



# Yamaha F2.5AMH 2014

## Parts Manual

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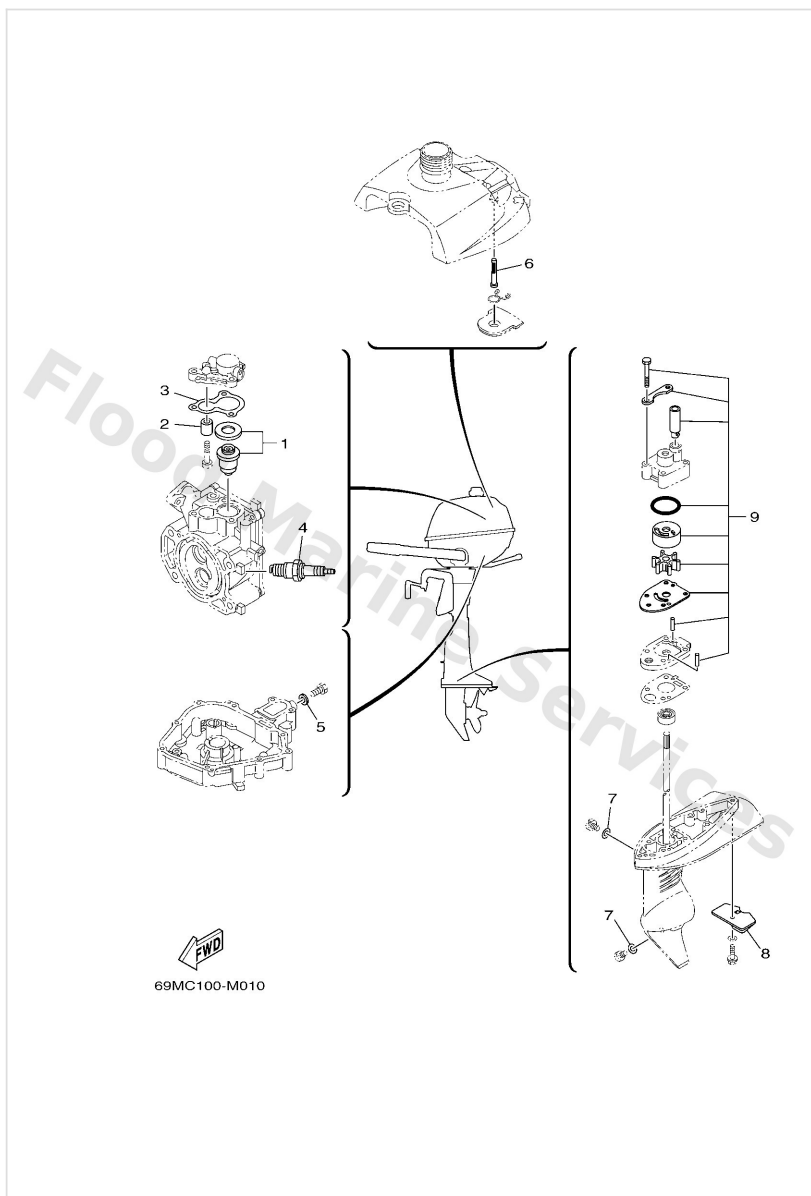
Authorised Yamaha Dealers



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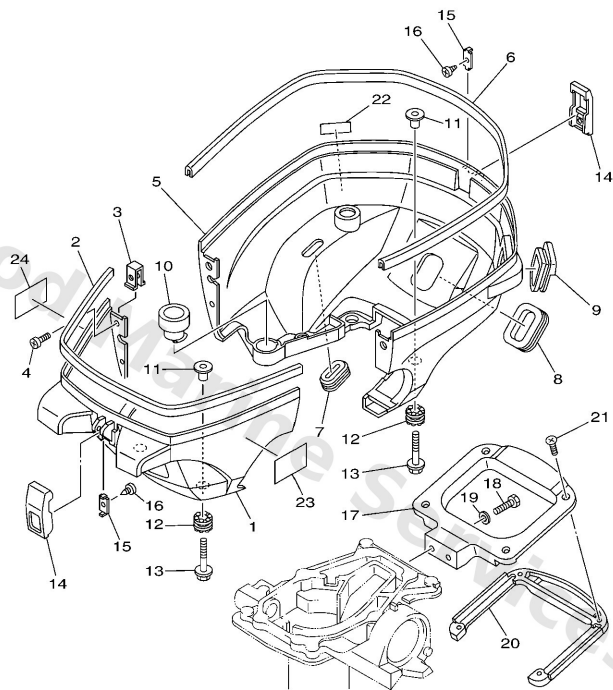
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## Scheduled Service Parts



Ref	Part	
1	<a href="#">69M1241101</a> Thermostat	<a href="#">Buy now</a>
2	<a href="#">68DE132500</a> Anode	<a href="#">Buy now</a>
3	<a href="#">68DE2414A0</a> Gasket, cover	<a href="#">Buy now</a>
4	<a href="#">9470200248</a> Plug, spark (br6hs)	<a href="#">Buy now</a>
5	<a href="#">9043008800</a> Gasket (256-11198-00)	<a href="#">Buy now</a>
6	<a href="#">6L52425100</a> Strainer 1	<a href="#">Buy now</a>
7	<a href="#">9043008020</a> Gasket	<a href="#">Buy now</a>
8	<a href="#">68DG525100</a> Anode	<a href="#">Buy now</a>
9	<a href="#">69MWG07800</a> Water Pump Repair Kit	<a href="#">Buy now</a>

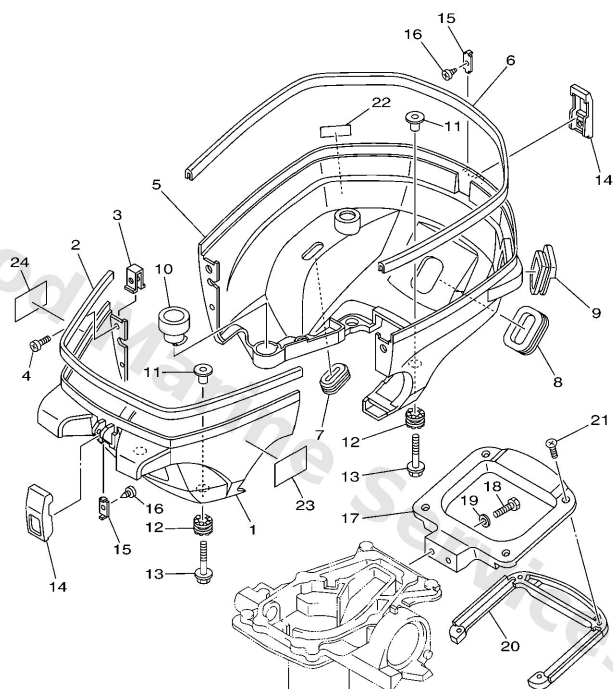
## Bottom Cowling



  
69M6100-G110

Ref	Part	
1	<a href="#">69MG2711004D</a> Cowling,bottom 1	<a href="#">Buy now</a>
2	<a href="#">69M4262800</a> Seal	<a href="#">Buy now</a>
3	<a href="#">6L54277400</a> Stay, apron 1	<a href="#">Buy now</a>
4	<a href="#">9015705013</a> Screw, pan head	<a href="#">Buy now</a>
5	<a href="#">69MG271200</a> Cowling, bottom 2	<a href="#">Buy now</a>
6	<a href="#">69M4262900</a> Seal	<a href="#">Buy now</a>
7	<a href="#">69MG272700</a> Grommet	<a href="#">Buy now</a>
8	<a href="#">69MG272400</a> Grommet	<a href="#">Buy now</a>
9	<a href="#">69MG272500</a> Grommet	<a href="#">Buy now</a>
10	<a href="#">69ME531600</a> Damper 1	<a href="#">Buy now</a>
11	<a href="#">69M4275801</a> Collar	<a href="#">Buy now</a>
12	<a href="#">69MG276800</a> Damper	<a href="#">Buy now</a>
13	<a href="#">9011906M17</a> Bolt, with washer	<a href="#">Buy now</a>
14	<a href="#">6L54264700</a> Holder, clamp band	<a href="#">Buy now</a>
15	<a href="#">6L54282300</a> Plate, stop	<a href="#">Buy now</a>

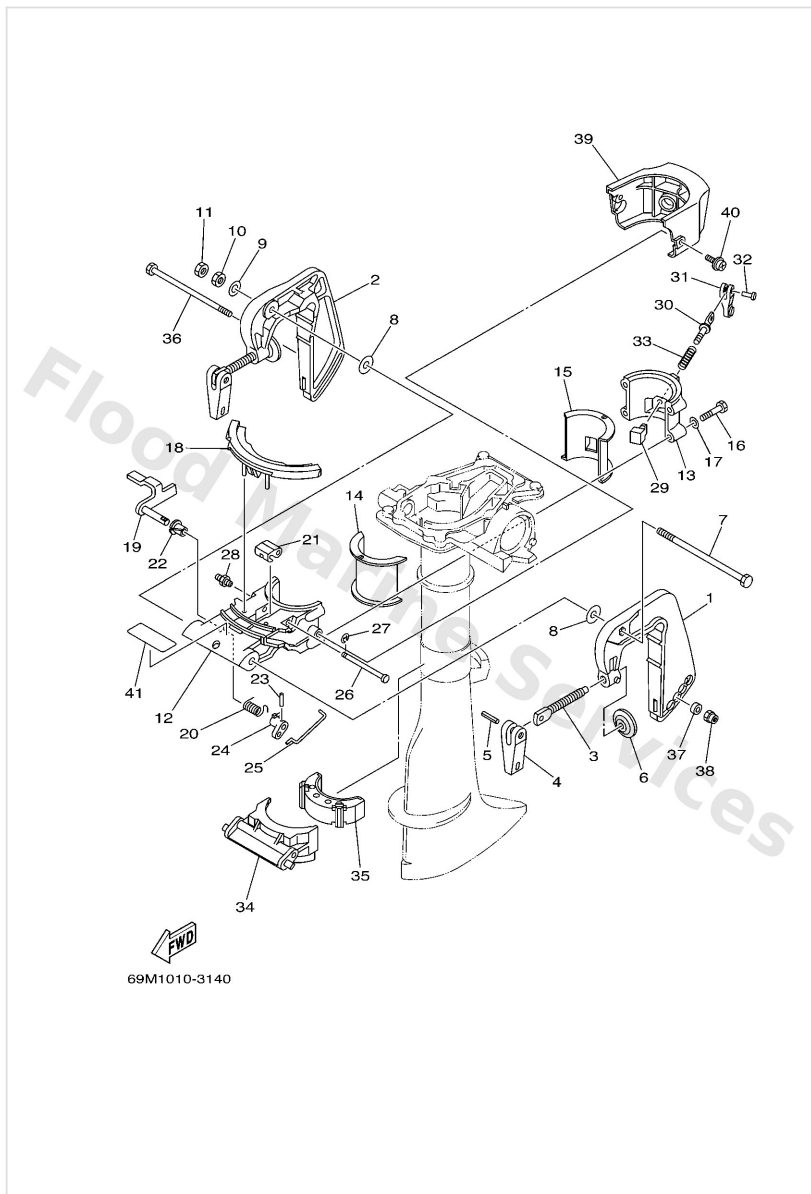
## Bottom Cowling



**FWD**  
69M6100-G110

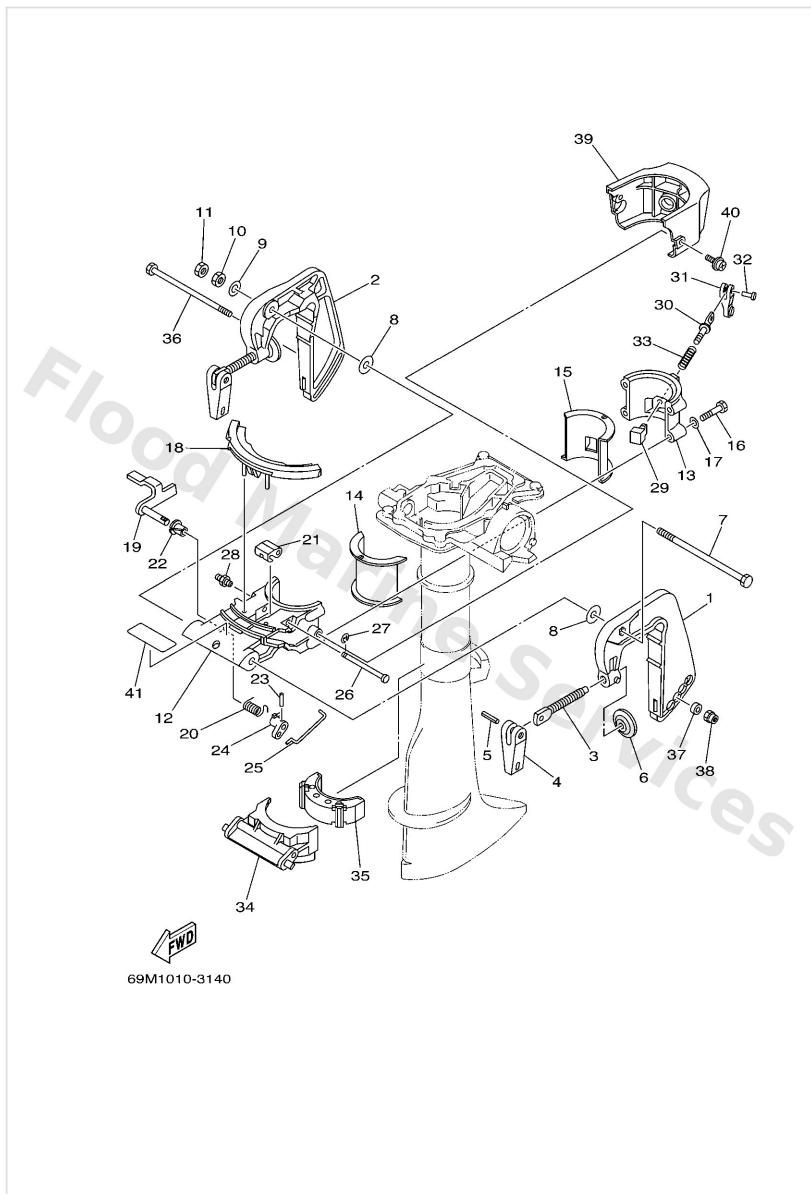
Ref	Part	
16	<a href="#">9016703M02</a> Screw, tapping(6l5)	<a href="#">Buy now</a>
17	<a href="#">69MG2731004D</a> Carring handle	<a href="#">Buy now</a>
18	<a href="#">9709506020</a> Bolt(7u8)	<a href="#">Buy now</a>
19	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
20	<a href="#">69MG273500</a> Protector	<a href="#">Buy now</a>
21	<a href="#">9016104003</a> Screw, tapping	<a href="#">Buy now</a>
22	<a href="#">69MF459100</a> Emblem, fuel cock	<a href="#">Buy now</a>
23	<a href="#">6S74279440</a> Label, warning (ge	<a href="#">Buy now</a>
24	<a href="#">6S74279450</a> Label, warning (ge	<a href="#">Buy now</a>

# Bracket



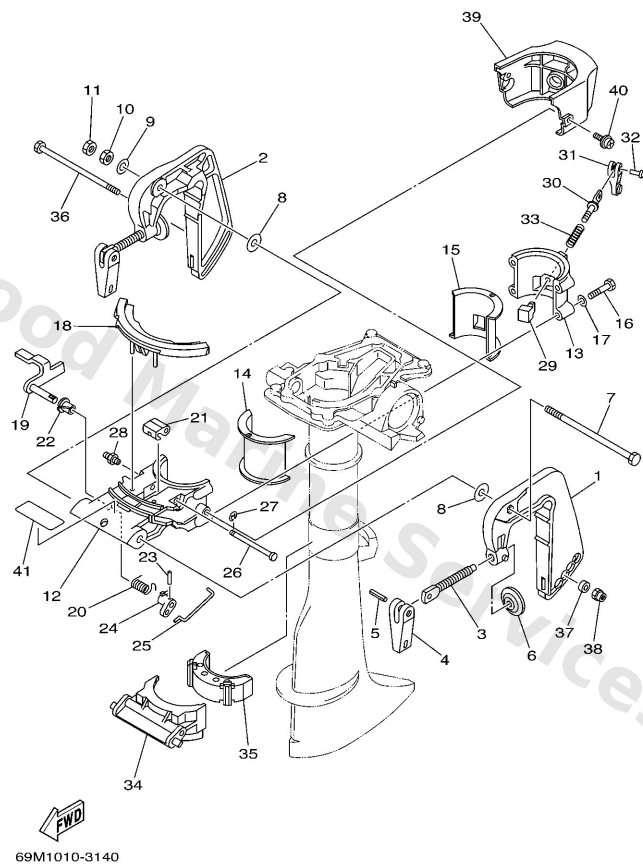
Ref	Part	
1	<a href="#">69MG3111004D</a> Bracket,clamp 1	<a href="#">Buy now</a>
2	<a href="#">69MG3112004D</a> Bracket,clamp 2	<a href="#">Buy now</a>
3	<a href="#">6E04311601</a> Screw, transom clamp	<a href="#">Buy now</a>
4	<a href="#">69MG311800</a> Handle transom clamp	<a href="#">Buy now</a>
5	<a href="#">9024304M01</a> Pin(6a1)	<a href="#">Buy now</a>
6	<a href="#">6204311400</a> Pad, transom clamp	<a href="#">Buy now</a>
7	<a href="#">9010108M07</a> Bolt(6e0)	<a href="#">Buy now</a>
8	<a href="#">9020208022</a> Washer 6464313202	<a href="#">Buy now</a>
9	<a href="#">9299008200</a> Ybs66-8 washer, plain	<a href="#">Buy now</a>
10	<a href="#">9538008600</a> Nut (661)	<a href="#">Buy now</a>
11	<a href="#">9538008700</a> Nut(661)	<a href="#">Buy now</a>
12	<a href="#">69MG3311014D</a> Bracket swivel 1	<a href="#">Buy now</a>
13	<a href="#">69MG3312004D</a> Bracket, swivel 2	<a href="#">Buy now</a>
14	<a href="#">69MG253700</a> Bushing,pivot shaft 1	<a href="#">Buy now</a>
15	<a href="#">69MG253800</a> Bushing,pivot shaft 2	<a href="#">Buy now</a>

# Bracket



Ref	Part	
16	<a href="#">9707506030</a> Bolt(jf7)	<a href="#">Buy now</a>
17	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
18	<a href="#">69M4367900</a> Cover	<a href="#">Buy now</a>
19	<a href="#">69M4318000</a> Tilt stop lever assembly	<a href="#">Buy now</a>
20	<a href="#">69MG318800</a> Spring	<a href="#">Buy now</a>
21	<a href="#">69MG318600</a> Lever	<a href="#">Buy now</a>
22	<a href="#">9038608032</a> Bushing (650)	<a href="#">Buy now</a>
23	<a href="#">9169020010</a> Pin, spring	<a href="#">Buy now</a>
24	<a href="#">69MG318500</a> Lever, tilt stop 2	<a href="#">Buy now</a>
25	<a href="#">69MG316400</a> Rod, tilt lock	<a href="#">Buy now</a>
26	<a href="#">69MG316600</a> Pin	<a href="#">Buy now</a>
27	<a href="#">9908004600</a> Circlip (eu0)	<a href="#">Buy now</a>
28	<a href="#">9370006M03</a> Nipple, grease(6a1)	<a href="#">Buy now</a>
29	<a href="#">69M4252800</a> Plate, friction	<a href="#">Buy now</a>
30	<a href="#">69M4252900</a> Screw, friction pi	<a href="#">Buy now</a>

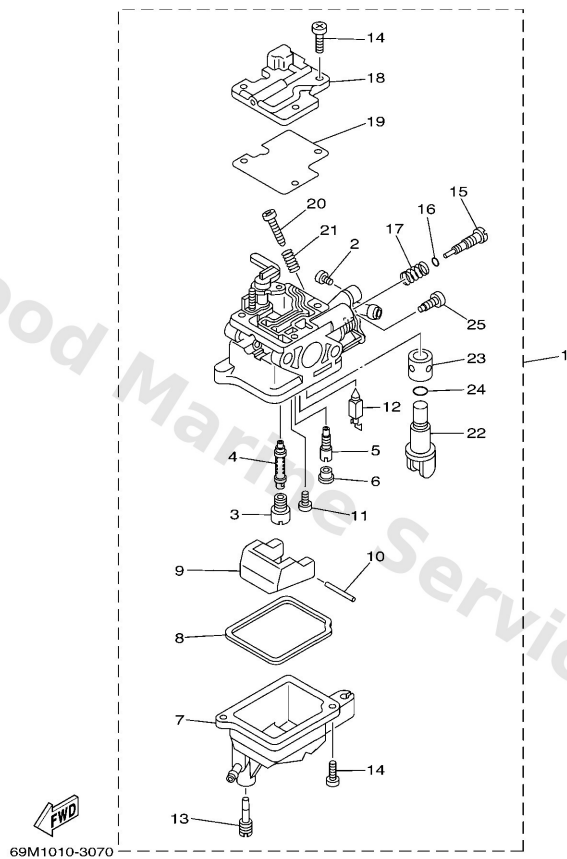
# Bracket



Ref	Part	
31	<a href="#">68DG256101</a> Knob, steering loc	<a href="#">Buy now</a>
32	<a href="#">9026604M05</a> Rivet(6l5)	<a href="#">Buy now</a>
33	<a href="#">9050112803</a> Spring, compression	<a href="#">Buy now</a>
34	<a href="#">69MG335100</a> Receiver,thrust	<a href="#">Buy now</a>
35	<a href="#">69M4455700</a> Mount damper, lower front	<a href="#">Buy now</a>
36	<a href="#">9010106030</a> Bolt	<a href="#">Buy now</a>
37	<a href="#">9020106040</a> Washer 6464337400	<a href="#">Buy now</a>
38	<a href="#">9578006300</a> Nut, nylon (6g1)	<a href="#">Buy now</a>
39	<a href="#">69MG331800</a> Cover	<a href="#">Buy now</a>
40	<a href="#">9015906M11</a> Screw, with washer(6l2)	<a href="#">Buy now</a>
41	<a href="#">69MG369100</a> Indicator, tilt	<a href="#">Buy now</a>

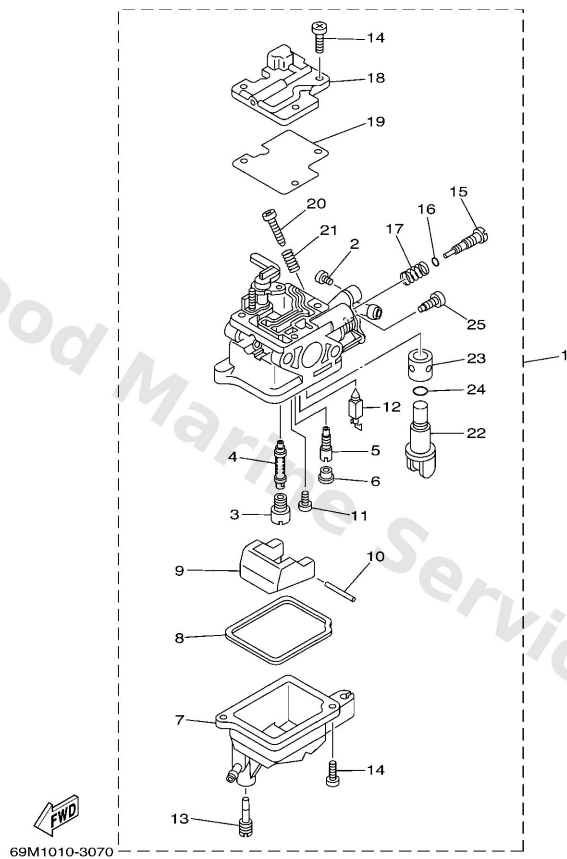


# Carburetor



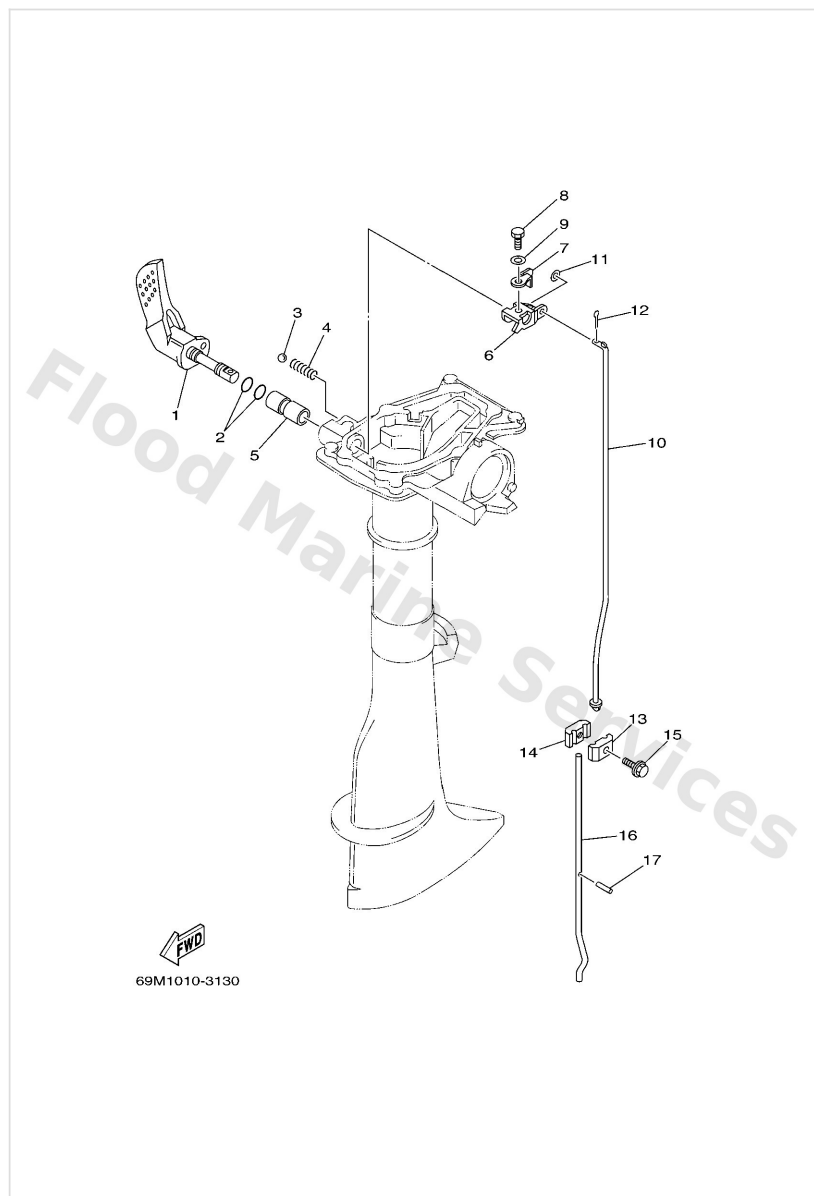
Ref	Part	
1	<a href="#">69M1430122</a> Carburetor assembly 1	<a href="#">Buy now</a>
2	<a href="#">9789004007</a> Screw, pan head (7h3)	<a href="#">Buy now</a>
3	<a href="#">69M1434331</a> Jet, main (#62)	<a href="#">Buy now</a>
4	<a href="#">69M1434100</a> Nozzle, main	<a href="#">Buy now</a>
5	<a href="#">69M1434268</a> Jet, pilot (#37)	<a href="#">Buy now</a>
6	<a href="#">69M1496600</a> Bush	<a href="#">Buy now</a>
7	<a href="#">69M1438100</a> Body, float chamber	<a href="#">Buy now</a>
8	<a href="#">69M1498400</a> Gasket, float chamber	<a href="#">Buy now</a>
9	<a href="#">69M1438500</a> Float	<a href="#">Buy now</a>
10	<a href="#">6A11438600</a> Pin, float	<a href="#">Buy now</a>
11	<a href="#">9858003005</a> Screw, pan head(78g)	<a href="#">Buy now</a>
12	<a href="#">62Y1439200</a> Valve, needle	<a href="#">Buy now</a>
13	<a href="#">69M1499100</a> Screw	<a href="#">Buy now</a>
14	<a href="#">9858004010</a> Screw, pan head (e56)	<a href="#">Buy now</a>
15	<a href="#">69M1432320</a> Screw, air adjusting	<a href="#">Buy now</a>

# Carburetor



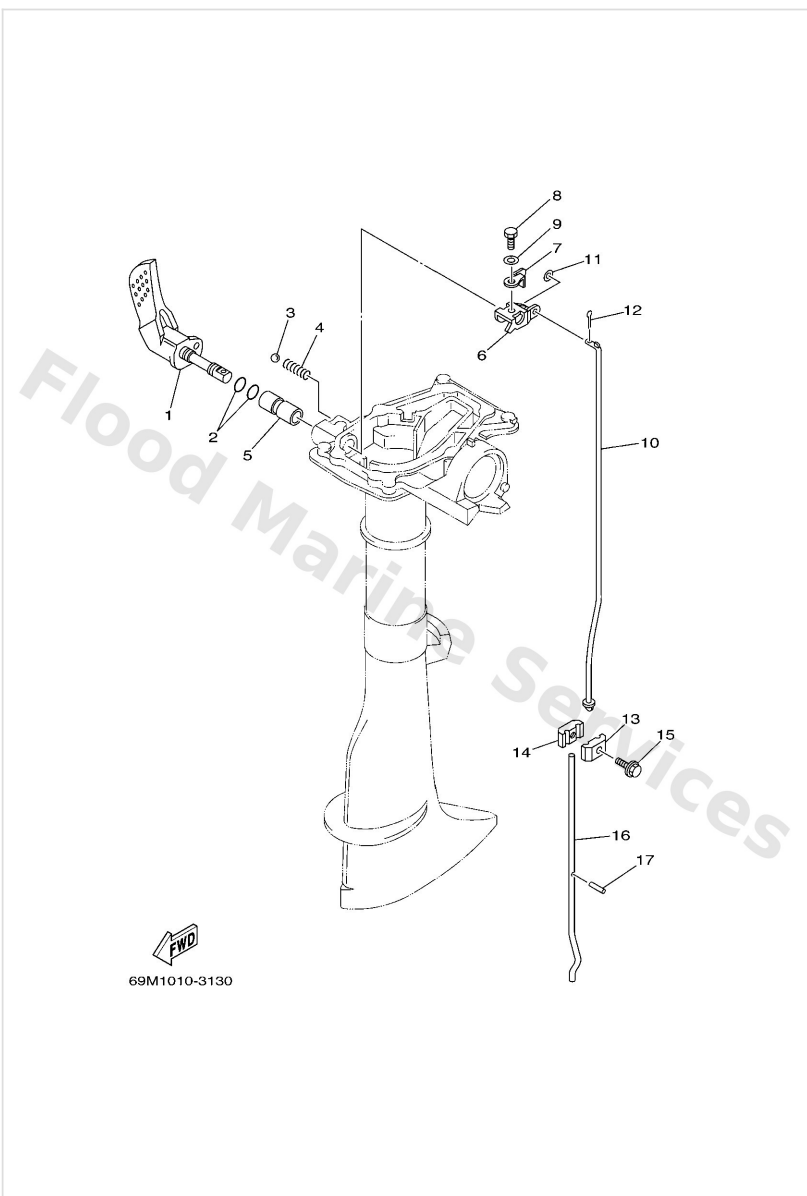
Ref	Part	
16	<a href="#">2T41439700</a> O-ring	<a href="#">Buy now</a>
17	<a href="#">62Y1433400</a> Spring, air adjusting	<a href="#">Buy now</a>
18	<a href="#">69M1452700</a> Plate	<a href="#">Buy now</a>
19	<a href="#">69M1453600</a> Gasket	<a href="#">Buy now</a>
20	<a href="#">69W1432100</a> Screw, throttle	<a href="#">Buy now</a>
21	<a href="#">62Y1421200</a> Spring, pilot adjusting	<a href="#">Buy now</a>
22	<a href="#">69M2452400</a> Lever, cock	<a href="#">Buy now</a>
23	<a href="#">69M2452300</a> Valve	<a href="#">Buy now</a>
24	<a href="#">69M2453300</a> O-ring	<a href="#">Buy now</a>
25	<a href="#">69M2453500</a> Screw, lever fitting	<a href="#">Buy now</a>

## Control



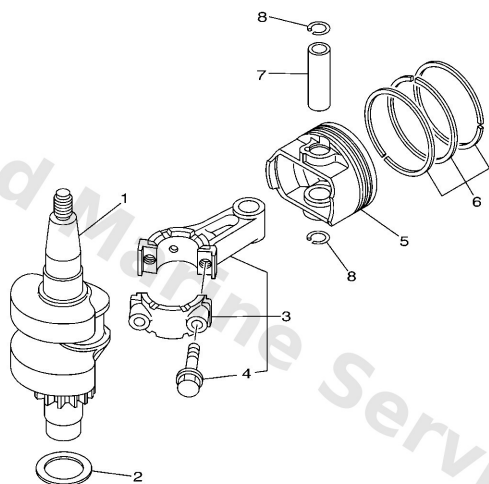
Ref	Part	
1	<a href="#">69MG411100</a> Handle,gear shift	<a href="#">Buy now</a>
2	<a href="#">9321009350</a> O-ring	<a href="#">Buy now</a>
3	<a href="#">9350516024</a> Ball	<a href="#">Buy now</a>
4	<a href="#">9050112802</a> Spring,compression	<a href="#">Buy now</a>
5	<a href="#">68DG412201</a> Bushing, shift rod lever	<a href="#">Buy now</a>
6	<a href="#">69MG412100</a> Lever, shift rod	<a href="#">Buy now</a>
7	<a href="#">69M4412600</a> Washer, shift rod	<a href="#">Buy now</a>
8	<a href="#">9709505012</a> Bolt, hexagon	<a href="#">Buy now</a>
9	<a href="#">9299505600</a> Washer, plain (646)	<a href="#">Buy now</a>
10	<a href="#">69M4414300</a> Rod, shift	<a href="#">Buy now</a>
11	<a href="#">9299005600</a> Washer, plain (646)	<a href="#">Buy now</a>
12	<a href="#">9149016010</a> Pin, cotter	<a href="#">Buy now</a>
13	<a href="#">6N0G414510</a> Connector 1	<a href="#">Buy now</a>
14	<a href="#">6N0G414610</a> Connector 2	<a href="#">Buy now</a>
15	<a href="#">9011906ME0</a> Bolt, with washer	<a href="#">Buy now</a>

Control



Ref	Part	
16	<a href="#">6L54414400</a> Rod, shift S(17.0")	<a href="#">Buy now</a>
16	<a href="#">6L54414410</a> Rod, shift L(22.0")	<a href="#">Buy now</a>
17	<a href="#">9160925014</a> Pin, Spring	<a href="#">Buy now</a>

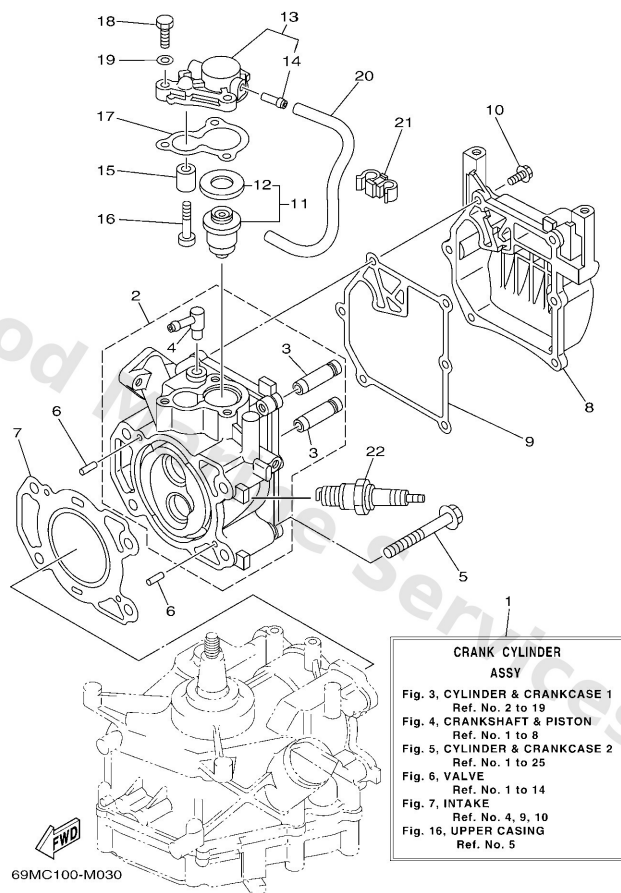
# Crankshaft & Piston



  
69M1010-3030

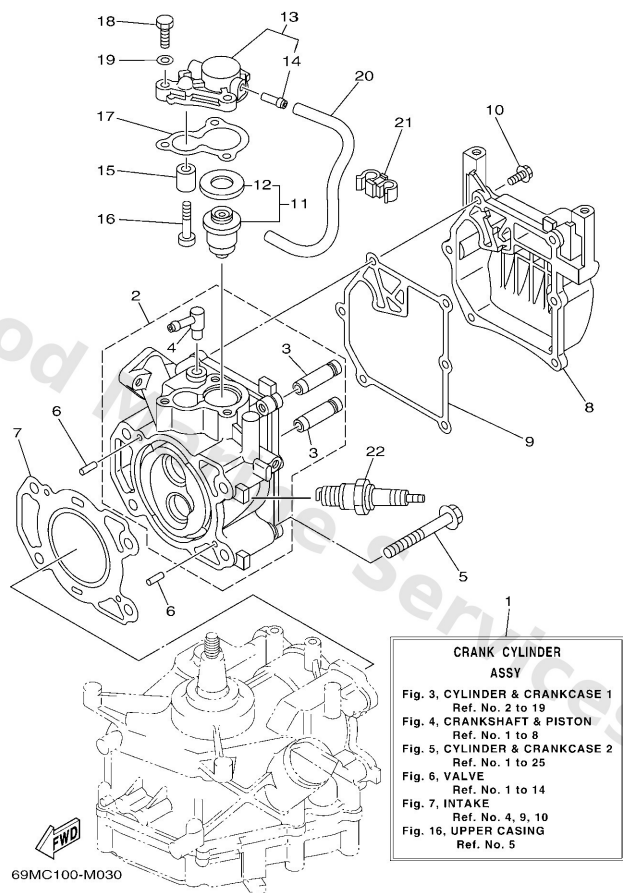
Ref	Part	
1	<a href="#">69M1140000</a> Crankshaft assembly	<a href="#">Buy now</a>
2	<a href="#">9020123008</a> Washer, plate	<a href="#">Buy now</a>
3	<a href="#">69M1165000</a> Connecting rod assembly	<a href="#">Buy now</a>
4	<a href="#">7FK1165400</a> Bolt, connecting rod	<a href="#">Buy now</a>
5	<a href="#">69ME16310196</a> Piston (std) f2.5	<a href="#">Buy now</a>
5	<a href="#">69ME163501</a> Piston (0.25Mm O/S) AP	<a href="#">Buy now</a>
5	<a href="#">69ME163601</a> 0.50 o/s piston AP	<a href="#">Buy now</a>
6	<a href="#">69ME160301</a> Piston ring set (std)	<a href="#">Buy now</a>
6	<a href="#">69ME160401</a> Piston ring set o/s-1 AP	<a href="#">Buy now</a>
6	<a href="#">69ME160501</a> Ring piston setx10 o/s-2 AP	<a href="#">Buy now</a>
7	<a href="#">69ME163300</a> Pin, piston	<a href="#">Buy now</a>
8	<a href="#">9345013130</a> Circlip(3nw)	<a href="#">Buy now</a>

# Cylinder & Crankcase 1



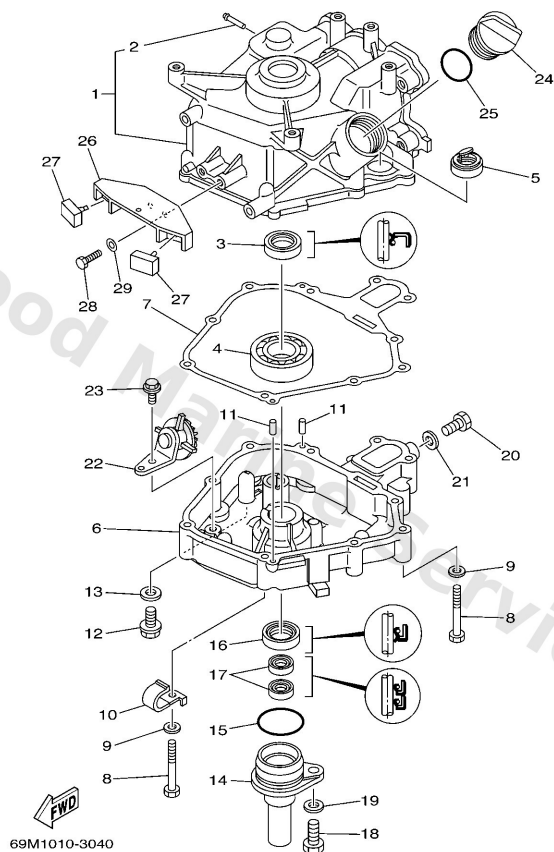
Ref	Part	
1	<a href="#">69MWE090011S</a> Crank Cylinder assembly	<a href="#">Buy now</a>
2	<a href="#">69ME1111011S</a> Head cylinder (2.5)	<a href="#">Buy now</a>
3	<a href="#">67D1113310</a> Guide, valve 1	<a href="#">Buy now</a>
4	<a href="#">6761137200</a> Nipple, hose	<a href="#">Buy now</a>
5	<a href="#">9010508M36</a> Bolt (6g8)	<a href="#">Buy now</a>
6	<a href="#">9360412M07</a> Pin, dowel (688)	<a href="#">Buy now</a>
7	<a href="#">69M1118100</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
8	<a href="#">69ME1191001S</a> Cover,cylinder head(f2.5)	<a href="#">Buy now</a>
9	<a href="#">69M11193A0</a> Gasket, head cover 1	<a href="#">Buy now</a>
10	<a href="#">9010506039</a> Bolt, flange	<a href="#">Buy now</a>
11	<a href="#">69M1241101</a> Thermostat	<a href="#">Buy now</a>
12	<a href="#">6881241200</a> Seal, thermostat	<a href="#">Buy now</a>
13	<a href="#">69ME2413001S</a> Cover, thermostat	<a href="#">Buy now</a>
14	<a href="#">6502437800</a> Pipe, joint 2	<a href="#">Buy now</a>
15	<a href="#">68DE132500</a> Anode	<a href="#">Buy now</a>

# Cylinder & Crankcase 1



Ref	Part	
16	<a href="#">9898005025</a> Screw, panhead (a93)	<a href="#">Buy now</a>
17	<a href="#">68DE2414A0</a> Gasket, cover	<a href="#">Buy now</a>
18	<a href="#">9709506020</a> Bolt(7u8)	<a href="#">Buy now</a>
19	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
20	<a href="#">9044509808</a> Hose	<a href="#">Buy now</a>
21	<a href="#">9046409013</a> Clamp	<a href="#">Buy now</a>
22	<a href="#">9470200248</a> Plug, spark (br6hs)	<a href="#">Buy now</a>

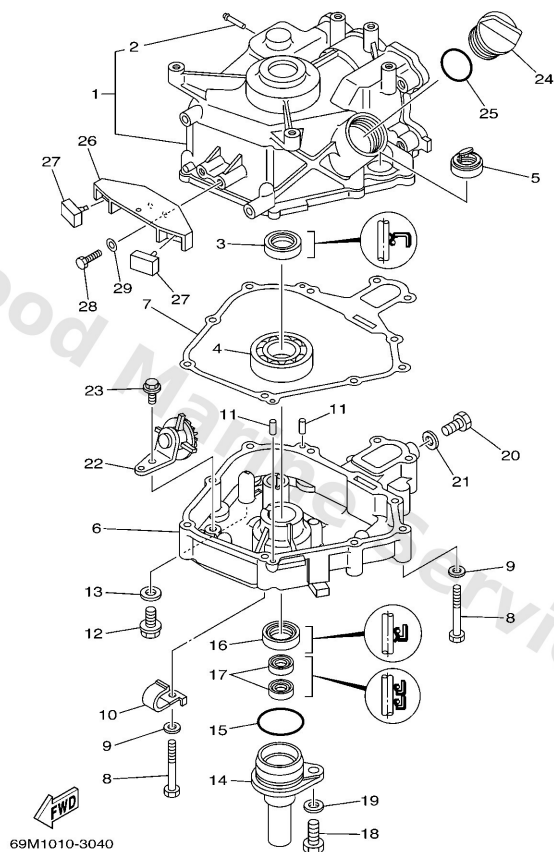
## Cylinder & Crankcase 2



Ref	Part	
1	<a href="#">69ME1311001S</a> Body Cylinder 1	<a href="#">Buy now</a>
2	<a href="#">6H11448500</a> Pipe, joint	<a href="#">Buy now</a>
3	<a href="#">9310220108</a> Oil seal	<a href="#">Buy now</a>
4	<a href="#">93306272Y2</a> Bearing	<a href="#">Buy now</a>
5	<a href="#">69M1536100</a> Gauge, level	<a href="#">Buy now</a>
6	<a href="#">69ME5111001S</a> Crankcase (f2.5)	<a href="#">Buy now</a>
7	<a href="#">69M11351A0</a> Gasket, cylinder	<a href="#">Buy now</a>
8	<a href="#">9701306045</a> Bolt, hexagon	<a href="#">Buy now</a>
9	<a href="#">9290306600</a> Washer, plain (646)	<a href="#">Buy now</a>
10	<a href="#">9046508M99</a> Clamp	<a href="#">Buy now</a>
11	<a href="#">9360412M07</a> Pin, dowel (688)	<a href="#">Buy now</a>
12	<a href="#">9010508M76</a> Bolt, washer based	<a href="#">Buy now</a>
13	<a href="#">9020108818</a> Washer	<a href="#">Buy now</a>
14	<a href="#">69ME5396005B</a> Housing, oil seal	<a href="#">Buy now</a>
15	<a href="#">9321035537</a> O-ring	<a href="#">Buy now</a>

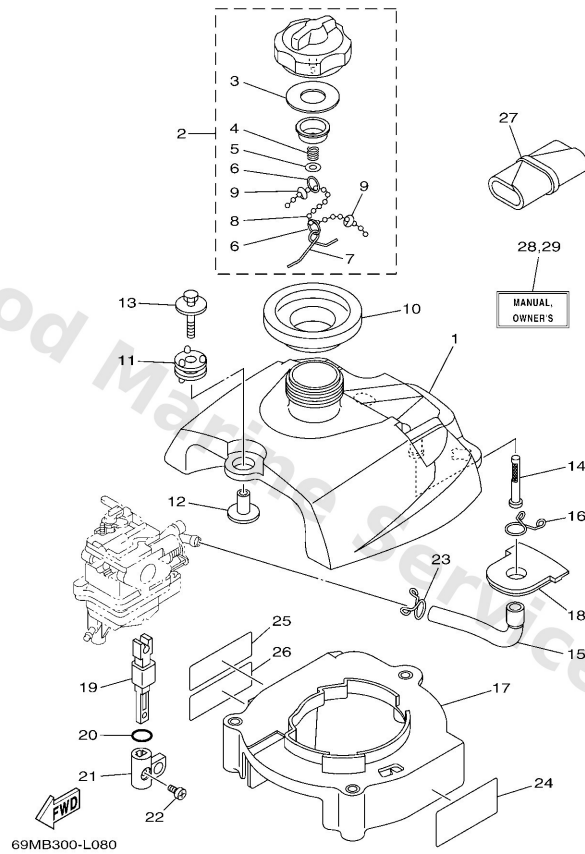


## Cylinder & Crankcase 2



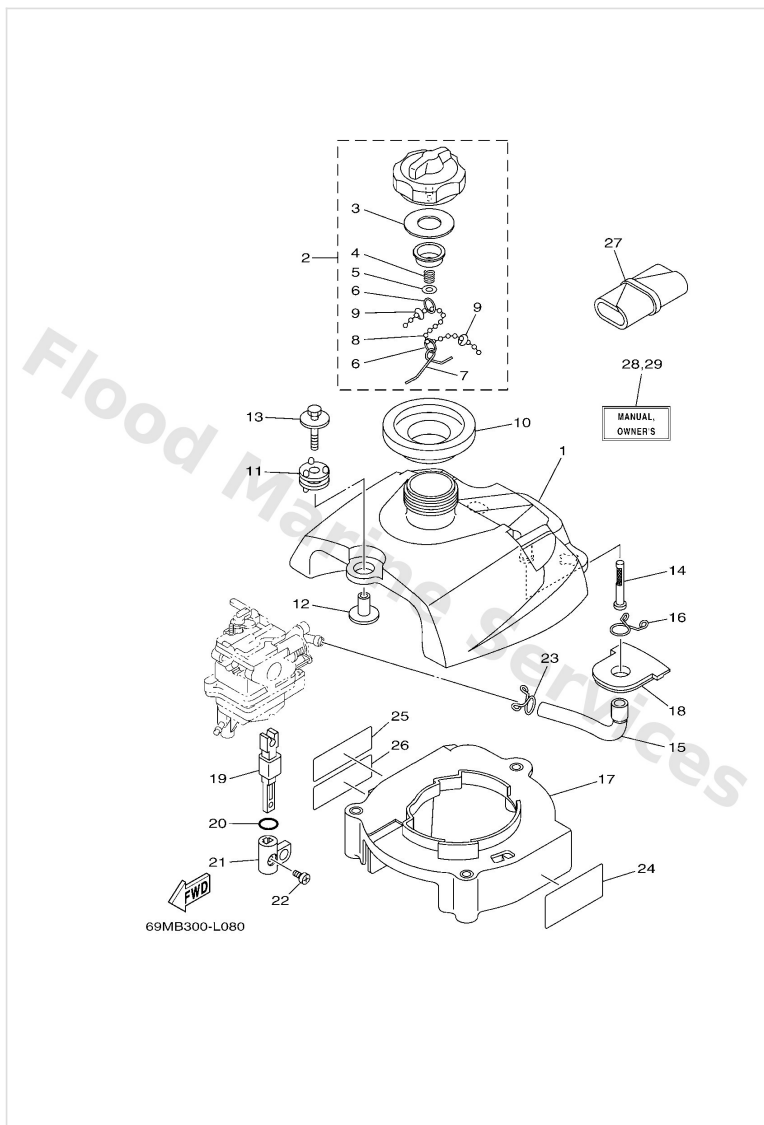
Ref	Part	
17	<a href="#">9310209004</a> Oil seal	<a href="#">Buy now</a>
18	<a href="#">9709508020</a> Bolt, hexagon	<a href="#">Buy now</a>
19	<a href="#">9299508600</a> Washer, plain (663)	<a href="#">Buy now</a>
20	<a href="#">9709508014</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
21	<a href="#">9043008800</a> Gasket (256-11198-00)	<a href="#">Buy now</a>
22	<a href="#">69ME310200</a> Gear unit assembly	<a href="#">Buy now</a>
23	<a href="#">9581706012</a> Bolt, flange	<a href="#">Buy now</a>
24	<a href="#">69ME536300</a> Plug, oil	<a href="#">Buy now</a>
25	<a href="#">9321024M79</a> O-ring	<a href="#">Buy now</a>
26	<a href="#">69MG274300</a> Bracket,1	<a href="#">Buy now</a>
27	<a href="#">6G84453200</a> Stopper	<a href="#">Buy now</a>
28	<a href="#">9709506020</a> Bolt(7u8)	<a href="#">Buy now</a>
29	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>

# Fuel



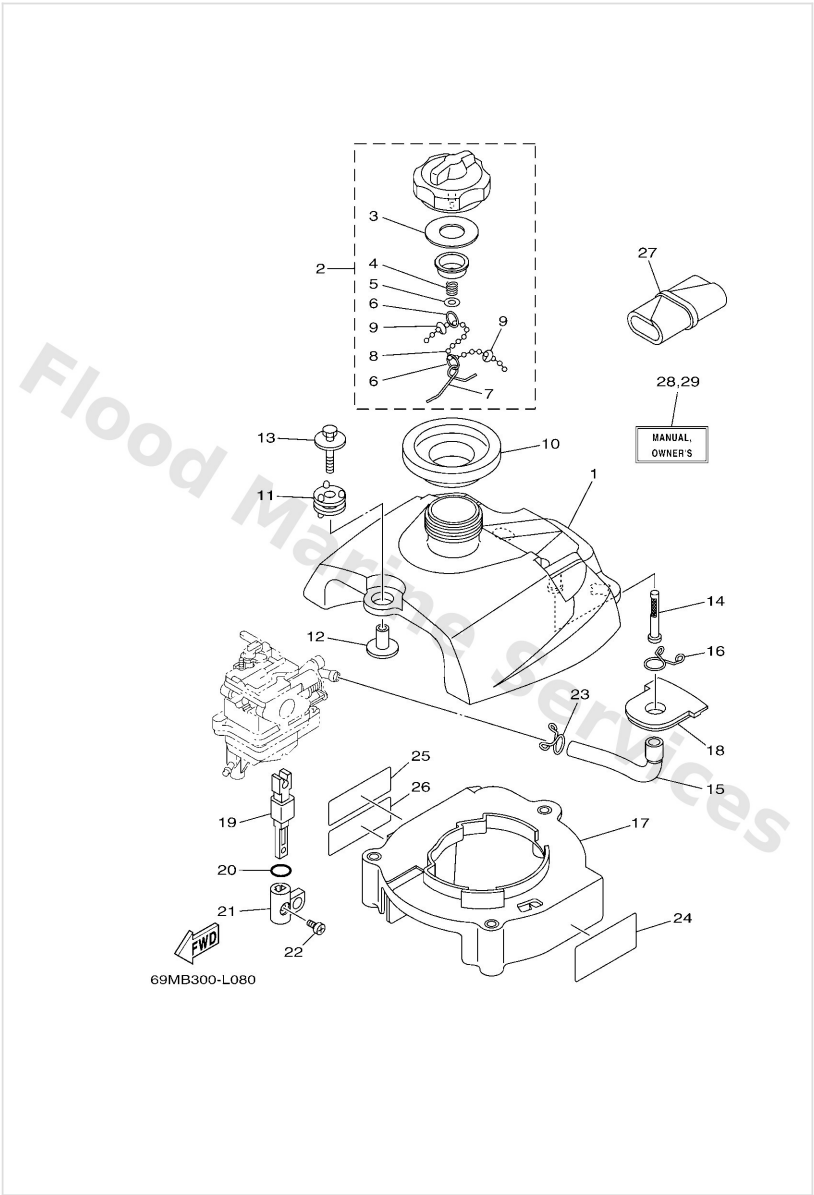
Ref	Part	
1	<a href="#">69MF411101</a> Tank, Fuel	<a href="#">Buy now</a>
2	<a href="#">68D2461010</a> Cap assembly	<a href="#">Buy now</a>
3	<a href="#">68D2461200</a> Packing, cap	<a href="#">Buy now</a>
4	<a href="#">90501100A5</a> Spring, compression	<a href="#">Buy now</a>
5	<a href="#">9299004200</a> Ybs66-4 washer, plain	<a href="#">Buy now</a>
6	<a href="#">90468100A0</a> Clip	<a href="#">Buy now</a>
7	<a href="#">6242463400</a> Hook, chain ball	<a href="#">Buy now</a>
8	<a href="#">69M2463300</a> Chain, ball	<a href="#">Buy now</a>
9	<a href="#">67D2175700</a> Washer, special 1	<a href="#">Buy now</a>
10	<a href="#">69M2464101</a> Gasket, cap 1	<a href="#">Buy now</a>
11	<a href="#">69MF437500</a> Grommet	<a href="#">Buy now</a>
12	<a href="#">9038706176</a> Collar	<a href="#">Buy now</a>
13	<a href="#">9011906098</a> Bolt, with washer	<a href="#">Buy now</a>
14	<a href="#">6L52425100</a> Strainer 1	<a href="#">Buy now</a>
15	<a href="#">69MF431100</a> Pipe Fuel 1	<a href="#">Buy now</a>

# Fuel



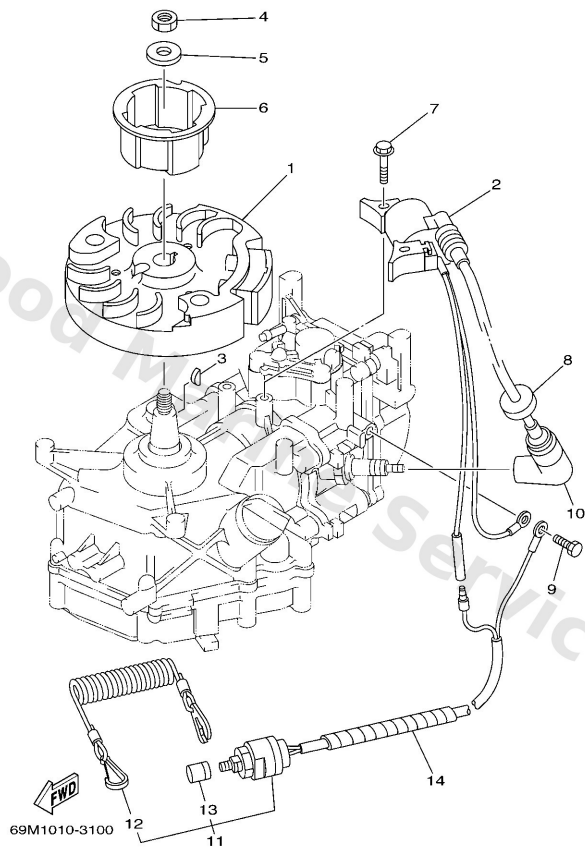
Ref	Part	
16	<a href="#">9046713M13</a> Clip(6m6)	<a href="#">Buy now</a>
17	<a href="#">69MF419100</a> Bracket, fuel tank	<a href="#">Buy now</a>
18	<a href="#">69MF418100</a> Damper, locating 1	<a href="#">Buy now</a>
19	<a href="#">69M2455400</a> Shaft, cock	<a href="#">Buy now</a>
20	<a href="#">9321013M43</a> O-ring (26h)	<a href="#">Buy now</a>
21	<a href="#">69M2457500</a> Lever, fuel change	<a href="#">Buy now</a>
22	<a href="#">9015905M12</a> Screw, with washer(6t4)	<a href="#">Buy now</a>
23	<a href="#">9046711M08</a> Clip(72x)	<a href="#">Buy now</a>
24	<a href="#">69ME343760</a> Mark, caution	<a href="#">Buy now</a>
25	<a href="#">6AH8199440</a> Label, safety	<a href="#">Buy now</a>
26	<a href="#">6AH8199450</a> Label, safety	<a href="#">Buy now</a>
27	<a href="#">69MF810000</a> Tool kit AP	<a href="#">Buy now</a>
28	<a href="#">6BVF819974D0</a> Manual,owner's UR (NL)	<a href="#">Buy now</a>
28	<a href="#">6BVF819974E0</a> Manual,owner's UR (E)	<a href="#">Buy now</a>
28	<a href="#">6BVF819974F0</a> Manual,owner's UR (F)	<a href="#">Buy now</a>

Fuel



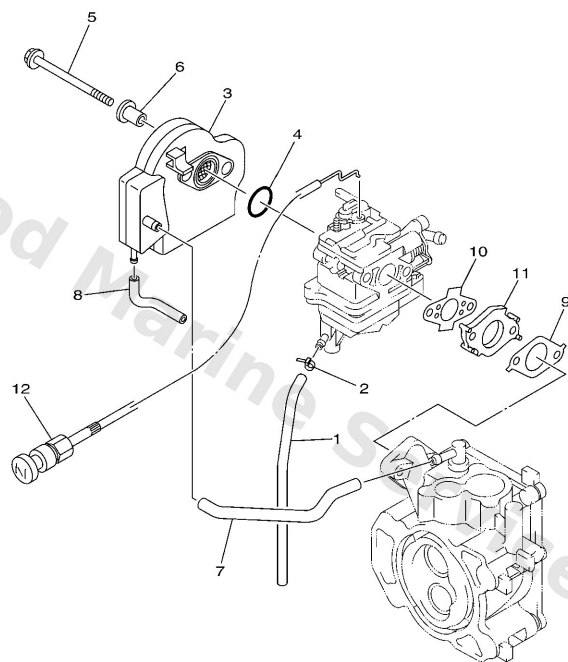
Ref	Part	
28	<a href="#">6BVF819974G0</a> Manual,owner's UR (D)	<a href="#">Buy now</a>
28	<a href="#">6BVF819974H0</a> Manual,owner's UR (I)	<a href="#">Buy now</a>
28	<a href="#">6BVF819974S0</a> Manual,owner's UR (ES)	<a href="#">Buy now</a>
29	<a href="#">6BVF819984K0</a> Manual,owner's UR (DK)	<a href="#">Buy now</a>
29	<a href="#">6BVF819984L0</a> Manual,owner's UR (SF)	<a href="#">Buy now</a>
29	<a href="#">6BVF819984M0</a> Manual,owner's UR (S)	<a href="#">Buy now</a>
29	<a href="#">6BVF819984N0</a> Manual,owner's UR (N)	<a href="#">Buy now</a>
29	<a href="#">6BVF819984P0</a> Manual,owner's UR (P)	<a href="#">Buy now</a>
29	<a href="#">6BVF819984R0</a> Manual,owner's UR (GR)	<a href="#">Buy now</a>

# Generator



Ref	Part	
1	<a href="#">69M8565000</a> Rotor assembly	<a href="#">Buy now</a>
2	<a href="#">69M8564000</a> T.c.i. unit assembly	<a href="#">Buy now</a>
3	<a href="#">9028004M06</a> Key, woodruff(6a1)	<a href="#">Buy now</a>
4	<a href="#">9017010M33</a> Nut(6a1)	<a href="#">Buy now</a>
5	<a href="#">90201105A2</a> Washer, plate (4x7)	<a href="#">Buy now</a>
6	<a href="#">69M1572300</a> Pulley, starter	<a href="#">Buy now</a>
7	<a href="#">9010506M24</a> Bolt (6g1)	<a href="#">Buy now</a>
8	<a href="#">9048025161</a> Grommet(656)	<a href="#">Buy now</a>
9	<a href="#">9709506012</a> Bolt(gh1)	<a href="#">Buy now</a>
10	<a href="#">6E38237021</a> Plug cap assembly	<a href="#">Buy now</a>
11	<a href="#">65W8257501</a> Engine stop switch assembly	<a href="#">Buy now</a>
12	<a href="#">6828255600</a> Lanyard, stop switch	<a href="#">Buy now</a>
13	<a href="#">6898257Y00</a> Cap	<a href="#">Buy now</a>
14	<a href="#">9044606M90</a> Hose	<a href="#">Buy now</a>

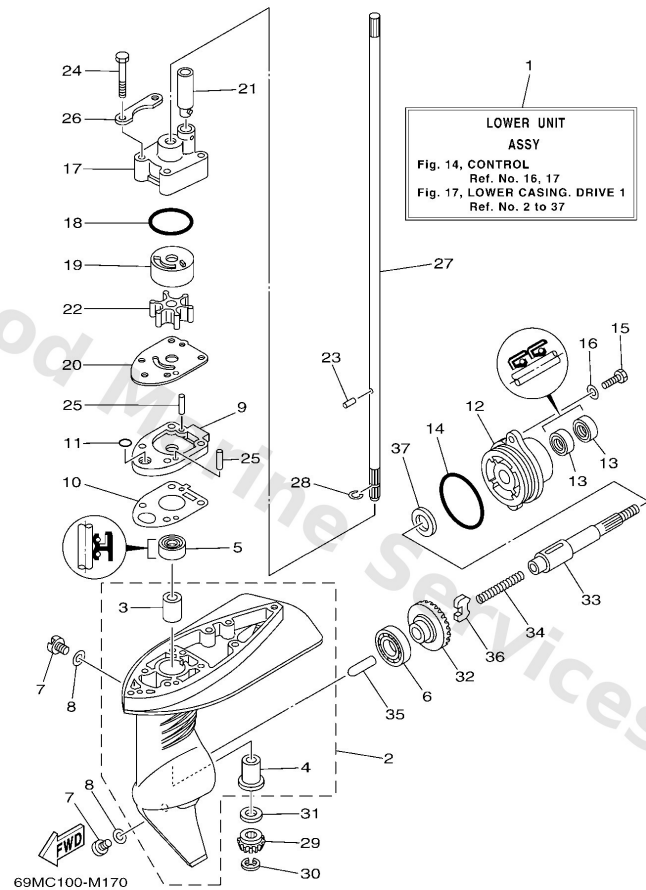
# Intake



  
69M2100-C060

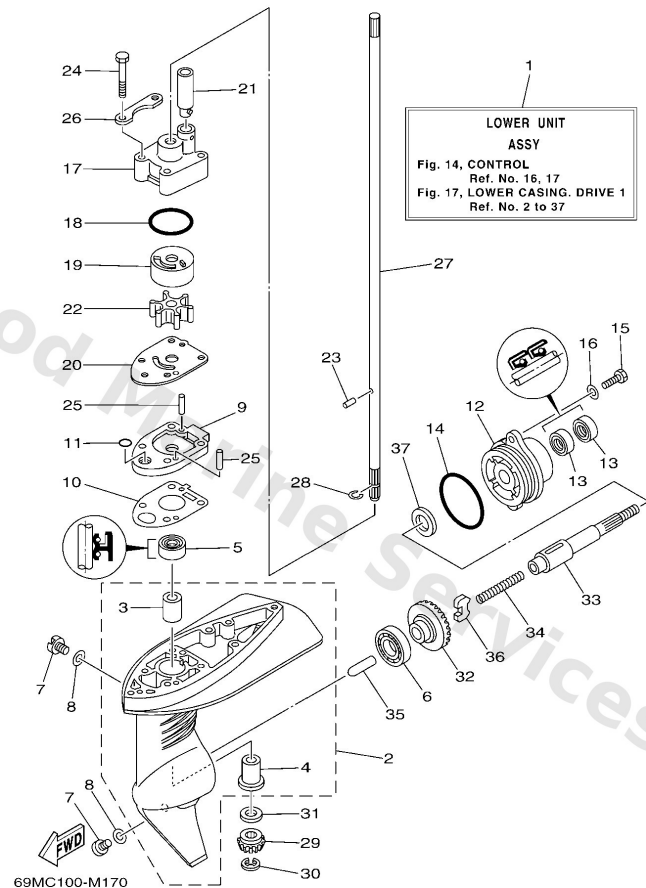
Ref	Part	
1	<a href="#">69ME414800</a> Pipe	<a href="#">Buy now</a>
2	<a href="#">9046511M10</a> Clamp	<a href="#">Buy now</a>
3	<a href="#">69M1444001</a> Silencer assembly, intake	<a href="#">Buy now</a>
4	<a href="#">9321020M65</a> O-ring	<a href="#">Buy now</a>
5	<a href="#">9759506575</a> Bolt, with washer	<a href="#">Buy now</a>
6	<a href="#">9038706076</a> Collar	<a href="#">Buy now</a>
7	<a href="#">69ME248300</a> Pipe 3	<a href="#">Buy now</a>
8	<a href="#">9044507805</a> Hose (I200)	<a href="#">Buy now</a>
9	<a href="#">69ME3645A0</a> Gasket, manifold 1	<a href="#">Buy now</a>
10	<a href="#">69ME3646A0</a> Gasket, manifold 2	<a href="#">Buy now</a>
11	<a href="#">69ME364700</a> Gasket, manifold 3	<a href="#">Buy now</a>
12	<a href="#">69MF633002</a> Cable de starter	<a href="#">Buy now</a>

## Lower Casing & Drive 1



Ref	Part	
1	<a href="#">69MG5300024D</a> Lower unit ass.f2.5 court S(17.0")	<a href="#">Buy now</a>
1	<a href="#">69MG5300124D</a> Lower Unit assembly L(22.0")	<a href="#">Buy now</a>
2	<a href="#">69MG5311004D</a> Casing,lower	<a href="#">Buy now</a>
3	<a href="#">6L54531609</a> Bushing, d/shaft 1 90380-09m23	<a href="#">Buy now</a>
4	<a href="#">6L54531709</a> Bushing, d/shaft 2 90381-09m08	<a href="#">Buy now</a>
5	<a href="#">9310309M41</a> Oil seal	<a href="#">Buy now</a>
6	<a href="#">93316003Y0</a> Bearing	<a href="#">Buy now</a>
7	<a href="#">9034008002</a> Plug, straight screw	<a href="#">Buy now</a>
8	<a href="#">9043008020</a> Gasket	<a href="#">Buy now</a>
9	<a href="#">69MG53210094</a> Plate	<a href="#">Buy now</a>
10	<a href="#">69MG5315A0</a> Packing,lower casing	<a href="#">Buy now</a>
11	<a href="#">9321005001</a> O-ring	<a href="#">Buy now</a>
12	<a href="#">69MG5361004D</a> Cap,lower casing	<a href="#">Buy now</a>
13	<a href="#">9310113M12</a> Oil seal	<a href="#">Buy now</a>
14	<a href="#">9321048214</a> O-ring	<a href="#">Buy now</a>

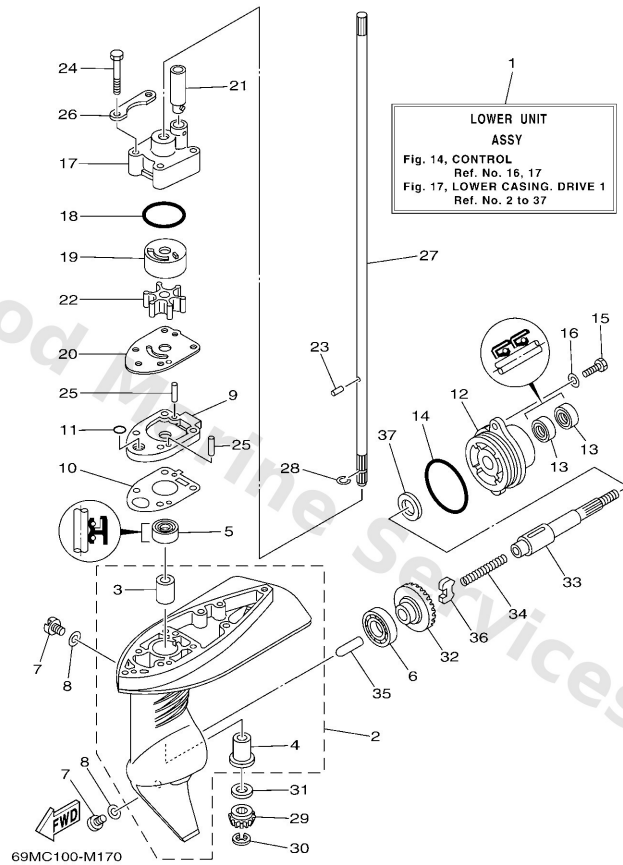
## Lower Casing & Drive 1



Ref	Part	
15	<a href="#">9709506016</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
16	<a href="#">9299506600</a> Washer, plain (646)	<a href="#">Buy now</a>
17	<a href="#">69MG431100</a> Housing, water pump	<a href="#">Buy now</a>
18	<a href="#">9321033M85</a> O-ring(615)	<a href="#">Buy now</a>
19	<a href="#">6L54432200</a> Insert, cartridge	<a href="#">Buy now</a>
20	<a href="#">69MG432300</a> Outer plate,cartridge	<a href="#">Buy now</a>
21	<a href="#">6E04436600</a> Damper, water seal 2	<a href="#">Buy now</a>
22	<a href="#">6L54435200</a> Impeller	<a href="#">Buy now</a>
23	<a href="#">9360407M13</a> Pin, dowel(615)	<a href="#">Buy now</a>
24	<a href="#">9709506040</a> Bolt (682)	<a href="#">Buy now</a>
25	<a href="#">9360418080</a> Pin. dowel. (647)	<a href="#">Buy now</a>
26	<a href="#">69MG432800</a> Plate	<a href="#">Buy now</a>
27	<a href="#">69MG551100</a> Shaft, drive S(17.0")	<a href="#">Buy now</a>
27	<a href="#">69MG551110</a> Shaft, drive L(22.0")	<a href="#">Buy now</a>
28	<a href="#">9344008819</a> Circlip	<a href="#">Buy now</a>

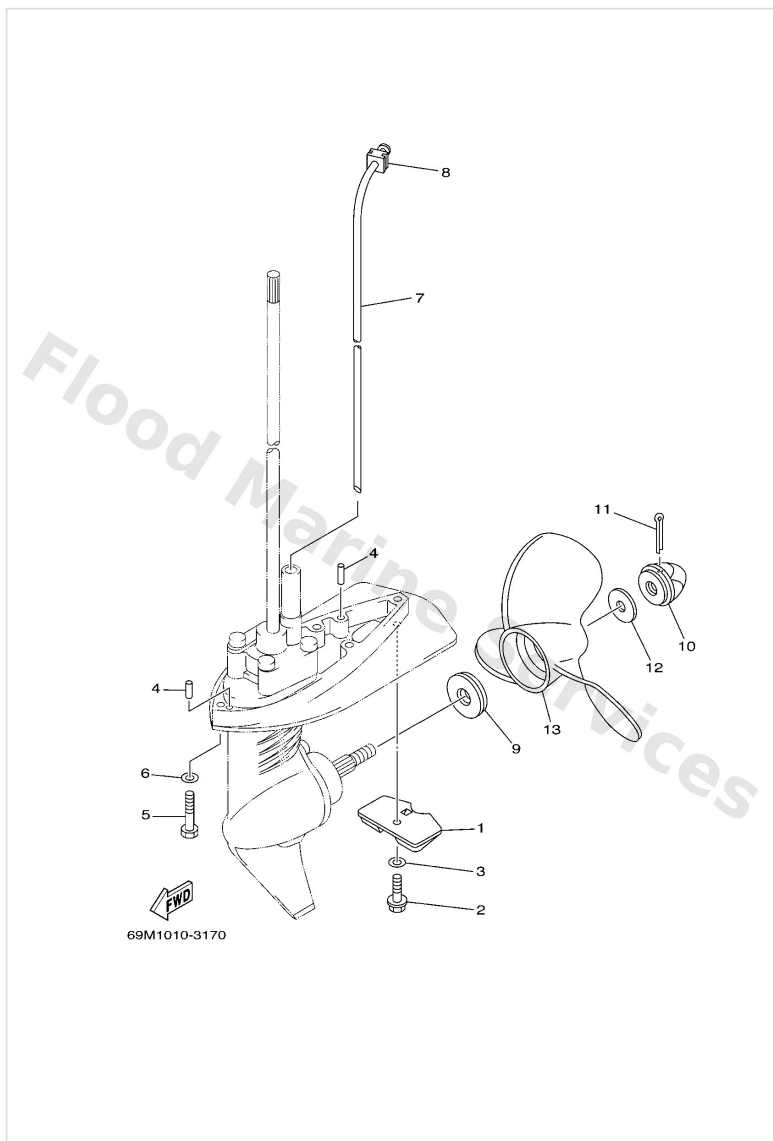


## Lower Casing & Drive 1



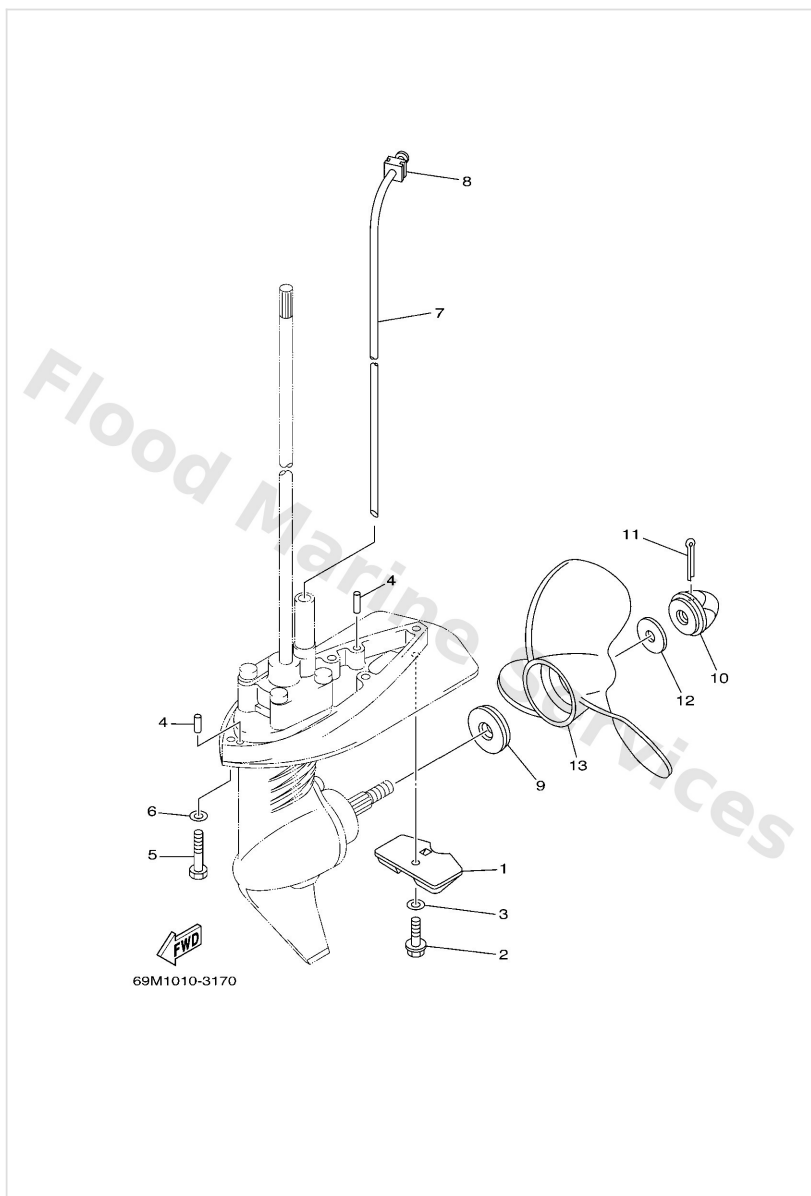
Ref	Part	
29	<a href="#">69MG555100</a> Pinion	<a href="#">Buy now</a>
30	<a href="#">9900106600</a> Circlip(53l)	<a href="#">Buy now</a>
31	<a href="#">6L5455330020</a> Shim (T)2.0Mm UR	<a href="#">Buy now</a>
31	<a href="#">6L5455330021</a> Shim (t:2.1mm) UR	<a href="#">Buy now</a>
31	<a href="#">6L5455330022</a> Shim (t:2.2mm) UR	<a href="#">Buy now</a>
31	<a href="#">6L5455330023</a> Shim (t:2.3mm) UR	<a href="#">Buy now</a>
32	<a href="#">69MG556000</a> Gear	<a href="#">Buy now</a>
33	<a href="#">69MG561100</a> Shaft, propeller	<a href="#">Buy now</a>
34	<a href="#">9050110064</a> Spring, compression 6164563600	<a href="#">Buy now</a>
35	<a href="#">69MG563500</a> Plunger, shift	<a href="#">Buy now</a>
36	<a href="#">6L54563100</a> Clutch, dog	<a href="#">Buy now</a>
37	<a href="#">9020113198</a> Washer 6474556600	<a href="#">Buy now</a>

## Lower Casing & Drive 2



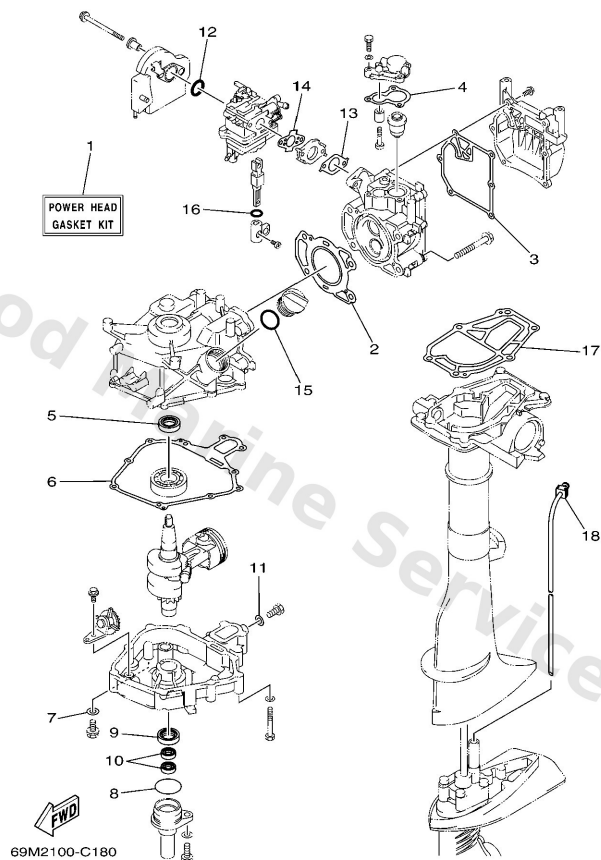
Ref	Part	
1	<a href="#">68DG525100</a> Anode	<a href="#">Buy now</a>
2	<a href="#">9589506020</a> Bolt, flange(jk3)	<a href="#">Buy now</a>
3	<a href="#">9299006300</a> Washer, tooth	<a href="#">Buy now</a>
4	<a href="#">9360412M07</a> Pin, dowel (688)	<a href="#">Buy now</a>
5	<a href="#">9709506030</a> Bolt(jf7) S(17.0")	<a href="#">Buy now</a>
6	<a href="#">9299506600</a> Washer, plain (646) S(17.0")	<a href="#">Buy now</a>
7	<a href="#">69M4436100</a> Tube, water 1 S(17.0")	<a href="#">Buy now</a>
7	<a href="#">69M4436110</a> Tube, water 1 L(22.0")	<a href="#">Buy now</a>
8	<a href="#">68DG436500</a> Damper, water seal	<a href="#">Buy now</a>
9	<a href="#">68DG598700</a> Spacer 1	<a href="#">Buy now</a>
10	<a href="#">6L54561600</a> Nut, propeller	<a href="#">Buy now</a>
11	<a href="#">9149025030</a> Pin, cotter(6I5)	<a href="#">Buy now</a>
12	<a href="#">9020108M54</a> Washer, plate (6e5)	<a href="#">Buy now</a>
13	<a href="#">6L54594300</a> Propeller (3x7-1/4 x6 -bs) UR	<a href="#">Buy now</a>
13	<a href="#">6L54594500</a> Propeller (3x7-1/4"x7-1/4"-bs) UR	<a href="#">Buy now</a>

## Lower Casing & Drive 2



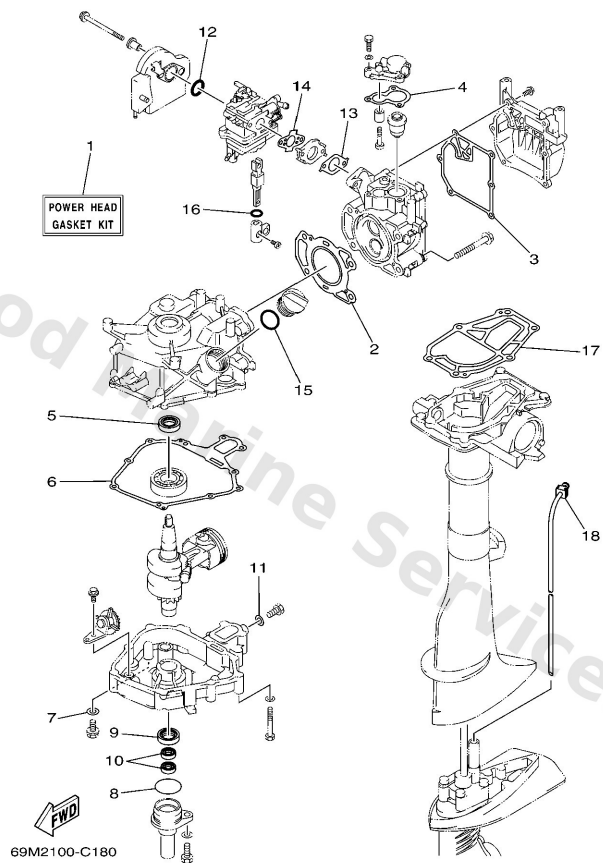
Ref	Part	
13	<a href="#">6L54594700</a> Propeller (3x7-1/4"x8-1/4"-bs) UR	<a href="#">Buy now</a>
13	<a href="#">6L54594900</a> Propeller (3x7-1/4" x5 -bs) UR	<a href="#">Buy now</a>
13	<a href="#">6L54595200</a> Propeller (3x7-1/4"x5-1/2"-bs) UR	<a href="#">Buy now</a>

# Repair Kit 1



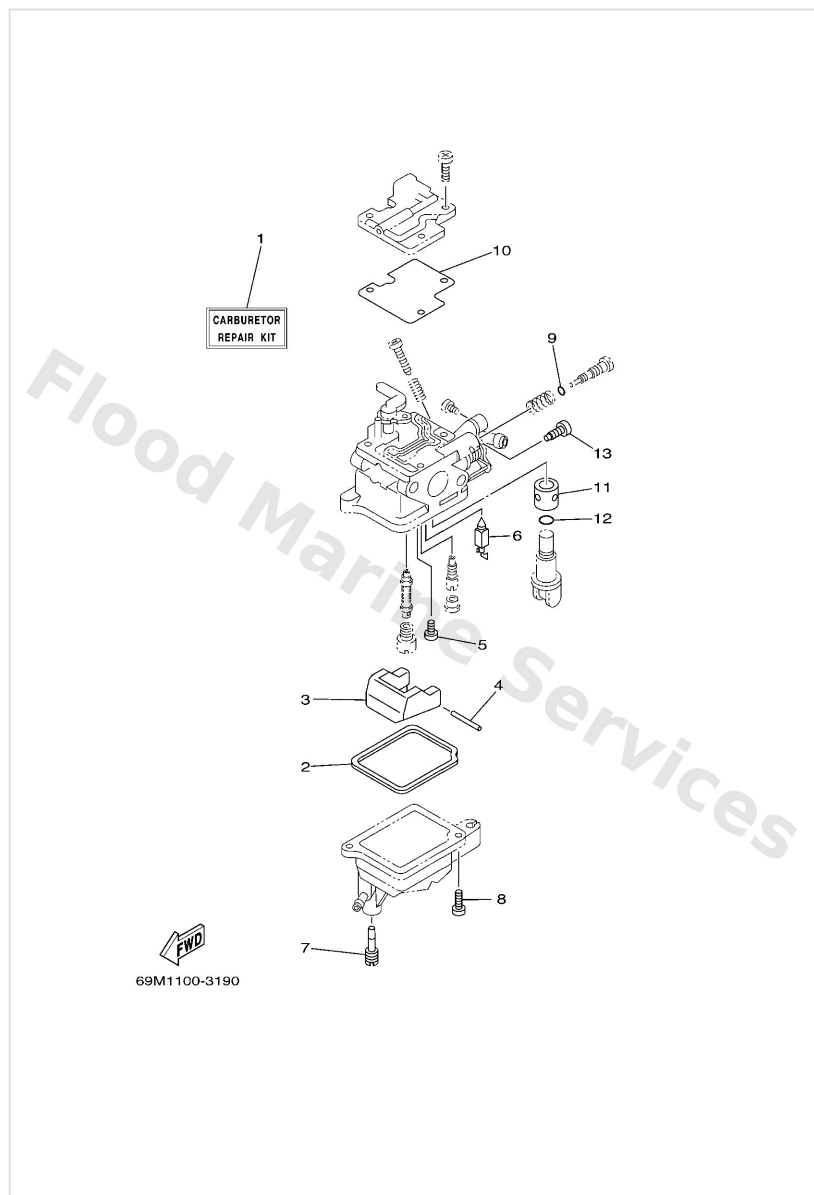
Ref	Part	
1	<a href="#">69MWE00100</a> Power head gasket kit	<a href="#">Buy now</a>
2	<a href="#">69M1118100</a> Gasket, cylinder head 1	<a href="#">Buy now</a>
3	<a href="#">69M11193A0</a> Gasket, head cover 1	<a href="#">Buy now</a>
4	<a href="#">68DE2414A0</a> Gasket, cover	<a href="#">Buy now</a>
5	<a href="#">9310220108</a> Oil seal	<a href="#">Buy now</a>
6	<a href="#">69M11351A0</a> Gasket, cylinder	<a href="#">Buy now</a>
7	<a href="#">9020108818</a> Washer	<a href="#">Buy now</a>
8	<a href="#">9321035537</a> O-ring	<a href="#">Buy now</a>
10	<a href="#">9310209004</a> Oil seal	<a href="#">Buy now</a>
11	<a href="#">9043008800</a> Gasket (256-11198-00)	<a href="#">Buy now</a>
12	<a href="#">9321020M65</a> O-ring	<a href="#">Buy now</a>
13	<a href="#">69ME3645A0</a> Gasket, manifold 1	<a href="#">Buy now</a>
14	<a href="#">69ME3646A0</a> Gasket, manifold 2	<a href="#">Buy now</a>
15	<a href="#">9321024M79</a> O-ring	<a href="#">Buy now</a>
16	<a href="#">9321013M43</a> O-ring (26h)	<a href="#">Buy now</a>

## Repair Kit 1



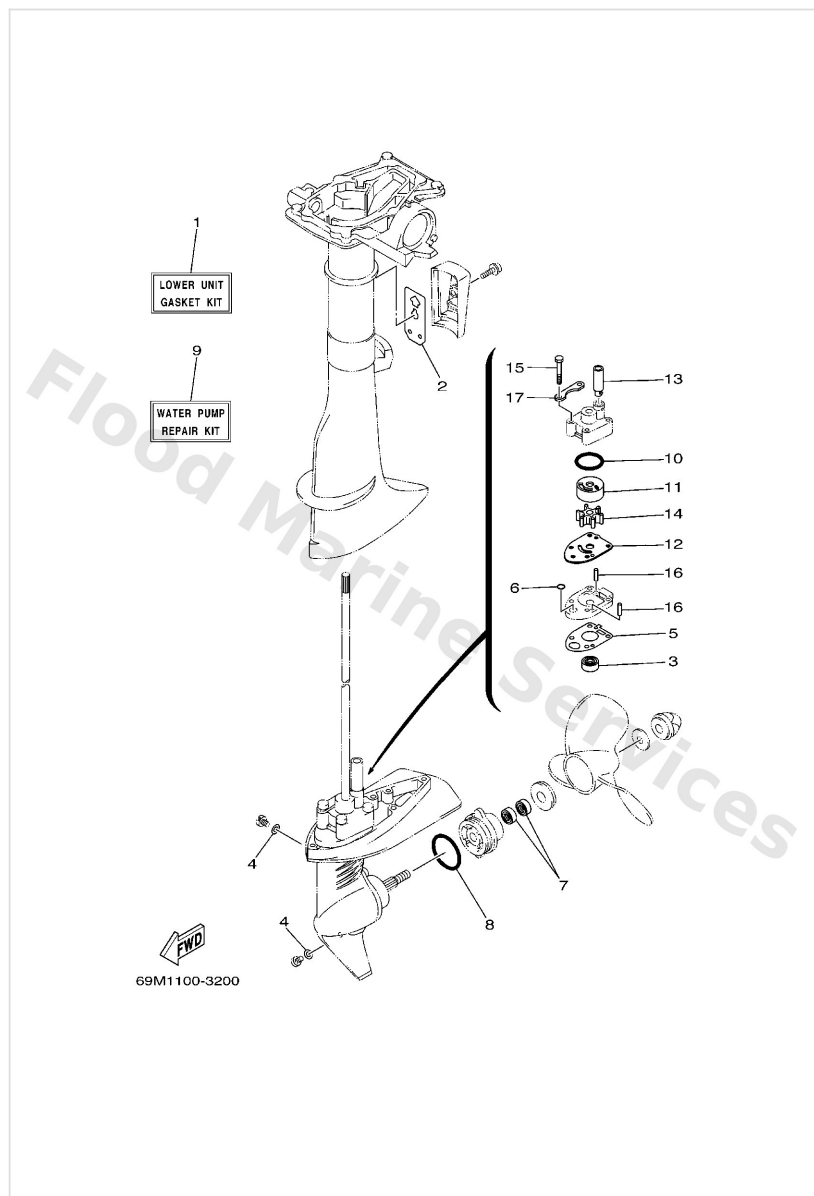
Ref	Part	
17	<a href="#">69M45113A0</a> Gasket, upper casing	<a href="#">Buy now</a>
18	<a href="#">68DG436500</a> Damper, water seal	<a href="#">Buy now</a>

## Repair Kit 2



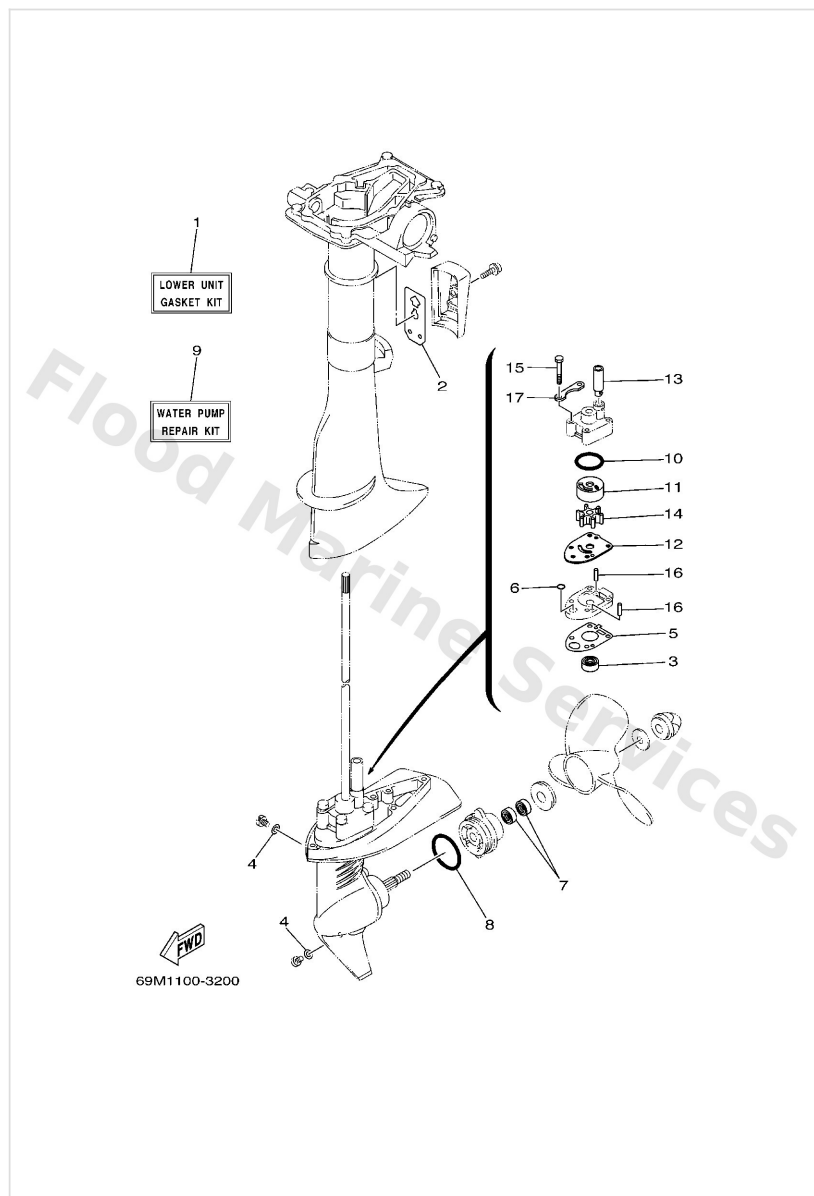
Ref	Part	
1	<a href="#">69MW009300</a> Carburetor repair kit	<a href="#">Buy now</a>
2	<a href="#">69M1498400</a> Gasket, float chamber	<a href="#">Buy now</a>
3	<a href="#">69M1438500</a> Float	<a href="#">Buy now</a>
4	<a href="#">6A11438600</a> Pin, float	<a href="#">Buy now</a>
5	<a href="#">9858003005</a> Screw, pan head(78g)	<a href="#">Buy now</a>
6	<a href="#">62Y1439200</a> Valve, needle	<a href="#">Buy now</a>
7	<a href="#">69M1499100</a> Screw	<a href="#">Buy now</a>
8	<a href="#">9858004010</a> Screw, pan head (e56)	<a href="#">Buy now</a>
9	<a href="#">2T41439700</a> O-ring	<a href="#">Buy now</a>
10	<a href="#">69M1453600</a> Gasket	<a href="#">Buy now</a>
11	<a href="#">69M2452300</a> Valve	<a href="#">Buy now</a>
12	<a href="#">69M2453300</a> O-ring	<a href="#">Buy now</a>
13	<a href="#">69M2453500</a> Screw, lever fitting	<a href="#">Buy now</a>

## Repair Kit 3



Ref	Part	
1	<a href="#">69MWG00120</a> Lower Unit Gasket Kit	<a href="#">Buy now</a>
2	<a href="#">69MG511500</a> Gasket,upper casing	<a href="#">Buy now</a>
3	<a href="#">9310309M41</a> Oil seal	<a href="#">Buy now</a>
4	<a href="#">9043008020</a> Gasket	<a href="#">Buy now</a>
5	<a href="#">69MG5315A0</a> Packing,lower casing	<a href="#">Buy now</a>
6	<a href="#">9321005001</a> O-ring	<a href="#">Buy now</a>
7	<a href="#">9310113M12</a> Oil seal	<a href="#">Buy now</a>
8	<a href="#">9321048214</a> O-ring	<a href="#">Buy now</a>
9	<a href="#">69MWG07800</a> Water Pump Repair Kit	<a href="#">Buy now</a>
10	<a href="#">9321033M85</a> O-ring(615)	<a href="#">Buy now</a>
11	<a href="#">6L54432200</a> Insert, cartridge	<a href="#">Buy now</a>
12	<a href="#">69MG432300</a> Outer plate,cartridge	<a href="#">Buy now</a>
13	<a href="#">6E04436600</a> Damper, water seal 2	<a href="#">Buy now</a>
14	<a href="#">6L54435200</a> Impeller	<a href="#">Buy now</a>
15	<a href="#">9709506040</a> Bolt (682)	<a href="#">Buy now</a>

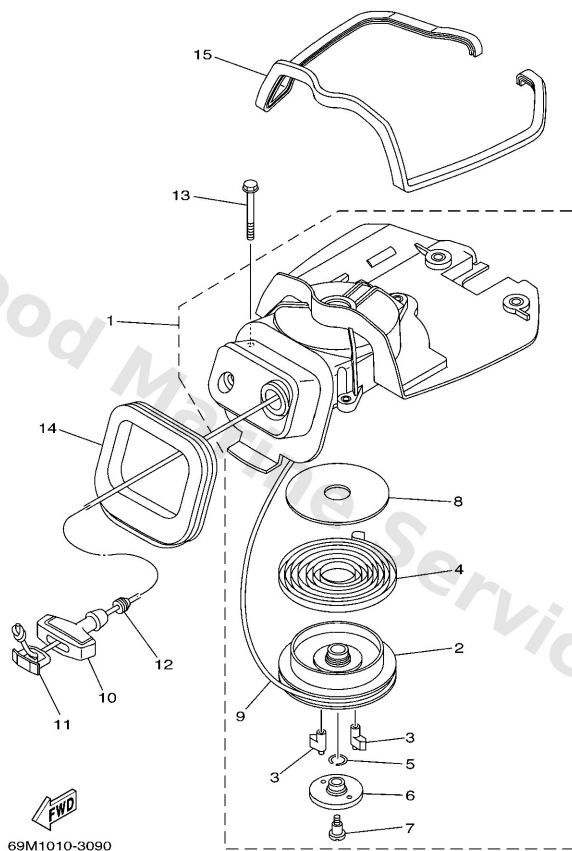
## Repair Kit 3



Ref	Part	
16	<a href="#">9360418080</a> Pin. dowel. (647)	<a href="#">Buy now</a>
17	<a href="#">69MG432800</a> Plate	<a href="#">Buy now</a>

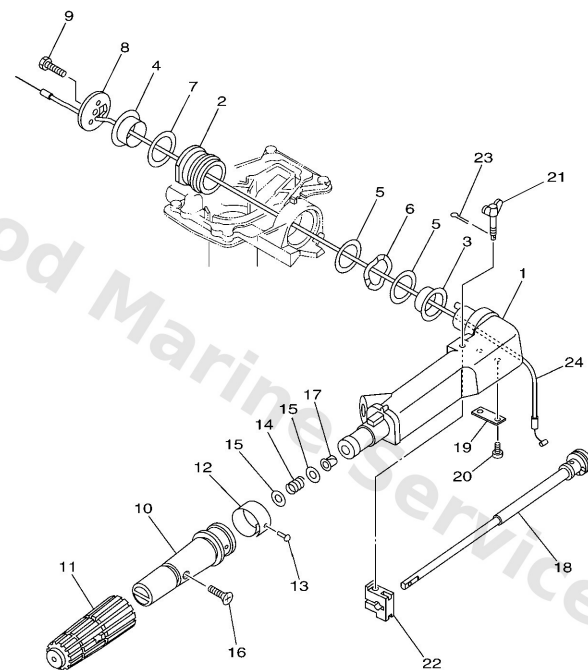


# Starter



Ref	Part	
1	<a href="#">69M1571000</a> Starter assembly	<a href="#">Buy now</a>
2	<a href="#">69M1571400</a> Drum, sheave	<a href="#">Buy now</a>
3	<a href="#">69M1574100</a> Pawl, drive	<a href="#">Buy now</a>
4	<a href="#">67D1571300</a> Spring, starter	<a href="#">Buy now</a>
5	<a href="#">67D1570500</a> Spring, drive pawl	<a href="#">Buy now</a>
6	<a href="#">69M1573500</a> Guide, cam	<a href="#">Buy now</a>
7	<a href="#">69M1579300</a> Screw	<a href="#">Buy now</a>
8	<a href="#">69M1573900</a> Washer, thrust	<a href="#">Buy now</a>
9	<a href="#">69M1575100</a> Wire, starter (1.5m)	<a href="#">Buy now</a>
10	<a href="#">6G11575500</a> Handle, starter	<a href="#">Buy now</a>
11	<a href="#">6G11577900</a> Cover	<a href="#">Buy now</a>
12	<a href="#">69ME578900</a> Damper	<a href="#">Buy now</a>
13	<a href="#">9759506560</a> Bolt, hexagon w/w deep recess	<a href="#">Buy now</a>
14	<a href="#">69M1576200</a> Seal, rubber 2	<a href="#">Buy now</a>
15	<a href="#">69M2418200</a> Damper, locating 2	<a href="#">Buy now</a>

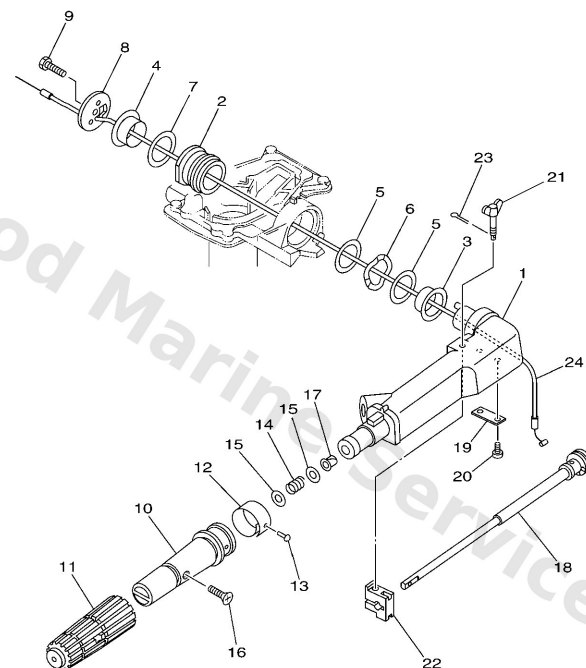
# Steering



69M5100-F120

Ref	Part	
1	<a href="#">69MG2111004D</a> Handle, Steering	<a href="#">Buy now</a>
2	<a href="#">67D4212900</a> Bushing, rubber	<a href="#">Buy now</a>
3	<a href="#">68DG217100</a> Bushing, 1	<a href="#">Buy now</a>
4	<a href="#">68DG217200</a> Bushing, 2	<a href="#">Buy now</a>
5	<a href="#">68DG218100</a> Washer, 1	<a href="#">Buy now</a>
6	<a href="#">69MG218800</a> Washer,wave	<a href="#">Buy now</a>
7	<a href="#">68DG218200</a> Washer, 2	<a href="#">Buy now</a>
8	<a href="#">68DG213101</a> Cover, Handle Steering	<a href="#">Buy now</a>
9	<a href="#">9707508025</a> Bolt, hexagon deep recess	<a href="#">Buy now</a>
10	<a href="#">69MG211910</a> Grip steering handle	<a href="#">Buy now</a>
11	<a href="#">6N0G217700</a> Rubber, handle	<a href="#">Buy now</a>
12	<a href="#">69MG213700</a> Indicator, throttle	<a href="#">Buy now</a>
13	<a href="#">9026902M09</a> Rivet(6l5)	<a href="#">Buy now</a>
14	<a href="#">9050123800</a> Spring (655)	<a href="#">Buy now</a>
15	<a href="#">9020110M02</a> Washer, plate(6g9)	<a href="#">Buy now</a>

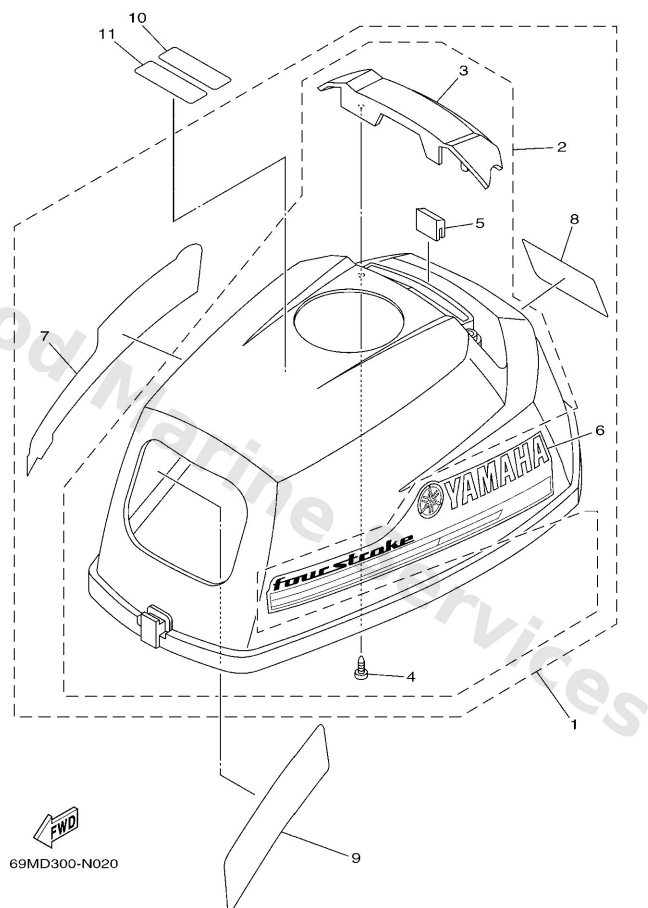
# Steering



69M5100-F120

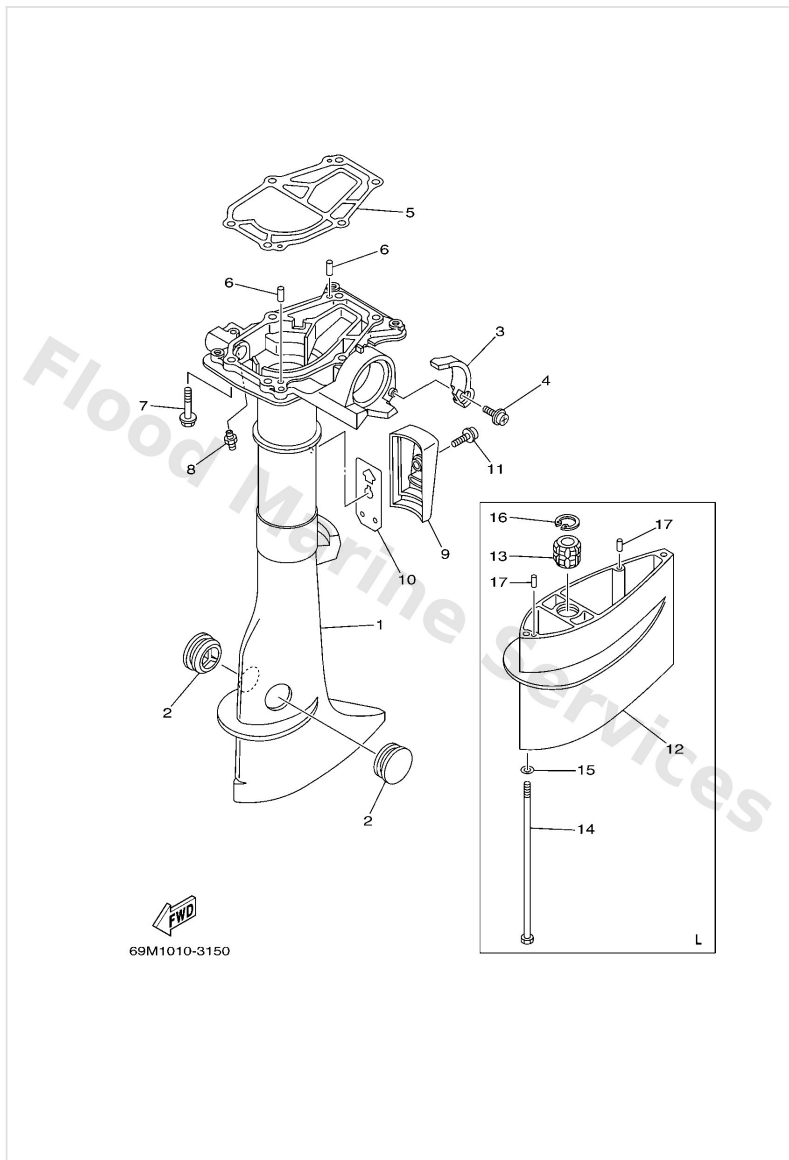
Ref	Part	
16	<a href="#">9015205011</a> Screw, countersunk	<a href="#">Buy now</a>
17	<a href="#">9038608032</a> Bushing (650)	<a href="#">Buy now</a>
18	<a href="#">6G14213801</a> Lever, throttle	<a href="#">Buy now</a>
19	<a href="#">68DG215900</a> Stay	<a href="#">Buy now</a>
20	<a href="#">9788505012</a> Screw,pan head (646)	<a href="#">Buy now</a>
21	<a href="#">6G14212501</a> Bolt, friction adjusting	<a href="#">Buy now</a>
22	<a href="#">6G14212600</a> Piece, friction	<a href="#">Buy now</a>
23	<a href="#">9149016010</a> Pin, cotter	<a href="#">Buy now</a>
24	<a href="#">69MF630110</a> Throttle cable	<a href="#">Buy now</a>

## Top Cowling



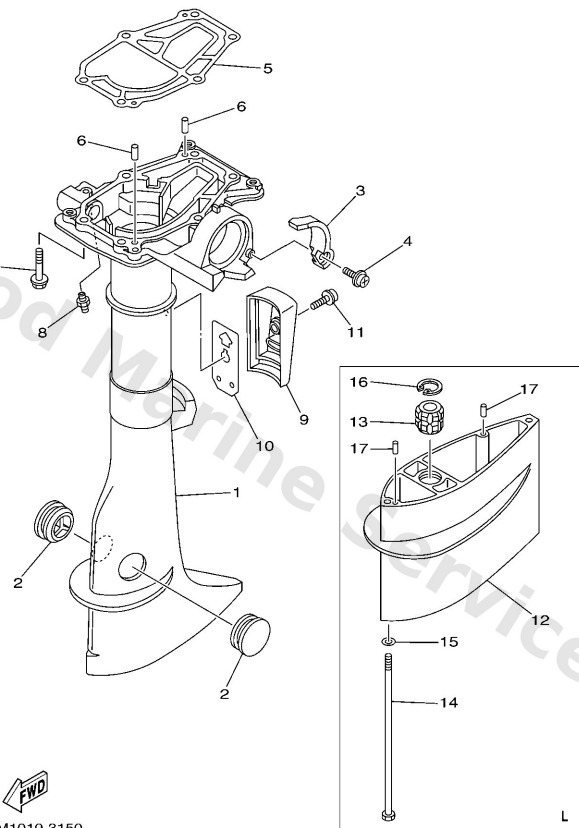
Ref	Part	
1	<a href="#">69MG261030</a> Top cowling assembly	<a href="#">Buy now</a>
2	<a href="#">69MG261A00</a> Top cowling comp	<a href="#">Buy now</a>
3	<a href="#">69MG261300</a> Molding Air Duct	<a href="#">Buy now</a>
4	<a href="#">9778040012</a> Screw, trushead tapping (ge31)	<a href="#">Buy now</a>
5	<a href="#">69M4266200</a> Damper	<a href="#">Buy now</a>
6	<a href="#">6S74267500</a> Graphic, side 1	<a href="#">Buy now</a>
7	<a href="#">6S74267600</a> Graphic, side 2	<a href="#">Buy now</a>
8	<a href="#">69M4267830</a> Graphic, rear	<a href="#">Buy now</a>
9	<a href="#">69ME442760</a> Mark Instruction F2.5 Nv	<a href="#">Buy now</a>
10	<a href="#">6S74269840</a> Label, warning (fu	<a href="#">Buy now</a>
11	<a href="#">6S74269850</a> Label, warning (fu	<a href="#">Buy now</a>

# Upper Casing



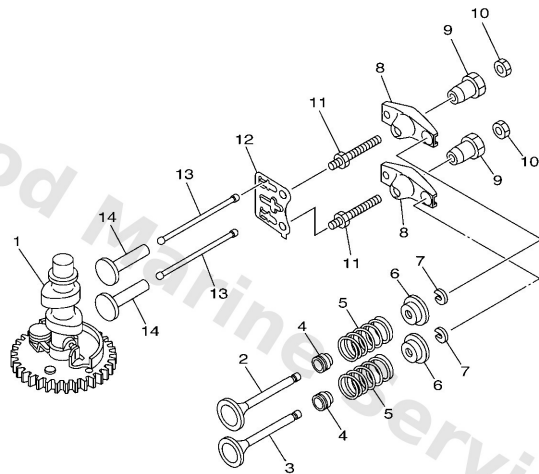
Ref	Part	
1	<a href="#">69MG5111004D</a> Casing,upper	<a href="#">Buy now</a>
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13	<a href="#">6L54531800</a> Bushing, drive shaft L(22.0")	<a href="#">Buy now</a>
14	<a href="#">9010106M18</a> Bolt(6l5) L(22.0")	<a href="#">Buy now</a>
15	<a href="#">9299006600</a> Washer, plain (646) L(22.0")	<a href="#">Buy now</a>

# Upper Casing



Ref	Part	
16	<a href="#">9342022M03</a> Cir clip (6e0) L(22.0")	<a href="#">Buy now</a>

# Valve



  
69M1010-3050

Ref	Part	
1	<a href="#">69M1217001</a> -	<a href="#">Buy now</a>
2	<a href="#">6AU1211100</a> Valve, intake	<a href="#">Buy now</a>
3	<a href="#">6AU1212100</a> Valve, exhaust	<a href="#">Buy now</a>
4	<a href="#">51Y1211900</a> Seal, valve stem	<a href="#">Buy now</a>
5	<a href="#">68DE211300</a> Spring, valve inne	<a href="#">Buy now</a>
6	<a href="#">7NJ1211700</a> Retainer, valve spring	<a href="#">Buy now</a>
7	<a href="#">7NJ1211800</a> Cotter, valve	<a href="#">Buy now</a>
8	<a href="#">67D1215100</a> Arm, valve rocker	<a href="#">Buy now</a>
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10	<a href="#">7FK1215800</a> Nut, lock	<a href="#">Buy now</a>
11	<a href="#">67D1215700</a> Bolt	<a href="#">Buy now</a>
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13	<a href="#">69M1215400</a> Rod, valve push	<a href="#">Buy now</a>
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