



Yamaha F100BET 2009

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

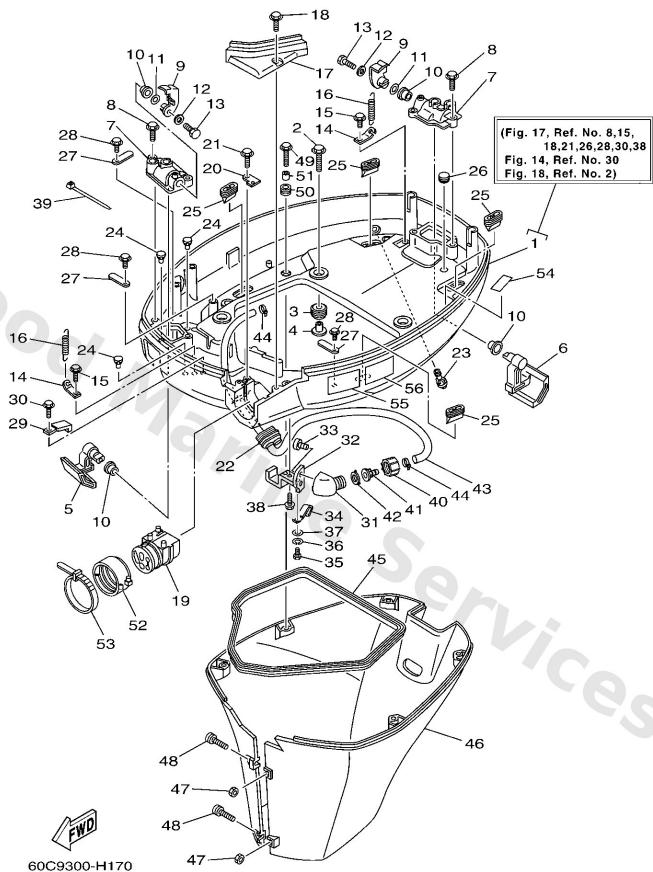
Authorised Yamaha Dealers



Contents

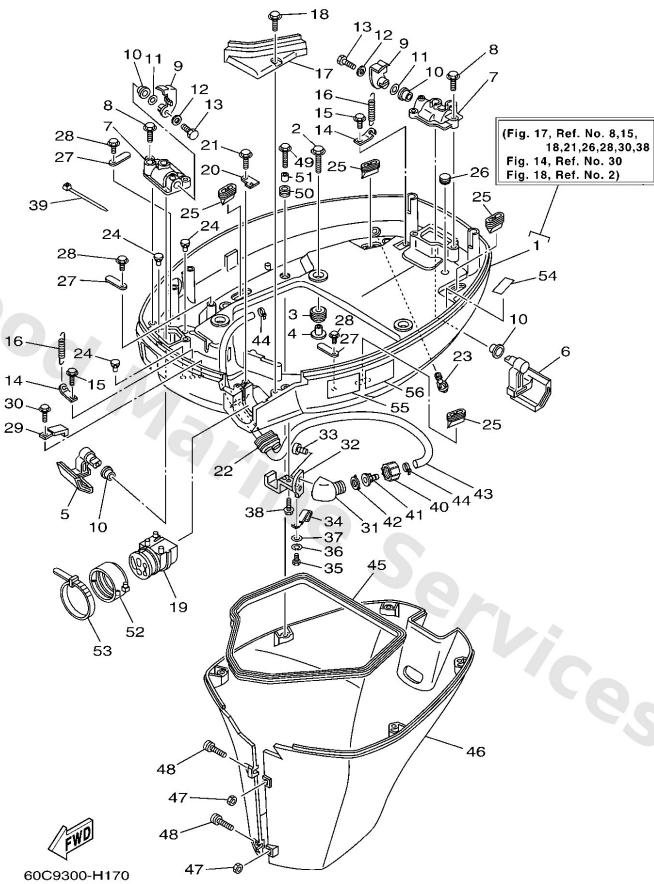
BOTTOM COWLING	3
BRACKET 1	7
BRACKET 2	10
CARBURETOR 1	13
CARBURETOR 2	16
CONTROL	18
CRANKSHAFT & PISTON	21
CYLINDER & CRANKCASE 1	23
CYLINDER & CRANKCASE 2	27
ELECTRICAL 1	30
ELECTRICAL 2	32
ELECTRICAL 3	34
ELECTRICAL 4	36
FUEL 1	37
FUEL 2	41
GENERATOR	42
INTAKE	44
LOWER CASING & DRIVE 1	46
LOWER CASING & DRIVE 2	52
METER	55
OIL PAN	56
OPTIONAL PARTS	58
POWER TRIM & TILT ASSY 1	60
POWER TRIM & TILT ASSY 2	63
REPAIR KIT 1	66
REPAIR KIT 2	68
REPAIR KIT 3	70
STARTING MOTOR	72
STEERING GUIDE	75
TOP COWLING	76
UPPER CASING	78
VALVE	80

Bottom Cowling



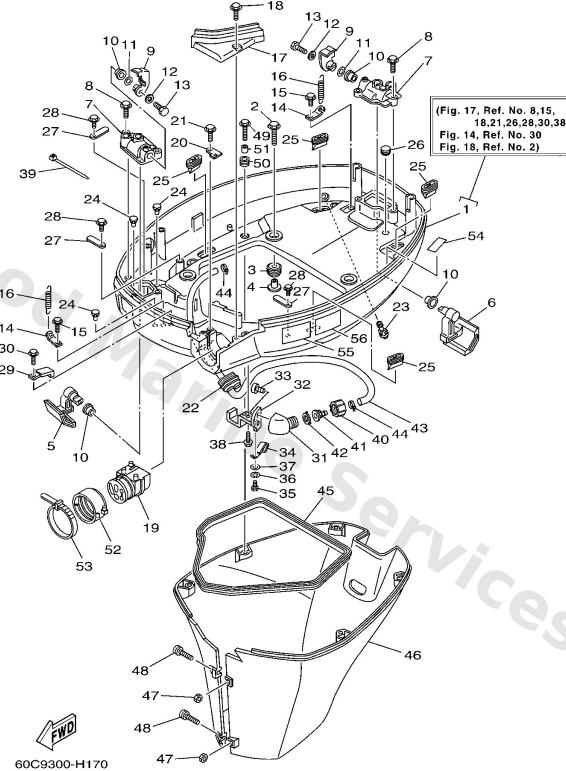
Ref	Part	
1	67F42710038D Bottom cowling assembly	Buy now
2	9011908M22 Bolt, with washer	Buy now
3	9048022M15 Grommet (6e5)	Buy now
4	9038708M37 Coller (6e5)	Buy now
5	67F42815008D Lever, clamp	Buy now
6	67F42816008D Lever, clamp	Buy now
7	67F42828005B Plate, clamp	Buy now
8	9010906M82 Bolt	Buy now
9	68V4281801 Lever, clamp	Buy now
10	9038615M73 Bush(6l2)	Buy now
11	9020615M18 Washer, wave(6l2)	Buy now
12	9020106068 Washer,plate (6k8)	Buy now
13	9709506016 Bolt, hexagon deep recess	Buy now
14	64D4314400 Hook, spring	Buy now
38	9010906M86 Bolt FLUSHING KIT	Buy now

Bottom Cowling



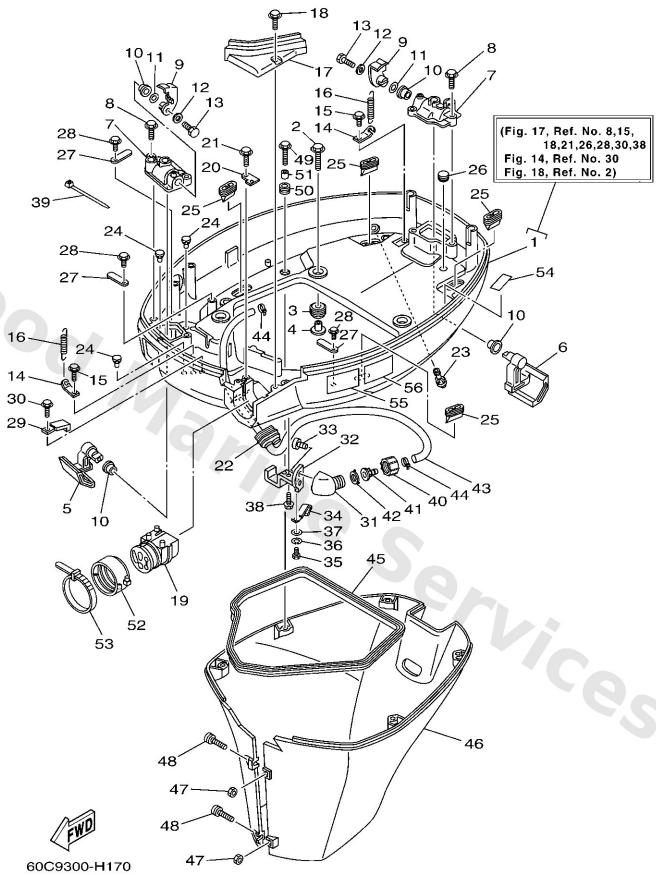
Ref	Part	
16	9050616M34 Spring, tension(64d)	Buy now
17	67F42738005B Plate, fitting	Buy now
18	9010906M96 Bolt	Buy now
19	68V4272500 Grommet	Buy now
20	67F4275600 Stay, clamp	Buy now
22	6H14272621 Grommet FLUSHING KIT	Buy now
23	6H34439101 Nipple, hose	Buy now
24	6H44274800 Grommet	Buy now
25	67F4271700 Rubber, seal 2	Buy now
26	9033811007 Plug	Buy now
27	6E58258800 Plate	Buy now
28	9010906M81 Bolt	Buy now
29	9046508M23 Clamp (6h3)	Buy now
31	68T1257200 Adapter FLUSHING KIT	Buy now
32	67F1253501 Plate FLUSHING KIT	Buy now

Bottom Cowling



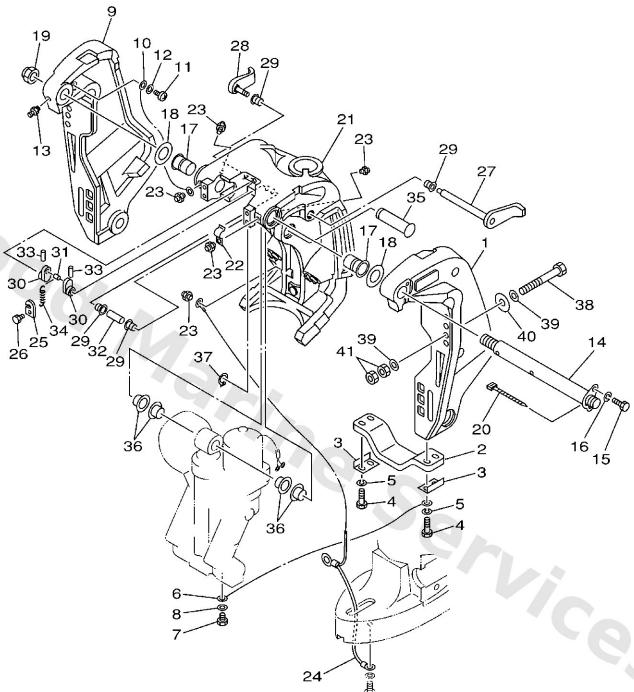
Ref	Part	
33	<u>9016706002</u> Screw, tapping FLUSHING KIT	Buy now
34	<u>9046206018</u> Clamp FLUSHING KIT	Buy now
35	<u>9709506008</u> Bolt (fj1) FLUSHING KIT	Buy now
36	<u>9299506100</u> Washer(6a1) FLUSHING KIT	Buy now
37	<u>9299506200</u> Ybs66-6 washer, plain FLUSHING KIT	Buy now
39	<u>9046513M18</u> Clamp	Buy now
40	<u>6R31258100</u> Joint, hose 1 FLUSHING KIT	Buy now
41	<u>6R31258200</u> Joint, hose 2 FLUSHING KIT	Buy now
42	<u>6R31258300</u> Gasket, hose joint FLUSHING KIT	Buy now
43	<u>67F2431200</u> Pipe 2 FLUSHING KIT	Buy now
44	<u>9046511M10</u> Clamp FLUSHING KIT	Buy now
45	<u>61A4271600</u> Rubber seal 1	Buy now
46	<u>67F42741018D</u> Apron	Buy now
47	<u>9538006600</u> Nut(661)	Buy now
48	<u>9015906M28</u> Screw, with washer	Buy now

Bottom Cowling



Ref	Part	
49	9010906M80 Bolt	Buy now
50	9048013M24 Grommet (6e9)	Buy now
51	9038706M43 Coller (6e9)	Buy now
52	68F4275300 Fastner AP	Buy now
53	9046420258 Clamp AP	Buy now
54	67F8237700 Label (sparkplug mark)	Buy now
55	6AH4279440 Label, warning (ge)	Buy now
56	6AH4279450 Label, warning (ge)	Buy now

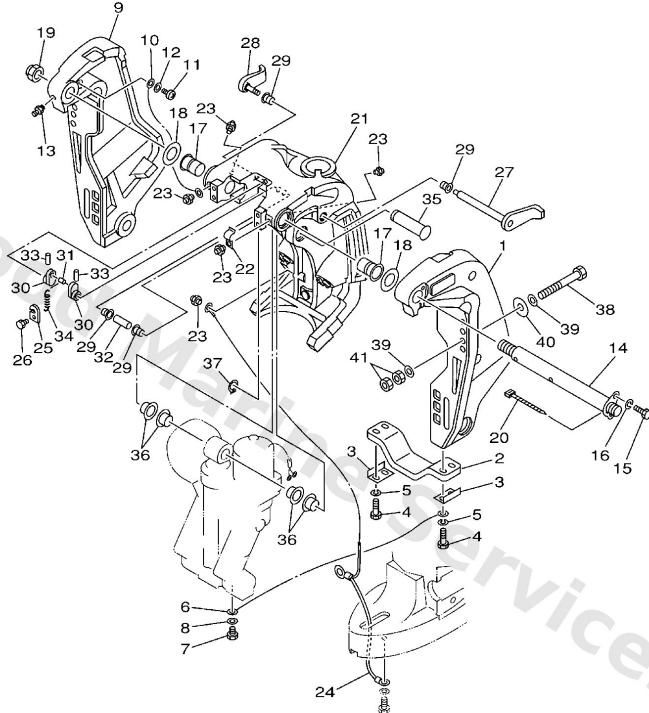
Bracket 1



 60C1200-1180

Ref	Part	
1	68V43111018D Bracket, clamp	Buy now
2	6G54525102 Anode	Buy now
3	6G54452600 Plate	Buy now
4	9709506030 Bolt(jf7)	Buy now
5	9299506100 Washer(6a1)	Buy now
6	6E58214800 Wire, lead 5	Buy now
7	9709506010 Bolt	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	68V43112018D Bracket, clamp	Buy now
11	9788506012 Screw, pan head(62j)	Buy now
13	9370006M03 Nipple, grease(6a1)	Buy now
14	64E4313101 Bolt, clamp bracket	Buy now
15	9709508020 Bolt, hexagon	Buy now
16	9299508100 Ybs67-8 washer, spring	Buy now
17	9038625M31 Bushing (6e5)	Buy now

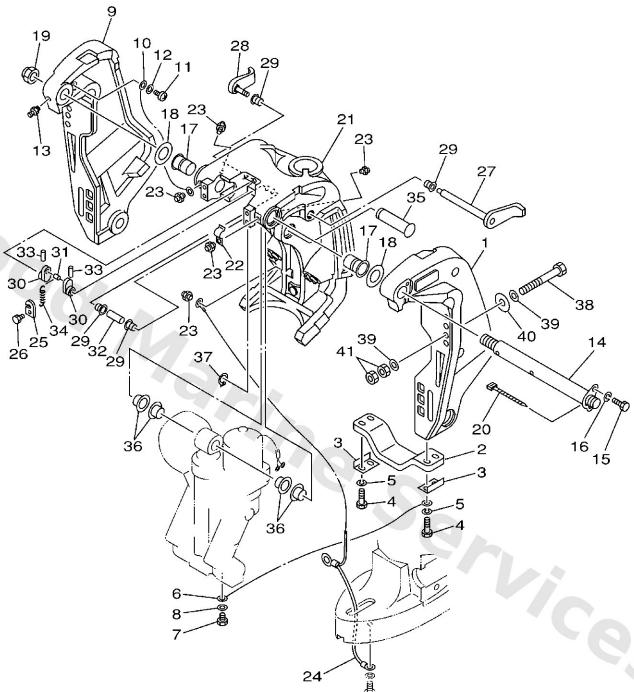
Bracket 1



60C1200-1180

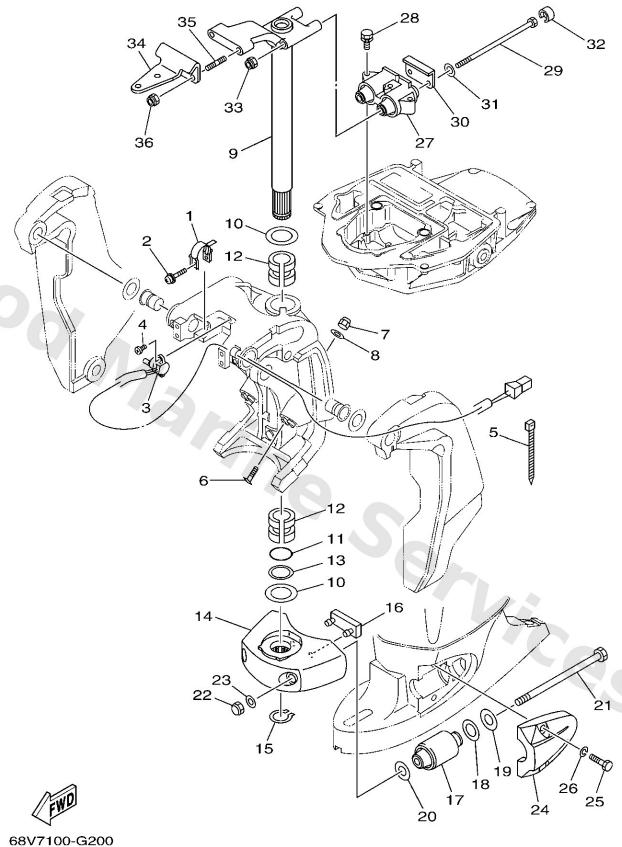
Ref	Part	
18	9020126M59 Washer, plate (6e5)	Buy now
19	9018522M11 Nut, self-locking	Buy now
20	9046511M10 Clamp	Buy now
21	64E43311208D Bracket, swivel X(25.3")	Buy now
22	9046508M63 Clamp(61u)	Buy now
24	68V8214930 Wire, lead 3 X(25.3")	Buy now
25	66T4314400 Hook, spring	Buy now
27	6G54318102 Lever, tilt stop 1	Buy now
28	6G54318502 Lever, tilt stop 2	Buy now
29	9038610M16 Bushing (688)	Buy now
30	6G54314800 Collar, distance	Buy now
31	9024906M19 Pin(6e5)	Buy now
32	9038710M05 Collar(6e5)	Buy now
33	9169030020 Pin, spring (6h4)	Buy now
34	9050614M24 Spring, tension(6e5)	Buy now

Bracket 1



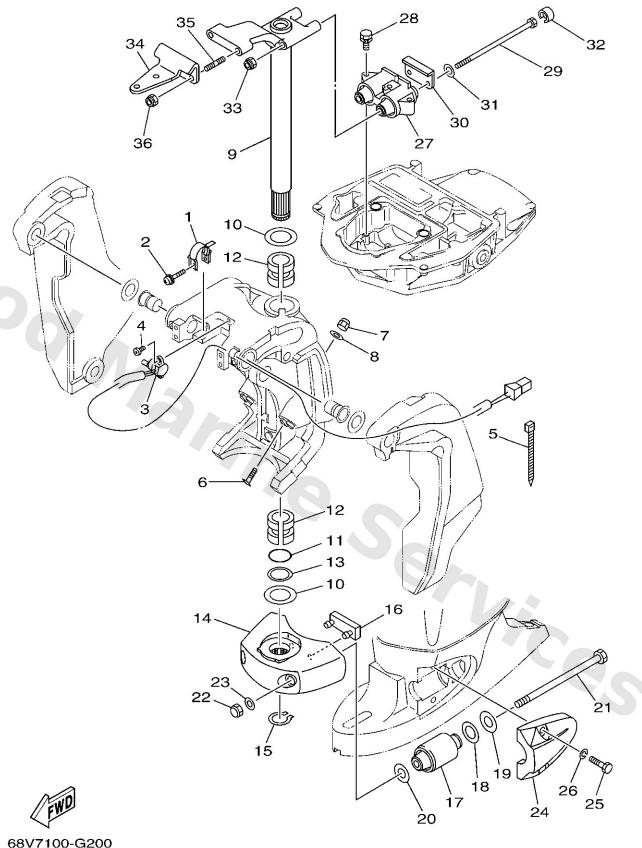
Ref	Part	
35	64E4312600 Pin, upper shock mount	Buy now
36	9038622M98 Bush(61u)	Buy now
37	9341022M11 Circlip(61u)	Buy now
38	9010112M05 Bolt (l:130mm)	Buy now
39	9020113M01 Washer, plate(6e5)	Buy now
40	9020112M05 Washe, plate(663)	Buy now
41	9538012600 Nut (707)	Buy now

Bracket 2



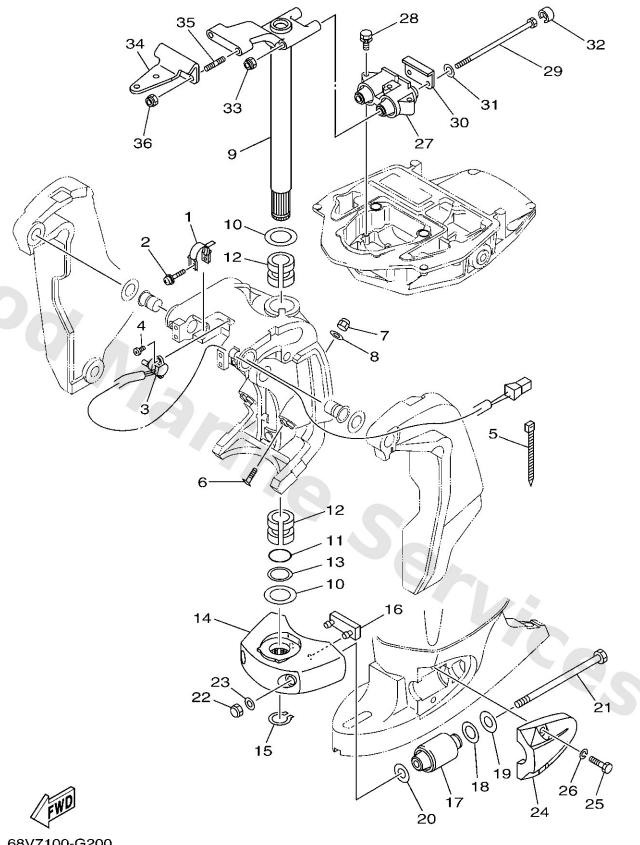
Ref	Part	
1	64E4313910 Cam, trim sender	Buy now
2	9015905059 Screw, with washer	Buy now
3	67H8367200 Trim sender	Buy now
4	9788506016 Screw, pan head(6b0)	Buy now
5	9046511M10 Clamp	Buy now
6	63P4337600 Bolt, thrust receiver	Buy now
7	9578010300 Nut, nylon (6e5)	Buy now
8	9299510600 Washer, plate	Buy now
9	68V42510308D Steering bracket assembly X(25.3")	Buy now
10	9020138M60 Washer, plate (6e5)	Buy now
11	9321037MH7 O-ring(61u)	Buy now
12	9038638M32 Bush(6e5)	Buy now
13	9020240M47 Washer, plate(61a)	Buy now
14	68V44551008D Housing, lower mount rubber	Buy now
15	9341037M04 Circlip (6e5)	Buy now

Bracket 2



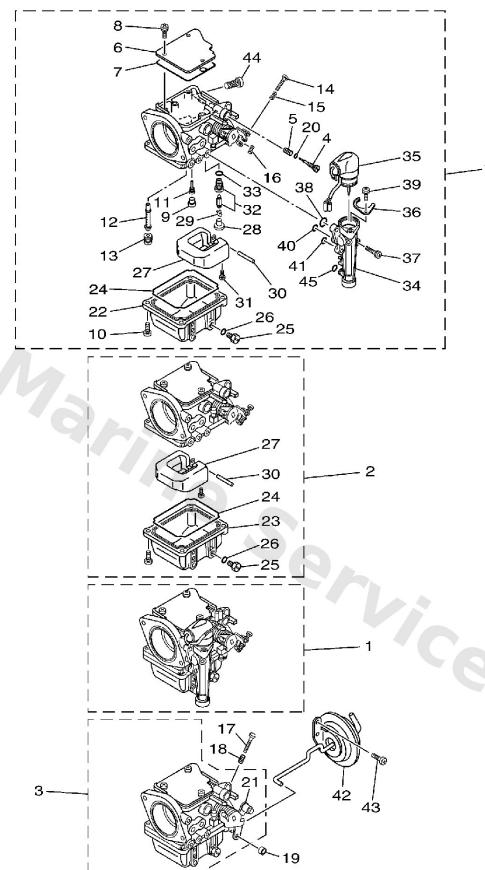
Ref	Part	
16	61A4457500 Damper, lower mount rubber	Buy now
17	61A445550194 Mount damper, lower side	Buy now
18	9020232M19 Washer, plate (6e5)	Buy now
19	9020116M55 Washer, plate (6e5)	Buy now
20	9020115M58 Washer, plate (6e5)	Buy now
21	9010914007 Bolt	Buy now
22	9538014600 Nut,hex. (ge6)	Buy now
23	9299514600 Washer (6e5)	Buy now
24	68V44553008D Cover, lower mount	Buy now
25	9707510040 Bolt, hexagon deep recess	Buy now
26	9299510100 Ybs67-10 washer, spring	Buy now
27	67F445140094 Mount damper, upper side	Buy now
28	9011908091 Bolt, with washer	Buy now
29	9010912007 Bolt	Buy now
30	67F4452600 Plate	Buy now

Bracket 2



Ref	Part	
31	9020112M09 Washer, plate	Buy now
32	67F4453300 Damper, upper mount rubber	Buy now
33	9018512M12 Nut, self-locking(6e5)	Buy now
34	68V48511008D Hook, steering	Buy now
35	9011610175 Bolt, stud	Buy now
36	9018510051 Nut, self-locking	Buy now

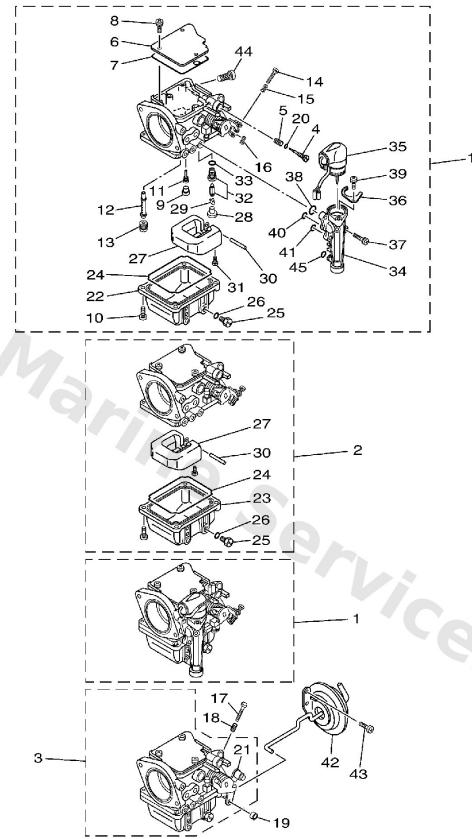
Carburetor 1



67F001090711

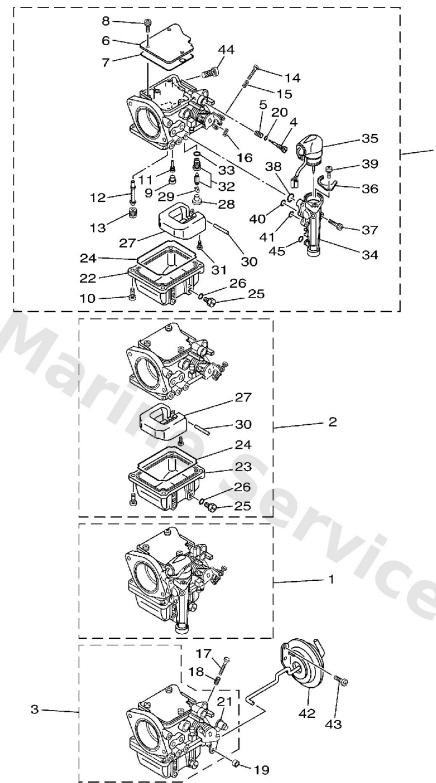
Ref	Part	
1	60C1490100 Carburetor assembly 1 #1,3	Buy now
2	60C1490200 Carburetor assembly 2 #2	Buy now
3	60C1490400 Carburetor assembly 4 #4	Buy now
4	67F1492300 Screw, pilot	Buy now
5	6971455500 Spring	Buy now
6	67F1414600 Plate	Buy now
7	67F1414700 Gasket	Buy now
8	9780304010 Screw, pan head (e56)	Buy now
9	6761496600 Rubber cap	Buy now
10	9798004114 Screw, pan head(ga5)	Buy now
11	67F1494804 Jet (#42)	Buy now
12	67F1494700 Jet, needle	Buy now
13	67F1494383 Jet, main (#128)	Buy now
14	67F1456700 Screw #1,2,3	Buy now
15	67F1455500 Spring #1,2,3	Buy now

Carburetor 1



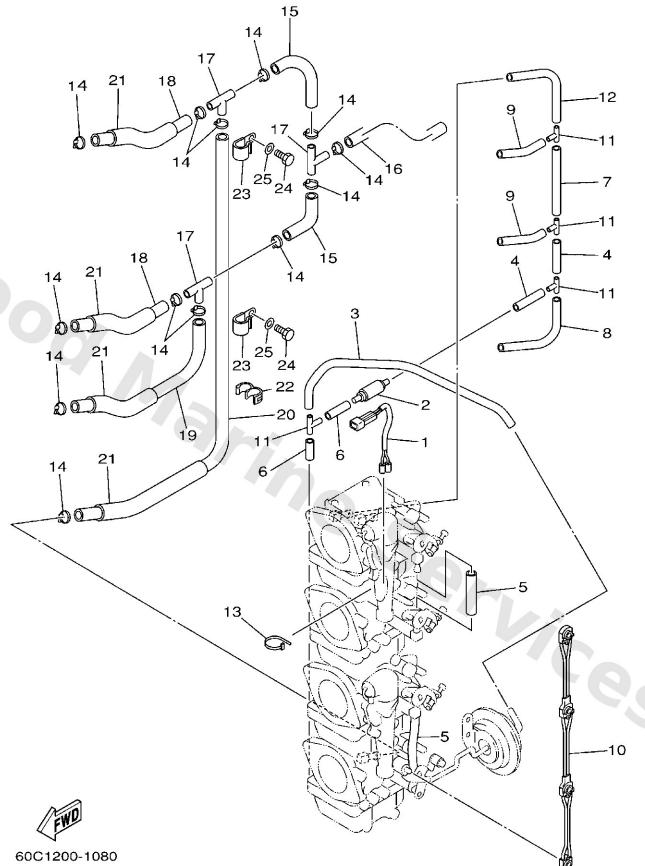
Ref	Part	
16	67F1455600 Spring #1,2,3	Buy now
17	63V1452300 Screw, stop #4	Buy now
18	9050110326 Spring coil(663)(carb) #4	Buy now
19	67F1499800 Bush #4	Buy now
20	67F1439700 O-ring	Buy now
21	6H21457800 Collar #4	Buy now
22	67F1498000 Body, float chamber #1,3	Buy now
23	67F1498010 Body, float chamber #2,4	Buy now
24	67F1498400 Gasket, float chamber	Buy now
25	6H31499200 Screw, drain	Buy now
26	9321004230 O-ring (371)	Buy now
27	6H41498501 Float	Buy now
28	6761418600 Pin, valve	Buy now
29	67F1415900 Clip	Buy now
30	6H41454800 Pin, float arm	Buy now

Carburetor 1



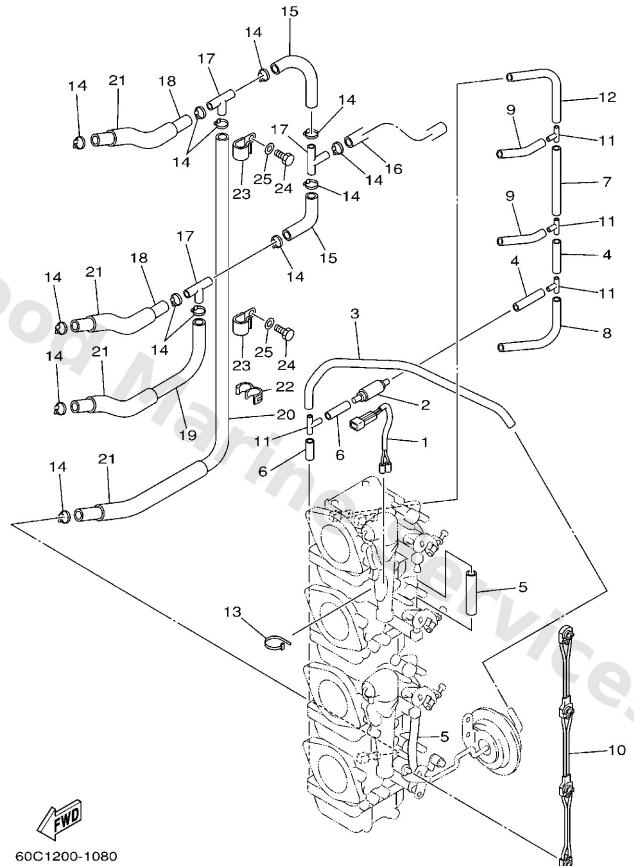
Ref	Part	
31	9858004008 Screw, pan head (713)	Buy now
32	60C1459002 Needle valve assembly	Buy now
33	9321004228 O-ring (371)	Buy now
34	67F1437800 Body, starter #1,3	Buy now
35	67F1438001 Prime starter assembly #1,3	Buy now
36	67F1417800 Plate, starter lever #1,3	Buy now
37	67F1459200 Screw #1,3	Buy now
38	67F1439800 O-ring #1,3	Buy now
39	67F1456500 Screw #1,3	Buy now
40	67F1439810 O-ring #1,3	Buy now
41	67F1439820 O-ring #1,3	Buy now
42	67F1436900 Diaphragm assembly 2 #4	Buy now
43	67F1432500 Screw, pan head #4	Buy now
44	67F1437101 Element, filter	Buy now
45	67F1439830 O-ring #1,3	Buy now

Carburetor 2



Ref	Part	
1	67F1412A00 Wire harness assembly	Buy now
2	67F1318300 Valve, check	Buy now
3	67F1434900 Pipe	Buy now
4	67F1434910 Pipe	Buy now
5	67F1434920 Pipe	Buy now
6	67F1434930 Pipe	Buy now
7	67F1434940 Pipe	Buy now
8	67F1434950 Pipe	Buy now
9	67F1434960 Pipe	Buy now
10	67F1458500 Rod, choke	Buy now
11	67F1418900 Connector	Buy now
12	67F1434970 Pipe	Buy now
13	9046511M59 Clamp(63m)	Buy now
14	68F2435600 Clip, pipe 1	Buy now
15	60C1429400 Hose	Buy now

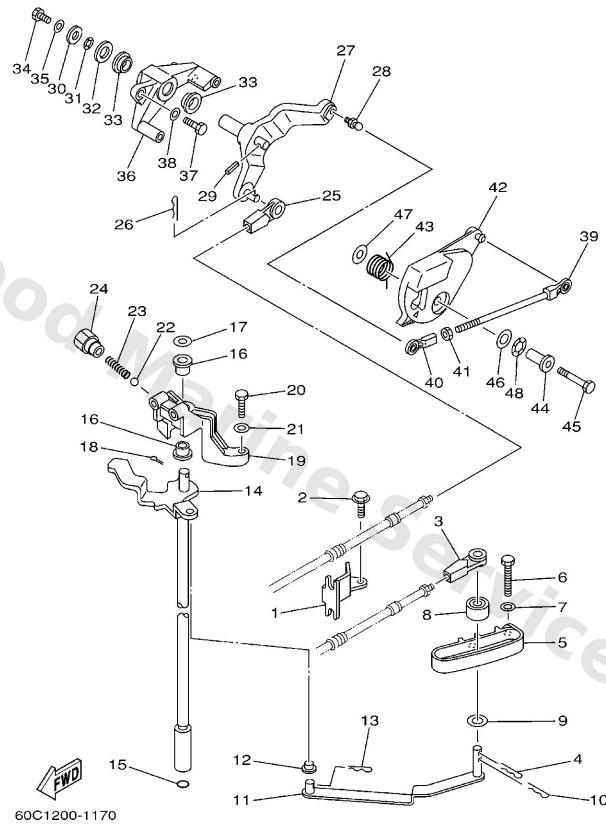
Carburetor 2



60C1200-1080

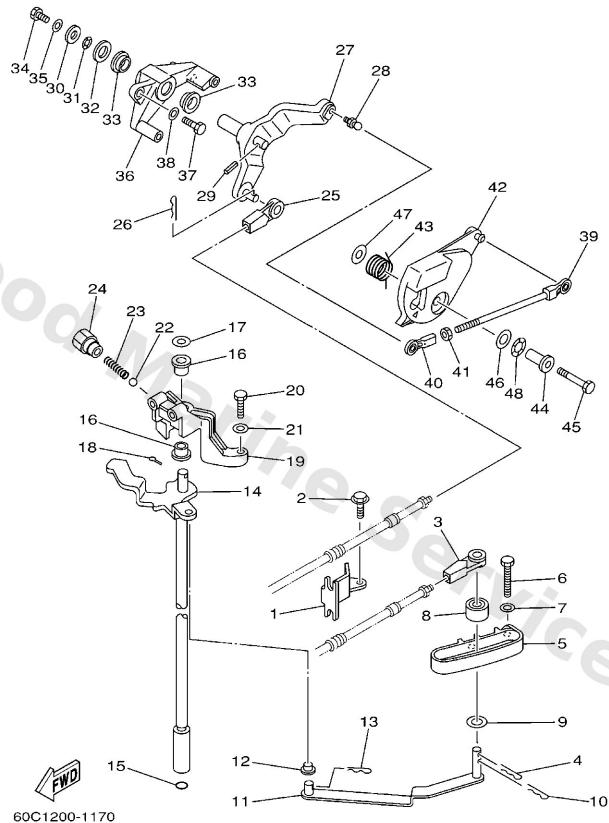
Ref	Part	
16	60C1429800 Pipe	Buy now
17	6882437800 Pipe, joint	Buy now
18	9044510M16 Hose (I400)	Buy now
19	9044510MG6 Hose (I200)	Buy now
20	9044510MG7 Hose (I350)	Buy now
21	9044516M07 Hose (I80)	Buy now
22	9046410M57 Clamp	Buy now
23	9046508M83 Clamp	Buy now
24	9709506012 Bolt(gh1)	Buy now
25	9299506600 Washer, plain (646)	Buy now

Control

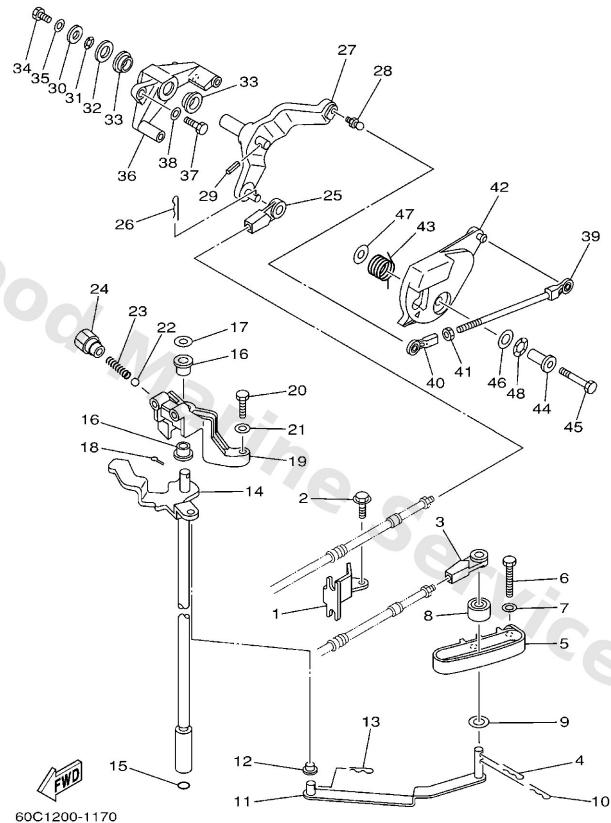


Ref	Part	
1	67F4853800 Clamp, cable 1	Buy now
2	9010906M86 Bolt	Buy now
3	6634834400 Cable end, remote control	Buy now
4	9046818008 Clip 620436610000	Buy now
5	67F4411700 Bracket	Buy now
6	9709506040 Bolt (682)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	6884412200 Bushing, shift rod lever	Buy now
9	9020207M07 Washer, plate (688)	Buy now
11	67F4412100 Lever, shift rod	Buy now
12	9038606M12 Bushing (688)	Buy now
14	60C4412030 Handle gear shift assembly X(25.3")	Buy now
15	9321009165 O-ring	Buy now
16	9038690M90 Bush(61a)	Buy now
17	9020109M02 Washer, plate(61a)	Buy now

Control

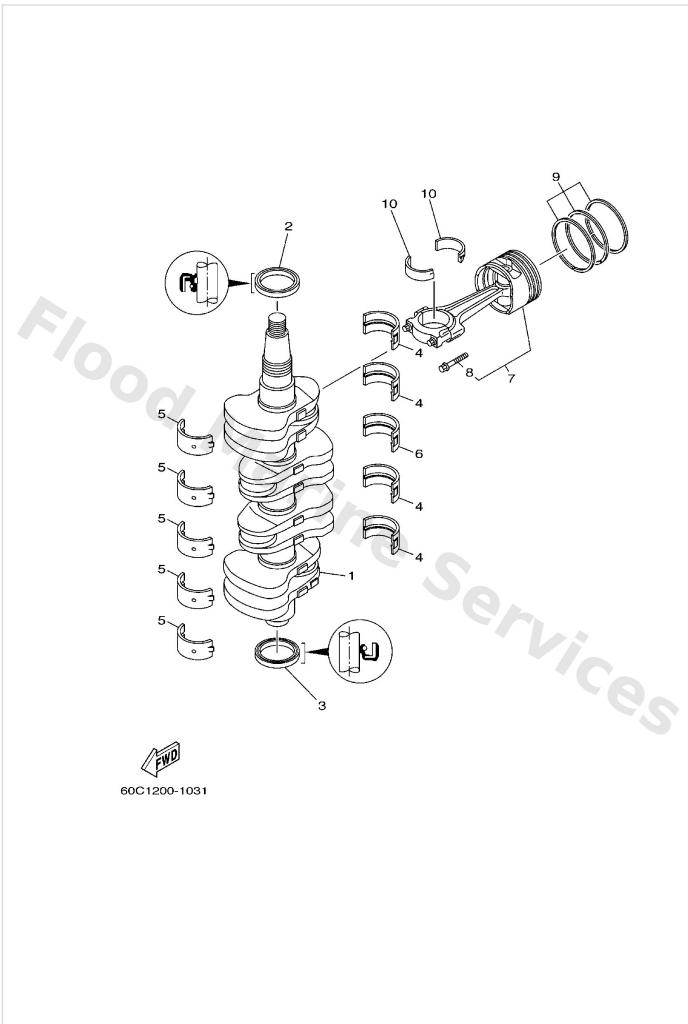


Ref	Part	
18	9149020015 Pin, cotter (648)	Buy now
19	68V4411800 Bracket	Buy now
20	9707506025 Bolt	Buy now
22	9350104M02 Ball (697)	Buy now
23	9050112082 Spring 6484411600	Buy now
24	6484271500 Bushing 2	Buy now
27	67F421540094 Lever, throttle control	Buy now
28	6638551800 Joint, ball	Buy now
29	9169030018 926-51502-00 pin, spring (700)	Buy now
30	9020106068 Washer,plate (6k8)	Buy now
31	9020612M00 Washer, wave (676)	Buy now
32	9299012600 Washer, plate(663)	Buy now
33	9038612069 Bush(666)	Buy now
34	9709506012 Bolt(gh1)	Buy now
36	67F416610094 Bracket	Buy now



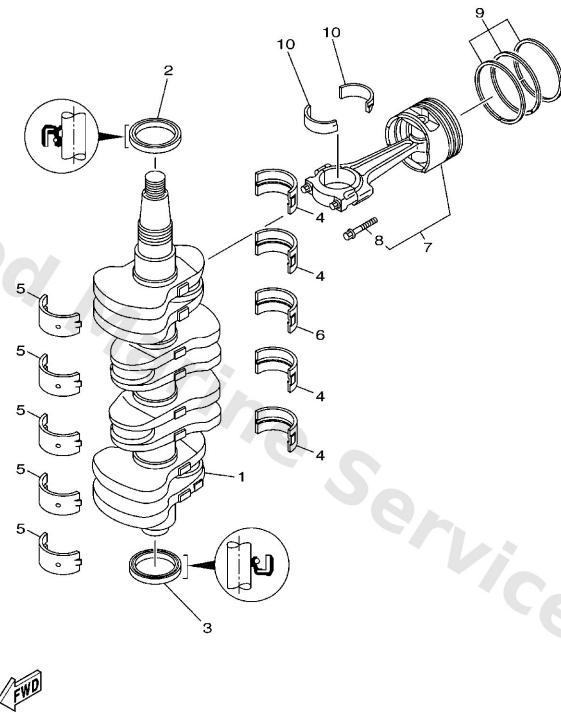
Ref	Part	
37	9709506025 Bolt	Buy now
39	67F4123700 Joint, link	Buy now
40	6824123700 Joint, link 2	Buy now
41	9538005600 Nut, hexagon (663)	Buy now
42	67F4121301 Cam, accel.	Buy now
43	67F4413500 Spring	Buy now
44	9038706M82 Collar	Buy now
45	9709506035 Bolt(j52)	Buy now
46	9020110M02 Washer, plate(6g9)	Buy now
47	9020106M31 Washer (6a0)	Buy now
48	9020610M04 Washer, wave (676)	Buy now

Crankshaft & Piston



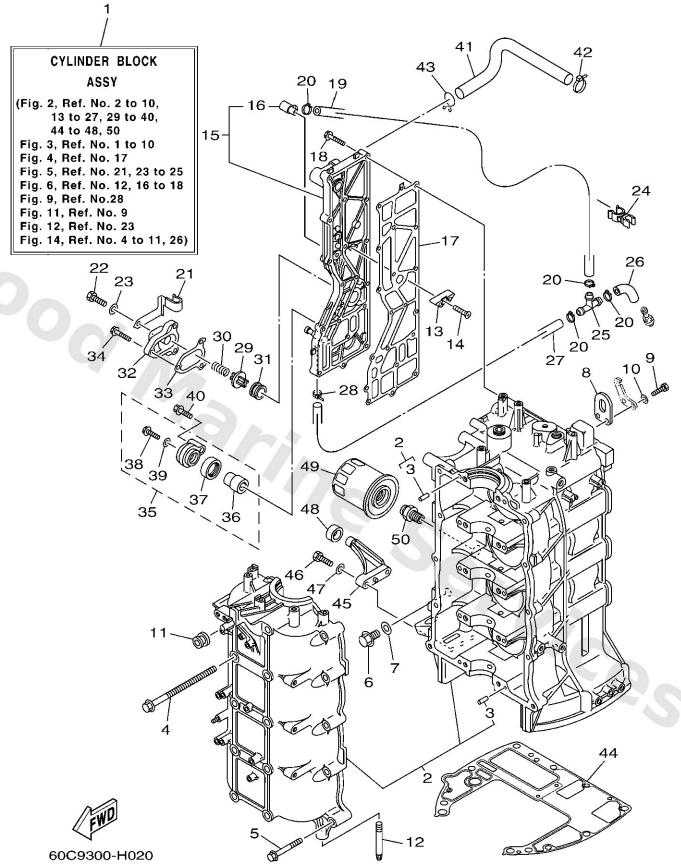
Ref	Part	
1	67F1141100 Crankshaft	Buy now
2	9310248008 Oil seal	Buy now
3	9310148001 Oil seal	Buy now
4	67F1141600 Plane bearing, crankshaft 1 UR GREEN	Buy now
4	67F1141610 Plane bearing, crankshaft 1 UR BLUE	Buy now
4	67F1141620 Plane bearing, crankshaft 1 UR RED	Buy now
5	67F1141700 Plane bearing, crankshaft 2 UR YELLOW	Buy now
5	67F1141710 Plane bearing, crankshaft 2 UR GREEN	Buy now
5	67F1141720 Plane bearing, crankshaft 2 UR BLUE	Buy now
5	67F1141730 Plane bearing, crankshaft 2 UR RED	Buy now
6	67F1141800 Plane bearing, crankshaft 3 UR GREEN	Buy now
6	67F1141810 Plane bearing, crankshaft 3 UR BLUE	Buy now
6	67F1141820 Plane bearing, crankshaft 3 UR RED	Buy now
7	60CW116401 Piston/con-rod assembly std Go to P/N) PEO-OM-080073	Buy now
7	60CW116411 Piston/con-rod assembly(0.25mm os) AP	Buy now

Crankshaft & Piston



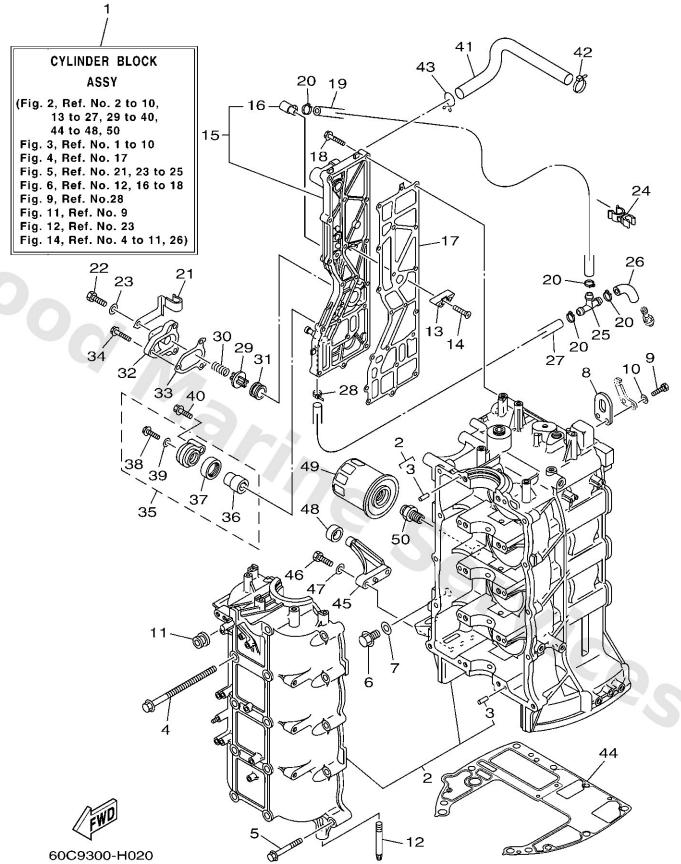
Ref	Part	
8	67F1165400 Bolt, connecting rod Go to P/N) PEO-OM-080073	Buy now
9	60C1160300 Piston ring set (std)	Buy now
9	60C1160400 Piston ring set (0.25mm o/s) AP	Buy now
10	6D81165600 Plane bearing, connecting rod UR YELLOW	Buy now
10	6D81165610 Plane bearing, connecting rod UR GREEN	Buy now
10	6D81165620 Plane bearing, connecting rod UR BLUE	Buy now
10	6D81165630 Plane bearing, connecting rod UR RED	Buy now
4	38 90461-14098 *Part number revision	Buy now
4	AP *Part Number Revision	Buy now

Cylinder & Crankcase 1



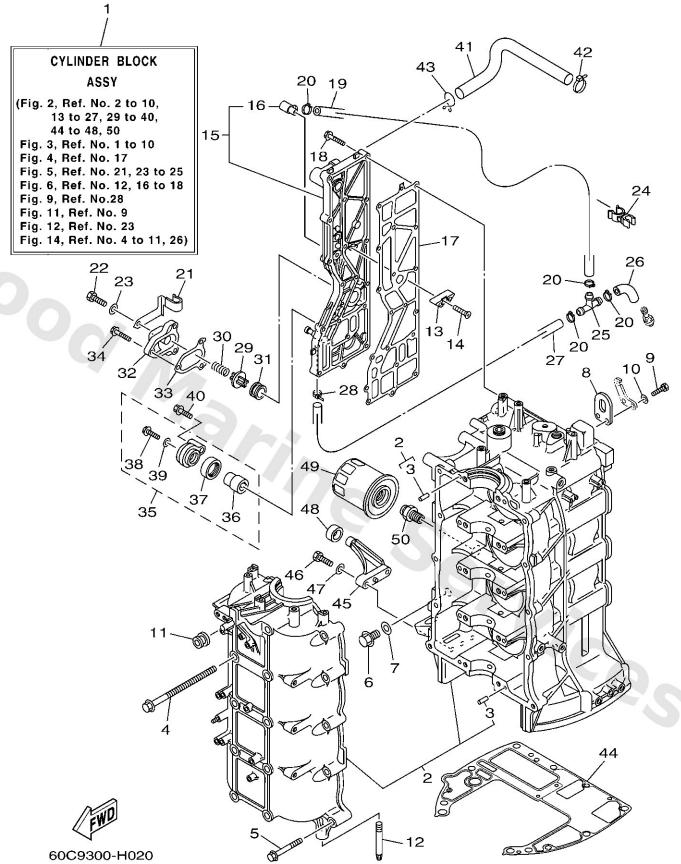
Ref	Part	
1	60CW009B059S Cylinder block assembly	Buy now
2	67F15100039S Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011910M88 Bolt, with washer	Buy now
5	9011908M66 Bolt, with washer	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	9043014115 Gasket (663)	Buy now
8	62Y1111900 Hanger, engine	Buy now
9	9709506020 Bolt(7u8)	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	9048012072 Grommet(53y)	Buy now
12	67F1514200 Guide 1	Buy now
13	6E51132500 Anode	Buy now
14	9878004016 Screw, flat head(ga5)	Buy now
15	67F41113509S Outer cover, exhaust	Buy now

Cylinder & Crankcase 1



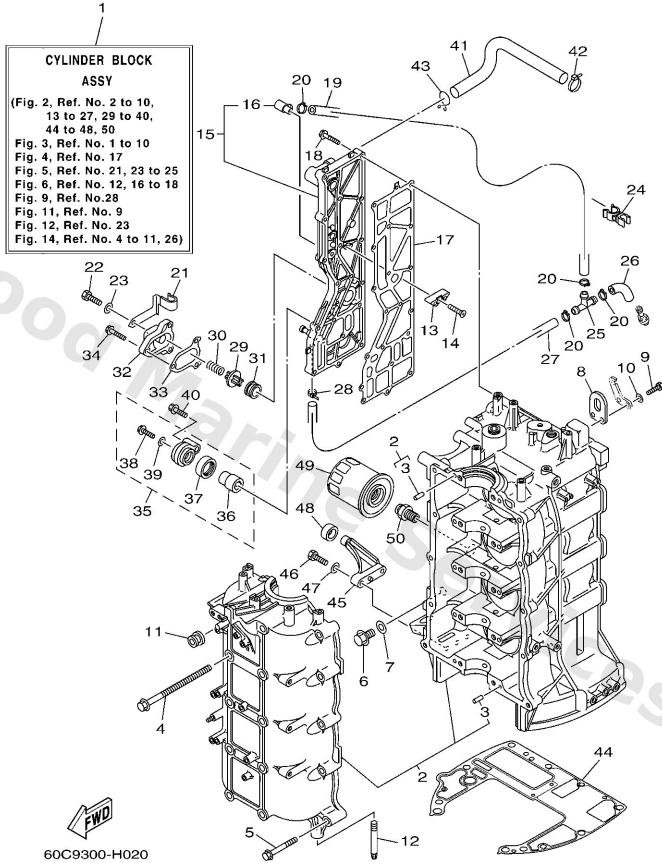
Ref	Part	
16	6761137200 Nipple, hose	Buy now
17	67F41114A2 Gasket, exhaust outer cover	Buy now
18	9011906MA4 Bolt, with washer	Buy now
19	9044510024 Hose (I360)	Buy now
20	9046511M10 Clamp	Buy now
21	9046510047 Clamp	Buy now
22	9709506012 Bolt(gh1)	Buy now
24	9046410010 Clamp	Buy now
25	6882437800 Pipe, joint	Buy now
26	61A2431600 Pipe 6	Buy now
27	9044510016 Hose (I280)	Buy now
29	6G51241600 Valve, pressure control	Buy now
30	9050116M11 Spring, compression (688)	Buy now
31	9048020M05 Grommet (688)	Buy now
32	67F1246A019S Cover 1	Buy now

Cylinder & Crankcase 1

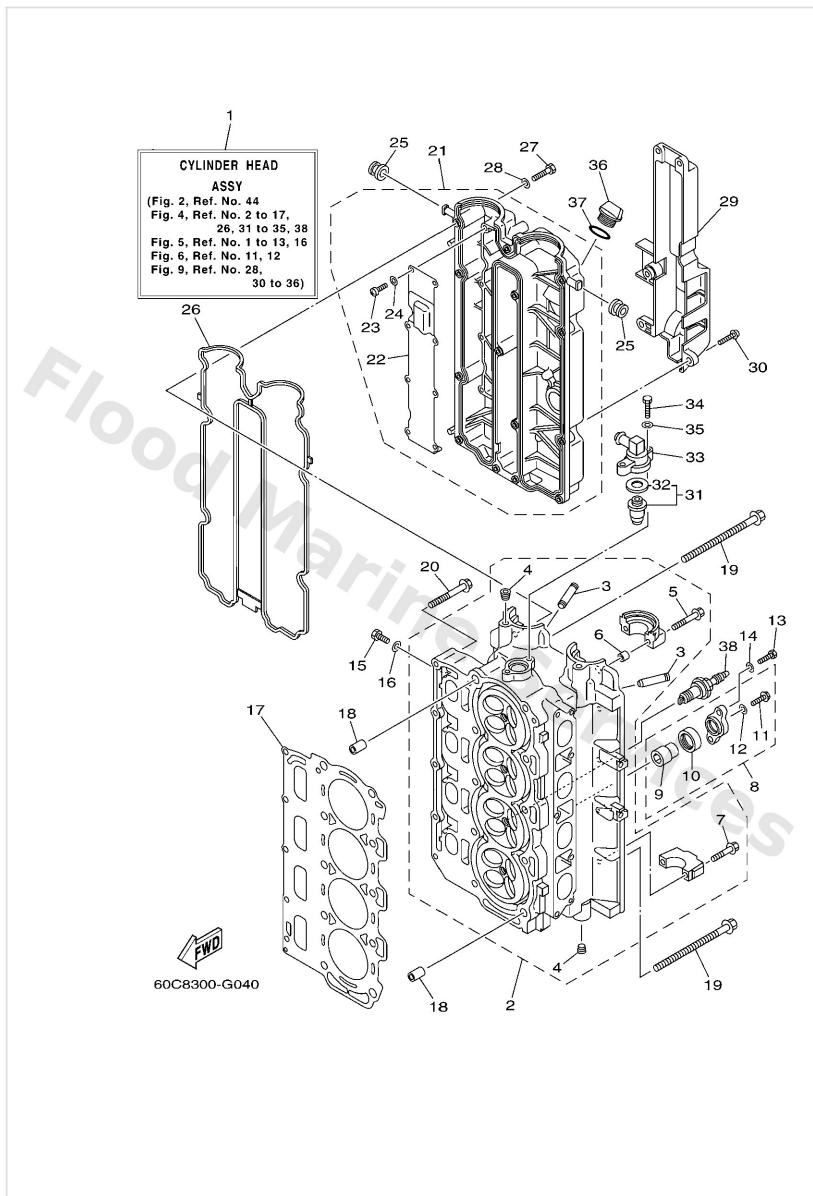


Cylinder & Crankcase 1

Ref	Part	
50	9040120007 Bolt, union	Buy now

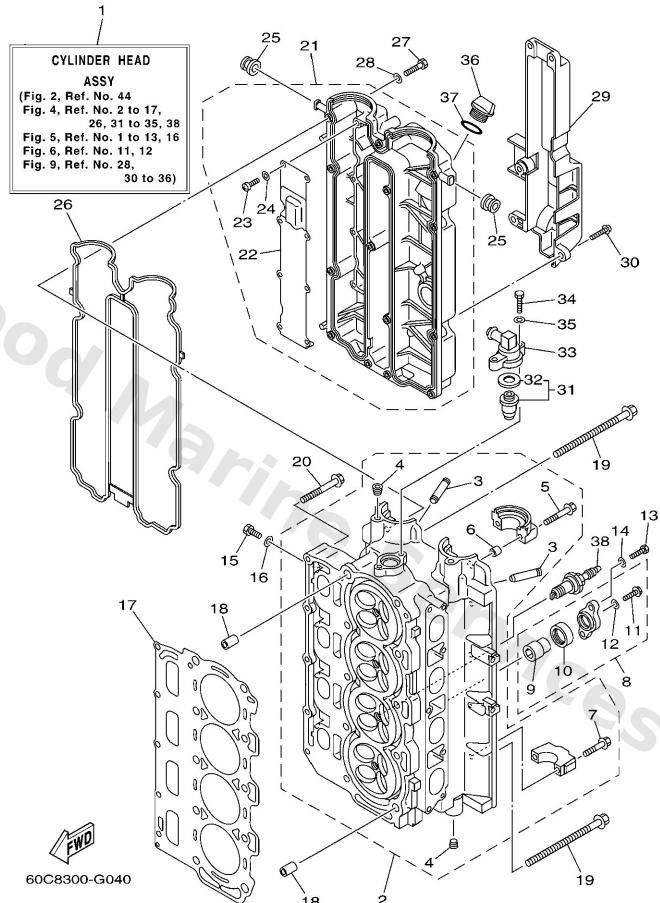


Cylinder & Crankcase 2



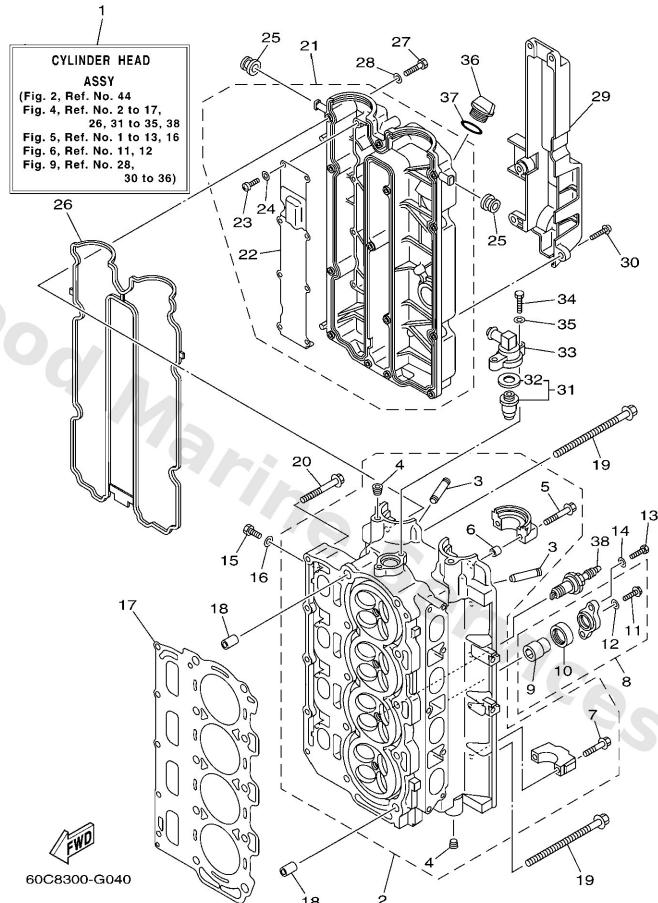
Ref	Part	
1	67FW009A239S Cylinder Head assembly	Buy now
2	67F11110139S Head Cylinder With Ex Valve	Buy now
3	67F1113310 Guide, intake valve	Buy now
4	9034451019 Plug, taper screw	Buy now
5	9011907235 Bolt, with washer	Buy now
6	9180908006 Pin, dowel	Buy now
7	9011907234 Bolt, with washer	Buy now
8	67F1130110 Anode cover assembly	Buy now
9	68V1132502 Anode	Buy now
10	67F1132800 Grommet, anode	Buy now
11	9010506M07 Bolt (689)	Buy now
12	9043006M03 Gasket (6f5)	Buy now
13	9707508025 Bolt, hexagon deep recess	Buy now
14	9299508600 Washer, plain (663)	Buy now
15	9709508014 Bolt, hexagon deep recess	Buy now

Cylinder & Crankcase 2



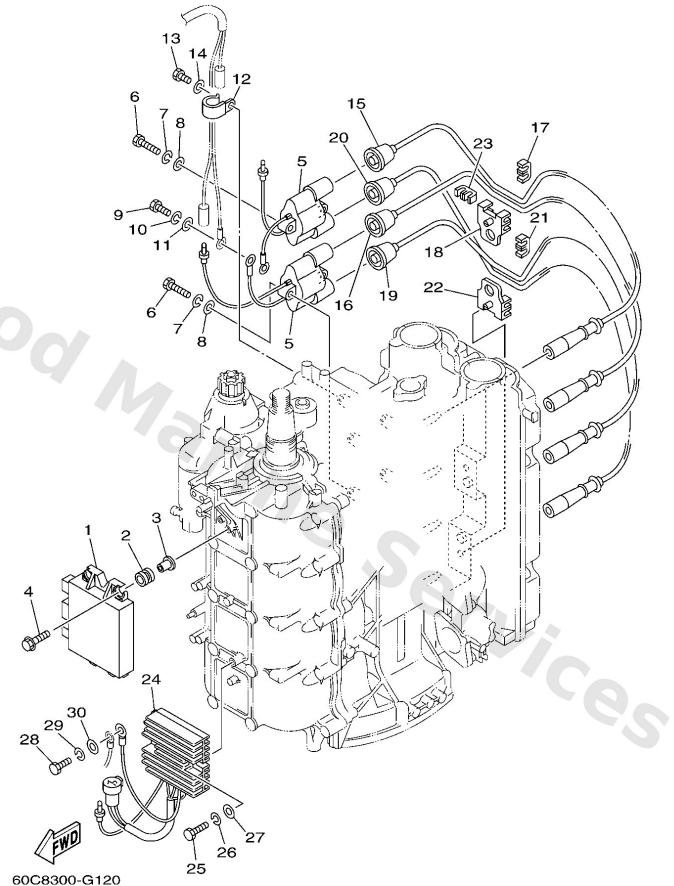
Ref	Part	
16	9043008143 Gasket (256-11198-00)	Buy now
17	67F1118103 Gasket, cylinder head 1	Buy now
18	9038710M08 Pin, dowel	Buy now
19	9010510M89 Bolt, washer based	Buy now
20	9011908M91 Bolt, with washer	Buy now
21	68V11191009S Cover, cylinder head 1	Buy now
22	67F1116800 Cover, breather	Buy now
23	9850704008 Screw, pan head(jg1)	Buy now
24	9290704600 Washer(jf2)	Buy now
25	9048012072 Grommet(53y)	Buy now
26	6D81135601 Seal, cylinder 2	Buy now
27	9709506030 Bolt(jf7)	Buy now
28	9299506600 Washer, plain (646)	Buy now
29	67F1119201 Cover, cylinder head 2	Buy now
30	9015906M29 Screw, with washer	Buy now

Cylinder & Crankcase 2



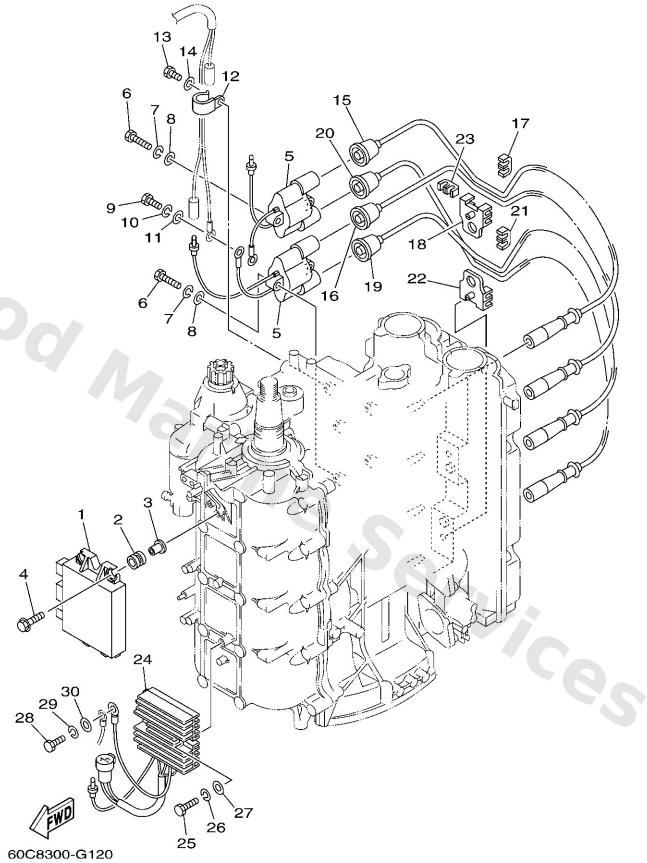
Ref	Part	
31	67F1241101 Thermostat	Buy now
32	67F1241200 Seal, thermostat	Buy now
33	68V1241300S Cover, thermostat	Buy now
34	9709506025 Bolt	Buy now
36	6G81536300 Plug, oil	Buy now
37	9321024M79 O-ring	Buy now
38	9470200391 Plug, spark (lfr5a-11)	Buy now

Electrical 1



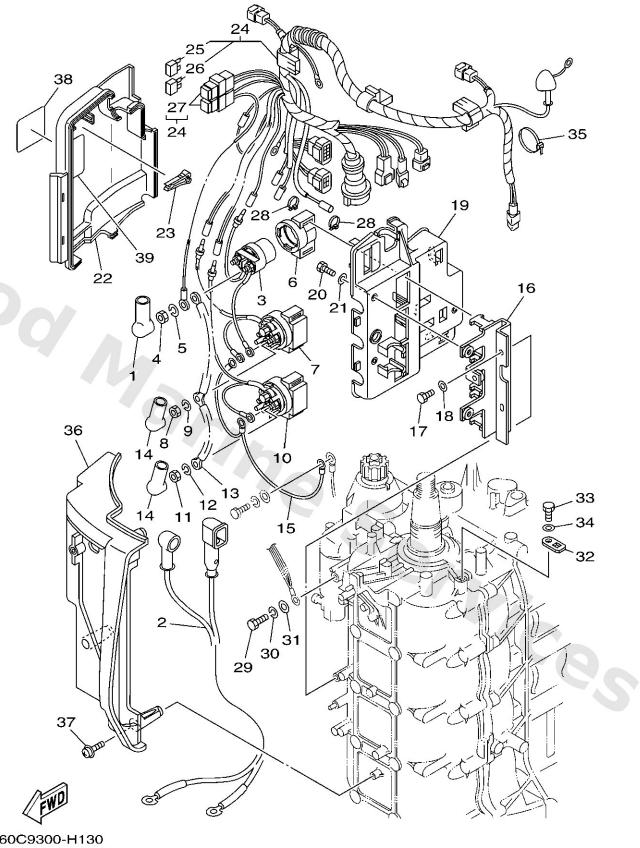
Ref	Part	
1	67F8554003 C.d.i. unit assembly	Buy now
2	68V8231700 Damper, ignition coil	Buy now
3	9038706119 Collar	Buy now
4	9011906M59 Bolt, with washer	Buy now
5	67F8557000 Ignition coil assembly	Buy now
6	9709506030 Bolt(jf7)	Buy now
7	9299506100 Washer(6a1)	Buy now
8	9299506600 Washer, plain (646)	Buy now
9	9709506020 Bolt(7u8)	Buy now
12	9046506M86 Clamp	Buy now
13	9709506012 Bolt(gh1)	Buy now
15	67F8234100 Cord, high tension 1 #1	Buy now
16	67F8234200 Cord, high tension 2 #2	Buy now
17	67F8236100 Clamp, cord	Buy now
18	67F8236200 Clamp, cord 2	Buy now

Electrical 1



Ref	Part	
19	67F8234300 Cord, high tension 3 #3	Buy now
20	67F8234400 Cord, high tension 4 #4	Buy now
24	67F8196012 Rectifier & regulator assembly	Buy now
25	9709506025 Bolt	Buy now
28	9709506016 Bolt, hexagon deep recess	Buy now

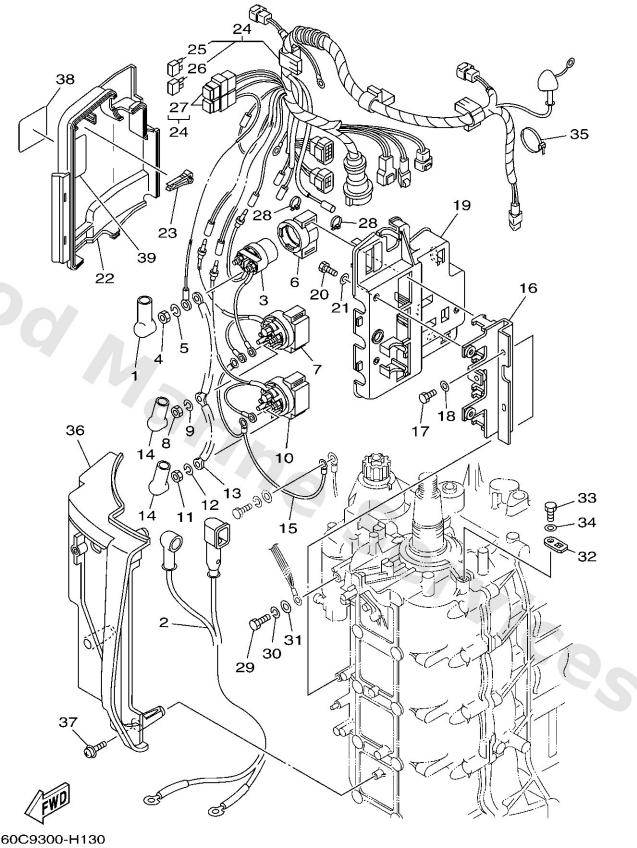
Electrical 2



60C9300-H130

Ref	Part	
1	6828211901 Cover, lead wire	Buy now
2	67F8210500 Battery cable	Buy now
3	6G18194A10 Starter relay	Buy now
4	9017006M30 Nut(62x)	Buy now
5	9020406M00 Washer, spring(62x)	Buy now
6	6G18195200 Holder, relay	Buy now
7	6E58195B01 Relay assembly	Buy now
10	6E58195C01 Relay assembly	Buy now
13	66T8714900 Connector	Buy now
14	6G58211900 Cover, lead wire	Buy now
15	67F8211600 Wire, minus lead	Buy now
16	67F8195300 Stay, relay	Buy now
17	9709506016 Bolt, hexagon deep recess	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	67F8194801 Bracket	Buy now

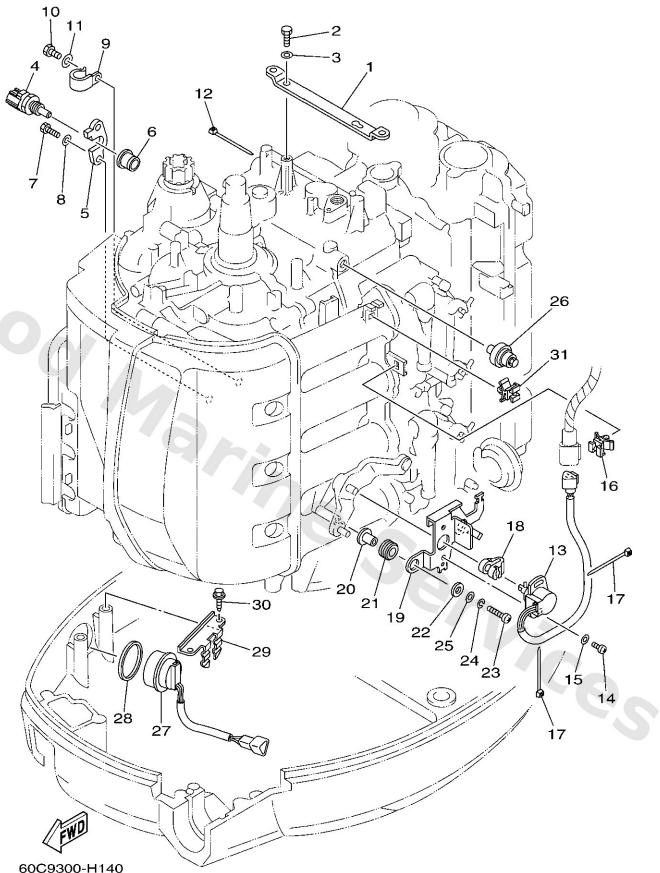
Electrical 2



60C9300-H130

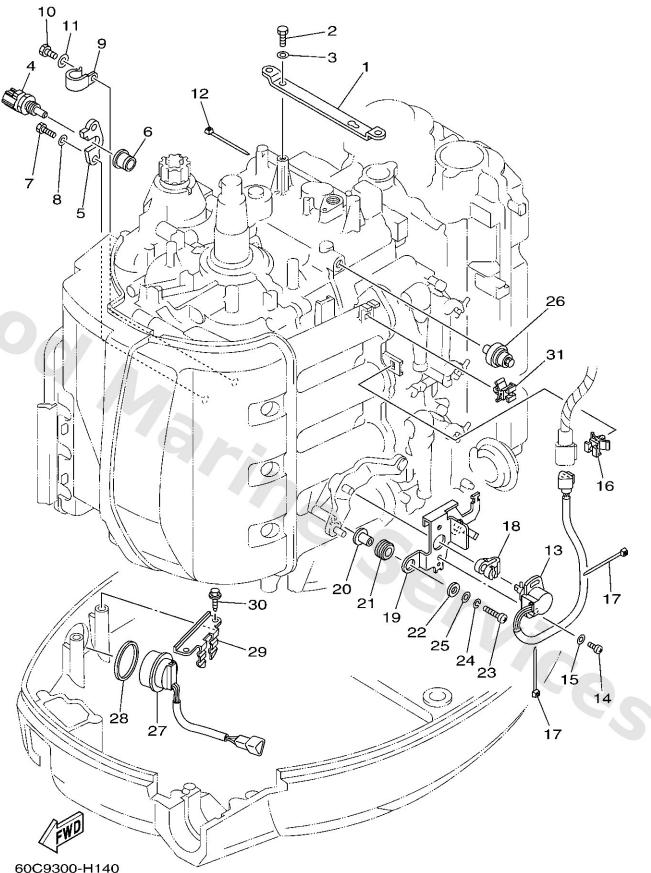
Ref	Part	
22	67F8194200 Cover	Buy now
23	67F2812A00 Puller, fuse	Buy now
24	67F8259020 Wire harness assembly	Buy now
25	67F8215100 Fuse	Buy now
26	67F8215110 Fuse	Buy now
27	67F8215B00 Cap (black)	Buy now
28	9046513M97 Clamp	Buy now
30	9299506100 Washer(6a1)	Buy now
32	67F8258800 Plate	Buy now
33	9709506012 Bolt(gh1)	Buy now
35	9046513M11 Clamp (6e5)	Buy now
36	60C8191601 Cover, terminal	Buy now
37	9015906M29 Screw, with washer	Buy now
38	67F8362600 Mark. 6	Buy now
39	67F8191900 Graphic, regulator	Buy now

Electrical 3



Ref	Part	
1	67F8132G01 Plate	Buy now
2	9709506016 Bolt, hexagon deep recess	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	67F8579000 Thermosensor assembly	Buy now
5	67F8575700 Retainer	Buy now
6	68V8575300 Gasket, sender unit	Buy now
9	9046506M86 Clamp	Buy now
10	9709506012 Bolt(gh1)	Buy now
12	9046511M10 Clamp	Buy now
13	61A8588500 Throttle sensor assembly	Buy now
14	9788505010 Screw, pan head(62x)	Buy now
15	9299505600 Washer, plain (646)	Buy now
16	9046409M47 Clamp(65j)	Buy now
18	6K71457300 Lever	Buy now
19	67F8363500 Bracket	Buy now

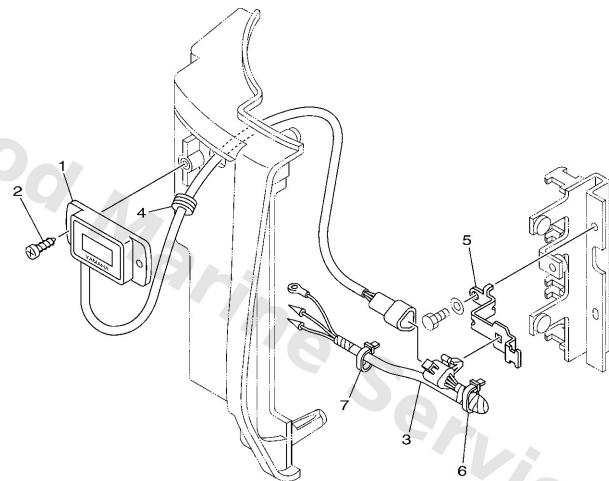
Electrical 3



60C9300-H140

Ref	Part	
20	9038705M00 Collar(6k7)	Buy now
21	9048010M23 Grommet(6k7)	Buy now
22	9020105M03 Washer, plate(6k7)	Buy now
23	9788505025 Screw, pan head(62j)	Buy now
24	9299505100 Ybs67-5 washer, spring	Buy now
26	68V8250400 Oil pressure switch assembly	Buy now
27	63D8256310 Trim & tilt switch assembly	Buy now
28	6E58258700 Gasket	Buy now
29	67F8361400 Bracket	Buy now
30	9010906M86 Bolt	Buy now

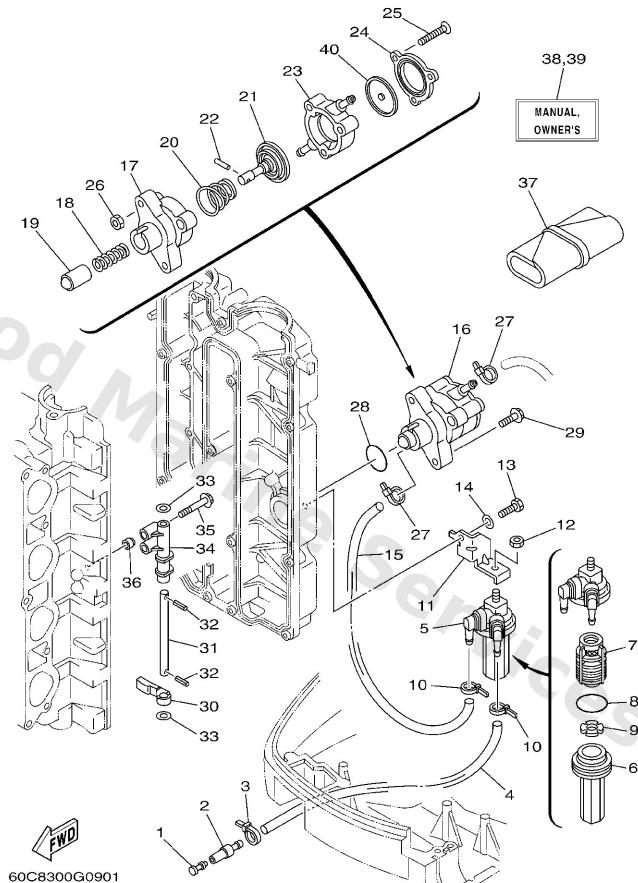
Electrical 4



60C1200-1141

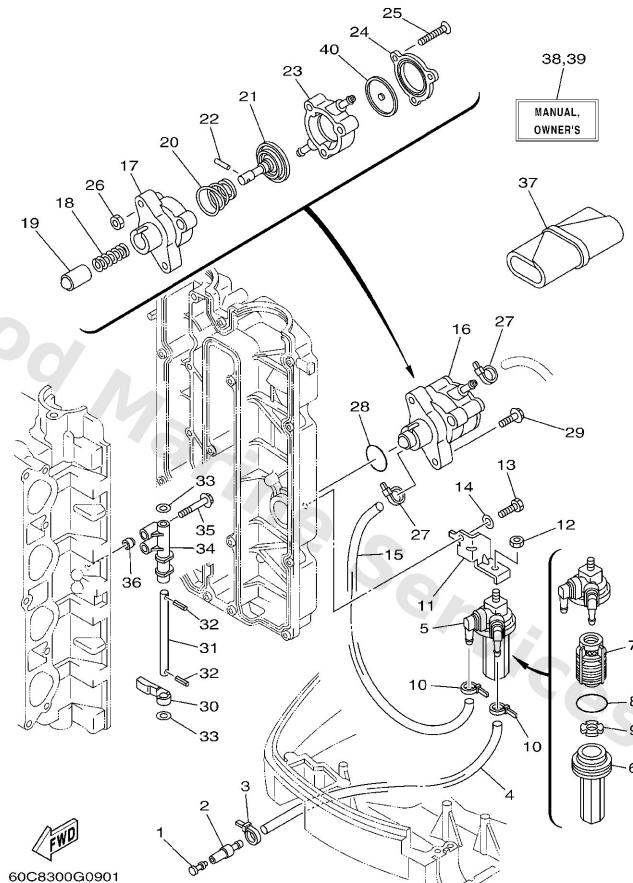
Ref	Part	
1	6Y58350422 Hour meter assembly	Buy now
2	9016705009 Screw, tapping	Buy now
3	60C8258601 Extension, wire harness	Buy now
4	9048001008 Grommet	Buy now
5	60C8431R01 Stay, setting	Buy now
6	9046511M10 Clamp	Buy now
7	9046513M97 Clamp	Buy now

Fuel 1



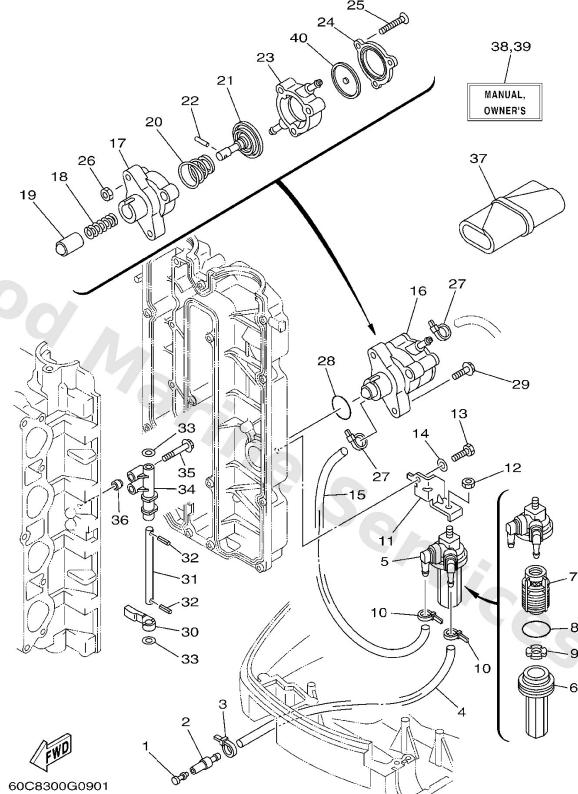
Ref	Part	
1	6898554700 Damper	Buy now
2	6R32437700 Pipe, joint 3	Buy now
3	9046511M10 Clamp	Buy now
4	9044513M27 Hose (I950)	Buy now
5	60C2456000 Filter assembly	Buy now
6	68V2452101 Cup, filter	Buy now
7	61N2456300 Element, filter	Buy now
8	9321032738 O-ring(1wg)	Buy now
9	68V2446901 Float, water level	Buy now
11	68V2456600 Bracket Filter	Buy now
12	9538008600 Nut (661)	Buy now
13	9709506016 Bolt, hexagon deep recess	Buy now
14	9299506600 Washer, plain (646)	Buy now
15	9044513M11 Pipe, fuel 1	Buy now
16	68V2441000 Fuel pump assembly	Buy now

Fuel 1



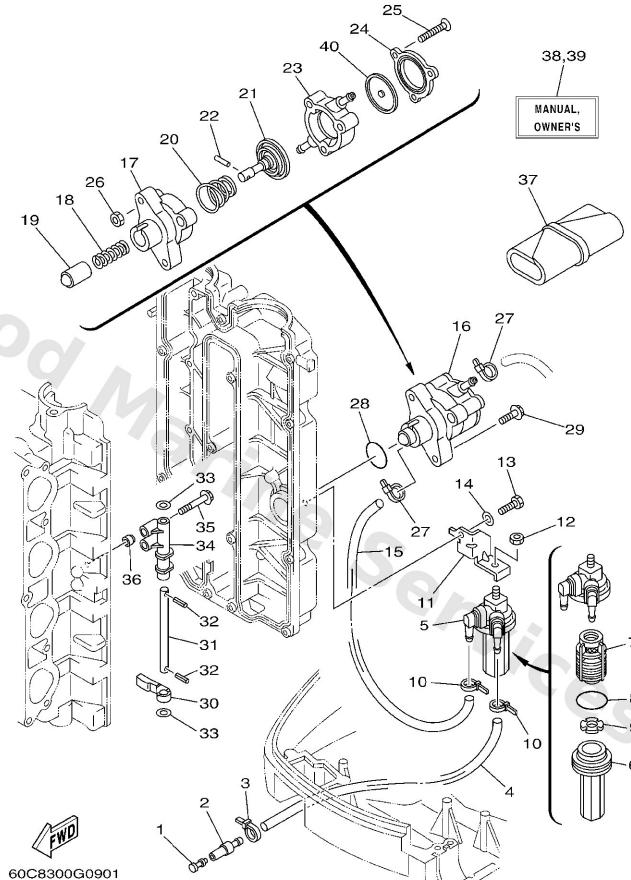
Ref	Part	
17	68V2441200 Body 1	Buy now
18	68V2445400 Spring	Buy now
19	68V1313100 Plunger	Buy now
20	68V2442300 Spring, diaphragm	Buy now
21	68V2441100 Diaphragm	Buy now
22	68V2437400 Pin	Buy now
23	68V2441300 Body 2	Buy now
24	68V2441400 Body 3	Buy now
25	68V2444400 Screw	Buy now
26	68V2414900 Nut	Buy now
28	9321030682 O-ring (371)	Buy now
29	9011906M83 Bolt, with washer	Buy now
30	67F2457500 Lever, fuel change	Buy now
31	68V2449500 Shaft	Buy now
32	9160925014 Pin, Spring	Buy now

Fuel 1



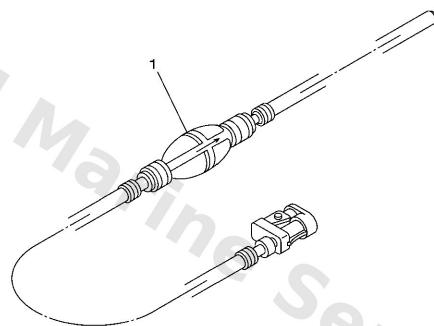
Ref	Part	
33	9020108M12 Washer plate (682)	Buy now
34	67F2449100 Bracket, fuel pump	Buy now
35	9011907235 Bolt, with washer	Buy now
36	9180908006 Pin, dowel	Buy now
37	67F2810001 Tool kit	Buy now
38	4EB2314400 Seal, dust	Buy now
38	67F281997CD0 O/m f100b '09 UR (NL)	Buy now
38	67F281997CE0 O/m f100b '09 UR (E)	Buy now
38	67F281997CF0 O/m f100b '09 UR (F)	Buy now
38	67F281997CG0 O/m f100b '09 UR (D)	Buy now
38	67F281997CH0 O/m f100b '09 UR (I)	Buy now
38	67F281997CS0 O/m f100b '09 UR (ES)	Buy now
39	67F281998EK0 O/m f100b'09 UR (DK)	Buy now
39	67F281998EL0 O/m f100b'09 UR (SF)	Buy now
39	67F281998EM0 O/m f100b'09 UR (S)	Buy now

Fuel 1



Ref	Part	
39	67F281998EN0 O/m f100b'09 UR (N)	Buy now
39	67F281998EP0 O/m f100b'09 UR (P)	Buy now
39	67F281998ER0 O/m f100b'09 UR (GR)	Buy now
40	68V2447110 Diaphragm	Buy now

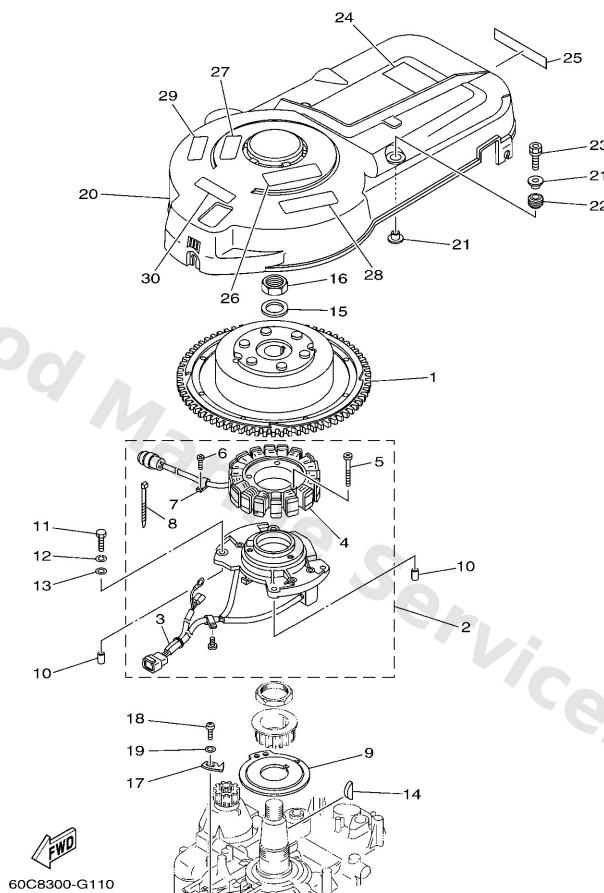
Fuel 2




67F3300-C110

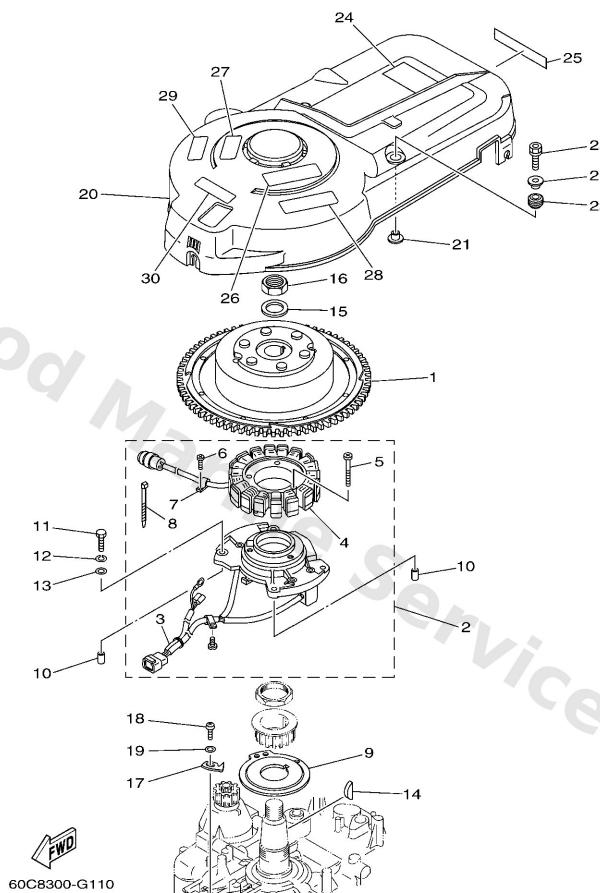
Ref	Part	
1	6YK2430644 Fuel pipe comp. 1 AP	Buy now

Generator



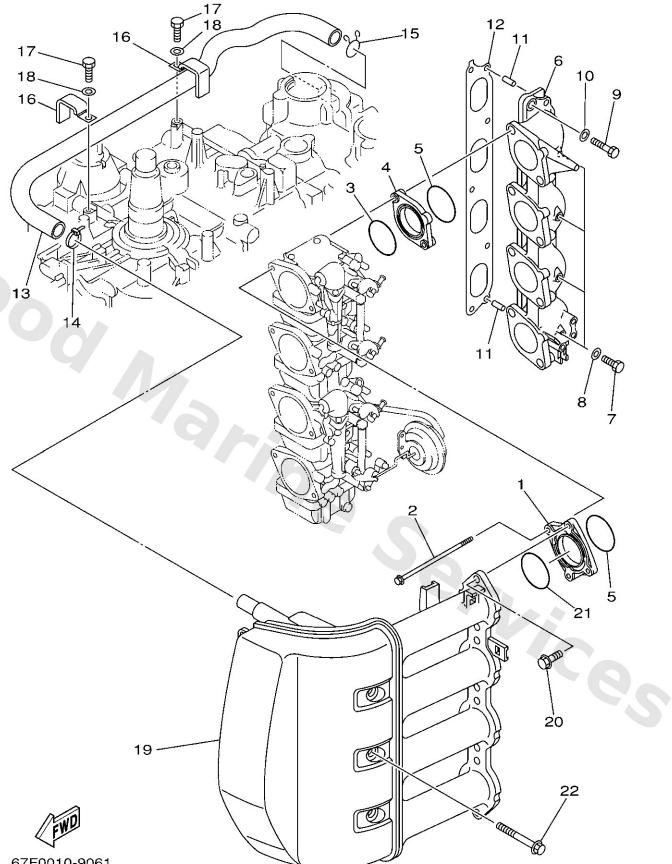
Ref	Part	
1	67F8555000 Rotor assembly	Buy now
2	67F8556001 Base assembly	Buy now
3	67F8558000 Coil, pulser	Buy now
4	67F8551001 Stator assembly	Buy now
5	63D8134520 Screw, pan	Buy now
6	9760704110 Screw, pan head with washer (s)	Buy now
7	4458132820 Clamp, read	Buy now
8	66T8132800 Clamp	Buy now
9	67F8167300 Rotor	Buy now
10	9953008012 Pin, dowel(6g8)	Buy now
11	9709506030 Bolt(jf7)	Buy now
12	9299506100 Washer(6a1)	Buy now
13	9299506600 Washer, plain (646)	Buy now
14	9028005015 Key, woodruff	Buy now
15	9020124014 Washer, plate	Buy now

Generator



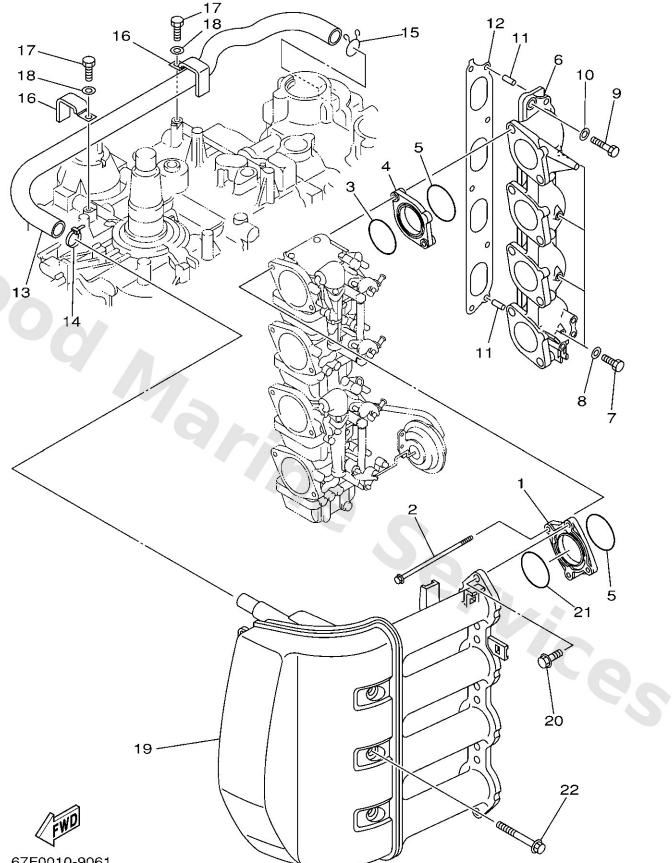
Ref	Part	
16	9017924002 Nut	Buy now
17	6D88133200 Plate, timing	Buy now
18	9788506010 Screw pan head	Buy now
20	67F8133701 Cover, flywheel	Buy now
21	9038706M71 Collar (6g8)	Buy now
22	9048015M31 Grommet (6g1)	Buy now
23	9011906M92 Bolt, with washer	Buy now
24	67F1213860 Mark Caution	Buy now
25	68V1343761 Mark, caution	Buy now
26	6AH8199540 Label, warning	Buy now
27	6AH8199550 Label, warning	Buy now
28	6AH8199440 Label, safety	Buy now
29	6AH8199450 Label, safety	Buy now
30	6AG8199600 Mark	Buy now

Intake



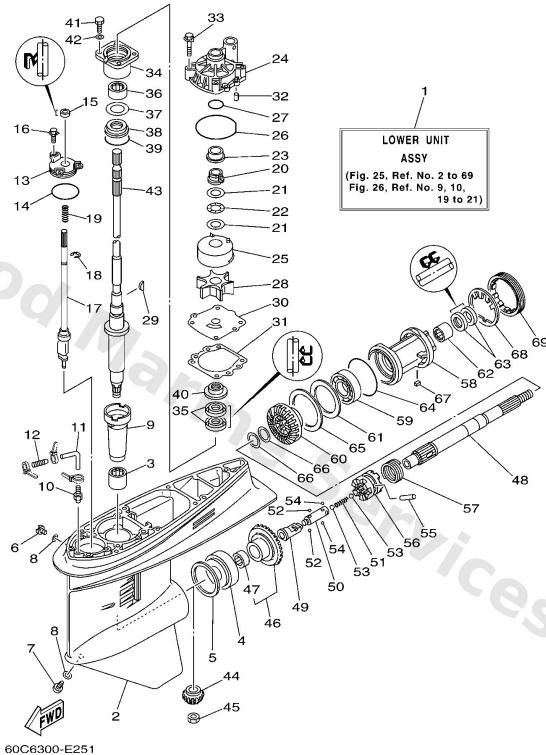
Ref	Part	
1	67F1424300 Plate	Buy now
2	67F1421600 Screw	Buy now
3	67F1423900 Seal	Buy now
4	67F1427100 Insulator	Buy now
5	9321040M10 O-ring (682)	Buy now
6	67F136410094 Manifold 1	Buy now
7	9709506010 Bolt	Buy now
8	9043006014 Gasket 256113960000	Buy now
9	9707508035 Bolt(70w)	Buy now
10	9299508600 Washer, plain (663)	Buy now
11	9169050014 Pin, spring (647)	Buy now
12	67F1364500 Gasket, manifold 1	Buy now
13	67F1537300 Pipe, breather	Buy now
14	9046511M10 Clamp	Buy now
15	9046720M15 Clip	Buy now

Intake



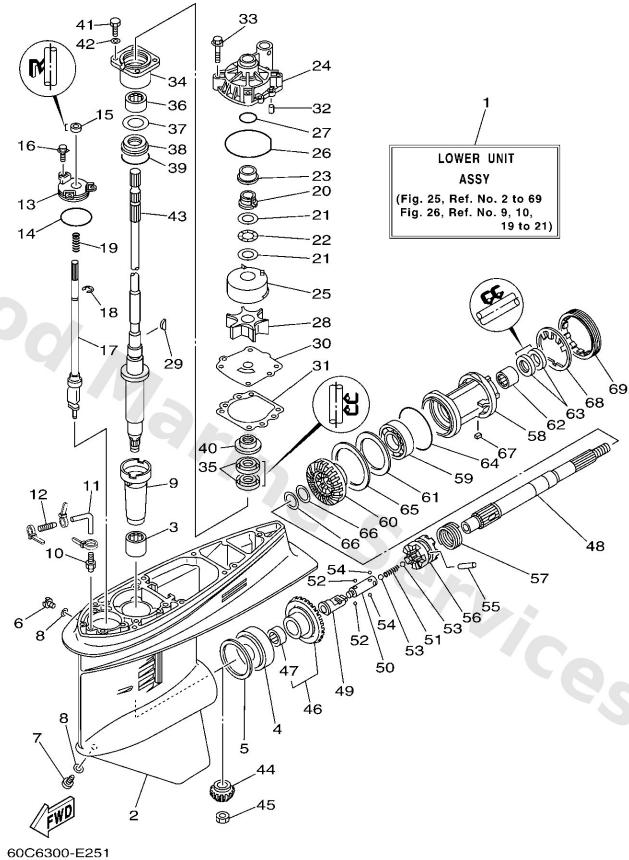
Ref	Part	
16	9046512M03 Clamp, cord (688)	Buy now
17	9709506012 Bolt(gh1)	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	67F1444000 Silencer assembly, intake	Buy now
20	9011906M82 Bolt, with washer	Buy now
21	9321041MJ2 O-ring	Buy now
22	9011908M59 Bolt, with washer	Buy now

Lower Casing & Drive 1



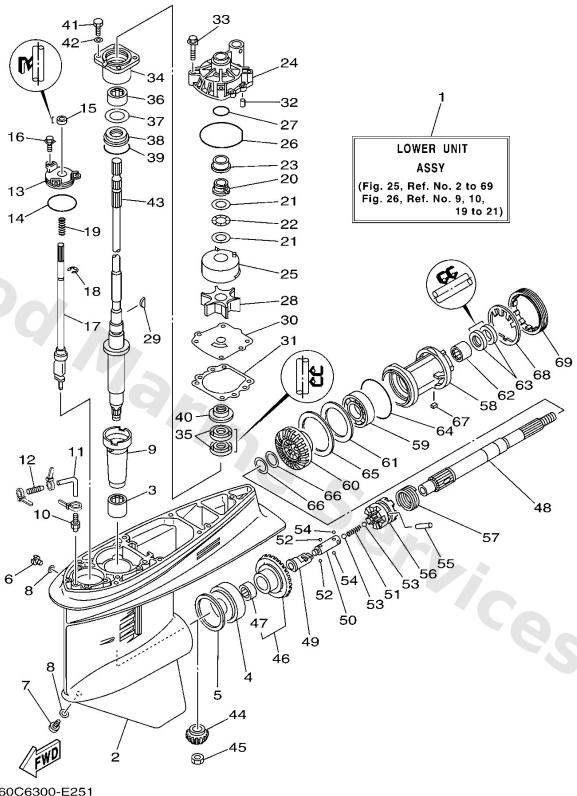
Ref	Part	
1	60C45300318D Lower unit assembly X(25.3")	Buy now
2	6E545301058D Casing, lower	Buy now
3	93315628U9 Brg,cyl-cal roller (6e5)	Buy now
4	93332000U7 Brg,tapered roller 76mm (6e5)	Buy now
5	6E54556701 Shim (t:0.10mm) UR	Buy now
5	6E54556710 Shim (t:0.12mm) UR	Buy now
5	6E54556720 Shim (t:0.15mm) UR	Buy now
5	6E54556730 Shim (t:0.18mm) UR	Buy now
5	6E54556740 Shim (t:0.30mm) UR	Buy now
5	6E54556750 Shim (t:0.40mm) UR	Buy now
5	6E54556760 Shim (t:0.50mm) UR	Buy now
6	9034008002 Plug, straight screw	Buy now
7	6884534110 Plug, drain	Buy now
8	9043008020 Gasket	Buy now
9	6E54553600 Sleeve, drive shaft	Buy now

Lower Casing & Drive 1



Ref	Part	
10	6E54537800 Nipple, hose	Buy now
11	9044507ME9 Hose (I250) X(25.3")	Buy now
12	6E58355810 End, nipple	Buy now
13	6E54532100 Plate	Buy now
14	9321058144 O-ring(47x)	Buy now
15	9310609014 Oil seal	Buy now
16	9011906M10 Bolt, with washer	Buy now
17	6L64415001 Shift cam assembly	Buy now
18	9900108600 Circlip(2r6)	Buy now
19	9050111M10 Spring, compression (663)	Buy now
20	61A4553800 Spacer, 1	Buy now
21	9020122M01 Washer, plate(61a)	Buy now
22	9020622M19 Washer, wave(61a)	Buy now
23	61A4552700 Collar, drive shaft	Buy now
24	61A4431101 Housing, water pump	Buy now

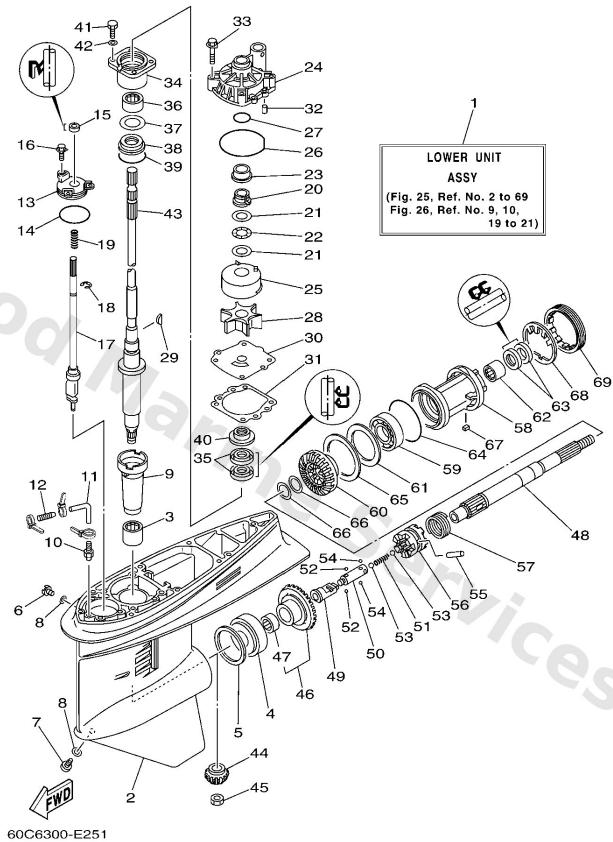
Lower Casing & Drive 1



60C6300-E251

Ref	Part	
25	6R34432242 Insert, cartridge FOR CHROMATE	Buy now
26	9321086M38 O-ring (6e5)	Buy now
27	9321037160 O-ring (6g8)	Buy now
28	6E54435201 Impeller	Buy now
29	9028004M05 Key, woodruff (6e5)	Buy now
30	60C4432340 Outer plate, cartridge FOR CHROMATE	Buy now
31	6E544315A0 Gasket,water pump	Buy now
32	9360612019 Pin, dowel (614)	Buy now
33	9011908M14 Bolt, with washer	Buy now
34	6E5453310094 Housing, bearing	Buy now
35	9310128M16 Oil seal (6e5)	Buy now
36	93317330U2 Bearing, cylindrical(6k0)	Buy now
37	6E54558701 Shim (t:0.10mm) UR	Buy now
37	6E54558710 Shim (t:0.12mm) UR	Buy now
37	6E54558720 Shim (t:0.15mm) UR	Buy now

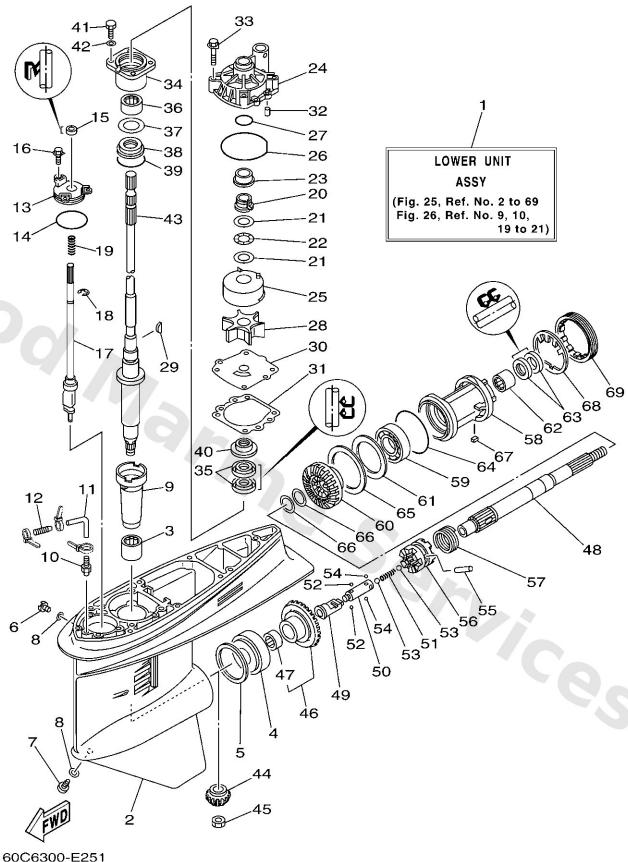
Lower Casing & Drive 1



60C6300-E251

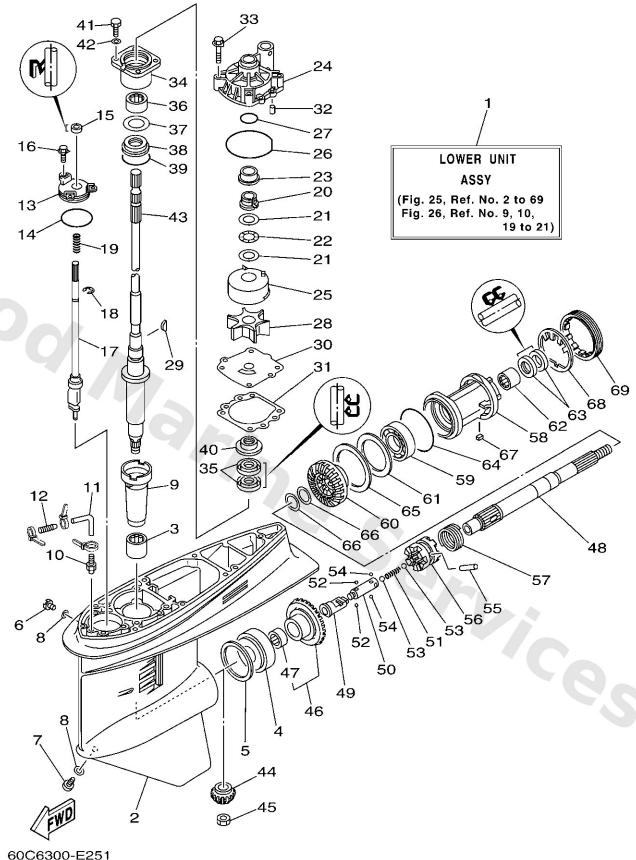
Ref	Part	
37	6E54558730 Shim (t:0.18mm) UR	Buy now
37	6E54558740 Shim (t:0.30mm) UR	Buy now
37	6E54558750 Shim (t:0.40mm) UR	Buy now
37	6E54558760 Shim (t:0.50mm) UR	Buy now
38	93341930V2 Bearing, thrust(64d)	Buy now
39	9321055M14 O-ring (70e)	Buy now
40	6E54534400 Cover, oil seal	Buy now
41	9709508025 Bolt (62g)	Buy now
42	9299508600 Washer, plain (663)	Buy now
43	68V4550130 Drive shaft comp. X(25.3")	Buy now
44	68V4555100 Pinion	Buy now
45	9017016M01 Nut, hexagon (688)	Buy now
46	68V4556000 Gear	Buy now
47	93315425U7 Brg,cyl-cal roller (6e5)	Buy now
48	6E54561101 Shaft, propeller	Buy now

Lower Casing & Drive 1



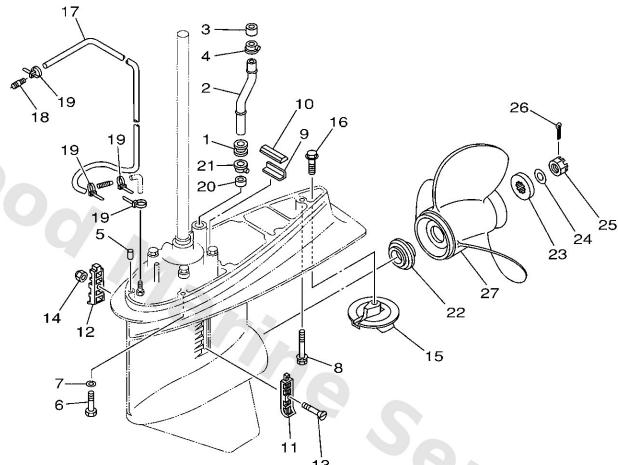
Ref	Part	
49	6K14564101 Shifter	Buy now
50	6E54563401 Slide, shift	Buy now
51	9050116M37 Spring (6g5)	Buy now
52	9350732009 Ball (12r)	Buy now
53	9351132017 Ball (498)	Buy now
54	9350316003 Ball	Buy now
55	9025008M07 Pin, straight (6g5)	Buy now
56	68V4563101 Clutch, dog	Buy now
57	6E54563301 Ring, cross pin	Buy now
58	6E5453320094 Housing, bearing	Buy now
59	93306208U0 Brg,r-b 6208 80mm 345g (6e5)	Buy now
60	68V4557100 Gear	Buy now
61	6E54557600 Washer, thrust 2	Buy now
62	93315430U8 Bearing	Buy now
63	9310130M17 Oil seal (6e5)	Buy now

Lower Casing & Drive 1



Ref	Part	
64	9321086M39 O-ring (6e5)	Buy now
65	6L64557700 Shim (t:0.10mm) UR	Buy now
65	6L64557710 Shim (t:0.12mm) UR	Buy now
65	6L64557720 Shim (t:0.15mm) UR	Buy now
65	6L64557730 Shim (t:0.18mm) UR	Buy now
65	6L64557740 Shim (t:0.30mm) UR	Buy now
65	6L64557750 Shim (t:0.40mm) UR	Buy now
65	6L64557760 Shim (t:0.50mm) UR	Buy now
66	9020130M92 Washer (6g5)	Buy now
67	9028204010 Key, strait(663)	Buy now
68	6884538302 Washer, claw	Buy now
69	6884538400 Nut	Buy now

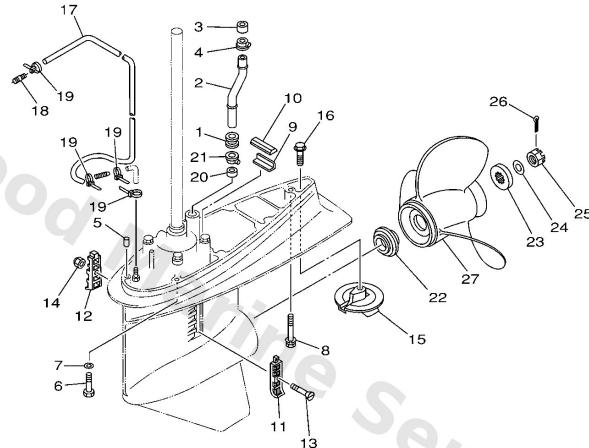
Lower Casing & Drive 2



68V0010-0280

Ref	Part	
1	6E54436600 Damper, water seal 2	Buy now
2	6BC4436130 Tube, water 1 X(25.3")	Buy now
3	6E54436500 Damper, water seal 1	Buy now
4	6E54431200 Cover, water pump housing	Buy now
5	9360812M05 Pin, dowel b (6e5)	Buy now
6	9707510045 Bolt(64d)	Buy now
7	9299510100 Ybs67-10 washer, spring	Buy now
8	9011910M89 Bolt, with washer	Buy now
9	663453760094 Guide, seal damper	Buy now
10	6884537500 Damper, seal 2	Buy now
11	6884521402 Cover, water inlet	Buy now
12	6884521502 Cover, water inlet	Buy now
13	9015205M07 Screw, countersunk	Buy now
14	9018505002 Nut nylon (sus)(ex4)	Buy now
15	6E54537101 Trim tab	Buy now

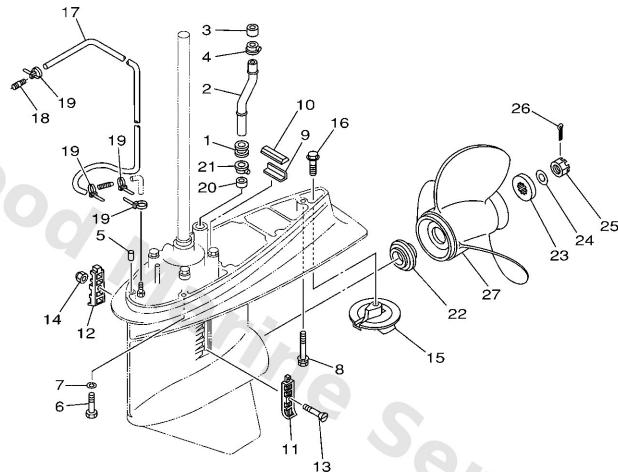
Lower Casing & Drive 2



 68V0010-0280

Ref	Part	
16	9010510M00 Bolt, hexagon (663)	Buy now
17	90445076K2 Hose (I1700)	Buy now
18	6E58355800 End, nipple	Buy now
19	9046511M10 Clamp	Buy now
22	63P4598700 Spacer 1	Buy now
23	6884599701 Spacer 2	Buy now
24	9299018200 Washer (6e5)	Buy now
25	9017118M04 Nut, castle (6e5)	Buy now
26	9149040030 Pin, cotter (663)	Buy now
27	6E54594100EL Propeller (3x13x19-k) UR	Buy now
27	688459300298 Propeller (3x13x17) UR	Buy now
27	688459326098 Propeller (3x13-1/2"x14"-k) UR	Buy now
27	688459700398 Propeller (3x13"x19"-k) UR	Buy now
27	688459720298 Propeller (3x13"x21"-k) UR	Buy now
27	688459740298 Propeller (3x13"x23"-k) UR	Buy now

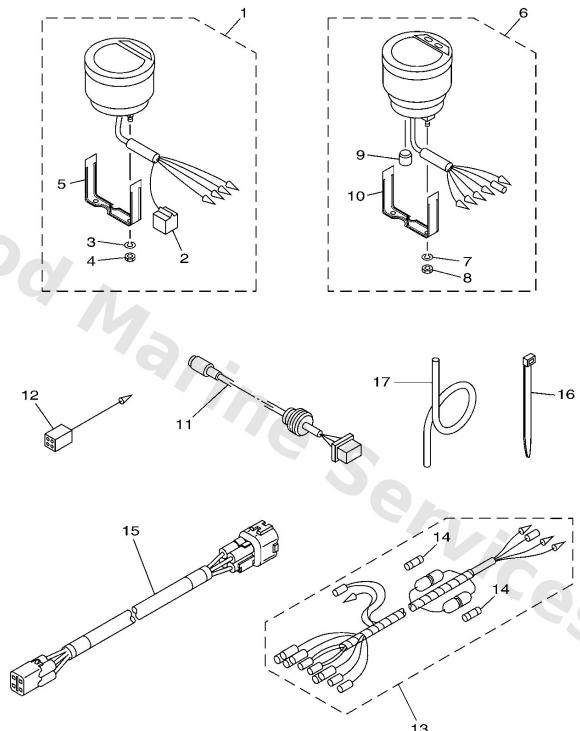
Lower Casing & Drive 2



68V0010-0280

Ref	Part	
27	688459760198 Propeller (ss 3x13"x25"-k) UR	Buy now
27	688459786098 Propeller (3x13-1/2"x16"-k) UR	Buy now
27	6E54594300EL Propeller (3x12-5/8"x21"-k) UR	Buy now
27	6E54594501EL Propeller (3x13-1/4x17-k) UR	Buy now
27	6E54594700EL Propeller (3x13-1/2x15-k) UR	Buy now
27	6E54594900EL Propeller (3x13-5/8"x13"-k) UR	Buy now
27	6E54595200EL Propeller (3x13"x23"-k) UR	Buy now
27	6E54595400EL Propeller (3x14"x11"-k) UR	Buy now
27	6E54595600EL Propeller (3x13"x25"-k) UR	Buy now

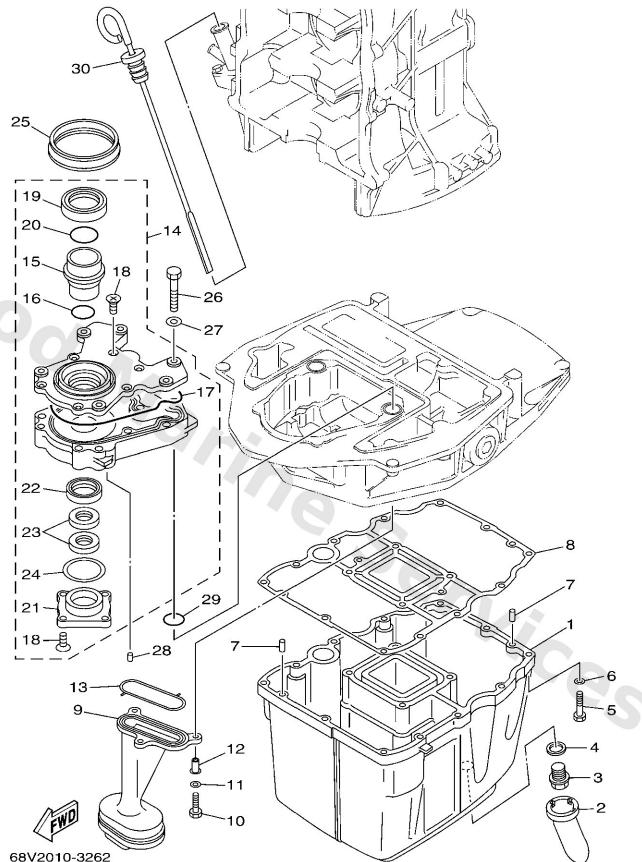
Meter



60C8300-G280

Ref	Part	
1	6Y58350T90 Tachometer assembly AP	Buy now
2	9E45004533 Housing, f-4-w(5pcs) F-4-W	Buy now
3	9299004100 Ybs67-4 washer, spring	Buy now
4	9538004600 Nut,hex	Buy now
5	6Y58355XT1 Bracket, meter 1	Buy now
6	6Y583570S5 Speedometer assembly AP	Buy now
9	6Y583533T2 Grommet	Buy now
11	6Y587122S0 Cord assembly 1 AP	Buy now
12	6Y58211700 Wire, lead AP	Buy now
13	6Y583553M0 Wire, lead (l=2.5m) AP	Buy now
14	1E68215100 Fuse (10a)	Buy now
15	6Y58365330 Wire, lead AP 4P,8M	Buy now
16	9046511M10 Clamp AP	Buy now
17	6Y58355710 Tube (8m) AP	Buy now

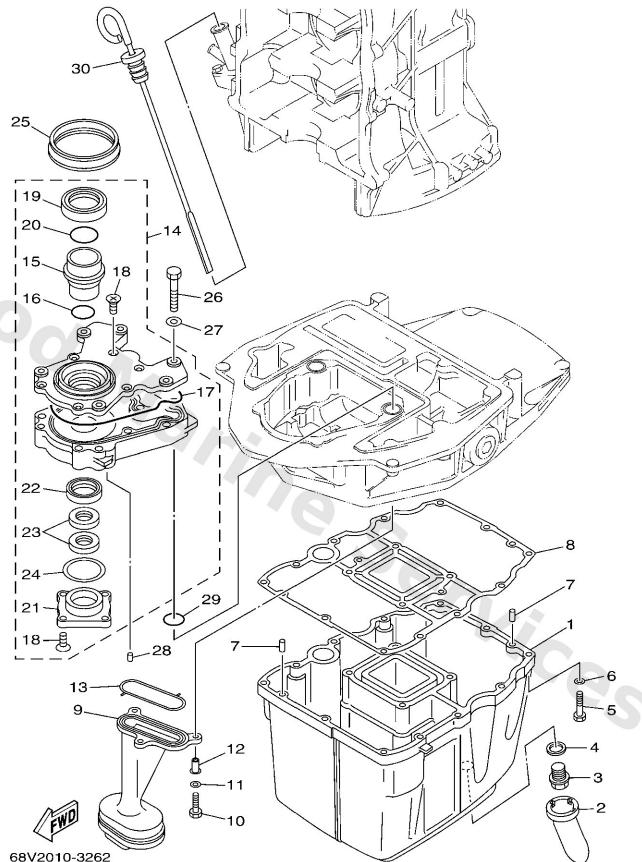
Oil Pan



68V2010-3262

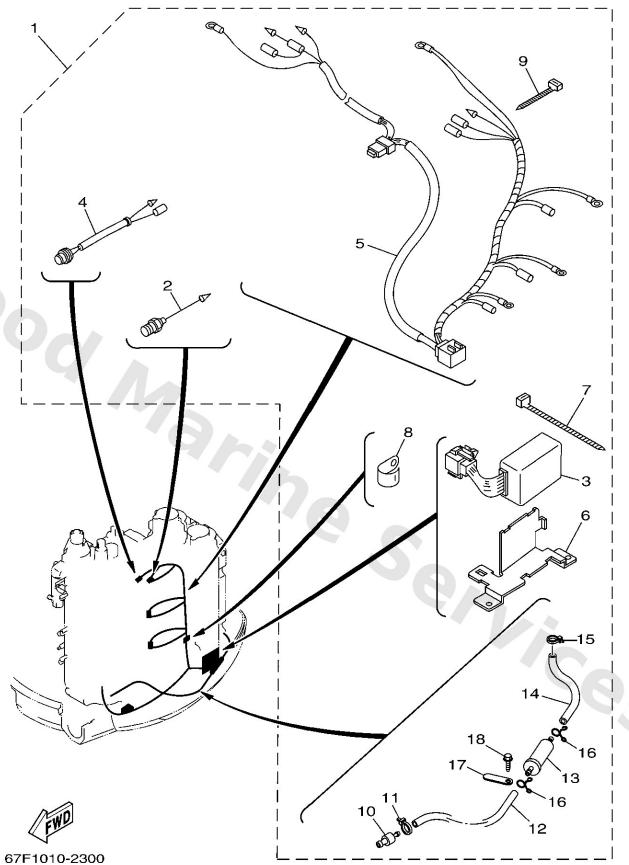
Ref	Part	
1	68V15311005B Oil pan	Buy now
2	63P1531600 Damper 1	Buy now
3	9034014M06 Plug, straight screw(62y)	Buy now
4	9043014M09 Gasket	Buy now
5	9707506025 Bolt	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	9360612019 Pin, dowel (614)	Buy now
8	68V1531200 Gasket, oil pan	Buy now
9	67F1341100 Strainer, oil	Buy now
10	9702706025 Bolt, hexagon	Buy now
11	9290706600 Washer(6ta)	Buy now
12	9038706M64 Collar	Buy now
13	67F1341500 Seal, oil strainer	Buy now
14	67F1330010 Oil pump assembly	Buy now
15	67F1331402 Shaft, pump	Buy now

Oil Pan



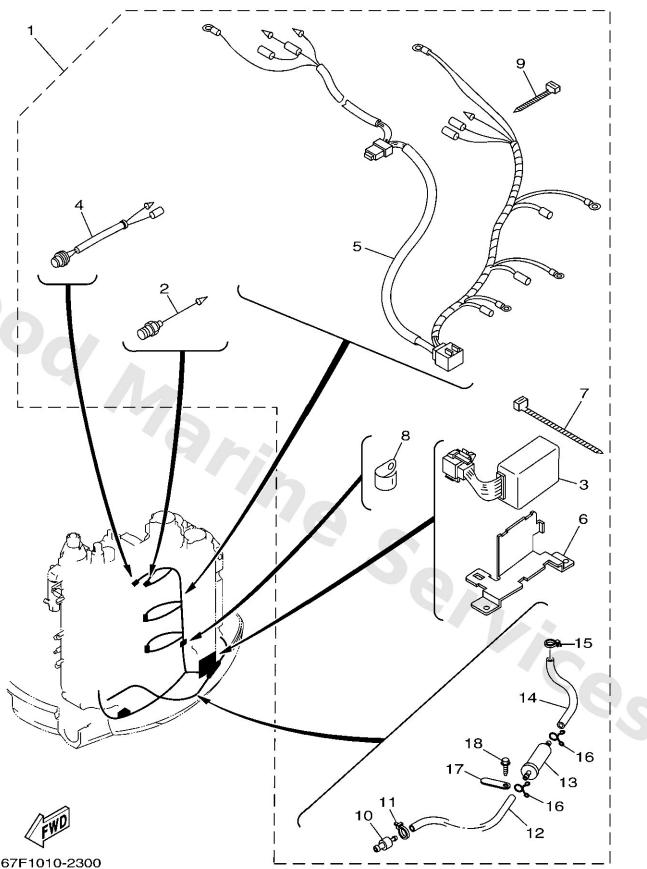
Ref	Part	
16	67F1347301 O-ring	Buy now
17	67F1332900 Gasket, pump cover	Buy now
18	67F1349500 Screw	Buy now
19	67F1311901 Oil seal	Buy now
20	67F1376900 O-ring	Buy now
21	67F1391400 Housing, pump	Buy now
22	67F1363103 Oil seal	Buy now
23	67F1314900 Oil seal	Buy now
24	67F1333900 Gasket, pump cover	Buy now
25	67F1333800 Seal	Buy now
26	9709506045 Bolt, hexagon	Buy now
28	9360412M07 Pin, dowel (688)	Buy now
29	9321019MJ1 O-ring	Buy now
30	6D81536200 Plug, oil level	Buy now

Optional Parts



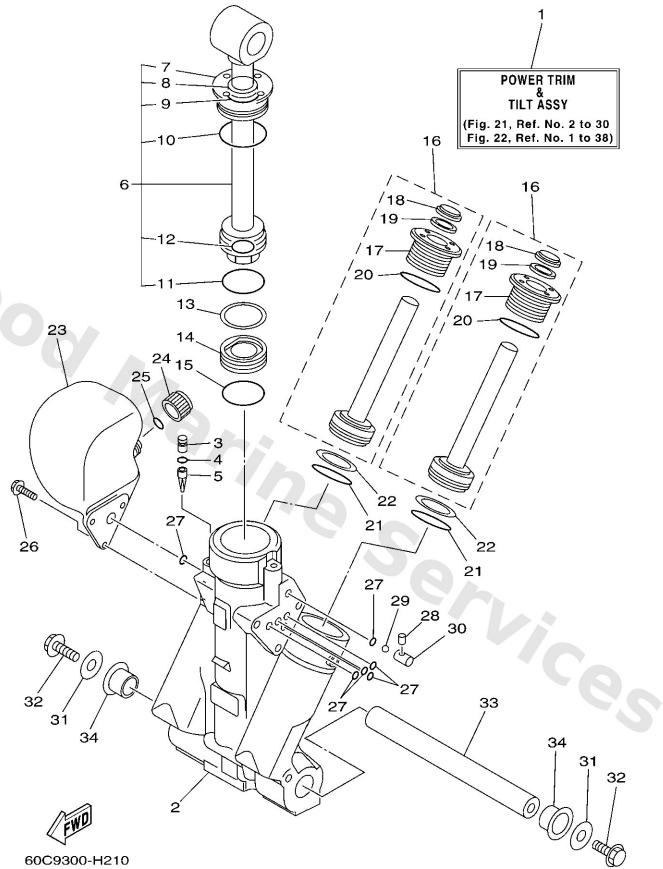
Ref	Part	
1	67F8379011 - AP	Buy now
2	67F8379200 Heater	Buy now
3	67F8193000 Control unit assembly	Buy now
4	67F8256000 Thermo switch assembly	Buy now
5	67F8197100 Wire, lead	Buy now
6	67F1429100 Bracket 1	Buy now
7	9046513M60 Clamp(63m)	Buy now
8	9046508028 Clamp (1e6)	Buy now
9	9046513M36 Clamp(6h4)	Buy now
10	67F2437700 Pipe, joint 3	Buy now
11	9046511M10 Clamp	Buy now
12	9044511M49 Hose (I700)	Buy now
13	67F2425102 Strainer 1	Buy now
14	67F2451B00 Hose, fuel inlet	Buy now
16	9046710M04 Clip, pipe 1 (6e9)	Buy now

Optional Parts



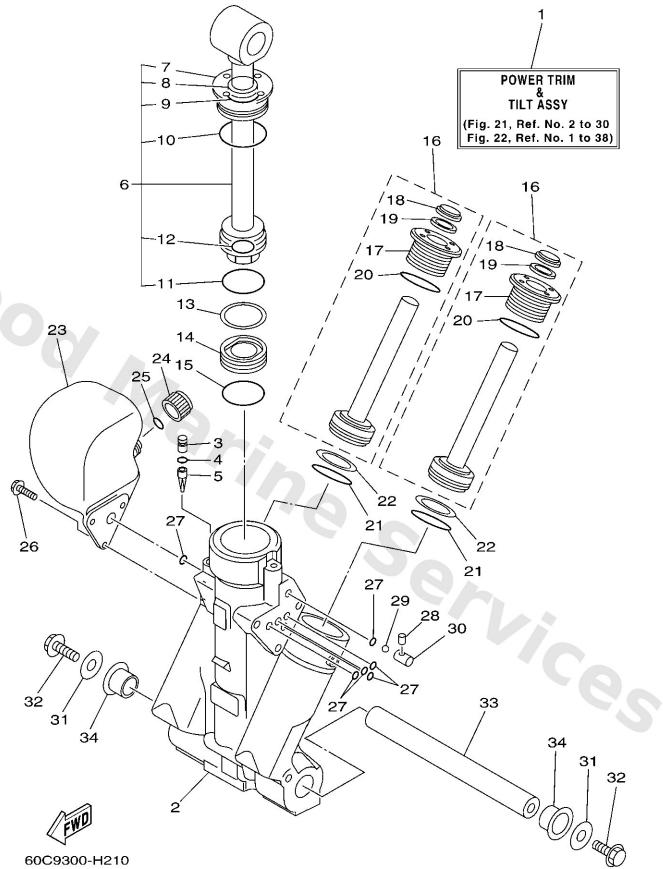
Ref	Part	
17	6E58258800 Plate	Buy now
18	9010906M81 Bolt	Buy now

Power Trim & Tilt Assy 1



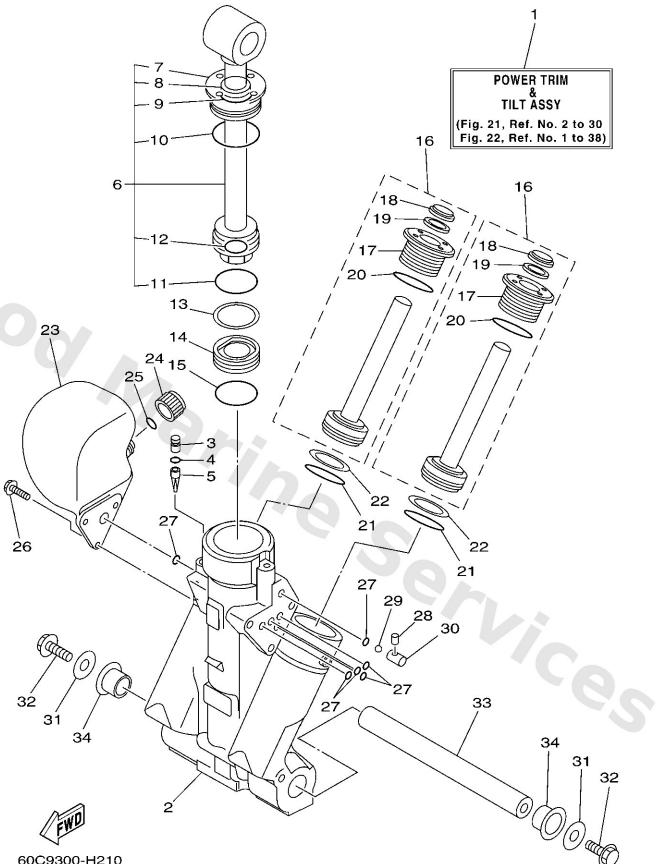
Ref	Part	
1	68V43800034D Power trim & tilt assembly	Buy now
2	64E4382502 Housing, trim & tilt	Buy now
3	64E4388J00 Plug 2	Buy now
4	9321010M74 O-ring	Buy now
5	64E4381700 Filter 2	Buy now
6	64E4381001 Tilt piston sub assembly	Buy now
7	64E4381101 Screw, cylinder end	Buy now
8	64E4389800 Seal, dust 2	Buy now
9	64E4386700 O-ring 7	Buy now
10	64E4386600 O-ring 6	Buy now
11	6E54386200 O-ring 2	Buy now
12	64E4388300 O-ring 10	Buy now
13	6E54387200 Ring, back-up 2	Buy now
14	6E54381402 Piston, free	Buy now
16	64E4382001 Trim piston sub assembly	Buy now

Power Trim & Tilt Assy 1



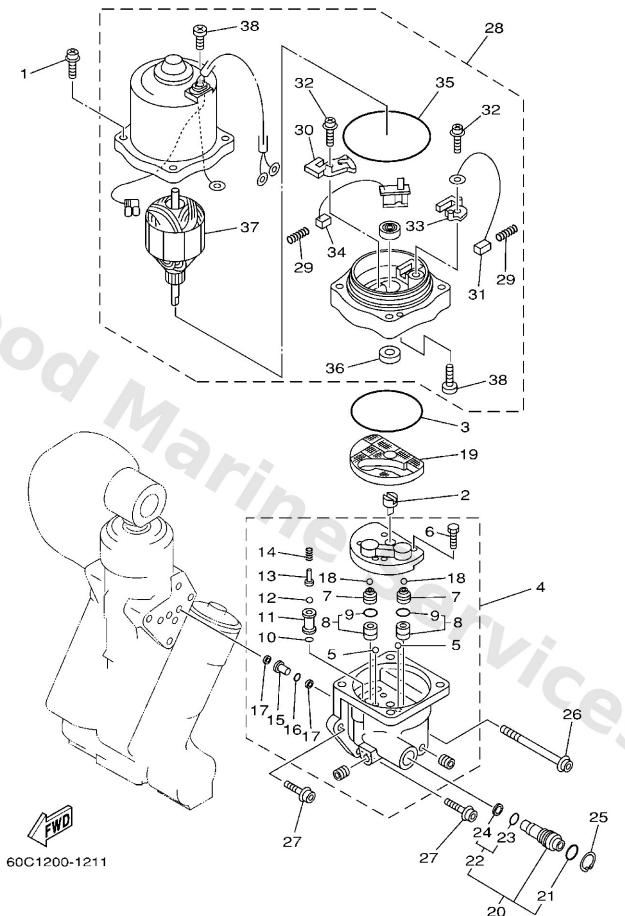
Ref	Part	
17	64E4382101 Screw, trim cylinder end	Buy now
18	64E4382200 Seal, trim dust	Buy now
19	64E4384J00 Seal, trim down	Buy now
20	6G54386400 O-ring 4	Buy now
21	6E54386400 O-ring 4	Buy now
22	6E54387401 Ring, back-up 4	Buy now
23	64E4382800 Body, reservoir	Buy now
24	64E4382900 Plug, reservoir	Buy now
25	64E4389700 O-ring	Buy now
26	64E4388E00 Bolt ,screw (l:14mm)	Buy now
27	64E4386900 O-ring 9	Buy now
28	64E4381G00 Pin 1	Buy now
29	6E54385800 Ball 1	Buy now
30	64E4382G00 Valve seat	Buy now
31	9020110060 Washer, plate	Buy now

Power Trim & Tilt Assy 1



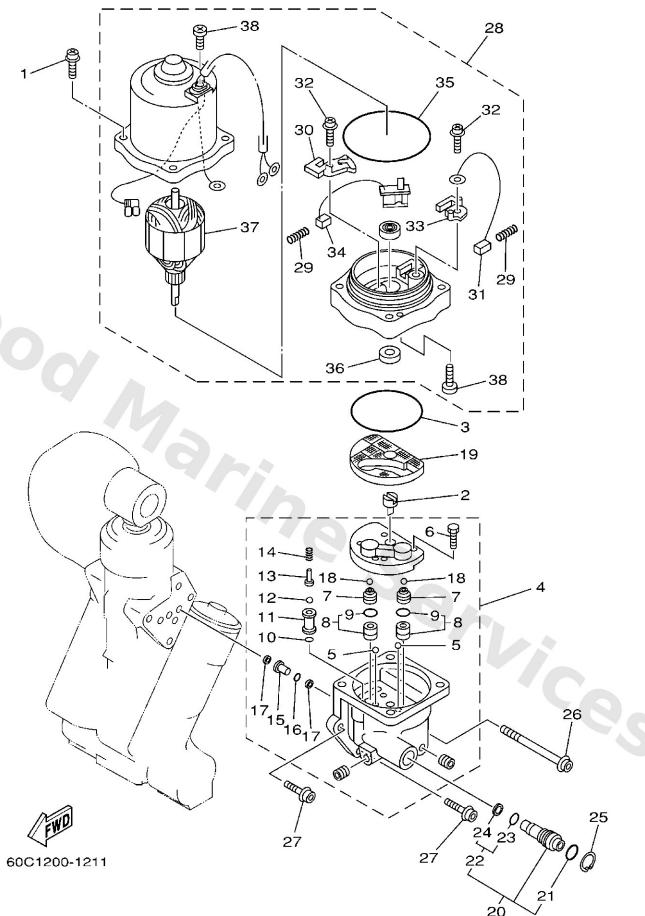
Ref	Part	
32	9757510530 Bolt, with washer	Buy now
33	6BC4381800 Pin, lower shock mount	Buy now
34	9038622M98 Bush(61u)	Buy now

Power Trim & Tilt Assy 2



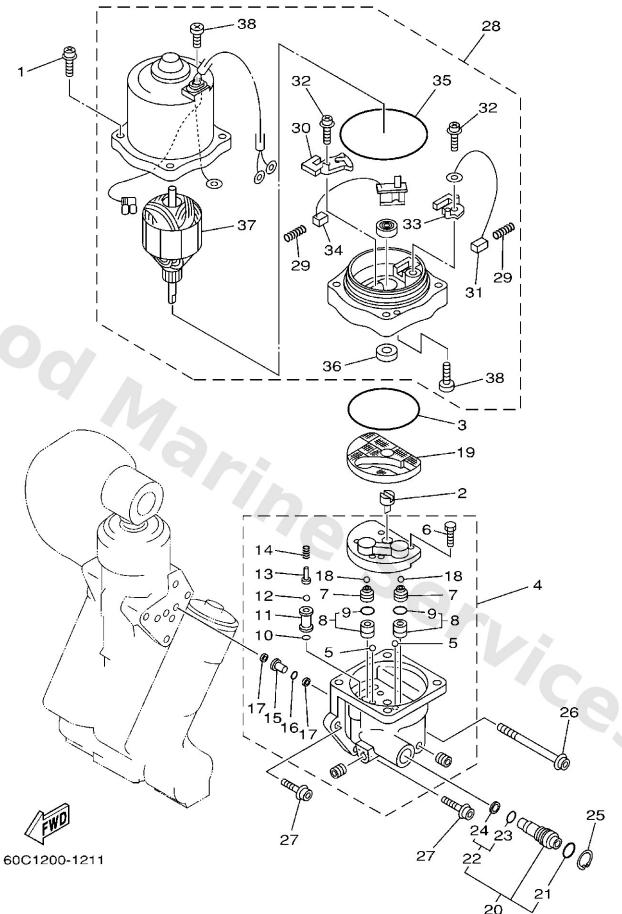
Ref	Part	
1	64E4388E10 Bolt ,screw (l:34.7mm)	Buy now
2	64E4383100 Connector, shaft	Buy now
3	64E4386800 O-ring 8	Buy now
4	68V4383000 Gear pump assembly	Buy now
5	72X4385800 Ball	Buy now
6	64E4384300 Screw, valve lock	Buy now
7	64E4384100 Piston, shuttle	Buy now
8	64E4380200 Valve sub assembly	Buy now
9	6E54389600 O-ring	Buy now
10	6G54386300 O-ring 3	Buy now
11	66Y4385100 Seat, relief valve	Buy now
12	64E4385800 Ball	Buy now
13	64E4385900 Pin, Valve Support	Buy now
14	68V4385500 Spring Up Relief	Buy now
15	64E4385000 Valve sub assembly	Buy now

Power Trim & Tilt Assy 2



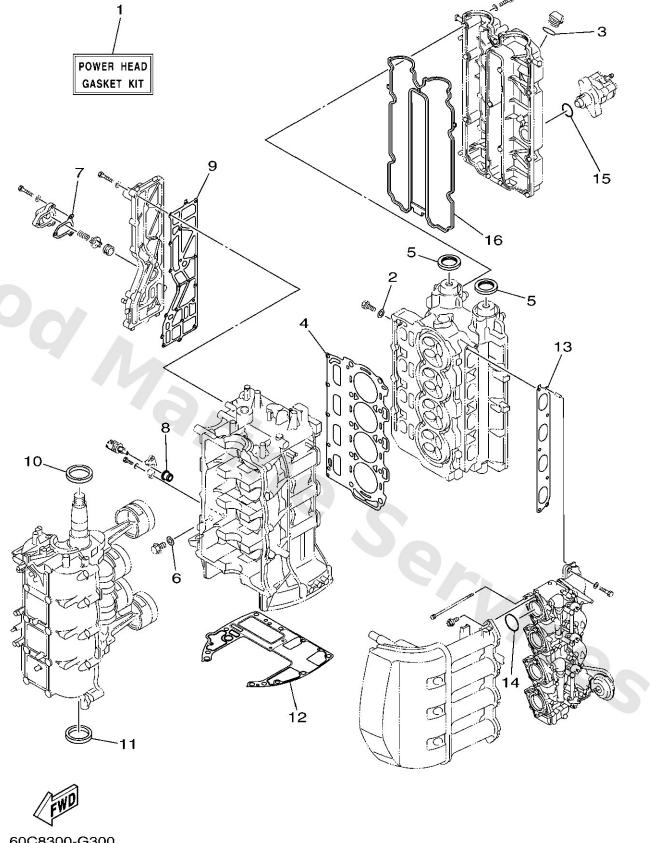
Ref	Part	
16	64E4386500 O-ring 10	Buy now
17	64E4381600 Filter 1	Buy now
19	64E4381710 Filter 2	Buy now
20	64E4386000 Manual valve sub-assembly	Buy now
21	72X85075L0 O-ring (nsd161)	Buy now
22	64E4382700 Ring set	Buy now
23	64E4387A00 O-ring	Buy now
24	64E4387300 Ring, back up	Buy now
25	64E4387500 Ring, snap	Buy now
26	64E4387910 Screw, with washer	Buy now
27	64E4387900 Screw, with washer	Buy now
28	68V4388002 Motor assembly	Buy now
29	6H14386K10 Spring, brush	Buy now
30	64E4380J00 Holder Brush	Buy now
31	64E4389100 Brush 1	Buy now

Power Trim & Tilt Assy 2



Ref	Part	
32	9760704310 Screw, pan head(6g8)	Buy now
33	64E4380F00 Holder, brush 2	Buy now
34	64E4389200 Breaker comp. (brush 2)	Buy now
35	6G54386500 O-ring	Buy now
36	9310208M43 Oil seal(6b0)	Buy now
37	64E4380500 Armature assembly	Buy now
38	64E4384310 Screw valve lock	Buy now

Repair Kit 1

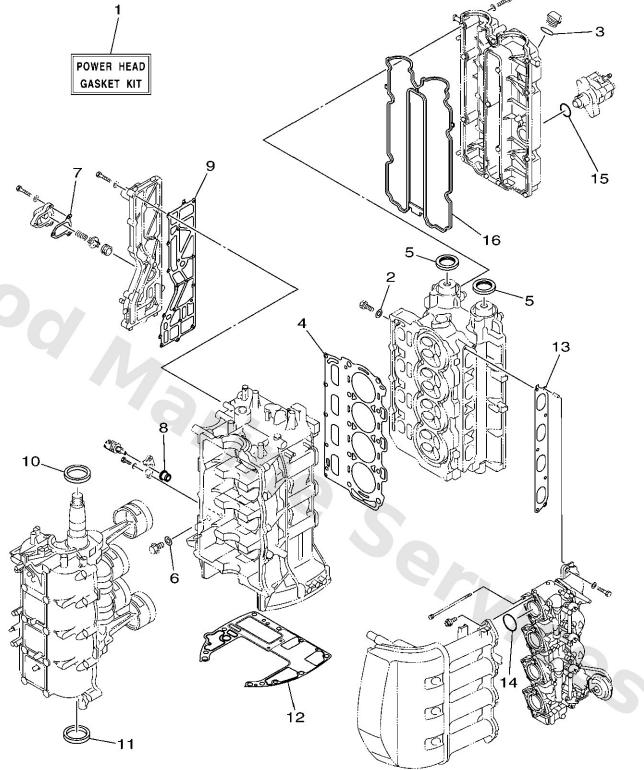


60C8300-G300

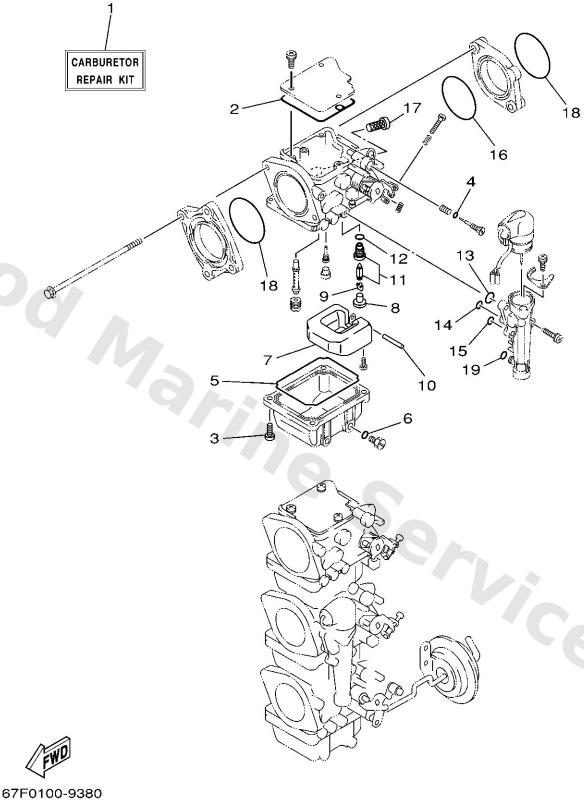
Ref	Part	
1	60CW000104 Power head gasket kit	Buy now
2	9043008143 Gasket (256-11198-00)	Buy now
3	9321024M79 O-ring	Buy now
4	67F1118103 Gasket, cylinder head 1	Buy now
5	9310238008 Oil seal	Buy now
6	9043014115 Gasket (663)	Buy now
7	67F12435A0 Gasket	Buy now
8	68V8575300 Gasket, sender unit	Buy now
9	67F41114A2 Gasket, exhaust outer cover	Buy now
10	9310248008 Oil seal	Buy now
11	9310148001 Oil seal	Buy now
12	68V1135100 Gasket, cylinder	Buy now
13	67F1364500 Gasket, manifold 1	Buy now
14	9321041MJ2 O-ring	Buy now
15	9321030682 O-ring (371)	Buy now

Repair Kit 1

Ref	Part	
16	6D81135601 Seal, cylinder 2	Buy now

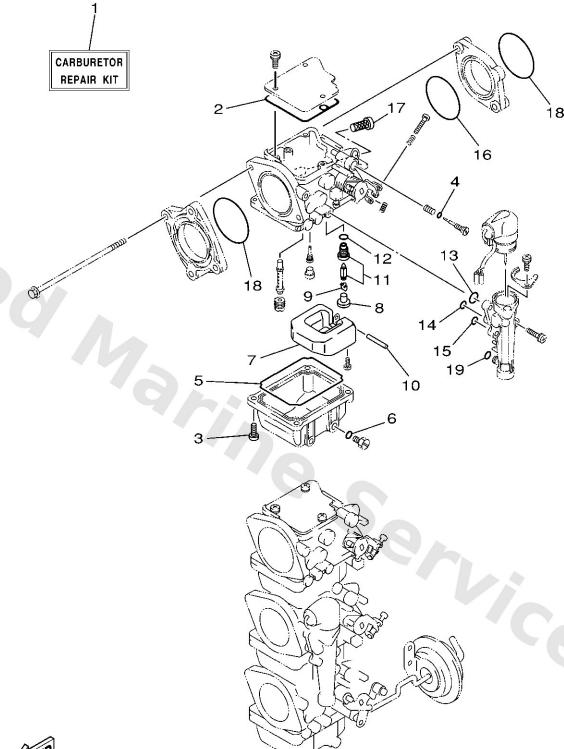


Repair Kit 2



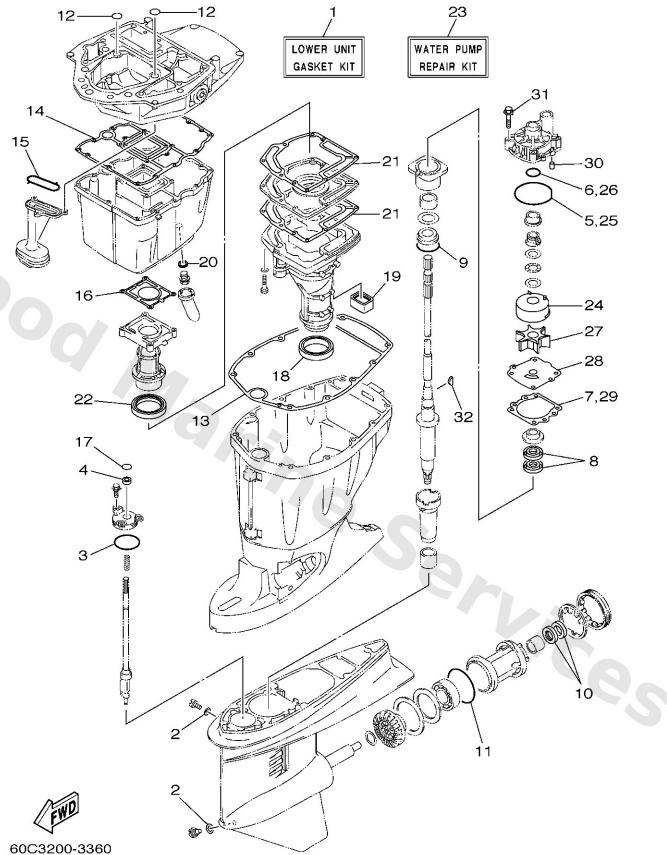
Ref	Part	
1	67FW009302 Carburetor repair kit	Buy now
2	67F1414700 Gasket	Buy now
3	9798004114 Screw, pan head(ga5)	Buy now
4	67F1439700 O-ring	Buy now
5	67F1498400 Gasket, float chamber	Buy now
6	9321004230 O-ring (371)	Buy now
7	6H41498501 Float	Buy now
8	6761418600 Pin, valve	Buy now
9	67F1415900 Clip	Buy now
10	6H41454800 Pin, float arm	Buy now
11	60C1459002 Needle valve assembly	Buy now
12	9321004228 O-ring (371)	Buy now
13	67F1439800 O-ring	Buy now
14	67F1439810 O-ring	Buy now
15	67F1439820 O-ring	Buy now

Repair Kit 2



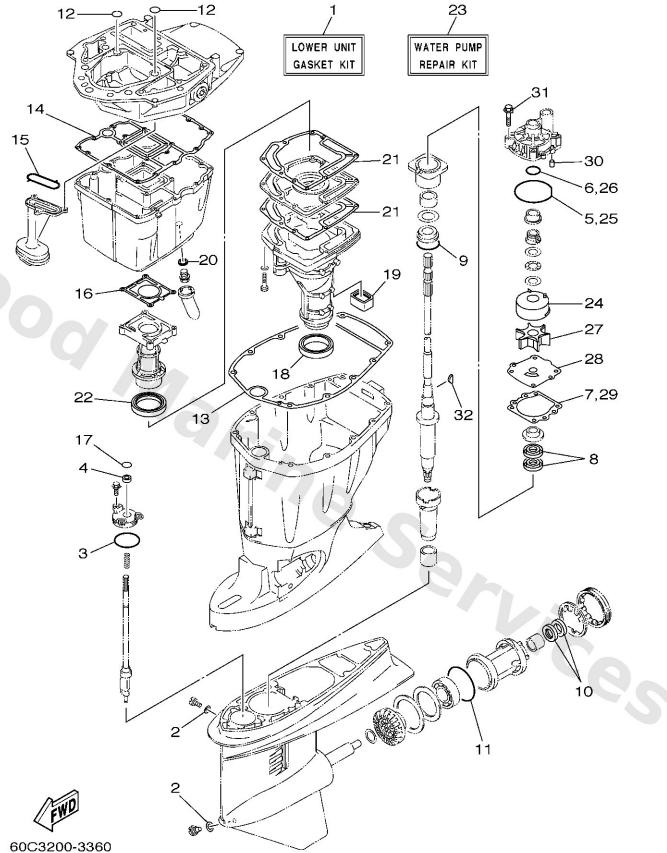
Ref	Part	
16	67F1423900 Seal	Buy now
17	67F1437101 Element, filter	Buy now
18	9321040M10 O-ring (682)	Buy now
19	67F1439830 O-ring	Buy now

Repair Kit 3



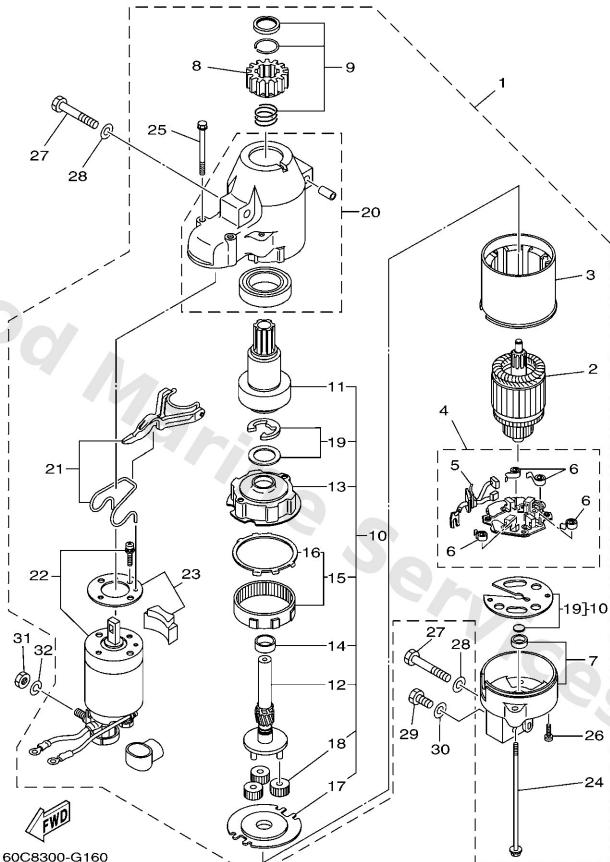
Ref	Part	
1	68VW000121 Lower unit gasket kit	Buy now
2	9043008020 Gasket	Buy now
3	9321058144 O-ring(47x)	Buy now
4	9310609014 Oil seal	Buy now
5	9321086M38 O-ring (6e5)	Buy now
6	9321037160 O-ring (6g8)	Buy now
7	6E544315A0 Gasket,water pump	Buy now
8	9310128M16 Oil seal (6e5)	Buy now
9	9321055M14 O-ring (70e)	Buy now
10	9310130M17 Oil seal (6e5)	Buy now
11	9321086M39 O-ring (6e5)	Buy now
12	9321019MJ1 O-ring	Buy now
13	67F4511300 Gasket, upper casing	Buy now
14	68V1531200 Gasket, oil pan	Buy now
15	67F1341500 Seal, oil strainer	Buy now

Repair Kit 3



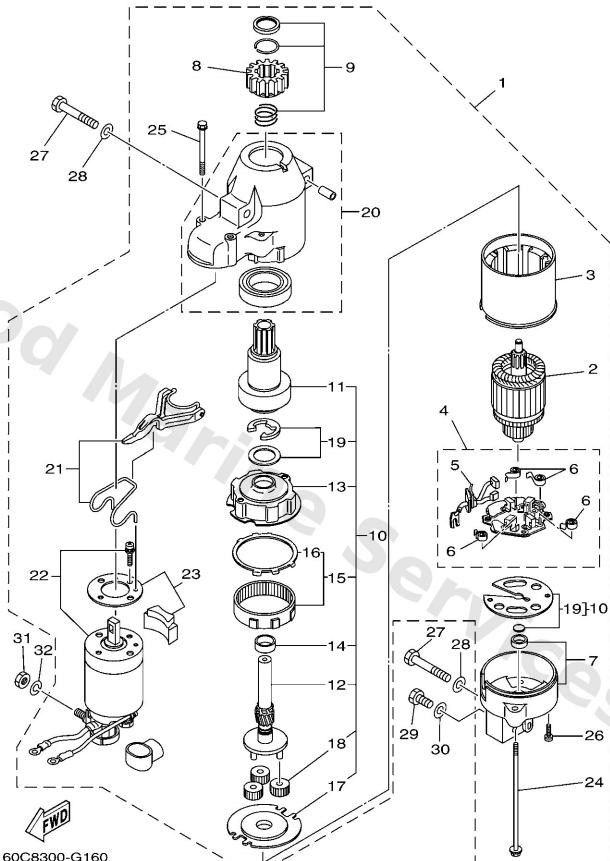
Ref	Part	
16	67F41133A1 Gasket, exhaust manifold 1	Buy now
17	9321009165 O-ring	Buy now
18	68V4512300 Gasket, muffler	Buy now
19	67F4512700 Seal	Buy now
20	9043014M09 Gasket	Buy now
21	67F41134A0 Gasket, exhaust manifold	Buy now
22	67F4113800 Seal, ext. 1	Buy now
23	60CW007800 Water pump repair kit	Buy now
24	6R34432242 Insert, cartridge	Buy now
27	6E54435201 Impeller	Buy now
28	60C4432340 Outer plate, cartridge	Buy now
30	9360612019 Pin, dowel (614)	Buy now
31	9011908M14 Bolt, with washer	Buy now
32	9028004M05 Key, woodruff (6e5)	Buy now

Starting Motor



Ref	Part	
1	67F8180002 Starting motor assembly	Buy now
2	67F8185000 Armature assembly	Buy now
3	67F8181000 Stator assembly	Buy now
4	68F8184000 Brush holder assembly	Buy now
5	67F8180100 Brush set	Buy now
6	67F8181300 Spring, brush	Buy now
7	67F8182000 Rear bracket assembly	Buy now
8	67F8180800 Pinion assembly	Buy now
9	67F8185700 Pinion stopper set	Buy now
10	67F8180700 Gear assembly, starting motor	Buy now
11	67F8183200 Clutch, over run	Buy now
12	67F8183600 Shaft, pinion	Buy now
13	67F8182100 Bracket, center 1	Buy now
14	67F8184100 Bearing	Buy now
15	67F8189100 Gear, ring	Buy now

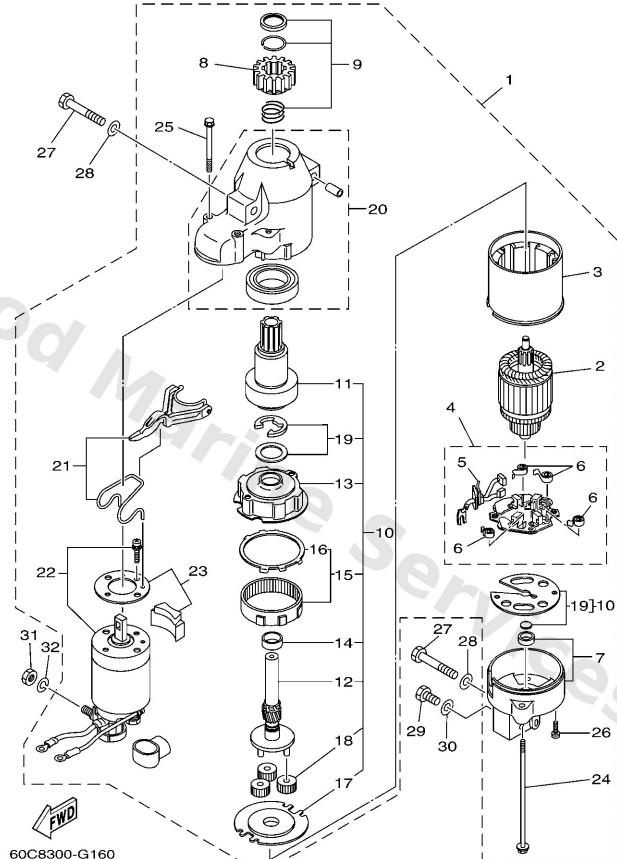
Starting Motor



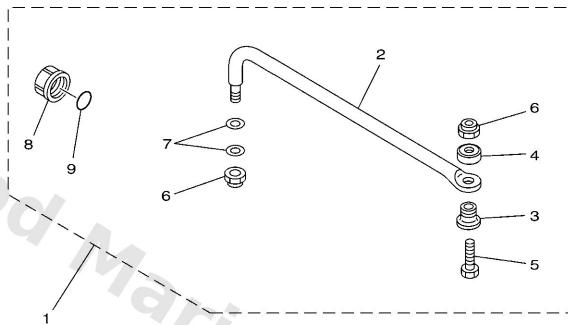
Ref	Part	
16	67F8183R00 Gasket	Buy now
17	67F8183000 Bracket, center 2	Buy now
18	60V8183T00 Gear, idler	Buy now
19	67F8180900 Washer kit	Buy now
20	67F8184200 Cover	Buy now
21	67F8183900 Lever assembly	Buy now
22	67F8194101 Starter Relay assembly	Buy now
23	67F8186900 Cover, dust	Buy now
24	6K78182611 Bolt	Buy now
25	67F8182800 Bolt 2	Buy now
26	67F8184600 Screw	Buy now
27	9701308045 Bolt	Buy now
28	9290308600 Washer, plain (663)	Buy now
29	9701308016 Bolt, hexagon	Buy now
31	9533308600 Nut(6I2)	Buy now

Starting Motor

Ref	Part	
32	9290308100 Ybs67-8 washer, spring	Buy now



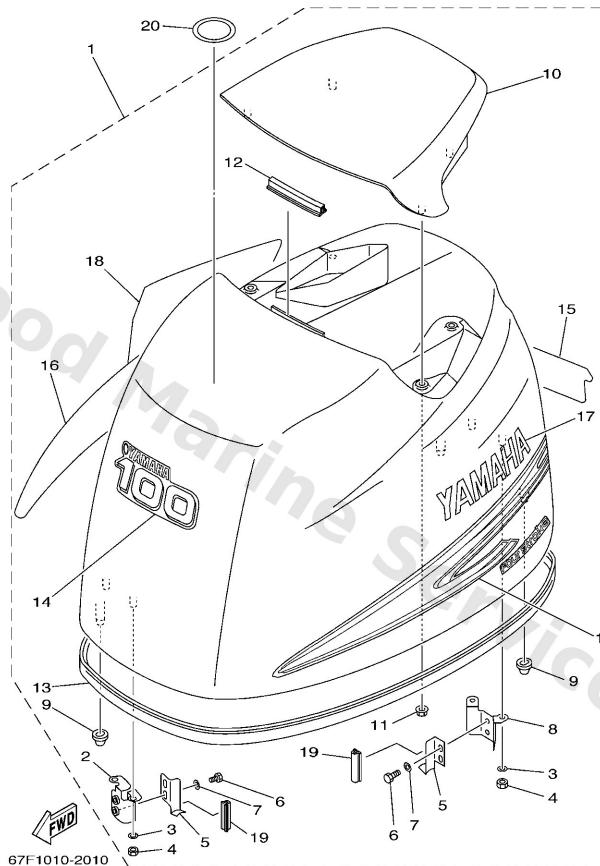
Steering Guide



Ref	Part	
1	6E56135002 Steering guide attachment kit AP	Buy now
2	6E56135101 Rod, steering link	Buy now
3	9038710M61 Collar (6e5)	Buy now
4	9056012M01 Spacer (6e5)	Buy now
5	6E56135500 Bolt	Buy now
6	9018509M01 Nut, nylon (663)	Buy now
7	9020110M20 Washer, plate (663)	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

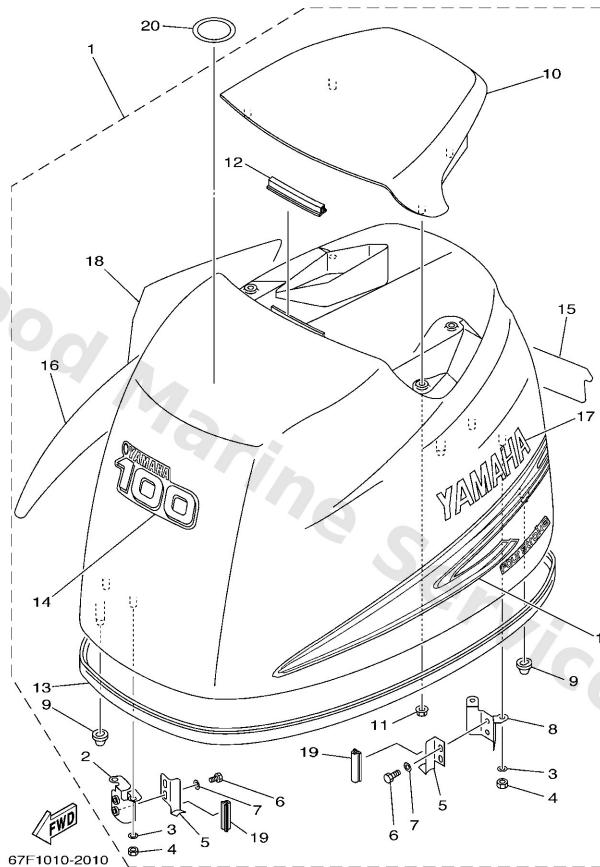
67H0100-9290

Top Cowling



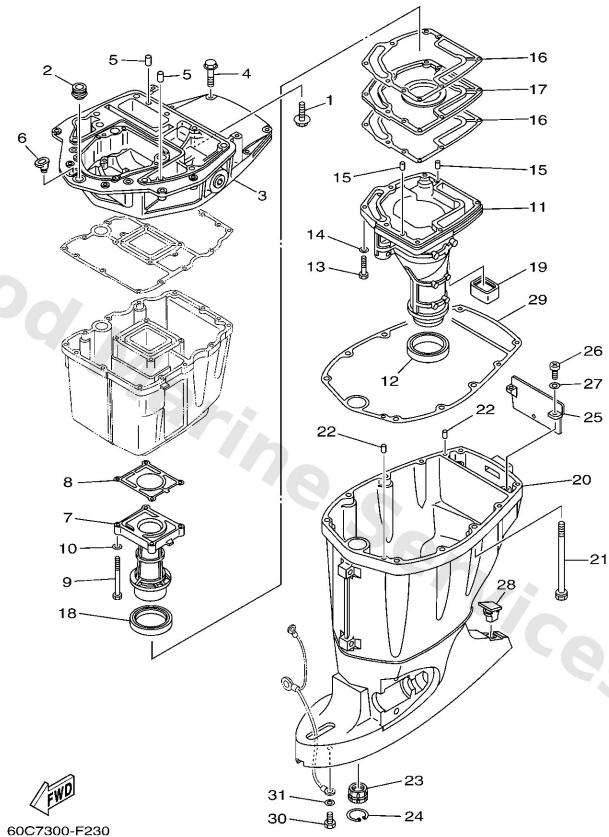
Ref	Part	
1	67F42610118D Top Cowling assembly	Buy now
2	67F4264700 Holder, clamp band	Buy now
3	9299006100 Washer(6a1)	Buy now
4	9538006600 Nut(661)	Buy now
5	68V4265200 Hook	Buy now
6	9709506012 Bolt(gh1)	Buy now
7	9299506600 Washer, plain (646)	Buy now
8	67F4264900 Holder, clamp band	Buy now
9	67F4266200 Damper	Buy now
10	67F42613008D Molding, air duct	Buy now
11	9017906M24 Nut(6j8)	Buy now
12	61N4262800 Seal	Buy now
13	67F4261500 Seal	Buy now
14	67F4267710 Graphic, front	Buy now
15	67F4267810 Graphic, front	Buy now

Top Cowling



Ref	Part	
16	67FW007010 Graphic set	Buy now
17	67F4268110 Mark, cowling	Buy now
18	67F4268210 Mark, cowling	Buy now
19	67F4262800 Seal	Buy now
20	67F1343410 □□□ , □□□□□	Buy now

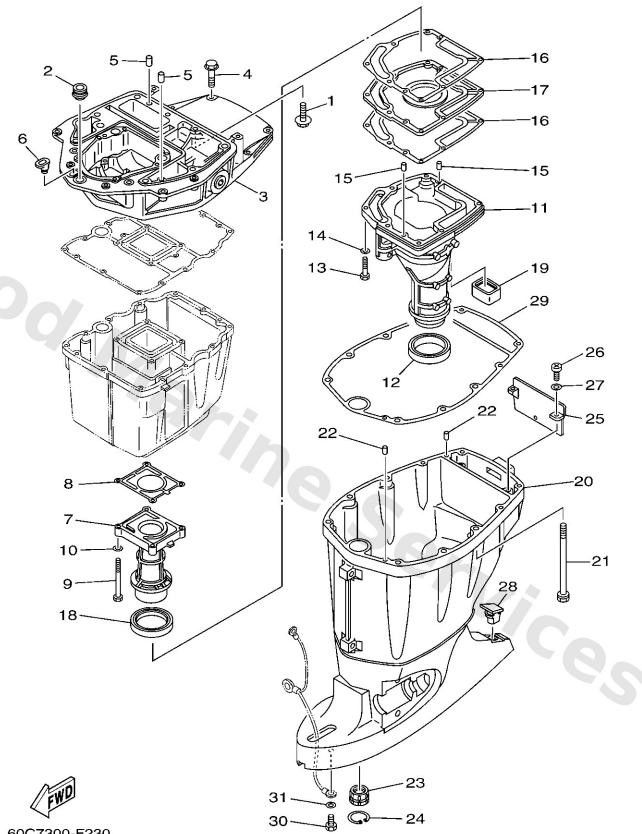
Upper Casing



60C7300-F230

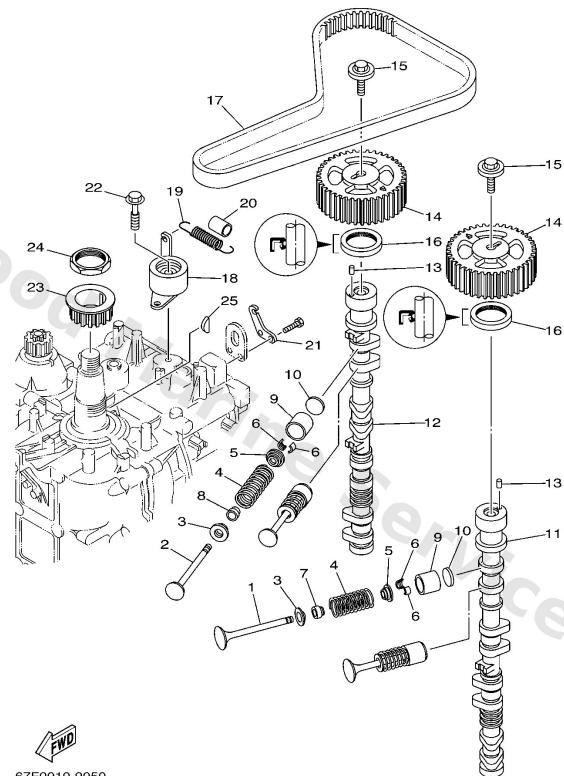
Ref	Part	
1	9011908M58 Bolt, with washer	Buy now
2	67F4272400 Grommet	Buy now
3	67F411370294 Guide, exhaust	Buy now
4	9757508540 Bolt, hexagon w/w deep recess	Buy now
5	9360816M16 Pin, dowel(6t4)	Buy now
6	6G14272700 Grommet	Buy now
7	60C41131015B Manifold, ext. 1	Buy now
8	67F41133A1 Gasket, exhaust manifold 1	Buy now
9	9707506070 Bolt(4kg)	Buy now
10	9299506600 Washer, plain (646)	Buy now
11	60C14711305B Muffler 1 X(25.3")	Buy now
12	68V4512300 Gasket, muffler	Buy now
13	9707506030 Bolt(jf7)	Buy now
15	9360619M23 Pin, dowel	Buy now
16	67F41134A0 Gasket, exhaust manifold	Buy now

Upper Casing



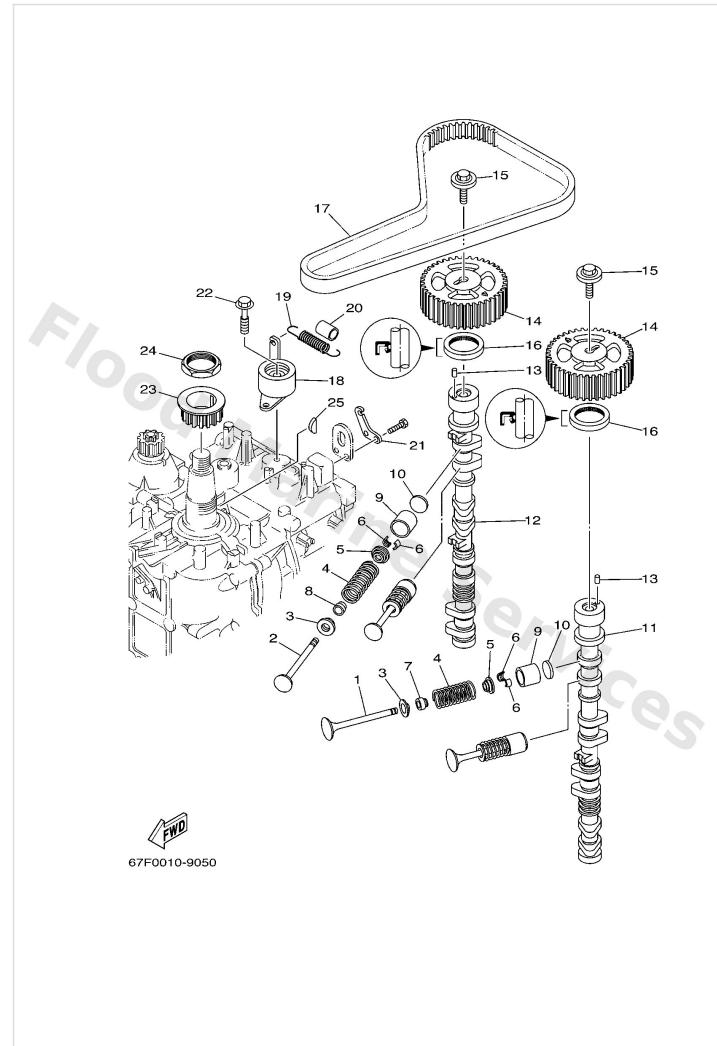
Ref	Part	
17	67F45181005B Plate	Buy now
18	67F4113800 Seal, ext. 1	Buy now
19	67F4512700 Seal	Buy now
20	68V45111318D Casing, upper X(25.3")	Buy now
21	9011910M08 Bolt, with washer	Buy now
23	6E54531800 Bushing, drive shaft 3	Buy now
24	9342036M01 Circlip (6a0)	Buy now
25	67F4515100 Cover, upper casing	Buy now
26	9788006016 Screw pan head	Buy now
27	9299006600 Washer, plain (646)	Buy now
28	6C54515500 Cap	Buy now
29	67F4511300 Gasket, upper casing	Buy now
30	9709506010 Bolt	Buy now

Valve



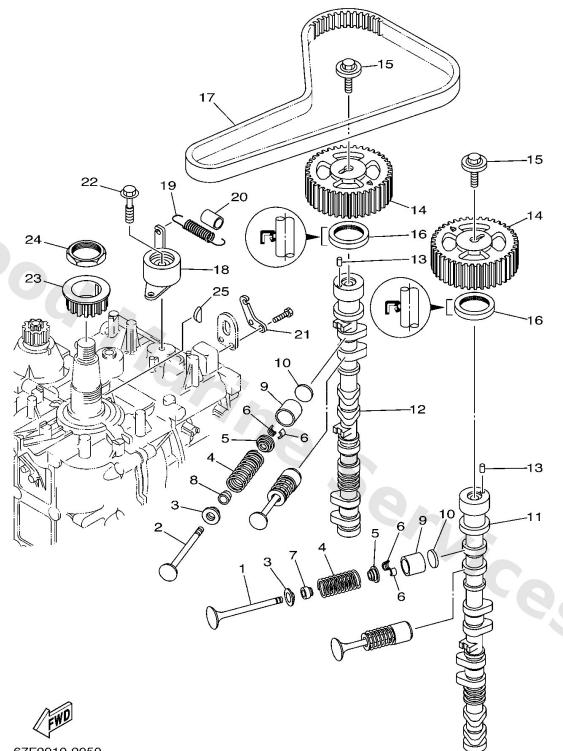
Ref	Part	
1	68V1211100 Valve, intake	Buy now
2	68V1212100 Valve, exhaust	Buy now
3	67F1211600 Seat, valve spring	Buy now
4	67F1211400 Spring, valve outer	Buy now
5	67F1211700 Retainer, valve spring	Buy now
6	67F1211800 Cotter, valve	Buy now
7	KOAA372100 Seal, valve stem	Buy now
8	KOAA372200 Seal, valve stem 2	Buy now
9	67F1215300 Lifter, valve	Buy now
10	67F1216800 Pad, adjusting (2.000) UR	Buy now
10	67F1216810 Pad, adjusting (2.025) UR	Buy now
10	67F1216820 Pad, adjusting (2.050) UR	Buy now
10	67F1216830 Pad, adjusting (2.075) UR	Buy now
10	67F1216840 Pad, adjusting (2.100) UR	Buy now
10	67F1216850 Pad, adjusting (2.125) UR	Buy now

Valve



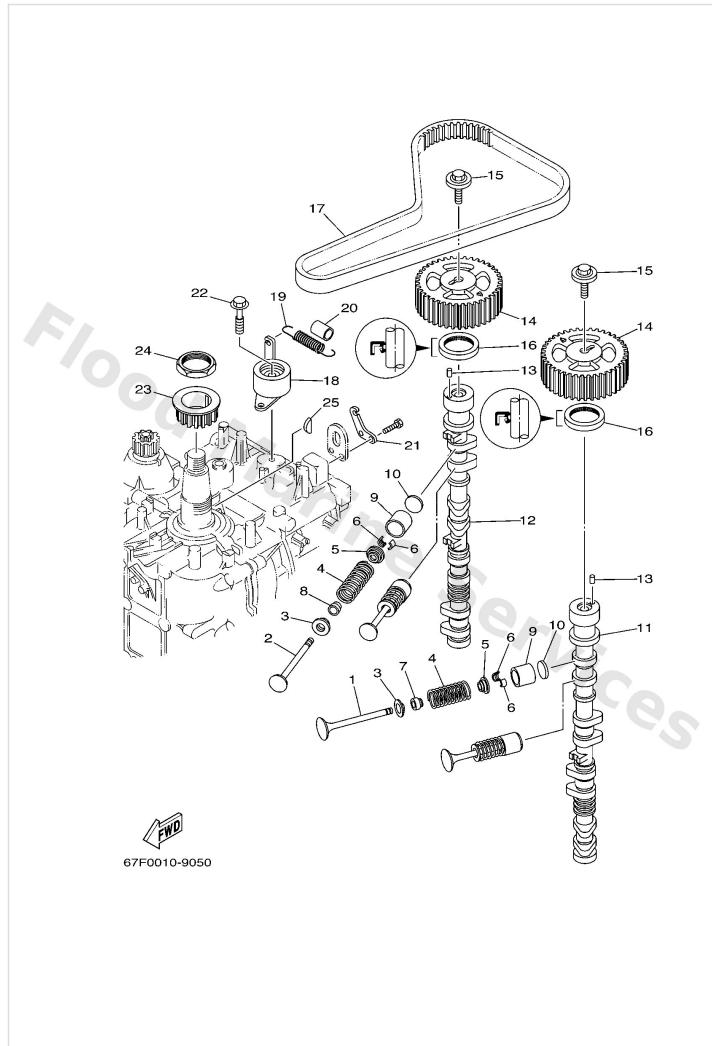
Ref	Part	
10	67F1216860 Pad, adjusting (2.150) UR	Buy now
10	67F1216870 Pad, adjusting (2.175) UR	Buy now
10	67F1216880 Pad, adjusting (2.200) UR	Buy now
10	67F12168A0 Pad, adjusting (2.225) UR	Buy now
10	67F12168B0 Pad, adjusting (2.250) UR	Buy now
10	67F12168C0 Pad, adjusting (2.275) UR	Buy now
10	67F12168D0 Pad, adjusting (2.300) UR	Buy now
10	67F12168E0 Pad, adjusting (2.325) UR	Buy now
10	67F12168F0 Pad, adjusting (2.350) UR	Buy now
10	67F12168G0 Pad, adjusting (2.375) UR	Buy now
10	67F12168H0 Pad, adjusting (2.400) UR	Buy now
10	67F12168J0 Pad, adjusting (2.425) UR	Buy now
10	67F12168K0 Pad, adjusting (2.450) UR	Buy now
10	67F12168L0 Pad, adjusting (2.475) UR	Buy now
10	67F12168M0 Pad, adjusting (2.500) UR	Buy now

Valve



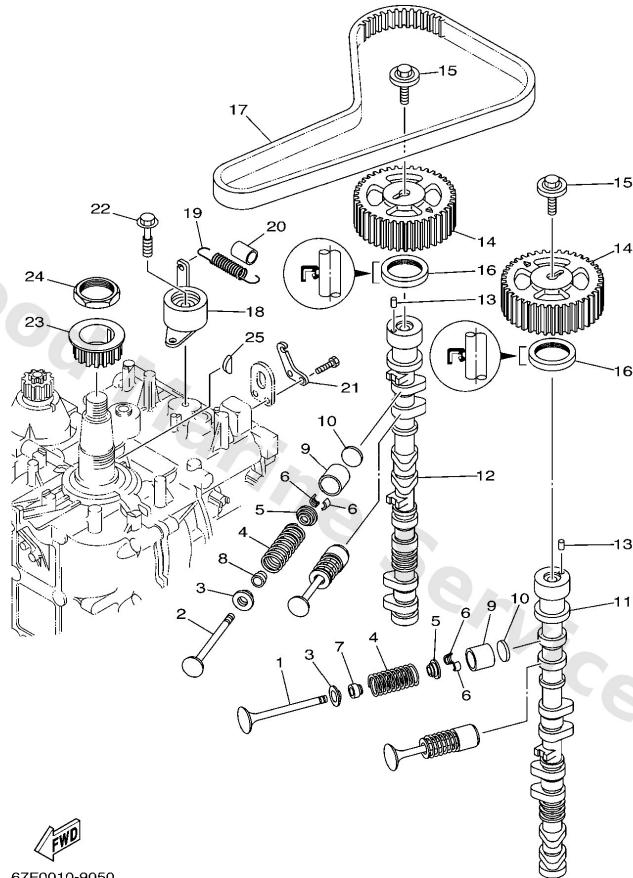
Ref	Part	
10	67F12168N0 Pad, adjusting (2.525) UR	Buy now
10	67F12168P0 Pad, adjusting (2.550) UR	Buy now
10	67F12168R0 Pad, adjusting (2.575) UR	Buy now
10	67F12168S0 Pad, adjusting (2.600) UR	Buy now
10	67F12168T0 Pad, adjusting (2.625) UR	Buy now
10	67F12168U0 Pad, adjusting (2.650) UR	Buy now
10	67F12168V0 Pad, adjusting (2.675) UR	Buy now
10	67F12168W0 Pad, adjusting (2.700) UR	Buy now
10	67F12168X0 Pad, adjusting (2.725) UR	Buy now
10	67F12168Y0 Pad, adjusting (2.750) UR	Buy now
10	67F1216900 Pad, adjusting (2.775) UR	Buy now
10	67F1216910 Pad, adjusting (2.800) UR	Buy now
10	67F1216920 Pad, adjusting (2.825) UR	Buy now
10	67F1216930 Pad, adjusting (2.850) UR	Buy now
10	67F1216940 Pad, adjusting (2.875) UR	Buy now

Valve



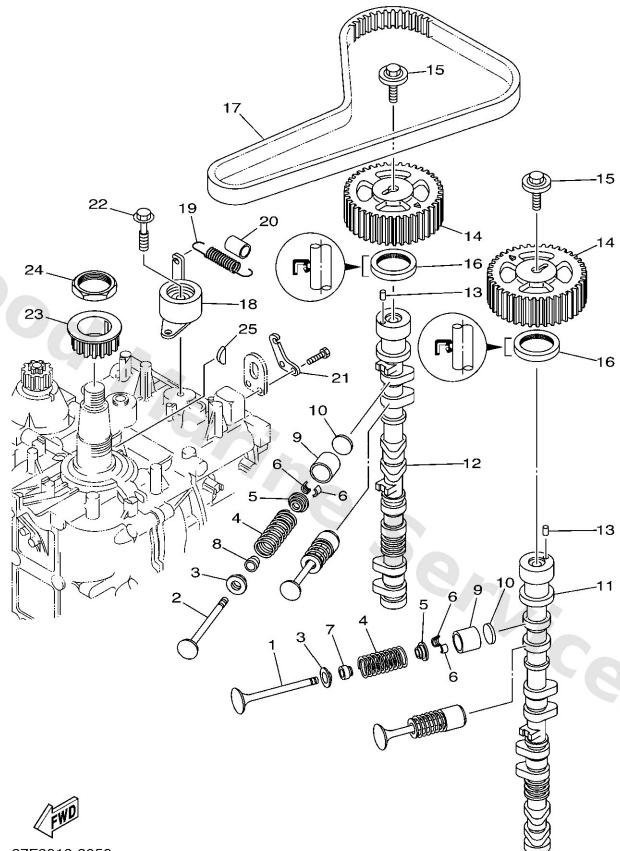
Ref	Part	
10	67F1216950 Pad, adjusting (2.900) UR	Buy now
10	67F1216960 Pad, adjusting (2.925) UR	Buy now
10	67F1216970 Pad, adjusting (2.950) UR	Buy now
10	67F1216980 Pad, adjusting (2.975) UR	Buy now
10	67F12169A0 Pad, adjusting (3.000) UR	Buy now
10	67F12169B0 Pad, adjusting (3.025) UR	Buy now
10	67F12169C0 Pad, adjusting (3.050) UR	Buy now
10	67F12169D0 Pad, adjusting (3.075) UR	Buy now
10	67F12169E0 Pad, adjusting (3.100) UR	Buy now
10	67F12169F0 Pad, adjusting (3.125) UR	Buy now
10	67F12169G0 Pad, adjusting (3.150) UR	Buy now
10	67F12169H0 Pad, adjusting (3.175) UR	Buy now
10	67F12169I0 Pad, adjusting (3.200) UR	Buy now
10	67F12169K0 Pad, adjusting (3.225) UR	Buy now
10	67F12169L0 Pad, adjusting (3.250) UR	Buy now

Valve



Ref	Part	
10	67F12169M0 Pad, adjusting (3.275) UR	Buy now
10	67F12169N0 Pad, adjusting (3.300) UR	Buy now
11	67F1217100 Camshaft 1	Buy now
12	67F1218100 Camshaft 2	Buy now
13	9360510108 Pin, dowel (8g8)	Buy now
14	67F1153700 Gear, driven	Buy now
15	68V1215700 Bolt	Buy now
16	9310238008 Oil seal	Buy now
17	67F4624100 Belt	Buy now
18	67F1159000 Tensioner assembly	Buy now
19	9050616M39 Spring, tension	Buy now
20	9044515M03 Hose (I23)	Buy now
21	67F1159500 Plate, valve	Buy now
22	9011910M72 Bolt, with washer(6m6)	Buy now
23	6D81153600 Gear, drive	Buy now

Valve



Ref	Part	
24	9017040008 Nut	Buy now
25	9028004008 Key woodruff 604115450000	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.