



Yamaha E8DMH 2003

Parts Manual

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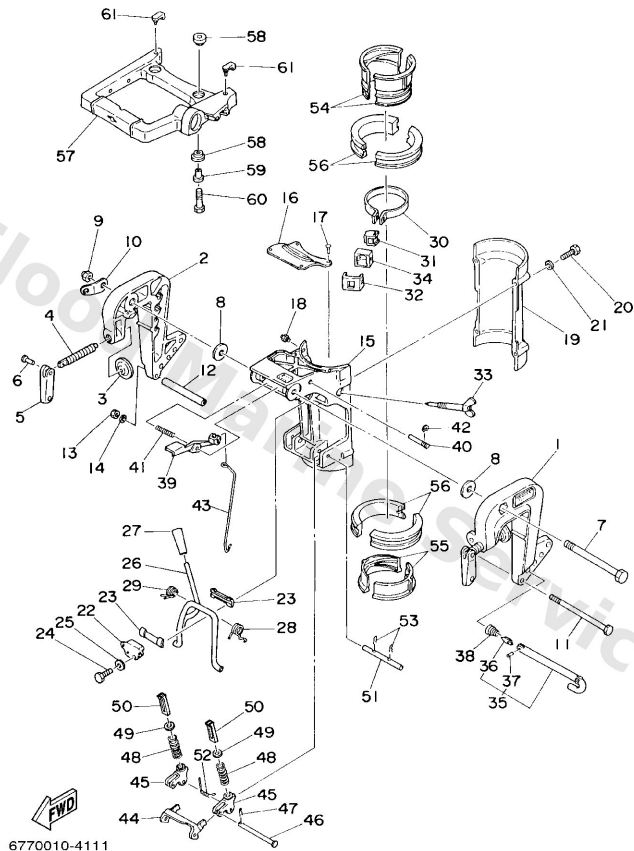
Authorised Yamaha Dealers



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Bracket

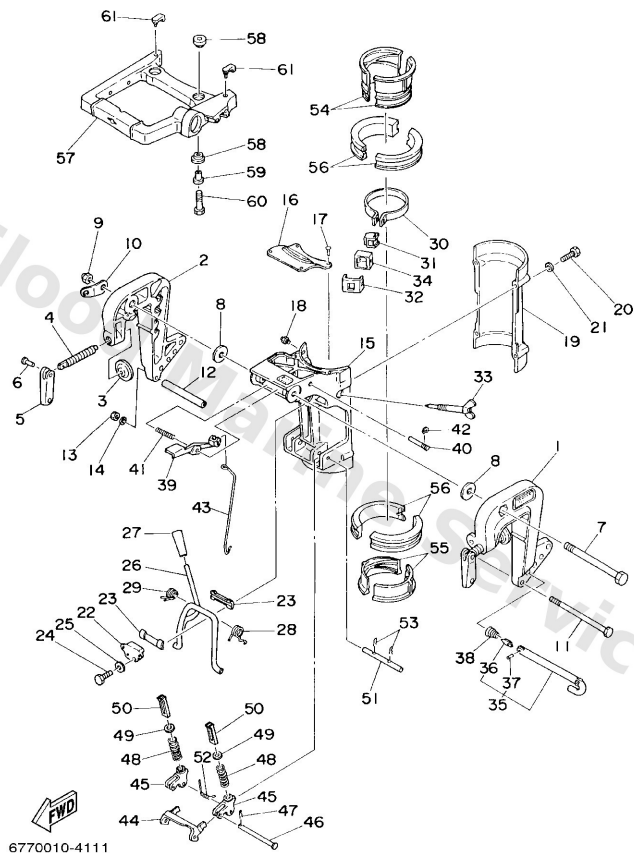


6770010-4111

C7

Ref	Part	
1	620-43111-02-4D Bracket, clamp	Buy now
2	620-43112-01-4D Bracket, clamp	Buy now
3	620-43114-00 Pad, transom clamp	Buy now
4	677-43116-01 Screw, transom clamp.	Buy now
5	663-43118-01-4D Handle, transom clamp	Buy now
6	90243-04007 Pin (663)	Buy now
7	90101-10M00 Bolt(6k3)	Buy now
8	90201-10M66 Washer, plate (677)	Buy now
9	90185-10051 Nut, self-locking	Buy now
10	6E7-43113-01 Plate, clamp bracket	Buy now
11	90101-06336 Bolt, hexagon (655)	Buy now
12	90387-06M11 Collar	Buy now
13	95380-06600 Nut(661)	Buy now
14	92990-06600 Washer, plain (646)	Buy now
15	677-43311-01-4D Bracket, swivel 1	Buy now

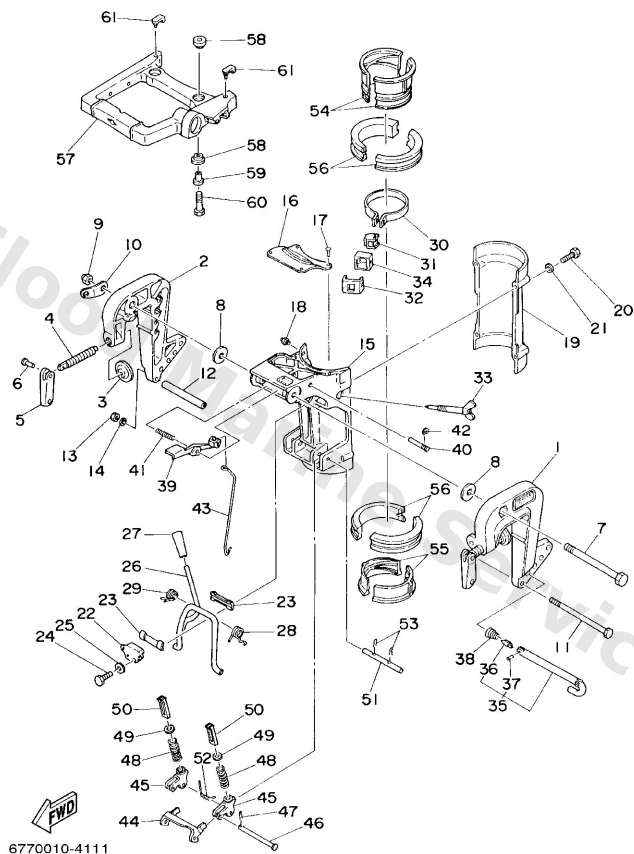
Bracket



C7

Ref	Part	
16	655-43318-00-4D Cover	Buy now
17	90269-02M08 Rivet(6l4)	Buy now
18	93700-06M03 Nipple, grease(6a1)	Buy now
19	647-43312-00-4D Bracket, swivel	Buy now
20	97095-06040 Bolt (682)	Buy now
21	92995-06600 Washer, plain (646)	Buy now
22	654-43313-00-94 Bracket, swivel 3	Buy now
23	620-43189-00 Bushing	Buy now
24	97095-06025 Bolt	Buy now
26	647-43181-00 Lever, Tilt Stop 1	Buy now
27	620-43632-00 Knob, tilt	Buy now
28	90508-16021 Spring 6474318800	Buy now
29	90508-16020 Spring 6474319800	Buy now
30	655-42525-00 Plate, friction 1	Buy now
31	655-42526-00 Plate, friction 2	Buy now

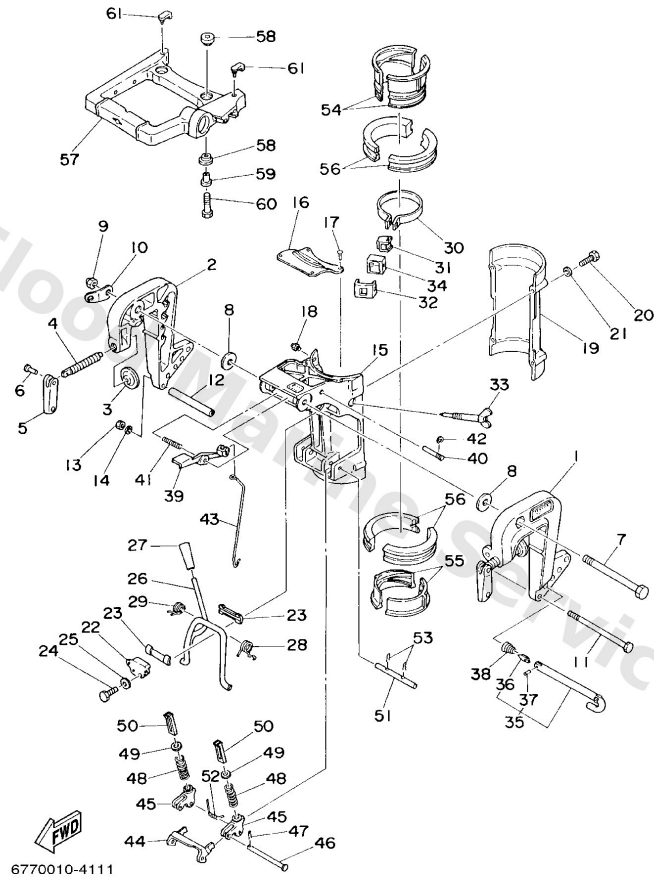
Bracket



C7

Ref	Part	
32	655-42527-00 Plate, friction 3	Buy now
33	655-42529-00 Screw, friction piece	Buy now
34	655-42532-00 Cover 1	Buy now
35	6L4-43160-00 Tilt rod assembly	Buy now
36	689-43165-00 Plate, tilt lock	Buy now
37	91690-30008 Pin. spring(656)	Buy now
38	90502-10M07 Spring, conical(6k3)	Buy now
39	677-43630-00 Tilt lever assembly	Buy now
40	90249-04M05 Pin (677)	Buy now
41	90501-16104 Spring 6474364200	Buy now
42	99001-04600 Circlip (eu0)	Buy now
43	677-43616-00 Rod, tilt lock 1	Buy now
44	647-43614-00 Plate, tilt lock 1	Buy now
45	647-43615-01 Plate, tilt lock 2	Buy now
46	90240-05047 Pin with hole(655)	Buy now

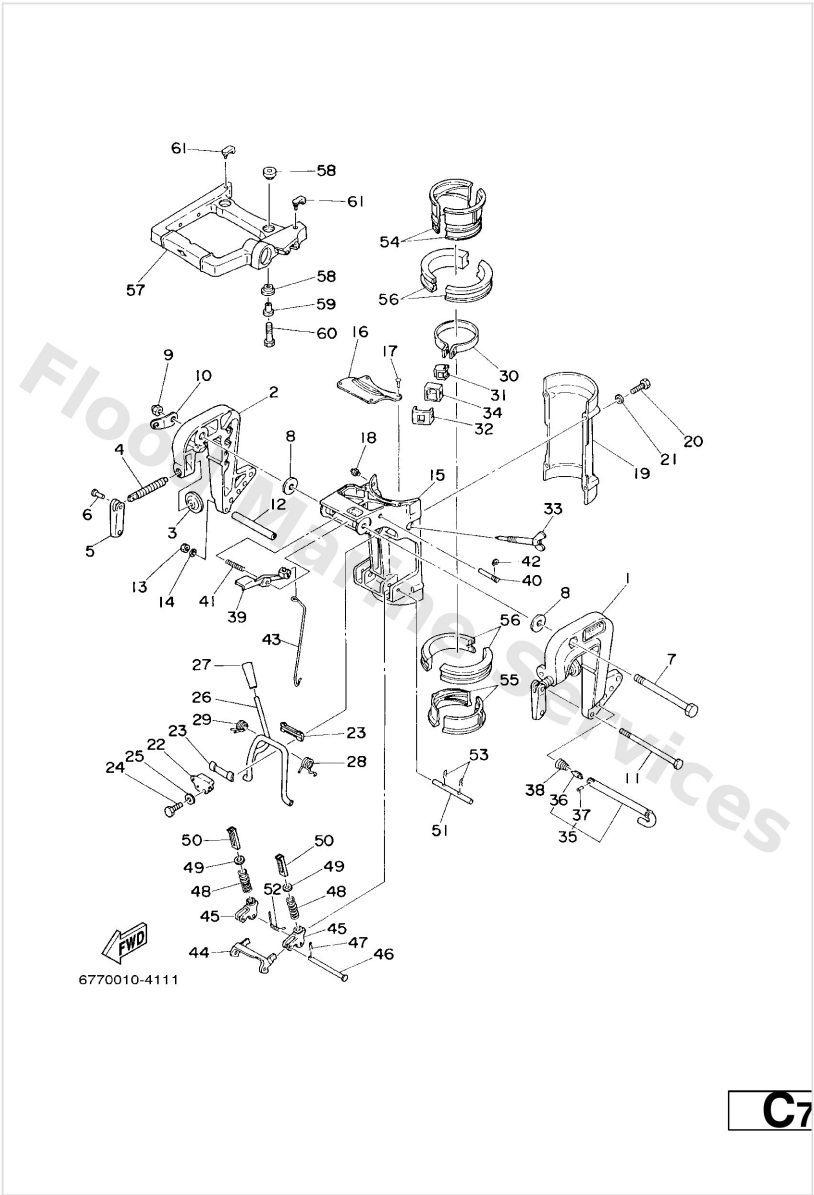
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C7

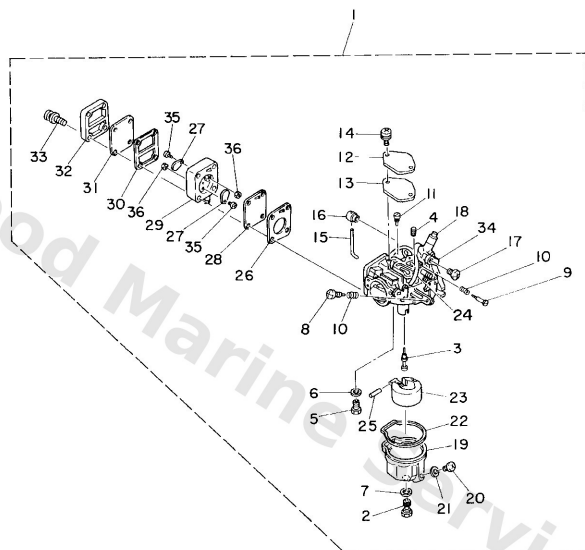
Ref	Part	
47	90468-10005 Pin, hair 6264123500	Buy now
48	90501-26146 Spring 6474365620 X	Buy now
48	90501-26147 Spring 6474365600 S/L	Buy now
49	647-43627-01 Stopper 1	Buy now
50	647-43613-00 Arm, tilt lock	Buy now
51	647-43659-00 Shaft, Reverse Lock	Buy now
52	90508-18022 Spring, Torsion	Buy now
53	90468-10003 Pin, hair 6474123500	Buy now
54	647-42537-00 Bushing, pivot shaft	Buy now
55	677-42538-00 Bushing, pivot shaft 2	Buy now
56	647-42539-00 Bushing, pivot shaft	Buy now
57	655-42511-00-4D Bracket, steering	Buy now
58	647-42541-00 Damper	Buy now
59	655-42542-00 Pipe 1	Buy now
60	97075-08035 Bolt(70w)	Buy now

Bracket



Ref	Part	
61	647-42523-00 Spacer, friction	Buy now

Carburetor

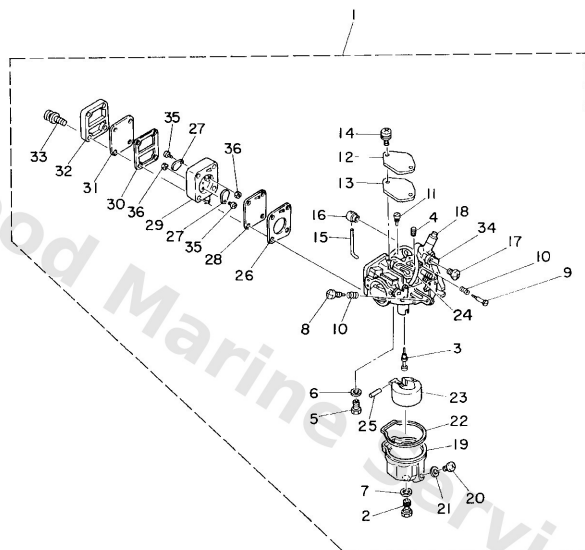


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B3

Ref	Part	
1	677-14301-08 Carburetor assembly 1	Buy now
2	677-14343-40 Jet, main (#80)	Buy now
3	677-14341-00 Nozzle, main	Buy now
4	647-14342-23 Jet, pilot (#46)	Buy now
5	6E8-14390-12 Needle valve assembly	Buy now
6	367-14195-00 Washer, valve seat	Buy now
7	1J2-14398-00 Packing	Buy now
8	648-14321-00 Screw, pan head(ga5)	Buy now
9	648-14323-00 Screw, air adjusting	Buy now
10	646-14212-01 Spring, pilot adjusting	Buy now
11	647-14326-00 Screw, guide	Buy now
12	677-14157-01 Cover, Mixing	Buy now
13	677-14227-01 Gasket	Buy now
14	677-14325-00 Screw, pan head (e56)	Buy now
15	677-41241-00 Rod (carb)	Buy now

Carburetor

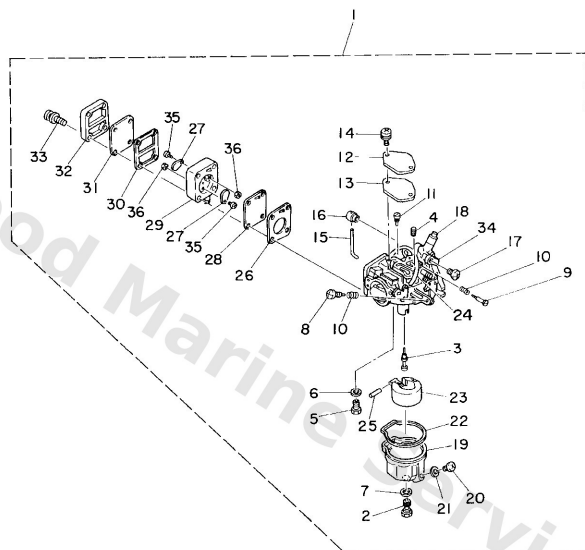


6770010-4050

B3

Ref	Part	
16	677-41226-00 End, throttle lever (carb)	Buy now
17	677-14327-00 Screw	Buy now
18	626-42658-00 Bushing	Buy now
19	6E7-14381-00 Body, float chamber	Buy now
20	97890-04005 Screw, pan head(6g8)	Buy now
21	655-14398-00 Gasket	Buy now
22	677-14384-01 Gasket, float chamber	Buy now
23	6E7-14385-00 Float	Buy now
24	367-14396-00 Pipe, over flow	Buy now
25	647-14386-10 Pin, float	Buy now
26	677-24434-02 Gasket, pump 1	Buy now
27	6A0-24421-01 Valve, check	Buy now
28	677-24411-02 Diaphragm	Buy now
29	677-24412-02 Cover, pump	Buy now
30	677-24435-02 Gasket, body 2	Buy now

Carburetor

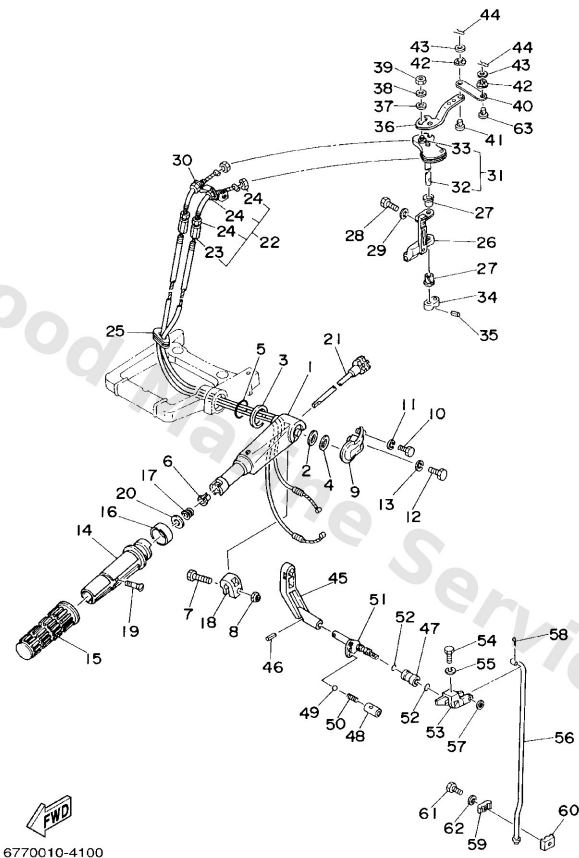


6770010-4050

B3

Ref	Part	
31	677-24471-01 Diaphragm (carb.)	Buy now
32	677-24413-01 Cover (carb.)	Buy now
33	677-24444-01 Screw	Buy now
34	677-41210-00 Accel arm ass'y	Buy now
35	6E7-14325-00 Screw, pan head	Buy now
36	95380-03600 Nut (6g8)	Buy now

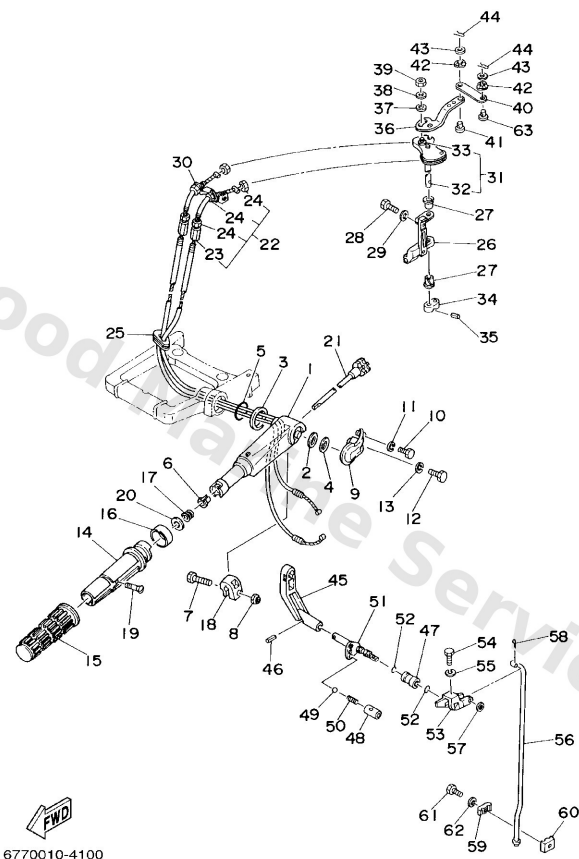
Control



C3

Ref	Part	
1	647-42111-02-4D Handle, steering	Buy now
2	90560-12075 Spacer 6474215500	Buy now
3	90560-30085 Spacer 6474215600	Buy now
4	90560-12141 Spacer, handle 3 (t=0.5)	Buy now
5	93210-25032 O-ring (437)	Buy now
6	90386-08032 Bushing (650)	Buy now
7	97095-06020 Bolt(7u8)	Buy now
8	90185-06062 Nut selflocking (656)	Buy now
9	677-42112-00-4D Handle, steering	Buy now
11	92995-06600 Washer, plain (646)	Buy now
12	97095-06040 Bolt (682)	Buy now
14	647-42119-02 Grip steering handle	Buy now
15	647-42177-00 Damper, handle 1	Buy now
16	677-42137-10 Indicator, Throttle	Buy now
17	90501-23215 Spring (655)	Buy now

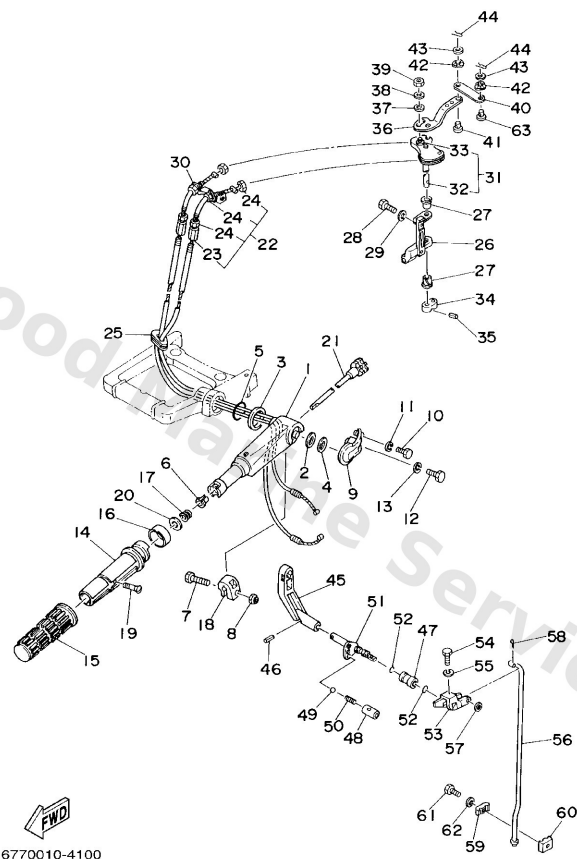
Control



C3

Ref	Part	
18	656-42126-01 Piece, friction	Buy now
19	90149-05M13 Screw, countersunk	Buy now
20	92903-10600 Washer, plate	Buy now
21	655-42138-01 Lever, throttle	Buy now
22	677-26301-02 Throttle wire assembly	Buy now
23	90179-06045 Nut 647263230000	Buy now
24	90170-06011 Nut hexagon 647263190000	Buy now
25	90480-16M03 Grommet (677)	Buy now
26	677-41661-00-94 Bracket 1	Buy now
28	97095-06035 Bolt(j52)	Buy now
30	655-14497-01 Stay, throttle wire	Buy now
31	655-41638-01 Pulley	Buy now
32	655-41635-00 Shaft, Link Connecting	Buy now
33	650-41641-00 Boss, Lever	Buy now
34	655-48541-00-4D Stay	Buy now

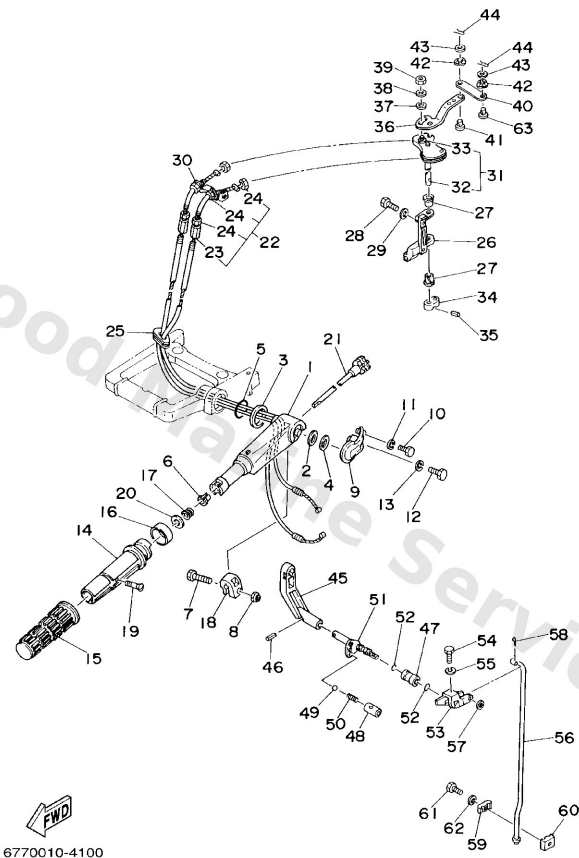
Control



C3

Ref	Part	
35	90254-03003 Pin, spring	Buy now
36	677-41631-00 Lever, magneto control 1	Buy now
37	92990-06600 Washer, plain (646)	Buy now
38	92990-06100 Washer(6a1)	Buy now
39	95380-06600 Nut(661)	Buy now
40	677-41632-00 Lever, magneto control 2	Buy now
41	647-41652-00 Set pin,vagneto control lever2	Buy now
42	90206-05005 Washer, wave(656)	Buy now
43	92990-05200 Ybs66-5 washer, plain	Buy now
44	90468-10005 Pin, hair 6264123500	Buy now
45	655-44111-02-4D Handle, gear shift	Buy now
46	91690-40016 Pin, spring (648)	Buy now
47	655-44122-03 Bushing, shift rod lever	Buy now
48	655-42715-00 Bushing 2	Buy now
49	93505-16024 Ball	Buy now

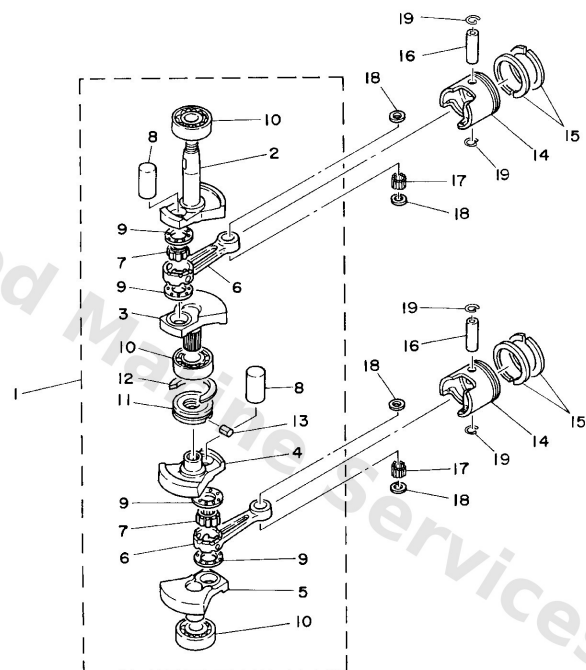
Control



C3

Ref	Part	
50	90501-12274 Spring 6554411600	Buy now
51	677-44119-00 Shaft, change	Buy now
52	93210-09165 O-ring	Buy now
53	655-44121-01 Lever, shift rod 1	Buy now
54	97090-05020 Bolt	Buy now
55	92990-05100 Ybs67-5 washer, spring	Buy now
56	655-44143-01 Rod, Shift	Buy now
57	92990-06200 Ybs66-6 washer, plain	Buy now
58	91490-16010 Pin, cotter	Buy now
59	616-44145-01 Connector, shift rod 1	Buy now
60	616-44146-01 Connector, shift rod 2	Buy now
63	90240-05004 Pin w/hole 650416510000	Buy now

Crankshaft. Piston

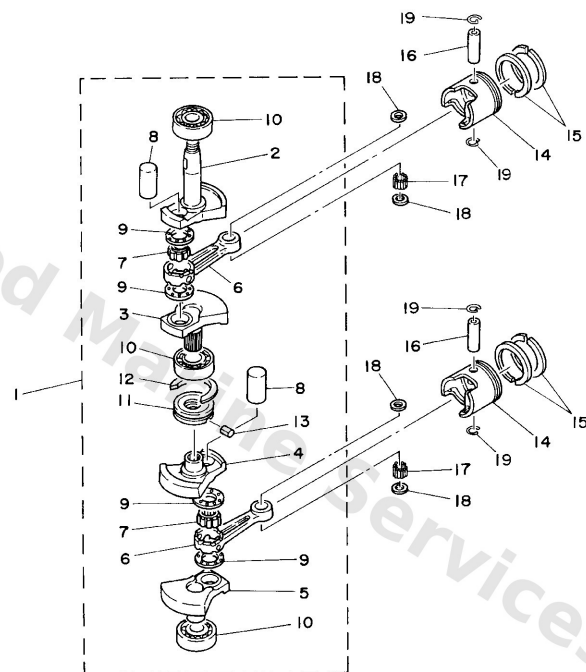


6770010-4030

B1

Ref	Part	
1	677-11400-02 Crankshaft assembly	Buy now
2	677-11412-02 Crank 1	Buy now
3	677-11422-02 Crank 2	Buy now
4	677-11432-02 Crank 3	Buy now
5	677-11442-02 Crank 4	Buy now
6	6E0-11651-01 Rod, connecting	Buy now
7	93310-418U0 Bearing 12g tm	Buy now
8	6G1-11681-00 Pin, crank	Buy now
9	90209-18112 Washer 132116850000	Buy now
10	93306-204U0 Bearing(6e0)	Buy now
11	677-11515-01 Seal, labyrinth 1	Buy now
12	93440-47055 Cir clip (655)	Buy now
13	91690-30010 Pin, spring (663)	Buy now
14	677-11631-00-97 Piston (s.t.d) 0.97	Buy now
14	677-11635-00 Piston (s.t.d) 1st o.s AP	Buy now

Crankshaft. Piston

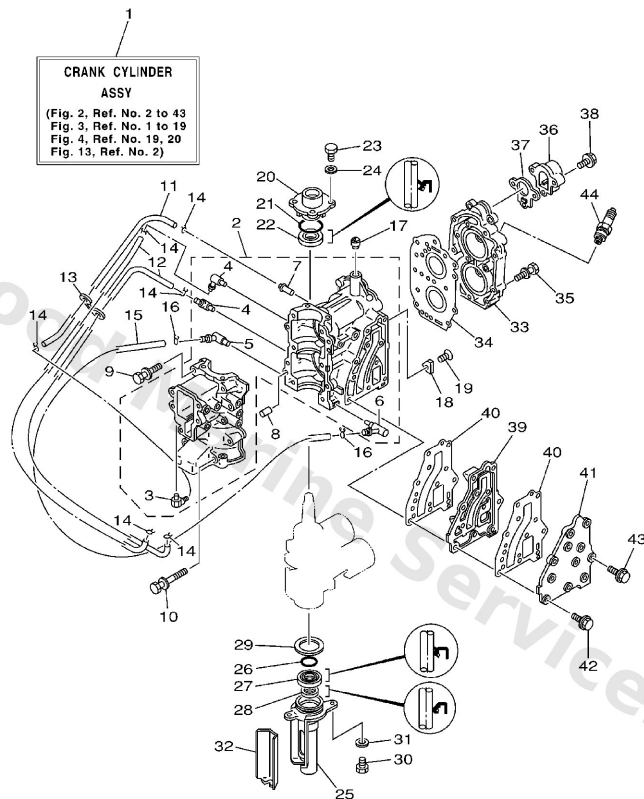



6770010-4030

B1

Ref	Part	
14	677-11636-00 Piston (s.t.d) 2nd o.s AP	Buy now
15	647-11610-00 Piston ring set (std)	Buy now
15	647-11610-10 Piston ring set (0.25mm o/s) AP	Buy now
15	647-11610-20 Piston ring set (2nd o/s) AP	Buy now
16	6G1-11633-00 Pin, piston	Buy now
17	93602-14118 Pin dowel (655)	Buy now
18	90201-12565 Washer, plate (655)	Buy now
19	93450-13022 Circlip 132116340000	Buy now

Cylinder. Crankcase

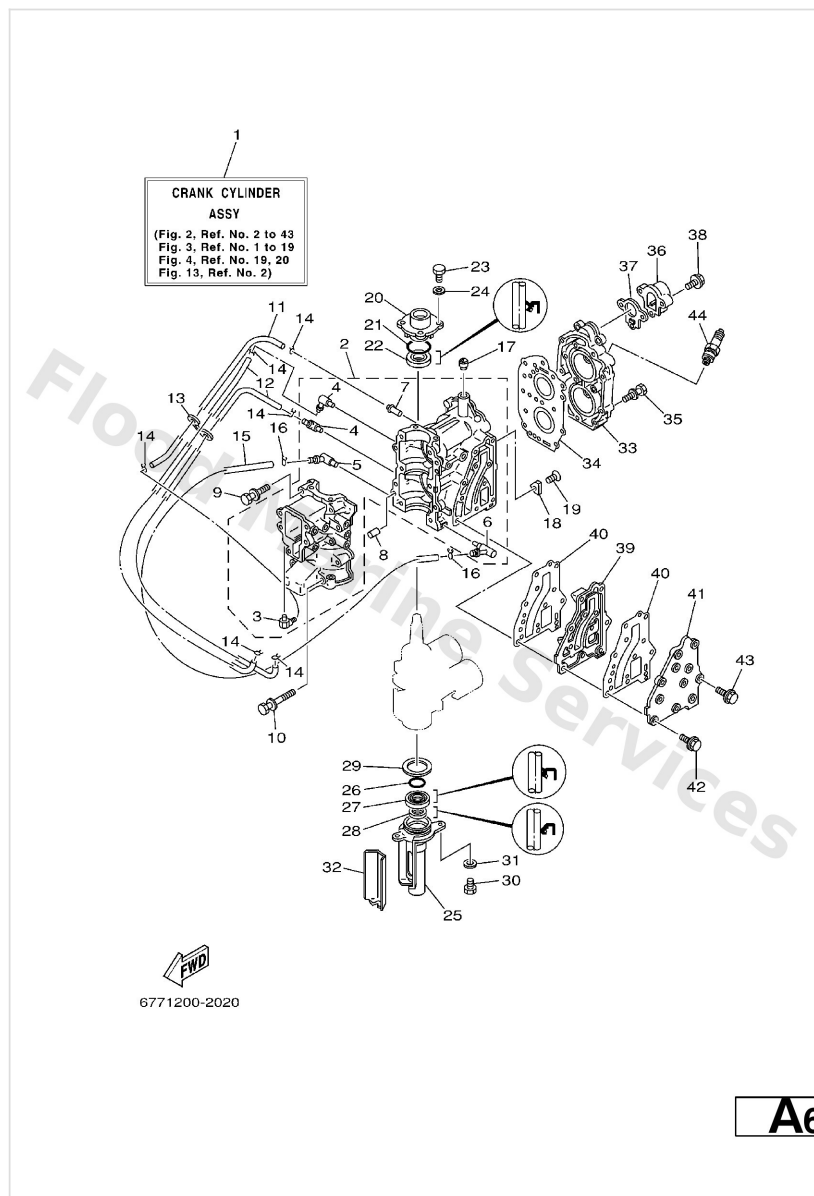


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A6

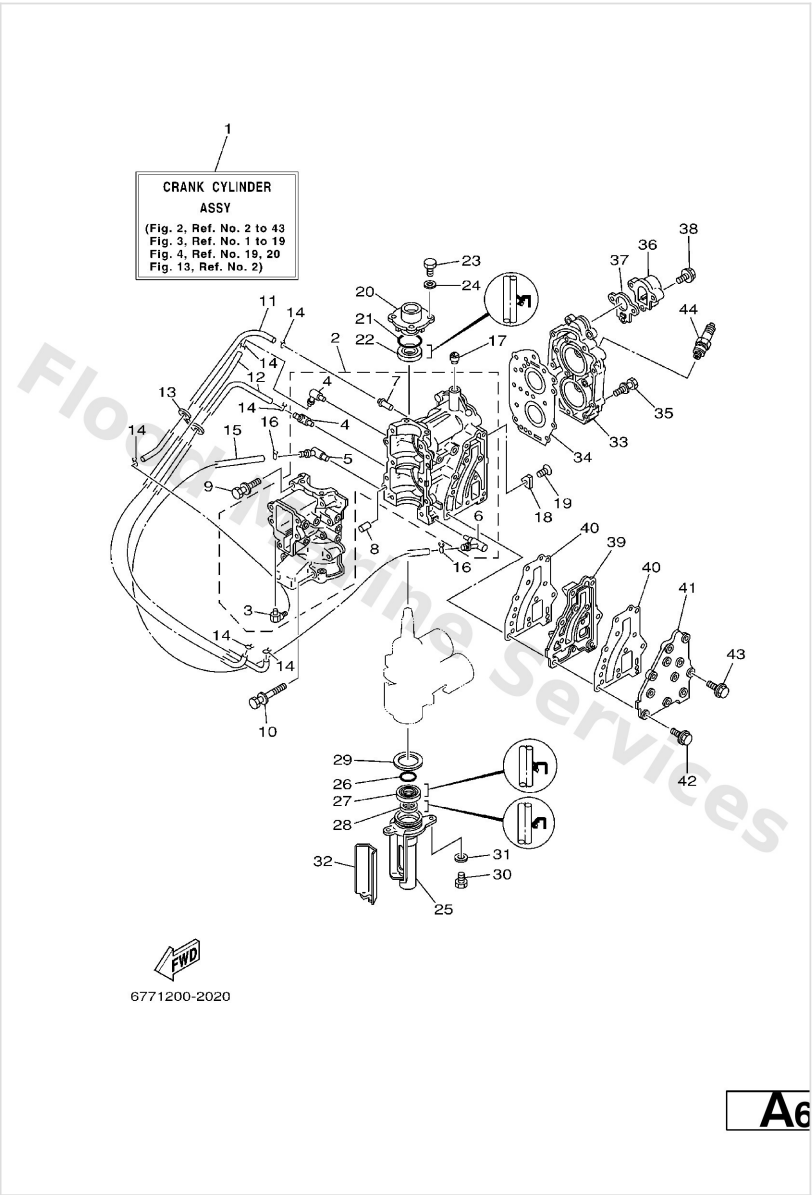
Ref	Part	
3	650-11370-01 Check valve assembly	Buy now
4	646-11370-01 Check valve assembly	Buy now
5	677-11372-00 Nipple, hose	Buy now
6	676-11372-00 Nipple, hose	Buy now
7	624-14485-00 Pipe, joint	Buy now
8	93605-08041 Pin, Dowel	Buy now
9	90119-06M15 Bolt, with washer (677)	Buy now
10	90119-06M16 Bolt, With Washer	Buy now
11	90445-07M02 Hose (I200)	Buy now
12	90445-07258 Hose (I390)	Buy now
13	90464-07015 Clamp	Buy now
14	90467-06016 Clip (655)	Buy now
15	90445-10M03 Hose (I400)	Buy now
16	90467-09M09 Clip(6k8)	Buy now
17	99530-10014 Pin, dowel	Buy now

Cylinder. Crankcase



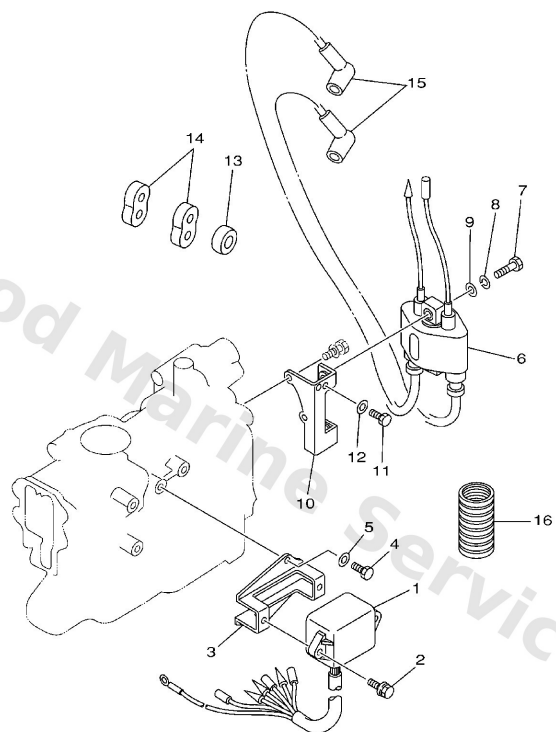
Ref	Part	
18	664-11325-00 Anode	Buy now
19	90151-06M01 Screw, countersunk	Buy now
21	93210-42159 O-ring (647)	Buy now
22	93102-20M25 Oil seal (6e0)	Buy now
23	97095-06018 Bolt (fj0)	Buy now
24	92995-06600 Washer, plain (646)	Buy now
26	93210-42M70 O-ring (677)	Buy now
27	93101-20M29 Oil seal(6j1)	Buy now
28	93101-14M01 Oil seal (677)	Buy now
29	90201-41303 Washer, plate	Buy now
30	97095-06016 Bolt, hexagon deep recess	Buy now
32	677-15379-02 Seal	Buy now
33	677-11111-00-1S Head, cylinder 1	Buy now
34	677-11181-A1 Gasket, cylinder head 1	Buy now
35	90119-06048 Bolt, with washer	Buy now

Cylinder. Crankcase



Ref	Part	
36	677-12413-00-1S Cover, thermostat	Buy now
37	677-12414-A1 Gasket, cover	Buy now
38	90119-06MA3 Bolt, with washer	Buy now
39	677-41111-01-1S Inner cover, exhaust	Buy now
40	677-41112-A1 Gasket, exhaust inner cover	Buy now
41	677-41113-01-1S Outer cover, exhaust	Buy now
42	90119-06MA4 Bolt, with washer	Buy now
43	90119-06023 Bolt, with washer	Buy now
44	94702-00217 Plug, spark (b7hs-10)	Buy now
44	94702-00271 Plug, spark (br7hs-10) FOR CARIB,CHINA	Buy now

Electrical

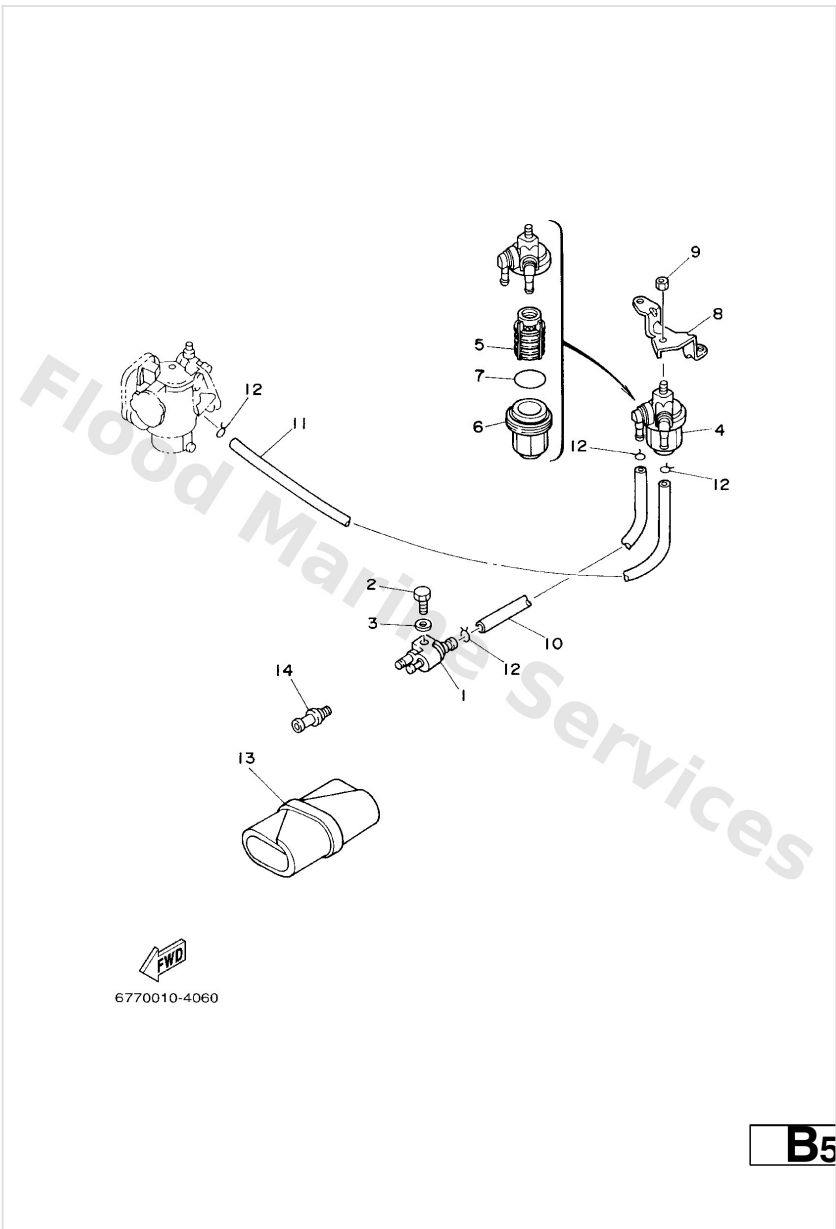


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C2

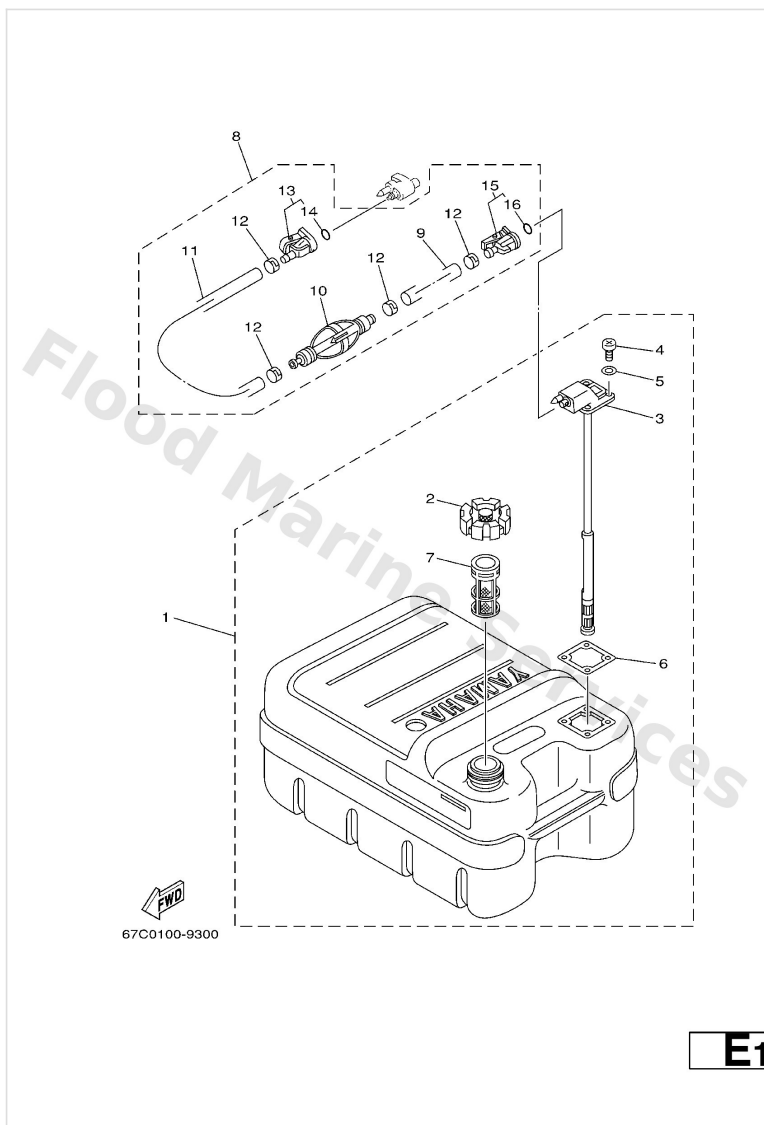
Ref	Part	
1	696-85540-11 C.d.i. unit assembly	Buy now
2	90119-06M19 Bolt, With Washer	Buy now
3	6K3-85525-01 Cover	Buy now
4	97095-06016 Bolt, hexagon deep recess	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	6G1-85570-01 Ignition coil assembly	Buy now
7	97095-06025 Bolt	Buy now
8	92995-06100 Washer(6a1)	Buy now
10	6K3-85542-01 Bracket	Buy now
11	97095-06010 Bolt	Buy now
13	90480-25161 Grommet(656)	Buy now
14	90480-25M18 Grommet	Buy now
15	682-82370-00 Plug cap assembly	Buy now
15	6E3-82370-21 Plug cap assembly FOR CARIB	Buy now
16	6K3-83557-00 Tube	Buy now

Fuel



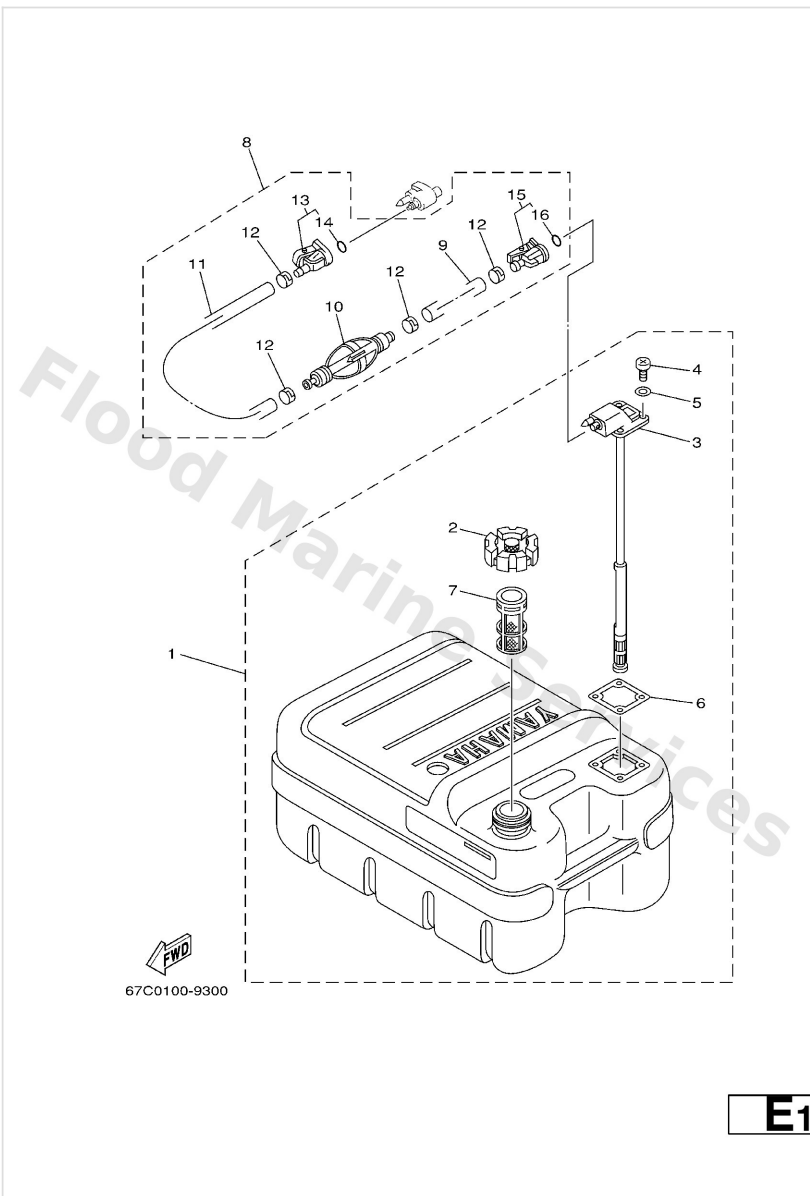
Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	61N-24560-00 Filter assembly	Buy now
5	61N-24563-00 Element, filter	Buy now
6	61N-24521-00 Cup, filter	Buy now
7	93210-32738 O-ring(1wg)	Buy now
8	6K3-24566-00 Bracket, Filter	Buy now
9	95380-08600 Nut (661)	Buy now
10	90445-09082 Hose (I420)	Buy now
11	90445-09163 Hose (L260)	Buy now
12	90467-08004 Clip, pipe 6162435600	Buy now
13	656-W2810-02 Tool kit	Buy now
14	626-28193-01-94 Plug, water check AP D)15MM	Buy now
14	6E0-28193-00-94 Plug, water check AP D)12.5MM	Buy now

Fuel Tank



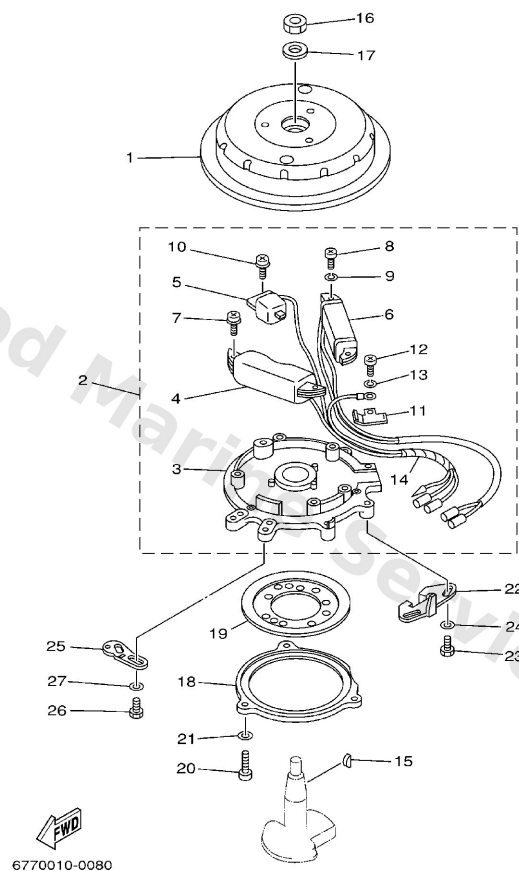
Ref	Part	
1	6YJ-24201-00 Fuel tank comp. AP	Buy now
1	6YJ-24201-10 Fuel Tank assembly (24L) AP FOR CHINA	Buy now
2	6YJ-24610-01 Cap assembly	Buy now
3	6Y1-24260-12 Fuel meter assembly FOR CHINA	Buy now
3	6YJ-24260-00 Fuel meter assembly	Buy now
4	98586-05016 Screw, pan head	Buy now
5	6Y1-24329-00 Seal	Buy now
6	6Y1-24268-00 Gasket, fuel meter	Buy now
7	6YJ-24167-00 Strainer	Buy now
8	61J-24306-02 Fuel pipe comp. 1 AP	Buy now
9	90445-11M06 Hose (I3000)	Buy now
10	61J-24360-00 Primer pump assembly	Buy now
11	90445-11M05 Hose (I1000)	Buy now
12	650-24351-51 Band 1	Buy now
13	6G1-24305-03 Fuel pipe joint comp. 2	Buy now

Fuel Tank



Ref	Part	
14	93210-08287 O-ring (655)	Buy now
15	6Y1-24305-04 Fuel pipe joint comp. 2	Buy now

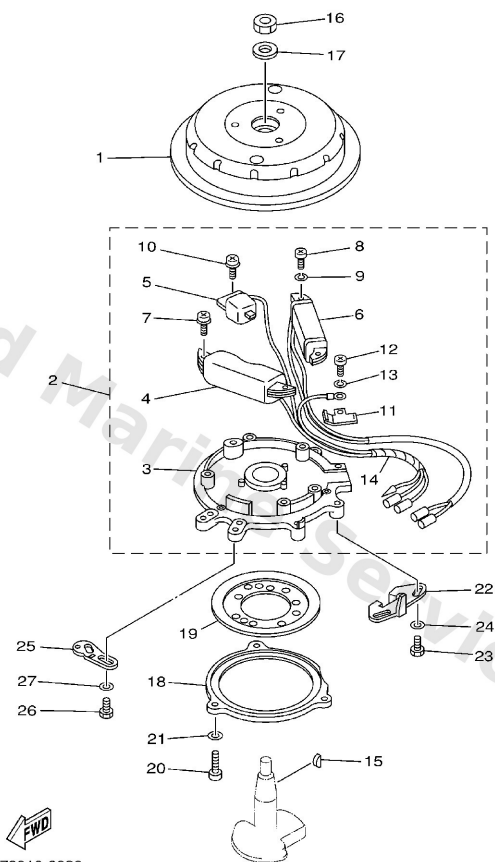
Generator



C1

Ref	Part	
1	6G1-85550-71 Rotor assembly	Buy now
2	6K3-85560-40 Base assembly	Buy now
3	6K3-85509-70 Base, Magneto	Buy now
4	6E7-85520-70 Coil assembly	Buy now
5	6E7-85580-70 Pulser coil ass'y	Buy now
6	6E7-85533-40 Lighting Coil Ass'y	Buy now
7	90159-05039 Screw panhead (695)	Buy now
8	97802-05020 Screw, pan head	Buy now
9	92902-05100 Ybs67-5 washer, spring	Buy now
10	90159-05038 Screw, With Washer	Buy now
11	6G1-85548-70 Cord, clamp	Buy now
12	97802-04008 Screw, pan head (713)	Buy now
13	92902-04100 Ybs67-4 washer, spring	Buy now
14	6G1-85515-70 Wire, lead	Buy now
15	90280-04M06 Key, woodruff(6a1)	Buy now

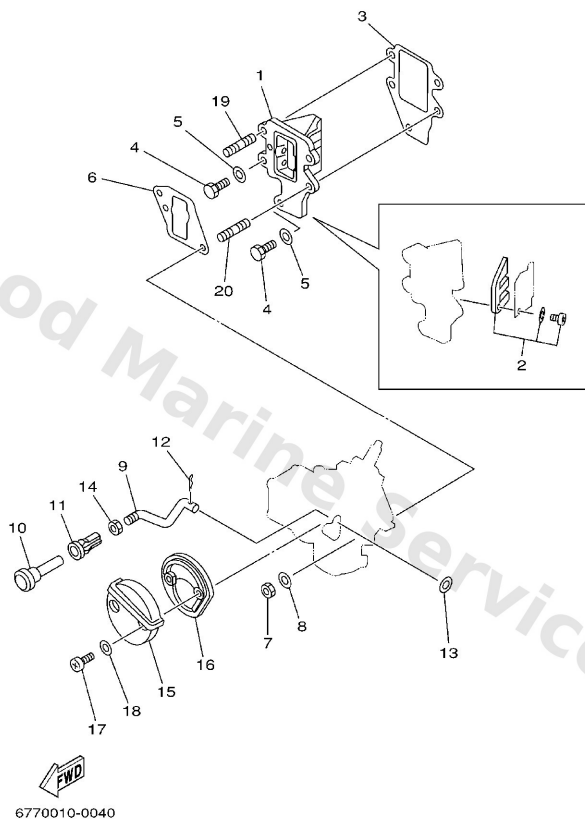
Generator



C1

Ref	Part	
16	90170-10113 Nut, crank shaft (650)	Buy now
17	90201-10126 Washer, plate (26h)	Buy now
18	677-41611-00-94 Retainer, magneto base 1	Buy now
19	677-41612-00 Retainer, magneto base 2	Buy now
20	97885-05010 Screw, pan head(62x)	Buy now
21	92995-05600 Washer, plain (646)	Buy now
22	677-41615-10 Stopper, Magneto Base	Buy now
23	97095-06016 Bolt, hexagon deep recess	Buy now
24	92995-06600 Washer, plain (646)	Buy now
25	677-41213-00-94 Cam, Accel	Buy now
26	97095-05014 Bolt, w/ plain	Buy now

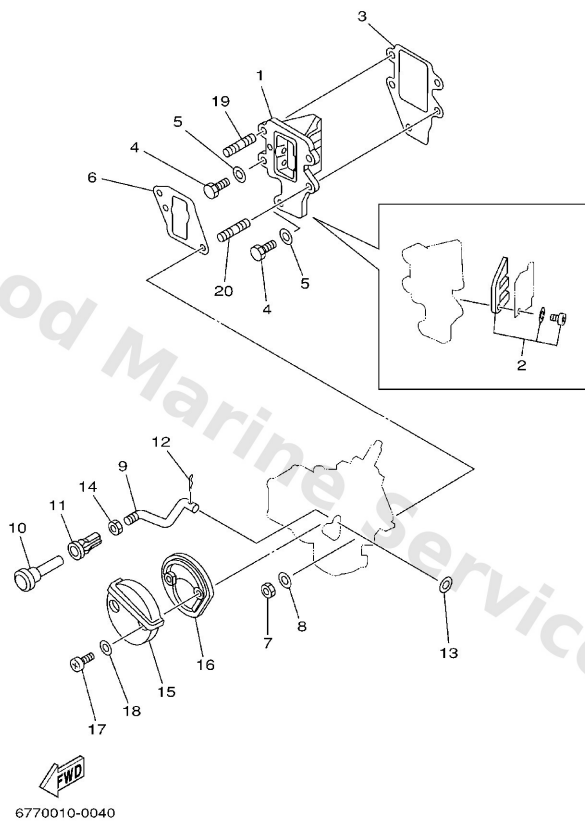
Intake



B2

Ref	Part	
1	677-13610-00 Reed valve assembly	Buy now
2	677-W0004-00 Reed set	Buy now
3	677-13621-A1 Gasket, valve seat	Buy now
4	97013-06018 Bolt, hexagon	Buy now
5	92903-06600 Washer, plain (646)	Buy now
6	677-14198-A1 Gasket	Buy now
7	95380-06700 Nut	Buy now
8	92995-06600 Washer, plain (646)	Buy now
9	677-41256-00 Rod, choke link 1	Buy now
10	677-41271-00 Knob, choke 1	Buy now
11	90480-14M02 Grommet 1 (677)	Buy now
12	90468-10004 Clip 626412360000	Buy now
13	92990-04600 Washer, plain (646)	Buy now
14	95380-04700 Nut(614)	Buy now
15	677-14431-00 Silencer 1	Buy now

Intake

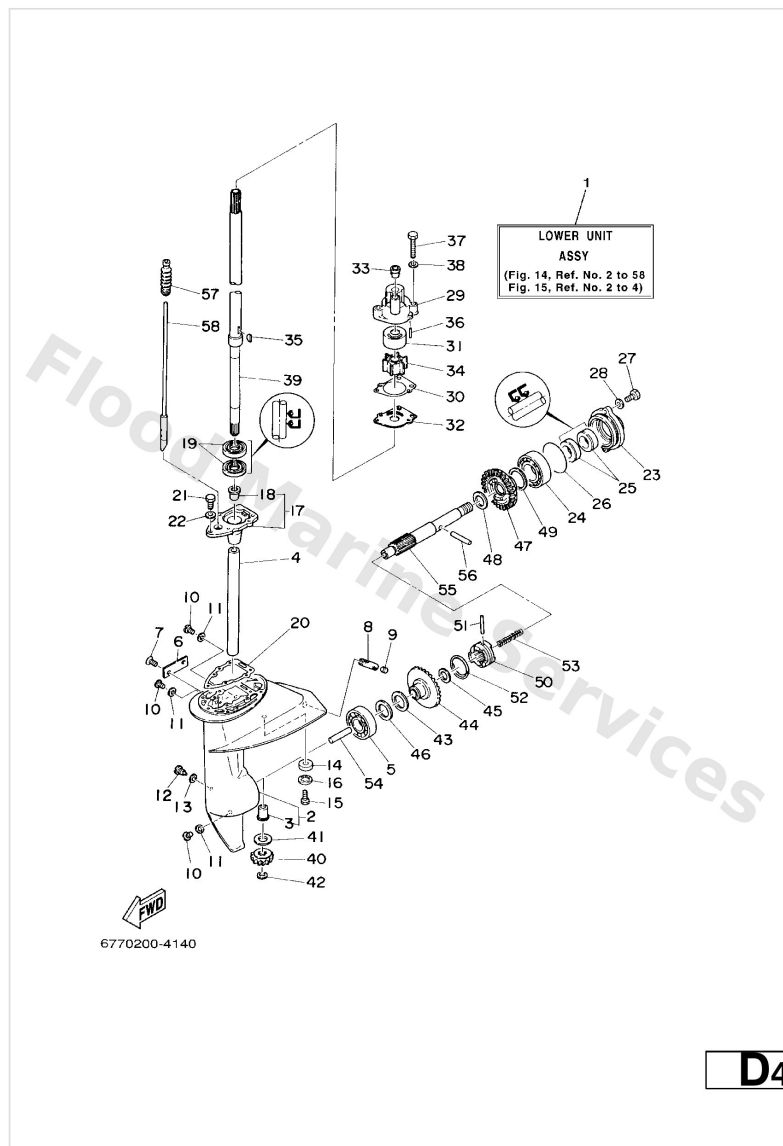


6770010-0040

B2

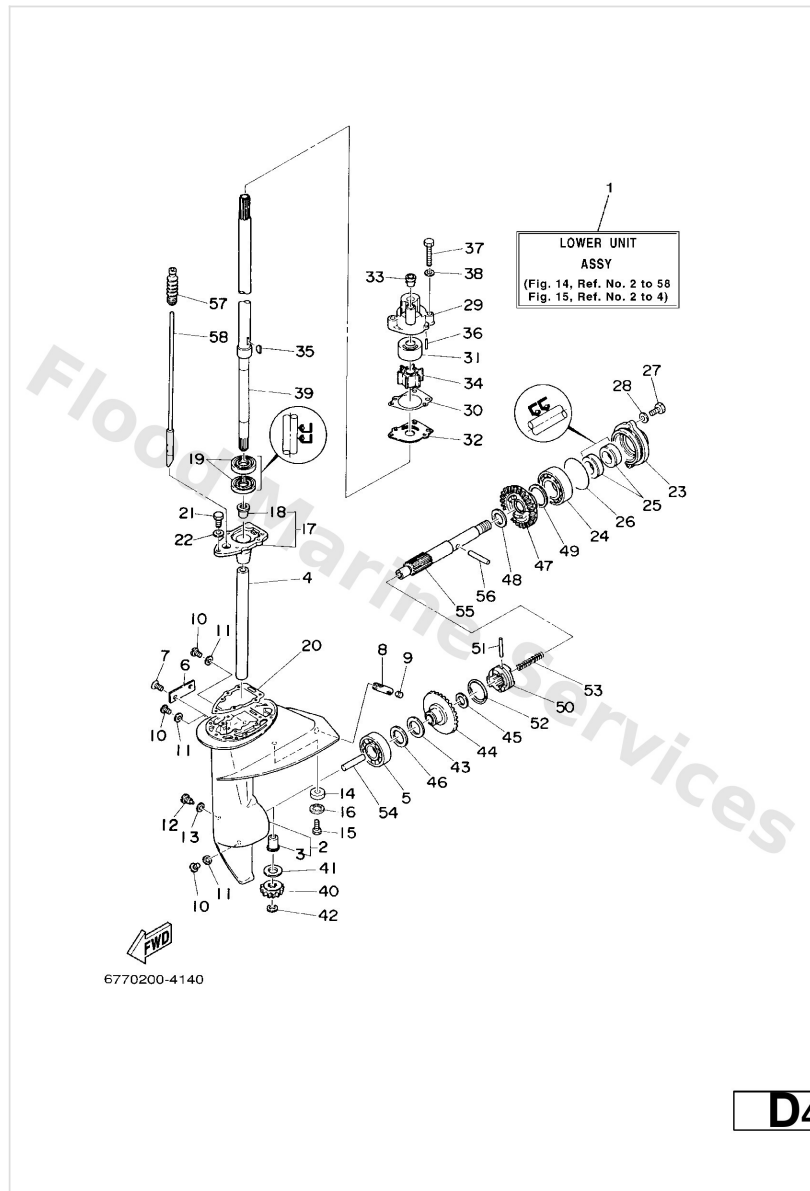
Ref	Part	
16	677-14441-00 Silencer 2	Buy now
17	97880-05020 Screw, pan head (e22)	Buy now
18	92990-05600 Washer, plain (646)	Buy now
19	95627-06325 Bolt, stud(6e0)	Buy now
20	90116-06M04 Bolt, stud (682)	Buy now

Lower Casing. Drive 1



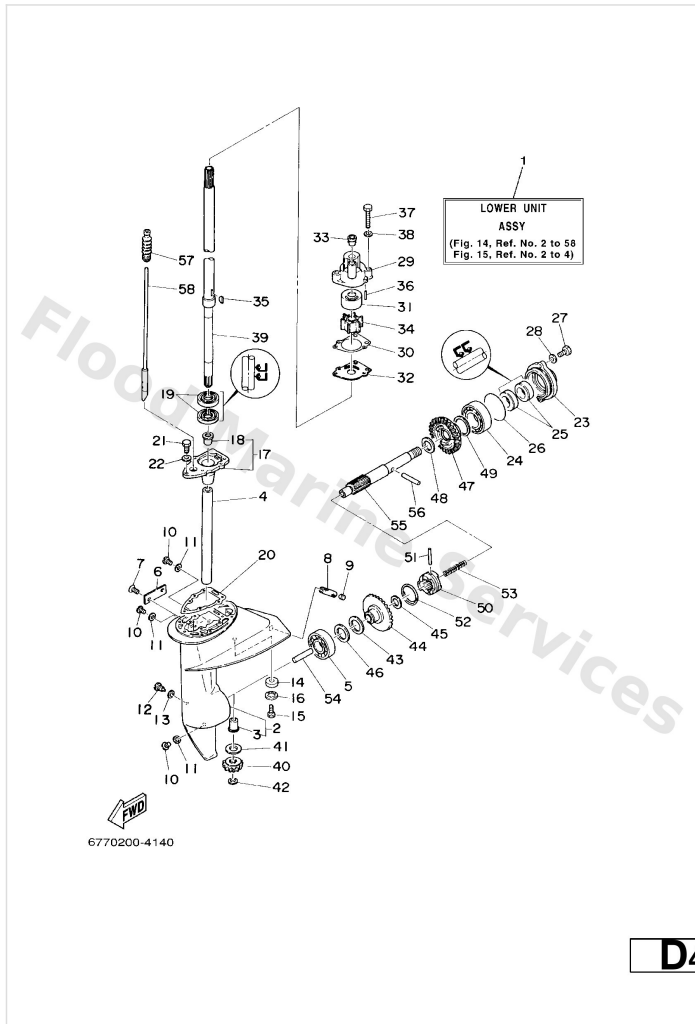
Ref	Part	
1	677-45300-01-4D Lower Unit assembly S	Buy now
1	677-45300-11-4D Lower Unit assembly L	Buy now
1	677-45300-21-4D Lower Unit assembly X	Buy now
2	655-45310-02-4D Lower Casing assembly	Buy now
3	647-45316-09 Bushing, drive shaft (1)	Buy now
4	90387-14108 Collar 6474552600	Buy now
5	93306-004U0 Bearing (7k2)	Buy now
6	655-45214-02-4D Cover, water inlet 1	Buy now
7	90152-05M02 Screw, countersunk	Buy now
8	626-45215-00 Cover, water inlet 2	Buy now
9	90334-10008 Plug, Straight	Buy now
10	90340-08002 Plug, straight screw	Buy now
11	90430-08020 Gasket	Buy now
12	90149-06003 Screw, detent 6264416500	Buy now
13	90430-06M03 Gasket (6f5)	Buy now

Lower Casing. Drive 1



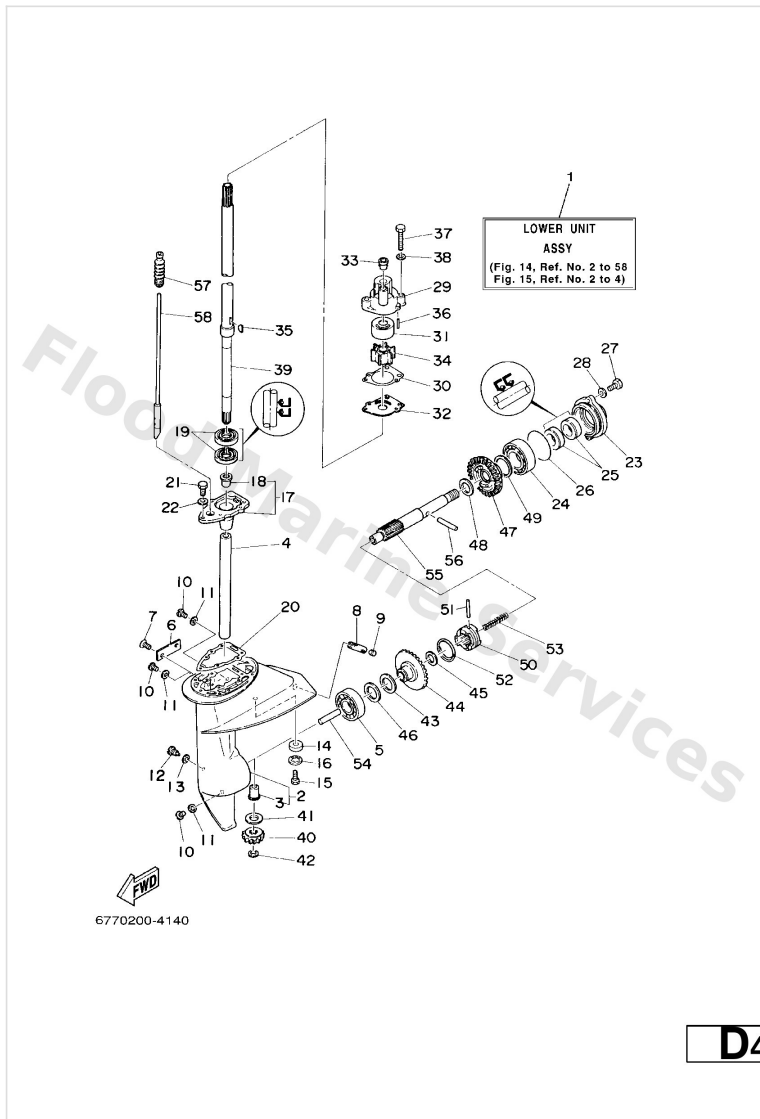
Ref	Part	
14	677-45251-00 Anode	Buy now
15	95895-06012 Bolt, flange deep recess	Buy now
16	92990-06300 Washer, tooth	Buy now
17	647-45331-00-94 Housing, bearing 1	Buy now
19	93101-18050 Oil seal (18x28x6-647)	Buy now
20	677-45315-A1 Packing, lower casing	Buy now
21	97095-06020 Bolt(7u8)	Buy now
22	92995-06600 Washer, plain (646)	Buy now
23	655-45361-02-4D Cap, lower casing	Buy now
24	93306-00501 Bearing(1ff)	Buy now
25	93101-15074 Oil seal (655)	Buy now
26	93210-58144 O-ring(47x)	Buy now
29	655-44311-03 Housing, water pump	Buy now
30	655-44315-A1 Gasket, water pump	Buy now
31	650-44322-01 Insert, cartridge FOR STD	Buy now

Lower Casing. Drive 1



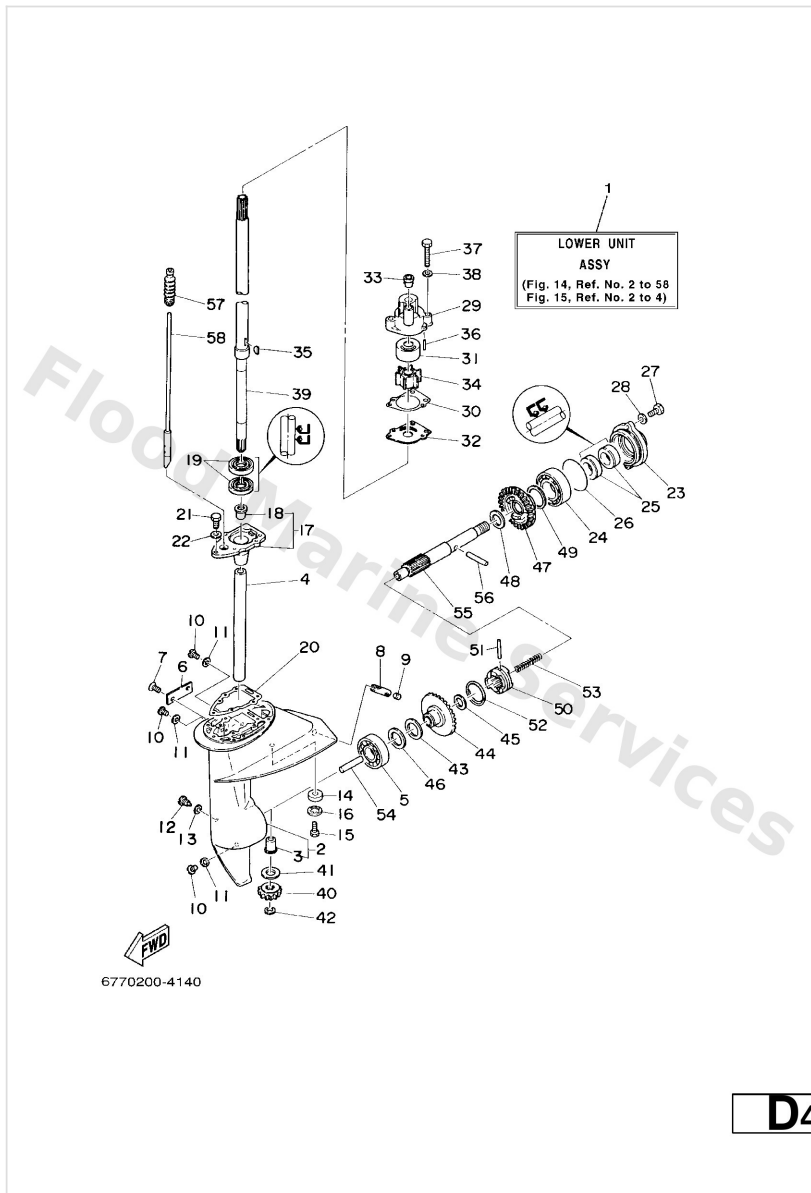
Ref	Part	
31	655-44322-41 Insert, cartridge FOR CHROMATE	Buy now
32	655-44323-01 Outer plate, cartridge FOR STD	Buy now
32	655-44323-41 Outer plate, cartridge FOR CHROMATE	Buy now
33	647-44366-00 Damper, water seal 2	Buy now
34	662-44352-01 Impeller	Buy now
35	90280-03024 Key, woodruff(662)	Buy now
36	93604-18080 Pin. dowel. (647)	Buy now
37	97095-06040 Bolt (682)	Buy now
39	655-45501-00 Drive shaft comp. S	Buy now
39	655-45501-10 Drive shaft comp. L	Buy now
39	655-45501-20 Drive Shaft Comp. X	Buy now
40	647-45551-00 Pinion	Buy now
41	647-45533-00-08 Shim (t:0.80mm) UR	Buy now
41	647-45533-00-10 Shim (t:1.0mm) UR	Buy now
41	647-45533-00-12 Shim (t:1.2mm) UR	Buy now

Lower Casing. Drive 1



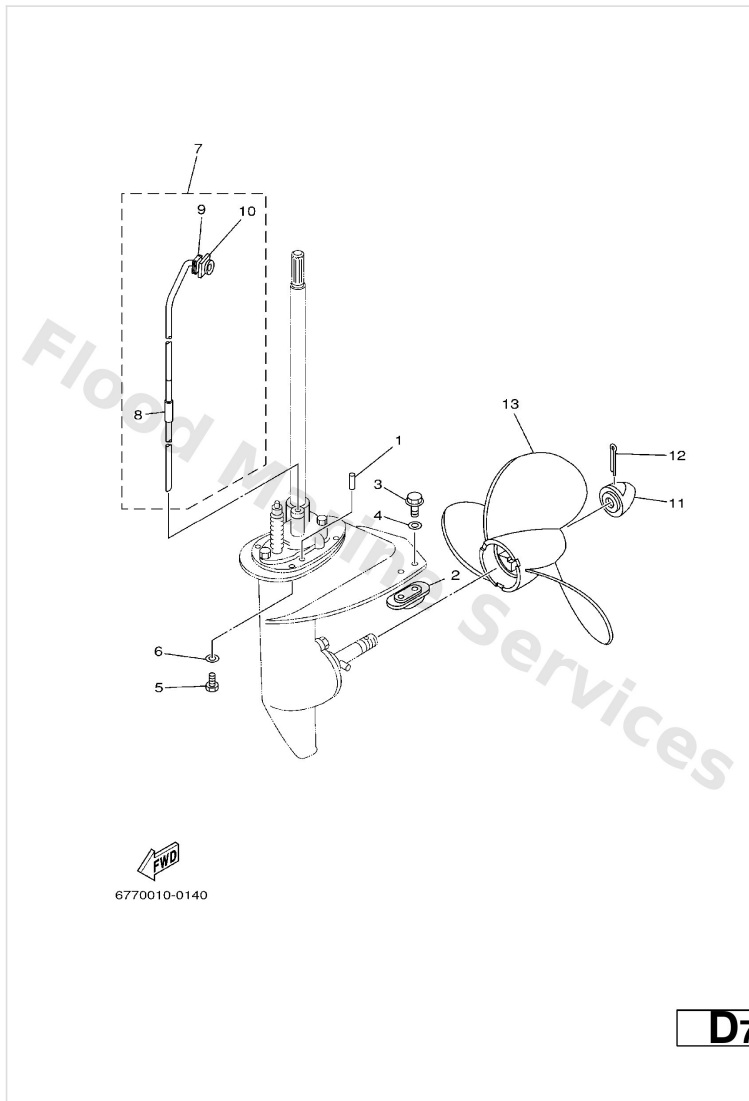
Ref	Part	
41	647-45533-00-14 Shim (t:1.4mm) UR	Buy now
42	99001-07600 Circlip(6l2)	Buy now
43	624-45567-00-03 Shim Gear Adjust (1)(0.3Mm) UR	Buy now
43	624-45567-00-05 Shim Gear Adjust(1) (0.5Mm) UR	Buy now
44	647-45560-00 Gear 1 assembly	Buy now
45	90201-13198 Washer 6474556600	Buy now
46	647-45567-00 Shim, gear adjust UN	Buy now
47	647-45570-01 Gear 2 assembly	Buy now
48	90201-15229 Washer 6474557600	Buy now
49	626-45577-00-01 Shim (t:0.10mm) UR	Buy now
49	626-45577-00-03 Shim (t:0.30mm) UR	Buy now
49	626-45577-00-05 Shim (t:0.50mm) UR	Buy now
50	655-45631-00 Dog, clutch	Buy now
51	93605-29098 Pin dowelb	Buy now
52	93440-30040 Circlip (677)	Buy now

Lower Casing. Drive 1



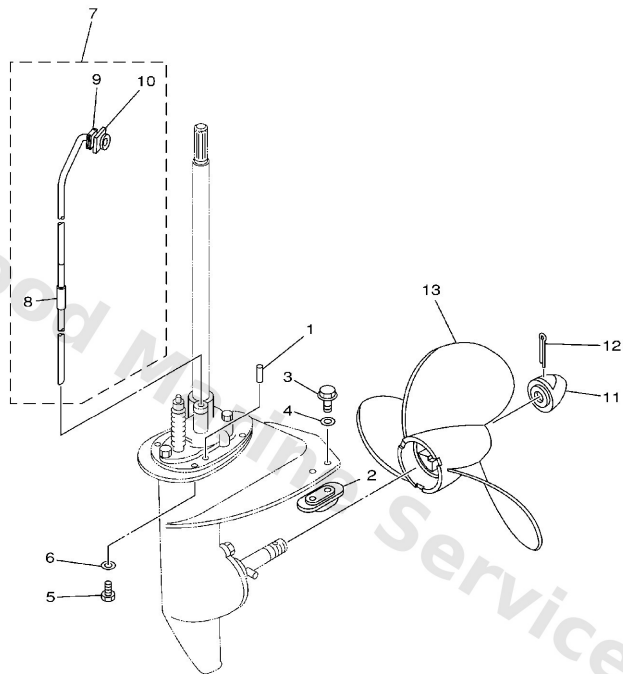
Ref	Part	
53	90501-12M61 Spring, compression(6l4)	Buy now
54	654-45635-00 Plunger, shift	Buy now
55	677-45611-01 Shaft, propeller	Buy now
56	90250-05036 Pin, share 6164561500	Buy now
57	655-44147-00 Boot, shift rod	Buy now
58	655-44150-00 Shift cam assembly S	Buy now
58	655-44150-10 Shift cam assembly L	Buy now
58	655-44150-20 Shift Cam assembly X	Buy now

Lower Casing. Drive 2



Ref	Part	
1	93604-08062 Pin,dowel (626)	Buy now
2	6E0-45251-12 Anode	Buy now
3	95895-06016 Bolt, flange deep recess	Buy now
4	92990-06300 Washer, tooth	Buy now
5	97095-06020 Bolt(7u8)	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	655-44360-00 Water tube assembly S	Buy now
7	655-44360-10 Tube, water L	Buy now
7	655-44360-20 Tube Water X	Buy now
8	90445-11262 Hose (I30) S/L	Buy now
9	655-44365-00 Damper, water seal 1	Buy now
10	655-44373-00 Set plate, water tube	Buy now
11	647-45616-02 Nut, propeller	Buy now
12	91490-30030 Pin, cotter	Buy now
13	647-45941-00-EL Propeller (3x9-1/4 x9-1/4 -c) UR	Buy now

Lower Casing. Drive 2

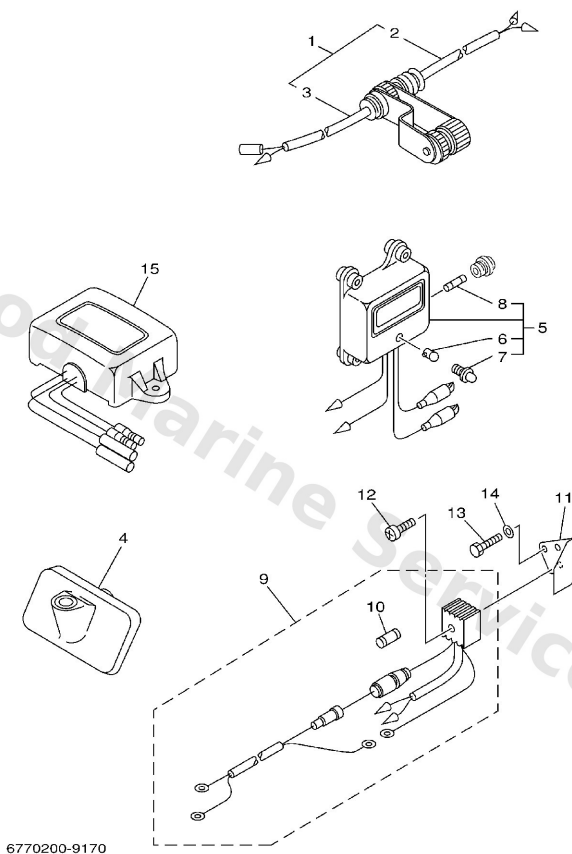



6770010-0140

D7

Ref	Part	
13	647-45943-00-EL Propeller (3x9"x7"-c) UR	Buy now
13	647-45947-00-EL Propeller (3x9 x9 -c) UR	Buy now
13	655-45943-00-EL Propeller (3x9 x7-1/2 -c) UR	Buy now
13	655-45945-00-EL Propeller (3x9 x6-1/4 -c) UR	Buy now
13	655-45947-01-EL Propeller (3x9 x5-3/4 -c) UR	Buy now
13	655-45949-00-EL Propeller (3x9"x5"-c) UR	Buy now

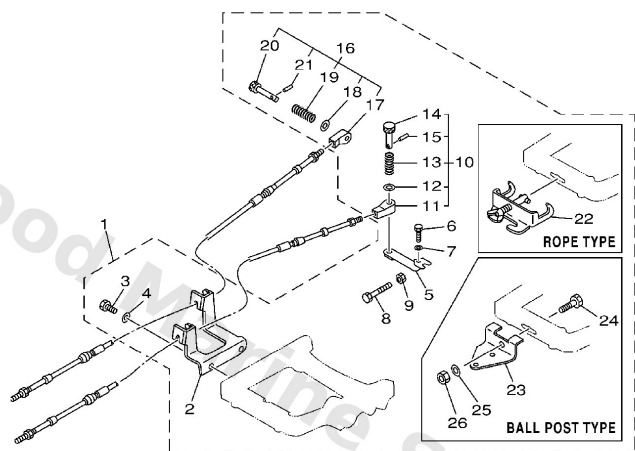
Optional Parts



E2

Ref	Part	
1	682-84380-00 2p concent assembly	Buy now
2	682-84381-00 2p concent 1	Buy now
3	682-84382-00 2p concent 2	Buy now
4	677-15758-82-4D Guide, Rope	Buy now
5	648-81970-41 Rectifier assembly (80w)	Buy now
6	648-81977-40 Bulb, Pilot Light	Buy now
7	648-81978-40 17 -	Buy now
8	648-82151-41 Fuse (10a)	Buy now
9	676-81970-00 Rectifier assembly	Buy now
10	663-82151-00 Fuse	Buy now
11	677-81975-00 Plate, Rectifier Fitting	Buy now
12	97880-05025 Screw, panhead (a93)	Buy now
13	97013-06010 Bolt(63v)	Buy now
14	92903-06600 Washer, plain (646)	Buy now
15	663-81910-10 Voltage Regulator assembly	Buy now

Remote Control Attachment

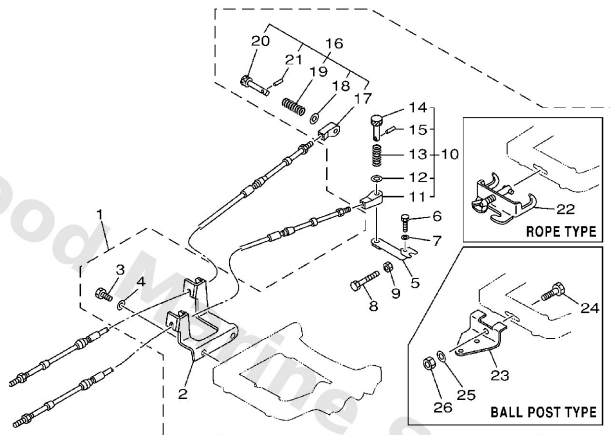


6770200-9110

C6

Ref	Part	
1	655-48501-02 Remote Cont. Attachment assembly. AP ROPE TYPE	Buy now
1	655-48501-10 Attachment assembly AP BALL POST TYPE	Buy now
2	655-48531-51 Bracket, remote control 1	Buy now
3	97095-06018 Bolt (fj0)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	647-48534-50 Throttle lever, control	Buy now
6	97095-05020 Bolt, hexagon	Buy now
7	92995-05600 Washer, plain (646)	Buy now
8	97090-06045 Bolt	Buy now
9	95380-06600 Nut(661)	Buy now
10	647-48330-50 Cable end assembly (sift)	Buy now
11	617-48346-90 Cable end, remote control	Buy now
12	92990-08600 Washer, plain (663)	Buy now
13	90501-10071 Spring 6044833200	Buy now
14	617-48331-91 Hook, cable	Buy now

Remote Control Attachment

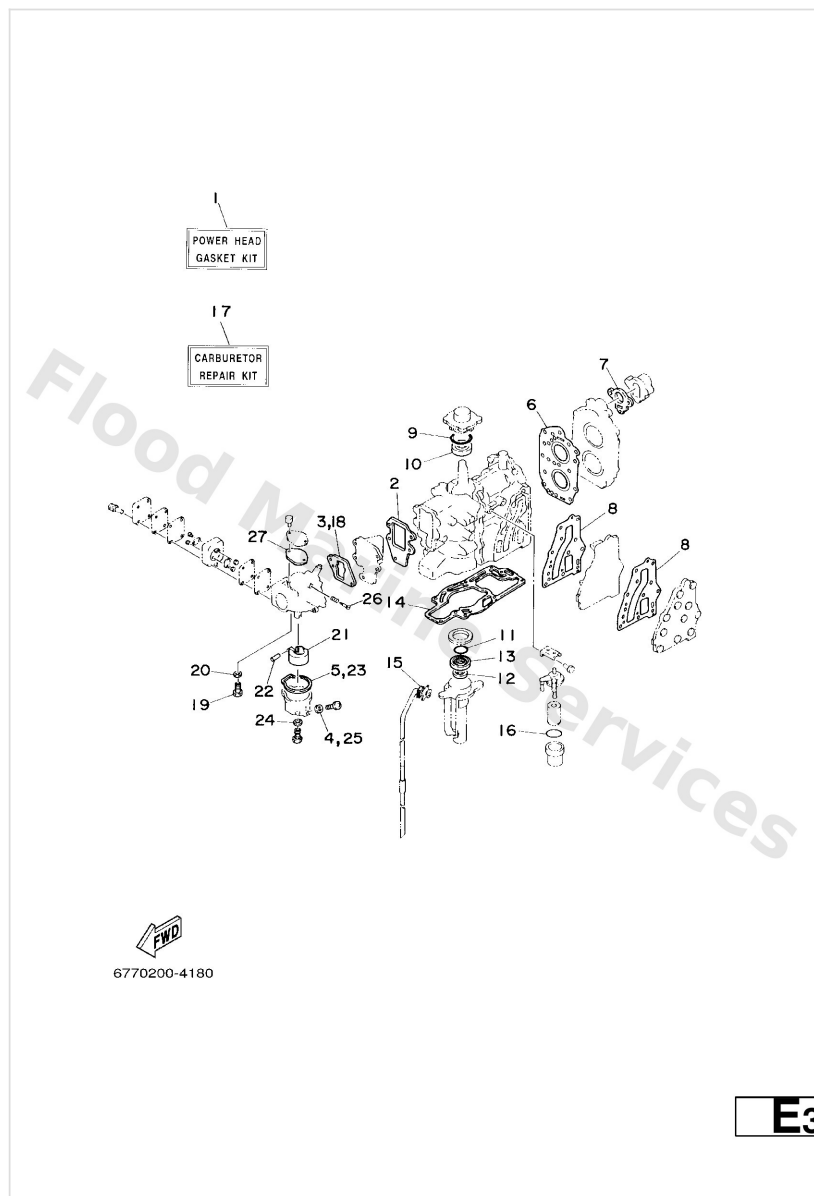


6770200-9110

C6

Ref	Part	
15	91690-30012 Pin, spring	Buy now
16	647-48340-50 Cable end assembly (throttle)	Buy now
17	647-48346-50 Cable end, remote control	Buy now
19	90501-10264 Spring 6174833290	Buy now
20	617-48361-91 Hook, cable	Buy now
22	700-48510-12 Hook steering assembly ROPE TYPE	Buy now
23	676-48511-10 Hook, steering BALL POST TYPE	Buy now
24	97075-10040 Bolt, hexagon deep recess	Buy now
25	92990-10600 Washer, plate	Buy now
26	90185-10051 Nut, self-locking	Buy now

Repair Kit 1



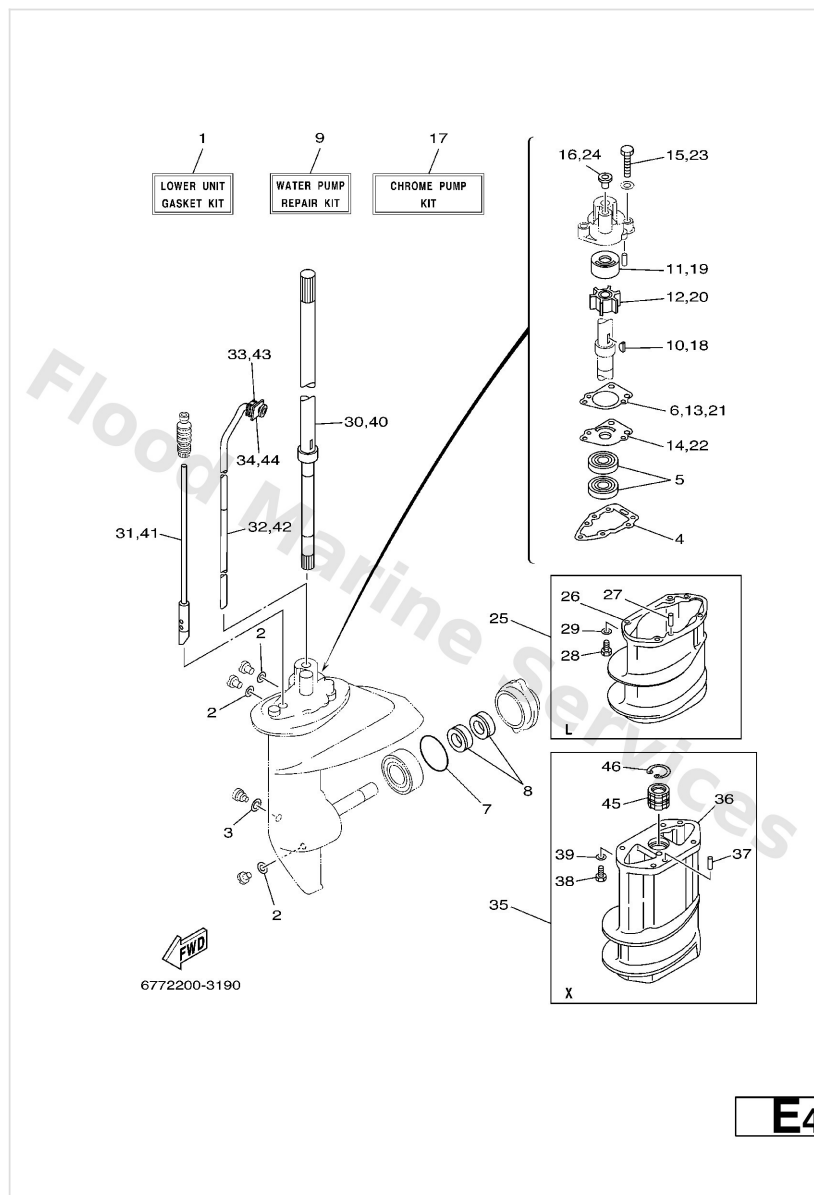
Ref	Part	
1	677-W0001-A2 Power head gasket kit	Buy now
2	677-13621-A1 Gasket, valve seat	Buy now
3	677-14198-A1 Gasket	Buy now
4	655-14398-00 Gasket	Buy now
5	677-14384-01 Gasket, float chamber	Buy now
6	677-11181-A1 Gasket, cylinder head 1	Buy now
7	677-12414-A1 Gasket, cover	Buy now
8	677-41112-A1 Gasket, exhaust inner cover	Buy now
9	93210-42159 O-ring (647)	Buy now
10	93102-20M25 Oil seal (6e0)	Buy now
11	93210-42M70 O-ring (677)	Buy now
12	93101-14M01 Oil seal (677)	Buy now
13	93101-20M29 Oil seal(6j1)	Buy now
14	677-45113-A1 Gasket, upper casing	Buy now
15	655-44365-00 Damper, water seal 1	Buy now

Repair Kit 1



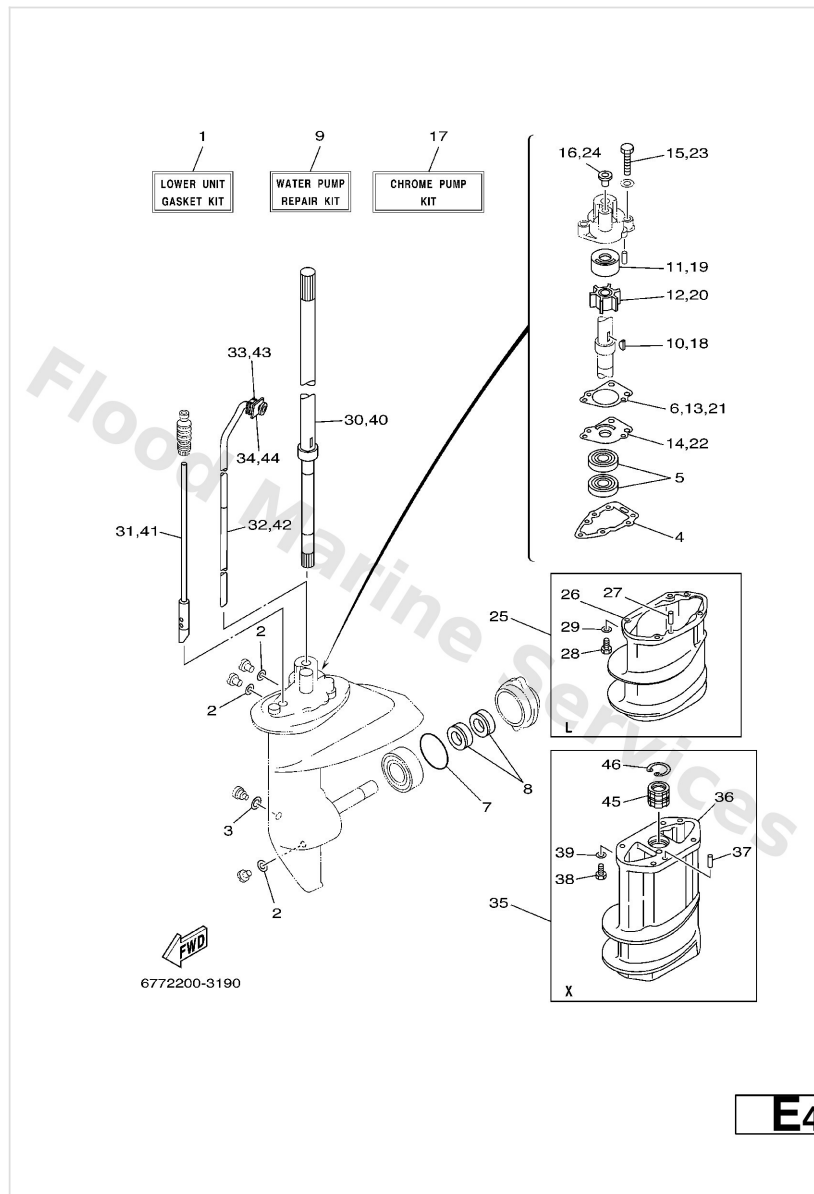
Ref	Part	
16	93210-32738 O-ring(1wg)	Buy now
17	677-W0093-06 Carburetor repair set	Buy now
19	6E8-14390-12 Needle valve assembly	Buy now
20	367-14195-00 Washer, valve seat	Buy now
21	6E7-14385-00 Float	Buy now
22	647-14386-10 Pin, float	Buy now
24	1J2-14398-00 Packing	Buy now
26	648-14323-00 Screw, air adjusting	Buy now
27	677-14227-01 Gasket	Buy now

Repair Kit 2



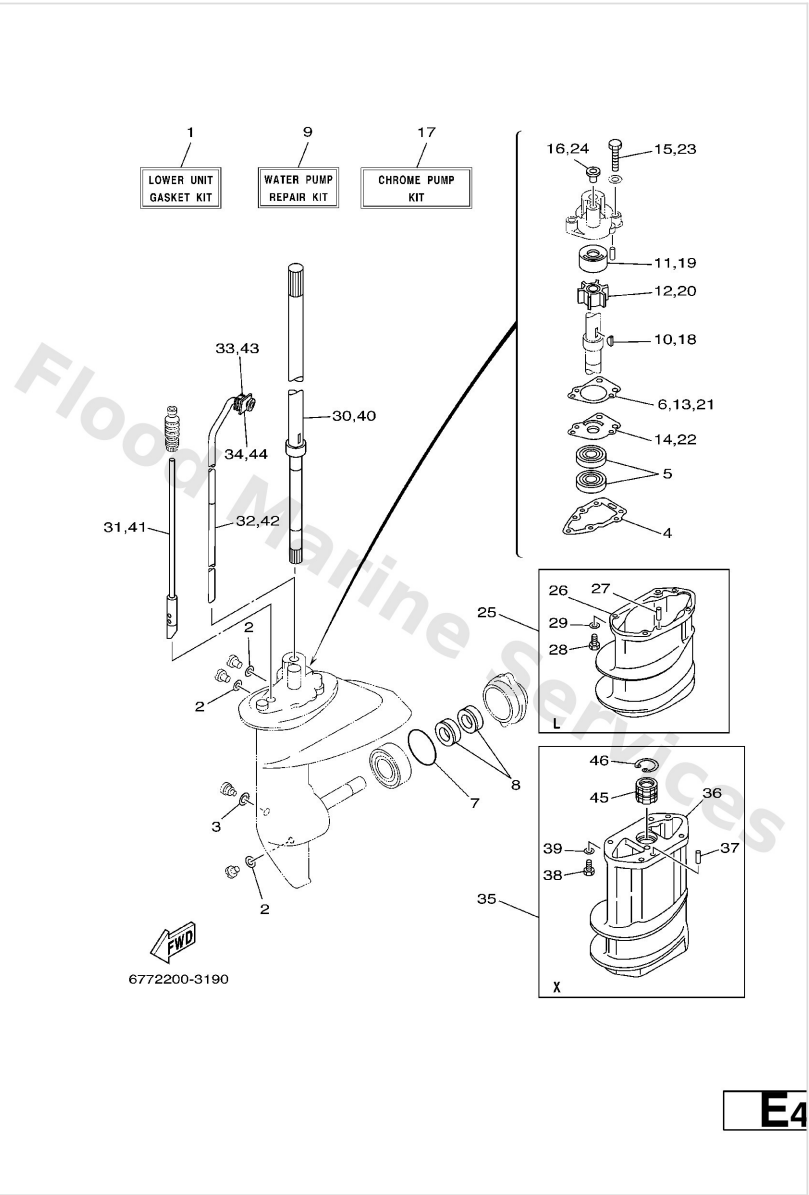
Ref	Part	
1	677-W0001-C0 Gasket kit, lower unit	Buy now
2	90430-08020 Gasket	Buy now
3	90430-06M03 Gasket (6f5)	Buy now
4	677-45315-A1 Packing, lower casing	Buy now
5	93101-18050 Oil seal (18x28x6-647)	Buy now
6	655-44315-A1 Gasket, water pump	Buy now
7	93210-58144 O-ring(47x)	Buy now
8	93101-15074 Oil seal (655)	Buy now
9	655-W0078-B0 Water pump repair kit	Buy now
10	90280-03024 Key, woodruff(662)	Buy now
11	650-44322-01 Insert, cartridge	Buy now
12	662-44352-01 Impeller	Buy now
14	655-44323-01 Outer plate, cartridge	Buy now
15	97095-06040 Bolt (682)	Buy now
16	647-44366-00 Damper, water seal 2	Buy now

Repair Kit 2



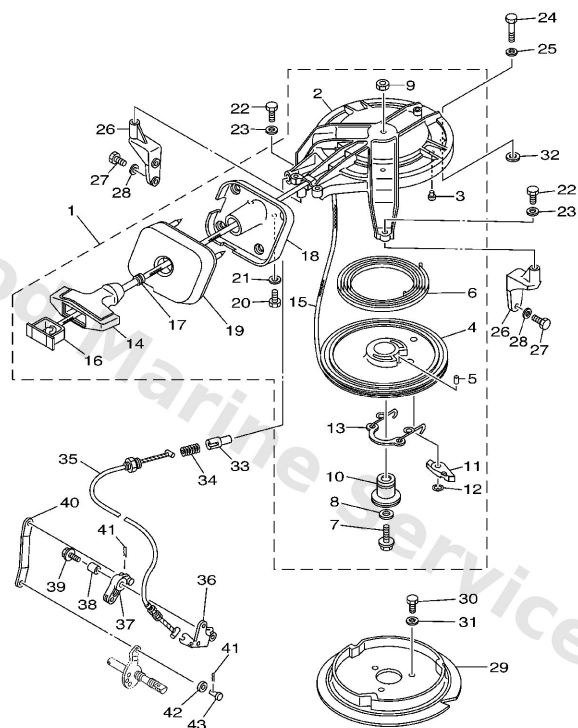
Ref	Part	
17	655-W0078-CA Chromate Pump Kit	Buy now
19	655-44322-41 Insert, cartridge	Buy now
22	655-44323-41 Outer plate, cartridge	Buy now
27	93604-08062 Pin,dowel (626)	Buy now
28	97095-06020 Bolt(7u8)	Buy now
29	92995-06600 Washer, plain (646)	Buy now
30	655-45501-10 Drive shaft comp.	Buy now
31	655-44150-10 Shift cam assembly	Buy now
32	655-44360-10 Tube, water	Buy now
33	655-44365-00 Damper, water seal 1	Buy now
34	655-44373-00 Set plate, water tube	Buy now
40	655-45501-20 Drive Shaft Comp.	Buy now
41	655-44150-20 Shift Cam assembly	Buy now
42	655-44360-20 Tube Water	Buy now
45	655-45318-00 Bushing, drive shaft 3	Buy now

Repair Kit 2



Ref	Part	
46	93420-26M00 Circlip (655)	Buy now

Starter

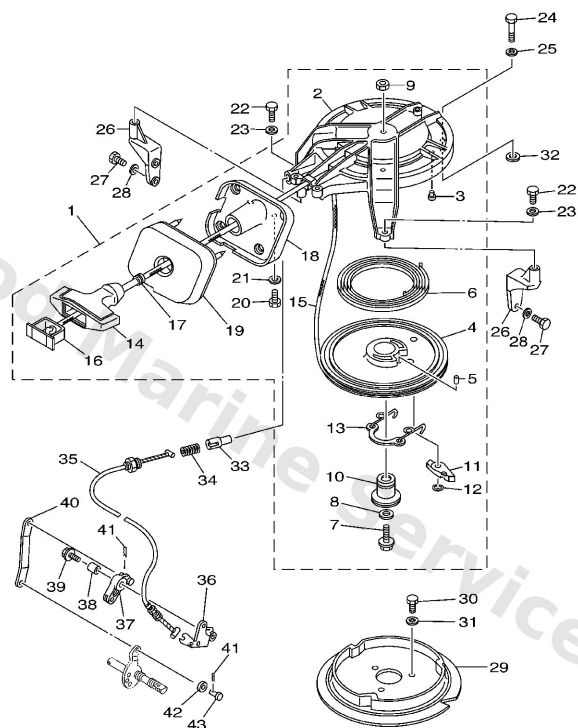


6772200-3070

B6

Ref	Part	
1	677-15710-05-94 Starter assembly	Buy now
2	682-15711-71-94 Case, Starter	Buy now
3	648-15773-00 Stay 3	Buy now
4	677-15714-00-94 Drum, sheave	Buy now
5	91690-40020 Pin, spring	Buy now
6	90510-08M04 Spring, spiral (677)	Buy now
7	90119-06M34 Bolt,with washer (6k8)	Buy now
8	90201-06060 Washer, plate	Buy now
9	95303-06600 Nut(661)	Buy now
10	677-15717-01 Shaft	Buy now
11	677-15741-01 Pawl, drive	Buy now
12	93430-06M02 Circlip (689)	Buy now
13	677-15705-02 Spring, pawl drive	Buy now
14	689-15755-01 Handle, starter	Buy now
15	* item_description	Buy now

Starter

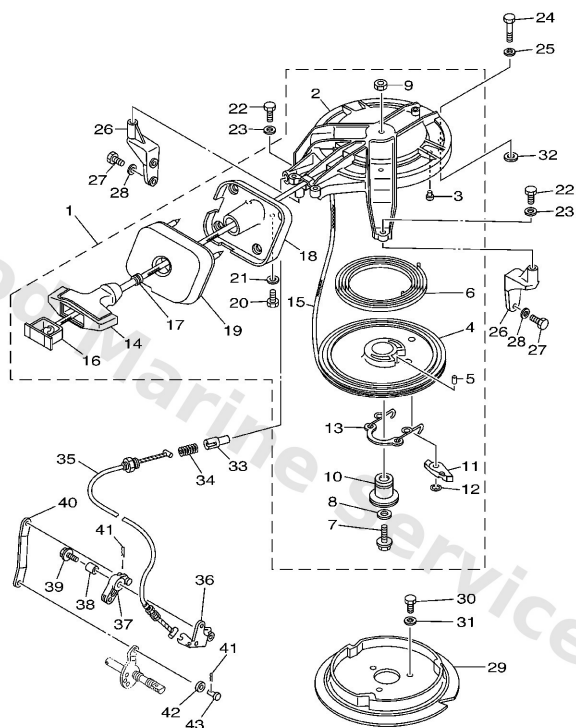


6772200-3070

B6

Ref	Part	
16	6F5-15779-02 Cover	Buy now
17	6A0-15789-00 Damper	Buy now
18	677-15758-01-94 Guide, Rope	Buy now
19	677-15762-00 Seal 2	Buy now
20	97095-06016 Bolt, hexagon deep recess	Buy now
21	92995-06600 Washer, plain (646)	Buy now
22	97095-06020 Bolt(7u8)	Buy now
24	97095-06035 Bolt(j52)	Buy now
26	6K3-15771-00-94 Stay 1	Buy now
27	97095-06018 Bolt (fj0)	Buy now
29	6E7-15723-00-94 Pully, starter	Buy now
30	97095-06012 Bolt(gh1)	Buy now
32	90201-10120 Washer, plate	Buy now
33	656-15748-00 Plunger, starter stop	Buy now
34	90501-10227 Spring, compreshion(656)	Buy now

Starter

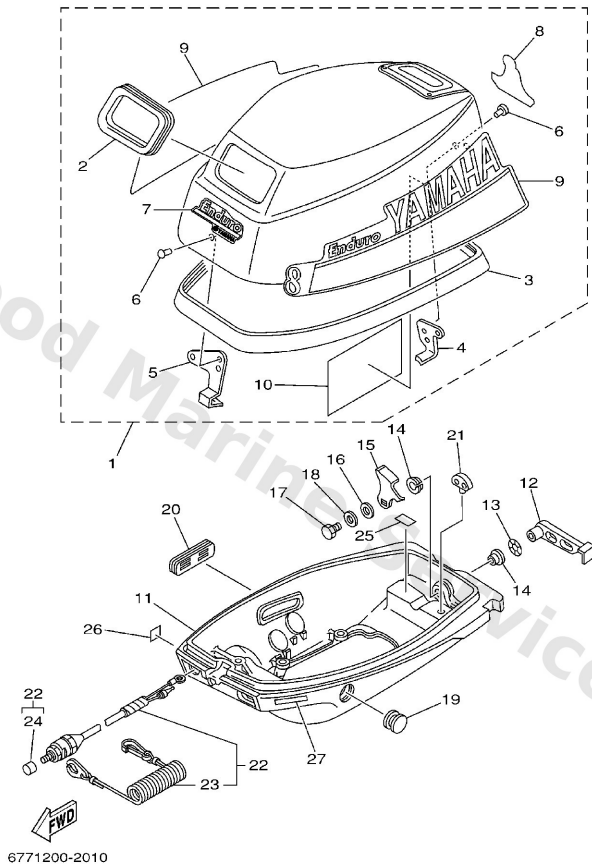


6772200-3070

B6

Ref	Part	
35	677-15770-01 Starter stop wire comp.	Buy now
36	677-15772-00 Stay 2	Buy now
37	677-15746-00 Arm	Buy now
38	90387-06504 Collar(650)	Buy now
39	90119-06M87 Bolt, with washer(61n)	Buy now
40	677-15747-00 Link	Buy now
41	90468-10005 Pin, hair 6264123500	Buy now
42	90202-05088 Washer, plate (666)	Buy now
43	647-41652-00 Set pin,vagneto control lever2	Buy now

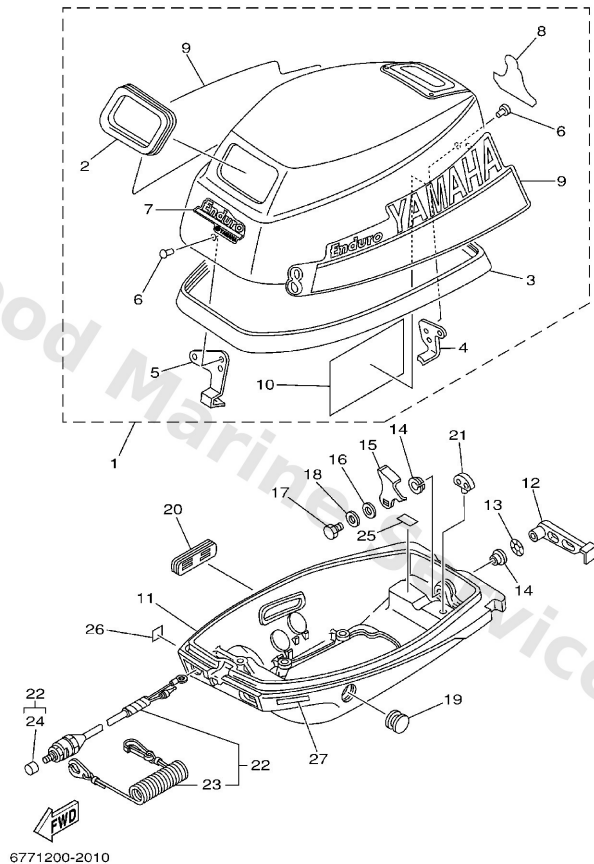
Top Cowling



A4

Ref	Part	
1	677-42610-J0-4D Top Cowling assembly	Buy now
2	677-15761-01 Seal 1	Buy now
3	6G1-42615-00 Seal	Buy now
4	677-42647-00 Holder, clamp band	Buy now
5	677-42651-02 Hook	Buy now
6	90266-04M04 Rivet(6e7)	Buy now
7	677-42677-J0 Graphic, front	Buy now
8	677-42678-H0 Graphic, Rear	Buy now
9	677-W0070-H0 Graphic Set	Buy now
10	677-13437-08 1-	Buy now
11	677-42711-73-4D Cowling, Bottom 1	Buy now
12	677-42815-00-4D Lever, clamp	Buy now
13	90206-12052 Washer, wave (666)	Buy now
14	90386-12069 Bush(666)	Buy now
15	656-42816-00 Lever, clamp 2	Buy now

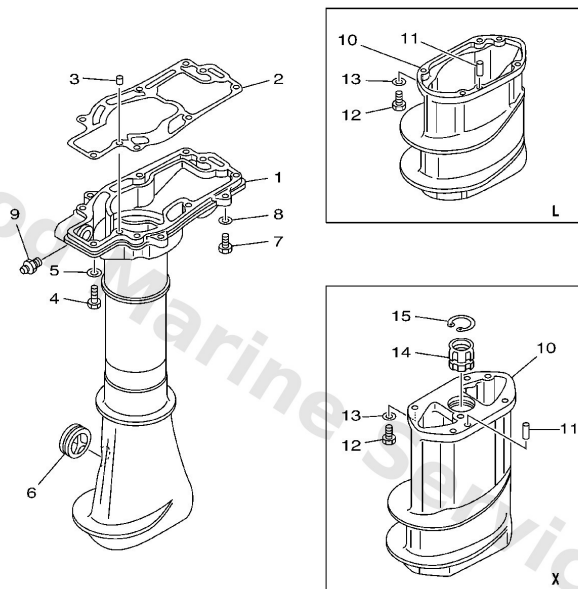
Top Cowling



A4

Ref	Part	
16	90201-06068 Washer, plate (6k8)	Buy now
17	97095-06012 Bolt(gh1)	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	677-42724-00 Grommet	Buy now
20	677-42725-00 Grommet 2	Buy now
21	606-42591-00 Holder, shear pin	Buy now
22	677-82575-20 Engine stop switch assembly	Buy now
23	682-82556-00 Lanyard, stop switch	Buy now
24	689-8257Y-00 Cap	Buy now
25	6E7-42791-00 Mark 1	Buy now
25	6E7-42791-10 Mark 1 FOR CARIB, CHINA	Buy now
26	6A1-28176-00 Label Caution FOR CARIB	Buy now
27	6E3-8257H-00 Plate Mark FOR CARIB	Buy now

Upper Casing



FWD
6772200-3130

D3

Ref	Part	
1	677-45111-01-4D Casing, upper	Buy now
2	677-45113-A1 Gasket, upper casing	Buy now
3	93605-08041 Pin, Dowel	Buy now
4	97095-06025 Bolt	Buy now
13	92995-06600 Washer, plain (646) L/X	Buy now
6	647-45151-01 Cover, upper casing	Buy now
12	97095-06020 Bolt(7u8) L/X	Buy now
9	93700-06M03 Nipple, grease(6a1)	Buy now
10	647-45211-10-4D Extension L	Buy now
10	655-45211-20-4D Extension X	Buy now
11	93604-08062 Pin,dowel (626) L/X	Buy now
14	655-45318-00 Bushing, drive shaft 3 X	Buy now
15	93420-26M00 Circlip (655) X	Buy now

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