



Yamaha F25AM 1998

Parts Manual

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Authorised Yamaha Dealers



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Bottom Cowling

Diagram not available

Ref	Part	
1	65W42710004D Bottom Cowling Assembly	Buy now
2	9011906M0800 Bolt, with washer	Buy now
3	9048009M1200 Grommet (6a0)	Buy now
4	9038706M6900 Collar (688)	Buy now
6	62Y427160000 Rubber seal 1	Buy now
7	65W42738004D Plate, Fitting	Buy now
8	9010906M8200 Bolt	Buy now
9	65W427251000 Grommet	Buy now
10	65W427270000 Grommet	Buy now
11	65W42815004D Lever, Clamp	Buy now
12	9038612M3700 Bushing (6f5)	Buy now
13	9038612MA200 Bush	Buy now
14	902061205200 Washer, wave (666)	Buy now
15	6L2428160000 Lever, clamp	Buy now
16	970800601200 Bolt(gh1)	Buy now

Bottom Cowling

Diagram not available

Ref	Part	
17	65W427660000 Bracket	Buy now
18	9010906M8600 Bolt	Buy now
19	6H3443910100 Nipple, hose	Buy now
20	65W263260000 Grommet	Buy now
21	682427270000 Grommet	Buy now
22	6H4427260000 Grommet	Buy now
24	65W427260000 Grommet	Buy now
25	9046525M5700 Clamp(63v)	Buy now
27	975950651800 Bolt (fj0)	Buy now

Bracket 1

Diagram not available

Ref	Part	
5	65W43111014D Bracket, Clamp 1	Buy now
6	9014914M1200 Screw(6h4)	Buy now
7	66343118014D Handle, transom clamp	Buy now
8	648431140100 Pad, transom clamp	Buy now
9	902430400700 Pin (663)	Buy now
10	65W43112004D Bracket, Clamp 2	Buy now
15	9038708M2900 Collar	Buy now
16	9010108M7600 Bolt	Buy now
17	988800810000 Nut, hex.	Buy now
18	929900810000 Ybs67-8 washer, spring	Buy now
19	65W43311118D Bracket, swivel 1	Buy now
20	9370006M0300 Nipple, grease(6a1)	Buy now
21	63D431310100 Bolt, clamp bracket	Buy now
22	9038622M1500 Bushing (688)	Buy now
23	9020122M0300 Washer, plate(64j)	Buy now

Bracket 1

Diagram not available

Ref	Part	
24	6J8431130100 Plate, clamp bracket	Buy now
25	901852200700 Nut, self-locking	Buy now
26	6G5431450000 Cap, clamp bracket	Buy now
27	65W436270100 Stopper	Buy now
28	9038612M9800 Bush	Buy now
29	9020614M2300 Washer, Wave	Buy now
30	9010908M8700 Bolt	Buy now
31	9038712M0400 Collar	Buy now
32	9024912M3900 Pin	Buy now
33	9038112M1100 Bush, solid	Buy now
34	9024912M3400 Pin	Buy now
35	9343010M0000 Circlip	Buy now
36	663433180000 Cover	Buy now
37	65W436300000 Tilt Lever Assembly	Buy now
38	9038607MA200 Bush	Buy now

Bracket 1

Diagram not available

Ref	Part	
39	9038707M0500 Collar	Buy now
40	9038610M9900 Bush	Buy now
41	990800860000 Circlip	Buy now
42	9024910M3100 Pin	Buy now
45	66T433500000 Receiver assembly	Buy now
46	9050620M3700 Spring, tension	Buy now
47	66T436311000 Lever, Tilt	Buy now
48	916903001600 Pin, spring	Buy now
49	65W436160000 Rod, tilt lock	Buy now
50	65W436140000 Plate, Tilt Lock	Buy now
51	65W436150000 Plate, Tilt Lock	Buy now
52	65W436130000 Arm, tilt lock	Buy now
53	9024907M3200 Pin	Buy now
54	9038707M2900 Collar	Buy now
55	9024907M3300 Pin	Buy now

Bracket 1

Diagram not available

Ref	Part	
56	9050630M0000 Spring, tension (676)	Buy now
57	914902001500 Pin, cotter (648)	Buy now
58	65W431600000 Tilt rod assembly	Buy now

Bracket 3

Diagram not available

Ref	Part	
1	648425280000 Plate, friction	Buy now
2	65W433730000 Seal, damper	Buy now
3	9010508M7600 Bolt, washer based	Buy now
4	901851005100 Nut, self-locking	Buy now
5	9011610M2800 Bolt, stud	Buy now
6	65W42511118D Bracket, steering	Buy now
7	9020952M0000 Washer (676)	Buy now
8	9038652M0200 Bushing (676)	Buy now
9	9038644M0300 Bushing (676)	Buy now
10	9321043MJ000 O-ring	Buy now
11	9038644M9900 Bush	Buy now
12	901850804500 Nut, self-locking	Buy now
13	929070820000 Washer(6tc)	Buy now
14	9010108M8600 Bolt (6h4)	Buy now
15	65W44514004D Mount Damper, Upper Side	Buy now

Bracket 3

Diagram not available

Ref	Part	
16	63D445260000 Plate	Buy now
17	970750803000 Bolt, hexagon (fj1)	Buy now
18	929950810000 Ybs67-8 washer, spring	Buy now
19	65W44551104D Housing, Lower Mount Rubber 1	Buy now
20	65W445550000 Mount damper, lower side	Buy now
22	970751007000 Bolt, hexagon w/w deep recess	Buy now
23	929951060000 Washer, plate	Buy now
24	9011910M0400 Bolt, with washer	Buy now
25	9017910M3300 Nut	Buy now
26	65W821271000 Wire, lead 2	Buy now

Carburetor

Diagram not available

Ref	Part	
1	65W149010000 Carburetor assembly 1	Buy now
2	985800400600 Screw, pan head (7h3)	Buy now
3	65W145720000 Plate	Buy now
4	65W141260000 Gasket	Buy now
5	978030401000 Screw, pan head (e56)	Buy now
6	676149480700 Jet (#50)	Buy now
7	679149660000 Rubber cap	Buy now
8	905011032600 Spring coil(663)(carb)	Buy now
9	63V145230000 Screw, stop	Buy now
10	65W149470000 Jet Needle	Buy now
11	65W149432900 Jet, main (#112)	Buy now
12	63V149850000 Float	Buy now
13	6G1145460000 Valve, needle	Buy now
14	676141860000 Pin, valve	Buy now
15	663141590000 Clip	Buy now

Carburetor

Diagram not available

Ref	Part	
16	985800400800 Screw, pan head (713)	Buy now
17	6H4145480000 Pin, float arm	Buy now
18	65W143730000 Cover, plunger cap	Buy now
19	65W143790000 Rod, starter	Buy now
20	65W1414F0000 Jet, pilot (# 52)	Buy now
21	65W141470000 O-ring	Buy now
22	65W143350000 Spring, plunger	Buy now
23	65W143710000 Plunger, starter	Buy now
24	65W143840000 Gasket, float chamber	Buy now
25	65W149800000 Body, float chamber	Buy now
26	65W143980000 Washer	Buy now
27	65W149920000 Screw, drain	Buy now
28	979800411400 Screw, pan head(ga5)	Buy now
29	65W143800000 Prime starter assembly	Buy now
30	65W143460000 Plate	Buy now

Control

Diagram not available

Ref	Part	
1	65W416380000 Pulley	Buy now
2	65W412830000 Lever, free accel.	Buy now
3	661412620200 Joint, choke lever	Buy now
4	9038706M0800 Collar	Buy now
5	65W412110000 Link Accel.	Buy now
6	65W144970000 Stay, Throttle Wire	Buy now
7	9020106M3100 Washer (6a0)	Buy now
8	975950655500 Bolt, hexagon w/w deep recess	Buy now
9	970950601000 Bolt	Buy now
10	65W441210000 Lever, shift rod	Buy now
11	65W441220000 Bushing, Shift Rod Lever	Buy now
12	916903032000 Pin, spring	Buy now
13	6F5416620000 Bracket 2	Buy now
14	9010906M8100 Bolt	Buy now
15	65W441160000 Spring	Buy now

Control

Diagram not available

Ref	Part	
16	9010906M8600 Bolt	Buy now
17	65W441430000 Rod, shift	Buy now
18	901700601500 Connector, shift rod	Buy now
19	953800670000 Nut	Buy now
20	904681800800 Clip 620436610000	Buy now
21	65W441420000 Joint	Buy now
22	9025403M0500 Pin, spring	Buy now
23	65W441250000 Lever, shift rod	Buy now
24	9038706M2900 Coller (6a0)	Buy now
26	9010106M2700 Bolt	Buy now
27	65W441920000 Joint, rod 1	Buy now
28	9020105M0600 Washer, plate(61u)	Buy now
29	904681000500 Pin, hair 6264123500	Buy now

Crankshaft & Piston

Diagram not available

Ref	Part	
1	9310243M4200 Oil seal(62y)	Buy now
2	9310235M4700 Oil seal(62y)	Buy now
3	65W114110000 Crankshaft	Buy now
4	62Y114162000 Plane bearing, crankshaft 1	Buy now
5	62Y116500000 Connecting rod assembly	Buy now
6	62Y116540000 Bolt, connecting rod	Buy now
7	62Y116562000 Plane bearing, connecting rod	Buy now
8	65W116310096 Piston (std)	Buy now
9	65W116050000 Piston Ring Set (0.50Mm O/s)	Buy now
10	62Y116330000 Pin, piston	Buy now
11	934501712900 Circlip(1ar)	Buy now
12	65W116650000 Con-rod assembly, balance	Buy now
13	65W116421100 Piston, Balance	Buy now
14	901702013700 Nut, hexagon(663)	Buy now

Cylinder & Crankcase

Diagram not available

Ref	Part	
1	65WW009B004D Cylinder Block assembly	Buy now
2	65W151000094 Crankcase assembly	Buy now
3	995300801200 Pin, dowel(6g8)	Buy now
4	9011908M0100 Bolt, with washer(62y)	Buy now
5	975130653500 Bolt(3rv)	Buy now
6	65W151210000 Crankcase 2	Buy now
7	65W156630000 Seal	Buy now
8	65W122280000 Bolt	Buy now
9	65W111680000 Cover Breather	Buy now
10	65W111690000 Gasket, breather cover	Buy now
12	65W111190000 Hanger Engine	Buy now
14	9034014M0600 Plug, straight screw(62y)	Buy now
15	904301411500 Gasket (663)	Buy now
16	65W113511000 Gasket, cylinder	Buy now
17	6G8124110200 Thermostat	Buy now

Cylinder & Crankcase

Diagram not available

Ref	Part	
18	6H312413009M Cover, thermostat	Buy now
19	62Y124140000 Gasket, cover	Buy now
20	65W132860000 Cleaner	Buy now
21	9040120M0000 Bolt, union(62y)	Buy now
22	3FV134400000 Element assembly, oil cleaner	Buy now
23	65W41113101S Outer cover, exhaust	Buy now
24	62Y124810000 Pipe 1	Buy now
25	65W411140000 Gasket, exhaust outer cover	Buy now
26	970140603500 Bolt(3rv)	Buy now
27	929030660000 Washer, plain (646)	Buy now
28	904450925200 Hose (I420)	Buy now

Cylinder & Crankcase 2

Diagram not available

Ref	Part	
1	65WW009A004D Cylinder Head Complete	Buy now
2	65W111110094 Head, cylinder 1	Buy now
3	62Y111331000 Guide, valve 1	Buy now
4	9345009M0100 Circlip (6g8)	Buy now
5	62Y113250000 Anode	Buy now
6	66M113280000 Grommet, anode	Buy now
7	66M113270094 Cover, anode	Buy now
8	66M125350000 Plate	Buy now
9	975950551200 Bolt, hexagon	Buy now
10	975130652000 Bolt, with washer(61b)	Buy now
11	904300601400 Gasket 256113960000	Buy now
12	9010906M6500 Bolt(62y)	Buy now
13	65W111811000 Gasket, cylinder head 1	Buy now
14	995300801200 Pin, dowel(6g8)	Buy now
15	9011909M0000 Bolt, with washer(62y)	Buy now

Cylinder & Crankcase 2

Diagram not available

Ref	Part	
16	975130652500 Bolt, with washer(61b)	Buy now
17	65W111910094 Cover Cylinder Head 1	Buy now
18	65W113560000 Seal, cylinder 2	Buy now
19	970240602000 Bolt(3dm)	Buy now
20	6G8153630000 Plug, oil	Buy now
21	9321024M7900 O-ring	Buy now
22	947010037500 Plug, spark (dpr6ea-9)(62y)	Buy now

Electrical 1

Diagram not available

Ref	Part	
1	65W855400000 C.d.i. unit assembly	Buy now
2	65W861290000 Collar	Buy now
3	65W8252V0000 Screw, special	Buy now
4	65W855420000 Bracket	Buy now
5	65W855470000 Damper	Buy now
6	65W861291000 Collar	Buy now
7	65W8252V1000 Screw, special	Buy now
8	65W855700100 Ignition coil assembly	Buy now
9	6G8823702000 Plug cap assembly	Buy now
10	904802516100 Grommet(656)	Buy now
11	975950653000 Bolt, hexagon w/w deep recess	Buy now
12	9046407M0500 Clamp (6g5)	Buy now
13	65W819410000 Starter relay assembly	Buy now
14	65W8191C0000 Collar	Buy now
15	65W819220000 Grommet	Buy now

Electrical 1

Diagram not available

Ref	Part	
16	65W8182A0000 Nut	Buy now
17	65W8182B0000 Nut, special	Buy now
18	975950652500 Bolt, hexagon w/w deep recess	Buy now
19	65W821170000 Wire, lead	Buy now
20	6G5821191000 Cover, lead wire	Buy now
21	65W819601000 Rectifier & regulator assembly	Buy now
22	6K3835570000 Tube	Buy now
23	975950654000 Bolt, hexagon w/w deep recess	Buy now
24	65W825040000 Oil pressure switch assembly	Buy now
25	65W821270000 Wire, lead 2	Buy now
26	703821190000 Cover, lead wire	Buy now
28	65W8339X0000 Clamp, cord	Buy now

Electrical 2

Diagram not available

Ref	Part	
1	65W857900000 Thermosensor assembly	Buy now
2	65W857570000 Retainer	Buy now
3	975950651200 Bolt, hexagon w/w deep recess	Buy now
4	904651009800 Clamp	Buy now
5	65W825900000 Wire Harness assembly	Buy now
10	9046508M0800 Clamp (6e5)	Buy now
11	9046508M5100 Clamp	Buy now
12	6N7835570000 Tube	Buy now
13	975950651600 Bolt, with washer(6r6)	Buy now
14	975950551600 Bolt, with washer	Buy now
15	65W821050000 Battery cable	Buy now
16	6G8821500000 Fuse holder assembly	Buy now
17	663821510000 Fuse	Buy now
18	6G5821520000 Holder, fuse	Buy now

Electrical 3

Diagram not available

Ref	Part	
1	6H3825400000 Neutral switch assembly	Buy now
2	6J8825540000 Stay, neutral switch	Buy now
3	9010906M8600 Bolt	Buy now
4	65W825750000 Engine stop switch assembly	Buy now
5	682825560000 Lanyard, stop switch	Buy now
6	6898257Y0000 Cap	Buy now
7	975950651200 Bolt, hexagon w/w deep recess	Buy now
8	65W818700000 Starting switch assembly	Buy now
9	65W825940000 Clamp	Buy now
10	9016106M0000 Screw, tapping(6e7)	Buy now

Fuel

Diagram not available

Ref	Part	
1	62Y244100200 Fuel pump assembly	Buy now
2	62Y244130000 Body 4	Buy now
3	62Y244210100 Valve, check	Buy now
4	62Y244110200 Diaphragm	Buy now
5	62Y244230000 Spring, diaphragm	Buy now
6	62Y131310100 Plunger	Buy now
7	62Y244540000 Spring	Buy now
8	62Y244440000 Screw	Buy now
9	62Y244710000 Diaphragm	Buy now
10	6A0143250000 Screw, pan head	Buy now
11	953800360000 Nut (6g8)	Buy now
12	62Y244520000 Packing	Buy now
13	953800560000 Nut, hexagon (663)	Buy now
14	62Y243740100 Pin	Buy now
15	932102480000 O-ring	Buy now

Fuel

Diagram not available

Ref	Part	
16	975950653000 Bolt, hexagon w/w deep recess	Buy now
17	65W242511000 Strainer 1	Buy now
18	65W244810000 Plug	Buy now
19	9044510M3300 Hose (I1040)	Buy now
20	9044510M4300 Hose (I400)	Buy now
22	6G1243040200 Fuel pipe joint comp. 1	Buy now
23	9010106M2700 Bolt	Buy now
24	9046710M0400 Clip, pipe 1 (6e9)	Buy now
25	9046709M0300 Clip(6k8)	Buy now
26	904651009800 Clamp	Buy now
27	9046513M1800 Clamp	Buy now
28	62Y281000000 Tool kit	Buy now

Generator

Diagram not available

Ref	Part	
1	65W855500000 Rotor assembly	Buy now
2	65W855101000 Stator assembly	Buy now
3	65W855800000 Coil, pulser	Buy now
4	65W115450000 Key, woodruff	Buy now
5	9020121M1800 Washer, plate (663)	Buy now
6	901702013700 Nut, hexagon(663)	Buy now
7	913800503000 Bolt,socket	Buy now
8	975950551600 Bolt, with washer	Buy now
9	9044610M8200 Hose	Buy now
10	65W854100000 Emergency signal light assembly	Buy now
11	904651009800 Clamp	Buy now
12	65W813370000 Cover Flywheel	Buy now
13	65W816390000 Cover	Buy now
14	975950652500 Bolt, hexagon w/w deep recess	Buy now
15	6G1427250000 Grommet	Buy now

Generator

Diagram not available

Ref	Part	
16	65W843420000 Seat, emblem	Buy now
17	65W157581000 Guide Rope	Buy now
18	65W157620000 Seal, rubber 2	Buy now
19	65W157710000 Stay 1	Buy now
20	975950662000 Bolt, hexagon w/w deep recess	Buy now

Intake

Diagram not available

Ref	Part	
1	65W144400000 Silencer assembly, intake	Buy now
2	65W136400000 Manifold	Buy now
3	65W133230000 Insert	Buy now
4	65W144960000 Bolt	Buy now
5	65W142710000 Insulator	Buy now
6	65W141980000 Gasket	Buy now
7	65W142620000 Flange	Buy now
8	65W144570000 Seal	Buy now
9	65W136450000 Gasket, manifold 1	Buy now
10	9010106M2700 Bolt	Buy now
11	65W243770000 Pipe, joint 3	Buy now
12	65W153970000 Pipe	Buy now
13	9046513M3600 Clamp(6h4)	Buy now
14	9044624M8300 Hose	Buy now
15	65W144090000 Damper	Buy now

Intake

Diagram not available

Ref	Part	
16	9046511M5200 Clamp(6e7)	Buy now
17	65W153700000 Breather assembly	Buy now
18	65W153701000 Breather assembly	Buy now

Lower Casing & Drive 1

Diagram not available

Ref	Part	
1	65W45300004D Lower unit assembly	Buy now
2	61N45311028D Casing, lower	Buy now
3	93332000W500 Bearing(61n)	Buy now
4	61N455874000 Shim (t:1.3mm)	Buy now
5	61N455360000 Sleeve, drive shaft	Buy now
6	93315220V700 Bearing, cylindrical(6j8)	Buy now
7	61N443621000 Tube, water	Buy now
8	932102216400 O-ring	Buy now
9	932102624000 O-ring	Buy now
10	65W443280000 Plate	Buy now
11	61N443110100 Housing, water pump	Buy now
12	6L2443670000 Damper, water seal 3	Buy now
13	61N443220100 Insert, cartridge	Buy now
14	6H4443520200 Impeller	Buy now
15	932104516100 O-ring	Buy now

Lower Casing & Drive 1

Diagram not available

Ref	Part	
16	61N443230000 Outer plate, cartridge	Buy now
17	970950604000 Bolt (682)	Buy now
18	929950660000 Washer, plain (646)	Buy now
19	65W441760000 Bracket	Buy now
20	9321006ME600 O-ring	Buy now
21	9010106M2700 Bolt	Buy now
23	65W45331005B Housing, bearing	Buy now
24	9360410M0300 Pin, dowel (688)	Buy now
25	61N451270000 Seal	Buy now
26	61N453150000 Packing, lower casing	Buy now
27	931012206700 Oil seal (22x36x6-663)	Buy now
28	9034008M0400 Plug, straight screw	Buy now
29	904300802000 Gasket	Buy now
30	61N452510100 Anode	Buy now
31	958950603500 Bolt, flange(4nx)	Buy now

Lower Casing & Drive 1

Diagram not available

Ref	Part	
32	929900630000 Washer, tooth	Buy now
33	688453410000 Plug, drain	Buy now
35	61N455101000 Drive shaft assembly	Buy now
36	902800302400 Key, woodruff(662)	Buy now
37	61N455510000 Pinion	Buy now
38	9017910M1400 Nut(6j8)	Buy now
39	933320000500 Brg,cyl-cal roller 0.19g nt	Buy now
40	6L2455670013 Shim (t:1.3mm)	Buy now
41	61N455601000 Gear	Buy now
42	6L2456110000 Shaft, propeller	Buy now
43	648456350000 Plunger,shift	Buy now
44	6FM456310000 Clutch, dog	Buy now
45	902500501000 Pin straight 648456320000	Buy now
46	648456330000 Ring, cross pin	Buy now
47	905011006500 Spring compression648456360000	Buy now

Lower Casing & Drive 1

Diagram not available

Ref	Part	
48	902012041700 Washer, plate(663)	Buy now
49	61N455710000 Gear	Buy now
50	6L2455773000 Shim (t:1.3mm)	Buy now
51	61N45361014D Cap, lower casing	Buy now
52	933060061200 Bearing(2hr)	Buy now
53	9321064ME700 O-ring	Buy now
54	933152200400 Brg,cyl-cal roller 21g nt	Buy now
55	9310120M0700 Oil seal	Buy now
56	9321065M5000 O-ring	Buy now
57	970750602000 Bolt(7u8)	Buy now
59	65W441500000 Shift cam assembly	Buy now

Lower Casing & Drive 2

Diagram not available

Ref	Part	
1	65W443610000 Tube, water	Buy now
2	902021206000 Washer, plate(663)	Buy now
3	904301207200 Gasket	Buy now
4	936061201900 Pin, dowel (614)	Buy now
5	9010510M1200 Bolt (689)	Buy now
6	929951060000 Washer, plate	Buy now
7	61N453710000 Tab-trim	Buy now
8	9011906M4800 Bolt, with washer(61n)	Buy now
9	6L2452140000 Cover, water inlet	Buy now
10	6L2452150000 Cover, water inlet	Buy now
11	987800503000 Ybs53-530 screw,flat head	Buy now
12	901850590400 Nut nylon (sus)(ex4)	Buy now
13	6L2459870100 Spacer	Buy now
14	689459970000 Spacer	Buy now
15	929901420000 Washer, plain	Buy now

Lower Casing & Drive 2

Diagram not available

Ref	Part	
16	901711401300 Nut(664)	Buy now
17	914903002200 Pin, cotter	Buy now
18	6644595200EL Propeller (3x9-7/8 x14 -f)	Buy now

Oil Pan

Diagram not available

Ref	Part	
1	65W153620000 Plug, oil level	Buy now
2	62Y115750000 Relief valve ass'y	Buy now
3	62Y134750000 Gasket	Buy now
4	975130652500 Bolt, with washer(61b)	Buy now
5	65W134110000 Strainer, oil	Buy now
6	975130651600 Bolt, hexagon deep recess	Buy now
7	9360812M0500 Pin, dowel b (6e5)	Buy now
8	65WWS15300CA Oil Pan Set	Buy now
9	62Y153120000 Gasket, oil pan	Buy now
10	936061201900 Pin, dowel (614)	Buy now
11	65W153160000 Damper 1	Buy now
12	9034014M0600 Plug, straight screw(62y)	Buy now
13	9043014M0900 Gasket	Buy now
14	975750652500 Bolt, hexagon w/w deep recess	Buy now

Oil Pump

Diagram not available

Ref	Part	
1	9310237M4000 Oil seal(62y)	Buy now
2	65W121710000 Camshaft 1	Buy now
3	65W115370000 Gear, driven	Buy now
4	936051414300 Pin (2h7)	Buy now
5	9020110M0600 Washer, plate(62y)	Buy now
6	958951004000 Bolt, flange deep recess	Buy now
7	65W462410000 Belt	Buy now
8	65W115361000 Gear, drive	Buy now
9	65W114760000 Spring	Buy now
10	9028004M0600 Key, woodruff(6a1)	Buy now
11	65W133000000 Oil pump assembly	Buy now
12	9321033MH200 O-ring(62y)	Buy now
13	9321012MG900 O-ring(62y)	Buy now
14	932101451500 O-ring (11h)	Buy now
15	975130653500 Bolt(3rv)	Buy now

Repair Kit 1

Diagram not available

Ref	Part	
1	65WW00010000 Power Head Gasket Kit	Buy now
2	65W156630000 Seal	Buy now
3	65W111690000 Gasket, breather cover	Buy now
4	904301411500 Gasket (663)	Buy now
5	65W113510000 Gasket, cylinder	Buy now
6	62Y124140000 Gasket, cover	Buy now
7	65W411140000 Gasket, exhaust outer cover	Buy now
8	904300601400 Gasket 256113960000	Buy now
9	65W111811000 Gasket, cylinder head 1	Buy now
10	65W113560000 Seal, cylinder 2	Buy now
11	932102480000 O-ring	Buy now
12	9310243M4200 Oil seal(62y)	Buy now
13	9310235M4700 Oil seal(62y)	Buy now
14	65W141980000 Gasket	Buy now
15	65W144570000 Seal	Buy now

Repair Kit 1

Diagram not available

Ref	Part	
16	65W136450000 Gasket, manifold 1	Buy now
17	9310237M4000 Oil seal(62y)	Buy now
18	9028004M0600 Key, woodruff(6a1)	Buy now
19	9321033MH200 O-ring(62y)	Buy now
20	9321012MG900 O-ring(62y)	Buy now
21	932101451500 O-ring (11h)	Buy now
22	9321024M7900 O-ring	Buy now

Repair Kit 2

Diagram not available

Ref	Part	
1	65WW00930000 Carburetor repair kit	Buy now
2	65W141260000 Gasket	Buy now
3	6G1145460000 Valve, needle	Buy now
4	676141860000 Pin, valve	Buy now
5	6H4145480000 Pin, float arm	Buy now
6	65W143730000 Cover, plunger cap	Buy now
7	65W141470000 O-ring	Buy now
8	65W143350000 Spring, plunger	Buy now
9	65W149480000 Gasket, float chamber	Buy now
10	65W143980000 Washer	Buy now
11	979800411400 Screw, pan head(ga5)	Buy now
12	63V149850000 Float	Buy now
13	663141590000 Clip	Buy now

Repair Kit 3

Diagram not available

Ref	Part	
1	65WW00012000 Lower unit gasket kit	Buy now
2	62Y134750000 Gasket	Buy now
3	62Y153120000 Gasket, oil pan	Buy now
4	9043014M0900 Gasket	Buy now
5	9310116M3600 Oil seal(6a8)	Buy now
6	62Y411330000 Gasket, exhaust manifold 1	Buy now
7	65W451280000 Seal 2	Buy now
8	932102624000 O-ring	Buy now
9	932102613000 O-ring	Buy now
10	932102216400 O-ring	Buy now
11	6L2443670000 Damper, water seal 3	Buy now
12	932104516100 O-ring	Buy now
13	9321006ME600 O-ring	Buy now
14	61N453150000 Packing, lower casing	Buy now
15	931012206700 Oil seal (22x36x6-663)	Buy now

Repair Kit 3

Diagram not available

Ref	Part	
16	904300802000 Gasket	Buy now
17	904300800300 Gasket	Buy now
18	9321064ME700 O-ring	Buy now
19	9310120M0700 Oil seal	Buy now
20	9321065M5000 O-ring	Buy now
21	904301207200 Gasket	Buy now
22	61NW00781100 Water pump repair kit	Buy now
23	61N443110100 Housing, water pump	Buy now
25	61N443220100 Insert, cartridge	Buy now
26	6H4443520200 Impeller	Buy now
28	61N443230000 Outer plate, cartridge	Buy now
29	973950604000 Bolt (682)	Buy now
30	929900660000 Washer, plain (646)	Buy now
31	902800302400 Key, woodruff(662)	Buy now

Starting Motor

Diagram not available

Ref	Part	
1	65W818000000 Starting motor assembly	Buy now
2	65W818260000 Bolt	Buy now
3	65W818570000 Pinion Stopper Set	Buy now
4	65W818300000 Front Bracket assembly	Buy now
5	65W818070000 Gear assembly, starting motor	Buy now
6	65W818500000 Armature assembly	Buy now
7	65W818200000 Rear bracket assembly	Buy now
8	65W818010000 Brush set	Buy now
9	65W818400000 Brush holder assembly	Buy now
10	65W818250000 Screw	Buy now
11	9011908M3900 Bolt, with washer	Buy now
12	9010908M7700 Bolt	Buy now
13	9010908M7800 Bolt	Buy now
14	953800870000 Nut(661)	Buy now
15	929900860000 Washer, plain (663)	Buy now

Steering

Diagram not available

Ref	Part	
1	65WW0084014D Handle steering assembly	Buy now
2	65W441110000 Handle, gear shift	Buy now
3	958950601600 Bolt, flange deep recess	Buy now
4	9020612M0000 Washer, wave (676)	Buy now
5	9020112M0700 Washer, plate	Buy now
6	65W421230000 Bolt, handle joint	Buy now
7	65W441240000 Link, shift rod	Buy now
8	929900620000 Ybs66-6 washer, plain	Buy now
9	904681800800 Clip 620436610000	Buy now
10	6E0441911100 Indicator, shift	Buy now
11	999990312800 Handle, Steering	Buy now
12	9010906M8600 Bolt	Buy now
13	65W421380000 Lever, throttle	Buy now
14	65W421590000 Stay	Buy now
15	6G1421260000 Piece, friction	Buy now

Steering

Diagram not available

Ref	Part	
16	65W421250000 Bolt, friction adjusting	Buy now
17	914901601000 Pin, cotter	Buy now
18	66M421770000 Rubber, handle	Buy now
19	66M421190000 Grip, steering handle	Buy now
20	6J0421371000 Indicator, throttle	Buy now
21	9026902M0900 Rivet(6I5)	Buy now
22	9014905M1300 Screw, countersunk	Buy now
23	929031060000 Washer, plate	Buy now
24	905012321500 Spring (655)	Buy now
25	903860803200 Bushing (650)	Buy now
26	65W263110000 Cable, throttle 1	Buy now
27	9044610M8600 Hose	Buy now
28	9044614M8800 Hose	Buy now
29	9038640MA000 Bushing	Buy now
30	9020143M0000 Washer, plate	Buy now

Steering

Diagram not available

Ref	Part	
31	9020643M2200 Washer, wave	Buy now
32	9020243M5700 Washer, plate	Buy now
33	9038640M9900 Bush	Buy now
34	65W421310100 Cover, handle steering	Buy now
35	957801030000 Nut, nylon (6e5)	Buy now
36	988800810000 Nut, hex.	Buy now
37	65W42121004D Bracket	Buy now
38	65W441730000 Lever, shift control	Buy now
39	916903032000 Pin, spring	Buy now

Steering 2

Diagram not available

Ref	Part	
1	65W425080000 Steering friction assembly	Buy now
2	65W425270000 Plate, friction	Buy now
3	9010906M5000 Bolt(61a)	Buy now
4	929900610000 Washer(6a1)	Buy now
5	65W425610000 Knob, steering lock	Buy now
6	689436330000 Cover, tilt lever	Buy now
7	975950551600 Bolt, with washer	Buy now
8	903870505400 Collar	Buy now
9	9018510M1400 Nut, self-locking	Buy now
10	65W425620000 Shaft, steering lock	Buy now
11	9020210M5600 Washer, plate	Buy now
12	65W425280000 Plate, friction	Buy now
13	9020910M2600 Washer	Buy now
14	9370006M0300 Nipple, grease(6a1)	Buy now

Top Cowling

Diagram not available

Ref	Part	
2	65W426130000 Molding Air Duct	Buy now
3	977806052000 Screw, tapping(6k8)	Buy now
4	6E0426510200 Hook	Buy now
5	9026604M0400 Rivet(6e7)	Buy now
6	6E7426520000 Hook	Buy now
8	65W426150000 Seal	Buy now
9	6L2426784000 Graphic, rear	Buy now
10	65WW00701000 Graphic Set	Buy now
11	65W426811000 Emblem, yamaha	Buy now
12	65W426821000 Emblem, yamaha	Buy now
13	9020205M3800 Washer, plate(6l2)	Buy now

Upper Casing

Diagram not available

Ref	Part	
1	65W411370094 Guide, exhaust	Buy now
2	9310416M0100 Oil seal(6a8)	Buy now
3	65W411310094 Manifold, Ext. 1	Buy now
4	62Y411330000 Gasket, exhaust manifold 1	Buy now
5	975750654500 Bolt, hexagon	Buy now
6	6D545111108D Casing, upper	Buy now
7	9011908M7900 Bolt, hexagon (fj1)	Buy now
8	9011908M8200 Bolt, with washer(697)	Buy now
9	65W451510000 Cover, upper casing	Buy now
10	979800521600 Screw, pan w/ plain	Buy now
11	9015706M0600 Screw, pan head(6m7)	Buy now
12	65W451280000 Seal 2	Buy now

Valve

Diagram not available

Ref	Part	
1	65W121110000 Valve, intake	Buy now
2	62Y121210000 Valve, exhaust	Buy now
3	62Y121160000 Seat, valve spring	Buy now
4	51Y121140000 Spring, valve outer	Buy now
5	30X121170000 Retainer, valve spring	Buy now
6	30X121180000 Cotter, valve	Buy now
7	6EEE21190000 Seal, valve stem	Buy now
8	65W121460000 Shaft Rocker	Buy now
9	65W121510000 Arm, valve rocker	Buy now
10	62Y121590000 Screw Valve Adjusting	Buy now
11	62Y121580000 Nut, lock	Buy now
12	62Y122380000 Plate Bolt Stopper	Buy now
13	62Y122160000 Spring	Buy now
14	9010908M6300 Bolt(62y)	Buy now

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