



Yamaha F25AMH 2003

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

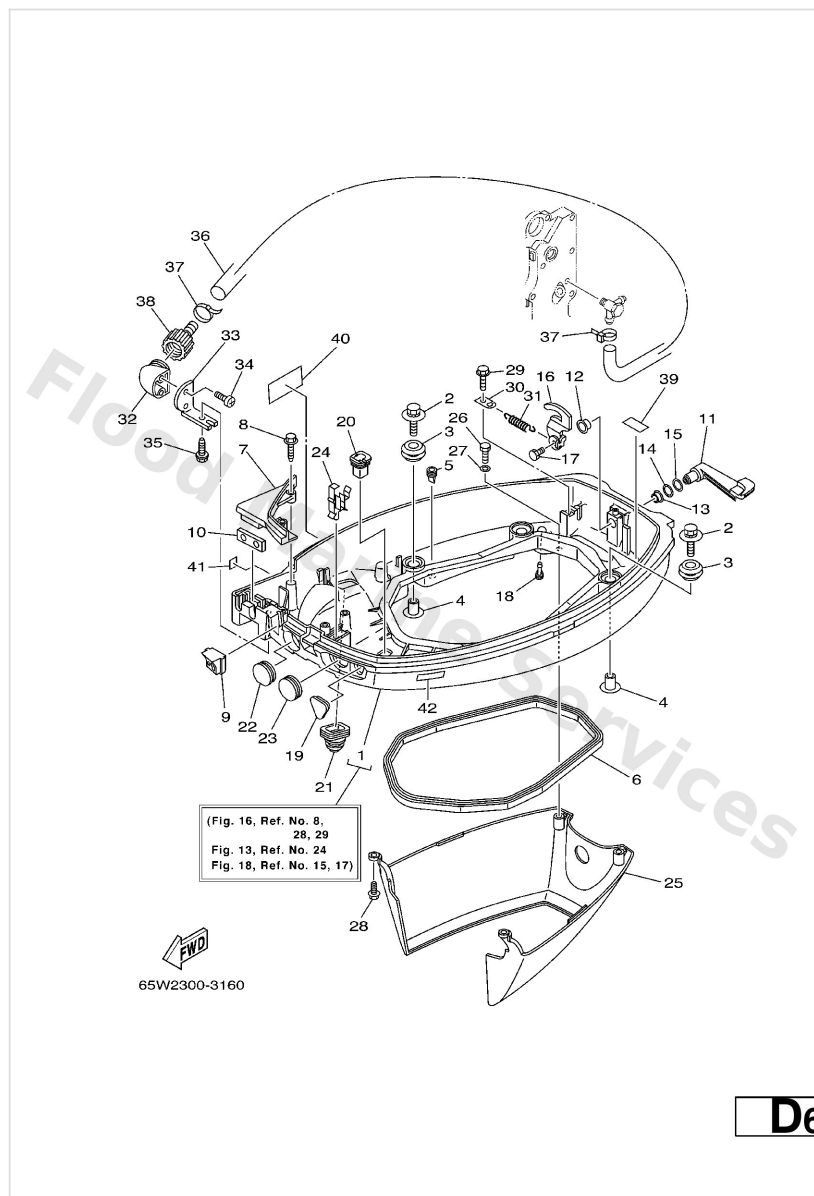
Authorised Yamaha Dealers



Contents

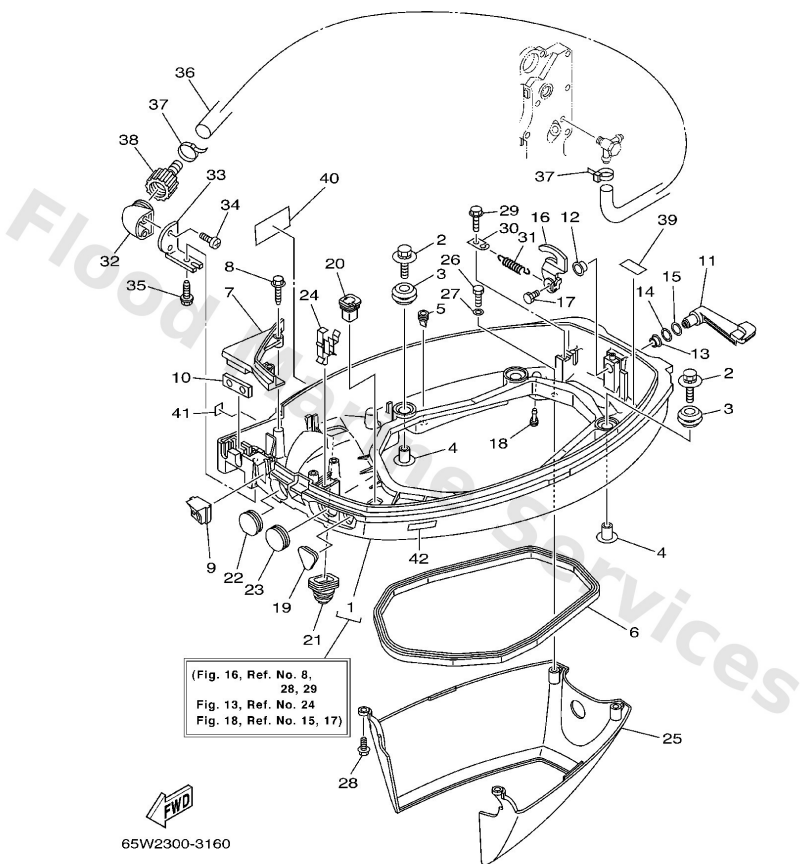
BOTTOM COWLING	3
BRACKET 1	6
BRACKET 2	10
BRACKET 3	13
CARBURETOR	15
CONTROL	18
CRANKSHAFT. PISTON	21
CYLINDER. CRANKCASE 1	23
CYLINDER. CRANKCASE 2	25
ELECTRICAL 1	27
ELECTRICAL 2	29
ELECTRICAL 3	32
FUEL	33
FUEL TANK	36
GENERATOR	37
INTAKE	40
LOWER CASING. DRIVE 1	42
LOWER CASING. DRIVE 2	46
OIL PAN	48
OIL PUMP	50
POWER TRIM & TILT ASSY	52
REMOTE CONTROL ASSY	57
REMOTE CONTROL ATTACHMENT	62
REMOTE CONTROL BOX	64
REPAIR KIT 1	65
REPAIR KIT 2	67
REPAIR KIT 3	68
STARTER	70
STARTING MOTOR	73
STEERING	74
STEERING GUIDE	77
TOP COWLING	78
UPPER CASING	80
VALVE	81

Bottom Cowling



Ref	Part	
2	90119-06M08 Bolt, with washer	Buy now
3	90480-09M12 Grommet (6a0)	Buy now
4	90387-06060 Collar (688)	Buy now
5	65W-42717-00 Rubber, seal 2	Buy now
6	62Y-42716-00 Rubber seal 1	Buy now
8	90109-06M82 Bolt	Buy now
9	65W-42725-00 Grommet	Buy now
9	65W-42725-21 Grommet	Buy now
10	62Y-42727-00 Grommet	Buy now
10	65W-42727-00 Grommet	Buy now
12	90386-12M37 Bushing (6f5)	Buy now
13	90386-12MA2 Bush	Buy now
14	90206-12052 Washer, wave (666)	Buy now
15	90201-12M07 Washer, plate	Buy now
16	65W-42816-03 Lever, Clamp	Buy now

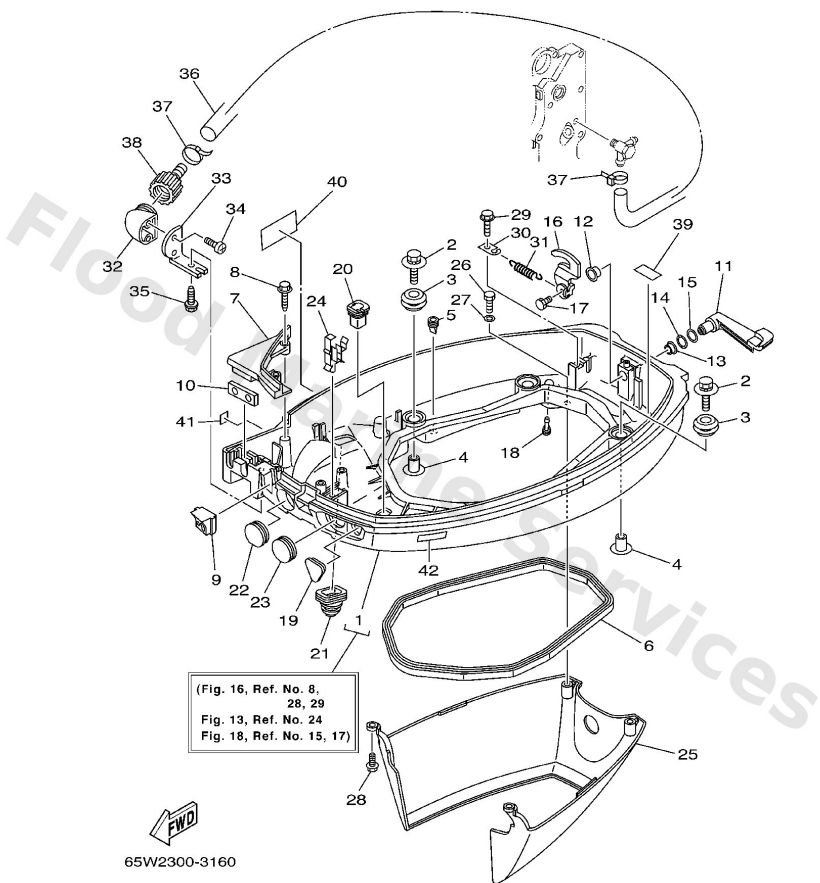
Bottom Cowling



D6

Ref	Part	
17	97095-06012 Bolt(gh1)	Buy now
18	6H3-44391-01 Nipple, hose	Buy now
19	65W-26326-00 Grommet	Buy now
19	65W-26326-10 Grommet	Buy now
20	682-42727-00 Grommet	Buy now
21	65W-42724-10 Grommet FOR FLUSHING KIT	Buy now
21	6H1-42726-20 Grommet FOR FLUSHING KIT	Buy now
22	6G1-42725-00 Grommet	Buy now
23	65W-42726-00 Grommet	Buy now
23	65W-42726-10 Grommet	Buy now
24	90465-25M57 Clamp(63v)	Buy now
25	65W-42741-01 Apron	Buy now
26	97095-06014 Bolt(gj3)	Buy now
27	92995-06600 Washer, plain (646)	Buy now
28	90109-06M81 Bolt	Buy now

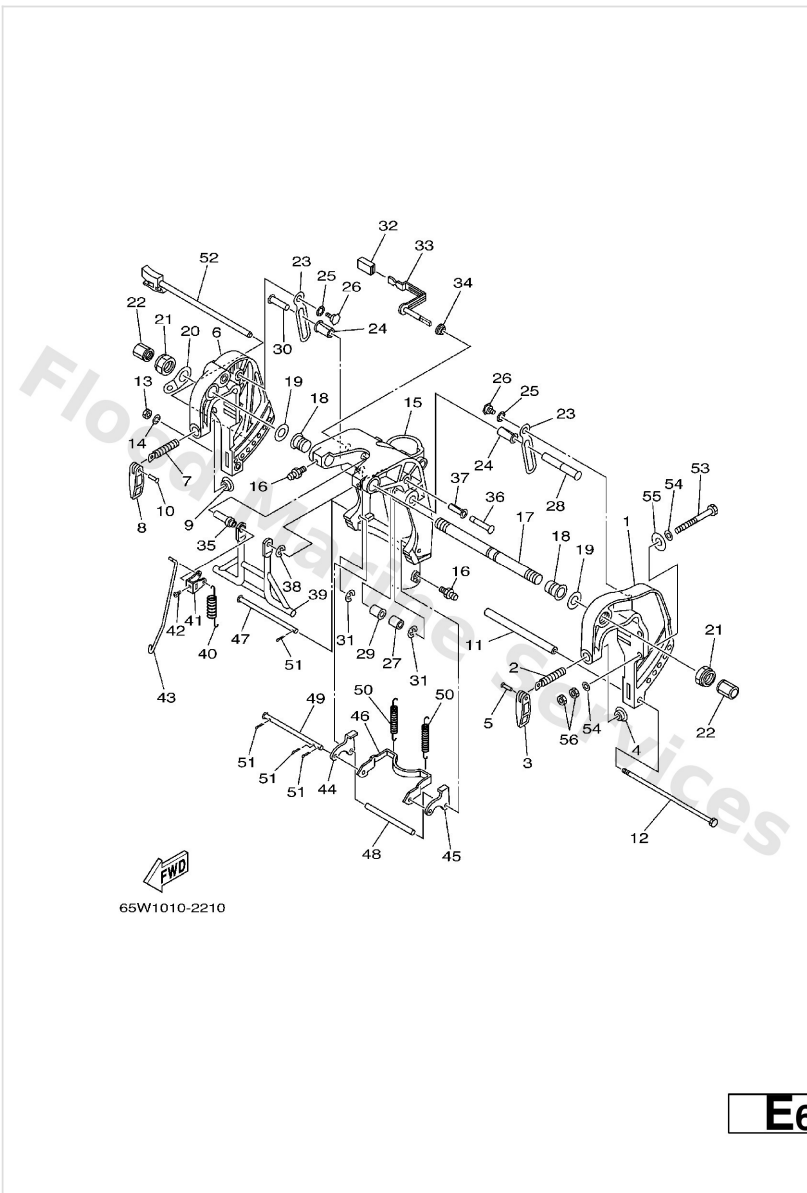
Bottom Cowling



D6

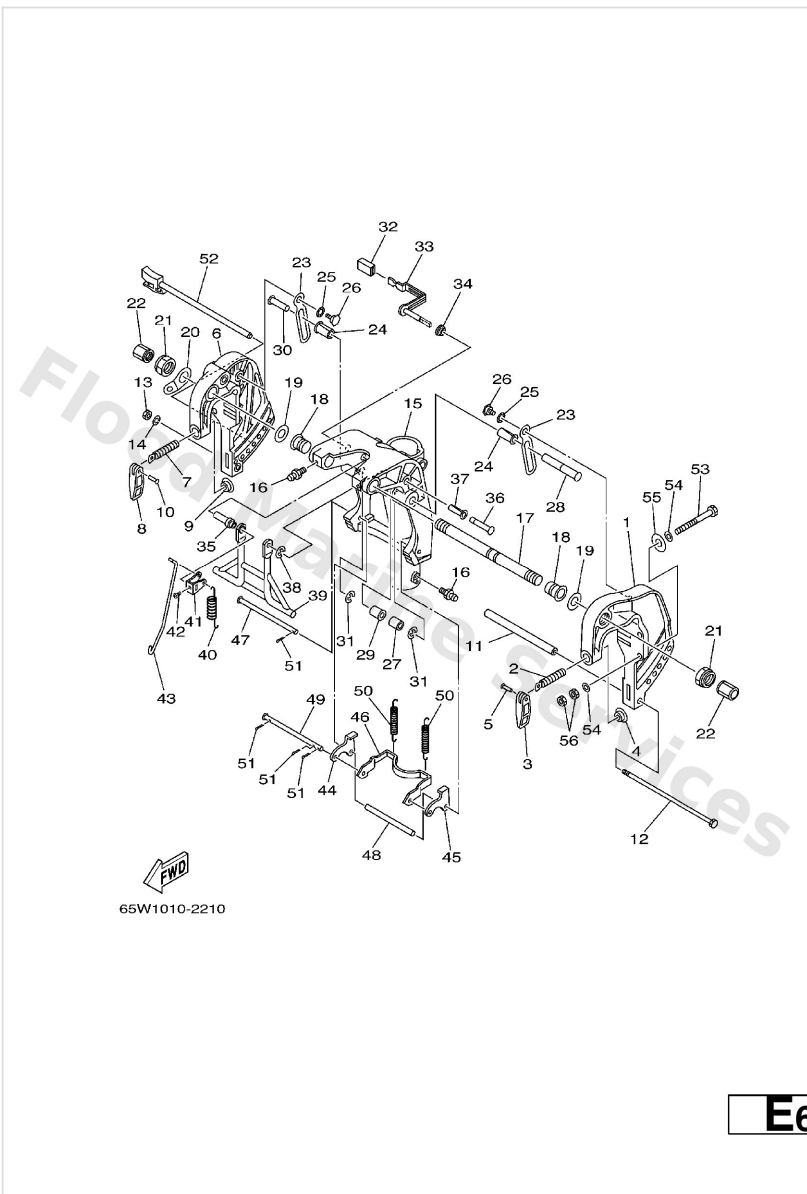
Ref	Part	
35	90109-06M86 Bolt FLUSHING KIT	Buy now
30	66T-43144-00 Hook, spring	Buy now
31	90506-16M34 Spring, tension(64d)	Buy now
32	68T-12572-00 Adapter FLUSHING KIT	Buy now
33	69W-12535-00 Plate FLUSHING KIT	Buy now
34	90167-06002 Screw, tapping FLUSHING KIT	Buy now
36	90445-11M82 Hose FLUSHING KIT	Buy now
37	90465-11M10 Clamp FLUSHING KIT	Buy now
38	6R3-12580-00 Joint assembly FLUSHING KIT	Buy now
39	62Y-82377-00 Label	Buy now
40	6G8-13444-51 Mark	Buy now
41	6A1-28176-00 Label Caution	Buy now
42	6E3-8257H-00 Plate Mark	Buy now

Bracket 1



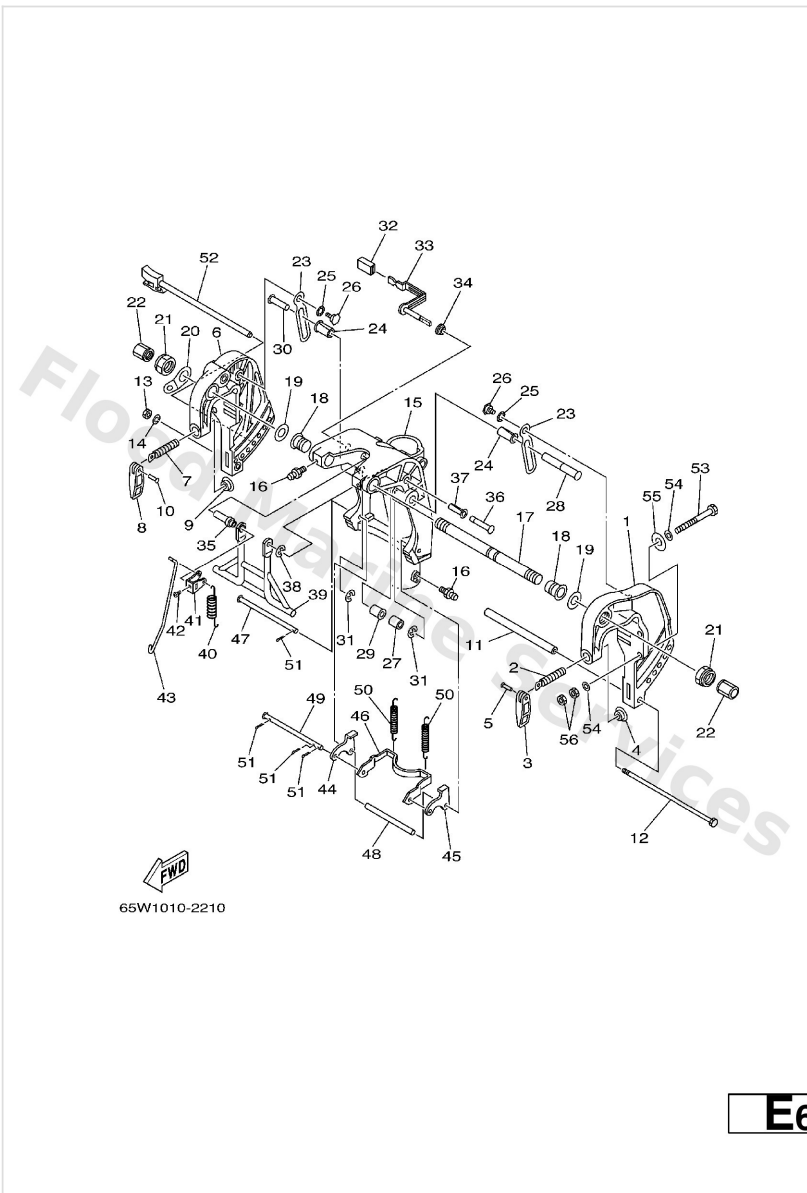
Ref	Part	
2	90149-14M12 Screw(6h4)	Buy now
4	648-43114-01 Pad, transom clamp	Buy now
5	90243-04007 Pin (663)	Buy now
11	90387-08M29 Collar	Buy now
12	90101-08M76 Bolt	Buy now
13	95380-08600 Nut (661)	Buy now
14	92990-08100 Ybs67-8 washer, spring	Buy now
16	93700-06M03 Nipple, grease(6a1)	Buy now
17	63D-43131-01 Bolt, clamp bracket	Buy now
18	90386-22M15 Bushing (688)	Buy now
19	90201-22M03 Washer, plate(64j)	Buy now
20	6J8-43113-01 Plate, clamp bracket	Buy now
21	90185-22M11 Nut, self-locking	Buy now
22	6G5-43145-01 Cap, clamp bracket	Buy now
23	65W-43627-01 Stopper	Buy now

Bracket 1



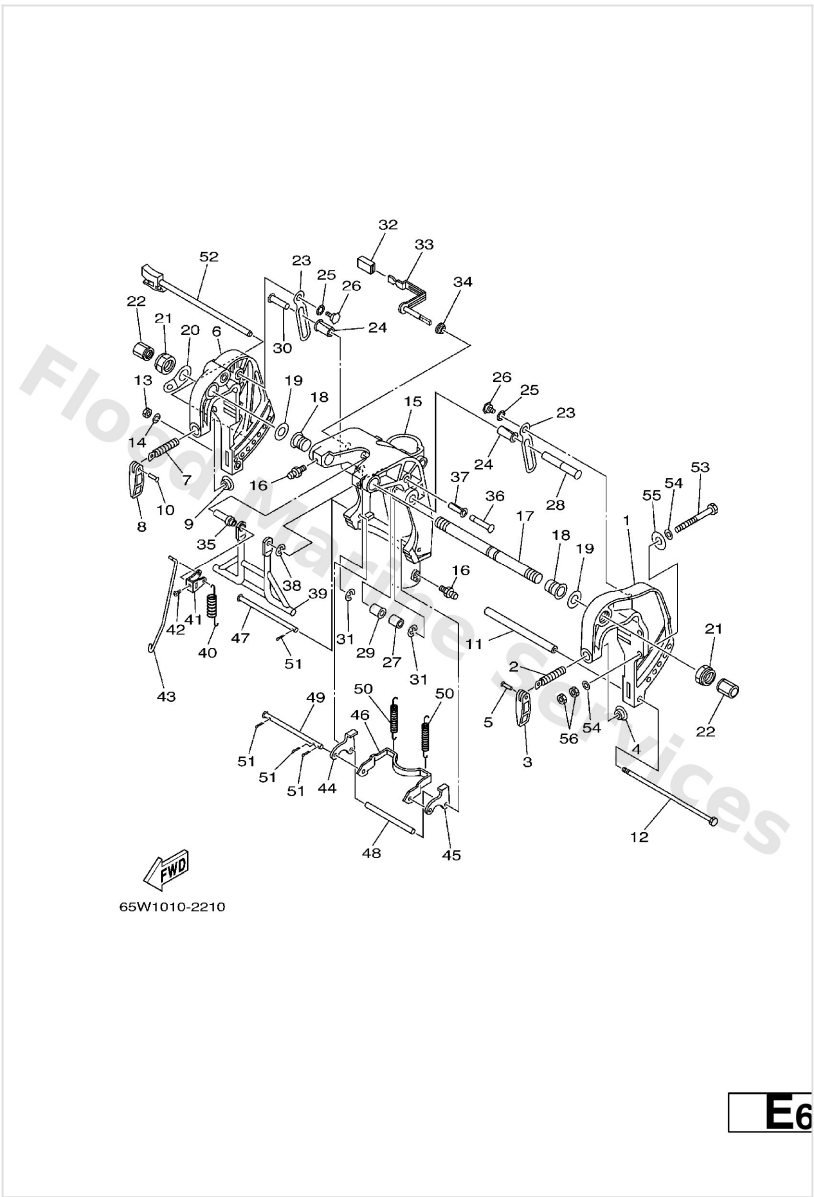
Ref	Part	
24	90386-12M98 Bush	Buy now
25	90206-14M23 Washer, Wave	Buy now
26	90109-08M87 Bolt	Buy now
27	90387-12M04 Collar	Buy now
28	90249-12M39 Pin	Buy now
29	90386-12MA0 Bush, solid	Buy now
30	90249-12M34 Pin	Buy now
31	93430-10M00 Circlip	Buy now
32	682-43318-01 Cover	Buy now
33	65W-43630-11 Tilt lever assembly	Buy now
34	90386-07MA2 Bush	Buy now
35	90387-07M05 Collar	Buy now
36	90249-10M31 Pin	Buy now
37	90386-10M99 Bush	Buy now
38	99080-08600 Circlip	Buy now

Bracket 1



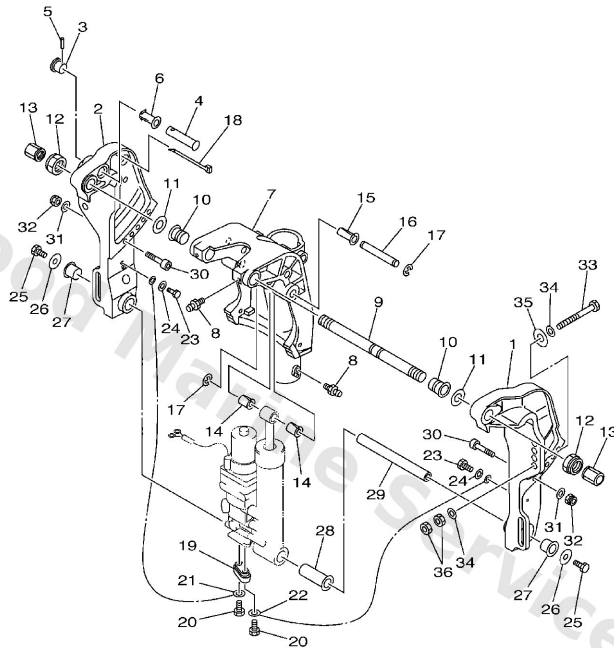
Ref	Part	
39	66T-43350-02 Receiver assembly	Buy now
40	90506-20M37 Spring, tension	Buy now
41	66T-43631-11 Lever, tilt	Buy now
42	90157-05014 Screw, pan head	Buy now
43	65W-43616-00 Rod, tilt lock	Buy now
44	65W-43614-01 Plate, tilt lock	Buy now
45	65W-43615-01 Plate, tilt lock	Buy now
46	65W-43613-00 Arm, tilt lock	Buy now
47	90249-07M32 Pin	Buy now
48	90387-07M29 Collar	Buy now
49	90249-07M33 Pin	Buy now
50	90506-30M00 Spring, tension (676)	Buy now
51	91490-20015 Pin, cotter (648)	Buy now
52	65W-43160-00 Tilt rod assembly	Buy now
53	90101-10M58 Bolt	Buy now

Bracket 1



Ref	Part	
54	92995-10600 Washer, plate	Buy now
55	90201-12426 Washe, plate(663)	Buy now
56	95380-10600 Nut(624)	Buy now

Bracket 2

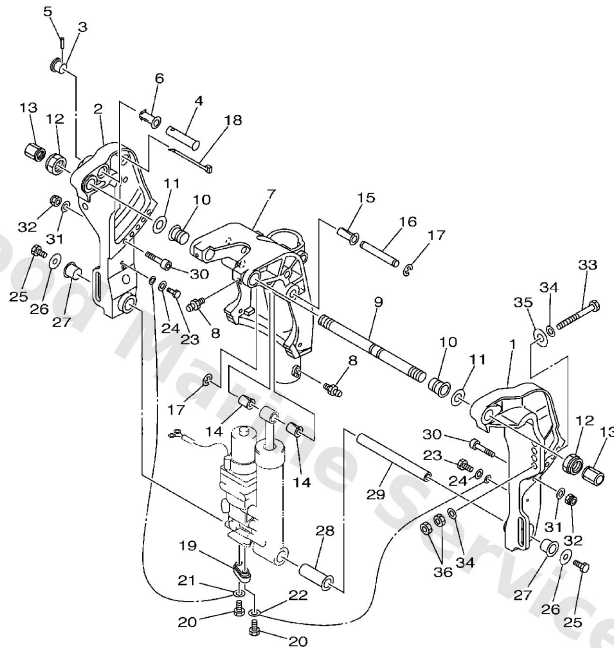



65W1010-2220

F2

Ref	Part	
3	65W-43192-00 Knob, stopper	Buy now
4	65W-43191-00 Shaft, stopper	Buy now
5	91690-30018 926-51502-00 pin, spring (700)	Buy now
6	90386-14MA1 Bush	Buy now
8	93700-06M03 Nipple, grease(6a1)	Buy now
9	63D-43131-01 Bolt, clamp bracket	Buy now
10	90386-22M15 Bushing (688)	Buy now
11	90201-22M03 Washer, plate(64j)	Buy now
12	90185-22M11 Nut, self-locking	Buy now
13	6G5-43145-01 Cap, clamp bracket	Buy now
14	90386-12MA0 Bush, solid	Buy now
15	90386-12M98 Bush	Buy now
16	90249-12M38 Pin	Buy now
17	93430-10M00 Circlip	Buy now
18	90465-13M11 Clamp (6e5)	Buy now

Bracket 2

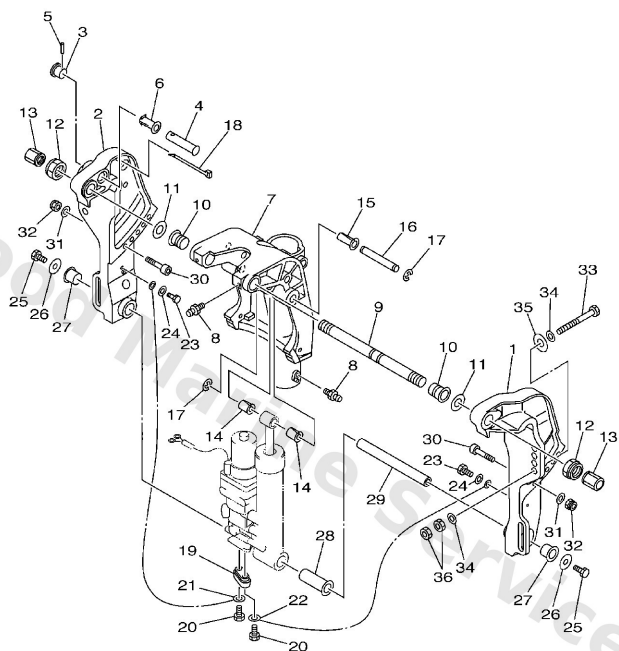



65W1010-2220

F2

Ref	Part	
19	65W-45251-00 Anode	Buy now
20	90101-06020 Bolt	Buy now
21	6H1-82148-00 Wire, lead	Buy now
22	6U0-82127-00 Wire, lead 5	Buy now
23	97095-06014 Bolt(gj3)	Buy now
24	92995-06600 Washer, plain (646)	Buy now
25	97080-08016 Bolt	Buy now
26	90201-08M00 Washer, plate(6e0)	Buy now
27	90386-18M44 Bushing (6g5)	Buy now
28	90386-18MA0 Bush	Buy now
29	90249-18M35 Pin, lower shock mount	Buy now
30	90110-10M02 Bolt, hexagon socket head	Buy now
31	92995-10600 Washer, plate	Buy now
32	90185-10M13 Nut, self-locking	Buy now
33	90101-12M65 Bolt	Buy now

Bracket 2

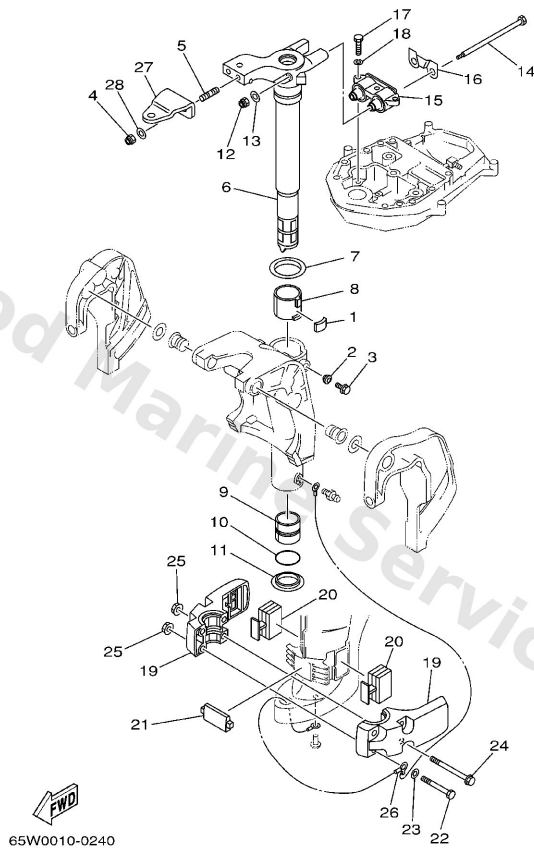


65W1010-2220

F2

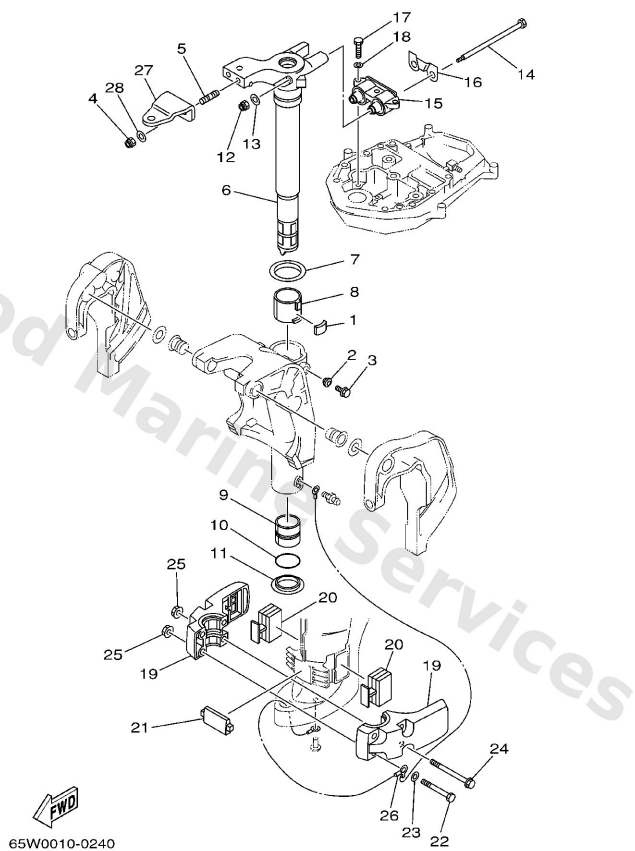
Ref	Part	
34	92995-12200 Ybs66-12 washer,plain	Buy now
35	90201-12426 Washe, plate(663)	Buy now
36	95380-12600 Nut (707)	Buy now

Bracket 3



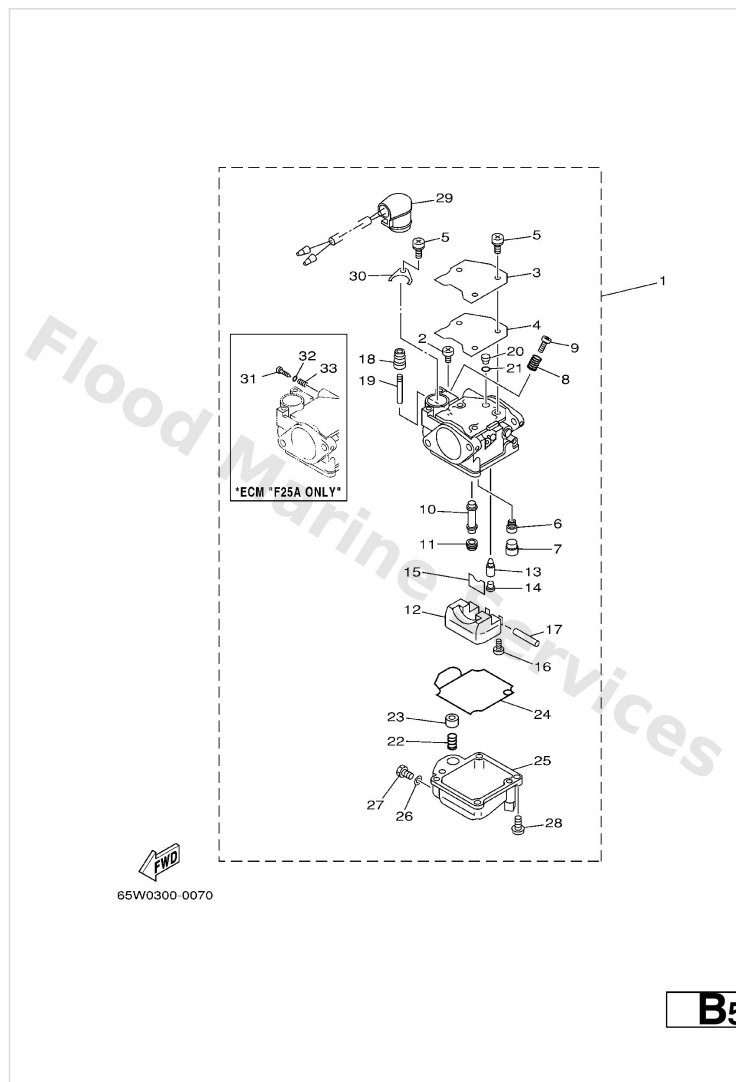
Ref	Part	
1	648-42528-00 Plate, friction	Buy now
2	65W-43373-00 Seal, damper	Buy now
3	90105-08M76 Bolt, washer based	Buy now
4	90185-10051 Nut, self-locking	Buy now
5	90116-10M28 Bolt, stud	Buy now
7	90209-52M00 Washer (676)	Buy now
8	90386-52M02 Bushing (676)	Buy now
9	90386-44M03 Bushing (676)	Buy now
10	93210-43MJ0 O-ring	Buy now
11	90386-44M99 Bush	Buy now
12	90185-08045 Nut, self-locking	Buy now
13	92995-08200 Ybs66-8 washer, plain	Buy now
14	90101-08M86 Bolt (6h4)	Buy now
16	66T-44526-30 Plate	Buy now
17	97075-08030 Bolt, hexagon (fj1)	Buy now

Bracket 3



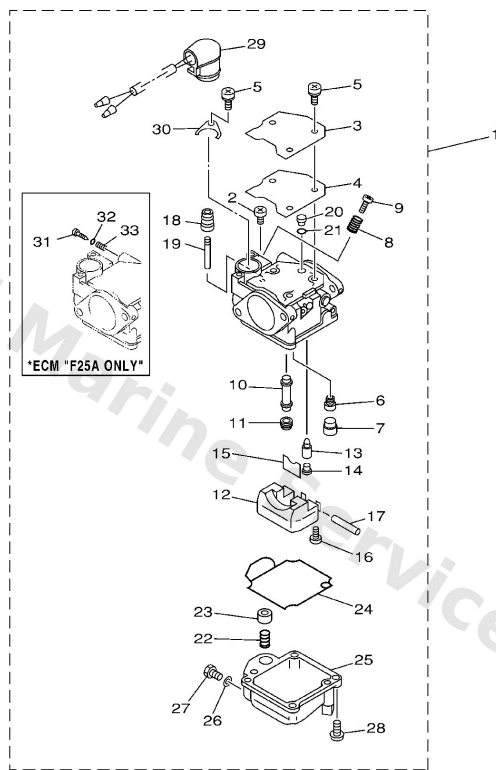
Ref	Part	
18	92995-08100 Ybs67-8 washer, spring	Buy now
20	65W-44555-00 Mount damper, lower side	Buy now
21	65W-44575-01 Damper, lower mount rubber	Buy now
22	97075-10080 Bolt, hexagon w/w deep recess	Buy now
23	92995-10600 Washer, plate	Buy now
24	90119-10M14 Bolt, with washer	Buy now
25	90179-10M33 Nut	Buy now
26	65W-82127-10 Wire, lead 2	Buy now
27	65W-48511-00 Hook, steering	Buy now
28	90201-10120 Washer, plate	Buy now

Carburetor



Ref	Part	
1	65W-14901-00 Carburetor assembly 1 FOR STD	Buy now
1	65W-14901-10 Carburetor assembly 1 FOR STD	Buy now
1	65W-14901-31 Carburetor assembly 1 *ECM-"F25A ONLY"	Buy now
2	98580-04006 Screw, pan head (7h3)	Buy now
3	65W-14572-00 Plate	Buy now
4	65W-14126-00 Gasket FOR STD	Buy now
4	65W-14126-10 Gasket *ECM-"F25A ONLY"	Buy now
5	97803-04010 Screw, pan head (e56)	Buy now
6	65W-14948-07 Jet (#50) *ECM-"F25A ONLY"	Buy now
6	676-14948-07 Jet (#50) FOR STD	Buy now
7	679-14966-00 Rubber cap	Buy now
8	90501-10326 Spring coil(663)(carb)	Buy now
9	63V-14523-00 Screw, stop	Buy now
10	65W-14947-00 Jet Needle FOR STD	Buy now
10	65W-14947-20 Jet, Needle *ECM-"F25A ONLY"	Buy now

Carburetor

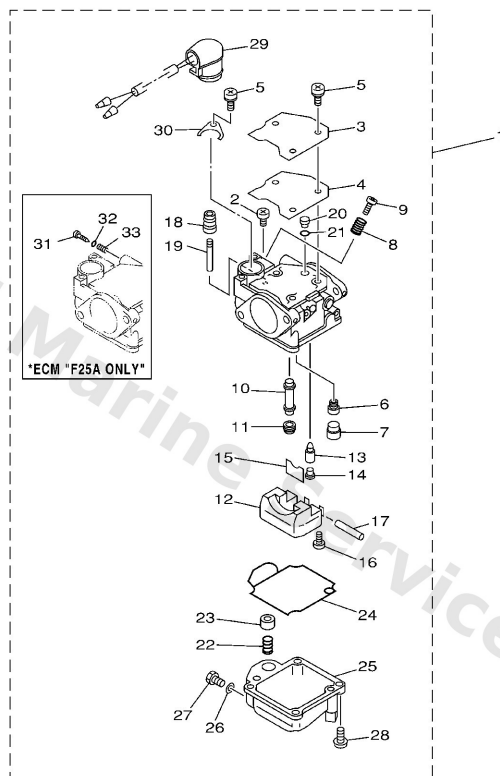


65W0300-0070

B5

Ref	Part	
11	65W-14943-28 Jet, Main (#105) <i>*ECM-"F25A ONLY"</i>	Buy now
11	65W-14943-29 Jet, main (#112) FOR STD	Buy now
12	63V-14985-00 Float	Buy now
13	6G1-14546-00 Valve, needle	Buy now
14	676-14186-00 Pin, valve	Buy now
15	663-14159-00 Clip	Buy now
16	98580-04008 Screw, pan head (713)	Buy now
17	6H4-14548-00 Pin, float arm	Buy now
18	65W-14373-00 Cover, plunger cap	Buy now
19	65W-14379-00 Rod, starter	Buy now
20	65W-1414F-00 Jet, pilot (# 52) FOR STD	Buy now
21	65W-14147-00 O-ring FOR STD	Buy now
22	65W-14335-00 Spring, plunger	Buy now
23	65W-14371-00 Plunger, starter	Buy now
24	65W-14384-00 Gasket, float chamber	Buy now

Carburetor

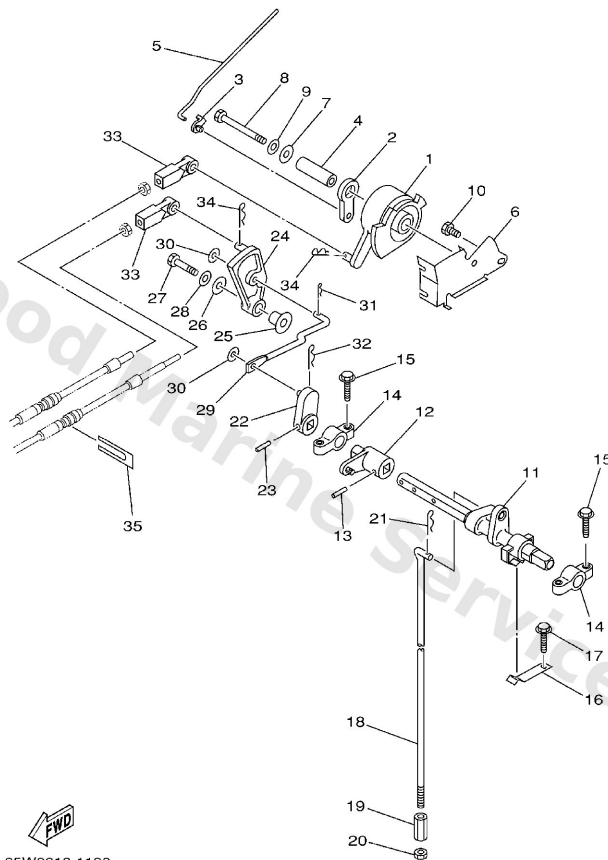


65W0300-0070

B5

Ref	Part	
25	65W-14980-00 Body, float chamber FOR STD	Buy now
25	65W-14980-20 Body, float chamber FOR STD	Buy now
26	65W-14398-00 Washer	Buy now
27	65W-14992-00 Screw, drain	Buy now
28	97980-04114 Screw, pan head(ga5)	Buy now
29	65W-14380-00 Prime starter assembly FOR STD	Buy now
29	65W-14380-20 Prime starter assembly FOR STD	Buy now
30	65W-14346-00 Plate	Buy now
31	65W-14923-10 Screw, pilot *ECM-"F25A ONLY"	Buy now
32	67C-14397-00 O-ring *ECM-"F25A ONLY"	Buy now
33	67C-14555-00 Spring *ECM-"F25A ONLY"	Buy now

Control

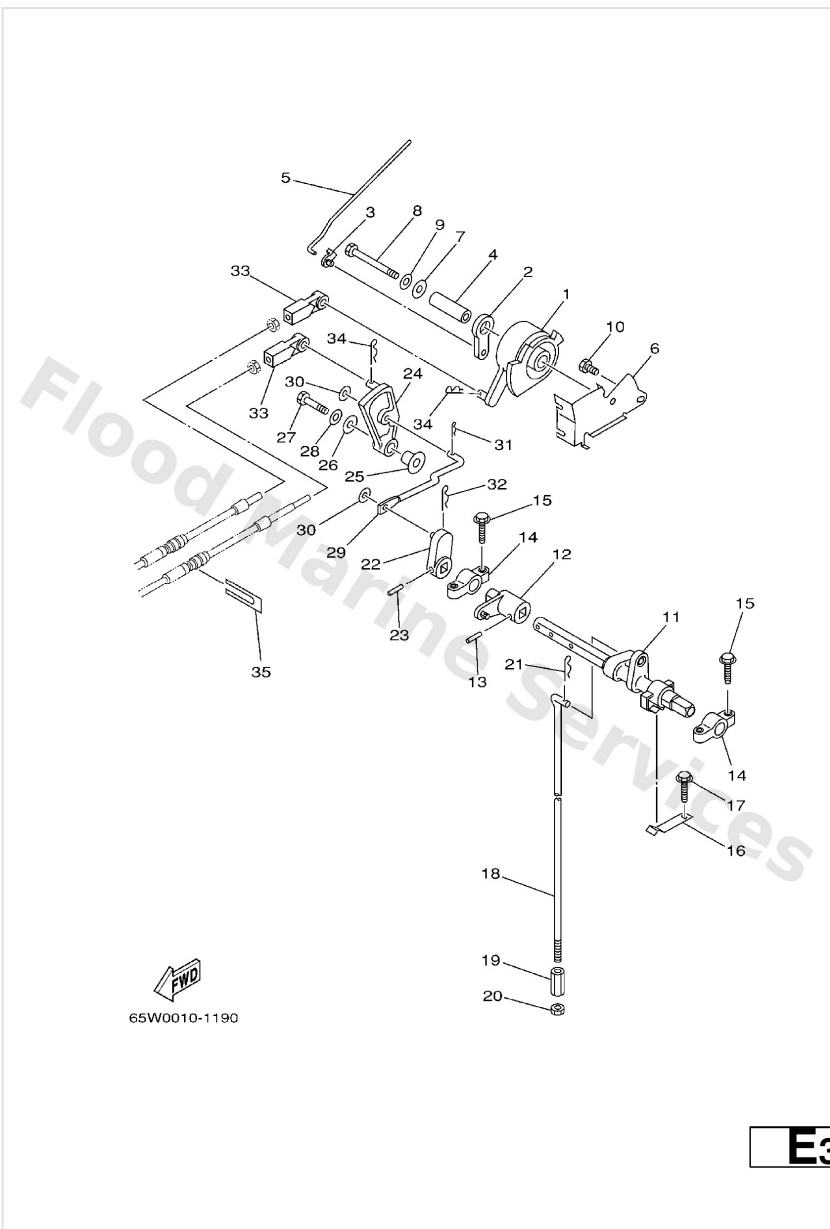


65W0010-1190

E3

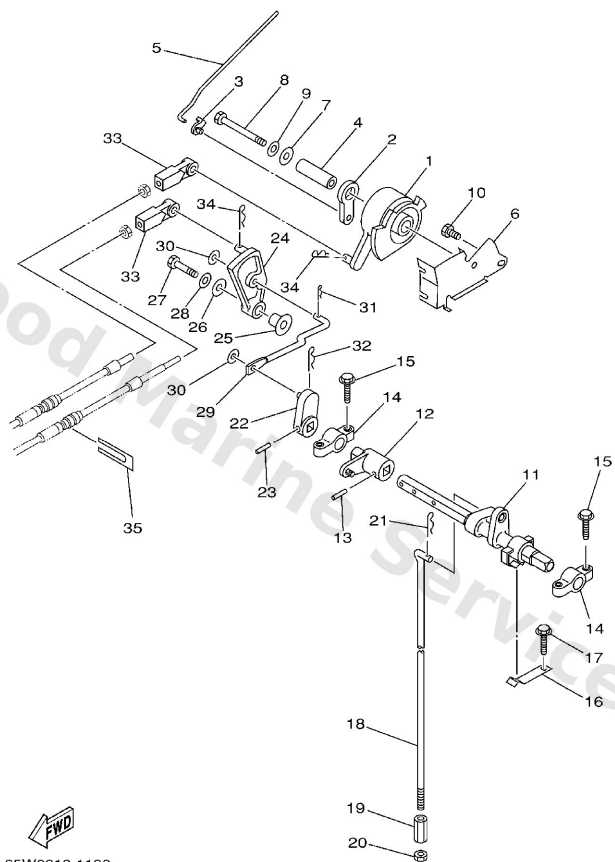
Ref	Part	
1	65W-41638-00 Pulley	Buy now
2	65W-41283-00 Lever, free accel.	Buy now
3	661-41262-02 Joint, choke lever	Buy now
4	90387-06064 Collar	Buy now
5	65W-41211-00 Link Accel.	Buy now
6	65W-14497-01 Stay, Throttle Wire	Buy now
7	90201-06M31 Washer (6a0)	Buy now
8	97095-06055 Bolt, hexagon w/w deep recess	Buy now
9	92995-06600 Washer, plain (646)	Buy now
10	97095-06010 Bolt	Buy now
11	65W-44121-00 Lever, shift rod	Buy now
12	65W-44122-00 Bushing, Shift Rod Lever	Buy now
13	90254-03M05 Pin, spring	Buy now
14	6F5-41662-00 Bracket 2	Buy now
15	90109-06M81 Bolt	Buy now

Control



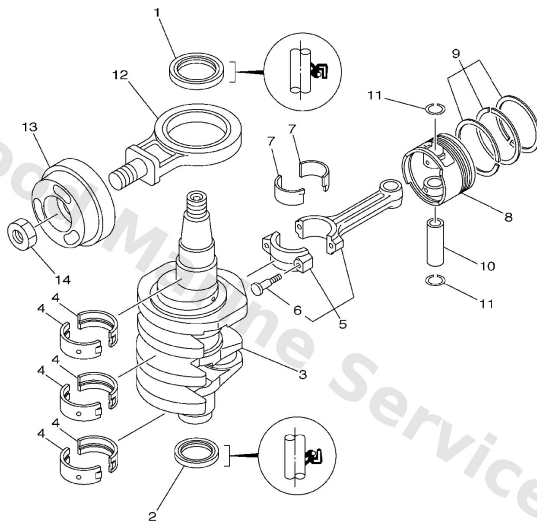
Ref	Part	
16	65W-44116-00 Spring	Buy now
17	90109-06M86 Bolt	Buy now
18	65W-44143-00 Rod, shift S	Buy now
18	65W-44143-10 Rod, shift L	Buy now
19	90170-06015 Connector, shift rod	Buy now
20	95380-06700 Nut	Buy now
21	90468-18008 Clip 620436610000	Buy now
22	65W-44142-00 Joint	Buy now
24	65W-44125-00 Lever, shift rod	Buy now
25	90387-06M29 Coller (6a0)	Buy now
27	97095-06025 Bolt	Buy now
29	65W-44192-00 Joint, rod 1	Buy now
30	90201-05M06 Washer, plate(61u)	Buy now
31	90468-10005 Pin, hair 6264123500	Buy now
33	663-48344-00 Cable end, remote control	Buy now

Control



Ref	Part	
35	6H3-48538-00 Clamp, cable	Buy now

Crankshaft. Piston

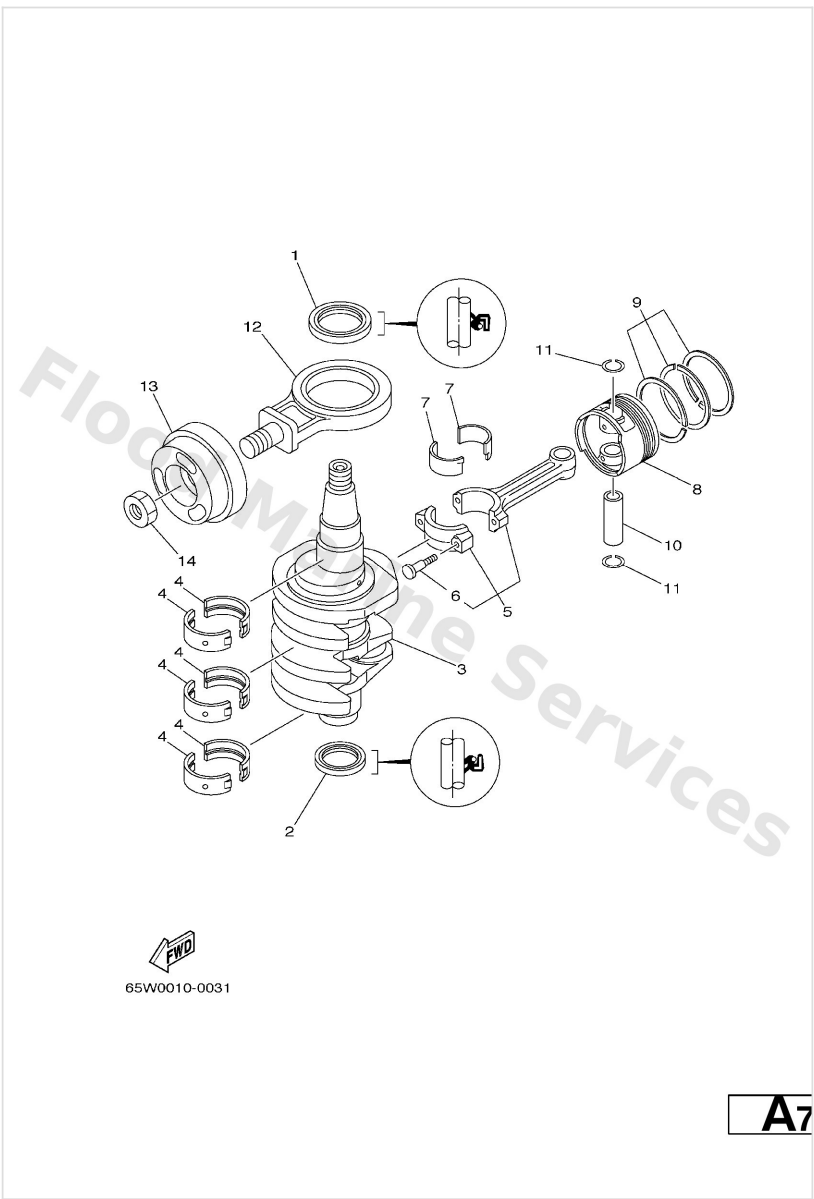


65W0010-0031

A7

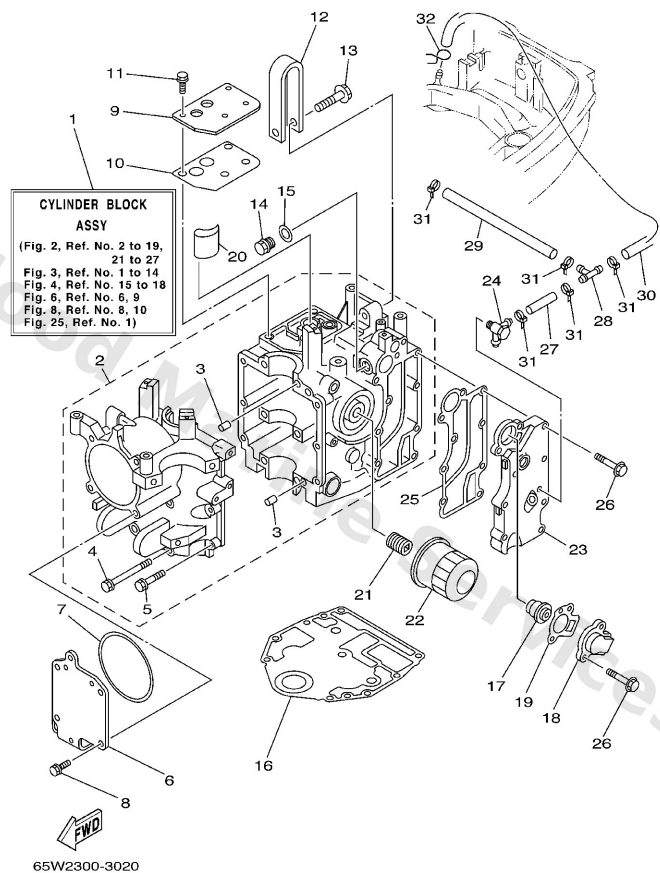
Ref	Part	
1	93102-43M42 Oil seal(62y)	Buy now
2	93102-35M47 Oil seal(62y)	Buy now
3	65W-11411-01 Crankshaft	Buy now
4	62Y-11416-00 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	62Y-11416-10 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	62Y-11416-20 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	67C-11650-00 Connecting rod assembly	Buy now
6	62Y-11654-00 Bolt, connecting rod	Buy now
7	62Y-11656-00 Plane bearing, connecting rod UR BROWN	Buy now
7	62Y-11656-10 Plane bearing, connecting rod UR BLACK	Buy now
7	62Y-11656-20 Plane bearing, connecting rod UR BLUE	Buy now
8	65W-11631-00-96 Piston (std)	Buy now
8	65W-11635-00 Piston (0.25mm o/s) AP	Buy now
8	65W-11636-00 Piston (0.50mm o/s) AP	Buy now
9	67C-11603-00 Piston ring set (std)	Buy now

Crankshaft. Piston



Ref	Part	
9	67C-11604-00 Piston ring set (0.25mm o/s) AP	Buy now
9	67C-11605-00 Piston ring set (0.50mm o/s) AP	Buy now
10	62Y-11633-00 Pin, piston	Buy now
11	93450-17129 Circlip(1ar)	Buy now
12	65W-11665-00 Con-rod assembly, balance	Buy now
13	65W-11642-11 Piston, Balance	Buy now
14	90170-20137 Nut, hexagon(663)	Buy now

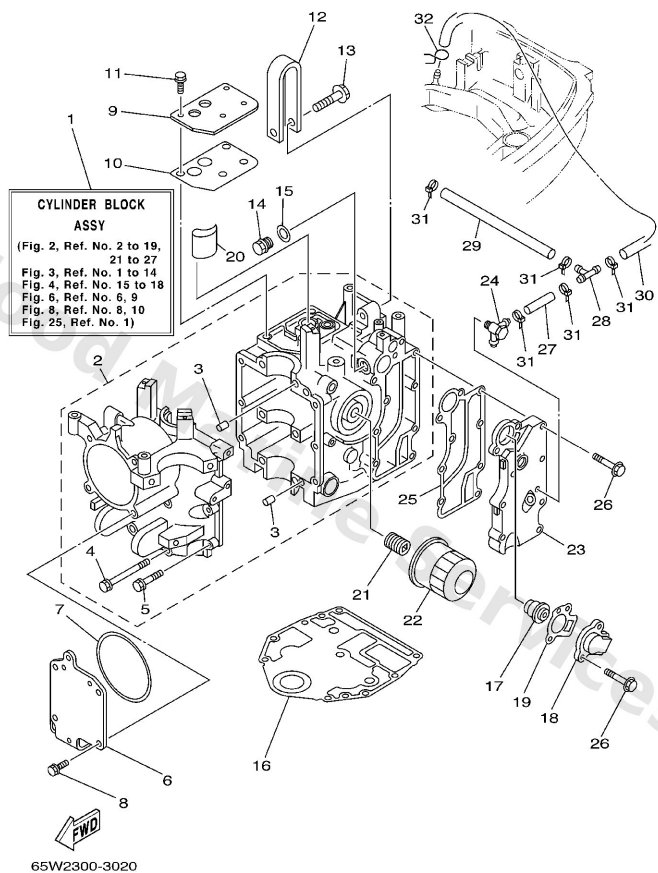
Cylinder. Crankcase 1



A5

Ref	Part	
3	99530-08012 Pin, dowel(6g8)	Buy now
4	90119-08M01 Bolt, with washer(62y)	Buy now
5	90119-06MA5 Bolt, with washer	Buy now
6	65W-15121-00 Crankcase 2	Buy now
7	65W-15663-00 Seal	Buy now
8	65W-12228-00 Bolt	Buy now
9	65W-11168-01 Cover Breather	Buy now
10	65W-11169-01 Gasket, breather cover	Buy now
12	65W-11119-00 Hanger Engine	Buy now
13	90105-08M87 Bolt, washer based	Buy now
14	90340-14M06 Plug, straight screw(62y)	Buy now
15	90430-14115 Gasket (663)	Buy now
16	65W-11351-10 Gasket, cylinder	Buy now
17	6G8-12411-02 Thermostat	Buy now
19	62Y-12414-00 Gasket, cover	Buy now

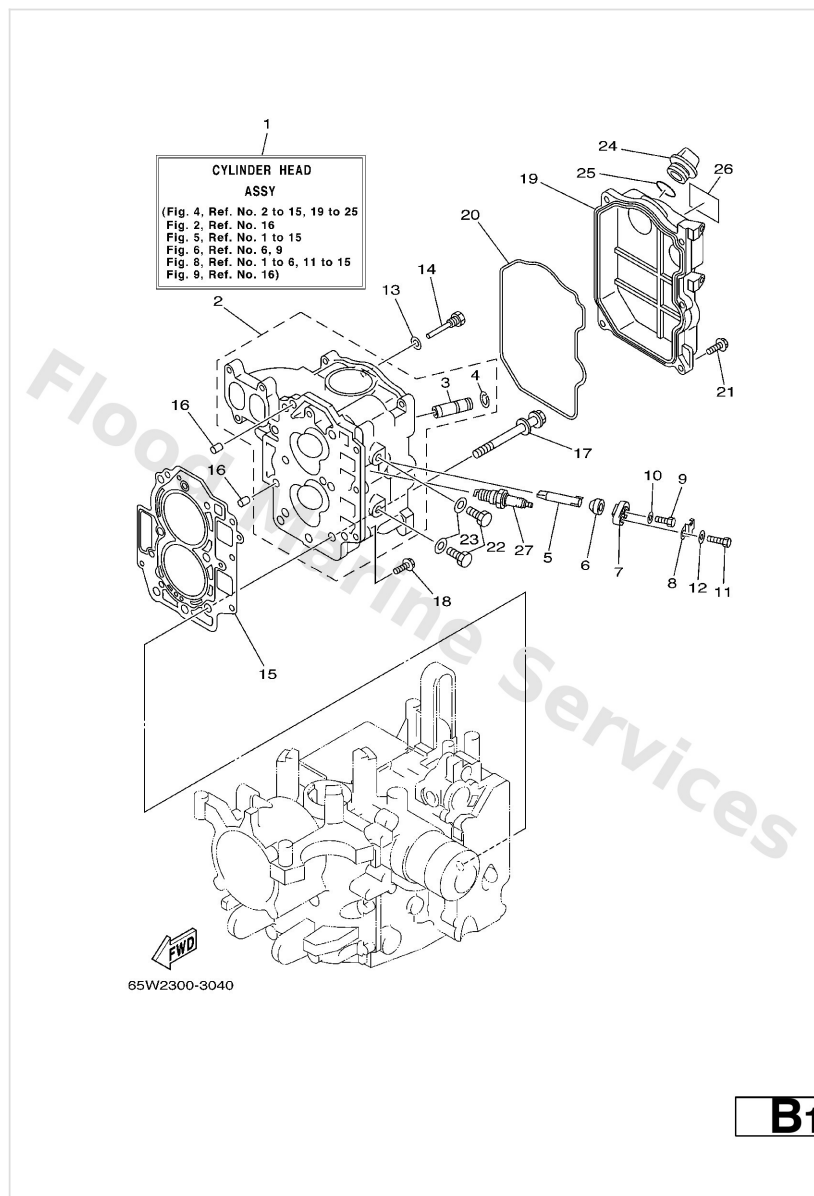
Cylinder. Crankcase 1



A5

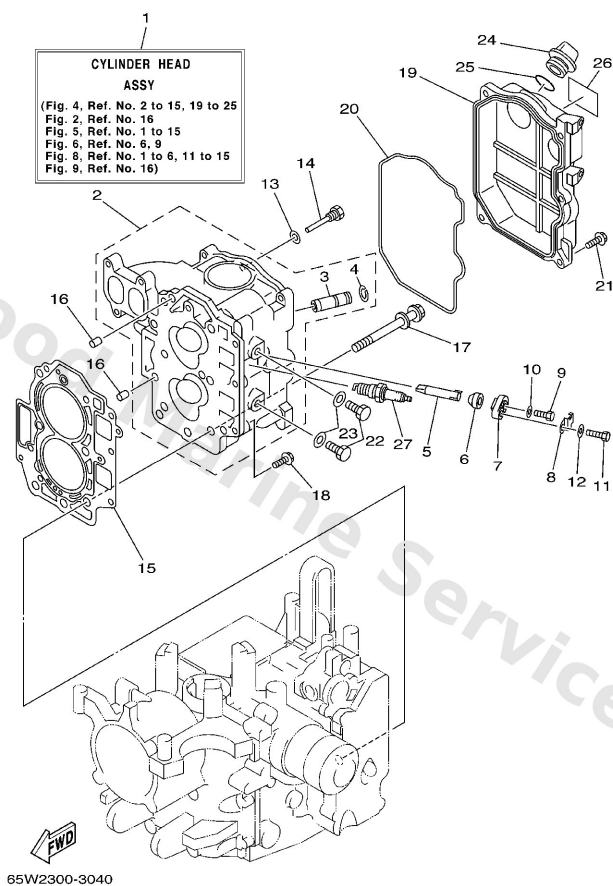
Ref	Part	
20	65W-13286-00 Cleaner	Buy now
21	90401-20M00 Bolt, union(62y)	Buy now
22	5GH-13440-00 Element assembly, oil cleaner	Buy now
24	62Y-11372-01 Nipple, hose FOR FLUSHING KIT	Buy now
25	65W-41114-00 Gasket, exhaust outer cover	Buy now
27	90445-09068 Hose (I420)	Buy now
28	688-24378-00 Pipe, joint	Buy now
29	90445-09095 Hose (L260)	Buy now
30	90445-09105 Hose (I420)	Buy now
31	90465-11M10 Clamp	Buy now
32	90467-08004 Clip, pipe 6162435600	Buy now

Cylinder. Crankcase 2



Ref	Part	
3	62Y-11133-10 Guide, valve 1	Buy now
4	93450-09M01 Circlip (6g8)	Buy now
5	62Y-11325-00 Anode	Buy now
6	66M-11328-00 Grommet, anode	Buy now
8	66M-12535-00 Plate	Buy now
9	97095-05012 Bolt, hexagon	Buy now
10	92995-05600 Washer, plain (646)	Buy now
11	97095-06020 Bolt(7u8)	Buy now
12	92995-06600 Washer, plain (646)	Buy now
13	90430-06014 Gasket 256113960000	Buy now
14	90109-06M65 Bolt(62y)	Buy now
15	65W-11181-20 Gasket, cylinder head 1	Buy now
16	99530-08012 Pin, dowel(6g8)	Buy now
17	90119-09M00 Bolt, with washer(62y)	Buy now
18	90119-06MA3 Bolt, with washer	Buy now

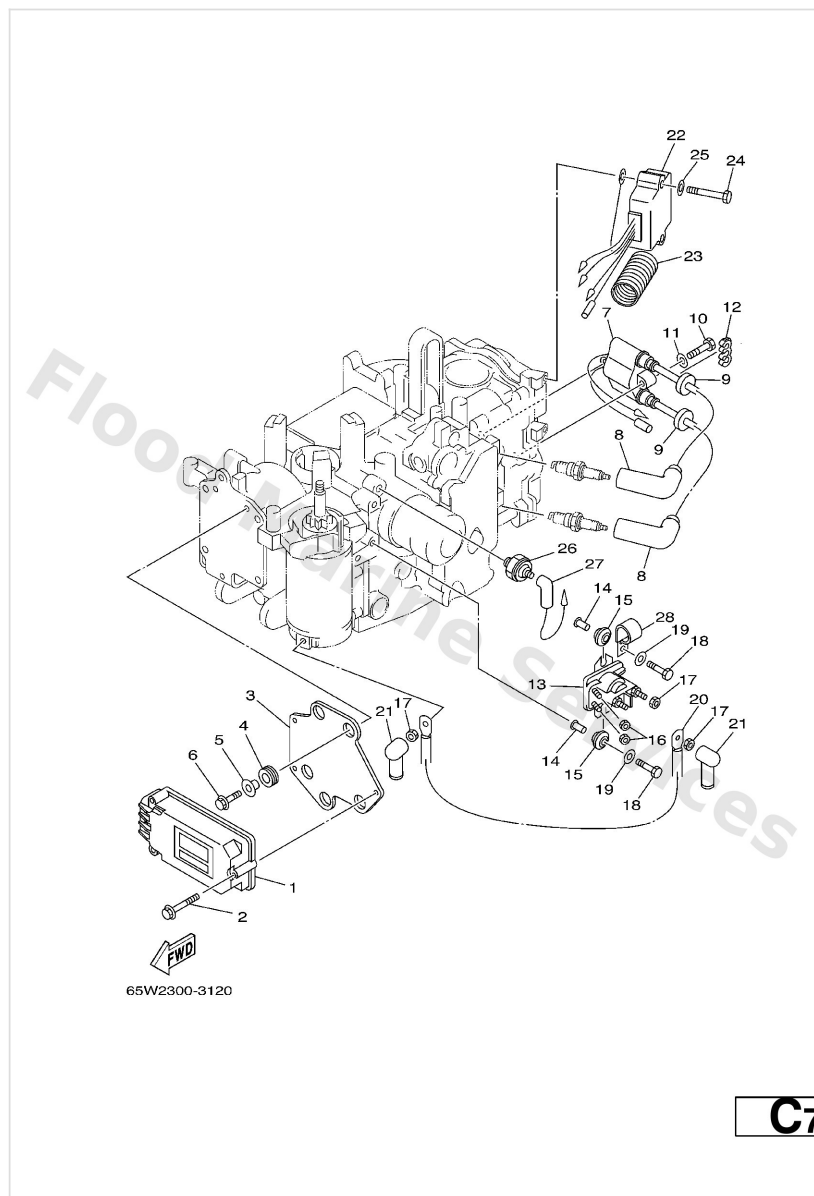
Cylinder. Crankcase 2



B1

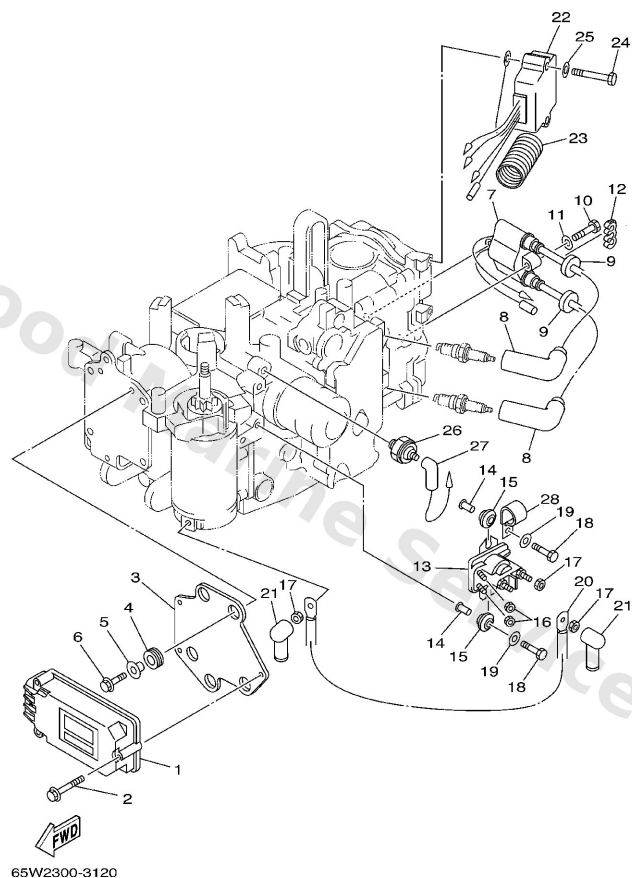
Ref	Part	
20	65W-11356-00 Seal, cylinder 2	Buy now
21	97595-06520 Bolt(7u8)	Buy now
22	97095-08014 Bolt, hexagon deep recess *ECM-"F25A ONLY"	Buy now
23	90430-08143 Gasket (256-11198-00) *ECM-"F25A ONLY"	Buy now
24	6G8-15363-00 Plug, oil	Buy now
25	93210-24M79 O-ring	Buy now
26	62Y-12138-60 Mark Caution	Buy now
27	94701-00375 Plug, spark (dpr6ea-9)(62y)	Buy now

Electrical 1



Ref	Part	
1	65W-85540-20 C.d.i. unit assembly	Buy now
2	65W-8252V-00 Screw, special	Buy now
3	65W-85542-00 Bracket	Buy now
4	65W-85547-00 Damper	Buy now
5	65W-86129-20 Collar	Buy now
6	65W-8252V-10 Screw, special	Buy now
7	65W-85570-00 Ignition coil assembly	Buy now
8	6G8-82370-30 Plug cap assembly	Buy now
9	90480-25161 Grommet(656)	Buy now
10	97095-06030 Bolt(jf7)	Buy now
11	92995-06600 Washer, plain (646)	Buy now
12	90464-07M05 Clamp (6g5)	Buy now
13	65W-81941-00 Starter relay assembly	Buy now
14	65W-8191C-00 Collar	Buy now
15	65W-81922-00 Grommet	Buy now

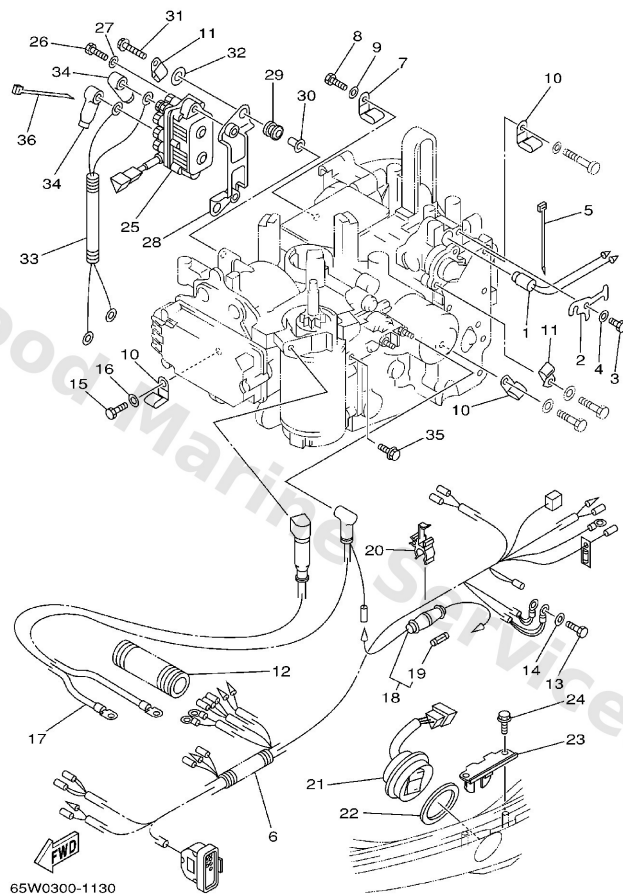
Electrical 1



C7

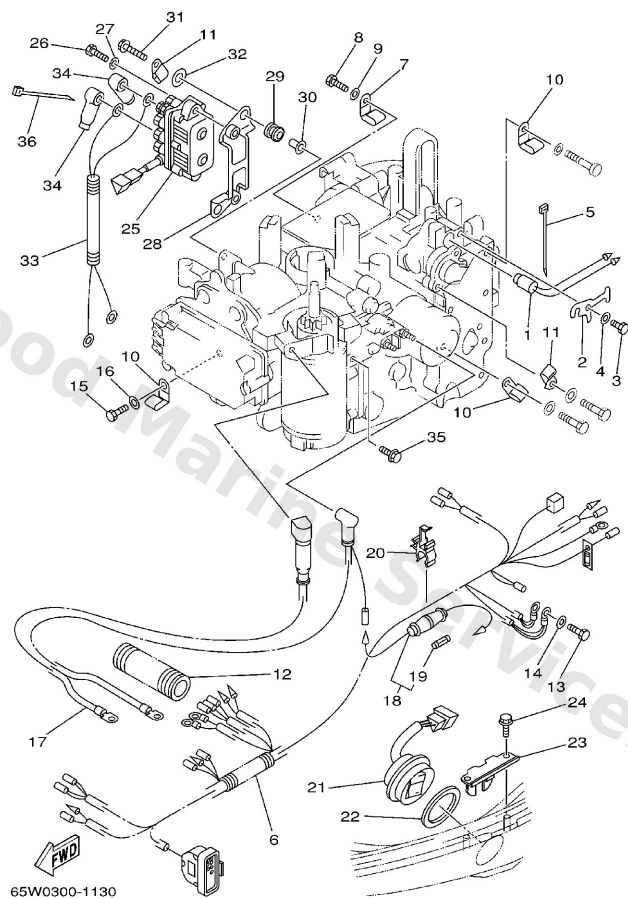
Ref	Part	
16	65W-8182A-00 Nut	Buy now
17	65W-8182B-00 Nut, special	Buy now
18	97095-06016 Bolt, hexagon deep recess	Buy now
18	97095-06025 Bolt	Buy now
20	65W-82117-00 Wire, lead	Buy now
21	6G5-82119-10 Cover, lead wire	Buy now
22	65W-81960-00 Rectifier & regulator assembly	Buy now
23	6K3-83557-00 Tube	Buy now
24	97095-06040 Bolt (682)	Buy now
26	65W-82504-00 Oil pressure switch assembly	Buy now
27	65W-82127-00 Wire, lead 2	Buy now
28	65W-8339X-00 Clamp, cord	Buy now

Electrical 2



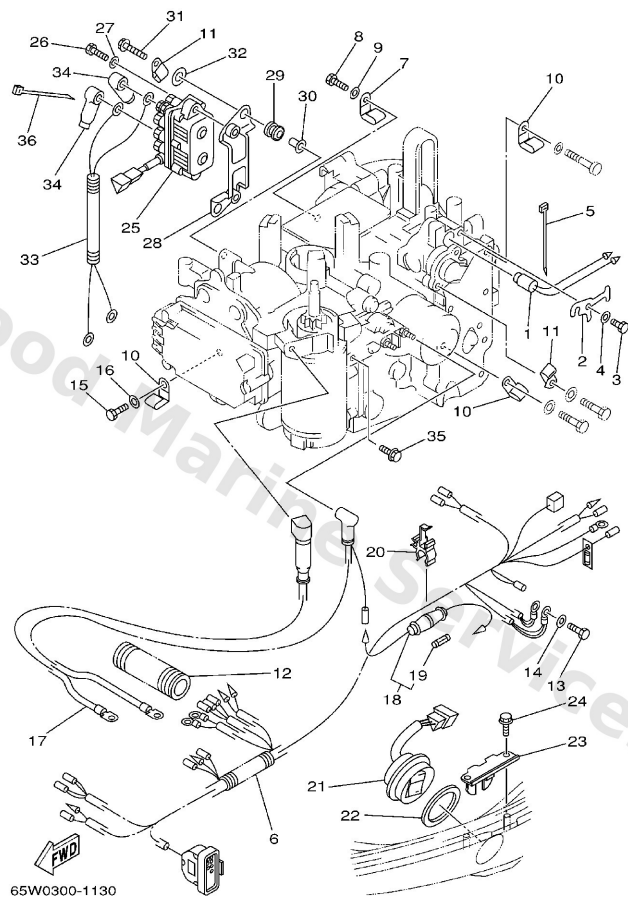
Ref	Part	
1	65W-85790-00 Thermosensor assembly	Buy now
2	65W-85757-00 Retainer	Buy now
3	97095-06012 Bolt(gh1)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	90465-11M10 Clamp	Buy now
6	65W-82590-10 Wire Harness assembly (7P)	Buy now
6	65W-82590-30 Wire Harness assembly	Buy now
6	65W-82590-40 Wire Harness assembly	Buy now
7	90465-08M08 Clamp (6e5)	Buy now
8	97095-06016 Bolt, hexagon deep recess	Buy now
11	90465-06M88 Clamp	Buy now
12	6N7-83557-00 Tube I.DIA.) 22MM	Buy now
15	97095-05016 Bolt(6a1)	Buy now
16	92995-05600 Washer, plain (646)	Buy now
17	65W-82105-00 Battery cable	Buy now

Electrical 2



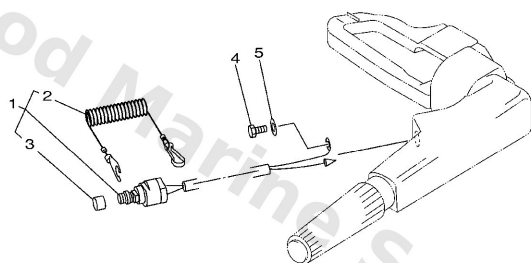
Ref	Part	
18	6G8-82150-00 Fuse holder assembly	Buy now
19	663-82151-00 Fuse	Buy now
20	6G5-82152-00 Holder, fuse	Buy now
21	6H1-82563-10 Trim & tilt switch assembly	Buy now
22	6E5-82587-00 Gasket	Buy now
23	62Y-83614-00 Bracket	Buy now
24	90109-06M86 Bolt	Buy now
25	61A-81950-00 Relay assembly	Buy now
26	97075-06020 Bolt(7u8)	Buy now
28	65W-81948-00 Bracket	Buy now
29	6A0-82317-00 Damper, ignition coil	Buy now
30	624-42542-00 Collar	Buy now
31	95895-06030 Bolt, flange deep recess	Buy now
32	90201-12M16 Washer, plate (679)	Buy now
33	65W-81949-00 Wire Lead	Buy now

Electrical 2



Ref	Part	
34	682-82119-01 Cover, lead wire	Buy now
35	97575-06516 Bolt, hexagon w/w deep recess	Buy now

Electrical 3

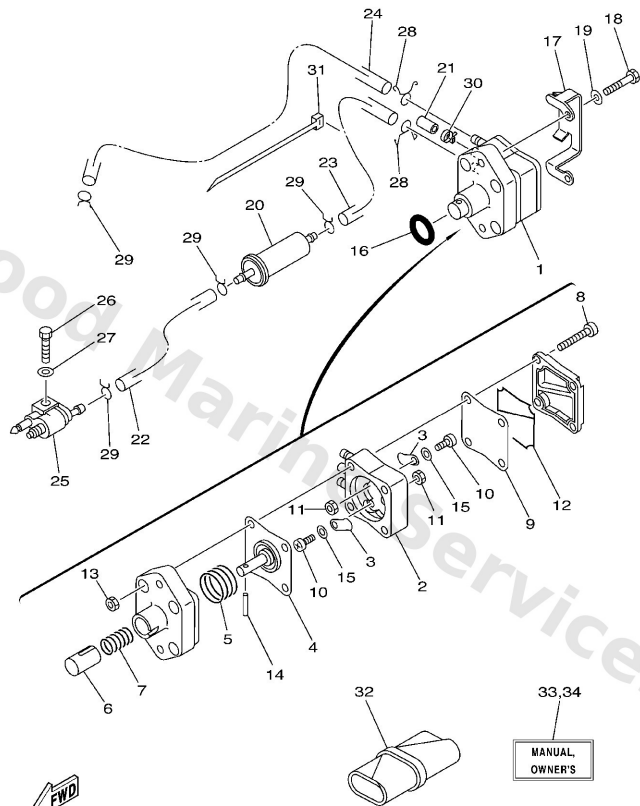


65W2300-3140

D4

Ref	Part	
1	65W-82575-01 Engine stop switch assembly	Buy now
2	682-82556-00 Lanyard, stop switch	Buy now
3	689-8257Y-00 Cap	Buy now
4	97095-06012 Bolt(gh1)	Buy now
5	92995-06600 Washer, plain (646)	Buy now

Fuel

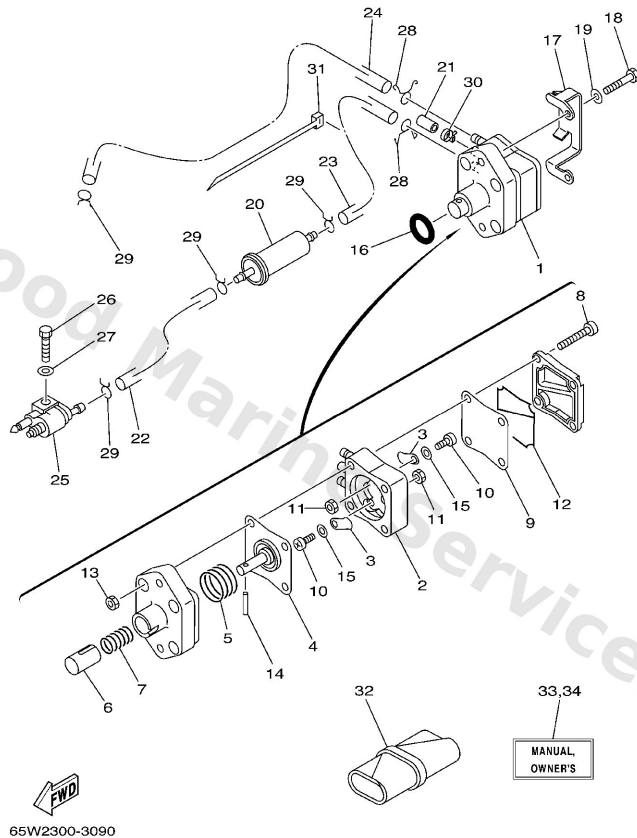


65W2300-3090

C1

Ref	Part	
1	62Y-24410-03 Fuel pump assembly	Buy now
2	62Y-24413-01 Body 4	Buy now
3	62Y-24421-01 Valve, check	Buy now
4	62Y-24411-02 Diaphragm	Buy now
5	62Y-24423-00 Spring, diaphragm	Buy now
6	62Y-13131-01 Plunger	Buy now
7	62Y-24454-00 Spring	Buy now
8	62Y-24444-01 Screw	Buy now
9	62Y-24471-00 Diaphragm	Buy now
10	6A0-14325-00 Screw, pan head	Buy now
11	95380-03600 Nut (6g8)	Buy now
12	62Y-24452-00 Packing	Buy now
13	95380-05600 Nut, hexagon (663)	Buy now
14	62Y-24374-01 Pin	Buy now
15	62Y-24422-00 Plate	Buy now

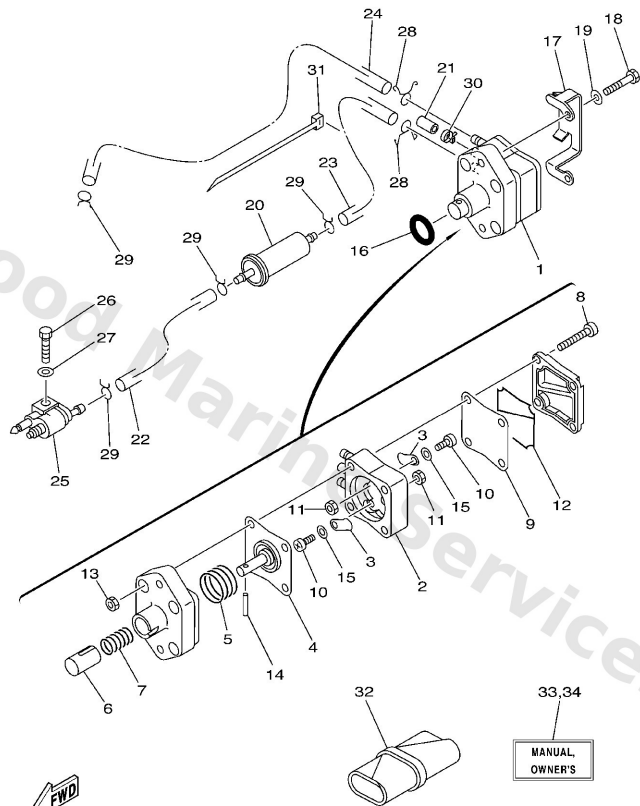
Fuel



C1

Ref	Part	
16	93210-24M79 O-ring	Buy now
17	65W-24474-00 Cover	Buy now
18	97095-06030 Bolt(jf7)	Buy now
19	92995-06600 Washer, plain (646)	Buy now
20	65W-24251-00 Strainer 1	Buy now
21	65W-24481-00 Plug	Buy now
22	90445-10M33 Hose (l1040)	Buy now
23	90445-10M03 Hose (l400)	Buy now
24	90445-10M43 Hose (l400)	Buy now
25	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
26	97095-06025 Bolt	Buy now
28	90467-10M04 Clip, pipe 1 (6e9)	Buy now
29	90467-09M03 Clip(6k8)	Buy now
30	90465-11M10 Clamp	Buy now
31	90465-13M18 Clamp	Buy now

Fuel



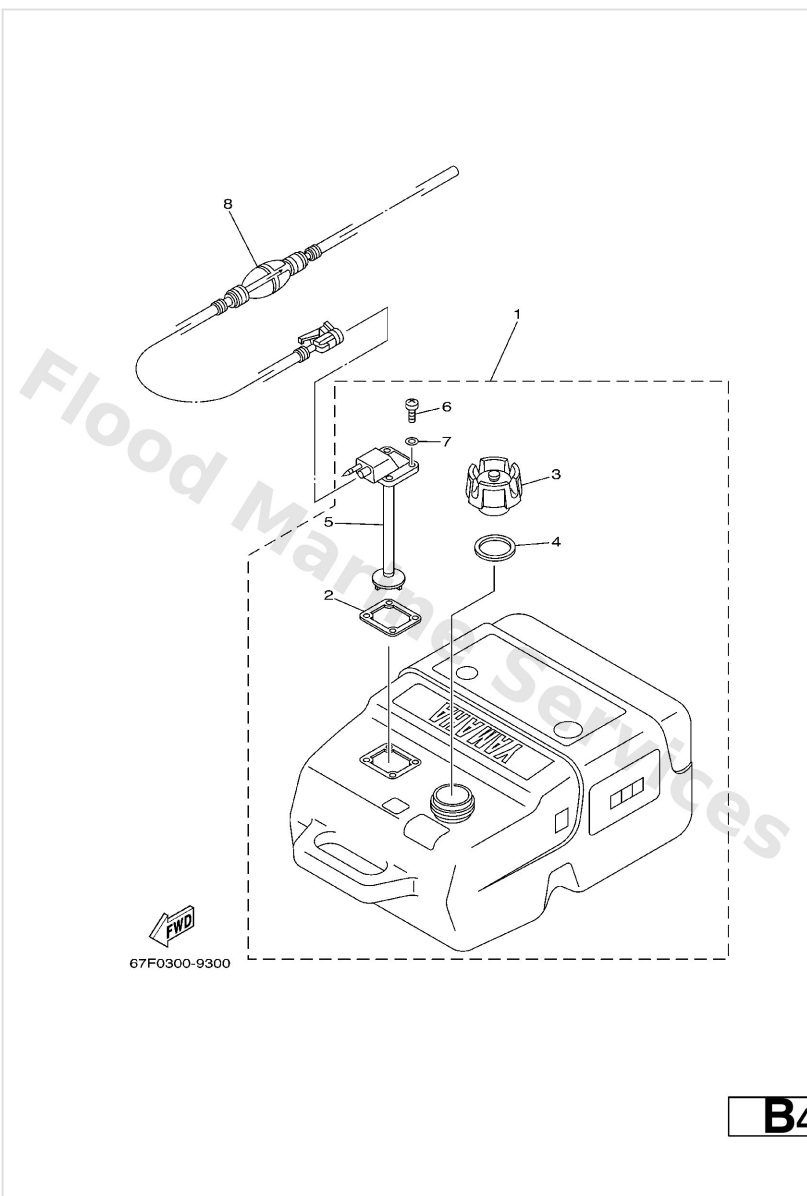
65W2300-3090

MANUAL,
OWNER'S

C1

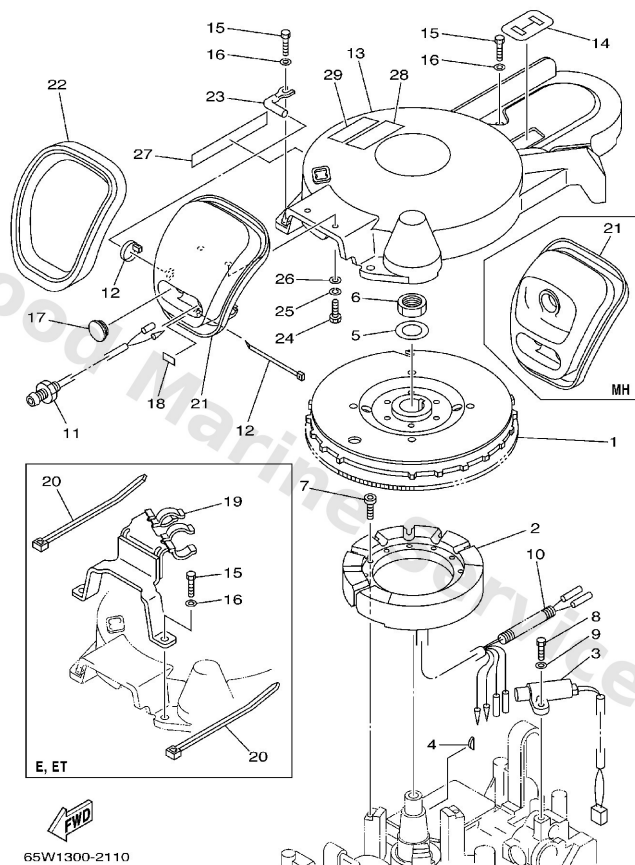
Ref	Part	
32	62Y-28100-00 Tool kit	Buy now
33	65W-28199-77-A0 O/m f20ae/aet/25amh/ae/aet '03 UR (E,F,S)	Buy now
33	65W-28199-77-B0 O/m f20ae/aet/25amh/ae/aet '03 UR (D,NL,I)	Buy now
34	65W-28199-87-A0 O/m f20ae/f25ae/f20aet/ '03 UR (DK,P,GR)	Buy now
34	65W-28199-87-B0 O/m f20ae/f25ae/f20aet/ '03 UR (N,S,SS)	Buy now

Fuel Tank



Ref	Part	
1	6YK-24201-01 Fuel Tank assembly (25L) AP PLASTIC, 25L,	Buy now
1	6YK-24201-10 Fuel Tank assembly (25L) AP *ECM-"F25A ONLY"	Buy now
2	6YL-24268-01 Gasket, fuel meter	Buy now
3	6YK-24610-00 Cap assembly WITH INDICATOR	Buy now
3	6YK-24610-10 Cap assembly *ECM-"F25A-ONLY"	Buy now
4	6YL-24641-00 Gasket, cap 1	Buy now
5	6YK-24260-01 Fuel meter assembly	Buy now
6	90157-05M16 Screw, pan head	Buy now
7	6YL-24329-00 Seal	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

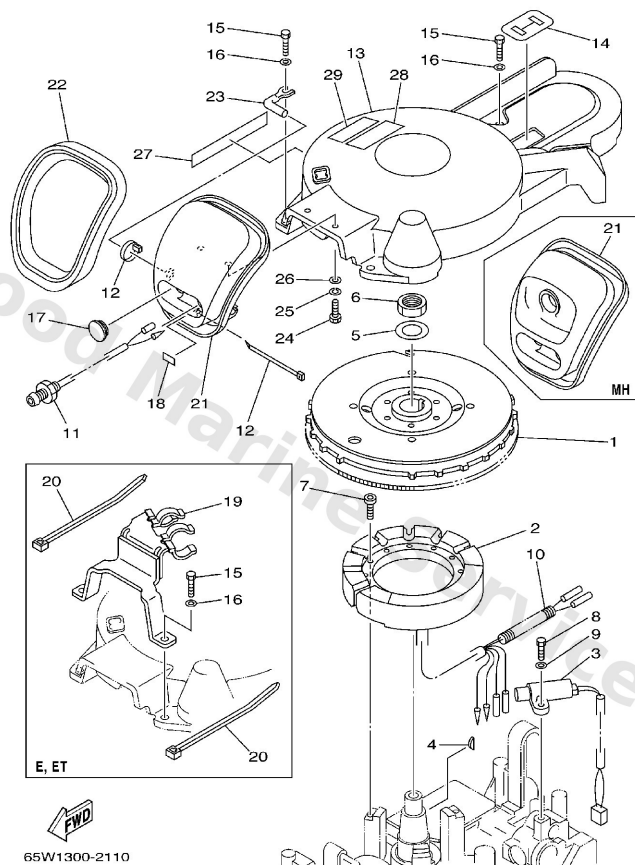
Generator



C5

Ref	Part	
1	65W-85550-01 Rotor assembly	Buy now
1	65W-85550-11 Rotor assembly	Buy now
2	65W-85510-00 Stator assembly	Buy now
2	65W-85510-10 Stator assembly	Buy now
3	65W-85580-00 Coil, pulser	Buy now
4	65W-11545-00 Key, woodruff	Buy now
5	90201-21M18 Washer, plate (663)	Buy now
6	90170-20137 Nut, hexagon(663)	Buy now
7	91380-05025 Bolt, hex. socket head	Buy now
7	91380-05030 Bolt,socket	Buy now
8	97095-05016 Bolt(6a1)	Buy now
9	92995-05600 Washer, plain (646)	Buy now
10	90446-10M82 Hose	Buy now
11	65W-85410-01 Emergency signal light assembly	Buy now
12	90465-11M10 Clamp	Buy now

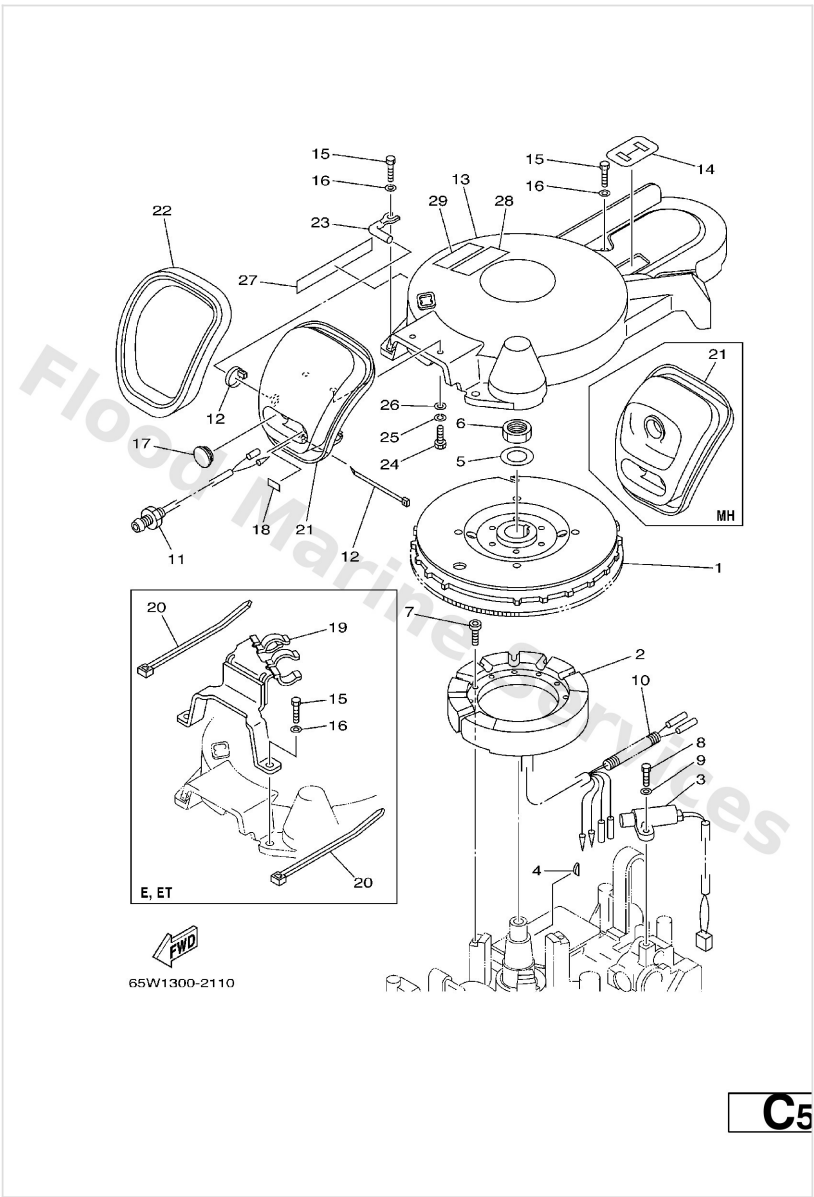
Generator



C5

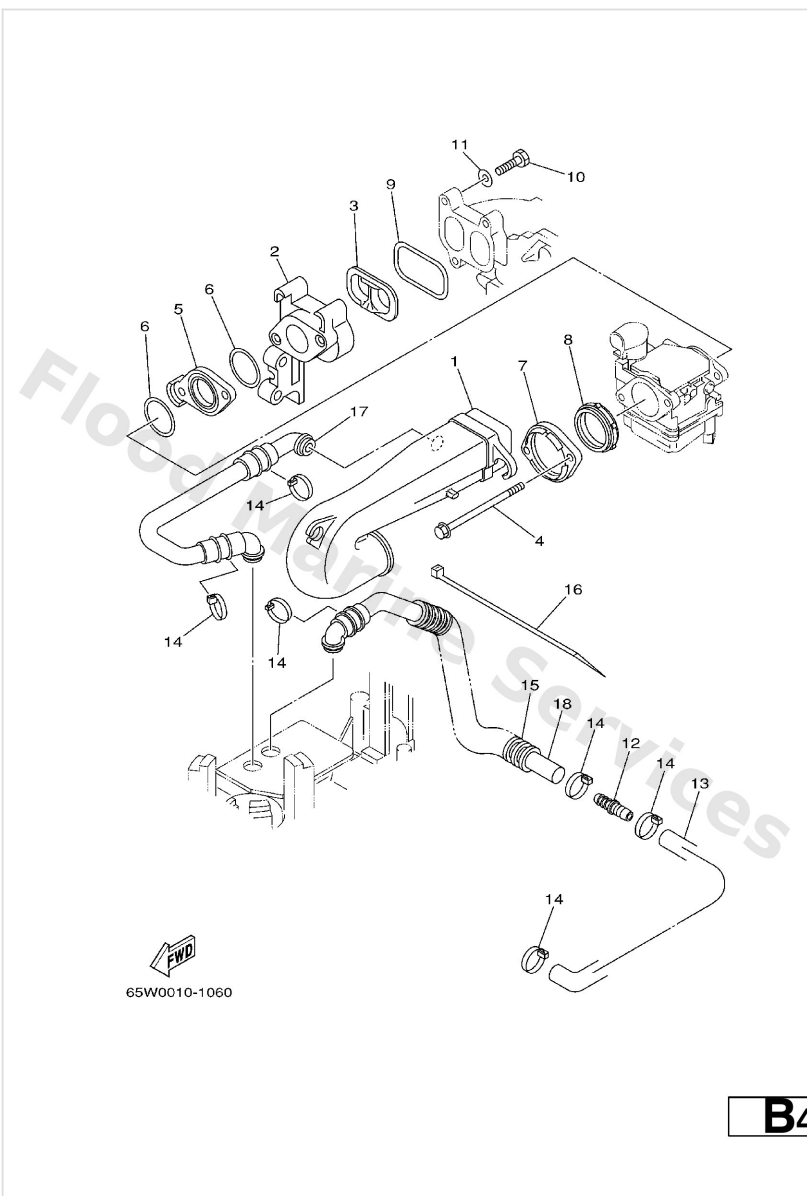
Ref	Part	
13	65W-81337-00 Cover Flywheel	Buy now
14	65W-81639-00 Cover	Buy now
15	97095-06025 Bolt	Buy now
16	92995-06600 Washer, plain (646)	Buy now
17	6G1-42725-00 Grommet	Buy now
18	65W-84342-00 Seat, emblem	Buy now
19	65W-82594-10 Clamp	Buy now
20	90465-13M18 Clamp	Buy now
21	65W-15758-00 Guide, Rope	Buy now
21	65W-15758-10 Guide Rope	Buy now
22	65W-15762-00 Seal, rubber 2	Buy now
23	65W-15771-00 Stay 1	Buy now
24	97095-06020 Bolt(7u8)	Buy now
25	92995-06100 Washer(6a1)	Buy now
27	65W-13437-61 Mark, Caution	Buy now

Generator



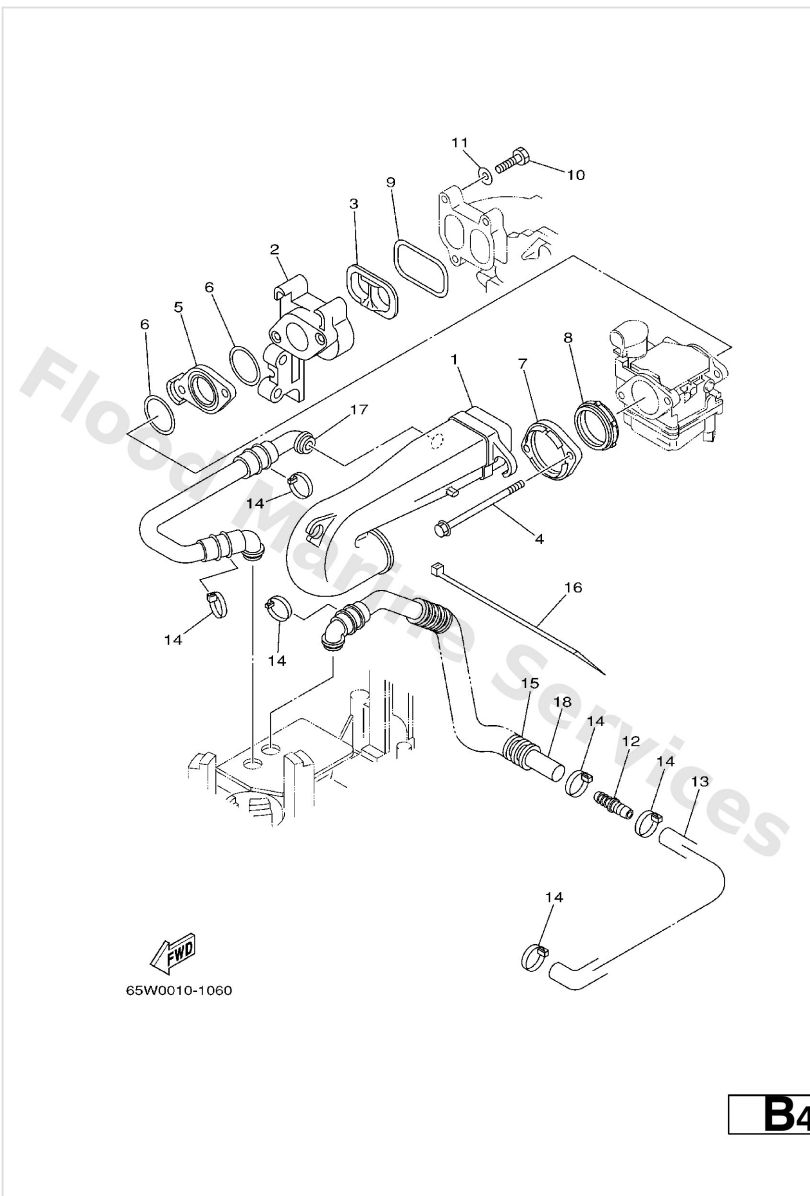
Ref	Part	
28	6A1-83625-41 Mark 5	Buy now
29	6A1-83625-51 Mark 5	Buy now

Intake



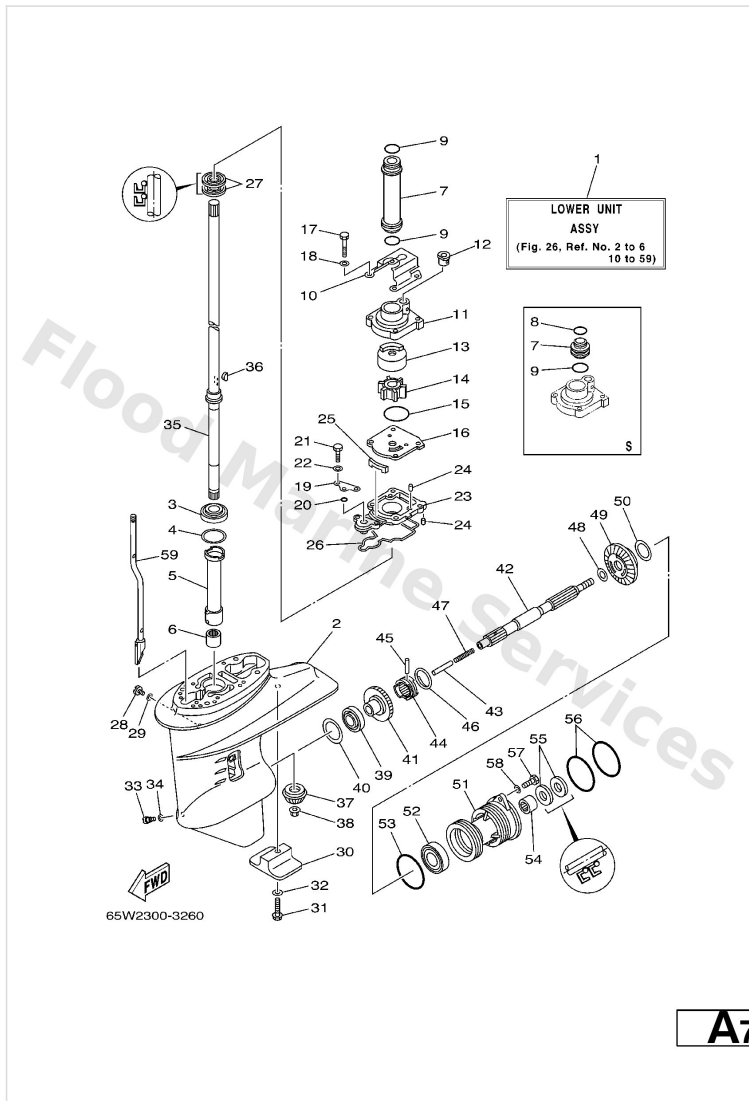
Ref	Part	
1	65W-14440-00 Silencer assembly, intake	Buy now
2	65W-13640-00 Manifold	Buy now
3	65W-13323-00 Insert	Buy now
4	65W-14496-00 Bolt	Buy now
5	65W-14271-00 Insulator	Buy now
6	65W-14198-00 Gasket	Buy now
7	65W-14262-00 Flange	Buy now
8	65W-14457-10 Seal	Buy now
9	65W-13645-00 Gasket, manifold 1	Buy now
10	97095-06025 Bolt	Buy now
11	92995-06600 Washer, plain (646)	Buy now
12	65W-24377-00 Pipe, joint 3	Buy now
13	65W-15397-10 Pipe	Buy now
14	90465-13M36 Clamp(6h4)	Buy now
15	90446-24M54 Hose	Buy now

Intake



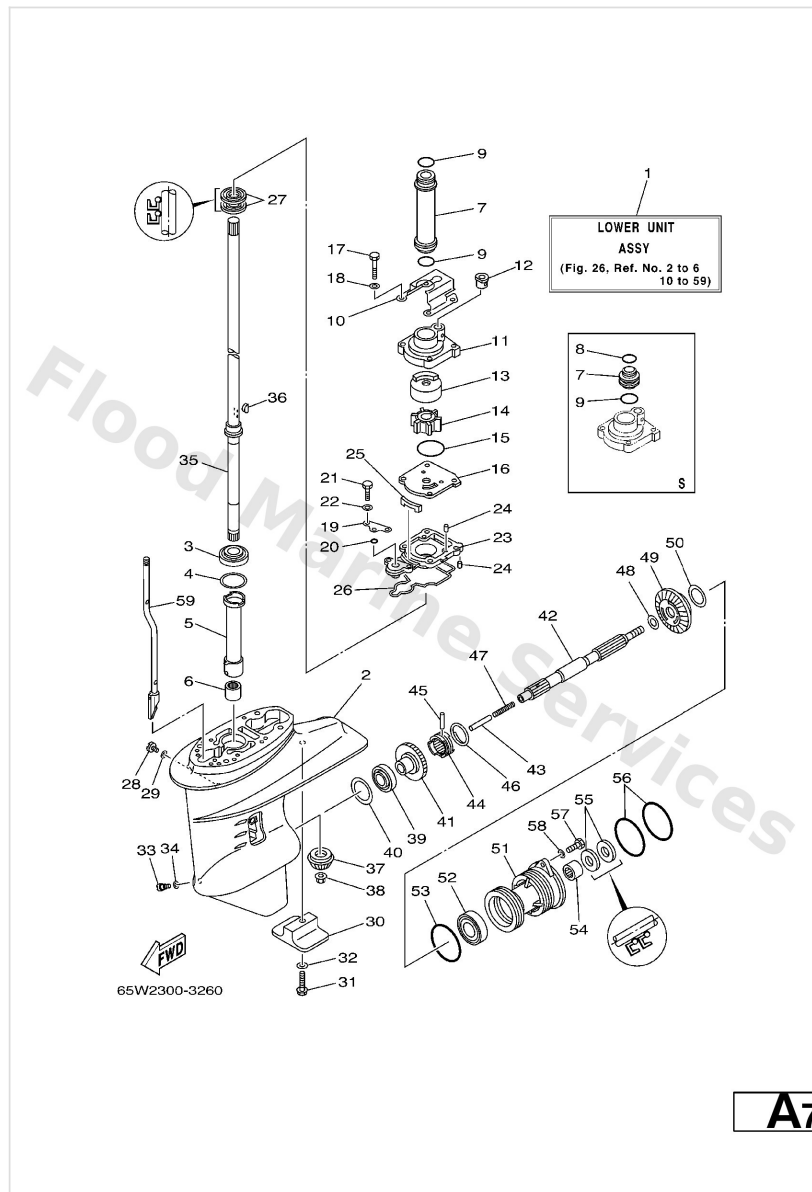
Ref	Part	
16	90465-11M52 Clamp(6e7)	Buy now
17	65W-15370-00 Breather assembly	Buy now
18	65W-15370-10 Breather assembly	Buy now

Lower Casing. Drive 1



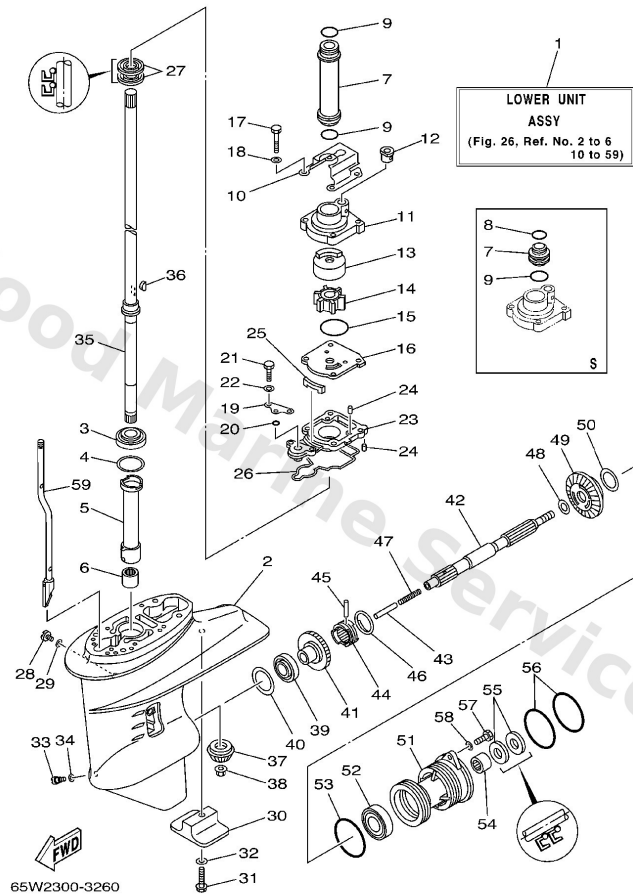
Ref	Part	
3	93332-000W5 Bearing(61n)	Buy now
5	61N-45536-00 Sleeve, drive shaft	Buy now
6	93315-220V7 Bearing, cylindrical(6j8)	Buy now
7	61N-44362-00 Tube, water S	Buy now
7	61N-44362-10 Tube, water L	Buy now
8	93210-22164 O-ring S	Buy now
9	93210-26130 O-ring S	Buy now
10	65W-44328-11 Plate L	Buy now
11	61N-44311-01 Housing, water pump	Buy now
12	6L2-44367-00 Damper, water seal 3	Buy now
13	61N-44322-01 Insert, cartridge	Buy now
14	6H4-44352-02 Impeller	Buy now
15	93210-45161 O-ring	Buy now
16	61N-44323-00 Outer plate, cartridge	Buy now
17	97095-06040 Bolt (682)	Buy now

Lower Casing. Drive 1



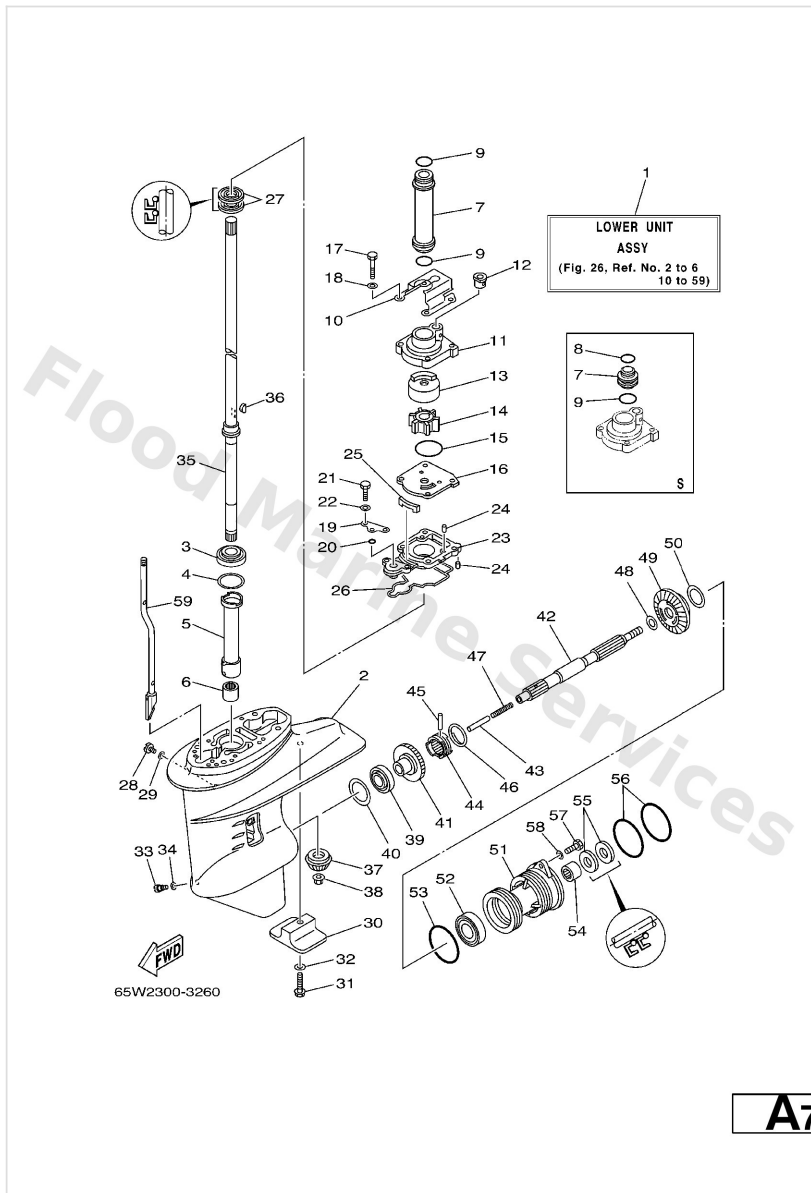
Ref	Part	
18	92995-06600 Washer, plain (646)	Buy now
19	65W-44176-00 Bracket	Buy now
20	93210-06ME6 O-ring	Buy now
21	97095-06025 Bolt	Buy now
24	93604-10M03 Pin, dowel (688)	Buy now
25	61N-45127-00 Seal	Buy now
26	61N-45315-00 Packing, lower casing	Buy now
27	93101-22067 Oil seal (22x36x6-663)	Buy now
28	90340-08002 Plug, straight screw	Buy now
29	90430-08020 Gasket	Buy now
30	61N-45251-01 Anode	Buy now
31	95895-06035 Bolt, flange(4nx)	Buy now
32	92990-06300 Washer, tooth	Buy now
33	688-45341-10 Plug, drain	Buy now
35	61N-45510-00 Drive shaft assembly S	Buy now

Lower Casing. Drive 1



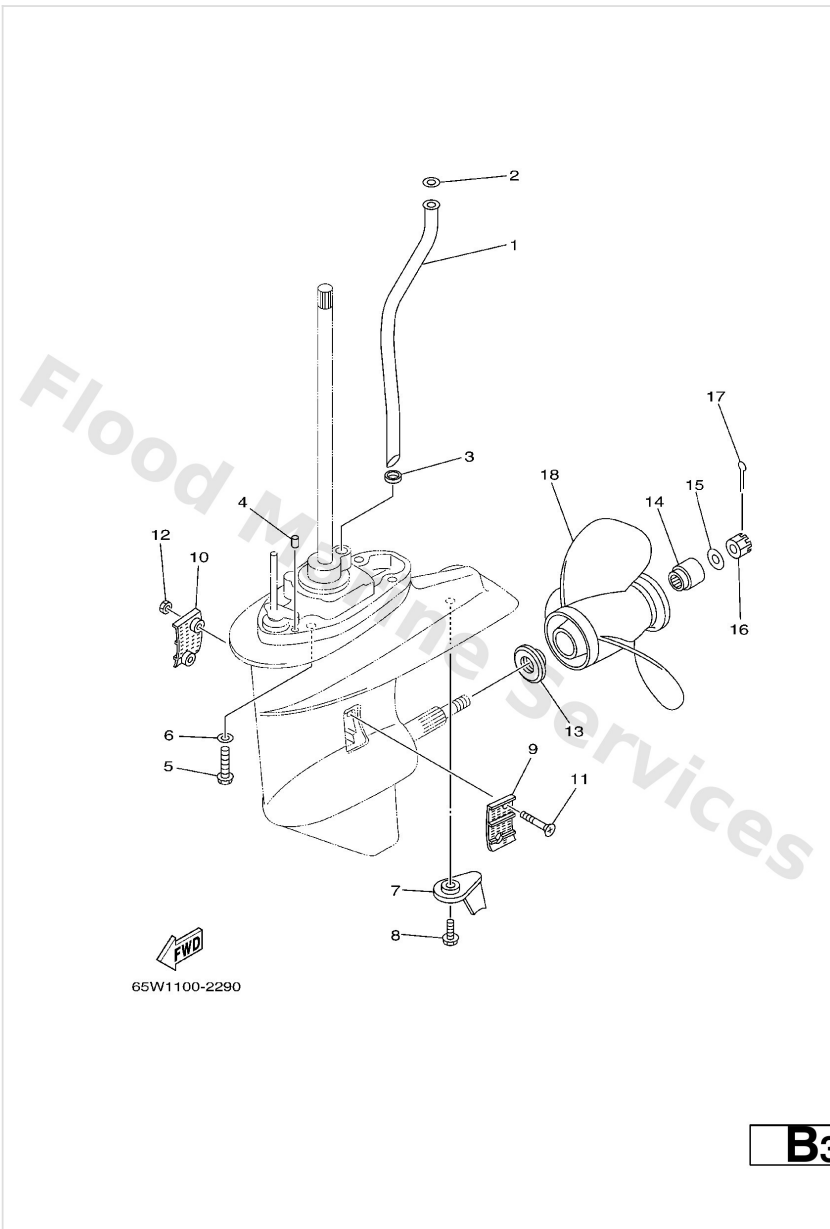
Ref	Part	
35	61N-45510-10 Drive shaft assembly L	Buy now
36	90280-03024 Key, woodruff(662)	Buy now
37	61N-45551-00 Pinion	Buy now
38	90179-10M14 Nut(6j8)	Buy now
39	93332-00005 Brg,cyl-cal roller 0.19g nt	Buy now
40	6L2-45567-00-14 Shim (t:1.4mm) UR	Buy now
41	61N-45560-00 Gear	Buy now
42	6L2-45611-00 Shaft, propeller	Buy now
43	648-45635-00 Plunger,shift	Buy now
44	664-45631-02 Clutch, dog	Buy now
45	90250-05010 Pin straight 648456320000	Buy now
46	648-45633-00 Ring, cross pin	Buy now
47	90501-10065 Spring compression648456360000	Buy now
48	90201-20417 Washer, plate(663)	Buy now
49	61N-45571-00 Gear	Buy now

Lower Casing. Drive 1



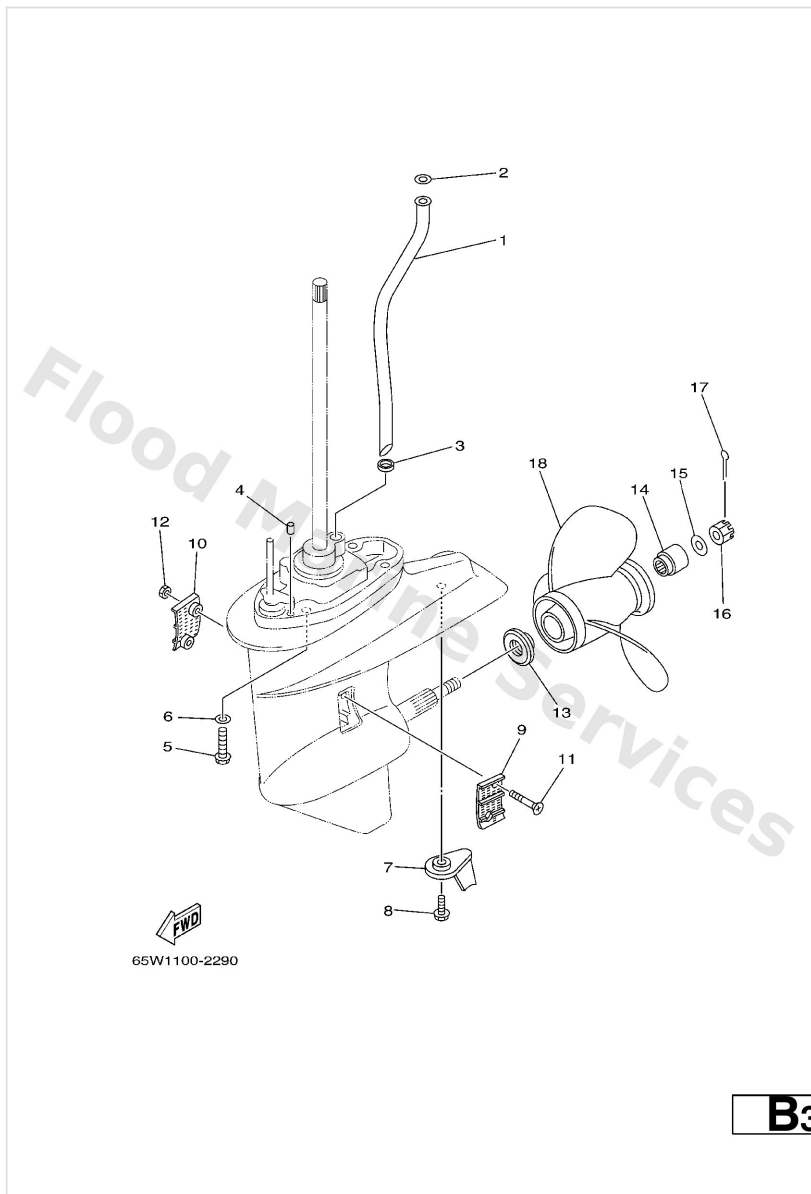
Ref	Part	
50	6L2-45577-00-10 Shim (t:1.0mm) UR	Buy now
50	6L2-45577-00-11 Shim (t:1.1mm) UR	Buy now
50	6L2-45577-00-12 Shim (t:1.2mm) UR	Buy now
50	6L2-45577-00-13 Shim (t:1.3mm) UR	Buy now
51	61N-45361-01-4D Cap, lower casing	Buy now
52	93306-00612 Bearing(2hr)	Buy now
53	93210-64ME7 O-ring	Buy now
54	93315-22004 Brg,cyl-cal roller 21g nt	Buy now
55	93101-20M07 Oil seal	Buy now
56	93210-65M50 O-ring	Buy now
57	97075-06020 Bolt(7u8)	Buy now
59	65W-44150-00 Shift cam assembly S	Buy now
59	65W-44150-10 Shift cam assembly L	Buy now

Lower Casing. Drive 2



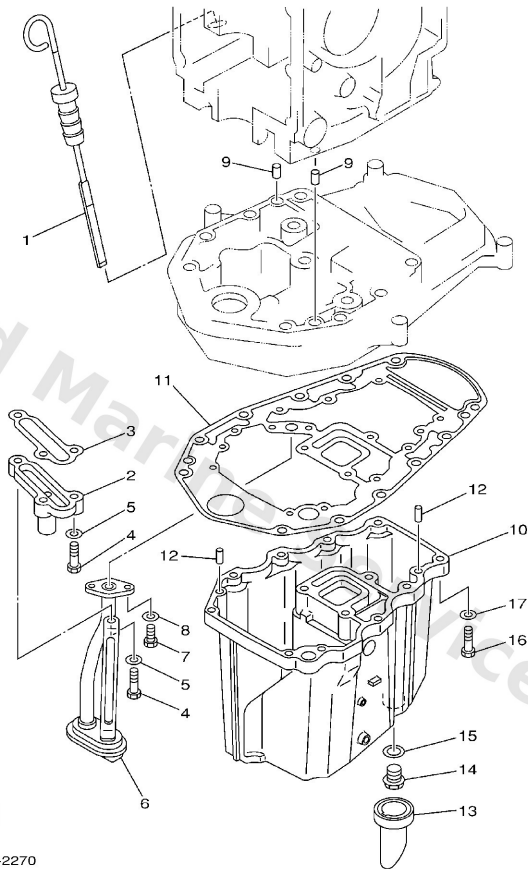
Ref	Part	
1	65W-44361-01 Tube, water S	Buy now
1	65W-44361-11 Tube, water L	Buy now
2	90202-12060 Washer, plate(663)	Buy now
3	90430-10002 Gasket	Buy now
4	93606-11M24 Pin, dowel	Buy now
5	90105-10M12 Bolt (689)	Buy now
6	92995-10600 Washer, plate	Buy now
7	61N-45371-00 Tab-trim	Buy now
8	90119-06M48 Bolt, with washer(61n)	Buy now
9	6L2-45214-00 Cover, water inlet	Buy now
10	6L2-45215-00 Cover, water inlet	Buy now
11	90151-05M05 Screw, countersunk	Buy now
12	90185-05002 Nut nylon (sus)(ex4)	Buy now
13	6L2-45987-01 Spacer	Buy now
14	689-45997-00 Spacer	Buy now

Lower Casing. Drive 2



Ref	Part	
15	92990-14200 Washer, plain	Buy now
16	90171-14013 Nut(664)	Buy now
17	91490-30022 Pin, cotter	Buy now
18	664-45941-01-EL Propeller (3x9-7/8"x9"-f) UR	Buy now
18	664-45943-01-EL Propeller (3x9-7/8 x8 -f) UR	Buy now
18	664-45945-00-EL Propeller (3x9-7/8 x10-1/2 -f) UR	Buy now
18	664-45947-01-EL Propeller (3x9-7/8 x11-1/4 -f) UR	Buy now
18	664-45949-02-EL Propeller (3x9-7/8 x13 -f) UR	Buy now
18	664-45952-00-EL Propeller (3x9-7/8 x14 -f) UR	Buy now
18	664-45954-00-EL Propeller (3x9-7/8 x12 -f) UR	Buy now
18	664-45970-00-98 Propeller (3x9-1/8 x13 -f) UR STAINLESS STEEL,	Buy now
18	664-45972-00-98 Propeller (3x9-1/8 x12 -f) UR STAINLESS STEEL,	Buy now

Oil Pan

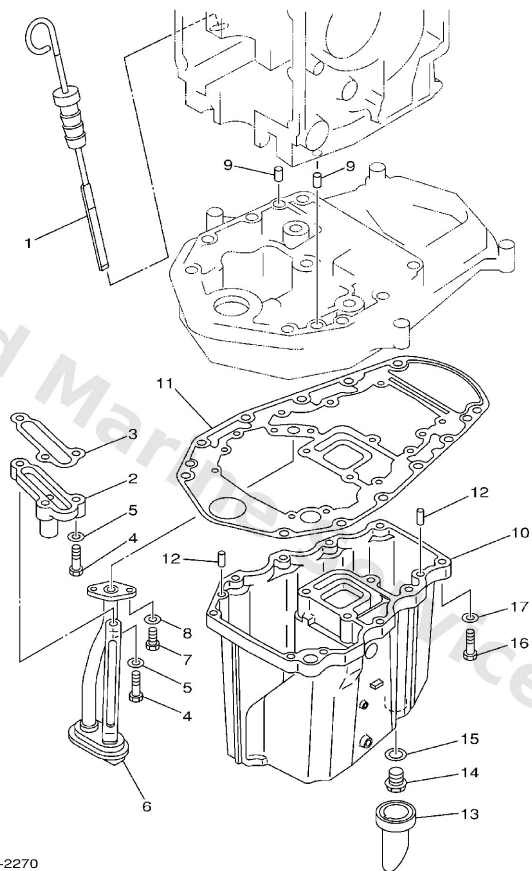


65W1010-2270

A6

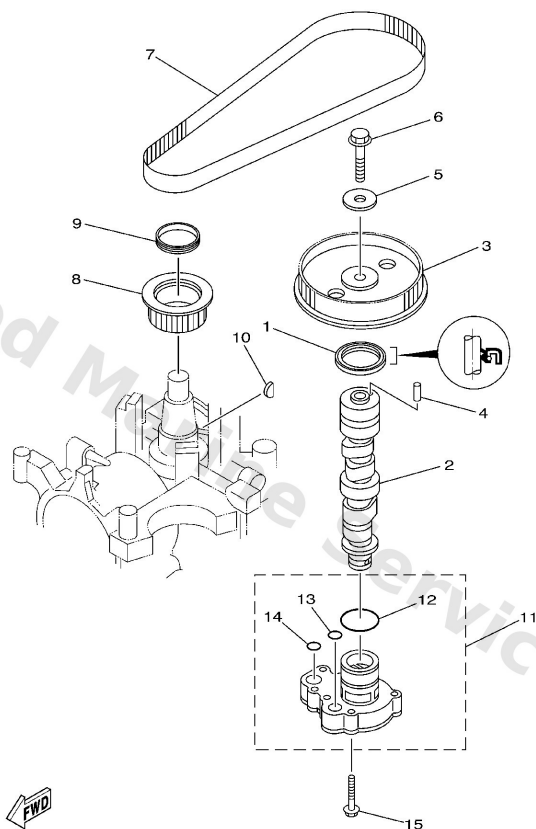
Ref	Part	
1	65W-15362-01 Plug, oil level	Buy now
2	62Y-11575-00 Relief valve ass'y	Buy now
3	62Y-13475-00 Gasket	Buy now
4	97013-06025 Bolt(62y)	Buy now
5	92903-06600 Washer, plain (646)	Buy now
6	65W-13411-00 Strainer, oil	Buy now
7	97013-06016 Bolt, hexagon deep recess	Buy now
9	93608-12M05 Pin, dowel b (6e5)	Buy now
10	65W-15311-01-5B Oil pan	Buy now
11	69W-15312-00 Gasket, oil pan	Buy now
12	93606-12019 Pin, dowel (614)	Buy now
13	65W-15316-00 Damper 1	Buy now
14	90340-14M06 Plug, straight screw(62y)	Buy now
15	90430-14M09 Gasket	Buy now
16	97075-06025 Bolt	Buy now

Oil Pan



Ref	Part	
17	92995-06600 Washer, plain (646)	Buy now

Oil Pump

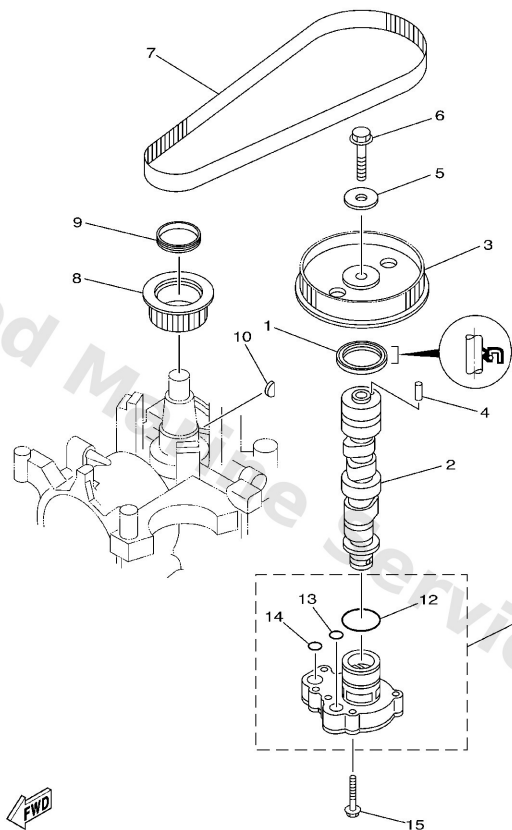


65W1010-2080

B7

Ref	Part	
1	93102-37M40 Oil seal(62y)	Buy now
2	65W-12170-10 Camshaft assembly 1 COMPONENT OF	Buy now
2	65W-12171-00 Camshaft 1	Buy now
3	65W-11537-01 Gear, driven	Buy now
4	93605-14143 Pin (2h7)	Buy now
5	90201-10M06 Washer, plate(62y)	Buy now
6	95895-10040 Bolt, flange deep recess	Buy now
7	65W-46241-00 Belt	Buy now
8	65W-11536-10 Gear, drive	Buy now
9	65W-11476-00 Spring	Buy now
10	90280-04M06 Key, woodruff(6a1)	Buy now
11	65W-13300-00 Oil pump assembly	Buy now
12	93210-33MH2 O-ring(62y)	Buy now
13	93210-12MG9 O-ring(62y)	Buy now
14	93210-14515 O-ring (11h)	Buy now

Oil Pump

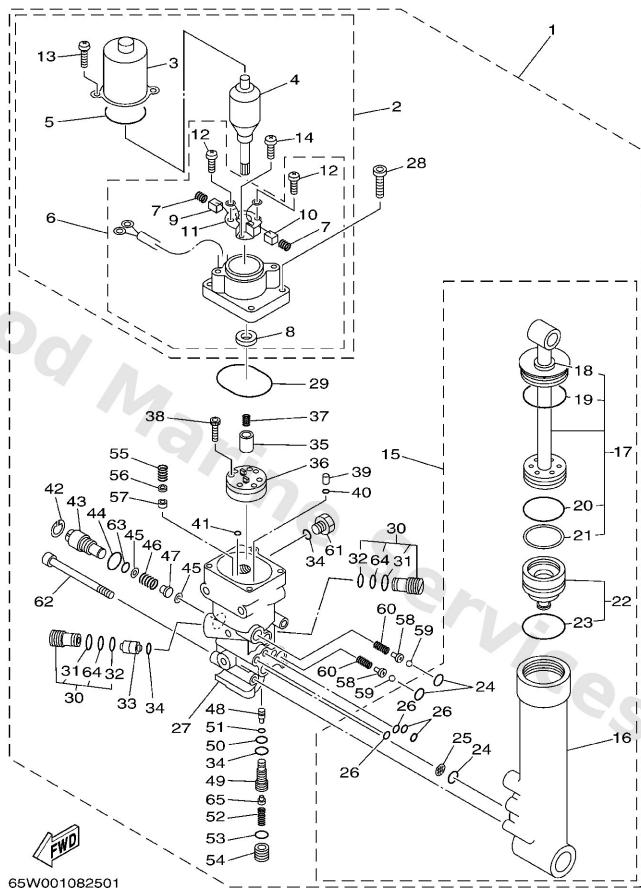



65W1010-2080

B7

Ref	Part	
15	90119-06MA6 Bolt, with washer	Buy now

Power Trim & Tilt Assy

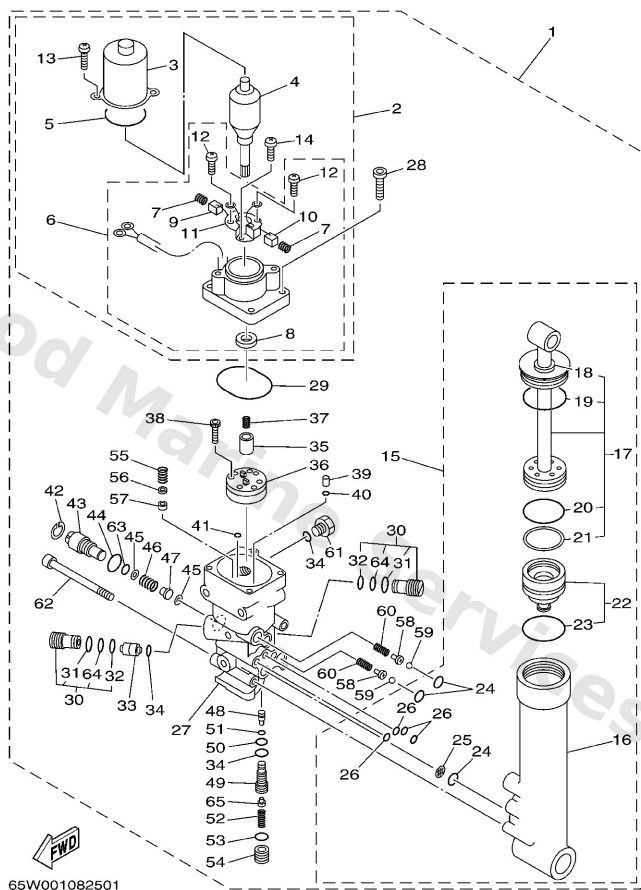


65W001082501

F6

Ref	Part	
2	65W-43880-00 Motor assembly (hitachi)	Buy now
3	65W-43804-00 Stator assembly	Buy now
4	65W-43805-00 Armature assembly	Buy now
5	65W-43869-00 O-ring	Buy now
6	65W-43881-00 Frame, End	Buy now
7	65W-4386K-00 Spring, brush	Buy now
8	65W-43882-00 Oil seal	Buy now
9	65W-43892-00 Brush 2	Buy now
10	65W-43891-00 Brush 1	Buy now
11	65W-4380F-00 Plate, brush holder	Buy now
12	65W-43879-00 Screw, with washer	Buy now
13	65W-43887-00 Bolt, screw	Buy now
14	65W-4388E-00 Bolt	Buy now
15	65W-43840-00 Power tilt assembly	Buy now
16	65W-4380K-00 Cylinder, tilt sub assembly	Buy now

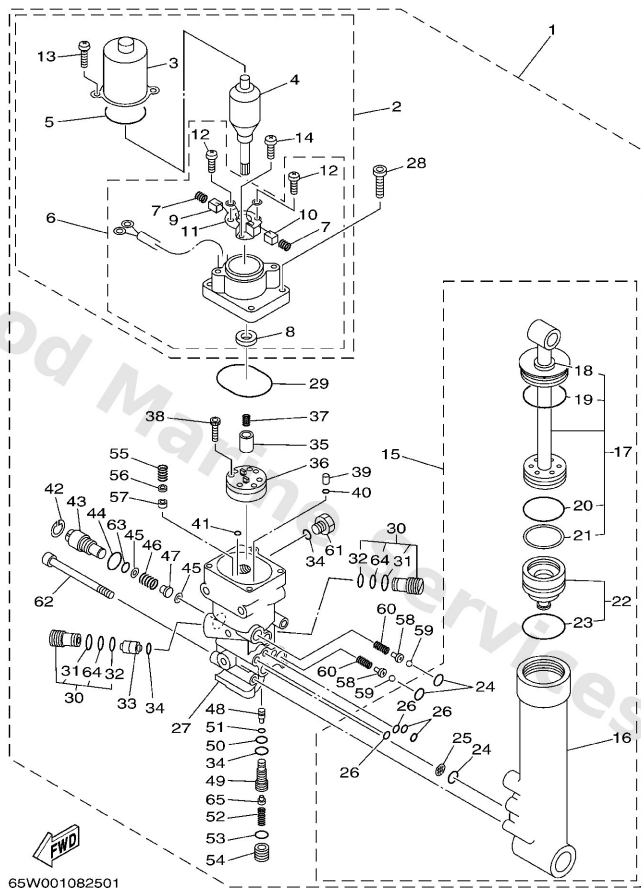
Power Trim & Tilt Assy



F6

Ref	Part	
17	65W-43810-00 Tilt piston sub assembly	Buy now
18	65W-43812-00 Seal, dust	Buy now
19	65W-43865-00 O-ring	Buy now
20	6H1-43861-10 O-ring	Buy now
21	65W-43871-00 Ring, back up	Buy now
22	65W-43818-00 Free piston sub assembly	Buy now
24	93210-11368 O-ring (2h7)	Buy now
25	6H1-43816-00 Filter 1	Buy now
26	93210-064A5 O-ring(61a)	Buy now
27	65W-4380L-00 Housing, trim & tilt sub assembly	Buy now
28	65W-43888-00 Bolt, hexagon socket head(1jk)	Buy now
29	93210-50768 O-ring	Buy now
30	6T4-43802-03 Valve sub assembly	Buy now
31	6H1-43866-00 O-ring	Buy now
32	6H1-43867-00 O-ring	Buy now

Power Trim & Tilt Assy

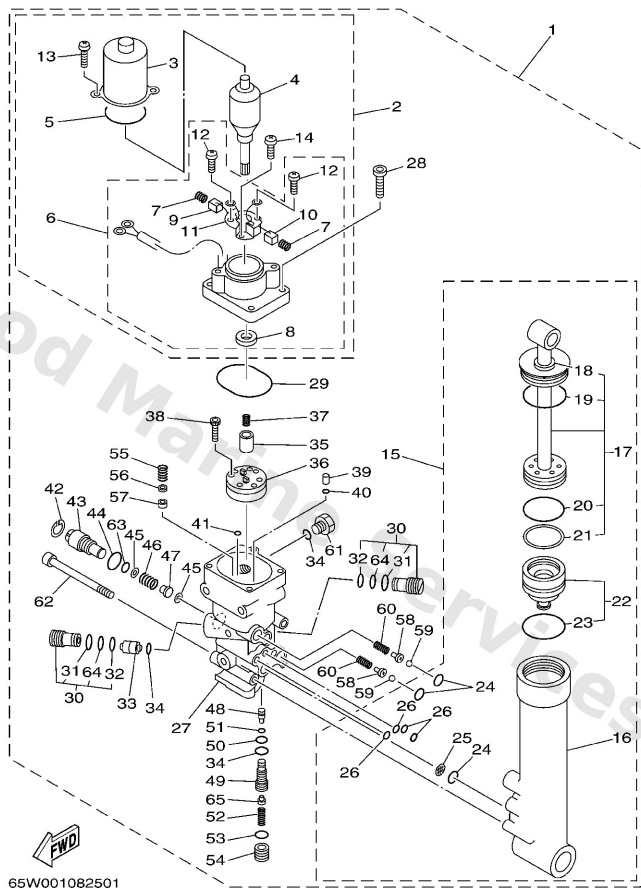


65W001082501

F6

Ref	Part	
33	62X-43841-00 Piston, shuttle	Buy now
34	93210-09165 O-ring	Buy now
35	65W-43831-00 Connector, shaft	Buy now
36	65W-43830-00 Gear pump assembly	Buy now
37	6T4-43853-00 Spring, main valve	Buy now
38	91318-04025 Bolt(62x)	Buy now
39	65W-43817-00 Filter 2	Buy now
40	65W-43861-00 O-ring	Buy now
41	65W-43862-00 O-ring	Buy now
42	6H1-43875-00 Ring, snap	Buy now
43	6H1-43845-00 Screw, manual release	Buy now
44	93210-18397 O-ring (6g5)	Buy now
45	6H1-43847-00 Seat, manual valve	Buy now
46	65W-43854-00 Spring, manual release	Buy now
47	65W-4382A-00 Adaptor 1	Buy now

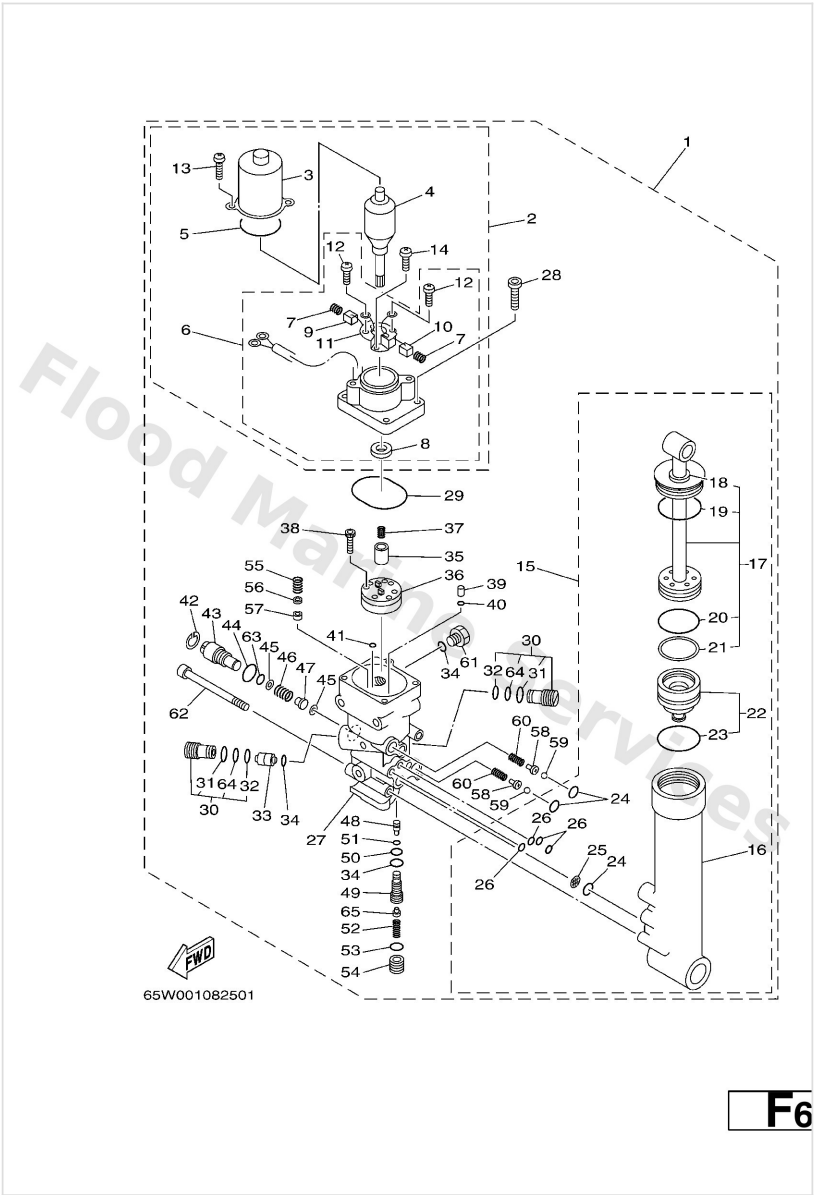
Power Trim & Tilt Assy



F6

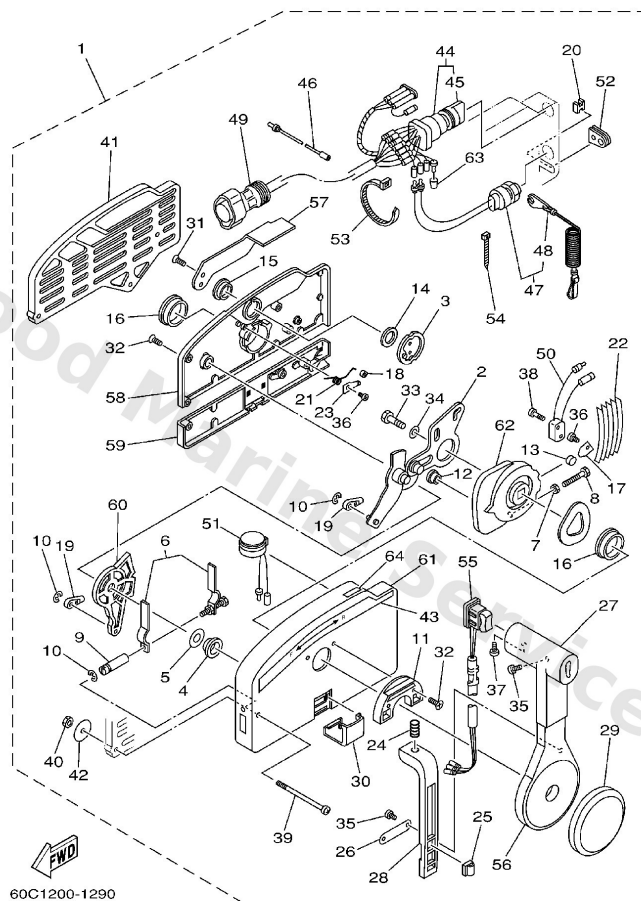
Ref	Part	
48	65W-43844-00 Pin, valve support	Buy now
49	65W-43851-00 Seat, relief valve	Buy now
50	93210-08006 O-ring	Buy now
51	93210-03478 O-ring(31m)	Buy now
52	65W-43855-00 Spring, up relief	Buy now
53	93210-11073 O-ring (p95)	Buy now
54	65W-43843-00 Screw, valve lock	Buy now
55	6H1-43856-10 Spring, down relief	Buy now
56	6H1-43844-10 Pin, valve support	Buy now
57	6H1-4384F-10 Seal, main valve	Buy now
58	65W-4386A-00 Pin, absorber valve	Buy now
59	93501-08001 Ball	Buy now
60	65W-43853-00 Spring, absorber valve	Buy now
61	6H1-43829-00 Plug, reservoir	Buy now
62	62X-43878-00 Bolt, socket	Buy now

Power Trim & Tilt Assy



Ref	Part	
63	93210-10M74 O-ring	Buy now
64	9321010M74 O-ring	Buy now
65	6T44380800 Seat valve comp. 1	Buy now

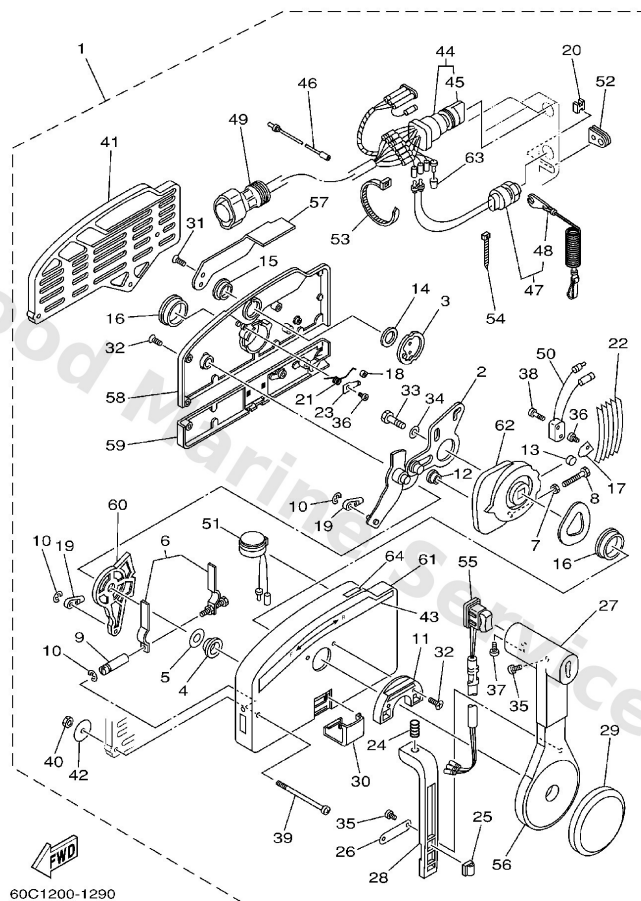
Remote Control Assy



B7

Ref	Part	
1	703-48203-A2 Remote control assembly (7p) AP	Buy now
1	703-48205-A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now

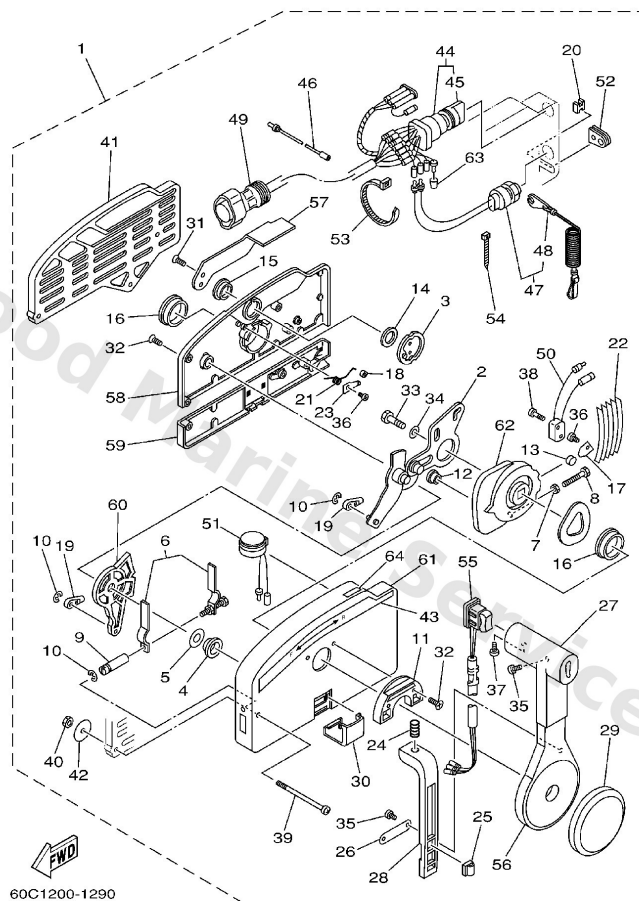
Remote Control Assy



B7

Ref	Part	
15	703-48243-00 Bushing 3	Buy now
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now

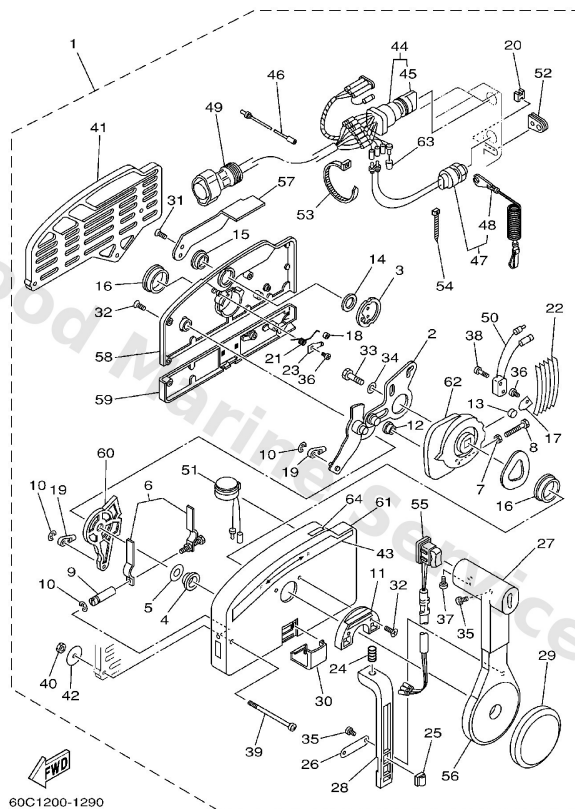
Remote Control Assy



B7

Ref	Part	
30	703-48219-00 Cover, lead	Buy now
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-03 Main switch assembly FOR 703-48203-A2	Buy now

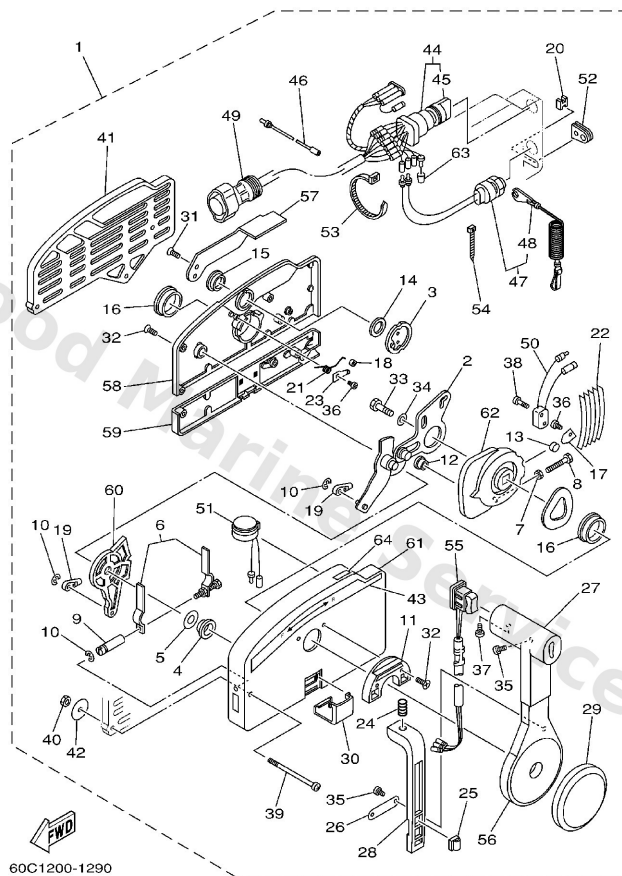
Remote Control Assy



B7

Ref	Part	
44	703-82510-12 Main switch assembly FOR PRIME START	Buy now
45	676-82577-00 Cap, key	Buy now
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-82586-21 Extension, wire harness L)5M (7P)	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-A0 Buzzer	Buy now
52	703-48284-00 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-48224-00 Cover, control lever WITHOUT PT/T SW.	Buy now
55	703-82563-02 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	703-48221-00 Grip	Buy now

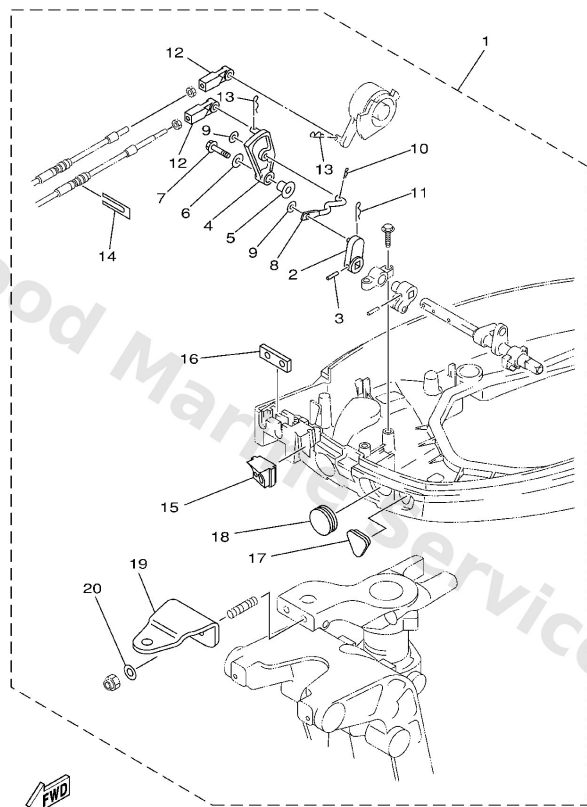
Remote Control Assy



B7

Ref	Part	
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now
63	703-82542-00 Cap	Buy now
64	703-48218-00 Graphic	Buy now

Remote Control Attachment

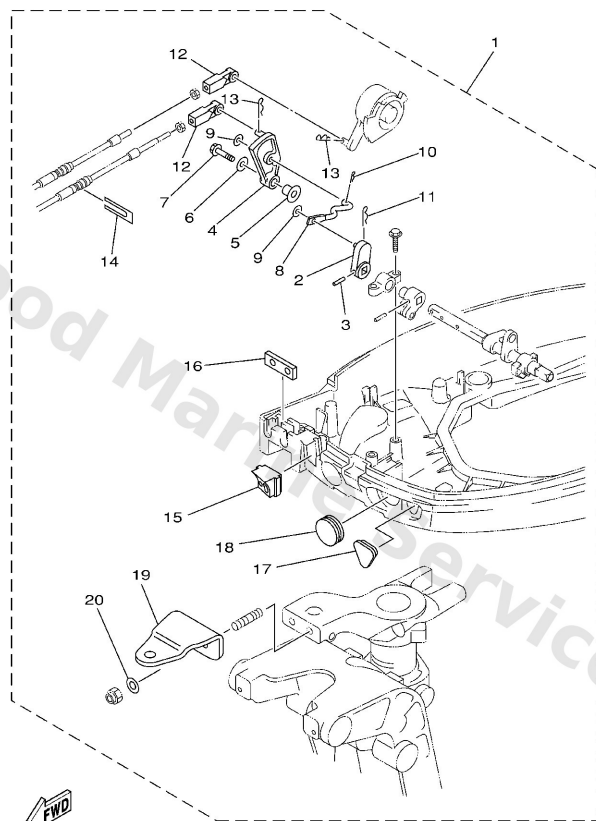


65W0010-9200

E5

Ref	Part	
1	65W-48501-00 Remote cont. attachment assembly. AP	Buy now
2	65W-44142-00 Joint	Buy now
3	90254-03M05 Pin, spring	Buy now
4	65W-44125-00 Lever, shift rod	Buy now
5	90387-06M29 Coller (6a0)	Buy now
6	90201-06M31 Washer (6a0)	Buy now
7	97595-06525 Bolt, hexagon w/w deep recess	Buy now
8	65W-44192-00 Joint, rod 1	Buy now
9	90201-05M06 Washer, plate(61u)	Buy now
10	90468-10005 Pin, hair 6264123500	Buy now
11	90468-18008 Clip 620436610000	Buy now
12	663-48344-00 Cable end, remote control	Buy now
14	6H3-48538-00 Clamp, cable	Buy now
15	65W-42725-20 Grommet	Buy now
16	62Y-42727-00 Grommet	Buy now

Remote Control Attachment

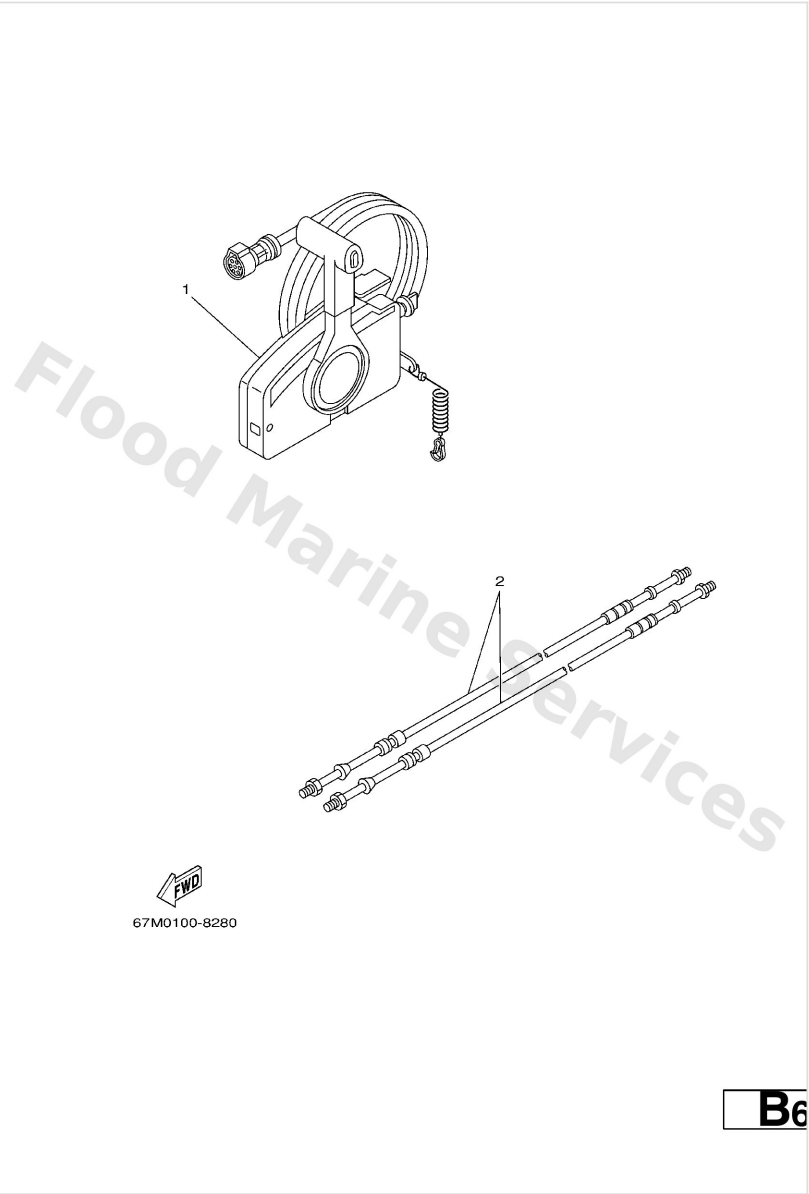



65W0010-9200

E5

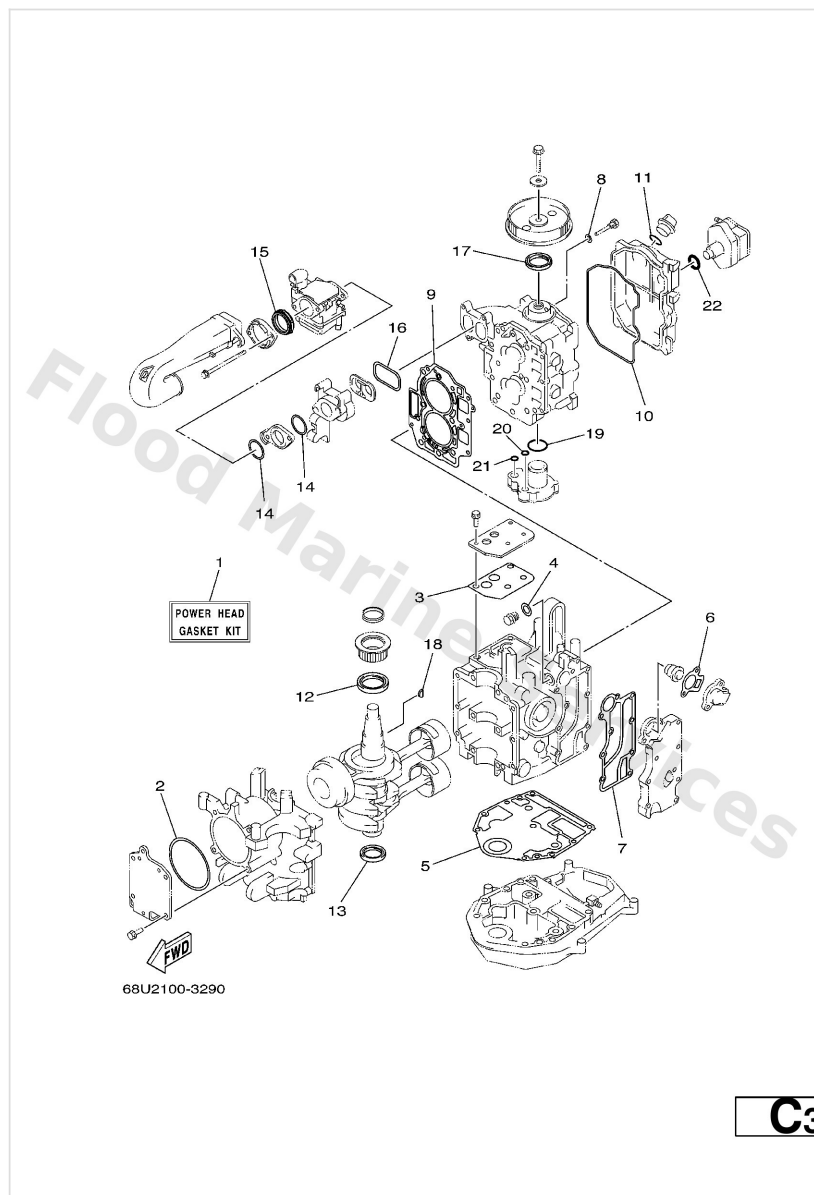
Ref	Part	
17	65W-26326-10 Grommet	Buy now
18	65W-42726-10 Grommet	Buy now
19	65W-48511-00 Hook, steering	Buy now
20	90201-10120 Washer, plate	Buy now

Remote Control Box



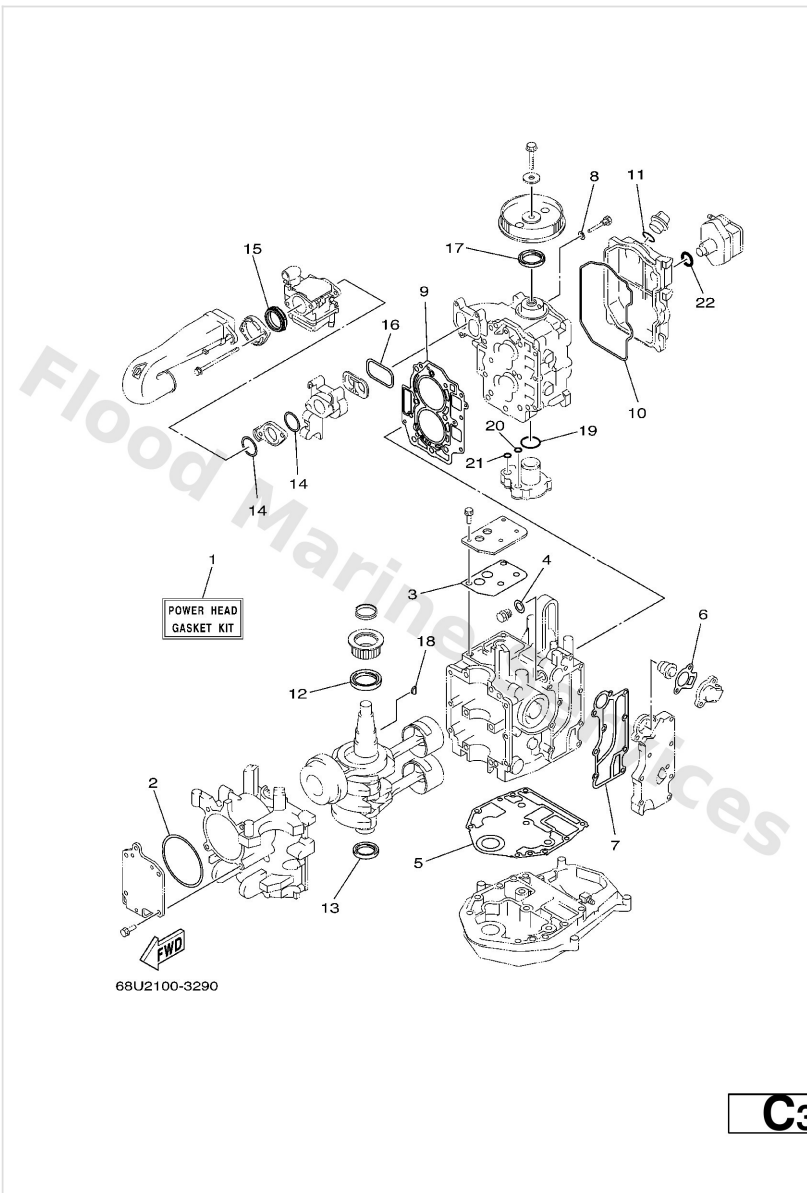
Ref	Part	
1	703-48203-A2 Remote control assembly (7p) AP	Buy now
1	703-48205-A4 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	701-48310-90 Cable, Remote Control L=11F UR	Buy now
2	701-48320-00 Cable, Remote Control L=12F UR	Buy now
2	701-48320-20 Cable, Remote Control L=13F UR	Buy now
2	701-48320-50 Cable, Remote Control L=15F UR	Buy now

Repair Kit 1



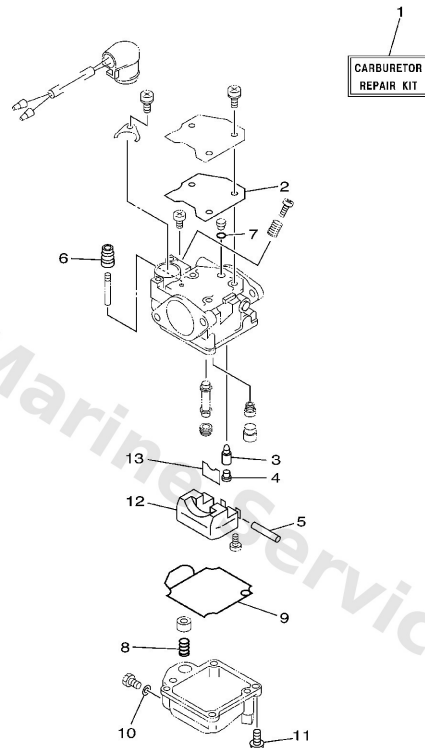
Ref	Part	
1	65W-W0001-02 Power head gasket kit	Buy now
2	65W-15663-00 Seal	Buy now
3	65W-11169-01 Gasket, breather cover	Buy now
4	90430-14115 Gasket (663)	Buy now
5	65W-11351-10 Gasket, cylinder	Buy now
6	62Y-12414-00 Gasket, cover	Buy now
7	65W-41114-00 Gasket, exhaust outer cover	Buy now
8	90430-06014 Gasket 256113960000	Buy now
9	65W-11181-20 Gasket, cylinder head 1	Buy now
10	65W-11356-00 Seal, cylinder 2	Buy now
11	93210-24M79 O-ring	Buy now
12	93102-43M42 Oil seal(62y)	Buy now
13	93102-35M47 Oil seal(62y)	Buy now
14	65W-14198-00 Gasket	Buy now
15	65W-14457-10 Seal	Buy now

Repair Kit 1



Ref	Part	
16	65W-13645-00 Gasket, manifold 1	Buy now
17	93102-37M40 Oil seal(62y)	Buy now
18	90280-04M06 Key, woodruff(6a1)	Buy now
19	93210-33MH2 O-ring(62y)	Buy now
20	93210-12MG9 O-ring(62y)	Buy now
21	93210-14515 O-ring (11h)	Buy now

Repair Kit 2

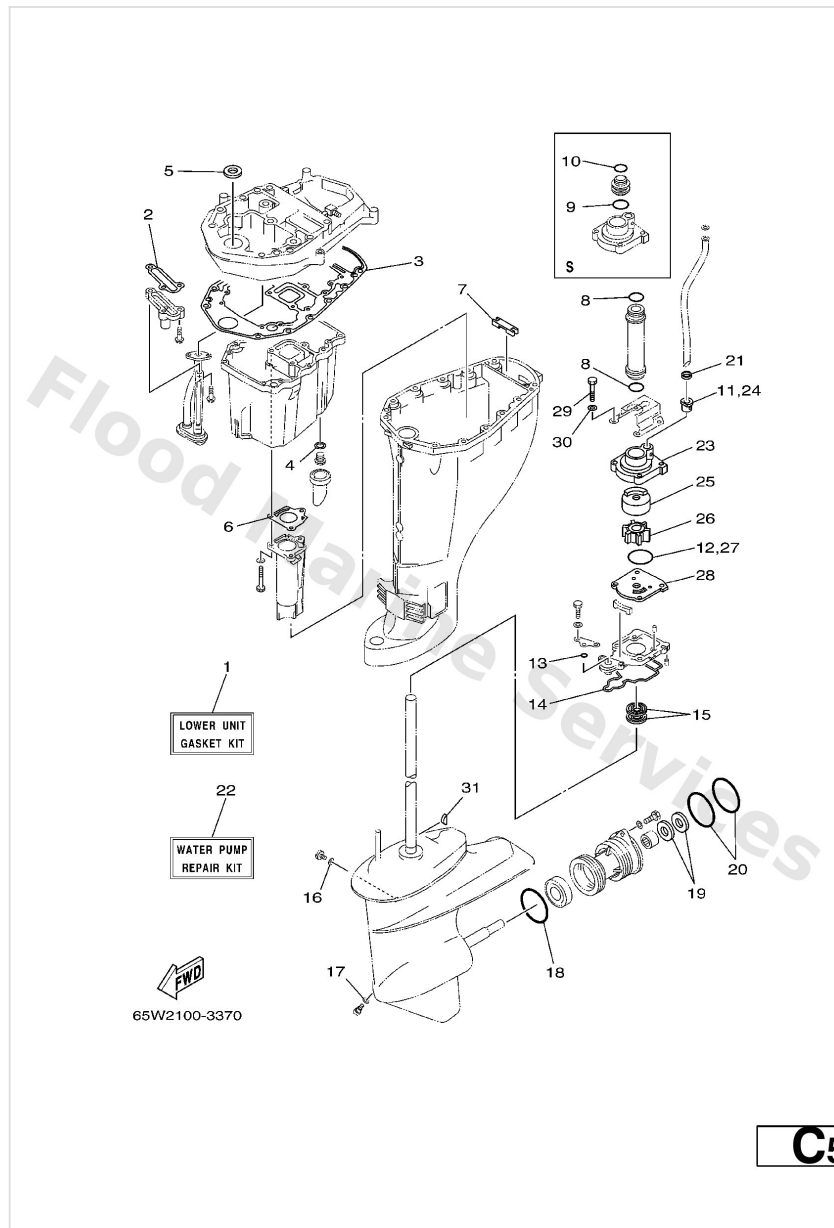


65W0100-8360

C4

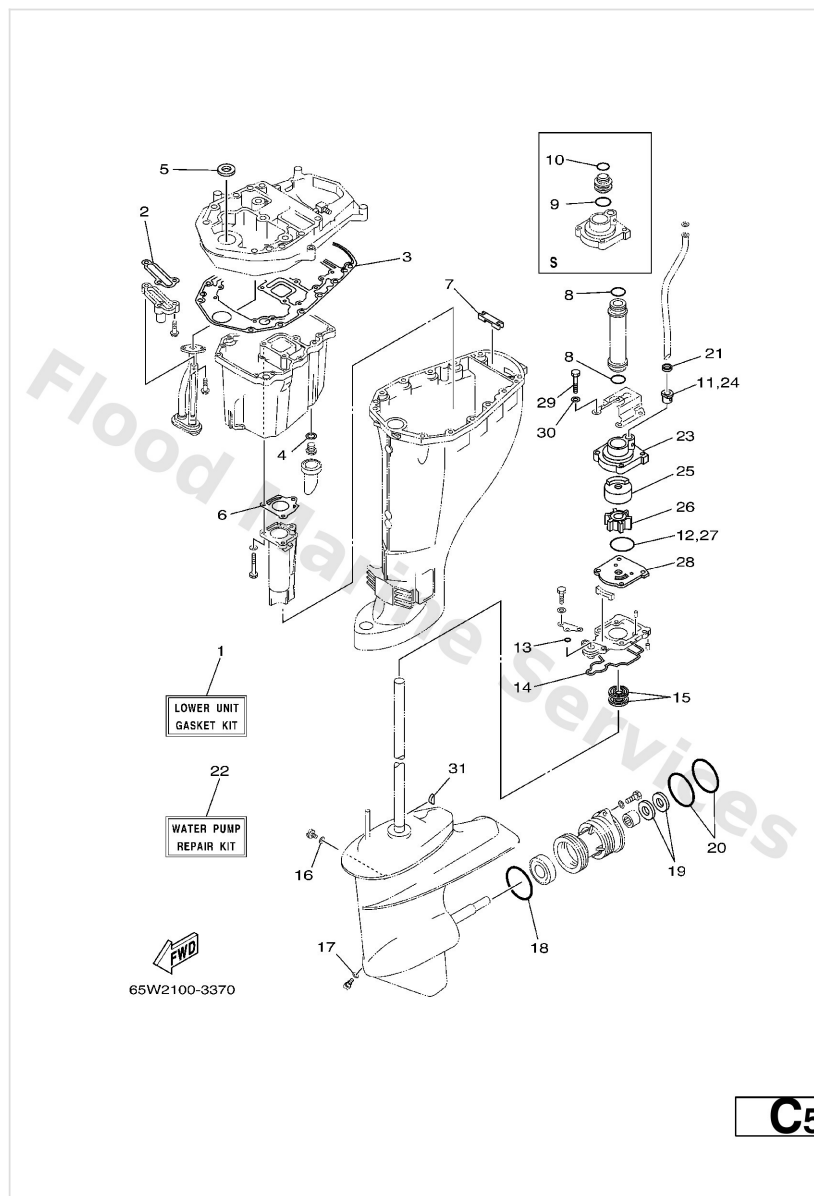
Ref	Part	
1	65W-W0093-00 Carburetor repair kit	Buy now
2	65W-14126-00 Gasket	Buy now
3	6G1-14546-00 Valve, needle	Buy now
4	676-14186-00 Pin, valve	Buy now
5	6H4-14548-00 Pin, float arm	Buy now
6	65W-14373-00 Cover, plunger cap	Buy now
7	65W-14147-00 O-ring	Buy now
8	65W-14335-00 Spring, plunger	Buy now
9	65W-14384-00 Gasket, float chamber	Buy now
10	65W-14398-00 Washer	Buy now
11	97980-04114 Screw, pan head(ga5)	Buy now
12	63V-14985-00 Float	Buy now
13	663-14159-00 Clip	Buy now

Repair Kit 3



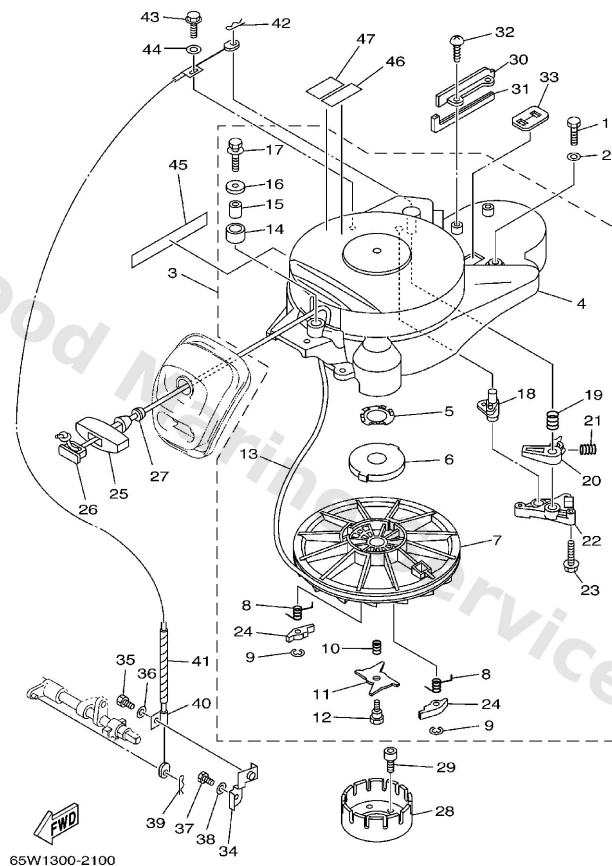
Ref	Part	
1	65W-W0001-23 Lower unit gasket kit	Buy now
2	62Y-13475-00 Gasket	Buy now
3	69W-15312-00 Gasket, oil pan	Buy now
4	90430-14M09 Gasket	Buy now
5	93110-16004 Oil seal	Buy now
6	67C-41133-00 Gasket, exhaust manifold 1	Buy now
7	65W-45128-00 Seal 2	Buy now
8	93210-26130 O-ring L	Buy now
10	93210-22164 O-ring S	Buy now
11	6L2-44367-00 Damper, water seal 3	Buy now
12	93210-45161 O-ring	Buy now
13	93210-06ME6 O-ring	Buy now
14	61N-45315-00 Packing, lower casing	Buy now
15	93101-22067 Oil seal (22x36x6-663)	Buy now
16	90430-08020 Gasket	Buy now

Repair Kit 3



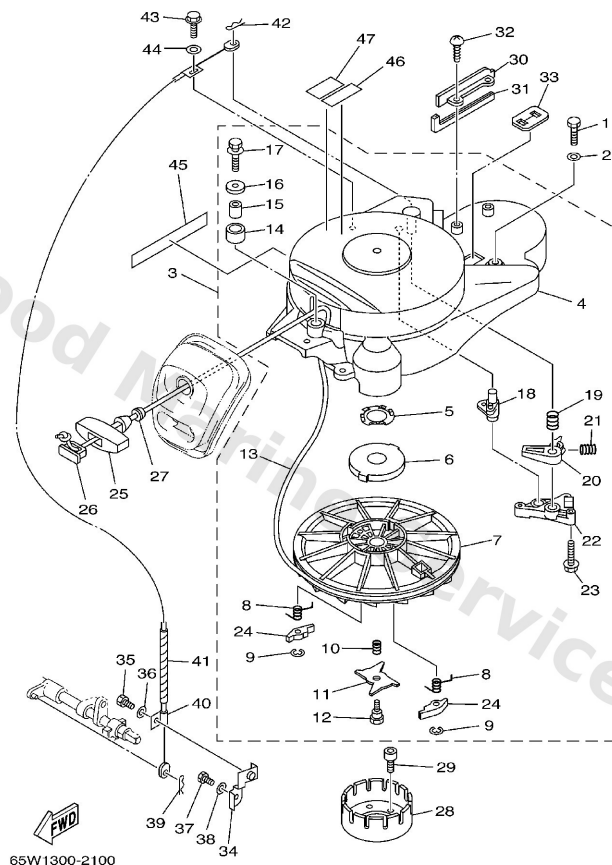
Ref	Part	
18	93210-64ME7 O-ring	Buy now
19	93101-20M07 Oil seal	Buy now
20	93210-65M50 O-ring	Buy now
21	90430-10002 Gasket	Buy now
22	61N-W0078-11 Water pump repair kit	Buy now
23	61N-44311-01 Housing, water pump	Buy now
25	61N-44322-01 Insert, cartridge	Buy now
26	6H4-44352-02 Impeller	Buy now
28	61N-44323-00 Outer plate, cartridge	Buy now
29	97095-06040 Bolt (682)	Buy now
30	92995-06600 Washer, plain (646)	Buy now
31	90280-03024 Key, woodruff(662)	Buy now

Starter



Ref	Part	
1	97095-06025 Bolt	Buy now
2	92995-06600 Washer, plain (646)	Buy now
3	65W-W1571-01 Starter assembly	Buy now
4	65W-15711-01 Case, Starter	Buy now
5	65W-15732-00 Washer, wave 1	Buy now
6	65W-15713-00 Spring, starter	Buy now
7	65W-15714-01 Drum, sheave	Buy now
8	65W-15734-00 Spring Return	Buy now
9	65W-15744-00 Circlip	Buy now
10	65W-15715-00 Spring, friction	Buy now
11	65W-15716-00 Plate, drive	Buy now
12	65W-15793-00 Screw	Buy now
13	* item_description	Buy now
14	65W-15752-00 Roller Wire	Buy now
15	65W-15753-00 Bush	Buy now

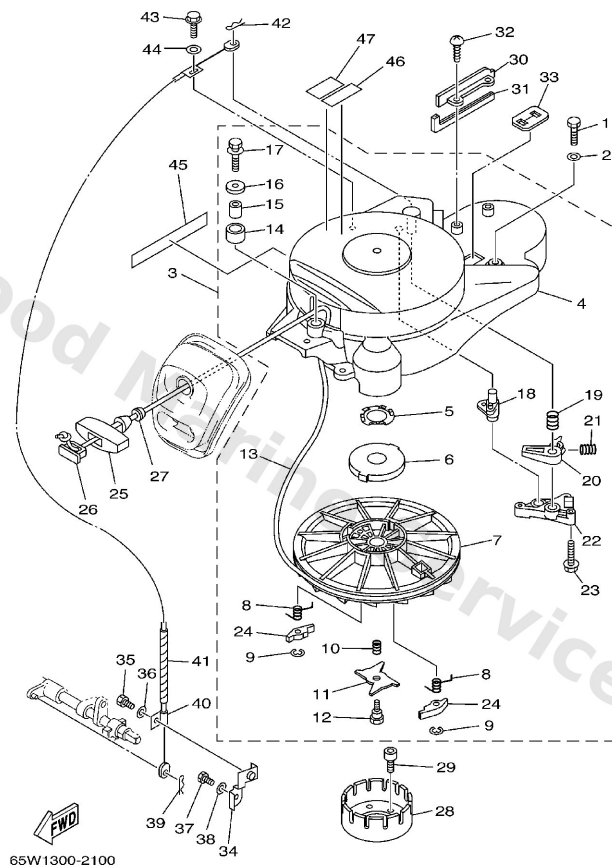
Starter



C3

Ref	Part	
16	65W-15791-00 Washer Lock	Buy now
17	65W-15481-00 Bolt 1	Buy now
18	65W-15735-01 Guide, cam	Buy now
19	65W-15767-01 Spring	Buy now
20	65W-15794-00 Stopper	Buy now
21	65W-15784-00 Spring, return	Buy now
22	65W-15414-00 Cover 1	Buy now
23	65W-15768-00 Bolt	Buy now
24	65W-15741-10 Pawl, drive	Buy now
25	689-15755-01 Handle, starter	Buy now
26	6F5-15779-02 Cover	Buy now
27	6A0-15789-00 Damper	Buy now
28	65W-15723-10 Pulley, starter	Buy now
29	90110-08M03 Bolt, Hexagon Socket Head	Buy now
30	65W-15645-00 Shim Kick Shaft	Buy now

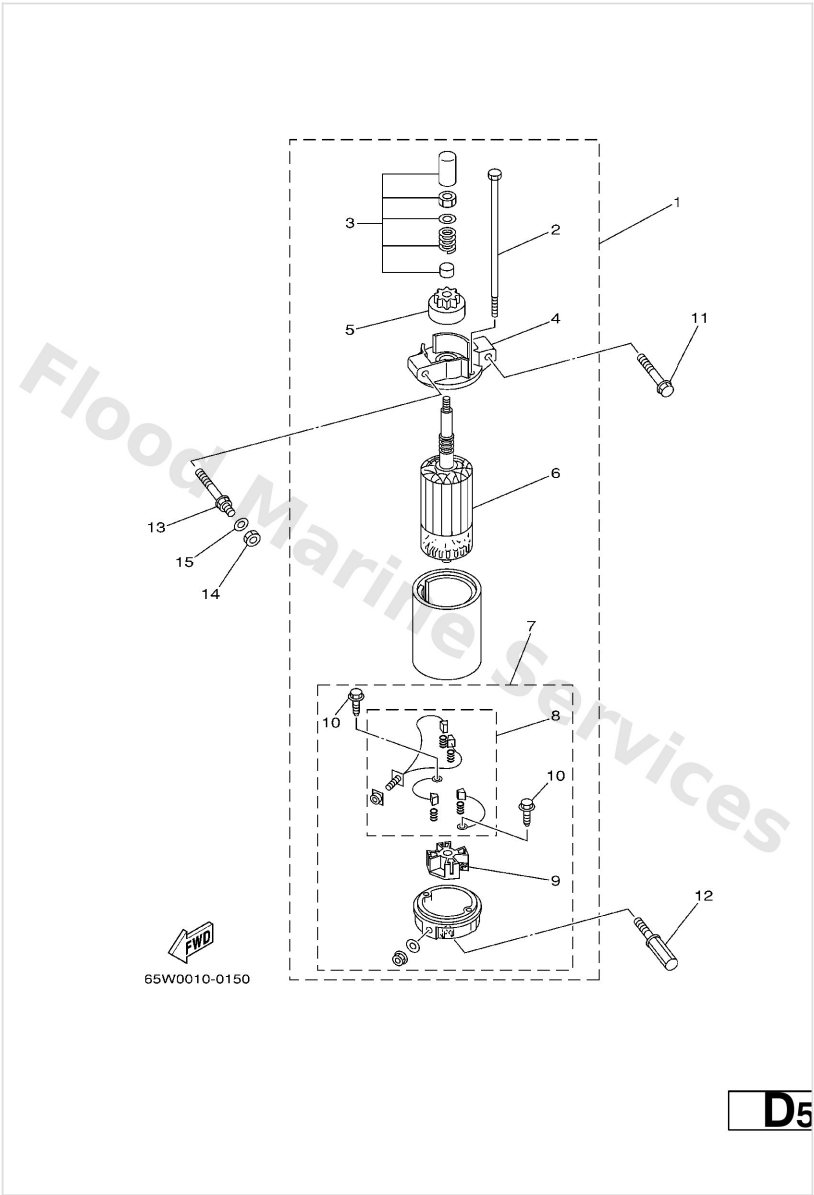
Starter



C3

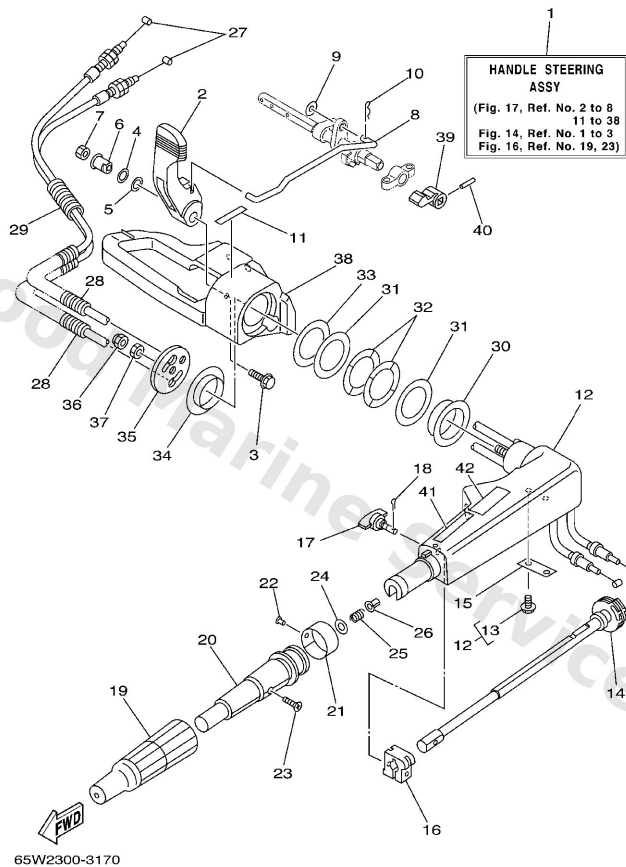
Ref	Part	
31	65W-15761-00 Seal Rubber 1	Buy now
32	97780-60520 Screw, tapping(6k8)	Buy now
33	65W-81639-10 Cover	Buy now
34	65W-15774-00 Stay 4	Buy now
35	97095-06012 Bolt(gh1)	Buy now
39	90468-18008 Clip 620436610000	Buy now
40	65W-15770-00 Cable Comp., Starter Stop	Buy now
41	90446-06M90 Hose	Buy now
42	90468-10005 Pin, hair 6264123500	Buy now
43	65W-15482-00 Bolt 2	Buy now
44	65W-15726-00 Washer, flat	Buy now
45	65W-13437-61 Mark, Caution	Buy now
46	6A1-83625-41 Mark 5	Buy now
47	6A1-83625-51 Mark 5	Buy now

Starting Motor



Ref	Part	
1	65W-81800-01 Starting motor assembly	Buy now
2	65W-81826-00 Bolt	Buy now
3	65W-81857-01 Retainer	Buy now
4	65W-81830-00 Front Bracket assembly	Buy now
5	65W-81807-00 Gear assembly, starting motor	Buy now
6	65W-81850-01 Armature assembly	Buy now
7	65W-81820-00 Rear bracket assembly	Buy now
8	65W-81801-00 Brush set	Buy now
9	65W-81840-00 Brush holder assembly	Buy now
10	65W-81825-00 Screw	Buy now
11	90119-08M39 Bolt, with washer	Buy now
12	90109-08M77 Bolt	Buy now
13	90109-08M78 Bolt	Buy now
14	95380-08700 Nut(661)	Buy now
15	92990-08600 Washer, plain (663)	Buy now

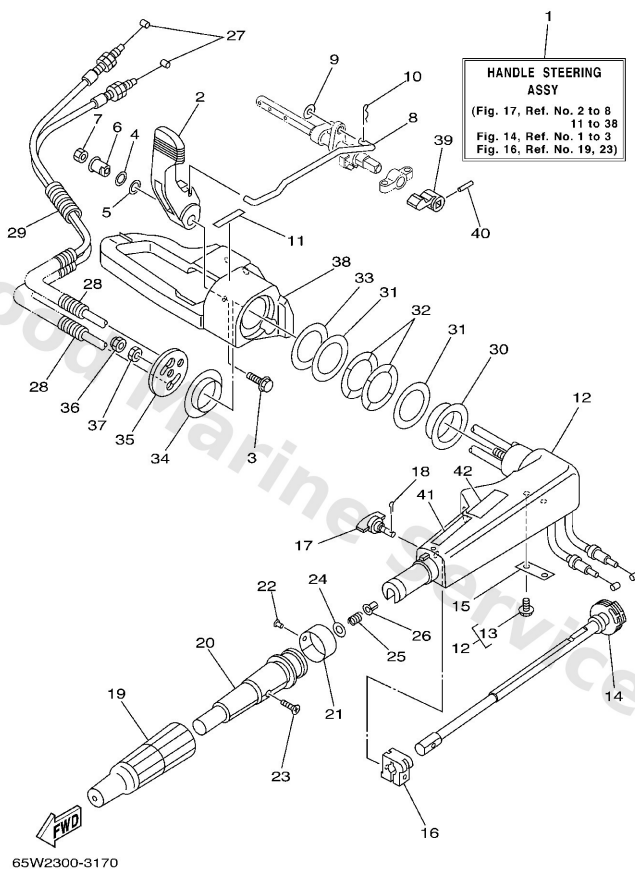
Steering



E1

Ref	Part	
2	65W-44111-00 Handle, gear shift	Buy now
3	90119-06M85 Bolt, with washer	Buy now
4	90206-12M00 Washer, wave (676)	Buy now
5	90201-12M07 Washer, plate	Buy now
6	65W-42123-00 Bolt, handle joint	Buy now
7	95380-06600 Nut(661)	Buy now
8	65W-44124-00 Link, shift rod	Buy now
9	92990-06200 Ybs66-6 washer, plain	Buy now
10	90468-18008 Clip 620436610000	Buy now
11	6E0-44191-11 Indicator, shift	Buy now
13	90109-06M86 Bolt	Buy now
14	65W-42138-00 Lever, throttle	Buy now
15	65W-42159-00 Stay	Buy now
16	6G1-42126-00 Piece, friction	Buy now
17	65W-42125-00 Bolt, friction adjusting	Buy now

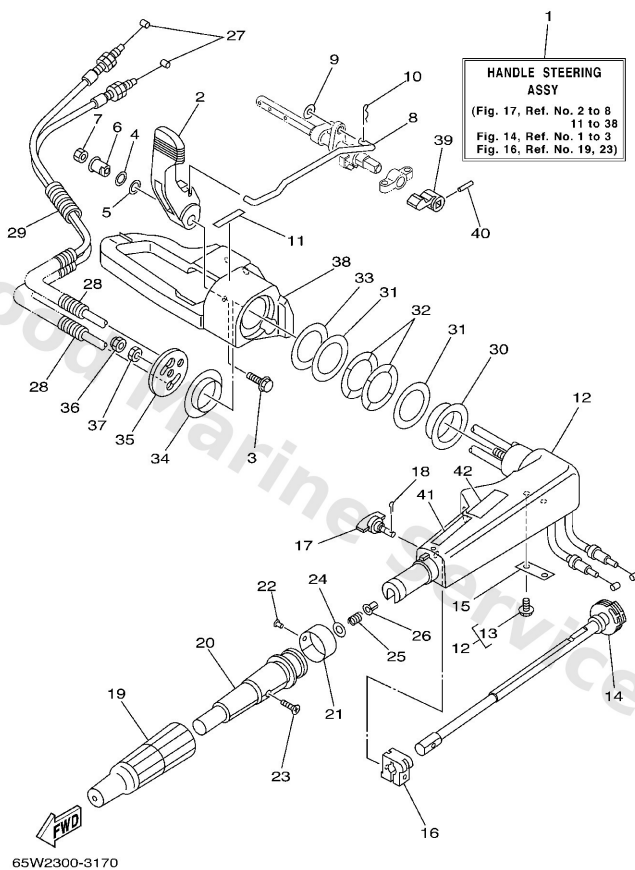
Steering



E1

Ref	Part	
18	91490-16010 Pin, cotter	Buy now
19	66M-42177-00 Rubber, handle	Buy now
20	66M-42119-00 Grip, steering handle	Buy now
21	6J0-42137-00 Indicator, throttle	Buy now
22	90269-02M09 Rivet(615)	Buy now
23	90149-05M13 Screw, countersunk	Buy now
24	92903-10600 Washer, plate	Buy now
25	90501-23215 Spring (655)	Buy now
26	90386-08032 Bushing (650)	Buy now
27	65W-26311-00 Cable, throttle 1	Buy now
28	90446-10M86 Hose	Buy now
29	90446-14M88 Hose	Buy now
30	90386-40MA0 Bushing	Buy now
31	90201-43M00 Washer, plate	Buy now
32	90206-43M22 Washer, wave	Buy now

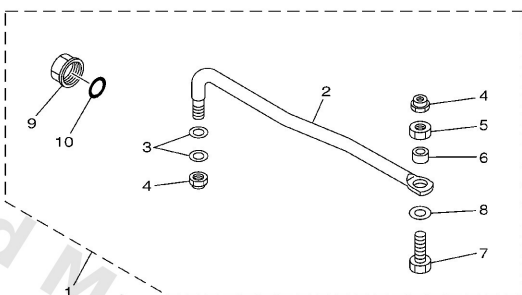
Steering



E1

Ref	Part	
33	90202-43M57 Washer, plate	Buy now
34	90386-40M99 Bush	Buy now
35	65W-42131-01 Cover, handle steering	Buy now
36	95780-10300 Nut, nylon (6e5)	Buy now
37	95380-10700 Nut (682)	Buy now
39	65W-44173-00 Lever, shift control	Buy now
40	90254-03M05 Pin, spring	Buy now
41	6E0-83627-41 Label, caution 7	Buy now
42	6E0-83627-51 Label, Caution 7	Buy now

Steering Guide

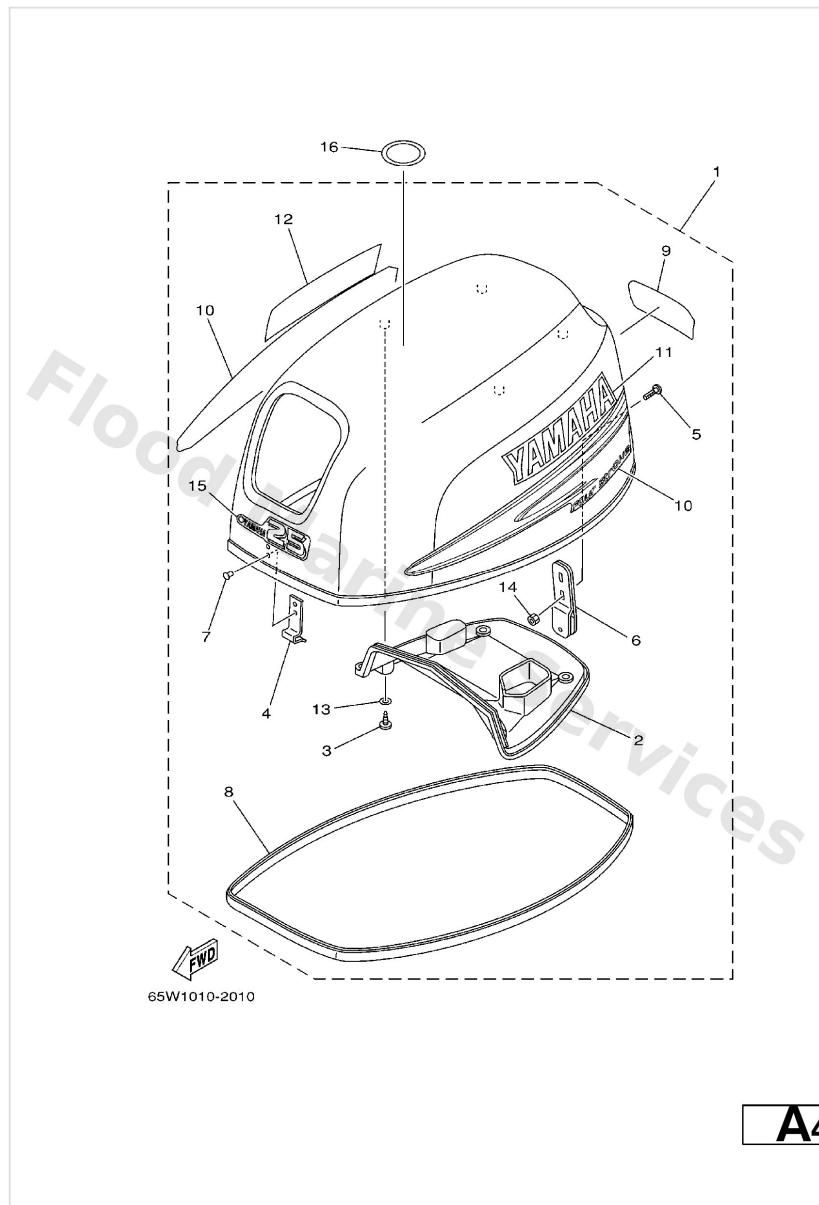


65W0010-B210

B5

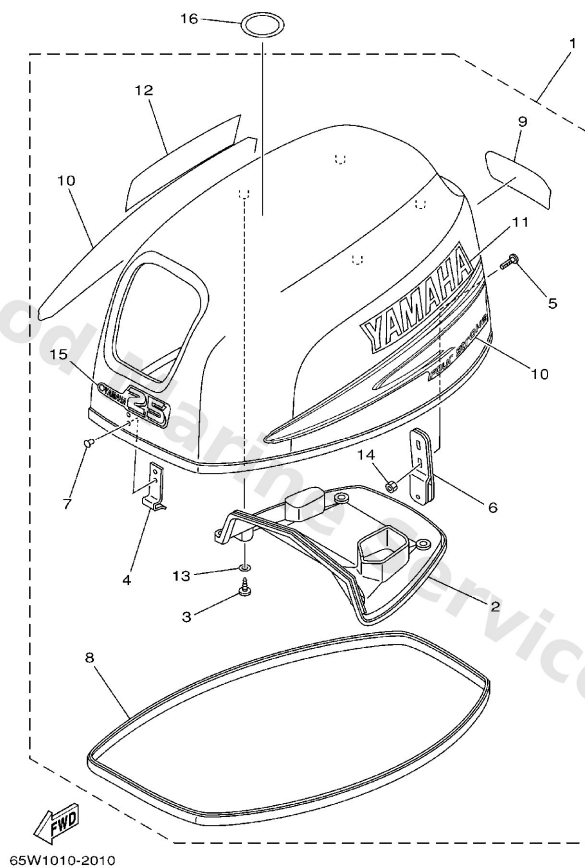
Ref	Part	
1	65W-61350-00 Steering guide attachment kit AP	Buy now
2	65W-61351-00 Rod, steering link	Buy now
3	90201-10M20 Washer, plate (663)	Buy now
4	90185-09M01 Nut, nylon (663)	Buy now
5	90170-09M03 Nut (689)	Buy now
6	90387-10M42 Coller (688)	Buy now
7	90101-09M01 Bolt(62x)	Buy now
8	90201-10M63 Washer, plate	Buy now
9	6E5-43145-01 Cap, clamp bracket	Buy now
10	93210-16275 O-ring	Buy now

Top Cowling



Ref	Part	
2	65W-42613-00 Molding Air Duct	Buy now
3	97780-60520 Screw, tapping(6k8)	Buy now
4	65W-42651-00 Hook	Buy now
5	90109-06MA4 Bolt	Buy now
6	65W-42652-00 Hook	Buy now
7	90266-04M04 Rivet(6e7)	Buy now
8	65W-42615-01 Seal	Buy now
9	65W-42678-20 Graphic, front F25A	Buy now
9	65W-42678-40 Graphic, front F20A	Buy now
10	65W-W0070-20 Graphic set	Buy now
11	65W-42681-20 Mark, cowling	Buy now
12	65W-42682-20 Mark, cowling	Buy now
13	90202-05M38 Washer, plate(6I2)	Buy now
14	95680-06100 U-nut (6a5)	Buy now
15	65W-42677-00 Graphic, front F25A	Buy now

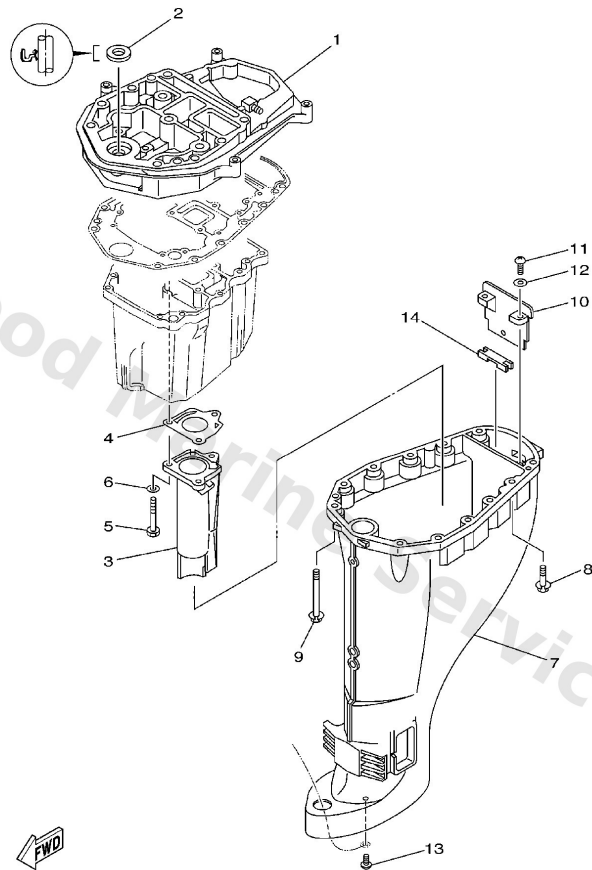
Top Cowling



A4

Ref	Part	
15	65W-42677-10 Graphic, front F20A	Buy now
16	67F-13434-02 Label, Caution	Buy now

Upper Casing

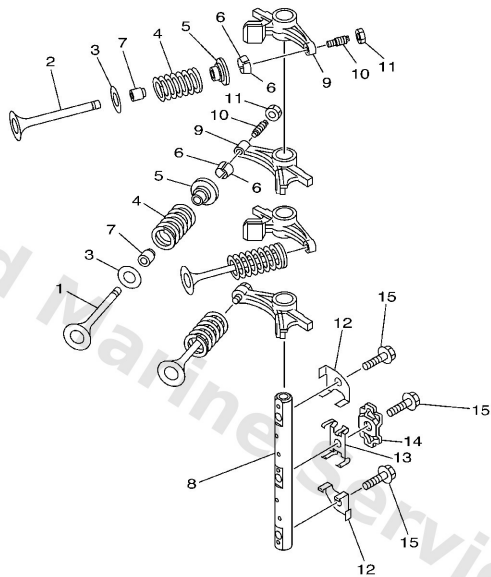


65W2100-3260

A5

Ref	Part	
1	65W-41137-04-94 Guide, Exhaust	Buy now
2	93110-16004 Oil seal	Buy now
3	68U-41131-00-5B Manifold, ext. 1	Buy now
4	67C-41133-00 Gasket, exhaust manifold 1	Buy now
5	97075-06050 Bolt(jf7)	Buy now
6	92995-06600 Washer, plain (646)	Buy now
7	65W-45111-00-4D Casing, upper S	Buy now
7	65W-45111-10-4D Casing, upper L	Buy now
8	90119-08M79 Bolt, hexagon (fj1)	Buy now
9	90119-08M82 Bolt, with washer(697)	Buy now
10	65W-45151-00 Cover, upper casing	Buy now
11	97880-05016 Screw, pan head(6b0)	Buy now
12	92990-05600 Washer, plain (646)	Buy now
13	90157-06M06 Screw, pan head(6m7)	Buy now
14	65W-45128-00 Seal 2	Buy now

Valve




65W1010-2050

B3

Ref	Part	
1	67C-12111-00 Valve, intake	Buy now
2	62Y-12121-00 Valve, exhaust	Buy now
3	62Y-12116-00 Seat, valve spring	Buy now
4	51Y-12114-00 Spring, valve outer	Buy now
5	30X-12117-00 Retainer, valve spring	Buy now
6	30X-12118-00 Cotter, valve	Buy now
7	51Y-12119-00 Seal, valve stem	Buy now
8	65W-12146-00 Shaft Rocker	Buy now
9	65W-12151-00 Arm, valve rocker	Buy now
10	62Y-12159-00 Screw Valve Adjusting	Buy now
11	62Y-12158-00 Nut, lock	Buy now
12	62Y-12238-00 Plate Bolt Stopper	Buy now
13	62Y-12216-00 Spring	Buy now
14	62Y-12231-00 Guide, stopper 1	Buy now
15	90109-08M63 Bolt(62y)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.