



Yamaha F15AEP 2000

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

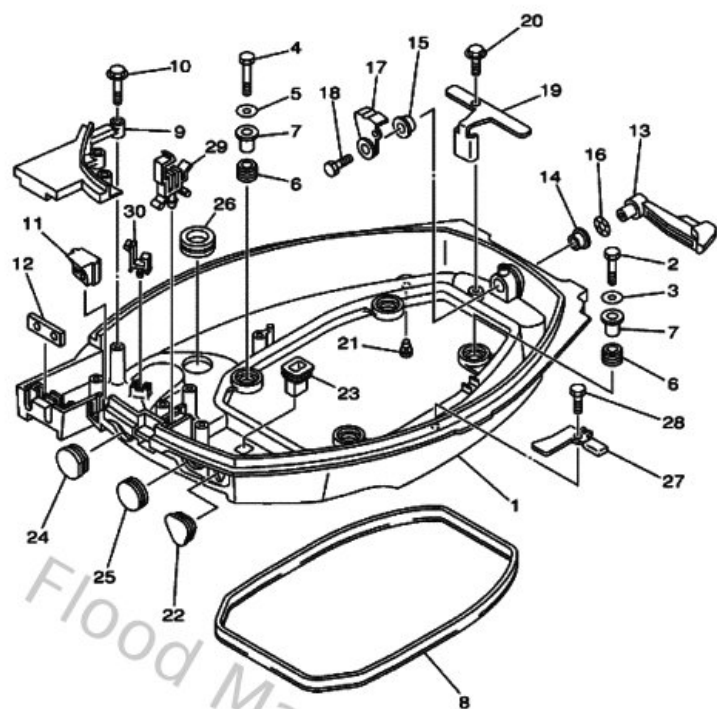
Authorised Yamaha Dealers



Contents

Bottom Cowling	3
Bracket 1	5
Bracket 2	8
Carburetor	10
Control	13
Crankshaft & Piston	16
Cylinder & Crankcase	17
Cylinder & Crankcase 2	20
Electrical 1	21
Electrical 2	23
Fuel	26
Fuel Tank	28
Generator	29
Intake	30
Lower Casing & Drive 1	32
Lower Casing & Drive 2	36
Oil Pan	38
Oil Pump	40
Power Trim & Tilt Assy 1	42
Remote Control Assy 1	47
Remote Control Box	52
Repair Kit 1	53
Repair Kit 2	55
Repair Kit 3	56
Starter	58
Starting Motor	59
Steering Guide	60
Top Cowling	61
Upper Casing	62
Valve	63

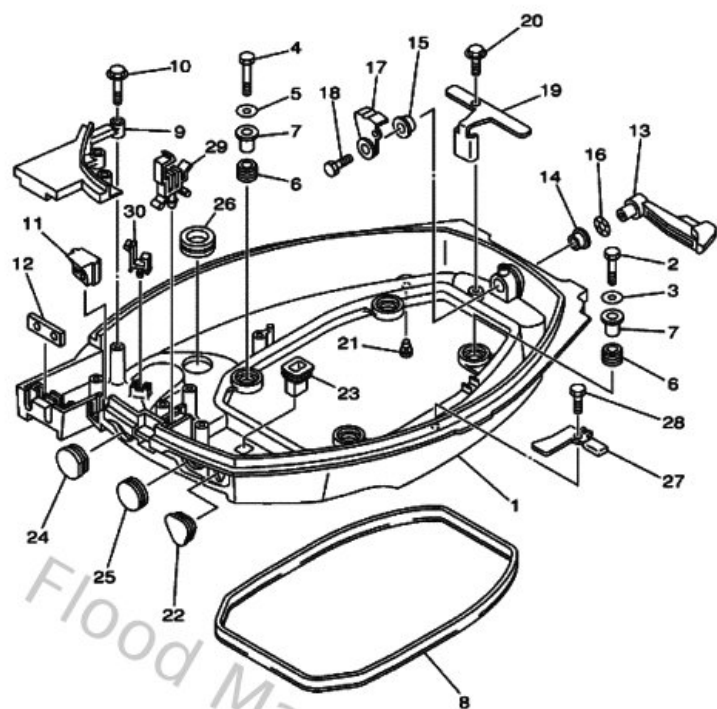
Bottom Cowling



69A0100-0170

Ref	Part	
2	970950603500 Bolt(j52)	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	970950602500 Bolt	Buy now
6	9048015M3100 Grommet (6g1)	Buy now
7	9038706M5200 Collar (6g1)	Buy now
8	66M427160000 Rubber, seal 1	Buy now
9	66M42738004D Plate, fitting	Buy now
10	9010906M8200 Bolt	Buy now
11	66M427252000 Grommet	Buy now
12	62Y427270000 Grommet	Buy now
13	66M42815004D Lever, clamp 1	Buy now
14	9038612M3700 Bushing (6f5)	Buy now
15	9038612MA200 Bush	Buy now
16	902061205200 Washer, wave (666)	Buy now
17	6L2428160000 Lever, clamp	Buy now

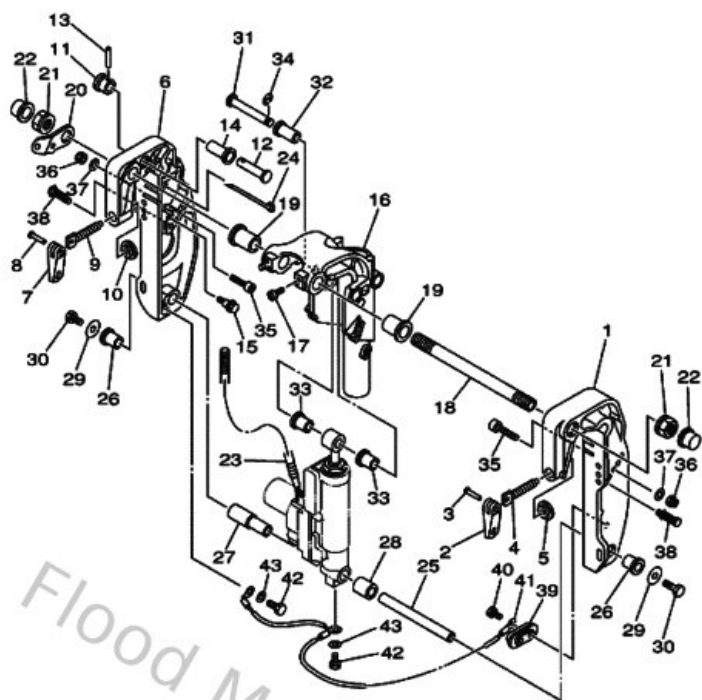
Bottom Cowling



69A0100-0170

Ref	Part	
18	970950601200 Bolt(gh1)	Buy now
19	66M427660000 Bracket 2	Buy now
20	9010906M8600 Bolt	Buy now
21	6H3443910100 Nipple, hose	Buy now
22	68U427270000 Grommet	Buy now
23	65W263261000 Grommet	Buy now
24	682427270000 Grommet	Buy now
25	682427240000 Grommet	Buy now
26	65W427261000 Grommet	Buy now
27	66M427430000 Bracket	Buy now
29	9046525M9500 Clamp	Buy now
30	9046409M1300 Clamp (6h1)	Buy now

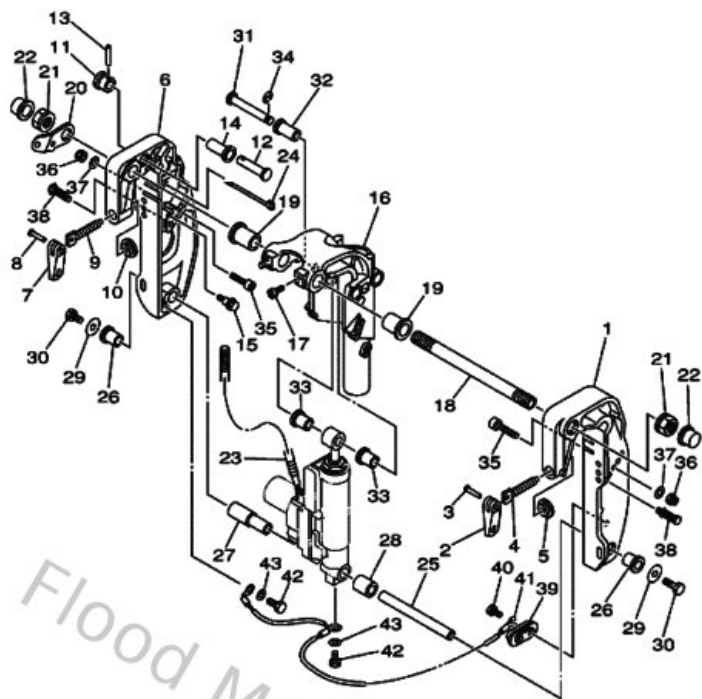
Bracket 1



FMS
69A0100-0210

Ref	Part	
1	69A43111004D Bracket, clamp 1	Buy now
2	6E0431180100 Handle, transom clamp	Buy now
3	9024304M0100 Pin(6a1)	Buy now
4	9014914M0300 Screw(6j8)	Buy now
5	648431140100 Pad, transom clamp	Buy now
6	69A43112004D Bracket, clamp 2	Buy now
11	65W431920000 Knob, stopper	Buy now
12	65W431910000 Shaft, stopper	Buy now
13	916903001800 926-51502-00 pin, spring (700)	Buy now
14	9038614MA100 Bush	Buy now
15	9010906MA100 Bolt	Buy now
16	69A43311004D Bracket, Swivel 1	Buy now
17	978850801000 Rivet	Buy now
18	69A431310000 Bolt, clamp bracket	Buy now
19	9038622MA400 Bush	Buy now

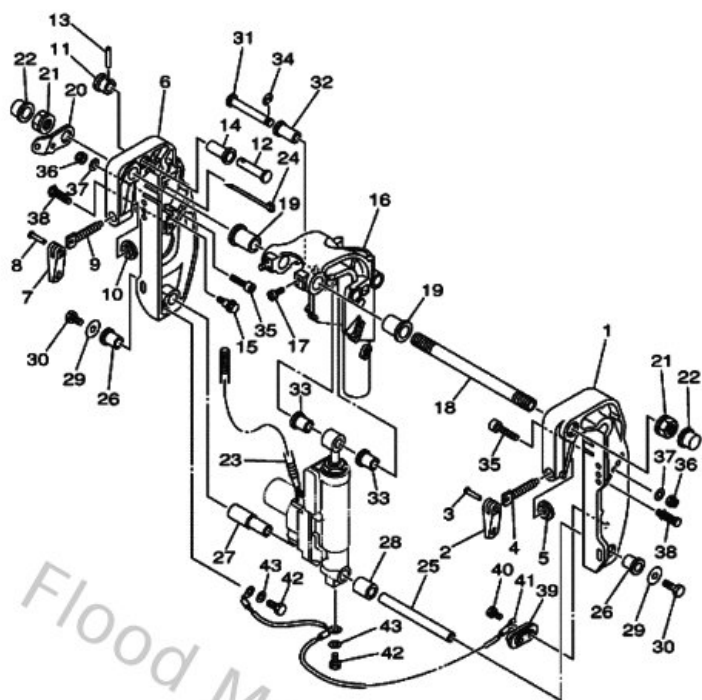
Bracket 1



FMS
69A0100-0210

Ref	Part	
20	69A431130000 Plate, clamp bracket	Buy now
21	63V431450000 Nut, self-locking	Buy now
22	6G5431450000 Cap, clamp bracket	Buy now
23	9044614MH700 Hose	Buy now
24	9046513M9700 Clamp	Buy now
25	69A438180000 Pin, lower shock mount	Buy now
26	9038616MA700 Bush	Buy now
27	9038616MA800 Bush	Buy now
28	9038716M0200 Collar	Buy now
29	9020108M0000 Washer, plate(6e0)	Buy now
30	970800801600 Bolt	Buy now
31	9024912M3600 Pin	Buy now
32	9038112M1000 Bush, solid	Buy now
33	9038112M1100 Bush, solid	Buy now
34	9343010M0000 Circlip	Buy now

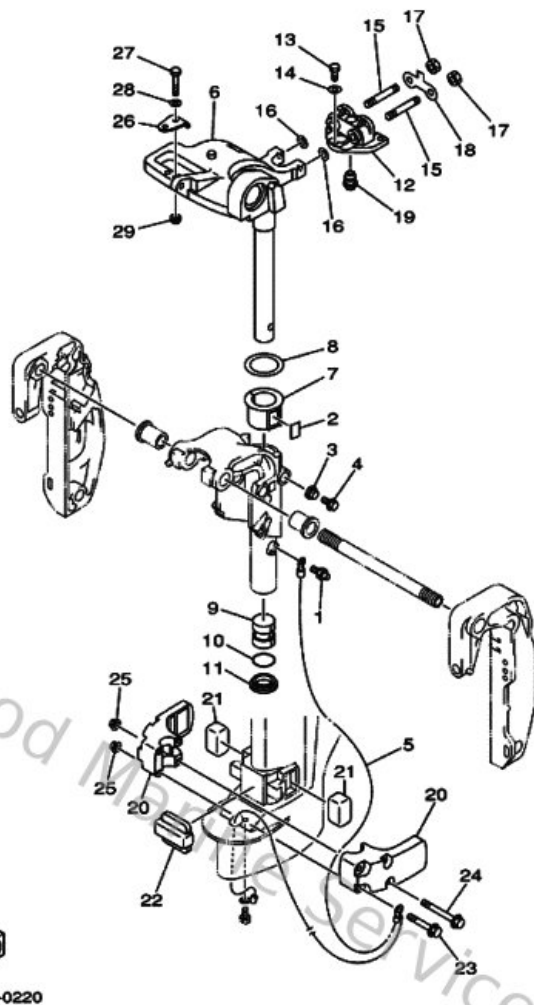
Bracket 1




69A0100-0210

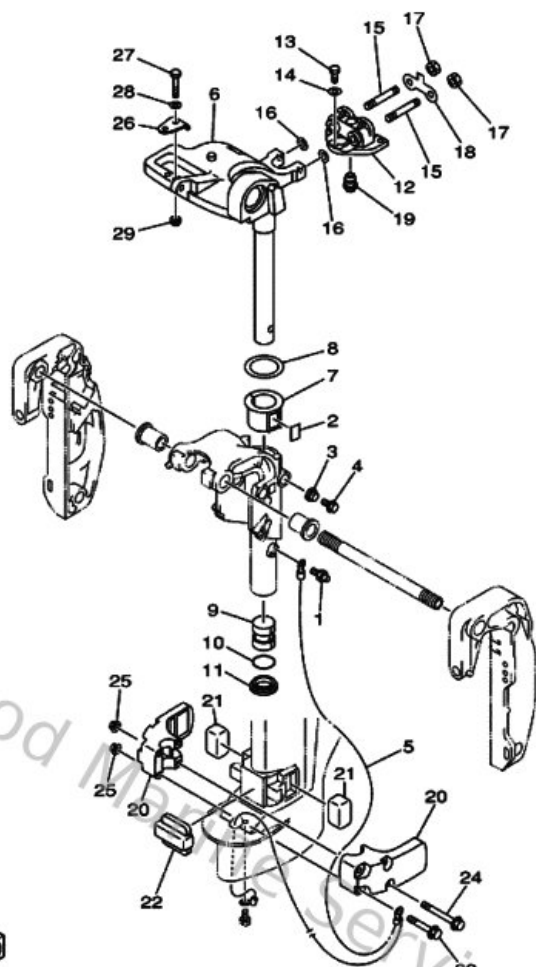
Ref	Part	
35	9011008M0500 Bolt, hexagon socket head	Buy now
36	901850805700 Nut, nylon (6j8)	Buy now
37	929900860000 Washer, plain (663)	Buy now
38	9033808M1900 Plug	Buy now
39	65W452510000 Anode	Buy now
40	901010602000 Bolt	Buy now
41	63V821270000 Wire, lead 2	Buy now
42	970950601000 Bolt	Buy now
43	929950660000 Washer, plain (646)	Buy now

Bracket 2



Ref	Part	
1	9370006M0300 Nipple, grease(6a1)	Buy now
2	63V425280000 Plate, friction	Buy now
3	689433730100 Seal, damper	Buy now
4	9010506M0700 Bolt (689)	Buy now
5	69A821270100 Wire Lead 2	Buy now
6	66M42511014D Bracket Steering	Buy now
7	63V425370000 Bushing, pivot shaft	Buy now
8	9020145M2800 Washer, plate	Buy now
9	903863004800 Bush	Buy now
10	9321029M9400 O-ring(6h1)	Buy now
11	9038630M6000 Bush(6j8)	Buy now
12	66M44514004D Mount damper, upper side	Buy now
13	970750602500 Bolt	Buy now
14	929950660000 Washer, plain (646)	Buy now
15	9011608M5400 Bolt, stud(63v)	Buy now

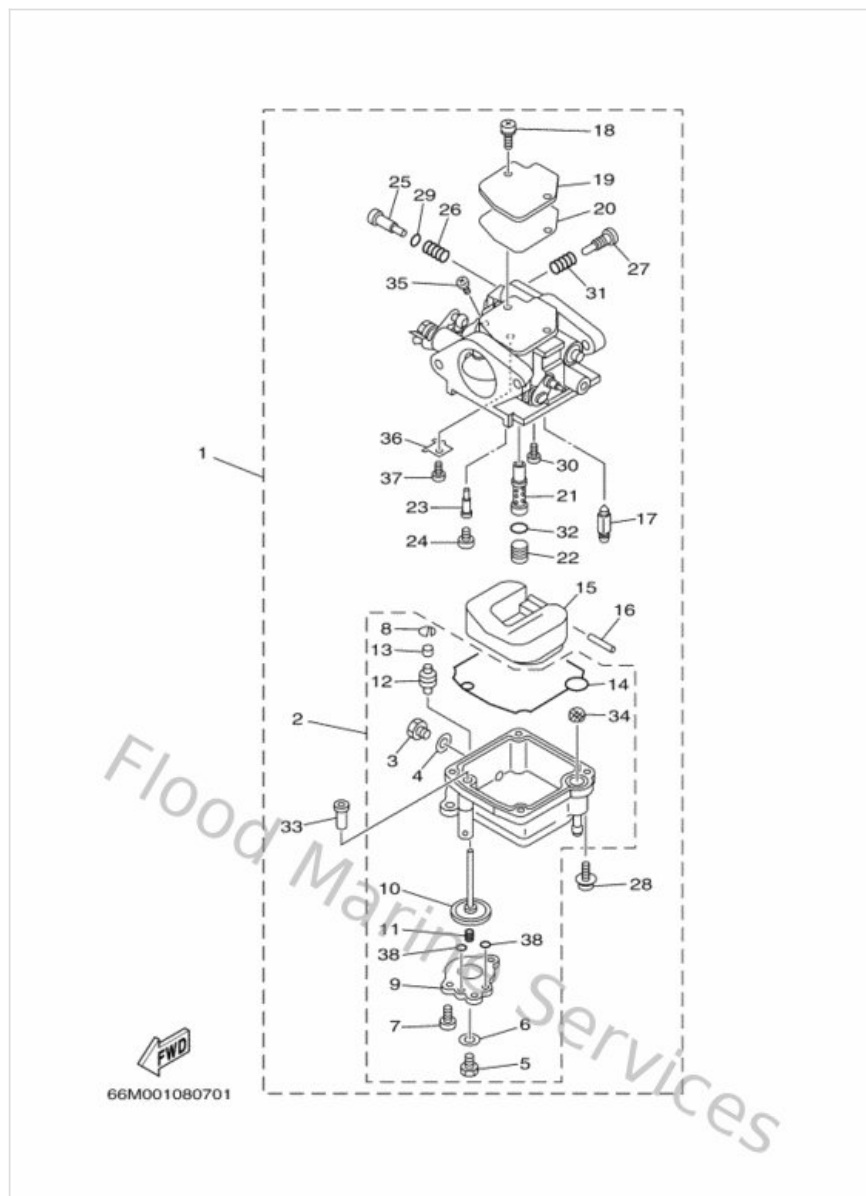
Bracket 2



69A0100-0220

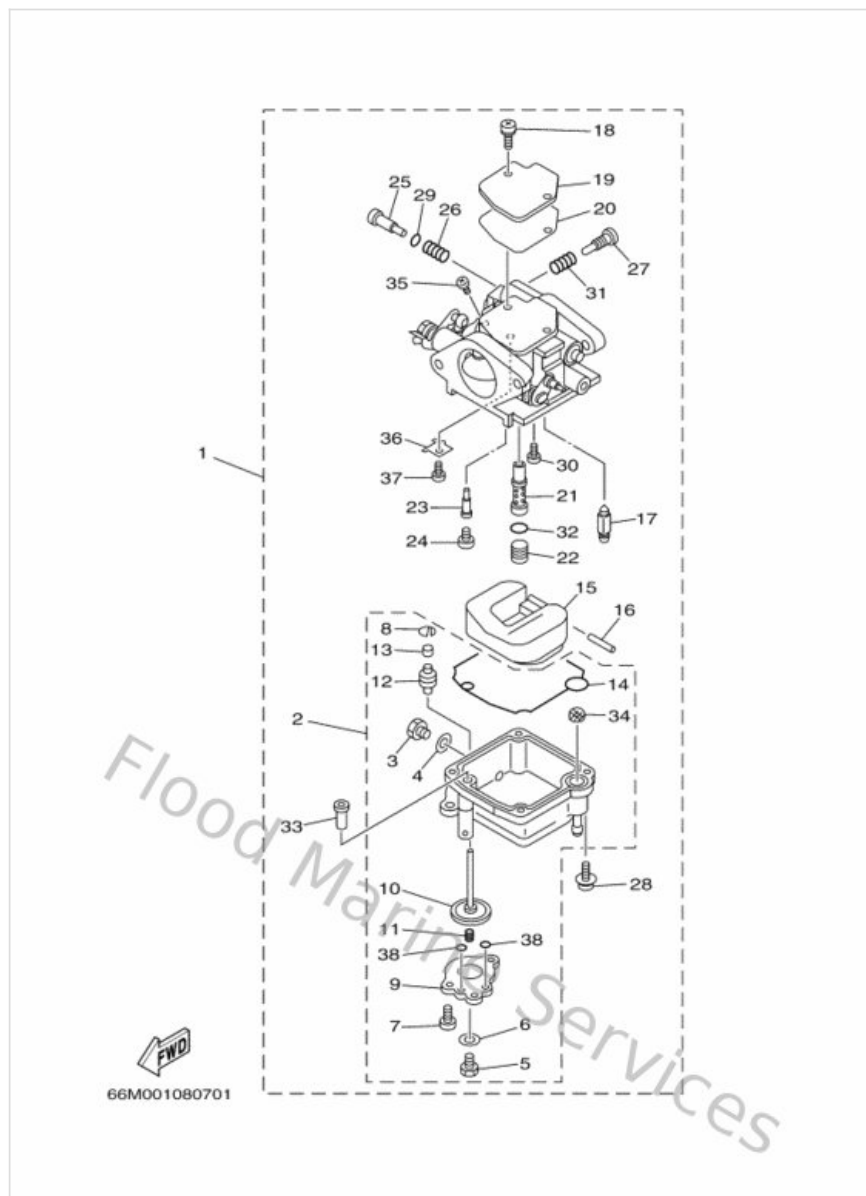
Ref	Part	
16	9020108M0600 Washer, plate	Buy now
17	953800860000 Nut (661)	Buy now
18	66M445260000 Plate	Buy now
19	66M443660000 Damper, water seal	Buy now
20	66M44551004D Housing, lower mount rubber 1	Buy now
21	682445553000 Mount damper, lower side	Buy now
22	66M445570000 Mount damper, lower front	Buy now
23	9011908M4500 Bolt, with washer	Buy now
24	9011908M4600 Bolt, with washer	Buy now
25	9017908M3400 Nut	Buy now
26	63V485110100 Hook, steering	Buy now
27	970750803500 Bolt(70w)	Buy now
28	929950860000 Washer, plain (663)	Buy now
29	901850805700 Nut, nylon (6j8)	Buy now

Carburetor



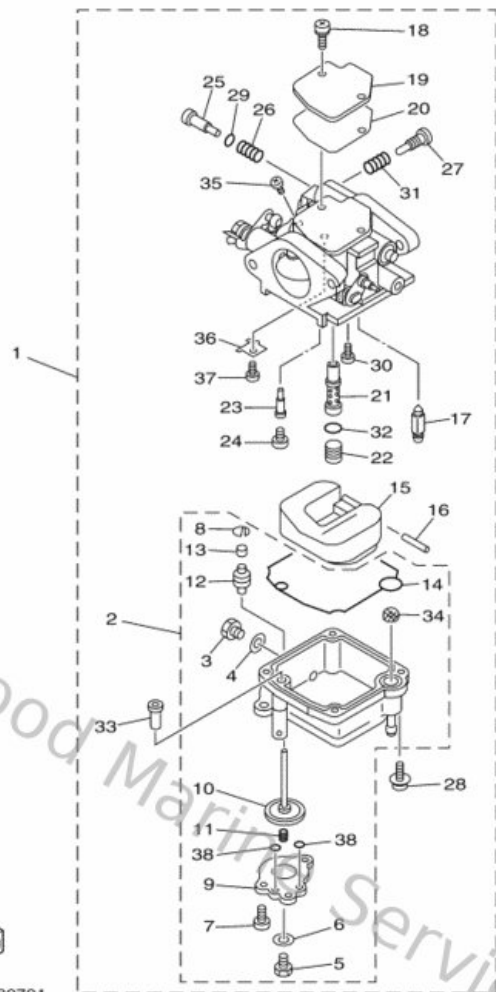
Ref	Part	
1	66M143010000 Carburetor assembly 1	Buy now
2	66M143810200 Body Float Chamber	Buy now
3	62Y143830000 Screw, drain	Buy now
4	66M143980000 Gasket	Buy now
5	677143830100 Screw, drain	Buy now
6	6L2143980000 Gasket	Buy now
7	66M143250000 Screw, pan head	Buy now
8	66M143770000 Stopper	Buy now
9	66M149580000 Cover, diaphragm	Buy now
10	66M143680100 Diaphragm assembly 1	Buy now
11	6G8142750200 Spring	Buy now
12	66M142390000 Seal	Buy now
13	66M142250000 Cap	Buy now
14	66M143840000 Gasket, float chamber	Buy now
15	6L2143850000 Float	Buy now

Carburetor



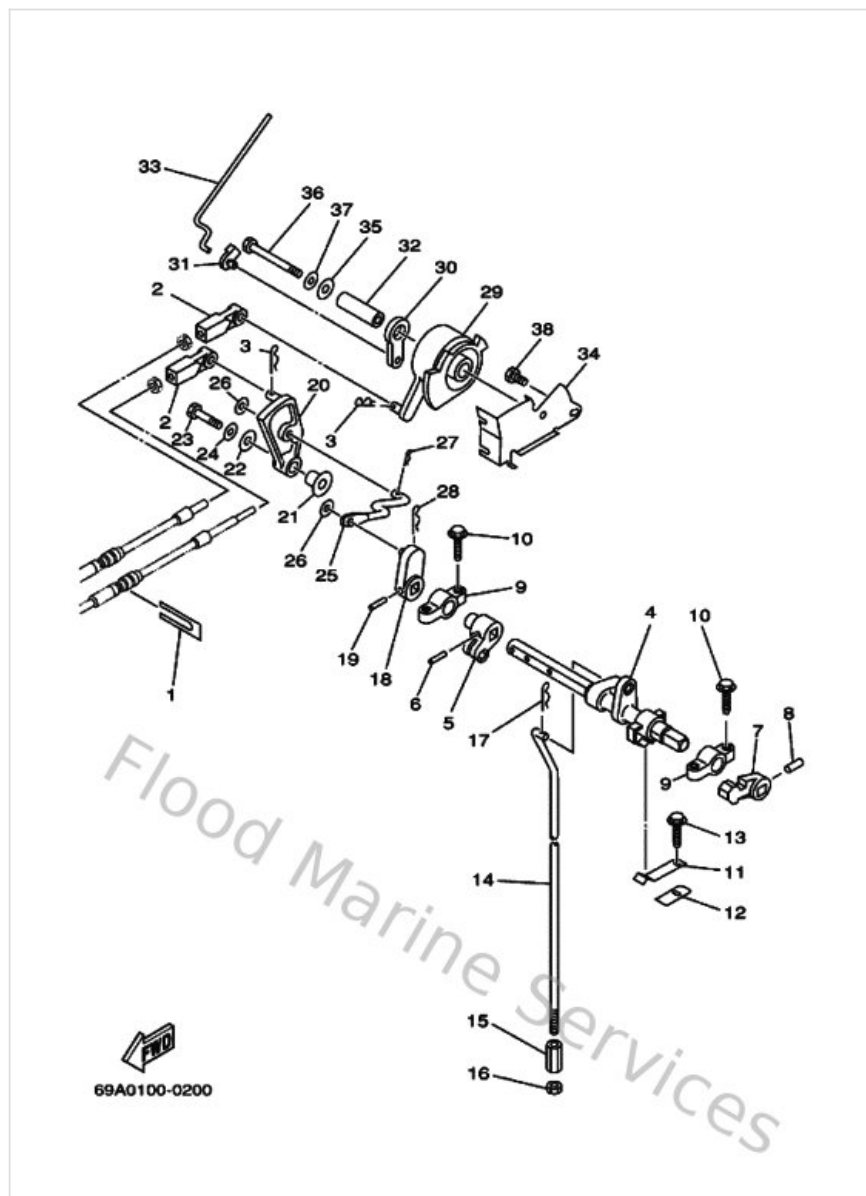
Ref	Part	
16	6E5143860100 Pin, float	Buy now
17	6L2143920000 Valve, needle	Buy now
18	979800411000 Screw, pan head (e56)	Buy now
19	6L2141570000 Cover, mixing	Buy now
20	62Y143990000 Gasket	Buy now
21	66M143410000 Nozzle Main	Buy now
22	66M143435200 Jet, main (#104)	Buy now
23	66M143422300 Jet, pilot (#45)	Buy now
24	66M143550000 Plug	Buy now
25	12V141050000 Pilot screw set	Buy now
26	30X143340000 Spring, air adjusting	Buy now
27	62Y143210000 Screw, throttle	Buy now
28	979800411200 Screw, pan head (686)	Buy now
29	5H0143970000 O-ring	Buy now
30	989800400600 Screw, bind(612)	Buy now

Carburetor



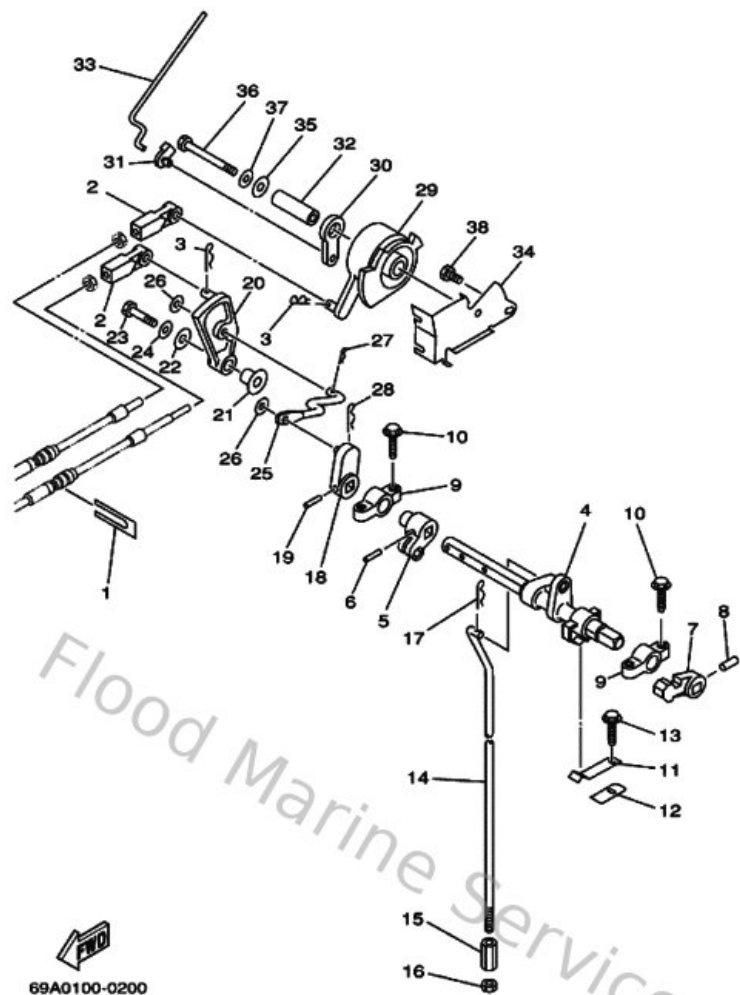
Ref	Part	
31	646142120100 Spring, pilot adjusting	Buy now
32	6F5143970000 O-ring	Buy now
33	66M142720000 Valve, check seat	Buy now
34	66M148270000 Filter	Buy now
36	66M141570000 Cover Mixing	Buy now
37	985800300500 Screw, pan head(78g)	Buy now
38	69M245330000 O-ring	Buy now

Control



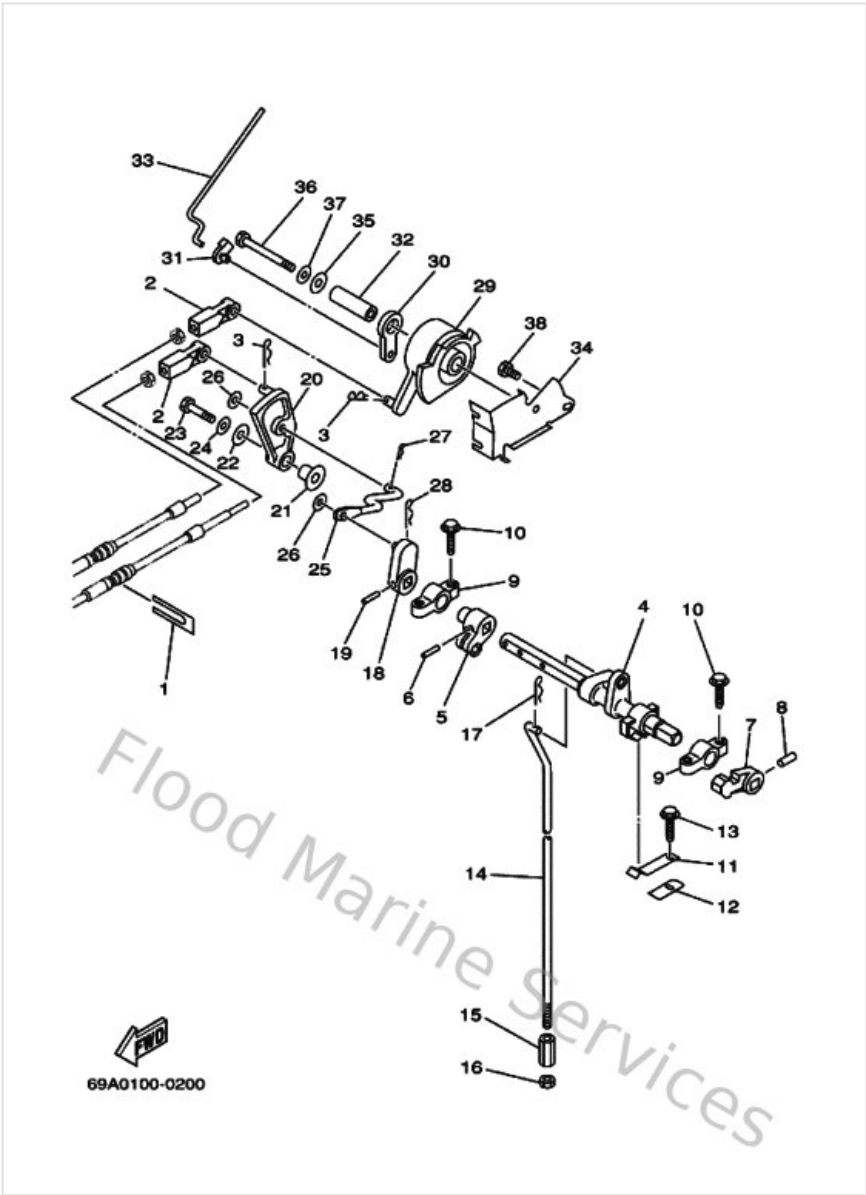
Ref	Part	
1	6H3485380000 Clamp, cable	Buy now
2	663483440000 Cable end, remote control	Buy now
3	904681800800 Clip 620436610000	Buy now
4	65W441210000 Lever, shift rod	Buy now
5	66M441220000 Bushing, shift rod lever	Buy now
6	9025403M0500 Pin, spring	Buy now
7	65W441730000 Lever, shift control	Buy now
9	6F5416620000 Bracket 2	Buy now
10	9010906M8100 Bolt	Buy now
11	65W441160000 Spring	Buy now
12	66R441140000 Stopper	Buy now
13	9010906M8600 Bolt	Buy now
14	66M441430000 Rod, shift	Buy now
15	61N441460000 Connector, shift rod	Buy now
16	953800670000 Nut	Buy now

Control



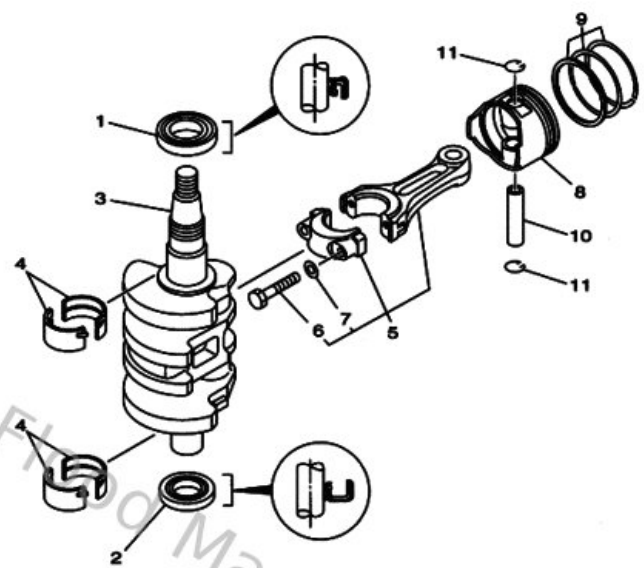
Ref	Part	
18	65W441420000 Joint	Buy now
20	65W441250000 Lever, shift rod	Buy now
21	9038706M2900 Collar (6a0)	Buy now
22	9020106M3100 Washer (6a0)	Buy now
23	970950602500 Bolt	Buy now
24	929950660000 Washer, plain (646)	Buy now
25	66M441920000 Joint, rod 1	Buy now
26	9020105M0600 Washer, plate(61u)	Buy now
27	904681000500 Pin, hair 6264123500	Buy now
29	65W416380000 Pulley	Buy now
30	65W412830000 Lever, free accel.	Buy now
31	661412620200 Joint, choke lever	Buy now
32	9038706M0800 Collar	Buy now
33	66M412110000 Link, accel.	Buy now
34	65W144970100 Stay, Throttle Wire	Buy now

Control



Ref	Part	
36	975950655500 Bolt, hexagon w/w deep recess	Buy now
38	970950601000 Bolt	Buy now

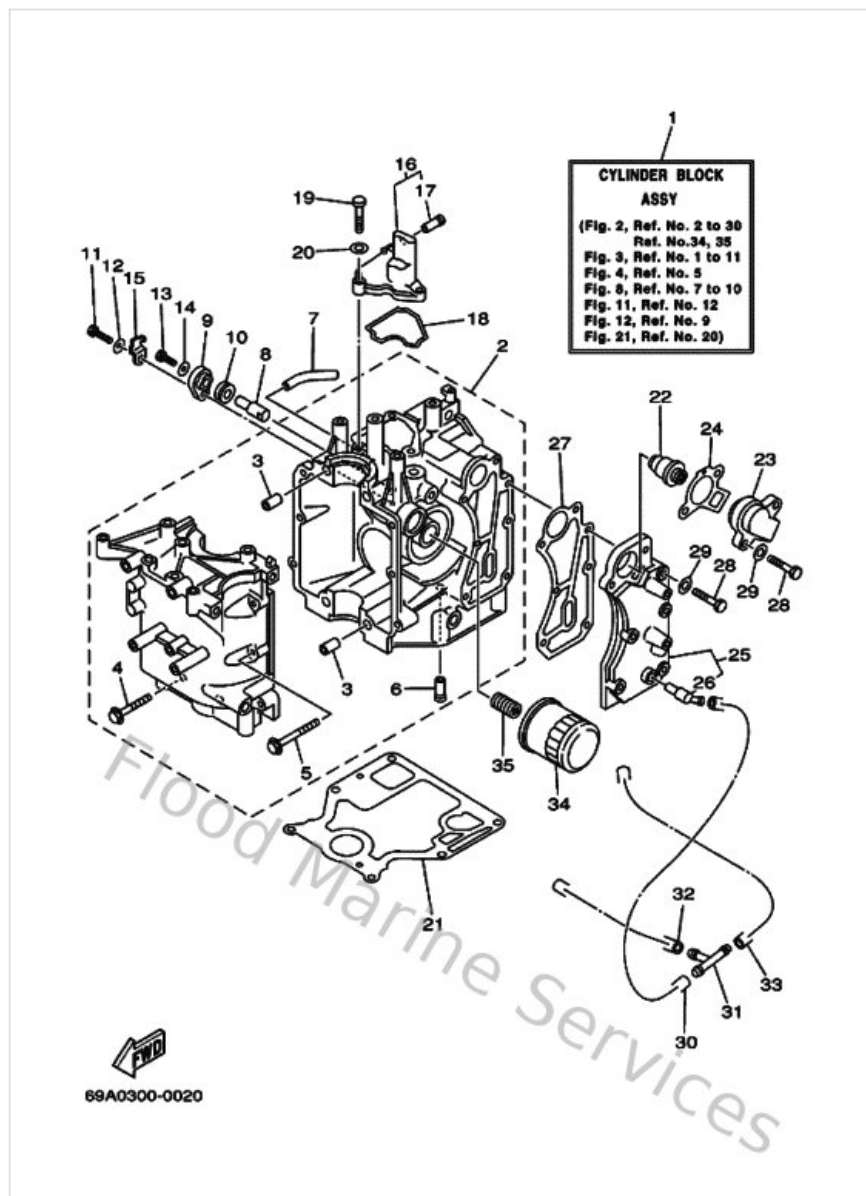
Crankshaft & Piston



66M0010-8030

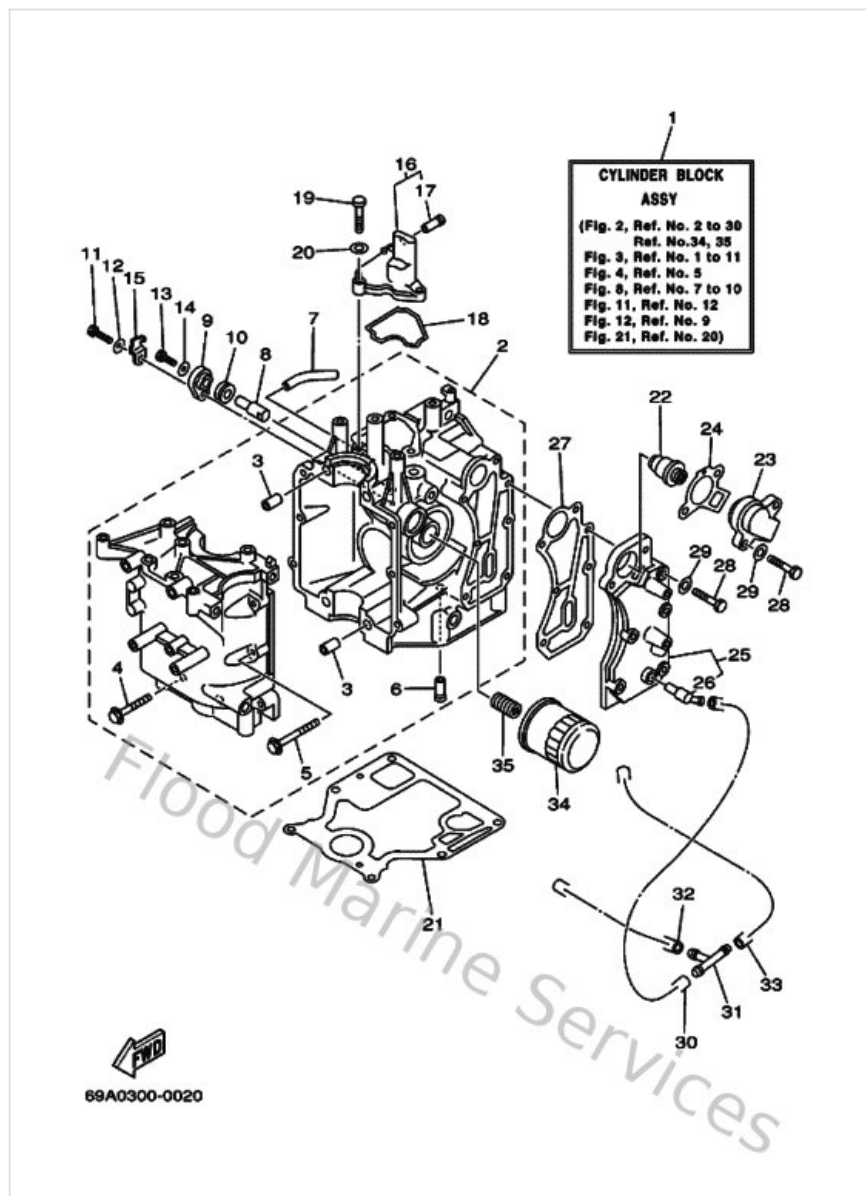
Ref	Part	
1	9310235M5100 Oil seal	Buy now
2	9310225M5200 Oil seal	Buy now
3	66M114110000 Crankshaft	Buy now
4	66M114162000 Plane bearing, crankshaft 1	Buy now
5	66M116500000 Connecting rod kit	Buy now
6	66M116540000 Bolt, connecting rod	Buy now
7	9020107M0100 Washer, plate	Buy now
8	66M116360000 Piston (0.50Mm O/S)	Buy now
9	66M116030000 Piston ring set (std)	Buy now
10	634116330000 Pin, piston	Buy now
11	934501502300 Circlip 131116340000	Buy now

Cylinder & Crankcase



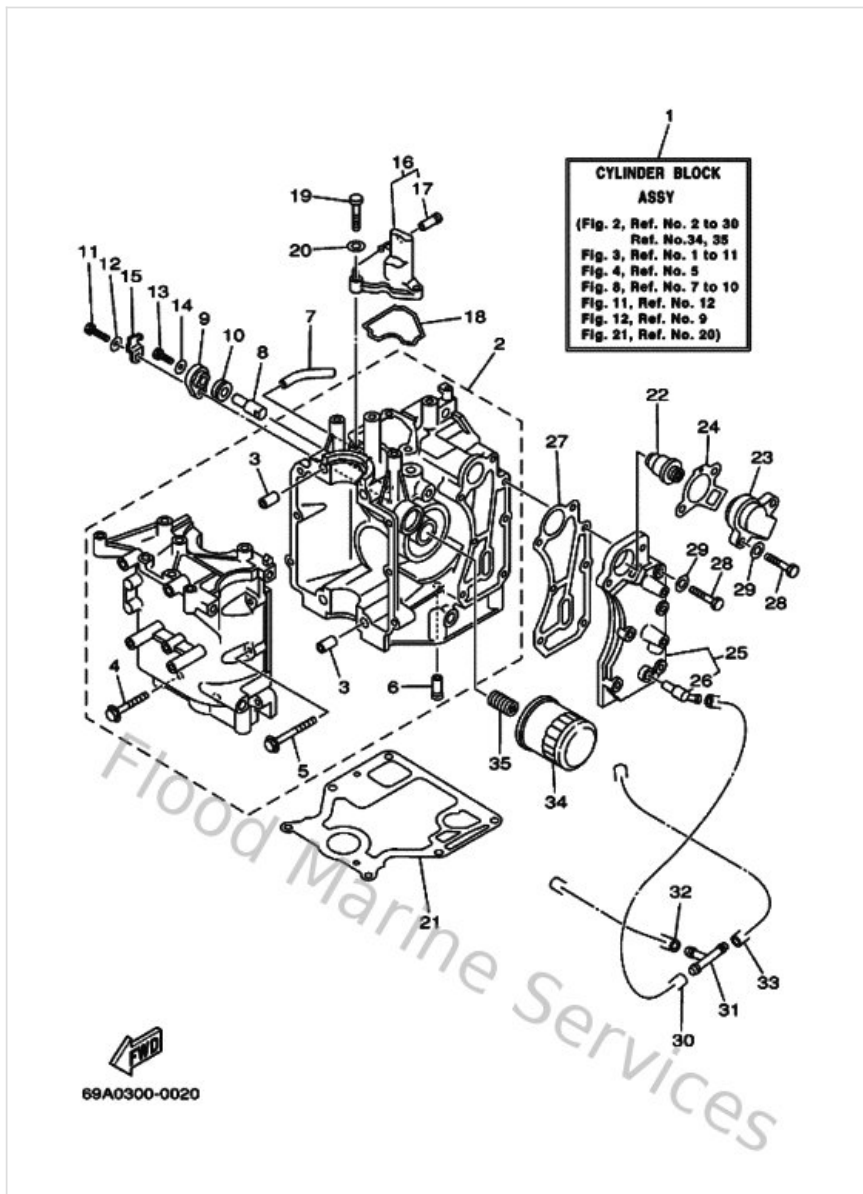
Ref	Part	
1	66MW009B011S Cylinder Block assembly	Buy now
2	66M15100011S Crankcase assembly	Buy now
3	995301011400 Pin, dowel(3vd)	Buy now
4	9011908M6600 Bolt, with washer	Buy now
5	9011906M1400 Bolt, with washer (677)	Buy now
6	6E5243770000 Pipe, joint	Buy now
7	9044510M4600 Hose (I200)	Buy now
8	66M113250000 Anode	Buy now
9	66M113270094 Cover, anode	Buy now
10	66M113280000 Grommet, anode	Buy now
11	970950602000 Bolt(7u8)	Buy now
12	929950660000 Washer, plain (646)	Buy now
13	970950501200 Bolt, hexagon	Buy now
14	929900560000 Washer, plain (646)	Buy now
15	66M125350000 Plate	Buy now

Cylinder & Crankcase



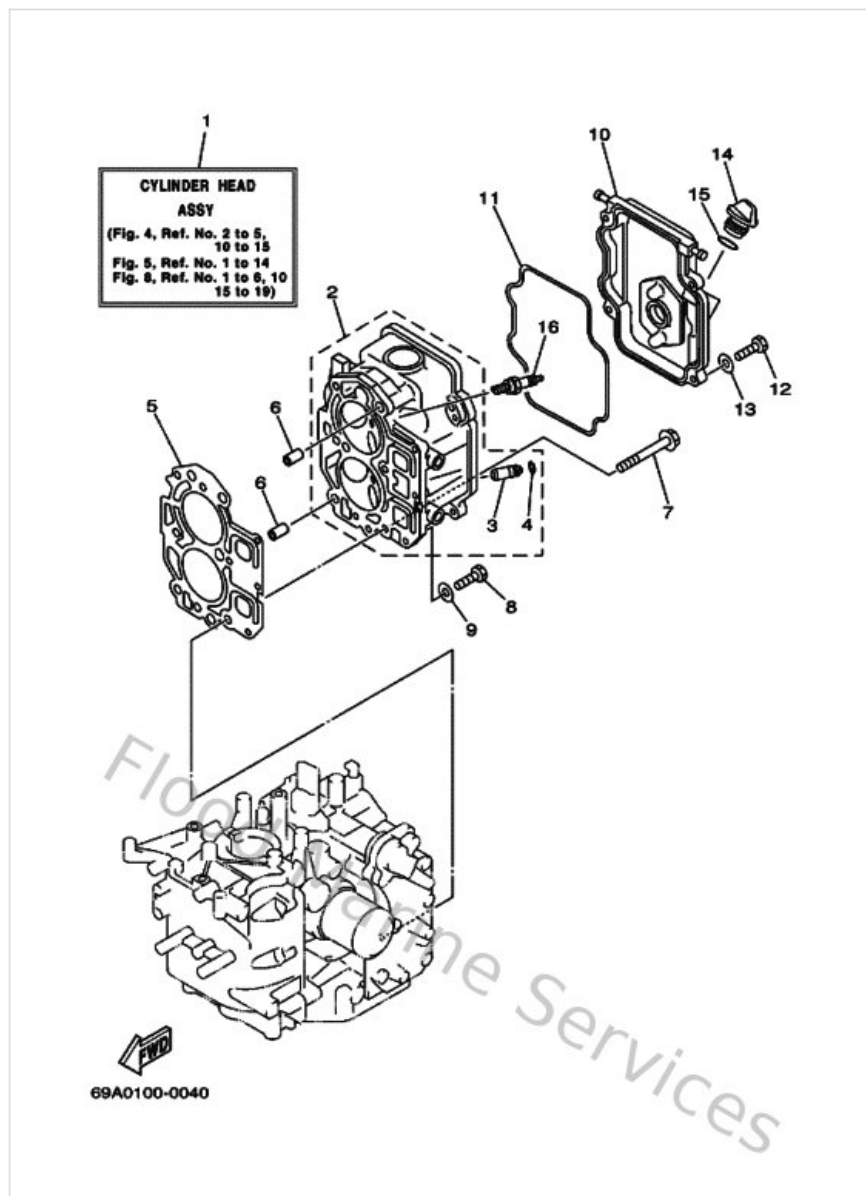
Ref	Part	
16	66M11168001S Cover Breather	Buy now
18	66M113570000 Seal, cylinder 3	Buy now
19	970800602000 Bolt(7u8)	Buy now
21	66M113510000 Gasket, cylinder	Buy now
22	66M124110000 Thermostat	Buy now
23	6H312413001S Cover, thermostat	Buy now
24	62Y124140000 Gasket, cover	Buy now
26	676113720000 Nipple, hose	Buy now
27	66M411140000 Gasket, exhaust outer cover	Buy now
28	970130603000 Bolt	Buy now
29	929900660000 Washer, plain (646)	Buy now
30	904450906100 Hose (L65)	Buy now
31	688243780000 Pipe, joint	Buy now
32	90445092K100 Hose (l420)	Buy now
33	904450910500 Hose (l420)	Buy now

Cylinder & Crankcase



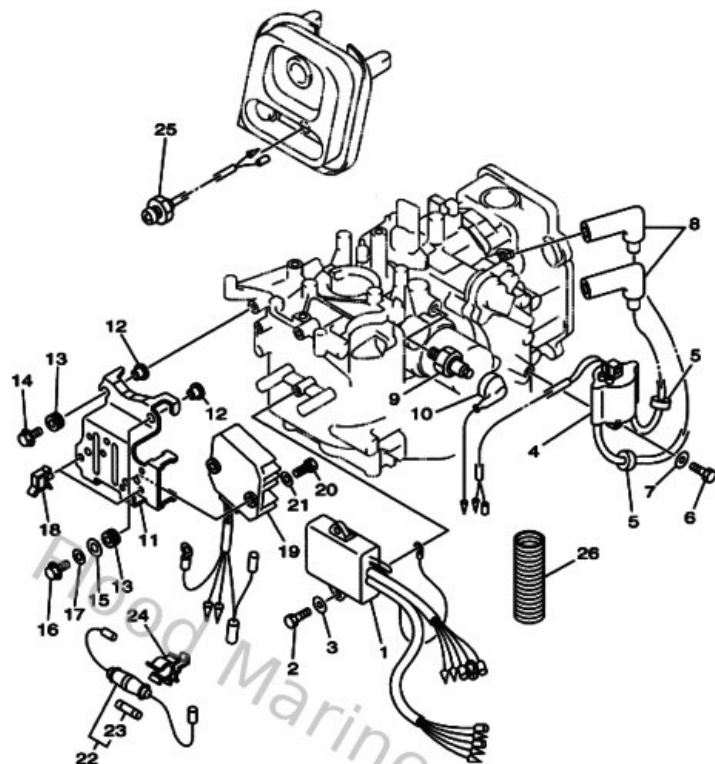
Ref	Part	
34	5GH134400000 Element assembly, oil cleaner	Buy now
35	9040120M0000 Bolt, union(62y)	Buy now

Cylinder & Crankcase 2



Ref	Part	
1	66MW009A001S Cylinder Head Complete	Buy now
2	66M11111001S Head, Cylinder 1	Buy now
3	66M111331000 Guide Valve 1	Buy now
4	9345009M0100 Circlip (6g8)	Buy now
5	66M111811000 Gasket, cylinder head 1	Buy now
6	995101011400 Pin, dowel(3vd)	Buy now
7	9010508M7800 Bolt, washer based	Buy now
8	970130602500 Bolt(62y)	Buy now
9	929900660000 Washer, plain (646)	Buy now
10	66M11191001S Cover Cylinder Head 1	Buy now
11	66M113560000 Seal, cylinder 2	Buy now
12	970950602000 Bolt(7u8)	Buy now
14	6G8153630000 Plug, oil	Buy now
15	9321024M7900 O-ring	Buy now
16	947010037500 Plug, spark (dpr6ea-9)(62y)	Buy now

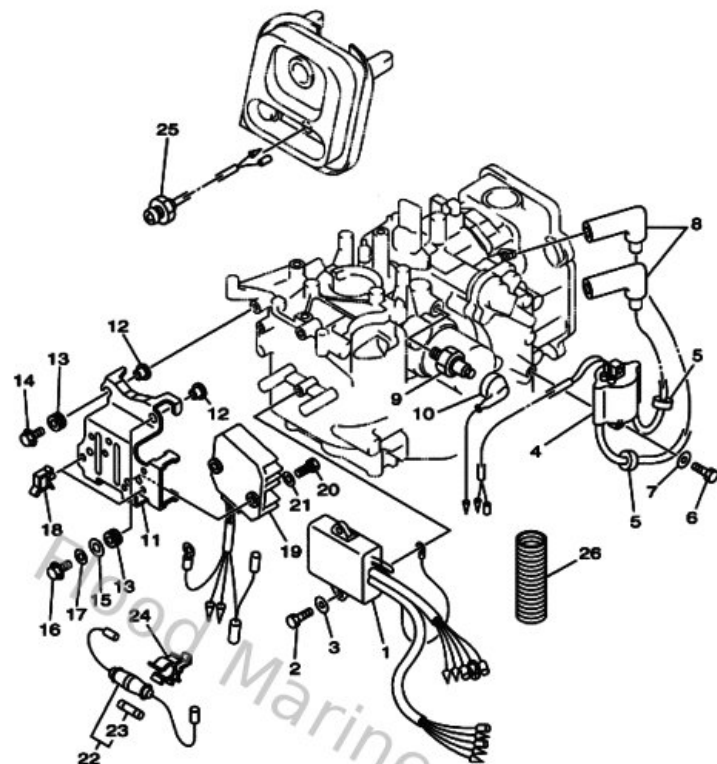
Electrical 1



69B0010-0120

Ref	Part	
1	66M855400100 C.d.i. Unit assembly	Buy now
2	970950602000 Bolt(7u8)	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	66M855700000 Ignition coil assembly	Buy now
5	904802516100 Grommet(656)	Buy now
7	929900660000 Washer, plain (646)	Buy now
8	6G8823703000 Plug cap assembly	Buy now
9	62Y825041000 Oil pressure switch assembly	Buy now
10	66M821271000 Wire, lead 2	Buy now
11	69A855421000 Bracket	Buy now
12	9038706M0500 Collar(6h4)	Buy now
13	9048013M2400 Grommet (6e9)	Buy now
14	958950602000 Bolt, flange(jk3)	Buy now
15	9020106M0800 Washer, plate(6e3)	Buy now
16	970950602500 Bolt	Buy now

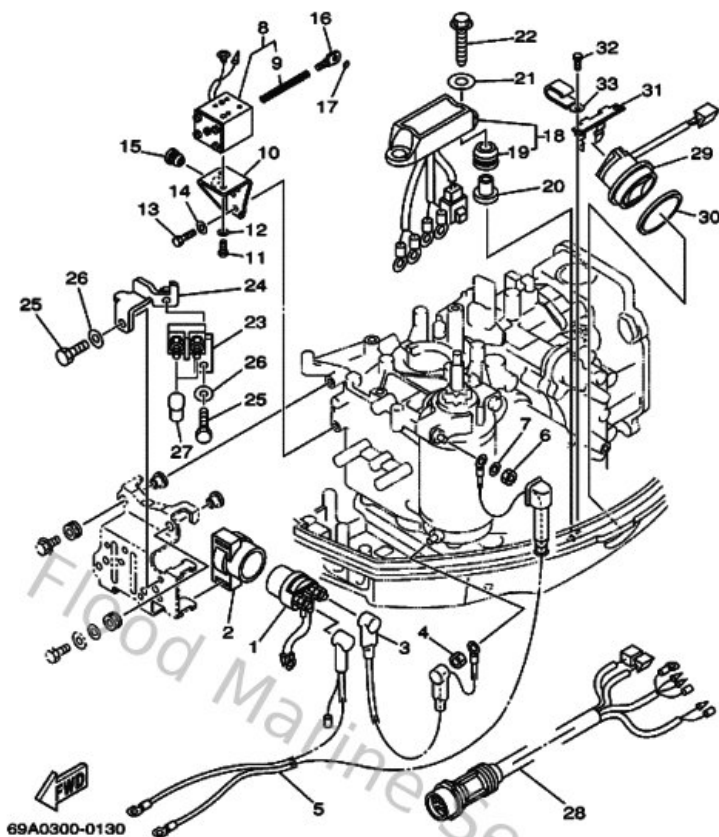
Electrical 1



69B0010-0120

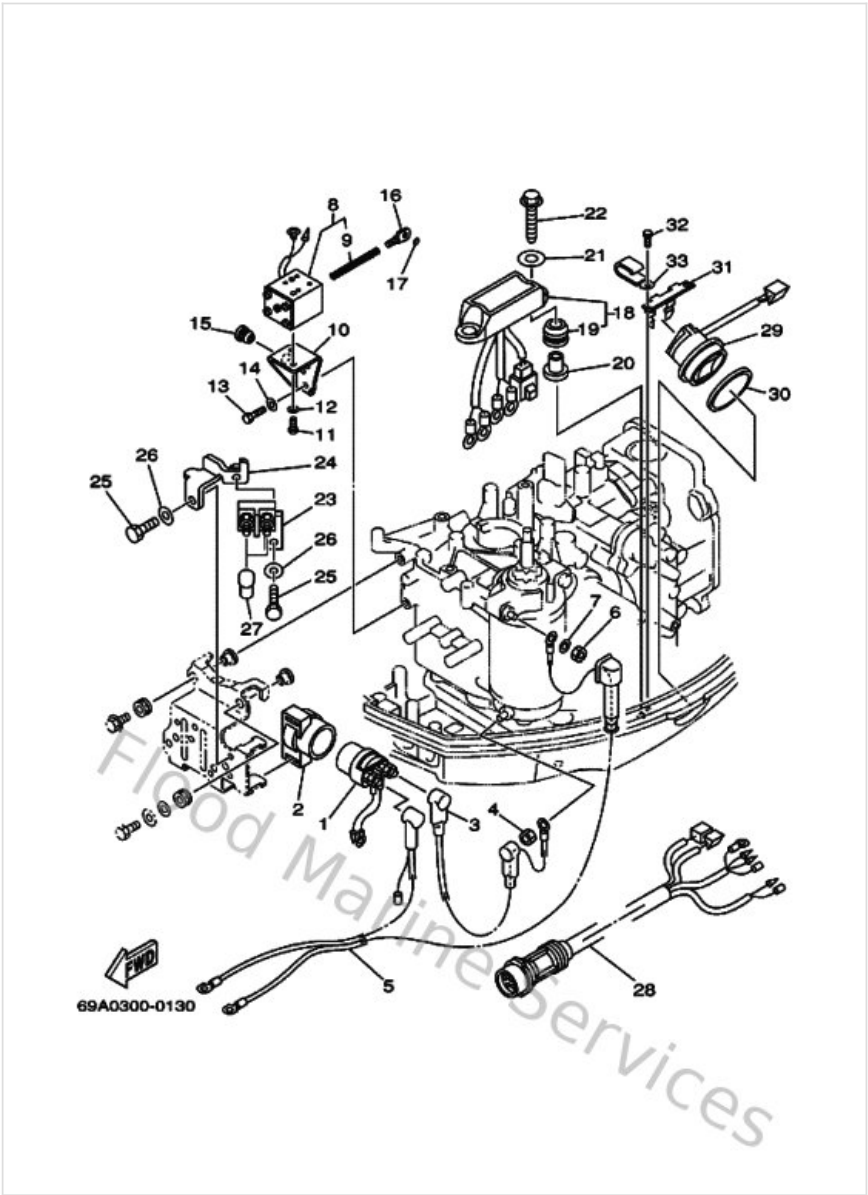
Ref	Part	
18	9046415M0800 Clamp (6h1)	Buy now
19	6G881960A100 Rectifier & regulator assembly	Buy now
20	970950601600 Bolt, hexagon deep recess	Buy now
22	6G8821500000 Fuse holder assembly	Buy now
23	663821510000 Fuse	Buy now
24	6G5821520000 Holder, fuse	Buy now
25	65W854100100 Emergency signal light assembly	Buy now
26	6H1835570000 Tube	Buy now

Electrical 2



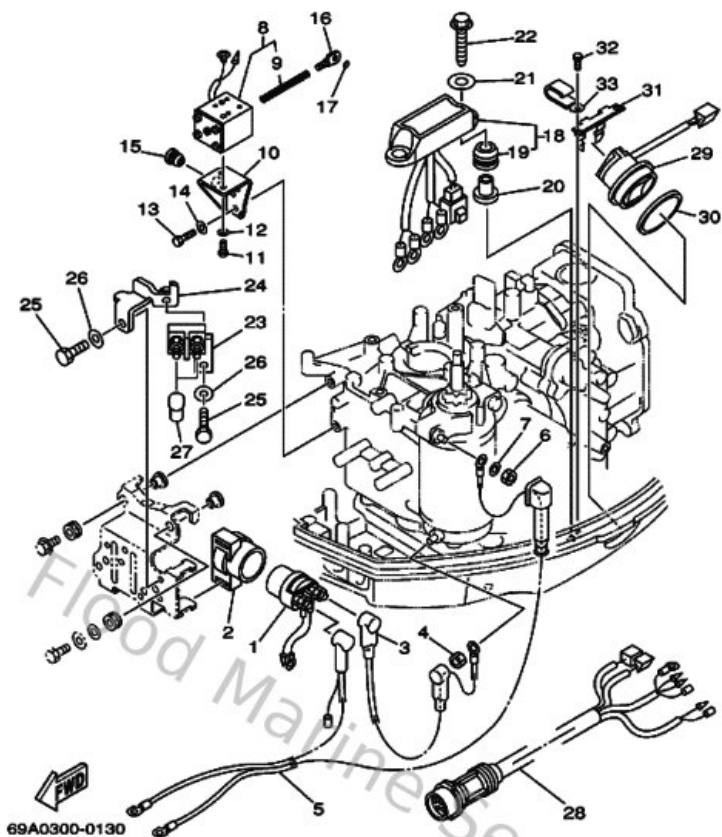
Ref	Part	
1	6G1819411000 Starter relay	Buy now
2	6G1819520000 Holder, relay	Buy now
3	66M821170000 Wire, lead	Buy now
4	65W8182B0000 Nut, special	Buy now
5	66T82105J100 Battery cable	Buy now
6	953800870000 Nut(661)	Buy now
7	929900860000 Washer, plain (663)	Buy now
8	66M861110000 Coil, solenoid	Buy now
9	66M861160000 Wire, Pull	Buy now
10	66M861120000 Stay Solenoid	Buy now
11	978800500800 Screw, with washer	Buy now
12	929900560000 Washer, plain (646)	Buy now
13	970950601600 Bolt, hexagon deep recess	Buy now
14	929950660000 Washer, plain (646)	Buy now
15	9048010M1300 Grommet (6e0)	Buy now

Electrical 2



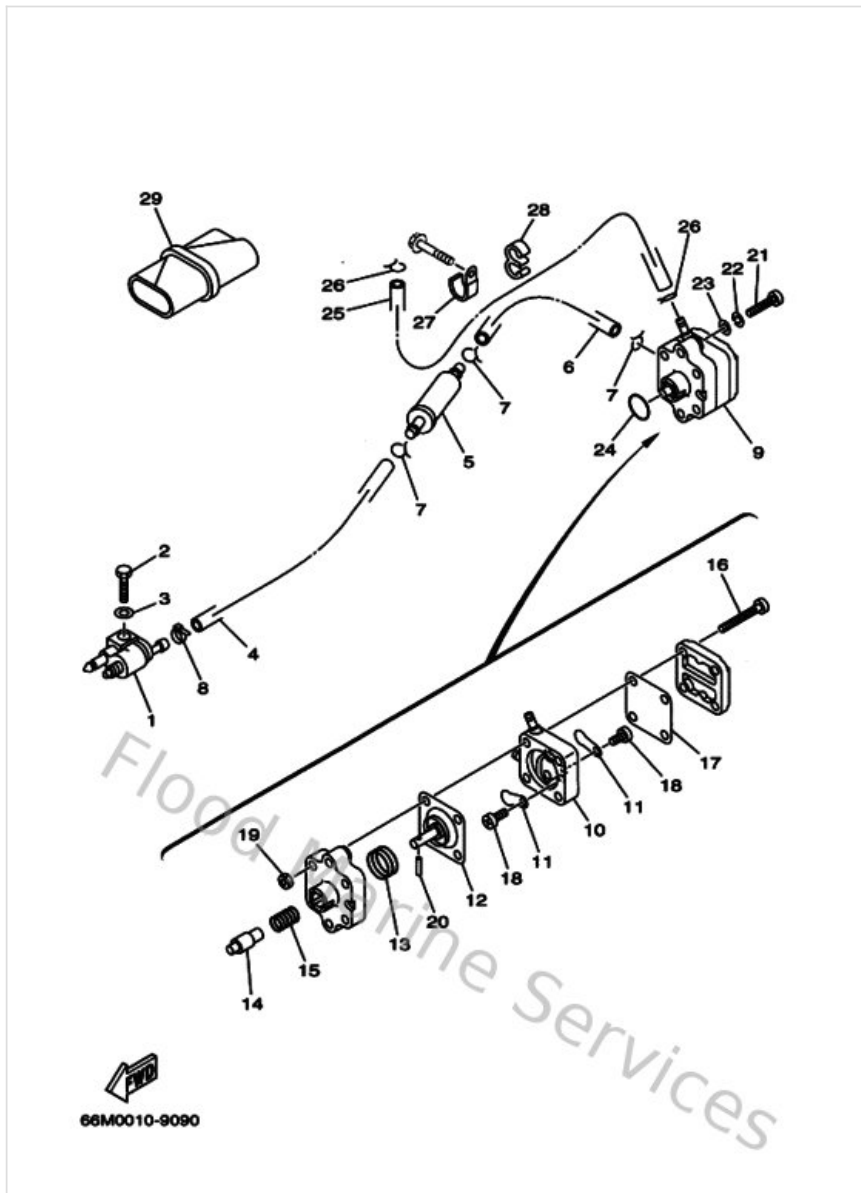
Ref	Part	
16	66M861170000 Hook, wire pull	Buy now
17	932100326100 O-ring (663)	Buy now
18	69A819500000 Relay assembly	Buy now
19	9048009M1200 Grommet (6a0)	Buy now
20	9038706M0300 Collar (676)	Buy now
21	902010641600 Washer, plate(663)	Buy now
22	9010906MA200 Bolt	Buy now
23	6H5819200000 Terminal assembly	Buy now
24	69A819290000 Bracket Terminal	Buy now
25	970950601200 Bolt(gh1)	Buy now
27	6G5821191000 Cover, lead wire	Buy now
28	69A825900000 Wire Harness assembly	Buy now
29	63D825631000 Trim & tilt switch assembly	Buy now
30	6E5825870000 Gasket	Buy now
31	69A836140000 Bracket	Buy now

Electrical 2



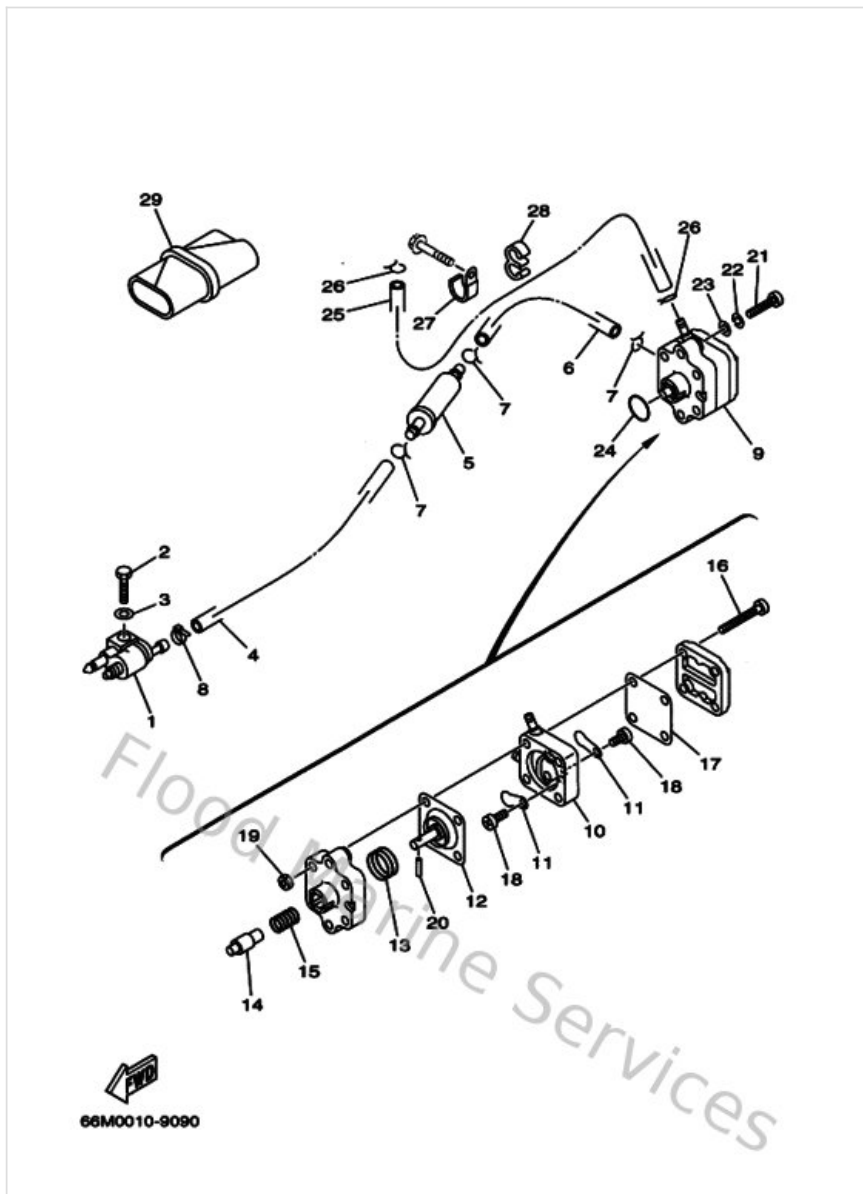
Ref	Part	
32	9010906M8600 Bolt	Buy now
33	9046506M8800 Clamp	Buy now

Fuel



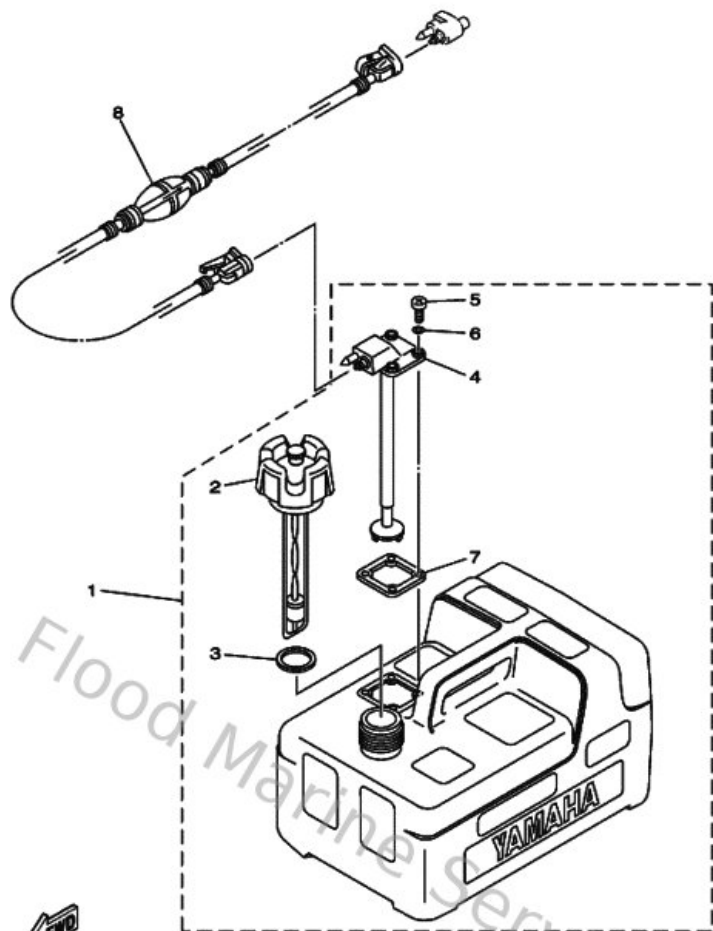
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	970950602000 Bolt(7u8)	Buy now
3	929900660000 Washer, plain (646)	Buy now
4	9044510M4000 Hose (I400)	Buy now
5	65W242510000 Strainer 1	Buy now
6	9044510M4300 Hose (I400)	Buy now
7	9046709M0300 Clip(6k8)	Buy now
8	9046511M1000 Clamp	Buy now
9	66M244101100 Fuel pump assembly	Buy now
10	66M244130100 Body 2	Buy now
11	6A0244210100 Valve, check	Buy now
12	66M244110100 Diaphragm	Buy now
13	66M244230000 Spring, diaphragm	Buy now
14	66M131310000 Plunger	Buy now
15	66M244540000 Spring	Buy now

Fuel



Ref	Part	
16	66M244440000 Screw	Buy now
17	66M244710100 Diaphragm	Buy now
18	6A0143250000 Screw, pan head	Buy now
19	953800560000 Nut, hexagon (663)	Buy now
20	66M243740000 Pin	Buy now
21	978800603000 Screw, pan head(6e0)	Buy now
22	929950610000 Washer(6a1)	Buy now
24	9321020M6500 O-ring	Buy now
27	9046506M8600 Clamp	Buy now
28	9046409M3100 Clamp(6m7)	Buy now
29	62Y281000000 Tool kit	Buy now

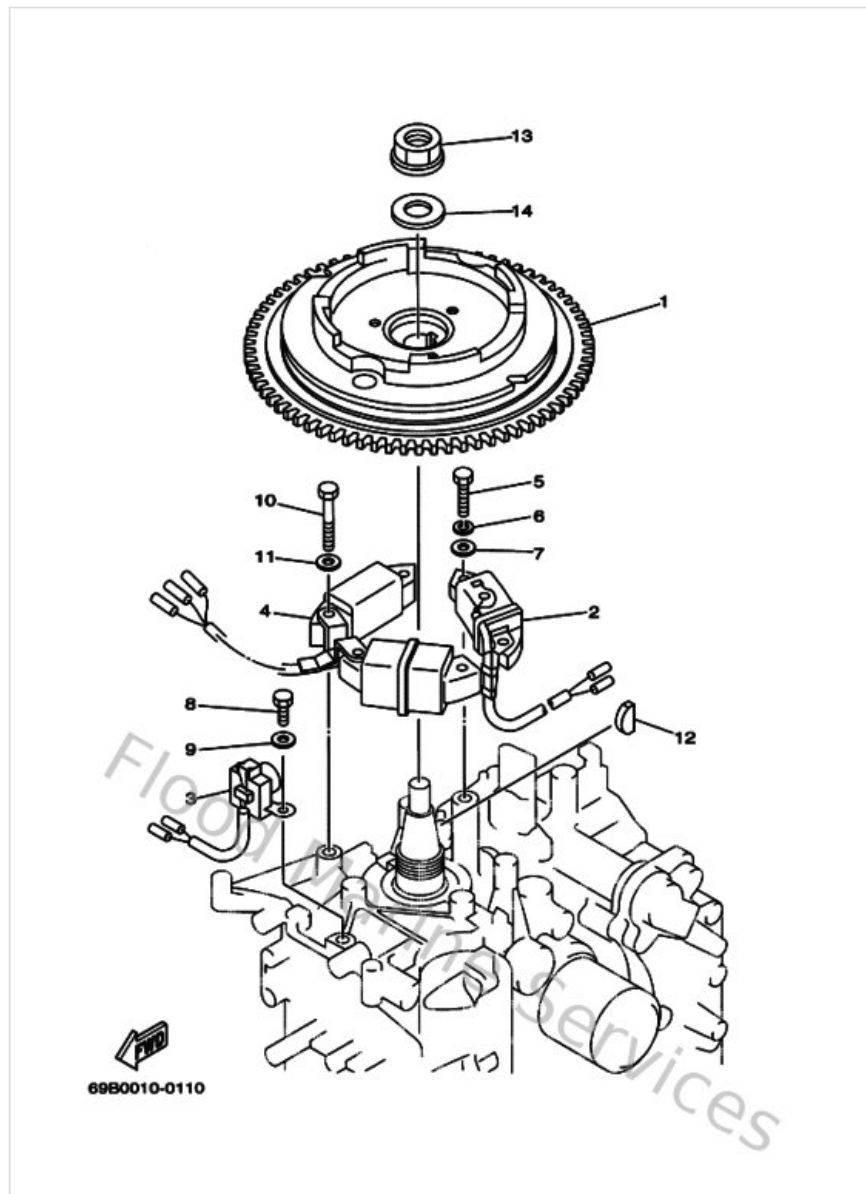
Fuel Tank



66R0700-9260

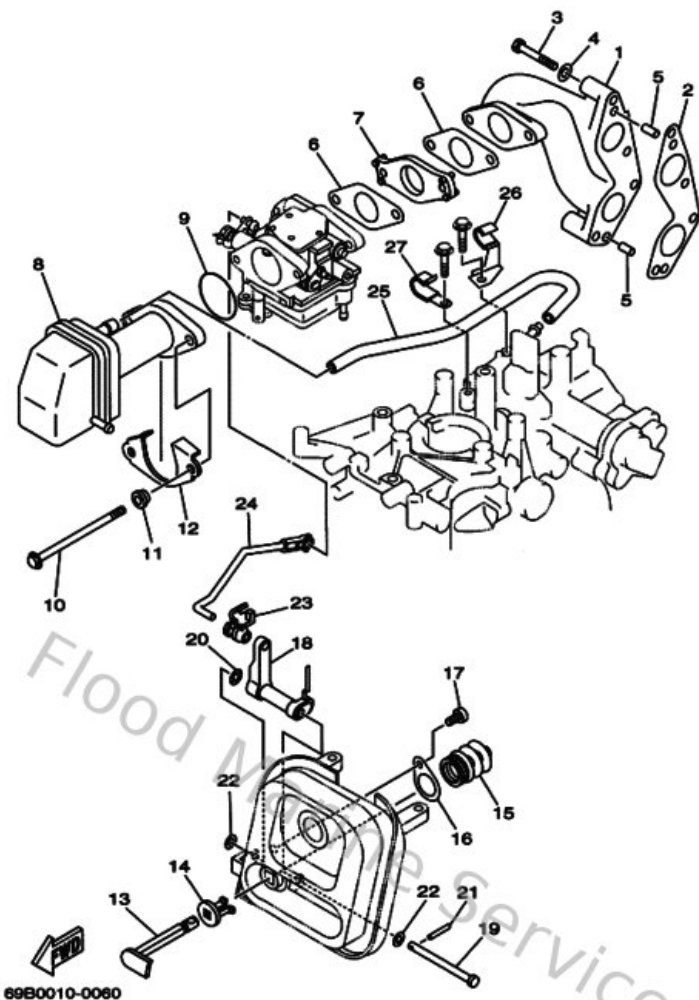
Ref	Part	
1	6YL242010100 Fuel Tank assembly (12L)	Buy now
2	6YL246100000 Cap Assembly	Buy now
3	6YL246410000 Gasket, cap 1	Buy now
4	6YL242600100 Fuel meter assembly	Buy now
5	9015705M1600 Screw, pan head	Buy now
6	6YL243290000 Seal	Buy now
7	6YL242680100 Gasket, fuel meter	Buy now
8	6YL243065100 Fuel pipe comp. 1	Buy now

Generator



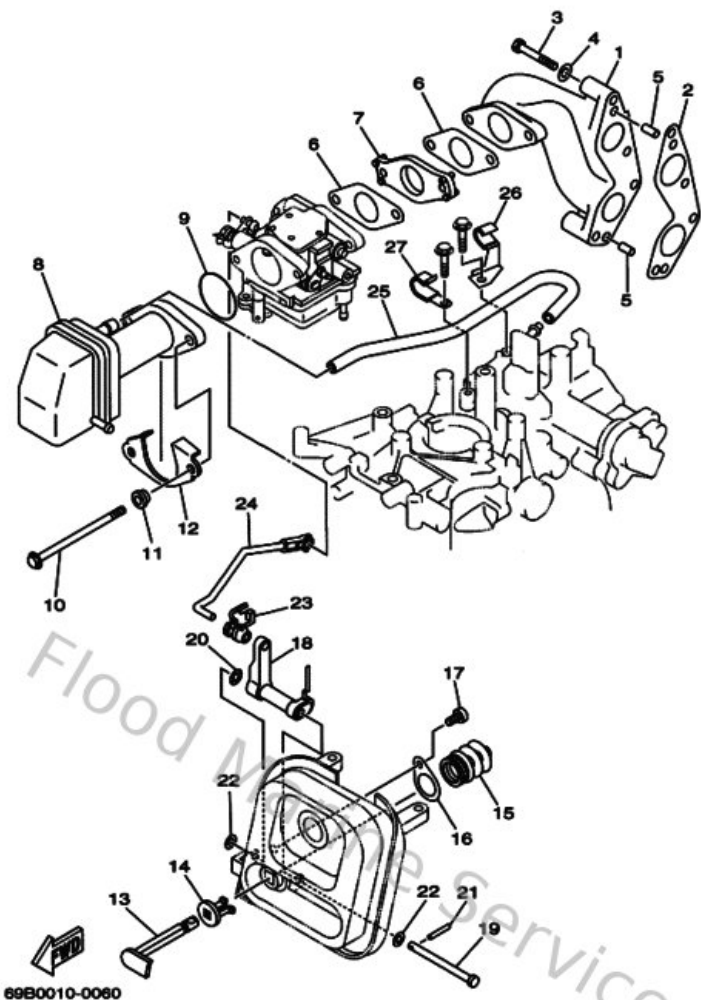
Ref	Part	
1	66M855501000 Rotor assembly	Buy now
2	66M855200000 Coil, charge	Buy now
3	66M855800000 Coil, pulser	Buy now
4	66M855331000 Coil, Lighting	Buy now
5	970950602500 Bolt	Buy now
6	929950610000 Washer(6a1)	Buy now
7	929950660000 Washer, plain (646)	Buy now
8	970950601600 Bolt, hexagon deep recess	Buy now
10	970950604000 Bolt (682)	Buy now
12	902800501300 Key, woodruff	Buy now
13	9017916M0500 Nut (689)	Buy now
14	9020116M4400 Washer (689)	Buy now

Intake



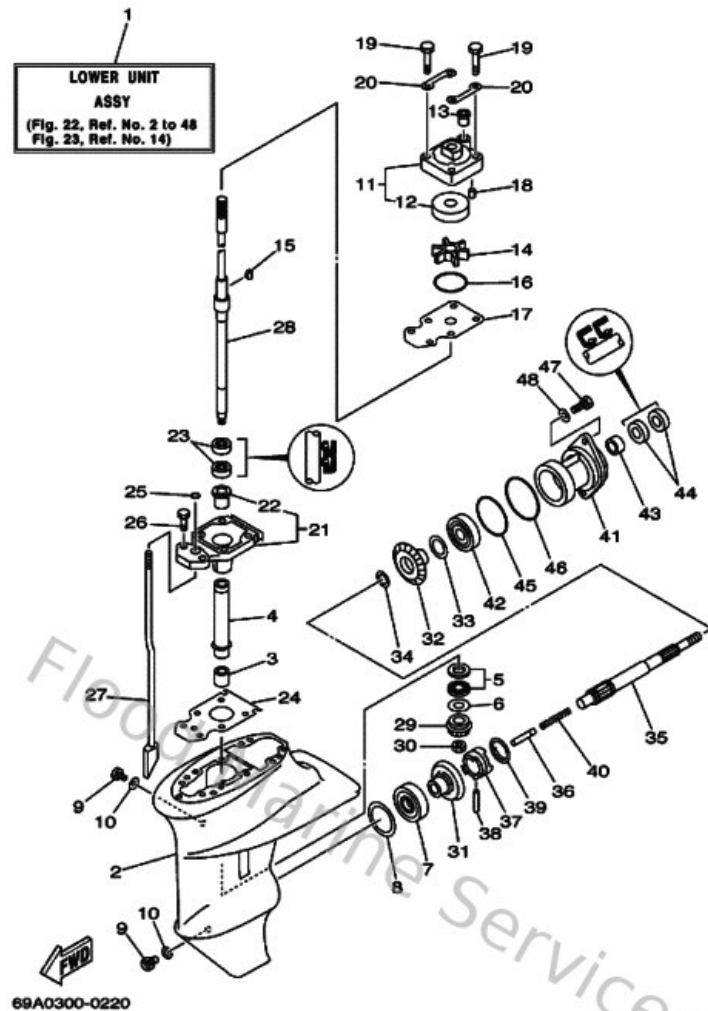
Ref	Part	
1	66M136410094 Manifold 1	Buy now
2	66M136450000 Gasket, manifold 1	Buy now
3	970950604000 Bolt (682)	Buy now
4	929950660000 Washer, plain (646)	Buy now
5	936061201900 Pin, dowel (614)	Buy now
6	66M136460000 Gasket, manifold 2	Buy now
7	66M142710000 Insulator	Buy now
8	66M144400000 Silencer assembly, intake	Buy now
9	9321035M8600 O-ring(612)	Buy now
10	9011906M7600 Bolt, with washer	Buy now
11	9038706M7900 Collar	Buy now
12	66M144770000 Plate	Buy now
13	66M412710000 Knob, choke	Buy now
14	689412730000 Grommet	Buy now
15	66M412920000 Bush 2	Buy now

Intake



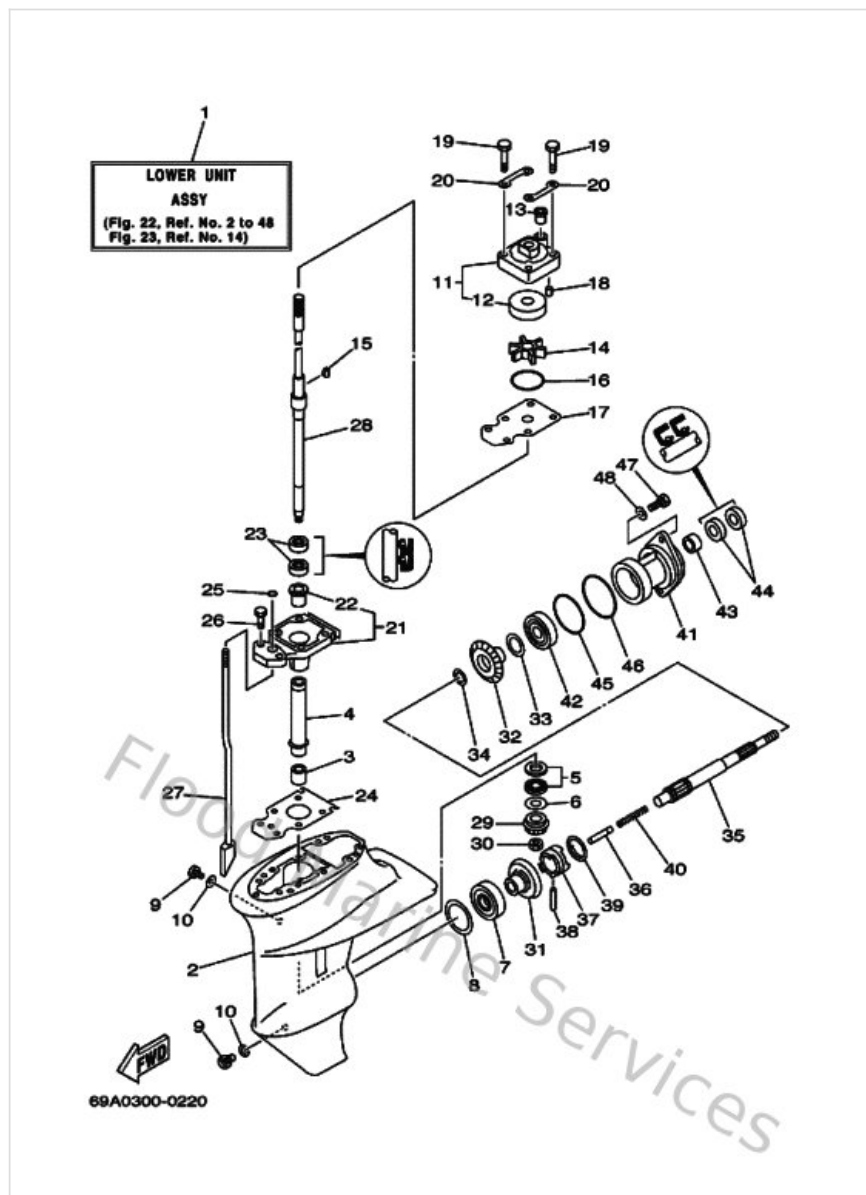
Ref	Part	
16	66M412980000 Washer 2	Buy now
17	977805051000 Screw, tapping(6u1)	Buy now
18	66M412520000 Lever, choke 1	Buy now
19	9024005M2000 Pin, clevis	Buy now
20	902060500500 Washer, wave(656)	Buy now
21	916902001600 Pin, spring (677)	Buy now
22	902020508800 Washer, plate (666)	Buy now
23	6R5412370000 Joint, link	Buy now
24	66M412560000 Rod, choke 1	Buy now
25	66M153730000 Pipe, breather	Buy now
26	9046508M8200 Clamp	Buy now
27	9046508M8300 Clamp	Buy now

Lower Casing & Drive 1



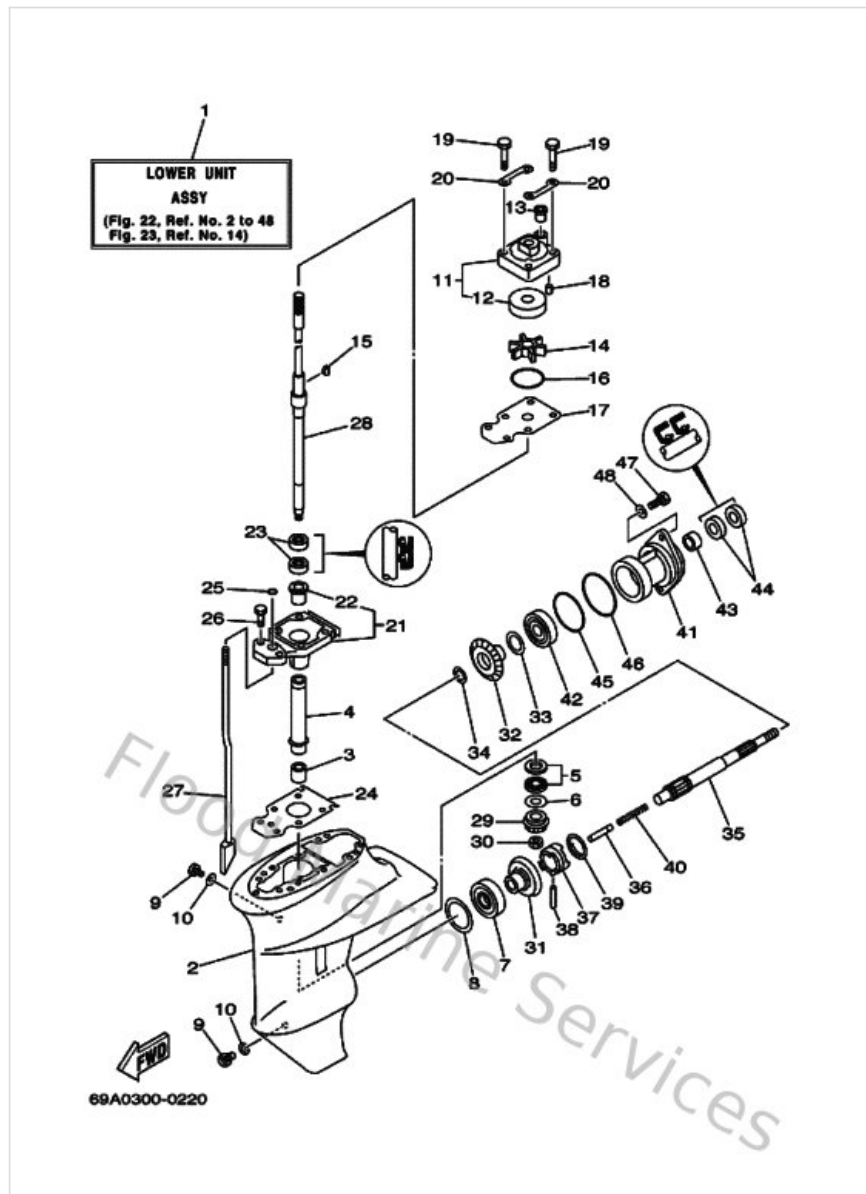
Ref	Part	
1	69A45300104D Lower Unit assembly	Buy now
2	63V45311018D Casing, lower	Buy now
3	93315314V800 Bearing, needle (6e7)	Buy now
4	63V455360000 Sleeve, drive shaft	Buy now
5	93341414V100 Bearing	Buy now
6	6E8455873000 Shim (t:1.20mm)	Buy now
7	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
8	664455670130 Shim (t:0.30mm)	Buy now
9	9034008M0400 Plug, straight screw	Buy now
10	904300802000 Gasket	Buy now
11	63V443010000 Water pump housing comp.	Buy now
12	63V443220000 Insert, cartridge	Buy now
13	647443660000 Damper, water seal 2	Buy now
14	63V443520100 Impeller	Buy now
15	664443380000 Key, woodruff	Buy now

Lower Casing & Drive 1



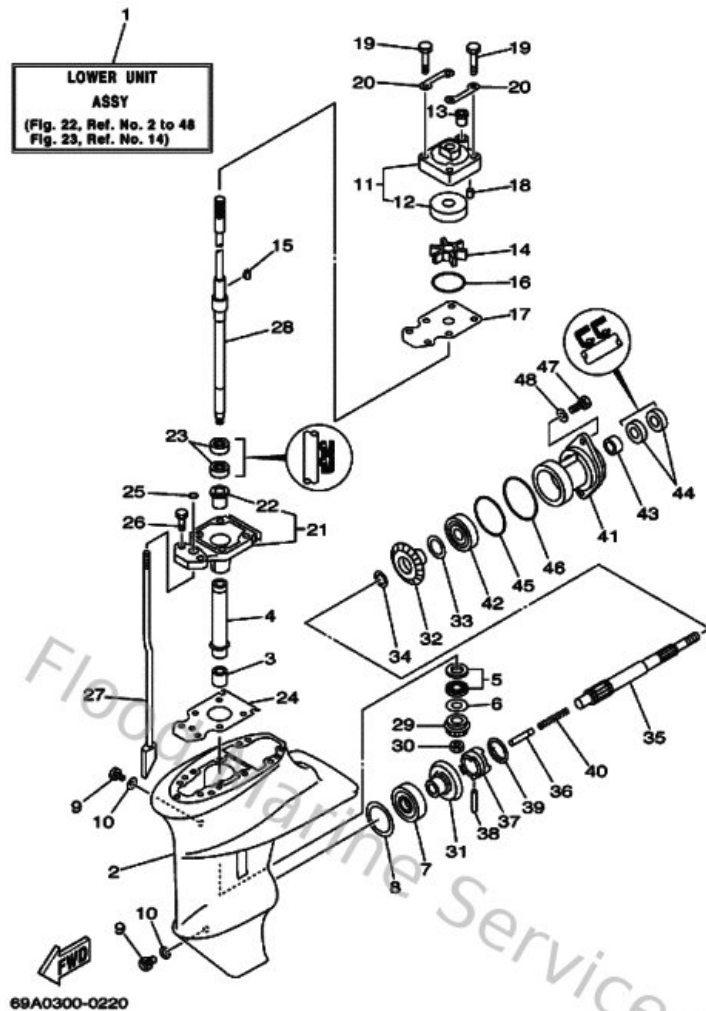
Ref	Part	
16	932104439800 O-ring(55x)	Buy now
17	63V443230000 Outer plate, cartridge	Buy now
18	9360410M0300 Pin, dowel (688)	Buy now
19	970800804500 Bolt, hexagon	Buy now
20	63V443280000 Plate	Buy now
21	63V4533100CA Housing, bearing	Buy now
22	903811402000 Bushing, drive shaft 1	Buy now
23	931012004800 Oil seal (20x30x6-648)	Buy now
24	63V45315A000 Packing, lower casing	Buy now
25	9321006ME600 O-ring	Buy now
26	970800802500 Screw, bind(j36)	Buy now
27	66M441501000 Shift cam assembly	Buy now
28	69A455100000 Drive Shaft assembly	Buy now
29	63V455510000 Pinion	Buy now
30	9017908M0600 Nut (6e7)	Buy now

Lower Casing & Drive 1



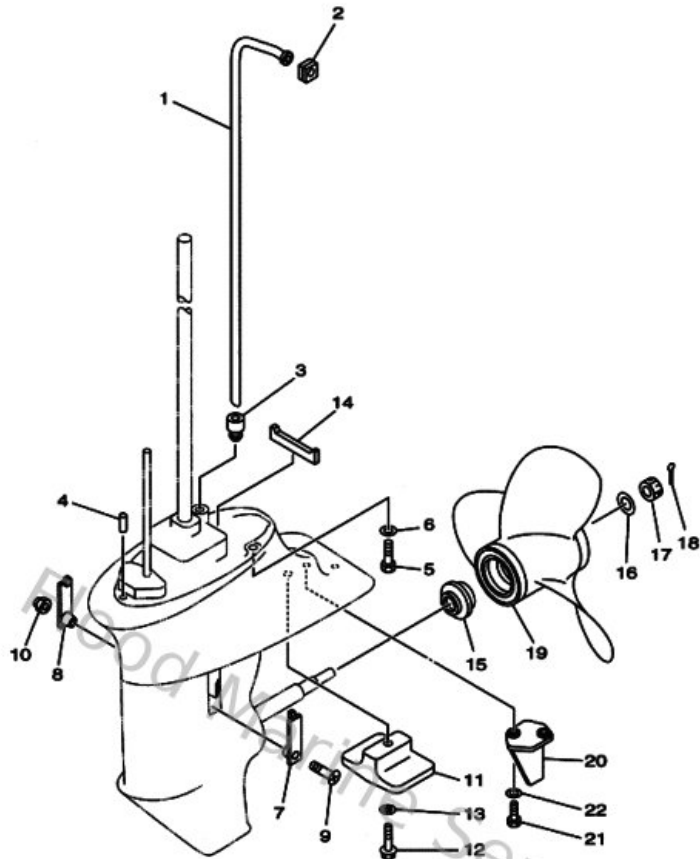
Ref	Part	
31	6E7455600100 Gear	Buy now
32	6E7455710000 Gear 2	Buy now
33	626455774000 Shim (t:0.50mm)	Buy now
34	902011768200 Washer, plate (2k7)	Buy now
35	69A456110000 Shaft propeller	Buy now
36	650456350000 Plunger, shift	Buy now
37	682456310000 Clutch, dog	Buy now
38	902500501000 Pin straight 648456320000	Buy now
39	648456330000 Ring, cross pin	Buy now
40	9050114M0900 Spring, compression	Buy now
41	68345361024D Cap, lower casing	Buy now
42	933060050100 Bearing(1ff)	Buy now
43	93315317U200 Brg,cyl-cal roller 14g (683)	Buy now
44	931011705400 Oil seal (17x30x6-650)	Buy now
45	9321057M0900 O-ring (683)	Buy now

Lower Casing & Drive 1



Ref	Part	
46	9321056M8000 O-ring(6j8)	Buy now
47	970950602000 Bolt(7u8)	Buy now
48	929950660000 Washer, plain (646)	Buy now

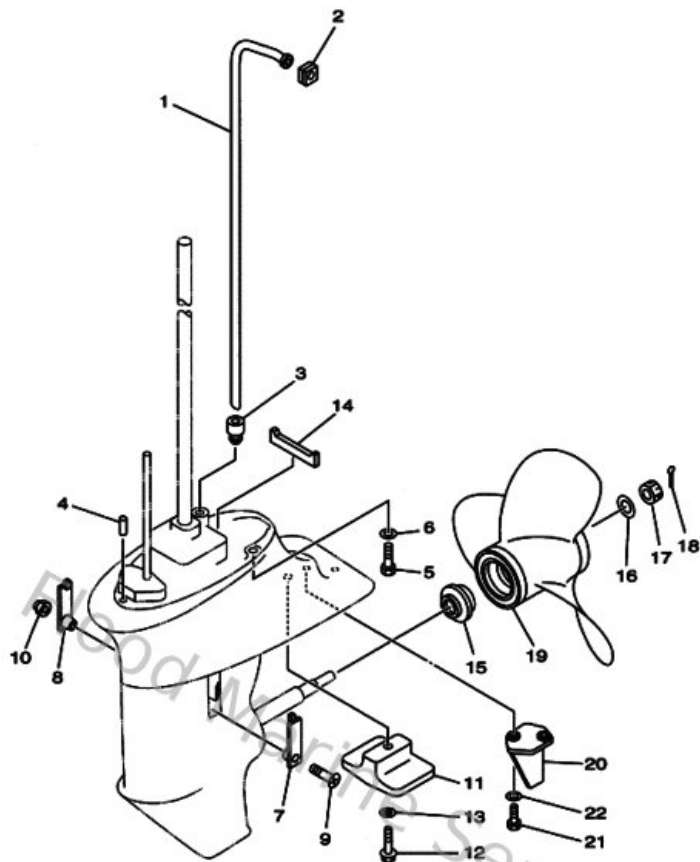
Lower Casing & Drive 2



69A0300-0230

Ref	Part	
1	66M443610000 Tube, Water 1	Buy now
2	63V443651000 Damper, water seal 1	Buy now
3	63V443680000 Rubber, water seal 4	Buy now
4	9360412M0700 Pin, dowel (688)	Buy now
5	970750803000 Bolt, hexagon (fj1)	Buy now
6	929900860000 Washer, plain (663)	Buy now
7	6G1452140000 Cover, water inlet	Buy now
8	63V452150000 Cover, water inlet	Buy now
9	9015205M0400 Screw, countersunk	Buy now
10	901850590400 Nut nylon (sus)(ex4)	Buy now
11	61N452510000 Anode	Buy now
12	958950603000 Bolt, flange deep recess	Buy now
13	929900630000 Washer, tooth	Buy now
14	63V453750000 Damper, seal	Buy now
15	6E7459870100 Spacer	Buy now

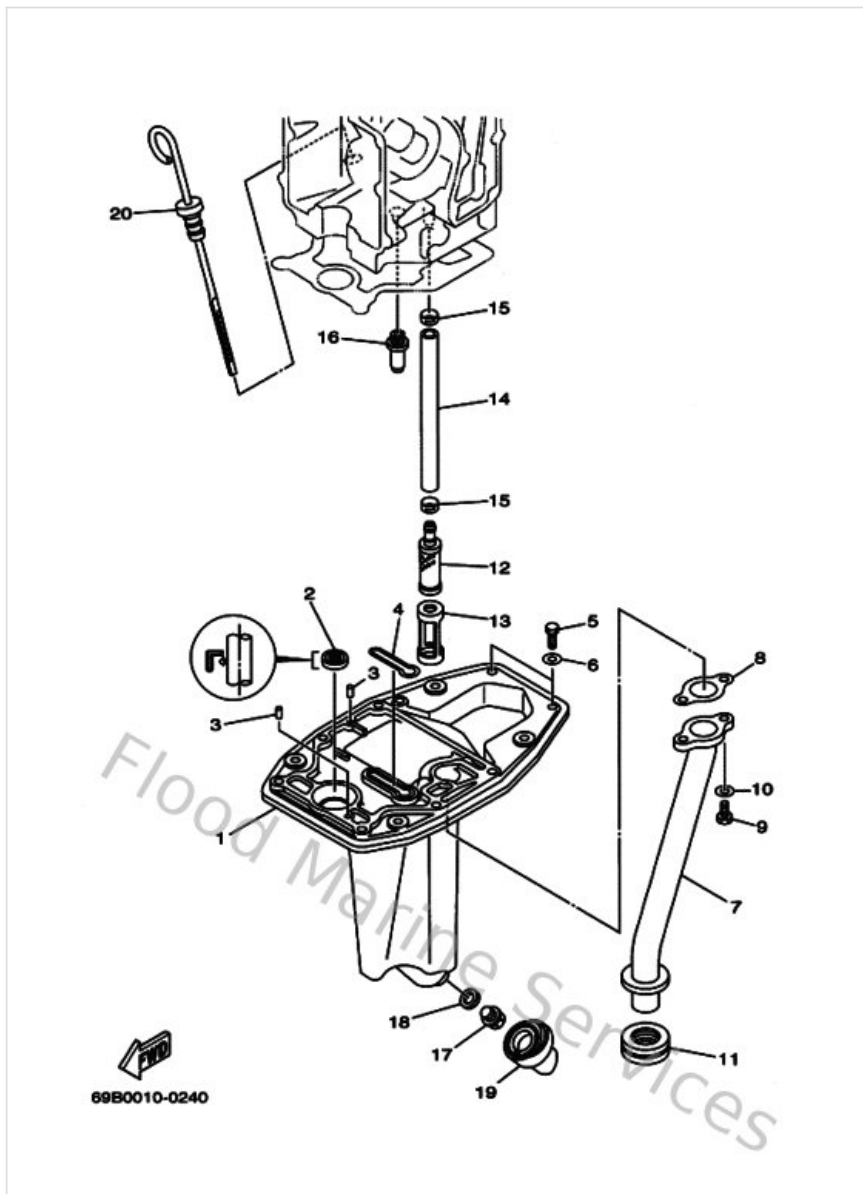
Lower Casing & Drive 2



69A0300-0230

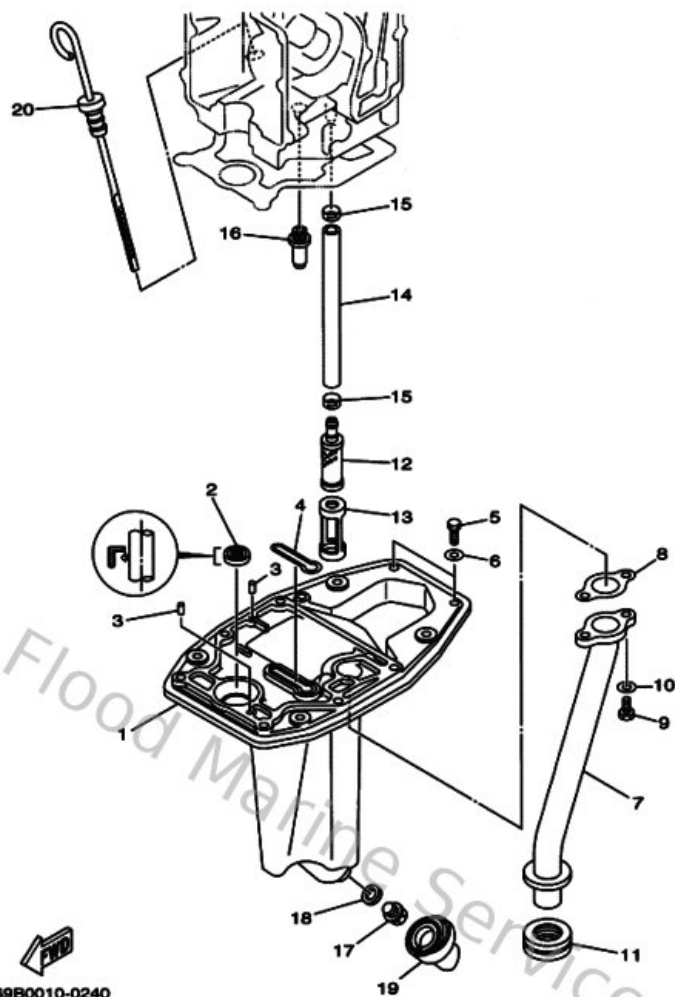
Ref	Part	
16	9020110M0100 Washer, plate(6m7)	Buy now
17	9017110M0100 Nut castle (683)	Buy now
18	914903002000 Pin cotter	Buy now
19	6834595200EL Propeller (3X9-1/4"x9-3/4"-J)	Buy now
20	66M453710000 Tab-trim	Buy now
21	970950601600 Bolt, hexagon deep recess	Buy now
22	929950660000 Washer, plain (646)	Buy now

Oil Pan



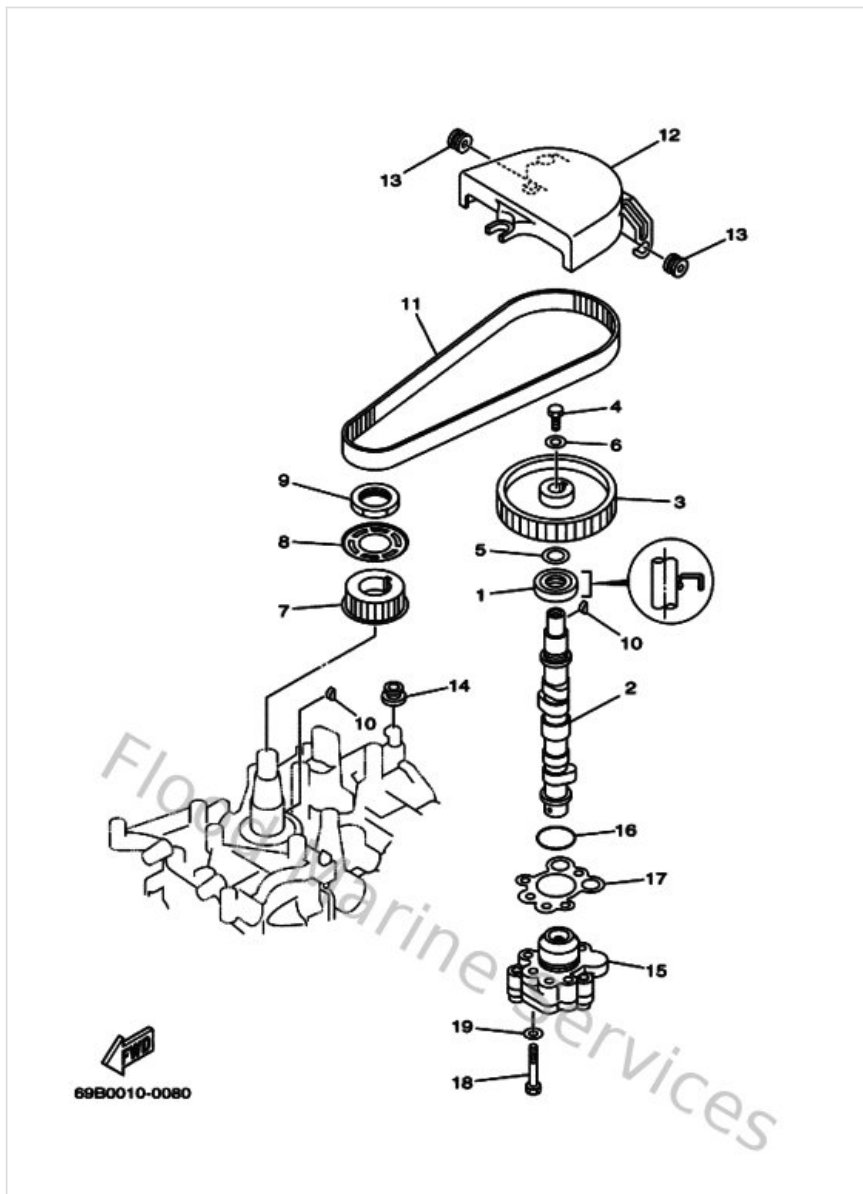
Ref	Part	
1	66M41137005B Guide, exhaust	Buy now
2	9310112M6300 Oil seal	Buy now
3	936061201900 Pin, dowel (614)	Buy now
4	66M113550000 Seal, cylinder 1	Buy now
5	970950602000 Bolt(7u8)	Buy now
6	929900660000 Washer, plain (646)	Buy now
7	66M411310194 Manifold, Ext. 1	Buy now
8	66M411330000 Gasket, exhaust manifold 1	Buy now
9	970950601600 Bolt, hexagon deep recess	Buy now
11	66M411380000 Seal, ext. 1	Buy now
12	66M134210000 Strainer 2	Buy now
13	66M134170000 Cover, Strainer	Buy now
14	66M134160000 Pipe Oil 1	Buy now
15	66M243510000 Band 1	Buy now
16	6G8115750000 Relief valve ass'y	Buy now

Oil Pan



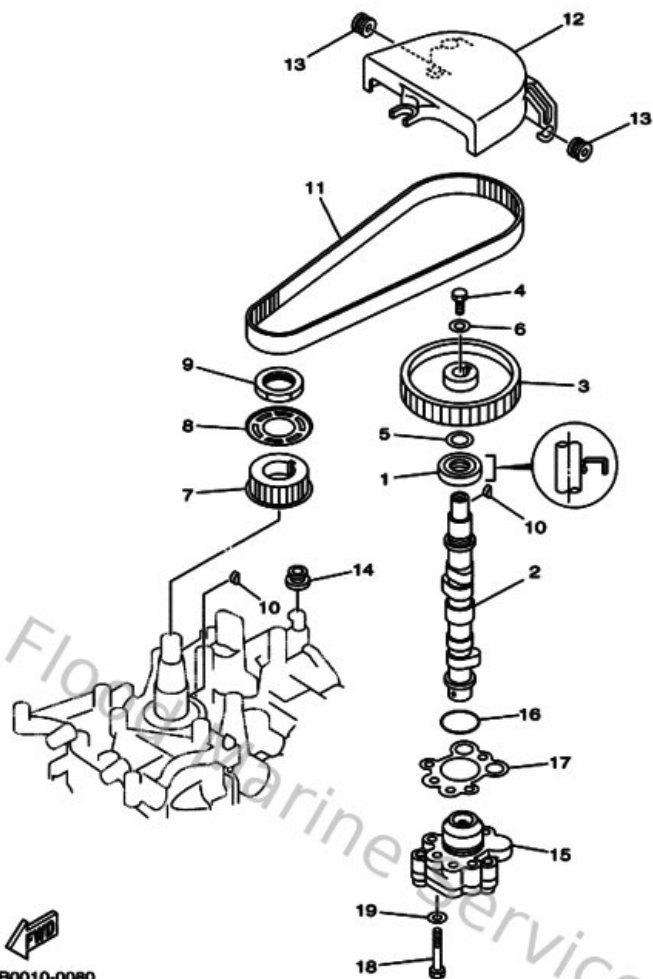
Ref	Part	
17	9034014M0600 Plug, straight screw(62y)	Buy now
18	9043014M0900 Gasket	Buy now
19	66M153160000 Damper 1	Buy now
20	66M153620000 Plug, Oil Level	Buy now

Oil Pump



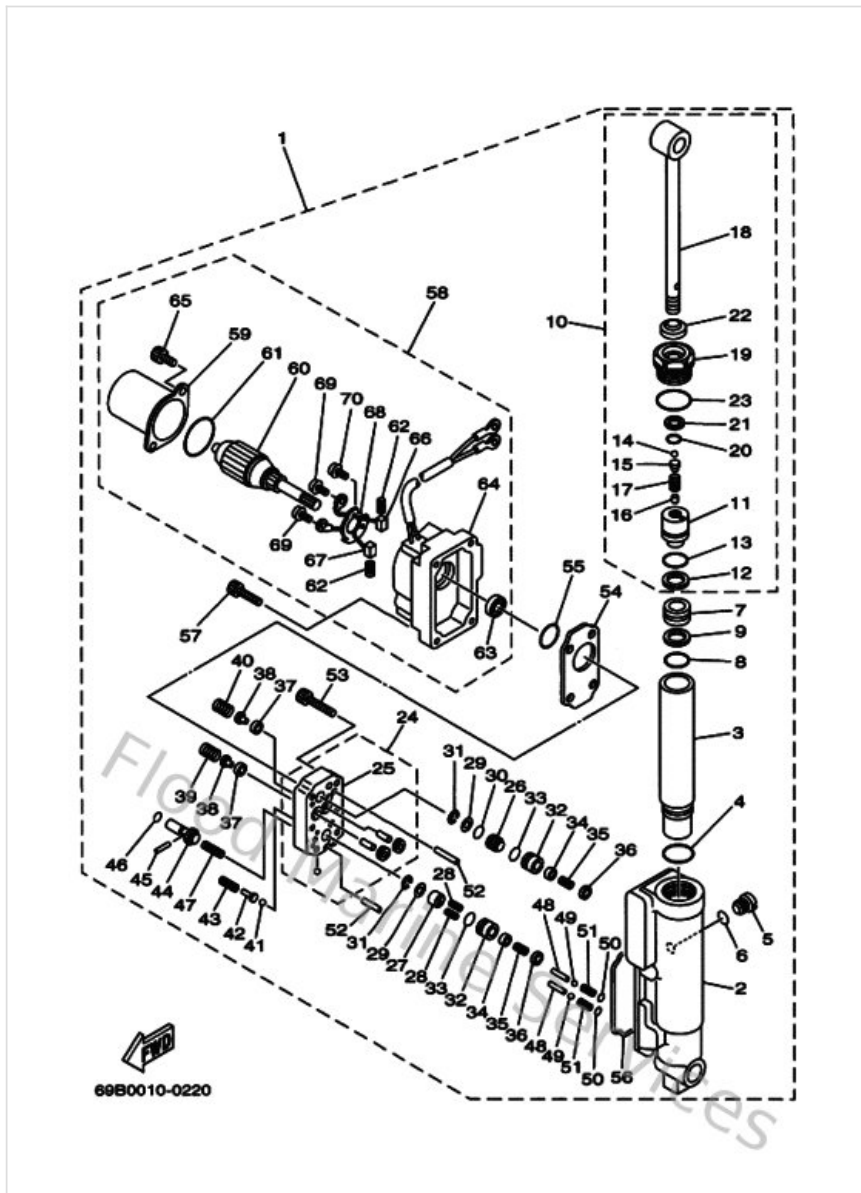
Ref	Part	
1	9310218M2100 Oil seal (6g8)	Buy now
2	66M121710000 Camshaft 1	Buy now
3	66M115370094 Gear, driven	Buy now
4	970140601600 Bolt, hexagon deep recess	Buy now
5	902011320100 Washer 6474283300	Buy now
6	9020106M9400 Washer (6g8)	Buy now
7	66M115360000 Gear, drive	Buy now
8	66M115570000 Washer 1	Buy now
9	9017028M3700 Nut	Buy now
10	902800301700 Key woodruff 146115450000	Buy now
11	66M462410000 Belt	Buy now
12	66M462970000 Cover, dust	Buy now
13	9048010M1600 Grommet(6j8)	Buy now
14	904801207200 Grommet(53y)	Buy now
15	66M133000000 Oil pump assembly	Buy now

Oil Pump



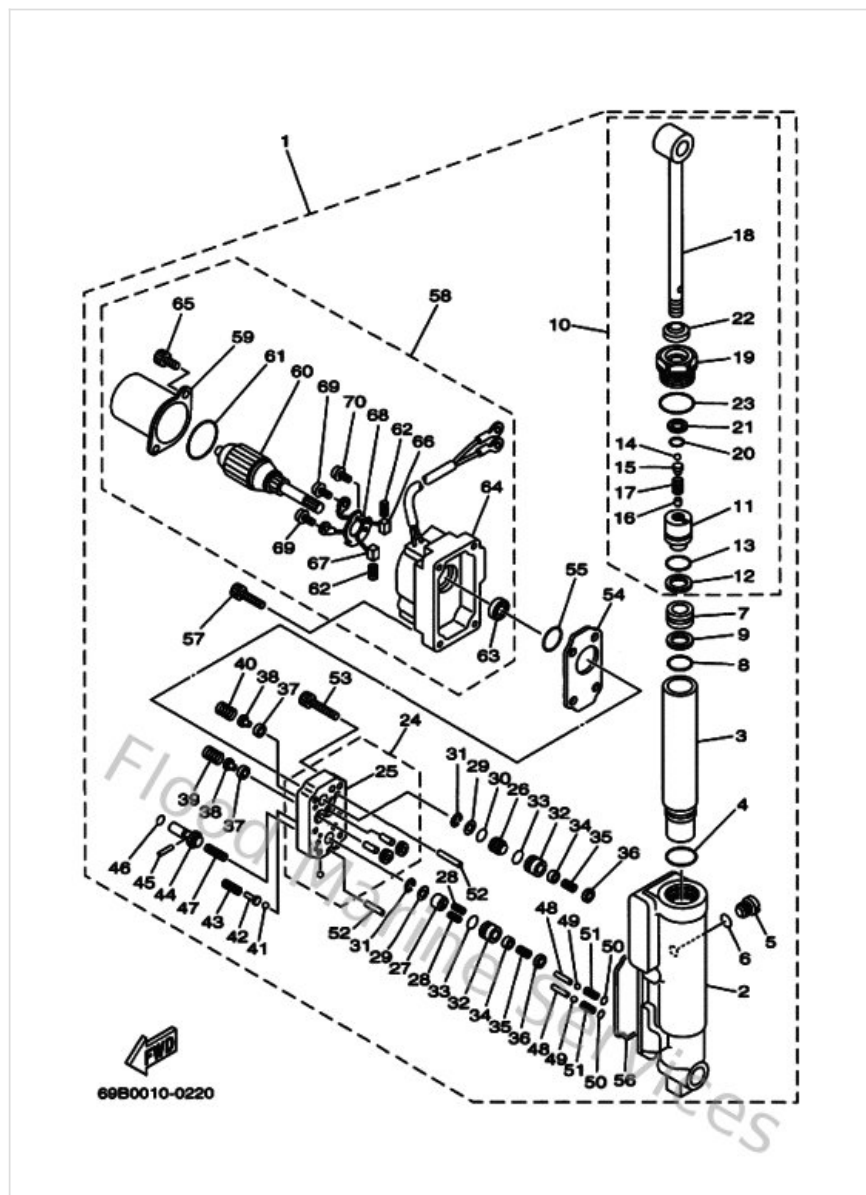
Ref	Part	
16	932102780600 O-ring	Buy now
17	66M133290000 Gasket, Pump Cover	Buy now
18	970950603500 Bolt(j52)	Buy now
19	929950660000 Washer, plain (646)	Buy now

Power Trim & Tilt Assy 1



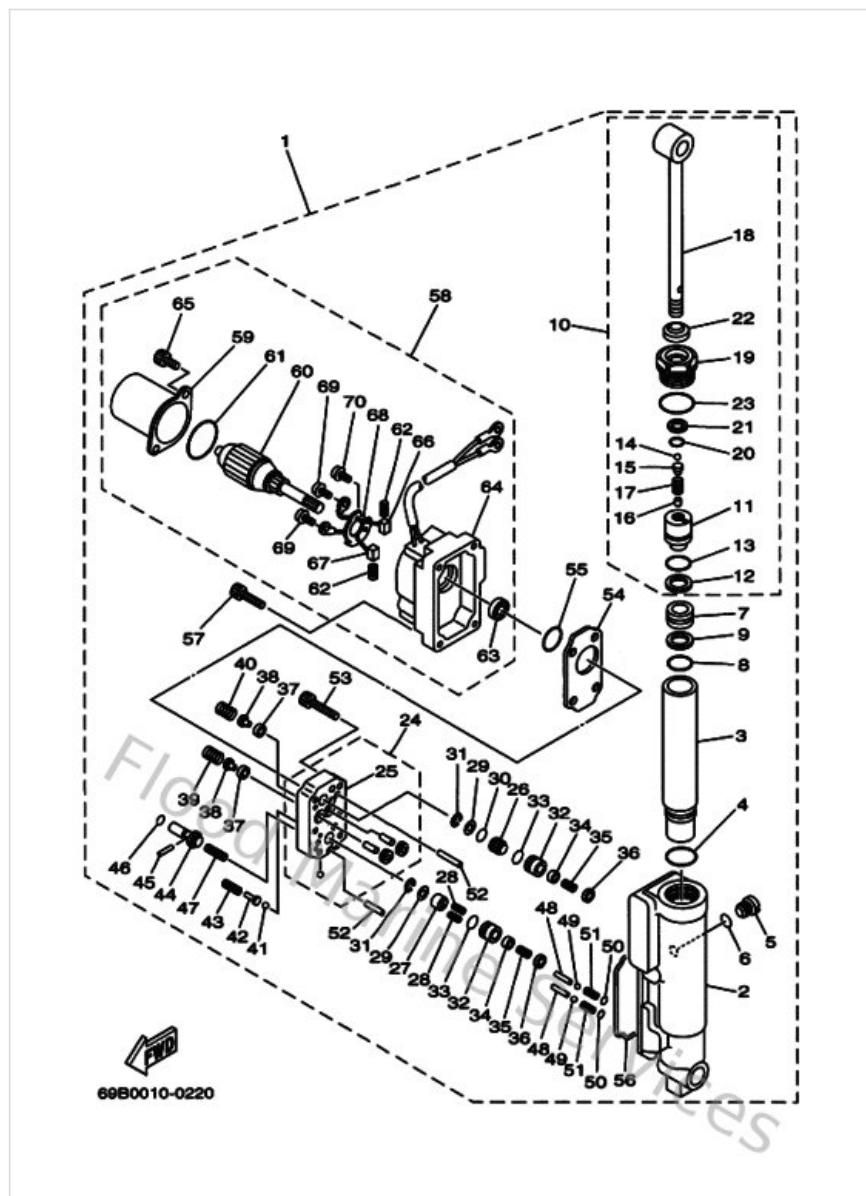
Ref	Part	
1	69A43840004D Power tilt assembly	Buy now
2	69A4380K0000 Cylinder, tilt sub assembly	Buy now
3	69A224710000 Case, cylinder	Buy now
4	932102766600 O-ring(47x)	Buy now
5	6H14388E1100 Plug, tapper screw	Buy now
6	932100700300 O-ring (11m)	Buy now
7	69A438140000 Piston, free	Buy now
8	932102100100 O-ring	Buy now
9	69A438720000 Ring, back up	Buy now
10	69A438100000 Piston sub assembly	Buy now
11	69A4380D0000 Piston comp.	Buy now
14	935053203800 Ball(7fk)	Buy now
15	65W4386A0000 Pin, absorber valve	Buy now
16	936040613600 Pin, dowel	Buy now
17	69A438570000 Spring, absorber valve	Buy now

Power Trim & Tilt Assy 1



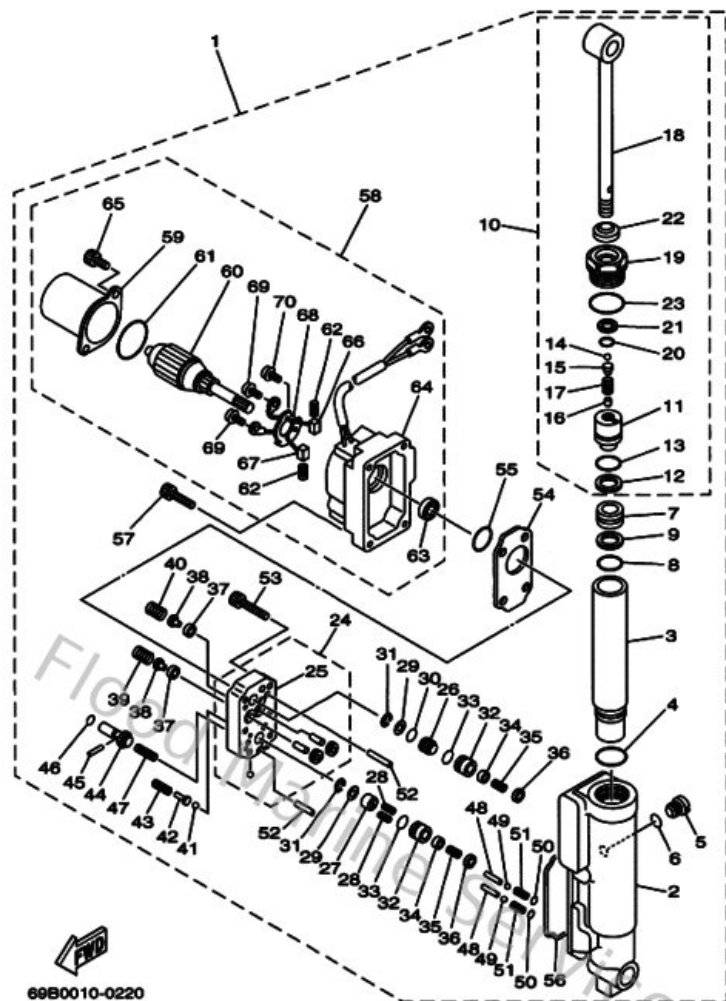
Ref	Part	
18	69A438010000 Rod	Buy now
19	69A438110000 Screw, cylinder end	Buy now
20	6H1438660000 O-ring	Buy now
21	69A438710000 Ring, back up	Buy now
22	69A438120000 Seal, dust	Buy now
23	69A438690000 O-ring	Buy now
24	69A438300000 Gear pump assembly	Buy now
25	69A4380C0000 Gear housing assembly	Buy now
26	69A438410000 Piston, shuttle	Buy now
27	69A4384M0000 Piston, shuttle 2	Buy now
28	62Y438940000 Spring, shuttle return	Buy now
29	69A4384F0000 Seal, main valve	Buy now
30	6H1438830000 O-ring	Buy now
31	990010360000 Circlip(615)	Buy now
32	69A4382G0000 Valve Seat	Buy now

Power Trim & Tilt Assy 1



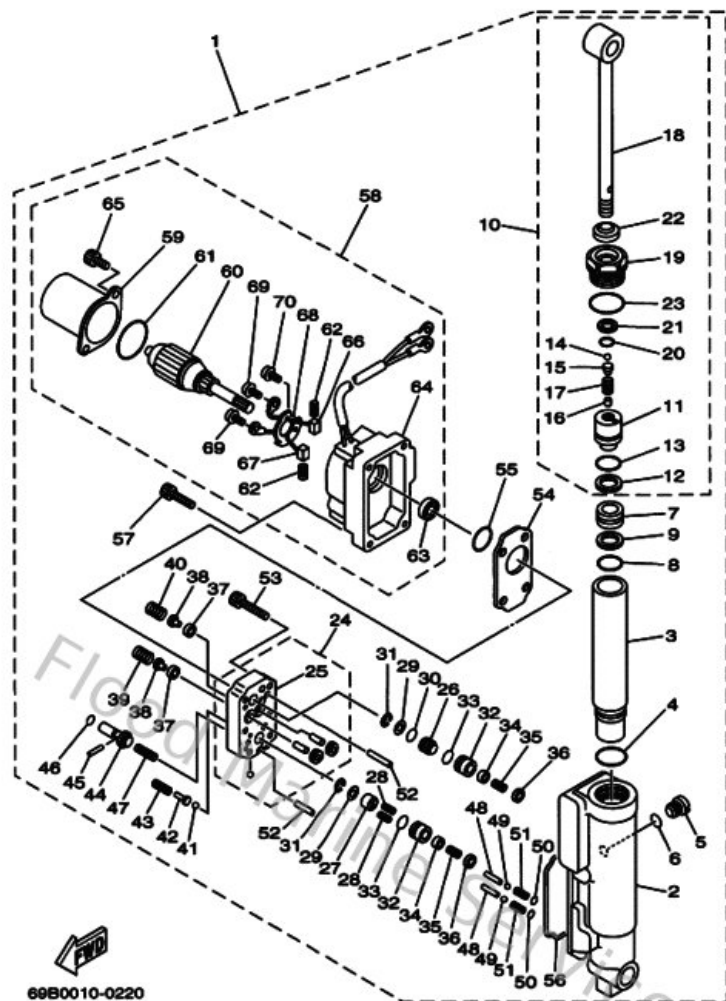
Ref	Part	
33	9321012N5200 O-ring	Buy now
34	6T4438080000 Seat valve comp. 1	Buy now
35	6T4438530000 Spring, main valve	Buy now
36	6H1438160000 Filter 1	Buy now
37	6H14384G1100 Seal, relief valve	Buy now
38	6H1438441000 Pin, valve support	Buy now
39	69A438550000 Spring, up relief	Buy now
40	6H1438561000 Spring, down relief	Buy now
41	935010800100 Ball	Buy now
42	69A4386A0000 Pin, absorber valve	Buy now
43	69A438240000 Spring, down relief 2	Buy now
44	69A438480000 Rod, manual release	Buy now
45	936021525000 Pin, dowel	Buy now
46	932100600100 O-ring (26h)	Buy now
47	69A438540000 Spring, manual release	Buy now

Power Trim & Tilt Assy 1



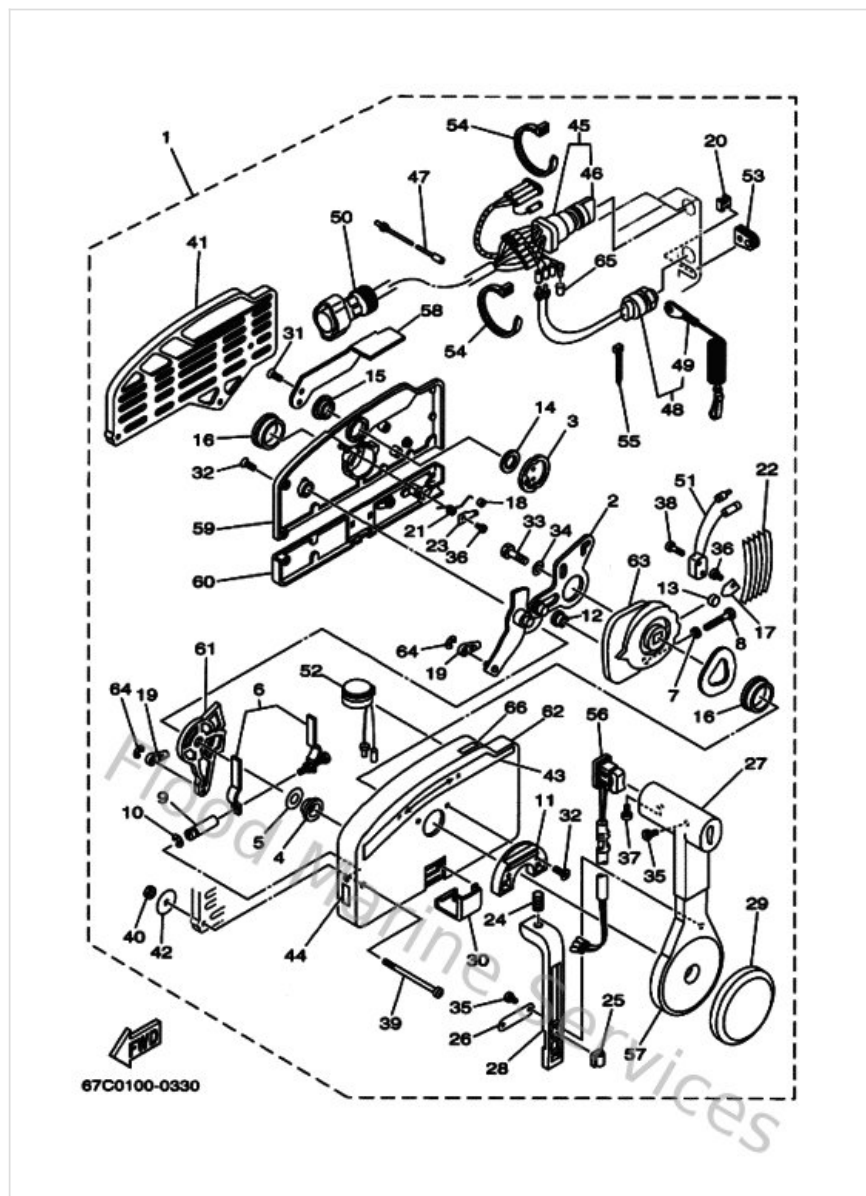
Ref	Part	
48	69A4381G0000 Pin 1	Buy now
51	69A4384H0000 Spring	Buy now
52	936061408100 Pin,dowel(296)	Buy now
53	913170502500 Bolt, socket	Buy now
54	69A438160000 Filter 1	Buy now
55	N35438621000 O-ring	Buy now
56	69A231290000 Gasket, drain plug	Buy now
57	69A438780000 Bolt, socket	Buy now
58	69A438800000 Motor assembly	Buy now
59	65W438040000 Stator assembly	Buy now
60	65W438050000 Armature assembly	Buy now
61	65W438690000 O-ring	Buy now
62	65W4386K0000 Spring, brush	Buy now
63	65W438820000 Oil seal	Buy now
64	69A438810000 Frame, End	Buy now

Power Trim & Tilt Assy 1



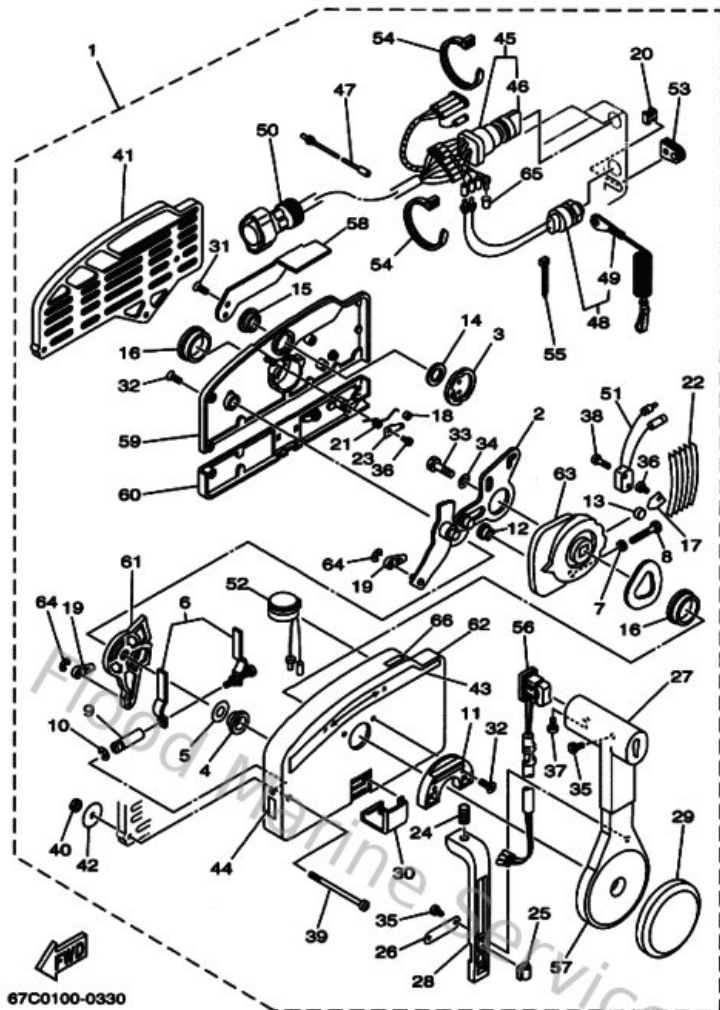
Ref	Part	
65	65W438870000 Bolt, screw	Buy now
66	65W438920000 Brush 2	Buy now
67	65W438910000 Brush 1	Buy now
68	65W4380F0000 Plate, brush holder	Buy now
69	65W438790000 Screw, with washer	Buy now
70	65W4388E0000 Bolt	Buy now

Remote Control Assy 1



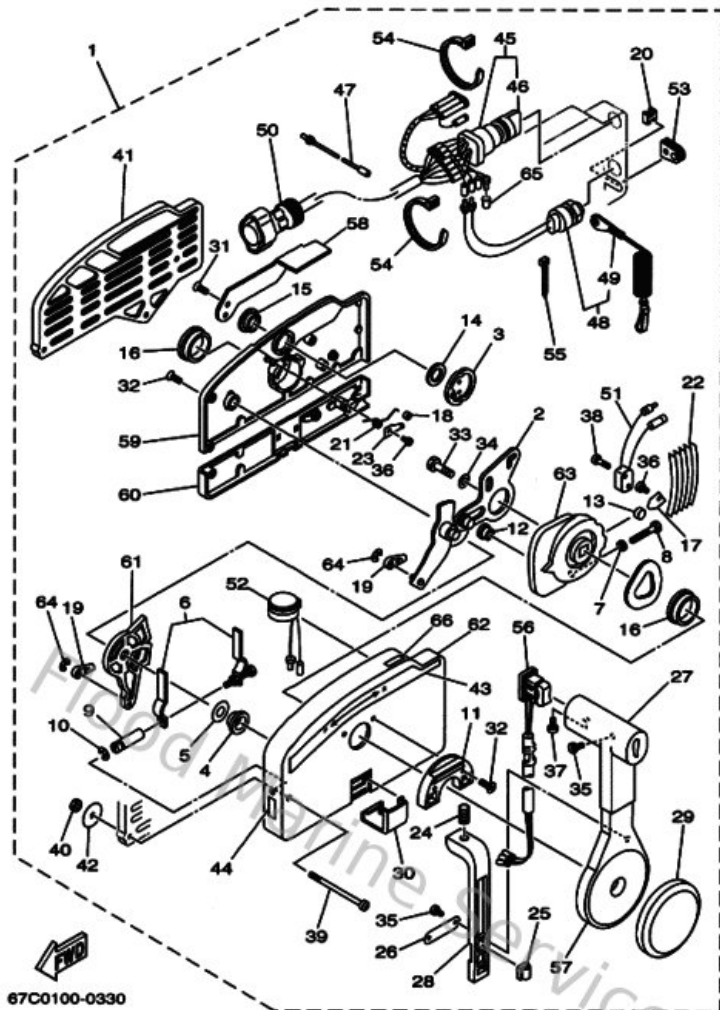
Ref	Part	
1	70348205A200 Remote control assembly (10p, ptt)	Buy now
2	703482610100 Arm, throttle	Buy now
3	703481530000 Shaft, free accel.	Buy now
4	703482350000 Bushing	Buy now
5	703482680000 Spacer 3	Buy now
6	703482640000 Throttle, friction	Buy now
7	953800560000 Nut, hexagon (663)	Buy now
9	703482650000 Shaft Friction	Buy now
10	934300602400 Circlip (701)	Buy now
11	703482450000 Plate, lock	Buy now
12	703482520000 Roller, cam	Buy now
13	701482480000 Roller, free accel	Buy now
14	703481980000 Washer, wave 3	Buy now
15	703482430000 Bushing 3	Buy now
16	703482360000 Bushing	Buy now

Remote Control Assy 1



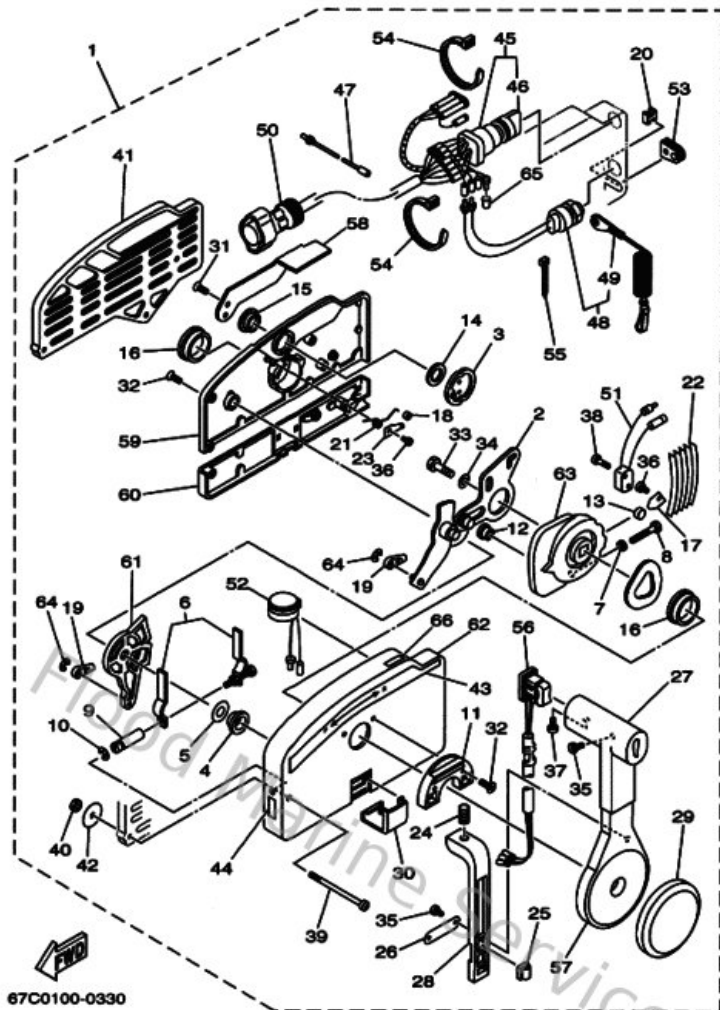
Ref	Part	
17	703481890000 Retainer	Buy now
18	703482340000 Roller, detent	Buy now
19	703483450100 Cable end, remote control 2	Buy now
20	703483580000 Anchor, cable	Buy now
21	703482440000 Spring, free accel.	Buy now
22	703482380000 Spring, detent	Buy now
23	703482460000 Spacer 1	Buy now
24	703482270000 Spring, neutral lock	Buy now
25	703825940000 Clamp	Buy now
26	703482260000 Plate, stopper	Buy now
27	703482220000 Grip, control lever	Buy now
28	703482230000 Lock, neutral	Buy now
29	703482250000 Cover	Buy now
30	703482190000 Cover, lead	Buy now
31	703482810000 Screw, flat head	Buy now

Remote Control Assy 1



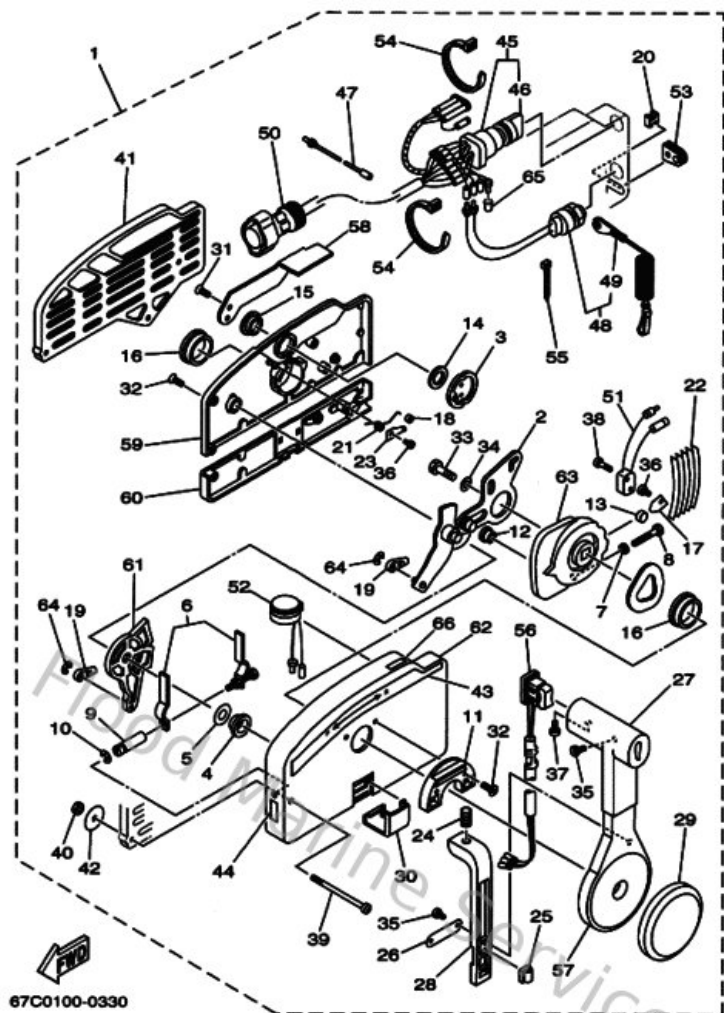
Ref	Part	
32	703482820000 Screw	Buy now
33	970950803000 Bolt, hexagon (fj1)	Buy now
34	929900860000 Washer, plain (663)	Buy now
35	985800401000 Screw, pan head (e56)	Buy now
36	985800400600 Screw, pan head (7h3)	Buy now
37	978850501000 Screw, pan head(62x)	Buy now
38	985800301500 Screw, pan head (n151)	Buy now
39	703482911000 Screw	Buy now
40	953800660000 Nut(661)	Buy now
41	703482931000 Spacer, remote control	Buy now
42	701482870000 Washer 1	Buy now
43	703482150000 Graphic	Buy now
45	703825101300 Main switch assembly	Buy now
46	676825770000 Cap, key	Buy now
47	703825310000 Wire, lead	Buy now

Remote Control Assy 1



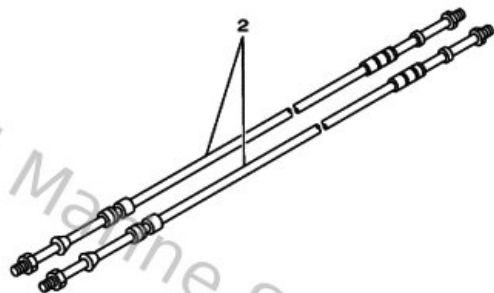
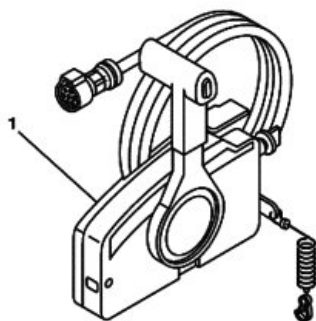
Ref	Part	
48	688825750200 Engine stop switch assembly	Buy now
49	682825560000 Lanyard, stop switch	Buy now
50	6888258A2000 10p main harness mec 2m (6ft)	Buy now
51	703825400000 Neutral switch assembly	Buy now
52	70383383B000 Buzzer	Buy now
53	703482840000 Grommet	Buy now
54	904641308000 Band	Buy now
55	703825920000 Band	Buy now
56	703825630100 Trim & tilt switch assembly	Buy now
57	703482210000 Grip	Buy now
58	703481520000 Knob, free accel	Buy now
59	703482120000 Rear housing	Buy now
60	703482130000 Back, panel	Buy now
61	703482710000 Arm, shift	Buy now
62	703482110100 Housing,1	Buy now

Remote Control Assy 1



Ref	Part	
63	703482320000 Drive gear	Buy now
65	703825420000 Cap	Buy now
66	703482180000 Graphic	Buy now

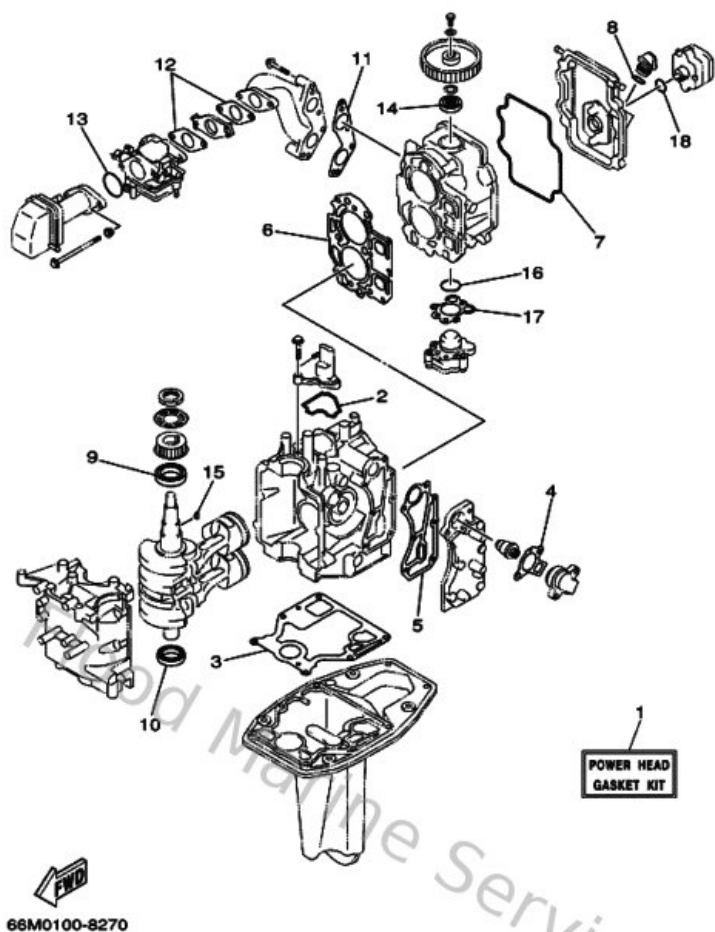
Remote Control Box



67M0100-8280

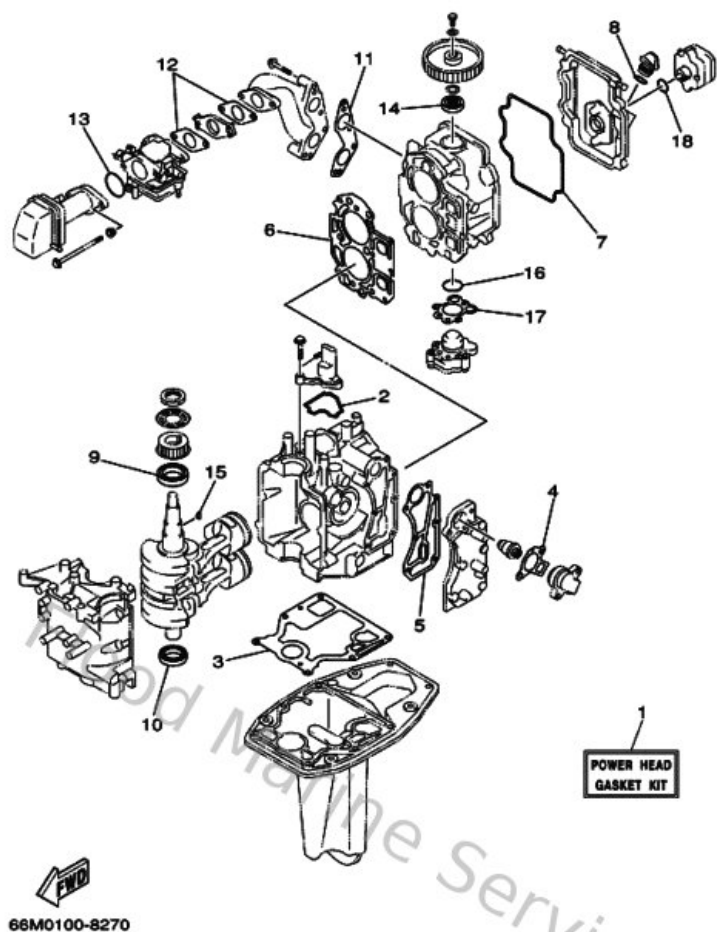
Ref	Part	
1	70348205A200 Remote control assembly (10p, ptt)	Buy now
2	701483108000 Cable, Remote Control L=10F	Buy now

Repair Kit 1



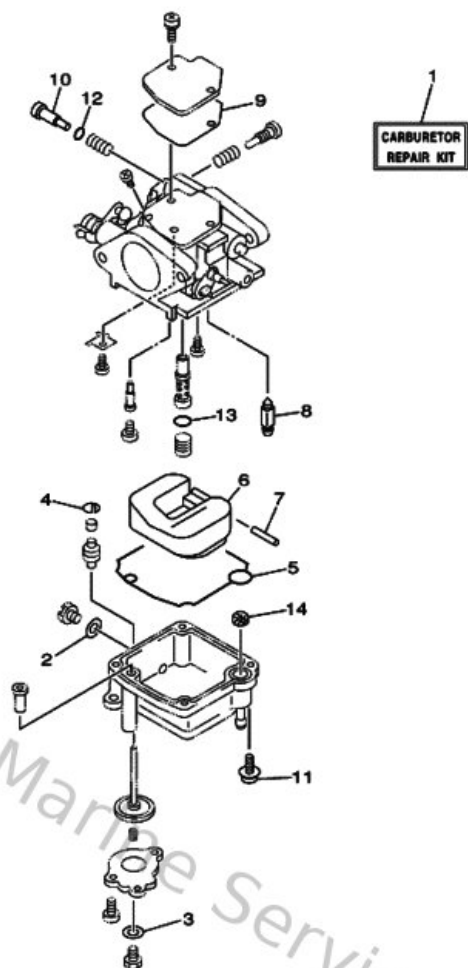
Ref	Part	
1	66MW00010000 Power Head Gasket Kit	Buy now
2	66M113570000 Seal, cylinder 3	Buy now
3	66M113510000 Gasket, cylinder	Buy now
4	62Y124140000 Gasket, cover	Buy now
5	66M411140100 Gasket, exhaust outer cover	Buy now
6	66M111810000 Gasket, cylinder head 1	Buy now
7	66M113560000 Seal, cylinder 2	Buy now
8	9321024M7900 O-ring	Buy now
9	9310235M5100 Oil seal	Buy now
10	9310225M5200 Oil seal	Buy now
11	66M136450000 Gasket, manifold 1	Buy now
12	66M136460000 Gasket, manifold 2	Buy now
13	9321035M8600 O-ring(6l2)	Buy now
14	9310218M2100 Oil seal (6g8)	Buy now
15	902800301700 Key woodruff 146115450000	Buy now

Repair Kit 1



Ref	Part	
16	9321027ME300 O-ring	Buy now
17	66M133290000 Gasket, Pump Cover	Buy now
18	9321020M6500 O-ring	Buy now

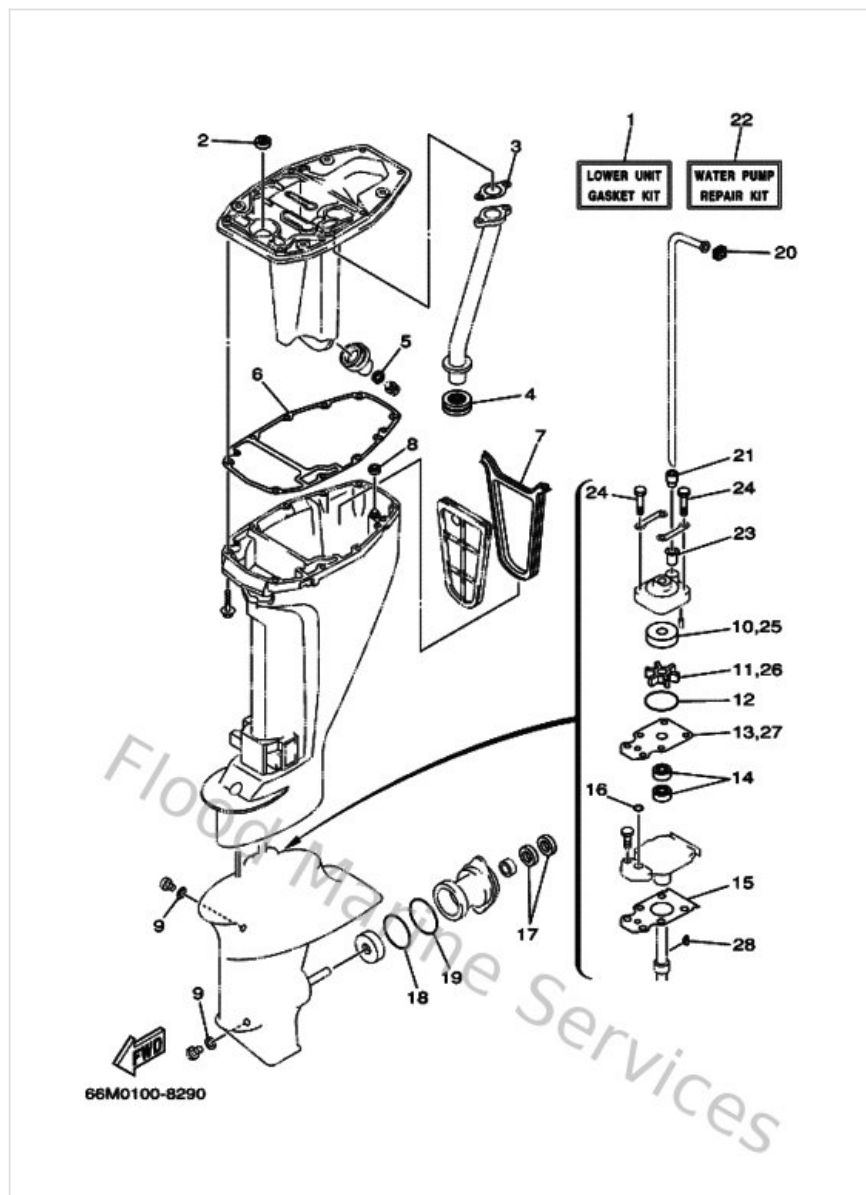
Repair Kit 2



66M0100-8280

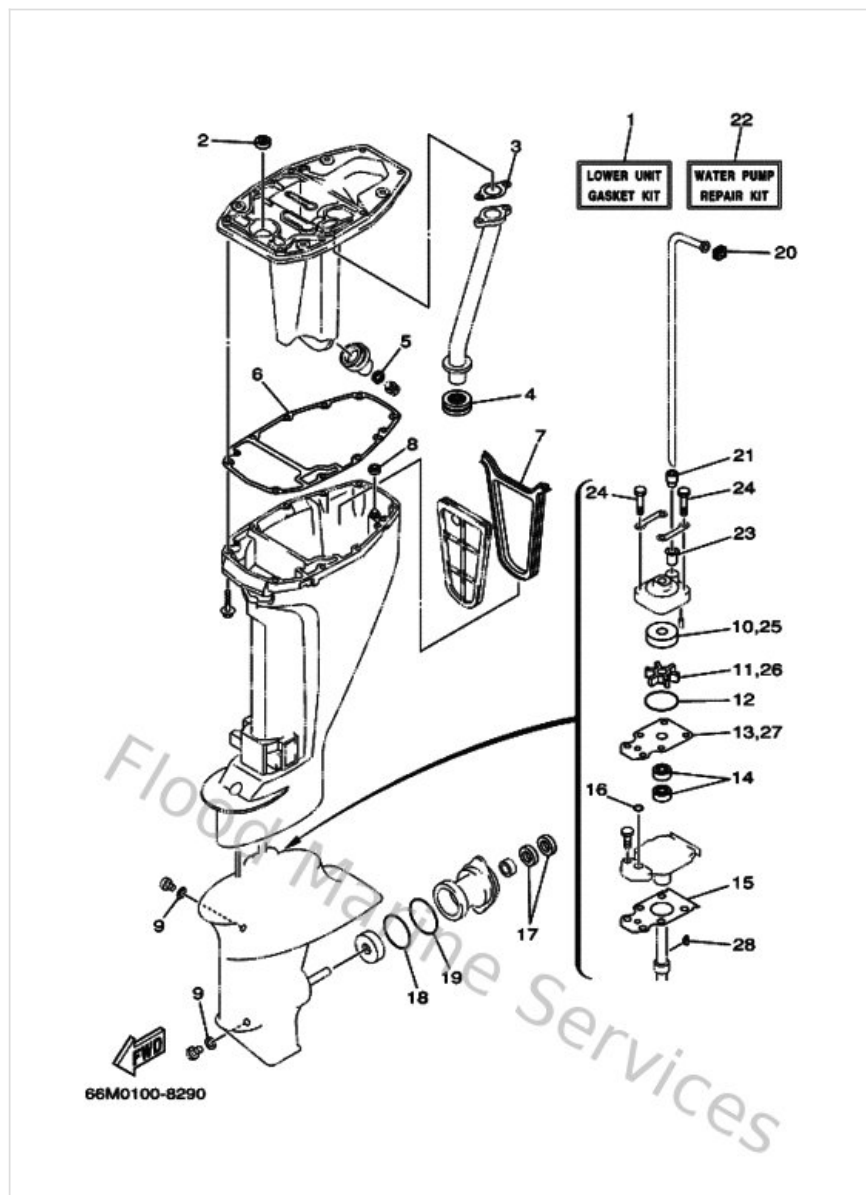
Ref	Part	
1	66MW00930000 Carburetor repair kit	Buy now
2	66M143980000 Gasket	Buy now
3	6L2143980000 Gasket	Buy now
4	66M143770000 Stopper	Buy now
5	66M143840000 Gasket, float chamber	Buy now
6	6L2143850000 Float	Buy now
7	6E5143860100 Pin, float	Buy now
8	6L2143920000 Valve, needle	Buy now
9	62Y143990000 Gasket	Buy now
10	5H0143230000 Pilot screw set	Buy now
11	979800411200 Screw, pan head (686)	Buy now
12	62Y143970000 O-ring	Buy now
13	6F5143970000 O-ring	Buy now
14	66M148270000 Filter	Buy now

Repair Kit 3



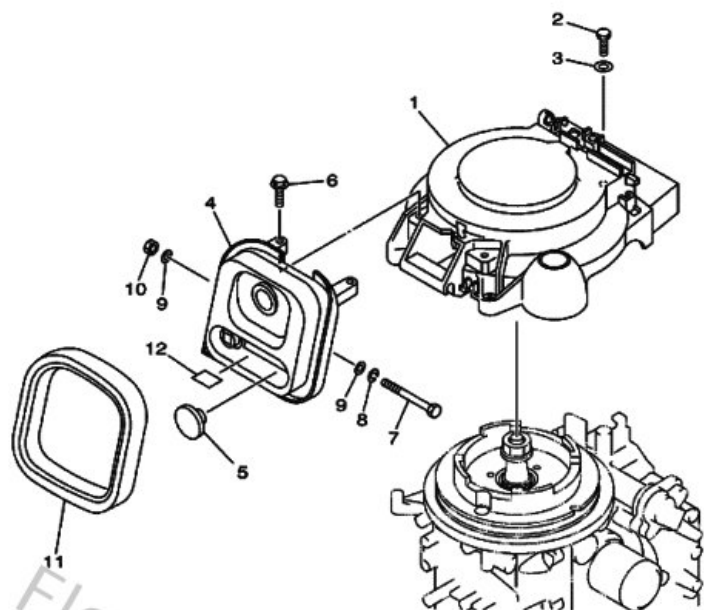
Ref	Part	
1	66MW00012000 Lower Unit Gasket Kit	Buy now
2	9310113M2700 Oil seal (6g8)	Buy now
3	66M411330000 Gasket, exhaust manifold 1	Buy now
4	66M411380000 Seal, ext. 1	Buy now
5	9043014M0900 Gasket	Buy now
6	66M451130000 Gasket, upper casing	Buy now
7	66M451150000 Gasket, upper casing	Buy now
8	66M451280000 Seal 2	Buy now
9	904300802000 Gasket	Buy now
10	63V443220000 Insert, cartridge	Buy now
11	63V443520100 Impeller	Buy now
12	932104439800 O-ring(55x)	Buy now
13	63V443230000 Outer plate, cartridge	Buy now
14	931022048400 Oil seal	Buy now
15	63V45315A000 Packing, lower casing	Buy now

Repair Kit 3



Ref	Part	
16	9321006ME600 O-ring	Buy now
17	931011705400 Oil seal (17x30x6-650)	Buy now
18	9321057M0900 O-ring (683)	Buy now
19	9321056M8000 O-ring(6j8)	Buy now
20	63V443651000 Damper, water seal 1	Buy now
21	63V443680000 Rubber, water seal 4	Buy now
22	63VW00780200 Water pump repair kit	Buy now
23	647443660000 Damper, water seal 2	Buy now
24	970800804500 Bolt, hexagon	Buy now
28	664443380000 Key, woodruff	Buy now

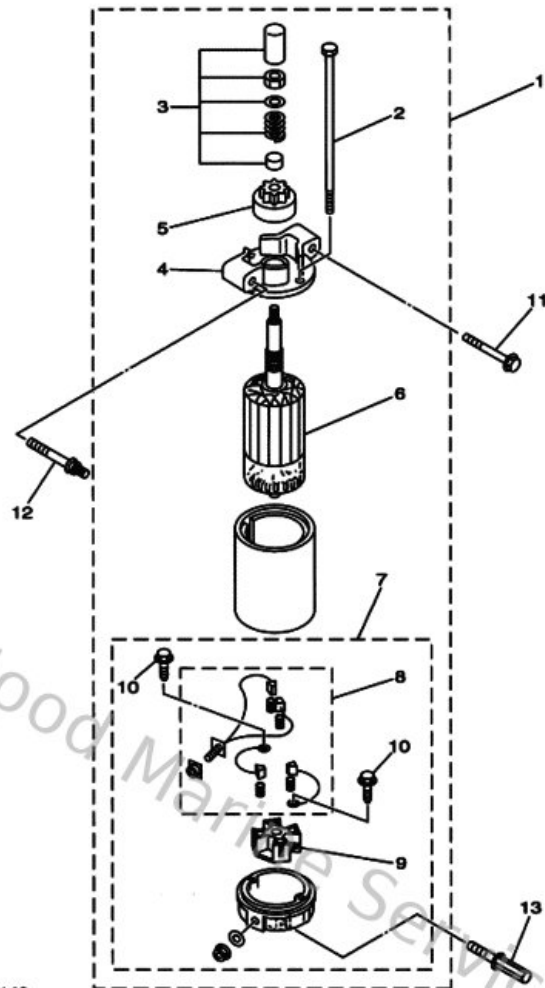
Starter



FWD
69A0100-0110

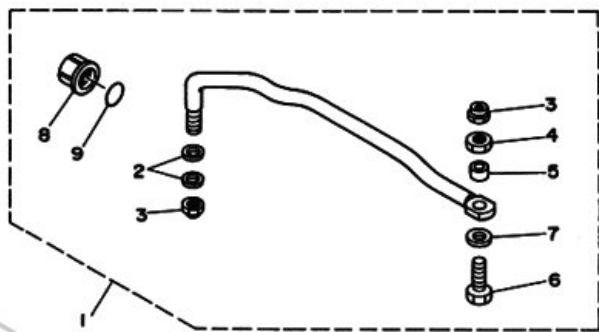
Ref	Part	
1	66M157111000 Case, starter	Buy now
2	970950602000 Bolt(7u8)	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	66M157581000 Guide, Rope	Buy now
5	6G1427250000 Grommet	Buy now
6	9011906M5900 Bolt, with washer	Buy now
7	970950609000 Bolt(62y)	Buy now
8	929950610000 Washer(6a1)	Buy now
9	9020106M0500 Washer, plate(6e3)	Buy now
10	953800670000 Nut	Buy now
11	66M157620000 Seal Rubber 2	Buy now
12	66M843420000 Seat, Emblem	Buy now

Starting Motor



Ref	Part	
1	66M818000100 Starting motor assembly	Buy now
2	65W818260000 Bolt	Buy now
3	65W818570100 Retainer	Buy now
4	66M818300000 Front bracket assembly	Buy now
5	65W818070000 Gear assembly, starting motor	Buy now
6	65W818500100 Armature assembly	Buy now
7	66M818200000 Rear bracket assembly	Buy now
8	65W818010000 Brush set	Buy now
9	65W818400000 Brush holder assembly	Buy now
10	65W818250000 Screw	Buy now
11	9011908M3900 Bolt, with washer	Buy now
12	9010908M7800 Bolt	Buy now
13	9010908M8500 Bolt	Buy now

Steering Guide

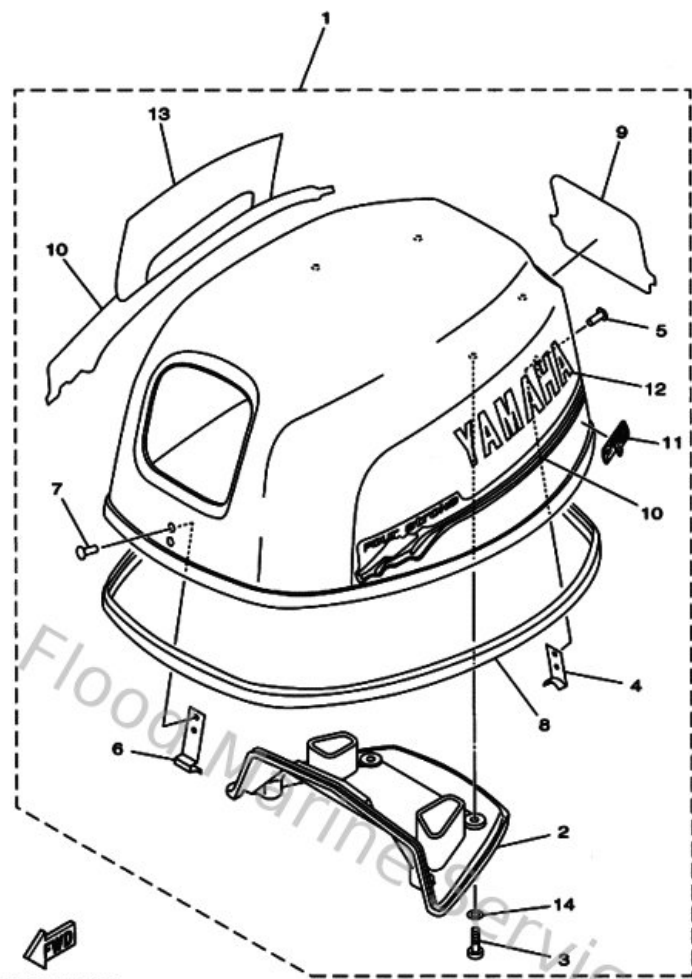


63V0100-5210

Flood Marine Services

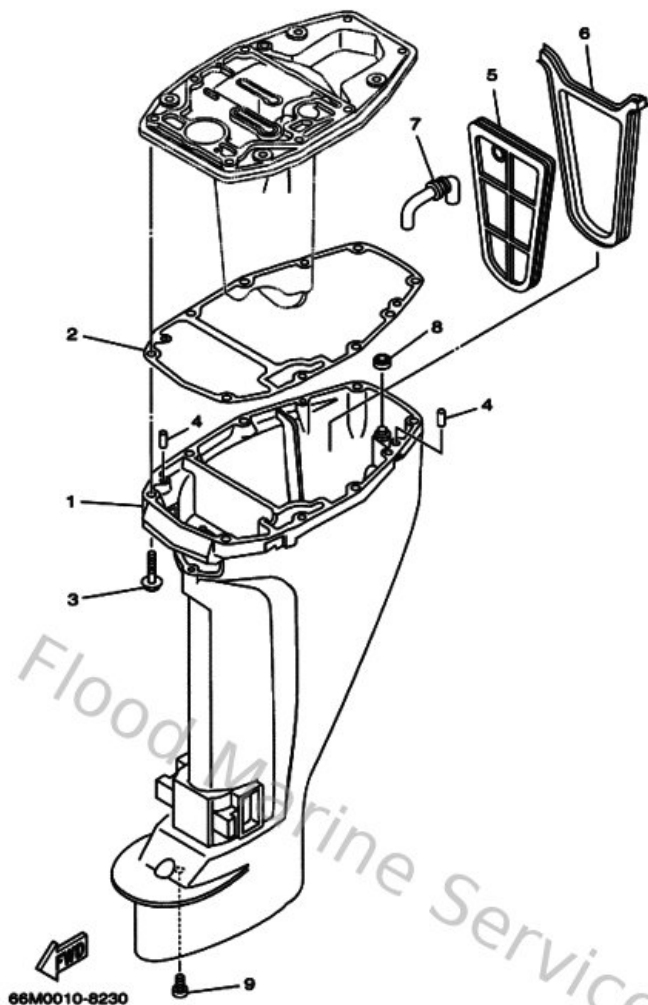
Ref	Part	
1	63V613500000 Steering guide attachment kit	Buy now
2	9020110M2000 Washer, plate (663)	Buy now
3	9018509M0100 Nut, nylon (663)	Buy now
4	9017009M0300 Nut (689)	Buy now
5	9038710M4200 Collar (688)	Buy now
6	6E5613550000 Bolt	Buy now
7	9020110M6300 Washer, plate	Buy now
8	6E5431450100 Cap, clamp bracket	Buy now
9	932101627500 O-ring	Buy now

Top Cowling



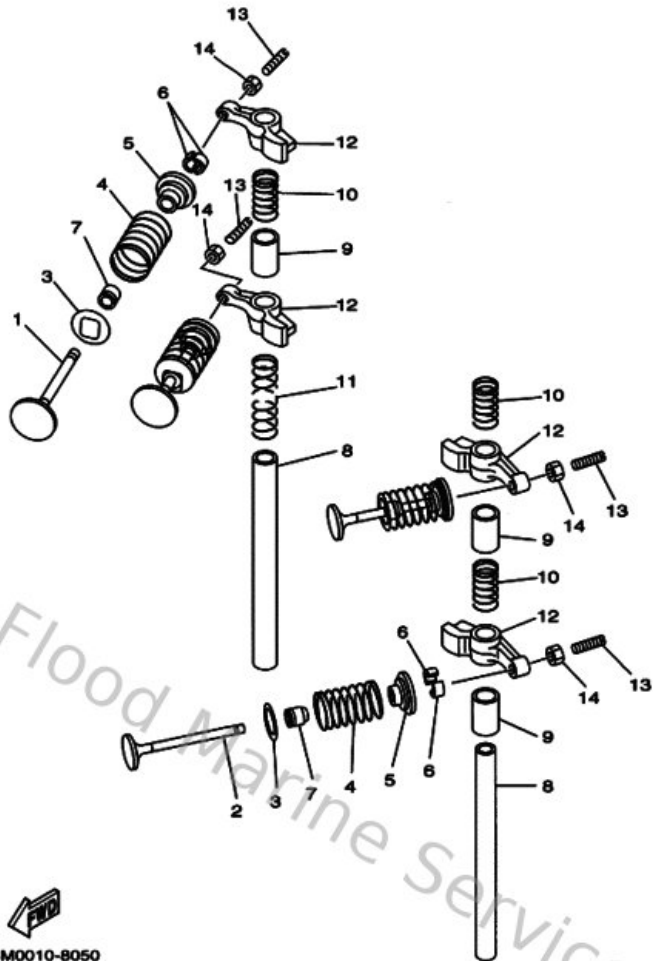
Ref	Part	
2	66M426130000 Molding Air Duct	Buy now
3	977806052000 Screw, tapping(6k8)	Buy now
4	6E0426510200 Hook	Buy now
5	9026604M0400 Rivet(6e7)	Buy now
6	6E7426520000 Hook	Buy now
8	66M426150000 Seal	Buy now
9	6AG426772000 Graphic, front	Buy now
11	69A426750000 Graphic, side 1	Buy now
12	66M426811000 Emblem, yamaha	Buy now
13	66M426821000 Emblem, yamaha	Buy now
14	9020205M3800 Washer, plate(6l2)	Buy now

Upper Casing



Ref	Part	
1	66M45111004D Casing, upper	Buy now
2	66M451130000 Gasket, upper casing	Buy now
3	975750854500 Bolt, hexagon w/w deep recess	Buy now
4	936061201900 Pin, dowel (614)	Buy now
5	66M451260000 Plate, Seal Damper	Buy now
6	66M451150000 Gasket, upper casing	Buy now
7	66M451360000 Pipe	Buy now
8	66M451280000 Seal 2	Buy now
9	9015706M0600 Screw, pan head(6m7)	Buy now

Valve



Ref	Part	
1	66M121110000 Valve, intake	Buy now
2	66M121210000 Valve, exhaust	Buy now
3	66M121160000 Seat, valve spring	Buy now
4	66M121130000 Spring, valve inner	Buy now
5	30X121170000 Retainer, valve spring	Buy now
6	30X121180000 Cotter, valve	Buy now
7	6EEE21190000 Seal, valve stem	Buy now
8	66M121460000 Shaft, rocker	Buy now
9	9038713M5600 Collar (6g8)	Buy now
10	9050112M4000 Spring, compression (6g8)	Buy now
11	9050112M4100 Spring Compression (6G8)	Buy now
13	62Y121590000 Screw Valve Adjusting	Buy now
14	62Y121580000 Nut, lock	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.