



Yamaha E60HMHD 2003

Parts Manual

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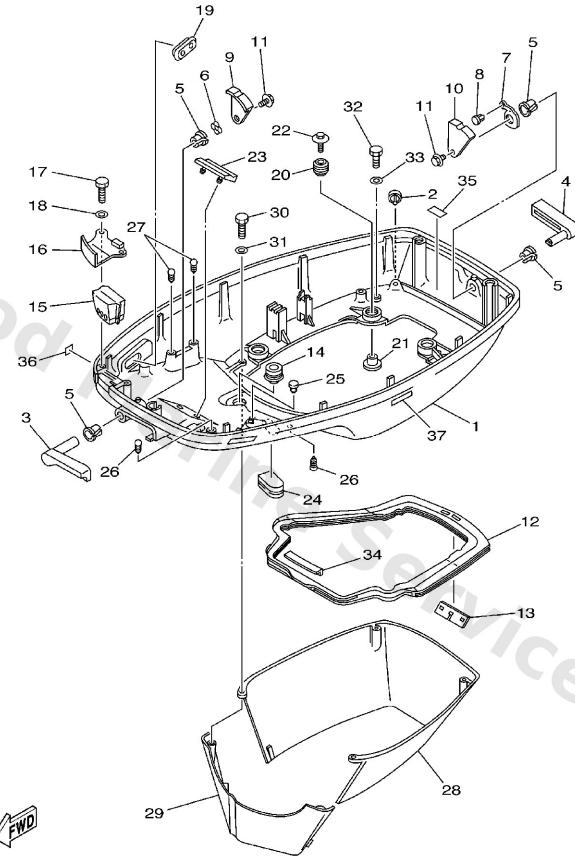
Authorised Yamaha Dealers



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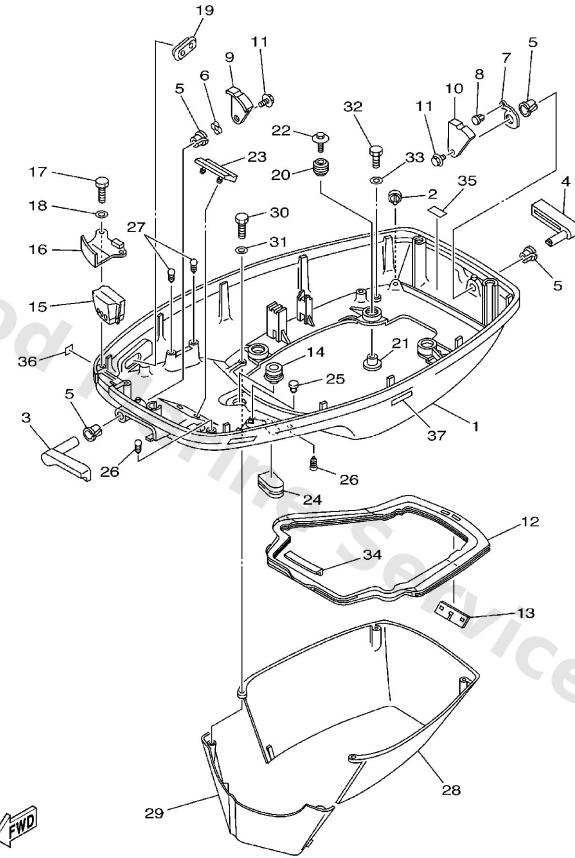
Bottom Cowling



C5

Ref	Part	
1	6H3-42711-14-4D Cowling, bottom 1	Buy now
2	69D-44391-00 Nipple, hose	Buy now
3	6H3-42815-01-4D Lever, clamp	Buy now
4	6H3-42817-01-4D Lever, clamp	Buy now
5	90386-13M38 Bushing (697)	Buy now
6	90206-13M10 Washer, wave (6e5)	Buy now
7	6H3-42813-00 Spring, clamp lever	Buy now
8	90269-04M03 Rivet (6h3)	Buy now
9	6H3-42816-00 Lever, clamp 2	Buy now
10	6H3-42818-00 Lever, clamp 4	Buy now
11	90119-06M09 Bolt, with washer	Buy now
12	6H3-42716-02 Rubber, seal 1	Buy now
13	6K5-42717-00 Rubber, seal 2	Buy now
14	6E5-42724-00 Grommet	Buy now
15	6K5-42725-00 Grommet	Buy now

Bottom Cowling

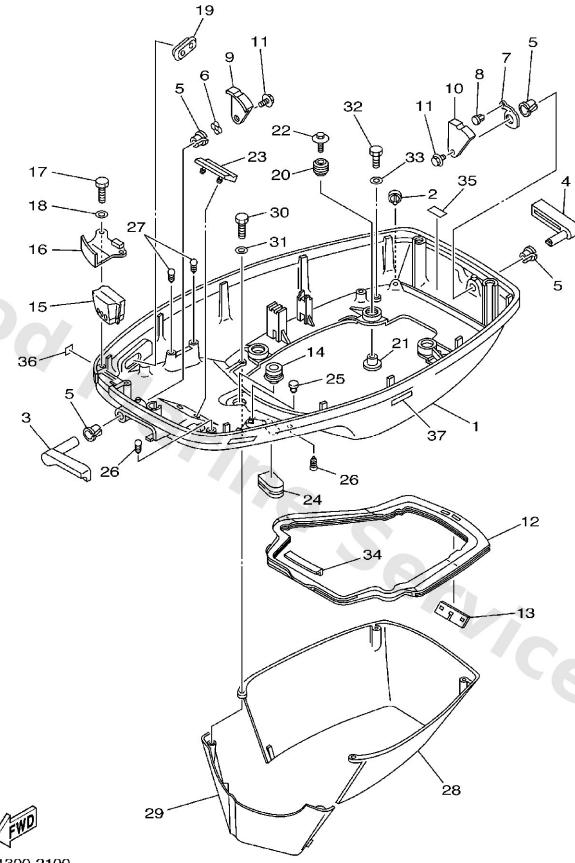


69D1300-2100

C5

Ref	Part	
16	6H3-42738-01-5B Plate, fitting	Buy now
17	97095-06016 Bolt, hexagon deep recess	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	6H3-42727-00 Grommet	Buy now
20	90480-09M12 Grommet (6a0)	Buy now
21	90387-06M69 Collar (688)	Buy now
22	90119-06M61 Bolt, with washer	Buy now
23	6H3-42768-00 Damper	Buy now
24	6H4-42726-00 Grommet	Buy now
25	703-82119-00 Cover, lead wire	Buy now
26	90338-05M03 Plug (6h1)	Buy now
28	6H3-42741-01-4D Apron	Buy now
29	6H3-42771-01-4D Apron	Buy now
30	97095-06025 Bolt	Buy now
32	97095-06020 Bolt(7u8)	Buy now

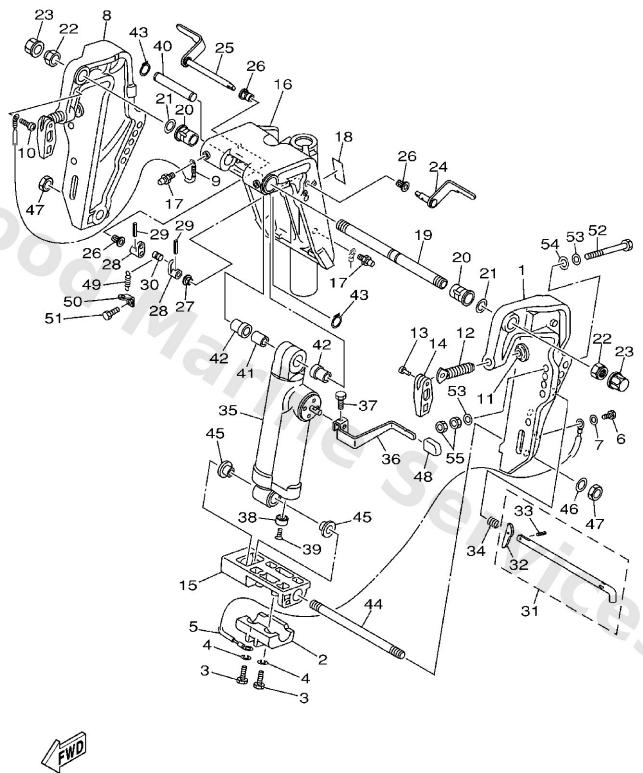
Bottom Cowling



Ref	Part	
34	6H3-42718-00 Rubber, seal 3	Buy now
35	6G5-42791-10 Mark 1	Buy now
36	6A1-28176-00 Label Caution	Buy now
37	6E3-8257H-00 Plate Mark	Buy now

C5

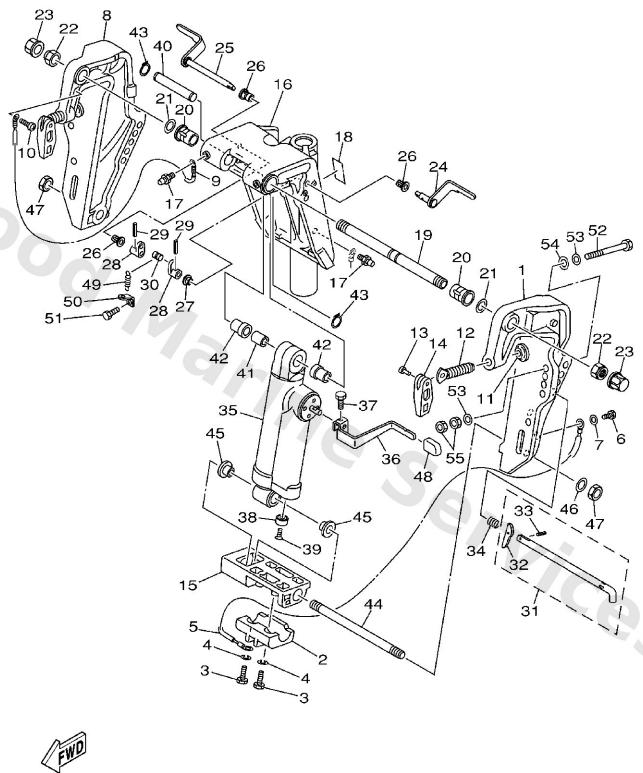
Bracket 1



D5

Ref	Part	
1	63D-43111-01-4D Bracket, clamp 1	Buy now
2	63D-45251-00 Anode	Buy now
3	97095-06025 Bolt	Buy now
4	92995-06100 Washer(6a1)	Buy now
5	6H1-82148-00 Wire, lead	Buy now
6	97095-06010 Bolt	Buy now
7	92995-06600 Washer, plain (646)	Buy now
8	63D-43112-01-4D Bracket, clamp 2	Buy now
9	63D-82148-00 Wire, lead 5	Buy now
10	97885-06008 Screw, pan head(6a3)	Buy now
11	648-43114-01 Pad, transom clamp	Buy now
12	663-43116-01 Screw, transom	Buy now
13	90243-04007 Pin (663)	Buy now
14	663-43118-01-4D Handle, transom clamp	Buy now
15	63D-43128-01-4D Spacer, clamp bracket	Buy now

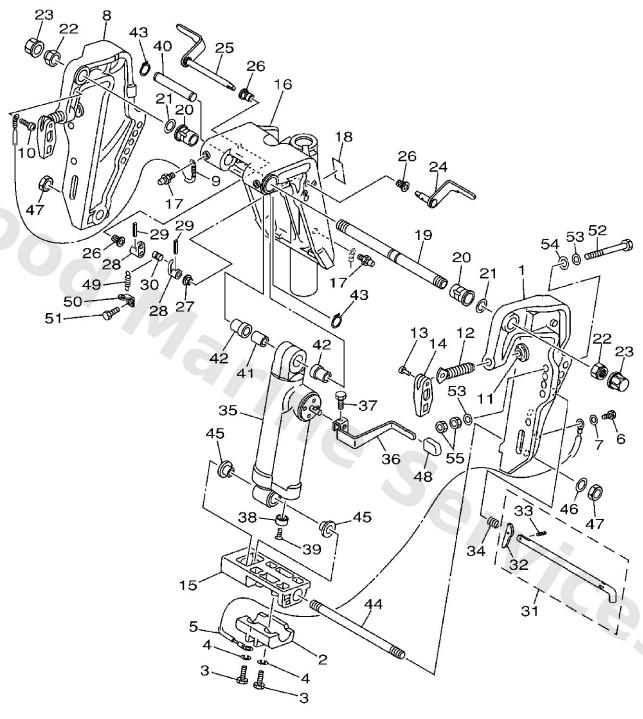
Bracket 1



D5

Ref	Part	
16	69D-43311-11-4D Bracket, swivel 1	Buy now
17	93700-06M03 Nipple, grease(6a1)	Buy now
18	63D-43691-00 Indicator, tilt	Buy now
19	63D-43131-01 Bolt, clamp bracket	Buy now
20	90386-22M15 Bushing (688)	Buy now
21	90201-22M03 Washer, plate(64j)	Buy now
22	90185-22M11 Nut, self-locking	Buy now
23	6G5-43145-01 Cap, clamp bracket	Buy now
24	6H5-43181-03 Lever, tilt stop 1	Buy now
25	6H5-43185-03 Lever, tilt stop 2	Buy now
26	90386-10M16 Bushing (688)	Buy now
27	90386-10025 Bushing (658)	Buy now
28	6G5-43148-00 Collar, distance	Buy now
29	91690-30020 Pin, spring (6h4)	Buy now
30	90249-06M19 Pin(6e5)	Buy now

Bracket 1

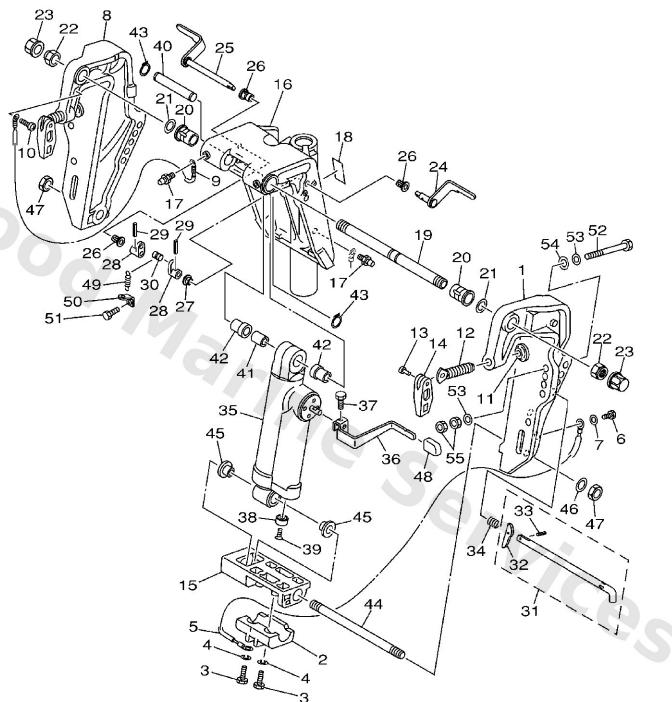


69D0100-1160

D5

Ref	Part	
31	688-43160-01 Tilt rod ass'y	Buy now
32	688-43165-00 Stopper, tilt rod	Buy now
33	91690-30012 Pin, spring	Buy now
34	90502-16M02 Spring, conical (688)	Buy now
35	69D-43170-10-4D Shock absorber sub-assembly	Buy now
36	69D-43631-00 Lever, tilt	Buy now
38	663-45251-00 Anode	Buy now
39	98680-06525 Screw flat head	Buy now
40	69D-43126-00 Pin, upper shock mount	Buy now
41	90387-16003 Collar	Buy now
42	90387-16004 Collar	Buy now
43	93410-16006 Circlip	Buy now
44	90116-18M52 Bolt, stud(62x)	Buy now
45	90386-18M44 Bushing (6g5)	Buy now
46	92995-18600 Washer(64j)	Buy now

Bracket 1

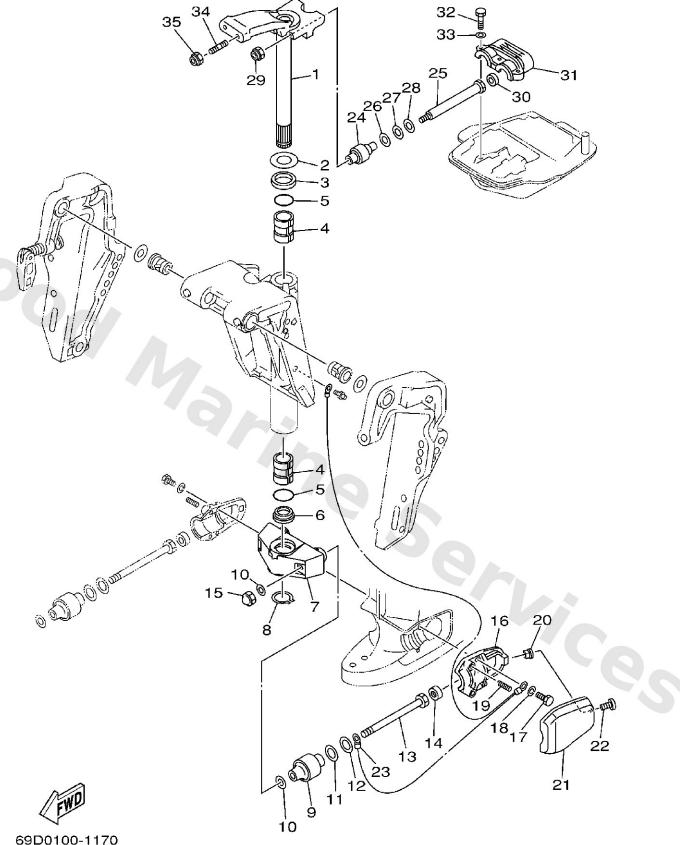


69D0100-1160

D5

Ref	Part	
47	90170-18M10 Nut (6h5)	Buy now
48	682-43318-01 Cover	Buy now
49	90506-14M24 Spring, tension(6e5)	Buy now
50	6G5-43144-00 Hook, spring	Buy now
52	90101-12M65 Bolt	Buy now
53	92995-12200 Ybs66-12 washer,plain	Buy now
54	90201-12426 Washe, plate(663)	Buy now
55	95380-12600 Nut (707)	Buy now

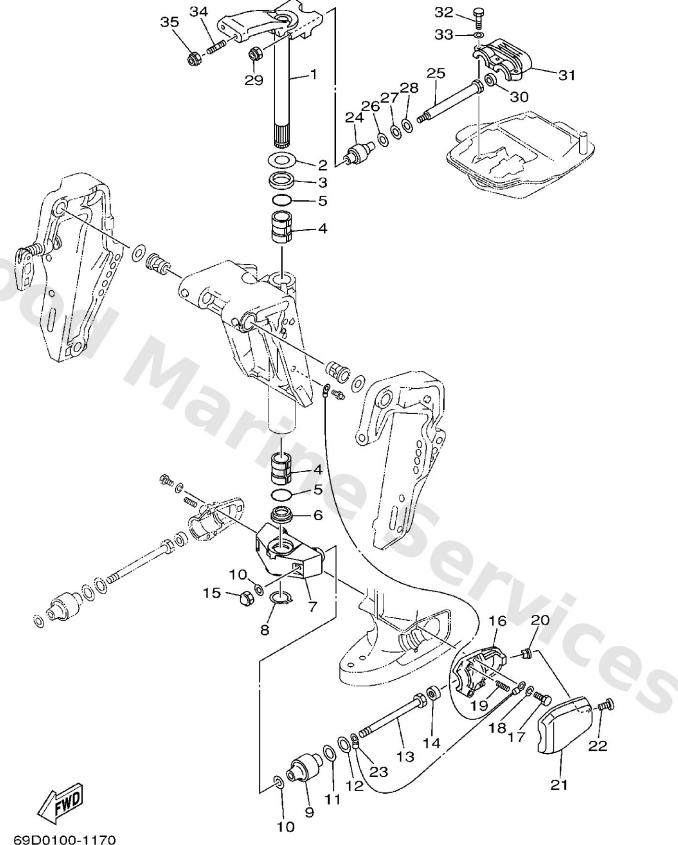
Bracket 2



E1

Ref	Part	
1	69D-42510-10-4D Steering Bracket assembly	Buy now
2	90201-30M00 Washer, plate(6h1)	Buy now
3	90386-30M78 Bush(6h0)	Buy now
4	90386-30M77 Bush(6h0)	Buy now
5	93210-29M94 O-ring(6h1)	Buy now
6	90386-30M60 Bush(6j8)	Buy now
7	69D-44551-10-4D Housing, lower mount rubber 1	Buy now
8	93410-28M06 Circlip (688)	Buy now
9	687-44555-00-94 Mount damper, lower side	Buy now
10	90201-12M16 Washer, plate (679)	Buy now
11	90202-25M04 Washer, plate (663)	Buy now
12	90201-13M19 Washer, plate (663)	Buy now
13	90109-12M21 Bolt (6h3)	Buy now
14	663-44575-00 Damper, lower mount rubber	Buy now
15	95380-12800 Nut crown(663)	Buy now

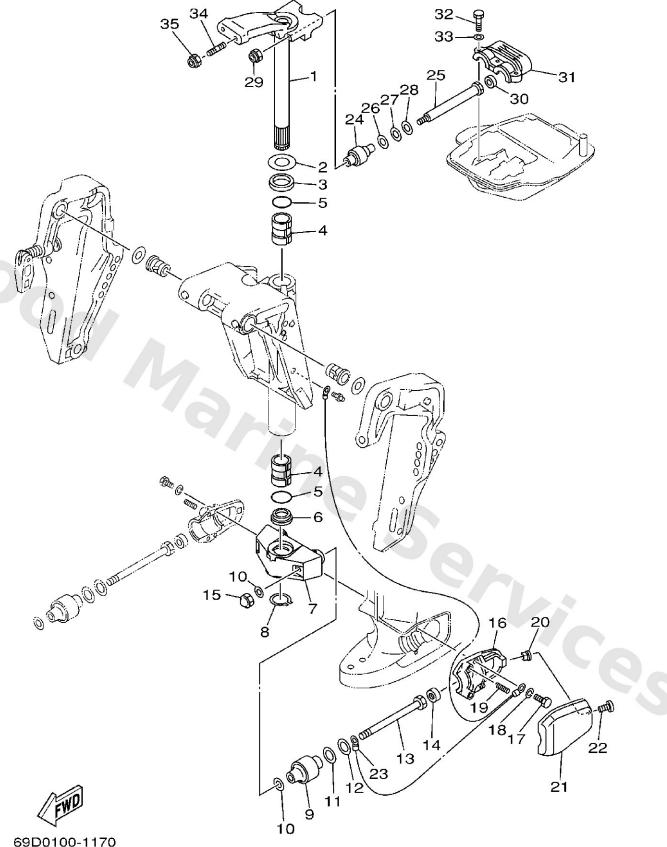
Bracket 2



E1

Ref	Part	
16	6H3-44552-03-94 Housing, lower mount rubber	Buy now
17	97075-08025 Bolt, hexagon deep recess	Buy now
18	92995-08100 Ybs67-8 washer, spring	Buy now
19	90501-14M08 Spring, compression(64j)	Buy now
20	90179-06066 Nut(663)	Buy now
21	6H3-44553-01-4D Cover, lower mount	Buy now
22	97885-06016 Screw, pan head(6b0)	Buy now
23	688-82127-02 Wire, lead 2	Buy now
24	688-44514-00-94 Mount damper, upper side	Buy now
25	90101-10M49 Bolt	Buy now
26	90201-20M21 Washer, plate (688)	Buy now
27	90202-20M06 Washer, plate (688)	Buy now
28	90201-11M22 Washer, plate (688)	Buy now
29	90185-10051 Nut, self-locking	Buy now
31	688-44511-00-94 Cover, upper mount	Buy now

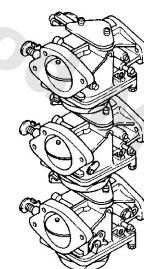
Bracket 2



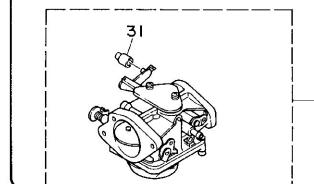
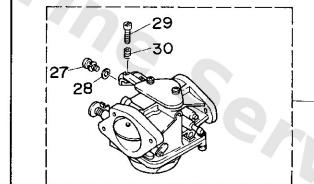
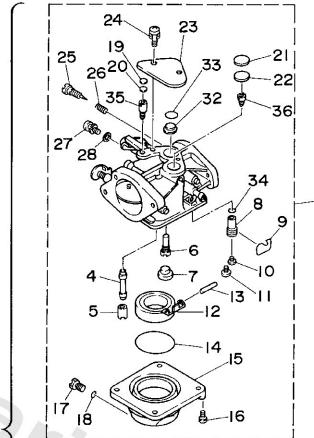
Ref	Part	
32	97075-08035 Bolt(70w)	Buy now
34	90116-10M28 Bolt, stud	Buy now

E1

Carburetor

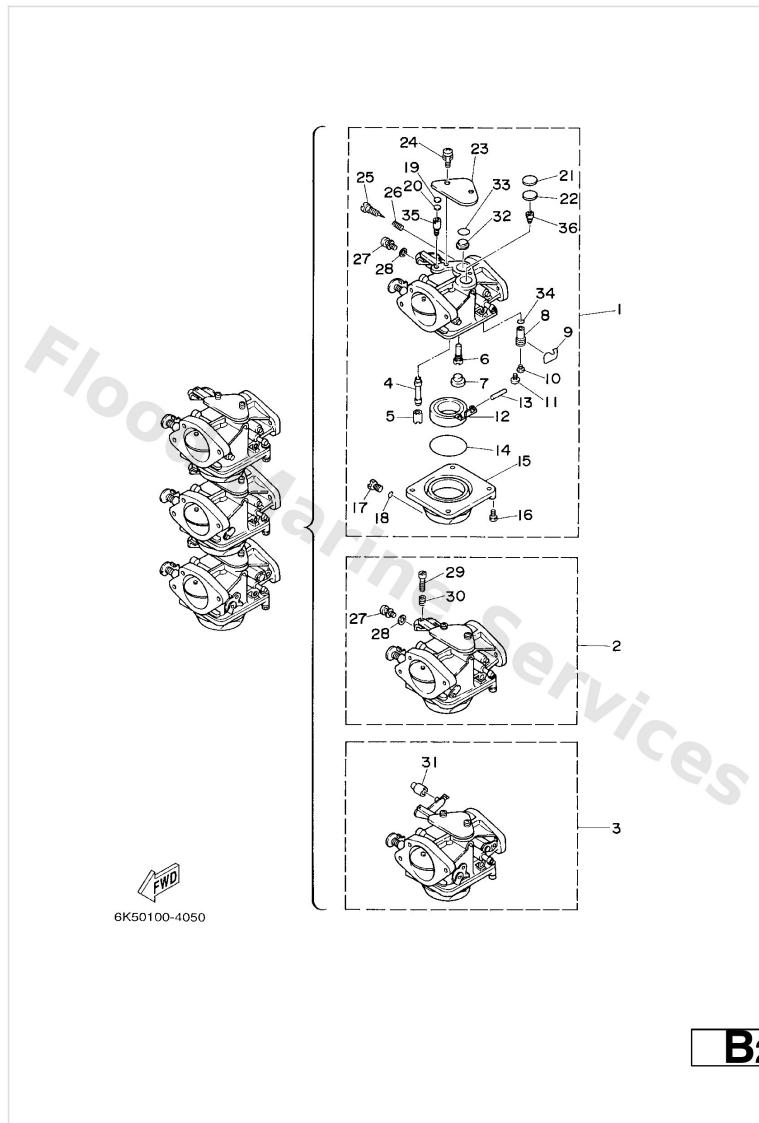


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**B2**

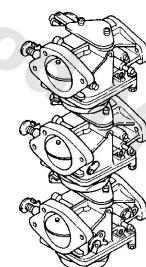
Ref	Part	
1	6K5-14301-03 Carburetor assembly 1	Buy now
2	6K5-14302-03 Carburetor assembly 2	Buy now
3	6K5-14303-03 Carburetor assembly 3	Buy now
4	6H2-14947-02 Nozzle, main	Buy now
5	676-14943-34 Jet, main (#135)	Buy now
6	6H4-14948-15 Jet, slow (#70)	Buy now
7	676-14966-00 Rubber cap	Buy now
8	6H3-14590-01 Needle valve assembly	Buy now
9	663-14159-00 Clip	Buy now
10	676-14186-00 Pin, valve	Buy now
11	98580-04008 Screw, pan head (713)	Buy now
12	6G1-14985-00 Float comp.	Buy now
13	688-14548-00 Pin, arm	Buy now
14	6G1-14984-00 Gasket, float chamber	Buy now
15	6H2-14980-00 Body, float chamber	Buy now

Carburetor

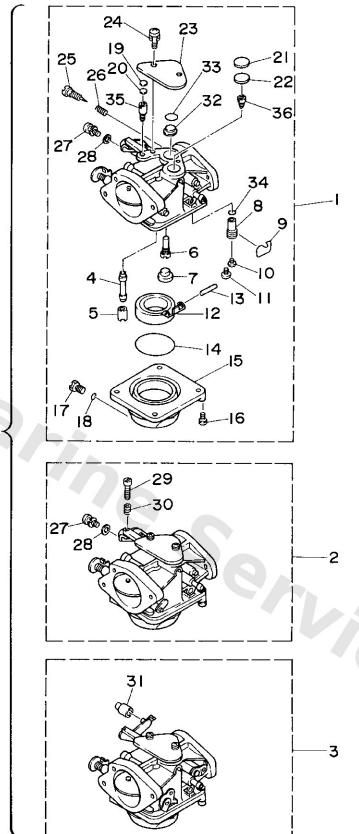


Ref	Part	
16	97980-04114 Screw, pan head(ga5)	Buy now
17	6H3-14992-00 Screw, drain	Buy now
18	93210-04230 O-ring (371)	Buy now
19	663-14126-00 Packing	Buy now
20	663-14527-00 Plate	Buy now
21	688-14126-00 Packing	Buy now
22	688-14527-00 Plate	Buy now
23	6H2-14527-01 Plate	Buy now
24	97980-05310 Screw, with washer(6k5)	Buy now
25	692-14923-00 Screw, adjusting	Buy now
26	679-14555-00 Spring	Buy now
27	6K5-14592-00 Screw #1,2	Buy now
28	90201-05652 Washer, plate(65j) #1,2	Buy now
29	63V-14523-00 Screw, stop #2	Buy now
30	90501-10326 Spring coil(663)(carb) #2	Buy now

Carburetor



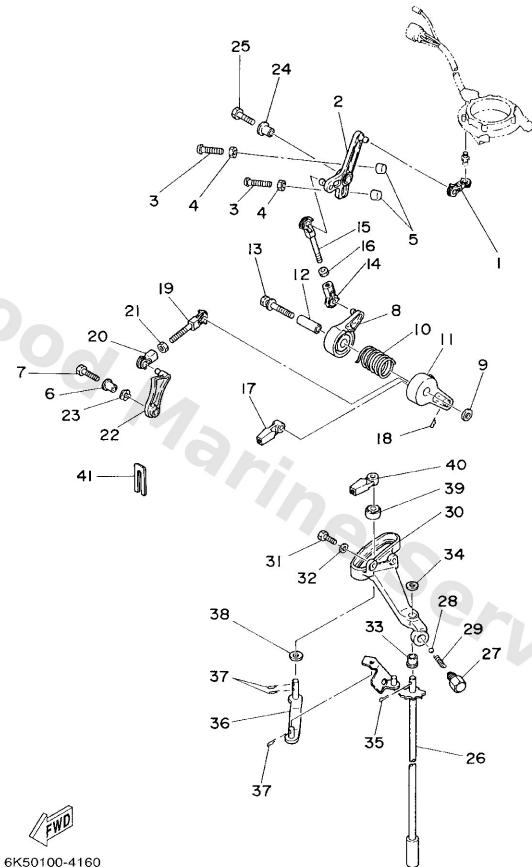
6K50100-4050



B2

Ref	Part	
31	6H2-14578-00 Collar #3	Buy now
32	6H3-14578-00 Collar	Buy now
33	93210-15M52 O-ring (6e9)	Buy now
34	93210-04228 O-ring (371)	Buy now
35	6K5-14945-36 Jet, air main (#145)	Buy now
36	6K5-14950-21 Jet, air slow (#85)	Buy now

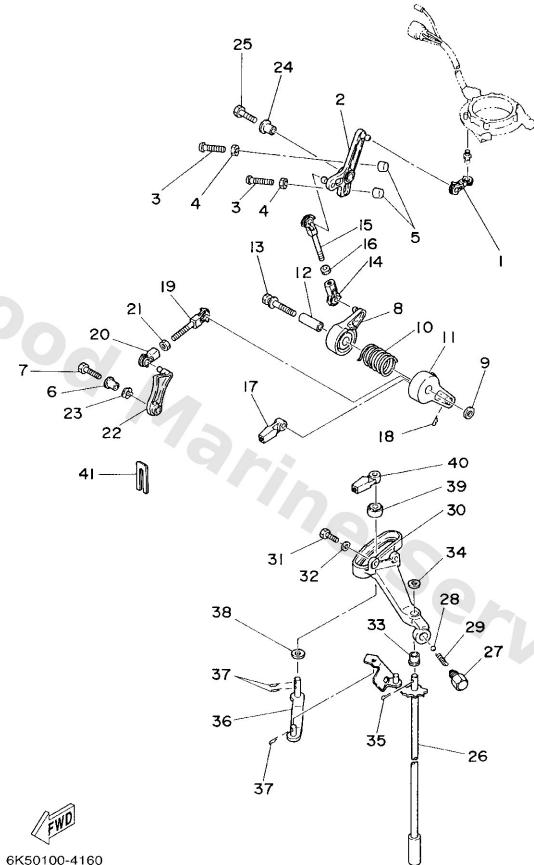
Control



6K50100-4160

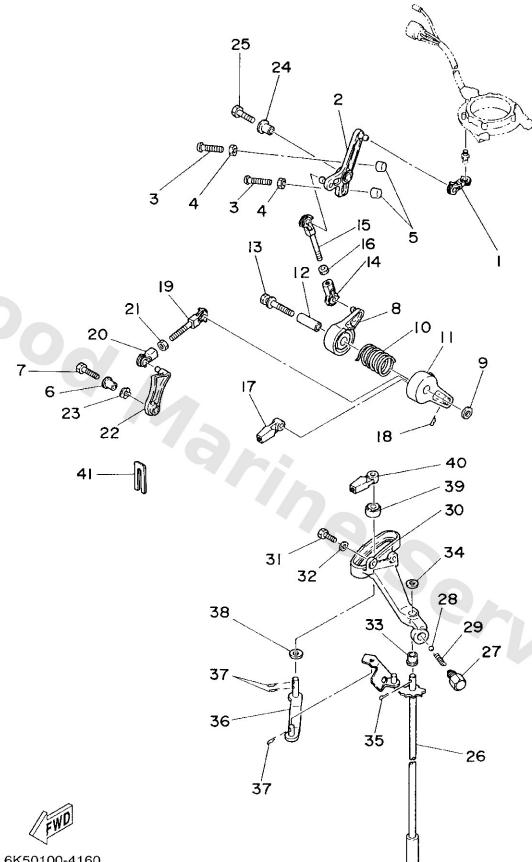
D3

Ref	Part	
1	6H3-41238-00 Joint, link 1	Buy now
2	6H3-41631-00 Lever, magneto control 1	Buy now
3	90157-06M13 Screw, pan head(6h4)	Buy now
4	95380-06600 Nut(661)	Buy now
5	688-44194-00 Cap	Buy now
6	90387-06M60 Collar (6h3)	Buy now
7	97095-06025 Bolt	Buy now
8	6H3-41632-00 Lever, magneto control 2	Buy now
9	90201-06M31 Washer (6a0)	Buy now
10	90508-29M19 Spring, torsion	Buy now
11	6H3-41633-00 Lever, magneto control 3	Buy now
12	90387-06M59 Collar (6h3)	Buy now
13	90119-06M91 Bolt, with washer	Buy now
14	662-41237-01 Joint, link	Buy now
15	679-41636-00 Rod, magneto control	Buy now



D3

Ref	Part	
16	95380-05600 Nut, hexagon (663)	Buy now
17	663-48344-00 Cable end, remote control	Buy now
18	90468-18008 Clip 620436610000	Buy now
19	682-41237-50 Joint, link 2	Buy now
22	6H3-41213-01 Cam, accele	Buy now
23	90206-10M04 Washer, wave (676)	Buy now
26	6K5-44120-11 Handle gear shift assembly	Buy now
27	648-42715-00 Bushing 2	Buy now
28	93501-04M02 Ball (697)	Buy now
29	90501-12082 Spring 6484411600	Buy now
30	6H3-44117-00-94 Bracket 1	Buy now
31	97013-06020 Bolt(62y)	Buy now
32	92903-06600 Washer, plain (646)	Buy now
33	90386-07M58 Bush(6h1)	Buy now
34	92990-08200 Ybs66-8 washer, plain	Buy now

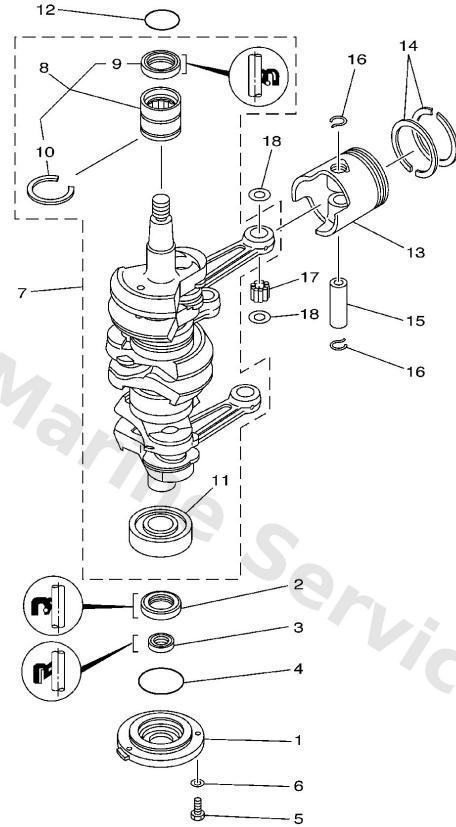


6K50100-4160

Ref	Part	
35	91490-20012 Pin, cotter (648)	Buy now
36	6H3-44121-01 Lever, shift rod	Buy now
38	90202-07M07 Washer, plate (688)	Buy now
39	688-44122-00 Bushing, shift rod lever	Buy now
41	6H3-48538-00 Clamp, cable	Buy now

D3

Crankshaft. Piston



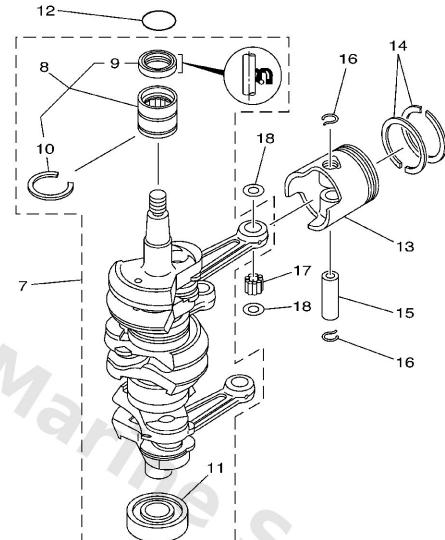
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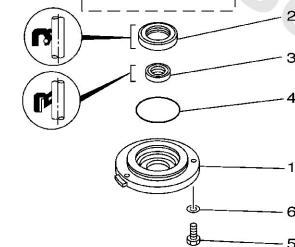
A7

Ref	Part	
1	6H3-15359-00-94 Housing, oil seal	Buy now
2	93102-30M23 Oil seal (6h3)	Buy now
3	93106-18M01 Oil seal (6h3)	Buy now
4	93210-65M50 O-ring	Buy now
5	97095-06020 Bolt(7u8)	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	69D-11400-00 Crankshaft assembly	Buy now
8	93311-636U6 Bearing, needle (6h3)	Buy now
9	93102-36M24 Oil seal(52w)	Buy now
10	93440-49M04 Circlip (6h3)	Buy now
11	93306-306V1 Bearing(6h2)	Buy now
12	93210-46M16 O-ring (688)	Buy now
13	6K5-11631-03-95 Piston (std)	Buy now
13	6K5-11635-03 Piston (0.25mm o/s) AP	Buy now
13	6K5-11636-03 Piston (0.50mm o/s) AP	Buy now

Crankshaft. Piston



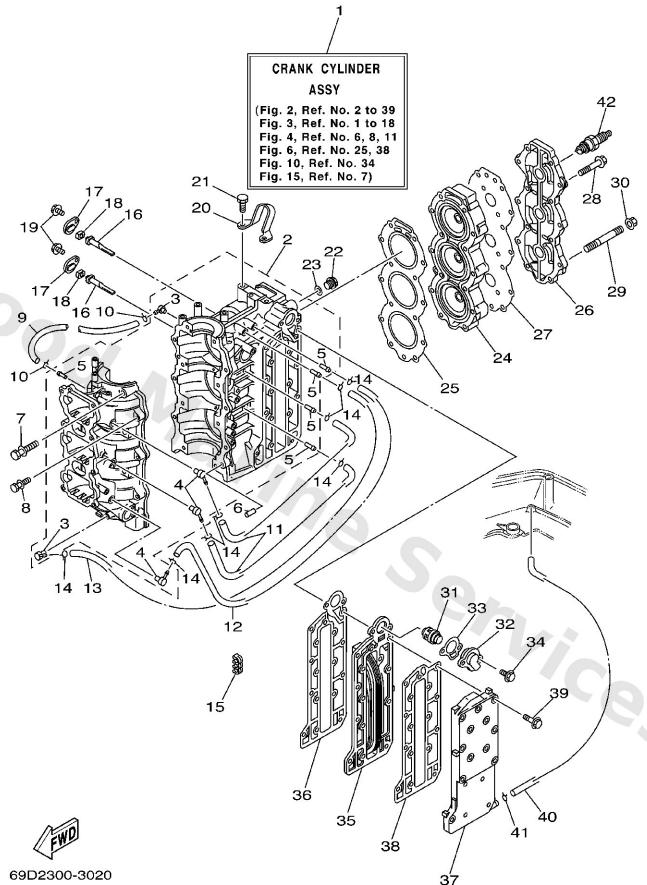
6H20010-0030



A7

Ref	Part	
14	6K5-11601-02 Piston ring set (std)	Buy now
14	6K5-11601-12 Piston ring set (1st o/s) AP	Buy now
14	6K5-11601-22 Piston ring set (2nd o/s) AP	Buy now
15	6H3-11633-00 Pin, piston	Buy now
16	688-11634-10 Clip, piston pin	Buy now
17	93603-18M09 Pin, dowel b (6h3)	Buy now
18	90201-20417 Washer, plate(663)	Buy now

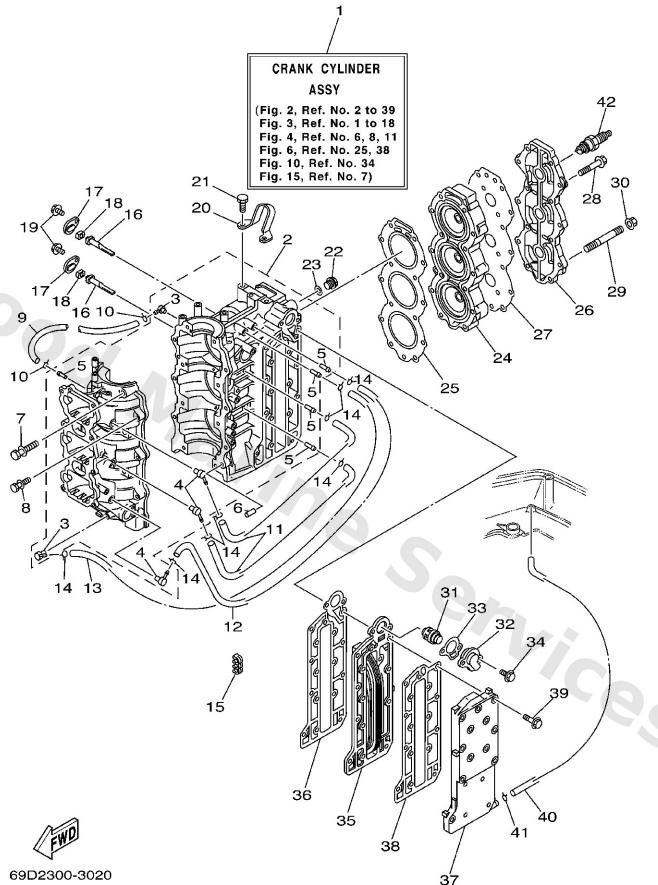
Cylinder. Crankcase



A5

Ref	Part	
3	688-11370-01 Check valve assembly	Buy now
4	650-11370-01 Check valve assembly	Buy now
5	624-14485-00 Pipe, joint	Buy now
6	93608-12063 Pin, dowel (626)	Buy now
7	90119-10005 Bolt, with washer	Buy now
8	90119-08M64 Bolt, with washer	Buy now
9	90445-07M44 Hose (I390)	Buy now
10	90467-06016 Clip (655)	Buy now
11	90445-07M02 Hose (I200)	Buy now
12	90445-07M45 Hose (I390)	Buy now
13	90445-07M82 Hose (I770)	Buy now
15	90464-07M05 Clamp (6g5)	Buy now
16	6H3-11325-01 Anode	Buy now
18	6H3-11328-00 Grommet, anode	Buy now
19	90119-06023 Bolt, with washer	Buy now

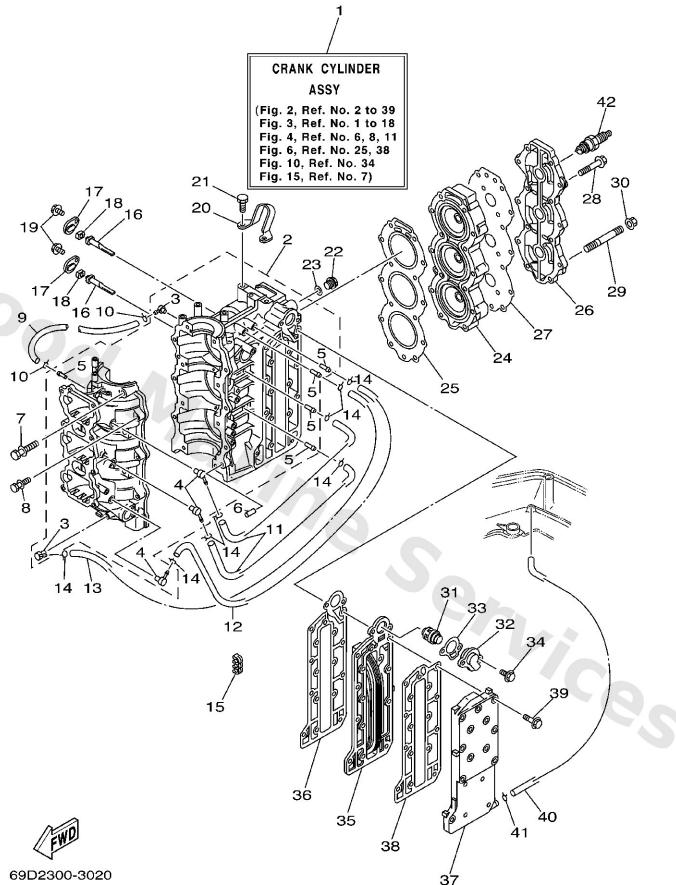
Cylinder. Crankcase



A5

Ref	Part	
20	6K5-11119-01 Hanger, engine	Buy now
21	90101-08002 Bolt	Buy now
22	90340-14M00 Plug, straight screw(62y)	Buy now
23	90430-14115 Gasket (663)	Buy now
25	6H3-11181-A1 Gasket, cylinder head 1	Buy now
27	6H3-11193-A1 Gasket, head cover 1	Buy now
28	90119-08MA5 Bolt, with washer	Buy now
29	90116-08M69 Bolt, stud	Buy now
30	90179-08M34 Nut	Buy now
31	6H3-12411-10 Thermostat	Buy now
32	6H3-12413-00-1S Cover, thermostat	Buy now
33	6H3-12414-A1 Gasket, cover	Buy now
34	90119-06MA3 Bolt, with washer	Buy now
35	6H3-41111-01-1S Inner cover, exhaust	Buy now
36	6H3-41112-A0 Gasket, exhaust inner cover	Buy now

Cylinder. Crankcase



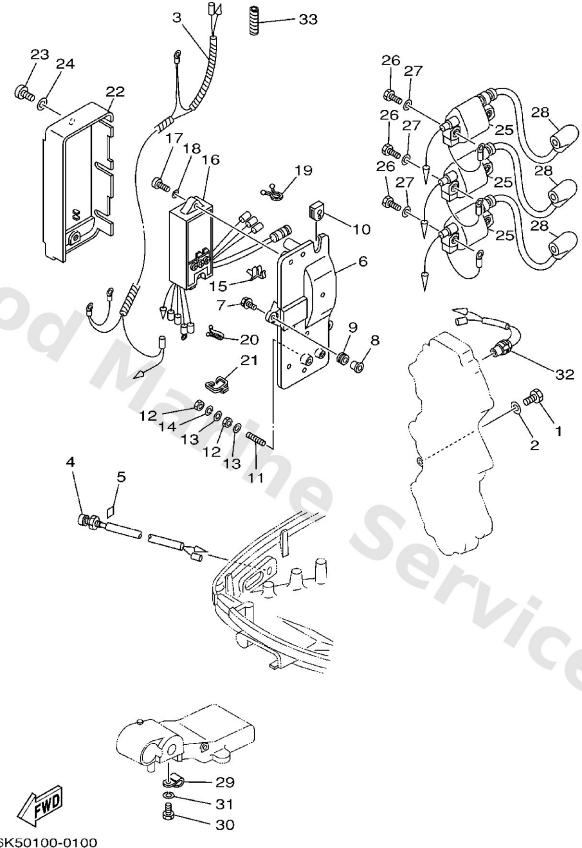
Ref	Part	
37	6H3-41113-02-1S Outer cover, exhaust	Buy now
38	6H3-41114-A0 Gasket, exhaust outer cover	Buy now
39	90119-06MA5 Bolt, with washer	Buy now
40	663-24312-01 Pipe 1	Buy now
41	90467-08004 Clip, pipe 6162435600	Buy now
42	94702-00247 Plug, spark (br8hs-10)	Buy now

A5

Flood Marine Services

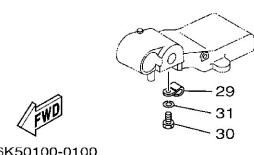
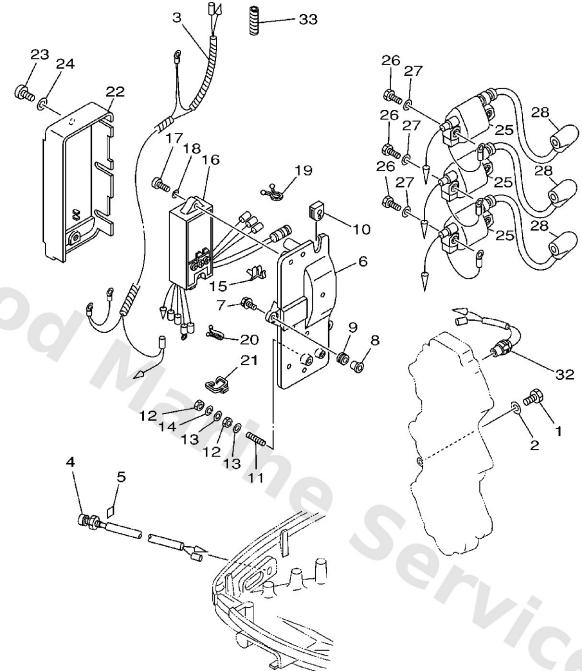
C3

Ref	Part	
1	97013-06012 Bolt(gh1)	Buy now
2	92903-06600 Washer, plain (646)	Buy now
3	6K5-82531-00 Wire, lead	Buy now
4	6H4-85411-00 Overheat warning lamp	Buy now
5	6H4-85415-00 Mark, Signal Lamp	Buy now
6	6H3-85542-00-94 Bracket	Buy now
7	90105-06M14 Bolt (6e0)	Buy now
8	90387-06M43 Coller (6e9)	Buy now
9	90480-13M24 Grommet (6e9)	Buy now
10	6H3-81922-00 Grommet	Buy now
11	90116-06M07 Bolt, stud (688)	Buy now
12	95380-06700 Nut	Buy now
13	92990-06200 Ybs66-6 washer, plain	Buy now
14	92990-06100 Washer(6a1)	Buy now
15	90464-04M12 Clamp (6h3)	Buy now



C3

Ref	Part	
16	6H3-85540-11 C.d.i. unit assembly	Buy now
17	97880-06025 Screw, pan head(6b0)	Buy now
18	92990-06600 Washer, plain (646)	Buy now
19	90464-08M07 Clamp	Buy now
20	90464-12M17 Clamp(6j8)	Buy now
21	90464-07M10 Clamp (6h3)	Buy now
22	6H3-81916-00 Cover, terminal	Buy now
23	97885-06012 Screw, pan head(62j)	Buy now
24	92995-06600 Washer, plain (646)	Buy now
25	6H3-85570-10 Ignition coil assembly	Buy now
26	97013-06025 Bolt(62y)	Buy now
28	6G1-82370-21 Plug cap assembly	Buy now
29	90465-06M90 Clamp	Buy now
31	92903-06100 Washer(6a1)	Buy now
32	688-82560-10 Thermo switch assembly	Buy now

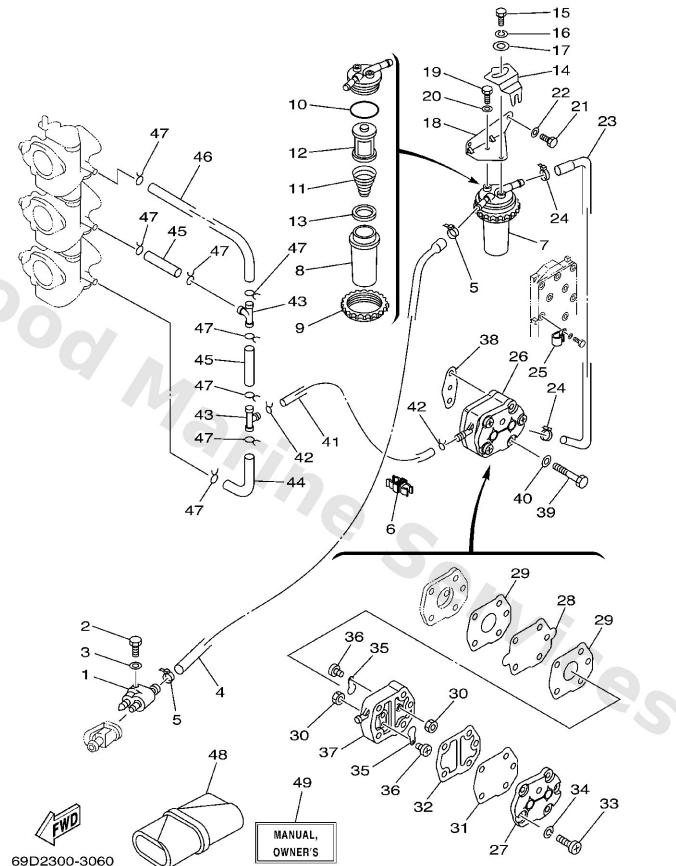


6K50100-0100

Ref	Part	
33	90446-10M02 Tube (6e5)	Buy now

C3

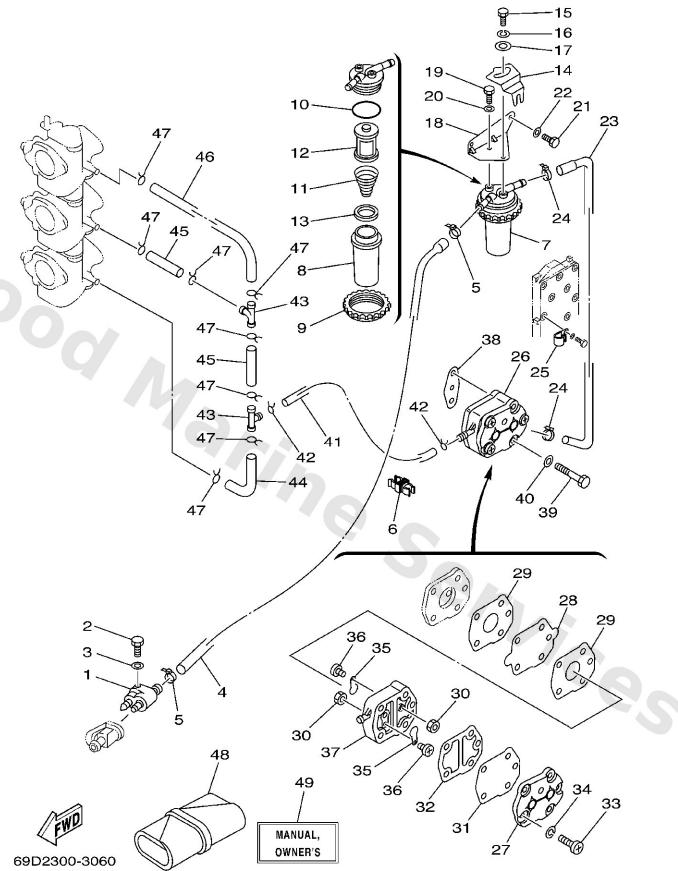
Fuel



B4

Ref	Part	
1	<u>6G1-24304-02</u> Fuel pipe joint comp. 1	<u>Buy now</u>
2	<u>97095-06025</u> Bolt	<u>Buy now</u>
3	<u>92995-06600</u> Washer, plain (646)	<u>Buy now</u>
4	<u>69D-24311-00</u> Pipe, fuel 1	<u>Buy now</u>
5	<u>90465-11M10</u> Clamp	<u>Buy now</u>
6	<u>90464-10M59</u> Clamp	<u>Buy now</u>
7	<u>61A-24560-04</u> Filter assembly	<u>Buy now</u>
8	<u>61A-24521-00</u> Cup, filter	<u>Buy now</u>
9	<u>65L-24531-01</u> Nut	<u>Buy now</u>
10	<u>61A-24564-00</u> O-ring	<u>Buy now</u>
11	<u>61A-24577-01</u> Spring	<u>Buy now</u>
12	<u>61A-24563-00</u> Element, filter	<u>Buy now</u>
13	<u>61A-24469-00</u> Float, water level	<u>Buy now</u>
14	<u>65L-24558-00</u> Holder, filter	<u>Buy now</u>
15	<u>97095-06016</u> Bolt, hexagon deep recess	<u>Buy now</u>

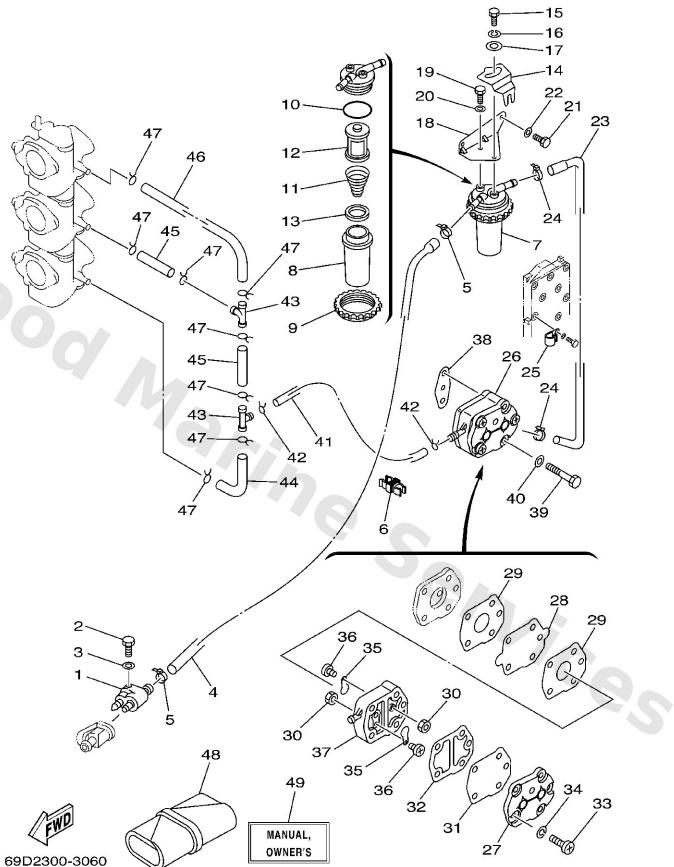
Fuel



B4

Ref	Part	
16	92995-06100 Washer(6a1)	Buy now
17	90201-06068 Washer,plate (6k8)	Buy now
18	69D-24566-01 Bracket, filter	Buy now
19	97095-06014 Bolt(gj3)	Buy now
23	69D-24312-00 Pipe 2	Buy now
25	90465-08M83 Clamp	Buy now
26	692-24410-00 Fuel pump assembly	Buy now
27	6A0-24413-00 Cover, pump	Buy now
28	692-24411-00 Diaphragm	Buy now
29	648-24434-01 Gasket, body	Buy now
30	95380-03600 Nut (6g8)	Buy now
31	663-24411-00 Diaphragm	Buy now
32	648-24435-02 Gasket, body 2	Buy now
33	98503-05028 Ybs86-530 screw,panhead	Buy now
34	92990-05100 Ybs67-5 washer, spring	Buy now

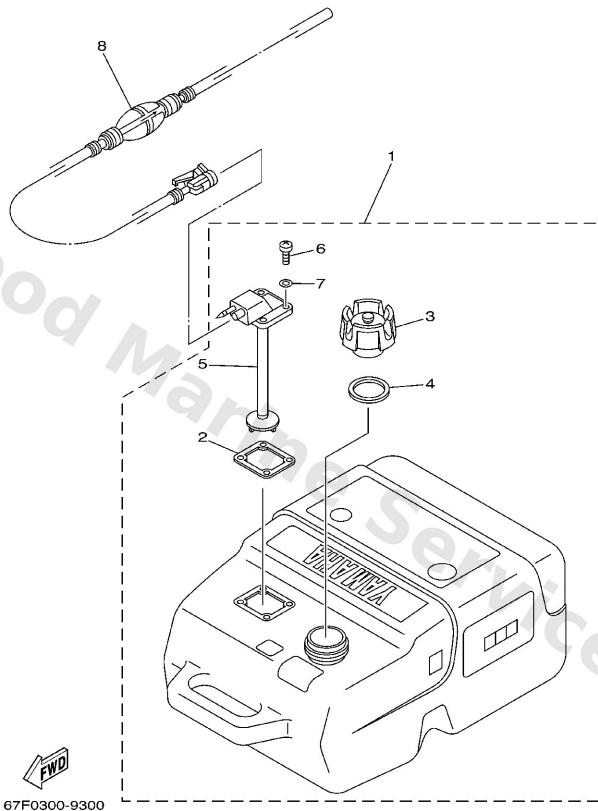
Fuel



B4

Ref	Part	
35	6A0-24421-01 Valve, check	Buy now
36	6A0-14325-00 Screw, pan head	Buy now
37	6A0-24412-02 Body 1	Buy now
38	650-24431-A0 Gasket,fuel pump	Buy now
39	97095-06040 Bolt (682)	Buy now
41	90445-09072 Hose (I1500)	Buy now
42	90467-08004 Clip, pipe 6162435600	Buy now
43	688-24378-00 Pipe, joint	Buy now
44	6H3-24313-00 Pipe, fuel 2	Buy now
45	90445-09220 Hose (I1500)	Buy now
46	6H3-24314-00 Pipe 4	Buy now
48	656-W2810-02 Tool kit	Buy now
49	69D-28199-60-A0 Manual,Owner's (F,S,P)	Buy now

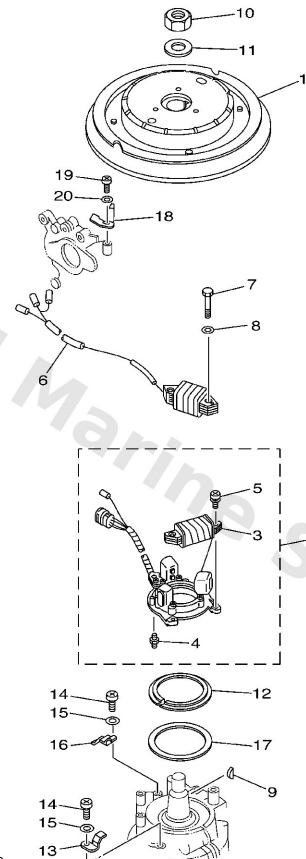
Fuel Tank



F3

Ref	Part	
1	6YK-24201-01 Fuel Tank assembly (25L) AP PLASTIC, 25L	Buy now
2	6YL-24268-01 Gasket, fuel meter	Buy now
3	6YK-24610-00 Cap assembly WITH INDICATOR	Buy now
4	6YL-24641-00 Gasket, cap 1	Buy now
5	6YK-24260-01 Fuel meter assembly	Buy now
6	90157-05M16 Screw, pan head	Buy now
7	6YL-24329-00 Seal	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

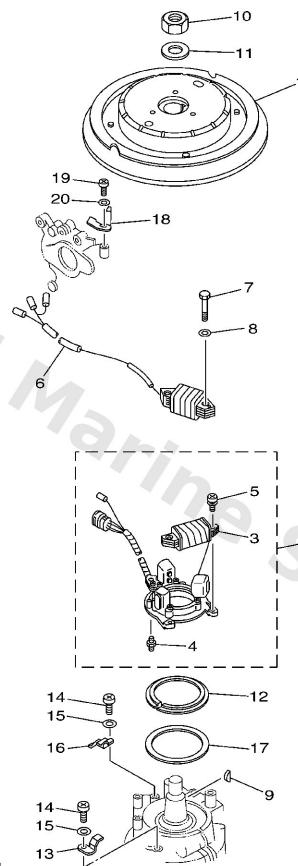
Generator



C2

Ref	Part	
1	6K5-85550-10 Rotor assembly	Buy now
2	6H3-85510-A1 Stator assembly	Buy now
3	6H3-85520-00 Charge coil assembly	Buy now
4	663-85518-00 Joint, ball	Buy now
5	97902-05125 Screw, with washer(6m6)	Buy now
6	6H3-85533-A0 Lighting coil assembly	Buy now
7	97013-06030 Bolt	Buy now
8	92903-06600 Washer, plain (646)	Buy now
9	90280-05015 Key, woodruff	Buy now
10	90170-20137 Nut, hexagon(663)	Buy now
11	90201-21M18 Washer, plate (663)	Buy now
12	6H4-41611-00 Retainer, magneto base	Buy now
13	6H3-41612-00 Retainer, magneto base 2	Buy now
14	97885-06012 Screw, pan head(62j)	Buy now
15	92995-06600 Washer, plain (646)	Buy now

Generator

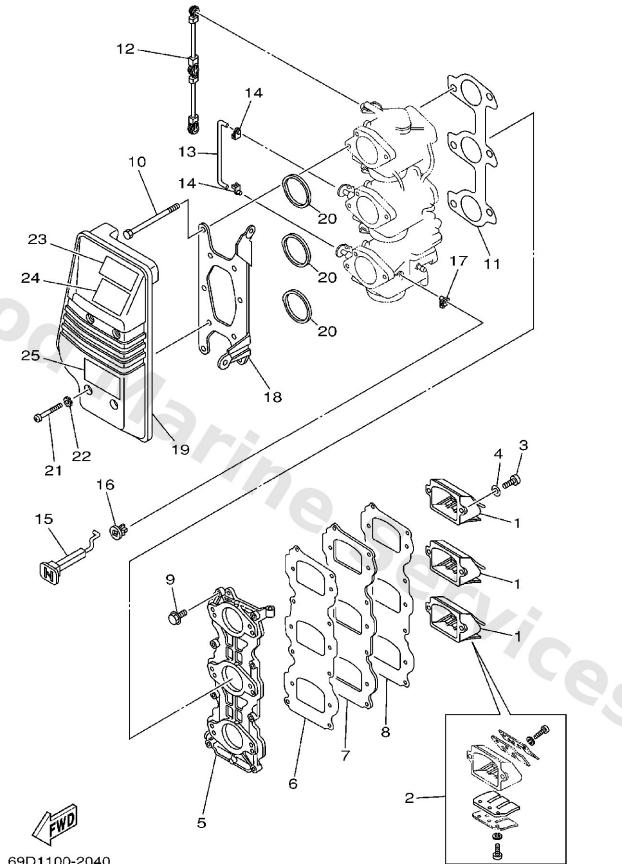


 69D0300-1080

Ref	Part	
16	6H3-41612-10 Retainer, magneto base 2	Buy now
17	6K5-41618-00 Washer, magneto	Buy now
18	6K5-81332-60 Plate, timing	Buy now
19	97885-06010 Screw pan head	Buy now

C2

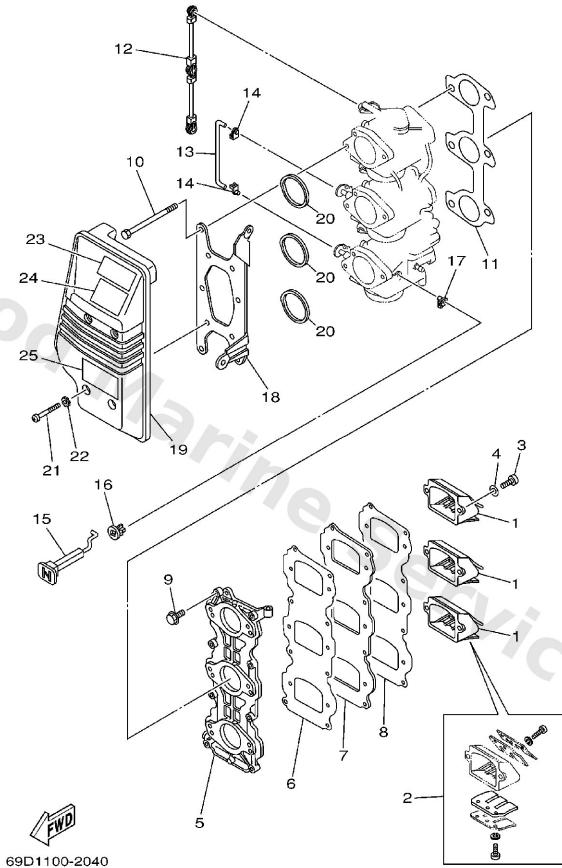
Intake



B1

Ref	Part	
1	6H2-13610-00 Reed valve assembly	Buy now
2	688-W0004-00 Reed set	Buy now
3	97880-05016 Screw, pan head(6b0)	Buy now
4	92990-05600 Washer, plain (646)	Buy now
5	6H3-13641-03-94 Manifold, intake 1	Buy now
6	6H3-13621-A1 Gasket, valve seat	Buy now
7	6H3-13624-00-94 Plate, reed valve	Buy now
8	6H3-13622-A1 Gasket, valve seat	Buy now
9	90119-06MA3 Bolt, with washer	Buy now
10	97095-06095 Bolt, hexagon deep recess	Buy now
11	6H3-14198-A1 Gasket	Buy now
12	6H3-41217-00 Rod, accel lever	Buy now
13	6H3-41257-00 Rod, choke link 2	Buy now
14	661-41262-02 Joint, choke lever	Buy now
15	6H3-41271-00 Knob, choke	Buy now

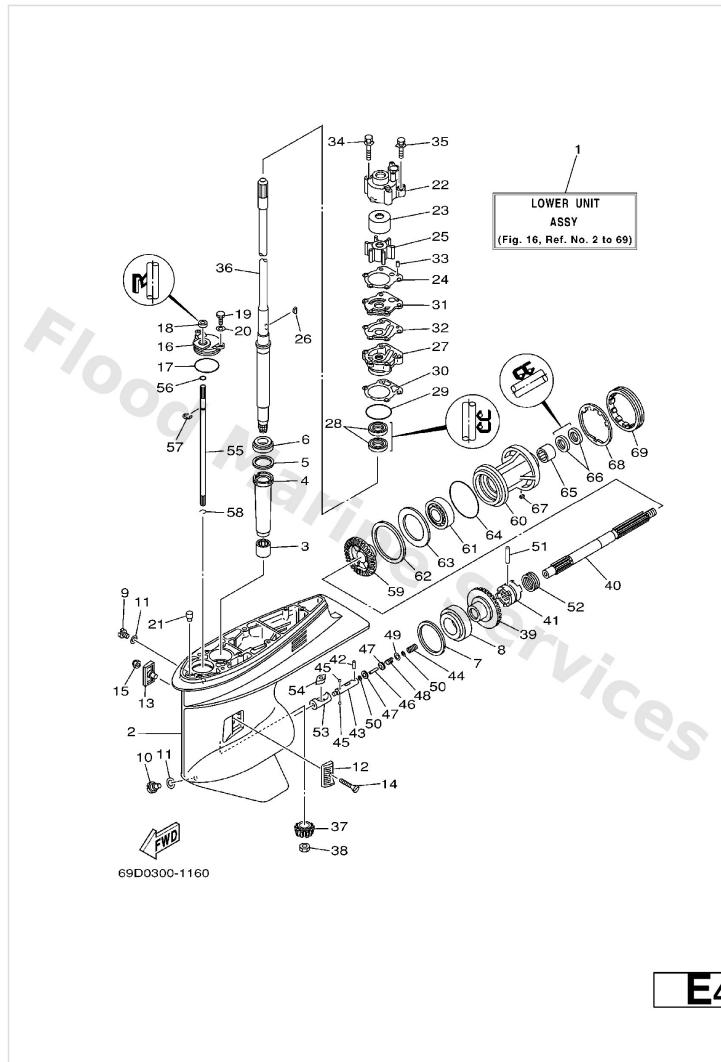
Intake



Ref	Part	
16	689-41273-00 Grommet	Buy now
18	6H3-14413-10 Stay	Buy now
19	6H3-14440-02 Silencer assembly, intake	Buy now
20	6H3-14457-01 Seal	Buy now
21	97885-06045 Screw, pan head(6b0)	Buy now
22	90209-06M05 Washer (688)	Buy now
23	6A1-83625-41 Mark 5	Buy now
24	6A1-83625-51 Mark 5	Buy now
25	6K5-14488-00 Label, caution	Buy now

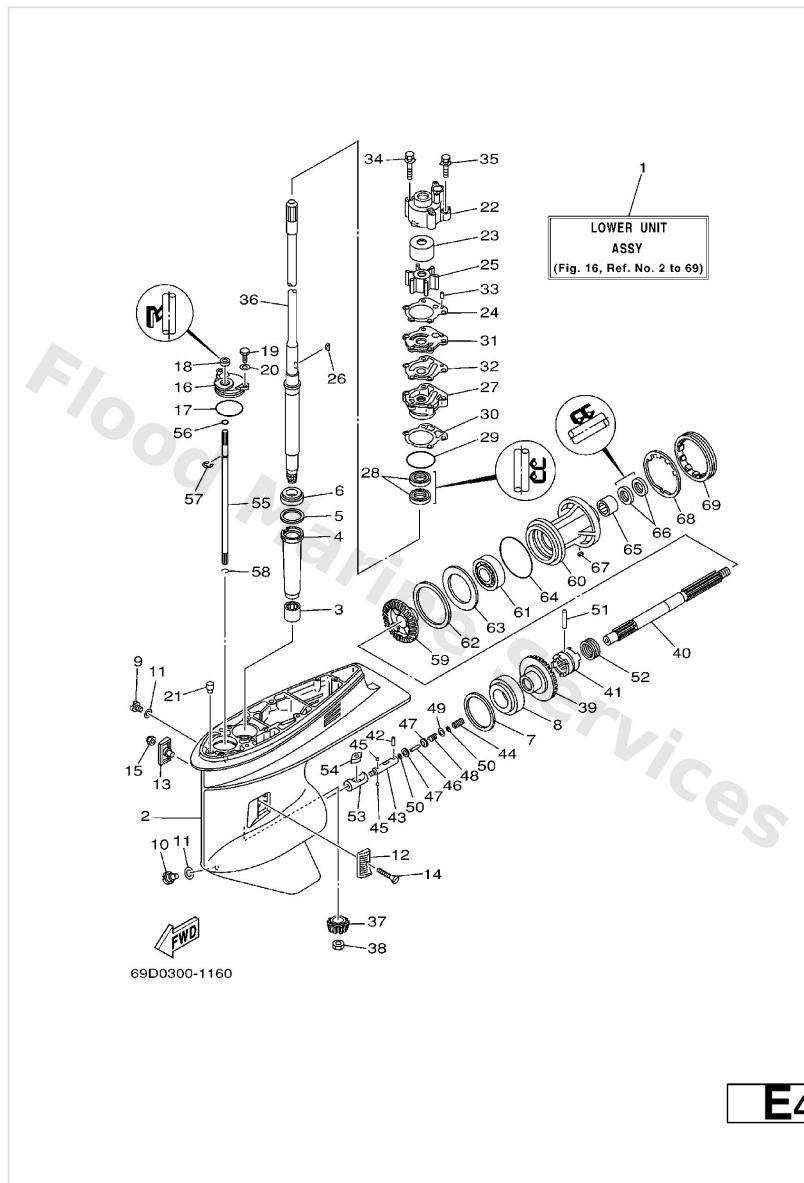
B1

Lower Casing. Drive 1



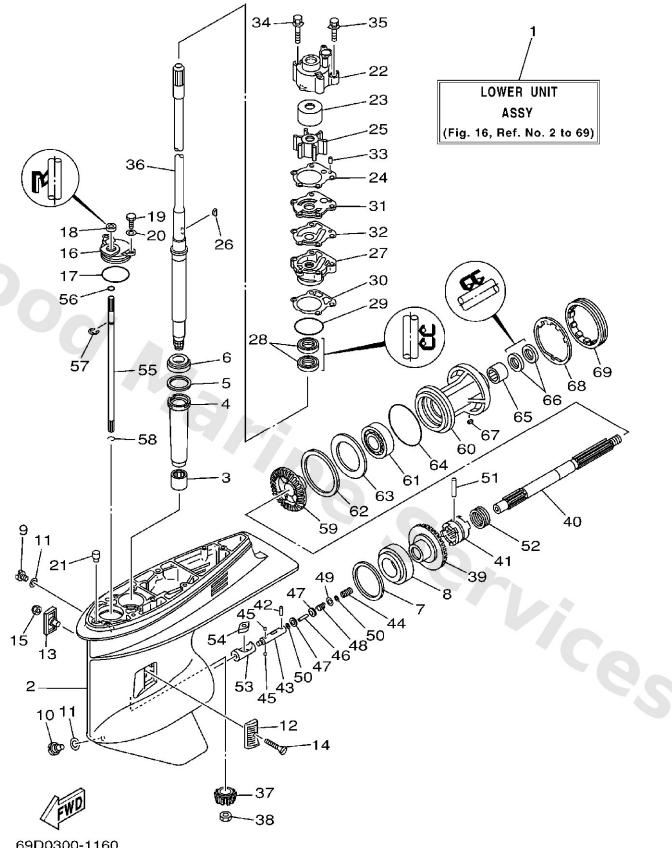
Ref	Part	
1	69D-45300-10-4D Lower unit assembly	Buy now
2	6H1-45301-03-4D Lower casing set	Buy now
3	93315-325V1 Bearing, needle (688)	Buy now
4	688-45536-01 Sleeve, drive shaft	Buy now
5	688-45587-01-10 Shim (t:0.10mm) UR	Buy now
5	688-45587-01-12 Shim (t:0.12mm) UR	Buy now
5	688-45587-01-15 Shim (t:0.15mm) UR	Buy now
5	688-45587-01-18 Shim (t:0.18mm) UR	Buy now
5	688-45587-01-30 Shim (t:0.30mm) UR	Buy now
5	688-45587-01-40 Shim (t:0.40mm) UR	Buy now
5	688-45587-01-50 Shim (t:0.50mm) UR	Buy now
6	93332-000U3 Brg,tapered roller 50mm (688)	Buy now
7	688-45567-01-10 Shim (t:0.10mm) UR	Buy now
7	688-45567-01-12 Shim (t:0.12mm) UR	Buy now
7	688-45567-01-15 Shim (t:0.15mm) UR	Buy now

Lower Casing. Drive 1



Ref	Part	
7	688-45567-01-18 Shim (t:0.18mm) UR	Buy now
7	688-45567-01-30 Shim (t:0.30mm) UR	Buy now
7	688-45567-01-40 Shim (t:0.40mm) UR	Buy now
7	688-45567-01-50 Shim (t:0.50mm) UR	Buy now
8	93332-000W7 Bearing(6b0)	Buy now
9	90340-08002 Plug, straight screw	Buy now
10	688-45341-10 Plug, drain	Buy now
11	90430-08020 Gasket	Buy now
12	6H1-45214-00 Cover, water inlet	Buy now
13	6H1-45215-00 Cover, water inlet	Buy now
14	90151-05M00 Screw, countersunk(692)	Buy now
15	90185-05002 Nut nylon (sus)(ex4)	Buy now
16	688-45321-00 Plate	Buy now
17	93210-49046 O-ring (620)	Buy now
18	93106-09014 Oil seal	Buy now

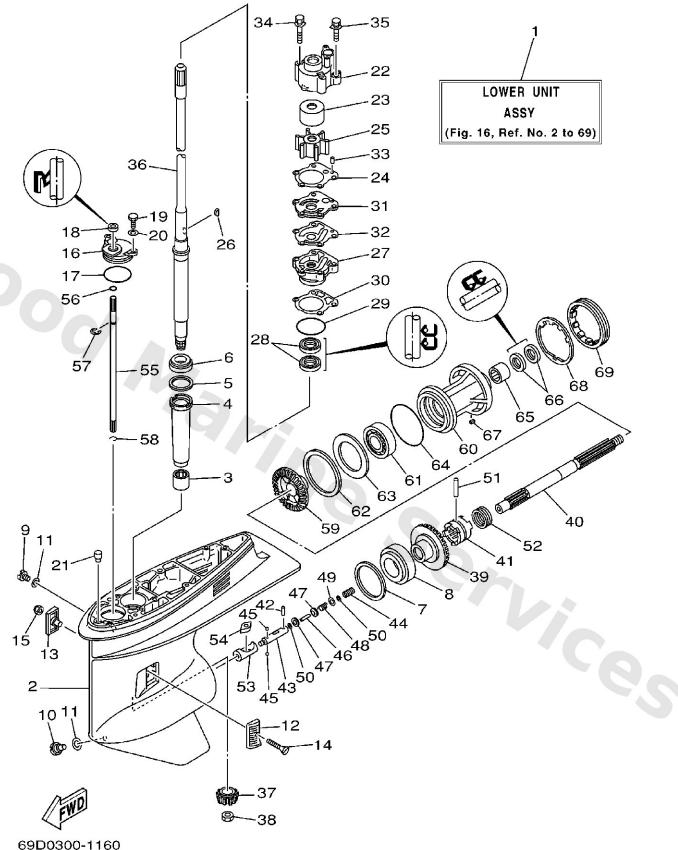
Lower Casing. Drive 1



E4

Ref	Part	
19	97095-06016 Bolt, hexagon deep recess	Buy now
20	92995-06600 Washer, plain (646)	Buy now
21	6J8-45378-00 Nipple, hose (plug)	Buy now
22	688-44311-01 Housing, water pump 1	Buy now
23	69D-44322-00 Insert, cartridge	Buy now
24	688-44315-A0 Gasket,water pump 1	Buy now
25	688-44352-03 Impeller	Buy now
26	90280-04M04 Key, woodruff (688)	Buy now
27	688-44341-01-94 Housing, water pump set	Buy now
28	93101-25M03 Oil seal	Buy now
29	93210-46044 O-ring	Buy now
30	688-44316-A0 Gasket,water pump 2	Buy now
31	688-44323-40 Outer plate, cartridge	Buy now
32	688-44324-A0 Gasket,cartridge Outer plate	Buy now
33	93604-10M03 Pin, dowel (688)	Buy now

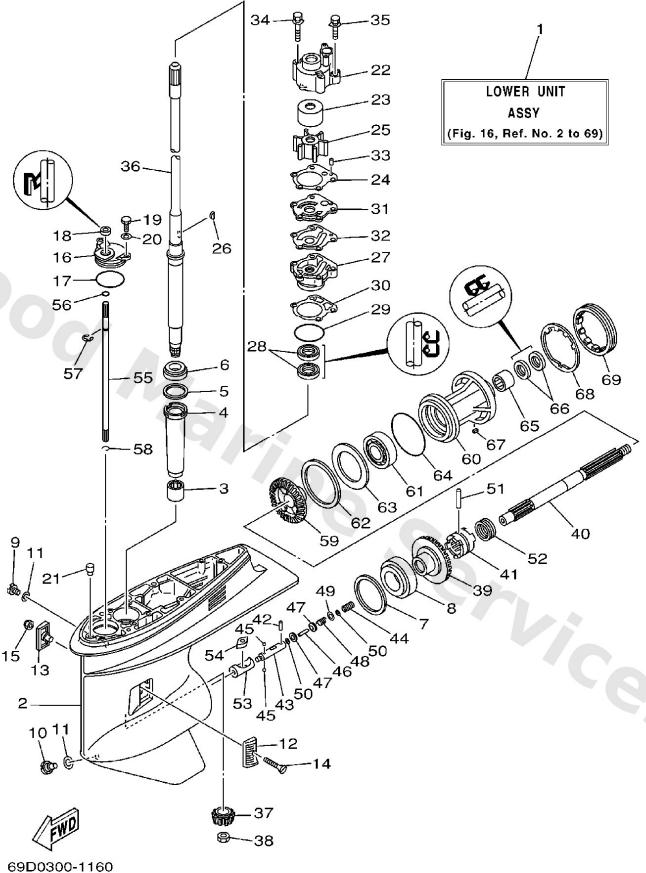
Lower Casing. Drive 1



E4

Ref	Part	
34	90119-08M16 Bolt, with washer(6h0)	Buy now
35	90119-08M13 Bolt, with washer(6h0)	Buy now
36	69D-45501-10 Drive shaft comp.	Buy now
37	6K5-45551-00 Pinion	Buy now
38	90170-16M01 Nut, hexagon (688)	Buy now
39	6K5-45560-00 Gear	Buy now
40	6H1-45611-01 Shaft, propeller	Buy now
41	6H1-45631-01 Clutch, dog	Buy now
42	93603-12M11 Pin, dowel(6h1)	Buy now
43	6H1-45634-02 Slide, shift	Buy now
44	90501-16M65 Spring, compression(6h1)	Buy now
45	93503-16003 Ball	Buy now
46	6H1-45668-00 Shaft, free 1	Buy now
47	6H1-45635-00 Plunger, shift	Buy now
48	90501-12M48 Spring (6h1)	Buy now

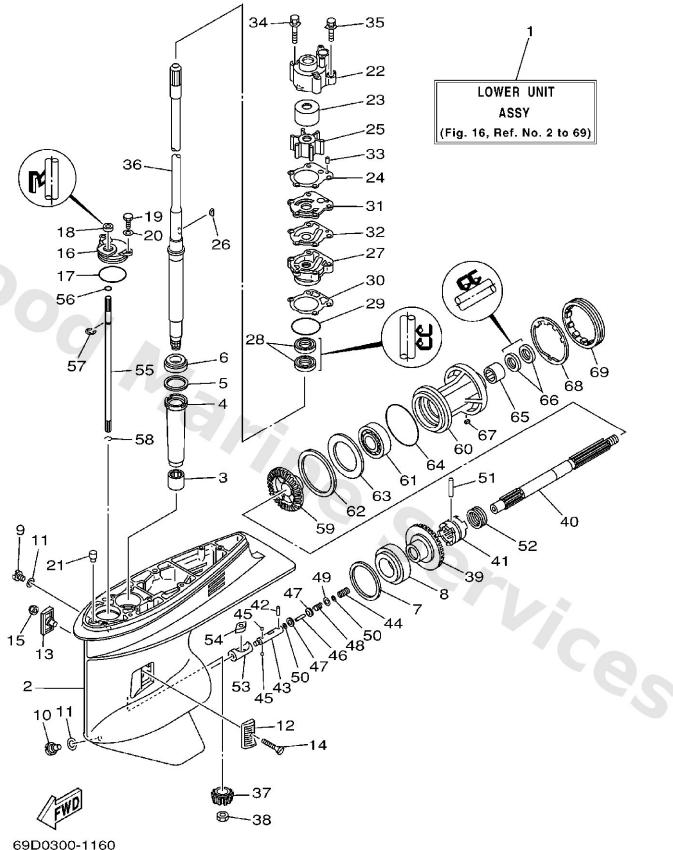
Lower Casing. Drive 1



E4

Ref	Part	
49	90201-03313 Washer, plate 8077743700	Buy now
50	90183-02M03 Nut, spring (6h1)	Buy now
51	90250-07M02 Pin, straight (688)	Buy now
52	688-45633-00 Ping, cross pin	Buy now
53	6H1-45641-01 Shifter	Buy now
54	6H1-44151-00 Cam, shift	Buy now
55	6H1-44144-00 Rod, shift 2	Buy now
56	93210-07003 O-ring (11m)	Buy now
57	99001-08600 Circlip(2r6)	Buy now
58	93450-07M00 Circlip (6e5)	Buy now
59	6H3-45571-00 Gear 2	Buy now
60	688-45331-00-94 Housing, bearing	Buy now
61	93306-207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
62	688-45577-01-10 Shim (t:0.10mm) UR	Buy now
62	688-45577-01-12 Shim (t:0.12mm) UR	Buy now

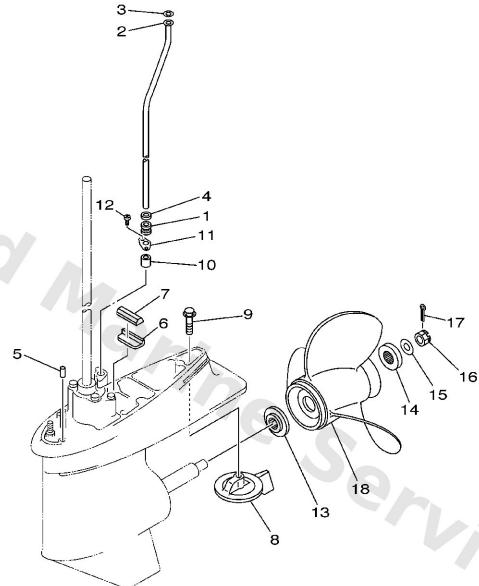
Lower Casing. Drive 1



E4

Ref	Part	
62	688-45577-01-15 Shim (t:0.15mm) UR	Buy now
62	688-45577-01-18 Shim (t:0.18mm) UR	Buy now
62	688-45577-01-30 Shim (t:0.30mm) UR	Buy now
62	688-45577-01-40 Shim (t:0.40mm) UR	Buy now
62	688-45577-01-50 Shim (t:0.50mm) UR	Buy now
63	688-45576-00 Washer, thrust 2	Buy now
64	93210-85M97 O-ring(6h1)	Buy now
65	93317-325U0 Brg,needle	Buy now
67	90282-04010 Key, strait(663)	Buy now
68	688-45383-02 Washer, claw	Buy now
69	688-45384-00 Nut	Buy now

Lower Casing. Drive 2

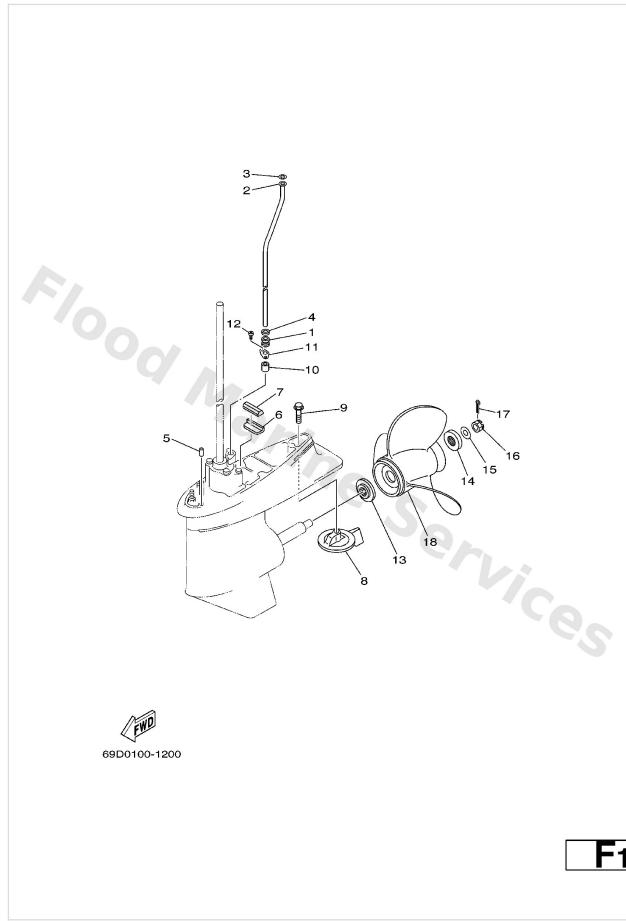


 69D0100-1200

F1

Ref	Part	
1	663-44367-00 Damper, water seal 3	Buy now
2	69D-44361-10 Tube, water 1	Buy now
3	90202-12060 Washer, plate(663)	Buy now
4	90430-12072 Gasket	Buy now
5	93606-12019 Pin, dowel (614)	Buy now
6	663-45376-00-94 Guide, seal damper	Buy now
7	688-45375-00 Damper, seal 2	Buy now
8	688-45371-02 Tab-trim	Buy now
9	90105-10M67 Bolt, hexagon (663)	Buy now
10	663-44366-00 Damper, water seal 2	Buy now
11	90480-19M06 Grommet (688)	Buy now
12	97780-40512 Screw, pan head tapping	Buy now
13	688-45987-01 Spacer	Buy now
14	688-45997-01 Spacer 2	Buy now
15	90201-17M00 Washer, plate(6h1)	Buy now

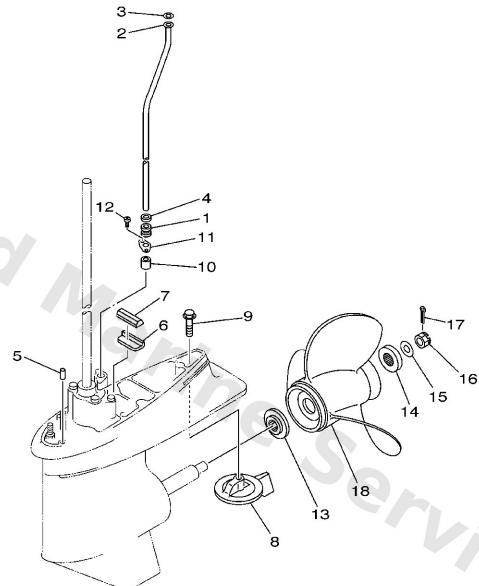
Lower Casing. Drive 2



Ref	Part	
16	90171-16011 Nut, castle (663)	Buy now
17	91490-40025 Pin, cotter (663)	Buy now
18	688-45970-03-98 Propeller (3x13"x19"-k) UR	Buy now
18	6E5-45941-00-EL Propeller (3x13x19-k) UR	Buy now
18	6E5-45943-00-EL Propeller (3x12-5/8"x21"-k) UR	Buy now
18	6E5-45945-01-EL Propeller (3x13-1/4x17-k) UR	Buy now
18	6E5-45947-00-EL Propeller (3x13-1/2x15-k) UR	Buy now
18	6E5-45949-00-EL Propeller (3x13-5/8"x13"-k) UR	Buy now
18	6E5-45952-00-EL Propeller (3x13"x23"-k) UR	Buy now
18	6E5-45954-00-EL Propeller (3x14"x11"-k) UR	Buy now
18	6E5-45956-00-EL Propeller (3x13"x25"-k) UR	Buy now
18	688-45930-02-98 Propeller (3x13x17) UR	Buy now
18	688-45932-60-98 Propeller (3x13-1/2"x14"-k) UR	Buy now
18	688-45972-02-98 Propeller (3x13"x21"-k) UR	Buy now
18	688-45974-02-98 Propeller (3x13"x23"-k) UR	Buy now

Lower Casing. Drive 2

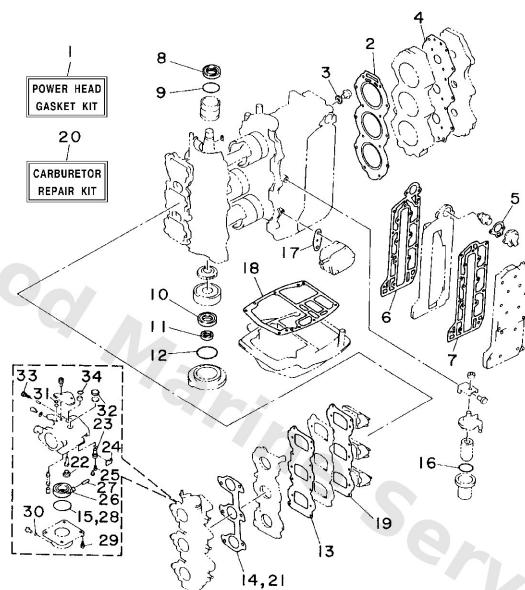
Ref	Part	
18	688-45976-01-98 Propeller (ss 3x13"x25"-k) UR	Buy now
18	688-45978-60-98 Propeller (3x13-1/2"x16"-k) UR	Buy now



 69D0100-1200

F1

Repair Kit 1

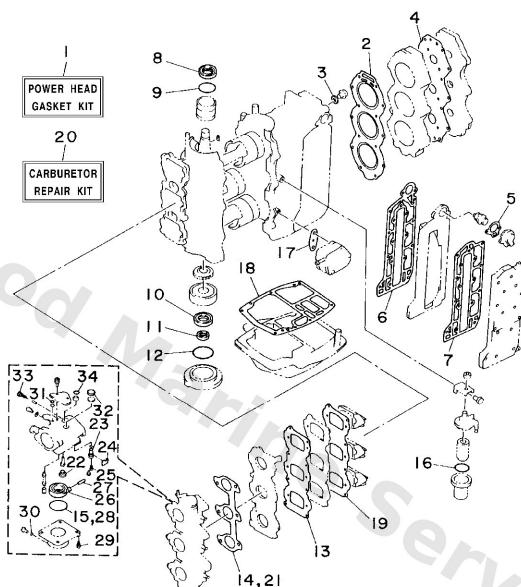


6H20010-4180

F4

Ref	Part	
1	69D-W0001-00 Power head gasket kit	Buy now
2	6H3-11181-A1 Gasket, cylinder head 1	Buy now
3	90430-14115 Gasket (663)	Buy now
4	6H3-11193-A1 Gasket, head cover 1	Buy now
5	6H3-12414-A1 Gasket, cover	Buy now
6	6H3-41112-A0 Gasket, exhaust inner cover	Buy now
7	6H3-41114-A0 Gasket, exhaust outer cover	Buy now
8	93102-36M24 Oil seal(52w)	Buy now
9	93210-46M16 O-ring (688)	Buy now
10	93102-30M23 Oil seal (6h3)	Buy now
11	93106-18M01 Oil seal (6h3)	Buy now
12	93210-65M50 O-ring	Buy now
13	6H3-13621-A1 Gasket, valve seat	Buy now
14	6H3-14198-A1 Gasket	Buy now
15	6G1-14984-00 Gasket, float chamber	Buy now

Repair Kit 1

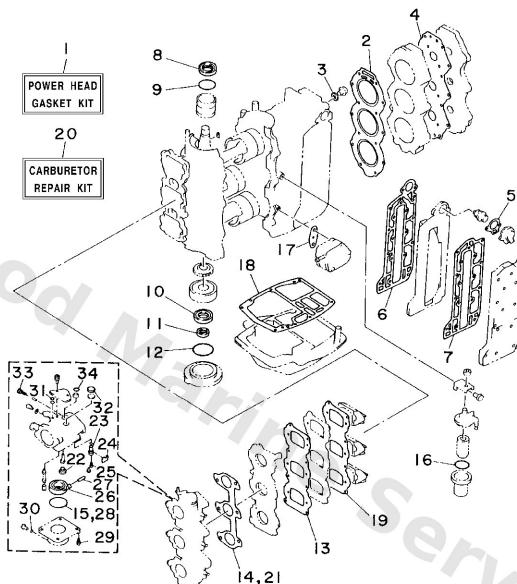


6H20010-4180

F4

Ref	Part	
16	61A-24564-00 O-ring	Buy now
17	650-24431-A0 Gasket,fuel pump	Buy now
18	6H3-45113-A0 Gasket, upper casing	Buy now
19	6H3-13622-A1 Gasket, valve seat	Buy now
20	6H3-W0093-02 Carburetor repair kit	Buy now
22	676-14966-00 Rubber cap	Buy now
23	6H3-14590-01 Needle valve assembly	Buy now
24	663-14159-00 Clip	Buy now
25	676-14186-00 Pin, valve	Buy now
26	6G1-14985-00 Float comp.	Buy now
27	688-14548-00 Pin, arm	Buy now
29	97980-04114 Screw, pan head(ga5)	Buy now
30	93210-04230 O-ring (371)	Buy now
31	663-14126-00 Packing	Buy now
32	688-14126-00 Packing	Buy now

Repair Kit 1

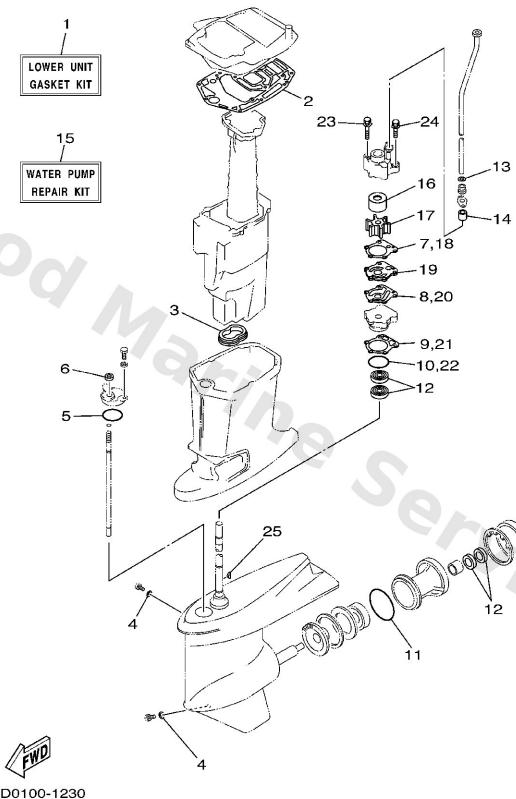


6H20010-4180

F4

Ref	Part	
33	692-14923-00 Screw, adjusting	Buy now
34	93210-15M52 O-ring (6e9)	Buy now

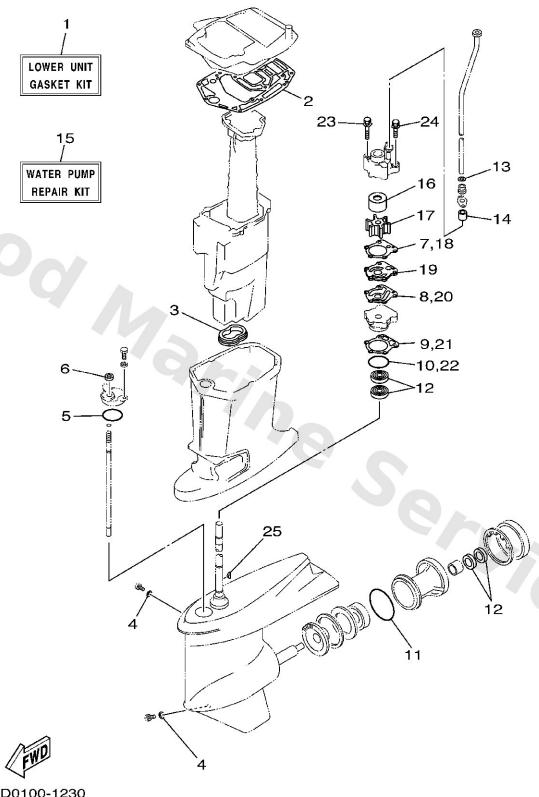
Repair Kit 2



F6

Ref	Part	
1	69D-W0001-20 Lower unit gasket kit	Buy now
2	6H3-45114-A1 Gasket, upper casing	Buy now
3	6H3-45123-00 Gasket, muffler	Buy now
4	90430-08020 Gasket	Buy now
5	93210-49046 O-ring (620)	Buy now
6	93106-09014 Oil seal	Buy now
7	688-44315-A0 Gasket,water pump 1	Buy now
8	688-44324-A0 Gasket,cartridge Outer plate	Buy now
9	688-44316-A0 Gasket,water pump 2	Buy now
10	93210-46044 O-ring	Buy now
11	93210-85M97 O-ring(6h1)	Buy now
12	93101-25M03 Oil seal	Buy now
13	90430-12072 Gasket	Buy now
14	663-44366-00 Damper, water seal 2	Buy now
15	69D-W0078-00 Water pump repair kit	Buy now

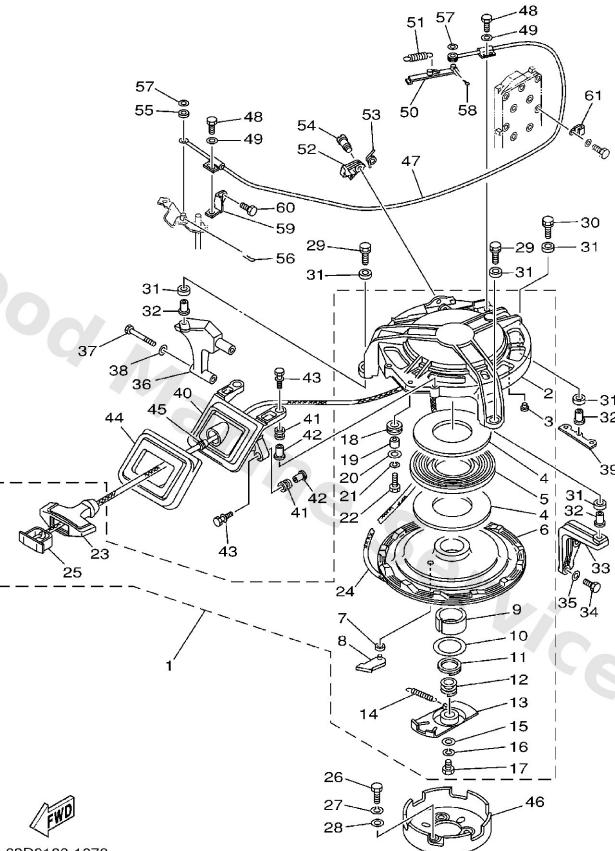
Repair Kit 2



Ref	Part	
16	69D-44322-00 Insert, cartridge	Buy now
17	688-44352-03 Impeller	Buy now
19	688-44323-40 Outer plate, cartridge	Buy now
23	90119-08M16 Bolt, with washer(6h0)	Buy now
24	90119-08M13 Bolt, with washer(6h0)	Buy now
25	90280-04M04 Key, woodruff (688)	Buy now

F6

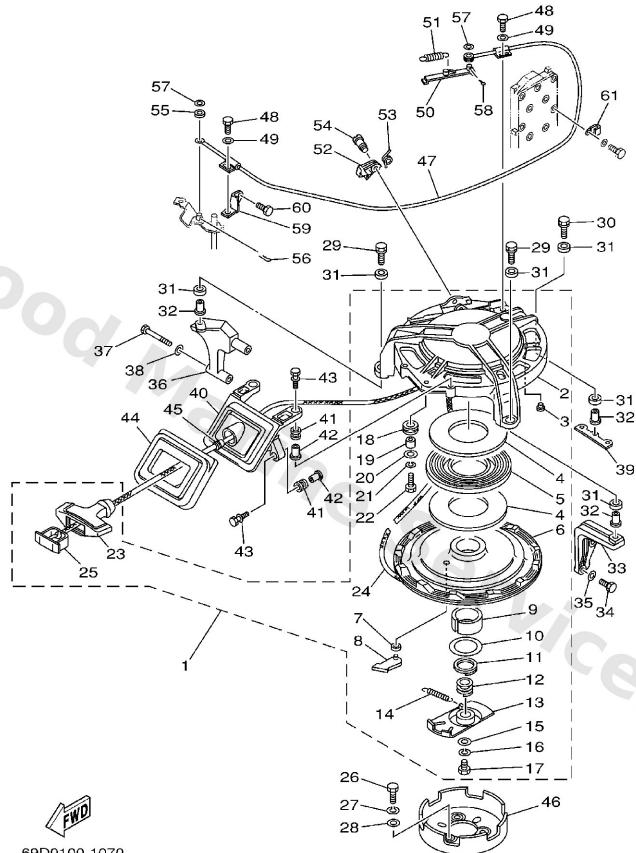
Starter



B6

Ref	Part	
1	692-W1571-02 Starter assembly	Buy now
2	692-15711-00 Case, starter	Buy now
3	648-15773-00 Stay 3	Buy now
4	663-15739-00 Washer, thrust 2	Buy now
5	663-15713-00 Spring, starter	Buy now
6	663-15714-01 Drum, sheave	Buy now
7	663-15764-00 Collar	Buy now
8	663-15741-02 Pawl, drive	Buy now
9	663-15754-00 Bushing	Buy now
10	663-15726-01 Washer, flat 1	Buy now
11	663-15744-00 Circlip	Buy now
12	663-15715-00 Spring, drive plate	Buy now
13	663-15716-01 Drive, plate	Buy now
14	663-15734-01 Spring, return	Buy now
15	663-15719-00 Washer, thrust	Buy now

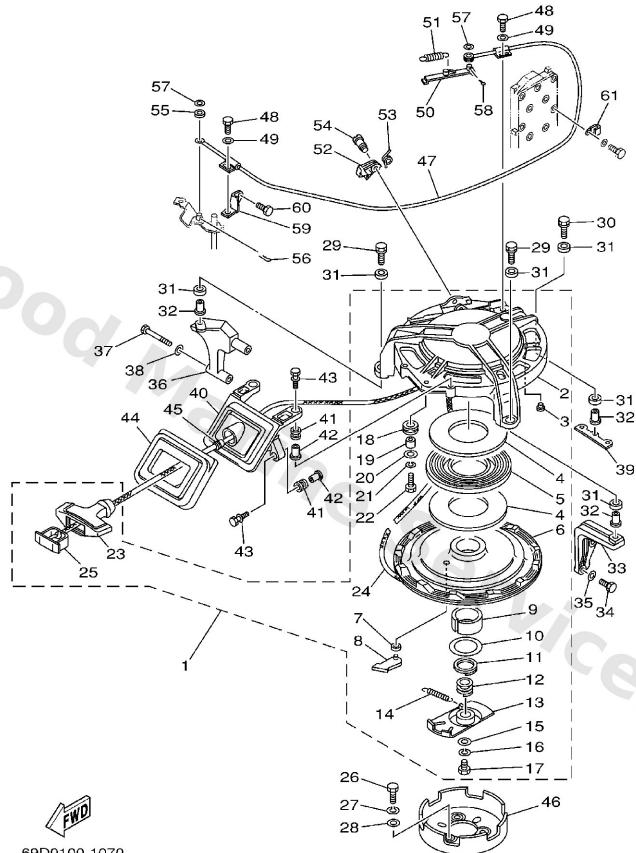
Starter



B6

Ref	Part	
16	92903-06100 Washer(6a1)	Buy now
17	97303-06016 Bolt, hexagon deep recess	Buy now
18	663-15752-00 Roller, wire	Buy now
19	663-15753-00 Bushing 1	Buy now
20	663-15791-00 Washer, lock	Buy now
22	97303-06025 Bolt, hexagon	Buy now
23	689-15755-01 Handle, starter	Buy now
24	*	Buy now
25	6F5-15779-02 Cover	Buy now
26	97013-08012 Bolt(62e)	Buy now
27	92903-08100 Ybs67-8 washer, spring	Buy now
28	92903-08600 Washer, plain (663)	Buy now
29	90119-08M28 Bolt, with washer	Buy now
30	90119-08M32 Bolt, with washer	Buy now
31	90385-12M04 Bushing (6f5)	Buy now

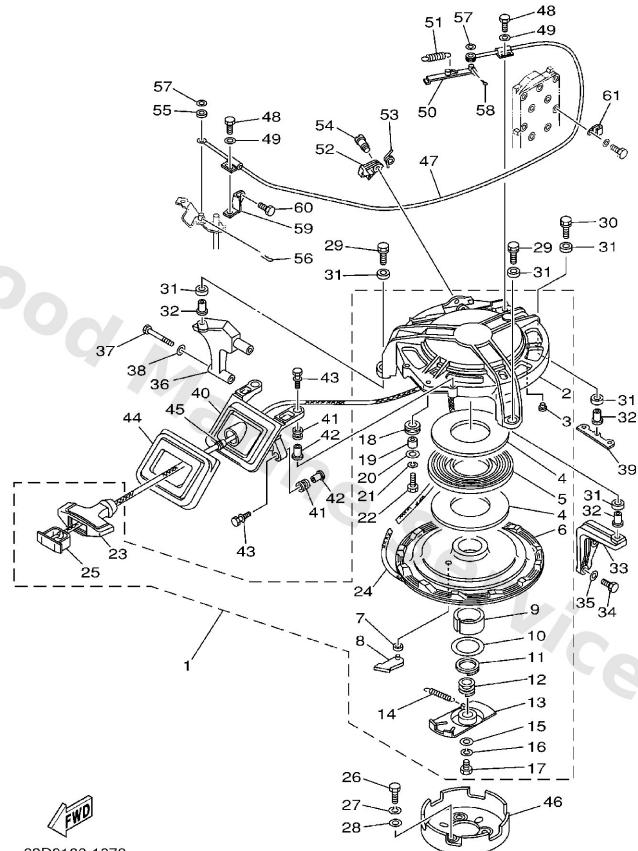
Starter



B6

Ref	Part	
32	90387-08M05 Collar (663)	Buy now
33	6K5-15771-00-94 Stay 1	Buy now
34	97013-06025 Bolt(62y)	Buy now
35	92903-06600 Washer, plain (646)	Buy now
36	6K5-15772-00-94 Stay 2	Buy now
37	97013-06055 Bolt(64d)	Buy now
39	6K5-15773-01 Stay 3	Buy now
40	6K5-15758-01-94 Guide wire	Buy now
41	6A0-82317-00 Damper, ignition coil	Buy now
42	624-42542-00 Collar	Buy now
43	90119-06M65 Bolt, with washer	Buy now
44	6K5-15762-00 Seal, rubber 2	Buy now
45	697-15789-00 Damper	Buy now
46	6K5-15723-00 Pulley, starter	Buy now
47	6K5-15770-01 Cable comp., starter stop	Buy now

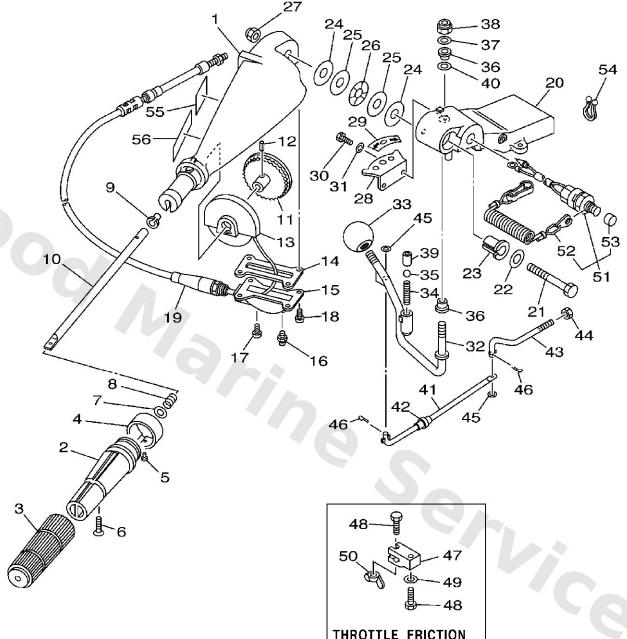
Starter



B6

Ref	Part	
48	97095-06012 Bolt(gh1)	Buy now
49	92995-06600 Washer, plain (646)	Buy now
50	663-15735-01 Guide, cam	Buy now
51	90506-08M23 Spring, tension(6k5)	Buy now
52	663-15794-00 Stopper	Buy now
53	90508-12015 Spring torsion 616436420000	Buy now
54	90149-05095 Screw(663)	Buy now
55	663-15736-00 Ring, retaining 1	Buy now
56	90468-18008 Clip 620436610000	Buy now
57	92903-06200 Ybs66-6 washer, plain	Buy now
58	91490-16012 Pin, cotter (e57)	Buy now
59	6K5-15774-00 Stay 4	Buy now
60	97013-06012 Bolt(gh1)	Buy now
61	90465-06M90 Clamp	Buy now

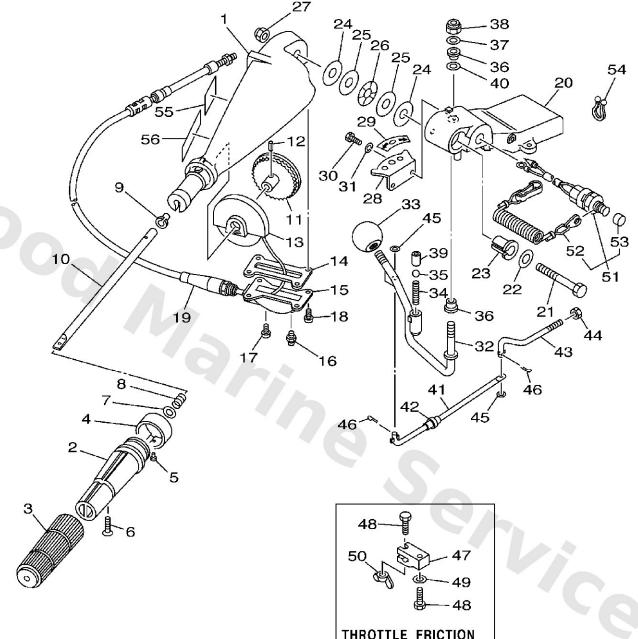
Steering



C7

Ref	Part	
1	663-42111-02-4D Handle, steering	Buy now
2	664-42119-00 Grip, steering handle	Buy now
3	6F6-42177-A0 Rubber, handle	Buy now
4	6K5-42137-00 Indicator, throttle	Buy now
5	90269-02M09 Rivet(615)	Buy now
6	90149-05M13 Screw, countersunk	Buy now
7	92903-10600 Washer, plate	Buy now
8	90501-23215 Spring (655)	Buy now
9	90386-08032 Bushing (650)	Buy now
10	663-42115-00 Shaft, steering handle	Buy now
11	663-42138-00 Lever, throttle	Buy now
12	90254-03003 Pin, spring	Buy now
13	663-42135-01 Housing, throttle lever	Buy now
14	663-42133-01 Gasket	Buy now
15	663-42134-03-94 Cover, throttle lever	Buy now

Steering



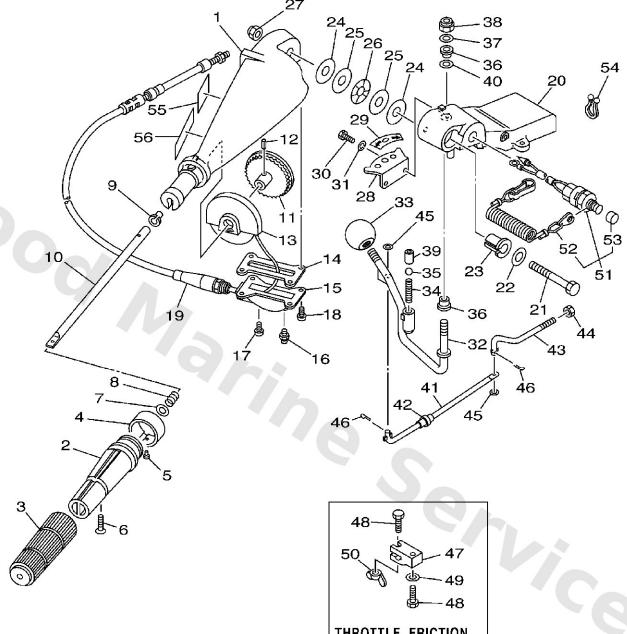
69D1300-2110

69D1300-2110

C7

Ref	Part	
16	93700-06M03 Nipple, grease(6a1)	Buy now
17	97885-06008 Screw, pan head(6a3)	Buy now
18	97885-05012 Screw,pan head (646)	Buy now
19	692-26301-03 Throttle cable assembly	Buy now
20	692-42121-02-4D Bracket	Buy now
21	90101-12M06 Bolt	Buy now
22	92990-12200 Ybs66-12 washer,plain	Buy now
23	90386-12089 Bushing(663)	Buy now
24	90202-12092 Washer, plate(663)	Buy now
25	90201-12537 Washer, plate(663)	Buy now
26	90206-12054 Washer, wave(663)	Buy now
27	90185-12058 Nut, nylon(663)	Buy now
28	697-44113-00 Cam plate, handle	Buy now
29	6K5-44191-00 Indicator,shift	Buy now
30	97013-06016 Bolt, hexagon deep recess	Buy now

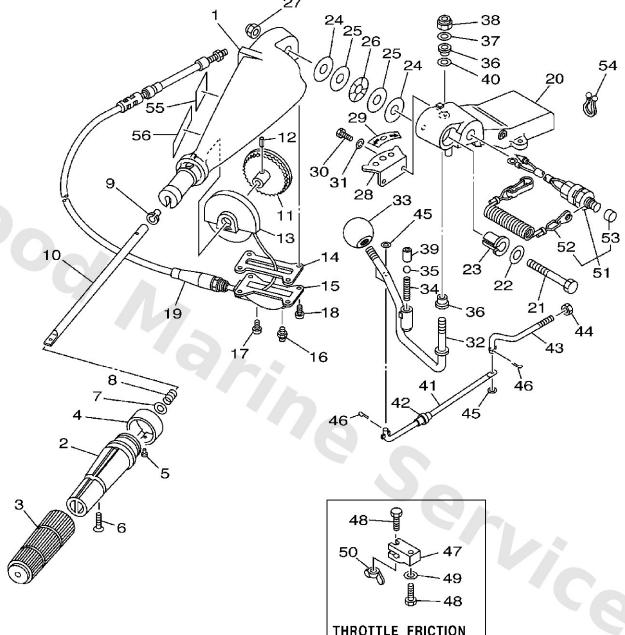
Steering



C7

Ref	Part	
31	92903-06100 Washer(6a1)	Buy now
32	692-44159-01 Handle, gear shift 2	Buy now
33	663-44173-00 Lever, shift control	Buy now
34	90501-16M17 Spring (697)	Buy now
35	93515-32M01 Ball (697)	Buy now
36	90386-10009 Bushing 6484418600	Buy now
37	90201-10120 Washer, plate	Buy now
38	90185-10051 Nut, self-locking	Buy now
39	90387-12M30 Coller (697)	Buy now
40	90201-12M34 Washer (692)	Buy now
41	6H3-42191-01 Rod 1	Buy now
42	90386-06088 Bushing(663)	Buy now
43	6H3-42192-00 Rod 2	Buy now
44	700-48339-00 Nut,cable end	Buy now
45	92990-06600 Washer, plain (646)	Buy now

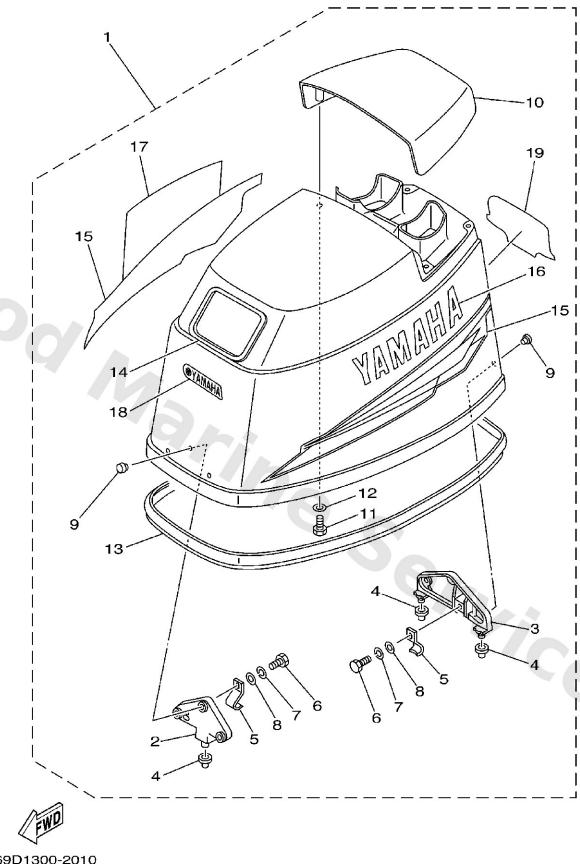
Steering



Ref	Part	
46	91490-25012 Pin, cotter	Buy now
47	663-42126-01 Friction, steering handle	Buy now
48	90101-06M27 Bolt	Buy now
50	90175-06003 Nut, wing (f87)	Buy now
51	6K5-82575-03 Engine stop switch assembly	Buy now
52	682-82556-00 Lanyard, stop switch	Buy now
53	689-8257Y-00 Cap	Buy now
54	90464-08M07 Clamp	Buy now
55	6E0-83627-51 Label, Caution 7	Buy now
56	6E0-83627-41 Label, caution 7	Buy now

C7

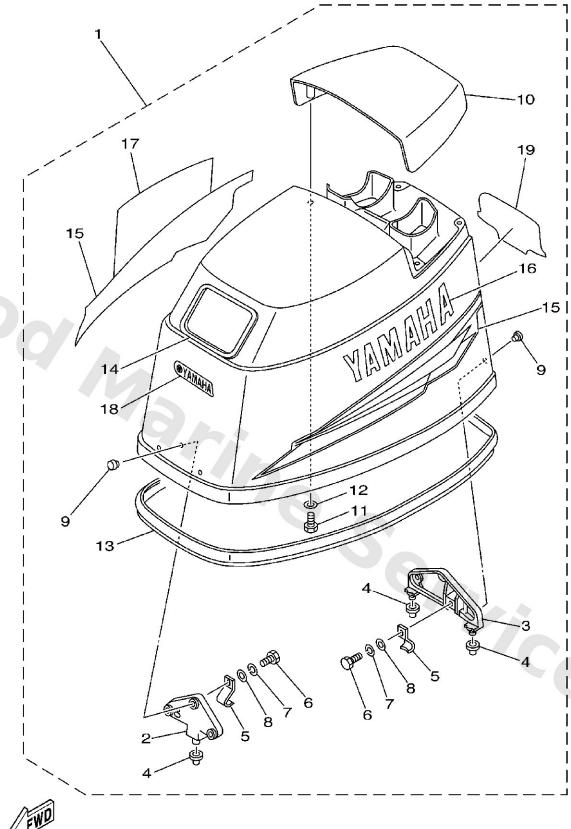
Top Cowling



A4

Ref	Part	
1	6K5-42610-C0-4D Top Cowling assembly	Buy now
2	6H3-42647-00-94 Holder, clamp band	Buy now
3	6H3-42649-00-94 Holder, clamp band	Buy now
4	663-42662-00 Damper	Buy now
5	6H3-42652-00 Hook 2	Buy now
6	97095-06016 Bolt, hexagon deep recess	Buy now
7	92995-06100 Washer(6a1)	Buy now
8	92995-06600 Washer, plain (646)	Buy now
9	90266-06009 Rivet (697)	Buy now
10	6H3-42613-01-4D Molding air duct	Buy now
13	6H3-42615-00 Seal	Buy now
14	6K5-15761-00 Seal, rubber 1	Buy now
15	6H3-W0070-30 Graphic set	Buy now
16	6H3-42681-30 Mark, cowling	Buy now
17	6H3-42682-30 Mark, cowling	Buy now

Top Cowling

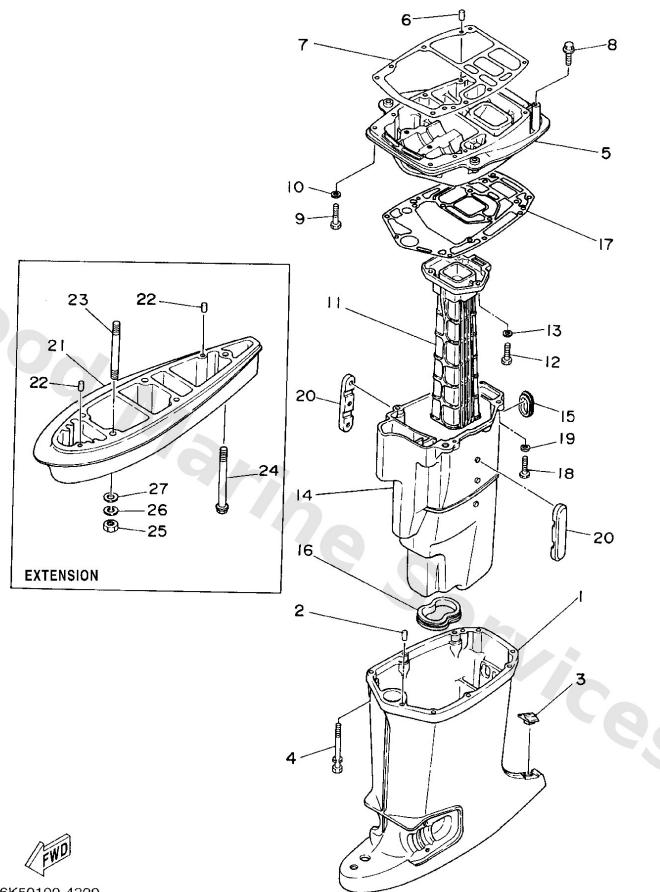


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A4

Ref	Part	
18	688-42677-D0 Graphic, front YAMAHA	Buy now
19	6H2-42678-30 Graphic, front	Buy now

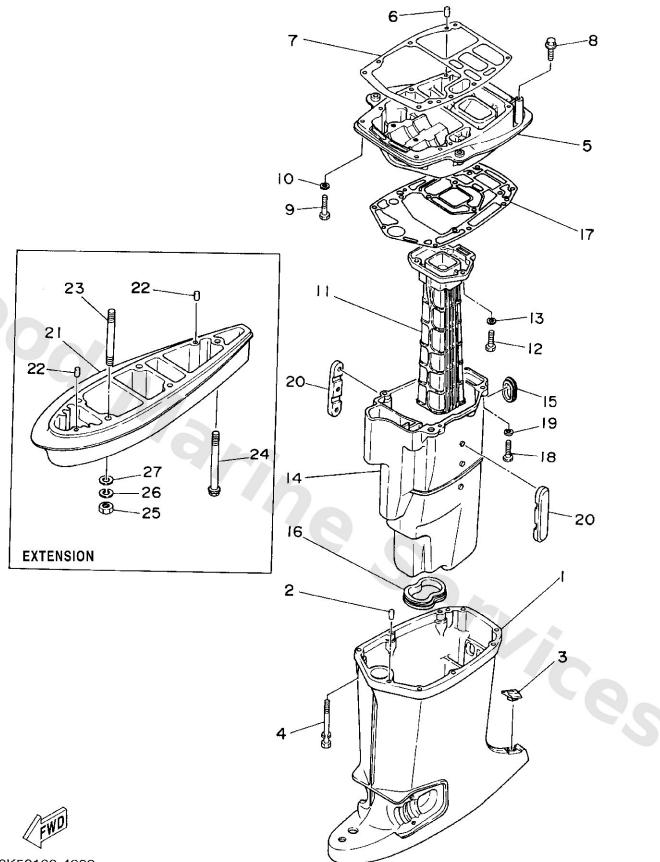
Upper Casing



E3

Ref	Part	
1	6H3-45111-11-4D Casing, upper L	Buy now
2	93606-12019 Pin, dowel (614)	Buy now
3	6H3-45155-00 Cap	Buy now
4	90119-08M81 Bolt, with washer	Buy now
5	6H3-41137-01-94 Guide, exhaust	Buy now
7	6H3-45113-A0 Gasket, upper casing	Buy now
8	90119-08M79 Bolt, hexagon (fj1)	Buy now
9	97075-08035 Bolt(70w)	Buy now
10	92995-08100 Ybs67-8 washer, spring	Buy now
11	6H2-41131-00-5B Manifold, ext. 1	Buy now
12	97075-08030 Bolt, hexagon (fj1)	Buy now
14	6H3-14711-10-5B Muffler 1 L	Buy now
15	6H3-45127-00 Seal 1	Buy now
16	6H3-45123-00 Gasket, muffler	Buy now
17	6H3-45114-A1 Gasket, upper casing	Buy now

Upper Casing



Ref	Part	
20	6H3-14737-10 Damper, muffler L	Buy now
21	696-45211-01-4D Extension	Buy now
23	90116-10M31 Bolt, stud(6a3)	Buy now
24	90119-08M85 Bolt, with washer	Buy now
25	95380-10600 Nut(624)	Buy now
26	92990-10100 Ybs67-10 washer, spring	Buy now
27	92990-10600 Washer, plate	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.