



Yamaha F15AEP 2003

Parts Manual

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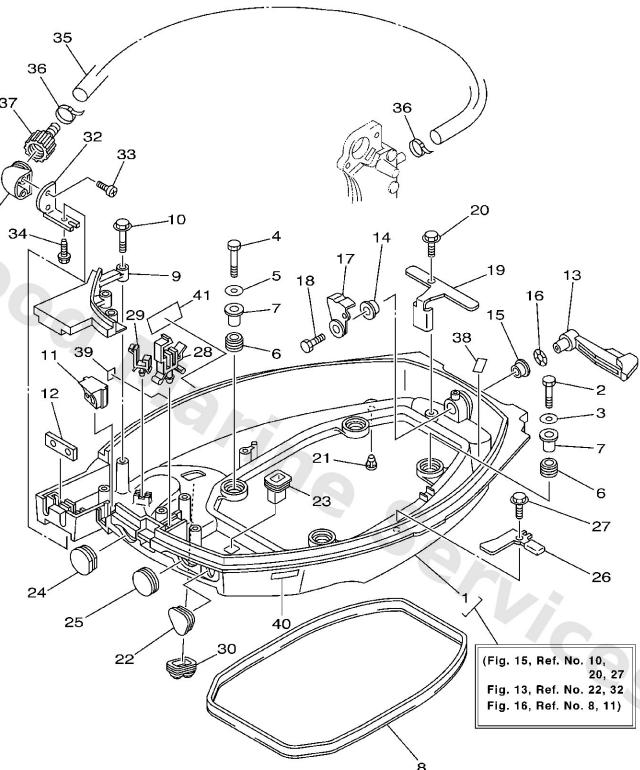
Authorised Yamaha Dealers



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Bottom Cowling

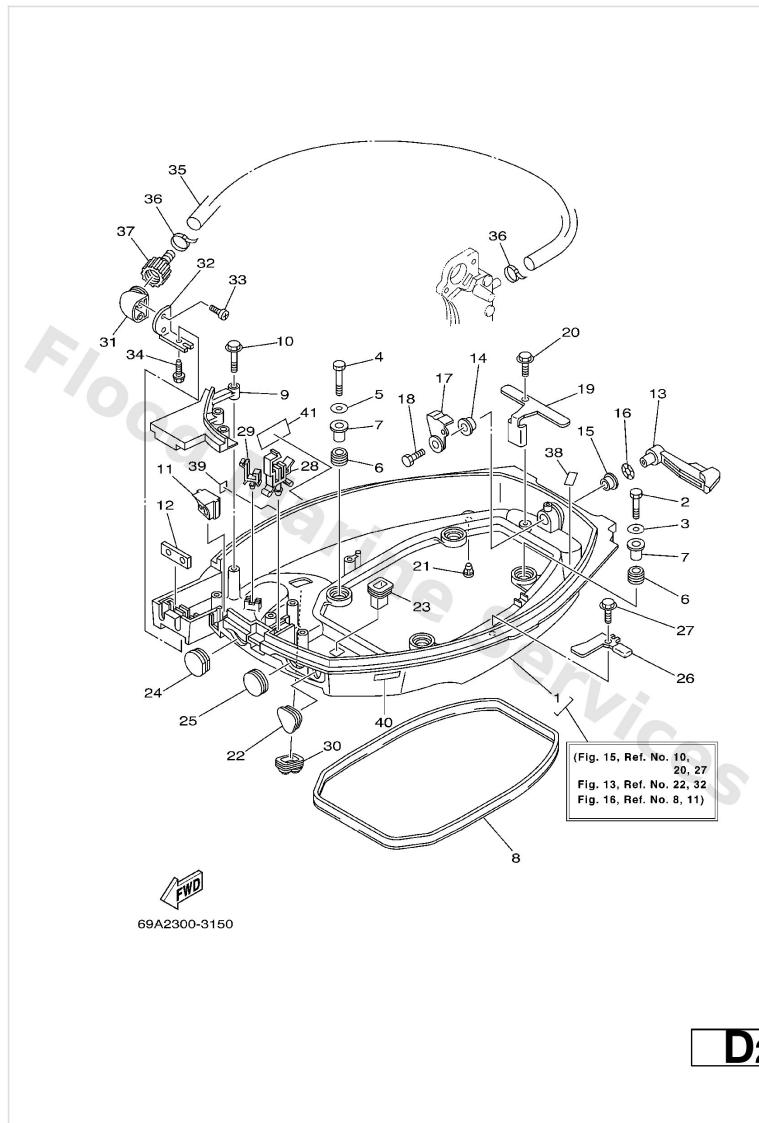


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D2

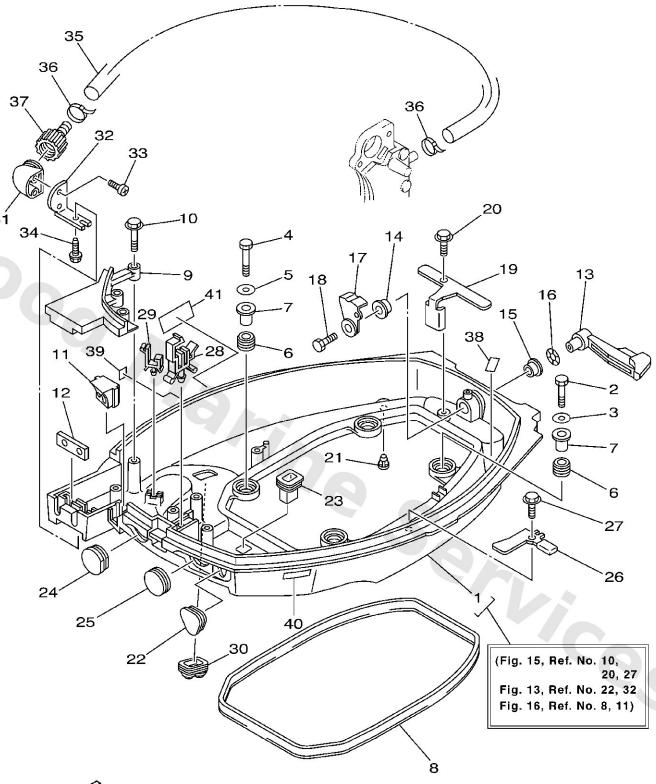
Ref	Part	
1	<u>69A-42710-12-4D</u> Bottom cowling assembly WITH TAPPING BOLT	Buy now
2	<u>97095-06035</u> Bolt(j52)	Buy now
3	<u>92995-06600</u> Washer, plain (646)	Buy now
4	<u>97095-06025</u> Bolt	Buy now
6	<u>90480-15M31</u> Grommet (6g1)	Buy now
7	<u>90387-06034</u> Collar (6g1)	Buy now
8	<u>66M-42716-00</u> Rubber, seal 1	Buy now
9	<u>66M-42738-00-4D</u> Plate, fitting	Buy now
10	<u>90109-06M82</u> Bolt	Buy now
11	<u>66M-42725-20</u> Grommet	Buy now
12	<u>62Y-42727-00</u> Grommet	Buy now
13	<u>66M-42815-00-4D</u> Lever, clamp 1	Buy now
14	<u>90386-12M37</u> Bushing (6f5)	Buy now
15	<u>90386-12MA2</u> Bush	Buy now
16	<u>90206-12052</u> Washer, wave (666)	Buy now

Bottom Cowling



Ref	Part	
17	6L2-42816-00 Lever, clamp	Buy now
18	97095-06012 Bolt(gh1)	Buy now
19	66M-42766-00 Bracket 2	Buy now
34	90109-06M86 Bolt FLUSHING KIT	Buy now
21	6H3-44391-01 Nipple, hose	Buy now
22	65W-26326-10 Grommet	Buy now
23	682-42727-00 Grommet	Buy now
24	682-42724-00 Grommet	Buy now
25	65W-42726-10 Grommet	Buy now
26	66M-42743-00 Bracket	Buy now
28	90465-25M95 Clamp	Buy now
29	90464-09M13 Clamp (6h1)	Buy now
30	6H1-42726-20 Grommet FOR FLUSHING KIT	Buy now
31	68T-12572-00 Adapter FLUSHING KIT	Buy now
32	69W-12535-00 Plate FLUSHING KIT	Buy now

Bottom Cowling

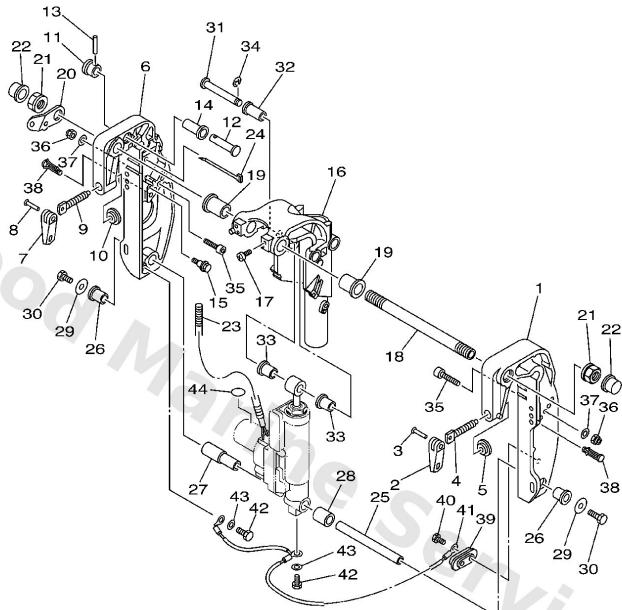


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D2

Ref	Part	
33	90167-06002 Screw, tapping FLUSHING KIT	Buy now
35	66M-12481-00 Pipe 1 FLUSHING KIT	Buy now
36	90465-11M10 Clamp FLUSHING KIT	Buy now
37	6R3-12580-00 Joint assembly FLUSHING KIT	Buy now
38	62Y-82377-00 Label	Buy now
39	6A1-28176-00 Label Caution	Buy now
40	6E3-8257H-00 Plate Mark	Buy now
41	6G8-13444-51 Mark	Buy now

Bracket 1

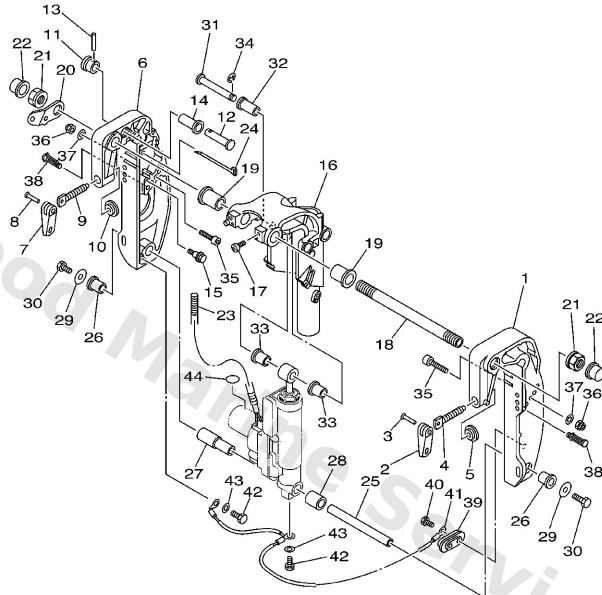


 FWD
69A1300-2170

D6

Ref	Part	
1	69A-43111-00-4D Bracket, clamp 1	Buy now
2	6E0-43118-01 Handle, transom clamp	Buy now
3	90243-04M01 Pin(6a1)	Buy now
4	6E7-43116-00 Screw, transom clamp	Buy now
5	648-43114-01 Pad, transom clamp	Buy now
6	69A-43112-00-4D Bracket, clamp 2	Buy now
11	65W-43192-00 Knob, stopper	Buy now
12	65W-43191-00 Shaft, stopper	Buy now
13	91690-30018 926-51502-00 pin, spring (700)	Buy now
14	90386-14MA1 Bush	Buy now
15	90109-06M04 Bolt	Buy now
16	69A-43311-00-4D Bracket, Swivel 1 S	Buy now
16	69A-43311-10-4D Bracket, swivel 1 L	Buy now
17	97885-08010 Rivet	Buy now
18	69A-43131-00 Bolt, clamp bracket	Buy now

Bracket 1

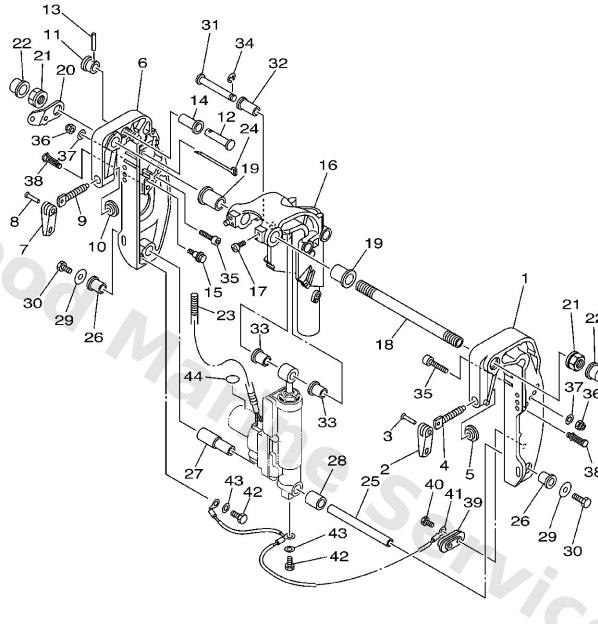


 69A1300-2170

D6

Ref	Part	
19	90386-22MA4 Bush	Buy now
20	69A-43113-00 Plate, clamp bracket	Buy now
21	90185-22043 Nut, self-locking	Buy now
22	6G5-43145-01 Cap, clamp bracket	Buy now
23	90446-14MH7 Hose	Buy now
24	90465-13M97 Clamp	Buy now
25	69G-43818-00 Pin, lower shock mount	Buy now
26	90386-16MA7 Bush	Buy now
27	90386-16MA8 Bush	Buy now
28	90387-16M02 Collar	Buy now
29	90201-08M00 Washer, plate(6e0)	Buy now
30	97080-08016 Bolt	Buy now
31	90249-12M36 Pin	Buy now
32	90381-12M10 Bush, solid	Buy now
33	90381-12M11 Bush, solid	Buy now

Bracket 1

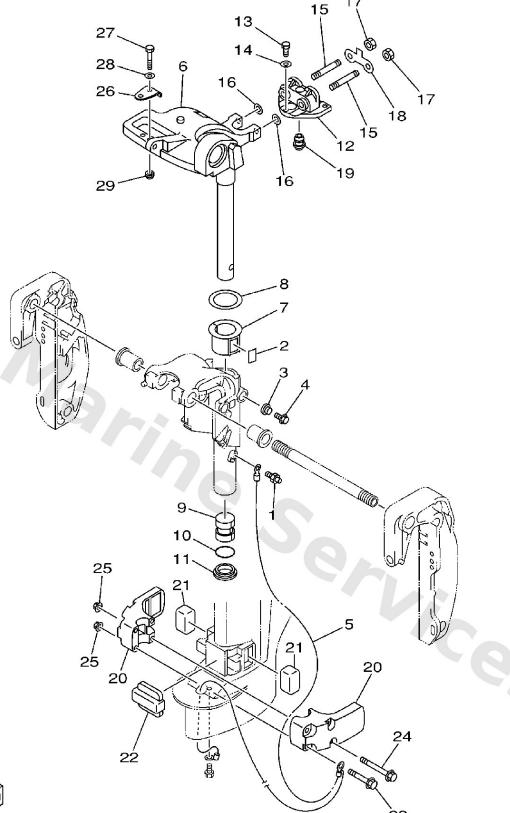


69A1300-2170

Ref	Part	
34	93430-10M00 Circlip	Buy now
35	90110-08M05 Bolt, hexagon socket head	Buy now
36	90185-08057 Nut, nylon (6j8)	Buy now
37	92990-08600 Washer, plain (663)	Buy now
38	90338-08M19 Plug S	Buy now
39	65W-45251-00 Anode	Buy now
40	90101-06020 Bolt	Buy now
41	63V-82127-00 Wire, lead 2	Buy now
42	97095-06010 Bolt	Buy now
43	92995-06600 Washer, plain (646)	Buy now
44	69A-43155-00 Mark 1	Buy now

D6

Bracket 2

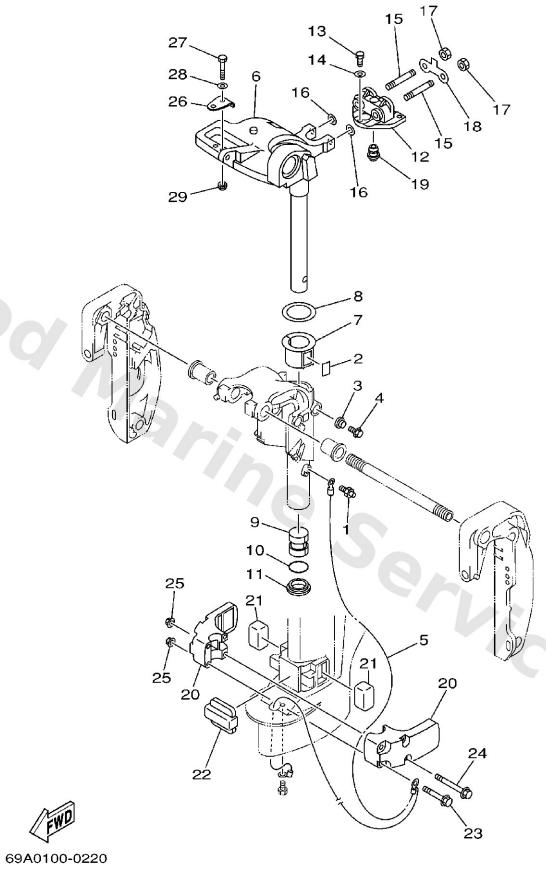


69A0100-0220

E1

Ref	Part	
1	93700-06M03 Nipple, grease(6a1)	Buy now
2	63V-42528-00 Plate, friction	Buy now
3	689-43373-01 Seal, damper	Buy now
4	90105-06M07 Bolt (689)	Buy now
5	66M-82127-00 Wire, Lead 2 S	Buy now
5	69A-82127-00 Wire Lead 2 L	Buy now
6	66M-42511-01-4D Bracket Steering S	Buy now
6	66M-42511-11-4D Bracket, steering L	Buy now
7	63V-42537-00 Bushing, pivot shaft	Buy now
8	90201-45M28 Washer, plate	Buy now
9	90386-30048 Bush	Buy now
10	93210-29M94 O-ring(6h1)	Buy now
11	90386-30M60 Bush(6j8)	Buy now
12	66M-44514-00-4D Mount damper, upper side	Buy now
13	97075-06025 Bolt	Buy now

Bracket 2

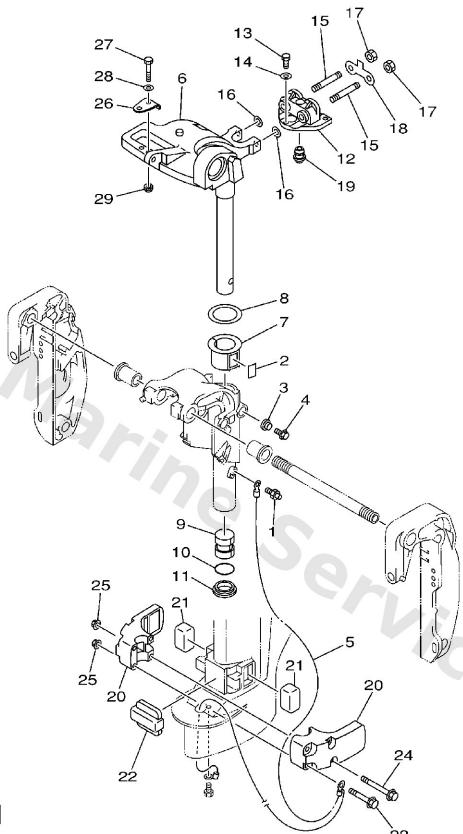


E1

Ref	Part	
14	92995-06600 Washer, plain (646)	Buy now
15	90116-08M54 Bolt, stud(63v)	Buy now
16	90201-08M06 Washer, plate	Buy now
17	95380-08600 Nut (661)	Buy now
18	66M-44526-00 Plate	Buy now
19	66M-44366-00 Damper, water seal	Buy now
20	66M-44551-00-4D Housing, lower mount rubber 1	Buy now
21	682-44555-30 Mount damper, lower side	Buy now
22	66M-44557-00 Mount damper, lower front	Buy now
23	90119-08M45 Bolt, with washer	Buy now
24	90119-08M46 Bolt, with washer	Buy now
25	90179-08M34 Nut	Buy now
26	63V-48511-01 Hook, steering	Buy now
27	97075-08035 Bolt(70w)	Buy now
28	92995-08600 Washer, plain (663)	Buy now

Bracket 2

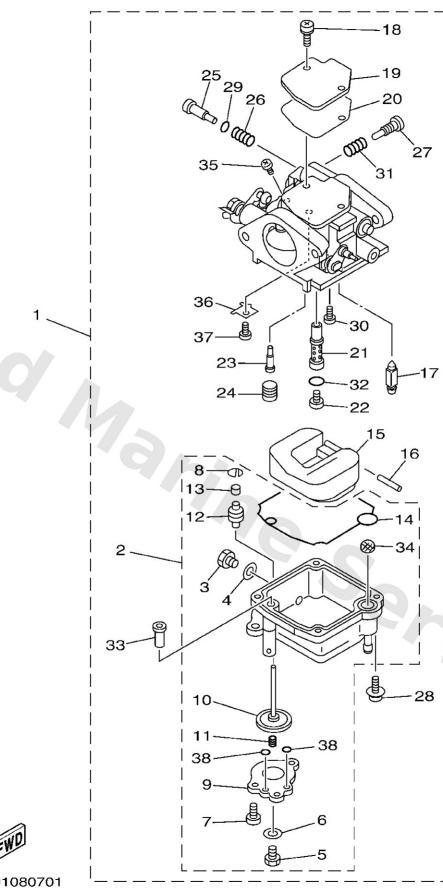
Ref	Part	
29	90185-08057 Nut, nylon (6j8)	Buy now



69A0100-0220

E1

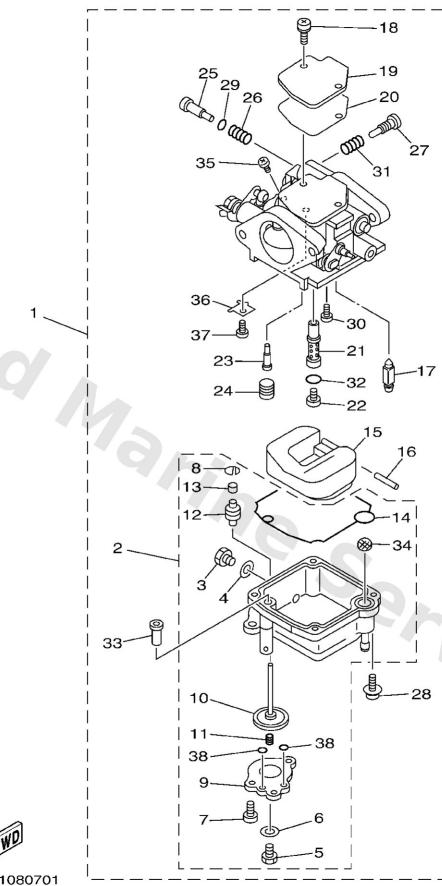
Carburetor



B4

Ref	Part	
1	66M-14301-00 Carburetor assembly 1	Buy now
2	66M-14381-02 Body Float Chamber	Buy now
3	62Y-14383-00 Screw, drain	Buy now
4	66M-14398-00 Gasket	Buy now
5	677-14383-01 Screw, drain	Buy now
6	6L2-14398-00 Gasket	Buy now
7	66M-14325-00 Screw, pan head	Buy now
8	66M-14377-00 Stopper	Buy now
9	66M-14958-00 Cover, diaphragm	Buy now
10	66M-14368-01 Diaphragm assembly 1	Buy now
11	6G8-14275-02 Spring	Buy now
12	66M-14239-00 Seal	Buy now
13	66M-14225-00 Cap	Buy now
14	66M-14384-00 Gasket, float chamber	Buy now
15	6L2-14385-00 Float	Buy now

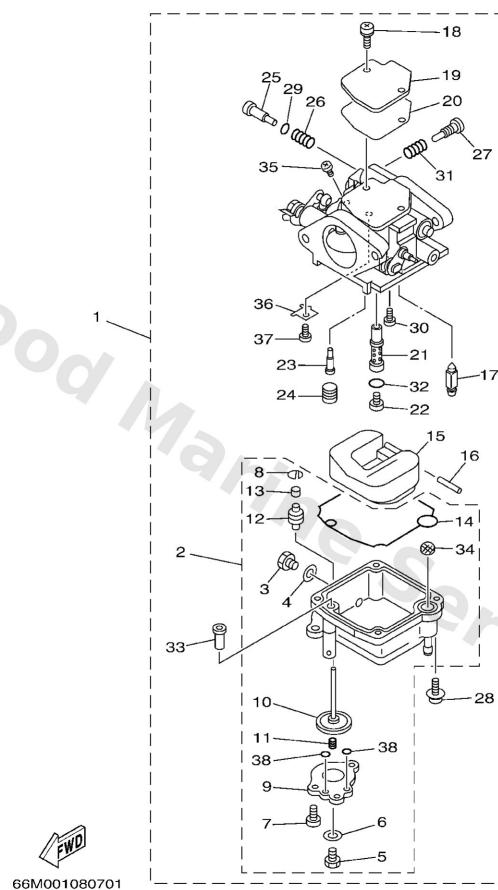
Carburetor



B4

Ref	Part	
16	6E5-14386-01 Pin, float	Buy now
17	6L2-14392-00 Valve, needle	Buy now
18	97980-04110 Screw, pan head (e56)	Buy now
19	6L2-14157-00 Cover, mixing	Buy now
20	62Y-14399-00 Gasket	Buy now
21	66M-14341-00 Nozzle Main	Buy now
22	66M-14343-52 Jet, main (#104)	Buy now
23	66M-14342-23 Jet, pilot (#45)	Buy now
24	66M-14355-00 Plug	Buy now
25	5H0-14323-00 Pilot screw set	Buy now
26	30X-14334-00 Spring, air adjusting	Buy now
28	97980-04112 Screw, pan head (686)	Buy now
29	62Y-14397-00 O-ring	Buy now
30	98980-04006 Screw, bind(612)	Buy now
31	646-14212-01 Spring, pilot adjusting	Buy now

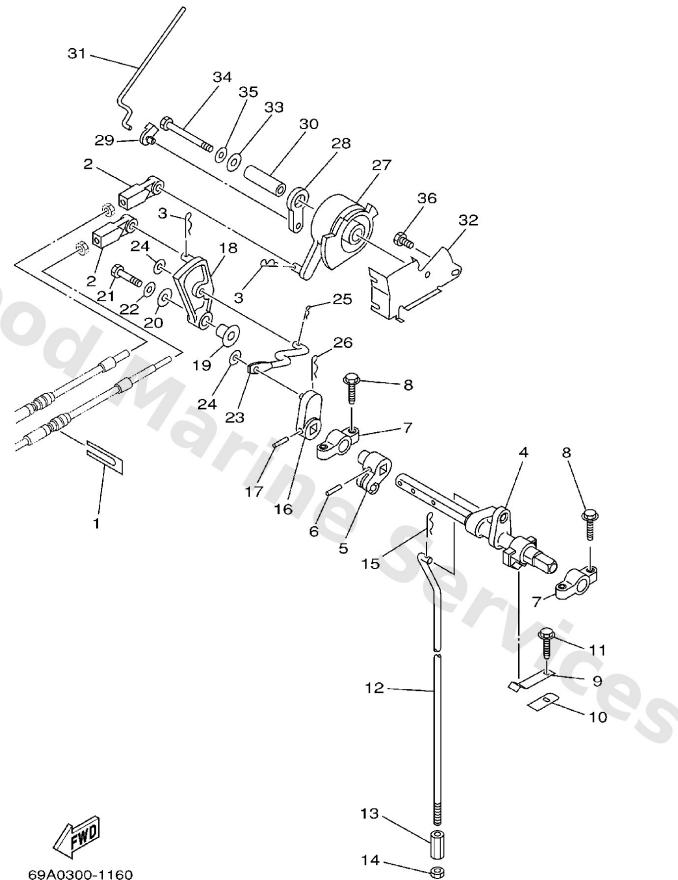
Carburetor



Ref	Part	
32	6F5-14397-00 O-ring	Buy now
33	66M-14272-00 Valve, check seat	Buy now
34	66M-14827-00 Filter	Buy now
35	97890-04005 Screw, pan head(6g8)	Buy now
36	66M-14157-00 Cover Mixing	Buy now
37	98580-03005 Screw, pan head(78g)	Buy now
38	69M-24533-00 O-ring	Buy now

B4

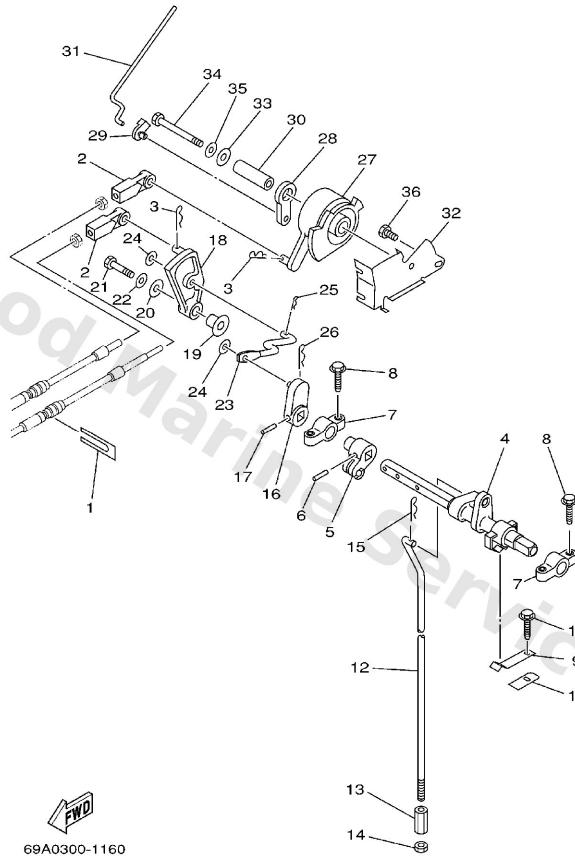
Control



D4

Ref	Part	
1	6H3-48538-00 Clamp, cable	Buy now
2	663-48344-00 Cable end, remote control	Buy now
3	90468-18008 Clip 620436610000	Buy now
4	65W-44121-00 Lever, shift rod	Buy now
5	66M-44122-00 Bushing, shift rod lever	Buy now
6	90254-03M05 Pin, spring	Buy now
7	6F5-41662-00 Bracket 2	Buy now
8	90109-06M81 Bolt	Buy now
9	65W-44116-00 Spring	Buy now
10	66R-44114-00 Stopper	Buy now
11	90109-06M86 Bolt	Buy now
12	66M-44143-00 Rod, shift S	Buy now
12	66M-44143-10 Rod, shift L	Buy now
13	90170-06015 Connector, shift rod	Buy now
14	95380-06700 Nut	Buy now

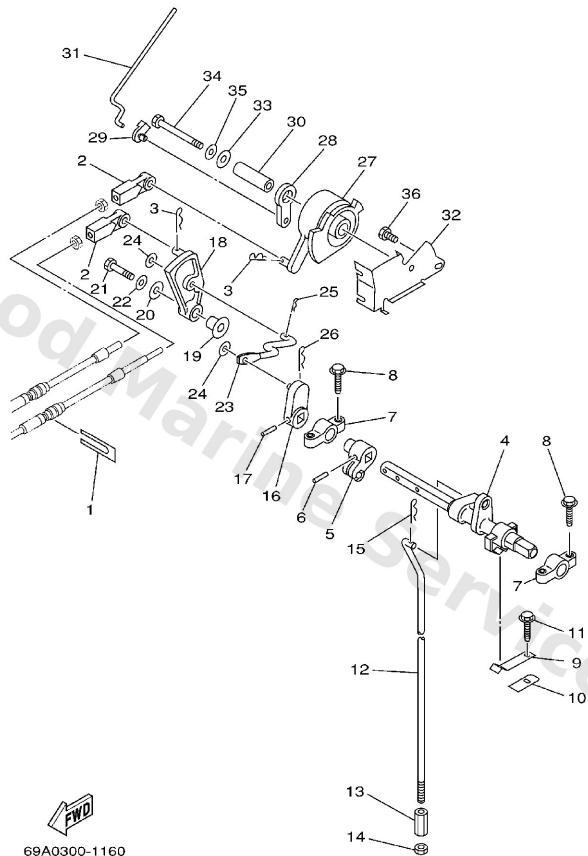
Control



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D4

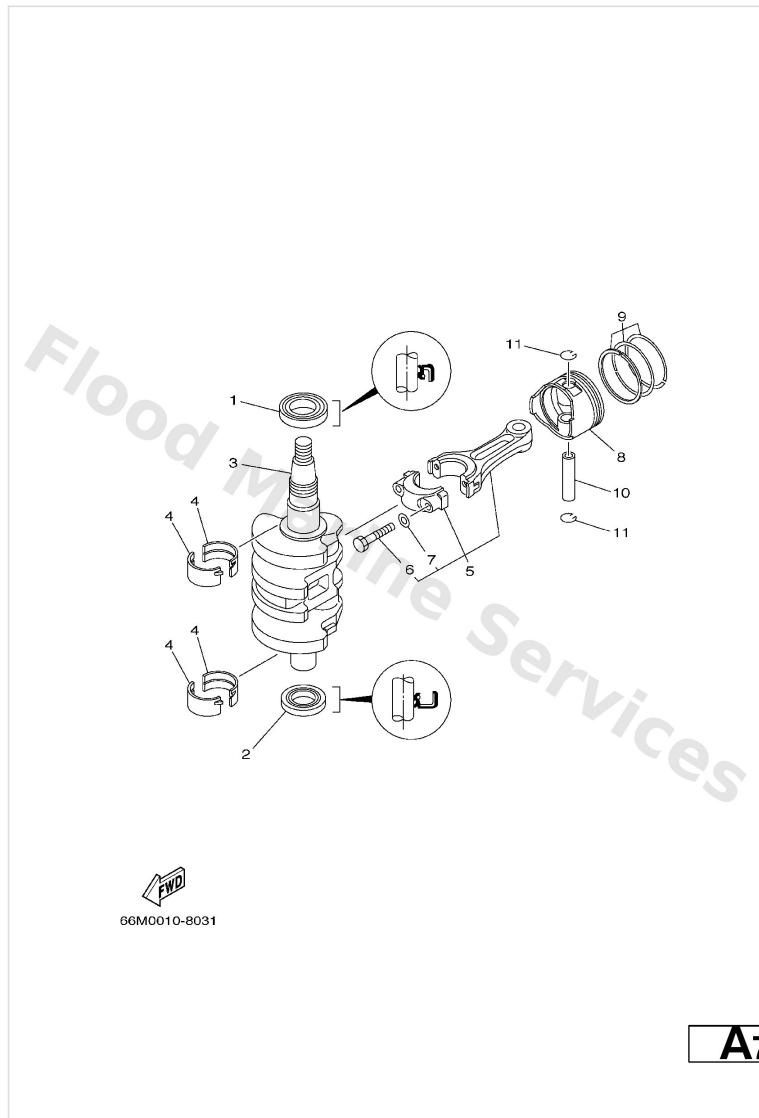
Ref	Part	
16	65W-44142-00 Joint	Buy now
18	65W-44125-00 Lever, shift rod	Buy now
19	90387-06M29 Coller (6a0)	Buy now
20	90201-06M31 Washer (6a0)	Buy now
21	97095-06025 Bolt	Buy now
22	92995-06600 Washer, plain (646)	Buy now
23	66M-44192-00 Joint, rod 1	Buy now
24	90201-05M06 Washer, plate(61u)	Buy now
25	90468-10005 Pin, hair 6264123500	Buy now
27	65W-41638-00 Pulley	Buy now
28	65W-41283-00 Lever, free accel.	Buy now
29	661-41262-02 Joint, choke lever	Buy now
30	90387-06M08 Collar	Buy now
31	66M-41211-00 Link, accel.	Buy now
32	65W-14497-01 Stay, Throttle Wire	Buy now



Ref	Part	
34	97095-06055 Bolt, hexagon w/w deep recess	Buy now
36	97095-06010 Bolt	Buy now

D4

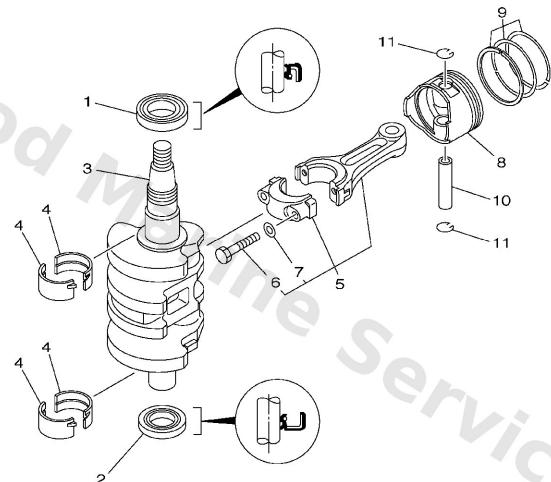
Crankshaft. Piston



Ref	Part	
1	93102-35M51 Oil seal	Buy now
2	93102-25M52 Oil seal	Buy now
3	66M-11411-00 Crankshaft	Buy now
4	66M-11416-00 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	66M-11416-10 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	66M-11416-20 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	66M-11650-00 Connecting rod kit	Buy now
6	66M-11654-00 Bolt, connecting rod	Buy now
7	90201-07M01 Washer, plate	Buy now
8	66M-11631-00-96 Piston (std)	Buy now
8	66M-11635-00 Piston (0.25mm o/s) AP	Buy now
8	66M-11636-00 Piston (0.50Mm O/S) AP	Buy now
9	66M-11603-00 Piston ring set (std)	Buy now
9	66M-11604-00 Piston ring set (0.25mm o/s) AP	Buy now
9	66M-11605-00 Piston ring set (0.50mm o/s) AP	Buy now

Crankshaft. Piston

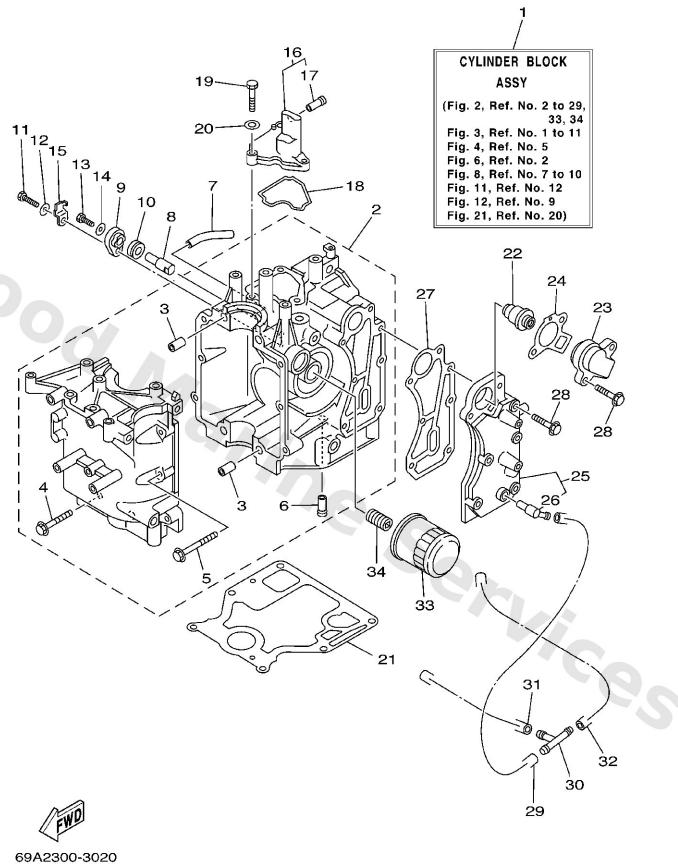
Ref	Part	
10	634-11633-00 Pin, piston	Buy now
11	93450-15023 Circlip 131116340000	Buy now



 FWD
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A7

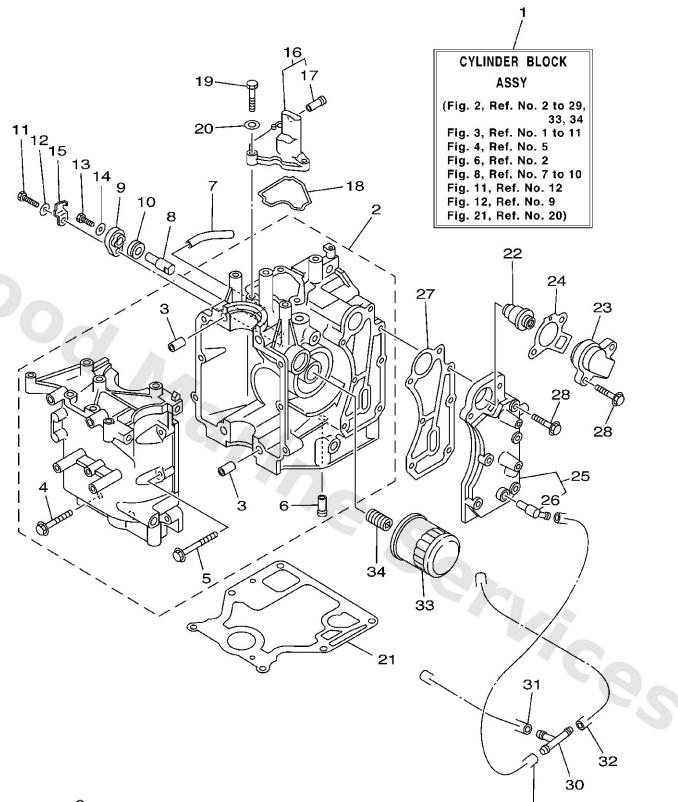
Cylinder. Crankcase 1



A5

Ref	Part	
3	99510-10114 Pin, dowel(3vd)	Buy now
4	90119-08M66 Bolt, with washer	Buy now
5	90119-06M14 Bolt, with washer (677)	Buy now
6	6E5-24377-00 Pipe, joint	Buy now
7	90445-10M46 Hose (I200)	Buy now
8	66M-11325-00 Anode	Buy now
10	66M-11328-00 Grommet, anode	Buy now
11	97095-06020 Bolt(7u8)	Buy now
12	92995-06600 Washer, plain (646)	Buy now
13	97095-05012 Bolt, hexagon	Buy now
14	92995-05600 Washer, plain (646)	Buy now
15	66M-12535-00 Plate	Buy now
18	66M-11357-00 Seal, cylinder 3	Buy now
21	66M-11351-00 Gasket, cylinder	Buy now
22	66M-12411-00 Thermostat	Buy now

Cylinder. Crankcase 1

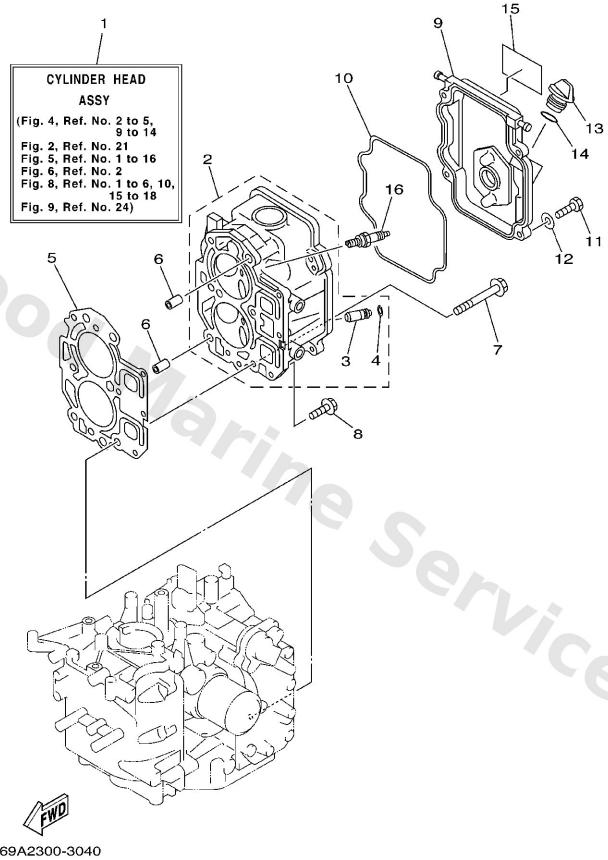


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A5

Ref	Part	
24	62Y-12414-00 Gasket, cover	Buy now
26	676-11372-00 Nipple, hose	Buy now
27	66M-41114-00 Gasket, exhaust outer cover	Buy now
28	90119-06MA4 Bolt, with washer	Buy now
29	90445-09061 Hose (L65)	Buy now
30	688-24378-00 Pipe, joint	Buy now
31	90445-09086 Hose (I1500)	Buy now
32	90445-09105 Hose (I420)	Buy now
33	5GH-13440-00 Element assembly, oil cleaner	Buy now
34	90401-20M00 Bolt, union(62y)	Buy now

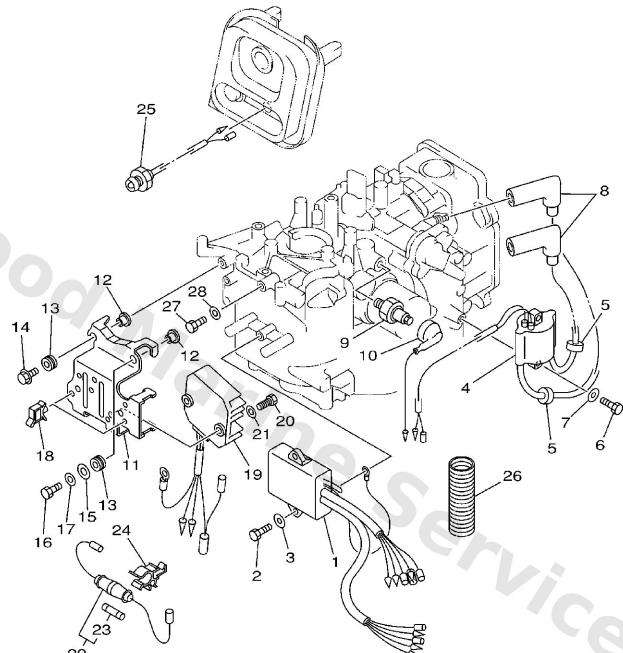
Cylinder. Crankcase 2



Ref	Part	
3	<u>66M-11133-10</u> Guide Valve 1	Buy now
4	<u>93450-09M01</u> Circlip (6g8)	Buy now
5	<u>66M-11181-00</u> Gasket, cylinder head 1	Buy now
6	<u>99510-10114</u> Pin, dowel(3vd)	Buy now
7	<u>90105-08M78</u> Bolt, washer based	Buy now
8	<u>90119-06MA3</u> Bolt, with washer	Buy now
10	<u>66M-11356-00</u> Seal, cylinder 2	Buy now
11	<u>97095-06020</u> Bolt(7u8)	Buy now
12	<u>92995-06600</u> Washer, plain (646)	Buy now
13	<u>6G8-15363-00</u> Plug, oil	Buy now
14	<u>93210-24M79</u> O-ring	Buy now
15	<u>66M-12138-60</u> Mark Caution	Buy now
16	<u>94701-00375</u> Plug, spark (dpr6ea-9)(62y)	Buy now

B1

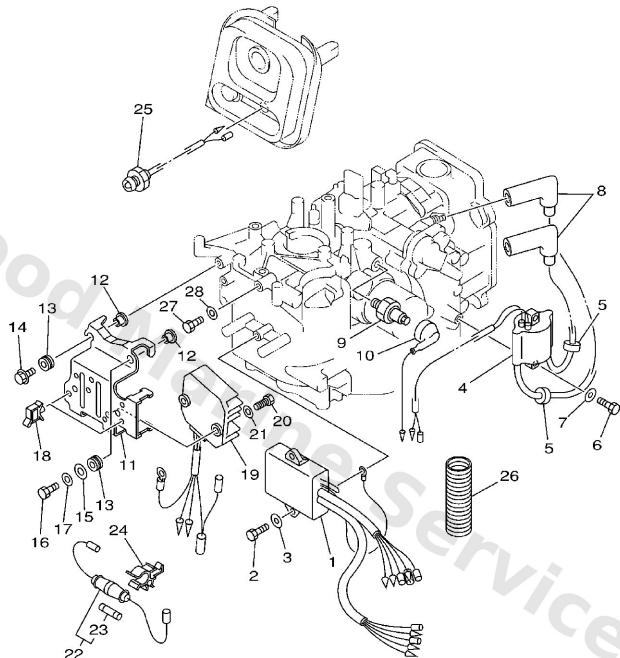
Electrical 1



C4

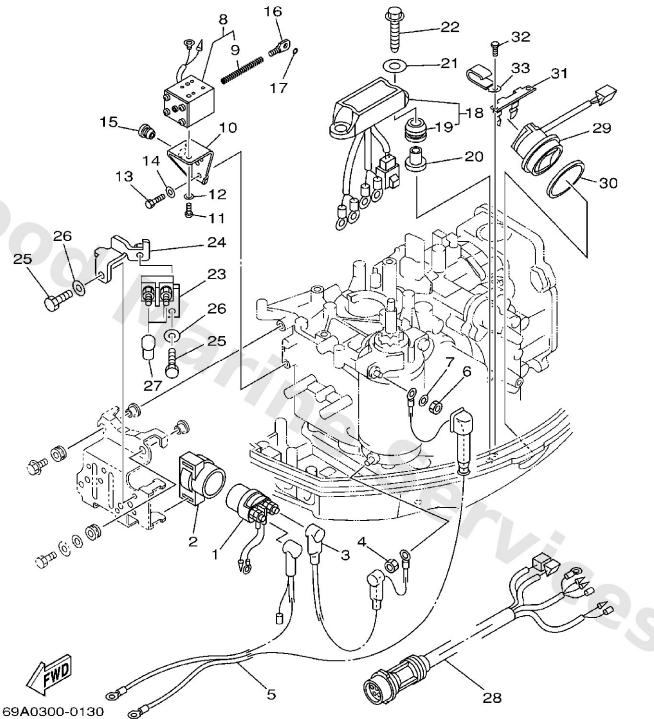
Ref	Part	
1	66M-85540-10 C.d.i. unit assembly	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	66M-85570-00 Ignition coil assembly	Buy now
5	90480-25161 Grommet(656)	Buy now
8	6G8-82370-30 Plug cap assembly	Buy now
9	62Y-82504-10 Oil pressure switch assembly	Buy now
10	66M-82127-10 Wire, lead 2	Buy now
11	69A-85542-10 Bracket	Buy now
12	90387-06M05 Collar(6h4)	Buy now
13	90480-13M24 Grommet (6e9)	Buy now
14	95895-06020 Bolt, flange(jk3)	Buy now
15	90201-06M05 Washer, plate(6e3)	Buy now
16	97095-06025 Bolt	Buy now
18	90464-09M13 Clamp (6h1)	Buy now

Electrical 1



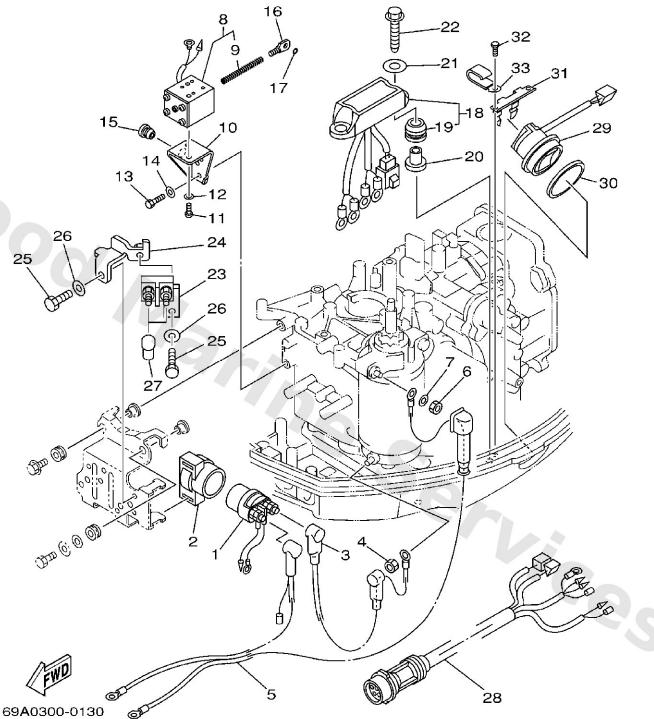
Ref	Part	
19	6G8-81960-A1 Rectifier & regulator assembly	Buy now
20	97095-06016 Bolt, hexagon deep recess	Buy now
22	6G8-82150-00 Fuse holder assembly	Buy now
23	663-82151-00 Fuse	Buy now
24	6G5-82152-00 Holder, fuse	Buy now
25	65W-85410-01 Emergency signal light assembly	Buy now
26	6H1-83557-00 Tube	Buy now

C4



C6

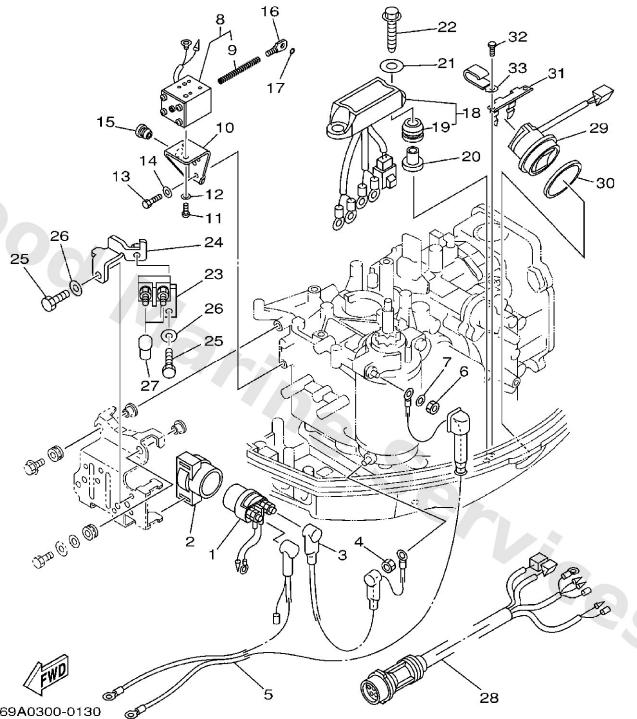
Ref	Part	
1	6G1-81941-10 Starter relay	Buy now
2	6G1-81952-00 Holder, relay	Buy now
3	66M-82117-00 Wire, lead	Buy now
4	65W-8182B-00 Nut, special	Buy now
5	66M-82105-00 Battery cable	Buy now
6	95380-08700 Nut(661)	Buy now
7	92990-08600 Washer, plain (663)	Buy now
8	66M-86111-00 Coil, solenoid	Buy now
9	66M-86116-00 Wire, Pull	Buy now
10	66M-86112-00 Stay Solenoid	Buy now
11	97880-05008 Screw, with washer	Buy now
12	92990-05600 Washer, plain (646)	Buy now
13	97095-06016 Bolt, hexagon deep recess	Buy now
14	92995-06600 Washer, plain (646)	Buy now
15	90480-10M13 Grommet (6e0)	Buy now



C6

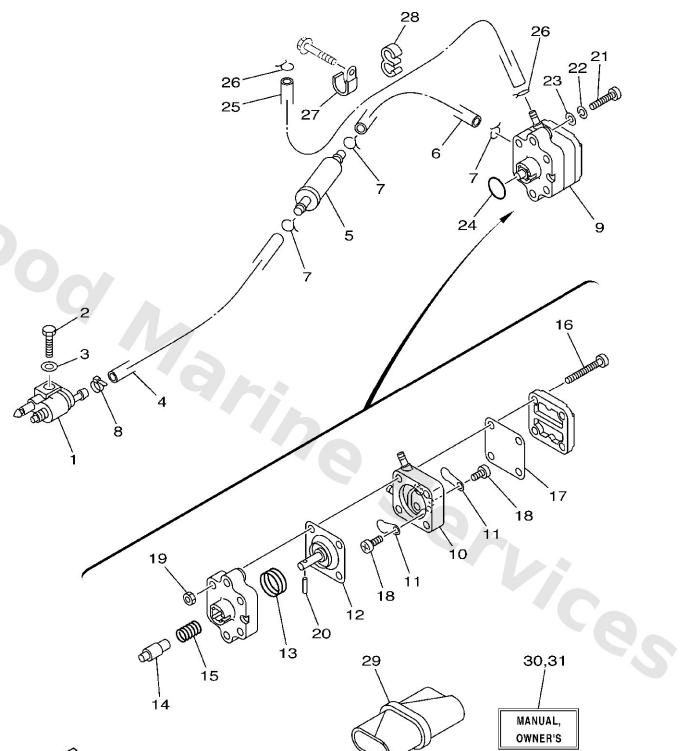
Ref	Part	
16	66M-86117-00 Hook, wire pull	Buy now
17	93210-03261 O-ring (663)	Buy now
18	69A-81950-00 Relay assembly	Buy now
19	90480-09M12 Grommet (6a0)	Buy now
20	90387-06M03 Collar (676)	Buy now
21	90201-06416 Washer, plate(663)	Buy now
22	90109-06MA2 Bolt	Buy now
23	6H5-81920-00 Terminal assembly	Buy now
24	69A-81929-00 Bracket Terminal	Buy now
25	97095-06012 Bolt(gh1)	Buy now
27	6G5-82119-00 Cover, lead wire	Buy now
28	69A-82590-00 Wire Harness assembly	Buy now
29	63D-82563-10 Trim & tilt switch assembly	Buy now
30	6E5-82587-00 Gasket	Buy now
31	69A-83614-00 Bracket	Buy now

Electrical 2



Ref	Part	
32	90109-06M86 Bolt	Buy now
33	90465-06M88 Clamp	Buy now

C6

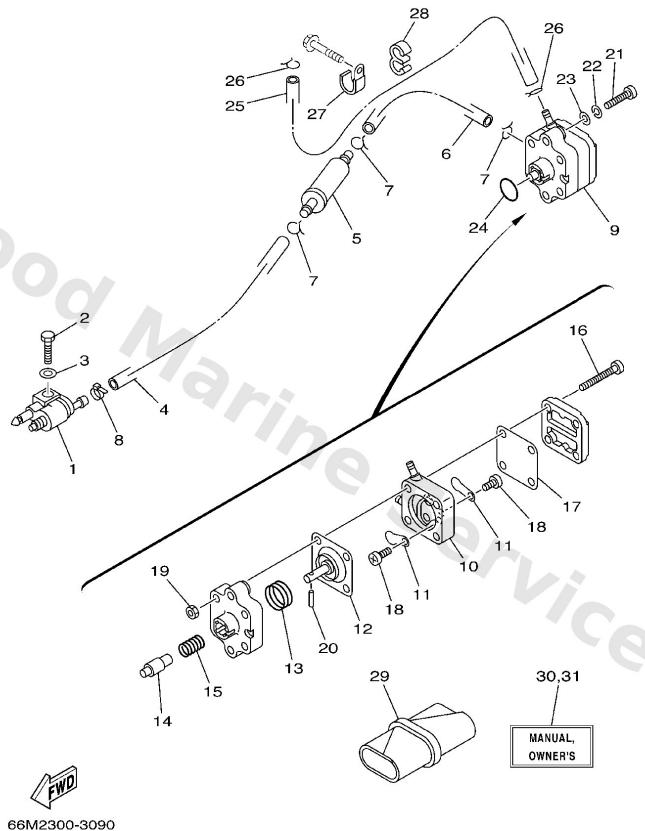


66M2300-3090

B7

Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	90445-10M40 Hose (l400)	Buy now
5	65W-24251-00 Strainer 1	Buy now
6	90445-10M20 Hose (l400)	Buy now
7	90467-09M03 Clip(6k8)	Buy now
8	90465-11M10 Clamp	Buy now
9	66M-24410-10 Fuel pump assembly	Buy now
10	66M-24413-01 Body 2	Buy now
11	6A0-24421-01 Valve, check	Buy now
12	66M-24411-10 Diaphragm	Buy now
13	66M-24423-00 Spring, diaphragm	Buy now
14	66M-13131-10 Plunger	Buy now
15	66M-24454-00 Spring	Buy now

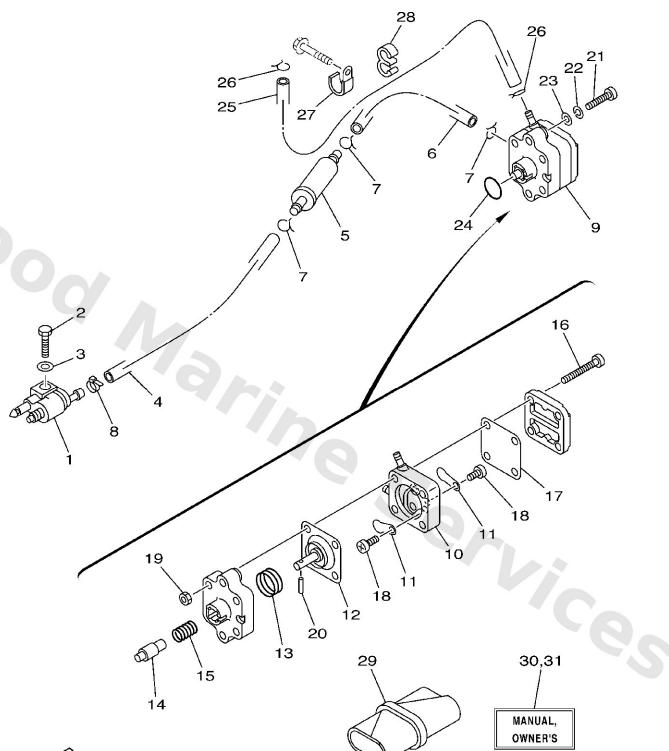
Fuel



B7

Ref	Part	
16	66M-24444-00 Screw	Buy now
17	66M-24471-00 Diaphragm	Buy now
18	6E7-14325-00 Screw, pan head	Buy now
19	95380-05600 Nut, hexagon (663)	Buy now
20	66M-24374-00 Pin	Buy now
21	97880-06030 Screw, pan head(6e0)	Buy now
22	92990-06100 Washer(6a1)	Buy now
23	92990-06600 Washer, plain (646)	Buy now
24	93210-20M65 O-ring	Buy now
25	90445-10M93 Hose (l400)	Buy now
27	90465-06M86 Clamp	Buy now
28	90464-09M31 Clamp(6m7)	Buy now
29	62Y-28100-00 Tool kit	Buy now
30	66M-28199-76-A0 O/m f9.9cmh/ce/t9.9dmh/de/ '03 UR (E,F,S)	Buy now
30	66M-28199-76-B0 O/m f9.9cmh/ce/t9.9dmh/de/ '03 UR (D,NL,I)	Buy now

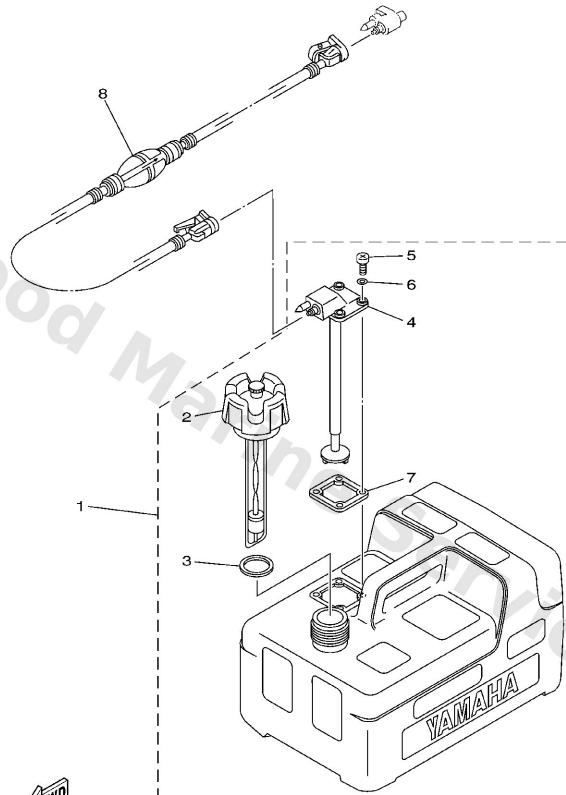
Fuel



Ref	Part	
31	66M-28199-86-A0 O/m f13.5amh/f15ae/aeah/ehw '03 UR (DK,P,GR)	Buy now
31	66M-28199-86-B0 O/m f13.5amh/f15ae/aeah/ehw '03 UR (N,S,SS)	Buy now

B7

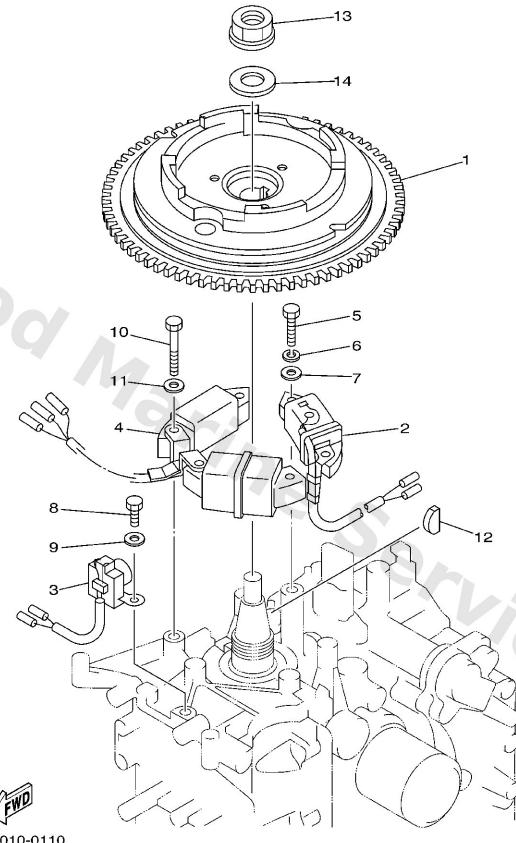
Fuel Tank



Ref	Part	
1	6YL-24201-02 Fuel Tank assembly AP	Buy now
2	6YL-24610-00 Cap Assembly	Buy now
3	6YL-24641-00 Gasket, cap 1	Buy now
4	6YL-24260-01 Fuel meter assembly	Buy now
5	90157-05M16 Screw, pan head	Buy now
6	6YL-24329-00 Seal	Buy now
7	6YL-24268-01 Gasket, fuel meter	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

F5

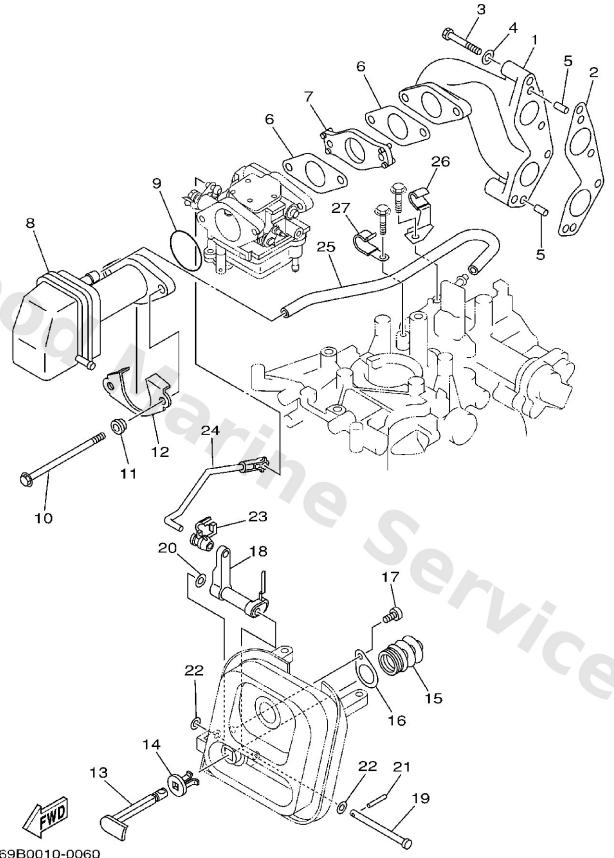
Generator



Ref	Part	
1	66M-85550-10 Rotor assembly WITH RING GEAR	Buy now
2	66M-85520-00 Coil, charge	Buy now
3	66M-85580-00 Coil, pulser	Buy now
4	66M-85533-10 Coil, Lighting 10A	Buy now
5	97095-06025 Bolt	Buy now
6	92995-06100 Washer(6a1)	Buy now
7	92995-06600 Washer, plain (646)	Buy now
8	97095-06016 Bolt, hexagon deep recess	Buy now
10	97095-06040 Bolt (682)	Buy now
12	90280-05013 Key, woodruff	Buy now
13	90179-16M05 Nut (689)	Buy now
14	90201-16M44 Washer (689)	Buy now

C3

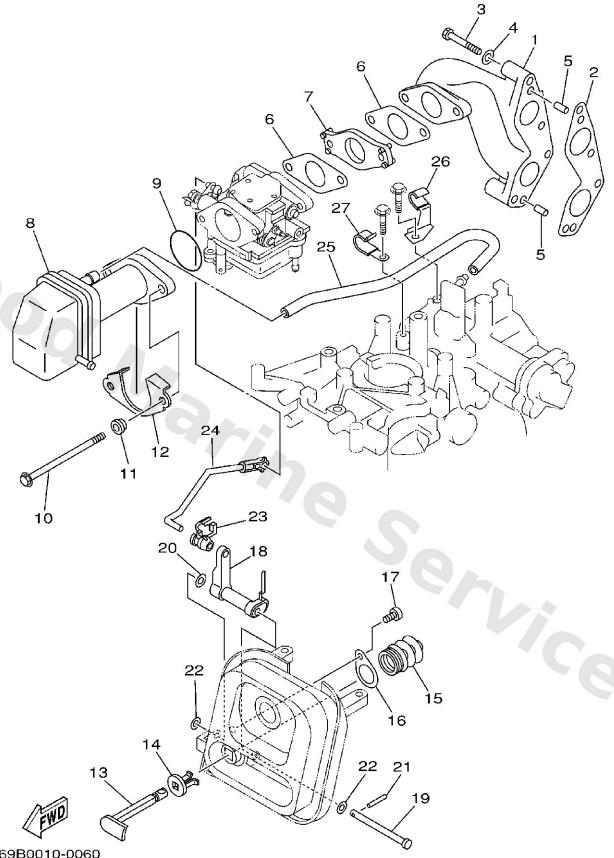
Intake



B3

Ref	Part	
1	66M-13641-00-94 Manifold 1	Buy now
2	66M-13645-00 Gasket, manifold 1	Buy now
3	97095-06040 Bolt (682)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	93606-12019 Pin, dowel (614)	Buy now
6	66M-13646-00 Gasket, manifold 2	Buy now
7	66M-14271-00 Insulator	Buy now
8	66M-14440-00 Silencer assembly, intake	Buy now
9	93210-35M86 O-ring(6l2)	Buy now
10	90119-06M76 Bolt, with washer	Buy now
11	90387-06M79 Collar	Buy now
12	66M-14477-00 Plate	Buy now
13	66M-41271-00 Knob, choke	Buy now
14	689-41273-00 Grommet	Buy now
15	66M-41292-00 Bush 2	Buy now

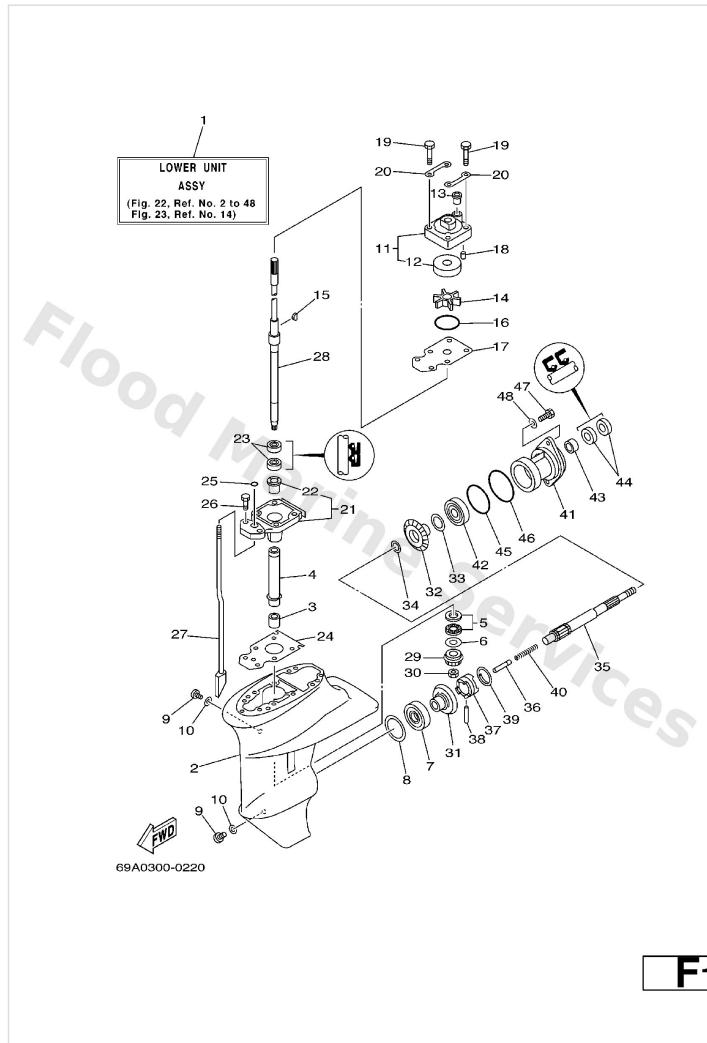
Intake



Ref	Part	
16	66M-41298-00 Washer 2	Buy now
17	97780-50510 Screw, tapping(6u1)	Buy now
18	66M-41252-00 Lever, choke 1	Buy now
19	90240-05M20 Pin, clevis	Buy now
20	90206-05005 Washer, wave(656)	Buy now
21	91690-20016 Pin, spring (677)	Buy now
22	90202-05088 Washer, plate (666)	Buy now
23	6R5-41237-00 Joint, link	Buy now
24	66M-41256-00 Rod, choke 1	Buy now
25	66M-15373-00 Pipe, breather	Buy now
26	90465-08M82 Clamp	Buy now
27	90465-08M83 Clamp	Buy now

B3

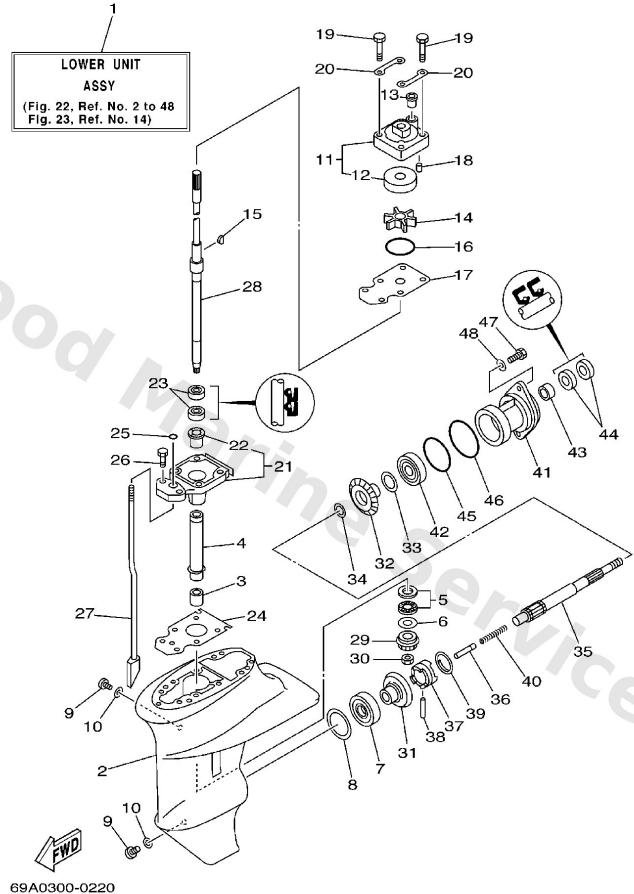
Lower Casing. Drive 1



F1

Ref	Part	
1	69A-45300-01-4D Lower unit assembly S	Buy now
1	69A-45300-11-4D Lower Unit assembly L	Buy now
2	63V-45311-01-4D Casing, lower L	Buy now
2	66M-45311-00-4D Casing, lower S	Buy now
3	93315-314V8 Bearing, needle (6e7)	Buy now
4	63V-45536-00 Sleeve, drive shaft	Buy now
5	93341-41414 Bearing	Buy now
6	6E8-45587-10-13 Shim (t:1.13mm) UR	Buy now
6	6E8-45587-10-20 Shim (t:1.20mm) UR	Buy now
7	93332-00005 Brg,cyl-cal roller 0.19g nt	Buy now
8	664-45567-01-10 Shim (t:0.10mm) UR	Buy now
8	664-45567-01-12 Shim (t:0.12mm) UR	Buy now
8	664-45567-01-15 Shim (t:0.15mm) UR	Buy now
8	664-45567-01-18 Shim (t:0.18mm) UR	Buy now
8	664-45567-01-30 Shim (t:0.30mm) UR	Buy now

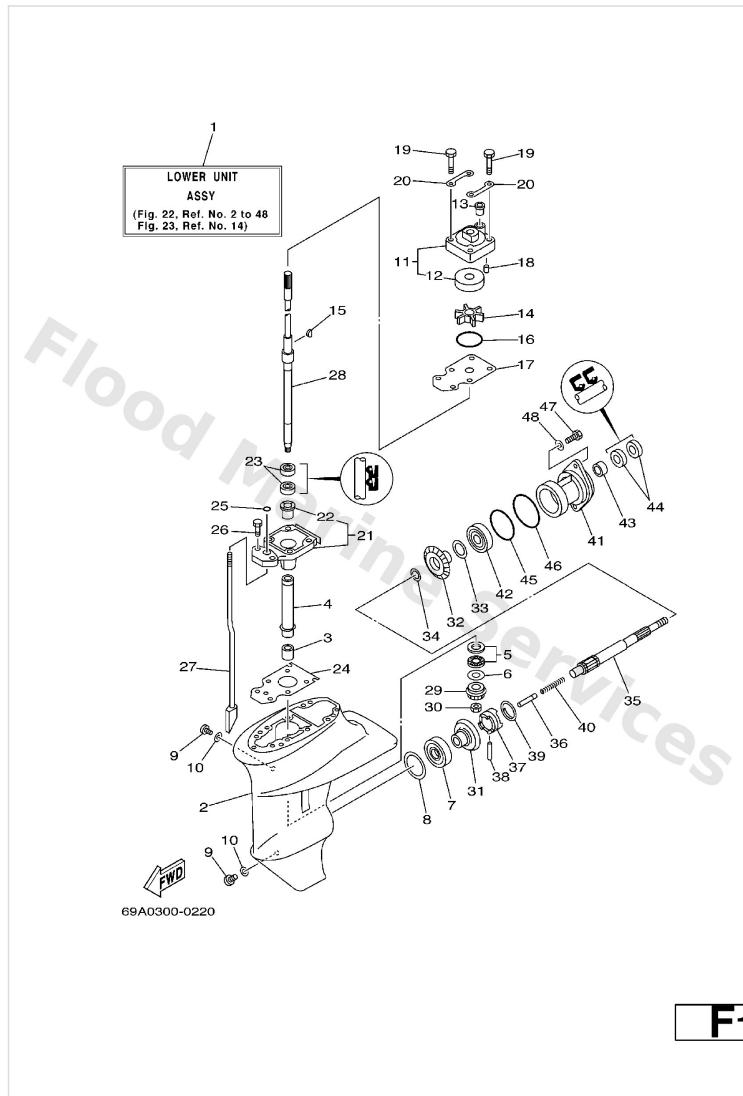
Lower Casing. Drive 1



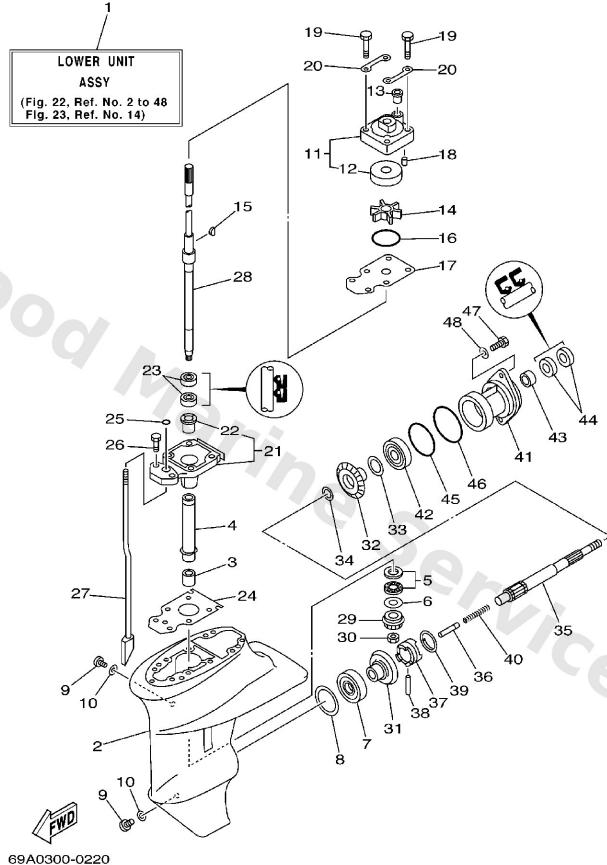
F1

Ref	Part	
8	664-45567-01-40 Shim (t:0.40mm) UR	Buy now
8	664-45567-01-50 Shim (t:0.50mm) UR	Buy now
9	90340-08002 Plug, straight screw	Buy now
10	90430-08020 Gasket	Buy now
11	63V-44301-00 Water pump housing comp.	Buy now
12	63V-44322-00 Insert, cartridge	Buy now
13	647-44366-00 Damper, water seal 2	Buy now
14	63V-44352-01 Impeller	Buy now
15	664-44338-00 Key, woodruff	Buy now
16	93210-44398 O-ring(55x)	Buy now
17	63V-44323-00 Outer plate, cartridge	Buy now
18	93604-12M07 Pin, dowel (688)	Buy now
19	97080-08045 Bolt, hexagon	Buy now
20	63V-44328-00 Plate	Buy now
21	63V-45331-00-5B Housing, bearing	Buy now

Lower Casing. Drive 1



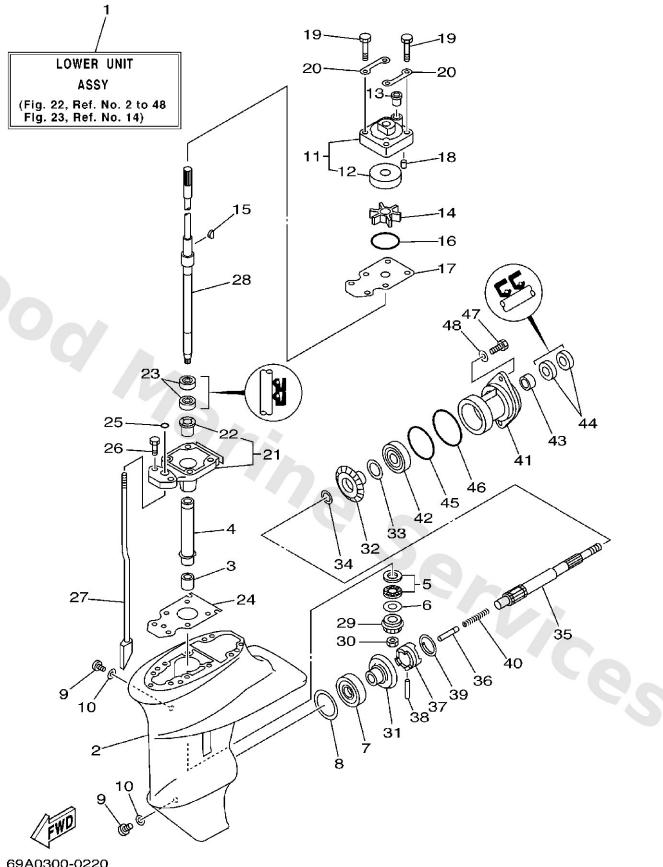
Lower Casing. Drive 1



F1

Ref	Part	
33	626-45577-00-05 Shim (t:0.50mm) UR	Buy now
34	90201-17682 Washer, plate (2k7)	Buy now
35	683-45611-00 Shaft propeller	Buy now
36	650-45635-00 Plunger, shift	Buy now
37	682-45631-00 Clutch, dog	Buy now
38	90250-05010 Pin straight 648456320000	Buy now
39	648-45633-00 Ring, cross pin	Buy now
40	90501-14M06 Spring, compression	Buy now
41	683-45361-02-4D Cap, lower casing	Buy now
42	93306-00501 Bearing(1ff)	Buy now
43	93315-317U2 Brg,cyl-cal roller 14g (683)	Buy now
44	93101-17054 Oil seal (17x30x6-650)	Buy now
45	93210-57M09 O-ring (683)	Buy now
46	93210-56M80 O-ring(6j8)	Buy now
47	97095-06020 Bolt(7u8)	Buy now

Lower Casing. Drive 1

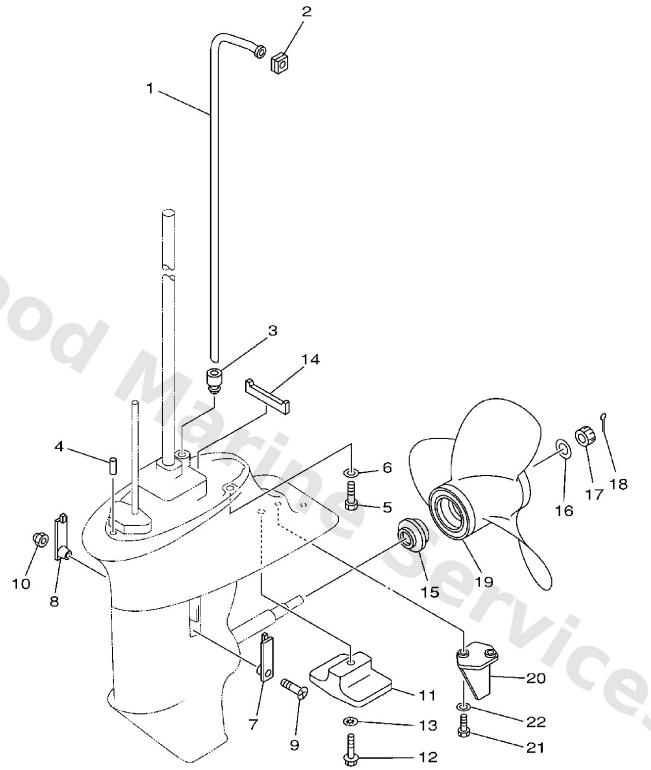


69A0300-0220

F1

Ref	Part	
48	92995-06600 Washer, plain (646)	Buy now

Lower Casing. Drive 2

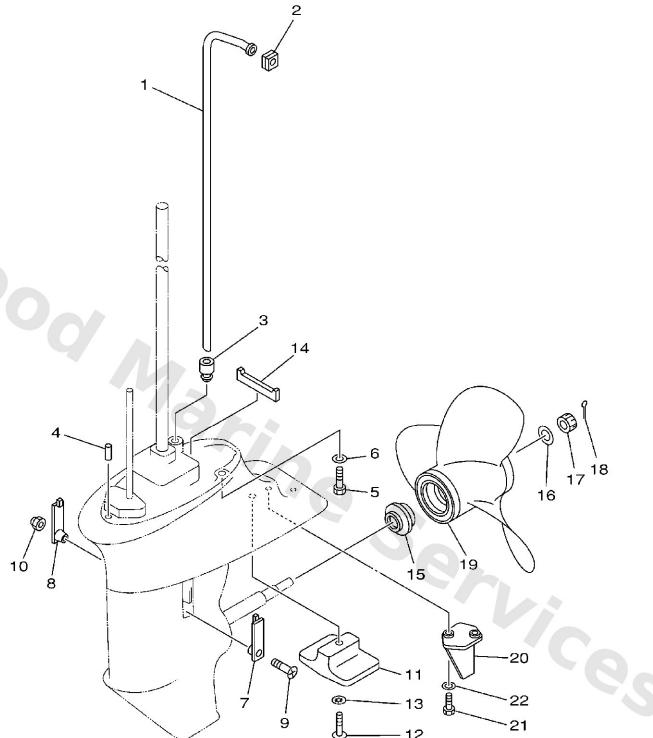


 69A0300-0230

F4

Ref	Part	
1	66M-44361-00 Tube, Water 1 S	Buy now
1	66M-44361-10 Tube, water L	Buy now
2	63V-44365-10 Damper, water seal 1	Buy now
3	63V-44368-00 Rubber, water seal 4	Buy now
4	93604-12M07 Pin, dowel (688)	Buy now
5	97075-08030 Bolt, hexagon (fj1)	Buy now
6	92995-08600 Washer, plain (663)	Buy now
7	6G1-45214-00 Cover, water inlet	Buy now
8	63V-45215-00 Cover, water inlet	Buy now
9	90152-05M04 Screw, countersunk	Buy now
10	90185-05002 Nut nylon (sus)(ex4)	Buy now
11	61N-45251-01 Anode	Buy now
12	95895-06030 Bolt, flange deep recess	Buy now
13	92990-06300 Washer, tooth	Buy now
14	63V-45375-00 Damper, seal	Buy now

Lower Casing. Drive 2

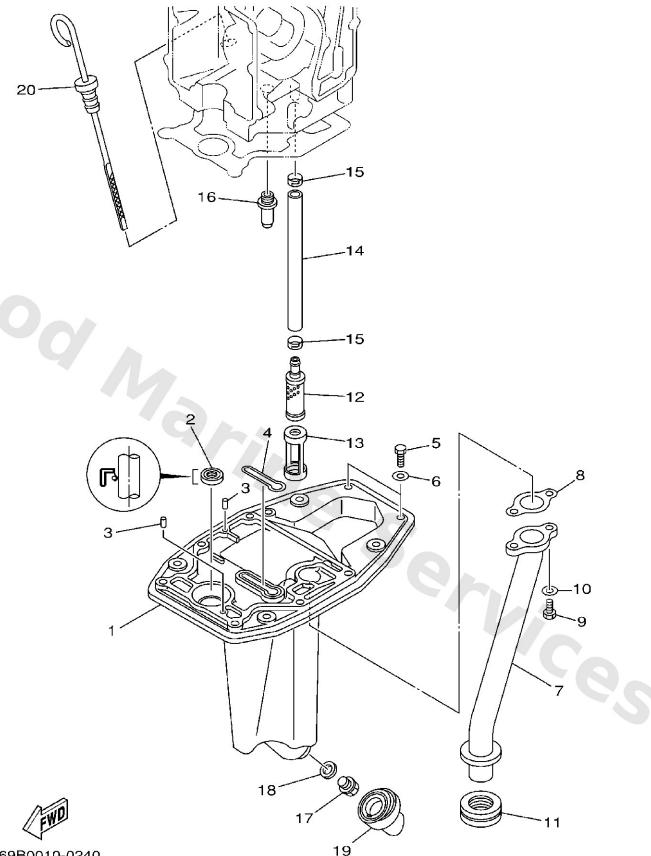


69A0300-0230

F4

Ref	Part	
15	6E7-45987-01 Spacer	Buy now
16	90201-10M01 Washer, plate(6m7)	Buy now
17	90171-10M01 Nut castle (683)	Buy now
18	91490-30020 Pin cotter	Buy now
19	63V-45947-00-EL Propeller (3x9-1/4 x8 -j) UR	Buy now
19	683-45941-00-EL Propeller (3x9-1/4"x12"-j) UR	Buy now
19	683-45943-00-EL Propeller (3x9-1/4"x10-1/2"-j) UR	Buy now
19	683-45945-00-EL Propeller (3X9-1/4"X9"-j) UR	Buy now
19	683-45952-00-EL Propeller (3X9-1/4"x9-3/4"-j) UR	Buy now
20	66M-45371-00 Tab-trim S	Buy now
21	97095-06016 Bolt, hexagon deep recess S	Buy now
22	92995-06600 Washer, plain (646) S	Buy now

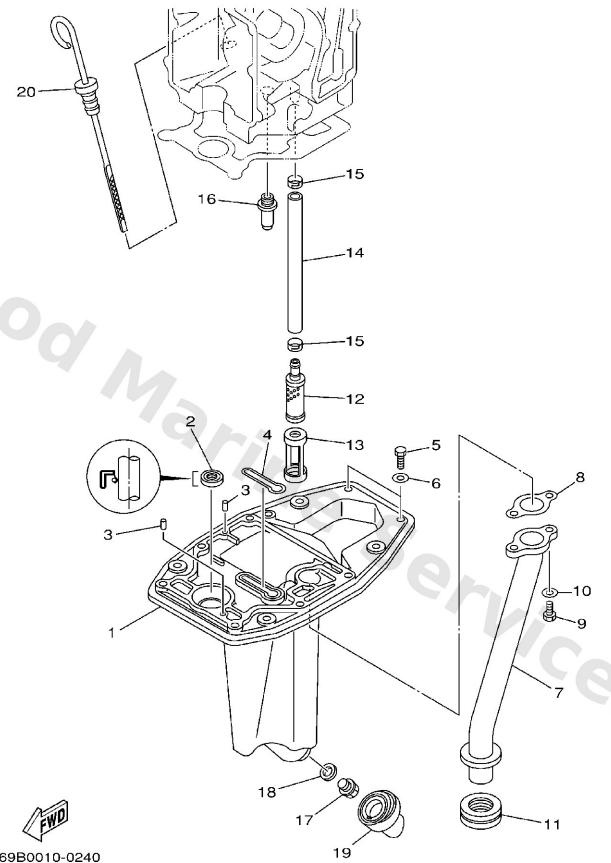
Oil Pan



E7

Ref	Part	
1	66M-41137-00-5B Guide, exhaust	Buy now
2	93101-12M63 Oil seal	Buy now
3	93606-12019 Pin, dowel (614)	Buy now
4	66M-11355-00 Seal, cylinder 1	Buy now
5	97095-06020 Bolt(7u8)	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	66M-41131-01-94 Manifold, Ext. 1	Buy now
8	66M-41133-00 Gasket, exhaust manifold 1	Buy now
9	97095-06016 Bolt, hexagon deep recess	Buy now
11	66M-41138-00 Seal, ext. 1	Buy now
12	66M-13421-00 Strainer 2	Buy now
13	66M-13417-00 Cover, Strainer	Buy now
14	66M-13416-00 Pipe Oil 1	Buy now
15	66M-24351-00 Band 1	Buy now
16	6G8-11575-00 Relief valve ass'y	Buy now

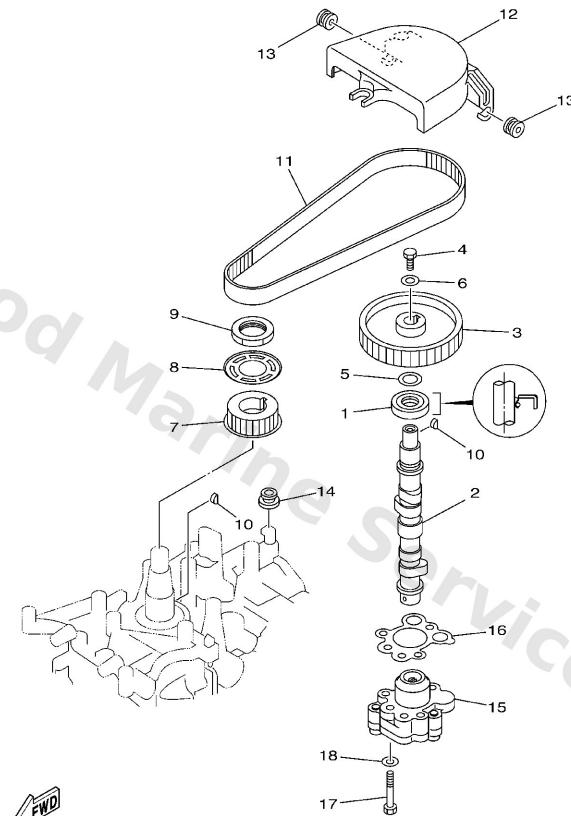
Oil Pan



Ref	Part	
17	90340-14M06 Plug, straight screw(62y)	Buy now
18	90430-14M09 Gasket	Buy now
19	66M-15316-00 Damper 1	Buy now
20	66M-15362-00 Plug, Oil Level	Buy now

E7

Oil Pump

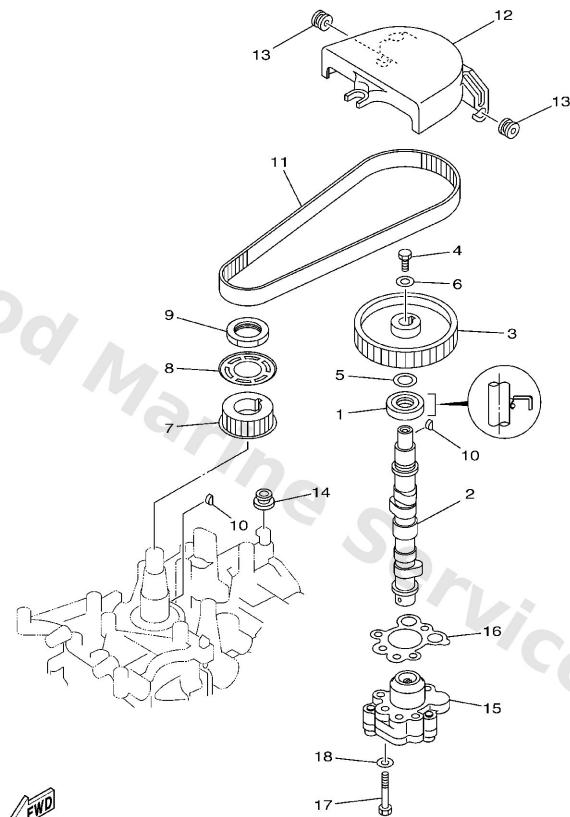


69A1300-2080

B6

Ref	Part	
1	93102-18M21 Oil seal (6g8)	Buy now
2	66M-12171-10 Camshaft 1	Buy now
3	66M-11537-00-94 Gear, driven	Buy now
4	97013-06016 Bolt, hexagon deep recess	Buy now
5	90201-13201 Washer 6474283300	Buy now
6	90201-06M94 Washer (6g8)	Buy now
7	66M-11536-10 Gear, drive	Buy now
8	66M-11557-00 Washer 1	Buy now
9	90170-28M37 Nut	Buy now
10	90280-03M01 Key woodruff 146115450000	Buy now
11	66M-46241-00 Belt	Buy now
12	66M-46297-00 Cover, dust	Buy now
13	90480-10M16 Grommet(6g8)	Buy now
14	90480-12072 Grommet(53y)	Buy now
15	66M-13300-10 Oil Pump assembly	Buy now

Oil Pump

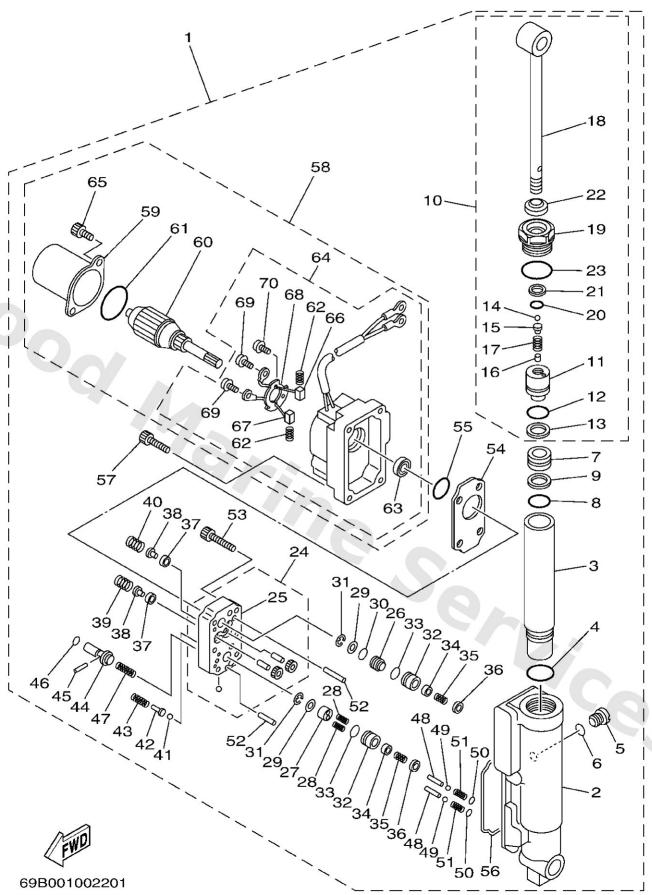


69A1300-2080

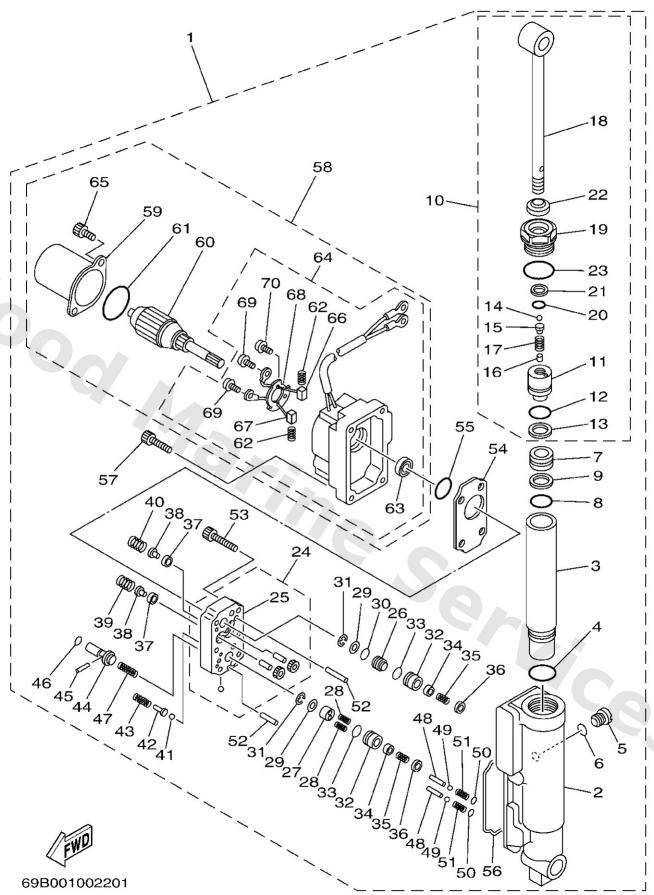
B6

Ref	Part	
16	66M-13329-10 Gasket, pump cover	Buy now
17	97095-06035 Bolt(j52)	Buy now
18	92995-06600 Washer, plain (646)	Buy now

Power Tilt Assy



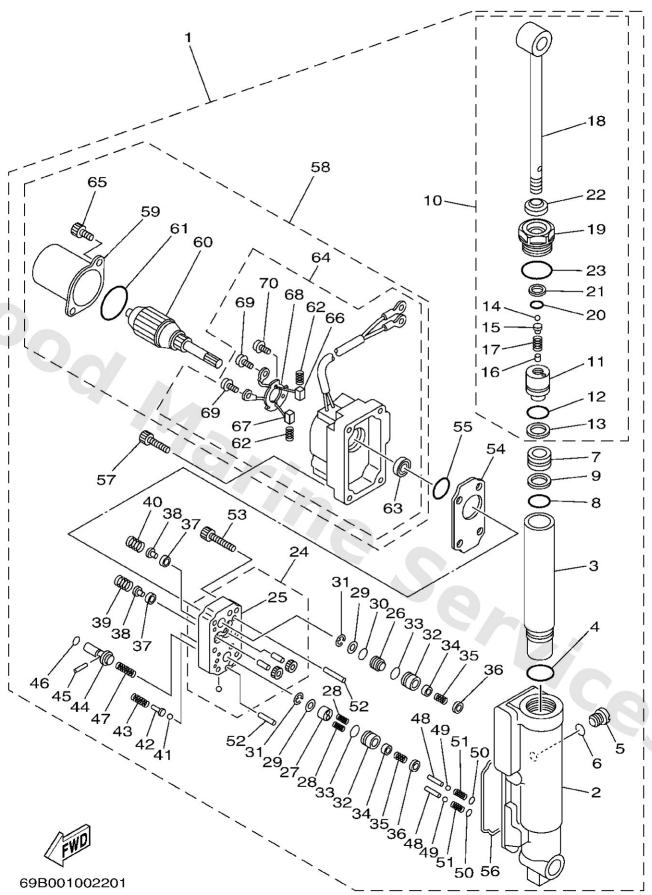
Power Tilt Assy



E3

Ref	Part	
18	69A-43801-00 Rod	Buy now
19	69A-43811-01 Screw, cylinder end	Buy now
20	6H1-43866-00 O-ring	Buy now
21	69A-43871-00 Ring, back up	Buy now
22	69A-43812-00 Seal, dust	Buy now
23	69A-43869-00 O-ring	Buy now
24	69A-43830-00 Gear pump assembly	Buy now
25	69A-4380C-00 Gear housing assembly	Buy now
26	69A-43841-00 Piston, shuttle	Buy now
27	69A-4384M-00 Piston, shuttle 2	Buy now
28	62Y-43894-00 Spring, shuttle return	Buy now
29	69A-4384F-00 Seal, main valve	Buy now
30	6H1-43883-00 O-ring	Buy now
31	99001-03600 Circlip(6l5)	Buy now
32	69A-4382G-00 Valve Seat	Buy now

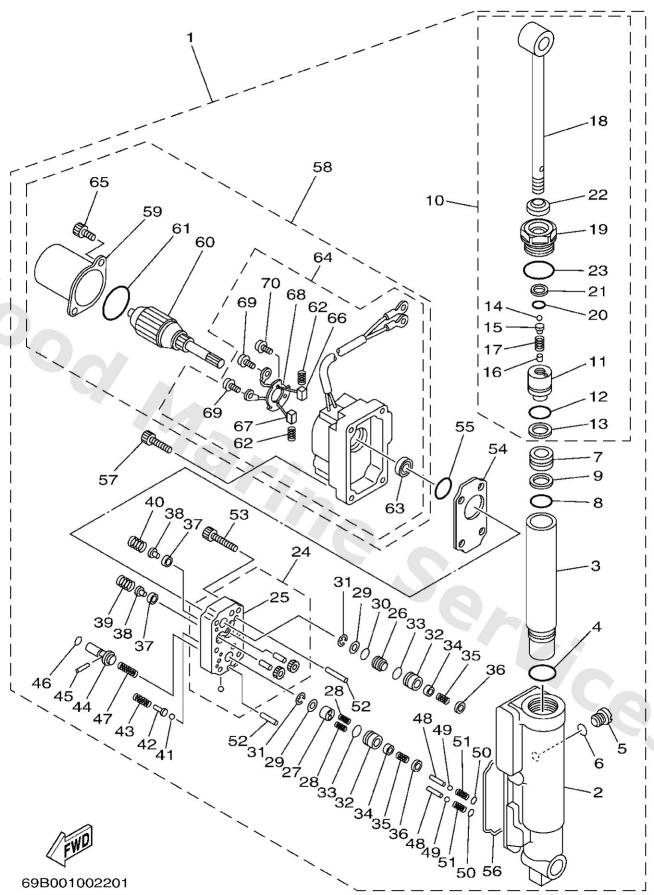
Power Tilt Assy



E3

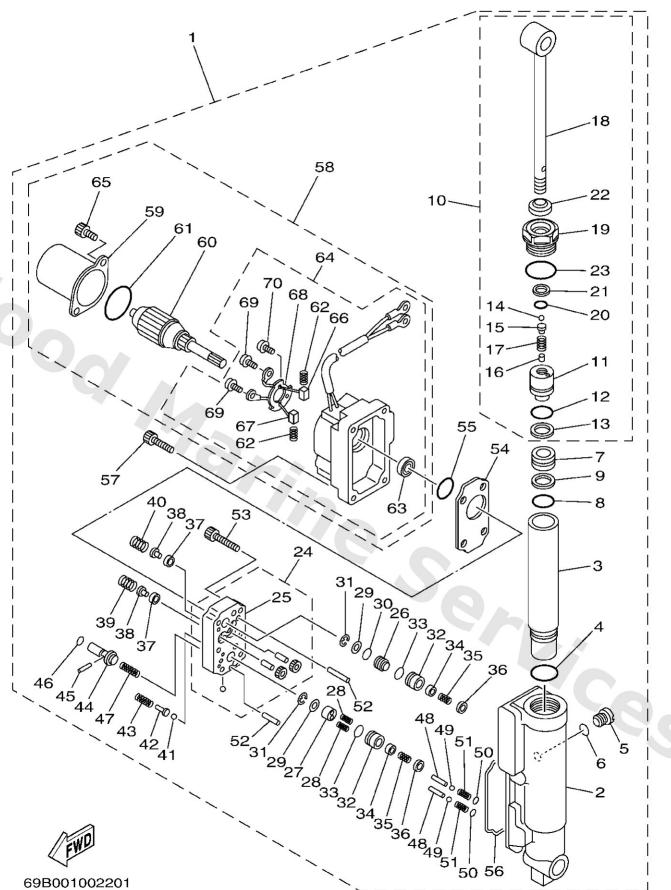
Ref	Part	
33	93210-12N52 O-ring	Buy now
34	6T4-43808-00 Seat valve comp. 1	Buy now
35	6T4-43853-00 Spring, main valve	Buy now
36	6H1-43816-00 Filter 1	Buy now
37	6H1-4384G-11 Seal, relief valve	Buy now
38	6H1-43844-10 Pin, valve support	Buy now
39	69A-43855-00 Spring, up relief	Buy now
40	6H1-43856-10 Spring, down relief	Buy now
41	93501-08001 Ball	Buy now
42	69A-4386A-00 Pin, absorber valve	Buy now
43	69A-43824-00 Spring, down relief 2	Buy now
44	69A-43848-00 Rod, manual release	Buy now
45	93602-15250 Pin, dowel	Buy now
46	93210-06001 O-ring (26h)	Buy now
47	69A-43854-00 Spring, manual release	Buy now

Power Tilt Assy



Ref	Part	
48	69A-4381G-00 Pin 1	Buy now
51	69A-4384H-00 Spring	Buy now
52	93606-14081 Pin,dowel(296)	Buy now
53	91317-05025 Bolt, socket	Buy now
54	69A-43816-00 Filter 1	Buy now
55	N35-43862-10 O-ring	Buy now
56	69A-23129-00 Gasket, drain plug	Buy now
57	69A-43878-00 Bolt, socket	Buy now
58	69A-43880-00 Motor assembly	Buy now
59	65W-43804-00 Stator assembly	Buy now
60	65W-43805-00 Armature assembly	Buy now
61	65W-43869-00 O-ring	Buy now
62	65W-4386K-00 Spring, brush	Buy now
63	65W-43882-00 Oil seal	Buy now
64	69A-43881-00 Frame, End	Buy now

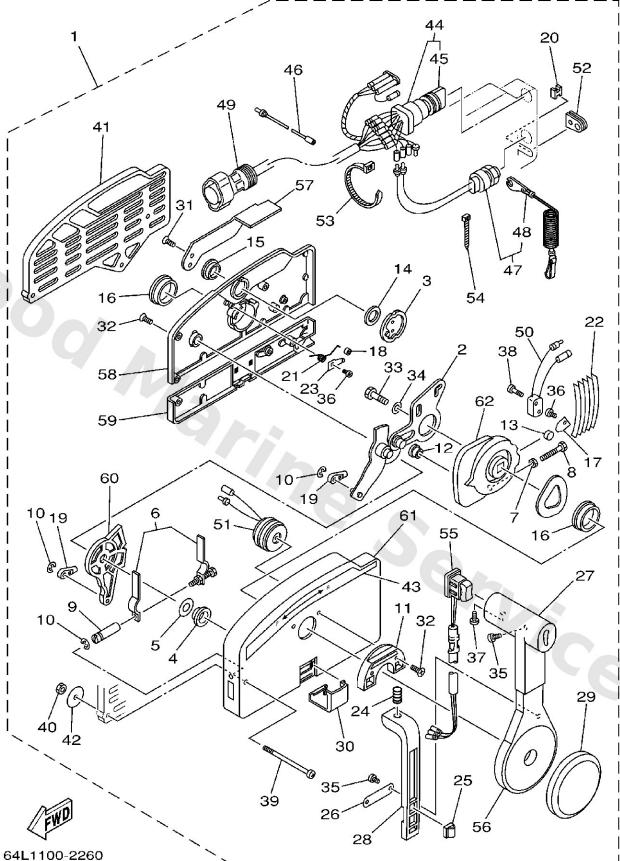
Power Tilt Assy



E3

Ref	Part	
65	65W-43887-00 Bolt, screw	Buy now
66	65W-43892-00 Brush 2	Buy now
67	65W-43891-00 Brush 1	Buy now
68	65W-4380F-00 Plate, brush holder	Buy now
69	65W-43879-00 Screw, with washer	Buy now
70	65W-4388E-00 Bolt	Buy now

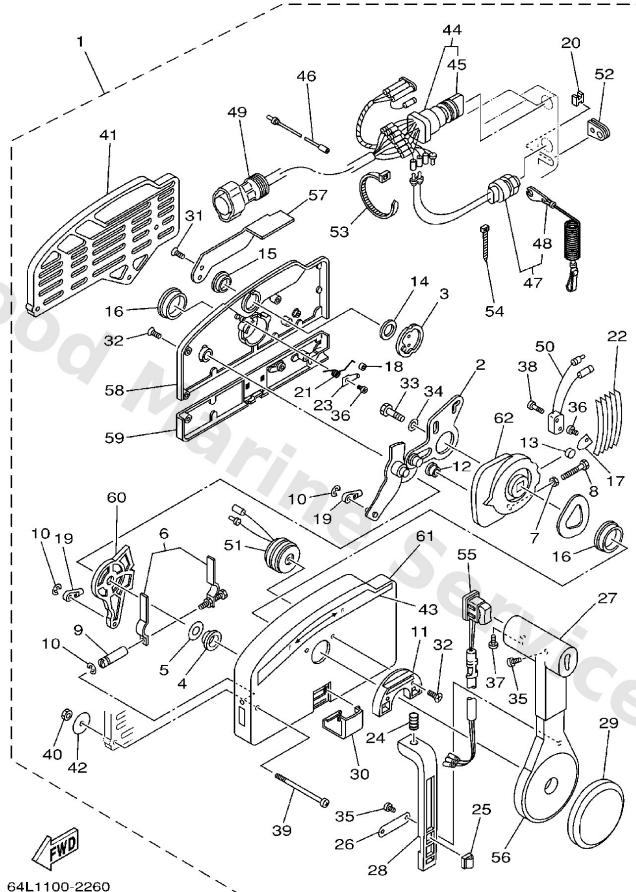
Remote Control Assy



A4

Ref	Part	
1	703-48205-17 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now
15	703-48243-00 Bushing 3	Buy now

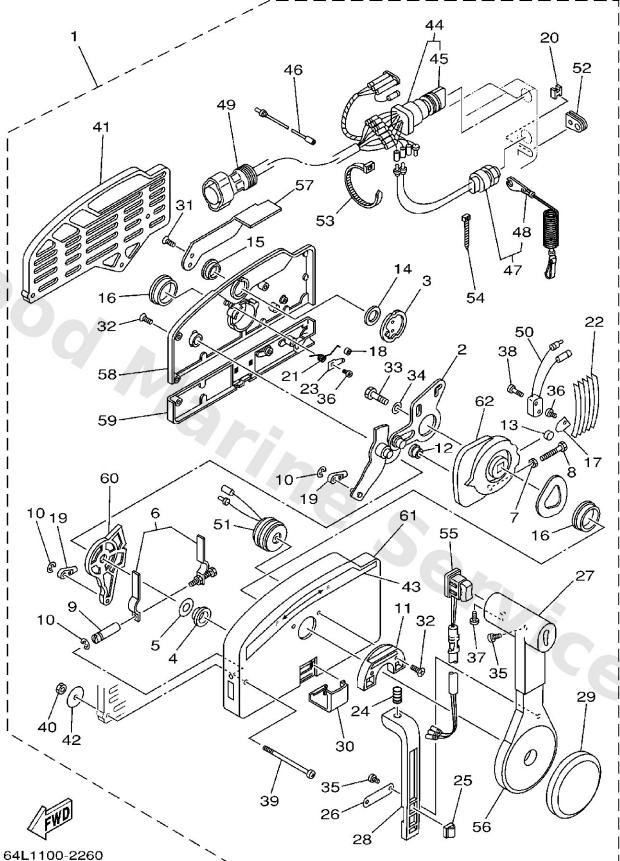
Remote Control Assy



A4

Ref	Part	
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now
30	703-48219-00 Cover, lead	Buy now

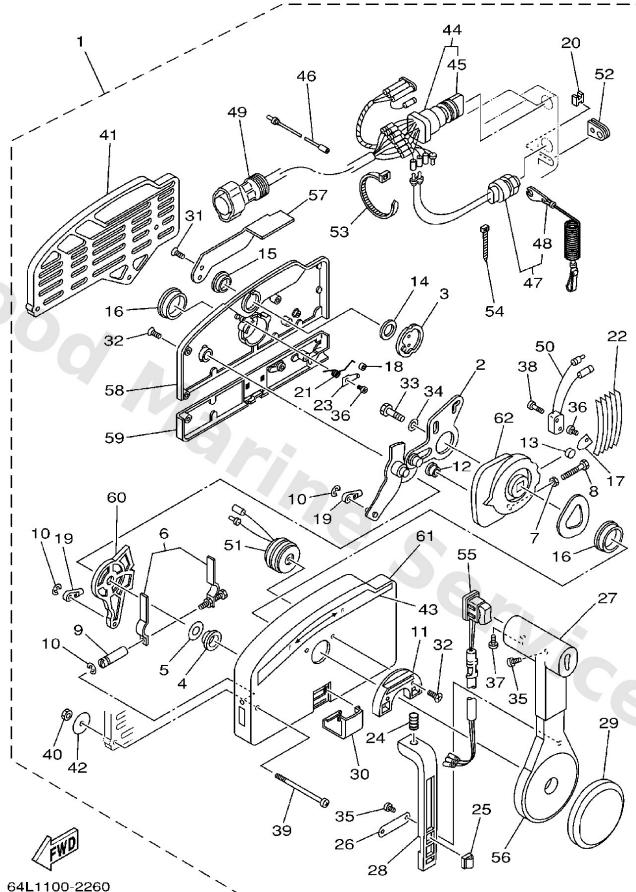
Remote Control Assy



A4

Ref	Part	
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-43 Main switch assembly	Buy now
45	703-82577-00 Cap, key	Buy now

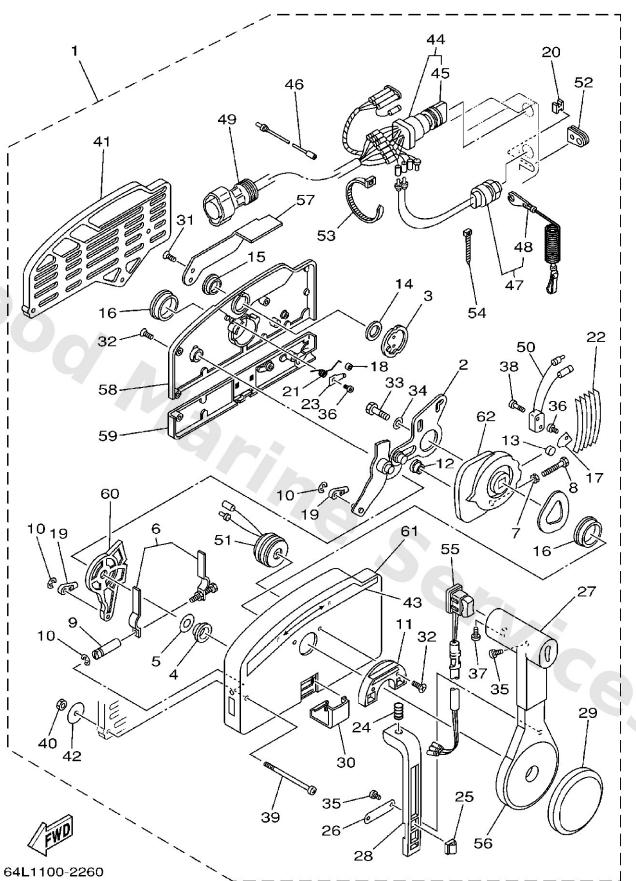
Remote Control Assy



A4

Ref	Part	
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-02 Buzzer	Buy now
52	703-48284-00 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-82563-02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703-48221-00 Grip	Buy now
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now

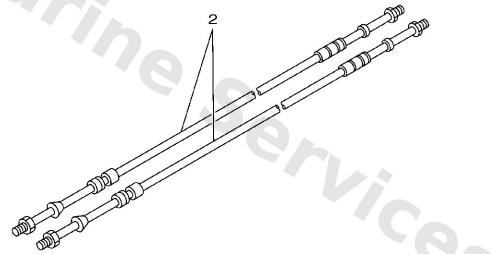
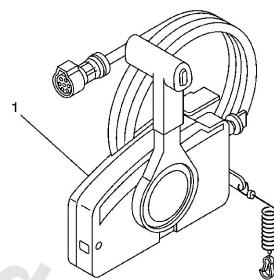
Remote Control Assy



Ref	Part	
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now

A4

Remote Control Box

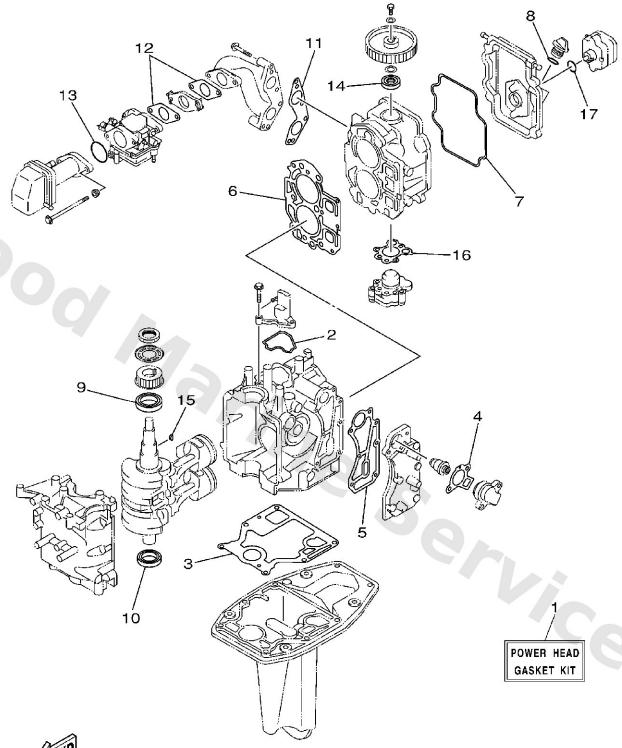


67M0100-8280

F7

Ref	Part	
1	703-48205-17 Remote control assembly (10p, ptt) AP WITH PTT SW.	Buy now
2	701-48310-80 Cable, Remote Control L=10F UR	Buy now
2	701-48310-90 Cable, Remote Control L=11F UR	Buy now
2	701-48320-00 Cable, Remote Control L=12F UR	Buy now

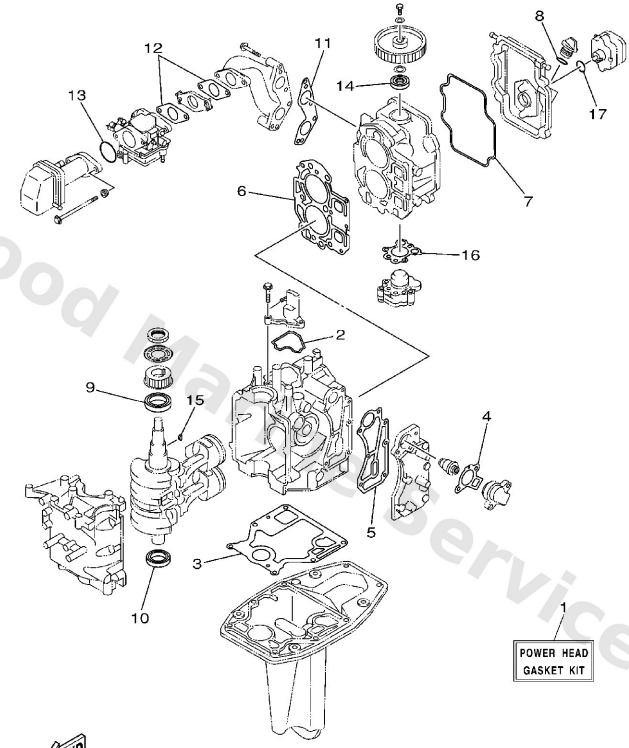
Repair Kit 1



A7

Ref	Part	
1	66M-W0001-01 Power head gasket kit	Buy now
2	66M-11357-00 Seal, cylinder 3	Buy now
3	66M-11351-00 Gasket, cylinder	Buy now
4	62Y-12414-00 Gasket, cover	Buy now
5	66M-41114-00 Gasket, exhaust outer cover	Buy now
6	66M-11181-00 Gasket, cylinder head 1	Buy now
7	66M-11356-00 Seal, cylinder 2	Buy now
8	93210-24M79 O-ring	Buy now
9	93102-35M51 Oil seal	Buy now
10	93102-25M52 Oil seal	Buy now
11	66M-13645-00 Gasket, manifold 1	Buy now
12	66M-13646-00 Gasket, manifold 2	Buy now
13	93210-35M86 O-ring(6l2)	Buy now
14	93102-18M21 Oil seal (6g8)	Buy now
15	90280-03M01 Key woodruff 146115450000	Buy now

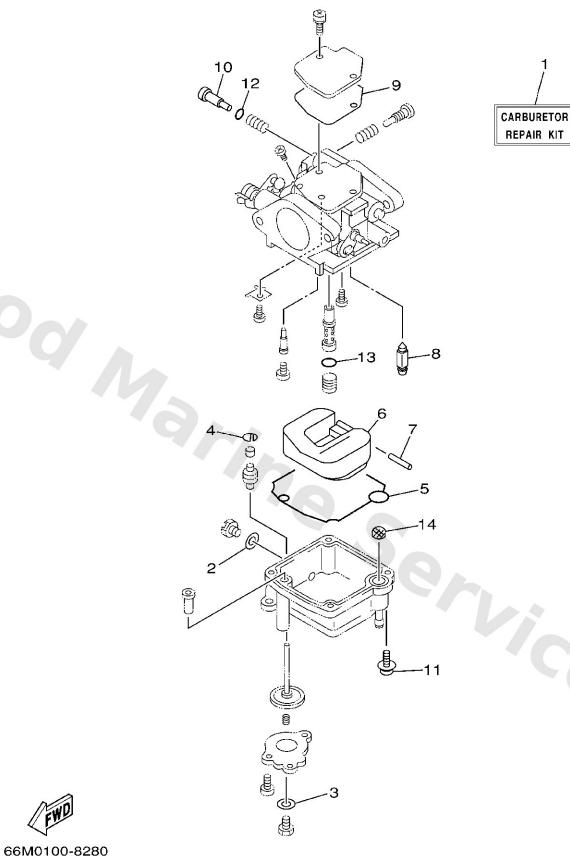
Repair Kit 1



Ref	Part	
16	66M-13329-10 Gasket, pump cover	Buy now
17	93210-20M65 O-ring	Buy now

A7

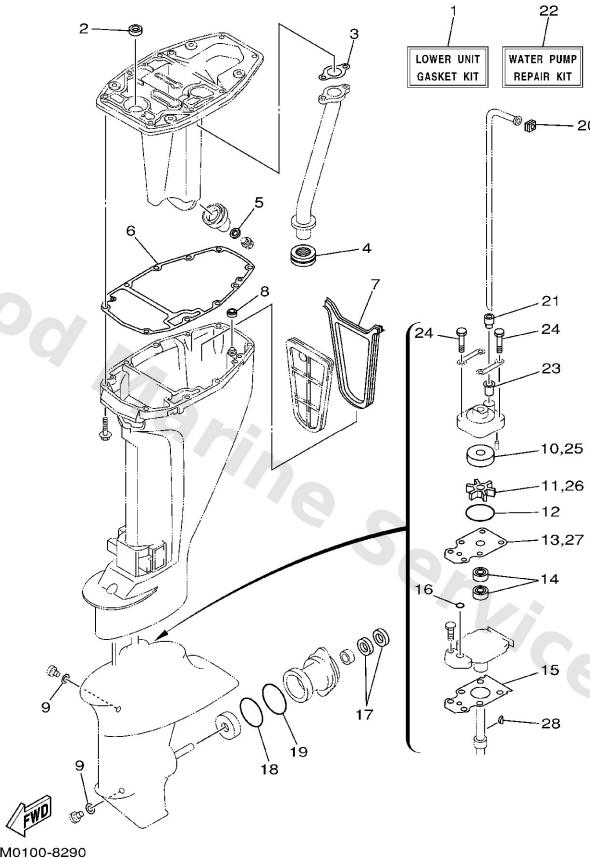
Repair Kit 2



B1

Ref	Part	
1	66M-W0093-01 Carburetor repair kit	Buy now
2	66M-14398-00 Gasket	Buy now
3	6L2-14398-00 Gasket	Buy now
4	66M-14377-00 Stopper	Buy now
5	66M-14384-00 Gasket, float chamber	Buy now
6	6L2-14385-00 Float	Buy now
7	6E5-14386-01 Pin, float	Buy now
8	6L2-14392-00 Valve, needle	Buy now
9	62Y-14399-00 Gasket	Buy now
10	5H0-14323-00 Pilot screw set	Buy now
11	97980-04112 Screw, pan head (686)	Buy now
12	62Y-14397-00 O-ring	Buy now
13	6F5-14397-00 O-ring	Buy now
14	66M-14827-00 Filter	Buy now

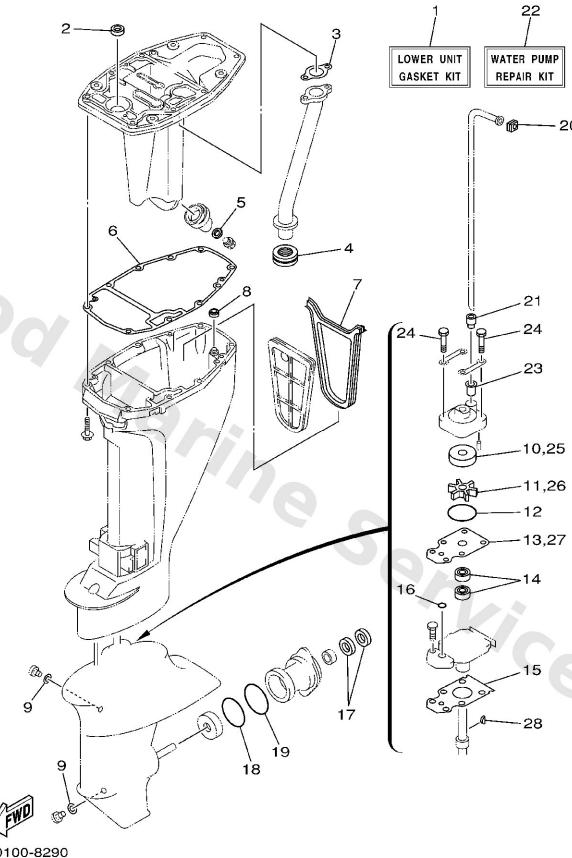
Repair Kit 3



B2

Ref	Part	
1	66M-W0001-20 Lower Unit Gasket Kit	Buy now
2	93101-12M63 Oil seal	Buy now
3	66M-41133-00 Gasket, exhaust manifold 1	Buy now
4	66M-41138-00 Seal, ext. 1	Buy now
5	90430-14M09 Gasket	Buy now
6	66M-45113-00 Gasket, upper casing	Buy now
7	66M-45115-00 Gasket, upper casing	Buy now
8	66M-45128-00 Seal 2	Buy now
9	90430-08020 Gasket	Buy now
10	63V-44322-00 Insert, cartridge	Buy now
11	63V-44352-01 Impeller	Buy now
12	93210-44398 O-ring(55x)	Buy now
13	63V-44323-00 Outer plate, cartridge	Buy now
14	93101-20048 Oil seal (20x30x6-648)	Buy now
15	63V-45315-A0 Packing, lower casing	Buy now

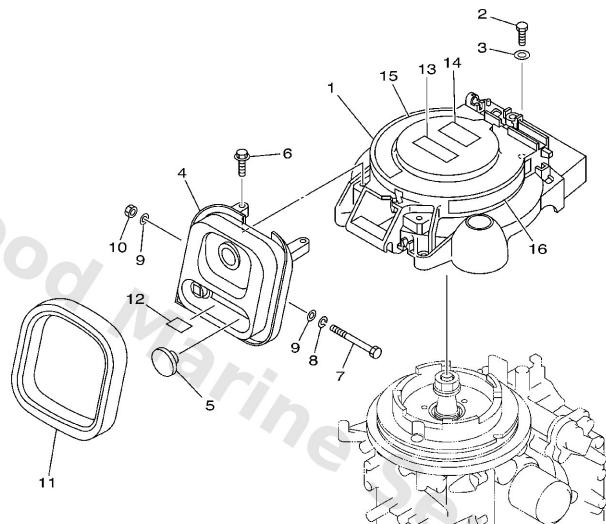
Repair Kit 3



Ref	Part	
16	93210-06ME6 O-ring	Buy now
17	93101-17054 Oil seal (17x30x6-650)	Buy now
18	93210-57M09 O-ring (683)	Buy now
19	93210-56M80 O-ring(6j8)	Buy now
20	63V-44365-10 Damper, water seal 1	Buy now
21	63V-44368-00 Rubber, water seal 4	Buy now
22	63V-W0078-00 Water pump repair kit	Buy now
23	647-44366-00 Damper, water seal 2	Buy now
24	97080-08045 Bolt, hexagon	Buy now
28	664-44338-00 Key, woodruff	Buy now

B2

Starter



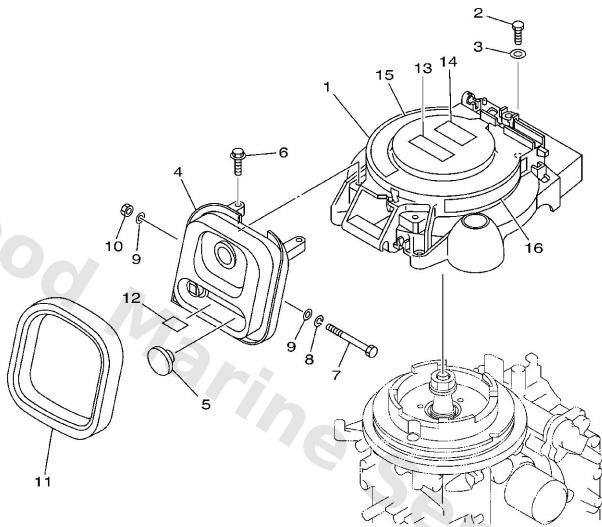
 69A1300-2100

C2

Ref	Part	
1	66M-15711-10 Case, starter	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	66M-15758-10 Guide, Rope	Buy now
5	6G1-42725-00 Grommet	Buy now
6	90119-06M59 Bolt, with washer	Buy now
7	97095-06090 Bolt(62y)	Buy now
8	92995-06100 Washer(6a1)	Buy now
9	90201-06M05 Washer, plate(6e3)	Buy now
10	95380-06700 Nut	Buy now
11	66M-15762-00 Seal Rubber 2	Buy now
12	66M-84342-00 Seat, Emblem	Buy now
13	6A1-83625-41 Mark 5	Buy now
14	6A1-83625-51 Mark 5	Buy now
15	66M-14427-60 Label Instruction	Buy now

Starter

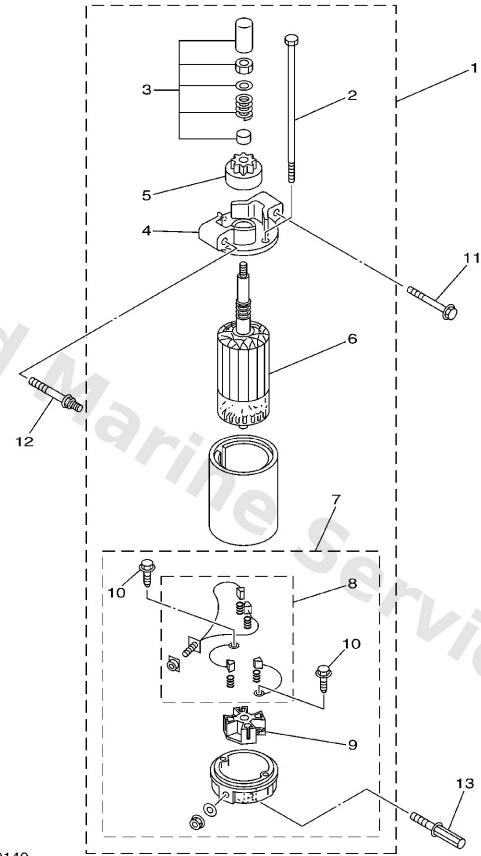
Ref	Part	
16	6G8-13437-64 Mark, caution	Buy now



 69A1300-2100

C2

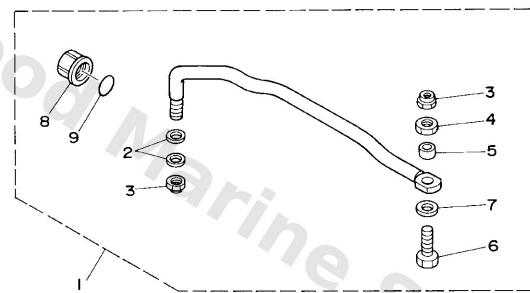
Starting Motor



Ref	Part	
1	66M-81800-01 Starting motor assembly	Buy now
2	65W-81826-00 Bolt	Buy now
3	65W-81857-01 Retainer	Buy now
4	66M-81830-00 Front bracket assembly	Buy now
5	65W-81807-00 Gear assembly, starting motor	Buy now
6	65W-81850-01 Armature assembly	Buy now
7	66M-81820-00 Rear bracket assembly	Buy now
8	65W-81801-00 Brush set	Buy now
9	65W-81840-00 Brush holder assembly	Buy now
10	65W-81825-00 Screw	Buy now
11	90119-08M39 Bolt, with washer	Buy now
12	90109-08M78 Bolt	Buy now
13	90109-08M85 Bolt	Buy now

D1

Steering Guide

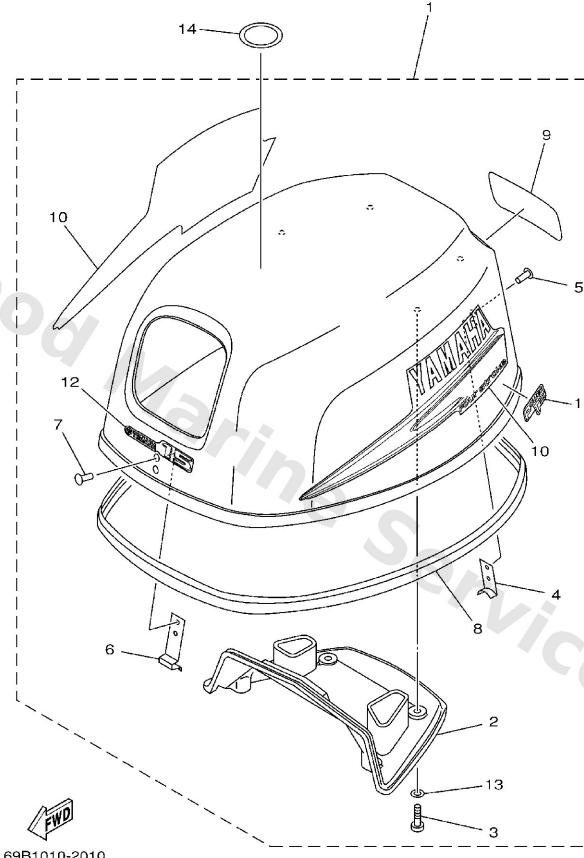


63V0100-5210

F6

Ref	Part	
1	63V-61350-00 Steering guide attachment kit AP	Buy now
2	90201-10M20 Washer, plate (663)	Buy now
3	90185-09M01 Nut, nylon (663)	Buy now
4	90170-09M03 Nut (689)	Buy now
5	90387-10M42 Coller (688)	Buy now
6	6E5-61355-00 Bolt	Buy now
7	90201-10M63 Washer, plate	Buy now
8	6E5-43145-01 Cap, clamp bracket	Buy now
9	93210-16275 O-ring	Buy now

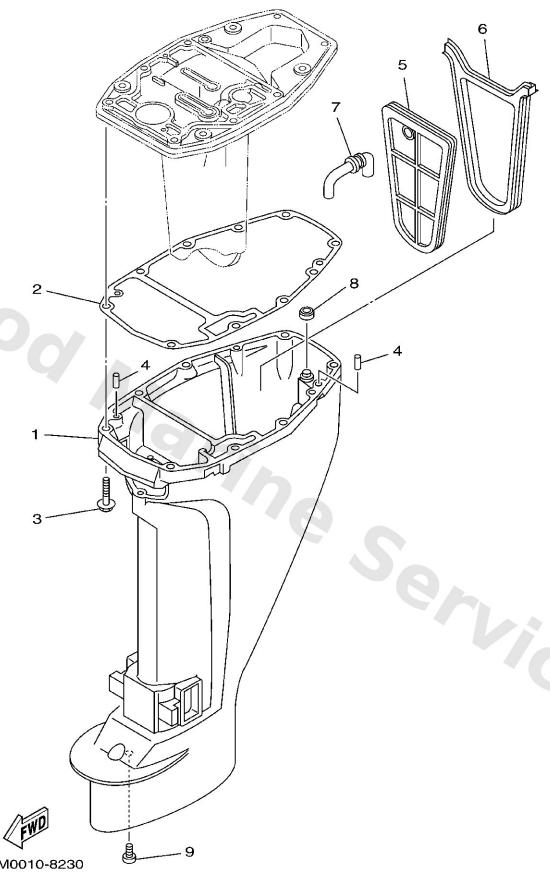
Top Cowling



Ref	Part	
1	69A-42610-10-4D Top Cowling assembly	Buy now
2	66M-42613-00 Molding Air Duct	Buy now
3	97780-60520 Screw, tapping(6k8)	Buy now
4	6E0-42651-02 Hook	Buy now
5	90266-04M04 Rivet(6e7)	Buy now
6	6E7-42652-00 Hook	Buy now
8	66M-42615-00 Seal	Buy now
9	66M-42678-20 Graphic Front	Buy now
10	66M-W0070-20 Graphic set	Buy now
11	69A-42675-00 Graphic, side 1	Buy now
12	66M-42677-00 Graphic, front	Buy now
13	90202-05M38 Washer, plate(6l2)	Buy now
14	67F-13434-02 Label, Caution	Buy now

A4

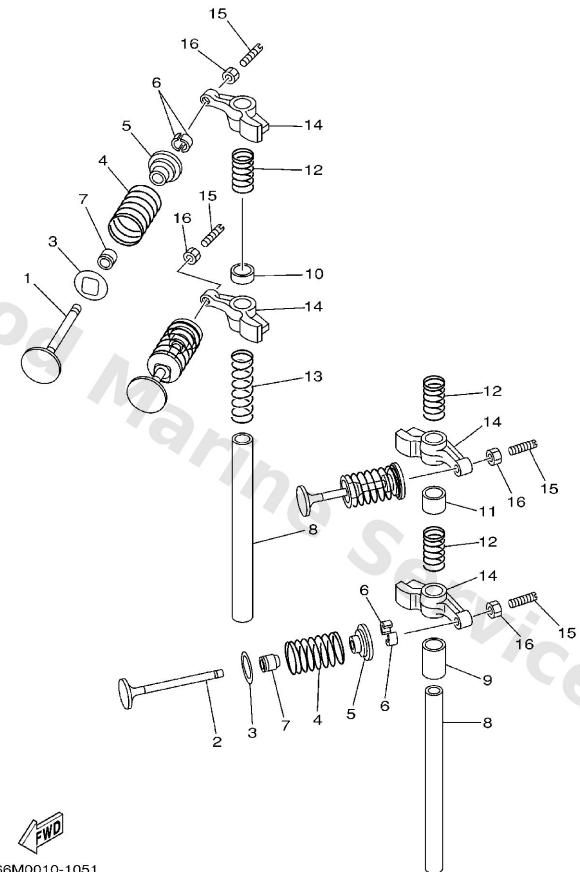
Upper Casing



E6

Ref	Part	
1	66M-45111-00-4D Casing, upper S	Buy now
1	66M-45111-10-4D Casing, upper L	Buy now
2	66M-45113-00 Gasket, upper casing	Buy now
3	97575-08545 Bolt, hexagon w/w deep recess	Buy now
4	93606-12019 Pin, dowel (614)	Buy now
5	66M-45126-00 Plate, Seal Damper	Buy now
6	66M-45115-00 Gasket, upper casing	Buy now
7	66M-45136-00 Pipe	Buy now
8	66M-45128-00 Seal 2	Buy now
9	90157-06M06 Screw, pan head(6m7)	Buy now

Valve

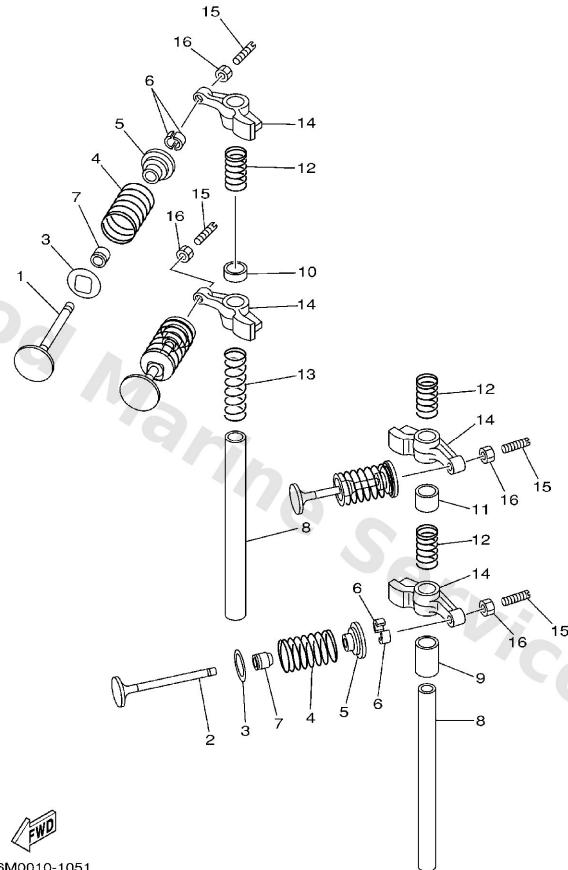


66M0010-1051

B2

Ref	Part	
1	66M-12111-00 Valve, intake	Buy now
2	66M-12121-00 Valve, exhaust	Buy now
3	66M-12116-00 Seat, valve spring	Buy now
4	66M-12113-00 Spring, valve inner	Buy now
5	30X-12117-00 Retainer, valve spring	Buy now
6	30X-12118-00 Cotter, valve	Buy now
7	51Y-12119-00 Seal, valve stem	Buy now
8	66M-12146-00 Shaft, rocker	Buy now
9	90387-13M56 Collar (6g8)	Buy now
10	90387-13001 Collar	Buy now
11	90387-13002 Collar	Buy now
12	90501-12M40 Spring, compression (6g8)	Buy now
13	90501-12M41 Spring Compression (6G8)	Buy now
14	66M-12151-10 Arm, Valve Rocker	Buy now
15	62Y-12159-00 Screw Valve Adjusting	Buy now

Valve



66M0010-1051

B2

Ref	Part	
16	62Y-12158-00 Nut, lock	Buy now

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You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.