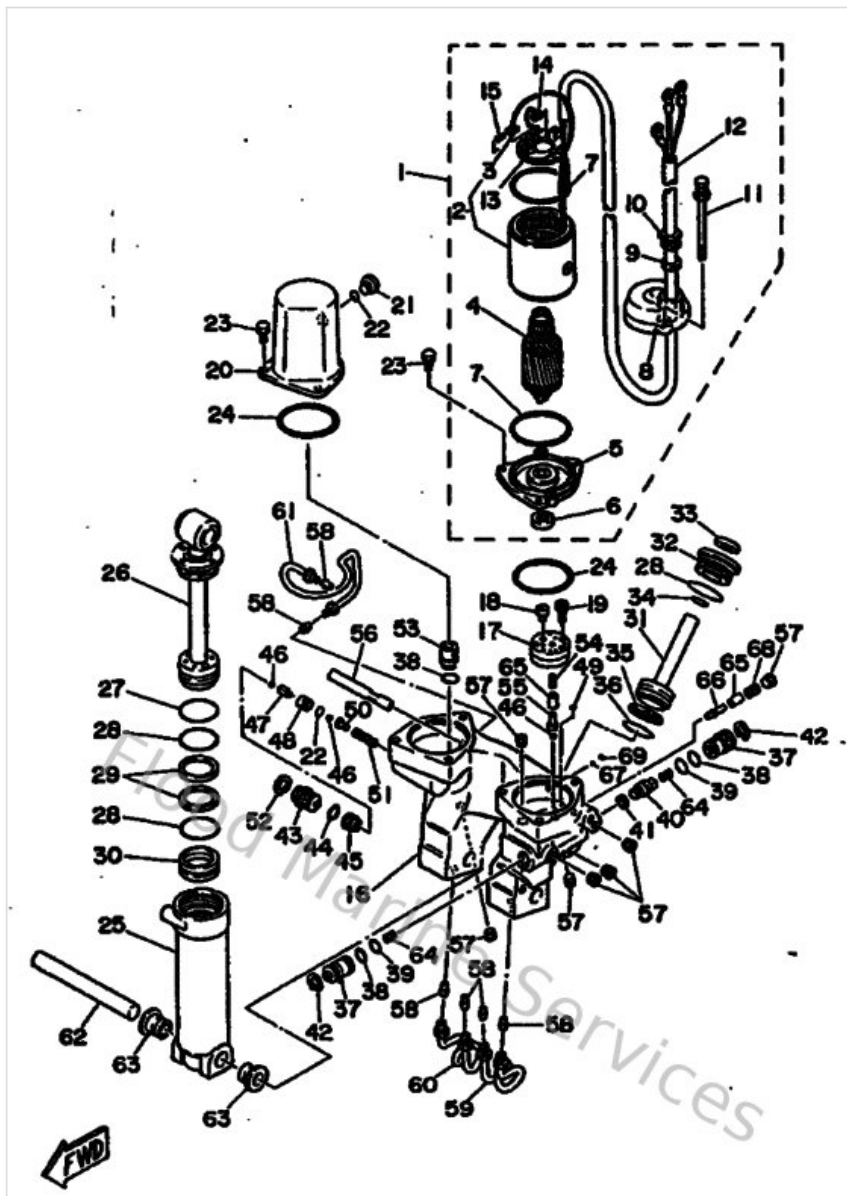
Ref	Part	
18	688825200000 Lamp switch assembly	Buy now
19	688825260000 Switch, lamp	Buy now
20	688825631000 Trim & tilt switch	Buy now
21	688823880000 Plate	Buy now
22	977804011600 Screw, panh. tapping	Buy now
23	688821490000 Wire, lead 3	Buy now
24	688821170000 Wire, lead	Buy now
25	688825210000 Wire, lead	Buy now
26	688835531000 Wire, lead	Buy now
27	1E6821510000 Fuse (10a)	Buy now

Optional Parts 5



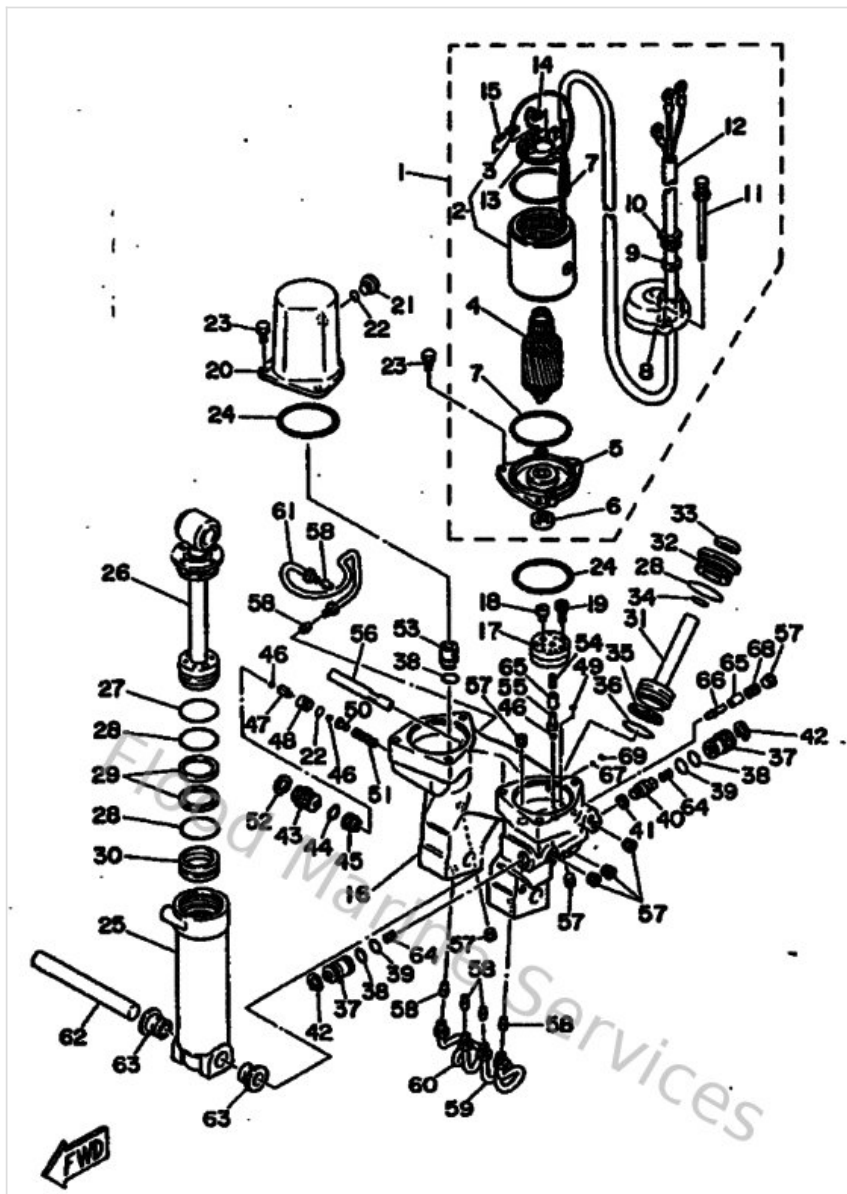
Ref	Part	
2	9050112M1300 Spring, compression (688)	Buy now
3	688245540000 Shaft, cock	Buy now
4	688245590000 Cap	Buy now
5	9321020M2800 O-ring (688)	Buy now
6	932100800300 O-ring	Buy now
7	9020108M3200 Washer (688)	Buy now
8	986800401500 Screw, flat head(ga5)	Buy now
9	688243070500 Fuel pipe comp. 2	Buy now
10	6Y1243050000 Fuel pipe joint comp. 2	Buy now
11	932100828700 O-ring (655)	Buy now
12	9044512M0500 Hose (I3000)	Buy now
13	650243510000 Band 1	Buy now
14	9046711M0000 Clip, Scissor	Buy now

Power Trim & Tilt Assy



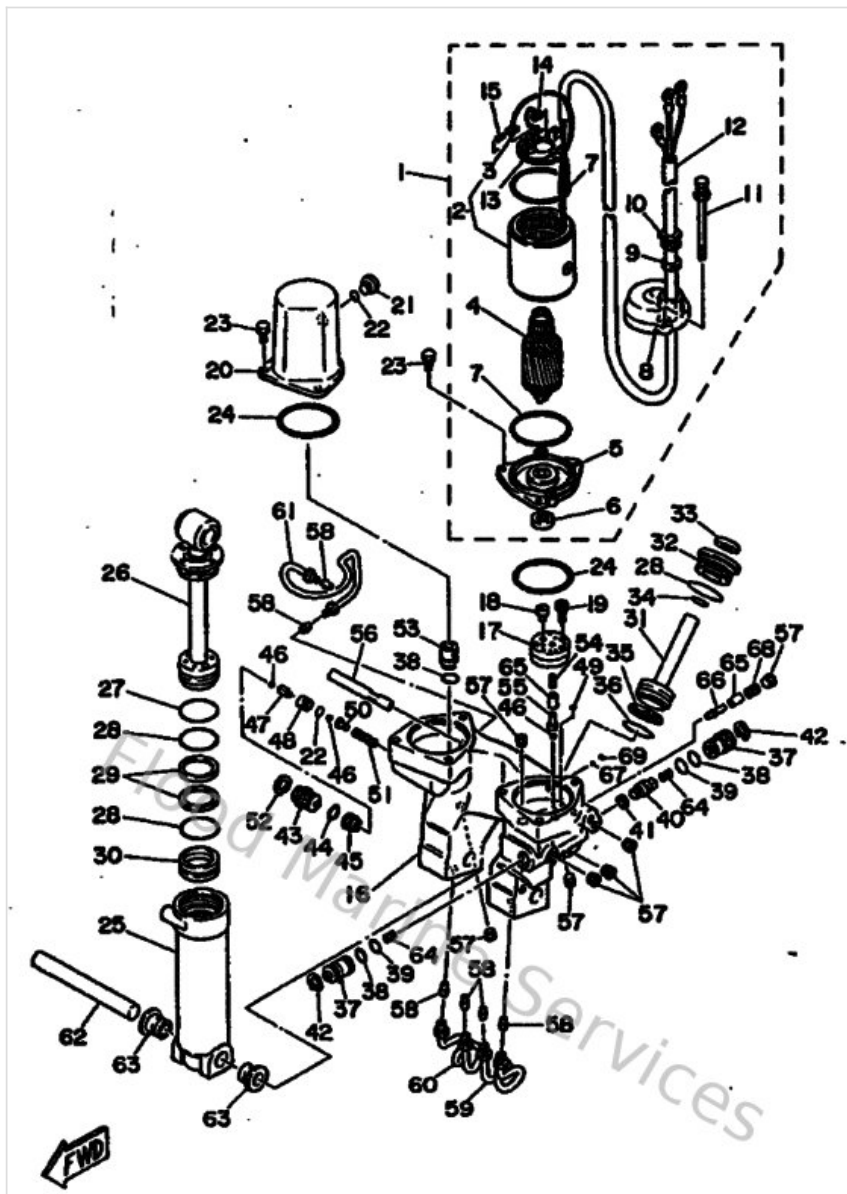
Ref	Part	
1	688438801000 Motor Assembly	Buy now
4	688438050100 Armature assembly	Buy now
5	688438810100 Frame, End	Buy now
10	688438860200 Bolt	Buy now
12	688438071000 Wire Sub Assembly	Buy now
15	9050105M4600 Spring Brush (6E5)	Buy now
18	688438310000 Connector Shaft	Buy now
22	688438690000 O-Ring	Buy now
23	688438790000 Screw, W/washer	Buy now
24	688438670000 O-ring	Buy now
27	688438630000 O-Ring	Buy now
28	6E5438620000 O-ring 2	Buy now
29	688438720000 Ring, back-up 2	Buy now
31	6E5438200100 Piston Sub Assembly	Buy now
32	6E5438210000 Screw, Trim Cylinderend	Buy now

Power Trim & Tilt Assy



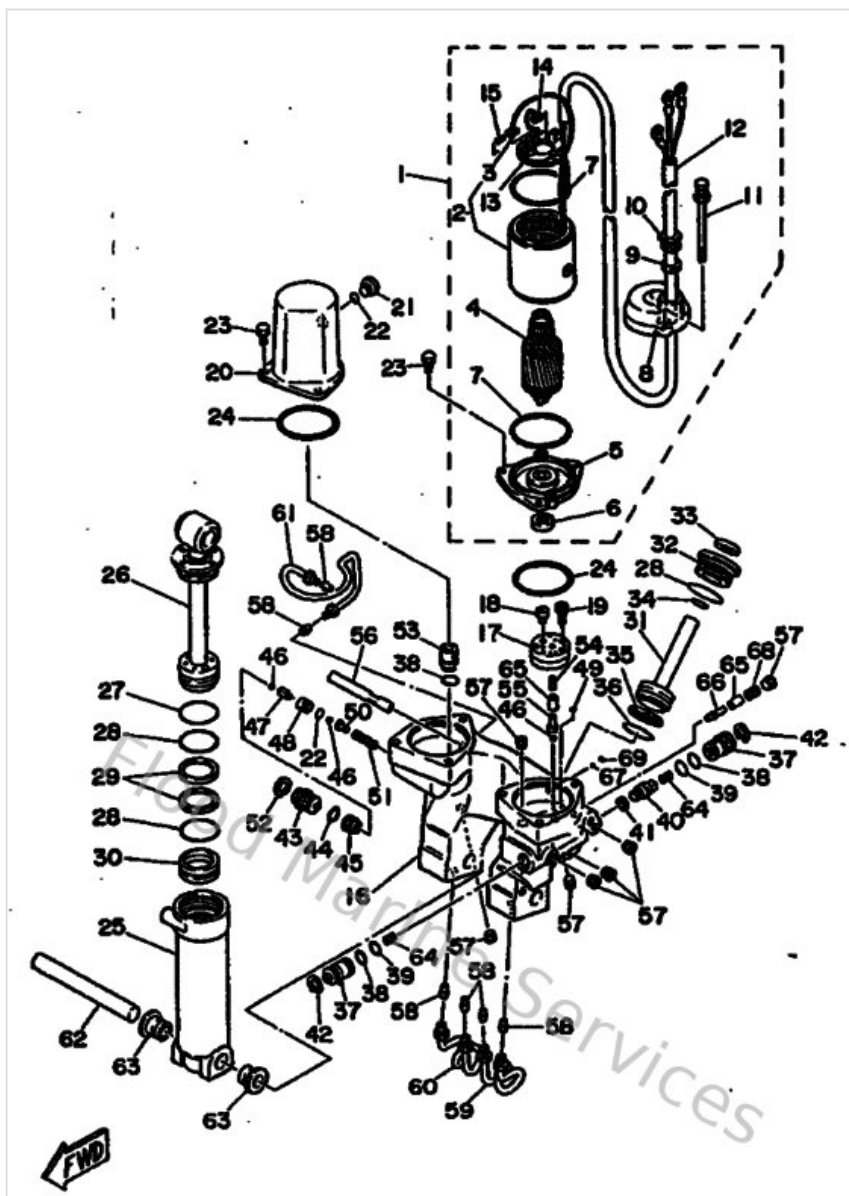
Ref	Part	
33	6E5438220000 Seal, trim dust	Buy now
34	932101627500 O-ring	Buy now
35	6E5438740000 Ring, back-up	Buy now
36	9321033M4100 O-Ring (6E5)	Buy now
37	688438020100 Valve Sub Assembly (Main)	Buy now
38	688438640000 O-Ring 4	Buy now
39	932101563900 O-ring (32n)	Buy now
40	6E5438410000 Piston Shuttle	Buy now
41	688438730000 Ring, Back Up	Buy now
42	688438760000 Ring, Snap	Buy now
44	688438660000 O-ring	Buy now
45	688438460000 Screw, Manual Valve	Buy now
46	688438580000 Ball	Buy now
47	688438480000 Rod Manual Release	Buy now
48	688438470000 Seat, Manual Valve	Buy now

Power Trim & Tilt Assy



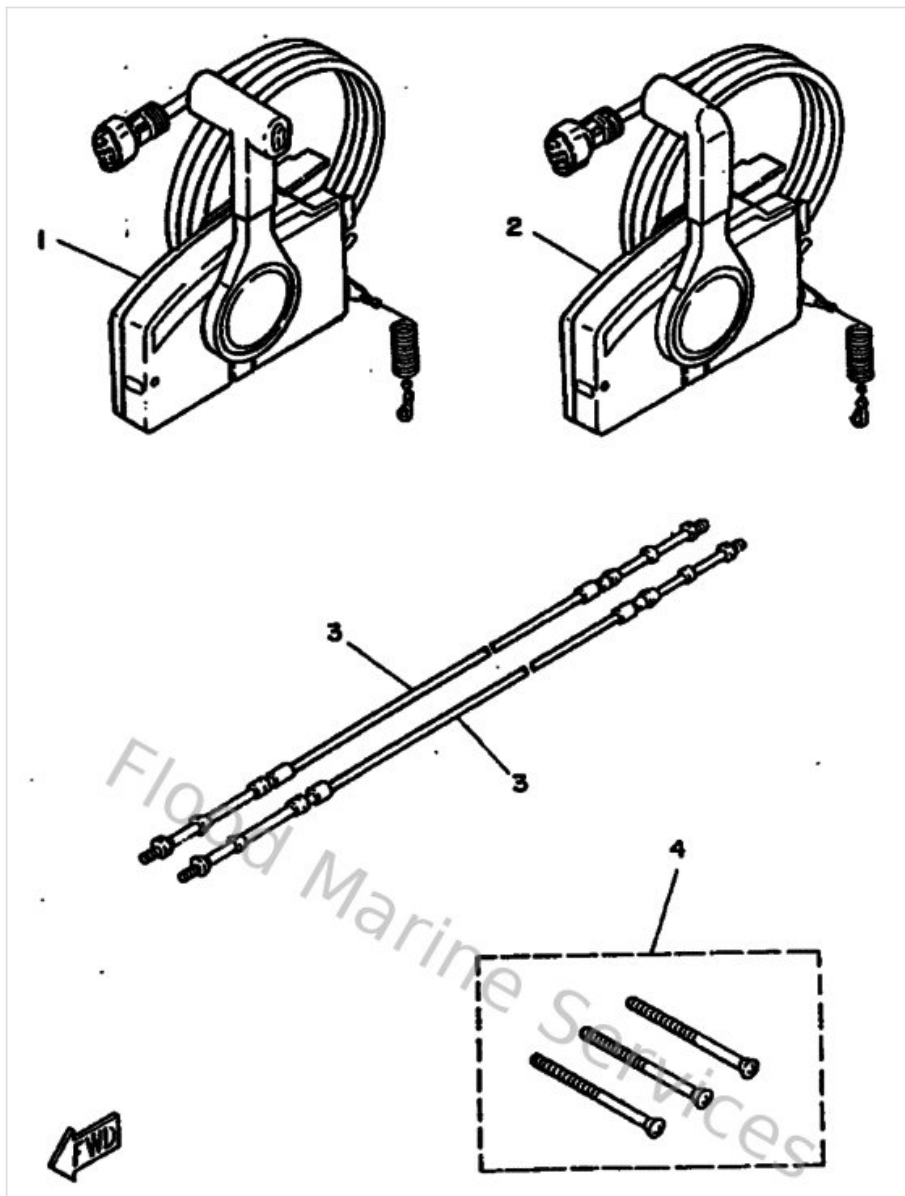
Ref	Part	
49	688438680000 O-ring 8	Buy now
51	6E5438540000 Spring Manual Release	Buy now
52	688438750000 Ring Snap	Buy now
53	6E5438500000 Valve Sub-Assembly (Upper Relief)	Buy now
54	688438560100 Spring, Down Relief	Buy now
55	6E5438440100 Pin, Vlvsupportk	Buy now
56	688438380000 Pipe, Intake	Buy now
57	688438260000 Pulg Taper Screw	Buy now
58	688438320000 Seat, union	Buy now
62	6E5438180000 Pin, lower shock mount	Buy now
63	9038618M1400 Bushing (6e5)	Buy now
64	6E5438940000 Spring, Shuttle Return	Buy now
67	6E5438770000 Ball	Buy now
68	6E5438240000 Spring	Buy now
2	688433760100 Bolt, thrust receiver	Buy now

Power Trim & Tilt Assy



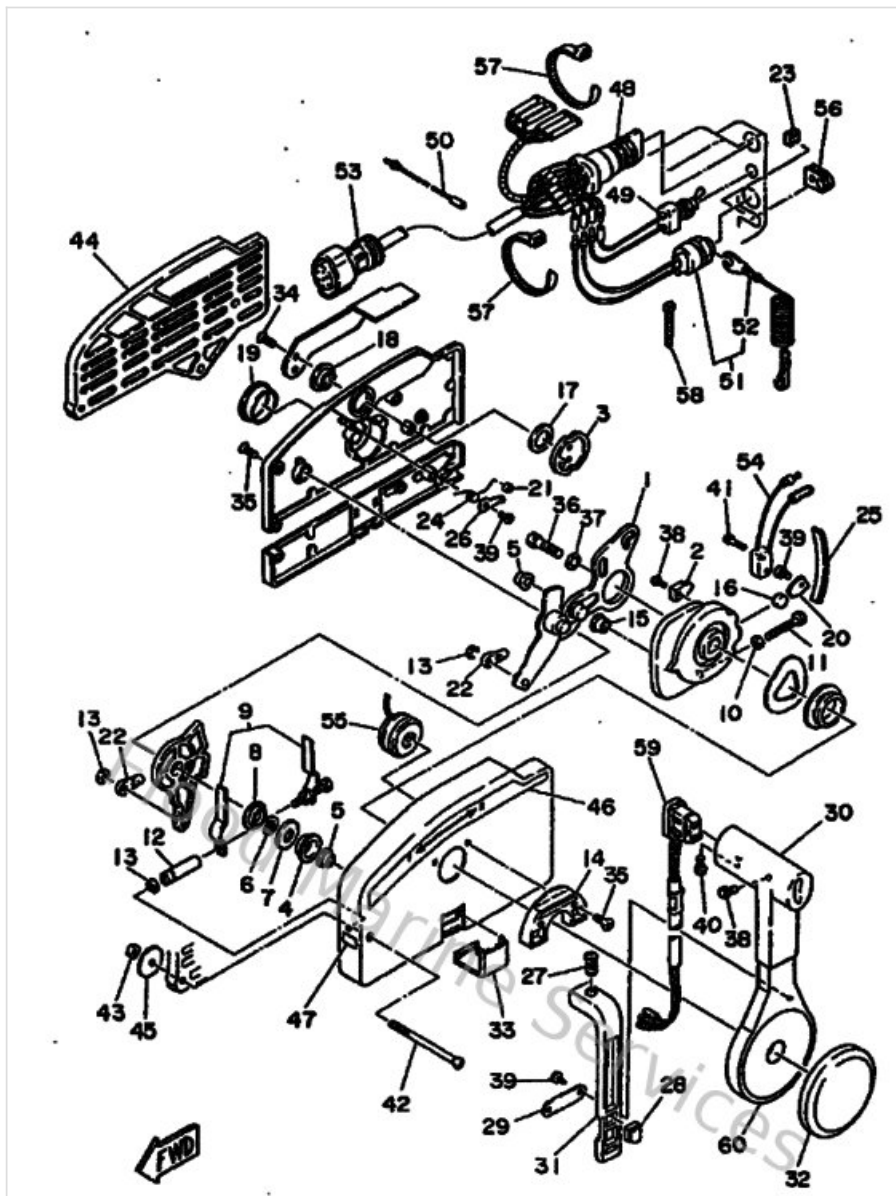
Ref	Part	
3	901850805700 Nut, nylon (6j8)	Buy now
4	688836710000 Trim Gauge	Buy now
5	688835160000 Bulb, pilot (t6.5, 12v-1.7w)	Buy now
6	688835360000 Socket, meter	Buy now
7	688836660000 Tube	Buy now
8	6E5836720100 Trim sender	Buy now
9	978900601600 Screw pan head	Buy now
10	6E5825530000 Extension, Wire	Buy now
11	9046415M0800 Clamp (6h1)	Buy now
12	9046511M1000 Clamp	Buy now

Remote Control



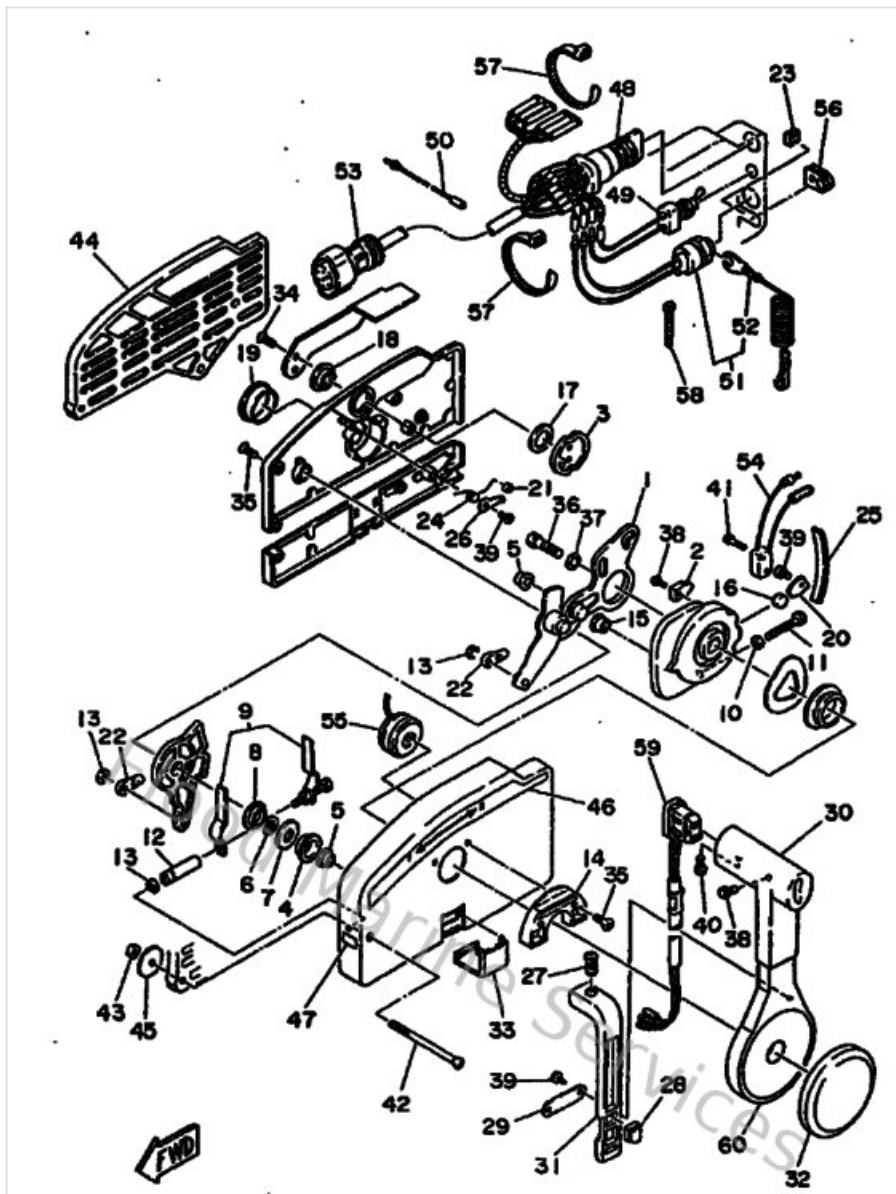
Ref	Part	
1	703482051000 Remote control assembly (10p, ptt)	Buy now
2	703482021400 Remote control assembly (7p)	Buy now
3	MARCABLE09SC Remote Control Cable 9' :ob	Buy now
4	703482900100 Twin attachment	Buy now

Remote Control Assy



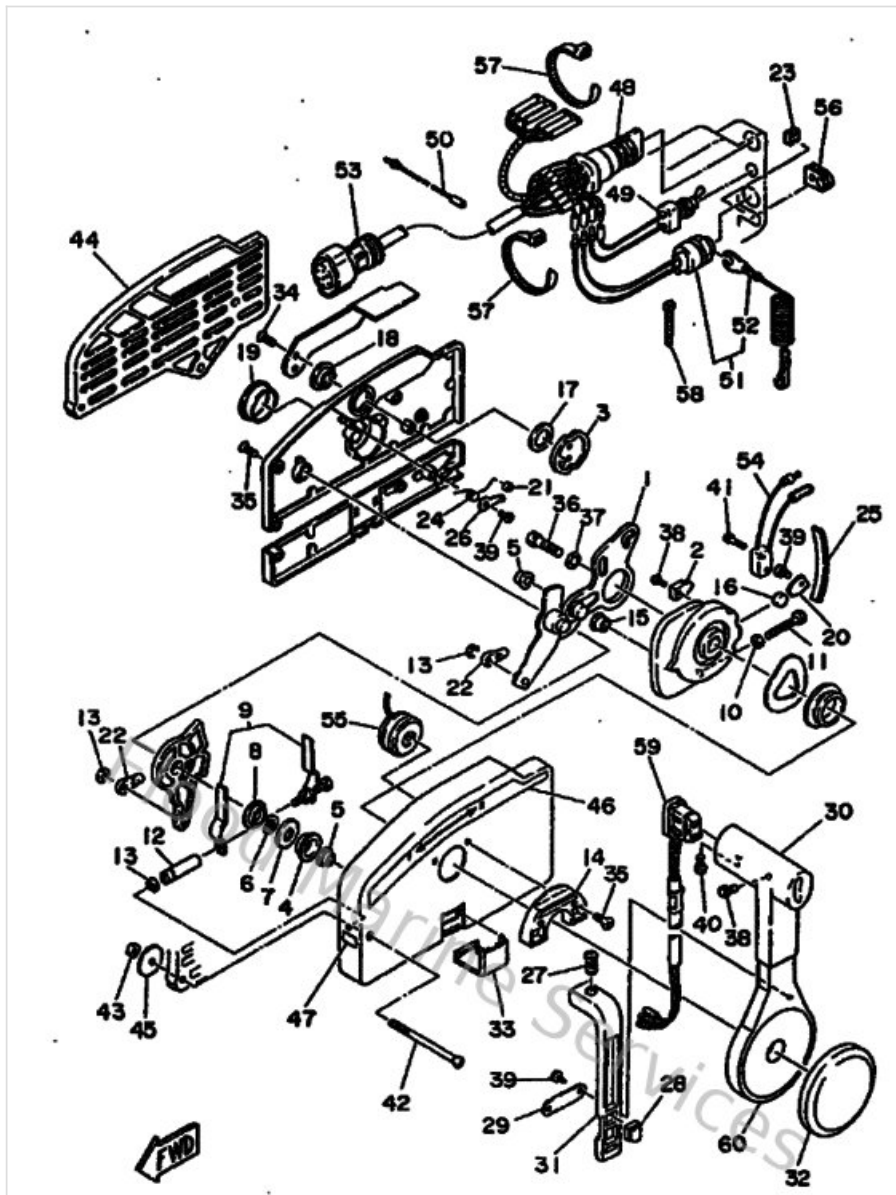
Ref	Part	
1	703482051000 Remote control assembly (10p, ptt)	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482730000 Bushing	Buy now
7	703482680000 Spacer 3	Buy now
8	703482630000 Bushing	Buy now
9	703482640000 Throttle, friction	Buy now
10	953800560000 Nut, hexagon (663)	Buy now
12	703482650000 Shaft Friction	Buy now
13	934300602400 Circlip (701)	Buy now
14	703482450000 Plate, lock	Buy now
15	703482520000 Roller, cam	Buy now
16	701482480000 Roller, free accel	Buy now
17	703481980000 Washer, wave 3	Buy now
18	703482430000 Bushing 3	Buy now

Remote Control Assy



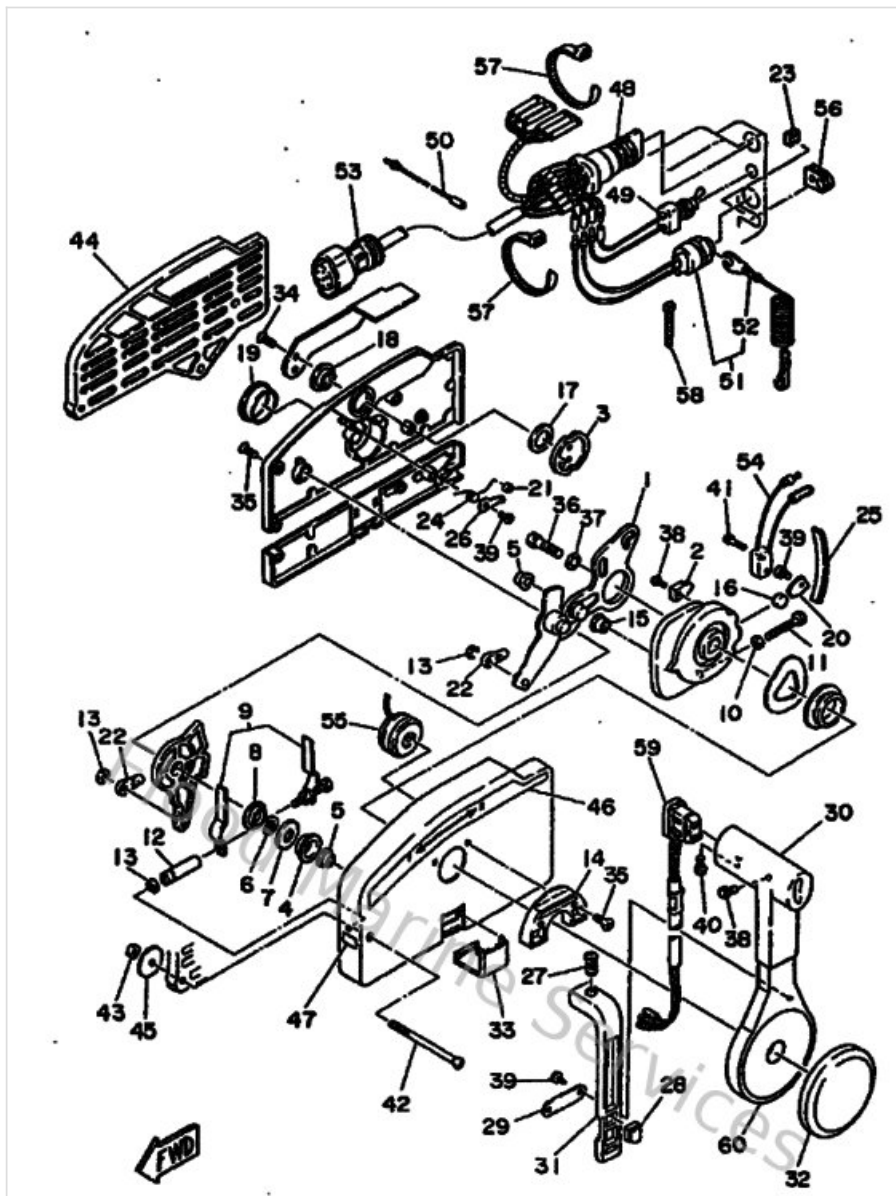
Ref	Part	
19	703482360000 Bushing	Buy now
20	703481890000 Retainer	Buy now
21	703482340000 Roller, detent	Buy now
22	703483450100 Cable end, remote control 2	Buy now
23	703483580000 Anchor, cable	Buy now
24	703482440000 Spring, free accel.	Buy now
25	703482380000 Spring, detent	Buy now
26	703482460000 Spacer 1	Buy now
27	703482270000 Spring, neutral lock	Buy now
28	703825940000 Clamp	Buy now
29	703482260000 Plate, stopper	Buy now
30	703482220000 Grip, control lever	Buy now
31	703482230000 Lock, neutral	Buy now
32	703482250000 Cover	Buy now
33	703482190000 Cover, lead	Buy now

Remote Control Assy



Ref	Part	
34	987800501200 Screw(617)	Buy now
35	987800501600 Ybs53-516 screw,flat head	Buy now
36	973800803000 Bolt, hexagon (fj1)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	985800401000 Screw, pan head (e56)	Buy now
39	985800400600 Screw, pan head (7h3)	Buy now
40	985800501000 Screw, pan head(62x)	Buy now
41	985800301400 Screw, pan head (n151)	Buy now
42	926800609000 Screw	Buy now
43	953800660000 Nut(661)	Buy now
44	703482931000 Spacer, remote control	Buy now
45	701482870000 Washer 1	Buy now
46	703482150000 Graphic	Buy now
48	703825101800 Main Switch	Buy now
49	703825740000 Switch, choke	Buy now

Remote Control Assy



Ref	Part	
50	703825310000 Wire, lead	Buy now
51	688825750200 Engine stop switch assembly	Buy now
52	682825560000 Lanyard, stop switch	Buy now
53	6888258A2000 10p main harness mec 2m (6ft)	Buy now
54	703825400000 Neutral switch assembly	Buy now
55	703833831100 Buzzer	Buy now
56	703482840000 Grommet	Buy now
57	703825910000 Band	Buy now
58	80L263970000 Band	Buy now
59	703825630000 Trim & tilt switch assembly	Buy now
60	703482210000 Grip	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
1	6H1W00010000 Gasket kit, power unit	Buy now
2	932104604400 O-ring	Buy now
3	688141980000 Gasket	Buy now
4	68813621A100 Gasket, valve seat	Buy now
5	932100326100 O-ring (663)	Buy now
6	676149840000 Gasket, float chamber	Buy now
7	688111810100 Gasket, cylinder head 1	Buy now
8	904301411500 Gasket (663)	Buy now
9	68811193A100 Gasket, head cover 1	Buy now
10	688124140000 Gasket, cover	Buy now
11	688411120000 Gasket, exhaust inner cover	Buy now
12	9321046M1600 O-ring (688)	Buy now
13	931023635100 Oil seal(52w)	Buy now
14	9310230M0500 Oil seal (688)	Buy now
15	9310420M0200 Oil seal (688)	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
16	932106226900 Ring, o(663)	Buy now
17	68845113A000 Gasket, upper casing	Buy now
18	655245640000 Packing, filter	Buy now
19	9321037M2500 O-ring (655)	Buy now
20	650244310000 Gasket,fuel pump	Buy now
21	688W00012200 Lower unit gasket kit	Buy now
22	688451140000 Gasket, upper casing	Buy now
23	688411340000 Gasket, exhaust manifold	Buy now
24	688411330000 Gasket, exhaust manifold 1	Buy now
25	688451230000 Gasket, muffler	Buy now
26	904300802000 Gasket	Buy now
27	932104904600 O-ring (620)	Buy now
28	931060901400 Oil seal	Buy now
29	688443150000 Gasket,water pump 1	Buy now
30	68844324A000 Gasket,cartridge Outer plate	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
31	688443160100 Gasket,water pump 2	Buy now
33	9321085M9700 O-ring(6h1)	Buy now
34	9310125M0300 Oil seal	Buy now
35	904301207200 Gasket	Buy now
36	663443660000 Damper, water seal 2	Buy now
38	6884521100EJ Extension	Buy now
39	936061201900 Pin, dowel (614)	Buy now
40	9011610M0500 Bolt, stud (688)	Buy now
41	953801060000 Nut(624)	Buy now
42	973750819000 Bolt, with washer(62x)	Buy now
43	688455012100 Drive shaft comp.	Buy now
44	688443612000 Tube, water (ul)	Buy now
45	688441202300 Handle gear shift assembly	Buy now
46	692W00780000 Water pump repair kit	Buy now
47	688443220000 Insert, cartridge	Buy now

Repair Kit



Flood Marine Services

9999999-9999

Ref	Part	
48	688443520300 Impeller	Buy now
49	68844315A000 Gasket,water pump 1	Buy now
50	688443230000 Outer plate, cartridge	Buy now
51	688443240000 Gasket,cartridge Outer plate	Buy now
52	68844316A000 Gasket,water pump 2	Buy now
54	973950805000 Bolt (62k)	Buy now
55	973950807000 Bolt, hexagon	Buy now
56	9028004M0400 Key, woodruff (688)	Buy now
57	6H1W00930000 Carburetor repair kit	Buy now
59	932100422800 O-ring (371)	Buy now
60	692145900100 Needle valve assembly	Buy now
61	676141860000 Pin, valve	Buy now
62	676149850100 Float comp	Buy now
63	688145480000 Pin, arm	Buy now
65	979800411400 Screw, pan head(ga5)	Buy now

Repair Kit

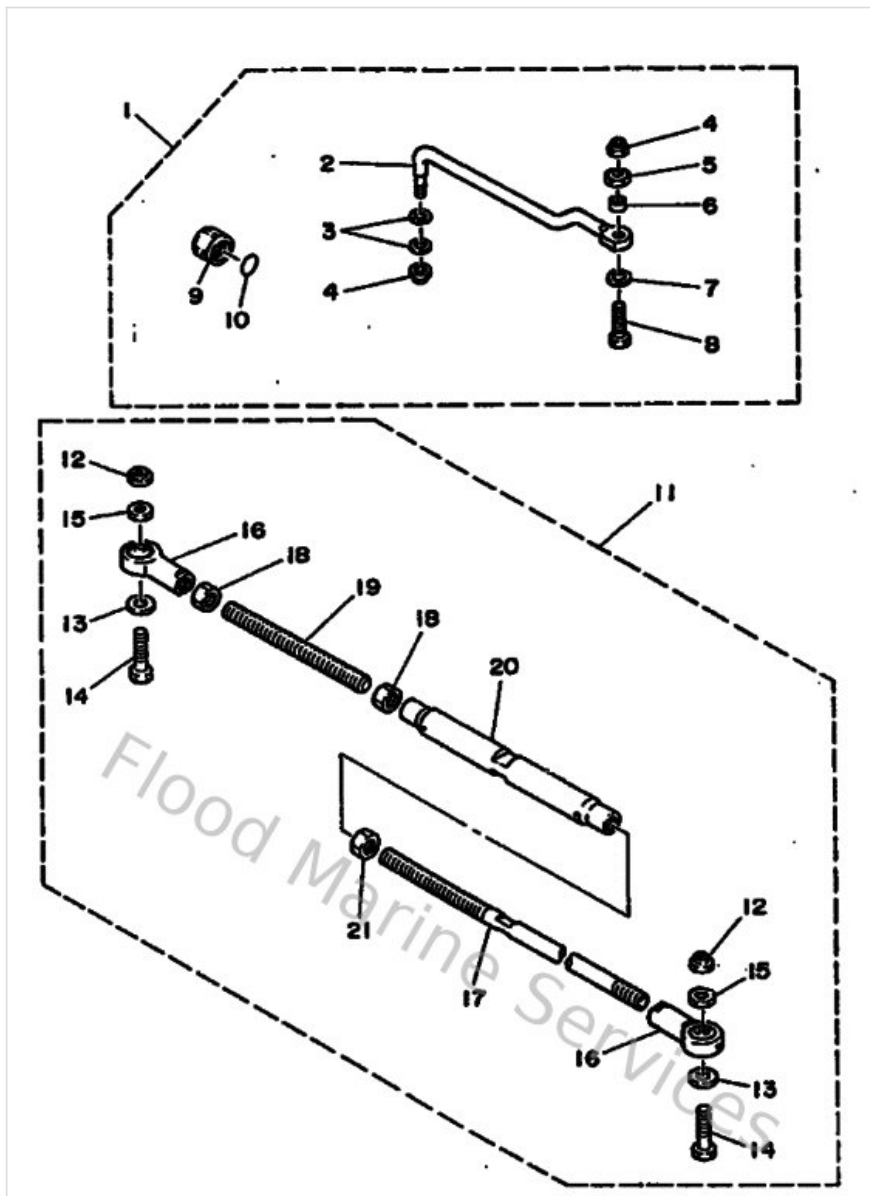


Flood Marine Services

9999999-9999

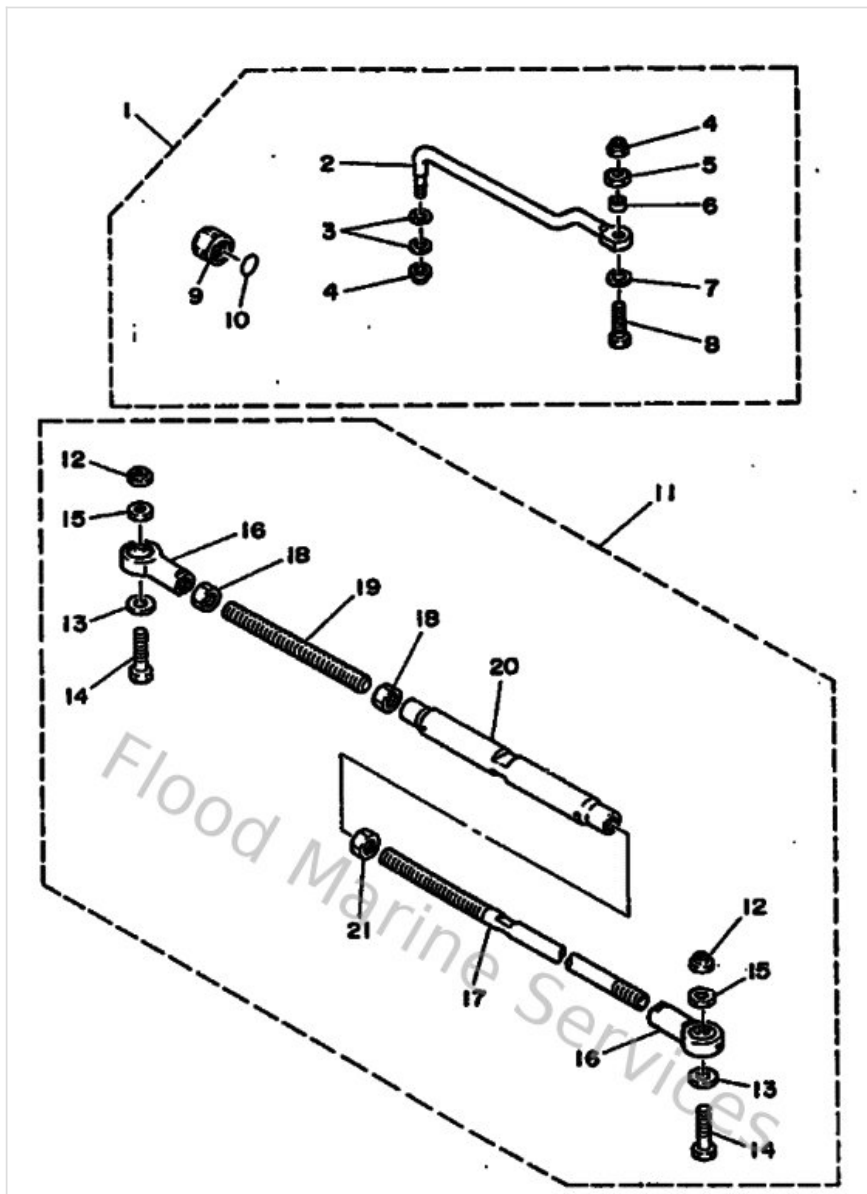
Ref	Part	
66	932100423000 O-ring (371)	Buy now
67	663141260000 Packing	Buy now
68	692149230000 Screw, adjusting	Buy now

Steering Guide



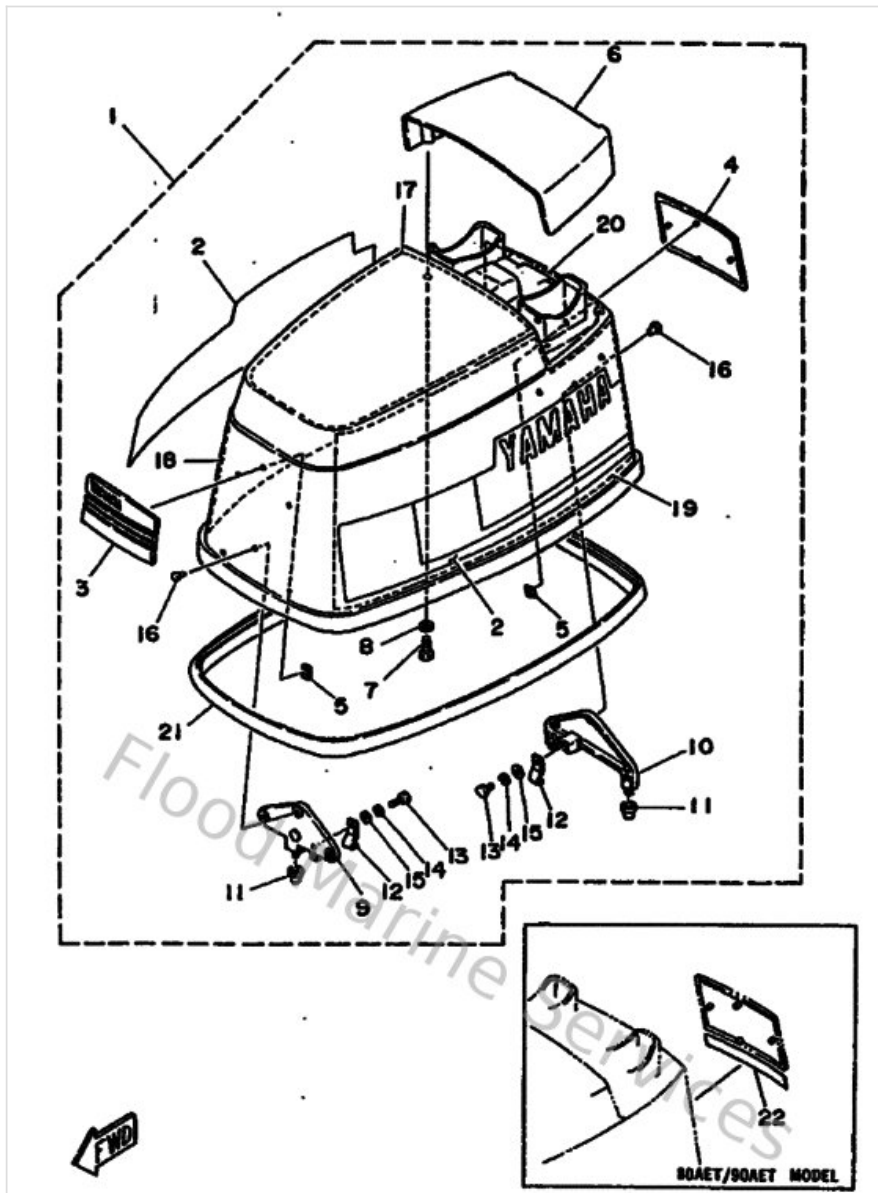
Ref	Part	
1	688613501000 Steering guide attachment kit	Buy now
2	688613511000 Rod, steering link	Buy now
3	9020110M2000 Washer, plate (663)	Buy now
4	9018509M0100 Nut, nylon (663)	Buy now
5	9017009M0300 Nut (689)	Buy now
6	9038710M4200 Collar (688)	Buy now
7	9020110M6300 Washer, plate	Buy now
8	6E5613550000 Bolt	Buy now
9	6E5431450000 Cap, clamp bracket	Buy now
10	932101627500 O-ring	Buy now
11	688613010100 Twin kit	Buy now
14	9010109M7000 Bolt (6e5)	Buy now
15	9017009M0500 Nut, hexagon (6e5)	Buy now
16	6E5613030000 Steering axle comp.	Buy now
17	688613111100 Tie bar	Buy now

Steering Guide



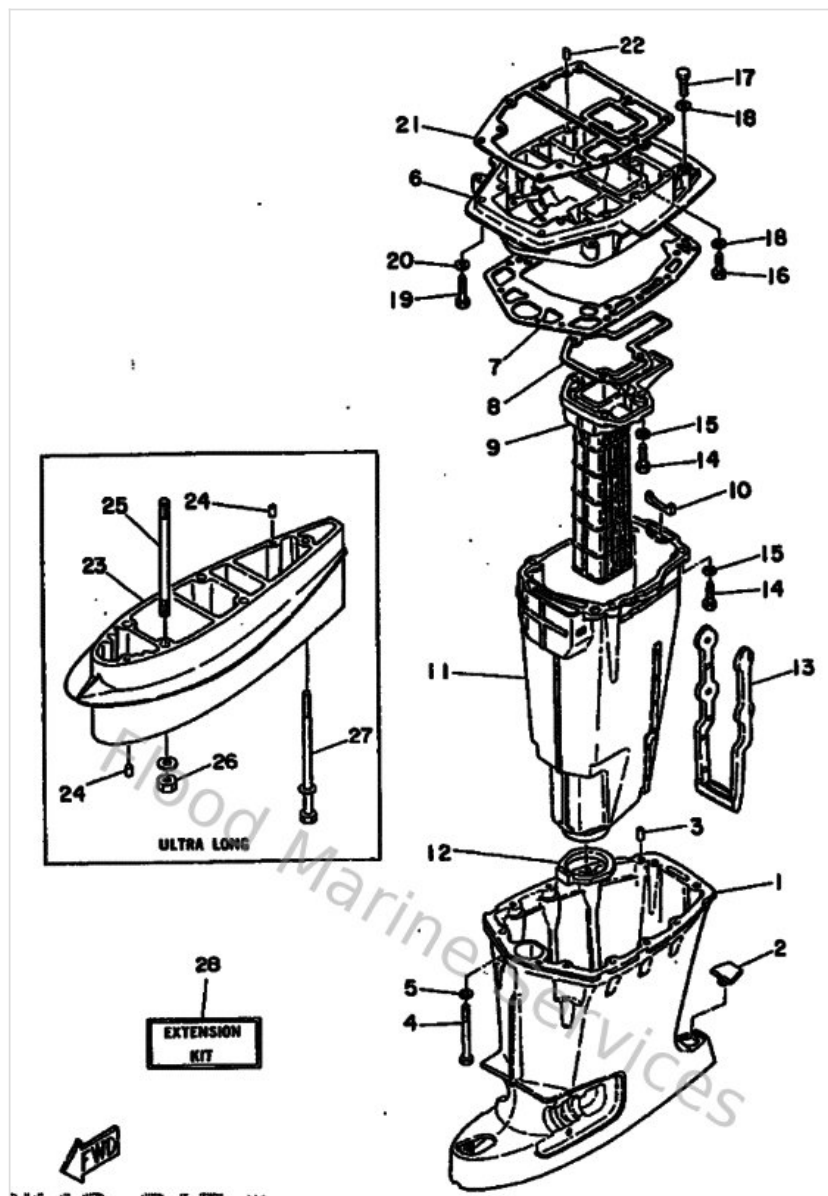
Ref	Part	
18	953801470000 Nut (6e5)	Buy now
19	6E5613150000 Tie bar, 2	Buy now
20	6E5613130000 Adjuster	Buy now
21	9017014M0600 Nut (6e5)	Buy now

Top Cowling



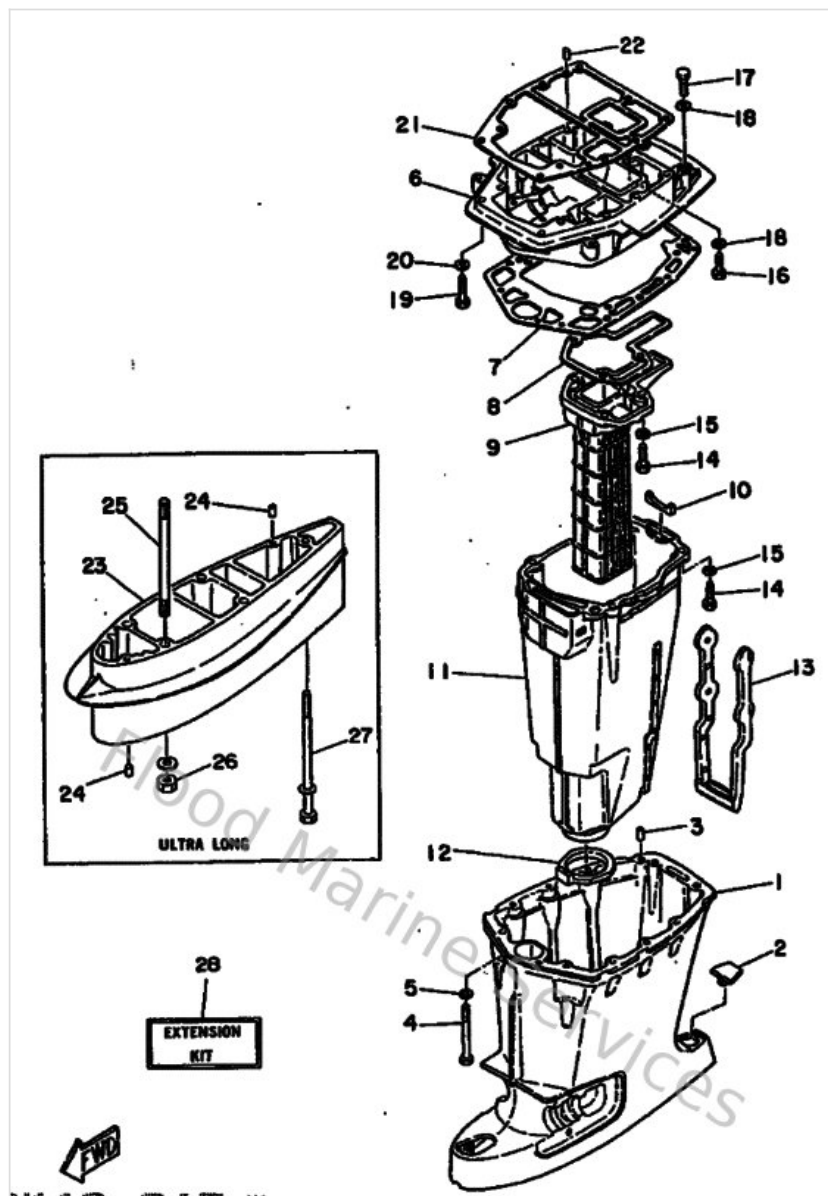
Ref	Part	
5	9018305M0100 Nut, spring (6a0)	Buy now
7	973130601600 Bolt, hexagon deep recess	Buy now
8	929030660000 Washer, plain (646)	Buy now
9	6H1426470094 Holder, clamp band	Buy now
10	6H1426490000 Holder, clamp band	Buy now
11	663426620000 Damper	Buy now
12	688426521000 Hook 2	Buy now
14	929950610000 Washer(6a1)	Buy now
16	902660600900 Rivet (697)	Buy now
17	689W42662000 Damper, Form	Buy now
18	689W42664000 Damper (350x640)	Buy now
19	6H1426270000 Damper (350x640)	Buy now
20	6H1426370000 Damper, Form 4	Buy now
21	688426150000 Seal	Buy now

Upper Casing



Ref	Part	
2	663451551000 Cap	Buy now
3	936061201900 Pin, dowel (614)	Buy now
4	9010108M5000 Bolt, with washer(688)	Buy now
5	929900810000 Ybs67-8 washer, spring	Buy now
6	6884113709CA Guide, exhaust	Buy now
7	688451140100 Gasket, upper casing	Buy now
8	68841134A000 Gasket, exhaust manifold	Buy now
9	68841131009M Manifold, ext. 1	Buy now
10	688411330000 Gasket, exhaust manifold 1	Buy now
11	68814711019M Muffler 1	Buy now
12	688451230000 Gasket, muffler	Buy now
13	663147371000 Damper, muffler	Buy now
14	973750803000 Bolt, hexagon (fj1)	Buy now
16	970950802500 Bolt (62g)	Buy now
19	973750803500 Bolt(70w)	Buy now

Upper Casing



Ref	Part	
21	688451130000 Gasket, upper casing	Buy now
23	6884521100EJ Extension	Buy now
25	9011610M0500 Bolt, stud (688)	Buy now
26	953801060000 Nut(624)	Buy now
27	973750819000 Bolt, with washer(62x)	Buy now

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