



Yamaha E8DMH 2003

Parts Manual

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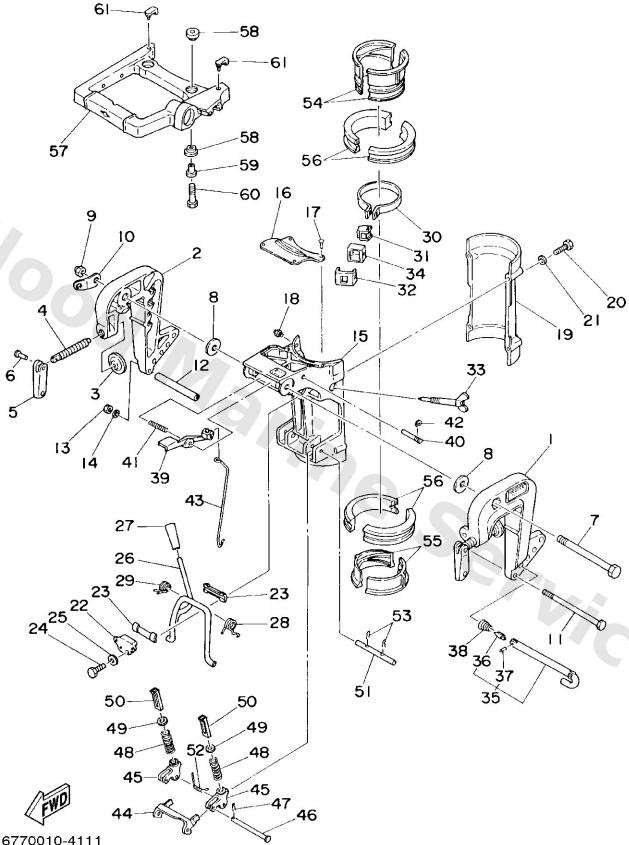
Authorised Yamaha Dealers



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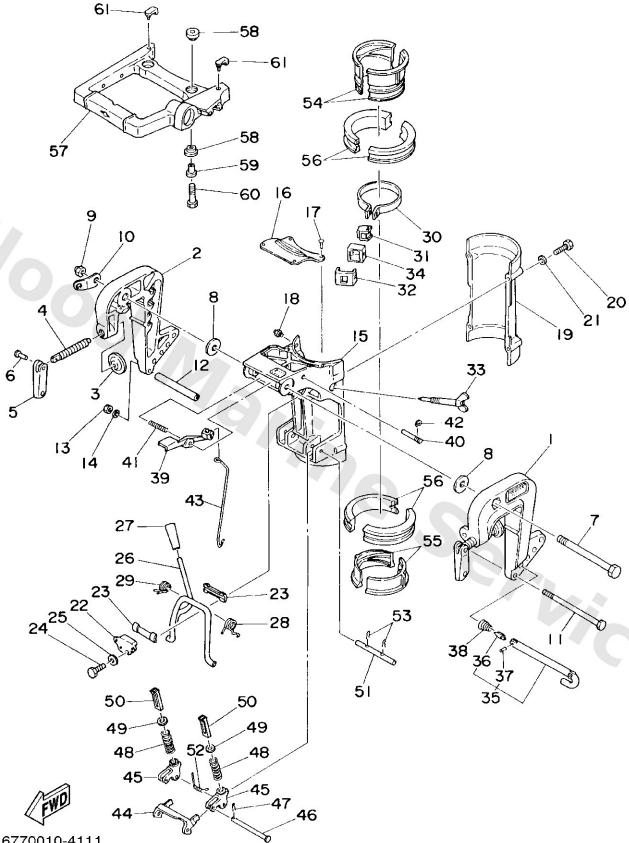
Bracket



C7

Ref	Part	
1	620-43111-02-4D Bracket, clamp	Buy now
2	620-43112-01-4D Bracket, clamp	Buy now
3	620-43114-00 Pad, transom clamp	Buy now
4	677-43116-01 Screw, transom clamp.	Buy now
5	663-43118-01-4D Handle, transom clamp	Buy now
6	90243-04007 Pin (663)	Buy now
7	90101-10M00 Bolt(6k3)	Buy now
8	90201-10M66 Washer, plate (677)	Buy now
9	90185-10051 Nut, self-locking	Buy now
10	6E7-43113-01 Plate, clamp bracket	Buy now
11	90101-06336 Bolt, hexagon (655)	Buy now
12	90387-06M11 Collar	Buy now
13	95380-06600 Nut(661)	Buy now
14	92990-06600 Washer, plain (646)	Buy now
15	677-43311-01-4D Bracket, swivel 1	Buy now

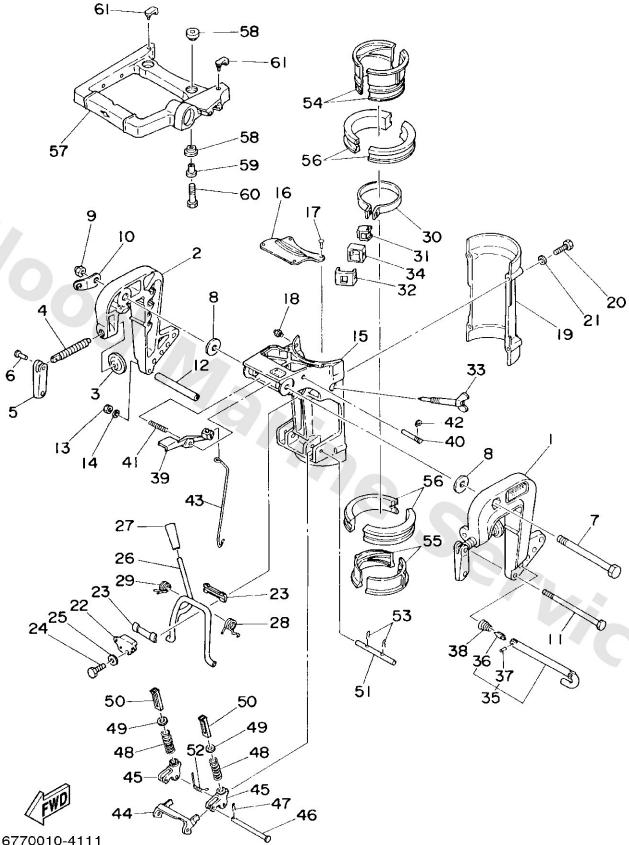
Bracket



C7

Ref	Part	
16	655-43318-00-4D Cover	Buy now
17	90269-02M08 Rivet(614)	Buy now
18	93700-06M03 Nipple, grease(6a1)	Buy now
19	647-43312-00-4D Bracket, swivel	Buy now
20	97095-06040 Bolt (682)	Buy now
21	92995-06600 Washer, plain (646)	Buy now
22	654-43313-00-94 Bracket, swivel 3	Buy now
23	620-43189-00 Bushing	Buy now
24	97095-06025 Bolt	Buy now
26	647-43181-00 Lever, Tilt Stop 1	Buy now
27	620-43632-00 Knob, tilt	Buy now
28	90508-16021 Spring 6474318800	Buy now
29	90508-16020 Spring 6474319800	Buy now
30	655-42525-00 Plate, friction 1	Buy now
31	655-42526-00 Plate, friction 2	Buy now

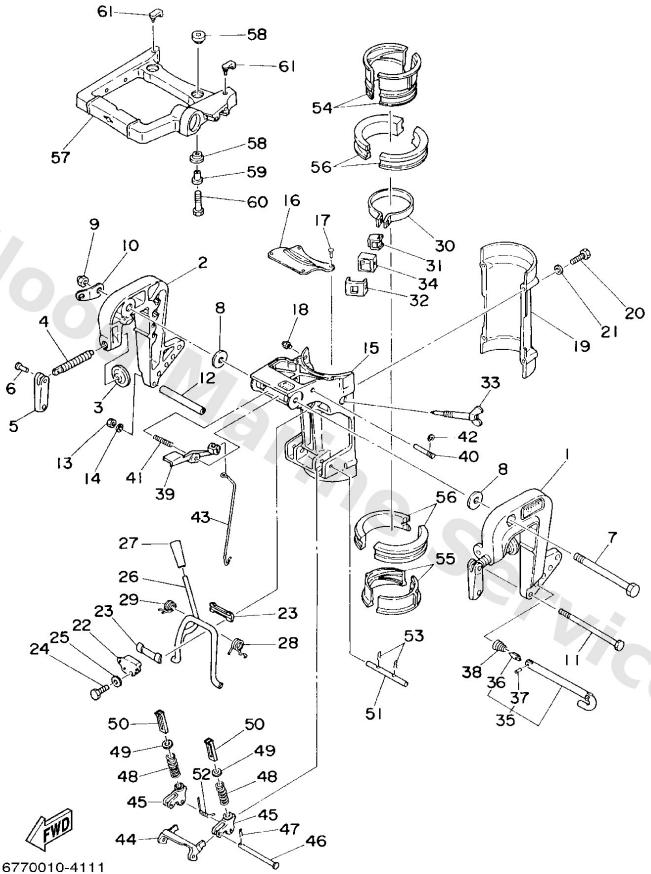
Bracket



C7

Ref	Part	
32	655-42527-00 Plate, friction 3	Buy now
33	655-42529-00 Screw, friction piece	Buy now
34	655-42532-00 Cover 1	Buy now
35	6L4-43160-00 Tilt rod assembly	Buy now
36	689-43165-00 Plate, tilt lock	Buy now
37	91690-30008 Pin. spring(656)	Buy now
38	90502-10M07 Spring, conical(6k3)	Buy now
39	677-43630-00 Tilt lever assembly	Buy now
40	90249-04M05 Pin (677)	Buy now
41	90501-16104 Spring 6474364200	Buy now
42	99001-04600 Circlip (eu0)	Buy now
43	677-43616-00 Rod, tilt lock 1	Buy now
44	647-43614-00 Plate, tilt lock 1	Buy now
45	647-43615-01 Plate, tilt lock 2	Buy now
46	90240-05047 Pin with hole(655)	Buy now

Bracket

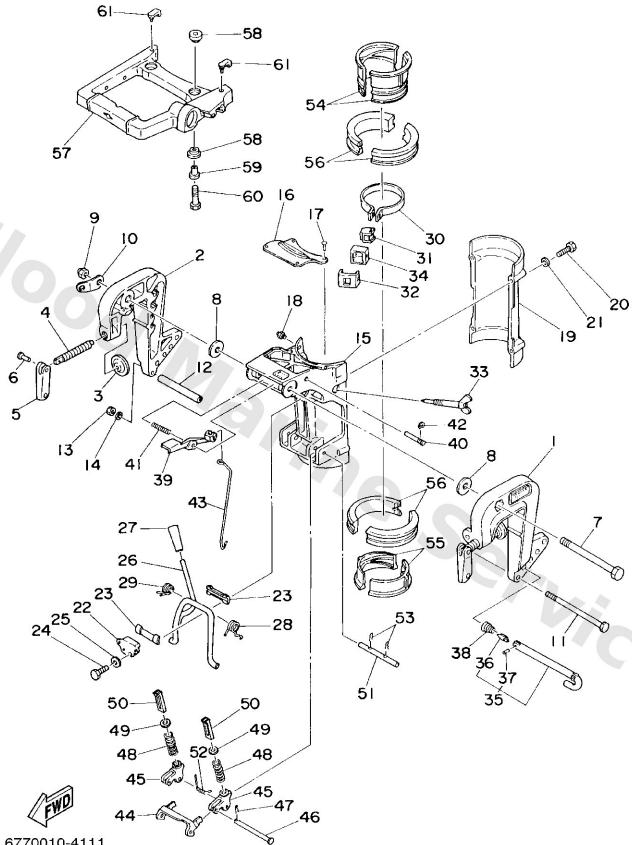


C7

Ref	Part	
47	<u>90468-10005</u> Pin, hair 6474123500	Buy now
48	<u>90501-26146</u> Spring 6474365620 X	Buy now
48	<u>90501-26147</u> Spring 6474365600 S/L	Buy now
49	<u>647-43627-01</u> Stopper 1	Buy now
50	<u>647-43613-00</u> Arm, tilt lock	Buy now
51	<u>647-43659-00</u> Shaft, Reverse Lock	Buy now
52	<u>90508-18022</u> Spring, Torsion	Buy now
53	<u>90468-10003</u> Pin, hair 6474123500	Buy now
54	<u>647-42537-00</u> Bushing, pivot shaft	Buy now
55	<u>677-42538-00</u> Bushing, pivot shaft 2	Buy now
56	<u>647-42539-00</u> Bushing, pivot shaft	Buy now
57	<u>655-42511-00-4D</u> Bracket, steering	Buy now
58	<u>647-42541-00</u> Damper	Buy now
59	<u>655-42542-00</u> Pipe 1	Buy now
60	<u>97075-08035</u> Bolt(70w)	Buy now

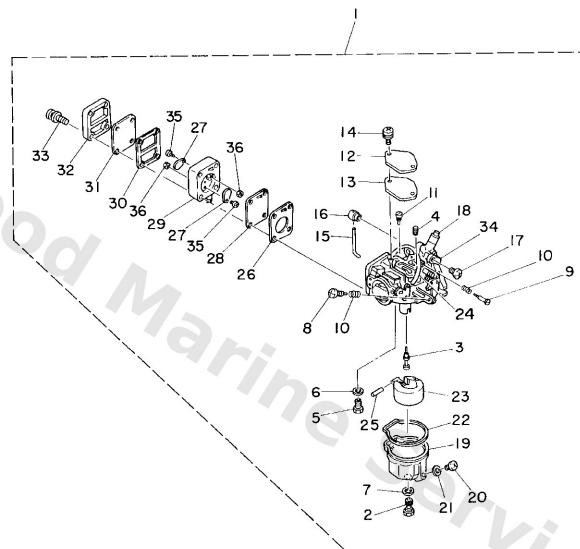
Bracket

Ref	Part	
61	647-42523-00 Spacer, friction	Buy now



C7

Carburetor



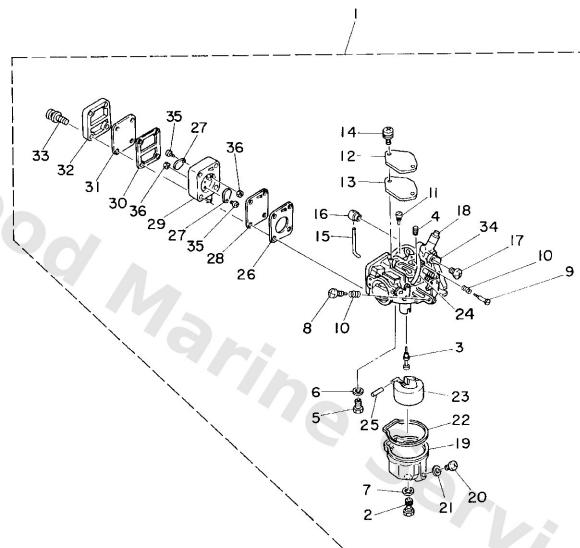
6770010-4050

6770010-4050

B3

Ref	Part	
1	<u>677-14301-08</u> Carburetor assembly 1	<u>Buy now</u>
2	<u>677-14343-40</u> Jet, main (#80)	<u>Buy now</u>
3	<u>677-14341-00</u> Nozzle, main	<u>Buy now</u>
4	<u>647-14342-23</u> Jet, pilot (#46)	<u>Buy now</u>
5	<u>6E8-14390-12</u> Needle valve assembly	<u>Buy now</u>
6	<u>367-14195-00</u> Washer, valve seat	<u>Buy now</u>
7	<u>1J2-14398-00</u> Packing	<u>Buy now</u>
8	<u>648-14321-00</u> Screw, pan head(ga5)	<u>Buy now</u>
9	<u>648-14323-00</u> Screw, air adjusting	<u>Buy now</u>
10	<u>646-14212-01</u> Spring, pilot adjusting	<u>Buy now</u>
11	<u>647-14326-00</u> Screw, guide	<u>Buy now</u>
12	<u>677-14157-01</u> Cover, Mixing	<u>Buy now</u>
13	<u>677-14227-01</u> Gasket	<u>Buy now</u>
14	<u>677-14325-00</u> Screw, pan head (e56)	<u>Buy now</u>
15	<u>677-41241-00</u> Rod (carb)	<u>Buy now</u>

Carburetor

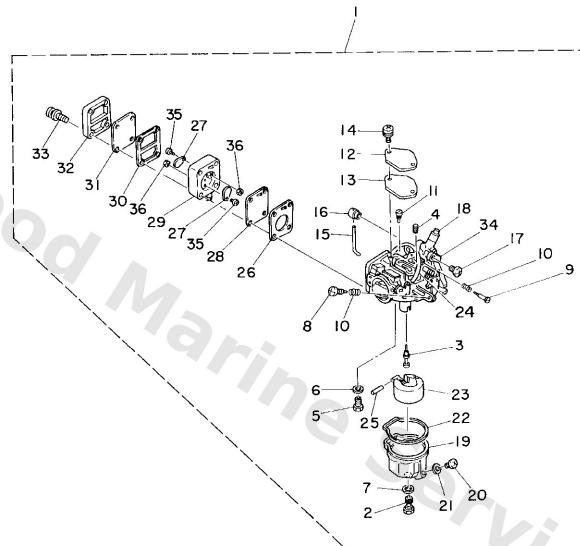


 FWD
6770010-4050

B3

Ref	Part	
16	677-41226-00 End, throttle lever (carb)	Buy now
17	677-14327-00 Screw	Buy now
18	626-42658-00 Bushing	Buy now
19	6E7-14381-00 Body, float chamber	Buy now
20	97890-04005 Screw, pan head(6g8)	Buy now
21	655-14398-00 Gasket	Buy now
22	677-14384-01 Gasket, float chamber	Buy now
23	6E7-14385-00 Float	Buy now
24	367-14396-00 Pipe, over flow	Buy now
25	647-14386-10 Pin, float	Buy now
26	677-24434-02 Gasket, pump 1	Buy now
27	6A0-24421-01 Valve, check	Buy now
28	677-24411-02 Diaphragm	Buy now
29	677-24412-02 Cover, pump	Buy now
30	677-24435-02 Gasket, body 2	Buy now

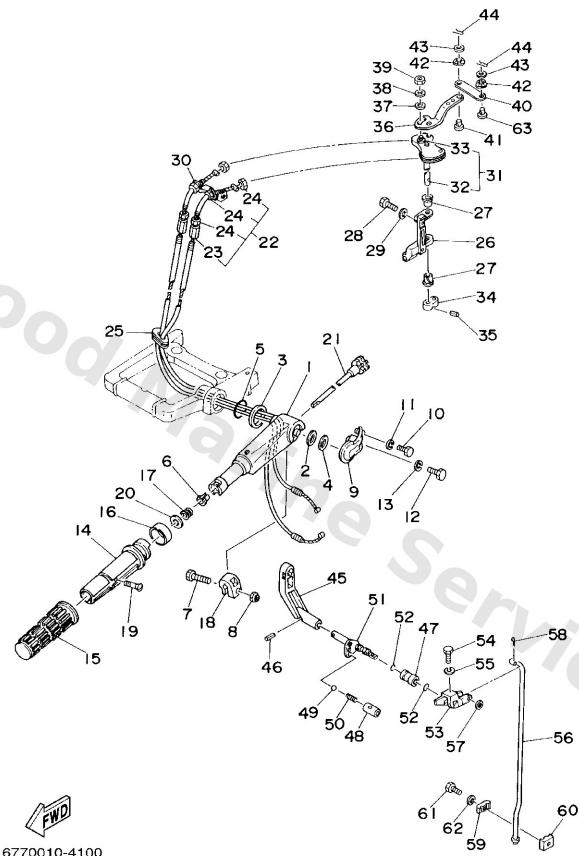
Carburetor



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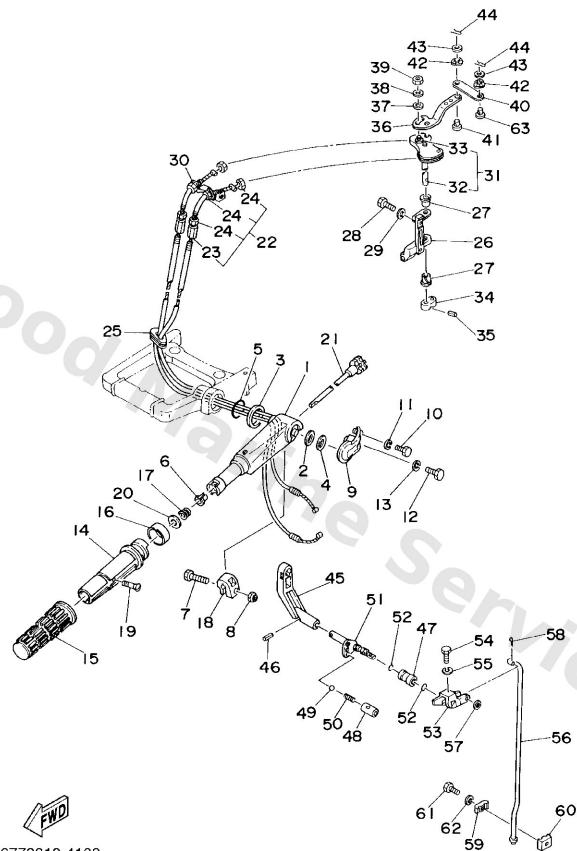
B3

Ref	Part	
31	677-24471-01 Diaphragm (carb.)	Buy now
32	677-24413-01 Cover (carb.)	Buy now
33	677-24444-01 Screw	Buy now
34	677-41210-00 Accel arm ass'y	Buy now
35	6E7-14325-00 Screw, pan head	Buy now
36	95380-03600 Nut (6g8)	Buy now



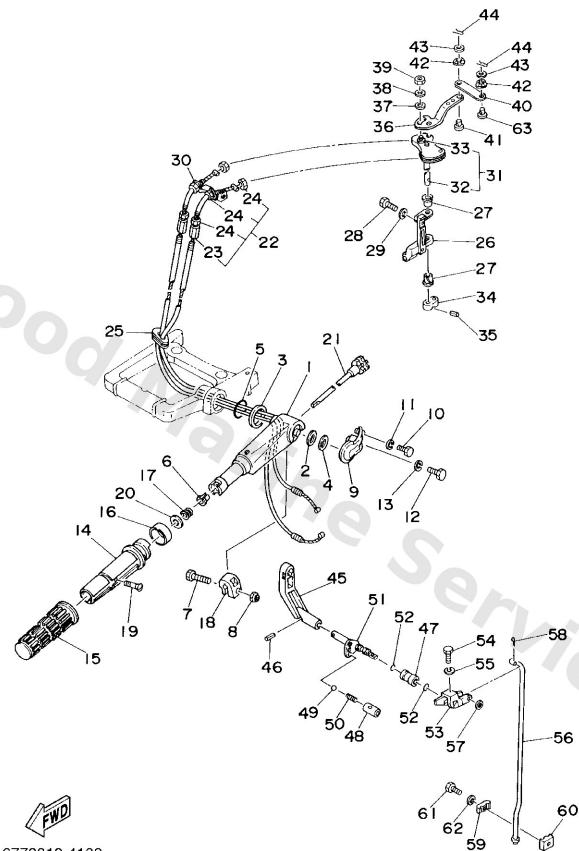
C3

Ref	Part	
1	647-42111-02-4D Handle, steering	Buy now
2	90560-12075 Spacer 6474215500	Buy now
3	90560-30085 Spacer 6474215600	Buy now
4	90560-12141 Spacer, handle 3 (t=0.5)	Buy now
5	93210-25032 O-ring (437)	Buy now
6	90386-08032 Bushing (650)	Buy now
7	97095-06020 Bolt(7u8)	Buy now
8	90185-06062 Nut selflocking (656)	Buy now
9	677-42112-00-4D Handle, steering	Buy now
11	92995-06600 Washer, plain (646)	Buy now
12	97095-06040 Bolt (682)	Buy now
14	647-42119-02 Grip steering handle	Buy now
15	647-42177-00 Damper, handle 1	Buy now
16	677-42137-10 Indicator, Throttle	Buy now
17	90501-23215 Spring (655)	Buy now



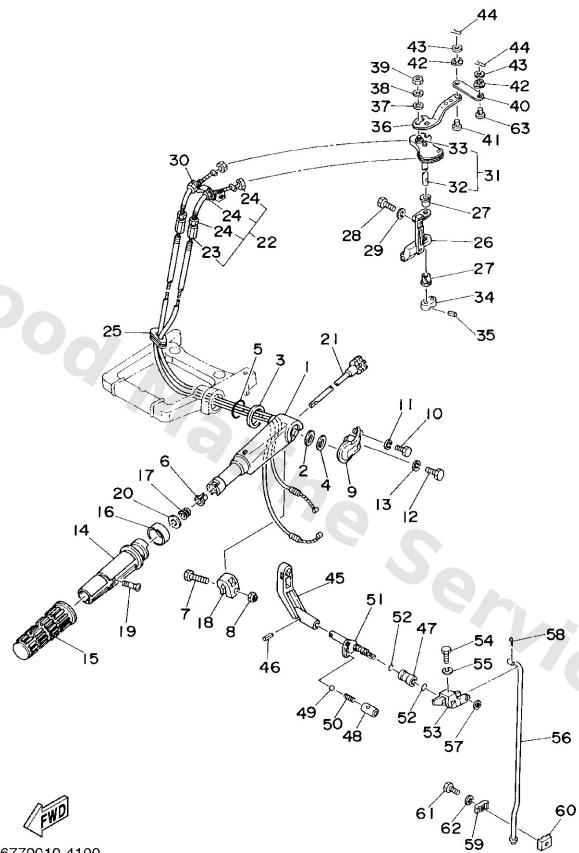
C3

Ref	Part	
18	656-42126-01 Piece, friction	Buy now
19	90149-05M13 Screw, countersunk	Buy now
20	92903-10600 Washer, plate	Buy now
21	655-42138-01 Lever, throttle	Buy now
22	677-26301-02 Throttle wire assembly	Buy now
23	90179-06045 Nut 647263230000	Buy now
24	90170-06011 Nut hexagon 647263190000	Buy now
25	90480-16M03 Grommet (677)	Buy now
26	677-41661-00-94 Bracket 1	Buy now
28	97095-06035 Bolt(j52)	Buy now
30	655-14497-01 Stay, throttle wire	Buy now
31	655-41638-01 Pulley	Buy now
32	655-41635-00 Shaft, Link Connecting	Buy now
33	650-41641-00 Boss, Lever	Buy now
34	655-48541-00-4D Stay	Buy now



C3

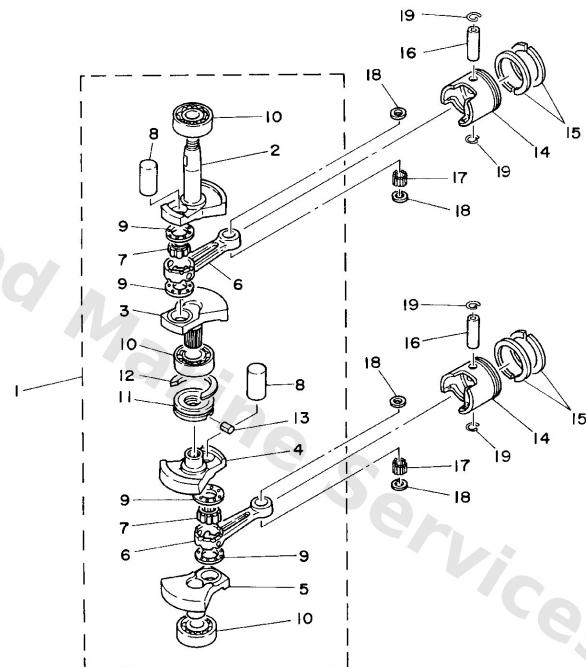
Ref	Part	
35	90254-03003 Pin, spring	Buy now
36	677-41631-00 Lever, magneto control 1	Buy now
37	92990-06600 Washer, plain (646)	Buy now
38	92990-06100 Washer(6a1)	Buy now
39	95380-06600 Nut(661)	Buy now
40	677-41632-00 Lever, magneto control 2	Buy now
41	647-41652-00 Set pin,vagneto control lever2	Buy now
42	90206-05005 Washer, wave(656)	Buy now
43	92990-05200 Ybs66-5 washer, plain	Buy now
44	90468-10005 Pin, hair 6264123500	Buy now
45	655-44111-02-4D Handle, gear shift	Buy now
46	91690-40016 Pin, spring (648)	Buy now
47	655-44122-03 Bushing, shift rod lever	Buy now
48	655-42715-00 Bushing 2	Buy now
49	93505-16024 Ball	Buy now



Ref	Part	
50	90501-12274 Spring 6554411600	Buy now
51	677-44119-00 Shaft, change	Buy now
52	93210-09165 O-ring	Buy now
53	655-44121-01 Lever, shift rod 1	Buy now
54	97090-05020 Bolt	Buy now
55	92990-05100 Ybs67-5 washer, spring	Buy now
56	655-44143-01 Rod, Shift	Buy now
57	92990-06200 Ybs66-6 washer, plain	Buy now
58	91490-16010 Pin, cotter	Buy now
59	616-44145-01 Connector, shift rod 1	Buy now
60	616-44146-01 Connector, shift rod 2	Buy now
63	90240-05004 Pin w/ hole 650416510000	Buy now

C3

Crankshaft. Piston

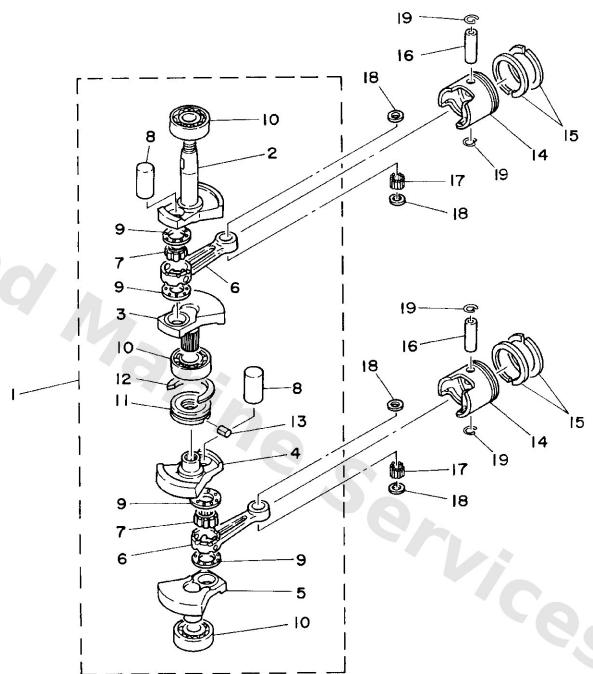


 FWD
6770010-4030

B1

Ref	Part	
1	677-11400-02 Crankshaft assembly	Buy now
2	677-11412-02 Crank 1	Buy now
3	677-11422-02 Crank 2	Buy now
4	677-11432-02 Crank 3	Buy now
5	677-11442-02 Crank 4	Buy now
6	6E0-11651-01 Rod, connecting	Buy now
7	93310-418U0 Bearing 12g tm	Buy now
8	6G1-11681-00 Pin, crank	Buy now
9	90209-18112 Washer 132116850000	Buy now
10	93306-204U0 Bearing(6e0)	Buy now
11	677-11515-01 Seal, labyrinth 1	Buy now
12	93440-47055 Cir clip (655)	Buy now
13	91690-30010 Pin, spring (663)	Buy now
14	677-11631-00-97 Piston (s.t.d) 0.97	Buy now
14	677-11635-00 Piston (s.t.d) 1st o.s AP	Buy now

Crankshaft. Piston

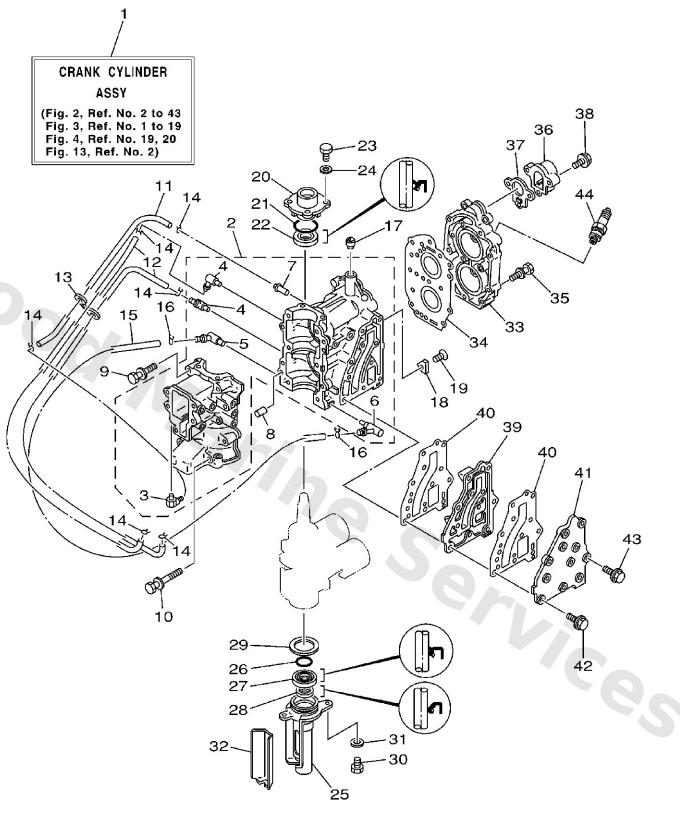


6770010-4030

B1

Ref	Part	
14	677-11636-00 Piston (s.t.d) 2nd o.s AP	Buy now
15	647-11610-00 Piston ring set (std)	Buy now
15	647-11610-10 Piston ring set (0.25mm o/s) AP	Buy now
15	647-11610-20 Piston ring set (2nd o/s) AP	Buy now
16	6G1-11633-00 Pin, piston	Buy now
17	93602-14118 Pin dowel (655)	Buy now
18	90201-12565 Washer, plate (655)	Buy now
19	93450-13022 Circlip 132116340000	Buy now

Cylinder. Crankcase

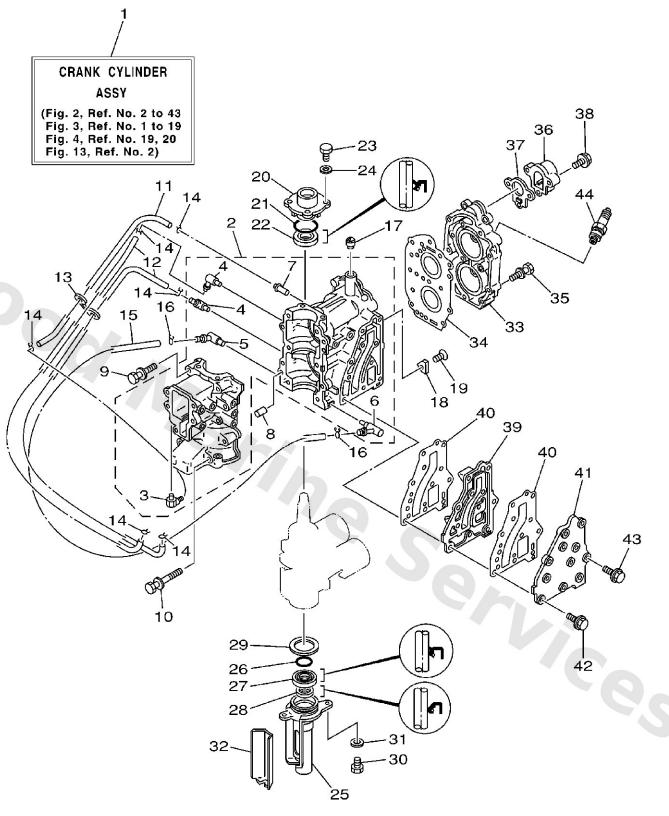


6771200-2020

A6

Ref	Part	
3	650-11370-01 Check valve assembly	Buy now
4	646-11370-01 Check valve assembly	Buy now
5	677-11372-00 Nipple, hose	Buy now
6	676-11372-00 Nipple, hose	Buy now
7	624-14485-00 Pipe, joint	Buy now
8	93605-08041 Pin, Dowel	Buy now
9	90119-06M15 Bolt, with washer (677)	Buy now
10	90119-06M16 Bolt, With Washer	Buy now
11	90445-07M02 Hose (I200)	Buy now
12	90445-07258 Hose (I390)	Buy now
13	90464-07015 Clamp	Buy now
14	90467-06016 Clip (655)	Buy now
15	90445-10M03 Hose (I400)	Buy now
16	90467-09M09 Clip(6k8)	Buy now
17	99530-10014 Pin, dowel	Buy now

Cylinder. Crankcase

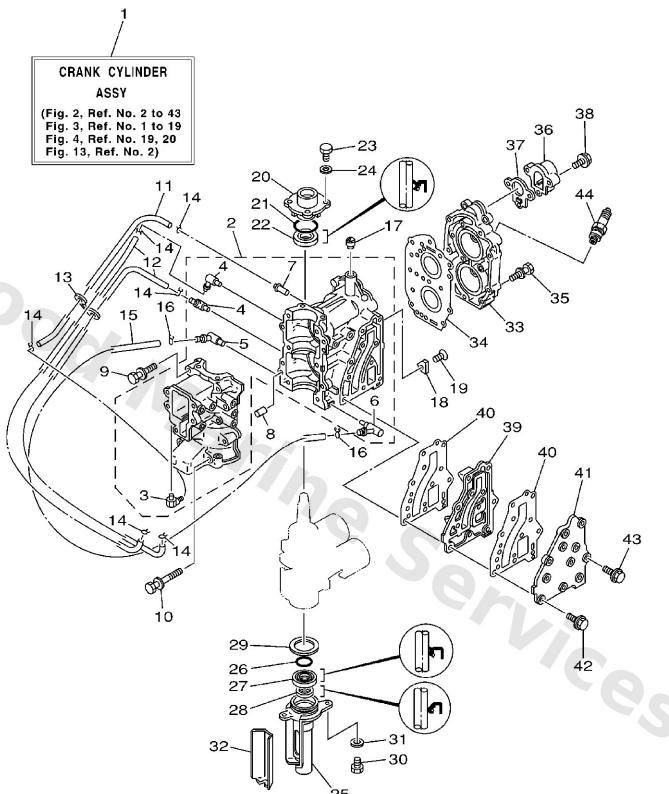


6771200-2020

A6

Ref	Part	
18	664-11325-00 Anode	Buy now
19	90151-06M01 Screw, countersunk	Buy now
21	93210-42159 O-ring (647)	Buy now
22	93102-20M25 Oil seal (6e0)	Buy now
23	97095-06018 Bolt (fj0)	Buy now
24	92995-06600 Washer, plain (646)	Buy now
26	93210-42M70 O-ring (677)	Buy now
27	93101-20M29 Oil seal(6j1)	Buy now
28	93101-14M01 Oil seal (677)	Buy now
29	90201-41303 Washer, plate	Buy now
30	97095-06016 Bolt, hexagon deep recess	Buy now
32	677-15379-02 Seal	Buy now
33	677-11111-00-1S Head, cylinder 1	Buy now
34	677-11181-A1 Gasket, cylinder head 1	Buy now
35	90119-06048 Bolt, with washer	Buy now

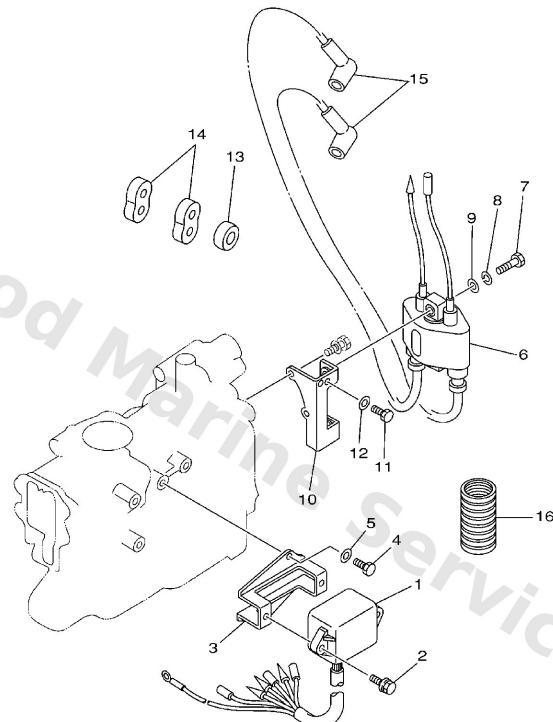
Cylinder. Crankcase



6771200-2020

Ref	Part	
36	677-12413-00-1S Cover, thermostat	Buy now
37	677-12414-A1 Gasket, cover	Buy now
38	90119-06MA3 Bolt, with washer	Buy now
39	677-41111-01-1S Inner cover, exhaust	Buy now
40	677-41112-A1 Gasket, exhaust inner cover	Buy now
41	677-41113-01-1S Outer cover, exhaust	Buy now
42	90119-06MA4 Bolt, with washer	Buy now
43	90119-06023 Bolt, with washer	Buy now
44	94702-00217 Plug, spark (b7hs-10)	Buy now
44	94702-00271 Plug, spark (br7hs-10) FOR CARIB,CHINA	Buy now

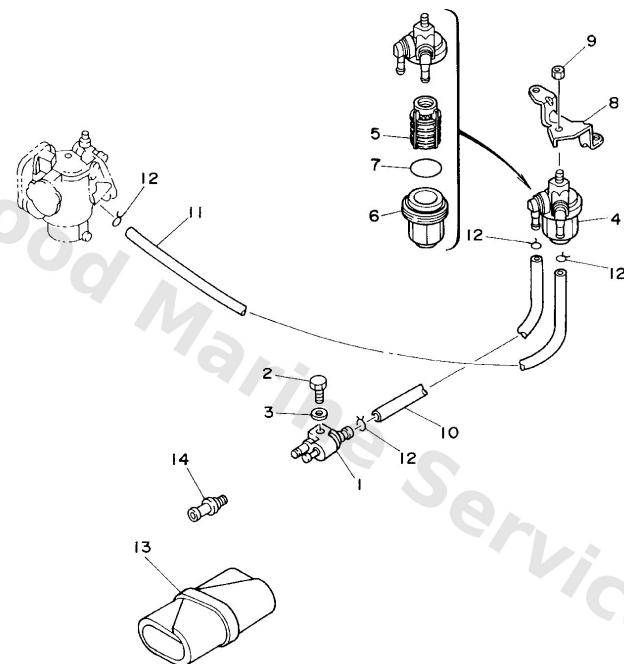
A6



6770010-0090

C2

Ref	Part	
1	696-85540-11 C.d.i. unit assembly	Buy now
2	90119-06M19 Bolt, With Washer	Buy now
3	6K3-85525-01 Cover	Buy now
4	97095-06016 Bolt, hexagon deep recess	Buy now
5	92995-06600 Washer, plain (646)	Buy now
6	6G1-85570-01 Ignition coil assembly	Buy now
7	97095-06025 Bolt	Buy now
8	92995-06100 Washer(6a1)	Buy now
10	6K3-85542-01 Bracket	Buy now
11	97095-06010 Bolt	Buy now
13	90480-25161 Grommet(656)	Buy now
14	90480-25M18 Grommet	Buy now
15	682-82370-00 Plug cap assembly	Buy now
15	6E3-82370-21 Plug cap assembly FOR CARIB	Buy now
16	6K3-83557-00 Tube	Buy now

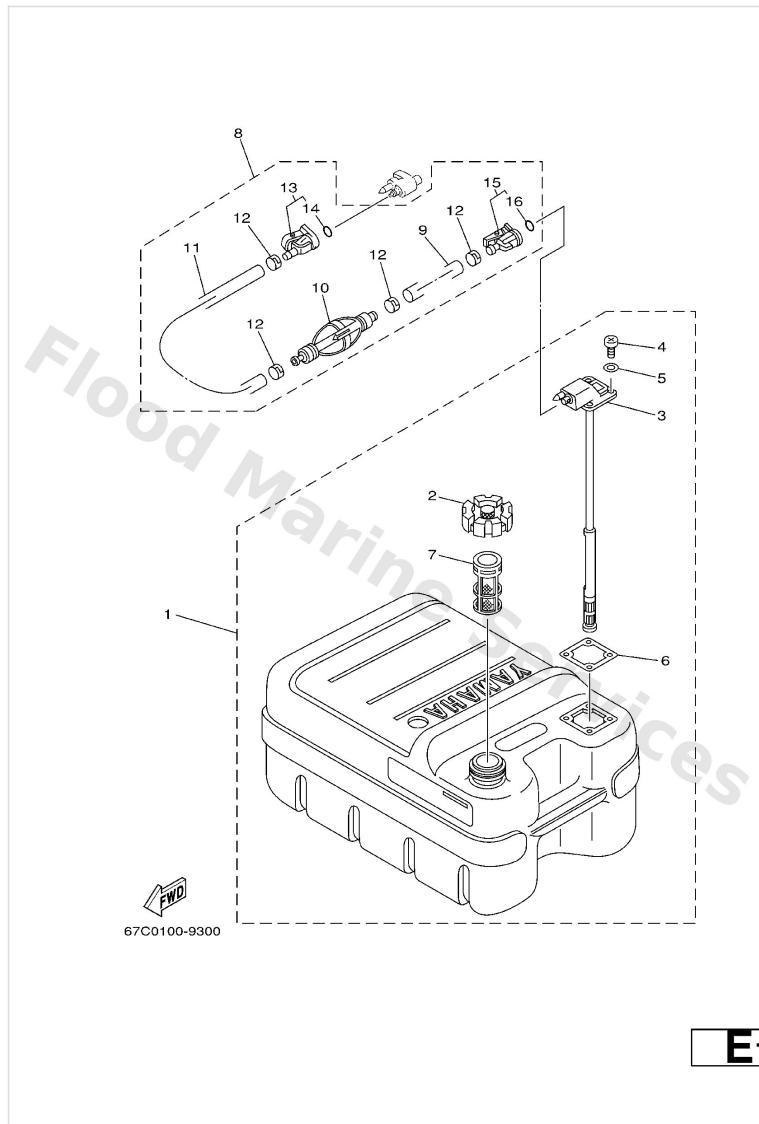


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B5

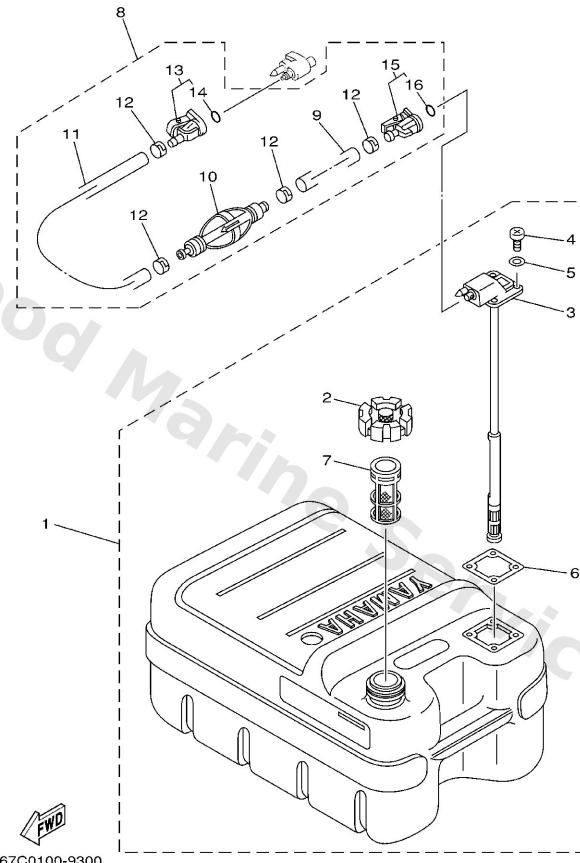
Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	61N-24560-00 Filter assembly	Buy now
5	61N-24563-00 Element, filter	Buy now
6	61N-24521-00 Cup, filter	Buy now
7	93210-32738 O-ring(1wg)	Buy now
8	6K3-24566-00 Bracket, Filter	Buy now
9	95380-08600 Nut (661)	Buy now
10	90445-09082 Hose (l420)	Buy now
11	90445-09163 Hose (L260)	Buy now
12	90467-08004 Clip, pipe 6162435600	Buy now
13	656-W2810-02 Tool kit	Buy now
14	626-28193-01-94 Plug, water check AP D)15MM	Buy now
14	6E0-28193-00-94 Plug, water check AP D)12.5MM	Buy now

Fuel Tank



Ref	Part	
1	6YJ-24201-00 Fuel tank comp. AP	Buy now
1	6YJ-24201-10 Fuel Tank assembly (24L) AP FOR CHINA	Buy now
2	6YJ-24610-01 Cap assembly	Buy now
3	6Y1-24260-12 Fuel meter assembly FOR CHINA	Buy now
3	6YJ-24260-00 Fuel meter assembly	Buy now
4	98586-05016 Screw, pan head	Buy now
5	6Y1-24329-00 Seal	Buy now
6	6Y1-24268-00 Gasket, fuel meter	Buy now
7	6YJ-24167-00 Strainer	Buy now
8	61J-24306-02 Fuel pipe comp. 1 AP	Buy now
9	90445-11M06 Hose (I3000)	Buy now
10	61J-24360-00 Primer pump assembly	Buy now
11	90445-11M05 Hose (I1000)	Buy now
12	650-24351-51 Band 1	Buy now
13	6G1-24305-03 Fuel pipe joint comp. 2	Buy now

Fuel Tank

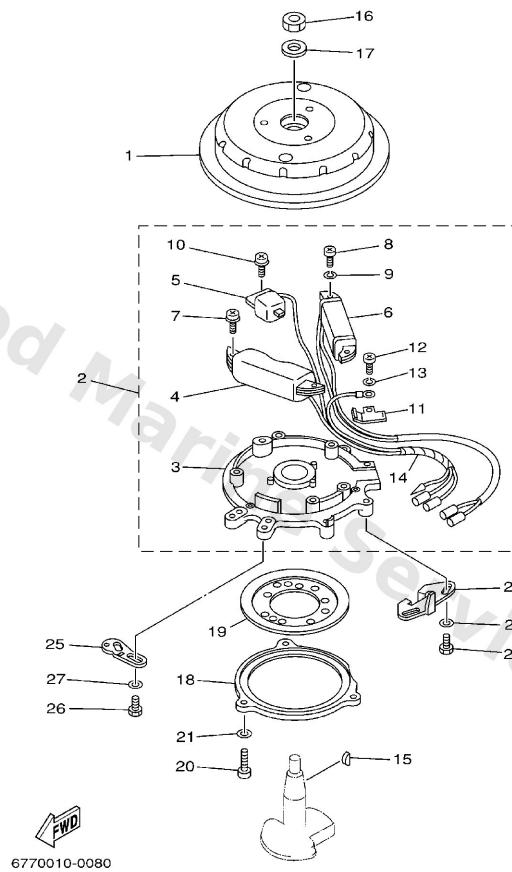


67C0100-9300

E1

Ref	Part	
14	93210-08287 O-ring (655)	Buy now
15	6Y1-24305-04 Fuel pipe joint comp. 2	Buy now

Generator

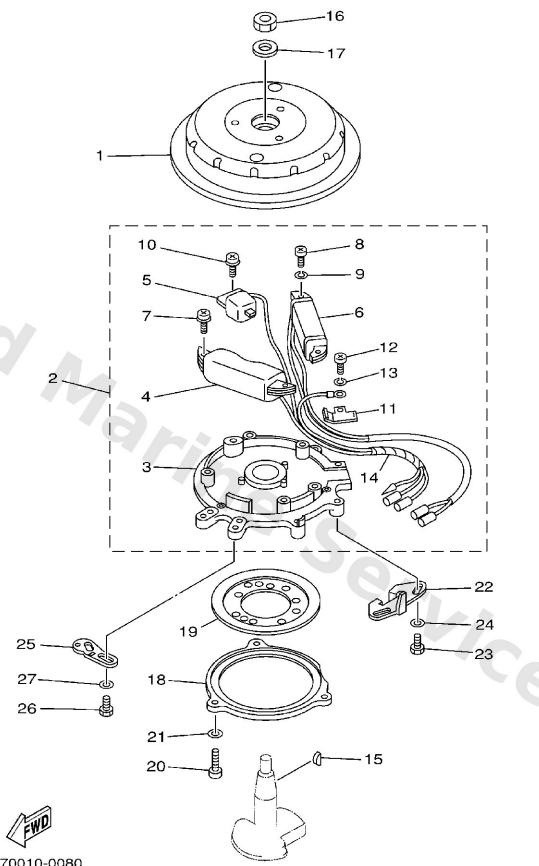


6770010-0080

C1

Ref	Part	
1	6G1-85550-71 Rotor assembly	Buy now
2	6K3-85560-40 Base assembly	Buy now
3	6K3-85509-70 Base, Magneto	Buy now
4	6E7-85520-70 Coil assembly	Buy now
5	6E7-85580-70 Pulser coil ass'y	Buy now
6	6E7-85533-40 Lighting Coil Ass'y	Buy now
7	90159-05039 Screw panhead (695)	Buy now
8	97802-05020 Screw, pan head	Buy now
9	92902-05100 Ybs67-5 washer, spring	Buy now
10	90159-05038 Screw, With Washer	Buy now
11	6G1-85548-70 Cord, clamp	Buy now
12	97802-04008 Screw, pan head (713)	Buy now
13	92902-04100 Ybs67-4 washer, spring	Buy now
14	6G1-85515-70 Wire, lead	Buy now
15	90280-04M06 Key, woodruff(6a1)	Buy now

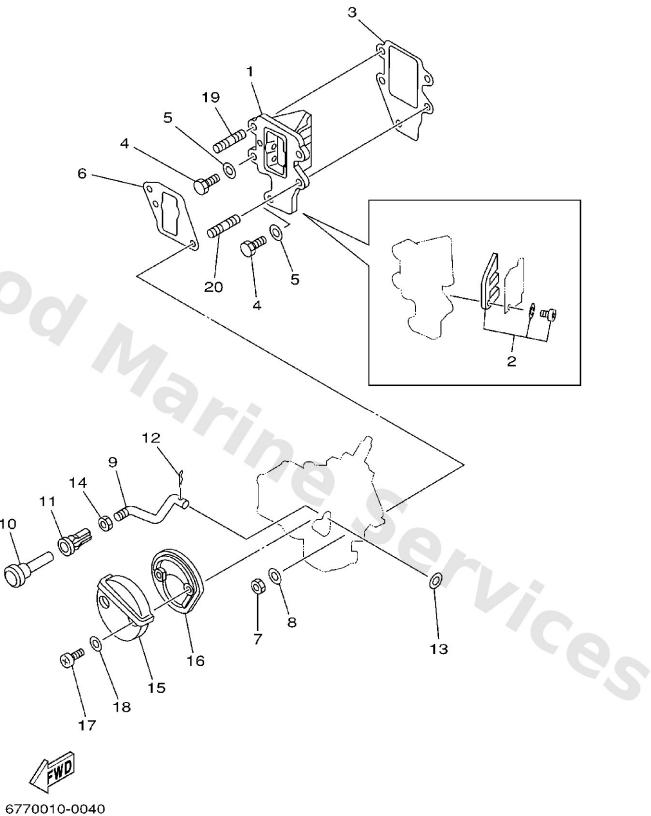
Generator



Ref	Part	
16	90170-10113 Nut, crank shaft (650)	Buy now
17	90201-10126 Washer, plate (26h)	Buy now
18	677-41611-00-94 Retainer, magneto base 1	Buy now
19	677-41612-00 Retainer, magneto base 2	Buy now
20	97885-05010 Screw, pan head(62x)	Buy now
21	92995-05600 Washer, plain (646)	Buy now
22	677-41615-10 Stopper, Magneto Base	Buy now
23	97095-06016 Bolt, hexagon deep recess	Buy now
24	92995-06600 Washer, plain (646)	Buy now
25	677-41213-00-94 Cam, Accel	Buy now
26	97095-05014 Bolt, w/ plain	Buy now

C1

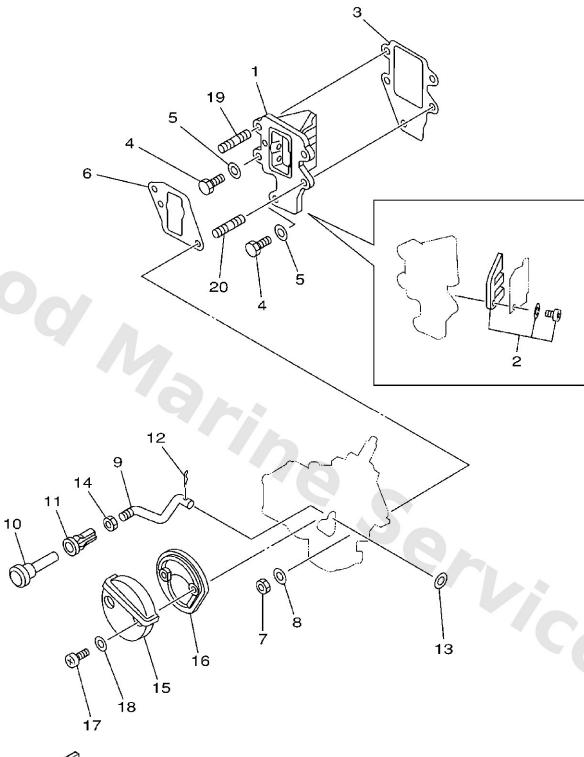
Intake



B2

Ref	Part	
1	677-13610-00 Reed valve assembly	Buy now
2	677-W0004-00 Reed set	Buy now
3	677-13621-A1 Gasket, valve seat	Buy now
4	97013-06018 Bolt, hexagon	Buy now
5	92903-06600 Washer, plain (646)	Buy now
6	677-14198-A1 Gasket	Buy now
7	95380-06700 Nut	Buy now
8	92995-06600 Washer, plain (646)	Buy now
9	677-41256-00 Rod, choke link 1	Buy now
10	677-41271-00 Knob, choke 1	Buy now
11	90480-14M02 Grommet 1 (677)	Buy now
12	90468-10004 Clip 626412360000	Buy now
13	92990-04600 Washer, plain (646)	Buy now
14	95380-04700 Nut(614)	Buy now
15	677-14431-00 Silencer 1	Buy now

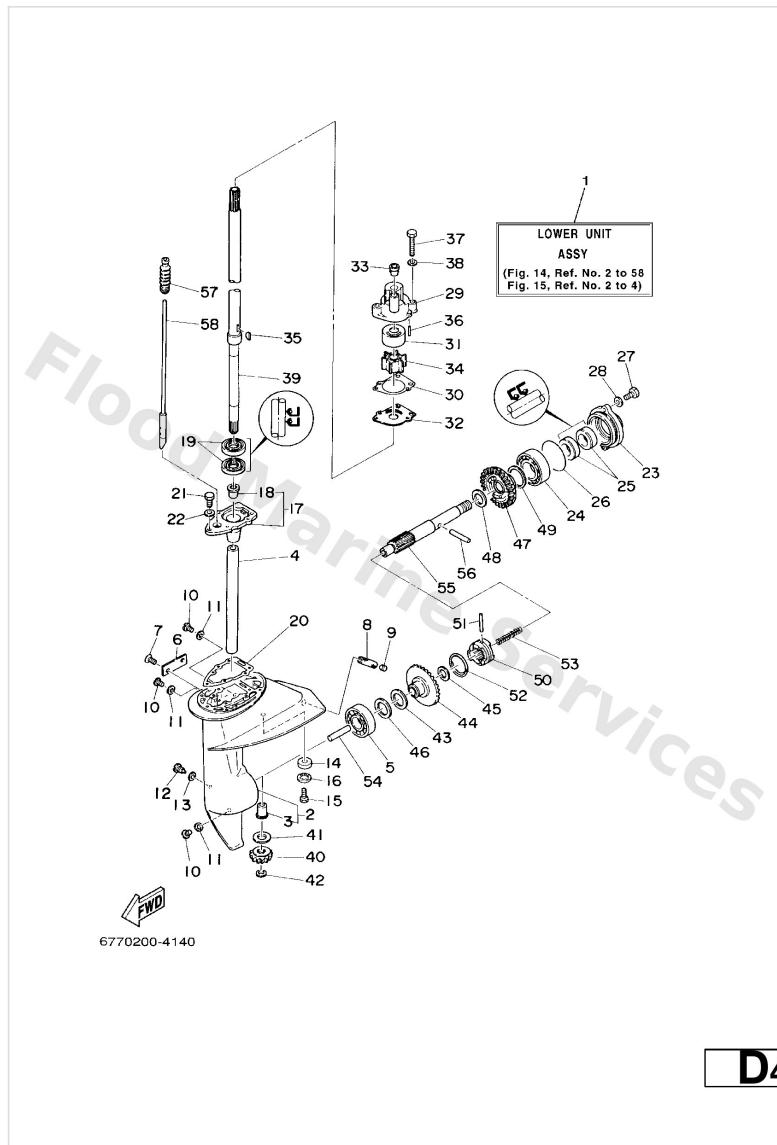
Intake



Ref	Part	
16	677-14441-00 Silencer 2	Buy now
17	97880-05020 Screw, pan head (e22)	Buy now
18	92990-05600 Washer, plain (646)	Buy now
19	95627-06325 Bolt, stud(6e0)	Buy now
20	90116-06M04 Bolt, stud (682)	Buy now

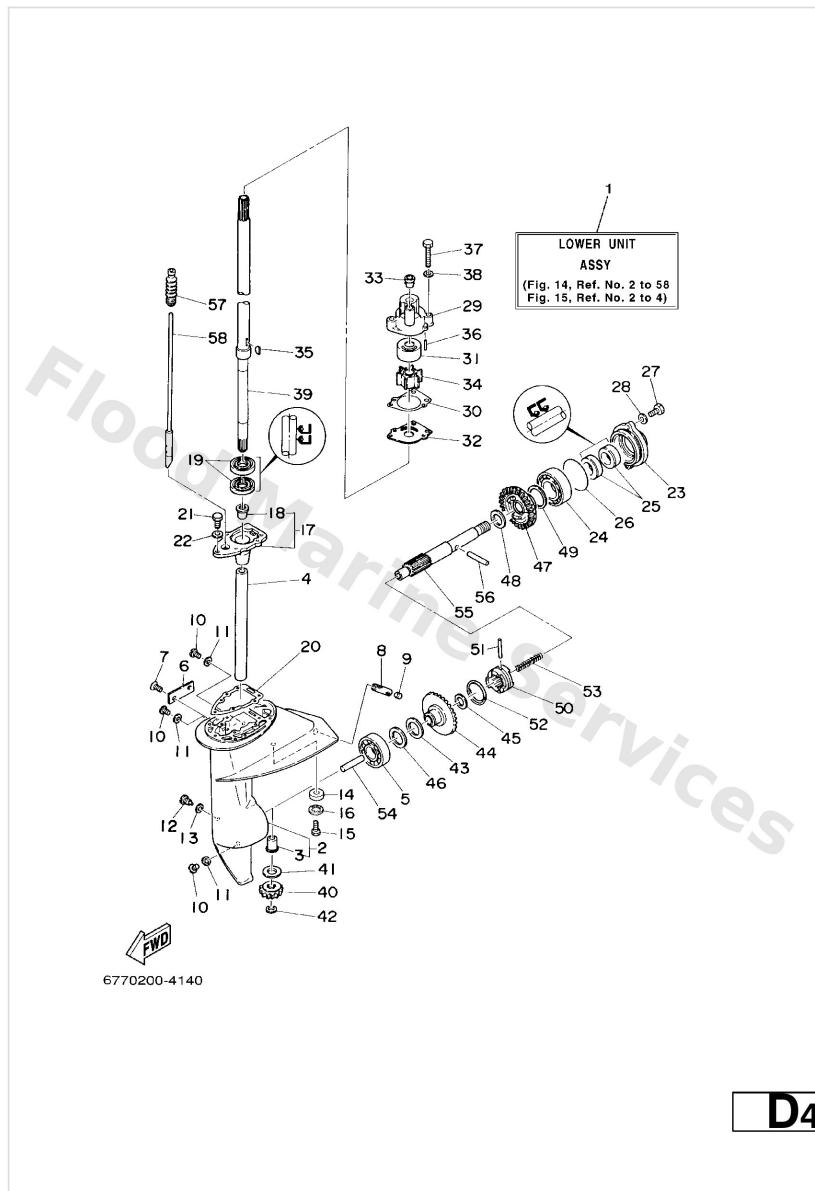
B2

Lower Casing. Drive 1



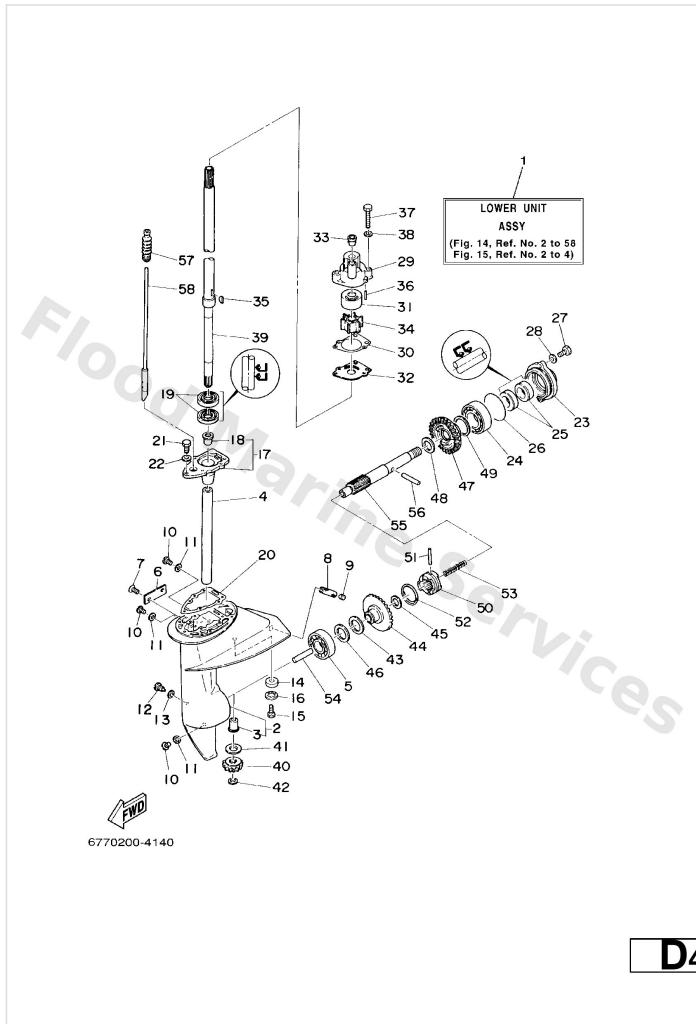
Ref	Part	
1	677-45300-01-4D Lower Unit assembly S	Buy now
1	677-45300-11-4D Lower Unit assembly L	Buy now
1	677-45300-21-4D Lower Unit assembly X	Buy now
2	655-45310-02-4D Lower Casing assembly	Buy now
3	647-45316-09 Bushing, drive shaft (1)	Buy now
4	90387-14108 Collar 6474552600	Buy now
5	93306-004U0 Bearing (7k2)	Buy now
6	655-45214-02-4D Cover, water inlet 1	Buy now
7	90152-05M02 Screw, countersunk	Buy now
8	626-45215-00 Cover, water inlet 2	Buy now
9	90334-10008 Plug, Straight	Buy now
10	90340-08002 Plug, straight screw	Buy now
11	90430-08020 Gasket	Buy now
12	90149-06003 Screw, detent 6264416500	Buy now
13	90430-06M03 Gasket (6f5)	Buy now

Lower Casing. Drive 1



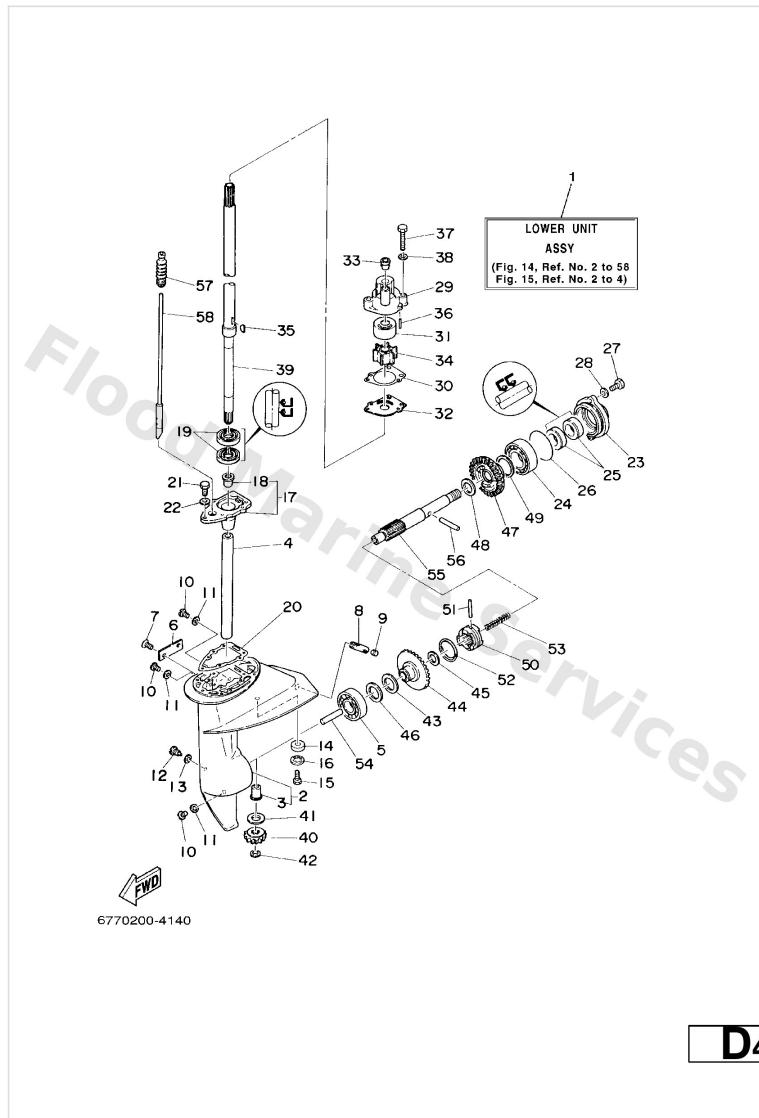
Ref	Part	
14	677-45251-00 Anode	Buy now
15	95895-06012 Bolt, flange deep recess	Buy now
16	92990-06300 Washer, tooth	Buy now
17	647-45331-00-94 Housing, bearing 1	Buy now
19	93101-18050 Oil seal (18x28x6-647)	Buy now
20	677-45315-A1 Packing, lower casing	Buy now
21	97095-06020 Bolt(7u8)	Buy now
22	92995-06600 Washer, plain (646)	Buy now
23	655-45361-02-4D Cap, lower casing	Buy now
24	93306-00501 Bearing(1ff)	Buy now
25	93101-15074 Oil seal (655)	Buy now
26	93210-58144 O-ring(47x)	Buy now
29	655-44311-03 Housing, water pump	Buy now
30	655-44315-A1 Gasket, water pump	Buy now
31	650-44322-01 Insert, cartridge FOR STD	Buy now

Lower Casing. Drive 1



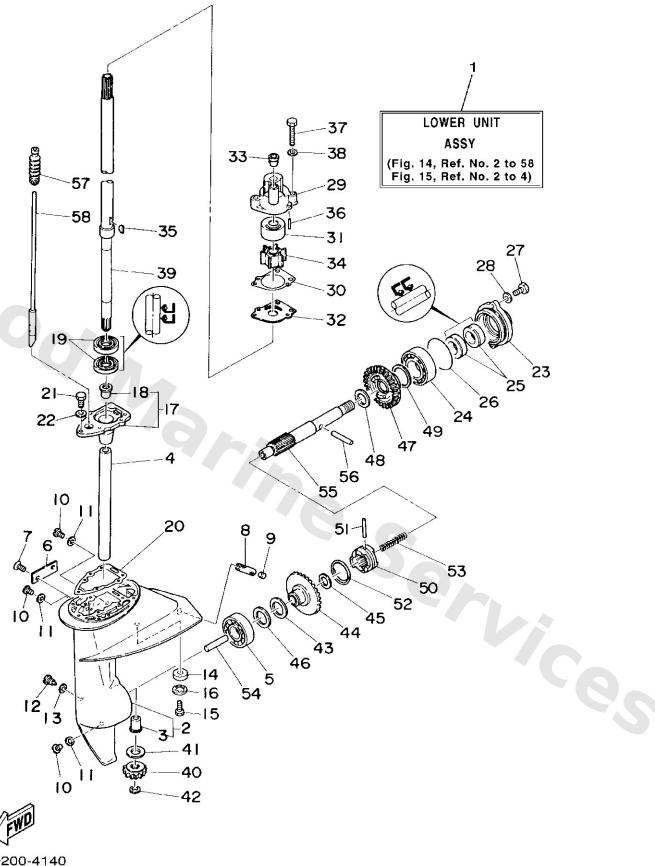
Ref	Part	
31	655-44322-41 Insert, cartridge FOR CHROMATE	Buy now
32	655-44323-01 Outer plate, cartridge FOR STD	Buy now
32	655-44323-41 Outer plate, cartridge FOR CHROMATE	Buy now
33	647-44366-00 Damper, water seal 2	Buy now
34	662-44352-01 Impeller	Buy now
35	90280-03024 Key, woodruff(662)	Buy now
36	93604-18080 Pin. dowel. (647)	Buy now
37	97095-06040 Bolt (682)	Buy now
39	655-45501-00 Drive shaft comp. S	Buy now
39	655-45501-10 Drive shaft comp. L	Buy now
39	655-45501-20 Drive Shaft Comp. X	Buy now
40	647-45551-00 Pinion	Buy now
41	647-45533-00-08 Shim (t:0.80mm) UR	Buy now
41	647-45533-00-10 Shim (t:1.0mm) UR	Buy now
41	647-45533-00-12 Shim (t:1.2mm) UR	Buy now

Lower Casing. Drive 1



Ref	Part	
41	647-45533-00-14 Shim (t:1.4mm) UR	Buy now
42	99001-07600 Circlip(612)	Buy now
43	624-45567-00-03 Shim Gear Adjust (1)(0.3Mm) UR	Buy now
43	624-45567-00-05 Shim Gear Adjust(1) (0.5Mm) UR	Buy now
44	647-45560-00 Gear 1 assembly	Buy now
45	90201-13198 Washer 6474556600	Buy now
46	647-45567-00 Shim, gear adjust UN	Buy now
47	647-45570-01 Gear 2 assembly	Buy now
48	90201-15229 Washer 6474557600	Buy now
49	626-45577-00-01 Shim (t:0.10mm) UR	Buy now
49	626-45577-00-03 Shim (t:0.30mm) UR	Buy now
49	626-45577-00-05 Shim (t:0.50mm) UR	Buy now
50	655-45631-00 Dog, clutch	Buy now
51	93605-29098 Pin dowelb	Buy now
52	93440-30040 Circlip (677)	Buy now

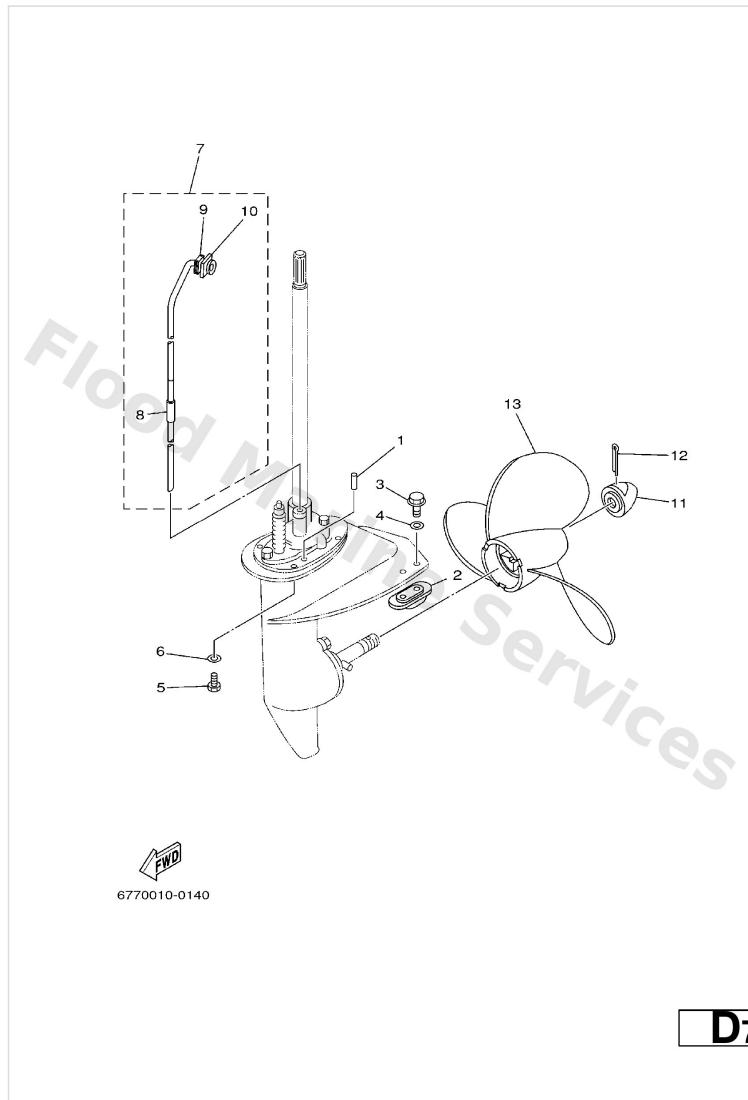
Lower Casing. Drive 1



Ref	Part	
53	90501-12M61 Spring, compression(614)	Buy now
54	654-45635-00 Plunger, shift	Buy now
55	677-45611-01 Shaft, propeller	Buy now
56	90250-05036 Pin, share 6164561500	Buy now
57	655-44147-00 Boot, shift rod	Buy now
58	655-44150-00 Shift cam assembly S	Buy now
58	655-44150-10 Shift cam assembly L	Buy now
58	655-44150-20 Shift Cam assembly X	Buy now

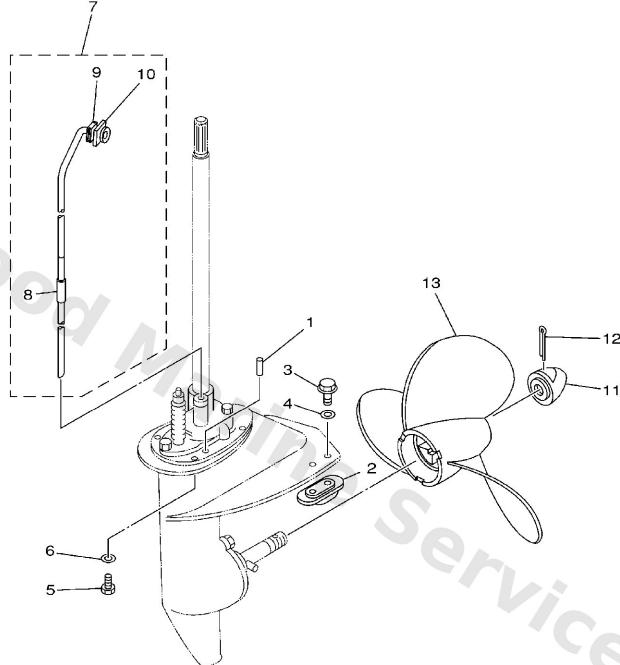
D4

Lower Casing. Drive 2



Ref	Part	
1	93604-08062 Pin,dowel (626)	Buy now
2	6E0-45251-12 Anode	Buy now
3	95895-06016 Bolt, flange deep recess	Buy now
4	92990-06300 Washer, tooth	Buy now
5	97095-06020 Bolt(7u8)	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	655-44360-00 Water tube assembly S	Buy now
7	655-44360-10 Tube, water L	Buy now
7	655-44360-20 Tube Water X	Buy now
8	90445-11262 Hose (l30) S/L	Buy now
9	655-44365-00 Damper, water seal 1	Buy now
10	655-44373-00 Set plate, water tube	Buy now
11	647-45616-02 Nut, propeller	Buy now
12	91490-30030 Pin, cotter	Buy now
13	647-45941-00-EL Propeller (3x9-1/4 x9-1/4 -c) UR	Buy now

Lower Casing. Drive 2

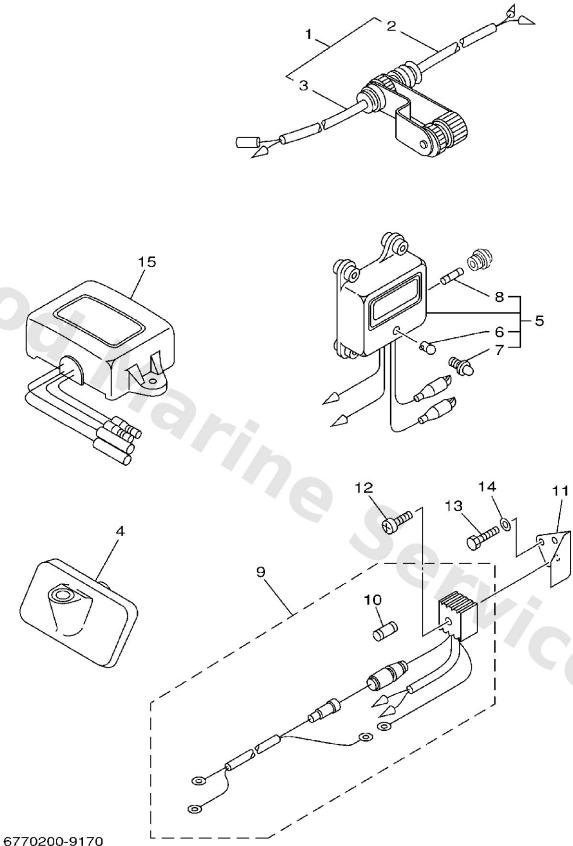


6770010-0140

D7

Ref	Part	
13	647-45943-00-EL Propeller (3x9"x7"-c) UR	Buy now
13	647-45947-00-EL Propeller (3x9 x9 -c) UR	Buy now
13	655-45943-00-EL Propeller (3x9 x7-1/2 -c) UR	Buy now
13	655-45945-00-EL Propeller (3x9 x6-1/4 -c) UR	Buy now
13	655-45947-01-EL Propeller (3x9 x5-3/4 -c) UR	Buy now
13	655-45949-00-EL Propeller (3x9"x5"-c) UR	Buy now

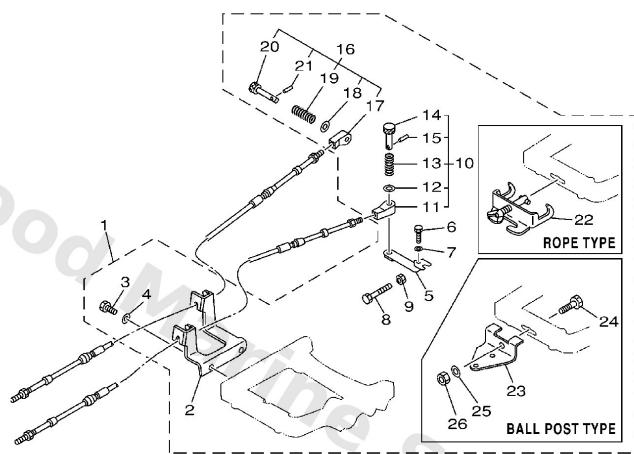
Optional Parts



E2

Ref	Part	
1	682-84380-00 2p concent assembly	Buy now
2	682-84381-00 2p concent 1	Buy now
3	682-84382-00 2p concent 2	Buy now
4	677-15758-82-4D Guide, Rope	Buy now
5	648-81970-41 Rectifier assembly (80w)	Buy now
6	648-81977-40 Bulb, Pilot Light	Buy now
7	648-81978-40 17 -	Buy now
8	648-82151-41 Fuse (10a)	Buy now
9	676-81970-00 Rectifier assembly	Buy now
10	663-82151-00 Fuse	Buy now
11	677-81975-00 Plate, Rectifier Fitting	Buy now
12	97880-05025 Screw, panhead (a93)	Buy now
13	97013-06010 Bolt(63v)	Buy now
14	92903-06600 Washer, plain (646)	Buy now
15	663-81910-10 Voltage Regulator assembly	Buy now

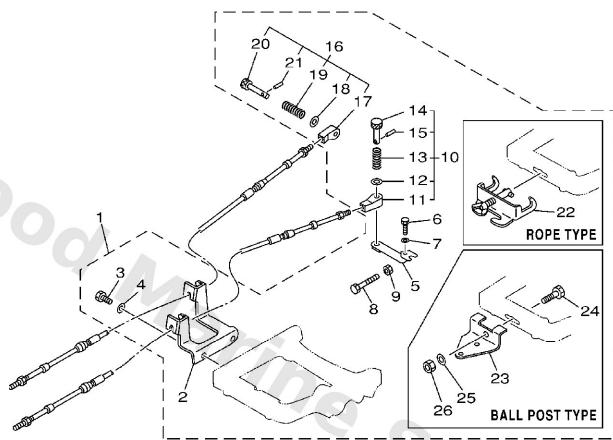
Remote Control Attachment



C6

Ref	Part	
1	655-48501-02 Remote Cont. Attachment assembly. AP ROPE TYPE	Buy now
1	655-48501-10 Attachment assembly AP BALL POST TYPE	Buy now
2	655-48531-51 Bracket, remote control 1	Buy now
3	97095-06018 Bolt (fj0)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	647-48534-50 Throttle lever, control	Buy now
6	97095-05020 Bolt, hexagon	Buy now
7	92995-05600 Washer, plain (646)	Buy now
8	97090-06045 Bolt	Buy now
9	95380-06600 Nut(661)	Buy now
10	647-48330-50 Cable end assembly (sshift)	Buy now
11	617-48346-90 Cable end, remote control	Buy now
12	92990-08600 Washer, plain (663)	Buy now
13	90501-10071 Spring 6044833200	Buy now
14	617-48331-91 Hook, cable	Buy now

Remote Control Attachment

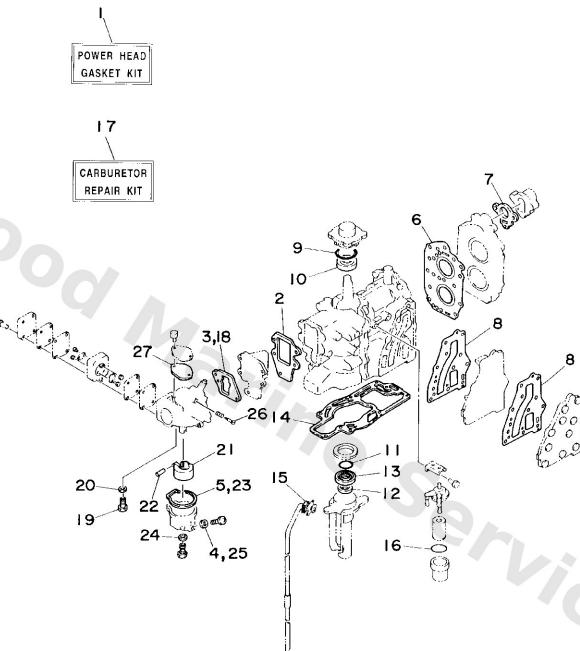


6770200-9110

C6

Ref	Part	
15	91690-30012 Pin, spring	Buy now
16	647-48340-50 Cable end assembly (throttle)	Buy now
17	647-48346-50 Cable end, remote control	Buy now
19	90501-10264 Spring 6174833290	Buy now
20	617-48361-91 Hook, cable	Buy now
22	700-48510-12 Hook steering assembly ROPE TYPE	Buy now
23	676-48511-10 Hook, steering BALL POST TYPE	Buy now
24	97075-10040 Bolt, hexagon deep recess	Buy now
25	92990-10600 Washer, plate	Buy now
26	90185-10051 Nut, self-locking	Buy now

Repair Kit 1

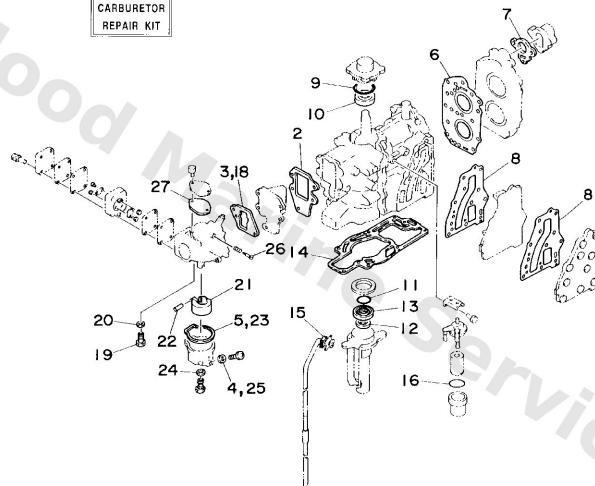


6770200-4180

E3

Ref	Part	
1	677-W0001-A2 Power head gasket kit	Buy now
2	677-13621-A1 Gasket, valve seat	Buy now
3	677-14198-A1 Gasket	Buy now
4	655-14398-00 Gasket	Buy now
5	677-14384-01 Gasket, float chamber	Buy now
6	677-11181-A1 Gasket, cylinder head 1	Buy now
7	677-12414-A1 Gasket, cover	Buy now
8	677-41112-A1 Gasket, exhaust inner cover	Buy now
9	93210-42159 O-ring (647)	Buy now
10	93102-20M25 Oil seal (6e0)	Buy now
11	93210-42M70 O-ring (677)	Buy now
12	93101-14M01 Oil seal (677)	Buy now
13	93101-20M29 Oil seal(6j1)	Buy now
14	677-45113-A1 Gasket, upper casing	Buy now
15	655-44365-00 Damper, water seal 1	Buy now

Repair Kit 1

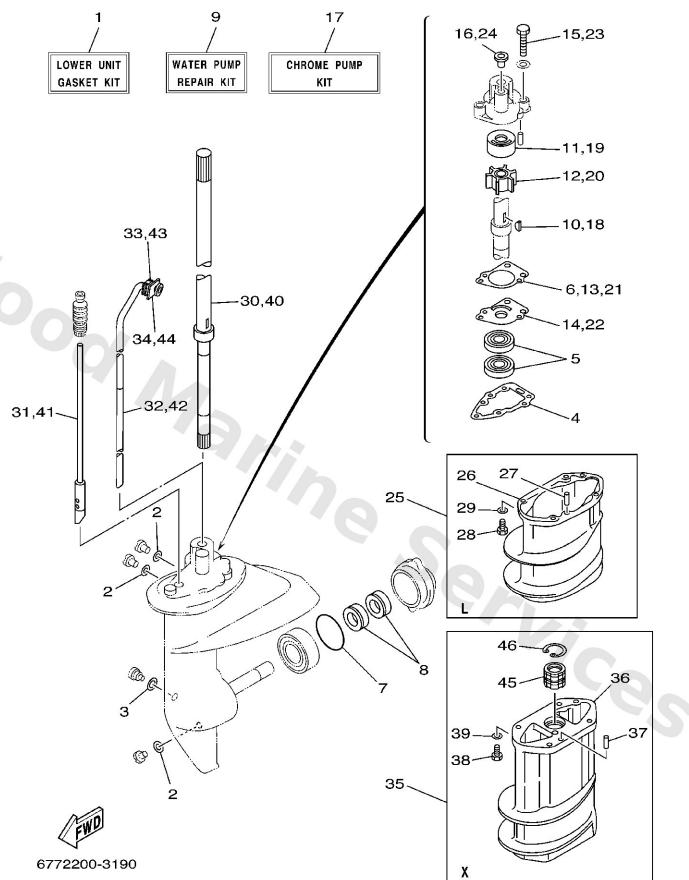


6770200-4180

Ref	Part	
16	93210-32738 O-ring(1wg)	Buy now
17	677-W0093-06 Carburetor repair set	Buy now
19	6E8-14390-12 Needle valve assembly	Buy now
20	367-14195-00 Washer, valve seat	Buy now
21	6E7-14385-00 Float	Buy now
22	647-14386-10 Pin, float	Buy now
24	1J2-14398-00 Packing	Buy now
26	648-14323-00 Screw, air adjusting	Buy now
27	677-14227-01 Gasket	Buy now

E3

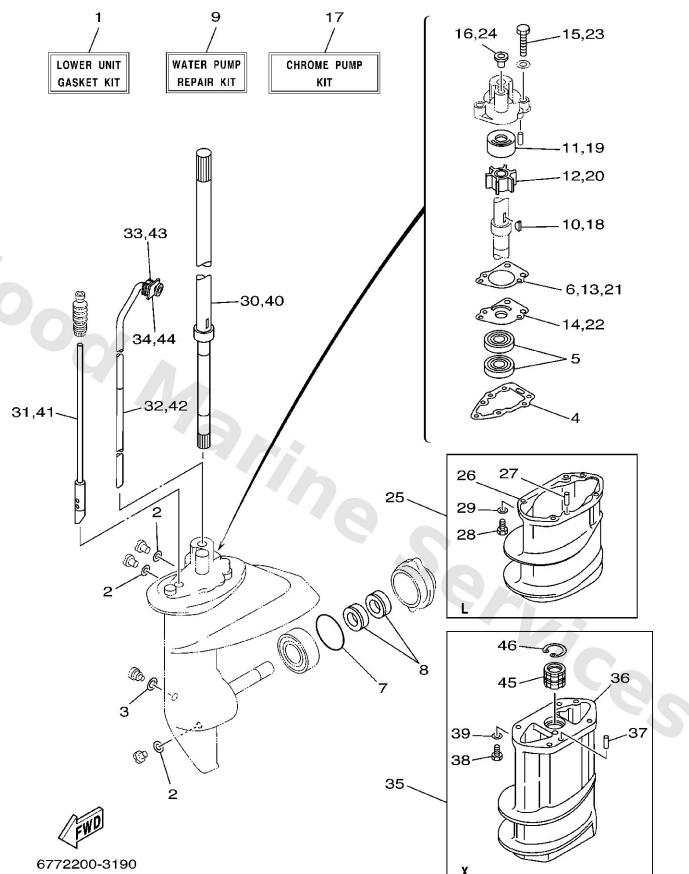
Repair Kit 2



E4

Ref	Part	
1	<u>677-W0001-C0</u> Gasket kit, lower unit	Buy now
2	<u>90430-08020</u> Gasket	Buy now
3	<u>90430-06M03</u> Gasket (6f5)	Buy now
4	<u>677-45315-A1</u> Packing, lower casing	Buy now
5	<u>93101-18050</u> Oil seal (18x28x6-647)	Buy now
6	<u>655-44315-A1</u> Gasket, water pump	Buy now
7	<u>93210-58144</u> O-ring(47x)	Buy now
8	<u>93101-15074</u> Oil seal (655)	Buy now
9	<u>655-W0078-B0</u> Water pump repair kit	Buy now
10	<u>90280-03024</u> Key, woodruff(662)	Buy now
11	<u>650-44322-01</u> Insert, cartridge	Buy now
12	<u>662-44352-01</u> Impeller	Buy now
14	<u>655-44323-01</u> Outer plate, cartridge	Buy now
15	<u>97095-06040</u> Bolt (682)	Buy now
16	<u>647-44366-00</u> Damper, water seal 2	Buy now

Repair Kit 2

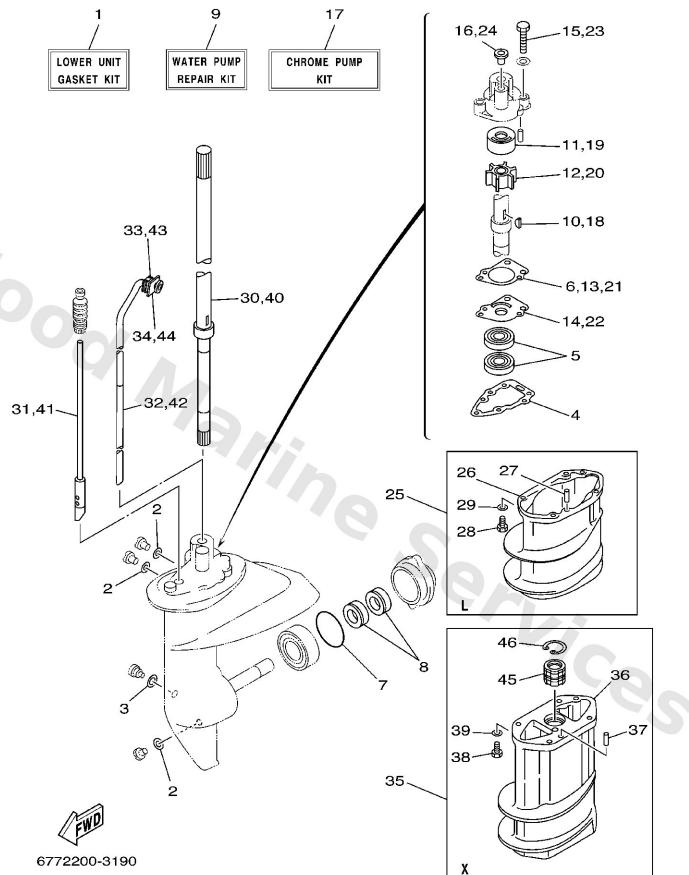


E4

Ref	Part	
17	655-W0078-CA Chromate Pomp Kit	Buy now
19	655-44322-41 Insert, cartridge	Buy now
22	655-44323-41 Outer plate, cartridge	Buy now
27	93604-08062 Pin,dowel (626)	Buy now
28	97095-06020 Bolt(7u8)	Buy now
29	92995-06600 Washer, plain (646)	Buy now
30	655-45501-10 Drive shaft comp.	Buy now
31	655-44150-10 Shift cam assembly	Buy now
32	655-44360-10 Tube, water	Buy now
33	655-44365-00 Damper, water seal 1	Buy now
34	655-44373-00 Set plate, water tube	Buy now
40	655-45501-20 Drive Shaft Comp.	Buy now
41	655-44150-20 Shift Cam assembly	Buy now
42	655-44360-20 Tube Water	Buy now
45	655-45318-00 Bushing, drive shaft 3	Buy now

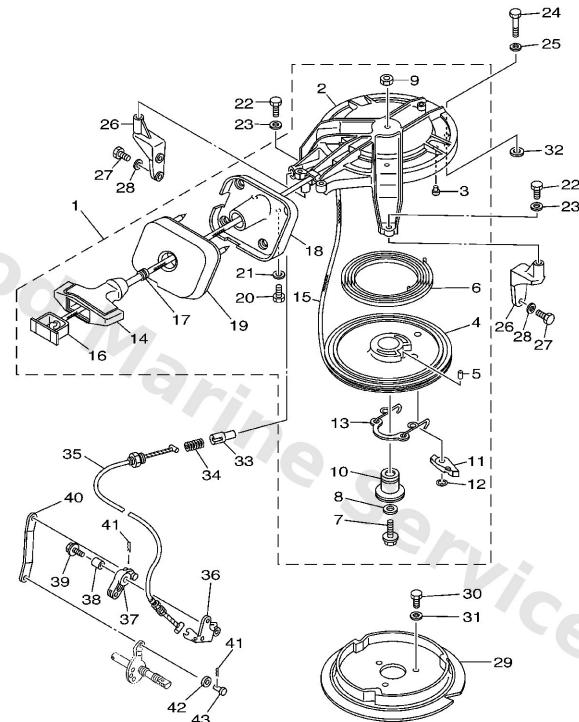
Repair Kit 2

Ref	Part	
46	93420-26M00 Circlip (655)	Buy now



E4

Starter

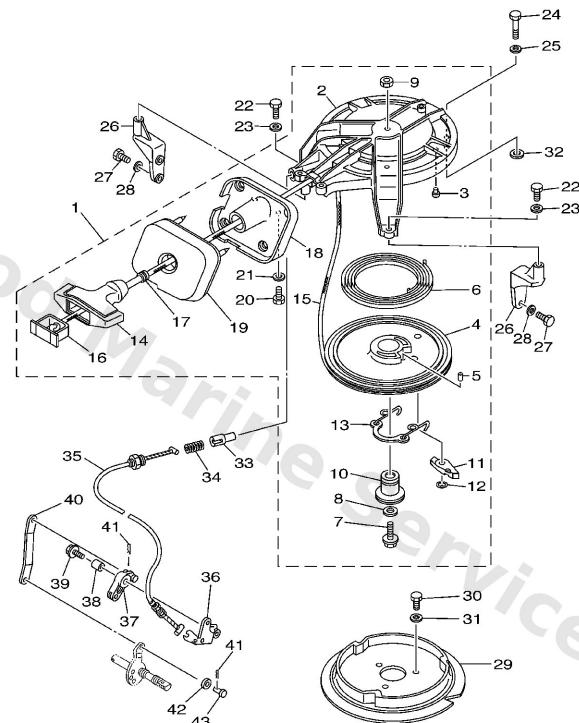


6772200-3070

B6

Ref	Part	
1	677-15710-05-94 Starter assembly	Buy now
2	682-15711-71-94 Case, Starter	Buy now
3	648-15773-00 Stay 3	Buy now
4	677-15714-00-94 Drum, sheave	Buy now
5	91690-40020 Pin, spring	Buy now
6	90510-08M04 Spring, spiral (677)	Buy now
7	90119-06M34 Bolt, with washer (6k8)	Buy now
8	90201-06060 Washer, plate	Buy now
9	95303-06600 Nut(661)	Buy now
10	677-15717-01 Shaft	Buy now
11	677-15741-01 Pawl, drive	Buy now
12	93430-06M02 Circlip (689)	Buy now
13	677-15705-02 Spring, pawl drive	Buy now
14	689-15755-01 Handle, starter	Buy now
15	* item_description	Buy now

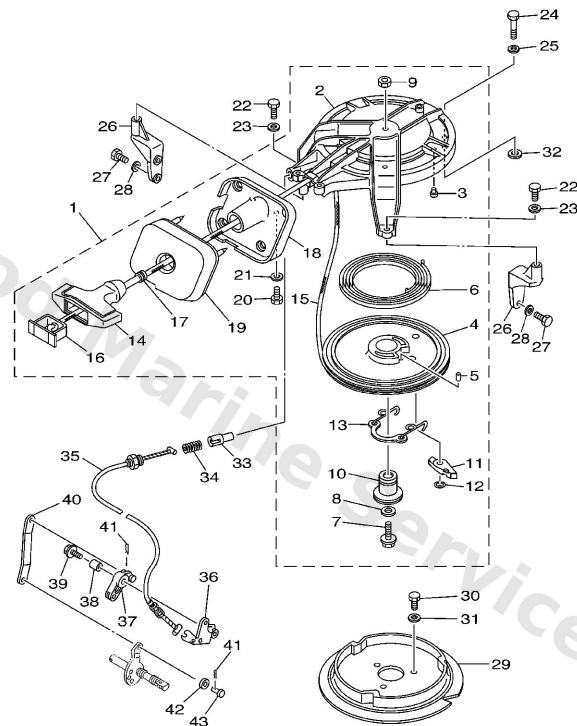
Starter



B6

Ref	Part	
16	6F5-15779-02 Cover	Buy now
17	6A0-15789-00 Damper	Buy now
18	677-15758-01-94 Guide, Rope	Buy now
19	677-15762-00 Seal 2	Buy now
20	97095-06016 Bolt, hexagon deep recess	Buy now
21	92995-06600 Washer, plain (646)	Buy now
22	97095-06020 Bolt(7u8)	Buy now
24	97095-06035 Bolt(j52)	Buy now
26	6K3-15771-00-94 Stay 1	Buy now
27	97095-06018 Bolt (fj0)	Buy now
29	6E7-15723-00-94 Pully, starter	Buy now
30	97095-06012 Bolt(gh1)	Buy now
32	90201-10120 Washer, plate	Buy now
33	656-15748-00 Plunger, starter stop	Buy now
34	90501-10227 Spring, comprreshion(656)	Buy now

Starter



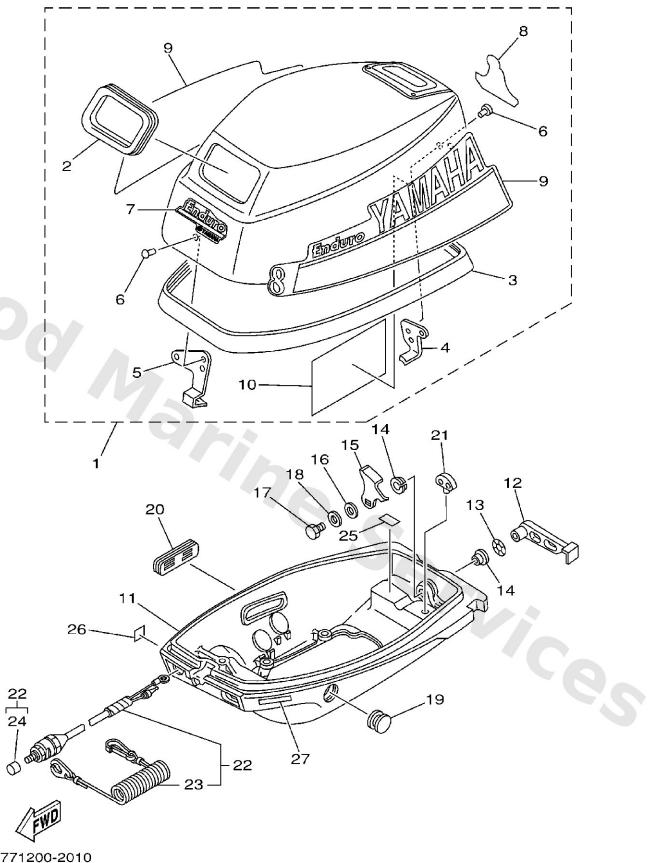
6772200-3070



B6

Ref	Part	
35	677-15770-01 Starter stop wire comp.	Buy now
36	677-15772-00 Stay 2	Buy now
37	677-15746-00 Arm	Buy now
38	90387-06504 Collar(650)	Buy now
39	90119-06M87 Bolt, with washer(61n)	Buy now
40	677-15747-00 Link	Buy now
41	90468-10005 Pin, hair 6264123500	Buy now
42	90202-05088 Washer, plate (666)	Buy now
43	647-41652-00 Set pin,vagneto control lever2	Buy now

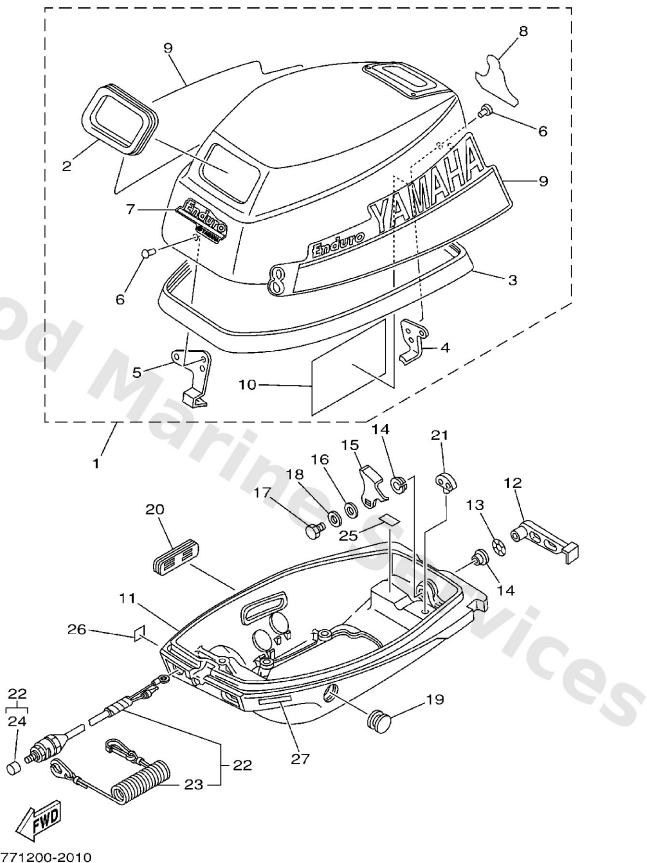
Top Cowling



A4

Ref	Part	
1	677-42610-J0-4D Top Cowling assembly	Buy now
2	677-15761-01 Seal 1	Buy now
3	6G1-42615-00 Seal	Buy now
4	677-42647-00 Holder, clamp band	Buy now
5	677-42651-02 Hook	Buy now
6	90266-04M04 Rivet(6e7)	Buy now
7	677-42677-J0 Graphic, front	Buy now
8	677-42678-H0 Graphic, Rear	Buy now
9	677-W0070-H0 Graphic Set	Buy now
10	677-13437-08 1-	Buy now
11	677-42711-73-4D Cowling, Bottom 1	Buy now
12	677-42815-00-4D Lever, clamp	Buy now
13	90206-12052 Washer, wave (666)	Buy now
14	90386-12069 Bush(666)	Buy now
15	656-42816-00 Lever, clamp 2	Buy now

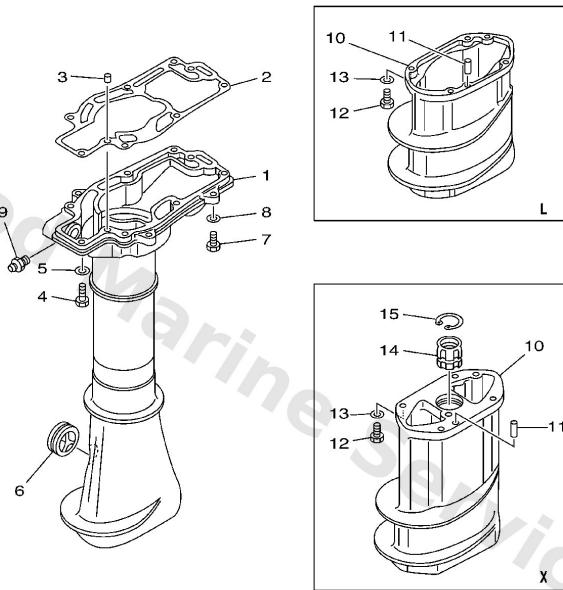
Top Cowling



A4

Ref	Part	
16	90201-06068 Washer,plate (6k8)	Buy now
17	97095-06012 Bolt(gh1)	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	677-42724-00 Grommet	Buy now
20	677-42725-00 Grommet 2	Buy now
21	606-42591-00 Holder, shear pin	Buy now
22	677-82575-20 Engine stop switch assembly	Buy now
23	682-82556-00 Lanyard, stop switch	Buy now
24	689-8257Y-00 Cap	Buy now
25	6E7-42791-00 Mark 1	Buy now
25	6E7-42791-10 Mark 1 FOR CARIB,CHINA	Buy now
26	6A1-28176-00 Label Caution FOR CARIB	Buy now
27	6E3-8257H-00 Plate Mark FOR CARIB	Buy now

Upper Casing



6772200-3130

D3

Ref	Part	
1	677-45111-01-4D Casing, upper	Buy now
2	677-45113-A1 Gasket, upper casing	Buy now
3	93605-08041 Pin, Dowel	Buy now
4	97095-06025 Bolt	Buy now
13	92995-06600 Washer, plain (646) L/X	Buy now
6	647-45151-01 Cover, upper casing	Buy now
12	97095-06020 Bolt(7u8) L/X	Buy now
9	93700-06M03 Nipple, grease(6a1)	Buy now
10	647-45211-10-4D Extension L	Buy now
10	655-45211-20-4D Extension X	Buy now
11	93604-08062 Pin,dowel (626) L/X	Buy now
14	655-45318-00 Bushing, drive shaft 3 X	Buy now
15	93420-26M00 Circlip (655) X	Buy now

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Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.