



# Yamaha F2.5AMH 2009

## Parts Manual

[www.floodmarine.co.uk](http://www.floodmarine.co.uk)

+44 2882 246 539

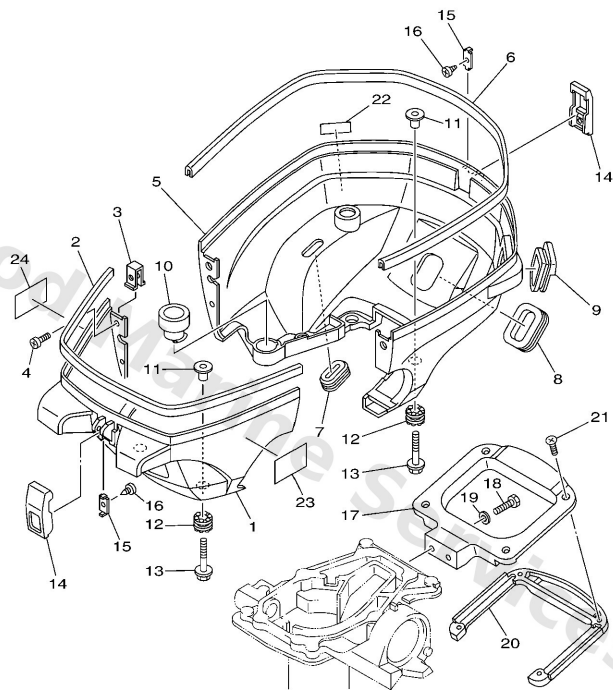
Authorised Yamaha Dealers



# Contents

<b>BOTTOM COWLING</b>	3
<b>BRACKET</b>	5
<b>CARBURETOR</b>	8
<b>CONTROL</b>	10
<b>CRANKSHAFT &amp; PISTON</b>	12
<b>CYLINDER &amp; CRANKCASE 1</b>	13
<b>CYLINDER &amp; CRANKCASE 2</b>	15
<b>FUEL</b>	17
<b>GENERATOR</b>	20
<b>INTAKE</b>	21
<b>LOWER CASING &amp; DRIVE 1</b>	22
<b>LOWER CASING &amp; DRIVE 2</b>	25
<b>REPAIR KIT 1</b>	27
<b>REPAIR KIT 2</b>	29
<b>REPAIR KIT 3</b>	30
<b>STARTER</b>	32
<b>STEERING</b>	33
<b>TOP COWLING</b>	35
<b>UPPER CASING</b>	36
<b>VALVE</b>	38

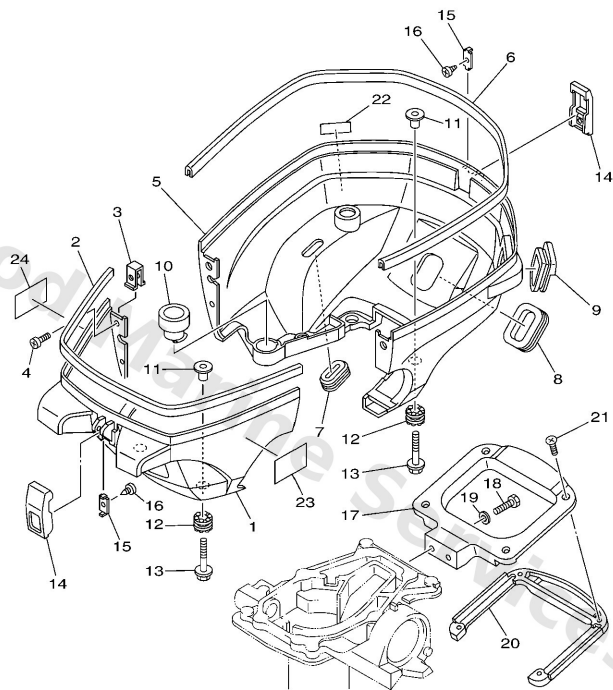
## Bottom Cowling



  
69M6100-G110

Ref	Part	
1	<a href="#">69MG2711004D</a> Cowling,bottom 1	<a href="#">Buy now</a>
2	<a href="#">69M4262800</a> Seal	<a href="#">Buy now</a>
3	<a href="#">6L54277400</a> Stay, apron 1	<a href="#">Buy now</a>
4	<a href="#">9015705013</a> Screw, pan head	<a href="#">Buy now</a>
5	<a href="#">69MG271200</a> Cowling, bottom 2	<a href="#">Buy now</a>
6	<a href="#">69M4262900</a> Seal	<a href="#">Buy now</a>
7	<a href="#">69MG272700</a> Grommet	<a href="#">Buy now</a>
8	<a href="#">69MG272400</a> Grommet	<a href="#">Buy now</a>
9	<a href="#">69MG272500</a> Grommet	<a href="#">Buy now</a>
10	<a href="#">69ME531600</a> Damper 1	<a href="#">Buy now</a>
11	<a href="#">69M4275800</a> Collar	<a href="#">Buy now</a>
12	<a href="#">69MG276800</a> Damper	<a href="#">Buy now</a>
13	<a href="#">9011906M17</a> Bolt, with washer	<a href="#">Buy now</a>
14	<a href="#">6L54264700</a> Holder, clamp band	<a href="#">Buy now</a>
15	<a href="#">6L54282300</a> Plate, stop	<a href="#">Buy now</a>

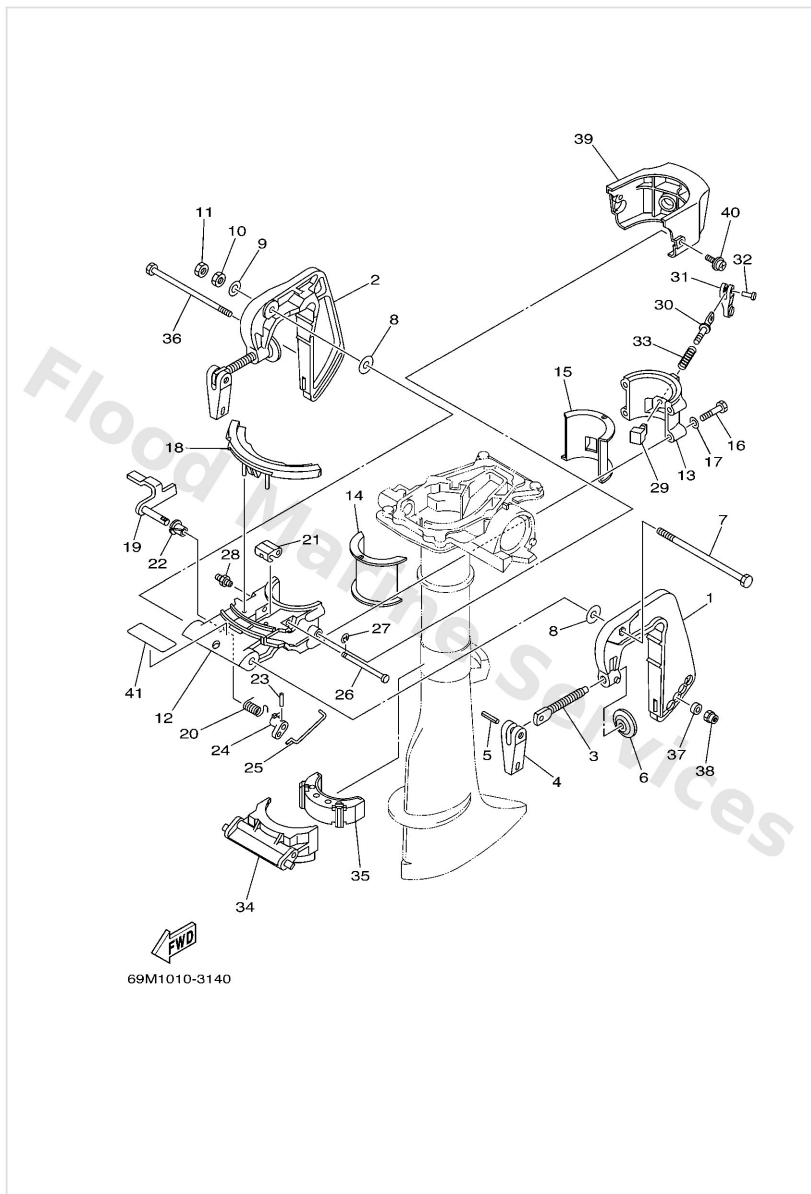
## Bottom Cowling



69M6100-G110

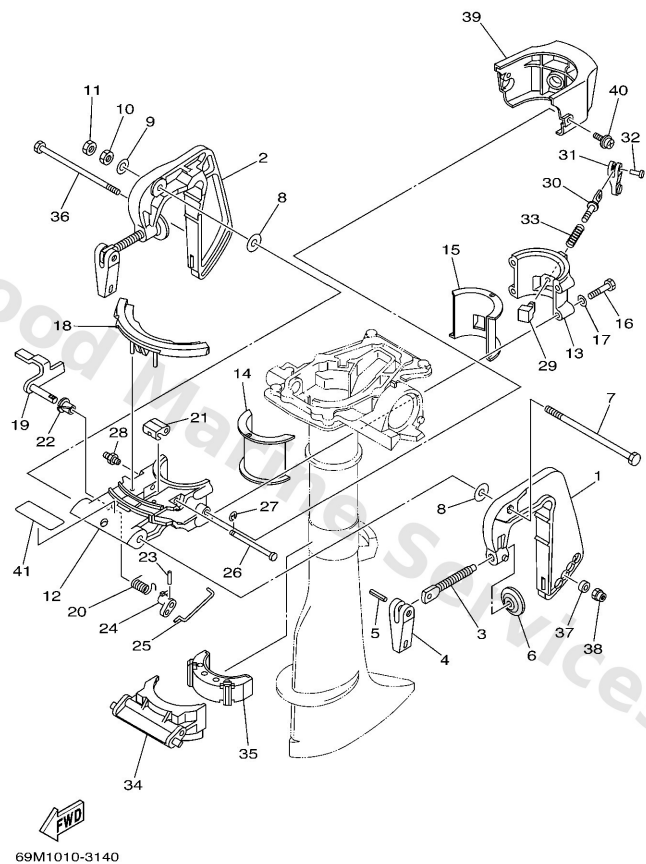
Ref	Part	
16	<a href="#">9016703M02</a> Screw, tapping(6l5)	<a href="#">Buy now</a>
17	<a href="#">69MG2731004D</a> Carring handle	<a href="#">Buy now</a>
18	<a href="#">9709506020</a> Bolt(7u8)	<a href="#">Buy now</a>
19	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
20	<a href="#">69MG273500</a> Protector	<a href="#">Buy now</a>
21	<a href="#">9016104003</a> Screw, tapping	<a href="#">Buy now</a>
22	<a href="#">69MF459100</a> Emblem, fuel cock	<a href="#">Buy now</a>
23	<a href="#">6S74279440</a> Label, warning (ge	<a href="#">Buy now</a>
24	<a href="#">6S74279450</a> Label, warning (ge	<a href="#">Buy now</a>

# Bracket



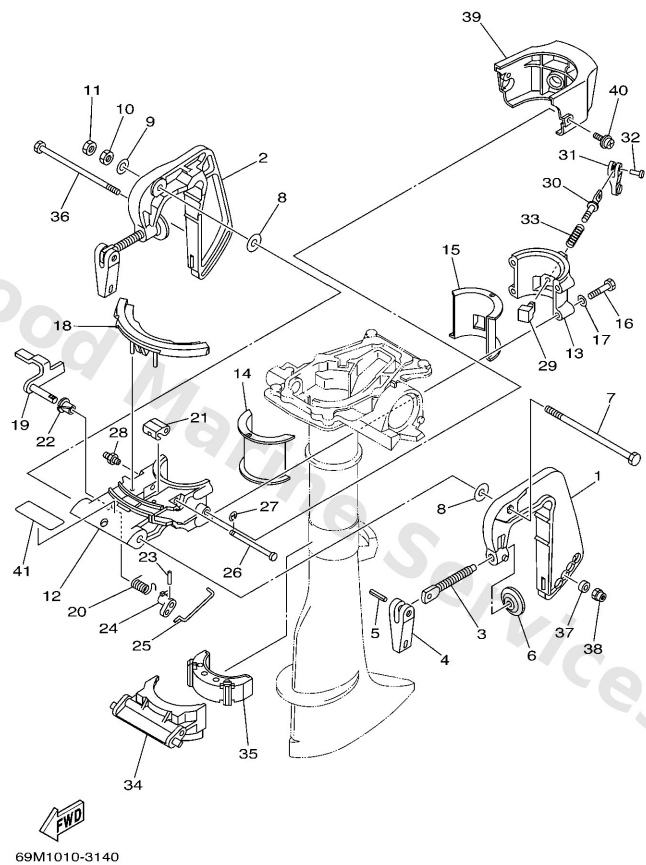
Ref	Part	
1	<a href="#">69MG3111004D</a> Bracket,clamp 1	<a href="#">Buy now</a>
2	<a href="#">69MG3112004D</a> Bracket,clamp 2	<a href="#">Buy now</a>
3	<a href="#">6E04311601</a> Screw, transom clamp	<a href="#">Buy now</a>
4	<a href="#">69MG311800</a> Handle transom clamp	<a href="#">Buy now</a>
5	<a href="#">9024304M01</a> Pin(6a1)	<a href="#">Buy now</a>
6	<a href="#">6204311400</a> Pad, transom clamp	<a href="#">Buy now</a>
7	<a href="#">9010108M07</a> Bolt(6e0)	<a href="#">Buy now</a>
8	<a href="#">9020208022</a> Washer 6464313202	<a href="#">Buy now</a>
9	<a href="#">9299008200</a> Ybs66-8 washer, plain	<a href="#">Buy now</a>
10	<a href="#">9538008600</a> Nut (661)	<a href="#">Buy now</a>
11	<a href="#">9538008700</a> Nut(661)	<a href="#">Buy now</a>
12	<a href="#">69MG3311014D</a> Bracket swivel 1	<a href="#">Buy now</a>
13	<a href="#">69MG3312004D</a> Bracket, swivel 2	<a href="#">Buy now</a>
14	<a href="#">69MG253700</a> Bushing,pivot shaft 1	<a href="#">Buy now</a>
15	<a href="#">69MG253800</a> Bushing,pivot shaft 2	<a href="#">Buy now</a>

# Bracket



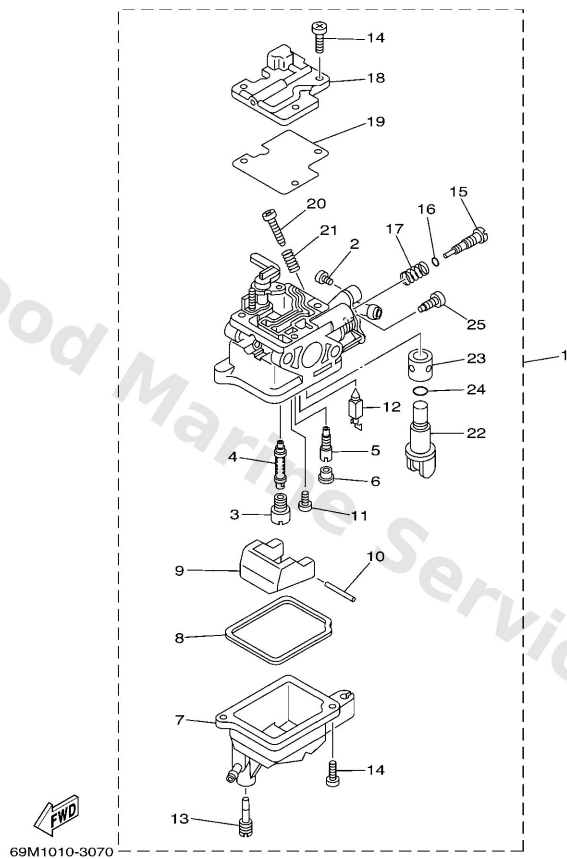
Ref	Part	
16	<a href="#">9707506030</a> Bolt(jf7)	<a href="#">Buy now</a>
17	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
18	<a href="#">69M4367900</a> Cover	<a href="#">Buy now</a>
19	<a href="#">69M4318000</a> Tilt stop lever assembly	<a href="#">Buy now</a>
20	<a href="#">69MG318800</a> Spring	<a href="#">Buy now</a>
21	<a href="#">69MG318600</a> Lever	<a href="#">Buy now</a>
22	<a href="#">9038608032</a> Bushing (650)	<a href="#">Buy now</a>
23	<a href="#">9169020010</a> Pin, spring	<a href="#">Buy now</a>
24	<a href="#">69MG318500</a> Lever, tilt stop 2	<a href="#">Buy now</a>
25	<a href="#">69MG316400</a> Rod, tilt lock	<a href="#">Buy now</a>
26	<a href="#">69MG316600</a> Pin	<a href="#">Buy now</a>
27	<a href="#">9908004600</a> Circlip (eu0)	<a href="#">Buy now</a>
28	<a href="#">9370006M03</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
29	<a href="#">69M4252800</a> Plate, friction	<a href="#">Buy now</a>
30	<a href="#">69M4252900</a> Screw, friction pi	<a href="#">Buy now</a>

# Bracket



Ref	Part	
31	<a href="#">68DG256101</a> Knob, steering loc	<a href="#">Buy now</a>
32	<a href="#">9026604M05</a> Rivet(6l5)	<a href="#">Buy now</a>
33	<a href="#">9050112803</a> Spring, compression	<a href="#">Buy now</a>
34	<a href="#">69MG335100</a> Receiver,thrust	<a href="#">Buy now</a>
35	<a href="#">69M4455700</a> Mount damper, lower front	<a href="#">Buy now</a>
36	<a href="#">9010106030</a> Bolt	<a href="#">Buy now</a>
37	<a href="#">9020106040</a> Washer 6464337400	<a href="#">Buy now</a>
38	<a href="#">9578006300</a> Nut, nylon (6g1)	<a href="#">Buy now</a>
39	<a href="#">69MG331800</a> Cover	<a href="#">Buy now</a>
40	<a href="#">9015906M11</a> Screw, with washer(6l2)	<a href="#">Buy now</a>
41	<a href="#">69MG369100</a> Indicator, tilt	<a href="#">Buy now</a>

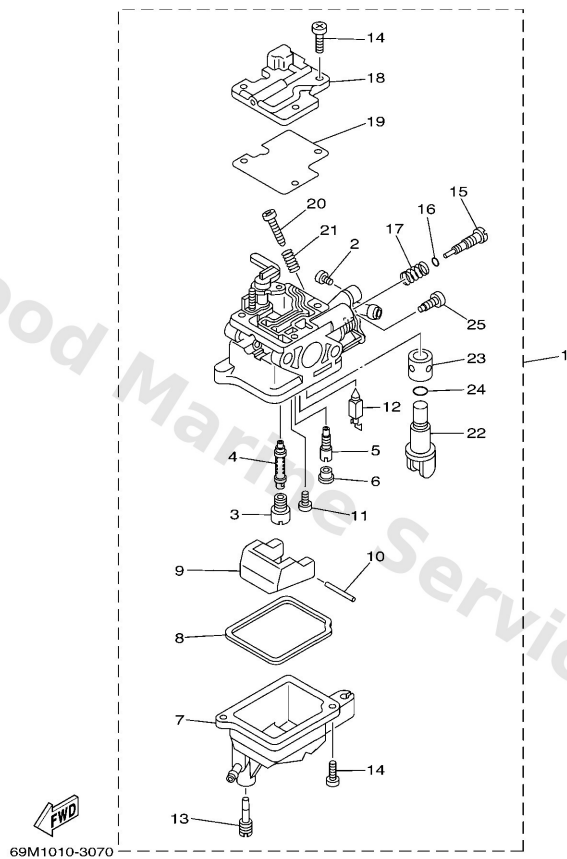
# Carburetor



Ref	Part	
1	<a href="#">69M1430121</a> Carburetor assembly 1	<a href="#">Buy now</a>
2	<a href="#">9789004007</a> Screw, pan head (7h3)	<a href="#">Buy now</a>
3	<a href="#">69M1434331</a> Jet, main (#62)	<a href="#">Buy now</a>
4	<a href="#">69M1434100</a> Nozzle, main	<a href="#">Buy now</a>
5	<a href="#">69M1434268</a> Jet, pilot (#37)	<a href="#">Buy now</a>
6	<a href="#">69M1496600</a> Bush	<a href="#">Buy now</a>
7	<a href="#">69M1438100</a> Body, float chamber	<a href="#">Buy now</a>
8	<a href="#">69M1498400</a> Gasket, float chamber	<a href="#">Buy now</a>
9	<a href="#">69M1438500</a> Float	<a href="#">Buy now</a>
10	<a href="#">6A11438600</a> Pin, float	<a href="#">Buy now</a>
11	<a href="#">9858003005</a> Screw, pan head(78g)	<a href="#">Buy now</a>
12	<a href="#">62Y1439200</a> Valve, needle	<a href="#">Buy now</a>
13	<a href="#">69M1499100</a> Screw	<a href="#">Buy now</a>
14	<a href="#">9858004010</a> Screw, pan head (e56)	<a href="#">Buy now</a>
15	<a href="#">69M1432320</a> Screw, air adjusting	<a href="#">Buy now</a>

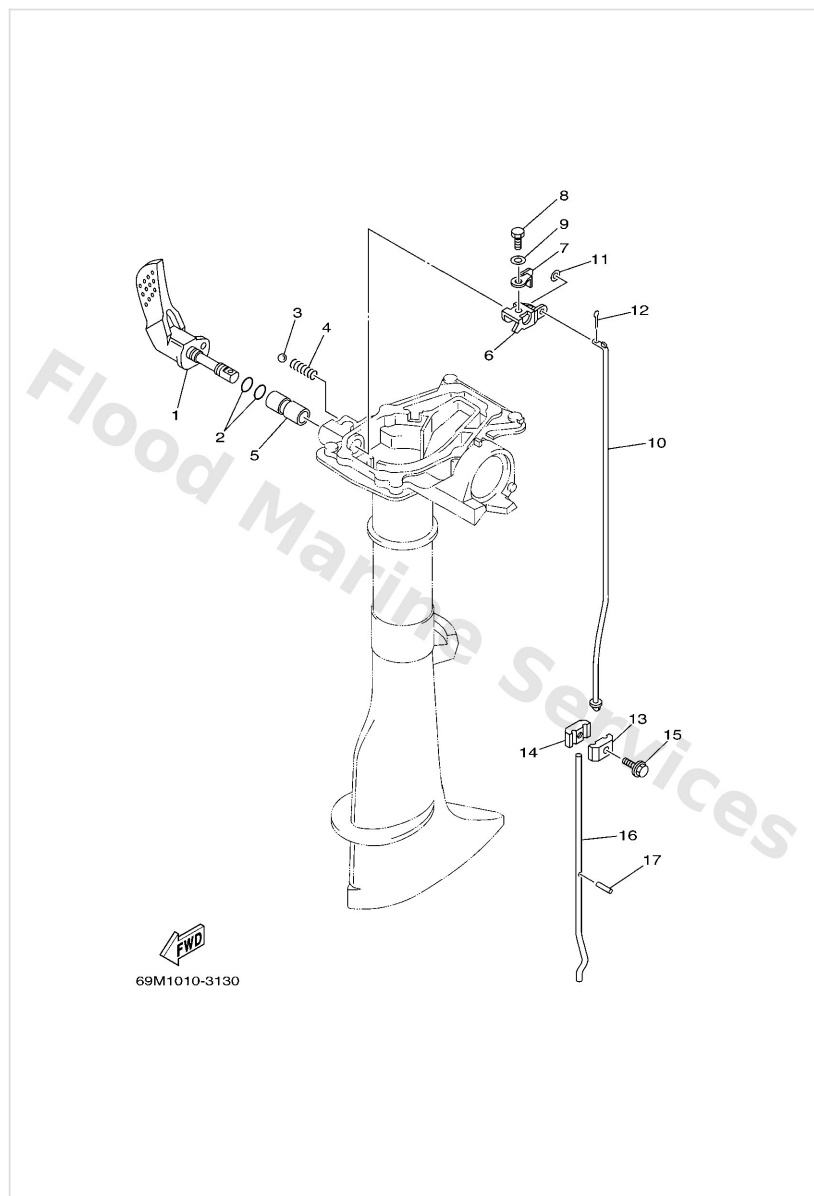


# Carburetor



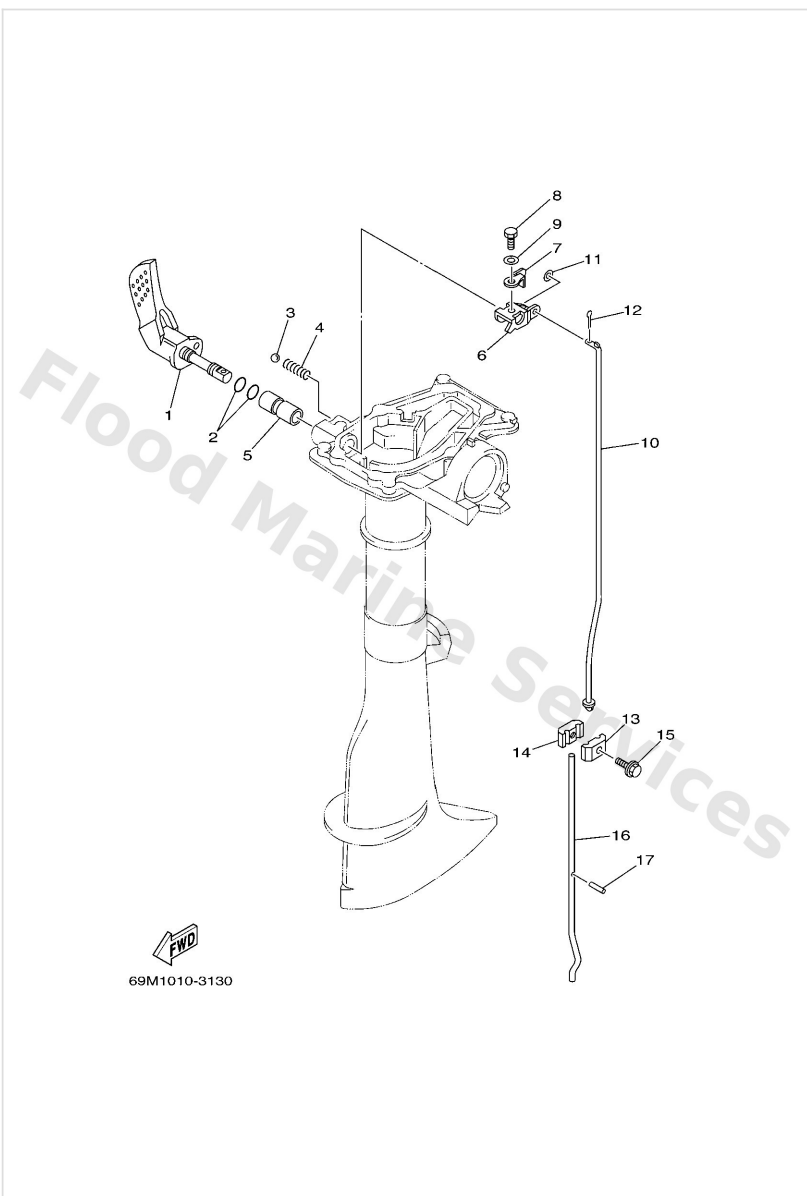
Ref	Part	
16	<a href="#">2T41439700</a> O-ring	<a href="#">Buy now</a>
17	<a href="#">62Y1433400</a> Spring, air adjusting	<a href="#">Buy now</a>
18	<a href="#">69M1452700</a> Plate	<a href="#">Buy now</a>
19	<a href="#">69M1453600</a> Gasket	<a href="#">Buy now</a>
20	<a href="#">69W1432100</a> Screw, throttle	<a href="#">Buy now</a>
21	<a href="#">62Y1421200</a> Spring, pilot adjusting	<a href="#">Buy now</a>
22	<a href="#">69M2452400</a> Lever, cock	<a href="#">Buy now</a>
23	<a href="#">69M2452300</a> Valve	<a href="#">Buy now</a>
24	<a href="#">69M2453300</a> O-ring	<a href="#">Buy now</a>
25	<a href="#">69M2453500</a> Screw, lever fitting	<a href="#">Buy now</a>

## Control



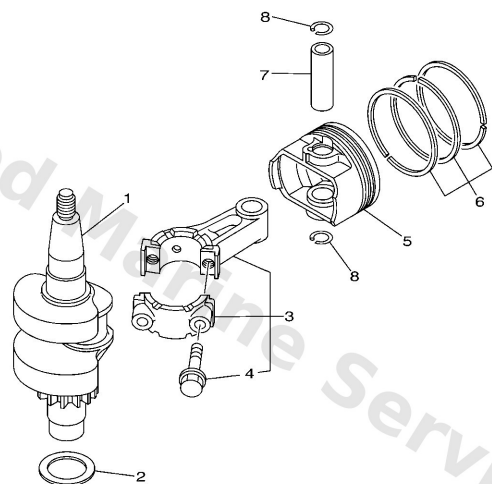
Ref	Part	
1	<a href="#">69MG411100</a> Handle,gear shift	<a href="#">Buy now</a>
2	<a href="#">9321009350</a> O-ring	<a href="#">Buy now</a>
3	<a href="#">9350516024</a> Ball	<a href="#">Buy now</a>
4	<a href="#">9050112802</a> Spring,compression	<a href="#">Buy now</a>
5	<a href="#">68DG412201</a> Bushing, shift rod lever	<a href="#">Buy now</a>
6	<a href="#">69MG412100</a> Lever, shift rod	<a href="#">Buy now</a>
7	<a href="#">69M4412600</a> Washer, shift rod	<a href="#">Buy now</a>
8	<a href="#">9709505012</a> Bolt, hexagon	<a href="#">Buy now</a>
9	<a href="#">9299505600</a> Washer, plain (646)	<a href="#">Buy now</a>
10	<a href="#">69M4414300</a> Rod, shift	<a href="#">Buy now</a>
11	<a href="#">9299005600</a> Washer, plain (646)	<a href="#">Buy now</a>
12	<a href="#">9149016010</a> Pin, cotter	<a href="#">Buy now</a>
13	<a href="#">6N0G414510</a> Connector 1	<a href="#">Buy now</a>
14	<a href="#">6N0G414610</a> Connector 2	<a href="#">Buy now</a>
15	<a href="#">9011906ME0</a> Bolt, with washer	<a href="#">Buy now</a>

Control



Ref	Part	
16	<a href="#">6L54414400</a> Rod, shift S(17.0")	<a href="#">Buy now</a>
16	<a href="#">6L54414410</a> Rod, shift L(22.0")	<a href="#">Buy now</a>
17	<a href="#">9160925014</a> Pin, Spring	<a href="#">Buy now</a>

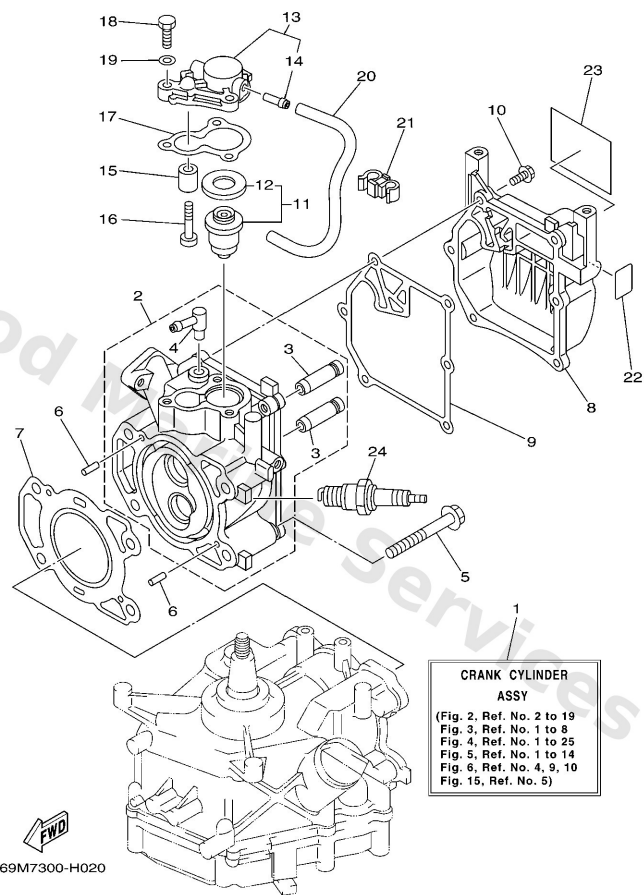
# Crankshaft & Piston



  
69M1010-3030

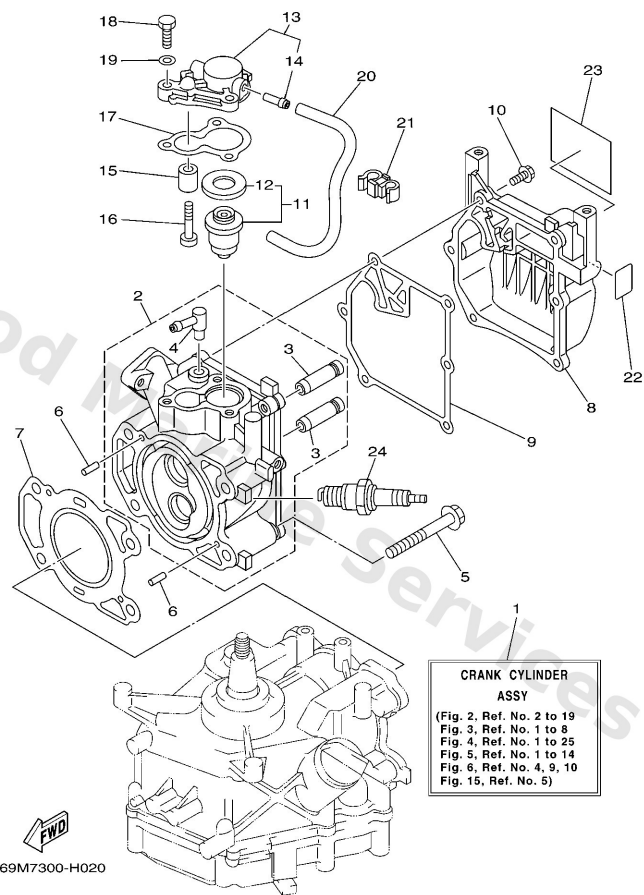
Ref	Part	
1	<a href="#">69M1140000</a> Crankshaft assembly	<a href="#">Buy now</a>
2	<a href="#">9020123008</a> Washer, plate	<a href="#">Buy now</a>
3	<a href="#">69M1165000</a> Connecting rod assembly	<a href="#">Buy now</a>
4	<a href="#">7FK1165400</a> Bolt, connecting rod	<a href="#">Buy now</a>
5	<a href="#">69ME16310196</a> Piston (std) f2.5	<a href="#">Buy now</a>
5	<a href="#">69ME163501</a> Piston (0.25Mm O/S) AP	<a href="#">Buy now</a>
5	<a href="#">69ME163601</a> 0.50 o/s piston AP	<a href="#">Buy now</a>
6	<a href="#">69ME160301</a> Piston ring set (std)	<a href="#">Buy now</a>
6	<a href="#">69ME160401</a> Piston ring set o/s-1 AP	<a href="#">Buy now</a>
6	<a href="#">69ME160501</a> Ring piston setx10 o/s-2 AP	<a href="#">Buy now</a>
7	<a href="#">69ME163300</a> Pin, piston	<a href="#">Buy now</a>
8	<a href="#">9345013130</a> Circlip(3nw)	<a href="#">Buy now</a>

# Cylinder & Crankcase 1



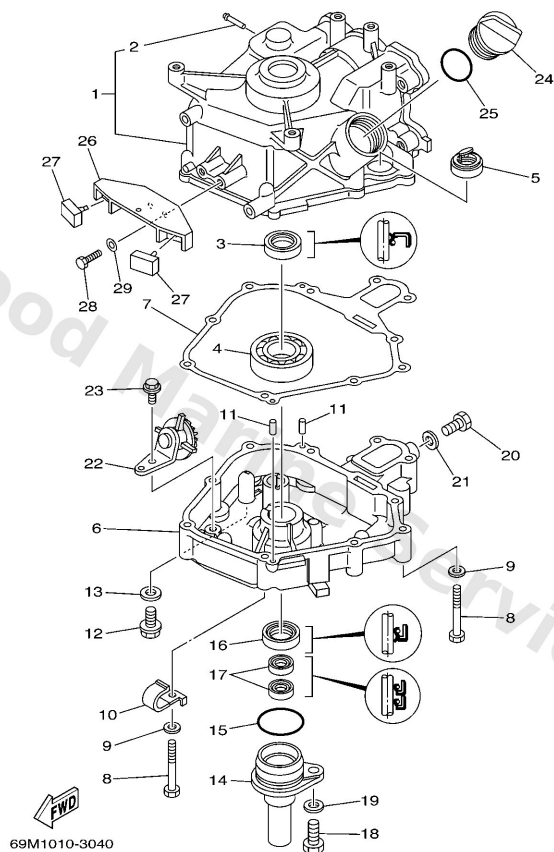
Ref	Part	
1	<a href="#">69MWE090011S</a> Crank Cylinder assembly	<a href="#">Buy now</a>
2	<a href="#">69ME1111011S</a> Head cylinder (2.5)	<a href="#">Buy now</a>
3	<a href="#">67D1113310</a> Guide, valve 1	<a href="#">Buy now</a>
4	<a href="#">6761137200</a> Nipple, hose	<a href="#">Buy now</a>
5	<a href="#">9010508M36</a> Bolt (6g8)	<a href="#">Buy now</a>
6	<a href="#">9360412M07</a> Pin, dowel (688)	<a href="#">Buy now</a>
7	<a href="#">69M1118100</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
8	<a href="#">69ME1191001S</a> Cover,cylinder head(f2.5)	<a href="#">Buy now</a>
9	<a href="#">69M11193A0</a> Gasket, head cover 1	<a href="#">Buy now</a>
10	<a href="#">9010506039</a> Bolt, flange	<a href="#">Buy now</a>
11	<a href="#">69M1241101</a> Thermostat	<a href="#">Buy now</a>
12	<a href="#">6881241200</a> Seal, thermostat	<a href="#">Buy now</a>
13	<a href="#">69ME2413001S</a> Cover, thermostat	<a href="#">Buy now</a>
14	<a href="#">6502437800</a> Pipe, joint 2	<a href="#">Buy now</a>
15	<a href="#">68DE132500</a> Anode	<a href="#">Buy now</a>

# Cylinder & Crankcase 1



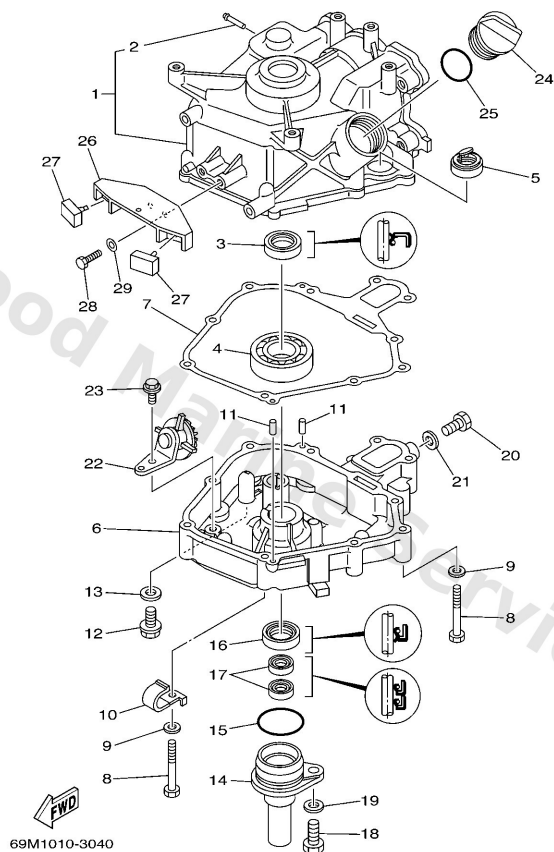
Ref	Part	
16	<a href="#">9788005025</a> Screw, panhead (a93)	<a href="#">Buy now</a>
17	<a href="#">68DE2414A0</a> Gasket, cover	<a href="#">Buy now</a>
18	<a href="#">9709506020</a> Bolt(7u8)	<a href="#">Buy now</a>
19	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
20	<a href="#">9044509808</a> Hose	<a href="#">Buy now</a>
21	<a href="#">9046409013</a> Clamp	<a href="#">Buy now</a>
22	<a href="#">67D4279110</a> Mark 1	<a href="#">Buy now</a>
23	<a href="#">68DE213860</a> Mark, Caution	<a href="#">Buy now</a>
24	<a href="#">9470200248</a> Plug, spark (br6hs)	<a href="#">Buy now</a>

## Cylinder & Crankcase 2



Ref	Part	
1	<a href="#">69ME1311001S</a> Body Cylinder 1	<a href="#">Buy now</a>
2	<a href="#">6H11448500</a> Pipe, joint	<a href="#">Buy now</a>
3	<a href="#">9310220108</a> Oil seal	<a href="#">Buy now</a>
4	<a href="#">93306272Y2</a> Bearing	<a href="#">Buy now</a>
5	<a href="#">69M1536100</a> Gauge, level	<a href="#">Buy now</a>
6	<a href="#">69ME5111001S</a> Crankcase (f2.5)	<a href="#">Buy now</a>
7	<a href="#">69M11351A0</a> Gasket, cylinder	<a href="#">Buy now</a>
8	<a href="#">9701306045</a> Bolt, hexagon	<a href="#">Buy now</a>
9	<a href="#">9290306600</a> Washer, plain (646)	<a href="#">Buy now</a>
10	<a href="#">9046508M99</a> Clamp	<a href="#">Buy now</a>
11	<a href="#">9360412M07</a> Pin, dowel (688)	<a href="#">Buy now</a>
12	<a href="#">9010508M76</a> Bolt, washer based	<a href="#">Buy now</a>
13	<a href="#">9020108818</a> Washer	<a href="#">Buy now</a>
14	<a href="#">69ME5396005B</a> Housing, oil seal	<a href="#">Buy now</a>
15	<a href="#">9321035537</a> O-ring	<a href="#">Buy now</a>

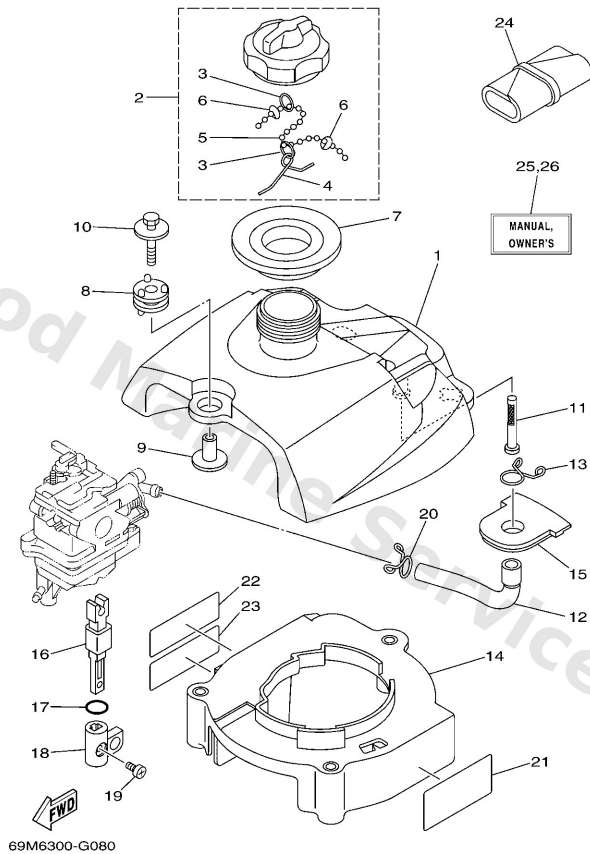
## Cylinder & Crankcase 2



Ref	Part	
17	<a href="#">9310209004</a> Oil seal	<a href="#">Buy now</a>
18	<a href="#">9709508020</a> Bolt, hexagon	<a href="#">Buy now</a>
19	<a href="#">9299508600</a> Washer, plain (663)	<a href="#">Buy now</a>
20	<a href="#">9709508014</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
21	<a href="#">9043008800</a> Gasket (256-11198-00)	<a href="#">Buy now</a>
22	<a href="#">69ME310200</a> Gear unit assembly	<a href="#">Buy now</a>
23	<a href="#">9581706012</a> Bolt, flange	<a href="#">Buy now</a>
24	<a href="#">69ME536300</a> Plug, oil	<a href="#">Buy now</a>
25	<a href="#">9321024M79</a> O-ring	<a href="#">Buy now</a>
26	<a href="#">69MG274300</a> Bracket,1	<a href="#">Buy now</a>
27	<a href="#">6G84453200</a> Stopper	<a href="#">Buy now</a>
28	<a href="#">9709506020</a> Bolt(7u8)	<a href="#">Buy now</a>
29	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>

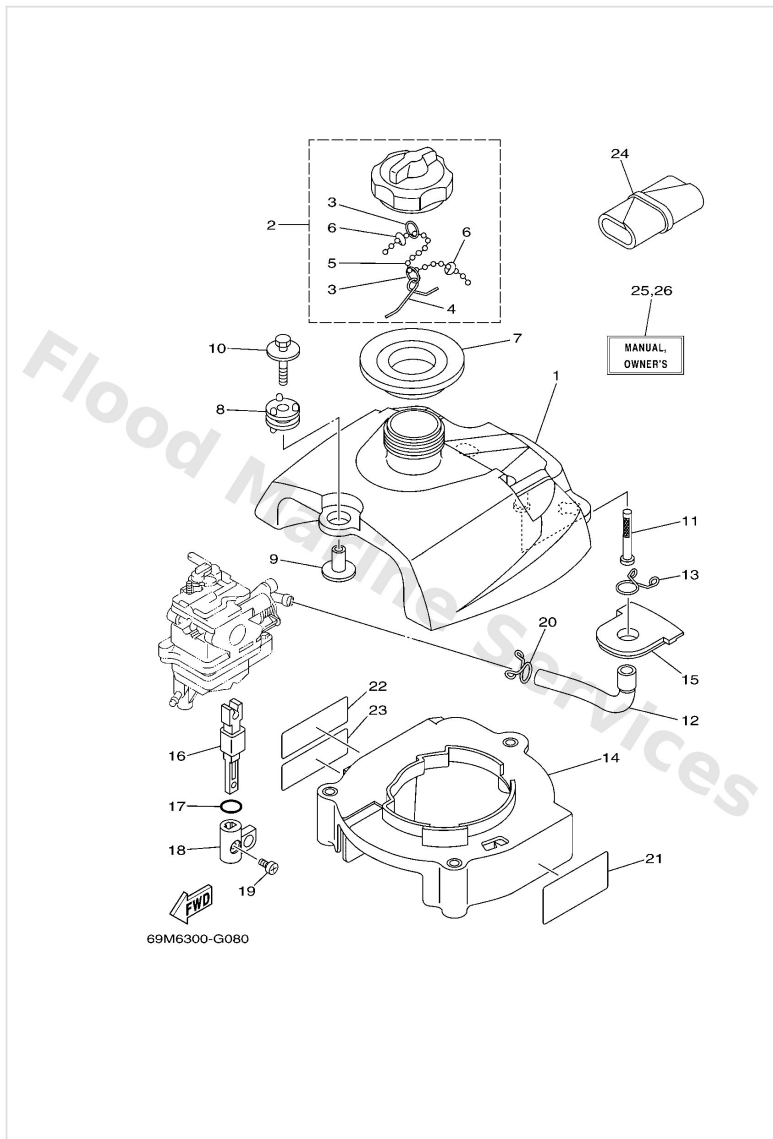


# Fuel

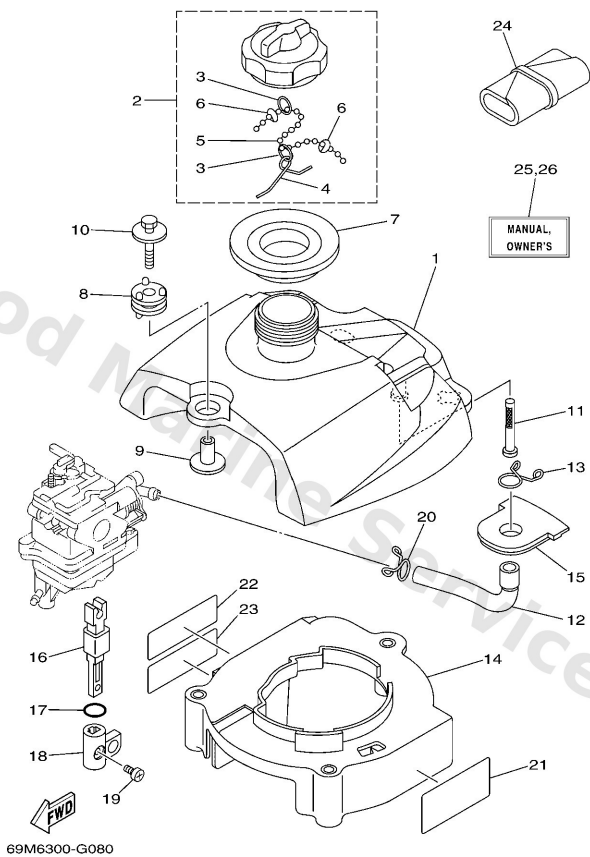


Ref	Part	
1	<a href="#">69MF411100</a> Tank, Fuel	<a href="#">Buy now</a>
2	<a href="#">68D2461000</a> Cap assembly	<a href="#">Buy now</a>
3	<a href="#">90468100A0</a> Clip	<a href="#">Buy now</a>
4	<a href="#">6242463400</a> Hook, chain ball	<a href="#">Buy now</a>
5	<a href="#">69M2463300</a> Chain, ball	<a href="#">Buy now</a>
6	<a href="#">67D2175700</a> Washer, special 1	<a href="#">Buy now</a>
7	<a href="#">69M2464100</a> Gasket, cap 1	<a href="#">Buy now</a>
8	<a href="#">69MF437500</a> Grommet	<a href="#">Buy now</a>
9	<a href="#">9038706176</a> Collar	<a href="#">Buy now</a>
10	<a href="#">9011906098</a> Bolt, with washer	<a href="#">Buy now</a>
11	<a href="#">6L52425100</a> Strainer 1	<a href="#">Buy now</a>
12	<a href="#">69MF431100</a> Pipe Fuel 1	<a href="#">Buy now</a>
13	<a href="#">9046713M13</a> Clip(6m6)	<a href="#">Buy now</a>
14	<a href="#">69MF419100</a> Bracket, fuel tank	<a href="#">Buy now</a>
15	<a href="#">69MF418100</a> Damper, locating 1	<a href="#">Buy now</a>

# Fuel

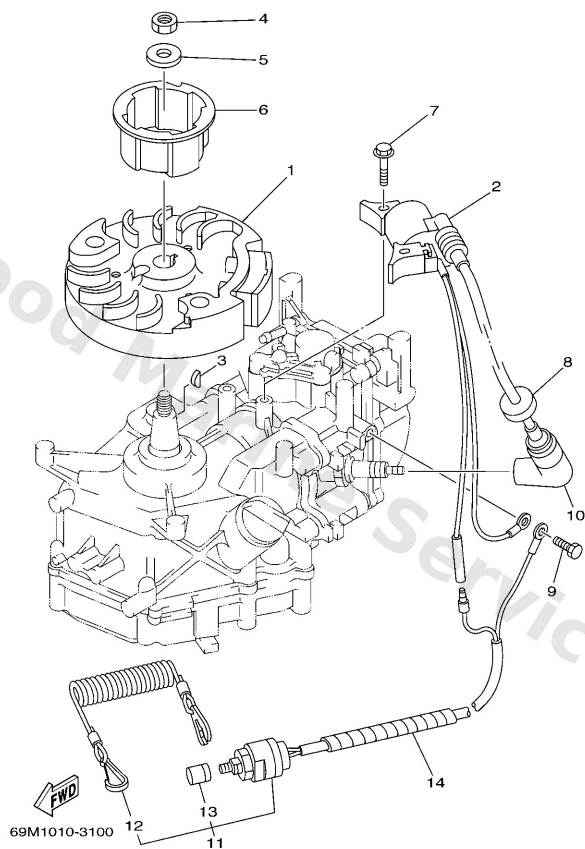


Ref	Part	
16	<a href="#">69M2455400</a> Shaft, cock	<a href="#">Buy now</a>
17	<a href="#">9321013M43</a> O-ring (26h)	<a href="#">Buy now</a>
18	<a href="#">69M2457500</a> Lever, fuel change	<a href="#">Buy now</a>
19	<a href="#">9015905M12</a> Screw, with washer(6t4)	<a href="#">Buy now</a>
20	<a href="#">9046711M08</a> Clip(72x)	<a href="#">Buy now</a>
21	<a href="#">69ME343760</a> Mark, caution	<a href="#">Buy now</a>
22	<a href="#">6AH8199440</a> Label, safety	<a href="#">Buy now</a>
23	<a href="#">6AH8199450</a> Label, safety	<a href="#">Buy now</a>
24	<a href="#">69MF810000</a> Tool kit	<a href="#">Buy now</a>
25	<a href="#">69MF819976E0</a> Om f2.5amhs '09 UR (E)	<a href="#">Buy now</a>
25	<a href="#">69MF819976F0</a> O/m f2.5a '09 UR (F)	<a href="#">Buy now</a>
25	<a href="#">69MF819976S0</a> O/m f2.5a '09 UR (ES)	<a href="#">Buy now</a>
25	<a href="#">69MF819976D0</a> O/m f2.5a '09 UR (NL)	<a href="#">Buy now</a>
25	<a href="#">69MF819976G0</a> O/m f2.5a '09 UR (D)	<a href="#">Buy now</a>
25	<a href="#">69MF819976H0</a> O/m f2.5a '09 UR (I)	<a href="#">Buy now</a>



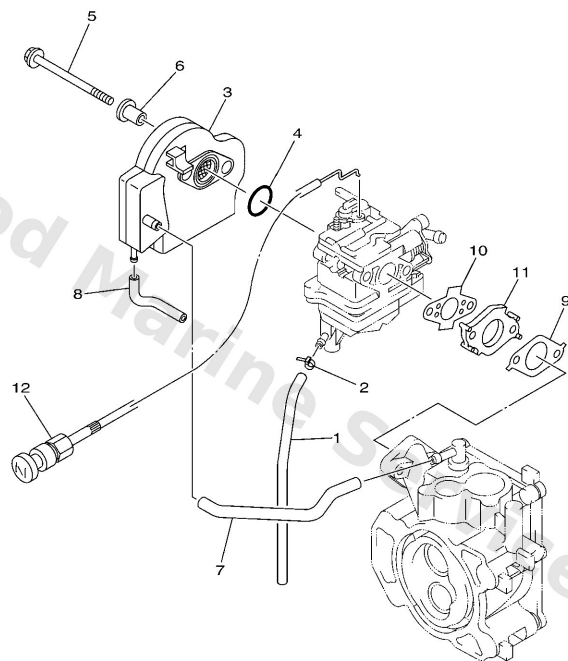
Ref	Part	
26	<a href="#">69MF819986K0</a> Manual, Owner's UR (DK)	<a href="#">Buy now</a>
26	<a href="#">69MF819986L0</a> Manual, Owner's UR (SF)	<a href="#">Buy now</a>
26	<a href="#">69MF819986M0</a> Manual, Owner's UR (S)	<a href="#">Buy now</a>
26	<a href="#">69MF819986N0</a> Manual, Owner's UR (N)	<a href="#">Buy now</a>
26	<a href="#">69MF819986P0</a> Manual, Owner's UR (P)	<a href="#">Buy now</a>
26	<a href="#">69MF819986R0</a> Manual, Owner's UR (GR)	<a href="#">Buy now</a>

# Generator



Ref	Part	
1	<a href="#">69M8565000</a> Rotor assembly	<a href="#">Buy now</a>
2	<a href="#">69M8564000</a> T.c.i. unit assembly	<a href="#">Buy now</a>
3	<a href="#">9028004M06</a> Key, woodruff(6a1)	<a href="#">Buy now</a>
4	<a href="#">9017010M33</a> Nut(6a1)	<a href="#">Buy now</a>
5	<a href="#">90201105A2</a> Washer, plate (4x7)	<a href="#">Buy now</a>
6	<a href="#">69M1572300</a> Pulley, starter	<a href="#">Buy now</a>
7	<a href="#">9010506M24</a> Bolt (6g1)	<a href="#">Buy now</a>
8	<a href="#">9048025161</a> Grommet(656)	<a href="#">Buy now</a>
9	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
10	<a href="#">6E38237021</a> Plug cap assembly	<a href="#">Buy now</a>
11	<a href="#">65W8257501</a> Engine stop switch assembly	<a href="#">Buy now</a>
12	<a href="#">6828255600</a> Lanyard, stop switch	<a href="#">Buy now</a>
13	<a href="#">6898257Y00</a> Cap	<a href="#">Buy now</a>
14	<a href="#">9044606M90</a> Hose	<a href="#">Buy now</a>

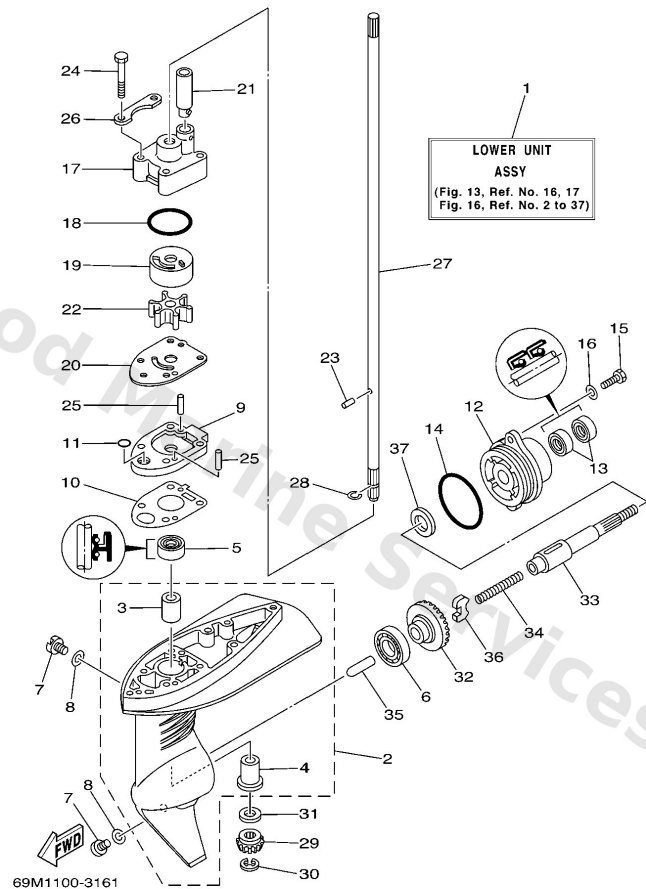
# Intake



  
69M2100-C060

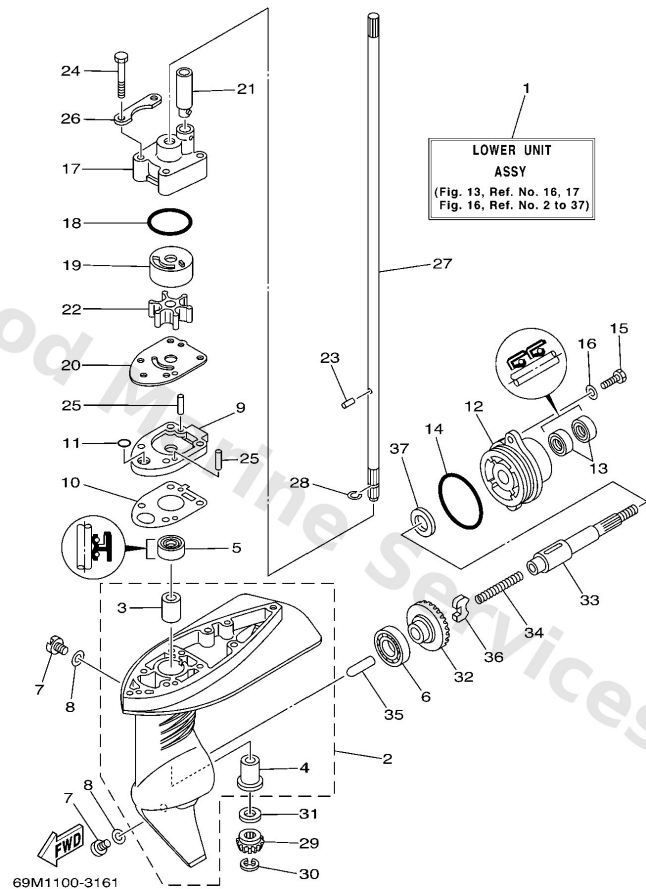
Ref	Part	
1	<a href="#">69ME414800</a> Pipe	<a href="#">Buy now</a>
2	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
3	<a href="#">69M1444001</a> Silencer assembly, intake	<a href="#">Buy now</a>
4	<a href="#">9321020M65</a> O-ring	<a href="#">Buy now</a>
5	<a href="#">9759506575</a> Bolt, with washer	<a href="#">Buy now</a>
6	<a href="#">9038706076</a> Collar	<a href="#">Buy now</a>
7	<a href="#">69ME248300</a> Pipe 3	<a href="#">Buy now</a>
8	<a href="#">9044507805</a> Hose (I200)	<a href="#">Buy now</a>
9	<a href="#">69ME3645A0</a> Gasket, manifold 1	<a href="#">Buy now</a>
10	<a href="#">69ME3646A0</a> Gasket, manifold 2	<a href="#">Buy now</a>
11	<a href="#">69ME364700</a> Gasket, manifold 3	<a href="#">Buy now</a>
12	<a href="#">69MF633001</a> Cable de starter	<a href="#">Buy now</a>

# Lower Casing & Drive 1



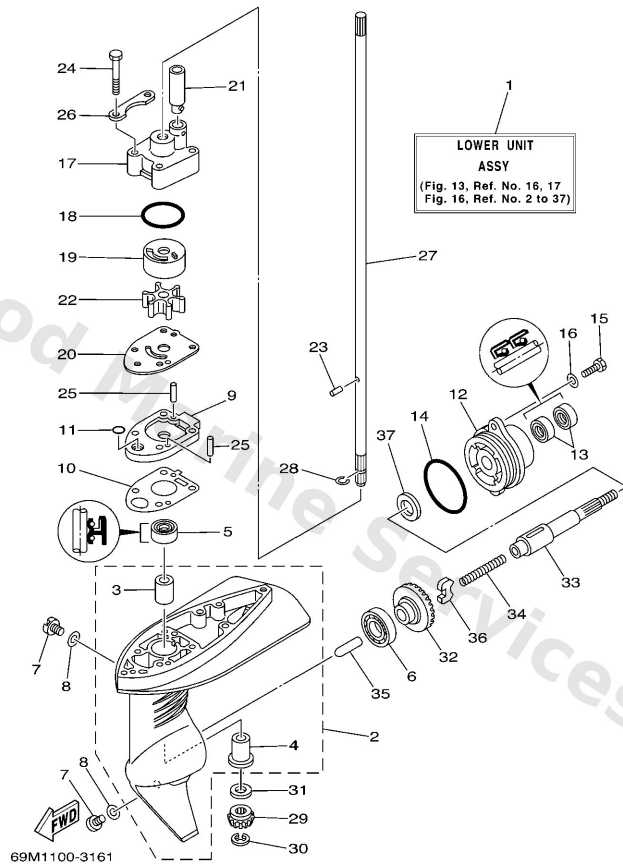
Ref	Part	
1	<a href="#">69MG5300014D</a> Lower unit ass.f2.5 court S(17.0")	<a href="#">Buy now</a>
1	<a href="#">69MG5300114D</a> Lower Unit Ass.f2.5 Long L(22.0")	<a href="#">Buy now</a>
2	<a href="#">69MG5311004D</a> Casing,lower	<a href="#">Buy now</a>
3	<a href="#">6L54531609</a> Bushing, d/shaft 1 90380-09m23	<a href="#">Buy now</a>
4	<a href="#">6L54531709</a> Bushing, d/shaft 2 90381-09m08	<a href="#">Buy now</a>
5	<a href="#">9310309M41</a> Oil seal	<a href="#">Buy now</a>
6	<a href="#">93316003Y0</a> Bearing	<a href="#">Buy now</a>
7	<a href="#">9034008002</a> Plug, straight screw	<a href="#">Buy now</a>
8	<a href="#">9043008020</a> Gasket	<a href="#">Buy now</a>
9	<a href="#">69MG53210094</a> Plate	<a href="#">Buy now</a>
10	<a href="#">69MG5315A0</a> Packing,lower casing	<a href="#">Buy now</a>
11	<a href="#">9321005001</a> O-ring	<a href="#">Buy now</a>
12	<a href="#">69MG5361004D</a> Cap,lower casing	<a href="#">Buy now</a>
13	<a href="#">9310113M12</a> Oil seal	<a href="#">Buy now</a>
14	<a href="#">9321048214</a> O-ring	<a href="#">Buy now</a>

# Lower Casing & Drive 1



Ref	Part	
15	<a href="#">9709506016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
16	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
17	<a href="#">69MG431100</a> Housing, water pump	<a href="#">Buy now</a>
18	<a href="#">9321033M85</a> O-ring(615)	<a href="#">Buy now</a>
19	<a href="#">6L54432200</a> Insert, cartridge	<a href="#">Buy now</a>
20	<a href="#">69MG432300</a> Outer plate,cartridge	<a href="#">Buy now</a>
21	<a href="#">6E04436600</a> Damper, water seal 2	<a href="#">Buy now</a>
22	<a href="#">6L54435200</a> Impeller	<a href="#">Buy now</a>
23	<a href="#">9360407M13</a> Pin, dowel(615)	<a href="#">Buy now</a>
24	<a href="#">9709506040</a> Bolt (682)	<a href="#">Buy now</a>
25	<a href="#">9360418080</a> Pin. dowel. (647)	<a href="#">Buy now</a>
26	<a href="#">69MG432800</a> Plate	<a href="#">Buy now</a>
27	<a href="#">69MG551100</a> Shaft, drive S(17.0")	<a href="#">Buy now</a>
27	<a href="#">69MG551110</a> Shaft, drive L(22.0")	<a href="#">Buy now</a>
28	<a href="#">9344008819</a> Circlip	<a href="#">Buy now</a>

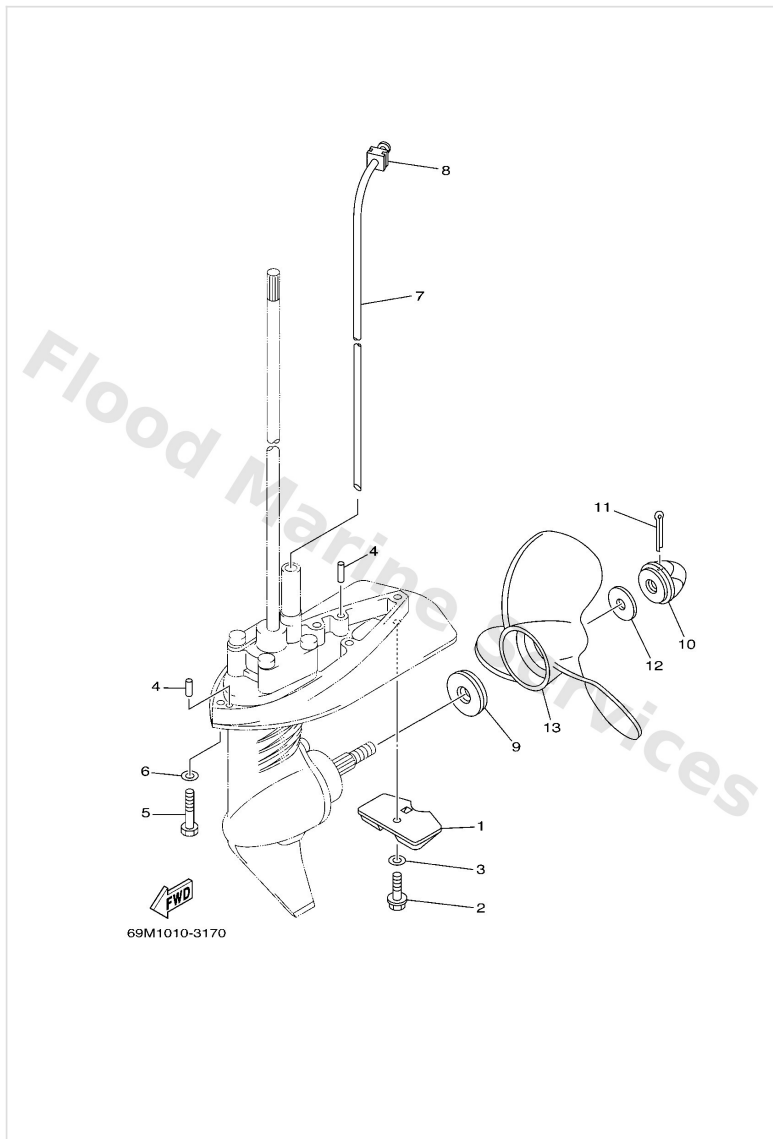
## Lower Casing & Drive 1



Ref	Part	
29	<a href="#">69MG555100</a> Pinion	<a href="#">Buy now</a>
30	<a href="#">9900106600</a> Circlip(53l)	<a href="#">Buy now</a>
31	<a href="#">6L5455330020</a> Shim (T)2.0Mm) UR	<a href="#">Buy now</a>
31	<a href="#">6L5455330021</a> Shim (t:2.1mm) UR	<a href="#">Buy now</a>
31	<a href="#">6L5455330022</a> Shim (t:2.2mm) UR	<a href="#">Buy now</a>
31	<a href="#">6L5455330023</a> Shim (t:2.3mm) UR	<a href="#">Buy now</a>
32	<a href="#">69MG556000</a> Gear	<a href="#">Buy now</a>
33	<a href="#">69MG561100</a> Shaft, propeller	<a href="#">Buy now</a>
34	<a href="#">9050110064</a> Spring, compression 6164563600	<a href="#">Buy now</a>
35	<a href="#">69MG563500</a> Plunger, shift	<a href="#">Buy now</a>
36	<a href="#">6L54563100</a> Clutch, dog	<a href="#">Buy now</a>
37	<a href="#">9020113198</a> Washer 6474556600	<a href="#">Buy now</a>

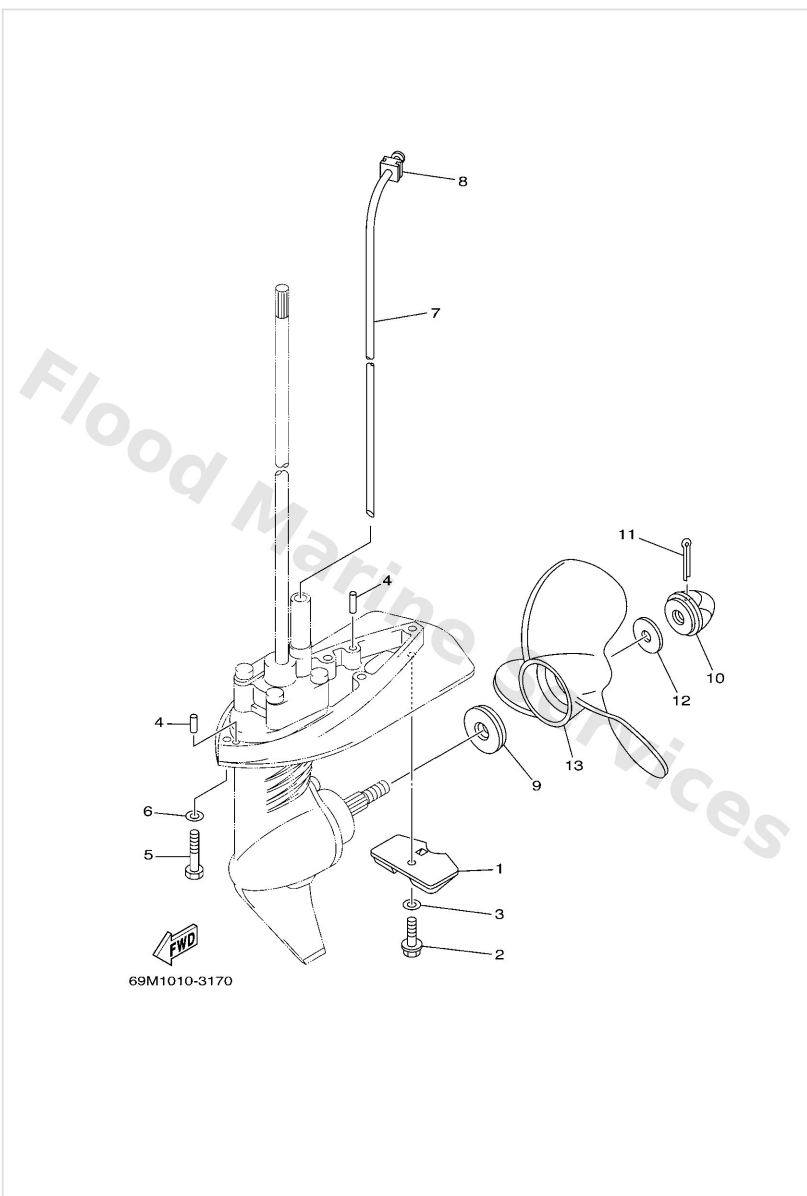


## Lower Casing & Drive 2



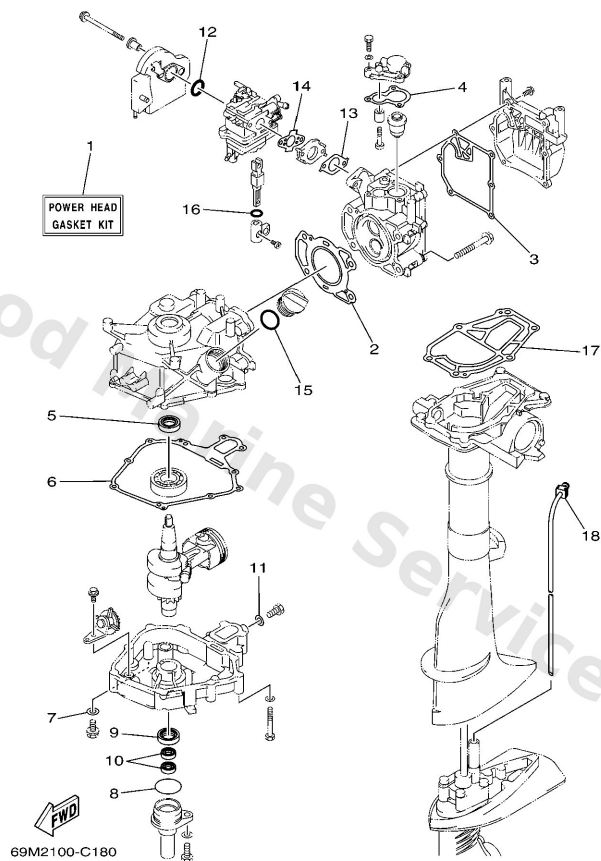
Ref	Part	
1	<a href="#">68DG525100</a> Anode	<a href="#">Buy now</a>
2	<a href="#">9589506020</a> Bolt, flange(jk3)	<a href="#">Buy now</a>
3	<a href="#">9299006300</a> Washer, tooth	<a href="#">Buy now</a>
4	<a href="#">9360412M07</a> Pin, dowel (688)	<a href="#">Buy now</a>
5	<a href="#">9709506030</a> Bolt(jf7) S(17.0")	<a href="#">Buy now</a>
6	<a href="#">9299506600</a> Washer, plain (646) S(17.0")	<a href="#">Buy now</a>
7	<a href="#">69M4436100</a> Tube, water 1 S(17.0")	<a href="#">Buy now</a>
7	<a href="#">69M4436110</a> Tube, water 1 L(22.0")	<a href="#">Buy now</a>
8	<a href="#">68DG436500</a> Damper, water seal	<a href="#">Buy now</a>
9	<a href="#">68DG598700</a> Spacer 1	<a href="#">Buy now</a>
10	<a href="#">6L54561600</a> Nut, propeller	<a href="#">Buy now</a>
11	<a href="#">9149025030</a> Pin, cotter(6I5)	<a href="#">Buy now</a>
12	<a href="#">9020108M54</a> Washer, plate (6e5)	<a href="#">Buy now</a>
13	<a href="#">6L54594300EL</a> Propeller (3x7-1/4 x6 -bs) UR	<a href="#">Buy now</a>
13	<a href="#">6L54594500EL</a> Propeller (3x7-1/4"x7-1/4"-bs) UR	<a href="#">Buy now</a>

## Lower Casing & Drive 2



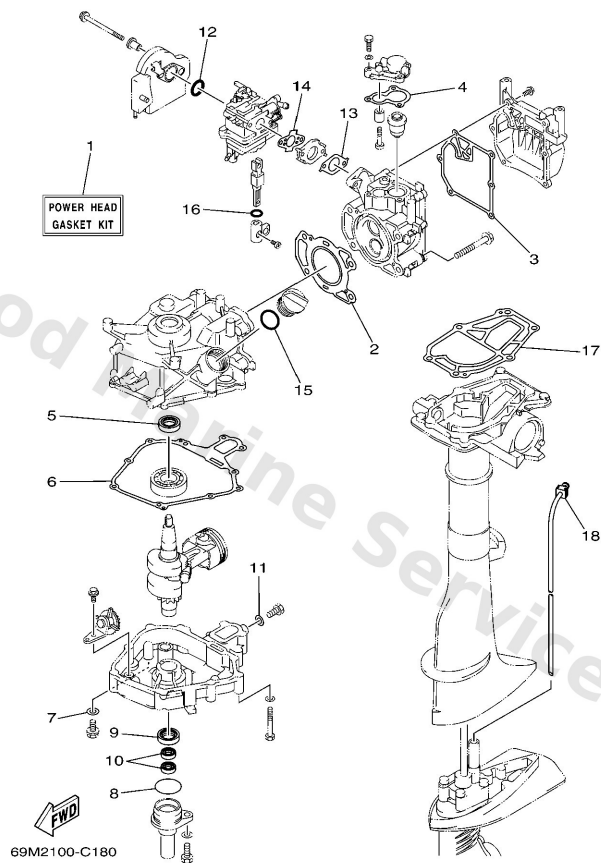
Ref	Part	
13	<a href="#">6L54594700EL</a> Propeller (3x7-1/4"x8-1/4"-bs) UR	<a href="#">Buy now</a>
13	<a href="#">6L54594900EL</a> Propeller (3x7-1/4" x5 -bs) UR	<a href="#">Buy now</a>
13	<a href="#">6L54595200EL</a> Propeller (3x7-1/4"x5-1/2"-bs) UR	<a href="#">Buy now</a>

# Repair Kit 1



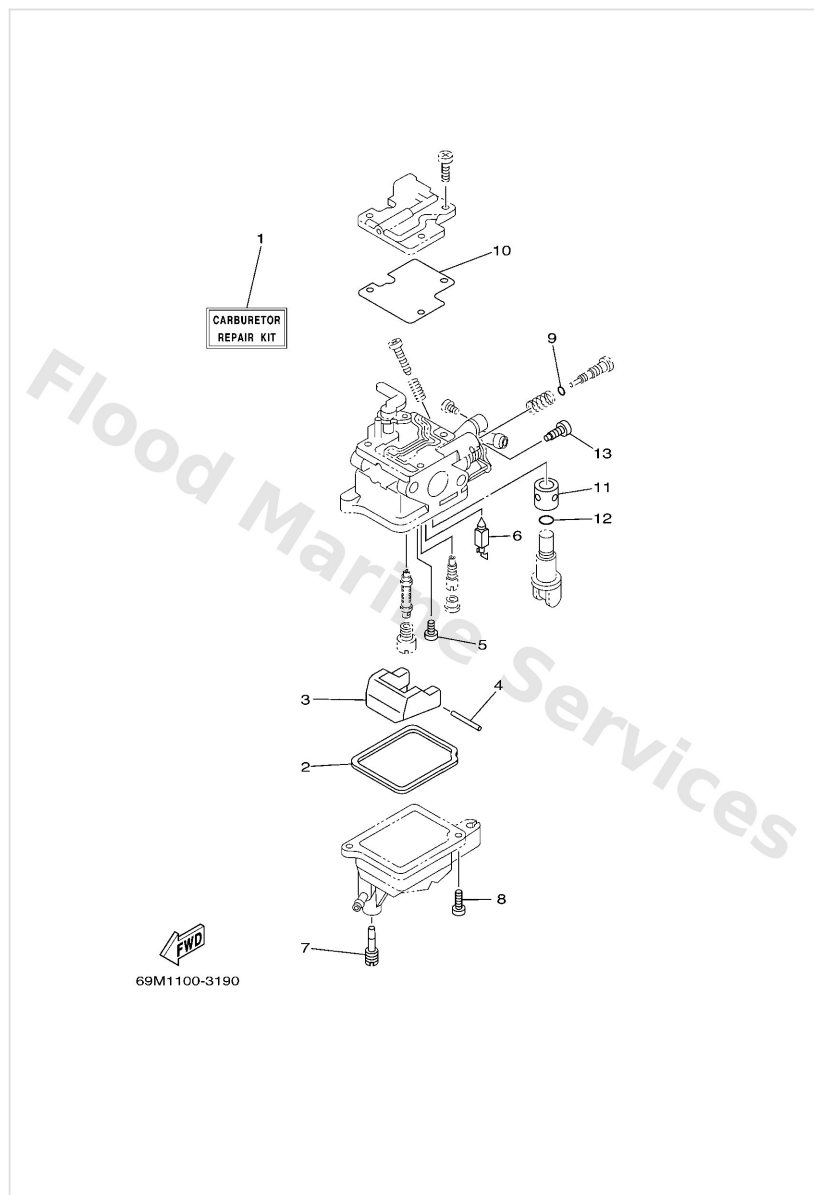
Ref	Part	
1	<a href="#">69MWE00100</a> Power head gasket kit	<a href="#">Buy now</a>
2	<a href="#">69M1118100</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
3	<a href="#">69M11193A0</a> Gasket, head cover 1	<a href="#">Buy now</a>
4	<a href="#">68DE2414A0</a> Gasket, cover	<a href="#">Buy now</a>
5	<a href="#">9310220108</a> Oil seal	<a href="#">Buy now</a>
6	<a href="#">69M11351A0</a> Gasket, cylinder	<a href="#">Buy now</a>
7	<a href="#">9020108818</a> Washer	<a href="#">Buy now</a>
8	<a href="#">9321035537</a> O-ring	<a href="#">Buy now</a>
10	<a href="#">9310209004</a> Oil seal	<a href="#">Buy now</a>
11	<a href="#">9043008800</a> Gasket (256-11198-00)	<a href="#">Buy now</a>
12	<a href="#">9321020M65</a> O-ring	<a href="#">Buy now</a>
13	<a href="#">69ME3645A0</a> Gasket, manifold 1	<a href="#">Buy now</a>
14	<a href="#">69ME3646A0</a> Gasket, manifold 2	<a href="#">Buy now</a>
15	<a href="#">9321024M79</a> O-ring	<a href="#">Buy now</a>
16	<a href="#">9321013M43</a> O-ring (26h)	<a href="#">Buy now</a>

## Repair Kit 1



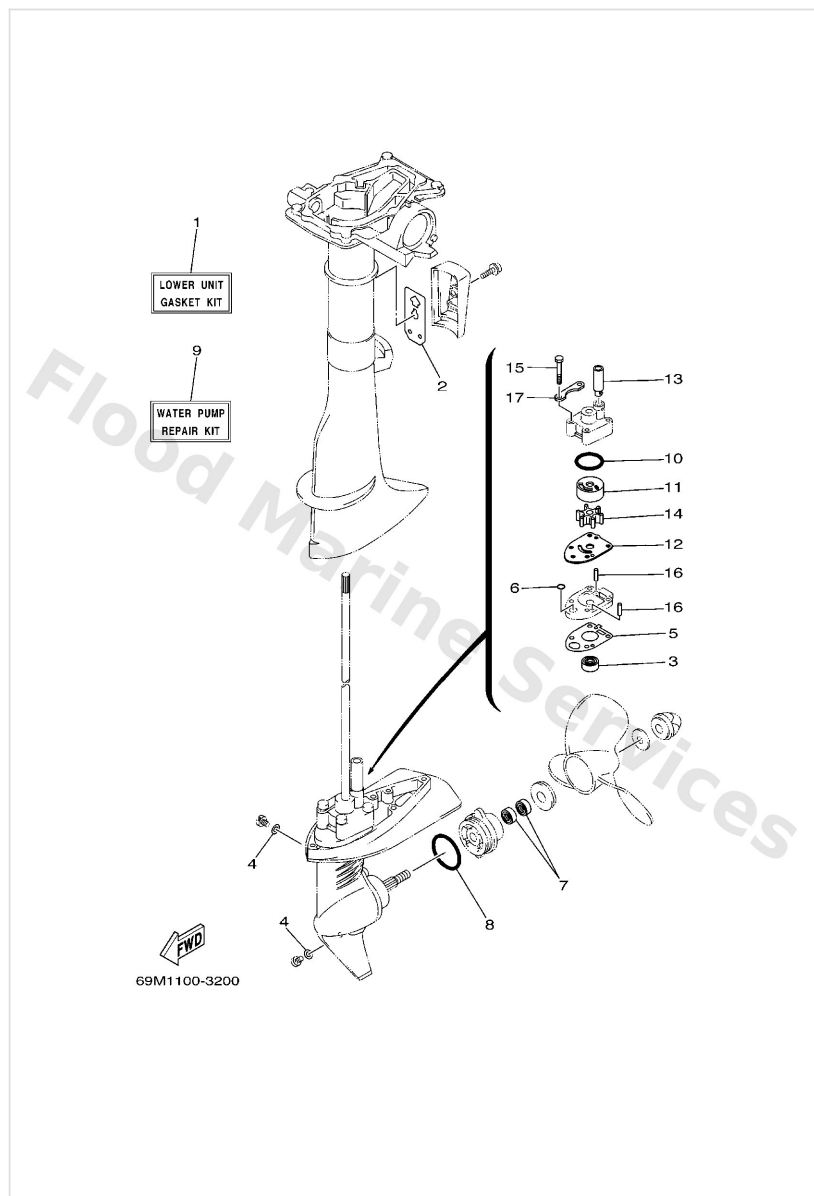
Ref	Part	
17	<a href="#">69M45113A0</a> Gasket, upper casing	<a href="#">Buy now</a>
18	<a href="#">68DG436500</a> Damper, water seal	<a href="#">Buy now</a>

## Repair Kit 2



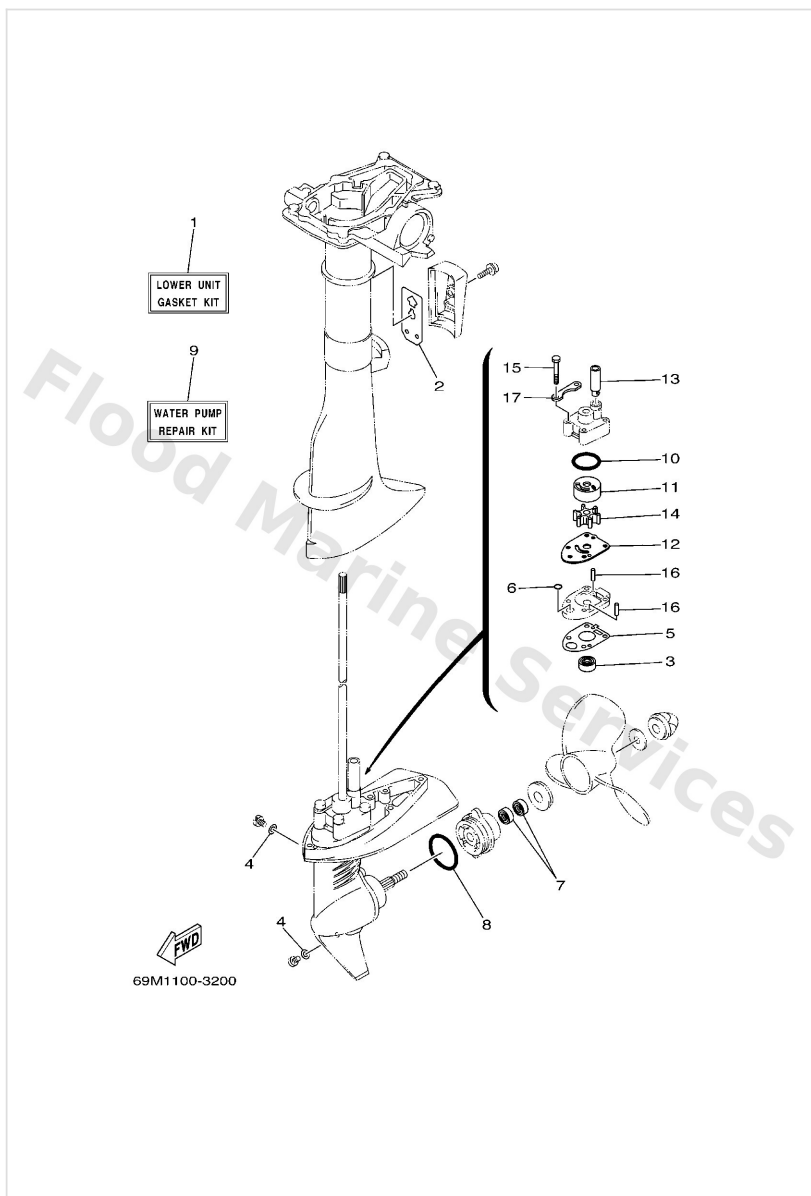
Ref	Part	
1	<a href="#">69MW009300</a> Carburetor repair kit	<a href="#">Buy now</a>
2	<a href="#">69M1498400</a> Gasket, float chamber	<a href="#">Buy now</a>
3	<a href="#">69M1438500</a> Float	<a href="#">Buy now</a>
4	<a href="#">6A11438600</a> Pin, float	<a href="#">Buy now</a>
5	<a href="#">9858003005</a> Screw, pan head(78g)	<a href="#">Buy now</a>
6	<a href="#">62Y1439200</a> Valve, needle	<a href="#">Buy now</a>
7	<a href="#">69M1499100</a> Screw	<a href="#">Buy now</a>
8	<a href="#">9858004010</a> Screw, pan head (e56)	<a href="#">Buy now</a>
9	<a href="#">2T41439700</a> O-ring	<a href="#">Buy now</a>
10	<a href="#">69M1453600</a> Gasket	<a href="#">Buy now</a>
11	<a href="#">69M2452300</a> Valve	<a href="#">Buy now</a>
12	<a href="#">69M2453300</a> O-ring	<a href="#">Buy now</a>
13	<a href="#">69M2453500</a> Screw, lever fitting	<a href="#">Buy now</a>

## Repair Kit 3



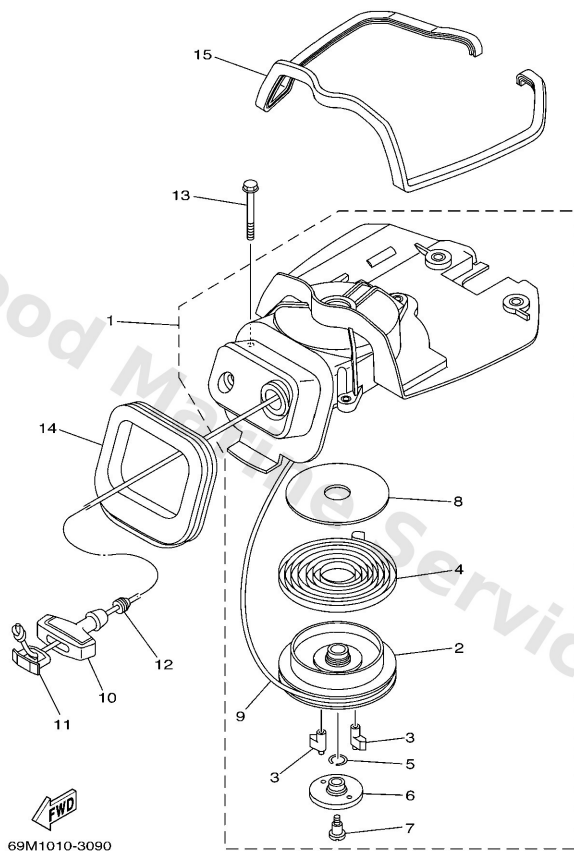
Ref	Part	
1	<a href="#">69MWG00120</a> Lower Unit Gasket Kit	<a href="#">Buy now</a>
2	<a href="#">69MG511500</a> Gasket,upper casing	<a href="#">Buy now</a>
3	<a href="#">9310309M41</a> Oil seal	<a href="#">Buy now</a>
4	<a href="#">9043008020</a> Gasket	<a href="#">Buy now</a>
5	<a href="#">69MG5315A0</a> Packing,lower casing	<a href="#">Buy now</a>
6	<a href="#">9321005001</a> O-ring	<a href="#">Buy now</a>
7	<a href="#">9310113M12</a> Oil seal	<a href="#">Buy now</a>
8	<a href="#">9321048214</a> O-ring	<a href="#">Buy now</a>
9	<a href="#">69MWG07800</a> Water Pump Repair Kit	<a href="#">Buy now</a>
10	<a href="#">9321033M85</a> O-ring(615)	<a href="#">Buy now</a>
11	<a href="#">6L54432200</a> Insert, cartridge	<a href="#">Buy now</a>
12	<a href="#">69MG432300</a> Outer plate,cartridge	<a href="#">Buy now</a>
13	<a href="#">6E04436600</a> Damper, water seal 2	<a href="#">Buy now</a>
14	<a href="#">6L54435200</a> Impeller	<a href="#">Buy now</a>
15	<a href="#">9709506040</a> Bolt (682)	<a href="#">Buy now</a>

## Repair Kit 3



Ref	Part	
16	<a href="#">9360418080</a> Pin. dowel. (647)	<a href="#">Buy now</a>
17	<a href="#">69MG432800</a> Plate	<a href="#">Buy now</a>

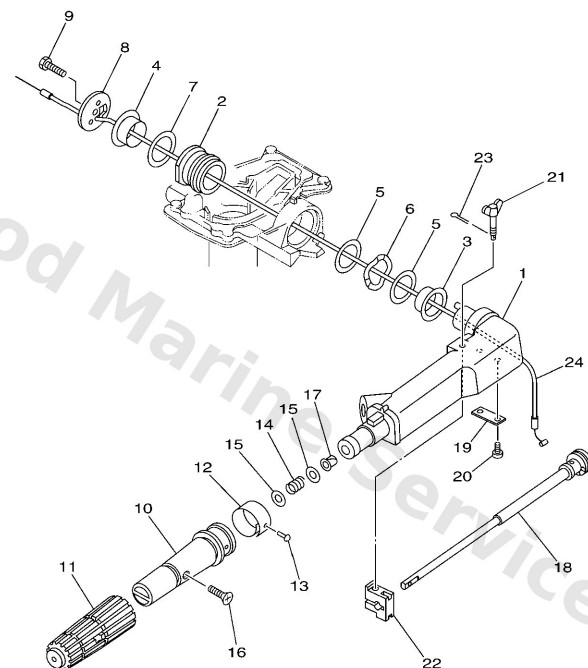
# Starter



Ref	Part	
1	<a href="#">69M1571000</a> Starter assembly	<a href="#">Buy now</a>
2	<a href="#">69M1571400</a> Drum, sheave	<a href="#">Buy now</a>
3	<a href="#">69M1574100</a> Pawl, drive	<a href="#">Buy now</a>
4	<a href="#">67D1571300</a> Spring, starter	<a href="#">Buy now</a>
5	<a href="#">67D1570500</a> Spring, drive pawl	<a href="#">Buy now</a>
6	<a href="#">69M1573500</a> Guide, cam	<a href="#">Buy now</a>
7	<a href="#">69M1579300</a> Screw	<a href="#">Buy now</a>
8	<a href="#">69M1573900</a> Washer, thrust	<a href="#">Buy now</a>
9	<a href="#">69M1575100</a> Wire, starter (1.5m)	<a href="#">Buy now</a>
10	<a href="#">6G11575500</a> Handle, starter	<a href="#">Buy now</a>
11	<a href="#">6G11577900</a> Cover	<a href="#">Buy now</a>
12	<a href="#">69ME578900</a> Damper	<a href="#">Buy now</a>
13	<a href="#">9759506560</a> Bolt, hexagon w/w deep recess	<a href="#">Buy now</a>
14	<a href="#">69M1576200</a> Seal, rubber 2	<a href="#">Buy now</a>
15	<a href="#">69M2418200</a> Damper, locating 2	<a href="#">Buy now</a>



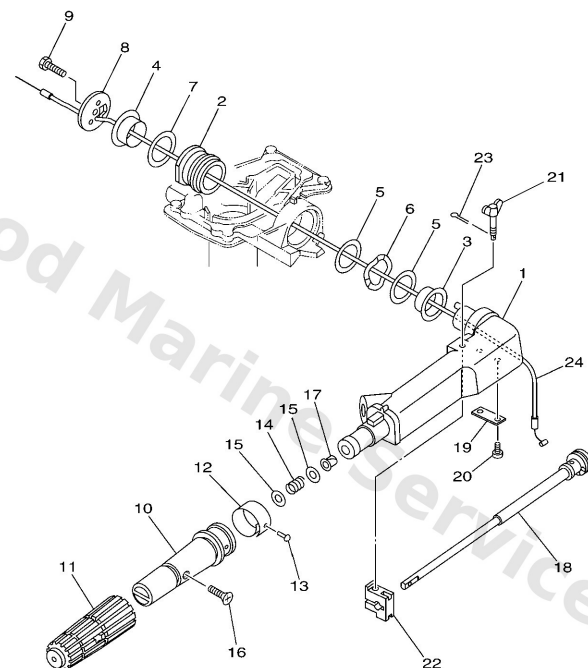
# Steering



69M5100-F120

Ref	Part	
1	<a href="#">69MG2111004D</a> Handle, Steering	<a href="#">Buy now</a>
2	<a href="#">67D4212900</a> Bushing, rubber	<a href="#">Buy now</a>
3	<a href="#">68DG217100</a> Bushing, 1	<a href="#">Buy now</a>
4	<a href="#">68DG217200</a> Bushing, 2	<a href="#">Buy now</a>
5	<a href="#">68DG218100</a> Washer, 1	<a href="#">Buy now</a>
6	<a href="#">69MG218800</a> Washer,wave	<a href="#">Buy now</a>
7	<a href="#">68DG218200</a> Washer, 2	<a href="#">Buy now</a>
8	<a href="#">68DG213101</a> Cover, Handle Steering	<a href="#">Buy now</a>
9	<a href="#">9707508025</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
10	<a href="#">69MG211910</a> Grip steering handle	<a href="#">Buy now</a>
11	<a href="#">6N0G217700</a> Rubber, handle	<a href="#">Buy now</a>
12	<a href="#">69MG213700</a> Indicator, throttle	<a href="#">Buy now</a>
13	<a href="#">9026902M09</a> Rivet(6l5)	<a href="#">Buy now</a>
14	<a href="#">9050123800</a> Spring (655)	<a href="#">Buy now</a>
15	<a href="#">9020110M02</a> Washer, plate(6g9)	<a href="#">Buy now</a>

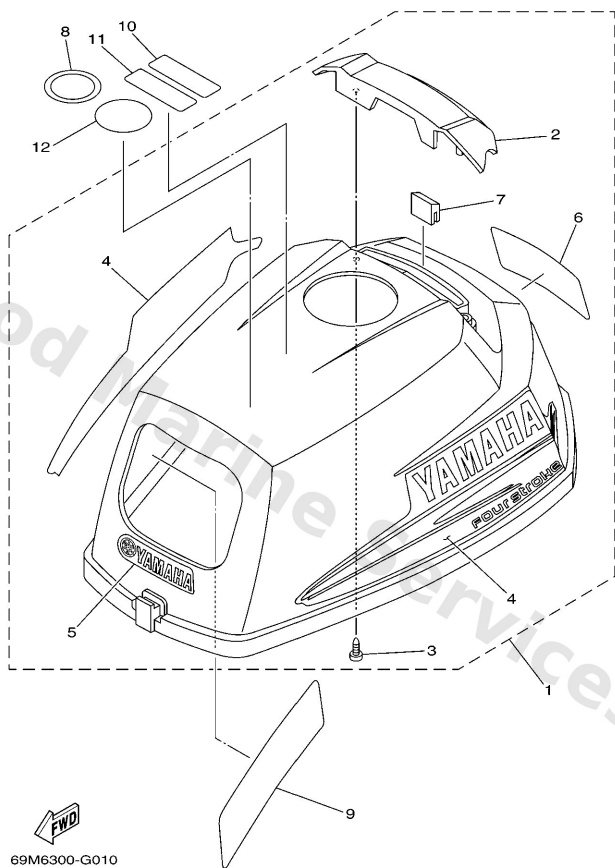
# Steering



69M5100-F120

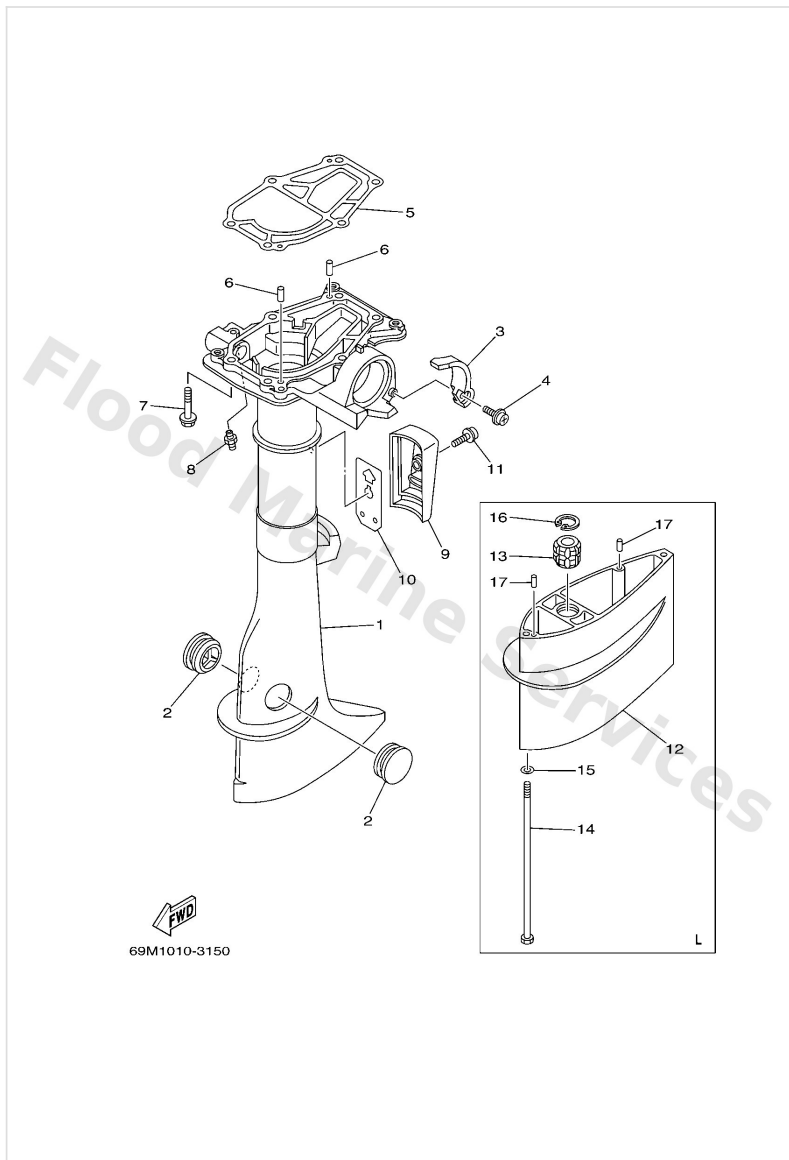
Ref	Part	
16	<a href="#">9014905M13</a> Screw, countersunk	<a href="#">Buy now</a>
17	<a href="#">9038608032</a> Bushing (650)	<a href="#">Buy now</a>
18	<a href="#">6G14213801</a> Lever, throttle	<a href="#">Buy now</a>
19	<a href="#">68DG215900</a> Stay	<a href="#">Buy now</a>
20	<a href="#">9788505012</a> Screw,pan head (646)	<a href="#">Buy now</a>
21	<a href="#">6G14212501</a> Bolt, friction adjusting	<a href="#">Buy now</a>
22	<a href="#">6G14212600</a> Piece, friction	<a href="#">Buy now</a>
23	<a href="#">9149016010</a> Pin, cotter	<a href="#">Buy now</a>
24	<a href="#">69MF630110</a> Trottle cable	<a href="#">Buy now</a>

## Top Cowling



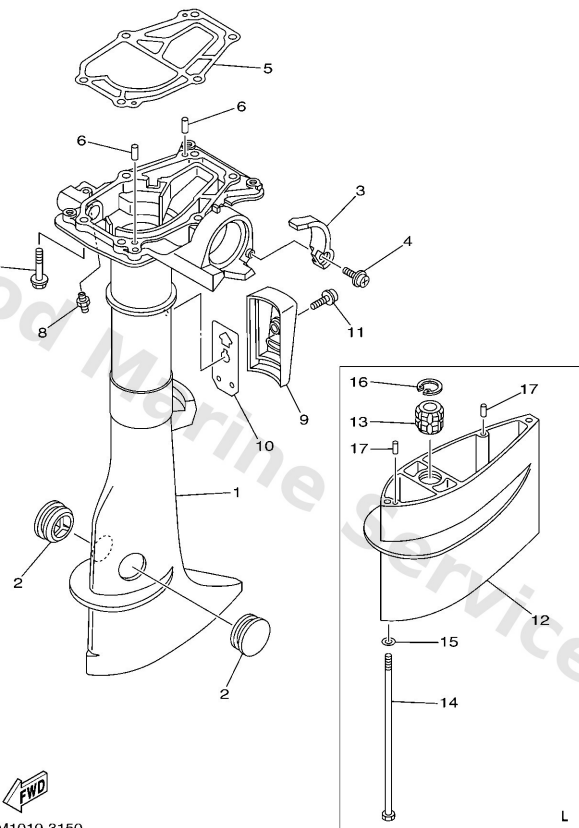
Ref	Part	
1	<a href="#">69MG2610104D</a> Top cowling ass'y (f2.5)	<a href="#">Buy now</a>
2	<a href="#">69MG261300</a> Molding Air Duct	<a href="#">Buy now</a>
3	<a href="#">9778040012</a> Screw, trushead tapping (ge31)	<a href="#">Buy now</a>
4	<a href="#">69MWG07000</a> Graphic set	<a href="#">Buy now</a>
5	<a href="#">69MG267700</a> Graphic, front	<a href="#">Buy now</a>
6	<a href="#">69MG267810</a> Graphic Rear	<a href="#">Buy now</a>
7	<a href="#">69M4266200</a> Damper	<a href="#">Buy now</a>
8	<a href="#">60RE343400</a> Label, Caution	<a href="#">Buy now</a>
9	<a href="#">69ME442760</a> Mark Instruction F2.5 Nv	<a href="#">Buy now</a>
10	<a href="#">6S74269840</a> Label, warning (fu	<a href="#">Buy now</a>
11	<a href="#">6S74269850</a> Label, warning (fu	<a href="#">Buy now</a>
12	<a href="#">60RF415E00</a> Label Caution	<a href="#">Buy now</a>

## Upper Casing



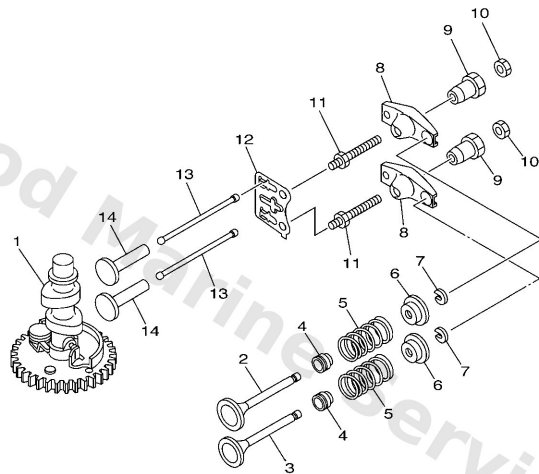
Ref	Part	
1	<a href="#">69MG5111004D</a> Casing,upper	<a href="#">Buy now</a>
2	<a href="#">6474515101</a> Cover, upper casing	<a href="#">Buy now</a>
3	<a href="#">69MG515200</a> Cover,upper casing 2	<a href="#">Buy now</a>
4	<a href="#">9015905M12</a> Screw, with washer(6t4)	<a href="#">Buy now</a>
5	<a href="#">69M45113A0</a> Gasket, upper casing	<a href="#">Buy now</a>
17	<a href="#">9360412M07</a> Pin, dowel (688) L(22.0")	<a href="#">Buy now</a>
7	<a href="#">9757506535</a> Bolt, hexagon w/w deep recess	<a href="#">Buy now</a>
8	<a href="#">9370006M03</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
9	<a href="#">69MG515100</a> Cover,upper casing 1	<a href="#">Buy now</a>
10	<a href="#">69MG511500</a> Gasket,upper casing	<a href="#">Buy now</a>
11	<a href="#">9015906M11</a> Screw, with washer(6l2)	<a href="#">Buy now</a>
12	<a href="#">69MG5211004D</a> Extention L(22.0")	<a href="#">Buy now</a>
13	<a href="#">6L54531800</a> Bushing, drive shaft L(22.0")	<a href="#">Buy now</a>
14	<a href="#">9010106M18</a> Bolt(6l5) L(22.0")	<a href="#">Buy now</a>
15	<a href="#">9299006600</a> Washer, plain (646) L(22.0")	<a href="#">Buy now</a>

# Upper Casing



Ref	Part	
16	<a href="#">9342022M03</a> Cir clip (6e0) L(22.0")	<a href="#">Buy now</a>

# Valve



  
69M1010-3050

Ref	Part	
1	<a href="#">69M1217001</a> -	<a href="#">Buy now</a>
2	<a href="#">67D1211100</a> Valve, intake	<a href="#">Buy now</a>
3	<a href="#">67D1212100</a> Valve, exhaust	<a href="#">Buy now</a>
4	<a href="#">51Y1211900</a> Seal, valve stem	<a href="#">Buy now</a>
5	<a href="#">68DE211300</a> Spring, valve inne	<a href="#">Buy now</a>
6	<a href="#">7NJ1211700</a> Retainer, valve spring	<a href="#">Buy now</a>
7	<a href="#">7NJ1211800</a> Cotter, valve	<a href="#">Buy now</a>
8	<a href="#">67D1215100</a> Arm, valve rocker	<a href="#">Buy now</a>
9	<a href="#">7FK1216500</a> Pivot, rocker arm	<a href="#">Buy now</a>
10	<a href="#">7FK1215800</a> Nut, lock	<a href="#">Buy now</a>
11	<a href="#">67D1215700</a> Bolt	<a href="#">Buy now</a>
12	<a href="#">69ME215500</a> Guide, push rod	<a href="#">Buy now</a>
13	<a href="#">69M1215400</a> Rod, valve push	<a href="#">Buy now</a>
14	<a href="#">JA91215300</a> Lifter, valve	<a href="#">Buy now</a>

# Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.