



Yamaha E15DMH 2003

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

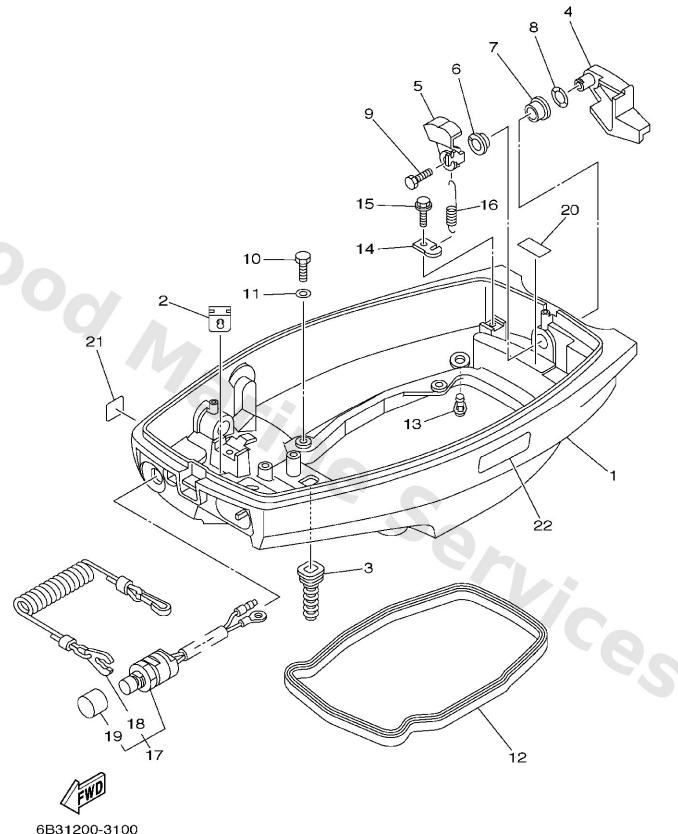
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	5
BRACKET 2	9
CARBURETOR	12
CONTROL	15
CRANKSHAFT. PISTON	17
CYLINDER. CRANKCASE	20
ELECTRICAL	22
FUEL	24
FUEL TANK	25
GENERATOR	26
INTAKE	27
LOWER CASING. DRIVE 1	28
LOWER CASING. DRIVE 2	33
REPAIR KIT 1	35
REPAIR KIT 2	37
STARTER	39
STEERING	41
TOP COWLING	43
UPPER CASING	45

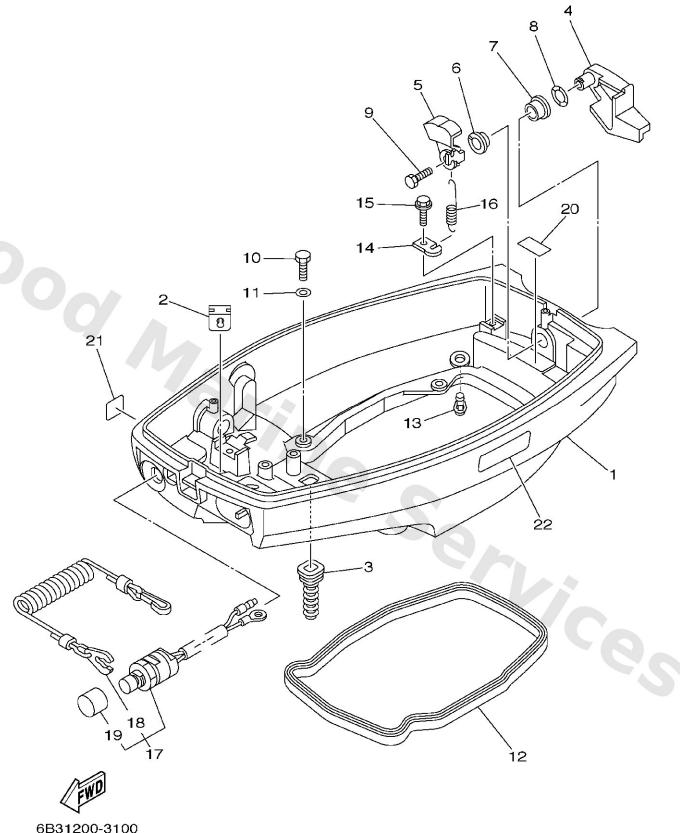
Bottom Cowling



C3

Ref	Part	
1	6B4-42711-00-4D Cowling, bottom	Buy now
2	61N-26326-00 Grommet	Buy now
3	6B4-42727-00 Grommet	Buy now
4	6B4-42815-00-4D Lever, clamp	Buy now
5	6B4-42816-00 Lever, clamp	Buy now
6	90386-12M45 Bushing (6g1)	Buy now
7	90386-12MA2 Bush	Buy now
8	90206-12052 Washer, wave (666)	Buy now
9	97095-06014 Bolt(gj3)	Buy now
10	97095-06016 Bolt, hexagon deep recess	Buy now
11	92995-06600 Washer, plain (646)	Buy now
12	6B4-42716-00 Rubber, seal 1	Buy now
13	6H3-44391-01 Nipple, hose	Buy now
14	66T-43144-00 Hook, spring	Buy now
15	90109-06M80 Bolt	Buy now

Bottom Cowling

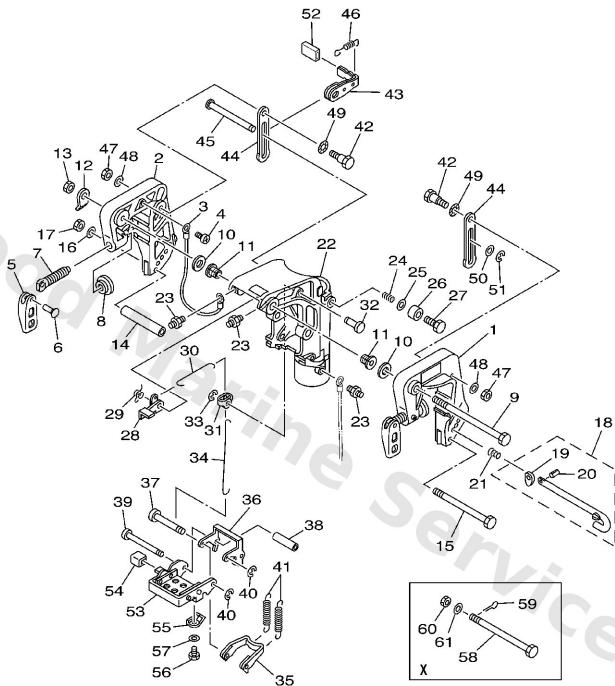


6B31200-3100

C3

Ref	Part	
16	90506-18009 Spring, tension	Buy now
17	689-82575-04 Engine stop switch assembly	Buy now
18	682-82556-00 Lanyard, stop switch	Buy now
19	689-8257Y-00 Cap	Buy now
20	6G5-42791-00 Mark 1	Buy now
20	6G5-42791-10 Mark 1 CARIB	Buy now
21	6A1-28176-00 Label Caution CARIB	Buy now
22	6E3-8257H-00 Plate Mark CARIB	Buy now

Bracket 1

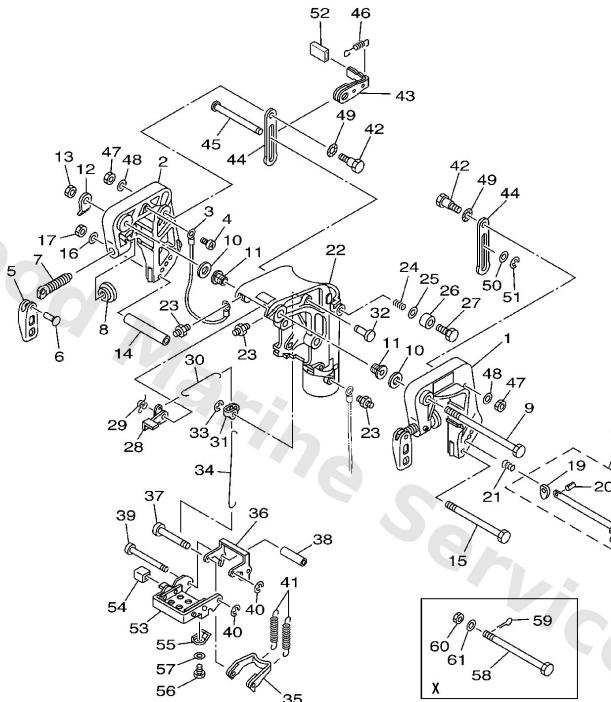


6B31200-3130

C7

Ref	Part	
1	682-43111-05-4D Bracket, clamp 1	Buy now
2	682-43112-05-4D Bracket, clamp 2	Buy now
3	6E5-82148-00 Wire, lead 5	Buy now
4	97885-06008 Screw, pan head(6a3)	Buy now
5	663-43118-01-4D Handle, transom clamp	Buy now
6	90243-04007 Pin (663)	Buy now
7	6E7-43116-00 Screw, transom clamp	Buy now
8	648-43114-01 Pad, transom clamp	Buy now
9	90101-12013 Bolt	Buy now
10	90201-12018 Washer, plate	Buy now
11	90381-12001 Bush, solid	Buy now
12	6B4-43113-00 Plate, clamp bracket	Buy now
13	95780-12300 Nut, nylon (6f2)	Buy now
14	90387-06M13 Collar(6h6)	Buy now
15	90101-06M29 Bolt, hexagon (682)	Buy now

Bracket 1

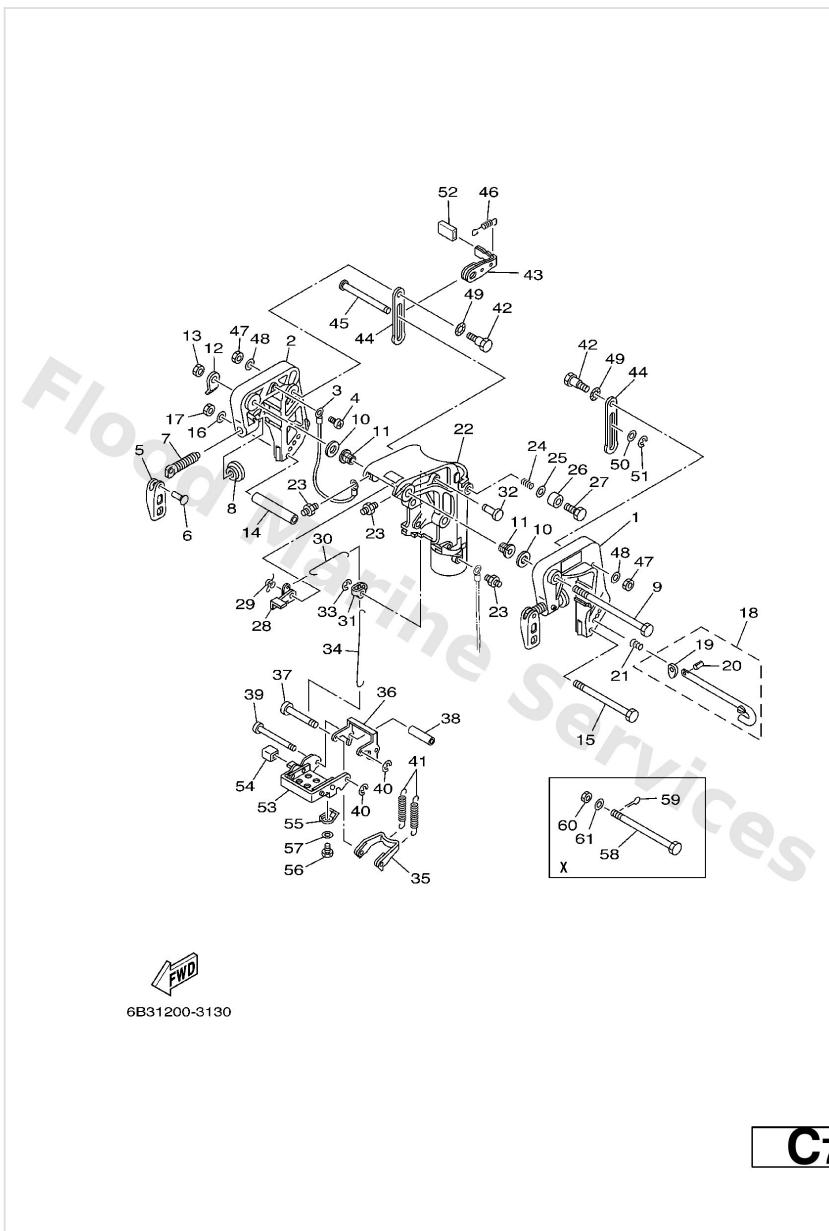


 6B31200-3130

C7

Ref	Part	
16	92990-06600 Washer, plain (646)	Buy now
17	95380-06700 Nut	Buy now
18	689-43160-00 Tilt rod assembly S/L	Buy now
19	689-43165-00 Plate, tilt lock	Buy now
20	91690-30008 Pin. spring(656)	Buy now
21	90502-10M07 Spring, conical(6k3) S/L	Buy now
22	682-43311-06-4D Bracket, swivel 1	Buy now
23	93700-06M03 Nipple, grease(6a1)	Buy now
24	90501-18M00 Spring, compression (676)	Buy now
25	92995-08600 Washer, plain (663)	Buy now
26	676-43373-00 Damper, seal	Buy now
27	97075-08025 Bolt, hexagon deep recess	Buy now
28	6B4-43631-00 Lever, tilt	Buy now
29	90508-14018 Spring, torsion	Buy now
30	682-43616-00 Rod, tilt lock 1	Buy now

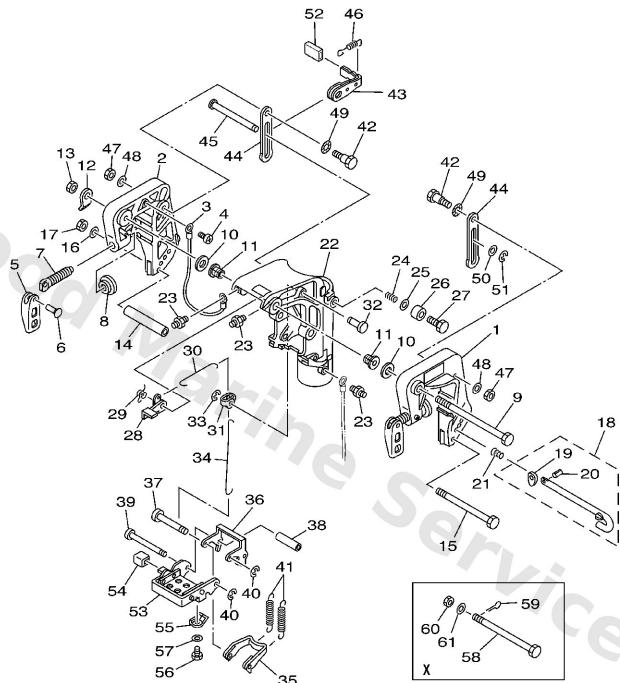
Bracket 1



C7

Ref	Part	
31	682-43641-01 Lever, tilt	Buy now
32	90249-06M23 Pin(6e7)	Buy now
33	99080-05600 Circlip(22k)	Buy now
34	682-43617-00 Rod, tilt lock 2	Buy now
35	682-43614-01 Plate, tilt lock	Buy now
36	682-43615-02 Plate, tilt lock	Buy now
37	682-43611-01 Shaft, tilt lock	Buy now
38	90387-06M20 Collar(6m7)	Buy now
39	682-43659-01 Shaft, reverse lock	Buy now
41	90506-26M01 Spring, tension (682) S/L	Buy now
41	90506-26M07 Spring, tension (683) X	Buy now
42	90109-06M05 Bolt (682)	Buy now
43	6B4-43181-00 Lever, tilt stop 1	Buy now
44	6B4-43627-00 Stopper	Buy now
45	90249-10003 Pin	Buy now

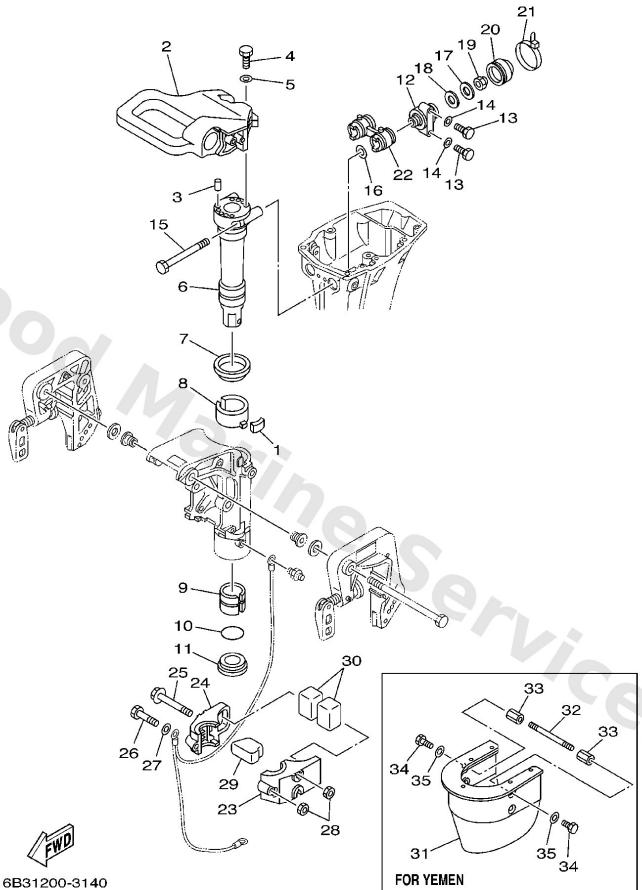
Bracket 1



C7

Ref	Part	
46	90506-12002 Spring, tension	Buy now
47	95680-06100 U-nut (6a5)	Buy now
49	90206-10M24 Washer, wave	Buy now
50	90202-10M56 Washer, plate	Buy now
51	99080-09600 Circlip(j51)	Buy now
52	682-43318-01 Cover	Buy now
53	6B4-43681-00 Lever, shallow water drive 1	Buy now
55	682-43643-00 Spring	Buy now
56	97095-06008 Bolt (fj1)	Buy now
58	90102-08M01 Bolt (682) X	Buy now
59	91490-20015 Pin, cotter (648) X	Buy now
60	90171-08M00 Nut, castle (682) X	Buy now
61	92990-08600 Washer, plain (663) X	Buy now

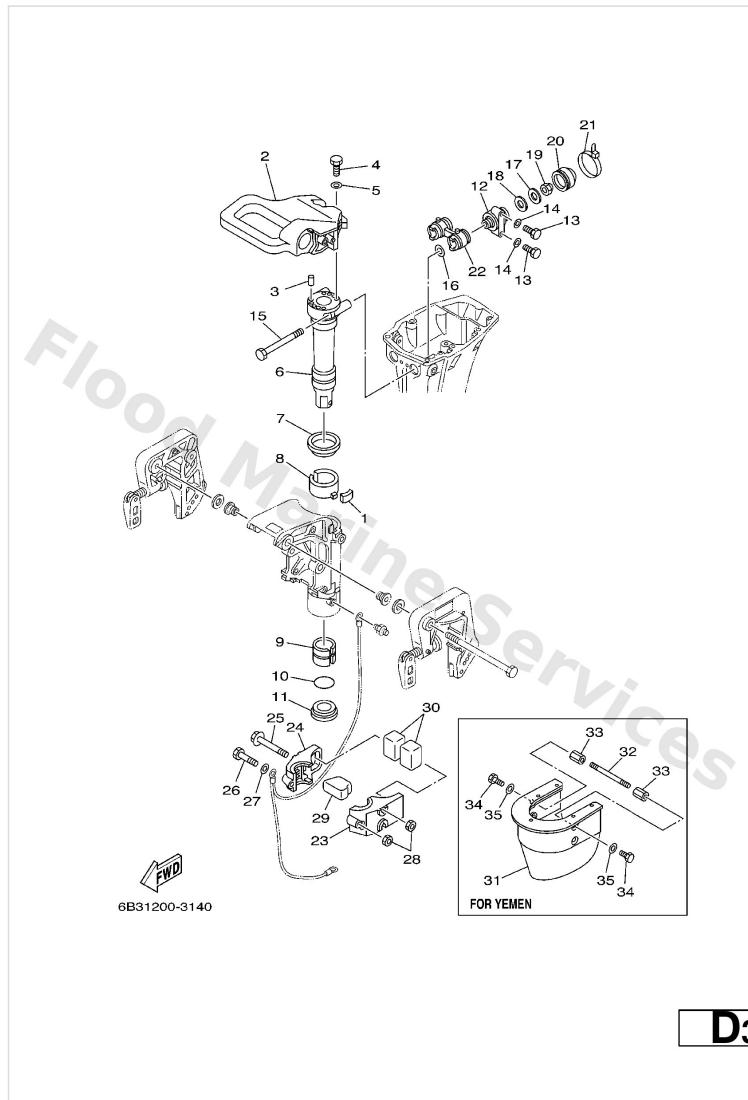
Bracket 2



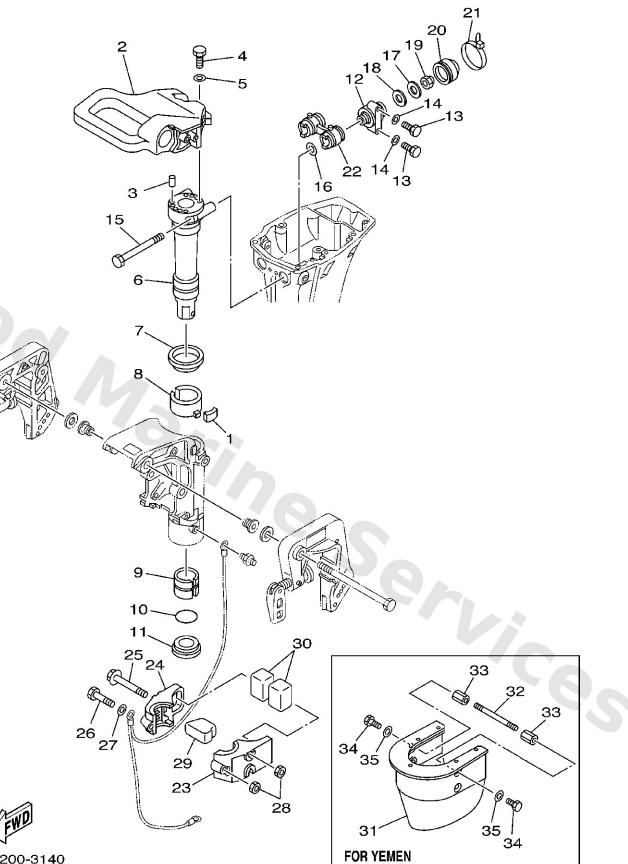
D3

Ref	Part	
1	648-42528-00 Plate, friction	Buy now
2	6B4-42511-00-4D Bracket, steering	Buy now
3	93606-12019 Pin, dowel (614)	Buy now
4	97095-06025 Bolt	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	682-42521-00-94 Shaft, steering pivot	Buy now
7	90209-52M01 Washer (682)	Buy now
8	682-42537-00 Bushing, pivot shaft	Buy now
9	90386-40M09 Bush (682)	Buy now
10	93210-40M10 O-ring (682)	Buy now
11	90386-40M08 Bush (682)	Buy now
12	682-44514-01-94 Mount damper, upper side <i>S/L</i>	Buy now
12	682-44514-31-94 Mount damper, upper side <i>X</i>	Buy now
15	90101-08M30 Bolt (682)	Buy now
16	90201-08M12 Washer plate (682)	Buy now

Bracket 2

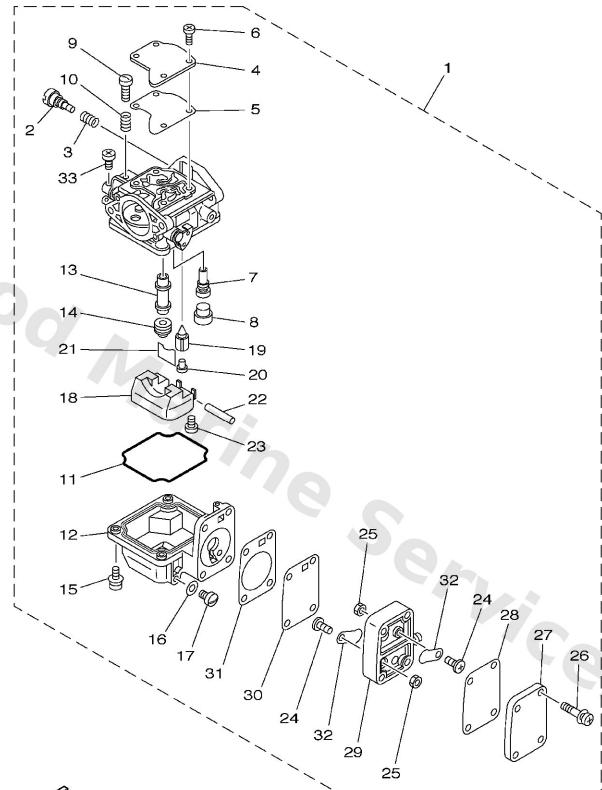


Bracket 2



Ref	Part	
31	6B4-45151-00-4D Cover, Upper Casing YEMEN	Buy now
32	90116-08013 Bolt, Stud YEMEN	Buy now
33	90170-08009 Nut YEMEN	Buy now
34	97095-08012 Bolt, hexagon deep recess YEMEN	Buy now

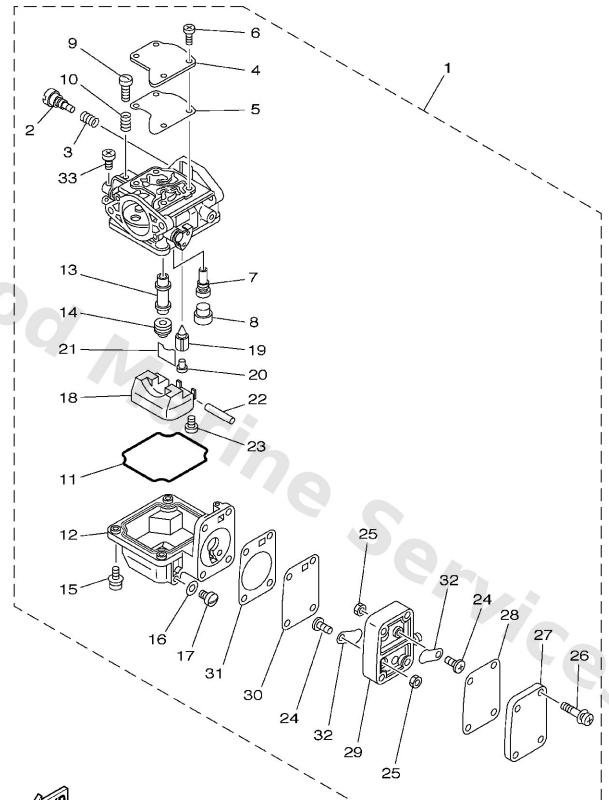
Carburetor



B3

Ref	Part	
1	6B3-14301-00 Carburetor assembly 1	Buy now
1	6B4-14301-00 Carburetor assembly 1	Buy now
2	679-14923-00 Screw, pilot	Buy now
3	679-14555-00 Spring	Buy now
4	63V-14527-00 Plate	Buy now
5	63V-14126-00 Gasket	Buy now
6	97803-04010 Screw, pan head (e56)	Buy now
7	63V-14948-06 Jet (#48)	Buy now
8	679-14966-00 Rubber cap	Buy now
9	63V-14523-00 Screw, stop	Buy now
10	90501-10326 Spring coil(663)(carb)	Buy now
11	63V-14984-00 Gasket, float chamber	Buy now
12	63V-14980-00 Body, float chamber	Buy now
13	63V-14947-00 Jet, needle	Buy now
13	6B3-14947-00 Jet, needle	Buy now

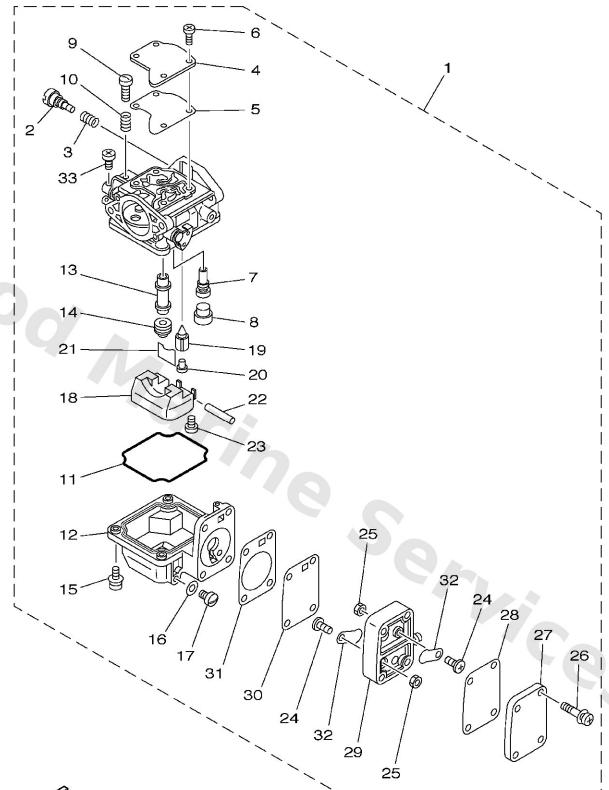
Carburetor



B3

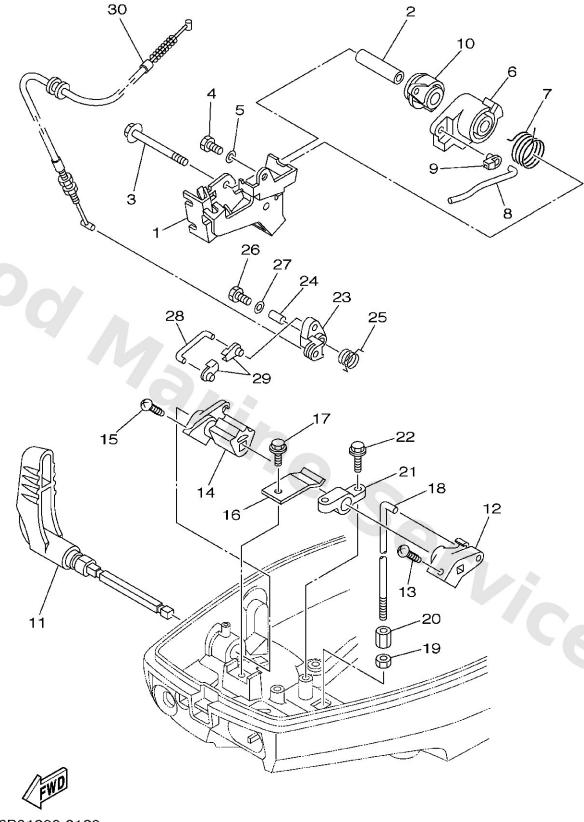
Ref	Part	
14	676-14943-29 Jet, main (#110)	Buy now
14	676-14943-79 Jet, main (#108)	Buy now
15	97980-04114 Screw, pan head(ga5)	Buy now
16	6G1-14398-00 Washer	Buy now
17	6G1-14992-00 Screw, drain	Buy now
18	63V-14985-00 Float	Buy now
19	6G1-14546-01 Valve, needle	Buy now
20	676-14186-00 Pin, valve	Buy now
21	663-14159-00 Clip	Buy now
22	6H4-14548-00 Pin, float arm	Buy now
23	98580-04008 Screw, pan head (713)	Buy now
24	98980-03006 Screw, bind(6g1)	Buy now
25	95380-03600 Nut (6g8)	Buy now
26	97980-04125 Screw, with washer	Buy now
27	6G1-24452-00 Cover, pump	Buy now

Carburetor



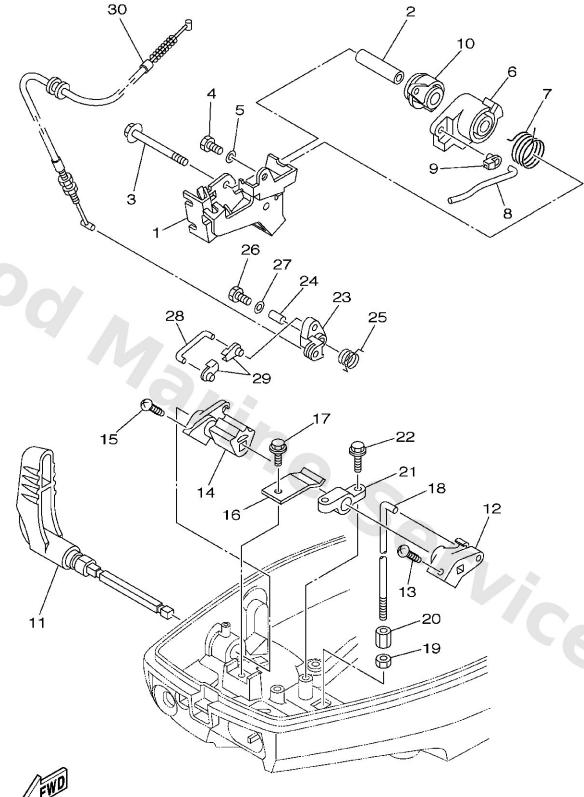
Ref	Part	
28	63V-24411-00 Diaphragm	Buy now
29	6G1-24412-01 Body 1	Buy now
30	6G1-24411-00 Diaphragm	Buy now
31	6G1-24431-01 Gasket, fuel pump 1	Buy now
32	6L5-24421-00 Valve, check	Buy now
33	98580-04006 Screw, pan head (7h3)	Buy now

B3



C5

Ref	Part	
1	63V-14497-02 Stay, throttle wire	Buy now
2	90387-06M50 Collar(63v)	Buy now
3	95895-06065 Bolt, flange(63v)	Buy now
4	97095-06012 Bolt(gh1)	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	6B4-41283-00 Lever, free accel.	Buy now
7	90508-20M38 Spring, torsion(63v)	Buy now
8	63V-41211-00 Link, accel.	Buy now
9	6J8-41262-00 Joint, choke lever	Buy now
10	6B4-41638-00 Pulley	Buy now
11	6B4-44111-00-4D Handle, gear shift	Buy now
12	6B4-44121-00 Lever, shift rod	Buy now
13	97780-40520 Ybs83-420 screw,panh,tapping	Buy now
14	6B4-44125-00 Lever, shift rod	Buy now
16	6B4-44116-00 Spring	Buy now

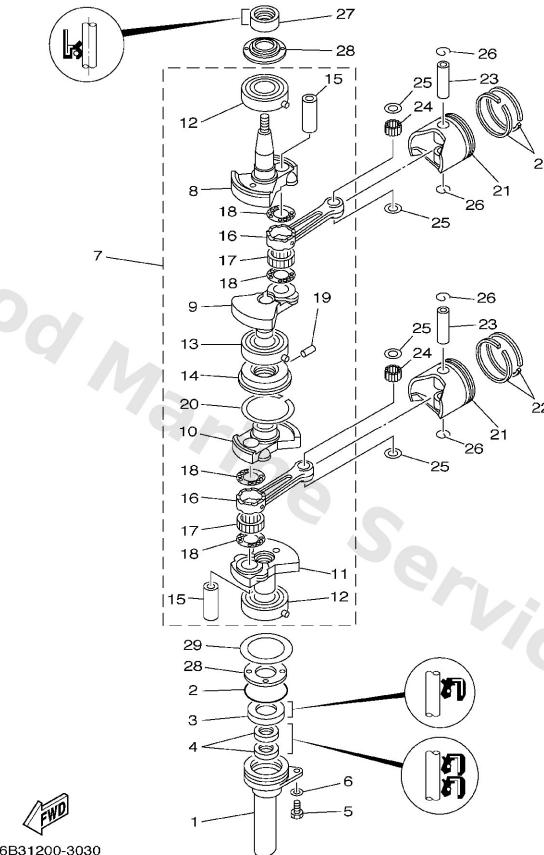


6B31200-3120

Ref	Part	
17	90109-06M80 Bolt	Buy now
18	6B4-44143-00 Rod, shift	Buy now
19	95380-06700 Nut	Buy now
20	90170-06015 Connector, shift rod	Buy now
21	6B4-41662-00 Bracket	Buy now
22	90109-06M81 Bolt	Buy now
23	6B4-15746-00 Arm	Buy now
24	90387-06M06 Collar (651)	Buy now
25	90508-08M39 Spring, torsion(63v)	Buy now
26	97095-06020 Bolt(7u8)	Buy now
28	6L2-15747-00 Link	Buy now
30	6B4-15770-00 Cable comp., starter stop	Buy now

C5

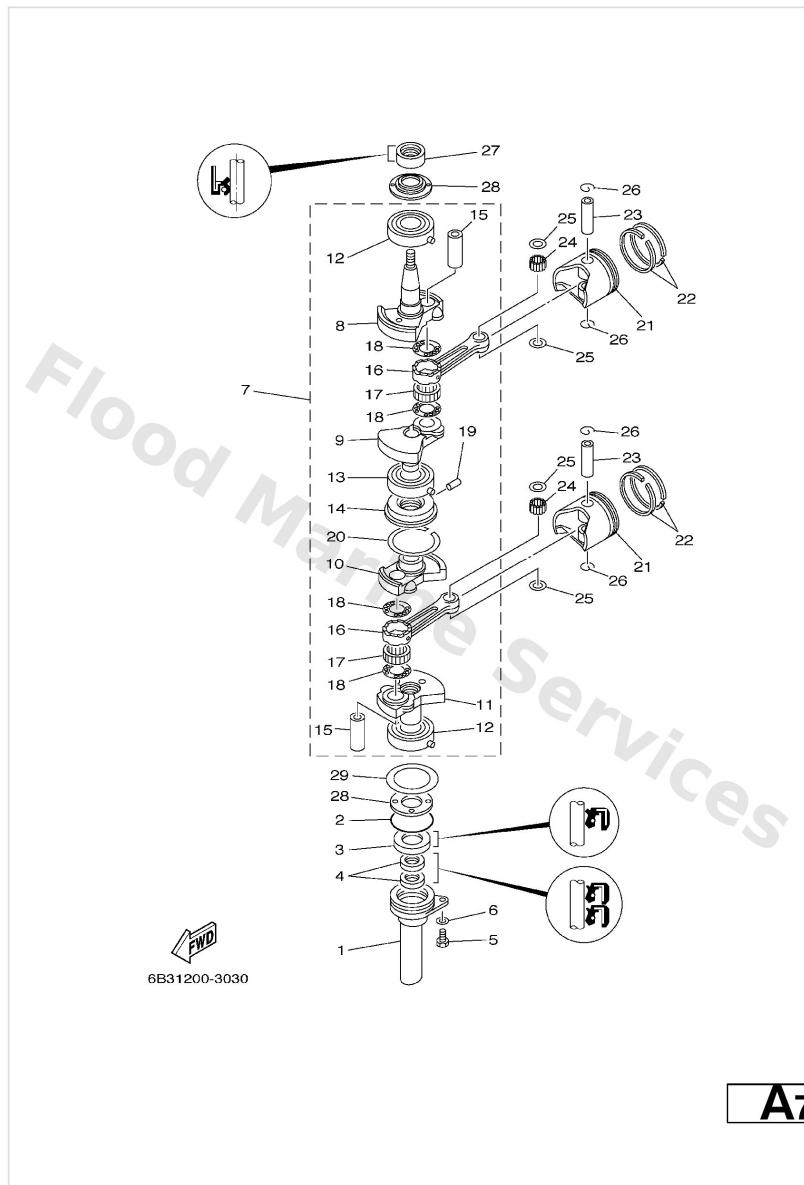
Crankshaft. Piston



A7

Ref	Part	
1	6B4-15396-00-94 Housing, oil seal	Buy now
2	93210-46M16 O-ring (688)	Buy now
3	93102-25010 Oil seal	Buy now
4	93101-13M27 Oil seal (6g8)	Buy now
5	97095-06016 Bolt, hexagon deep recess	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	6B4-11400-00 Crankshaft assembly	Buy now
8	63V-11412-00 Crank 1	Buy now
9	63V-11422-00 Crank 2	Buy now
10	63V-11432-00 Crank 3	Buy now
11	63V-11442-00 Crank 4	Buy now
12	93306-205A1 Bearing	Buy now
13	93390-00029 Bearing	Buy now
14	63V-11515-02 Seal, labyrinth 1	Buy now
15	682-11681-00 Pin crank	Buy now

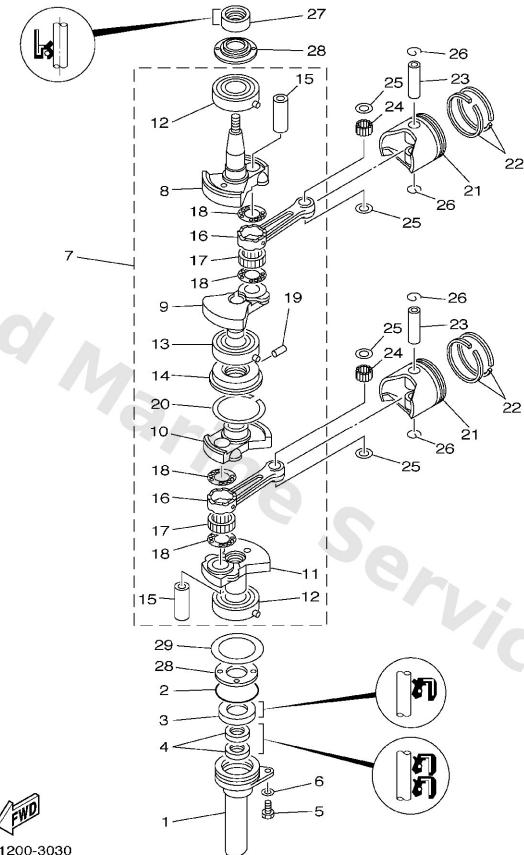
Crankshaft. Piston



A7

Ref	Part	
16	6K4-11651-00 Rod, connecting	Buy now
17	93310-620W5 Bearing, cylindrical(6k4)	Buy now
18	90209-20M23 Washer, crank pin (1h9)	Buy now
19	91609-20008 Pin, spring	Buy now
20	93440-52009 Circlip (168)	Buy now
21	6E7-11631-00-97 Piston (std)	Buy now
21	6E7-11635-00 Piston (1st o.s) AP	Buy now
21	6E7-11636-00 Piston (2nd o.s) AP	Buy now
22	682-11610-01 Piston ring set (std)	Buy now
22	682-11610-11 Piston ring set (1st o/s) AP	Buy now
22	682-11610-21 Piston ring set (2nd o/s) AP	Buy now
23	634-11633-00 Pin, piston	Buy now
24	93602-14104 Pin, dowel	Buy now
25	90201-14377 Washer, plate	Buy now
26	93450-15023 Circlip 131116340000	Buy now

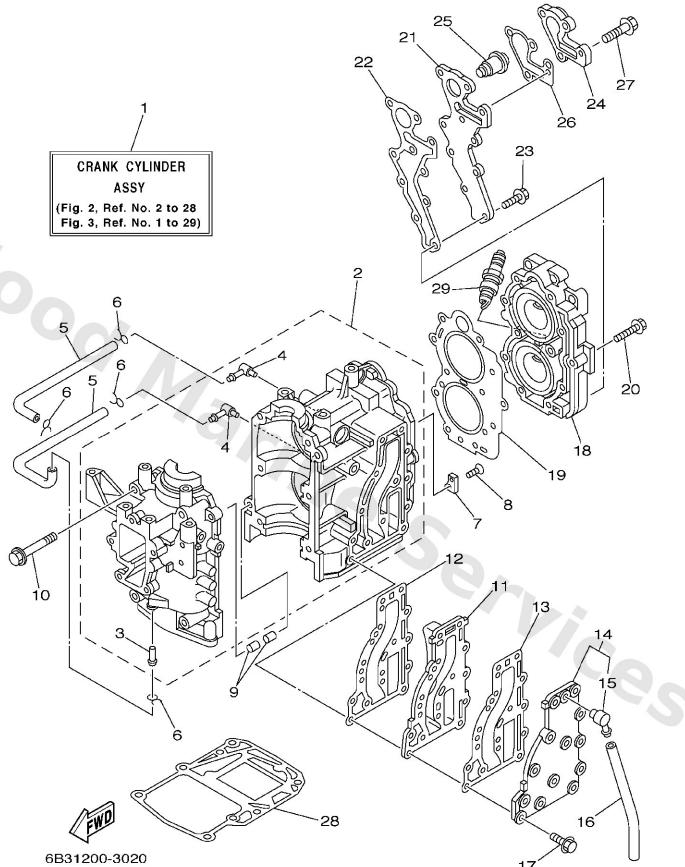
Crankshaft. Piston



Ref	Part	
27	93110-23M00 Oil seal (682)	Buy now
28	63V-11445-00 Spacer	Buy now
29	90201-46M29 Washer, plate(63v)	Buy now

A7

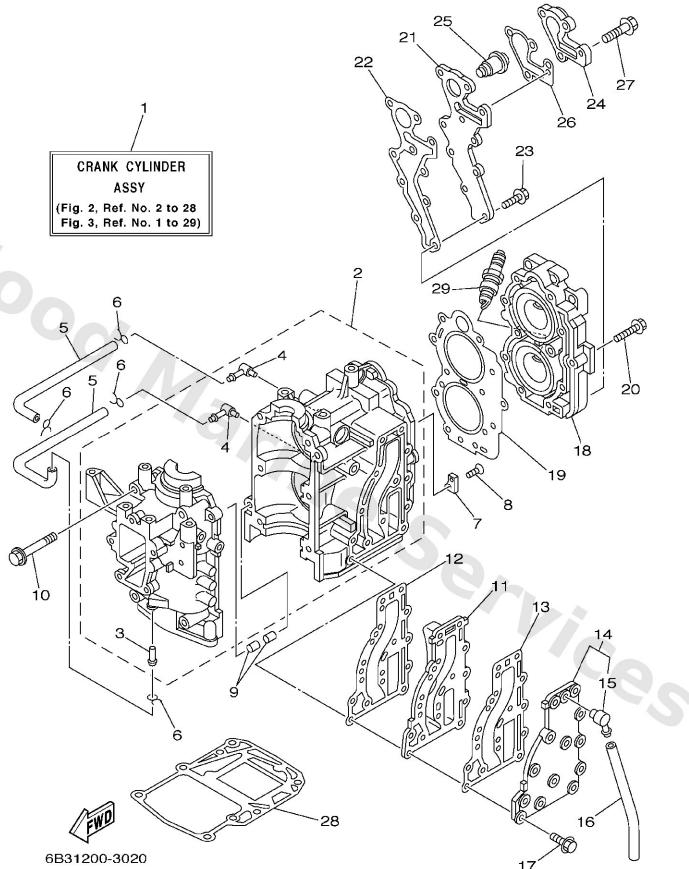
Cylinder. Crankcase



A5

Ref	Part	
3	624-14485-00 Pipe, joint	Buy now
4	650-14485-03 Pipe, joint	Buy now
5	90445-07M08 Hose (l390)	Buy now
6	90467-06016 Clip (655)	Buy now
7	682-11325-00 Anode 1	Buy now
8	98780-05015 Ybs53-516 screw,flat head	Buy now
9	93606-12019 Pin, dowel (614)	Buy now
10	90119-08M07 Bolt, with washer(63v)	Buy now
12	6B4-41112-A0 Gasket, exhaust inner cover	Buy now
13	63V-41112-A0 Gasket, exhaust inner cover	Buy now
15	676-11372-00 Nipple, hose	Buy now
16	90445-09104 Hose (l1500)	Buy now
17	90119-06MA4 Bolt, with washer	Buy now
19	63V-11181-A1 Gasket, cylinder head 1	Buy now
20	90105-07002 Bolt, flange	Buy now

Cylinder. Crankcase

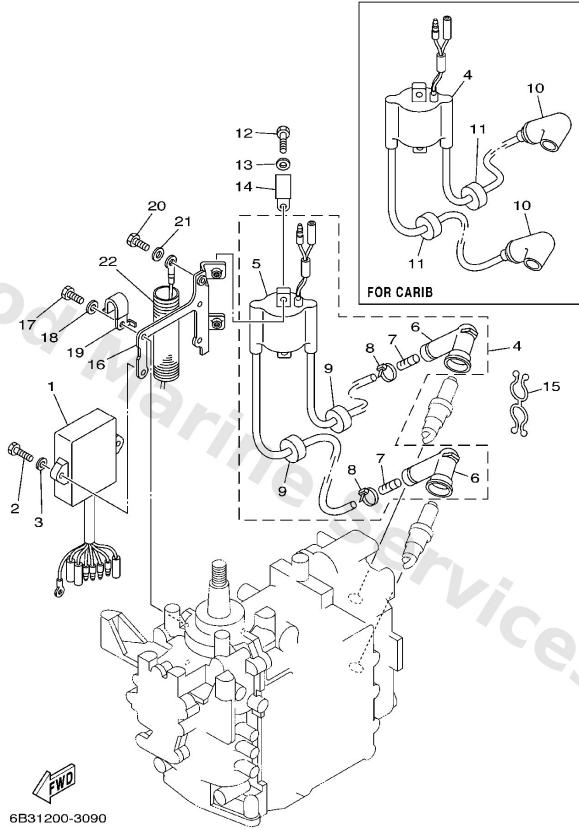


A5

Ref	Part	
22	6B4-11193-A0 2-	Buy now
23	90119-06023 Bolt, with washer	Buy now
25	6E5-12411-30 Thermostat	Buy now
26	682-12414-A1 Gasket, cover	Buy now
27	90119-06MA3 Bolt, with washer	Buy now
28	6B4-11351-A0 Gasket, cylinder	Buy now
29	94702-00160 Plug, spark (b8hs-10)	Buy now
29	94702-00247 Plug, spark (br8hs-10) CARIB	Buy now

Electrical

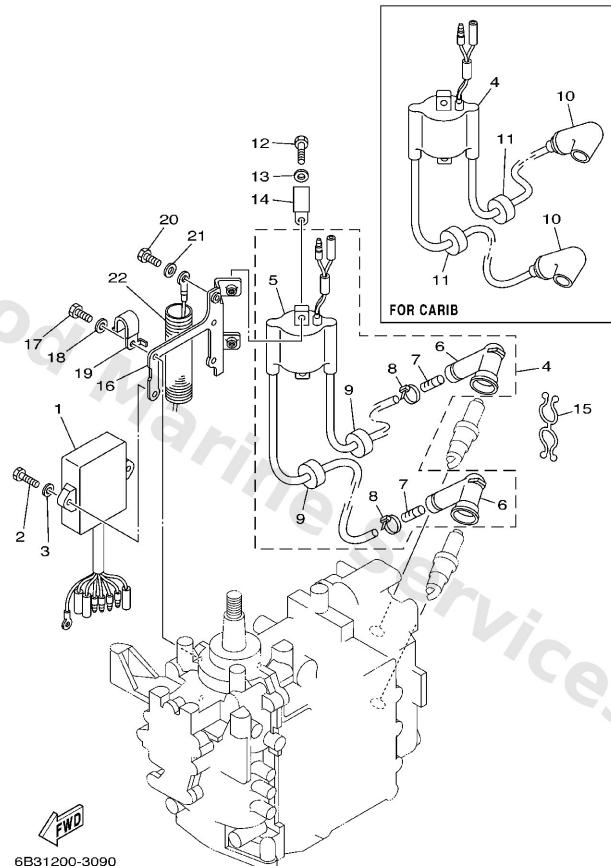
Floor
Services



C2

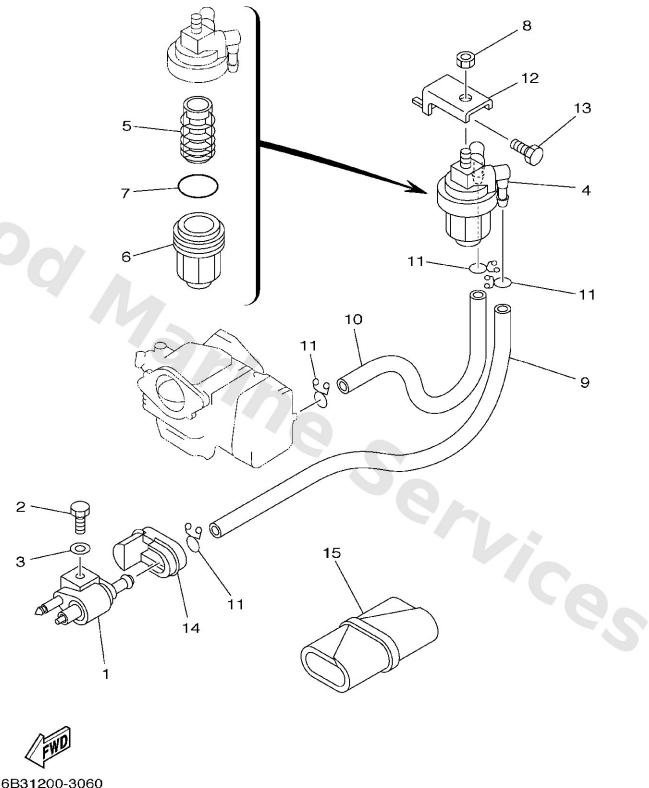
Ref	Part	
1	6B4-85540-00 9-	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	6B4-85530-00 9-	Buy now
4	6B4-85570-00 Ignition coil assembly CARIB	Buy now
6	62E-82371-11 Cap, plug FOR 6B4-85530-00	Buy now
7	62E-8231X-00 Terminal 1 FOR 6B4-85530-00	Buy now
8	90465-11M10 Clamp FOR 6B4-85530-00	Buy now
9	90480-25161 Grommet(656) FOR 6B4-85530-00	Buy now
10	6E3-82370-21 Plug cap assembly CARIB	Buy now
12	97095-06016 Bolt, hexagon deep recess	Buy now
14	90465-06M90 Clamp	Buy now
15	90464-08M02 Clamp	Buy now
16	6B4-82316-00 Bracket, ignition coil	Buy now
17	97095-06014 Bolt(gj3)	Buy now

Electrical



Ref	Part	
19	90465-08M99 Clamp	Buy now
20	97095-06010 Bolt	Buy now
22	6N7-83557-00 Tube I.DIA.) 22MM	Buy now

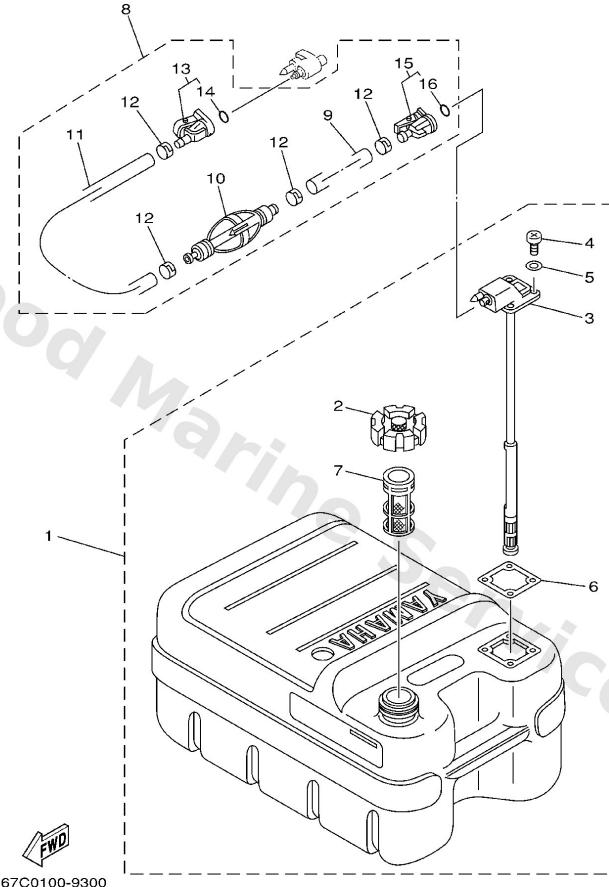
C2



B5

Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	61N-24560-00 Filter assembly	Buy now
5	61N-24563-00 Element, filter	Buy now
6	61N-24521-00 Cup, filter	Buy now
7	93210-32738 O-ring(1wg)	Buy now
8	95380-08600 Nut (661)	Buy now
9	90445-09104 Hose (l1500)	Buy now
10	90445-09M00 Hose (l180)	Buy now
11	90467-08004 Clip, pipe 6162435600	Buy now
12	648-24566-02 Bracket, filter	Buy now
13	97013-06010 Bolt(63v)	Buy now
14	6B4-24329-00 Seal	Buy now
15	63V-28100-A0 Tool kit	Buy now

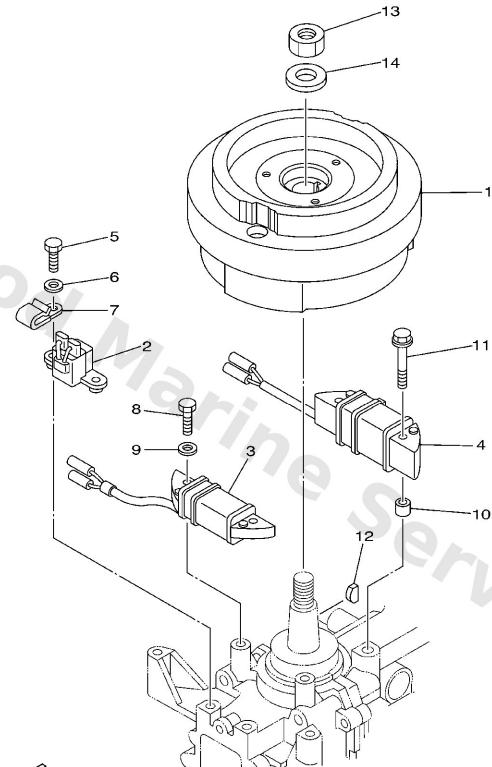
Fuel Tank



E4

Ref	Part	
1	6YJ-24201-00 Fuel tank comp. AP	Buy now
2	6YJ-24610-00 Cap assembly	Buy now
3	6YJ-24260-00 Fuel meter assembly	Buy now
4	98586-05016 Screw, pan head	Buy now
5	6Y1-24329-00 Seal	Buy now
6	6Y1-24268-00 Gasket, fuel meter	Buy now
7	6YJ-24167-00 Strainer	Buy now
8	61J-24306-02 Fuel pipe comp. 1 AP	Buy now
9	90445-11M06 Hose (l3000)	Buy now
10	61J-24360-00 Primer pump assembly	Buy now
11	90445-11M05 Hose (l1000)	Buy now
12	650-24351-51 Band 1	Buy now
13	6G1-24305-03 Fuel pipe joint comp. 2	Buy now
14	93210-08287 O-ring (655)	Buy now
15	6Y1-24305-04 Fuel pipe joint comp. 2	Buy now

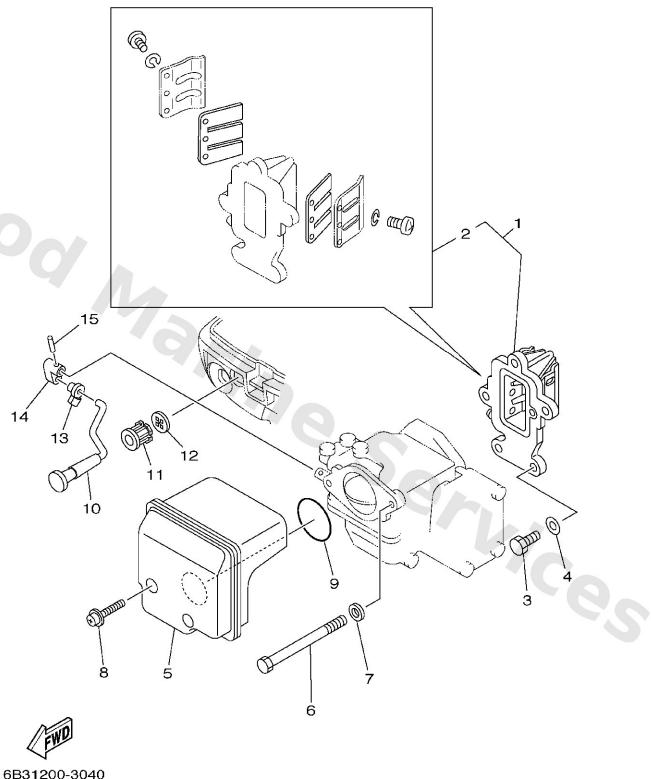
Generator



C1

Ref	Part	
1	6B4-85550-00 8-	Buy now
2	6B4-85580-00 Coil, pulser	Buy now
3	6B4-85520-00 Coil, charge	Buy now
4	63V-85533-00 Coil, lighting WITH L/COIL-80W	Buy now
5	97095-06016 Bolt, hexagon deep recess	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	90465-06M90 Clamp	Buy now
8	97095-06020 Bolt(7u8)	Buy now
10	90387-06M24 Collar(6r8) WITH L/COIL-80W	Buy now
11	90119-06M40 Bolt, with washer WITH L/COIL-80W	Buy now
12	90280-05013 Key, woodruff	Buy now
13	90170-12066 Nut, hexagon 6481155500	Buy now
14	90201-12472 Washer, plate (4n0)	Buy now

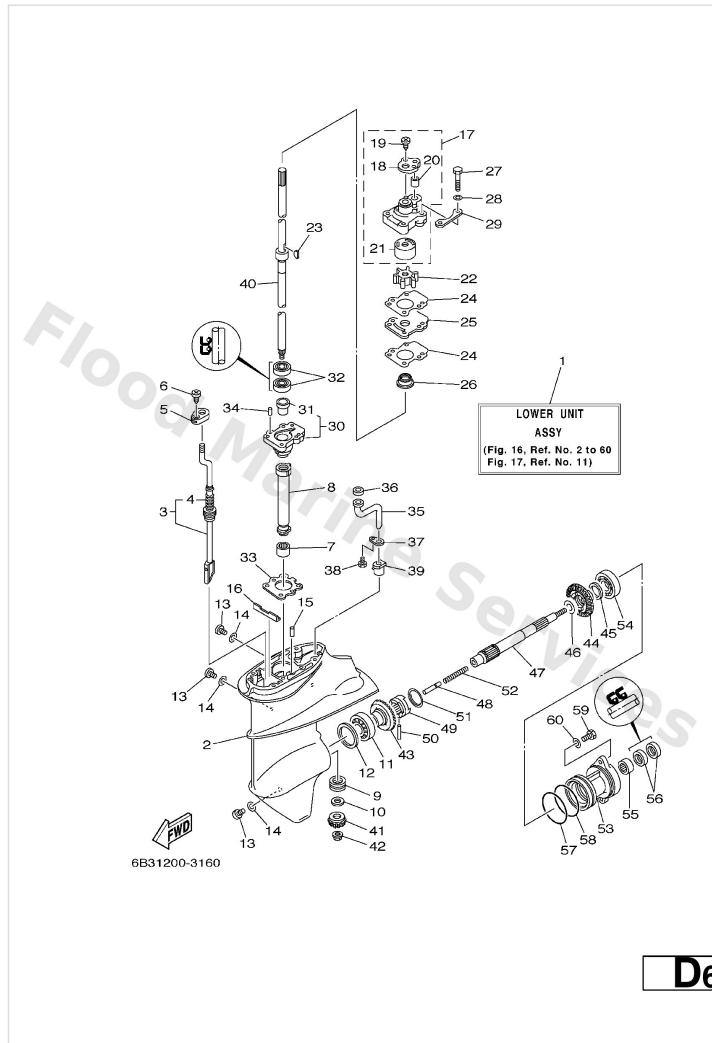
Intake



B2

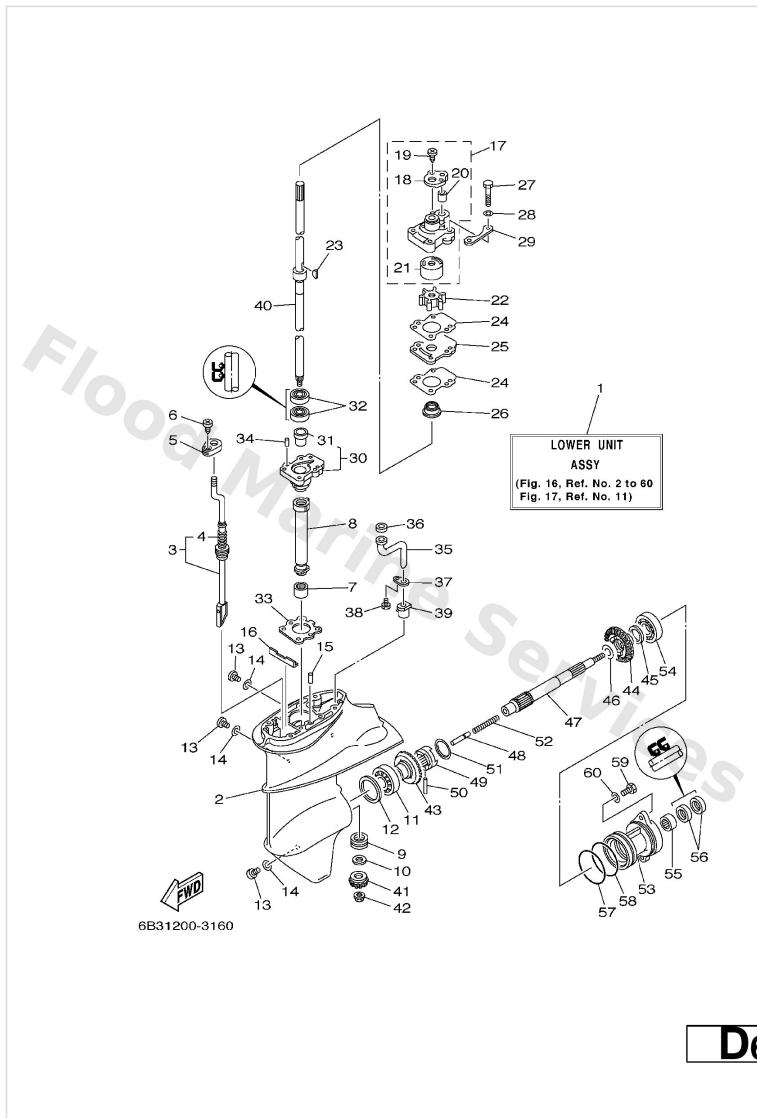
Ref	Part	
1	63V-13610-10 Reed valve assembly	Buy now
1	63W-13610-00 Reed valve assembly	Buy now
2	682-W0004-00 Reed set	Buy now
3	97095-06020 Bolt(7u8)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	6B4-14440-00 Silencer assembly, intake	Buy now
6	97095-06095 Bolt, hexagon deep recess	Buy now
8	90159-05007 Screw, with washer	Buy now
9	93210-35M86 O-ring(6l2)	Buy now
10	6B4-41271-00 Knob, choke	Buy now
11	6B4-41273-00 Grommet	Buy now
12	6B4-41274-00 Grommet 2	Buy now
13	6B4-41262-00 Joint, choke lever	Buy now
14	6B4-41252-00 Lever, choke 1	Buy now
15	91690-20010 Pin, spring	Buy now

Lower Casing. Drive 1



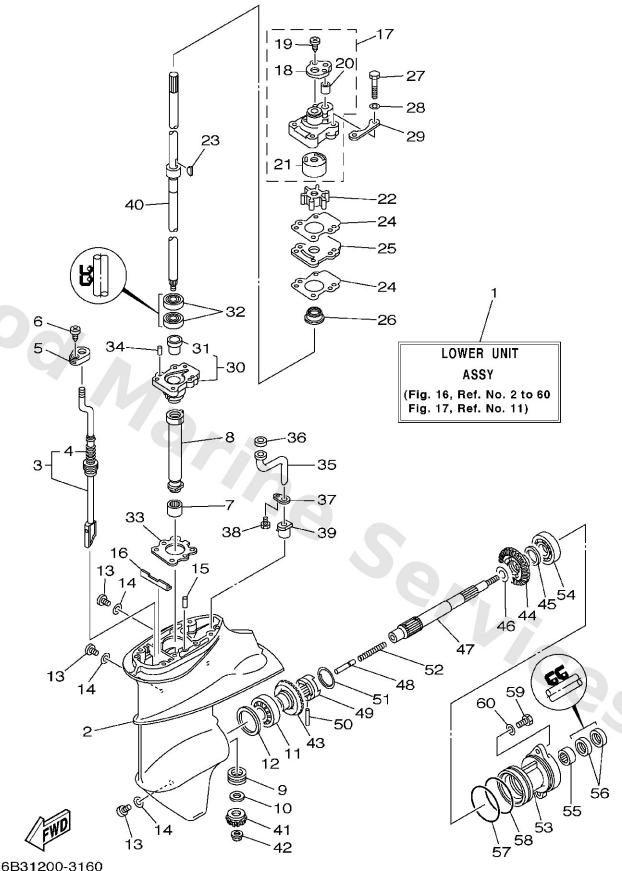
Ref	Part	
1	6B4-45300-00-4D Lower unit assembly S	Buy now
1	6B4-45300-10-4D Lower unit assembly L	Buy now
1	6B4-45300-30-4D Lower Unit assembly X	Buy now
2	6E8-45311-01-4D Casing, lower	Buy now
3	6B4-44150-00 Shift cam assembly S	Buy now
3	6B4-44150-10 Shift cam assembly L	Buy now
3	6B4-44150-30 Shift cam assembly X	Buy now
4	6B4-44147-00 Boot, shift rod	Buy now
5	682-44176-00 Bracket	Buy now
6	97780-50110 Screw, tapping(6u1)	Buy now
7	93315-314V8 Bearing, needle (6e7)	Buy now
8	6E7-45536-00 Sleeve, drive shaft	Buy now
9	93341-41414 Bearing	Buy now
10	6E8-45587-10-13 Shim (t:1.13mm) UR	Buy now
10	6E8-45587-10-20 Shim (t:1.20mm) UR	Buy now

Lower Casing. Drive 1



Ref	Part	
11	93332-00005 Brg,cyl-cal roller 0.19g nt	Buy now
12	664-45567-01-10 Shim (t:0.10mm) UR	Buy now
12	664-45567-01-12 Shim (t:0.12mm) UR	Buy now
12	664-45567-01-15 Shim (t:0.15mm) UR	Buy now
12	664-45567-01-18 Shim (t:0.18mm) UR	Buy now
12	664-45567-01-30 Shim (t:0.30mm) UR	Buy now
12	664-45567-01-40 Shim (t:0.40mm) UR	Buy now
12	664-45567-01-50 Shim (t:0.50mm) UR	Buy now
13	90340-08002 Plug, straight screw	Buy now
14	90430-08020 Gasket	Buy now
15	93604-08062 Pin,dowel (626)	Buy now
16	682-45376-01 Guide, seal damper	Buy now
17	682-44300-40 Housing water pump assembly	Buy now
18	682-44312-00 Cover, water pump housing	Buy now
19	97780-40112 Screw, pan head tapping	Buy now

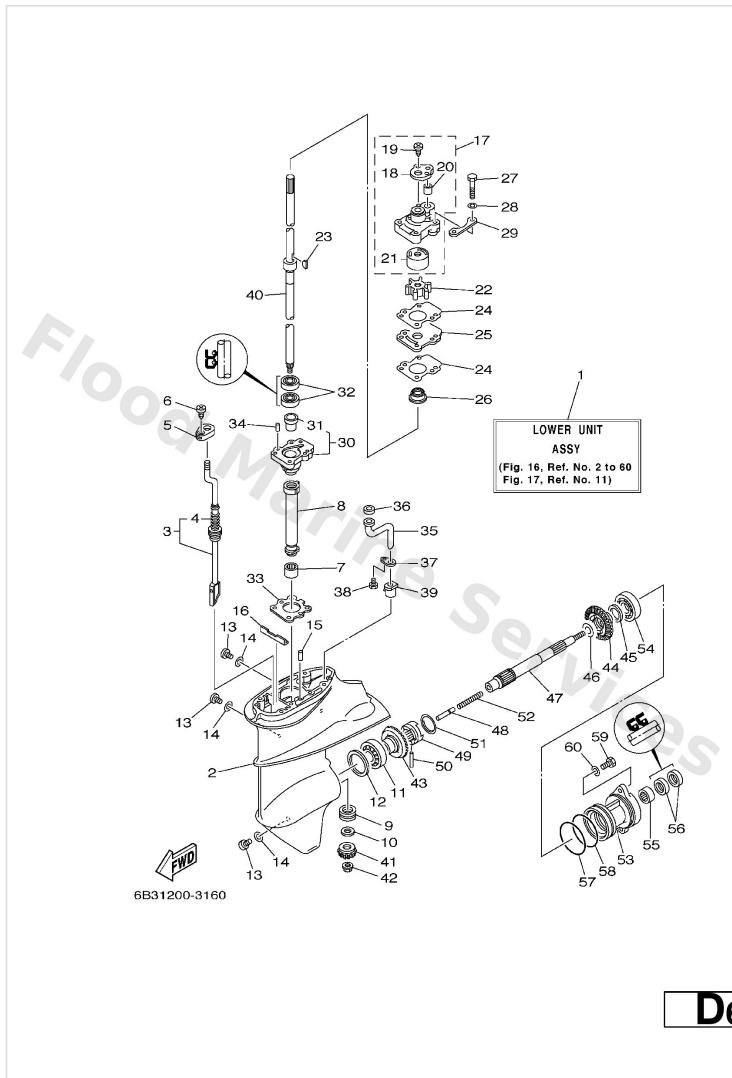
Lower Casing. Drive 1



D6

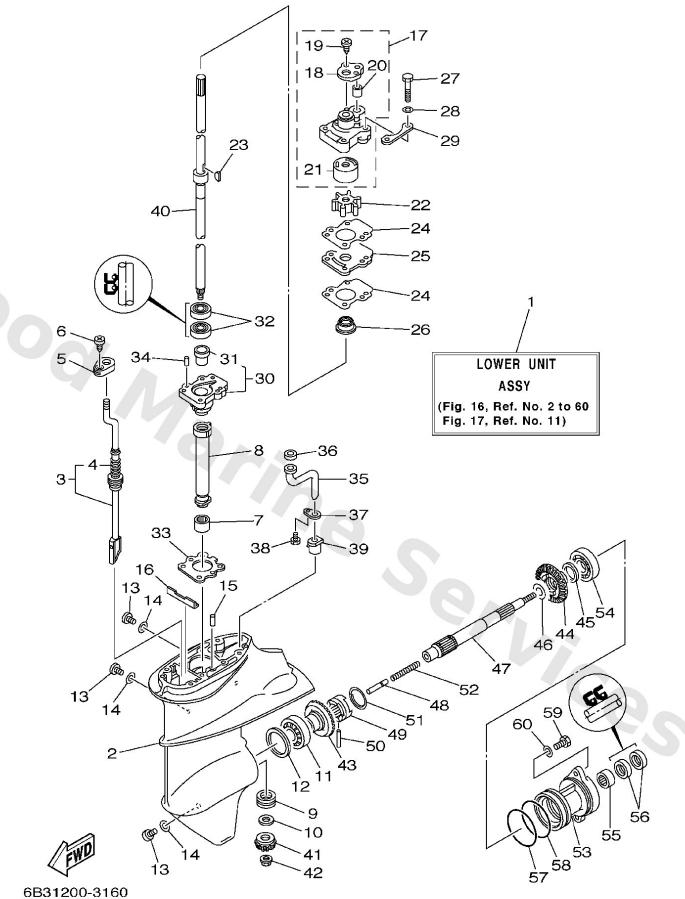
Ref	Part	
20	682-44365-00 Damper, water seal 1	Buy now
21	682-44322-41 Insert, cartridge	Buy now
22	682-44352-03 Impeller	Buy now
23	90280-03005 Key, woodruff	Buy now
24	682-44315-A0 Gasket, water pump 1	Buy now
25	682-44323-40 Outer plate, cartridge(chrome)	Buy now
26	682-45344-00 Cover, oil seal	Buy now
27	97095-06045 Bolt, hexagon	Buy now
28	92995-06600 Washer, plain (646)	Buy now
29	682-44328-00 Plate	Buy now
30	6E7-45331-00-5B Housing, bearing	Buy now
31	626-45316-09 Bushing, drive shaft 1	Buy now
32	93101-20001 Oil seal	Buy now
33	683-45315-A0 Packing, lower casing	Buy now
34	93606-12019 Pin, dowel (614)	Buy now

Lower Casing. Drive 1



Ref	Part	
35	683-44362-01 Tube, water 2	Buy now
36	683-44365-01 Damper, water seal 1	Buy now
37	683-44373-00 Set plate, water tube	Buy now
38	97095-06010 Bolt	Buy now
39	6E7-44366-00 Damper, water seal 2	Buy now
40	6B4-45501-00 Drive shaft comp. S	Buy now
40	6B4-45501-10 Drive shaft comp. L	Buy now
40	6B4-45501-30 Drive shaft comp. X	Buy now
41	63V-45551-00 Pinion	Buy now
42	90179-08M06 Nut (6e7)	Buy now
43	6E7-45560-01 Gear	Buy now
44	6E7-45571-00 Gear 2	Buy now
45	626-45577-00-01 Shim (t:0.10mm) UR	Buy now
45	626-45577-00-03 Shim (t:0.30mm) UR	Buy now
45	626-45577-00-05 Shim (t:0.50mm) UR	Buy now

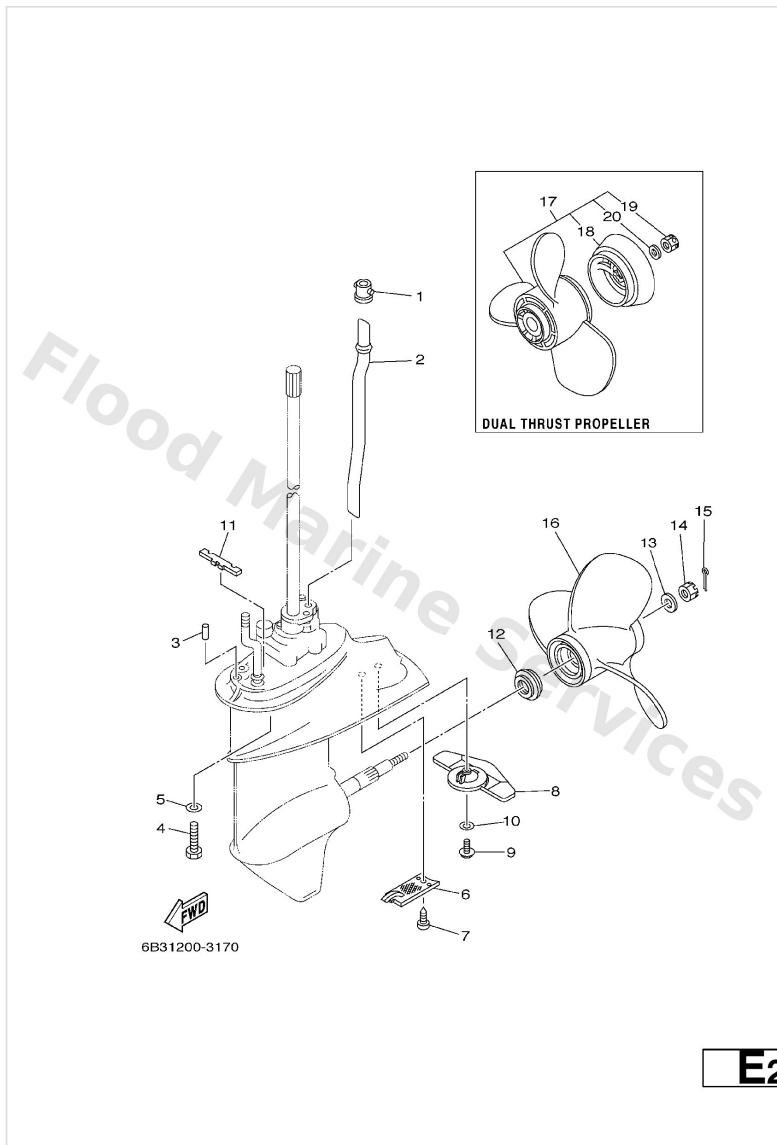
Lower Casing. Drive 1



D6

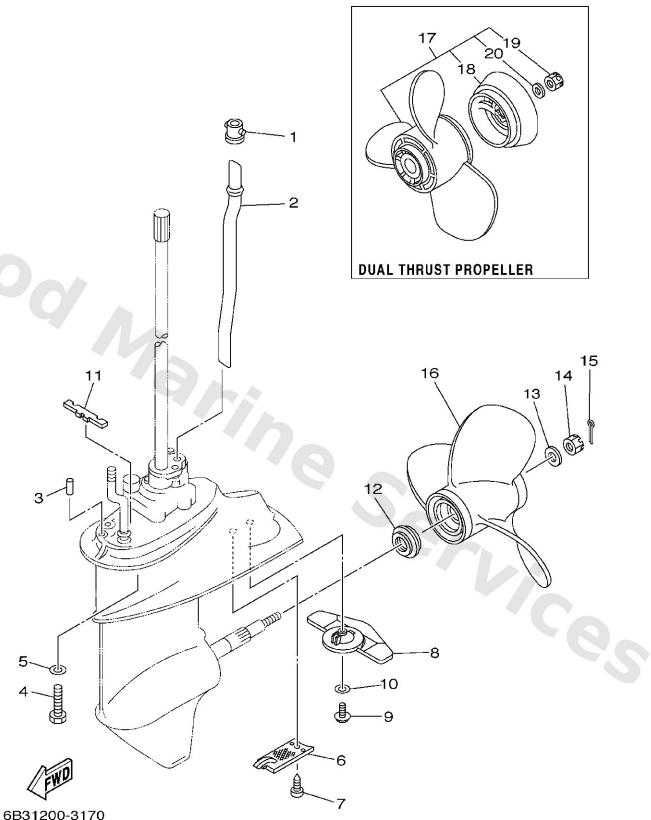
Ref	Part	
46	90201-17682 Washer, plate (2k7)	Buy now
47	683-45611-00 Shaft propeller	Buy now
48	650-45635-00 Plunger, shift	Buy now
49	682-45631-00 Clutch, dog	Buy now
50	90250-05010 Pin straight 648456320000	Buy now
51	648-45633-00 Ring, cross pin	Buy now
52	90501-14M06 Spring, compression	Buy now
53	683-45361-02-4D Cap, lower casing UR	Buy now
53	6B4-45361-00-4D Cap, Lower Casing UR ANTI-CORROSION	Buy now
54	93306-00501 Bearing(1ff)	Buy now
55	93315-317U2 Brg,cyl-cal roller 14g (683)	Buy now
56	93101-17001 Oil seal	Buy now
57	93210-57M09 O-ring (683)	Buy now
58	93210-56M80 O-ring(6j8)	Buy now
59	97095-06020 Bolt(7u8)	Buy now

Lower Casing. Drive 2



Ref	Part	
1	626-44365-01 Damper, water seal 1	Buy now
2	682-44361-00 Tube, water <i>S</i>	Buy now
2	6B4-44361-10 Tube, water 1 <i>L</i>	Buy now
2	6B4-44361-30 Tube, water 1 <i>X</i>	Buy now
3	93606-12019 Pin, dowel (614)	Buy now
4	97075-08035 Bolt(70w)	Buy now
5	92995-08600 Washer, plain (663)	Buy now
6	6E7-45214-00 Cover, water inlet	Buy now
7	97880-05012 Screw,pan head (646)	Buy now
8	6B4-45251-00 Anode	Buy now
9	95895-06020 Bolt, flange(jk3)	Buy now
10	92990-06300 Washer, tooth	Buy now
11	682-45375-01 Damper, seal	Buy now
12	6E7-45987-01 Spacer	Buy now
13	90201-10M01 Washer, plate(6m7)	Buy now

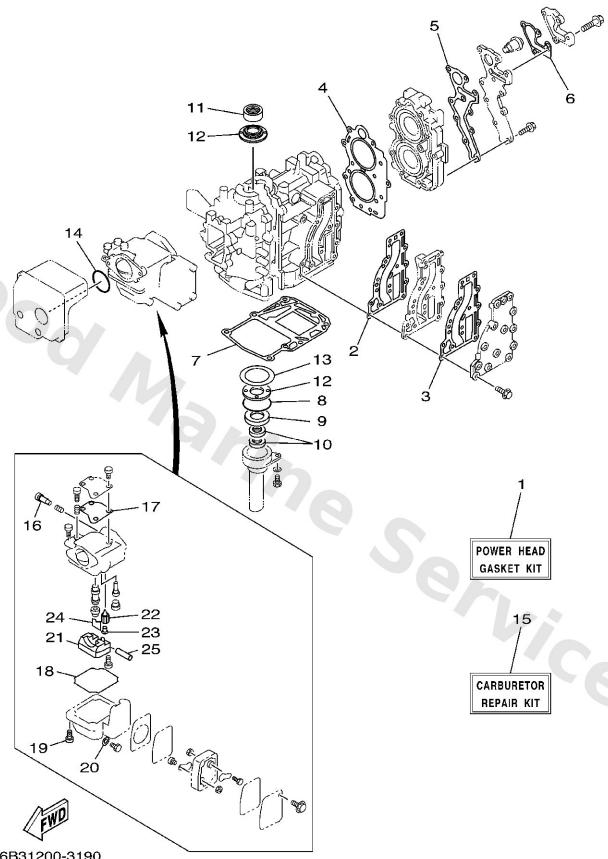
Lower Casing. Drive 2



E2

Ref	Part	
14	90171-10M01 Nut castle (6g8)	Buy now
15	91490-30020 Pin cotter	Buy now
18	6E7-45986-00 Ring, deflector	Buy now
19	90171-10M07 Nut, castle(6g8)	Buy now
20	90201-10M02 Washer, plate(6g9)	Buy now

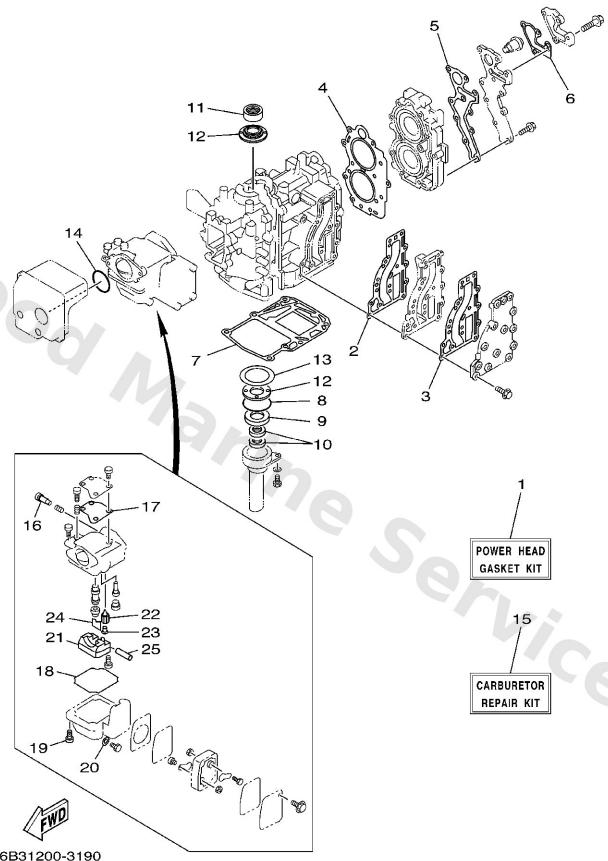
Repair Kit 1



E5

Ref	Part	
1	6B4-W0001-00 Power head gasket kit	Buy now
2	6B4-41112-A0 Gasket, exhaust inner cover	Buy now
3	63V-41112-A0 Gasket, exhaust inner cover	Buy now
4	63V-11181-A1 Gasket, cylinder head 1	Buy now
5	6B4-11193-A0 2-	Buy now
6	682-12414-A1 Gasket, cover	Buy now
7	6B4-11351-A0 Gasket, cylinder	Buy now
8	93210-46M16 O-ring (688)	Buy now
9	93102-25010 Oil seal	Buy now
10	93101-13M27 Oil seal (6g8)	Buy now
11	93110-23M00 Oil seal (682)	Buy now
12	63V-11445-00 Spacer	Buy now
13	90201-46M29 Washer, plate(63v)	Buy now
14	93210-35M86 O-ring(6l2)	Buy now
15	63V-W0093-00 Carburetor repair kit	Buy now

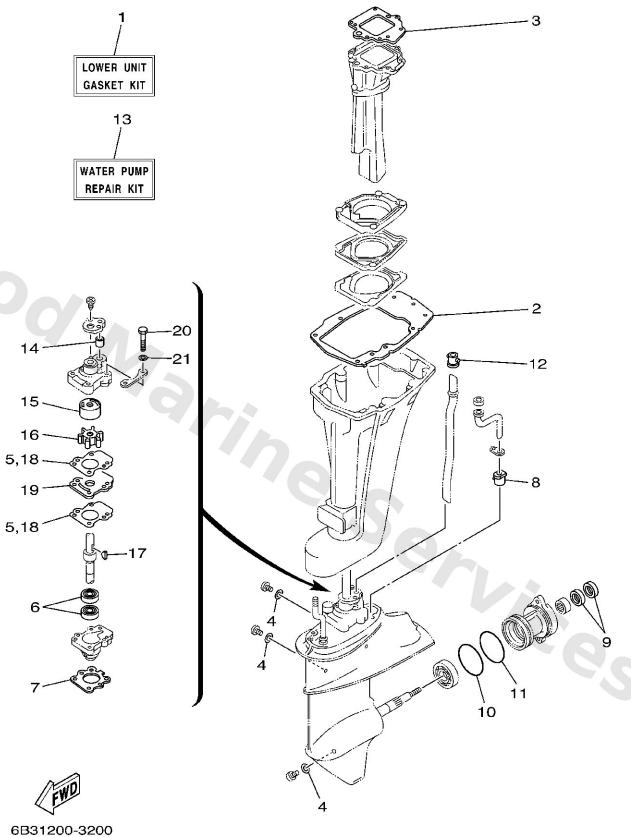
Repair Kit 1



Ref	Part	
16	679-14923-00 Screw, pilot	Buy now
17	63V-14126-00 Gasket	Buy now
18	63V-14984-00 Gasket, float chamber	Buy now
19	97980-04114 Screw, pan head(ga5)	Buy now
20	6G1-14398-00 Washer	Buy now
21	63V-14985-00 Float	Buy now
22	6G1-14546-01 Valve, needle	Buy now
23	676-14186-00 Pin, valve	Buy now
24	663-14159-00 Clip	Buy now
25	6H4-14548-00 Pin, float arm	Buy now

E5

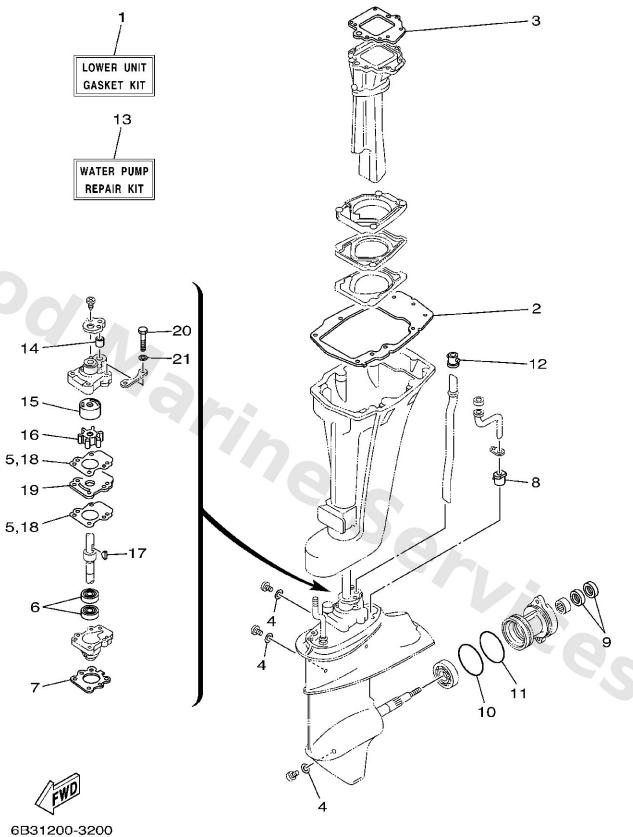
Repair Kit 2



E6

Ref	Part	
1	6B4-W0001-20 Lower unit gasket kit	Buy now
2	682-45113-A2 Gasket, upper casing	Buy now
3	682-41133-A0 Gasket, exhaust manifold 1	Buy now
4	90430-08020 Gasket	Buy now
5	682-44315-A0 Gasket, water pump 1	Buy now
6	93101-20001 Oil seal	Buy now
7	683-45315-A0 Packing, lower casing	Buy now
8	6E7-44366-00 Damper, water seal 2	Buy now
9	93101-17001 Oil seal	Buy now
10	93210-57M09 O-ring (683)	Buy now
11	93210-56M80 O-ring(6j8)	Buy now
12	626-44365-01 Damper, water seal 1	Buy now
13	6B4-W0078-0A Water pump repair kit	Buy now
14	682-44365-00 Damper, water seal 1	Buy now
15	682-44322-41 Insert, cartridge	Buy now

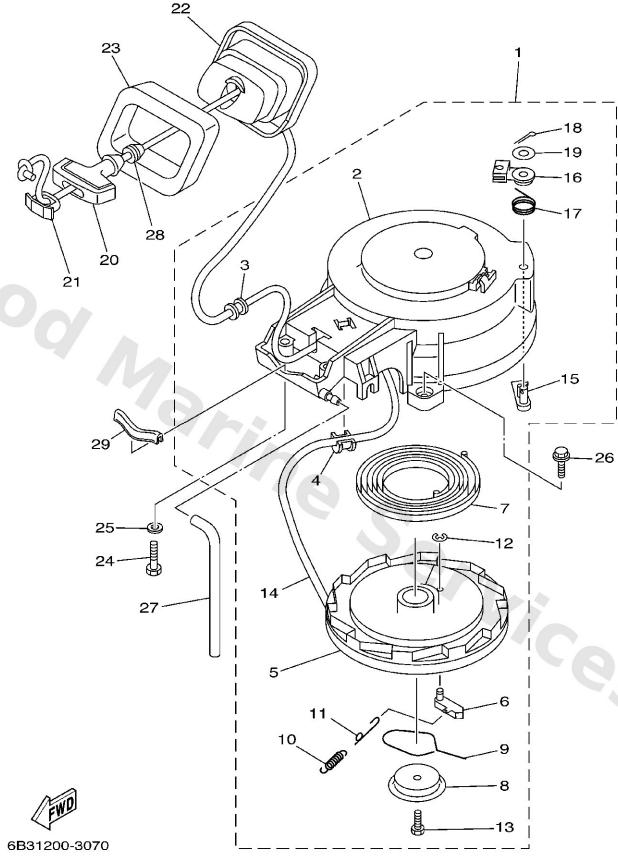
Repair Kit 2



Ref	Part	
16	682-44352-03 Impeller	Buy now
17	90280-03005 Key, woodruff	Buy now
19	682-44323-40 Outer plate, cartridge(chrome)	Buy now
20	97095-06045 Bolt, hexagon	Buy now
21	92995-06600 Washer, plain (646)	Buy now

E6

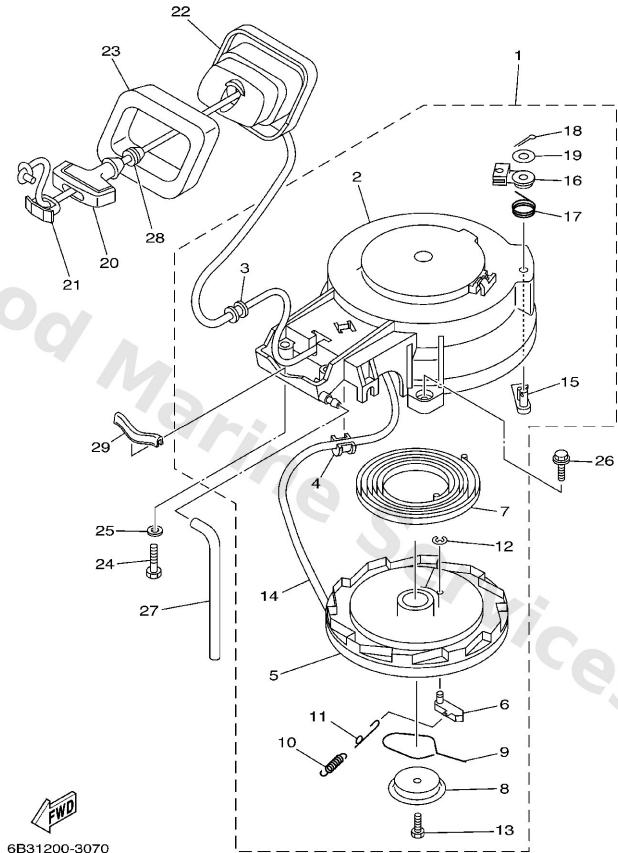
Starter



B6

Ref	Part	
1	6B4-15710-00 Starter assembly	Buy now
2	6B4-15711-00 Case, Starter	Buy now
3	63V-15764-00 Collar 1	Buy now
4	68T-15764-00 Collar 1	Buy now
5	63V-15714-00 Drum, sheave	Buy now
6	63V-15741-00 Pawl, drive	Buy now
7	63V-15713-00 Spring, starter	Buy now
8	63V-15716-00 Plate, drive	Buy now
9	63V-15705-01 Spring, drive pawl	Buy now
10	63V-15767-01 Spring	Buy now
11	68T-15784-00 Spring, return	Buy now
12	63V-15744-00 Circlip	Buy now
13	63V-15768-00 Screw	Buy now
14	*_item_description	Buy now
15	63V-15794-00 Stopper	Buy now

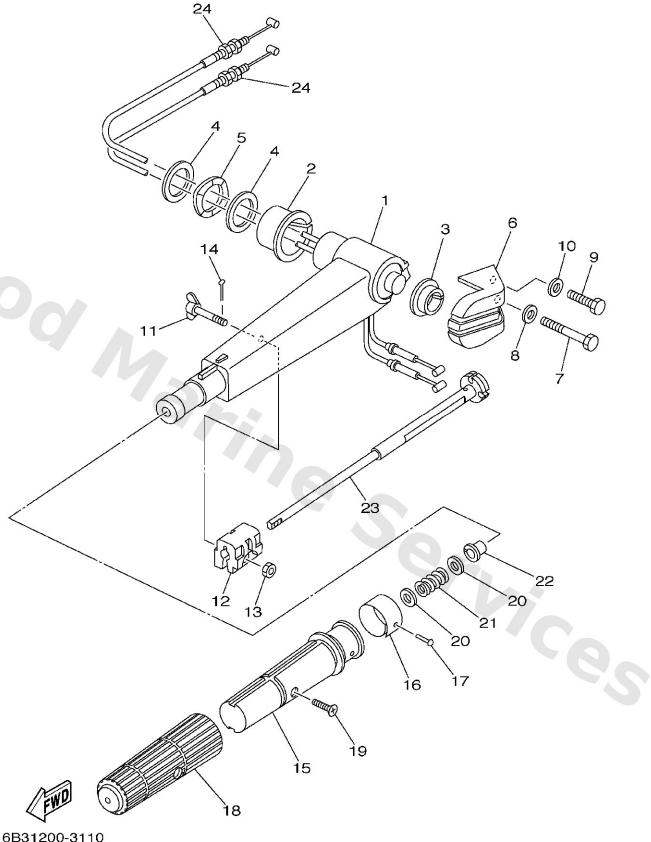
Starter



B6

Ref	Part	
16	63V-15748-00 Plunger, starter stop	Buy now
17	63V-15734-00 Spring, return	Buy now
18	91490-16018 Pin, cotter (e57)	Buy now
19	63V-15726-00 Washer, flat	Buy now
20	6G1-15755-00 Handle, starter	Buy now
21	6G1-15779-00 Cover	Buy now
22	6B4-15758-00-4D Guide, rope	Buy now
23	6B4-15762-00 Seal, rubber 2	Buy now
24	97095-06030 Bolt(jf7)	Buy now
25	92995-06600 Washer, plain (646)	Buy now
26	90119-06M82 Bolt, with washer	Buy now
27	6J8-24311-00 Pipe, fuel 2	Buy now
28	6A0-15789-00 Damper	Buy now
29	6B4-15663-00 Seal	Buy now

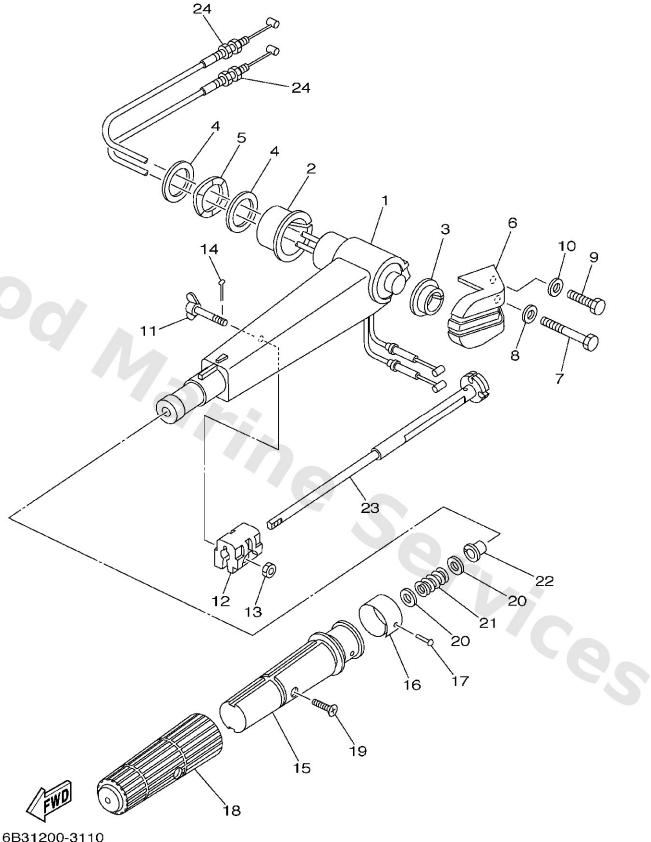
Steering



C4

Ref	Part	
1	6B4-42111-00-4D Handle, steering	Buy now
2	90381-35001 Bush, solid	Buy now
3	90381-20001 Bush, solid	Buy now
4	90201-28013 Washer, plate	Buy now
5	90206-28001 Washer, wave	Buy now
6	6B4-42131-00-4D Cover, handle steering	Buy now
7	97095-08055 Bolt, hexagon	Buy now
8	92995-08600 Washer, plain (663)	Buy now
9	97095-08030 Bolt, hexagon (fj1)	Buy now
11	6B4-42125-00 Bolt, friction adjusting	Buy now
12	6B4-42126-00 Friction, steering handle grip	Buy now
13	95380-06600 Nut(661)	Buy now
14	91490-16010 Pin, cotter	Buy now
15	6B4-42119-00 Grip, steering handle	Buy now
16	6F5-42137-00 Indicator, Throttle	Buy now

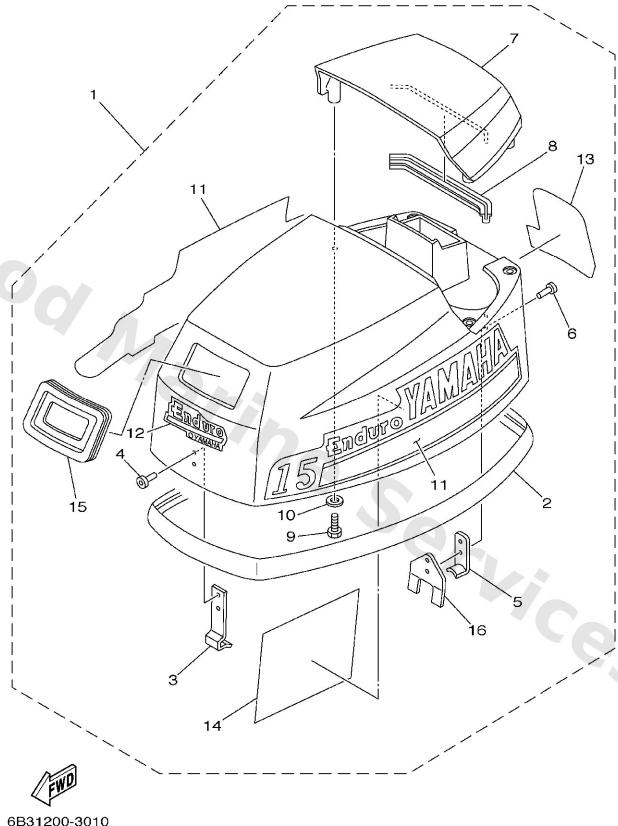
Steering



Ref	Part	
17	90269-02M09 Rivet(615)	Buy now
18	6G1-42177-00 Rubber, handle	Buy now
19	90149-05M13 Screw, countersunk	Buy now
20	90201-10M02 Washer, plate(6g9)	Buy now
21	90501-23215 Spring (655)	Buy now
22	90386-08032 Bushing (650)	Buy now
23	6B4-42138-00 Lever, throttle	Buy now
24	6B4-26301-00 Throttle cable assembly	Buy now

C4

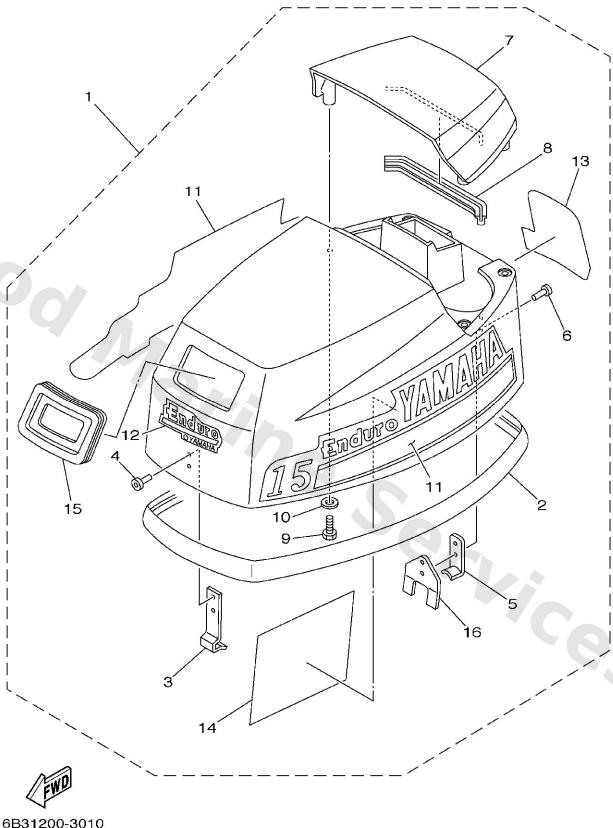
Top Cowling



A4

Ref	Part	
1	6B3-42610-00-4D Top cowling assembly	Buy now
1	6B4-42610-00-4D Top cowling assembly	Buy now
2	6B4-42615-00 Seal	Buy now
3	6B4-42651-00 Hook	Buy now
4	90266-04M00 Rivet 2 (662)	Buy now
5	6B4-42647-00 Holder, clamp band	Buy now
6	90266-04005 Rivet	Buy now
7	6B4-42613-00-4D Molding, air duct	Buy now
8	6B4-42628-00 Seal	Buy now
9	97095-06016 Bolt, hexagon deep recess	Buy now
10	92995-06600 Washer, plain (646)	Buy now
11	6B3-W0070-H0 Graphic Set	Buy now
11	6B4-W0070-H0 1-	Buy now
12	677-42677-J0 Graphic, front	Buy now
13	682-42678-H0 Graphic, Rear	Buy now

Top Cowling

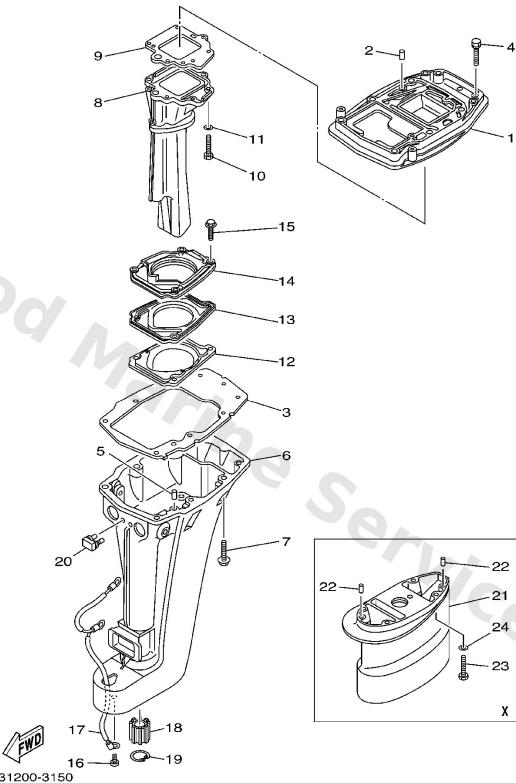


6B31200-3010

Ref	Part	
13	684-42678-H0 Graphic, Rear	Buy now
14	677-13437-0A 1-	Buy now
15	6B4-15761-00 Seal, rubber 1	Buy now
16	6B4-42646-00 Plate, clamp	Buy now

A4

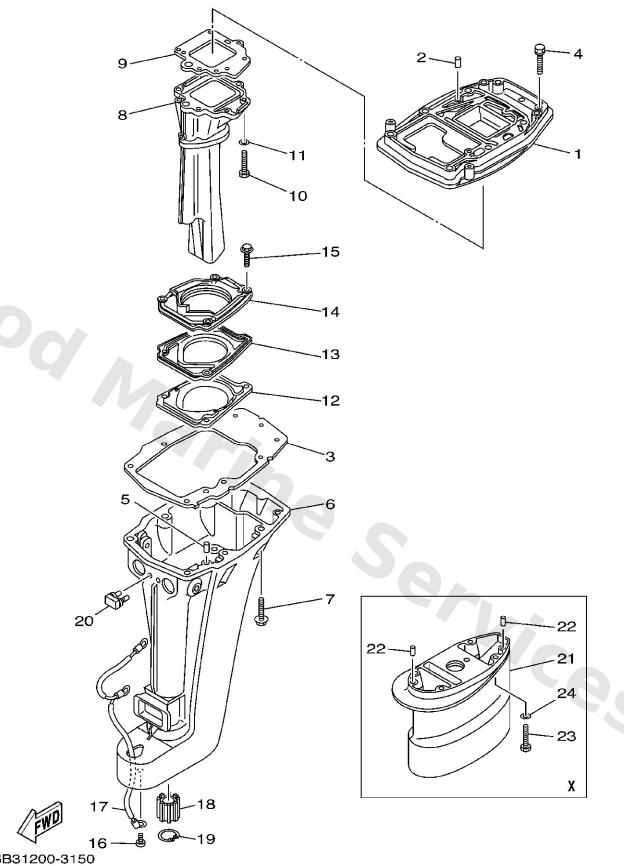
Upper Casing



D5

Ref	Part	
1	6B4-41137-00-5B Guide, exhaust	Buy now
22	93606-12019 Pin, dowel (614) X	Buy now
3	682-45113-A2 Gasket, upper casing	Buy now
4	90119-06MA4 Bolt, with washer	Buy now
6	682-45111-05-4D Casing, upper S	Buy now
6	682-45111-15-4D Casing, upper L/X	Buy now
7	97575-08550 Bolt, with washer	Buy now
8	6B4-41131-00-5B Manifold, ext. 1 UR	Buy now
8	6B4-41131-10-5B Manifold, Ext. 1 UR ANTI-CORROSION	Buy now
9	682-41133-A0 Gasket, exhaust manifold 1	Buy now
10	97095-06020 Bolt(7u8)	Buy now
11	92995-06600 Washer, plain (646)	Buy now
12	682-45126-01-5B Plate, seal damper	Buy now
13	682-45127-00 Seal	Buy now
14	682-41116-00-5B Protector S	Buy now

Upper Casing



Ref	Part	
14	6B4-41116-00-5B Protector L/X	Buy now
15	90105-06M01 Bolt (6f5)	Buy now
16	90157-06M06 Screw, pan head(6m7)	Buy now
17	6E7-82127-00 Wire, lead 2	Buy now
18	6B4-45318-00 Bushing, drive shaft L/X	Buy now
19	93420-30042 Circlip (650) L/X	Buy now
20	682-44532-00 Stopper, upper mount	Buy now
21	682-45211-31-4D Extension X	Buy now
23	97075-08035 Bolt(70w) X	Buy now
24	92995-08600 Washer, plain (663) X	Buy now

D5

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.