



Yamaha E60HMHD 2020

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

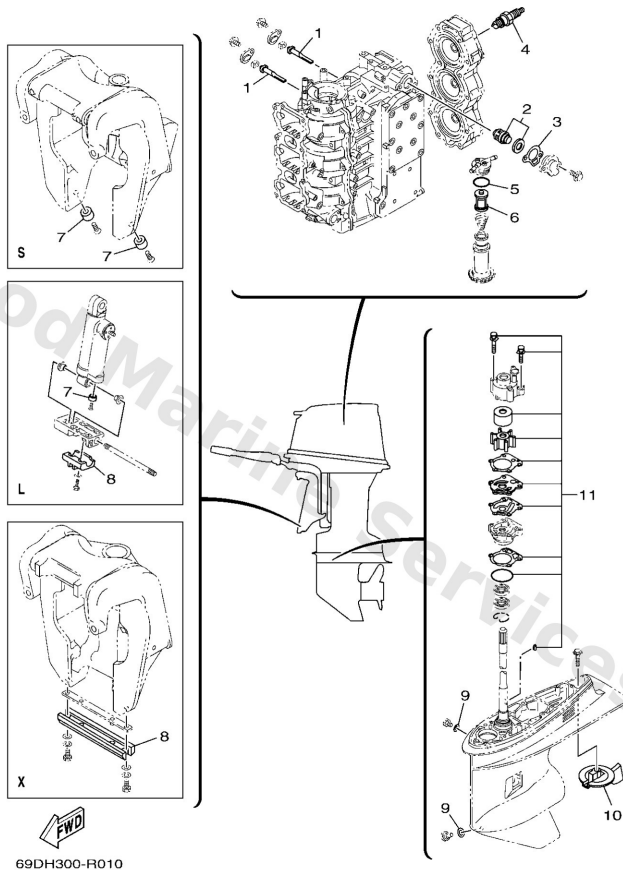
Authorised Yamaha Dealers



Contents

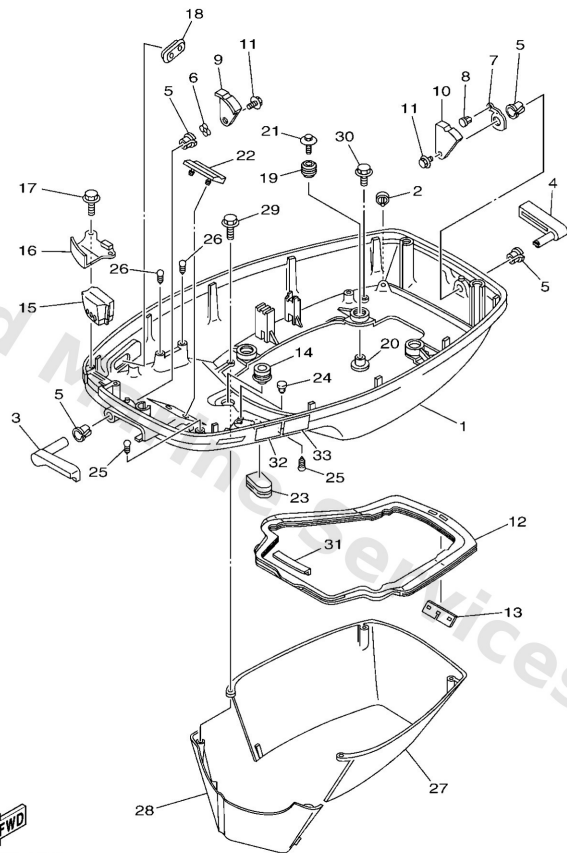
SCHEDULED SERVICE PARTS	3
BOTTOM COWLING	4
BRACKET 1	7
BRACKET 2	11
CARBURETOR	13
CONTROL	16
CRANKSHAFT & PISTON	19
CYLINDER & CRANKCASE	21
ELECTRICAL	24
FUEL	26
FUEL TANK	29
GENERATOR	30
INTAKE	32
LOWER CASING & DRIVE 1	34
LOWER CASING & DRIVE 2	40
REPAIR KIT 1	44
REPAIR KIT 2	47
STARTER	49
STEERING	53
TOP COWLING	57
UPPER CASING	59

Scheduled Service Parts



Ref	Part	
1	6H31132501 Anode	Buy now
2	6H31241111 Thermostat	Buy now
3	6H312414A1 Gasket, cover	Buy now
4	9470200160 Plug, spark (b8hs-10) UR	Buy now
4	9470200247 Plug, spark (br8hs-10) UR	Buy now
5	61A2456400 O-ring	Buy now
6	61A2456300 Element, filter	Buy now
7	6634525100 Anode UN	Buy now
8	63D4525101 Anode UR L(22.5")	Buy now
8	6H14525103 Anode UR X(25.5")	Buy now
9	9043008003 Gasket	Buy now
10	67F4537100 Tab-trim	Buy now
11	69DW007800 Water pump repair kit	Buy now

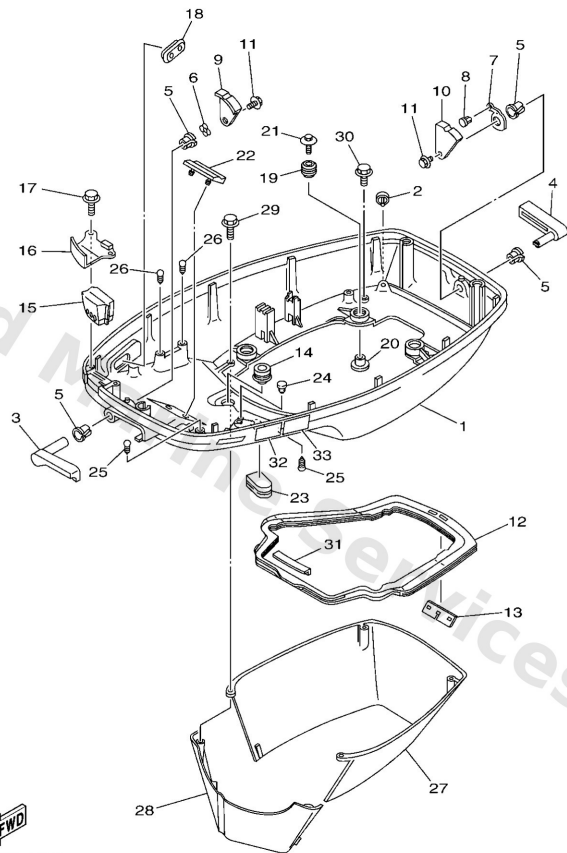
Bottom Cowling



69DH300-R110

Ref	Part	
1	6H342711068D Cowling, bottom 1	Buy now
2	69D4439100 Nipple, hose	Buy now
3	6H342815018D Lever, clamp	Buy now
4	6H342817018D Lever, clamp	Buy now
5	9038613M38 Bushing (697)	Buy now
6	9020613M10 Washer, wave (6e5)	Buy now
7	6H34281300 Spring, clamp lever	Buy now
8	9026904M03 Rivet (6h3)	Buy now
9	6H34281600 Lever, clamp 2	Buy now
10	6H34281800 Lever, clamp 4	Buy now
11	9011906275 Bolt, with washer	Buy now
12	6H34271602 Rubber, seal 1	Buy now
13	6K54271700 Rubber, seal 2	Buy now
14	6E54272400 Grommet	Buy now
15	6K54272500 Grommet	Buy now

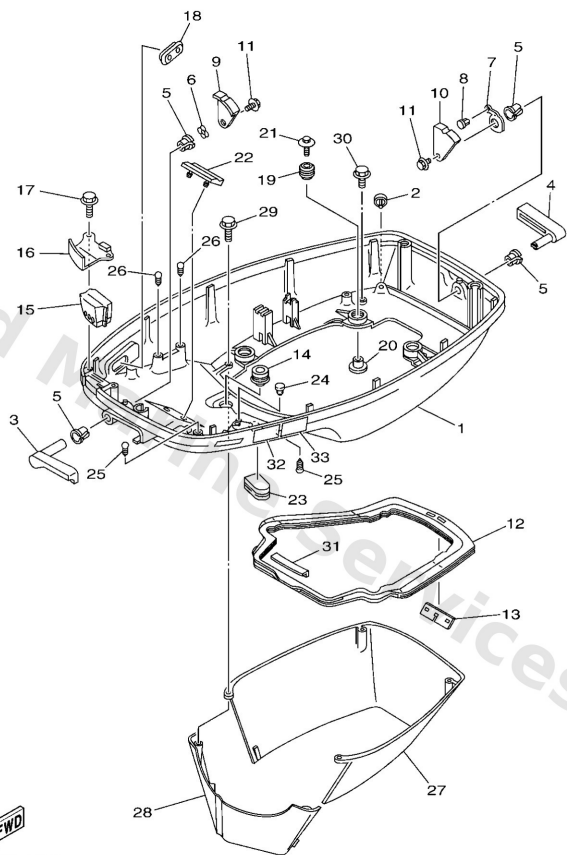
Bottom Cowling



69DH300-R110

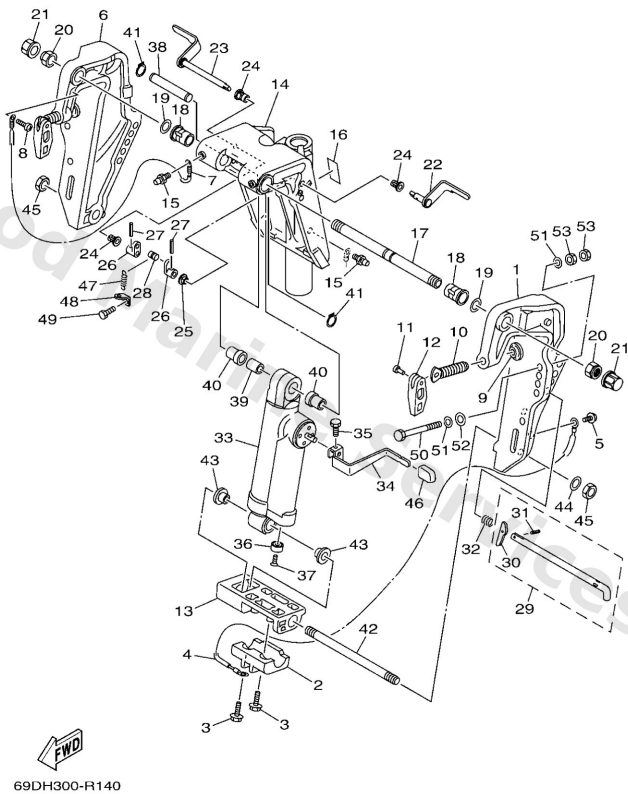
Ref	Part	
16	6H34273801CA Plate, fitting	Buy now
17	97E9506516 Bolt, hexagon w/w deep recess	Buy now
18	6H34272700 Grommet	Buy now
19	6BG4274800 Grommet	Buy now
20	9038706M69 Collar (688)	Buy now
21	9011906291 Bolt, with washer	Buy now
22	6H34276800 Damper	Buy now
23	6H44272600 Grommet	Buy now
24	7038211900 Cover, lead wire	Buy now
25	9033805M03 Plug (6h1)	Buy now
27	6H342741018D Apron	Buy now
28	6H342771018D Apron	Buy now
29	97E9506525 Bolt, hexagon w/w deep recess	Buy now
30	97E9506520 Bolt, hexagon w/w deep recess	Buy now
31	6H34271800 Rubber, seal 3	Buy now

Bottom Cowling



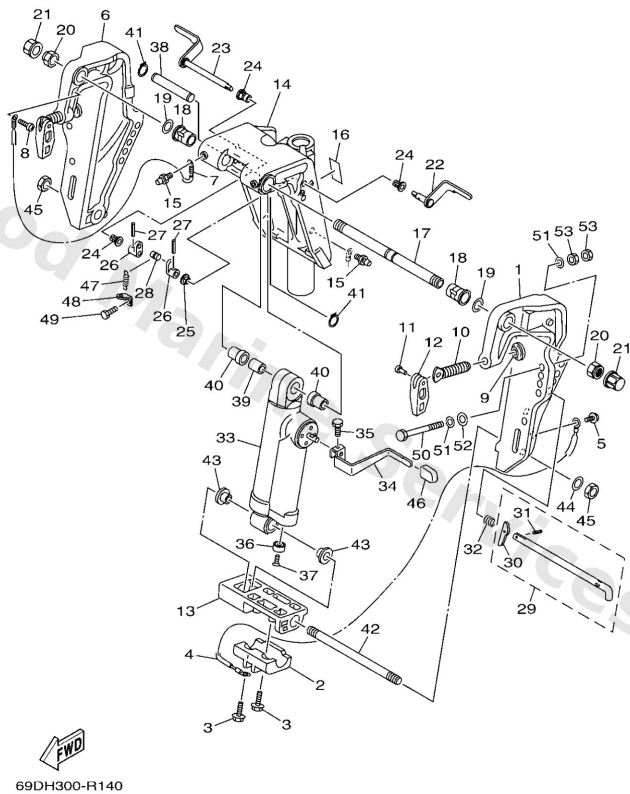
Ref	Part	
32	6EE4279440 Label, warning (general)	Buy now
33	6EE4279450 Label, warning (general)	Buy now

Bracket 1



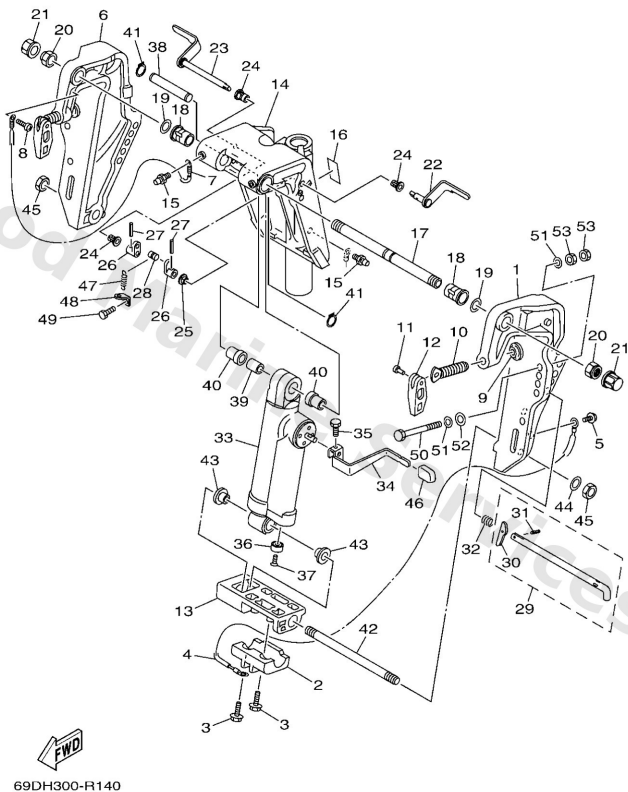
Ref	Part	
1	63D43111018D Bracket, clamp 1	Buy now
2	63D4525101 Anode	Buy now
3	97E9506525 Bolt, hexagon w/w deep recess	Buy now
4	6H18214800 Wire, lead	Buy now
5	97E9506510 Bolt, hexagon w/w deep recess	Buy now
6	63D43112018D Bracket, clamp 2	Buy now
7	63D8214800 Wire, lead 5	Buy now
8	9788506008 Screw, pan head(6a3)	Buy now
9	6484311401 Pad, transom clamp	Buy now
10	6634311601 Screw, transom	Buy now
11	9024304007 Pin (663)	Buy now
12	66343118018D Handle, transom clamp	Buy now
13	63D43128018D Spacer, clamp bracket	Buy now
14	69D43311118D Bracket, swivel 1	Buy now
15	9370006M03 Nipple, grease(6a1)	Buy now

Bracket 1



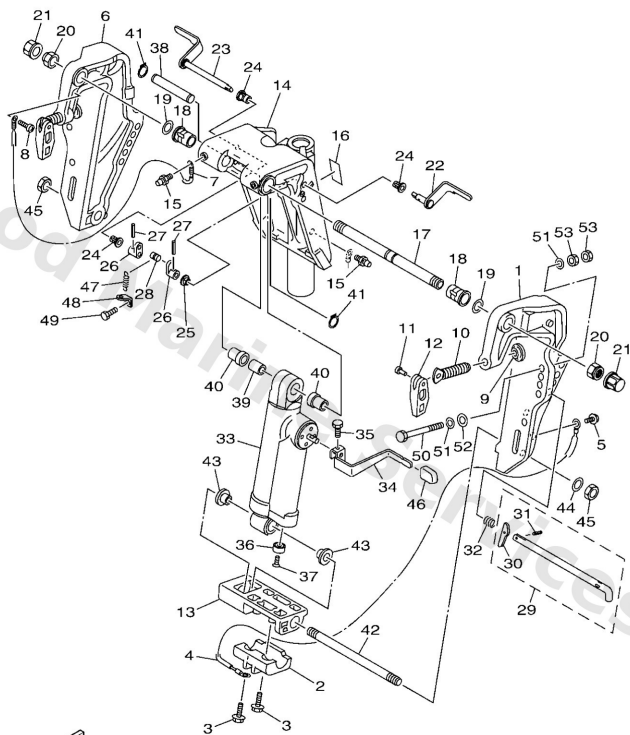
Ref	Part	
16	63D4369100 Indicator, tilt	Buy now
17	63D4313101 Bolt, clamp bracket	Buy now
18	9038622M15 Bushing (688)	Buy now
19	9020122M03 Washer, plate(64j)	Buy now
20	9018522043 Nut, self-locking	Buy now
21	6G54314501 Cap, clamp bracket	Buy now
22	6H54318103 Lever, tilt stop 1	Buy now
23	6H54318503 Lever, tilt stop 2	Buy now
24	9038610M16 Bushing (688)	Buy now
25	9038610025 Bushing (658)	Buy now
26	6G54314800 Collar, distance	Buy now
27	9169030020 Pin, spring (6h4)	Buy now
28	9024906M19 Pin(6e5)	Buy now
29	6884316001 Tilt rod ass'y	Buy now
30	6884316500 Stopper, tilt rod	Buy now

Bracket 1



Ref	Part	
31	9169030012 Pin, spring	Buy now
32	9050216M02 Spring, conical (688)	Buy now
33	69D43107128D Shock absorber sub-assembly	Buy now
34	69D4363100 Lever, tilt	Buy now
35	97D9506010 Bolt, hexagon deep recess	Buy now
36	6634525100 Anode	Buy now
37	9015206M01 Screw, countersunk	Buy now
38	69D4312601 Pin, upper shock mount	Buy now
39	9038716003 Collar	Buy now
40	9038716004 Collar	Buy now
41	9341016097 Circlip	Buy now
42	9011618M52 Bolt, stud(62x)	Buy now
43	9038618M44 Bushing (6g5)	Buy now
44	9299518600 Washer(64j)	Buy now
45	9017018M10 Nut (6h5)	Buy now

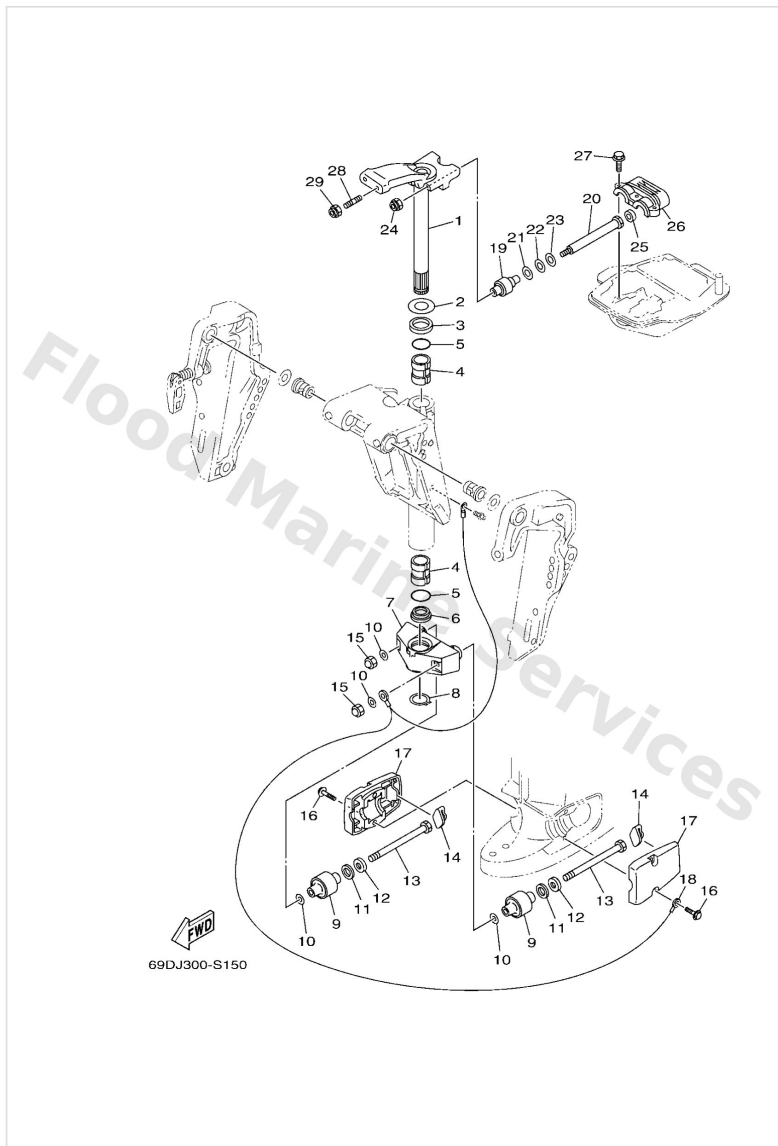
Bracket 1



69DH300-R140

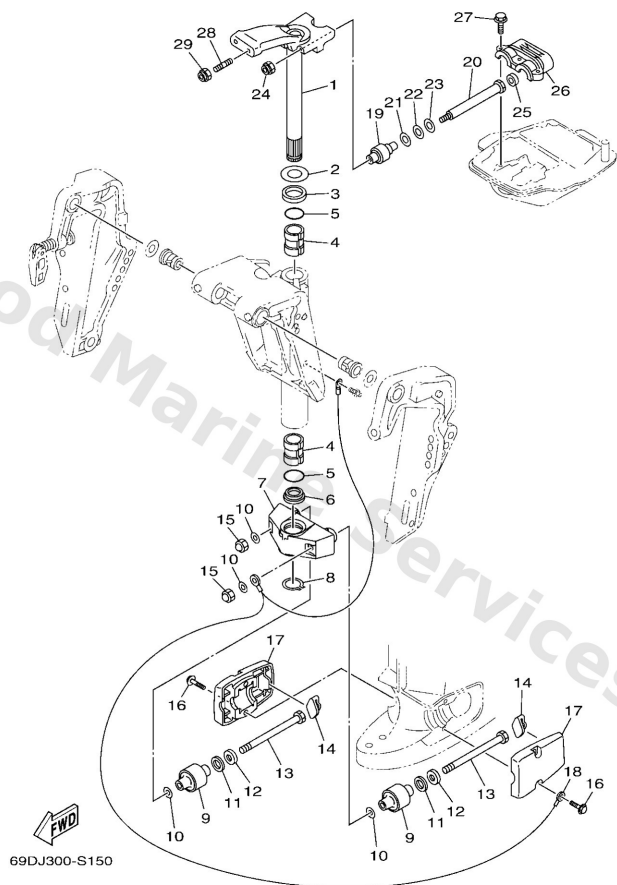
Ref	Part	
46	6824331801 Cover	Buy now
47	9050614M24 Spring, tension(6e5)	Buy now
48	6G54314400 Hook, spring	Buy now
50	9010112063 Bolt	Buy now
51	9020112062 Washer, plate	Buy now
52	9020112426 Washer, plate(663)	Buy now
53	9538012600 Nut (707)	Buy now

Bracket 2



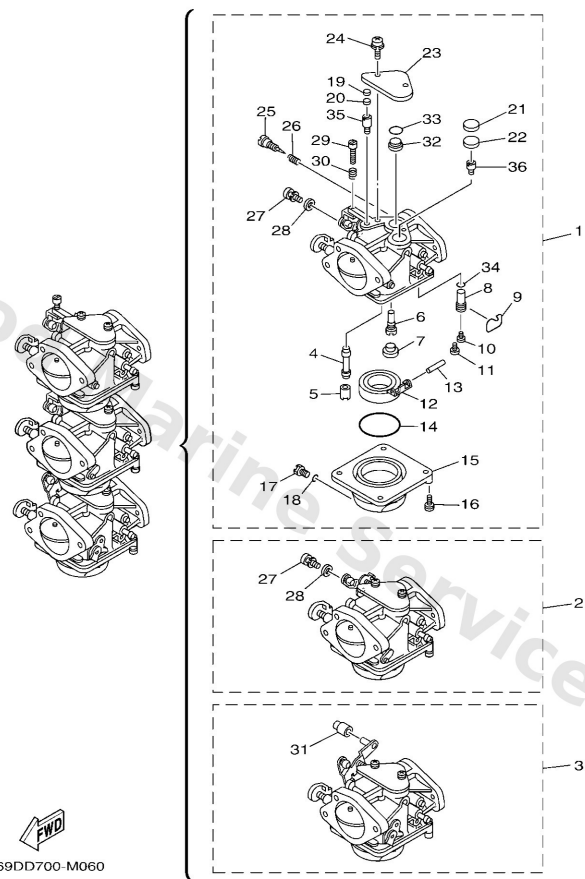
Ref	Part	
1	69D42510118D Steering bracket assembly L(22.5")	Buy now
2	9020130M00 Washer, plate(6h1)	Buy now
3	9038630M78 Bush(6h0)	Buy now
4	9038630M77 Bush(6h0)	Buy now
5	9321029M94 O-ring(6h1)	Buy now
6	9038630M60 Bush(6j8)	Buy now
7	69D44551118D Housing, lower mount rubber 1 L(22.5")	Buy now
8	9341028M06 Circlip (688)	Buy now
9	6874455500 Mount damper, lower side L(22.5")	Buy now
10	9020112M16 Washer, plate (679)	Buy now
11	9020225M04 Washer, plate (663)	Buy now
12	9020113M19 Washer, plate (663)	Buy now
13	9010912M21 Bolt (6h3)	Buy now
14	6884457500 Damper, lower mount rubber	Buy now
15	9538012800 Nut crown(663)	Buy now

Bracket 2



Ref	Part	
16	97E7508540 Bolt, hexagon w/w deep recess	Buy now
17	6H344553108D Cover, lower mount	Buy now
18	69D8212700 Wire, lead 2 L(22.5")	Buy now
19	6884451400 Mount damper, upper side	Buy now
20	9010110041 Bolt	Buy now
21	9020120M21 Washer, plate (688)	Buy now
22	9020220M06 Washer, plate (688)	Buy now
23	9020111M22 Washer, plate (688)	Buy now
24	9018510027 Nut, self-locking	Buy now
25	6634457500 Damper, lower mount rubber	Buy now
26	6884451100 Cover, upper mount	Buy now
27	97E7508535 Bolt, hexagon w/w deep recess	Buy now
28	9011610063 Bolt, stud	Buy now

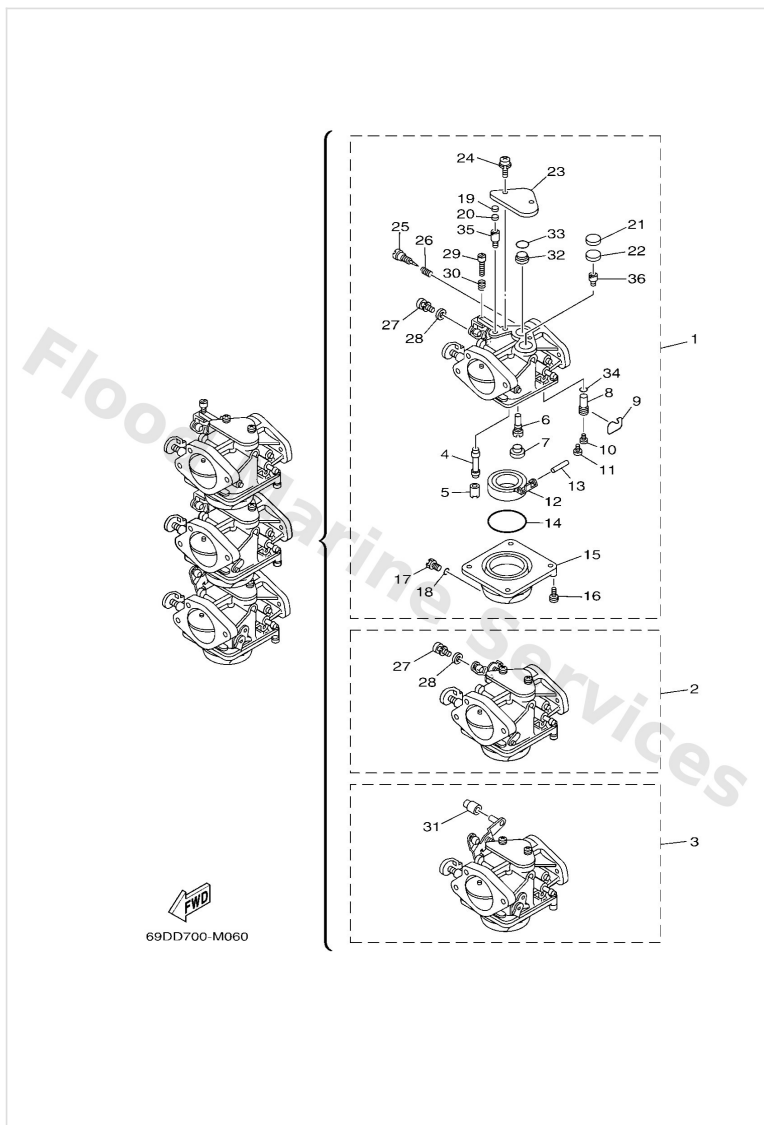
Carburetor



69DD700-M060

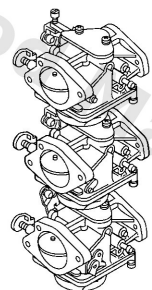
Ref	Part	
1	6K51430110 Carburetor assembly 1	Buy now
2	6K51430210 Carburetor assembly 2	Buy now
3	6K51430310 Carburetor assembly 3	Buy now
4	6H21494702 Nozzle, main	Buy now
5	6761494334 Jet, main (#135)	Buy now
6	6H41494815 Jet, slow (#70)	Buy now
7	6761496600 Rubber cap	Buy now
8	6H31459001 Needle valve assembly	Buy now
9	6631415900 Clip	Buy now
10	6761418600 Pin, valve	Buy now
11	9858004008 Screw, pan head (713)	Buy now
12	6G11498500 Float comp.	Buy now
13	6881454800 Pin, arm	Buy now
14	6G11498400 Gasket, float chamber	Buy now
15	6H21498000 Body, float chamber	Buy now

Carburetor

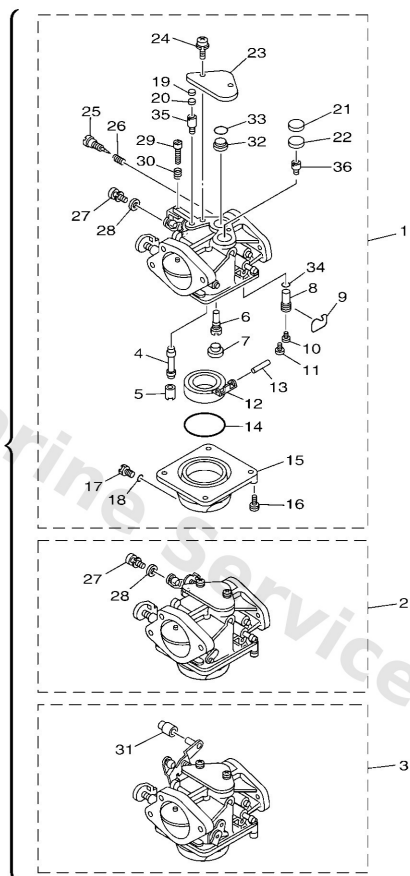


Ref	Part	
16	9798004114 Screw, pan head(ga5)	Buy now
17	6H31499200 Screw, drain	Buy now
18	9321004230 O-ring (371)	Buy now
19	6631412600 Packing	Buy now
20	6631452700 Plate	Buy now
21	6881412600 Packing	Buy now
22	6881452700 Plate	Buy now
23	6H21452701 Plate	Buy now
24	9798005310 Screw, with washer(6k5)	Buy now
25	6921492300 Screw, adjusting	Buy now
26	6791455500 Spring	Buy now
27	6K51459200 Screw #1,2	Buy now
28	9020105652 Washer, plate(65j) #1,2	Buy now
29	63V1452300 Screw, stop #1	Buy now
30	9050110326 Spring coil(663)(carb) #1	Buy now

Carburetor

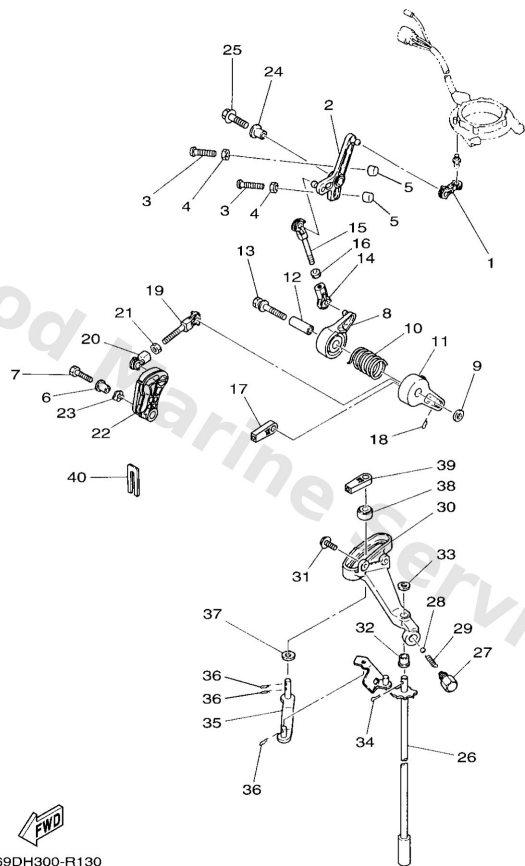


69DD700-M060



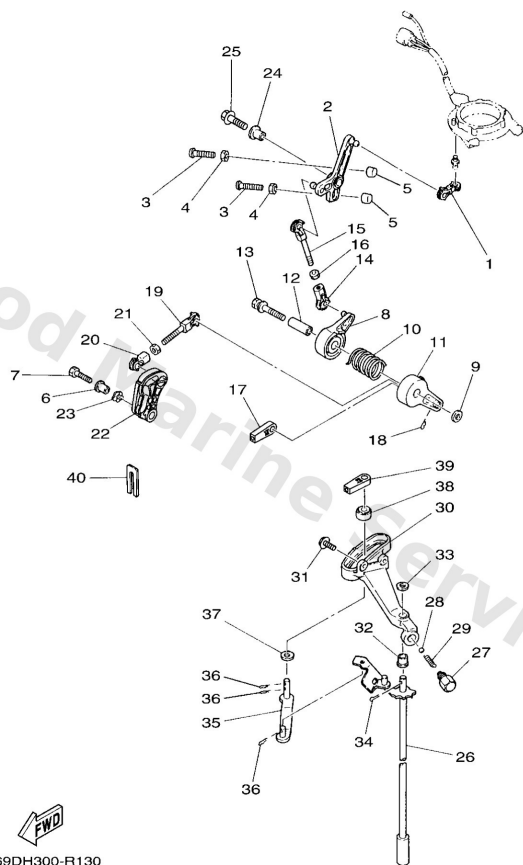
Ref	Part	
31	6H21457800 Collar #3	Buy now
32	6H31457800 Collar	Buy now
33	9321015M52 O-ring (6e9)	Buy now
34	9321004228 O-ring (371)	Buy now
35	6K51494536 Jet, air main (#145)	Buy now
36	6K51495021 Jet, air slow (#85)	Buy now

Control



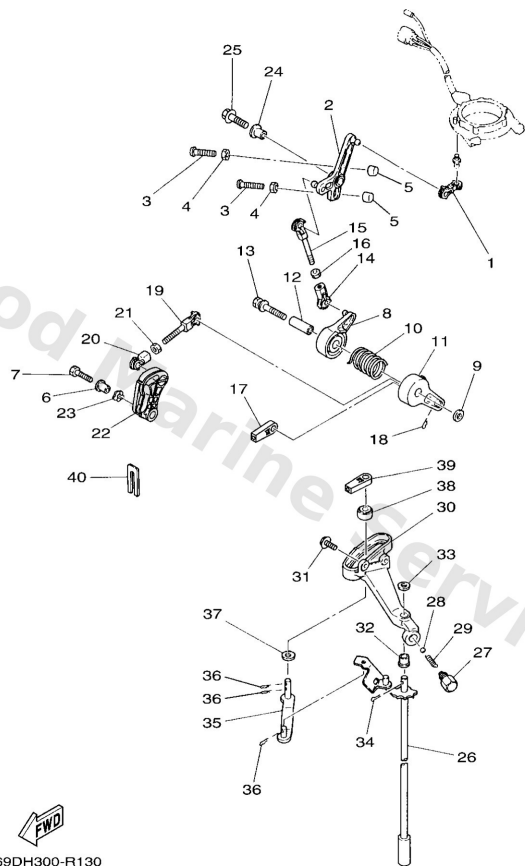
Ref	Part	
1	6H34123800 Joint, link 1	Buy now
2	6H34163100 Lever, magneto control 1	Buy now
3	9015706M13 Screw, pan head(6h4)	Buy now
4	9538006600 Nut(661)	Buy now
5	6884419400 Cap	Buy now
6	9038706289 Collar	Buy now
7	97D9506025 Bolt, hexagon deep recess	Buy now
8	6H34163200 Lever, magneto control 2	Buy now
9	9020106M31 Washer (6a0)	Buy now
10	9050829051 Spring, torsion	Buy now
11	6H34163300 Lever, magneto control 3	Buy now
12	9038706M59 Collar (6h3)	Buy now
13	9011906305 Bolt, with washer	Buy now
14	6624123701 Joint, link	Buy now
15	6794163600 Rod, magneto control	Buy now

Control



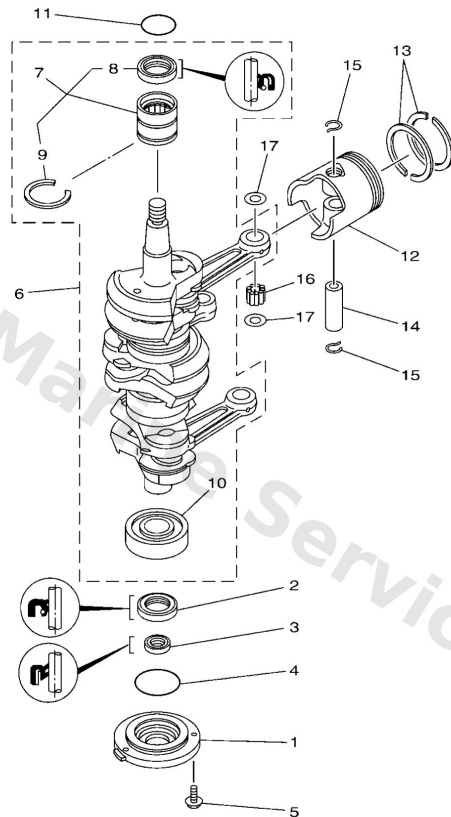
Ref	Part	
16	9538005600 Nut, hexagon (663)	Buy now
17	6FM4834400 Cable end, remote control	Buy now
18	9046818008 Clip 620436610000	Buy now
19	6824123750 Joint, link 2	Buy now
22	6H34121320 Cam, accel.	Buy now
23	9020610M04 Washer, wave (676)	Buy now
25	9011906309 Bolt, with washer	Buy now
26	6K54412013 Handle gear shift assembly L(22.5")	Buy now
27	6484271500 Bushing 2	Buy now
28	9350104M02 Ball (697)	Buy now
29	9050112082 Spring 6484411600	Buy now
30	6H3441170094 Bracket 1	Buy now
31	9751306520 Bolt, with washer(61b)	Buy now
32	9038607M58 Bush(6h1)	Buy now
33	9299008200 Ybs66-8 washer, plain	Buy now

Control



Ref	Part	
34	9149020012 Pin, cotter (648)	Buy now
35	6H34412101 Lever, shift rod	Buy now
37	9020207M07 Washer, plate (688)	Buy now
38	6884412200 Bushing, shift rod lever	Buy now
40	6H34853800 Clamp, cable	Buy now

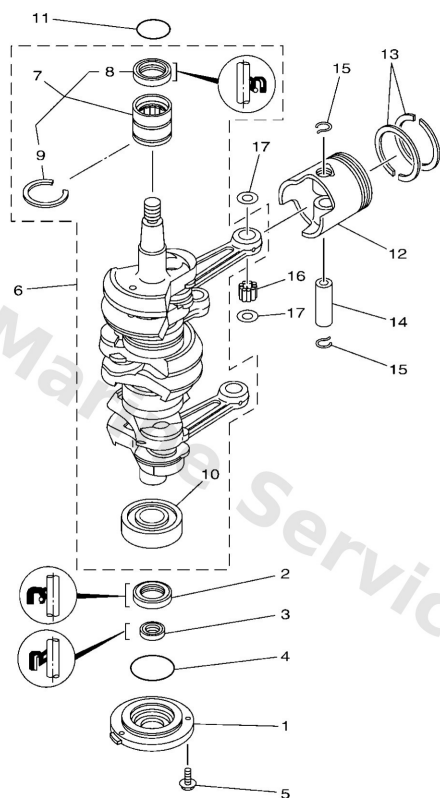
Crankshaft & Piston



69DH300-R040

Ref	Part	
1	6H3153590094 Housing, oil seal	Buy now
2	9310230009 Oil seal	Buy now
3	9310618001 Oil seal	Buy now
4	9321065M50 O-ring	Buy now
5	97E9506520 Bolt, hexagon w/w deep recess	Buy now
6	69DW114001 Crankshaft assembly	Buy now
7	93311636U6 Bearing, needle (6h3)	Buy now
8	9310236M24 Oil seal(52w)	Buy now
9	9344049M04 Circlip (6h3)	Buy now
10	93306306V1 Bearing(6h2)	Buy now
11	9321046M16 O-ring (688)	Buy now
12	6K5116310395 Piston (std)	Buy now
12	6K51163503 Piston (0.25mm o/s) AP	Buy now
12	6K51163603 Piston (0.50mm o/s) AP	Buy now
13	6K51160102 Piston ring set (std)	Buy now

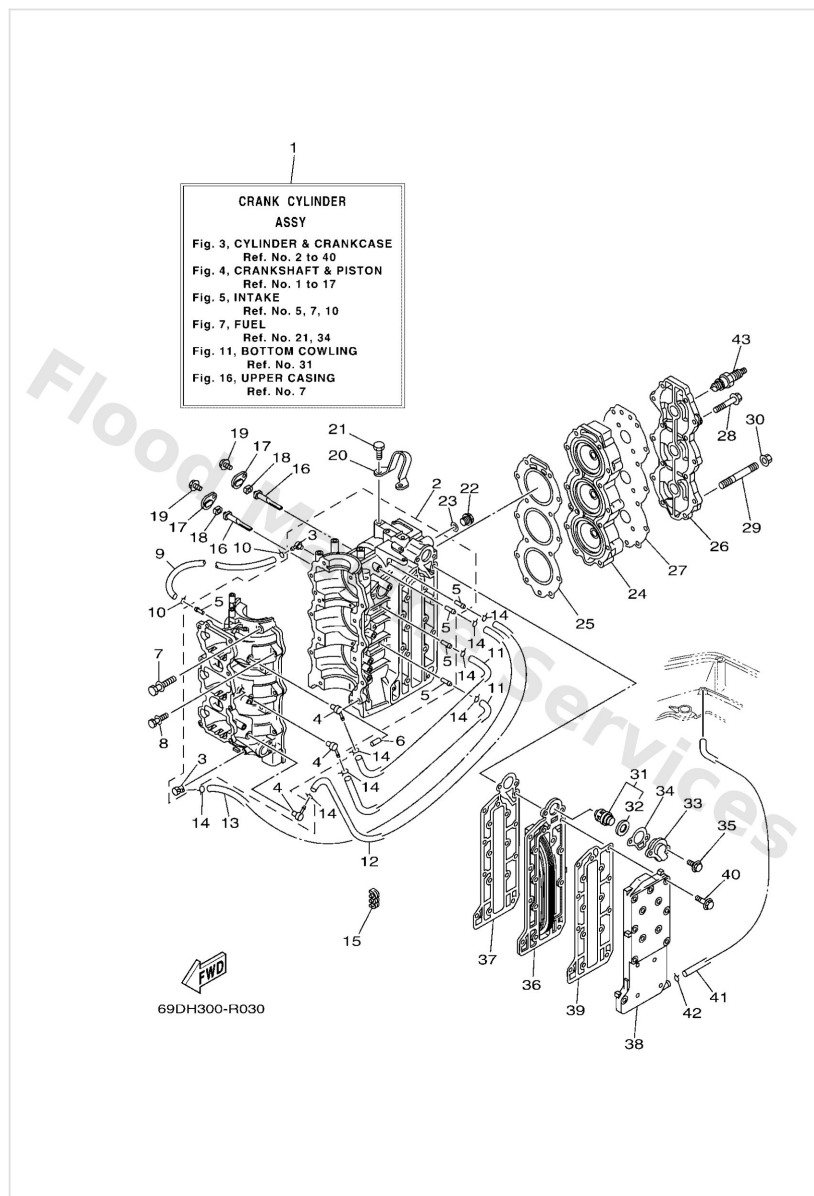
Crankshaft & Piston



FWD
69DH300-R040

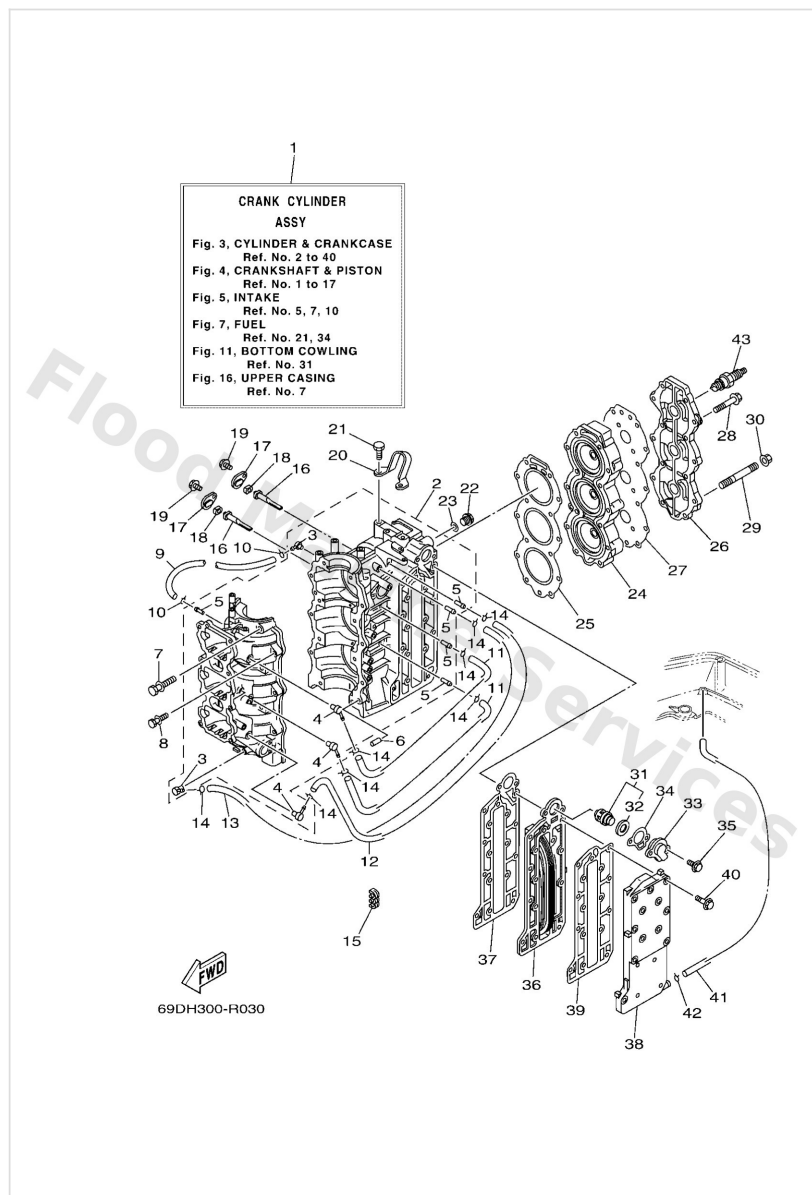
Ref	Part	
13	6K51160112 Piston ring set (1st o/s) AP	Buy now
13	6K51160122 Piston ring set (2nd o/s) AP	Buy now
14	6H31163300 Pin, piston	Buy now
15	6881163410 Clip, piston pin	Buy now
16	9360318M09 Pin, dowel b (6h3)	Buy now
17	9020120417 Washer, plate(663)	Buy now

Cylinder & Crankcase



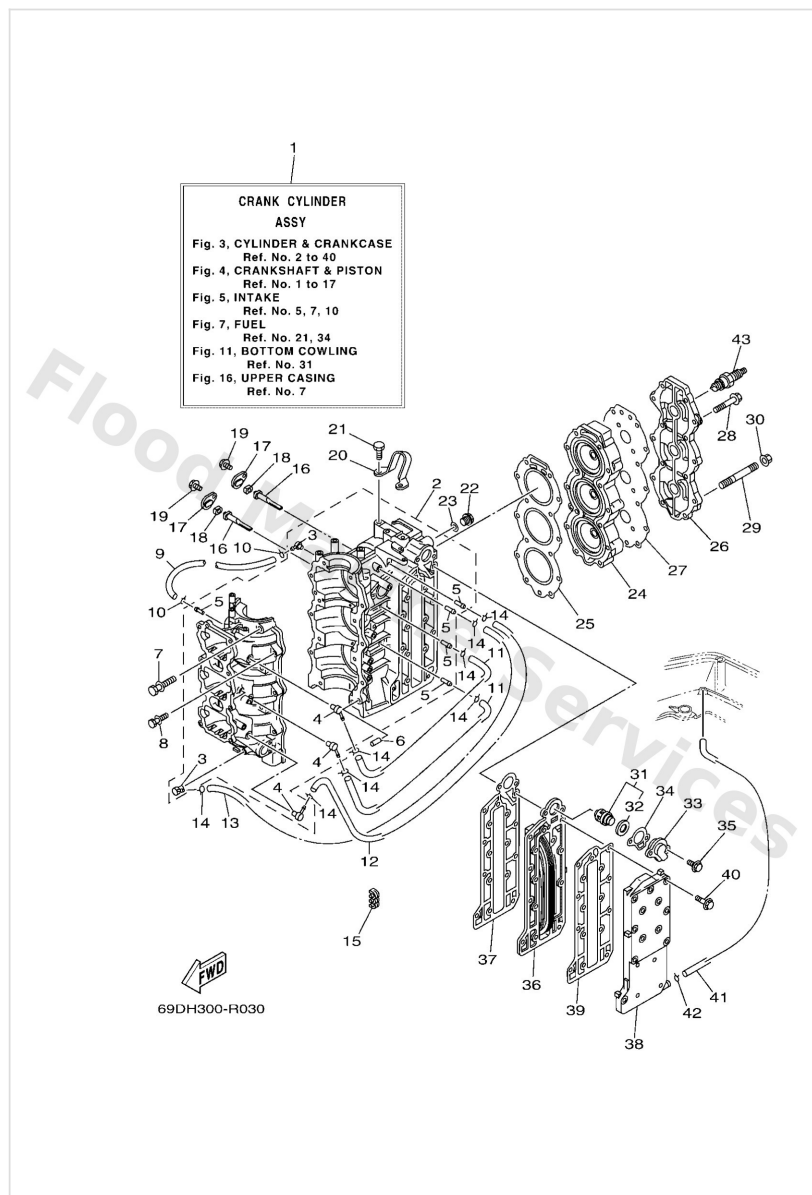
Ref	Part	
1	69DW0090021S Crank cylinder assembly	Buy now
2	69D1510000 Crankcase assembly	Buy now
3	6881137001 Check valve assembly	Buy now
4	6501137001 Check valve assembly	Buy now
5	6241448500 Pipe, joint	Buy now
6	9360812063 Pin, dowel (626)	Buy now
7	9011910005 Bolt, with washer	Buy now
8	9011908M64 Bolt, with washer	Buy now
9	9044507M44 Hose (I390)	Buy now
10	9046706016 Clip (655)	Buy now
11	9044507M02 Hose (I200)	Buy now
12	9044507M45 Hose (I390)	Buy now
13	9044507M82 Hose (I770)	Buy now
15	9046407M05 Clamp (6g5)	Buy now
16	6H31132501 Anode	Buy now

Cylinder & Crankcase



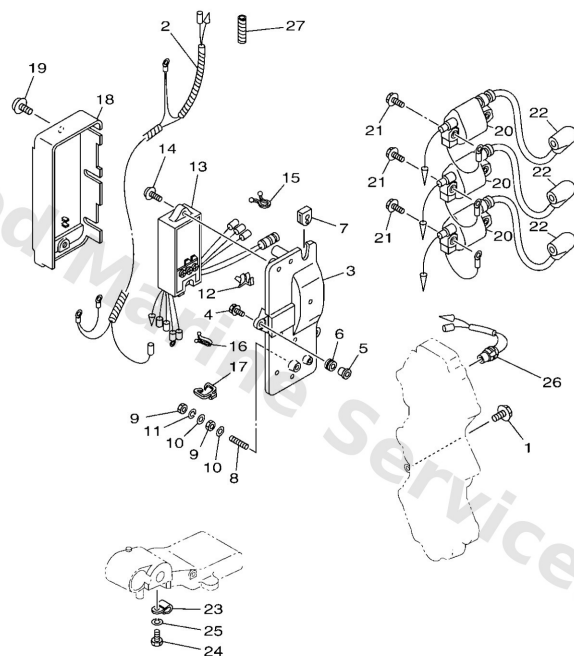
Ref	Part	
17	6H3113270094 Cover, anode	Buy now
18	6H31132800 Grommet, anode	Buy now
19	9011906023 Bolt, with washer	Buy now
20	6K51111901 Hanger, engine	Buy now
21	9010108002 Bolt	Buy now
22	9034014M06 Plug, straight screw(62y)	Buy now
23	9043014115 Gasket (663)	Buy now
24	6H311111011S Head, cylinder 1	Buy now
25	6H311181A2 Gasket, cylinder head 1	Buy now
26	6H311191001S Cover, cylinder head 1	Buy now
27	6H311193A1 Gasket, head cover 1	Buy now
28	9011908MA5 Bolt, with washer	Buy now
29	9011608M69 Bolt, stud	Buy now
30	9017908M34 Nut	Buy now
31	6H31241111 Thermostat	Buy now

Cylinder & Crankcase



Ref	Part	
32	6881241200 Seal, thermostat	Buy now
33	6H312413001S Cover, thermostat	Buy now
34	6H312414A1 Gasket, cover	Buy now
35	9011906MA3 Bolt, with washer	Buy now
36	6H341111011S Inner cover, exhaust	Buy now
37	6H341112A0 Gasket, exhaust inner cover	Buy now
38	6H341113021S Outer cover, exhaust	Buy now
39	6H341114A0 Gasket, exhaust outer cover	Buy now
40	9011906MA5 Bolt, with washer	Buy now
41	6632431201 Pipe 1	Buy now
42	9046708004 Clip, pipe 6162435600	Buy now
43	9470200247 Plug, spark (br8hs-10)	Buy now

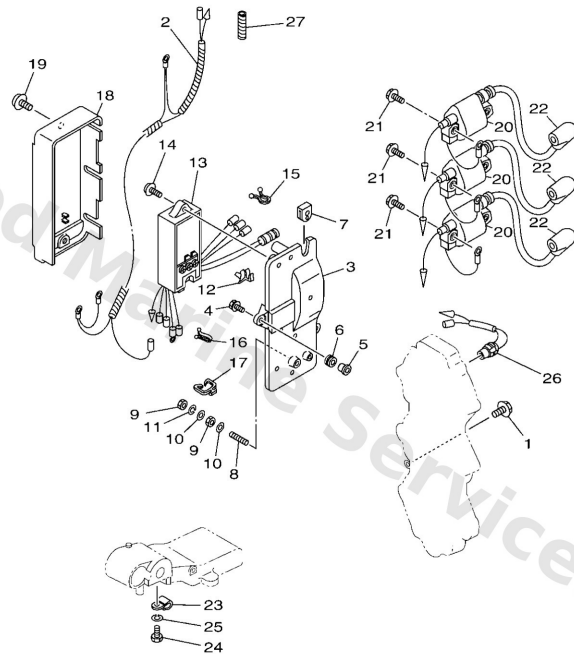
Electrical



69DL300-U100

Ref	Part	
1	9751306512 Bolt, with washer(6g4)	Buy now
2	69D8253100 Wire, lead	Buy now
3	6H38554200 Bracket	Buy now
4	9010506M14 Bolt (6e0)	Buy now
5	9038706M43 Collar (6e9)	Buy now
6	9048013M24 Grommet (6e9)	Buy now
7	6H38192200 Grommet	Buy now
8	9011606M07 Bolt, stud (688)	Buy now
9	9538006700 Nut	Buy now
10	9299006200 Ybs66-6 washer, plain	Buy now
11	9299006100 Washer(6a1)	Buy now
12	9046404M12 Clamp (6h3)	Buy now
13	6H38554012 C.d.i. unit assembly	Buy now
14	9798006225 Screw, with washer	Buy now
15	9046408M07 Clamp	Buy now

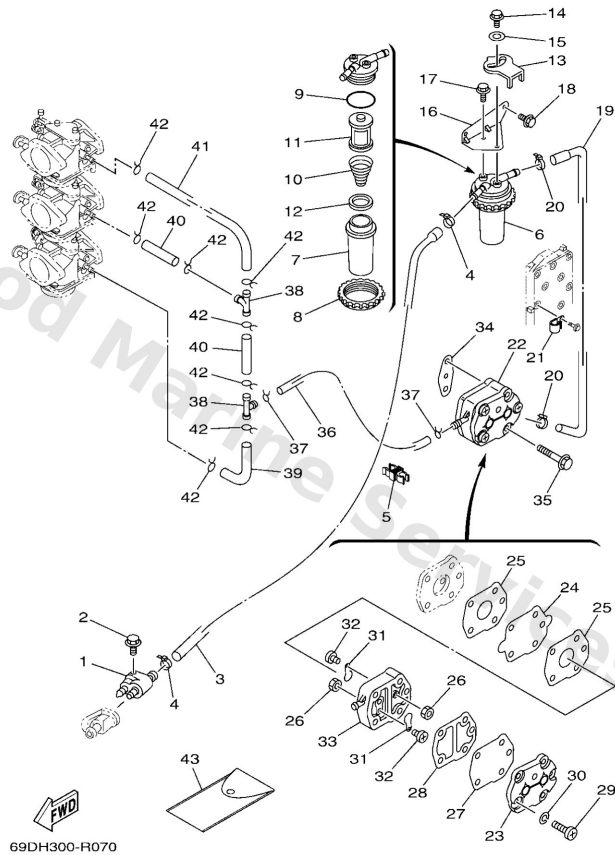
Electrical



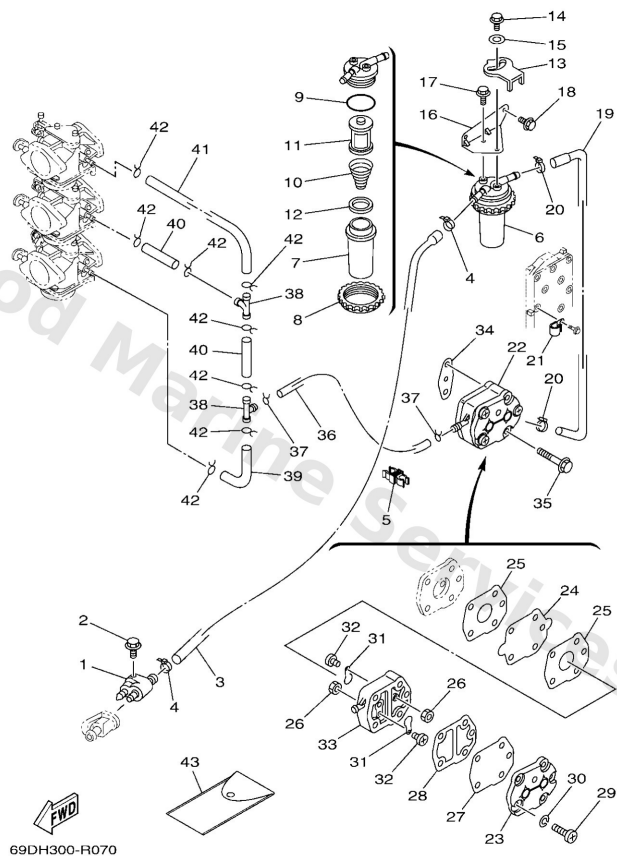

69DL300-U100

Ref	Part	
16	9046412M17 Clamp(6j8)	Buy now
17	9046407M10 Clamp (6h3)	Buy now
18	6H38191600 Cover, terminal	Buy now
19	9798506212 Screw, with washer(6h3)	Buy now
20	6H38557010 Ignition coil assembly	Buy now
21	9751306525 Bolt, with washer(61b)	Buy now
22	6G18237021 Plug cap assembly	Buy now
23	9046506M90 Clamp	Buy now
24	9701306012 Bolt(gh1)	Buy now
25	9290306100 Washer(6a1)	Buy now
26	6888256010 Thermo switch assembly	Buy now
27	9044610M02 Tube (6e5)	Buy now

Fuel

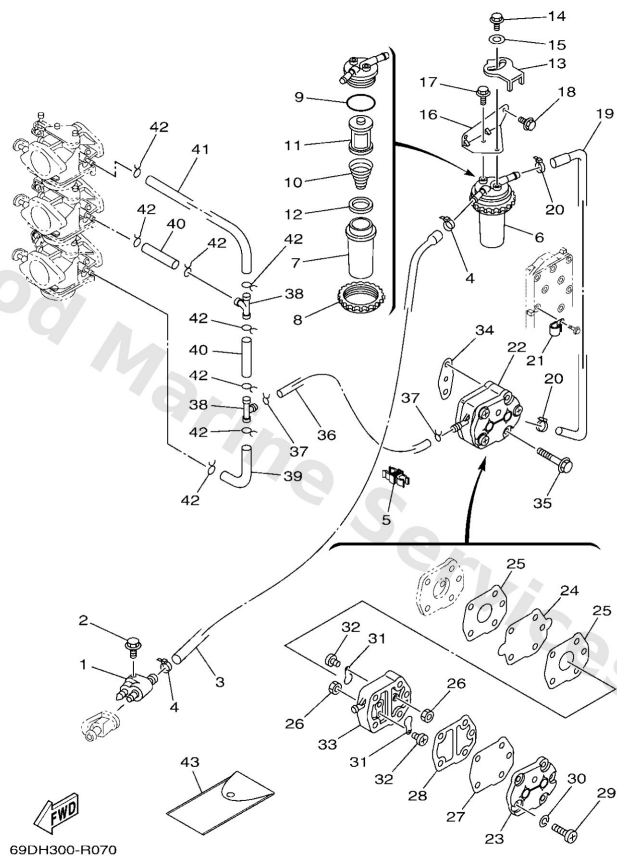


Ref	Part	
1	6G12430410 Fuel pipe joint comp. 1	Buy now
2	97E9506525 Bolt, hexagon w/w deep recess	Buy now
3	69D2431100 Pipe, fuel 1	Buy now
4	9046511M10 Clamp	Buy now
5	9046410M59 Clamp	Buy now
6	61A2456004 Filter assembly	Buy now
7	61A2452100 Cup, filter	Buy now
8	65L2453101 Nut	Buy now
9	61A2456400 O-ring	Buy now
10	61A2457701 Spring	Buy now
11	61A2456300 Element, filter	Buy now
12	61A2446900 Float, water level	Buy now
13	60H2455800 Holder, filter	Buy now
14	97E9506416 Bolt, hexagon w/w deep recess	Buy now
15	9020106068 Washer, plate (6k8)	Buy now



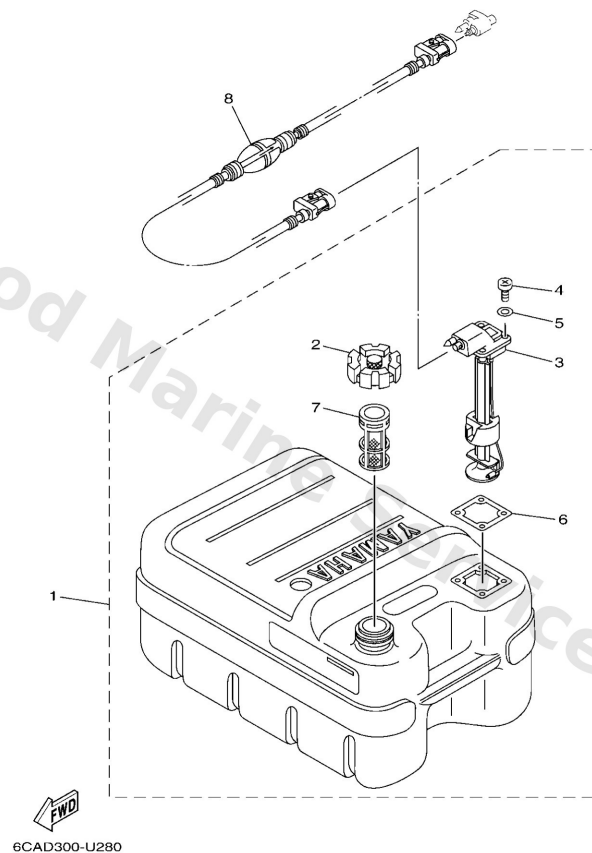
Ref	Part	
16	69D2456601 Bracket, filter	Buy now
17	97E9506514 Bolt, hexagon w/w deep recess	Buy now
18	97E9506516 Bolt, hexagon w/w deep recess	Buy now
19	69D2431200 Pipe 2	Buy now
21	9046508M83 Clamp	Buy now
22	6922441000 Fuel pump assembly	Buy now
23	6A02441300 Cover, pump	Buy now
24	6922441100 Diaphragm	Buy now
25	6482443401 Gasket, body	Buy now
26	9538003600 Nut (6g8)	Buy now
27	6632441100 Diaphragm	Buy now
28	6482443502 Gasket, body 2	Buy now
29	9850305028 Ybs86-530 screw,panhead	Buy now
30	9299005100 Ybs67-5 washer, spring	Buy now
31	6A02442101 Valve, check	Buy now

Fuel



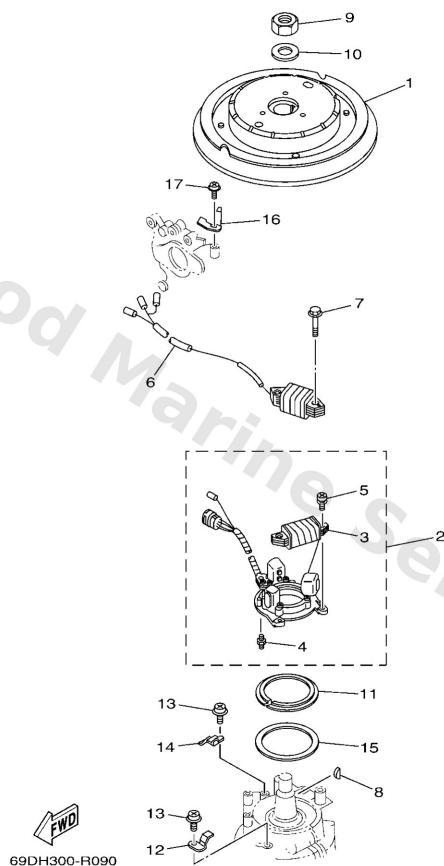
Ref	Part	
32	6A01432500 Screw, pan head	Buy now
33	6A02441202 Body 1	Buy now
34	65024431A0 Gasket,fuel pump	Buy now
35	97E9506540 Bolt, hexagon w/w deep recess	Buy now
36	9044509072 Hose (l1500)	Buy now
37	9046708004 Clip, pipe 6162435600	Buy now
38	6882437800 Pipe, joint	Buy now
39	6H32431300 Pipe, fuel 2	Buy now
40	9044509220 Hose (l1500)	Buy now
41	6H32431400 Pipe 4	Buy now
43	656W281002 Tool kit AP	Buy now

Fuel Tank



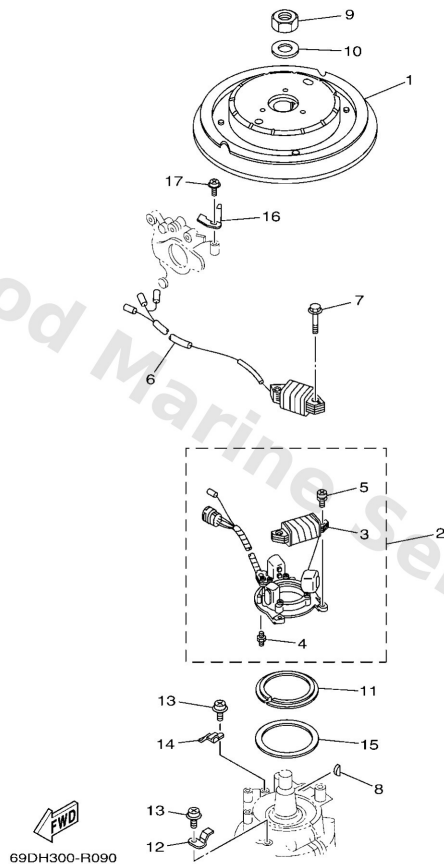
Ref	Part	
1	6YJ2420130 Fuel tank assembly AP	Buy now
2	6YJ2461001 Cap assembly	Buy now
3	6Y12426030 Fuel meter assembly WITH INDICATOR	Buy now
4	9015705M19 Screw, pan head	Buy now
5	6Y12432900 Seal	Buy now
6	6Y12426800 Gasket, fuel meter	Buy now
7	6YJ2416700 Strainer	Buy now
8	6YL2430654 Fuel pipe comp. 1 AP	Buy now

Generator



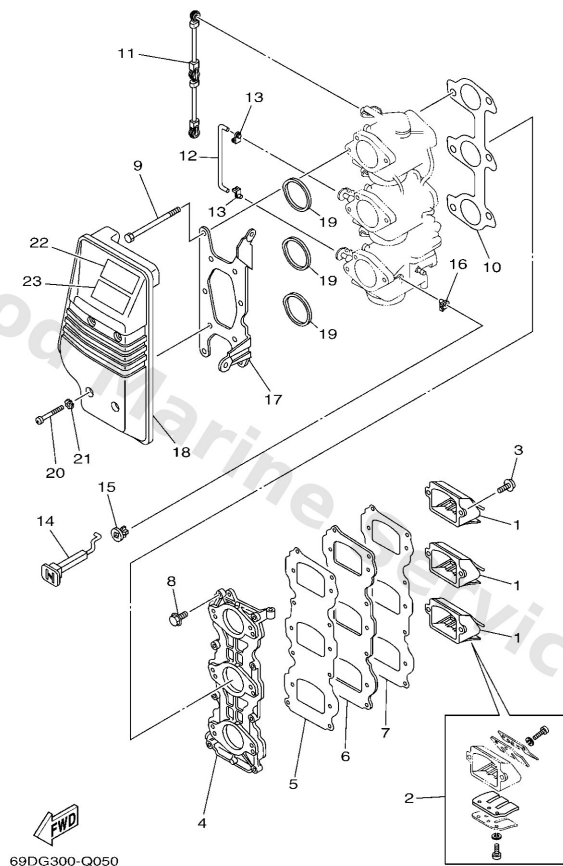
Ref	Part	
1	6K58555011 Rotor assembly	Buy now
2	6H385510A1 Stator assembly	Buy now
3	6H38552000 Charge coil assembly	Buy now
4	6638551800 Joint, ball	Buy now
5	9790205125 Screw, with washer(6m6)	Buy now
6	6H385533A0 Lighting coil assembly	Buy now
7	9751306530 Bolt, with washer(63m)	Buy now
8	9028005015 Key, woodruff	Buy now
9	9017020137 Nut, hexagon(663)	Buy now
10	9020121M18 Washer, plate (663)	Buy now
11	6H44161100 Retainer, magneto base	Buy now
12	6H34161200 Retainer, magneto base 2	Buy now
13	9798506212 Screw, with washer(6h3)	Buy now
14	6H34161210 Retainer, magneto base 2	Buy now
15	6K54161800 Washer, magneto	Buy now

Generator



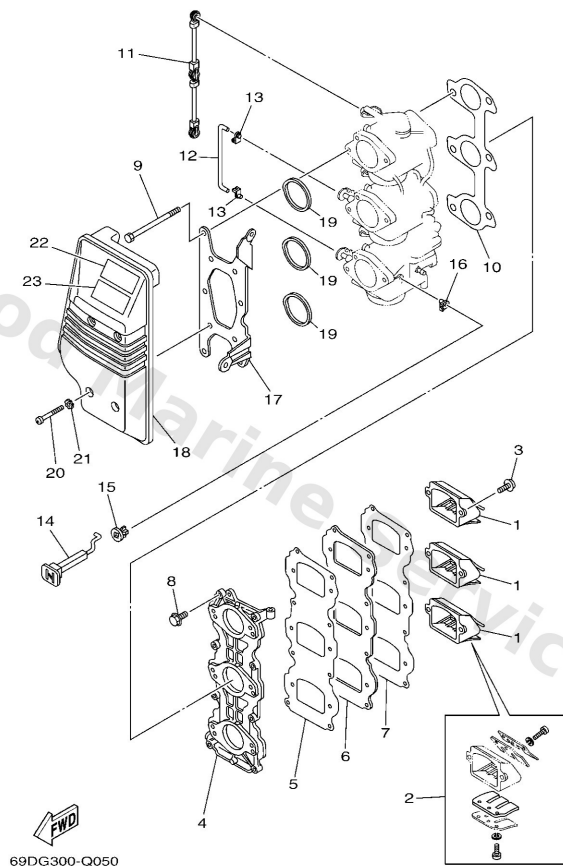
Ref	Part	
16	6K58133260 Plate, timing	Buy now
17	9798506210 Screw pan head	Buy now

Intake



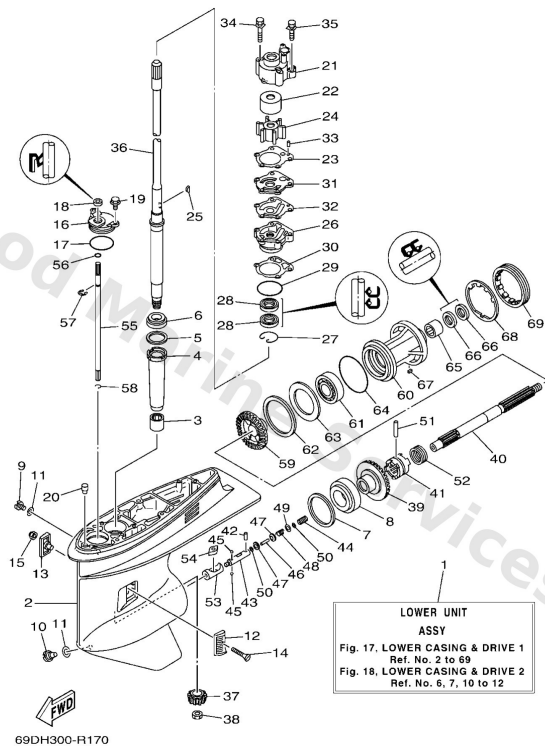
Ref	Part	
1	6H21361000 Reed valve assembly	Buy now
2	688W000400 Reed set	Buy now
3	9798005216 Screw, pan w/ plain	Buy now
4	6H31364104 Manifold, intake 1	Buy now
5	6H313621A1 Gasket, valve seat	Buy now
6	6H31362400 Plate, reed valve	Buy now
7	6H313622A1 Gasket, valve seat	Buy now
8	9011906MA3 Bolt, with washer	Buy now
9	97D9506095 Bolt, hexagon deep recess	Buy now
10	6H314198A1 Gasket	Buy now
11	6H34121700 Rod, accel lever	Buy now
12	6H34125700 Rod, choke link 2	Buy now
13	6614126202 Joint, choke lever	Buy now
14	6H34127101 Knob, choke	Buy now
15	6894127300 Grommet	Buy now

Intake



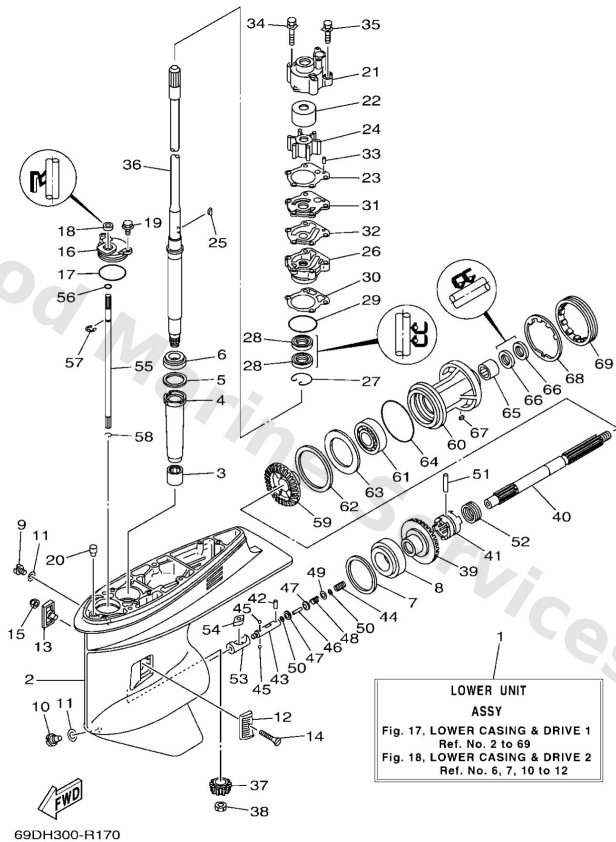
Ref	Part	
17	6H31441311 Stay	Buy now
18	6H31444002 Silencer assembly, intake	Buy now
19	6H31445701 Seal	Buy now
20	9788506045 Screw, pan head(6b0)	Buy now
21	9020906M05 Washer (688)	Buy now
22	6EE8199440 Label, safety	Buy now
23	6EE8199450 Label, safety	Buy now

Lower Casing & Drive 1



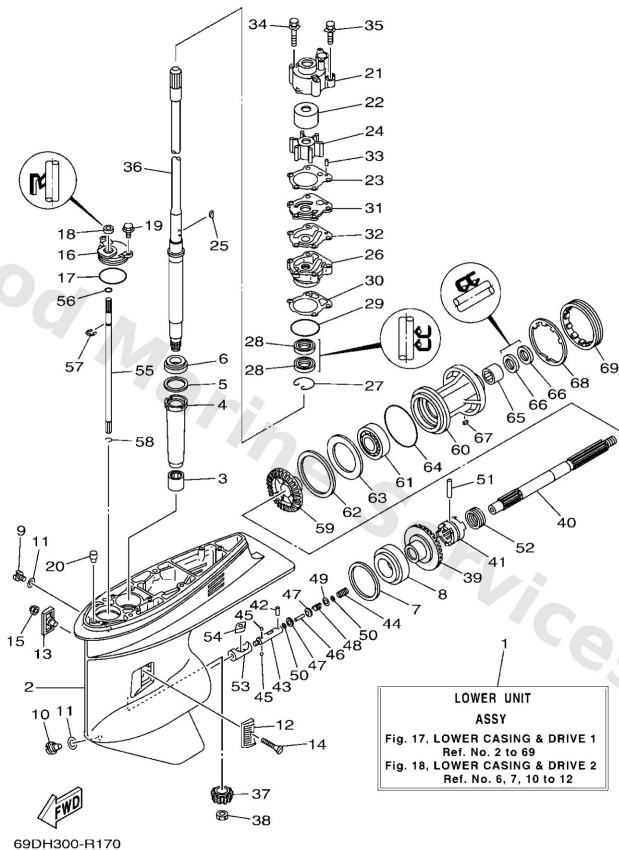
Ref	Part	
1	69D45300128D Lower unit assembly L(22.5")	Buy now
2	6H145301038D Casing, lower	Buy now
3	93315325V1 Bearing, needle (688)	Buy now
4	6884553601 Sleeve, drive shaft	Buy now
5	6884558701 Shim (t:0.10mm) UR	Buy now
5	6884558710 Shim (t:0.12mm) UR	Buy now
5	6884558720 Shim (t:0.15mm) UR	Buy now
5	6884558730 Shim (t:0.18mm) UR	Buy now
5	6884558740 Shim (t:0.30mm) UR	Buy now
5	6884558750 Shim (t:0.40mm) UR	Buy now
5	6884558760 Shim (t:0.50mm) UR	Buy now
6	93332000U3 Brg,tapered roller 50mm (688)	Buy now
7	6884556701 Shim (t:0.10mm) UR	Buy now
7	6884556710 Shim (t:0.12mm) UR	Buy now
7	6884556720 Shim (t:0.15mm) UR	Buy now

Lower Casing & Drive 1



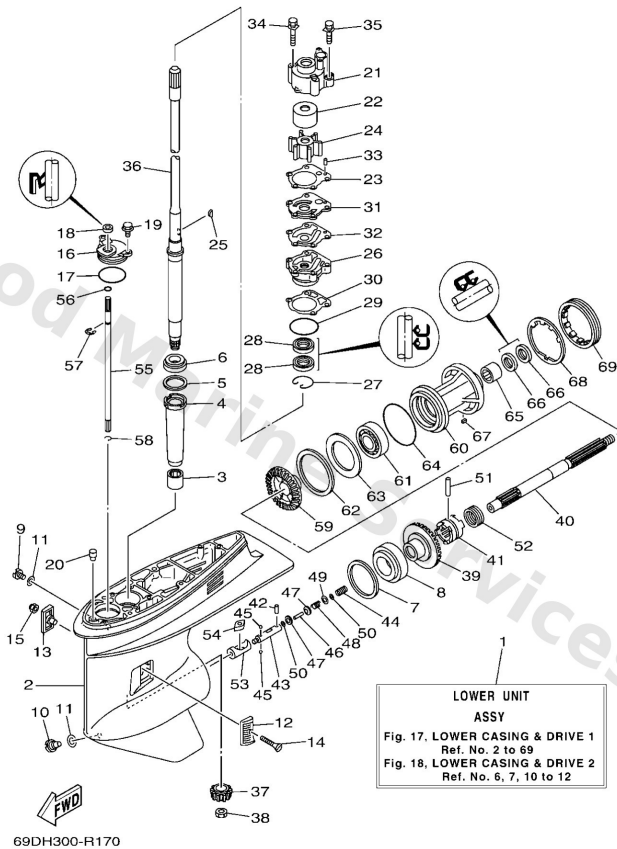
Ref	Part	
7	6884556730 Shim (t:0.18mm) UR	Buy now
7	6884556740 Shim (t:0.30mm) UR	Buy now
7	6884556750 Shim (t:0.40mm) UR	Buy now
7	6884556760 Shim (t:0.50mm) UR	Buy now
8	93332000W7 Bearing(6b0)	Buy now
9	9034008002 Plug, straight screw	Buy now
10	6884534110 Plug, drain	Buy now
11	9043008003 Gasket	Buy now
12	6H14521400 Cover, water inlet	Buy now
13	6H14521500 Cover, water inlet	Buy now
14	9015105M00 Screw, countersunk(692)	Buy now
15	9018505002 Nut nylon (sus)(ex4)	Buy now
16	6884532100 Plate	Buy now
17	9321049046 O-ring (620)	Buy now
18	9310609014 Oil seal	Buy now

Lower Casing & Drive 1



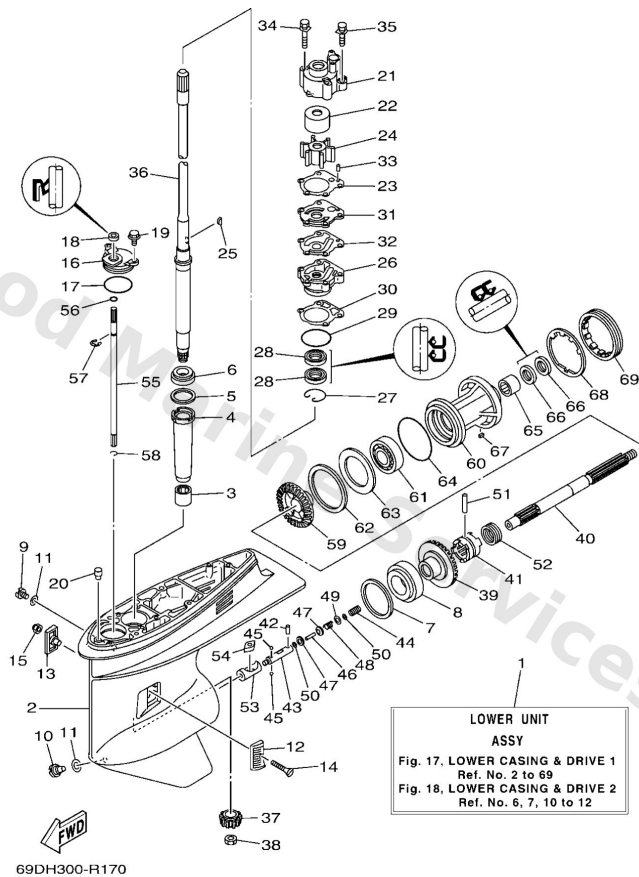
Ref	Part	
19	97E9506516 Bolt, hexagon w/w deep recess	Buy now
20	6J84537800 Nipple, hose (plug)	Buy now
21	6884431101 Housing, water pump 1	Buy now
22	69D4432200 Insert, cartridge	Buy now
23	68844315A0 Gasket,water pump 1	Buy now
24	6884435203 Impeller	Buy now
25	9028004M04 Key, woodruff (688)	Buy now
26	6D84434101CA Housing, water pump	Buy now
27	9345044166 Circlip	Buy now
28	9310125M03 Oil seal	Buy now
29	9321046044 O-ring	Buy now
30	68844316A0 Gasket,water pump 2	Buy now
31	6884432340 Outer plate, cartridge	Buy now
32	68844324A0 Gasket,cartridge Outer plate	Buy now
33	9360410M03 Pin, dowel (688)	Buy now

Lower Casing & Drive 1



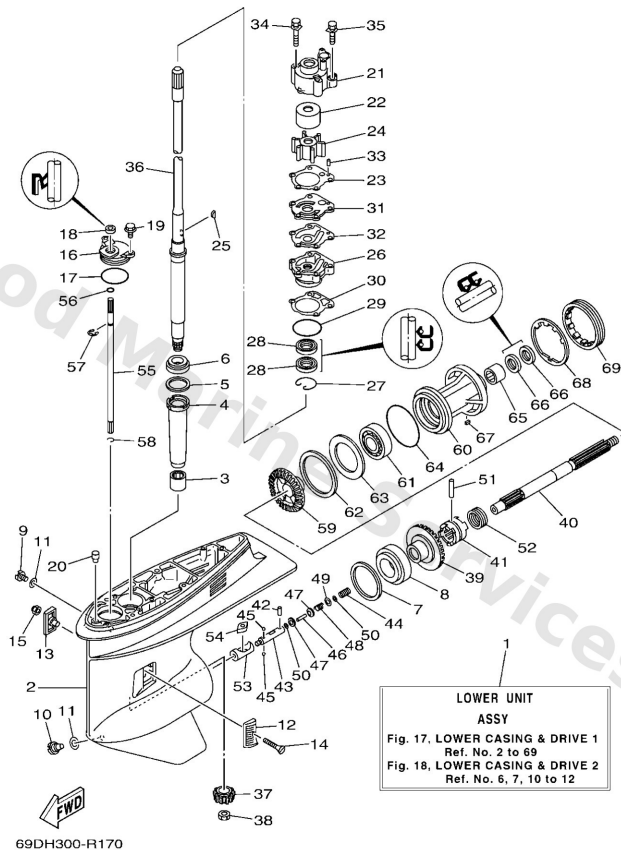
Ref	Part	
34	9011908M16 Bolt, with washer(6h0)	Buy now
35	9011908M13 Bolt, with washer(6h0)	Buy now
36	69D4550110 Drive shaft comp. L(22.5")	Buy now
37	6K54555100 Pinion	Buy now
38	9017016M01 Nut, hexagon (688)	Buy now
39	6K54556000 Gear	Buy now
40	6H14561101 Shaft, propeller	Buy now
41	6H14563101 Clutch, dog	Buy now
42	9360312M11 Pin, dowel(6h1)	Buy now
43	6H14563402 Slide, shift	Buy now
44	9050116M65 Spring, compression(6h1)	Buy now
45	9350316003 Ball	Buy now
46	6H14566800 Shaft, free 1	Buy now
47	6H14563500 Plunger, shift	Buy now
48	9050112M48 Spring (6h1)	Buy now

Lower Casing & Drive 1



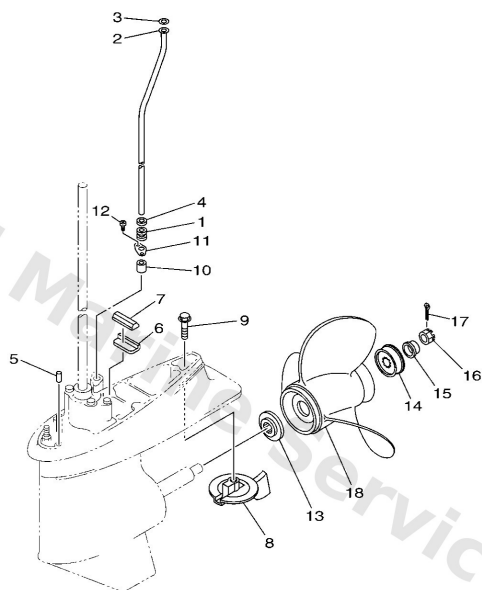
Ref	Part	
49	9020103313 Washer, plate 8077743700	Buy now
50	9018302M03 Nut, spring (6h1)	Buy now
51	9025007M02 Pin, straight (688)	Buy now
52	6884563300 Ping, cross pin	Buy now
53	6H14564101 Shifter	Buy now
54	6H14415100 Cam, shift	Buy now
55	6H14414400 Rod, shift 2	Buy now
56	9321007003 O-ring (11m)	Buy now
57	9900108600 Circlip(2r6)	Buy now
58	9345007M00 Circlip (6e5)	Buy now
59	6H34557100 Gear 2	Buy now
60	6884533100CA Housing, bearing	Buy now
61	93306207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
62	6884557701 Shim (t:0.10mm) UR	Buy now
62	6884557710 Shim (t:0.12mm) UR	Buy now

Lower Casing & Drive 1



Ref	Part	
62	6884557720 Shim (t:0.15mm) UR	Buy now
62	6884557730 Shim (t:0.18mm) UR	Buy now
62	6884557740 Shim (t:0.30mm) UR	Buy now
62	6884557750 Shim (t:0.40mm) UR	Buy now
62	6884557760 Shim (t:0.50mm) UR	Buy now
63	6884557600 Washer, thrust 2	Buy now
64	9321085M97 O-ring(6h1)	Buy now
65	93317325U0 Brg,needle	Buy now
67	9028204010 Key, strait(663)	Buy now
68	6884538302 Washer, claw	Buy now
69	6884538402 Nut	Buy now

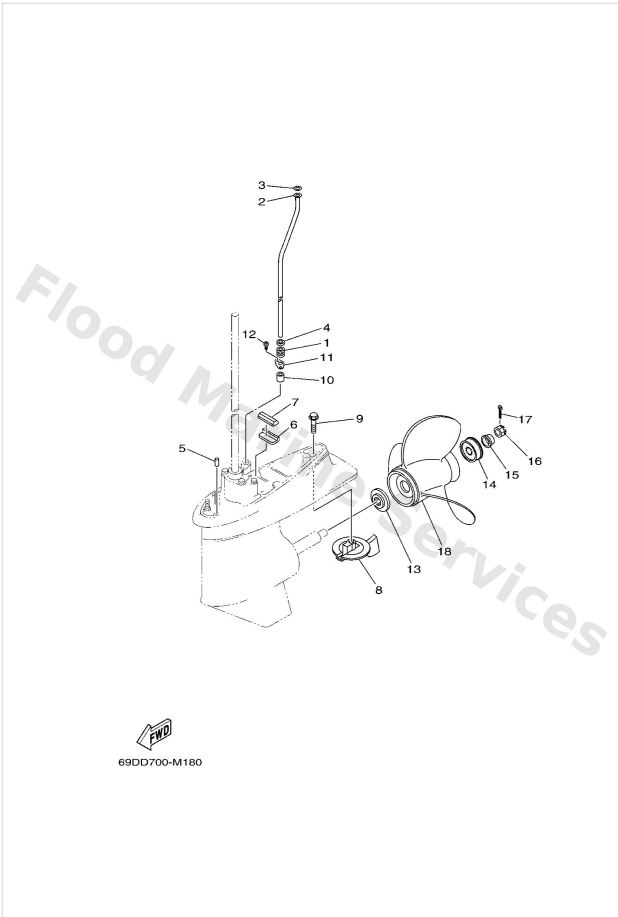
Lower Casing & Drive 2




69DD700-M180

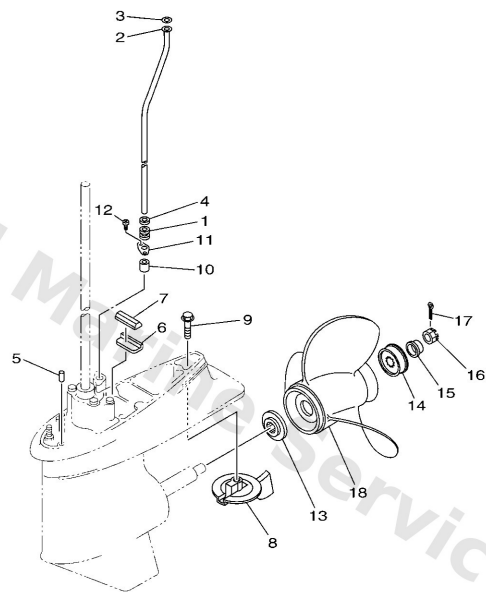
Ref	Part	
1	6634436700 Damper, water seal 3	Buy now
2	69D4436110 Tube, water 1 L(22.5")	Buy now
3	9020212060 Washer, plate(663)	Buy now
4	9043012072 Gasket	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	6634537600 Guide, seal damper	Buy now
7	6884537500 Damper, seal 2	Buy now
8	67F4537100 Tab-trim	Buy now
9	9010510M67 Bolt, hexagon (663)	Buy now
10	6634436600 Damper, water seal 2	Buy now
11	9048019M06 Grommet (688)	Buy now
12	9016004006 Screw, round tapping	Buy now
13	6884598701 Spacer	Buy now
14	67F4599700 Spacer 2	Buy now
15	9038925M00 Bush	Buy now

Lower Casing & Drive 2



Ref	Part	
16	9017116011 Nut, castle (663)	Buy now
17	9149030025 Pin cotter	Buy now
18	6884593002 Propeller (3x13x17) UR	Buy now
18	6884593260 Propeller (3x13-1/2"x14"-k) UR	Buy now
18	6884597003 Propeller (3x13"x19"-k) UR	Buy now
18	6884597860 Propeller (3x13-1/2"x16"-k) UR	Buy now
18	6E54594100 Propeller (3x13x19-k) UR	Buy now
18	6E54594300 Propeller (3x12-5/8"x21"-k) UR	Buy now
18	6E54594501 Propeller (3x13-1/4x17-k) UR	Buy now
18	6E54594700 Propeller (3x13-1/2x15-k) UR	Buy now
18	6E54594900 Propeller (3x13-5/8"x13"-k) UR	Buy now
18	6E54595400 Propeller (3x14"x11"-k) UR	Buy now
18	6884597202 Propeller (3x13"x21"-k) UR	Buy now
18	6884597402 Propeller (3x13"x23"-k) UR	Buy now
18	6884597601 Propeller (ss 3x13"x25"-k) UR	Buy now

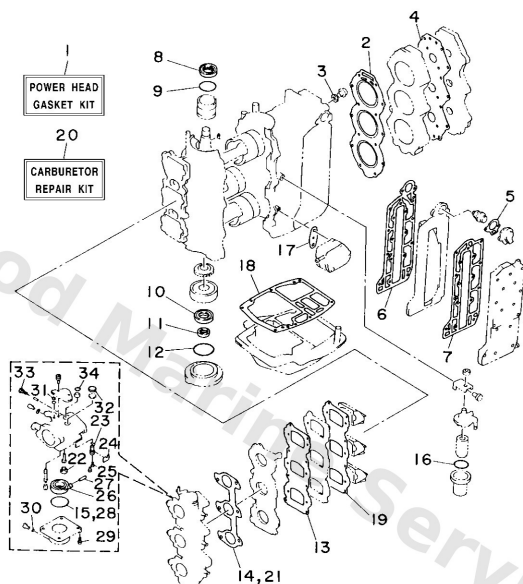
Lower Casing & Drive 2




69DD700-M180

Ref	Part	
18	6E54595200 Propeller (3x13"x23"-k) UR	Buy now
18	6E54595600 Propeller (3x13"x25"-k) UR	Buy now

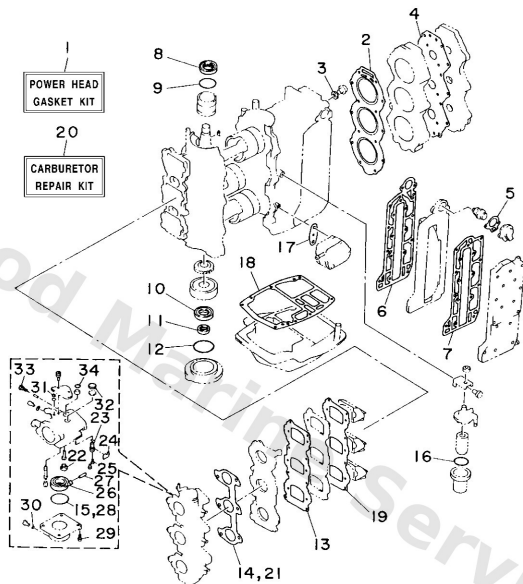
Repair Kit 1



6H20010-4180

Ref	Part	
1	69DW000100 Power head gasket kit	Buy now
2	6H311181A2 Gasket, cylinder head 1	Buy now
3	9043014115 Gasket (663)	Buy now
4	6H311193A1 Gasket, head cover 1	Buy now
5	6H312414A1 Gasket, cover	Buy now
6	6H341112A0 Gasket, exhaust inner cover	Buy now
7	6H341114A0 Gasket, exhaust outer cover	Buy now
8	9310236M24 Oil seal(52w)	Buy now
9	9321046M16 O-ring (688)	Buy now
10	9310230009 Oil seal	Buy now
11	9310618001 Oil seal	Buy now
12	9321065M50 O-ring	Buy now
13	6H313621A1 Gasket, valve seat	Buy now
14	6H314198A1 Gasket	Buy now
15	6G11498400 Gasket, float chamber	Buy now

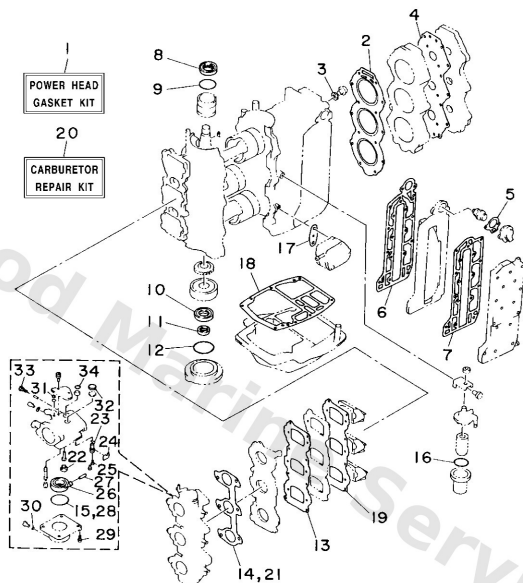
Repair Kit 1



6H20010-4180

Ref	Part	
16	61A2456400 O-ring	Buy now
17	65024431A0 Gasket,fuel pump	Buy now
18	6H345113A0 Gasket, upper casing	Buy now
19	6H313622A1 Gasket, valve seat	Buy now
20	6H3W009302 Carburetor repair kit	Buy now
22	6761496600 Rubber cap	Buy now
23	6H31459001 Needle valve assembly	Buy now
24	6631415900 Clip	Buy now
25	6761418600 Pin, valve	Buy now
26	6G11498500 Float comp.	Buy now
27	6881454800 Pin, arm	Buy now
29	9798004114 Screw, pan head(ga5)	Buy now
30	9321004230 O-ring (371)	Buy now
31	6631412600 Packing	Buy now
32	6881412600 Packing	Buy now

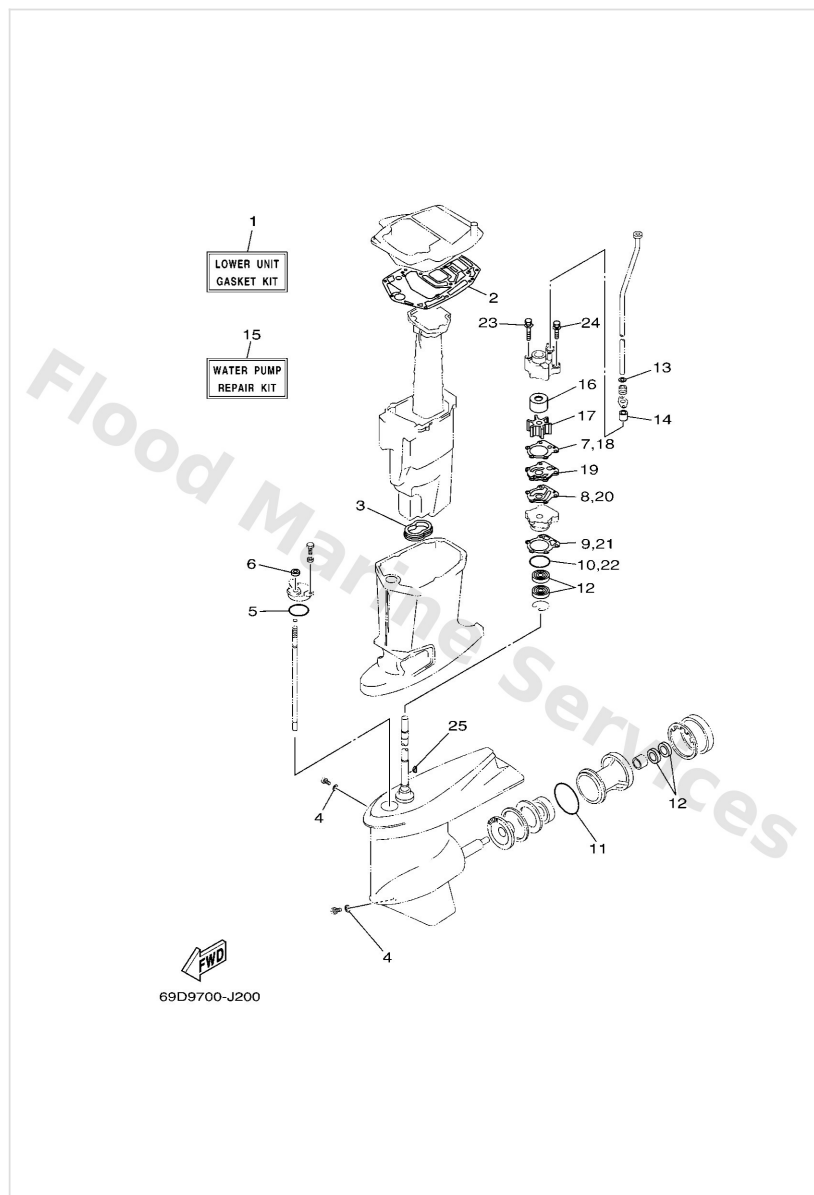
Repair Kit 1




6H20010-4180

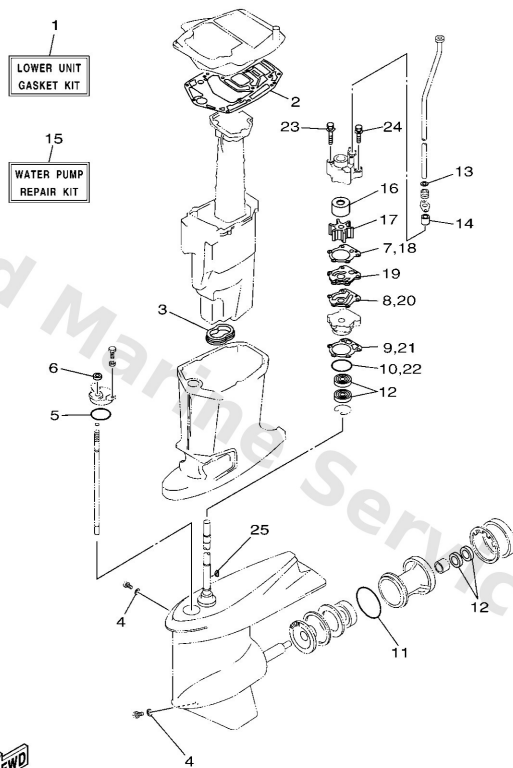
Ref	Part	
33	6921492300 Screw, adjusting	Buy now
34	9321015M52 O-ring (6e9)	Buy now

Repair Kit 2



Ref	Part	
1	69DW000120 Lower unit gasket kit	Buy now
2	6H345114A1 Gasket, upper casing	Buy now
3	6H34512300 Gasket, muffler	Buy now
4	9043008003 Gasket	Buy now
5	9321049046 O-ring (620)	Buy now
6	9310609014 Oil seal	Buy now
7	68844315A0 Gasket,water pump 1	Buy now
8	68844324A0 Gasket,cartridge Outer plate	Buy now
9	68844316A0 Gasket,water pump 2	Buy now
10	9321046044 O-ring	Buy now
11	9321085M97 O-ring(6h1)	Buy now
12	9310125M03 Oil seal	Buy now
13	9043012072 Gasket	Buy now
14	6634436600 Damper, water seal 2	Buy now
15	69DW007800 Water pump repair kit	Buy now

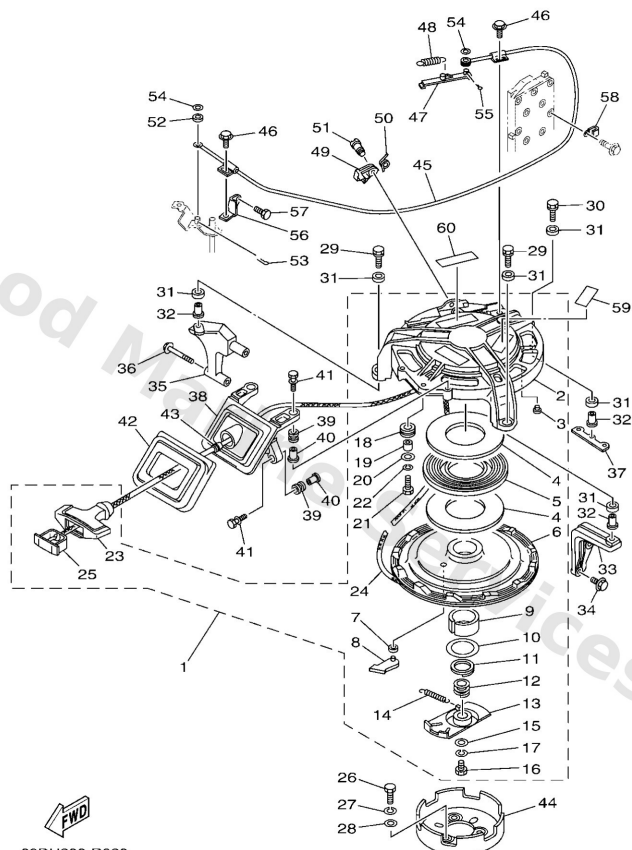
Repair Kit 2



69D9700-J200

Ref	Part	
16	69D4432200 Insert, cartridge	Buy now
17	6884435203 Impeller	Buy now
19	6884432340 Outer plate, cartridge	Buy now
23	9011908M16 Bolt, with washer(6h0)	Buy now
24	9011908M13 Bolt, with washer(6h0)	Buy now
25	9028004M04 Key, woodruff (688)	Buy now

Starter



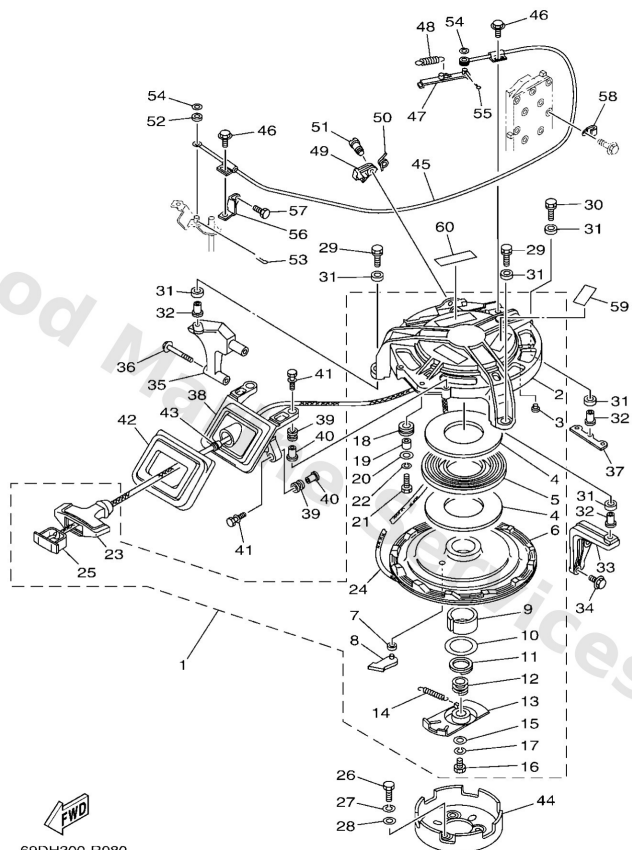
69DH300-R080

*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.2M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44374, LONGUEUR DE COUPE 2.2M

Ref	Part	
1	692W157103 Starter assembly	Buy now
2	6921571101 Case, starter	Buy now
3	6481577300 Stay 3	Buy now
4	6631573900 Washer, thrust 2	Buy now
5	6631571300 Spring, starter	Buy now
6	6631571402 Drum, sheave	Buy now
7	6631576400 Collar	Buy now
8	6631574102 Pawl, drive	Buy now
9	6631575400 Bushing	Buy now
10	6631572601 Washer, flat 1	Buy now
11	6631574400 Circlip	Buy now
12	6631571500 Spring, drive plate	Buy now
13	6961571600 Drive, plate	Buy now
14	6961573400 Spring, return	Buy now
15	6631571900 Washer, thrust	Buy now

Starter



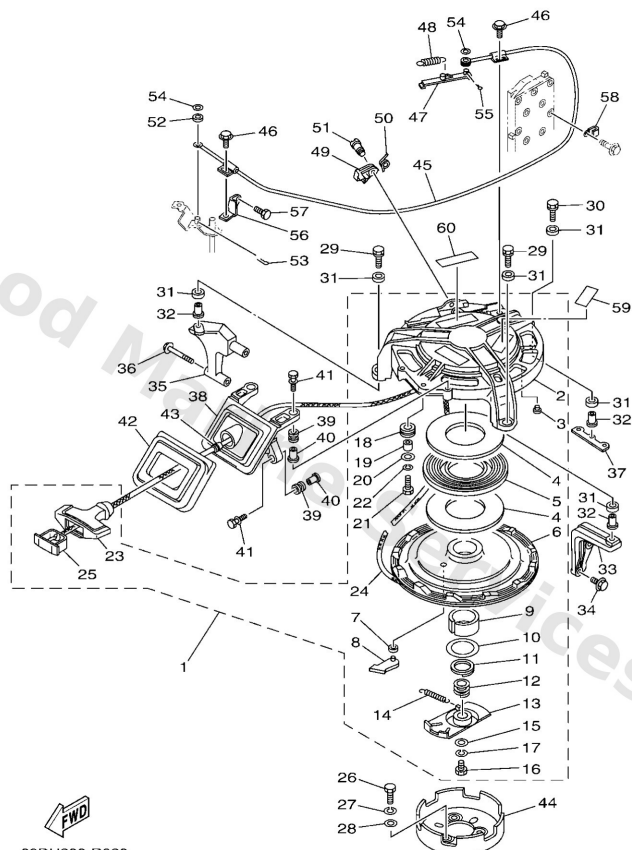
69DH300-R080

*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.2M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44374, LONGUEUR DE COUPE 2.2M

Ref	Part	
16	9709506016 Bolt, hexagon deep recess	Buy now
17	9299506100 Washer(6a1)	Buy now
18	6631575200 Roller, wire	Buy now
19	6F51575300 Bushing 1	Buy now
20	6F51579100 Washer, lock	Buy now
21	9701706025 Bolt, hexagon	Buy now
23	6891575501 Handle, starter	Buy now
24	* item_description *1	Buy now
25	6F51577902 Cover	Buy now
26	9701308012 Bolt(62e)	Buy now
27	9290308100 Ybs67-8 washer, spring	Buy now
28	9290308600 Washer, plain (663)	Buy now
29	9011908087 Bolt, with washer	Buy now
30	9011908180 Bolt, with washer	Buy now
31	9038512M04 Bushing (6f5)	Buy now

Starter



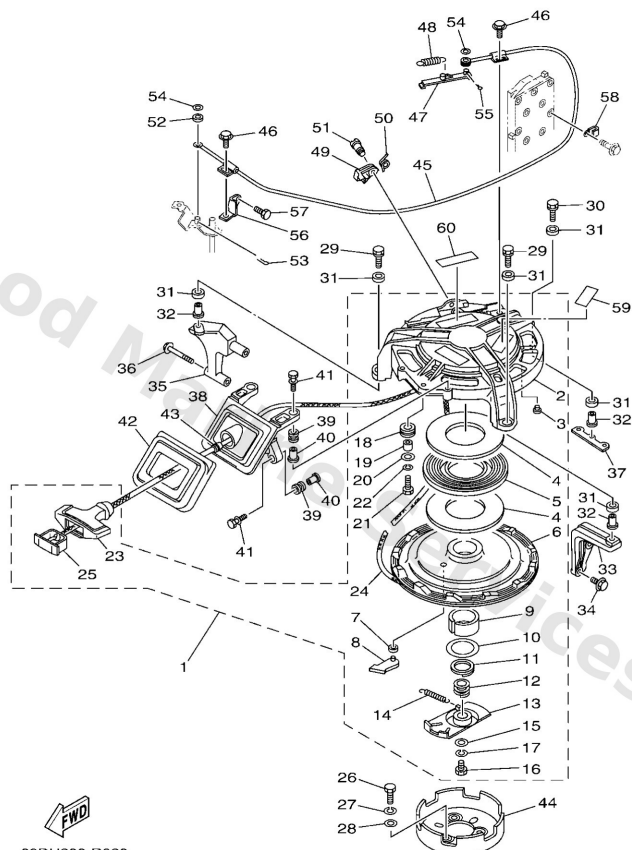
69DH300-R080

*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.2M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44374, LONGUEUR DE COUPE 2.2M

Ref	Part	
32	9038708M05 Collar (663)	Buy now
33	6K5157710094 Stay 1	Buy now
34	9751306525 Bolt, with washer(61b)	Buy now
35	6K5157720094 Stay 2	Buy now
36	9751306555 Bolt, with washer	Buy now
37	6K51577301 Stay 3	Buy now
38	6K5157580194 Guide wire	Buy now
39	6A08231700 Damper, ignition coil	Buy now
40	9038706119 Collar	Buy now
41	9011906290 Bolt, with washer	Buy now
42	6K51576200 Seal, rubber 2	Buy now
43	6971578900 Damper	Buy now
44	6K51572300 Pulley, starter	Buy now
45	6K51577001 Cable comp., starter stop	Buy now
46	97E9506512 Bolt, hexagon w/w deep recess	Buy now

Starter



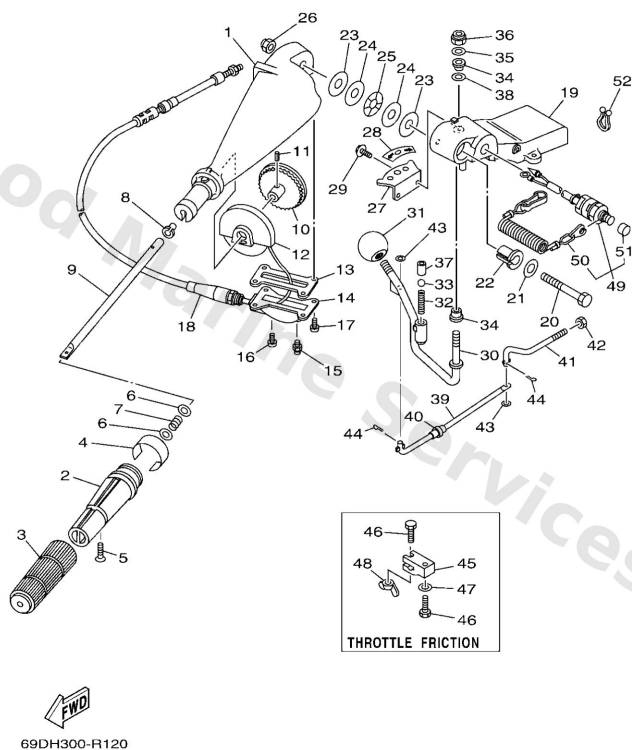
69DH300-R080

*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.2M

*1: A PRELEVER SUR BOBINE 50M, REFERENCE 90890-44374, LONGUEUR DE COUPE 2.2M

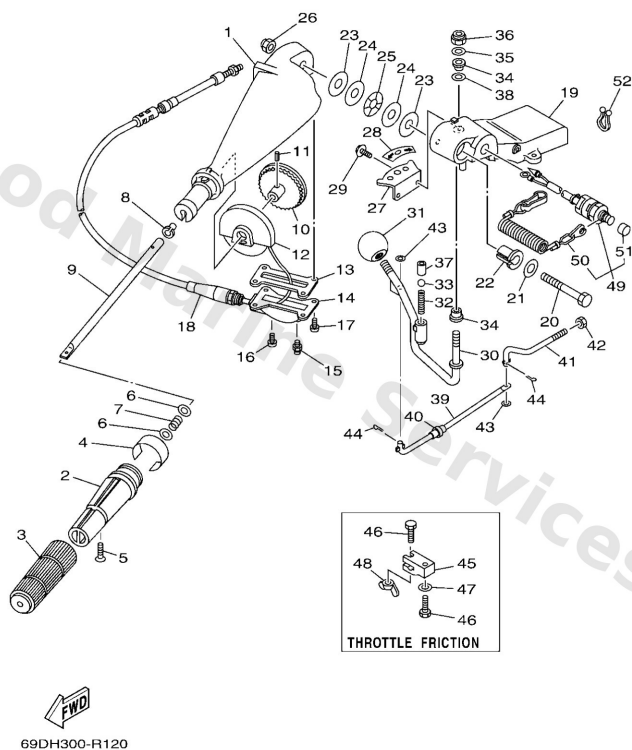
Ref	Part	
47	6631573501 Guide, cam	Buy now
48	9050608M23 Spring, tension(6k5)	Buy now
49	6631579400 Stopper	Buy now
50	9050812015 Spring torsion 616436420000	Buy now
51	9014905095 Screw(663)	Buy now
52	6631573600 Ring, retaining 1	Buy now
53	9046818008 Clip 620436610000	Buy now
54	9290306200 Ybs66-6 washer, plain	Buy now
55	9149016012 Pin, cotter (e57)	Buy now
56	6K51577400 Stay 4	Buy now
57	9701306012 Bolt(gh1)	Buy now
58	9046506M90 Clamp	Buy now
59	6EE8199540 Label, warning	Buy now
60	6EE8199550 Label, warning	Buy now

Steering



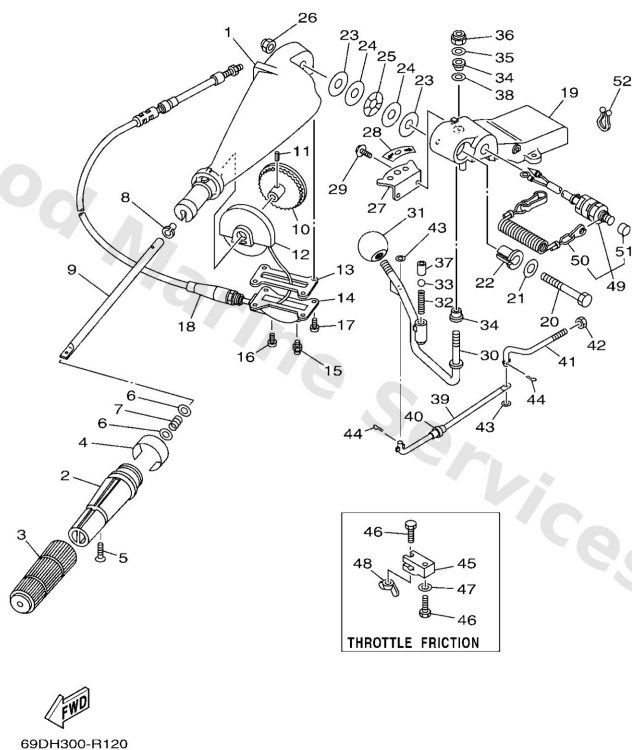
Ref	Part	
1	66342111028D Handle, steering	Buy now
2	6644211900 Grip, steering handle	Buy now
3	6G14217700 Rubber, handle	Buy now
4	61U4213700 Indicator, throttle	Buy now
5	9015205011 Screw, countersunk	Buy now
6	9020110M02 Washer, plate(6g9)	Buy now
7	9050123215 Spring (655)	Buy now
8	9038608032 Bushing (650)	Buy now
9	6634211500 Shaft, steering handle	Buy now
10	6634213800 Lever, throttle	Buy now
11	9025403003 Pin, spring	Buy now
12	6634213501 Housing, throttle lever	Buy now
13	6634213301 Gasket	Buy now
14	663421340394 Cover, throttle lever	Buy now
15	9370006002 Nipple, grease	Buy now

Steering



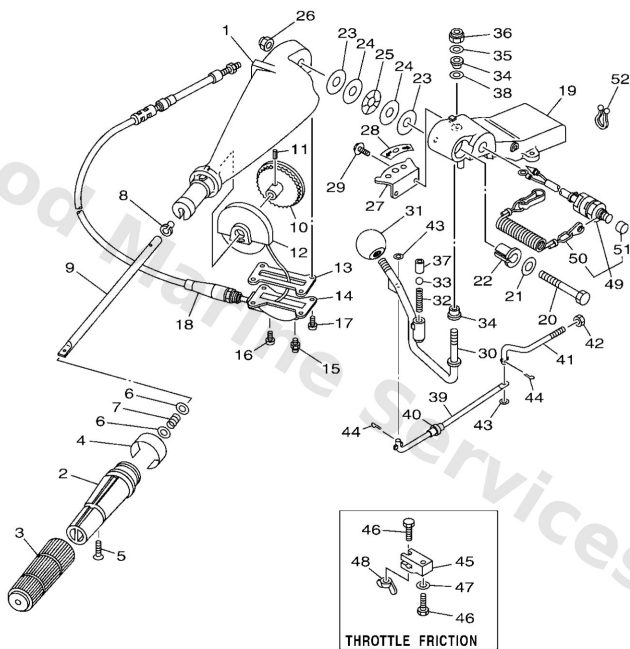
Ref	Part	
16	9788506008 Screw, pan head(6a3)	Buy now
17	9788505012 Screw,pan head (646)	Buy now
18	6922630103 Throttle cable assembly	Buy now
19	69242121028D Bracket	Buy now
20	9010112M06 Bolt	Buy now
21	9299012200 Ybs66-12 washer,plain	Buy now
22	9038612089 Bushing(663)	Buy now
23	9020212092 Washer, plate(663)	Buy now
24	9020112537 Washer, plate(663)	Buy now
25	9020612054 Washer, wave(663)	Buy now
26	9018512058 Nut, nylon(663)	Buy now
27	6974411300 Cam plate, handle	Buy now
28	6K54419100 Indicator,shift	Buy now
29	9751306516 Bolt, hexagon deep recess	Buy now
30	6924415901 Handle, gear shift 2	Buy now

Steering



Ref	Part	
31	6634417300 Lever, shift control	Buy now
32	9050116M17 Spring (697)	Buy now
33	9351532M01 Ball (697)	Buy now
34	9038610009 Bushing 6484418600	Buy now
35	9020110120 Washer, plate	Buy now
36	9018510027 Nut, self-locking	Buy now
37	9038712M30 Collar (697)	Buy now
38	9020112M34 Washer (692)	Buy now
39	6H34219101 Rod 1	Buy now
40	9038606088 Bushing(663)	Buy now
41	6H34219200 Rod 2	Buy now
42	7004833900 Nut,cable end	Buy now
43	9299006600 Washer, plain (646)	Buy now
44	9149025012 Pin, cotter	Buy now
45	6634212601 Friction, steering handle	Buy now

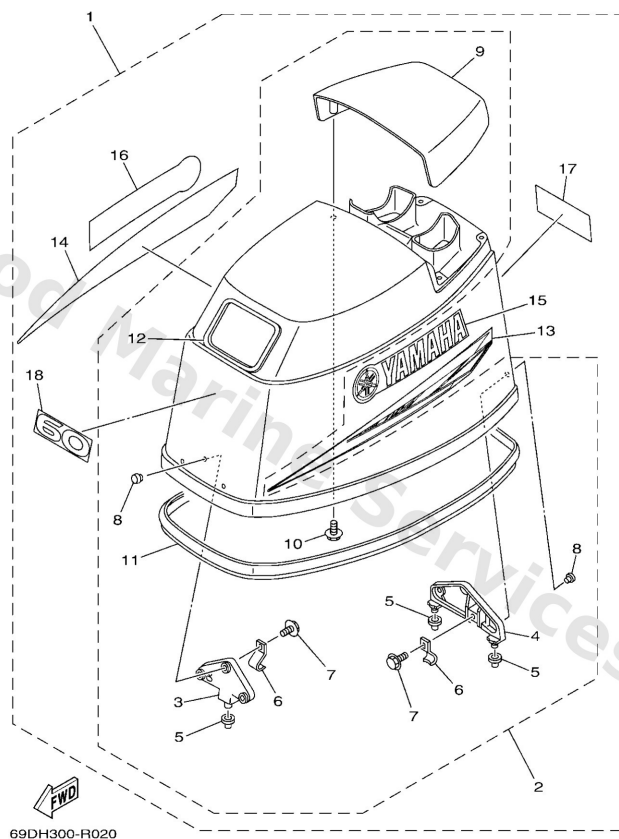
Steering



69DH300-R120

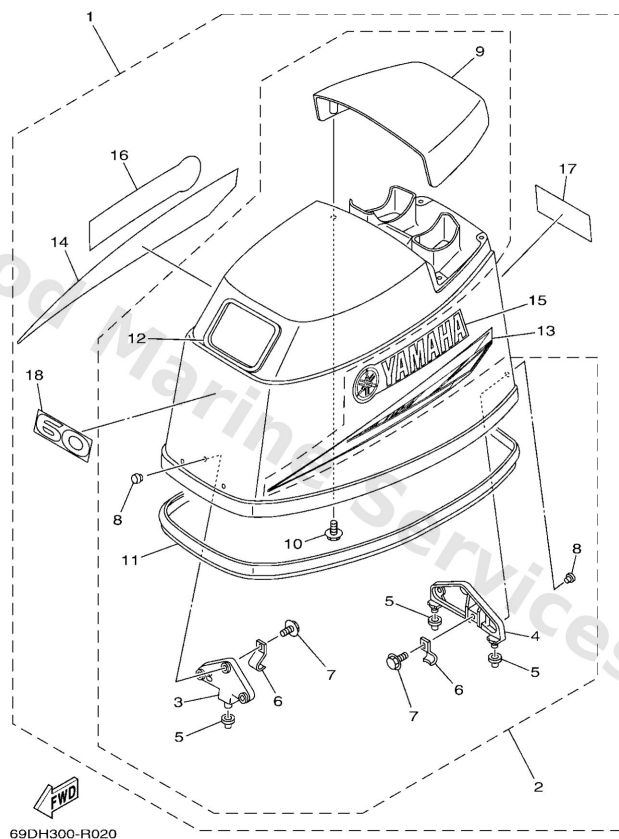
Ref	Part	
46	9010106M27 Bolt	Buy now
48	9017506003 Nut, wing (f87)	Buy now
49	6K58257503 Engine stop switch assembly	Buy now
50	6828255600 Lanyard, stop switch	Buy now
51	6898257Y00 Cap	Buy now
52	9046408M07 Clamp	Buy now

Top Cowling



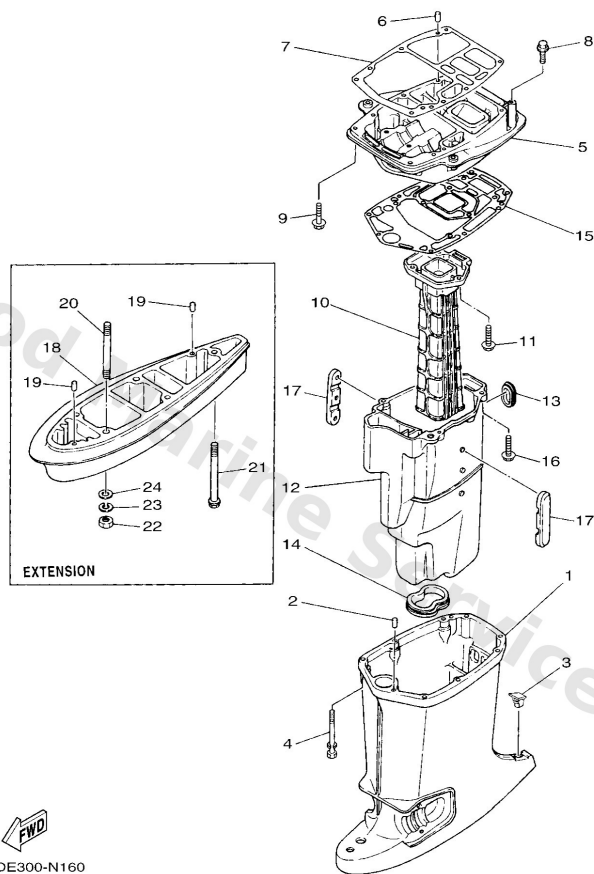
Ref	Part	
1	69D4261031 Top cowling assembly	Buy now
2	6K54261A01 Top cowling w/o graphics	Buy now
3	6H34264700 Holder, clamp band	Buy now
4	6H34264900 Holder, clamp band	Buy now
5	6634266200 Damper	Buy now
6	6H34265200 Hook 2	Buy now
7	97E9506616 Bolt, hexagon w/w deep recess	Buy now
8	9026606009 Rivet (697)	Buy now
9	6H342613018D Molding, air duct	Buy now
10	97E9506516 Bolt, hexagon w/w deep recess	Buy now
11	6H34261500 Seal	Buy now
12	6K51576100 Seal, rubber 1	Buy now
13	6884267550 Graphic, side 1	Buy now
14	6884267650 Graphic, side 2	Buy now
15	63D4268140 Mark, cowling	Buy now

Top Cowling



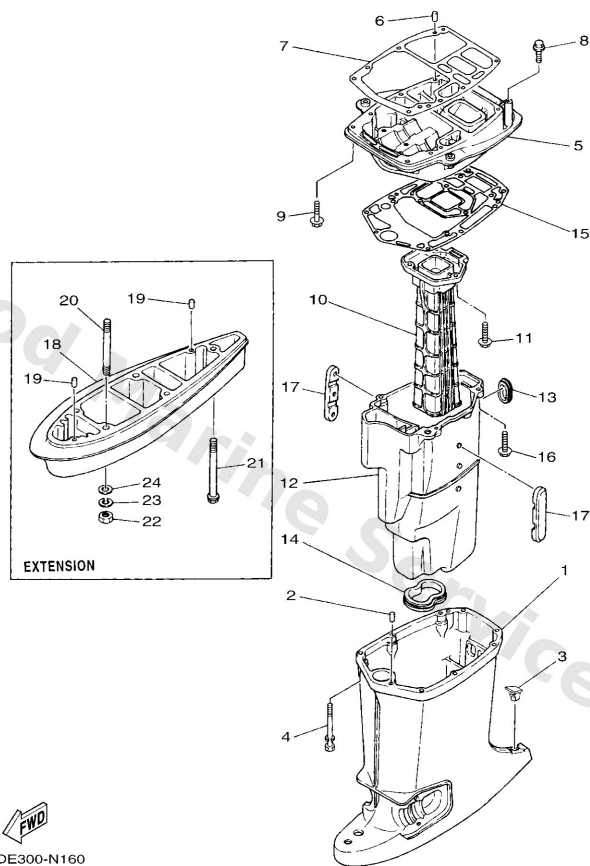
Ref	Part	
17	6H24267810 Graphic, rear	Buy now

Upper Casing



Ref	Part	
1	6H345111128D Casing, upper L(22.5")	Buy now
2	9360612019 Pin, dowel (614)	Buy now
3	6C54515500 Cap	Buy now
4	9011908M81 Bolt, with washer	Buy now
5	6H34113701CA Guide, exhaust	Buy now
7	6H345113A0 Gasket, upper casing	Buy now
8	97E7508530 Bolt, hexagon w/w deep recess	Buy now
9	97E7508535 Bolt, hexagon w/w deep recess	Buy now
10	6H24113100CA Manifold, ext. 1	Buy now
12	6H31471111CA Muffler 1 L(22.5")	Buy now
13	6H34512700 Seal 1	Buy now
14	6H34512300 Gasket, muffler	Buy now
15	6H345114A1 Gasket, upper casing	Buy now
17	6H31473710 Damper, muffler L(22.5")	Buy now
18	69645211018D Extension	Buy now

Upper Casing



Ref	Part	
20	9011610M31 Bolt, stud(6a3)	Buy now
21	9011908155 Bolt, with washer	Buy now
22	9538010600 Nut(624)	Buy now
23	9299010100 Ybs67-10 washer, spring	Buy now
24	9299510600 Washer, plate	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.