



Yamaha F2.5AMH 2010

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

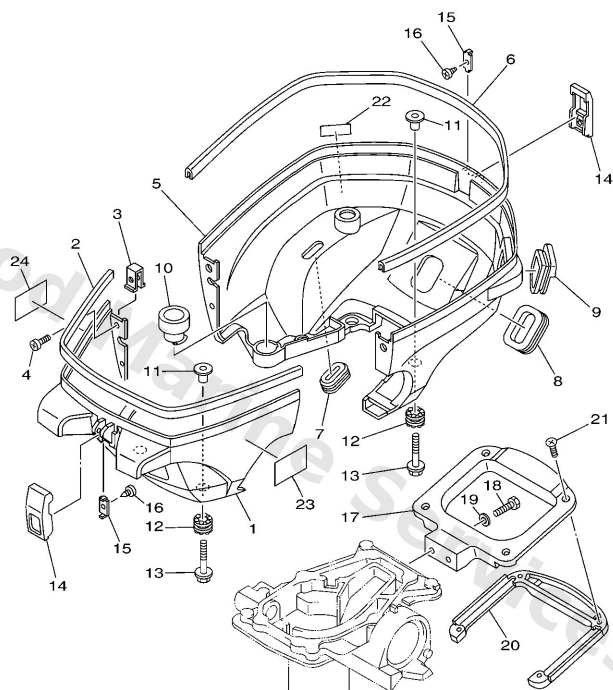
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET	5
CARBURETOR	8
CONTROL	10
CRANKSHAFT & PISTON	12
CYLINDER & CRANKCASE 1	13
CYLINDER & CRANKCASE 2	15
FUEL	17
GENERATOR	20
INTAKE	21
LOWER CASING & DRIVE 1	22
LOWER CASING & DRIVE 2	25
REPAIR KIT 1	27
REPAIR KIT 2	29
REPAIR KIT 3	30
STARTER	32
STEERING	33
TOP COWLING	35
UPPER CASING	36
VALVE	38

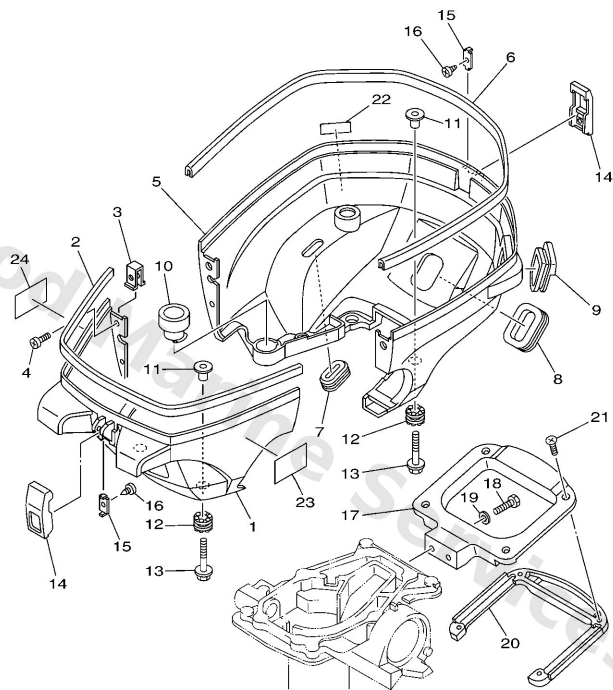
Bottom Cowling




69M6100-G110

Ref	Part	
1	69MG2711004D Cowling,bottom 1	Buy now
2	69M4262800 Seal	Buy now
3	6L54277400 Stay, apron 1	Buy now
4	9015705013 Screw, pan head	Buy now
5	69MG271200 Cowling, bottom 2	Buy now
6	69M4262900 Seal	Buy now
7	69MG272700 Grommet	Buy now
8	69MG272400 Grommet	Buy now
9	69MG272500 Grommet	Buy now
10	69ME531600 Damper 1	Buy now
11	69M4275800 Collar	Buy now
12	69MG276800 Damper	Buy now
13	9011906M17 Bolt, with washer	Buy now
14	6L54264700 Holder, clamp band	Buy now
15	6L54282300 Plate, stop	Buy now

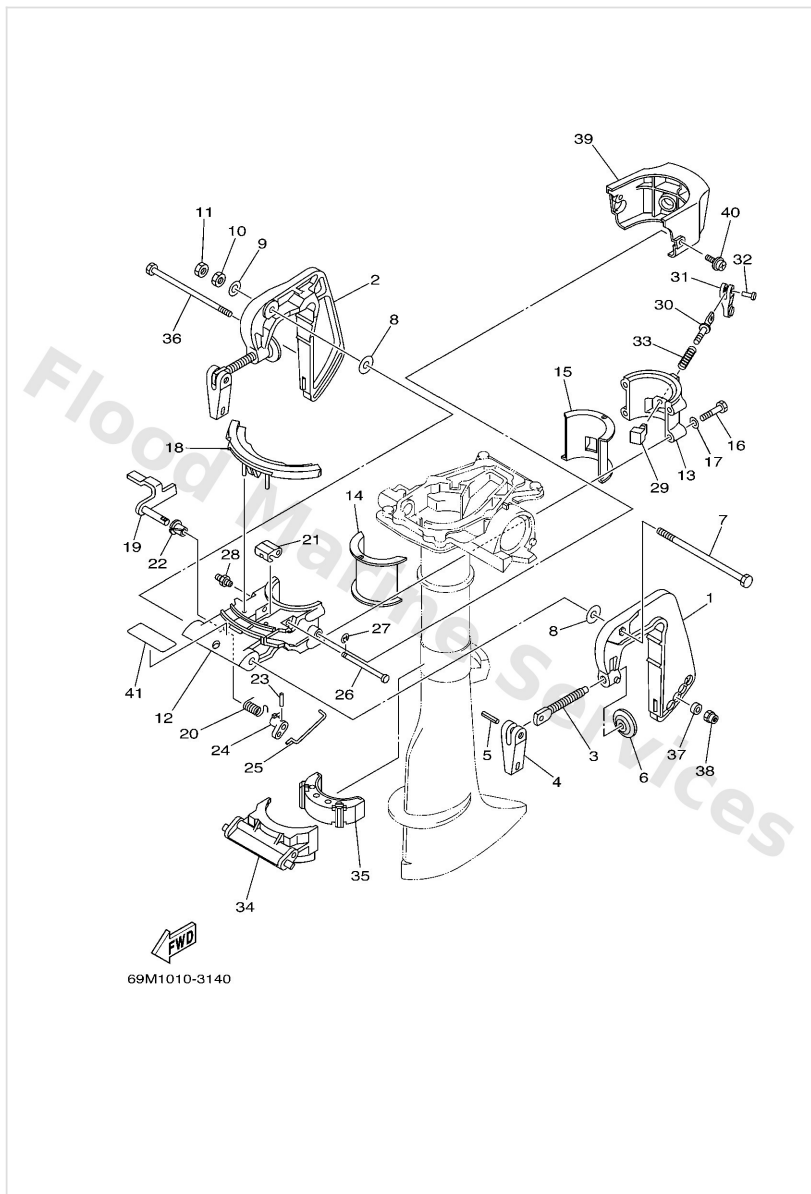
Bottom Cowling




69M6100-G110

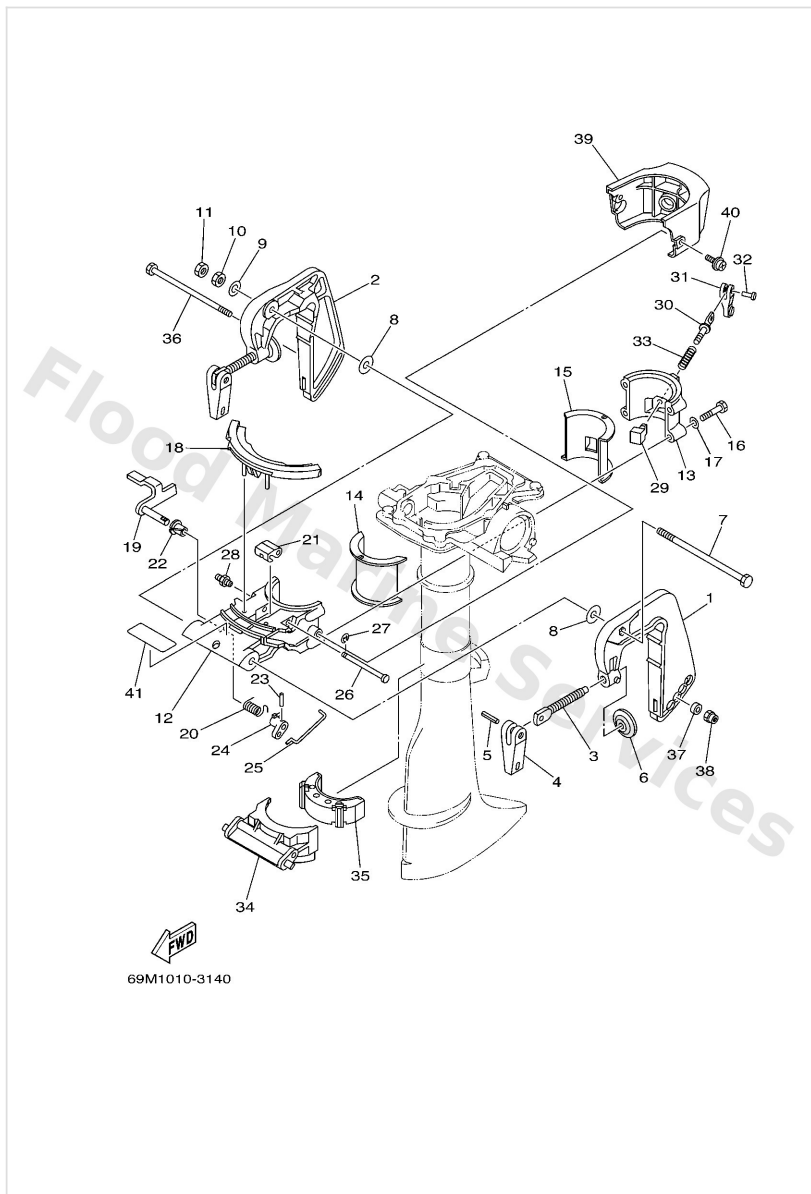
Ref	Part	
16	9016703M02 Screw, tapping(6l5)	Buy now
17	69MG2731004D Carring handle	Buy now
18	9709506020 Bolt(7u8)	Buy now
19	9299506600 Washer, plain (646)	Buy now
20	69MG273500 Protector	Buy now
21	9016104003 Screw, tapping	Buy now
22	69MF459100 Emblem, fuel cock	Buy now
23	6S74279440 Label, warning (ge	Buy now
24	6S74279450 Label, warning (ge	Buy now

Bracket



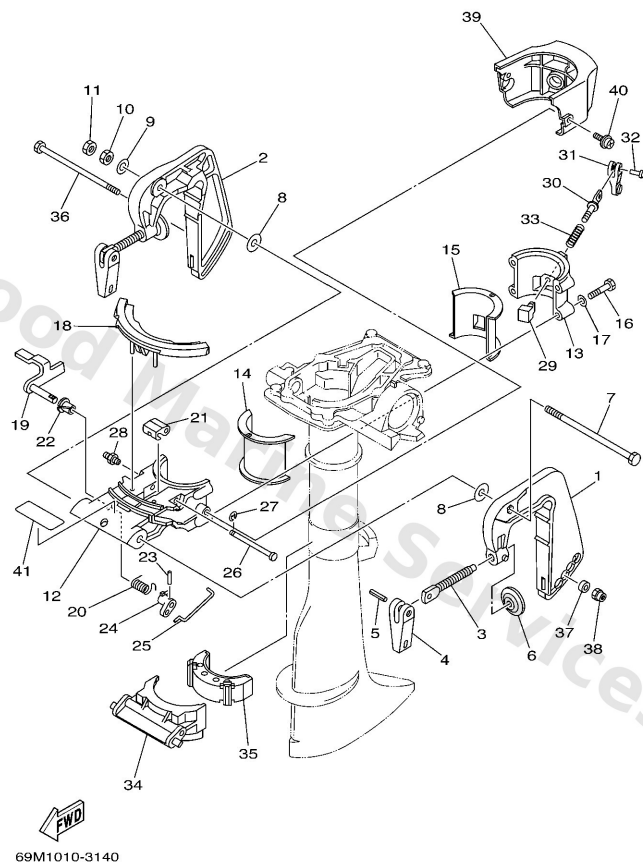
Ref	Part	
1	69MG3111004D Bracket,clamp 1	Buy now
2	69MG3112004D Bracket,clamp 2	Buy now
3	6E04311601 Screw, transom clamp	Buy now
4	69MG311800 Handle transom clamp	Buy now
5	9024304M01 Pin(6a1)	Buy now
6	6204311400 Pad, transom clamp	Buy now
7	9010108M07 Bolt(6e0)	Buy now
8	9020208022 Washer 6464313202	Buy now
9	9299008200 Ybs66-8 washer, plain	Buy now
10	9538008600 Nut (661)	Buy now
11	9538008700 Nut(661)	Buy now
12	69MG3311014D Bracket swivel 1	Buy now
13	69MG3312004D Bracket, swivel 2	Buy now
14	69MG253700 Bushing,pivot shaft 1	Buy now
15	69MG253800 Bushing,pivot shaft 2	Buy now

Bracket



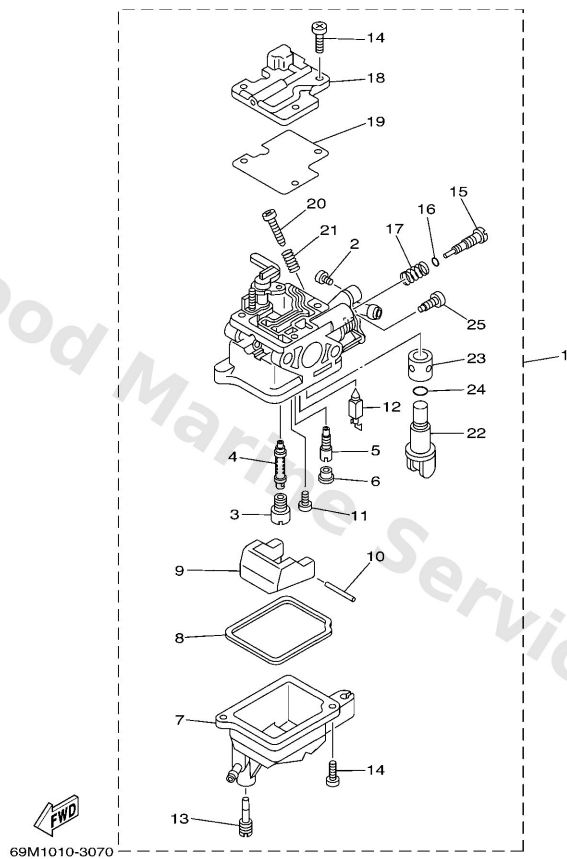
Ref	Part	
16	9707506030 Bolt(jf7)	Buy now
17	9299506600 Washer, plain (646)	Buy now
18	69M4367900 Cover	Buy now
19	69M4318000 Tilt stop lever assembly	Buy now
20	69MG318800 Spring	Buy now
21	69MG318600 Lever	Buy now
22	9038608032 Bushing (650)	Buy now
23	9169020010 Pin, spring	Buy now
24	69MG318500 Lever, tilt stop 2	Buy now
25	69MG316400 Rod, tilt lock	Buy now
26	69MG316600 Pin	Buy now
27	9908004600 Circlip (eu0)	Buy now
28	9370006M03 Nipple, grease(6a1)	Buy now
29	69M4252800 Plate, friction	Buy now
30	69M4252900 Screw, friction pi	Buy now

Bracket



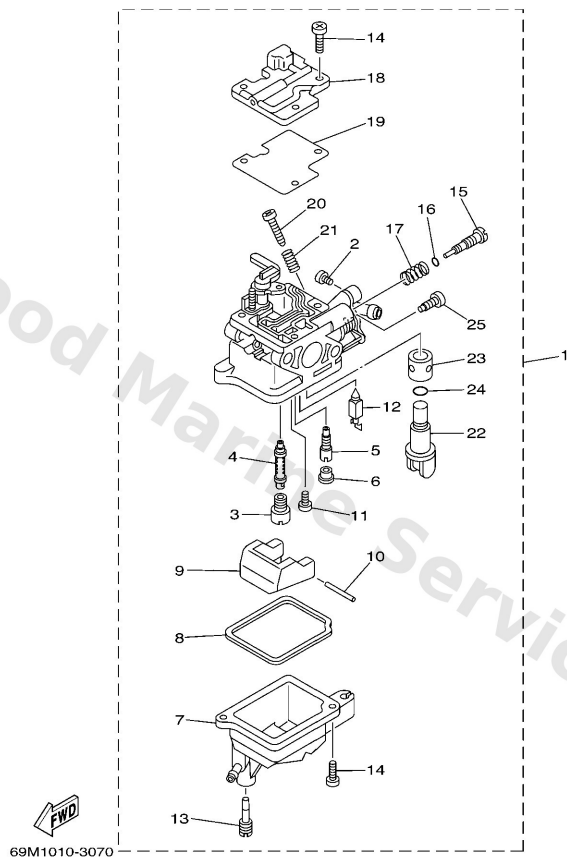
Ref	Part	
31	68DG256101 Knob, steering loc	Buy now
32	9026604M05 Rivet(6l5)	Buy now
33	9050112803 Spring, compression	Buy now
34	69MG335100 Receiver,thrust	Buy now
35	69M4455700 Mount damper, lower front	Buy now
36	9010106030 Bolt	Buy now
37	9020106040 Washer 6464337400	Buy now
38	9578006300 Nut, nylon (6g1)	Buy now
39	69MG331800 Cover	Buy now
40	9015906M11 Screw, with washer(6l2)	Buy now
41	69MG369100 Indicator, tilt	Buy now

Carburetor



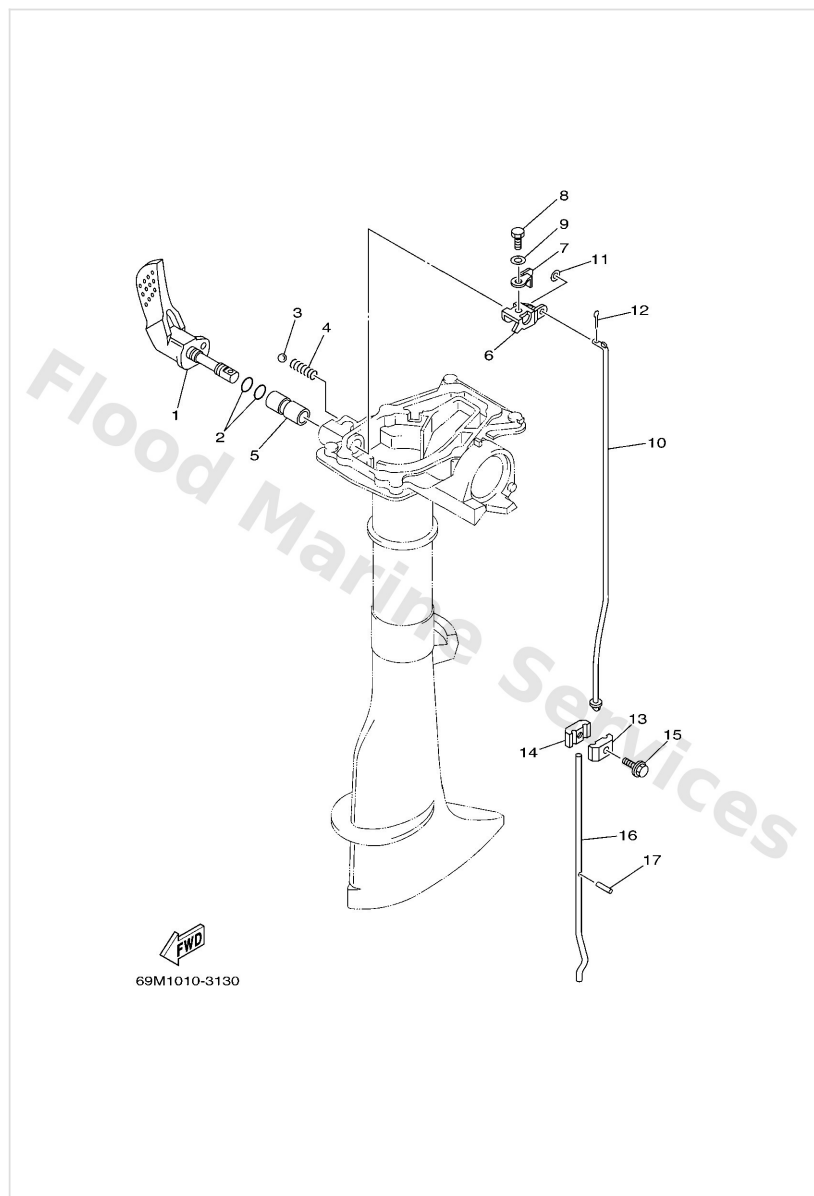
Ref	Part	
1	69M1430121 Carburetor assembly 1	Buy now
2	9789004007 Screw, pan head (7h3)	Buy now
3	69M1434331 Jet, main (#62)	Buy now
4	69M1434100 Nozzle, main	Buy now
5	69M1434268 Jet, pilot (#37)	Buy now
6	69M1496600 Bush	Buy now
7	69M1438100 Body, float chamber	Buy now
8	69M1498400 Gasket, float chamber	Buy now
9	69M1438500 Float	Buy now
10	6A11438600 Pin, float	Buy now
11	9858003005 Screw, pan head(78g)	Buy now
12	62Y1439200 Valve, needle	Buy now
13	69M1499100 Screw	Buy now
14	9858004010 Screw, pan head (e56)	Buy now
15	69M1432320 Screw, air adjusting	Buy now

Carburetor



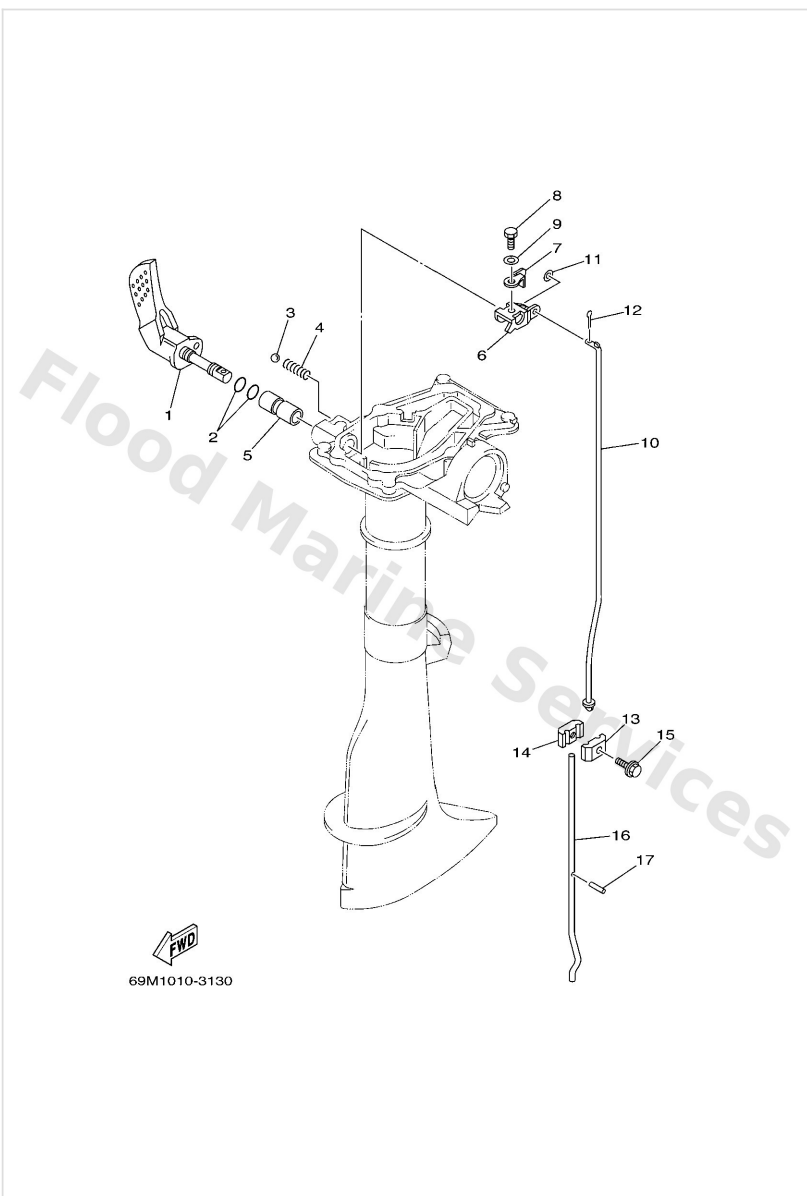
Ref	Part	
16	2T41439700 O-ring	Buy now
17	62Y1433400 Spring, air adjusting	Buy now
18	69M1452700 Plate	Buy now
19	69M1453600 Gasket	Buy now
20	69W1432100 Screw, throttle	Buy now
21	62Y1421200 Spring, pilot adjusting	Buy now
22	69M2452400 Lever, cock	Buy now
23	69M2452300 Valve	Buy now
24	69M2453300 O-ring	Buy now
25	69M2453500 Screw, lever fitting	Buy now

Control



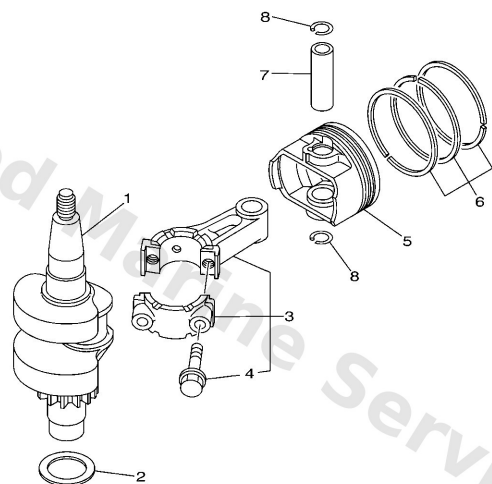
Ref	Part	
1	69MG411100 Handle,gear shift	Buy now
2	9321009350 O-ring	Buy now
3	9350516024 Ball	Buy now
4	9050112802 Spring,compression	Buy now
5	68DG412201 Bushing, shift rod lever	Buy now
6	69MG412100 Lever, shift rod	Buy now
7	69M4412600 Washer, shift rod	Buy now
8	9709505012 Bolt, hexagon	Buy now
9	9299505600 Washer, plain (646)	Buy now
10	69M4414300 Rod, shift	Buy now
11	9299005600 Washer, plain (646)	Buy now
12	9149016010 Pin, cotter	Buy now
13	6N0G414510 Connector 1	Buy now
14	6N0G414610 Connector 2	Buy now
15	9011906ME0 Bolt, with washer	Buy now

Control



Ref	Part	
16	6L54414400 Rod, shift S(17.0")	Buy now
16	6L54414410 Rod, shift L(22.0")	Buy now
17	9160925014 Pin, Spring	Buy now

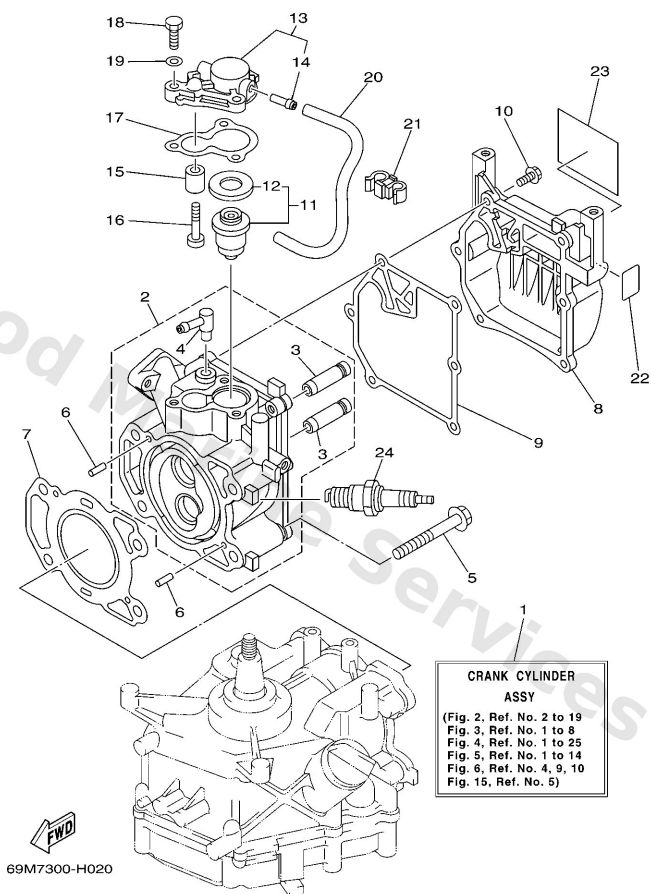
Crankshaft & Piston




69M1010-3030

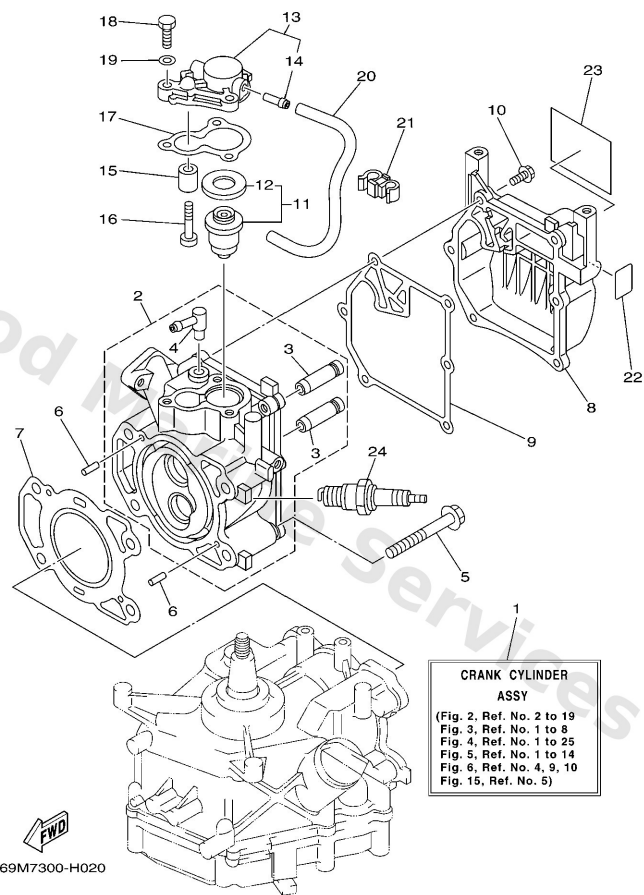
Ref	Part	
1	69M1140000 Crankshaft assembly	Buy now
2	9020123008 Washer, plate	Buy now
3	69M1165000 Connecting rod assembly	Buy now
4	7FK1165400 Bolt, connecting rod	Buy now
5	69ME16310196 Piston (std) f2.5	Buy now
5	69ME163501 Piston (0.25Mm O/S) AP	Buy now
5	69ME163601 0.50 o/s piston AP	Buy now
6	69ME160301 Piston ring set (std)	Buy now
6	69ME160401 Piston ring set o/s-1 AP	Buy now
6	69ME160501 Ring piston setx10 o/s-2 AP	Buy now
7	69ME163300 Pin, piston	Buy now
8	9345013130 Circlip(3nw)	Buy now

Cylinder & Crankcase 1



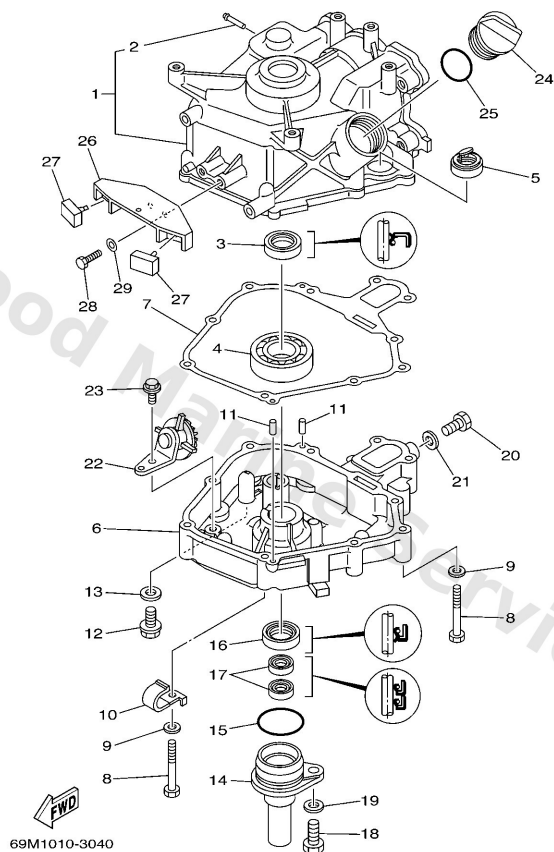
Ref	Part	
1	69MWE090011S Crank Cylinder assembly	Buy now
2	69ME1111011S Head cylinder (2.5)	Buy now
3	67D1113310 Guide, valve 1	Buy now
4	6761137200 Nipple, hose	Buy now
5	9010508M36 Bolt (6g8)	Buy now
6	9360412M07 Pin, dowel (688)	Buy now
7	69M1118100 Gasket, cylinder head 1	Buy now
8	69ME1191001S Cover,cylinder head(f2.5)	Buy now
9	69M11193A0 Gasket, head cover 1	Buy now
10	9010506039 Bolt, flange	Buy now
11	69M1241101 Thermostat	Buy now
12	6881241200 Seal, thermostat	Buy now
13	69ME2413001S Cover, thermostat	Buy now
14	6502437800 Pipe, joint 2	Buy now
15	68DE132500 Anode	Buy now

Cylinder & Crankcase 1



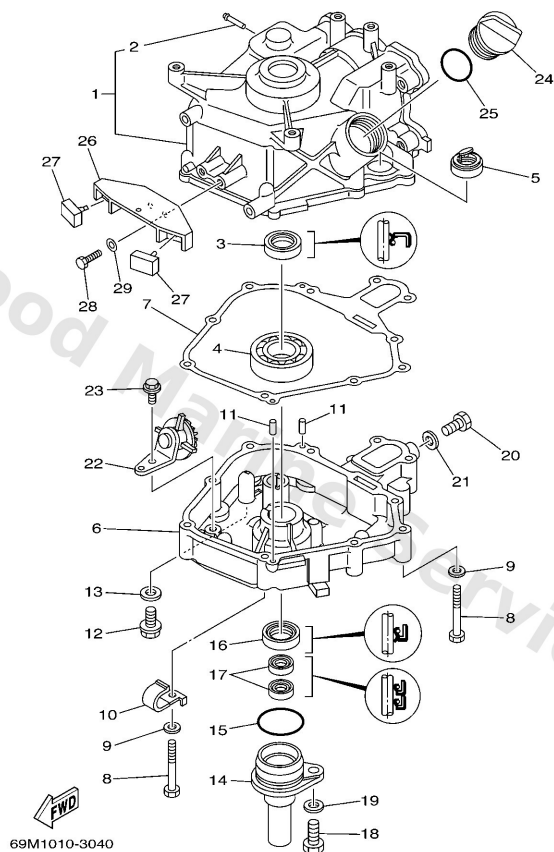
Ref	Part	
16	9788005025 Screw, panhead (a93)	Buy now
17	68DE2414A0 Gasket, cover	Buy now
18	9709506020 Bolt(7u8)	Buy now
19	9299506600 Washer, plain (646)	Buy now
20	9044509808 Hose	Buy now
21	9046409013 Clamp	Buy now
22	67D4279110 Mark 1	Buy now
23	68DE213860 Mark, Caution	Buy now
24	9470200248 Plug, spark (br6hs)	Buy now

Cylinder & Crankcase 2



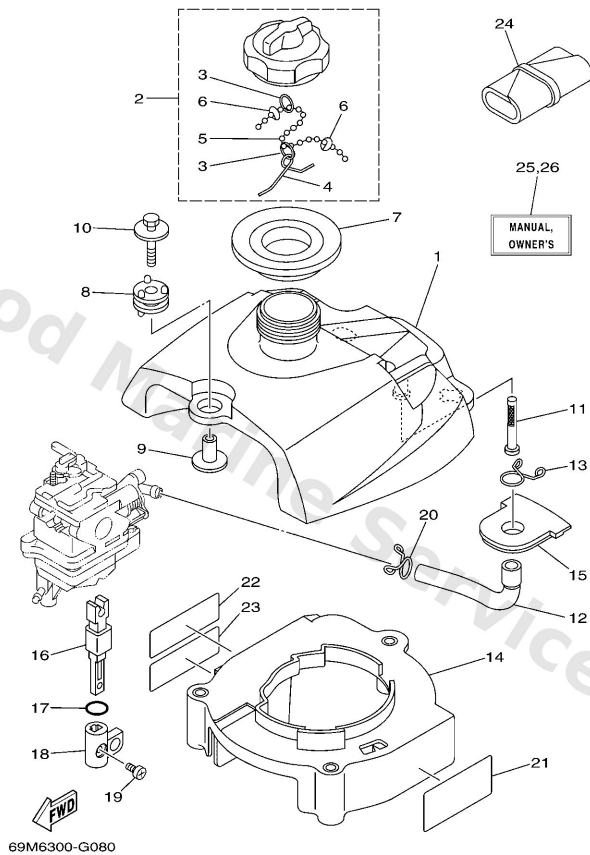
Ref	Part	
1	69ME1311001S Body Cylinder 1	Buy now
2	6H11448500 Pipe, joint	Buy now
3	9310220108 Oil seal	Buy now
4	93306272Y2 Bearing	Buy now
5	69M1536100 Gauge, level	Buy now
6	69ME5111001S Crankcase (f2.5)	Buy now
7	69M11351A0 Gasket, cylinder	Buy now
8	9701306045 Bolt, hexagon	Buy now
9	9290306600 Washer, plain (646)	Buy now
10	9046508M99 Clamp	Buy now
11	9360412M07 Pin, dowel (688)	Buy now
12	9010508M76 Bolt, washer based	Buy now
13	9020108818 Washer	Buy now
14	69ME5396005B Housing, oil seal	Buy now
15	9321035537 O-ring	Buy now

Cylinder & Crankcase 2



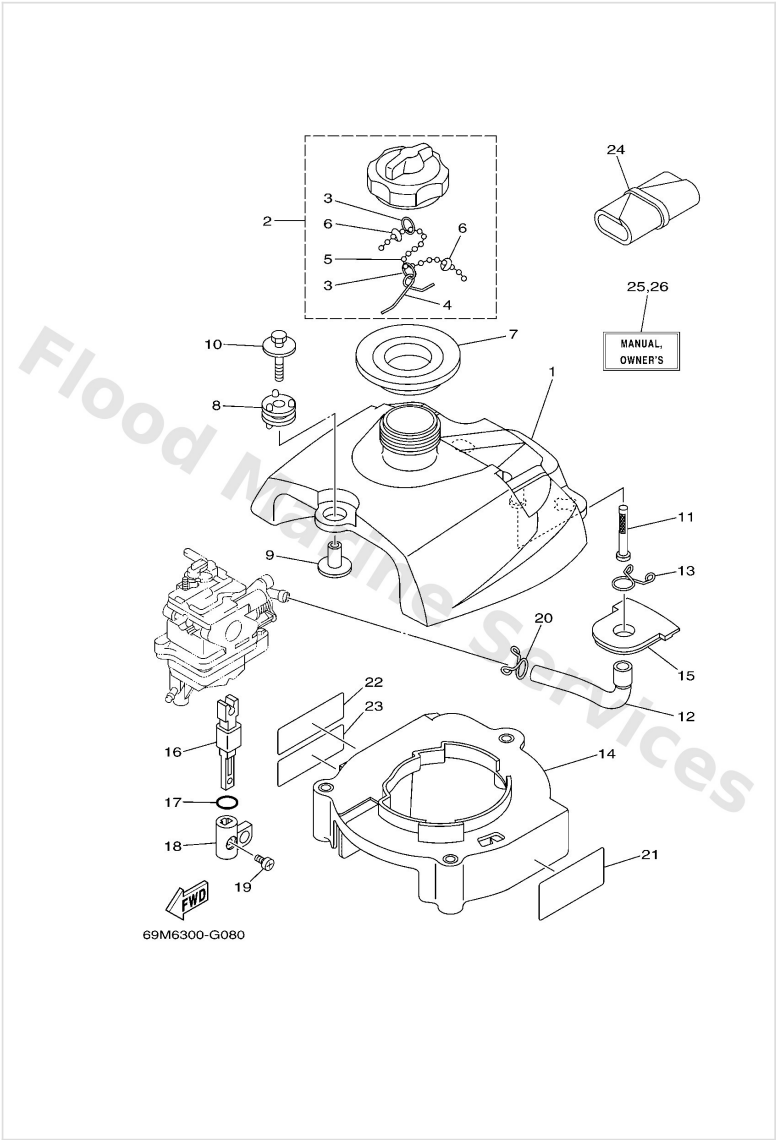
Ref	Part	
17	9310209004 Oil seal	Buy now
18	9709508020 Bolt, hexagon	Buy now
19	9299508600 Washer, plain (663)	Buy now
20	9709508014 Bolt, hexagon deep recess	Buy now
21	9043008800 Gasket (256-11198-00)	Buy now
22	69ME310200 Gear unit assembly	Buy now
23	9581706012 Bolt, flange	Buy now
24	69ME536300 Plug, oil	Buy now
25	9321024M79 O-ring	Buy now
26	69MG274300 Bracket,1	Buy now
27	6G84453200 Stopper	Buy now
28	9709506020 Bolt(7u8)	Buy now
29	9299506600 Washer, plain (646)	Buy now

Fuel

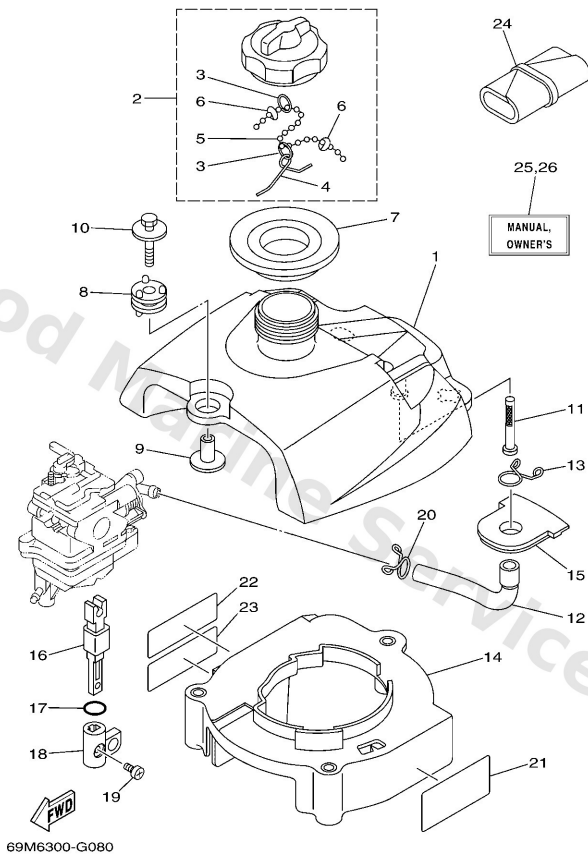


Ref	Part	
1	69MF411100 Tank, Fuel	Buy now
2	68D2461000 Cap assembly	Buy now
3	90468100A0 Clip	Buy now
4	6242463400 Hook, chain ball	Buy now
5	69M2463300 Chain, ball	Buy now
6	67D2175700 Washer, special 1	Buy now
7	69M2464100 Gasket, cap 1	Buy now
8	69MF437500 Grommet	Buy now
9	9038706176 Collar	Buy now
10	9011906098 Bolt, with washer	Buy now
11	6L52425100 Strainer 1	Buy now
12	69MF431100 Pipe Fuel 1	Buy now
13	9046713M13 Clip(6m6)	Buy now
14	69MF419100 Bracket, fuel tank	Buy now
15	69MF418100 Damper, locating 1	Buy now

Fuel

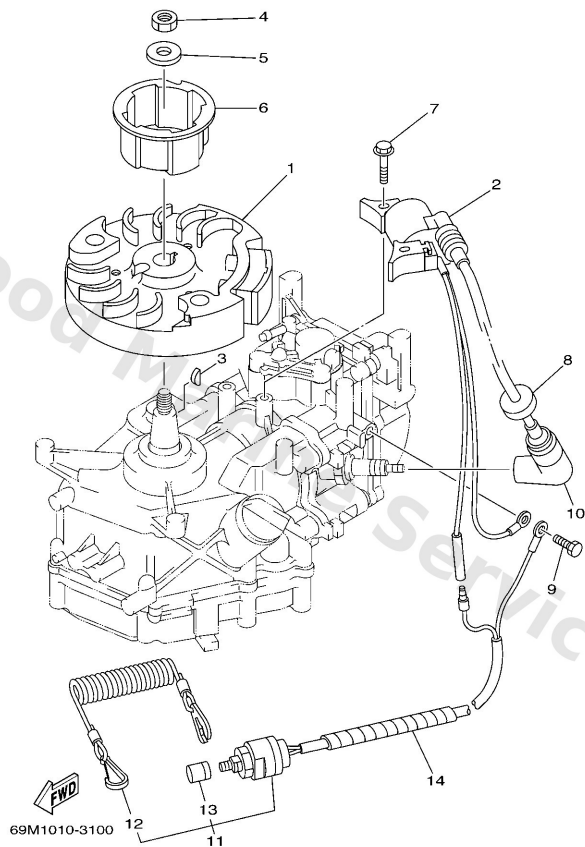


Ref	Part	
16	69M2455400 Shaft, cock	Buy now
17	9321013M43 O-ring (26h)	Buy now
18	69M2457500 Lever, fuel change	Buy now
19	9015905M12 Screw, with washer(6t4)	Buy now
20	9046711M08 Clip(72x)	Buy now
21	69ME343760 Mark, caution	Buy now
22	6AH8199440 Label, safety	Buy now
23	6AH8199450 Label, safety	Buy now
24	69MF810000 Tool kit	Buy now
25	69MF819977E0 Manual,owner's UR (E)	Buy now
25	69MF819977F0 Manual,owner's UR (F)	Buy now
25	69MF819977S0 Manual,owner's UR (ES)	Buy now
25	69MF819977D0 Manual,owner's UR (NL)	Buy now
25	69MF819977G0 Manual,owner's UR (D)	Buy now
25	69MF819977H0 Manual,owner's UR (I)	Buy now



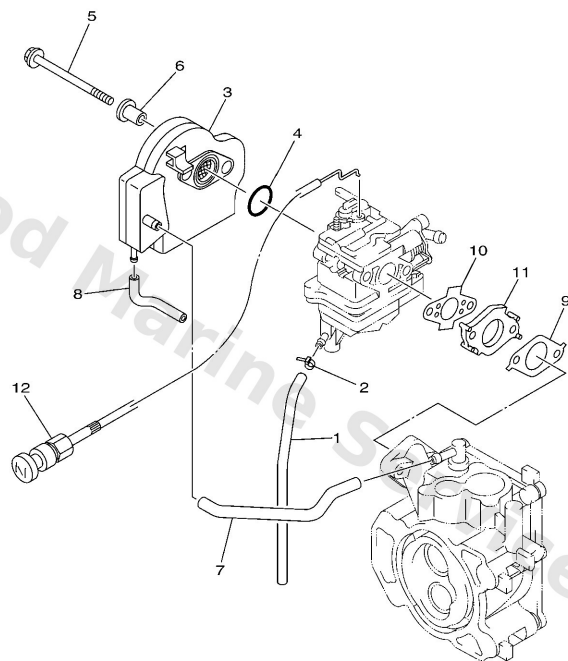
Ref	Part	
26	69MF819987K0 Manual,owner's UR (DK)	Buy now
26	69MF819987L0 Manual,owner's UR (SF)	Buy now
26	69MF819987M0 Manual,owner's UR (S)	Buy now
26	69MF819987N0 Manual,owner's UR (N)	Buy now
26	69MF819987P0 Manual,owner's UR (P)	Buy now
26	69MF819987R0 Manual,owner's UR (GR)	Buy now

Generator



Ref	Part	
1	69M8565000 Rotor assembly	Buy now
2	69M8564000 T.c.i. unit assembly	Buy now
3	9028004M06 Key, woodruff(6a1)	Buy now
4	9017010M33 Nut(6a1)	Buy now
5	90201105A2 Washer, plate (4x7)	Buy now
6	69M1572300 Pulley, starter	Buy now
7	9010506M24 Bolt (6g1)	Buy now
8	9048025161 Grommet(656)	Buy now
9	9709506012 Bolt(gh1)	Buy now
10	6E38237021 Plug cap assembly	Buy now
11	65W8257501 Engine stop switch assembly	Buy now
12	6828255600 Lanyard, stop switch	Buy now
13	6898257Y00 Cap	Buy now
14	9044606M90 Hose	Buy now

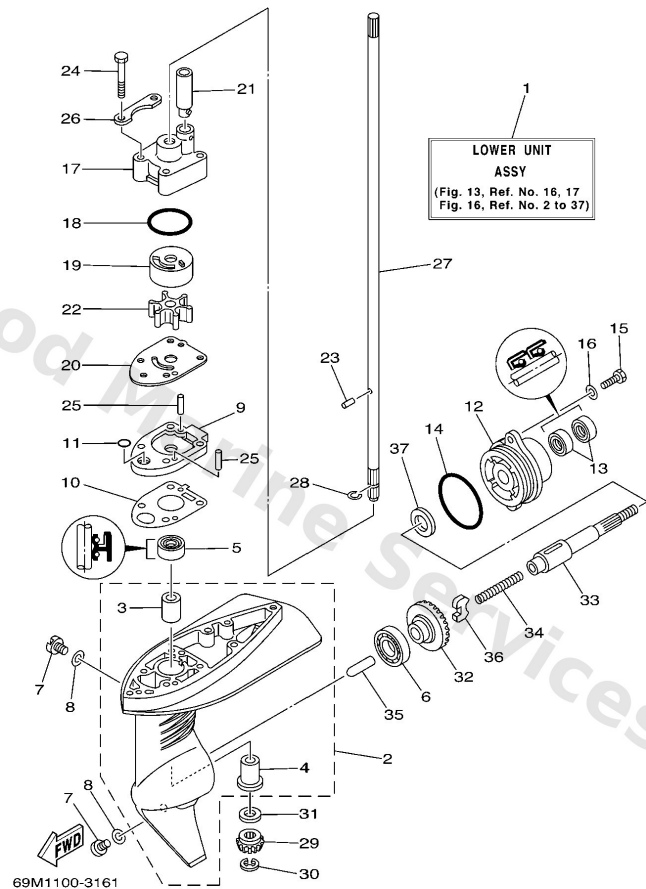
Intake




69M2100-C060

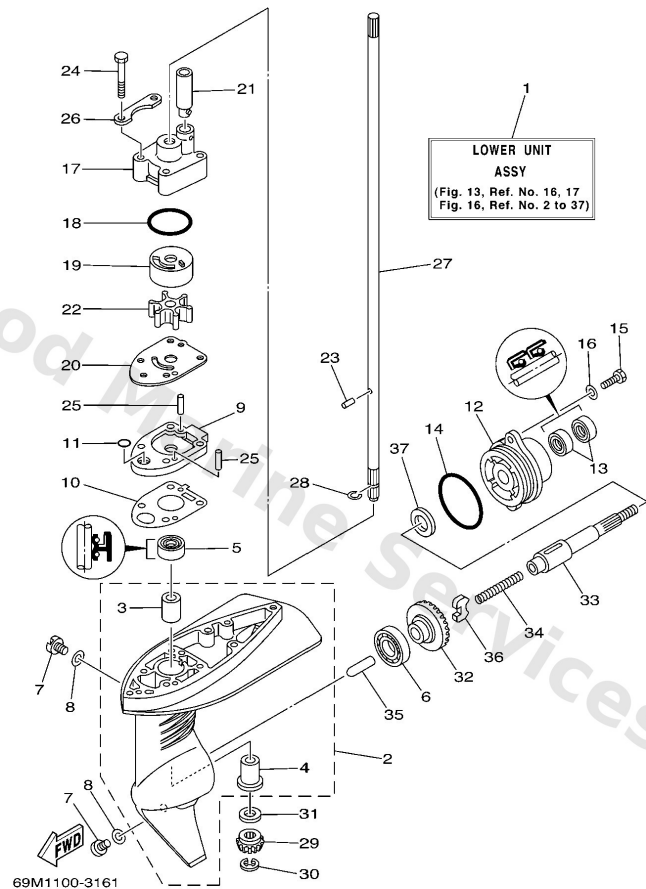
Ref	Part	
1	69ME414800 Pipe	Buy now
2	9046511M10 Clamp	Buy now
3	69M1444001 Silencer assembly, intake	Buy now
4	9321020M65 O-ring	Buy now
5	9759506575 Bolt, with washer	Buy now
6	9038706076 Collar	Buy now
7	69ME248300 Pipe 3	Buy now
8	9044507805 Hose (I200)	Buy now
9	69ME3645A0 Gasket, manifold 1	Buy now
10	69ME3646A0 Gasket, manifold 2	Buy now
11	69ME364700 Gasket, manifold 3	Buy now
12	69MF633001 Cable de starter	Buy now

Lower Casing & Drive 1



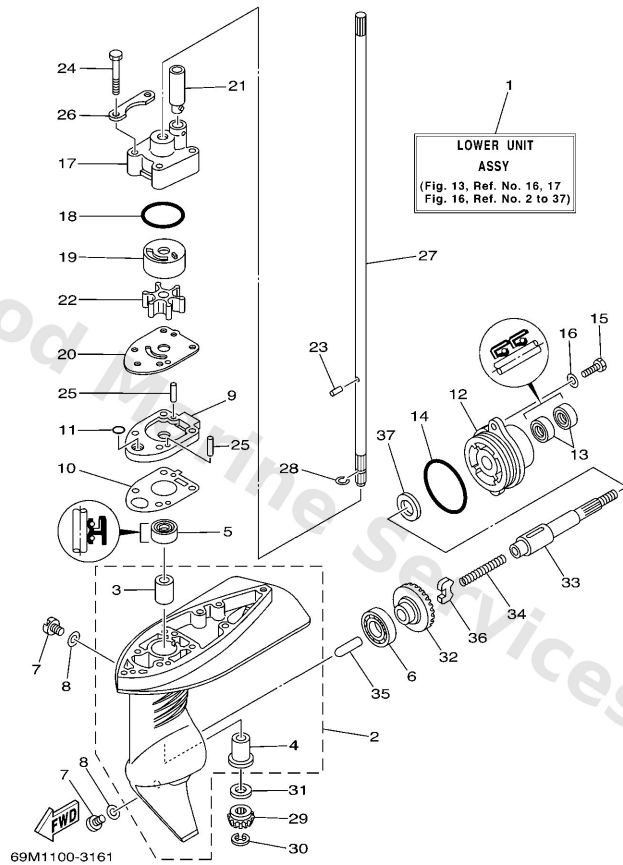
Ref	Part	
1	69MG5300014D Lower unit ass.f2.5 court S(17.0")	Buy now
1	69MG5300114D Lower Unit Ass.f2.5 Long L(22.0")	Buy now
2	69MG5311004D Casing,lower	Buy now
3	6L54531609 Bushing, d/shaft 1 90380-09m23	Buy now
4	6L54531709 Bushing, d/shaft 2 90381-09m08	Buy now
5	9310309M41 Oil seal	Buy now
6	93316003Y0 Bearing	Buy now
7	9034008002 Plug, straight screw	Buy now
8	9043008020 Gasket	Buy now
9	69MG53210094 Plate	Buy now
10	69MG5315A0 Packing,lower casing	Buy now
11	9321005001 O-ring	Buy now
12	69MG5361004D Cap,lower casing	Buy now
13	9310113M12 Oil seal	Buy now
14	9321048214 O-ring	Buy now

Lower Casing & Drive 1



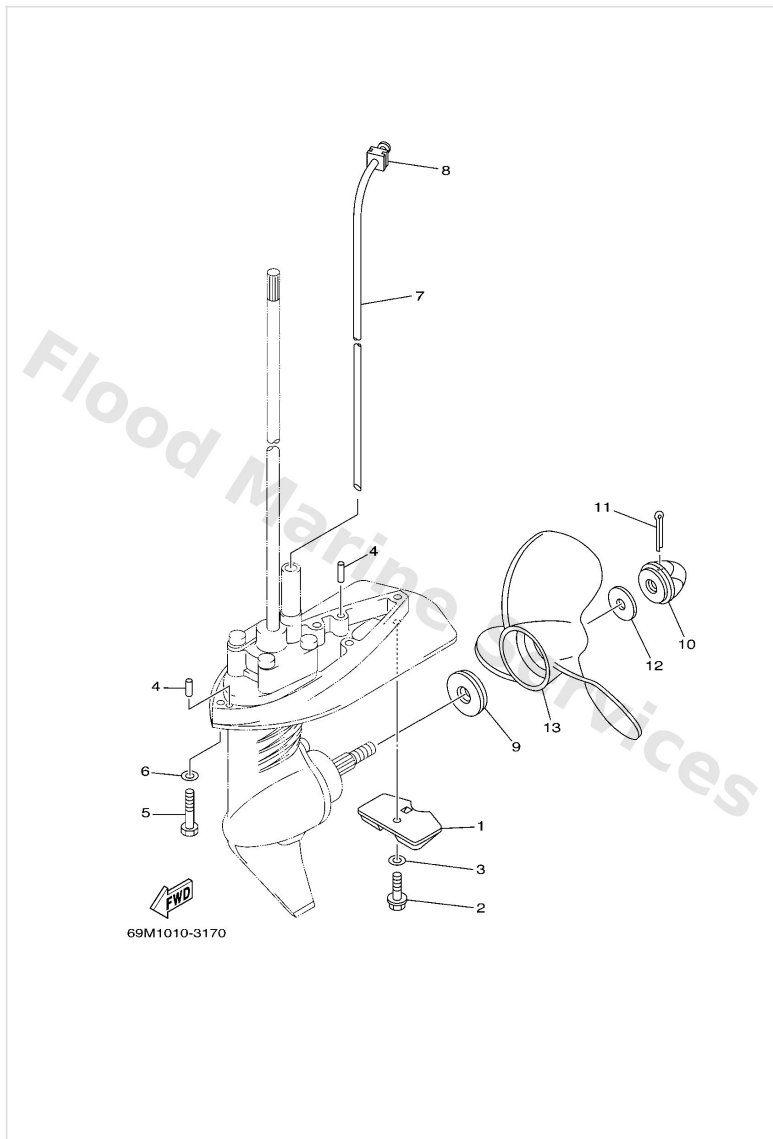
Ref	Part	
15	9709506016 Bolt, hexagon deep recess	Buy now
16	9299506600 Washer, plain (646)	Buy now
17	69MG431100 Housing, water pump	Buy now
18	9321033M85 O-ring(615)	Buy now
19	6L54432200 Insert, cartridge	Buy now
20	69MG432300 Outer plate,cartridge	Buy now
21	6E04436600 Damper, water seal 2	Buy now
22	6L54435200 Impeller	Buy now
23	9360407M13 Pin, dowel(615)	Buy now
24	9709506040 Bolt (682)	Buy now
25	9360418080 Pin. dowel. (647)	Buy now
26	69MG432800 Plate	Buy now
27	69MG551100 Shaft, drive S(17.0")	Buy now
27	69MG551110 Shaft, drive L(22.0")	Buy now
28	9344008819 Circlip	Buy now

Lower Casing & Drive 1



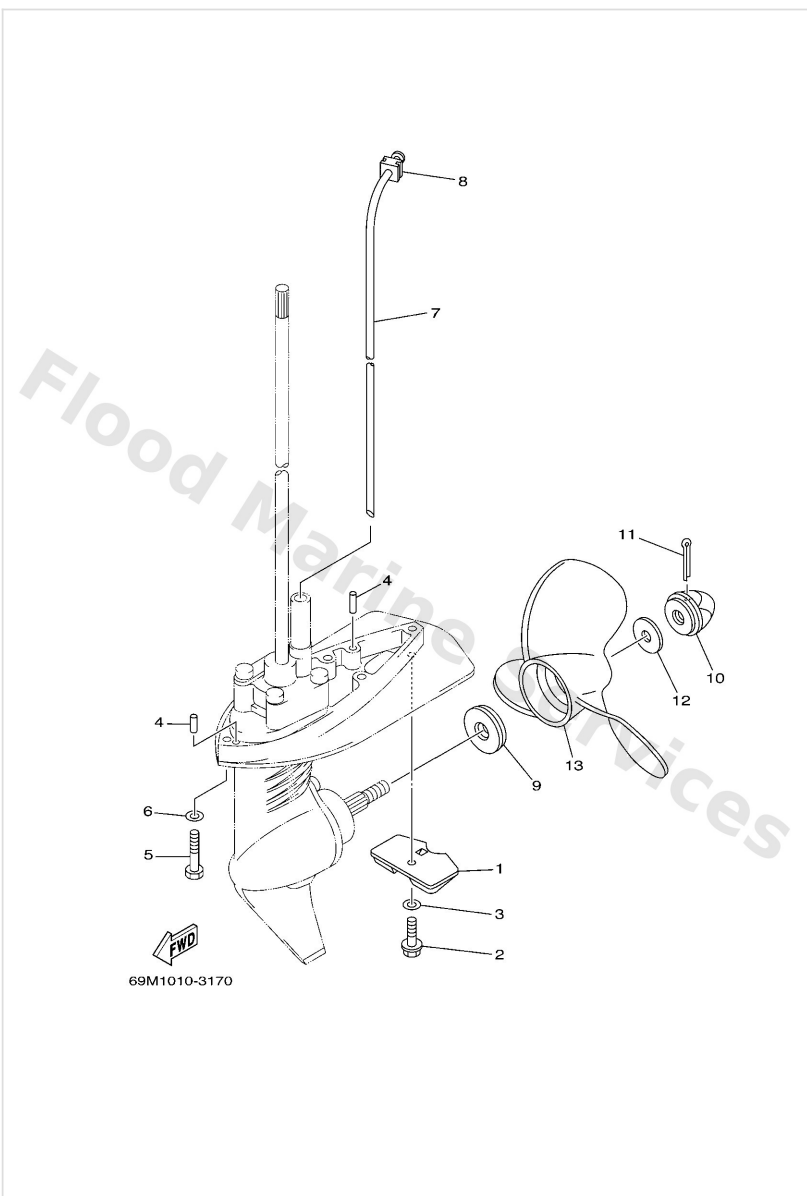
Ref	Part	
29	69MG555100 Pinion	Buy now
30	9900106600 Circlip(53l)	Buy now
31	6L5455330020 Shim (T)2.0Mm) UR	Buy now
31	6L5455330021 Shim (t:2.1mm) UR	Buy now
31	6L5455330022 Shim (t:2.2mm) UR	Buy now
31	6L5455330023 Shim (t:2.3mm) UR	Buy now
32	69MG556000 Gear	Buy now
33	69MG561100 Shaft, propeller	Buy now
34	9050110064 Spring, compression 6164563600	Buy now
35	69MG563500 Plunger, shift	Buy now
36	6L54563100 Clutch, dog	Buy now
37	9020113198 Washer 6474556600	Buy now

Lower Casing & Drive 2



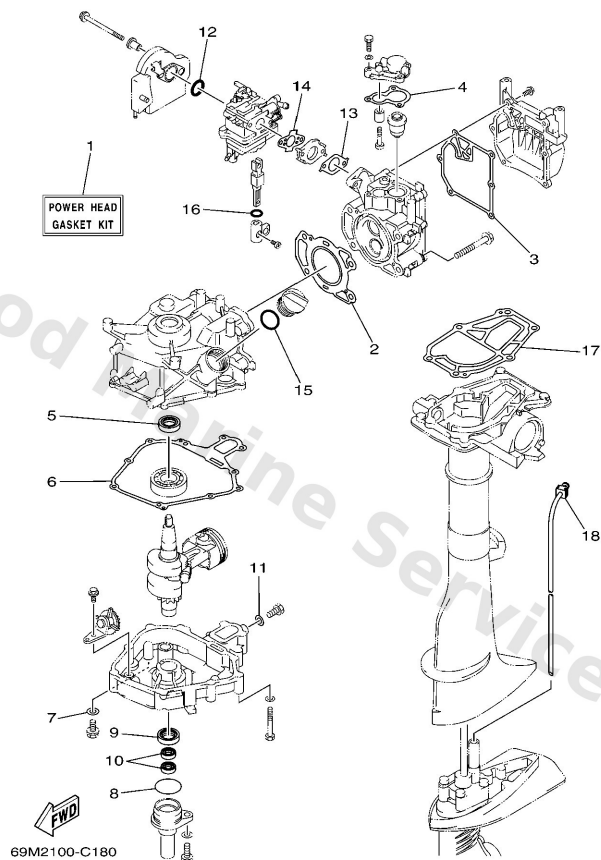
Ref	Part	
1	68DG525100 Anode	Buy now
2	9589506020 Bolt, flange(jk3)	Buy now
3	9299006300 Washer, tooth	Buy now
4	9360412M07 Pin, dowel (688)	Buy now
5	9709506030 Bolt(jf7) S(17.0")	Buy now
6	9299506600 Washer, plain (646) S(17.0")	Buy now
7	69M4436100 Tube, water 1 S(17.0")	Buy now
7	69M4436110 Tube, water 1 L(22.0")	Buy now
8	68DG436500 Damper, water seal	Buy now
9	68DG598700 Spacer 1	Buy now
10	6L54561600 Nut, propeller	Buy now
11	9149025030 Pin, cotter(6I5)	Buy now
12	9020108M54 Washer, plate (6e5)	Buy now
13	6L54594300EL Propeller (3x7-1/4 x6 -bs) UR	Buy now
13	6L54594500EL Propeller (3x7-1/4"x7-1/4"-bs) UR	Buy now

Lower Casing & Drive 2



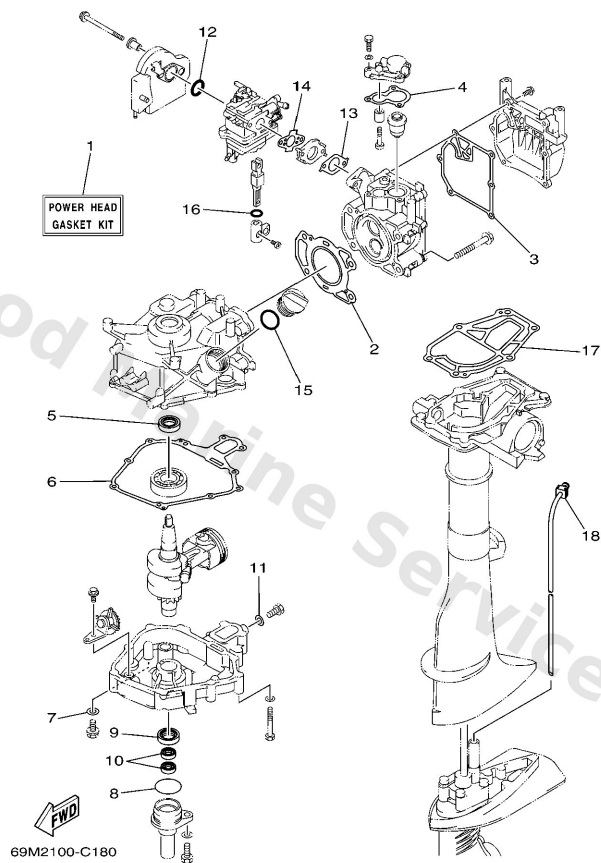
Ref	Part	
13	6L54594700EL Propeller (3x7-1/4"x8-1/4"-bs) UR	Buy now
13	6L54594900EL Propeller (3x7-1/4" x5 -bs) UR	Buy now
13	6L54595200EL Propeller (3x7-1/4"x5-1/2"-bs) UR	Buy now

Repair Kit 1



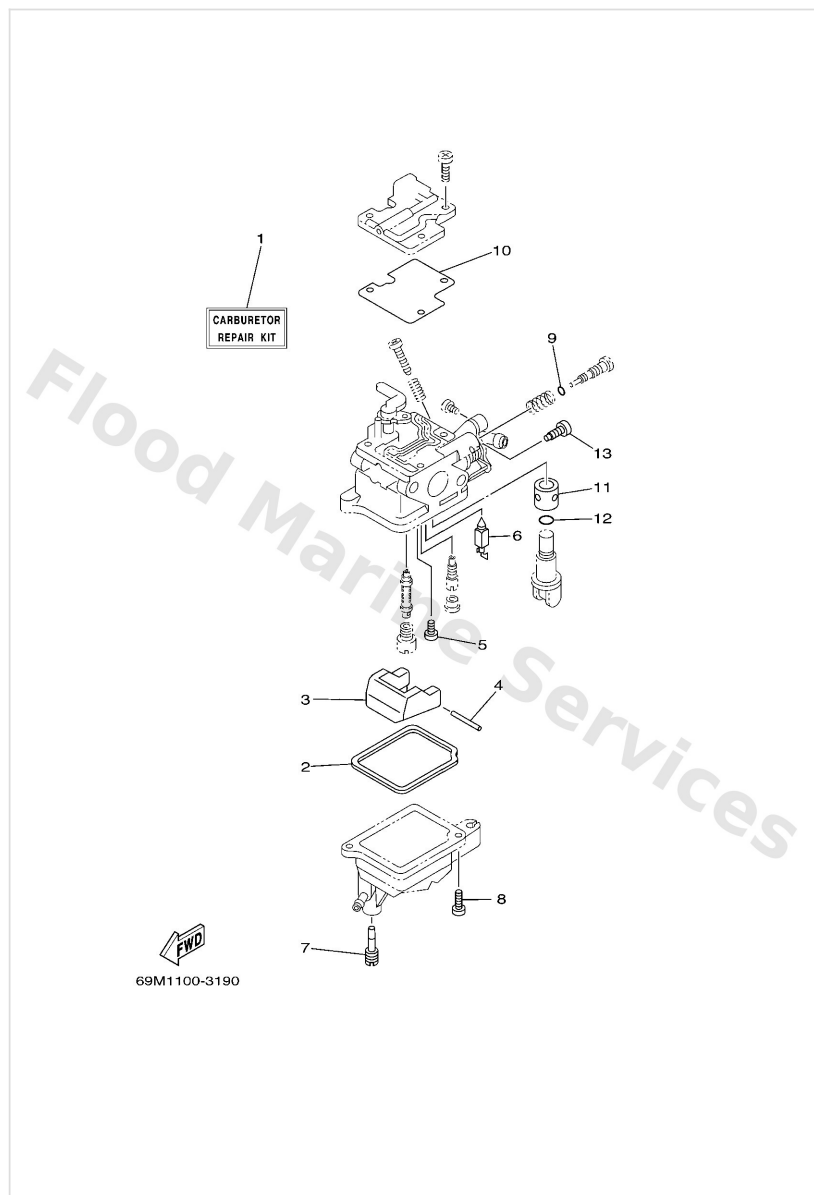
Ref	Part	
1	69MWE00100 Power head gasket kit	Buy now
2	69M1118100 Gasket, cylinder head 1	Buy now
3	69M11193A0 Gasket, head cover 1	Buy now
4	68DE2414A0 Gasket, cover	Buy now
5	9310220108 Oil seal	Buy now
6	69M11351A0 Gasket, cylinder	Buy now
7	9020108818 Washer	Buy now
8	9321035537 O-ring	Buy now
10	9310209004 Oil seal	Buy now
11	9043008800 Gasket (256-11198-00)	Buy now
12	9321020M65 O-ring	Buy now
13	69ME3645A0 Gasket, manifold 1	Buy now
14	69ME3646A0 Gasket, manifold 2	Buy now
15	9321024M79 O-ring	Buy now
16	9321013M43 O-ring (26h)	Buy now

Repair Kit 1



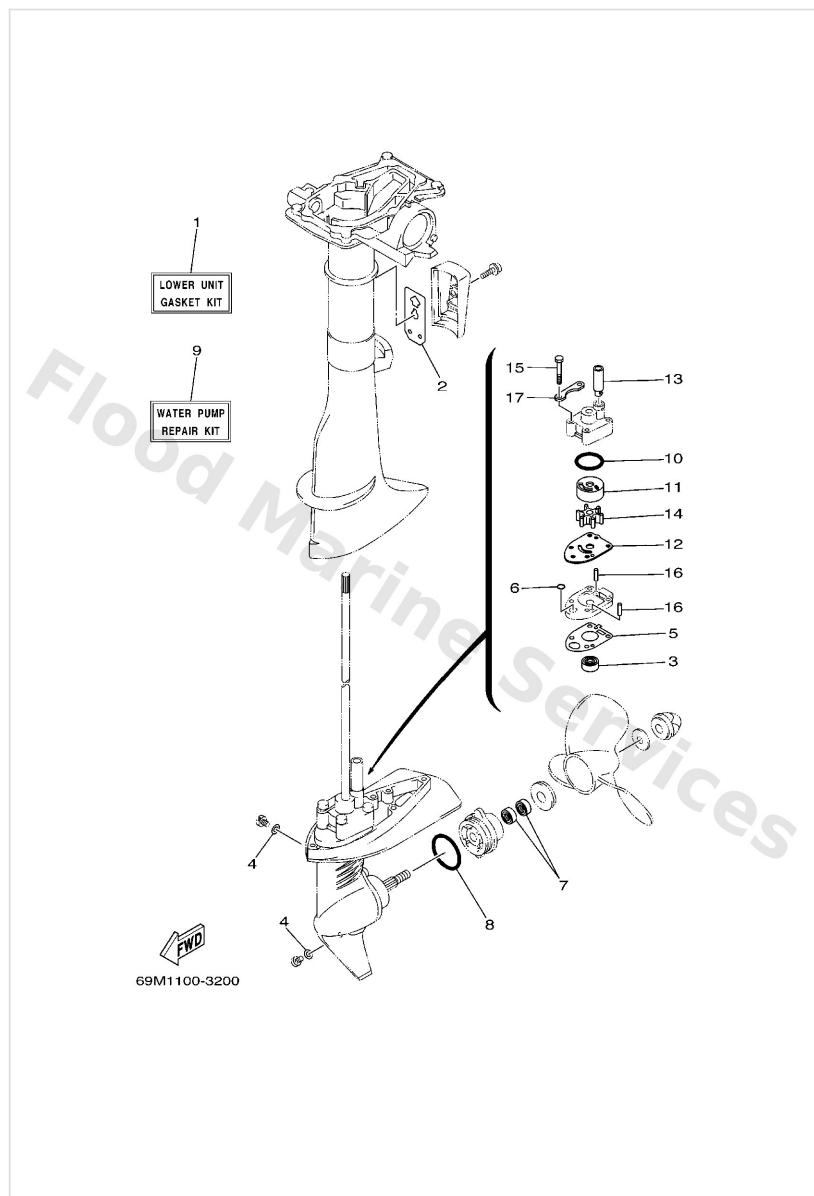
Ref	Part	
17	69M45113A0 Gasket, upper casing	Buy now
18	68DG436500 Damper, water seal	Buy now

Repair Kit 2



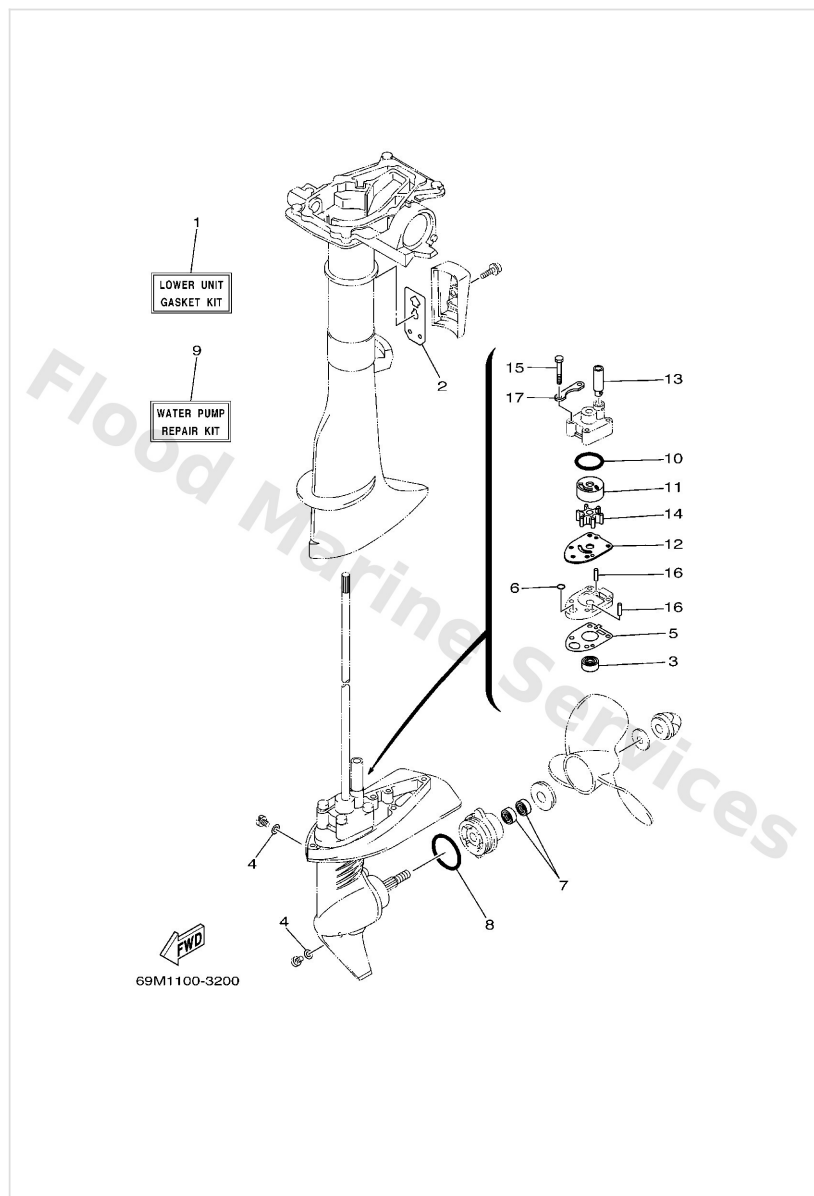
Ref	Part	
1	69MW009300 Carburetor repair kit	Buy now
2	69M1498400 Gasket, float chamber	Buy now
3	69M1438500 Float	Buy now
4	6A11438600 Pin, float	Buy now
5	9858003005 Screw, pan head(78g)	Buy now
6	62Y1439200 Valve, needle	Buy now
7	69M1499100 Screw	Buy now
8	9858004010 Screw, pan head (e56)	Buy now
9	2T41439700 O-ring	Buy now
10	69M1453600 Gasket	Buy now
11	69M2452300 Valve	Buy now
12	69M2453300 O-ring	Buy now
13	69M2453500 Screw, lever fitting	Buy now

Repair Kit 3



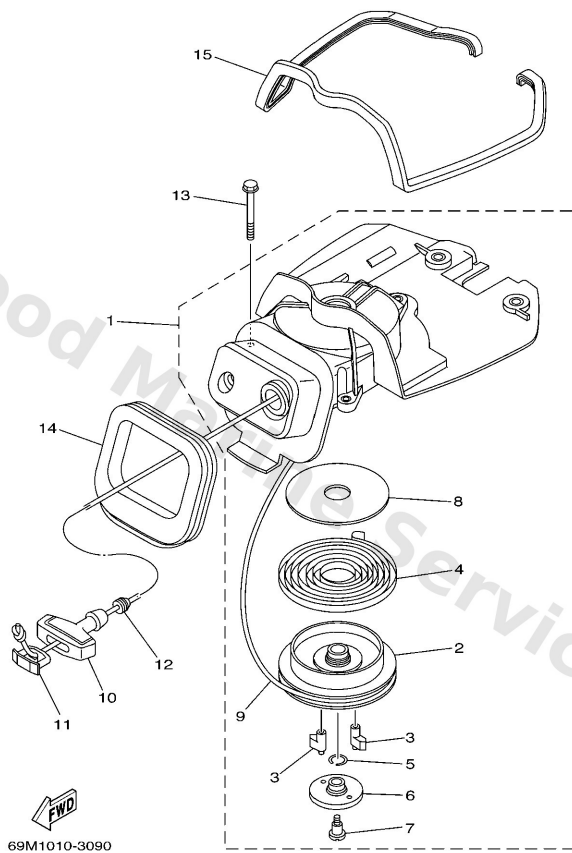
Ref	Part	
1	69MWG00120 Lower Unit Gasket Kit	Buy now
2	69MG511500 Gasket, upper casing	Buy now
3	9310309M41 Oil seal	Buy now
4	9043008020 Gasket	Buy now
5	69MG5315A0 Packing, lower casing	Buy now
6	9321005001 O-ring	Buy now
7	9310113M12 Oil seal	Buy now
8	9321048214 O-ring	Buy now
9	69MWG07800 Water Pump Repair Kit	Buy now
10	9321033M85 O-ring(615)	Buy now
11	6L54432200 Insert, cartridge	Buy now
12	69MG432300 Outer plate, cartridge	Buy now
13	6E04436600 Damper, water seal 2	Buy now
14	6L54435200 Impeller	Buy now
15	9709506040 Bolt (682)	Buy now

Repair Kit 3



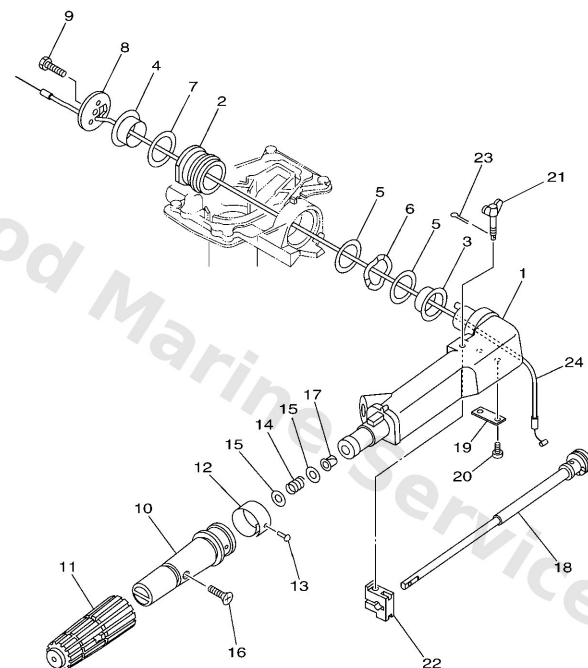
Ref	Part	
16	9360418080 Pin. dowel. (647)	Buy now
17	69MG432800 Plate	Buy now

Starter



Ref	Part	
1	69M1571000 Starter assembly	Buy now
2	69M1571400 Drum, sheave	Buy now
3	69M1574100 Pawl, drive	Buy now
4	67D1571300 Spring, starter	Buy now
5	67D1570500 Spring, drive pawl	Buy now
6	69M1573500 Guide, cam	Buy now
7	69M1579300 Screw	Buy now
8	69M1573900 Washer, thrust	Buy now
9	69M1575100 Wire, starter (1.5m)	Buy now
10	6G11575500 Handle, starter	Buy now
11	6G11577900 Cover	Buy now
12	69ME578900 Damper	Buy now
13	9759506560 Bolt, hexagon w/w deep recess	Buy now
14	69M1576200 Seal, rubber 2	Buy now
15	69M2418200 Damper, locating 2	Buy now

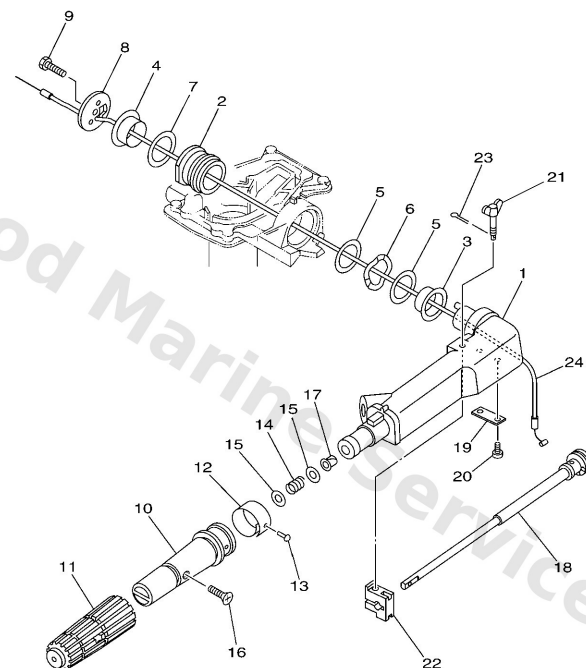
Steering



69M5100-F120

Ref	Part	
1	69MG2111004D Handle, Steering	Buy now
2	67D4212900 Bushing, rubber	Buy now
3	68DG217100 Bushing, 1	Buy now
4	68DG217200 Bushing, 2	Buy now
5	68DG218100 Washer, 1	Buy now
6	69MG218800 Washer,wave	Buy now
7	68DG218200 Washer, 2	Buy now
8	68DG213101 Cover, Handle Steering	Buy now
9	9707508025 Bolt, hexagon deep recess	Buy now
10	69MG211910 Grip steering handle	Buy now
11	6N0G217700 Rubber, handle	Buy now
12	69MG213700 Indicator, throttle	Buy now
13	9026902M09 Rivet(6l5)	Buy now
14	9050123800 Spring (655)	Buy now
15	9020110M02 Washer, plate(6g9)	Buy now

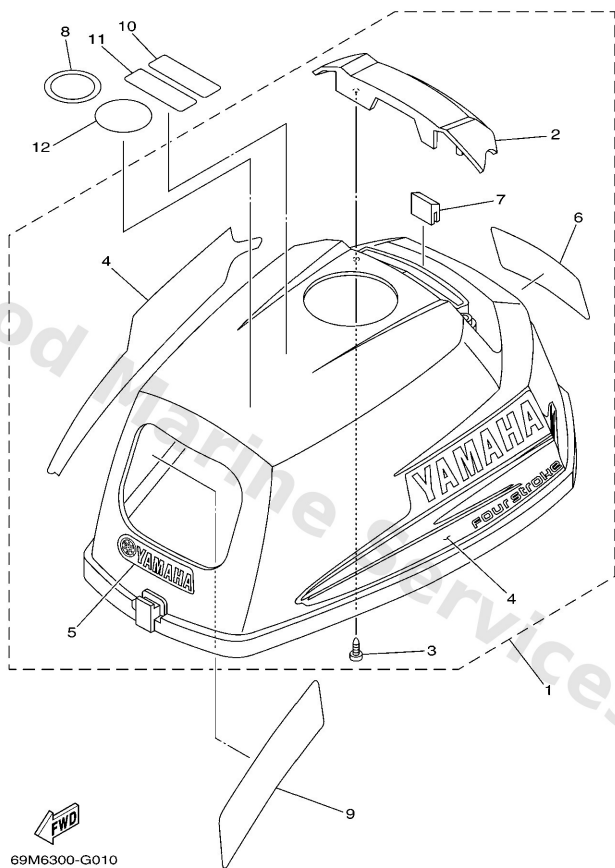
Steering



69M5100-F120

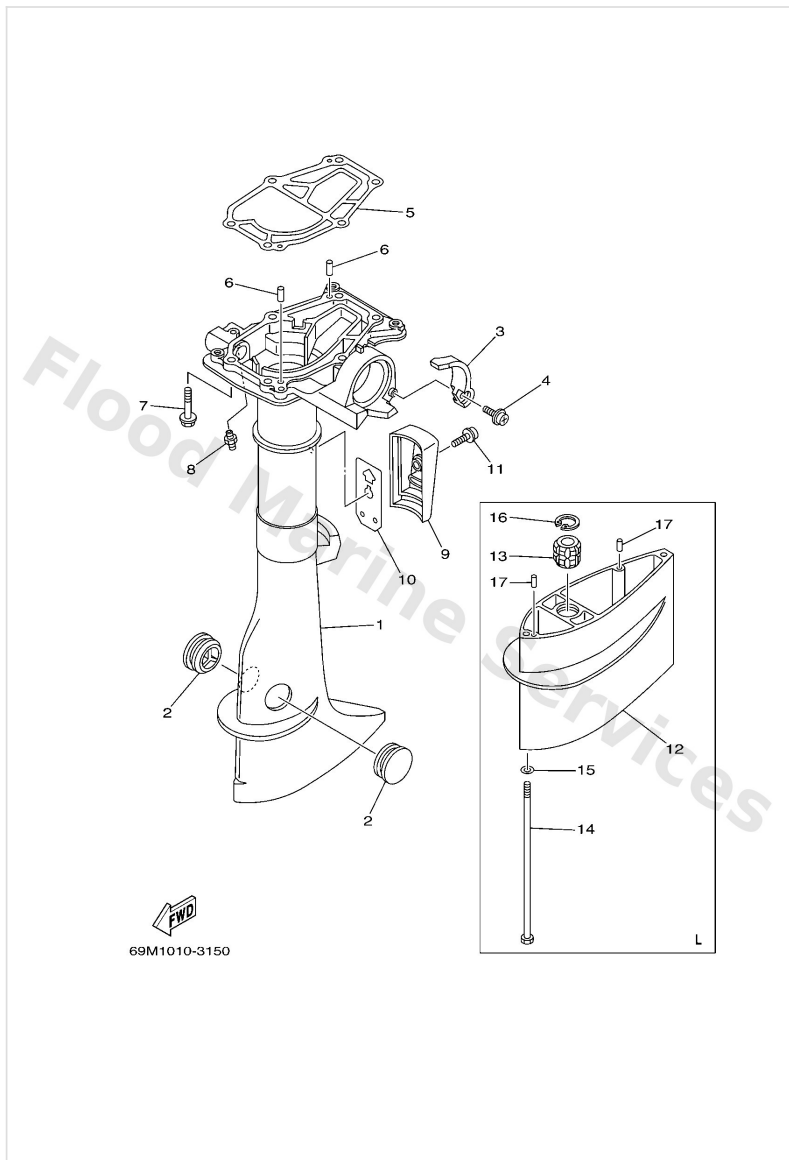
Ref	Part	
16	9014905M13 Screw, countersunk	Buy now
17	9038608032 Bushing (650)	Buy now
18	6G14213801 Lever, throttle	Buy now
19	68DG215900 Stay	Buy now
20	9788505012 Screw,pan head (646)	Buy now
21	6G14212501 Bolt, friction adjusting	Buy now
22	6G14212600 Piece, friction	Buy now
23	9149016010 Pin, cotter	Buy now
24	69MF630110 Throttle cable	Buy now

Top Cowling



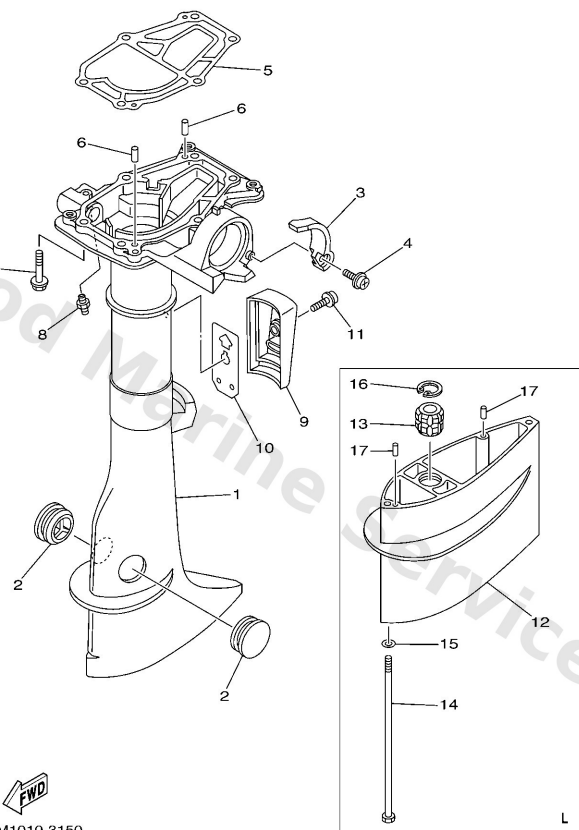
Ref	Part	
1	69MG2610104D Top cowling ass'y (f2.5)	Buy now
2	69MG261300 Molding Air Duct	Buy now
3	9778040012 Screw, trushead tapping (ge31)	Buy now
4	69MWG07000 Graphic set	Buy now
5	69MG267700 Graphic, front	Buy now
6	69MG267810 Graphic Rear	Buy now
7	69M4266200 Damper	Buy now
8	60RE343400 Label, Caution	Buy now
9	69ME442760 Mark Instruction F2.5 Nv	Buy now
10	6S74269840 Label, warning (fu	Buy now
11	6S74269850 Label, warning (fu	Buy now
12	60RF415E00 Label Caution	Buy now

Upper Casing



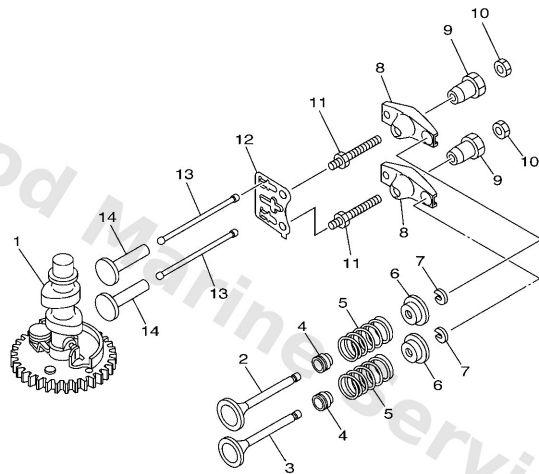
Ref	Part	
1	69MG5111004D Casing,upper	Buy now
2	6474515101 Cover, upper casing	Buy now
3	69MG515200 Cover,upper casing 2	Buy now
4	9015905M12 Screw, with washer(6t4)	Buy now
5	69M45113A0 Gasket, upper casing	Buy now
17	9360412M07 Pin, dowel (688) L(22.0")	Buy now
7	9757506535 Bolt, hexagon w/w deep recess	Buy now
8	9370006M03 Nipple, grease(6a1)	Buy now
9	69MG515100 Cover,upper casing 1	Buy now
10	69MG511500 Gasket,upper casing	Buy now
11	9015906M11 Screw, with washer(6l2)	Buy now
12	69MG5211004D Extention L(22.0")	Buy now
13	6L54531800 Bushing, drive shaft L(22.0")	Buy now
14	9010106M18 Bolt(6l5) L(22.0")	Buy now
15	9299006600 Washer, plain (646) L(22.0")	Buy now

Upper Casing



Ref	Part	
16	9342022M03 Cir clip (6e0) L(22.0")	Buy now

Valve




69M1010-3050

Ref	Part	
1	69M1217001 -	Buy now
2	67D1211100 Valve, intake	Buy now
3	67D1212100 Valve, exhaust	Buy now
4	51Y1211900 Seal, valve stem	Buy now
5	68DE211300 Spring, valve inne	Buy now
6	7NJ1211700 Retainer, valve spring	Buy now
7	7NJ1211800 Cotter, valve	Buy now
8	67D1215100 Arm, valve rocker	Buy now
9	7FK1216500 Pivot, rocker arm	Buy now
10	7FK1215800 Nut, lock	Buy now
11	67D1215700 Bolt	Buy now
12	69ME215500 Guide, push rod	Buy now
13	69M1215400 Rod, valve push	Buy now
14	JA91215300 Lifter, valve	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.