



# Yamaha F115AET 2002

## Parts Manual

[www.floodmarine.co.uk](http://www.floodmarine.co.uk)

+44 2882 246 539

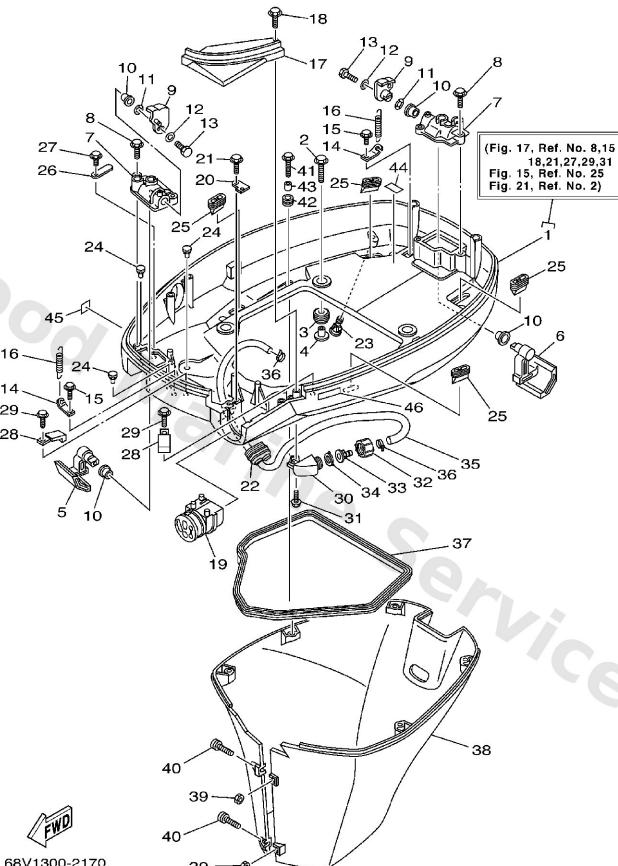
Authorised Yamaha Dealers



# Contents

<b>BOTTOM COWLING</b>	3
<b>BRACKET 1</b>	6
<b>BRACKET 2</b>	9
<b>CONTROL</b>	12
<b>CRANKSHAFT. PISTON</b>	15
<b>CYLINDER. CRANKCASE 1</b>	17
<b>CYLINDER. CRANKCASE 2</b>	20
<b>ELECTRICAL 1</b>	23
<b>ELECTRICAL 2</b>	24
<b>ELECTRICAL 3</b>	27
<b>FUEL 1</b>	29
<b>FUEL 2</b>	32
<b>FUEL INJECTION NOZZLE</b>	33
<b>FUEL INJECTION PUMP</b>	35
<b>GENERATOR</b>	38
<b>INTAKE 1</b>	40
<b>INTAKE 2</b>	42
<b>LOWER CASING. DRIVE 1</b>	45
<b>LOWER CASING. DRIVE 2</b>	51
<b>LOWER CASING. DRIVE 3</b>	54
<b>LOWER CASING. DRIVE 4</b>	60
<b>METER</b>	62
<b>OIL PAN</b>	64
<b>POWER TRIM &amp; TILT ASSY 1</b>	66
<b>POWER TRIM &amp; TILT ASSY 2</b>	69
<b>REMOTE CONTROL ASSY 1</b>	72
<b>REMOTE CONTROL ASSY 2</b>	77
<b>REMOTE CONTROL BOX</b>	83
<b>REPAIR KIT 1</b>	84
<b>REPAIR KIT 2</b>	86
<b>STARTING MOTOR</b>	88
<b>STEERING 1</b>	91
<b>STEERING 2</b>	95
<b>STEERING FRICTION</b>	98
<b>STEERING GUIDE ATTACHMENT 1</b>	100
<b>STEERING GUIDE ATTACHMENT 2</b>	101
<b>SWITCH. PANEL</b>	102
<b>TOP COWLING</b>	104
<b>UPPER CASING</b>	107
<b>VALVE</b>	109

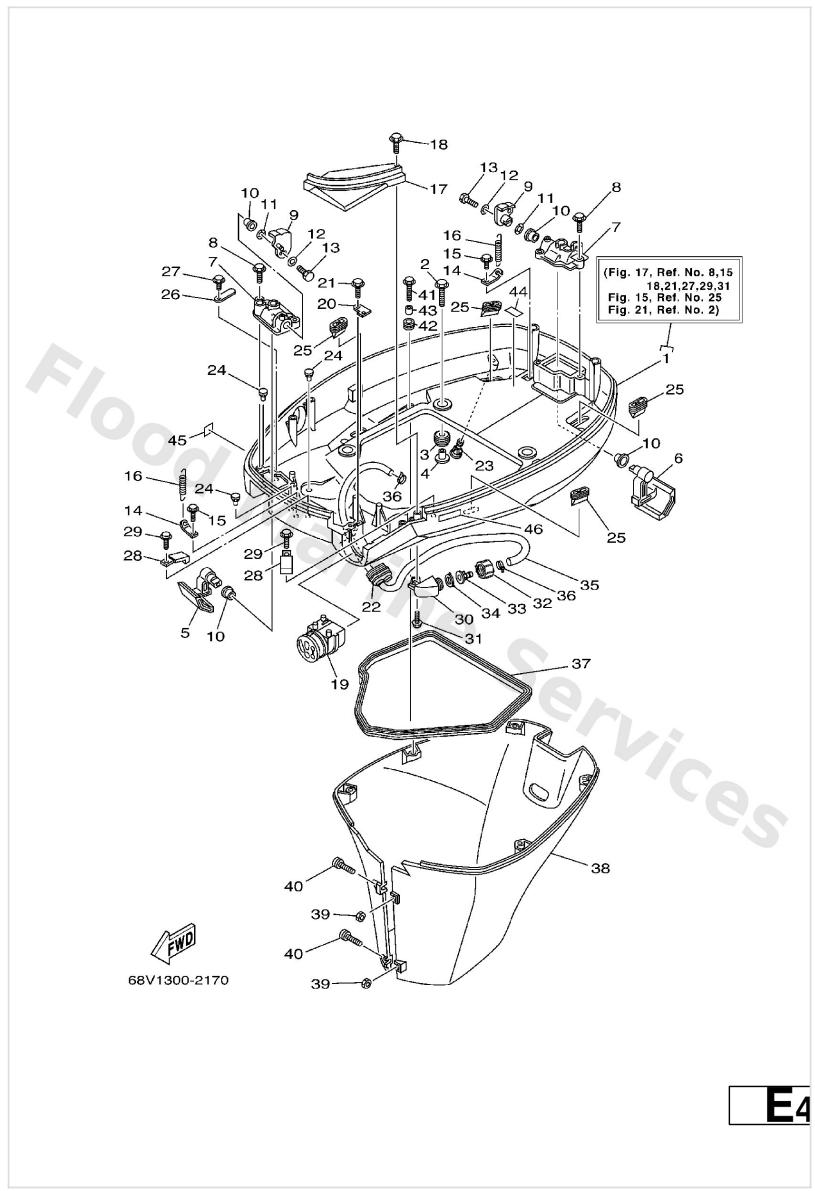
# Bottom Cowling



**E4**

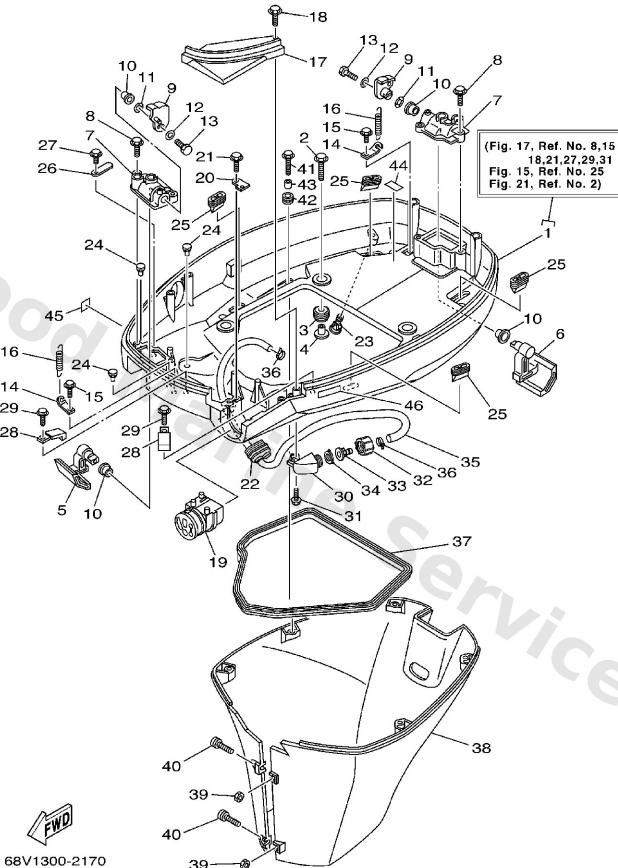
Ref	Part	
1	<a href="#">68V-42710-00-8D</a> Bottom cowling assembly	<a href="#">Buy now</a>
2	<a href="#">90119-08M22</a> Bolt, with washer	<a href="#">Buy now</a>
3	<a href="#">90480-22M15</a> Grommet (6e5)	<a href="#">Buy now</a>
4	<a href="#">90387-08M37</a> Coller (6e5)	<a href="#">Buy now</a>
5	<a href="#">67F-42815-00-8D</a> Lever, clamp	<a href="#">Buy now</a>
6	<a href="#">67F-42816-00-8D</a> Lever, clamp	<a href="#">Buy now</a>
7	<a href="#">67F-42828-00-5B</a> Plate, clamp	<a href="#">Buy now</a>
8	<a href="#">90109-06M82</a> Bolt	<a href="#">Buy now</a>
9	<a href="#">68V-42818-00</a> Lever, clamp	<a href="#">Buy now</a>
10	<a href="#">90386-15M73</a> Bush(6l2)	<a href="#">Buy now</a>
11	<a href="#">90206-15M18</a> Washer, wave(6l2)	<a href="#">Buy now</a>
12	<a href="#">90201-06068</a> Washer,plate (6k8)	<a href="#">Buy now</a>
13	<a href="#">97095-06016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
14	<a href="#">64D-43144-00</a> Hook, spring	<a href="#">Buy now</a>
15	<a href="#">90109-06M80</a> Bolt	<a href="#">Buy now</a>

## Bottom Cowling



Ref	Part	
16	<a href="#">90506-16M34</a> Spring, tension(64d)	<a href="#">Buy now</a>
17	<a href="#">68V-42738-00-5B</a> Plate, fitting	<a href="#">Buy now</a>
19	<a href="#">68V-42725-00</a> Grommet	<a href="#">Buy now</a>
20	<a href="#">67F-42756-00</a> Stay, clamp	<a href="#">Buy now</a>
21	<a href="#">90109-06M86</a> Bolt	<a href="#">Buy now</a>
22	<a href="#">6H1-42726-20</a> Grommet <b>FLUSHING KIT</b>	<a href="#">Buy now</a>
23	<a href="#">6H3-44391-01</a> Nipple, hose	<a href="#">Buy now</a>
24	<a href="#">6H4-42748-00</a> Grommet	<a href="#">Buy now</a>
25	<a href="#">67F-42717-00</a> Rubber, seal 2	<a href="#">Buy now</a>
26	<a href="#">6E5-82588-00</a> Plate	<a href="#">Buy now</a>
27	<a href="#">90109-06M81</a> Bolt	<a href="#">Buy now</a>
28	<a href="#">90465-08M23</a> Clamp (6h3)	<a href="#">Buy now</a>
30	<a href="#">67F-12572-00</a> Adapter <b>FLUSHING KIT</b>	<a href="#">Buy now</a>
32	<a href="#">6R3-12581-00</a> Joint, hose 1 <b>FLUSHING KIT</b>	<a href="#">Buy now</a>
33	<a href="#">6R3-12582-00</a> Joint, hose 2 <b>FLUSHING KIT</b>	<a href="#">Buy now</a>

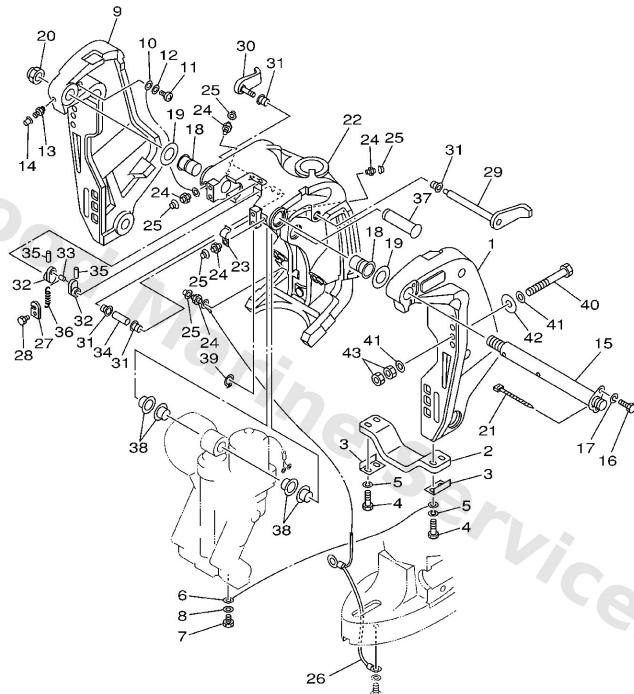
# Bottom Cowling



E4

Ref	Part	
34	<a href="#">6R3-12583-00</a> Gasket, hose joint <b>FLUSHING KIT</b>	<a href="#">Buy now</a>
35	<a href="#">68V-24312-00</a> Pipe 2 <b>FLUSHING KIT</b>	<a href="#">Buy now</a>
36	<a href="#">90465-11M10</a> Clamp <b>FLUSHING KIT</b>	<a href="#">Buy now</a>
37	<a href="#">61A-42716-00</a> Rubber seal 1	<a href="#">Buy now</a>
38	<a href="#">67F-42741-00-8D</a> Apron	<a href="#">Buy now</a>
39	<a href="#">95380-06600</a> Nut(661)	<a href="#">Buy now</a>
40	<a href="#">90159-06M28</a> Screw, with washer	<a href="#">Buy now</a>
42	<a href="#">90480-13M24</a> Grommet (6e9)	<a href="#">Buy now</a>
43	<a href="#">90387-06M43</a> Coller (6e9)	<a href="#">Buy now</a>
44	<a href="#">68V-82377-00</a> Label	<a href="#">Buy now</a>
45	<a href="#">6A1-28176-00</a> Label Caution	<a href="#">Buy now</a>
46	<a href="#">6E3-8257H-00</a> Plate Mark	<a href="#">Buy now</a>

# Bracket 1

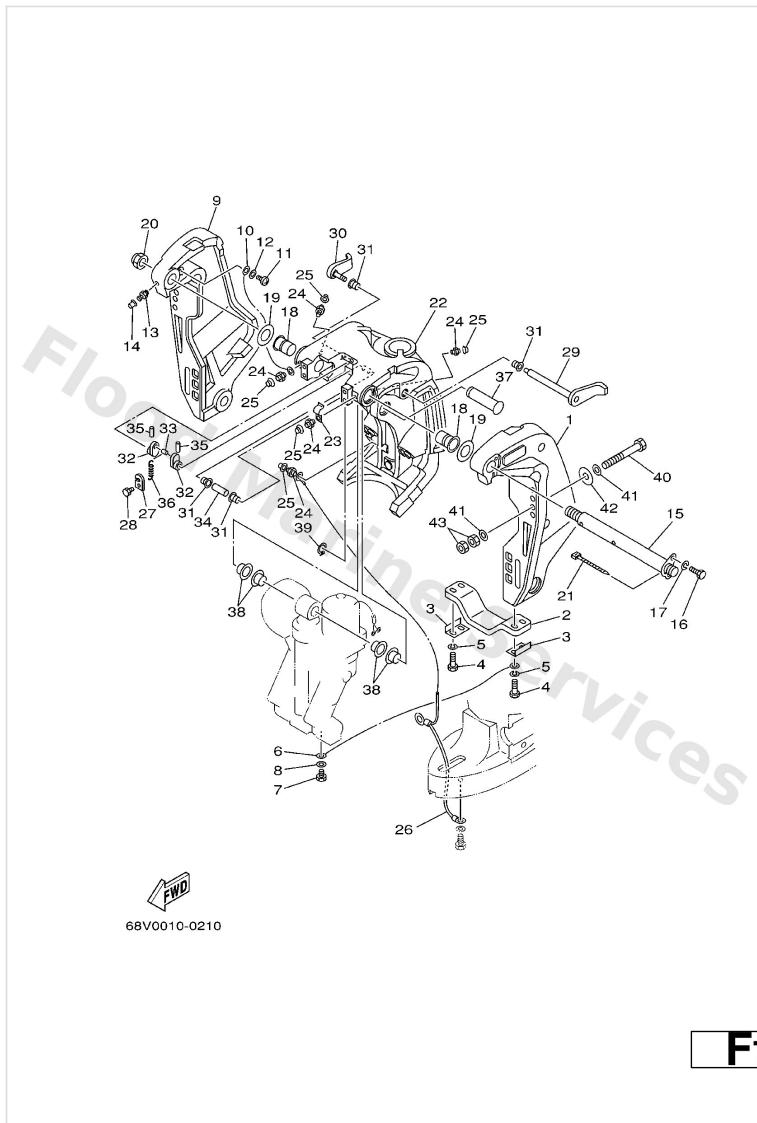


68V0010-0210

F7

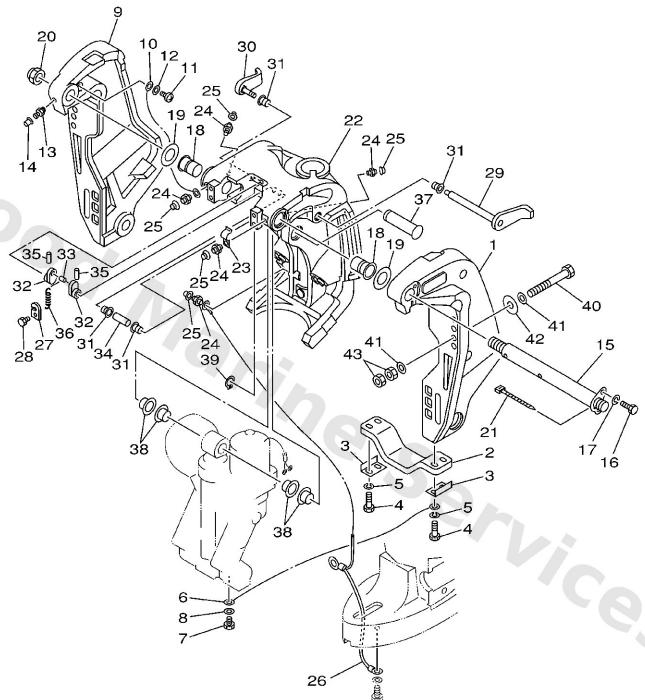
Ref	Part	
1	<a href="#">68V-43111-01-8D</a> Bracket, clamp	<a href="#">Buy now</a>
2	<a href="#">6G5-45251-01</a> Anode	<a href="#">Buy now</a>
3	<a href="#">6G5-44526-00</a> Plate	<a href="#">Buy now</a>
4	<a href="#">97095-06030</a> Bolt(jf7)	<a href="#">Buy now</a>
5	<a href="#">92995-06100</a> Washer(6a1)	<a href="#">Buy now</a>
6	<a href="#">6E5-82148-00</a> Wire, lead 5	<a href="#">Buy now</a>
7	<a href="#">97095-06010</a> Bolt	<a href="#">Buy now</a>
8	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
9	<a href="#">68V-43112-01-8D</a> Bracket, clamp	<a href="#">Buy now</a>
11	<a href="#">97880-06012</a> Screw, pan head(62j)	<a href="#">Buy now</a>
12	<a href="#">92990-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
13	<a href="#">93700-06M03</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
14	<a href="#">663-45119-00</a> Cap, grease nipple AP	<a href="#">Buy now</a>
15	<a href="#">64E-43131-01</a> Bolt, clamp bracket	<a href="#">Buy now</a>
16	<a href="#">97095-08020</a> Bolt, hexagon	<a href="#">Buy now</a>

# Bracket 1



Ref	Part	
17	<a href="#">92995-08100</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>
18	<a href="#">90386-25M31</a> Bushing (6e5)	<a href="#">Buy now</a>
19	<a href="#">90201-26M59</a> Washer, plate (6e5)	<a href="#">Buy now</a>
20	<a href="#">90185-22M11</a> Nut, self-locking	<a href="#">Buy now</a>
21	<a href="#">90465-11M10</a> Clamp	<a href="#">Buy now</a>
22	<a href="#">64E-43311-10-8D</a> Bracket, swivel <i>L</i>	<a href="#">Buy now</a>
22	<a href="#">64E-43311-20-8D</a> Bracket, swivel <i>X</i>	<a href="#">Buy now</a>
23	<a href="#">90465-08M63</a> Clamp(61u)	<a href="#">Buy now</a>
26	<a href="#">66K-82149-00</a> Wire, lead 3 <i>L</i>	<a href="#">Buy now</a>
26	<a href="#">68V-82149-30</a> Wire, lead 3 <i>X</i>	<a href="#">Buy now</a>
27	<a href="#">66T-43144-00</a> Hook, spring	<a href="#">Buy now</a>
29	<a href="#">6G5-43181-02</a> Lever, tilt stop 1	<a href="#">Buy now</a>
30	<a href="#">6G5-43185-02</a> Lever, tilt stop 2	<a href="#">Buy now</a>
31	<a href="#">90386-10M16</a> Bushing (688)	<a href="#">Buy now</a>
32	<a href="#">6G5-43148-00</a> Collar, distance	<a href="#">Buy now</a>

# Bracket 1

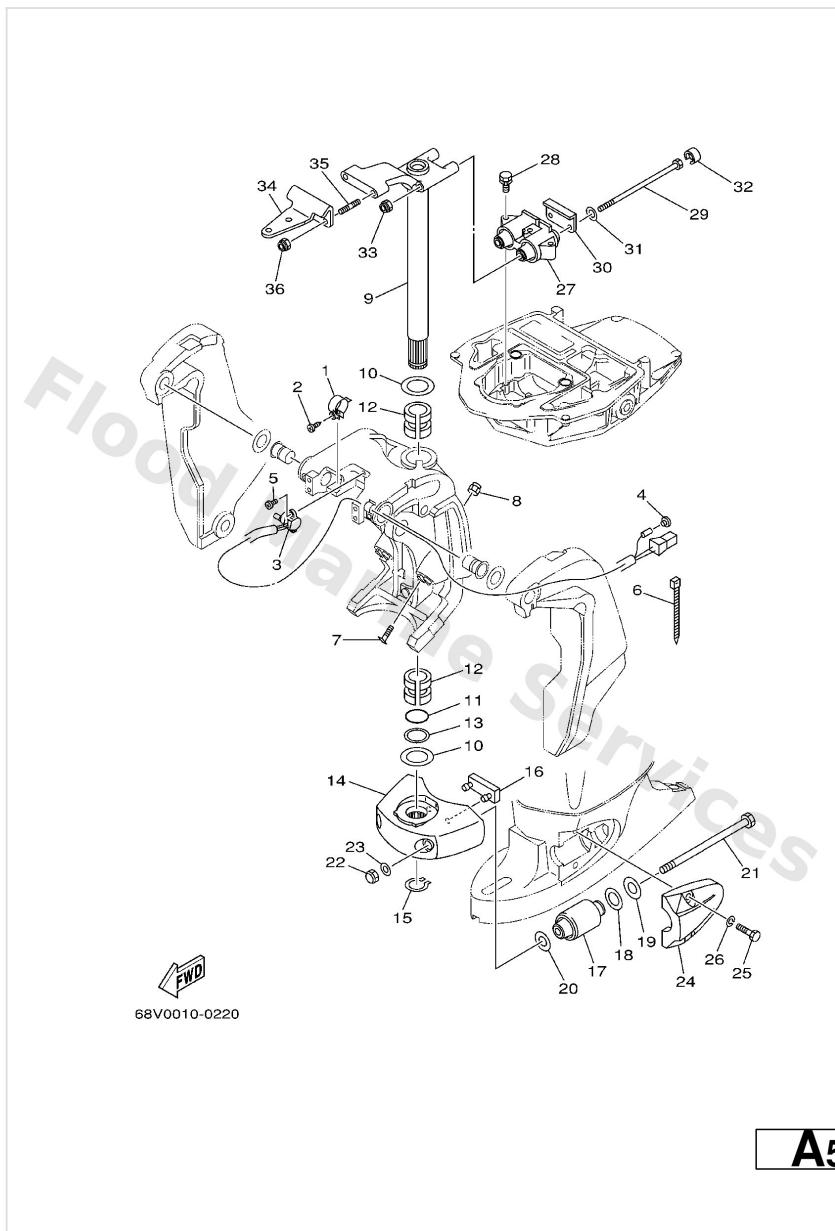


68V0010-0210

Ref	Part	
33	<a href="#">90249-06M19</a> Pin(6e5)	<a href="#">Buy now</a>
34	<a href="#">90387-10M05</a> Collar(6e5)	<a href="#">Buy now</a>
35	<a href="#">91690-30020</a> Pin, spring (6h4)	<a href="#">Buy now</a>
36	<a href="#">90506-14M24</a> Spring, tension(6e5)	<a href="#">Buy now</a>
37	<a href="#">64E-43126-00</a> Pin, upper shock mount	<a href="#">Buy now</a>
38	<a href="#">90386-22M98</a> Bush(61u)	<a href="#">Buy now</a>
39	<a href="#">93410-22M11</a> Circlip(61u)	<a href="#">Buy now</a>
40	<a href="#">90101-12M05</a> Bolt (l:130mm)	<a href="#">Buy now</a>
41	<a href="#">90201-13M01</a> Washer, plate(6e5)	<a href="#">Buy now</a>
42	<a href="#">90201-12M05</a> Washe, plate(663)	<a href="#">Buy now</a>
43	<a href="#">95380-12600</a> Nut (707)	<a href="#">Buy now</a>

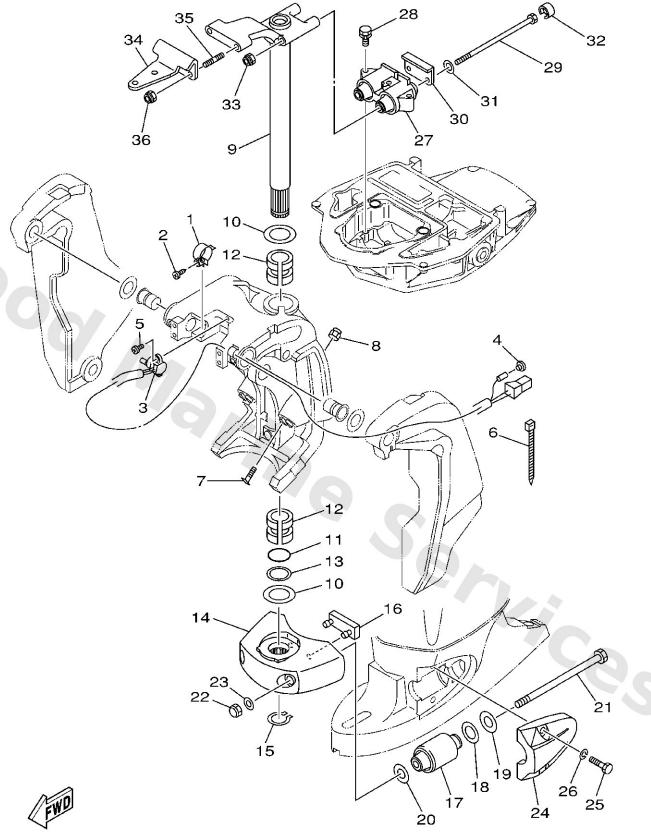
F7

## Bracket 2



Ref	Part	
1	<a href="#">64E-43139-02</a> Cam, trim sender (with screw)	<a href="#">Buy now</a>
2	<a href="#">97780-60525</a> Screw, tapping(65j)	<a href="#">Buy now</a>
3	<a href="#">64E-83672-02</a> Trim sender	<a href="#">Buy now</a>
4	<a href="#">703-82119-00</a> Cover, lead wire	<a href="#">Buy now</a>
5	<a href="#">97885-06016</a> Screw, pan head(6b0)	<a href="#">Buy now</a>
6	<a href="#">90465-11M10</a> Clamp	<a href="#">Buy now</a>
7	<a href="#">61A-43376-00</a> Bolt, thrust receiver	<a href="#">Buy now</a>
8	<a href="#">95780-10300</a> Nut, nylon (6e5)	<a href="#">Buy now</a>
9	<a href="#">68V-42510-10-8D</a> Steering bracket assembly L	<a href="#">Buy now</a>
9	<a href="#">68V-42510-30-8D</a> Steering bracket assembly X	<a href="#">Buy now</a>
10	<a href="#">90201-38M60</a> Washer, plate (6e5)	<a href="#">Buy now</a>
11	<a href="#">93210-37MH7</a> O-ring(61u)	<a href="#">Buy now</a>
12	<a href="#">90386-38M32</a> Bush(6e5)	<a href="#">Buy now</a>
13	<a href="#">90202-40M47</a> Washer, plate(61a)	<a href="#">Buy now</a>
14	<a href="#">68V-44551-00-8D</a> Housing, lower mount rubber	<a href="#">Buy now</a>

## Bracket 2

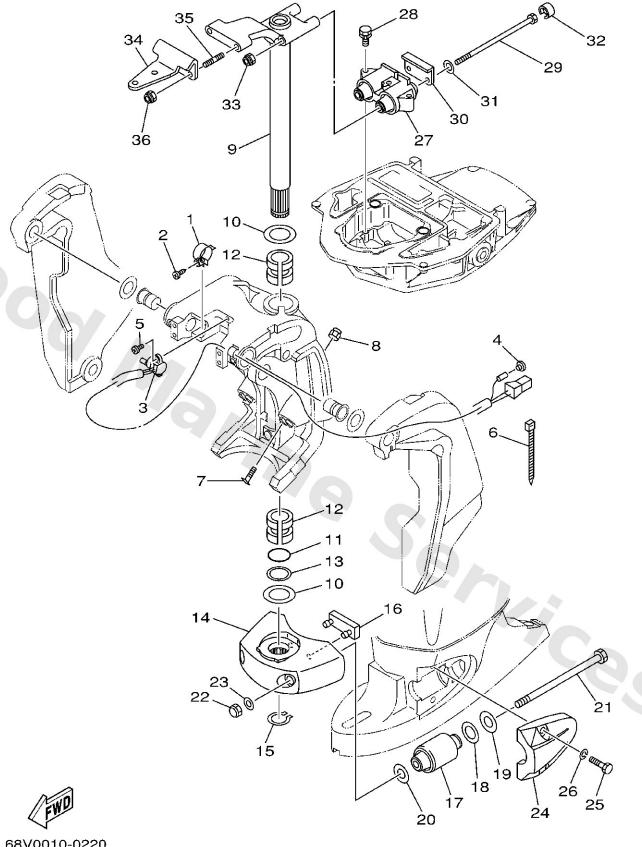


68V0010-0220

A5

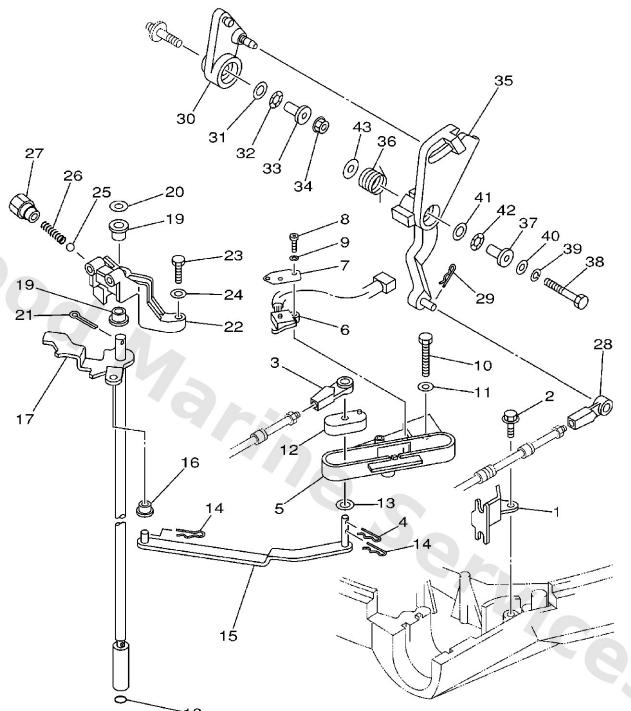
Ref	Part	
15	<a href="#">93410-37M04</a> Circlip (6e5)	<a href="#">Buy now</a>
16	<a href="#">61A-44575-00</a> Damper, lower mount rubber	<a href="#">Buy now</a>
17	<a href="#">61A-44555-01-94</a> Mount damper, lower side	<a href="#">Buy now</a>
18	<a href="#">90202-32M19</a> Washer, plate (6e5)	<a href="#">Buy now</a>
19	<a href="#">90201-16M55</a> Washer, plate (6e5)	<a href="#">Buy now</a>
20	<a href="#">90201-15M58</a> Washer, plate (6e5)	<a href="#">Buy now</a>
21	<a href="#">90109-14MA7</a> Bolt	<a href="#">Buy now</a>
22	<a href="#">95380-14600</a> Nut,hex. (ge6)	<a href="#">Buy now</a>
23	<a href="#">92995-14600</a> Washer (6e5)	<a href="#">Buy now</a>
24	<a href="#">68V-44553-00-8D</a> Cover, lower mount	<a href="#">Buy now</a>
25	<a href="#">97075-10040</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
26	<a href="#">92995-10100</a> Ybs67-10 washer, spring	<a href="#">Buy now</a>
27	<a href="#">67F-44514-00-94</a> Mount damper, upper side	<a href="#">Buy now</a>
28	<a href="#">97575-08445</a> Bolt, hexagon w/w deep recess	<a href="#">Buy now</a>
29	<a href="#">90109-12M37</a> Bolt	<a href="#">Buy now</a>

## Bracket 2



Ref	Part	
30	<a href="#">67F-44526-00</a> Plate	<a href="#">Buy now</a>
31	<a href="#">90201-12M09</a> Washer, plate	<a href="#">Buy now</a>
32	<a href="#">67F-44533-00</a> Damper, upper mount rubber	<a href="#">Buy now</a>
33	<a href="#">90185-12M12</a> Nut, self-locking(6e5)	<a href="#">Buy now</a>
34	<a href="#">68V-48511-00-8D</a> Hook, steering	<a href="#">Buy now</a>
35	<a href="#">90116-10175</a> Bolt, stud	<a href="#">Buy now</a>
36	<a href="#">90185-10051</a> Nut, self-locking	<a href="#">Buy now</a>

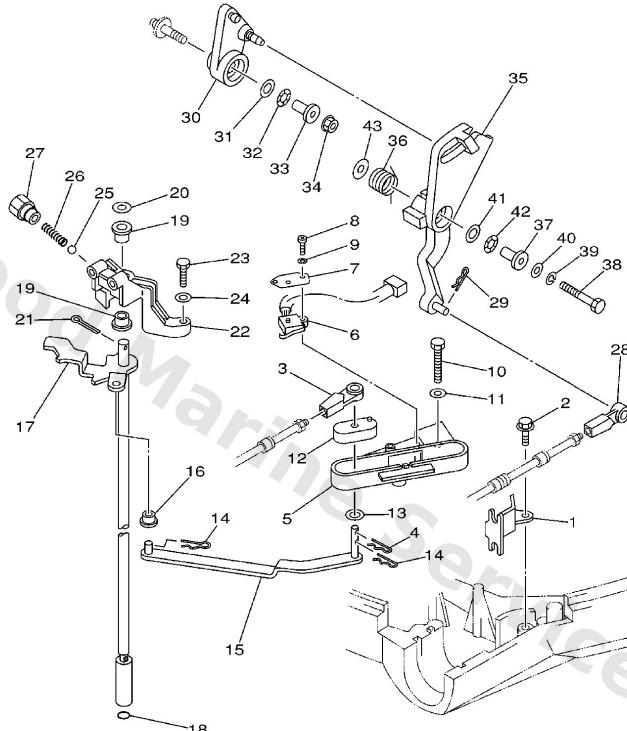
A5



68V0010-1200

F5

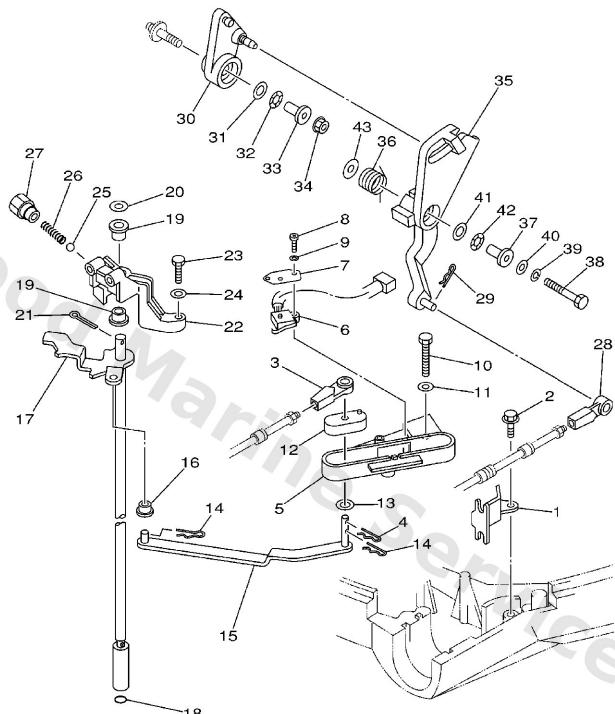
Ref	Part	
1	<a href="#">67F-48538-00</a> Clamp, cable 1	<a href="#">Buy now</a>
2	<a href="#">90109-06M86</a> Bolt	<a href="#">Buy now</a>
3	<a href="#">663-48344-00</a> Cable end, remote control	<a href="#">Buy now</a>
4	<a href="#">90468-18008</a> Clip 620436610000	<a href="#">Buy now</a>
5	<a href="#">68V-44117-00</a> Bracket	<a href="#">Buy now</a>
6	<a href="#">68F-8259F-00</a> Switch assembly	<a href="#">Buy now</a>
7	<a href="#">61A-82588-00</a> Plate	<a href="#">Buy now</a>
8	<a href="#">97885-04016</a> Screw, panhead (796)	<a href="#">Buy now</a>
9	<a href="#">92995-04100</a> Ybs67-4 washer, spring	<a href="#">Buy now</a>
10	<a href="#">97095-06040</a> Bolt (682)	<a href="#">Buy now</a>
11	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
12	<a href="#">68V-44122-01</a> Bushing, shift rod lever	<a href="#">Buy now</a>
13	<a href="#">90202-07M07</a> Washer, plate (688)	<a href="#">Buy now</a>
15	<a href="#">68V-44121-00</a> Lever, shift rod	<a href="#">Buy now</a>
16	<a href="#">90386-06M12</a> Bushing (688)	<a href="#">Buy now</a>



68V0010-1200

F5

Ref	Part	
17	<a href="#">68V-44120-10</a> Handle gear shift assembly L	<a href="#">Buy now</a>
17	<a href="#">68V-44120-30</a> Handle gear shift assembly X	<a href="#">Buy now</a>
18	<a href="#">93210-09165</a> O-ring	<a href="#">Buy now</a>
19	<a href="#">90386-90M90</a> Bush(61a)	<a href="#">Buy now</a>
20	<a href="#">90201-09M02</a> Washer, plate(61a)	<a href="#">Buy now</a>
21	<a href="#">91490-20015</a> Pin, cotter (648)	<a href="#">Buy now</a>
22	<a href="#">68V-44118-00</a> Bracket	<a href="#">Buy now</a>
23	<a href="#">97075-06025</a> Bolt	<a href="#">Buy now</a>
25	<a href="#">93501-04M02</a> Ball (697)	<a href="#">Buy now</a>
26	<a href="#">90501-12082</a> Spring 6484411600	<a href="#">Buy now</a>
27	<a href="#">648-42715-00</a> Bushing 2	<a href="#">Buy now</a>
30	<a href="#">68V-42157-00</a> Lever, throttle	<a href="#">Buy now</a>
31	<a href="#">90201-10M02</a> Washer, plate(6g9)	<a href="#">Buy now</a>
32	<a href="#">90206-10M04</a> Washer, wave (676)	<a href="#">Buy now</a>
33	<a href="#">90387-06M21</a> Collar	<a href="#">Buy now</a>

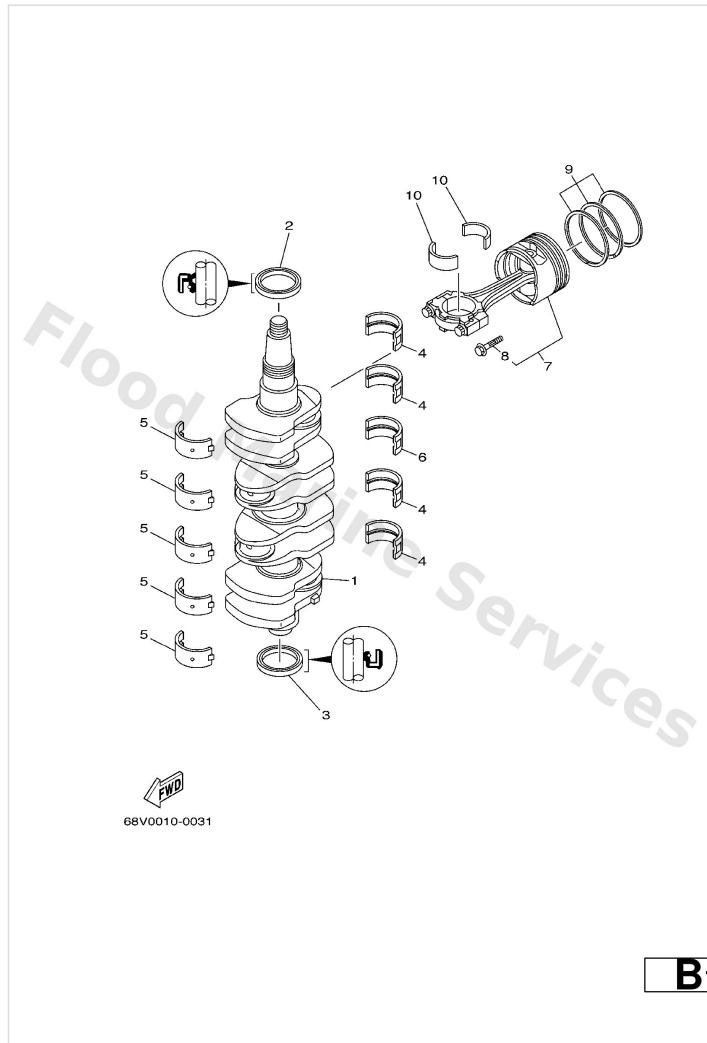


68V0010-1200

**F5**

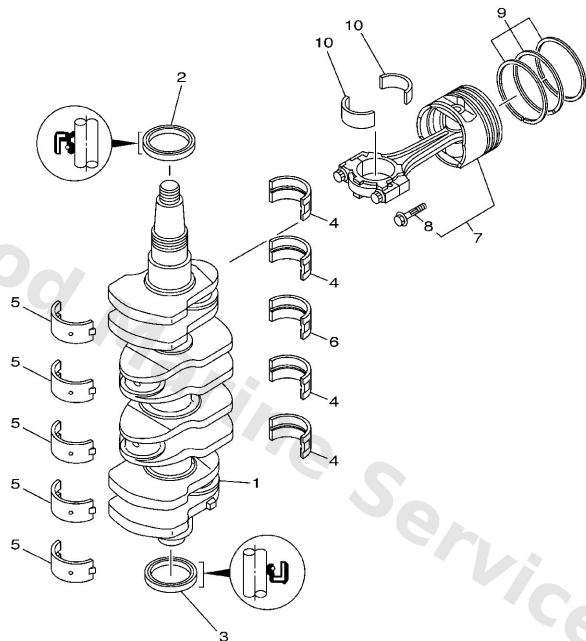
Ref	Part	
34	<a href="#">90179-06M28</a> Nut(63v)	<a href="#">Buy now</a>
35	<a href="#">68V-42154-00</a> Lever, throttle control	<a href="#">Buy now</a>
36	<a href="#">67F-44135-00</a> Spring	<a href="#">Buy now</a>
38	<a href="#">97095-06035</a> Bolt(j52)	<a href="#">Buy now</a>
39	<a href="#">92995-06100</a> Washer(6a1)	<a href="#">Buy now</a>
43	<a href="#">90201-06M31</a> Washer (6a0)	<a href="#">Buy now</a>

# Crankshaft. Piston



Ref	Part	
1	<a href="#">68V-11411-00</a> Crankshaft	<a href="#">Buy now</a>
2	<a href="#">93102-48009</a> Oil seal	<a href="#">Buy now</a>
3	<a href="#">93101-48002</a> Oil seal	<a href="#">Buy now</a>
4	<a href="#">67F-11416-00</a> Plane bearing, crankshaft 1 UR GREEN	<a href="#">Buy now</a>
4	<a href="#">67F-11416-10</a> Plane bearing, crankshaft 1 UR BLUE	<a href="#">Buy now</a>
4	<a href="#">67F-11416-20</a> Plane bearing, crankshaft 1 UR RED	<a href="#">Buy now</a>
5	<a href="#">67F-11417-00</a> Plane bearing, crankshaft 2 UR YELLOW	<a href="#">Buy now</a>
5	<a href="#">67F-11417-10</a> Plane bearing, crankshaft 2 UR GREEN	<a href="#">Buy now</a>
5	<a href="#">67F-11417-20</a> Plane bearing, crankshaft 2 UR BLUE	<a href="#">Buy now</a>
5	<a href="#">67F-11417-30</a> Plane bearing, crankshaft 2 UR RED	<a href="#">Buy now</a>
6	<a href="#">67F-11418-00</a> Plane bearing, crankshaft 3 UR GREEN	<a href="#">Buy now</a>
6	<a href="#">67F-11418-10</a> Plane bearing, crankshaft 3 UR BLUE	<a href="#">Buy now</a>
6	<a href="#">67F-11418-20</a> Plane bearing, crankshaft 3 UR RED	<a href="#">Buy now</a>
7	<a href="#">68V-W1164-00</a> Piston/con-rod assembly std	<a href="#">Buy now</a>
7	<a href="#">68V-W1164-10</a> Piston/con-rod assembly(0.25mm os) AP	<a href="#">Buy now</a>

## Crankshaft. Piston

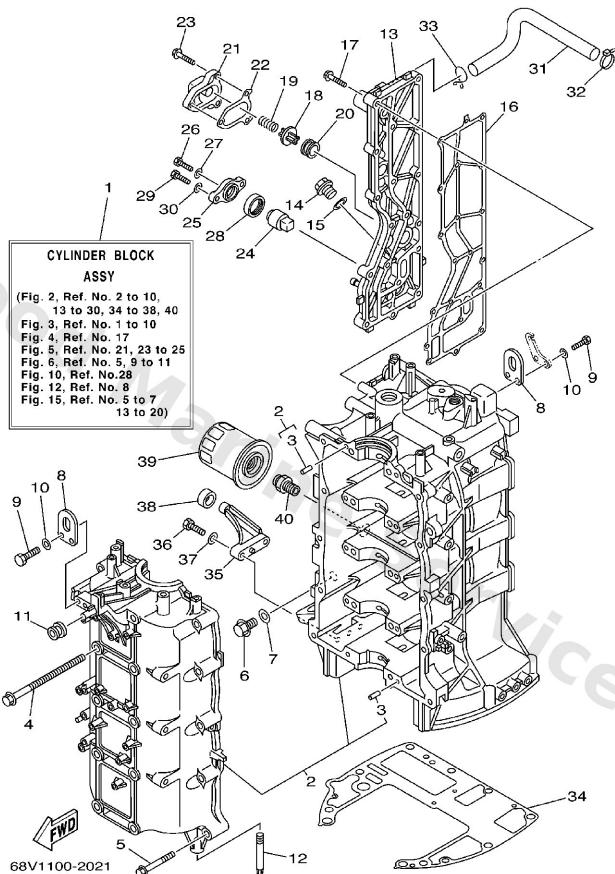


68V0010-0031

B1

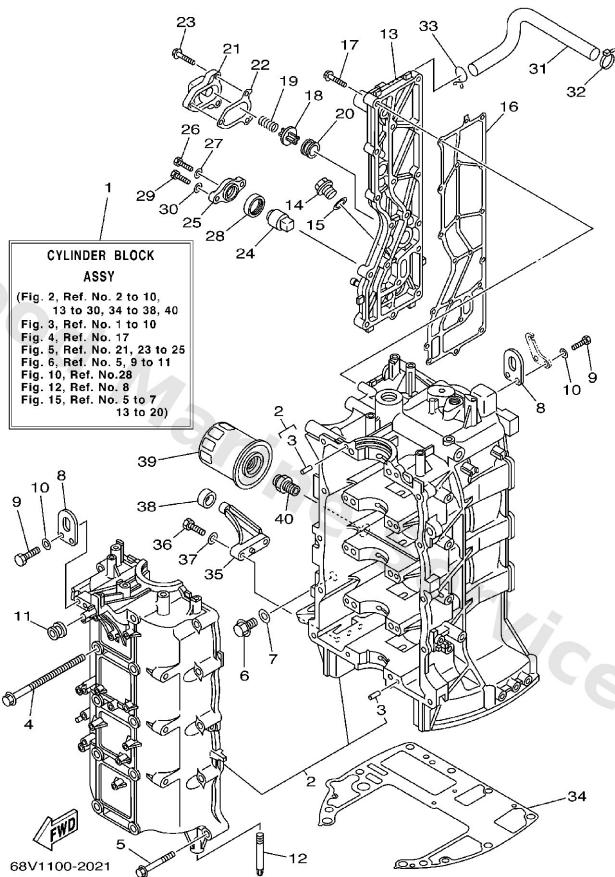
Ref	Part	
8	<a href="#">K1C-A3275-00</a> Bolt, connecting rod	<a href="#">Buy now</a>
9	<a href="#">67F-11603-01</a> Piston ring set (std)	<a href="#">Buy now</a>
9	<a href="#">67F-11604-01</a> Piston ring set (0.25mm o/s) AP	<a href="#">Buy now</a>
10	<a href="#">68V-11656-00</a> Plane bearing, connecting rod UR YELLOW	<a href="#">Buy now</a>
10	<a href="#">68V-11656-10</a> Plane bearing, connecting rod UR GREEN	<a href="#">Buy now</a>
10	<a href="#">68V-11656-20</a> Plane bearing, connecting rod UR BLUE	<a href="#">Buy now</a>
10	<a href="#">68V-11656-30</a> Plane bearing, connecting rod UR RED	<a href="#">Buy now</a>

# Cylinder. Crankcase 1



Ref	Part	
3	<a href="#">93606-12019</a> Pin, dowel (614)	<a href="#">Buy now</a>
4	<a href="#">90119-10M88</a> Bolt, with washer	<a href="#">Buy now</a>
5	<a href="#">90119-08M66</a> Bolt, with washer	<a href="#">Buy now</a>
6	<a href="#">90340-14M06</a> Plug, straight screw(62y)	<a href="#">Buy now</a>
7	<a href="#">90430-14115</a> Gasket (663)	<a href="#">Buy now</a>
8	<a href="#">62Y-11119-00</a> Hanger, engine	<a href="#">Buy now</a>
9	<a href="#">97095-06020</a> Bolt(7u8)	<a href="#">Buy now</a>
10	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
11	<a href="#">90480-12072</a> Grommet(53y)	<a href="#">Buy now</a>
12	<a href="#">67F-15142-00</a> Guide 1	<a href="#">Buy now</a>
14	<a href="#">90340-18M09</a> Plug, straight screw	<a href="#">Buy now</a>
15	<a href="#">90430-18130</a> Gasket (1j7)	<a href="#">Buy now</a>
16	<a href="#">67F-41114-A0</a> Gasket, exhaust outer cover	<a href="#">Buy now</a>
17	<a href="#">90119-06MA4</a> Bolt, with washer	<a href="#">Buy now</a>
18	<a href="#">6G5-12416-00</a> Valve, pressure control	<a href="#">Buy now</a>

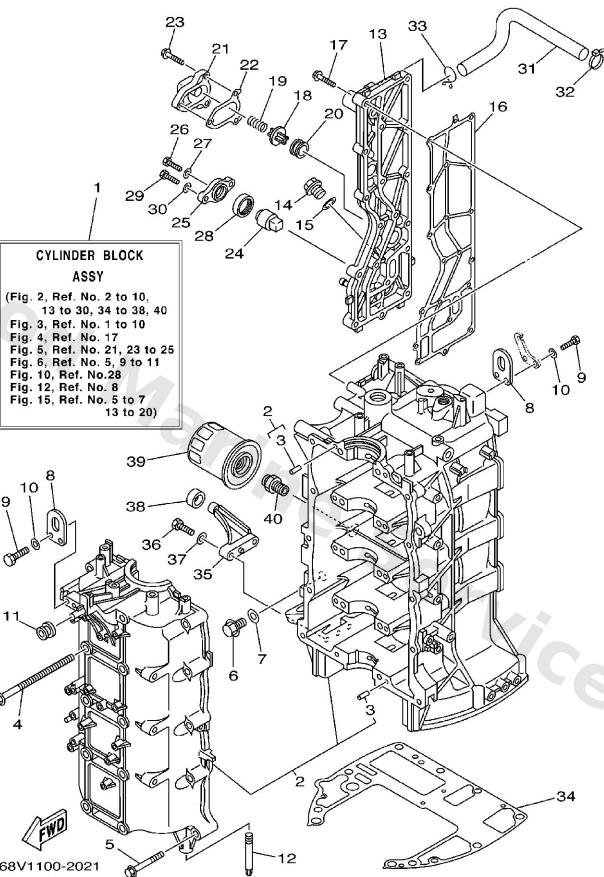
## Cylinder. Crankcase 1



Aa

Ref	Part	
19	<a href="#">90501-16M11</a> Spring, compression (688)	<a href="#">Buy now</a>
20	<a href="#">90480-20M05</a> Grommet (688)	<a href="#">Buy now</a>
22	<a href="#">67F-12435-A0</a> Gasket	<a href="#">Buy now</a>
23	<a href="#">90119-06MA2</a> Bolt, with washer	<a href="#">Buy now</a>
24	<a href="#">67F-11325-00</a> Anode	<a href="#">Buy now</a>
26	<a href="#">97075-06020</a> Bolt(7u8)	<a href="#">Buy now</a>
28	<a href="#">67F-11328-00</a> Grommet, anode	<a href="#">Buy now</a>
29	<a href="#">97075-08025</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
30	<a href="#">92995-08600</a> Washer, plain (663)	<a href="#">Buy now</a>
31	<a href="#">67F-1243A-00</a> Hose 1	<a href="#">Buy now</a>
32	<a href="#">90465-11M10</a> Clamp	<a href="#">Buy now</a>
33	<a href="#">90467-20M15</a> Clip	<a href="#">Buy now</a>
34	<a href="#">67F-11351-01</a> Gasket, cylinder	<a href="#">Buy now</a>
35	<a href="#">67F-42761-00-94</a> Stopper	<a href="#">Buy now</a>
36	<a href="#">97095-06025</a> Bolt	<a href="#">Buy now</a>

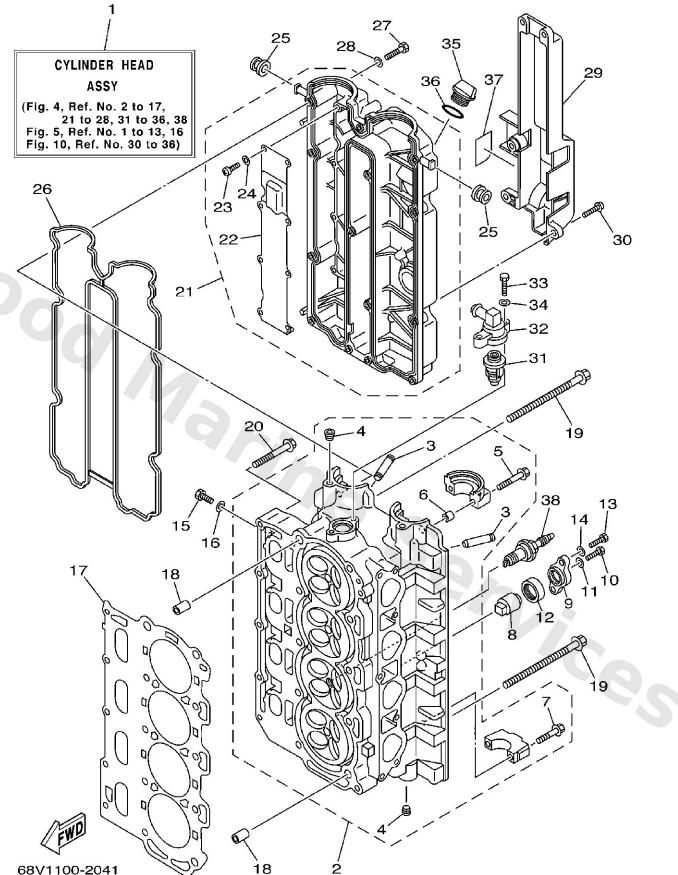
# Cylinder. Crankcase 1



**A6**

Ref	Part	
38	<a href="#">68F-44533-00</a> Damper, upper mount rubber	<a href="#">Buy now</a>
39	<a href="#">5GH-13440-00</a> Element assembly, oil cleaner	<a href="#">Buy now</a>
40	<a href="#">90401-20145</a> Bolt, union	<a href="#">Buy now</a>

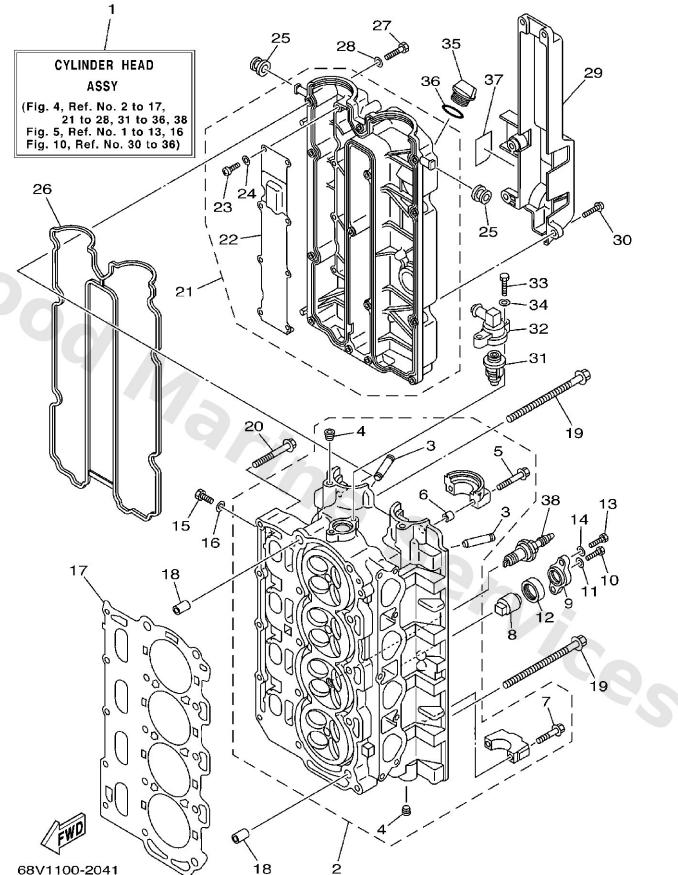
## Cylinder. Crankcase 2



B2

Ref	Part	
3	<a href="#">67F-11133-10</a> Guide, intake valve	<a href="#">Buy now</a>
4	<a href="#">90344-51019</a> Plug, taper screw	<a href="#">Buy now</a>
5	<a href="#">90119-07235</a> Bolt, with washer	<a href="#">Buy now</a>
6	<a href="#">91809-08006</a> Pin, dowel	<a href="#">Buy now</a>
7	<a href="#">90119-07234</a> Bolt, with washer	<a href="#">Buy now</a>
8	<a href="#">67F-11325-00</a> Anode	<a href="#">Buy now</a>
10	<a href="#">97075-06020</a> Bolt(7u8)	<a href="#">Buy now</a>
11	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
12	<a href="#">67F-11328-00</a> Grommet, anode	<a href="#">Buy now</a>
13	<a href="#">97075-08025</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
14	<a href="#">92995-08600</a> Washer, plain (663)	<a href="#">Buy now</a>
15	<a href="#">97095-08014</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
16	<a href="#">90430-08143</a> Gasket (256-11198-00)	<a href="#">Buy now</a>
17	<a href="#">67F-11181-01</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
18	<a href="#">90387-10M08</a> Pin, dowel	<a href="#">Buy now</a>

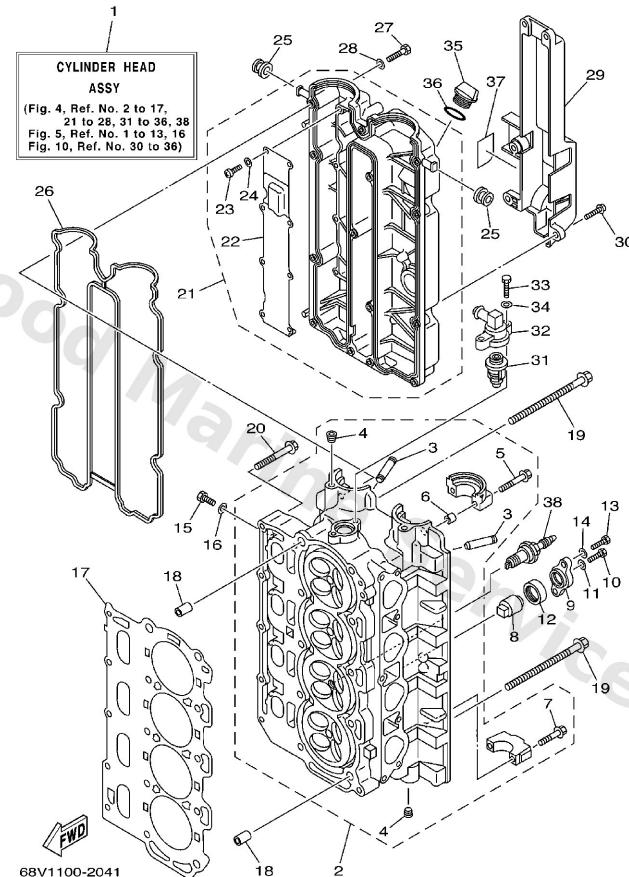
## Cylinder. Crankcase 2



B2

Ref	Part	
19	<a href="#">90105-10M89</a> Bolt, washer based	<a href="#">Buy now</a>
20	<a href="#">90119-08M91</a> Bolt, with washer	<a href="#">Buy now</a>
22	<a href="#">67F-11168-00</a> Cover, breather	<a href="#">Buy now</a>
23	<a href="#">98507-04008</a> Screw, pan head(jg1)	<a href="#">Buy now</a>
24	<a href="#">92907-04600</a> Washer(jf2)	<a href="#">Buy now</a>
25	<a href="#">90480-12072</a> Grommet(53y)	<a href="#">Buy now</a>
26	<a href="#">67F-11356-00</a> Seal, cylinder 2	<a href="#">Buy now</a>
27	<a href="#">97095-06030</a> Bolt(jf7)	<a href="#">Buy now</a>
29	<a href="#">67F-11192-00</a> Cover, cylinder head 2	<a href="#">Buy now</a>
30	<a href="#">90159-06M29</a> Screw, with washer	<a href="#">Buy now</a>
31	<a href="#">68V-12411-00</a> Thermostat	<a href="#">Buy now</a>
32	<a href="#">68V-12413-00-1S</a> Cover, thermostat	<a href="#">Buy now</a>
33	<a href="#">97095-06025</a> Bolt	<a href="#">Buy now</a>
35	<a href="#">6G8-15363-00</a> Plug, oil	<a href="#">Buy now</a>
36	<a href="#">93210-24M79</a> O-ring	<a href="#">Buy now</a>

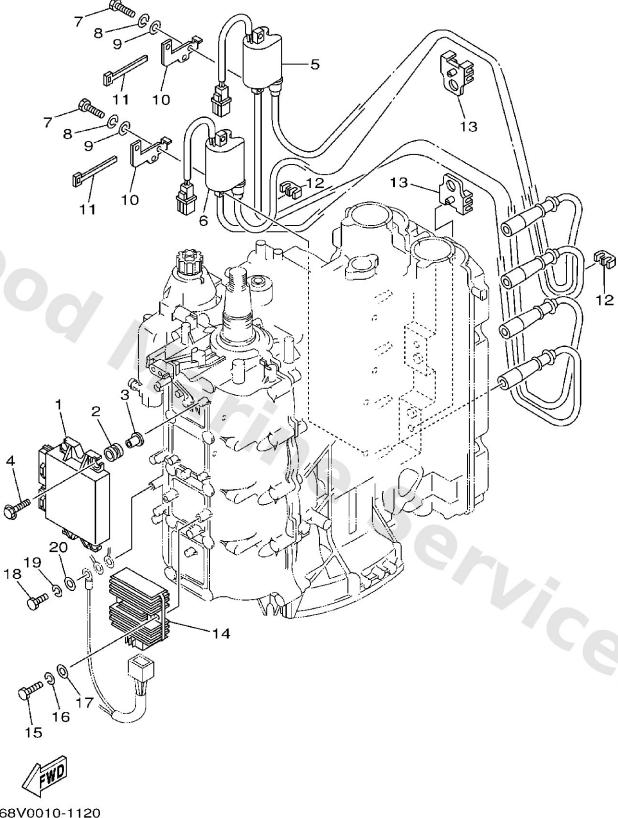
## Cylinder. Crankcase 2



Ref	Part	
37	<a href="#">68V-83626-00</a> Mark 6	<a href="#">Buy now</a>
38	<a href="#">94702-00400</a> Plug, spark (lfr6a-11)	<a href="#">Buy now</a>

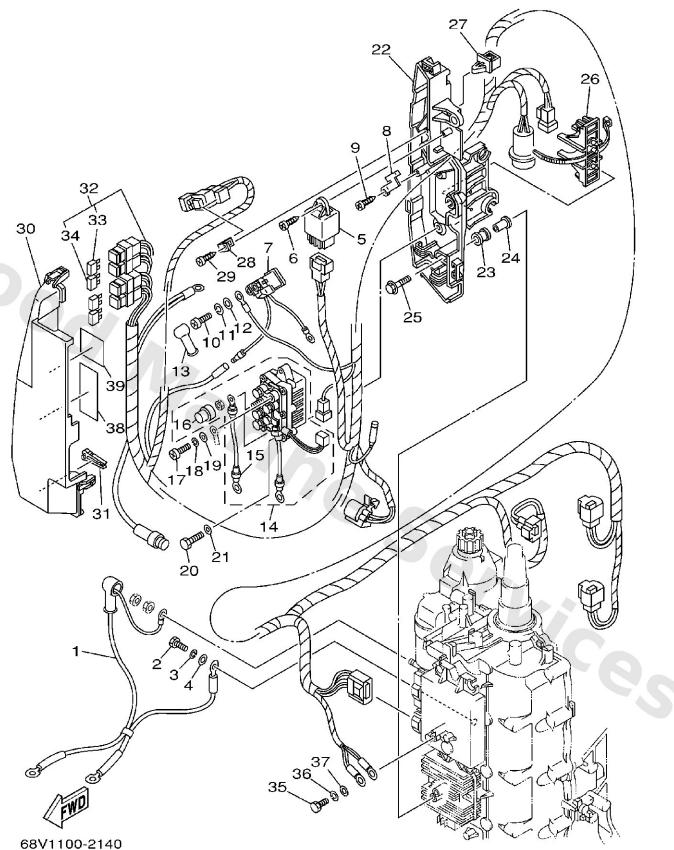
**B2**

# Electrical 1



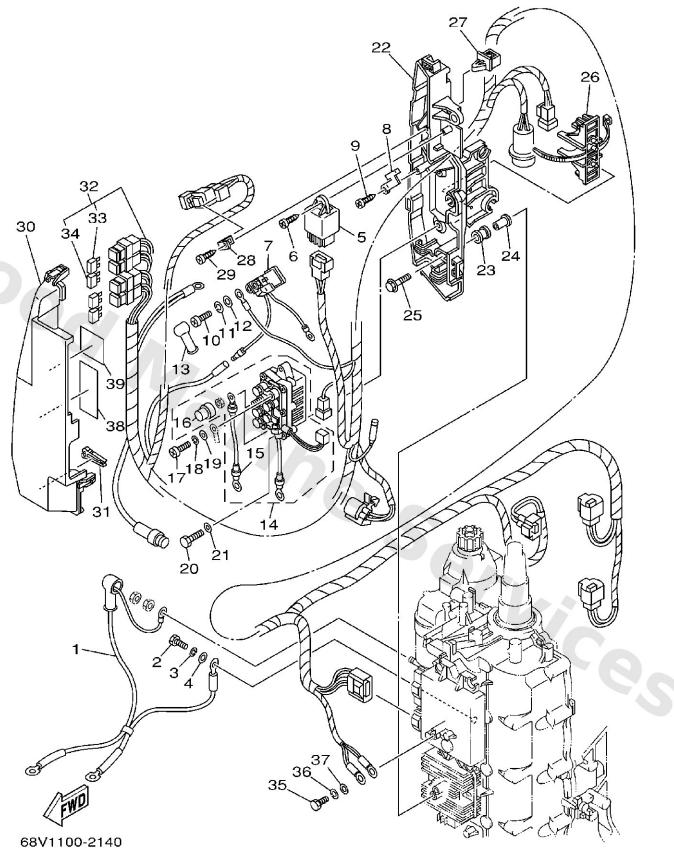
D5

Ref	Part	
1	<a href="#">68V-8591A-10</a> Engine control unit assembly	<a href="#">Buy now</a>
2	<a href="#">68V-82317-00</a> Damper, ignition coil	<a href="#">Buy now</a>
3	<a href="#">624-42542-00</a> Collar	<a href="#">Buy now</a>
4	<a href="#">90119-06M59</a> Bolt, with washer	<a href="#">Buy now</a>
5	<a href="#">68V-82310-00</a> Ignition coil assembly	<a href="#">Buy now</a>
6	<a href="#">68V-82310-10</a> Ignition coil assembly	<a href="#">Buy now</a>
7	<a href="#">97095-06025</a> Bolt	<a href="#">Buy now</a>
8	<a href="#">92995-06100</a> Washer(6a1)	<a href="#">Buy now</a>
9	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
10	<a href="#">68V-82388-00</a> Plate	<a href="#">Buy now</a>
11	<a href="#">90464-06001</a> Clamp	<a href="#">Buy now</a>
12	<a href="#">67F-82361-00</a> Clamp, cord	<a href="#">Buy now</a>
13	<a href="#">67F-82362-00</a> Clamp, cord 2	<a href="#">Buy now</a>
14	<a href="#">68V-81960-00</a> Rectifier & regulator assembly	<a href="#">Buy now</a>
18	<a href="#">97095-06020</a> Bolt(7u8)	<a href="#">Buy now</a>



D6

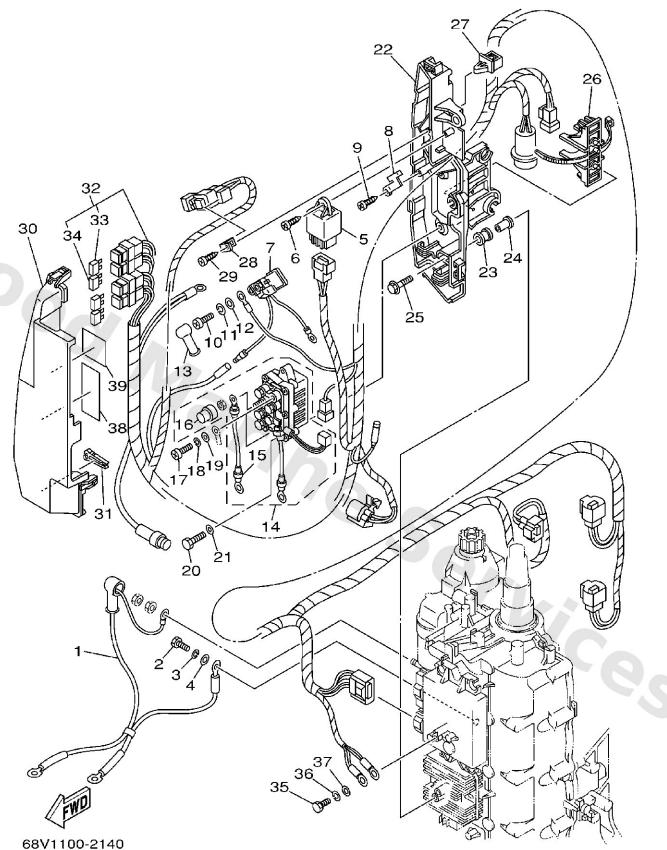
Ref	Part	
1	<a href="#">68V-82105-00</a> Battery cable	<a href="#">Buy now</a>
2	<a href="#">97013-06020</a> Bolt(62y)	<a href="#">Buy now</a>
3	<a href="#">92903-06100</a> Washer(6a1)	<a href="#">Buy now</a>
4	<a href="#">92903-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
5	<a href="#">68V-81950-00</a> Relay assembly	<a href="#">Buy now</a>
6	<a href="#">97780-60625</a> Screw, tapping(65j)	<a href="#">Buy now</a>
7	<a href="#">68V-8194A-00</a> Relay	<a href="#">Buy now</a>
8	<a href="#">68V-81953-00</a> Stay, relay	<a href="#">Buy now</a>
9	<a href="#">97780-60620</a> Screw, tapping(6k8)	<a href="#">Buy now</a>
10	<a href="#">97880-06010</a> Screw pan head	<a href="#">Buy now</a>
11	<a href="#">92990-06100</a> Washer(6a1)	<a href="#">Buy now</a>
12	<a href="#">92990-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
13	<a href="#">6G5-82119-00</a> Cover, lead wire	<a href="#">Buy now</a>
14	<a href="#">68V-8195B-00</a> Relay assembly	<a href="#">Buy now</a>
15	<a href="#">68V-81949-00</a> Wire, lead	<a href="#">Buy now</a>



D6

Ref	Part	
16	<a href="#">68V-82532-00</a> Cap	<a href="#">Buy now</a>
22	<a href="#">68V-81948-00</a> Brkt. Cover Set	<a href="#">Buy now</a>
23	<a href="#">6A0-82317-00</a> Damper, ignition coil	<a href="#">Buy now</a>
24	<a href="#">624-42542-00</a> Collar	<a href="#">Buy now</a>
25	<a href="#">90119-06M59</a> Bolt, with washer	<a href="#">Buy now</a>
26	<a href="#">68V-82594-00</a> Clamp	<a href="#">Buy now</a>
27	<a href="#">90464-12M58</a> Clamp	<a href="#">Buy now</a>
28	<a href="#">68V-85548-00</a> Holder	<a href="#">Buy now</a>
30	<a href="#">68V-81942-00</a> Cover	<a href="#">Buy now</a>
31	<a href="#">67F-2812A-00</a> Puller, fuse	<a href="#">Buy now</a>
32	<a href="#">68V-82590-10</a> Wire Harness assembly	<a href="#">Buy now</a>
33	<a href="#">67F-82151-00</a> Fuse	<a href="#">Buy now</a>
34	<a href="#">67F-82151-10</a> Fuse	<a href="#">Buy now</a>
35	<a href="#">97095-06020</a> Bolt(7u8)	<a href="#">Buy now</a>
36	<a href="#">92995-06100</a> Washer(6a1)	<a href="#">Buy now</a>

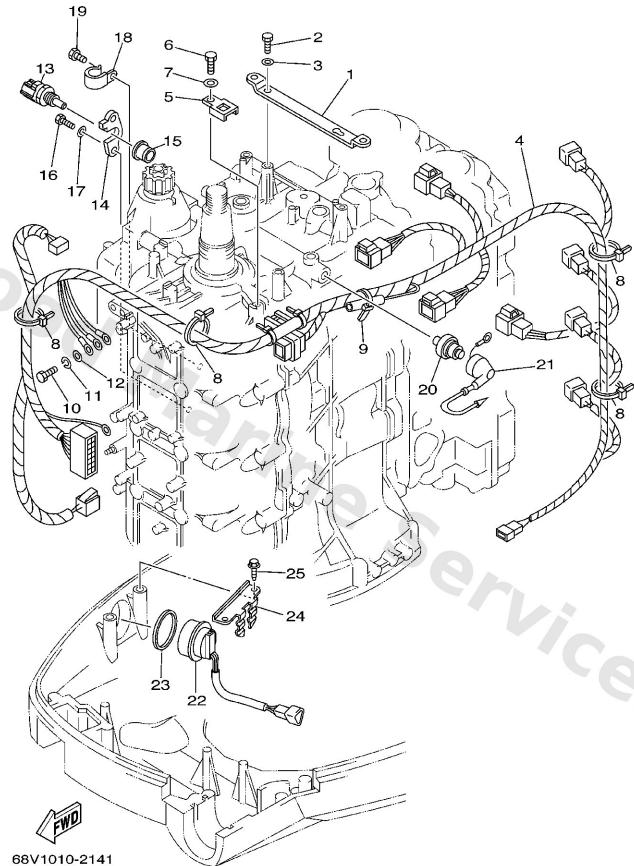
## Electrical 2



Ref	Part	
37	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
38	<a href="#">68V-81919-00</a> Graphic, regulator	<a href="#">Buy now</a>
39	<a href="#">68V-81919-10</a> Graphic, regulator	<a href="#">Buy now</a>

D6

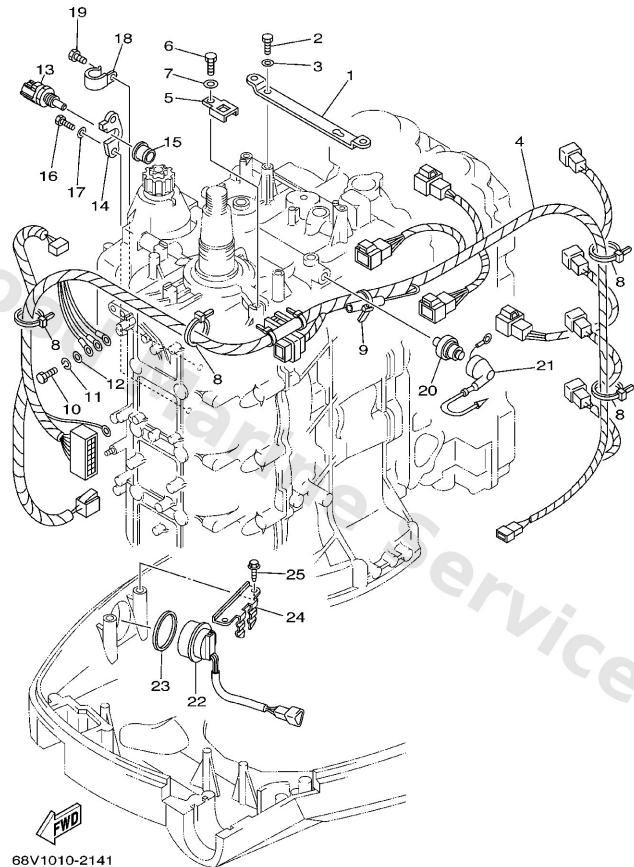
## Electrical 3



E1

Ref	Part	
1	<a href="#">67F-8132G-01</a> Plate	<a href="#">Buy now</a>
2	<a href="#">97095-06016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
3	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
4	<a href="#">68V-8259M-00</a> Wire harness assembly 2	<a href="#">Buy now</a>
5	<a href="#">68V-82588-00</a> Plate	<a href="#">Buy now</a>
6	<a href="#">97095-06012</a> Bolt(gh1)	<a href="#">Buy now</a>
8	<a href="#">90465-13M18</a> Clamp	<a href="#">Buy now</a>
9	<a href="#">90465-11M10</a> Clamp	<a href="#">Buy now</a>
10	<a href="#">97095-06020</a> Bolt(7u8)	<a href="#">Buy now</a>
11	<a href="#">92995-06100</a> Washer(6a1)	<a href="#">Buy now</a>
13	<a href="#">67F-85790-00</a> Thermosensor assembly	<a href="#">Buy now</a>
14	<a href="#">67F-85757-00</a> Retainer	<a href="#">Buy now</a>
15	<a href="#">68V-85753-00</a> Gasket, sender unit	<a href="#">Buy now</a>
18	<a href="#">90465-06M86</a> Clamp	<a href="#">Buy now</a>
19	<a href="#">97095-06010</a> Bolt	<a href="#">Buy now</a>

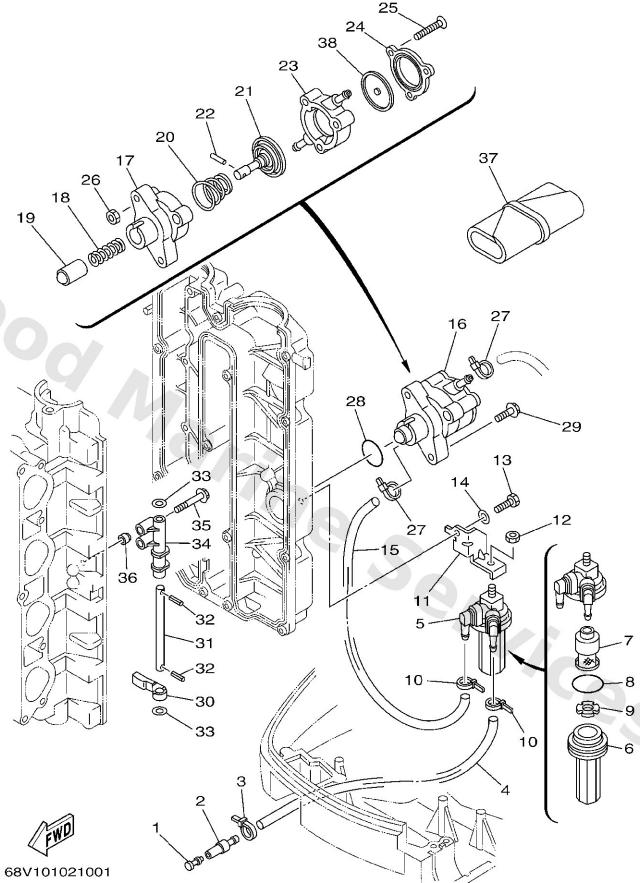
## Electrical 3



E1

Ref	Part	
20	<a href="#">68V-82504-00</a> Oil pressure switch assembly	<a href="#">Buy now</a>
21	<a href="#">68V-81315-00</a> Lead wire assembly	<a href="#">Buy now</a>
22	<a href="#">63D-82563-10</a> Trim & tilt switch assembly	<a href="#">Buy now</a>
23	<a href="#">6E5-82587-00</a> Gasket	<a href="#">Buy now</a>
24	<a href="#">67F-83614-00</a> Bracket	<a href="#">Buy now</a>
25	<a href="#">90109-06M86</a> Bolt	<a href="#">Buy now</a>

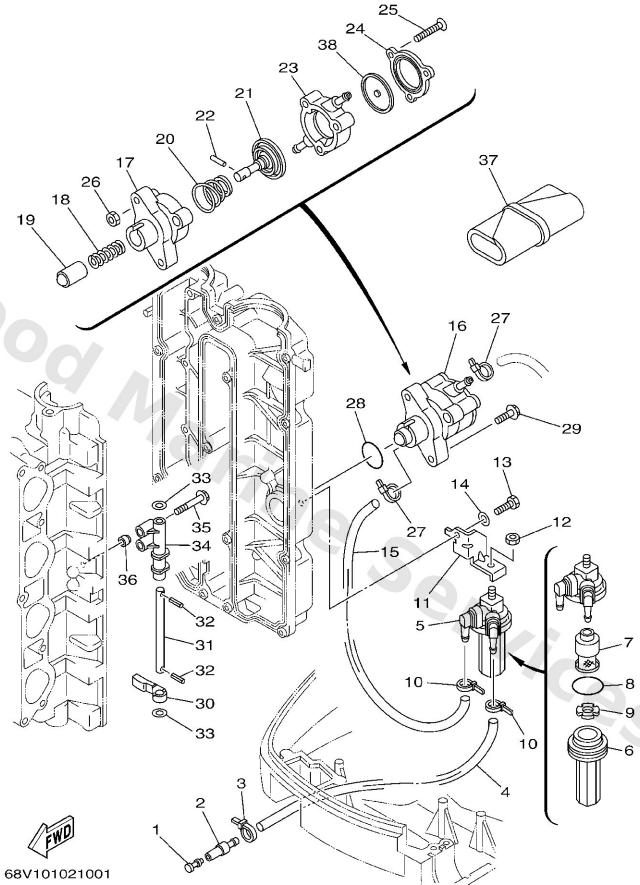
Fuel 1



C7

Ref	Part	
1	<a href="#">689-85547-00</a> Damper	<a href="#">Buy now</a>
2	<a href="#">6R3-24377-00</a> Pipe, joint 3	<a href="#">Buy now</a>
3	<a href="#">90465-11M10</a> Clamp	<a href="#">Buy now</a>
4	<a href="#">90445-13M27</a> Hose (I950)	<a href="#">Buy now</a>
5	<a href="#">68V-24560-01</a> Filter assembly	<a href="#">Buy now</a>
6	<a href="#">68V-24521-01</a> Cup, filter	<a href="#">Buy now</a>
7	<a href="#">68V-24563-00</a> Element, filter	<a href="#">Buy now</a>
8	<a href="#">93210-32738</a> O-ring(1wg)	<a href="#">Buy now</a>
9	<a href="#">68V-24469-01</a> Float, water level	<a href="#">Buy now</a>
11	<a href="#">68V-24566-00</a> Bracket Filter	<a href="#">Buy now</a>
12	<a href="#">95380-08600</a> Nut (661)	<a href="#">Buy now</a>
13	<a href="#">97095-06016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
14	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
15	<a href="#">90445-13M11</a> Pipe, fuel 1	<a href="#">Buy now</a>
16	<a href="#">68V-24410-00</a> Fuel pump assembly	<a href="#">Buy now</a>

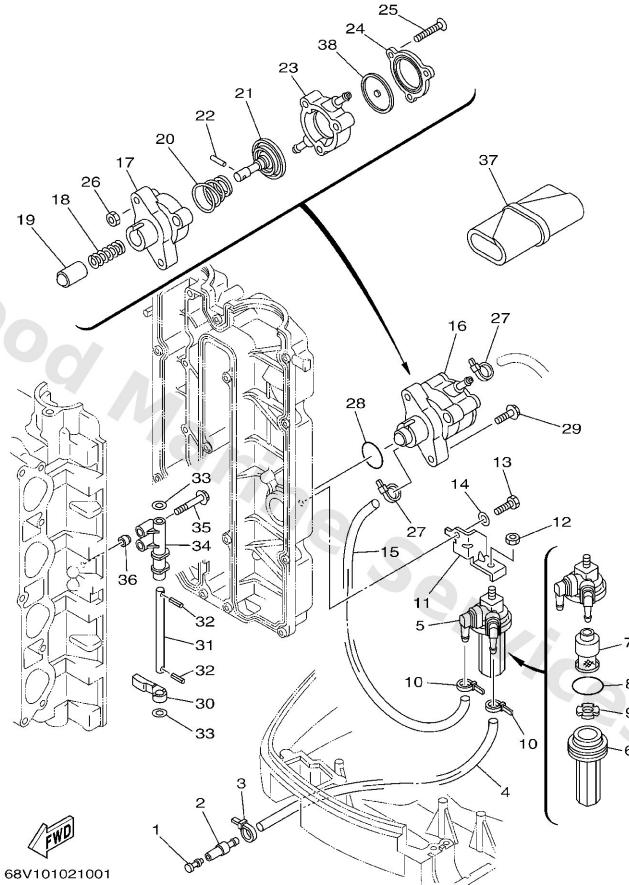
# Fuel 1



C7

Ref	Part	
17	<a href="#">68V-24412-00</a> Body 1	<a href="#">Buy now</a>
18	<a href="#">68V-24454-00</a> Spring	<a href="#">Buy now</a>
19	<a href="#">68V-13131-00</a> Plunger	<a href="#">Buy now</a>
20	<a href="#">68V-24423-00</a> Spring, diaphragm	<a href="#">Buy now</a>
21	<a href="#">68V-24411-00</a> Diaphragm	<a href="#">Buy now</a>
22	<a href="#">68V-24374-00</a> Pin	<a href="#">Buy now</a>
23	<a href="#">68V-24413-00</a> Body 2	<a href="#">Buy now</a>
24	<a href="#">68V-24414-00</a> Body 3	<a href="#">Buy now</a>
25	<a href="#">68V-24444-00</a> Screw	<a href="#">Buy now</a>
26	<a href="#">68V-24149-00</a> Nut	<a href="#">Buy now</a>
28	<a href="#">93210-30682</a> O-ring (371)	<a href="#">Buy now</a>
29	<a href="#">90119-06M83</a> Bolt, with washer	<a href="#">Buy now</a>
30	<a href="#">67F-24575-00</a> Lever, fuel change	<a href="#">Buy now</a>
31	<a href="#">68V-24495-00</a> Shaft	<a href="#">Buy now</a>
32	<a href="#">91609-25014</a> Pin, Spring	<a href="#">Buy now</a>

# Fuel 1

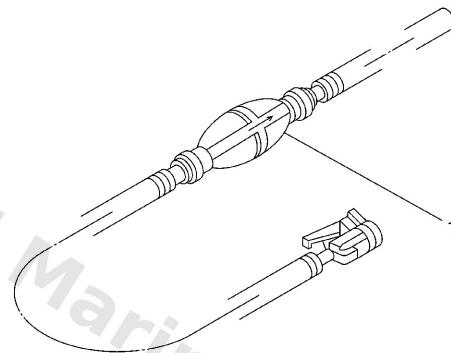


C7

Ref	Part	
33	<a href="#">90201-08M12</a> Washer plate (682)	<a href="#">Buy now</a>
34	<a href="#">67F-24491-00</a> Bracket, fuel pump	<a href="#">Buy now</a>
35	<a href="#">90119-07235</a> Bolt, with washer	<a href="#">Buy now</a>
36	<a href="#">91809-08006</a> Pin, dowel	<a href="#">Buy now</a>
37	<a href="#">67F-28100-00</a> Tool kit	<a href="#">Buy now</a>
38	<a href="#">4EB2314400</a> Seal, dust	<a href="#">Buy now</a>
38	<a href="#">68V2447110</a> Diaphragm	<a href="#">Buy now</a>

## Fuel 2

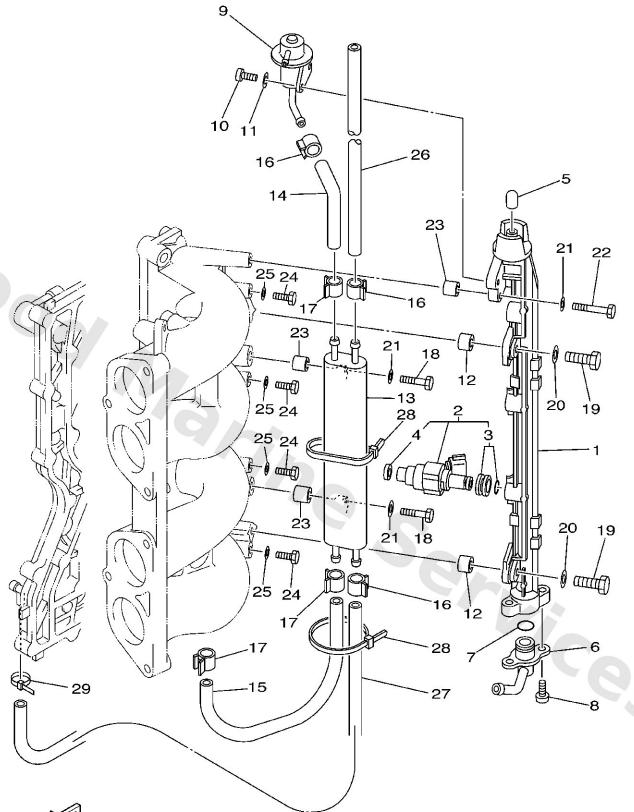
Ref	Part	
1	<a href="#">6YK-24306-42</a> Fuel pipe comp. 1 <b>AP</b>	<a href="#">Buy now</a>



68F0300-0140

**D2**

# Fuel Injection Nozzle

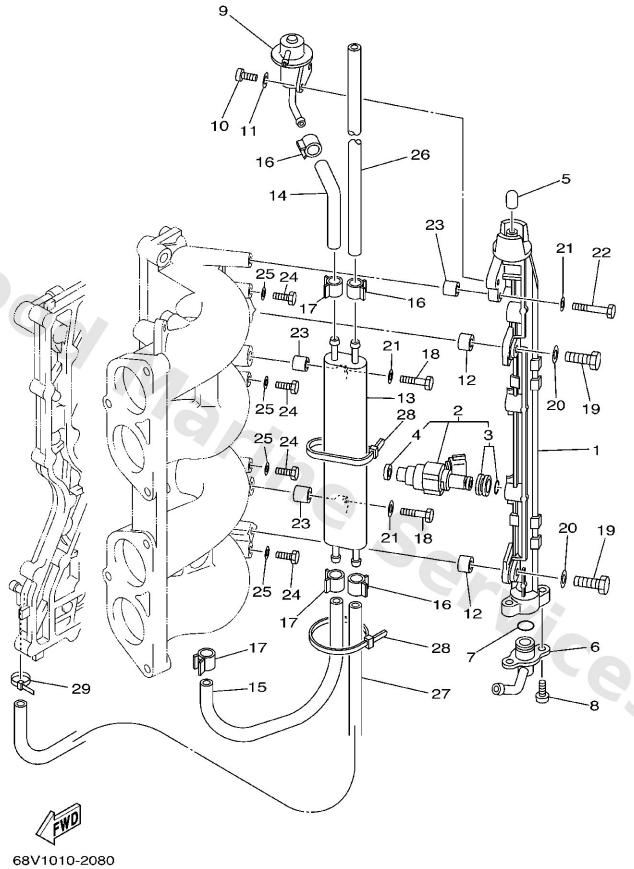


68V1010-2080

C3

Ref	Part	
1	<a href="#">68V-13160-00</a> Delivery pipe assembly 1	<a href="#">Buy now</a>
2	<a href="#">68V-8A360-00</a> Injector unit	<a href="#">Buy now</a>
3	<a href="#">68V-1410B-00</a> Packing kit	<a href="#">Buy now</a>
4	<a href="#">68V-13766-00</a> Rubber, injector	<a href="#">Buy now</a>
5	<a href="#">68V-14225-00</a> Cap	<a href="#">Buy now</a>
6	<a href="#">68V-13435-00</a> Nipple	<a href="#">Buy now</a>
7	<a href="#">68V-14397-00</a> O-ring	<a href="#">Buy now</a>
8	<a href="#">68V-81147-00</a> Screw 3	<a href="#">Buy now</a>
9	<a href="#">68V-13906-00</a> Regulator, pressure (with o-ri	<a href="#">Buy now</a>
10	<a href="#">68V-14565-00</a> Screw	<a href="#">Buy now</a>
11	<a href="#">68V-14356-00</a> Washer, spring	<a href="#">Buy now</a>
12	<a href="#">68V-14264-00</a> Collar	<a href="#">Buy now</a>
13	<a href="#">68V-21841-00</a> Cooler	<a href="#">Buy now</a>
14	<a href="#">68V-13971-00</a> Pipe Fuel 1	<a href="#">Buy now</a>
15	<a href="#">68V-13972-00</a> Pipe, fuel 2	<a href="#">Buy now</a>

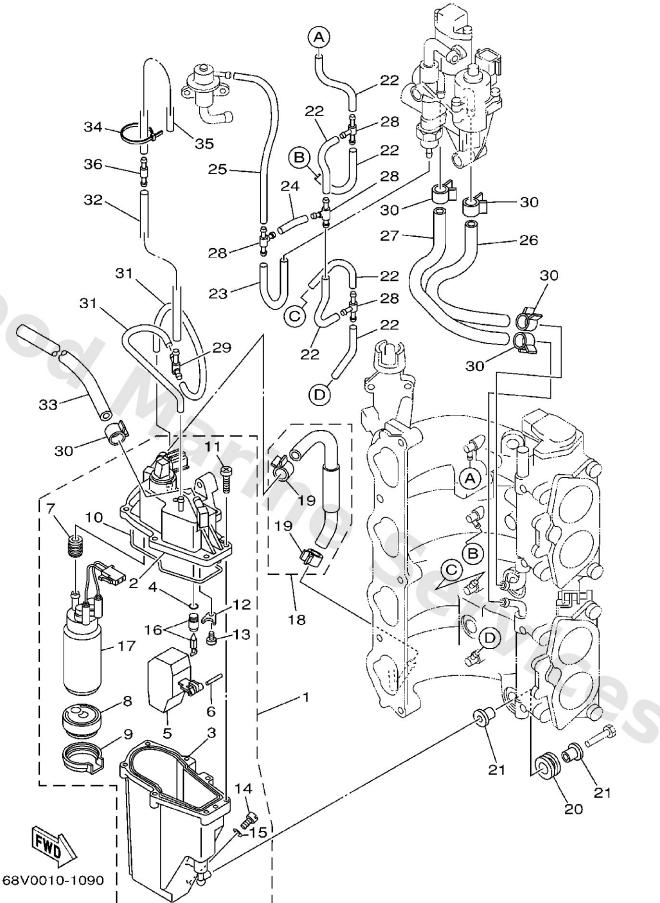
# Fuel Injection Nozzle



C3

Ref	Part	
16	<a href="#">68V-24519-00</a> Clip	<a href="#">Buy now</a>
17	<a href="#">68V-2411M-00</a> Clip	<a href="#">Buy now</a>
18	<a href="#">68V-14777-00</a> Bolt	<a href="#">Buy now</a>
19	<a href="#">68V-14428-00</a> Bolt	<a href="#">Buy now</a>
20	<a href="#">68V-14475-00</a> Washer	<a href="#">Buy now</a>
21	<a href="#">68V-14357-00</a> Washer, plain	<a href="#">Buy now</a>
22	<a href="#">68V-14446-00</a> Bolt	<a href="#">Buy now</a>
23	<a href="#">68V-14265-00</a> Collar	<a href="#">Buy now</a>
24	<a href="#">97095-06010</a> Bolt	<a href="#">Buy now</a>
25	<a href="#">90430-06014</a> Gasket 256113960000	<a href="#">Buy now</a>
26	<a href="#">68V-2247A-00</a> Hose 1	<a href="#">Buy now</a>
27	<a href="#">68V-2247B-00</a> Hose 2	<a href="#">Buy now</a>
28	<a href="#">68V-2481H-00</a> Clamp	<a href="#">Buy now</a>
29	<a href="#">90465-11M10</a> Clamp	<a href="#">Buy now</a>

## Fuel Injection Pump

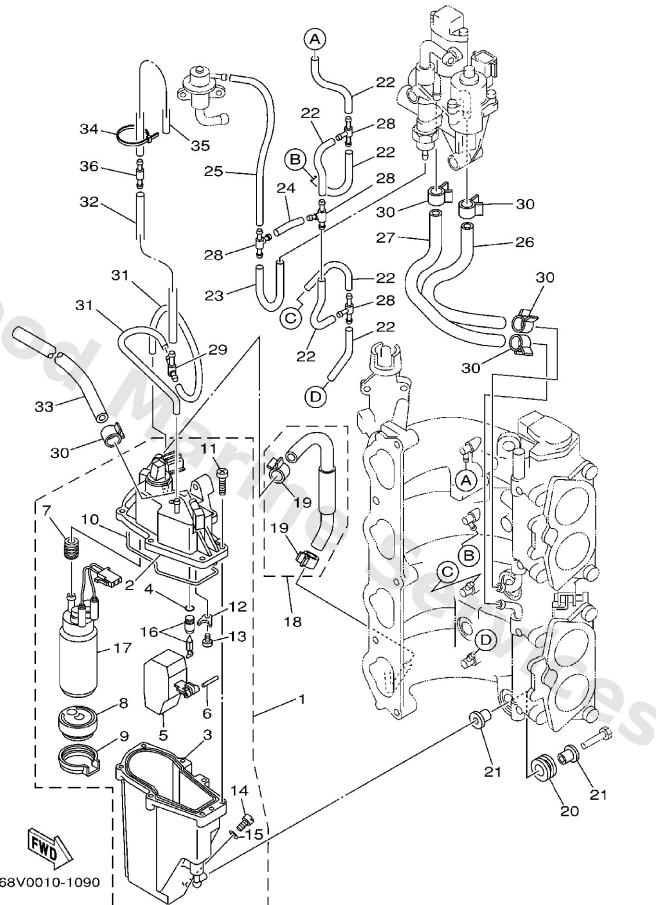


---

C5

Ref	Part	
1	<a href="#">68V-14180-01</a> Float chamber assembly	<a href="#">Buy now</a>
2	<a href="#">68V-14182-01</a> Cover, float chamber	<a href="#">Buy now</a>
3	<a href="#">68V-14181-00</a> Body, float chamber 1	<a href="#">Buy now</a>
4	<a href="#">68V-13769-00</a> O-ring	<a href="#">Buy now</a>
5	<a href="#">68V-14985-00</a> Float	<a href="#">Buy now</a>
6	<a href="#">68V-14386-00</a> Pin, float	<a href="#">Buy now</a>
7	<a href="#">68V-13781-00</a> Damper, pump	<a href="#">Buy now</a>
8	<a href="#">68V-13915-00</a> Filter	<a href="#">Buy now</a>
9	<a href="#">68V-13784-00</a> Cover, pump	<a href="#">Buy now</a>
10	<a href="#">68V-14984-00</a> Gasket, float chamber	<a href="#">Buy now</a>
11	<a href="#">68V-14567-00</a> Screw	<a href="#">Buy now</a>
12	<a href="#">68V-14255-00</a> Plate, valve seat	<a href="#">Buy now</a>
13	<a href="#">68V-14592-00</a> Screw	<a href="#">Buy now</a>
14	<a href="#">68V-14191-00</a> Plug, drain	<a href="#">Buy now</a>
15	<a href="#">68V-14126-00</a> Washer	<a href="#">Buy now</a>

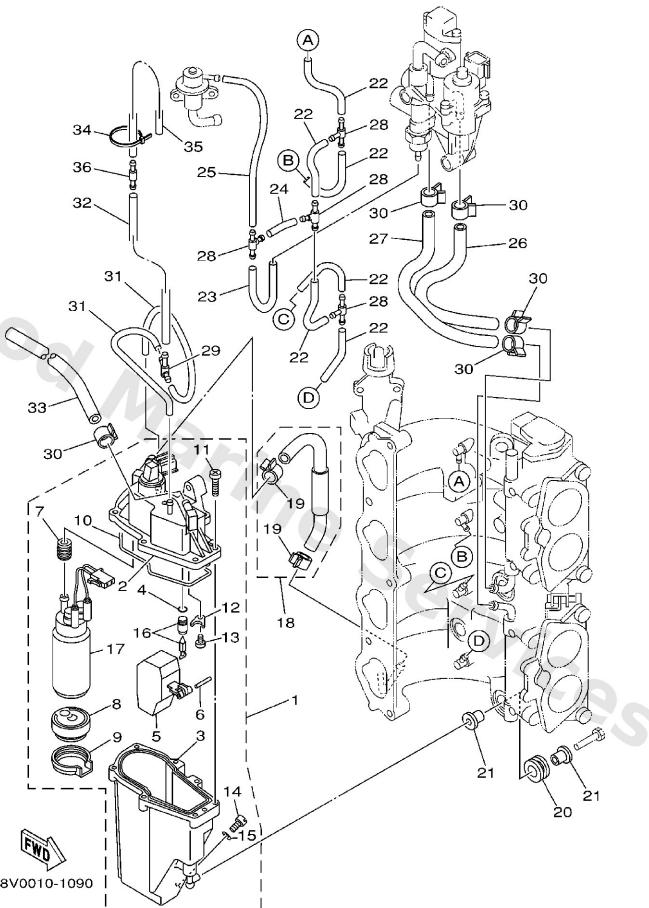
# Fuel Injection Pump



**C5**

Ref	Part	
16	<a href="#">68V-14546-00</a> Valve, needle	<a href="#">Buy now</a>
17	<a href="#">68V-13907-00</a> Fuel pump comp.	<a href="#">Buy now</a>
18	<a href="#">68V-14807-00</a> Hose comp.	<a href="#">Buy now</a>
19	<a href="#">68V-24387-00</a> Clip	<a href="#">Buy now</a>
20	<a href="#">68V-13593-00</a> Damper	<a href="#">Buy now</a>
21	<a href="#">68V-13716-00</a> Collar	<a href="#">Buy now</a>
22	<a href="#">68V-13542-00</a> Hose, vacuum sensing 1	<a href="#">Buy now</a>
23	<a href="#">68V-13533-00</a> Hose, vacuum sensing 4	<a href="#">Buy now</a>
24	<a href="#">68V-13544-00</a> Hose Vacuum Sensing 2	<a href="#">Buy now</a>
25	<a href="#">68V-13532-00</a> Hose, vacuum sensing 3	<a href="#">Buy now</a>
26	<a href="#">68V-13545-00</a> Hose 1	<a href="#">Buy now</a>
27	<a href="#">68V-13546-00</a> Hose 2	<a href="#">Buy now</a>
28	<a href="#">68V-24377-00</a> Pipe, joint 1	<a href="#">Buy now</a>
29	<a href="#">68V-24379-00</a> Pipe, joint 4	<a href="#">Buy now</a>
30	<a href="#">68V-13577-00</a> Clip	<a href="#">Buy now</a>

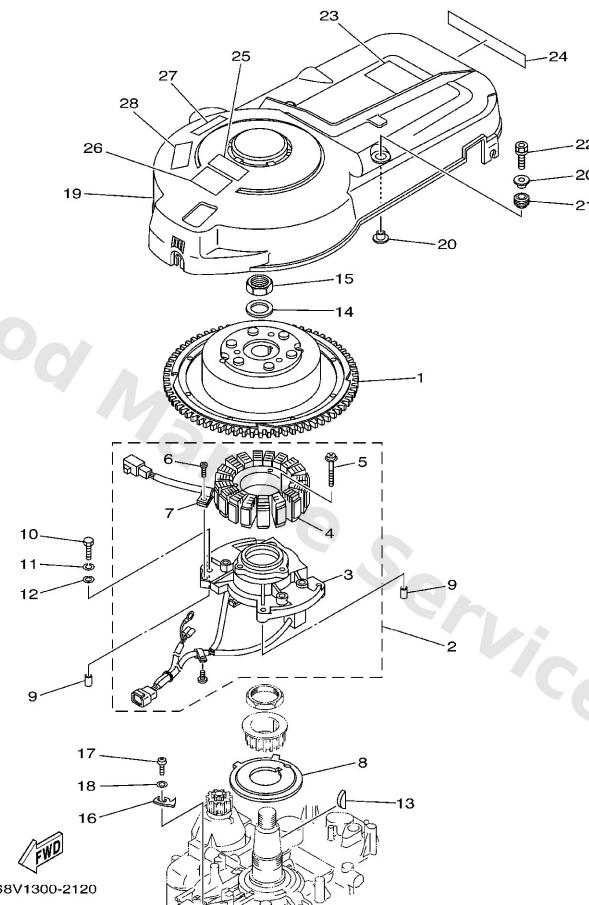
# Fuel Injection Pump



Ref	Part	
31	<a href="#">68V-13534-00</a> Hose, vacuum sensing 5	<a href="#">Buy now</a>
32	<a href="#">68V-13547-01</a> Hose 3	<a href="#">Buy now</a>
33	<a href="#">68V-14294-00</a> Hose	<a href="#">Buy now</a>
34	<a href="#">68V-2481H-00</a> Clamp	<a href="#">Buy now</a>
35	<a href="#">68V-13535-00</a> Hose, vacuum sensing 5	<a href="#">Buy now</a>
36	<a href="#">68V-13490-01</a> Relief Valve assembly	<a href="#">Buy now</a>

**C5**

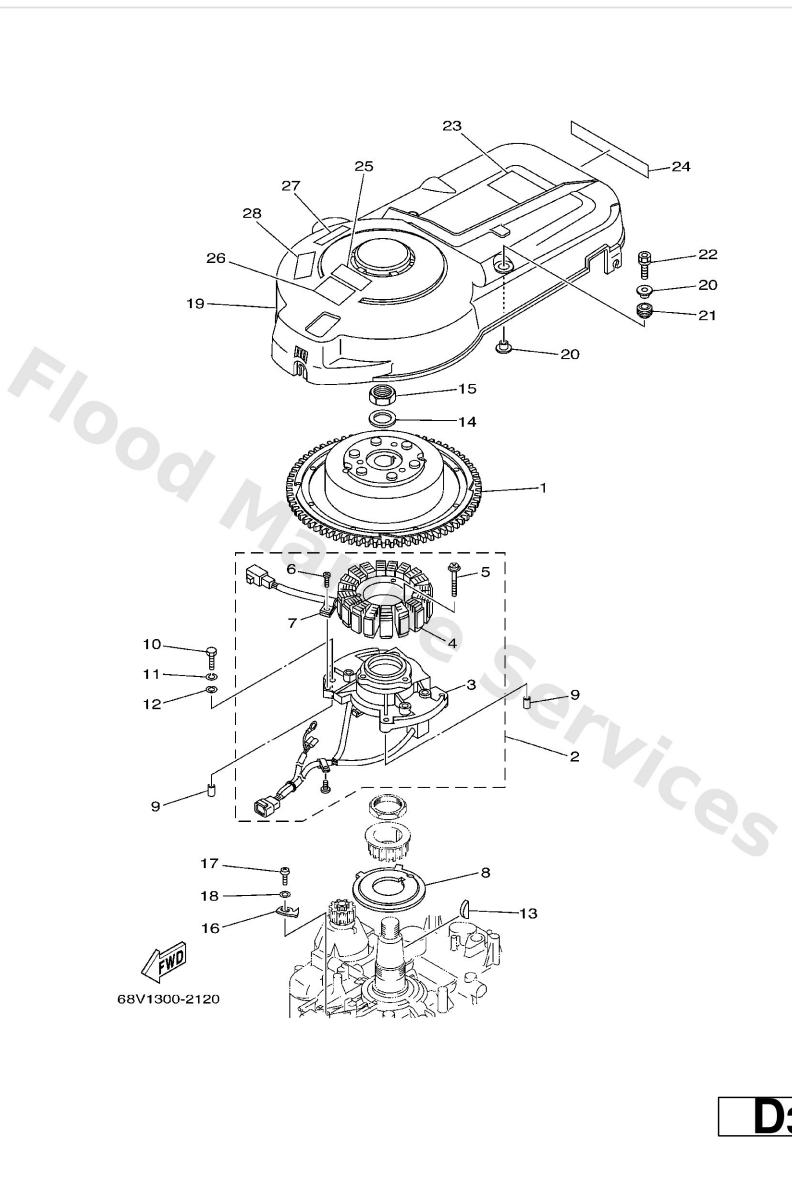
# Generator



D3

Ref	Part	
1	<a href="#">68V-81450-00</a> Rotor assembly	<a href="#">Buy now</a>
2	<a href="#">68V-81460-00</a> Base assembly	<a href="#">Buy now</a>
3	<a href="#">68V-85580-00</a> Coil, pulser	<a href="#">Buy now</a>
4	<a href="#">68V-81410-00</a> Stator assembly	<a href="#">Buy now</a>
5	<a href="#">63D-81345-20</a> Screw, pan	<a href="#">Buy now</a>
6	<a href="#">97607-04112</a> Screw, pan head	<a href="#">Buy now</a>
7	<a href="#">445-81328-20</a> Clamp, read	<a href="#">Buy now</a>
8	<a href="#">68V-81673-00</a> Rotor	<a href="#">Buy now</a>
9	<a href="#">99530-08012</a> Pin, dowel(6g8)	<a href="#">Buy now</a>
10	<a href="#">97095-06030</a> Bolt(jf7)	<a href="#">Buy now</a>
11	<a href="#">92995-06100</a> Washer(6a1)	<a href="#">Buy now</a>
12	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
13	<a href="#">90280-04M08</a> Key, woodruff	<a href="#">Buy now</a>
14	<a href="#">90201-25M02</a> Washer, plate(61a)	<a href="#">Buy now</a>
15	<a href="#">90170-24M22</a> Nut(61a)	<a href="#">Buy now</a>

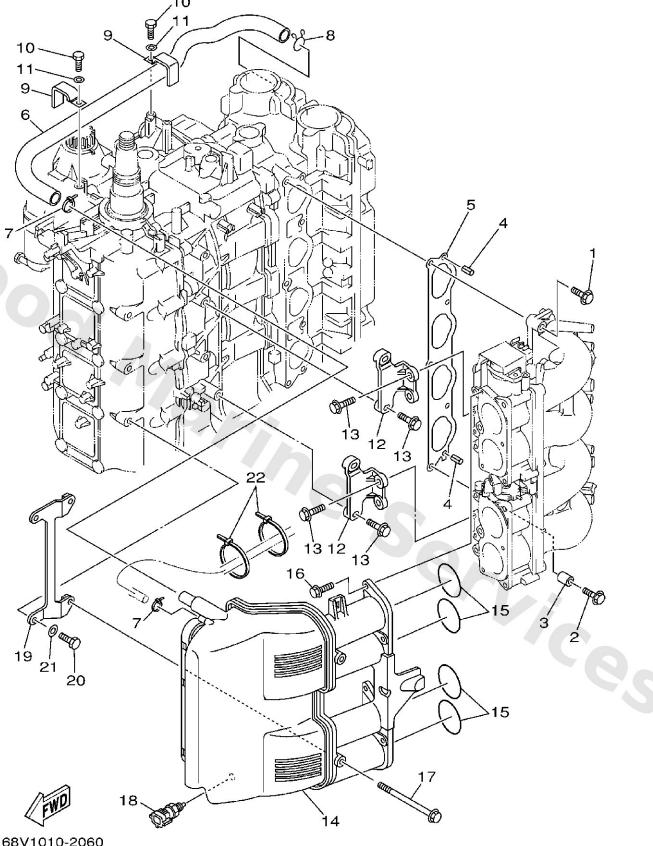
# Generator



Ref	Part	
16	<a href="#">67F-81332-00</a> Plate, timing	<a href="#">Buy now</a>
17	<a href="#">97885-06010</a> Screw pan head	<a href="#">Buy now</a>
19	<a href="#">67F-81337-01</a> Cover, flywheel	<a href="#">Buy now</a>
20	<a href="#">90387-06M71</a> Collar (6g8)	<a href="#">Buy now</a>
21	<a href="#">90480-15M31</a> Grommet (6g1)	<a href="#">Buy now</a>
22	<a href="#">90119-06M92</a> Bolt, with washer	<a href="#">Buy now</a>
23	<a href="#">67F-12138-60</a> Mark Caution	<a href="#">Buy now</a>
24	<a href="#">67F-13437-60</a> Mark, Caution	<a href="#">Buy now</a>
25	<a href="#">6A1-83625-41</a> Mark 5	<a href="#">Buy now</a>
26	<a href="#">6A1-83625-51</a> Mark 5	<a href="#">Buy now</a>
27	<a href="#">6K1-83623-41</a> Mark 3	<a href="#">Buy now</a>
28	<a href="#">6K1-83623-50</a> Mark 3	<a href="#">Buy now</a>

D3

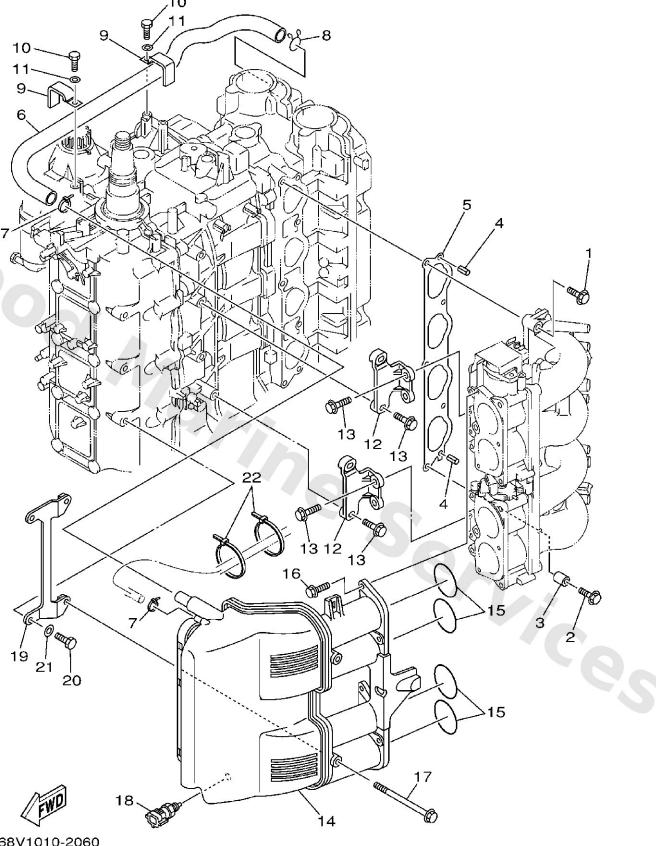
# Intake 1



**B7**

Ref	Part	
1	<a href="#">97575-08540</a> Bolt, hexagon w/w deep recess	<a href="#">Buy now</a>
2	<a href="#">90119-08M68</a> Bolt, with washer	<a href="#">Buy now</a>
3	<a href="#">90387-08M32</a> Collar	<a href="#">Buy now</a>
4	<a href="#">91690-50014</a> Pin, spring (647)	<a href="#">Buy now</a>
5	<a href="#">68V-13645-00</a> Gasket, manifold 1	<a href="#">Buy now</a>
6	<a href="#">67F-15373-00</a> Pipe, breather	<a href="#">Buy now</a>
7	<a href="#">90465-11M10</a> Clamp	<a href="#">Buy now</a>
8	<a href="#">90467-20M15</a> Clip	<a href="#">Buy now</a>
9	<a href="#">90465-12M03</a> Clamp, cord (688)	<a href="#">Buy now</a>
10	<a href="#">97095-06012</a> Bolt(gh1)	<a href="#">Buy now</a>
11	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
12	<a href="#">68V-14291-00-94</a> Bracket 1	<a href="#">Buy now</a>
13	<a href="#">90119-06M49</a> Bolt, with washer	<a href="#">Buy now</a>
14	<a href="#">68V-14440-00</a> Silencer assembly Intake	<a href="#">Buy now</a>
15	<a href="#">93210-48MJ9</a> O-ring	<a href="#">Buy now</a>

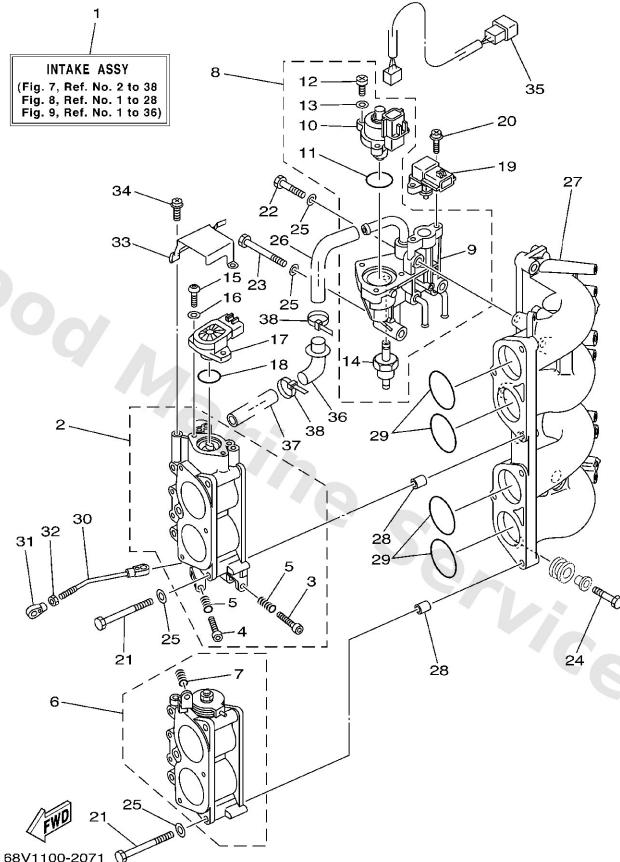
## Intake 1



Ref	Part	
16	<a href="#">90119-06M82</a> Bolt, with washer	<a href="#">Buy now</a>
17	<a href="#">90119-06ME1</a> Bolt, with washer	<a href="#">Buy now</a>
18	<a href="#">65L-85886-00</a> Thermosensor	<a href="#">Buy now</a>
19	<a href="#">68V-14292-00</a> Bracket 2	<a href="#">Buy now</a>
20	<a href="#">97095-08020</a> Bolt, hexagon	<a href="#">Buy now</a>
21	<a href="#">92995-08600</a> Washer, plain (663)	<a href="#">Buy now</a>
22	<a href="#">90465-13M18</a> Clamp	<a href="#">Buy now</a>

B7

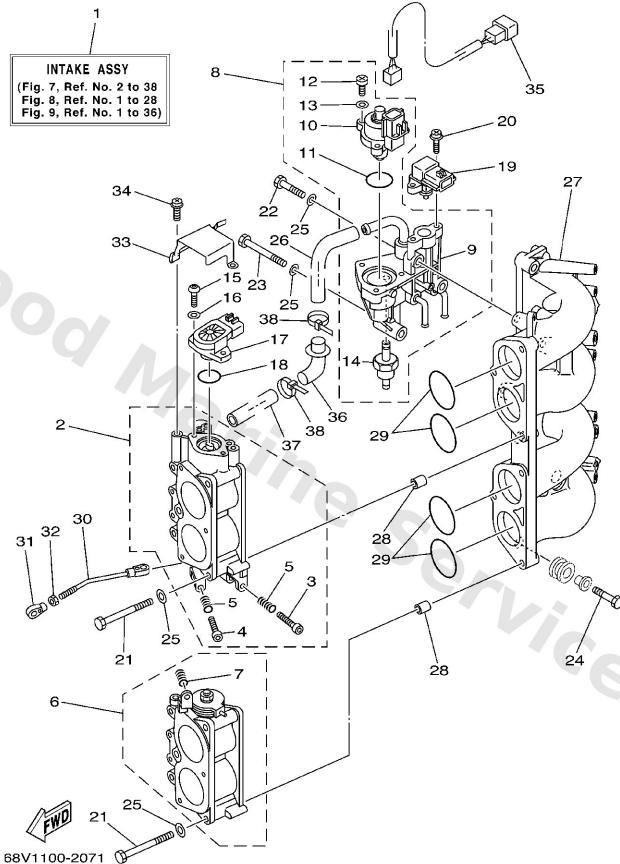
## Intake 2



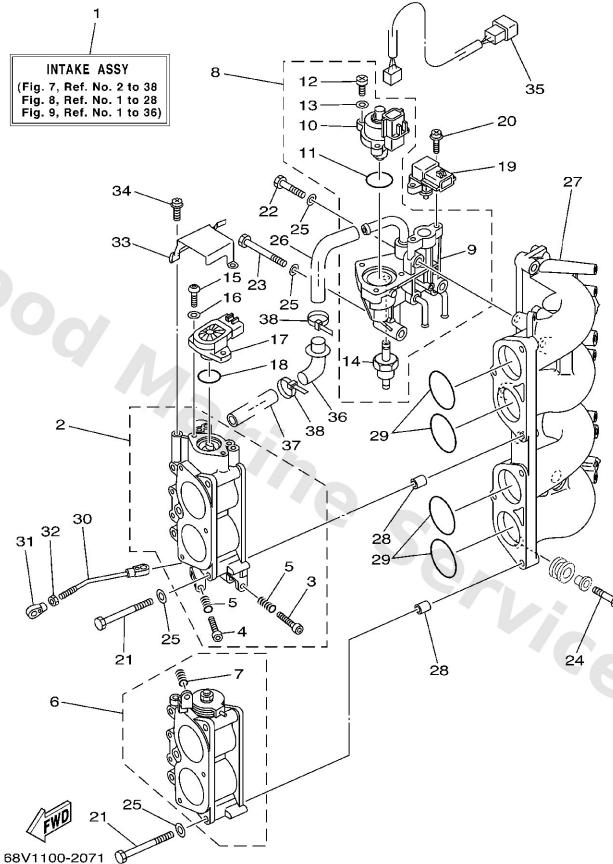
**C1**

Ref	Part	
1	<a href="#">68V-14200-02</a> Intake assembly	<a href="#">Buy now</a>
2	<a href="#">68V-13751-01</a> Body, Throttle 1	<a href="#">Buy now</a>
3	<a href="#">68V-14323-00</a> Screw, air adjusting	<a href="#">Buy now</a>
4	<a href="#">68V-14321-00</a> Screw, throttle	<a href="#">Buy now</a>
5	<a href="#">68V-14331-00</a> Spring, throttle valve	<a href="#">Buy now</a>
6	<a href="#">68V-13752-01</a> Body, throttle 2	<a href="#">Buy now</a>
8	<a href="#">68V-13105-00</a> Control valve assembly	<a href="#">Buy now</a>
9	<a href="#">68V-14960-00</a> Body assembly	<a href="#">Buy now</a>
10	<a href="#">68V-1312A-00</a> Valve, control	<a href="#">Buy now</a>
11	<a href="#">68V-13473-00</a> O-ring	<a href="#">Buy now</a>
12	<a href="#">68V-81146-00</a> Screw 2	<a href="#">Buy now</a>
13	<a href="#">68V-81162-00</a> Washer Plain	<a href="#">Buy now</a>
14	<a href="#">68V-14511-00</a> Filter assembly	<a href="#">Buy now</a>
15	<a href="#">68V-81145-00</a> Screw 1	<a href="#">Buy now</a>
17	<a href="#">68V-85885-00</a> Throttle sensor assembly	<a href="#">Buy now</a>

## Intake 2



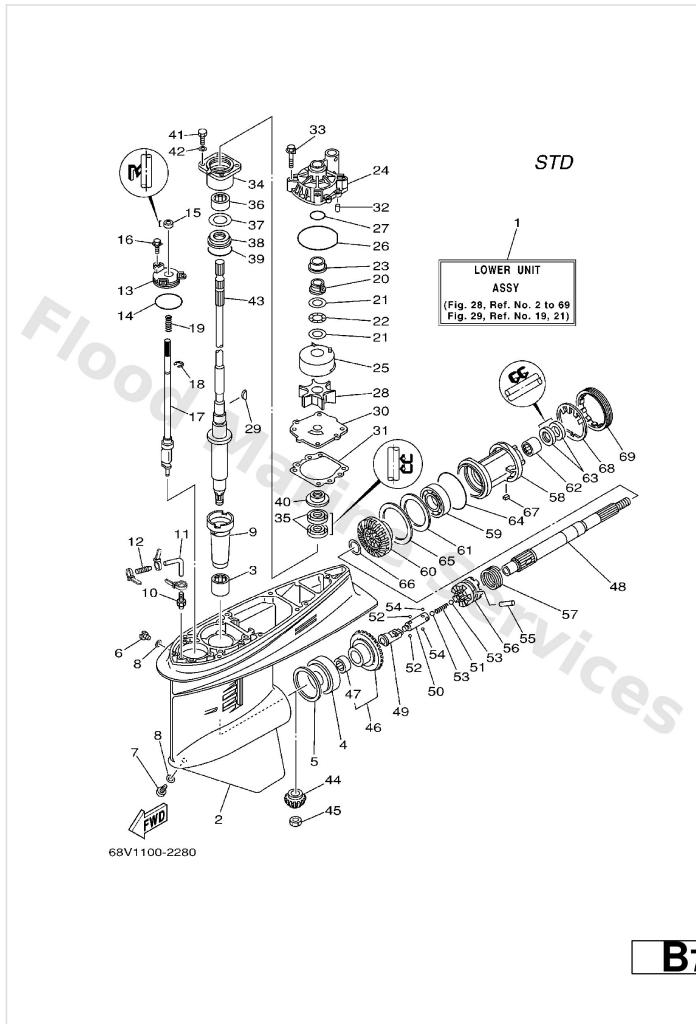
## Intake 2



**C1**

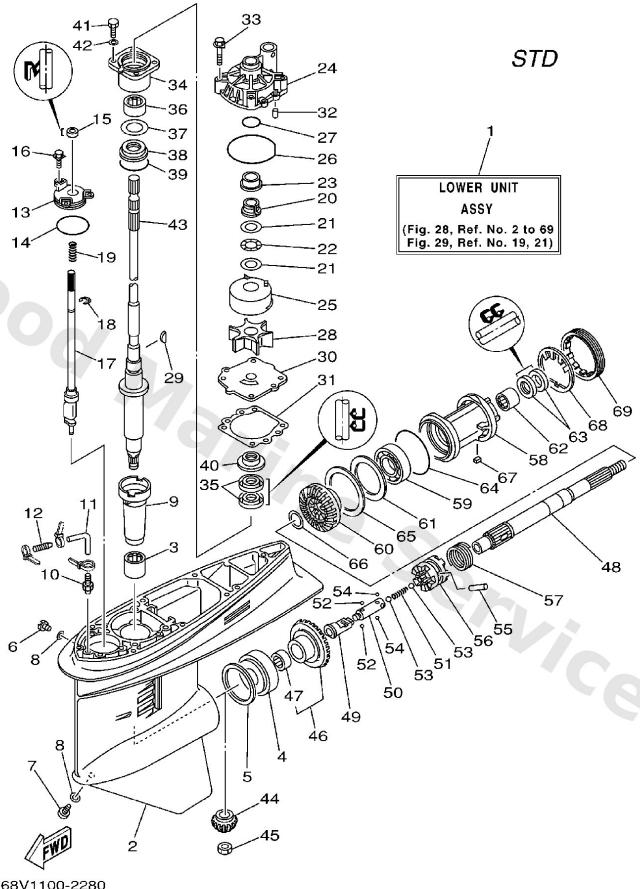
Ref	Part	
33	<a href="#">68V-1441L-00</a> Bracket 1	<a href="#">Buy now</a>
35	<a href="#">68V-8259N-00</a> Wire Harness assembly 3	<a href="#">Buy now</a>
36	<a href="#">68V-14453-00</a> Joint, air cleaner 1	<a href="#">Buy now</a>
37	<a href="#">68V-1441J-00</a> Pipe, silencer	<a href="#">Buy now</a>
38	<a href="#">68V-2417H-00</a> Clamp 1	<a href="#">Buy now</a>

# Lower Casing. Drive 1



Ref	Part	
1	<a href="#">68V-45300-11-8D</a> Lower unit assembly <b>L</b>	<a href="#">Buy now</a>
1	<a href="#">68V-45300-31-8D</a> Lower unit assembly <b>X</b>	<a href="#">Buy now</a>
2	<a href="#">6E5-45301-04-8D</a> Casing, lower	<a href="#">Buy now</a>
3	<a href="#">93315-628U9</a> Brg,cyl-cal roller (6e5)	<a href="#">Buy now</a>
4	<a href="#">93332-000U7</a> Brg,tapered roller 76mm (6e5)	<a href="#">Buy now</a>
5	<a href="#">6E5-45567-01-10</a> Shim (t:0.10mm) <b>UR</b>	<a href="#">Buy now</a>
5	<a href="#">6E5-45567-01-12</a> Shim (t:0.12mm) <b>UR</b>	<a href="#">Buy now</a>
5	<a href="#">6E5-45567-01-15</a> Shim (t:0.15mm) <b>UR</b>	<a href="#">Buy now</a>
5	<a href="#">6E5-45567-01-18</a> Shim (t:0.18mm) <b>UR</b>	<a href="#">Buy now</a>
5	<a href="#">6E5-45567-01-30</a> Shim (t:0.30mm) <b>UR</b>	<a href="#">Buy now</a>
5	<a href="#">6E5-45567-01-40</a> Shim (t:0.40mm) <b>UR</b>	<a href="#">Buy now</a>
5	<a href="#">6E5-45567-01-50</a> Shim (t:0.50mm) <b>UR</b>	<a href="#">Buy now</a>
6	<a href="#">90340-08002</a> Plug, straight screw	<a href="#">Buy now</a>
7	<a href="#">688-45341-10</a> Plug, drain	<a href="#">Buy now</a>
8	<a href="#">90430-08020</a> Gasket	<a href="#">Buy now</a>

# Lower Casing. Drive 1

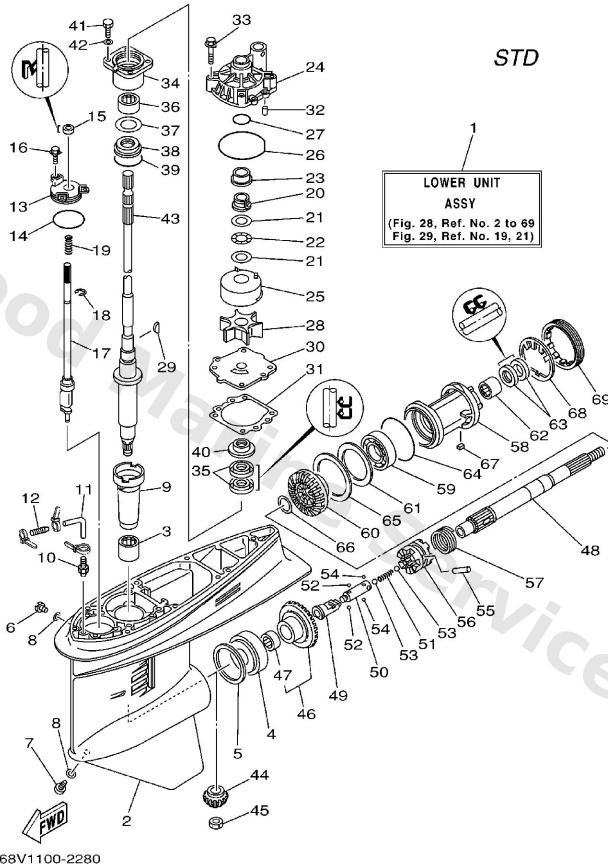


68V1100-2280

B7

Ref	Part	
9	<a href="#">6E5-45536-00</a> Sleeve, drive shaft	<a href="#">Buy now</a>
10	<a href="#">6E5-45378-00</a> Nipple, hose	<a href="#">Buy now</a>
11	<a href="#">90445-07ME8</a> Hose (I250) L	<a href="#">Buy now</a>
11	<a href="#">90445-07ME9</a> Hose (I250) X	<a href="#">Buy now</a>
12	<a href="#">6E5-83558-10</a> End, nipple	<a href="#">Buy now</a>
13	<a href="#">6E5-45321-00</a> Plate	<a href="#">Buy now</a>
14	<a href="#">93210-58144</a> O-ring(47x)	<a href="#">Buy now</a>
15	<a href="#">93106-09014</a> Oil seal	<a href="#">Buy now</a>
16	<a href="#">90119-06M10</a> Bolt, with washer	<a href="#">Buy now</a>
17	<a href="#">6L6-44150-01</a> Shift cam assembly	<a href="#">Buy now</a>
18	<a href="#">99001-08600</a> Circlip(2r6)	<a href="#">Buy now</a>
19	<a href="#">90501-11M10</a> Spring, compression (663)	<a href="#">Buy now</a>
20	<a href="#">61A-45538-00</a> Spacer, 1	<a href="#">Buy now</a>
21	<a href="#">90201-22M01</a> Washer, plate(61a)	<a href="#">Buy now</a>
22	<a href="#">90206-22M19</a> Washer, wave(61a)	<a href="#">Buy now</a>

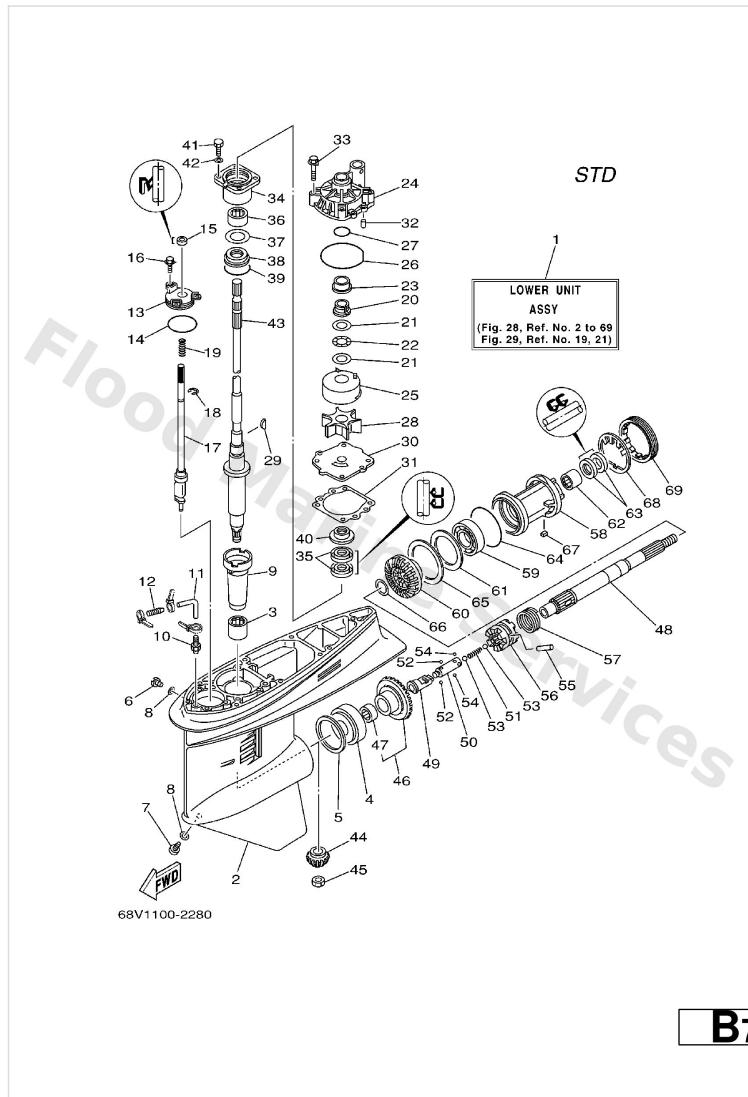
# Lower Casing. Drive 1



B7

Ref	Part	
23	<a href="#">61A-45527-00</a> Collar, drive shaft	<a href="#">Buy now</a>
24	<a href="#">61A-44311-01</a> Housing, water pump	<a href="#">Buy now</a>
25	<a href="#">61A-44322-02</a> Insert, cartridge	<a href="#">Buy now</a>
26	<a href="#">93210-86M38</a> O-ring (6e5)	<a href="#">Buy now</a>
27	<a href="#">93210-37160</a> O-ring (6g8)	<a href="#">Buy now</a>
28	<a href="#">6E5-44352-01</a> Impeller	<a href="#">Buy now</a>
29	<a href="#">90280-04M05</a> Key, woodruff (6e5)	<a href="#">Buy now</a>
30	<a href="#">68V-44323-00</a> Outer plate, cartridge	<a href="#">Buy now</a>
31	<a href="#">6E5-44315-A0</a> Gasket,water pump	<a href="#">Buy now</a>
32	<a href="#">93606-12019</a> Pin, dowel (614)	<a href="#">Buy now</a>
33	<a href="#">90119-08M14</a> Bolt, with washer	<a href="#">Buy now</a>
34	<a href="#">6E5-45331-00-94</a> Housing, bearing	<a href="#">Buy now</a>
35	<a href="#">93101-28M16</a> Oil seal (6e5)	<a href="#">Buy now</a>
36	<a href="#">93317-330U2</a> Bearing, cylindrical(6k0)	<a href="#">Buy now</a>
37	<a href="#">6E5-45587-01-10</a> Shim (t:0.10mm) UR	<a href="#">Buy now</a>

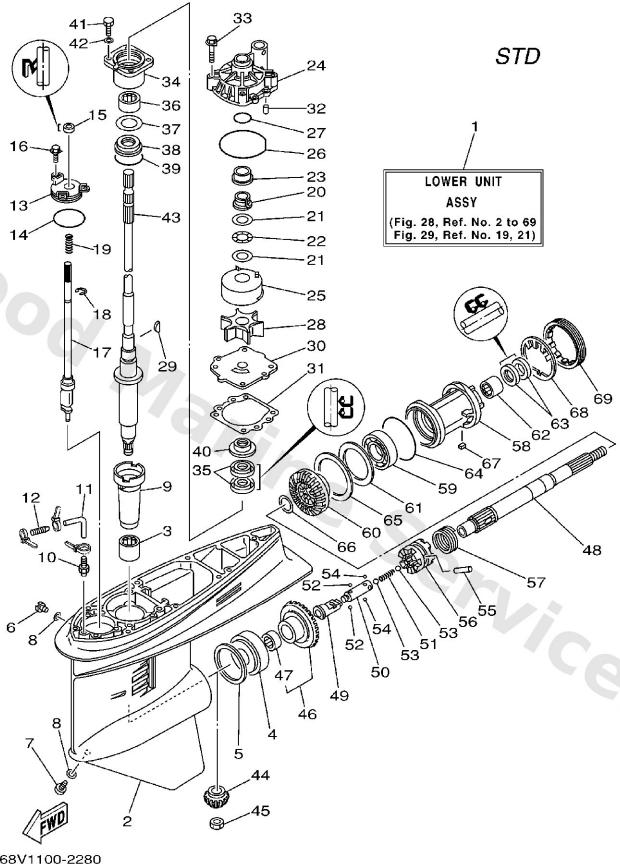
# Lower Casing. Drive 1



B7

Ref	Part	
37	<a href="#">6E5-45587-01-12</a> Shim (t:0.12mm) <b>UR</b>	<a href="#">Buy now</a>
37	<a href="#">6E5-45587-01-15</a> Shim (t:0.15mm) <b>UR</b>	<a href="#">Buy now</a>
37	<a href="#">6E5-45587-01-18</a> Shim (t:0.18mm) <b>UR</b>	<a href="#">Buy now</a>
37	<a href="#">6E5-45587-01-30</a> Shim (t:0.30mm) <b>UR</b>	<a href="#">Buy now</a>
37	<a href="#">6E5-45587-01-40</a> Shim (t:0.40mm) <b>UR</b>	<a href="#">Buy now</a>
37	<a href="#">6E5-45587-01-50</a> Shim (t:0.50mm) <b>UR</b>	<a href="#">Buy now</a>
38	<a href="#">93341-930V2</a> Bearing, thrust(64d)	<a href="#">Buy now</a>
39	<a href="#">93210-55M14</a> O-ring (70e)	<a href="#">Buy now</a>
40	<a href="#">6E5-45344-00</a> Cover, oil seal	<a href="#">Buy now</a>
41	<a href="#">97095-08025</a> Bolt (62g)	<a href="#">Buy now</a>
42	<a href="#">92995-08600</a> Washer, plain (663)	<a href="#">Buy now</a>
43	<a href="#">68V-45501-10</a> Drive shaft comp. <b>L</b>	<a href="#">Buy now</a>
43	<a href="#">68V-45501-30</a> Drive shaft comp. <b>X</b>	<a href="#">Buy now</a>
44	<a href="#">68V-45551-00</a> Pinion	<a href="#">Buy now</a>
45	<a href="#">90170-16M01</a> Nut, hexagon (688)	<a href="#">Buy now</a>

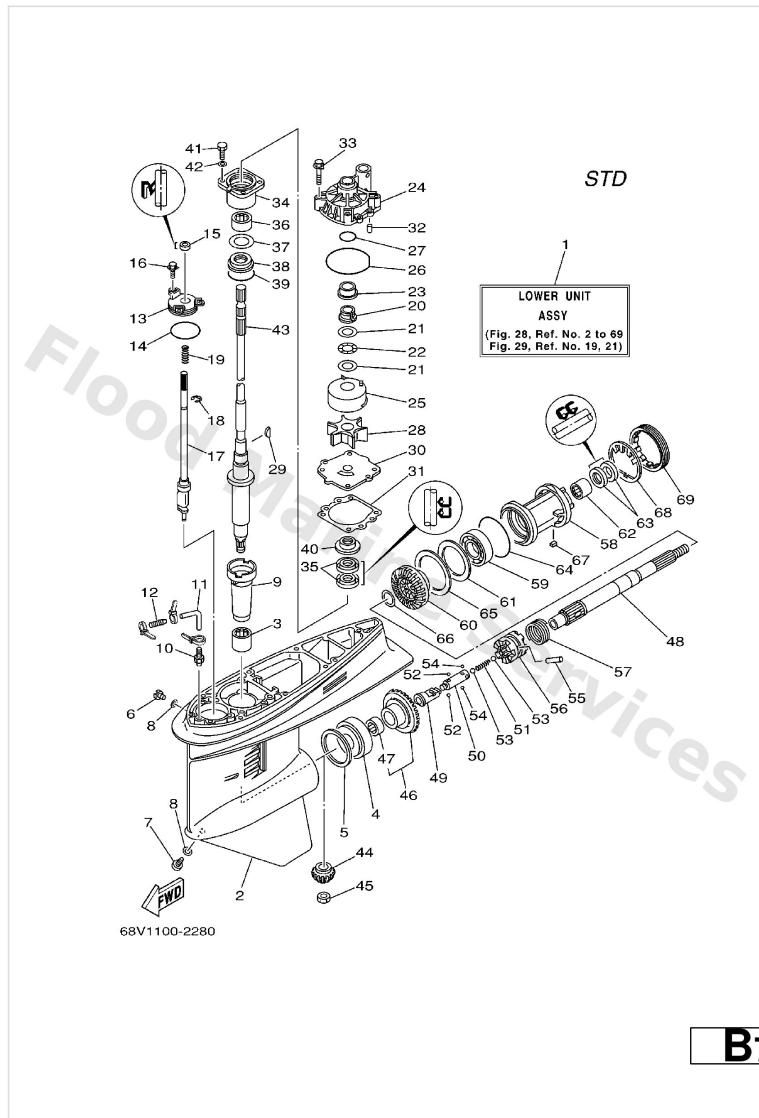
# Lower Casing. Drive 1



B7

Ref	Part	
46	<a href="#">68V-45560-00</a> Gear	<a href="#">Buy now</a>
47	<a href="#">93315-425U7</a> Brg,cyl-cal roller (6e5)	<a href="#">Buy now</a>
48	<a href="#">6E5-45611-01</a> Shaft, propeller	<a href="#">Buy now</a>
49	<a href="#">6K1-45641-01</a> Shifter	<a href="#">Buy now</a>
50	<a href="#">6E5-45634-01</a> Slide, shift	<a href="#">Buy now</a>
51	<a href="#">90501-16M37</a> Spring (6g5)	<a href="#">Buy now</a>
52	<a href="#">93507-32009</a> Ball (12r)	<a href="#">Buy now</a>
53	<a href="#">93511-32017</a> Ball (498)	<a href="#">Buy now</a>
54	<a href="#">93503-16003</a> Ball	<a href="#">Buy now</a>
55	<a href="#">90250-08M07</a> Pin, straight (6g5)	<a href="#">Buy now</a>
56	<a href="#">68V-45631-01</a> Clutch, dog	<a href="#">Buy now</a>
57	<a href="#">6E5-45633-01</a> Ring, cross pin	<a href="#">Buy now</a>
58	<a href="#">6E5-45332-00-94</a> Housing, bearing	<a href="#">Buy now</a>
59	<a href="#">93306-208U0</a> Brg,r-b 6208 80mm 345g (6e5)	<a href="#">Buy now</a>
60	<a href="#">68V-45571-00</a> Gear	<a href="#">Buy now</a>

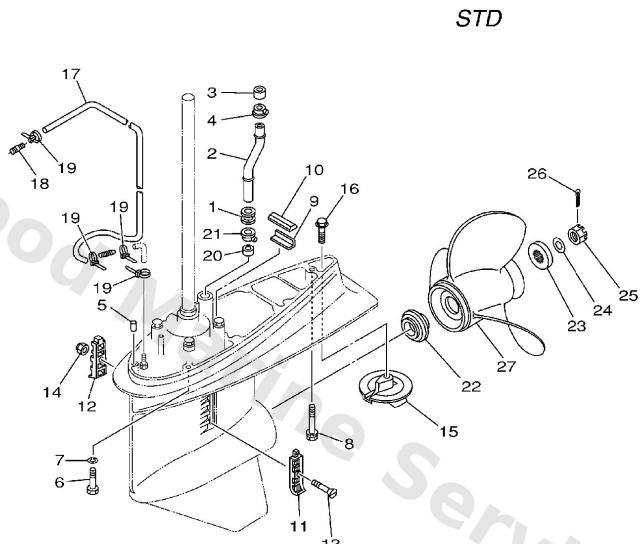
# Lower Casing. Drive 1



B7

Ref	Part	
61	<a href="#">6E5-45576-00</a> Washer, thrust 2	<a href="#">Buy now</a>
62	<a href="#">93315-430U8</a> Bearing	<a href="#">Buy now</a>
63	<a href="#">93101-30M17</a> Oil seal (6e5)	<a href="#">Buy now</a>
64	<a href="#">93210-86M39</a> O-ring (6e5)	<a href="#">Buy now</a>
65	<a href="#">6L6-45577-00-10</a> Shim (t:0.10mm) UR	<a href="#">Buy now</a>
65	<a href="#">6L6-45577-00-12</a> Shim (t:0.12mm) UR	<a href="#">Buy now</a>
65	<a href="#">6L6-45577-00-15</a> Shim (t:0.15mm) UR	<a href="#">Buy now</a>
65	<a href="#">6L6-45577-00-18</a> Shim (t:0.18mm) UR	<a href="#">Buy now</a>
65	<a href="#">6L6-45577-00-30</a> Shim (t:0.30mm) UR	<a href="#">Buy now</a>
65	<a href="#">6L6-45577-00-40</a> Shim (t:0.40mm) UR	<a href="#">Buy now</a>
65	<a href="#">6L6-45577-00-50</a> Shim (t:0.50mm) UR	<a href="#">Buy now</a>
66	<a href="#">90201-30M92</a> Washer (6g5)	<a href="#">Buy now</a>
67	<a href="#">90282-04010</a> Key, strait(663)	<a href="#">Buy now</a>
68	<a href="#">688-45383-02</a> Washer, claw	<a href="#">Buy now</a>
69	<a href="#">688-45384-00</a> Nut	<a href="#">Buy now</a>

## Lower Casing. Drive 2

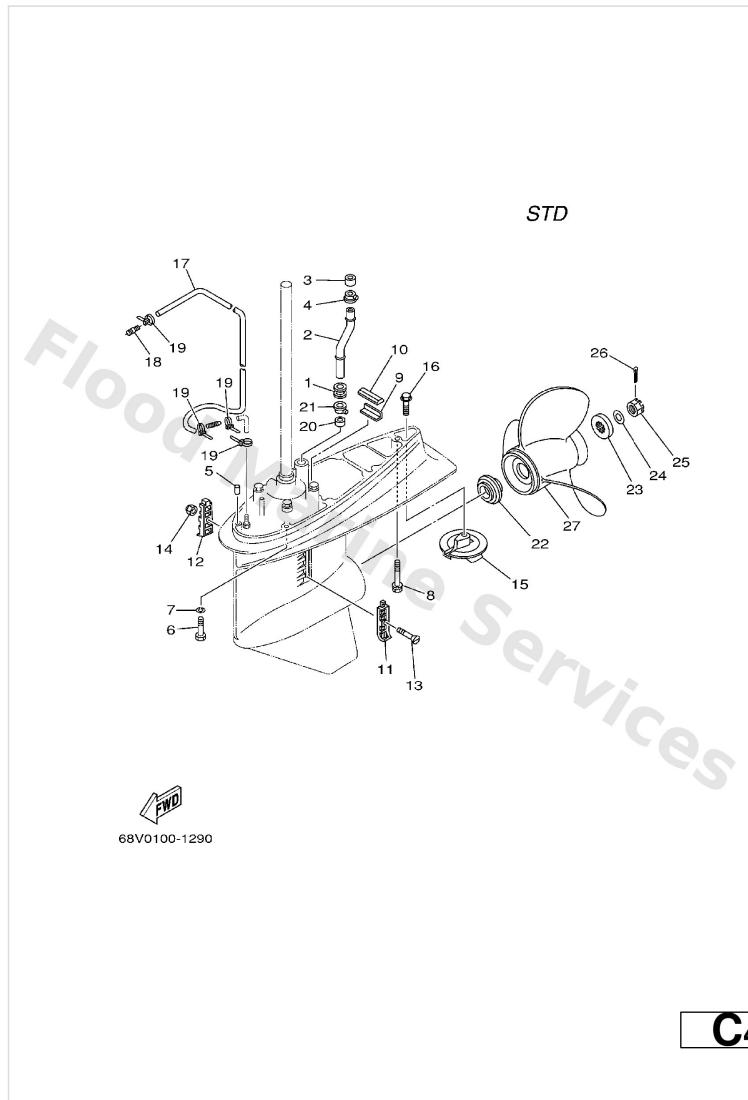


 68V0100-1290

C4

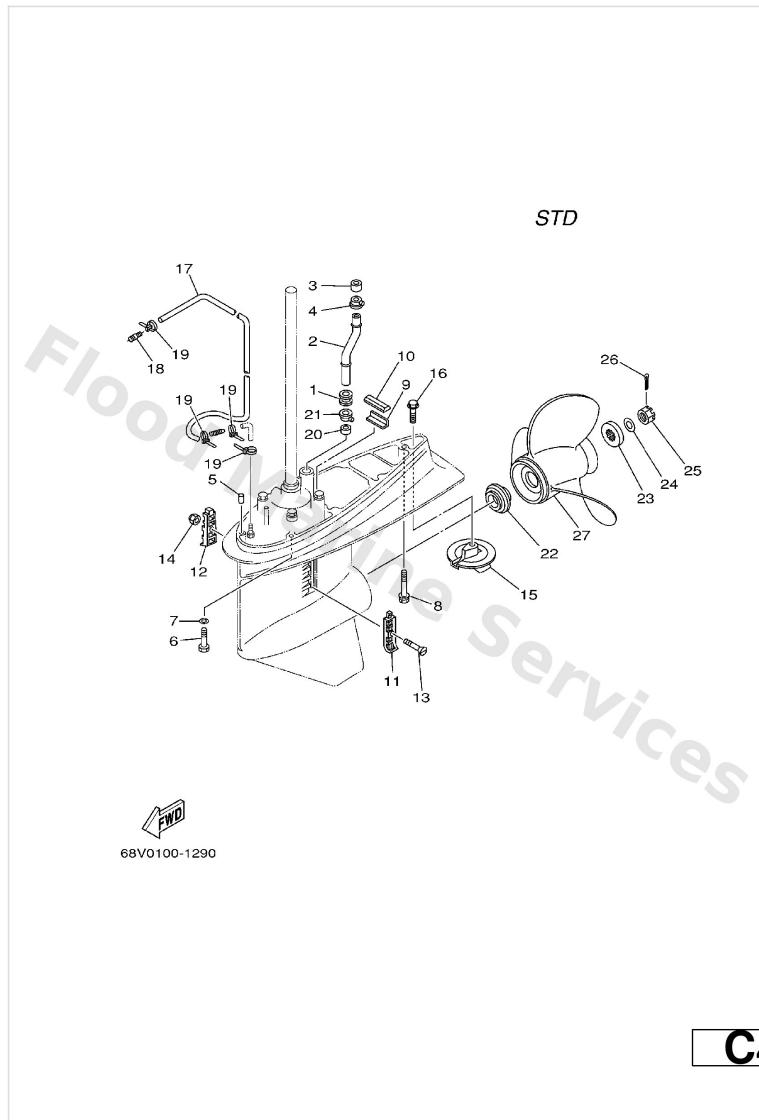
Ref	Part	
1	<a href="#">6E5-44366-00</a> Damper, water seal 2	<a href="#">Buy now</a>
2	<a href="#">68V-44361-10</a> Tube, water 1 <i>L</i>	<a href="#">Buy now</a>
2	<a href="#">68V-44361-30</a> Tube, water 1 <i>X</i>	<a href="#">Buy now</a>
3	<a href="#">6E5-44365-00</a> Damper, water seal 1	<a href="#">Buy now</a>
4	<a href="#">6E5-44312-00</a> Cover, water pump housing	<a href="#">Buy now</a>
5	<a href="#">93608-12M05</a> Pin, dowel b (6e5)	<a href="#">Buy now</a>
6	<a href="#">97075-10045</a> Bolt(64d)	<a href="#">Buy now</a>
7	<a href="#">92995-10100</a> Ybs67-10 washer, spring	<a href="#">Buy now</a>
8	<a href="#">90119-10M89</a> Bolt, with washer	<a href="#">Buy now</a>
9	<a href="#">663-45376-00-94</a> Guide, seal damper	<a href="#">Buy now</a>
10	<a href="#">688-45375-00</a> Damper, seal 2	<a href="#">Buy now</a>
11	<a href="#">688-45214-02</a> Cover, water inlet	<a href="#">Buy now</a>
12	<a href="#">688-45215-02</a> Cover, water inlet	<a href="#">Buy now</a>
13	<a href="#">90152-05M07</a> Screw, countersunk	<a href="#">Buy now</a>
14	<a href="#">90185-05002</a> Nut nylon (sus)(ex4)	<a href="#">Buy now</a>

## Lower Casing. Drive 2



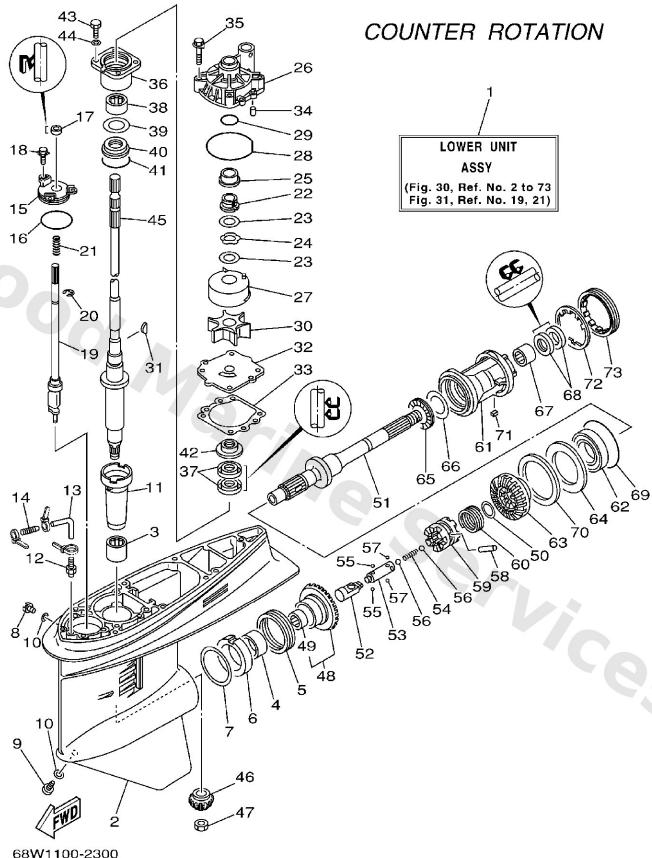
Ref	Part	
15	<a href="#">6E5-45371-01</a> Trim tab	<a href="#">Buy now</a>
16	<a href="#">90105-10M00</a> Bolt, hexagon (663)	<a href="#">Buy now</a>
17	<a href="#">90445-076K2</a> Hose (I1700)	<a href="#">Buy now</a>
18	<a href="#">6E5-83558-00</a> End, nipple	<a href="#">Buy now</a>
19	<a href="#">90465-11M10</a> Clamp	<a href="#">Buy now</a>
22	<a href="#">6E5-45987-01</a> Spacer 1	<a href="#">Buy now</a>
23	<a href="#">688-45997-01</a> Spacer 2	<a href="#">Buy now</a>
24	<a href="#">92990-18200</a> Washer (6e5)	<a href="#">Buy now</a>
25	<a href="#">90171-18M04</a> Nut, castle (6e5)	<a href="#">Buy now</a>
26	<a href="#">91490-40030</a> Pin, cotter (663)	<a href="#">Buy now</a>
27	<a href="#">62A-45970-10</a> 29 – UR	<a href="#">Buy now</a>
27	<a href="#">62A-45972-10</a> 29 – UR	<a href="#">Buy now</a>
27	<a href="#">62A-45974-10</a> 29 – UR	<a href="#">Buy now</a>
27	<a href="#">688-45930-02-98</a> Propeller (3x13x17) UR	<a href="#">Buy now</a>
27	<a href="#">688-45932-60-98</a> Propeller (3x13-1/2"x14"-k) UR	<a href="#">Buy now</a>

## Lower Casing. Drive 2



Ref	Part	
27	<a href="#">688-45970-03-98</a> Propeller (3x13"x19"-k) UR	<a href="#">Buy now</a>
27	<a href="#">688-45972-02-98</a> Propeller (3x13"x21"-k) UR	<a href="#">Buy now</a>
27	<a href="#">688-45974-02-98</a> Propeller (3x13"x23"-k) UR	<a href="#">Buy now</a>
27	<a href="#">688-45976-01-98</a> Propeller (ss 3x13"x25"-k) UR	<a href="#">Buy now</a>
27	<a href="#">688-45978-60-98</a> Propeller (3x13-1/2"x16"-k) UR	<a href="#">Buy now</a>
27	<a href="#">6E5-45941-00-EL</a> Propeller (3x13x19-k) UR	<a href="#">Buy now</a>
27	<a href="#">6E5-45943-00-EL</a> Propeller (3x12-5/8"x21"-k) UR	<a href="#">Buy now</a>
27	<a href="#">6E5-45945-01-EL</a> Propeller (3x13-1/4x17-k) UR	<a href="#">Buy now</a>
27	<a href="#">6E5-45947-00-EL</a> Propeller (3x13-1/2x15-k) UR	<a href="#">Buy now</a>
27	<a href="#">6E5-45949-00-EL</a> Propeller (3x13-5/8"x13"-k) UR	<a href="#">Buy now</a>
27	<a href="#">6E5-45952-00-EL</a> Propeller (3x13"x23"-k) UR	<a href="#">Buy now</a>
27	<a href="#">6E5-45954-00-EL</a> Propeller (3x14"x11"-k) UR	<a href="#">Buy now</a>
27	<a href="#">6E5-45956-00-EL</a> Propeller (3x13"x25"-k) UR	<a href="#">Buy now</a>

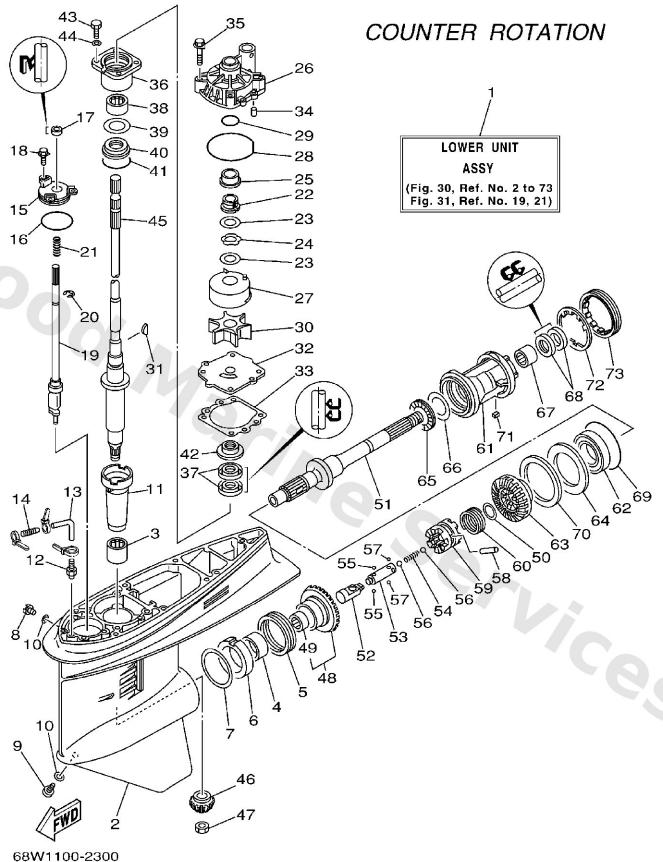
# Lower Casing. Drive 3



C6

Ref	Part	
3	<a href="#">93315-628U9</a> Brg,cyl-cal roller (6e5)	<a href="#">Buy now</a>
4	<a href="#">93315-345W0</a> Bearing, cylindrical(6l6)	<a href="#">Buy now</a>
5	<a href="#">93341-360U8</a> Bearing, thrust (6l6)	<a href="#">Buy now</a>
6	<a href="#">6L6-45538-00</a> Spacer, 1	<a href="#">Buy now</a>
8	<a href="#">90340-08002</a> Plug, straight screw	<a href="#">Buy now</a>
9	<a href="#">688-45341-10</a> Plug, drain	<a href="#">Buy now</a>
10	<a href="#">90430-08020</a> Gasket	<a href="#">Buy now</a>
11	<a href="#">6E5-45536-00</a> Sleeve, drive shaft	<a href="#">Buy now</a>
12	<a href="#">6E5-45378-00</a> Nipple, hose	<a href="#">Buy now</a>
13	<a href="#">90445-07ME9</a> Hose (I250) X	<a href="#">Buy now</a>
14	<a href="#">6E5-83558-10</a> End, nipple	<a href="#">Buy now</a>
15	<a href="#">6E5-45321-00</a> Plate	<a href="#">Buy now</a>
16	<a href="#">93210-58144</a> O-ring(47x)	<a href="#">Buy now</a>
17	<a href="#">93106-09014</a> Oil seal	<a href="#">Buy now</a>
18	<a href="#">90119-06M10</a> Bolt, with washer	<a href="#">Buy now</a>

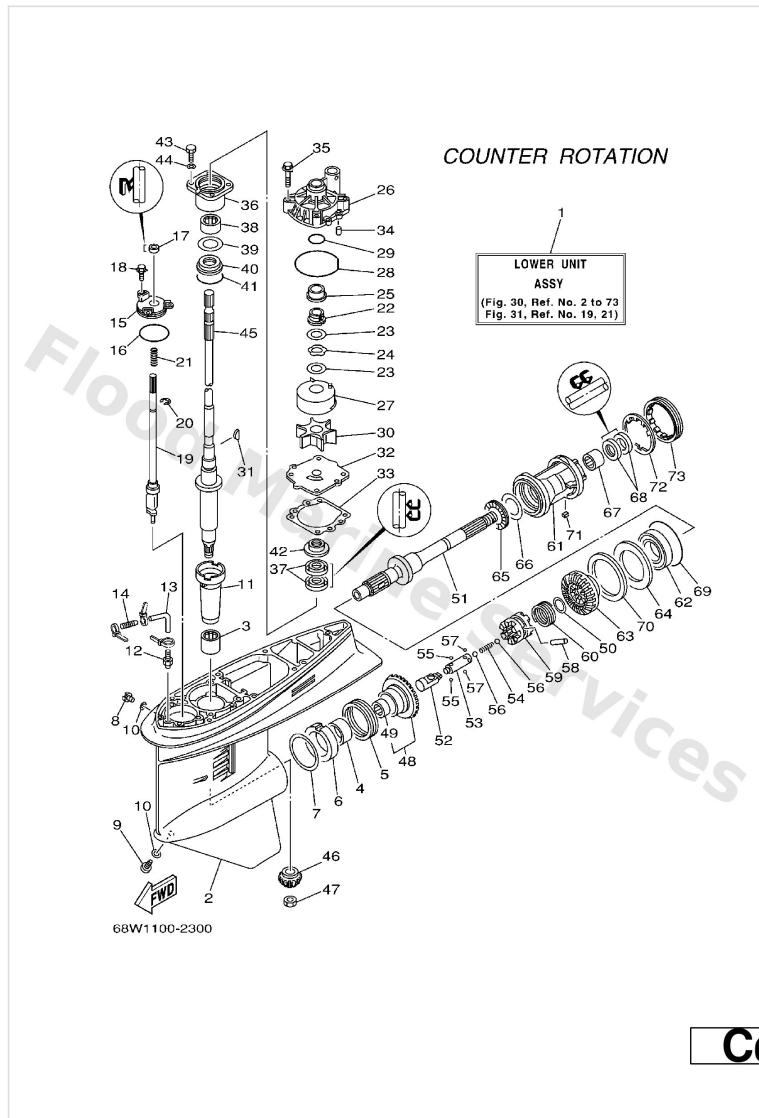
# Lower Casing. Drive 3



C6

Ref	Part	
19	<a href="#">6E5-44150-02</a> Shift cam assembly	<a href="#">Buy now</a>
20	<a href="#">99001-08600</a> Circlip(2r6)	<a href="#">Buy now</a>
21	<a href="#">90501-11M10</a> Spring, compression (663)	<a href="#">Buy now</a>
22	<a href="#">61A-45538-00</a> Spacer, 1	<a href="#">Buy now</a>
23	<a href="#">90201-22M01</a> Washer, plate(61a)	<a href="#">Buy now</a>
24	<a href="#">90206-22M19</a> Washer, wave(61a)	<a href="#">Buy now</a>
25	<a href="#">61A-45527-00</a> Collar, drive shaft	<a href="#">Buy now</a>
26	<a href="#">61A-44311-01</a> Housing, water pump	<a href="#">Buy now</a>
27	<a href="#">61A-44322-02</a> Insert, cartridge	<a href="#">Buy now</a>
28	<a href="#">93210-86M38</a> O-ring (6e5)	<a href="#">Buy now</a>
29	<a href="#">93210-37160</a> O-ring (6g8)	<a href="#">Buy now</a>
30	<a href="#">6E5-44352-01</a> Impeller	<a href="#">Buy now</a>
31	<a href="#">90280-04M05</a> Key, woodruff (6e5)	<a href="#">Buy now</a>
32	<a href="#">68V-44323-00</a> Outer plate, cartridge	<a href="#">Buy now</a>
33	<a href="#">6E5-44315-A0</a> Gasket,water pump	<a href="#">Buy now</a>

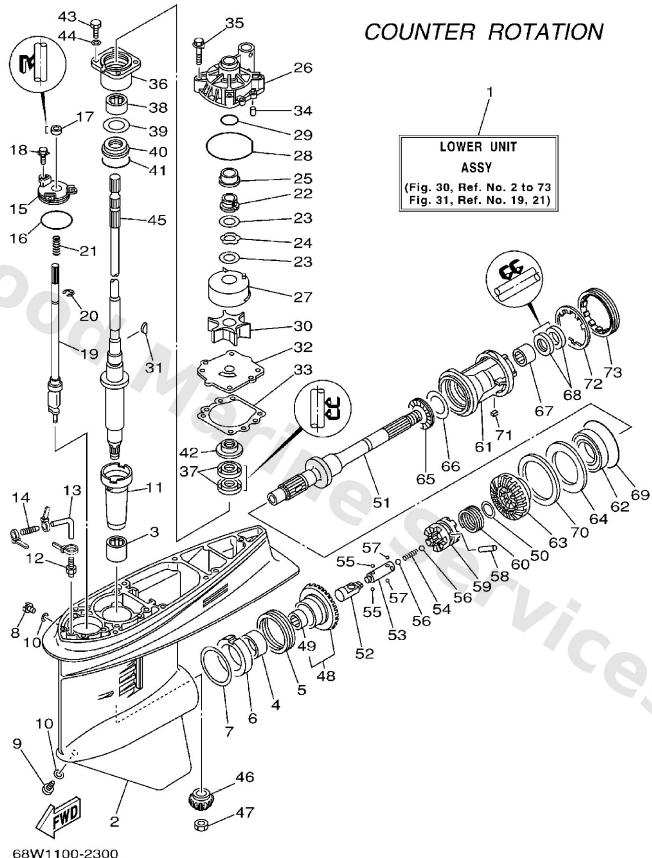
# Lower Casing. Drive 3



C6

Ref	Part	
34	<a href="#">93606-12019</a> Pin, dowel (614)	<a href="#">Buy now</a>
35	<a href="#">90119-08M14</a> Bolt, with washer	<a href="#">Buy now</a>
36	<a href="#">6E5-45331-00-94</a> Housing, bearing	<a href="#">Buy now</a>
37	<a href="#">93101-28M16</a> Oil seal (6e5)	<a href="#">Buy now</a>
38	<a href="#">93317-330U2</a> Bearing, cylindrical(6k0)	<a href="#">Buy now</a>
39	<a href="#">6E5-45587-01-10</a> Shim (t:0.10mm) UR	<a href="#">Buy now</a>
39	<a href="#">6E5-45587-01-12</a> Shim (t:0.12mm) UR	<a href="#">Buy now</a>
39	<a href="#">6E5-45587-01-15</a> Shim (t:0.15mm) UR	<a href="#">Buy now</a>
39	<a href="#">6E5-45587-01-18</a> Shim (t:0.18mm) UR	<a href="#">Buy now</a>
39	<a href="#">6E5-45587-01-30</a> Shim (t:0.30mm) UR	<a href="#">Buy now</a>
39	<a href="#">6E5-45587-01-40</a> Shim (t:0.40mm) UR	<a href="#">Buy now</a>
39	<a href="#">6E5-45587-01-50</a> Shim (t:0.50mm) UR	<a href="#">Buy now</a>
40	<a href="#">93341-930V2</a> Bearing, thrust(64d)	<a href="#">Buy now</a>
41	<a href="#">93210-55M14</a> O-ring (70e)	<a href="#">Buy now</a>
42	<a href="#">6E5-45344-00</a> Cover, oil seal	<a href="#">Buy now</a>

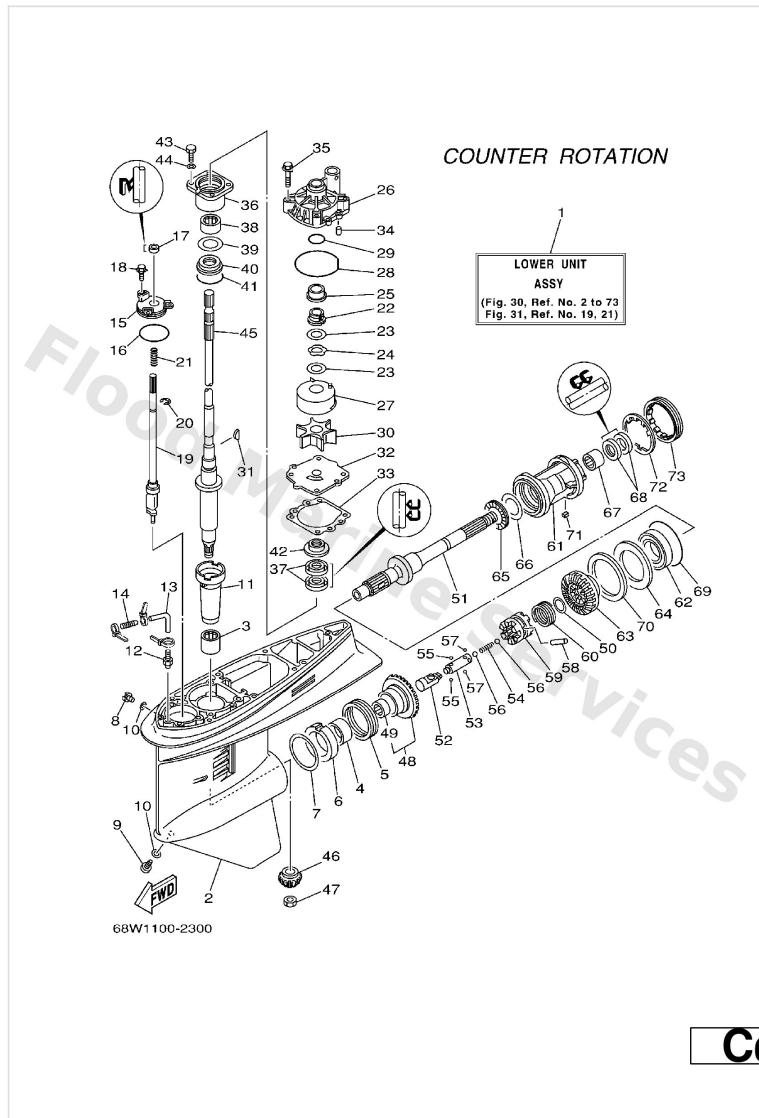
# Lower Casing. Drive 3



C6

Ref	Part	
43	<a href="#">97095-08025</a> Bolt (62g)	<a href="#">Buy now</a>
44	<a href="#">92995-08600</a> Washer, plain (663)	<a href="#">Buy now</a>
45	<a href="#">68V-45501-30</a> Drive shaft comp. X	<a href="#">Buy now</a>
46	<a href="#">68V-45551-00</a> Pinion	<a href="#">Buy now</a>
47	<a href="#">90170-16M01</a> Nut, hexagon (688)	<a href="#">Buy now</a>
48	<a href="#">68W-45560-00</a> Gear	<a href="#">Buy now</a>
49	<a href="#">93315-425U7</a> Brg,cyl-cal roller (6e5)	<a href="#">Buy now</a>
50	<a href="#">90201-26M00</a> Washer, plate(6k0)	<a href="#">Buy now</a>
51	<a href="#">68W-45611-00</a> Shaft, propeller	<a href="#">Buy now</a>
52	<a href="#">6E5-45641-02</a> Shifter	<a href="#">Buy now</a>
53	<a href="#">6E5-45634-01</a> Slide, shift	<a href="#">Buy now</a>
54	<a href="#">90501-16M37</a> Spring (6g5)	<a href="#">Buy now</a>
55	<a href="#">93507-32009</a> Ball (12r)	<a href="#">Buy now</a>
56	<a href="#">93511-32017</a> Ball (498)	<a href="#">Buy now</a>
57	<a href="#">93503-16003</a> Ball	<a href="#">Buy now</a>

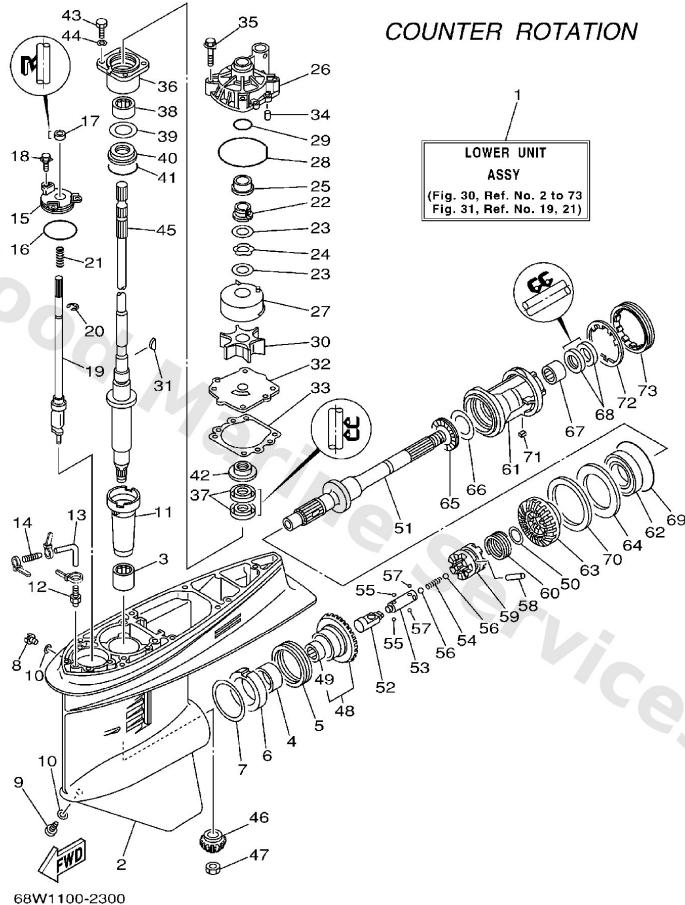
# Lower Casing. Drive 3



C6

Ref	Part	
58	<a href="#">90250-08M07</a> Pin, straight (6g5)	<a href="#">Buy now</a>
59	<a href="#">68V-45631-01</a> Clutch, dog	<a href="#">Buy now</a>
60	<a href="#">6E5-45633-01</a> Ring, cross pin	<a href="#">Buy now</a>
61	<a href="#">6L6-45332-00-94</a> Housing, bearing	<a href="#">Buy now</a>
62	<a href="#">93332-000V7</a> Bearing(6l6)	<a href="#">Buy now</a>
63	<a href="#">68W-45570-10</a> Gear	<a href="#">Buy now</a>
64	<a href="#">6L6-45576-00</a> Washer, thrust	<a href="#">Buy now</a>
65	<a href="#">93341-440U5</a> Bearing, thrust (6k0)	<a href="#">Buy now</a>
66	<a href="#">6K1-45578-01-10</a> Shim (t:0.10mm) UR	<a href="#">Buy now</a>
66	<a href="#">6K1-45578-01-12</a> Shim (t:0.12mm) UR	<a href="#">Buy now</a>
66	<a href="#">6K1-45578-01-15</a> Shim (t:0.15mm) UR	<a href="#">Buy now</a>
66	<a href="#">6K1-45578-01-18</a> Shim (t:0.18mm) UR	<a href="#">Buy now</a>
66	<a href="#">6K1-45578-01-30</a> Shim (t:0.30mm) UR	<a href="#">Buy now</a>
66	<a href="#">6K1-45578-01-40</a> Shim (t:0.40mm) UR	<a href="#">Buy now</a>
66	<a href="#">6K1-45578-01-50</a> Shim (t:0.50mm) UR	<a href="#">Buy now</a>

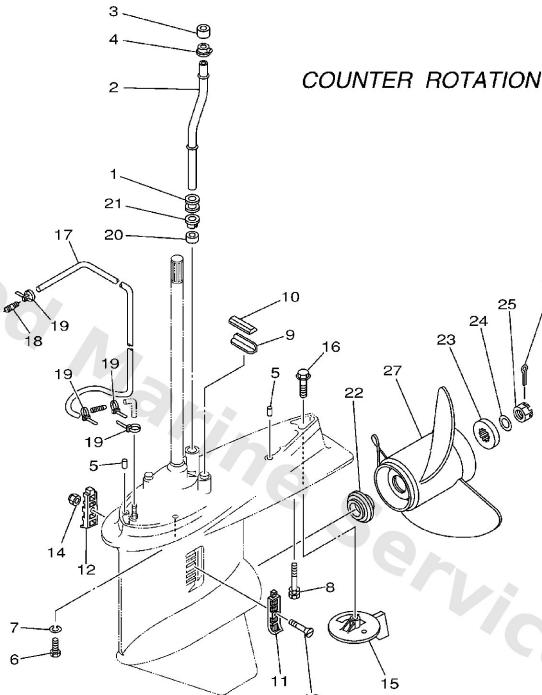
# Lower Casing. Drive 3



C6

Ref	Part	
67	<a href="#">93317-330U5</a> Bearing	<a href="#">Buy now</a>
68	<a href="#">93101-30M17</a> Oil seal (6e5)	<a href="#">Buy now</a>
69	<a href="#">93210-86M39</a> O-ring (6e5)	<a href="#">Buy now</a>
70	<a href="#">6L6-45577-00-10</a> Shim (t:0.10mm) UR	<a href="#">Buy now</a>
70	<a href="#">6L6-45577-00-12</a> Shim (t:0.12mm) UR	<a href="#">Buy now</a>
70	<a href="#">6L6-45577-00-15</a> Shim (t:0.15mm) UR	<a href="#">Buy now</a>
70	<a href="#">6L6-45577-00-18</a> Shim (t:0.18mm) UR	<a href="#">Buy now</a>
70	<a href="#">6L6-45577-00-30</a> Shim (t:0.30mm) UR	<a href="#">Buy now</a>
70	<a href="#">6L6-45577-00-40</a> Shim (t:0.40mm) UR	<a href="#">Buy now</a>
70	<a href="#">6L6-45577-00-50</a> Shim (t:0.50mm) UR	<a href="#">Buy now</a>
71	<a href="#">90282-04010</a> Key, strait(663)	<a href="#">Buy now</a>
72	<a href="#">688-45383-02</a> Washer, claw	<a href="#">Buy now</a>
73	<a href="#">688-45384-00</a> Nut	<a href="#">Buy now</a>

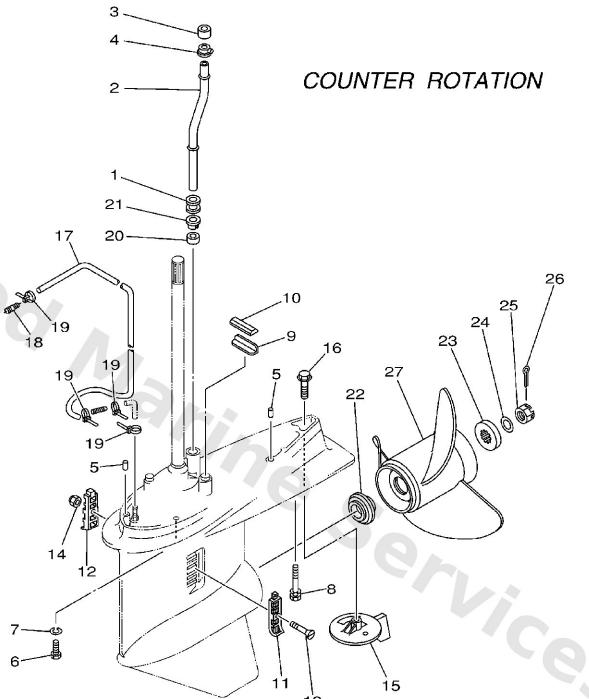
## Lower Casing. Drive 4



D3

Ref	Part	
1	<a href="#">6E5-44366-00</a> Damper, water seal 2	<a href="#">Buy now</a>
2	<a href="#">68V-44361-30</a> Tube, water 1 X	<a href="#">Buy now</a>
3	<a href="#">6E5-44365-00</a> Damper, water seal 1	<a href="#">Buy now</a>
4	<a href="#">6E5-44312-00</a> Cover, water pump housing	<a href="#">Buy now</a>
5	<a href="#">93608-12M05</a> Pin, dowel b (6e5)	<a href="#">Buy now</a>
6	<a href="#">97075-10045</a> Bolt(64d)	<a href="#">Buy now</a>
7	<a href="#">92995-10100</a> Ybs67-10 washer, spring	<a href="#">Buy now</a>
8	<a href="#">90119-10M89</a> Bolt, with washer	<a href="#">Buy now</a>
9	<a href="#">663-45376-00-94</a> Guide, seal damper	<a href="#">Buy now</a>
10	<a href="#">688-45375-00</a> Damper, seal 2	<a href="#">Buy now</a>
11	<a href="#">688-45214-02</a> Cover, water inlet	<a href="#">Buy now</a>
12	<a href="#">688-45215-02</a> Cover, water inlet	<a href="#">Buy now</a>
13	<a href="#">90152-05M07</a> Screw, countersunk	<a href="#">Buy now</a>
14	<a href="#">90185-05002</a> Nut nylon (sus)(ex4)	<a href="#">Buy now</a>
15	<a href="#">6L6-45371-00</a> Tab-trim	<a href="#">Buy now</a>

## Lower Casing. Drive 4

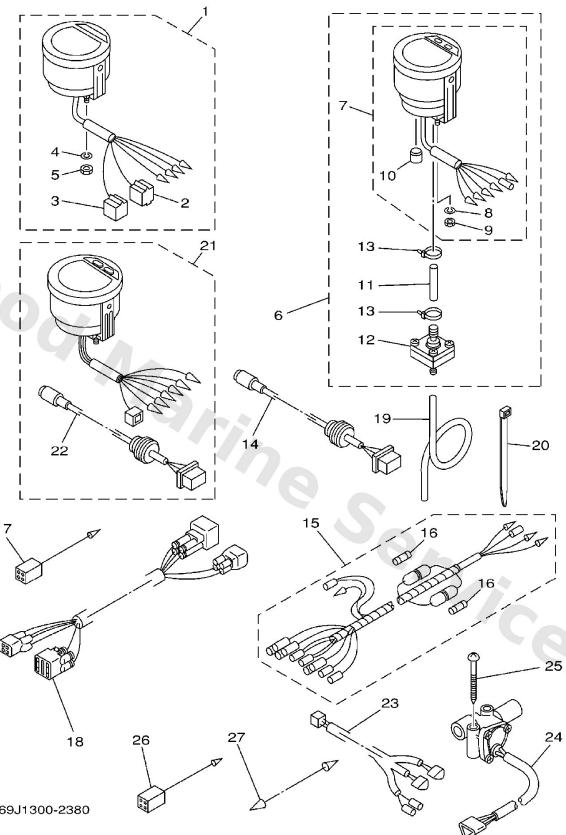


68W0100-1310

D3

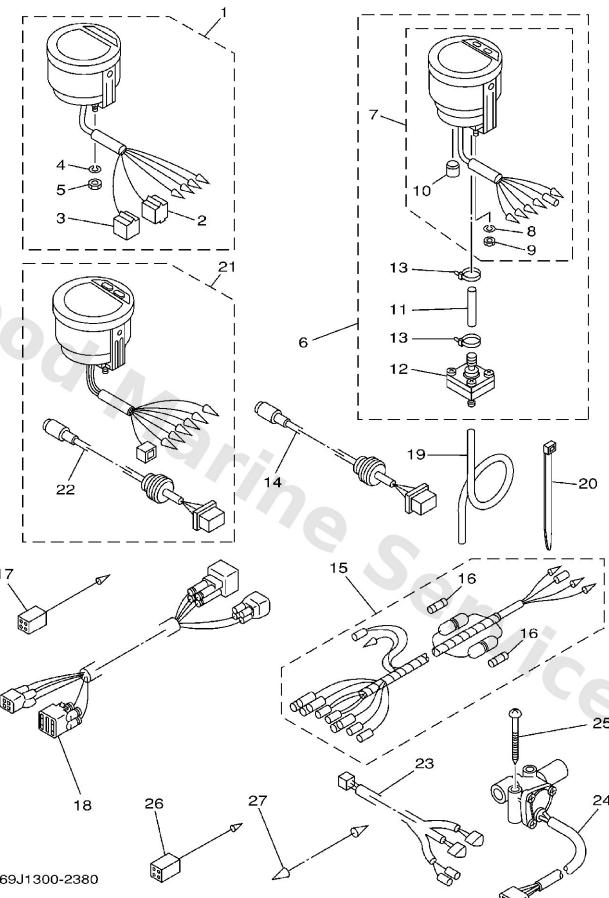
Ref	Part	
16	<a href="#">90105-10M00</a> Bolt, hexagon (663)	<a href="#">Buy now</a>
17	<a href="#">90445-076K2</a> Hose (l1700)	<a href="#">Buy now</a>
18	<a href="#">6E5-83558-00</a> End, nipple	<a href="#">Buy now</a>
19	<a href="#">90465-11M10</a> Clamp	<a href="#">Buy now</a>
22	<a href="#">6E5-45987-01</a> Spacer 1	<a href="#">Buy now</a>
23	<a href="#">688-45997-01</a> Spacer 2	<a href="#">Buy now</a>
24	<a href="#">92990-18200</a> Washer (6e5)	<a href="#">Buy now</a>
25	<a href="#">90171-18M04</a> Nut, castle (6e5)	<a href="#">Buy now</a>
26	<a href="#">91490-40030</a> Pin, cotter (663)	<a href="#">Buy now</a>
27	<a href="#">6L6-45930-01-98</a> Propeller (3x13"x17"-kl) UR	<a href="#">Buy now</a>
27	<a href="#">6L6-45970-00-98</a> Propeller (3x13 x19 -kl) UR	<a href="#">Buy now</a>
27	<a href="#">6L6-45972-00-98</a> Propeller (ss 3x13"x21"-kl) UR	<a href="#">Buy now</a>

# Meter



E7

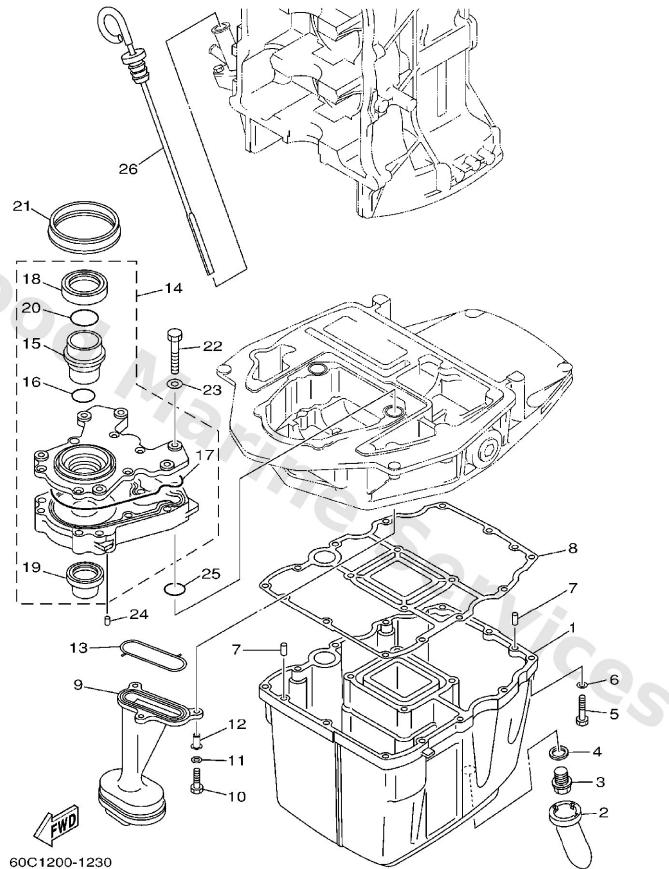
Ref	Part	
1	<a href="#">6Y5-8350T-01</a> Digital tachometer assembly AP	<a href="#">Buy now</a>
2	<a href="#">9E450-04433</a> Housing, connector (m-4-w) M-4-W	<a href="#">Buy now</a>
3	<a href="#">9E450-04533</a> Housing, f-4-w(5pcs) F-4-W	<a href="#">Buy now</a>
4	<a href="#">92990-04100</a> Ybs67-4 washer, spring	<a href="#">Buy now</a>
5	<a href="#">95380-04600</a> Nut,hex	<a href="#">Buy now</a>
6	<a href="#">6Y5-83500-S5</a> Meter assembly AP	<a href="#">Buy now</a>
7	<a href="#">6Y5-83570-S5</a> Speedometer assembly	<a href="#">Buy now</a>
10	<a href="#">6Y5-83533-T2</a> Grommet	<a href="#">Buy now</a>
11	<a href="#">6Y5-83557-31</a> Tube	<a href="#">Buy now</a>
12	<a href="#">6Y5-83728-00</a> Connector assembly	<a href="#">Buy now</a>
20	<a href="#">90465-11M10</a> Clamp AP	<a href="#">Buy now</a>
14	<a href="#">6Y5-87122-S0</a> Cord assembly 1 AP	<a href="#">Buy now</a>
15	<a href="#">6Y5-83553-00</a> Wire, lead (l=2.5m) AP	<a href="#">Buy now</a>
15	<a href="#">6Y5-83553-M0</a> Wire, lead (l=2.5m) AP	<a href="#">Buy now</a>
16	<a href="#">1E6-82151-00</a> Fuse (10a)	<a href="#">Buy now</a>



E7

Ref	Part	
17	<a href="#">6Y5-82117-00</a> Wire, lead AP	<a href="#">Buy now</a>
18	<a href="#">68F-82553-80</a> Extension, wire lead (8m) AP	<a href="#">Buy now</a>
18	<a href="#">68F-82553-90</a> Extension, wire lead (9m) AP	<a href="#">Buy now</a>
19	<a href="#">6Y5-83557-10</a> Tube (8m) AP	<a href="#">Buy now</a>
21	<a href="#">6Y5-8350F-00</a> Fuel meter movement assembly AP	<a href="#">Buy now</a>
23	<a href="#">6Y5-83553-F1</a> Wire, lead AP	<a href="#">Buy now</a>
24	<a href="#">6Y5-85752-01</a> Sender unit assembly, fuel meter AP	<a href="#">Buy now</a>
25	<a href="#">90158-06002</a> 33 – AP	<a href="#">Buy now</a>
27	<a href="#">703-82531-00</a> Wire, lead AP	<a href="#">Buy now</a>

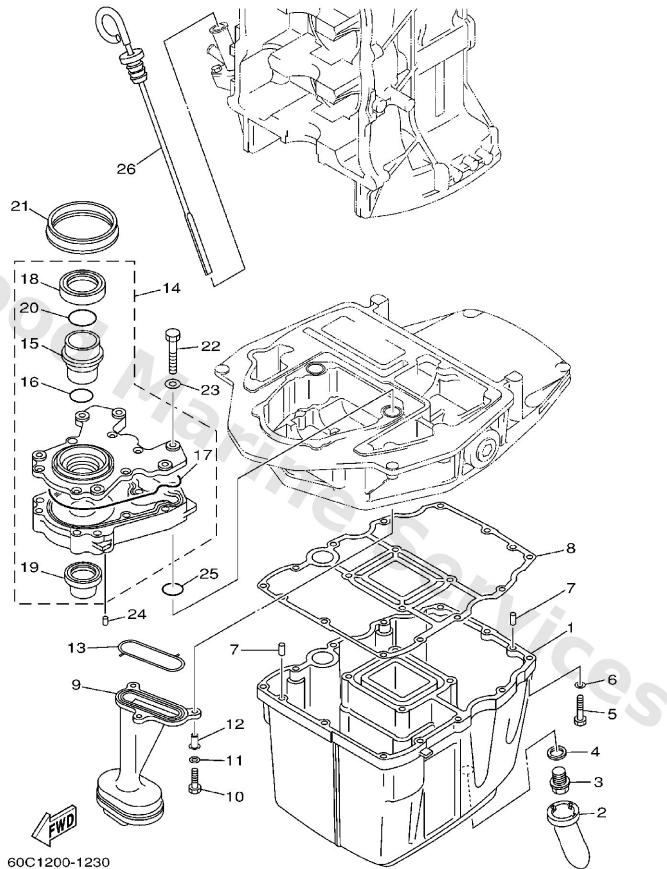
# Oil Pan



B6

Ref	Part	
1	<a href="#">67F-15311-00-5B</a> Oil pan set	<a href="#">Buy now</a>
2	<a href="#">67F-15316-00</a> Damper 1	<a href="#">Buy now</a>
3	<a href="#">90340-14M06</a> Plug, straight screw(62y)	<a href="#">Buy now</a>
4	<a href="#">90430-14M09</a> Gasket	<a href="#">Buy now</a>
5	<a href="#">97075-06025</a> Bolt	<a href="#">Buy now</a>
6	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
7	<a href="#">93606-12019</a> Pin, dowel (614)	<a href="#">Buy now</a>
8	<a href="#">67F-15312-00</a> Gasket, oil pan	<a href="#">Buy now</a>
9	<a href="#">67F-13411-00</a> Strainer, oil	<a href="#">Buy now</a>
10	<a href="#">97027-06025</a> Bolt, hexagon	<a href="#">Buy now</a>
11	<a href="#">92907-06600</a> Washer(6ta)	<a href="#">Buy now</a>
12	<a href="#">90387-06M64</a> Collar	<a href="#">Buy now</a>
13	<a href="#">67F-13415-00</a> Seal, oil strainer	<a href="#">Buy now</a>
14	<a href="#">67F-13300-03</a> Oil pump assembly	<a href="#">Buy now</a>
15	<a href="#">67F-13314-01</a> Shaft, Pump	<a href="#">Buy now</a>

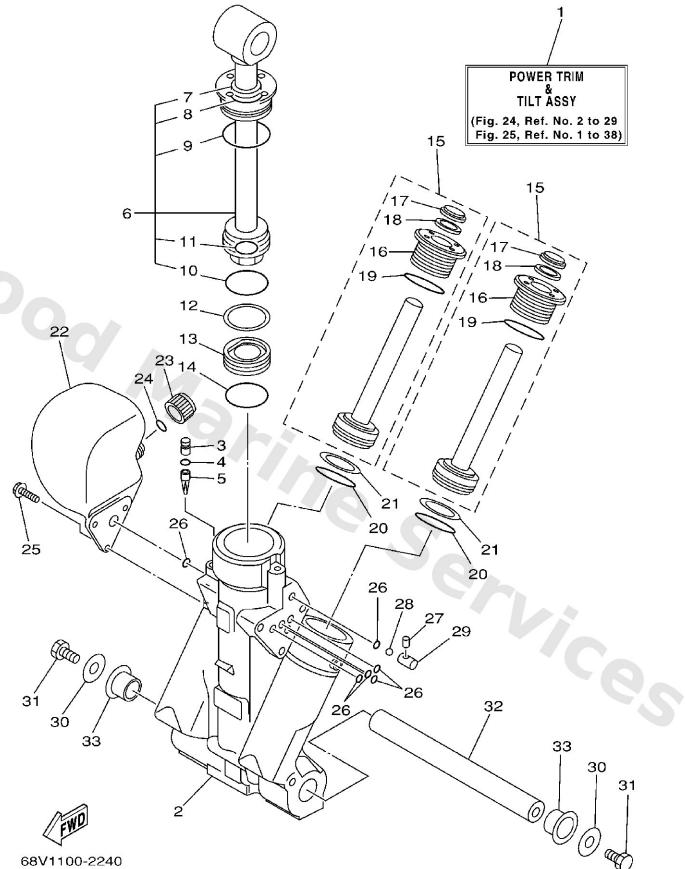
# Oil Pan



Ref	Part	
16	<a href="#">67F-13473-01</a> O-ring	<a href="#">Buy now</a>
17	<a href="#">67F-13329-00</a> Gasket, pump cover	<a href="#">Buy now</a>
18	<a href="#">67F-13119-01</a> Oil seal	<a href="#">Buy now</a>
19	<a href="#">67F-13631-02</a> Oil seal	<a href="#">Buy now</a>
20	<a href="#">67F-13769-00</a> O-ring	<a href="#">Buy now</a>
21	<a href="#">67F-13338-00</a> Seal	<a href="#">Buy now</a>
22	<a href="#">97095-06045</a> Bolt, hexagon	<a href="#">Buy now</a>
24	<a href="#">93604-12M07</a> Pin, dowel (688)	<a href="#">Buy now</a>
25	<a href="#">93210-19MJ1</a> O-ring	<a href="#">Buy now</a>
26	<a href="#">68V-15362-00</a> Plug, Oil Level	<a href="#">Buy now</a>

**B6**

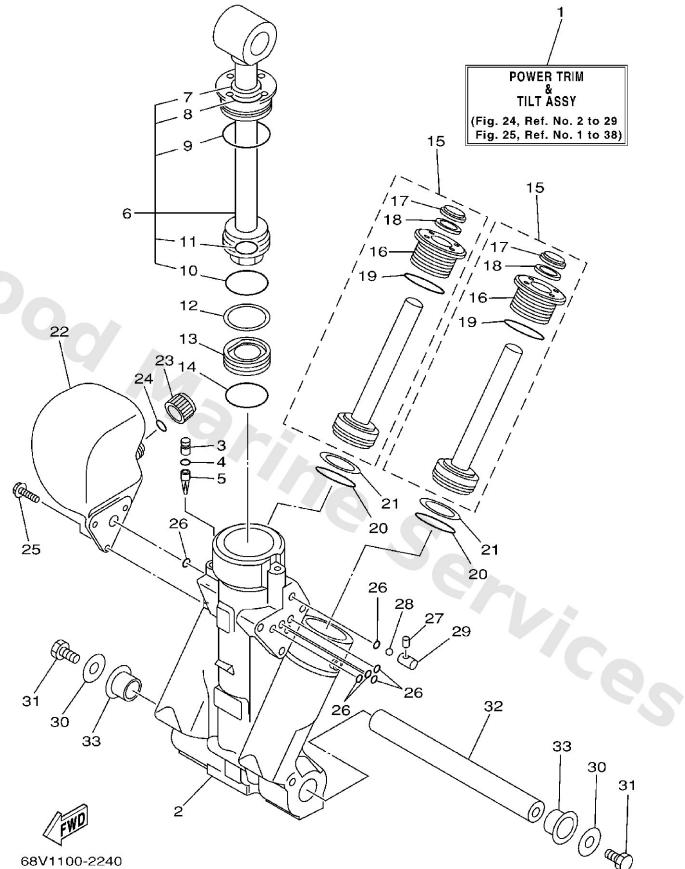
# Power Trim & Tilt Assy 1



A7

Ref	Part	
1	<a href="#">68V-43800-01-4D</a> Power trim & tilt assembly	<a href="#">Buy now</a>
2	<a href="#">64E-43825-01</a> Housing Trim & Tilt	<a href="#">Buy now</a>
3	<a href="#">64E-4388J-00</a> Plug 2	<a href="#">Buy now</a>
4	<a href="#">93210-10M74</a> O-ring	<a href="#">Buy now</a>
5	<a href="#">64E-43817-00</a> Filter 2	<a href="#">Buy now</a>
6	<a href="#">64E-43810-00</a> Tilt piston sub assembly	<a href="#">Buy now</a>
7	<a href="#">64E-43898-00</a> Seal, dust 2	<a href="#">Buy now</a>
8	<a href="#">64E-43867-00</a> O-ring 7	<a href="#">Buy now</a>
9	<a href="#">64E-43866-00</a> O-ring 6	<a href="#">Buy now</a>
10	<a href="#">6E5-43862-00</a> O-ring 2	<a href="#">Buy now</a>
11	<a href="#">64E-43883-00</a> O-ring 10	<a href="#">Buy now</a>
12	<a href="#">6E5-43872-00</a> Ring, back-up 2	<a href="#">Buy now</a>
13	<a href="#">6E5-43814-02</a> Piston, free	<a href="#">Buy now</a>
15	<a href="#">64E-43820-00</a> Trim piston sub assembly	<a href="#">Buy now</a>
16	<a href="#">64E-43821-00</a> Screw, trim cylinder end	<a href="#">Buy now</a>

# Power Trim & Tilt Assy 1

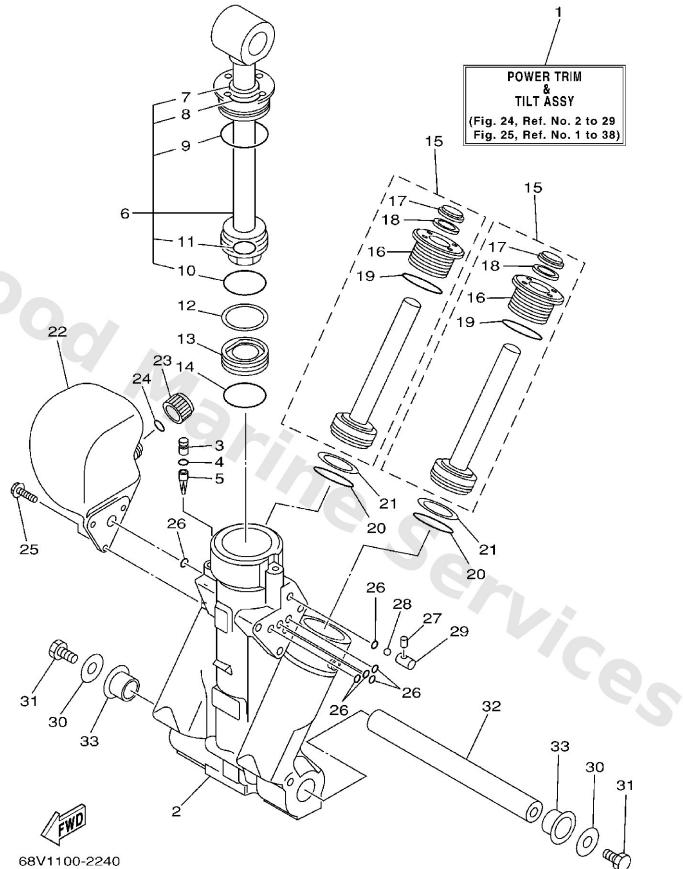


A7

Ref	Part	
17	<a href="#">64E-43822-00</a> Seal, trim dust	<a href="#">Buy now</a>
18	<a href="#">64E-4384J-00</a> Seal, trim down	<a href="#">Buy now</a>
19	<a href="#">6G5-43864-00</a> O-ring 4	<a href="#">Buy now</a>
20	<a href="#">6E5-43864-00</a> O-ring 4	<a href="#">Buy now</a>
21	<a href="#">6E5-43874-01</a> Ring, back-up 4	<a href="#">Buy now</a>
22	<a href="#">64E-43828-00</a> Body, reservoir	<a href="#">Buy now</a>
23	<a href="#">64E-43829-00</a> Plug, reservoir	<a href="#">Buy now</a>
24	<a href="#">64E-43897-00</a> O-ring	<a href="#">Buy now</a>
25	<a href="#">64E-4388E-00</a> Bolt ,screw (l:14mm)	<a href="#">Buy now</a>
26	<a href="#">64E-43869-00</a> O-ring 9	<a href="#">Buy now</a>
27	<a href="#">64E-4381G-00</a> Pin 1	<a href="#">Buy now</a>
28	<a href="#">6E5-43858-00</a> Ball 1	<a href="#">Buy now</a>
29	<a href="#">64E-4382G-00</a> Valve seat	<a href="#">Buy now</a>
30	<a href="#">90201-08M14</a> Washer, plate	<a href="#">Buy now</a>
31	<a href="#">97080-08016</a> Bolt	<a href="#">Buy now</a>

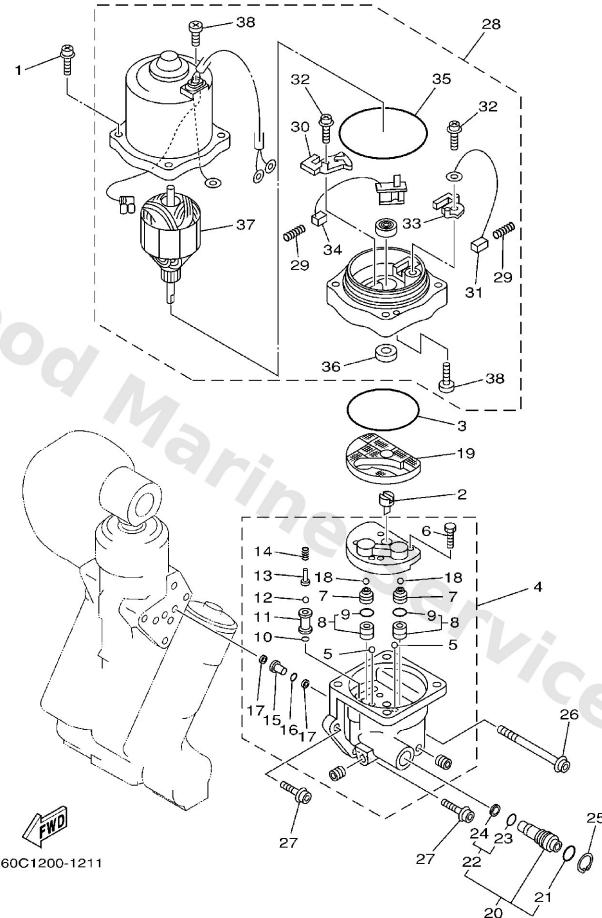
# Power Trim & Tilt Assy 1

Ref	Part	
32	<a href="#">64E-43818-01</a> Lower shock mount pin set	<a href="#">Buy now</a>
33	<a href="#">90386-22M98</a> Bush(61u)	<a href="#">Buy now</a>



A7

## Power Trim & Tilt Assy 2

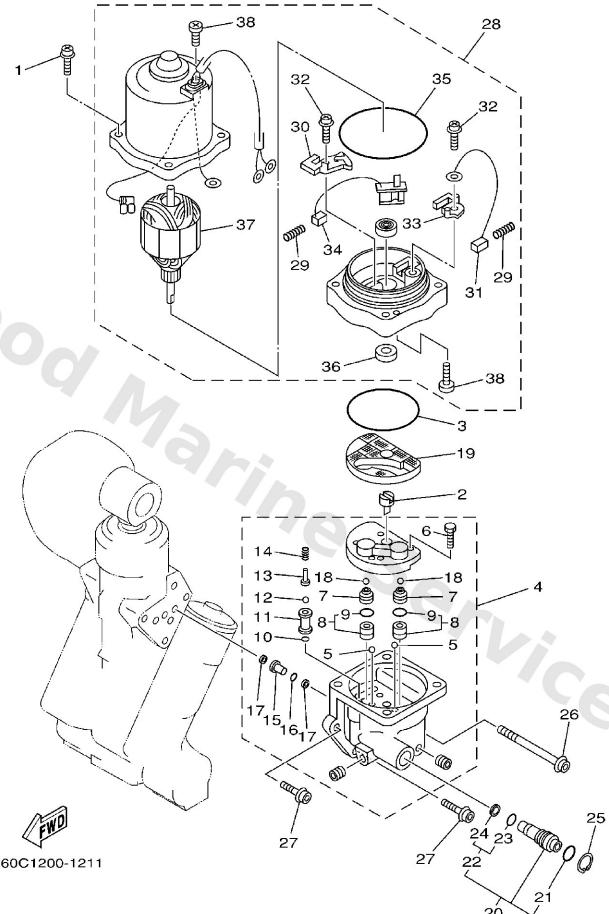


60C1200-1211

B2

Ref	Part	
1	<a href="#">64E-4388E-10</a> Bolt ,screw (l:34.7mm)	<a href="#">Buy now</a>
2	<a href="#">64E-43831-00</a> Connector, shaft	<a href="#">Buy now</a>
3	<a href="#">64E-43868-00</a> O-ring 8	<a href="#">Buy now</a>
4	<a href="#">68V-43830-00</a> Gear pump assembly	<a href="#">Buy now</a>
5	<a href="#">72X-43858-00</a> Ball	<a href="#">Buy now</a>
6	<a href="#">64E-43843-00</a> Screw, valve lock	<a href="#">Buy now</a>
7	<a href="#">64E-43841-00</a> Piston, shuttle	<a href="#">Buy now</a>
8	<a href="#">64E-43802-00</a> Valve sub assembly	<a href="#">Buy now</a>
9	<a href="#">6E5-43896-00</a> O-ring	<a href="#">Buy now</a>
10	<a href="#">6G5-43863-00</a> O-ring 3	<a href="#">Buy now</a>
11	<a href="#">66Y-43851-00</a> Seat, relief valve	<a href="#">Buy now</a>
12	<a href="#">64E-43858-00</a> Ball	<a href="#">Buy now</a>
13	<a href="#">64E-43859-00</a> Pin, Valve Support	<a href="#">Buy now</a>
14	<a href="#">68V-43855-00</a> Spring Up Relief	<a href="#">Buy now</a>
15	<a href="#">64E-43850-00</a> Valve sub assembly	<a href="#">Buy now</a>

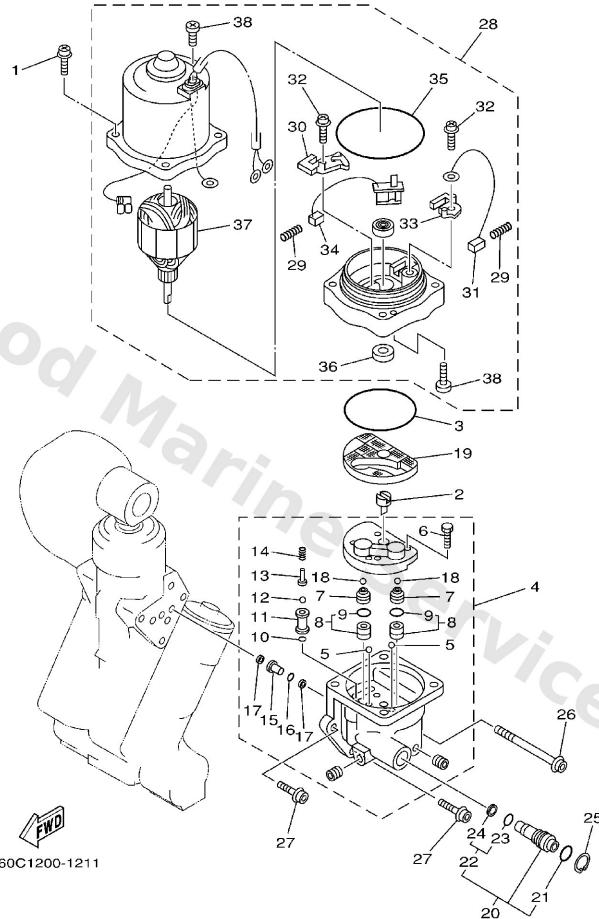
## Power Trim & Tilt Assy 2



**B2**

Ref	Part	
16	<a href="#">64E-43865-00</a> O-ring 10	<a href="#">Buy now</a>
17	<a href="#">64E-43816-00</a> Filter 1	<a href="#">Buy now</a>
19	<a href="#">64E-43817-10</a> Filter 2	<a href="#">Buy now</a>
20	<a href="#">64E-43860-00</a> Manual valve sub-assembly	<a href="#">Buy now</a>
21	<a href="#">72X-85075-L0</a> O-ring (nsd161)	<a href="#">Buy now</a>
22	<a href="#">64E-43827-00</a> Ring set	<a href="#">Buy now</a>
23	<a href="#">64E-4387A-00</a> O-ring	<a href="#">Buy now</a>
24	<a href="#">64E-43873-00</a> Ring, back up	<a href="#">Buy now</a>
25	<a href="#">64E-43875-00</a> Ring, snap	<a href="#">Buy now</a>
26	<a href="#">64E-43879-10</a> Screw, with washer	<a href="#">Buy now</a>
27	<a href="#">64E-43879-00</a> Screw, with washer	<a href="#">Buy now</a>
28	<a href="#">68V-43880-01</a> Motor assembly	<a href="#">Buy now</a>
29	<a href="#">6H1-4386K-10</a> Spring, brush	<a href="#">Buy now</a>
30	<a href="#">64E-4380J-00</a> Holder Brush	<a href="#">Buy now</a>
31	<a href="#">64E-43891-00</a> Brush 1	<a href="#">Buy now</a>

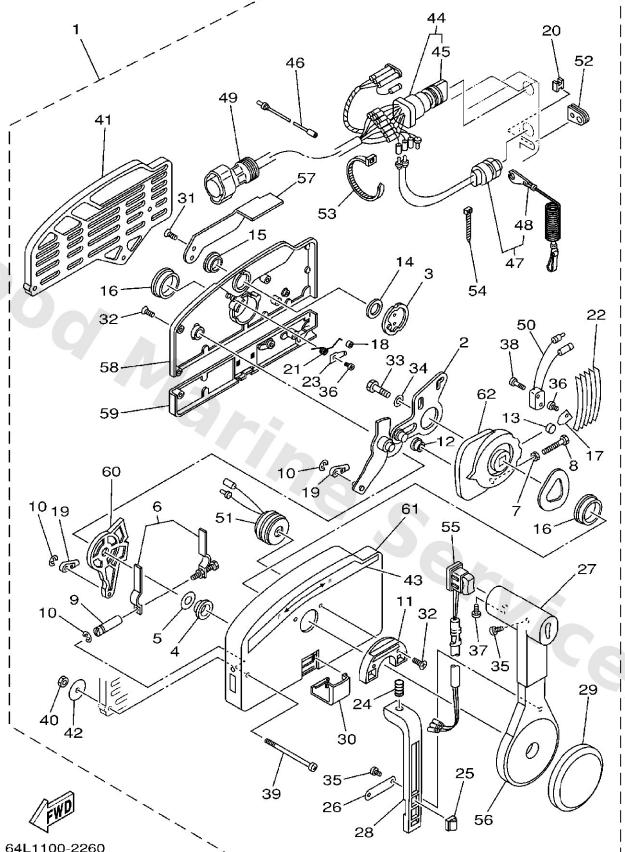
## Power Trim & Tilt Assy 2



**B2**

Ref	Part	
32	<a href="#">97607-04310</a> Screw, pan head(6g8)	<a href="#">Buy now</a>
33	<a href="#">64E-4380F-00</a> Holder, brush 2	<a href="#">Buy now</a>
34	<a href="#">64E-43892-00</a> Breaker comp. (brush 2)	<a href="#">Buy now</a>
35	<a href="#">6G5-43865-00</a> O-ring	<a href="#">Buy now</a>
36	<a href="#">93102-08M43</a> Oil seal(6b0)	<a href="#">Buy now</a>
37	<a href="#">64E-43805-00</a> Armature assembly	<a href="#">Buy now</a>
38	<a href="#">64E-43843-10</a> Screw valve lock	<a href="#">Buy now</a>

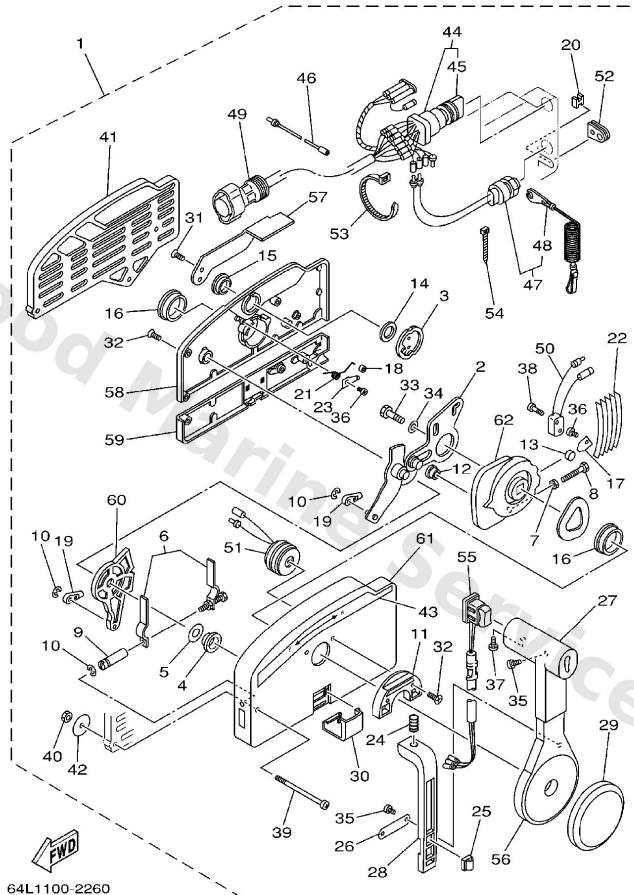
# Remote Control Assy 1



E1

Ref	Part	
1	<a href="#">703-48205-17</a> Remote control assembly (10p, ptt) AP WITH PT/T SW.	<a href="#">Buy now</a>
2	<a href="#">703-48261-01</a> Arm, throttle	<a href="#">Buy now</a>
3	<a href="#">703-48153-00</a> Shaft, free accel.	<a href="#">Buy now</a>
4	<a href="#">703-48235-00</a> Bushing	<a href="#">Buy now</a>
5	<a href="#">703-48268-00</a> Spacer 3	<a href="#">Buy now</a>
6	<a href="#">703-48264-00</a> Throttle, friction	<a href="#">Buy now</a>
7	<a href="#">95380-05600</a> Nut, hexagon (663)	<a href="#">Buy now</a>
8	<a href="#">97380-05025</a> Bolt	<a href="#">Buy now</a>
9	<a href="#">703-48265-00</a> Shaft Friction	<a href="#">Buy now</a>
10	<a href="#">93430-06024</a> Circlip (701)	<a href="#">Buy now</a>
11	<a href="#">703-48245-00</a> Plate, lock	<a href="#">Buy now</a>
12	<a href="#">703-48252-00</a> Roller, cam	<a href="#">Buy now</a>
13	<a href="#">701-48248-00</a> Roller, free accel	<a href="#">Buy now</a>
14	<a href="#">703-48198-00</a> Washer, wave 3	<a href="#">Buy now</a>
15	<a href="#">703-48243-00</a> Bushing 3	<a href="#">Buy now</a>

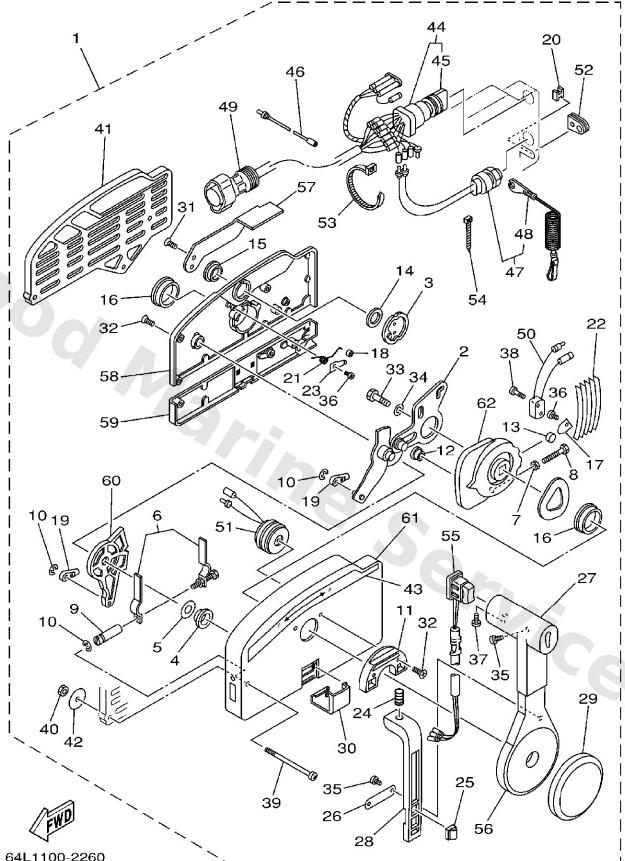
# Remote Control Assy 1



E1

Ref	Part	
16	<a href="#">703-48236-00</a> Bushing	<a href="#">Buy now</a>
17	<a href="#">703-48189-00</a> Retainer	<a href="#">Buy now</a>
18	<a href="#">703-48234-00</a> Roller, detent	<a href="#">Buy now</a>
19	<a href="#">703-48345-01</a> Cable end, remote control 2	<a href="#">Buy now</a>
20	<a href="#">703-48358-00</a> Anchor, cable	<a href="#">Buy now</a>
21	<a href="#">703-48244-00</a> Spring, free accel.	<a href="#">Buy now</a>
22	<a href="#">703-48238-00</a> Spring, detent	<a href="#">Buy now</a>
23	<a href="#">703-48246-00</a> Spacer 1	<a href="#">Buy now</a>
24	<a href="#">703-48227-00</a> Spring, neutral lock	<a href="#">Buy now</a>
25	<a href="#">703-82594-00</a> Clamp <b>WITH PT/T SW.</b>	<a href="#">Buy now</a>
26	<a href="#">703-48226-00</a> Plate, stopper	<a href="#">Buy now</a>
27	<a href="#">703-48222-00</a> Grip, control lever <b>SINGLE</b>	<a href="#">Buy now</a>
28	<a href="#">703-48223-00</a> Lock, neutral	<a href="#">Buy now</a>
29	<a href="#">703-48225-00</a> Cover	<a href="#">Buy now</a>
30	<a href="#">703-48219-00</a> Cover, lead	<a href="#">Buy now</a>

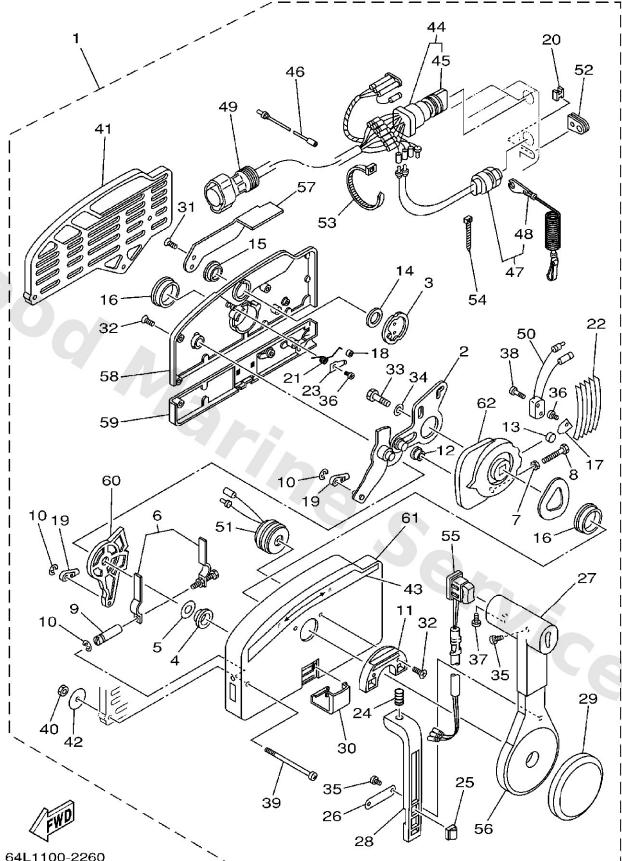
# Remote Control Assy 1



E1

Ref	Part	
31	<a href="#">703-48281-00</a> Screw, flat head	<a href="#">Buy now</a>
32	<a href="#">703-48282-00</a> Screw	<a href="#">Buy now</a>
33	<a href="#">97380-08030</a> Bolt, hexagon (fj1)	<a href="#">Buy now</a>
34	<a href="#">92990-08600</a> Washer, plain (663)	<a href="#">Buy now</a>
35	<a href="#">98580-04010</a> Screw, pan head (e56)	<a href="#">Buy now</a>
36	<a href="#">98580-04006</a> Screw, pan head (7h3)	<a href="#">Buy now</a>
37	<a href="#">98580-05010</a> Screw, pan head(62x)	<a href="#">Buy now</a>
38	<a href="#">98580-03015</a> Screw, pan head (n151)	<a href="#">Buy now</a>
39	<a href="#">703-48291-10</a> Screw	<a href="#">Buy now</a>
40	<a href="#">95380-06600</a> Nut(661)	<a href="#">Buy now</a>
41	<a href="#">703-48293-10</a> Spacer, remote control <b>SINGLE</b>	<a href="#">Buy now</a>
42	<a href="#">701-48287-00</a> Washer 1	<a href="#">Buy now</a>
43	<a href="#">703-48215-00</a> Graphic	<a href="#">Buy now</a>
44	<a href="#">703-82510-43</a> Main switch assembly	<a href="#">Buy now</a>
45	<a href="#">703-82577-00</a> Cap, key	<a href="#">Buy now</a>

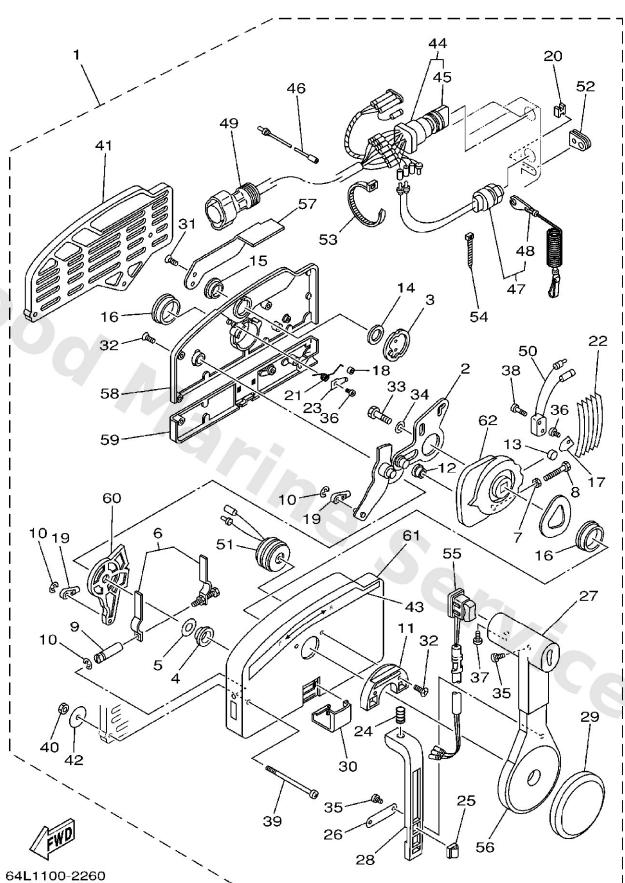
# Remote Control Assy 1



E1

Ref	Part	
46	<a href="#">703-82531-00</a> Wire, lead	<a href="#">Buy now</a>
47	<a href="#">688-82575-01</a> Engine stop switch assembly	<a href="#">Buy now</a>
48	<a href="#">682-82556-00</a> Lanyard, stop switch	<a href="#">Buy now</a>
49	<a href="#">688-8258A-20</a> 10p main harness mec 2m (6ft) L)5M (10P)	<a href="#">Buy now</a>
50	<a href="#">703-82540-00</a> Neutral switch assembly	<a href="#">Buy now</a>
51	<a href="#">703-83383-02</a> Buzzer	<a href="#">Buy now</a>
52	<a href="#">703-48284-00</a> Grommet	<a href="#">Buy now</a>
53	<a href="#">703-82591-00</a> Band	<a href="#">Buy now</a>
54	<a href="#">703-82592-00</a> Band	<a href="#">Buy now</a>
55	<a href="#">703-82563-02</a> Trim & tilt switch assembly	<a href="#">Buy now</a>
56	<a href="#">703-48221-00</a> Grip	<a href="#">Buy now</a>
57	<a href="#">703-48152-00</a> Knob, free accel	<a href="#">Buy now</a>
58	<a href="#">703-48212-00</a> Rear housing	<a href="#">Buy now</a>
59	<a href="#">703-48213-00</a> Back, panel	<a href="#">Buy now</a>
60	<a href="#">703-48271-00</a> Arm, shift	<a href="#">Buy now</a>

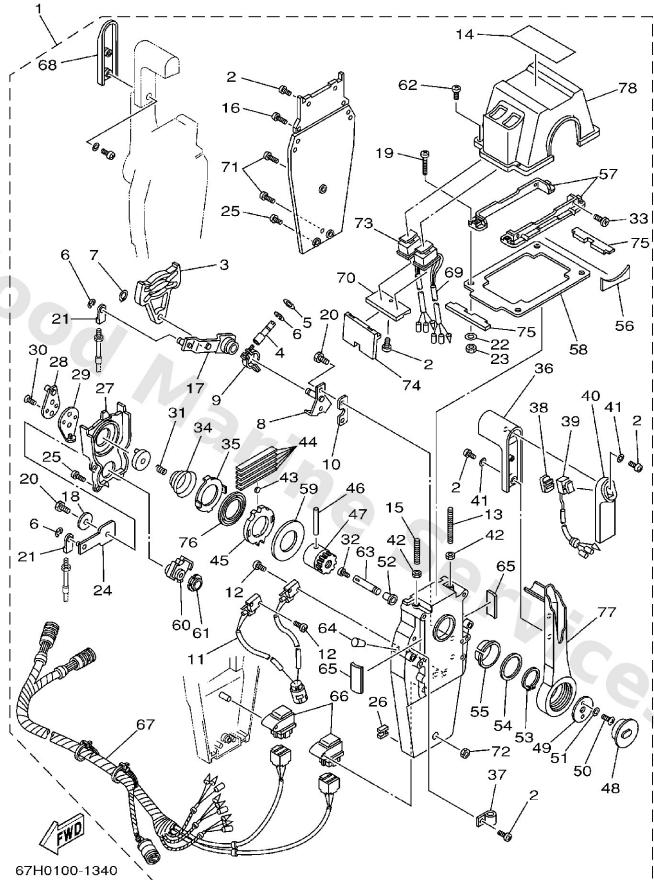
# Remote Control Assy 1



E1

Ref	Part	
61	<a href="#">703-48211-01</a> Housing,1	<a href="#">Buy now</a>
62	<a href="#">703-48232-00</a> Drive gear	<a href="#">Buy now</a>

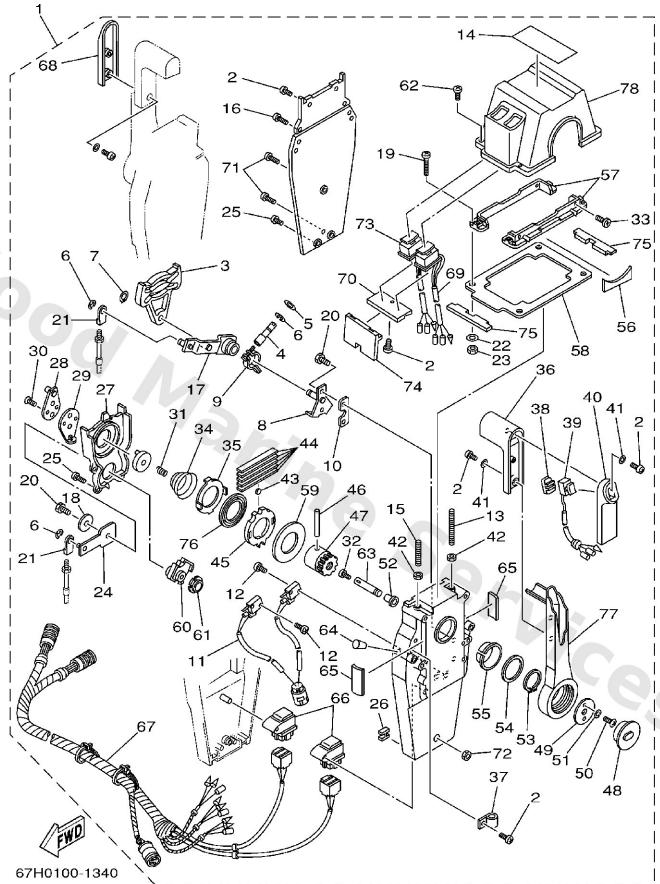
## Remote Control Assy 2



E4

Ref	Part	
1	<a href="#">704-48207-23</a> Remote Control assembly AP WITH PT/T SW.	<a href="#">Buy now</a>
2	<a href="#">97890-05016</a> Screw, pan head(6b0)	<a href="#">Buy now</a>
3	<a href="#">EL8-48251-00</a> Plate, cam	<a href="#">Buy now</a>
4	<a href="#">704-48265-00</a> Shaft, friction	<a href="#">Buy now</a>
5	<a href="#">701-48246-00</a> Spacer	<a href="#">Buy now</a>
6	<a href="#">93430-06024</a> Circlip (701)	<a href="#">Buy now</a>
7	<a href="#">EL8-48259-00</a> Circlip 1	<a href="#">Buy now</a>
8	<a href="#">704-48262-00</a> Shaft, throttle	<a href="#">Buy now</a>
9	<a href="#">704-48264-00</a> Friction, throttle	<a href="#">Buy now</a>
10	<a href="#">704-48266-00</a> Spacer 2	<a href="#">Buy now</a>
11	<a href="#">704-82540-10</a> Neutral switch assembly	<a href="#">Buy now</a>
12	<a href="#">6A5-48129-10</a> Screw, pan head (n151)	<a href="#">Buy now</a>
13	<a href="#">EL8-48281-00</a> Screw 1	<a href="#">Buy now</a>
14	<a href="#">704-48215-10</a> Graphic 1	<a href="#">Buy now</a>
15	<a href="#">704-48281-00</a> Screw1	<a href="#">Buy now</a>

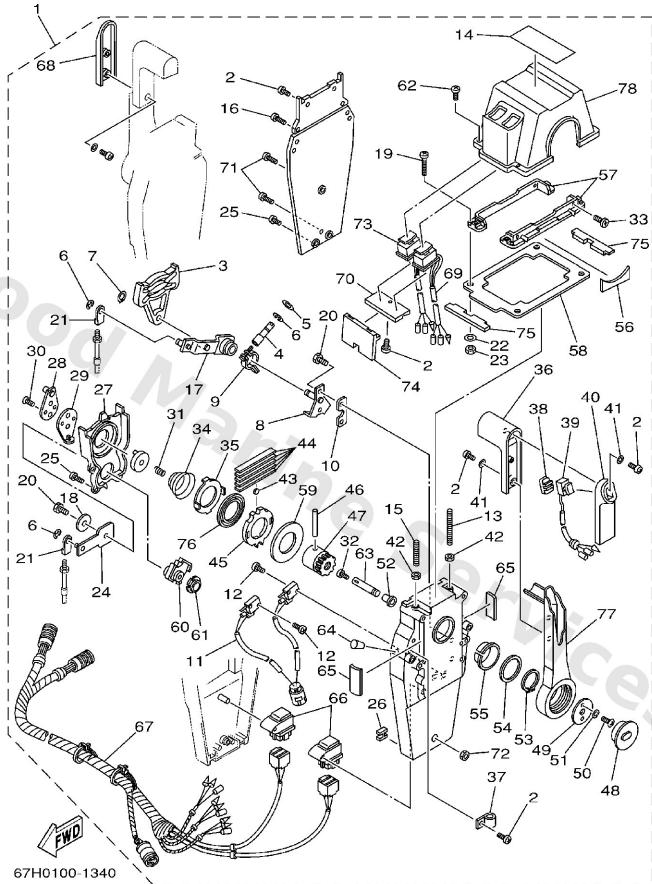
## Remote Control Assy 2



**E4**

Ref	Part	
16	<a href="#">97890-05025</a> Screw, panhead (a93)	<a href="#">Buy now</a>
17	<a href="#">704-48261-00</a> Arm, throttle	<a href="#">Buy now</a>
18	<a href="#">EL8-48191-00</a> Washer 1	<a href="#">Buy now</a>
19	<a href="#">704-48283-00</a> Screw,panhead (eg9)	<a href="#">Buy now</a>
20	<a href="#">97380-06018</a> Bolt (fj0)	<a href="#">Buy now</a>
21	<a href="#">703-48345-01</a> Cable end, remote control 2	<a href="#">Buy now</a>
22	<a href="#">704-48287-00</a> Washer 1	<a href="#">Buy now</a>
23	<a href="#">95380-05600</a> Nut, hexagon (663)	<a href="#">Buy now</a>
24	<a href="#">EL8-48271-00</a> Arm, shift	<a href="#">Buy now</a>
25	<a href="#">EL8-48127-00</a> Screw 1	<a href="#">Buy now</a>
26	<a href="#">703-48358-00</a> Anchor, cable	<a href="#">Buy now</a>
27	<a href="#">EL8-48231-00</a> Housing, gear	<a href="#">Buy now</a>
28	<a href="#">EL8-48241-00</a> Arm, drive	<a href="#">Buy now</a>
29	<a href="#">EL8-48254-00</a> Stopper Throttle Adjusting	<a href="#">Buy now</a>
30	<a href="#">92780-06020</a> Screw flat head	<a href="#">Buy now</a>

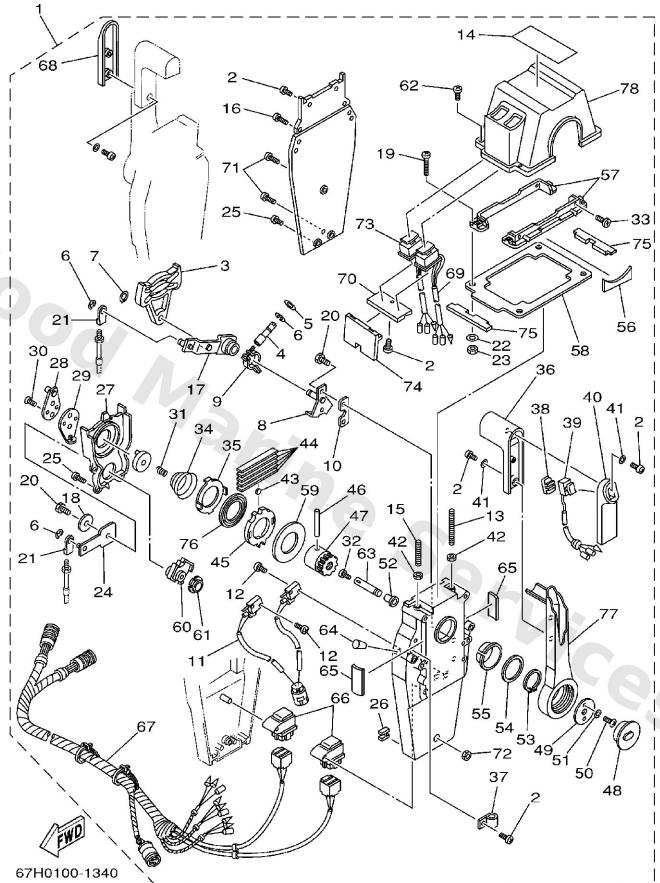
## Remote Control Assy 2



E4

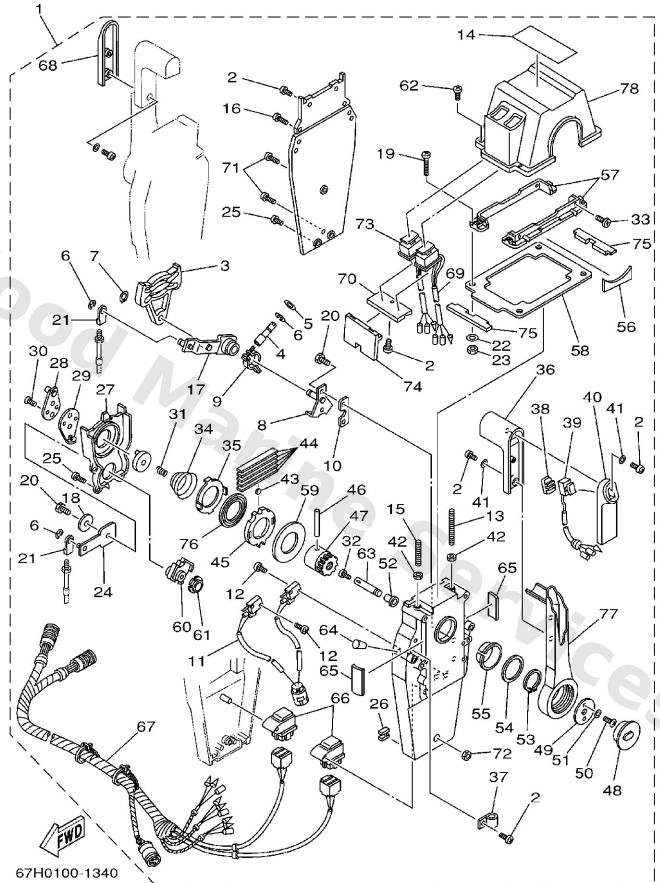
Ref	Part	
31	<a href="#">EL8-48158-00</a> Spring 1	<a href="#">Buy now</a>
32	<a href="#">98580-04006</a> Screw, pan head (7h3)	<a href="#">Buy now</a>
33	<a href="#">98780-05018</a> Screw (704)	<a href="#">Buy now</a>
34	<a href="#">EL8-48244-00</a> Spring, free accel.	<a href="#">Buy now</a>
35	<a href="#">EL8-48245-00</a> Plate, lock	<a href="#">Buy now</a>
36	<a href="#">704-48222-00</a> Grip, control lever	<a href="#">Buy now</a>
37	<a href="#">704-82594-00</a> Clamp	<a href="#">Buy now</a>
38	<a href="#">704-48228-00</a> Holder, switch	<a href="#">Buy now</a>
39	<a href="#">704-82563-31</a> Trim & tilt switch assembly	<a href="#">Buy now</a>
40	<a href="#">704-48229-00</a> Grip, control lever 2	<a href="#">Buy now</a>
41	<a href="#">92990-05300</a> Washer, tooth	<a href="#">Buy now</a>
42	<a href="#">95380-06600</a> Nut(661)	<a href="#">Buy now</a>
43	<a href="#">701-48248-00</a> Roller, free accel	<a href="#">Buy now</a>
44	<a href="#">703-48238-00</a> Spring, detent	<a href="#">Buy now</a>
45	<a href="#">EL8-48232-00</a> Gear 1	<a href="#">Buy now</a>

## Remote Control Assy 2



Ref	Part	
46	<a href="#">EL8-48164-00</a> Pin 2	<a href="#">Buy now</a>
47	<a href="#">704-48242-00</a> Shaft, drive	<a href="#">Buy now</a>
48	<a href="#">704-48225-00</a> Cover	<a href="#">Buy now</a>
49	<a href="#">704-48192-00</a> Washer 2	<a href="#">Buy now</a>
50	<a href="#">97890-06018</a> Screw, pan head(6e5)	<a href="#">Buy now</a>
51	<a href="#">92990-06300</a> Washer, tooth	<a href="#">Buy now</a>
52	<a href="#">702-48263-00</a> Bushing 4	<a href="#">Buy now</a>
53	<a href="#">EL8-48279-00</a> Circlip 2	<a href="#">Buy now</a>
54	<a href="#">704-48193-00</a> Washer 3	<a href="#">Buy now</a>
55	<a href="#">EL8-48234-00</a> Bushing 1	<a href="#">Buy now</a>
56	<a href="#">704-48219-00</a> Cover, lead	<a href="#">Buy now</a>
57	<a href="#">704-48144-00</a> Plate, stopper 2	<a href="#">Buy now</a>
58	<a href="#">704-48176-10</a> Grommet	<a href="#">Buy now</a>
59	<a href="#">703-48192-00</a> Washer 2	<a href="#">Buy now</a>
60	<a href="#">EL8-48233-00</a> Gear 2	<a href="#">Buy now</a>

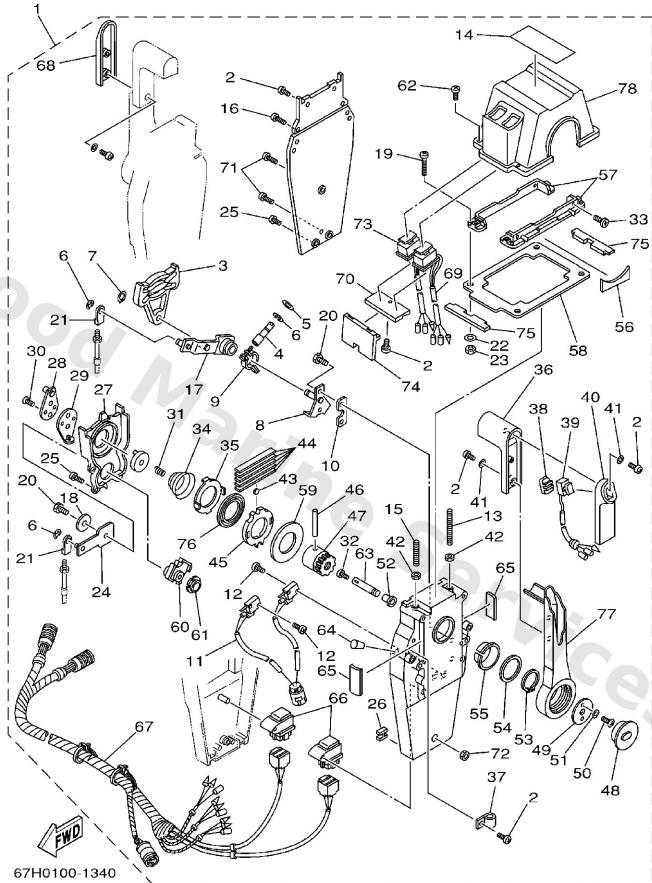
## Remote Control Assy 2



**E4**

Ref	Part	
61	<a href="#">703-48235-00</a> Bushing	<a href="#">Buy now</a>
62	<a href="#">704-48282-00</a> Screw 2	<a href="#">Buy now</a>
63	<a href="#">EL8-48153-10</a> Shaft, free accel.	<a href="#">Buy now</a>
64	<a href="#">704-48166-00</a> Plug	<a href="#">Buy now</a>
65	<a href="#">704-48284-00</a> Grommet	<a href="#">Buy now</a>
66	<a href="#">704-81950-00</a> Relay assembly	<a href="#">Buy now</a>
67	<a href="#">704-82590-10</a> Wireharness assembly	<a href="#">Buy now</a>
68	<a href="#">704-48229-10</a> Grip, control lever 2	<a href="#">Buy now</a>
69	<a href="#">704-82563-E0</a> Trim & tilt switch assembly	<a href="#">Buy now</a>
70	<a href="#">704-48228-10</a> Holder, switch	<a href="#">Buy now</a>
71	<a href="#">704-48128-00</a> Screw, pan head	<a href="#">Buy now</a>
72	<a href="#">704-48156-00</a> Nut 1	<a href="#">Buy now</a>
73	<a href="#">704-82563-F0</a> Trim & tilt switch assembly	<a href="#">Buy now</a>
74	<a href="#">704-48285-00</a> Grommet 2	<a href="#">Buy now</a>
75	<a href="#">704-48286-00</a> Grommet 3	<a href="#">Buy now</a>

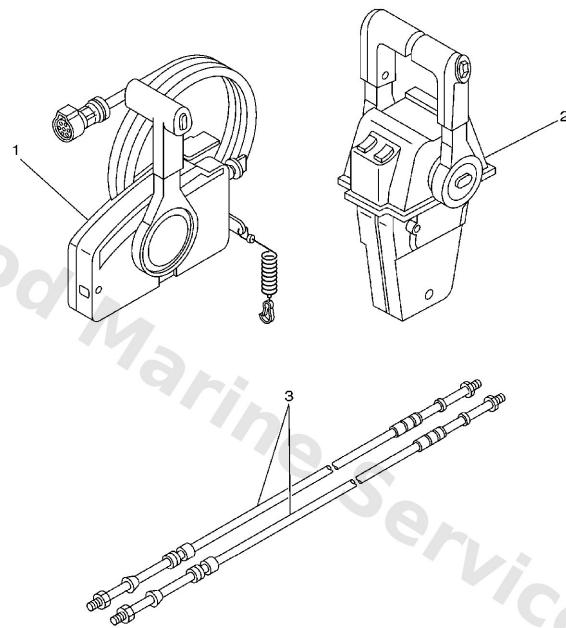
## Remote Control Assy 2



**E4**

Ref	Part	
76	<a href="#">704-48178-00</a> Plate, shift	<a href="#">Buy now</a>
77	<a href="#">704-48221-00</a> Lever control	<a href="#">Buy now</a>
78	<a href="#">704-48119-20</a> Cover	<a href="#">Buy now</a>

## Remote Control Box

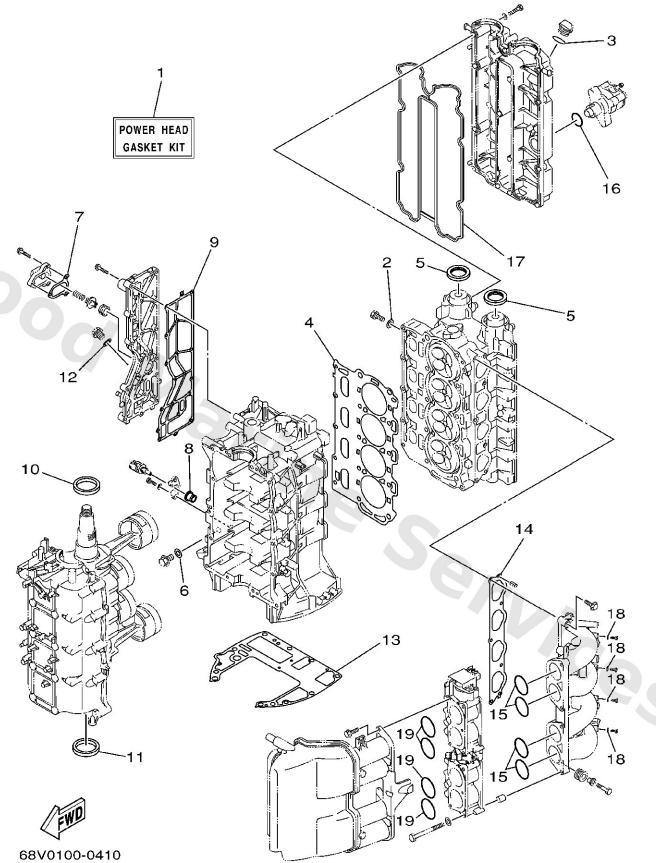


67H0100-9310

D7

Ref	Part	
1	<a href="#">703-48205-17</a> Remote control assembly (10p, ptt) <b>AP WITH PT/T SW.</b>	<a href="#">Buy now</a>
2	<a href="#">704-48207-23</a> Remote Control assembly <b>AP WITH PT/T SW.</b>	<a href="#">Buy now</a>
3	<a href="#">701-48320-50</a> Cable, Remote Control L=15F <b>UR</b>	<a href="#">Buy now</a>
3	<a href="#">701-48320-60</a> Cable, Remote Control L=16F <b>UR</b>	<a href="#">Buy now</a>
3	<a href="#">701-48320-80</a> Cable, Remote Control L=17F <b>UR</b>	<a href="#">Buy now</a>
3	<a href="#">701-48350-00</a> Cable, Remote Control L=21F <b>UR</b>	<a href="#">Buy now</a>
3	<a href="#">701-48350-20</a> Cable, Remote Control L=23F <b>UR</b>	<a href="#">Buy now</a>

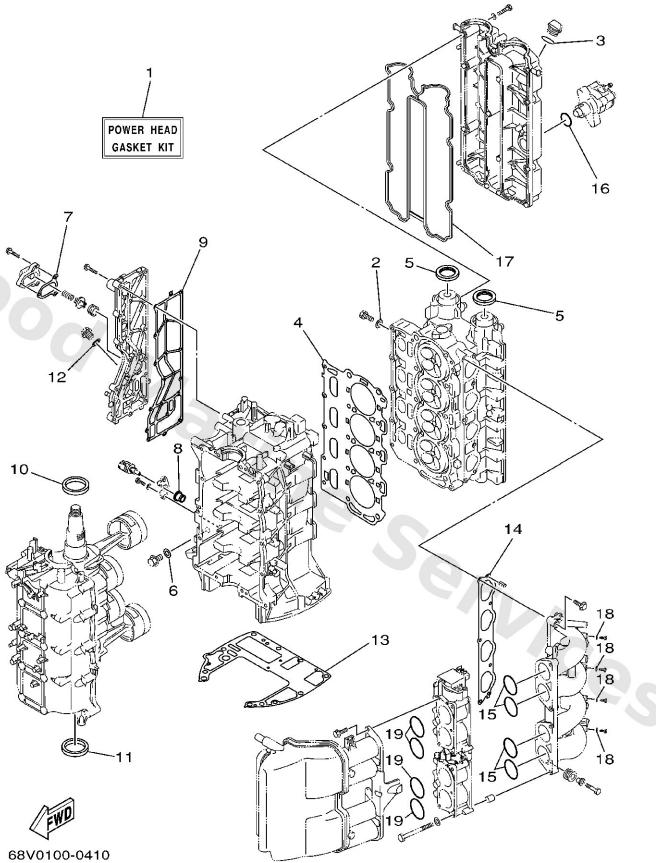
# Repair Kit 1



**F3**

Ref	Part	
1	<a href="#">68V-W0001-01</a> Power head gasket kit	<a href="#">Buy now</a>
2	<a href="#">90430-08143</a> Gasket (256-11198-00)	<a href="#">Buy now</a>
3	<a href="#">93210-24M79</a> O-ring	<a href="#">Buy now</a>
4	<a href="#">67F-11181-01</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
5	<a href="#">93102-38M59</a> Oil seal	<a href="#">Buy now</a>
6	<a href="#">90430-14115</a> Gasket (663)	<a href="#">Buy now</a>
7	<a href="#">67F-12435-A0</a> Gasket	<a href="#">Buy now</a>
8	<a href="#">68V-85753-00</a> Gasket, sender unit	<a href="#">Buy now</a>
9	<a href="#">67F-41114-A0</a> Gasket, exhaust outer cover	<a href="#">Buy now</a>
10	<a href="#">93102-48009</a> Oil seal	<a href="#">Buy now</a>
11	<a href="#">93101-48002</a> Oil seal	<a href="#">Buy now</a>
12	<a href="#">90430-18130</a> Gasket (1j7)	<a href="#">Buy now</a>
13	<a href="#">67F-11351-01</a> Gasket, cylinder	<a href="#">Buy now</a>
14	<a href="#">68V-13645-00</a> Gasket, manifold 1	<a href="#">Buy now</a>
15	<a href="#">93210-48MG8</a> O-ring	<a href="#">Buy now</a>

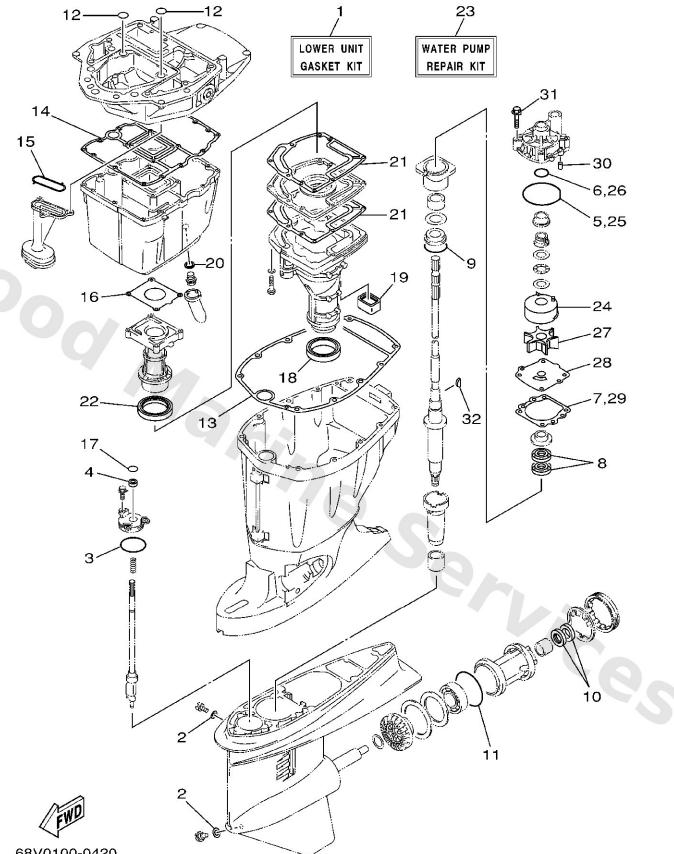
# Repair Kit 1



**F3**

Ref	Part	
16	<a href="#">93210-30682</a> O-ring (371)	<a href="#">Buy now</a>
17	<a href="#">67F-11356-00</a> Seal, cylinder 2	<a href="#">Buy now</a>
18	<a href="#">90430-06014</a> Gasket 256113960000	<a href="#">Buy now</a>
19	<a href="#">93210-48MJ9</a> O-ring	<a href="#">Buy now</a>

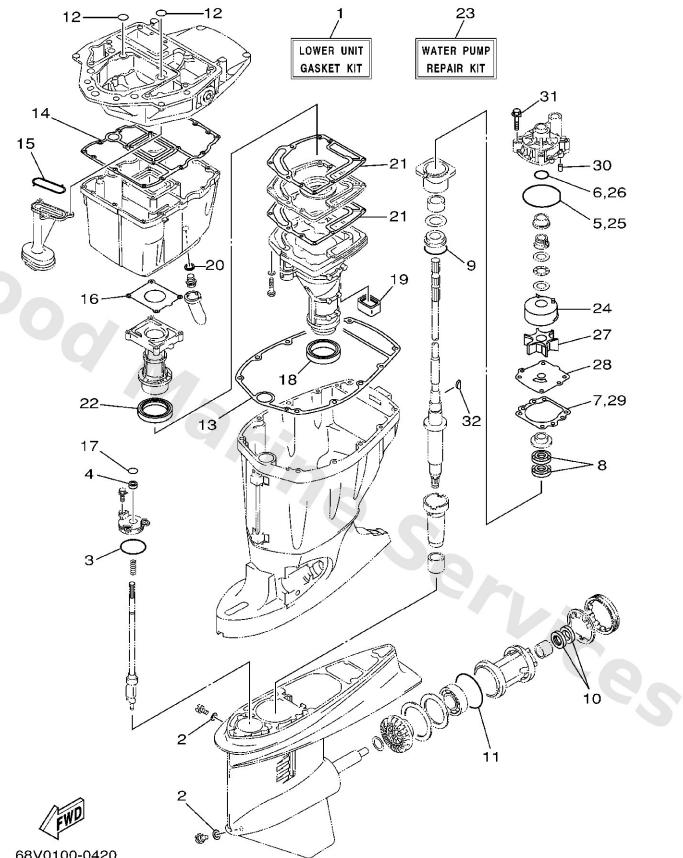
## Repair Kit 2



**F4**

Ref	Part	
1	<a href="#">68V-W0001-20</a> Lower unit gasket kit	<a href="#">Buy now</a>
2	<a href="#">90430-08020</a> Gasket	<a href="#">Buy now</a>
3	<a href="#">93210-58144</a> O-ring(47x)	<a href="#">Buy now</a>
4	<a href="#">93106-09014</a> Oil seal	<a href="#">Buy now</a>
5	<a href="#">93210-86M38</a> O-ring (6e5)	<a href="#">Buy now</a>
6	<a href="#">93210-37160</a> O-ring (6g8)	<a href="#">Buy now</a>
7	<a href="#">6E5-44315-A0</a> Gasket,water pump	<a href="#">Buy now</a>
8	<a href="#">93101-28M16</a> Oil seal (6e5)	<a href="#">Buy now</a>
9	<a href="#">93210-55M14</a> O-ring (70e)	<a href="#">Buy now</a>
10	<a href="#">93101-30M17</a> Oil seal (6e5)	<a href="#">Buy now</a>
11	<a href="#">93210-86M39</a> O-ring (6e5)	<a href="#">Buy now</a>
12	<a href="#">93210-19MJ1</a> O-ring	<a href="#">Buy now</a>
13	<a href="#">67F-45113-00</a> Gasket, upper casing	<a href="#">Buy now</a>
14	<a href="#">67F-15312-00</a> Gasket, oil pan	<a href="#">Buy now</a>
15	<a href="#">67F-13415-00</a> Seal, oil strainer	<a href="#">Buy now</a>

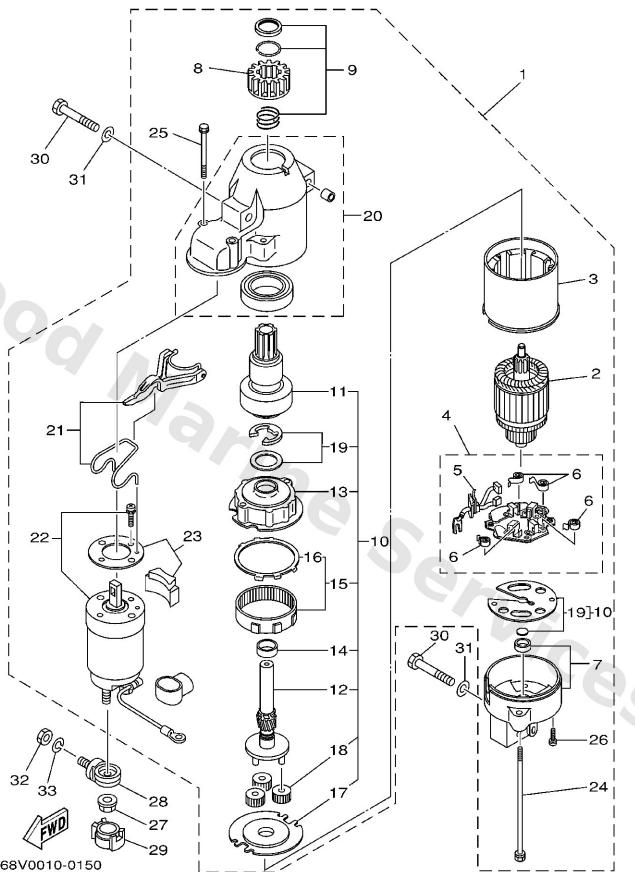
## Repair Kit 2



**F4**

Ref	Part	
16	<a href="#">67F-41133-A0</a> Gasket, exhaust manifold 1	<a href="#">Buy now</a>
17	<a href="#">93210-09165</a> O-ring	<a href="#">Buy now</a>
18	<a href="#">68V-45123-00</a> Gasket, muffler	<a href="#">Buy now</a>
19	<a href="#">67F-45127-00</a> Seal	<a href="#">Buy now</a>
20	<a href="#">90430-14228</a> Gasket(n261)	<a href="#">Buy now</a>
21	<a href="#">67F-41134-A0</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
22	<a href="#">67F-41138-00</a> Seal, ext. 1	<a href="#">Buy now</a>
23	<a href="#">68V-W0078-00</a> Water pump repair kit	<a href="#">Buy now</a>
24	<a href="#">61A-44322-02</a> Insert, cartridge	<a href="#">Buy now</a>
27	<a href="#">6E5-44352-01</a> Impeller	<a href="#">Buy now</a>
28	<a href="#">68V-44323-00</a> Outer plate, cartridge	<a href="#">Buy now</a>
30	<a href="#">93606-12019</a> Pin, dowel (614)	<a href="#">Buy now</a>
31	<a href="#">90119-08M14</a> Bolt, with washer	<a href="#">Buy now</a>
32	<a href="#">90280-04M05</a> Key, woodruff (6e5)	<a href="#">Buy now</a>

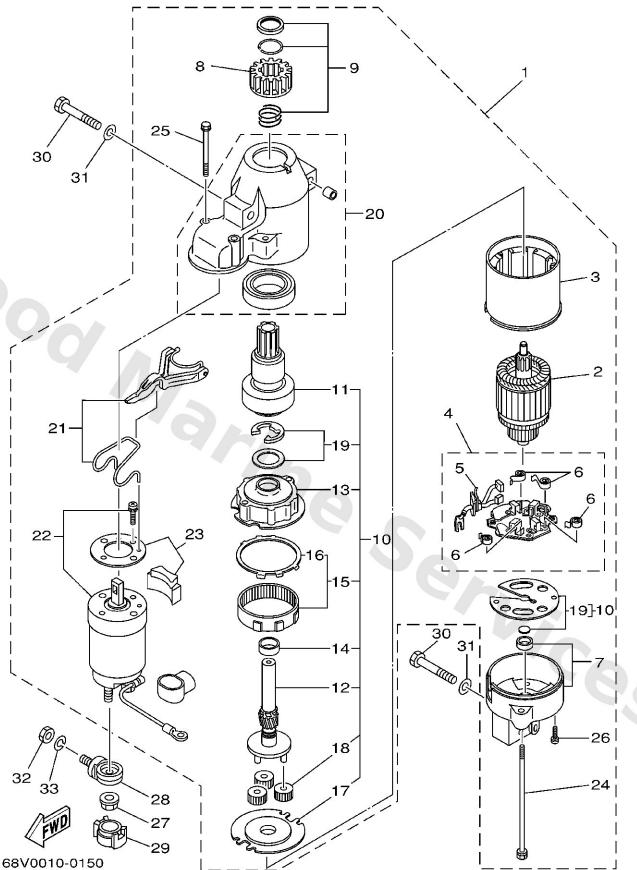
# Starting Motor



E2

Ref	Part	
1	<a href="#">68V-81800-01</a> Starting motor assembly	<a href="#">Buy now</a>
2	<a href="#">67F-81850-00</a> Armature assembly	<a href="#">Buy now</a>
3	<a href="#">67F-81810-00</a> Stator assembly	<a href="#">Buy now</a>
4	<a href="#">68F-81840-00</a> Brush holder assembly	<a href="#">Buy now</a>
5	<a href="#">67F-81801-00</a> Brush set	<a href="#">Buy now</a>
6	<a href="#">67F-81813-00</a> Spring, brush	<a href="#">Buy now</a>
7	<a href="#">68F-81820-00</a> Rear bracket assembly	<a href="#">Buy now</a>
8	<a href="#">67F-81808-00</a> Pinion assembly	<a href="#">Buy now</a>
9	<a href="#">67F-81857-00</a> Pinion stopper set	<a href="#">Buy now</a>
10	<a href="#">67F-81807-00</a> Gear assembly, starting motor	<a href="#">Buy now</a>
11	<a href="#">67F-81832-00</a> Clutch, over run	<a href="#">Buy now</a>
12	<a href="#">67F-81836-00</a> Shaft, pinion	<a href="#">Buy now</a>
13	<a href="#">67F-81821-00</a> Bracket, center 1	<a href="#">Buy now</a>
14	<a href="#">67F-81841-00</a> Bearing	<a href="#">Buy now</a>
15	<a href="#">67F-81891-00</a> Gear, ring	<a href="#">Buy now</a>

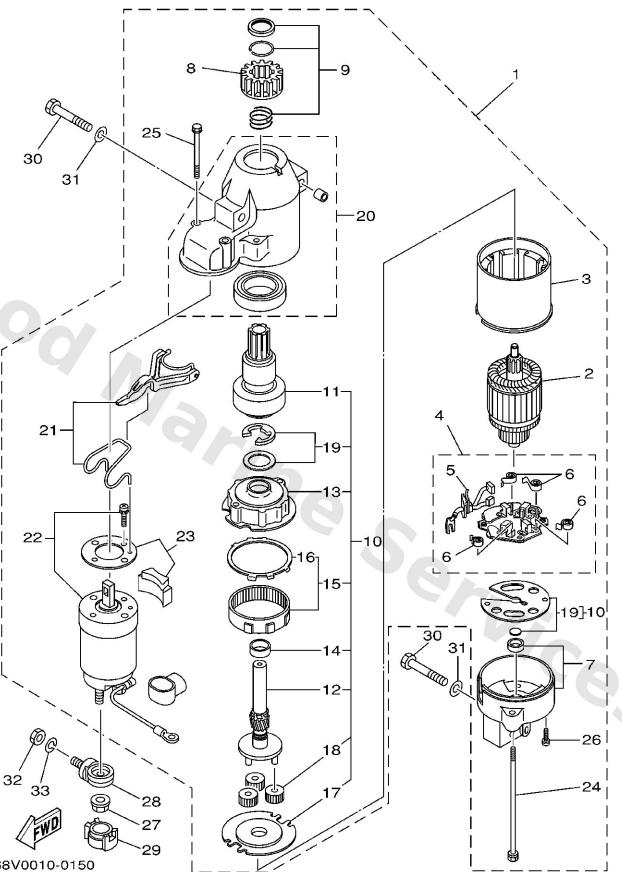
# Starting Motor



E2

Ref	Part	
16	<a href="#">67F-8183R-00</a> Gasket	<a href="#">Buy now</a>
17	<a href="#">67F-81830-00</a> Bracket, center 2	<a href="#">Buy now</a>
18	<a href="#">67F-8183T-00</a> Gear, Idler	<a href="#">Buy now</a>
19	<a href="#">67F-81809-00</a> Washer kit	<a href="#">Buy now</a>
20	<a href="#">67F-81842-00</a> Cover	<a href="#">Buy now</a>
21	<a href="#">67F-81839-00</a> Lever assembly	<a href="#">Buy now</a>
22	<a href="#">68V-81941-01</a> Starter relay assembly	<a href="#">Buy now</a>
23	<a href="#">67F-81869-00</a> Cover, dust	<a href="#">Buy now</a>
24	<a href="#">6K7-81826-10</a> Bolt	<a href="#">Buy now</a>
25	<a href="#">67F-81828-00</a> Bolt 2	<a href="#">Buy now</a>
26	<a href="#">67F-81846-00</a> Screw	<a href="#">Buy now</a>
27	<a href="#">90179-08003</a> Nut	<a href="#">Buy now</a>
28	<a href="#">68F-81925-00</a> Terminal	<a href="#">Buy now</a>
29	<a href="#">68F-82582-00</a> Cover, wire harness	<a href="#">Buy now</a>
30	<a href="#">97013-08045</a> Bolt	<a href="#">Buy now</a>

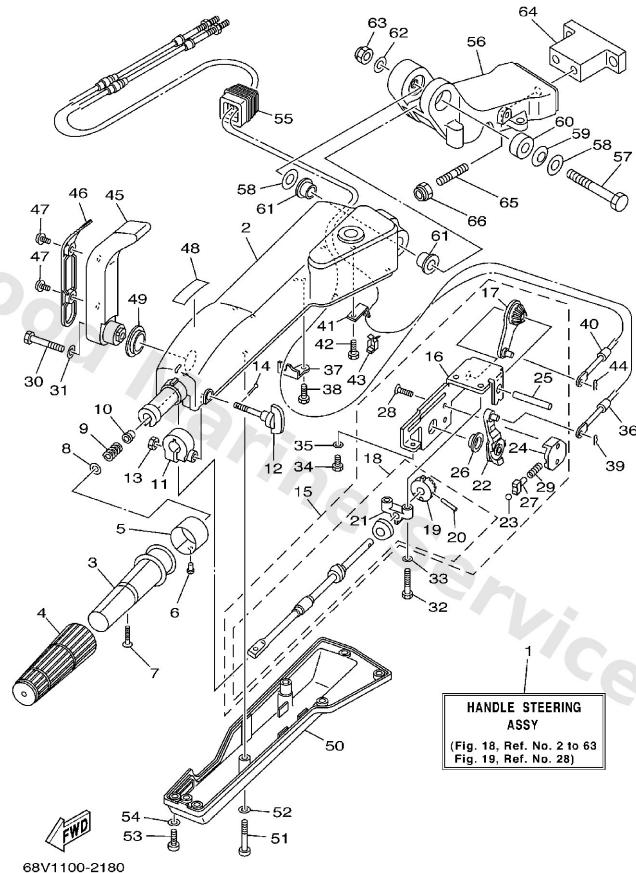
# Starting Motor



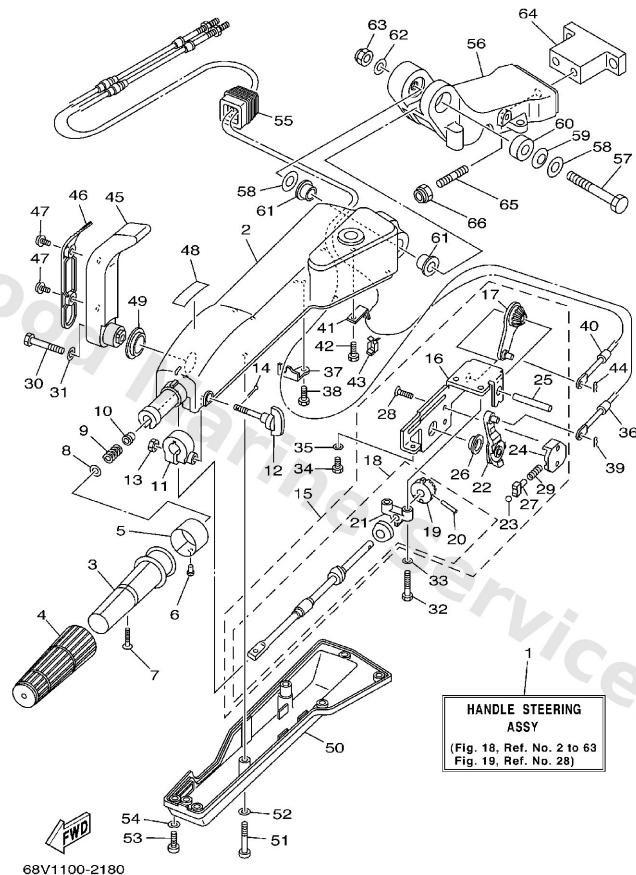
E2

Ref	Part	
31	<a href="#">92903-08600</a> Washer, plain (663)	<a href="#">Buy now</a>
32	<a href="#">95333-08600</a> Nut(612)	<a href="#">Buy now</a>
33	<a href="#">92903-08100</a> Ybs67-8 washer, spring	<a href="#">Buy now</a>

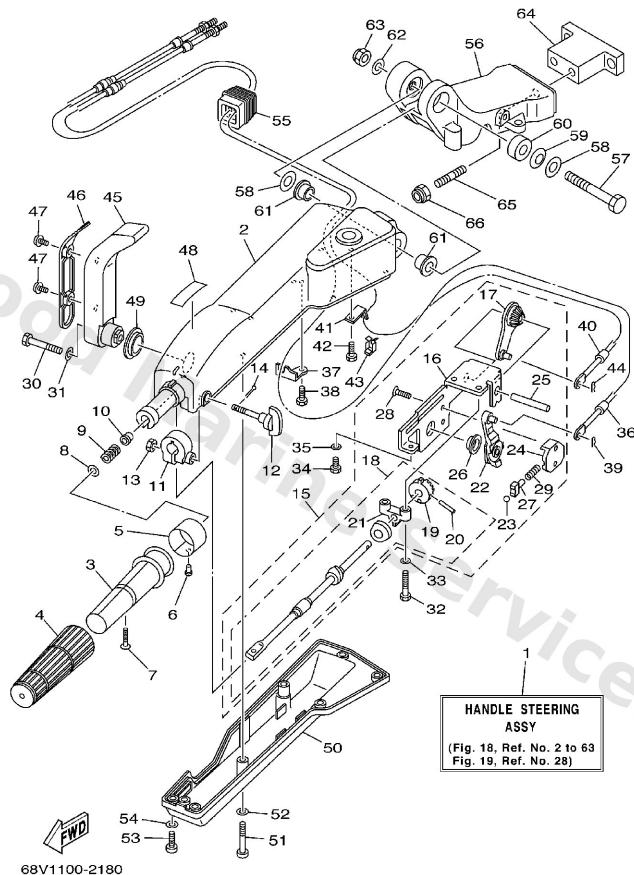
# Steering 1



# Steering 1



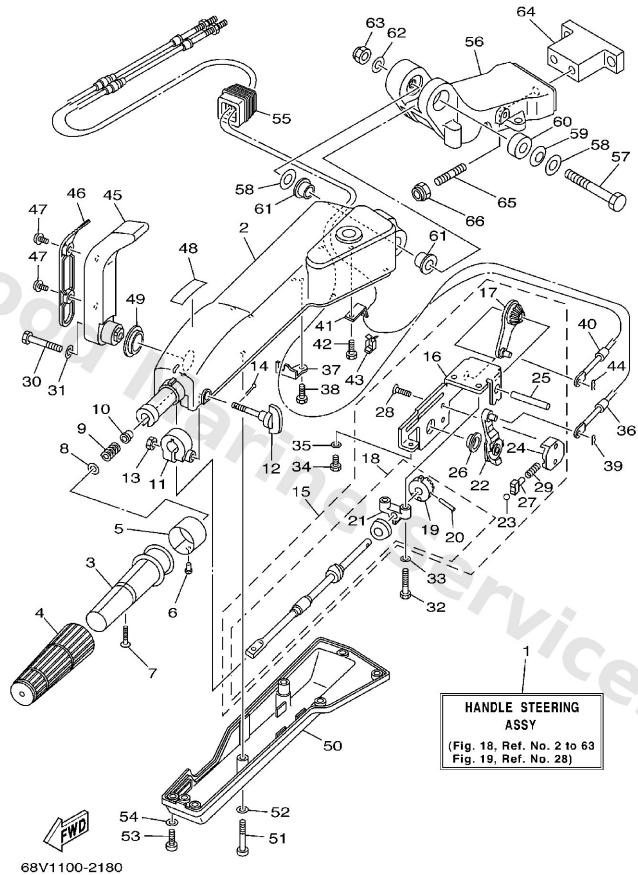
## Steering 1



E6

Ref	Part	
34	<a href="#">97095-06014</a> Bolt(gj3)	<a href="#">Buy now</a>
36	<a href="#">67G-48321-10</a> Cable	<a href="#">Buy now</a>
37	<a href="#">67G-48531-00</a> Bracket Remote Control 1	<a href="#">Buy now</a>
39	<a href="#">90468-10005</a> Pin, hair 6264123500	<a href="#">Buy now</a>
40	<a href="#">67G-26301-10</a> Throttle cable assembly	<a href="#">Buy now</a>
41	<a href="#">66R-48538-00</a> Clamp, cable 1	<a href="#">Buy now</a>
43	<a href="#">63D-48538-00</a> Clamp, cable 1	<a href="#">Buy now</a>
45	<a href="#">67G-44159-00-4D</a> Handle Gear Shift	<a href="#">Buy now</a>
46	<a href="#">67G-44173-00</a> Lever, Shift Control	<a href="#">Buy now</a>
47	<a href="#">90159-06M18</a> Screw, with washer(6b0)	<a href="#">Buy now</a>
48	<a href="#">6G8-44191-00</a> Indicator, shift	<a href="#">Buy now</a>
49	<a href="#">90386-26MA3</a> Bush	<a href="#">Buy now</a>
50	<a href="#">67G-42131-00</a> Cover Handle Steering	<a href="#">Buy now</a>
51	<a href="#">97885-06040</a> Screw pan head	<a href="#">Buy now</a>
53	<a href="#">97885-06016</a> Screw, pan head(6b0)	<a href="#">Buy now</a>

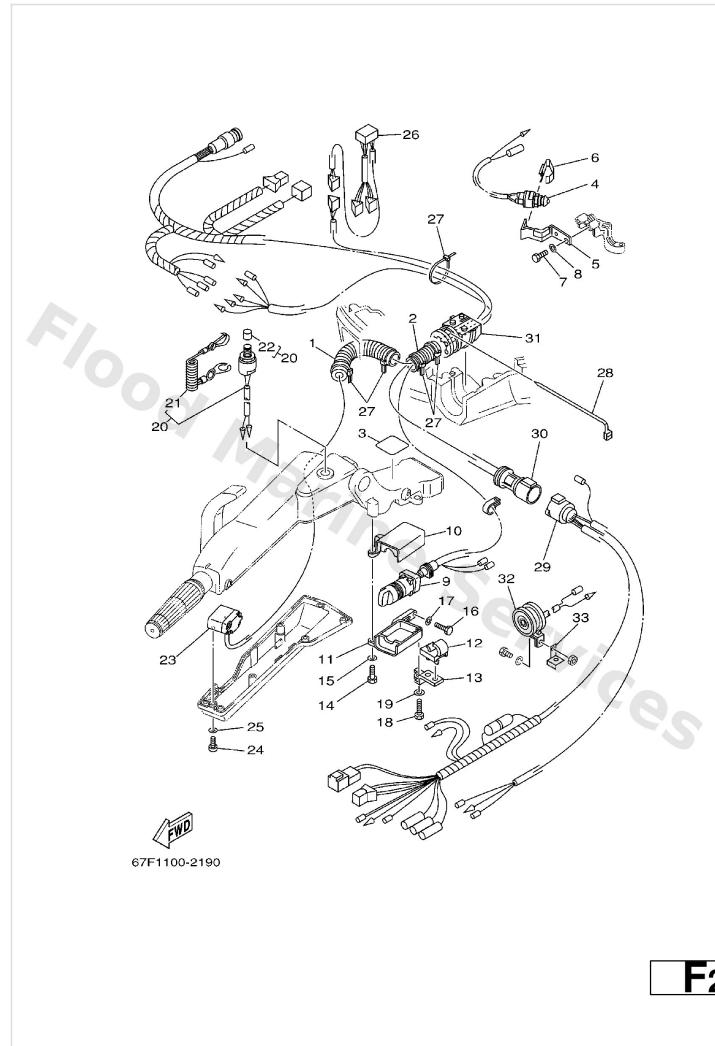
## Steering 1



E6

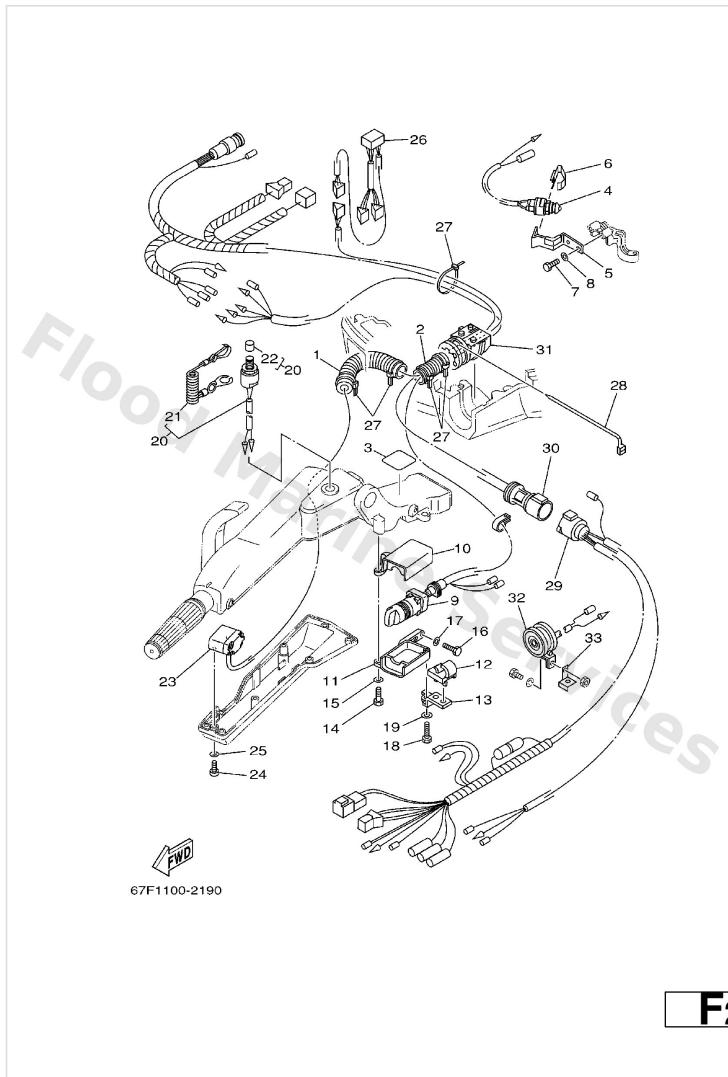
Ref	Part	
55	<a href="#">63D-42725-00</a> Grommet	<a href="#">Buy now</a>
56	<a href="#">67G-42121-00-4D</a> Bracket	<a href="#">Buy now</a>
57	<a href="#">90101-12M09</a> Bolt	<a href="#">Buy now</a>
58	<a href="#">92990-12200</a> Ybs66-12 washer,plain	<a href="#">Buy now</a>
59	<a href="#">90206-12M22</a> Washer, wave(6b0)	<a href="#">Buy now</a>
60	<a href="#">90387-12M02</a> Collar(6b0)	<a href="#">Buy now</a>
61	<a href="#">90386-12M93</a> Bush(6b0)	<a href="#">Buy now</a>
62	<a href="#">92990-12600</a> Washer, plate(663)	<a href="#">Buy now</a>
63	<a href="#">90185-12M12</a> Nut, self-locking(6e5)	<a href="#">Buy now</a>
64	<a href="#">68V-42121-00-4D</a> Bracket <b>AP</b>	<a href="#">Buy now</a>
65	<a href="#">90116-10175</a> Bolt, stud <b>AP</b>	<a href="#">Buy now</a>
66	<a href="#">90185-10051</a> Nut, self-locking <b>AP</b>	<a href="#">Buy now</a>

## Steering 2



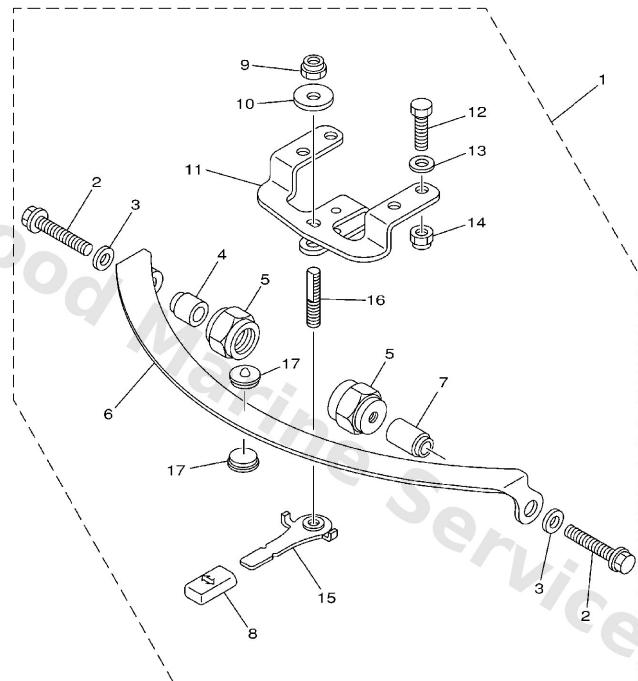
Ref	Part	
1	<a href="#">90446-24M79</a> Hose AP	<a href="#">Buy now</a>
2	<a href="#">6K3-83557-00</a> Tube AP	<a href="#">Buy now</a>
3	<a href="#">67G-42735-00</a> Protector AP	<a href="#">Buy now</a>
4	<a href="#">688-82540-11</a> Neutral switch assembly AP	<a href="#">Buy now</a>
5	<a href="#">67G-82554-01</a> Stay Neutral Switch AP	<a href="#">Buy now</a>
6	<a href="#">62Y-82555-00</a> Damper Main Switch 1 AP	<a href="#">Buy now</a>
7	<a href="#">97095-06014</a> Bolt(gj3) AP	<a href="#">Buy now</a>
8	<a href="#">92995-06600</a> Washer, plain (646) AP	<a href="#">Buy now</a>
9	<a href="#">67G-82510-30</a> Main Switch assembly AP	<a href="#">Buy now</a>
10	<a href="#">63D-8252E-01-4D</a> Cover, main switch 1 AP	<a href="#">Buy now</a>
11	<a href="#">63D-8252F-01-4D</a> Cover, main switch 2 AP	<a href="#">Buy now</a>
12	<a href="#">63D-24367-00</a> Clamp, fuel pipe 2 AP	<a href="#">Buy now</a>
13	<a href="#">63D-24364-00</a> Stay AP	<a href="#">Buy now</a>
14	<a href="#">97095-06025</a> Bolt AP	<a href="#">Buy now</a>
16	<a href="#">97095-06020</a> Bolt(7u8) AP	<a href="#">Buy now</a>

## Steering 2



Ref	Part	
18	<a href="#">97095-06030</a> Bolt(jf7) AP	<a href="#">Buy now</a>
20	<a href="#">63D-82575-00</a> Engine stop switch assembly AP	<a href="#">Buy now</a>
21	<a href="#">682-82556-00</a> Lanyard, stop switch	<a href="#">Buy now</a>
22	<a href="#">689-8257Y-00</a> Cap	<a href="#">Buy now</a>
23	<a href="#">67G-82563-00</a> Trim & tilt switch assembly AP	<a href="#">Buy now</a>
24	<a href="#">97885-06016</a> Screw, pan head(6b0) AP	<a href="#">Buy now</a>
26	<a href="#">63D-83728-00</a> Connector assembly AP	<a href="#">Buy now</a>
27	<a href="#">90465-13M24</a> Band, switch cord AP	<a href="#">Buy now</a>
28	<a href="#">90465-13M30</a> Clamp AP	<a href="#">Buy now</a>
29	<a href="#">6H5-83553-11</a> 19 – AP	<a href="#">Buy now</a>
30	<a href="#">63D-82586-00</a> Extension, Wire Harness AP	<a href="#">Buy now</a>
31	<a href="#">67G-42725-00</a> Grommet AP	<a href="#">Buy now</a>
32	<a href="#">688-83383-11</a> Buzzer AP	<a href="#">Buy now</a>
33	<a href="#">6H5-83386-00</a> Buzzer Stay AP	<a href="#">Buy now</a>

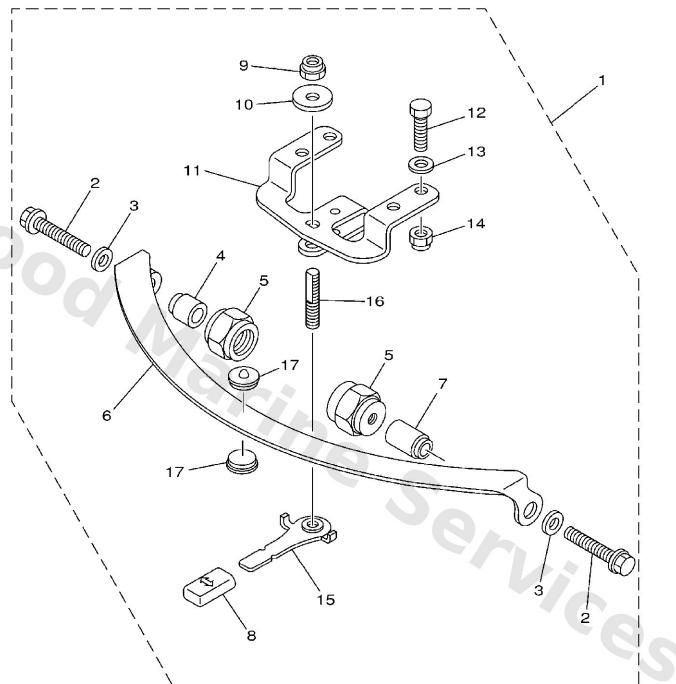
# Steering Friction



F4

Ref	Part	
1	<a href="#">67G-42508-00</a> Steering friction assembly AP	<a href="#">Buy now</a>
2	<a href="#">90119-08M74</a> Bolt, with washer(61a)	<a href="#">Buy now</a>
3	<a href="#">90201-08M01</a> Washer, plate(612)	<a href="#">Buy now</a>
4	<a href="#">67G-42541-00</a> Pipe 1	<a href="#">Buy now</a>
5	<a href="#">67G-42546-00</a> Nut	<a href="#">Buy now</a>
6	<a href="#">63D-42527-00</a> Plate, friction	<a href="#">Buy now</a>
7	<a href="#">67G-42541-10</a> Pipe 1	<a href="#">Buy now</a>
8	<a href="#">682-43318-01</a> Cover	<a href="#">Buy now</a>
9	<a href="#">90185-10M14</a> Nut, self-locking	<a href="#">Buy now</a>
10	<a href="#">90201-10M76</a> Washer, plate (6e5)	<a href="#">Buy now</a>
11	<a href="#">67G-42526-00</a> Plate Friction	<a href="#">Buy now</a>
12	<a href="#">97095-08025</a> Bolt (62g)	<a href="#">Buy now</a>
13	<a href="#">92995-08600</a> Washer, plain (663)	<a href="#">Buy now</a>
14	<a href="#">90185-08057</a> Nut, nylon (6j8)	<a href="#">Buy now</a>
15	<a href="#">67G-42561-00</a> Knob, steering lock	<a href="#">Buy now</a>

## Steering Friction



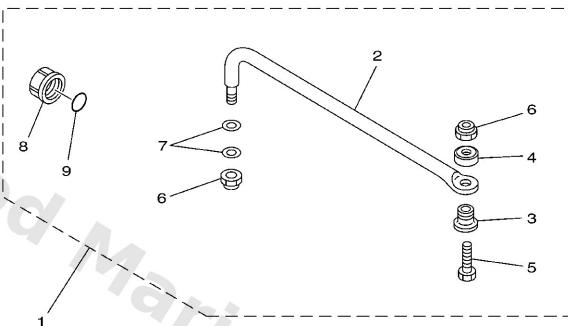
67F1100-2200

Yamaha F115AET 2002 Parts Manual  
Page 99 of 118

Ref	Part	
16	<a href="#">67G-42562-00</a> Shaft, steering lock	<a href="#">Buy now</a>
17	<a href="#">63D-42528-00</a> Plate, friction	<a href="#">Buy now</a>

F4

# Steering Guide Attachment 1

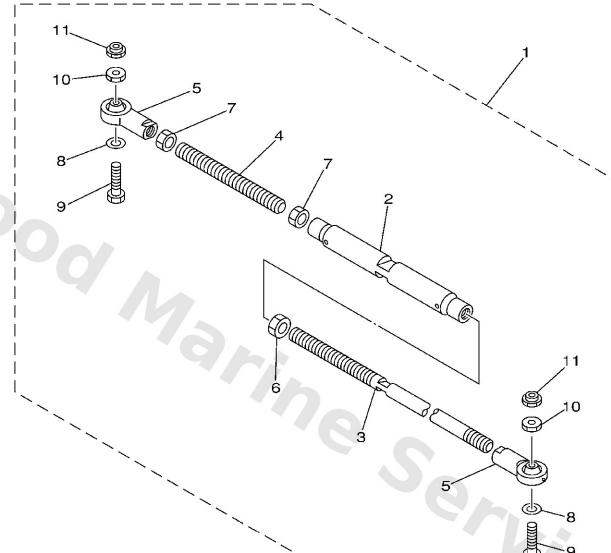


67H0100-9290

D5

Ref	Part	
1	<a href="#">6E5-61350-02</a> Steering guide attachment kit AP	<a href="#">Buy now</a>
2	<a href="#">6E5-61351-01</a> Rod, steering link	<a href="#">Buy now</a>
3	<a href="#">90387-10M61</a> Collar (6e5)	<a href="#">Buy now</a>
4	<a href="#">90560-12M01</a> Spacer (6e5)	<a href="#">Buy now</a>
5	<a href="#">6E5-61355-00</a> Bolt	<a href="#">Buy now</a>
6	<a href="#">90185-09M01</a> Nut, nylon (663)	<a href="#">Buy now</a>
7	<a href="#">90201-10M20</a> Washer, plate (663)	<a href="#">Buy now</a>
8	<a href="#">6E5-43145-01</a> Cap, clamp bracket	<a href="#">Buy now</a>
9	<a href="#">93210-16275</a> O-ring	<a href="#">Buy now</a>

## Steering Guide Attachment 2

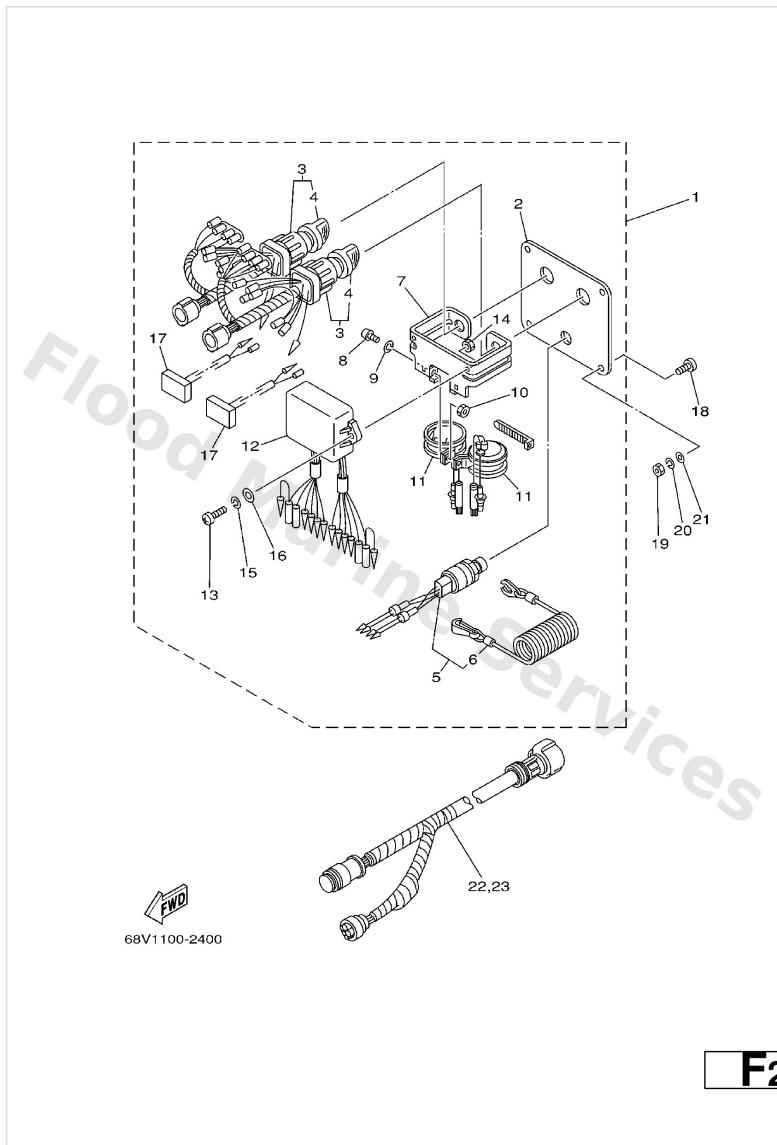


67H0100-0300

De

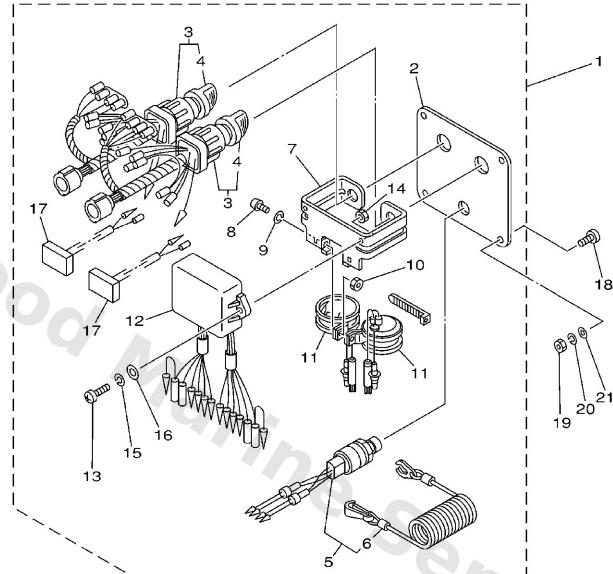
Ref	Part	
1	<a href="#">6E5-61301-01</a> Tie bar assembly (l:600-800mm) AP	<a href="#">Buy now</a>
2	<a href="#">6E5-61313-00</a> Adjuster	<a href="#">Buy now</a>
3	<a href="#">6E5-61311-11</a> Tie bar	<a href="#">Buy now</a>
4	<a href="#">6E5-61315-00</a> Tie bar, 2	<a href="#">Buy now</a>
5	<a href="#">6E5-61303-00</a> Steering axle comp.	<a href="#">Buy now</a>
6	<a href="#">90170-14M06</a> Nut (6e5)	<a href="#">Buy now</a>
7	<a href="#">95380-14700</a> Nut (6e5)	<a href="#">Buy now</a>
8	<a href="#">90201-10M76</a> Washer, plate (6e5)	<a href="#">Buy now</a>
9	<a href="#">90101-09M70</a> Bolt (6e5)	<a href="#">Buy now</a>
10	<a href="#">90170-09M05</a> Nut, hexagon (6e5)	<a href="#">Buy now</a>
11	<a href="#">90185-09M01</a> Nut, nylon (663)	<a href="#">Buy now</a>

# Switch. Panel

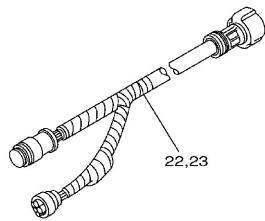


Ref	Part	
1	<a href="#">6K1-82570-07</a> Panel switch assembly <b>AP</b>	<a href="#">Buy now</a>
2	<a href="#">6K1-82571-01</a> Plate, panel switch	<a href="#">Buy now</a>
3	<a href="#">6K1-82510-06</a> Main switch assembly	<a href="#">Buy now</a>
4	<a href="#">703-82577-00</a> Cap, key	<a href="#">Buy now</a>
5	<a href="#">6K1-82575-00</a> Engine stop switch assembly	<a href="#">Buy now</a>
6	<a href="#">682-82556-00</a> Lanyard, stop switch	<a href="#">Buy now</a>
7	<a href="#">6K1-83614-01</a> Bracket	<a href="#">Buy now</a>
8	<a href="#">98980-05010</a> Screw, bind(6k1)	<a href="#">Buy now</a>
20	<a href="#">92990-05100</a> Ybs67-5 washer, spring <b>AP</b>	<a href="#">Buy now</a>
19	<a href="#">95380-05600</a> Nut, hexagon (663) <b>AP</b>	<a href="#">Buy now</a>
11	<a href="#">688-83383-11</a> Buzzer	<a href="#">Buy now</a>
12	<a href="#">6K1-85830-01</a> Control unit assembly	<a href="#">Buy now</a>
13	<a href="#">98980-06020</a> Screw, bind (j17)	<a href="#">Buy now</a>
14	<a href="#">95380-06600</a> Nut(661)	<a href="#">Buy now</a>
15	<a href="#">92990-06100</a> Washer(6a1)	<a href="#">Buy now</a>

## Switch. Panel



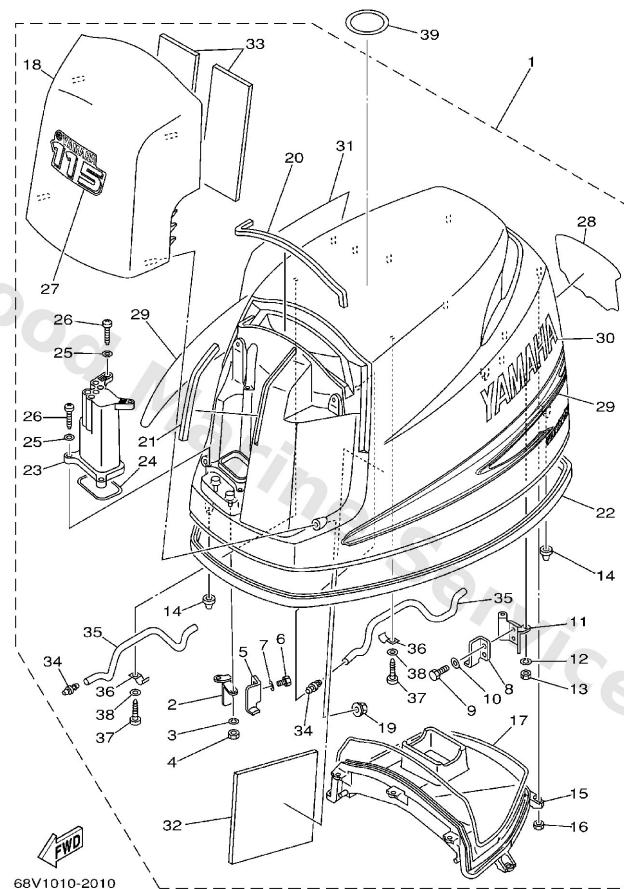
68V1100-2400



**F2**

Ref	Part	
16	<a href="#">92990-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
17	<a href="#">6K1-81980-00</a> Diode assembly	<a href="#">Buy now</a>
18	<a href="#">90149-05M05</a> Screw(6k0) AP	<a href="#">Buy now</a>
21	<a href="#">92990-05600</a> Washer, plain (646) AP	<a href="#">Buy now</a>
22	<a href="#">6K1-8258A-40</a> Extension, wire harness AP	<a href="#">Buy now</a>
23	<a href="#">61B-8258A-01</a> Extension, wire harness AP	<a href="#">Buy now</a>

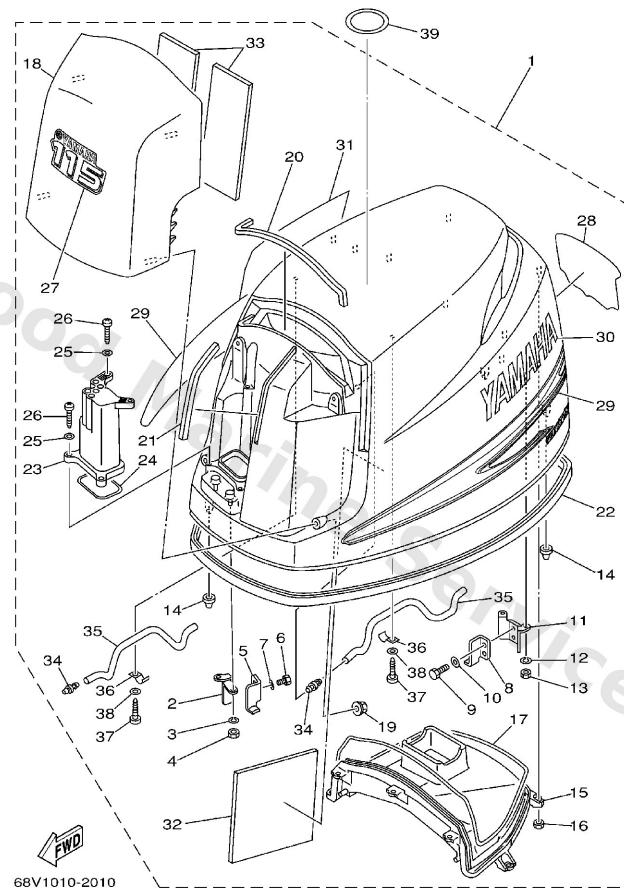
# Top Cowling



A4

Ref	Part	
1	<a href="#">68V-42610-10-8D</a> Top Cowling assembly	<a href="#">Buy now</a>
2	<a href="#">68V-42647-00</a> Holder Clamp Band	<a href="#">Buy now</a>
3	<a href="#">92990-06100</a> Washer(6a1)	<a href="#">Buy now</a>
4	<a href="#">95380-06600</a> Nut(661)	<a href="#">Buy now</a>
5	<a href="#">68V-42651-00</a> Hook	<a href="#">Buy now</a>
6	<a href="#">97095-06012</a> Bolt(gh1)	<a href="#">Buy now</a>
7	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
8	<a href="#">68V-42652-00</a> Hook	<a href="#">Buy now</a>
11	<a href="#">67F-42649-00</a> Holder, clamp band	<a href="#">Buy now</a>
14	<a href="#">67F-42662-00</a> Damper	<a href="#">Buy now</a>
15	<a href="#">68V-42613-00</a> Molding, air duct	<a href="#">Buy now</a>
17	<a href="#">68V-42629-00</a> Seal	<a href="#">Buy now</a>
18	<a href="#">68V-42612-00-8D</a> Air duct, top cowling	<a href="#">Buy now</a>
19	<a href="#">90179-06M28</a> Nut(63v)	<a href="#">Buy now</a>
20	<a href="#">68V-42628-00</a> Seal	<a href="#">Buy now</a>

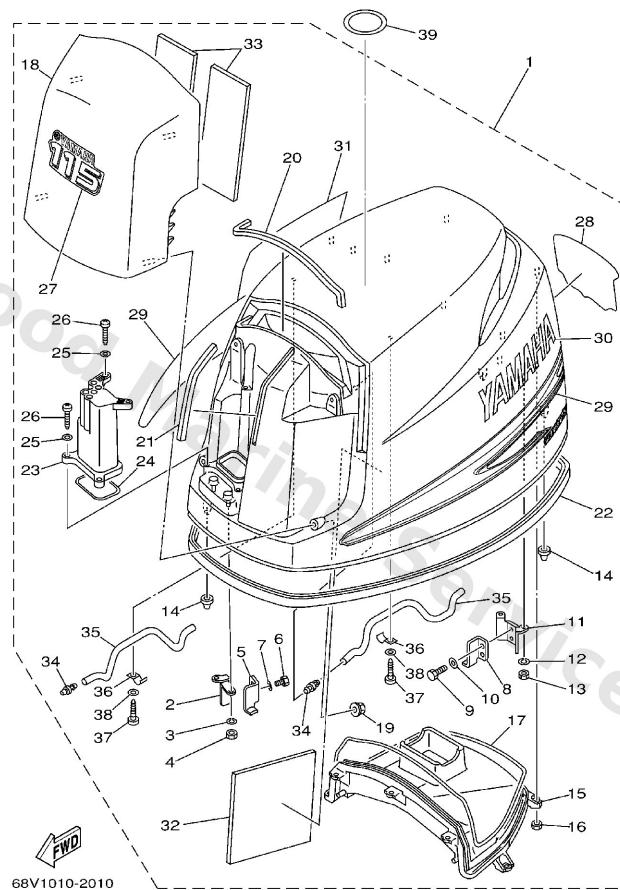
# Top Cowling



A4

Ref	Part	
21	<a href="#">68V-42718-00</a> Rubber, seal 3	<a href="#">Buy now</a>
22	<a href="#">68V-42615-00</a> Seal	<a href="#">Buy now</a>
23	<a href="#">68V-42632-00</a> Window	<a href="#">Buy now</a>
24	<a href="#">68V-42634-00</a> Seal, Window	<a href="#">Buy now</a>
25	<a href="#">92990-05200</a> Ybs66-5 washer, plain	<a href="#">Buy now</a>
26	<a href="#">97780-50625</a> Screw, tapping	<a href="#">Buy now</a>
27	<a href="#">68V-42677-10</a> Graphic, front	<a href="#">Buy now</a>
28	<a href="#">68V-42678-10</a> Graphic, front	<a href="#">Buy now</a>
29	<a href="#">68V-W0070-10</a> Graphic set	<a href="#">Buy now</a>
30	<a href="#">68V-42681-10</a> Mark, cowling	<a href="#">Buy now</a>
31	<a href="#">68V-42682-10</a> Mark, cowling	<a href="#">Buy now</a>
32	<a href="#">68V-42617-00</a> Damper Form	<a href="#">Buy now</a>
33	<a href="#">68V-42619-00</a> Damper, form	<a href="#">Buy now</a>
34	<a href="#">6H3-44391-01</a> Nipple, hose	<a href="#">Buy now</a>
35	<a href="#">90445-10M18</a> Hose (l400)	<a href="#">Buy now</a>

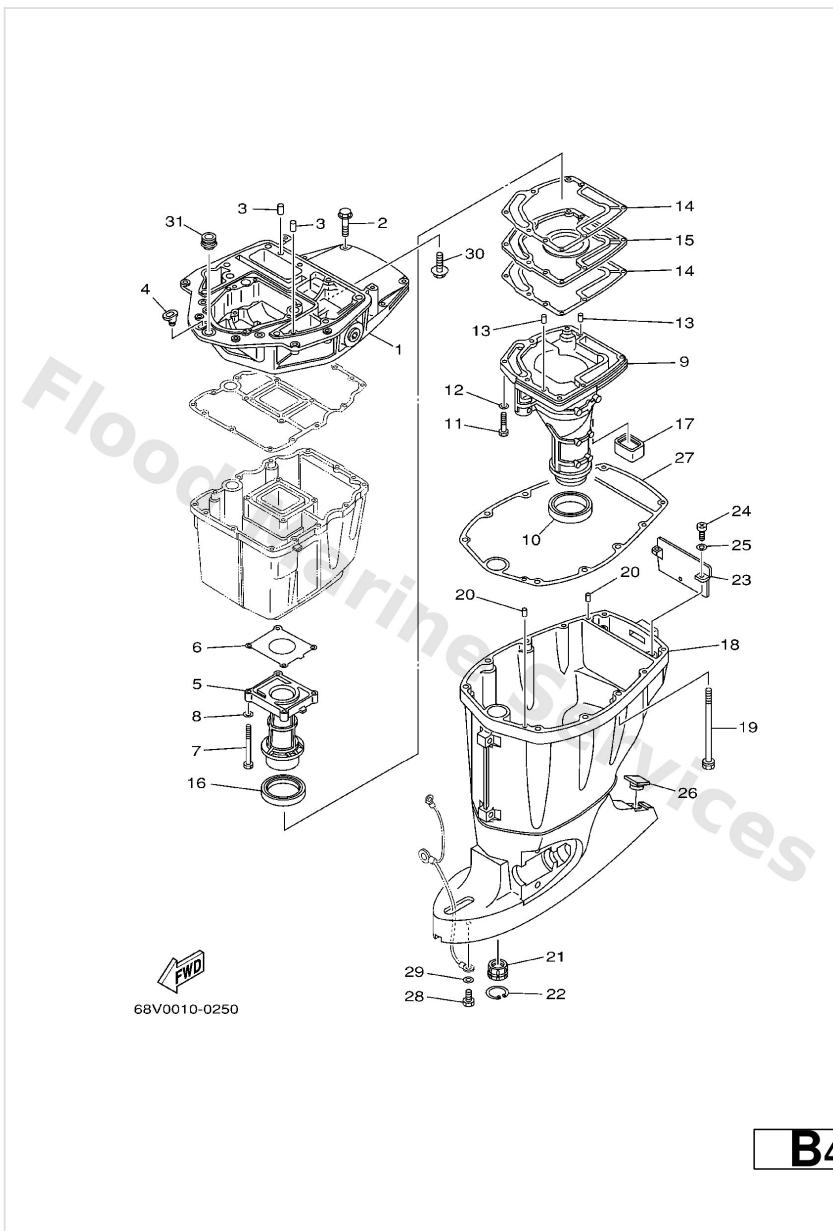
## Top Cowling



A4

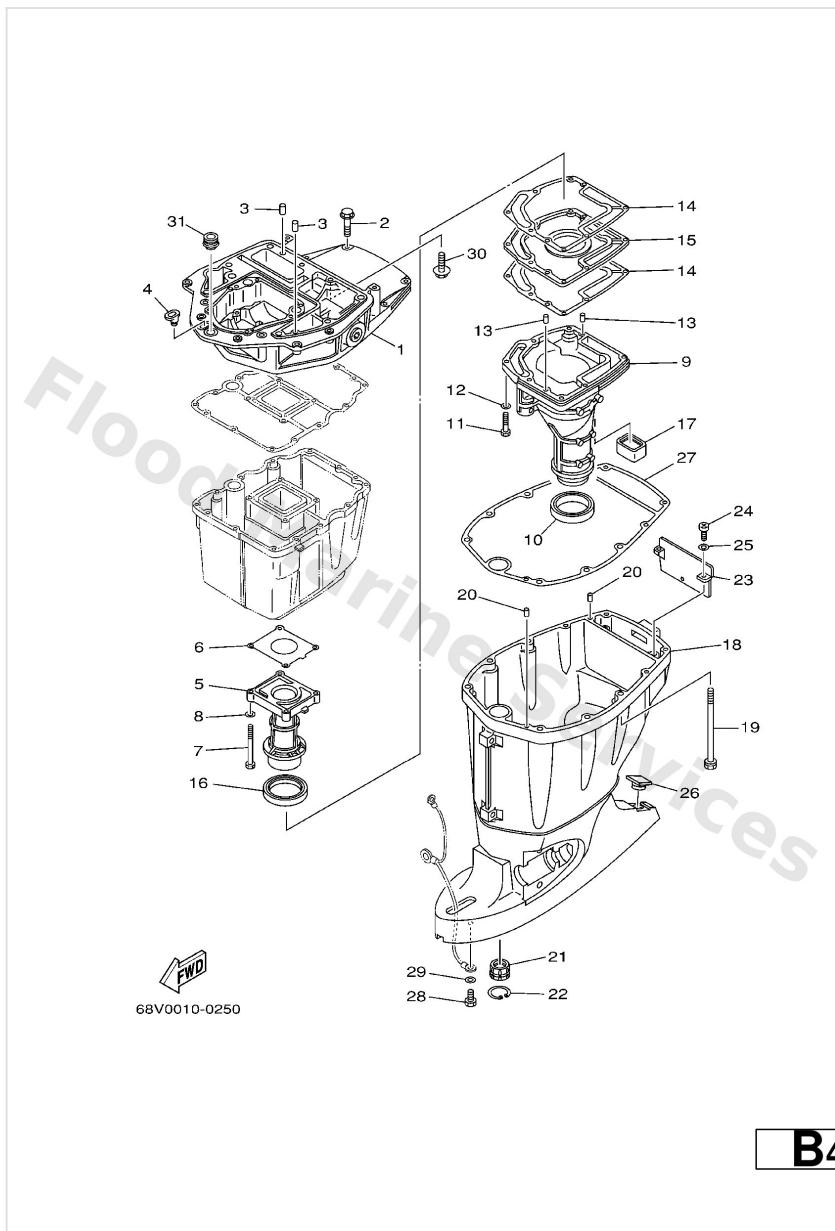
Ref	Part	
36	<a href="#">90465-08M63</a> Clamp(61u)	<a href="#">Buy now</a>
37	<a href="#">97780-50620</a> Screw, tapping	<a href="#">Buy now</a>
39	<a href="#">67F-13434-02</a> Label, Caution	<a href="#">Buy now</a>

# Upper Casing



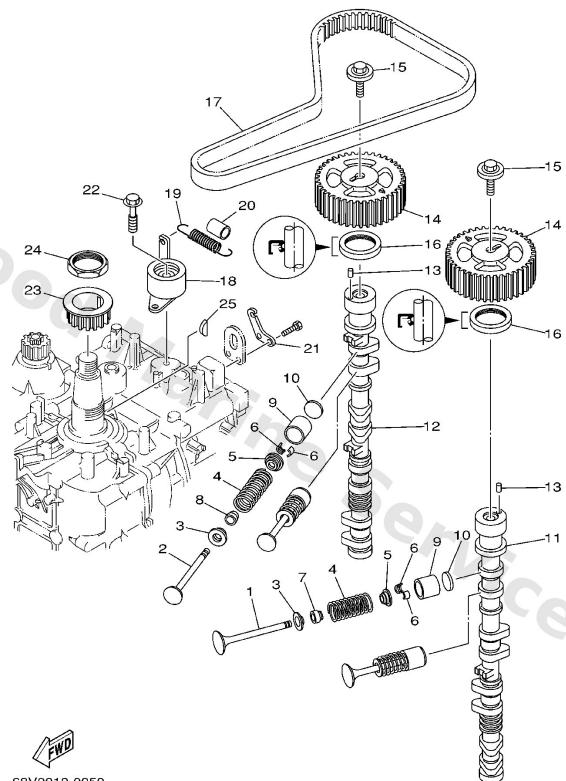
Ref	Part	
1	<a href="#">67F-41137-01-94</a> Guide, exhaust	<a href="#">Buy now</a>
2	<a href="#">97575-08540</a> Bolt, hexagon w/w deep recess	<a href="#">Buy now</a>
3	<a href="#">93608-16M16</a> Pin, dowel(6t4)	<a href="#">Buy now</a>
4	<a href="#">6G1-42727-00</a> Grommet	<a href="#">Buy now</a>
5	<a href="#">67F-41131-00-5B</a> Manifold, ext. 1	<a href="#">Buy now</a>
6	<a href="#">67F-41133-A0</a> Gasket, exhaust manifold 1	<a href="#">Buy now</a>
7	<a href="#">97075-06070</a> Bolt(4kg)	<a href="#">Buy now</a>
8	<a href="#">92995-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
9	<a href="#">68V-14711-10-5B</a> Muffler 1 <i>L</i>	<a href="#">Buy now</a>
9	<a href="#">68V-14711-30-5B</a> Muffler 1 <i>X</i>	<a href="#">Buy now</a>
10	<a href="#">68V-45123-00</a> Gasket, muffler	<a href="#">Buy now</a>
11	<a href="#">97075-06030</a> Bolt(jf7)	<a href="#">Buy now</a>
13	<a href="#">93606-19M23</a> Pin, dowel	<a href="#">Buy now</a>
14	<a href="#">67F-41134-A0</a> Gasket, exhaust manifold	<a href="#">Buy now</a>
15	<a href="#">67F-45181-00-5B</a> Plate	<a href="#">Buy now</a>

## Upper Casing



Ref	Part	
16	<a href="#">67F-41138-00</a> Seal, ext. 1	<a href="#">Buy now</a>
17	<a href="#">67F-45127-00</a> Seal	<a href="#">Buy now</a>
18	<a href="#">68V-45111-10-8D</a> Casing, upper L	<a href="#">Buy now</a>
18	<a href="#">68V-45111-30-8D</a> Casing, upper X	<a href="#">Buy now</a>
19	<a href="#">90119-10M08</a> Bolt, with washer	<a href="#">Buy now</a>
21	<a href="#">6E5-45318-00</a> Bushing, drive shaft 3	<a href="#">Buy now</a>
22	<a href="#">93420-36M01</a> Circlip (6a0)	<a href="#">Buy now</a>
23	<a href="#">67F-45151-00</a> Cover, upper casing	<a href="#">Buy now</a>
24	<a href="#">97880-06016</a> Screw pan head	<a href="#">Buy now</a>
25	<a href="#">92990-06600</a> Washer, plain (646)	<a href="#">Buy now</a>
26	<a href="#">6H3-45155-00</a> Cap	<a href="#">Buy now</a>
27	<a href="#">67F-45113-00</a> Gasket, upper casing	<a href="#">Buy now</a>
28	<a href="#">97095-06010</a> Bolt	<a href="#">Buy now</a>
30	<a href="#">90119-08M58</a> Bolt, with washer	<a href="#">Buy now</a>
31	<a href="#">67F-42724-00</a> Grommet	<a href="#">Buy now</a>

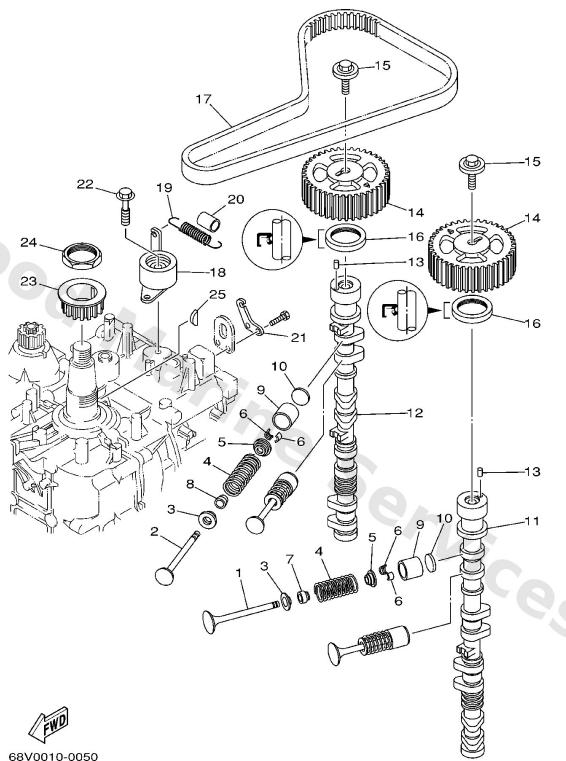
# Valve



B4

Ref	Part	
1	<a href="#">68V-12111-00</a> Valve, intake	<a href="#">Buy now</a>
2	<a href="#">68V-12121-00</a> Valve, exhaust	<a href="#">Buy now</a>
3	<a href="#">67F-12116-00</a> Seat, valve spring	<a href="#">Buy now</a>
4	<a href="#">67F-12114-00</a> Spring, valve outer	<a href="#">Buy now</a>
5	<a href="#">67F-12117-00</a> Retainer, valve spring	<a href="#">Buy now</a>
6	<a href="#">67F-12118-00</a> Cotter, valve	<a href="#">Buy now</a>
7	<a href="#">K0A-A3721-00</a> Seal, valve stem	<a href="#">Buy now</a>
8	<a href="#">K0A-A3722-00</a> Seal, valve stem 2	<a href="#">Buy now</a>
9	<a href="#">67F-12153-00</a> Lifter, valve	<a href="#">Buy now</a>
10	<a href="#">67F-12168-00</a> Pad, adjusting (2.000) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-10</a> Pad, adjusting (2.025) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-20</a> Pad, adjusting (2.050) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-30</a> Pad, adjusting (2.075) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-40</a> Pad, adjusting (2.100) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-50</a> Pad, adjusting (2.125) <b>UR</b>	<a href="#">Buy now</a>

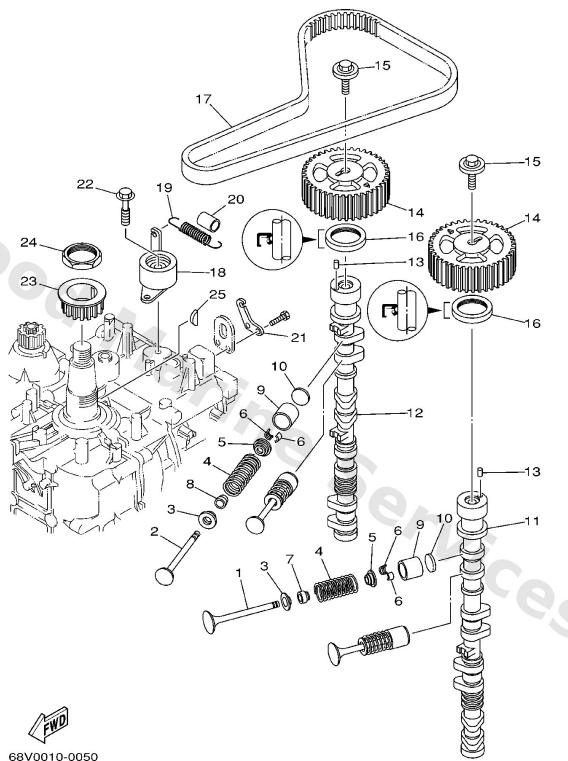
## Valve



B4

Ref	Part	
10	<a href="#">67F-12168-60</a> Pad, adjusting (2.150) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-70</a> Pad, adjusting (2.175) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-80</a> Pad, adjusting (2.200) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-A0</a> Pad, adjusting (2.225) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-B0</a> Pad, adjusting (2.250) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-C0</a> Pad, adjusting (2.275) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-D0</a> Pad, adjusting (2.300) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-E0</a> Pad, adjusting (2.325) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-F0</a> Pad, adjusting (2.350) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-G0</a> Pad, adjusting (2.375) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-H0</a> Pad, adjusting (2.400) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-J0</a> Pad, adjusting (2.425) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-K0</a> Pad, adjusting (2.450) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-L0</a> Pad, adjusting (2.475) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-M0</a> Pad, adjusting (2.500) <b>UR</b>	<a href="#">Buy now</a>

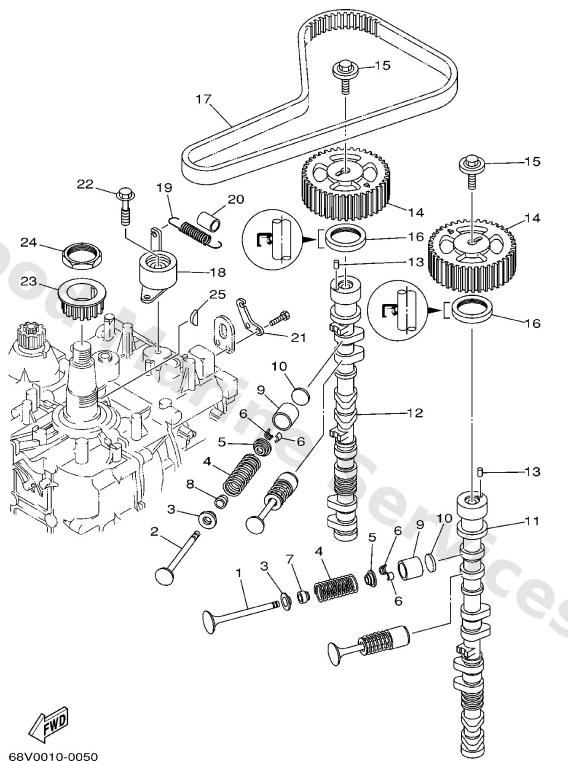
## Valve



B4

Ref	Part	
10	<a href="#">67F-12168-N0</a> Pad, adjusting (2.525) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-P0</a> Pad, adjusting (2.550) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-R0</a> Pad, adjusting (2.575) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-S0</a> Pad, adjusting (2.600) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-T0</a> Pad, adjusting (2.625) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-U0</a> Pad, adjusting (2.650) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-V0</a> Pad, adjusting (2.675) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-W0</a> Pad, adjusting (2.700) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-X0</a> Pad, adjusting (2.725) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12168-Y0</a> Pad, adjusting (2.750) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-00</a> Pad, adjusting (2.775) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-10</a> Pad, adjusting (2.800) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-20</a> Pad, adjusting (2.825) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-30</a> Pad, adjusting (2.850) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-40</a> Pad, adjusting (2.875) <b>UR</b>	<a href="#">Buy now</a>

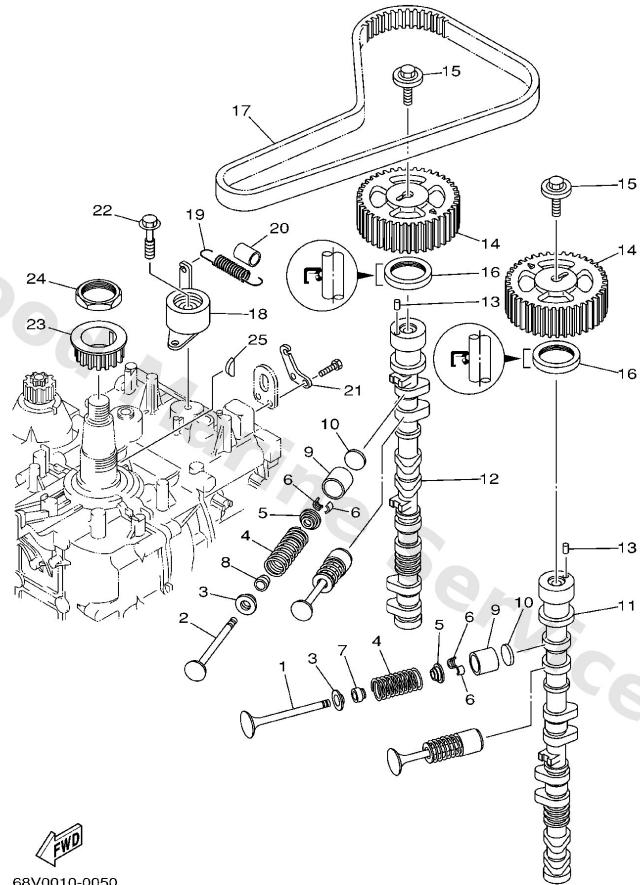
## Valve



B4

Ref	Part	
10	<a href="#">67F-12169-50</a> Pad, adjusting (2.900) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-60</a> Pad, adjusting (2.925) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-70</a> Pad, adjusting (2.950) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-80</a> Pad, adjusting (2.975) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-A0</a> Pad, adjusting (3.000) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-B0</a> Pad, adjusting (3.025) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-C0</a> Pad, adjusting (3.050) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-D0</a> Pad, adjusting (3.075) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-E0</a> Pad, adjusting (3.100) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-F0</a> Pad, adjusting (3.125) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-G0</a> Pad, adjusting (3.150) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-H0</a> Pad, adjusting (3.175) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-J0</a> Pad, adjusting (3.200) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-K0</a> Pad, adjusting (3.225) <b>UR</b>	<a href="#">Buy now</a>
10	<a href="#">67F-12169-L0</a> Pad, adjusting (3.250) <b>UR</b>	<a href="#">Buy now</a>

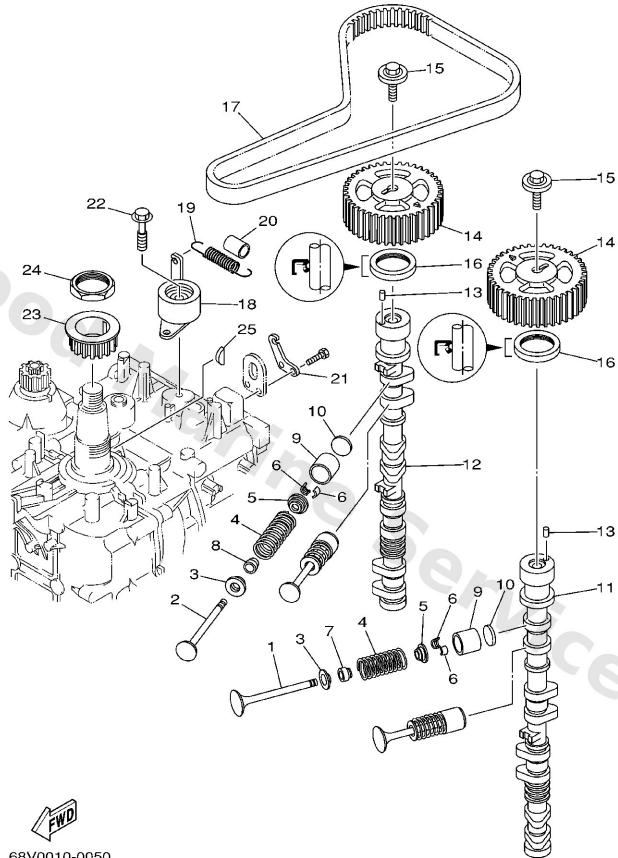
# Valve



**B4**

Ref	Part	
10	<a href="#">67F-12169-M0</a> Pad, adjusting (3.275) UR	<a href="#">Buy now</a>
10	<a href="#">67F-12169-N0</a> Pad, adjusting (3.300) UR	<a href="#">Buy now</a>
11	<a href="#">67F-12171-00</a> Camshaft 1	<a href="#">Buy now</a>
12	<a href="#">67F-12181-00</a> Camshaft 2	<a href="#">Buy now</a>
13	<a href="#">93605-10108</a> Pin, dowel (8g8)	<a href="#">Buy now</a>
14	<a href="#">67F-11537-00</a> Gear, driven	<a href="#">Buy now</a>
15	<a href="#">90119-10M06</a> Bolt	<a href="#">Buy now</a>
16	<a href="#">93102-38M59</a> Oil seal	<a href="#">Buy now</a>
17	<a href="#">67F-46241-00</a> Belt	<a href="#">Buy now</a>
18	<a href="#">67F-11590-00</a> Tensioner assembly	<a href="#">Buy now</a>
19	<a href="#">90506-16M39</a> Spring, tension	<a href="#">Buy now</a>
20	<a href="#">90445-15M03</a> Hose (l23)	<a href="#">Buy now</a>
21	<a href="#">67F-11595-00</a> Plate, valve	<a href="#">Buy now</a>
22	<a href="#">90119-10M72</a> Bolt, with washer(6m6)	<a href="#">Buy now</a>
23	<a href="#">67F-11536-00</a> Gear Drive	<a href="#">Buy now</a>

Valve



Ref	Part	
24	<a href="#">90170-40003</a> Nut	<a href="#">Buy now</a>
25	<a href="#">90280-04008</a> Key woodruff 604115450000	<a href="#">Buy now</a>

B4

# Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.