



Yamaha E40XMH 2002

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

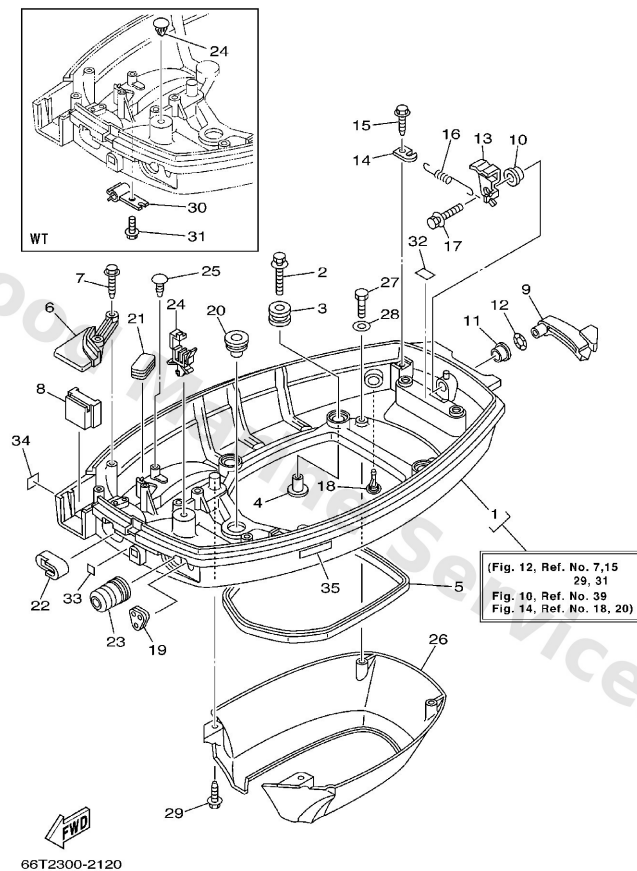
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	10
BRACKET 3	13
CARBURETOR	15
CONTROL	17
CRANKSHAFT. PISTON	19
CYLINDER. CRANKCASE	21
ELECTRICAL 1	23
ELECTRICAL 2	25
FUEL	28
FUEL TANK	30
GENERATOR	31
INTAKE	33
LOWER CASING. DRIVE 1	35
LOWER CASING. DRIVE 2	41
POWER TRIM & TILT ASSY	43
REMOTE CONTROL ASSY	48
REMOTE CONTROL ATTACHMENT	53
REMOTE CONTROL BOX	54
REPAIR KIT 1	55
REPAIR KIT 2	57
REPAIR KIT 3	59
STARTER	60
STARTING MOTOR	63
STEERING	64
STEERING GUIDE	67
TOP COWLING	68
UPPER CASING	69

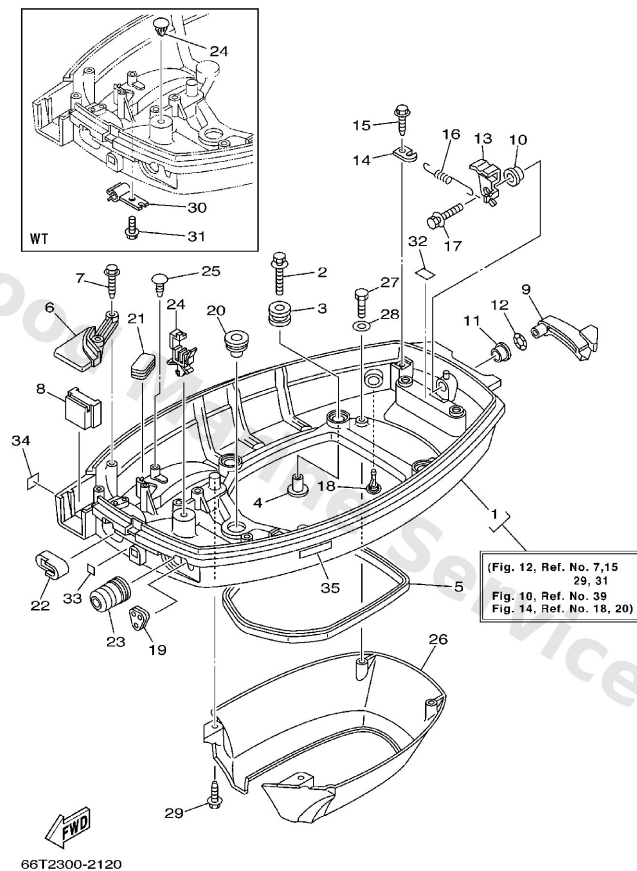
Bottom Cowling



C6

Ref	Part	
1	66T--42710--01--4D Bottom cowling assembly	Buy now
2	90119--06M61 Bolt, with washer	Buy now
3	90480--09M21 Grommet (6e9)	Buy now
4	9038706035 Coller (6e9)	Buy now
5	66T--42716--00 Rubber, seal 1	Buy now
6	66T42738005B Plate, fitting	Buy now
7	90109--06M81 Bolt	Buy now
8	66T--42725--00 Grommet	Buy now
8	66T4272520 Grommet	Buy now
9	66T--42815--01--4D Lever, clamp	Buy now
10	90386--12M37 Bushing (6f5)	Buy now
11	90386--12MA2 Bush	Buy now
12	90206--12052 Washer, wave (666)	Buy now
13	66T--42816--00 Lever, clamp	Buy now
14	66T--43144--00 Hook, spring	Buy now

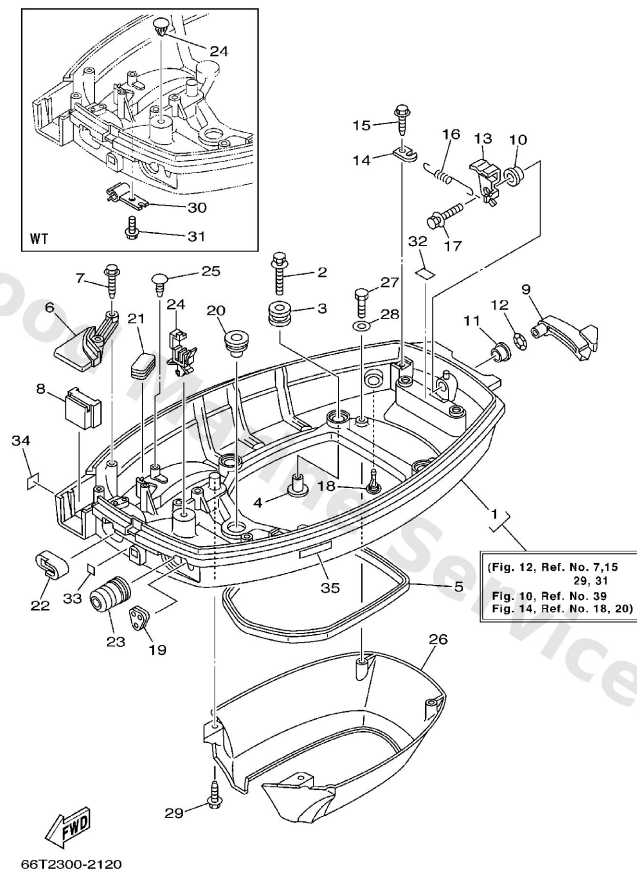
Bottom Cowling



C6

Ref	Part	
15	90109--06M86 Bolt	Buy now
16	90506--16M34 Spring, tension(64d)	Buy now
17	90119--06M73 Bolt(gh1)	Buy now
18	6E5--44391--00 Nipple, hose	Buy now
19	65W--26326--00 Grommet	Buy now
19	65W--26326--10 Grommet	Buy now
20	676--42727--00 Grommet 4	Buy now
21	6H1--42726--10 Grommet	Buy now
21	6H4--42726--00 Grommet	Buy now
22	66T--24329--00 Seal	Buy now
23	65W--42726--00 Grommet	Buy now
23	65W--42726--10 Grommet	Buy now
24	90338--07M00 Plug(6j8)	Buy now
24	90465--25M57 Clamp(63v)	Buy now
25	90338--05M03 Plug (6h1)	Buy now

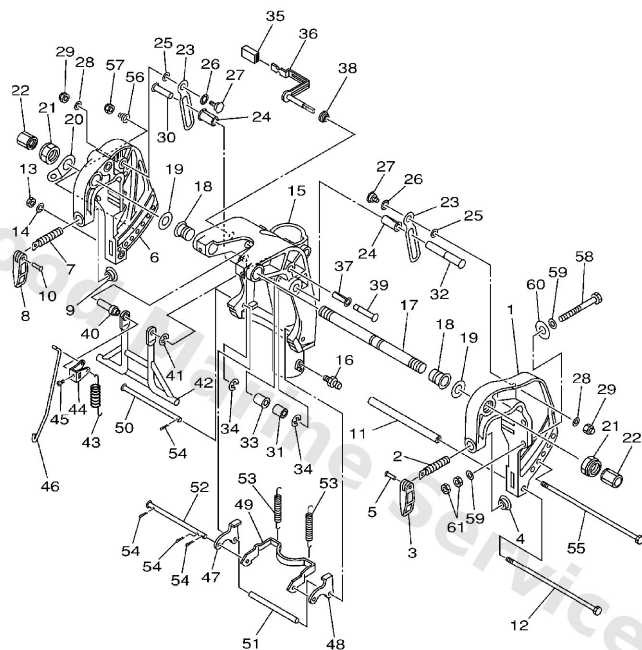
Bottom Cowling



C6

Ref	Part	
26	66T--42741--00 Apron	Buy now
27	97095--06016 Bolt, hexagon deep recess	Buy now
28	92995--06600 Washer, plain (646)	Buy now
29	90109--06M80 Bolt	Buy now
30	90464--09M49 Clamp	Buy now
32	6644279110 Mark 1	Buy now
33	6A14279201 Mark (100:1)	Buy now
34	6A1--28176--00 Label Caution	Buy now
35	6E3--8257H--00 Plate Mark	Buy now

Bracket 1

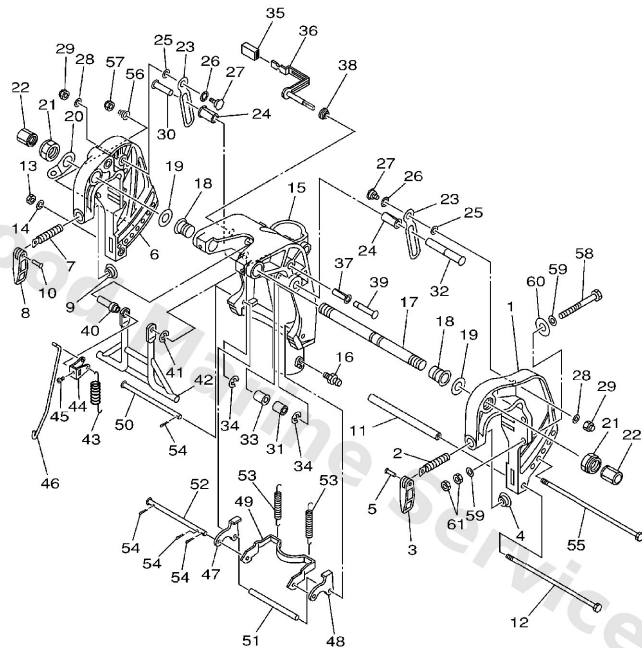


66T0010-1180

D6

Ref	Part	
2	90149--14M12 Screw(6h4)	Buy now
4	648--43114--01 Pad, transom clamp	Buy now
5	90243--04007 Pin (663)	Buy now
11	90387--08M29 Collar	Buy now
12	90101--08M76 Bolt	Buy now
13	95380--08600 Nut (661)	Buy now
14	92990--08100 Ybs67-8 washer, spring	Buy now
16	93700--06M03 Nipple, grease(6a1)	Buy now
17	63D--43131--01 Bolt, clamp bracket	Buy now
18	90386--22M15 Bushing (688)	Buy now
19	90201--22M03 Washer, plate(64j)	Buy now
20	6J8--43113--01 Plate, clamp bracket	Buy now
21	90185--22043 Nut, self-locking	Buy now
22	6G5--43145--01 Cap, clamp bracket	Buy now
23	66T--43627--00 Stopper	Buy now

Bracket 1

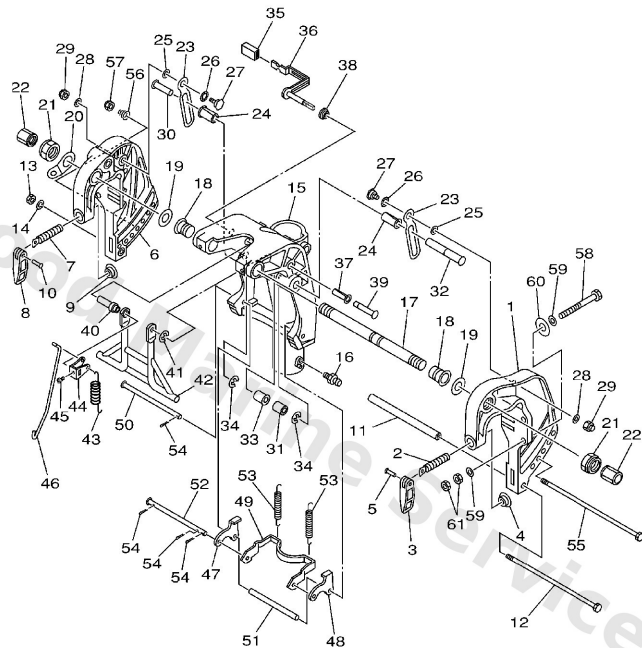


66T0010-1180

D6

Ref	Part	
24	90386--12M98 Bush	Buy now
25	90202--12031 Washer, plate 6484412600	Buy now
26	90206--12M00 Washer, wave (676)	Buy now
27	90109--08M90 Bolt	Buy now
28	90201--08M07 Washer, plate	Buy now
29	90185--08057 Nut, nylon (6j8)	Buy now
30	90249--12M34 Pin	Buy now
31	90387--12M04 Collar	Buy now
32	90249--12M39 Pin	Buy now
33	90386--12MA0 Bush, solid	Buy now
34	93430--10M00 Circlip	Buy now
35	682--43318--01 Cover	Buy now
36	65W--43630--11 Tilt lever assembly	Buy now
37	90386--10M99 Bush	Buy now
38	90386--07MA2 Bush	Buy now

Bracket 1

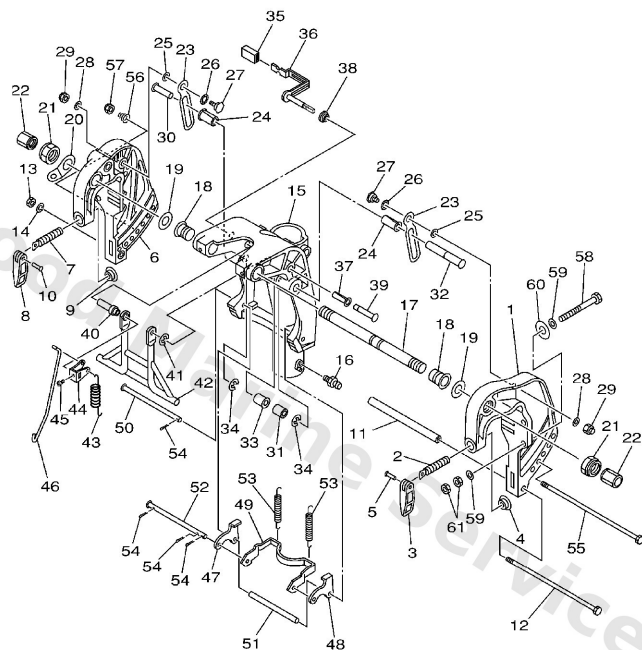



66T0010-1180

D6

Ref	Part	
39	90249--10M31 Pin	Buy now
40	90387--07M05 Collar	Buy now
41	99080--08600 Circlip	Buy now
42	66T--43350--02 Receiver assembly	Buy now
43	90506--20M37 Spring, tension	Buy now
44	66T--43631--11 Lever, tilt	Buy now
45	90157--05014 Screw, pan head	Buy now
46	65W--43616--00 Rod, tilt lock	Buy now
47	65W--43614--01 Plate, tilt lock	Buy now
48	65W--43615--01 Plate, tilt lock	Buy now
49	65W--43613--00 Arm, tilt lock	Buy now
50	90249--07M32 Pin	Buy now
51	90387--07M29 Collar	Buy now
52	90249--07M33 Pin	Buy now
53	90506--30M00 Spring, tension (676)	Buy now

Bracket 1

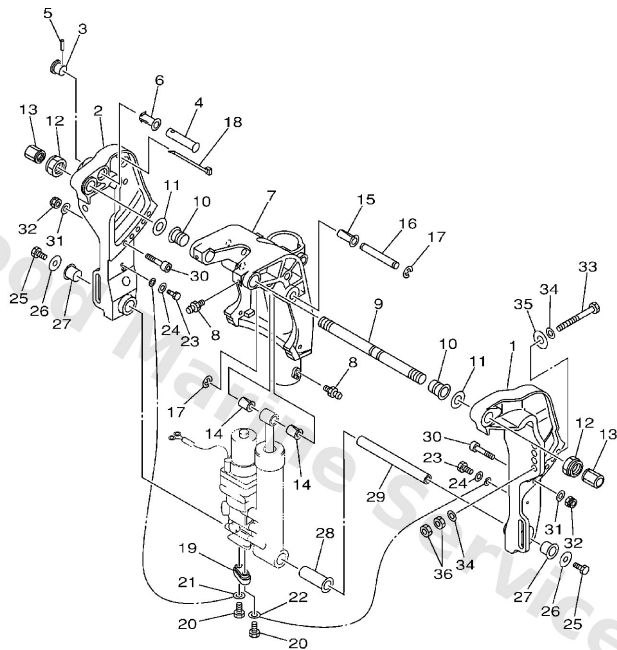



66T0010-1180

D6

Ref	Part	
54	91490--20015 Pin, cotter (648)	Buy now
55	90101--08M28 Bolt	Buy now
56	90502--10M06 Spring, conical(6g1)	Buy now
58	90101--10M58 Bolt	Buy now
59	92995--10600 Washer, plate	Buy now
60	90201--12426 Washer, plate(663)	Buy now
61	95380--10600 Nut(624)	Buy now

Bracket 2

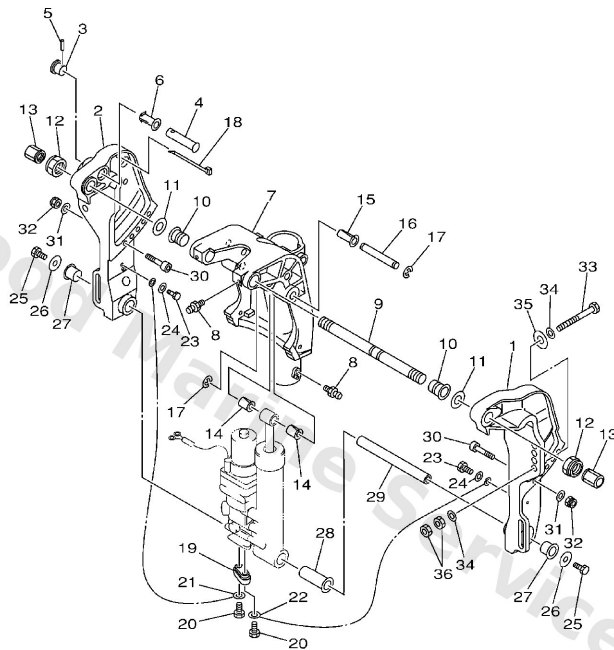



65W0010-1230

E2

Ref	Part	
3	65W--43192--00 Knob, stopper	Buy now
4	65W--43191--00 Shaft, stopper	Buy now
5	91690--30018 926-51502-00 pin, spring (700)	Buy now
6	90386--14MA1 Bush	Buy now
8	93700--06M03 Nipple, grease(6a1)	Buy now
9	63D--43131--01 Bolt, clamp bracket	Buy now
10	90386--22M15 Bushing (688)	Buy now
11	90201--22M03 Washer, plate(64j)	Buy now
12	90185--22M11 Nut, self-locking	Buy now
13	6G5--43145--01 Cap, clamp bracket	Buy now
14	90386--12MA0 Bush, solid	Buy now
15	90386--12M98 Bush	Buy now
16	90249--12M38 Pin	Buy now
17	93430--10M00 Circlip	Buy now
18	90465--13M11 Clamp (6e5)	Buy now

Bracket 2

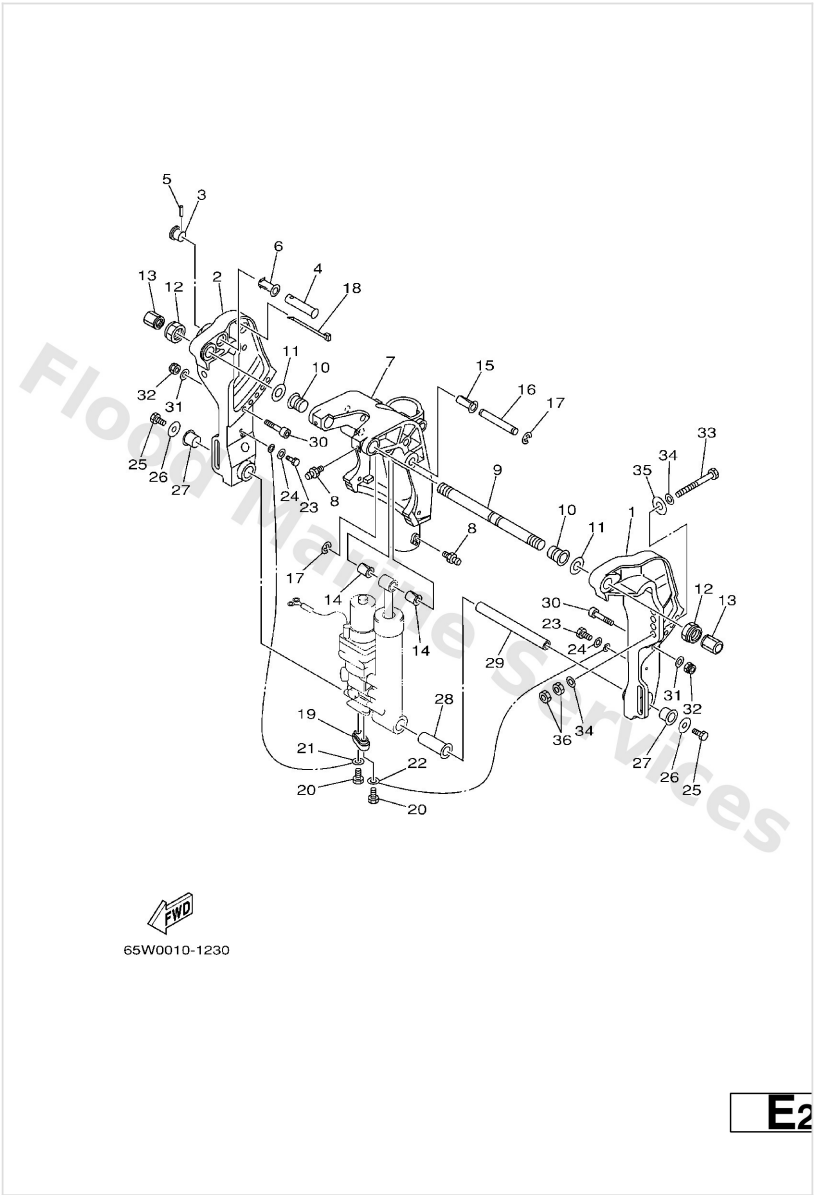



65W0010-1230

E2

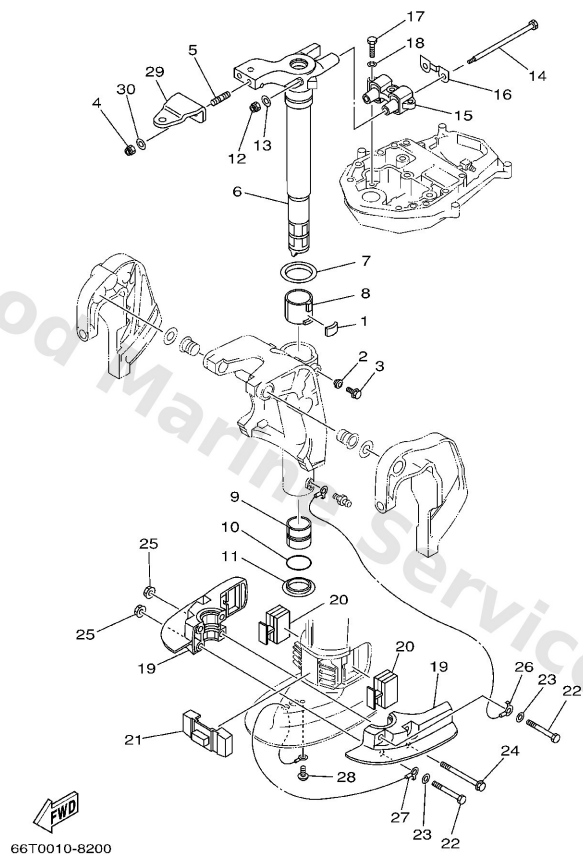
Ref	Part	
19	65W--45251--00 Anode	Buy now
20	90101--06020 Bolt	Buy now
21	6H1--82148--00 Wire, lead	Buy now
22	6U0--82127--00 Wire, lead 5	Buy now
23	97095--06014 Bolt(gj3)	Buy now
24	92995--06600 Washer, plain (646)	Buy now
25	97080--08016 Bolt	Buy now
26	90201--08M00 Washer, plate(6e0)	Buy now
27	90386--18M44 Bushing (6g5)	Buy now
28	90386--18MA0 Bush	Buy now
29	90249--18M35 Pin, lower shock mount	Buy now
30	90110--10M02 Bolt, hexagon socket head	Buy now
31	92995--10600 Washer, plate	Buy now
32	90185--10M13 Nut, self-locking	Buy now
33	90101--12M65 Bolt	Buy now

Bracket 2



Ref	Part	
34	92995--12200 Ybs66-12 washer,plain	Buy now
35	90201--12426 Washe, plate(663)	Buy now
36	95380--12600 Nut (707)	Buy now

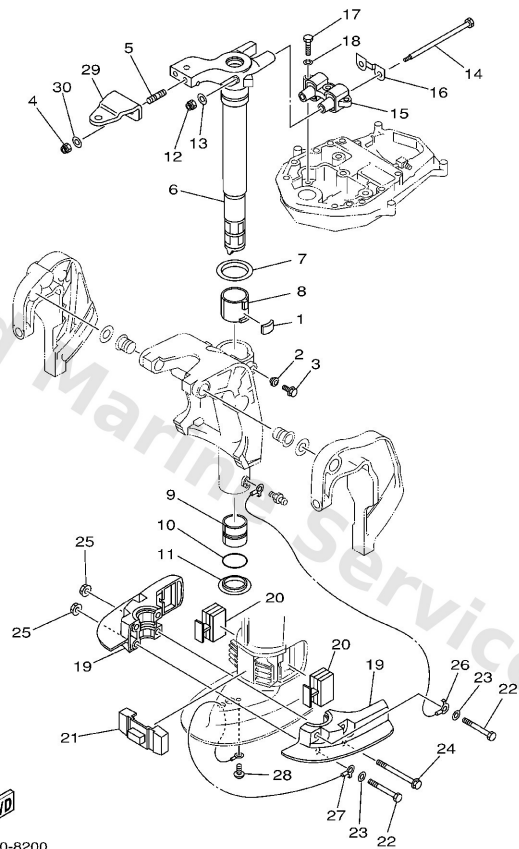
Bracket 3



E4

Ref	Part	
1	648--42528--00 Plate, friction	Buy now
2	65W--43373--00 Seal, damper	Buy now
3	90105--08M76 Bolt, washer based	Buy now
4	90185--10051 Nut, self-locking	Buy now
5	90116--10M28 Bolt, stud	Buy now
7	90209--52M00 Washer (676)	Buy now
8	90386--52M02 Bushing (676)	Buy now
9	90386--44M03 Bushing (676)	Buy now
10	93210--43MJ0 O-ring	Buy now
11	90386--44M99 Bush	Buy now
12	90185--08045 Nut, self-locking	Buy now
13	92995--08200 Ybs66-8 washer, plain	Buy now
14	90101--08M86 Bolt (6h4)	Buy now
16	66T--44526--00 Plate	Buy now
17	97075--08030 Bolt, hexagon (fj1)	Buy now

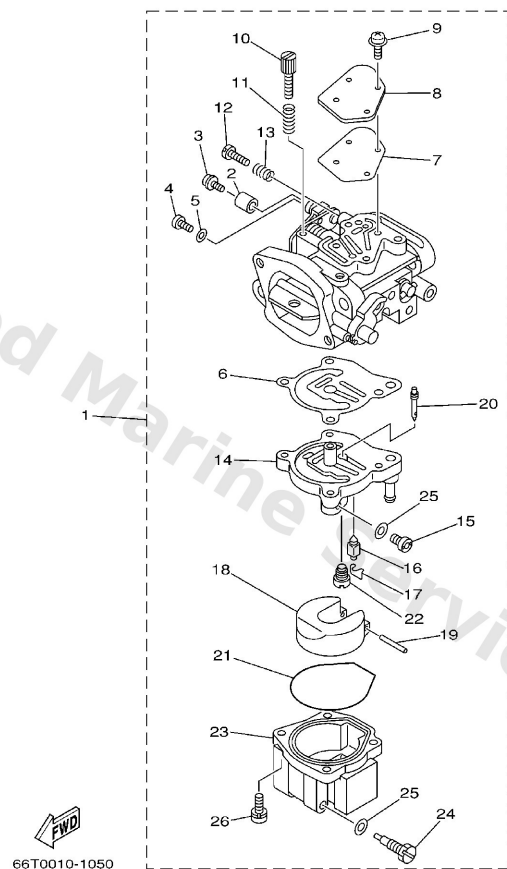
Bracket 3



E4

Ref	Part	
18	92995--08100 Ybs67-8 washer, spring	Buy now
20	65W--44555--10 Mount damper, lower side	Buy now
21	66T--44575--00 Damper, lower mount rubber	Buy now
22	97075--10070 Bolt, hexagon w/w deep recess	Buy now
23	92995--10600 Washer, plate	Buy now
24	90119--10M04 Bolt, with washer	Buy now
25	90179--10M33 Nut	Buy now
26	66T--82127--00 Wire, lead 2	Buy now
27	66T--82127--10 Wire, lead 2	Buy now
28	97885--06008 Screw, pan head(6a3)	Buy now
29	65W--48511--00 Hook, steering	Buy now
30	90201--10120 Washer, plate	Buy now

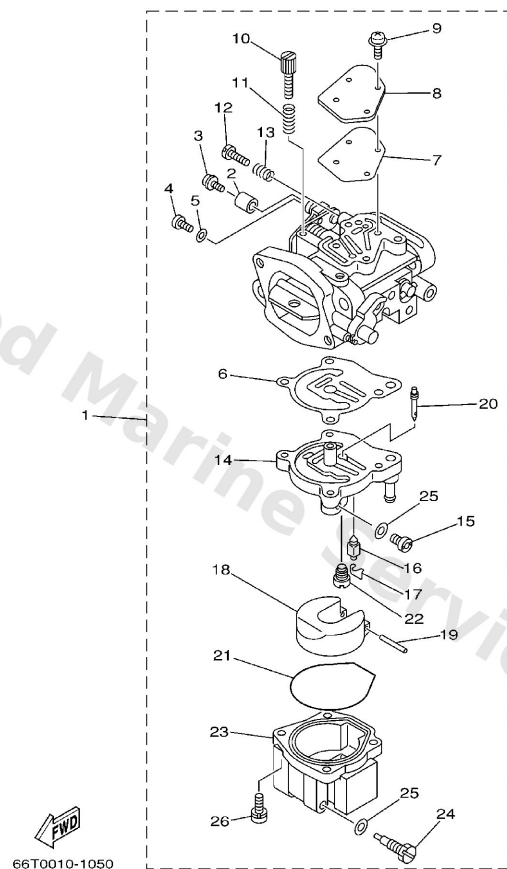
Carburetor



B2

Ref	Part	
1	66T--14301--02 Carburetor assembly 1	Buy now
1	66T1430112 Carburetor assembly 1	Buy now
2	66T--14578--00 Collar	Buy now
3	66T--14584--00 Stopper	Buy now
4	6J8--14592--01 Screw	Buy now
5	92990--05600 Washer, plain (646)	Buy now
6	66T--14384--01 Gasket, float chamber	Buy now
7	66T--14536--00 Gasket	Buy now
8	66T--14527--00 Plate	Buy now
9	97980--04112 Screw, pan head (686)	Buy now
10	66T--14523--00 Screw, stop	Buy now
11	6J8--14334--00 Spring, throttle	Buy now
12	6E5--14323--03 Screw, air adjusting	Buy now
13	6E5--14223--00 Spring, air adjusting	Buy now
14	66T--14945--02 Spacer assembly (#38)	Buy now

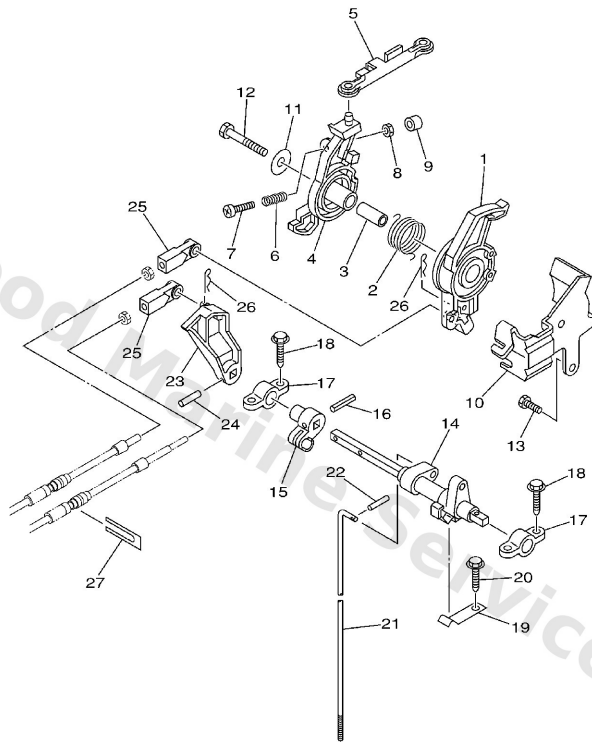
Carburetor



B2

Ref	Part	
15	61A--1492E--85 Jet, main (#170)	Buy now
16	6E5--14546--00 Valve, needle	Buy now
17	6E5--14159--00 Clip	Buy now
18	6E5--14385--02 Float	Buy now
19	6E5--14386--02 Pin, float	Buy now
20	66T--1492F--35 Jet, air slow (#70)	Buy now
21	66T--14984--00 Gasket, float chamber	Buy now
22	66T--14992--00 Plug	Buy now
23	66T--14981--00 Body, float chamber	Buy now
24	66T--14991--00 Plug, drain	Buy now
25	66T--14959--00 Gasket	Buy now
26	97980--05125 Screw, panhead (a93)	Buy now

Control

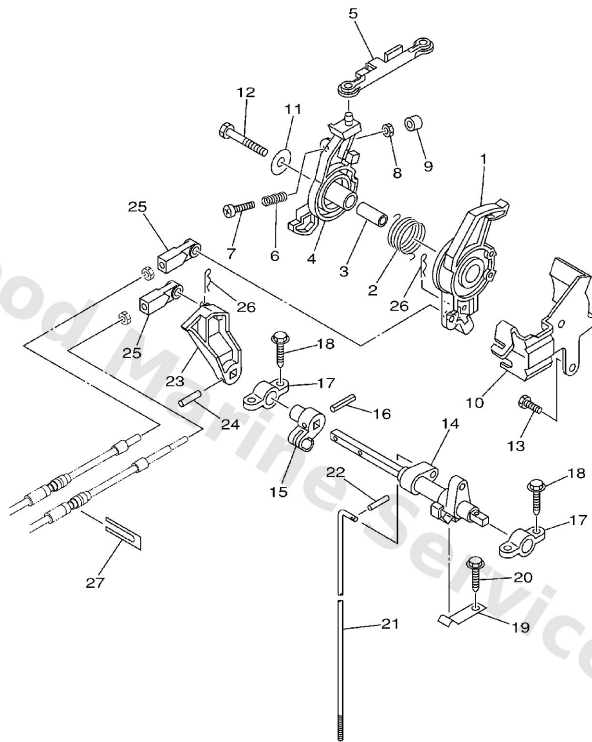


66T0664-1140

D3

Ref	Part	
1	66T--41638--00 Pulley	Buy now
2	66T--42167--00 Spring 1	Buy now
3	90387--08M16 Collar	Buy now
4	66T--41631--01 Lever, magneto control	Buy now
5	66T--41237--00 Joint, link	Buy now
6	90501--10M84 Spring, compression	Buy now
7	97880--06035 Screw, pan head(6h4)	Buy now
8	95380--06700 Nut	Buy now
9	688--44194--00 Cap	Buy now
10	66T--14497--00 Stay, throttle wire	Buy now
11	90201--08M54 Washer, plate (6e5)	Buy now
12	97095--08045 Bolt, hexagon	Buy now
13	97095--06014 Bolt(gj3)	Buy now
14	66T--44121--00 Lever, shift rod	Buy now
15	66M--44122--00 Bushing, shift rod lever	Buy now

Control

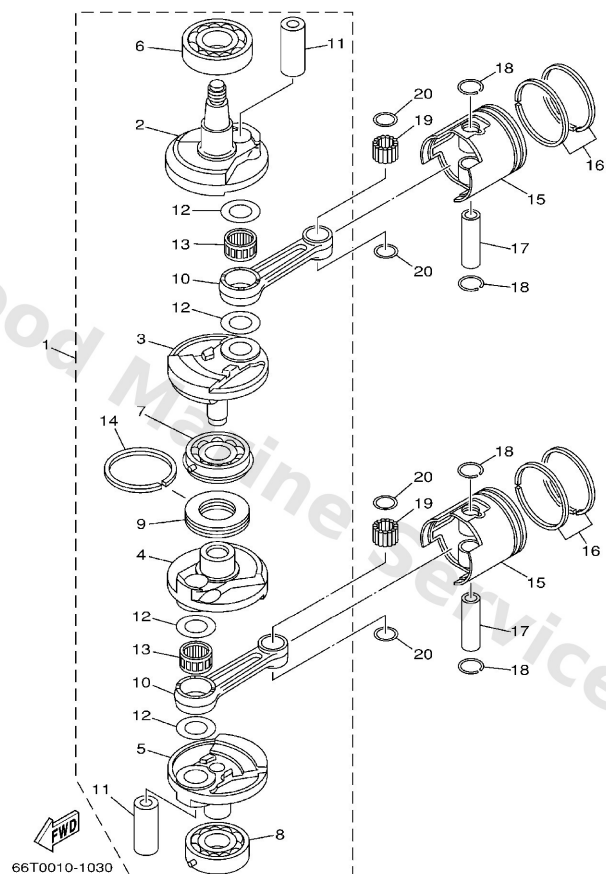


66T0664-1140

D3

Ref	Part	
16	90254--03M05 Pin, spring	Buy now
17	6F5--41662--00 Bracket 2	Buy now
18	90109--06M81 Bolt	Buy now
19	682--44116--01 Spring	Buy now
20	90109--06M86 Bolt	Buy now
21	66T--44143--10 Rod, shift L	Buy now
21	66T4414300 Rod, shift S	Buy now
22	91490--16012 Pin, cotter (e57)	Buy now
23	66T--44125--01 Lever, shift rod	Buy now
24	90254--03M04 Pin, spring (6h3)	Buy now
25	663--48344--00 Cable end, remote control	Buy now
26	90468--18008 Clip 620436610000	Buy now
27	6H3--48538--00 Clamp, cable	Buy now

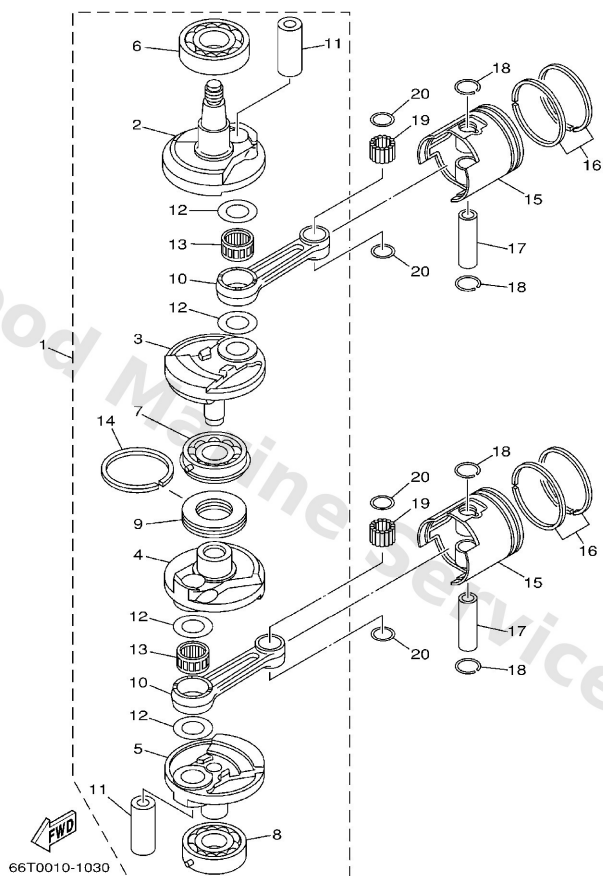
Crankshaft. Piston



A7

Ref	Part	
1	66T--11400--01 Crankshaft assembly	Buy now
2	66T--11412--00 Crank 1	Buy now
3	66T--11422--00 Crank 2	Buy now
4	66T--11432--00 Crank 3	Buy now
5	66T--11442--00 Crank 4	Buy now
6	93306--307U0 Brg,r-b 6307 80mm 449g (6f5)	Buy now
7	93332--000UE Bearing	Buy now
8	93306--306V5 Bearing	Buy now
9	6F5--11515--00 Seal, labyrinth 1	Buy now
10	6F5--11651--00 Rod, connecting	Buy now
11	66T--11681--00 Pin, crank 1	Buy now
12	9020927M07 Washer	Buy now
13	93310--727U0 Bearing	Buy now
14	93440--68M03 Circlip (6f5)	Buy now
15	66T--11631--01--93 Piston (std)	Buy now

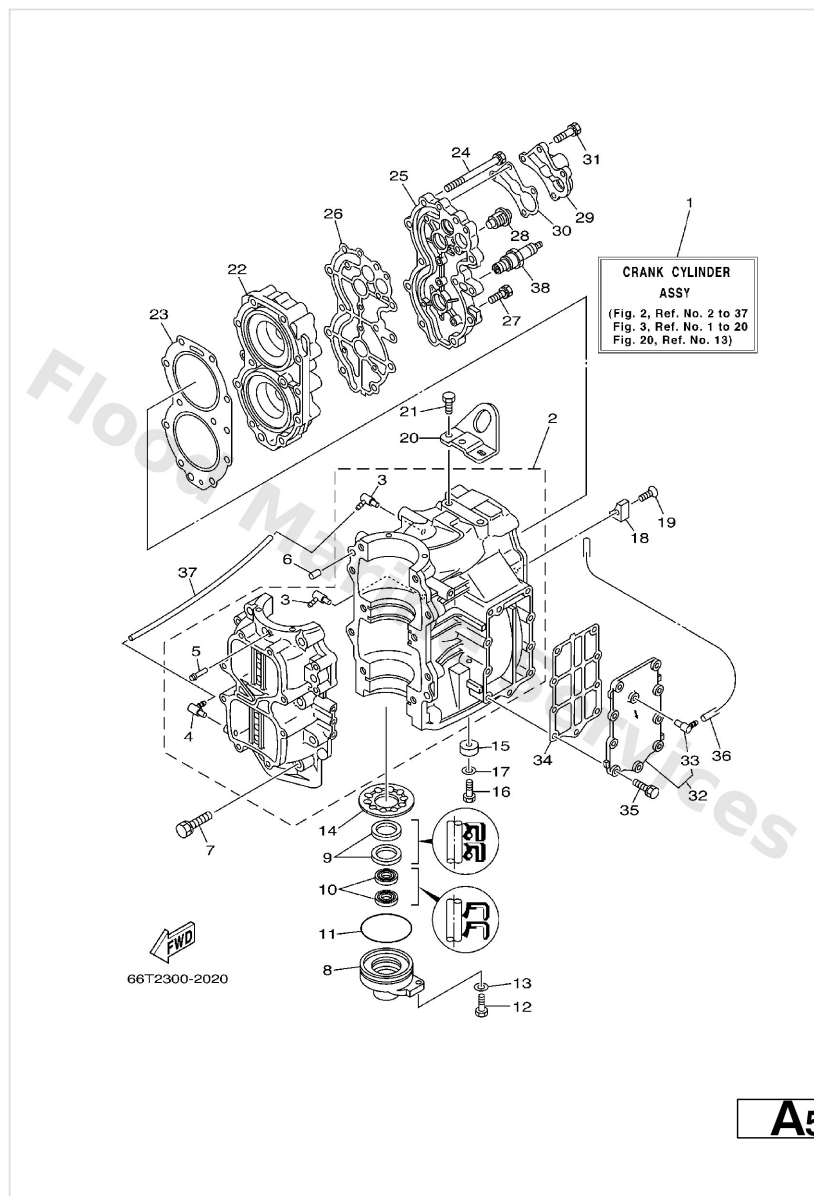
Crankshaft. Piston



A7

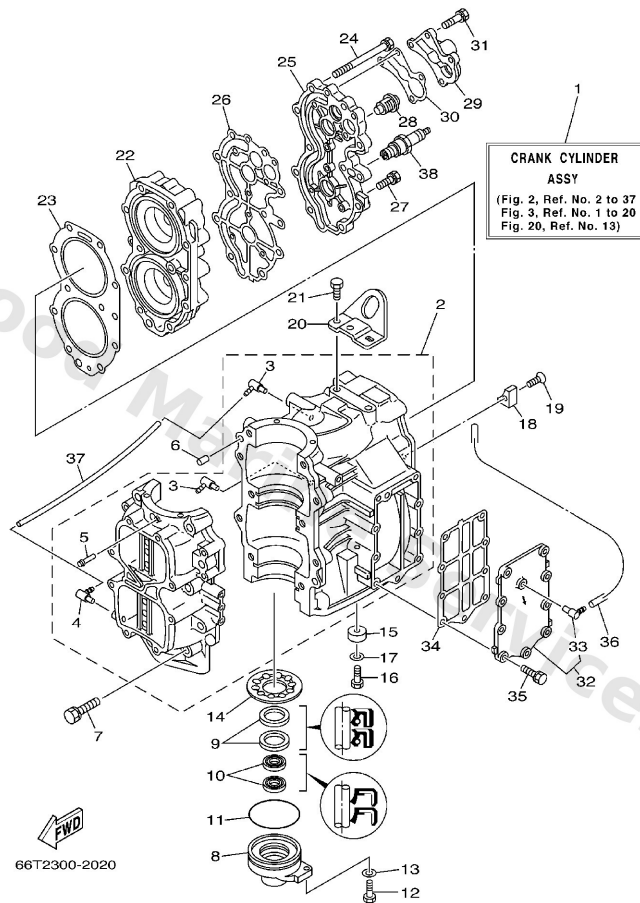
Ref	Part	
15	66T--11635--01 Piston (0.25mm o/s) AP	Buy now
15	66T--11636--01 Piston (0.50mm o/s) AP	Buy now
16	66T--11603--00 Piston ring set (std)	Buy now
16	66T--11604--00 Piston ring set (0.25mm o/s) AP	Buy now
16	66T--11605--00 Piston ring set (0.50mm o/s) AP	Buy now
17	6F5--11633--00 Pin, piston	Buy now
18	663--11634--00 Clip, piston pin	Buy now
19	93603--21111 Pin, dowel(663)	Buy now
20	90201--20417 Washer, plate(663)	Buy now

Cylinder. Crankcase



Ref	Part	
3	6E5--13552--00 Nozzle	Buy now
5	624--14485--00 Pipe, joint	Buy now
6	93608--12063 Pin, dowel (626)	Buy now
7	90119--10005 Bolt, with washer	Buy now
9	93102--30M56 Oil seal	Buy now
10	93101--16001 Oil seal	Buy now
11	93210--65M50 O-ring	Buy now
12	97095--06020 Bolt(7u8)	Buy now
13	92995--06600 Washer, plain (646)	Buy now
14	66T--11565--00 Washer, bearing cover	Buy now
15	676--45251--00 Anode	Buy now
18	676--11325--00 Anode	Buy now
19	90141--06M00 Screw, countersunk	Buy now
20	66T--11119--00 Hanger, engine	Buy now
21	90101--08002 Bolt	Buy now

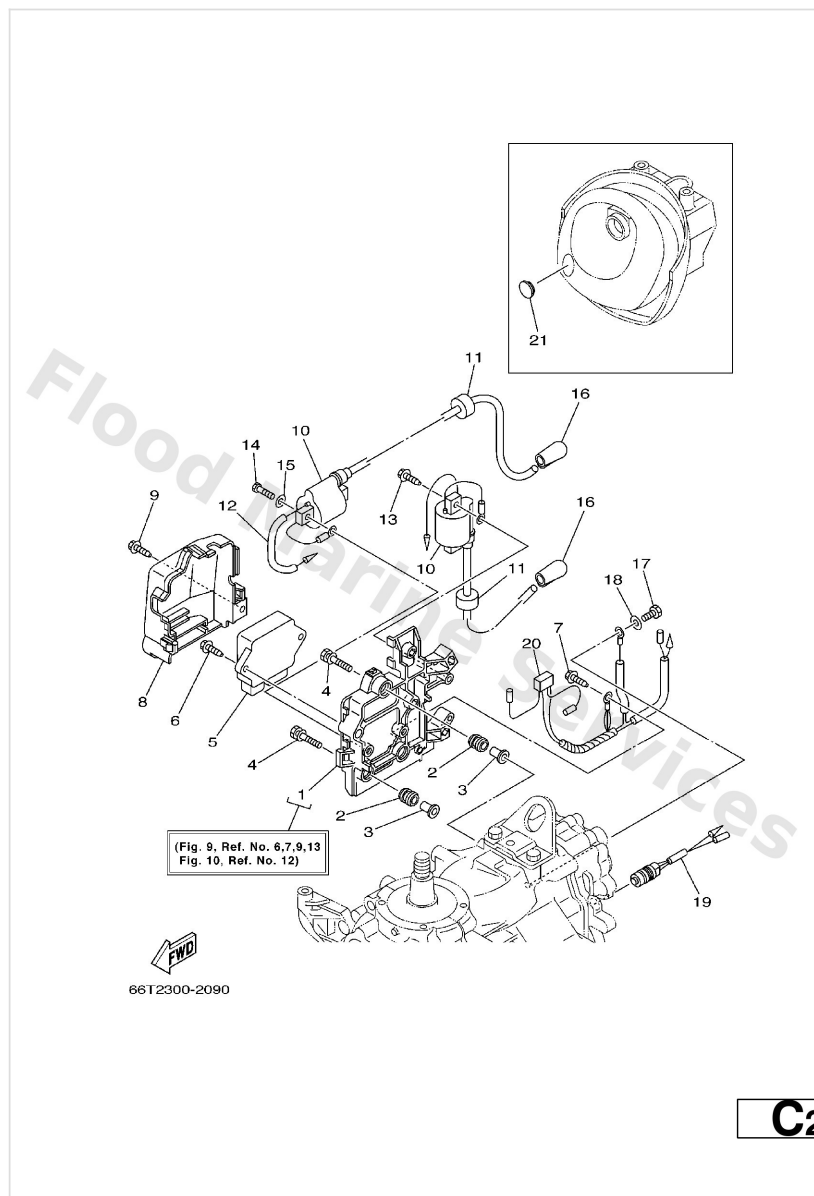
Cylinder. Crankcase



A5

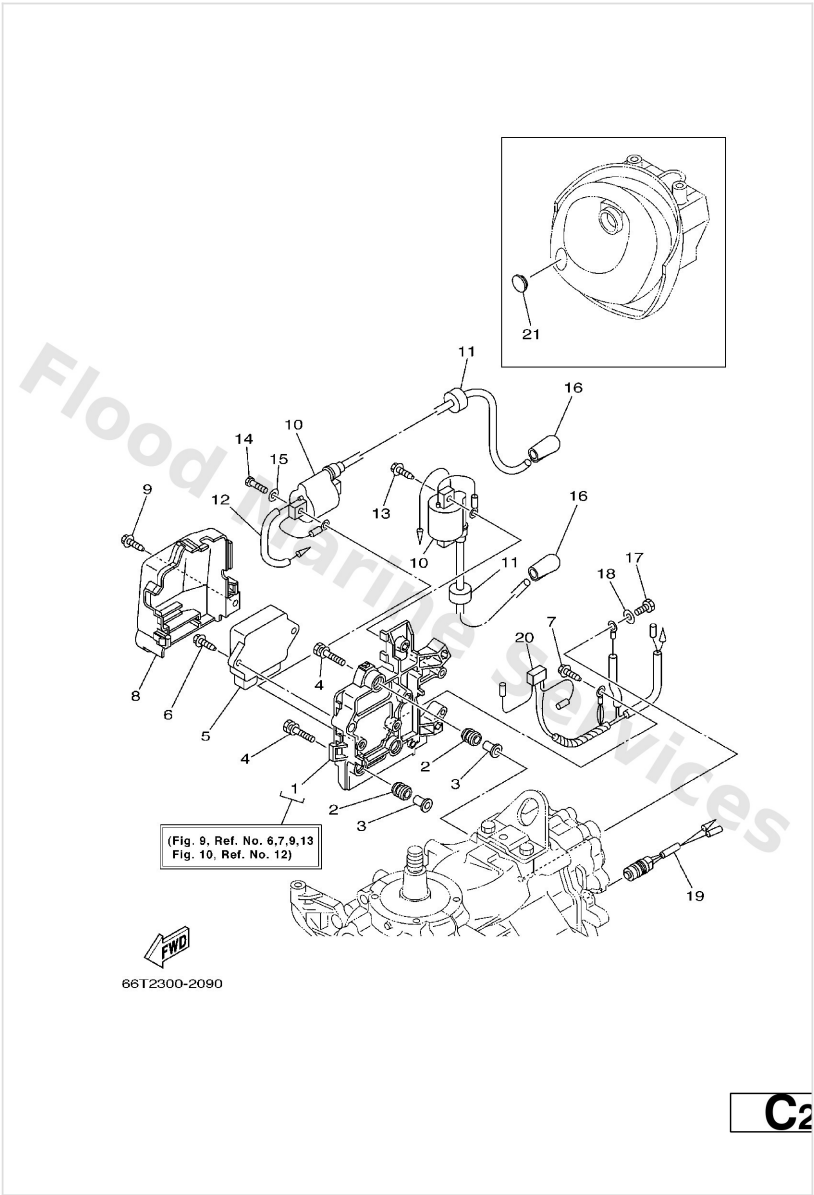
Ref	Part	
23	66T11181A2 Gasket, cylinder head 1	Buy now
24	90119--08MA5 Bolt, with washer	Buy now
26	66T11193A2 Gasket, head cover 1	Buy now
27	90119--06MA3 Bolt, with washer	Buy now
28	6E5--12411--01 Thermostat	Buy now
29	676--12413--00--1S Cover, thermostat	Buy now
30	67612414A0 Gasket, cover	Buy now
31	90119--06MA5 Bolt, with washer	Buy now
32	66T--41113--00--1S Outer cover, exhaust	Buy now
33	676--11372--00 Nipple, hose	Buy now
34	66T--41114--A0 Gasket, exhaust outer cover	Buy now
36	90445--09M75 Hose (I1500)	Buy now
37	90445--07M08 Hose (I390)	Buy now
38	94702--00272 Plug, spark (br7hs)	Buy now

Electrical 1



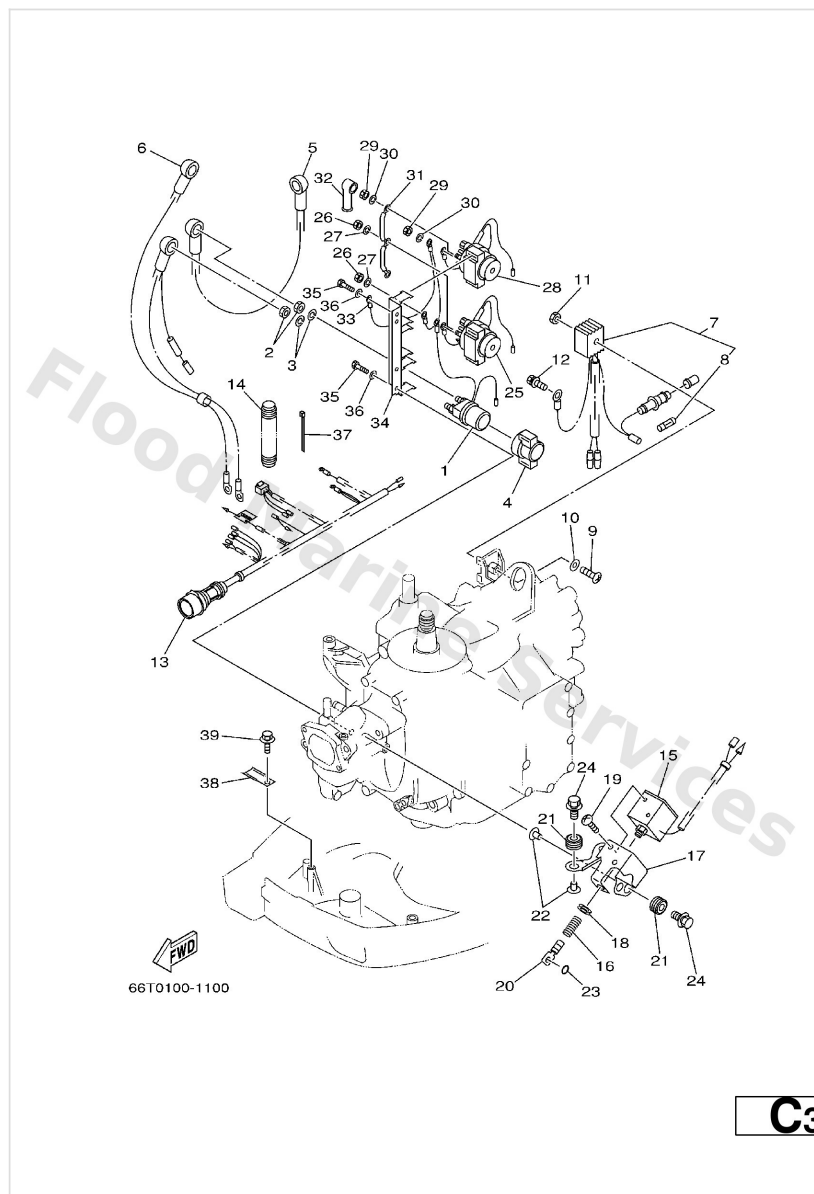
Ref	Part	
1	66T--8554B--01--94 Bracket	Buy now
2	6A0--82317--00 Damper, ignition coil	Buy now
3	624--42542--00 Collar	Buy now
4	90119--06M65 Bolt, with washer	Buy now
5	66T8554000 C.d.i. unit assembly	Buy now
6	90109--06M81 Bolt	Buy now
7	90109--06M80 Bolt	Buy now
8	66T--81916--01 Cover, terminal	Buy now
10	66T--85570--00 Ignition coil assembly	Buy now
11	90480--25161 Grommet(656)	Buy now
12	90446--03MA3 Hose	Buy now
14	97095--06025 Bolt	Buy now
15	92995--06600 Washer, plain (646)	Buy now
16	6E3--82370--21 Plug cap assembly	Buy now
17	97095--06012 Bolt(gh1)	Buy now

Electrical 1



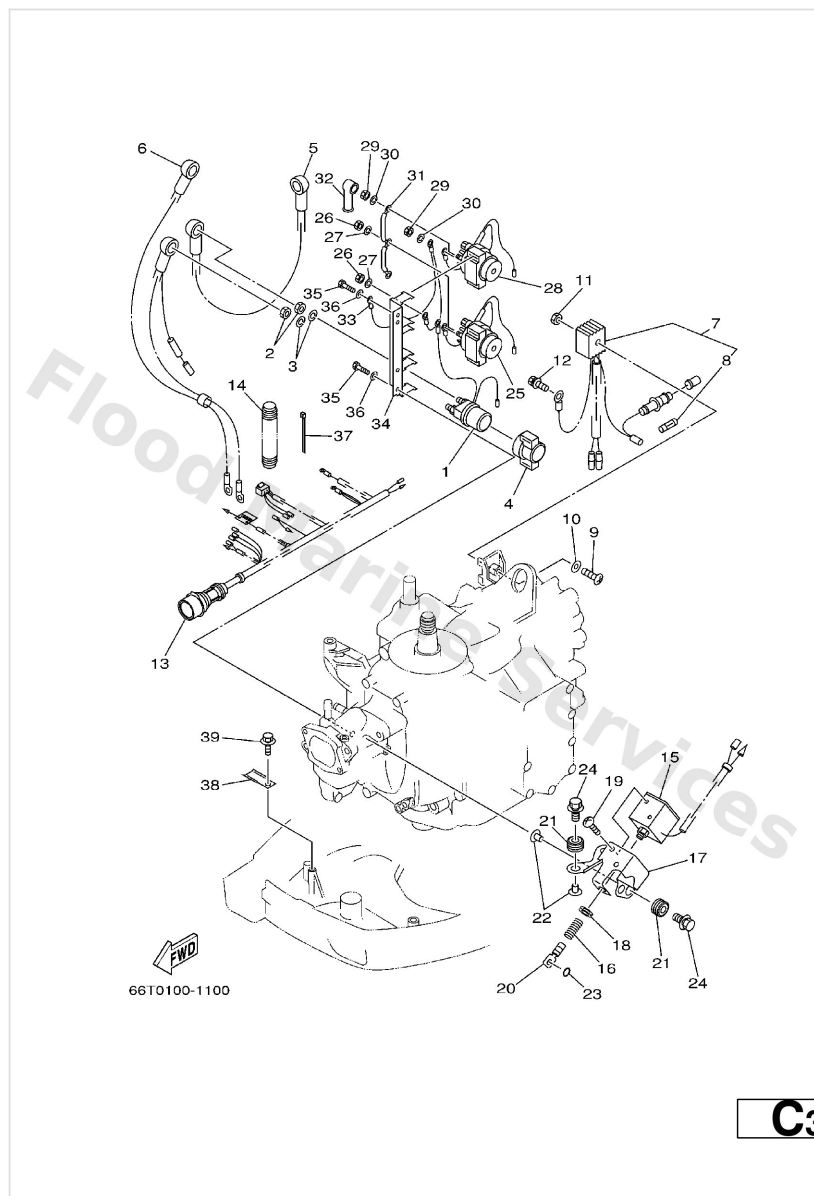
Ref	Part	
19	688--82560--10 Thermo switch assembly	Buy now
20	66T--82519--00 Wire, earth lead	Buy now
21	6G1--42725--00 Grommet	Buy now

Electrical 2



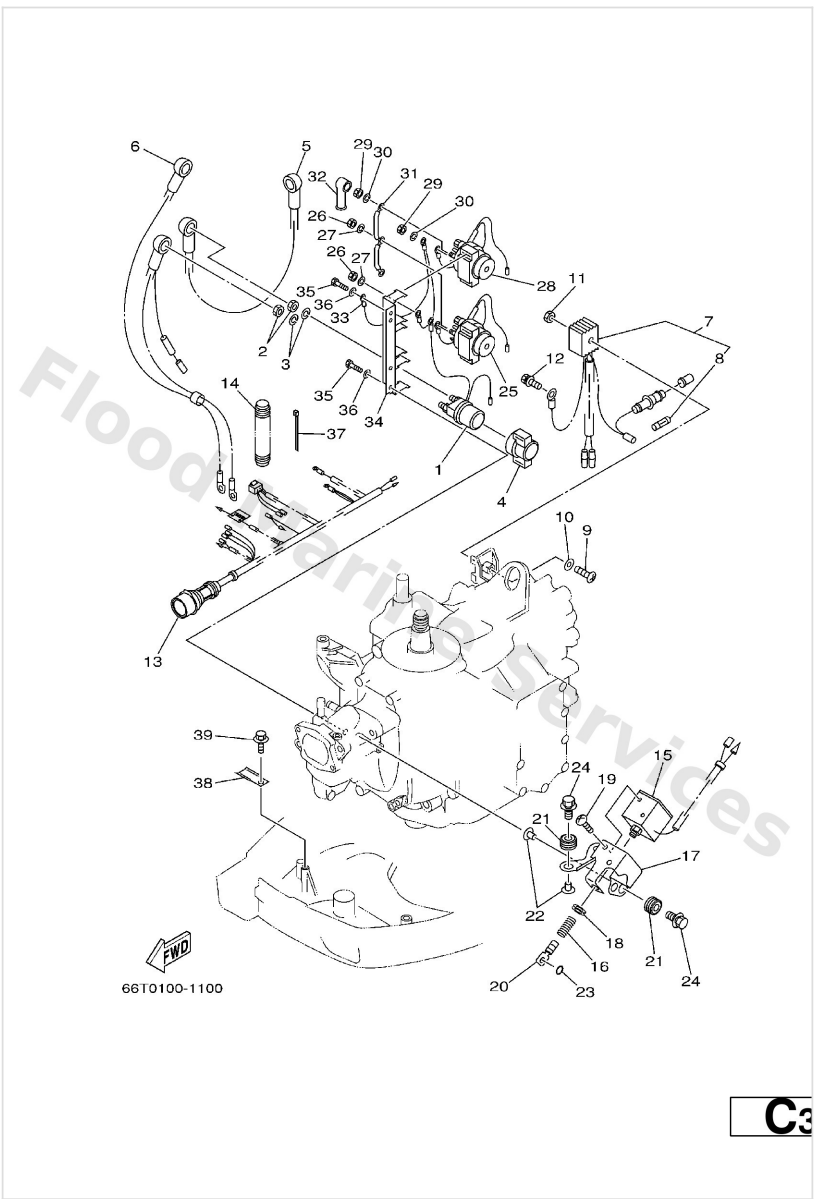
Ref	Part	
1	6G1--8194A--10 Starter relay	Buy now
2	90170--06M30 Nut(62x)	Buy now
3	90204--06M00 Washer, spring(62x)	Buy now
4	6G1--81952--00 Holder, relay	Buy now
5	6E5--82117--01 Wire, lead	Buy now
6	66T8210500 Battery cable	Buy now
7	6G1--81970--61 Rectifier assembly	Buy now
8	6G1--82151--00 Fuse (10a)	Buy now
9	9788005030 Ybs86-530 screw,panhead	Buy now
10	92990--05600 Washer, plain (646)	Buy now
11	95380--05600 Nut, hexagon (663)	Buy now
12	90109--06M80 Bolt	Buy now
13	66T8259020 Wire harness assembly	Buy now
14	6N7--83557--00 Tube I.DIA.) 22MM	Buy now
15	6J48611100 Coil, solenoid	Buy now

Electrical 2



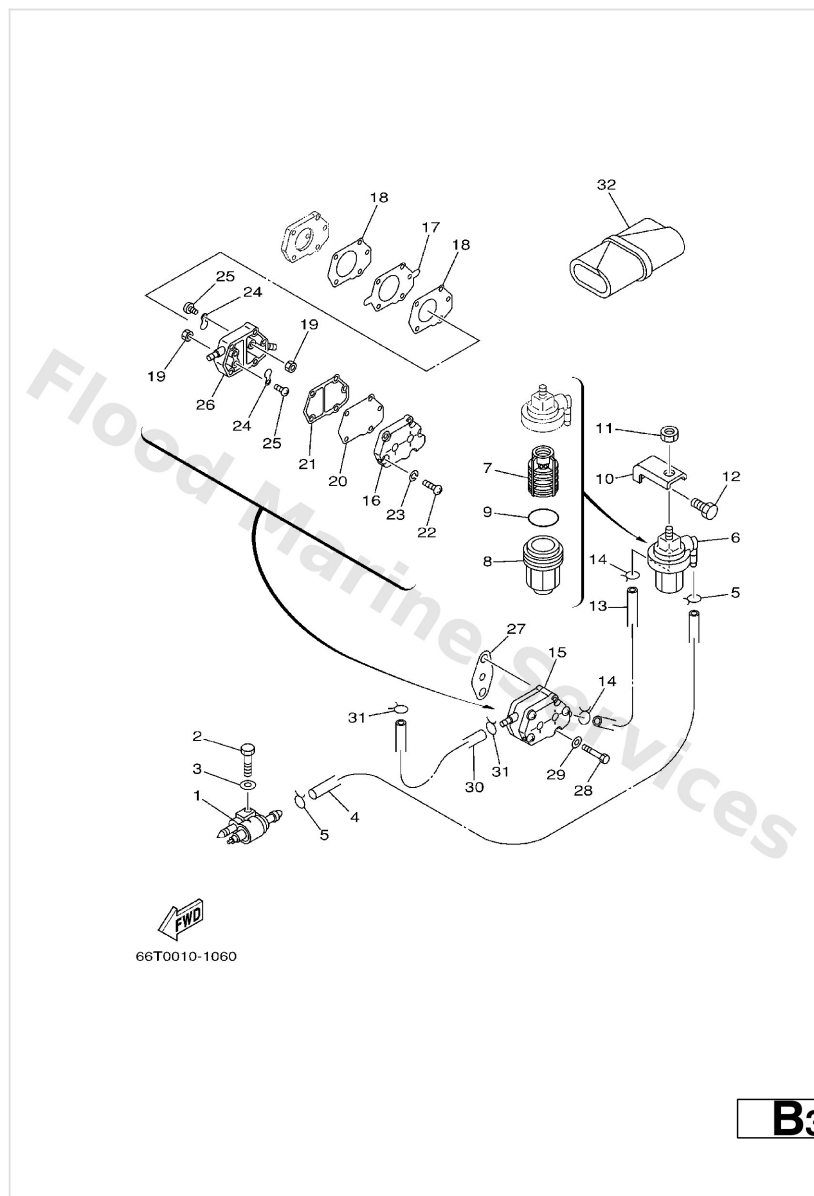
Ref	Part	
16	6J48611600 Wire, pull	Buy now
17	66T8611200 Stay, solenoid	Buy now
18	90480--10155 Grommet(664)	Buy now
19	97880--05008 Screw, with washer	Buy now
20	682--86117--00 Hook, wire pull	Buy now
21	90480--10M23 Grommet(6k7)	Buy now
22	90387--06M60 Collar (6h3)	Buy now
23	93210--03261 O-ring (663)	Buy now
24	90119--06M88 Bolt, with washer	Buy now
25	6E5--8195B--01 Relay assembly	Buy now
28	6E5--8195C--01 Relay assembly	Buy now
31	66T--87149--00 Connector	Buy now
32	6G5--82119--00 Cover, lead wire	Buy now
33	6E5--82116--00 Wire, minus lead	Buy now
34	66T8194800 Bracket	Buy now

Electrical 2



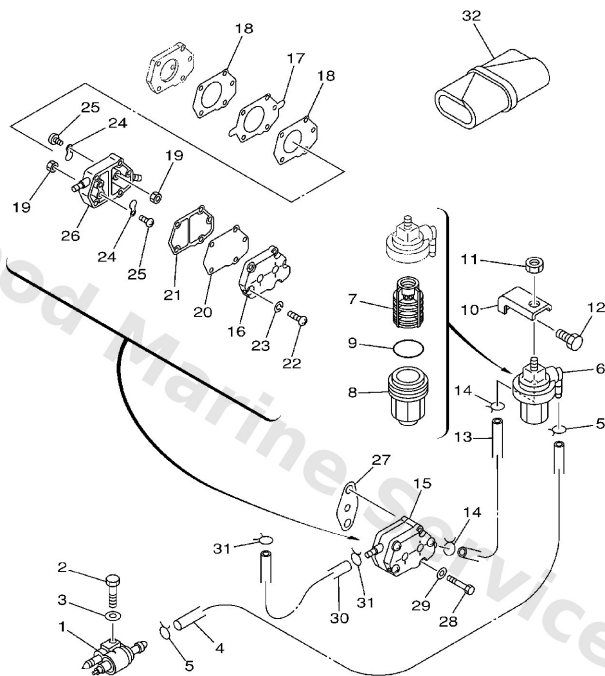
Ref	Part	
35	97095--06016 Bolt, hexagon deep recess	Buy now
36	92995--06600 Washer, plain (646)	Buy now
37	90465--11M10 Clamp	Buy now
38	9046520M31 Clamp(6t4)	Buy now
39	90109--06M86 Bolt	Buy now

Fuel



Ref	Part	
1	6G1--24304--02 Fuel pipe joint comp. 1	Buy now
2	97095--06030 Bolt(jf7)	Buy now
3	92995--06600 Washer, plain (646)	Buy now
4	90445--09M08 Hose (l865)	Buy now
5	90467--08004 Clip, pipe 6162435600	Buy now
6	61N--24560--00 Filter assembly	Buy now
7	61N--24563--00 Element, filter	Buy now
8	61N--24521--00 Cup, filter	Buy now
9	93210--32738 O-ring(1wg)	Buy now
10	648--24566--02 Bracket, filter	Buy now
11	95380--08600 Nut (661)	Buy now
12	97013--06014 Bolt(gj3)	Buy now
13	90445--09086 Hose (l1500)	Buy now
15	692--24410--00 Fuel pump assembly	Buy now
16	6A0--24413--00 Cover, pump	Buy now

Fuel

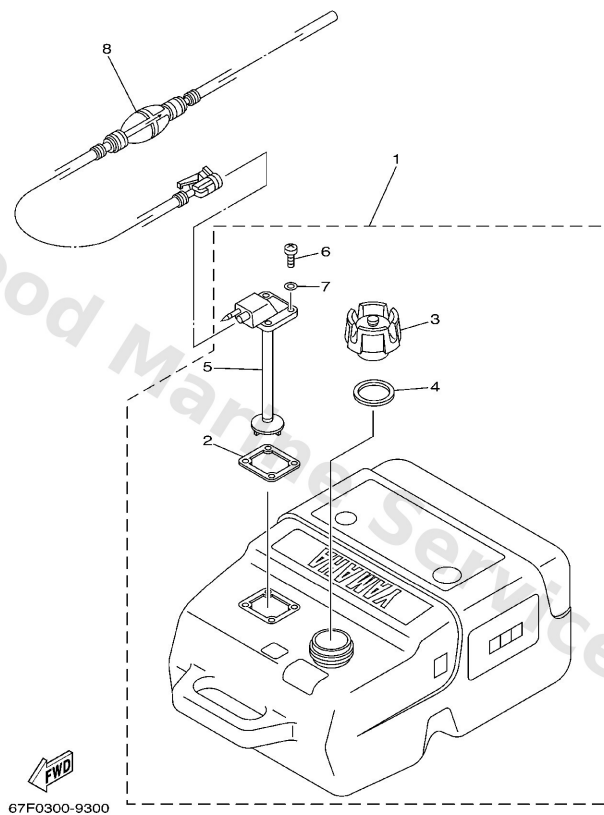


66T0010-1060

B3

Ref	Part	
17	692--24411--00 Diaphragm	Buy now
18	648--24434--01 Gasket, body	Buy now
19	95380--03600 Nut (6g8)	Buy now
20	663--24411--00 Diaphragm	Buy now
21	648--24435--02 Gasket, body 2	Buy now
22	98503--05028 Ybs86-530 screw,panhead	Buy now
23	92990--05100 Ybs67-5 washer, spring	Buy now
24	6A0--24421--01 Valve, check	Buy now
25	6A0--14325--00 Screw, pan head	Buy now
26	6A0--24412--02 Body 1	Buy now
27	650--24431--A0 Gasket,fuel pump	Buy now
28	97095--06040 Bolt (682)	Buy now
32	676--W2810--01 Tool kit	Buy now

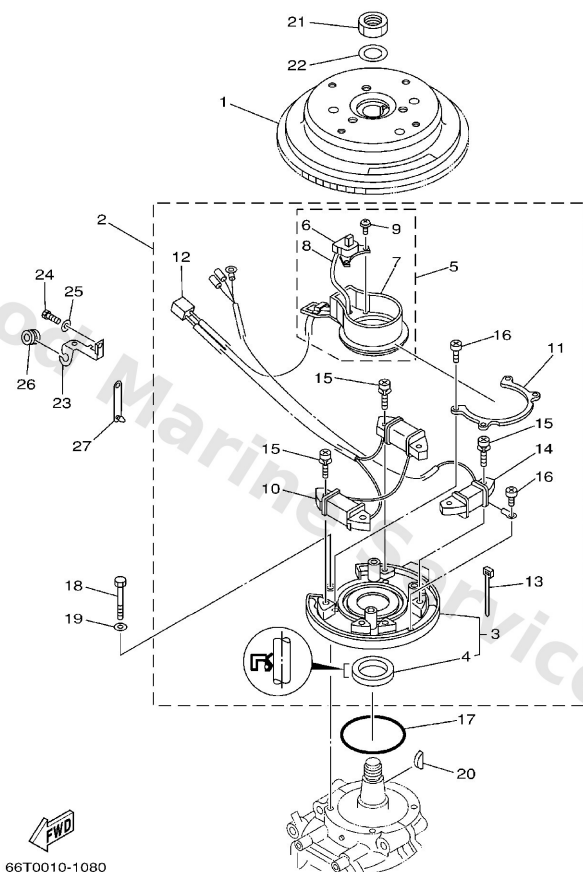
Fuel Tank



A4

Ref	Part	
1	6YK--24201--01 Fuel Tank assembly (25L) AP PLASTIC, 25L,	Buy now
2	6YL--24268--01 Gasket, fuel meter	Buy now
3	6YK--24610--00 Cap assembly WITH INDICATOR	Buy now
4	6YL--24641--00 Gasket, cap 1	Buy now
5	6YK--24260--01 Fuel meter assembly	Buy now
6	90157--05M16 Screw, pan head	Buy now
7	6YL--24329--00 Seal	Buy now
8	6YL--24306--52 Fuel pipe comp. 1 AP	Buy now

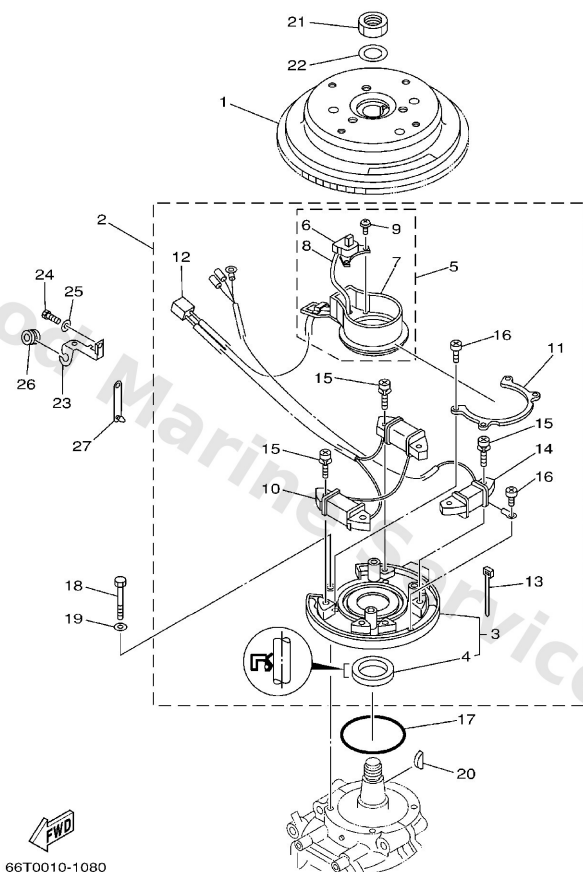
Generator



B7

Ref	Part	
1	66T--85550--10 Rotor assembly	Buy now
1	66T8555000 Rotor assembly	Buy now
2	66T--85560--01 Base assembly	Buy now
3	66T--85561--00 Base, magneto	Buy now
4	93102--35008 Oil seal	Buy now
5	66T--85580--00 Pulser coil assembly	Buy now
6	66T--85596--00 Coil, pulser 1	Buy now
7	66T--85582--00 Attachment, pulser	Buy now
8	66T--85515--00 Lead wire assembly	Buy now
9	97902--04108 Screw, with washer	Buy now
10	66T--85520--00 Coil, charge	Buy now
11	66T--41611--00 Retainer, magneto base	Buy now
12	9E471--04305 Housing, connector (f-4-b)	Buy now
13	66T--81328--00 Clamp	Buy now
14	66T--85533--00 Coil, lighting	Buy now

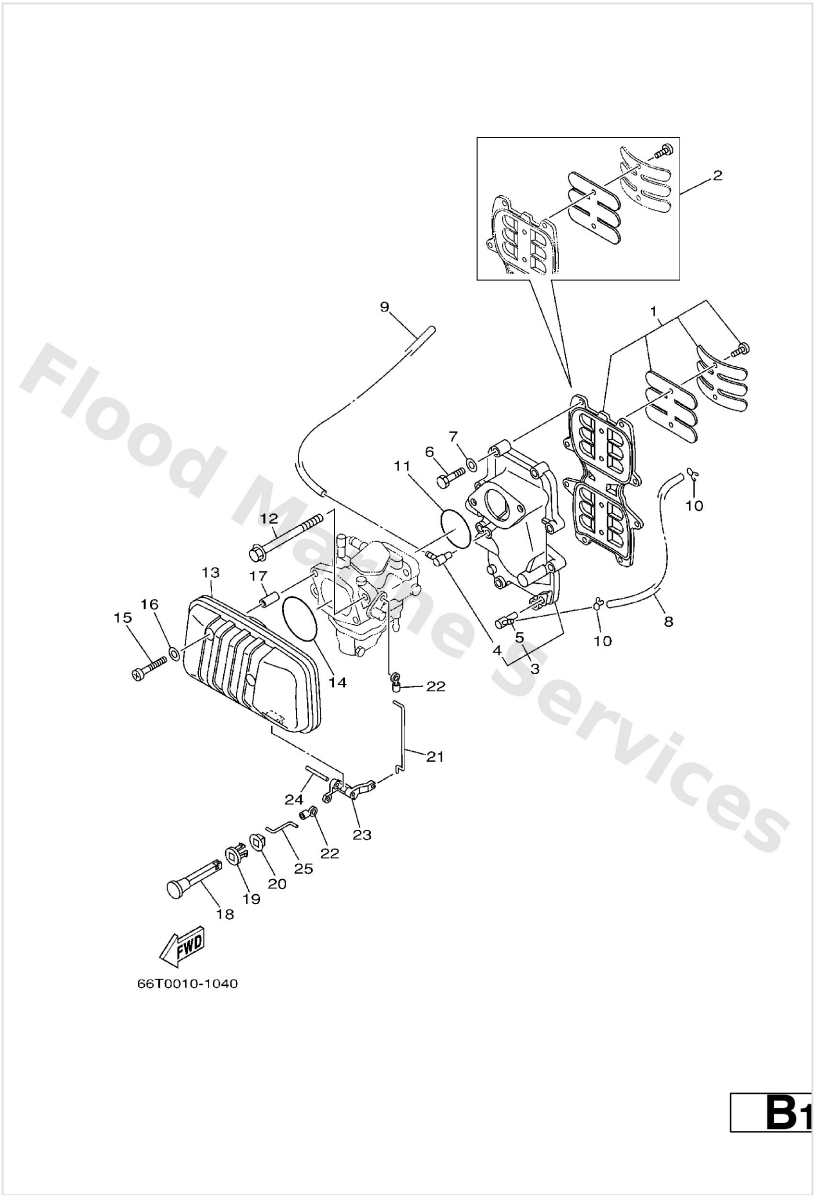
Generator



B7

Ref	Part	
15	97902--06125 Screw, pan head (76t)	Buy now
16	97802--04006 Screw, pan head(3xp)	Buy now
17	93210--75M51 O-ring (6f5)	Buy now
18	97095--06040 Bolt (682)	Buy now
19	92995--06600 Washer, plain (646)	Buy now
20	90280--05015 Key, woodruff	Buy now
21	90170--20137 Nut, hexagon(663)	Buy now
22	90201--21M18 Washer, plate (663)	Buy now
23	90465--15M74 Clamp	Buy now
24	97095--06016 Bolt, hexagon deep recess	Buy now
26	90480--10M71 Grommet	Buy now
27	90464--12M00 8-	Buy now

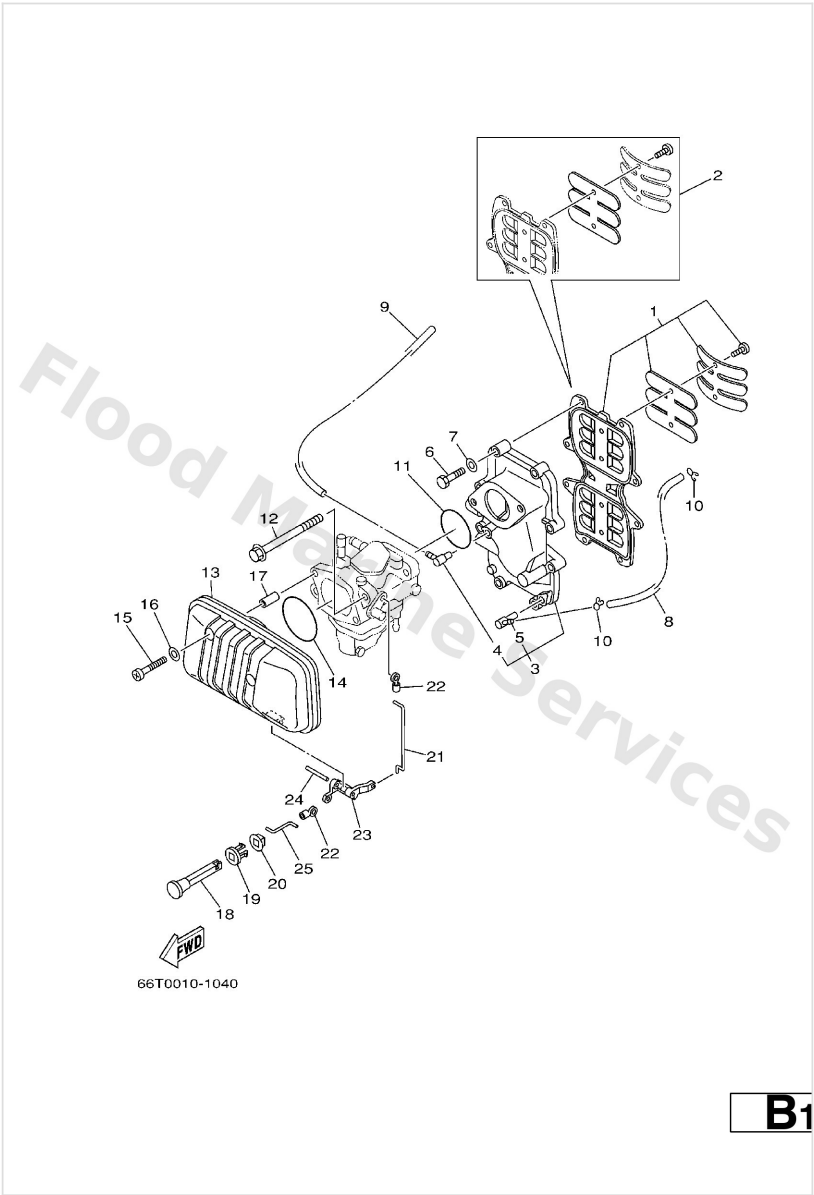
Intake



B1

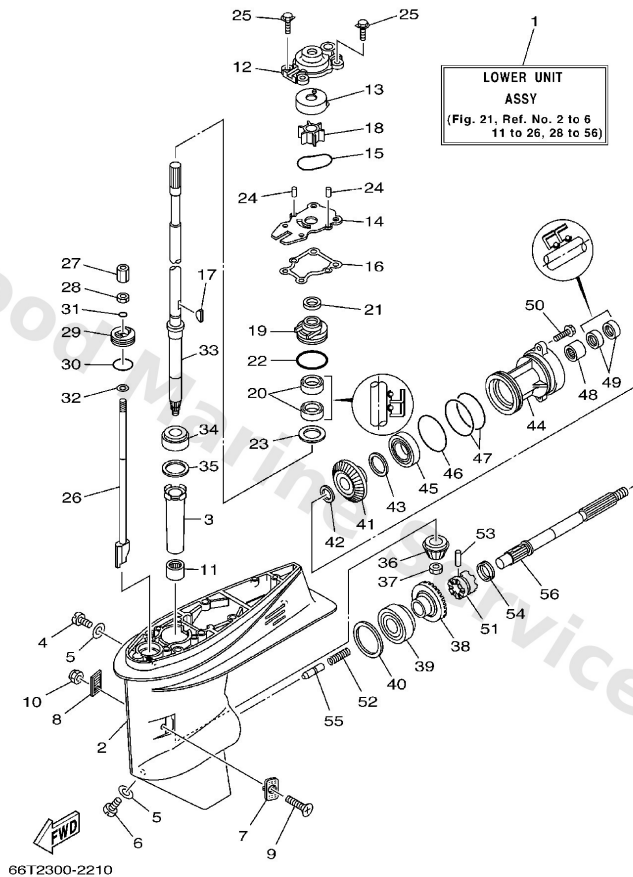
Ref	Part	
1	66T--13610--00 Reed valve assembly	Buy now
2	66T--W0004--00 Reed set	Buy now
3	66T--13641--02--1S Manifold 1	Buy now
4	6E5--13552--00 Nozzle	Buy now
5	650--11372--00 Nipple, hose	Buy now
6	97013--06035 Bolt(3rv)	Buy now
7	92903--06600 Washer, plain (646)	Buy now
8	90445--07M24 Hose (I390)	Buy now
9	90445--07MA4 Hose (I390)	Buy now
10	90467--06016 Clip (655)	Buy now
11	93210--46M16 O-ring (688)	Buy now
12	90119--08M03 Bolt (689)	Buy now
13	66T--14440--00 Silencer assembly, intake	Buy now
14	93210--54M54 O-ring (6g1)	Buy now
15	97885--06040 Screw pan head	Buy now

Intake



Ref	Part	
16	92995--06600 Washer, plain (646)	Buy now
17	90387--06M80 Collar	Buy now
18	6H4--41271--01 Knob, choke	Buy now
19	689--41273--00 Grommet	Buy now
20	6J8--41274--00 Grommet 2	Buy now
21	66T--41256--00 Rod, choke 1	Buy now
22	661--41262--02 Joint, choke lever	Buy now
23	66T--41252--00 Lever, choke 1	Buy now
24	91690--40032 Pin, spring (6f5)	Buy now
25	66T--41257--00 Rod, choke 2	Buy now

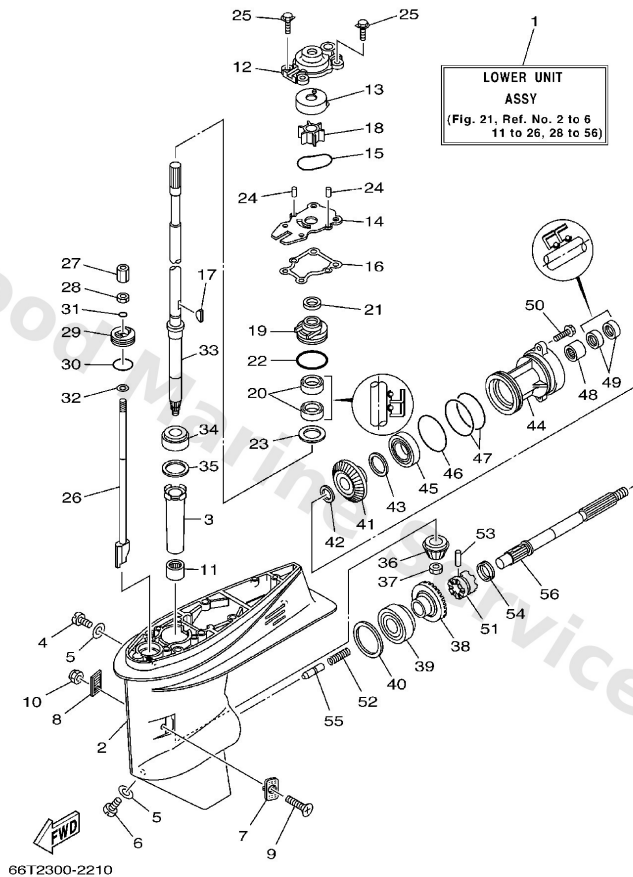
Lower Casing. Drive 1



F3

Ref	Part	
1	66T45300014D Lower unit assembly S	Buy now
1	66T45300114D Lower unit assembly L	Buy now
2	66T--45311--01--4D Casing, lower	Buy now
3	6H4--45536--00 Sleeve, drive shaft	Buy now
4	90340--08002 Plug, straight screw	Buy now
5	90430--08020 Gasket	Buy now
6	688--45341--10 Plug, drain	Buy now
7	63D--45214--00 Cover, water inlet	Buy now
8	63D--45215--00 Cover, water inlet	Buy now
9	90142--05M06 Screw, countersunk	Buy now
10	95380--05600 Nut, hexagon (663)	Buy now
11	93315--32224 Brg,cyl-cal roller 42.2g nk	Buy now
12	66T--44311--00 Housing, water pump	Buy now
13	63D--44322--00 Insert, cartridge	Buy now
14	66T--44323--00 Outer plate, cartridge	Buy now

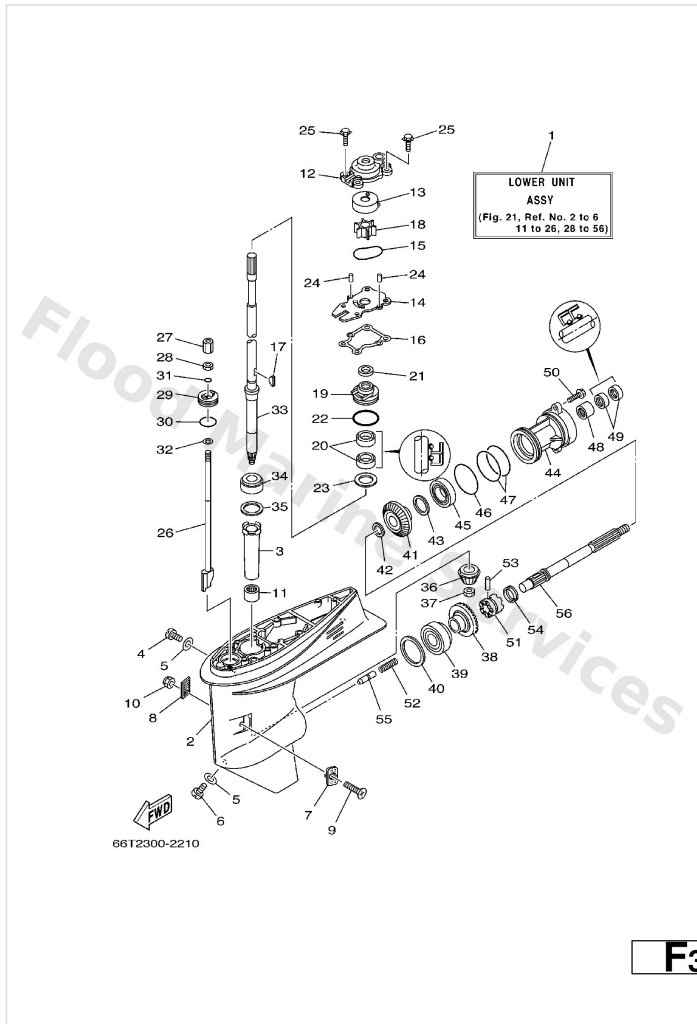
Lower Casing. Drive 1



F3

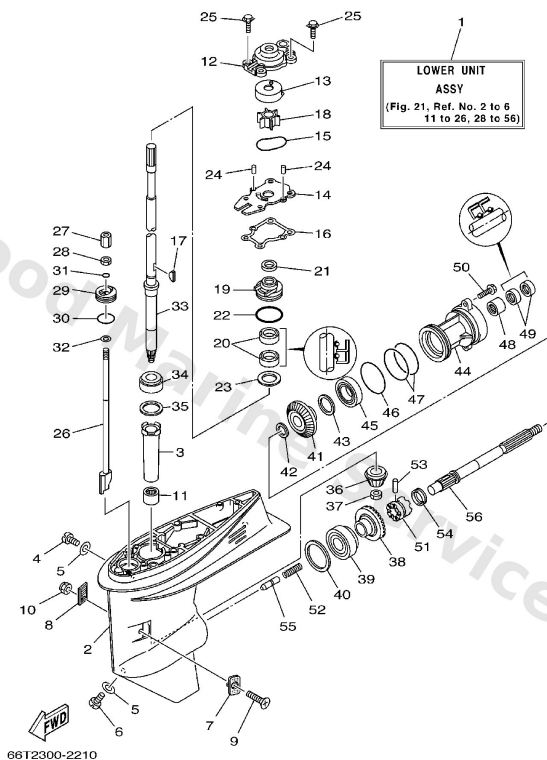
Ref	Part	
15	93210--59MG7 O-ring	Buy now
16	63D--44316--00 Gasket, water pump	Buy now
17	90280--03M03 Key, woodruff (697)	Buy now
18	6H4--44352--02 Impeller	Buy now
19	63D--44341--00 Housing, water pump set	Buy now
20	93101--22M60 Oil seal	Buy now
21	66T--45344--01 Cover, oil seal	Buy now
22	93210--48MG8 O-ring	Buy now
23	90201--27M00 Washer, plate(62x)	Buy now
24	93604--08062 Pin,dowel (626)	Buy now
25	90119--08M15 Bolt, with washer(62w)	Buy now
26	66T4415001 Shift cam assembly S	Buy now
26	66T--44150--11 Shift cam assembly L	Buy now
27	61N--44146--00 Connector, shift rod	Buy now
28	95380--06700 Nut	Buy now

Lower Casing. Drive 1



Ref	Part	
29	66T--45321--00 Plate	Buy now
30	93210--33MG4 O-ring	Buy now
31	93210--06ME6 O-ring	Buy now
32	92990--06600 Washer, plain (646)	Buy now
33	66T--45501--11 Drive shaft comp. L	Buy now
33	66T4550101 Drive shaft comp. S	Buy now
34	93332--00001 Brg, tapered roller (409)	Buy now
35	663--45587--01--10 Shim (t:0.10mm) UR	Buy now
35	663--45587--01--12 Shim (t:0.12mm) UR	Buy now
35	663--45587--01--15 Shim (t:0.15mm) UR	Buy now
35	663--45587--01--18 Shim (t:0.18mm) UR	Buy now
35	663--45587--01--30 Shim (t:0.30mm) UR	Buy now
35	663--45587--01--40 Shim (t:0.40mm) UR	Buy now
35	663--45587--01--50 Shim (t:0.50mm) UR	Buy now
36	66T--45551--00 Pinion	Buy now

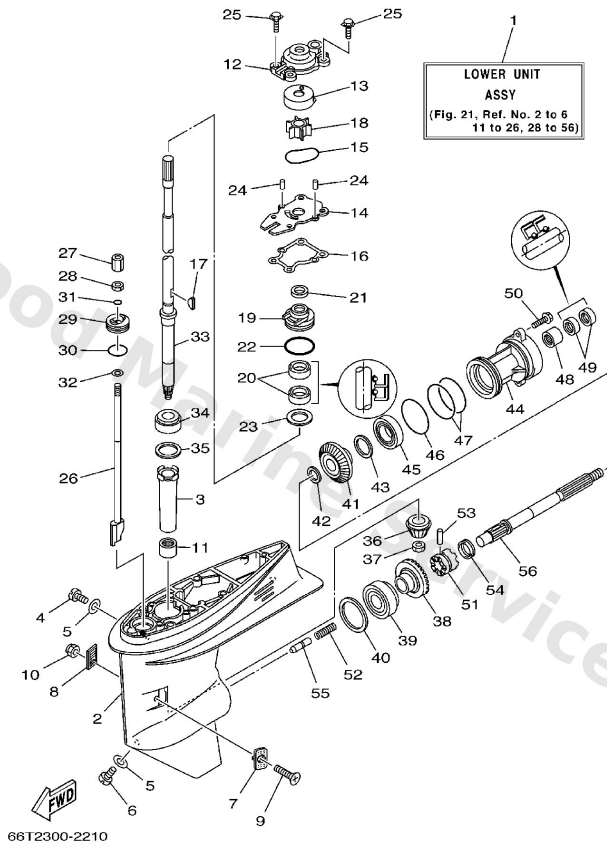
Lower Casing. Drive 1



F3

Ref	Part	
37	90170--12138 Nut hexagon(663)	Buy now
38	66T--45560--01 Gear	Buy now
39	93332--00003 Brg,cyl-cal roller 318g ky	Buy now
40	663--45567--01--10 Shim (t:0.10mm) UR	Buy now
40	663--45567--01--12 Shim (t:0.12mm) UR	Buy now
40	663--45567--01--15 Shim (t:0.15mm) UR	Buy now
40	663--45567--01--18 Shim (t:0.18mm) UR	Buy now
40	663--45567--01--30 Shim (t:0.30mm) UR	Buy now
40	663--45567--01--40 Shim (t:0.40mm) UR	Buy now
40	663--45567--01--50 Shim (t:0.50mm) UR	Buy now
41	66T--45571--00 Gear	Buy now
42	90201--22429 Washer, plate(663)	Buy now
43	63D--45577--00--10 Shim (t:0.10mm) UR	Buy now
43	63D--45577--00--12 Shim (t:0.12mm) UR	Buy now
43	63D--45577--00--15 Shim (t:0.15mm) UR	Buy now

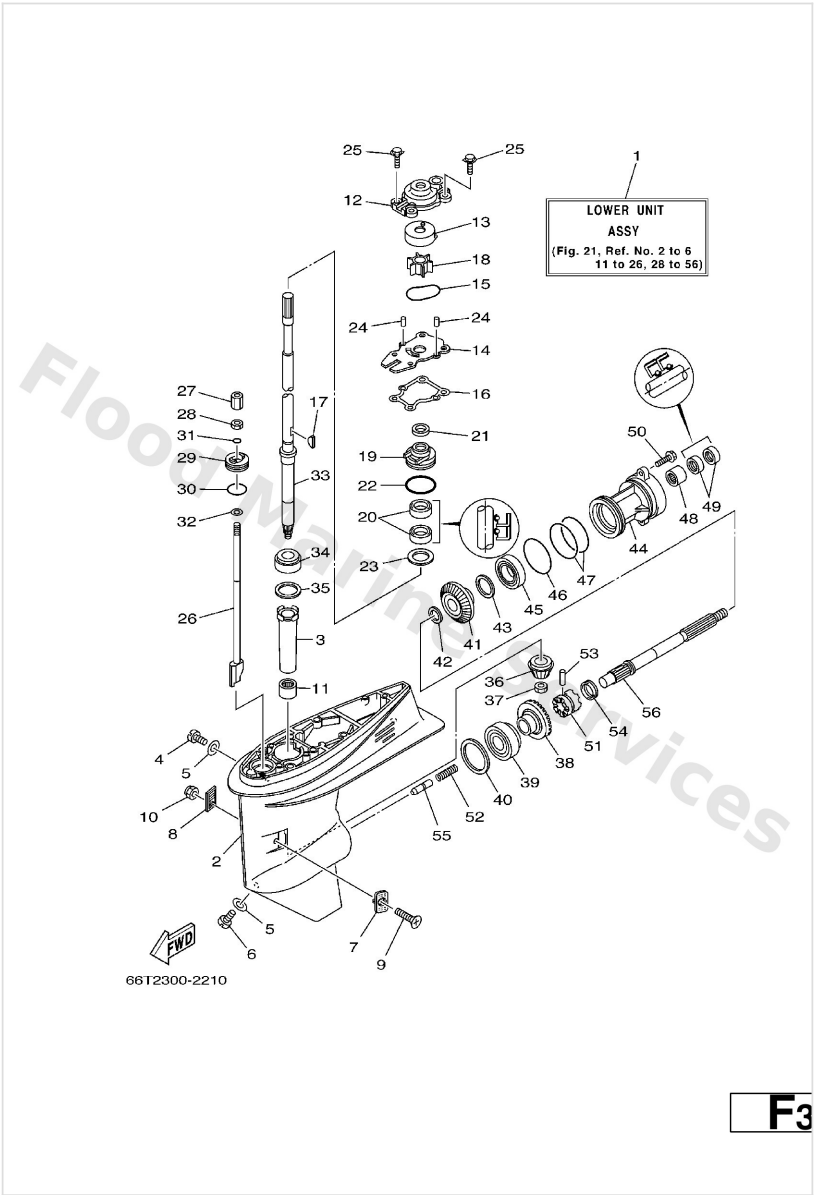
Lower Casing. Drive 1



F3

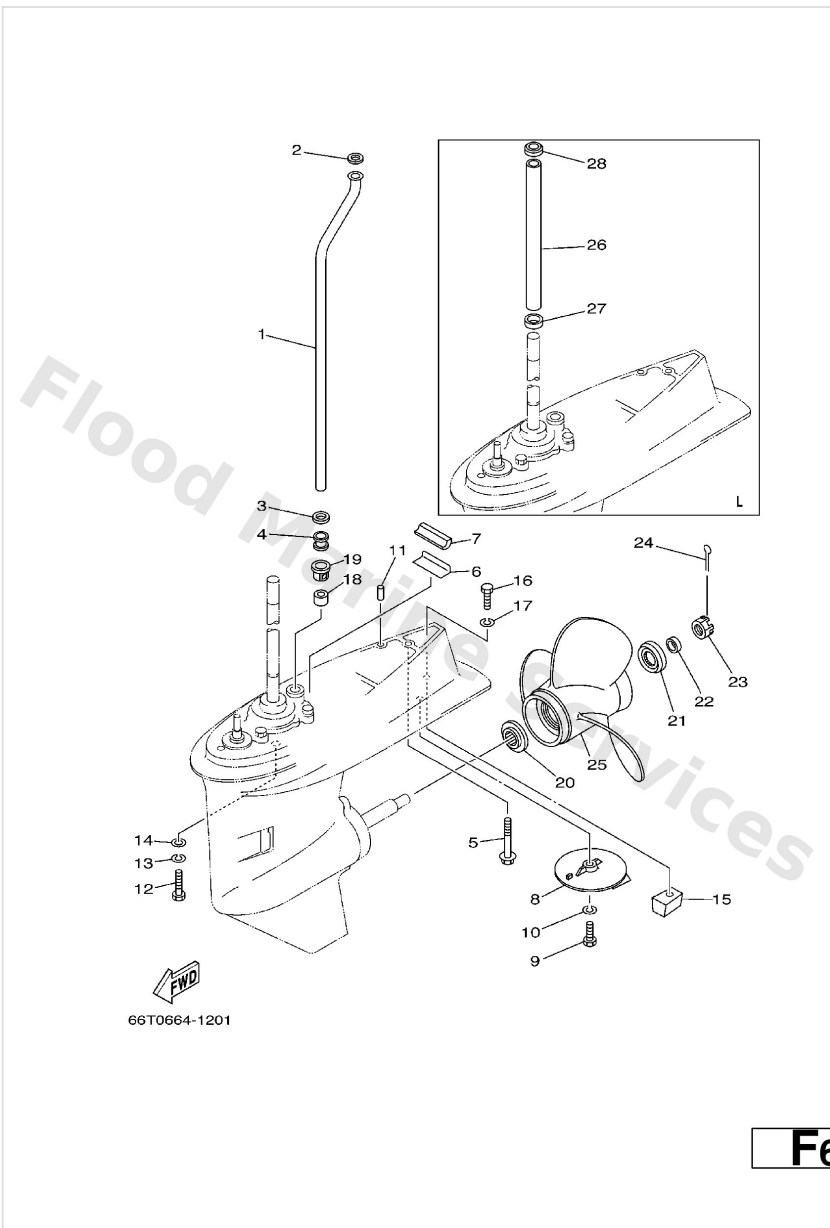
Ref	Part	
43	63D--45577--00--18 Shim (t:0.18mm) UR	Buy now
43	63D--45577--00--30 Shim (t:0.30mm) UR	Buy now
43	63D--45577--00--40 Shim (t:0.40mm) UR	Buy now
43	63D--45577--00--50 Shim (t:0.50mm) UR	Buy now
44	63D--45361--02--4D Cap, lower casing	Buy now
45	93306--001U1 Bearing(62x)	Buy now
46	93210--69MG6 O-ring	Buy now
47	93210--74MG5 O-ring (xea)	Buy now
48	93317--22204 Brg,cyl-cal roller 25.5g nt	Buy now
49	93101--22M00 Oil seal (22x36x6-663)	Buy now
50	90105--08M61 Bolt, washer based(62x)	Buy now
51	66T--45631--00 Clutch, dog	Buy now
52	90501--15M01 Spring, compression	Buy now
53	90250--06023 Pin, strait (663)	Buy now
54	663--45633--00 Ring, cross pin	Buy now

Lower Casing. Drive 1



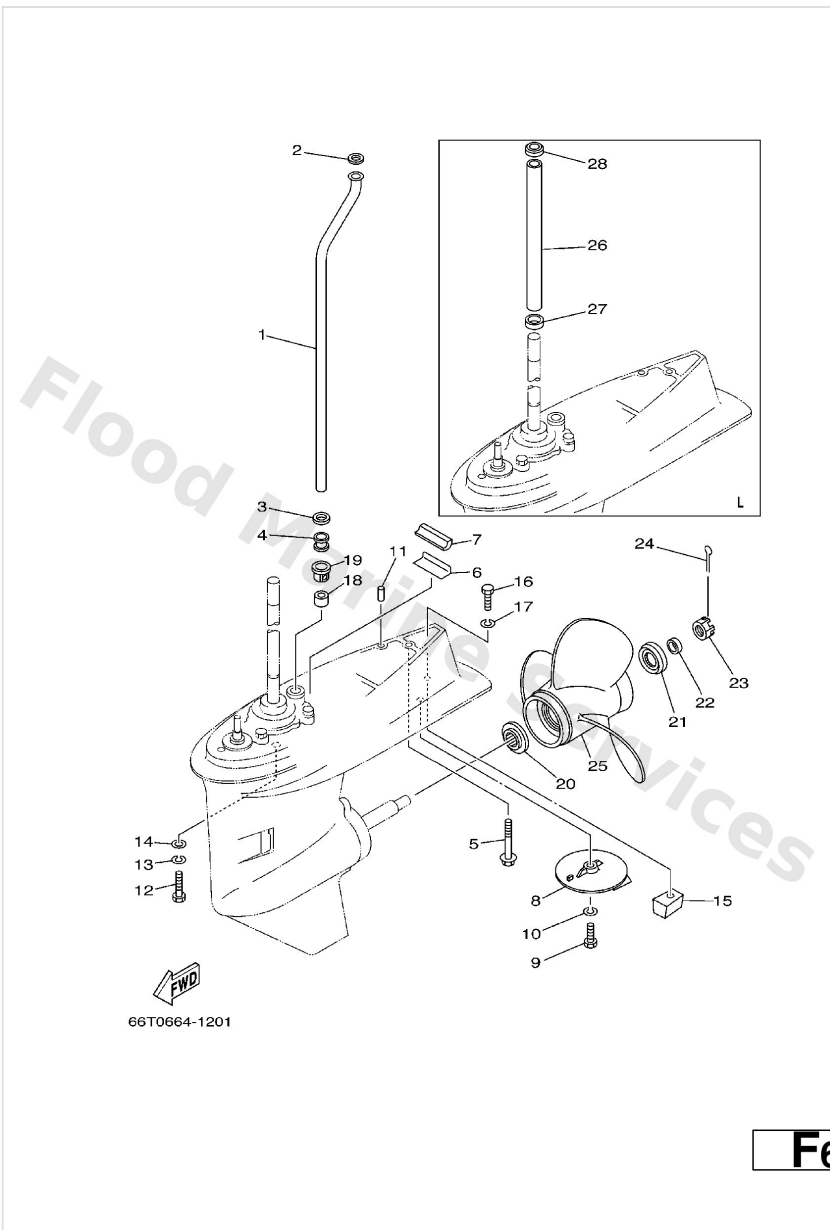
Ref	Part	
55	66T--45635--00 Plunger, shift	Buy now
56	66T--45611--00 Shaft, propeller	Buy now

Lower Casing. Drive 2



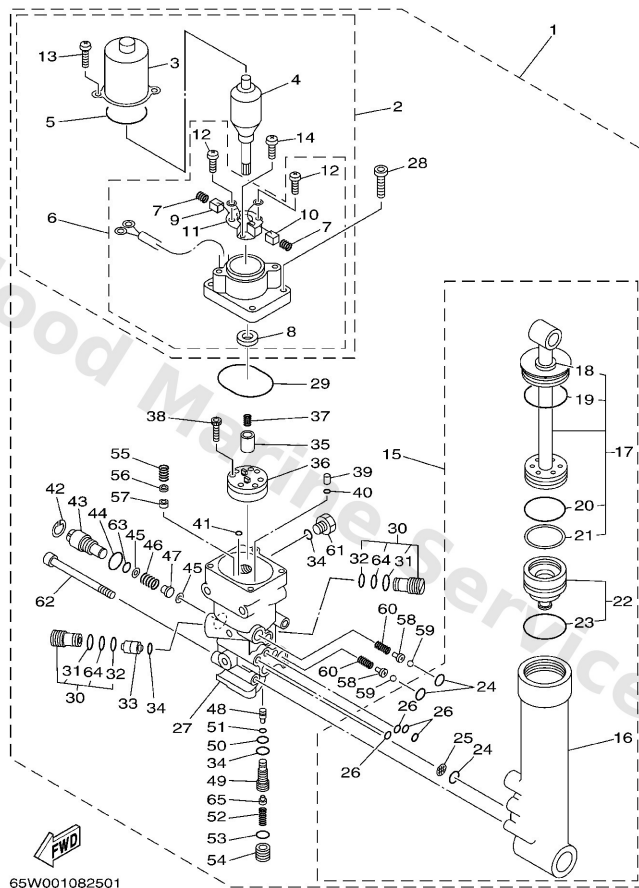
Ref	Part	
1	66T--44361--10 Tube, water L	Buy now
1	66T4436100 Tube, water S	Buy now
2	90202--12060 Washer, plate(663)	Buy now
3	90430--12072 Gasket	Buy now
4	663--44367--00 Damper, water seal 3	Buy now
5	9011908M44 Bolt, with washer	Buy now
6	663--45376--00 Guide, seal damper	Buy now
7	63D--45375--00 Damper, seal	Buy now
8	664--45371--01 Tab-trim	Buy now
9	97095--08025 Bolt (62g)	Buy now
10	92995--08100 Ybs67-8 washer, spring	Buy now
11	93606--12019 Pin, dowel (614)	Buy now
12	97075--10040 Bolt, hexagon deep recess	Buy now
13	92995--10100 Ybs67-10 washer, spring	Buy now
14	92995--10600 Washer, plate	Buy now

Lower Casing. Drive 2



Ref	Part	
15	67C--45251--00 Anode	Buy now
16	97095--08035 Bolt(70w)	Buy now
18	663--44366--00 Damper, water seal 2	Buy now
19	63D--44312--00 Cover, water pump housing	Buy now
20	663--45987--02 Spacer	Buy now
21	66T--45997--00 Spacer 2	Buy now
22	90389--22M01 Bush	Buy now
23	90171--16011 Nut, castle (663)	Buy now
24	91490--30025 Pin cotter	Buy now
25	63D4594100EL Propeller (3x12-1/4 x8 -g) UR	Buy now
25	663--45930--00--98 Propeller (3x10-1/4"x14"-g) UR	Buy now
26	66T--44362--10 Tube, water 2 L	Buy now
27	90480--25M70 Grommet L	Buy now
28	90480--30M71 Grommet L	Buy now

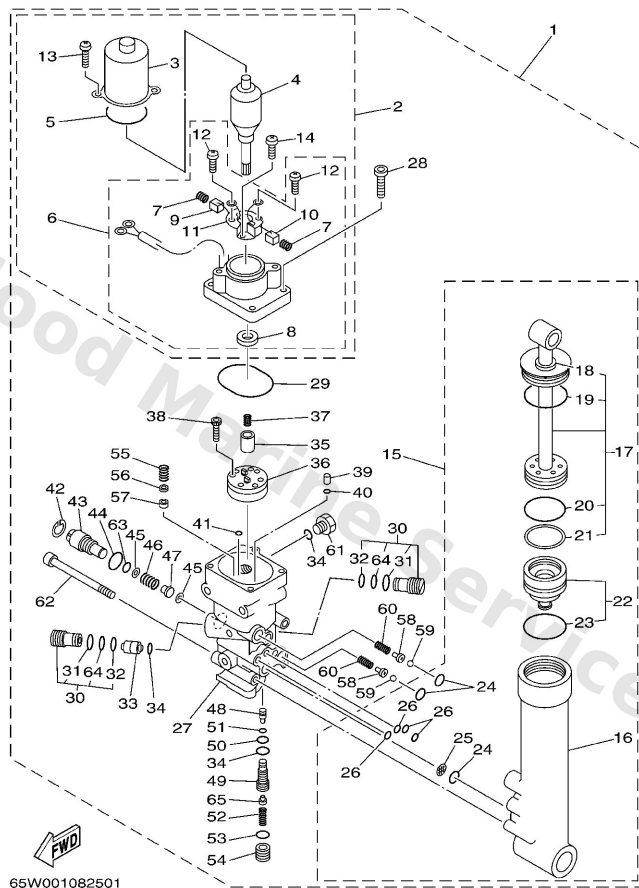
Power Trim & Tilt Assy



E6

Ref	Part	
2	65W--43880--00 Motor assembly (hitachi)	Buy now
3	65W--43804--00 Stator assembly	Buy now
4	65W--43805--00 Armature assembly	Buy now
5	65W--43869--00 O-ring	Buy now
6	65W--43881--00 Frame, End	Buy now
7	65W--4386K--00 Spring, brush	Buy now
8	65W--43882--00 Oil seal	Buy now
9	65W--43892--00 Brush 2	Buy now
10	65W--43891--00 Brush 1	Buy now
11	65W--4380F--00 Plate, brush holder	Buy now
12	65W--43879--00 Screw, with washer	Buy now
13	65W--43887--00 Bolt, screw	Buy now
14	65W--4388E--00 Bolt	Buy now
15	65W--43840--00 Power tilt assembly	Buy now
16	65W--4380K--00 Cylinder, tilt sub assembly	Buy now

Power Trim & Tilt Assy

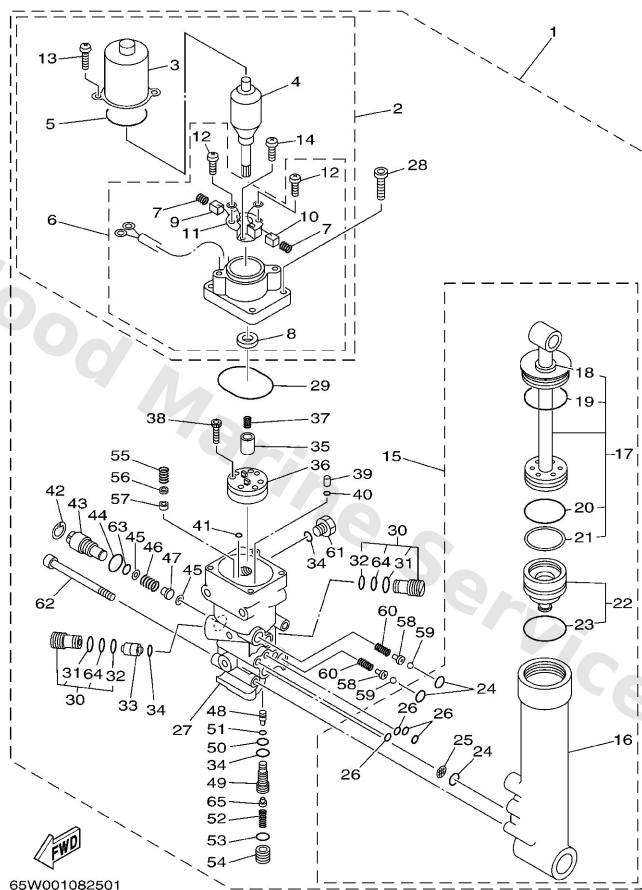


65W001082501

E6

Ref	Part	
17	65W--43810--00 Tilt piston sub assembly	Buy now
18	65W--43812--00 Seal, dust	Buy now
19	65W--43865--00 O-ring	Buy now
20	6H1--43861--10 O-ring	Buy now
21	65W--43871--00 Ring, back up	Buy now
22	65W--43818--00 Free piston sub assembly	Buy now
24	93210--11368 O-ring (2h7)	Buy now
25	6H1--43816--00 Filter 1	Buy now
26	93210--064A5 O-ring(61a)	Buy now
27	65W--4380L--00 Housing, trim & tilt sub assembly	Buy now
28	65W--43888--00 Bolt, hexagon socket head(1jk)	Buy now
29	93210--50768 O-ring	Buy now
30	6T4--43802--03 Valve sub assembly	Buy now
31	6H1--43866--00 O-ring	Buy now
32	6H1--43867--00 O-ring	Buy now

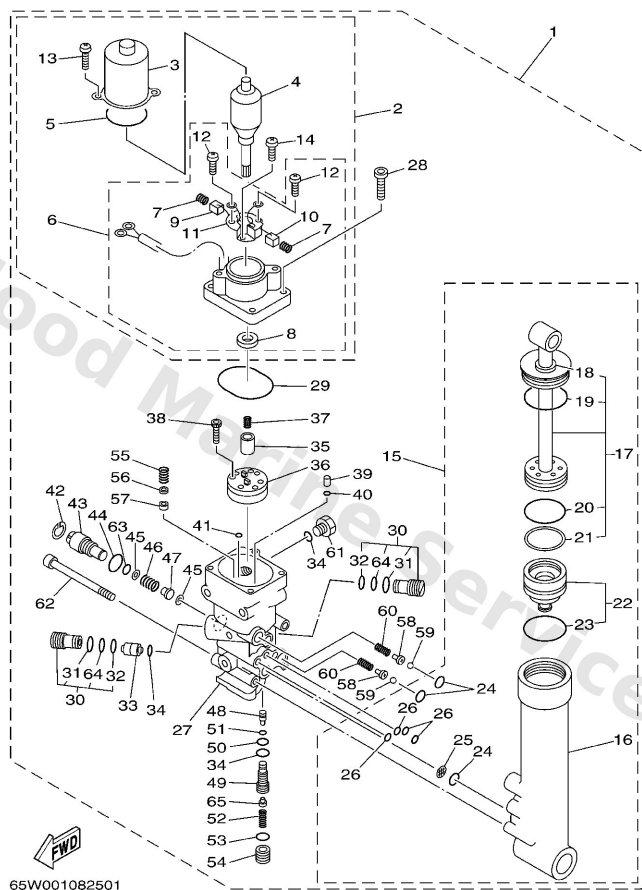
Power Trim & Tilt Assy



E6

Ref	Part	
33	62X--43841--00 Piston, shuttle	Buy now
34	93210--09165 O-ring	Buy now
35	65W--43831--00 Connector, shaft	Buy now
36	65W--43830--00 Gear pump assembly	Buy now
37	6T4--43853--00 Spring, main valve	Buy now
38	91318--04025 Bolt(62x)	Buy now
39	65W--43817--00 Filter 2	Buy now
40	65W--43861--00 O-ring	Buy now
41	65W--43862--00 O-ring	Buy now
42	6H1--43875--00 Ring, snap	Buy now
43	6H1--43845--00 Screw, manual release	Buy now
44	93210--18397 O-ring (6g5)	Buy now
45	6H1--43847--00 Seat, manual valve	Buy now
46	65W--43854--00 Spring, manual release	Buy now
47	65W--4382A--00 Adaptor 1	Buy now

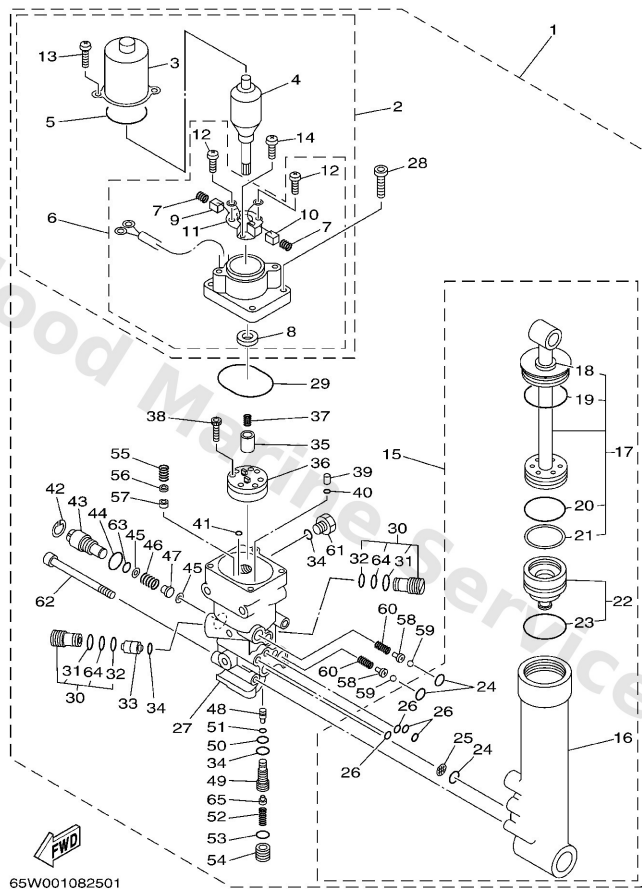
Power Trim & Tilt Assy



E6

Ref	Part	
48	65W--43844--00 Pin, valve support	Buy now
49	65W--43851--00 Seat, relief valve	Buy now
50	93210--08006 O-ring	Buy now
51	93210--03478 O-ring(31m)	Buy now
52	65W--43855--00 Spring, up relief	Buy now
53	93210--11073 O-ring (p95)	Buy now
54	65W--43843--00 Screw, valve lock	Buy now
55	6H1--43856--10 Spring, down relief	Buy now
56	6H1--43844--10 Pin, valve support	Buy now
57	6H1--4384F--10 Seal, main valve	Buy now
58	65W--4386A--00 Pin, absorber valve	Buy now
59	93501--08001 Ball	Buy now
60	65W--43853--00 Spring, absorber valve	Buy now
61	6H1--43829--00 Plug, reservoir	Buy now
62	62X--43878--00 Bolt, socket	Buy now

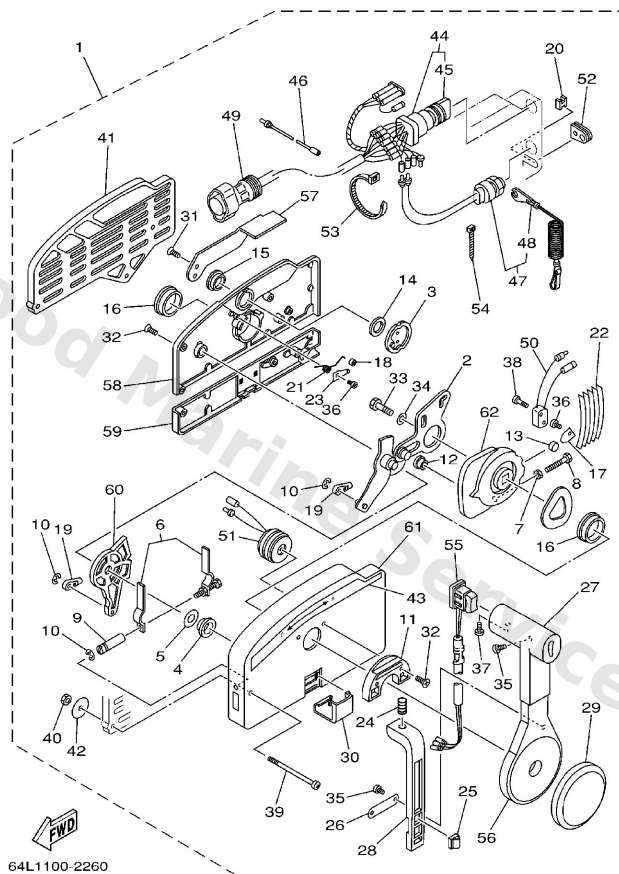
Power Trim & Tilt Assy



E6

Ref	Part	
63	93210--10M74 O-ring	Buy now
64	9321010M74 O-ring	Buy now
65	6T44380800 Seat valve comp. 1	Buy now

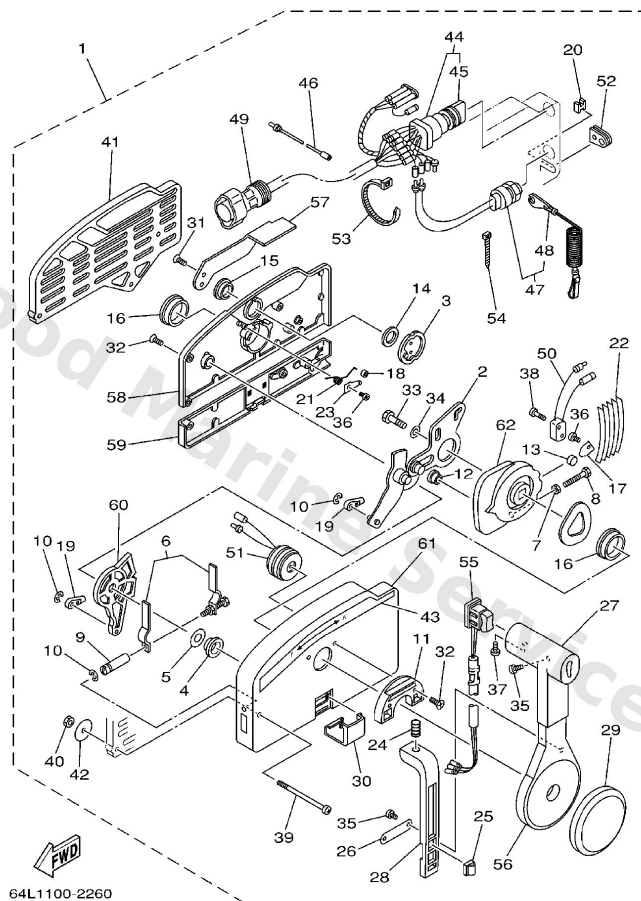
Remote Control Assy



A7

Ref	Part	
1	703--48205--17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703--48261--01 Arm, throttle	Buy now
3	703--48153--00 Shaft, free accel.	Buy now
4	703--48235--00 Bushing	Buy now
5	703--48268--00 Spacer 3	Buy now
6	703--48264--00 Throttle, friction	Buy now
7	95380--05600 Nut, hexagon (663)	Buy now
8	97380--05025 28 -	Buy now
9	703--48265--00 Shaft Friction	Buy now
10	93430--06024 Circlip (701)	Buy now
11	703--48245--00 Plate, lock	Buy now
12	703--48252--00 Roller, cam	Buy now
13	701--48248--00 Roller, free accel	Buy now
14	703--48198--00 Washer, wave 3	Buy now
15	703--48243--00 Bushing 3	Buy now

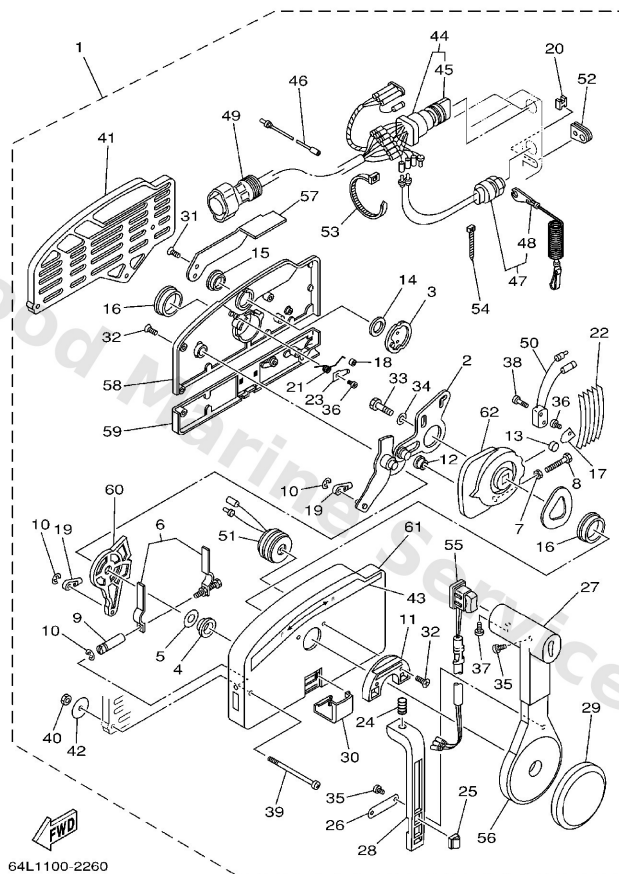
Remote Control Assy



A7

Ref	Part	
16	703--48236--00 Bushing	Buy now
17	703--48189--00 Retainer	Buy now
18	703--48234--00 Roller, detent	Buy now
19	703--48345--01 Cable end, remote control 2	Buy now
20	703--48358--00 Anchor, cable	Buy now
21	703--48244--00 Spring, free accel.	Buy now
22	703--48238--00 Spring, detent	Buy now
23	703--48246--00 Spacer 1	Buy now
24	703--48227--00 Spring, neutral lock	Buy now
25	703--82594--00 Clamp WITH PT/T SW.	Buy now
26	703--48226--00 Plate, stopper	Buy now
27	703--48222--00 Grip, control lever SINGLE	Buy now
28	703--48223--00 Lock, neutral	Buy now
29	703--48225--00 Cover	Buy now
30	703--48219--00 Cover, lead	Buy now

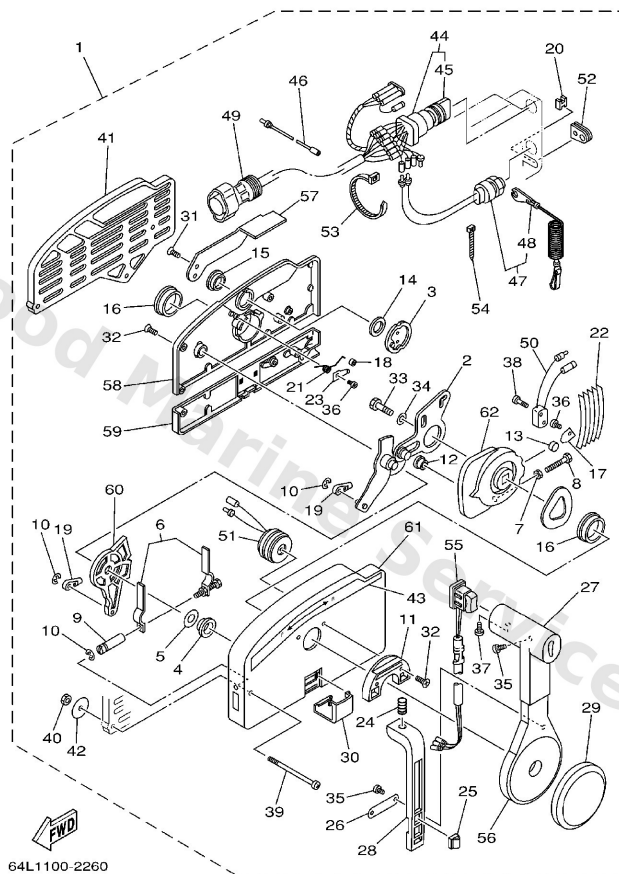
Remote Control Assy



A7

Ref	Part	
31	703--48281--00 Screw, flat head	Buy now
32	703--48282--00 Screw	Buy now
33	97380--08030 Bolt, hexagon (fj1)	Buy now
34	92990--08600 Washer, plain (663)	Buy now
35	98580--04010 Screw, pan head (e56)	Buy now
36	98580--04006 Screw, pan head (7h3)	Buy now
37	98580--05010 Screw, pan head(62x)	Buy now
38	98580--03015 Screw, pan head (n151)	Buy now
39	703--48291--10 Screw	Buy now
40	95380--06600 Nut(661)	Buy now
41	703--48293--10 Spacer, remote control SINGLE	Buy now
42	701--48287--00 Washer 1	Buy now
43	703--48215--00 Graphic	Buy now
44	703--82510--43 Main switch assembly	Buy now
45	703--82577--00 Cap, key	Buy now

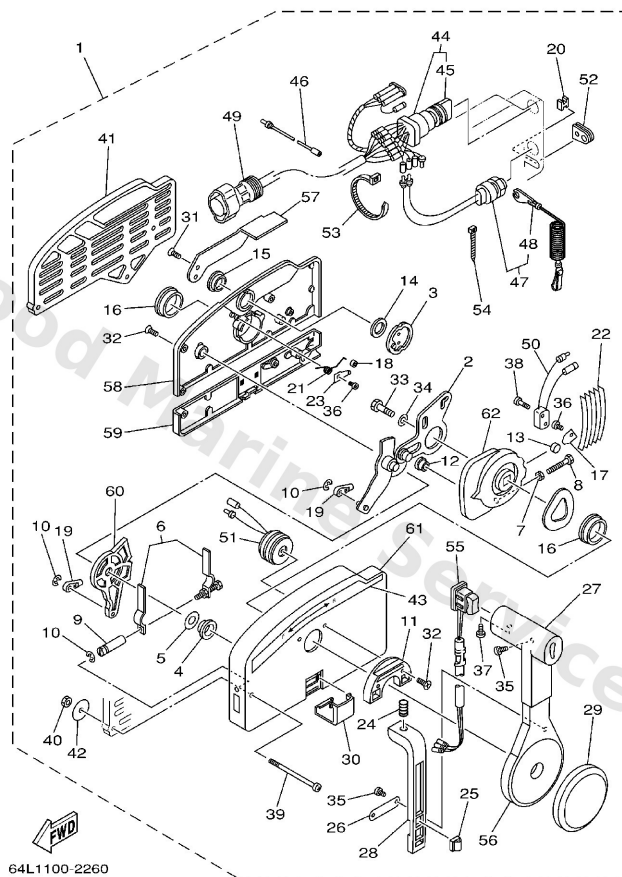
Remote Control Assy



A7

Ref	Part	
46	703--82531--00 Wire, lead	Buy now
47	688--82575--01 Engine stop switch assembly	Buy now
48	682--82556--00 Lanyard, stop switch	Buy now
49	688--8258A--20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703--82540--00 Neutral switch assembly	Buy now
51	703--83383--02 Buzzer	Buy now
52	703--48284--00 Grommet	Buy now
53	703--82591--00 Band	Buy now
54	703--82592--00 Band	Buy now
55	703--82563--02 Trim & tilt switch assembly	Buy now
56	703--48221--00 Grip	Buy now
57	703--48152--00 Knob, free accel	Buy now
58	703--48212--00 Rear housing	Buy now
59	703--48213--00 Back, panel	Buy now
60	703--48271--00 Arm, shift	Buy now

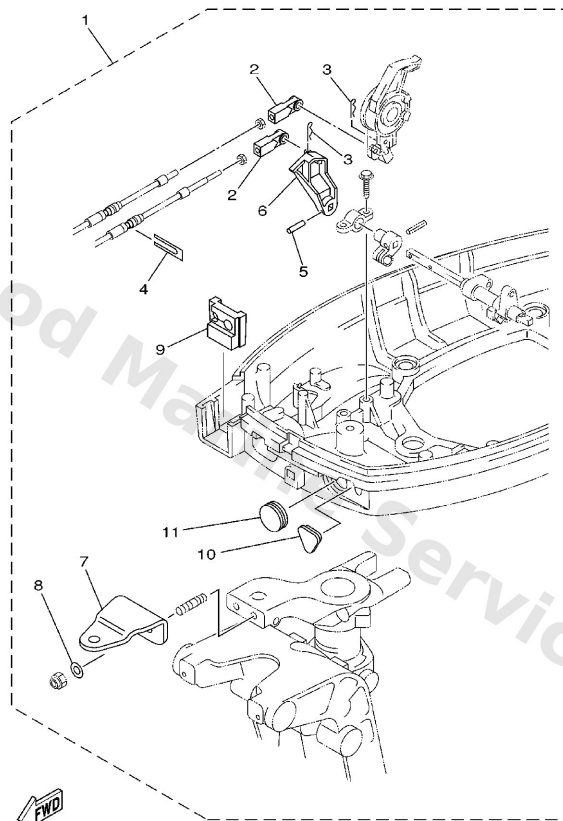
Remote Control Assy



A7

Ref	Part	
61	703--48211--01 Housing,1	Buy now
62	703--48232--00 Drive gear	Buy now

Remote Control Attachment

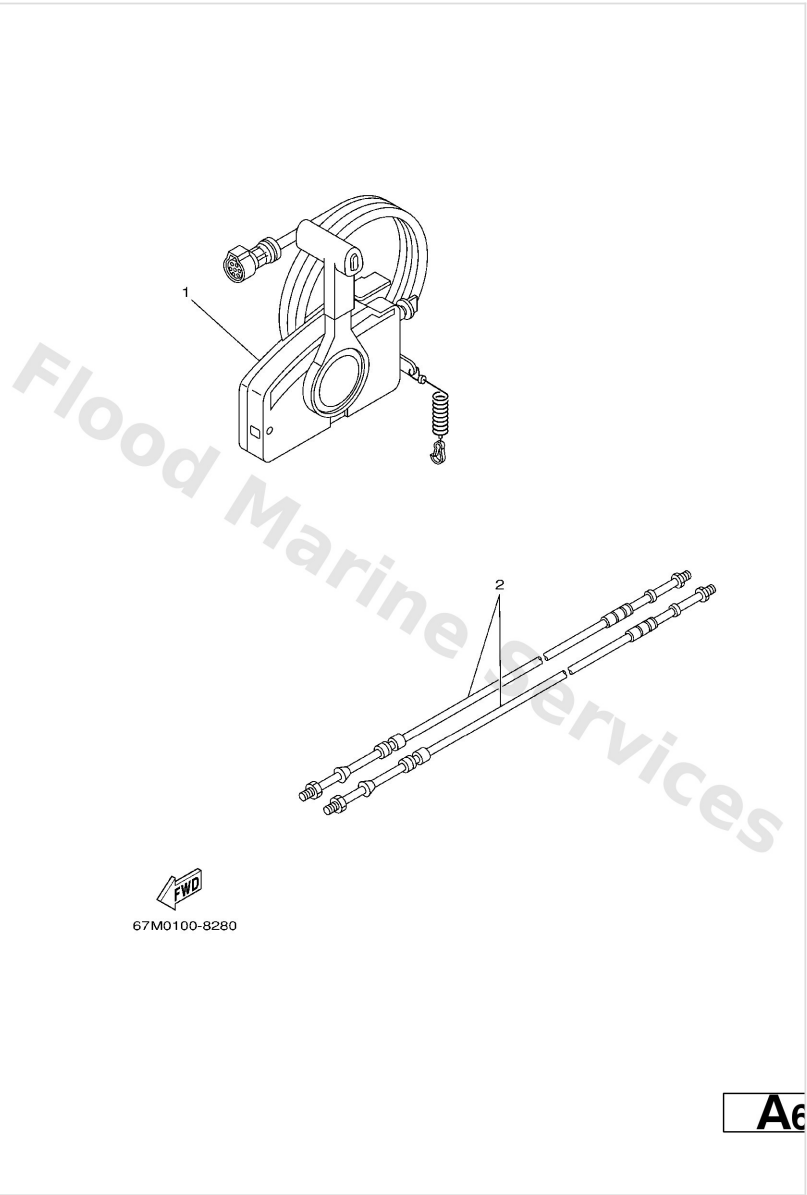


66T0010-1170

D5

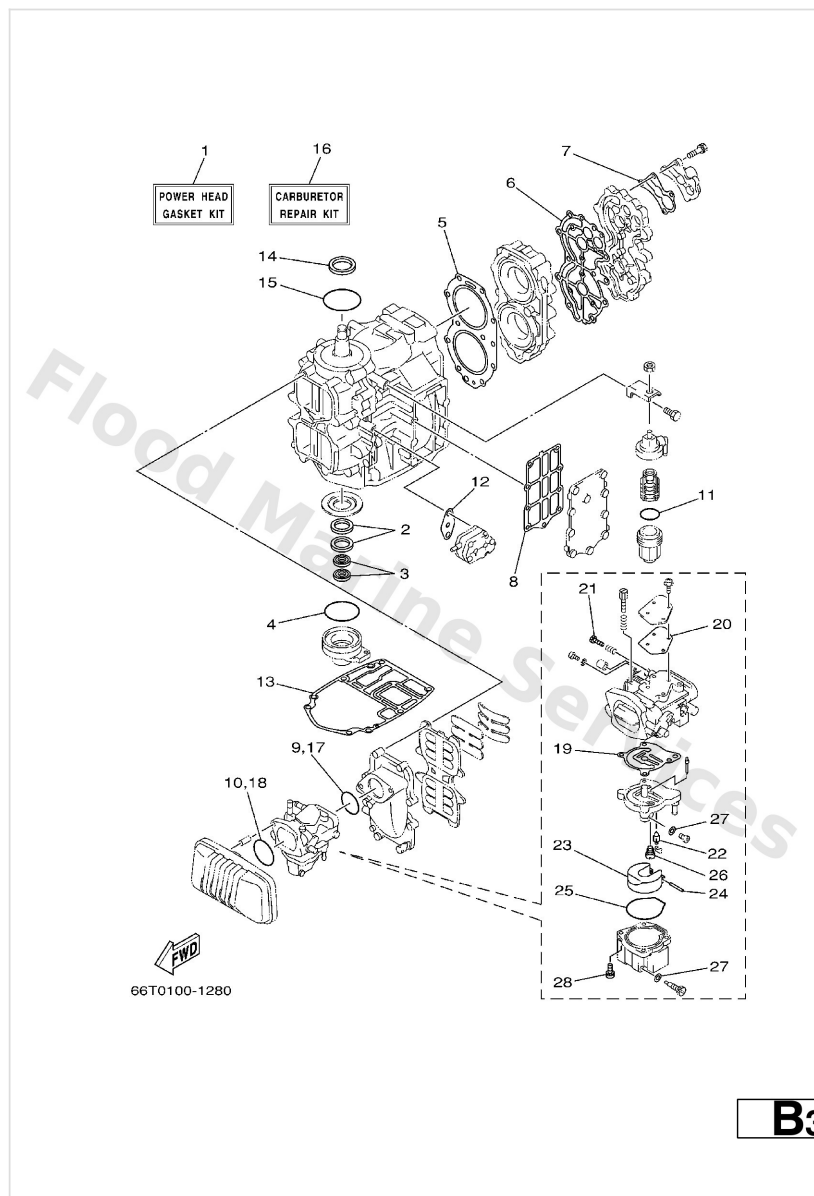
Ref	Part	
1	66T--48501--01 Remote cont. attachment assembly. AP	Buy now
2	663--48344--00 Cable end, remote control	Buy now
3	90468--18008 Clip 620436610000	Buy now
4	6H3--48538--00 Clamp, cable	Buy now
5	90254--03M04 Pin, spring (6h3)	Buy now
6	66T--44125--01 Lever, shift rod	Buy now
7	65W--48511--00 Hook, steering	Buy now
8	90201--10120 Washer, plate	Buy now
9	66T--42725--30 Grommet	Buy now
10	65W--26326--10 Grommet	Buy now
11	65W--42726--10 Grommet	Buy now

Remote Control Box



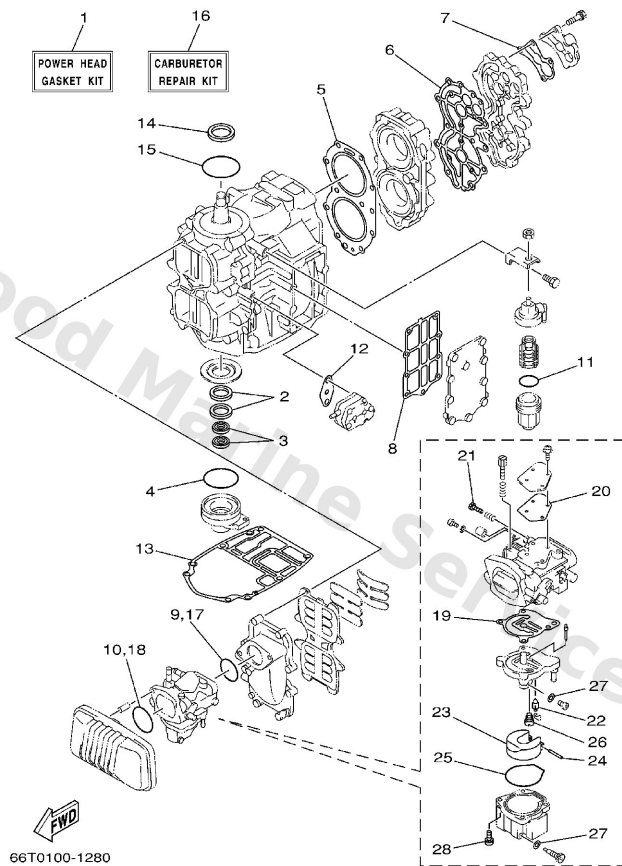
Ref	Part	
1	703--48205--17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701--48310--90 Cable, Remote Control L=11F UR	Buy now
2	701--48320--00 Cable, Remote Control L=12F UR	Buy now
2	701--48320--20 Cable, Remote Control L=13F UR	Buy now
2	701--48320--30 27 – UR	Buy now
2	701--48320--50 Cable, Remote Control L=15F UR	Buy now
2	701--48320--60 Cable, Remote Control L=16F UR	Buy now
2	701--48320--80 Cable, Remote Control L=17F UR	Buy now

Repair Kit 1



Ref	Part	
1	66T--W0001--01 Power head gasket kit	Buy now
2	93102--30M56 Oil seal	Buy now
3	93101--16001 Oil seal	Buy now
4	93210--65M50 O-ring	Buy now
5	66T11181A2 Gasket, cylinder head 1	Buy now
6	66T11193A2 Gasket, head cover 1	Buy now
7	67612414A0 Gasket, cover	Buy now
8	66T--41114--A0 Gasket, exhaust outer cover	Buy now
9	93210--46M16 O-ring (688)	Buy now
10	93210--54M54 O-ring (6g1)	Buy now
11	93210--32738 O-ring(1wg)	Buy now
12	650--24431--A0 Gasket,fuel pump	Buy now
13	66T--45113--A0 Gasket, upper casing	Buy now
14	93102--35008 Oil seal	Buy now
15	93210--75M51 O-ring (6f5)	Buy now

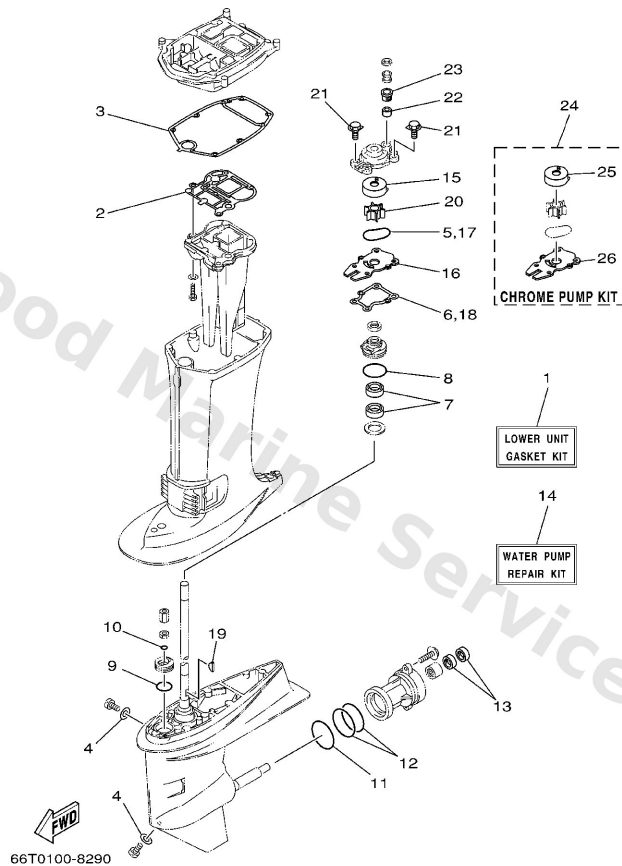
Repair Kit 1



B3

Ref	Part	
16	66T--W0093--01 Carburetor repair kit	Buy now
19	66T--14384--01 Gasket, float chamber	Buy now
20	66T--14536--00 Gasket	Buy now
21	6E5--14323--03 Screw, air adjusting	Buy now
22	6E5--14546--00 Valve, needle	Buy now
23	6E5--14385--02 Float	Buy now
24	6E5--14386--02 Pin, float	Buy now
25	66T--14984--00 Gasket, float chamber	Buy now
26	66T--14992--00 Plug	Buy now
27	66T--14959--00 Gasket	Buy now
28	97980--05125 Screw, panhead (a93)	Buy now

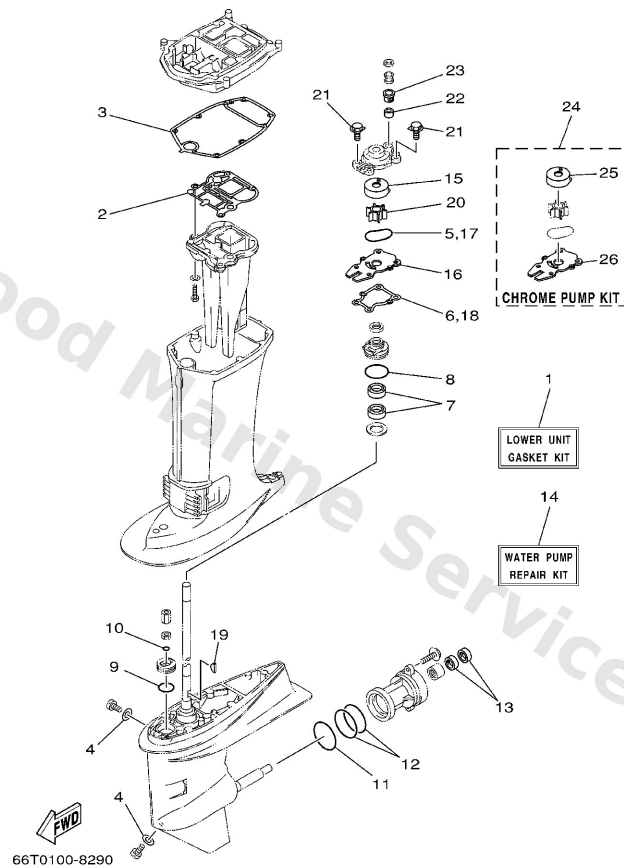
Repair Kit 2



B5

Ref	Part	
1	66TW000120 Lower unit gasket kit	Buy now
2	66T--41133--A0 Gasket, exhaust manifold 1	Buy now
3	66T--45114--A0 Gasket, upper casing	Buy now
4	90430--08020 Gasket	Buy now
5	93210--59MG7 O-ring	Buy now
6	63D--44316--00 Gasket, water pump	Buy now
7	93101--22M60 Oil seal	Buy now
8	93210--48MG8 O-ring	Buy now
9	93210--33MG4 O-ring	Buy now
10	93210--06ME6 O-ring	Buy now
11	93210--69MG6 O-ring	Buy now
12	93210--74MG5 O-ring (sea)	Buy now
13	93101--22M00 Oil seal (22x36x6-663)	Buy now
14	66T--W0078--00 Water pump repair kit	Buy now
15	63D--44322--00 Insert, cartridge	Buy now

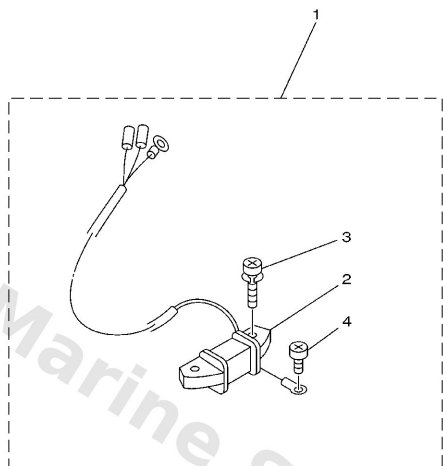
Repair Kit 2



B5

Ref	Part	
16	66T--44323--00 Outer plate, cartridge	Buy now
19	90280--03M03 Key, woodruff (697)	Buy now
20	6H4--44352--02 Impeller	Buy now
21	90119--08M15 Bolt, with washer(62w)	Buy now
22	663--44366--00 Damper, water seal 2	Buy now
23	63D--44312--00 Cover, water pump housing	Buy now
24	66T--W0078--0A Chrome pump kit	Buy now
25	63D--44322--40 Insert, cartridge	Buy now
26	66T--44323--40 Outer plate, cartridge	Buy now

Repair Kit 3

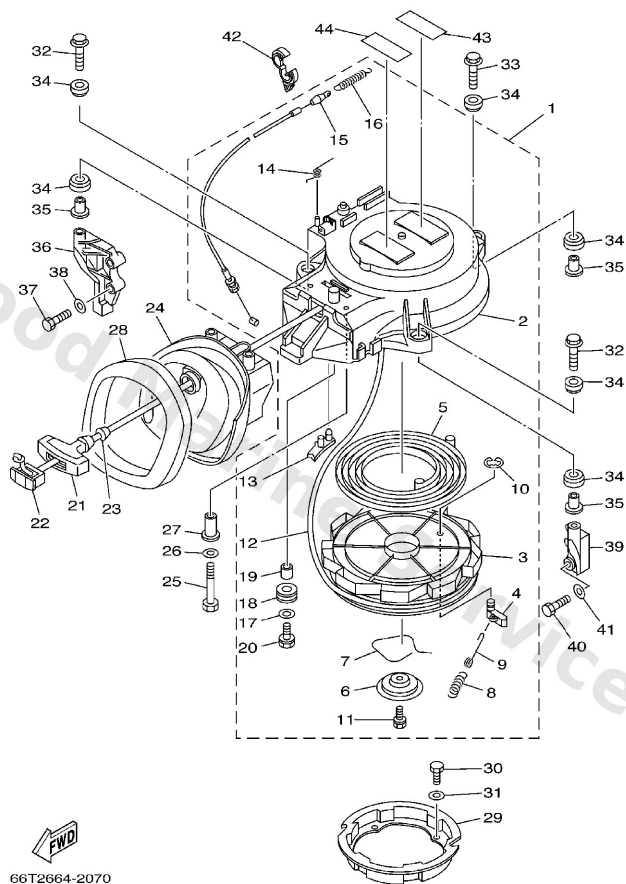



66T0010-9270

B6

Ref	Part	
1	66T--81303--00 Lighting coil assembly AP	Buy now
2	66T--85533--00 Coil, lighting	Buy now
3	97902--06125 Screw, pan head (76t)	Buy now
4	97802--04006 Screw, pan head(3xp)	Buy now

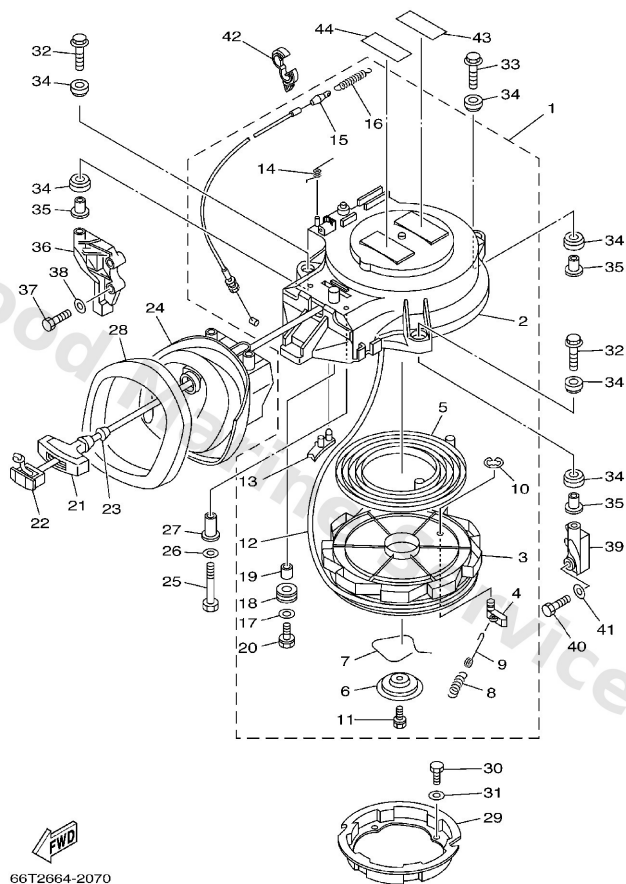
Starter



B5

Ref	Part	
1	66T1571000 Starter assembly	Buy now
2	66T1571100 Case, starter	Buy now
3	66T--15714--00 Drum, sheave	Buy now
4	63V--15741--00 Pawl, drive	Buy now
5	66T--15713--00 Spring, starter	Buy now
6	66T--15716--00 Plate, drive	Buy now
7	66T--15705--00 Spring, drive pawl	Buy now
8	66T--15767--00 Spring	Buy now
9	66T--15784--00 Spring, return	Buy now
10	63V--15744--00 Circlip	Buy now
11	63V--15768--00 Screw	Buy now
12	* item_description	Buy now
13	66T--15794--00 Stopper	Buy now
14	66T--15734--00 Spring, return	Buy now
15	66T--15770--00 Cable comp., starter stop	Buy now

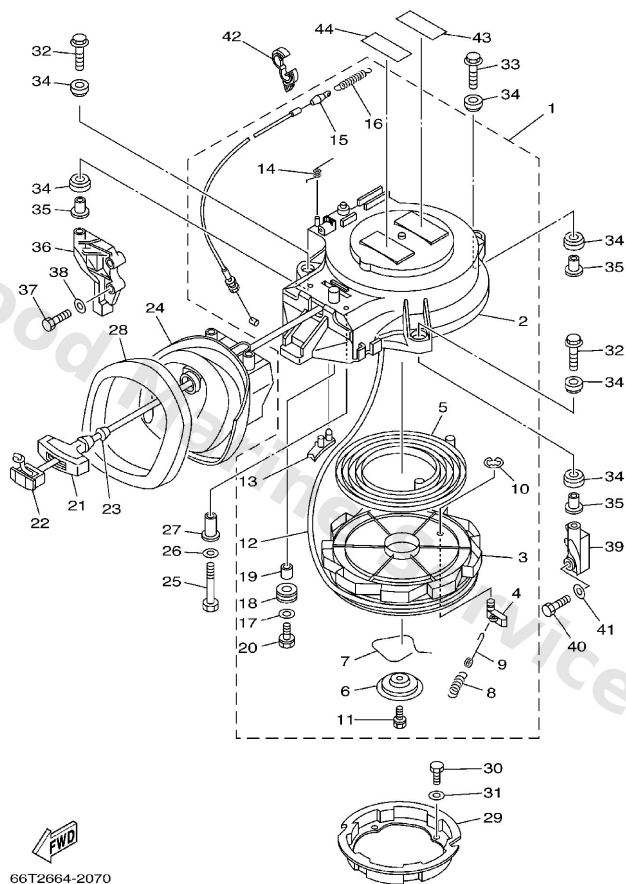
Starter



B5

Ref	Part	
16	66T--15731--00 Retainer, spring	Buy now
17	6F5--15791--00 Washer, lock	Buy now
18	6F5--15752--00 Roller, wire	Buy now
19	6F5--15753--00 Bushing 1	Buy now
20	6F5--15768--00 Bolt	Buy now
21	689--15755--01 Handle, starter	Buy now
22	6F5--15779--02 Cover	Buy now
23	697--15789--00 Damper	Buy now
24	66T--15758--01 Guide, rope	Buy now
25	97095--06035 Bolt(j52)	Buy now
26	92995--06600 Washer, plain (646)	Buy now
27	90387--06M66 Collar (6h4)	Buy now
28	66T--15762--01 Seal, rubber 2	Buy now
29	66T--15723--00 Pulley, starter	Buy now
30	97095--06010 Bolt	Buy now

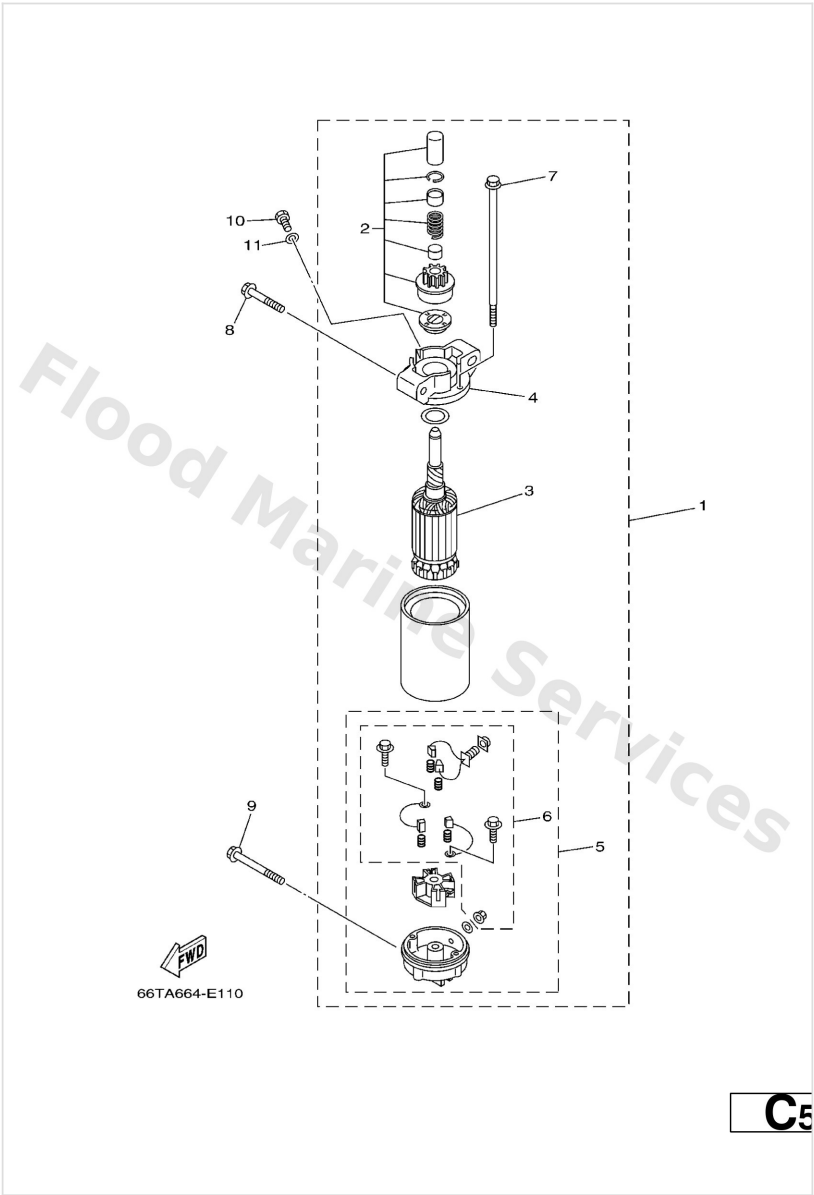
Starter



B5

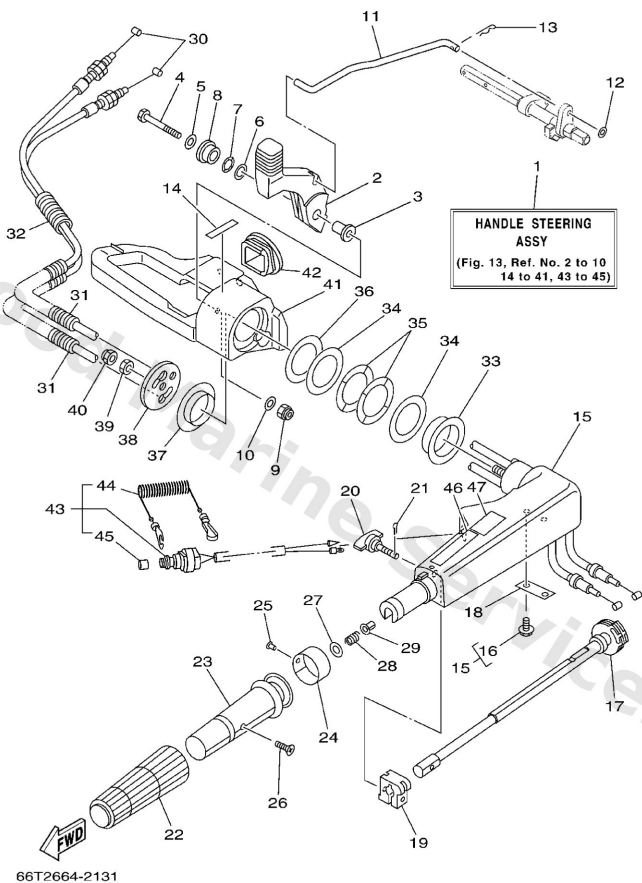
Ref	Part	
32	90119--08M10 Bolt, with washer	Buy now
33	90119--08M51 Bolt, with washer	Buy now
34	90385--12M04 Bushing (6f5)	Buy now
35	90387--08M05 Collar (663)	Buy now
36	66T--15771--00--94 Stay 1	Buy now
37	97013--06030 Bolt	Buy now
38	92903--06600 Washer, plain (646)	Buy now
39	66T--15772--00--94 Stay 2	Buy now
42	90464--13249 Clamp	Buy now
43	6A1--83625--41 Mark 5	Buy now
44	6A1--83625--51 Mark 5	Buy now

Starting Motor



Ref	Part	
1	66T8180001 Starting motor assembly	Buy now
2	66T8185700 Pinion stopper set	Buy now
3	66T8185001 Armature assembly	Buy now
4	66T8183000 Front bracket assembly	Buy now
5	66T8182000 Rear bracket assembly	Buy now
6	66T8184000 Brush holder assembly	Buy now
7	66T8182600 Bolt	Buy now
8	90119--08M39 Bolt, with washer	Buy now
9	9011908M52 Bolt, with washer	Buy now
10	97095--08016 Bolt, hexagon deep recess	Buy now
11	92995--08600 Washer, plain (663)	Buy now

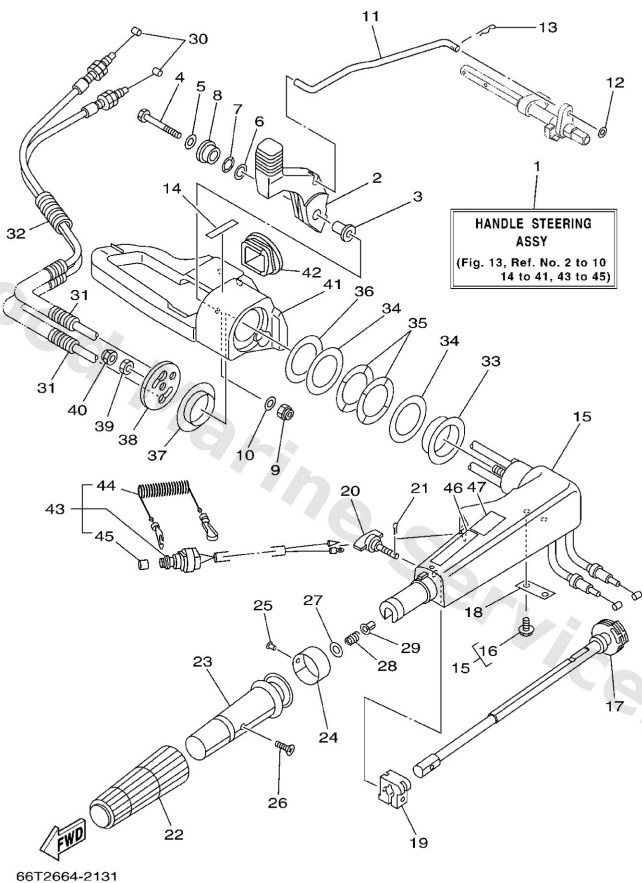
Steering



D1

Ref	Part	
2	66T--44111--02 Handle, gear shift	Buy now
3	90387--06M86 Collar	Buy now
4	97095--06050 Bolt(jf7)	Buy now
5	92995--06600 Washer, plain (646)	Buy now
6	90201--12M07 Washer, plate	Buy now
7	90206--12052 Washer, wave (666)	Buy now
8	66T--42123--00 Bolt, handle joint	Buy now
9	95780--06300 Nut, nylon (6g1)	Buy now
10	92995--06200 Ybs66-6 washer, plain	Buy now
11	66T--44124--00 Link, shift rod	Buy now
12	92990--06200 Ybs66-6 washer, plain	Buy now
13	90468--18008 Clip 620436610000	Buy now
14	6E0--44191--11 Indicator, shift	Buy now
16	90109--06M86 Bolt	Buy now
17	65W--42138--00 Lever, throttle	Buy now

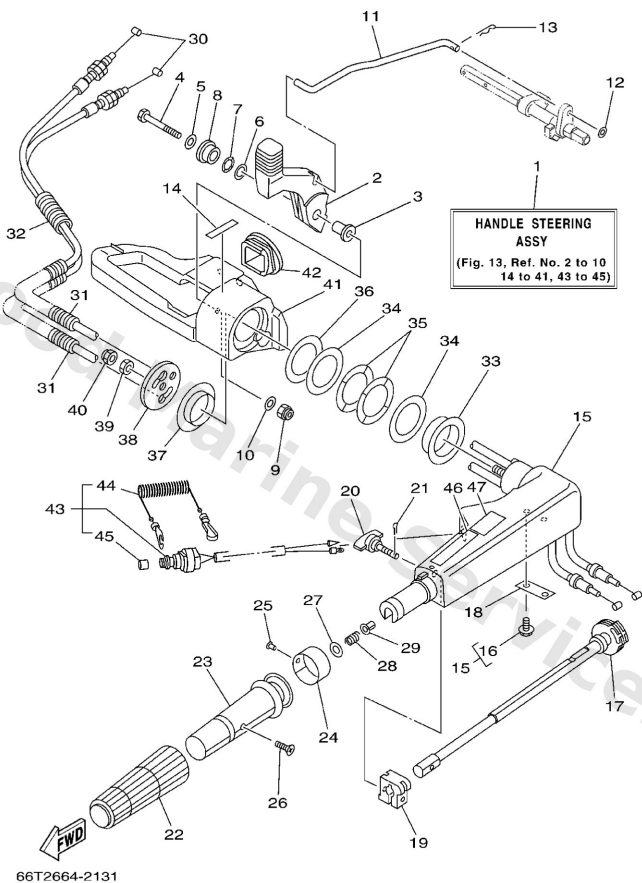
Steering



D1

Ref	Part	
18	65W--42159--00 Stay	Buy now
19	6G1--42126--00 Piece, friction	Buy now
20	65W--42125--00 Bolt, friction adjusting	Buy now
21	91490--20010 Pin, cotter	Buy now
22	6F6--42177--A0 Rubber, handle	Buy now
23	664--42119--00 Grip, steering handle	Buy now
24	6G1--42137--10 Indicator, throttle	Buy now
25	90269--02M09 Rivet(6I5)	Buy now
26	90149--05M13 Screw, countersunk	Buy now
27	92903--10600 Washer, plate	Buy now
28	90501--23215 Spring (655)	Buy now
29	90386--08032 Bushing (650)	Buy now
30	66T--26301--00 Throttle cable assembly	Buy now
31	90446--10M87 Hose	Buy now
32	90446--10M86 Hose	Buy now

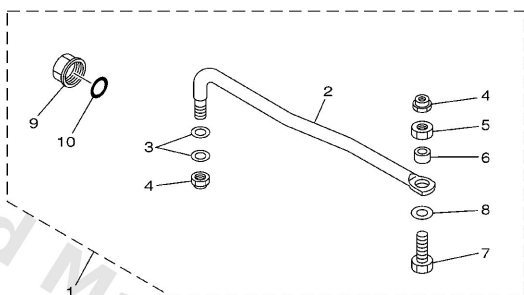
Steering



D1

Ref	Part	
33	90386--40MA0 Bushing	Buy now
34	90201--43M00 Washer, plate	Buy now
35	90206--43M22 Washer, wave	Buy now
36	90202--43M57 Washer, plate	Buy now
37	90386--40M99 Bush	Buy now
38	65W--42131--01 Cover, handle steering	Buy now
39	95380--10700 Nut (682)	Buy now
40	95780--10300 Nut, nylon (6e5)	Buy now
42	66T--41273--00 Grommet	Buy now
43	66T--82575--01 Engine stop switch assembly	Buy now
44	682--82556--00 Lanyard, stop switch	Buy now
45	689--8257Y--00 Cap	Buy now
46	6E0--83627--41 Label, caution 7	Buy now
47	6E0--83627--51 Label, Caution 7	Buy now

Steering Guide

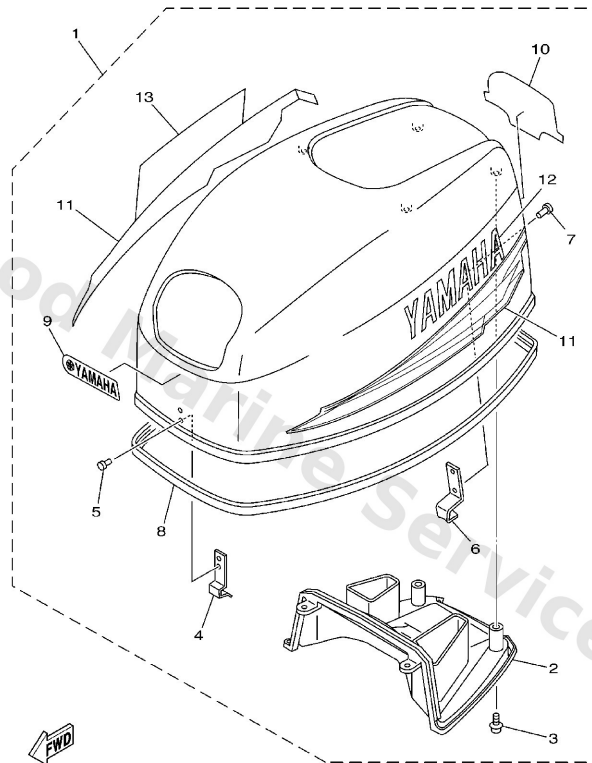


65W0010-8210

A5

Ref	Part	
1	65W--61350--00 Steering guide attachment kit AP	Buy now
2	65W--61351--00 Rod, steering link	Buy now
3	90201--10M20 Washer, plate (663)	Buy now
4	90185--09M01 Nut, nylon (663)	Buy now
5	90170--09M03 Nut (689)	Buy now
6	90387--10M42 Collar (688)	Buy now
7	90101--09M01 Bolt(62x)	Buy now
8	90201--10M63 Washer, plate	Buy now
9	6E5--43145--01 Cap, clamp bracket	Buy now
10	93210--16275 O-ring	Buy now

Top Cowling

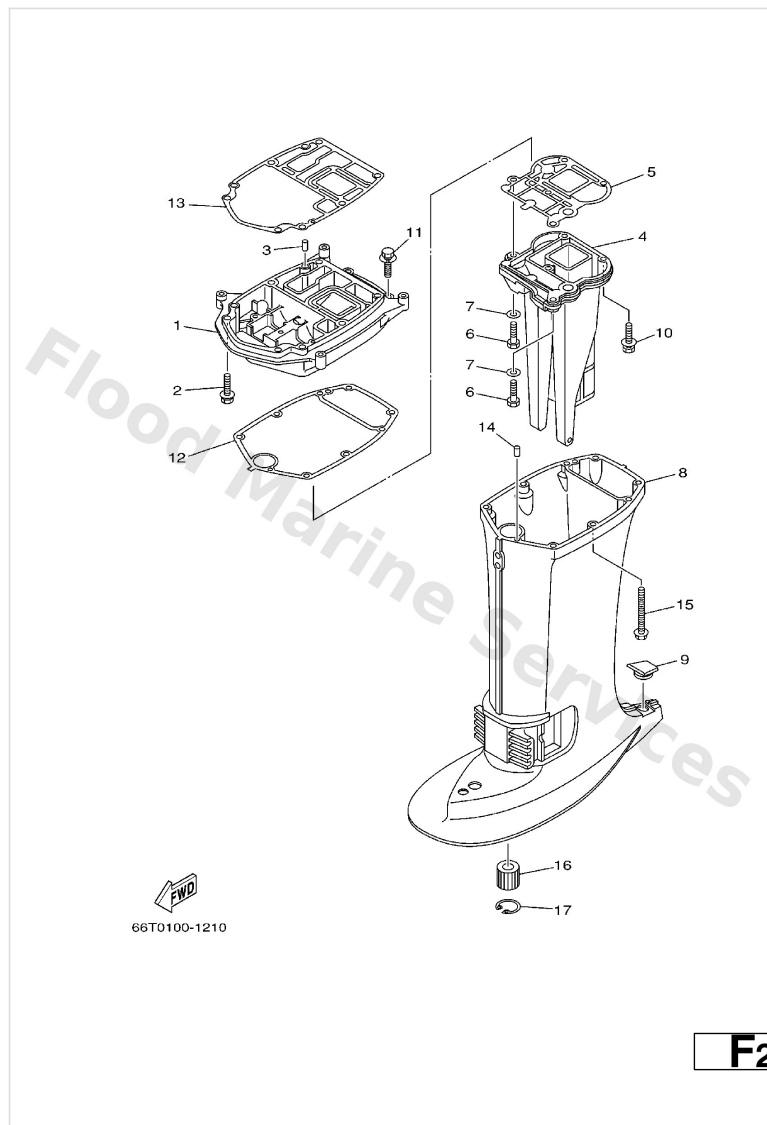


66T2300-2010

A4

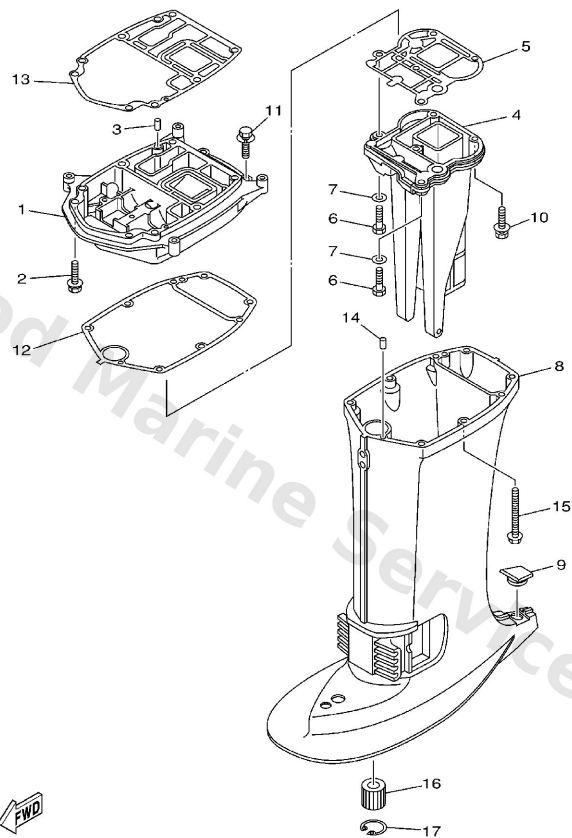
Ref	Part	
1	66T42610C04D Top Cowling assembly	Buy now
2	66T--42613--01 Molding, air duct	Buy now
3	97780--50616 Screw, pan head tapping (ak5)	Buy now
4	6E0--42651--02 Hook	Buy now
5	90266--04M04 Rivet(6e7)	Buy now
6	6F5--42652--01 Hook	Buy now
7	90266--04M01 Rivet (689)	Buy now
8	66T--42615--02 Seal	Buy now
9	688--42677--D0 Graphic, front	Buy now
10	63D--42678--11 Graphic, rear	Buy now
11	63D--W0070--10 Graphic set	Buy now
12	63D--42681--10 Mark, cowling	Buy now
13	63D--42682--10 Mark, cowling	Buy now

Upper Casing



Ref	Part	
1	66T411370094 Guide, exhaust	Buy now
2	90119--08M79 Bolt, hexagon (fj1)	Buy now
3	93606--12019 Pin, dowel (614)	Buy now
4	66T41131005B Manifold, ext. 1 S	Buy now
4	66T41131105B Manifold, ext. 1 L	Buy now
5	66T--41133--A0 Gasket, exhaust manifold 1	Buy now
6	97075--08030 Bolt, hexagon (fj1)	Buy now
7	92995--08600 Washer, plain (663)	Buy now
8	66T--45111--10--4D Casing, upper L	Buy now
8	66T45111004D Casing, upper S	Buy now
9	63D--45155--00 Cap	Buy now
10	97575--08545 Bolt, hexagon w/w deep recess	Buy now
12	66T--45114--A0 Gasket, upper casing	Buy now
13	66T--45113--A0 Gasket, upper casing	Buy now
15	90119--08M42 Bolt, with washer	Buy now

Upper Casing



66T0100-1210

F2

Ref	Part	
16	679--45318--00 Bushings, drive shaft 3 L	Buy now
17	93420--30042 Circlip (650) L	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.