



Yamaha F100AET 2003

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

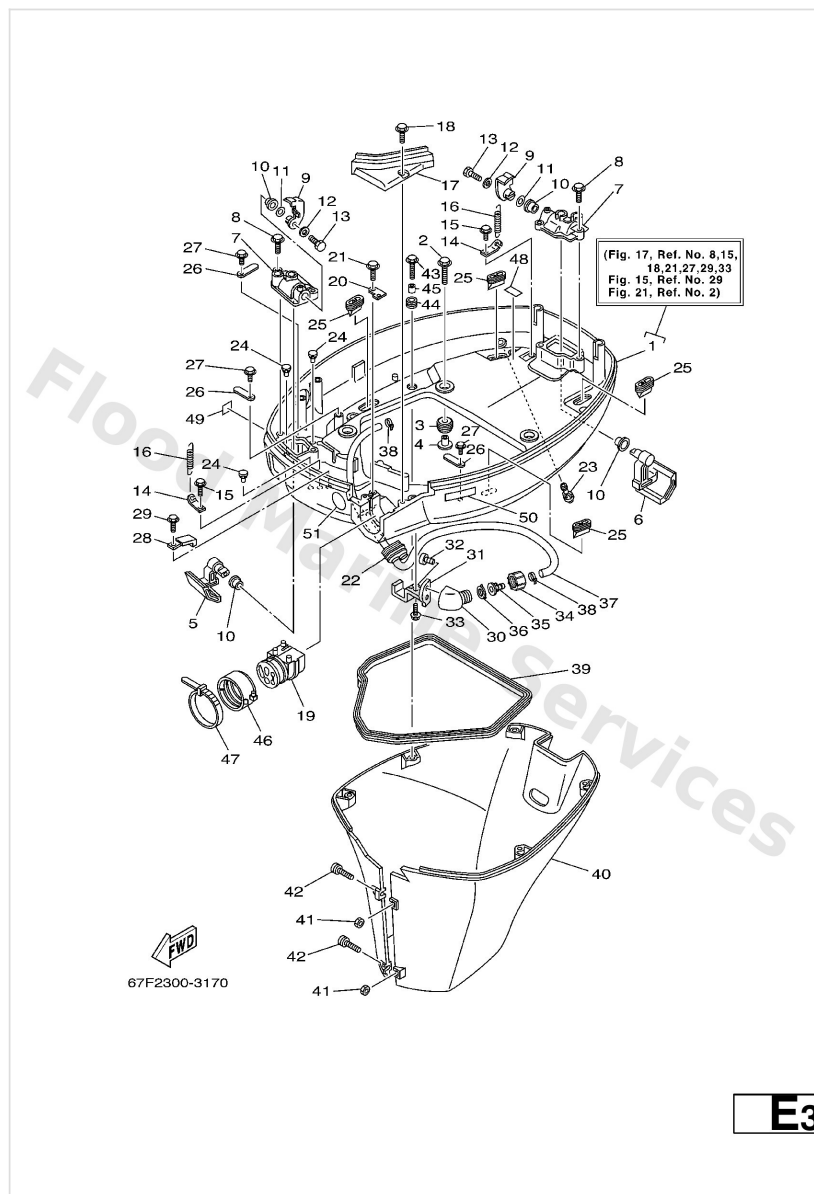
Authorised Yamaha Dealers



Contents

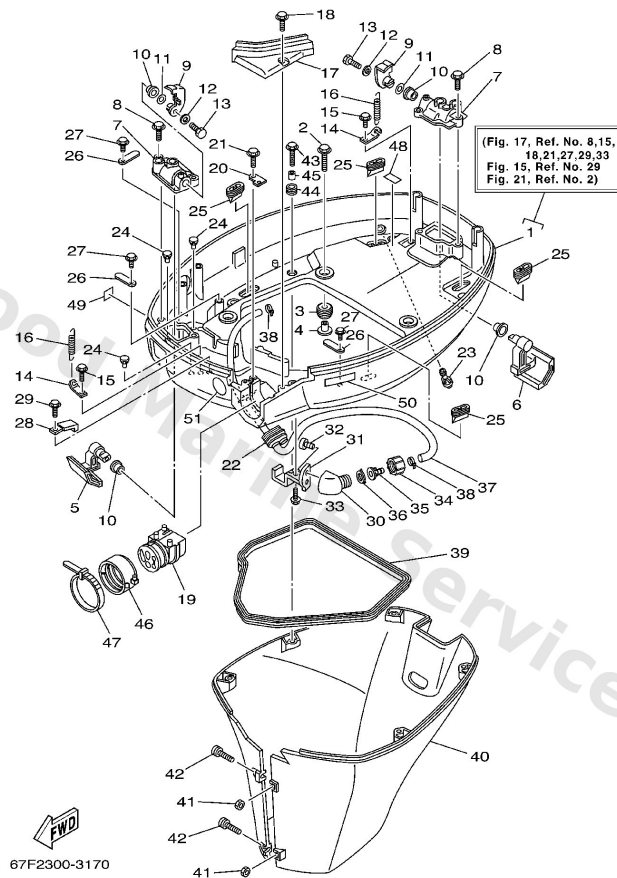
BOTTOM COWLING	3
BRACKET 1	7
BRACKET 2	10
CARBURETOR 1	13
CARBURETOR 2	17
CARBURETOR 3	19
CONTROL	21
CRANKSHAFT. PISTON	24
CYLINDER. CRANKCASE 1	26
CYLINDER. CRANKCASE 2	29
ELECTRICAL 1	32
ELECTRICAL 2	34
ELECTRICAL 3	37
FUEL 1	39
FUEL 2	42
FUEL TANK	43
GENERATOR	44
INTAKE	46
LOWER CASING. DRIVE 1	48
LOWER CASING. DRIVE 2	54
METER	57
OIL PAN	59
OPTIONAL PARTS	61
POWER TRIM & TILT ASSY 1	62
POWER TRIM & TILT ASSY 2	68
REMOTE CONTROL ASSY	69
REMOTE CONTROL BOX	74
REPAIR KIT 1	75
REPAIR KIT 2	77
REPAIR KIT 3	79
STARTING MOTOR	81
STEERING 1	84
STEERING 2	88
STEERING FRICTION	92
STEERING GUIDE	94
TOP COWLING	95
UPPER CASING	97
VALVE	99

Bottom Cowling



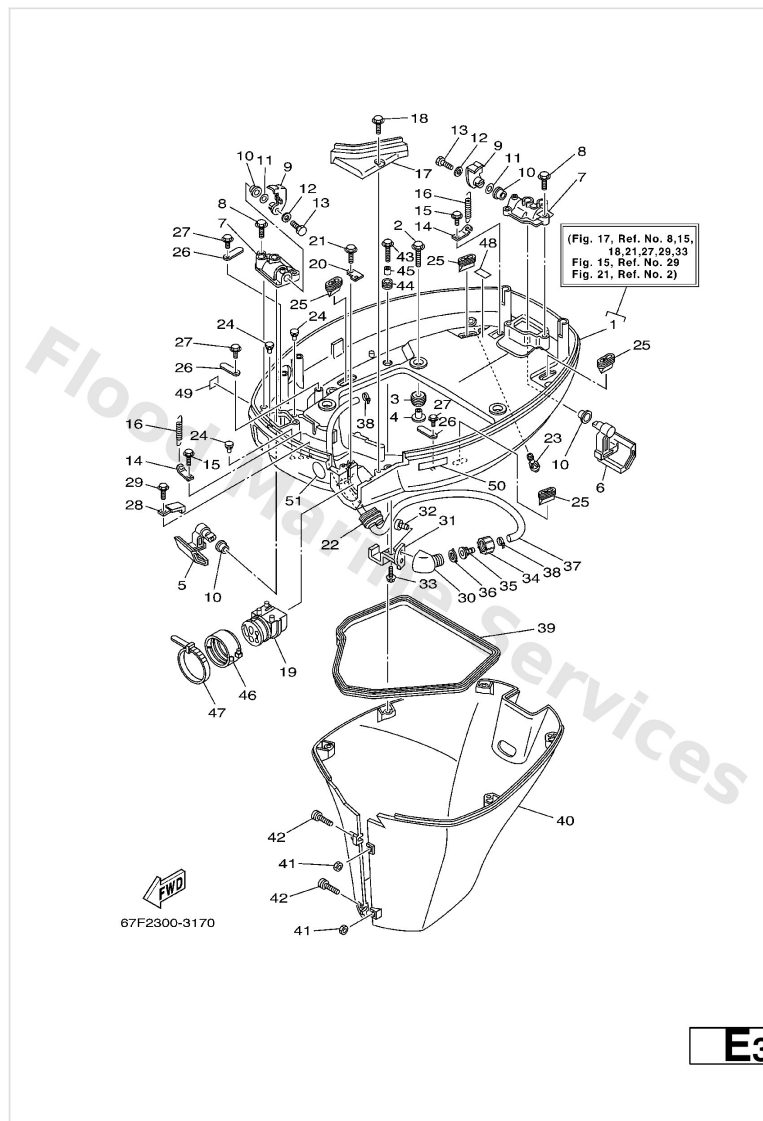
Ref	Part	
1	67F-42710-01-4D Bottom cowling assembly	Buy now
2	90119-08M22 Bolt, with washer	Buy now
3	90480-22M15 Grommet (6e5)	Buy now
4	90387-08M37 Coller (6e5)	Buy now
5	67F-42815-00-4D Lever, clamp	Buy now
6	67F-42816-00-4D Lever, clamp	Buy now
7	67F-42828-00-5B Plate, clamp	Buy now
8	90109-06M82 Bolt	Buy now
9	67F-42818-00 Lever, clamp	Buy now
10	90386-15M73 Bush(6I2)	Buy now
11	90206-15M18 Washer, wave(6I2)	Buy now
12	90201-06068 Washer,plate (6k8)	Buy now
13	97095-06016 Bolt, hexagon deep recess	Buy now
14	64D-43144-00 Hook, spring	Buy now
33	90109-06M86 Bolt FLUSHING KIT	Buy now

Bottom Cowling



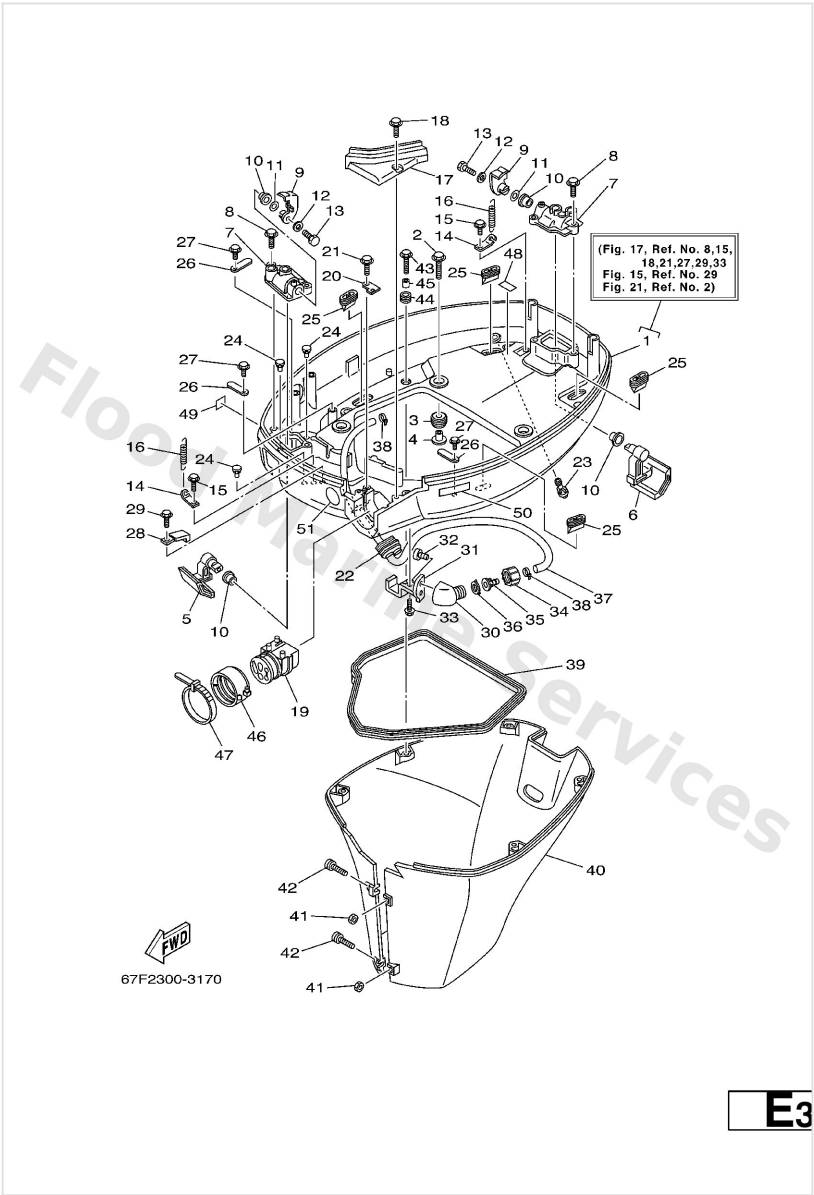
Ref	Part	
16	90506-16M34 Spring, tension(64d)	Buy now
17	67F-42738-00-5B Plate, fitting	Buy now
18	90109-06M96 Bolt	Buy now
19	68V-42725-00 Grommet	Buy now
20	67F-42756-00 Stay, clamp	Buy now
22	6H1-42726-20 Grommet FOR FLUSHING KIT	Buy now
23	6H3-44391-01 Nipple, hose	Buy now
24	6H4-42748-00 Grommet	Buy now
25	67F-42717-00 Rubber, seal 2	Buy now
26	6E5-82588-00 Plate	Buy now
27	90109-06M81 Bolt	Buy now
28	90465-08M23 Clamp (6h3)	Buy now
30	68T-12572-00 Adapter FLUSHING KIT	Buy now
31	67F-12535-00 Plate FLUSHING KIT	Buy now
32	90167-06002 Screw, tapping FLUSHING KIT	Buy now

Bottom Cowling



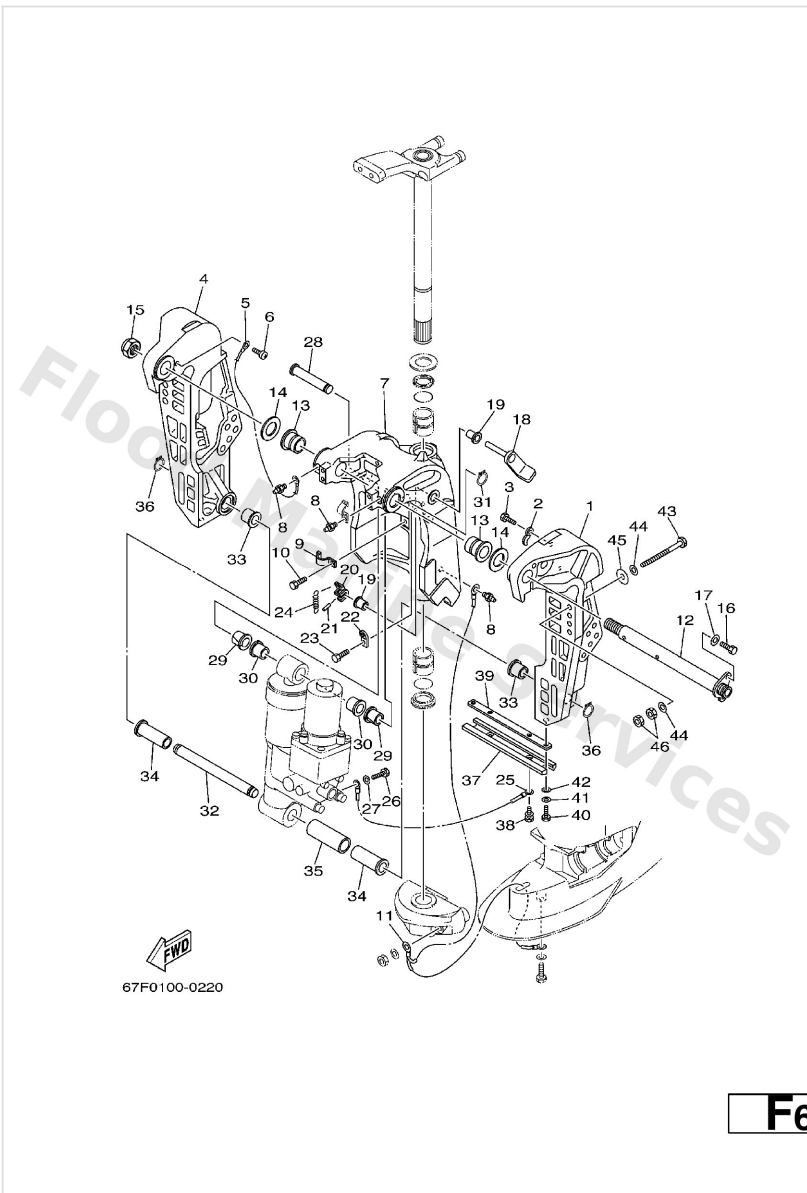
Ref	Part	
34	6R3-12581-00 Joint, hose 1 FLUSHING KIT	Buy now
35	6R3-12582-00 Joint, hose 2 FLUSHING KIT	Buy now
36	6R3-12583-00 Gasket, hose joint FLUSHING KIT	Buy now
37	67F-24312-00 Pipe 2 FLUSHING KIT	Buy now
38	90465-11M10 Clamp FLUSHING KIT	Buy now
39	61A-42716-00 Rubber seal 1	Buy now
40	67F-42741-00-4D Apron	Buy now
41	95380-06600 Nut(661)	Buy now
42	90159-06M28 Screw, with washer	Buy now
43	90109-06M80 Bolt	Buy now
44	90480-13M24 Grommet (6e9)	Buy now
45	90387-06M43 Coller (6e9)	Buy now
46	68F-42753-00 Fastner AP	Buy now
47	90464-20258 Clamp AP	Buy now
48	67F-82377-00 Label (sparkplug mark)	Buy now

Bottom Cowling



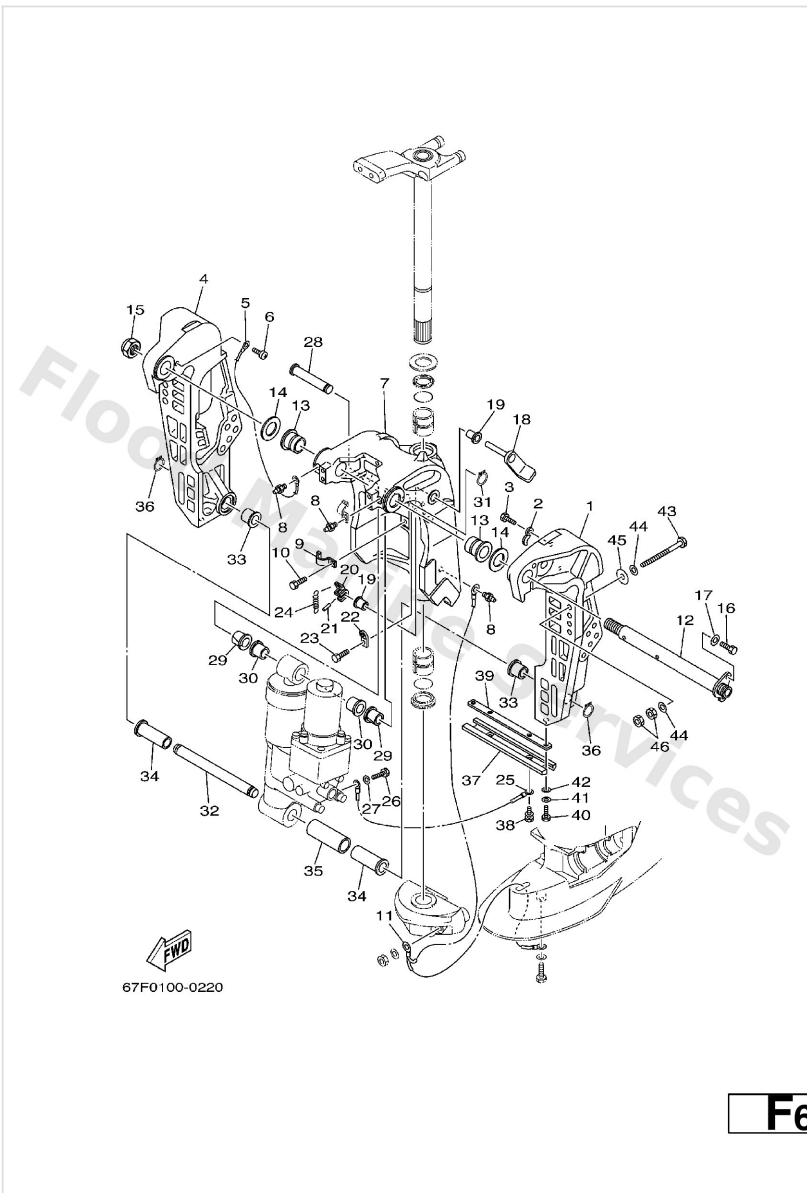
Ref	Part	
49	6A1-28176-00 Label Caution	Buy now
50	6E3-8257H-00 Plate Mark	Buy now
51	6G8-2415E-00 Label Caution FOR SAV	Buy now

Bracket 1



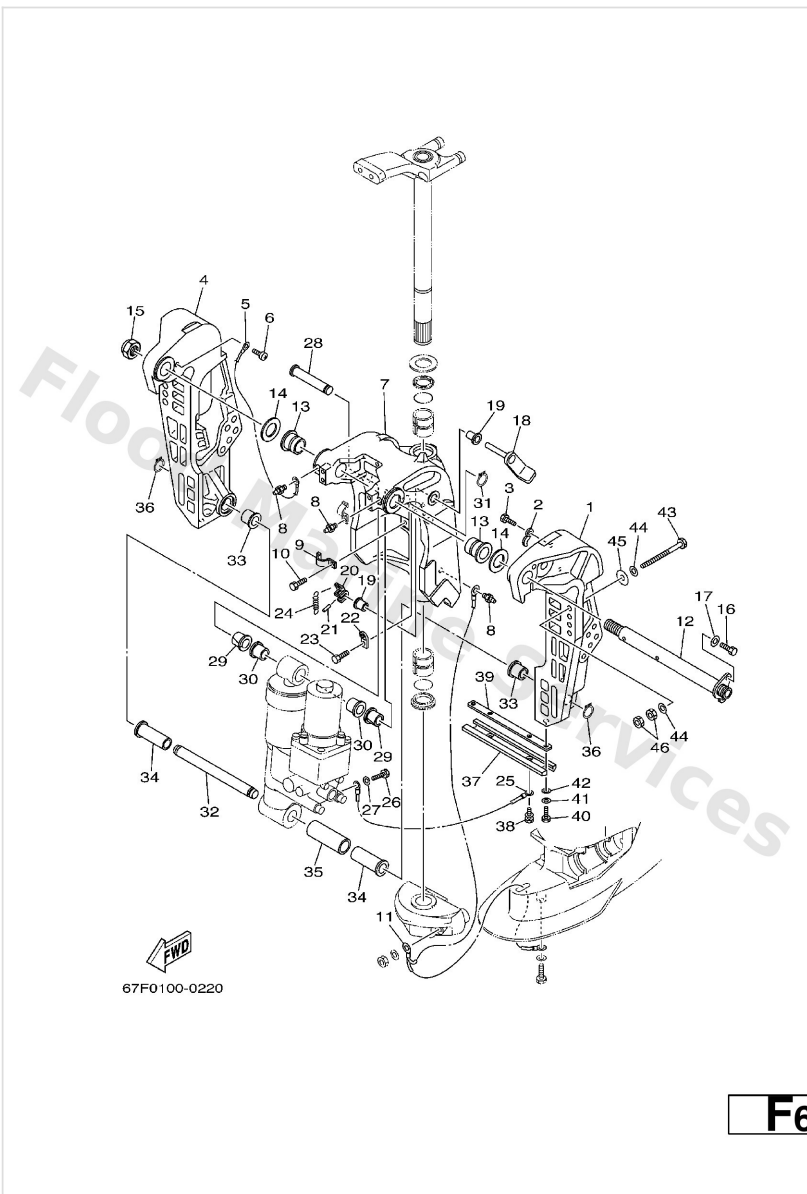
Ref	Part	
1	67F-43111-00-4D Bracket, clamp 1	Buy now
2	90465-10M77 Clamp	Buy now
3	97095-06010 Bolt	Buy now
4	67F-43112-00-4D Bracket, clamp 2	Buy now
5	6E5-82148-00 Wire, lead 5	Buy now
6	97880-06012 Screw, pan head(62j)	Buy now
7	67F-43311-10-4D Bracket, Swivel 1	Buy now
8	93700-06M03 Nipple, grease(6a1)	Buy now
9	90465-08M63 Clamp(61u)	Buy now
11	67F-82127-00 Wire, lead 2	Buy now
12	64E-43131-01 Bolt, clamp bracket	Buy now
13	90386-25M31 Bushing (6e5)	Buy now
14	90201-26M59 Washer, plate (6e5)	Buy now
15	90185-22M11 Nut, self-locking	Buy now
16	97095-08020 Bolt, hexagon	Buy now

Bracket 1



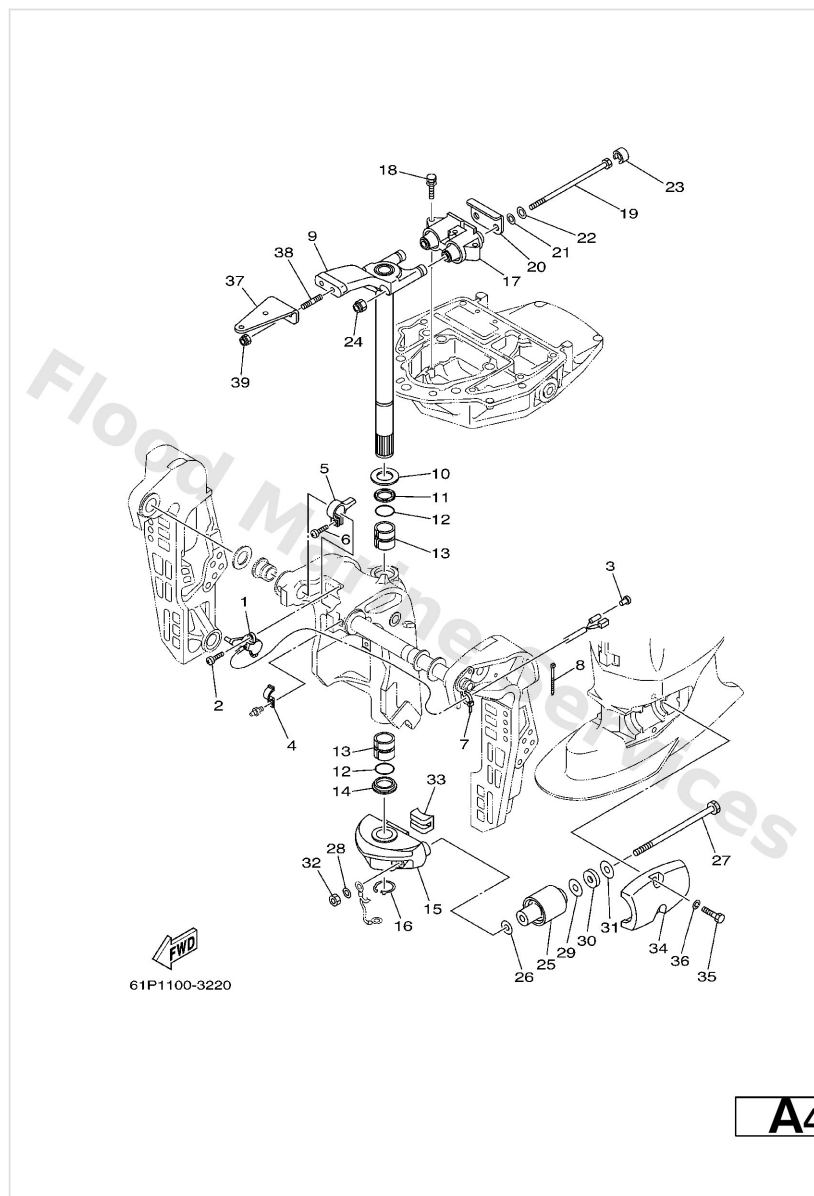
Ref	Part	
17	92995-08100 Ybs67-8 washer, spring	Buy now
18	67F-43181-00 Lever, tilt stop 1	Buy now
19	90386-10M16 Bushing (688)	Buy now
20	67F-43631-00 Lever, tilt	Buy now
21	91690-30020 Pin, spring (6h4)	Buy now
22	66T-43144-00 Hook, spring	Buy now
24	90506-14M24 Spring, tension(6e5)	Buy now
25	67F-82148-00 Wire, lead 4	Buy now
27	92995-06600 Washer, plain (646)	Buy now
28	67F-43126-00 Pin, upper shock mount	Buy now
29	90386-18M35 Bush (688)	Buy now
30	90386-18M63 Bush(6e5)	Buy now
31	93410-18M05 Circlip (6f2)	Buy now
32	67F-43818-00 Pin, lower shock mount	Buy now
33	90387-18M01 Collar	Buy now

Bracket 1



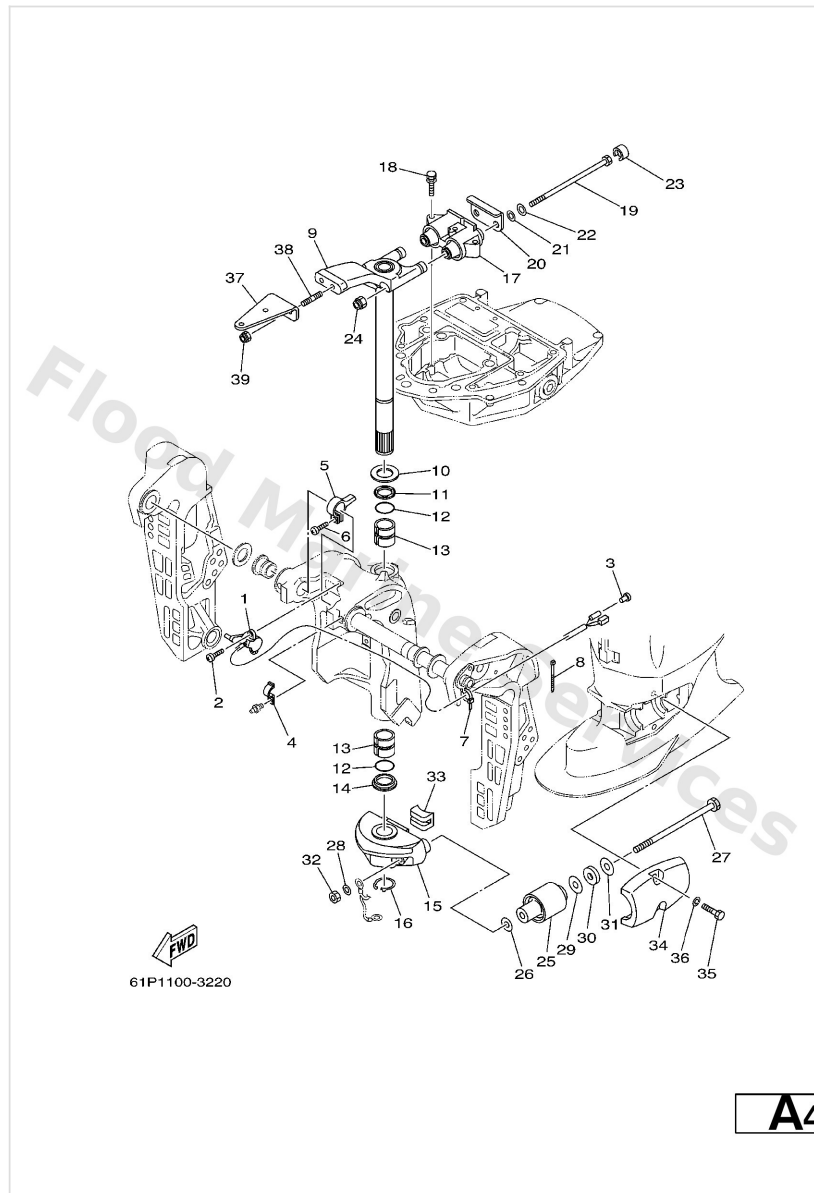
Ref	Part	
34	90386-18MA0 Bush	Buy now
35	90387-22M01 Collar	Buy now
37	6H1-45251-03 Anode	Buy now
38	90119-06M81 Bolt, with washer	Buy now
39	6H1-44526-00 Plate 2	Buy now
40	97095-06016 Bolt, hexagon deep recess	Buy now
41	92995-06100 Washer(6a1)	Buy now
43	90101-12M03 Bolt (l:115mm)	Buy now
44	90201-13M01 Washer, plate(6e5)	Buy now
45	90201-12M05 Washe, plate(663)	Buy now
46	95380-12600 Nut (707)	Buy now

Bracket 2



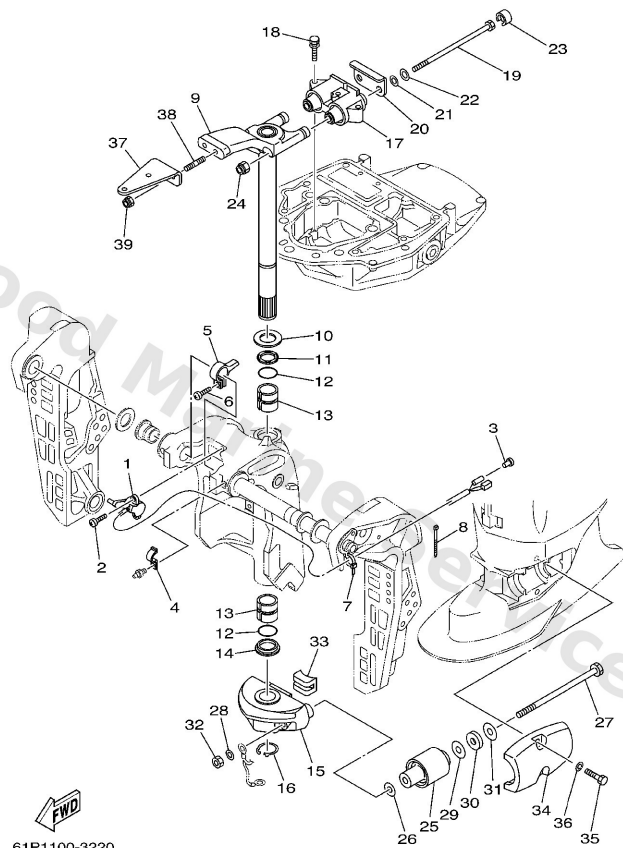
Ref	Part	
1	64E-83672-02 Trim sender	Buy now
2	97885-06016 Screw, pan head(6b0)	Buy now
3	703-82119-00 Cover, lead wire	Buy now
4	90465-08M63 Clamp(61u)	Buy now
5	64E-43139-02 Cam, trim sender (with screw)	Buy now
6	97780-60525 Screw, tapping(65j)	Buy now
7	90465-11M10 Clamp	Buy now
9	67F-42510-10-4D Steering bracket assembly	Buy now
10	90201-30M00 Washer, plate(6h1)	Buy now
11	90386-30M78 Bush(6h0)	Buy now
12	93210-29M94 O-ring(6h1)	Buy now
13	90386-30M77 Bush(6h0)	Buy now
14	90386-30M60 Bush(6j8)	Buy now
15	67F-44551-00-4D Housing, lower mount rubber	Buy now
16	93410-28M06 Circlip (688)	Buy now

Bracket 2



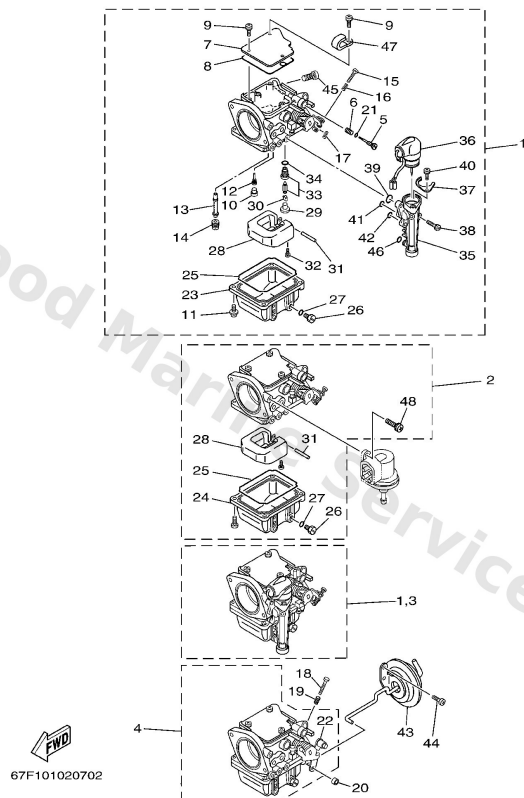
Ref	Part	
17	67F-44514-00-94 Mount damper, upper side	Buy now
18	97575-08445 Bolt, hexagon w/w deep recess	Buy now
19	90109-12M37 Bolt	Buy now
20	67F-44526-00 Plate	Buy now
21	90201-12M16 Washer, plate (679)	Buy now
22	90201-13M01 Washer, plate(6e5)	Buy now
23	67F-44533-00 Damper, upper mount rubber	Buy now
24	95780-12300 Nut, nylon (6f2)	Buy now
25	67F-44555-00-94 Mount damper, lower side	Buy now
26	90201-13M03 Washer, plate (688)	Buy now
27	90109-12M97 Bolt	Buy now
29	90201-24M02 Washer, plate(61x)	Buy now
30	90202-25M04 Washer, plate (663)	Buy now
31	90201-13M19 Washer, plate (663)	Buy now
32	95380-12700 Nut(6t4)	Buy now

Bracket 2



Ref	Part	
33	67F-44575-00 Damper, lower mount rubber	Buy now
34	67F-44553-00-4D Cover, lower mount	Buy now
35	97075-10040 Bolt, hexagon deep recess	Buy now
36	92995-10100 Ybs67-10 washer, spring	Buy now
37	67F-48511-00-4D Hook, steering	Buy now
38	90116-10175 Bolt, stud	Buy now
39	90185-10051 Nut, self-locking	Buy now

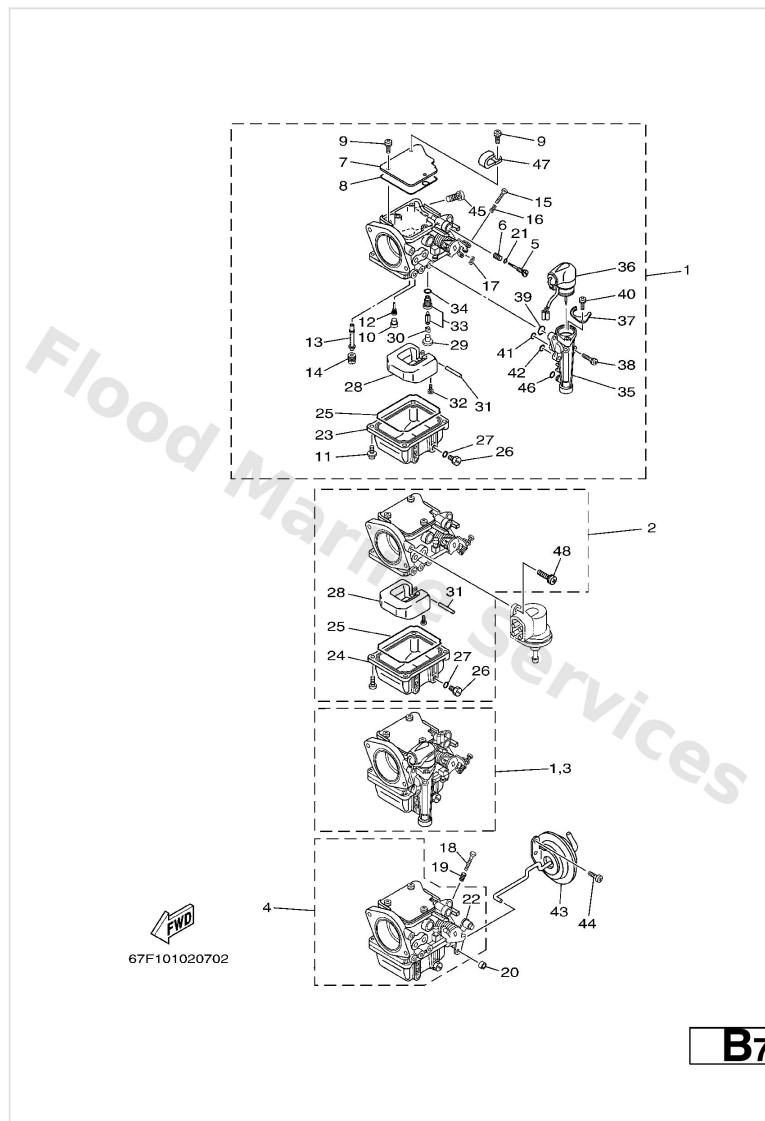
Carburetor 1



B7

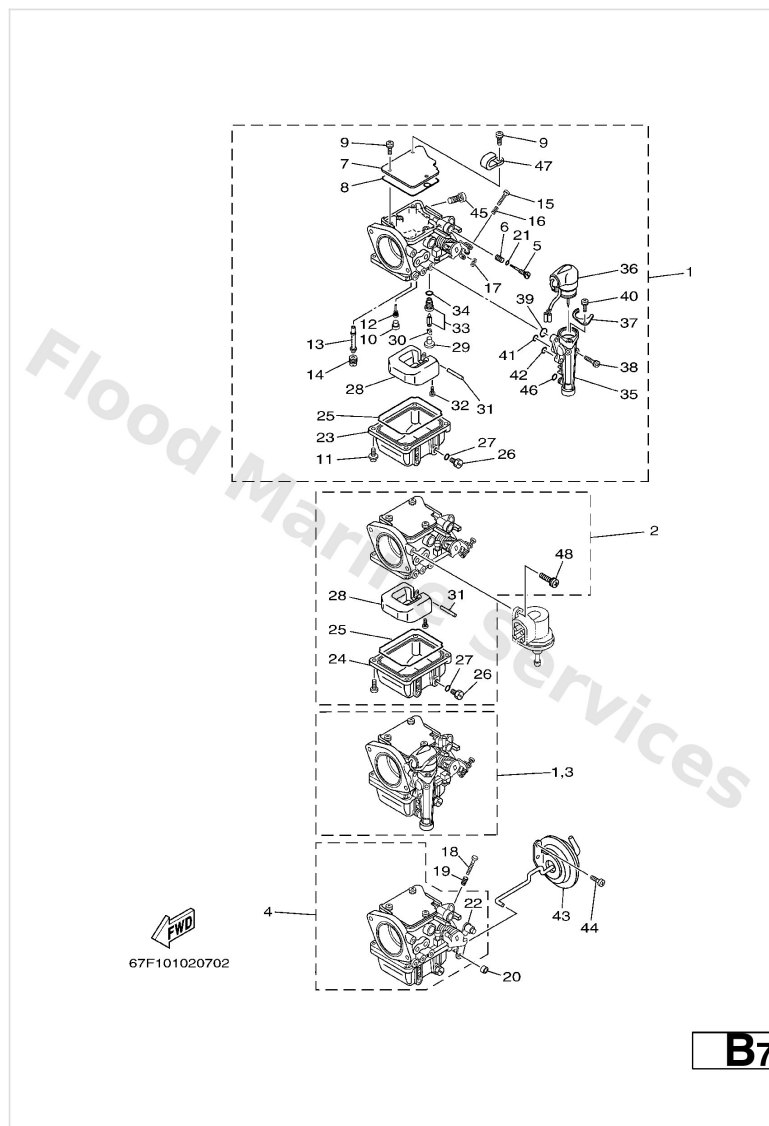
Ref	Part	
1	67F-14901-20 Carburetor assembly 1 #1	Buy now
1	67G-14901-30 Carburetor assembly 1 FOR STD-#1,3	Buy now
1	67G-14901-50 Carburetor assembly 1 FOR SAV-#1,3	Buy now
2	67F-14902-20 Carburetor assembly 2 #2	Buy now
2	67G-14902-30 Carburetor assembly 2 FOR STD-#2	Buy now
2	67G-14902-50 Carburetor assembly 2 FOR SAV-#2	Buy now
3	67F-14903-20 Carburetor assembly 3 #3	Buy now
4	67F-14904-20 Carburetor assembly 4 #4	Buy now
4	67G-14904-30 Carburetor assembly 4 FOR STD-#4	Buy now
4	67G-14904-50 Carburetor assembly 4 FOR SAV-#4	Buy now
5	67F-14923-00 Screw, pilot FOR STD	Buy now
5	67F-14923-10 Screw, Pilot FOR SAV	Buy now
6	697-14555-00 Spring	Buy now
7	67F-14146-00 Plate	Buy now
8	67F-14147-00 Gasket	Buy now

Carburetor 1



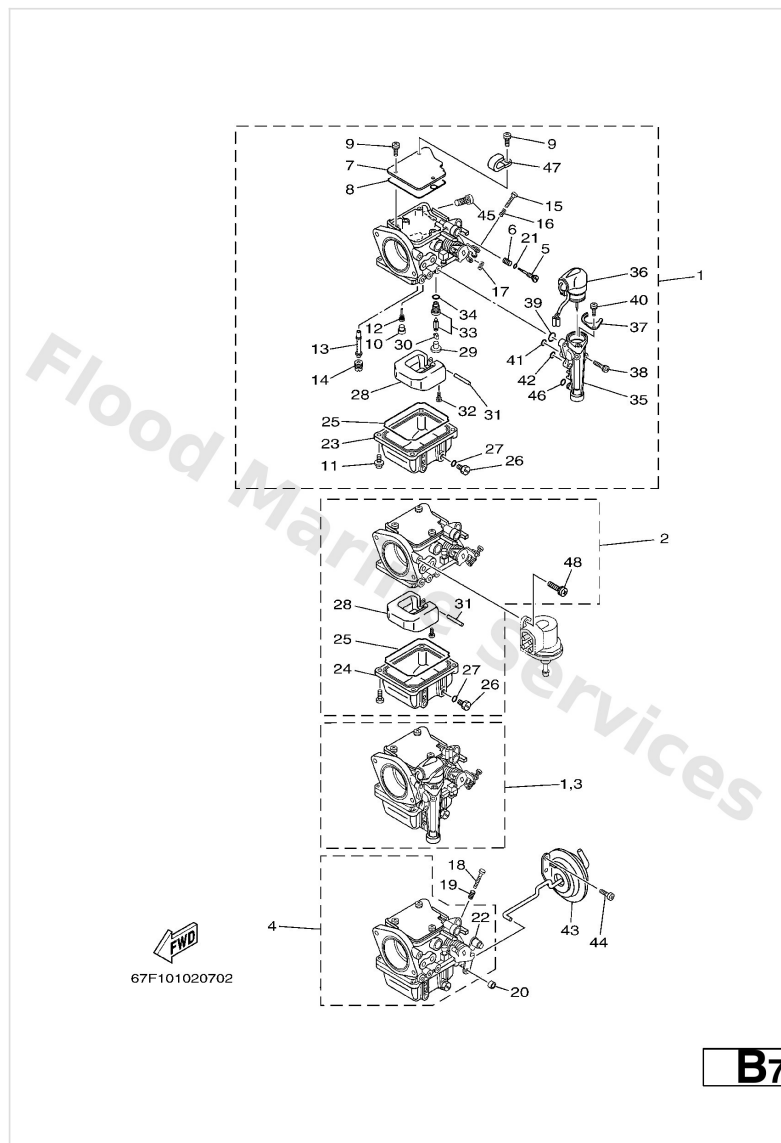
Ref	Part	
9	97803-04010 Screw, pan head (e56)	Buy now
10	676-14966-00 Rubber cap	Buy now
11	97980-04114 Screw, pan head(ga5)	Buy now
12	67F-1494F-04 Jet (#42)	Buy now
12	67G-14948-05 Jet (#45)	Buy now
13	67F-14947-10 Jet, Needle	Buy now
13	67G-14947-00 Jet, needle	Buy now
14	67F-14943-32 Jet, main (#125)	Buy now
14	67G-14943-29 Jet Main (#110) FOR SAV	Buy now
14	67G-14943-80 Jet, main (#112) FOR STD	Buy now
15	67F-14567-00 Screw #1,2,3	Buy now
16	67F-14555-00 Spring #1,2,3	Buy now
17	67F-14556-00 Spring #1,2,3	Buy now
18	63V-14523-00 Screw, stop #4	Buy now
19	90501-10326 Spring coil(663)(carb) #4	Buy now

Carburetor 1



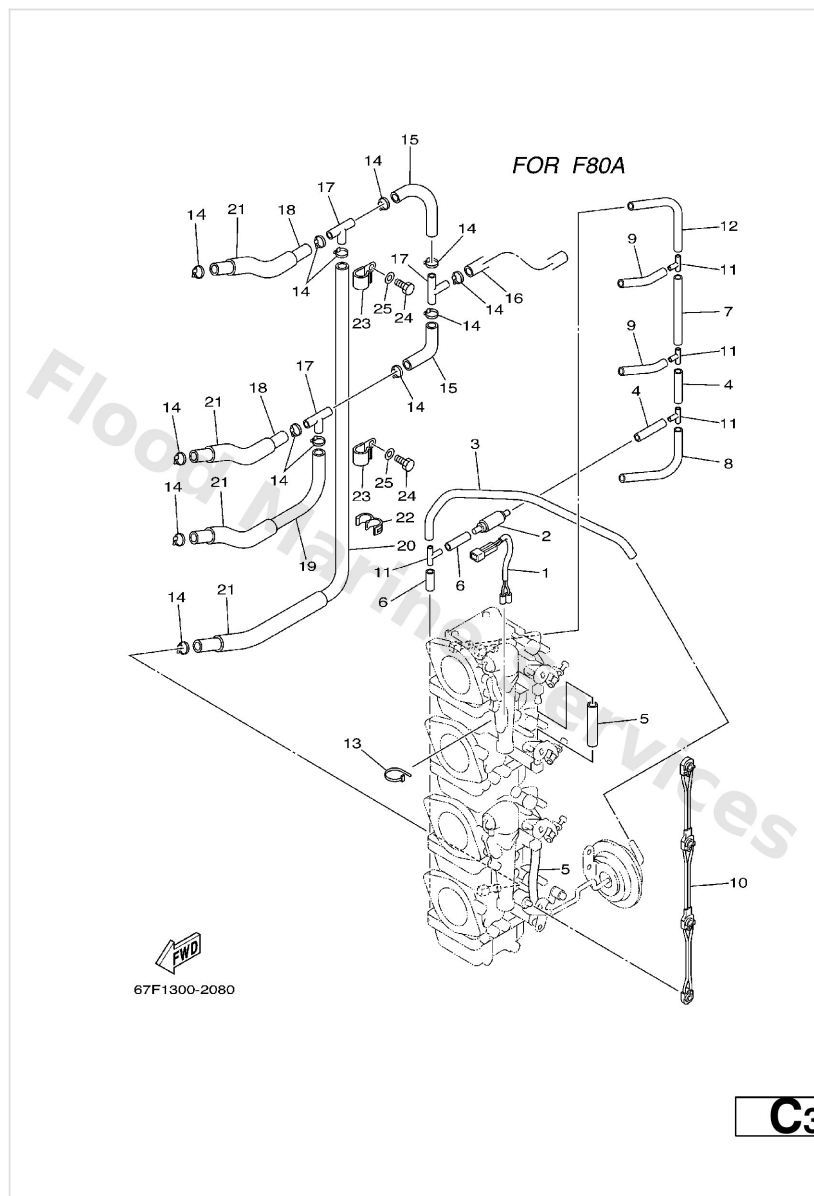
Ref	Part	
20	67F-14998-00 Bush #4	Buy now
21	67F-14397-00 O-ring	Buy now
22	6H2-14578-00 Collar #4	Buy now
23	67F-14980-00 Body, float chamber #1,3	Buy now
24	67F-14980-10 Body, float chamber #2,4	Buy now
25	67F-14984-00 Gasket, float chamber	Buy now
26	6H3-14992-00 Screw, drain	Buy now
27	93210-04230 O-ring (371)	Buy now
28	6H4-14985-01 Float	Buy now
29	676-14186-00 Pin, valve	Buy now
30	663-14159-00 Clip	Buy now
31	6H4-14548-00 Pin, float arm	Buy now
32	98580-04008 Screw, pan head (713)	Buy now
33	60C-14590-01 Needle valve assembly	Buy now
34	93210-04228 O-ring (371)	Buy now

Carburetor 1



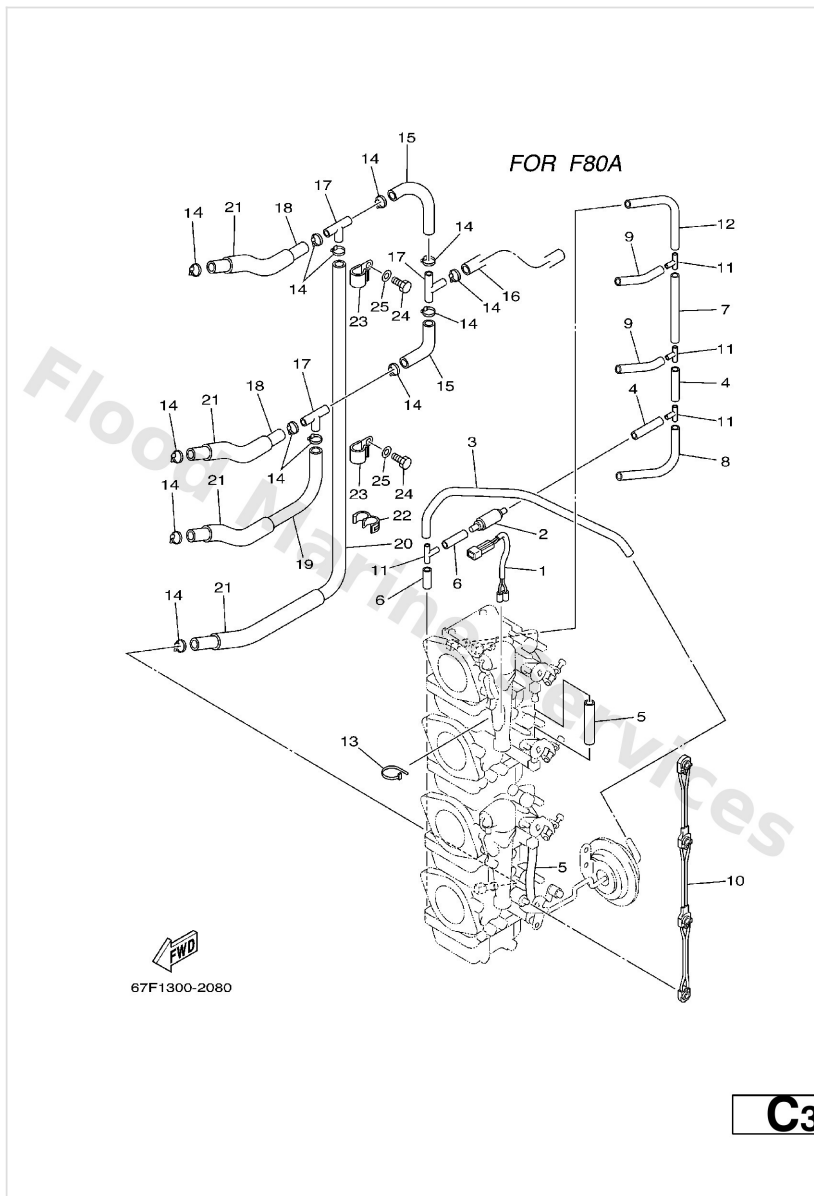
Ref	Part	
35	67F-14378-00 Body, starter #1,3	Buy now
36	67F-14380-01 Prime starter assembly #1,3	Buy now
37	67F-14178-00 Plate, starter lever #1,3	Buy now
38	67F-14592-00 Screw #1,3	Buy now
39	67F-14398-00 O-ring #1,3	Buy now
40	67F-14565-00 Screw #1,3	Buy now
41	67F-14398-10 O-ring #1,3	Buy now
42	67F-14398-20 O-ring #1,3	Buy now
43	67F-14369-00 Diaphragm assembly 2 #4	Buy now
44	67F-14325-00 Screw, pan head #4	Buy now
45	67F-14371-01 Element, filter	Buy now
46	67F-14398-30 O-ring #1,3	Buy now
47	67F-14255-00 Plate #1	Buy now

Carburetor 2



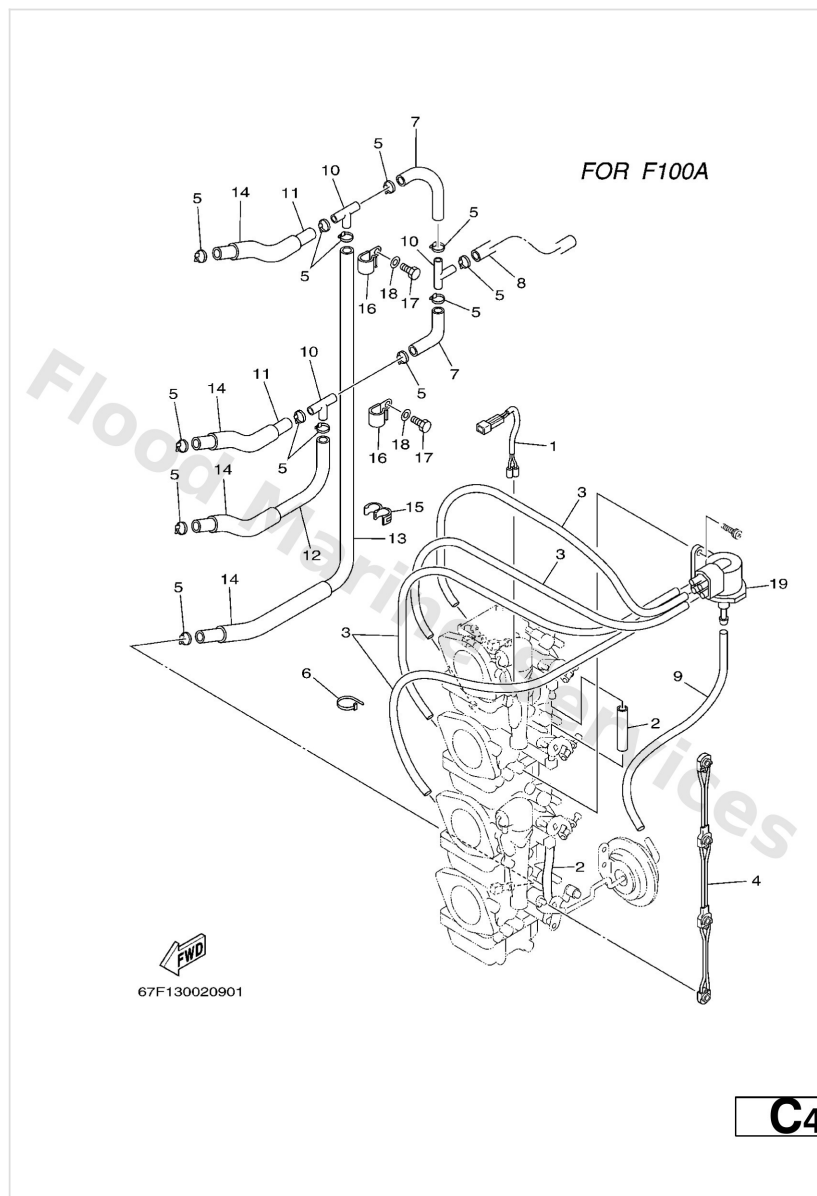
Ref	Part	
1	67F-1412A-00 Wire harness assembly	Buy now
2	67F-13183-00 Valve, check	Buy now
3	67F-14349-00 Pipe	Buy now
4	67F-14349-10 Pipe	Buy now
5	67F-14349-20 Pipe	Buy now
6	67F-14349-30 Pipe	Buy now
7	67F-14349-40 Pipe	Buy now
8	67F-14349-50 Pipe	Buy now
9	67F-14349-60 Pipe	Buy now
10	67F-14585-00 Rod, choke	Buy now
11	67F-14189-00 Connector	Buy now
12	67F-14349-70 Pipe	Buy now
13	90465-11M59 Clamp(63m)	Buy now
14	68F-24356-00 Clip, pipe 1	Buy now
15	60C-14294-00 Hose	Buy now

Carburetor 2



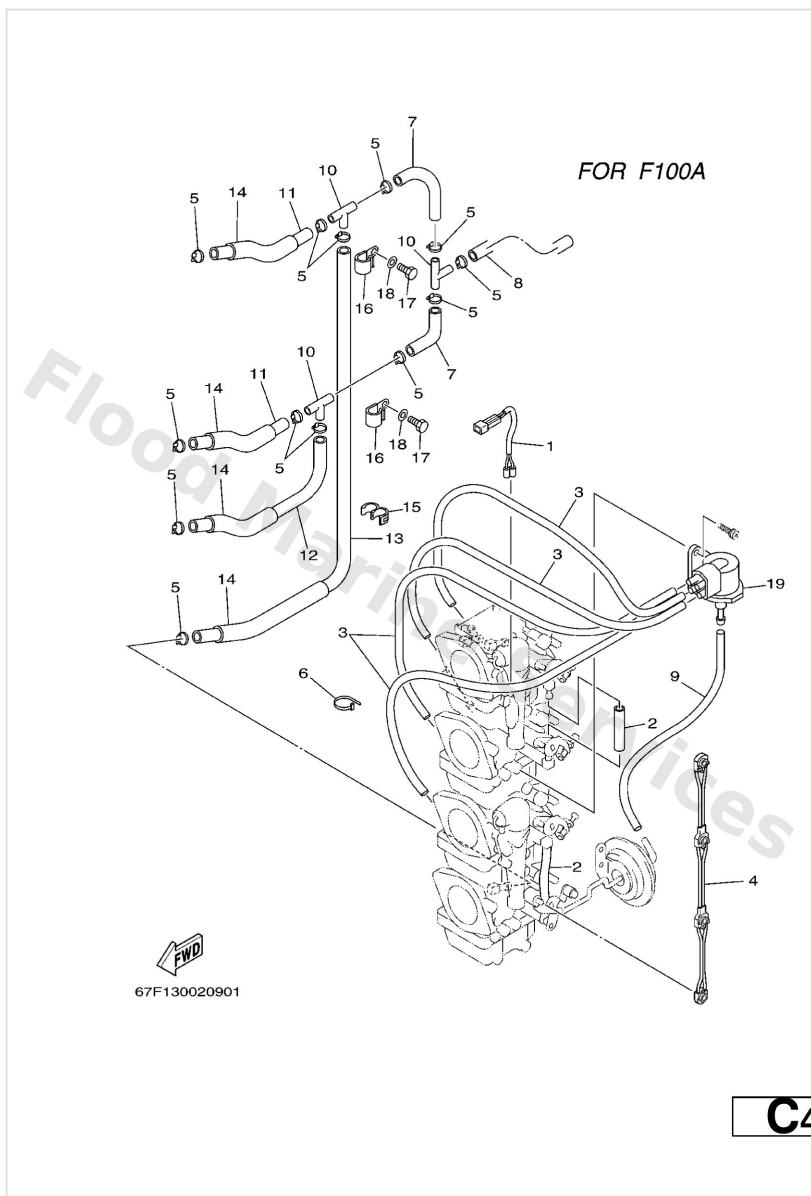
Ref	Part	
16	60C-14298-00 Pipe	Buy now
17	688-24378-00 Pipe, joint	Buy now
18	90445-10M16 Hose (I400)	Buy now
19	90445-10MG6 Hose (I200)	Buy now
20	90445-10MG7 Hose (I350)	Buy now
21	90445-16M07 Hose (I80)	Buy now
22	90464-10M57 Clamp	Buy now
23	90465-08M83 Clamp	Buy now
24	97095-06012 Bolt(gh1)	Buy now
25	92995-06600 Washer, plain (646)	Buy now

Carburetor 3



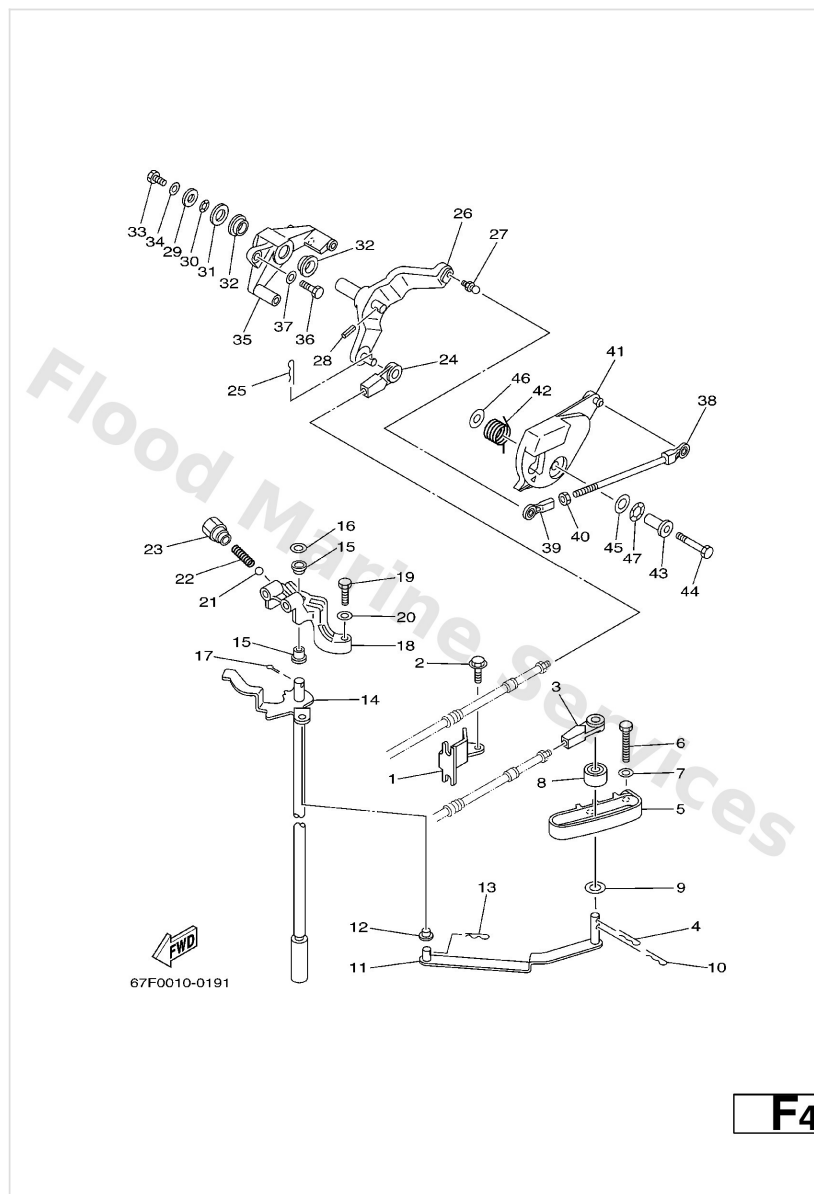
Ref	Part	
1	67F-1412A-00 Wire harness assembly	Buy now
2	67F-14349-20 Pipe	Buy now
3	67F-14349-00 Pipe	Buy now
4	67F-14585-00 Rod, choke	Buy now
5	68F-24356-00 Clip, pipe 1	Buy now
6	90465-11M59 Clamp(63m)	Buy now
7	60C-14294-00 Hose	Buy now
8	60C-14298-00 Pipe	Buy now
9	67F-14348-00 Pipe 1	Buy now
10	688-24378-00 Pipe, joint	Buy now
11	90445-10M16 Hose (I400)	Buy now
12	90445-10MG6 Hose (I200)	Buy now
13	90445-10MG7 Hose (I350)	Buy now
14	90445-16M07 Hose (I80)	Buy now
15	90464-10M57 Clamp	Buy now

Carburetor 3



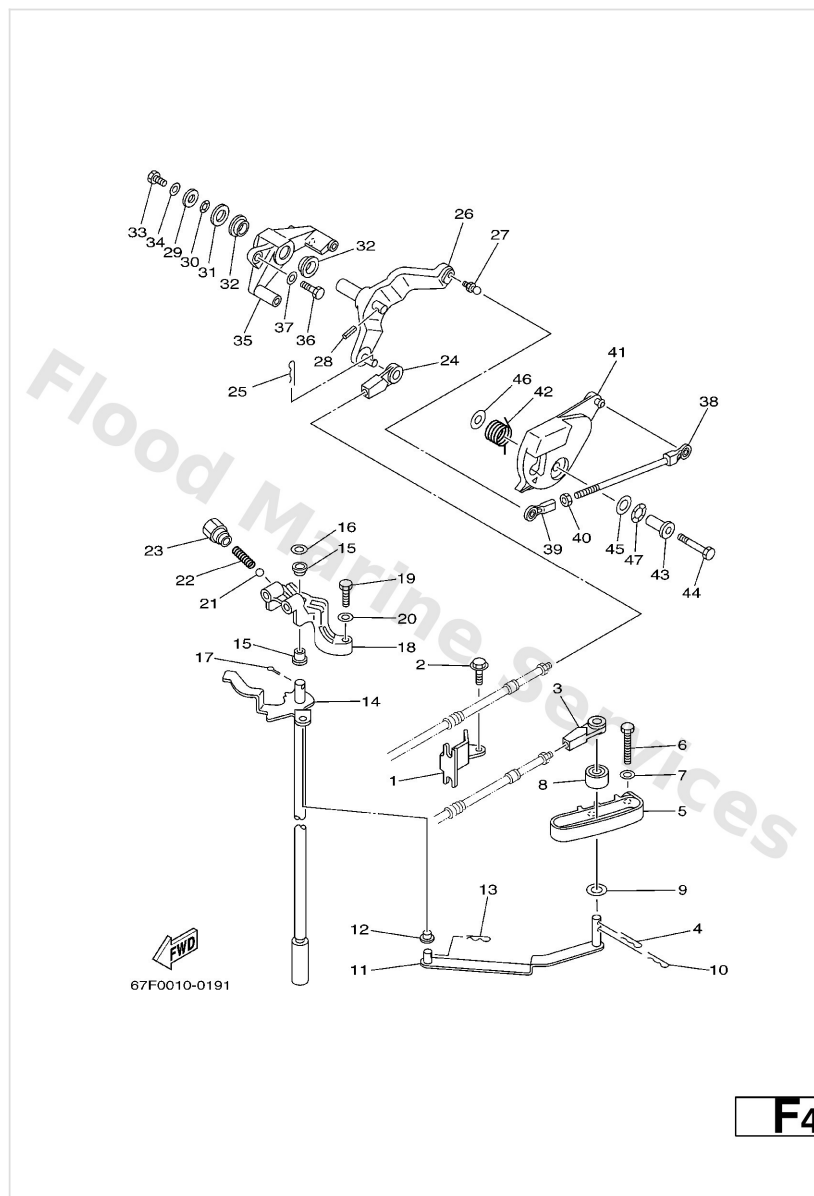
Ref	Part	
16	90465-08M83 Clamp	Buy now
17	97095-06012 Bolt(gh1)	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	67F1486000 Check Valve assembly	Buy now

Control



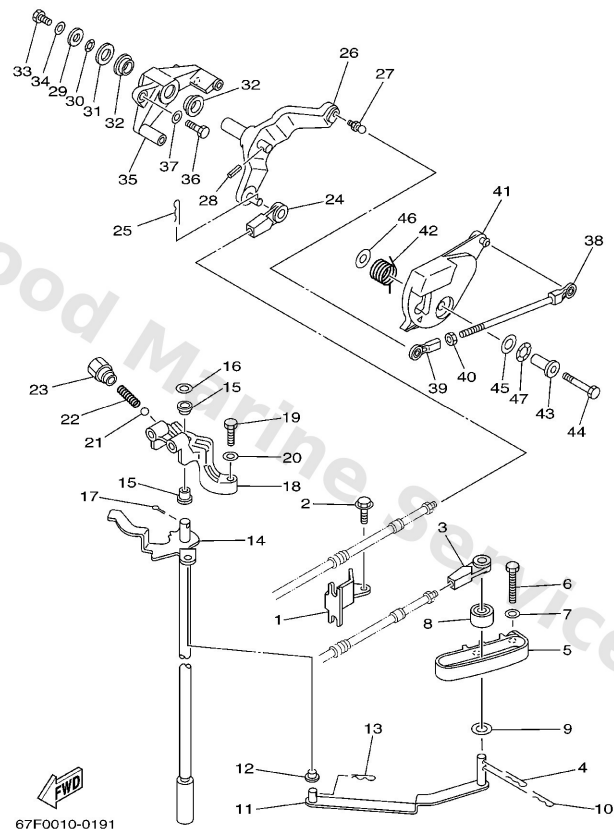
Ref	Part	
1	67F-48538-00 Clamp, cable 1	Buy now
2	90109-06M86 Bolt	Buy now
3	663-48344-00 Cable end, remote control	Buy now
4	90468-18008 Clip 620436610000	Buy now
5	67F-44117-00 Bracket	Buy now
6	97095-06040 Bolt (682)	Buy now
7	92995-06600 Washer, plain (646)	Buy now
8	688-44122-00 Bushing, shift rod lever	Buy now
9	90202-07M07 Washer, plate (688)	Buy now
11	67F-44121-00 Lever, shift rod	Buy now
12	90386-06M12 Bushing (688)	Buy now
14	67F-44120-10 Handle gear shift assembly L	Buy now
15	90386-90M90 Bush(61a)	Buy now
16	90201-09M02 Washer, plate(61a)	Buy now
17	91490-20015 Pin, cotter (648)	Buy now

Control



Ref	Part	
18	67F-44118-00 Bracket	Buy now
19	97075-06025 Bolt	Buy now
21	93501-04M02 Ball (697)	Buy now
22	90501-12082 Spring 6484411600	Buy now
23	648-42715-00 Bushing 2	Buy now
26	67F-42154-00-94 Lever, throttle control	Buy now
27	663-85518-00 Joint, ball	Buy now
28	91690-30018 926-51502-00 pin, spring (700)	Buy now
29	90201-06068 Washer, plate (6k8)	Buy now
30	90206-12M00 Washer, wave (676)	Buy now
31	92990-12600 Washer, plate(663)	Buy now
32	90386-12069 Bush(666)	Buy now
33	97095-06012 Bolt(gh1)	Buy now
35	67F-41661-00-94 Bracket	Buy now
36	97095-06025 Bolt	Buy now

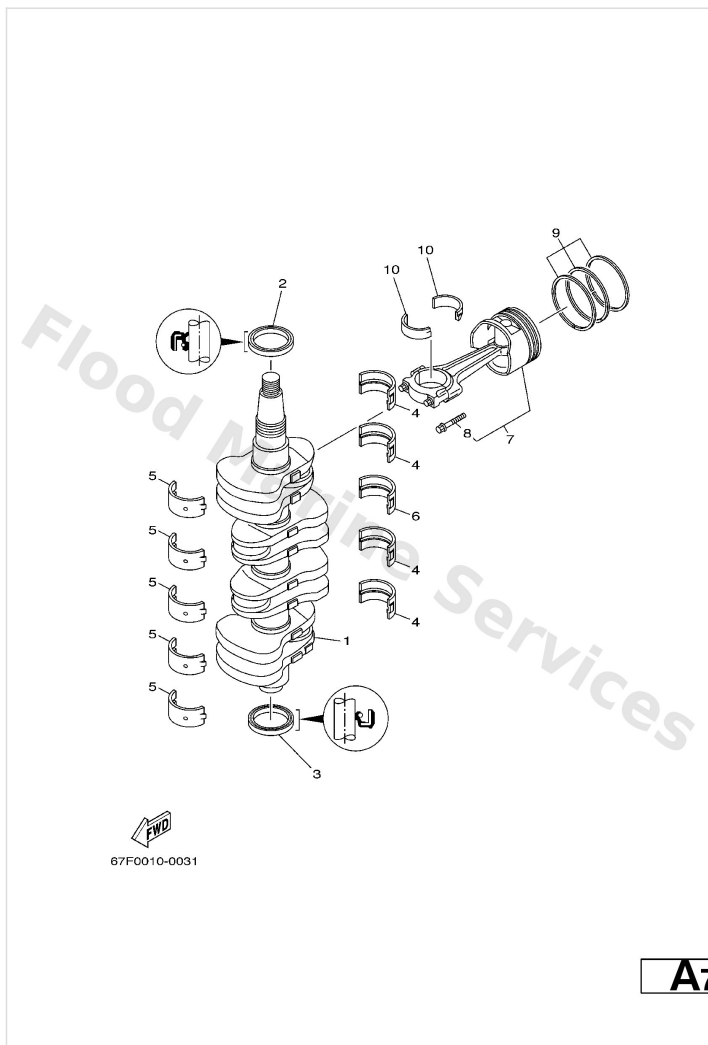
Control



F4

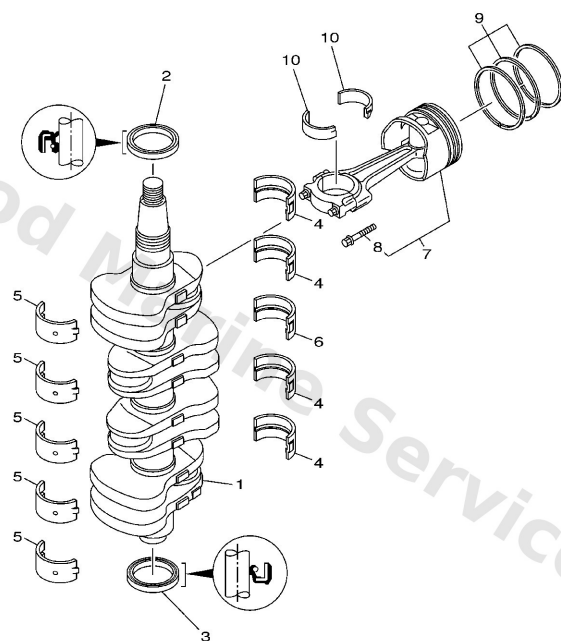
Ref	Part	
38	67F-41237-00 Joint, link	Buy now
39	682-41237-00 Joint, link 2	Buy now
40	95380-05600 Nut, hexagon (663)	Buy now
41	67F-41213-01 Cam, accel.	Buy now
42	67F-44135-00 Spring	Buy now
43	90387-06M82 Collar	Buy now
44	97095-06035 Bolt(j52)	Buy now
45	90201-10M02 Washer, plate(6g9)	Buy now
46	90201-06M31 Washer (6a0)	Buy now
47	90206-10M04 Washer, wave (676)	Buy now

Crankshaft. Piston



Ref	Part	
1	67F-11411-00 Crankshaft	Buy now
2	93102-48009 Oil seal	Buy now
3	93101-48002 Oil seal	Buy now
4	67F-11416-00 Plane bearing, crankshaft 1 UR GREEN	Buy now
4	67F-11416-10 Plane bearing, crankshaft 1 UR BLUE	Buy now
4	67F-11416-20 Plane bearing, crankshaft 1 UR RED	Buy now
5	67F-11417-00 Plane bearing, crankshaft 2 UR YELLOW	Buy now
5	67F-11417-10 Plane bearing, crankshaft 2 UR GREEN	Buy now
5	67F-11417-20 Plane bearing, crankshaft 2 UR BLUE	Buy now
5	67F-11417-30 Plane bearing, crankshaft 2 UR RED	Buy now
6	67F-11418-00 Plane bearing, crankshaft 3 UR GREEN	Buy now
6	67F-11418-10 Plane bearing, crankshaft 3 UR BLUE	Buy now
6	67F-11418-20 Plane bearing, crankshaft 3 UR RED	Buy now
7	67F-11640-00 Piston/con-rod assembly(std)	Buy now
7	67F-11640-10 Piston/con-rod assembly(0.25mm os) AP	Buy now

Crankshaft. Piston

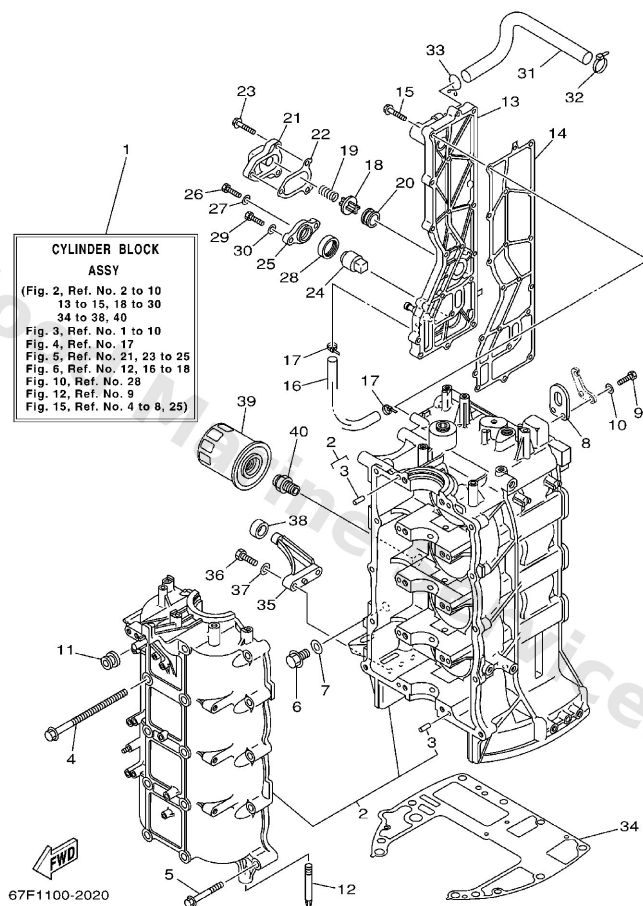


67F0010-0031

A7

Ref	Part	
8	67F-11654-00 Bolt, connecting rod	Buy now
9	67F-11603-01 Piston ring set (std)	Buy now
9	67F-11604-01 Piston ring set (0.25mm o/s) AP	Buy now
10	67F-11656-00 Plane bearing, connecting rod UR YELLOW	Buy now
10	67F-11656-10 Plane bearing, connecting rod UR GREEN	Buy now
10	67F-11656-20 Plane bearing, connecting rod UR BLUE	Buy now
10	67F-11656-30 Plane bearing, connecting rod UR RED	Buy now

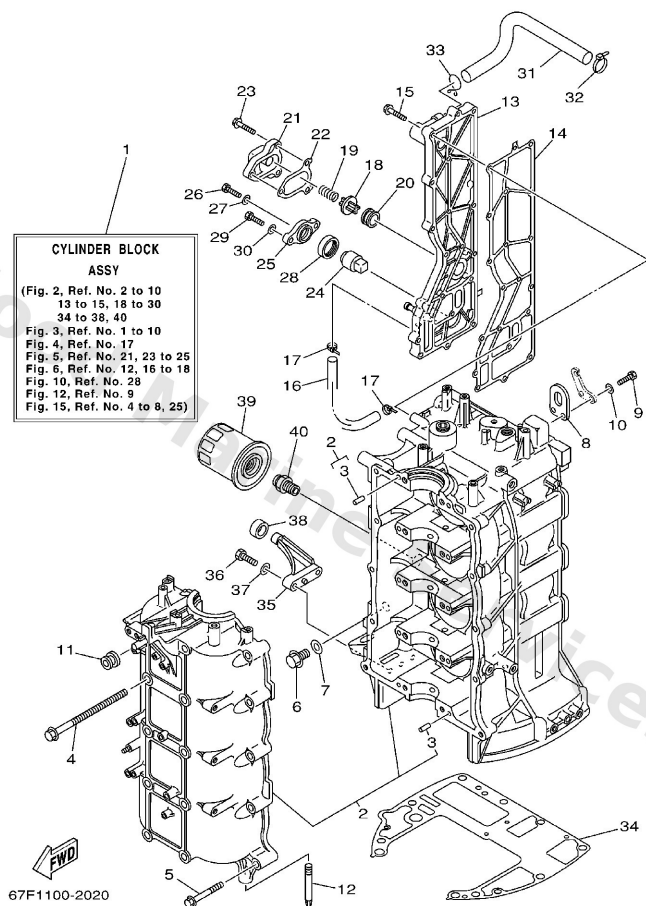
Cylinder. Crankcase 1



A5

Ref	Part	
3	93606-12019 Pin, dowel (614)	Buy now
4	90119-10M88 Bolt, with washer	Buy now
5	90119-08M66 Bolt, with washer	Buy now
6	90340-14M06 Plug, straight screw(62y)	Buy now
7	90430-14115 Gasket (663)	Buy now
8	62Y-11119-00 Hanger, engine	Buy now
9	97095-06020 Bolt(7u8)	Buy now
10	92995-06600 Washer, plain (646)	Buy now
11	90480-12072 Grommet(53y)	Buy now
12	67F-15142-00 Guide 1	Buy now
14	67F-41114-A0 Gasket, exhaust outer cover	Buy now
15	90119-06MA4 Bolt, with washer	Buy now
16	90445-10M40 Hose (I400)	Buy now
17	90465-11M10 Clamp	Buy now
18	6G5-12416-00 Valve, pressure control	Buy now

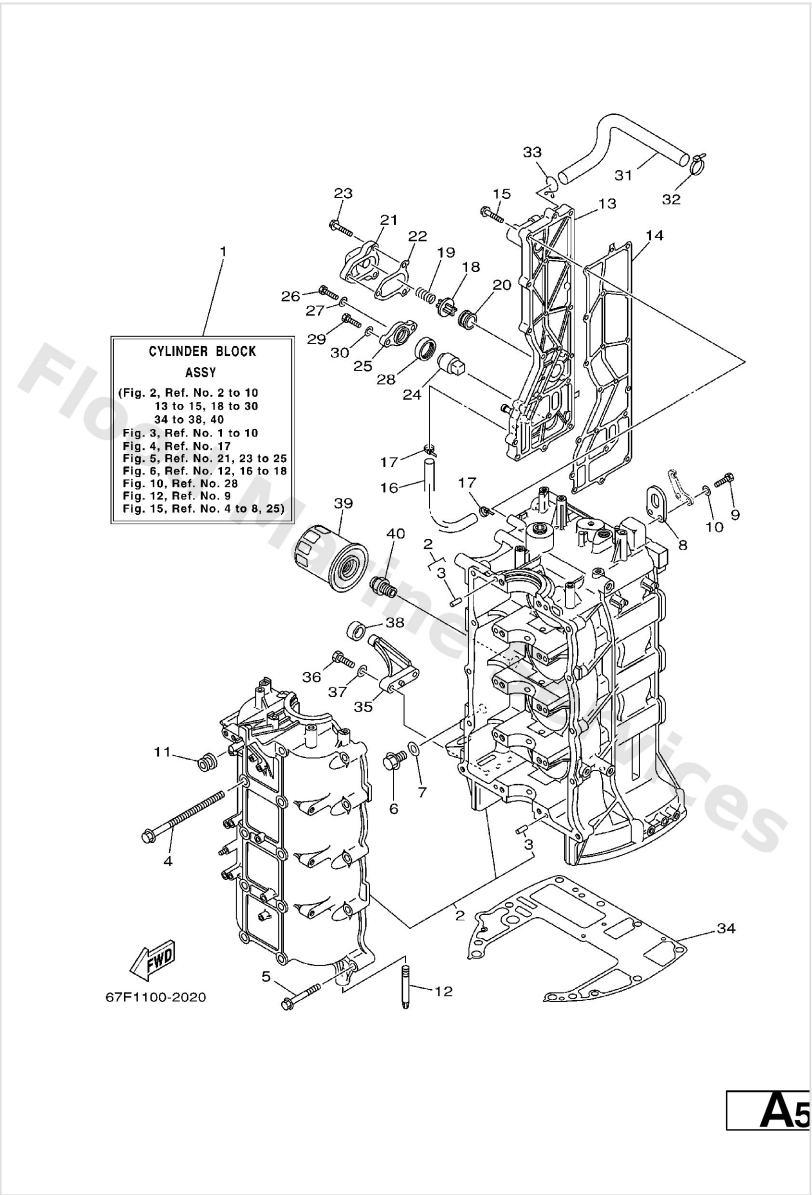
Cylinder. Crankcase 1



A5

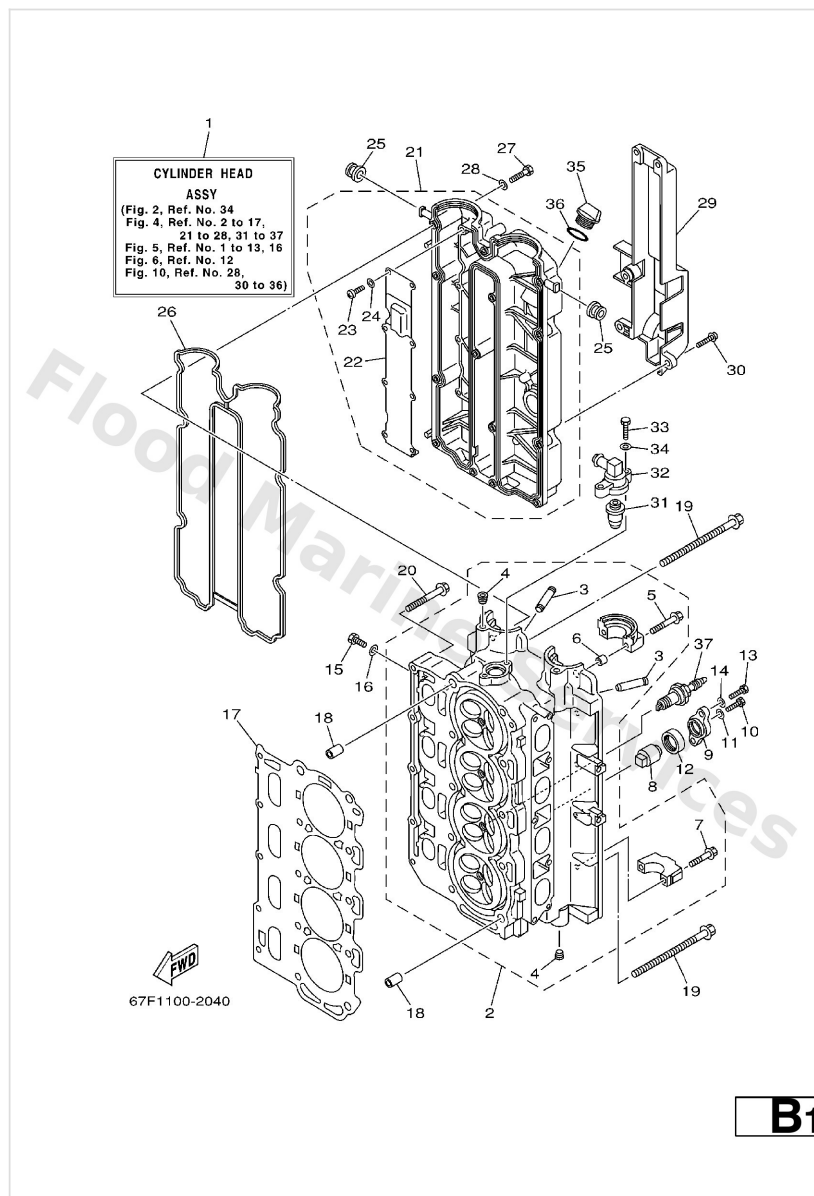
Ref	Part	
19	90501-16M11 Spring, compression (688)	Buy now
20	90480-20M05 Grommet (688)	Buy now
22	67F-12435-A0 Gasket	Buy now
23	90119-06MA2 Bolt, with washer	Buy now
24	68V-11325-00 Anode	Buy now
26	97075-06020 Bolt(7u8)	Buy now
28	67F-11328-00 Grommet, anode	Buy now
29	97075-08025 Bolt, hexagon deep recess	Buy now
30	92995-08600 Washer, plain (663)	Buy now
31	67F-1243A-00 Hose 1	Buy now
33	90467-20M15 Clip	Buy now
34	68V-11351-00 Gasket, cylinder	Buy now
35	67F-42761-00-94 Stopper	Buy now
36	97095-06025 Bolt	Buy now
38	68F-44533-00 Damper, upper mount rubber	Buy now

Cylinder. Crankcase 1



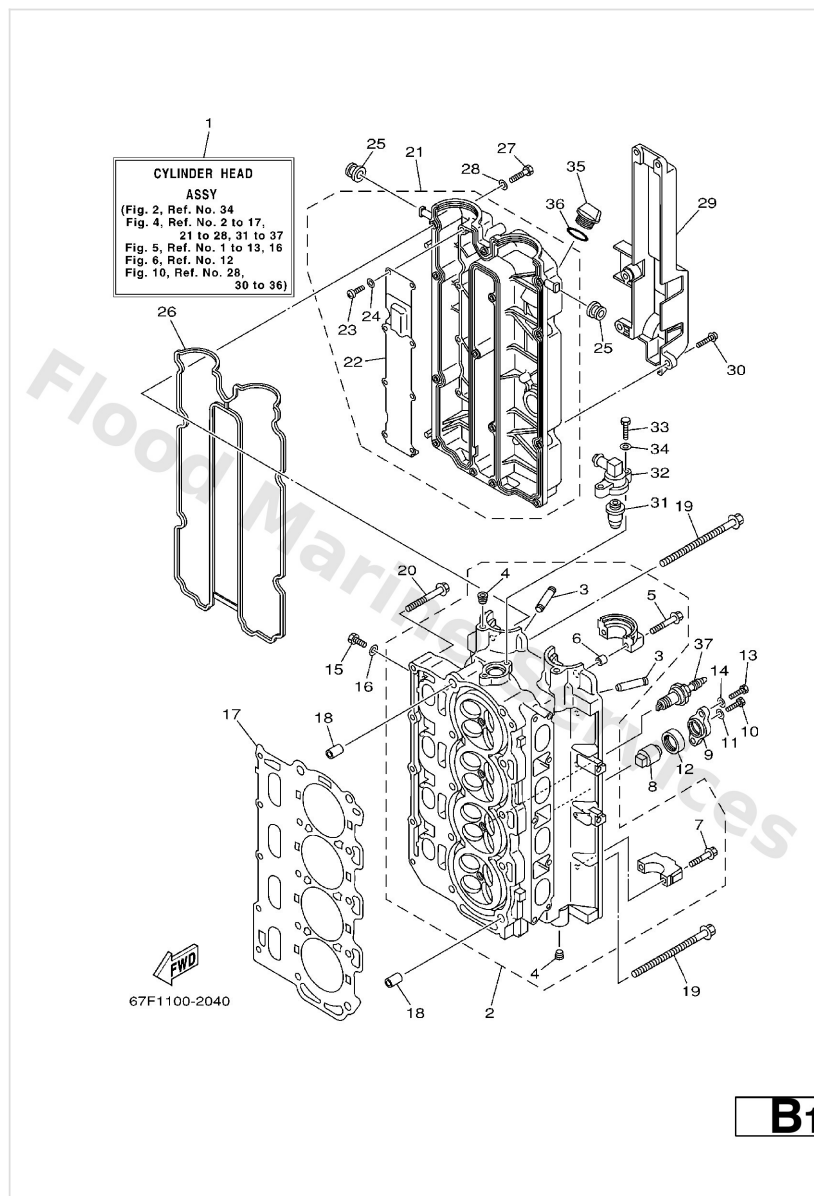
Ref	Part	
39	5GH-13440-00 Element assembly, oil cleaner	Buy now
40	90401-20145 Bolt, union	Buy now

Cylinder. Crankcase 2



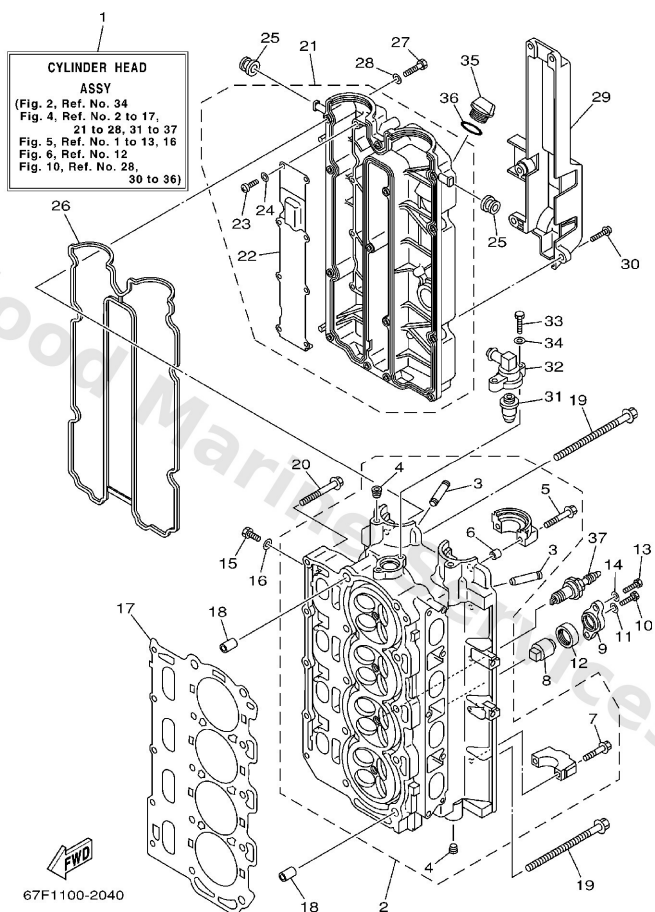
Ref	Part	
3	67F-11133-10 Guide, intake valve	Buy now
4	90344-51019 Plug, taper screw	Buy now
5	90119-07235 Bolt, with washer	Buy now
6	91809-08006 Pin, dowel	Buy now
7	90119-07234 Bolt, with washer	Buy now
8	68V-11325-00 Anode	Buy now
10	97075-06020 Bolt(7u8)	Buy now
11	92995-06600 Washer, plain (646)	Buy now
12	67F-11328-00 Grommet, anode	Buy now
13	97075-08025 Bolt, hexagon deep recess	Buy now
14	92995-08600 Washer, plain (663)	Buy now
15	97095-08014 Bolt, hexagon deep recess	Buy now
16	90430-08143 Gasket (256-11198-00)	Buy now
17	67F-11181-01 Gasket, cylinder head 1	Buy now
18	90387-10M08 Pin, dowel	Buy now

Cylinder. Crankcase 2



Ref	Part	
19	90105-10M89 Bolt, washer based	Buy now
20	90119-08M91 Bolt, with washer	Buy now
22	67F-11168-00 Cover, breather	Buy now
23	98507-04008 Screw, pan head(jg1)	Buy now
24	92907-04600 Washer(jf2)	Buy now
25	90480-12072 Grommet(53y)	Buy now
26	67F-11356-00 Seal, cylinder 2	Buy now
27	97095-06030 Bolt(jf7)	Buy now
29	67F-11192-00 Cover, cylinder head 2	Buy now
30	90159-06M29 Screw, with washer	Buy now
31	67F-12411-00 Thermostat	Buy now
32	68V-12413-00-1S Cover, thermostat	Buy now
33	97095-06025 Bolt	Buy now
35	6G8-15363-00 Plug, oil	Buy now
36	93210-24M79 O-ring	Buy now

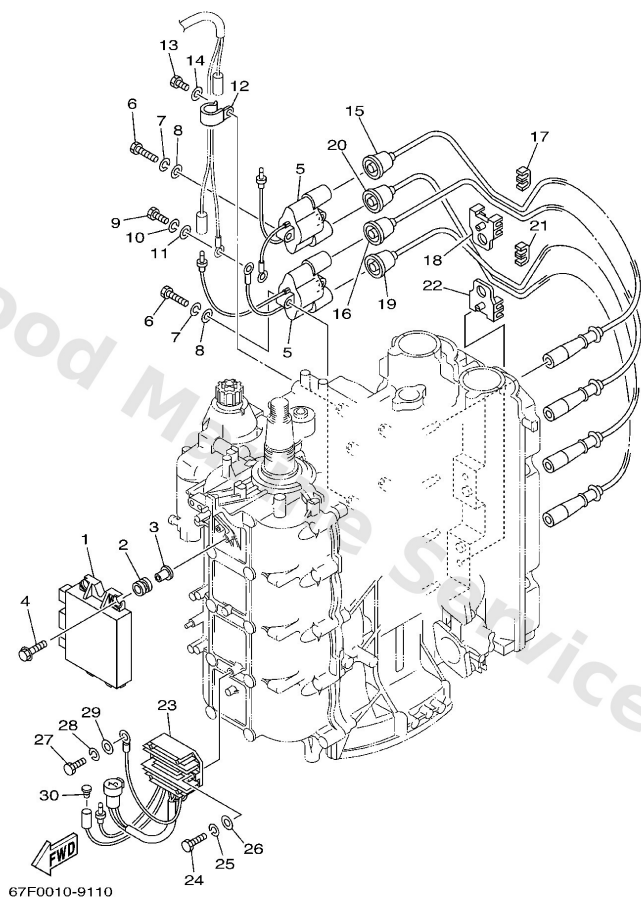
Cylinder. Crankcase 2



B1

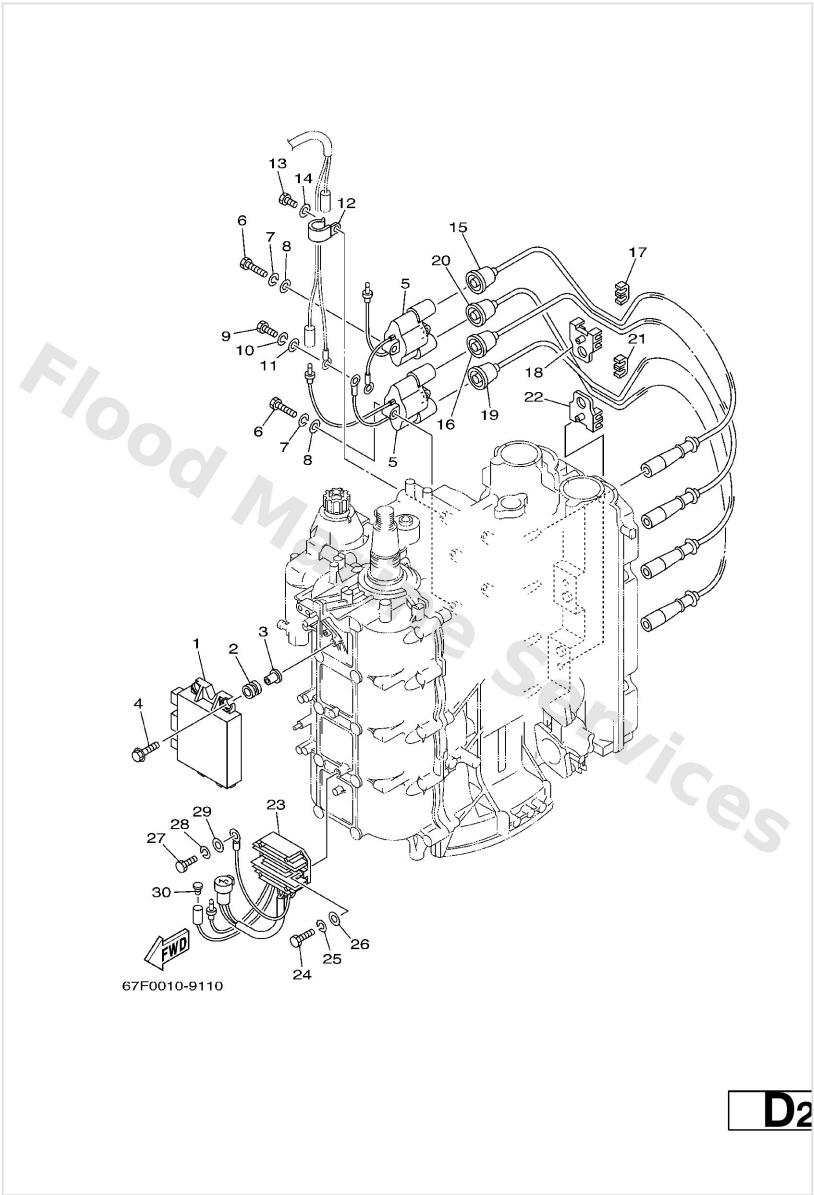
Ref	Part	
37	94702-00391 Plug, spark (lfr5a-11)	Buy now

Electrical 1



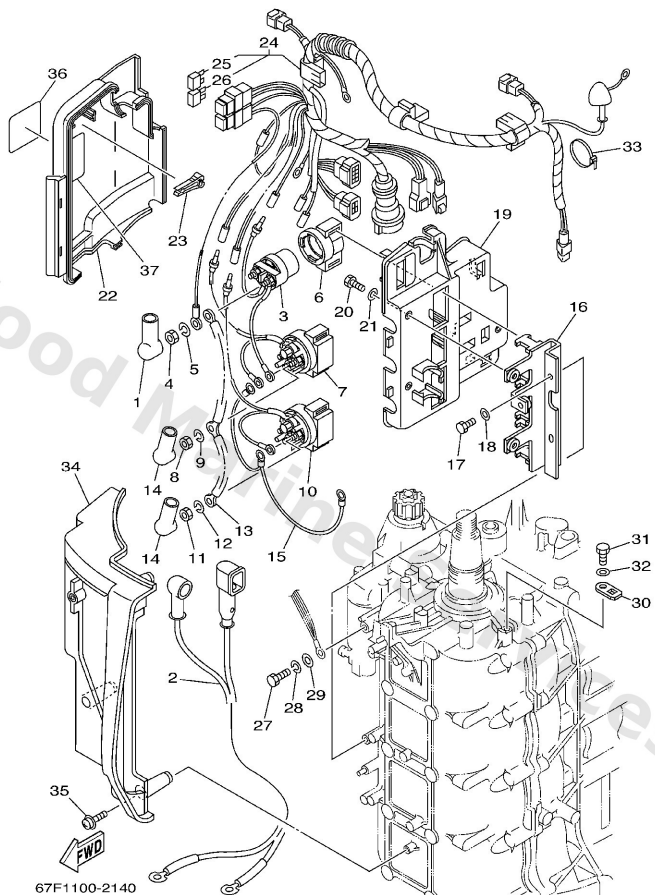
Ref	Part	
1	67F-85540-02 C.d.i. unit assembly	Buy now
2	68V-82317-00 Damper, ignition coil	Buy now
3	624-42542-00 Collar	Buy now
4	90119-06M59 Bolt, with washer	Buy now
5	67F-85570-00 Ignition coil assembly	Buy now
6	97095-06030 Bolt(jf7)	Buy now
7	92995-06100 Washer(6a1)	Buy now
8	92995-06600 Washer, plain (646)	Buy now
9	97095-06020 Bolt(7u8)	Buy now
12	90465-06M86 Clamp	Buy now
13	97095-06012 Bolt(gh1)	Buy now
15	67F-82341-00 Cord, high tension 1 #1	Buy now
16	67F-82342-00 Cord, high tension 2 #2	Buy now
17	67F-82361-00 Clamp, cord	Buy now
18	67F-82362-00 Clamp, cord 2	Buy now

Electrical 1



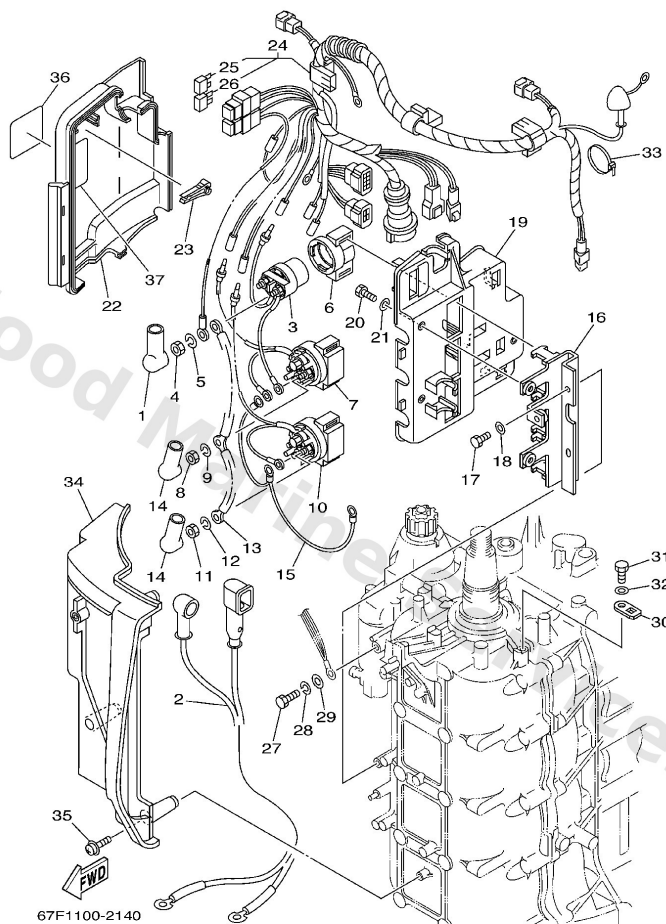
Ref	Part	
19	67F-82343-00 Cord, high tension 3 #3	Buy now
20	67F-82344-00 Cord, high tension 4 #4	Buy now
23	67F-81960-11 Rectifier & Regulator assembly Go to P/N) PE0-OM-060001	Buy now
24	97095-06025 Bolt	Buy now
30	703-82119-00 Cover, lead wire Go to P/N) PE0-OM-060001	Buy now
?	1323 &	Buy now
?	1330 703-82119-00	Buy now

Electrical 2



Ref	Part	
1	682-82119-01 Cover, lead wire	Buy now
2	67F-82105-00 Battery cable	Buy now
3	6G1-8194A-10 Starter relay	Buy now
4	90170-06M30 Nut(62x)	Buy now
5	90204-06M00 Washer, spring(62x)	Buy now
6	6G1-81952-00 Holder, relay	Buy now
7	6E5-8195B-01 Relay assembly	Buy now
10	6E5-8195C-01 Relay assembly	Buy now
13	66T-87149-00 Connector	Buy now
14	6G5-82119-00 Cover, lead wire	Buy now
15	67F-82116-00 Wire, minus lead	Buy now
16	67F-81953-00 Stay, relay	Buy now
17	97095-06016 Bolt, hexagon deep recess	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	67F-81948-00 Bracket	Buy now

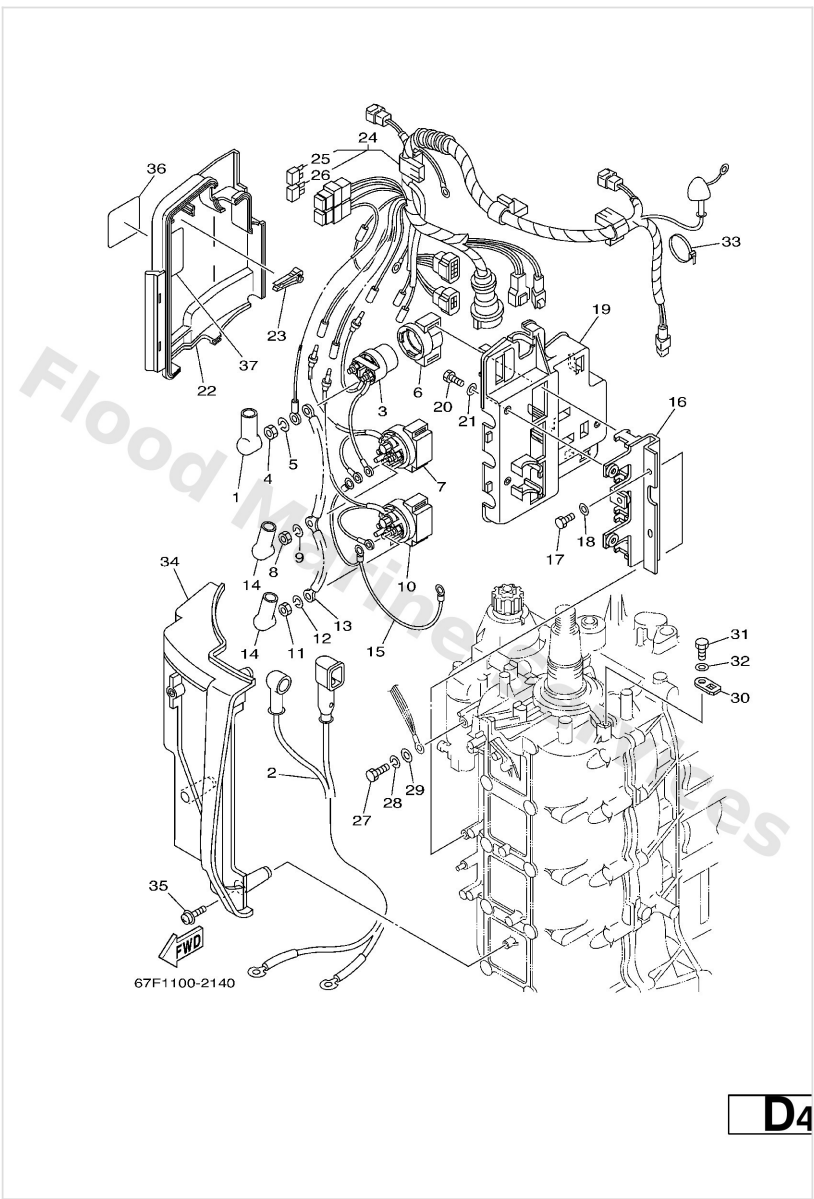
Electrical 2



D4

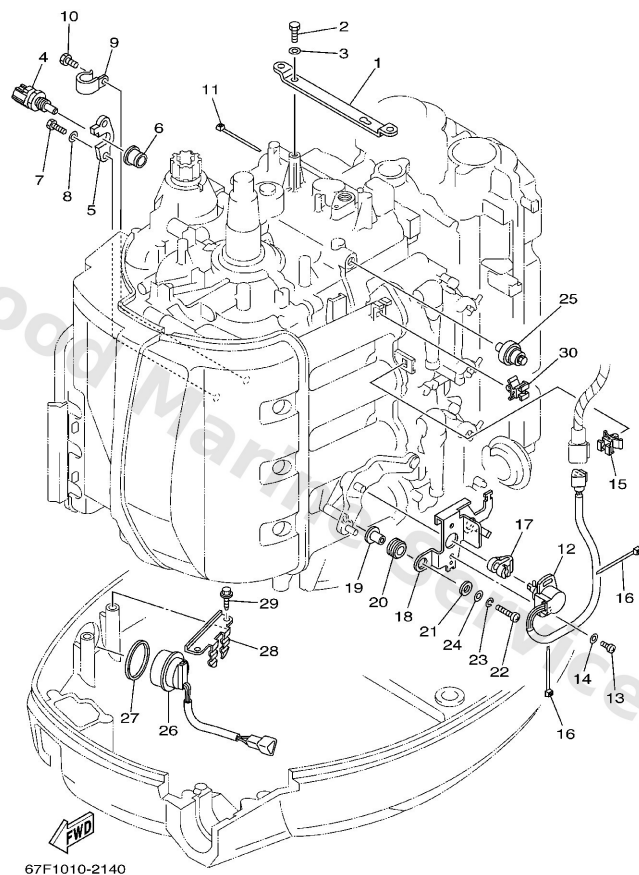
Ref	Part	
22	67F-81942-00 Cover	Buy now
23	67F-2812A-00 Puller, fuse	Buy now
24	67F-82590-03 Wire harness assembly Go to P/N) PE0-OM-060001	Buy now
25	67F-82151-00 Fuse	Buy now
26	67F-82151-10 Fuse	Buy now
27	97095-06020 Bolt(7u8)	Buy now
28	92995-06100 Washer(6a1)	Buy now
30	67F-82588-00 Plate	Buy now
31	97095-06012 Bolt(gh1)	Buy now
33	90465-13M11 Clamp (6e5)	Buy now
34	67F-81916-01 Cover, terminal Go to P/N) PE0-OM-060001	Buy now
35	90159-06M29 Screw, with washer	Buy now
36	67F-83626-00 Mark. 6	Buy now
37	67F-81919-00 Graphic, regulator	Buy now
?	1424 Wire Harness assembly	Buy now

Electrical 2



Ref	Part	
?	1434 Cover, Terminal	Buy now
?	1438 Clamp	Buy now

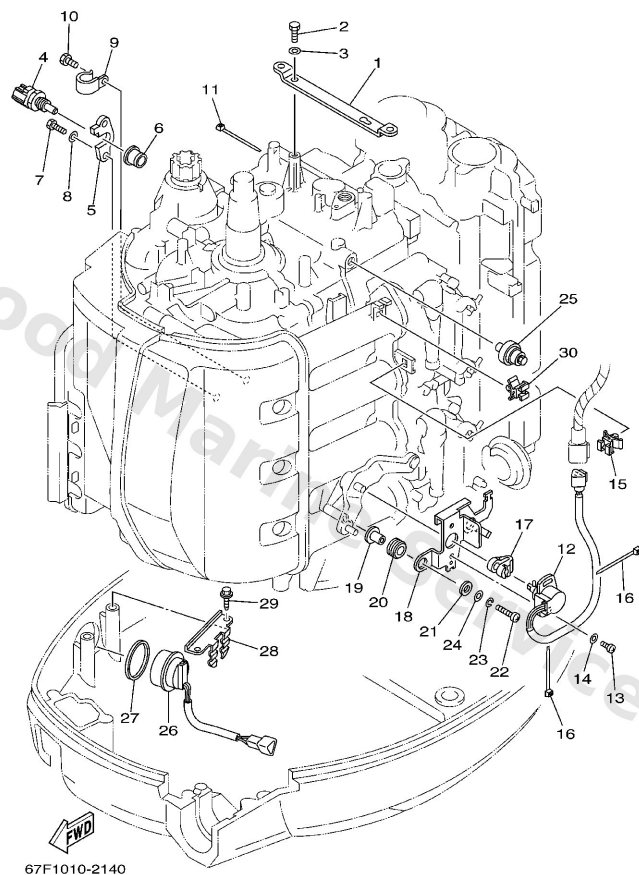
Electrical 3



D6

Ref	Part	
1	67F-8132G-01 Plate	Buy now
2	97095-06016 Bolt, hexagon deep recess	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	67F-85790-00 Thermosensor assembly	Buy now
5	67F-85757-00 Retainer	Buy now
6	68V-85753-00 Gasket, sender unit	Buy now
9	90465-06M86 Clamp	Buy now
10	97095-06010 Bolt	Buy now
11	90465-11M10 Clamp	Buy now
12	61A-85885-00 Throttle sensor assembly	Buy now
13	97885-05010 Screw, pan head(62x)	Buy now
14	92995-05600 Washer, plain (646)	Buy now
15	90464-09M47 Clamp(65j)	Buy now
17	6K7-14573-00 Lever	Buy now
18	67F-83635-00 Bracket	Buy now

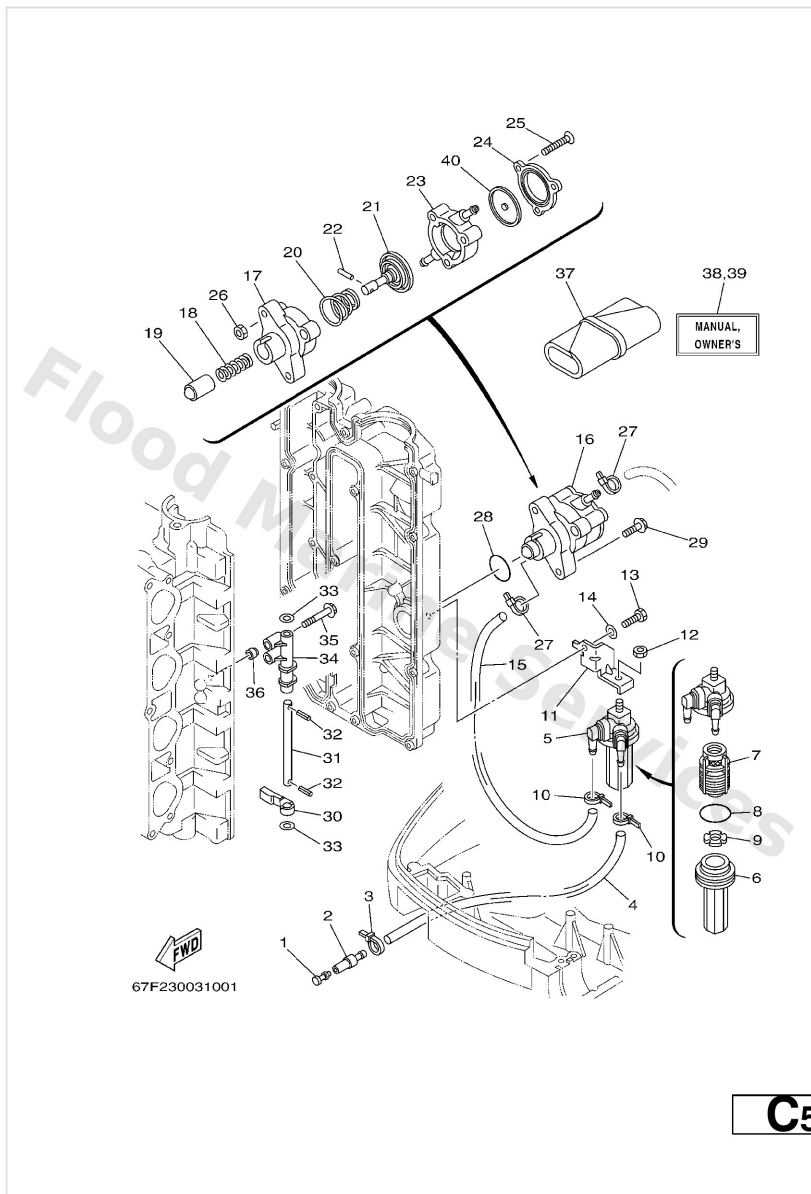
Electrical 3



D6

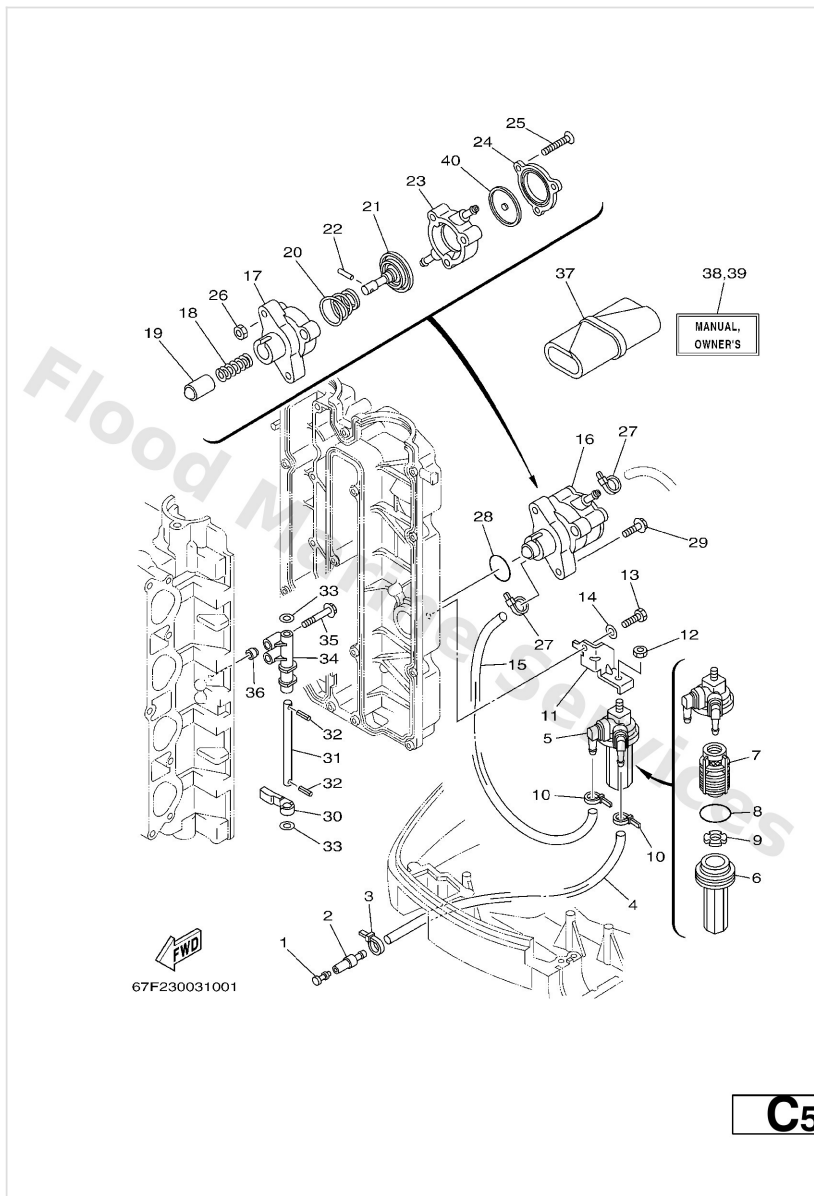
Ref	Part	
19	90387-05M00 Collar(6k7)	Buy now
20	90480-10M23 Grommet(6k7)	Buy now
21	90201-05M03 Washer, plate(6k7)	Buy now
22	97885-05025 Screw, pan head(62j)	Buy now
23	92995-05100 Ybs67-5 washer, spring	Buy now
25	68V-82504-00 Oil pressure switch assembly	Buy now
26	63D-82563-10 Trim & tilt switch assembly	Buy now
27	6E5-82587-00 Gasket	Buy now
28	67F-83614-00 Bracket	Buy now
29	90109-06M86 Bolt	Buy now

Fuel 1



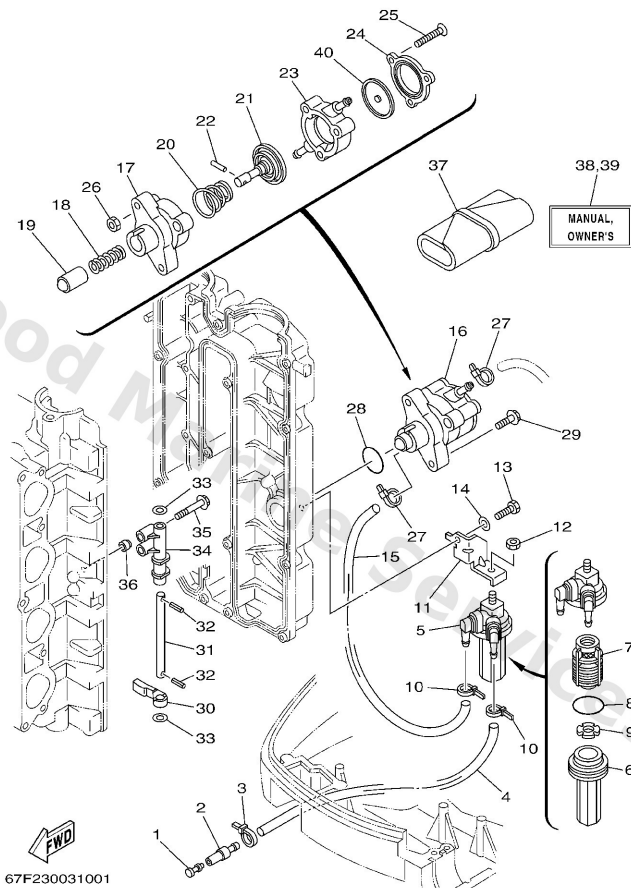
Ref	Part	
1	689-85547-00 Damper	Buy now
2	6R3-24377-00 Pipe, joint 3	Buy now
3	90465-11M10 Clamp	Buy now
4	90445-13M27 Hose (I950)	Buy now
5	60C-24560-00 Filter assembly	Buy now
6	68V-24521-01 Cup, filter	Buy now
7	61N-24563-00 Element, filter	Buy now
8	93210-32738 O-ring(1wg)	Buy now
9	68V-24469-01 Float, water level	Buy now
11	68V-24566-00 Bracket Filter	Buy now
12	95380-08600 Nut (661)	Buy now
13	97095-06016 Bolt, hexagon deep recess	Buy now
14	92995-06600 Washer, plain (646)	Buy now
15	90445-13M11 Pipe, fuel 1	Buy now
16	68V-24410-00 Fuel pump assembly	Buy now

Fuel 1



Ref	Part	
17	68V-24412-00 Body 1	Buy now
18	68V-24454-00 Spring	Buy now
19	68V-13131-00 Plunger	Buy now
20	68V-24423-00 Spring, diaphragm	Buy now
21	68V-24411-00 Diaphragm	Buy now
22	68V-24374-00 Pin	Buy now
23	68V-24413-00 Body 2	Buy now
24	68V-24414-00 Body 3	Buy now
25	68V-24444-00 Screw	Buy now
26	68V-24149-00 Nut	Buy now
28	93210-30682 O-ring (371)	Buy now
29	90119-06M83 Bolt, with washer	Buy now
30	67F-24575-00 Lever, fuel change	Buy now
31	68V-24495-00 Shaft	Buy now
32	91609-25014 Pin, Spring	Buy now

Fuel 1



Ref	Part	
33	90201-08M12 Washer plate (682)	Buy now
34	67F-24491-00 Bracket, fuel pump	Buy now
35	90119-07235 Bolt, with washer	Buy now
36	91809-08006 Pin, dowel	Buy now
37	67F-28100-00 Tool kit	Buy now
38	4EB2314400 Seal, dust	Buy now
38	67F-28199-76-A0 O/m f80aet/f100aet '03 e, f, s UR (E,F,S)	Buy now
38	67F-28199-76-B0 O/m f80aet/f100aet '03 g, d, i UR (D,NL,I)	Buy now
39	67F-28199-87-A0 O/m f80aet/f100aet(67g/f2) '03 UR (DK,P,GR)	Buy now
39	67F-28199-87-B0 O/m f80aet/f100aet(67g/f2) '03 UR (N,S,SS)	Buy now
40	68V2447110 Diaphragm	Buy now

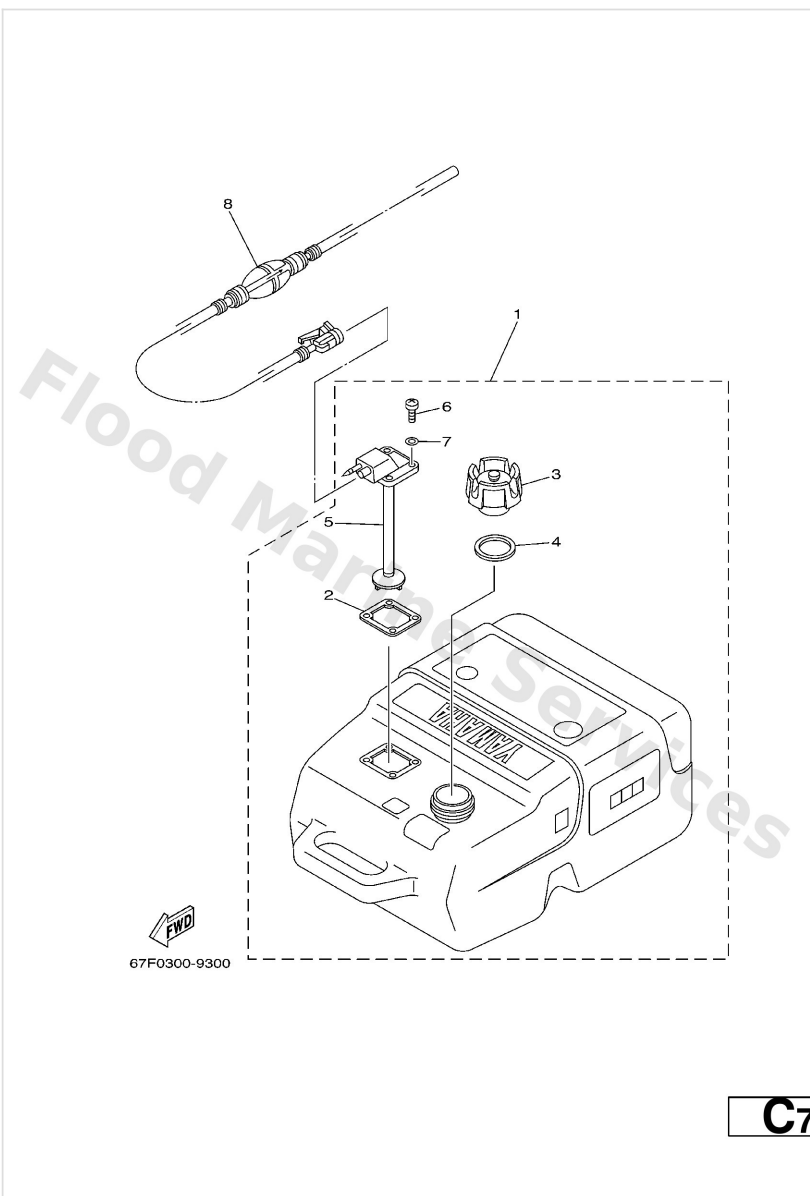
Fuel 2



C7

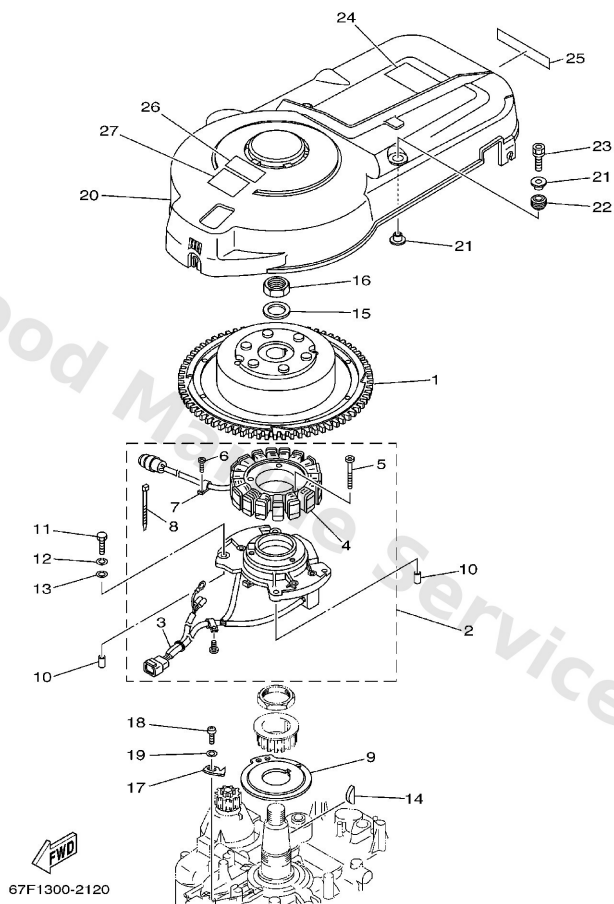
Ref	Part	
1	6YK-24306-42 Fuel pipe comp. 1 AP	Buy now

Fuel Tank



Ref	Part	
1	6YK-24201-01 Fuel Tank assembly (25L) AP PLASTIC, 25L	Buy now
1	6YK-24201-10 Fuel Tank assembly (25L) AP FOR SAV	Buy now
2	6YL-24268-01 Gasket, fuel meter	Buy now
3	6YK-24610-00 Cap assembly WITH INDICATOR	Buy now
3	6YK-24610-10 Cap assembly FOR SAV	Buy now
4	6YL-24641-00 Gasket, cap 1	Buy now
5	6YK-24260-01 Fuel meter assembly	Buy now
6	90157-05M16 Screw, pan head	Buy now
7	6YL-24329-00 Seal	Buy now
8	6YK-24306-42 Fuel pipe comp. 1 AP	Buy now

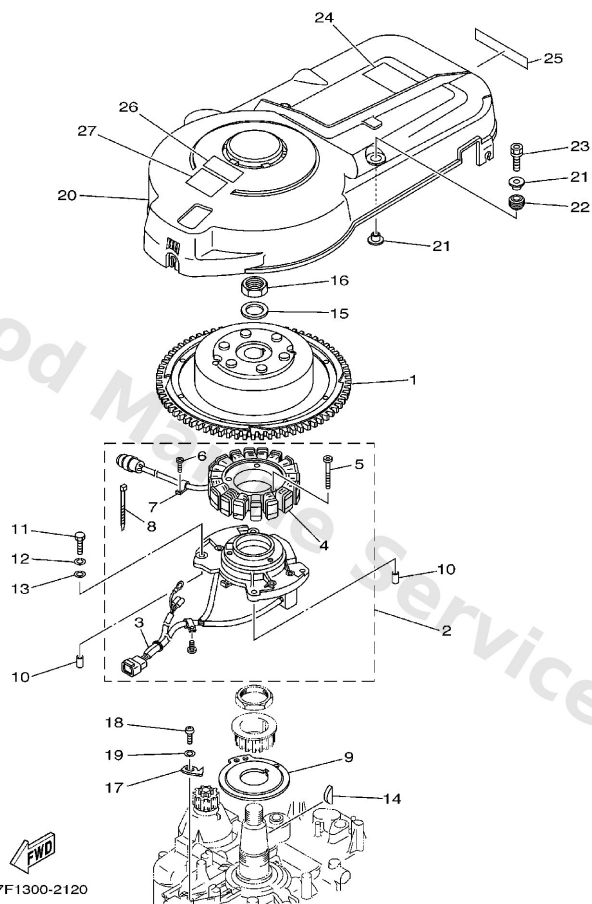
Generator



D1

Ref	Part	
1	67F-85550-00 Rotor assembly	Buy now
2	67F-85560-01 Base assembly	Buy now
3	67F-85580-00 Coil, pulser	Buy now
4	67F-85510-01 Stator assembly	Buy now
5	63D-81345-20 Screw, pan	Buy now
6	97607-04110 Screw, pan head with washer (s)	Buy now
7	445-81328-20 Clamp, read	Buy now
8	66T-81328-00 Clamp	Buy now
9	67F-81673-00 Rotor	Buy now
10	99530-08012 Pin, dowel(6g8)	Buy now
11	97095-06030 Bolt(jf7)	Buy now
12	92995-06100 Washer(6a1)	Buy now
13	92995-06600 Washer, plain (646)	Buy now
14	90280-05015 Key, woodruff	Buy now
15	90201-24014 Washer, plate	Buy now

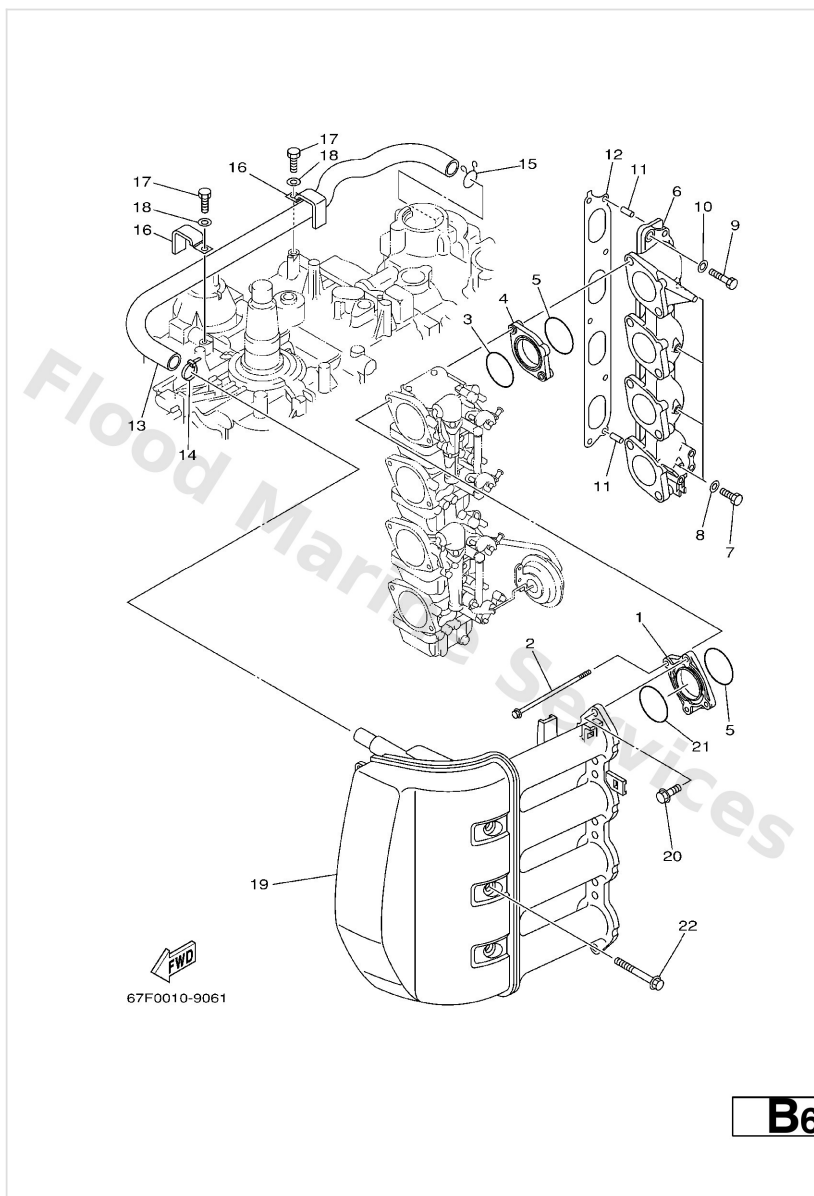
Generator



D1

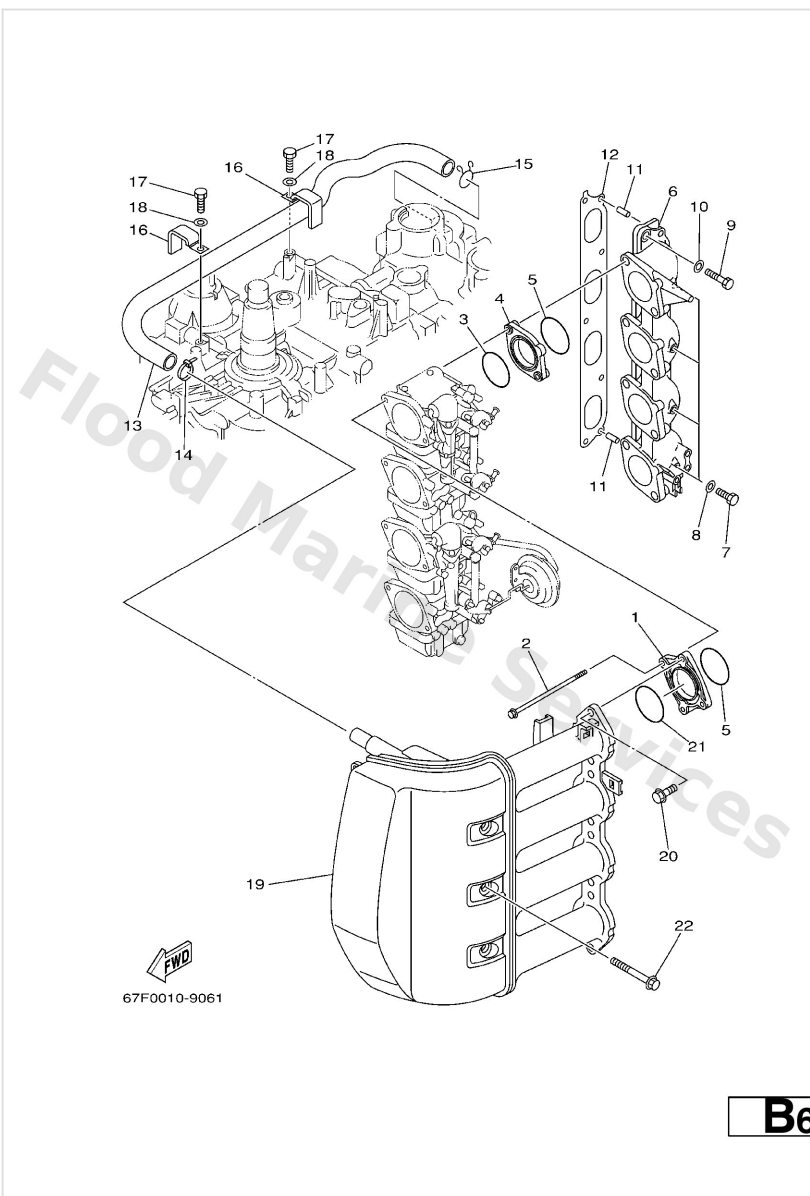
Ref	Part	
16	90179-24002 Nut	Buy now
17	67F-81332-00 Plate, timing	Buy now
18	97885-06010 Screw pan head	Buy now
20	67F-81337-01 Cover, flywheel	Buy now
21	90387-06M71 Collar (6g8)	Buy now
22	90480-15M31 Grommet (6g1)	Buy now
23	90119-06M92 Bolt, with washer	Buy now
24	67F-12138-60 Mark Caution	Buy now
25	67F-13437-61 Mark, Caution	Buy now
26	6A1-83625-41 Mark 5	Buy now
27	6A1-83625-51 Mark 5	Buy now

Intake



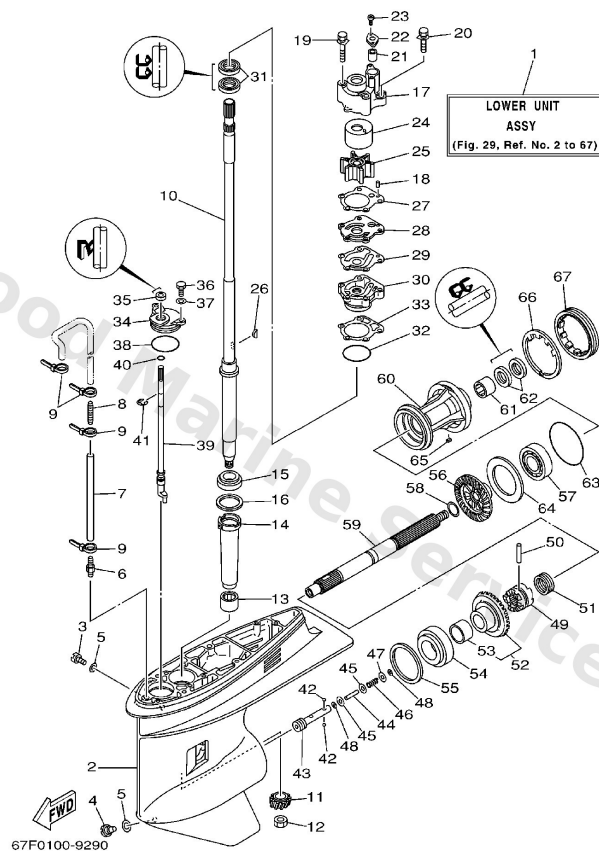
Ref	Part	
1	67F-14243-00 Plate	Buy now
2	67F-14216-00 Screw	Buy now
3	67F-14239-00 Seal	Buy now
4	67F-14271-00 Insulator	Buy now
5	93210-40M10 O-ring (682)	Buy now
6	67F-13641-00-94 Manifold 1	Buy now
7	97095-06010 Bolt	Buy now
8	90430-06014 Gasket 256113960000	Buy now
9	97075-08035 Bolt(70w)	Buy now
10	92995-08600 Washer, plain (663)	Buy now
11	91690-50014 Pin, spring (647)	Buy now
12	67F-13645-00 Gasket, manifold 1	Buy now
13	67F-15373-00 Pipe, breather	Buy now
14	90465-11M10 Clamp	Buy now
15	90467-20M15 Clip	Buy now

Intake



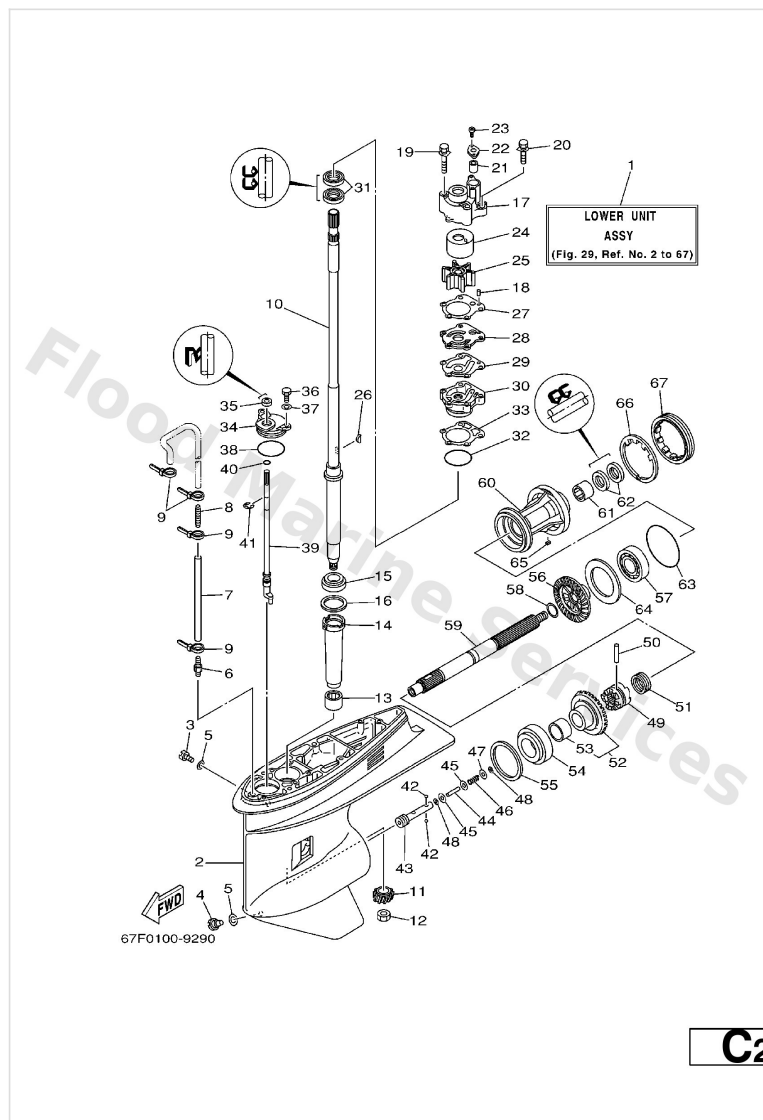
Ref	Part	
16	90465-12M03 Clamp, cord (688)	Buy now
17	97095-06012 Bolt(gh1)	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	67F-14440-00 Silencer assembly, intake	Buy now
20	90119-06M82 Bolt, with washer	Buy now
21	93210-41MJ2 O-ring	Buy now
22	90119-08M59 Bolt, with washer	Buy now

Lower Casing. Drive 1



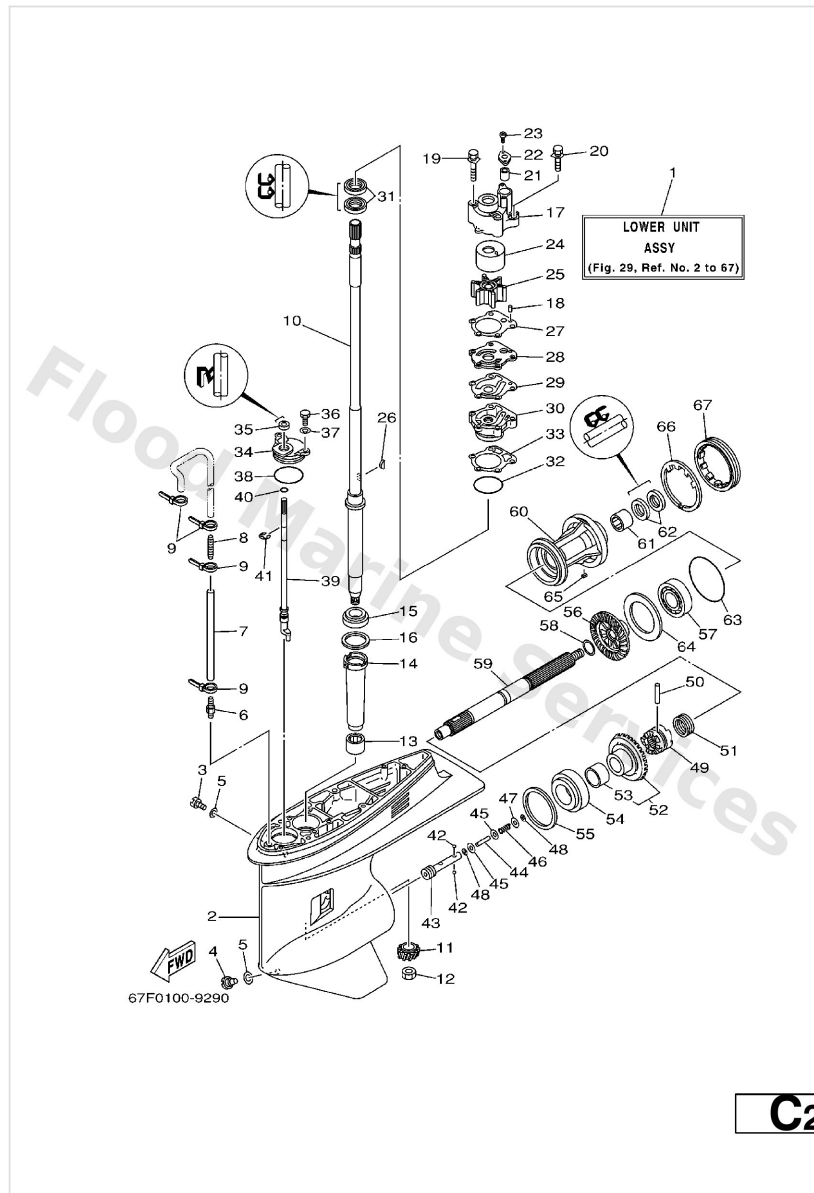
Ref	Part	
1	67F-45300-10-4D Lower unit assembly L	Buy now
2	67F-45301-00-4D Casing, lower	Buy now
3	90340-08002 Plug, straight screw	Buy now
4	688-45341-10 Plug, drain	Buy now
5	90430-08020 Gasket	Buy now
6	6E5-45378-00 Nipple, hose	Buy now
7	90445-07M31 Hose (I200) L	Buy now
8	6E5-83558-10 End, nipple	Buy now
9	90465-11M10 Clamp	Buy now
10	67F-45501-10 Drive shaft comp. L	Buy now
11	67F-45551-00 Pinion	Buy now
12	90170-16M01 Nut, hexagon (688)	Buy now
13	93315-325W4 Bearing	Buy now
14	688-45536-01 Sleeve, drive shaft	Buy now
15	93332-000U3 Brg,tapered roller 50mm (688)	Buy now

Lower Casing. Drive 1



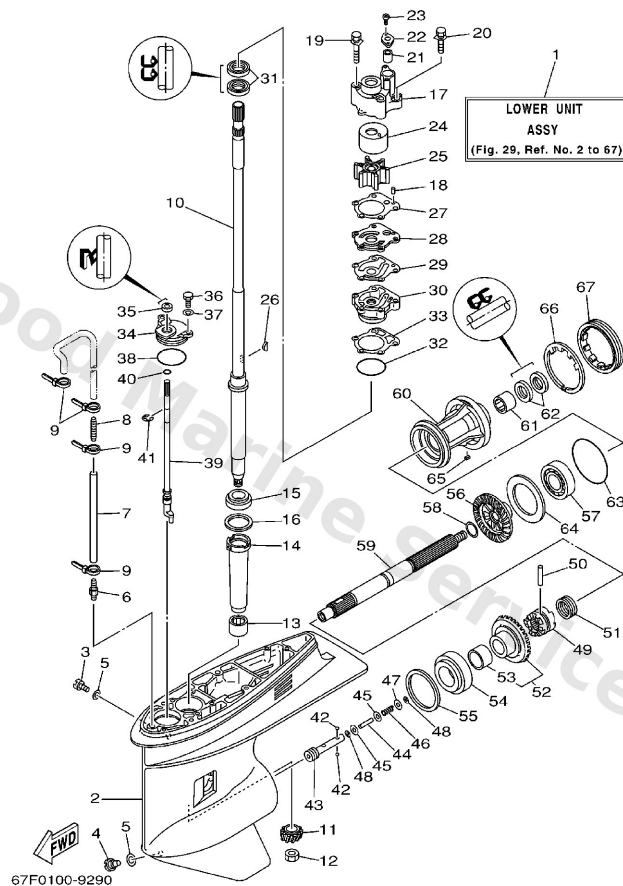
Ref	Part	
16	688-45587-01-10 Shim (t:0.10mm) UR	Buy now
16	688-45587-01-12 Shim (t:0.12mm) UR	Buy now
16	688-45587-01-15 Shim (t:0.15mm) UR	Buy now
16	688-45587-01-18 Shim (t:0.18mm) UR	Buy now
16	688-45587-01-30 Shim (t:0.30mm) UR	Buy now
16	688-45587-01-40 Shim (t:0.40mm) UR	Buy now
16	688-45587-01-50 Shim (t:0.50mm) UR	Buy now
17	67F-44311-00 Housing, water pump	Buy now
18	93604-10M03 Pin, dowel (688)	Buy now
19	90119-08M87 Bolt, with washer	Buy now
20	90119-08M13 Bolt, with washer(6h0)	Buy now
21	663-44366-00 Damper, water seal 2	Buy now
22	90480-19M06 Grommet (688)	Buy now
23	97780-40512 Screw, pan head tapping	Buy now
24	67F-44322-00 Insert, cartridge	Buy now

Lower Casing. Drive 1



Ref	Part	
25	67F-44352-00 Impeller	Buy now
26	90280-04M04 Key, woodruff (688)	Buy now
27	688-44315-A0 Gasket, water pump 1	Buy now
28	67F-44323-00 Outer plate, cartridge	Buy now
29	688-44324-A0 Gasket, cartridge Outer plate	Buy now
30	688-44341-01-94 Housing, water pump set	Buy now
31	93101-25M03 Oil seal	Buy now
32	93210-46044 O-ring	Buy now
33	688-44316-A0 Gasket, water pump 2	Buy now
34	688-45321-00 Plate	Buy now
35	93106-09014 Oil seal	Buy now
36	97095-06016 Bolt, hexagon deep recess	Buy now
37	92995-06600 Washer, plain (646)	Buy now
38	93210-49046 O-ring (620)	Buy now
39	67F-44150-00 Shift cam assembly	Buy now

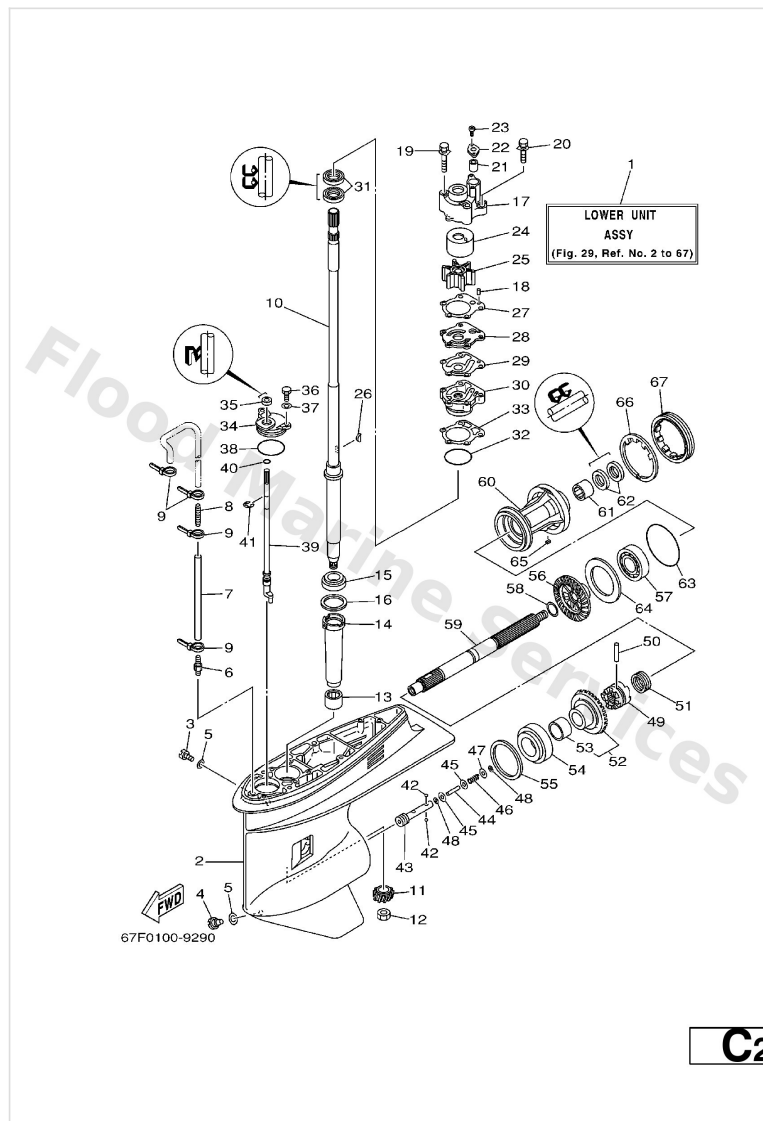
Lower Casing. Drive 1



C2

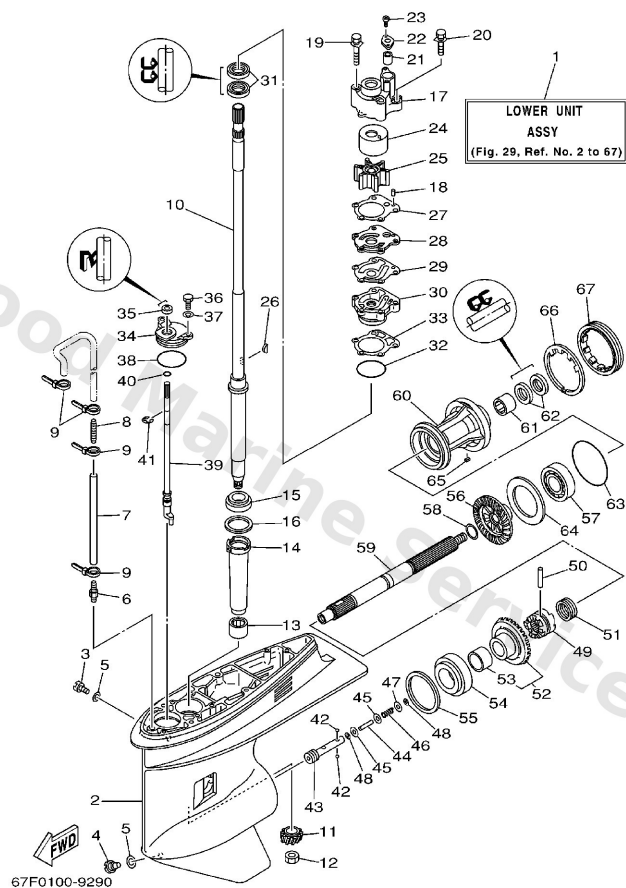
Ref	Part	
40	93210-07003 O-ring (11m)	Buy now
41	99001-08600 Circlip(2r6)	Buy now
42	93503-16003 Ball	Buy now
43	67F-45634-00 Slide, shift	Buy now
44	6H1-45668-00 Shaft, free 1	Buy now
45	6H1-45635-00 Plunger, shift	Buy now
46	90501-12M48 Spring (6h1)	Buy now
47	90201-03313 Washer, plate 8077743700	Buy now
48	90183-02M03 Nut, spring (6h1)	Buy now
49	67F-45631-00 Clutch, dog	Buy now
50	90250-07M02 Pin, straight (688)	Buy now
51	688-45633-00 Ping, cross pin	Buy now
52	67F-45560-00 Gear 1 (30T)	Buy now
53	93317-322V0 Bearing	Buy now
54	93332-000UD Bearing	Buy now

Lower Casing. Drive 1



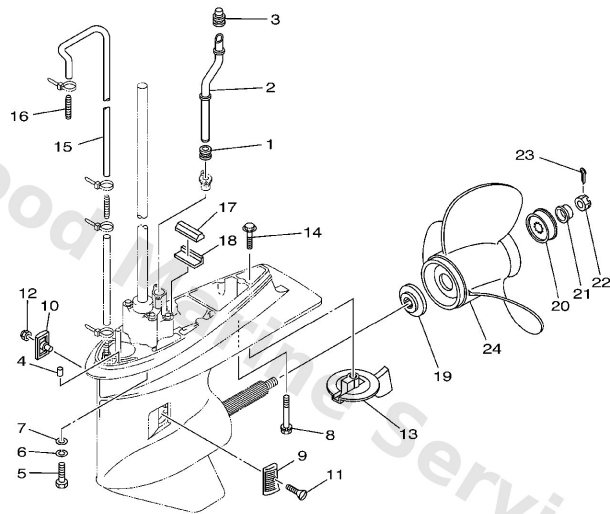
Ref	Part	
55	688-45567-01-10 Shim (t:0.10mm) UR	Buy now
55	688-45567-01-12 Shim (t:0.12mm) UR	Buy now
55	688-45567-01-15 Shim (t:0.15mm) UR	Buy now
55	688-45567-01-18 Shim (t:0.18mm) UR	Buy now
55	688-45567-01-30 Shim (t:0.30mm) UR	Buy now
55	688-45567-01-40 Shim (t:0.40mm) UR	Buy now
55	688-45567-01-50 Shim (t:0.50mm) UR	Buy now
56	67F-45571-00 Gear	Buy now
57	93306-207U0 Brg,r-b 6207 72mm 280g (688)	Buy now
58	90201-25M05 Washer, plate	Buy now
59	67F-45611-00 Shaft, propeller	Buy now
60	67F-45331-00-94 Housing, bearing	Buy now
61	93317-325U0 Brg,needle	Buy now
63	93210-86M39 O-ring (6e5)	Buy now
64	67F-45576-00 Washer, thrust 2	Buy now

Lower Casing. Drive 1



Ref	Part	
65	90282-04010 Key, strait(663)	Buy now
66	688-45383-02 Washer, claw	Buy now
67	688-45384-00 Nut	Buy now

Lower Casing. Drive 2

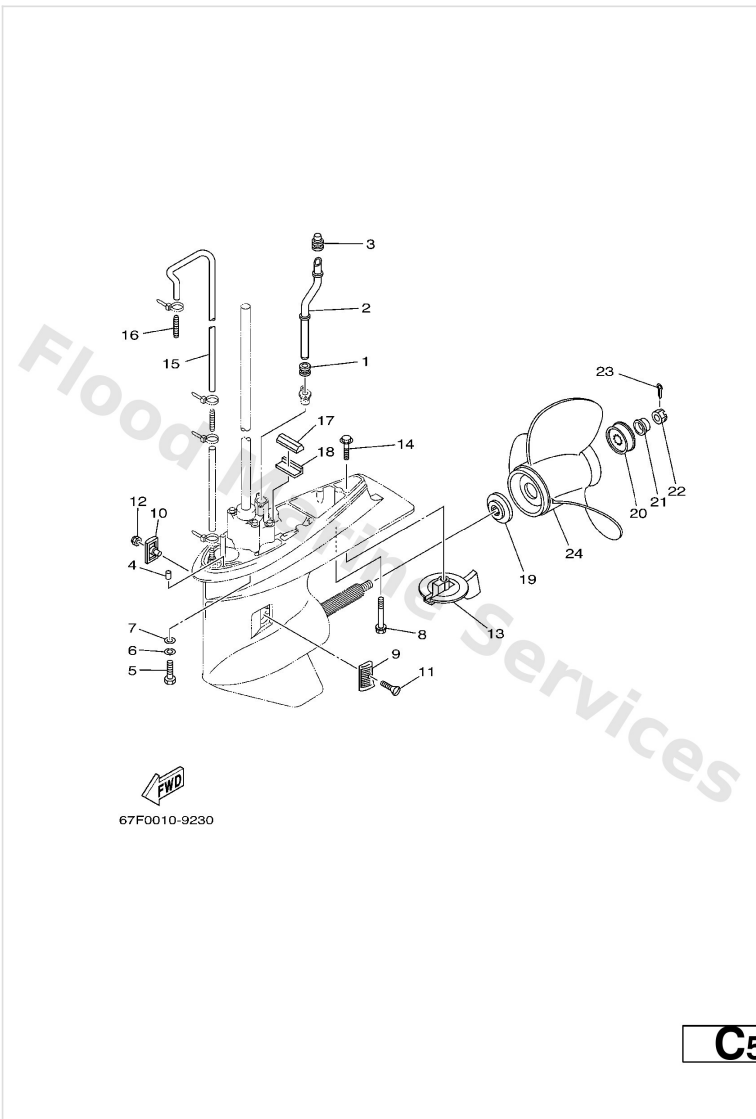


67F0010-9230

C5

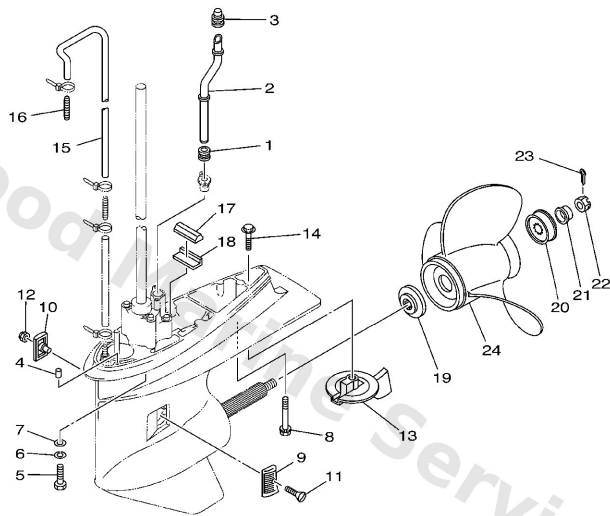
Ref	Part	
1	663-44367-00 Damper, water seal 3	Buy now
2	67F-44361-10 Tube, water 1 L	Buy now
3	67F-44365-00 Damper, water seal	Buy now
4	93606-12019 Pin, dowel (614)	Buy now
5	97075-10040 Bolt, hexagon deep recess	Buy now
6	92995-10100 Ybs67-10 washer, spring	Buy now
7	92995-10600 Washer, plate	Buy now
8	90119-08M84 Bolt, with washer	Buy now
9	6H1-45214-00 Cover, water inlet	Buy now
10	6H1-45215-00 Cover, water inlet	Buy now
11	90151-05M00 Screw, countersunk(692)	Buy now
12	90185-05002 Nut nylon (sus)(ex4)	Buy now
13	67F-45371-00 Tab-trim	Buy now
14	90105-10M67 Bolt, hexagon (663)	Buy now
15	90445-07ME0 Hose (I1457)	Buy now

Lower Casing. Drive 2



Ref	Part	
16	6E5-83558-00 End, nipple	Buy now
17	688-45375-00 Damper, seal 2	Buy now
18	663-45376-00-94 Guide, seal damper	Buy now
19	688-45987-01 Spacer	Buy now
20	67F-45997-00 Spacer 2	Buy now
21	90389-25M00 Bush	Buy now
22	90171-16011 Nut, castle (663)	Buy now
23	91490-40025 Pin, cotter (663)	Buy now
24	6E5-45941-00-EL Propeller (3x13x19-k) UR	Buy now
24	6E5-45943-00-EL Propeller (3x12-5/8"x21"-k) UR	Buy now
24	6E5-45945-01-EL Propeller (3x13-1/4x17-k) UR	Buy now
24	6E5-45947-00-EL Propeller (3x13-1/2x15-k) UR	Buy now
24	688-45930-02-98 Propeller (3x13x17) UR	Buy now
24	688-45932-60-98 Propeller (3x13-1/2"x14"-k) UR	Buy now
24	688-45970-03-98 Propeller (3x13"x19"-k) UR	Buy now

Lower Casing. Drive 2

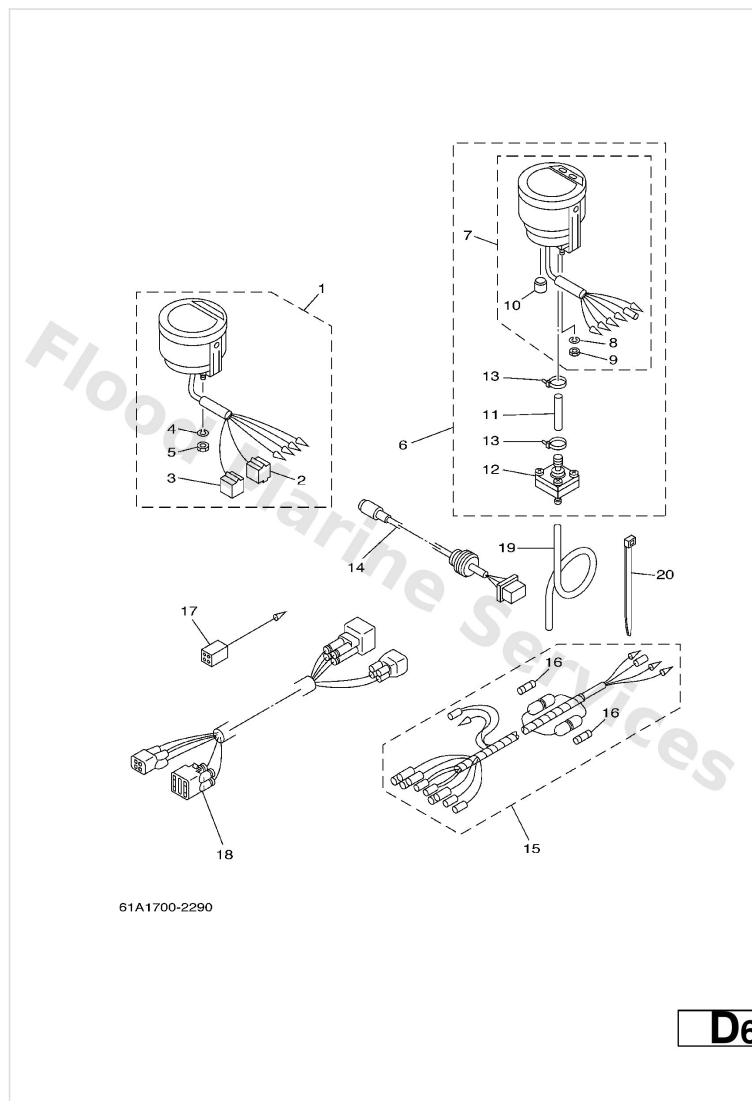


67F0010-9230

C5

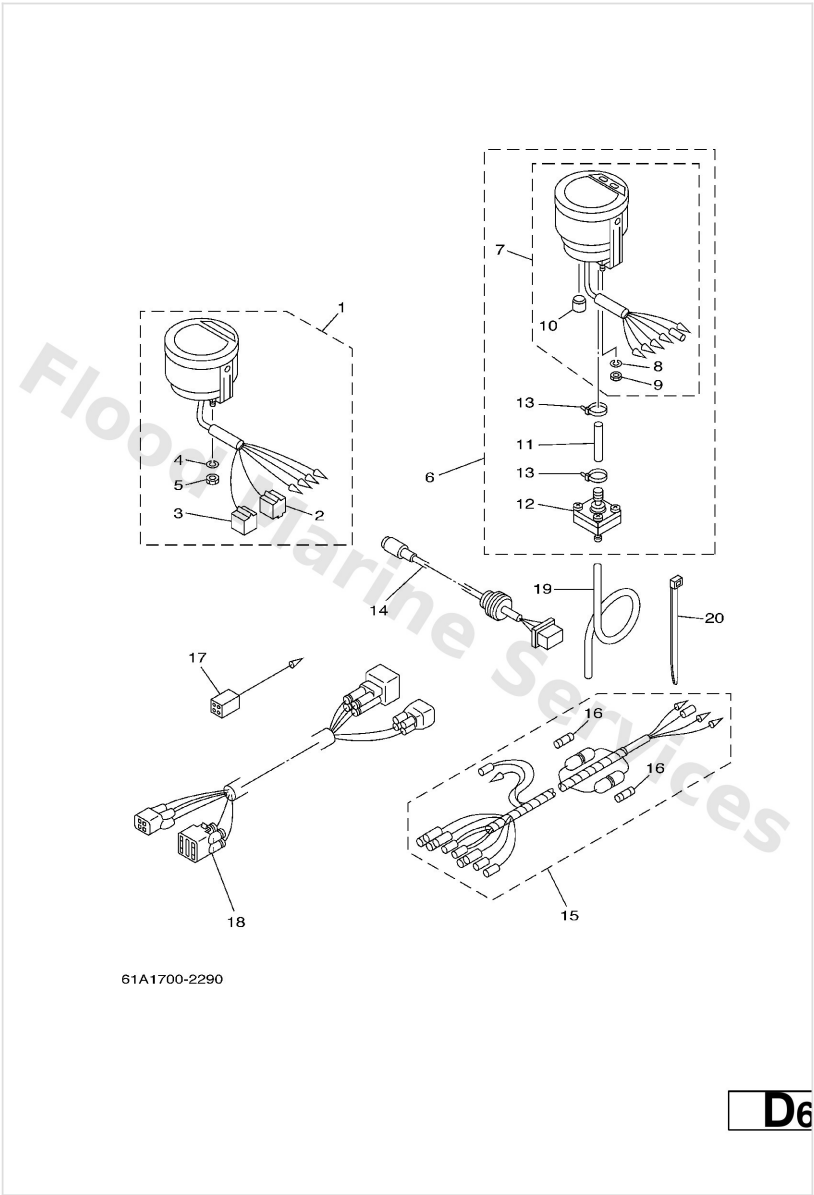
Ref	Part	
24	688-45972-02-98 Propeller (3x13"x21"-k) UR	Buy now
24	688-45974-02-98 Propeller (3x13"x23"-k) UR	Buy now
24	688-45976-01-98 Propeller (ss 3x13"x25"-k) UR	Buy now
24	688-45978-60-98 Propeller (3x13-1/2"x16"-k) UR	Buy now
24	6E5-45949-00-EL Propeller (3x13-5/8"x13"-k) UR	Buy now
24	6E5-45952-00-EL Propeller (3x13"x23"-k) UR	Buy now
24	6E5-45954-00-EL Propeller (3x14"x11"-k) UR	Buy now
24	6E5-45956-00-EL Propeller (3x13"x25"-k) UR	Buy now

Meter



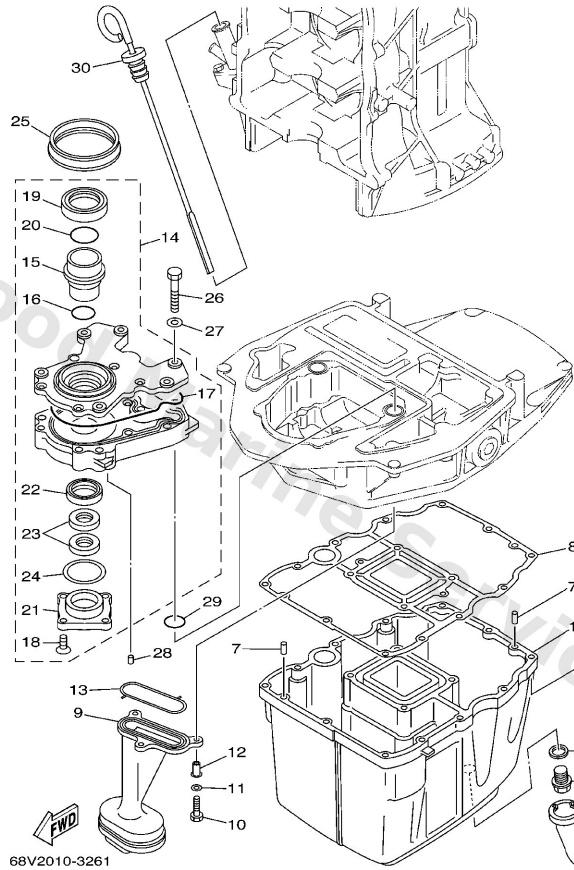
Ref	Part	
1	6Y5-8350T-02 Digital tachometer assembly AP	Buy now
2	9E450-04433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E450-04533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	92990-04100 Ybs67-4 washer, spring	Buy now
5	95380-04600 Nut,hex	Buy now
6	6Y5-83500-S5 Meter assembly AP	Buy now
7	6Y5-83570-S5 Speedometer assembly	Buy now
10	6Y5-83533-T2 Grommet	Buy now
11	6Y5-83557-31 Tube	Buy now
12	6Y5-83728-00 Connector assembly	Buy now
20	90465-11M10 Clamp AP	Buy now
14	6Y5-87122-S0 Cord assembly 1 AP	Buy now
15	6Y5-83553-M0 Wire, lead (l=2.5m) AP	Buy now
16	1E6-82151-00 Fuse (10a)	Buy now
17	6Y5-82117-00 Wire, lead AP	Buy now

Meter



Ref	Part	
18	68F-82553-80 Extension, wire lead (8m) AP	Buy now
19	6Y5-83557-10 Tube (8m) AP	Buy now

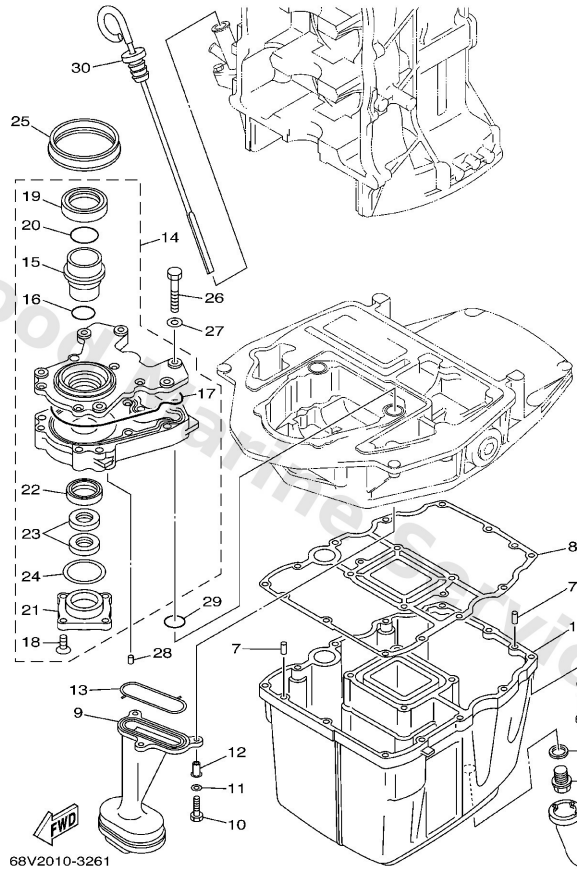
Oil Pan



B7

Ref	Part	
1	67F-15311-01-5B Oil pan	Buy now
2	67F-15316-00 Damper 1	Buy now
3	90340-14M06 Plug, straight screw(62y)	Buy now
4	90430-14M09 Gasket	Buy now
5	97075-06025 Bolt	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	93606-12019 Pin, dowel (614)	Buy now
8	68V-15312-00 Gasket, oil pan	Buy now
9	67F-13411-00 Strainer, oil	Buy now
10	97027-06025 Bolt, hexagon	Buy now
11	92907-06600 Washer(6ta)	Buy now
12	90387-06M64 Collar	Buy now
13	67F-13415-00 Seal, oil strainer	Buy now
14	67F-13300-10 Oil pump assembly	Buy now
15	67F-13314-02 Shaft, pump	Buy now

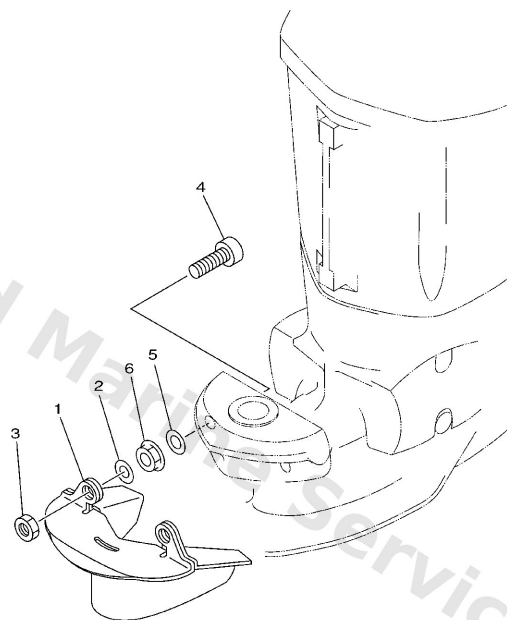
Oil Pan



B7

Ref	Part	
16	67F-13473-01 O-ring	Buy now
17	67F-13329-00 Gasket, pump cover	Buy now
18	67F-13495-00 Screw	Buy now
19	67F-13119-01 Oil seal	Buy now
20	67F-13769-00 O-ring	Buy now
21	67F-13914-00 Housing, pump	Buy now
22	67F-13631-03 Oil seal	Buy now
23	67F-13149-00 Oil seal	Buy now
24	67F-13339-00 Gasket, pump cover	Buy now
25	67F-13338-00 Seal	Buy now
26	97095-06045 Bolt, hexagon	Buy now
28	93604-12M07 Pin, dowel (688)	Buy now
29	93210-19MJ1 O-ring	Buy now
30	68V-15362-00 Plug, Oil Level	Buy now

Optional Parts

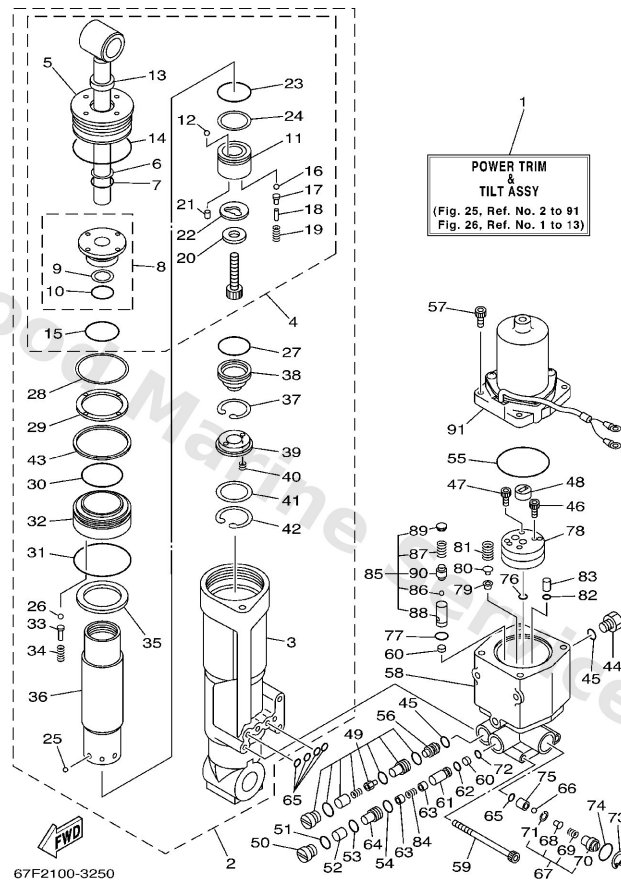



67F0100-0240

A6

Ref	Part	
1	67F-45180-00-4D Plate, Splash AP	Buy now
2	90201-12M01 Washer, plate(6t4) AP	Buy now
3	95380-12700 Nut(6t4) AP	Buy now
4	90110-12M00 Bolt, hexagon socket head AP	Buy now
5	90201-12M16 Washer, plate (679) AP	Buy now
6	95780-12300 Nut, nylon (6f2) AP	Buy now

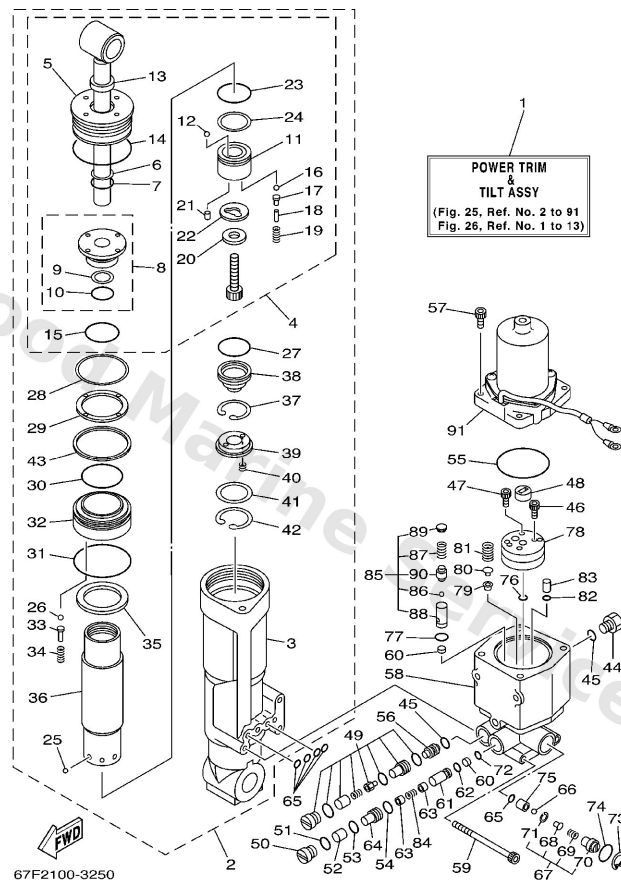
Power Trim & Tilt Assy 1



A7

Ref	Part	
1	67F-43800-03-4D Power trim & tilt assembly	Buy now
2	67F-43840-02 Power tilt assembly	Buy now
3	67F-4380K-00 Cylinder, tilt sub assembly	Buy now
4	67F-43810-01 Tilt piston sub assembly	Buy now
5	67F-43821-00 Screw, trim cylinder end	Buy now
6	6H1-43872-10 Ring, back up	Buy now
7	93210-18397 O-ring (6g5)	Buy now
8	67F-4380R-00 Cylinder end sub assembly	Buy now
11	67F-4385A-01 Piston, tilt	Buy now
12	93501-08001 Ball	Buy now
13	6H1-43812-00 Seal dast	Buy now
14	67F-43861-00 O-ring	Buy now
15	62X-43862-00 O-ring	Buy now
17	65W-4386A-00 Pin, absorber valve	Buy now
18	688-4386F-00 Pin, straight	Buy now

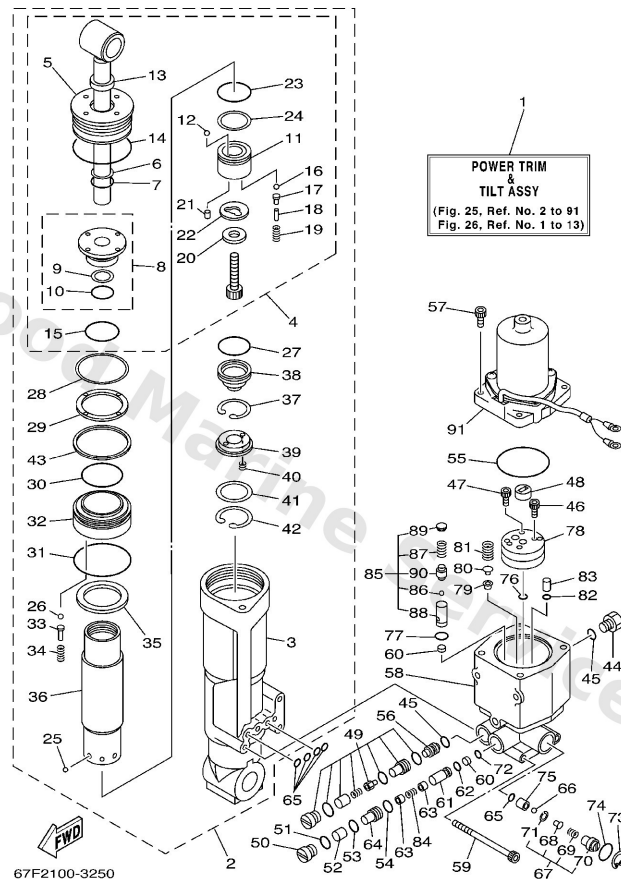
Power Trim & Tilt Assy 1



A7

Ref	Part	
19	65W-43853-00 Spring, absorber valve	Buy now
20	67F-43893-00 Washer	Buy now
21	93602-07244 Pin, dowel	Buy now
22	67F-22435-00 Plate, valve 2	Buy now
23	93210-29375 O-ring (j10)	Buy now
24	62X-43871-00 Ring, back up	Buy now
25	93503-16003 Ball	Buy now
27	67F-43863-00 O-ring	Buy now
28	67F-43899-00 Plate stopper	Buy now
29	67F-43816-00 Filter 1	Buy now
30	67F-43862-00 O-ring	Buy now
31	62X-43865-00 O-ring	Buy now
32	67F-4388A-00 Piston, trim	Buy now
33	6T4-4386A-00 Pin, absorber valve	Buy now
34	67F-43857-00 Spring, absorber valve	Buy now

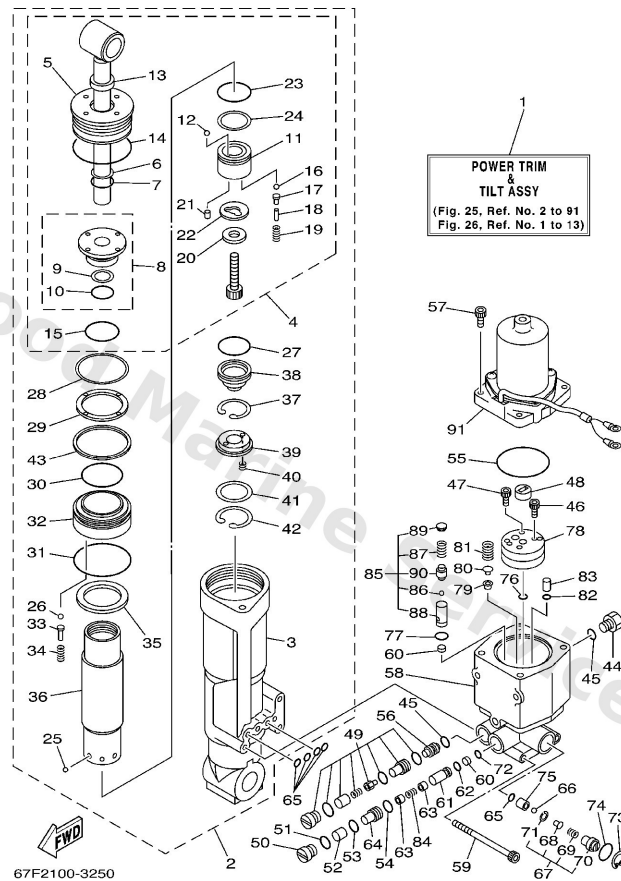
Power Trim & Tilt Assy 1



A7

Ref	Part	
35	67F-4381J-00 Plate	Buy now
36	67F-22471-01 Cylinder, shock absorber	Buy now
37	67F-43875-00 Ring, snap	Buy now
38	67F-4381B-00 Free piston sub assembly	Buy now
39	62X-43899-00 Plate stopper	Buy now
40	62X-4384H-00 Spring	Buy now
41	1UF-22434-00 Plate, valve 1	Buy now
42	62X-43875-00 Ring, snap	Buy now
43	67F-43871-00 Ring, back up	Buy now
44	6H1-43829-00 Plug, reservoir	Buy now
45	93210-09165 O-ring	Buy now
46	91318-06035 Bolt,socket	Buy now
47	91318-06020 Bolt,socket	Buy now
48	6H1-43831-10 Connector, shaft	Buy now
49	67F-43802-00 Valve sub assembly	Buy now

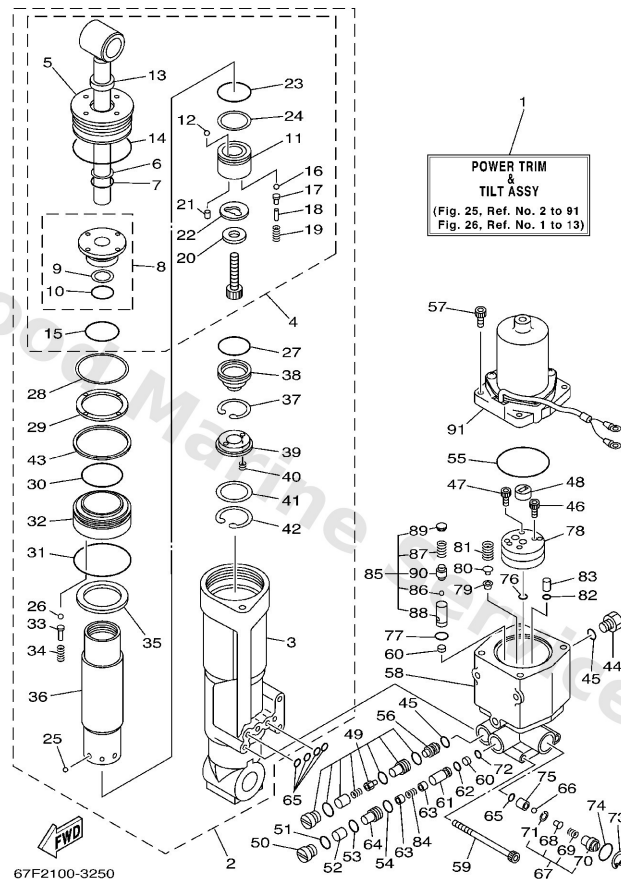
Power Trim & Tilt Assy 1



A7

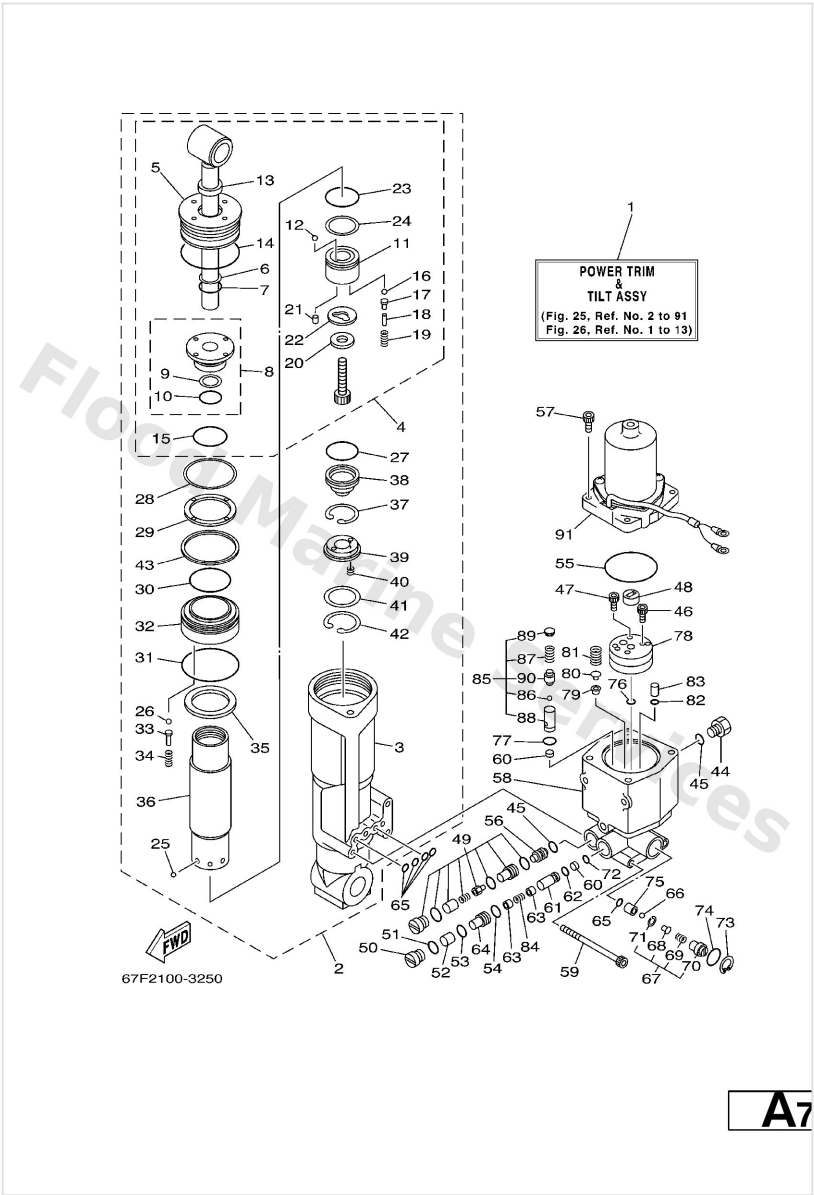
Ref	Part	
50	67F-4382F-00 Adaptor 3	Buy now
51	6H1-43866-00 O-ring	Buy now
52	67F-43817-00 Filter 2	Buy now
53	93210-10M74 O-ring	Buy now
54	6H1-43867-00 O-ring	Buy now
56	62X-43841-00 Piston, shuttle	Buy now
57	65W-43888-00 Bolt, hexagon socket head(1jk)	Buy now
58	67F-43825-03 Housing, Trim & Tilt	Buy now
59	62X-43878-00 Bolt, socket	Buy now
60	6H1-43816-00 Filter 1	Buy now
61	67F-43851-00 Seat, Relief Valve	Buy now
62	93210-07003 O-ring (11m)	Buy now
63	67F-43808-00 Seat Valve Comp 1	Buy now
64	67F-4382G-00 Screw, Valve Seat	Buy now
65	93210-064A5 O-ring(61a)	Buy now

Power Trim & Tilt Assy 1



Ref	Part	
66	93505-32038 Ball(7fk)	Buy now
67	61A-43860-20 Manual valve sub-assembly	Buy now
68	61A-43848-00 Rod, manual release	Buy now
69	61A-43854-00 Spring, manual release	Buy now
70	61A-43845-00 Screw, manual release	Buy now
71	61A-43875-00 Ring, snap	Buy now
72	93210-06100 O-Ring	Buy now
73	6H1-43875-00 Ring, snap	Buy now
75	61A-43847-00 Seat, manual valve	Buy now
76	65W-43862-00 O-ring	Buy now
77	93210-11368 O-ring (2h7)	Buy now
78	67F-43830-00 Gear Pump assembly	Buy now
79	6H1-4384F-10 Seal, main valve	Buy now
80	6H1-43844-10 Pin, valve support	Buy now
81	6H1-43856-10 Spring, down relief	Buy now

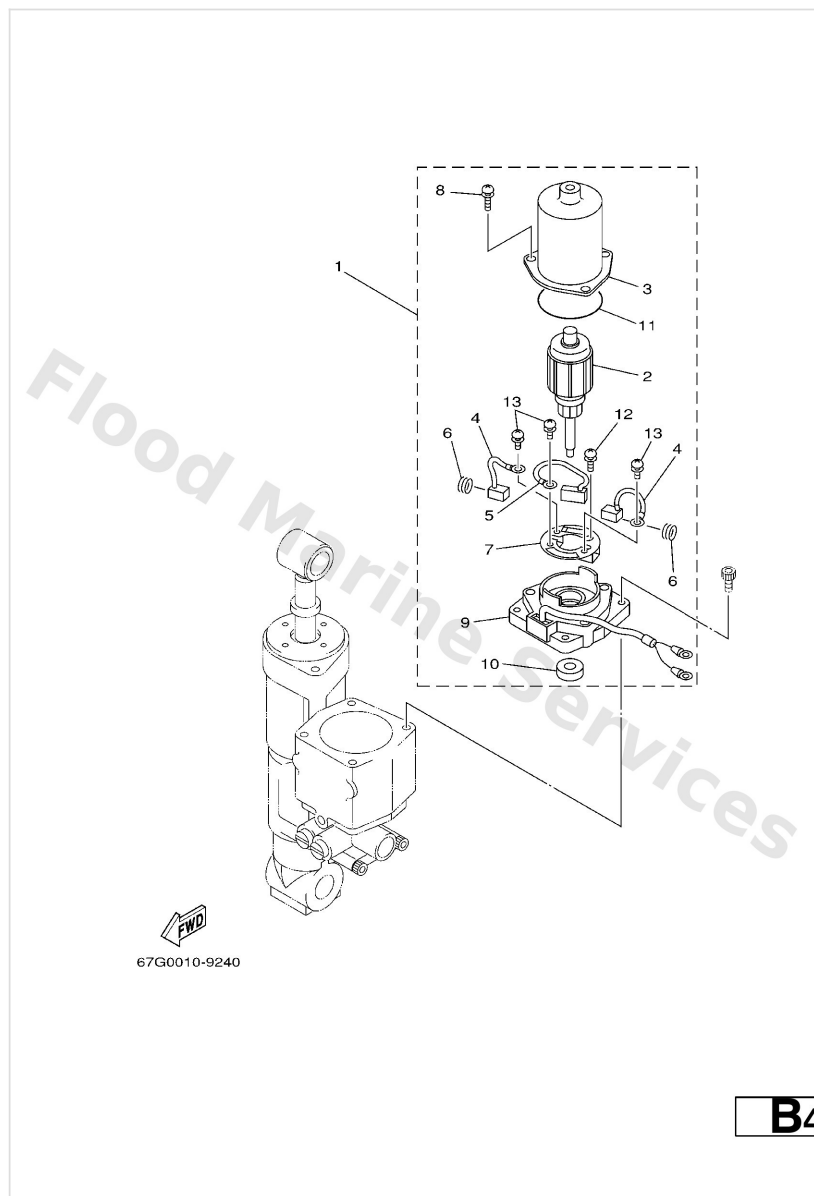
Power Trim & Tilt Assy 1



A7

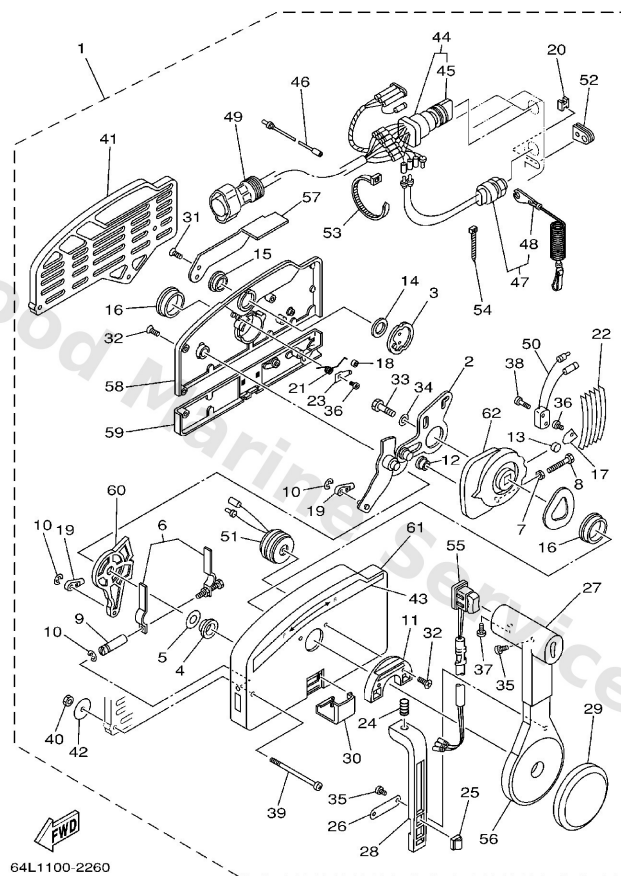
Ref	Part	
82	65W-43861-00 O-ring	Buy now
83	65W-43817-00 Filter 2	Buy now
84	67F-4385H-00 Spring, Seal	Buy now
85	67F-43850-00 Valve sub assembly	Buy now
88	67F-43895-00 Seat, Relief Valve	Buy now
89	67F-43843-00 Screw, valve lock	Buy now
90	67F-4386A-00 Pin, Absorber Valve	Buy now
91	67F-43880-00 Motor assembly REFER TO FIG.26	Buy now

Power Trim & Tilt Assy 2



Ref	Part	
1	67F-43880-00 Motor assembly	Buy now
2	67F-43805-00 Armature assembly	Buy now
3	67F-43804-00 Stator assembly	Buy now
4	67F-43891-00 Brush 1	Buy now
5	67F-82181-00 Circuit Breaker Comp	Buy now
6	67F-4386K-00 Spring, brush	Buy now
7	67F-4380F-00 Plate, brush holder	Buy now
8	67F-43886-00 Bolt	Buy now
9	67F-43881-00 Frame End	Buy now
10	67F-43882-00 Oil Seal	Buy now
11	67F-43896-00 O-ring	Buy now
12	67F-43887-00 Bolt	Buy now
13	67F-43879-00 Screw, with washer	Buy now

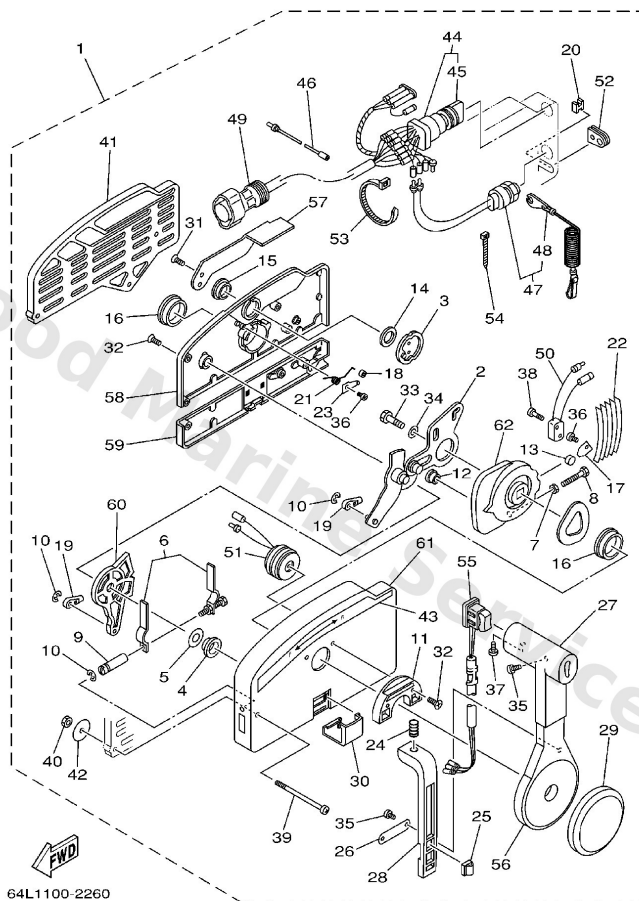
Remote Control Assy



D3

Ref	Part	
1	703-48205-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now
15	703-48243-00 Bushing 3	Buy now

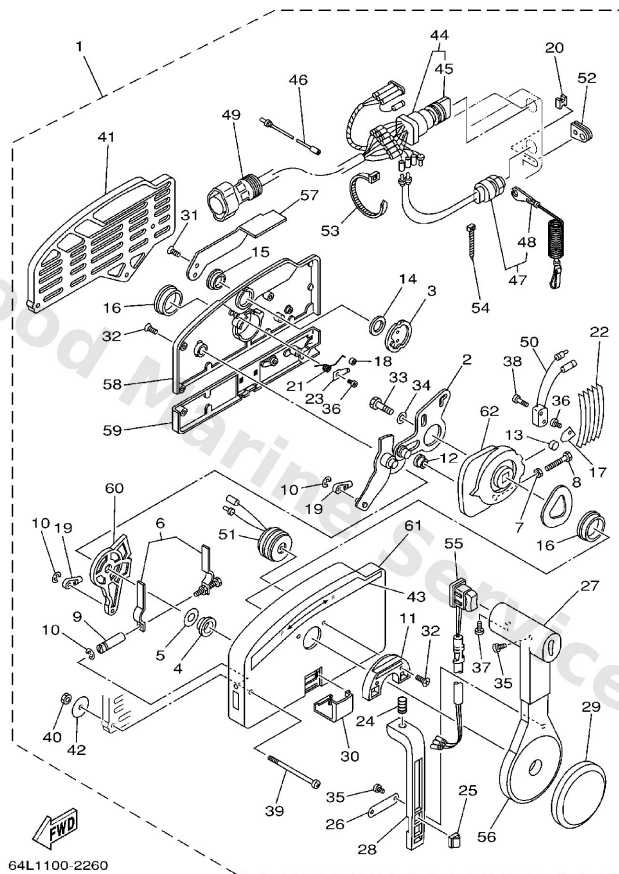
Remote Control Assy



D3

Ref	Part	
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now
30	703-48219-00 Cover, lead	Buy now

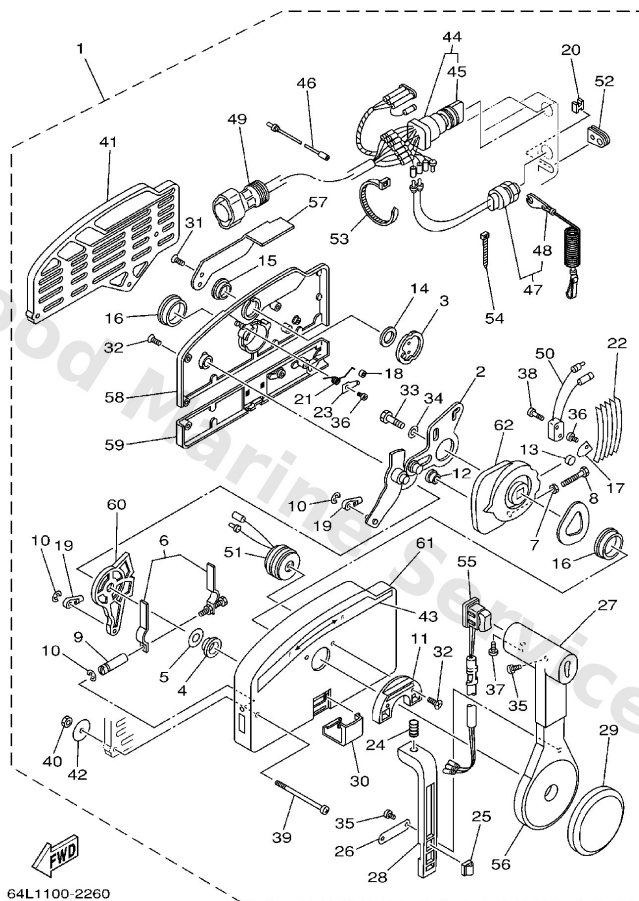
Remote Control Assy



D3

Ref	Part	
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-43 Main switch assembly	Buy now
45	703-82577-00 Cap, key	Buy now

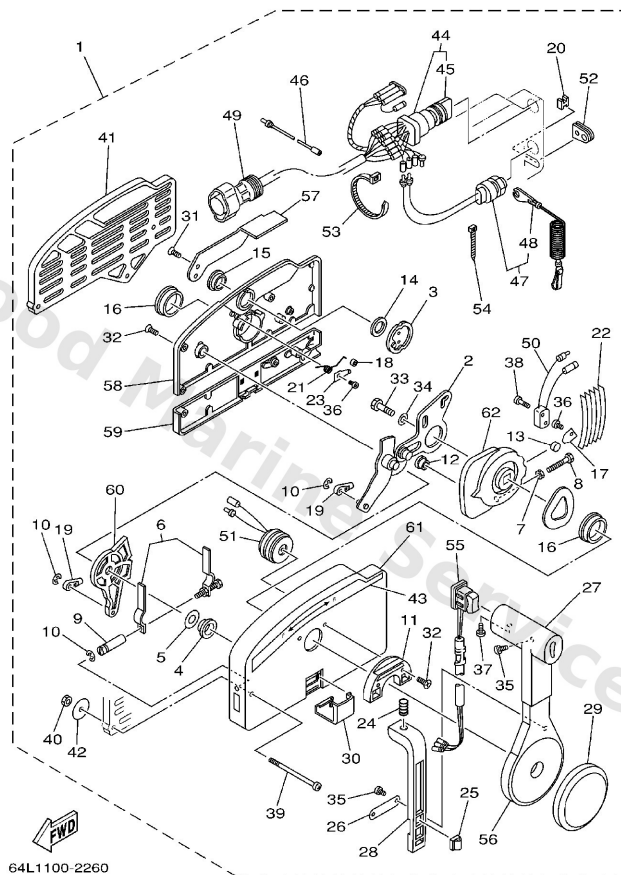
Remote Control Assy



D3

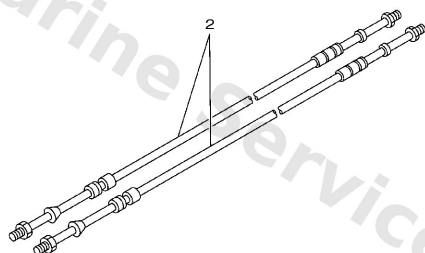
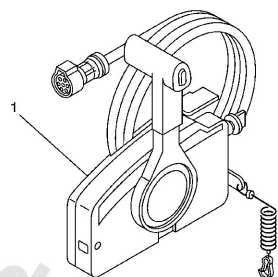
Ref	Part	
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) LJ5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-02 Buzzer	Buy now
52	703-48284-00 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-82563-02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703-48221-00 Grip	Buy now
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now

Remote Control Assy



Ref	Part	
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now

Remote Control Box

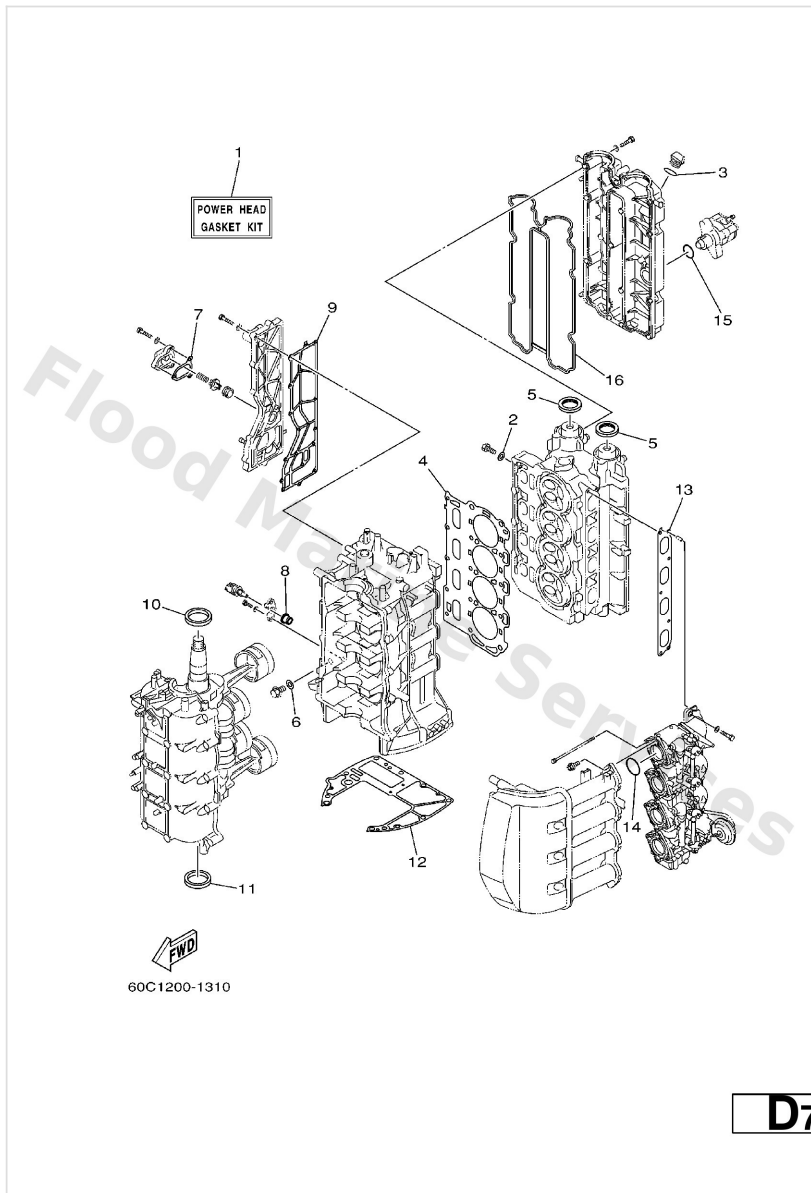


67M0100-8280

D2

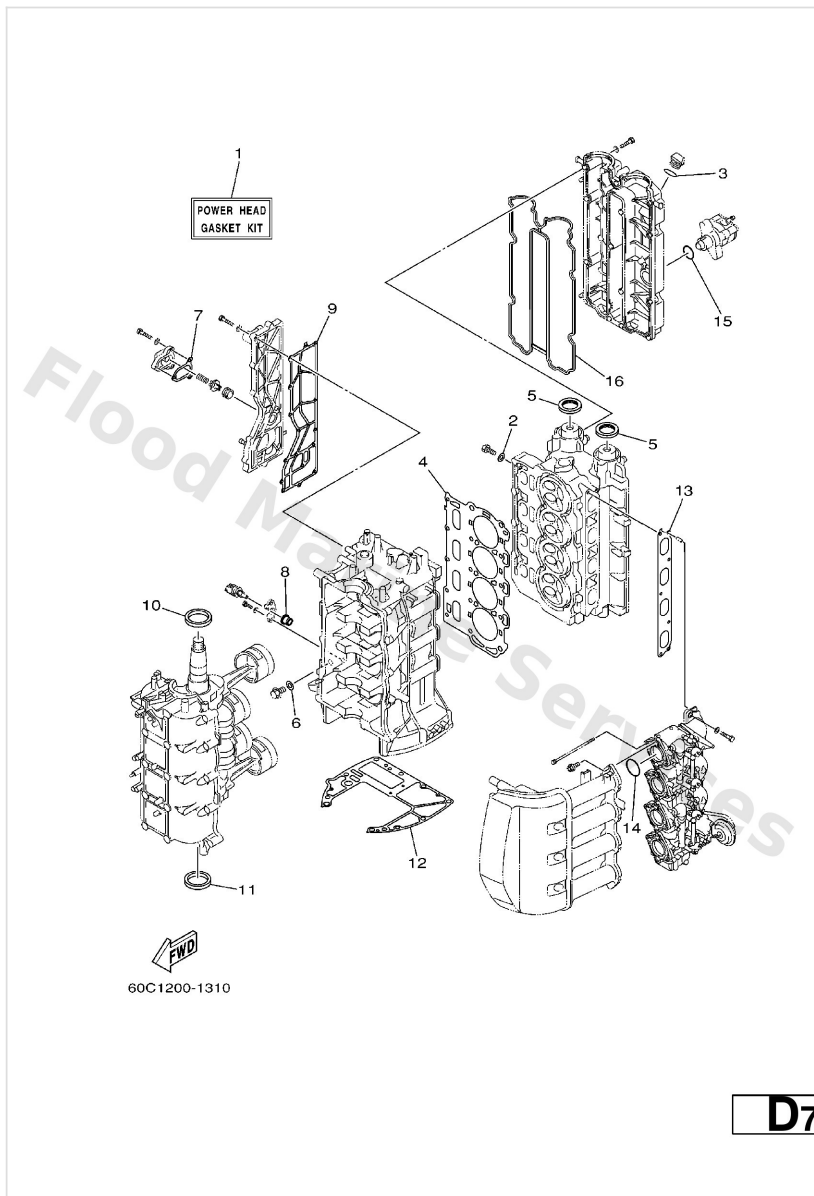
Ref	Part	
1	703-48205-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701-48320-40 Cable, Remote Control L=19F UR	Buy now
2	701-48320-50 Cable, Remote Control L=15F UR	Buy now
2	701-48320-60 Cable, Remote Control L=16F UR	Buy now
2	701-48320-80 Cable, Remote Control L=17F UR	Buy now
2	701-48350-00 Cable, Remote Control L=21F UR	Buy now

Repair Kit 1



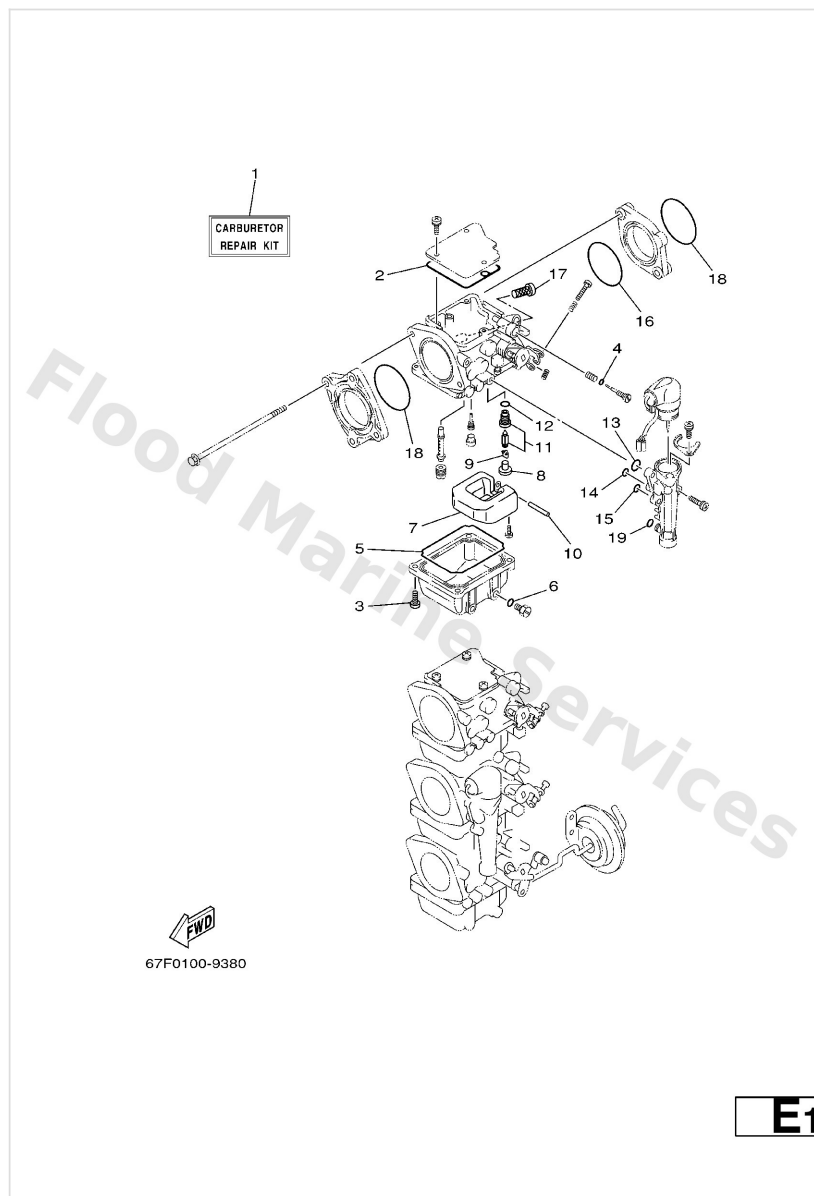
Ref	Part	
1	67F-W0001-02 Power head gasket kit	Buy now
2	90430-08143 Gasket (256-11198-00)	Buy now
3	93210-24M79 O-ring	Buy now
4	67F-11181-01 Gasket, cylinder head 1	Buy now
5	93102-38M59 Oil seal	Buy now
6	90430-14115 Gasket (663)	Buy now
7	67F-12435-A0 Gasket	Buy now
8	68V-85753-00 Gasket, sender unit	Buy now
9	67F-41114-A0 Gasket, exhaust outer cover	Buy now
10	93102-48009 Oil seal	Buy now
11	93101-48002 Oil seal	Buy now
12	68V-11351-00 Gasket, cylinder	Buy now
13	67F-13645-00 Gasket, manifold 1	Buy now
14	93210-41MJ2 O-ring	Buy now
15	93210-30682 O-ring (371)	Buy now

Repair Kit 1



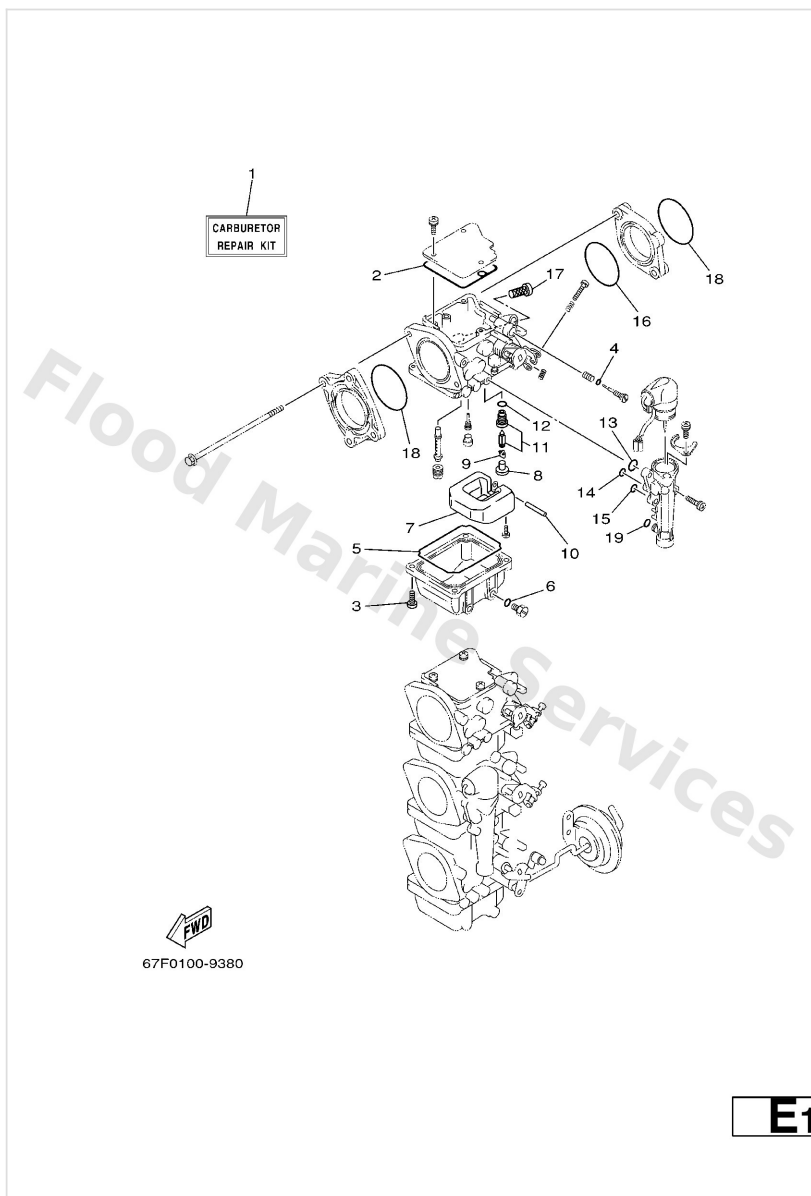
Ref	Part	
16	67F-11356-00 Seal, cylinder 2	Buy now

Repair Kit 2



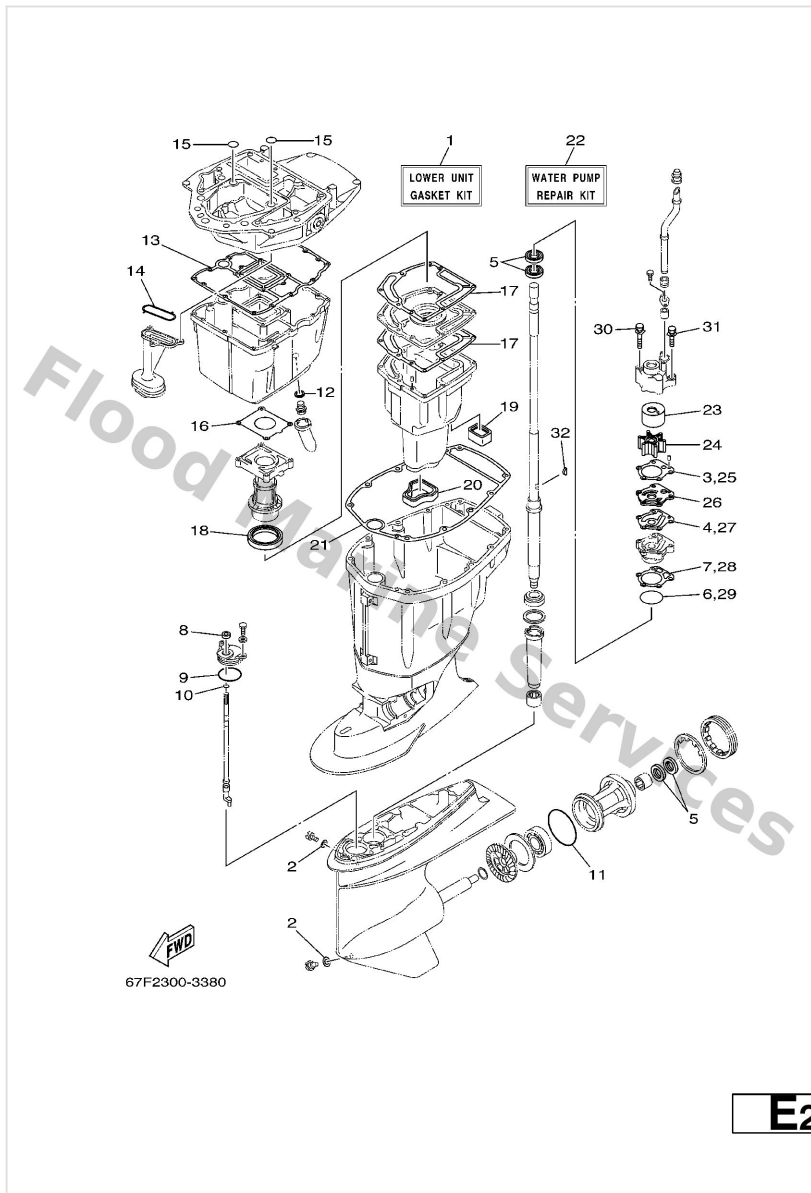
Ref	Part	
1	67F-W0093-01 Carburetor repair kit	Buy now
2	67F-14147-00 Gasket	Buy now
3	97980-04114 Screw, pan head(ga5)	Buy now
4	67F-14397-00 O-ring	Buy now
5	67F-14984-00 Gasket, float chamber	Buy now
6	93210-04230 O-ring (371)	Buy now
7	6H4-14985-01 Float	Buy now
8	676-14186-00 Pin, valve	Buy now
9	663-14159-00 Clip	Buy now
10	6H4-14548-00 Pin, float arm	Buy now
11	60C-14590-01 Needle valve assembly	Buy now
12	93210-04228 O-ring (371)	Buy now
13	67F-14398-00 O-ring	Buy now
14	67F-14398-10 O-ring	Buy now
15	67F-14398-20 O-ring	Buy now

Repair Kit 2



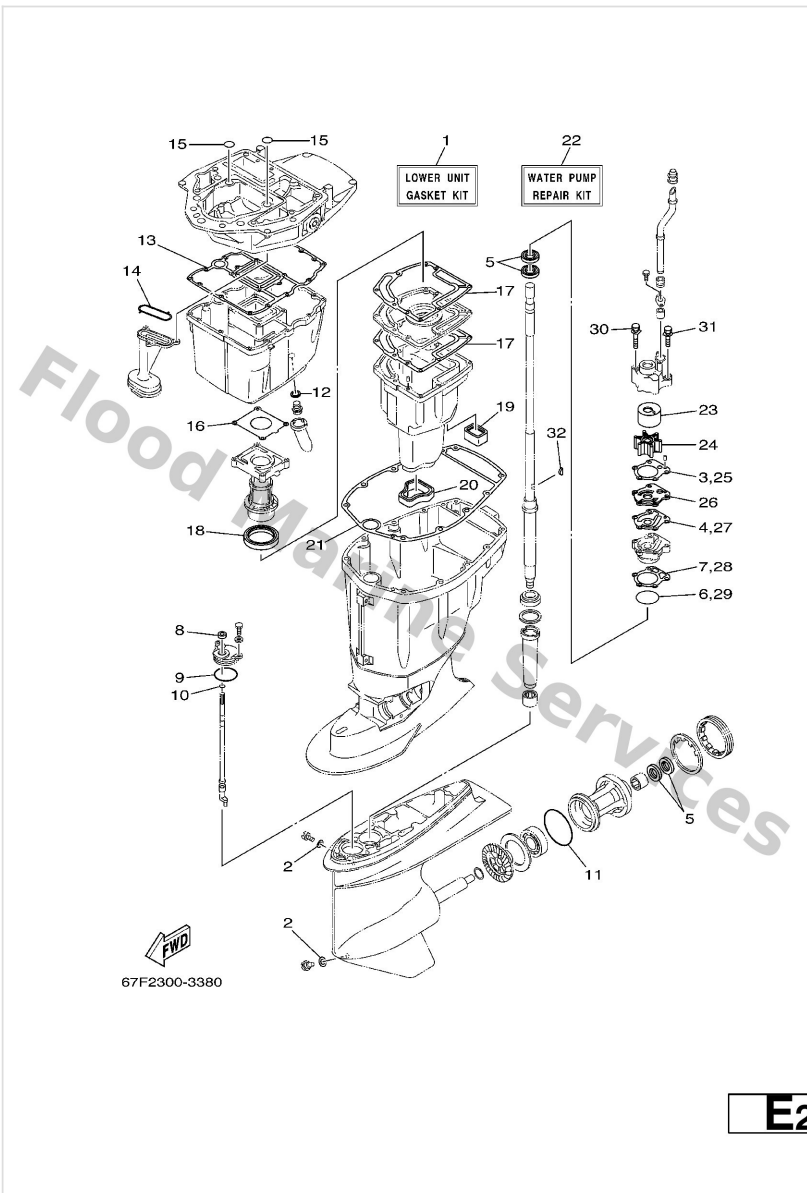
Ref	Part	
16	67F-14239-00 Seal	Buy now
17	67F-14371-01 Element, filter	Buy now
18	93210-40M10 O-ring (682)	Buy now
19	67F-14398-30 O-ring	Buy now

Repair Kit 3



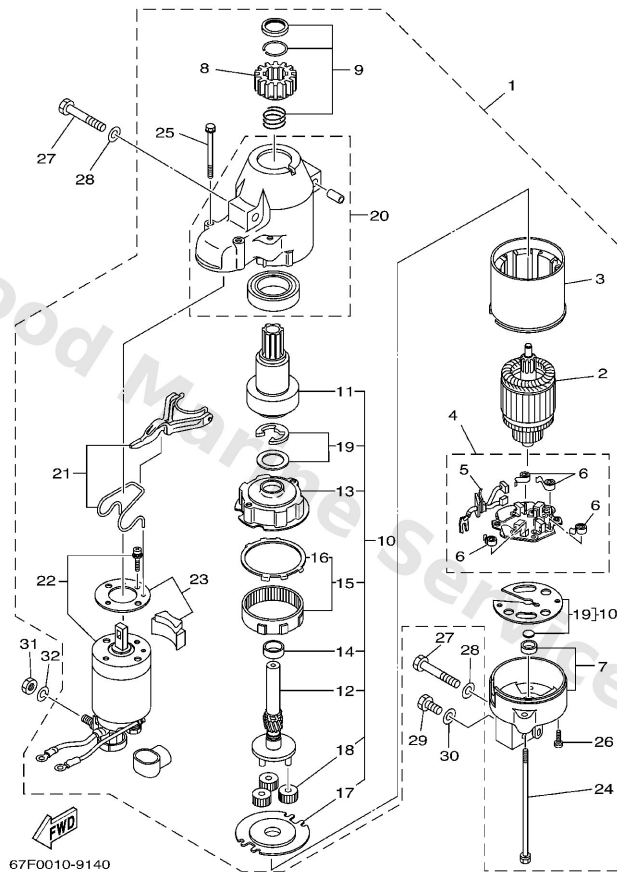
Ref	Part	
1	67F-W0001-21 Lower unit gasket kit	Buy now
2	90430-08020 Gasket	Buy now
3	688-44315-A0 Gasket, water pump 1	Buy now
4	688-44324-A0 Gasket, cartridge Outer plate	Buy now
5	93101-25M03 Oil seal	Buy now
6	93210-46044 O-ring	Buy now
7	688-44316-A0 Gasket, water pump 2	Buy now
8	93106-09014 Oil seal	Buy now
9	93210-49046 O-ring (620)	Buy now
10	93210-07003 O-ring (11m)	Buy now
11	93210-86M39 O-ring (6e5)	Buy now
12	90430-14M09 Gasket	Buy now
13	68V-15312-00 Gasket, oil pan	Buy now
14	67F-13415-00 Seal, oil strainer	Buy now
15	93210-19MJ1 O-ring	Buy now

Repair Kit 3



Ref	Part	
16	67F-41133-A1 Gasket, exhaust manifold 1	Buy now
17	67F-41134-A0 Gasket, exhaust manifold	Buy now
18	67F-41138-00 Seal, ext. 1	Buy now
19	67F-45127-00 Seal	Buy now
20	67F-45123-00 Gasket, muffler	Buy now
21	67F-45113-00 Gasket, upper casing	Buy now
22	67F-W0078-00 Water pump repair kit	Buy now
23	67F-44322-00 Insert, cartridge	Buy now
24	67F-44352-00 Impeller	Buy now
26	67F-44323-00 Outer plate, cartridge	Buy now
30	90119-08M87 Bolt, with washer	Buy now
31	90119-08M13 Bolt, with washer(6h0)	Buy now
32	90280-04M04 Key, woodruff (688)	Buy now

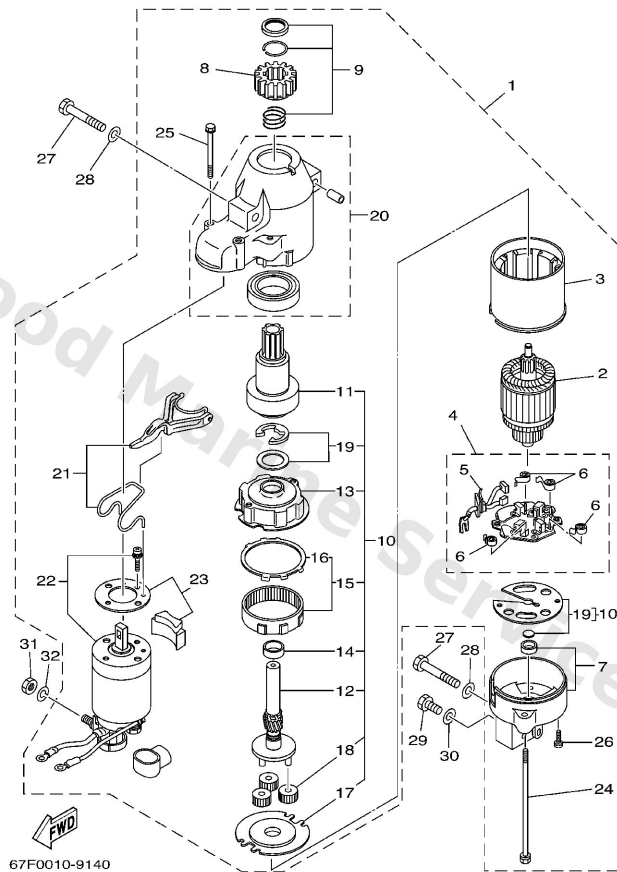
Starting Motor



E1

Ref	Part	
1	67F-81800-02 Starting motor assembly	Buy now
2	67F-81850-00 Armature assembly	Buy now
3	67F-81810-00 Stator assembly	Buy now
4	67F-81840-00 Brush holder assembly	Buy now
5	67F-81801-00 Brush set	Buy now
6	67F-81813-00 Spring, brush	Buy now
7	67F-81820-00 Rear bracket assembly	Buy now
8	67F-81808-00 Pinion assembly	Buy now
9	67F-81857-00 Pinion stopper set	Buy now
10	67F-81807-00 Gear assembly, starting motor	Buy now
11	67F-81832-00 Clutch, over run	Buy now
12	67F-81836-00 Shaft, pinion	Buy now
13	67F-81821-00 Bracket, center 1	Buy now
14	67F-81841-00 Bearing	Buy now
15	67F-81891-00 Gear, ring	Buy now

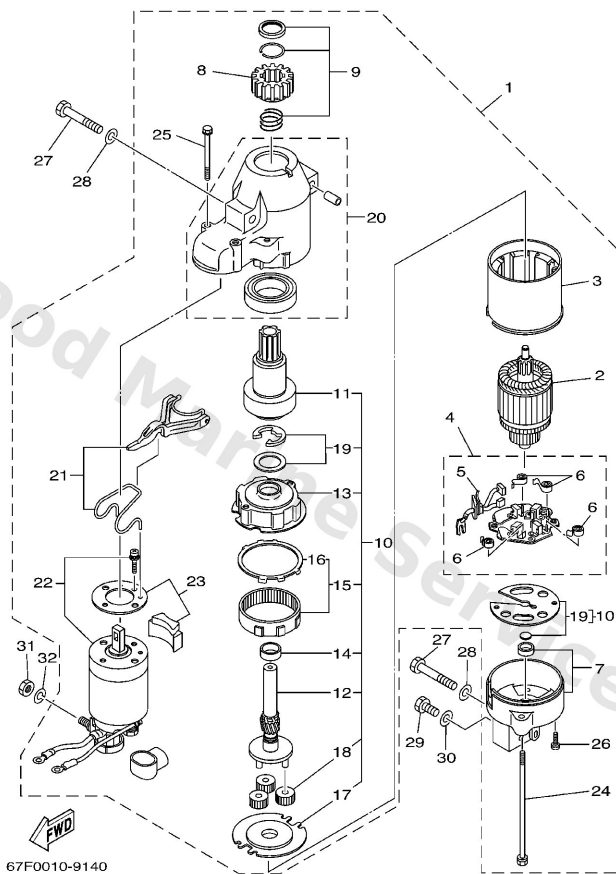
Starting Motor



E1

Ref	Part	
16	67F-8183R-00 Gasket	Buy now
17	67F-81830-00 Bracket, center 2	Buy now
18	67F-8183T-00 Gear, Idler	Buy now
19	67F-81809-00 Washer kit	Buy now
20	67F-81842-00 Cover	Buy now
21	67F-81839-00 Lever assembly	Buy now
22	67F-81941-01 Starter Relay assembly	Buy now
23	67F-81869-00 Cover, dust	Buy now
24	6K7-81826-10 Bolt	Buy now
25	67F-81828-00 Bolt 2	Buy now
26	67F-81846-00 Screw	Buy now
27	97013-08045 Bolt	Buy now
28	92903-08600 Washer, plain (663)	Buy now
29	97013-08016 Bolt, hexagon	Buy now
31	95333-08600 Nut(6I2)	Buy now

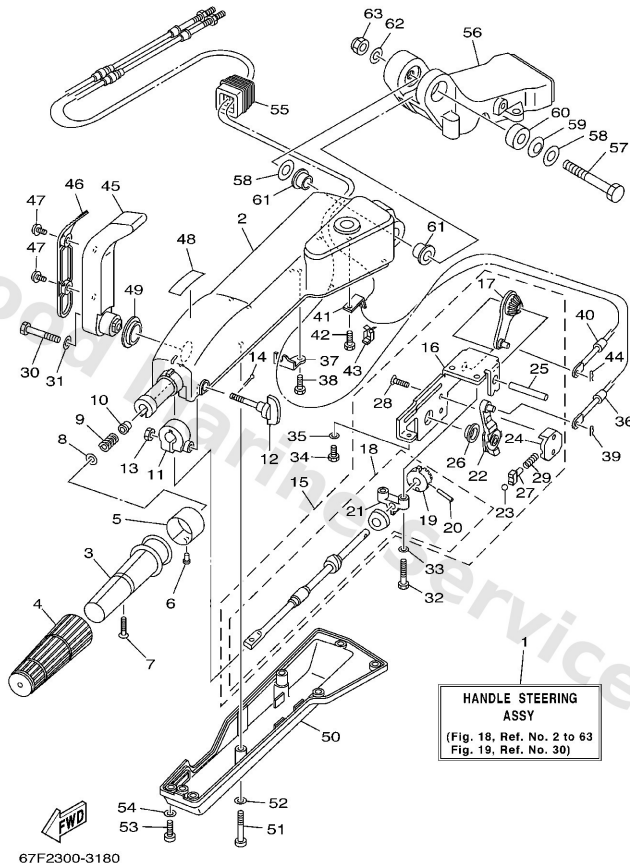
Starting Motor



E1

Ref	Part	
32	92903-08100 Ybs67-8 washer, spring	Buy now

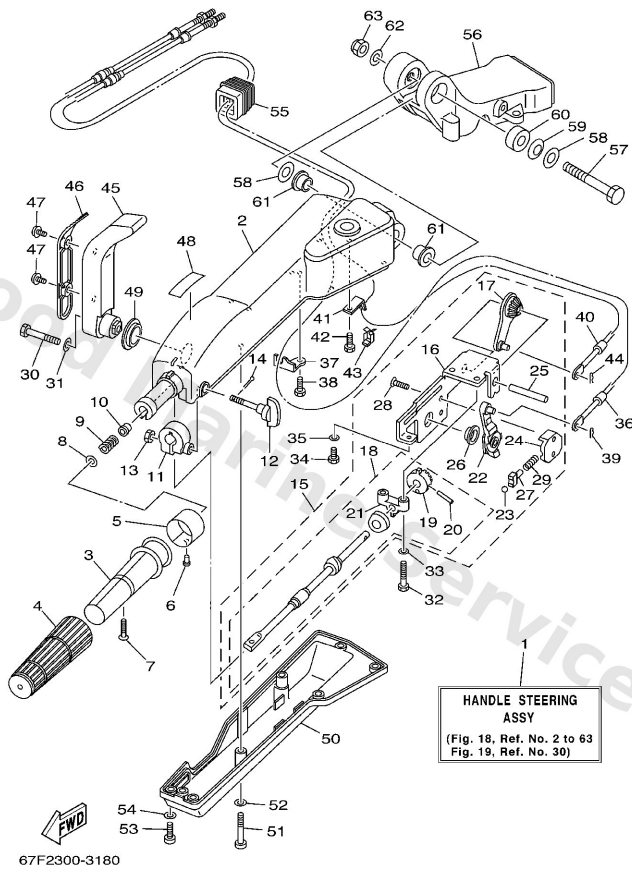
Steering 1



E5

Ref	Part	
3	664-42119-00 Grip, steering handle	Buy now
4	6G1-42177-00 Rubber, handle	Buy now
5	6H2-42137-00 Indicator, throttle	Buy now
6	90269-02M09 Rivet(6I5)	Buy now
7	90149-05M13 Screw, countersunk	Buy now
8	92903-10600 Washer, plate	Buy now
9	90501-23215 Spring (655)	Buy now
10	90386-08032 Bushing (650)	Buy now
11	63D-42126-00 Friction, steering handle grip	Buy now
12	63D-48154-00 Knob, Throttle	Buy now
13	95380-06600 Nut(661)	Buy now
14	91490-20010 Pin, cotter	Buy now
15	67G-44100-10 Shift Link assembly	Buy now
16	67G-44104-00 Plate Comp	Buy now
17	67G-48261-00 Arm, Throttle	Buy now

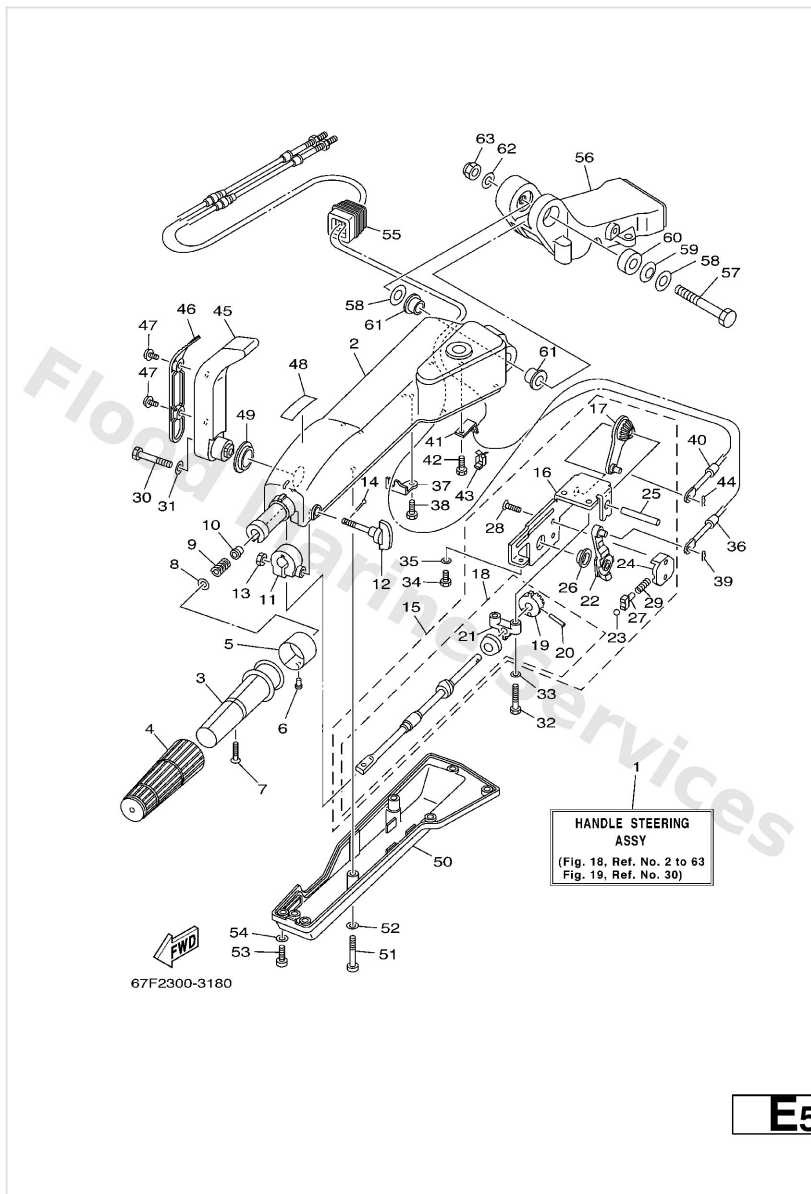
Steering 1



E5

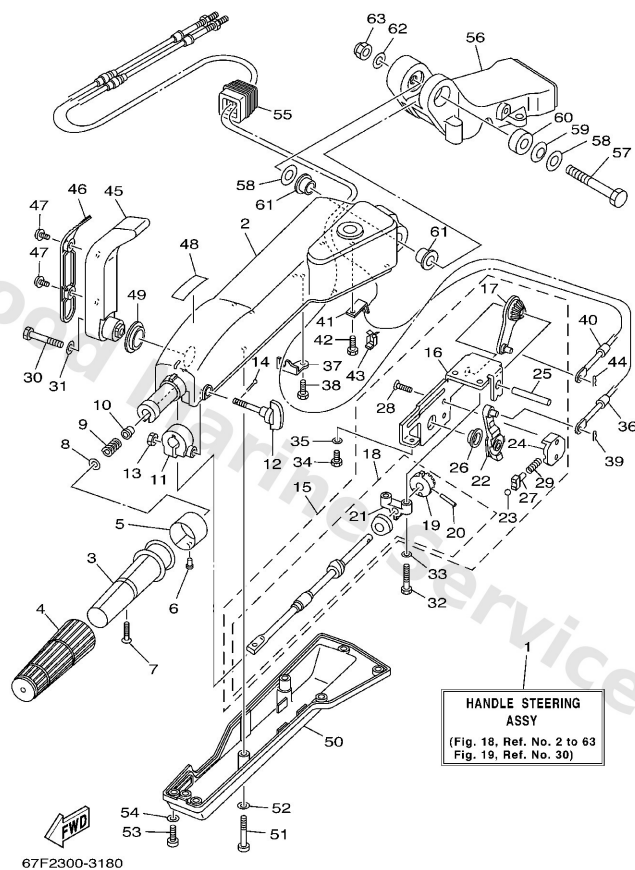
Ref	Part	
18	67G-42115-10 Shaft, Steering Handle	Buy now
20	91690-30025 Pin, spring	Buy now
21	67G-42159-00 Stay	Buy now
22	67G-44113-00 Cam Plate, Handle	Buy now
23	63D-48236-00 Roller, detent	Buy now
24	63D-48119-00 Cover	Buy now
25	67G-42153-00 Shaft, Throttle Control	Buy now
26	67G-44132-00 Bushing	Buy now
27	63D-48237-00 Adaptor	Buy now
28	98785-05014 Screw 3	Buy now
29	63D-48238-00 Spring, detent	Buy now
30	97095-08040 Bolt, hexagon	Buy now
31	92995-08600 Washer, plain (663)	Buy now
32	97095-06030 Bolt(jf7)	Buy now
33	92995-06600 Washer, plain (646)	Buy now

Steering 1



Ref	Part	
34	97095-06014 Bolt(gj3)	Buy now
36	67G-48321-10 Cable	Buy now
37	67G-48531-00 Bracket Remote Control 1	Buy now
39	90468-10005 Pin, hair 6264123500	Buy now
40	67G-26301-10 Throttle cable assembly	Buy now
41	66R-48538-00 Clamp, cable 1	Buy now
43	63D-48538-00 Clamp, cable 1	Buy now
45	67G-44159-00-4D Handle Gear Shift	Buy now
46	67G-44173-00 Lever, Shift Control	Buy now
47	90159-06M18 Screw, with washer(6b0)	Buy now
48	6G8-44191-00 Indicator, shift	Buy now
49	90386-26MA3 Bush	Buy now
50	67G-42131-00 Cover Handle Steering	Buy now
51	97885-06040 Screw pan head	Buy now
53	97885-06016 Screw, pan head(6b0)	Buy now

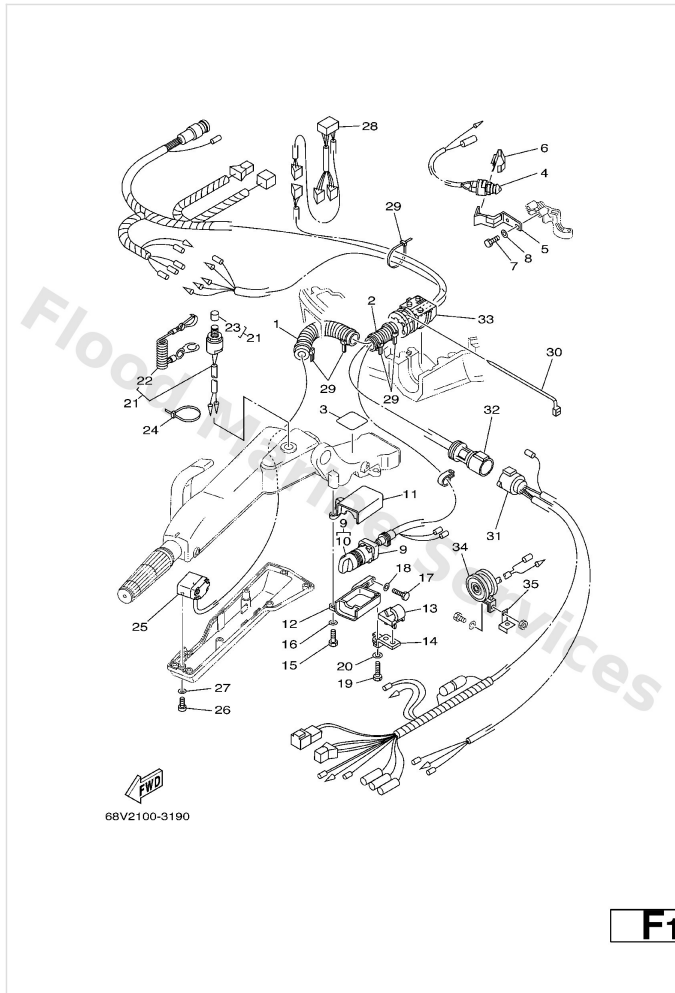
Steering 1



Ref	Part	
55	63D-42725-00 Grommet	Buy now
56	63D-42121-30-4D Bracket	Buy now
57	90101-12M09 Bolt	Buy now
58	92990-12200 Ybs66-12 washer,plain	Buy now
59	90206-12M22 Washer, wave(6b0)	Buy now
60	90387-12M02 Collar(6b0)	Buy now
61	90386-12M93 Bush(6b0)	Buy now
62	92990-12600 Washer, plate(663)	Buy now
63	90185-12M12 Nut, self-locking(6e5)	Buy now

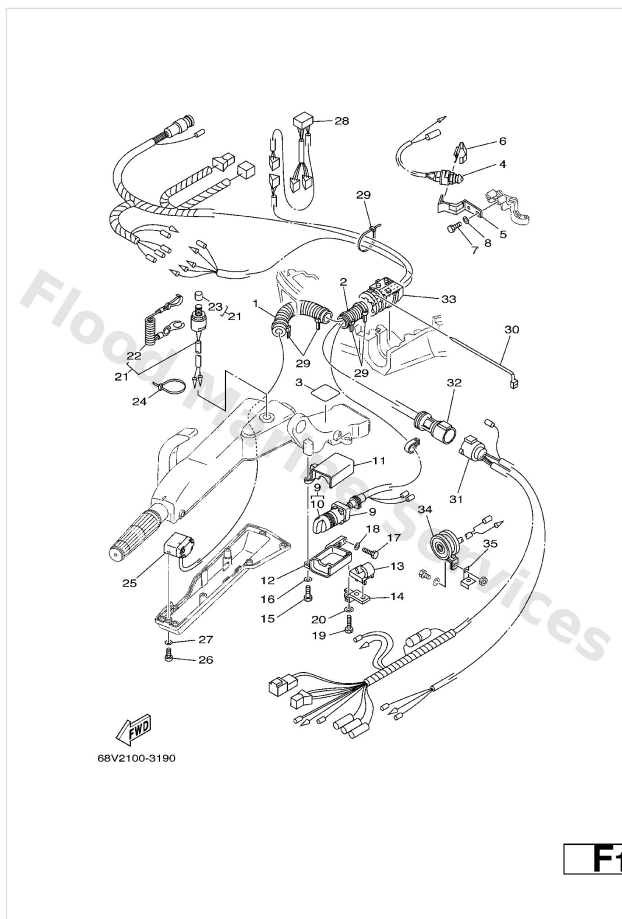
E5

Steering 2



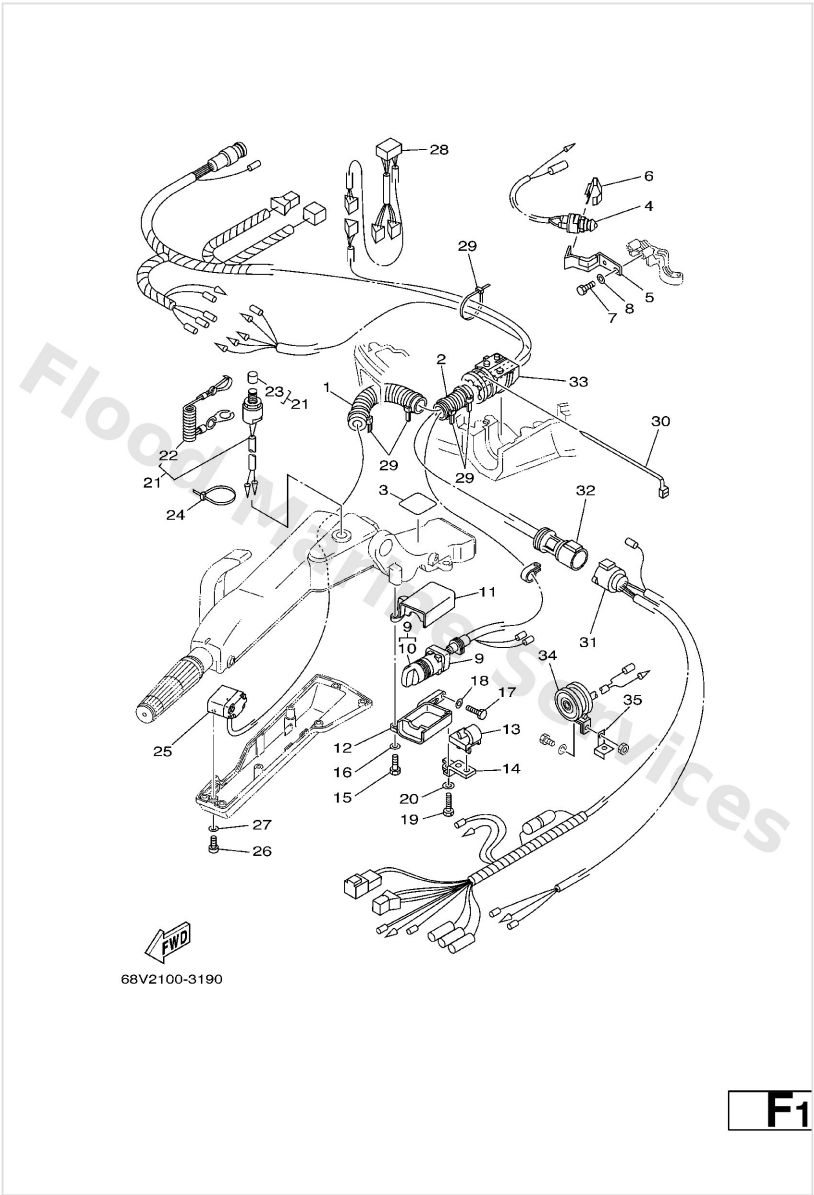
Ref	Part	
1	90446-24M79 Hose AP	Buy now
2	6K3-83557-00 Tube AP	Buy now
3	67G-42735-00 Protector AP	Buy now
4	688-82540-11 Neutral switch assembly AP	Buy now
5	67G-82554-01 Stay Neutral Switch AP	Buy now
6	62Y-82555-00 Damper Main Switch 1 AP	Buy now
7	97095-06014 Bolt(gj3) AP	Buy now
8	92995-06600 Washer, plain (646) AP	Buy now
9	67G-82510-50 Main Switch assembly AP	Buy now
10	676-82577-00 Cap, key	Buy now
11	63D-8252E-01-4D Cover, main switch 1 AP	Buy now
12	63D-8252F-01-4D Cover, main switch 2 AP	Buy now
13	63D-24367-00 Clamp, fuel pipe 2 AP	Buy now
14	63D-24364-00 Stay AP	Buy now
15	97095-06025 Bolt AP	Buy now

Steering 2



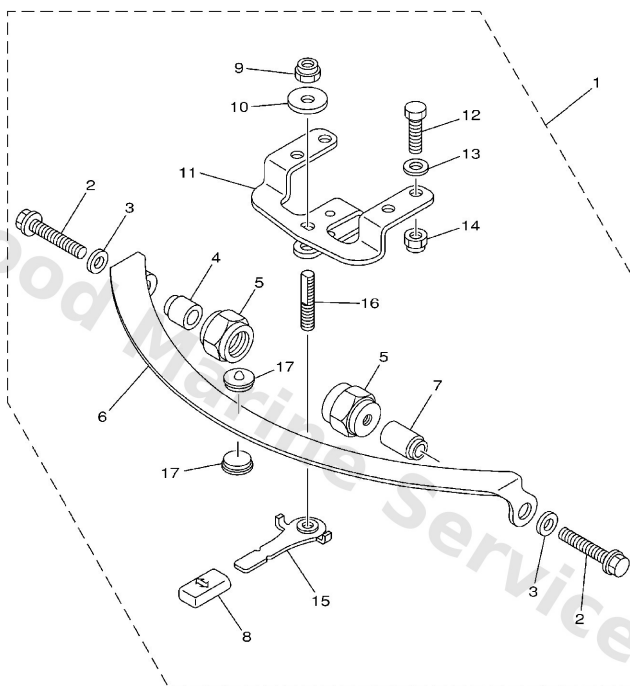
Ref	Part	
17	97095-06020 Bolt(7u8) AP	Buy now
19	97095-06030 Bolt(jf7) AP	Buy now
21	69W-82575-00 Engine stop switch assembly AP	Buy now
22	682-82556-00 Lanyard, stop switch	Buy now
23	689-8257Y-00 Cap	Buy now
24	90465-13M11 Clamp (6e5) AP	Buy now
25	67G-82563-00 Trim & tilt switch assembly AP	Buy now
26	97885-06016 Screw, pan head(6b0) AP	Buy now
28	63D-83728-00 Connector assembly AP	Buy now
29	90465-13M24 Band, switch cord AP	Buy now
30	90465-13M30 Clamp AP	Buy now
31	6H5-83553-11 19 - AP	Buy now
32	63D-82586-00 Extension, Wire Harness AP	Buy now
33	67G-42725-00 Grommet AP	Buy now
34	688-83383-11 Buzzer AP	Buy now

Steering 2



Ref	Part	
35	6H5-83386-00 Buzzer Stay AP	Buy now

Steering Friction

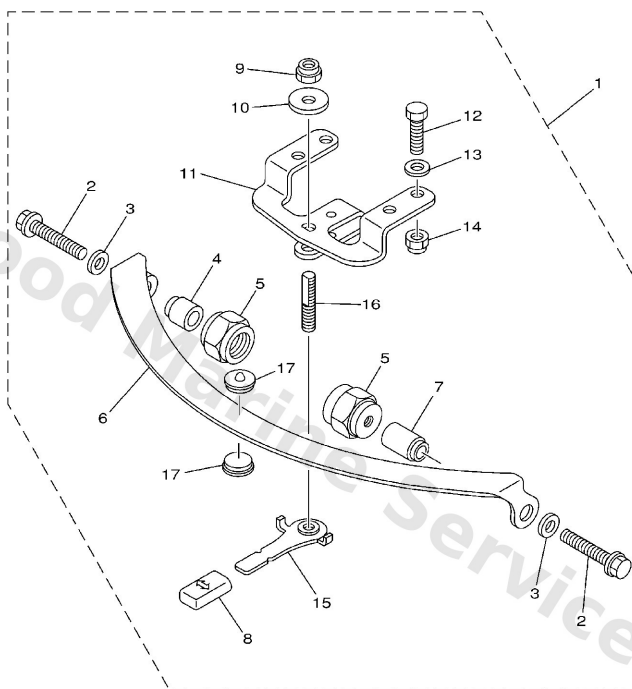


67F1100-2200

F3

Ref	Part	
1	67G-42508-00 Steering friction assembly AP	Buy now
2	90119-08M74 Bolt, with washer(61a)	Buy now
3	90201-08M01 Washer, plate(6l2)	Buy now
4	67G-42541-00 Pipe 1	Buy now
5	67G-42546-00 Nut	Buy now
6	63D-42527-00 Plate, friction	Buy now
7	67G-42541-10 Pipe 1	Buy now
8	682-43318-01 Cover	Buy now
9	90185-10M14 Nut, self-locking	Buy now
10	90201-10M76 Washer, plate (6e5)	Buy now
11	67G-42526-00 Plate Friction	Buy now
12	97095-08025 Bolt (62g)	Buy now
13	92995-08600 Washer, plain (663)	Buy now
14	90185-08057 Nut, nylon (6j8)	Buy now
15	67G-42561-00 Knob, steering lock	Buy now

Steering Friction

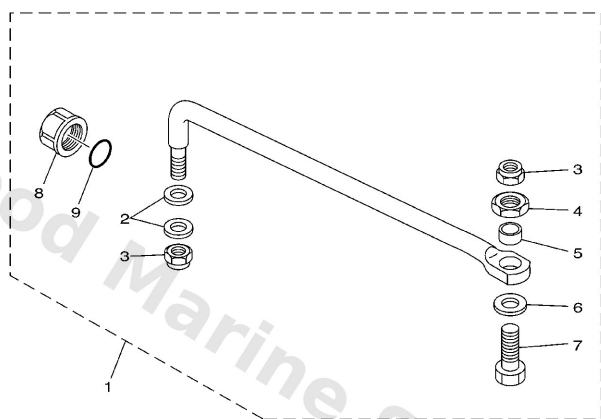


FWD
67F1100-2200

F3

Ref	Part	
16	67G-42562-00 Shaft, steering lock	Buy now
17	63D-42528-00 Plate, friction	Buy now

Steering Guide

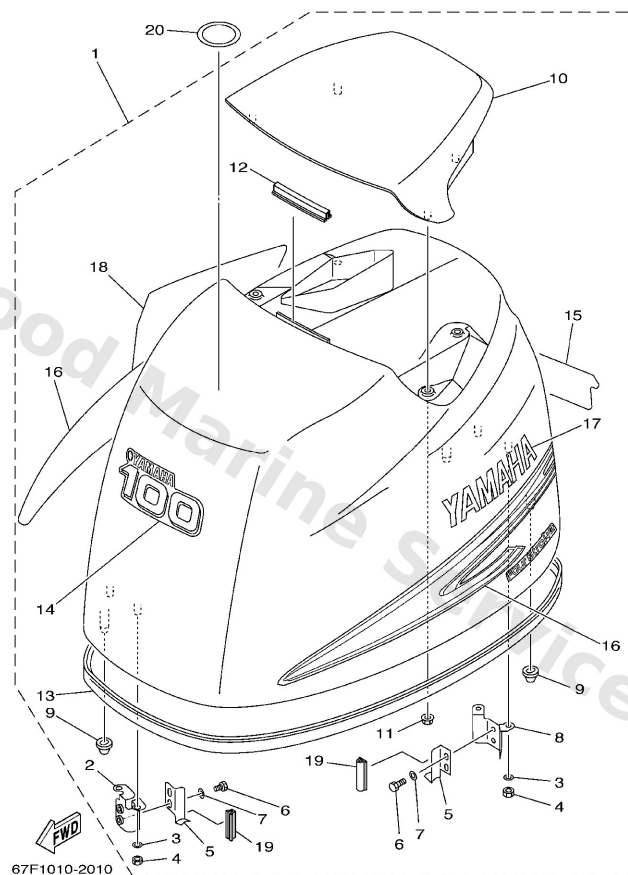


67F0010-9250

D1

Ref	Part	
1	67F-61350-00 Steering guide attachment kit AP	Buy now
2	90201-10M20 Washer, plate (663)	Buy now
3	90185-09M01 Nut, nylon (663)	Buy now
4	90170-09M03 Nut (689)	Buy now
5	90387-10M42 Coller (688)	Buy now
6	90201-10M63 Washer, plate	Buy now
7	90101-09M01 Bolt(62x)	Buy now
8	6E5-43145-01 Cap, clamp bracket	Buy now
9	93210-16275 O-ring	Buy now

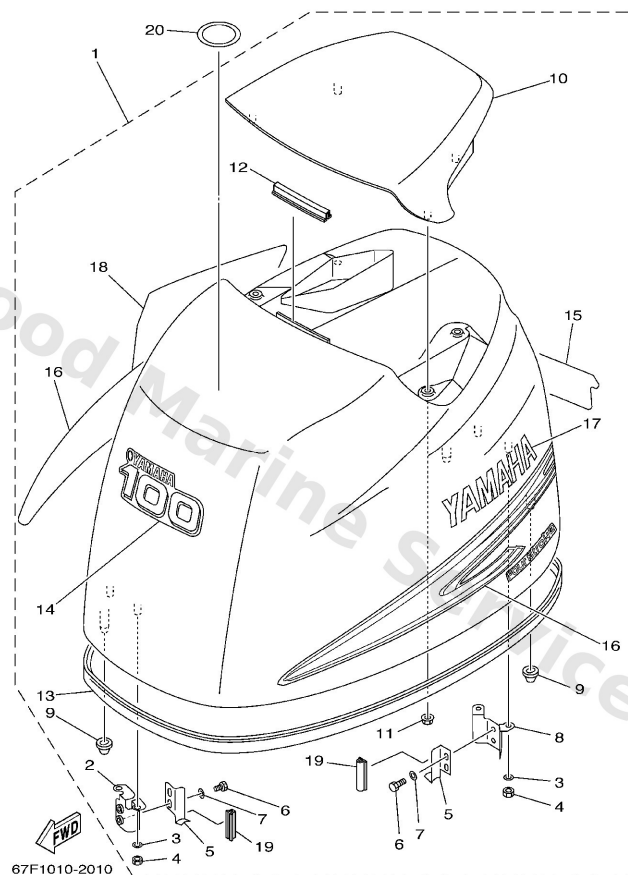
Top Cowling



A4

Ref	Part	
1	67F-42610-10-4D 1-	Buy now
1	67G-42610-10-4D Top Cowling assembly	Buy now
2	67F-42647-00 Holder, clamp band	Buy now
3	92990-06100 Washer(6a1)	Buy now
4	95380-06600 Nut(661)	Buy now
5	67F-42652-00 Hook	Buy now
6	97095-06012 Bolt(gh1)	Buy now
7	92995-06600 Washer, plain (646)	Buy now
8	67F-42649-00 Holder, clamp band	Buy now
9	67F-42662-00 Damper	Buy now
10	67F-42613-00-4D Molding, air duct	Buy now
11	90179-06M24 Nut(6j8)	Buy now
12	61N-42628-00 Seal	Buy now
13	67F-42615-00 Seal	Buy now
14	67F-42677-10 Graphic, front	Buy now

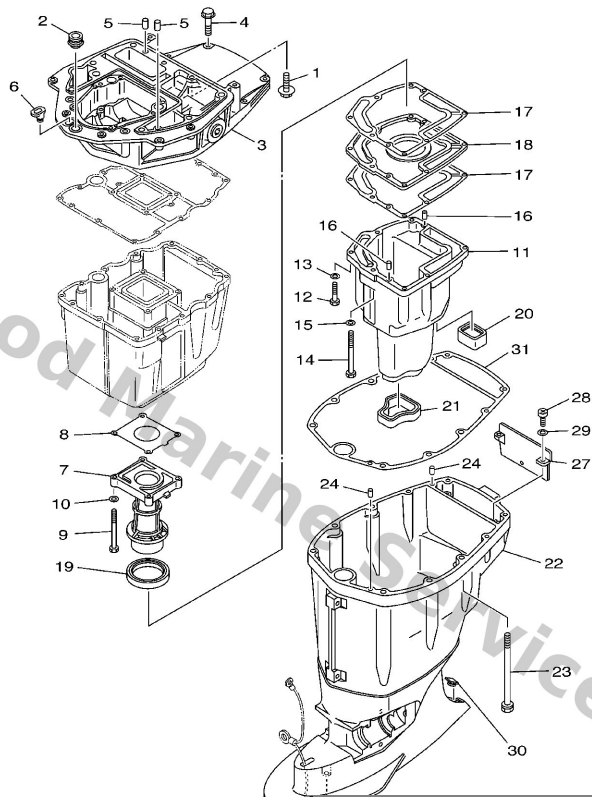
Top Cowling



A4

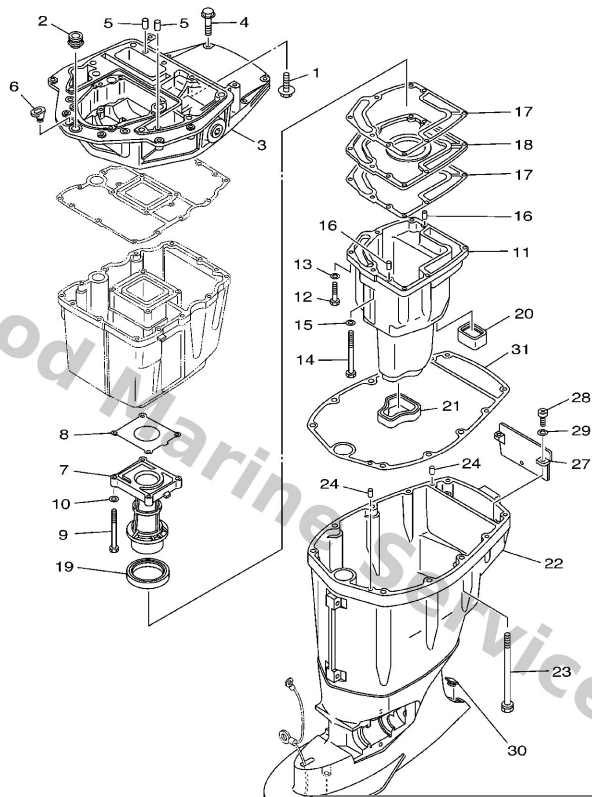
Ref	Part	
14	67G-42677-10 Graphic, front	Buy now
15	67F-42678-10 Graphic, front	Buy now
15	67G-42678-10 Graphic, front	Buy now
16	67F-W0070-10 Graphic set	Buy now
17	67F-42681-10 Mark, cowling	Buy now
18	67F-42682-10 Mark, cowling	Buy now
19	67F-42628-00 Seal	Buy now
20	67F-13434-02 Label, Caution	Buy now

Upper Casing



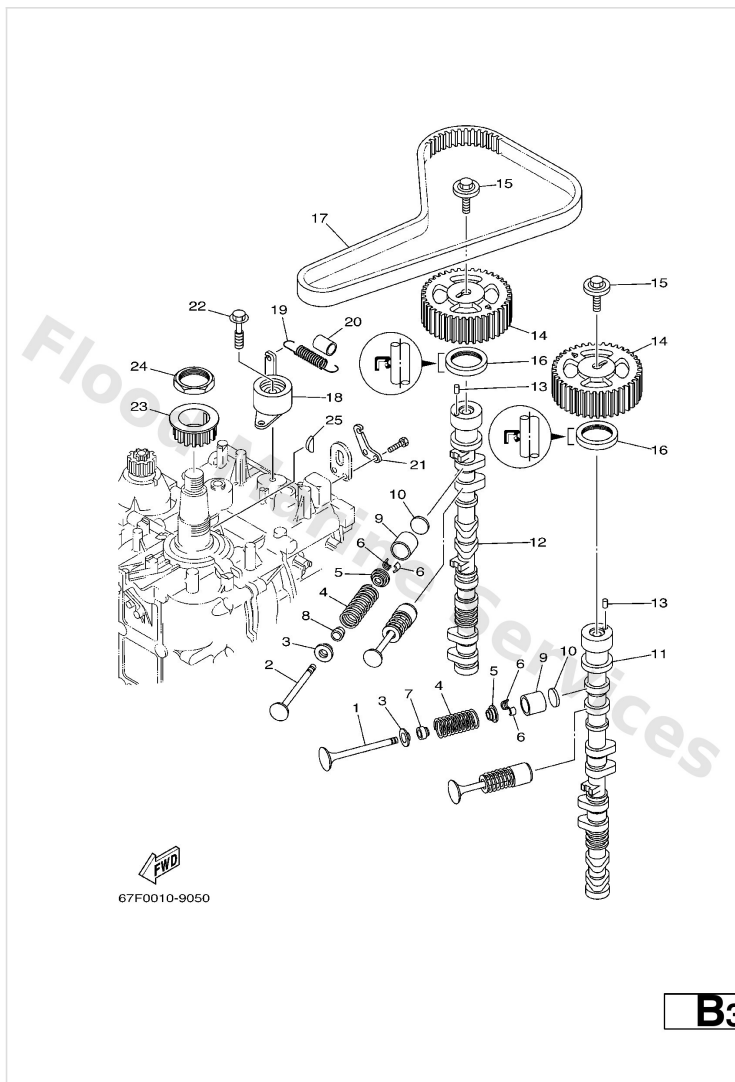
Ref	Part	
1	90119-08M58 Bolt, with washer	Buy now
2	67F-42724-00 Grommet	Buy now
3	67F-41137-02-94 Guide, exhaust	Buy now
4	97575-08540 Bolt, hexagon w/w deep recess	Buy now
5	93608-16M16 Pin, dowel(6t4)	Buy now
6	6G1-42727-00 Grommet	Buy now
7	67F-41131-01-5B Manifold, ext. 1	Buy now
8	67F-41133-A1 Gasket, exhaust manifold 1	Buy now
9	97075-06070 Bolt(4kg)	Buy now
10	92995-06600 Washer, plain (646)	Buy now
11	67F-14711-00-5B Muffler 1	Buy now
12	97075-06030 Bolt(jf7)	Buy now
14	97075-06050 Bolt(jf7)	Buy now
16	93606-19M23 Pin, dowel	Buy now
17	67F-41134-A0 Gasket, exhaust manifold	Buy now

Upper Casing



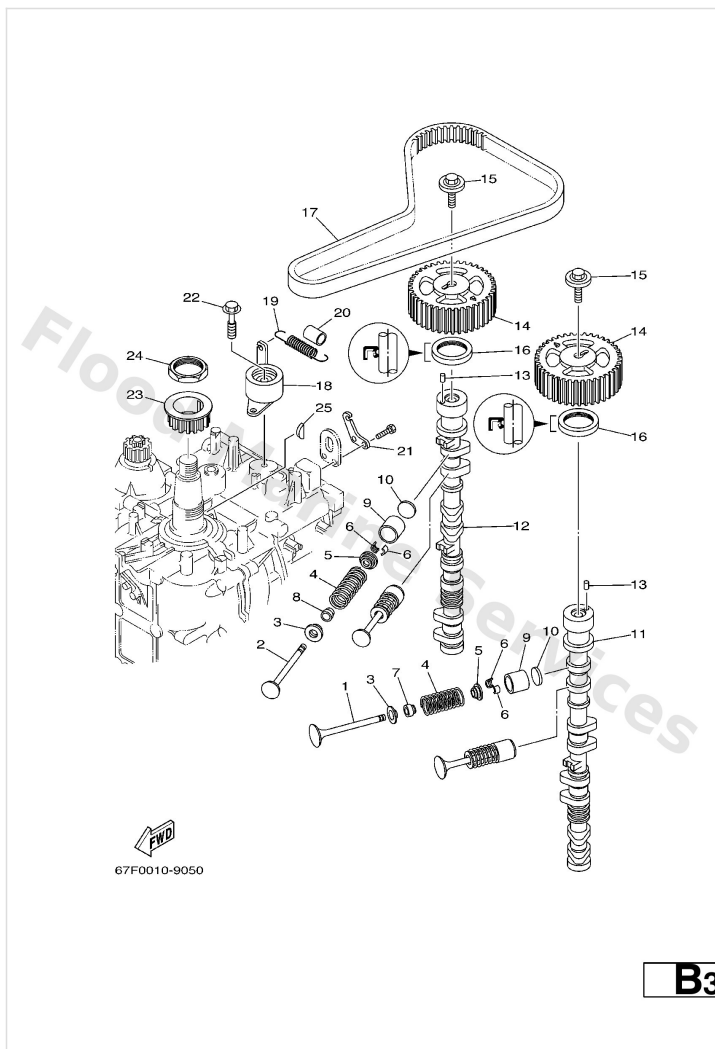
Ref	Part	
18	67F-45181-00-5B Plate	Buy now
19	67F-41138-00 Seal, ext. 1	Buy now
20	67F-45127-00 Seal	Buy now
21	67F-45123-00 Gasket, muffler	Buy now
22	67F-45111-10-4D Casing, upper	Buy now
23	90119-10M08 Bolt, with washer	Buy now
25	67F-45318-00 Bushing, drive shaft	Buy now
26	93420-36M01 Circlip (6a0)	Buy now
27	67F-45151-00 Cover, upper casing	Buy now
28	97880-06016 Screw pan head	Buy now
29	92990-06600 Washer, plain (646)	Buy now
30	67F-45155-00 Cap	Buy now
31	67F-45113-00 Gasket, upper casing	Buy now
32	97095-08016 Bolt, hexagon deep recess	Buy now
33	92995-08100 Ybs67-8 washer, spring	Buy now

Valve



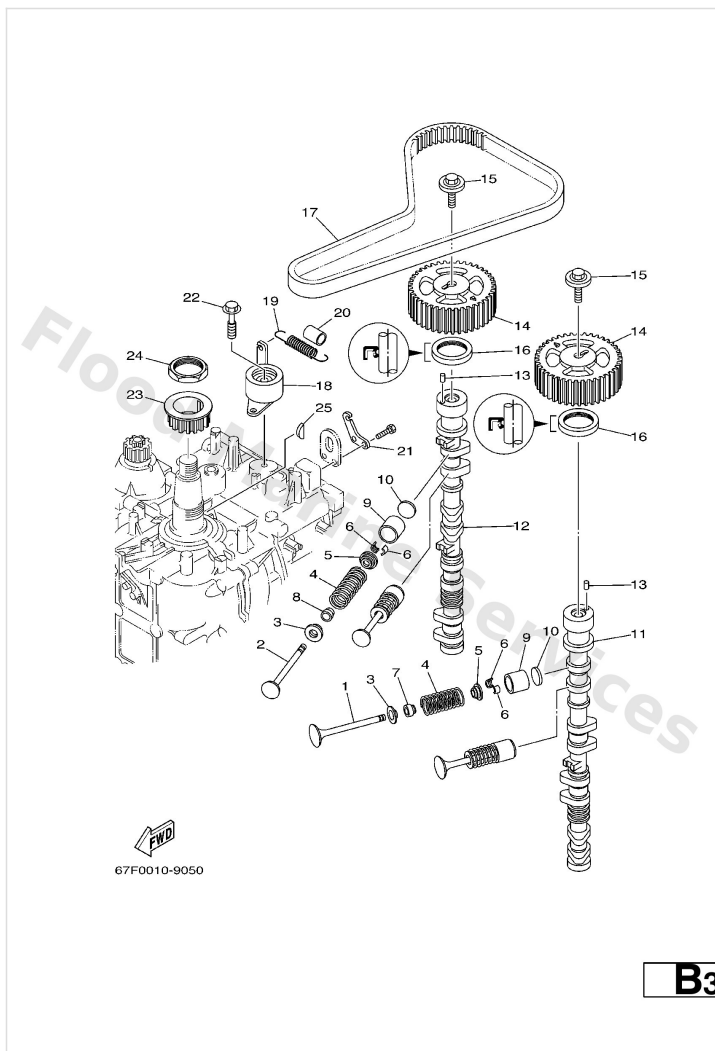
Ref	Part	
1	68V-12111-00 Valve, intake	Buy now
2	68V-12121-00 Valve, exhaust	Buy now
3	67F-12116-00 Seat, valve spring	Buy now
4	67F-12114-00 Spring, valve outer	Buy now
5	67F-12117-00 Retainer, valve spring	Buy now
6	67F-12118-00 Cotter, valve	Buy now
7	K0A-A3721-00 Seal, valve stem	Buy now
8	K0A-A3722-00 Seal, valve stem 2	Buy now
9	67F-12153-00 Lifter, valve	Buy now
10	67F-12168-00 Pad, adjusting (2.000) UR	Buy now
10	67F-12168-10 Pad, adjusting (2.025) UR	Buy now
10	67F-12168-20 Pad, adjusting (2.050) UR	Buy now
10	67F-12168-30 Pad, adjusting (2.075) UR	Buy now
10	67F-12168-40 Pad, adjusting (2.100) UR	Buy now
10	67F-12168-50 Pad, adjusting (2.125) UR	Buy now

Valve



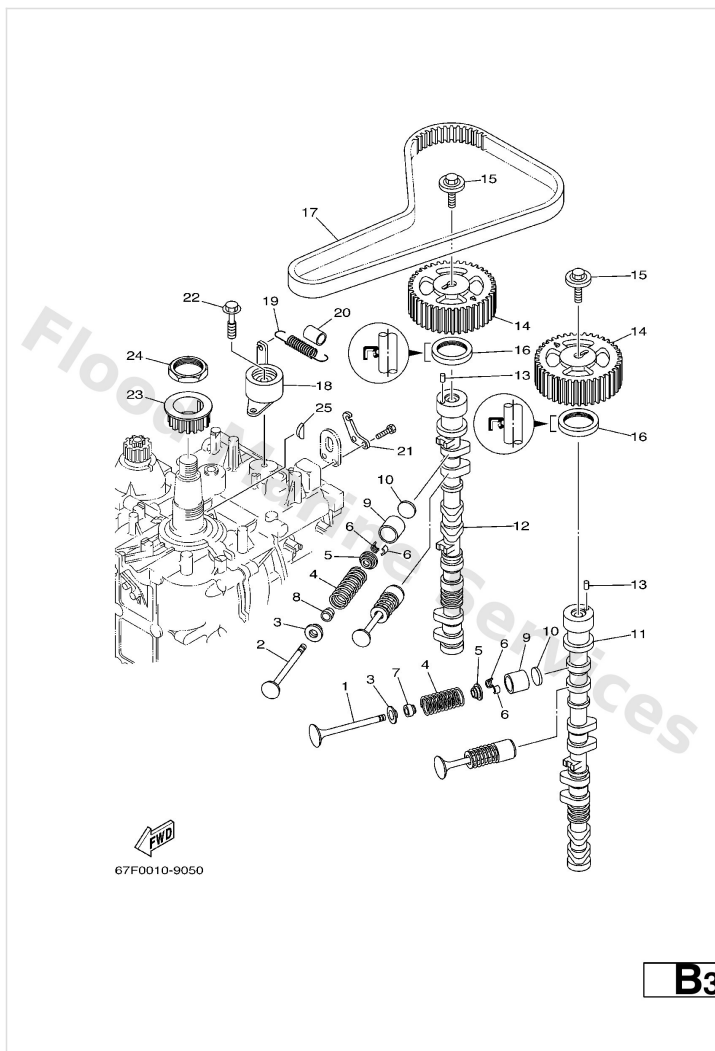
Ref	Part	
10	67F-12168-60 Pad, adjusting (2.150) UR	Buy now
10	67F-12168-70 Pad, adjusting (2.175) UR	Buy now
10	67F-12168-80 Pad, adjusting (2.200) UR	Buy now
10	67F-12168-A0 Pad, adjusting (2.225) UR	Buy now
10	67F-12168-B0 Pad, adjusting (2.250) UR	Buy now
10	67F-12168-C0 Pad, adjusting (2.275) UR	Buy now
10	67F-12168-D0 Pad, adjusting (2.300) UR	Buy now
10	67F-12168-E0 Pad, adjusting (2.325) UR	Buy now
10	67F-12168-F0 Pad, adjusting (2.350) UR	Buy now
10	67F-12168-G0 Pad, adjusting (2.375) UR	Buy now
10	67F-12168-H0 Pad, adjusting (2.400) UR	Buy now
10	67F-12168-J0 Pad, adjusting (2.425) UR	Buy now
10	67F-12168-K0 Pad, adjusting (2.450) UR	Buy now
10	67F-12168-L0 Pad, adjusting (2.475) UR	Buy now
10	67F-12168-M0 Pad, adjusting (2.500) UR	Buy now

Valve



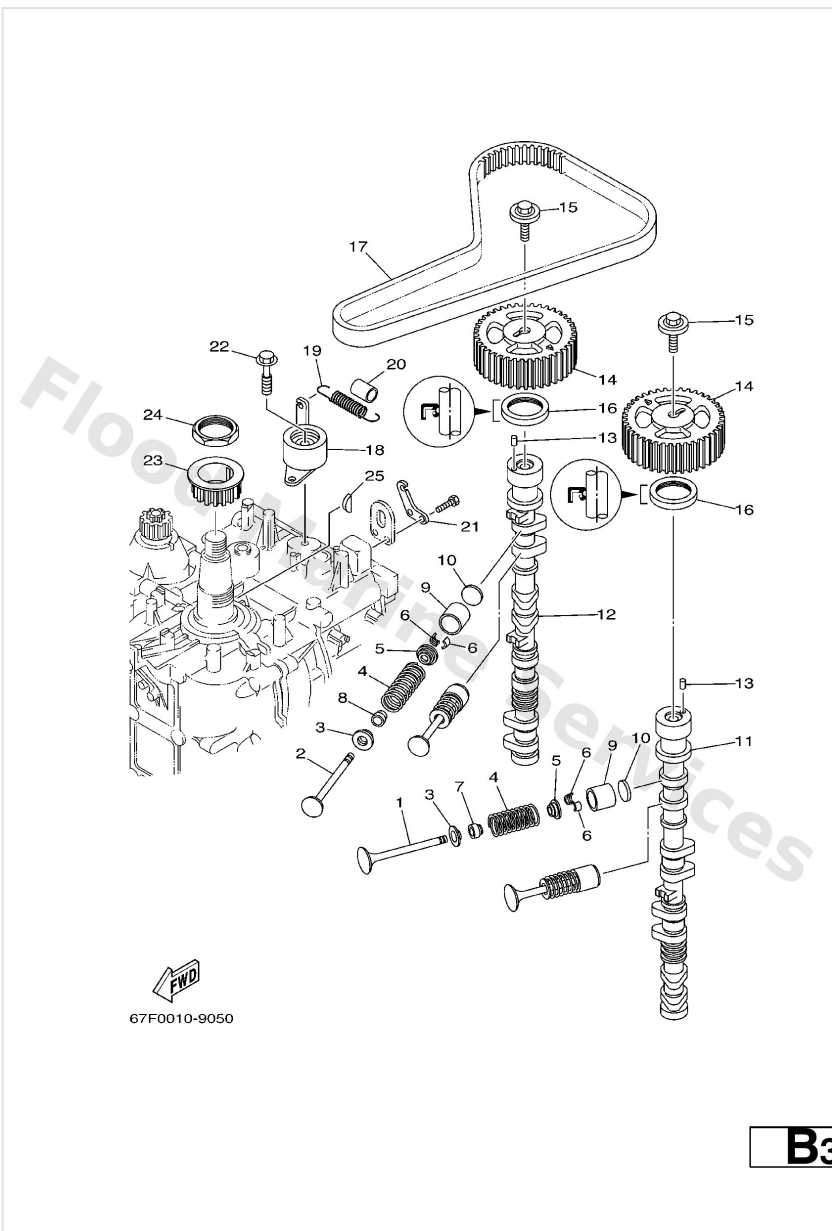
Ref	Part	
10	67F-12168-N0 Pad, adjusting (2.525) UR	Buy now
10	67F-12168-P0 Pad, adjusting (2.550) UR	Buy now
10	67F-12168-R0 Pad, adjusting (2.575) UR	Buy now
10	67F-12168-S0 Pad, adjusting (2.600) UR	Buy now
10	67F-12168-T0 Pad, adjusting (2.625) UR	Buy now
10	67F-12168-U0 Pad, adjusting (2.650) UR	Buy now
10	67F-12168-V0 Pad, adjusting (2.675) UR	Buy now
10	67F-12168-W0 Pad, adjusting (2.700) UR	Buy now
10	67F-12168-X0 Pad, adjusting (2.725) UR	Buy now
10	67F-12168-Y0 Pad, adjusting (2.750) UR	Buy now
10	67F-12169-00 Pad, adjusting (2.775) UR	Buy now
10	67F-12169-10 Pad, adjusting (2.800) UR	Buy now
10	67F-12169-20 Pad, adjusting (2.825) UR	Buy now
10	67F-12169-30 Pad, adjusting (2.850) UR	Buy now
10	67F-12169-40 Pad, adjusting (2.875) UR	Buy now

Valve



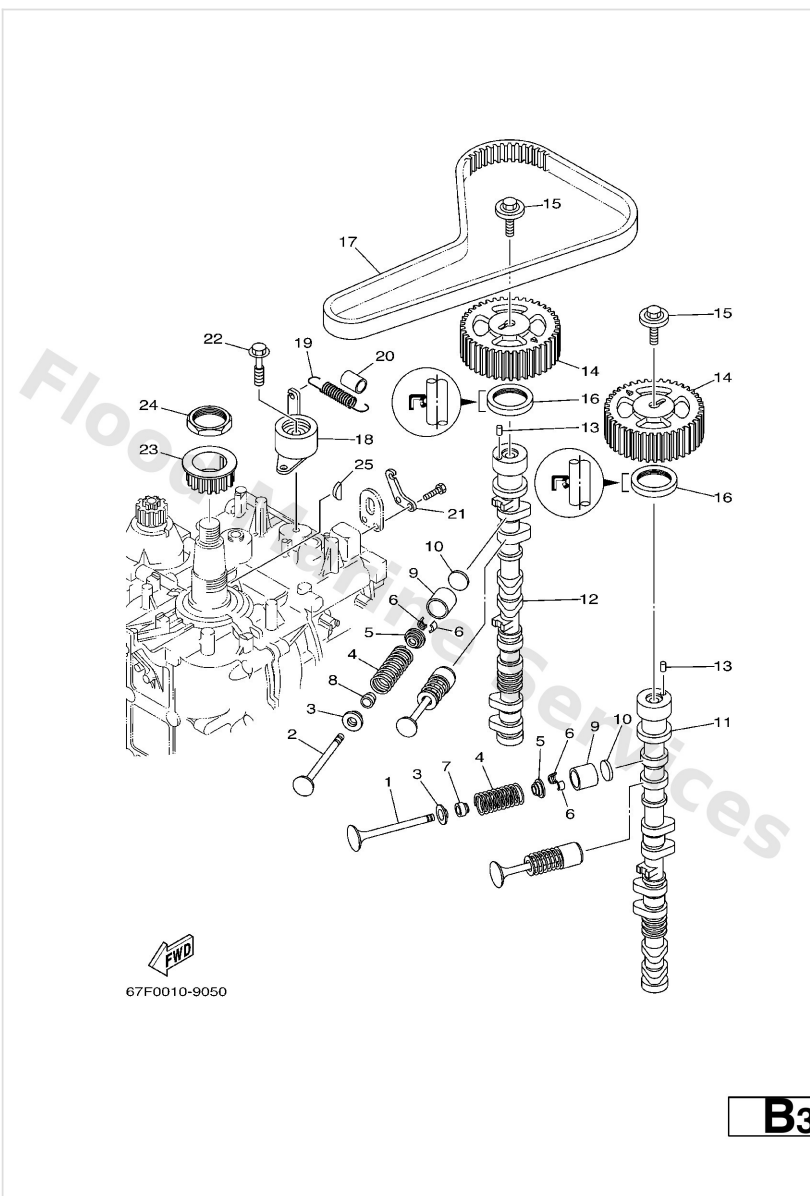
Ref	Part	
10	67F-12169-50 Pad, adjusting (2.900) UR	Buy now
10	67F-12169-60 Pad, adjusting (2.925) UR	Buy now
10	67F-12169-70 Pad, adjusting (2.950) UR	Buy now
10	67F-12169-80 Pad, adjusting (2.975) UR	Buy now
10	67F-12169-A0 Pad, adjusting (3.000) UR	Buy now
10	67F-12169-B0 Pad, adjusting (3.025) UR	Buy now
10	67F-12169-C0 Pad, adjusting (3.050) UR	Buy now
10	67F-12169-D0 Pad, adjusting (3.075) UR	Buy now
10	67F-12169-E0 Pad, adjusting (3.100) UR	Buy now
10	67F-12169-F0 Pad, adjusting (3.125) UR	Buy now
10	67F-12169-G0 Pad, adjusting (3.150) UR	Buy now
10	67F-12169-H0 Pad, adjusting (3.175) UR	Buy now
10	67F-12169-J0 Pad, adjusting (3.200) UR	Buy now
10	67F-12169-K0 Pad, adjusting (3.225) UR	Buy now
10	67F-12169-L0 Pad, adjusting (3.250) UR	Buy now

Valve



Ref	Part	
10	67F-12169-M0 Pad, adjusting (3.275) UR	Buy now
10	67F-12169-N0 Pad, adjusting (3.300) UR	Buy now
11	67F-12171-00 Camshaft 1	Buy now
12	67F-12181-00 Camshaft 2	Buy now
13	93605-10108 Pin, dowel (8g8)	Buy now
14	67F-11537-00 Gear, driven	Buy now
15	90119-10M06 Bolt	Buy now
16	93102-38M59 Oil seal	Buy now
17	67F-46241-00 Belt	Buy now
18	67F-11590-00 Tensioner assembly	Buy now
19	90506-16M39 Spring, tension	Buy now
20	90445-15M03 Hose (I23)	Buy now
21	67F-11595-00 Plate, valve	Buy now
22	90119-10M72 Bolt, with washer(6m6)	Buy now
23	67F-11536-00 Gear Drive	Buy now

Valve



Ref	Part	
24	90170-40003 Nut	Buy now
25	90280-04008 Key woodruff 604115450000	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.