



Yamaha F100BET 2003

Parts Manual

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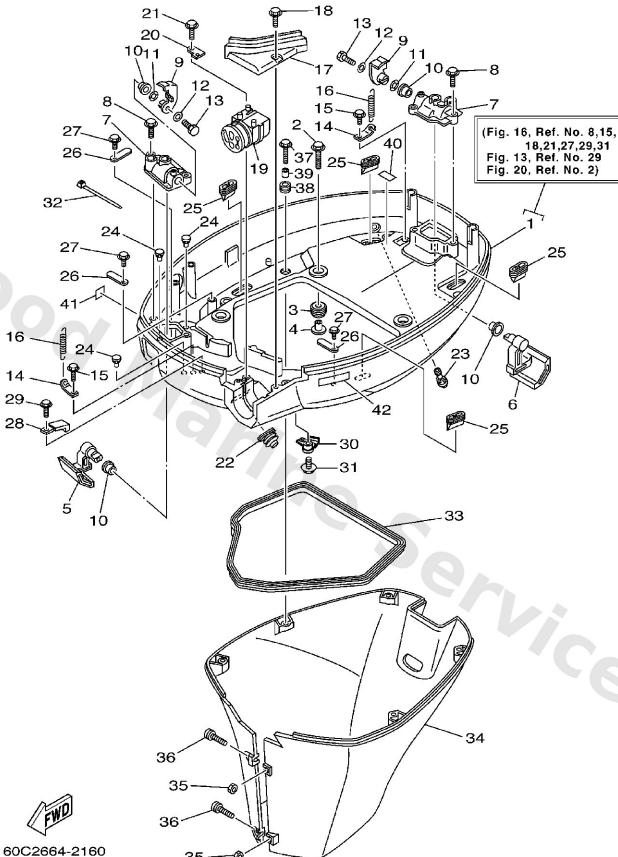
Authorised Yamaha Dealers



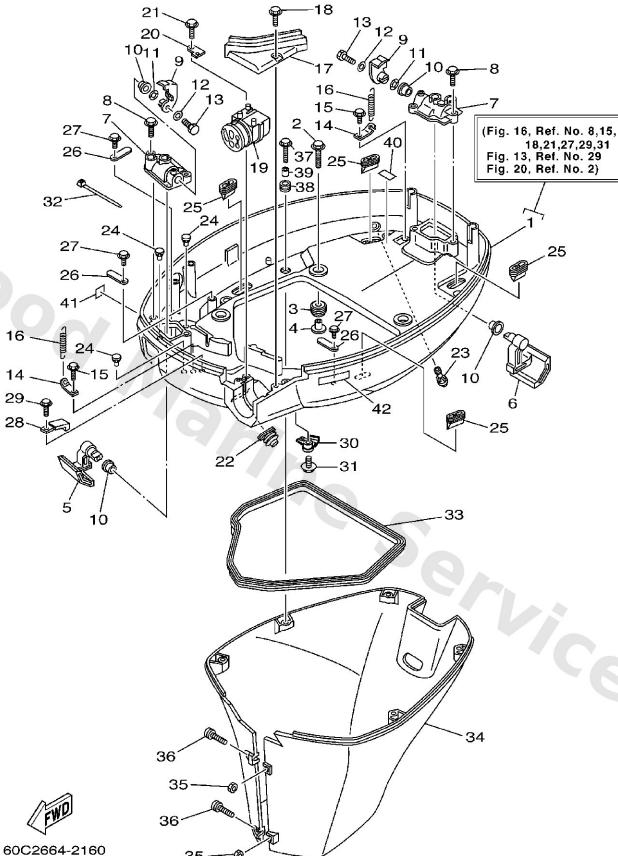
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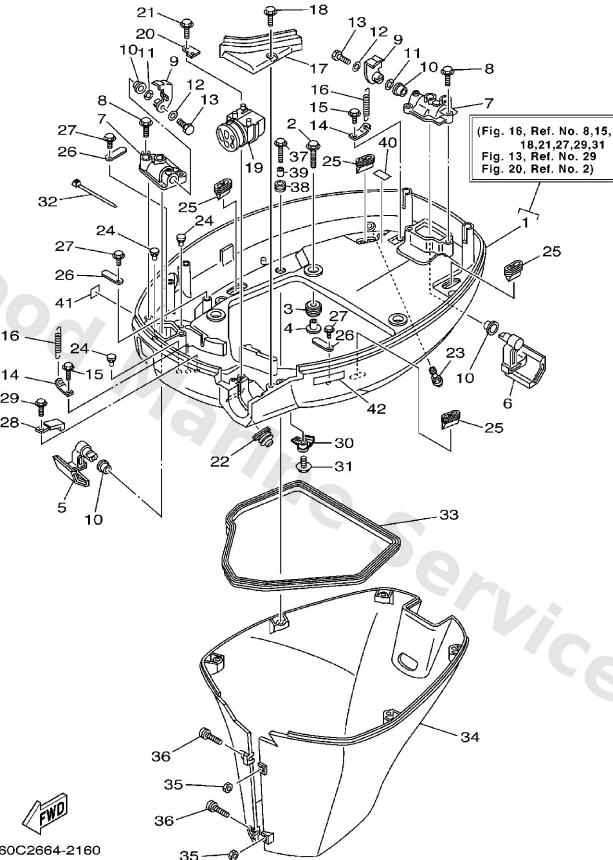
Bottom Cowling



Bottom Cowling



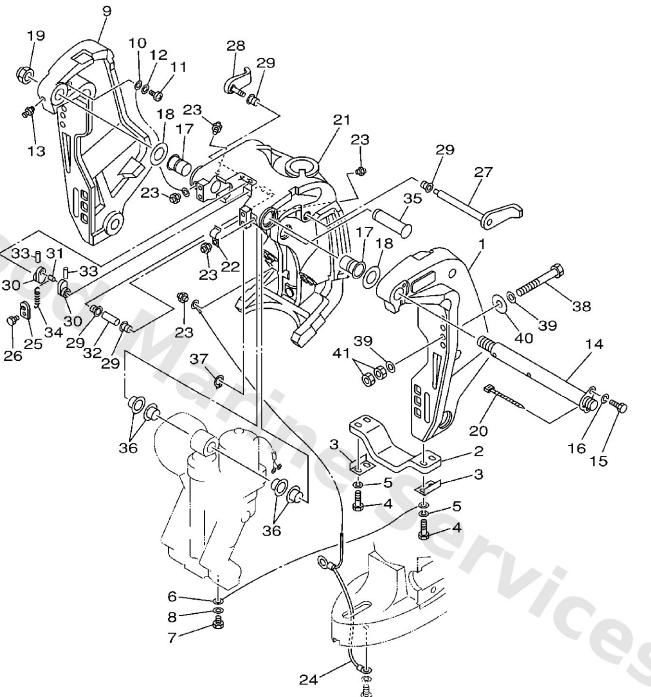
Bottom Cowling



E1

Ref	Part	
34	67F-42741-00-4D Apron	Buy now
35	95380-06600 Nut(661)	Buy now
36	90159-06M28 Screw, with washer	Buy now
37	90109-06M80 Bolt	Buy now
38	90480-13M24 Grommet (6e9)	Buy now
39	90387-06M43 Coller (6e9)	Buy now
40	67F-82377-00 Label (sparkplug mark)	Buy now
41	6A1-28176-00 Label Caution	Buy now
42	6E3-8257H-00 Plate Mark	Buy now

Bracket 1

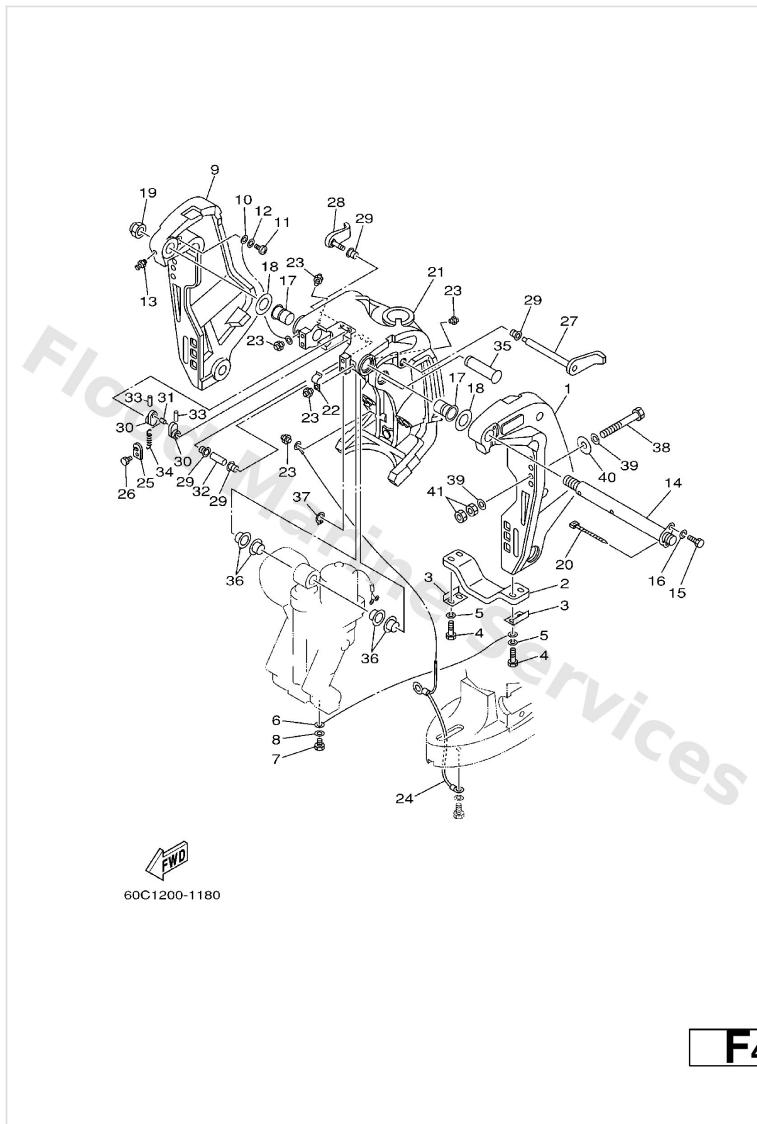



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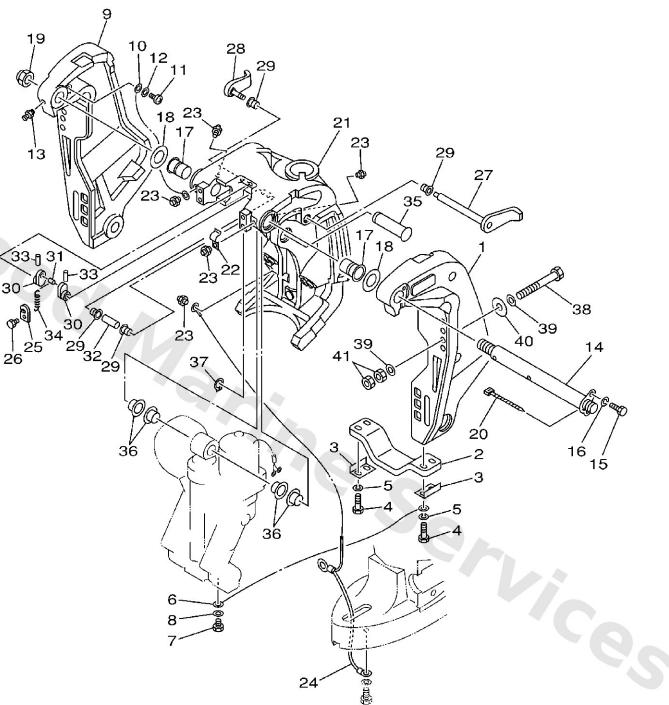
Ref	Part	
1	68V-43111-01-8D Bracket, clamp	Buy now
2	6G5-45251-02 Anode	Buy now
3	6G5-44526-00 Plate	Buy now
4	97095-06030 Bolt(jf7)	Buy now
5	92995-06100 Washer(6a1)	Buy now
6	6E5-82148-00 Wire, lead 5	Buy now
7	97095-06010 Bolt	Buy now
8	92995-06600 Washer, plain (646)	Buy now
9	68V-43112-01-8D Bracket, clamp	Buy now
11	97880-06012 Screw, pan head(62j)	Buy now
12	92990-06600 Washer, plain (646)	Buy now
13	93700-06M03 Nipple, grease(6a1)	Buy now
14	64E-43131-01 Bolt, clamp bracket	Buy now
15	97095-08020 Bolt, hexagon	Buy now
16	92995-08100 Ybs67-8 washer, spring	Buy now

Bracket 1



Ref	Part	
17	90386-25M31 Bushing (6e5)	Buy now
18	90201-26M59 Washer, plate (6e5)	Buy now
19	90185-22M11 Nut, self-locking	Buy now
20	90465-11M10 Clamp	Buy now
21	64E-43311-10-4D Bracket, Swivel 1 <i>L</i>	Buy now
21	64E-43311-20-4D Bracket, Swivel 1 <i>X</i>	Buy now
22	90465-08M63 Clamp(61u)	Buy now
24	66K-82149-00 Wire, lead 3 <i>L</i>	Buy now
24	68V-82149-30 Wire, lead 3 <i>X</i>	Buy now
25	66T-43144-00 Hook, spring	Buy now
27	6G5-43181-02 Lever, tilt stop 1	Buy now
28	6G5-43185-02 Lever, tilt stop 2	Buy now
29	90386-10M16 Bushing (688)	Buy now
30	6G5-43148-00 Collar, distance	Buy now
31	90249-06M19 Pin(6e5)	Buy now

Bracket 1

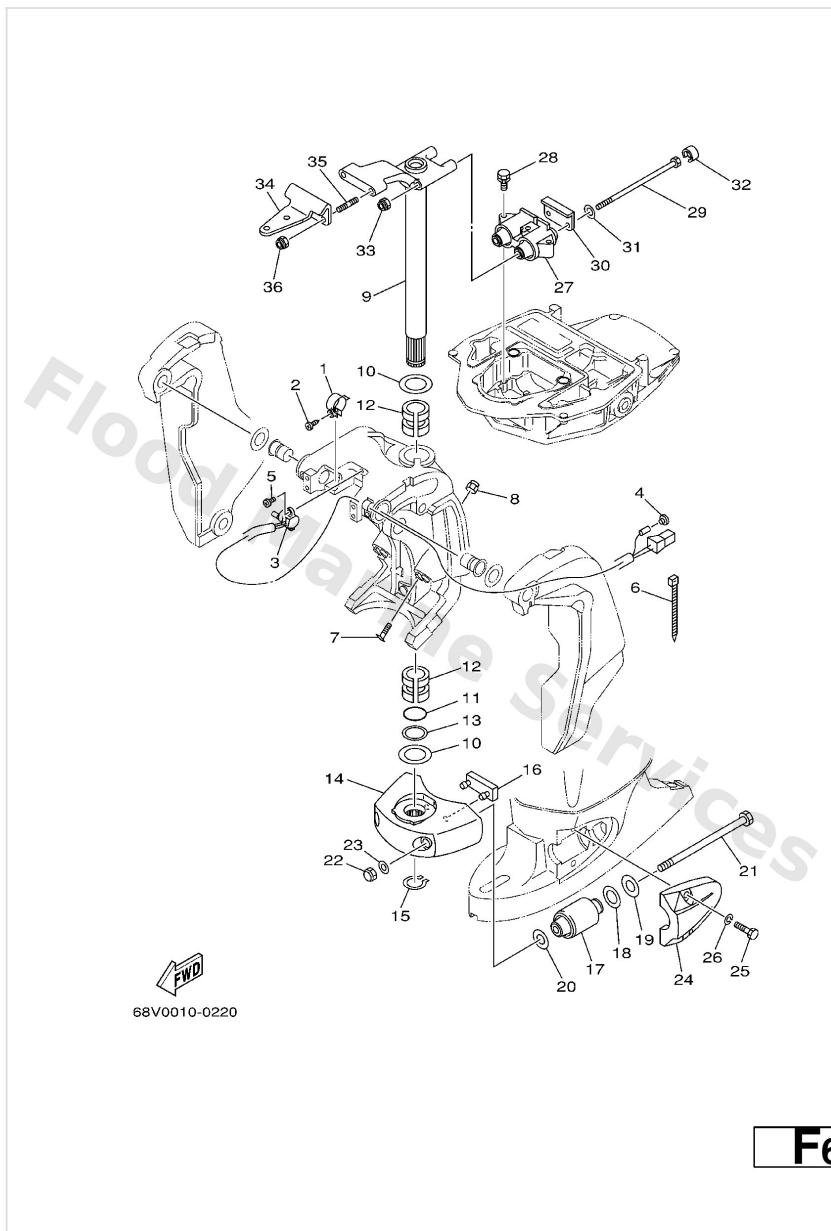


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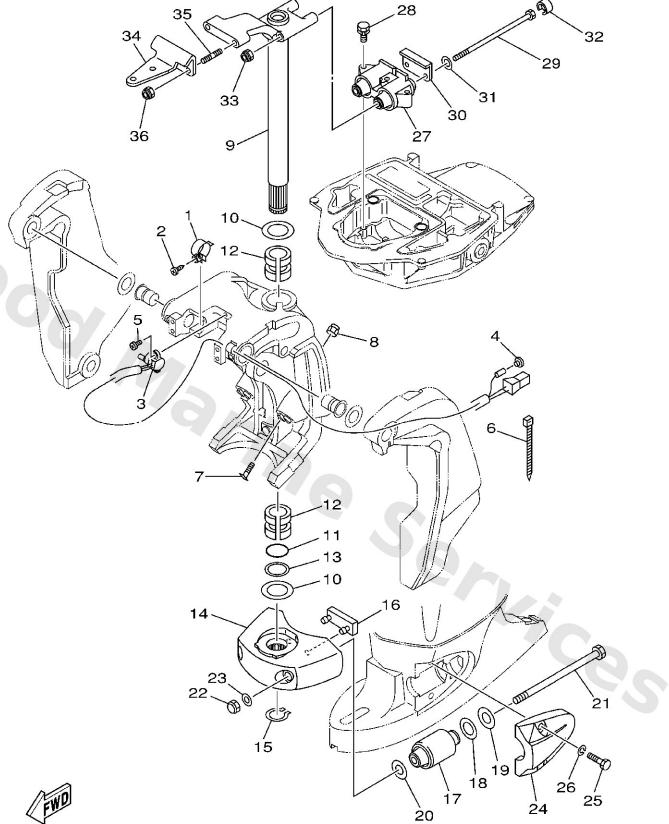
Ref	Part	
32	90387-10M05 Collar(6e5)	Buy now
33	91690-30020 Pin, spring (6h4)	Buy now
34	90506-14M24 Spring, tension(6e5)	Buy now
35	64E-43126-00 Pin, upper shock mount	Buy now
36	90386-22M98 Bush(61u)	Buy now
37	93410-22M11 Circlip(61u)	Buy now
38	90101-12M05 Bolt (l:130mm)	Buy now
39	90201-13M01 Washer, plate(6e5)	Buy now
40	90201-12M05 Washe, plate(663)	Buy now
41	95380-12600 Nut (707)	Buy now

Bracket 2



Ref	Part	
1	64E-43139-02 Cam, trim sender (with screw)	Buy now
2	97780-60525 Screw, tapping(65j)	Buy now
3	64E-83672-02 Trim sender	Buy now
4	703-82119-00 Cover, lead wire	Buy now
5	97885-06016 Screw, pan head(6b0)	Buy now
6	90465-11M10 Clamp	Buy now
7	61A-43376-00 Bolt, thrust receiver	Buy now
8	95780-10300 Nut, nylon (6e5)	Buy now
9	68V-42510-10-8D Steering bracket assembly L	Buy now
9	68V-42510-30-8D Steering bracket assembly X	Buy now
10	90201-38M60 Washer, plate (6e5)	Buy now
11	93210-37MH7 O-ring(61u)	Buy now
12	90386-38M32 Bush(6e5)	Buy now
13	90202-40M47 Washer, plate(61a)	Buy now
14	68V-44551-00-8D Housing, lower mount rubber	Buy now

Bracket 2

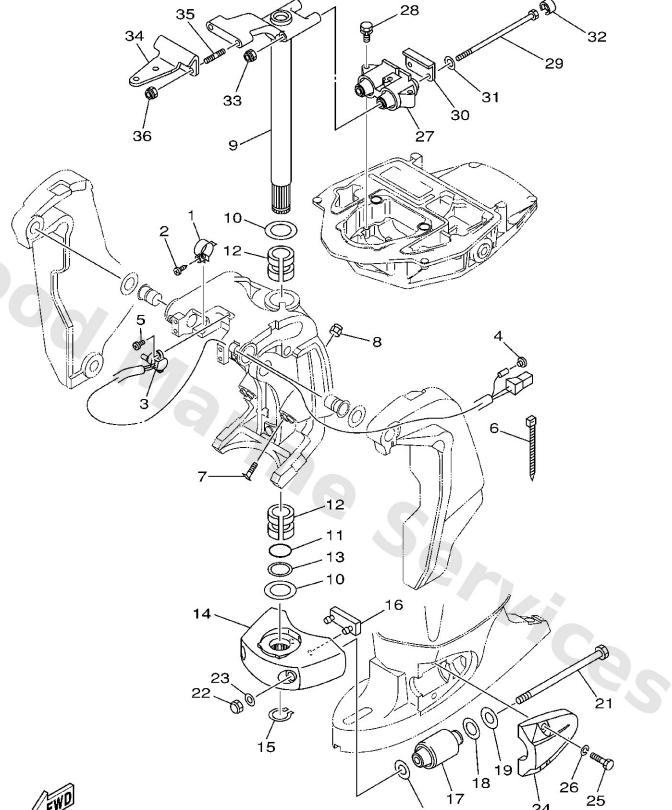


68V0010-0220

F6

Ref	Part	
15	93410-37M04 Circlip (6e5)	Buy now
16	61A-44575-00 Damper, lower mount rubber	Buy now
17	61A-44555-01-94 Mount damper, lower side	Buy now
18	90202-32M19 Washer, plate (6e5)	Buy now
19	90201-16M55 Washer, plate (6e5)	Buy now
20	90201-15M58 Washer, plate (6e5)	Buy now
21	90109-14MA7 Bolt	Buy now
22	95380-14600 Nut,hex. (ge6)	Buy now
23	92995-14600 Washer (6e5)	Buy now
24	68V-44553-00-8D Cover, lower mount	Buy now
25	97075-10040 Bolt, hexagon deep recess	Buy now
26	92995-10100 Ybs67-10 washer, spring	Buy now
27	67F-44514-00-94 Mount damper, upper side	Buy now
28	97575-08445 Bolt, hexagon w/w deep recess	Buy now
29	90109-12M37 Bolt	Buy now

Bracket 2

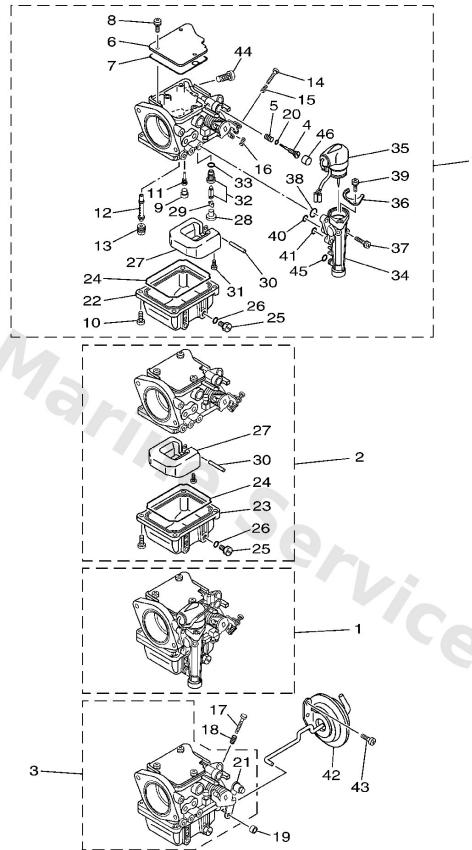


68V0010-0220

F6

Ref	Part	
30	67F-44526-00 Plate	Buy now
31	90201-12M09 Washer, plate	Buy now
32	67F-44533-00 Damper, upper mount rubber	Buy now
33	90185-12M12 Nut, self-locking(6e5)	Buy now
34	68V-48511-00-8D Hook, steering	Buy now
35	90116-10175 Bolt, stud	Buy now
36	90185-10051 Nut, self-locking	Buy now

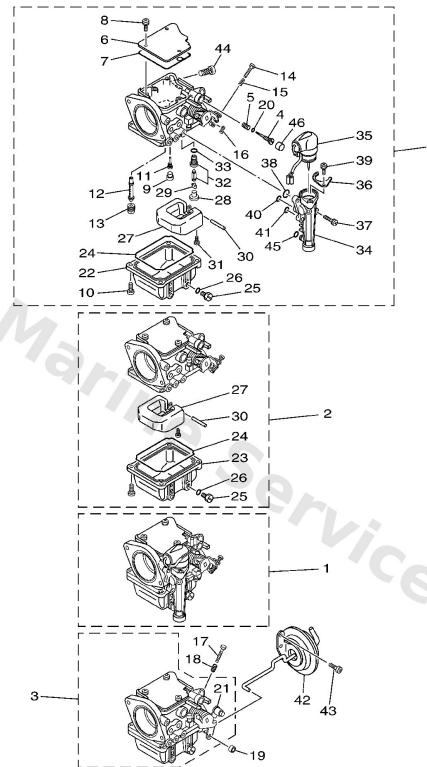
Carburetor 1



B7

Ref	Part	
1	60C-14901-00 Carburetor assembly 1 #1,3	Buy now
1	60C-14901-10 Carburetor assembly 1 #1,3-FOR EPA	Buy now
2	60C-14902-00 Carburetor assembly 2 #2	Buy now
2	60C-14902-10 Carburetor assembly 2 #2-FOR EPA	Buy now
3	60C-14904-00 Carburetor assembly 4 #4	Buy now
3	60C-14904-10 Carburetor assembly 4 #4-FOR EPA	Buy now
4	67F-14923-00 Screw, pilot	Buy now
5	697-14555-00 Spring	Buy now
6	67F-14146-00 Plate	Buy now
7	67F-14147-00 Gasket	Buy now
8	97803-04010 Screw, pan head (e56)	Buy now
9	676-14966-00 Rubber cap	Buy now
10	97980-04114 Screw, pan head(ga5)	Buy now
11	67F-14948-04 Jet (#42)	Buy now
12	67F-14947-00 Jet, needle	Buy now

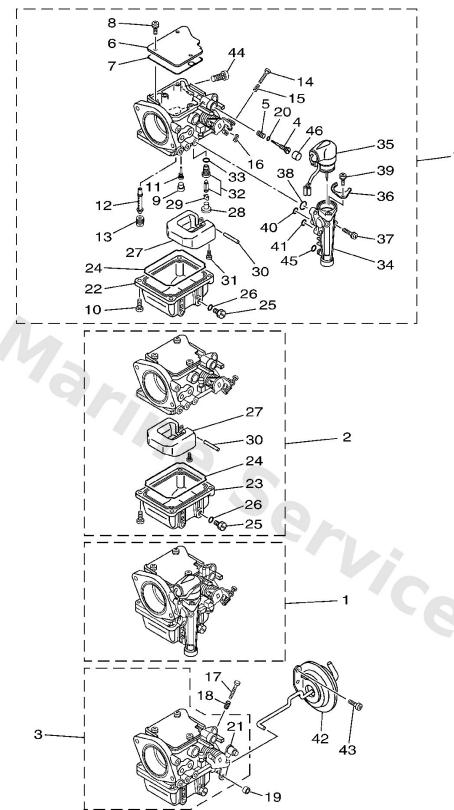
Carburetor 1



B7

Ref	Part	
13	67F-14943-83 Jet, main (#128)	Buy now
14	67F-14567-00 Screw #1,2,3	Buy now
15	67F-14555-00 Spring #1,2,3	Buy now
16	67F-14556-00 Spring #1,2,3	Buy now
17	63V-14523-00 Screw, stop #4	Buy now
18	90501-10326 Spring coil(663)(carb) #4	Buy now
19	67F-14998-00 Bush #4	Buy now
20	67F-14397-00 O-ring	Buy now
21	6H2-14578-00 Collar #4	Buy now
22	67F-14980-00 Body, float chamber #1,3	Buy now
23	67F-14980-10 Body, float chamber #2,4	Buy now
24	67F-14984-00 Gasket, float chamber	Buy now
25	6H3-14992-00 Screw, drain	Buy now
26	93210-04230 O-ring (371)	Buy now
27	6H4-14985-01 Float	Buy now

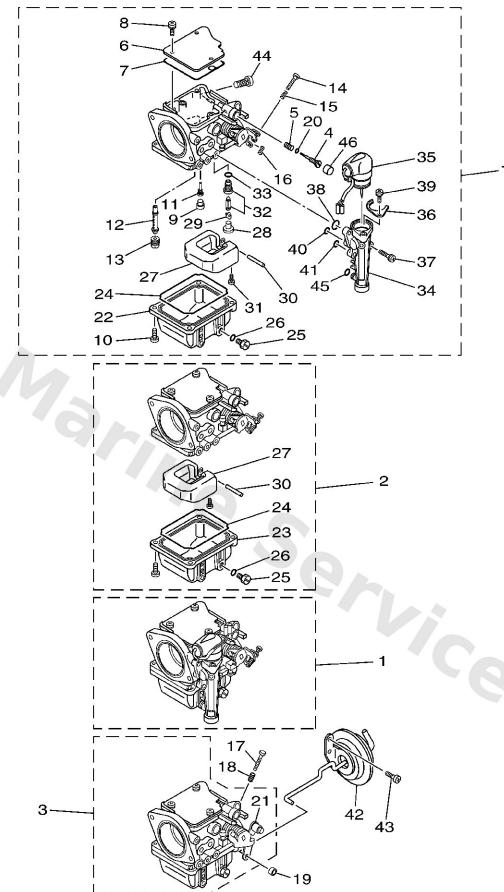
Carburetor 1



B7

Ref	Part	
28	676-14186-00 Pin, valve	Buy now
29	663-14159-00 Clip	Buy now
30	6H4-14548-00 Pin, float arm	Buy now
31	98580-04008 Screw, pan head (713)	Buy now
32	60C-14590-01 Needle valve assembly	Buy now
33	93210-04228 O-ring (371)	Buy now
34	67F-14378-00 Body, starter #1,3	Buy now
35	67F-14380-01 Prime starter assembly #1,3	Buy now
36	67F-14178-00 Plate, starter lever #1,3	Buy now
37	67F-14592-00 Screw #1,3	Buy now
38	67F-14398-00 O-ring #1,3	Buy now
39	67F-14565-00 Screw #1,3	Buy now
40	67F-14398-10 O-ring #1,3	Buy now
41	67F-14398-20 O-ring #1,3	Buy now
42	67F-14369-00 Diaphragm assembly 2 #4	Buy now

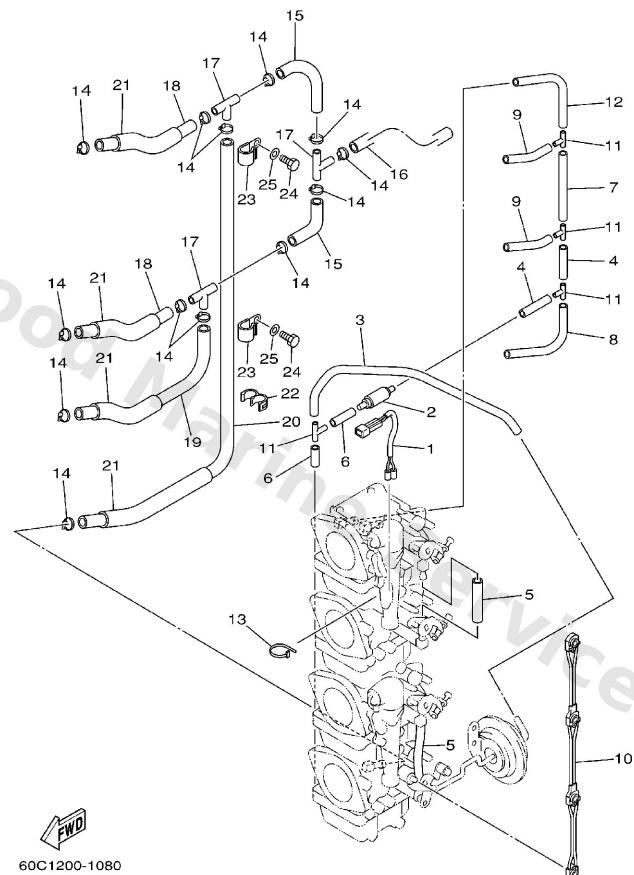
Carburetor 1



B7

Ref	Part	
43	67F-14325-00 Screw, pan head #4	Buy now
44	67F-14371-01 Element, filter	Buy now
45	67F-14398-30 O-ring #1,3	Buy now
46	67F-14355-00 Plug FOR EPA	Buy now

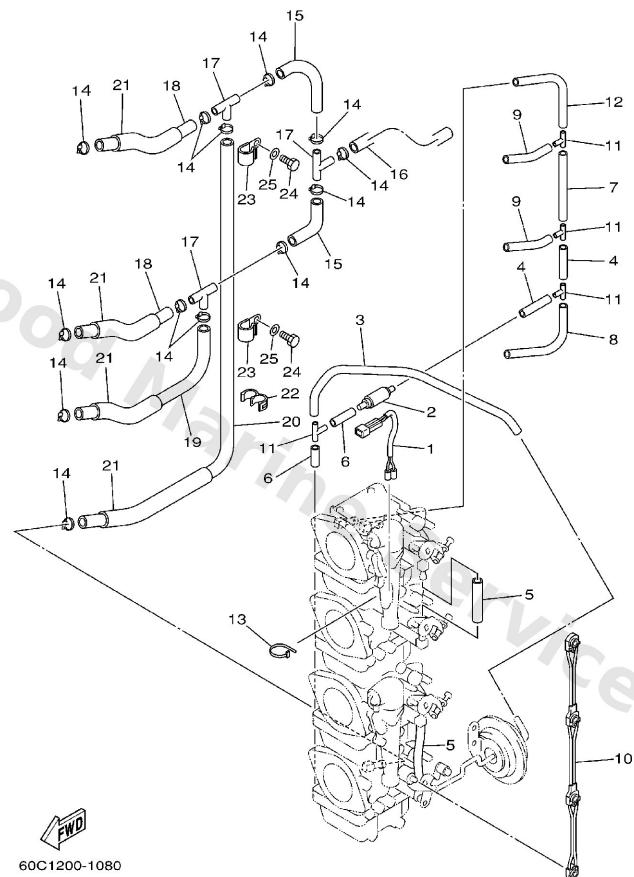
Carburetor 2



C2

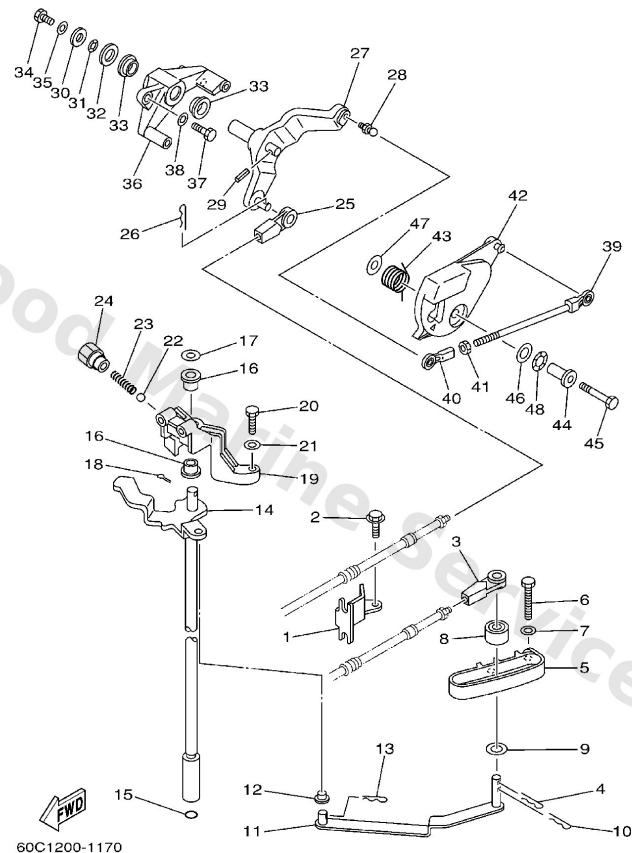
Ref	Part	
1	67F-1412A-00 Wire harness assembly	Buy now
2	67F-13183-00 Valve, check	Buy now
3	67F-14349-00 Pipe	Buy now
4	67F-14349-10 Pipe	Buy now
5	67F-14349-20 Pipe	Buy now
6	67F-14349-30 Pipe	Buy now
7	67F-14349-40 Pipe	Buy now
8	67F-14349-50 Pipe	Buy now
9	67F-14349-60 Pipe	Buy now
10	67F-14585-00 Rod, choke	Buy now
11	67F-14189-00 Connector	Buy now
12	67F-14349-70 Pipe	Buy now
13	90465-11M59 Clamp(63m)	Buy now
14	68F-24356-00 Clip, pipe 1	Buy now
15	60C-14294-00 Hose	Buy now

Carburetor 2



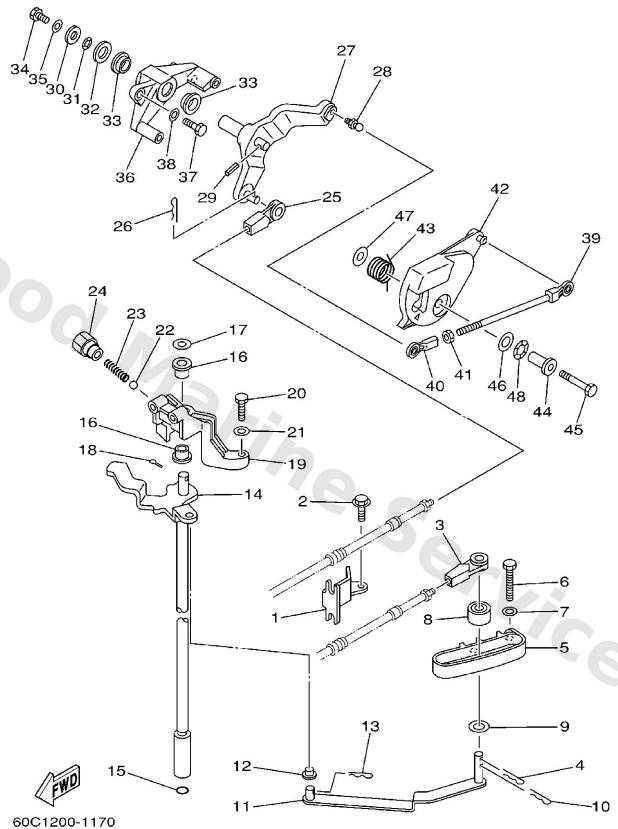
Ref	Part	
16	60C-14298-00 Pipe	Buy now
17	688-24378-00 Pipe, joint	Buy now
18	90445-10M16 Hose (I400)	Buy now
19	90445-10MG6 Hose (I200)	Buy now
20	90445-10MG7 Hose (I350)	Buy now
21	90445-16M07 Hose (I80)	Buy now
22	90464-10M57 Clamp	Buy now
23	90465-08M83 Clamp	Buy now
24	97095-06012 Bolt(gh1)	Buy now
25	92995-06600 Washer, plain (646)	Buy now

C2



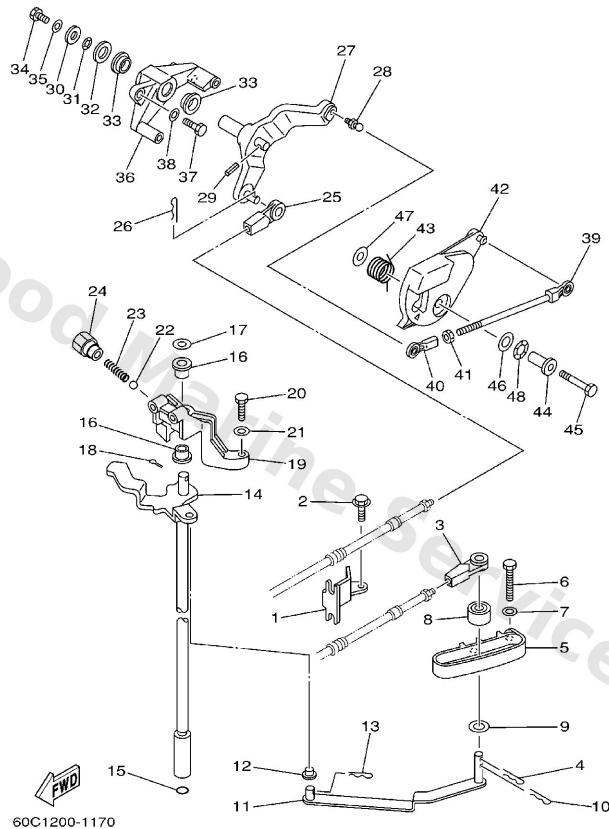
F2

Ref	Part	
1	67F-48538-00 Clamp, cable 1	Buy now
2	90109-06M86 Bolt	Buy now
3	663-48344-00 Cable end, remote control	Buy now
4	90468-18008 Clip 620436610000	Buy now
5	67F-44117-00 Bracket	Buy now
6	97095-06040 Bolt (682)	Buy now
7	92995-06600 Washer, plain (646)	Buy now
8	688-44122-00 Bushing, shift rod lever	Buy now
9	90202-07M07 Washer, plate (688)	Buy now
11	67F-44121-00 Lever, shift rod	Buy now
12	90386-06M12 Bushing (688)	Buy now
14	60C-44120-10 Handle gear shift assembly L	Buy now
14	60C-44120-30 Handle gear shift assembly X	Buy now
15	93210-09165 O-ring	Buy now
16	90386-90M90 Bush(61a)	Buy now



F2

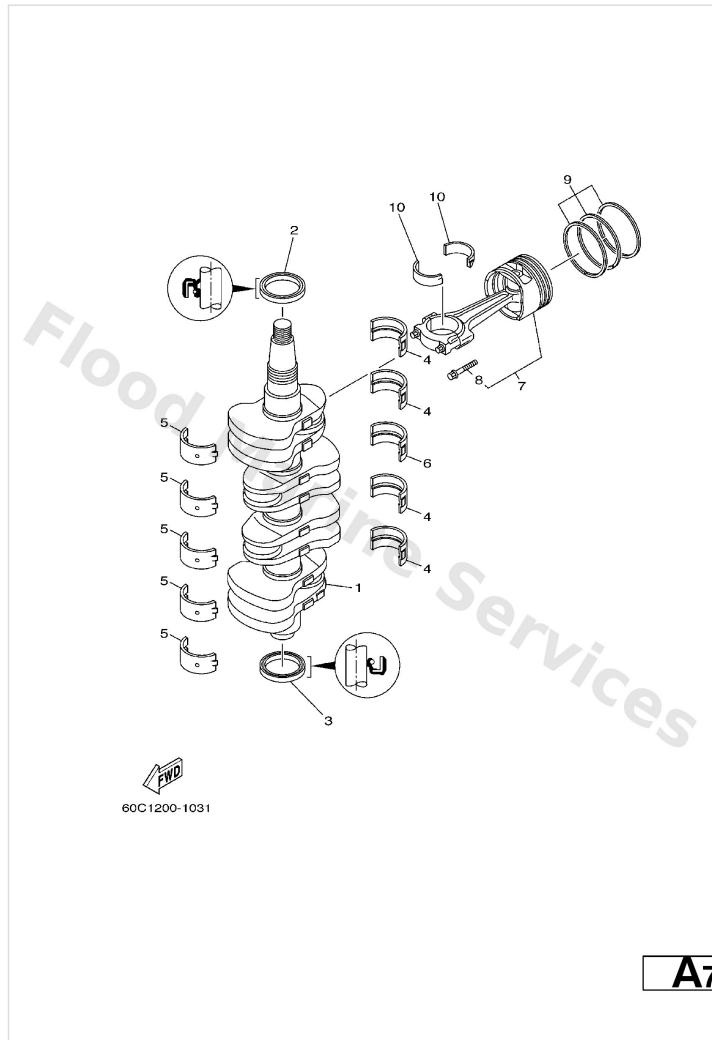
Ref	Part	
17	90201-09M02 Washer, plate(61a)	Buy now
18	91490-20015 Pin, cotter (648)	Buy now
19	68V-44118-00 Bracket	Buy now
20	97075-06025 Bolt	Buy now
22	93501-04M02 Ball (697)	Buy now
23	90501-12082 Spring 6484411600	Buy now
24	648-42715-00 Bushing 2	Buy now
27	67F-42154-00-94 Lever, throttle control	Buy now
28	663-85518-00 Joint, ball	Buy now
29	91690-30018 926-51502-00 pin, spring (700)	Buy now
30	90201-06068 Washer,plate (6k8)	Buy now
31	90206-12M00 Washer, wave (676)	Buy now
32	92990-12600 Washer, plate(663)	Buy now
33	90386-12069 Bush(666)	Buy now
34	97095-06012 Bolt(gh1)	Buy now



F2

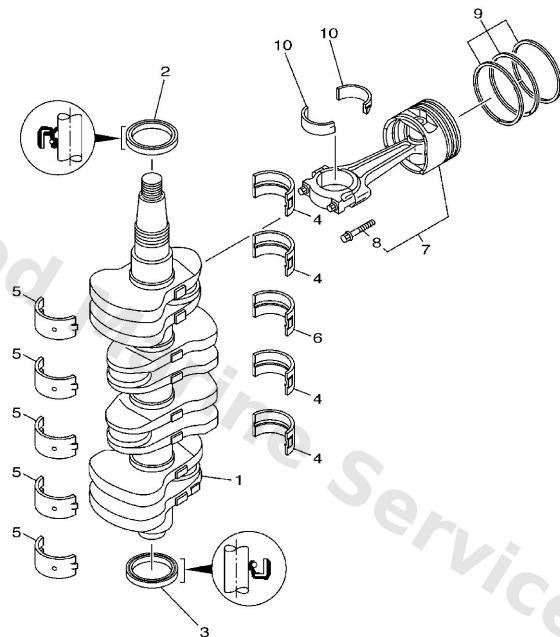
Ref	Part	
36	67F-41661-00-94 Bracket	Buy now
37	97095-06025 Bolt	Buy now
39	67F-41237-00 Joint, link	Buy now
40	682-41237-00 Joint, link 2	Buy now
41	95380-05600 Nut, hexagon (663)	Buy now
42	67F-41213-01 Cam, accel.	Buy now
43	67F-44135-00 Spring	Buy now
44	90387-06M82 Collar	Buy now
45	97095-06035 Bolt(j52)	Buy now
46	90201-10M02 Washer, plate(6g9)	Buy now
47	90201-06M31 Washer (6a0)	Buy now
48	90206-10M04 Washer, wave (676)	Buy now

Crankshaft. Piston



Ref	Part	
1	67F-11411-00 Crankshaft	Buy now
2	93102-48008 Oil seal	Buy now
3	93101-48001 Oil seal	Buy now
4	67F-11416-00 Plane bearing, crankshaft 1 UR GREEN	Buy now
4	67F-11416-10 Plane bearing, crankshaft 1 UR BLUE	Buy now
4	67F-11416-20 Plane bearing, crankshaft 1 UR RED	Buy now
5	67F-11417-00 Plane bearing, crankshaft 2 UR YELLOW	Buy now
5	67F-11417-10 Plane bearing, crankshaft 2 UR GREEN	Buy now
5	67F-11417-20 Plane bearing, crankshaft 2 UR BLUE	Buy now
5	67F-11417-30 Plane bearing, crankshaft 2 UR RED	Buy now
6	67F-11418-00 Plane bearing, crankshaft 3 UR GREEN	Buy now
6	67F-11418-10 Plane bearing, crankshaft 3 UR BLUE	Buy now
6	67F-11418-20 Plane bearing, crankshaft 3 UR RED	Buy now
7	60C-W1164-00 Piston/con-rod assembly std	Buy now
7	60C-W1164-10 Piston/con-rod assembly(0.25mm os) AP	Buy now

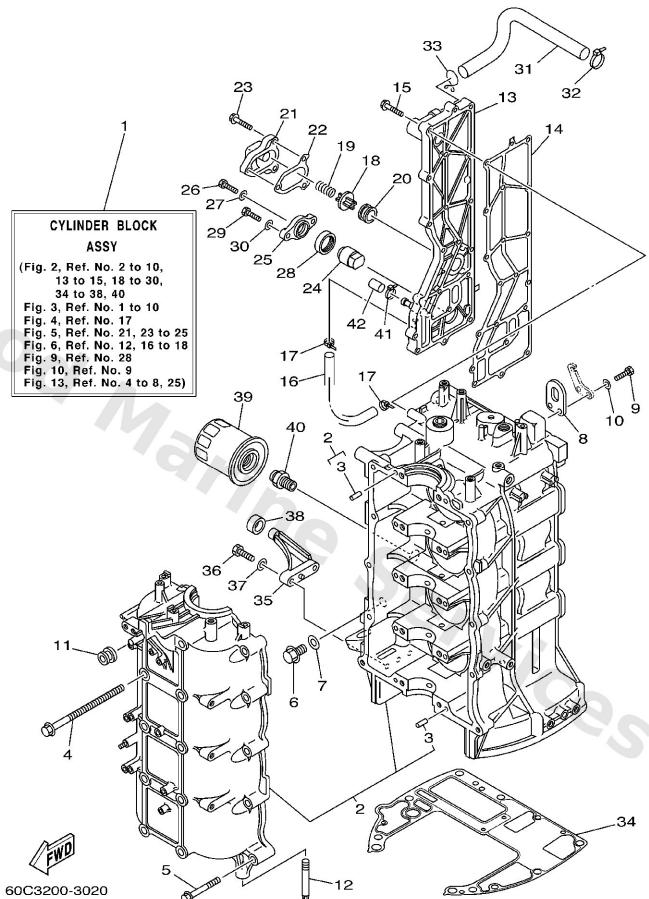
Crankshaft. Piston



Ref	Part	
8	67F-11654-00 Bolt, connecting rod	Buy now
9	60C-11603-00 Piston ring set (std)	Buy now
9	60C-11604-00 Piston ring set (0.25mm o/s) AP	Buy now
10	67F-11656-00 Plane bearing, connecting rod UR YELLOW	Buy now
10	67F-11656-10 Plane bearing, connecting rod UR GREEN	Buy now
10	67F-11656-20 Plane bearing, connecting rod UR BLUE	Buy now
10	67F-11656-30 Plane bearing, connecting rod UR RED	Buy now

A7

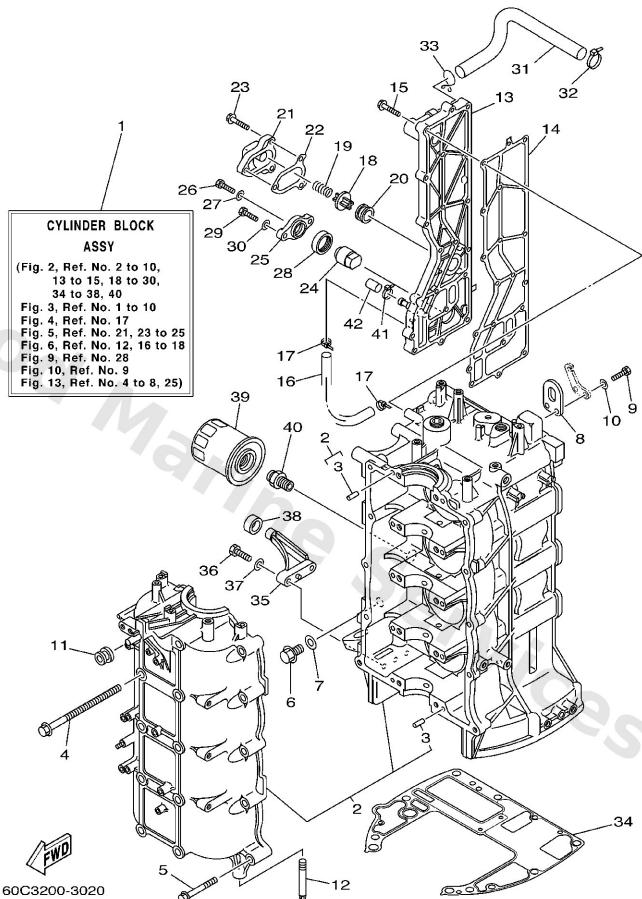
Cylinder. Crankcase 1



A5

Ref	Part	
3	93606-12019 Pin, dowel (614)	Buy now
4	90119-10M88 Bolt, with washer	Buy now
5	90119-08M66 Bolt, with washer	Buy now
6	90340-14M06 Plug, straight screw(62y)	Buy now
7	90430-14115 Gasket (663)	Buy now
8	62Y-11119-00 Hanger, engine	Buy now
9	97095-06020 Bolt(7u8)	Buy now
10	92995-06600 Washer, plain (646)	Buy now
11	90480-12072 Grommet(53y)	Buy now
12	67F-15142-00 Guide 1	Buy now
14	67F-41114-A0 Gasket, exhaust outer cover	Buy now
15	90119-06MA4 Bolt, with washer	Buy now
16	90445-10M40 Hose (I400)	Buy now
17	90465-11M10 Clamp	Buy now
18	6G5-12416-00 Valve, pressure control	Buy now

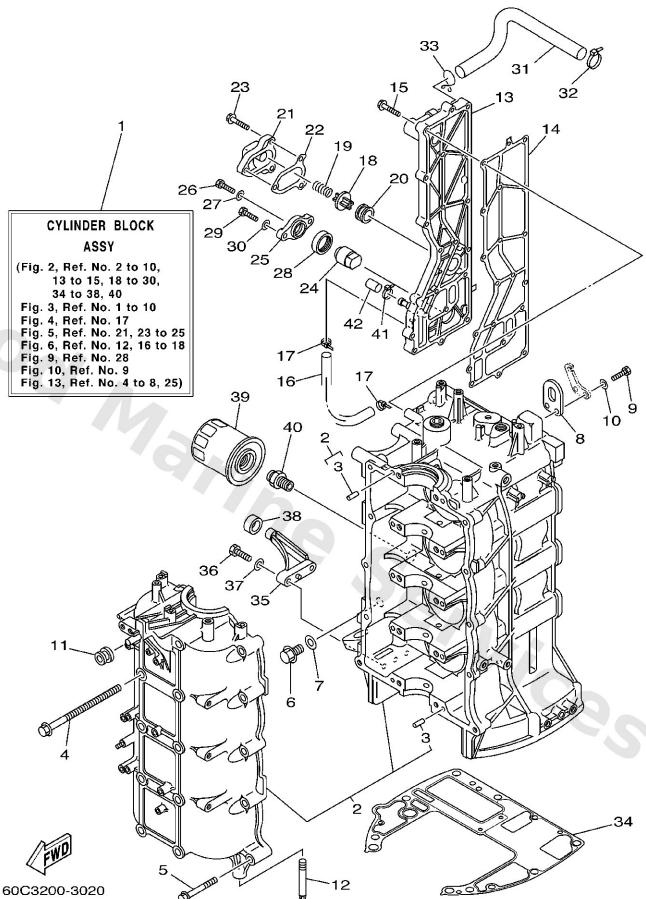
Cylinder. Crankcase 1



A5

Ref	Part	
19	90501-16M11 Spring, compression (688)	Buy now
20	90480-20M05 Grommet (688)	Buy now
22	67F-12435-A0 Gasket	Buy now
23	90119-06MA2 Bolt, with washer	Buy now
24	68V-11325-00 Anode	Buy now
26	97075-06020 Bolt(7u8)	Buy now
28	67F-11328-00 Grommet, anode	Buy now
29	97075-08025 Bolt, hexagon deep recess	Buy now
30	92995-08600 Washer, plain (663)	Buy now
31	67F-1243A-00 Hose 1	Buy now
33	90467-20M15 Clip	Buy now
34	68V-11351-00 Gasket, cylinder	Buy now
35	67F-42761-00-94 Stopper	Buy now
36	97095-06025 Bolt	Buy now
38	68F-44533-00 Damper, upper mount rubber	Buy now

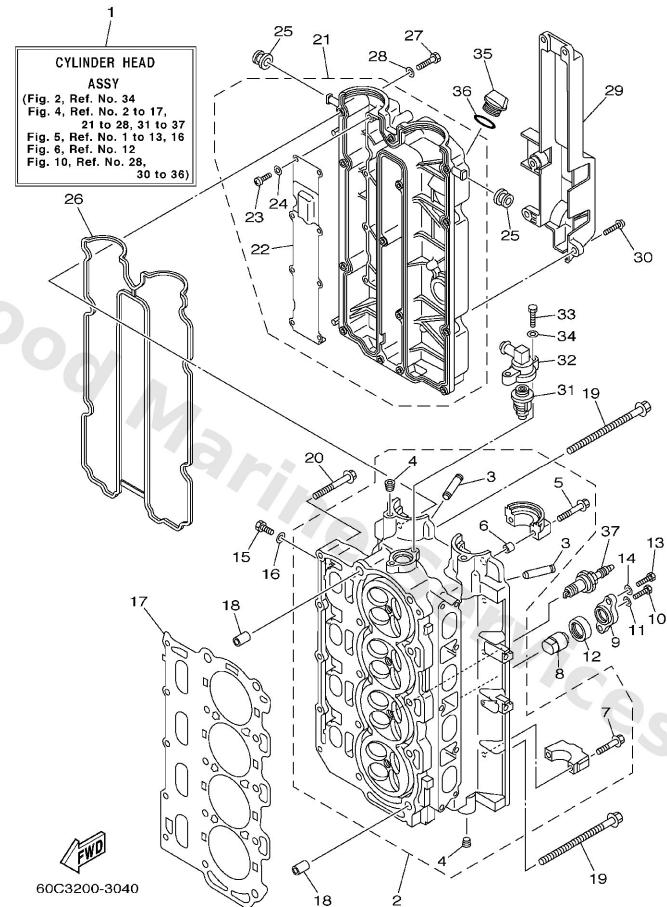
Cylinder. Crankcase 1



Ref	Part	
39	5GH-13440-00 Element assembly, oil cleaner	Buy now
40	90401-20145 Bolt, union	Buy now
42	67F-13448-00 Cap	Buy now

A5

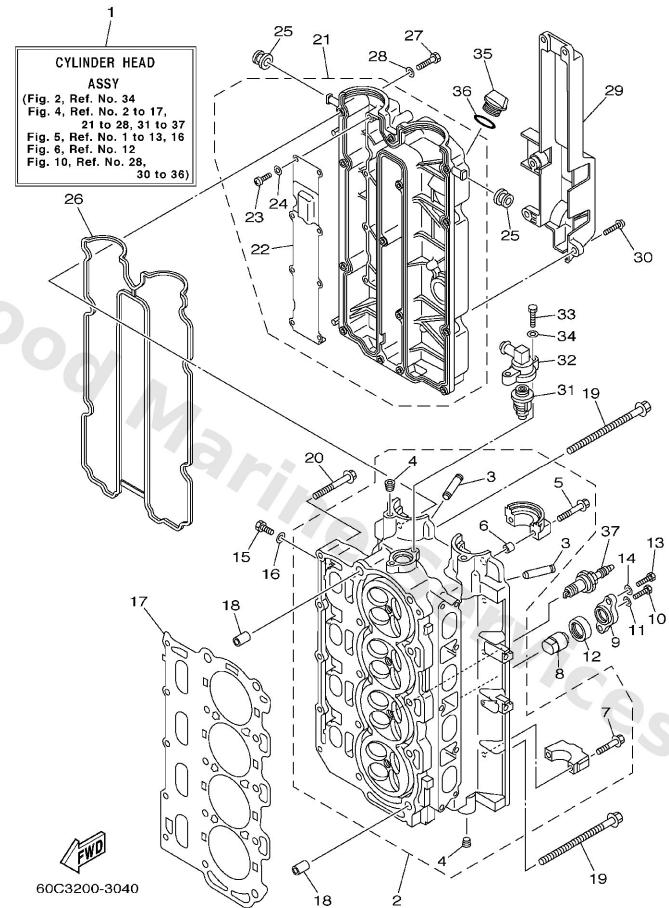
Cylinder. Crankcase 2



B1

Ref	Part	
3	67F-11133-10 Guide, intake valve	Buy now
4	90344-51019 Plug, taper screw	Buy now
5	90119-07235 Bolt, with washer	Buy now
6	91809-08006 Pin, dowel	Buy now
7	90119-07234 Bolt, with washer	Buy now
8	68V-11325-00 Anode	Buy now
10	97075-06020 Bolt(7u8)	Buy now
11	92995-06600 Washer, plain (646)	Buy now
12	67F-11328-00 Grommet, anode	Buy now
13	97075-08025 Bolt, hexagon deep recess	Buy now
14	92995-08600 Washer, plain (663)	Buy now
15	97095-08014 Bolt, hexagon deep recess	Buy now
16	90430-08143 Gasket (256-11198-00)	Buy now
17	67F-11181-01 Gasket, cylinder head 1	Buy now
18	90387-10M08 Pin, dowel	Buy now

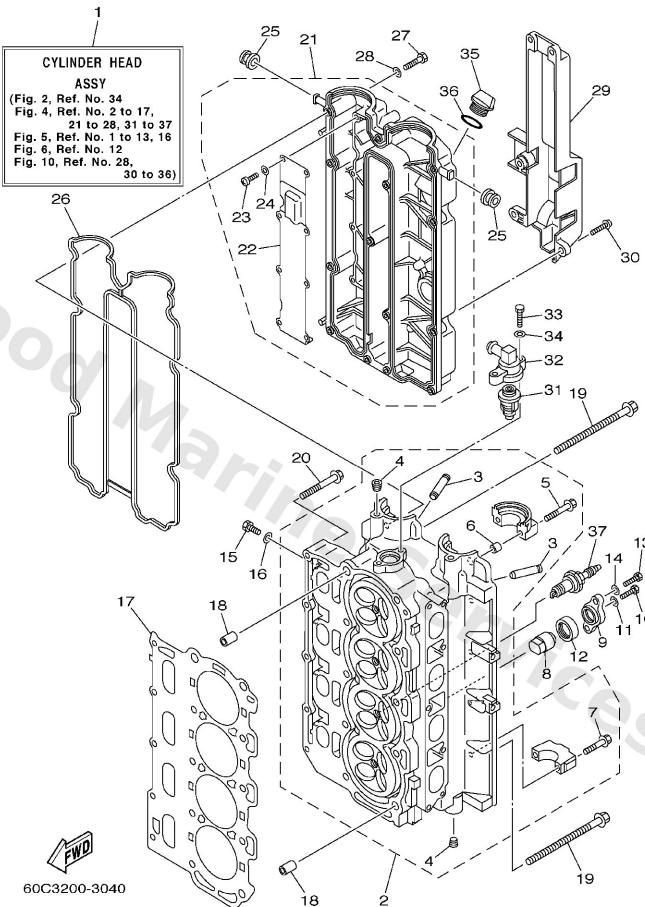
Cylinder. Crankcase 2



B1

Ref	Part	
19	90105-10M89 Bolt, washer based	Buy now
20	90119-08M91 Bolt, with washer	Buy now
22	67F-11168-00 Cover, breather	Buy now
23	98507-04008 Screw, pan head(jg1)	Buy now
24	92907-04600 Washer(jf2)	Buy now
25	90480-12072 Grommet(53y)	Buy now
26	67F-11356-00 Seal, cylinder 2	Buy now
27	97095-06030 Bolt(jf7)	Buy now
29	67F-11192-00 Cover, cylinder head 2	Buy now
30	90159-06M29 Screw, with washer	Buy now
31	68V-12411-00 Thermostat	Buy now
32	68V-12413-00-1S Cover, thermostat	Buy now
33	97095-06025 Bolt	Buy now
35	6G8-15363-00 Plug, oil	Buy now
36	93210-24M79 O-ring	Buy now

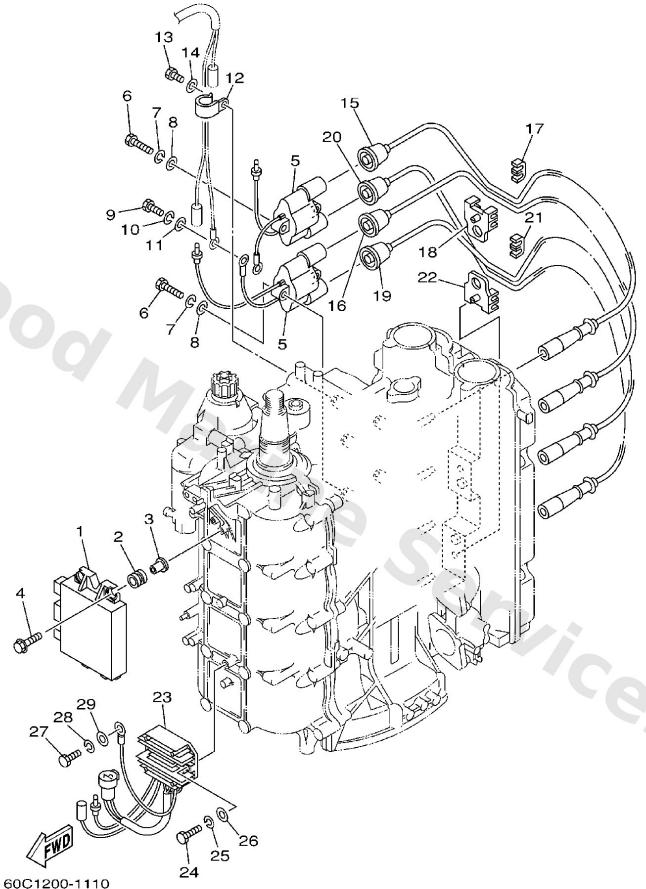
Cylinder. Crankcase 2



B1

Ref	Part	
37	94702-00391 Plug, spark (lfr5a-11)	Buy now

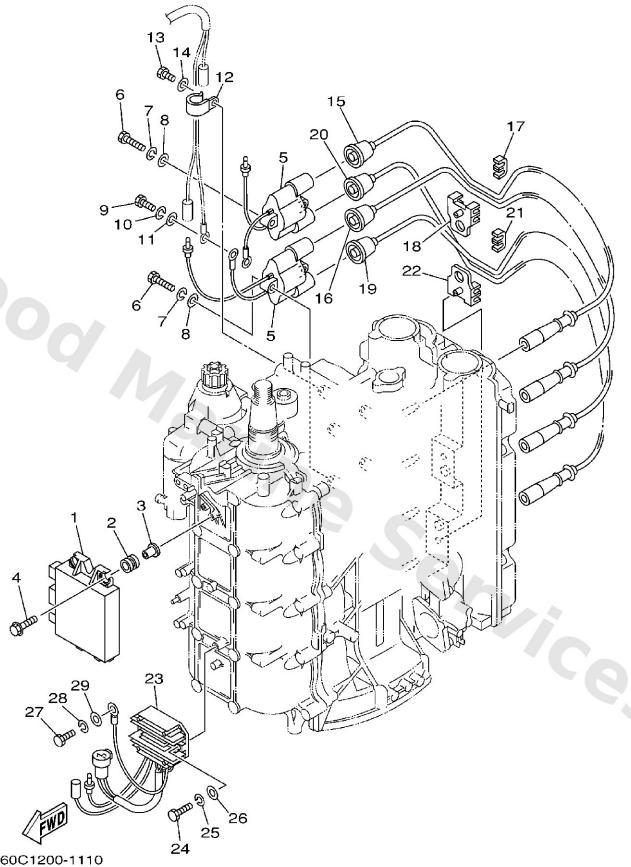
Electrical 1



C6

Ref	Part	
1	67F-85540-02 C.d.i. unit assembly	Buy now
2	68V-82317-00 Damper, ignition coil	Buy now
3	624-42542-00 Collar	Buy now
4	90119-06M59 Bolt, with washer	Buy now
5	67F-85570-00 Ignition coil assembly	Buy now
6	97095-06030 Bolt(jf7)	Buy now
7	92995-06100 Washer(6a1)	Buy now
8	92995-06600 Washer, plain (646)	Buy now
9	97095-06020 Bolt(7u8)	Buy now
12	90465-06M86 Clamp	Buy now
13	97095-06012 Bolt(gh1)	Buy now
15	67F-82341-00 Cord, high tension 1 #1	Buy now
16	67F-82342-00 Cord, high tension 2 #2	Buy now
17	67F-82361-00 Clamp, cord	Buy now
18	67F-82362-00 Clamp, cord 2	Buy now

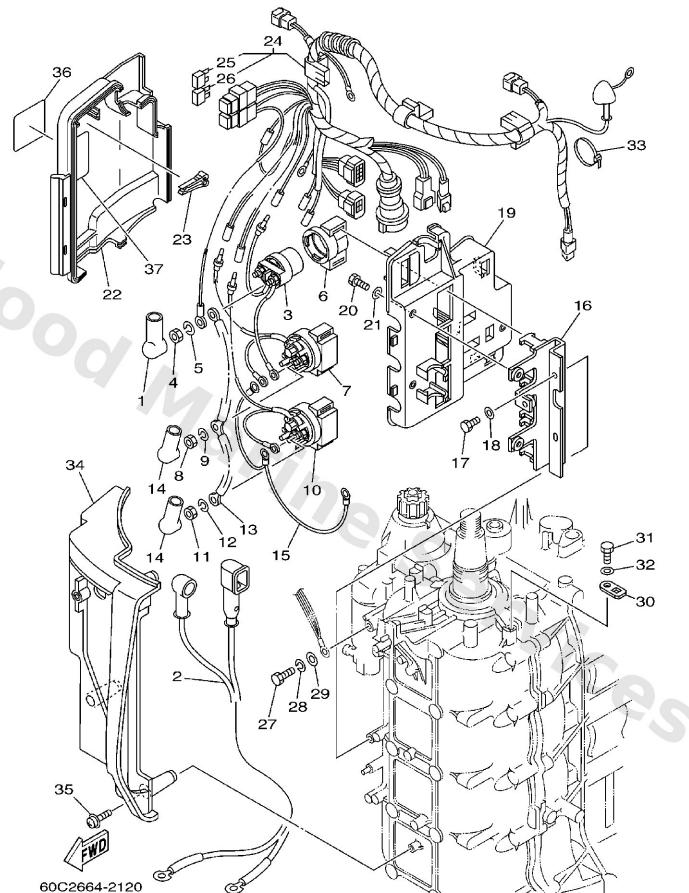
Electrical 1



C6

Ref	Part	
19	67F-82343-00 Cord, high tension 3 #3	Buy now
20	67F-82344-00 Cord, high tension 4 #4	Buy now
23	67F-81960-10 Rectifier & Regulator assembly Go to P/N) PEO-OM-060004	Buy now
24	97095-06025 Bolt	Buy now
?	1123 67F-81960-10	Buy now
?	1234 60C-81916-00	Buy now
?	1238 -	Buy now
?	1311 90465-11M10	Buy now
?	143 60C-82586-00	Buy now
?	145 60C-8431R-00	Buy now
?	146 90465-11M10	Buy now
?	147 -	Buy now
?	67F8259004 Wire harness assembly B *Part number revision	Buy now

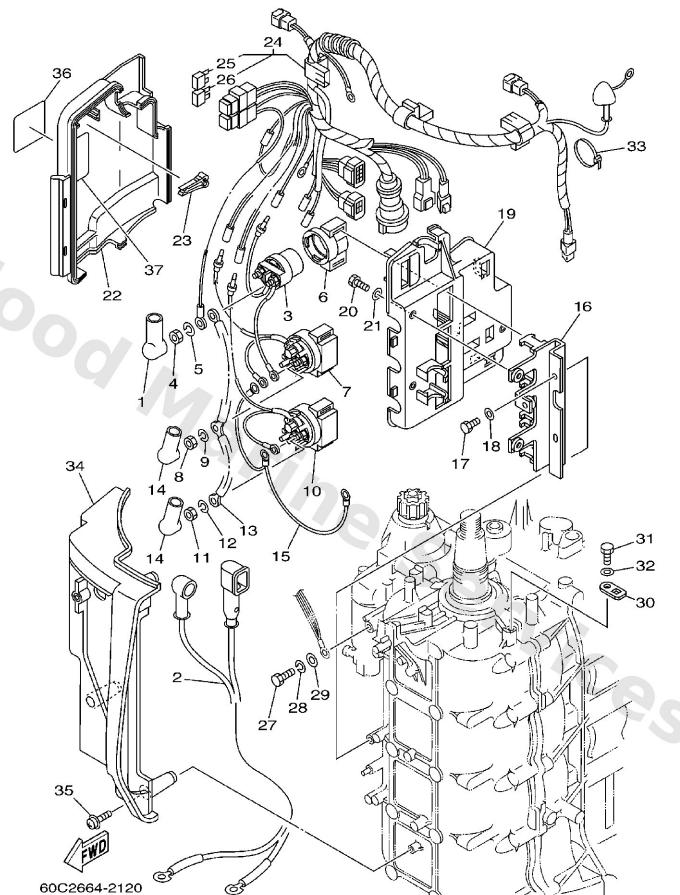
Electrical 2



D1

Ref	Part	
1	682-82119-01 Cover, lead wire	Buy now
2	67F-82105-00 Battery cable	Buy now
3	6G1-8194A-10 Starter relay	Buy now
4	90170-06M30 Nut(62x)	Buy now
5	90204-06M00 Washer, spring(62x)	Buy now
6	6G1-81952-00 Holder, relay	Buy now
7	6E5-8195B-01 Relay assembly	Buy now
10	6E5-8195C-01 Relay assembly	Buy now
13	66T-87149-00 Connector	Buy now
14	6G5-82119-00 Cover, lead wire	Buy now
15	67F-82116-00 Wire, minus lead	Buy now
16	67F-81953-00 Stay, relay	Buy now
17	97095-06016 Bolt, hexagon deep recess	Buy now
18	92995-06600 Washer, plain (646)	Buy now
19	67F-81948-00 Bracket	Buy now

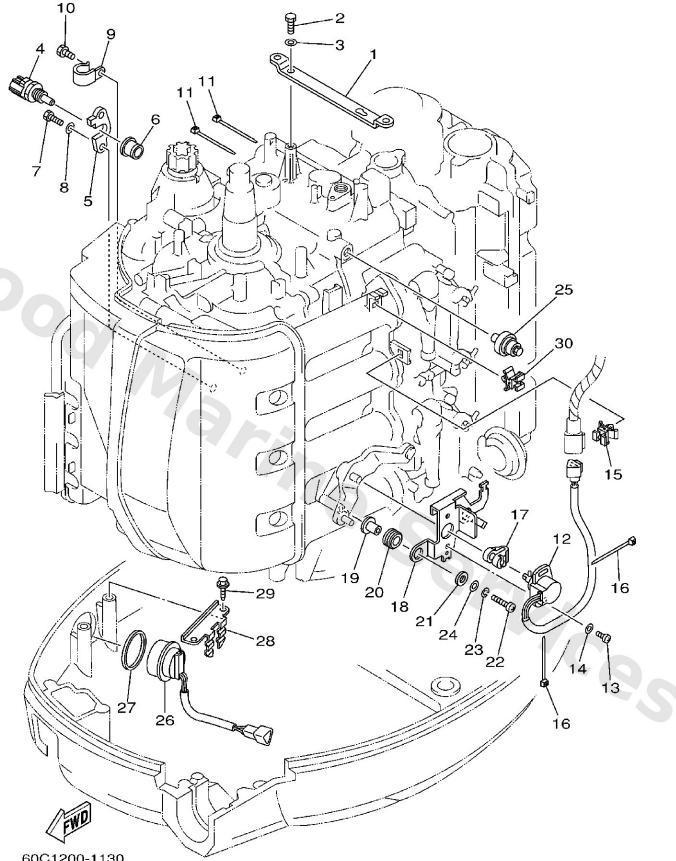
Electrical 2



D1

Ref	Part	
22	67F-81942-00 Cover	Buy now
23	67F-2812A-00 Puller, fuse	Buy now
24	67F-82590-03 Wire harness assembly Go to P/N) PEO-OM-060004	Buy now
25	67F-82151-00 Fuse	Buy now
26	67F-82151-10 Fuse	Buy now
27	97095-06020 Bolt(7u8)	Buy now
28	92995-06100 Washer(6a1)	Buy now
30	67F-82588-00 Plate	Buy now
31	97095-06012 Bolt(gh1)	Buy now
33	90465-13M11 Clamp (6e5)	Buy now
34	60C-81916-00 Cover, terminal Go to P/N) PEO-OM-060004	Buy now
35	90159-06M29 Screw, with washer	Buy now
36	67F-83626-00 Mark. 6	Buy now
37	67F-81919-00 Graphic, regulator	Buy now

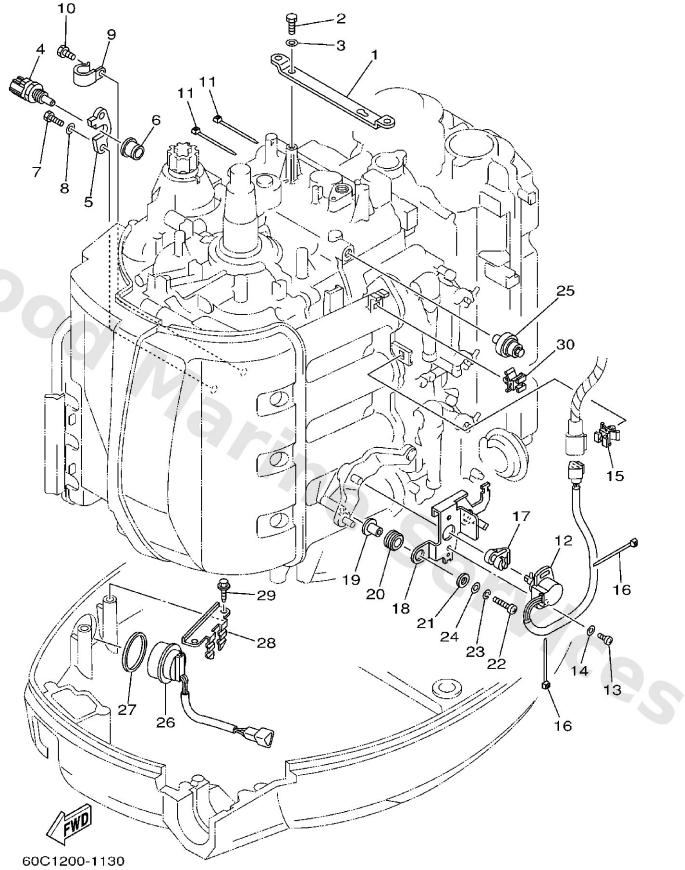
Electrical 3



D3

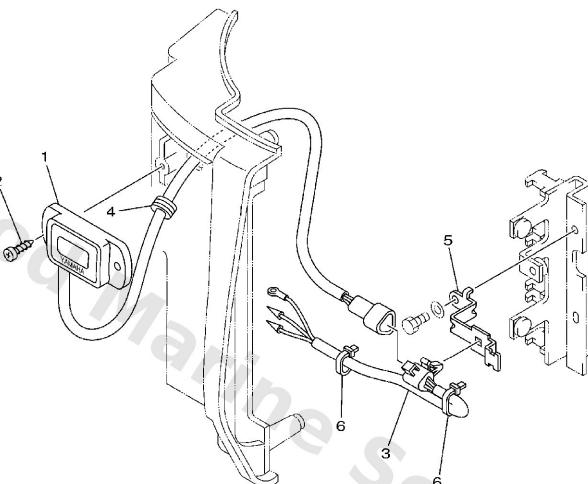
Ref	Part	
1	67F-8132G-01 Plate	Buy now
2	97095-06016 Bolt, hexagon deep recess	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	67F-85790-00 Thermosensor assembly	Buy now
5	67F-85757-00 Retainer	Buy now
6	68V-85753-00 Gasket, sender unit	Buy now
9	90465-06M86 Clamp	Buy now
10	97095-06010 Bolt	Buy now
11	90465-11M10 Clamp Go to P/N) PEO-OM-060004	Buy now
12	61A-85885-00 Throttle sensor assembly	Buy now
13	97885-05010 Screw, pan head(62x)	Buy now
14	92995-05600 Washer, plain (646)	Buy now
15	90464-09M47 Clamp(65j)	Buy now
17	6K7-14573-00 Lever	Buy now
18	67F-83635-00 Bracket	Buy now

Electrical 3



Ref	Part	
19	90387-05M00 Collar(6k7)	Buy now
20	90480-10M23 Grommet(6k7)	Buy now
21	90201-05M03 Washer, plate(6k7)	Buy now
22	97885-05025 Screw, pan head(62j)	Buy now
23	92995-05100 Ybs67-5 washer, spring	Buy now
25	68V-82504-00 Oil pressure switch assembly	Buy now
26	63D-82563-10 Trim & tilt switch assembly	Buy now
27	6E5-82587-00 Gasket	Buy now
28	67F-83614-00 Bracket	Buy now
29	90109-06M86 Bolt	Buy now

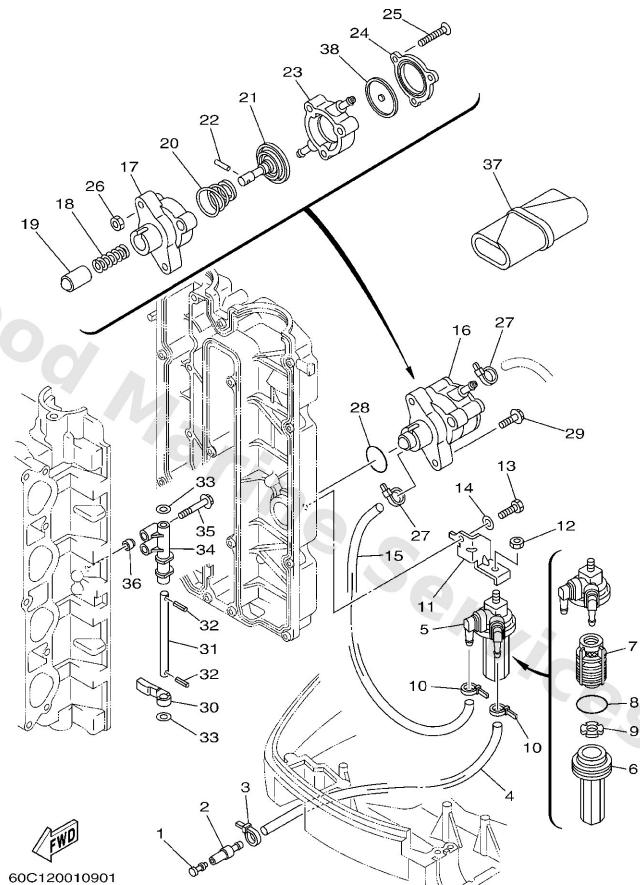
D3



 FWD
60C1200-1140

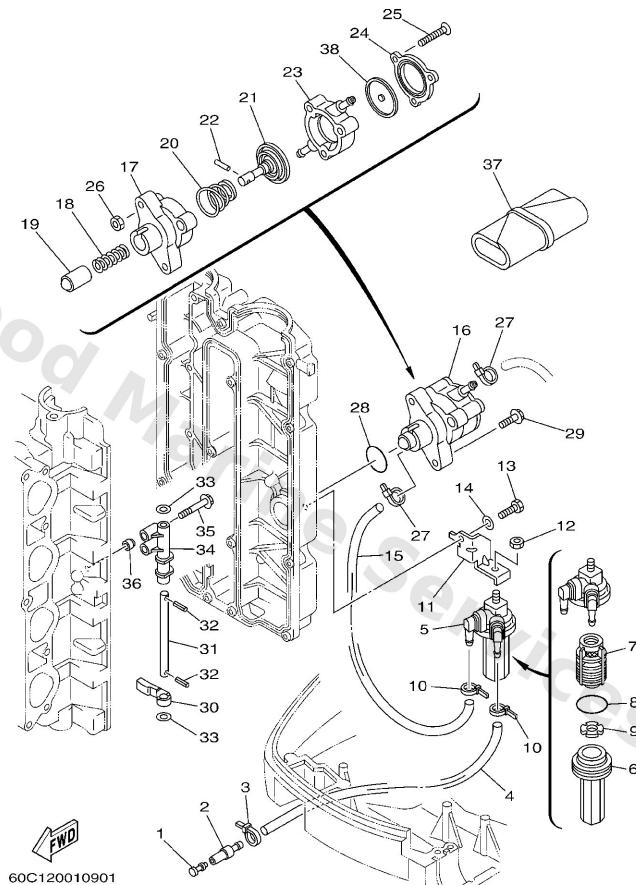
D5

Ref	Part	
1	6Y5-83504-20 Hour meter assembly	Buy now
2	90167-05009 Screw, tapping	Buy now
3	60C-82586-00 Extension, wire harness Go to P/N) PEO-OM-060004	Buy now
4	90480-01008 Grommet	Buy now
5	60C-8431R-00 Stay, Setting Go to P/N) PEO-OM-060004	Buy now
6	90465-11M10 Clamp Go to P/N) PEO-OM-060004	Buy now



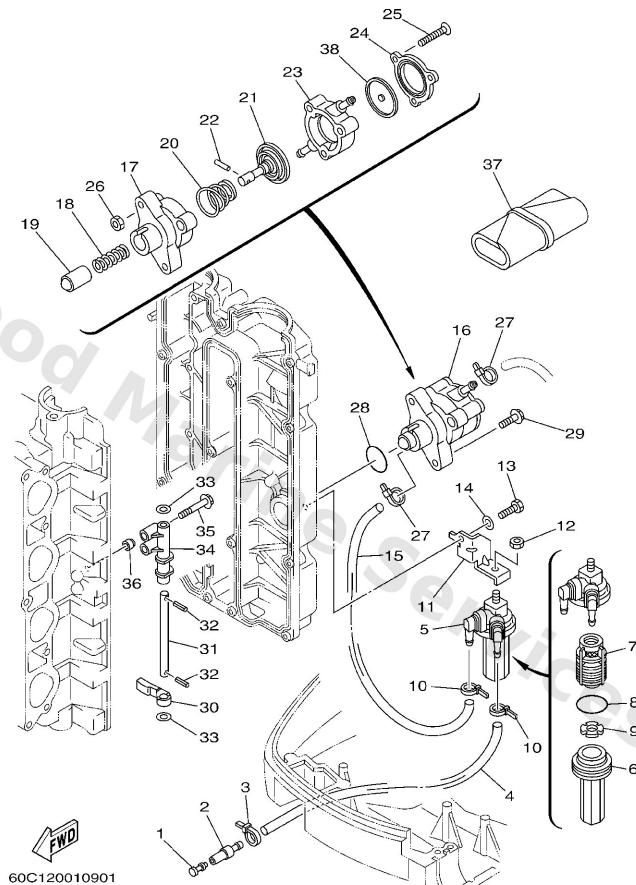
C3

Ref	Part	
1	689-85547-00 Damper	Buy now
2	6R3-24377-00 Pipe, joint 3	Buy now
3	90465-11M10 Clamp	Buy now
4	90445-13M27 Hose (I950)	Buy now
5	60C-24560-00 Filter assembly	Buy now
6	68V-24521-01 Cup, filter	Buy now
7	61N-24563-00 Element, filter	Buy now
8	93210-32738 O-ring(1wg)	Buy now
9	68V-24469-01 Float, water level	Buy now
11	68V-24566-00 Bracket Filter	Buy now
12	95380-08600 Nut (661)	Buy now
13	97095-06016 Bolt, hexagon deep recess	Buy now
14	92995-06600 Washer, plain (646)	Buy now
15	90445-13M11 Pipe, fuel 1	Buy now
16	68V-24410-00 Fuel pump assembly	Buy now



C3

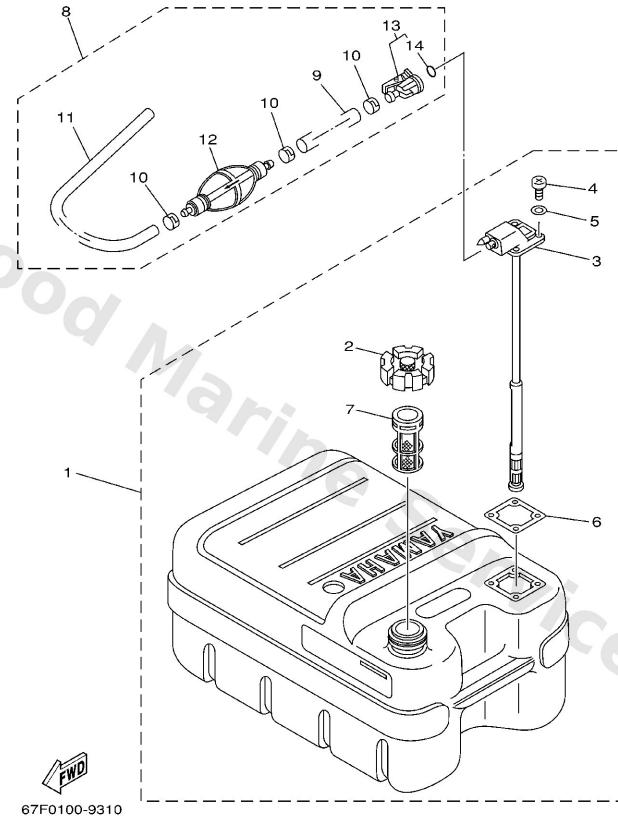
Ref	Part	
17	68V-24412-00 Body 1	Buy now
18	68V-24454-00 Spring	Buy now
19	68V-13131-00 Plunger	Buy now
20	68V-24423-00 Spring, diaphragm	Buy now
21	68V-24411-00 Diaphragm	Buy now
22	68V-24374-00 Pin	Buy now
23	68V-24413-00 Body 2	Buy now
24	68V-24414-00 Body 3	Buy now
25	68V-24444-00 Screw	Buy now
26	68V-24149-00 Nut	Buy now
28	93210-30682 O-ring (371)	Buy now
29	90119-06M83 Bolt, with washer	Buy now
30	67F-24575-00 Lever, fuel change	Buy now
31	68V-24495-00 Shaft	Buy now
32	91609-25014 Pin, Spring	Buy now



Ref	Part	
33	90201-08M12 Washer plate (682)	Buy now
34	67F-24491-00 Bracket, fuel pump	Buy now
35	90119-07235 Bolt, with washer	Buy now
36	91809-08006 Pin, dowel	Buy now
37	67F-28100-00 Tool kit	Buy now
38	4EB2314400 Seal, dust	Buy now
38	68V2447110 Diaphragm	Buy now

C3

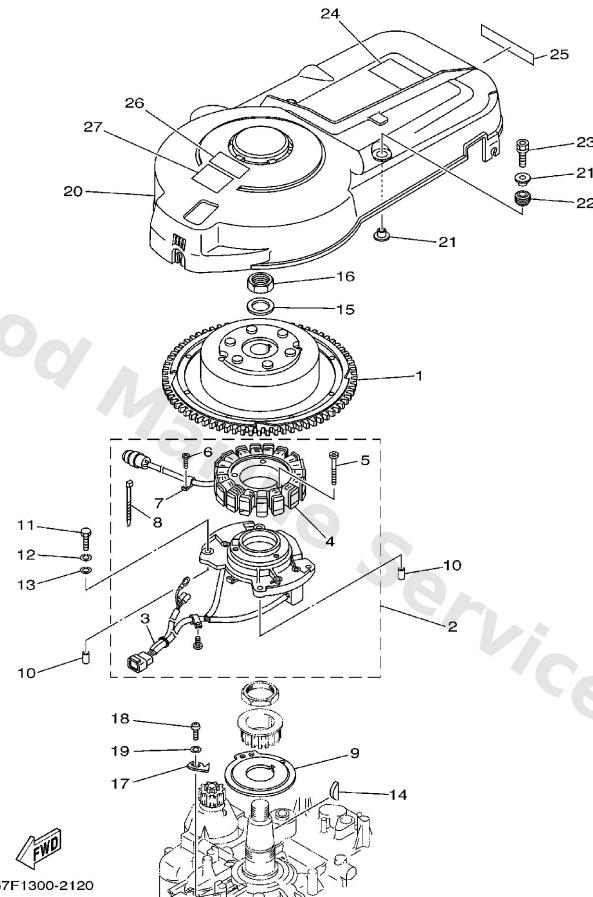
Fuel Tank



C4

Ref	Part	
1	6YJ-24201-10 Fuel Tank assembly (24L) AP WITH INDICATOR	Buy now
2	6YJ-24610-01 Cap assembly	Buy now
3	6Y1-24260-12 Fuel meter assembly WITH INDICATOR	Buy now
4	98586-05016 Screw, pan head	Buy now
5	6Y1-24329-00 Seal	Buy now
6	6Y1-24268-00 Gasket, fuel meter	Buy now
7	6YJ-24167-00 Strainer	Buy now
8	6Y2-24306-42 Fuel pipe comp. 1 AP	Buy now
9	90445-13M01 Hose (I2050)	Buy now
10	6E5-24351-51 Band 1	Buy now
11	90445-13M35 Hose (L250)	Buy now
12	6Y2-24360-52 Primer pump assembly	Buy now
13	6Y2-24305-04 Fuel pipe joint comp. 2	Buy now
14	93210-08287 O-ring (655)	Buy now

Generator

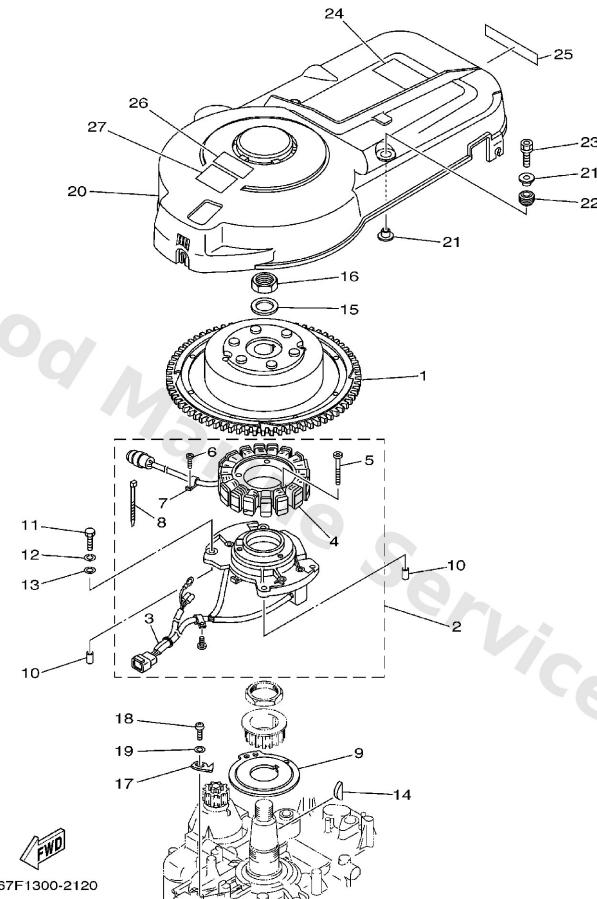


67F1300-2120

C5

Ref	Part	
1	67F-85550-00 Rotor assembly	Buy now
2	67F-85560-01 Base assembly	Buy now
3	67F-85580-00 Coil, pulser	Buy now
4	67F-85510-01 Stator assembly	Buy now
5	63D-81345-20 Screw, pan	Buy now
6	97607-04110 Screw, pan head with washer (s)	Buy now
7	445-81328-20 Clamp, read	Buy now
8	66T-81328-00 Clamp	Buy now
9	67F-81673-00 Rotor	Buy now
10	99530-08012 Pin, dowel(6g8)	Buy now
11	97095-06030 Bolt(jf7)	Buy now
12	92995-06100 Washer(6a1)	Buy now
13	92995-06600 Washer, plain (646)	Buy now
14	90280-05015 Key, woodruff	Buy now
15	90201-24014 Washer, plate	Buy now

Generator

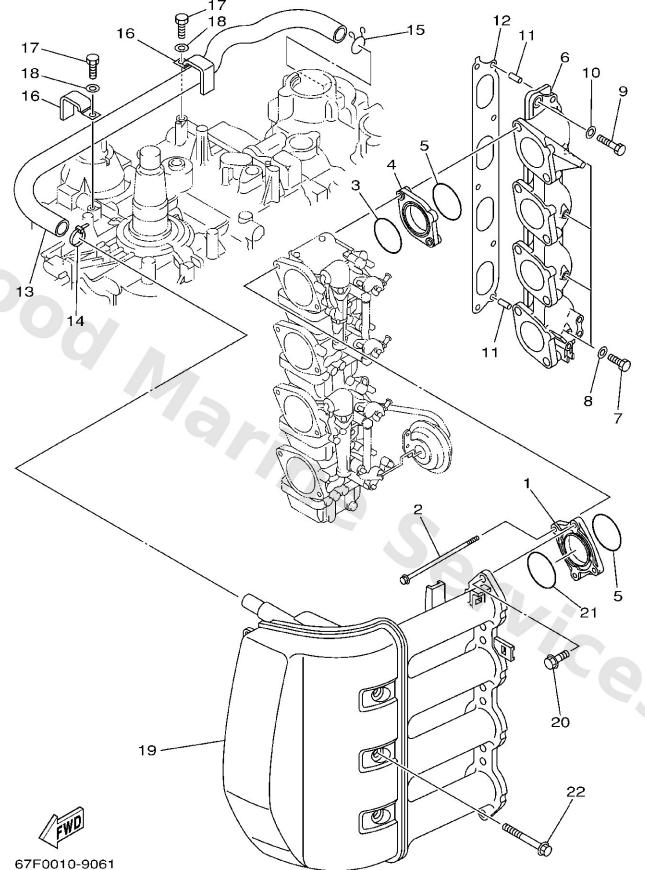


67F1300-2120

C5

Ref	Part	
16	90179-24002 Nut	Buy now
17	67F-81332-00 Plate, timing	Buy now
18	97885-06010 Screw pan head	Buy now
20	67F-81337-01 Cover, flywheel	Buy now
21	90387-06M71 Collar (6g8)	Buy now
22	90480-15M31 Grommet (6g1)	Buy now
23	90119-06M92 Bolt, with washer	Buy now
24	67F-12138-60 Mark Caution	Buy now
25	67F-13437-61 Mark, Caution	Buy now
26	6A1-83625-41 Mark 5	Buy now
27	6A1-83625-51 Mark 5	Buy now

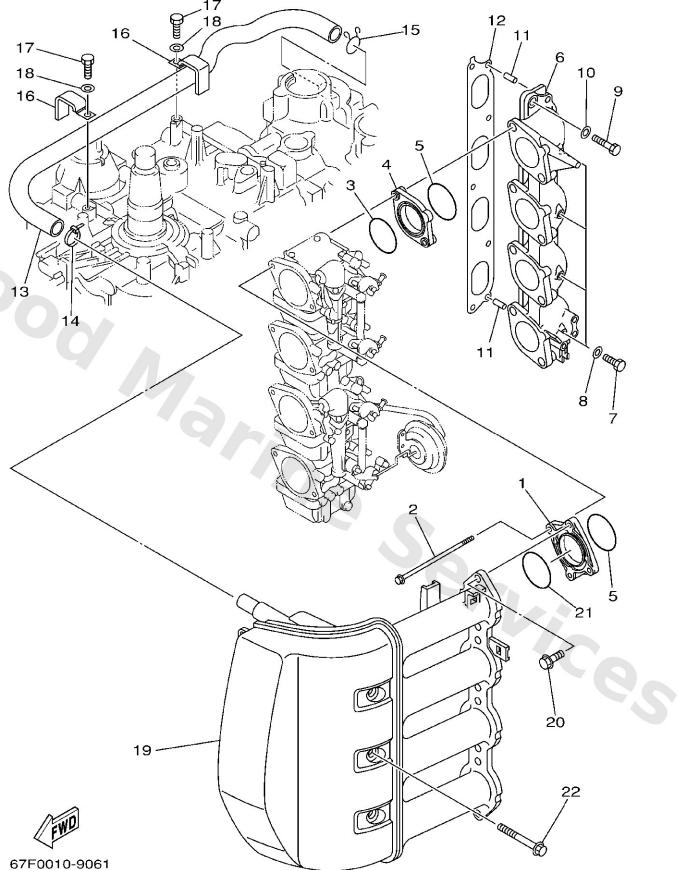
Intake



B6

Ref	Part	
1	67F-14243-00 Plate	Buy now
2	67F-14216-00 Screw	Buy now
3	67F-14239-00 Seal	Buy now
4	67F-14271-00 Insulator	Buy now
5	93210-40M10 O-ring (682)	Buy now
6	67F-13641-00-94 Manifold 1	Buy now
7	97095-06010 Bolt	Buy now
8	90430-06014 Gasket 256113960000	Buy now
9	97075-08035 Bolt(70w)	Buy now
10	92995-08600 Washer, plain (663)	Buy now
11	91690-50014 Pin, spring (647)	Buy now
12	67F-13645-00 Gasket, manifold 1	Buy now
13	67F-15373-00 Pipe, breather	Buy now
14	90465-11M10 Clamp	Buy now
15	90467-20M15 Clip	Buy now

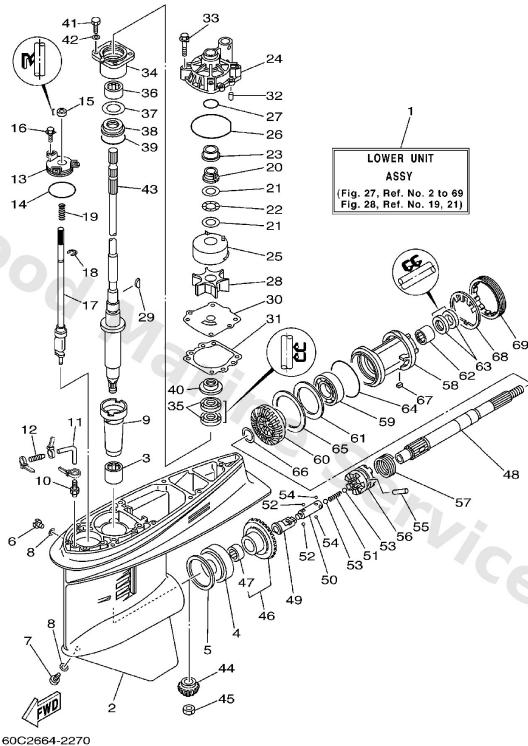
Intake



Ref	Part	
16	<u>90465-12M03</u> Clamp, cord (688)	<u>Buy now</u>
17	<u>97095-06012</u> Bolt(gh1)	<u>Buy now</u>
18	<u>92995-06600</u> Washer, plain (646)	<u>Buy now</u>
19	<u>67F-14440-00</u> Silencer assembly, intake	<u>Buy now</u>
20	<u>90119-06M82</u> Bolt, with washer	<u>Buy now</u>
21	<u>93210-41MJ2</u> O-ring	<u>Buy now</u>
22	<u>90119-08M59</u> Bolt, with washer	<u>Buy now</u>

B6

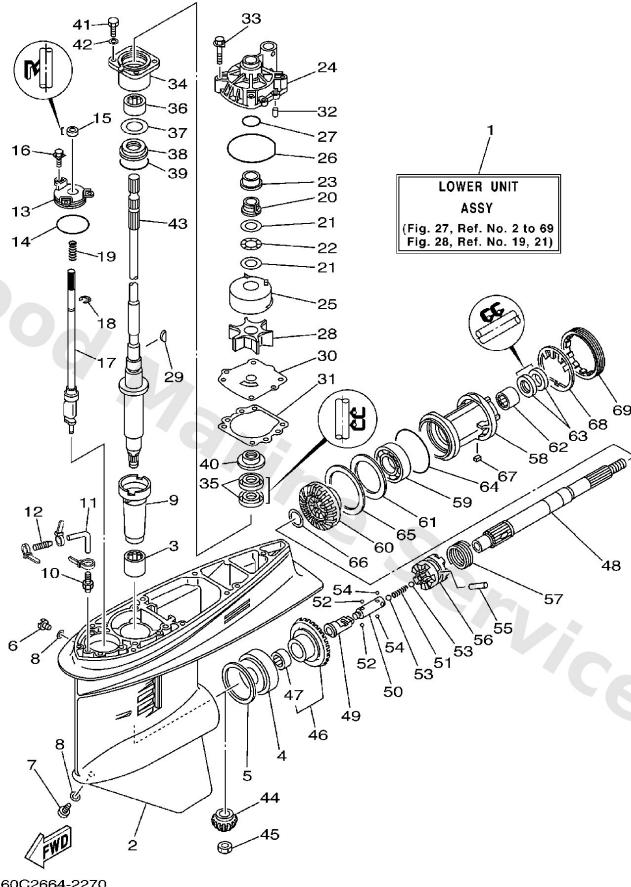
Lower Casing. Drive 1



B5

Ref	Part	
1	60C-45300-11-4D Lower unit assembly L	Buy now
1	60C-45300-31-4D Lower unit assembly X	Buy now
2	6E5-45301-05-8D Casing, lower	Buy now
3	93315-628U9 Brg,cyl-cal roller (6e5)	Buy now
4	93332-000U7 Brg,tapered roller 76mm (6e5)	Buy now
5	6E5-45567-01-10 Shim (t:0.10mm) UR	Buy now
5	6E5-45567-01-12 Shim (t:0.12mm) UR	Buy now
5	6E5-45567-01-15 Shim (t:0.15mm) UR	Buy now
5	6E5-45567-01-18 Shim (t:0.18mm) UR	Buy now
5	6E5-45567-01-30 Shim (t:0.30mm) UR	Buy now
5	6E5-45567-01-40 Shim (t:0.40mm) UR	Buy now
5	6E5-45567-01-50 Shim (t:0.50mm) UR	Buy now
6	90340-08002 Plug, straight screw	Buy now
7	688-45341-10 Plug, drain	Buy now
8	90430-08020 Gasket	Buy now

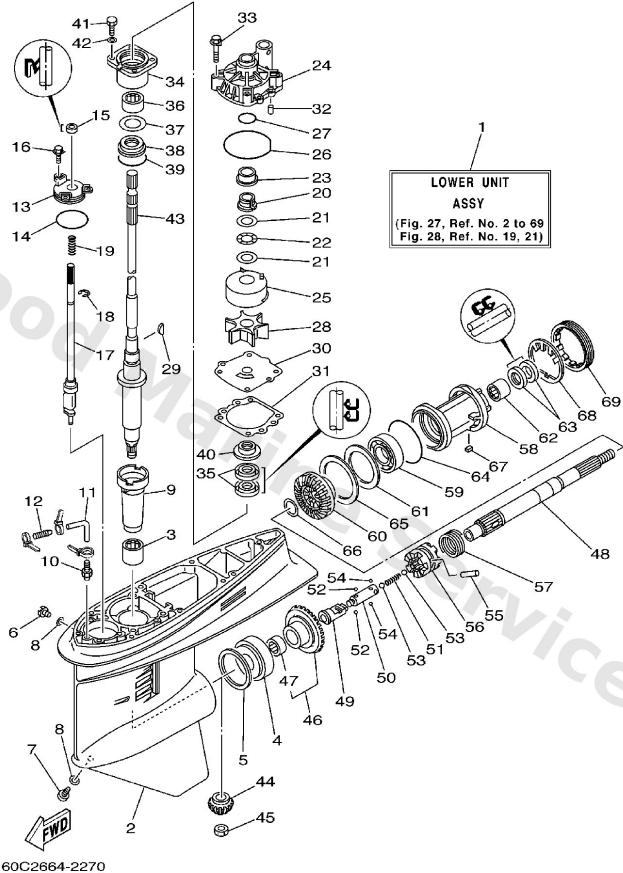
Lower Casing. Drive 1



B5

Ref	Part	
9	6E5-45536-00 Sleeve, drive shaft	Buy now
10	6E5-45378-00 Nipple, hose	Buy now
11	90445-07ME8 Hose (I250) L	Buy now
11	90445-07ME9 Hose (I250) X	Buy now
12	6E5-83558-10 End, nipple	Buy now
13	6E5-45321-00 Plate	Buy now
14	93210-58144 O-ring(47x)	Buy now
15	93106-09014 Oil seal	Buy now
16	90119-06M10 Bolt, with washer	Buy now
17	6L6-44150-01 Shift cam assembly	Buy now
18	99001-08600 Circlip(2r6)	Buy now
19	90501-11M10 Spring, compression (663)	Buy now
20	61A-45538-00 Spacer, 1	Buy now
21	90201-22M01 Washer, plate(61a)	Buy now
22	90206-22M19 Washer, wave(61a)	Buy now

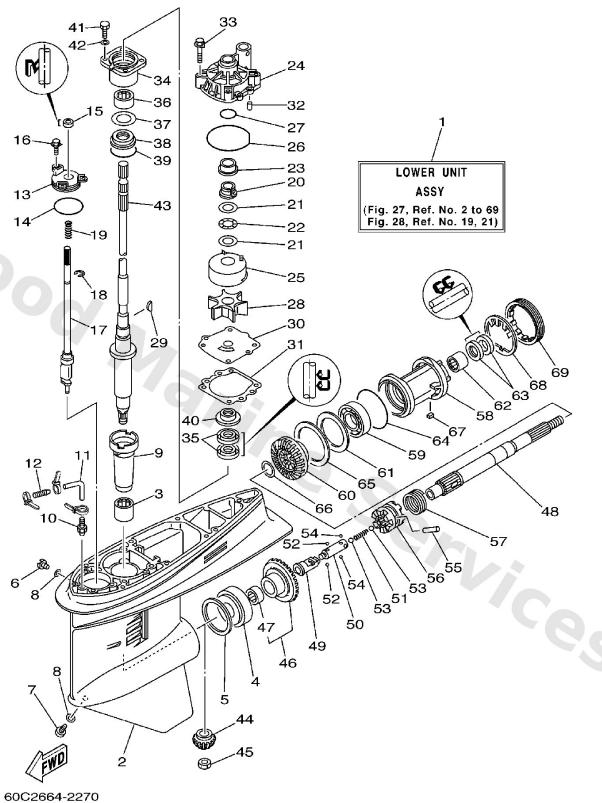
Lower Casing. Drive 1



B5

Ref	Part	
23	61A-45527-00 Collar, drive shaft	Buy now
24	61A-44311-01 Housing, water pump	Buy now
25	6R3-44322-42 Insert, cartridge FOR CHROMATE	Buy now
26	93210-86M38 O-ring (6e5)	Buy now
27	93210-37160 O-ring (6g8)	Buy now
28	6E5-44352-01 Impeller	Buy now
29	90280-04M05 Key, woodruff (6e5)	Buy now
30	60C-44323-40 Outer plate, cartridge FOR CHROMATE	Buy now
31	6E5-44315-A0 Gasket, water pump	Buy now
32	93606-12019 Pin, dowel (614)	Buy now
33	90119-08M14 Bolt, with washer	Buy now
34	6E5-45331-00-94 Housing, bearing	Buy now
35	93101-28M16 Oil seal (6e5)	Buy now
36	93317-330U2 Bearing, cylindrical(6k0)	Buy now
37	6E5-45587-01-10 Shim (t:0.10mm) UR	Buy now

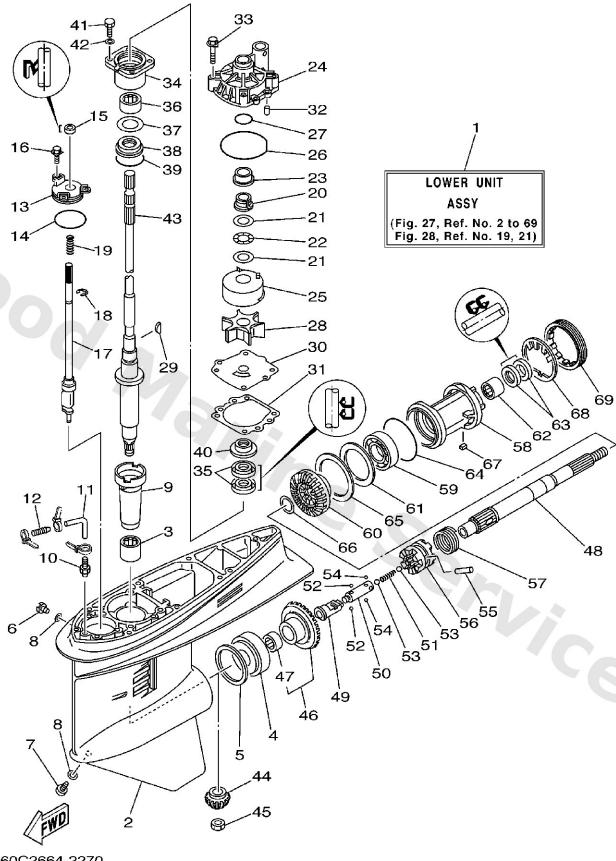
Lower Casing. Drive 1



B5

Ref	Part	
37	6E5-45587-01-12 Shim (t:0.12mm) UR	Buy now
37	6E5-45587-01-15 Shim (t:0.15mm) UR	Buy now
37	6E5-45587-01-18 Shim (t:0.18mm) UR	Buy now
37	6E5-45587-01-30 Shim (t:0.30mm) UR	Buy now
37	6E5-45587-01-40 Shim (t:0.40mm) UR	Buy now
37	6E5-45587-01-50 Shim (t:0.50mm) UR	Buy now
38	93341-930V2 Bearing, thrust(64d)	Buy now
39	93210-55M14 O-ring (70e)	Buy now
40	6E5-45344-00 Cover, oil seal	Buy now
41	97095-08025 Bolt (62g)	Buy now
42	92995-08600 Washer, plain (663)	Buy now
43	68V-45501-10 Drive shaft comp. L	Buy now
43	68V-45501-30 Drive shaft comp. X	Buy now
44	68V-45551-00 Pinion	Buy now
45	90170-16M01 Nut, hexagon (688)	Buy now

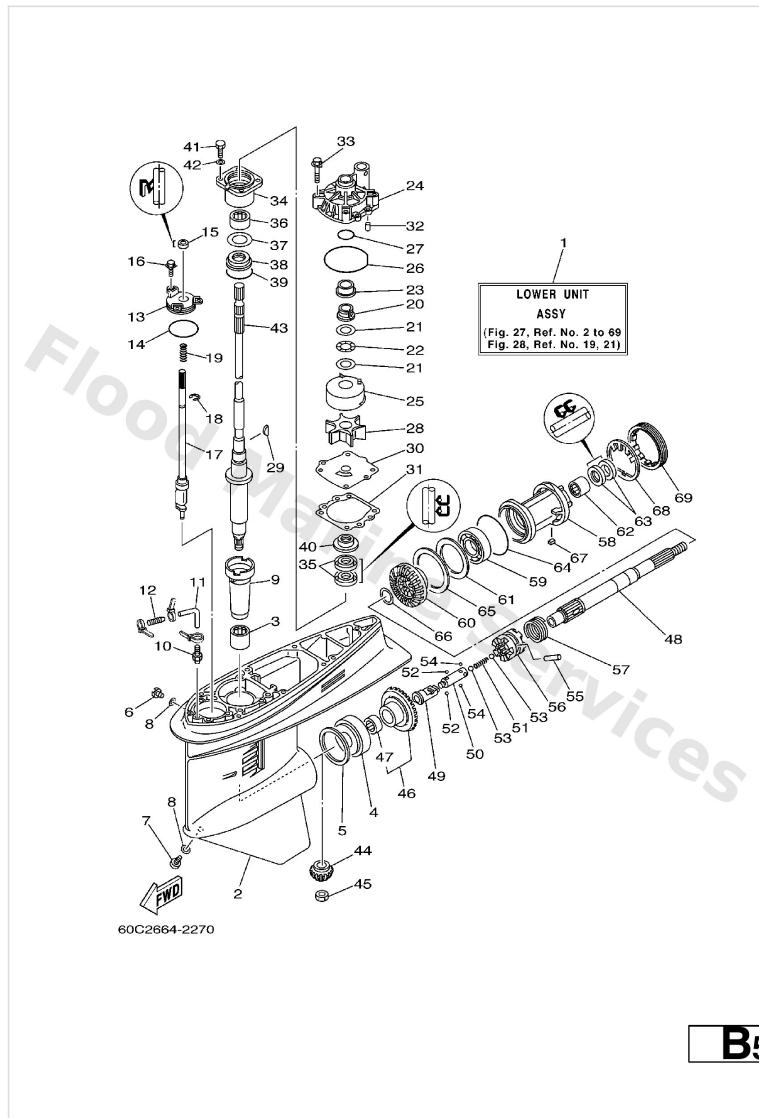
Lower Casing. Drive 1



B5

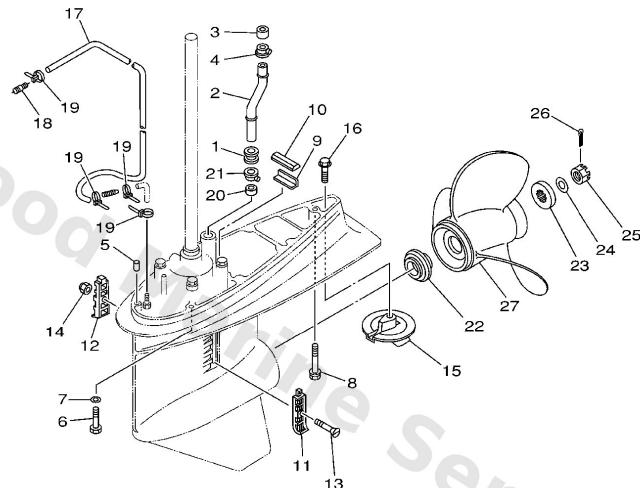
Ref	Part	
46	68V-45560-00 Gear	Buy now
47	93315-425U7 Brg,cyl-cal roller (6e5)	Buy now
48	6E5-45611-01 Shaft, propeller	Buy now
49	6K1-45641-01 Shifter	Buy now
50	6E5-45634-01 Slide, shift	Buy now
51	90501-16M37 Spring (6g5)	Buy now
52	93507-32009 Ball (12r)	Buy now
53	93511-32017 Ball (498)	Buy now
54	93503-16003 Ball	Buy now
55	90250-08M07 Pin, straight (6g5)	Buy now
56	68V-45631-01 Clutch, dog	Buy now
57	6E5-45633-01 Ring, cross pin	Buy now
58	6E5-45332-00-94 Housing, bearing	Buy now
59	93306-208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
60	68V-45571-00 Gear	Buy now

Lower Casing. Drive 1



Ref	Part	
61	6E5-45576-00 Washer, thrust 2	Buy now
62	93315-430U8 Bearing	Buy now
63	93101-30M17 Oil seal (6e5)	Buy now
64	93210-86M39 O-ring (6e5)	Buy now
65	6L6-45577-00-10 Shim (t:0.10mm) UR	Buy now
65	6L6-45577-00-12 Shim (t:0.12mm) UR	Buy now
65	6L6-45577-00-15 Shim (t:0.15mm) UR	Buy now
65	6L6-45577-00-18 Shim (t:0.18mm) UR	Buy now
65	6L6-45577-00-30 Shim (t:0.30mm) UR	Buy now
65	6L6-45577-00-40 Shim (t:0.40mm) UR	Buy now
65	6L6-45577-00-50 Shim (t:0.50mm) UR	Buy now
66	90201-30M92 Washer (6g5)	Buy now
67	90282-04010 Key, strait(663)	Buy now
68	688-45383-02 Washer, claw	Buy now
69	688-45384-00 Nut	Buy now

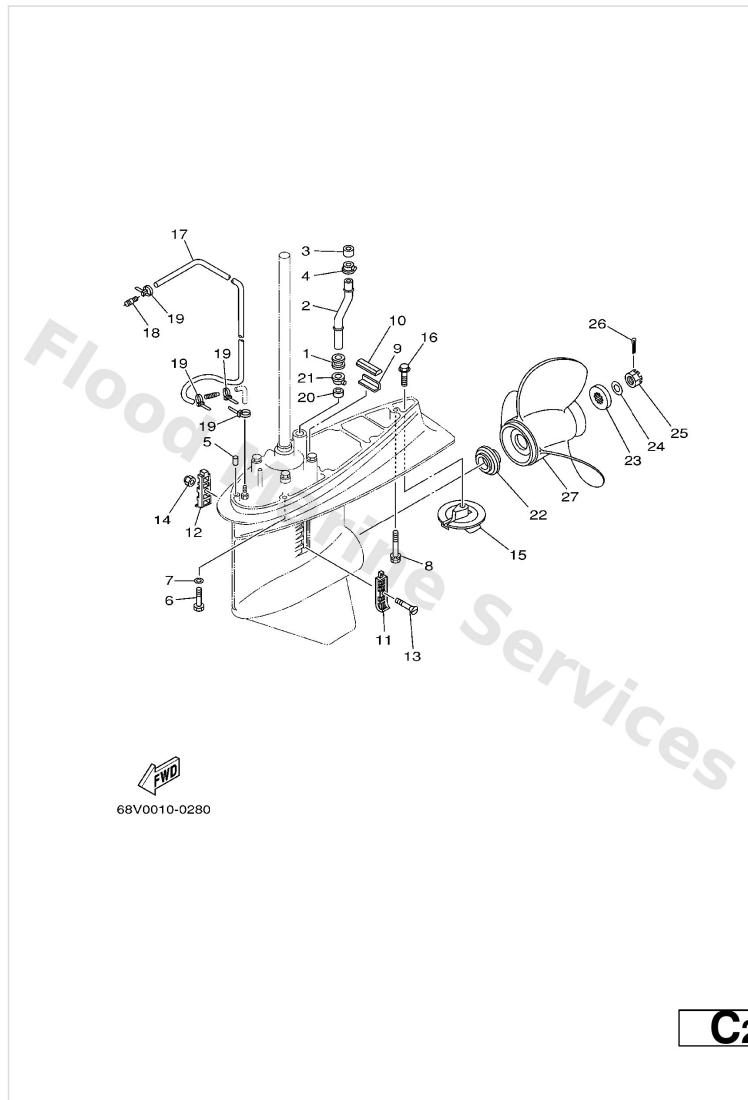
Lower Casing. Drive 2



C2

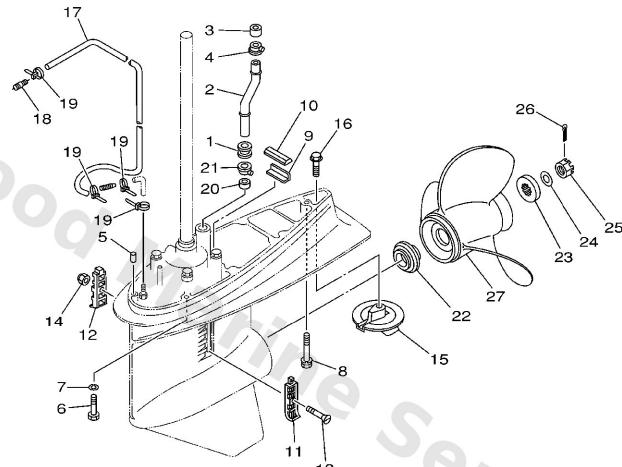
Ref	Part	
1	6E5-44366-00 Damper, water seal 2	Buy now
2	68V-44361-10 Tube, water 1 L	Buy now
2	68V-44361-30 Tube, water 1 X	Buy now
3	6E5-44365-00 Damper, water seal 1	Buy now
4	6E5-44312-00 Cover, water pump housing	Buy now
5	93608-12M05 Pin, dowel b (6e5)	Buy now
6	97075-10045 Bolt(64d)	Buy now
7	92995-10100 Ybs67-10 washer, spring	Buy now
8	90119-10M89 Bolt, with washer	Buy now
9	663-45376-00-94 Guide, seal damper	Buy now
10	688-45375-00 Damper, seal 2	Buy now
11	688-45214-02 Cover, water inlet	Buy now
12	688-45215-02 Cover, water inlet	Buy now
13	90152-05M07 Screw, countersunk	Buy now
14	90185-05002 Nut nylon (sus)(ex4)	Buy now

Lower Casing. Drive 2



Ref	Part	
15	6E5-45371-01 Trim tab	Buy now
16	90105-10M00 Bolt, hexagon (663)	Buy now
17	90445-076K2 Hose (I1700)	Buy now
18	6E5-83558-00 End, nipple	Buy now
19	90465-11M10 Clamp	Buy now
22	6E5-45987-01 Spacer 1	Buy now
23	688-45997-01 Spacer 2	Buy now
24	92990-18200 Washer (6e5)	Buy now
25	90171-18M04 Nut, castle (6e5)	Buy now
26	91490-40030 Pin, cotter (663)	Buy now
27	688-45930-02-98 Propeller (3x13x17) UR	Buy now
27	688-45932-60-98 Propeller (3x13-1/2"x14"-k) UR	Buy now
27	688-45970-03-98 Propeller (3x13"x19"-k) UR	Buy now
27	688-45972-02-98 Propeller (3x13"x21"-k) UR	Buy now
27	688-45974-02-98 Propeller (3x13"x23"-k) UR	Buy now

Lower Casing. Drive 2

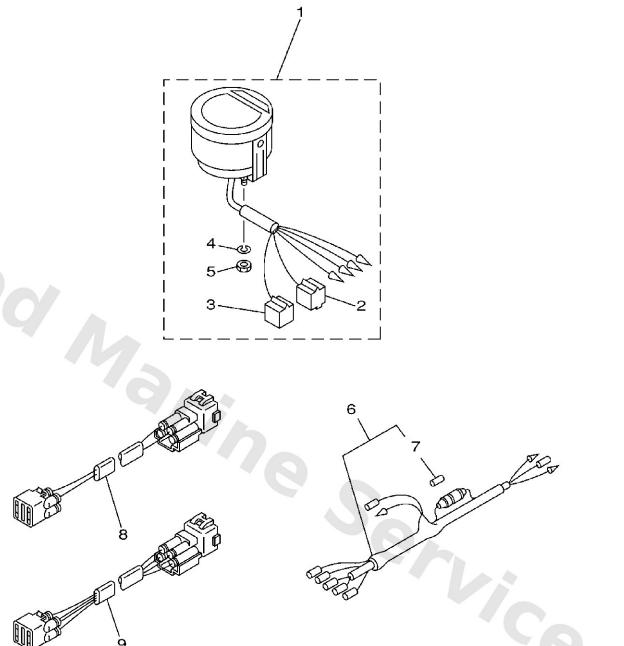


68V0010-0280

C2

Ref	Part	
27	688-45976-01-98 Propeller (ss 3x13"x25"-k) UR	Buy now
27	688-45978-60-98 Propeller (3x13-1/2"x16"-k) UR	Buy now
27	6E5-45941-00-EL Propeller (3x13x19-k) UR	Buy now
27	6E5-45943-00-EL Propeller (3x12-5/8"x21"-k) UR	Buy now
27	6E5-45945-01-EL Propeller (3x13-1/4x17-k) UR	Buy now
27	6E5-45947-00-EL Propeller (3x13-1/2x15-k) UR	Buy now
27	6E5-45949-00-EL Propeller (3x13-5/8"x13"-k) UR	Buy now
27	6E5-45952-00-EL Propeller (3x13"x23"-k) UR	Buy now
27	6E5-45954-00-EL Propeller (3x14"x11"-k) UR	Buy now
27	6E5-45956-00-EL Propeller (3x13"x25"-k) UR	Buy now

Meter

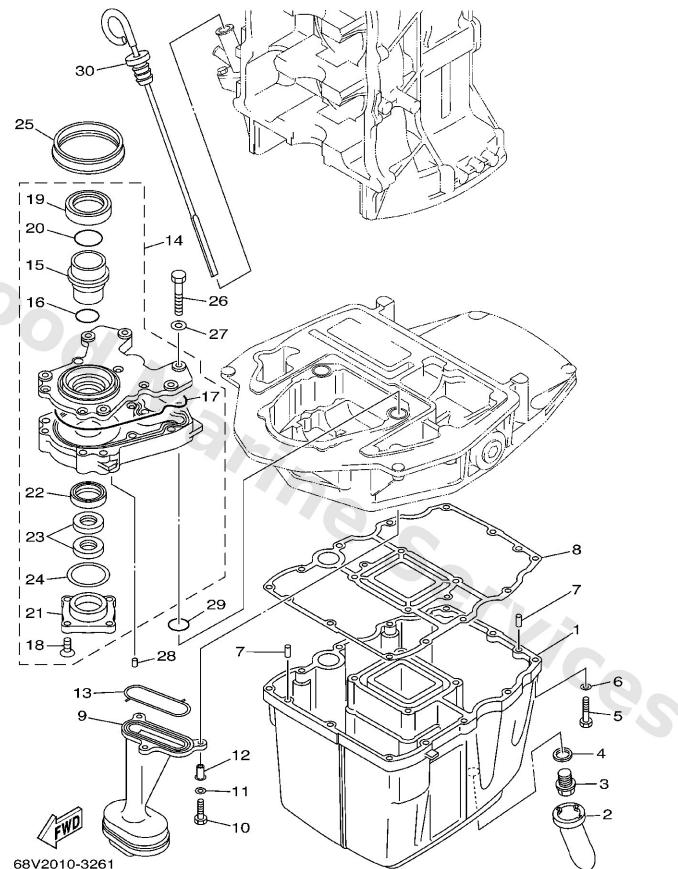


Ref	Part	
1	6Y5-8350T-02 Digital tachometer assembly AP	Buy now
2	9E450-04433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E450-04533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	92990-04100 Ybs67-4 washer, spring	Buy now
5	95380-04600 Nut,hex	Buy now
6	6Y5-83553-00 Wire, lead (l=2.5m) AP	Buy now
7	1E6-82151-00 Fuse (10a)	Buy now
8	6R3-82521-70 Wire, lead (for tacho., 7m) AP 7M	Buy now
9	6R3-82553-70 Extension, wire lead (for trim AP 4P,7M	Buy now

60C1200-1300

D3

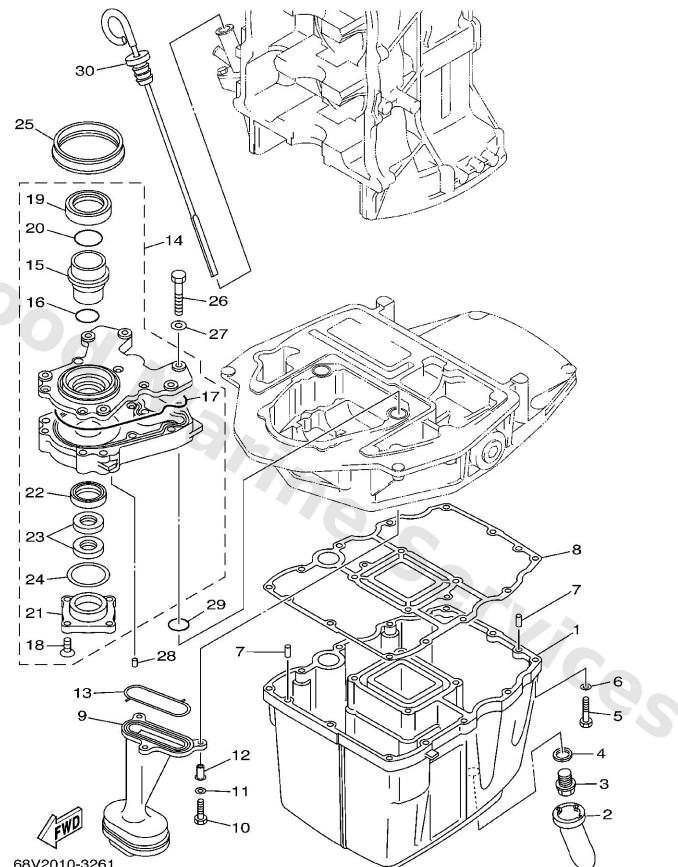
Oil Pan



B3

Ref	Part	
1	67F-15311-01-5B Oil pan	Buy now
2	67F-15316-00 Damper 1	Buy now
3	90340-14M06 Plug, straight screw(62y)	Buy now
4	90430-14M09 Gasket	Buy now
5	97075-06025 Bolt	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	93606-12019 Pin, dowel (614)	Buy now
8	68V-15312-00 Gasket, oil pan	Buy now
9	67F-13411-00 Strainer, oil	Buy now
10	97027-06025 Bolt, hexagon	Buy now
11	92907-06600 Washer(6ta)	Buy now
12	90387-06M64 Collar	Buy now
13	67F-13415-00 Seal, oil strainer	Buy now
14	67F-13300-10 Oil pump assembly	Buy now
15	67F-13314-02 Shaft, pump	Buy now

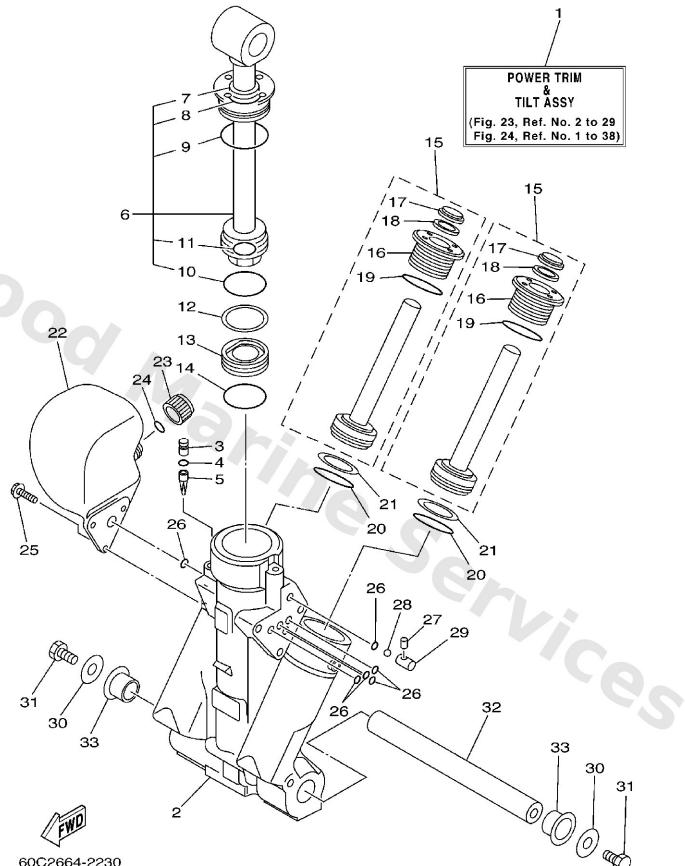
Oil Pan



B3

Ref	Part	
16	67F-13473-01 O-ring	Buy now
17	67F-13329-00 Gasket, pump cover	Buy now
18	67F-13495-00 Screw	Buy now
19	67F-13119-01 Oil seal	Buy now
20	67F-13769-00 O-ring	Buy now
21	67F-13914-00 Housing, pump	Buy now
22	67F-13631-03 Oil seal	Buy now
23	67F-13149-00 Oil seal	Buy now
24	67F-13339-00 Gasket, pump cover	Buy now
25	67F-13338-00 Seal	Buy now
26	97095-06045 Bolt, hexagon	Buy now
28	93604-12M07 Pin, dowel (688)	Buy now
29	93210-19MJ1 O-ring	Buy now
30	68V-15362-00 Plug, Oil Level	Buy now

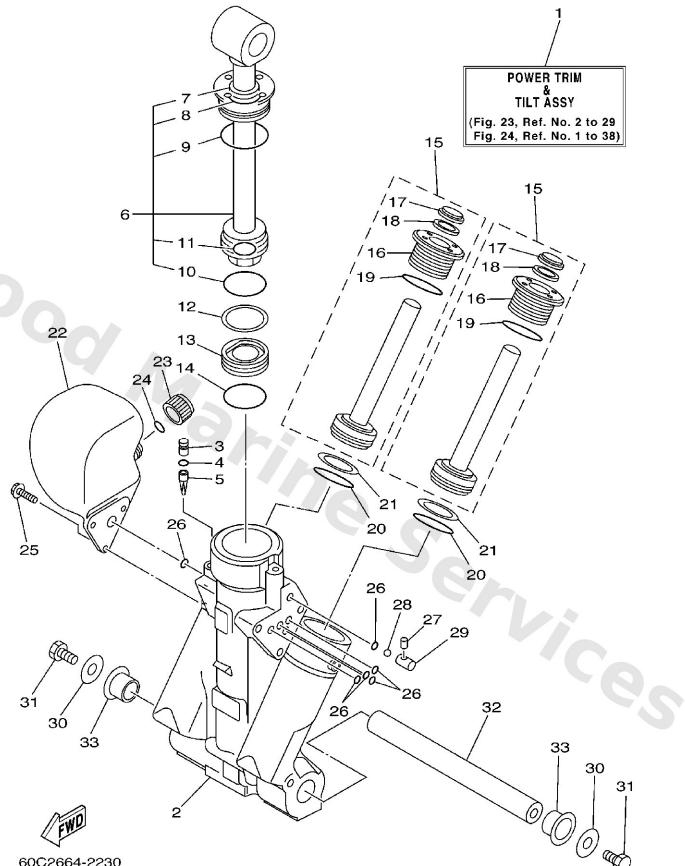
Power Trim & Tilt Assy 1



A4

Ref	Part	
1	68V-43800-01-4D Power trim & tilt assembly	Buy now
2	64E-43825-01 Housing Trim & Tilt	Buy now
3	64E-4388J-00 Plug 2	Buy now
4	93210-10M74 O-ring	Buy now
5	64E-43817-00 Filter 2	Buy now
6	64E-43810-00 Tilt piston sub assembly	Buy now
7	64E-43898-00 Seal, dust 2	Buy now
8	64E-43867-00 O-ring 7	Buy now
9	64E-43866-00 O-ring 6	Buy now
10	6E5-43862-00 O-ring 2	Buy now
11	64E-43883-00 O-ring 10	Buy now
12	6E5-43872-00 Ring, back-up 2	Buy now
13	6E5-43814-02 Piston, free	Buy now
15	64E-43820-00 Trim piston sub assembly	Buy now
16	64E-43821-00 Screw, trim cylinder end	Buy now

Power Trim & Tilt Assy 1

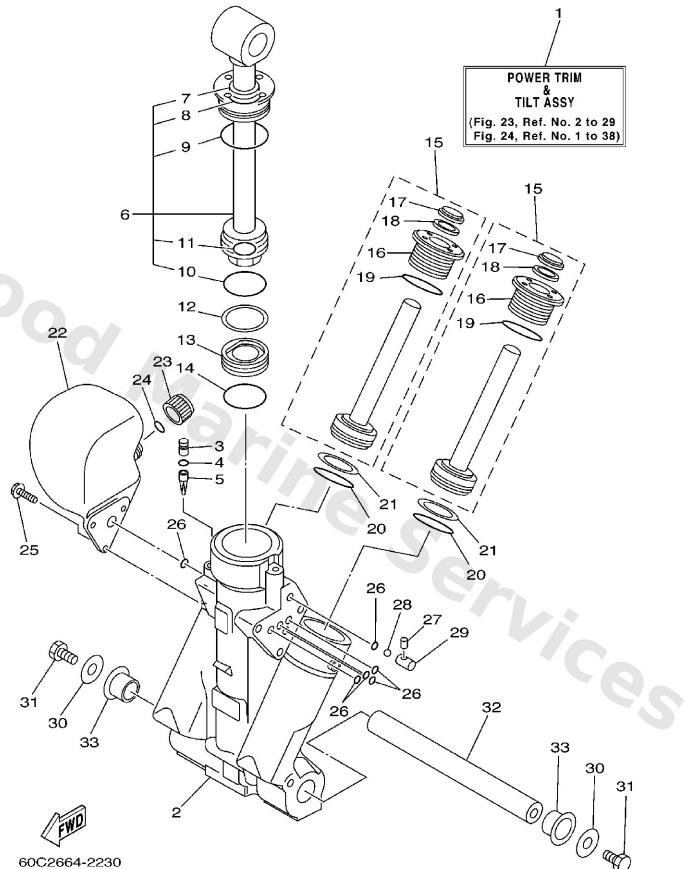


A4

Ref	Part	
17	64E-43822-00 Seal, trim dust	Buy now
18	64E-4384J-00 Seal, trim down	Buy now
19	6G5-43864-00 O-ring 4	Buy now
20	6E5-43864-00 O-ring 4	Buy now
21	6E5-43874-01 Ring, back-up 4	Buy now
22	64E-43828-00 Body, reservoir	Buy now
23	64E-43829-00 Plug, reservoir	Buy now
24	64E-43897-00 O-ring	Buy now
25	64E-4388E-00 Bolt ,screw (l:14mm)	Buy now
26	64E-43869-00 O-ring 9	Buy now
27	64E-4381G-00 Pin 1	Buy now
28	6E5-43858-00 Ball 1	Buy now
29	64E-4382G-00 Valve seat	Buy now
30	90201-08M14 Washer, plate	Buy now
31	97080-08016 Bolt	Buy now

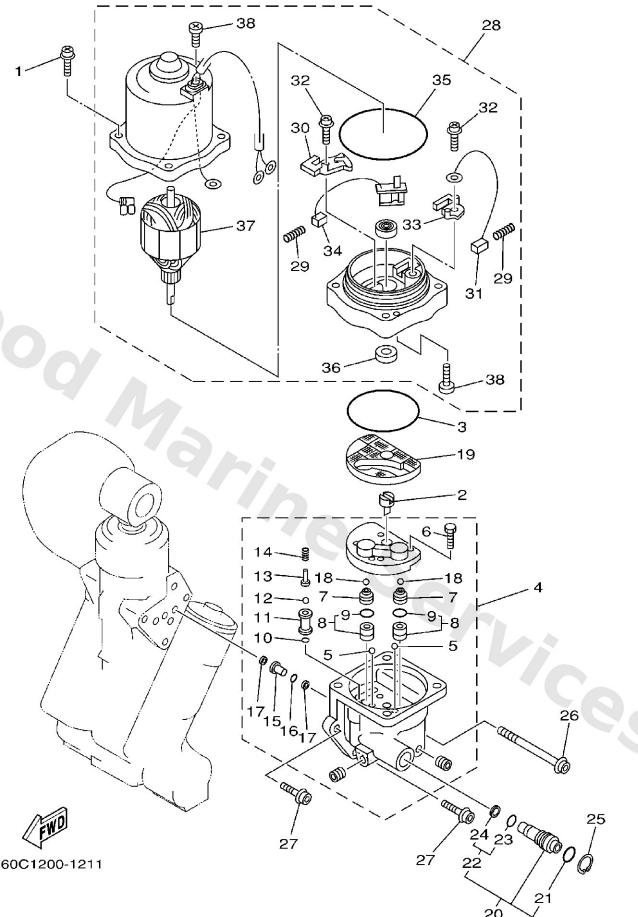
Power Trim & Tilt Assy 1

Ref	Part	
32	64E-43818-01 Lower shock mount pin set	Buy now
33	90386-22M98 Bush(61u)	Buy now



A4

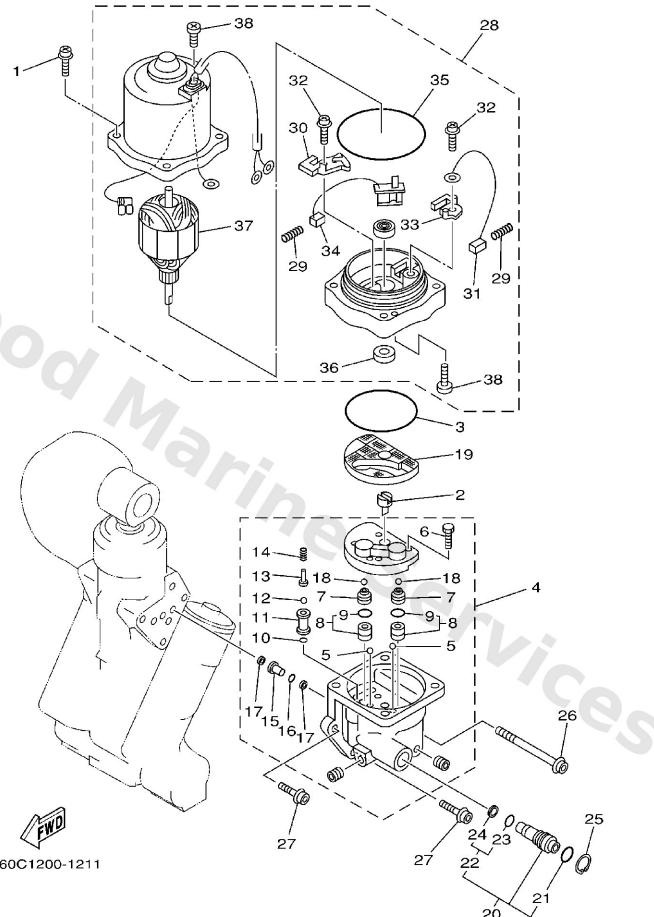
Power Trim & Tilt Assy 2



A6

Ref	Part	
1	64E-4388E-10 Bolt ,screw (l:34.7mm)	Buy now
2	64E-43831-00 Connector, shaft	Buy now
3	64E-43868-00 O-ring 8	Buy now
4	68V-43830-00 Gear pump assembly	Buy now
5	72X-43858-00 Ball	Buy now
6	64E-43843-00 Screw, valve lock	Buy now
7	64E-43841-00 Piston, shuttle	Buy now
8	64E-43802-00 Valve sub assembly	Buy now
9	6E5-43896-00 O-ring	Buy now
10	6G5-43863-00 O-ring 3	Buy now
11	66Y-43851-00 Seat, relief valve	Buy now
12	64E-43858-00 Ball	Buy now
13	64E-43859-00 Pin, Valve Support	Buy now
14	68V-43855-00 Spring Up Relief	Buy now
15	64E-43850-00 Valve sub assembly	Buy now

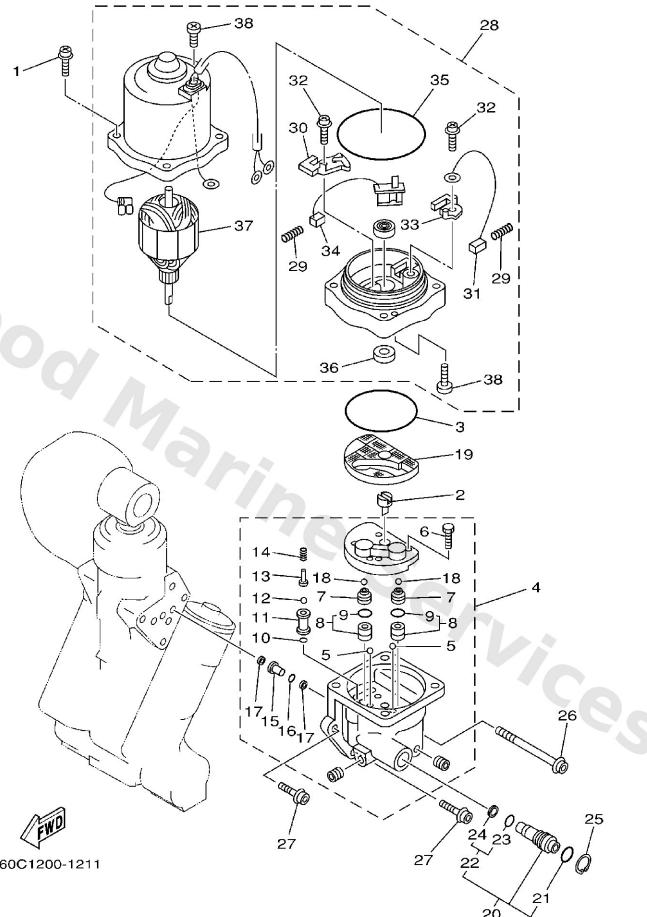
Power Trim & Tilt Assy 2



A6

Ref	Part	
16	64E-43865-00 O-ring 10	Buy now
17	64E-43816-00 Filter 1	Buy now
19	64E-43817-10 Filter 2	Buy now
20	64E-43860-00 Manual valve sub-assembly	Buy now
21	72X-85075-L0 O-ring (nsd161)	Buy now
22	64E-43827-00 Ring set	Buy now
23	64E-4387A-00 O-ring	Buy now
24	64E-43873-00 Ring, back up	Buy now
25	64E-43875-00 Ring, snap	Buy now
26	64E-43879-10 Screw, with washer	Buy now
27	64E-43879-00 Screw, with washer	Buy now
28	68V-43880-01 Motor assembly	Buy now
29	6H1-4386K-10 Spring, brush	Buy now
30	64E-4380J-00 Holder Brush	Buy now
31	64E-43891-00 Brush 1	Buy now

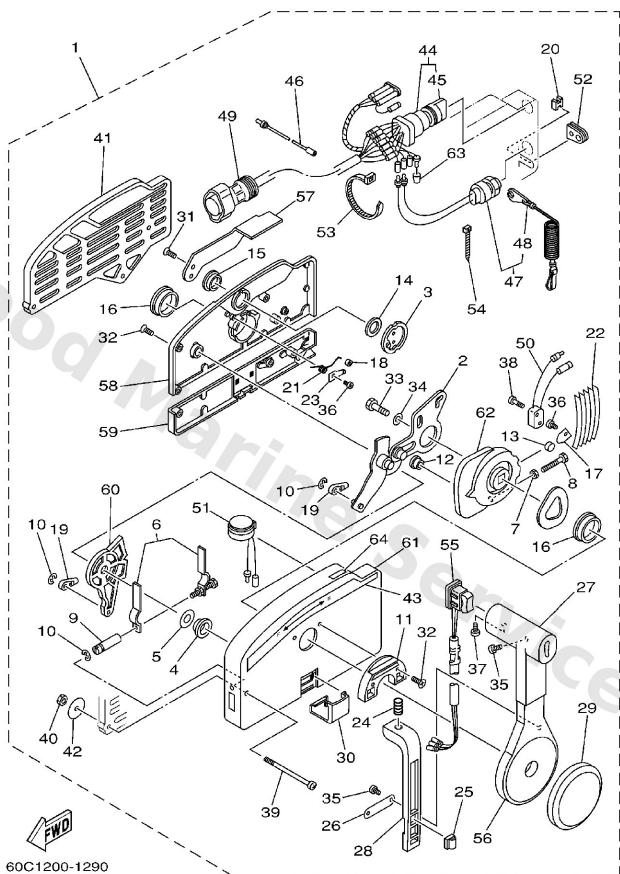
Power Trim & Tilt Assy 2



A6

Ref	Part	
32	97607-04310 Screw, pan head(6g8)	Buy now
33	64E-4380F-00 Holder, brush 2	Buy now
34	64E-43892-00 Breaker comp. (brush 2)	Buy now
35	6G5-43865-00 O-ring	Buy now
36	93102-08M43 Oil seal(6b0)	Buy now
37	64E-43805-00 Armature assembly	Buy now
38	64E-43843-10 Screw valve lock	Buy now

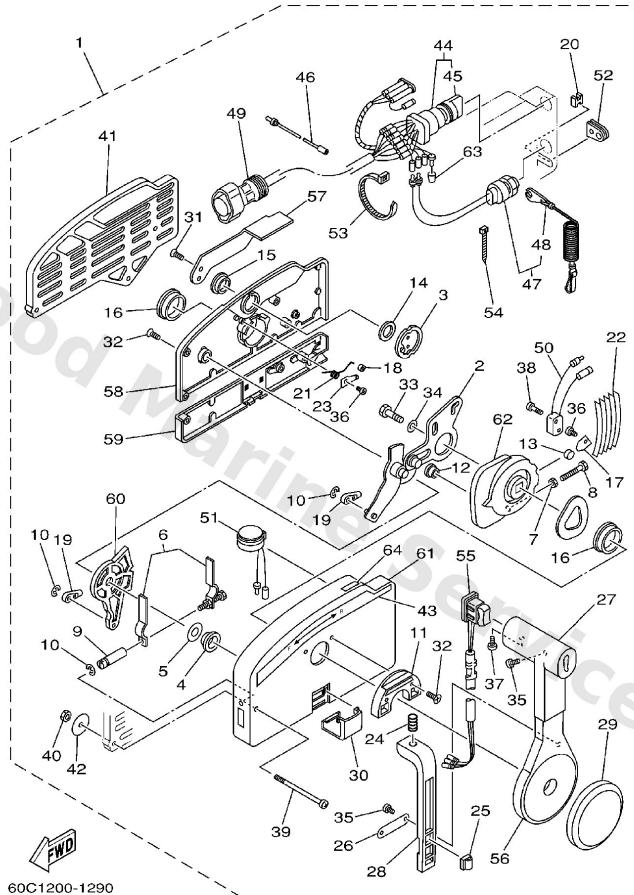
Remote Control Assy



C7

Ref	Part	
1	703-48205-A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now
15	703-48243-00 Bushing 3	Buy now

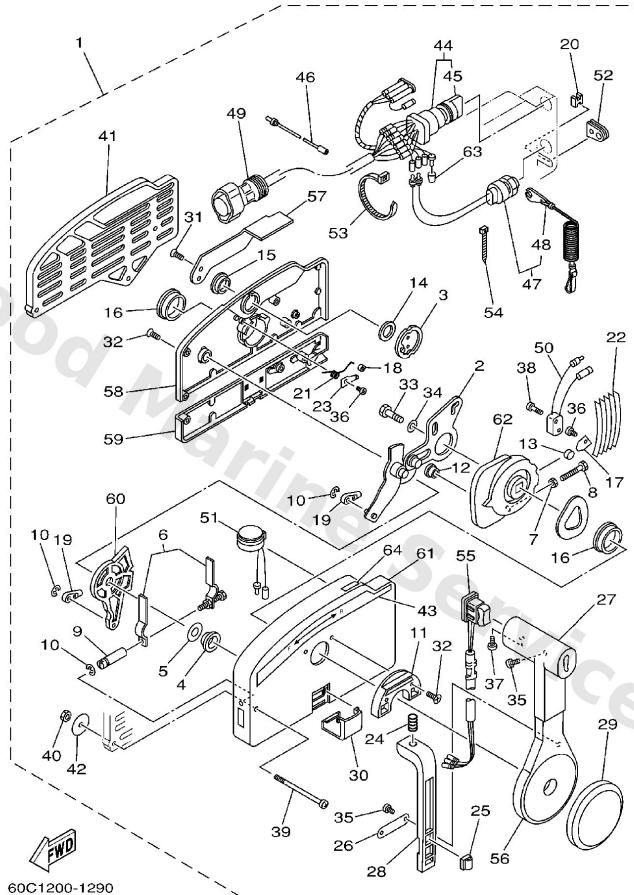
Remote Control Assy



C7

Ref	Part	
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now
30	703-48219-00 Cover, lead	Buy now

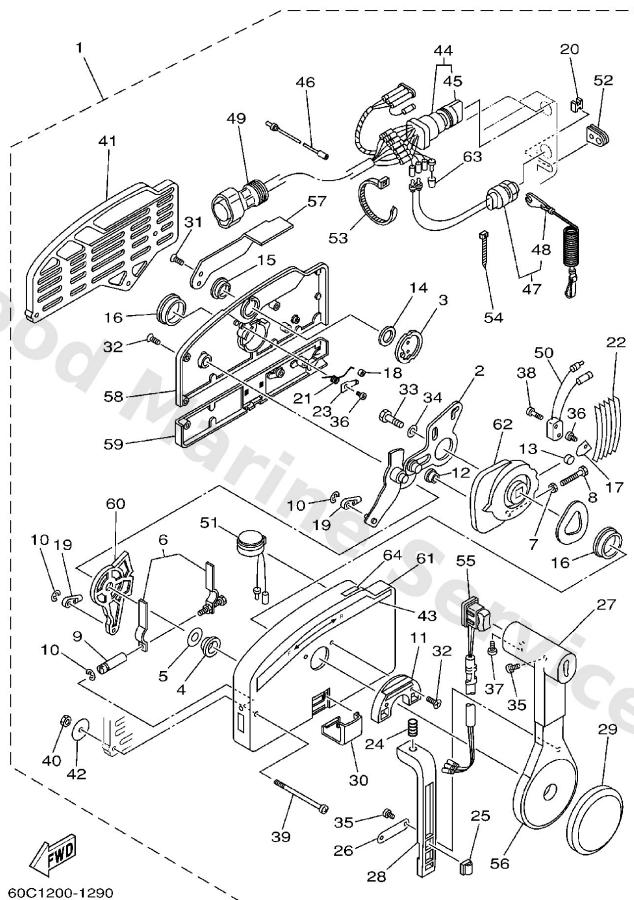
Remote Control Assy



C7

Ref	Part	
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-12 Main switch assembly FOR PRIME START	Buy now
45	676-82577-00 Cap, key	Buy now

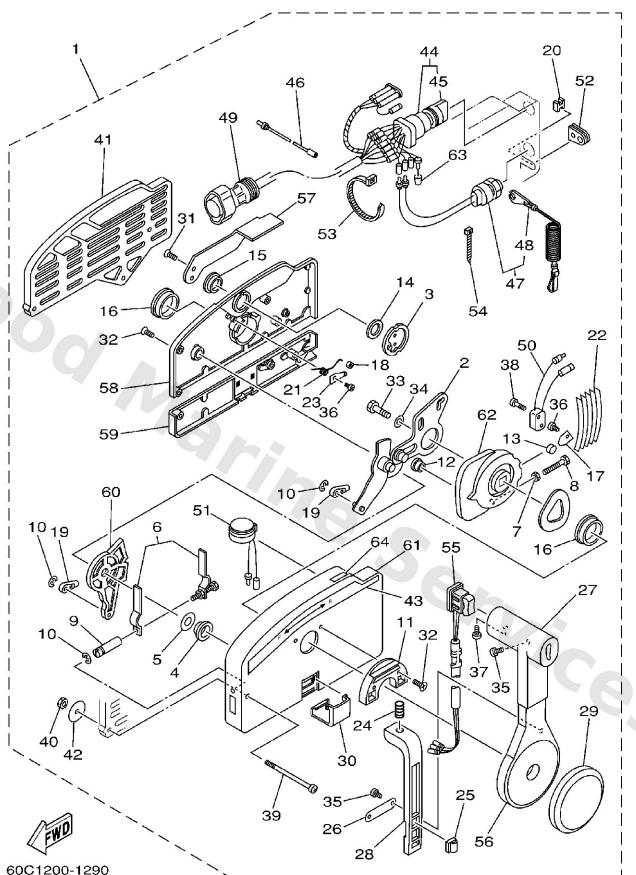
Remote Control Assy



C7

Ref	Part	
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-A0 Buzzer	Buy now
52	703-48284-00 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-82563-02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703-48221-00 Grip	Buy now
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now

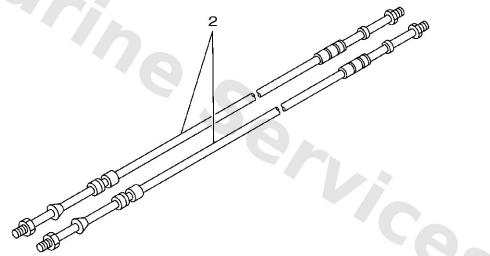
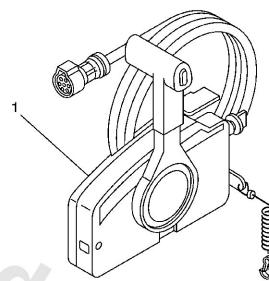
Remote Control Assy



Ref	Part	
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now
63	703-82542-00 Cap	Buy now
64	703-48218-00 Graphic	Buy now

C7

Remote Control Box

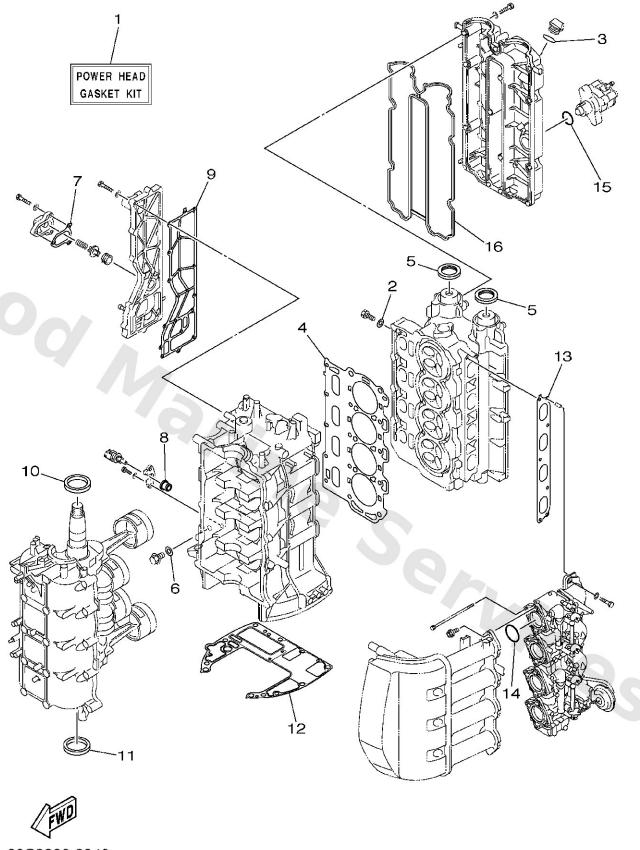


67M0100-8280

C6

Ref	Part	
1	703-48205-A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701-48320-70 Cable, Remote Control L=20F	Buy now

Repair Kit 1

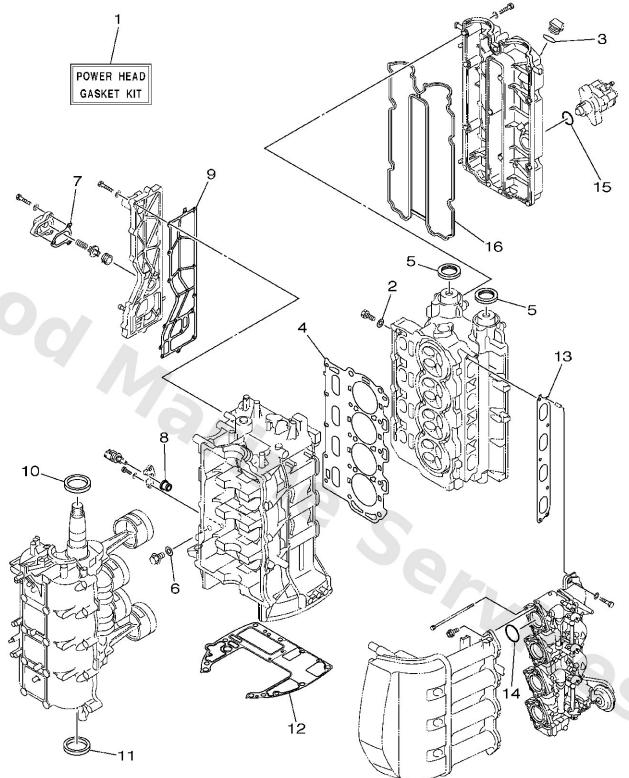


D4

Ref	Part	
1	60C-W0001-01 Power head gasket kit	Buy now
2	90430-08143 Gasket (256-11198-00)	Buy now
3	93210-24M79 O-ring	Buy now
4	67F-11181-01 Gasket, cylinder head 1	Buy now
5	93102-38M59 Oil seal	Buy now
6	90430-14115 Gasket (663)	Buy now
7	67F-12435-A0 Gasket	Buy now
8	68V-85753-00 Gasket, sender unit	Buy now
9	67F-41114-A0 Gasket, exhaust outer cover	Buy now
10	93102-48008 Oil seal	Buy now
11	93101-48001 Oil seal	Buy now
12	68V-11351-00 Gasket, cylinder	Buy now
13	67F-13645-00 Gasket, manifold 1	Buy now
14	93210-41Mj2 O-ring	Buy now
15	93210-30682 O-ring (371)	Buy now

Repair Kit 1

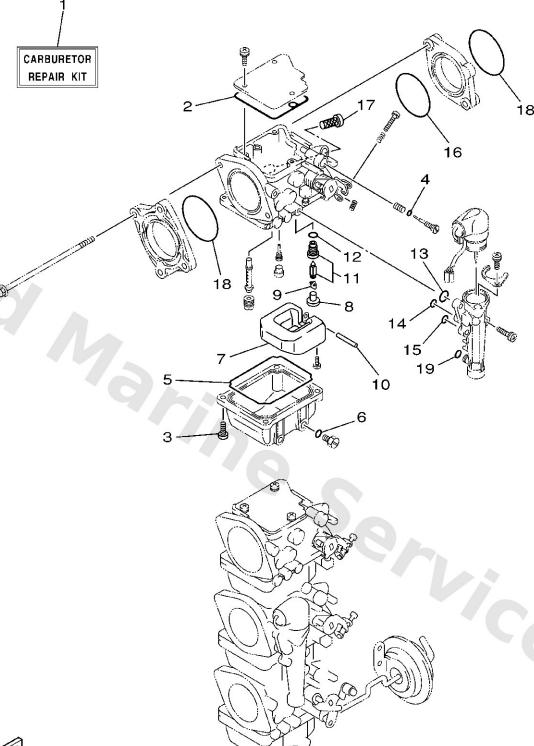
Ref	Part	
16	67F-11356-00 Seal, cylinder 2	Buy now



60C3200-3340

D4

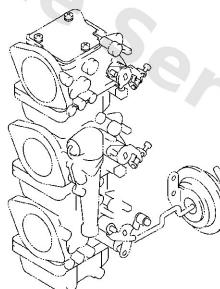
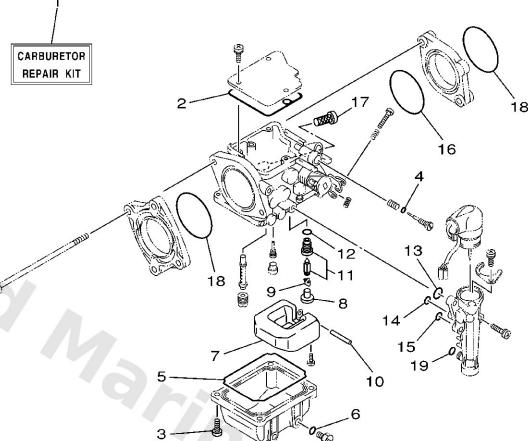
Repair Kit 2



D5

Ref	Part	
1	67F-W0093-01 Carburetor repair kit	Buy now
2	67F-14147-00 Gasket	Buy now
3	97980-04114 Screw, pan head(ga5)	Buy now
4	67F-14397-00 O-ring	Buy now
5	67F-14984-00 Gasket, float chamber	Buy now
6	93210-04230 O-ring (371)	Buy now
7	6H4-14985-01 Float	Buy now
8	676-14186-00 Pin, valve	Buy now
9	663-14159-00 Clip	Buy now
10	6H4-14548-00 Pin, float arm	Buy now
11	60C-14590-01 Needle valve assembly	Buy now
12	93210-04228 O-ring (371)	Buy now
13	67F-14398-00 O-ring	Buy now
14	67F-14398-10 O-ring	Buy now
15	67F-14398-20 O-ring	Buy now

Repair Kit 2

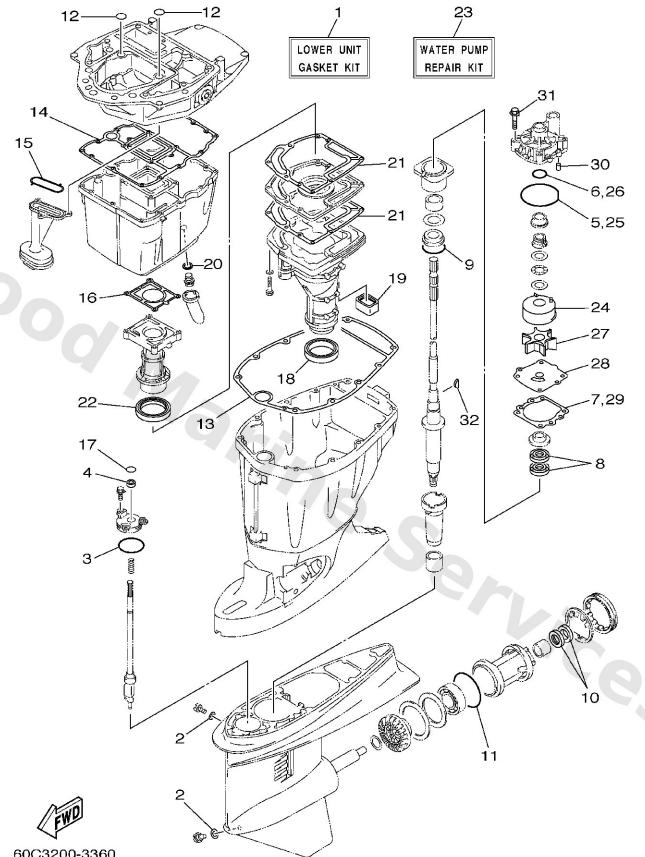


67F0100-9380

D5

Ref	Part	
16	67F-14239-00 Seal	Buy now
17	67F-14371-01 Element, filter	Buy now
18	93210-40M10 O-ring (682)	Buy now
19	67F-14398-30 O-ring	Buy now

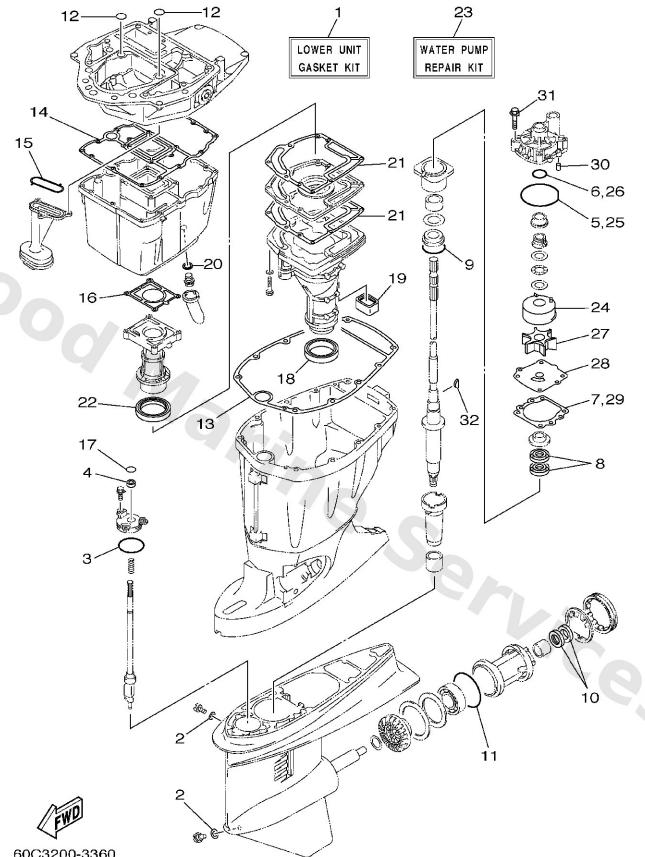
Repair Kit 3



D6

Ref	Part	
1	68V-W0001-21 Lower unit gasket kit	Buy now
2	90430-08020 Gasket	Buy now
3	93210-58144 O-ring(47x)	Buy now
4	93106-09014 Oil seal	Buy now
5	93210-86M38 O-ring (6e5)	Buy now
6	93210-37160 O-ring (6g8)	Buy now
7	6E5-44315-A0 Gasket,water pump	Buy now
8	93101-28M16 Oil seal (6e5)	Buy now
9	93210-55M14 O-ring (70e)	Buy now
10	93101-30M17 Oil seal (6e5)	Buy now
11	93210-86M39 O-ring (6e5)	Buy now
12	93210-19MJ1 O-ring	Buy now
13	67F-45113-00 Gasket, upper casing	Buy now
14	68V-15312-00 Gasket, oil pan	Buy now
15	67F-13415-00 Seal, oil strainer	Buy now

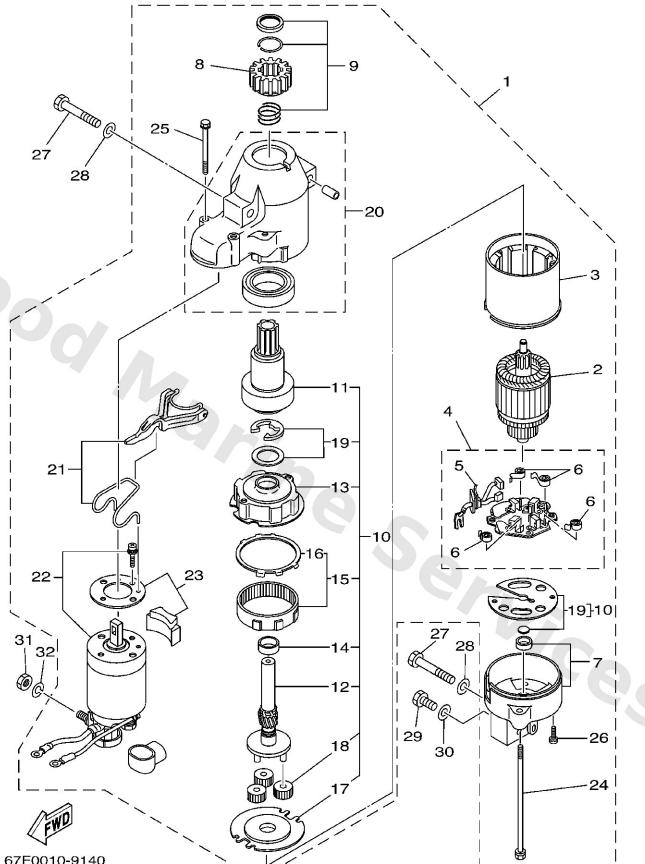
Repair Kit 3



D6

Ref	Part	
16	67F-41133-A1 Gasket, exhaust manifold 1	Buy now
17	93210-09165 O-ring	Buy now
18	68V-45123-00 Gasket, muffler	Buy now
19	67F-45127-00 Seal	Buy now
20	90430-14M09 Gasket	Buy now
21	67F-41134-A0 Gasket, exhaust manifold	Buy now
22	67F-41138-00 Seal, ext. 1	Buy now
23	60C-W0078-00 Water pump repair kit	Buy now
24	6R3-44322-42 Insert, cartridge	Buy now
27	6E5-44352-01 Impeller	Buy now
28	60C-44323-40 Outer plate, cartridge	Buy now
30	93606-12019 Pin, dowel (614)	Buy now
31	90119-08M14 Bolt, with washer	Buy now
32	90280-04M05 Key, woodruff (6e5)	Buy now

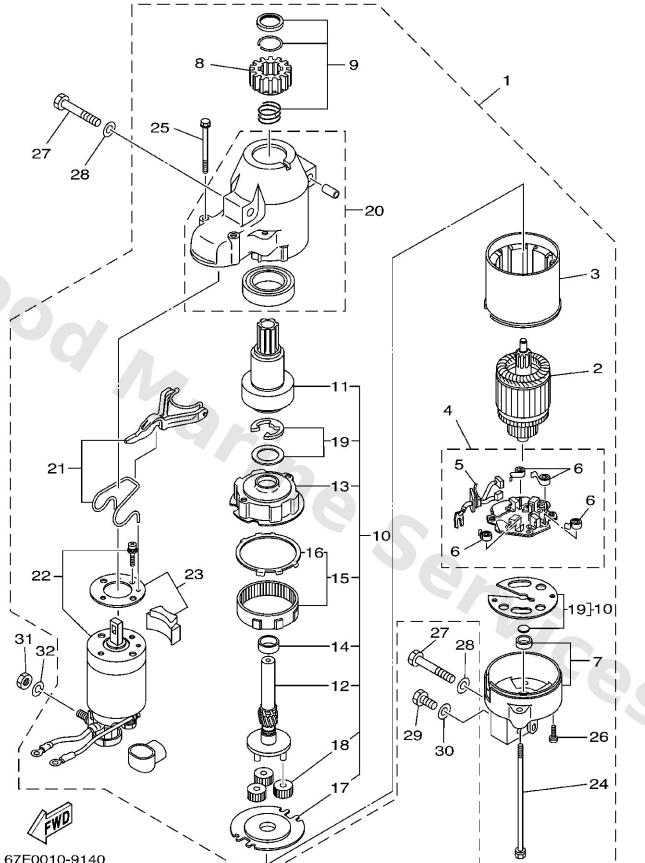
Starting Motor



D6

Ref	Part	
1	67F-81800-02 Starting motor assembly	Buy now
2	67F-81850-00 Armature assembly	Buy now
3	67F-81810-00 Stator assembly	Buy now
4	67F-81840-00 Brush holder assembly	Buy now
5	67F-81801-00 Brush set	Buy now
6	67F-81813-00 Spring, brush	Buy now
7	67F-81820-00 Rear bracket assembly	Buy now
8	67F-81808-00 Pinion assembly	Buy now
9	67F-81857-00 Pinion stopper set	Buy now
10	67F-81807-00 Gear assembly, starting motor	Buy now
11	67F-81832-00 Clutch, over run	Buy now
12	67F-81836-00 Shaft, pinion	Buy now
13	67F-81821-00 Bracket, center 1	Buy now
14	67F-81841-00 Bearing	Buy now
15	67F-81891-00 Gear, ring	Buy now

Starting Motor

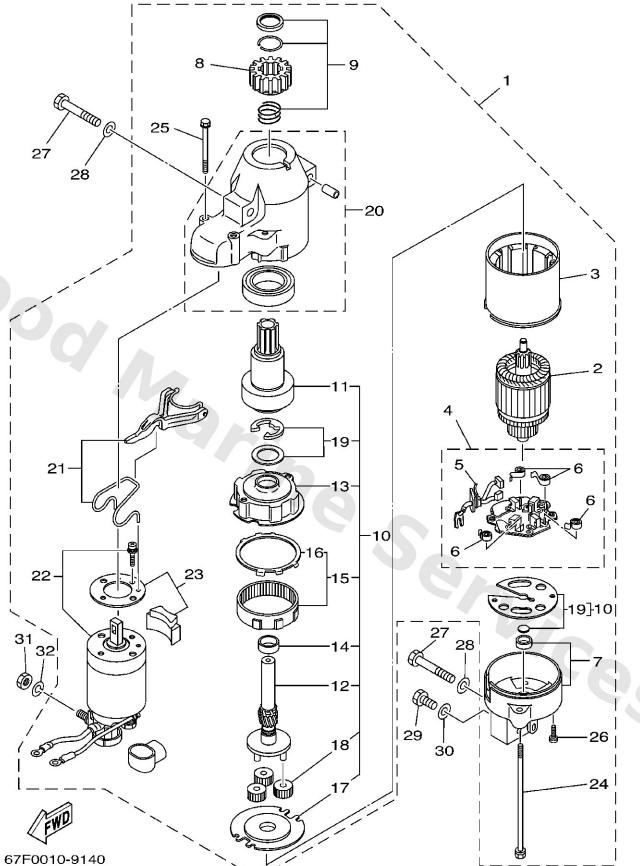


D6

Ref	Part	
16	67F-8183R-00 Gasket	Buy now
17	67F-81830-00 Bracket, center 2	Buy now
18	67F-8183T-00 Gear, Idler	Buy now
19	67F-81809-00 Washer kit	Buy now
20	67F-81842-00 Cover	Buy now
21	67F-81839-00 Lever assembly	Buy now
22	67F-81941-01 Starter Relay assembly	Buy now
23	67F-81869-00 Cover, dust	Buy now
24	6K7-81826-10 Bolt	Buy now
25	67F-81828-00 Bolt 2	Buy now
26	67F-81846-00 Screw	Buy now
27	97013-08045 Bolt	Buy now
28	92903-08600 Washer, plain (663)	Buy now
29	97013-08016 Bolt, hexagon	Buy now
31	95333-08600 Nut(612)	Buy now

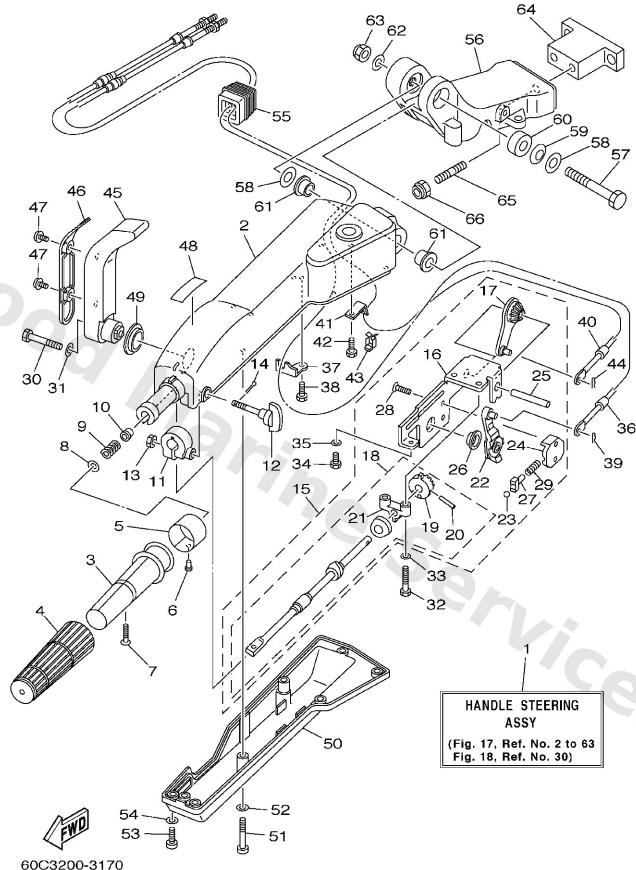
Starting Motor

Ref	Part	
32	92903-08100 Ybs67-8 washer, spring	Buy now



D6

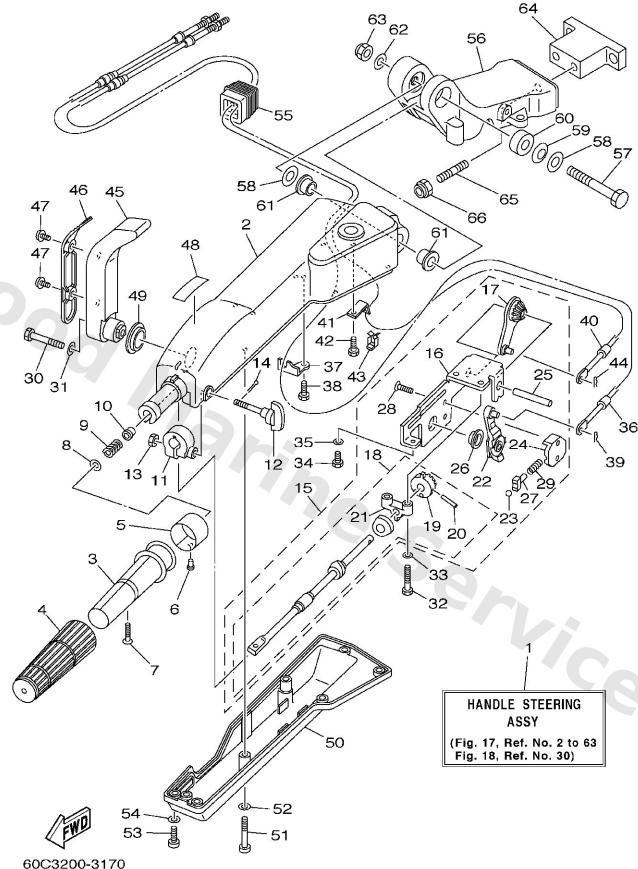
Steering 1



E3

Ref	Part	
3	664-42119-00 Grip, steering handle	Buy now
4	6G1-42177-00 Rubber, handle	Buy now
5	6H2-42137-00 Indicator, throttle	Buy now
6	90269-02M09 Rivet(6l5)	Buy now
7	90149-05M13 Screw, countersunk	Buy now
8	92903-10600 Washer, plate	Buy now
9	90501-23215 Spring (655)	Buy now
10	90386-08032 Bushing (650)	Buy now
11	63D-42126-00 Friction, steering handle grip	Buy now
12	63D-48154-00 Knob, Throttle	Buy now
13	95380-06600 Nut(661)	Buy now
14	91490-20010 Pin, cotter	Buy now
15	67G-44100-00 Shift Link Assembly	Buy now
16	67G-44104-00 Plate Comp	Buy now
17	67G-48261-00 Arm, Throttle	Buy now

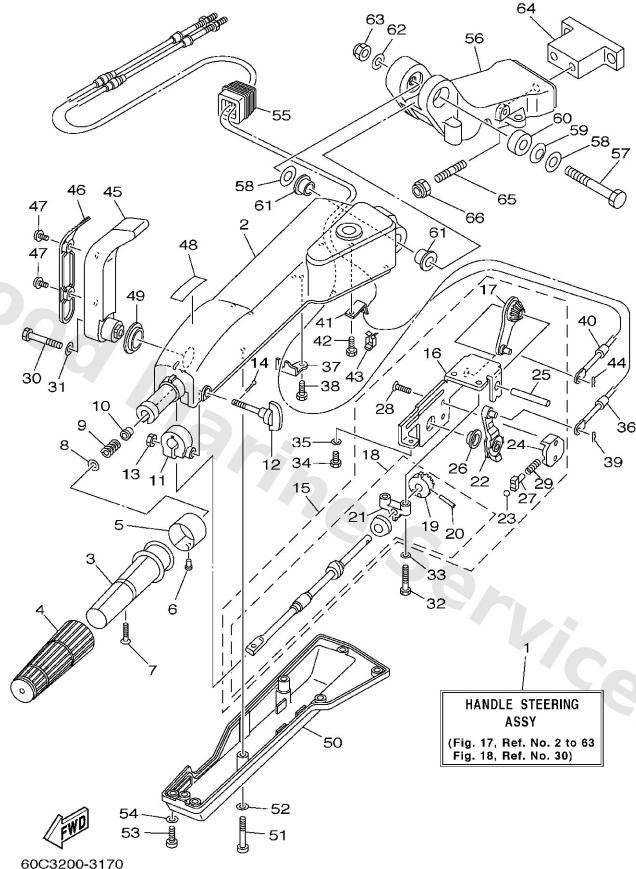
Steering 1



E3

Ref	Part	
18	67G-42115-00 17 –	Buy now
20	91690-30025 Pin, spring	Buy now
21	67G-42159-00 Stay	Buy now
22	67G-44113-00 Cam Plate, Handle	Buy now
23	63D-48236-00 Roller, detent	Buy now
24	63D-48119-00 Cover	Buy now
25	67G-42153-00 Shaft, Throttle Control	Buy now
26	67G-44132-00 Bushing	Buy now
27	63D-48237-00 Adaptor	Buy now
28	98785-05014 Screw 3	Buy now
29	63D-48238-00 Spring, detent	Buy now
30	97095-08040 Bolt, hexagon	Buy now
31	92995-08600 Washer, plain (663)	Buy now
32	97095-06030 Bolt(jf7)	Buy now
33	92995-06600 Washer, plain (646)	Buy now

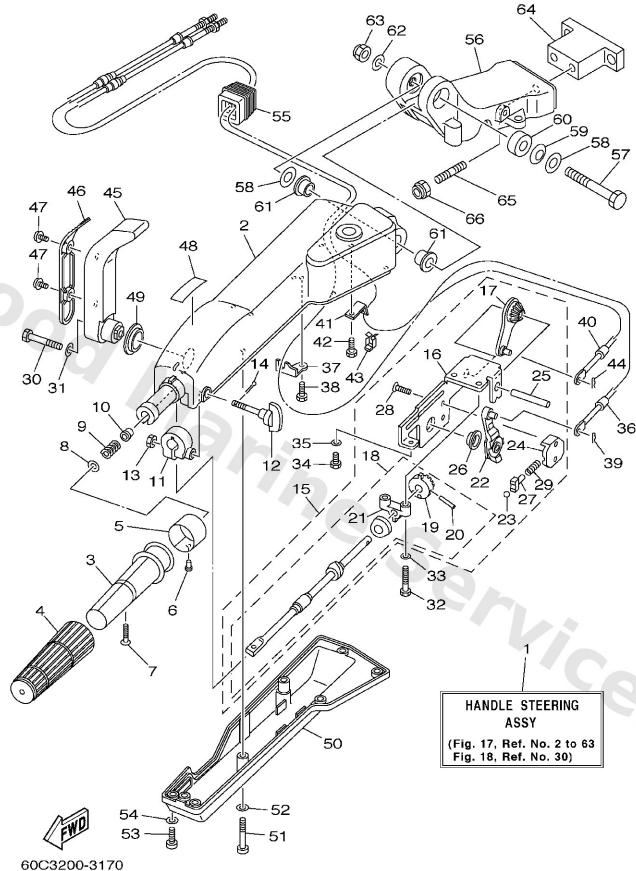
Steering 1



E3

Ref	Part	
34	97095-06014 Bolt(gj3)	Buy now
36	67G-48321-10 Cable	Buy now
37	67G-48531-00 Bracket Remote Control 1	Buy now
39	90468-10005 Pin, hair 6264123500	Buy now
40	67G-26301-10 Throttle cable assembly	Buy now
41	66R-48538-00 Clamp, cable 1	Buy now
43	63D-48538-00 Clamp, cable 1	Buy now
45	67G-44159-00-4D Handle Gear Shift	Buy now
46	67G-44173-00 Lever, Shift Control	Buy now
47	90159-06M18 Screw, with washer(6b0)	Buy now
48	6G8-44191-00 Indicator, shift	Buy now
49	90386-26MA3 Bush	Buy now
50	67G-42131-00 Cover Handle Steering	Buy now
51	97885-06040 Screw pan head	Buy now
53	97885-06016 Screw, pan head(6b0)	Buy now

Steering 1

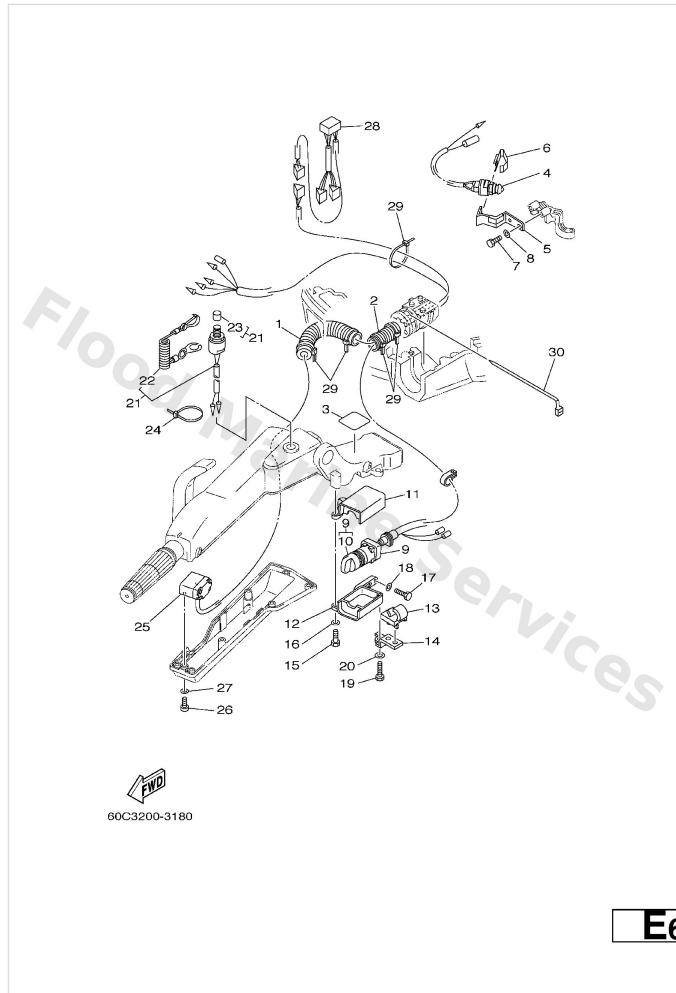


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E3

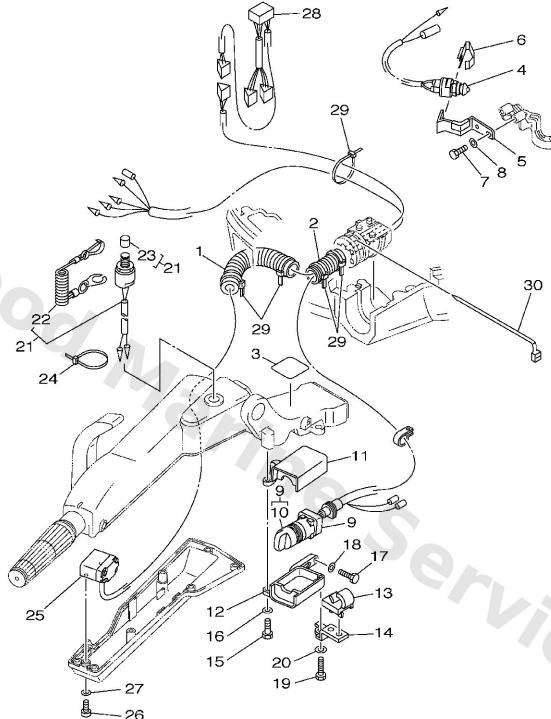
Ref	Part	
55	63D-42725-00 Grommet	Buy now
56	63D-42121-30-4D Bracket	Buy now
57	90101-12M09 Bolt	Buy now
58	92990-12200 Ybs66-12 washer,plain	Buy now
59	90206-12M22 Washer, wave(6b0)	Buy now
60	90387-12M02 Collar(6b0)	Buy now
61	90386-12M93 Bush(6b0)	Buy now
62	92990-12600 Washer, plate(663)	Buy now
63	90185-12M12 Nut, self-locking(6e5)	Buy now
64	68V-42121-00-4D Bracket AP	Buy now
65	90116-10175 Bolt, stud AP	Buy now
66	90185-10051 Nut, self-locking AP	Buy now

Steering 2



Ref	Part	
1	90446-24M79 Hose AP	Buy now
2	6G5-83557-00 Tube AP	Buy now
3	67G-42735-00 Protector AP	Buy now
4	688-82540-11 Neutral switch assembly AP	Buy now
5	67G-82554-01 Stay Neutral Switch AP	Buy now
6	62Y-82555-00 Damper Main Switch 1 AP	Buy now
7	97095-06014 Bolt(gj3) AP	Buy now
8	92995-06600 Washer, plain (646) AP	Buy now
9	67G-82510-50 Main Switch assembly AP	Buy now
10	676-82577-00 Cap, key	Buy now
11	63D-8252E-01-4D Cover, main switch 1 AP	Buy now
12	63D-8252F-01-4D Cover, main switch 2 AP	Buy now
13	63D-24367-00 Clamp, fuel pipe 2 AP	Buy now
14	63D-24364-00 Stay AP	Buy now
15	97095-06025 Bolt AP	Buy now

Steering 2

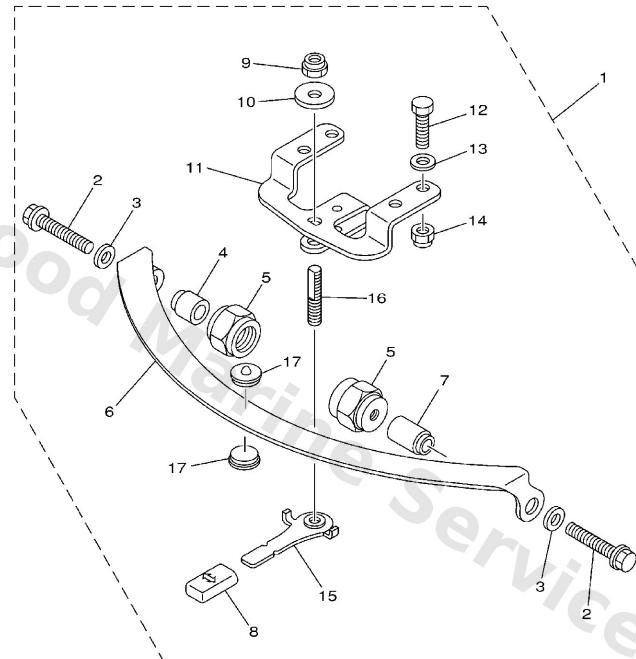


60C3200-3180

E6

Ref	Part	
17	97095-06020 Bolt(7u8) AP	Buy now
19	97095-06030 Bolt(jf7) AP	Buy now
21	69W-82575-00 Engine stop switch assembly AP	Buy now
22	682-82556-00 Lanyard, stop switch	Buy now
23	689-8257Y-00 Cap	Buy now
24	90465-13M11 Clamp (6e5) AP	Buy now
25	67G-82563-00 Trim & tilt switch assembly AP	Buy now
26	97885-06016 Screw, pan head(6b0) AP	Buy now
28	63D-83728-00 Connector assembly AP	Buy now
29	90465-13M24 Band, switch cord AP	Buy now
30	90465-13M30 Clamp AP	Buy now

Steering Friction

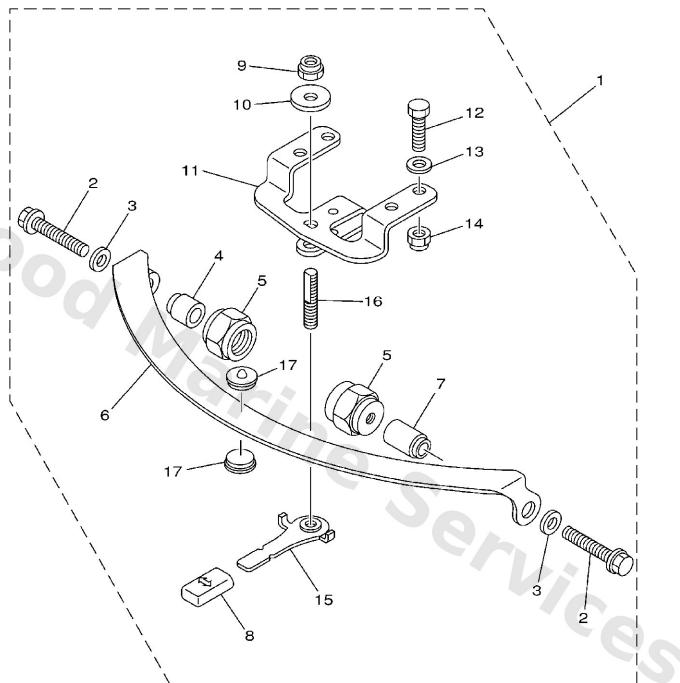


67F1100-2200

F1

Ref	Part	
1	67G-42508-00 Steering friction assembly AP	Buy now
2	90119-08M74 Bolt, with washer(61a)	Buy now
3	90201-08M01 Washer, plate(612)	Buy now
4	67G-42541-00 Pipe 1	Buy now
5	67G-42546-00 Nut	Buy now
6	63D-42527-00 Plate, friction	Buy now
7	67G-42541-10 Pipe 1	Buy now
8	682-43318-01 Cover	Buy now
9	90185-10M14 Nut, self-locking	Buy now
10	90201-10M76 Washer, plate (6e5)	Buy now
11	67G-42526-00 Plate Friction	Buy now
12	97095-08025 Bolt (62g)	Buy now
13	92995-08600 Washer, plain (663)	Buy now
14	90185-08057 Nut, nylon (6j8)	Buy now
15	67G-42561-00 Knob, steering lock	Buy now

Steering Friction



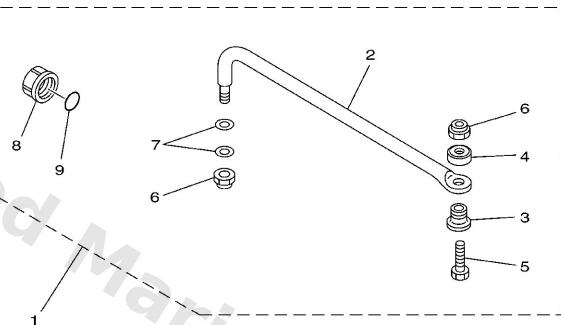
67F1100-2200

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Ref	Part	
16	67G-42562-00 Shaft, steering lock	Buy now
17	63D-42528-00 Plate, friction	Buy now

F1

Steering Guide

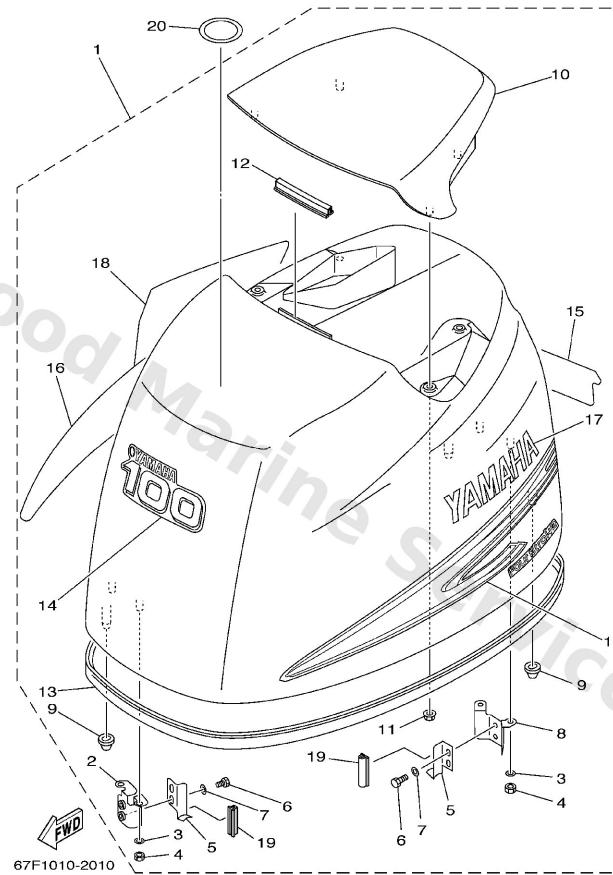


67H0100-9290

C5

Ref	Part	
1	6E5-61350-02 Steering guide attachment kit AP EXCEPT TAIWAN	Buy now
2	6E5-61351-01 Rod, steering link	Buy now
3	90387-10M61 Collar (6e5)	Buy now
4	90560-12M01 Spacer (6e5)	Buy now
5	6E5-61355-00 Bolt	Buy now
6	90185-09M01 Nut, nylon (663)	Buy now
7	90201-10M20 Washer, plate (663)	Buy now
8	6E5-43145-01 Cap, clamp bracket	Buy now
9	93210-16275 O-ring	Buy now

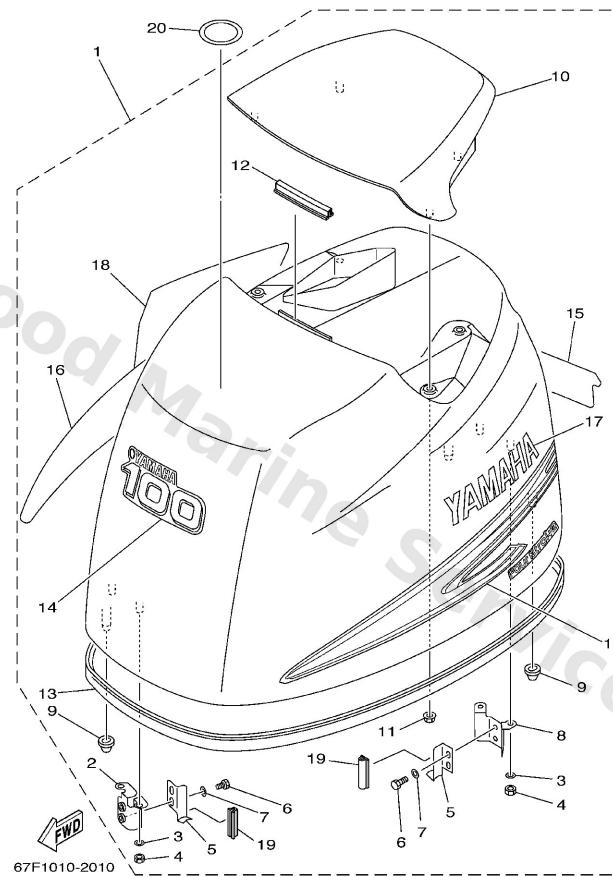
Top Cowling



A4

Ref	Part	
1	67F-42610-10-4D 1-	Buy now
2	67F-42647-00 Holder, clamp band	Buy now
3	92990-06100 Washer(6a1)	Buy now
4	95380-06600 Nut(661)	Buy now
5	67F-42652-00 Hook	Buy now
6	97095-06012 Bolt(gh1)	Buy now
7	92995-06600 Washer, plain (646)	Buy now
8	67F-42649-00 Holder, clamp band	Buy now
9	67F-42662-00 Damper	Buy now
10	67F-42613-00-4D Molding, air duct	Buy now
11	90179-06M24 Nut(6j8)	Buy now
12	61N-42628-00 Seal	Buy now
13	67F-42615-00 Seal	Buy now
14	67F-42677-10 Graphic, front	Buy now
15	67F-42678-10 Graphic, front	Buy now

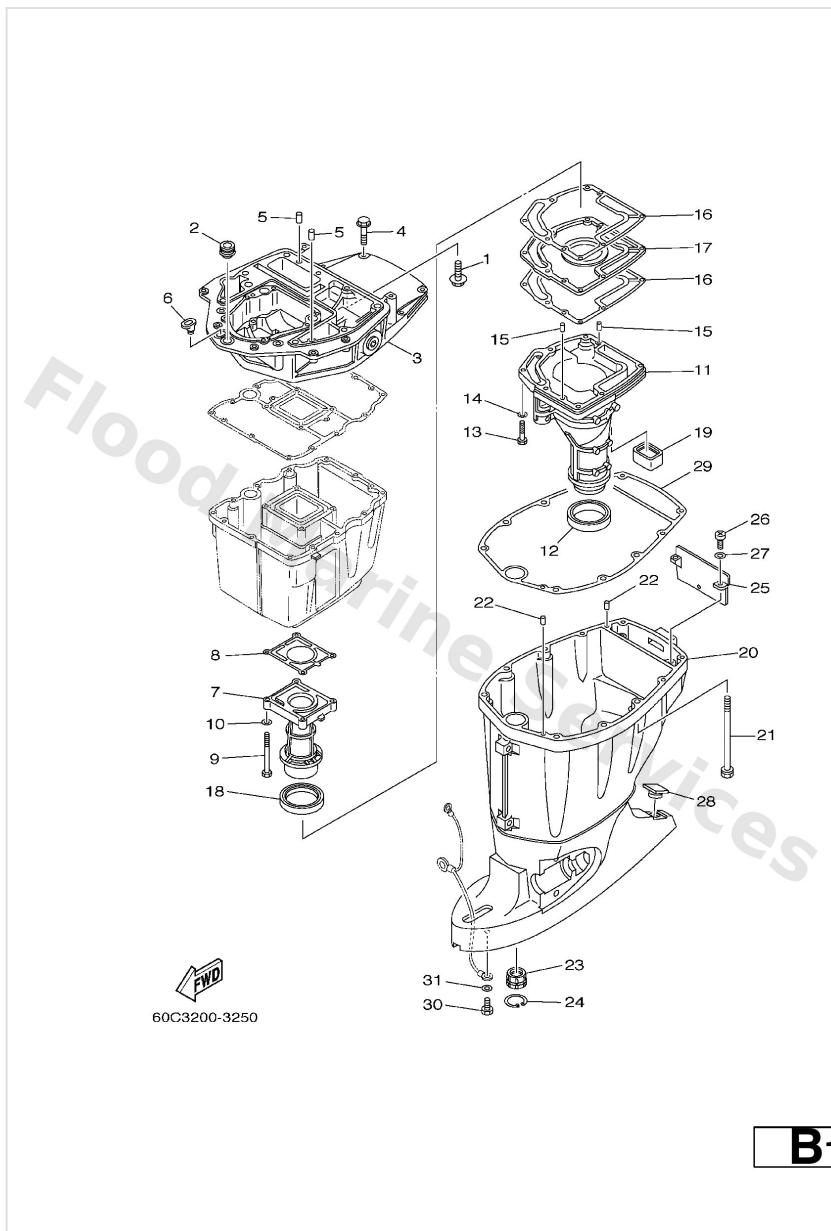
Top Cowling



A4

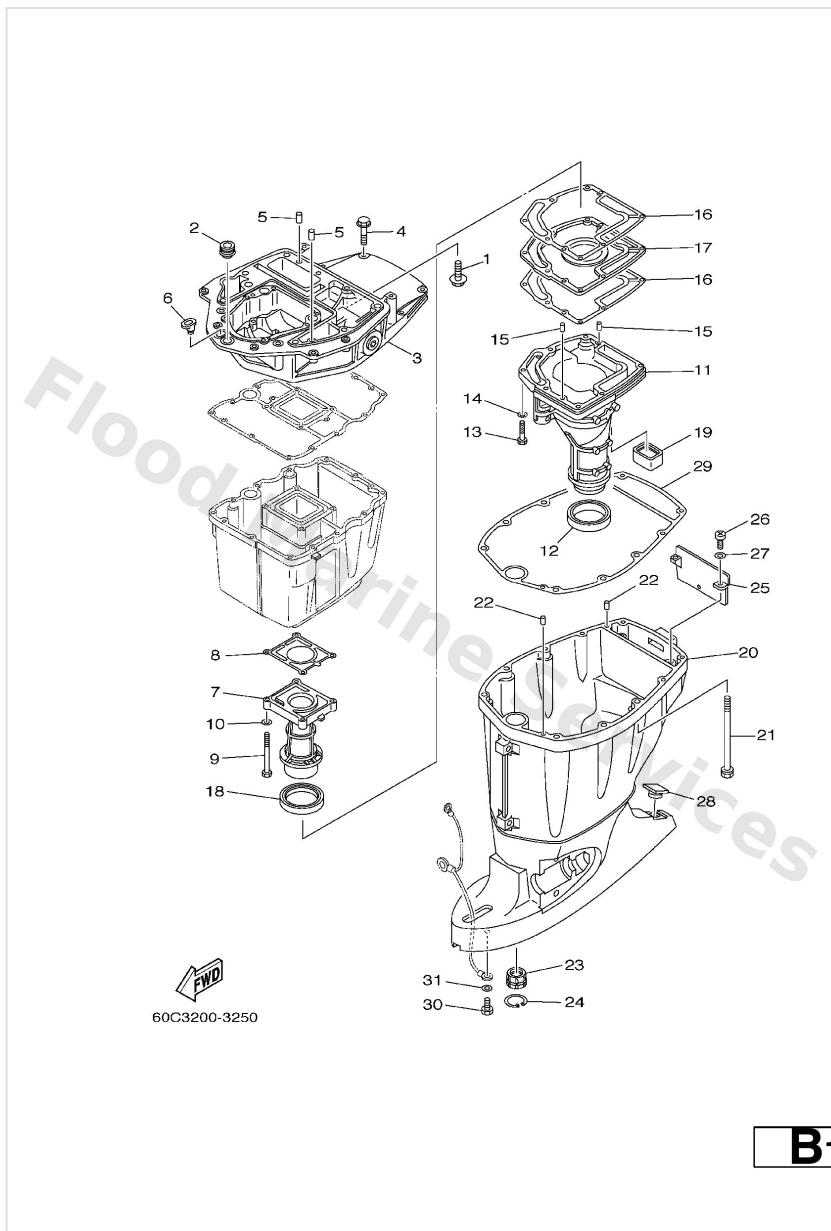
Ref	Part	
16	67F-W0070-10 Graphic set	Buy now
17	67F-42681-10 Mark, cowling	Buy now
18	67F-42682-10 Mark, cowling	Buy now
19	67F-42628-00 Seal	Buy now
20	67F-13434-02 Label, Caution	Buy now

Upper Casing



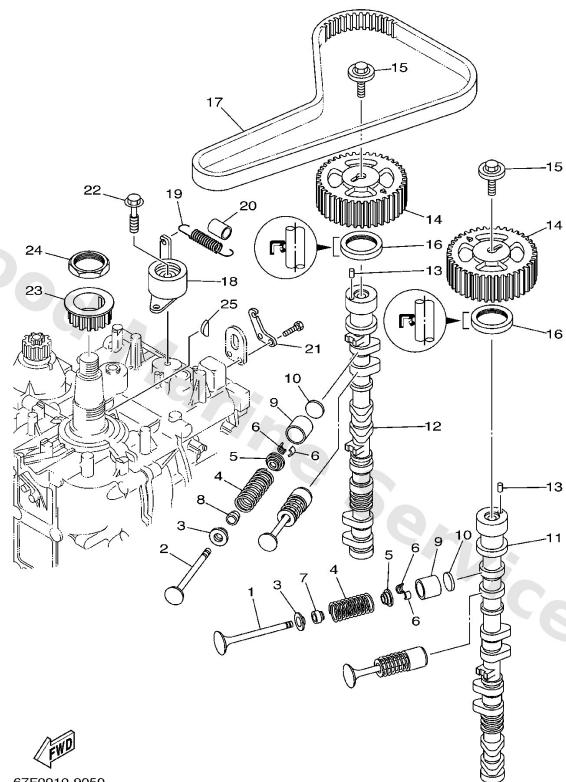
Ref	Part	
1	90119-08M58 Bolt, with washer	Buy now
2	67F-42724-00 Grommet	Buy now
3	67F-41137-02-94 Guide, exhaust	Buy now
4	97575-08540 Bolt, hexagon w/w deep recess	Buy now
5	93608-16M16 Pin, dowel(6t4)	Buy now
6	6G1-42727-00 Grommet	Buy now
7	60C-41131-01-5B Manifold, ext. 1	Buy now
8	67F-41133-A1 Gasket, exhaust manifold 1	Buy now
9	97075-06070 Bolt(4kg)	Buy now
10	92995-06600 Washer, plain (646)	Buy now
11	60C-14711-10-5B Muffler 1 <i>L</i>	Buy now
11	60C-14711-30-5B Muffler 1 <i>X</i>	Buy now
12	68V-45123-00 Gasket, muffler	Buy now
13	97075-06030 Bolt(jf7)	Buy now
15	93606-19M23 Pin, dowel	Buy now

Upper Casing



Ref	Part	
16	67F-41134-A0 Gasket, exhaust manifold	Buy now
17	67F-45181-00-5B Plate	Buy now
18	67F-41138-00 Seal, ext. 1	Buy now
19	67F-45127-00 Seal	Buy now
20	68V-45111-11-8D Casing, upper L	Buy now
20	68V-45111-31-8D Casing, upper X	Buy now
21	90119-10M08 Bolt, with washer	Buy now
23	6E5-45318-00 Bushing, drive shaft 3	Buy now
24	93420-36M01 Circlip (6a0)	Buy now
25	67F-45151-00 Cover, upper casing	Buy now
26	97880-06016 Screw pan head	Buy now
27	92990-06600 Washer, plain (646)	Buy now
28	6H3-45155-00 Cap	Buy now
29	67F-45113-00 Gasket, upper casing	Buy now
30	97095-06010 Bolt	Buy now

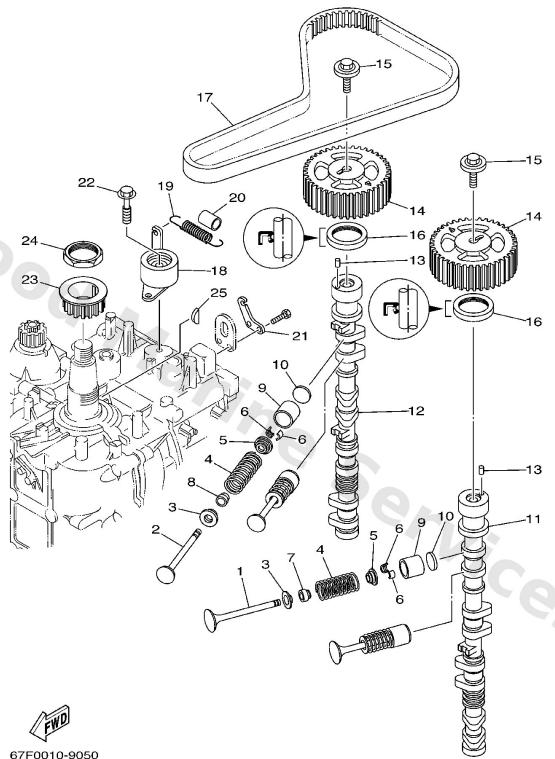
Valve



B3

Ref	Part	
1	68V-12111-00 Valve, intake	Buy now
2	68V-12121-00 Valve, exhaust	Buy now
3	67F-12116-00 Seat, valve spring	Buy now
4	67F-12114-00 Spring, valve outer	Buy now
5	67F-12117-00 Retainer, valve spring	Buy now
6	67F-12118-00 Cotter, valve	Buy now
7	K0A-A3721-00 Seal, valve stem	Buy now
8	K0A-A3722-00 Seal, valve stem 2	Buy now
9	67F-12153-00 Lifter, valve	Buy now
10	67F-12168-00 Pad, adjusting (2.000) UR	Buy now
10	67F-12168-10 Pad, adjusting (2.025) UR	Buy now
10	67F-12168-20 Pad, adjusting (2.050) UR	Buy now
10	67F-12168-30 Pad, adjusting (2.075) UR	Buy now
10	67F-12168-40 Pad, adjusting (2.100) UR	Buy now
10	67F-12168-50 Pad, adjusting (2.125) UR	Buy now

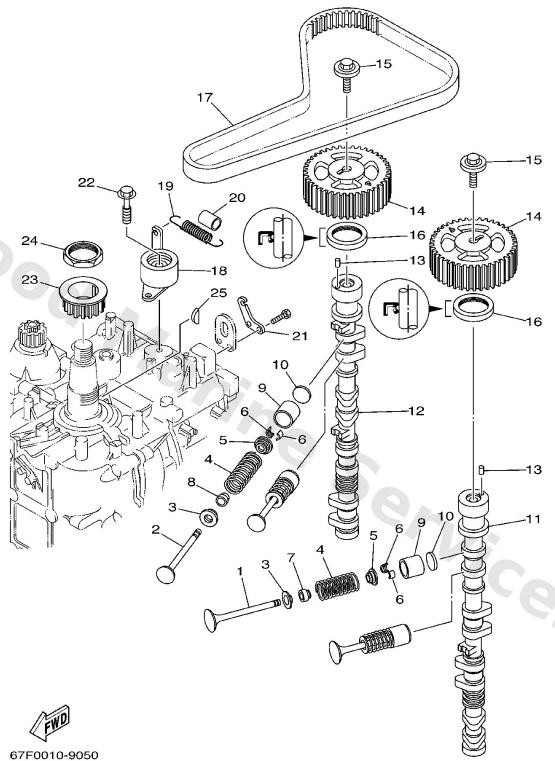
Valve



B3

Ref	Part	
10	67F-12168-60 Pad, adjusting (2.150) UR	Buy now
10	67F-12168-70 Pad, adjusting (2.175) UR	Buy now
10	67F-12168-80 Pad, adjusting (2.200) UR	Buy now
10	67F-12168-A0 Pad, adjusting (2.225) UR	Buy now
10	67F-12168-B0 Pad, adjusting (2.250) UR	Buy now
10	67F-12168-C0 Pad, adjusting (2.275) UR	Buy now
10	67F-12168-D0 Pad, adjusting (2.300) UR	Buy now
10	67F-12168-E0 Pad, adjusting (2.325) UR	Buy now
10	67F-12168-F0 Pad, adjusting (2.350) UR	Buy now
10	67F-12168-G0 Pad, adjusting (2.375) UR	Buy now
10	67F-12168-H0 Pad, adjusting (2.400) UR	Buy now
10	67F-12168-J0 Pad, adjusting (2.425) UR	Buy now
10	67F-12168-K0 Pad, adjusting (2.450) UR	Buy now
10	67F-12168-L0 Pad, adjusting (2.475) UR	Buy now
10	67F-12168-M0 Pad, adjusting (2.500) UR	Buy now

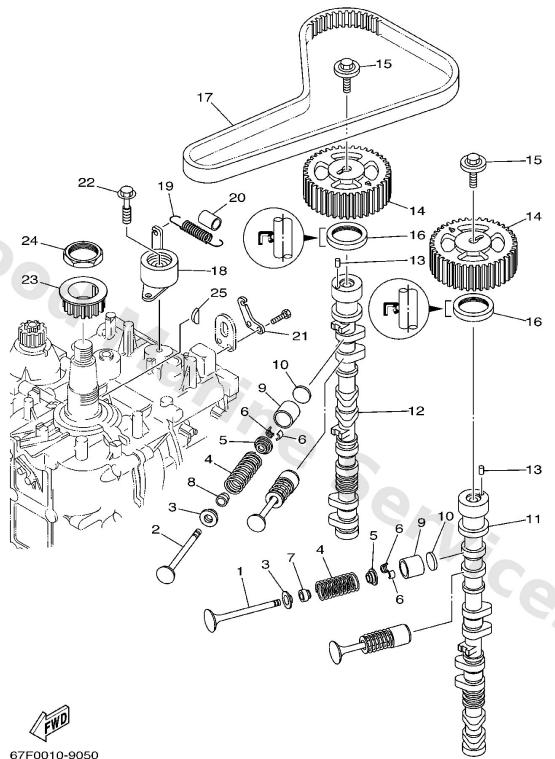
Valve



B3

Ref	Part	
10	67F-12168-N0 Pad, adjusting (2.525) UR	Buy now
10	67F-12168-P0 Pad, adjusting (2.550) UR	Buy now
10	67F-12168-R0 Pad, adjusting (2.575) UR	Buy now
10	67F-12168-S0 Pad, adjusting (2.600) UR	Buy now
10	67F-12168-T0 Pad, adjusting (2.625) UR	Buy now
10	67F-12168-U0 Pad, adjusting (2.650) UR	Buy now
10	67F-12168-V0 Pad, adjusting (2.675) UR	Buy now
10	67F-12168-W0 Pad, adjusting (2.700) UR	Buy now
10	67F-12168-X0 Pad, adjusting (2.725) UR	Buy now
10	67F-12168-Y0 Pad, adjusting (2.750) UR	Buy now
10	67F-12169-00 Pad, adjusting (2.775) UR	Buy now
10	67F-12169-10 Pad, adjusting (2.800) UR	Buy now
10	67F-12169-20 Pad, adjusting (2.825) UR	Buy now
10	67F-12169-30 Pad, adjusting (2.850) UR	Buy now
10	67F-12169-40 Pad, adjusting (2.875) UR	Buy now

Valve

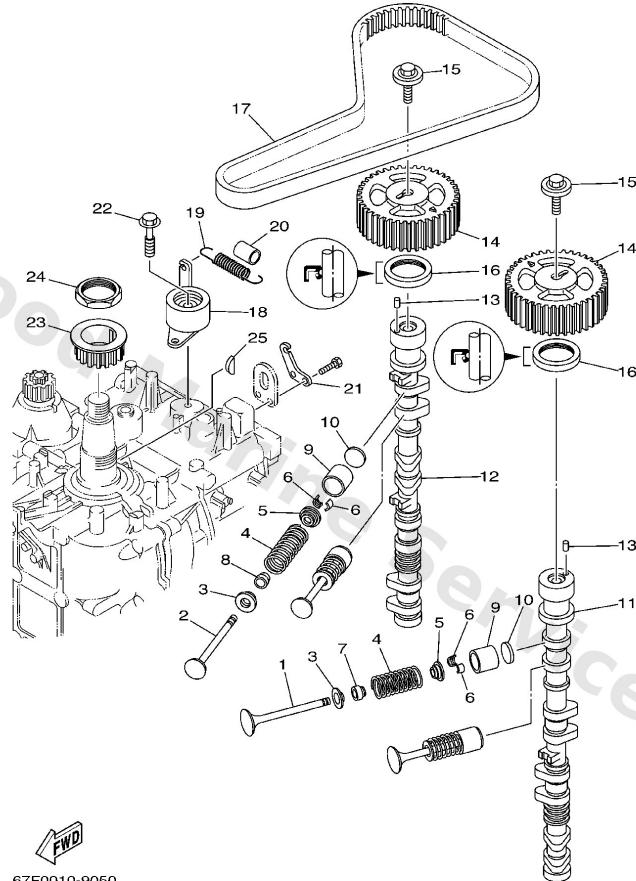


67F0010-9050

B3

Ref	Part	
10	67F-12169-50 Pad, adjusting (2.900) UR	Buy now
10	67F-12169-60 Pad, adjusting (2.925) UR	Buy now
10	67F-12169-70 Pad, adjusting (2.950) UR	Buy now
10	67F-12169-80 Pad, adjusting (2.975) UR	Buy now
10	67F-12169-A0 Pad, adjusting (3.000) UR	Buy now
10	67F-12169-B0 Pad, adjusting (3.025) UR	Buy now
10	67F-12169-C0 Pad, adjusting (3.050) UR	Buy now
10	67F-12169-D0 Pad, adjusting (3.075) UR	Buy now
10	67F-12169-E0 Pad, adjusting (3.100) UR	Buy now
10	67F-12169-F0 Pad, adjusting (3.125) UR	Buy now
10	67F-12169-G0 Pad, adjusting (3.150) UR	Buy now
10	67F-12169-H0 Pad, adjusting (3.175) UR	Buy now
10	67F-12169-J0 Pad, adjusting (3.200) UR	Buy now
10	67F-12169-K0 Pad, adjusting (3.225) UR	Buy now
10	67F-12169-L0 Pad, adjusting (3.250) UR	Buy now

Valve

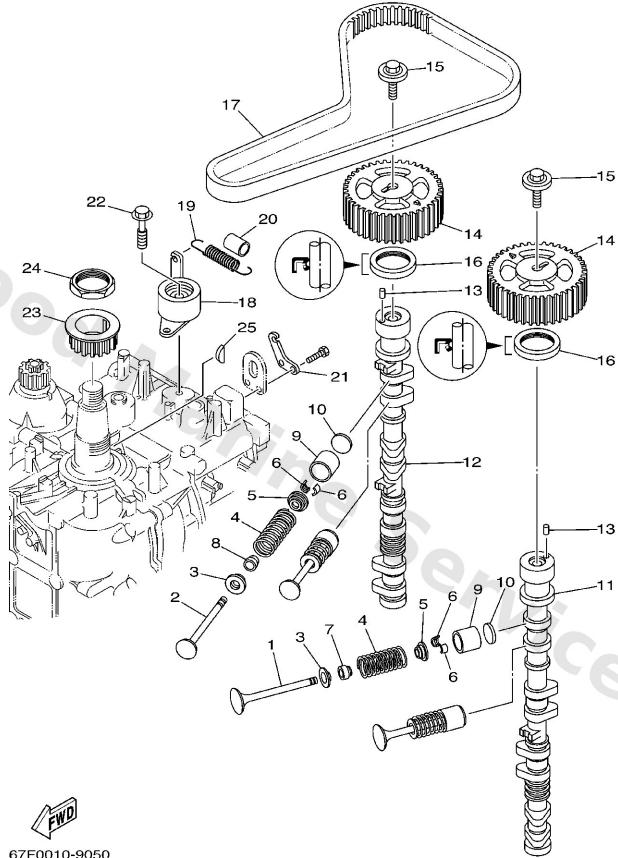


FWD
67F0010-9050

B3

Ref	Part	
10	67F-12169-M0 Pad, adjusting (3.275) UR	Buy now
10	67F-12169-N0 Pad, adjusting (3.300) UR	Buy now
11	67F-12171-00 Camshaft 1	Buy now
12	67F-12181-00 Camshaft 2	Buy now
13	93605-10108 Pin, dowel (8g8)	Buy now
14	67F-11537-00 Gear, driven	Buy now
15	90119-10M06 Bolt	Buy now
16	93102-38M59 Oil seal	Buy now
17	67F-46241-00 Belt	Buy now
18	67F-11590-00 Tensioner assembly	Buy now
19	90506-16M39 Spring, tension	Buy now
20	90445-15M03 Hose (l23)	Buy now
21	67F-11595-00 Plate, valve	Buy now
22	90119-10M72 Bolt, with washer(6m6)	Buy now
23	67F-11536-00 Gear Drive	Buy now

Valve



Ref	Part	
24	90170-40003 Nut	Buy now
25	90280-04008 Key woodruff 604115450000	Buy now

B3

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.