



Yamaha E9.9CMH 2003

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

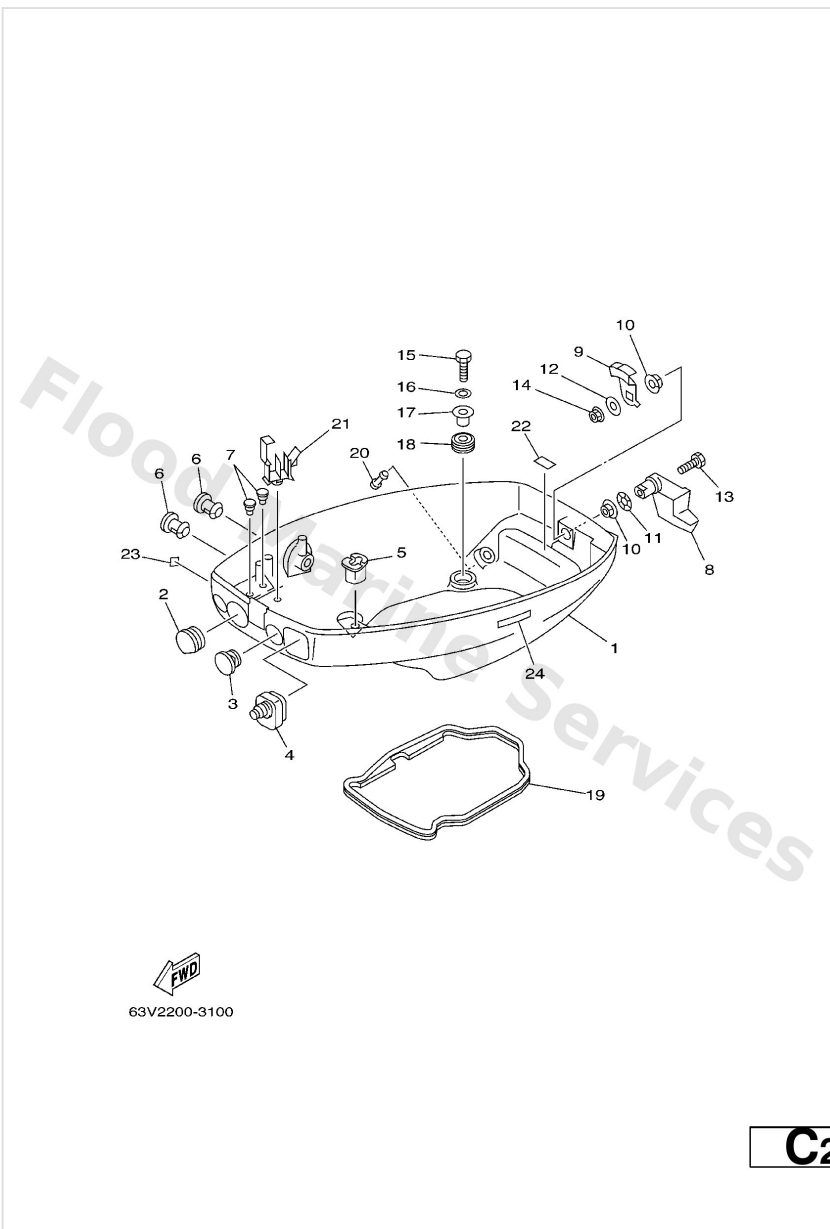
Authorised Yamaha Dealers



Contents

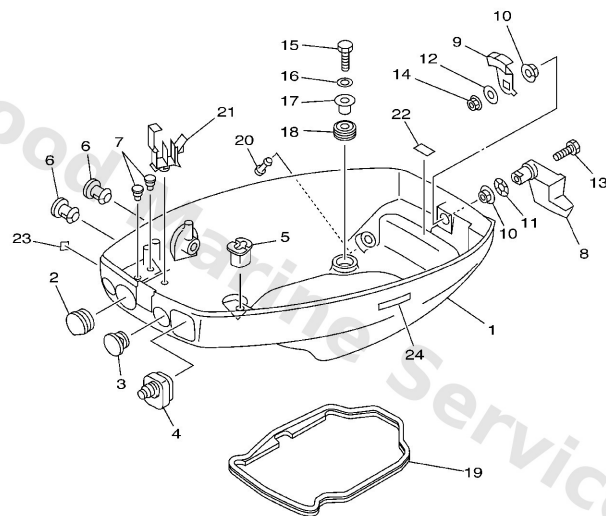
BOTTOM COWLING	3
BRACKET 1	5
BRACKET 2	9
CARBURETOR	11
CONTROL	14
CRANKSHAFT. PISTON	17
CYLINDER. CRANKCASE	20
ELECTRICAL	22
FUEL	24
FUEL TANK	25
GENERATOR	27
INTAKE	28
LOWER CASING. DRIVE 1	30
LOWER CASING. DRIVE 2	35
REMOTE CONTROL ATTACHMENT	37
REPAIR KIT 1	39
REPAIR KIT 2	41
STARTER	43
STEERING	45
TOP COWLING	48
UPPER CASING	50

Bottom Cowling



Ref	Part	
1	63V-42711-03-4D Cowling, bottom	Buy now
2	682-42724-00 Grommet	Buy now
3	682-42725-02 Grommet	Buy now
4	63V-42726-00 Grommet	Buy now
4	65F-42726-00 Grommet FOR SIDE SHIFT	Buy now
5	682-42727-00 Grommet	Buy now
6	6G1-42748-00 Grommet FOR SIDE SHIFT	Buy now
7	90480-06M19 Grommet (6e3)	Buy now
8	63V-42815-01-4D Lever, clamp	Buy now
9	6E7-42816-00 Lever, clamp 2	Buy now
10	90386-12M45 Bushing (6g1)	Buy now
11	90206-12052 Washer, wave (666)	Buy now
12	90201-06068 Washer,plate (6k8)	Buy now
13	97095-06025 Bolt	Buy now
14	95380-06700 Nut	Buy now

Bottom Cowling

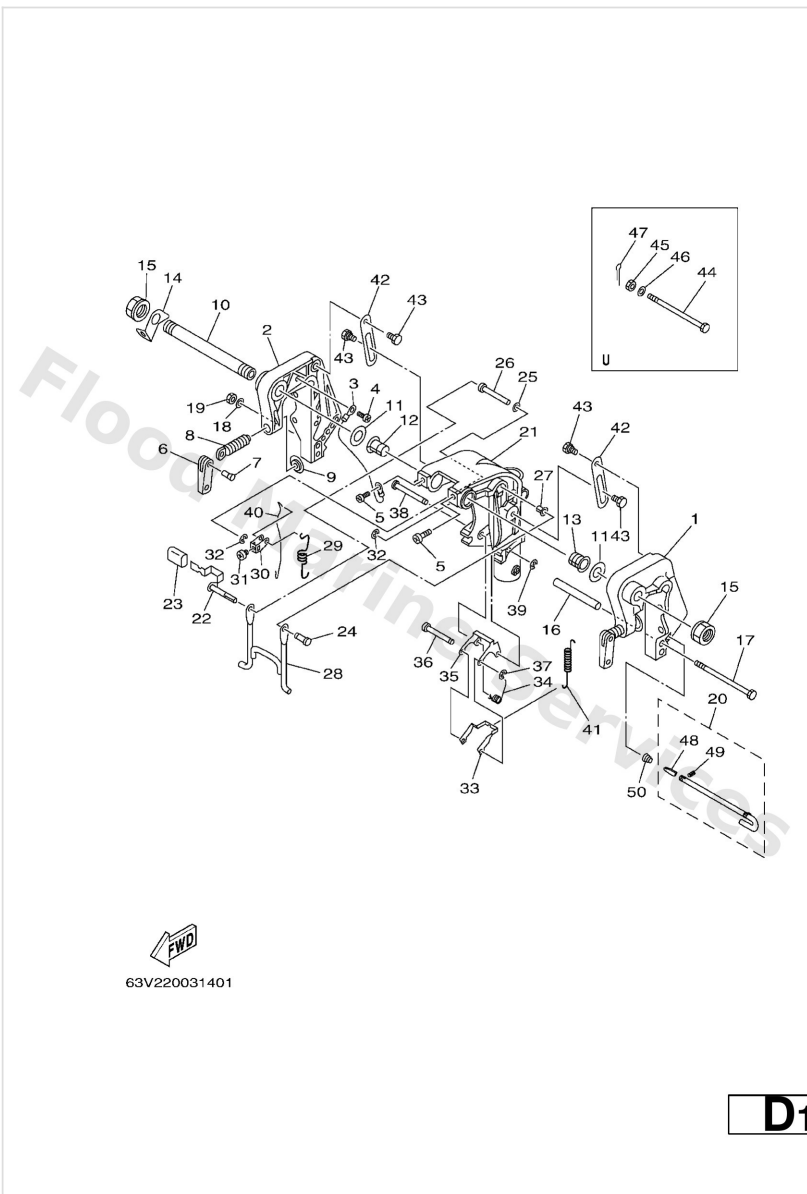



63V2200-3100

C2

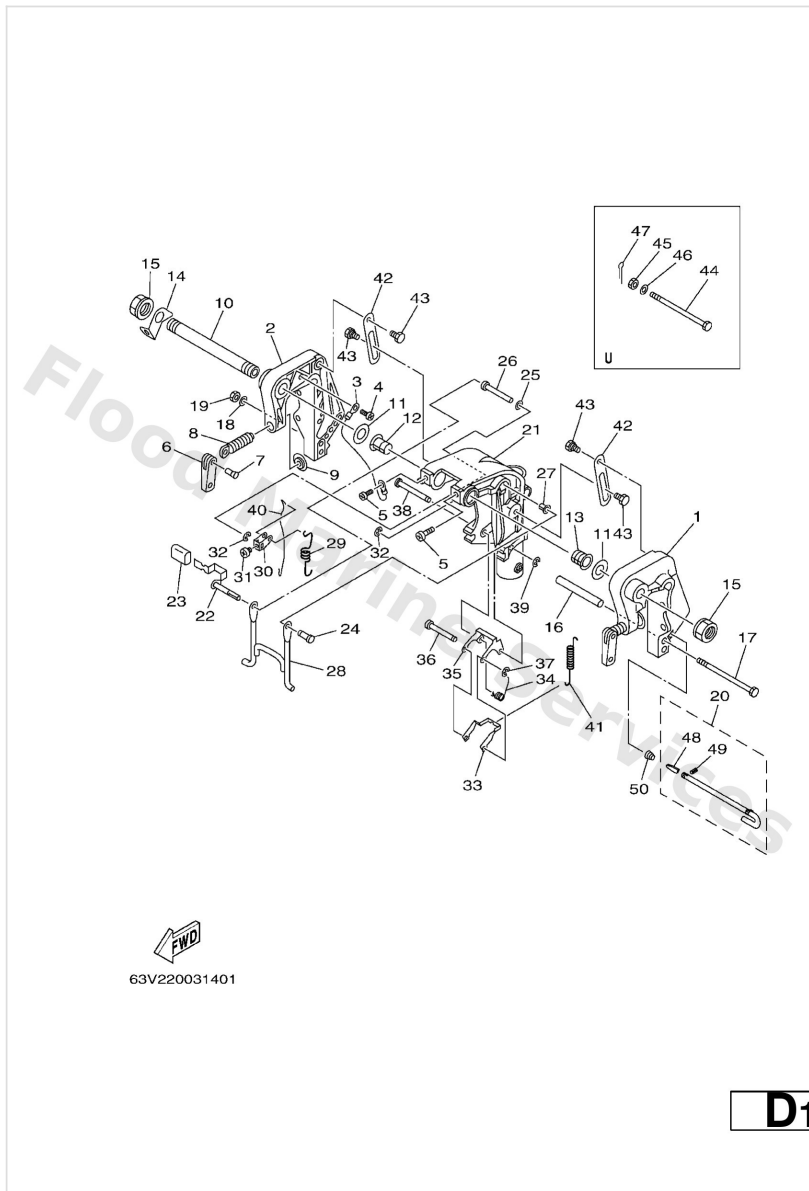
Ref	Part	
16	92995-06600 Washer, plain (646)	Buy now
17	90387-06034 Collar (6g1)	Buy now
18	90480-15M31 Grommet (6g1)	Buy now
19	63V-42716-02 Rubber, seal 1	Buy now
20	6H3-44391-01 Nipple, hose	Buy now
21	90465-25M57 Clamp(63v)	Buy now
22	6E7-42791-00 Mark 1	Buy now
22	6E7-42791-10 Mark 1 FOR CHINA,CARIB	Buy now
23	6A1-28176-00 Label Caution FOR CARIB	Buy now
24	6E3-8257H-00 Plate Mark FOR CARIB	Buy now

Bracket 1



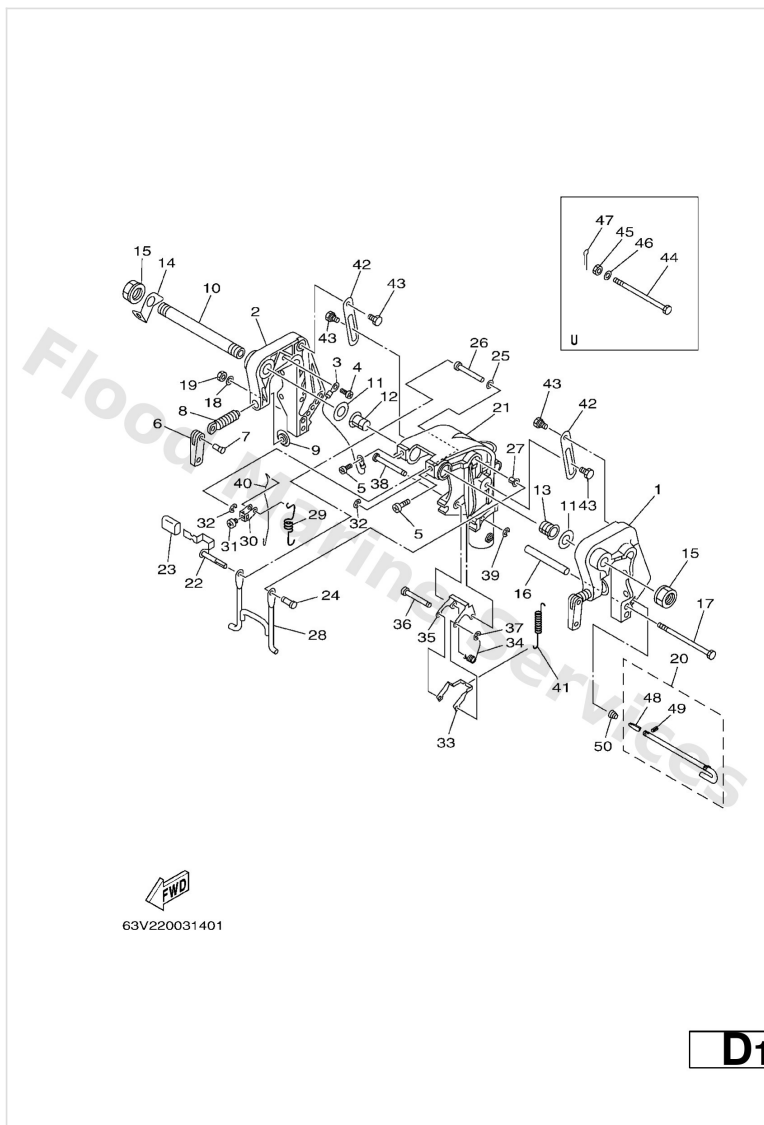
Ref	Part	
1	63V-43111-05-4D Bracket, clamp 1	Buy now
2	63V-43112-06-4D Bracket, clamp 2	Buy now
3	66M-82148-00 Wire, lead 4	Buy now
4	97885-06008 Screw, pan head(6a3)	Buy now
5	97885-08010 Rivet	Buy now
6	6E0-43118-01 Handle, transom clamp	Buy now
7	90243-04M01 Pin(6a1)	Buy now
8	6E7-43116-00 Screw, transom clamp	Buy now
9	648-43114-01 Pad, transom clamp	Buy now
10	63W-43131-01 Bolt, clamp bracket	Buy now
11	90202-22M54 Washer, plate(63v)	Buy now
12	90386-22M94 Bush(63v)	Buy now
14	6J8-43113-01 Plate, clamp bracket	Buy now
15	90185-22043 Nut, self-locking	Buy now
16	90387-06M13 Collar(6h6)	Buy now

Bracket 1



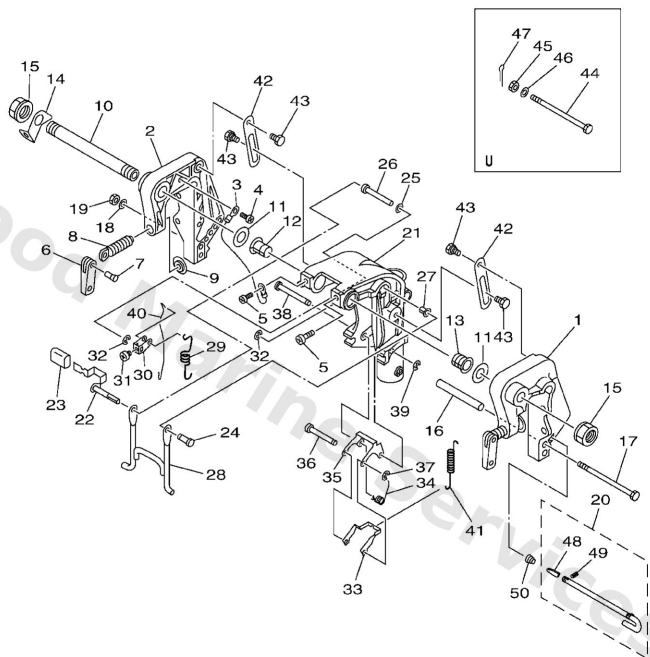
Ref	Part	
17	90101-06M29 Bolt, hexagon (682)	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	66M4316001 Tilt rod assembly S/L	Buy now
19	95380-06700 Nut	Buy now
21	63V-43311-03-4D Bracket, swivel 1	Buy now
22	66M-43630-01 Tilt lever assembly	Buy now
23	682-43318-01 Cover	Buy now
24	63V-43191-00 Shaft, stopper	Buy now
25	90202-07M60 Washer, plate	Buy now
26	90387-07M07 Collar	Buy now
27	90386-07M95 Bush(63v)	Buy now
28	66M-43350-01 Receiver assembly	Buy now
29	90507-20M00 Spring, tension(63v)	Buy now
30	63V-43641-01 Lever, tilt	Buy now
31	90157-05014 Screw, pan head	Buy now

Bracket 1



Ref	Part	
32	99080-05600 Circlip(22k)	Buy now
33	63V-43614-10 Plate, tilt lock	Buy now
34	90508-18M41 Spring, torsion	Buy now
35	66R-43615-00 Plate, tilt lock	Buy now
36	66R-43611-00 Shaft, tilt lock	Buy now
37	93430-04M03 Circlip (eu0)	Buy now
38	63V-43659-00 Shaft, reverse lock	Buy now
40	66R-43617-00 Rod, tilt lock	Buy now
41	63V-43656-00 Spring, reverse lock 1	Buy now
42	63V-43181-00 Lever, tilt stop 1	Buy now
43	90109-06M84 Bolt	Buy now
44	90102-08M03 Bolt, With Hole U	Buy now
45	90171-08M00 Nut, castle (682) U	Buy now
46	92995-08600 Washer, plain (663) U	Buy now
47	91490-20015 Pin, cotter (648) U	Buy now

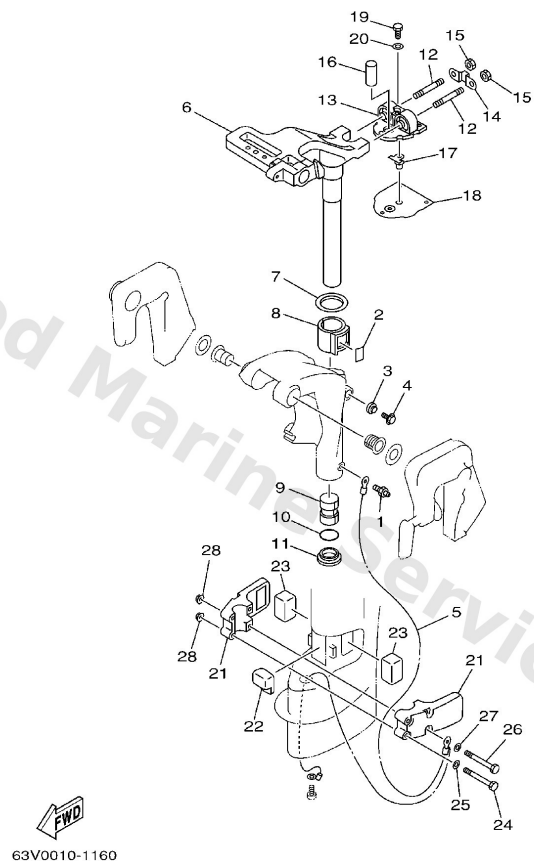
Bracket 1



63V220031401

Ref	Part	
48	6894316500 Plate, tilt lock	Buy now
49	9169030008 Pin. spring(656)	Buy now
50	9050210M07 Spring, conical(6k3)	Buy now

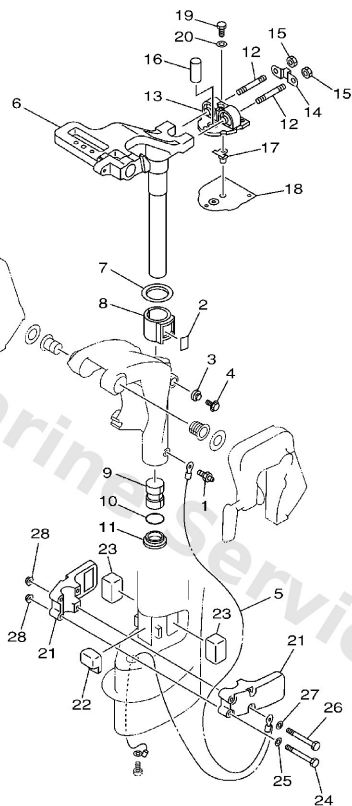
Bracket 2



D3

Ref	Part	
1	93700-06M03 Nipple, grease(6a1)	Buy now
2	63V-42528-00 Plate, friction	Buy now
3	689-43373-01 Seal, damper	Buy now
4	90105-06M07 Bolt (689)	Buy now
5	63V-82127-00 Wire, lead 2	Buy now
6	63V-42511-04-4D Bracket, steering	Buy now
7	90209-40008 Washer	Buy now
8	65F-42537-00 Bushing, pivot shaft	Buy now
9	90386-30048 Bush	Buy now
10	93210-29M94 O-ring(6h1)	Buy now
11	90386-30M60 Bush(6j8)	Buy now
12	90116-08M54 Bolt, stud(63v)	Buy now
13	63V-44514-01-5B Mount damper, upper side S/L	Buy now
13	63V-44514-31-5B Mount Damper, Upper Side U	Buy now
14	63V-44526-00 Plate	Buy now

Bracket 2

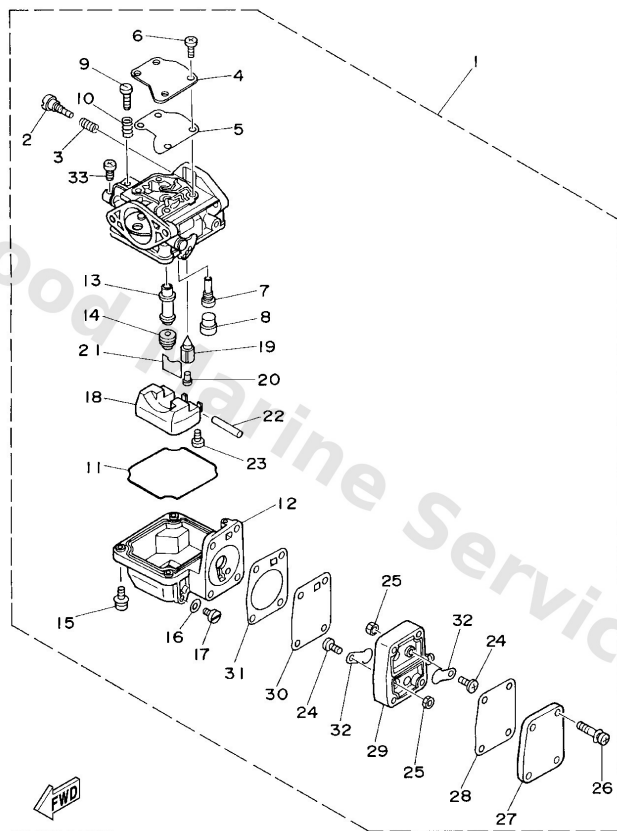


63V0010-1160

D3

Ref	Part	
15	95380-08600 Nut (661)	Buy now
16	90387-16002 Collar	Buy now
17	63V-44366-01 Damper, water seal 2	Buy now
18	63V-45114-A0 Gasket, upper casing	Buy now
19	97095-06018 Bolt (fj0)	Buy now
20	92995-06600 Washer, plain (646)	Buy now
21	63V-44551-01-4D Housing, lower mount rubber 1	Buy now
22	63V-44557-00 Mount damper, lower front	Buy now
23	682-44555-00 Mount damper, lower side S/L	Buy now
23	682-44555-30 Mount damper, lower side U	Buy now
24	97075-06055 Bolt, hexagon w/w deep recess	Buy now
26	97075-06075 Bolt, hexagon w/w deep recess	Buy now
28	90179-06M28 Nut(63v)	Buy now

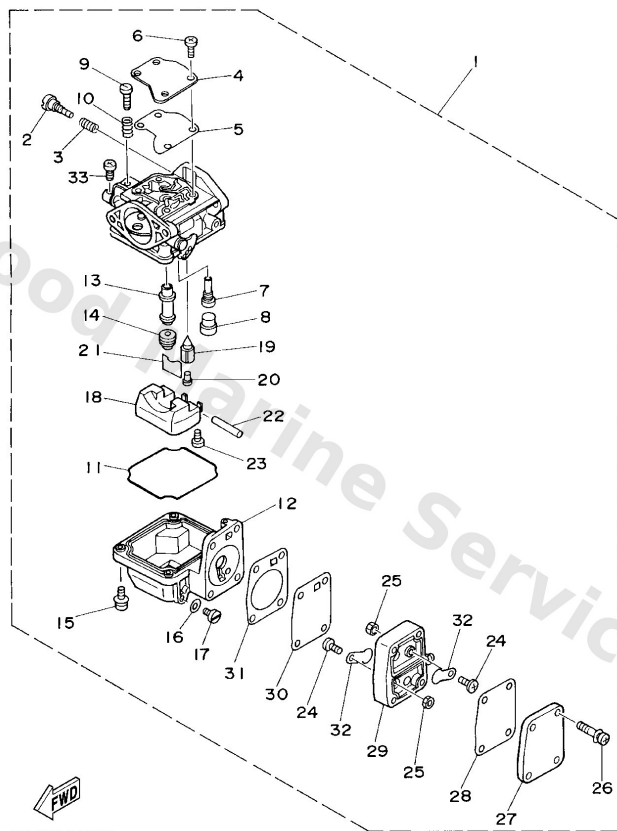
Carburetor



B2

Ref	Part	
1	63V-14301-00 Carburetor assembly 1	Buy now
1	65D-14301-01 Carburetor assembly 1 FOR BRAZIL	Buy now
2	679-14923-00 Screw, pilot	Buy now
3	679-14555-00 Spring	Buy now
4	63V-14527-00 Plate	Buy now
5	63V-14126-00 Gasket	Buy now
6	97803-04010 Screw, pan head (e56)	Buy now
7	63V-14948-06 Jet (#48)	Buy now
7	63V-14948-08 Jet (#52) FOR 65D-14301-01	Buy now
8	679-14966-00 Rubber cap	Buy now
9	63V-14523-00 Screw, stop	Buy now
10	90501-10326 Spring coil(663)(carb)	Buy now
11	63V-14984-00 Gasket, float chamber	Buy now
12	63V-14980-00 Body, float chamber	Buy now
13	63V-14947-00 Jet, needle	Buy now

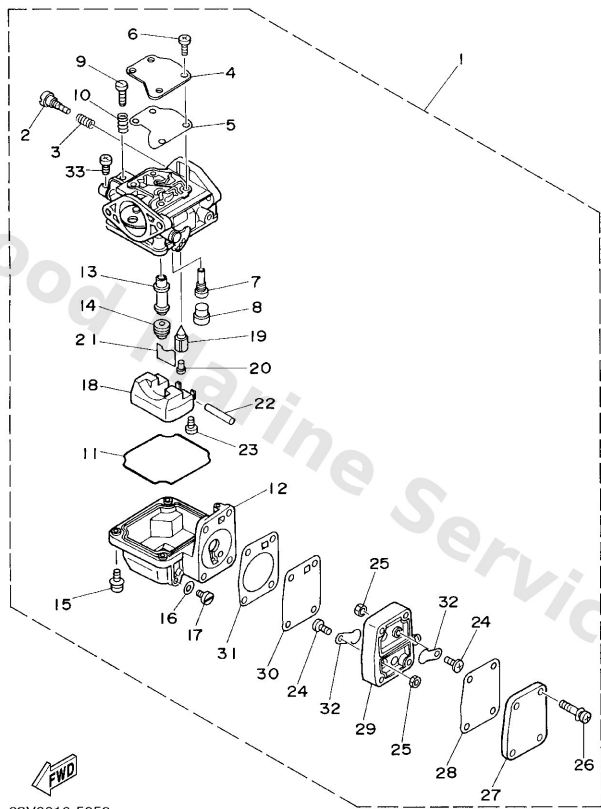
Carburetor



B2

Ref	Part	
14	676-14943-29 Jet, main (#110)	Buy now
14	676-14943-81 Jet, main (#118) FOR 65D-14301-01	Buy now
15	97980-04114 Screw, pan head(ga5)	Buy now
16	6G1-14398-00 Washer	Buy now
17	6G1-14992-00 Screw, drain	Buy now
18	63V-14985-00 Float	Buy now
19	62D-14546-01 Valve, needle FOR 65D-14301-01	Buy now
19	6G1-14546-01 Valve, needle	Buy now
20	676-14186-00 Pin, valve	Buy now
21	663-14159-00 Clip	Buy now
22	6H4-14548-00 Pin, float arm	Buy now
23	98580-04008 Screw, pan head (713)	Buy now
24	98980-03006 Screw, bind(6g1)	Buy now
25	95380-03600 Nut (6g8)	Buy now
26	97980-04125 Screw, with washer	Buy now

Carburetor

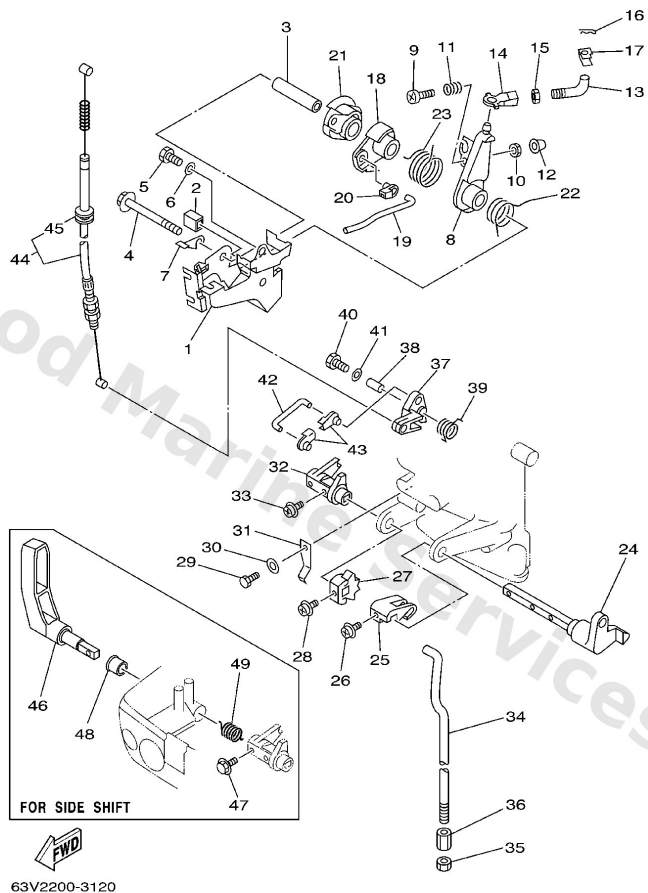


63V0010-5050

B2

Ref	Part	
27	6G1-24452-00 Cover, pump	Buy now
28	63V-24411-00 Diaphragm	Buy now
29	6G1-24412-01 Body 1	Buy now
30	6G1-24411-00 Diaphragm	Buy now
31	6G1-24431-01 Gasket, fuel pump 1	Buy now
32	6L5-24421-00 Valve, check	Buy now
33	98580-04006 Screw, pan head (7h3)	Buy now

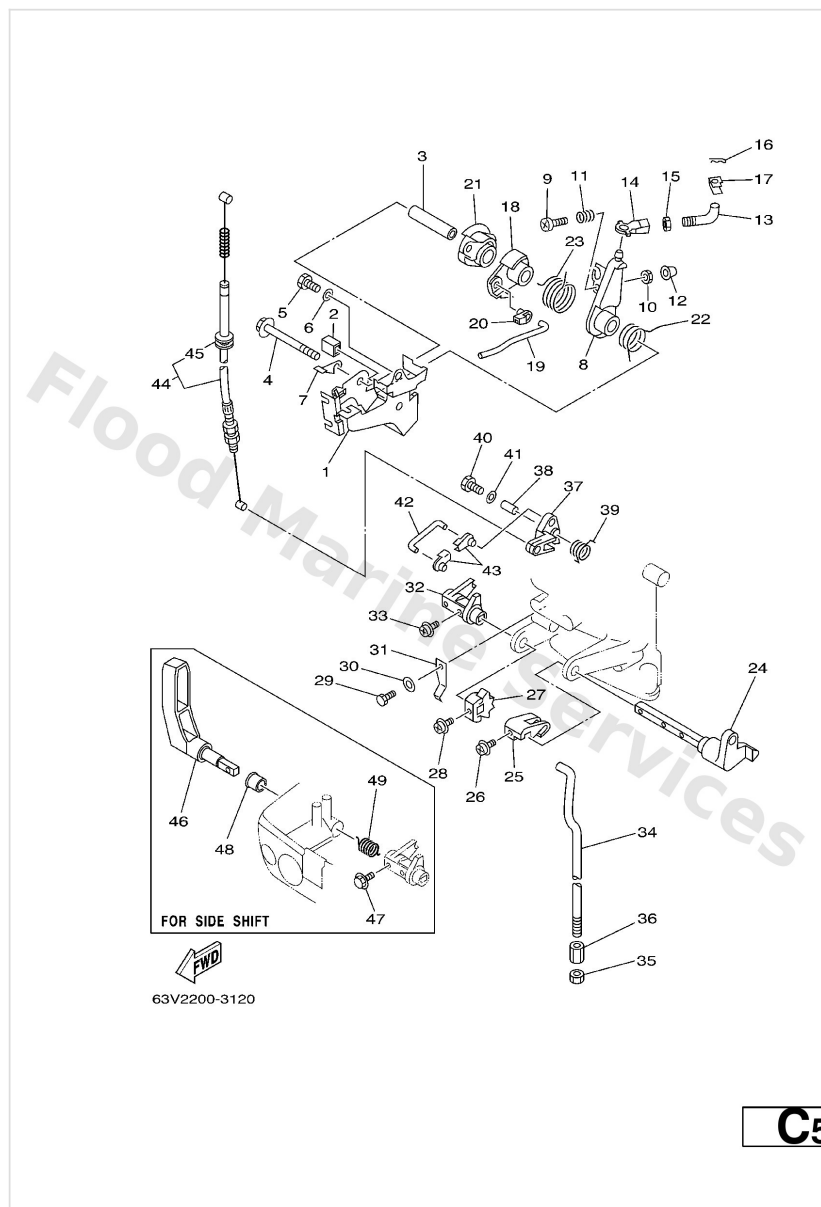
Control



C5

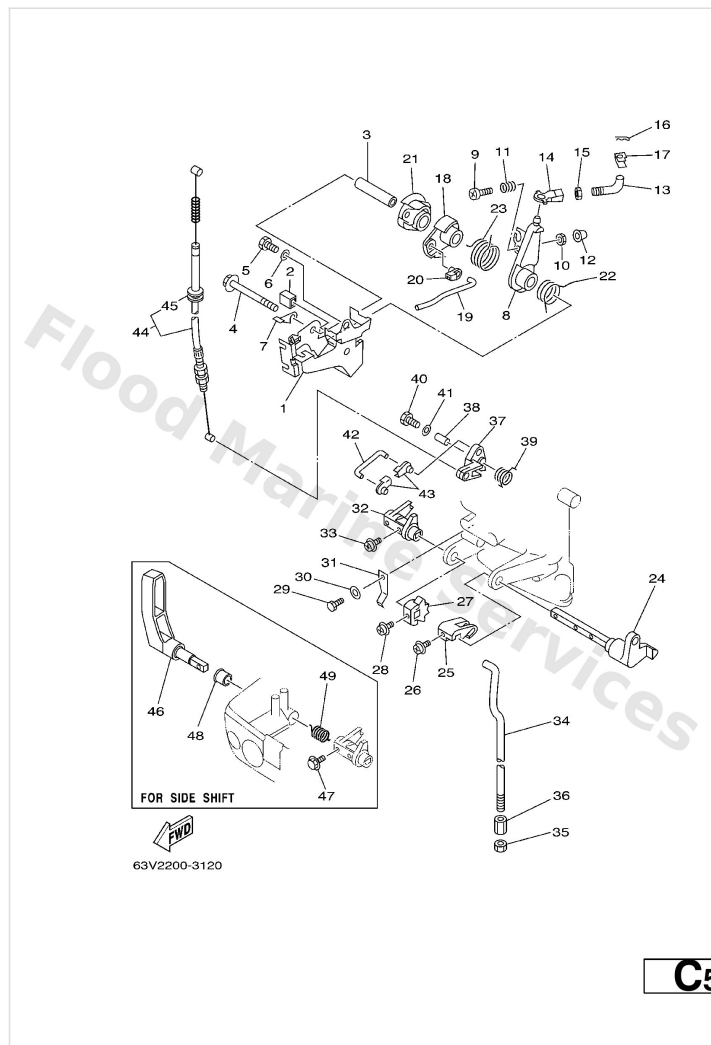
Ref	Part	
1	63V-14497-02 Stay, throttle wire	Buy now
2	689-44194-00 Cap	Buy now
3	90387-06M50 Collar(63v)	Buy now
4	95895-06065 Bolt, flange(63v)	Buy now
5	97095-06012 Bolt(gh1)	Buy now
41	92995-06600 Washer, plain (646) FOR SAFETY DEVICE	Buy now
7	63V-41282-00 Stopper, free accel. link 9.9F-FOR CARIB	Buy now
8	63V-41631-00 Lever, magneto control	Buy now
9	97885-06030 Screw, pan head(6e0)	Buy now
10	95380-06600 Nut(661)	Buy now
11	90501-12M16 Spring (6a1)	Buy now
12	688-44194-00 Cap	Buy now
13	63V-41238-00 Joint, link	Buy now
14	6H4-41237-00 Joint, link	Buy now
15	95380-05700 Nut (656)	Buy now

Control



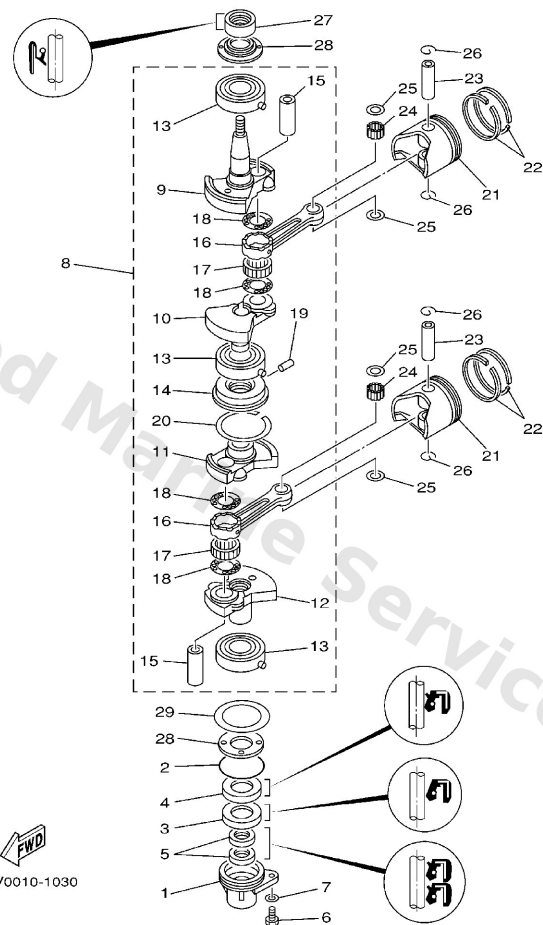
Ref	Part	
16	90468-10005 Pin, hair 6264123500	Buy now
17	63V-41223-00 Washer, lock 1	Buy now
18	63V-41283-01 Lever, free accel.	Buy now
19	63V-41211-00 Link, accel.	Buy now
43	661-41262-02 Joint, choke lever FOR SAFETY DEVICE	Buy now
21	63V-41638-00 Pulley	Buy now
22	90508-16M37 Spring, torsion(63v)	Buy now
23	90508-20M38 Spring, torsion(63v)	Buy now
24	63V-44123-01 Arm, shift rod	Buy now
25	63V-44121-01 Lever, shift rod	Buy now
26	90159-05M25 Screw,pan head (646)	Buy now
27	63V-44125-00 Lever, shift rod	Buy now
31	63V-44116-00 Spring	Buy now
32	63V-44122-01 Bushing, shift rod lever FOR FRONT SHIFT	Buy now
32	65F-44122-00 Bushing, Shift Rod Lever FOR SIDE SHIFT	Buy now

Control



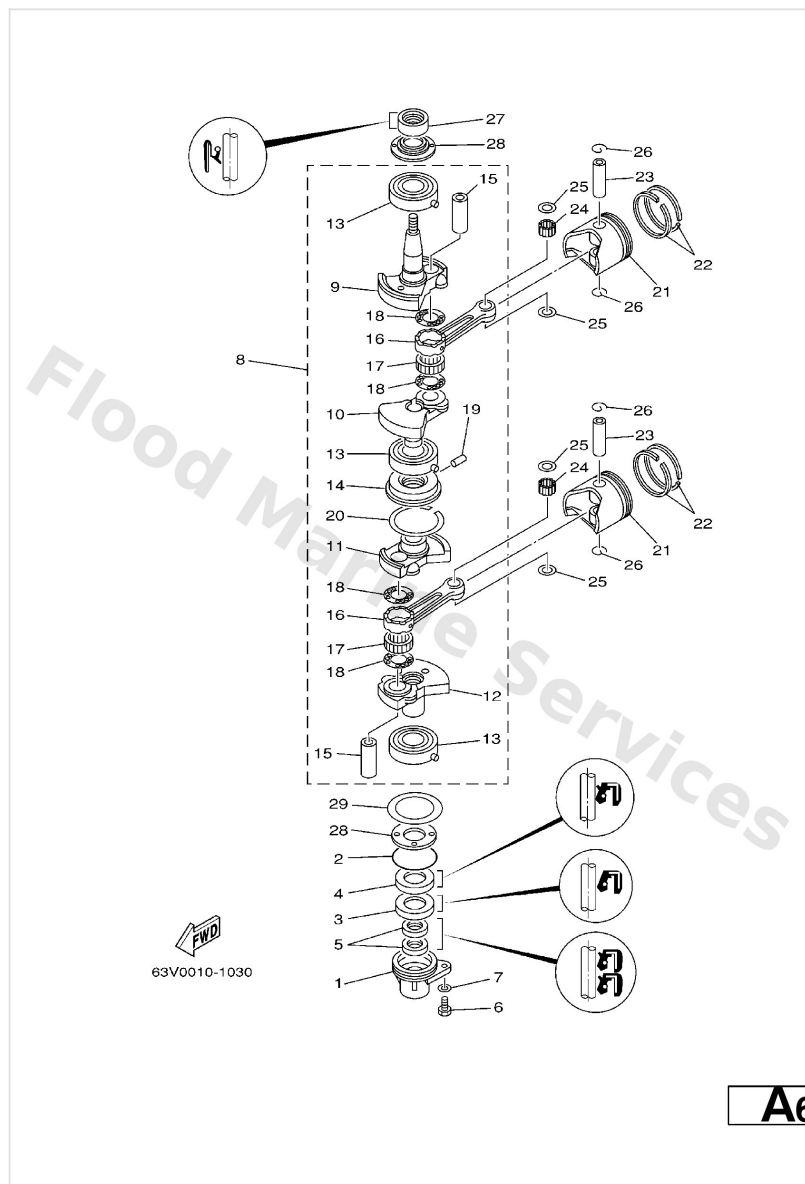
Ref	Part	
34	63V-44143-01 Rod, shift	Buy now
35	95380-06700 Nut	Buy now
36	90170-06015 Connector, shift rod	Buy now
37	63V-15746-00 Arm FOR SAFETY DEVICE-	Buy now
37	63V-15746-10 Arm FOR SAFETY DEVICE	Buy now
38	90387-06M06 Collar (651) FOR SAFETY DEVICE	Buy now
39	90508-08M39 Spring, torsion(63v) FOR SAFETY DEVICE	Buy now
40	97095-06020 Bolt(7u8) FOR SAFETY DEVICE	Buy now
42	6L2-15747-00 Link FOR SAFETY DEVICE	Buy now
44	63V-15770-00 Cable comp., starter stop FOR SAFETY DEVICE	Buy now
45	90480-10M16 Grommet(6j8)	Buy now
46	65F-44111-00 Handle, Gear Shift FOR SIDE SHIFT	Buy now
47	90119-05003 Bolt, With Washer FOR SIDE SHIFT	Buy now
48	90386-10009 Bushing 6484418600 FOR SIDE SHIFT	Buy now
49	90501-12M85 Spring, Compression FOR SIDE SHIFT	Buy now

Crankshaft. Piston



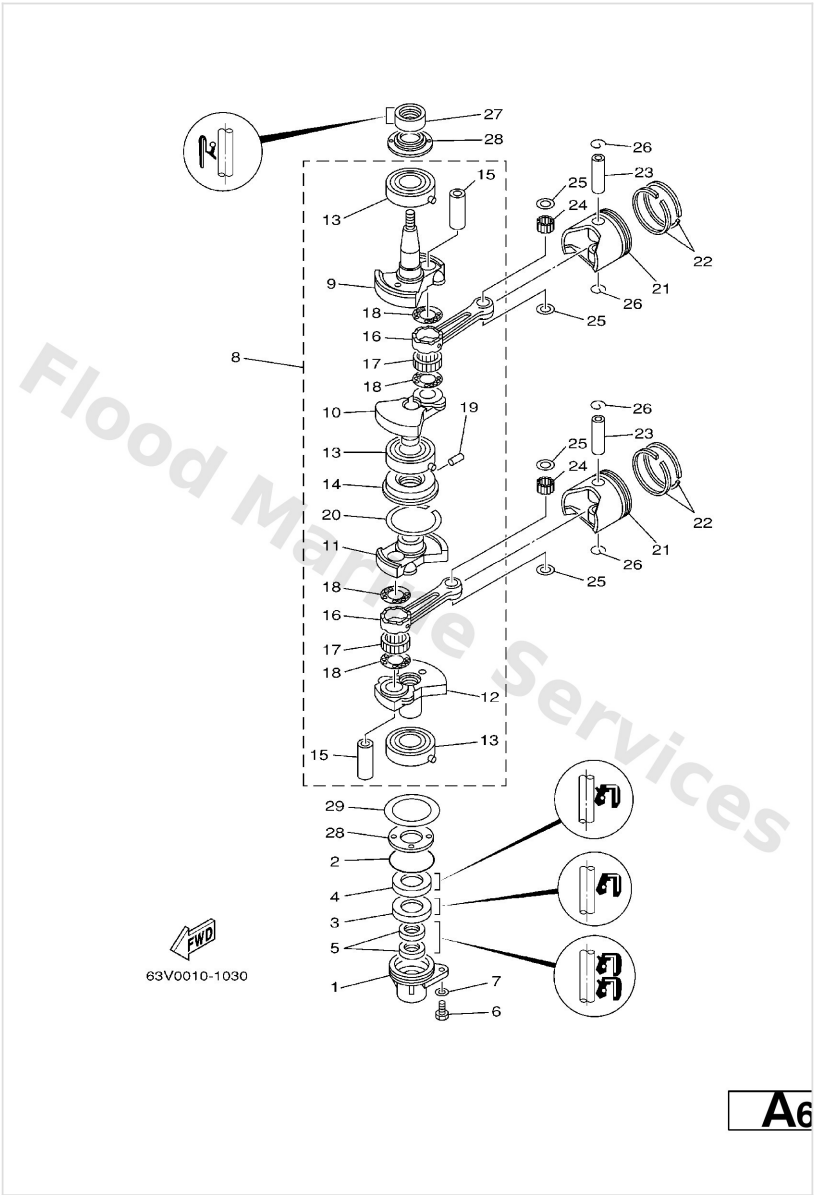
Ref	Part	
1	63V-15396-01-94 Housing, oil seal	Buy now
2	93210-46M16 O-ring (688)	Buy now
3	93101-25018 Oil seal	Buy now
4	93102-25M48 Oil seal(63v)	Buy now
5	93101-13018 Oil seal	Buy now
6	97095-06016 Bolt, hexagon deep recess	Buy now
7	92995-06600 Washer, plain (646)	Buy now
8	63V-11400-01 Crankshaft assembly	Buy now
9	63V-11412-00 Crank 1	Buy now
10	63V-11422-00 Crank 2	Buy now
11	63V-11432-00 Crank 3	Buy now
12	63V-11442-00 Crank 4	Buy now
13	93306-205U7 Bearing(63v)	Buy now
14	63V-11515-02 Seal, labyrinth 1	Buy now
15	682-11681-00 Pin crank	Buy now

Crankshaft. Piston



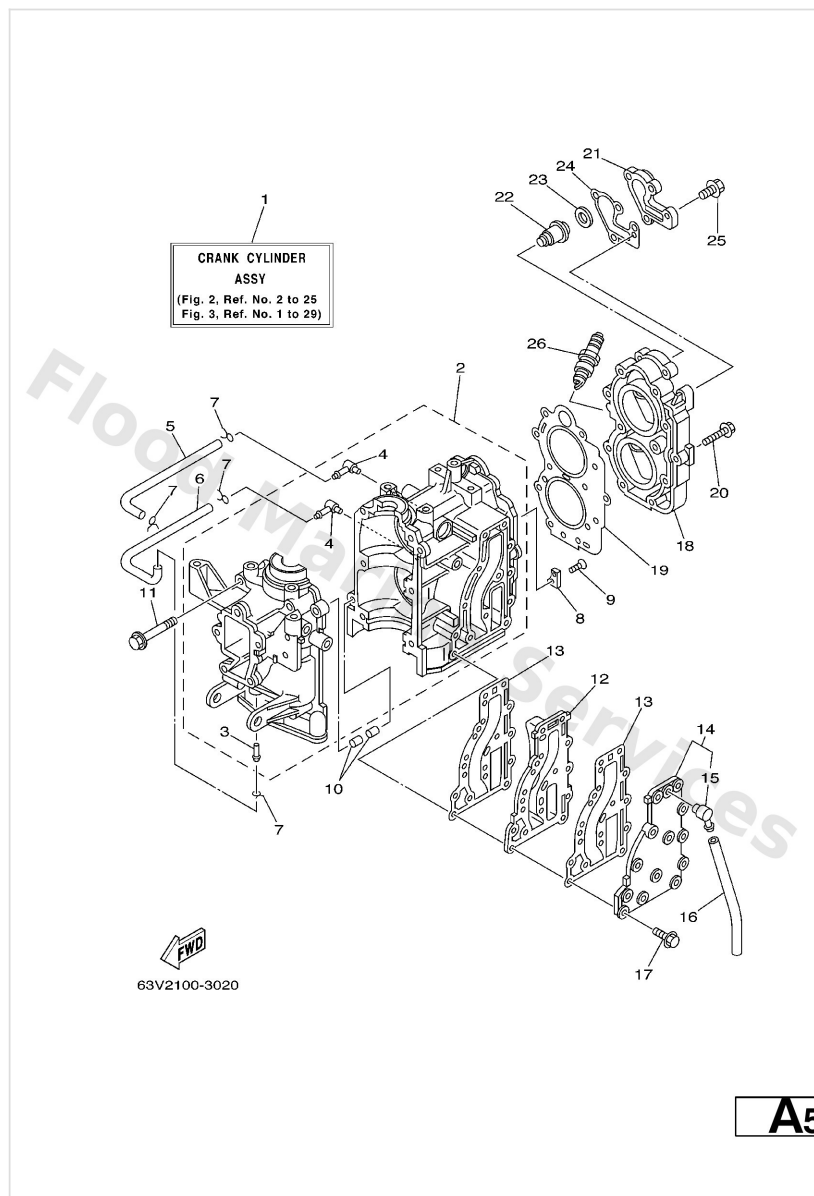
Ref	Part	
16	650-11651-04 Rod, connecting	Buy now
17	93310-620V5 Bearing, big end (682)	Buy now
18	90209-20M23 Washer, crank pin (1h9)	Buy now
19	91609-20008 Pin, spring	Buy now
20	93440-52009 Circlip (168)	Buy now
21	6E7-11631-00-97 Piston (std)	Buy now
21	6E7-11635-00 Piston (1st o.s) AP	Buy now
21	6E7-11636-00 Piston (2nd o.s) AP	Buy now
22	682-11610-01 Piston ring set (std)	Buy now
22	682-11610-11 Piston ring set (1st o/s) AP	Buy now
22	682-11610-21 Piston ring set (2nd o/s) AP	Buy now
23	634-11633-00 Pin, piston	Buy now
24	93602-14104 Pin, dowel	Buy now
25	90201-14377 Washer, plate	Buy now
26	93450-15023 Circlip 131116340000	Buy now

Crankshaft. Piston



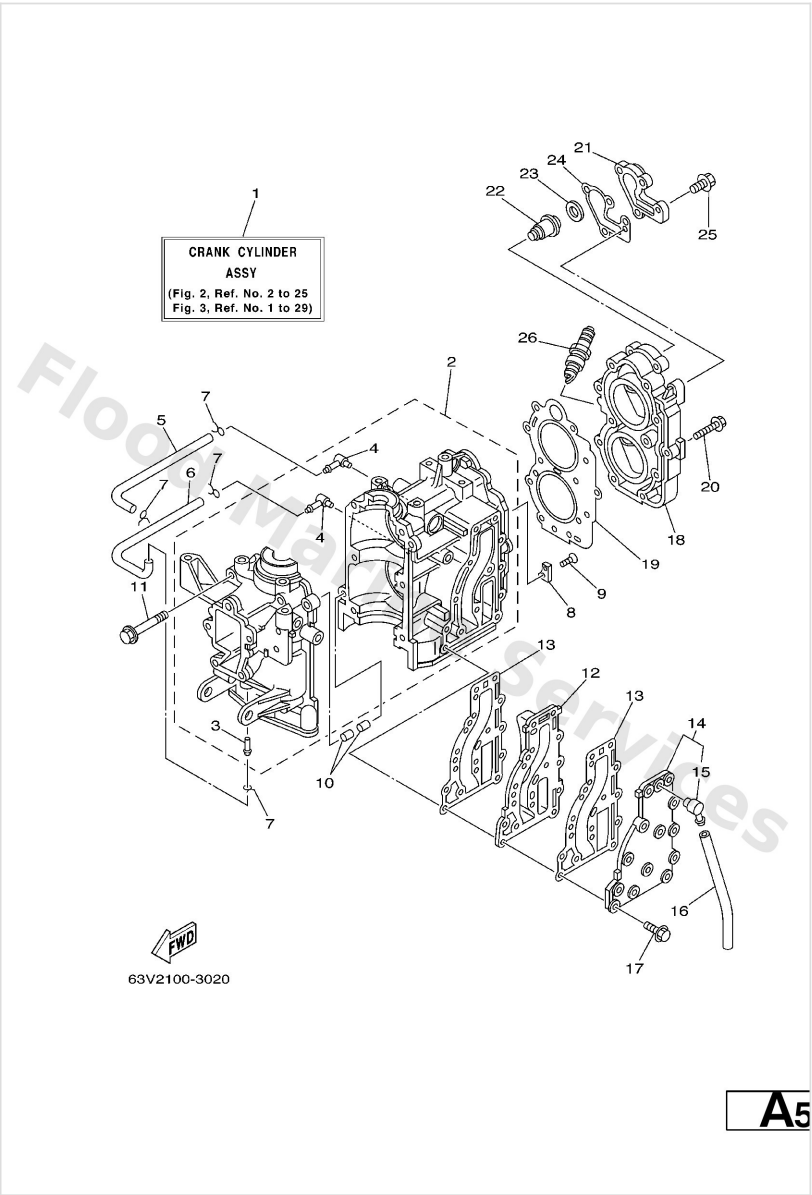
Ref	Part	
27	93110-23M00 Oil seal (682)	Buy now
28	63V-11445-00 Spacer	Buy now
29	90201-46M29 Washer, plate(63v)	Buy now

Cylinder. Crankcase



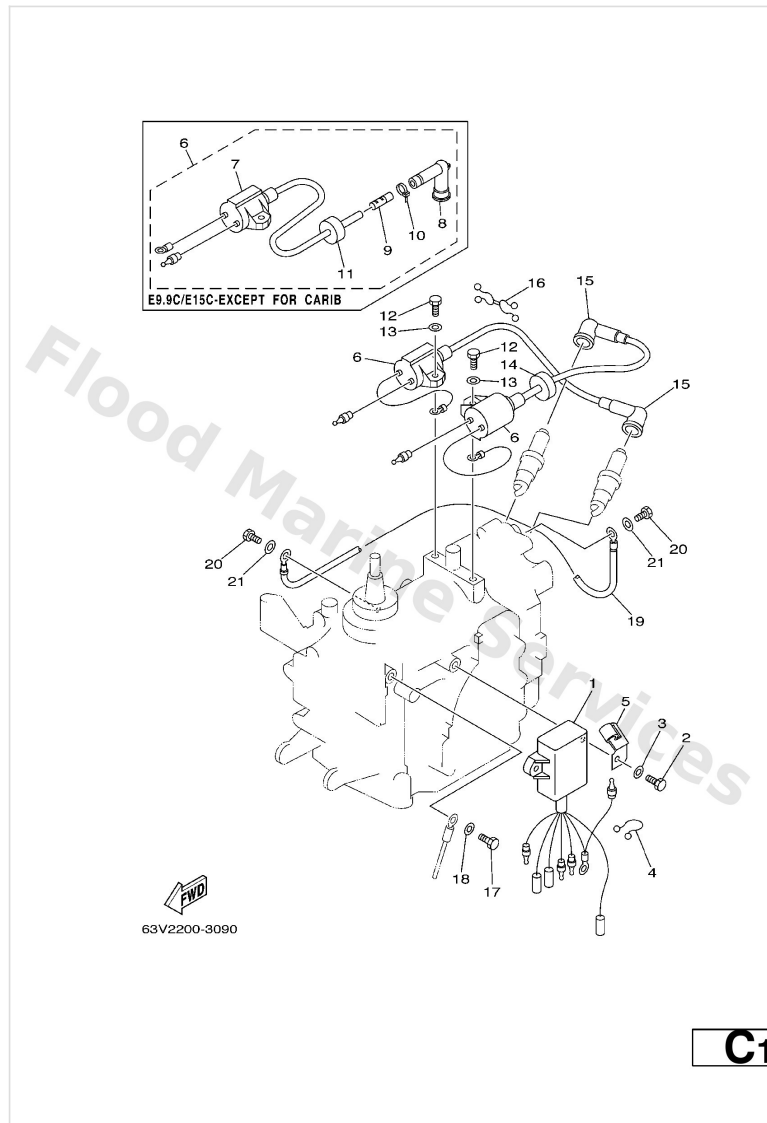
Ref	Part	
3	624-14485-00 Pipe, joint	Buy now
4	650-14485-03 Pipe, joint	Buy now
5	90445-07M08 Hose (I390)	Buy now
7	90467-06016 Clip (655)	Buy now
8	682-11325-00 Anode 1	Buy now
9	98780-05015 Ybs53-516 screw,flat head	Buy now
10	93606-12019 Pin, dowel (614)	Buy now
11	90119-08M07 Bolt, with washer(63v)	Buy now
13	63V-41112-A0 Gasket, exhaust inner cover	Buy now
15	676-11372-00 Nipple, hose	Buy now
16	90445-09105 Hose (I420)	Buy now
17	90119-06MA4 Bolt, with washer	Buy now
19	63V-11181-A1 Gasket, cylinder head 1	Buy now
20	90105-07002 Bolt, flange	Buy now
22	6E5-12411-30 Thermostat	Buy now

Cylinder. Crankcase



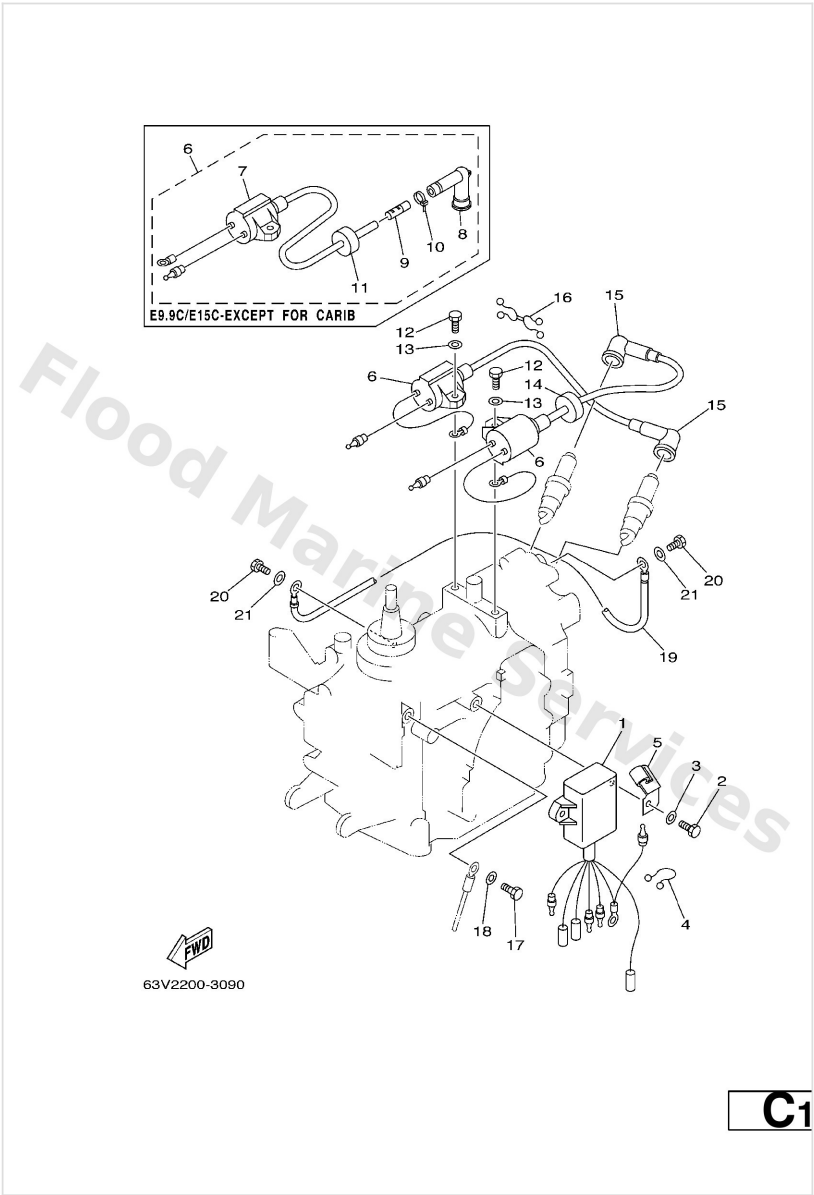
Ref	Part	
23	90201-16M03 Washer, plate(63v)	Buy now
24	682-12414-A1 Gasket, cover	Buy now
25	90119-06MA2 Bolt, with washer	Buy now
26	94702-00217 Plug, spark (b7hs-10)	Buy now
26	94702-00271 Plug, spark (br7hs-10) FOR CHINA,CARIB	Buy now

Electrical



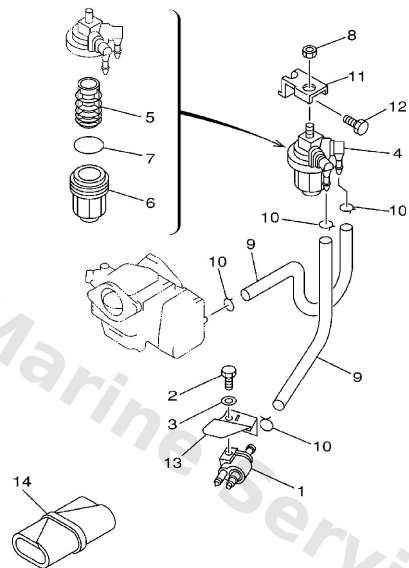
Ref	Part	
1	63V-85540-01 C.d.i. unit assembly	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	90464-15M11 Clamp (3y2)	Buy now
5	90465-08M61 Clamp(63v)	Buy now
6	63V-85570-00 Ignition coil assembly E9.9C/E15C-CARIB	Buy now
6	65E-85530-00 Ignition Coil assembly EXCEPT CARIB	Buy now
7	65E-85570-00 Ignition coil assembly	Buy now
8	62E-82371-11 Cap, plug	Buy now
9	62E-8231X-00 Terminal 1	Buy now
10	90465-11M10 Clamp	Buy now
14	90480-25161 Grommet(656) E9.9C/E15C-CARIB	Buy now
12	97095-06018 Bolt (fj0)	Buy now
15	663-82370-01 Plug cap assembly	Buy now
15	6E3-82370-21 Plug cap assembly E9.9C/E15C-CARIB	Buy now

Electrical



Ref	Part	
16	90464-08M02 Clamp	Buy now
17	97095-06012 Bolt(gh1)	Buy now
19	662-82519-00 Wire, earth lead	Buy now

Fuel

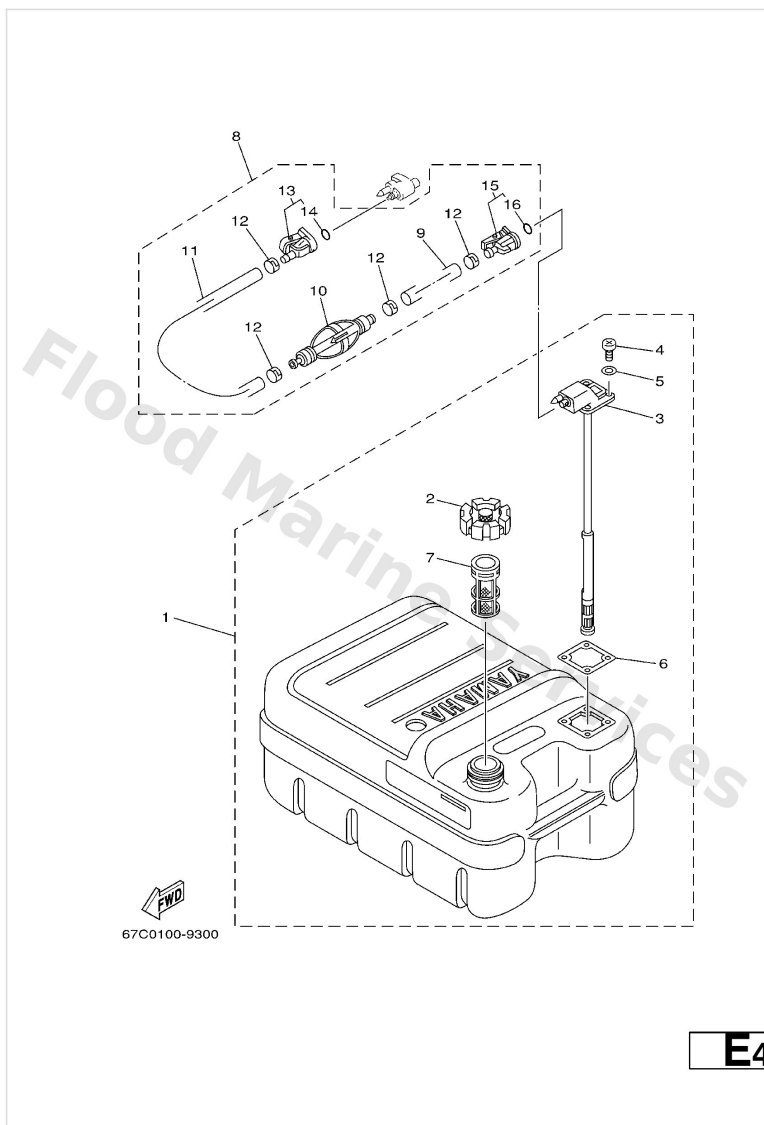


FWD
63V0010-1060

B4

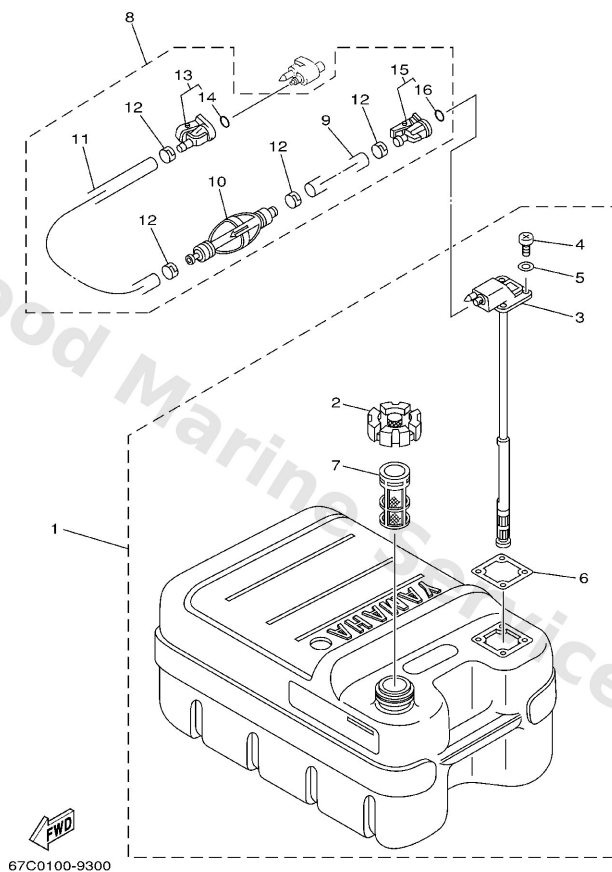
Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	61N-24560-00 Filter assembly	Buy now
5	61N-24563-00 Element, filter	Buy now
6	61N-24521-00 Cup, filter	Buy now
7	93210-32738 O-ring(1wg)	Buy now
8	95380-08600 Nut (661)	Buy now
9	90445-09M00 Hose (l180)	Buy now
10	90467-08004 Clip, pipe 6162435600	Buy now
11	682-24566-01 Bracket, filter	Buy now
12	97013-06010 Bolt(63v)	Buy now
13	63V-24396-01 Plate	Buy now
14	656-W2810-02 Tool kit	Buy now

Fuel Tank



Ref	Part	
1	6YJ-24201-00 Fuel tank comp. AP	Buy now
1	6YJ-24201-10 Fuel Tank assembly (24L) AP FOR CHINA,CARIB	Buy now
2	6YJ-24610-00 Cap assembly	Buy now
3	6Y1-24260-12 Fuel meter assembly FOR CHINA,CARIB	Buy now
3	6YJ-24260-00 Fuel meter assembly	Buy now
4	98586-05016 Screw, pan head	Buy now
5	6Y1-24329-00 Seal	Buy now
6	6Y1-24268-00 Gasket, fuel meter	Buy now
7	6YJ-24167-00 Strainer	Buy now
8	61J-24306-02 Fuel pipe comp. 1 AP	Buy now
9	90445-11M06 Hose (I3000)	Buy now
10	61J-24360-00 Primer pump assembly	Buy now
11	90445-11M05 Hose (I1000)	Buy now
12	650-24351-51 Band 1	Buy now
13	6G1-24305-03 Fuel pipe joint comp. 2	Buy now

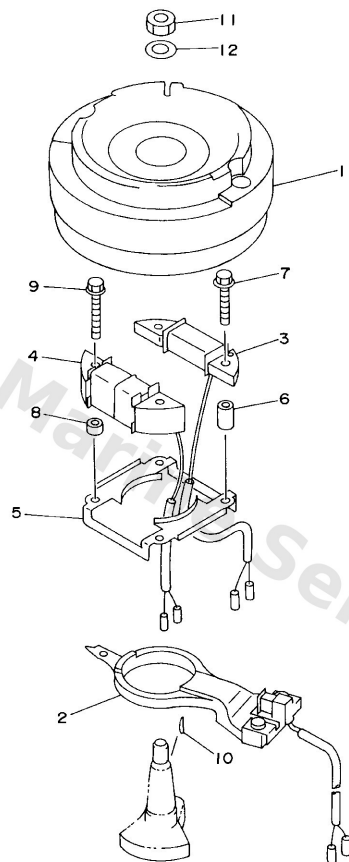
Fuel Tank



E4

Ref	Part	
14	93210-08287 O-ring (655)	Buy now
15	6Y1-24305-04 Fuel pipe joint comp. 2	Buy now

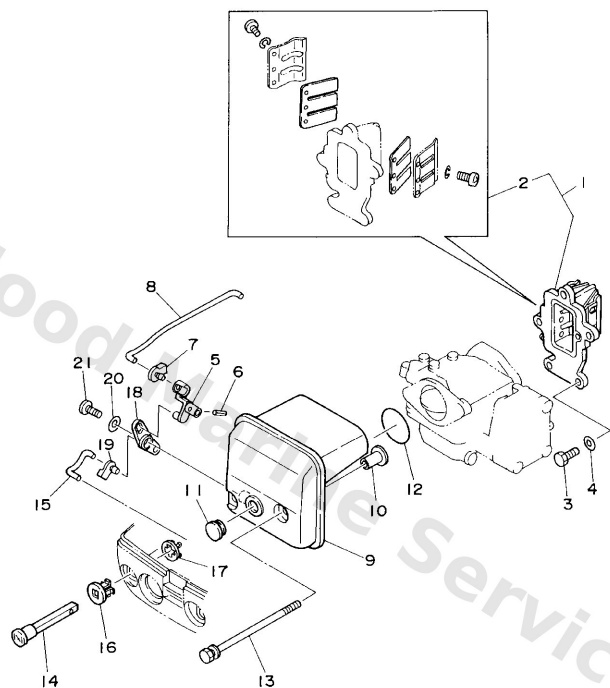
Generator



B7

Ref	Part	
1	63V-85550-11 Rotor assembly	Buy now
2	63V-85580-01 Coil, pulser	Buy now
3	63V-85520-00 Coil, charge	Buy now
4	63V-85533-00 Coil, lighting	Buy now
5	63V-41611-00 Retainer, magneto base	Buy now
6	90387-06M53 Collar (1m1)	Buy now
7	90105-06M68 Bolt, washer based(63v)	Buy now
8	90387-06M24 Collar(6r8)	Buy now
9	90105-06M69 Bolt, washer based(63v)	Buy now
9	97095-06012 Bolt(gh1) WITHOUT NO.4	Buy now
10	90280-05013 Key, woodruff	Buy now
11	90170-12066 Nut, hexagon 6481155500	Buy now
12	90201-12472 Washer, plate (4n0)	Buy now

Intake

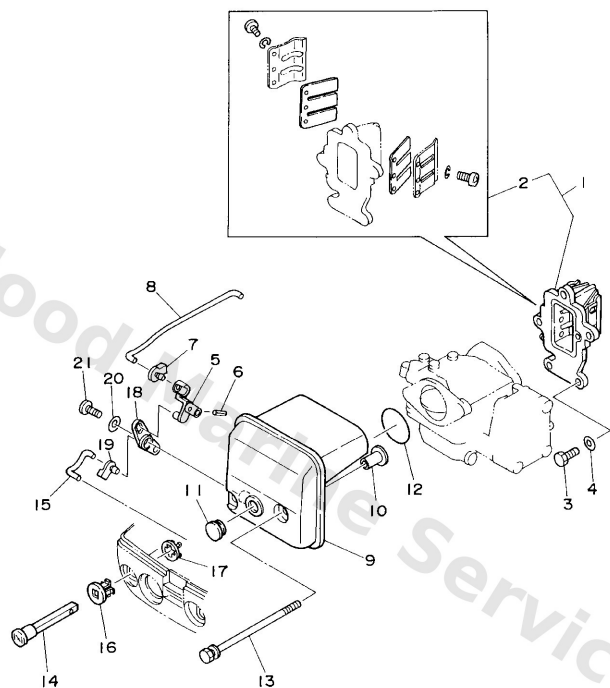


63V0010-5040

B1

Ref	Part	
1	63V-13610-10 Reed valve assembly	Buy now
1	63W-13610-00 Reed valve assembly	Buy now
2	682-W0004-00 Reed set	Buy now
3	97095-06020 Bolt(7u8)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	63V-41253-00 Lever, choke	Buy now
6	91690-20010 Pin, spring	Buy now
7	63V-41262-00 Joint, choke lever	Buy now
8	63V-41257-00 Rod, choke 2	Buy now
9	63V-14440-00 Silencer assembly, intake	Buy now
10	90387-06M15 Collar(6g8)	Buy now
11	90480-12M25 Grommet (6e9)	Buy now
12	93210-35M86 O-ring(6l2)	Buy now
13	90119-06M94 Bolt, with washer	Buy now
14	6H4-41271-01 Knob, choke	Buy now

Intake

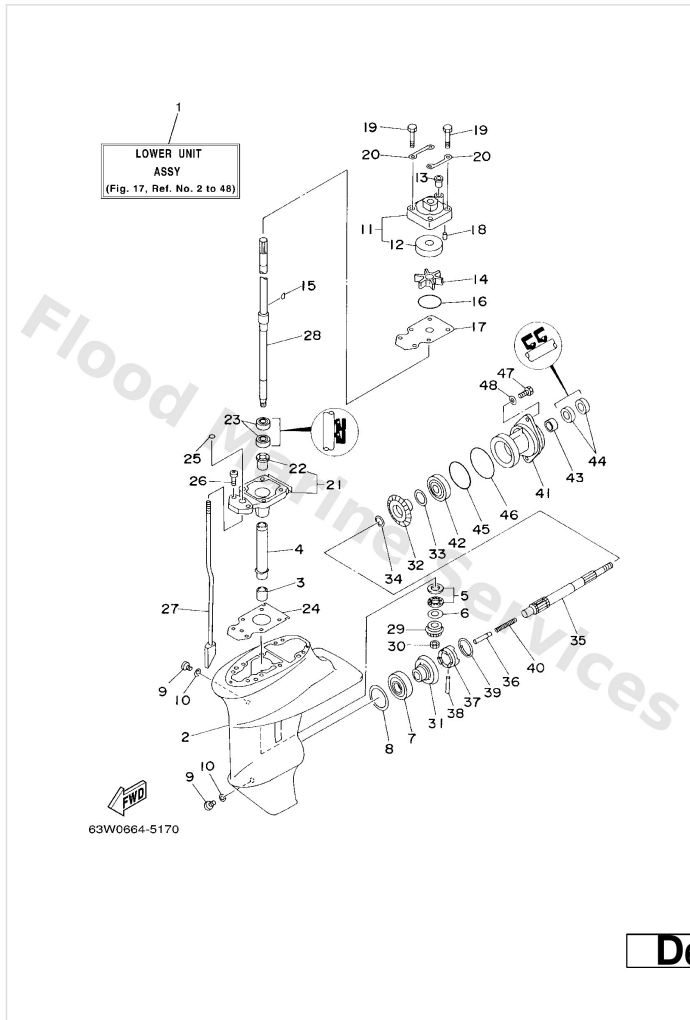


63V0010-5040

B1

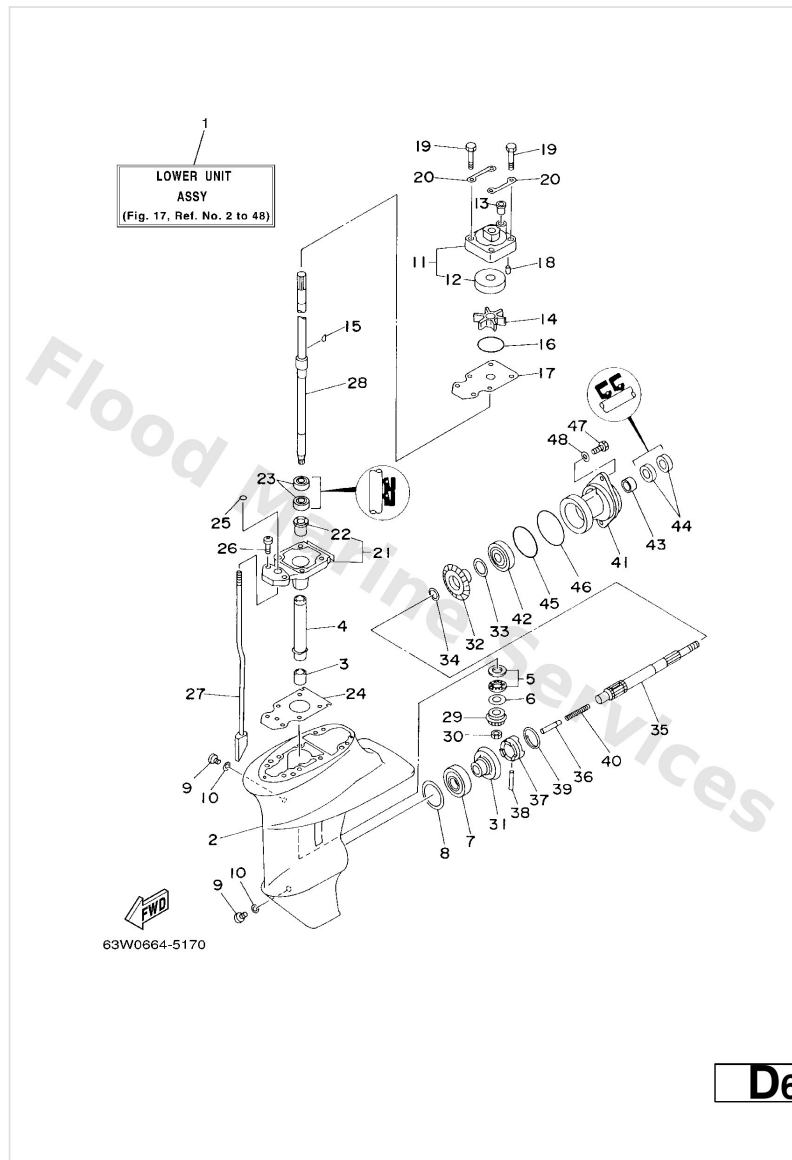
Ref	Part	
15	63V-41256-00 Rod, choke 1	Buy now
16	689-41273-00 Grommet	Buy now
17	6J8-41274-00 Grommet 2	Buy now
18	63V-41252-00 Lever, choke 1	Buy now
19	661-41262-02 Joint, choke lever	Buy now
20	90201-05M09 Washer, plate(63v)	Buy now
21	90164-05M03 Screw, tapping(6g8)	Buy now

Lower Casing. Drive 1



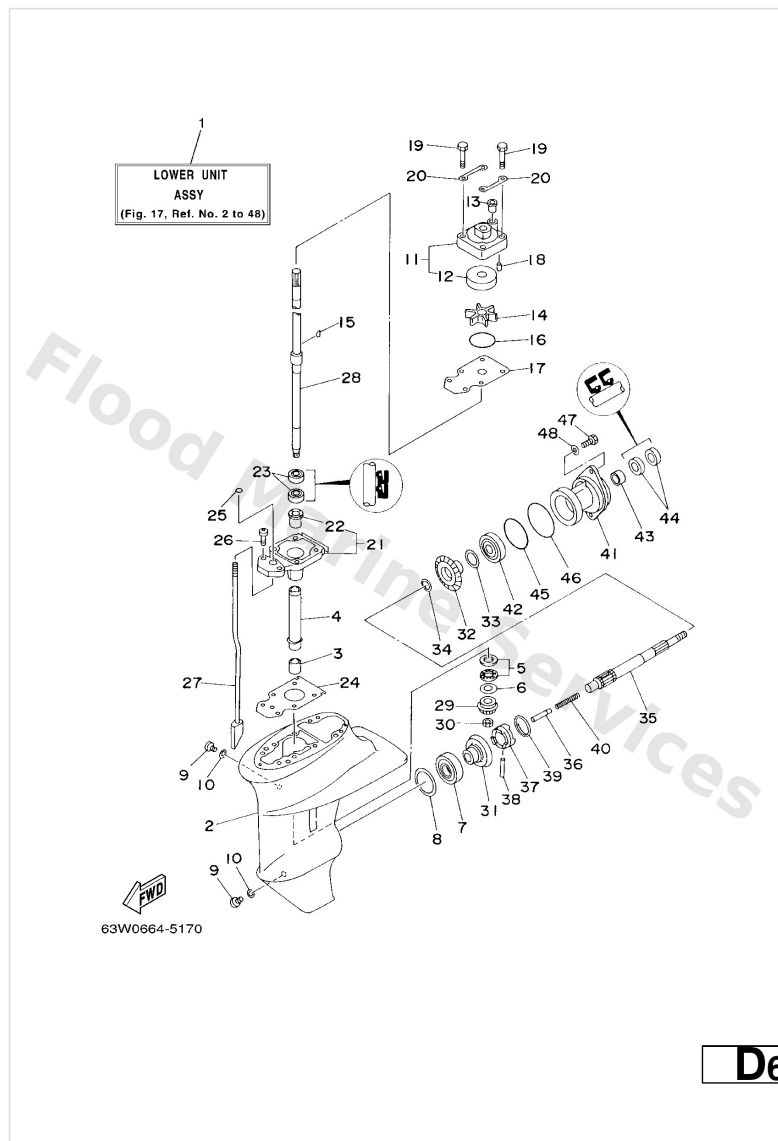
Ref	Part	
1	63V-45300-03-4D Lower unit assembly S	Buy now
1	63V-45300-13-4D Lower unit assembly L	Buy now
1	65E-45300-02-4D 17 – S	Buy now
1	65E-45300-12-4D 17 – L	Buy now
1	65E-45300-32-4D 17 – U	Buy now
2	63V-45311-01-4D Casing, lower	Buy now
3	93315-314V8 Bearing, needle (6e7)	Buy now
4	63V-45536-00 Sleeve, drive shaft	Buy now
5	93341-41414 Bearing	Buy now
6	6E8-45587-10-13 Shim (t:1.13mm) UR	Buy now
6	6E8-45587-10-20 Shim (t:1.20mm) UR	Buy now
7	93332-00005 Brg,cyl-cal roller 0.19g nt	Buy now
8	664-45567-01-10 Shim (t:0.10mm) UR	Buy now
8	664-45567-01-12 Shim (t:0.12mm) UR	Buy now
8	664-45567-01-15 Shim (t:0.15mm) UR	Buy now

Lower Casing. Drive 1



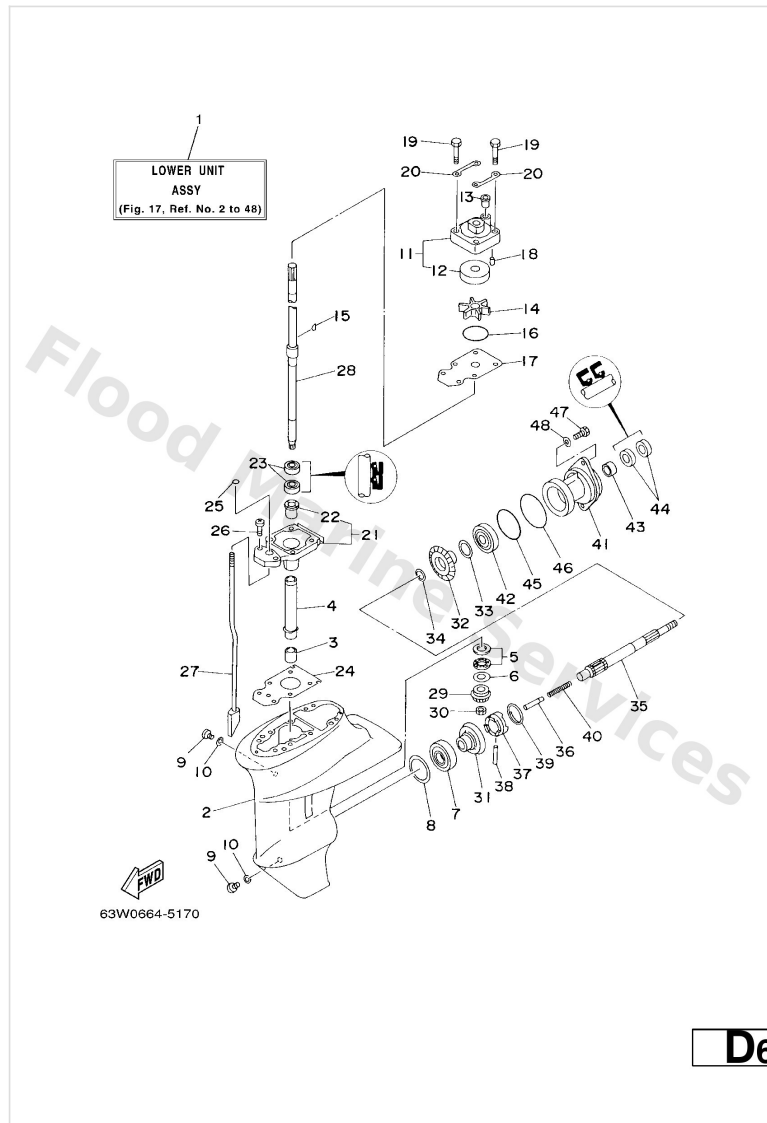
Ref	Part	
8	664-45567-01-18 Shim (t:0.18mm) UR	Buy now
8	664-45567-01-30 Shim (t:0.30mm) UR	Buy now
8	664-45567-01-40 Shim (t:0.40mm) UR	Buy now
8	664-45567-01-50 Shim (t:0.50mm) UR	Buy now
9	90340-08002 Plug, straight screw	Buy now
10	90430-08020 Gasket	Buy now
11	63V-44301-00 Water pump housing comp.	Buy now
11	63V-44301-40 Water pump housing comp. FOR CHROMATE	Buy now
12	63V-44322-00 Insert, cartridge	Buy now
12	63V-44322-40 Insert, cartridge	Buy now
13	647-44366-00 Damper, water seal 2	Buy now
14	63V-44352-01 Impeller	Buy now
15	63V-44338-00 Key, woodruff	Buy now
16	93210-44398 O-ring(55x)	Buy now
17	63V-44323-00 Outer plate, cartridge	Buy now

Lower Casing. Drive 1



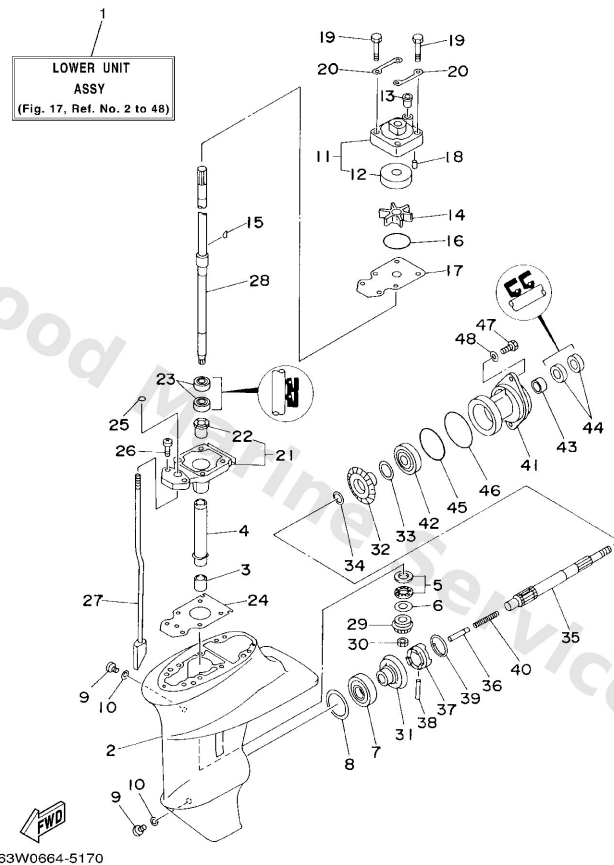
Ref	Part	
17	63V-44323-40 Outer plate, cartridge FOR CHROMATE	Buy now
18	93604-12M07 Pin, dowel (688)	Buy now
19	97080-08045 Bolt, hexagon	Buy now
20	63V-44328-00 Plate	Buy now
21	63V-45331-00-5B Housing, bearing	Buy now
22	90381-14020 Bushing, drive shaft 1	Buy now
23	93101-20048 Oil seal (20x30x6-648)	Buy now
24	63V-45315-A0 Packing, lower casing	Buy now
25	93210-06ME6 O-ring	Buy now
26	97080-08025 Screw, bind(j36)	Buy now
27	63V-44150-00 Shift cam assembly S	Buy now
27	63V-44150-10 Shift cam assembly L	Buy now
27	63V-44150-30 Shift Cam assembly U	Buy now
28	63V-45510-01 Drive shaft assembly S	Buy now
28	63V-45510-11 Drive shaft assembly L	Buy now

Lower Casing. Drive 1



Ref	Part	
28	63V-45510-31 17 - U	Buy now
29	63V-45551-00 Pinion	Buy now
30	90179-08M06 Nut (6e7)	Buy now
31	6E7-45560-01 Gear	Buy now
32	6E7-45571-00 Gear 2	Buy now
33	626-45577-00-01 Shim (t:0.10mm) UR	Buy now
33	626-45577-00-03 Shim (t:0.30mm) UR	Buy now
33	626-45577-00-05 Shim (t:0.50mm) UR	Buy now
34	90201-17682 Washer, plate (2k7)	Buy now
35	683-45611-00 Shaft propeller	Buy now
36	650-45635-00 Plunger, shift	Buy now
37	682-45631-00 Clutch, dog	Buy now
38	90250-05010 Pin straight 648456320000	Buy now
39	648-45633-00 Ring, cross pin	Buy now
40	90501-14M06 Spring, compression	Buy now

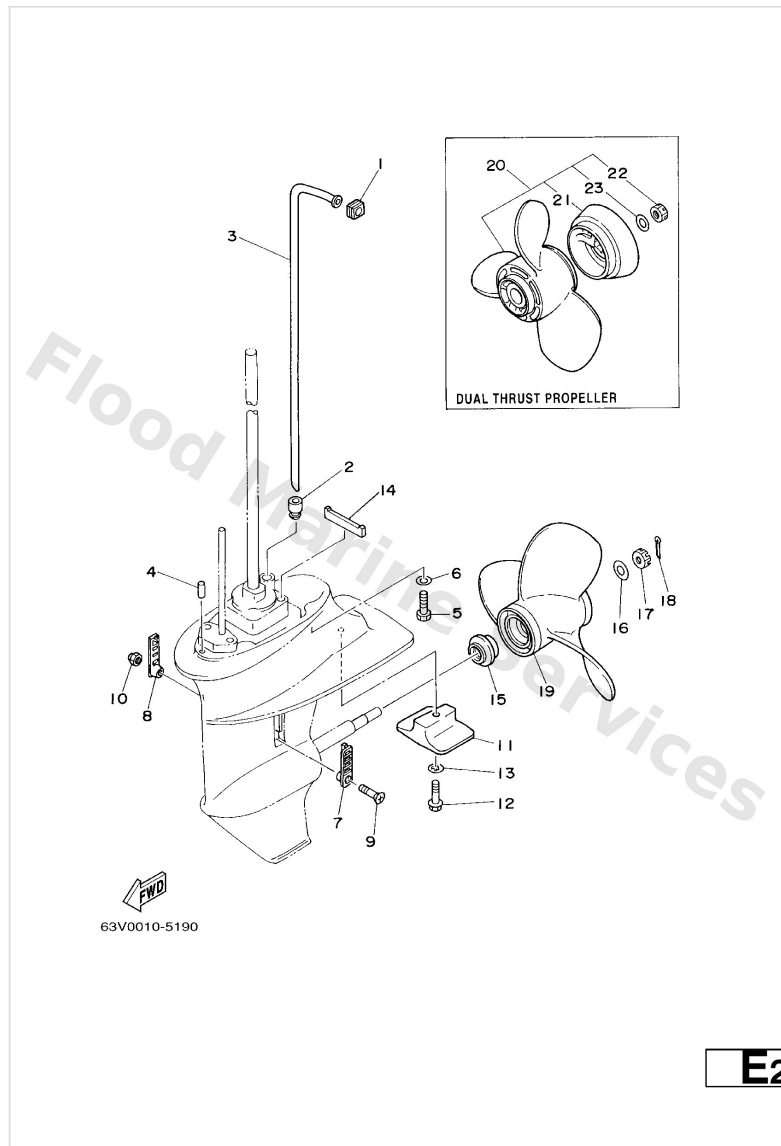
Lower Casing. Drive 1



D6

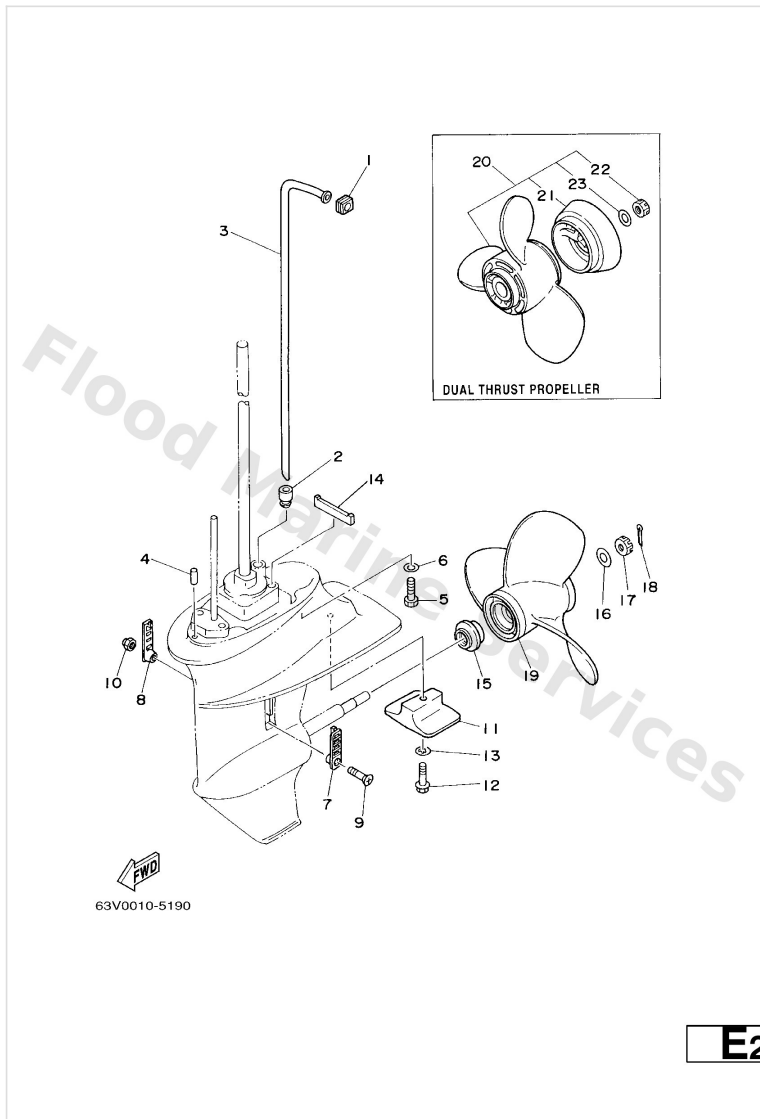
Ref	Part	
41	683-45361-02-4D Cap, lower casing	Buy now
42	93306-00501 Bearing(1ff)	Buy now
43	93315-317U2 Brg,cyl-cal roller 14g (683)	Buy now
44	93101-17054 Oil seal (17x30x6-650)	Buy now
45	93210-57M09 O-ring (683)	Buy now
46	93210-56M80 O-ring(6j8)	Buy now
47	97095-06020 Bolt(7u8)	Buy now
48	92995-06600 Washer, plain (646)	Buy now

Lower Casing. Drive 2



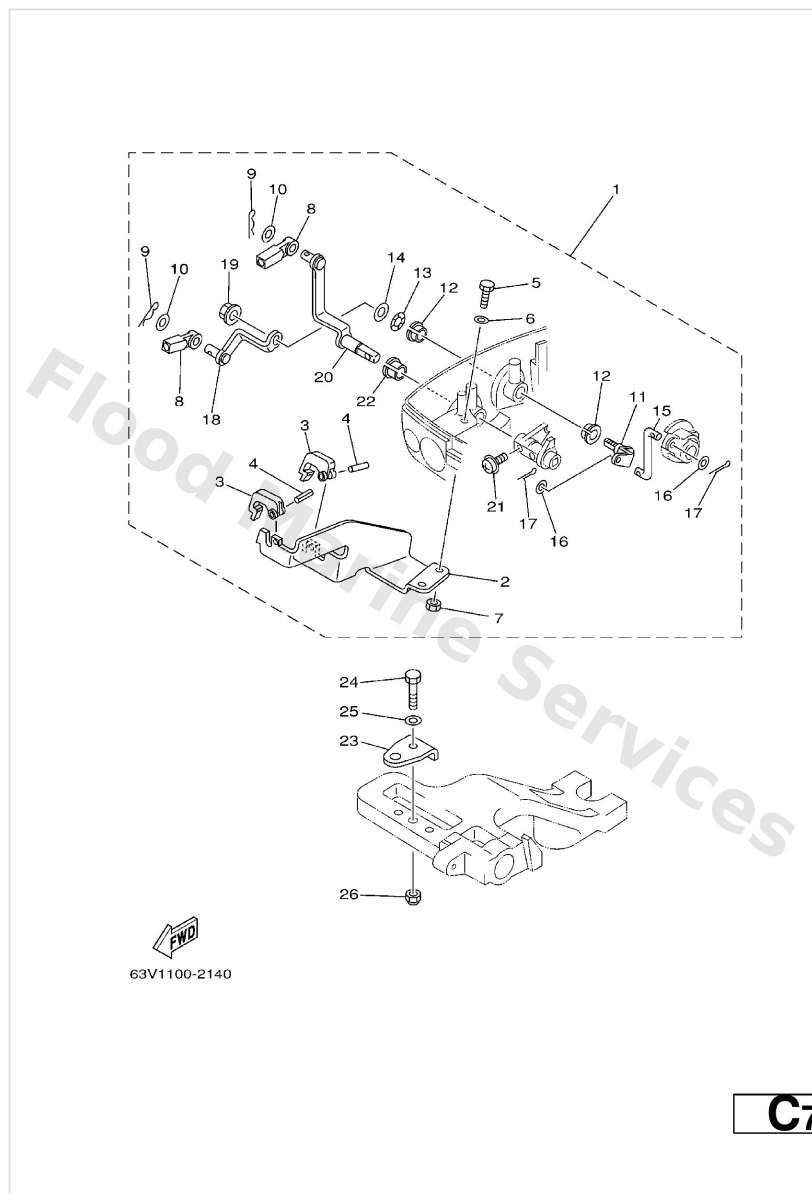
Ref	Part	
1	63V-44365-10 Damper, water seal 1	Buy now
2	63V-44368-00 Rubber, water seal 4	Buy now
3	63V-44361-01 Tube, water S	Buy now
3	63V-44361-11 Tube, water L	Buy now
3	63V-44361-31 Tube, Water U	Buy now
4	93604-12M07 Pin, dowel (688)	Buy now
5	97075-08030 Bolt, hexagon (fj1)	Buy now
6	92995-08600 Washer, plain (663)	Buy now
7	6G1-45214-00 Cover, water inlet	Buy now
8	63V-45215-00 Cover, water inlet	Buy now
9	90152-05M04 Screw, countersunk	Buy now
10	90185-05002 Nut nylon (sus)(ex4)	Buy now
11	61N-45251-01 Anode	Buy now
12	95895-06030 Bolt, flange deep recess	Buy now
13	92990-06300 Washer, tooth	Buy now

Lower Casing. Drive 2



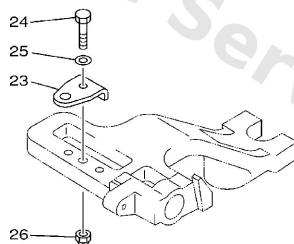
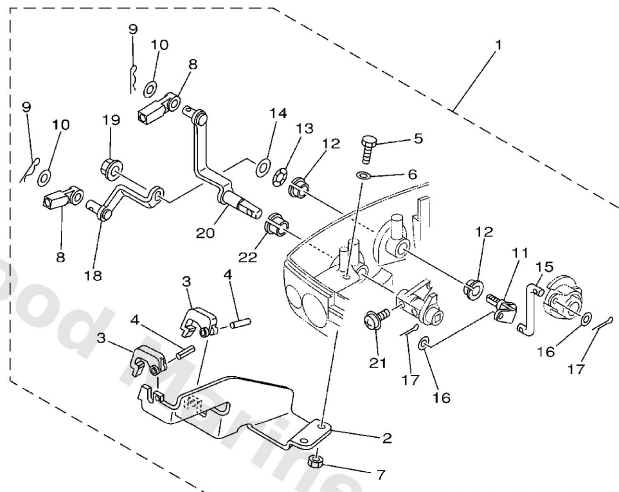
Ref	Part	
14	63V-45375-00 Damper, seal	Buy now
15	6E7-45987-01 Spacer	Buy now
16	90201-10M01 Washer, plate(6m7)	Buy now
17	90171-10M01 Nut castle (683)	Buy now
18	91490-30020 Pin cotter	Buy now
19	63V-45943-00-EL Propeller (3x9-1/4 x11 -j1) UR	Buy now
19	683-45941-00-EL Propeller (3x9-1/4"x12"-j) UR	Buy now
19	683-45943-00-EL Propeller (3x9-1/4"x10-1/2"-j) UR	Buy now
19	683-45945-00-EL Propeller (3X9-1/4"X9"-j) UR	Buy now
19	683-45947-00-EL Propeller (3X9-1/4"x8"-j) UR	Buy now
19	683-45949-00-EL Propeller (3x9-1/2"x6-1/2"-j) UR	Buy now
19	683-45952-00-EL Propeller (3X9-1/4"x9-3/4"-j) UR	Buy now
21	6E7-45986-00 Ring, deflector	Buy now
22	90171-10M07 Nut, castle(6g8)	Buy now
23	90201-10M02 Washer, plate(6g9)	Buy now

Remote Control Attachment



Ref	Part	
1	63V-48501-00 Remote cont. attachment assembly AP	Buy now
2	63V-48531-00 Bracket, remote control 1	Buy now
3	682-48538-50 Clamp, cable	Buy now
4	91690-30012 Pin, spring	Buy now
5	97095-06016 Bolt, hexagon deep recess	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	95380-06600 Nut(661)	Buy now
8	663-48344-00 Cable end, remote control	Buy now
9	90468-18008 Clip 620436610000	Buy now
10	90201-08M12 Washer plate (682)	Buy now
11	63V-42154-00 Lever, throttle control	Buy now
12	90386-10025 Bushing (658)	Buy now
13	90206-10M04 Washer, wave (676)	Buy now
14	90201-10M02 Washer, plate(6g9)	Buy now
15	63V-42192-00 Rod 2	Buy now

Remote Control Attachment

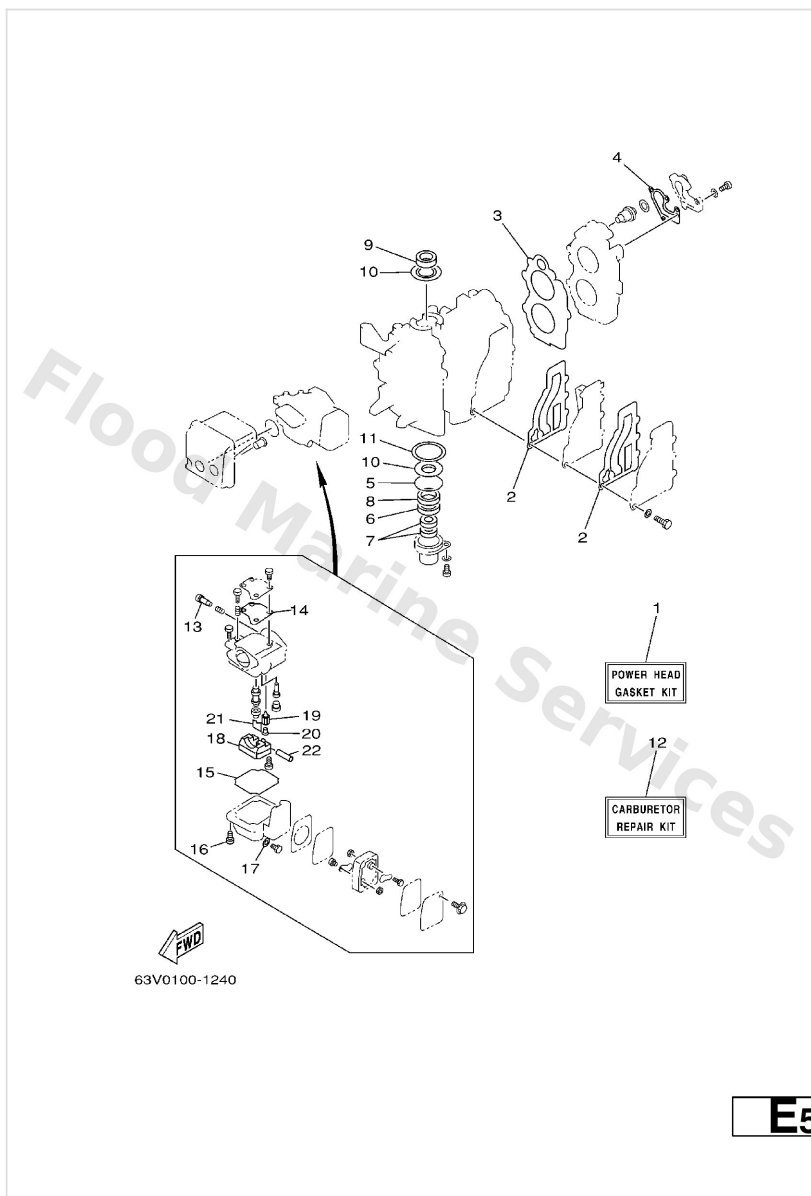


63V1100-2140

C7

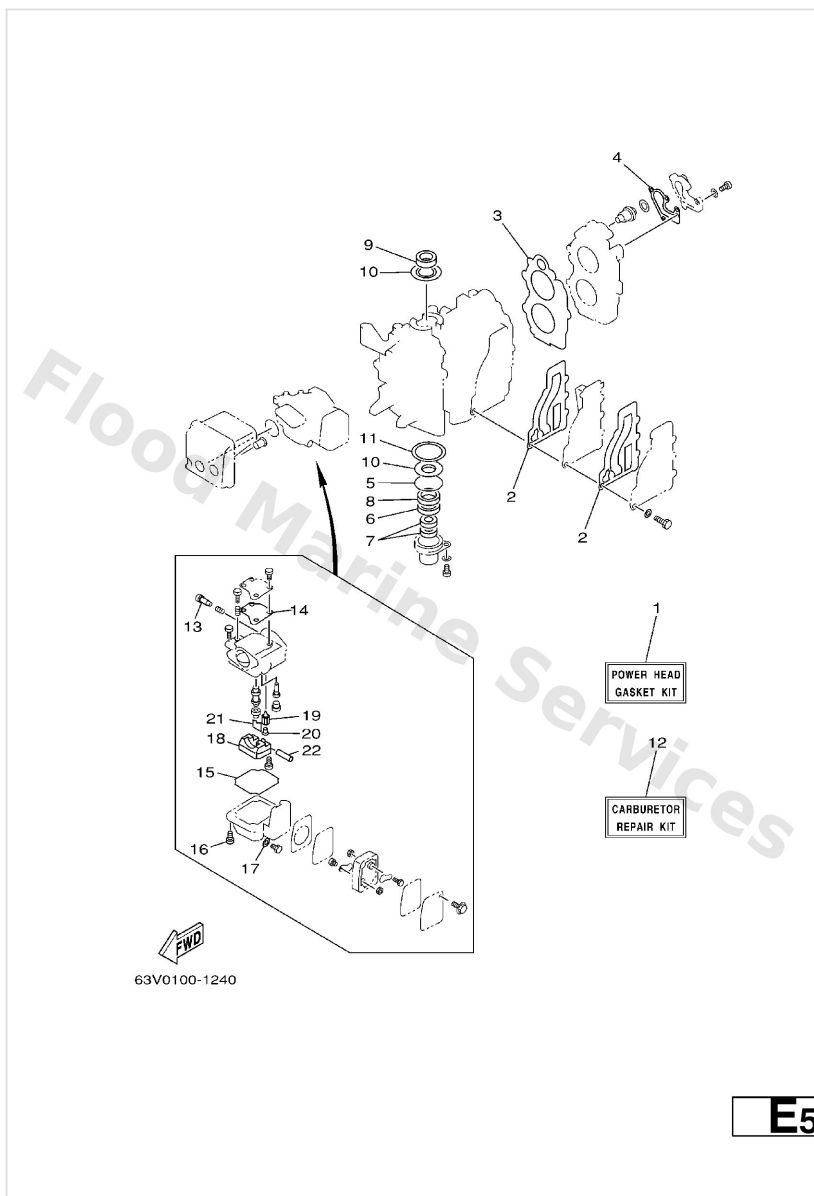
Ref	Part	
16	90201-04M06 Washer, plate(26h)	Buy now
17	91490-20010 Pin, cotter	Buy now
18	63V-48534-00 Throttle lever, control	Buy now
19	95780-08300 Nut, nylon (6j8)	Buy now
20	63V-48544-00 Lever, shiftcontrol	Buy now
21	90159-05M25 Screw,pan head (646)	Buy now
22	90386-10009 Bushing 6484418600	Buy now
23	63V-48511-01 Hook, steering AP	Buy now
24	97075-08035 Bolt(70w) AP	Buy now
25	92995-08600 Washer, plain (663) AP	Buy now
26	90185-08057 Nut, nylon (6j8) AP	Buy now

Repair Kit 1



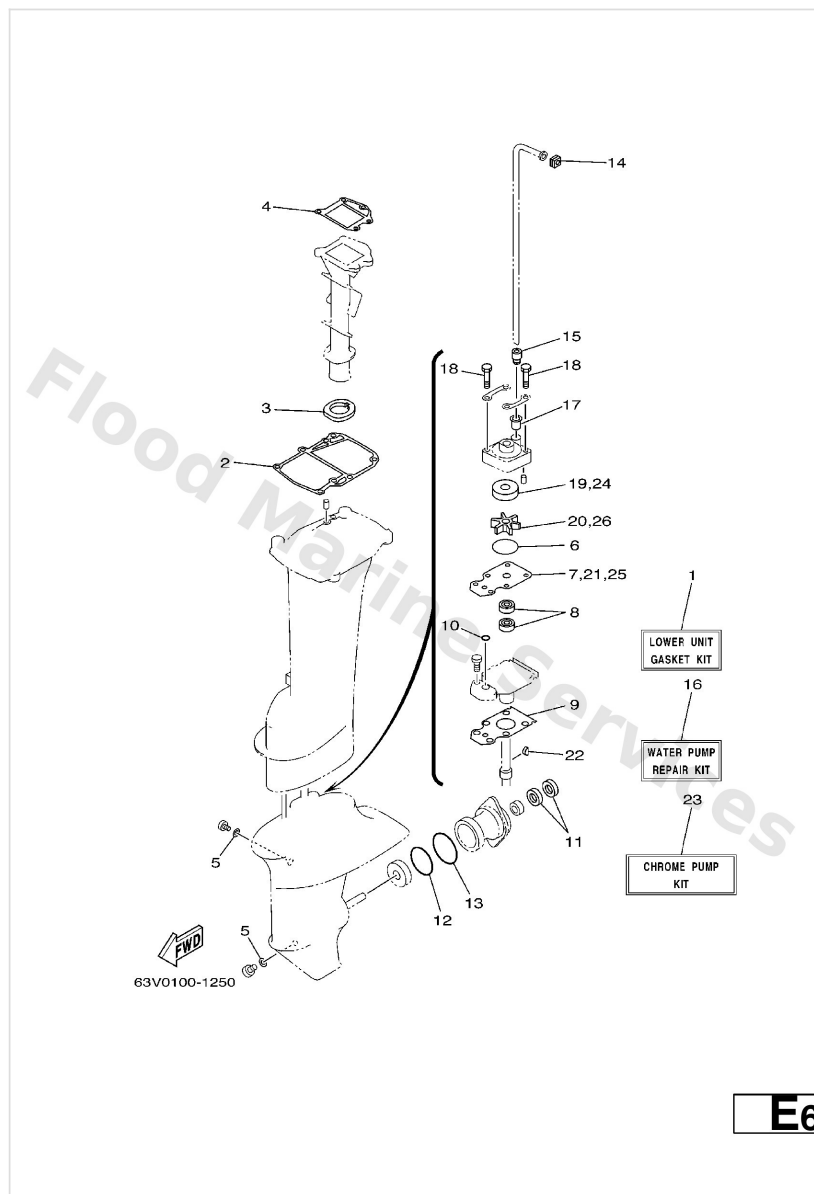
Ref	Part	
1	63V-W0001-02 Gasket kit	Buy now
2	63V-41112-A0 Gasket, exhaust inner cover	Buy now
3	63V-11181-A1 Gasket, cylinder head 1	Buy now
4	682-12414-A1 Gasket, cover	Buy now
5	93210-46M16 O-ring (688)	Buy now
6	93101-25018 Oil seal	Buy now
7	93101-13018 Oil seal	Buy now
8	93102-25M48 Oil seal(63v)	Buy now
9	93110-23M00 Oil seal (682)	Buy now
10	63V-11445-00 Spacer	Buy now
11	90201-46M29 Washer, plate(63v)	Buy now
12	63V-W0093-00 Carburetor repair kit	Buy now
13	679-14923-00 Screw, pilot	Buy now
14	63V-14126-00 Gasket	Buy now
15	63V-14984-00 Gasket, float chamber	Buy now

Repair Kit 1



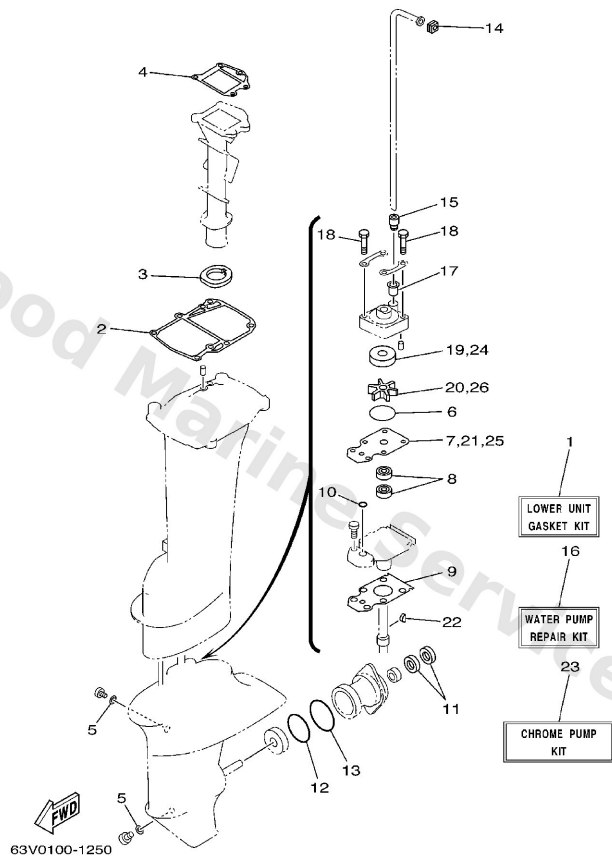
Ref	Part	
16	97980-04114 Screw, pan head(ga5)	Buy now
17	6G1-14398-00 Washer	Buy now
18	63V-14985-00 Float	Buy now
19	6G1-14546-01 Valve, needle	Buy now
20	676-14186-00 Pin, valve	Buy now
21	663-14159-00 Clip	Buy now
22	6H4-14548-00 Pin, float arm	Buy now

Repair Kit 2



Ref	Part	
1	63V-W0001-22 Lower unit gasket kit	Buy now
1	65G-W0001-C1 21 – FOR CHROMATE	Buy now
2	63V-45113-A1 Gasket, upper casing	Buy now
3	63V-41135-00 Gasket, exhaust manifold	Buy now
4	63V-41133-A1 Gasket, exhaust manifold 1	Buy now
5	90430-08020 Gasket	Buy now
6	93210-44398 O-ring(55x)	Buy now
7	63V-44323-00 Outer plate, cartridge	Buy now
7	63V-44323-40 Outer plate, cartridge	Buy now
8	93101-20048 Oil seal (20x30x6-648)	Buy now
9	63V-45315-A0 Packing, lower casing	Buy now
10	93210-06ME6 O-ring	Buy now
11	93101-17054 Oil seal (17x30x6-650)	Buy now
12	93210-57M09 O-ring (683)	Buy now
13	93210-56M80 O-ring(6j8)	Buy now

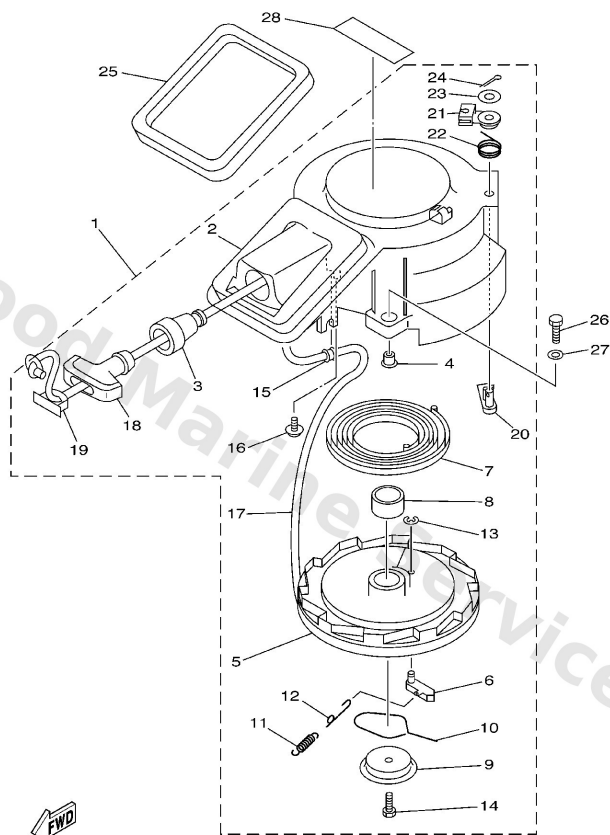
Repair Kit 2



E6

Ref	Part	
14	63V-44365-10 Damper, water seal 1	Buy now
15	63V-44368-00 Rubber, water seal 4	Buy now
16	63V-W0078-01 Water pump repair kit	Buy now
16	65G-W0078-01 21 – FOR CHROMATE	Buy now
17	647-44366-00 Damper, water seal 2	Buy now
18	97080-08045 Bolt, hexagon	Buy now
19	63V-44322-00 Insert, cartridge	Buy now
19	63V-44322-40 Insert, cartridge	Buy now
20	63V-44352-01 Impeller	Buy now
22	63V-44338-00 Key, woodruff	Buy now
23	63V-W0078-0A Water pump repair kit	Buy now

Starter

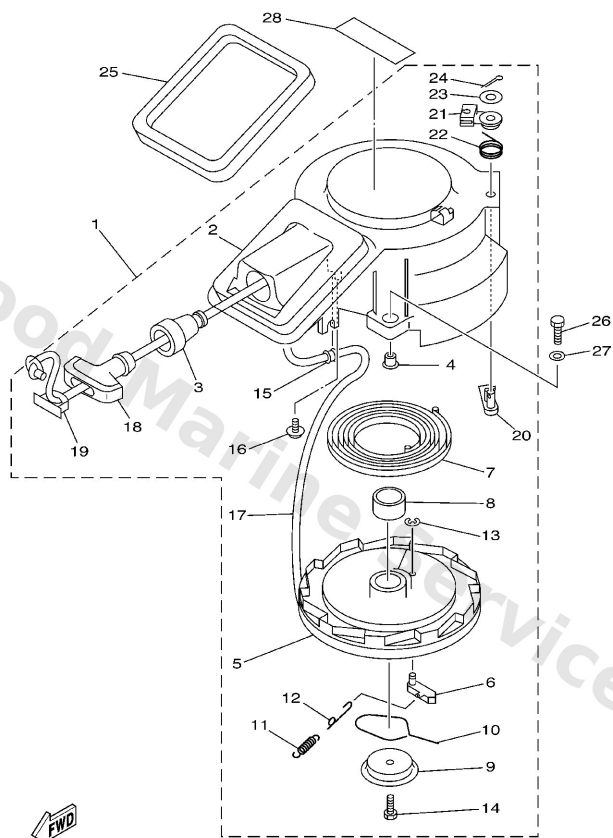


63V1200-2070

B5

Ref	Part	
1	63V-15710-12 Starter assembly WITH SAFETY DEVICE	Buy now
2	63V-15711-01 Case, starter	Buy now
3	63V-15795-01 Guide, rope	Buy now
4	90387-06M05 Collar(6h4)	Buy now
5	63V-15714-00 Drum, sheave	Buy now
6	63V-15741-00 Pawl, drive	Buy now
7	63V-15713-00 Spring, starter	Buy now
8	63V-15753-00 Bush	Buy now
9	63V-15716-00 Plate, drive	Buy now
10	63V-15705-01 Spring, drive pawl	Buy now
11	63V-15767-01 Spring	Buy now
12	63V-15784-01 Spring, return	Buy now
13	63V-15744-00 Circlip	Buy now
14	63V-15768-00 Screw	Buy now
15	63V-15764-00 Collar 1	Buy now

Starter

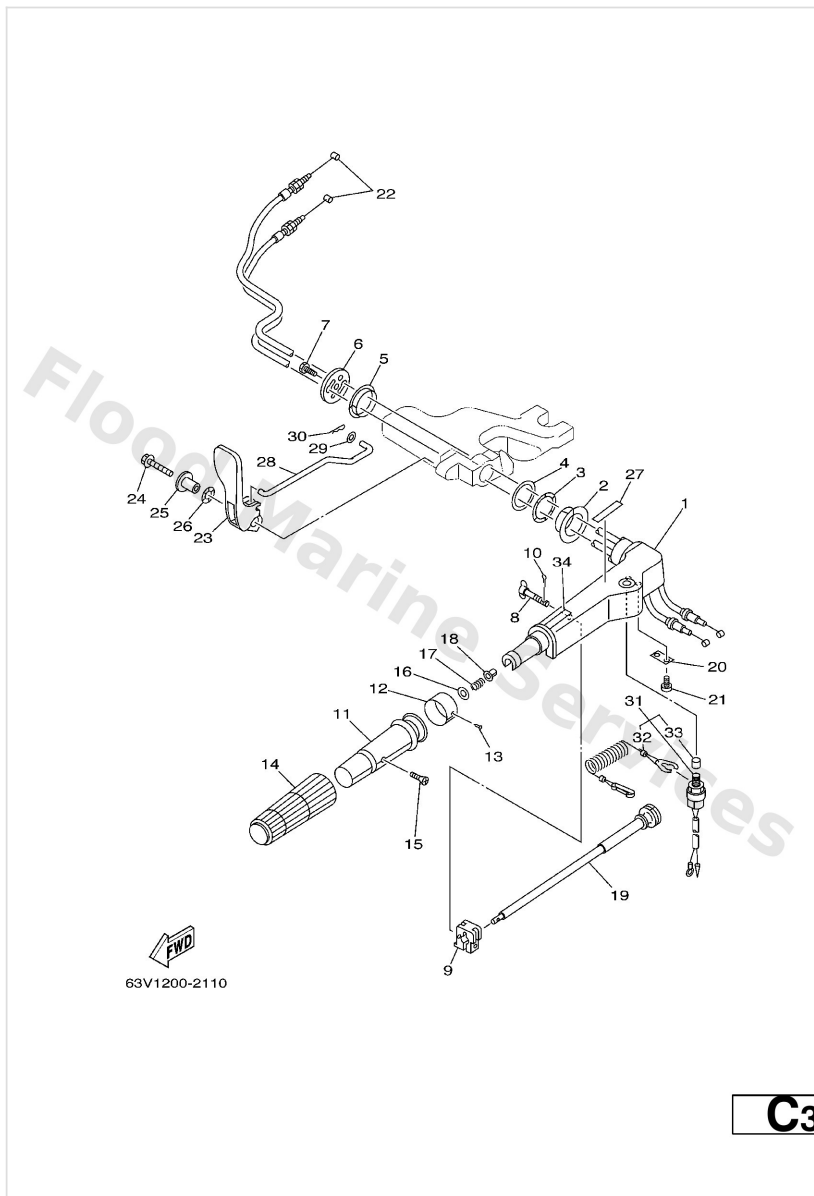


63V1200-2070

B5

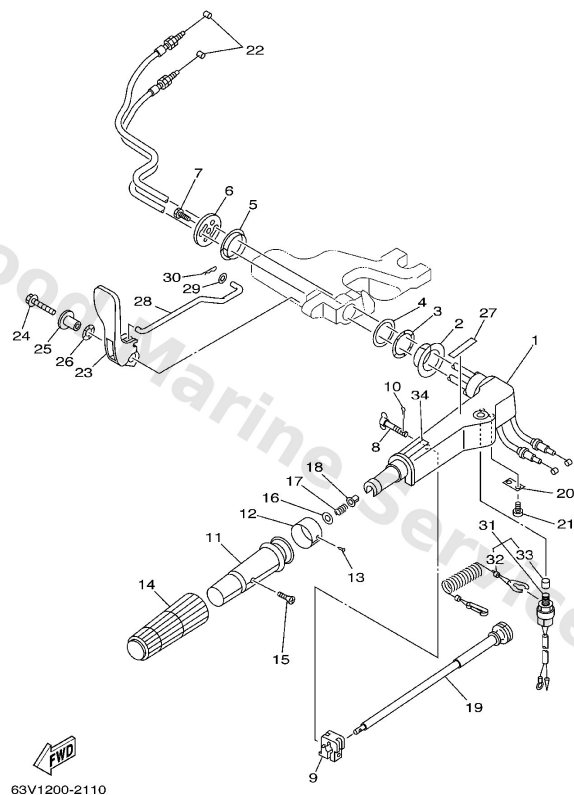
Ref	Part	
16	63V-15793-00 Screw	Buy now
17	* item_description	Buy now
18	6G1-15755-00 Handle, starter	Buy now
19	6G1-15779-00 Cover	Buy now
20	63V-15794-00 Stopper	Buy now
21	63V-15748-00 Plunger, starter stop	Buy now
22	63V-15734-00 Spring, return	Buy now
23	63V-15726-00 Washer, flat	Buy now
24	91490-16018 Pin, cotter (e57)	Buy now
25	63V-15762-00 Seal, rubber 2	Buy now
26	97095-06020 Bolt(7u8)	Buy now
27	92995-06600 Washer, plain (646)	Buy now
28	6A1-83625-41 Mark 5 FOR CARIB	Buy now

Steering



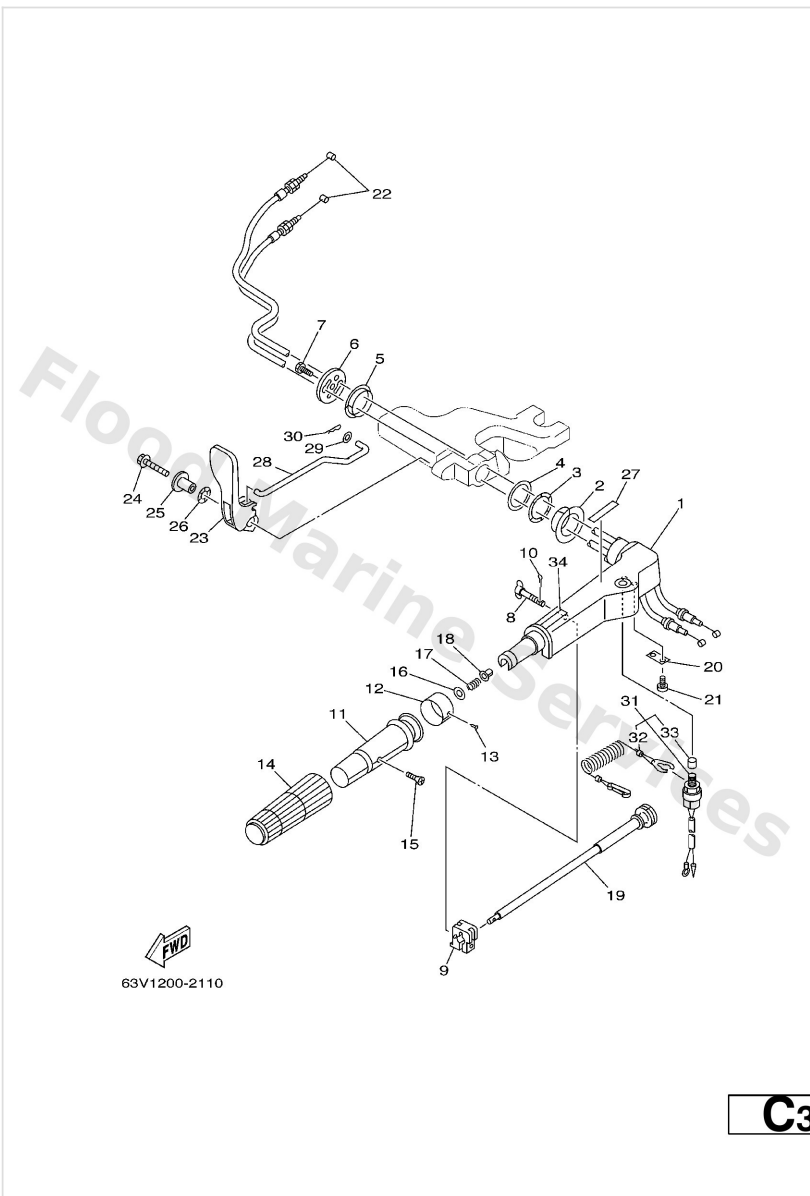
Ref	Part	
1	63V-42111-00-4D Handle, steering	Buy now
2	90386-34M97 Bush(63v)	Buy now
3	90206-36M21 Washer, wave(63v)	Buy now
4	90202-36M55 Washer, plate(63v)	Buy now
5	90386-33M96 Bush(63v)	Buy now
6	6G1-42131-01 Cover, handle steering	Buy now
7	97095-06020 Bolt(7u8)	Buy now
8	6G1-42125-01 Bolt, friction adjusting	Buy now
9	6G1-42126-00 Piece, friction	Buy now
10	91490-16010 Pin, cotter	Buy now
11	664-42119-00 Grip, steering handle	Buy now
12	697-42137-10 Indicator, throttle	Buy now
12	6H2-42137-00 Indicator, throttle	Buy now
13	90269-02M09 Rivet(6l5)	Buy now
14	6G1-42177-00 Rubber, handle	Buy now

Steering



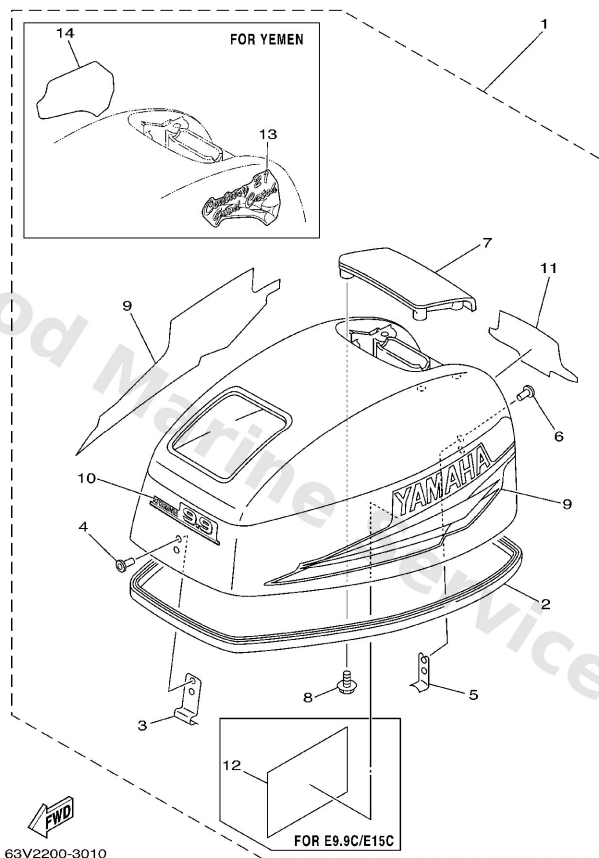
Ref	Part	
15	90149-05M13 Screw, countersunk	Buy now
16	92903-10600 Washer, plate	Buy now
17	90501-23215 Spring (655)	Buy now
18	90386-08032 Bushing (650)	Buy now
19	6G1-42138-01 Lever, throttle	Buy now
20	6E0-42159-02 Stay	Buy now
21	97885-05012 Screw,pan head (646)	Buy now
22	6L2-26301-00 Throttle cable assembly	Buy now
23	63V-44111-02 Handle, gear shift FOR FRONT SHIFT	Buy now
24	90119-06M05 Bolt, with washer(6l2) FOR FRONT SHIFT	Buy now
25	90387-06M86 Collar FOR FRONT SHIFT	Buy now
26	90206-15M18 Washer, wave(6l2) FOR FRONT SHIFT	Buy now
27	6E0-44191-11 Indicator, shift FOR FRONT SHIFT	Buy now
28	63V-44124-02 Link, shift rod FOR FRONT SHIFT	Buy now
29	90202-06009 Washer plate 626427510000 FOR FRONT SHIFT	Buy now

Steering



Ref	Part	
30	90468-18008 Clip 620436610000 FOR FRONT SHIFT	Buy now
31	65W-82575-01 Engine stop switch assembly	Buy now
32	682-82556-00 Lanyard, stop switch	Buy now
33	689-8257Y-00 Cap	Buy now
34	6E0-83627-41 Label, caution 7 FOR CARIB	Buy now

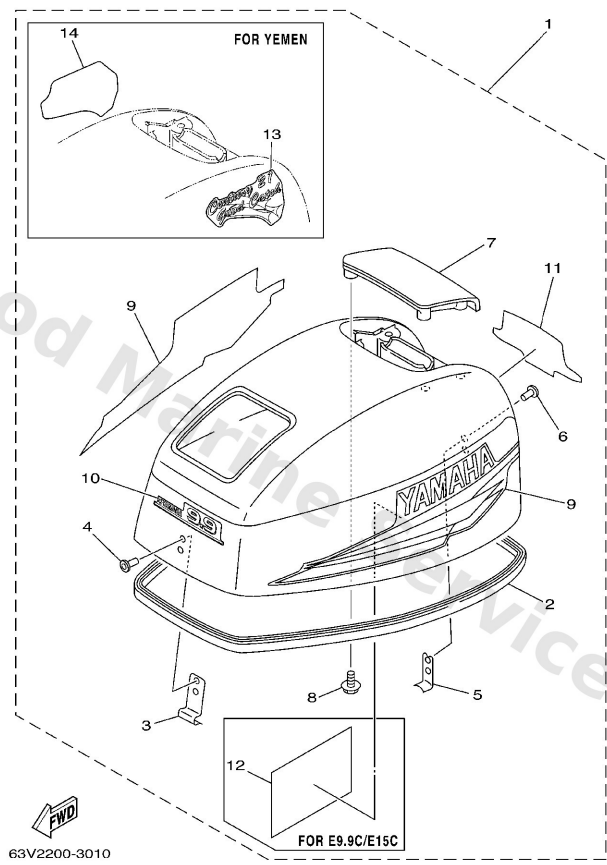
Top Cowling



A4

Ref	Part	
2	63V-42615-00 Seal	Buy now
3	6G1-42651-02 Hook	Buy now
4	90266-04M04 Rivet(6e7)	Buy now
5	6L2-42647-00 Holder, clamp band	Buy now
8	97595-06516 Bolt, with washer(6r6)	Buy now
9	63V-W0070-11 Graphic set	Buy now
9	65E-W0070-H0 1-	Buy now
9	65F-W0070-H0 1-	Buy now
10	63V-42677-20 Graphic, rear	Buy now
10	63W-42677-20 Graphic, front	Buy now
10	677-42677-J0 Graphic, front	Buy now
11	63V-42678-10 Graphic, rear	Buy now
11	63W-42678-10 Graphic, front	Buy now
11	65E-42678-H0 Graphic, Rear	Buy now
11	65F-42678-H0 Graphic, Rear	Buy now

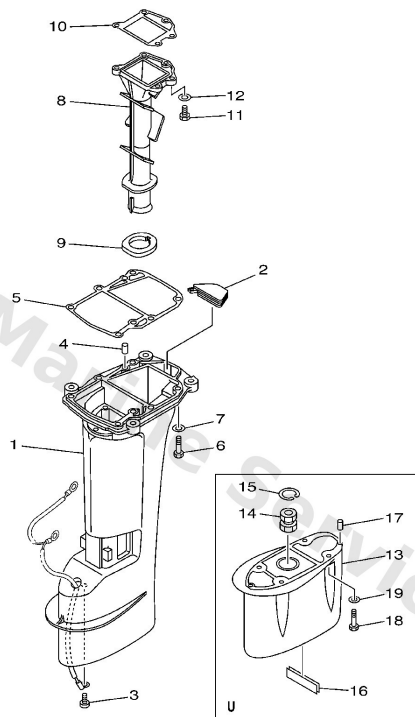
Top Cowling



A4

Ref	Part	
12	677-13437-08 1-	Buy now
13	66T-42681-Y0 Mark, Cowling FOR YEMEN	Buy now
14	66T-42682-Y0 Mark, Cowling FOR YEMEN	Buy now

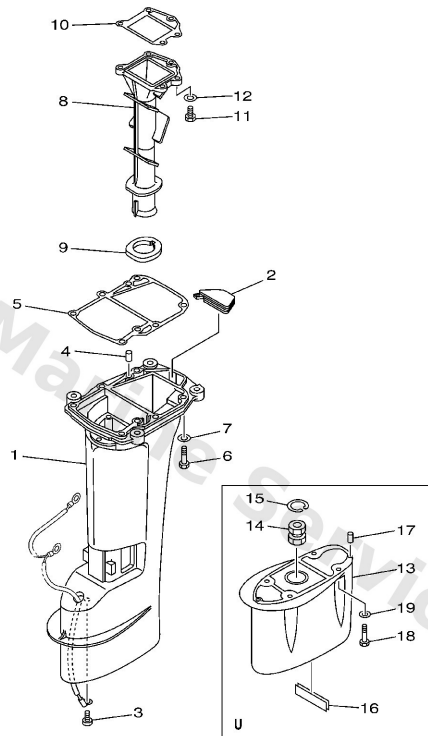
Upper Casing



D5

Ref	Part	
1	63V-45111-04-4D Casing, Upper S	Buy now
1	63V-45111-14-4D 16 – L/U	Buy now
2	63V-45126-00 Plate, seal damper	Buy now
3	90157-06M06 Screw, pan head(6m7)	Buy now
4	93606-12019 Pin, dowel (614)	Buy now
5	63V-45113-A1 Gasket, upper casing	Buy now
6	97095-08030 Bolt, hexagon (fj1)	Buy now
19	92995-08600 Washer, plain (663) U	Buy now
8	65F-41131-00-5B Manifold, ext. 1	Buy now
9	63V-41135-00 Gasket, exhaust manifold	Buy now
10	63V-41133-A1 Gasket, exhaust manifold 1	Buy now
11	97095-06020 Bolt(7u8)	Buy now
12	92995-06600 Washer, plain (646)	Buy now
13	63V-45211-30-4D 16 – U	Buy now
14	682-45318-00 Bushing, drive shaft U	Buy now

Upper Casing



63V2200-3160

D5

Ref	Part	
15	93420-30042 Circlip (650) U	Buy now
16	63V-45127-00 Seal U	Buy now
17	93604-12M07 Pin, dowel (688) U	Buy now
18	97075-08030 Bolt, hexagon (fj1) U	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.