



# Yamaha F100AET 2006

## Parts Manual

[www.floodmarine.co.uk](http://www.floodmarine.co.uk)

+44 2882 246 539

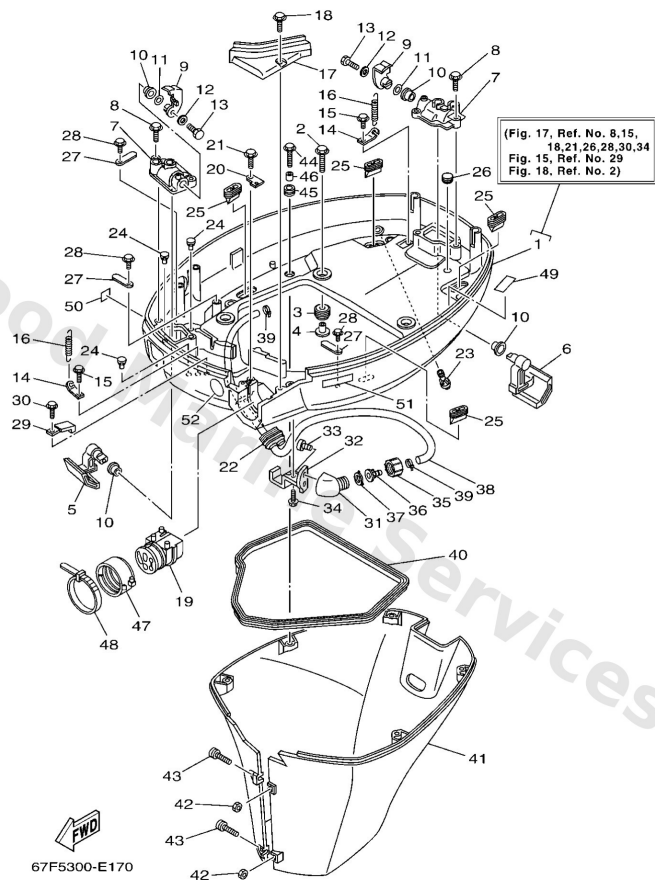
Authorised Yamaha Dealers



# Contents

<b>BOTTOM COWLING</b>	3
<b>BRACKET 1</b>	7
<b>BRACKET 2</b>	10
<b>CARBURETOR 1</b>	13
<b>CARBURETOR 2</b>	17
<b>CARBURETOR 3</b>	19
<b>CONTROL</b>	21
<b>CRANKSHAFT &amp; PISTON</b>	24
<b>CYLINDER &amp; CRANKCASE 1</b>	26
<b>CYLINDER &amp; CRANKCASE 2</b>	29
<b>ELECTRICAL 1</b>	32
<b>ELECTRICAL 2</b>	34
<b>ELECTRICAL 3</b>	37
<b>FUEL 1</b>	39
<b>FUEL 2</b>	43
<b>FUEL TANK</b>	44
<b>GENERATOR</b>	45
<b>INTAKE</b>	47
<b>LOWER CASING &amp; DRIVE 1</b>	49
<b>LOWER CASING &amp; DRIVE 2</b>	55
<b>METER</b>	58
<b>OIL PAN</b>	60
<b>OPTIONAL PARTS 1</b>	62
<b>OPTIONAL PARTS 2</b>	63
<b>POWER TRIM &amp; TILT ASSY 1</b>	65
<b>POWER TRIM &amp; TILT ASSY 2</b>	71
<b>REMOTE CONTROL ASSY</b>	73
<b>REMOTE CONTROL BOX</b>	78
<b>REPAIR KIT 1</b>	79
<b>REPAIR KIT 2</b>	81
<b>REPAIR KIT 3</b>	83
<b>STARTING MOTOR</b>	85
<b>STEERING GUIDE</b>	88
<b>TOP COWLING</b>	89
<b>UPPER CASING</b>	91
<b>VALVE</b>	93

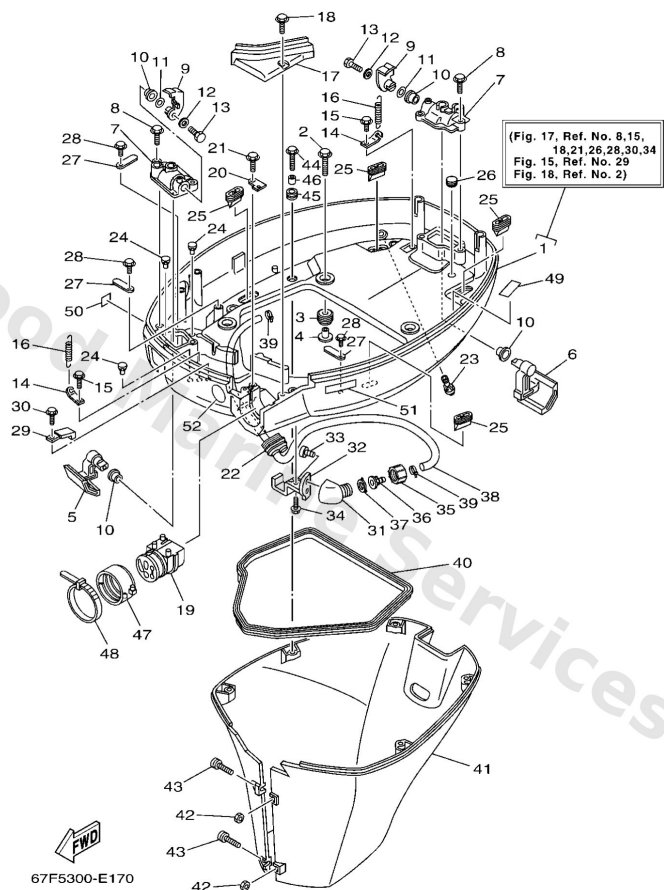
## Bottom Cowling



E3

Ref	Part	
1	<a href="#">67F42710034D</a> Bottom cowling assembly	<a href="#">Buy now</a>
2	<a href="#">9011908M22</a> Bolt, with washer	<a href="#">Buy now</a>
3	<a href="#">9048022M15</a> Grommet (6e5)	<a href="#">Buy now</a>
4	<a href="#">9038708M37</a> Collar (6e5)	<a href="#">Buy now</a>
5	<a href="#">67F42815004D</a> Lever, clamp	<a href="#">Buy now</a>
6	<a href="#">67F42816004D</a> Lever, clamp	<a href="#">Buy now</a>
7	<a href="#">67F42828005B</a> Plate, clamp	<a href="#">Buy now</a>
8	<a href="#">9010906M82</a> Bolt	<a href="#">Buy now</a>
9	<a href="#">68V4281801</a> Lever, clamp	<a href="#">Buy now</a>
10	<a href="#">9038615M73</a> Bush(6I2)	<a href="#">Buy now</a>
11	<a href="#">9020615M18</a> Washer, wave(6I2)	<a href="#">Buy now</a>
12	<a href="#">9020106068</a> Washer,plate (6k8)	<a href="#">Buy now</a>
13	<a href="#">9709506016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
14	<a href="#">64D4314400</a> Hook, spring	<a href="#">Buy now</a>
34	<a href="#">9010906M86</a> Bolt FLUSHING KIT	<a href="#">Buy now</a>

# Bottom Cowling

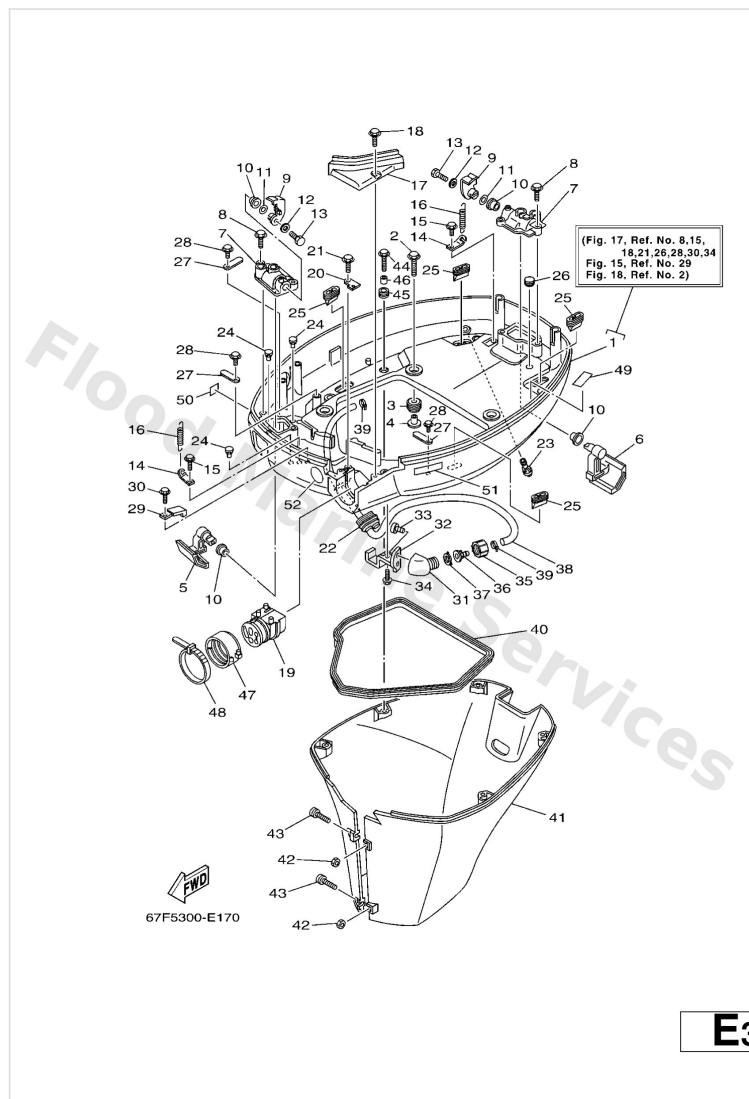


E3

Ref	Part	
16	<a href="#">9050616M34</a> Spring, tension(64d)	<a href="#">Buy now</a>
17	<a href="#">67F42738005B</a> Plate, fitting	<a href="#">Buy now</a>
18	<a href="#">9010906M96</a> Bolt	<a href="#">Buy now</a>
19	<a href="#">68V4272500</a> Grommet	<a href="#">Buy now</a>
20	<a href="#">67F4275600</a> Stay, clamp	<a href="#">Buy now</a>
22	<a href="#">6H14272621</a> Grommet FLUSHING KIT	<a href="#">Buy now</a>
23	<a href="#">6H34439101</a> Nipple, hose	<a href="#">Buy now</a>
24	<a href="#">6H44274800</a> Grommet	<a href="#">Buy now</a>
25	<a href="#">67F4271700</a> Rubber, seal 2	<a href="#">Buy now</a>
26	<a href="#">9033811007</a> Plug	<a href="#">Buy now</a>
27	<a href="#">6E58258800</a> Plate	<a href="#">Buy now</a>
28	<a href="#">9010906M81</a> Bolt	<a href="#">Buy now</a>
29	<a href="#">9046508M23</a> Clamp (6h3)	<a href="#">Buy now</a>
31	<a href="#">68T1257200</a> Adapter FLUSHING KIT	<a href="#">Buy now</a>
32	<a href="#">67F1253500</a> Plate FLUSHING KIT	<a href="#">Buy now</a>

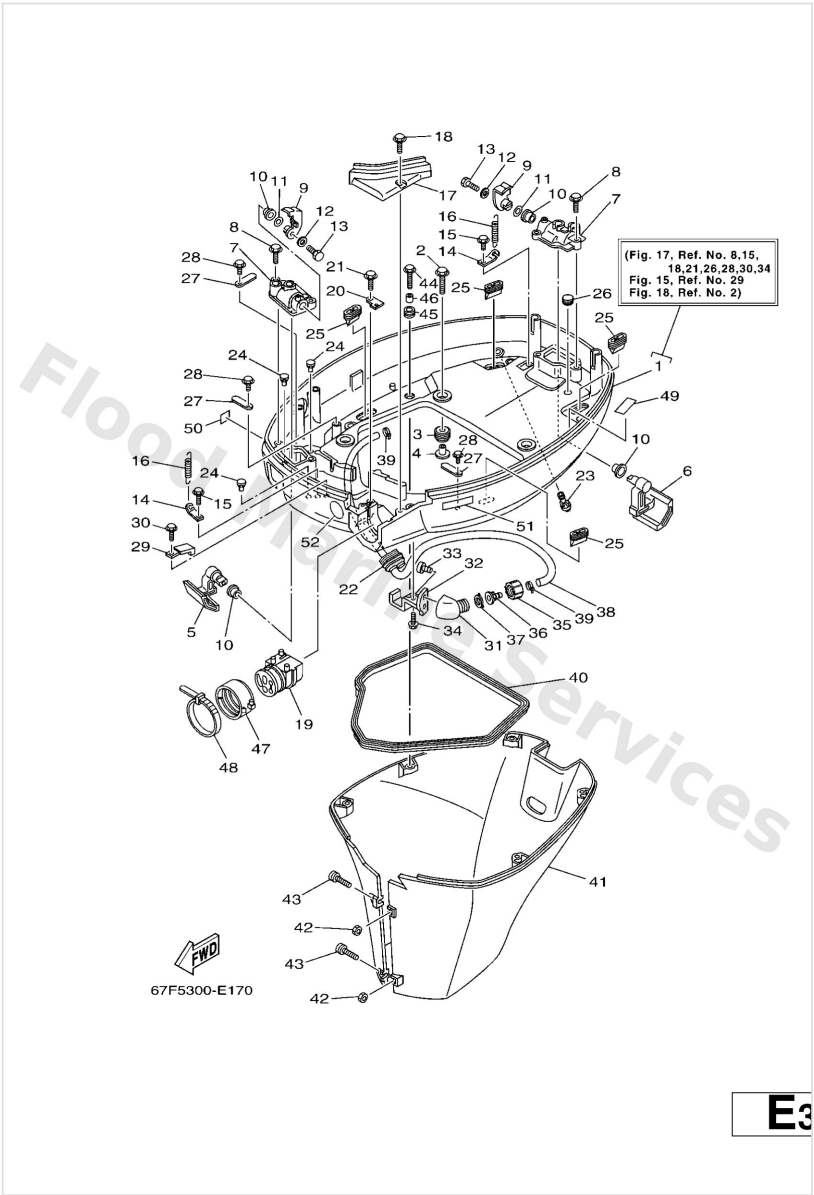


## Bottom Cowling



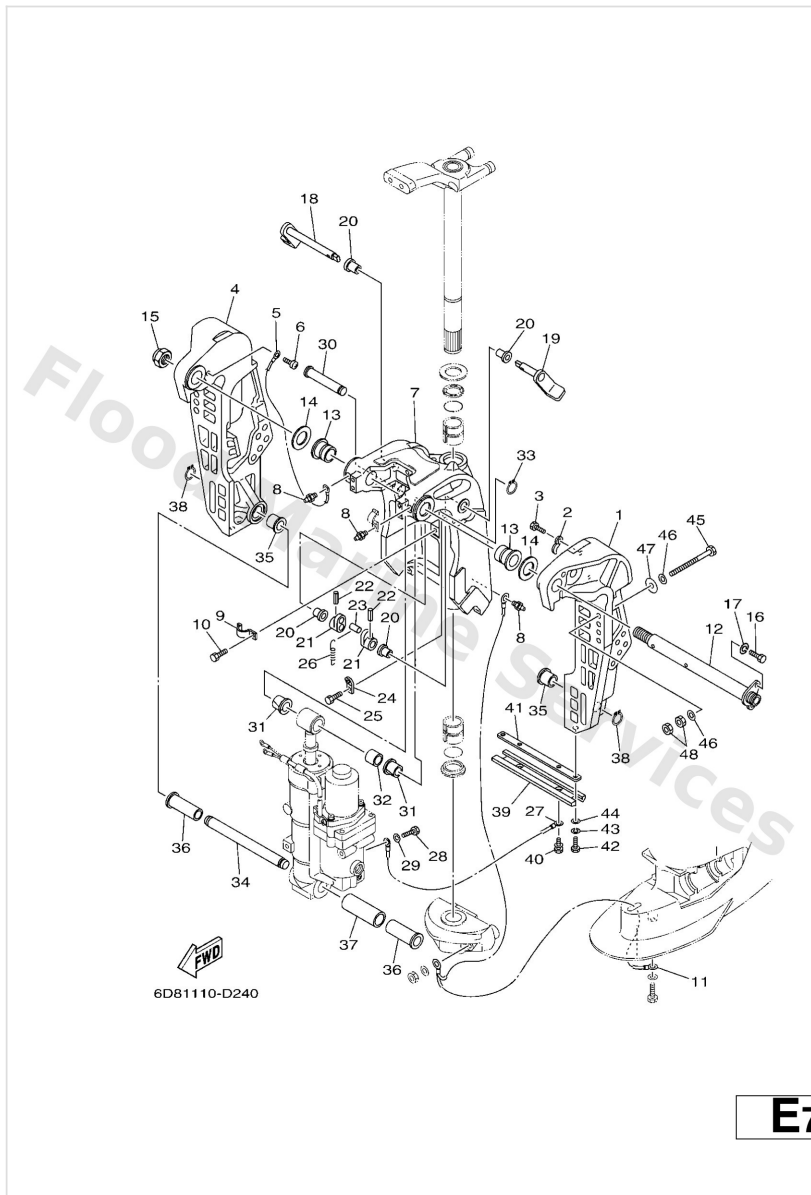
Ref	Part	
33	<a href="#">9016706002</a> Screw, tapping FLUSHING KIT	<a href="#">Buy now</a>
35	<a href="#">6R31258100</a> Joint, hose 1 FLUSHING KIT	<a href="#">Buy now</a>
36	<a href="#">6R31258200</a> Joint, hose 2 FLUSHING KIT	<a href="#">Buy now</a>
37	<a href="#">6R31258300</a> Gasket, hose joint FLUSHING KIT	<a href="#">Buy now</a>
38	<a href="#">67F2431200</a> Pipe 2 FLUSHING KIT	<a href="#">Buy now</a>
39	<a href="#">9046511M10</a> Clamp FLUSHING KIT	<a href="#">Buy now</a>
40	<a href="#">61A4271600</a> Rubber seal 1	<a href="#">Buy now</a>
41	<a href="#">67F42741018D</a> Apron	<a href="#">Buy now</a>
42	<a href="#">9538006600</a> Nut(661)	<a href="#">Buy now</a>
43	<a href="#">9015906M28</a> Screw, with washer	<a href="#">Buy now</a>
44	<a href="#">9010906M80</a> Bolt	<a href="#">Buy now</a>
45	<a href="#">9048013M24</a> Grommet (6e9)	<a href="#">Buy now</a>
46	<a href="#">9038706M43</a> Coller (6e9)	<a href="#">Buy now</a>
47	<a href="#">68F4275300</a> Fastner AP	<a href="#">Buy now</a>
48	<a href="#">9046420258</a> Clamp AP	<a href="#">Buy now</a>

# Bottom Cowling



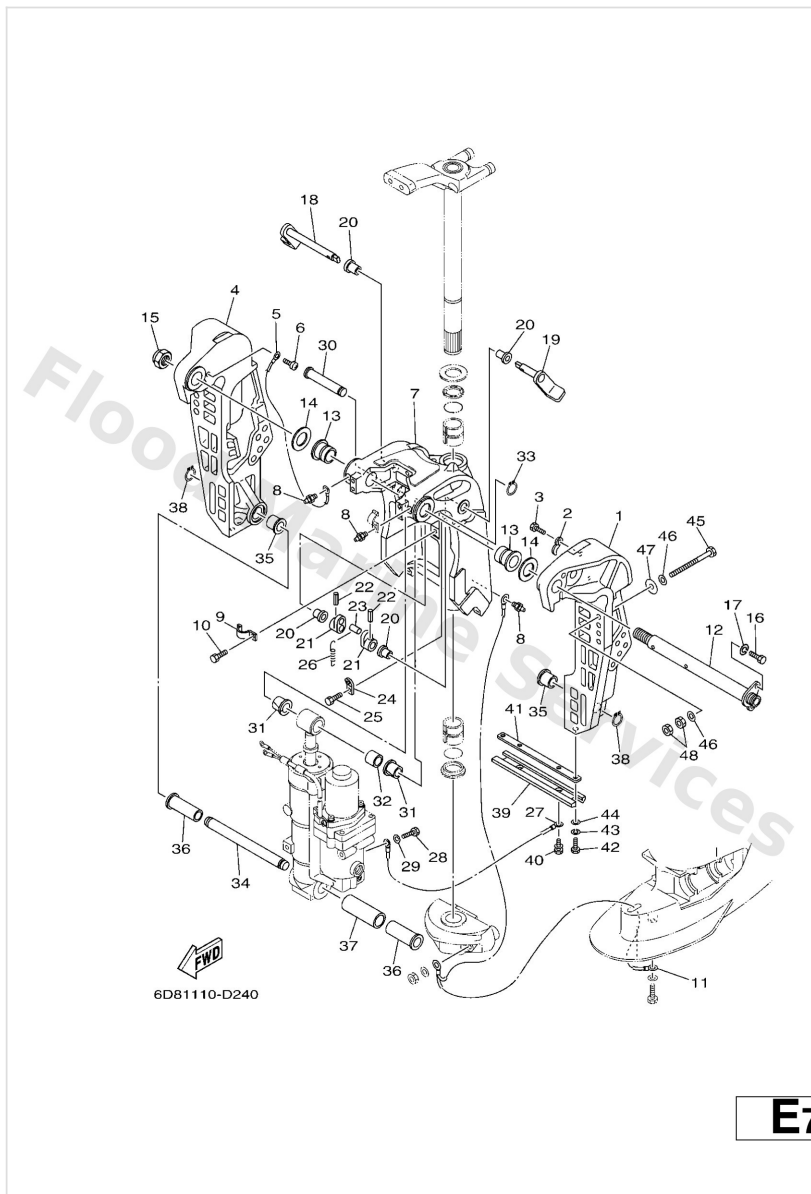
Ref	Part	
49	<a href="#">67F8237700</a> Label (sparkplug mark)	<a href="#">Buy now</a>
50	<a href="#">6A12817600</a> Label Caution	<a href="#">Buy now</a>
51	<a href="#">6E38257H00</a> Plate Mark	<a href="#">Buy now</a>
52	<a href="#">6G82415E00</a> Label Caution FOR SAV	<a href="#">Buy now</a>

# Bracket 1



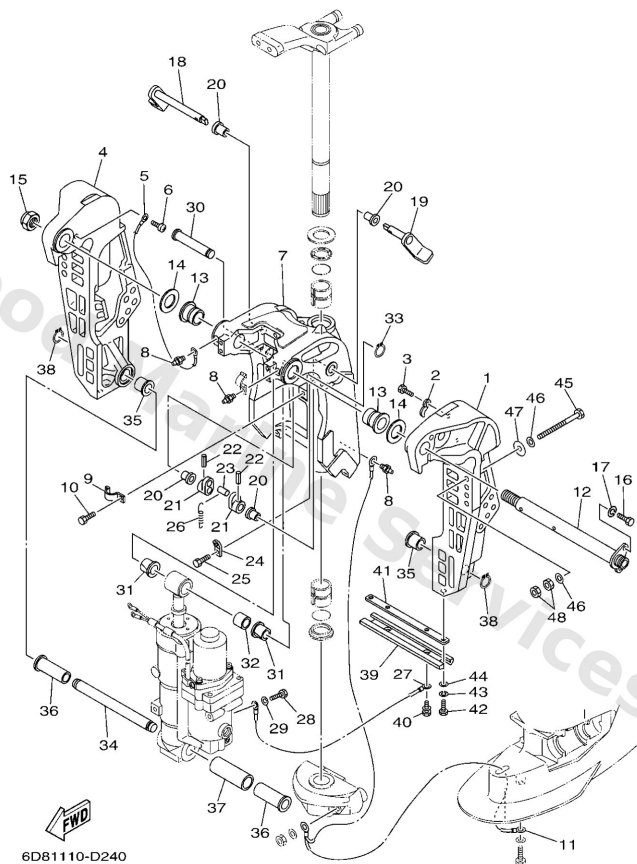
Ref	Part	
1	<a href="#">67F43111004D</a> Bracket, clamp 1	<a href="#">Buy now</a>
2	<a href="#">9046510M77</a> Clamp	<a href="#">Buy now</a>
3	<a href="#">9709506010</a> Bolt	<a href="#">Buy now</a>
4	<a href="#">67F43112004D</a> Bracket, clamp 2	<a href="#">Buy now</a>
5	<a href="#">6E58214800</a> Wire, lead 5	<a href="#">Buy now</a>
6	<a href="#">9788006012</a> Screw, pan head(62j)	<a href="#">Buy now</a>
7	<a href="#">6D843311004D</a> Bracket, swivel 1	<a href="#">Buy now</a>
8	<a href="#">9370006M03</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
9	<a href="#">9046508M63</a> Clamp(61u)	<a href="#">Buy now</a>
11	<a href="#">67F8212700</a> Wire, lead 2	<a href="#">Buy now</a>
12	<a href="#">64E4313101</a> Bolt, clamp bracket	<a href="#">Buy now</a>
13	<a href="#">9038625M31</a> Bushing (6e5)	<a href="#">Buy now</a>
14	<a href="#">9020126M59</a> Washer, plate (6e5)	<a href="#">Buy now</a>
15	<a href="#">9018522M11</a> Nut, self-locking	<a href="#">Buy now</a>
16	<a href="#">9709508020</a> Bolt, hexagon	<a href="#">Buy now</a>

# Bracket 1



Ref	Part	
17	<a href="#">9299508100</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>
18	<a href="#">6D84318100</a> Lever, tilt stop 1	<a href="#">Buy now</a>
19	<a href="#">6D84318500</a> Lever, tilt stop 2	<a href="#">Buy now</a>
20	<a href="#">9038610M16</a> Bushing (688)	<a href="#">Buy now</a>
21	<a href="#">6G54314800</a> Collar, distance	<a href="#">Buy now</a>
22	<a href="#">9169030020</a> Pin, spring (6h4)	<a href="#">Buy now</a>
23	<a href="#">9024906M19</a> Pin(6e5)	<a href="#">Buy now</a>
24	<a href="#">66T4314400</a> Hook, spring	<a href="#">Buy now</a>
26	<a href="#">9050614M24</a> Spring, tension(6e5)	<a href="#">Buy now</a>
27	<a href="#">6D88214800</a> Wire, lead 4	<a href="#">Buy now</a>
29	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
30	<a href="#">6D84312600</a> Pin, upper shock mount	<a href="#">Buy now</a>
31	<a href="#">9038618M35</a> Bush (688)	<a href="#">Buy now</a>
32	<a href="#">9038618001</a> Bush	<a href="#">Buy now</a>
33	<a href="#">9341018M05</a> Circlip (6f2)	<a href="#">Buy now</a>

# Bracket 1

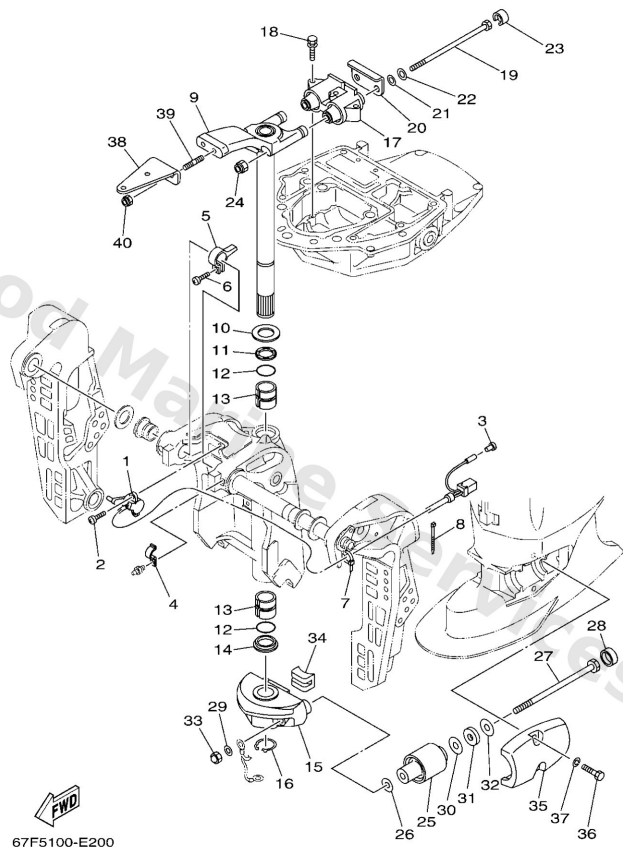


6D81110-D240

**E7**

Ref	Part	
34	<a href="#">67F4381800</a> Pin, lower shock mount	<a href="#">Buy now</a>
35	<a href="#">9038718M01</a> Collar	<a href="#">Buy now</a>
36	<a href="#">9038618MA0</a> Bush	<a href="#">Buy now</a>
37	<a href="#">9038722M01</a> Collar	<a href="#">Buy now</a>
39	<a href="#">6H14525103</a> Anode	<a href="#">Buy now</a>
40	<a href="#">9011906M81</a> Bolt, with washer	<a href="#">Buy now</a>
41	<a href="#">6H14452600</a> Plate 2	<a href="#">Buy now</a>
42	<a href="#">9709506016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
43	<a href="#">9299506100</a> Washer(6a1)	<a href="#">Buy now</a>
45	<a href="#">9010112M03</a> Bolt (l:115mm)	<a href="#">Buy now</a>
46	<a href="#">9020113M01</a> Washer, plate(6e5)	<a href="#">Buy now</a>
47	<a href="#">9020112M05</a> Washer, plate(663)	<a href="#">Buy now</a>
48	<a href="#">9538012600</a> Nut (707)	<a href="#">Buy now</a>

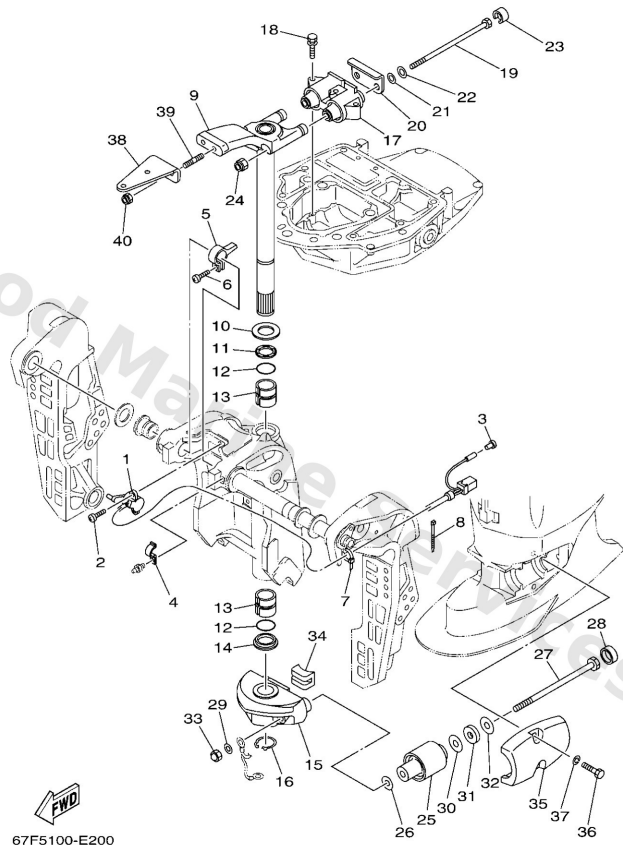
## Bracket 2



**F2**

Ref	Part	
1	<a href="#">64E8367202</a> Trim sender	<a href="#">Buy now</a>
2	<a href="#">9788506016</a> Screw, pan head(6b0)	<a href="#">Buy now</a>
3	<a href="#">7038211900</a> Cover, lead wire	<a href="#">Buy now</a>
4	<a href="#">9046508M63</a> Clamp(61u)	<a href="#">Buy now</a>
5	<a href="#">64E4313902</a> Cam, trim sender (with screw)	<a href="#">Buy now</a>
6	<a href="#">9778060525</a> Screw, tapping(65j)	<a href="#">Buy now</a>
7	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
9	<a href="#">67F42510114D</a> Steering bracket assembly	<a href="#">Buy now</a>
10	<a href="#">9020130M00</a> Washer, plate(6h1)	<a href="#">Buy now</a>
11	<a href="#">9038630M78</a> Bush(6h0)	<a href="#">Buy now</a>
12	<a href="#">9321029M94</a> O-ring(6h1)	<a href="#">Buy now</a>
13	<a href="#">9038630M77</a> Bush(6h0)	<a href="#">Buy now</a>
14	<a href="#">9038630M60</a> Bush(6j8)	<a href="#">Buy now</a>
15	<a href="#">67F44551004D</a> Housing, lower mount rubber	<a href="#">Buy now</a>
16	<a href="#">9341028M06</a> Circlip (688)	<a href="#">Buy now</a>

## Bracket 2

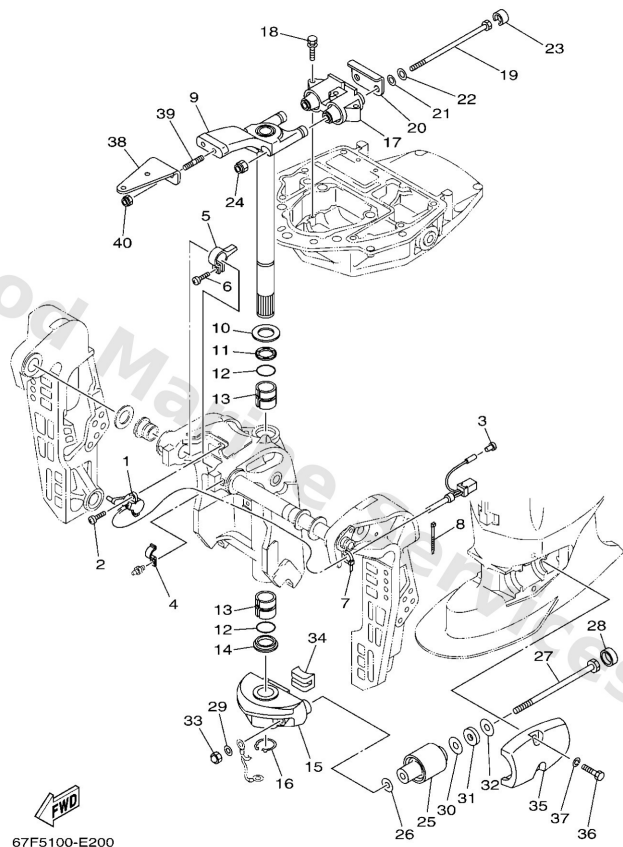


67F5100-E200

**F2**

Ref	Part	
17	<a href="#">67F445140094</a> Mount damper, upper side	<a href="#">Buy now</a>
18	<a href="#">9757508445</a> Bolt, hexagon w/w deep recess	<a href="#">Buy now</a>
19	<a href="#">9010912007</a> Bolt	<a href="#">Buy now</a>
20	<a href="#">67F4452600</a> Plate	<a href="#">Buy now</a>
21	<a href="#">9020112M16</a> Washer, plate (679)	<a href="#">Buy now</a>
22	<a href="#">9020113M01</a> Washer, plate(6e5)	<a href="#">Buy now</a>
23	<a href="#">67F4453300</a> Damper, upper mount rubber	<a href="#">Buy now</a>
24	<a href="#">9578012300</a> Nut, nylon (6f2)	<a href="#">Buy now</a>
25	<a href="#">67F445550094</a> Mount damper, lower side	<a href="#">Buy now</a>
26	<a href="#">9020113M03</a> Washer, plate (688)	<a href="#">Buy now</a>
27	<a href="#">9010912012</a> Bolt	<a href="#">Buy now</a>
28	<a href="#">6634457500</a> Damper, lower mount rubber	<a href="#">Buy now</a>
30	<a href="#">9020124M02</a> Washer, plate(61x)	<a href="#">Buy now</a>
31	<a href="#">9020225M04</a> Washer, plate (663)	<a href="#">Buy now</a>
32	<a href="#">9020113M19</a> Washer, plate (663)	<a href="#">Buy now</a>

## Bracket 2

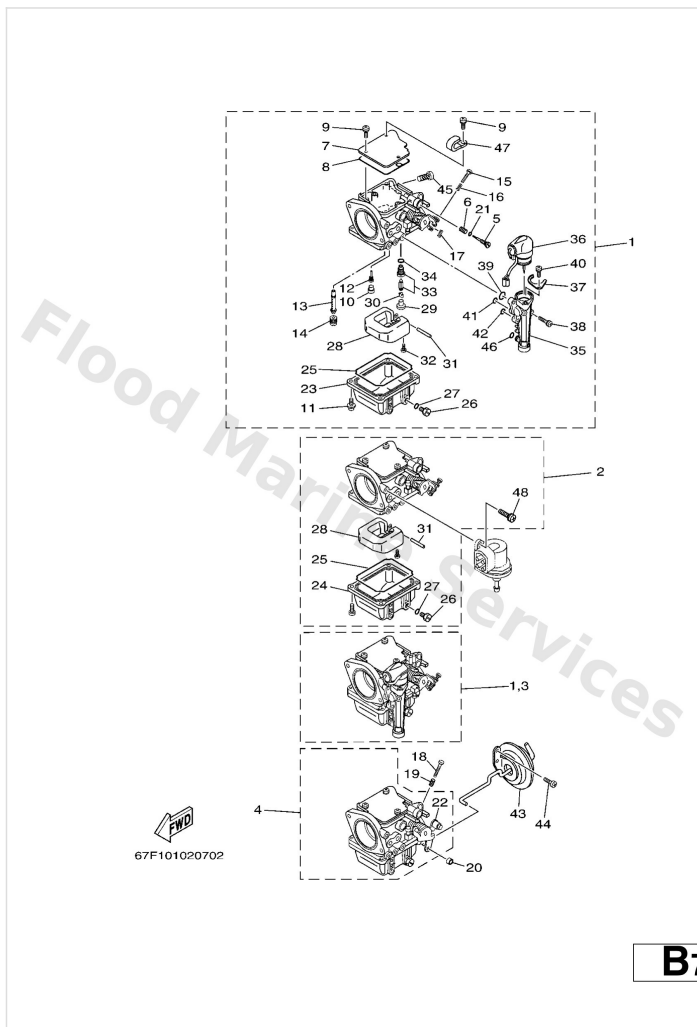


**F2**

Ref	Part	
33	<a href="#">9538012800</a> Nut crown(663)	<a href="#">Buy now</a>
34	<a href="#">67F4457500</a> Damper, lower mount rubber	<a href="#">Buy now</a>
35	<a href="#">67F44553004D</a> Cover, lower mount	<a href="#">Buy now</a>
36	<a href="#">9707510040</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
37	<a href="#">9299510100</a> Ybs67-10 washer, spring	<a href="#">Buy now</a>
38	<a href="#">67F48511004D</a> Hook, steering	<a href="#">Buy now</a>
39	<a href="#">9011610175</a> Bolt, stud	<a href="#">Buy now</a>
40	<a href="#">9018510051</a> Nut, self-locking	<a href="#">Buy now</a>

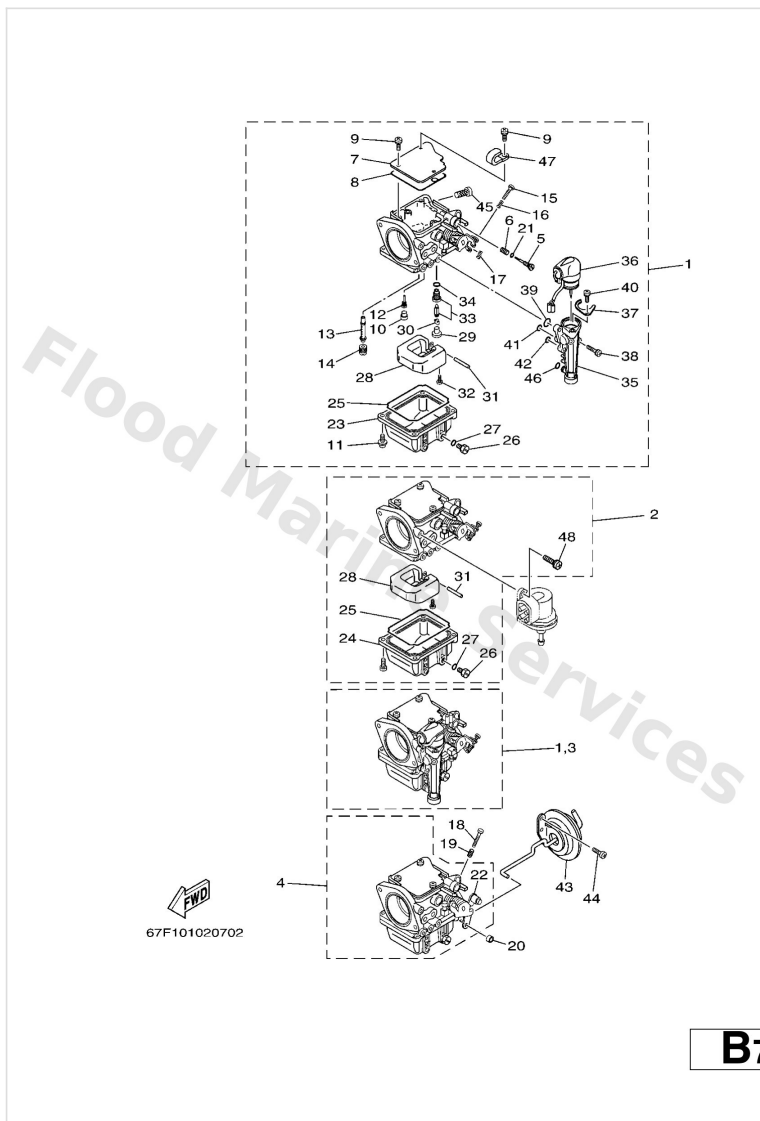


# Carburetor 1



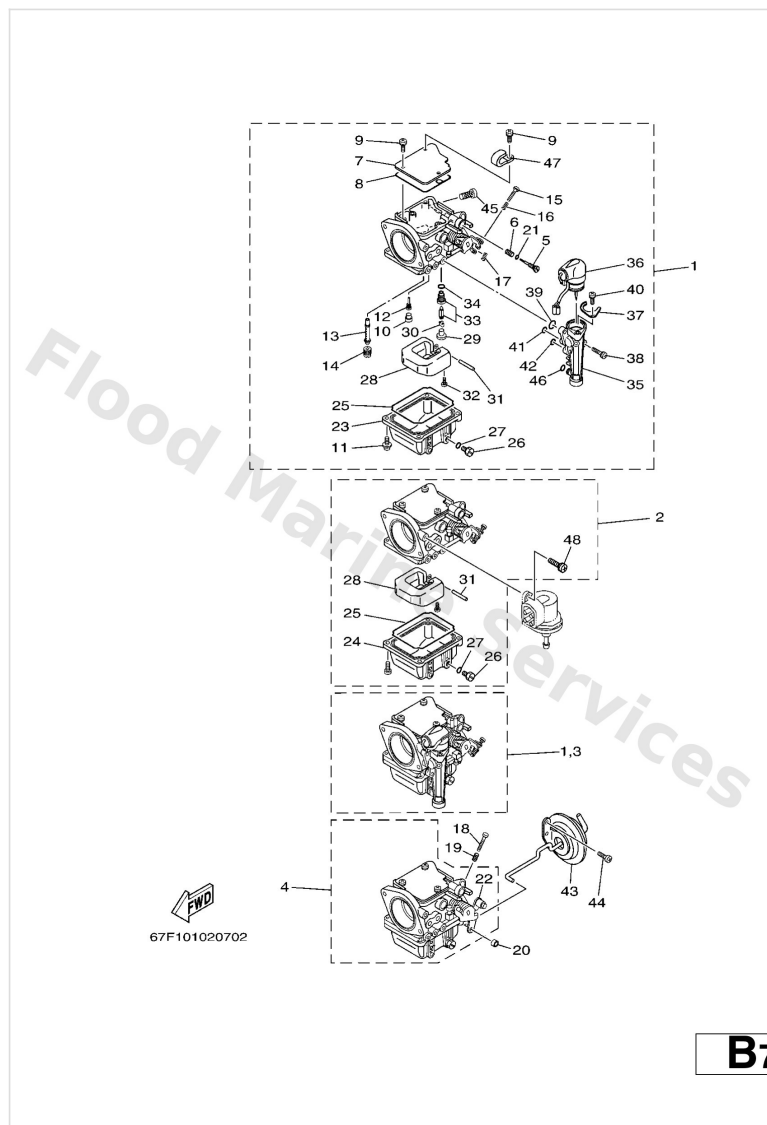
Ref	Part	
1	<a href="#">67F1490120</a> Carburetor assembly 1 #1	<a href="#">Buy now</a>
1	<a href="#">67G1490130</a> Carburetor assembly 1 FOR STD-#1,3	<a href="#">Buy now</a>
1	<a href="#">67G1490150</a> Carburetor assembly 1 FOR SAV-#1,3	<a href="#">Buy now</a>
2	<a href="#">67F1490220</a> Carburetor assembly 2 #2	<a href="#">Buy now</a>
2	<a href="#">67G1490230</a> Carburetor assembly 2 FOR STD-#2	<a href="#">Buy now</a>
2	<a href="#">67G1490250</a> Carburetor assembly 2 FOR SAV-#2	<a href="#">Buy now</a>
3	<a href="#">67F1490320</a> Carburetor assembly 3 #3	<a href="#">Buy now</a>
4	<a href="#">67F1490420</a> Carburetor assembly 4 #4	<a href="#">Buy now</a>
4	<a href="#">67G1490430</a> Carburetor assembly 4 FOR STD-#4	<a href="#">Buy now</a>
4	<a href="#">67G1490450</a> Carburetor assembly 4 FOR SAV-#4	<a href="#">Buy now</a>
5	<a href="#">67F1492300</a> Screw, pilot FOR STD	<a href="#">Buy now</a>
5	<a href="#">67F1492310</a> Screw, Pilot FOR SAV	<a href="#">Buy now</a>
6	<a href="#">6971455500</a> Spring	<a href="#">Buy now</a>
7	<a href="#">67F1414600</a> Plate	<a href="#">Buy now</a>
8	<a href="#">67F1414700</a> Gasket	<a href="#">Buy now</a>

# Carburetor 1



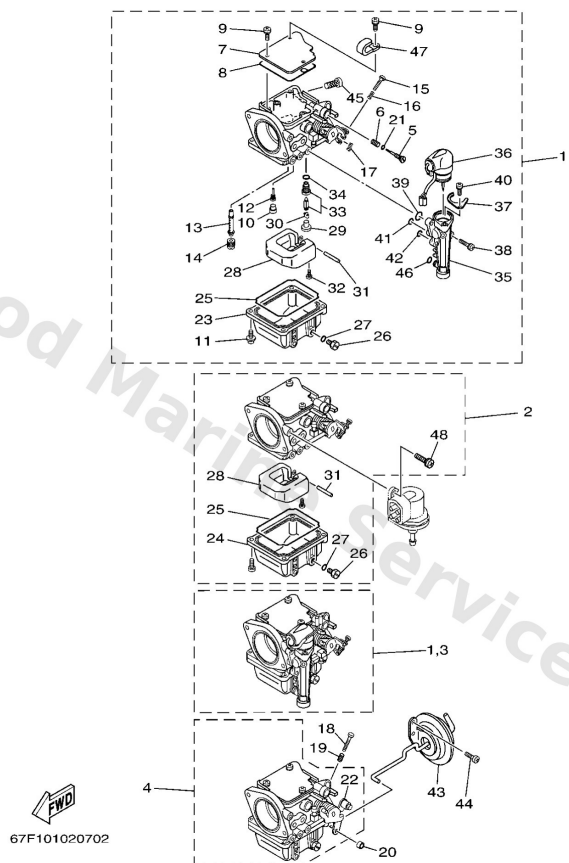
Ref	Part	
9	<a href="#">9780304010</a> Screw, pan head (e56)	<a href="#">Buy now</a>
10	<a href="#">6761496600</a> Rubber cap	<a href="#">Buy now</a>
11	<a href="#">9798004114</a> Screw, pan head(ga5)	<a href="#">Buy now</a>
12	<a href="#">67F1494F04</a> Jet (#42)	<a href="#">Buy now</a>
12	<a href="#">67G1494805</a> Jet (#45)	<a href="#">Buy now</a>
13	<a href="#">67F1494710</a> Jet, Needle	<a href="#">Buy now</a>
13	<a href="#">67G1494700</a> Jet, needle	<a href="#">Buy now</a>
14	<a href="#">67F1494332</a> Jet, main (#125)	<a href="#">Buy now</a>
14	<a href="#">67G1494329</a> Jet Main (#110) FOR SAV	<a href="#">Buy now</a>
14	<a href="#">67G1494380</a> Jet, main (#112) FOR STD	<a href="#">Buy now</a>
15	<a href="#">67F1456700</a> Screw #1,2,3	<a href="#">Buy now</a>
16	<a href="#">67F1455500</a> Spring #1,2,3	<a href="#">Buy now</a>
17	<a href="#">67F1455600</a> Spring #1,2,3	<a href="#">Buy now</a>
18	<a href="#">63V1452300</a> Screw, stop #4	<a href="#">Buy now</a>
19	<a href="#">9050110326</a> Spring coil(663)(carb) #4	<a href="#">Buy now</a>

# Carburetor 1



Ref	Part	
20	<a href="#">67F1499800</a> Bush #4	<a href="#">Buy now</a>
21	<a href="#">67F1439700</a> O-ring	<a href="#">Buy now</a>
22	<a href="#">6H21457800</a> Collar #4	<a href="#">Buy now</a>
23	<a href="#">67F1498000</a> Body, float chamber #1,3	<a href="#">Buy now</a>
24	<a href="#">67F1498010</a> Body, float chamber #2,4	<a href="#">Buy now</a>
25	<a href="#">67F1498400</a> Gasket, float chamber	<a href="#">Buy now</a>
26	<a href="#">6H31499200</a> Screw, drain	<a href="#">Buy now</a>
27	<a href="#">9321004230</a> O-ring (371)	<a href="#">Buy now</a>
28	<a href="#">6H41498501</a> Float	<a href="#">Buy now</a>
29	<a href="#">6761418600</a> Pin, valve	<a href="#">Buy now</a>
30	<a href="#">67F1415900</a> Clip	<a href="#">Buy now</a>
31	<a href="#">6H41454800</a> Pin, float arm	<a href="#">Buy now</a>
32	<a href="#">9858004008</a> Screw, pan head (713)	<a href="#">Buy now</a>
33	<a href="#">60C1459002</a> Needle valve assembly	<a href="#">Buy now</a>
34	<a href="#">9321004228</a> O-ring (371)	<a href="#">Buy now</a>

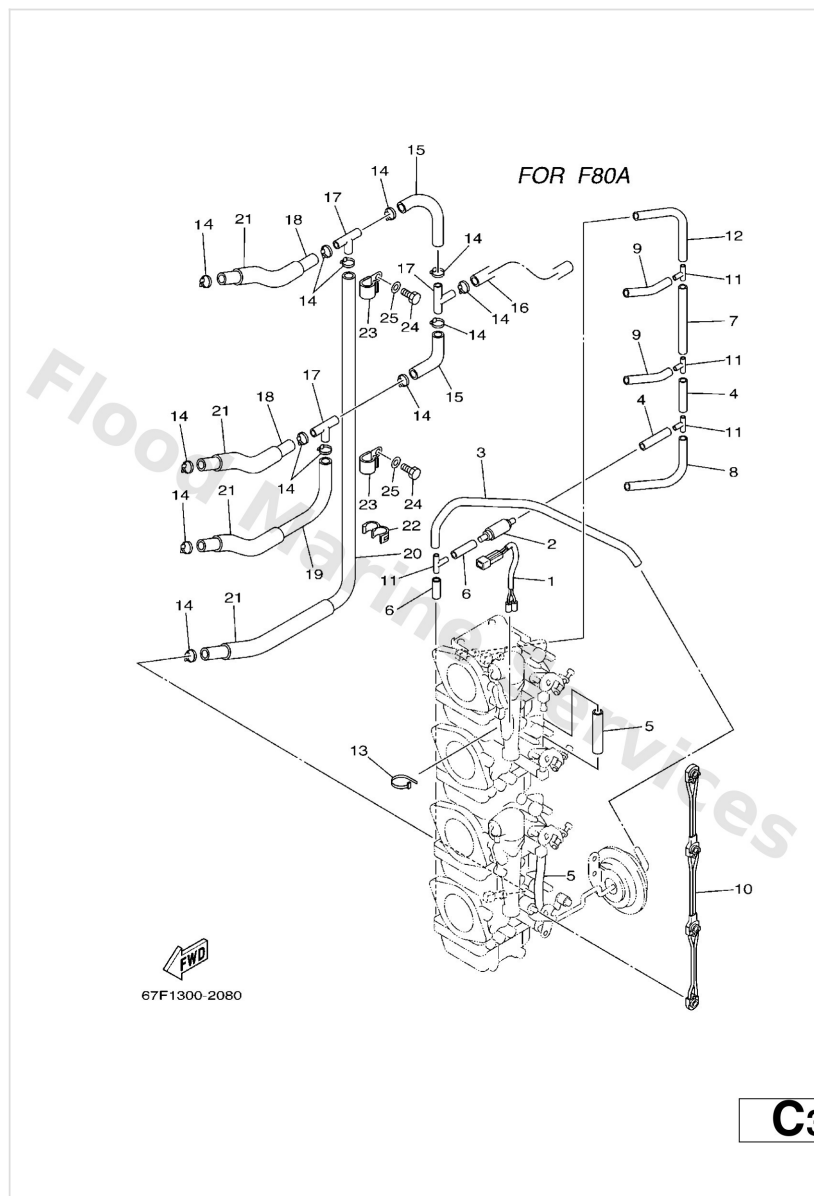
# Carburetor 1



B7

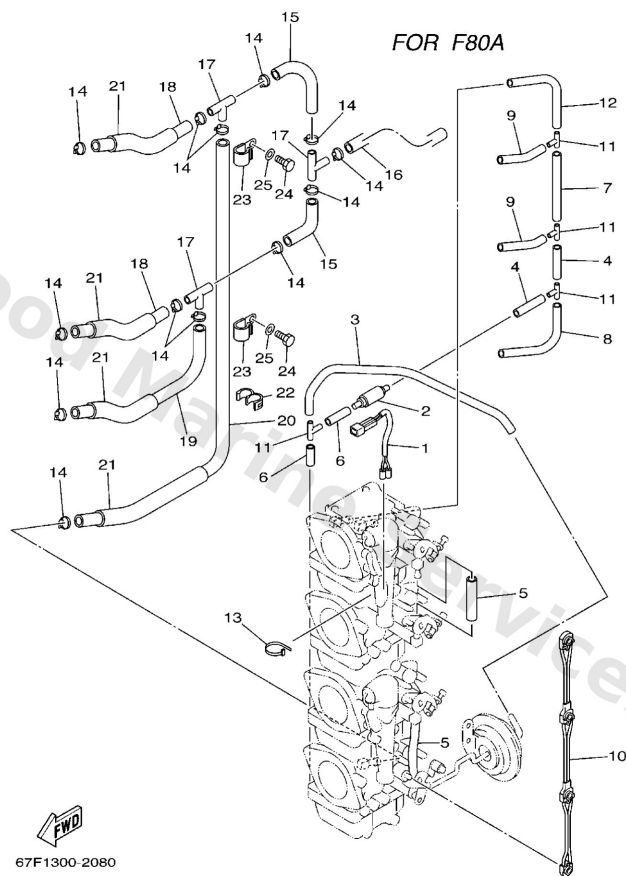
Ref	Part	
35	<a href="#">67F1437800</a> Body, starter #1,3	<a href="#">Buy now</a>
36	<a href="#">67F1438001</a> Prime starter assembly #1,3	<a href="#">Buy now</a>
37	<a href="#">67F1417800</a> Plate, starter lever #1,3	<a href="#">Buy now</a>
38	<a href="#">67F1459200</a> Screw #1,3	<a href="#">Buy now</a>
39	<a href="#">67F1439800</a> O-ring #1,3	<a href="#">Buy now</a>
40	<a href="#">67F1456500</a> Screw #1,3	<a href="#">Buy now</a>
41	<a href="#">67F1439810</a> O-ring #1,3	<a href="#">Buy now</a>
42	<a href="#">67F1439820</a> O-ring #1,3	<a href="#">Buy now</a>
43	<a href="#">67F1436900</a> Diaphragm assembly 2 #4	<a href="#">Buy now</a>
44	<a href="#">67F1432500</a> Screw, pan head #4	<a href="#">Buy now</a>
45	<a href="#">67F1437101</a> Element, filter	<a href="#">Buy now</a>
46	<a href="#">67F1439830</a> O-ring #1,3	<a href="#">Buy now</a>
47	<a href="#">67F1425500</a> Plate #1	<a href="#">Buy now</a>

## Carburetor 2



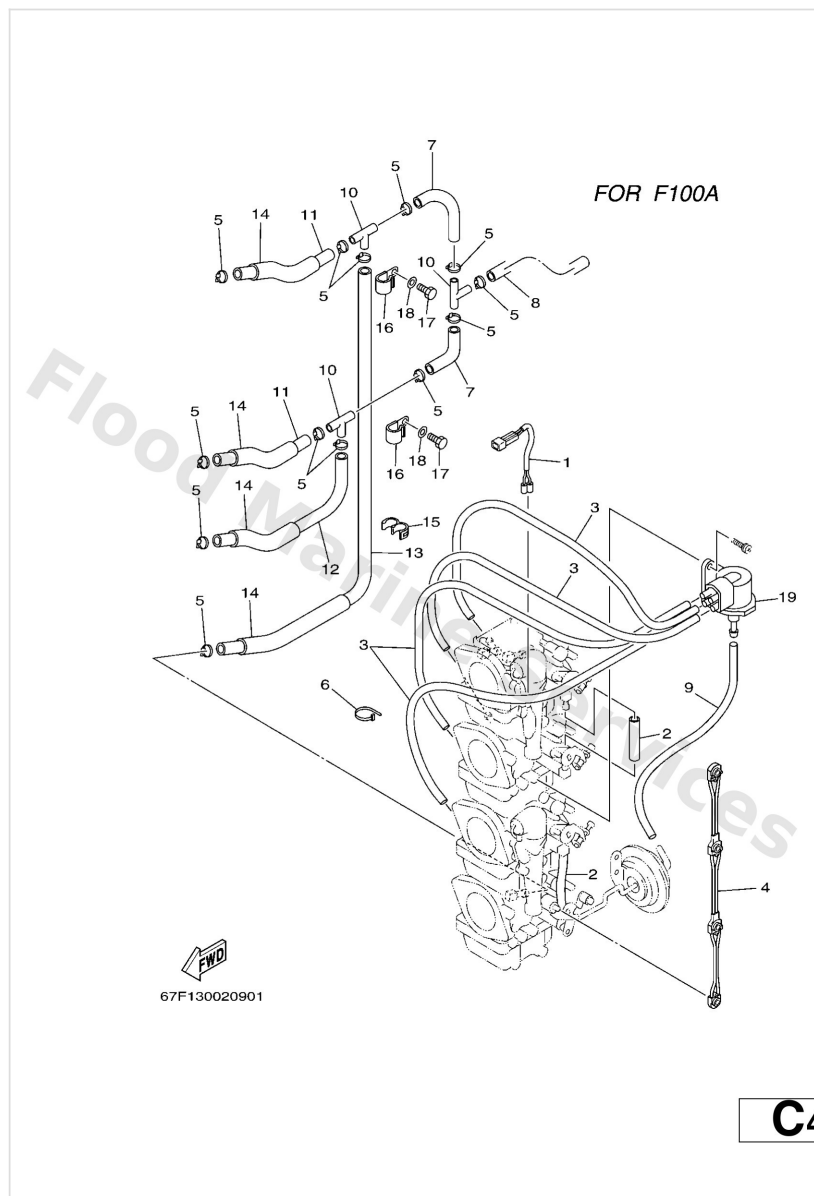
Ref	Part	
1	<a href="#">67F1412A00</a> Wire harness assembly	<a href="#">Buy now</a>
2	<a href="#">67F1318300</a> Valve, check	<a href="#">Buy now</a>
3	<a href="#">67F1434900</a> Pipe	<a href="#">Buy now</a>
4	<a href="#">67F1434910</a> Pipe	<a href="#">Buy now</a>
5	<a href="#">67F1434920</a> Pipe	<a href="#">Buy now</a>
6	<a href="#">67F1434930</a> Pipe	<a href="#">Buy now</a>
7	<a href="#">67F1434940</a> Pipe	<a href="#">Buy now</a>
8	<a href="#">67F1434950</a> Pipe	<a href="#">Buy now</a>
9	<a href="#">67F1434960</a> Pipe	<a href="#">Buy now</a>
10	<a href="#">67F1458500</a> Rod, choke	<a href="#">Buy now</a>
11	<a href="#">67F1418900</a> Connector	<a href="#">Buy now</a>
12	<a href="#">67F1434970</a> Pipe	<a href="#">Buy now</a>
13	<a href="#">9046511M59</a> Clamp(63m)	<a href="#">Buy now</a>
14	<a href="#">68F2435600</a> Clip, pipe 1	<a href="#">Buy now</a>
15	<a href="#">60C1429400</a> Hose	<a href="#">Buy now</a>

## Carburetor 2



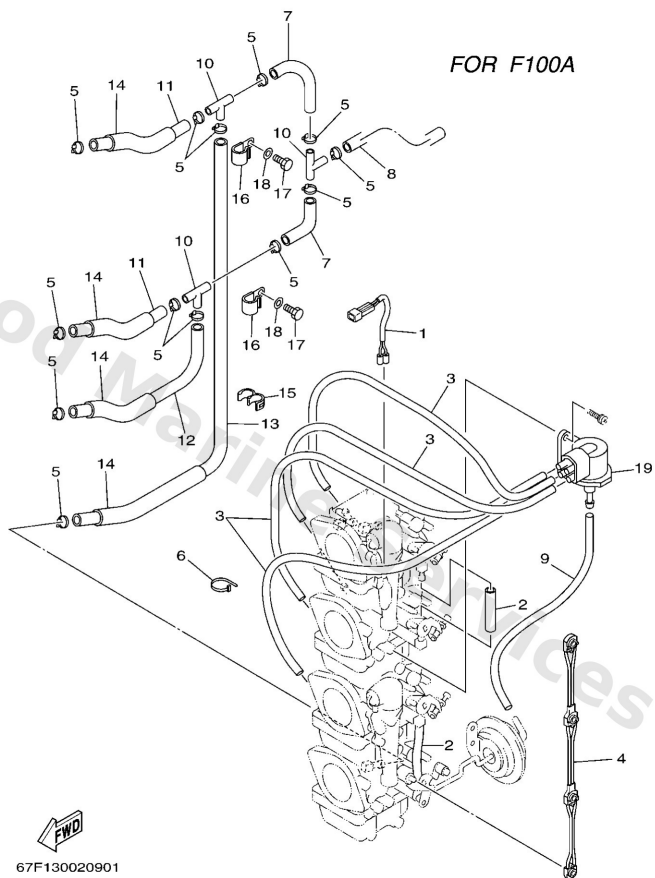
Ref	Part	
16	<a href="#">60C1429800</a> Pipe	<a href="#">Buy now</a>
17	<a href="#">6882437800</a> Pipe, joint	<a href="#">Buy now</a>
18	<a href="#">9044510M16</a> Hose (I400)	<a href="#">Buy now</a>
19	<a href="#">9044510MG6</a> Hose (I200)	<a href="#">Buy now</a>
20	<a href="#">9044510MG7</a> Hose (I350)	<a href="#">Buy now</a>
21	<a href="#">9044516M07</a> Hose (I80)	<a href="#">Buy now</a>
22	<a href="#">9046410M57</a> Clamp	<a href="#">Buy now</a>
23	<a href="#">9046508M83</a> Clamp	<a href="#">Buy now</a>
24	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
25	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>

## Carburetor 3



Ref	Part	
1	<a href="#">67F1412A00</a> Wire harness assembly	<a href="#">Buy now</a>
2	<a href="#">67F1434920</a> Pipe	<a href="#">Buy now</a>
3	<a href="#">67F1434900</a> Pipe	<a href="#">Buy now</a>
4	<a href="#">67F1458500</a> Rod, choke	<a href="#">Buy now</a>
5	<a href="#">68F2435600</a> Clip, pipe 1	<a href="#">Buy now</a>
6	<a href="#">9046511M59</a> Clamp(63m)	<a href="#">Buy now</a>
7	<a href="#">60C1429400</a> Hose	<a href="#">Buy now</a>
8	<a href="#">60C1429800</a> Pipe	<a href="#">Buy now</a>
9	<a href="#">67F1434800</a> Pipe 1	<a href="#">Buy now</a>
10	<a href="#">6882437800</a> Pipe, joint	<a href="#">Buy now</a>
11	<a href="#">9044510M16</a> Hose (l400)	<a href="#">Buy now</a>
12	<a href="#">9044510MG6</a> Hose (l200)	<a href="#">Buy now</a>
13	<a href="#">9044510MG7</a> Hose (l350)	<a href="#">Buy now</a>
14	<a href="#">9044516M07</a> Hose (l80)	<a href="#">Buy now</a>
15	<a href="#">9046410M57</a> Clamp	<a href="#">Buy now</a>

## Carburetor 3

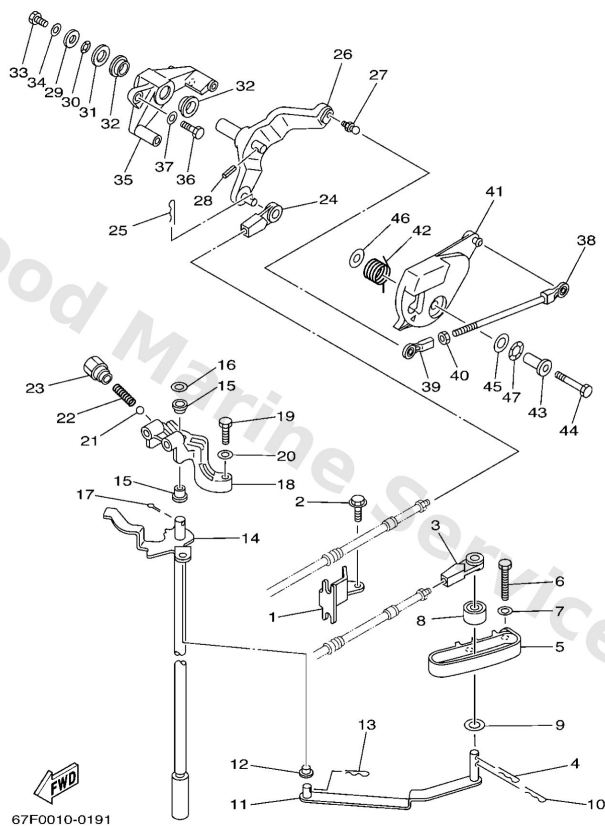


C4

Ref	Part	
16	<a href="#">9046508M83</a> Clamp	<a href="#">Buy now</a>
17	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
18	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
19	<a href="#">67F1486000</a> Check Valve assembly	<a href="#">Buy now</a>



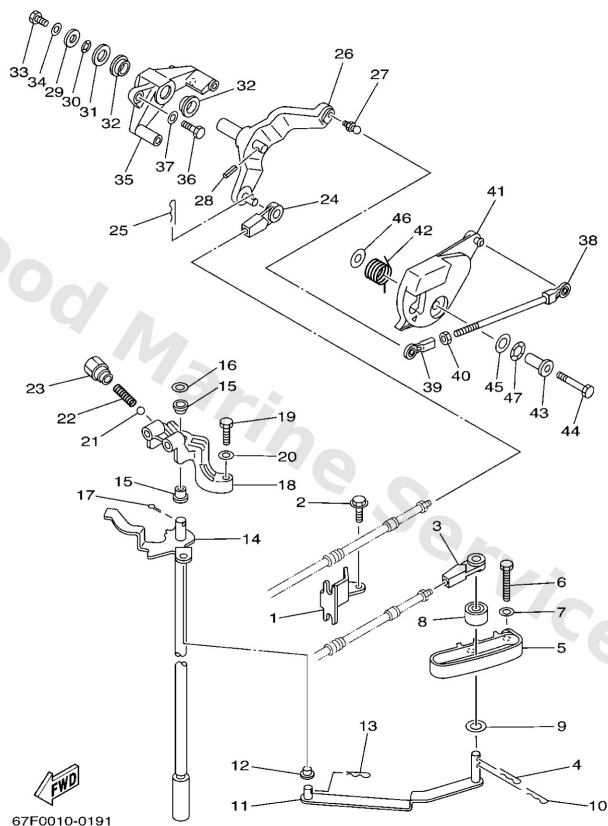
# Control



E5

Ref	Part	
1	<a href="#">67F4853800</a> Clamp, cable 1	<a href="#">Buy now</a>
2	<a href="#">9010906M86</a> Bolt	<a href="#">Buy now</a>
3	<a href="#">6634834400</a> Cable end, remote control	<a href="#">Buy now</a>
4	<a href="#">9046818008</a> Clip 620436610000	<a href="#">Buy now</a>
5	<a href="#">67F4411700</a> Bracket	<a href="#">Buy now</a>
6	<a href="#">9709506040</a> Bolt (682)	<a href="#">Buy now</a>
7	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
8	<a href="#">6884412200</a> Bushing, shift rod lever	<a href="#">Buy now</a>
9	<a href="#">9020207M07</a> Washer, plate (688)	<a href="#">Buy now</a>
11	<a href="#">67F4412100</a> Lever, shift rod	<a href="#">Buy now</a>
12	<a href="#">9038606M12</a> Bushing (688)	<a href="#">Buy now</a>
14	<a href="#">67F4412010</a> Handle gear shift assembly L (21.1")	<a href="#">Buy now</a>
15	<a href="#">9038690M90</a> Bush(61a)	<a href="#">Buy now</a>
16	<a href="#">9020109M02</a> Washer, plate(61a)	<a href="#">Buy now</a>
17	<a href="#">9149020015</a> Pin, cotter (648)	<a href="#">Buy now</a>

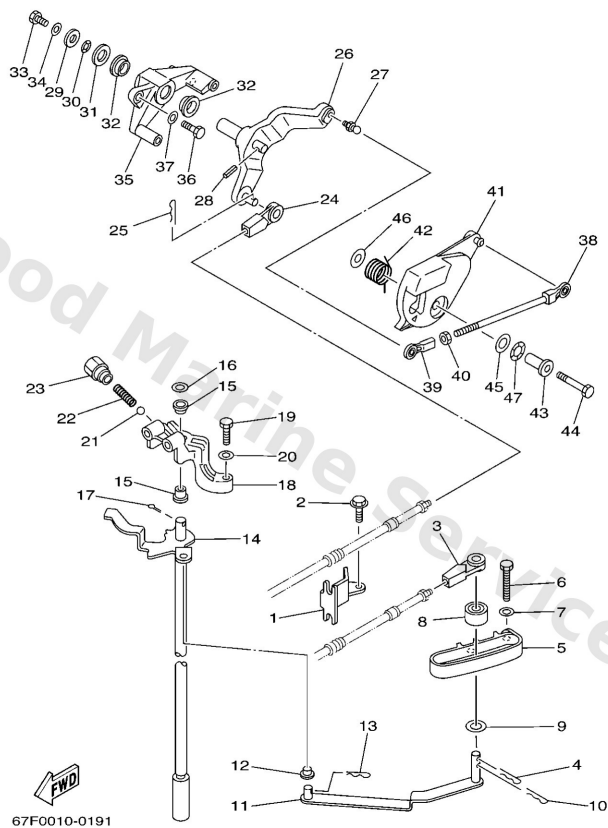
## Control



**E5**

Ref	Part	
18	<a href="#">67F4411800</a> Bracket	<a href="#">Buy now</a>
19	<a href="#">9707506025</a> Bolt	<a href="#">Buy now</a>
21	<a href="#">9350104M02</a> Ball (697)	<a href="#">Buy now</a>
22	<a href="#">9050112082</a> Spring 6484411600	<a href="#">Buy now</a>
23	<a href="#">6484271500</a> Bushing 2	<a href="#">Buy now</a>
26	<a href="#">67F421540094</a> Lever, throttle control	<a href="#">Buy now</a>
27	<a href="#">6638551800</a> Joint, ball	<a href="#">Buy now</a>
28	<a href="#">9169030018</a> 926-51502-00 pin, spring (700)	<a href="#">Buy now</a>
29	<a href="#">9020106068</a> Washer, plate (6k8)	<a href="#">Buy now</a>
30	<a href="#">9020612M00</a> Washer, wave (676)	<a href="#">Buy now</a>
31	<a href="#">9299012600</a> Washer, plate (663)	<a href="#">Buy now</a>
32	<a href="#">9038612069</a> Bush (666)	<a href="#">Buy now</a>
33	<a href="#">9709506012</a> Bolt (gh1)	<a href="#">Buy now</a>
35	<a href="#">67F416610094</a> Bracket	<a href="#">Buy now</a>
36	<a href="#">9709506025</a> Bolt	<a href="#">Buy now</a>

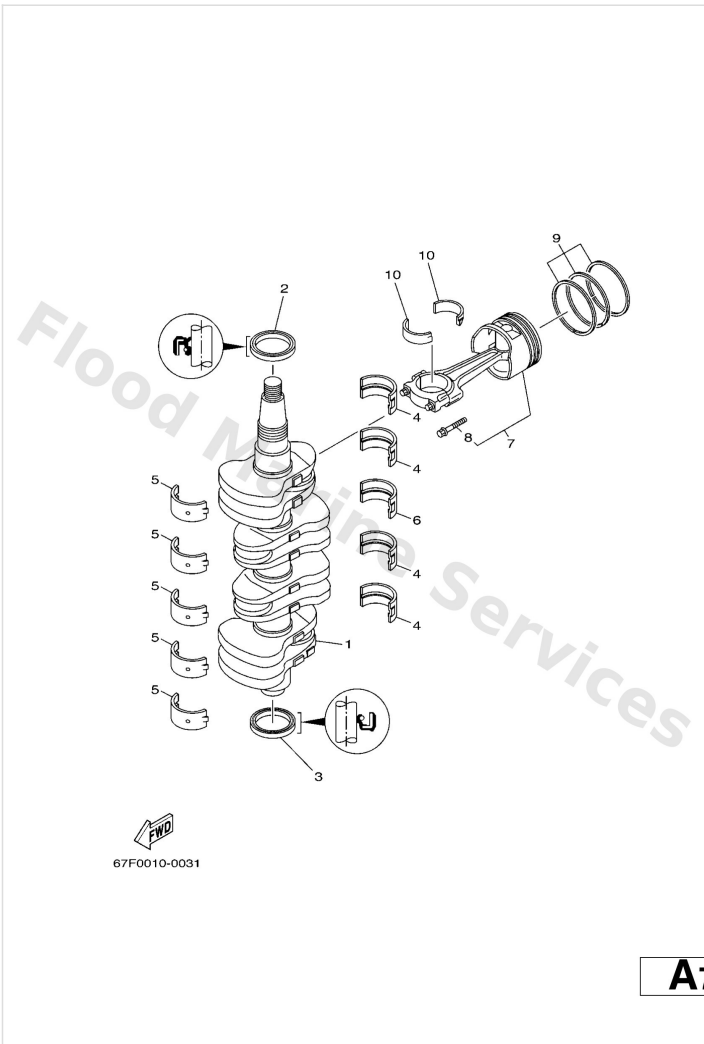
## Control



E5

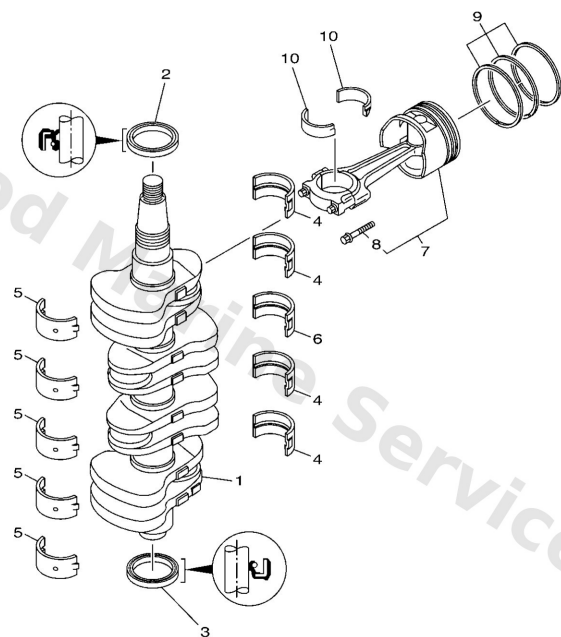
Ref	Part	
38	<a href="#">67F4123700</a> Joint, link	<a href="#">Buy now</a>
39	<a href="#">6824123700</a> Joint, link 2	<a href="#">Buy now</a>
40	<a href="#">9538005600</a> Nut, hexagon (663)	<a href="#">Buy now</a>
41	<a href="#">67F4121301</a> Cam, accel.	<a href="#">Buy now</a>
42	<a href="#">67F4413500</a> Spring	<a href="#">Buy now</a>
43	<a href="#">9038706M82</a> Collar	<a href="#">Buy now</a>
44	<a href="#">9709506035</a> Bolt(j52)	<a href="#">Buy now</a>
45	<a href="#">9020110M02</a> Washer, plate(6g9)	<a href="#">Buy now</a>
46	<a href="#">9020106M31</a> Washer (6a0)	<a href="#">Buy now</a>
47	<a href="#">9020610M04</a> Washer, wave (676)	<a href="#">Buy now</a>

# Crankshaft & Piston



Ref	Part	
1	<a href="#">67F1141100</a> Crankshaft	<a href="#">Buy now</a>
2	<a href="#">9310248009</a> Oil seal	<a href="#">Buy now</a>
3	<a href="#">9310148002</a> Oil seal	<a href="#">Buy now</a>
4	<a href="#">67F1141600</a> Plane bearing, crankshaft 1 UR GREEN	<a href="#">Buy now</a>
4	<a href="#">67F1141610</a> Plane bearing, crankshaft 1 UR BLUE	<a href="#">Buy now</a>
4	<a href="#">67F1141620</a> Plane bearing, crankshaft 1 UR RED	<a href="#">Buy now</a>
5	<a href="#">67F1141700</a> Plane bearing, crankshaft 2 UR YELLOW	<a href="#">Buy now</a>
5	<a href="#">67F1141710</a> Plane bearing, crankshaft 2 UR GREEN	<a href="#">Buy now</a>
5	<a href="#">67F1141720</a> Plane bearing, crankshaft 2 UR BLUE	<a href="#">Buy now</a>
5	<a href="#">67F1141730</a> Plane bearing, crankshaft 2 UR RED	<a href="#">Buy now</a>
6	<a href="#">67F1141800</a> Plane bearing, crankshaft 3 UR GREEN	<a href="#">Buy now</a>
6	<a href="#">67F1141810</a> Plane bearing, crankshaft 3 UR BLUE	<a href="#">Buy now</a>
6	<a href="#">67F1141820</a> Plane bearing, crankshaft 3 UR RED	<a href="#">Buy now</a>
7	<a href="#">6D8W116400</a> Piston/con-rod assembly(std)	<a href="#">Buy now</a>
7	<a href="#">6D8W116410</a> Piston/con-rod assembly(0.25mm os) AP	<a href="#">Buy now</a>

# Crankshaft & Piston

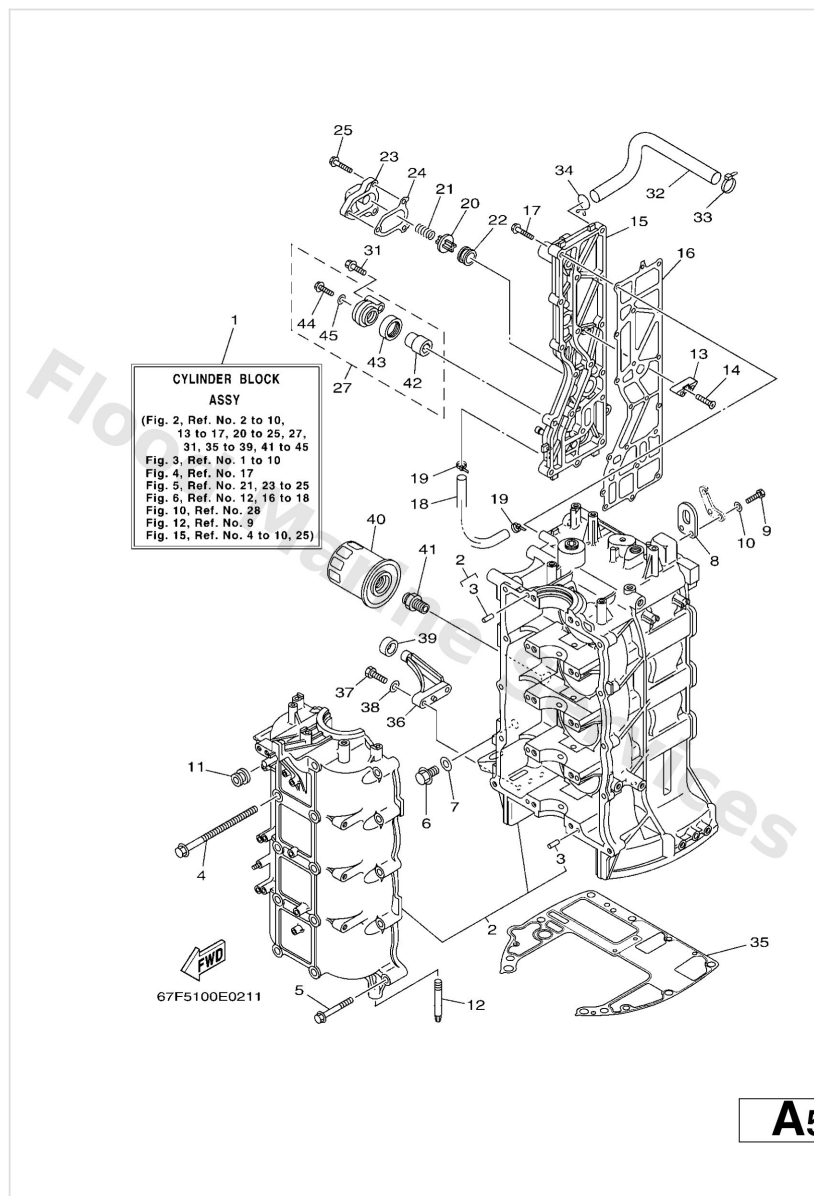


  
67F0010-0031

A7

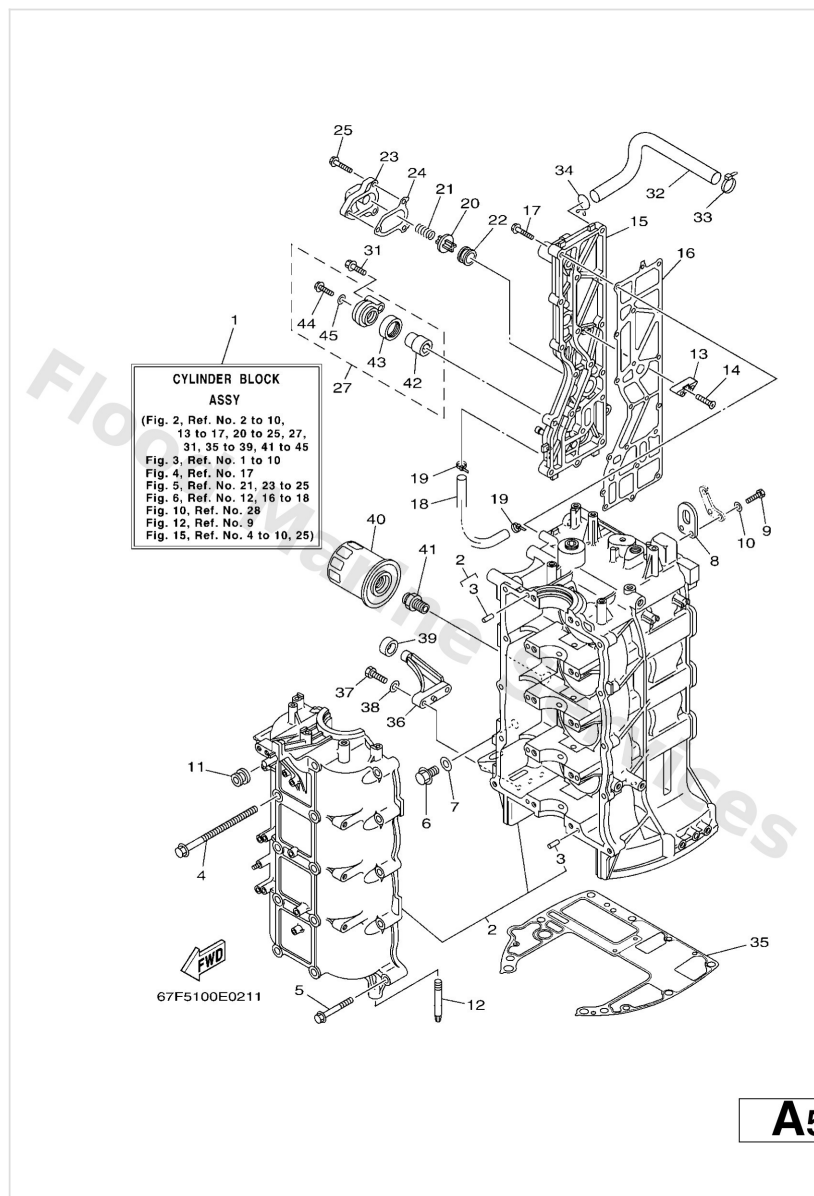
Ref	Part	
8	<a href="#">67F1165400</a> Bolt, connecting rod	<a href="#">Buy now</a>
9	<a href="#">6D81160301</a> Piston ring set (std)	<a href="#">Buy now</a>
9	<a href="#">6D81160401</a> Piston ring set (0.25mm o/s) AP	<a href="#">Buy now</a>
10	<a href="#">6D81165600</a> Plane bearing, connecting rod UR YELLOW	<a href="#">Buy now</a>
10	<a href="#">6D81165610</a> Plane bearing, connecting rod UR GREEN	<a href="#">Buy now</a>
10	<a href="#">6D81165620</a> Plane bearing, connecting rod UR BLUE	<a href="#">Buy now</a>
10	<a href="#">6D81165630</a> Plane bearing, connecting rod UR RED	<a href="#">Buy now</a>

# Cylinder & Crankcase 1



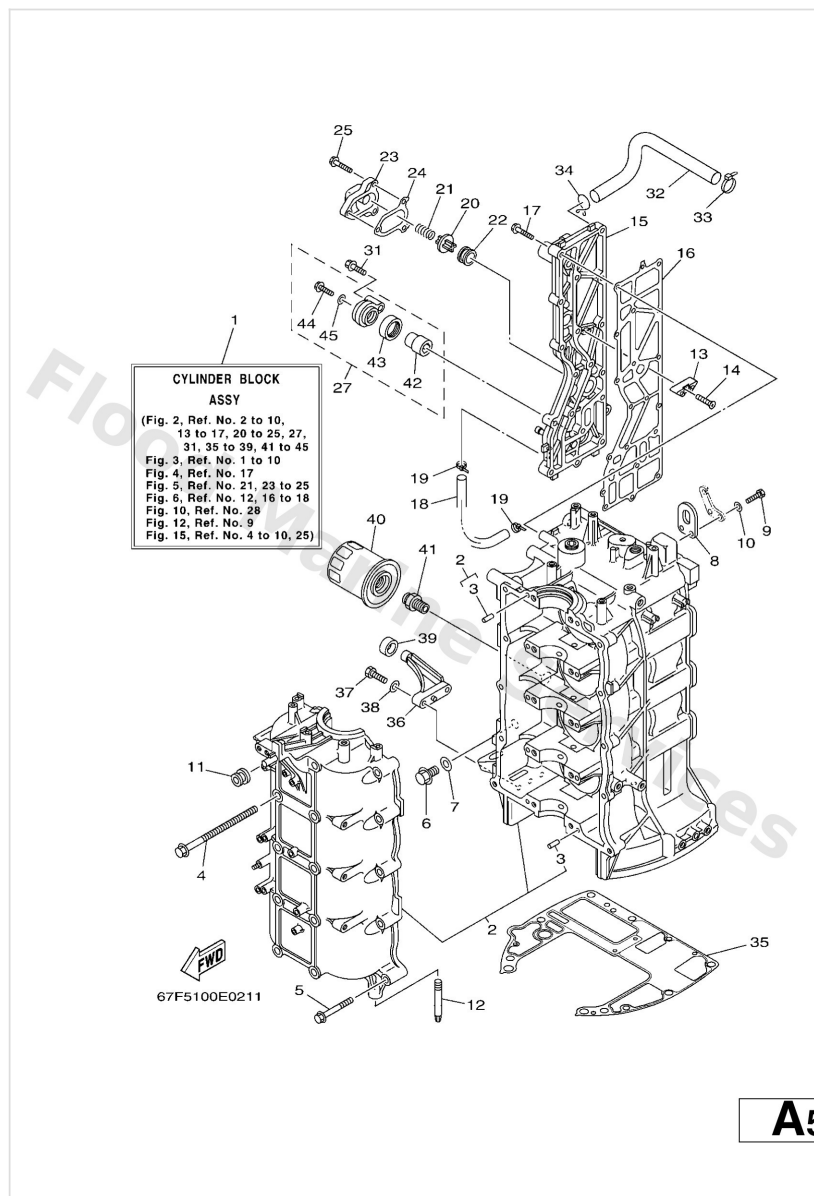
Ref	Part	
1	<a href="#">67FW009B081S</a> Cylinder block assembly	<a href="#">Buy now</a>
2	<a href="#">67F15100031S</a> Crankcase assembly	<a href="#">Buy now</a>
3	<a href="#">9360612019</a> Pin, dowel (614)	<a href="#">Buy now</a>
4	<a href="#">9011910M88</a> Bolt, with washer	<a href="#">Buy now</a>
5	<a href="#">9011908M66</a> Bolt, with washer	<a href="#">Buy now</a>
6	<a href="#">9034014M06</a> Plug, straight screw(62y)	<a href="#">Buy now</a>
7	<a href="#">9043014115</a> Gasket (663)	<a href="#">Buy now</a>
8	<a href="#">62Y1111900</a> Hanger, engine	<a href="#">Buy now</a>
9	<a href="#">9709506020</a> Bolt(7u8)	<a href="#">Buy now</a>
10	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
11	<a href="#">9048012072</a> Grommet(53y)	<a href="#">Buy now</a>
12	<a href="#">67F1514200</a> Guide 1	<a href="#">Buy now</a>
13	<a href="#">6E51132500</a> Anode	<a href="#">Buy now</a>
14	<a href="#">9878004016</a> Screw, flat head(ga5)	<a href="#">Buy now</a>
15	<a href="#">67F41113101S</a> Outer cover, exhaust	<a href="#">Buy now</a>

# Cylinder & Crankcase 1



Ref	Part	
16	<a href="#">6D841114A0</a> Gasket, exhaust outer cover	<a href="#">Buy now</a>
17	<a href="#">9011906MA4</a> Bolt, with washer	<a href="#">Buy now</a>
18	<a href="#">9044510M40</a> Hose (I400)	<a href="#">Buy now</a>
19	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
20	<a href="#">6G51241600</a> Valve, pressure control	<a href="#">Buy now</a>
21	<a href="#">9050116M11</a> Spring, compression (688)	<a href="#">Buy now</a>
22	<a href="#">9048020M05</a> Grommet (688)	<a href="#">Buy now</a>
23	<a href="#">67F1246A011S</a> Cover 1	<a href="#">Buy now</a>
24	<a href="#">67F12435A0</a> Gasket	<a href="#">Buy now</a>
25	<a href="#">9011906MA2</a> Bolt, with washer	<a href="#">Buy now</a>
27	<a href="#">69J1130110</a> Anode cover assembly	<a href="#">Buy now</a>
31	<a href="#">9757508540</a> Bolt, hexagon w/w deep recess	<a href="#">Buy now</a>
32	<a href="#">67F1243A00</a> Hose 1	<a href="#">Buy now</a>
34	<a href="#">9046720M15</a> Clip	<a href="#">Buy now</a>
35	<a href="#">68V1135100</a> Gasket, cylinder	<a href="#">Buy now</a>

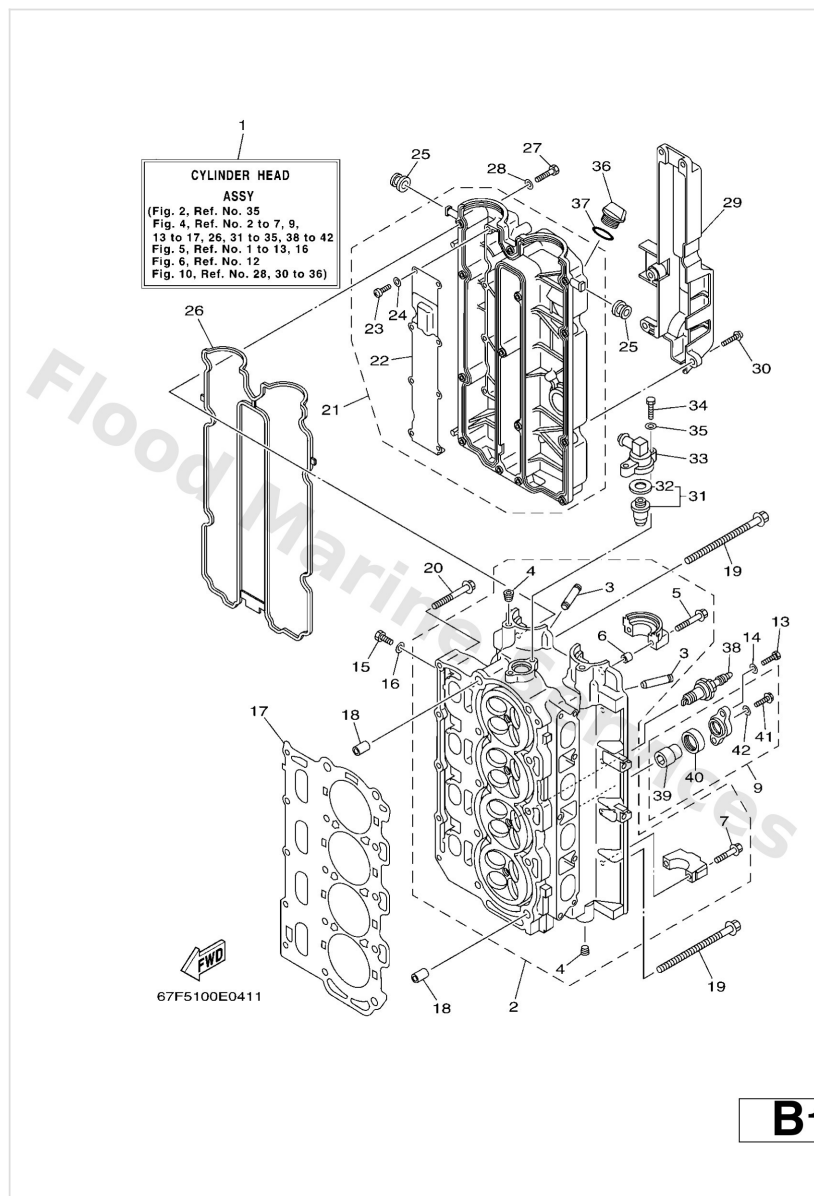
# Cylinder & Crankcase 1



Ref	Part	
36	<a href="#">67F427610094</a> Stopper	<a href="#">Buy now</a>
37	<a href="#">9709506025</a> Bolt	<a href="#">Buy now</a>
39	<a href="#">68F4453300</a> Damper, upper mount rubber	<a href="#">Buy now</a>
40	<a href="#">5GH1344000</a> Element assembly, oil cleaner	<a href="#">Buy now</a>
41	<a href="#">9040120145</a> Bolt, union	<a href="#">Buy now</a>
42	<a href="#">68V1132502</a> Anode	<a href="#">Buy now</a>
43	<a href="#">67F1132800</a> Grommet, anode	<a href="#">Buy now</a>
44	<a href="#">9010506M07</a> Bolt (689)	<a href="#">Buy now</a>
45	<a href="#">9043006M03</a> Gasket (6f5)	<a href="#">Buy now</a>

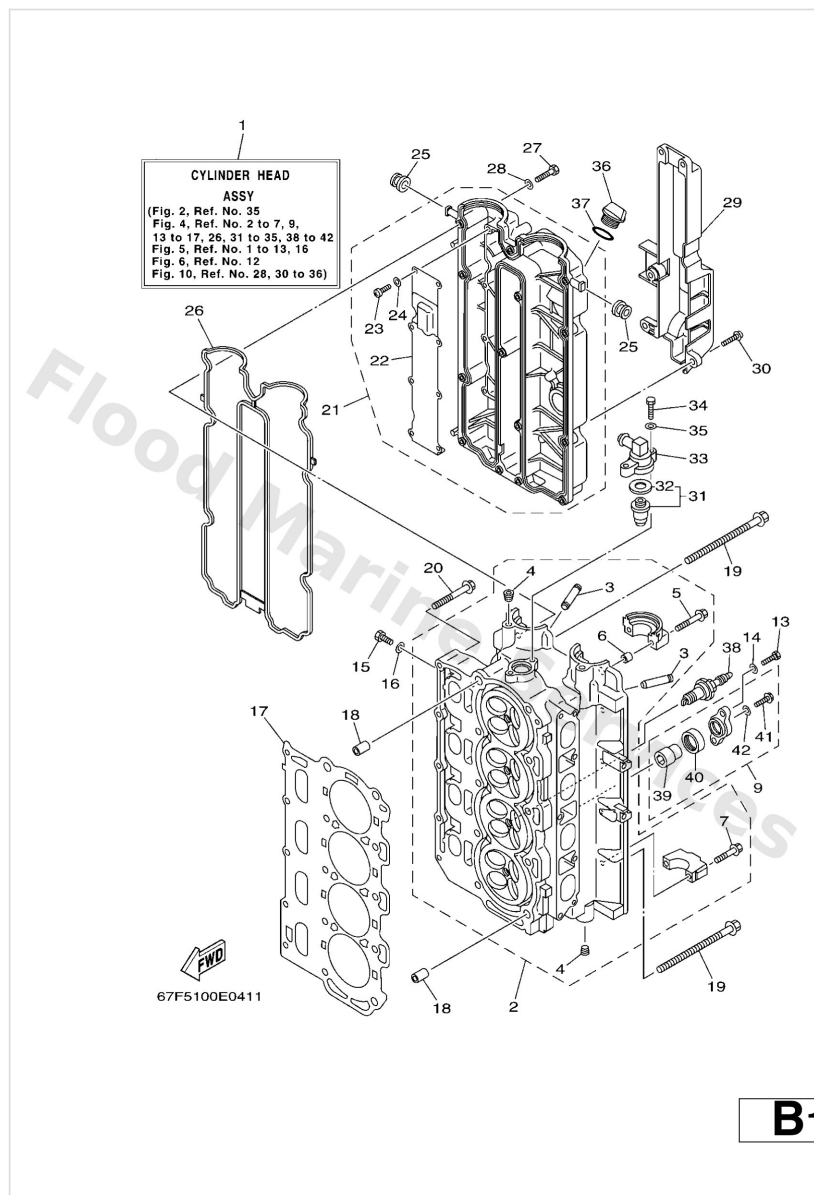


## Cylinder & Crankcase 2



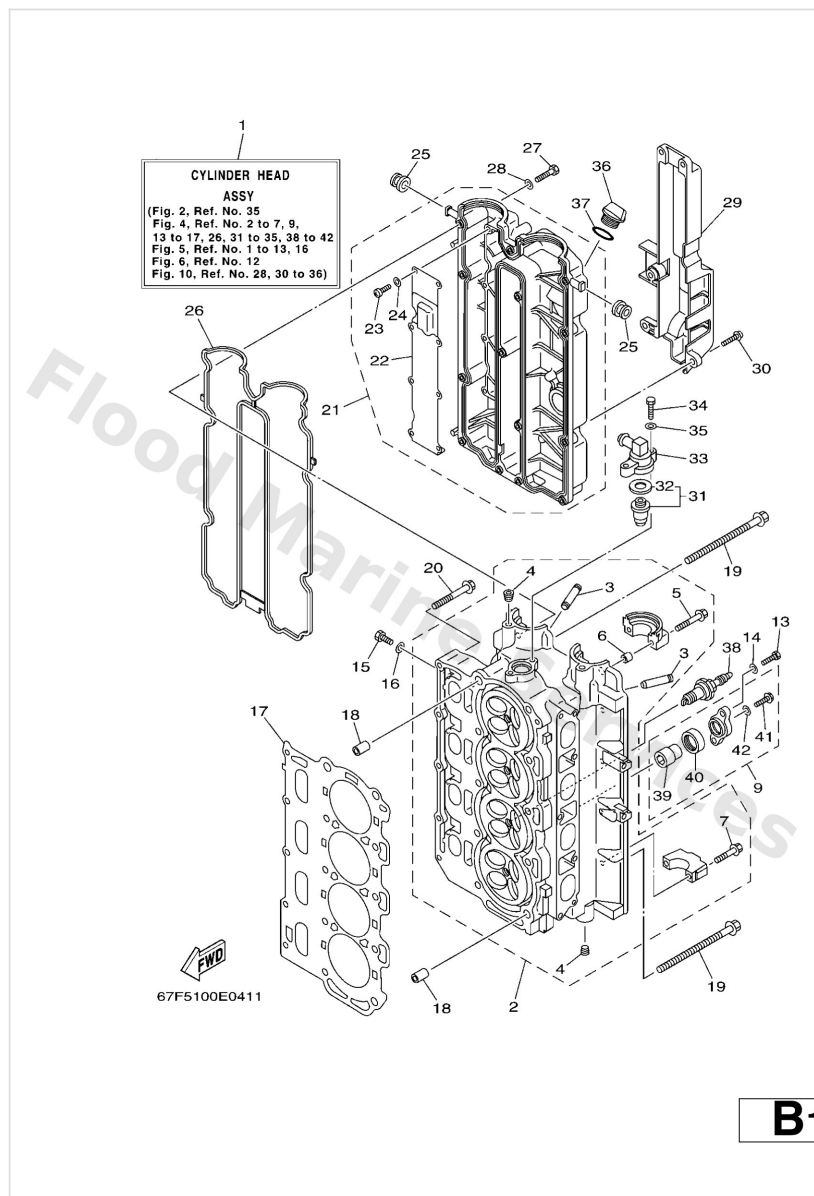
Ref	Part	
1	<a href="#">67FW009A231S</a> -	<a href="#">Buy now</a>
2	<a href="#">67F111101394</a> Head Cylinder With Ex Valve	<a href="#">Buy now</a>
3	<a href="#">67F1113310</a> Guide, intake valve	<a href="#">Buy now</a>
4	<a href="#">9034451019</a> Plug, taper screw	<a href="#">Buy now</a>
5	<a href="#">9011907235</a> Bolt, with washer	<a href="#">Buy now</a>
6	<a href="#">9180908006</a> Pin, dowel	<a href="#">Buy now</a>
7	<a href="#">9011907234</a> Bolt, with washer	<a href="#">Buy now</a>
9	<a href="#">67F1130110</a> Anode cover assembly	<a href="#">Buy now</a>
13	<a href="#">9707508025</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
14	<a href="#">9299508600</a> Washer, plain (663)	<a href="#">Buy now</a>
15	<a href="#">9709508014</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
16	<a href="#">9043008143</a> Gasket (256-11198-00)	<a href="#">Buy now</a>
17	<a href="#">67F1118102</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
18	<a href="#">9038710M08</a> Pin, dowel	<a href="#">Buy now</a>
19	<a href="#">9010510M89</a> Bolt, washer based	<a href="#">Buy now</a>

## Cylinder & Crankcase 2



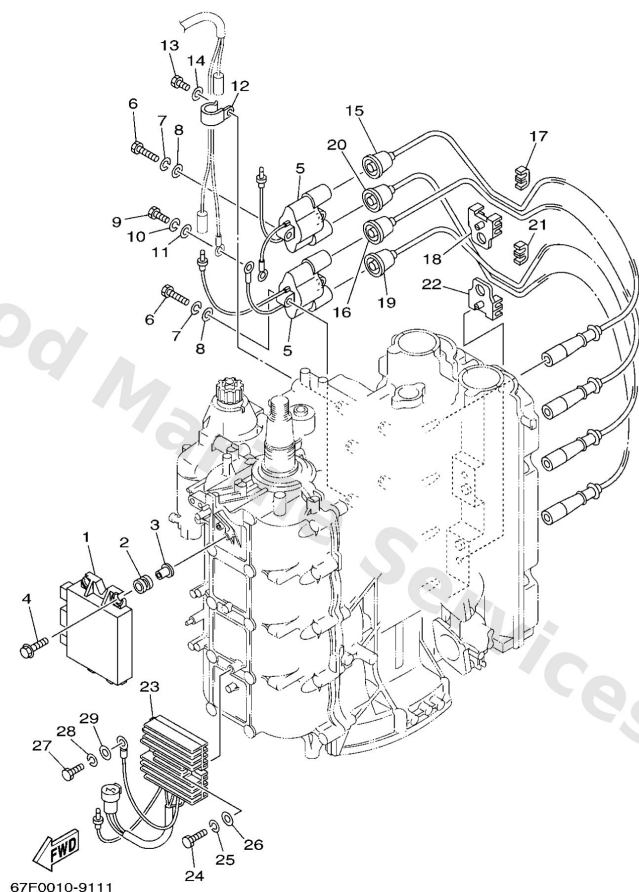
Ref	Part	
20	<a href="#">9011908M91</a> Bolt, with washer	<a href="#">Buy now</a>
21	<a href="#">68V11191001S</a> Cover, cylinder head 1	<a href="#">Buy now</a>
22	<a href="#">67F1116800</a> Cover, breather	<a href="#">Buy now</a>
23	<a href="#">9850704008</a> Screw, pan head(jg1)	<a href="#">Buy now</a>
24	<a href="#">9290704600</a> Washer(jf2)	<a href="#">Buy now</a>
25	<a href="#">9048012072</a> Grommet(53y)	<a href="#">Buy now</a>
26	<a href="#">6D81135601</a> Seal, cylinder 2	<a href="#">Buy now</a>
27	<a href="#">9709506030</a> Bolt(jf7)	<a href="#">Buy now</a>
28	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
29	<a href="#">67F1119201</a> Cover, cylinder head 2	<a href="#">Buy now</a>
30	<a href="#">9015906M29</a> Screw, with washer	<a href="#">Buy now</a>
31	<a href="#">67F1241101</a> Thermostat	<a href="#">Buy now</a>
32	<a href="#">67F1241200</a> Seal, thermostat	<a href="#">Buy now</a>
33	<a href="#">68V12413001S</a> Cover, thermostat	<a href="#">Buy now</a>
34	<a href="#">9709506025</a> Bolt	<a href="#">Buy now</a>

## Cylinder & Crankcase 2



Ref	Part	
36	<a href="#">6G81536300</a> Plug, oil	<a href="#">Buy now</a>
37	<a href="#">9321024M79</a> O-ring	<a href="#">Buy now</a>
38	<a href="#">9470200391</a> Plug, spark (lfr5a-11)	<a href="#">Buy now</a>
39	<a href="#">68V1132502</a> Anode	<a href="#">Buy now</a>
40	<a href="#">67F1132800</a> Grommet, anode	<a href="#">Buy now</a>
41	<a href="#">9010506M07</a> Bolt (689)	<a href="#">Buy now</a>
42	<a href="#">9043006M03</a> Gasket (6f5)	<a href="#">Buy now</a>

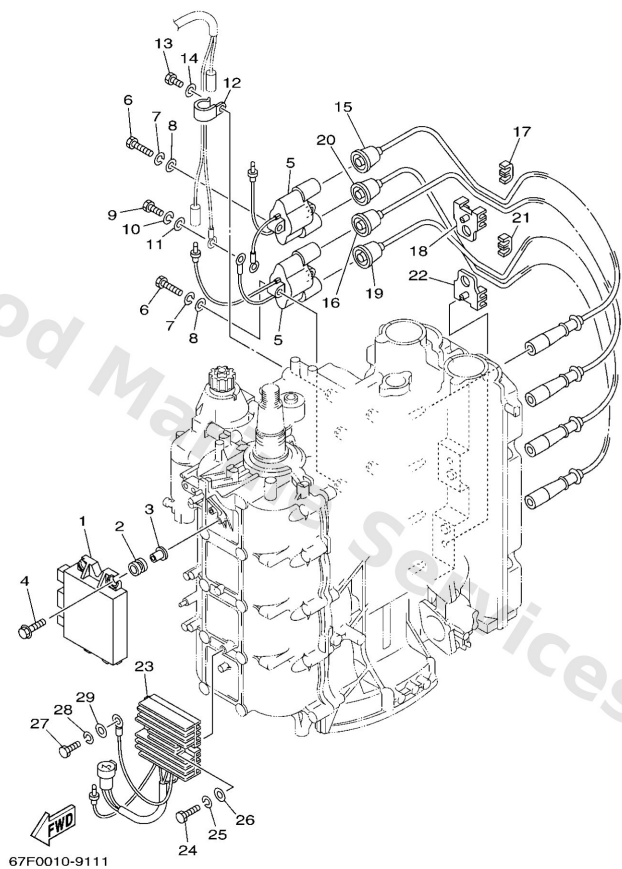
# Electrical 1



D2

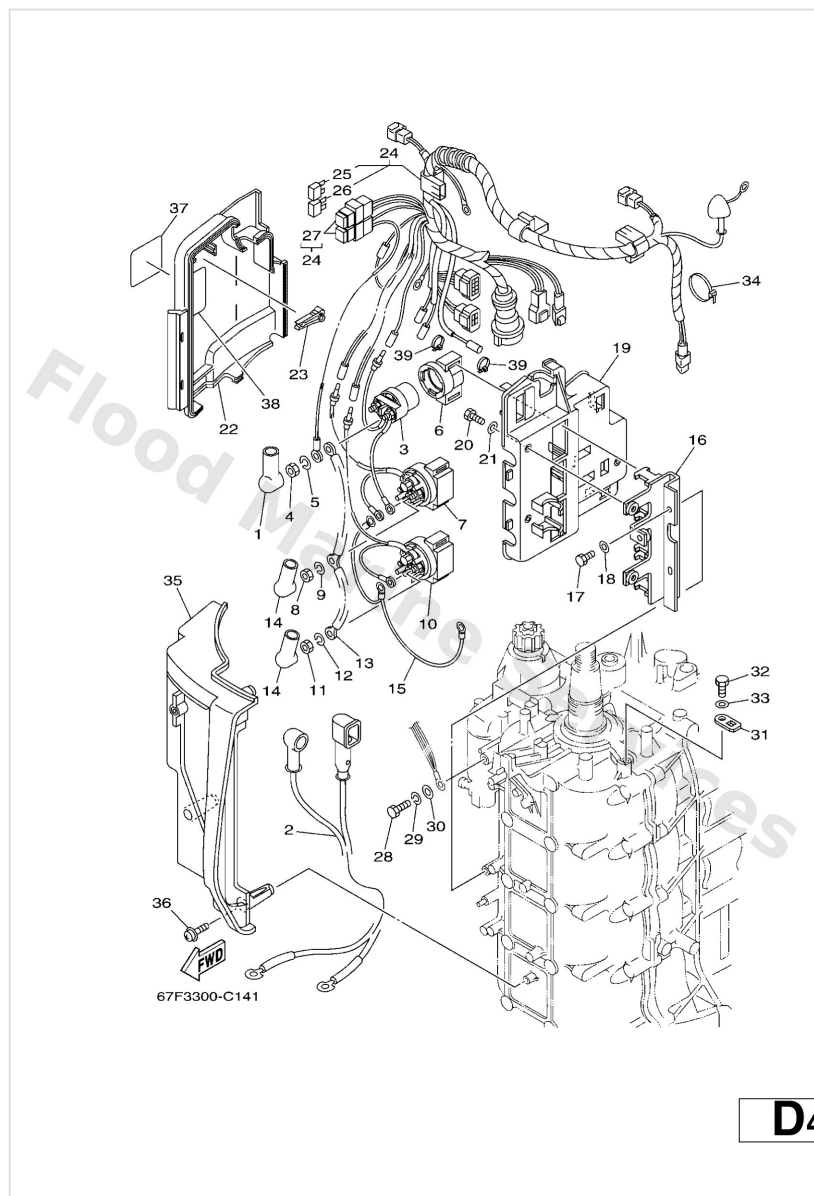
Ref	Part	
1	<a href="#">67F8554003</a> C.d.i. unit assembly	<a href="#">Buy now</a>
2	<a href="#">68V8231700</a> Damper, ignition coil	<a href="#">Buy now</a>
3	<a href="#">9038706119</a> Collar	<a href="#">Buy now</a>
4	<a href="#">9011906M59</a> Bolt, with washer	<a href="#">Buy now</a>
5	<a href="#">67F8557000</a> Ignition coil assembly	<a href="#">Buy now</a>
6	<a href="#">9709506030</a> Bolt(jf7)	<a href="#">Buy now</a>
7	<a href="#">9299506100</a> Washer(6a1)	<a href="#">Buy now</a>
8	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
9	<a href="#">9709506020</a> Bolt(7u8)	<a href="#">Buy now</a>
12	<a href="#">9046506M86</a> Clamp	<a href="#">Buy now</a>
13	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
15	<a href="#">67F8234100</a> Cord, high tension 1 #1	<a href="#">Buy now</a>
16	<a href="#">67F8234200</a> Cord, high tension 2 #2	<a href="#">Buy now</a>
17	<a href="#">67F8236100</a> Clamp, cord	<a href="#">Buy now</a>
18	<a href="#">67F8236200</a> Clamp, cord 2	<a href="#">Buy now</a>

# Electrical 1



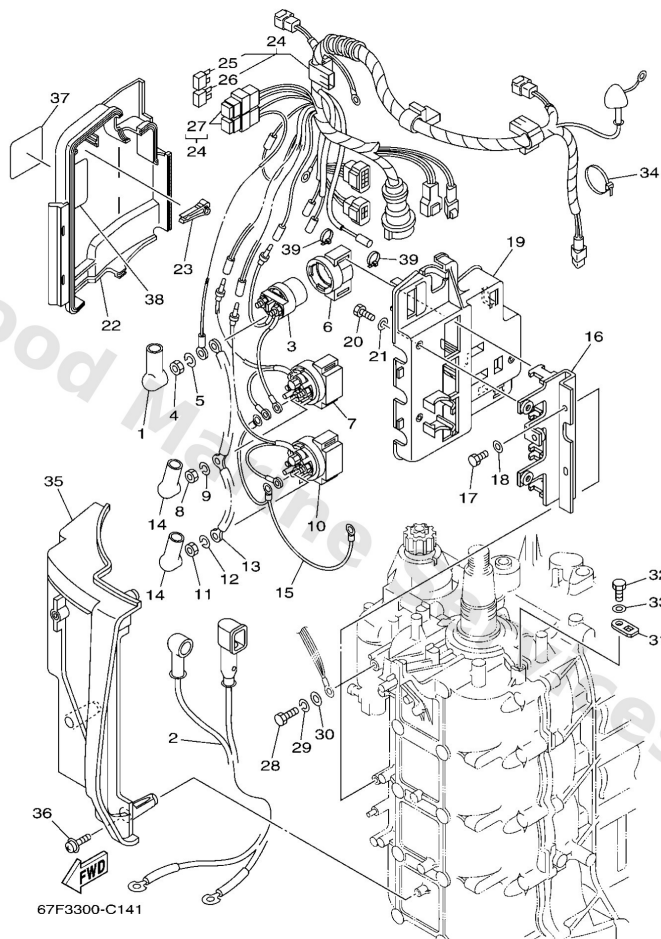
Ref	Part	
19	<a href="#">67F8234300</a> Cord, high tension 3 #3	<a href="#">Buy now</a>
20	<a href="#">67F8234400</a> Cord, high tension 4 #4	<a href="#">Buy now</a>
23	<a href="#">67F8196012</a> Rectifier & regulator assembly 67F)1006741-,67G)1006053-	<a href="#">Buy now</a>
24	<a href="#">9709506025</a> Bolt	<a href="#">Buy now</a>

## Electrical 2



Ref	Part	
1	<a href="#">6828211901</a> Cover, lead wire	<a href="#">Buy now</a>
2	<a href="#">67F8210500</a> Battery cable	<a href="#">Buy now</a>
3	<a href="#">6G18194A10</a> Starter relay	<a href="#">Buy now</a>
4	<a href="#">9017006M30</a> Nut(62x)	<a href="#">Buy now</a>
5	<a href="#">9020406M00</a> Washer, spring(62x)	<a href="#">Buy now</a>
6	<a href="#">6G18195200</a> Holder, relay	<a href="#">Buy now</a>
7	<a href="#">6E58195B01</a> Relay assembly	<a href="#">Buy now</a>
10	<a href="#">6E58195C01</a> Relay assembly	<a href="#">Buy now</a>
13	<a href="#">66T8714900</a> Connector	<a href="#">Buy now</a>
14	<a href="#">6G58211900</a> Cover, lead wire	<a href="#">Buy now</a>
15	<a href="#">67F8211600</a> Wire, minus lead	<a href="#">Buy now</a>
16	<a href="#">67F8195300</a> Stay, relay	<a href="#">Buy now</a>
17	<a href="#">9709506016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
18	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
19	<a href="#">67F8194800</a> Bracket	<a href="#">Buy now</a>

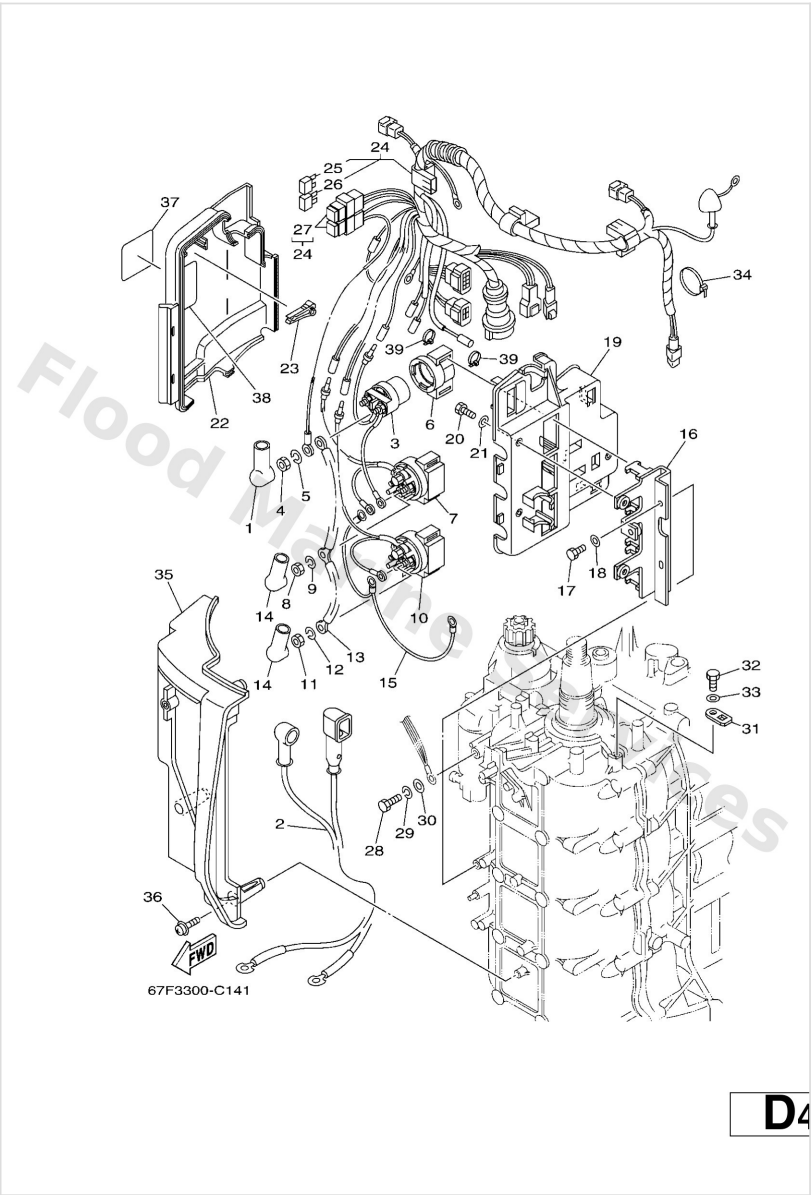
## Electrical 2



Ref	Part	
22	<a href="#">67F8194200</a> Cover	<a href="#">Buy now</a>
23	<a href="#">67F2812A00</a> Puller, fuse	<a href="#">Buy now</a>
24	<a href="#">67F8259004</a> Wire harness assembly <a href="#">67F)1006741-</a> , <a href="#">67G)1006053-</a>	<a href="#">Buy now</a>
25	<a href="#">67F8215100</a> Fuse	<a href="#">Buy now</a>
26	<a href="#">67F8215110</a> Fuse	<a href="#">Buy now</a>
27	<a href="#">67F8215B00</a> Cap (black)	<a href="#">Buy now</a>
28	<a href="#">9709506020</a> Bolt(7u8)	<a href="#">Buy now</a>
29	<a href="#">9299506100</a> Washer(6a1)	<a href="#">Buy now</a>
31	<a href="#">67F8258800</a> Plate	<a href="#">Buy now</a>
32	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
34	<a href="#">9046513M11</a> Clamp (6e5)	<a href="#">Buy now</a>
35	<a href="#">67F8191602</a> Cover, terminal <a href="#">67F)1006741-</a> , <a href="#">67G)1006053-</a>	<a href="#">Buy now</a>
36	<a href="#">9015906M29</a> Screw, with washer	<a href="#">Buy now</a>
37	<a href="#">67F8362600</a> Mark. 6	<a href="#">Buy now</a>
38	<a href="#">67F8191900</a> Graphic, regulator	<a href="#">Buy now</a>



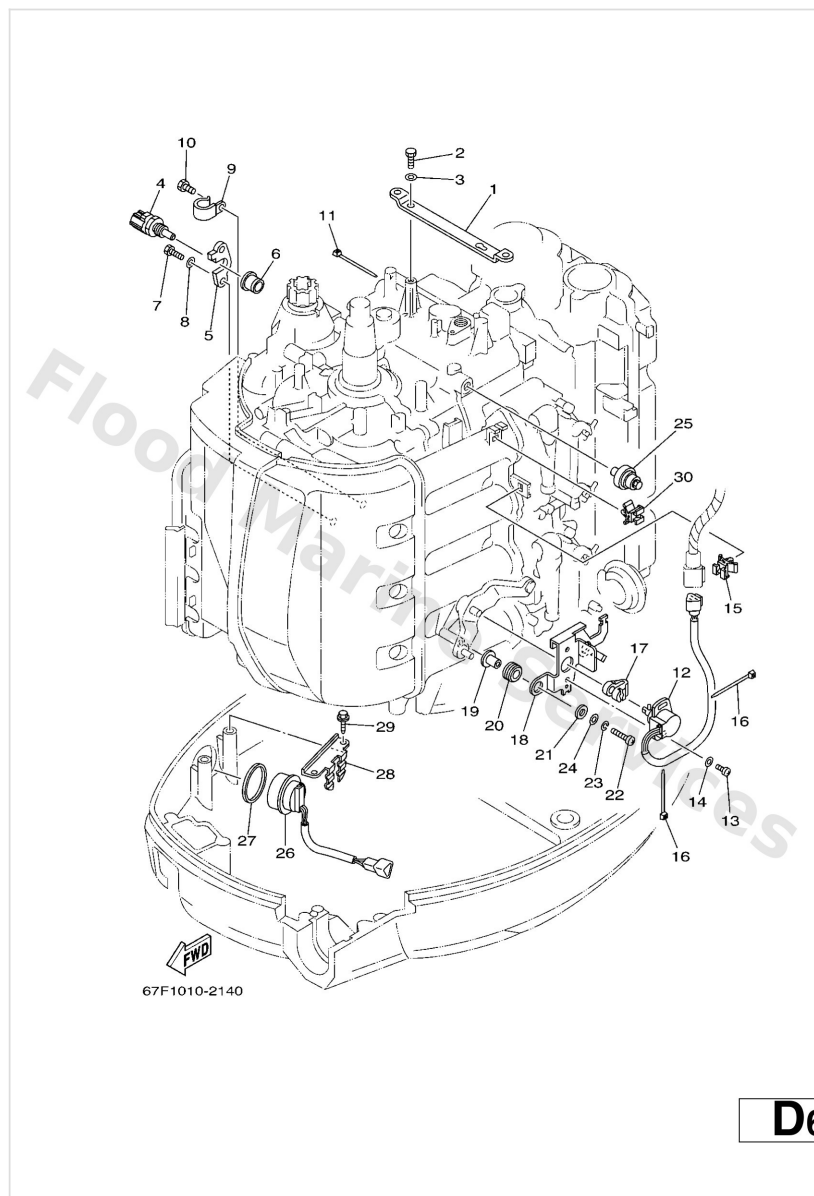
Electrical 2



Ref	Part	
39	<a href="#">9046513M97</a> Clamp 67F)1006741-,67G)1006053-	<a href="#">Buy now</a>

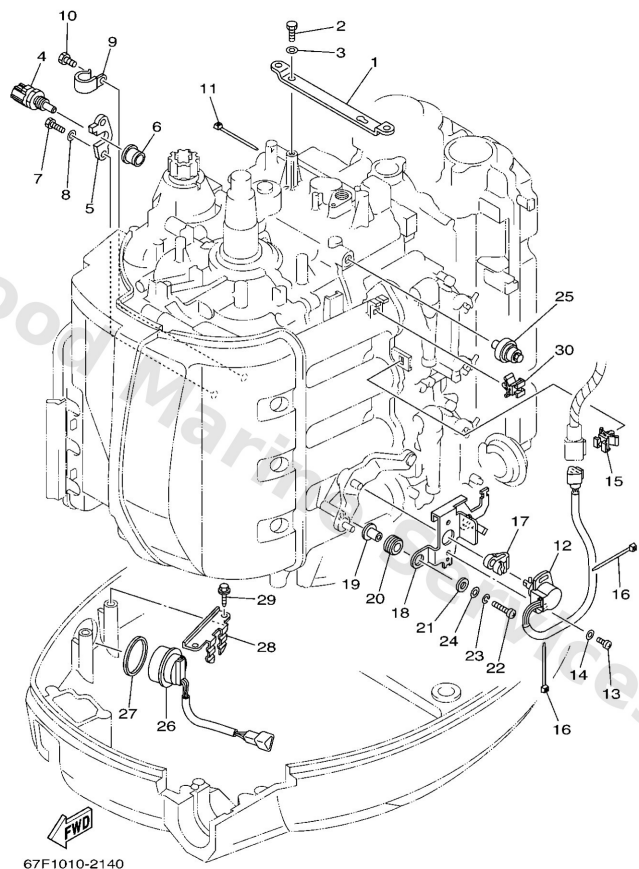


## Electrical 3



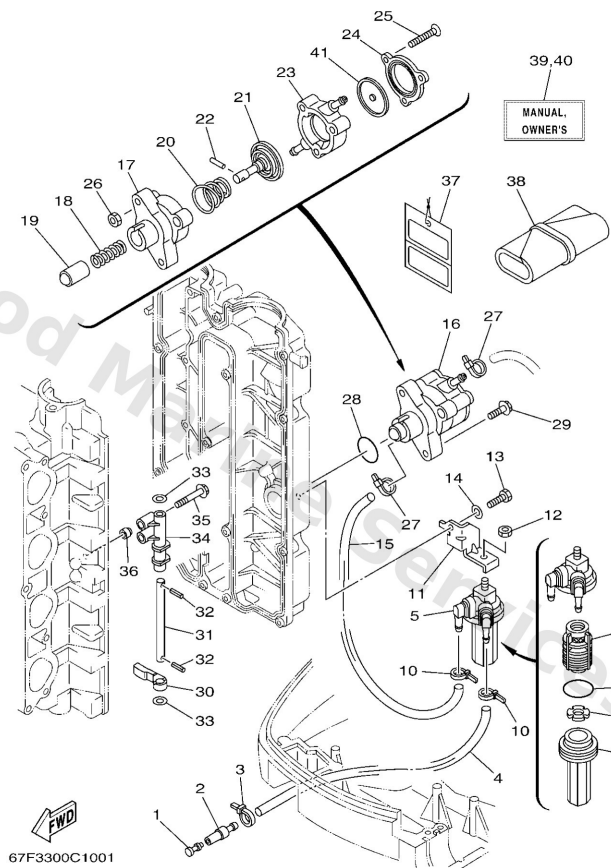
Ref	Part	
1	<a href="#">67F8132G01</a> Plate	<a href="#">Buy now</a>
2	<a href="#">9709506016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
3	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
4	<a href="#">67F8579000</a> Thermosensor assembly	<a href="#">Buy now</a>
5	<a href="#">67F8575700</a> Retainer	<a href="#">Buy now</a>
6	<a href="#">68V8575300</a> Gasket, sender unit	<a href="#">Buy now</a>
9	<a href="#">9046506M86</a> Clamp	<a href="#">Buy now</a>
10	<a href="#">9709506010</a> Bolt	<a href="#">Buy now</a>
11	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
12	<a href="#">61A8588500</a> Throttle sensor assembly	<a href="#">Buy now</a>
13	<a href="#">9788505010</a> Screw, pan head(62x)	<a href="#">Buy now</a>
14	<a href="#">9299505600</a> Washer, plain (646)	<a href="#">Buy now</a>
15	<a href="#">9046409M47</a> Clamp(65j)	<a href="#">Buy now</a>
17	<a href="#">6K71457300</a> Lever	<a href="#">Buy now</a>
18	<a href="#">67F8363500</a> Bracket	<a href="#">Buy now</a>

## Electrical 3



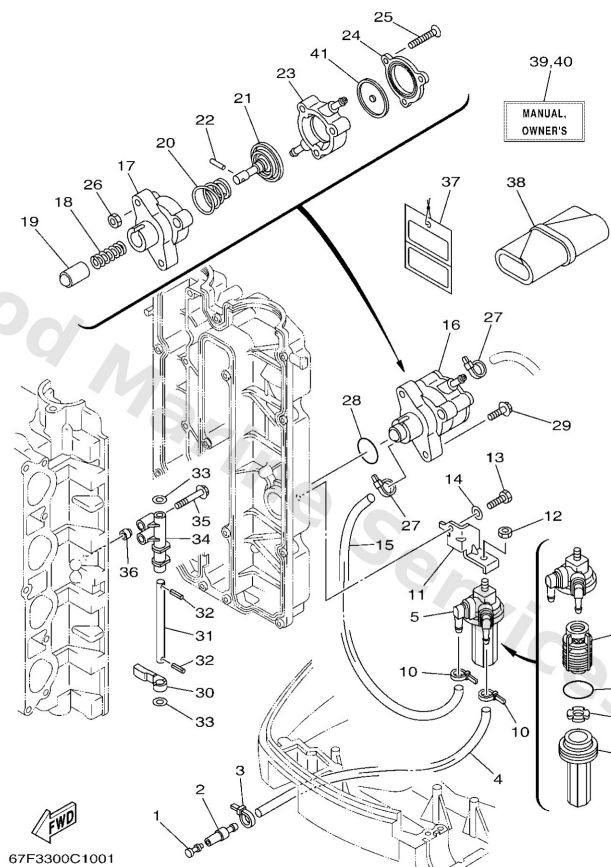
Ref	Part	
19	<a href="#">9038705M00</a> Collar(6k7)	<a href="#">Buy now</a>
20	<a href="#">9048010M23</a> Grommet(6k7)	<a href="#">Buy now</a>
21	<a href="#">9020105M03</a> Washer, plate(6k7)	<a href="#">Buy now</a>
22	<a href="#">9788505025</a> Screw, pan head(62j)	<a href="#">Buy now</a>
23	<a href="#">9299505100</a> Ybs67-5 washer, spring	<a href="#">Buy now</a>
25	<a href="#">68V8250400</a> Oil pressure switch assembly	<a href="#">Buy now</a>
26	<a href="#">63D8256310</a> Trim & tilt switch assembly	<a href="#">Buy now</a>
27	<a href="#">6E58258700</a> Gasket	<a href="#">Buy now</a>
28	<a href="#">67F8361400</a> Bracket	<a href="#">Buy now</a>
29	<a href="#">9010906M86</a> Bolt	<a href="#">Buy now</a>

# Fuel 1



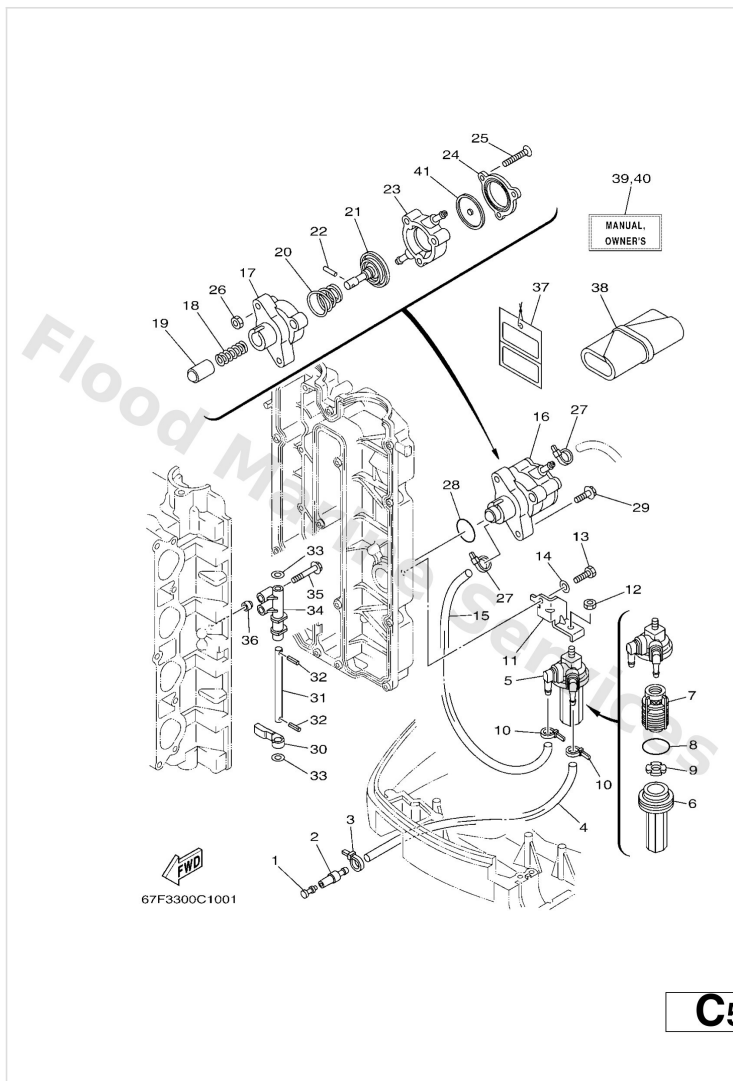
Ref	Part	
1	<a href="#">6898554700</a> Damper	<a href="#">Buy now</a>
2	<a href="#">6R32437700</a> Pipe, joint 3	<a href="#">Buy now</a>
3	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
4	<a href="#">9044513M27</a> Hose (I950)	<a href="#">Buy now</a>
5	<a href="#">60C2456000</a> Filter assembly	<a href="#">Buy now</a>
6	<a href="#">68V2452101</a> Cup, filter	<a href="#">Buy now</a>
7	<a href="#">61N2456300</a> Element, filter	<a href="#">Buy now</a>
8	<a href="#">9321032738</a> O-ring(1wg)	<a href="#">Buy now</a>
9	<a href="#">68V2446901</a> Float, water level	<a href="#">Buy now</a>
11	<a href="#">68V2456600</a> Bracket Filter	<a href="#">Buy now</a>
12	<a href="#">9538008600</a> Nut (661)	<a href="#">Buy now</a>
13	<a href="#">9709506016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
14	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
15	<a href="#">9044513M11</a> Pipe, fuel 1	<a href="#">Buy now</a>
16	<a href="#">68V2441000</a> Fuel pump assembly	<a href="#">Buy now</a>

# Fuel 1



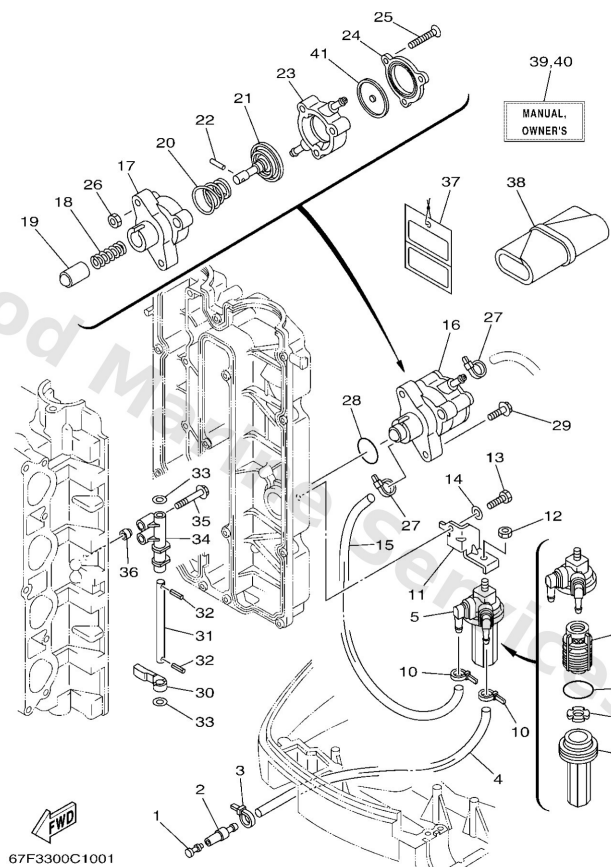
Ref	Part	
17	<a href="#">68V2441200</a> Body 1	<a href="#">Buy now</a>
18	<a href="#">68V2445400</a> Spring	<a href="#">Buy now</a>
19	<a href="#">68V1313100</a> Plunger	<a href="#">Buy now</a>
20	<a href="#">68V2442300</a> Spring, diaphragm	<a href="#">Buy now</a>
21	<a href="#">68V2441100</a> Diaphragm	<a href="#">Buy now</a>
22	<a href="#">68V2437400</a> Pin	<a href="#">Buy now</a>
23	<a href="#">68V2441300</a> Body 2	<a href="#">Buy now</a>
24	<a href="#">68V2441400</a> Body 3	<a href="#">Buy now</a>
25	<a href="#">68V2444400</a> Screw	<a href="#">Buy now</a>
26	<a href="#">68V2414900</a> Nut	<a href="#">Buy now</a>
28	<a href="#">9321030682</a> O-ring (371)	<a href="#">Buy now</a>
29	<a href="#">9011906M83</a> Bolt, with washer	<a href="#">Buy now</a>
30	<a href="#">67F2457500</a> Lever, fuel change	<a href="#">Buy now</a>
31	<a href="#">68V2449500</a> Shaft	<a href="#">Buy now</a>
32	<a href="#">9160925014</a> Pin, Spring	<a href="#">Buy now</a>

# Fuel 1



Ref	Part	
33	<a href="#">9020108M12</a> Washer plate (682)	<a href="#">Buy now</a>
34	<a href="#">67F2449100</a> Bracket, fuel pump	<a href="#">Buy now</a>
35	<a href="#">9011907235</a> Bolt, with washer	<a href="#">Buy now</a>
36	<a href="#">9180908006</a> Pin, dowel	<a href="#">Buy now</a>
37	<a href="#">61H2819R31</a> Tag Warning	<a href="#">Buy now</a>
38	<a href="#">67F2810001</a> Tool kit	<a href="#">Buy now</a>
39	<a href="#">67F2819979D0</a> Om f100b/f100a/f80a '06 UR (NL)	<a href="#">Buy now</a>
39	<a href="#">67F2819979E0</a> Om f100b/f100a/f80a '06 UR (E)	<a href="#">Buy now</a>
39	<a href="#">67F2819979F0</a> Om f100b/f100a/f80a '06 UR (F)	<a href="#">Buy now</a>
39	<a href="#">67F2819979G0</a> Om f100b/f100a/f80a '06 UR (D)	<a href="#">Buy now</a>
39	<a href="#">67F2819979H0</a> Om f100b/f100a/f80a '06 UR (I)	<a href="#">Buy now</a>
39	<a href="#">67F2819979S0</a> Om f100b/f100a/f80a '06 UR (ES)	<a href="#">Buy now</a>
40	<a href="#">67F281998BK0</a> Om f100b/f100a/f80a '06 UR (DK)	<a href="#">Buy now</a>
40	<a href="#">67F281998BL0</a> Om f100b/f100a/f80a '06 UR (SF)	<a href="#">Buy now</a>
40	<a href="#">67F281998BM0</a> Om f100b/f100a/f80a '06 UR (S)	<a href="#">Buy now</a>

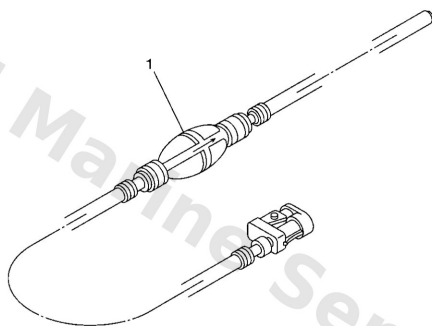
# Fuel 1



C5

Ref	Part	
40	<a href="#">67F281998BN0</a> Om f100b/f100a/f80a '06 UR (N)	<a href="#">Buy now</a>
40	<a href="#">67F281998BP0</a> Om f100b/f100a/f80a '06 UR (P)	<a href="#">Buy now</a>
40	<a href="#">67F281998BR0</a> Om f100b/f100a/f80a '06 UR (GR)	<a href="#">Buy now</a>
41	<a href="#">68V2447110</a> Diaphragm	<a href="#">Buy now</a>

## Fuel 2

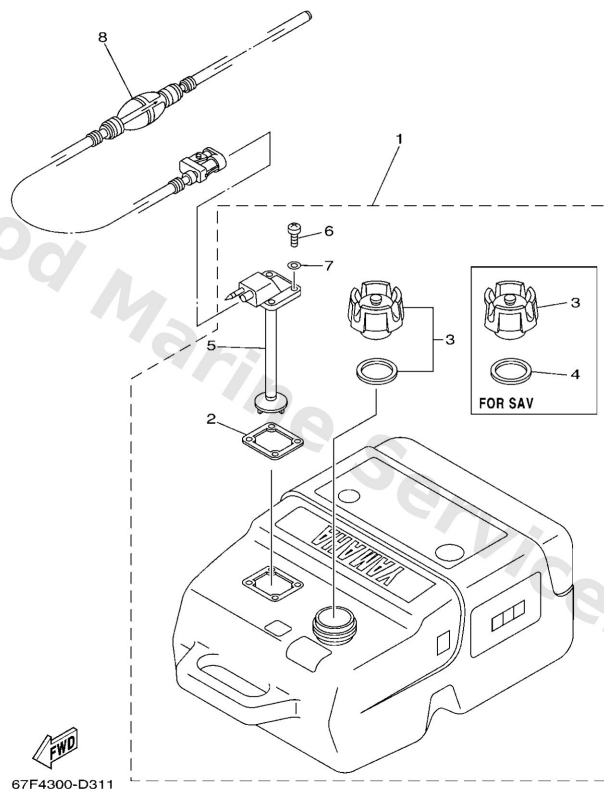


  
67F3300-C110

**C7**

Ref	Part	
1	<a href="#">6YK2430644</a> Fuel pipe comp. 1 AP	<a href="#">Buy now</a>

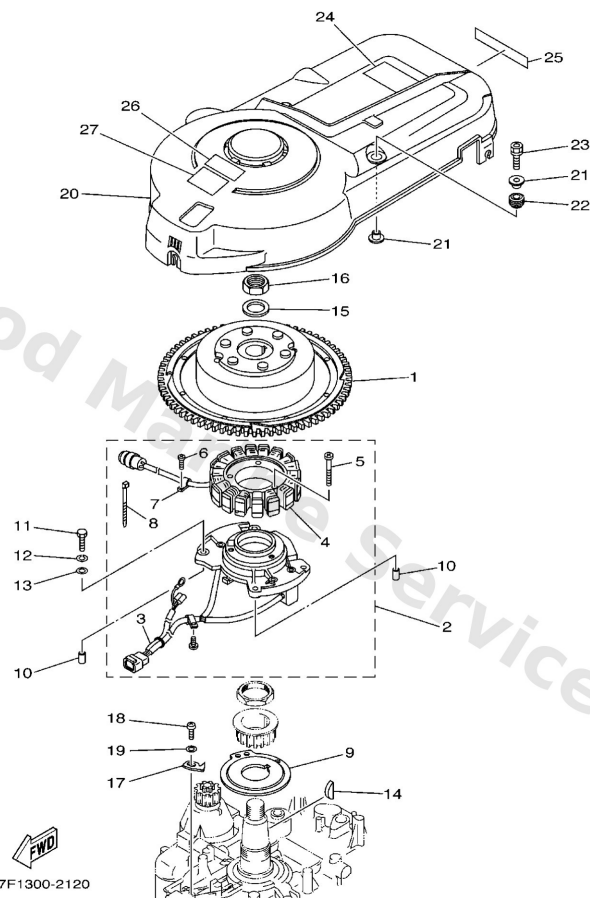
# Fuel Tank



Ref	Part	
1	<a href="#">6YK2420102</a> - AP FOR STD	<a href="#">Buy now</a>
1	<a href="#">6YK2420110</a> Fuel Tank assembly (25L) AP FOR SAV	<a href="#">Buy now</a>
2	<a href="#">6YL2426801</a> Gasket, fuel meter	<a href="#">Buy now</a>
3	<a href="#">6YK2461001</a> Cap assembly FOR 6YK-24201-02	<a href="#">Buy now</a>
3	<a href="#">6YK2461010</a> Cap assembly FOR 6YK-24201-10 WITHOUT I	<a href="#">Buy now</a>
4	<a href="#">6YL2464100</a> Gasket, cap 1 FOR 6YK-24201-10	<a href="#">Buy now</a>
5	<a href="#">6YK2426001</a> Fuel meter assembly	<a href="#">Buy now</a>
6	<a href="#">9015705M16</a> Screw, pan head	<a href="#">Buy now</a>
7	<a href="#">6YL2432900</a> Seal	<a href="#">Buy now</a>
8	<a href="#">6YK2430644</a> Fuel pipe comp. 1 AP	<a href="#">Buy now</a>



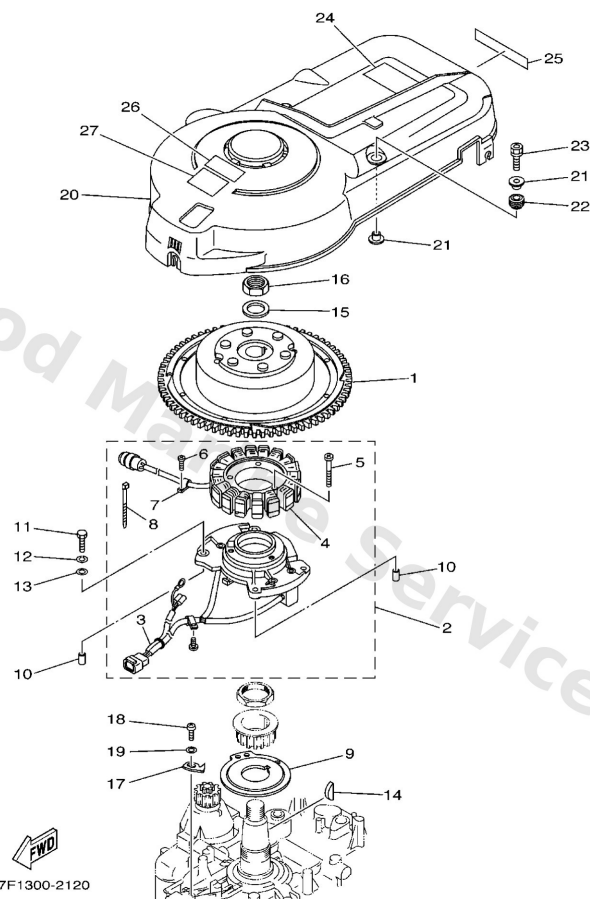
# Generator



D1

Ref	Part	
1	<a href="#">67F8555000</a> Rotor assembly	<a href="#">Buy now</a>
2	<a href="#">67F8556001</a> Base assembly	<a href="#">Buy now</a>
3	<a href="#">67F8558000</a> Coil, pulser	<a href="#">Buy now</a>
4	<a href="#">67F8551001</a> Stator assembly	<a href="#">Buy now</a>
5	<a href="#">63D8134520</a> Screw, pan	<a href="#">Buy now</a>
6	<a href="#">9760704110</a> Screw, pan head with washer (s)	<a href="#">Buy now</a>
7	<a href="#">4458132820</a> Clamp, read	<a href="#">Buy now</a>
8	<a href="#">66T8132800</a> Clamp	<a href="#">Buy now</a>
9	<a href="#">67F8167300</a> Rotor	<a href="#">Buy now</a>
10	<a href="#">9953008012</a> Pin, dowel(6g8)	<a href="#">Buy now</a>
11	<a href="#">9709506030</a> Bolt(jf7)	<a href="#">Buy now</a>
12	<a href="#">9299506100</a> Washer(6a1)	<a href="#">Buy now</a>
13	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
14	<a href="#">9028005015</a> Key, woodruff	<a href="#">Buy now</a>
15	<a href="#">9020124014</a> Washer, plate	<a href="#">Buy now</a>

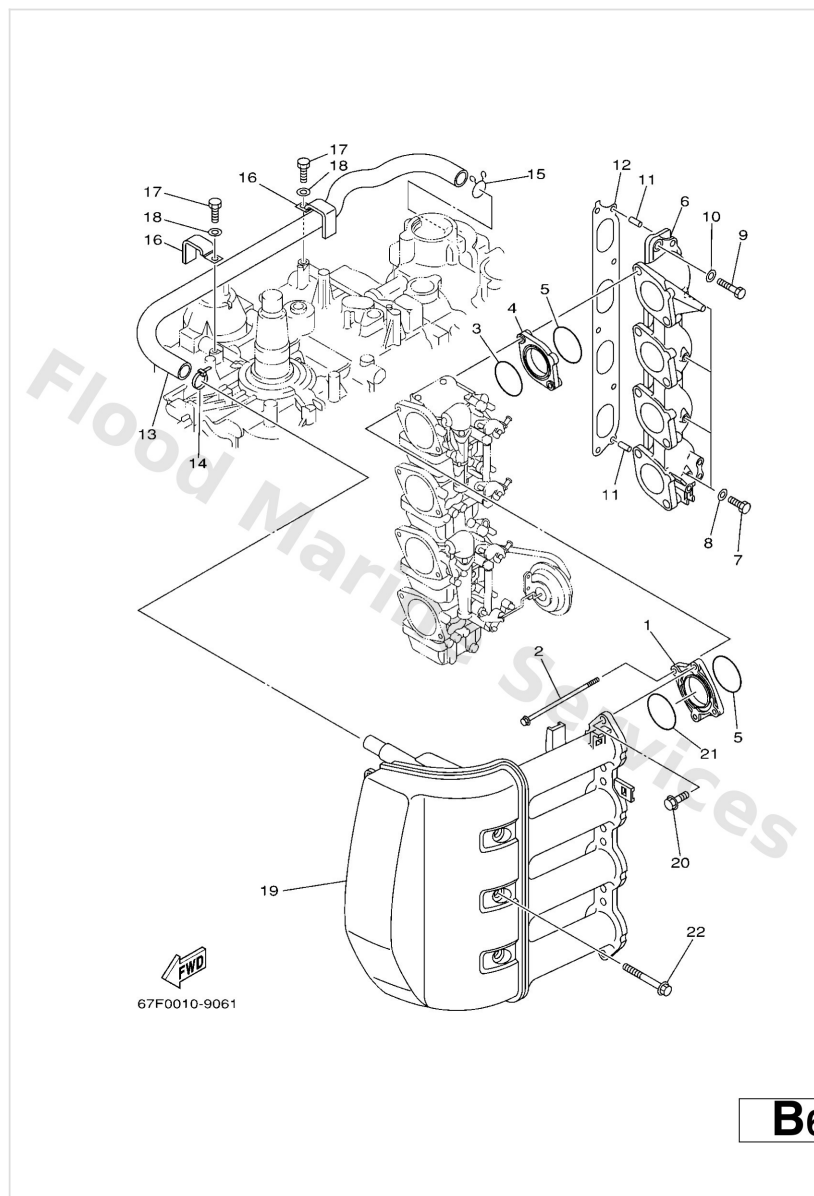
# Generator



D1

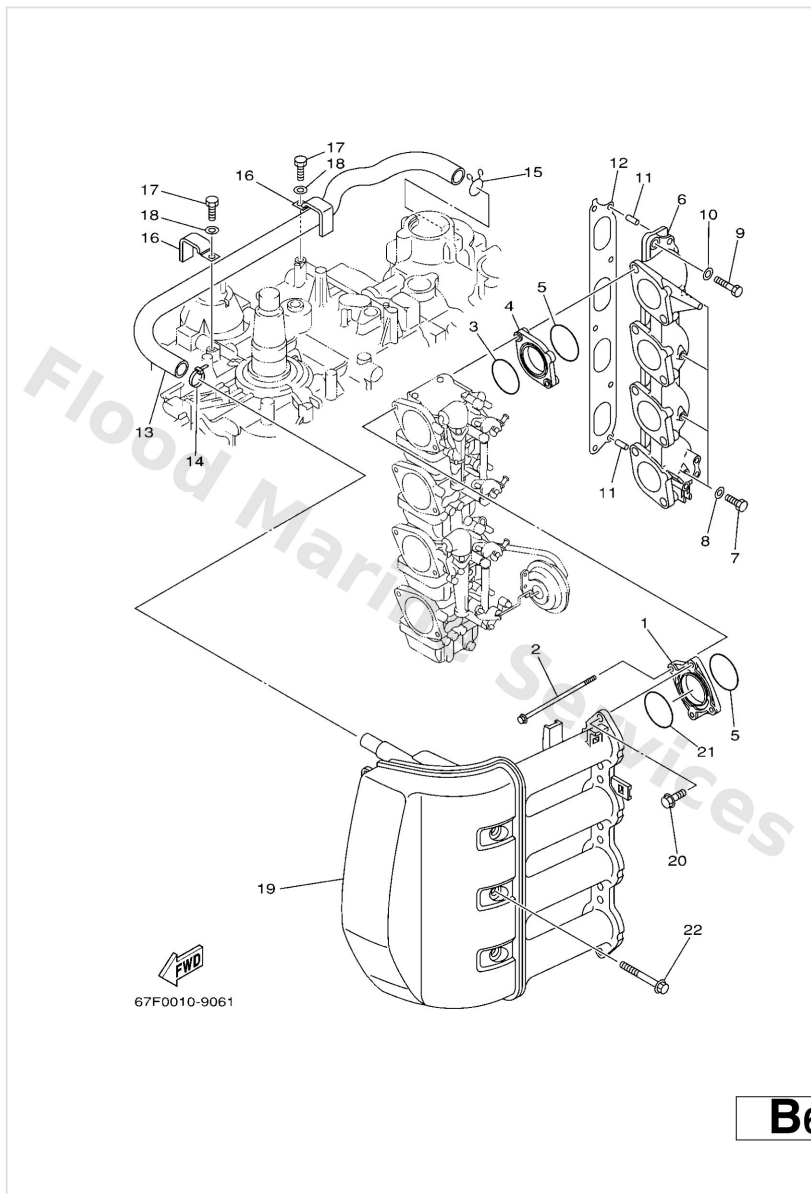
Ref	Part	
16	<a href="#">9017924002</a> Nut	<a href="#">Buy now</a>
17	<a href="#">6D88133200</a> Plate, timing	<a href="#">Buy now</a>
18	<a href="#">9788506010</a> Screw pan head	<a href="#">Buy now</a>
20	<a href="#">67F8133701</a> Cover, flywheel	<a href="#">Buy now</a>
21	<a href="#">9038706M71</a> Collar (6g8)	<a href="#">Buy now</a>
22	<a href="#">9048015M31</a> Grommet (6g1)	<a href="#">Buy now</a>
23	<a href="#">9011906M92</a> Bolt, with washer	<a href="#">Buy now</a>
24	<a href="#">67F1213860</a> Mark Caution	<a href="#">Buy now</a>
25	<a href="#">68V1343761</a> Mark, caution	<a href="#">Buy now</a>
26	<a href="#">6A18362541</a> Mark 5	<a href="#">Buy now</a>
27	<a href="#">6A18362551</a> Mark 5	<a href="#">Buy now</a>

# Intake



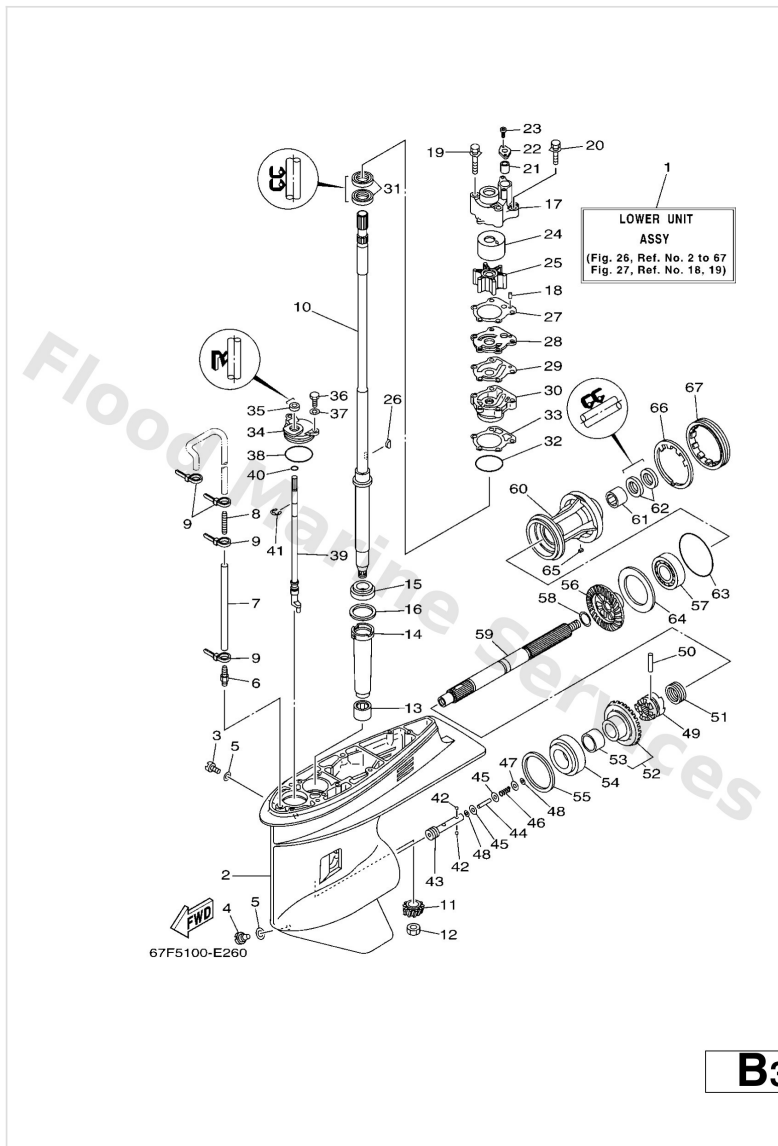
Ref	Part	
1	<a href="#">67F1424300</a> Plate	<a href="#">Buy now</a>
2	<a href="#">67F1421600</a> Screw	<a href="#">Buy now</a>
3	<a href="#">67F1423900</a> Seal	<a href="#">Buy now</a>
4	<a href="#">67F1427100</a> Insulator	<a href="#">Buy now</a>
5	<a href="#">9321040M10</a> O-ring (682)	<a href="#">Buy now</a>
6	<a href="#">67F136410094</a> Manifold 1	<a href="#">Buy now</a>
7	<a href="#">9709506010</a> Bolt	<a href="#">Buy now</a>
8	<a href="#">9043006014</a> Gasket 256113960000	<a href="#">Buy now</a>
9	<a href="#">9707508035</a> Bolt(70w)	<a href="#">Buy now</a>
10	<a href="#">9299508600</a> Washer, plain (663)	<a href="#">Buy now</a>
11	<a href="#">9169050014</a> Pin, spring (647)	<a href="#">Buy now</a>
12	<a href="#">67F1364500</a> Gasket, manifold 1	<a href="#">Buy now</a>
13	<a href="#">67F1537300</a> Pipe, breather	<a href="#">Buy now</a>
14	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
15	<a href="#">9046720M15</a> Clip	<a href="#">Buy now</a>

# Intake



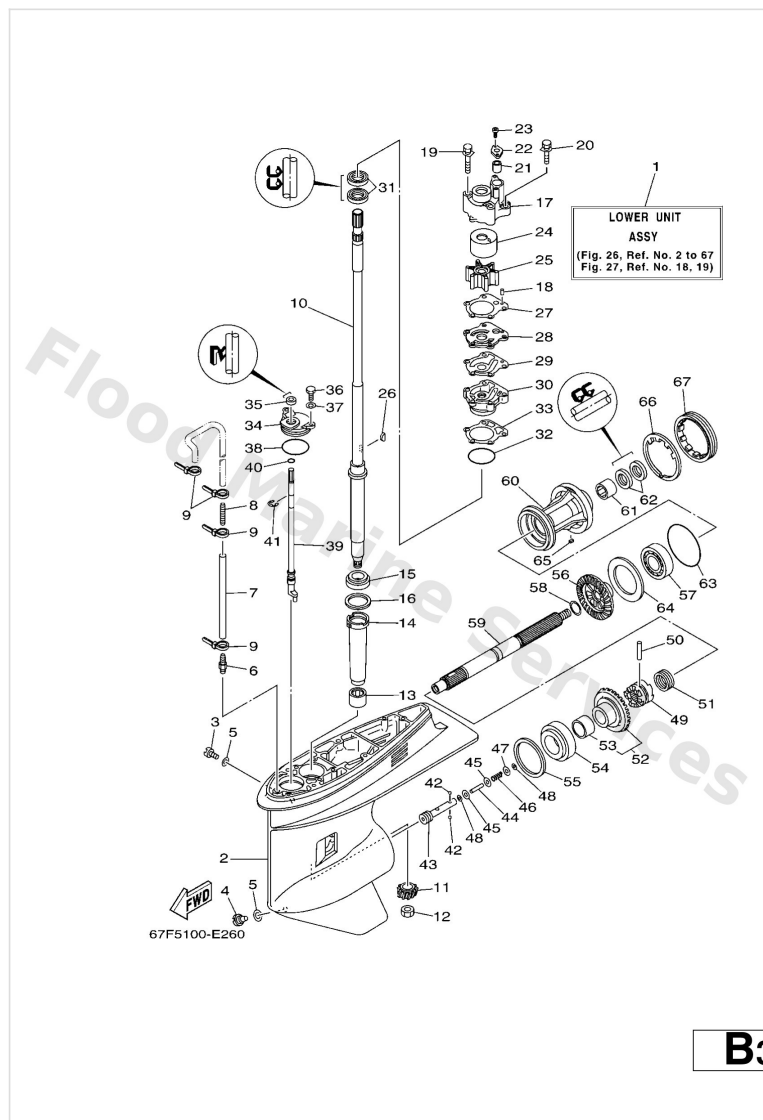
Ref	Part	
16	<a href="#">9046512M03</a> Clamp, cord (688)	<a href="#">Buy now</a>
17	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
18	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
19	<a href="#">67F1444000</a> Silencer assembly, intake	<a href="#">Buy now</a>
20	<a href="#">9011906M82</a> Bolt, with washer	<a href="#">Buy now</a>
21	<a href="#">9321041MJ2</a> O-ring	<a href="#">Buy now</a>
22	<a href="#">9011908M59</a> Bolt, with washer	<a href="#">Buy now</a>

## Lower Casing & Drive 1



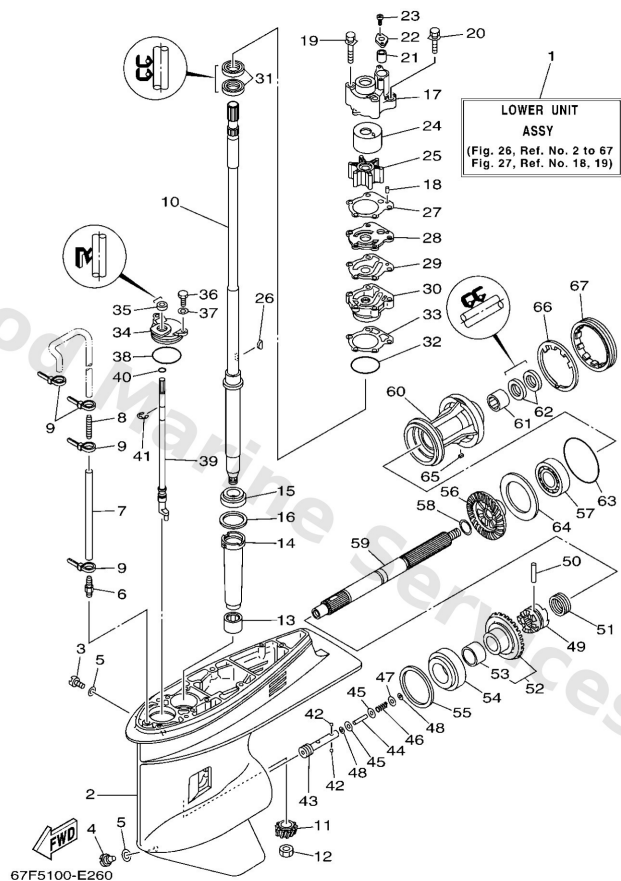
Ref	Part	
1	<a href="#">6D945300104D</a> Lower unit assembly L (21.1")	<a href="#">Buy now</a>
2	<a href="#">67F45301004D</a> Casing, lower	<a href="#">Buy now</a>
3	<a href="#">9034008002</a> Plug, straight screw	<a href="#">Buy now</a>
4	<a href="#">6884534110</a> Plug, drain	<a href="#">Buy now</a>
5	<a href="#">9043008020</a> Gasket	<a href="#">Buy now</a>
6	<a href="#">6E54537800</a> Nipple, hose	<a href="#">Buy now</a>
7	<a href="#">9044507M31</a> Hose (I200) L (21.1")	<a href="#">Buy now</a>
8	<a href="#">6E58355810</a> End, nipple	<a href="#">Buy now</a>
9	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
10	<a href="#">67F4550110</a> Drive shaft comp. L (21.1")	<a href="#">Buy now</a>
11	<a href="#">6D94555100</a> Pinion (13T)	<a href="#">Buy now</a>
12	<a href="#">9017016M01</a> Nut, hexagon (688)	<a href="#">Buy now</a>
13	<a href="#">9331552563</a> Bearing	<a href="#">Buy now</a>
14	<a href="#">6884553601</a> Sleeve, drive shaft	<a href="#">Buy now</a>
15	<a href="#">93332000U3</a> Brg,tapered roller 50mm (688)	<a href="#">Buy now</a>

# Lower Casing & Drive 1



Ref	Part	
16	<a href="#">6884558701</a> Shim (t:0.10mm) UR	<a href="#">Buy now</a>
16	<a href="#">6884558710</a> Shim (t:0.12mm) UR	<a href="#">Buy now</a>
16	<a href="#">6884558720</a> Shim (t:0.15mm) UR	<a href="#">Buy now</a>
16	<a href="#">6884558730</a> Shim (t:0.18mm) UR	<a href="#">Buy now</a>
16	<a href="#">6884558740</a> Shim (t:0.30mm) UR	<a href="#">Buy now</a>
16	<a href="#">6884558750</a> Shim (t:0.40mm) UR	<a href="#">Buy now</a>
16	<a href="#">6884558760</a> Shim (t:0.50mm) UR	<a href="#">Buy now</a>
17	<a href="#">67F4431100</a> Housing, water pump	<a href="#">Buy now</a>
18	<a href="#">9360410M03</a> Pin, dowel (688)	<a href="#">Buy now</a>
19	<a href="#">9011908M87</a> Bolt, with washer	<a href="#">Buy now</a>
20	<a href="#">9011908M13</a> Bolt, with washer(6h0)	<a href="#">Buy now</a>
21	<a href="#">6634436600</a> Damper, water seal 2	<a href="#">Buy now</a>
22	<a href="#">9048019M06</a> Grommet (688)	<a href="#">Buy now</a>
23	<a href="#">9778040512</a> Screw, pan head tapping	<a href="#">Buy now</a>
24	<a href="#">67F4432200</a> Insert, cartridge	<a href="#">Buy now</a>

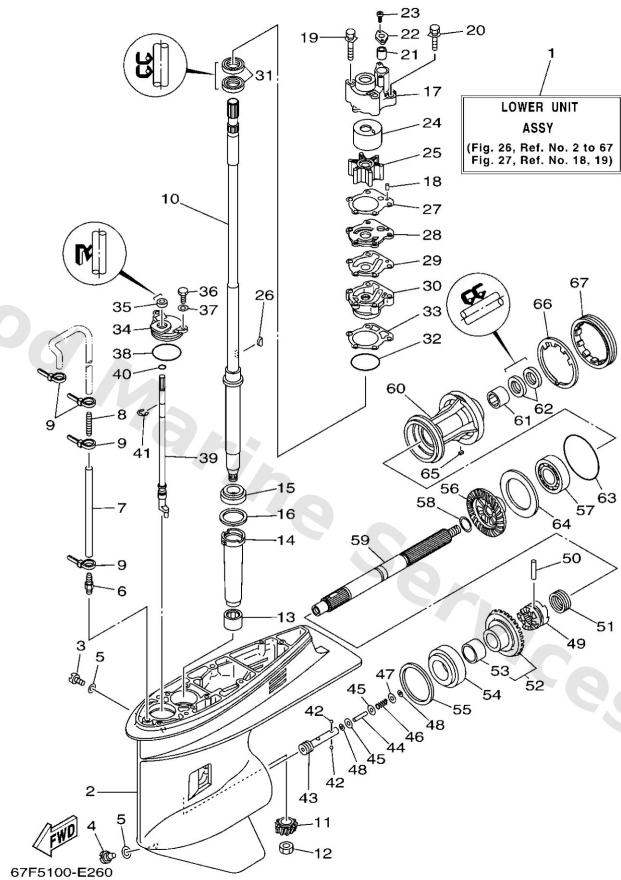
## Lower Casing & Drive 1



B3

Ref	Part	
25	<a href="#">67F4435200</a> Impeller	<a href="#">Buy now</a>
26	<a href="#">9028004M04</a> Key, woodruff (688)	<a href="#">Buy now</a>
27	<a href="#">68844315A0</a> Gasket,water pump 1	<a href="#">Buy now</a>
28	<a href="#">67F4432300</a> Outer plate, cartridge	<a href="#">Buy now</a>
29	<a href="#">68844324A0</a> Gasket,cartridge Outer plate	<a href="#">Buy now</a>
30	<a href="#">6D8443410094</a> Housing, water pump set	<a href="#">Buy now</a>
31	<a href="#">9310125M03</a> Oil seal	<a href="#">Buy now</a>
32	<a href="#">9321046044</a> O-ring	<a href="#">Buy now</a>
33	<a href="#">68844316A0</a> Gasket,water pump 2	<a href="#">Buy now</a>
34	<a href="#">6884532100</a> Plate	<a href="#">Buy now</a>
35	<a href="#">9310609014</a> Oil seal	<a href="#">Buy now</a>
36	<a href="#">9709506016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
37	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
38	<a href="#">9321049046</a> O-ring (620)	<a href="#">Buy now</a>
39	<a href="#">67F4415000</a> Shift cam assembly	<a href="#">Buy now</a>

# Lower Casing & Drive 1

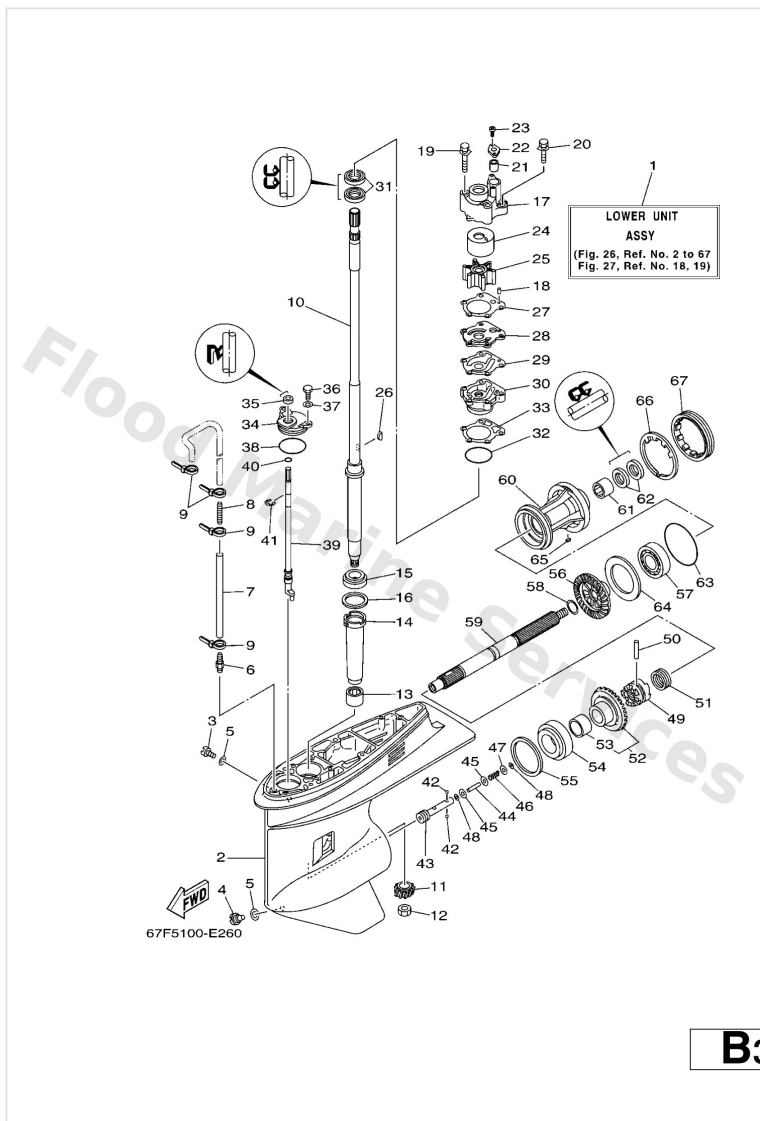


B3

Ref	Part	
40	<a href="#">9321007003</a> O-ring (11m)	<a href="#">Buy now</a>
41	<a href="#">9900108600</a> Circlip(2r6)	<a href="#">Buy now</a>
42	<a href="#">9350316003</a> Ball	<a href="#">Buy now</a>
43	<a href="#">67F4563400</a> Slide, shift	<a href="#">Buy now</a>
44	<a href="#">6H14566800</a> Shaft, free 1	<a href="#">Buy now</a>
45	<a href="#">6H14563500</a> Plunger, shift	<a href="#">Buy now</a>
46	<a href="#">9050112M48</a> Spring (6h1)	<a href="#">Buy now</a>
47	<a href="#">9020103313</a> Washer, plate 8077743700	<a href="#">Buy now</a>
48	<a href="#">9018302M03</a> Nut, spring (6h1)	<a href="#">Buy now</a>
49	<a href="#">67F4563100</a> Clutch, dog	<a href="#">Buy now</a>
50	<a href="#">9025007M02</a> Pin, straight (688)	<a href="#">Buy now</a>
51	<a href="#">6884563300</a> Ping, cross pin	<a href="#">Buy now</a>
52	<a href="#">67F4556000</a> Gear 1 (30T)	<a href="#">Buy now</a>
53	<a href="#">93317322V0</a> Bearing	<a href="#">Buy now</a>
54	<a href="#">93332000UD</a> Bearing	<a href="#">Buy now</a>

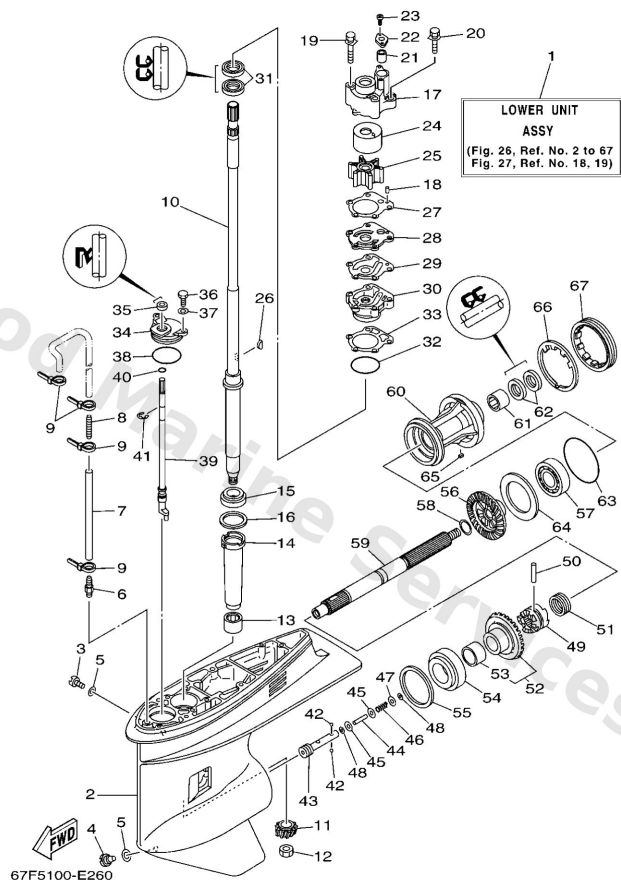


# Lower Casing & Drive 1



Ref	Part	
55	<a href="#">6884556701</a> Shim (t:0.10mm) UR	<a href="#">Buy now</a>
55	<a href="#">6884556710</a> Shim (t:0.12mm) UR	<a href="#">Buy now</a>
55	<a href="#">6884556720</a> Shim (t:0.15mm) UR	<a href="#">Buy now</a>
55	<a href="#">6884556730</a> Shim (t:0.18mm) UR	<a href="#">Buy now</a>
55	<a href="#">6884556740</a> Shim (t:0.30mm) UR	<a href="#">Buy now</a>
55	<a href="#">6884556750</a> Shim (t:0.40mm) UR	<a href="#">Buy now</a>
55	<a href="#">6884556760</a> Shim (t:0.50mm) UR	<a href="#">Buy now</a>
56	<a href="#">6D94557100</a> Gear 2 (30T)	<a href="#">Buy now</a>
57	<a href="#">93306207U0</a> Brg,r-b 6207 72mm 280g (688)	<a href="#">Buy now</a>
58	<a href="#">9020125M05</a> Washer, plate	<a href="#">Buy now</a>
59	<a href="#">67F4561101</a> Shaft, propeller	<a href="#">Buy now</a>
60	<a href="#">67F453310094</a> Housing, bearing	<a href="#">Buy now</a>
61	<a href="#">93317325U0</a> Brg,needle	<a href="#">Buy now</a>
63	<a href="#">9321086M39</a> O-ring (6e5)	<a href="#">Buy now</a>
64	<a href="#">67F4557600</a> Washer, thrust 2	<a href="#">Buy now</a>

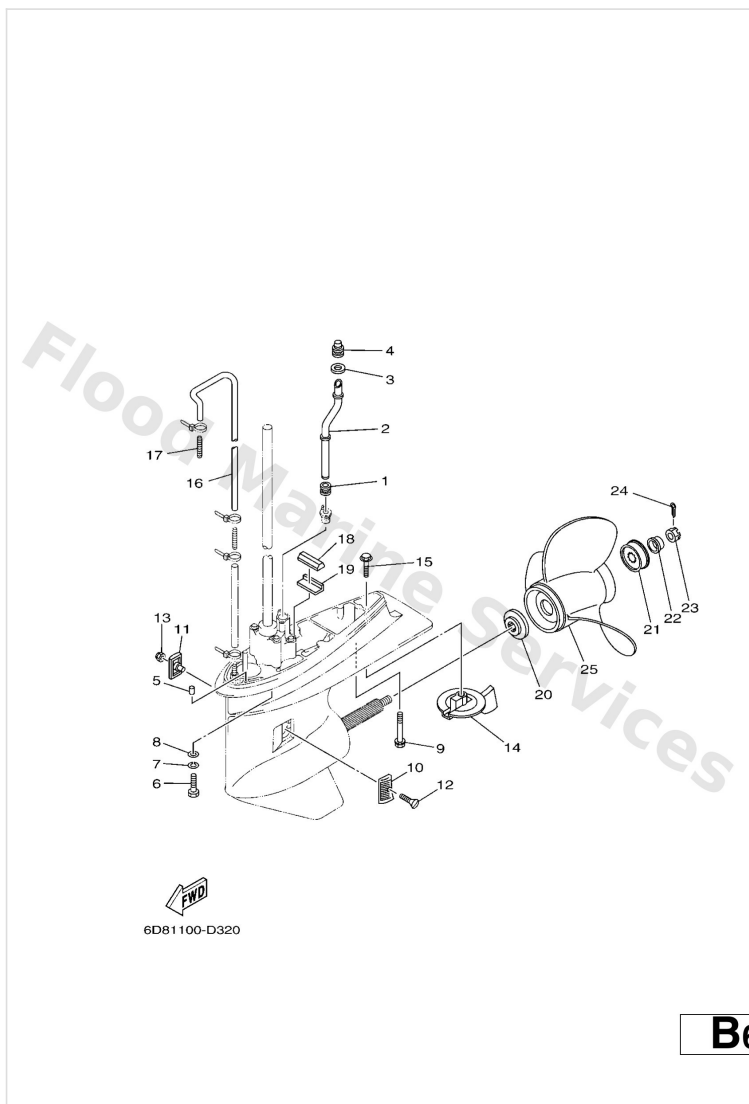
# Lower Casing & Drive 1



B3

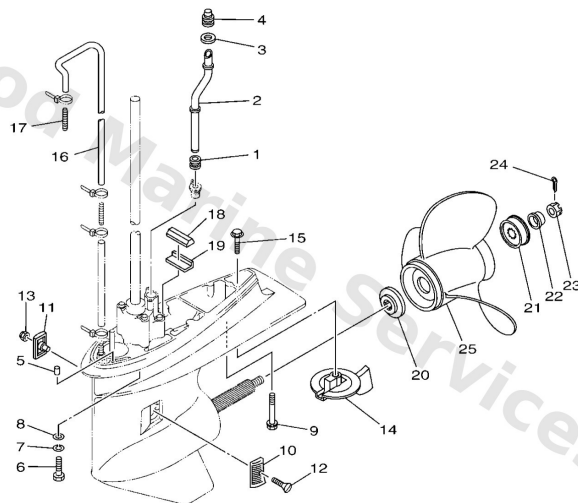
Ref	Part	
65	<a href="#">9028204010</a> Key, strait(663)	<a href="#">Buy now</a>
66	<a href="#">6884538302</a> Washer, claw	<a href="#">Buy now</a>
67	<a href="#">6884538400</a> Nut	<a href="#">Buy now</a>

## Lower Casing & Drive 2



Ref	Part	
1	<a href="#">6634436700</a> Damper, water seal 3	<a href="#">Buy now</a>
2	<a href="#">6D84436100</a> Tube, water 1 L (21.1")	<a href="#">Buy now</a>
3	<a href="#">6D84431400</a> Spacer	<a href="#">Buy now</a>
4	<a href="#">67F4436500</a> Damper, water seal	<a href="#">Buy now</a>
5	<a href="#">9360612019</a> Pin, dowel (614)	<a href="#">Buy now</a>
6	<a href="#">9707510040</a> Bolt, hexagon deep recess L (21.1")	<a href="#">Buy now</a>
7	<a href="#">9299510100</a> Ybs67-10 washer, spring L (21.1")	<a href="#">Buy now</a>
8	<a href="#">9299510600</a> Washer, plate L (21.1")	<a href="#">Buy now</a>
9	<a href="#">9011908M84</a> Bolt, with washer L (21.1")	<a href="#">Buy now</a>
10	<a href="#">6H14521400</a> Cover, water inlet	<a href="#">Buy now</a>
11	<a href="#">6H14521500</a> Cover, water inlet	<a href="#">Buy now</a>
12	<a href="#">9015105M00</a> Screw, countersunk(692)	<a href="#">Buy now</a>
13	<a href="#">9018505002</a> Nut nylon (sus)(ex4)	<a href="#">Buy now</a>
14	<a href="#">67F4537100</a> Tab-trim	<a href="#">Buy now</a>
15	<a href="#">9010510M67</a> Bolt, hexagon (663)	<a href="#">Buy now</a>

## Lower Casing & Drive 2

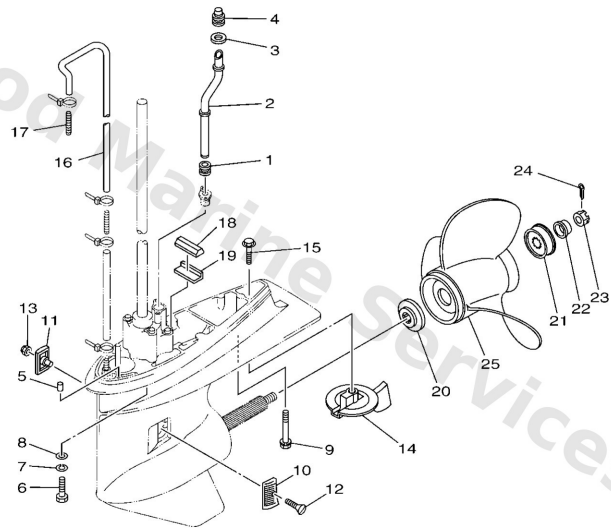


FWD  
6D81100-D320

Be

Ref	Part	
16	<a href="#">9044507ME0</a> Hose (I1457)	<a href="#">Buy now</a>
17	<a href="#">6E58355800</a> End, nipple	<a href="#">Buy now</a>
18	<a href="#">6884537500</a> Damper, seal 2	<a href="#">Buy now</a>
19	<a href="#">663453760094</a> Guide, seal damper	<a href="#">Buy now</a>
20	<a href="#">6884598701</a> Spacer	<a href="#">Buy now</a>
21	<a href="#">67F4599700</a> Spacer 2	<a href="#">Buy now</a>
22	<a href="#">9038925M00</a> Bush	<a href="#">Buy now</a>
23	<a href="#">9017116011</a> Nut, castle (663)	<a href="#">Buy now</a>
24	<a href="#">9149040025</a> Pin, cotter (663)	<a href="#">Buy now</a>
25	<a href="#">6E54594100EL</a> Propeller (3x13x19-k) UR	<a href="#">Buy now</a>
25	<a href="#">6E54594300EL</a> Propeller (3x12-5/8"x21"-k) UR	<a href="#">Buy now</a>
25	<a href="#">6E54594501EL</a> Propeller (3x13-1/4x17-k) UR	<a href="#">Buy now</a>
25	<a href="#">688459300298</a> Propeller (3x13x17) UR	<a href="#">Buy now</a>
25	<a href="#">688459326098</a> Propeller (3x13-1/2"x14"-k) UR	<a href="#">Buy now</a>
25	<a href="#">688459700398</a> Propeller (3x13"x19"-k) UR	<a href="#">Buy now</a>

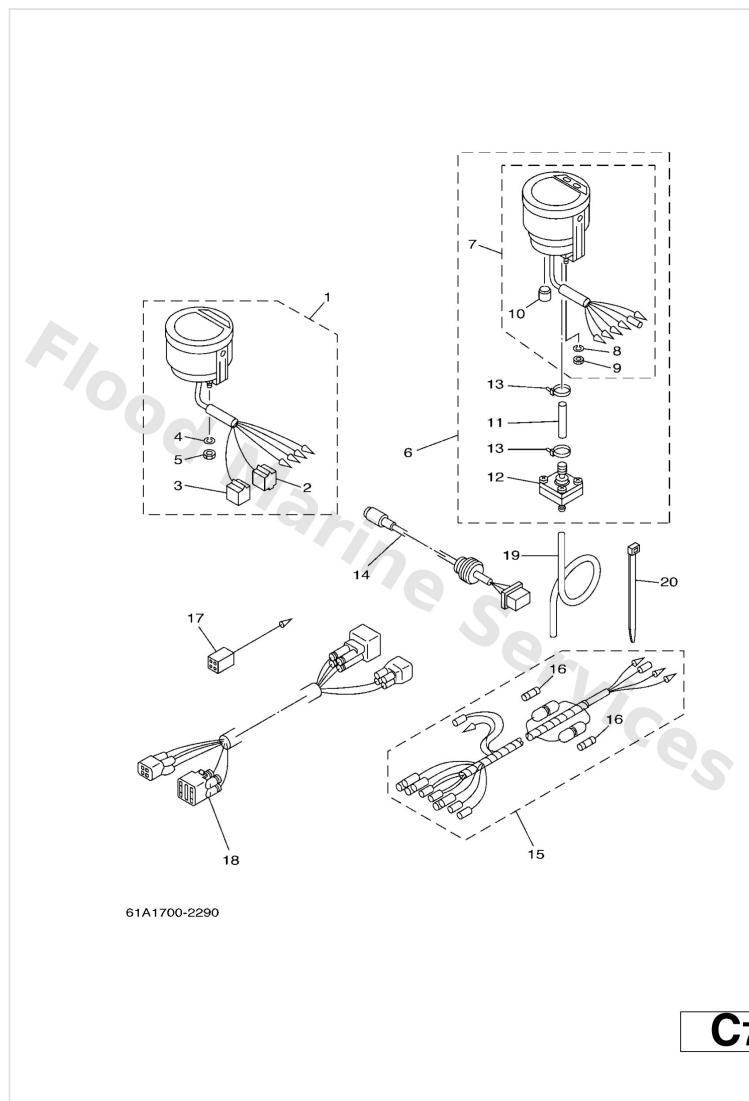
## Lower Casing & Drive 2



6D81100-D320

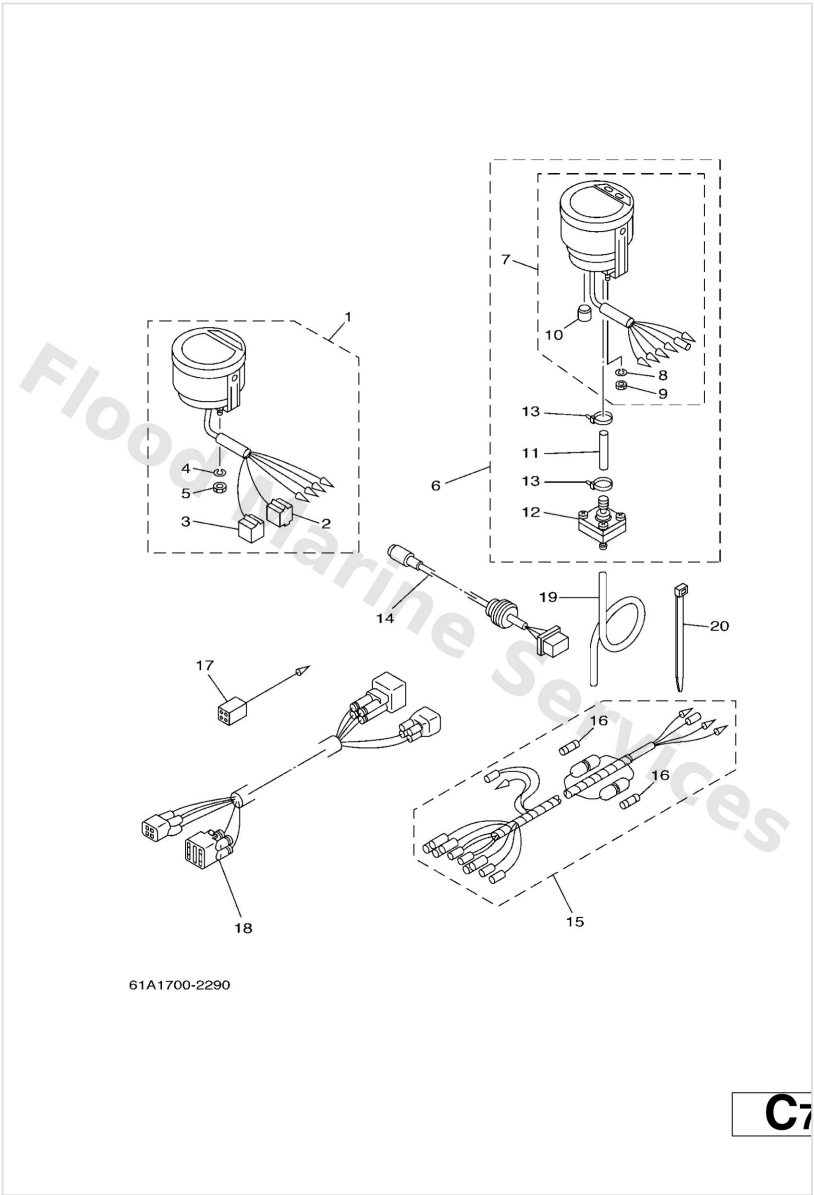
Ref	Part	
25	<a href="#">688459720298</a> Propeller (3x13"x21"-k) UR	<a href="#">Buy now</a>
25	<a href="#">688459740298</a> Propeller (3x13"x23"-k) UR	<a href="#">Buy now</a>
25	<a href="#">688459760198</a> Propeller (ss 3x13"x25"-k) UR	<a href="#">Buy now</a>
25	<a href="#">688459786098</a> Propeller (3x13-1/2"x16"-k) UR	<a href="#">Buy now</a>
25	<a href="#">6E54594700EL</a> Propeller (3x13-1/2"x15-k) UR	<a href="#">Buy now</a>
25	<a href="#">6E54594900EL</a> Propeller (3x13-5/8"x13"-k) UR	<a href="#">Buy now</a>
25	<a href="#">6E54595200EL</a> Propeller (3x13"x23"-k) UR	<a href="#">Buy now</a>
25	<a href="#">6E54595400EL</a> Propeller (3x14"x11"-k) UR	<a href="#">Buy now</a>
25	<a href="#">6E54595600EL</a> Propeller (3x13"x25"-k) UR	<a href="#">Buy now</a>

# Meter



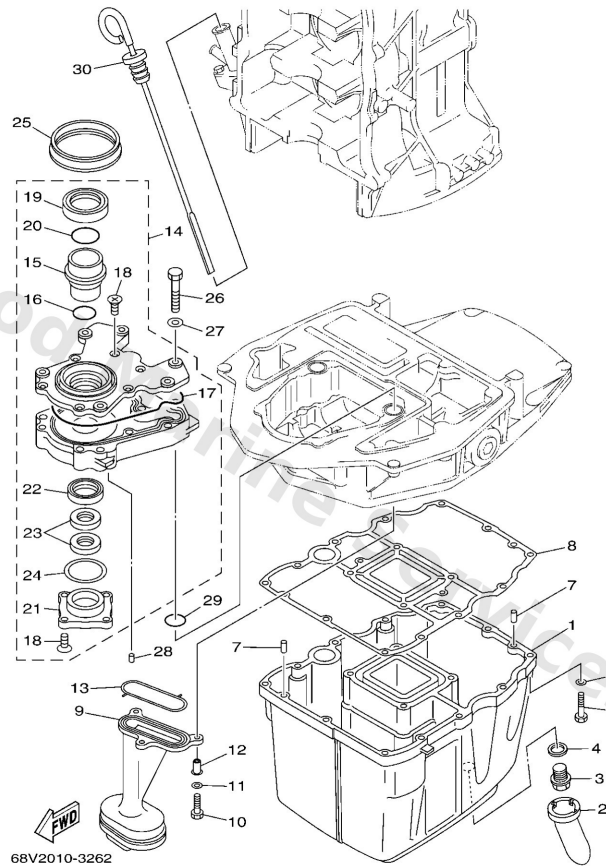
Ref	Part	
1	<a href="#">6Y58350T03</a> Digital tachometer assembly AP	<a href="#">Buy now</a>
2	<a href="#">9E45004433</a> Housing, connector (m-4-w) M-4-W	<a href="#">Buy now</a>
3	<a href="#">9E45004533</a> Housing, f-4-w(5pcs) F-4-W	<a href="#">Buy now</a>
4	<a href="#">9299004100</a> Ybs67-4 washer, spring	<a href="#">Buy now</a>
5	<a href="#">9538004600</a> Nut,hex	<a href="#">Buy now</a>
6	<a href="#">6Y583500S5</a> Meter assembly AP	<a href="#">Buy now</a>
7	<a href="#">6Y583570S5</a> Speedometer assembly	<a href="#">Buy now</a>
10	<a href="#">6Y583533T2</a> Grommet	<a href="#">Buy now</a>
11	<a href="#">6Y58355731</a> Tube	<a href="#">Buy now</a>
12	<a href="#">6Y58372800</a> Connector assembly	<a href="#">Buy now</a>
20	<a href="#">9046511M10</a> Clamp AP	<a href="#">Buy now</a>
14	<a href="#">6Y587122S0</a> Cord assembly 1 AP	<a href="#">Buy now</a>
15	<a href="#">6Y583553M0</a> Wire, lead (l=2.5m) AP	<a href="#">Buy now</a>
16	<a href="#">1E68215100</a> Fuse (10a)	<a href="#">Buy now</a>
17	<a href="#">6Y58211700</a> Wire, lead AP	<a href="#">Buy now</a>

Meter



Ref	Part	
18	<a href="#">68F8255380</a> Extension, wire lead (8m) AP	<a href="#">Buy now</a>
19	<a href="#">6Y58355710</a> Tube (8m) AP	<a href="#">Buy now</a>

# Oil Pan

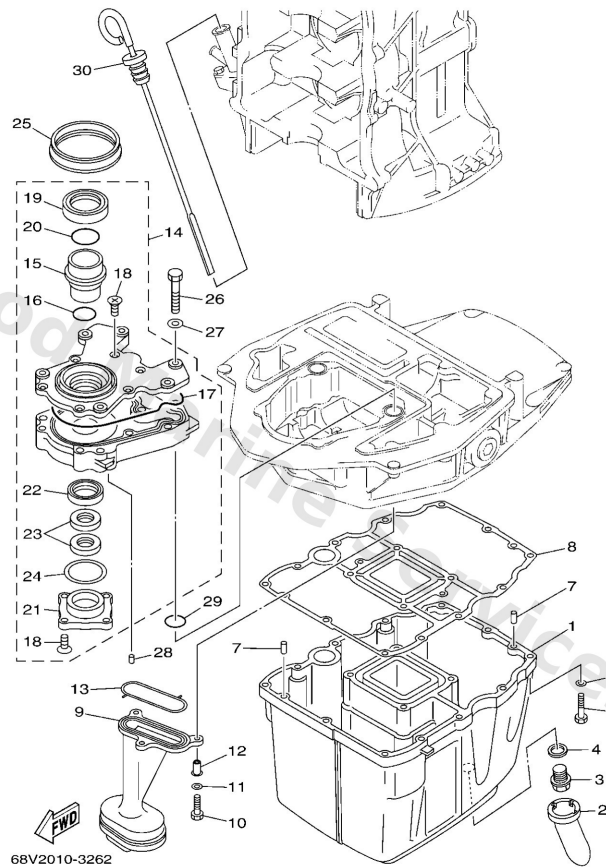


**B1**

Ref	Part	
1	<a href="#">67F15311035B</a> Oil pan	<a href="#">Buy now</a>
2	<a href="#">63P1531600</a> Damper 1	<a href="#">Buy now</a>
3	<a href="#">9034014M06</a> Plug, straight screw(62y)	<a href="#">Buy now</a>
4	<a href="#">9043014M09</a> Gasket	<a href="#">Buy now</a>
5	<a href="#">9707506025</a> Bolt	<a href="#">Buy now</a>
6	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
7	<a href="#">9360612019</a> Pin, dowel (614)	<a href="#">Buy now</a>
8	<a href="#">68V1531200</a> Gasket, oil pan	<a href="#">Buy now</a>
9	<a href="#">67F1341100</a> Strainer, oil	<a href="#">Buy now</a>
10	<a href="#">9702706025</a> Bolt, hexagon	<a href="#">Buy now</a>
11	<a href="#">9290706600</a> Washer(6ta)	<a href="#">Buy now</a>
12	<a href="#">9038706M64</a> Collar	<a href="#">Buy now</a>
13	<a href="#">67F1341500</a> Seal, oil strainer	<a href="#">Buy now</a>
14	<a href="#">67F1330010</a> Oil pump assembly	<a href="#">Buy now</a>
15	<a href="#">67F1331402</a> Shaft, pump	<a href="#">Buy now</a>



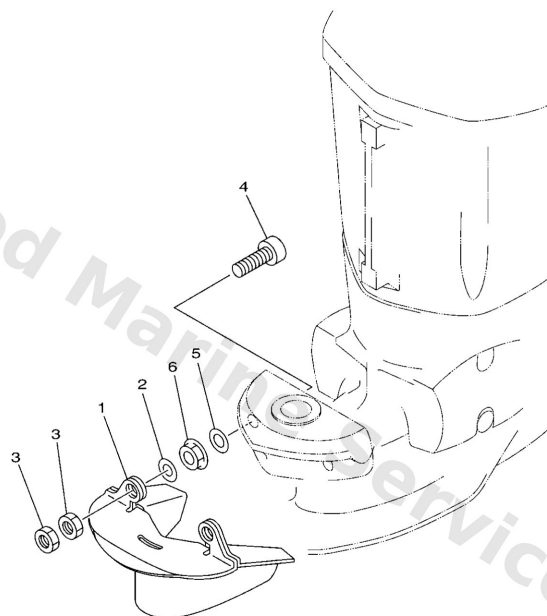
# Oil Pan



**B1**

Ref	Part	
16	<a href="#">67F1347301</a> O-ring	<a href="#">Buy now</a>
17	<a href="#">67F1332900</a> Gasket, pump cover	<a href="#">Buy now</a>
18	<a href="#">67F1349500</a> Screw	<a href="#">Buy now</a>
19	<a href="#">67F1311901</a> Oil seal	<a href="#">Buy now</a>
20	<a href="#">67F1376900</a> O-ring	<a href="#">Buy now</a>
21	<a href="#">67F1391400</a> Housing, pump	<a href="#">Buy now</a>
22	<a href="#">67F1363103</a> Oil seal	<a href="#">Buy now</a>
23	<a href="#">67F1314900</a> Oil seal	<a href="#">Buy now</a>
24	<a href="#">67F1333900</a> Gasket, pump cover	<a href="#">Buy now</a>
25	<a href="#">67F1333800</a> Seal	<a href="#">Buy now</a>
26	<a href="#">9709506045</a> Bolt, hexagon	<a href="#">Buy now</a>
28	<a href="#">9360412M07</a> Pin, dowel (688)	<a href="#">Buy now</a>
29	<a href="#">9321019M1</a> O-ring	<a href="#">Buy now</a>
30	<a href="#">6D81536200</a> Plug, oil level	<a href="#">Buy now</a>

## Optional Parts 1

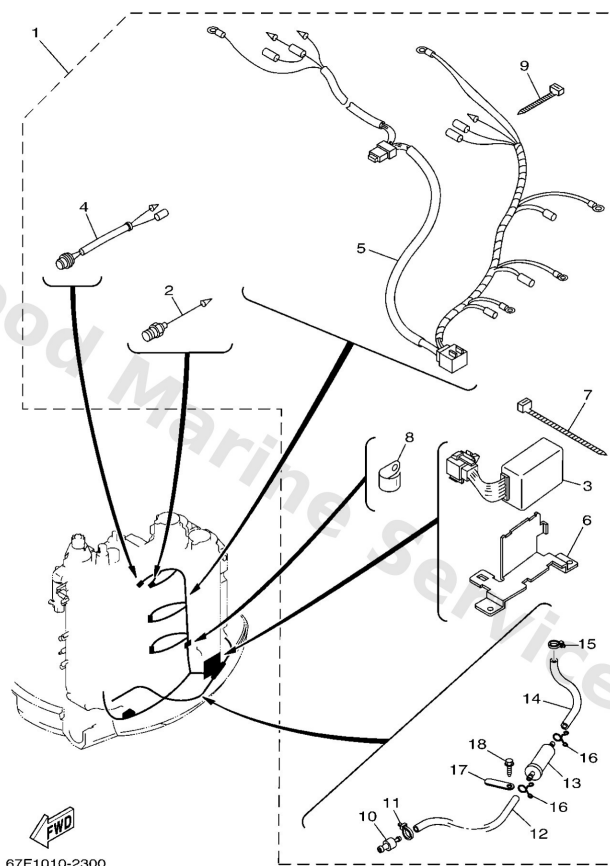


  
6D62100-E230

**F4**

Ref	Part	
1	<a href="#">67F45180004D</a> Plate, Splash AP	<a href="#">Buy now</a>
2	<a href="#">9020112M01</a> Washer, plate(6t4) AP	<a href="#">Buy now</a>
3	<a href="#">9538012700</a> Nut(6t4) AP	<a href="#">Buy now</a>
4	<a href="#">9011012M00</a> Bolt, hexagon socket head AP	<a href="#">Buy now</a>
5	<a href="#">9020112M16</a> Washer, plate (679) AP	<a href="#">Buy now</a>
6	<a href="#">9578012300</a> Nut, nylon (6f2) AP	<a href="#">Buy now</a>

## Optional Parts 2

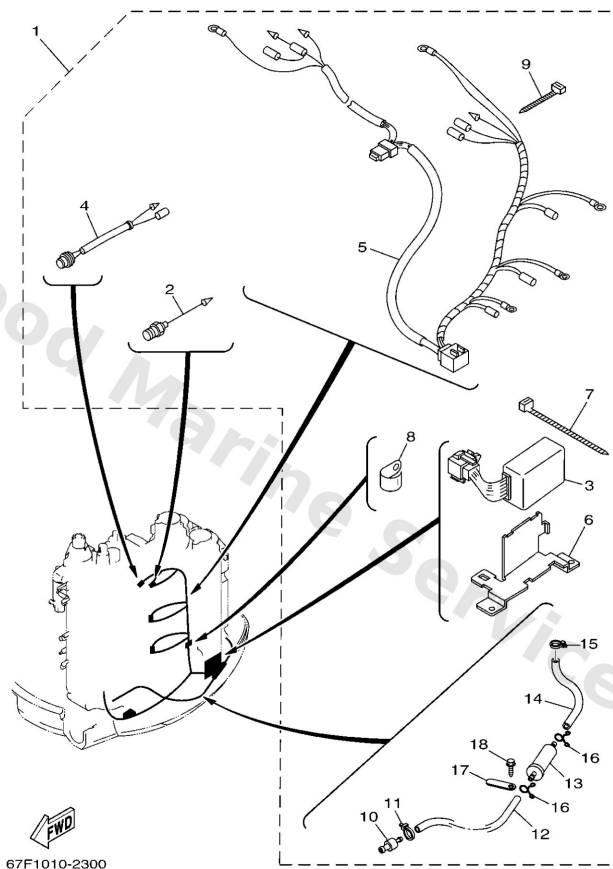


67F1010-2300

**D1**

Ref	Part	
1	<a href="#">67F8379011</a> - AP	<a href="#">Buy now</a>
2	<a href="#">67F8379200</a> Heater	<a href="#">Buy now</a>
3	<a href="#">67F8193000</a> Control unit assembly	<a href="#">Buy now</a>
4	<a href="#">67F8256000</a> Thermo switch assembly	<a href="#">Buy now</a>
5	<a href="#">67F8197100</a> Wire, lead	<a href="#">Buy now</a>
6	<a href="#">67F1429100</a> Bracket 1	<a href="#">Buy now</a>
7	<a href="#">9046513M60</a> Clamp(63m)	<a href="#">Buy now</a>
8	<a href="#">9046508028</a> Clamp (1e6)	<a href="#">Buy now</a>
9	<a href="#">9046513M36</a> Clamp(6h4)	<a href="#">Buy now</a>
10	<a href="#">67F2437700</a> Pipe, joint 3	<a href="#">Buy now</a>
11	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
12	<a href="#">9044511M49</a> Hose (I700)	<a href="#">Buy now</a>
13	<a href="#">67F2425101</a> Strainer 1	<a href="#">Buy now</a>
14	<a href="#">67F2451B00</a> Hose, fuel inlet	<a href="#">Buy now</a>
16	<a href="#">9046710M04</a> Clip, pipe 1 (6e9)	<a href="#">Buy now</a>

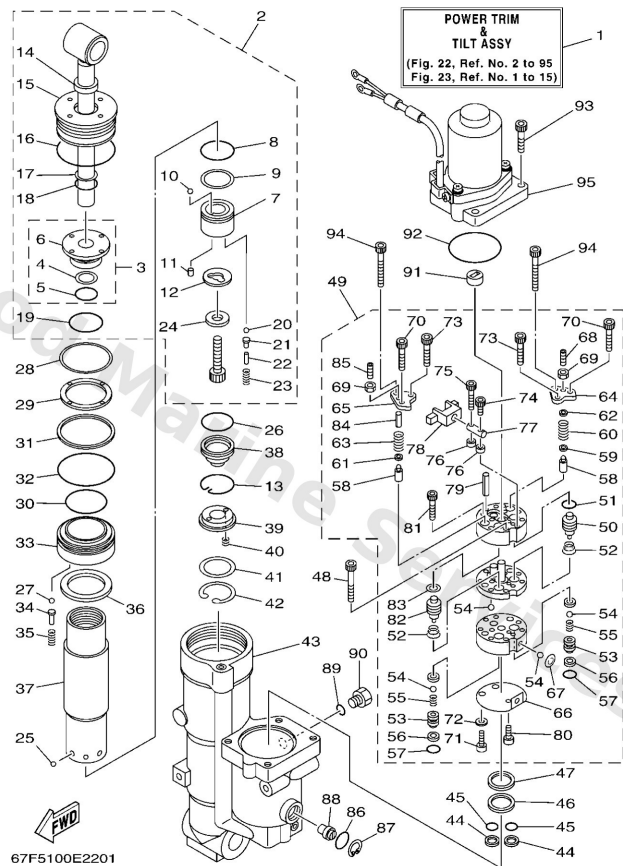
## Optional Parts 2



**D1**

Ref	Part	
17	<a href="#">6E58258800</a> Plate	<a href="#">Buy now</a>
18	<a href="#">9010906M81</a> Bolt	<a href="#">Buy now</a>

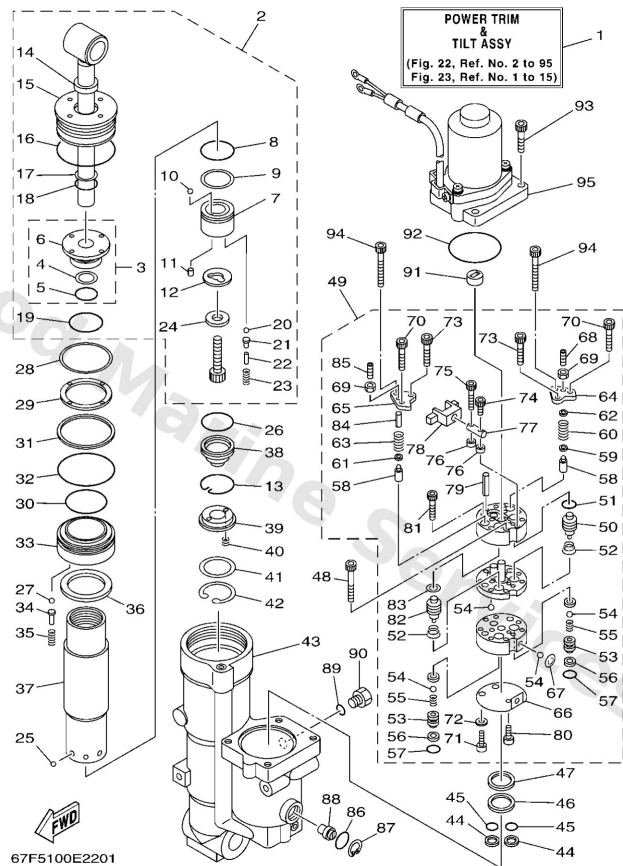
# Power Trim & Tilt Assy 1



F5

Ref	Part	
1	<a href="#">6D843800004D</a> Power trim & tilt assembly	<a href="#">Buy now</a>
2	<a href="#">67F4381001</a> Tilt piston sub assembly	<a href="#">Buy now</a>
3	<a href="#">67F4380R00</a> Cylinder end sub assembly	<a href="#">Buy now</a>
4	<a href="#">6H14387210</a> Ring, back up	<a href="#">Buy now</a>
5	<a href="#">9321018397</a> O-ring (6g5)	<a href="#">Buy now</a>
6	<a href="#">67F4381100</a> Cylinder end sub assembly	<a href="#">Buy now</a>
7	<a href="#">67F4385A01</a> Piston, tilt	<a href="#">Buy now</a>
8	<a href="#">9321029375</a> O-ring (j10)	<a href="#">Buy now</a>
9	<a href="#">62X4387100</a> Ring, back up	<a href="#">Buy now</a>
10	<a href="#">9350108001</a> Ball	<a href="#">Buy now</a>
11	<a href="#">9360207244</a> Pin, dowel	<a href="#">Buy now</a>
12	<a href="#">67F2243500</a> Plate, valve 2	<a href="#">Buy now</a>
13	<a href="#">67F4387500</a> Ring, snap	<a href="#">Buy now</a>
14	<a href="#">6H14381200</a> Seal dust	<a href="#">Buy now</a>
15	<a href="#">67F4382100</a> Screw, trim cylinder end	<a href="#">Buy now</a>

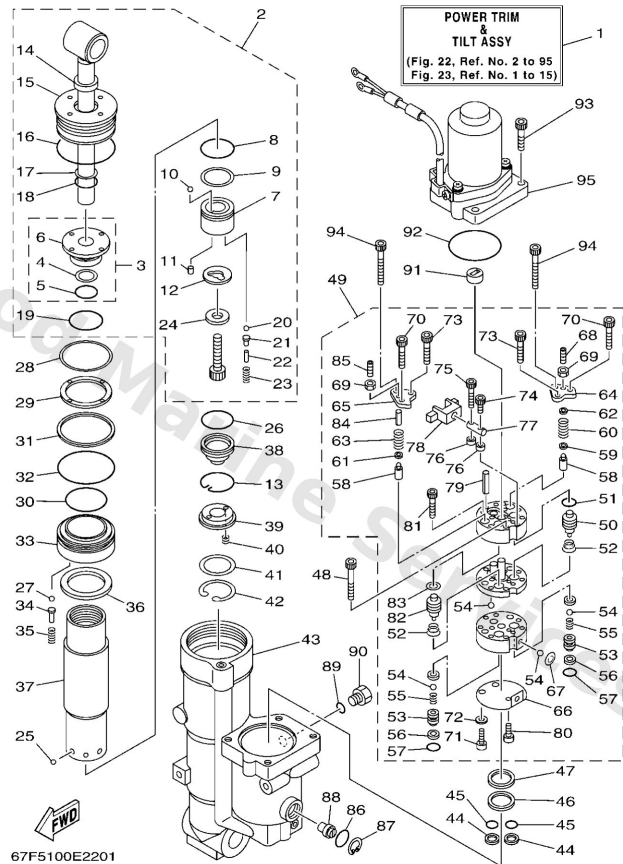
# Power Trim & Tilt Assy 1



**F5**

Ref	Part	
16	<a href="#">67F4386100</a> O-ring	<a href="#">Buy now</a>
19	<a href="#">62X4386200</a> O-ring	<a href="#">Buy now</a>
21	<a href="#">65W4386A00</a> Pin, absorber valve	<a href="#">Buy now</a>
22	<a href="#">6884386F00</a> Pin, straight	<a href="#">Buy now</a>
23	<a href="#">65W4385300</a> Spring, absorber valve	<a href="#">Buy now</a>
24	<a href="#">67F4389300</a> Washer	<a href="#">Buy now</a>
25	<a href="#">9350316003</a> Ball	<a href="#">Buy now</a>
26	<a href="#">67F4386300</a> O-ring	<a href="#">Buy now</a>
28	<a href="#">67F4389900</a> Plate stopper	<a href="#">Buy now</a>
29	<a href="#">67F4381600</a> Filter 1	<a href="#">Buy now</a>
30	<a href="#">67F4386200</a> O-ring	<a href="#">Buy now</a>
31	<a href="#">67F4387100</a> Ring, back up	<a href="#">Buy now</a>
32	<a href="#">62X4386500</a> O-ring	<a href="#">Buy now</a>
33	<a href="#">67F4388A00</a> Piston, trim	<a href="#">Buy now</a>
34	<a href="#">6T44386A00</a> Pin, absorber valve	<a href="#">Buy now</a>

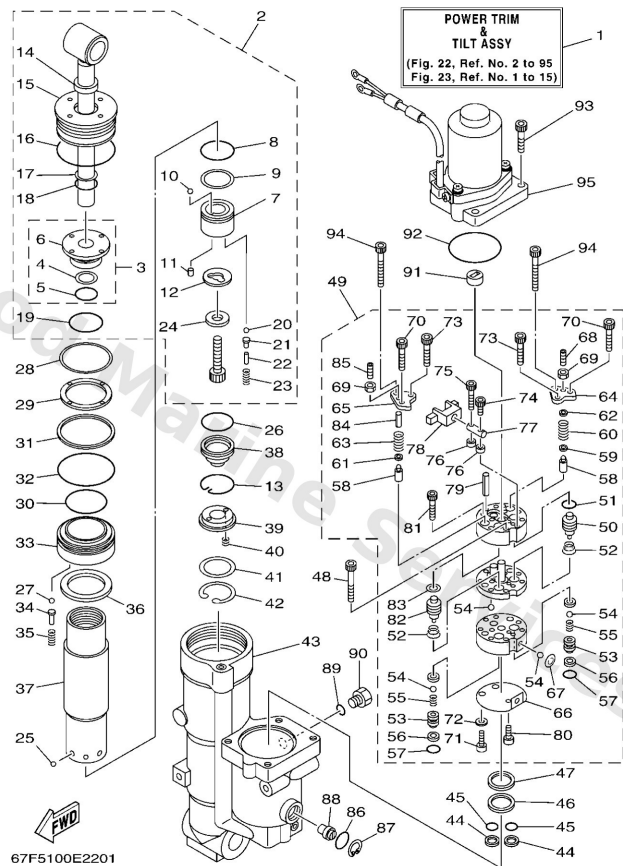
# Power Trim & Tilt Assy 1



**F5**

Ref	Part	
35	<a href="#">67F4385700</a> Spring, absorber valve	<a href="#">Buy now</a>
36	<a href="#">67F4381J00</a> Plate	<a href="#">Buy now</a>
37	<a href="#">67F2247101</a> Cylinder, shock absorber	<a href="#">Buy now</a>
38	<a href="#">67F4381B00</a> Free piston sub assembly	<a href="#">Buy now</a>
39	<a href="#">62X4389900</a> Plate stopper	<a href="#">Buy now</a>
40	<a href="#">62X4384H00</a> Spring	<a href="#">Buy now</a>
41	<a href="#">1UF2243400</a> Plate, valve 1	<a href="#">Buy now</a>
42	<a href="#">62X4387500</a> Ring, snap	<a href="#">Buy now</a>
43	<a href="#">6D84380K00</a> Cylinder, tilt sub assembly	<a href="#">Buy now</a>
44	<a href="#">6C64381700</a> Filter 2	<a href="#">Buy now</a>
45	<a href="#">69J4389J00</a> O-ring	<a href="#">Buy now</a>
46	<a href="#">6C54381600</a> Filter 1	<a href="#">Buy now</a>
47	<a href="#">6C54380G00</a> Plate	<a href="#">Buy now</a>
48	<a href="#">9131705045</a> Bolt, socket	<a href="#">Buy now</a>
49	<a href="#">6D84383000</a> Gear pump assembly	<a href="#">Buy now</a>

# Power Trim & Tilt Assy 1

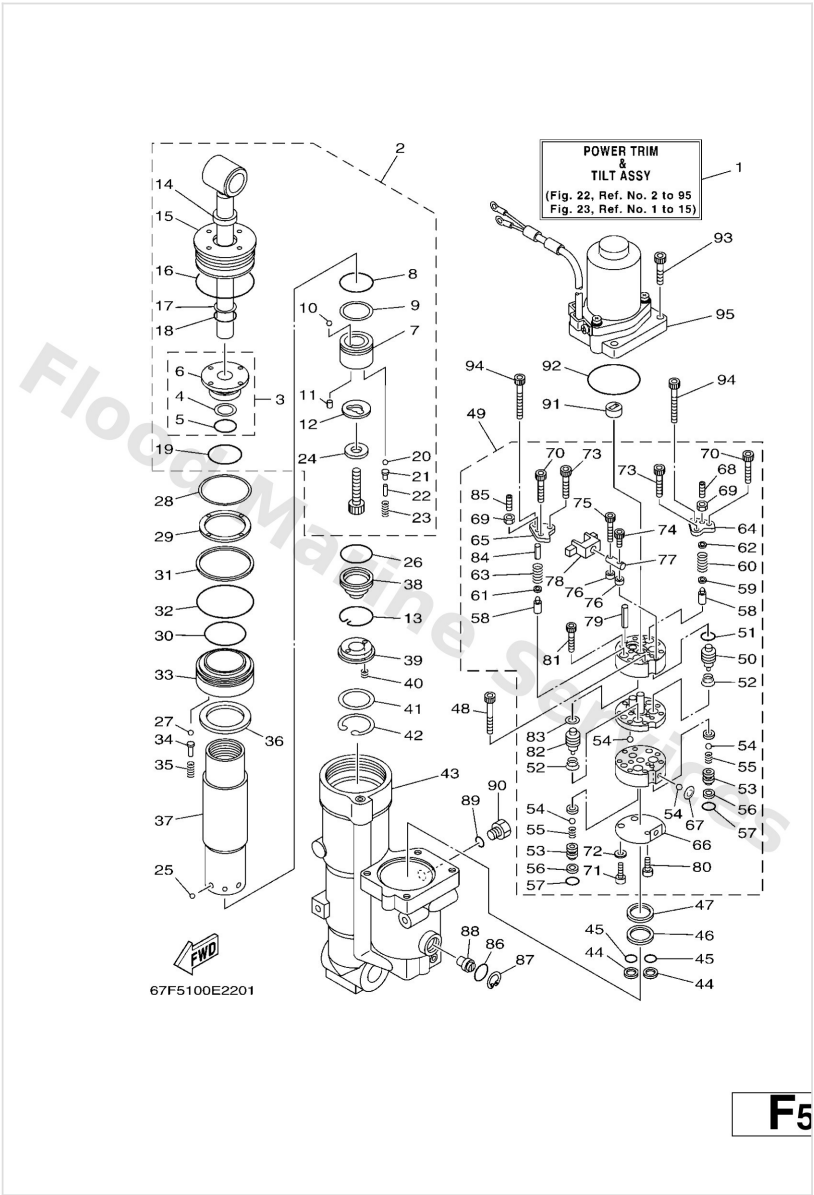


**F5**

Ref	Part	
50	<a href="#">6C64384100</a> Piston, shuttle	<a href="#">Buy now</a>
51	<a href="#">6H14388300</a> O-ring	<a href="#">Buy now</a>
52	<a href="#">6C64389400</a> Spring, shuttle return	<a href="#">Buy now</a>
53	<a href="#">6C64382E00</a> Adaptor 2	<a href="#">Buy now</a>
54	<a href="#">9350532038</a> Ball(7fk)	<a href="#">Buy now</a>
55	<a href="#">6C64385300</a> Spring, main valve	<a href="#">Buy now</a>
56	<a href="#">6C64387G00</a> Washer	<a href="#">Buy now</a>
58	<a href="#">6C54385100</a> Seat, relief valve	<a href="#">Buy now</a>
59	<a href="#">6C54389300</a> Washer	<a href="#">Buy now</a>
60	<a href="#">6D84385500</a> Spring, up relief	<a href="#">Buy now</a>
61	<a href="#">6C64389300</a> Washer	<a href="#">Buy now</a>
62	<a href="#">6C54381K00</a> Holder	<a href="#">Buy now</a>
63	<a href="#">6D84385600</a> Spring, down relief	<a href="#">Buy now</a>
64	<a href="#">6C54382K00</a> Cap, relief valve	<a href="#">Buy now</a>
65	<a href="#">6C54382L00</a> Cap, relief valve	<a href="#">Buy now</a>



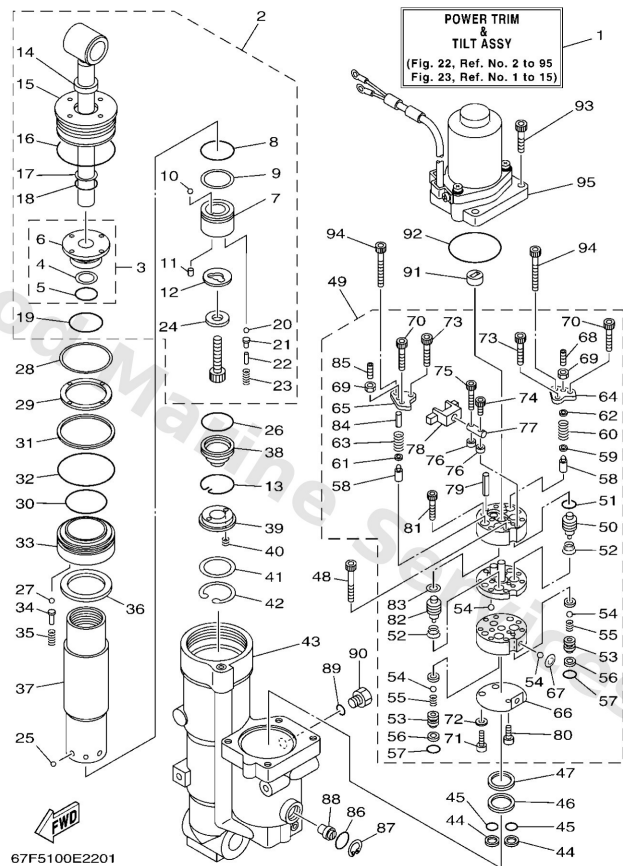
## Power Trim & Tilt Assy 1



F5

Ref	Part	
66	<a href="#">6C54389500</a> Seat, relief valve	<a href="#">Buy now</a>
67	<a href="#">6C54385400</a> Spring, manual release	<a href="#">Buy now</a>
68	<a href="#">92A0803110</a> Screw set	<a href="#">Buy now</a>
69	<a href="#">9530703600</a> Nut(7rc)	<a href="#">Buy now</a>
70	<a href="#">9131705030</a> Bolt, socket	<a href="#">Buy now</a>
71	<a href="#">6C64387800</a> Bolt, socket	<a href="#">Buy now</a>
72	<a href="#">62Y4387G00</a> Washer	<a href="#">Buy now</a>
73	<a href="#">9131704030</a> Bolt	<a href="#">Buy now</a>
74	<a href="#">9131703016</a> Bolt	<a href="#">Buy now</a>
75	<a href="#">6C64388E00</a> Plug, taper screw	<a href="#">Buy now</a>
76	<a href="#">6C64388F00</a> Spacer	<a href="#">Buy now</a>
77	<a href="#">6C64386G00</a> Pin, straight 2	<a href="#">Buy now</a>
78	<a href="#">6C64386E00</a> Lever 1	<a href="#">Buy now</a>
79	<a href="#">9160950028</a> Pin spring (am2)	<a href="#">Buy now</a>
80	<a href="#">9131703005</a> Bolt Socket	<a href="#">Buy now</a>

# Power Trim & Tilt Assy 1

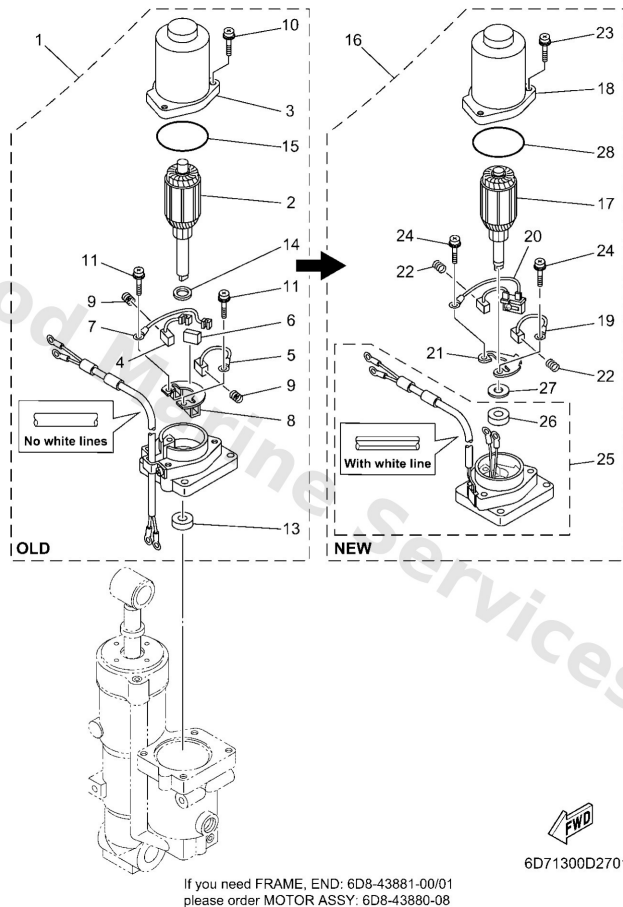


67F5100E2201

**F5**

Ref	Part	
81	<a href="#">9131705025</a> Bolt, socket	<a href="#">Buy now</a>
82	<a href="#">6C54384100</a> Piston, shuttle	<a href="#">Buy now</a>
83	<a href="#">6C54387200</a> Ring, back up	<a href="#">Buy now</a>
84	<a href="#">6D84381G00</a> Pin 1	<a href="#">Buy now</a>
85	<a href="#">92A0803012</a> Screw set	<a href="#">Buy now</a>
87	<a href="#">6H14387500</a> Ring, snap	<a href="#">Buy now</a>
88	<a href="#">6D84384500</a> Screw, manual release	<a href="#">Buy now</a>
89	<a href="#">9321009165</a> O-ring	<a href="#">Buy now</a>
90	<a href="#">6H14382900</a> Plug, reservoir	<a href="#">Buy now</a>
91	<a href="#">6C54383100</a> Connector, shaft	<a href="#">Buy now</a>
92	<a href="#">9321064488</a> 93210-64488	<a href="#">Buy now</a>
93	<a href="#">65W4388800</a> Bolt, hexagon socket head(1jk)	<a href="#">Buy now</a>
94	<a href="#">9131705050</a> Bolt, socket	<a href="#">Buy now</a>
95	<a href="#">6D84388000</a> Motor assembly (with connector) <b>REFER TO FIG.23</b>	<a href="#">Buy now</a>

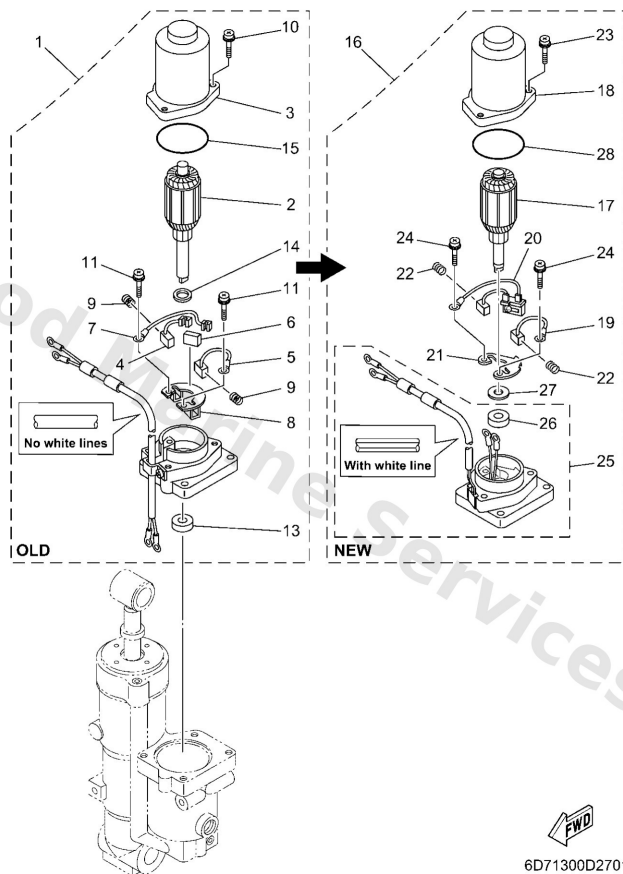
## Power Trim & Tilt Assy 2



**A5**

Ref	Part	
1	<a href="#">6D84388000</a> Motor assembly (with connector)	<a href="#">Buy now</a>
2	<a href="#">6D84380500</a> Armature assembly	<a href="#">Buy now</a>
3	<a href="#">6D84380400</a> Stator assembly	<a href="#">Buy now</a>
4	<a href="#">6H14389111</a> Brush 1	<a href="#">Buy now</a>
5	<a href="#">6H14389211</a> Brush 2	<a href="#">Buy now</a>
6	<a href="#">6H18218110</a> Circuit breaker comp.	<a href="#">Buy now</a>
7	<a href="#">62X4380700</a> Wire sub assembly	<a href="#">Buy now</a>
8	<a href="#">6H14380F11</a> Plate, brush holder	<a href="#">Buy now</a>
9	<a href="#">62X4386K00</a> Spring, brush	<a href="#">Buy now</a>
10	<a href="#">9798005225</a> Screw, with washer	<a href="#">Buy now</a>
11	<a href="#">9760704216</a> Screw, pan head with washer	<a href="#">Buy now</a>
13	<a href="#">6H14388211</a> Oil seal	<a href="#">Buy now</a>
14	<a href="#">90201121J9</a> Washer, plane (xd1)	<a href="#">Buy now</a>
15	<a href="#">93210554A9</a> O-ring	<a href="#">Buy now</a>
16	<a href="#">6D84388008</a> Motor assembly (with connector)	<a href="#">Buy now</a>

## Power Trim & Tilt Assy 2

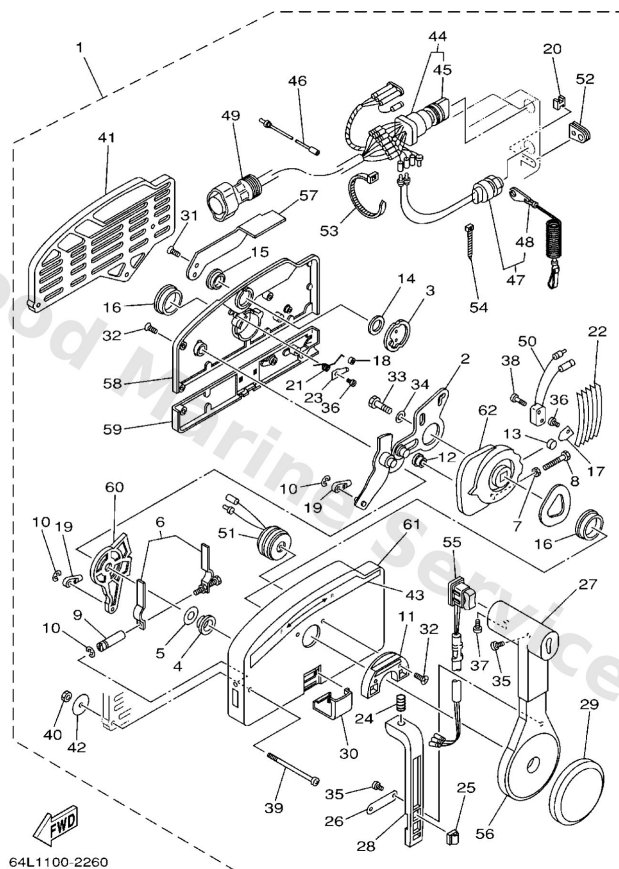


If you need FRAME, END: 6D8-43881-00/01  
please order MOTOR ASSY: 6D8-43880-08

**A5**

Ref	Part	
17	<a href="#">6D84380502</a> -	<a href="#">Buy now</a>
18	<a href="#">6EK4380411</a> Stator assembly	<a href="#">Buy now</a>
19	<a href="#">6EK4389200</a> Brush 2	<a href="#">Buy now</a>
20	<a href="#">63P8218120</a> Circuit breaker comp.	<a href="#">Buy now</a>
21	<a href="#">6EK4380F00</a> Plate, brush holder	<a href="#">Buy now</a>
23	<a href="#">63P4387910</a> Screw, with washer	<a href="#">Buy now</a>
24	<a href="#">9760204316</a> Screw, pan head with washer	<a href="#">Buy now</a>
25	<a href="#">6D84388109</a> Frame, End	<a href="#">Buy now</a>
26	<a href="#">6LH4388200</a> Oil seal	<a href="#">Buy now</a>
27	<a href="#">9020614086</a> Washer, wave(6t4)	<a href="#">Buy now</a>
28	<a href="#">6EK4386201</a> O-ring	<a href="#">Buy now</a>

# Remote Control Assy

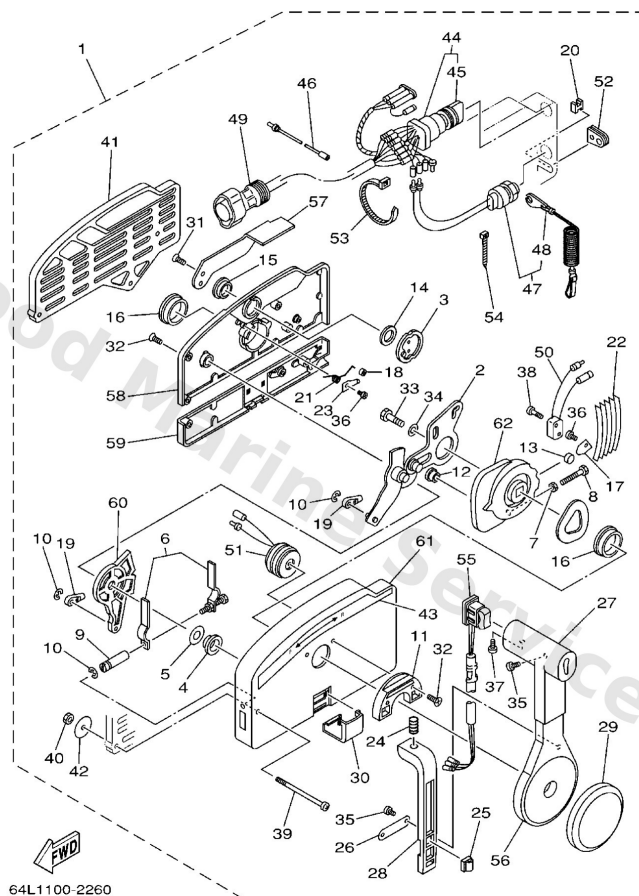


64L1100-2260

C4

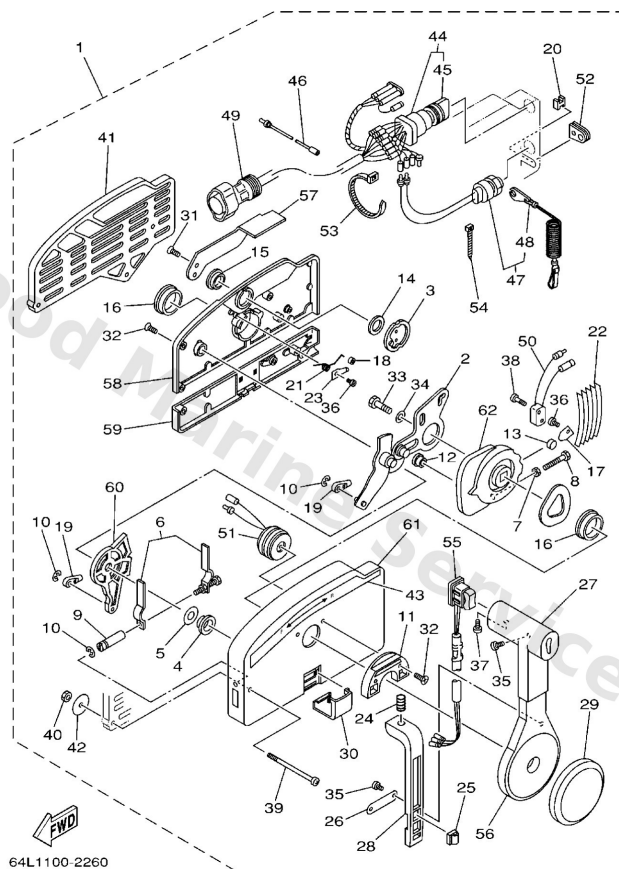
Ref	Part	
1	<a href="#">7034820517</a> Remote control assembly (10p, ptt) AP WITH PT/T SW.	<a href="#">Buy now</a>
2	<a href="#">7034826101</a> Arm, throttle	<a href="#">Buy now</a>
3	<a href="#">7034815300</a> Shaft, free accel.	<a href="#">Buy now</a>
4	<a href="#">7034823500</a> Bushing	<a href="#">Buy now</a>
5	<a href="#">7034826800</a> Spacer 3	<a href="#">Buy now</a>
6	<a href="#">7034826400</a> Throttle, friction	<a href="#">Buy now</a>
7	<a href="#">9538005600</a> Nut, hexagon (663)	<a href="#">Buy now</a>
8	<a href="#">9738005025</a> Bolt	<a href="#">Buy now</a>
9	<a href="#">7034826500</a> Shaft Friction	<a href="#">Buy now</a>
10	<a href="#">9343006024</a> Circlip (701)	<a href="#">Buy now</a>
11	<a href="#">7034824500</a> Plate, lock	<a href="#">Buy now</a>
12	<a href="#">7034825200</a> Roller, cam	<a href="#">Buy now</a>
13	<a href="#">7014824800</a> Roller, free accel	<a href="#">Buy now</a>
14	<a href="#">7034819800</a> Washer, wave 3	<a href="#">Buy now</a>
15	<a href="#">7034824300</a> Bushing 3	<a href="#">Buy now</a>

# Remote Control Assy



Ref	Part	
16	<a href="#">7034823600</a> Bushing	<a href="#">Buy now</a>
17	<a href="#">7034818900</a> Retainer	<a href="#">Buy now</a>
18	<a href="#">7034823400</a> Roller, detent	<a href="#">Buy now</a>
19	<a href="#">7034834501</a> Cable end, remote control 2	<a href="#">Buy now</a>
20	<a href="#">7034835800</a> Anchor, cable	<a href="#">Buy now</a>
21	<a href="#">7034824400</a> Spring, free accel.	<a href="#">Buy now</a>
22	<a href="#">7034823800</a> Spring, detent	<a href="#">Buy now</a>
23	<a href="#">7034824600</a> Spacer 1	<a href="#">Buy now</a>
24	<a href="#">7034822700</a> Spring, neutral lock	<a href="#">Buy now</a>
25	<a href="#">7038259400</a> Clamp WITH PT/T SW.	<a href="#">Buy now</a>
26	<a href="#">7034822600</a> Plate, stopper	<a href="#">Buy now</a>
27	<a href="#">7034822200</a> Grip, control lever SINGLE	<a href="#">Buy now</a>
28	<a href="#">7034822300</a> Lock, neutral	<a href="#">Buy now</a>
29	<a href="#">7034822500</a> Cover	<a href="#">Buy now</a>
30	<a href="#">7034821900</a> Cover, lead	<a href="#">Buy now</a>

# Remote Control Assy



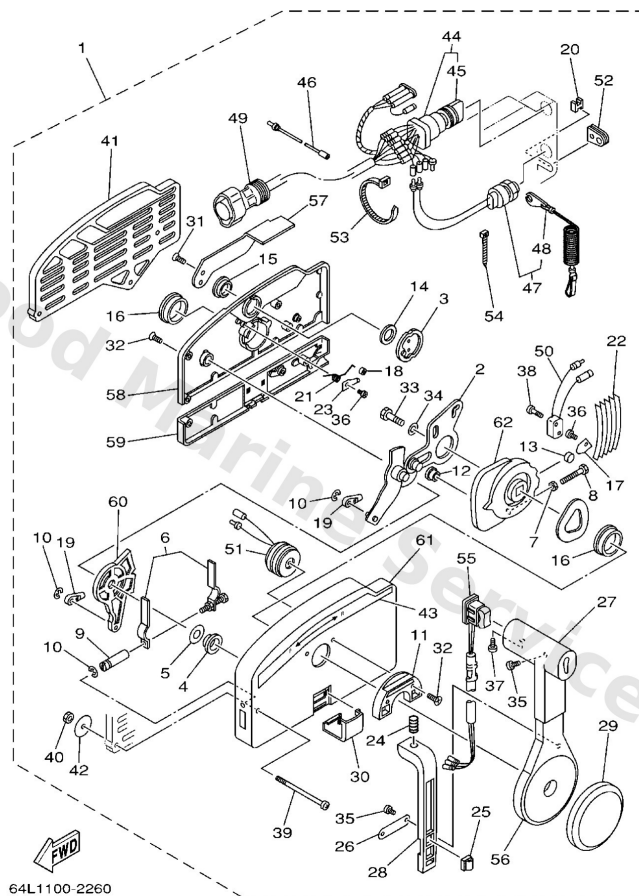
64L1100-2260

C4

Ref	Part	
31	<a href="#">7034828100</a> Screw, flat head	<a href="#">Buy now</a>
32	<a href="#">7034828200</a> Screw	<a href="#">Buy now</a>
33	<a href="#">9738008030</a> Bolt, hexagon (fj1)	<a href="#">Buy now</a>
34	<a href="#">9299008600</a> Washer, plain (663)	<a href="#">Buy now</a>
35	<a href="#">9858004010</a> Screw, pan head (e56)	<a href="#">Buy now</a>
36	<a href="#">9858004006</a> Screw, pan head (7h3)	<a href="#">Buy now</a>
37	<a href="#">9858005010</a> Screw, pan head(62x)	<a href="#">Buy now</a>
38	<a href="#">9858003015</a> Screw, pan head (n151)	<a href="#">Buy now</a>
39	<a href="#">7034829110</a> Screw	<a href="#">Buy now</a>
40	<a href="#">9538006600</a> Nut(661)	<a href="#">Buy now</a>
41	<a href="#">7034829310</a> Spacer, remote control <b>SINGLE</b>	<a href="#">Buy now</a>
42	<a href="#">7014828700</a> Washer 1	<a href="#">Buy now</a>
43	<a href="#">7034821500</a> Graphic	<a href="#">Buy now</a>
44	<a href="#">7038251043</a> Main switch assembly	<a href="#">Buy now</a>
45	<a href="#">7038257700</a> Cap, key	<a href="#">Buy now</a>



# Remote Control Assy

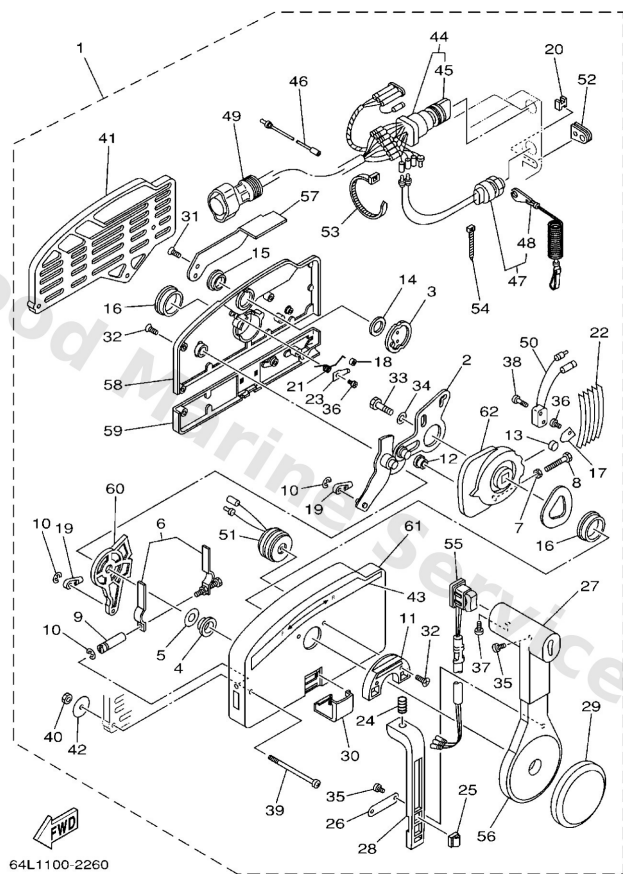


C4

Ref	Part	
46	<a href="#">7038253100</a> Wire, lead	<a href="#">Buy now</a>
47	<a href="#">6888257501</a> Engine stop switch assembly	<a href="#">Buy now</a>
48	<a href="#">6828255600</a> Lanyard, stop switch	<a href="#">Buy now</a>
49	<a href="#">6888258A20</a> 10p main harness mec 2m (6ft) L)5M (10P)	<a href="#">Buy now</a>
50	<a href="#">7038254000</a> Neutral switch assembly	<a href="#">Buy now</a>
51	<a href="#">7038338302</a> Buzzer	<a href="#">Buy now</a>
52	<a href="#">7034828400</a> Grommet	<a href="#">Buy now</a>
53	<a href="#">7038259100</a> Band	<a href="#">Buy now</a>
54	<a href="#">7038259200</a> Band	<a href="#">Buy now</a>
55	<a href="#">7038256302</a> Trim & tilt switch assembly WITH PT/T SW.	<a href="#">Buy now</a>
56	<a href="#">7034822100</a> Grip	<a href="#">Buy now</a>
57	<a href="#">7034815200</a> Knob, free accel	<a href="#">Buy now</a>
58	<a href="#">7034821200</a> Rear housing	<a href="#">Buy now</a>
59	<a href="#">7034821300</a> Back, panel	<a href="#">Buy now</a>
60	<a href="#">7034827100</a> Arm, shift	<a href="#">Buy now</a>



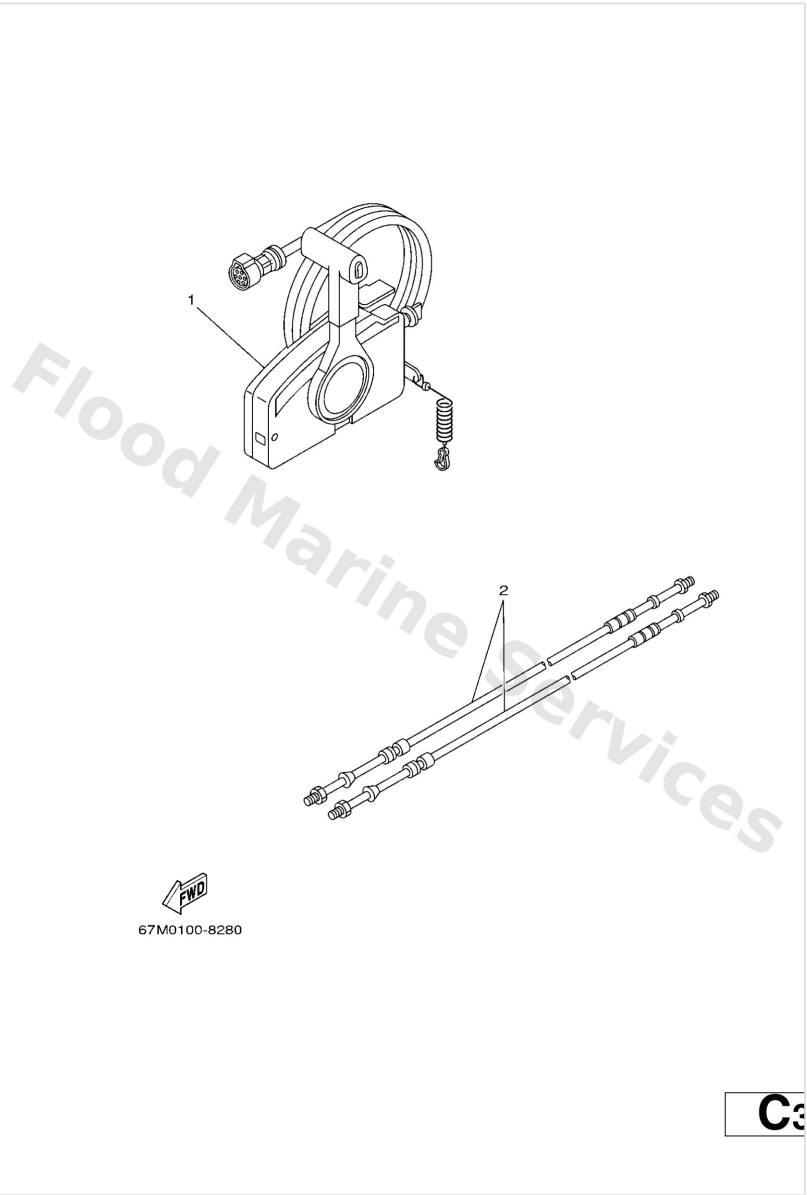
# Remote Control Assy



C4

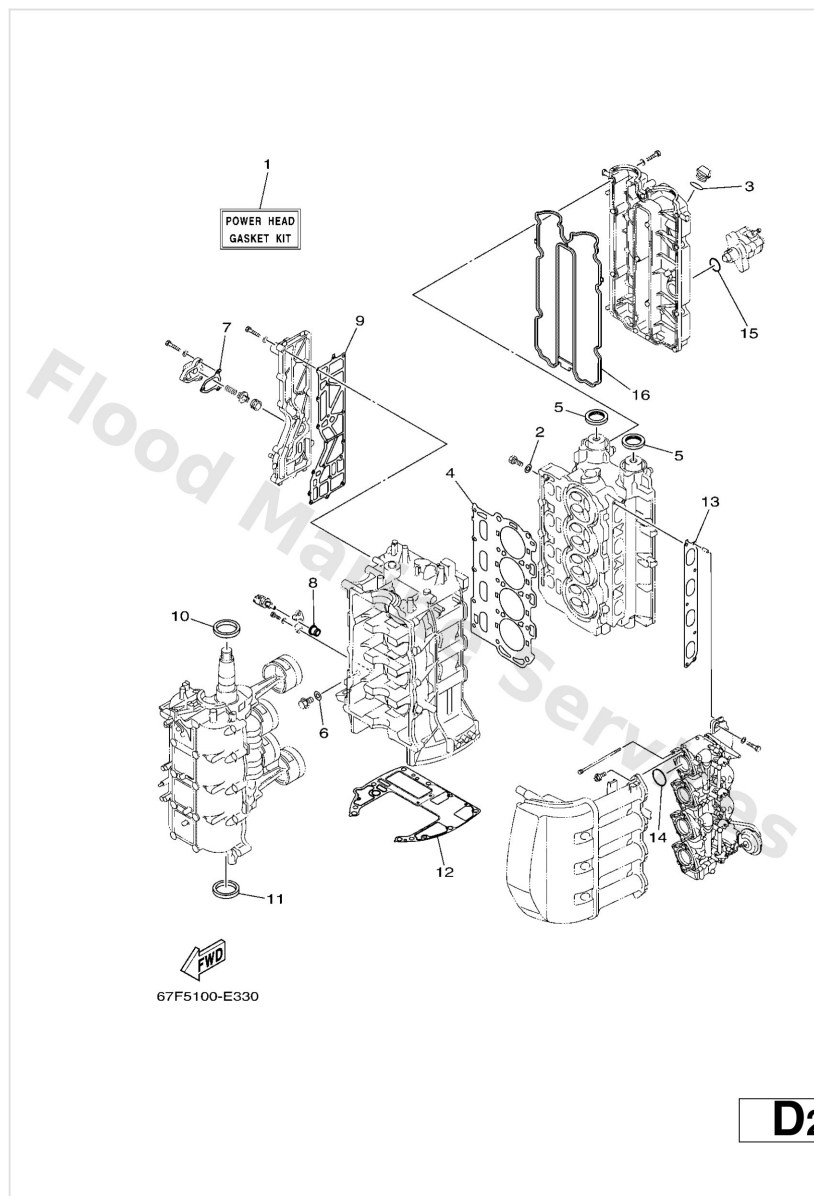
Ref	Part	
61	<a href="#">7034821101</a> Housing,1	<a href="#">Buy now</a>
62	<a href="#">7034823200</a> Drive gear	<a href="#">Buy now</a>

# Remote Control Box



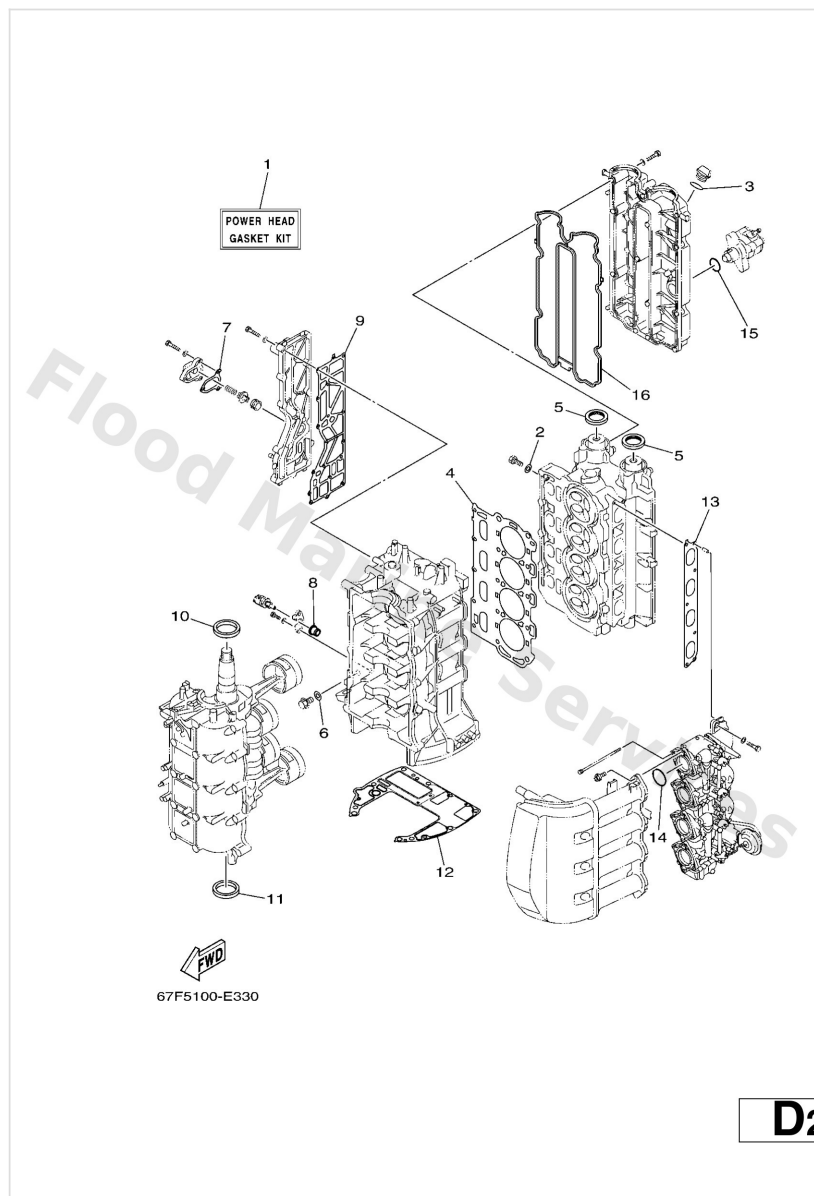
Ref	Part	
1	<a href="#">7034820517</a> Remote control assembly (10p, ptt) AP WITH PT/T SW.	<a href="#">Buy now</a>
2	<a href="#">7014832040</a> Cable, Remote Control L=19F UR	<a href="#">Buy now</a>
2	<a href="#">7014832050</a> Cable, Remote Control L=15F UR	<a href="#">Buy now</a>
2	<a href="#">7014832060</a> Cable, Remote Control L=16F UR	<a href="#">Buy now</a>
2	<a href="#">7014832080</a> Cable, Remote Control L=17F UR	<a href="#">Buy now</a>
2	<a href="#">7014835000</a> Cable, Remote Control L=21F UR	<a href="#">Buy now</a>

# Repair Kit 1



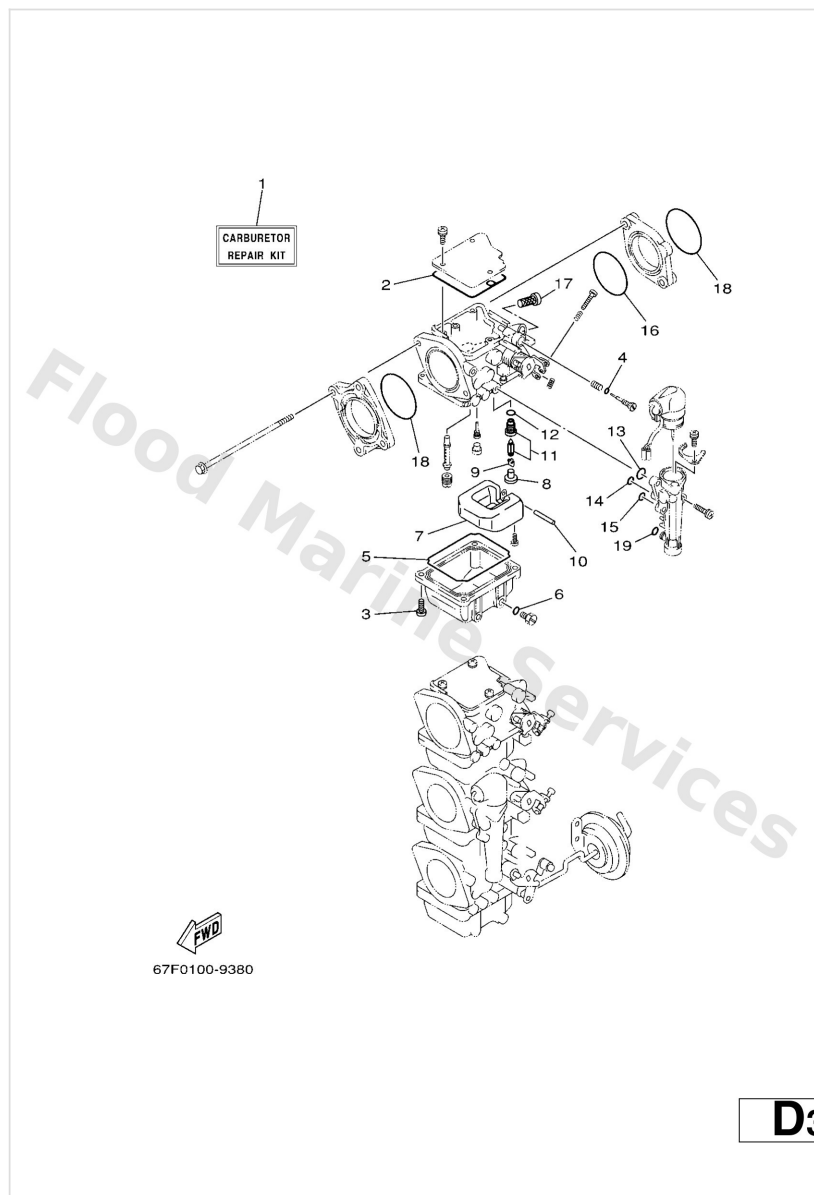
Ref	Part	
1	<a href="#">67FW000104</a> Power Head Gasket Kit	<a href="#">Buy now</a>
2	<a href="#">9043008143</a> Gasket (256-11198-00)	<a href="#">Buy now</a>
3	<a href="#">9321024M79</a> O-ring	<a href="#">Buy now</a>
4	<a href="#">67F1118102</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
5	<a href="#">9310238M59</a> Oil seal	<a href="#">Buy now</a>
6	<a href="#">9043014115</a> Gasket (663)	<a href="#">Buy now</a>
7	<a href="#">67F12435A0</a> Gasket	<a href="#">Buy now</a>
8	<a href="#">68V8575300</a> Gasket, sender unit	<a href="#">Buy now</a>
9	<a href="#">6D841114A0</a> Gasket, exhaust outer cover	<a href="#">Buy now</a>
10	<a href="#">9310248009</a> Oil seal	<a href="#">Buy now</a>
11	<a href="#">9310148002</a> Oil seal	<a href="#">Buy now</a>
12	<a href="#">68V1135100</a> Gasket, cylinder	<a href="#">Buy now</a>
13	<a href="#">67F1364500</a> Gasket, manifold 1	<a href="#">Buy now</a>
14	<a href="#">9321041MJ2</a> O-ring	<a href="#">Buy now</a>
15	<a href="#">9321030682</a> O-ring (371)	<a href="#">Buy now</a>

# Repair Kit 1



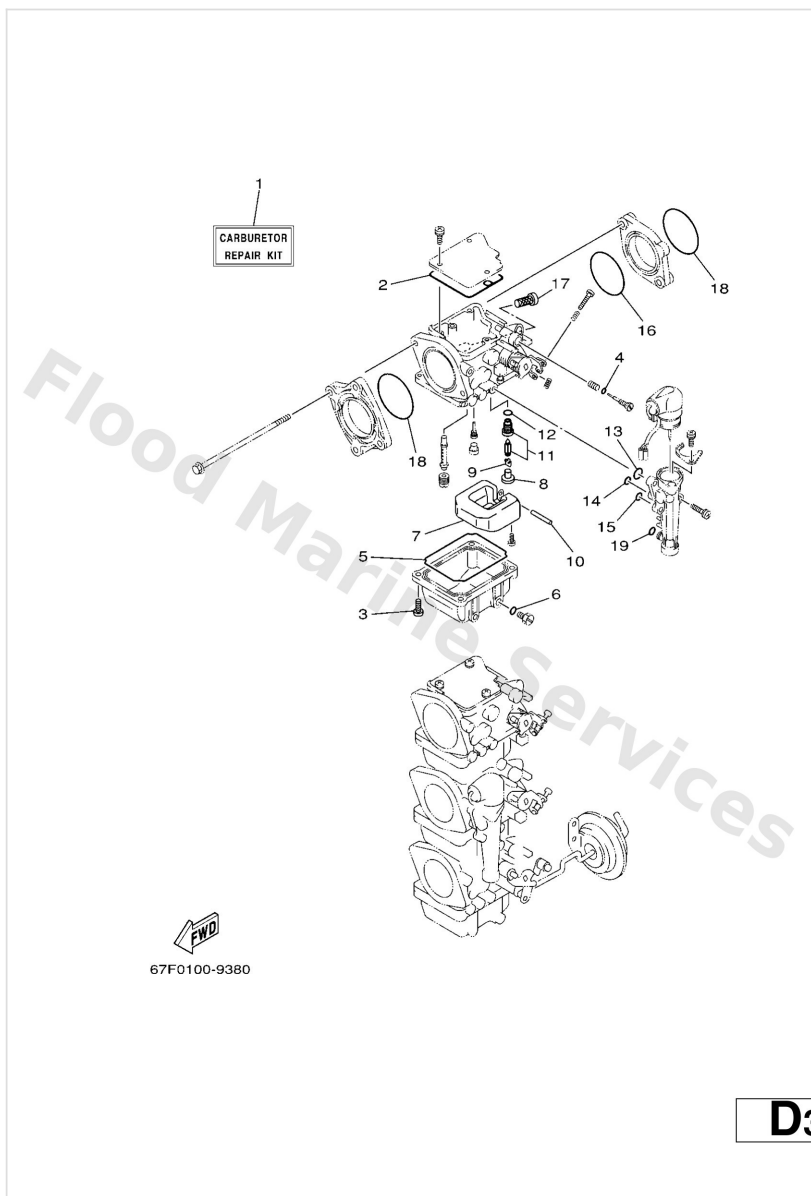
Ref	Part	
16	<a href="#">6D81135601</a> Seal, cylinder 2	<a href="#">Buy now</a>

## Repair Kit 2



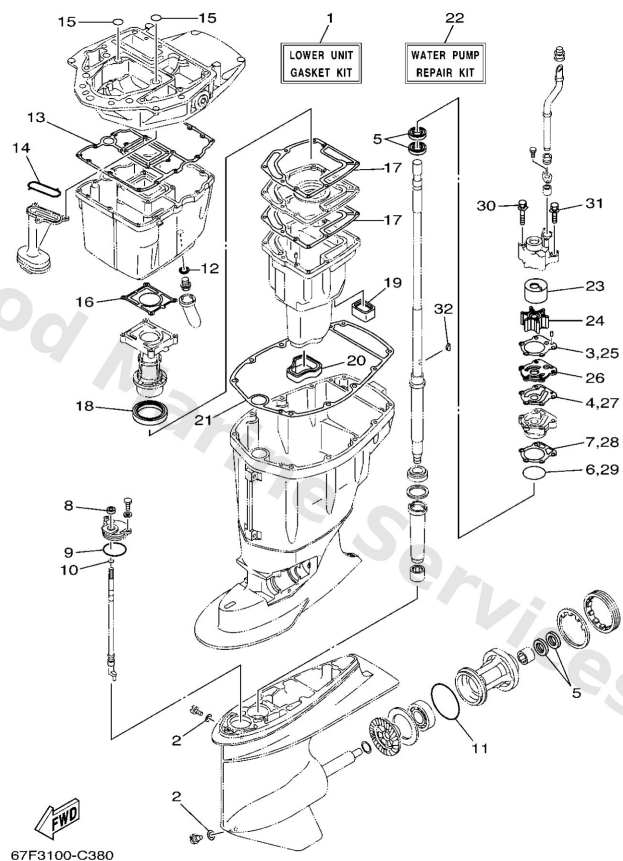
Ref	Part	
1	<a href="#">67FW009302</a> Carburetor repair kit	<a href="#">Buy now</a>
2	<a href="#">67F1414700</a> Gasket	<a href="#">Buy now</a>
3	<a href="#">9798004114</a> Screw, pan head(ga5)	<a href="#">Buy now</a>
4	<a href="#">67F1439700</a> O-ring	<a href="#">Buy now</a>
5	<a href="#">67F1498400</a> Gasket, float chamber	<a href="#">Buy now</a>
6	<a href="#">9321004230</a> O-ring (371)	<a href="#">Buy now</a>
7	<a href="#">6H41498501</a> Float	<a href="#">Buy now</a>
8	<a href="#">6761418600</a> Pin, valve	<a href="#">Buy now</a>
9	<a href="#">67F1415900</a> Clip	<a href="#">Buy now</a>
10	<a href="#">6H41454800</a> Pin, float arm	<a href="#">Buy now</a>
11	<a href="#">60C1459002</a> Needle valve assembly	<a href="#">Buy now</a>
12	<a href="#">9321004228</a> O-ring (371)	<a href="#">Buy now</a>
13	<a href="#">67F1439800</a> O-ring	<a href="#">Buy now</a>
14	<a href="#">67F1439810</a> O-ring	<a href="#">Buy now</a>
15	<a href="#">67F1439820</a> O-ring	<a href="#">Buy now</a>

## Repair Kit 2



Ref	Part	
16	<a href="#">67F1423900</a> Seal	<a href="#">Buy now</a>
17	<a href="#">67F1437101</a> Element, filter	<a href="#">Buy now</a>
18	<a href="#">9321040M10</a> O-ring (682)	<a href="#">Buy now</a>
19	<a href="#">67F1439830</a> O-ring	<a href="#">Buy now</a>

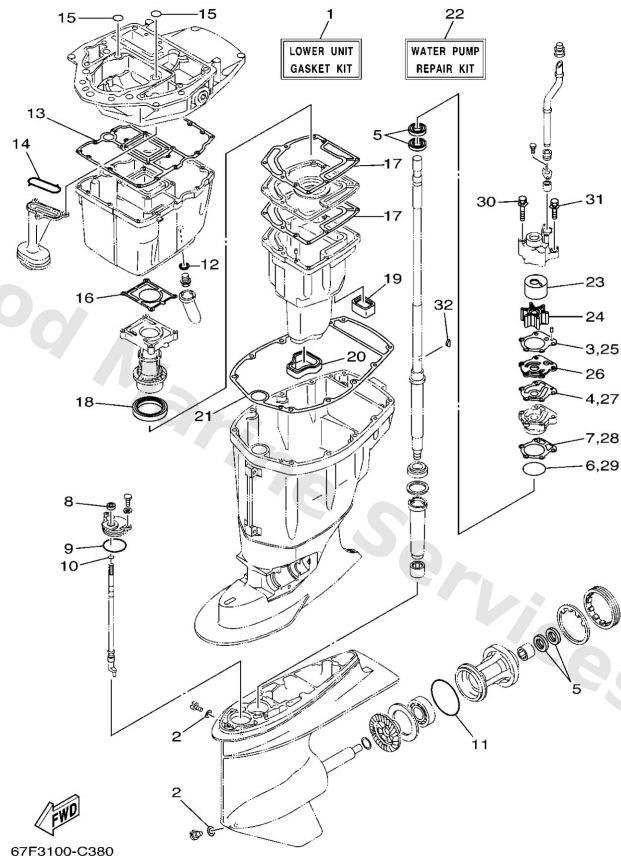
## Repair Kit 3



D4

Ref	Part	
1	<a href="#">67FW000121</a> Lower unit gasket kit	<a href="#">Buy now</a>
2	<a href="#">9043008020</a> Gasket	<a href="#">Buy now</a>
3	<a href="#">68844315A0</a> Gasket,water pump 1	<a href="#">Buy now</a>
4	<a href="#">68844324A0</a> Gasket,cartridge Outer plate	<a href="#">Buy now</a>
5	<a href="#">9310125M03</a> Oil seal	<a href="#">Buy now</a>
6	<a href="#">9321046044</a> O-ring	<a href="#">Buy now</a>
7	<a href="#">68844316A0</a> Gasket,water pump 2	<a href="#">Buy now</a>
8	<a href="#">9310609014</a> Oil seal	<a href="#">Buy now</a>
9	<a href="#">9321049046</a> O-ring (620)	<a href="#">Buy now</a>
10	<a href="#">9321007003</a> O-ring (11m)	<a href="#">Buy now</a>
11	<a href="#">9321086M39</a> O-ring (6e5)	<a href="#">Buy now</a>
12	<a href="#">9043014M09</a> Gasket	<a href="#">Buy now</a>
13	<a href="#">68V1531200</a> Gasket, oil pan	<a href="#">Buy now</a>
14	<a href="#">67F1341500</a> Seal, oil strainer	<a href="#">Buy now</a>
15	<a href="#">9321019MJ1</a> O-ring	<a href="#">Buy now</a>

## Repair Kit 3

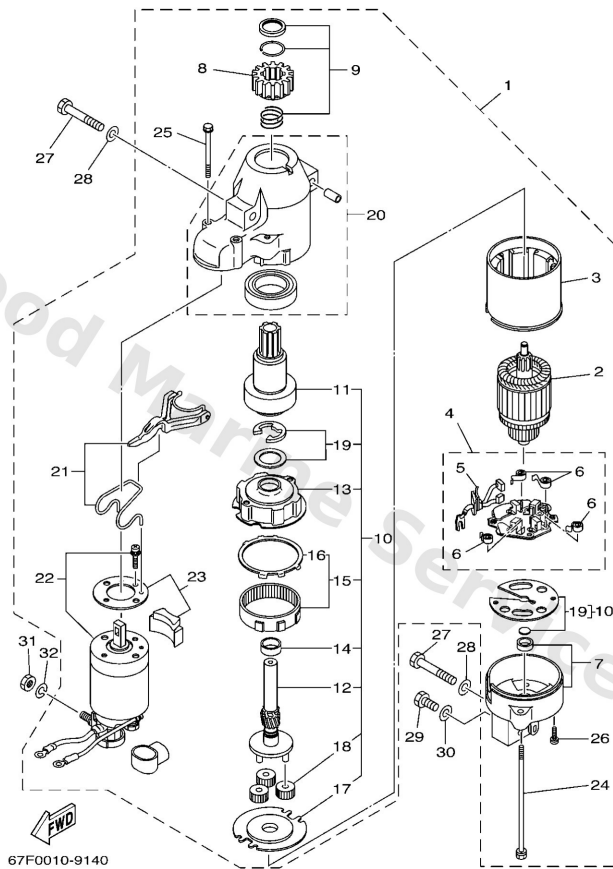


D4

Ref	Part	
16	<a href="#">67F41133A1</a> Gasket, exhaust manifold 1	<a href="#">Buy now</a>
17	<a href="#">67F41134A0</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
18	<a href="#">67F4113800</a> Seal, ext. 1	<a href="#">Buy now</a>
19	<a href="#">67F4512700</a> Seal	<a href="#">Buy now</a>
20	<a href="#">67F4512300</a> Gasket, muffler	<a href="#">Buy now</a>
21	<a href="#">67F4511300</a> Gasket, upper casing	<a href="#">Buy now</a>
22	<a href="#">67FW007800</a> Water pump repair kit	<a href="#">Buy now</a>
23	<a href="#">67F4432200</a> Insert, cartridge	<a href="#">Buy now</a>
24	<a href="#">67F4435200</a> Impeller	<a href="#">Buy now</a>
26	<a href="#">67F4432300</a> Outer plate, cartridge	<a href="#">Buy now</a>
30	<a href="#">9011908M87</a> Bolt, with washer	<a href="#">Buy now</a>
31	<a href="#">9011908M13</a> Bolt, with washer(6h0)	<a href="#">Buy now</a>
32	<a href="#">9028004M04</a> Key, woodruff (688)	<a href="#">Buy now</a>



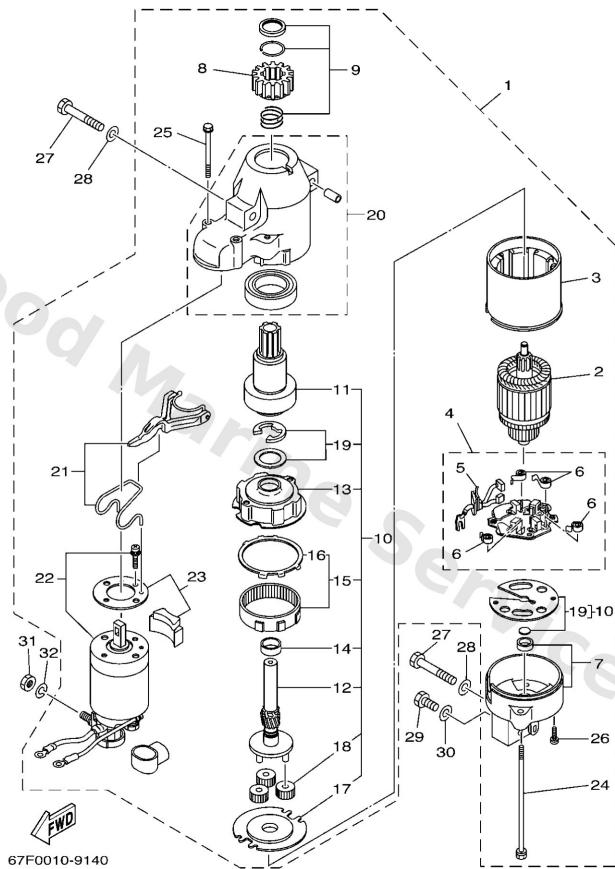
# Starting Motor



**E1**

Ref	Part	
1	<a href="#">67F8180002</a> Starting motor assembly	<a href="#">Buy now</a>
2	<a href="#">67F8185000</a> Armature assembly	<a href="#">Buy now</a>
3	<a href="#">67F8181000</a> Stator assembly	<a href="#">Buy now</a>
4	<a href="#">68F8184000</a> Brush holder assembly	<a href="#">Buy now</a>
5	<a href="#">67F8180100</a> Brush set	<a href="#">Buy now</a>
6	<a href="#">67F8181300</a> Spring, brush	<a href="#">Buy now</a>
7	<a href="#">67F8182000</a> Rear bracket assembly	<a href="#">Buy now</a>
8	<a href="#">67F8180800</a> Pinion assembly	<a href="#">Buy now</a>
9	<a href="#">67F8185700</a> Pinion stopper set	<a href="#">Buy now</a>
10	<a href="#">67F8180700</a> Gear assembly, starting motor	<a href="#">Buy now</a>
11	<a href="#">67F8183200</a> Clutch, over run	<a href="#">Buy now</a>
12	<a href="#">67F8183600</a> Shaft, pinion	<a href="#">Buy now</a>
13	<a href="#">67F8182100</a> Bracket, center 1	<a href="#">Buy now</a>
14	<a href="#">67F8184100</a> Bearing	<a href="#">Buy now</a>
15	<a href="#">67F8189100</a> Gear, ring	<a href="#">Buy now</a>

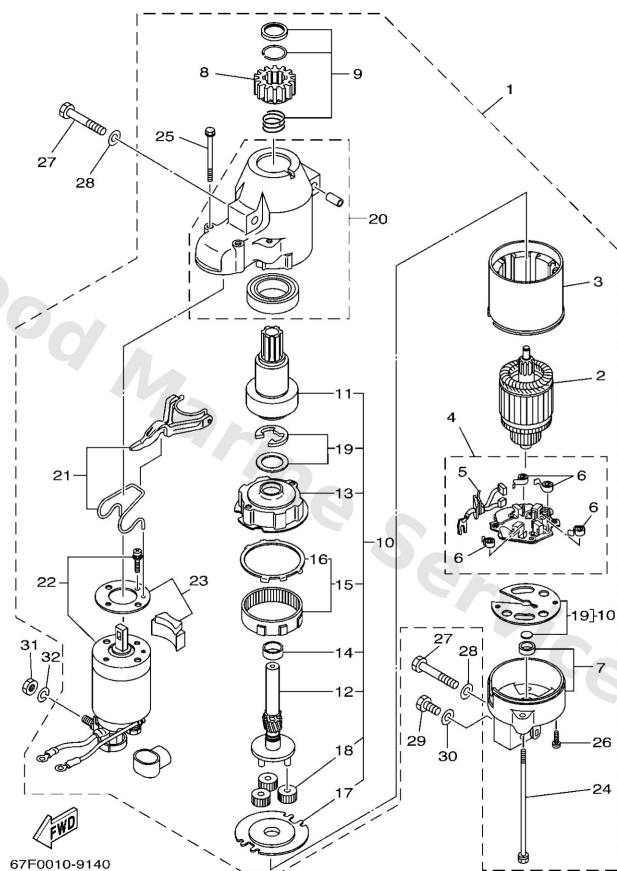
# Starting Motor



**E1**

Ref	Part	
16	<a href="#">67F8183R00</a> Gasket	<a href="#">Buy now</a>
17	<a href="#">67F8183000</a> Bracket, center 2	<a href="#">Buy now</a>
18	<a href="#">60V8183T00</a> Gear, idler	<a href="#">Buy now</a>
19	<a href="#">67F8180900</a> Washer kit	<a href="#">Buy now</a>
20	<a href="#">67F8184200</a> Cover	<a href="#">Buy now</a>
21	<a href="#">67F8183900</a> Lever assembly	<a href="#">Buy now</a>
22	<a href="#">67F8194101</a> Starter Relay assembly	<a href="#">Buy now</a>
23	<a href="#">67F8186900</a> Cover, dust	<a href="#">Buy now</a>
24	<a href="#">6K78182610</a> Bolt	<a href="#">Buy now</a>
25	<a href="#">67F8182800</a> Bolt 2	<a href="#">Buy now</a>
26	<a href="#">67F8184600</a> Screw	<a href="#">Buy now</a>
27	<a href="#">9701308045</a> Bolt	<a href="#">Buy now</a>
28	<a href="#">9290308600</a> Washer, plain (663)	<a href="#">Buy now</a>
29	<a href="#">9701308016</a> Bolt, hexagon	<a href="#">Buy now</a>
31	<a href="#">9533308600</a> Nut(612)	<a href="#">Buy now</a>

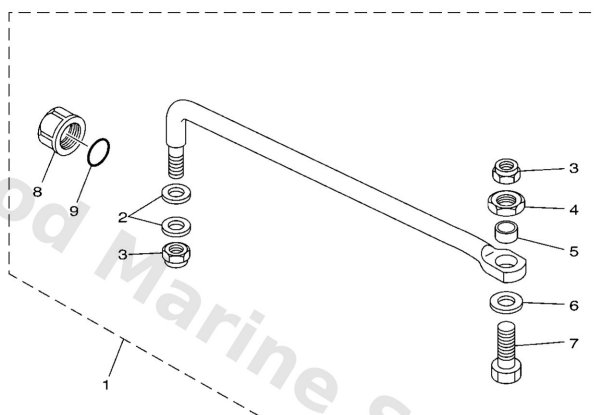
# Starting Motor



E1

Ref	Part	
32	<a href="#">9290308100</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>

# Steering Guide

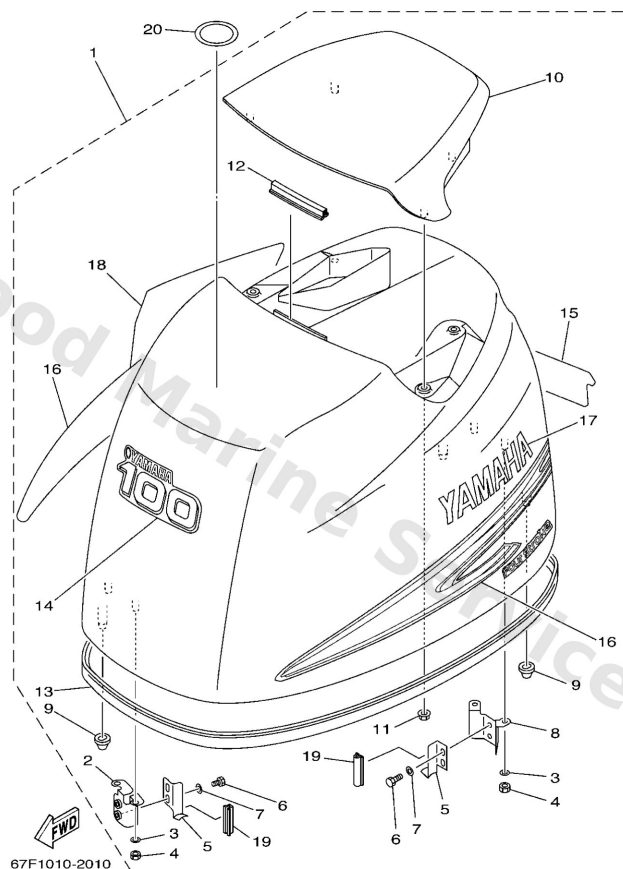


67F0010-9250

C2

Ref	Part	
1	<a href="#">67F6135000</a> Steering guide attachment kit AP	<a href="#">Buy now</a>
2	<a href="#">9020110M20</a> Washer, plate (663)	<a href="#">Buy now</a>
3	<a href="#">9018509M01</a> Nut, nylon (663)	<a href="#">Buy now</a>
4	<a href="#">9017009M03</a> Nut (689)	<a href="#">Buy now</a>
5	<a href="#">9038710M42</a> Coller (688)	<a href="#">Buy now</a>
6	<a href="#">9020110M63</a> Washer, plate	<a href="#">Buy now</a>
7	<a href="#">9010109M01</a> Bolt(62x)	<a href="#">Buy now</a>
8	<a href="#">6E54314501</a> Cap, clamp bracket	<a href="#">Buy now</a>
9	<a href="#">9321016275</a> O-ring	<a href="#">Buy now</a>

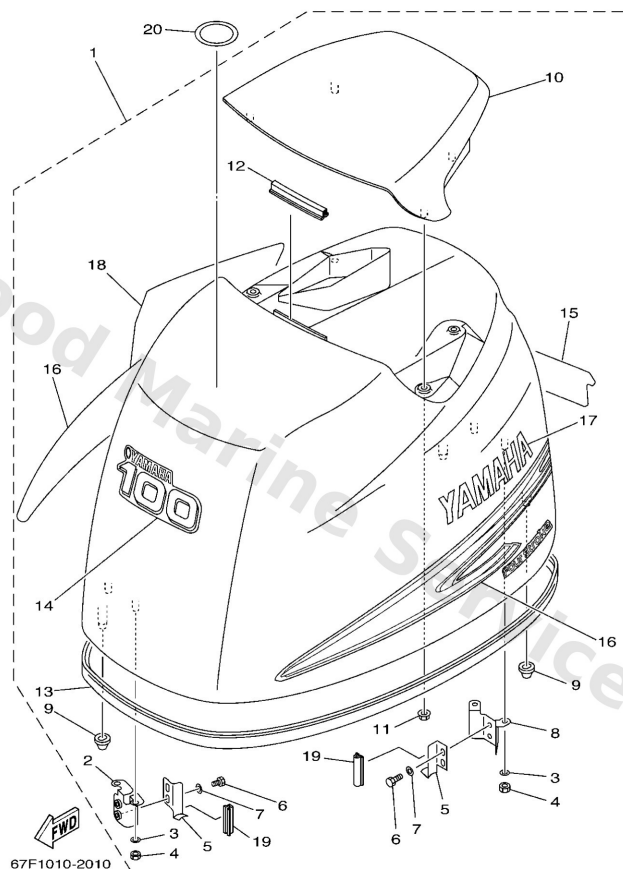
## Top Cowling



**A4**

Ref	Part	
1	<a href="#">67F42610114D</a> Top Cowling assembly	<a href="#">Buy now</a>
1	<a href="#">67G42610114D</a> -	<a href="#">Buy now</a>
2	<a href="#">67F4264700</a> Holder, clamp band	<a href="#">Buy now</a>
3	<a href="#">9299006100</a> Washer(6a1)	<a href="#">Buy now</a>
4	<a href="#">9538006600</a> Nut(661)	<a href="#">Buy now</a>
5	<a href="#">68V4265200</a> Hook	<a href="#">Buy now</a>
6	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
7	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
8	<a href="#">67F4264900</a> Holder, clamp band	<a href="#">Buy now</a>
9	<a href="#">67F4266200</a> Damper	<a href="#">Buy now</a>
10	<a href="#">67F42613004D</a> Molding, air duct	<a href="#">Buy now</a>
11	<a href="#">9017906M24</a> Nut(6j8)	<a href="#">Buy now</a>
12	<a href="#">61N4262800</a> Seal	<a href="#">Buy now</a>
13	<a href="#">67F4261500</a> Seal	<a href="#">Buy now</a>
14	<a href="#">67F4267710</a> Graphic, front	<a href="#">Buy now</a>

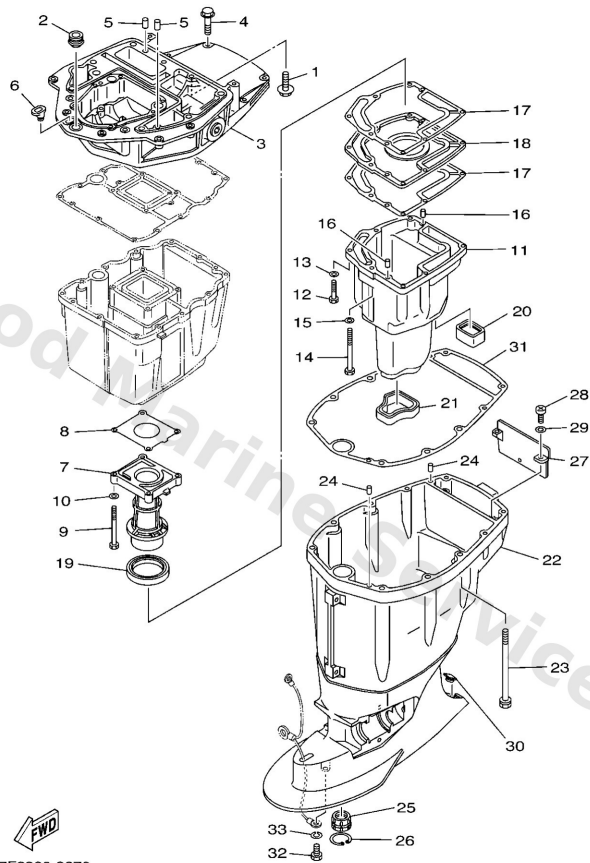
## Top Cowling



A4

Ref	Part	
14	<a href="#">67G4267710</a> Graphic, front	<a href="#">Buy now</a>
15	<a href="#">67F4267810</a> Graphic, front	<a href="#">Buy now</a>
15	<a href="#">67G4267810</a> Graphic, front	<a href="#">Buy now</a>
16	<a href="#">67FW007010</a> Graphic set	<a href="#">Buy now</a>
17	<a href="#">67F4268110</a> Mark, cowling	<a href="#">Buy now</a>
18	<a href="#">67F4268210</a> Mark, cowling	<a href="#">Buy now</a>
19	<a href="#">67F4262800</a> Seal	<a href="#">Buy now</a>
20	<a href="#">67F1343403</a> □□□ , □□□□□	<a href="#">Buy now</a>

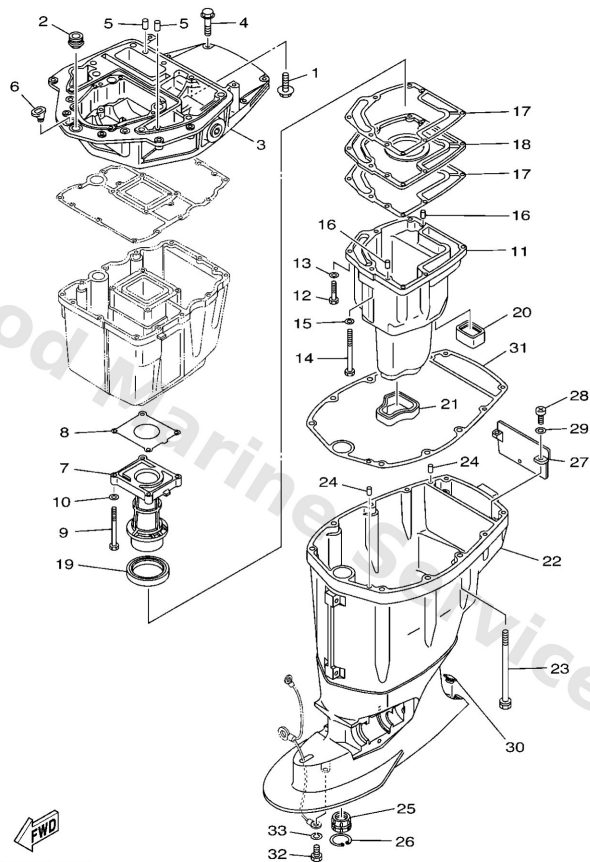
## Upper Casing



A6

Ref	Part	
1	<a href="#">9011908M58</a> Bolt, with washer	<a href="#">Buy now</a>
2	<a href="#">67F4272400</a> Grommet	<a href="#">Buy now</a>
3	<a href="#">6D8411370094</a> Guide, exhaust	<a href="#">Buy now</a>
4	<a href="#">9757508540</a> Bolt, hexagon w/w deep recess	<a href="#">Buy now</a>
5	<a href="#">9360816M16</a> Pin, dowel(6t4)	<a href="#">Buy now</a>
6	<a href="#">6G14272700</a> Grommet	<a href="#">Buy now</a>
7	<a href="#">67F41131015B</a> Manifold, ext. 1	<a href="#">Buy now</a>
8	<a href="#">67F41133A1</a> Gasket, exhaust manifold 1	<a href="#">Buy now</a>
9	<a href="#">9707506070</a> Bolt(4kg)	<a href="#">Buy now</a>
10	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
11	<a href="#">67F14711005B</a> Muffler 1	<a href="#">Buy now</a>
12	<a href="#">9707506030</a> Bolt(jf7)	<a href="#">Buy now</a>
14	<a href="#">9707506050</a> Bolt(jf7)	<a href="#">Buy now</a>
16	<a href="#">9360619M23</a> Pin, dowel	<a href="#">Buy now</a>
17	<a href="#">67F41134A0</a> Gasket, exhaust manifold	<a href="#">Buy now</a>

## Upper Casing

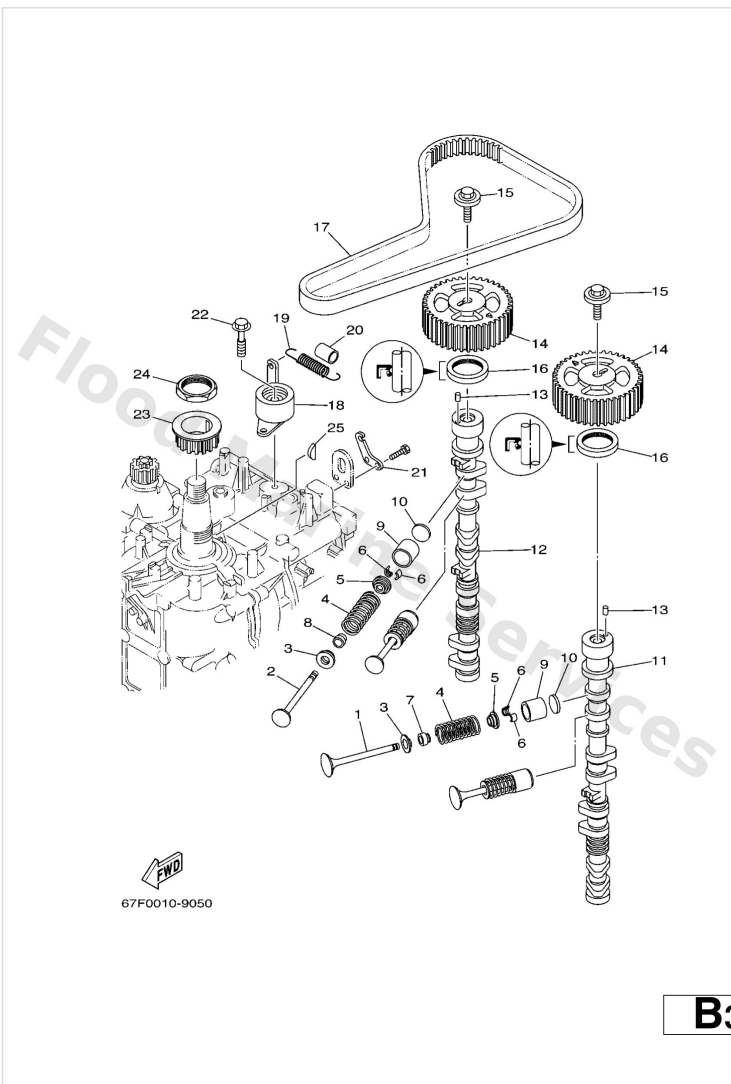


A6

Ref	Part	
18	<a href="#">67F45181005B</a> Plate	<a href="#">Buy now</a>
19	<a href="#">67F4113800</a> Seal, ext. 1	<a href="#">Buy now</a>
20	<a href="#">67F4512700</a> Seal	<a href="#">Buy now</a>
21	<a href="#">67F4512300</a> Gasket, muffler	<a href="#">Buy now</a>
22	<a href="#">67F4511114D</a> Casing, upper	<a href="#">Buy now</a>
23	<a href="#">9011910M08</a> Bolt, with washer	<a href="#">Buy now</a>
25	<a href="#">67F4531800</a> Bushing, drive shaft	<a href="#">Buy now</a>
26	<a href="#">9342036M01</a> Circlip (6a0)	<a href="#">Buy now</a>
27	<a href="#">67F4515100</a> Cover, upper casing	<a href="#">Buy now</a>
28	<a href="#">9788006016</a> Screw pan head	<a href="#">Buy now</a>
29	<a href="#">9299006600</a> Washer, plain (646)	<a href="#">Buy now</a>
30	<a href="#">67F4515500</a> Cap	<a href="#">Buy now</a>
31	<a href="#">67F4511300</a> Gasket, upper casing	<a href="#">Buy now</a>
32	<a href="#">9709508016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
33	<a href="#">9299508100</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>

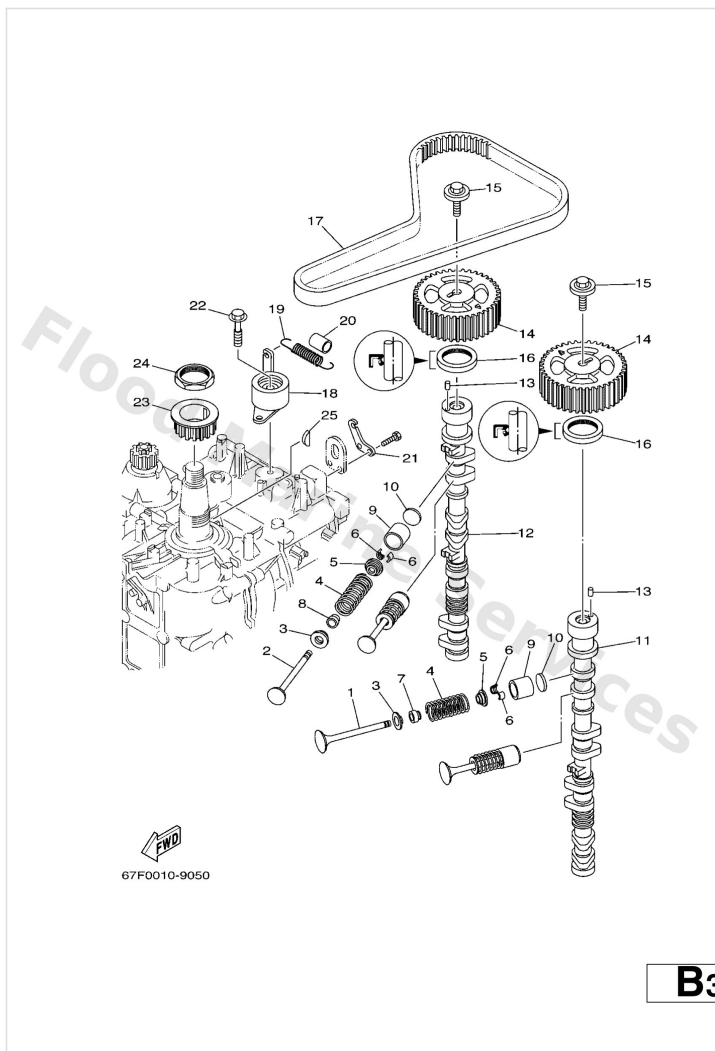


# Valve



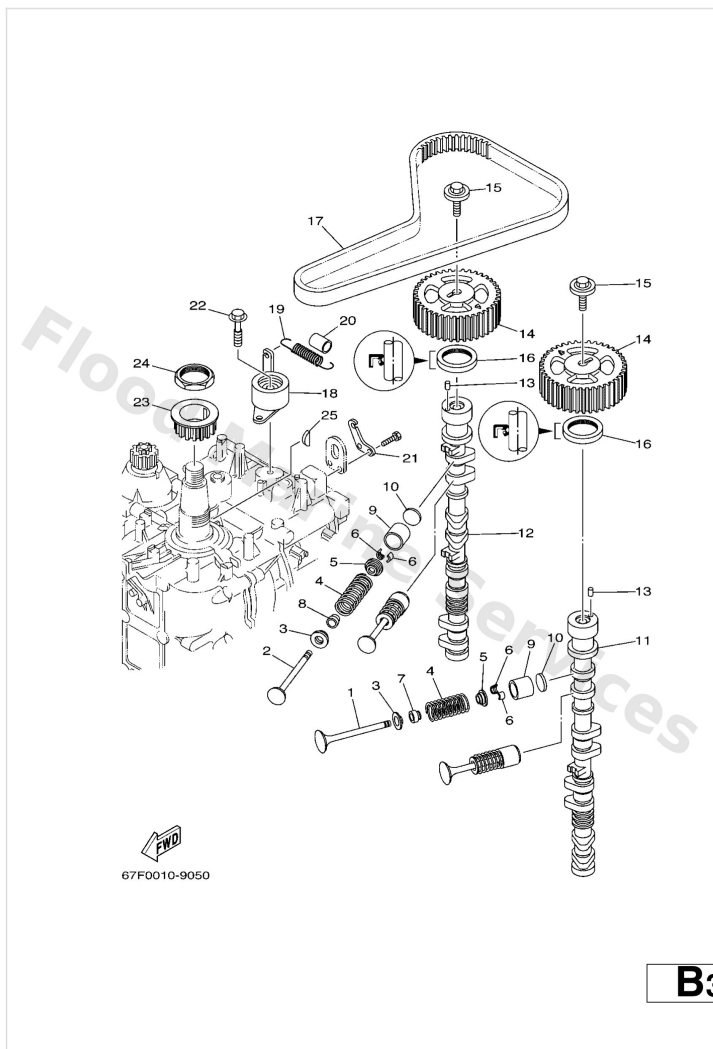
Ref	Part	
1	<a href="#">68V1211100</a> Valve, intake	<a href="#">Buy now</a>
2	<a href="#">68V1212100</a> Valve, exhaust	<a href="#">Buy now</a>
3	<a href="#">67F1211600</a> Seat, valve spring	<a href="#">Buy now</a>
4	<a href="#">67F1211400</a> Spring, valve outer	<a href="#">Buy now</a>
5	<a href="#">67F1211700</a> Retainer, valve spring	<a href="#">Buy now</a>
6	<a href="#">67F1211800</a> Cotter, valve	<a href="#">Buy now</a>
7	<a href="#">K0AA372100</a> Seal, valve stem	<a href="#">Buy now</a>
8	<a href="#">K0AA372200</a> Seal, valve stem 2	<a href="#">Buy now</a>
9	<a href="#">67F1215300</a> Lifter, valve	<a href="#">Buy now</a>
10	<a href="#">67F1216800</a> Pad, adjusting (2.000) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216810</a> Pad, adjusting (2.025) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216820</a> Pad, adjusting (2.050) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216830</a> Pad, adjusting (2.075) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216840</a> Pad, adjusting (2.100) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216850</a> Pad, adjusting (2.125) UR	<a href="#">Buy now</a>

## Valve



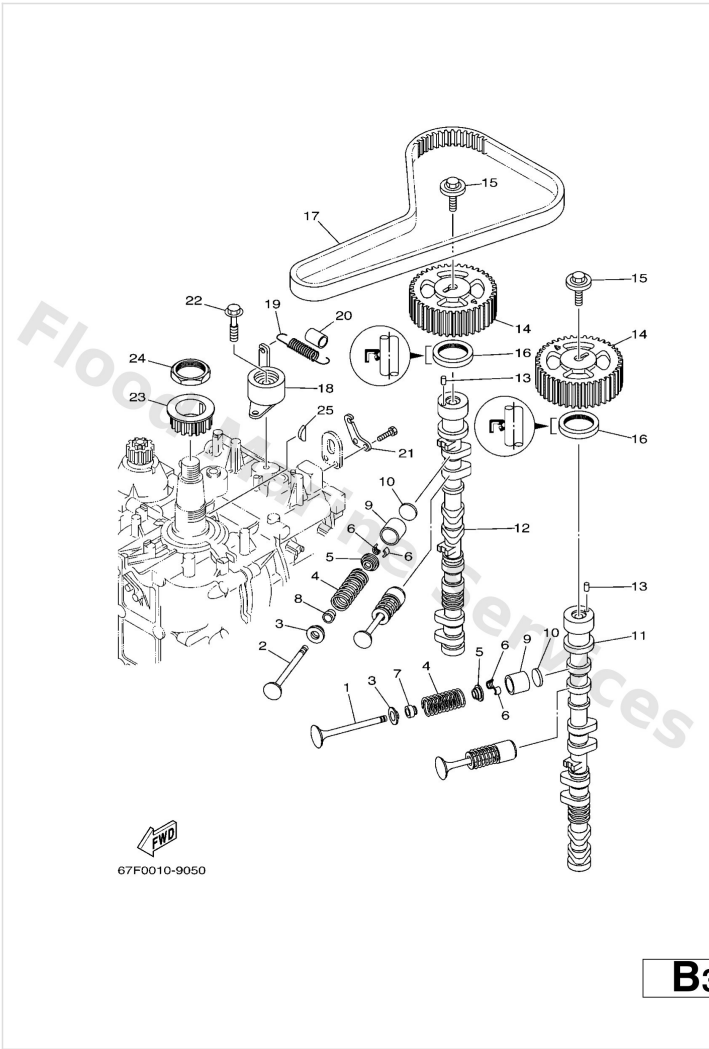
Ref	Part	
10	<a href="#">67F1216860</a> Pad, adjusting (2.150) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216870</a> Pad, adjusting (2.175) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216880</a> Pad, adjusting (2.200) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168A0</a> Pad, adjusting (2.225) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168B0</a> Pad, adjusting (2.250) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168C0</a> Pad, adjusting (2.275) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168D0</a> Pad, adjusting (2.300) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168E0</a> Pad, adjusting (2.325) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168F0</a> Pad, adjusting (2.350) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168G0</a> Pad, adjusting (2.375) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168H0</a> Pad, adjusting (2.400) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168J0</a> Pad, adjusting (2.425) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168K0</a> Pad, adjusting (2.450) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168L0</a> Pad, adjusting (2.475) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168M0</a> Pad, adjusting (2.500) UR	<a href="#">Buy now</a>

## Valve



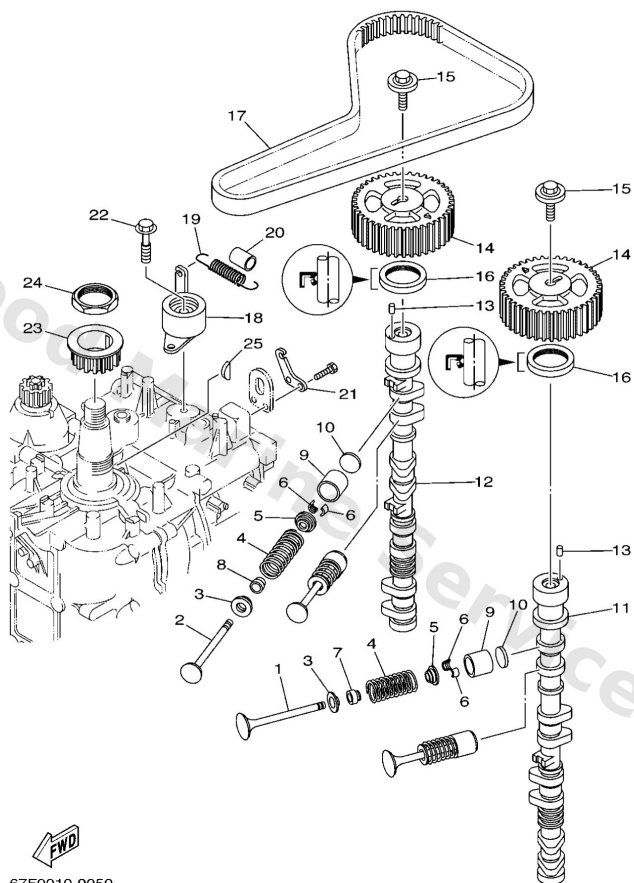
Ref	Part	
10	<a href="#">67F12168N0</a> Pad, adjusting (2.525) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168P0</a> Pad, adjusting (2.550) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168R0</a> Pad, adjusting (2.575) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168S0</a> Pad, adjusting (2.600) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168T0</a> Pad, adjusting (2.625) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168U0</a> Pad, adjusting (2.650) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168V0</a> Pad, adjusting (2.675) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168W0</a> Pad, adjusting (2.700) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168X0</a> Pad, adjusting (2.725) UR	<a href="#">Buy now</a>
10	<a href="#">67F12168Y0</a> Pad, adjusting (2.750) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216900</a> Pad, adjusting (2.775) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216910</a> Pad, adjusting (2.800) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216920</a> Pad, adjusting (2.825) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216930</a> Pad, adjusting (2.850) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216940</a> Pad, adjusting (2.875) UR	<a href="#">Buy now</a>

## Valve



Ref	Part	
10	<a href="#">67F1216950</a> Pad, adjusting (2.900) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216960</a> Pad, adjusting (2.925) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216970</a> Pad, adjusting (2.950) UR	<a href="#">Buy now</a>
10	<a href="#">67F1216980</a> Pad, adjusting (2.975) UR	<a href="#">Buy now</a>
10	<a href="#">67F12169A0</a> Pad, adjusting (3.000) UR	<a href="#">Buy now</a>
10	<a href="#">67F12169B0</a> Pad, adjusting (3.025) UR	<a href="#">Buy now</a>
10	<a href="#">67F12169C0</a> Pad, adjusting (3.050) UR	<a href="#">Buy now</a>
10	<a href="#">67F12169D0</a> Pad, adjusting (3.075) UR	<a href="#">Buy now</a>
10	<a href="#">67F12169E0</a> Pad, adjusting (3.100) UR	<a href="#">Buy now</a>
10	<a href="#">67F12169F0</a> Pad, adjusting (3.125) UR	<a href="#">Buy now</a>
10	<a href="#">67F12169G0</a> Pad, adjusting (3.150) UR	<a href="#">Buy now</a>
10	<a href="#">67F12169H0</a> Pad, adjusting (3.175) UR	<a href="#">Buy now</a>
10	<a href="#">67F12169J0</a> Pad, adjusting (3.200) UR	<a href="#">Buy now</a>
10	<a href="#">67F12169K0</a> Pad, adjusting (3.225) UR	<a href="#">Buy now</a>
10	<a href="#">67F12169L0</a> Pad, adjusting (3.250) UR	<a href="#">Buy now</a>

# Valve

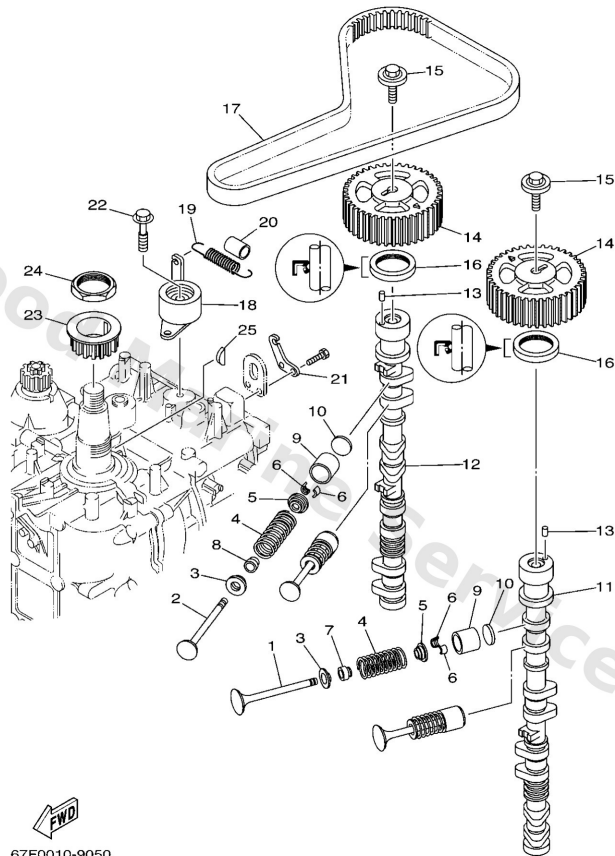


B3

Ref	Part	
10	<a href="#">67F12169M0</a> Pad, adjusting (3.275) UR	<a href="#">Buy now</a>
10	<a href="#">67F12169N0</a> Pad, adjusting (3.300) UR	<a href="#">Buy now</a>
11	<a href="#">67F1217100</a> Camshaft 1	<a href="#">Buy now</a>
12	<a href="#">67F1218100</a> Camshaft 2	<a href="#">Buy now</a>
13	<a href="#">9360510108</a> Pin, dowel (8g8)	<a href="#">Buy now</a>
14	<a href="#">67F1153700</a> Gear, driven	<a href="#">Buy now</a>
15	<a href="#">9011910M06</a> Bolt	<a href="#">Buy now</a>
16	<a href="#">9310238M59</a> Oil seal	<a href="#">Buy now</a>
17	<a href="#">67F4624100</a> Belt	<a href="#">Buy now</a>
18	<a href="#">67F1159000</a> Tensioner assembly	<a href="#">Buy now</a>
19	<a href="#">9050616M39</a> Spring, tension	<a href="#">Buy now</a>
20	<a href="#">9044515M03</a> Hose (I23)	<a href="#">Buy now</a>
21	<a href="#">67F1159500</a> Plate, valve	<a href="#">Buy now</a>
22	<a href="#">9011910M72</a> Bolt, with washer(6m6)	<a href="#">Buy now</a>
23	<a href="#">6D81153600</a> Gear, drive	<a href="#">Buy now</a>



# Valve



67F0010-9050

B3

Ref	Part	
24	<a href="#">9017040003</a> Nut	<a href="#">Buy now</a>
25	<a href="#">9028004008</a> Key woodruff 604115450000	<a href="#">Buy now</a>

# Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.