



Yamaha F25AMH 2007

Parts Manual

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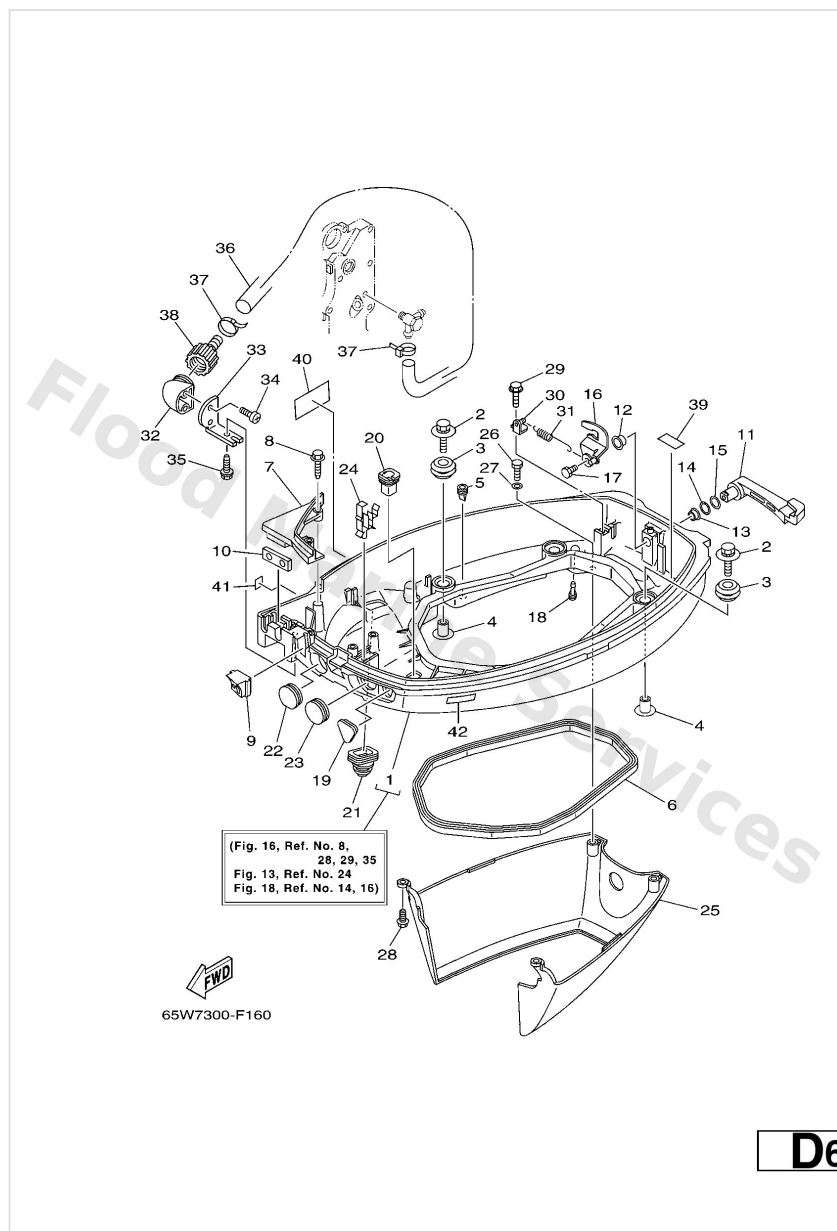
Authorised Yamaha Dealers



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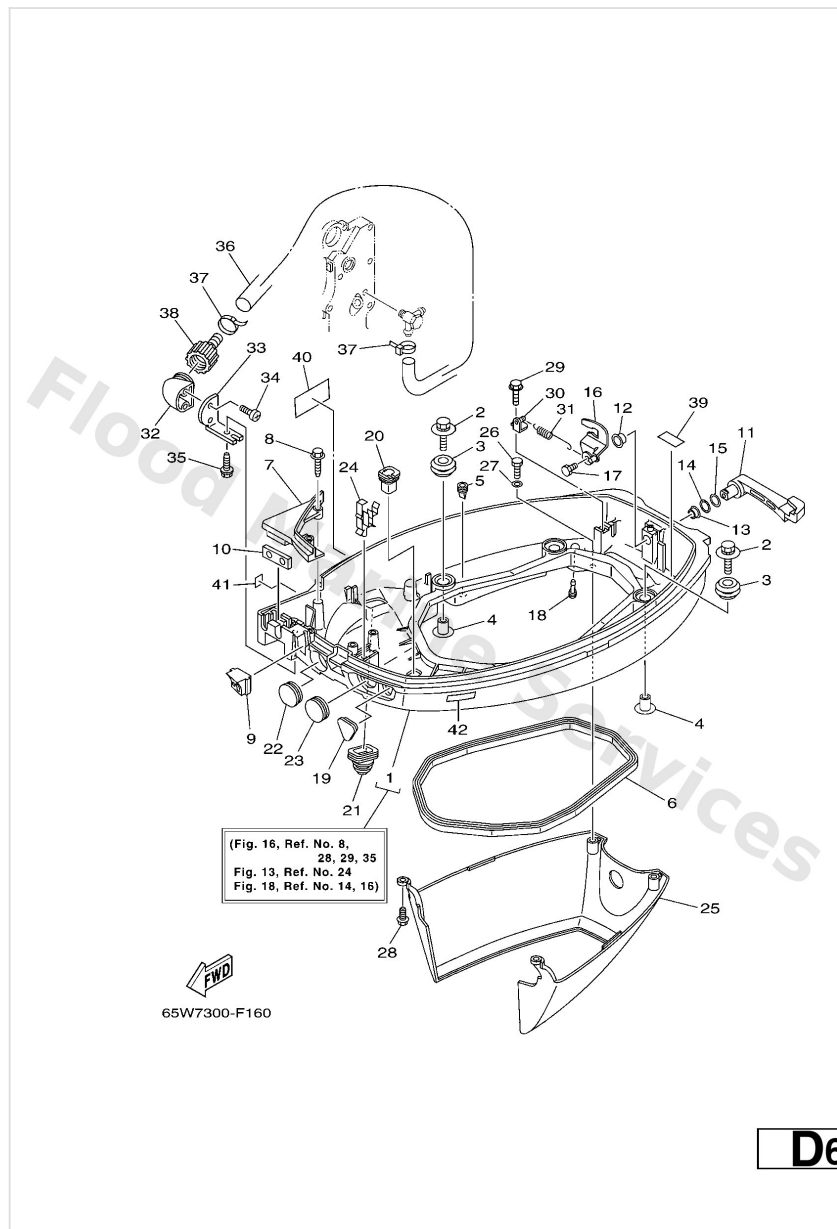
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Bottom Cowling



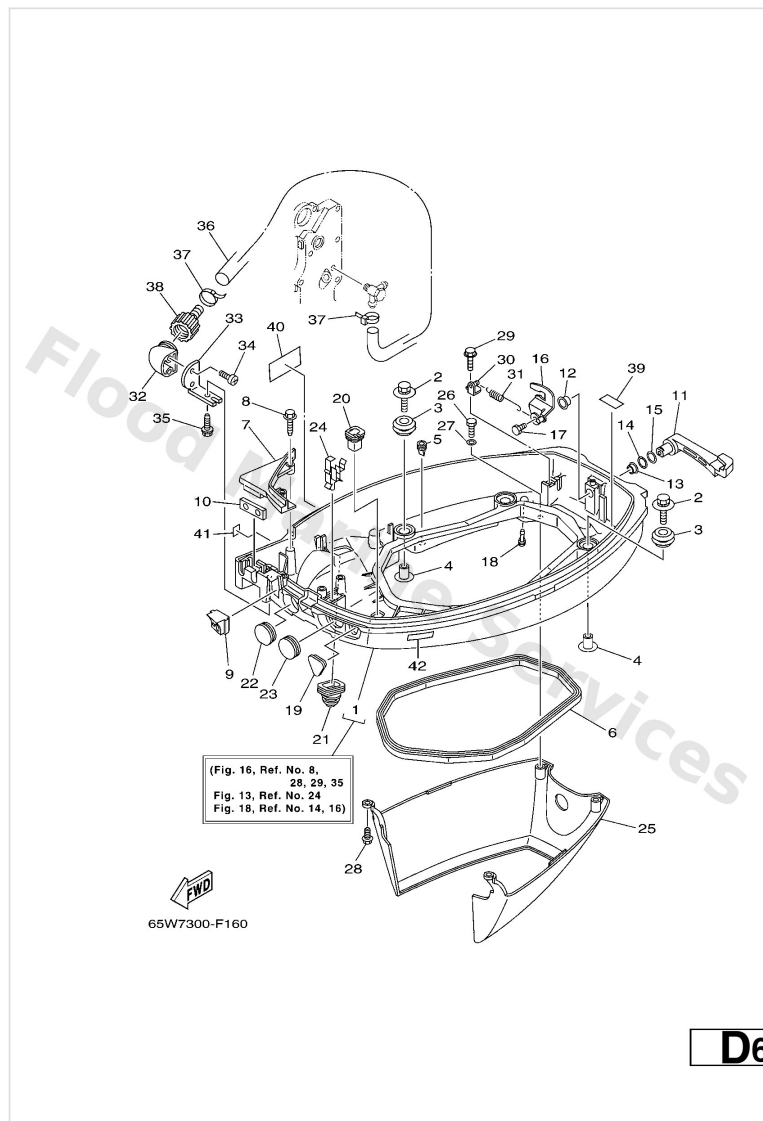
Ref	Part	
1	65W42710064D Bottom Cowling assembly WITH TAPPING BOLT	Buy now
1	65W42710164D Bottom Cowling assembly WITH TAPPING BOLT	Buy now
2	9011906M08 Bolt, with washer	Buy now
3	9048009M12 Grommet (6a0)	Buy now
4	9038706060 Collar (688)	Buy now
5	65W4271700 Rubber, seal 2	Buy now
6	62Y4271600 Rubber seal 1	Buy now
7	65W42738014D Plate, fitting	Buy now
8	9010906M82 Bolt	Buy now
9	65W4272500 Grommet	Buy now
9	65W4272521 Grommet	Buy now
10	62Y4272700 Grommet	Buy now
10	65W4272700 Grommet	Buy now
11	6D542815004D Lever, clamp 1	Buy now
12	9038612M37 Bushing (6f5)	Buy now

Bottom Cowling



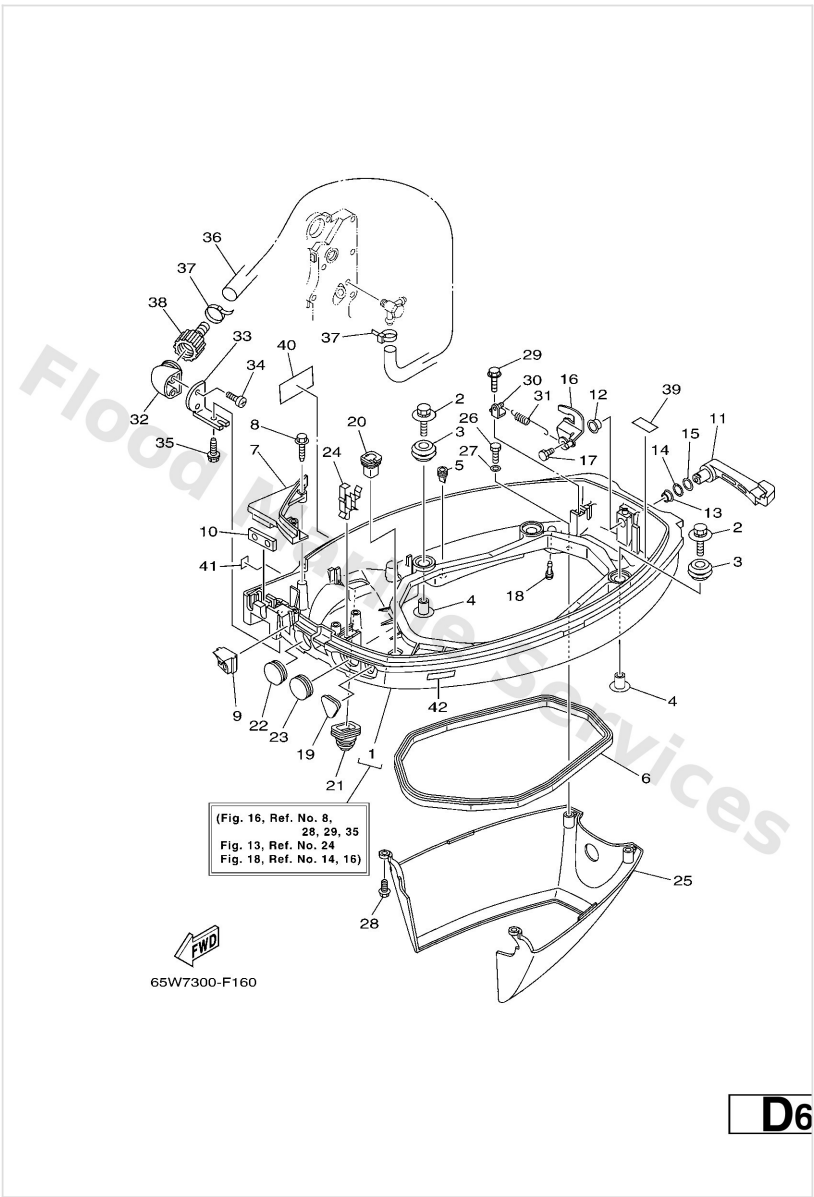
Ref	Part	
13	9038612MA2 Bush	Buy now
14	9020612052 Washer, wave (666)	Buy now
15	9020112M07 Washer, plate	Buy now
16	6D54281600 Lever Clamp	Buy now
17	9709506012 Bolt(gh1)	Buy now
18	6H34439101 Nipple, hose	Buy now
19	65W2632600 Grommet	Buy now
19	65W2632610 Grommet	Buy now
20	6824272700 Grommet	Buy now
21	65W4272410 Grommet FLUSHING KIT	Buy now
21	6H14272621 Grommet FLUSHING KIT	Buy now
22	6G14272500 Grommet	Buy now
23	65W4272600 Grommet	Buy now
23	65W4272610 Grommet	Buy now
24	9046525M57 Clamp(63v)	Buy now

Bottom Cowling



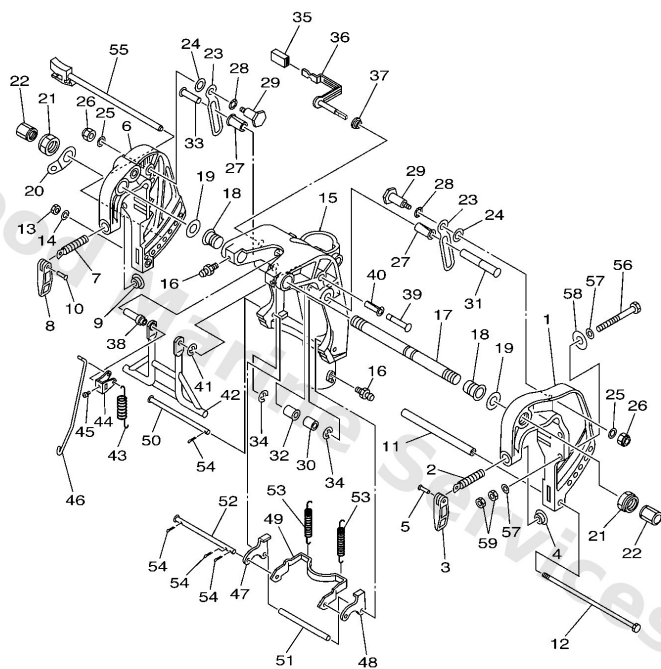
Ref	Part	
25	65W4274101 Apron	Buy now
26	9709506014 Bolt(gj3)	Buy now
27	9299506600 Washer, plain (646)	Buy now
28	9010906M81 Bolt	Buy now
35	9010906M86 Bolt FLUSHING KIT	Buy now
30	6D54314400 Hook, spring	Buy now
31	9050618010 Spring Tension	Buy now
32	68T1257200 Adapter FLUSHING KIT	Buy now
33	69W1253500 Plate FLUSHING KIT	Buy now
34	9016706002 Screw, tapping FLUSHING KIT	Buy now
36	9044511M82 Hose FLUSHING KIT	Buy now
37	9046511M10 Clamp FLUSHING KIT	Buy now
38	6R31258000 Joint assembly FLUSHING KIT	Buy now
39	62Y8237700 Label	Buy now
40	6G81344451 Mark	Buy now

Bottom Cowling



Ref	Part	
41	6A12817600 Label Caution	Buy now
42	6E38257H00 Plate Mark	Buy now

Bracket 1

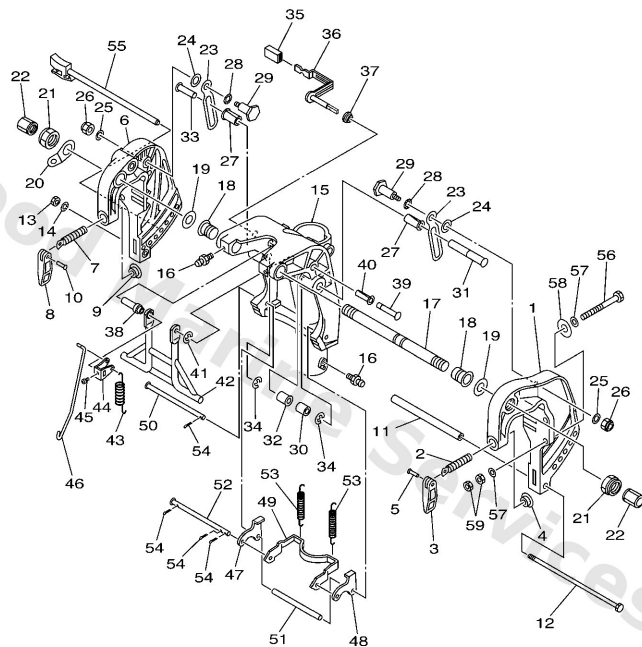


65W4110-D220

E6

Ref	Part	
1	66T43111014D Bracket, clamp 1	Buy now
2	9014914M12 Screw(6h4)	Buy now
3	66343118014D Handle, transom clamp	Buy now
4	6484311401 Pad, transom clamp	Buy now
5	9024304007 Pin (663)	Buy now
6	66T43112014D Bracket, clamp 2	Buy now
11	9038708M29 Collar	Buy now
12	9010108M76 Bolt	Buy now
13	9538008600 Nut (661)	Buy now
14	9299008100 Ybs67-8 washer, spring	Buy now
15	65W43311004D Bracket, swivel S(16.6")	Buy now
15	65W43311104D Bracket, swivel 1 L(21.6")	Buy now
16	9370006M03 Nipple, grease(6a1)	Buy now
17	63D4313101 Bolt, clamp bracket	Buy now
18	9038622M15 Bushing (688)	Buy now

Bracket 1

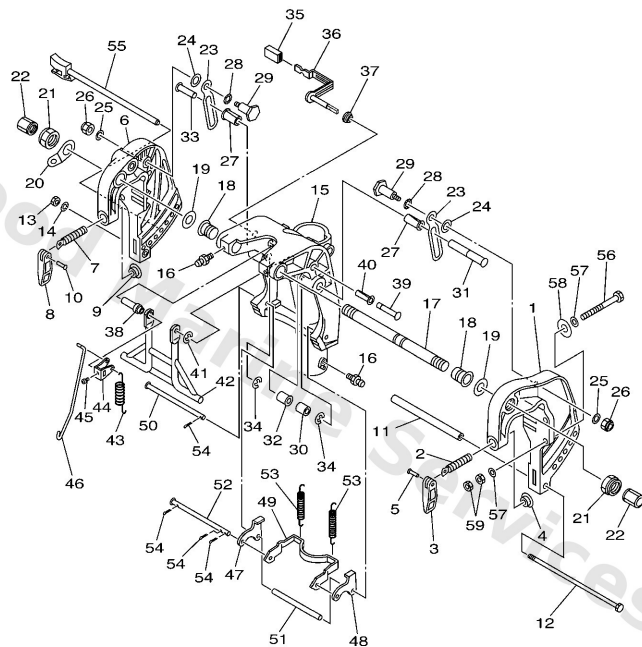


65W4110-D220

E6

Ref	Part	
19	9020122M03 Washer, plate(64j)	Buy now
20	6J84311301 Plate, clamp bracket	Buy now
21	9018522M11 Nut, self-locking	Buy now
22	6G54314501 Cap, clamp bracket	Buy now
23	66T4362700 Stopper	Buy now
24	9020212031 Washer, plate 6484412600	Buy now
25	9020108M07 Washer, plate	Buy now
26	9018508057 Nut, nylon (6j8)	Buy now
27	9038612M98 Bush	Buy now
28	9020612M00 Washer, wave (676)	Buy now
29	9010908M90 Bolt	Buy now
30	9038712M04 Collar	Buy now
31	9024912M39 Pin	Buy now
32	9038612MA0 Bush, solid	Buy now
33	9024912M34 Pin	Buy now

Bracket 1

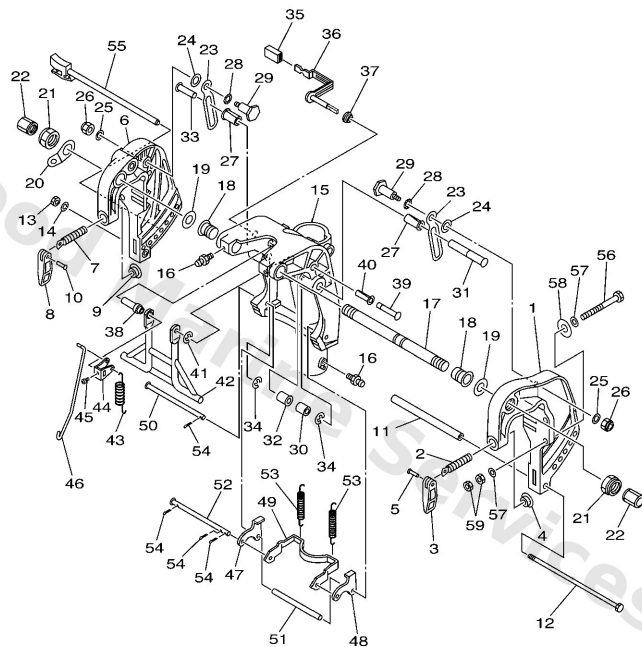


65W4110-D220

E6

Ref	Part	
34	9343010M00 Circlip	Buy now
35	6824331801 Cover	Buy now
36	65W4363011 Tilt lever assembly	Buy now
37	9038607MA2 Bush	Buy now
38	9038707M05 Collar	Buy now
39	9024910M31 Pin	Buy now
40	9038610M99 Bush	Buy now
41	9908008600 Circlip	Buy now
42	66T4335002 Receiver assembly	Buy now
43	9050620M37 Spring, tension	Buy now
44	66T4363111 Lever, tilt	Buy now
45	9015705014 Screw, pan head	Buy now
46	65W4361600 Rod, tilt lock	Buy now
47	65W4361401 Plate, tilt lock	Buy now
48	65W4361501 Plate, tilt lock	Buy now

Bracket 1

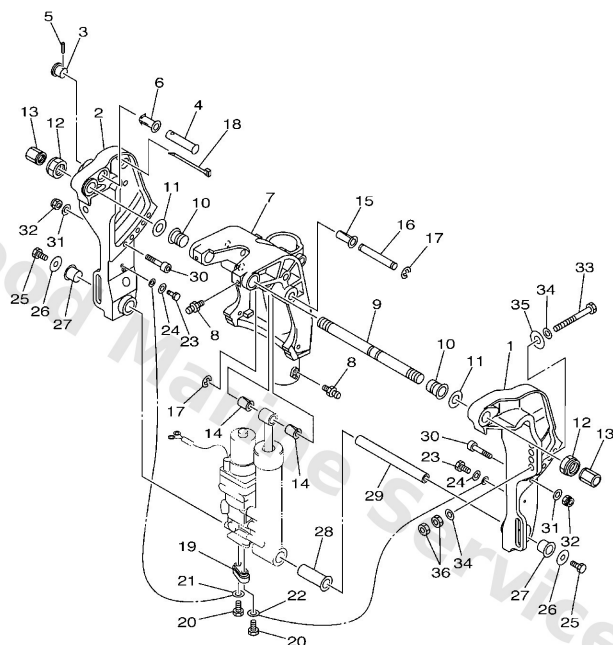


65W4110-D220

E6

Ref	Part	
49	65W4361300 Arm, tilt lock	Buy now
50	9024907M32 Pin	Buy now
51	9038707M29 Collar	Buy now
52	9024907M33 Pin	Buy now
53	9050630M00 Spring, tension (676)	Buy now
54	9149020012 Pin, cotter (648)	Buy now
55	65W4316000 Tilt rod assembly	Buy now
56	9010110M58 Bolt	Buy now
57	9299510600 Washer, plate	Buy now
58	9020112426 Washer, plate(663)	Buy now
59	9538010600 Nut(624)	Buy now

Bracket 2

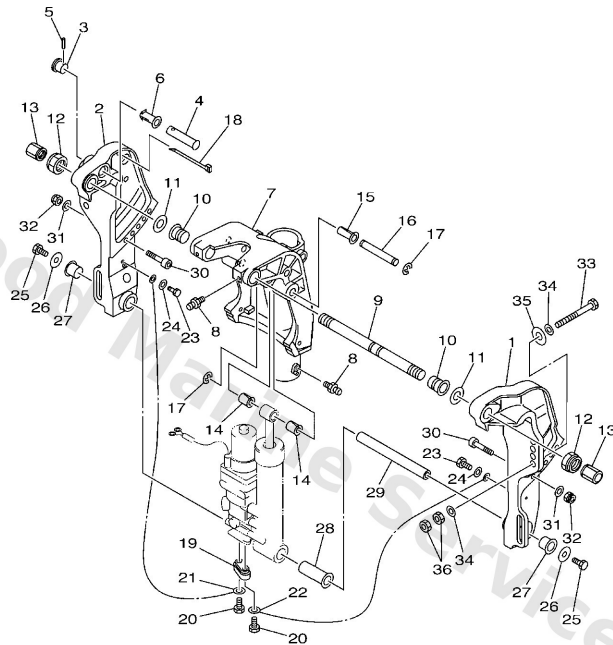



65W1010-2220

F2

Ref	Part	
1	65W43111104D Bracket, clamp 1	Buy now
2	65W43112104D Bracket, clamp 2	Buy now
3	65W4319200 Knob, stopper	Buy now
4	65W4319100 Shaft, stopper	Buy now
5	9169030018 926-51502-00 pin, spring (700)	Buy now
6	9038614MA1 Bush	Buy now
7	65W43311104D Bracket, swivel 1 L(21.6")	Buy now
8	9370006M03 Nipple, grease(6a1)	Buy now
9	63D4313101 Bolt, clamp bracket	Buy now
10	9038622M15 Bushing (688)	Buy now
11	9020122M03 Washer, plate(64j)	Buy now
12	9018522M11 Nut, self-locking	Buy now
13	6G54314501 Cap, clamp bracket	Buy now
14	9038612MA0 Bush, solid	Buy now
15	9038612M98 Bush	Buy now

Bracket 2

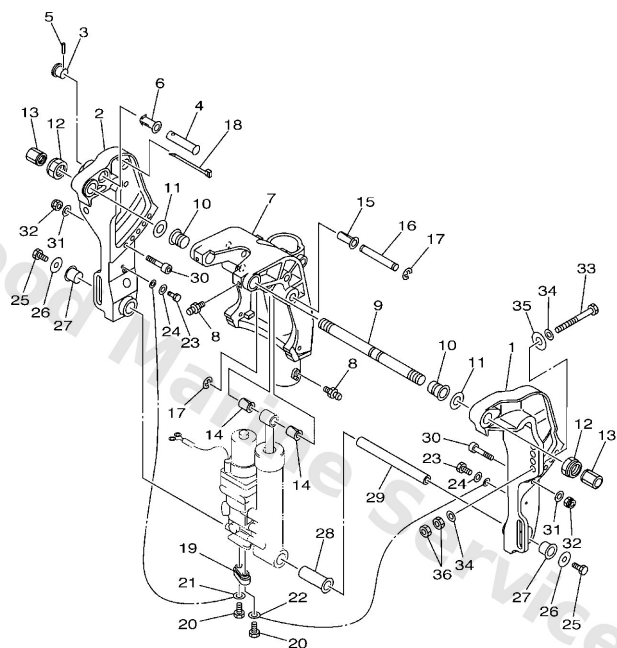


FWD
65W1010-2220

F2

Ref	Part	
16	9024912M38 Pin	Buy now
17	9343010M00 Circlip	Buy now
18	9046513M11 Clamp (6e5)	Buy now
19	65W4525100 Anode	Buy now
20	9010106020 Bolt	Buy now
21	6H18214800 Wire, lead	Buy now
22	6U08212700 Wire, lead 5	Buy now
23	9709506014 Bolt(gj3)	Buy now
24	9299506600 Washer, plain (646)	Buy now
25	9708008016 Bolt	Buy now
26	9020108M00 Washer, plate(6e0)	Buy now
27	9038618M44 Bushing (6g5)	Buy now
28	9038618MA0 Bush	Buy now
29	9024918M35 Pin, lower shock mount	Buy now
30	9011010M02 Bolt, hexagon socket head	Buy now

Bracket 2

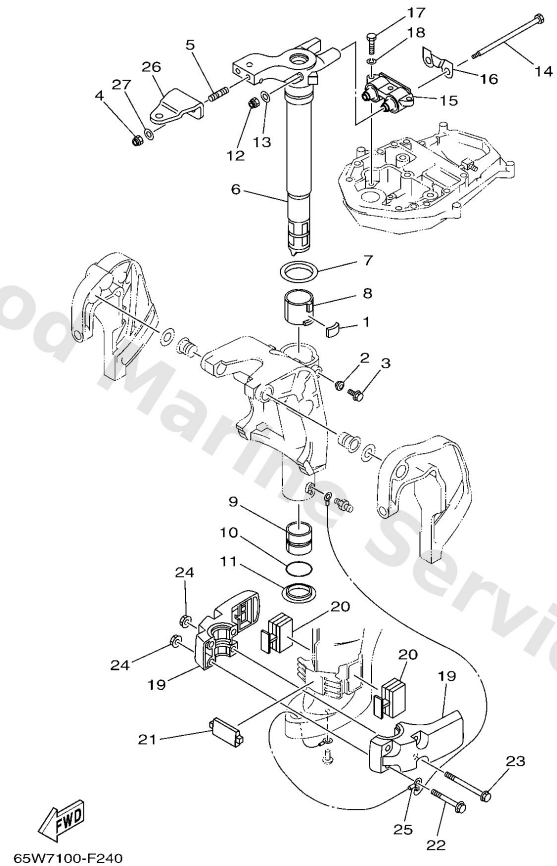


65W1010-2220

F2

Ref	Part	
31	9299510600 Washer, plate	Buy now
32	9018510M13 Nut, self-locking	Buy now
33	9010112M65 Bolt	Buy now
34	9299512200 Ybs66-12 washer,plain	Buy now
35	9020112426 Washe, plate(663)	Buy now
36	9538012600 Nut (707)	Buy now

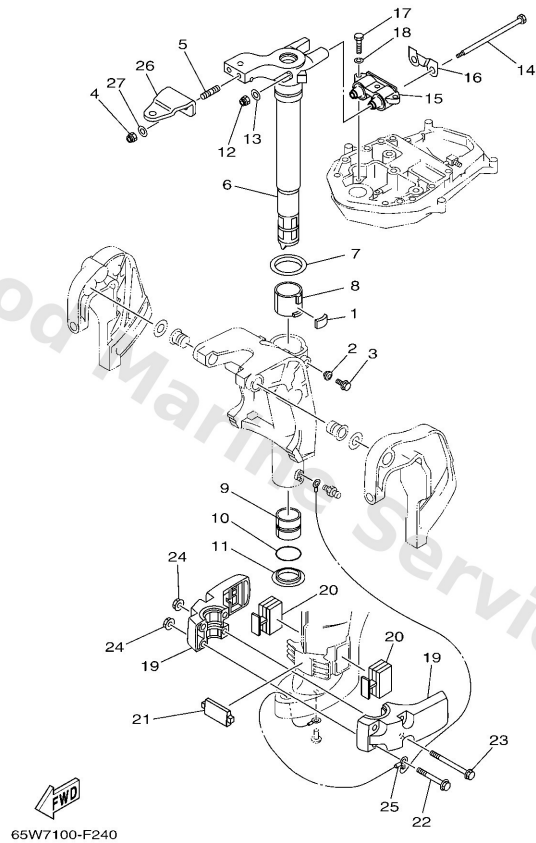
Bracket 3



F4

Ref	Part	
1	6484252800 Plate, friction	Buy now
2	65W4337300 Seal, damper	Buy now
3	9010508M76 Bolt, washer based	Buy now
4	9018510051 Nut, self-locking	Buy now
5	9011610M28 Bolt, stud	Buy now
6	65W42511004D Bracket, steering S(16.6")	Buy now
6	65W42511104D Bracket, steering L(21.6")	Buy now
7	9020952M00 Washer (676)	Buy now
8	9038652M02 Bushing (676)	Buy now
9	9038644M03 Bushing (676)	Buy now
10	9321043MJ0 O-ring	Buy now
11	9038644M99 Bush	Buy now
12	9018508045 Nut, self-locking	Buy now
13	9299508200 Ybs66-8 washer, plain	Buy now
14	9010108M86 Bolt (6h4)	Buy now

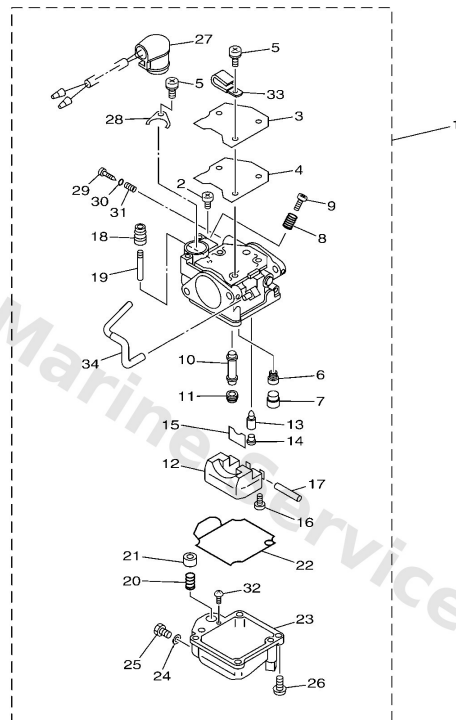
Bracket 3



F4

Ref	Part	
15	67C44514204D Mount damper, upper side	Buy now
16	66T4452630 Plate	Buy now
17	9707508030 Bolt, hexagon (fj1)	Buy now
18	9299508100 Ybs67-8 washer, spring	Buy now
19	65W44551114D Housing, lower mount rubber 1	Buy now
20	65W4455500 Mount damper, lower side	Buy now
21	65W4457501 Damper, lower mount rubber	Buy now
22	9757510580 Bolt, hexagon w/w deep recess	Buy now
23	9011910M14 Bolt, with washer	Buy now
24	9017910M33 Nut	Buy now
25	65W8212710 Wire, lead 2	Buy now
26	65W4851100 Hook, steering	Buy now
27	9020110120 Washer, plate	Buy now

Carburetor



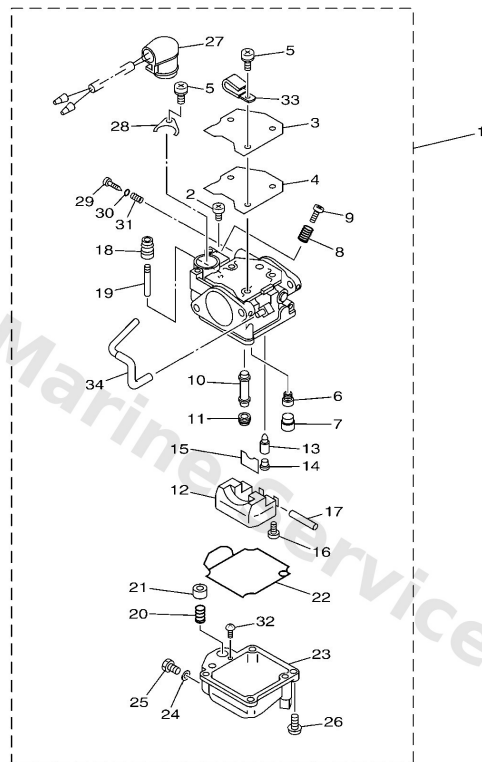
65W5300-E070

*ECM:FOR EMISSION CONTROL MODEL.
*ECM:POUR MODELE CONTROLE D' EMISSIONS.

B5

Ref	Part	
1	65W1490131 Carburetor assembly 1 *ECM-F25A ONLY	Buy now
1	65W1490170 Carburetor assembly 1 F20A	Buy now
1	65W1490181 Carburetor assembly 1 F25A-EU1 SPEC	Buy now
1	65W1490190 Carburetor assembly 1 F25A-EU1 SPEC	Buy now
2	9858004006 Screw, pan head (7h3)	Buy now
3	65W1457200 Plate	Buy now
4	65W1412610 Gasket	Buy now
5	9780304010 Screw, pan head (e56)	Buy now
6	65W1494807 Jet (#50) 65W-14901-31	Buy now
6	6761494805 Jet (#45)	Buy now
7	6791496600 Rubber cap	Buy now
8	9050110326 Spring coil(663)(carb)	Buy now
9	63V1452300 Screw, stop	Buy now
10	65W1494700 Jet Needle 65W-14901-70	Buy now
10	65W1494720 Jet, Needle 65W-14901-31	Buy now

Carburetor



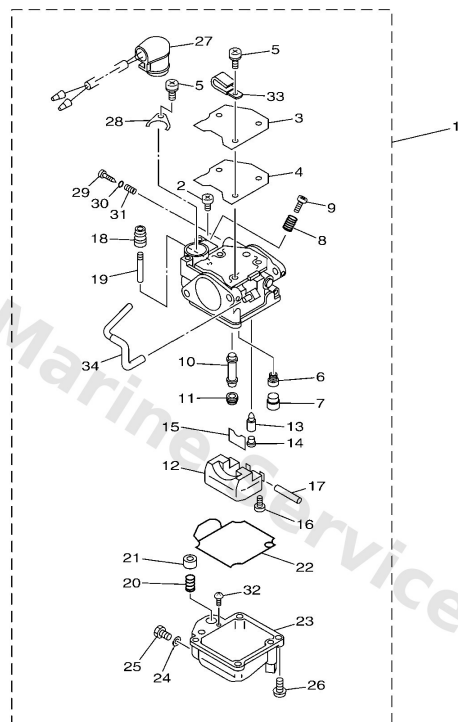
65W5300-E070

*ECM:FOR EMISSION CONTROL MODEL.
*ECM:POUR MODELE CONTROLE D' EMISSIONS.

B5

Ref	Part	
10	65W1494790 Jet, needle 65W-14901-81/90	Buy now
11	65W1494328 Jet, Main (#105) 65W-14901-31	Buy now
11	65W1494378 Jet, Main (#108) 65W-14901-81/90	Buy now
11	65W1494379 Jet, main (#108) 65W-14901-70	Buy now
12	63V1498500 Float	Buy now
13	6G11454601 Valve, needle	Buy now
14	6761418600 Pin, valve	Buy now
15	6631415900 Clip	Buy now
16	9858004008 Screw, pan head (713)	Buy now
17	6H41454800 Pin, float arm	Buy now
18	65W1437301 Cover, plunger cap	Buy now
19	65W1437900 Rod, starter	Buy now
20	65W1433500 Spring, plunger	Buy now
21	65W1437100 Plunger, starter	Buy now
22	65W1438400 Gasket, float chamber	Buy now

Carburetor



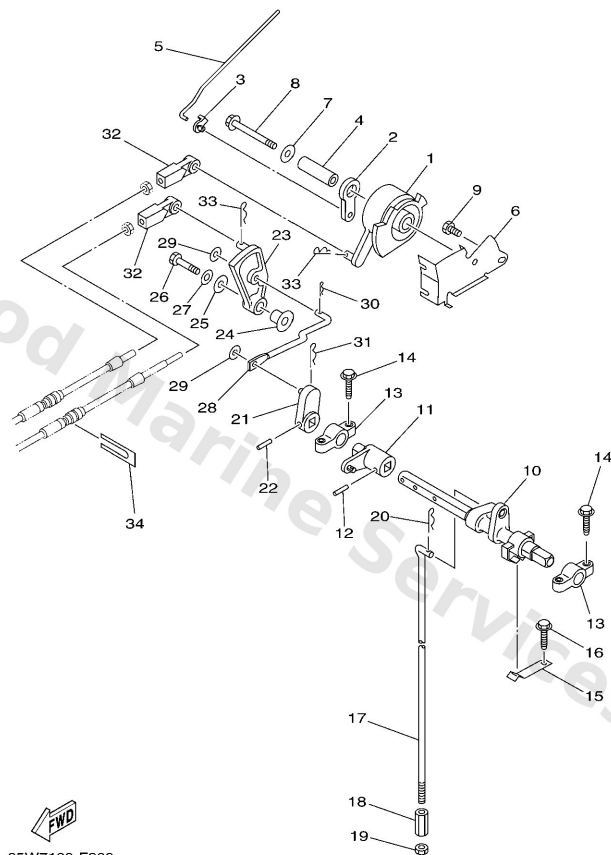
65W5300-E070

*ECM:FOR EMISSION CONTROL MODEL.
*ECM:POUR MODELE CONTROLE D' EMISSIONS.

B5

Ref	Part	
23	65W1498000 Body, float chamber 65W-14901-70/90	Buy now
23	65W1498020 Body, float chamber 65W-14901-31/81	Buy now
24	65W1439800 Washer	Buy now
25	65W1499200 Screw, drain	Buy now
26	9798004114 Screw, pan head(ga5)	Buy now
27	65W1438000 Prime starter assembly 65W-14901-70/90	Buy now
27	65W1438020 Prime starter assembly 65W-14901-31/81	Buy now
28	65W1434600 Plate	Buy now
29	65W1492310 Screw, pilot 65W-14901-31	Buy now
29	67C1492300 Screw, pilot	Buy now
30	67C1439700 O-ring	Buy now
31	67C1455500 Spring	Buy now
32	67C1456700 Screw	Buy now
33	67F1425500 Plate EXCEPT *ECM-F25A	Buy now
34	65W1480700 Hose comp. EXCEPT *ECM-F25A	Buy now

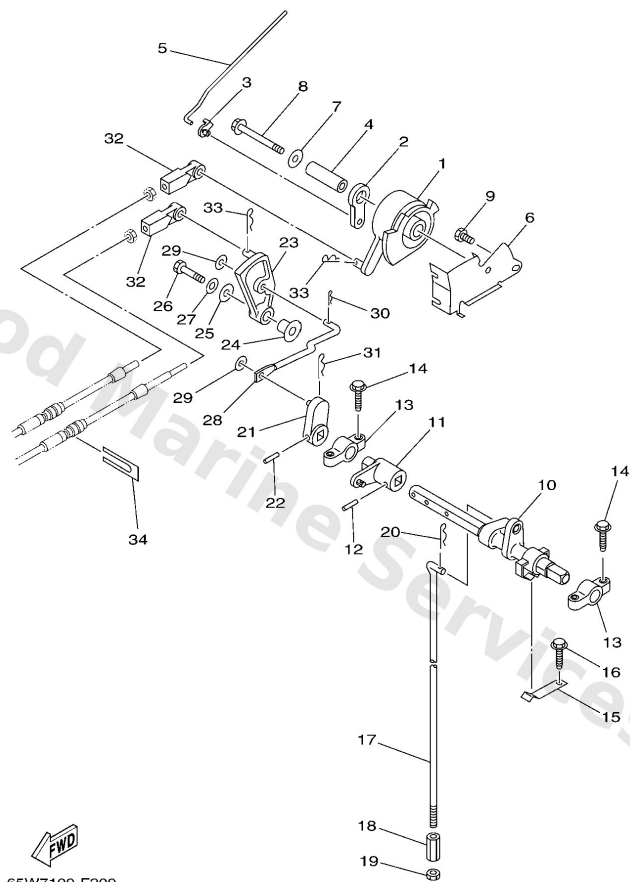
Control



E3

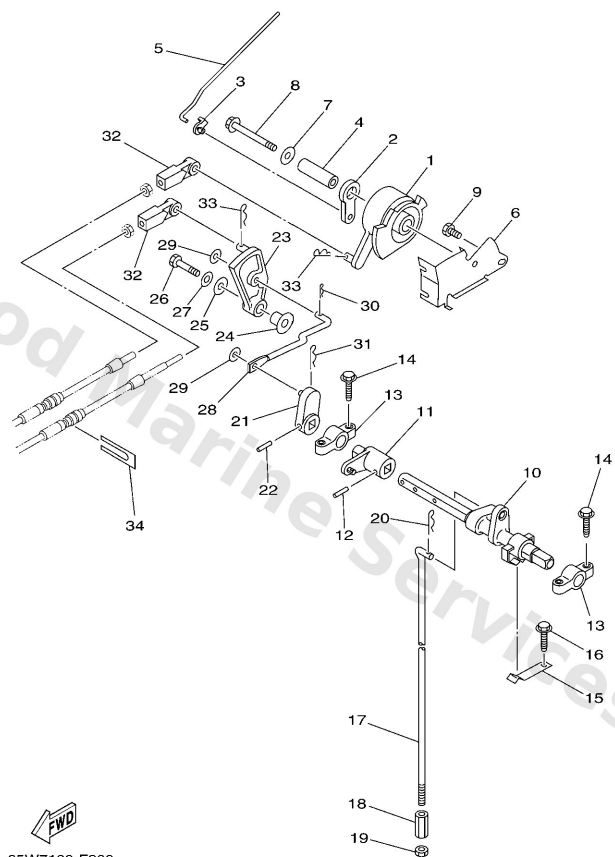
Ref	Part	
1	65W4163800 Pulley	Buy now
2	65W4128300 Lever, free accel.	Buy now
3	6614126202 Joint, choke lever	Buy now
4	9038706064 Collar	Buy now
5	65W4121100 Link Accel.	Buy now
6	65W1449701 Stay, Throttle Wire	Buy now
7	9020106M31 Washer (6a0)	Buy now
8	9759506555 Bolt, hexagon w/w deep recess	Buy now
9	9709506010 Bolt	Buy now
10	65W4412100 Lever, shift rod	Buy now
11	65W4412200 Bushing, Shift Rod Lever	Buy now
12	9025403M05 Pin, spring	Buy now
13	6F54166200 Bracket 2	Buy now
14	9010906M81 Bolt	Buy now
15	65W4411600 Spring	Buy now

Control



Ref	Part	
16	9010906M86 Bolt	Buy now
17	65W4414300 Rod, shift S(16.6")	Buy now
17	65W4414310 Rod, shift L(21.6")	Buy now
18	9017006015 Connector, shift rod	Buy now
19	9538006700 Nut	Buy now
20	9046818008 Clip 620436610000	Buy now
21	65W4414200 Joint	Buy now
23	65W4412500 Lever, shift rod	Buy now
24	9038706M29 Coller (6a0)	Buy now
26	9709506025 Bolt	Buy now
27	9299506600 Washer, plain (646)	Buy now
28	65W4419200 Joint, rod 1	Buy now
29	9020105M06 Washer, plate(61u)	Buy now
30	9046810005 Pin, hair 6264123500	Buy now
32	6634834400 Cable end, remote control	Buy now

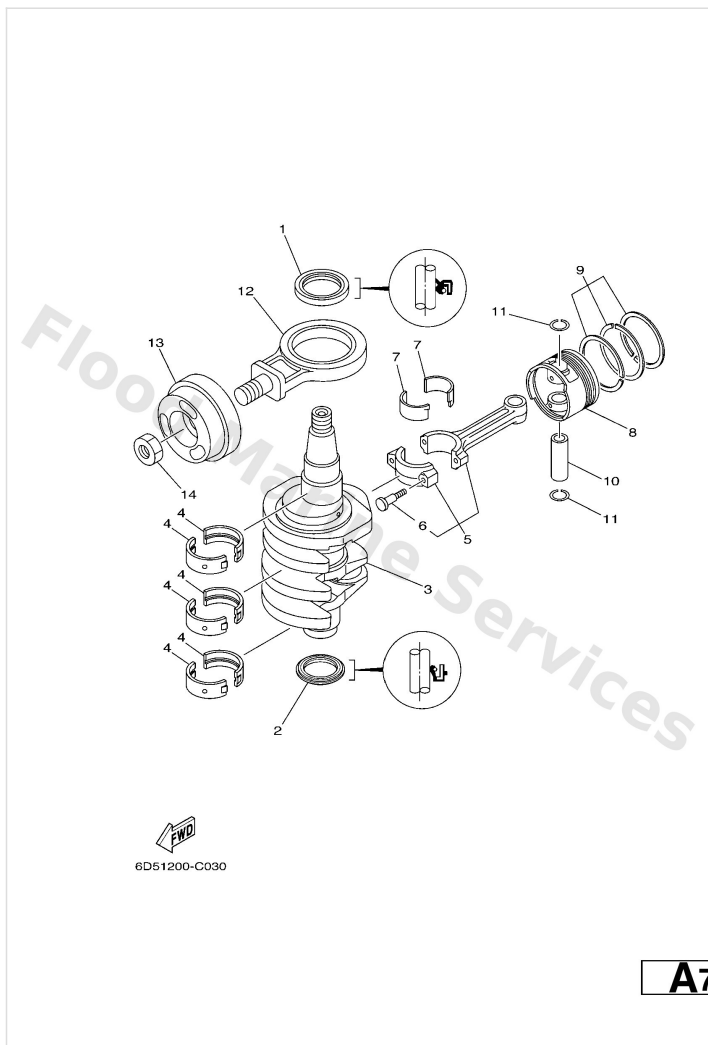
Control



Ref	Part	
34	6H34853800 Clamp, cable	Buy now

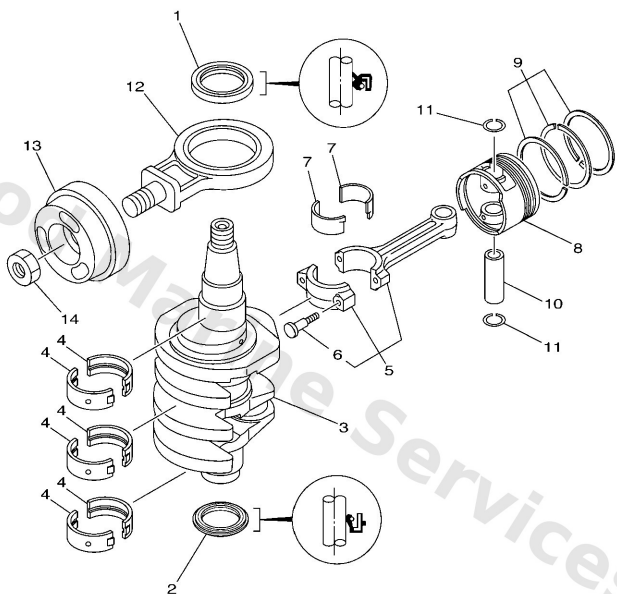
E3

Crankshaft & Piston



Ref	Part	
1	9310243004 Oil seal	Buy now
2	9310135002 Oil seal	Buy now
3	65W1141101 Crankshaft	Buy now
4	62Y1141600 Plane bearing, crankshaft 1 UR BROWN	Buy now
4	62Y1141610 Plane bearing, crankshaft 1 UR BLACK	Buy now
4	62Y1141620 Plane bearing, crankshaft 1 UR BLUE	Buy now
5	62Y1165020 Connecting rod assembly	Buy now
6	62Y1165400 Bolt, connecting rod	Buy now
7	62Y1165600 Plane bearing, connecting rod UR BROWN	Buy now
7	62Y1165610 Plane bearing, connecting rod UR BLACK	Buy now
7	62Y1165620 Plane bearing, connecting rod UR BLUE	Buy now
8	65W116310096 Piston (std)	Buy now
8	65W1163500 Piston (0.25mm o/s) AP	Buy now
8	65W1163600 Piston (0.50mm o/s) AP	Buy now
9	68U1160300 Piston ring set (std)	Buy now

Crankshaft & Piston

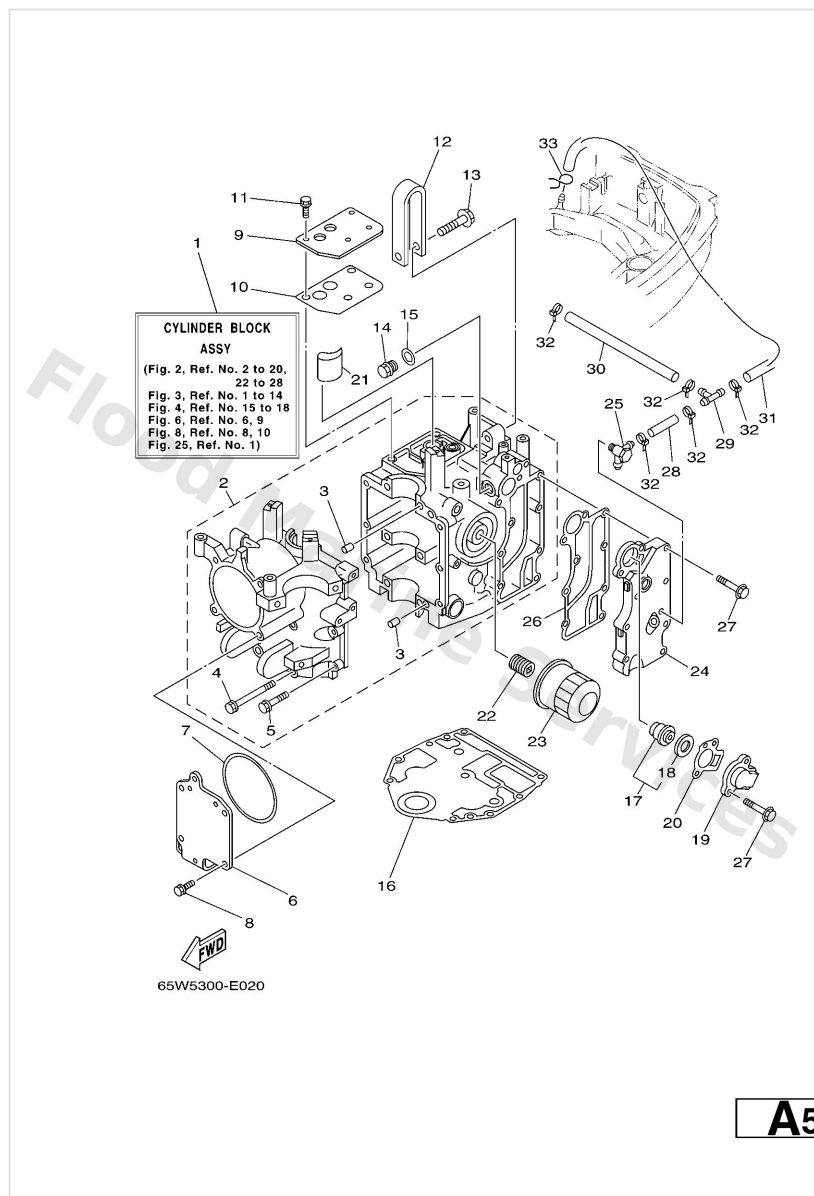


FWD
6D51200-C030

A7

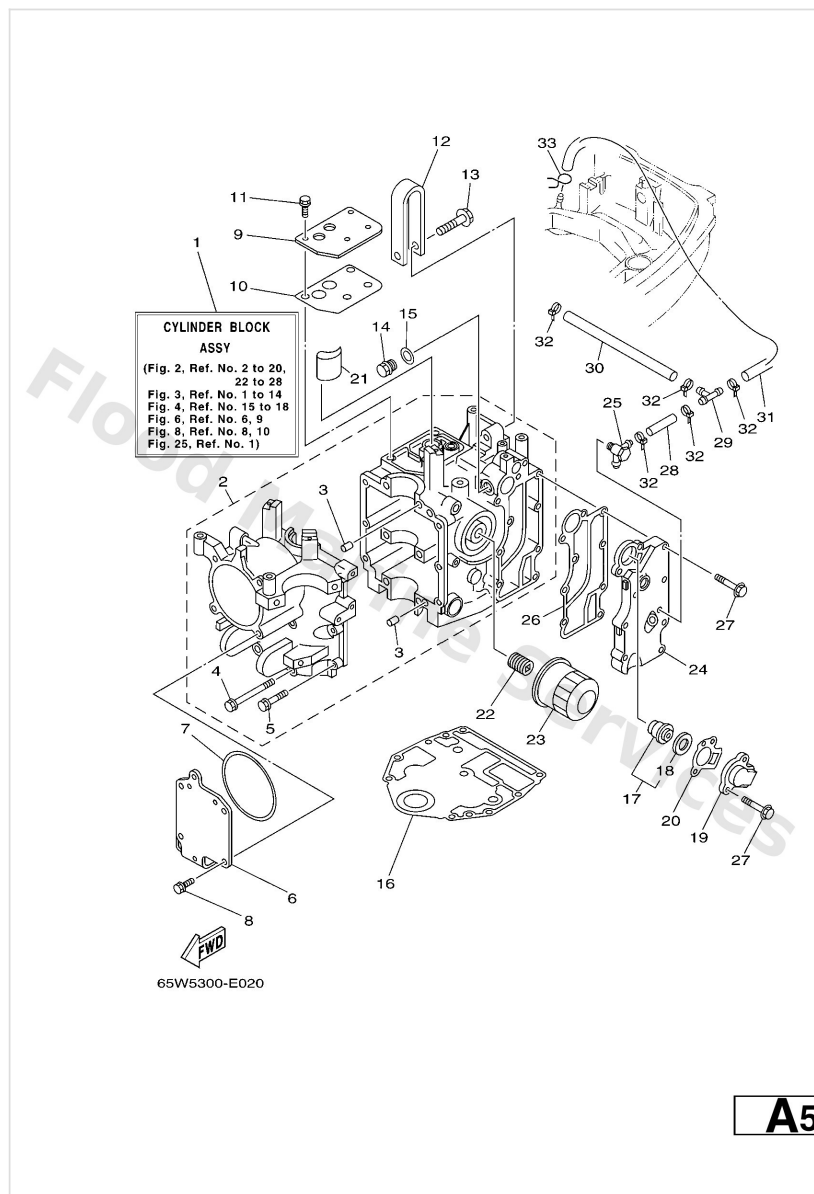
Ref	Part	
9	68U1160400 Piston ring set (0.25mm o/s) AP	Buy now
9	68U1160500 Piston ring set (0.50mm o/s) AP	Buy now
10	62Y1163300 Pin, piston	Buy now
11	9345017129 Circlip(1ar)	Buy now
12	65W1166500 Con-rod assembly, balance	Buy now
13	65W1164211 Piston, Balance	Buy now
14	9017020137 Nut, hexagon(663)	Buy now

Cylinder & Crankcase 1



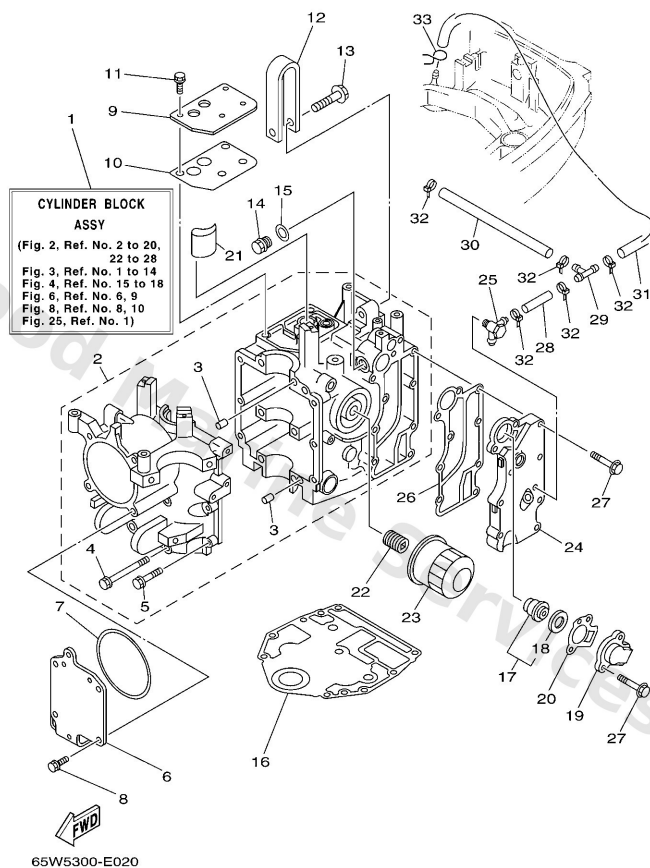
Ref	Part	
1	65WW009B121S Cylinder Block assembly	Buy now
2	65W15100111S Crankcase assembly	Buy now
3	9953008012 Pin, dowel(6g8)	Buy now
4	9011908M01 Bolt, with washer(62y)	Buy now
5	9011906MA5 Bolt, with washer	Buy now
6	65W1512101 Crankcase 2	Buy now
7	65W1566300 Seal	Buy now
8	65W1222800 Bolt	Buy now
9	65W1116801 Cover Breather	Buy now
10	65W1116901 Gasket, breather cover	Buy now
12	65W1111900 Hanger Engine	Buy now
13	9010508M87 Bolt, washer based	Buy now
14	9034014M06 Plug, straight screw(62y)	Buy now
15	9043014115 Gasket (663)	Buy now
16	65W1135110 Gasket, cylinder	Buy now

Cylinder & Crankcase 1



Ref	Part	
17	6G81241103 Thermostat	Buy now
18	6881241200 Seal, thermostat	Buy now
19	6H312413001S Cover, thermostat	Buy now
20	62Y1241400 Gasket, cover	Buy now
21	65W1328600 Cleaner	Buy now
22	9040120M00 Bolt, union(62y)	Buy now
23	5GH1344000 Element assembly, oil cleaner	Buy now
24	65W41113101S Outer cover, exhaust	Buy now
25	62Y1137201 Nipple, hose FLUSHING KIT	Buy now
26	65W4111400 Gasket, exhaust outer cover	Buy now
28	9044509068 Hose (I420)	Buy now
29	6882437800 Pipe, joint	Buy now
30	9044509095 Hose (L260)	Buy now
31	9044509104 Hose (I1500)	Buy now
32	9046511M10 Clamp	Buy now

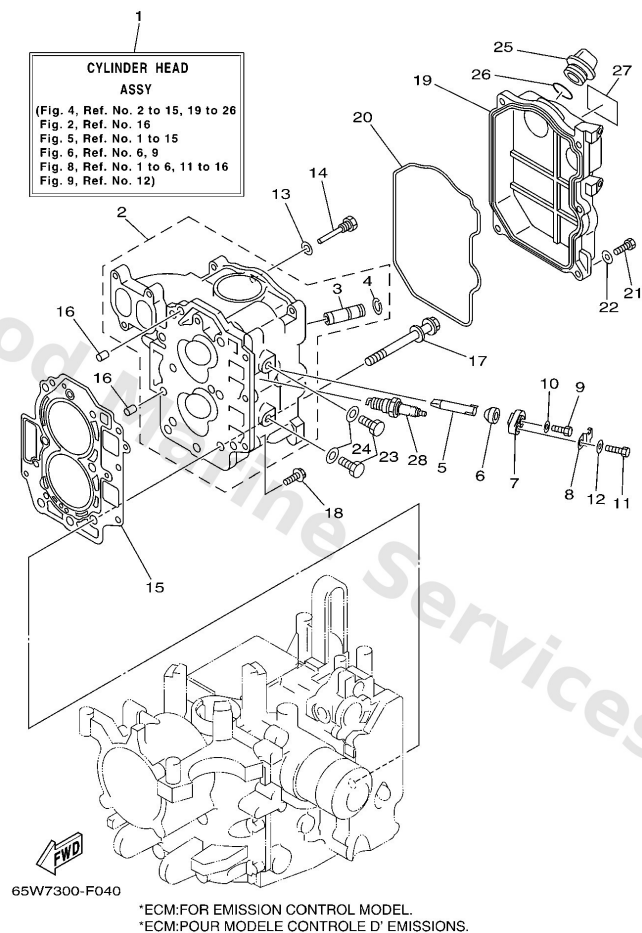
Cylinder & Crankcase 1



A5

Ref	Part	
33	9046708004 Clip, pipe 6162435600	Buy now

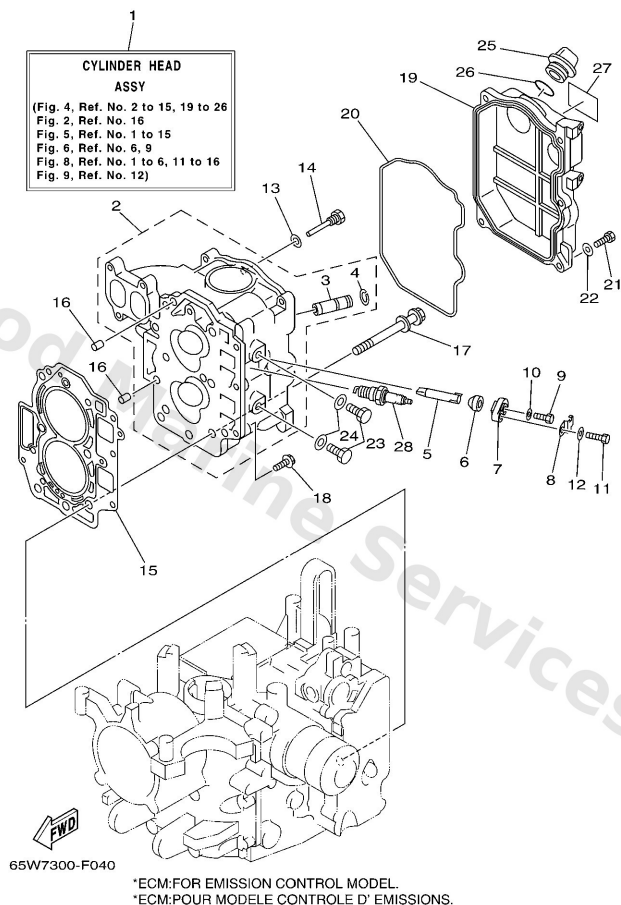
Cylinder & Crankcase 2



B1

Ref	Part	
1	65WW009A151S Cylinder Head Complete	Buy now
2	65W11111201S Head Cylinder 1 FOR STD	Buy now
2	65W11111301S - *ECM-F25A ONLY	Buy now
3	62Y1113330 Guide, valve 1	Buy now
4	9345009M01 Circlip (6g8)	Buy now
5	62Y1132500 Anode	Buy now
6	66M1132800 Grommet, anode	Buy now
7	66M113270094 Cover, anode	Buy now
8	66M1253500 Plate	Buy now
9	9709505012 Bolt, hexagon	Buy now
10	9299505600 Washer, plain (646)	Buy now
11	9709506020 Bolt(7u8)	Buy now
12	9299506600 Washer, plain (646)	Buy now
13	9043006014 Gasket 256113960000	Buy now
14	9010906M65 Bolt(62y)	Buy now

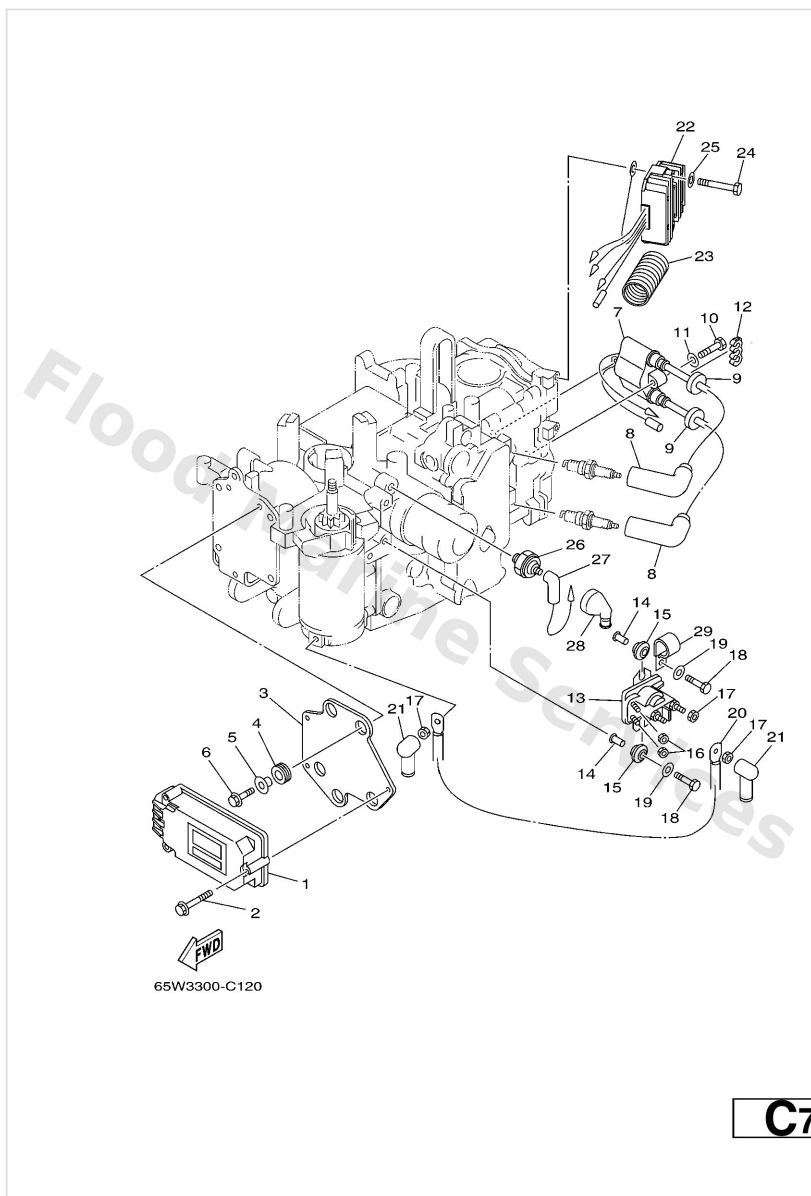
Cylinder & Crankcase 2



B1

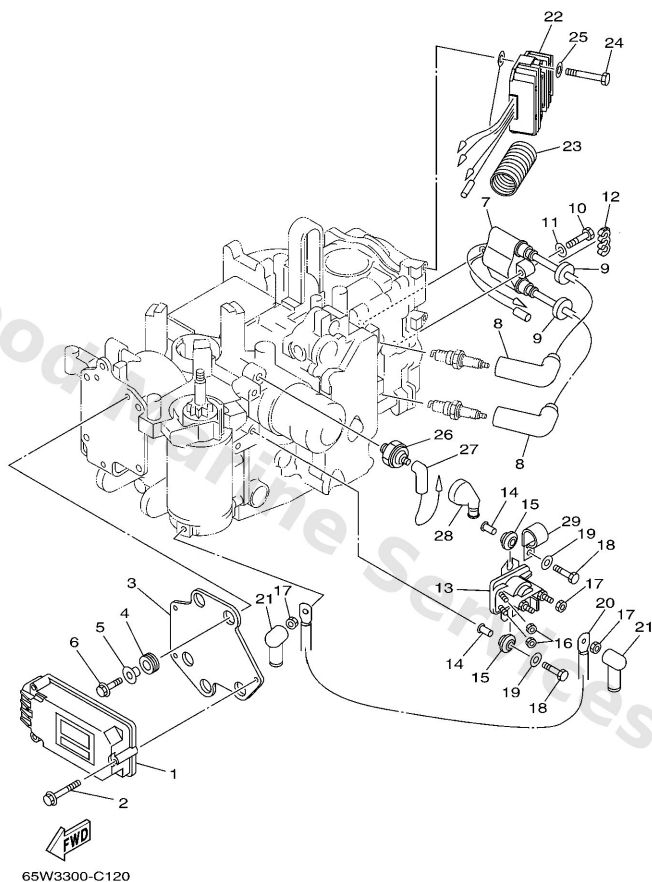
Ref	Part	
15	65W1118130 Gasket, cylinder head 1	Buy now
16	9953008012 Pin, dowel(6g8)	Buy now
17	9011909M00 Bolt, with washer(62y)	Buy now
18	9011906MA3 Bolt, with washer	Buy now
19	65W11191001S Cover Cylinder Head 1	Buy now
20	65W1135600 Seal, cylinder 2	Buy now
23	9709508014 Bolt, hexagon deep recess *ECM-F25A ONLY	Buy now
24	9043008143 Gasket (256-11198-00) *ECM-F25A ONLY	Buy now
25	6G81536300 Plug, oil	Buy now
26	9321024M79 O-ring	Buy now
27	62Y1213860 Mark Caution	Buy now
28	9470100375 Plug, spark (dpr6ea-9)(62y)	Buy now

Electrical 1



Ref	Part	
1	65W8554020 C.d.i. unit assembly	Buy now
2	65W8252V00 Screw, special	Buy now
3	65W8554200 Bracket	Buy now
4	65W8554700 Damper	Buy now
5	65W8612920 Collar	Buy now
6	65W8252V10 Screw, special	Buy now
7	65W8557001 Ignition coil assembly	Buy now
8	6G88237030 Plug cap assembly	Buy now
9	9048025161 Grommet(656)	Buy now
10	9709506030 Bolt(jf7)	Buy now
11	9299506600 Washer, plain (646)	Buy now
12	9046407M05 Clamp (6g5)	Buy now
13	65W8194101 Starter relay assembly	Buy now
14	65W8191C00 Collar	Buy now
15	65W8192200 Grommet	Buy now

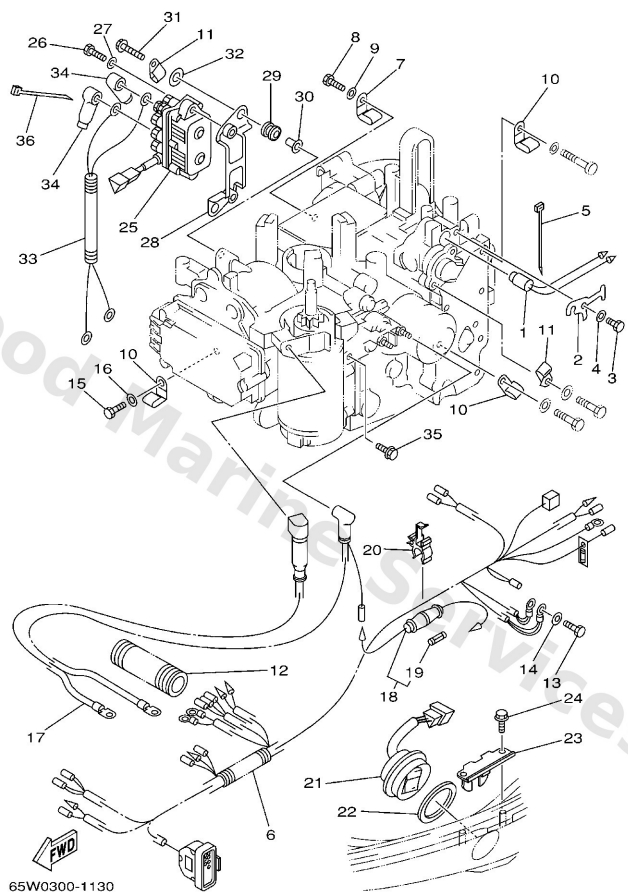
Electrical 1



C7

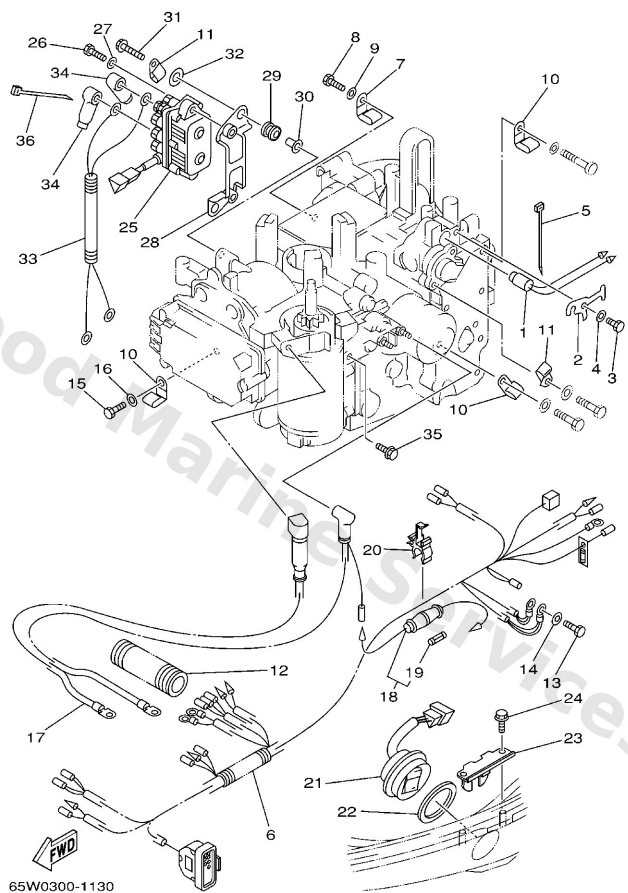
Ref	Part	
16	65W8182A00 Nut	Buy now
17	65W8182B00 Nut, special	Buy now
18	9709506016 Bolt, hexagon deep recess	Buy now
18	9709506025 Bolt	Buy now
20	65W8211700 Wire, lead	Buy now
21	6G58211910 Cover, lead wire	Buy now
22	65W8196010 Rectifier & regulator assembly	Buy now
23	6K38355700 Tube	Buy now
24	9709506040 Bolt (682)	Buy now
26	65W8250400 Oil pressure switch assembly	Buy now
27	65W8212700 Wire, lead 2	Buy now
28	65W8253200 Cap	Buy now
29	65W8339X00 Clamp, cord	Buy now

Electrical 2



Ref	Part	
1	65W8579000 Thermosensor assembly	Buy now
2	65W8575700 Retainer	Buy now
3	9709506012 Bolt(gh1)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	9046511M10 Clamp	Buy now
6	65W8259010 Wire Harness assembly (7P)	Buy now
6	65W8259030 Wire Harness assembly (10P)	Buy now
6	65W8259040 Wire Harness assembly	Buy now
7	9046508M08 Clamp (6e5)	Buy now
8	9709506016 Bolt, hexagon deep recess	Buy now
11	9046506M88 Clamp	Buy now
12	6N78355700 Tube	Buy now
15	9709505016 Bolt(6a1)	Buy now
16	9299505600 Washer, plain (646)	Buy now
17	65W8210500 Battery cable	Buy now

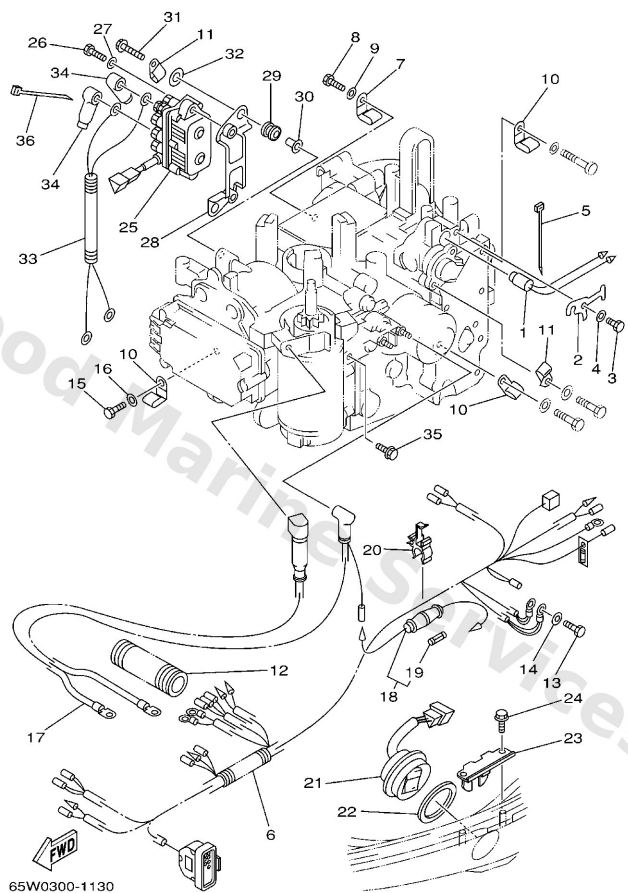
Electrical 2



D2

Ref	Part	
18	6G88215000 Fuse holder assembly	Buy now
19	6638215100 Fuse	Buy now
20	6G58215200 Holder, fuse	Buy now
21	6H18256310 Trim & tilt switch assembly	Buy now
22	6E58258700 Gasket	Buy now
23	62Y8361400 Bracket	Buy now
24	9010906M86 Bolt	Buy now
25	61A8195000 Relay assembly	Buy now
26	9707506020 Bolt(7u8)	Buy now
28	65W8194800 Bracket	Buy now
29	6A08231700 Damper, ignition coil	Buy now
30	9038706119 Collar	Buy now
31	9589506030 Bolt, flange deep recess	Buy now
32	9020112M16 Washer, plate (679)	Buy now
33	65W8194900 Wire Lead	Buy now

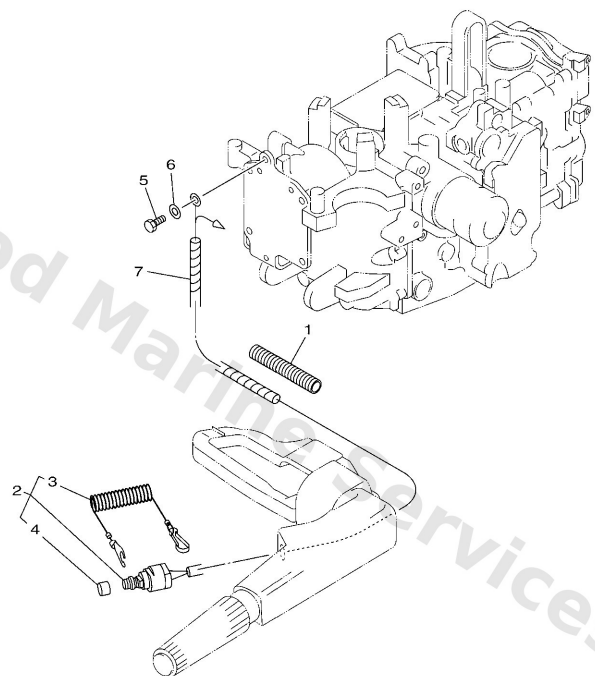
Electrical 2



D2

Ref	Part	
34	6828211901 Cover, lead wire	Buy now
35	9757506516 Bolt, hexagon w/w deep recess	Buy now

Electrical 3

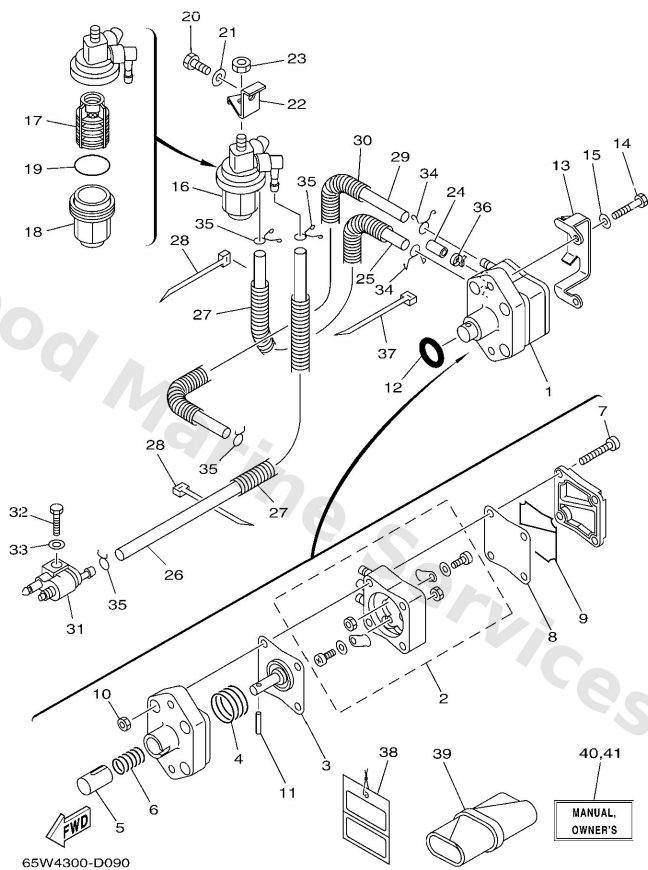



65W4300-D140

D4

Ref	Part	
1	6N78355700 Tube	Buy now
2	65W8257501 Engine stop switch assembly	Buy now
3	6828255600 Lanyard, stop switch	Buy now
4	6898257Y00 Cap	Buy now
5	9709506012 Bolt(gh1)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	9044803002 Hose With Union	Buy now

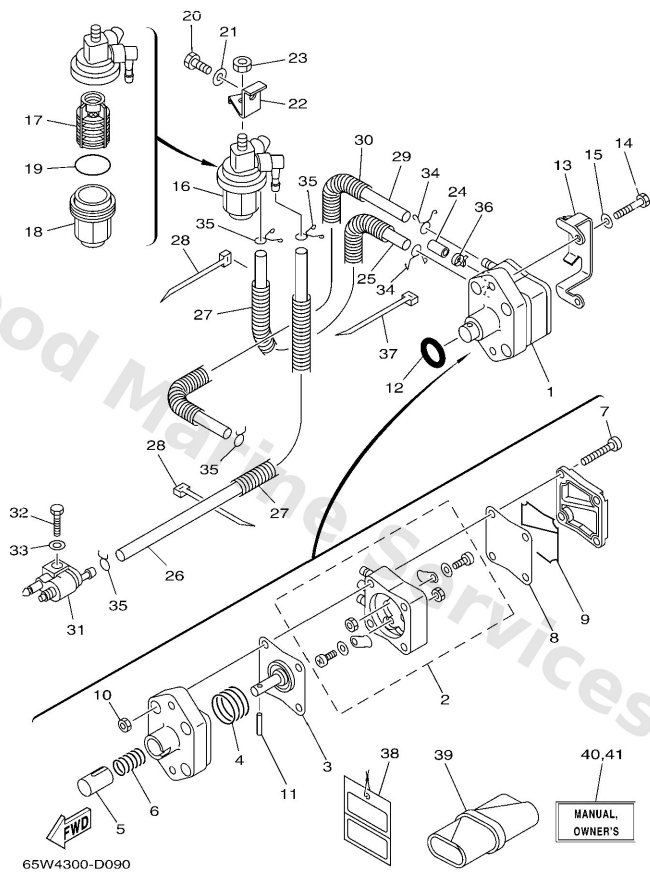
Fuel



C1

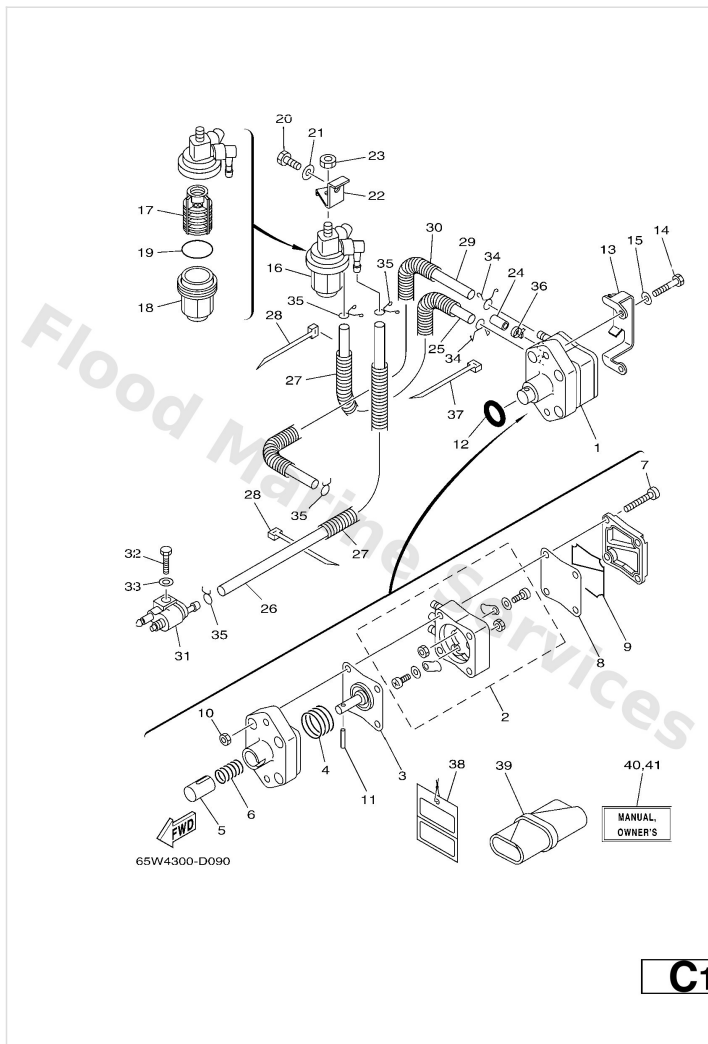
Ref	Part	
1	62Y2441003 Fuel pump assembly Go to P/N) PE0-OM-100039	Buy now
2	62Y2441500 Body 4	Buy now
3	62Y2441102 Diaphragm	Buy now
4	62Y2442300 Spring, diaphragm	Buy now
5	62Y1313101 Plunger	Buy now
6	62Y2445400 Spring	Buy now
7	62Y2444401 Screw	Buy now
8	62Y2447100 Diaphragm	Buy now
9	62Y2445200 Packing	Buy now
10	9538005600 Nut, hexagon (663)	Buy now
11	62Y2437401 Pin	Buy now
12	9321024M79 O-ring	Buy now
13	65W2447410 Cover	Buy now
14	9709506030 Bolt(jf7)	Buy now
15	9299506600 Washer, plain (646)	Buy now

Fuel



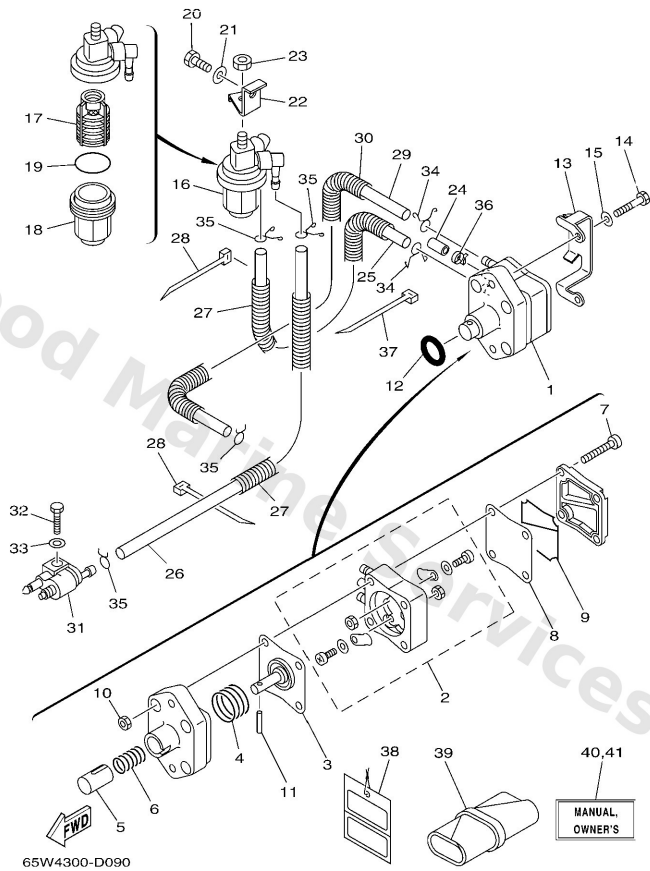
Ref	Part	
16	61N2456000 Filter assembly	Buy now
17	61N2456300 Element, filter	Buy now
18	61N2452100 Cup, filter	Buy now
19	9321032738 O-ring(1wg)	Buy now
20	9709508014 Bolt, hexagon deep recess	Buy now
21	9299508600 Washer, plain (663)	Buy now
22	6D52456600 Bracket, filter	Buy now
23	9538008600 Nut (661)	Buy now
24	65W2448100 Plug	Buy now
25	9044510MG6 Hose (I200)	Buy now
26	9044510M34 Hose (L550)	Buy now
27	9044614M12 Hose(6tc)	Buy now
28	9046511M10 Clamp	Buy now
29	9044510MG7 Hose (I350)	Buy now
30	9044614M51 Hose(6tc)	Buy now

Fuel



Ref	Part	
31	6G12430402 Fuel pipe joint comp. 1	Buy now
32	9709506025 Bolt	Buy now
34	9046710M04 Clip, pipe 1 (6e9)	Buy now
35	9046709M17 Clip(6k8)	Buy now
37	9046513M18 Clamp	Buy now
38	61H2819R31 Tag Warning	Buy now
39	62Y2810000 Tool kit	Buy now
40	65W281997CD0 Om f25a/ft25b/f20a '07 UR (NL)	Buy now
40	65W281997CE0 Om f25a/ft25b/f20a '07 UR (E)	Buy now
40	65W281997CF0 Om f25a/ft25b/f20a '07 UR (F)	Buy now
40	65W281997CG0 Om f25a/ft25b/f20a '07 UR (D)	Buy now
40	65W281997CH0 Om f25a/ft25b/f20a '07 UR (I)	Buy now
40	65W281997CS0 Om f25a/ft25b/f20a '07 UR (ES)	Buy now
41	65W281998DK0 Om f25a/ft25b/f20a '07 UR (DK)	Buy now
41	65W281998DL0 Om f25a/ft25b/f20a '07 UR (SF)	Buy now

Fuel



C1

Ref	Part	
41	65W281998DM0 Om f25a/ft25b/f20a '07 UR (S)	Buy now
41	65W281998DN0 Om f25a/ft25b/f20a '07 UR (N)	Buy now
41	65W281998DP0 Om f25a/ft25b/f20a '07 UR (P)	Buy now
41	65W281998DR0 Om f25a/ft25b/f20a '07 UR (GR)	Buy now

PARTS NEW

News No. PE0-OM-100039

Cause ☒ Revision Notice ☐ Correction ☐ Sales Use

Model	F
Subject	
CATALOGUE NO.	
Time of YPEC Revision	Text, Illustration -->
(YPEC = Yamaha Parts Electrical Catalogue = Web	

1.LIST CORRECTION

FIG.9 FUEL or FUEL 1

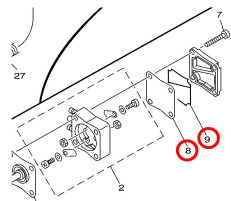
Fig. No.	Ref. No.	PART NO.	DE
9	1	OLD 62Y-24410-03 NEW 62Y-24410-04	FUEL PUM
	2	OLD 62Y-24415-00 NEW 62Y-24415-01	. PUMP BC
	8	OLD 62Y-24471-00 NEW 6C5-24471-00	. DIAPHRA
	9	OLD 62Y-24452-00 NEW 6C5-24414-00	. PACKING
	9	NEW 6C5-24414-00	. BODY 3

*Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Eng
F20A	65P6	65
F25(F), F25A	65W7	65

2.ILLUSTRATION CORRECTION

(OLD)

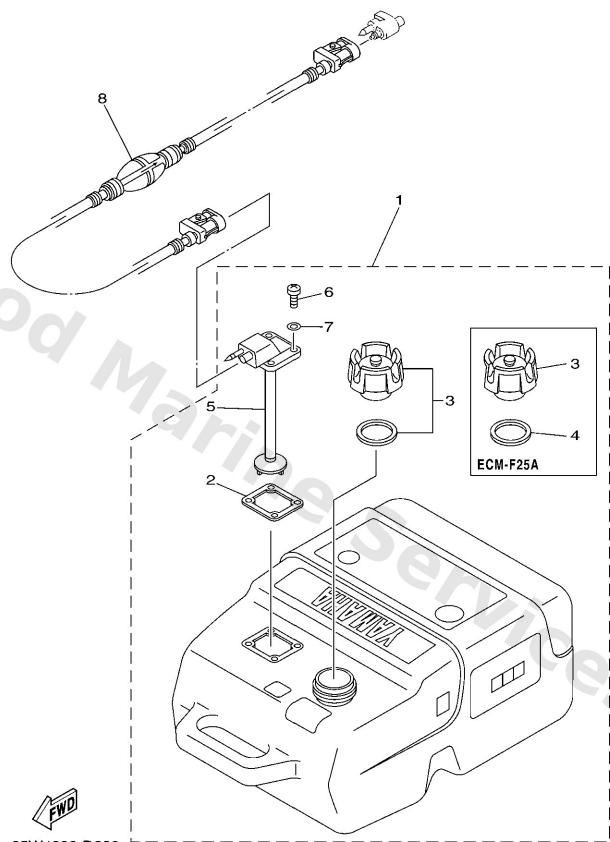


Thank you very much for your cooperation.

Parts Manager Check	Service Manager Check	Parts Manager File	YAMAHA MOTOR 2500 Shingai Iwate Technical Publicati
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Ref	Part	
9	NEW 60X-45995-00	Buy now
9	OLD 62Y-24452-00	Buy now

Fuel Tank

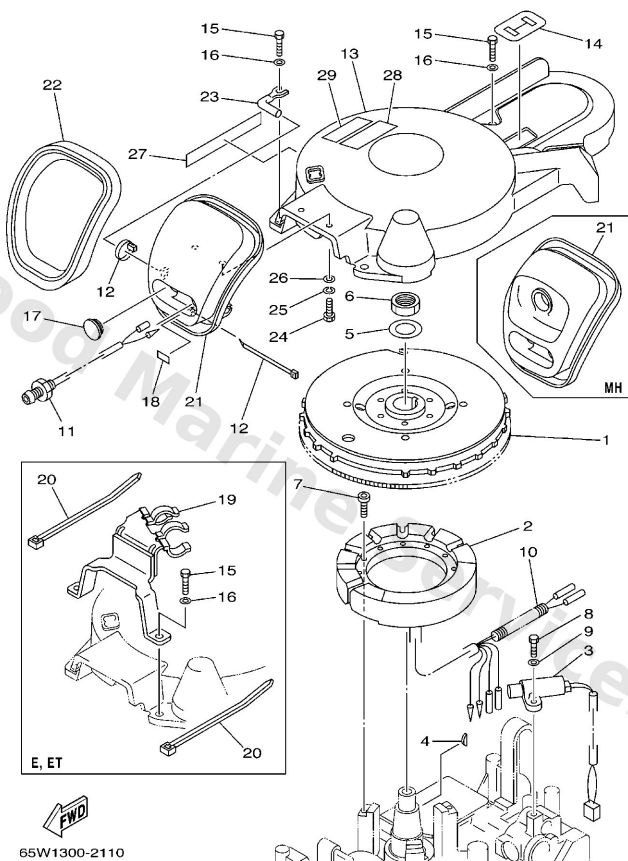


*ECM: FOR EMISSION CONTROL MODEL.
*ECM: POUR MODELE CONTROLE D' EMISSIONS.

B4

Ref	Part	
1	6YK2420102 - AP FOR STD	Buy now
1	6YK2420110 Fuel Tank assembly (25L) AP *ECM-F25A ONLY	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461001 Cap assembly FOR STD	Buy now
3	6YK2461010 Cap assembly *ECM-F25A ONLY	Buy now
4	6YL2464100 Gasket, cap 1 *ECM-F25A ONLY	Buy now
5	6YK2426001 Fuel meter assembly	Buy now
6	9015705M16 Screw, pan head	Buy now
7	6YL2432900 Seal	Buy now
8	6YL2430654 Fuel pipe comp. 1 AP	Buy now

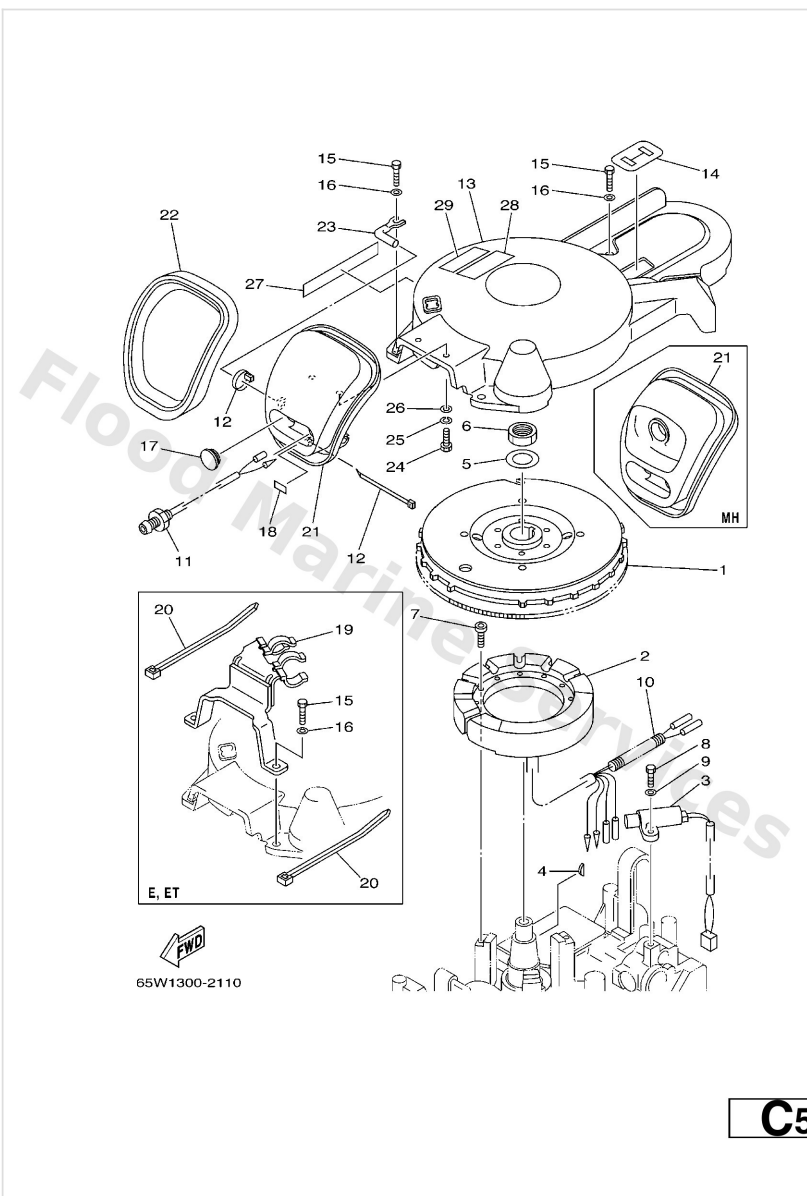
Generator



C5

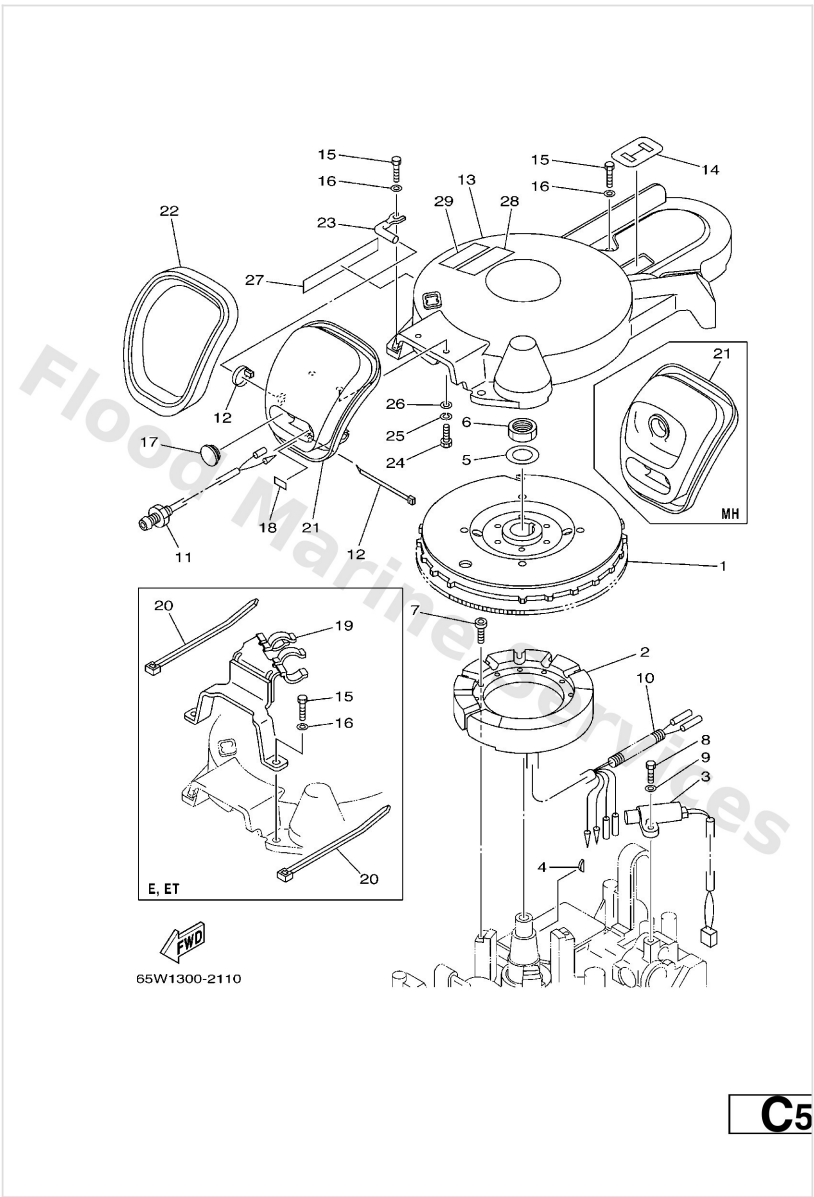
Ref	Part	
1	65W8555001 Rotor assembly	Buy now
1	65W8555011 Rotor assembly	Buy now
2	65W8551000 Stator assembly	Buy now
2	65W8551010 Stator assembly	Buy now
3	65W8558000 Coil, pulser	Buy now
4	65W1154500 Key, woodruff	Buy now
5	9020121M18 Washer, plate (663)	Buy now
6	9017020137 Nut, hexagon(663)	Buy now
7	9138005025 Bolt, hex. socket head	Buy now
7	9138005030 Bolt,socket	Buy now
8	9709505016 Bolt(6a1)	Buy now
9	9299505600 Washer, plain (646)	Buy now
10	9044610M82 Hose	Buy now
11	65W8541001 Emergency signal light assembly	Buy now
12	9046511M10 Clamp	Buy now

Generator



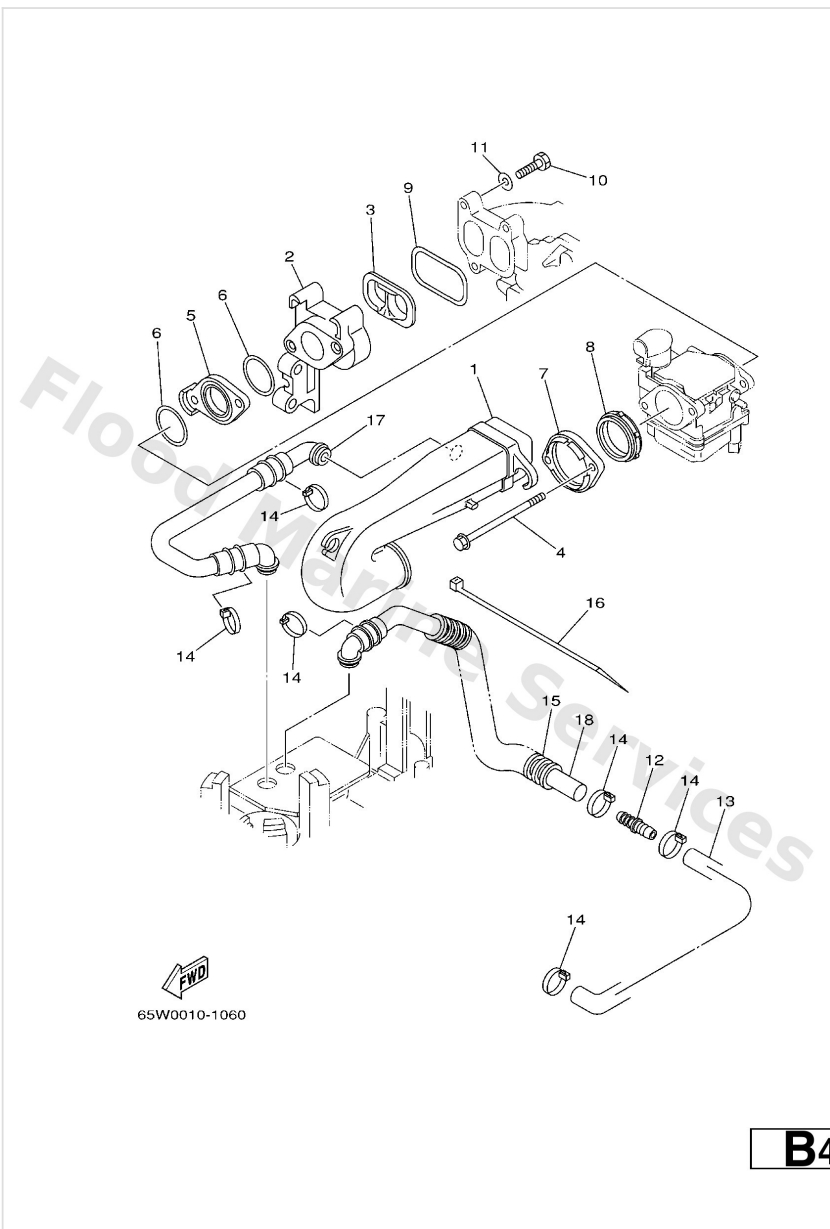
Ref	Part	
13	65W8133700 Cover Flywheel	Buy now
14	65W8163900 Cover	Buy now
15	9709506025 Bolt	Buy now
16	9299506600 Washer, plain (646)	Buy now
17	6G14272500 Grommet	Buy now
18	65W8434200 Seat, emblem	Buy now
19	65W8259410 Clamp	Buy now
20	9046513M18 Clamp	Buy now
21	65W1575800 Guide, Rope	Buy now
21	65W1575810 Guide Rope	Buy now
22	65W1576200 Seal, rubber 2	Buy now
23	65W1577100 Stay 1	Buy now
24	9709506020 Bolt(7u8)	Buy now
25	9299506100 Washer(6a1)	Buy now
27	65W1343762 Mark, Caution	Buy now

Generator



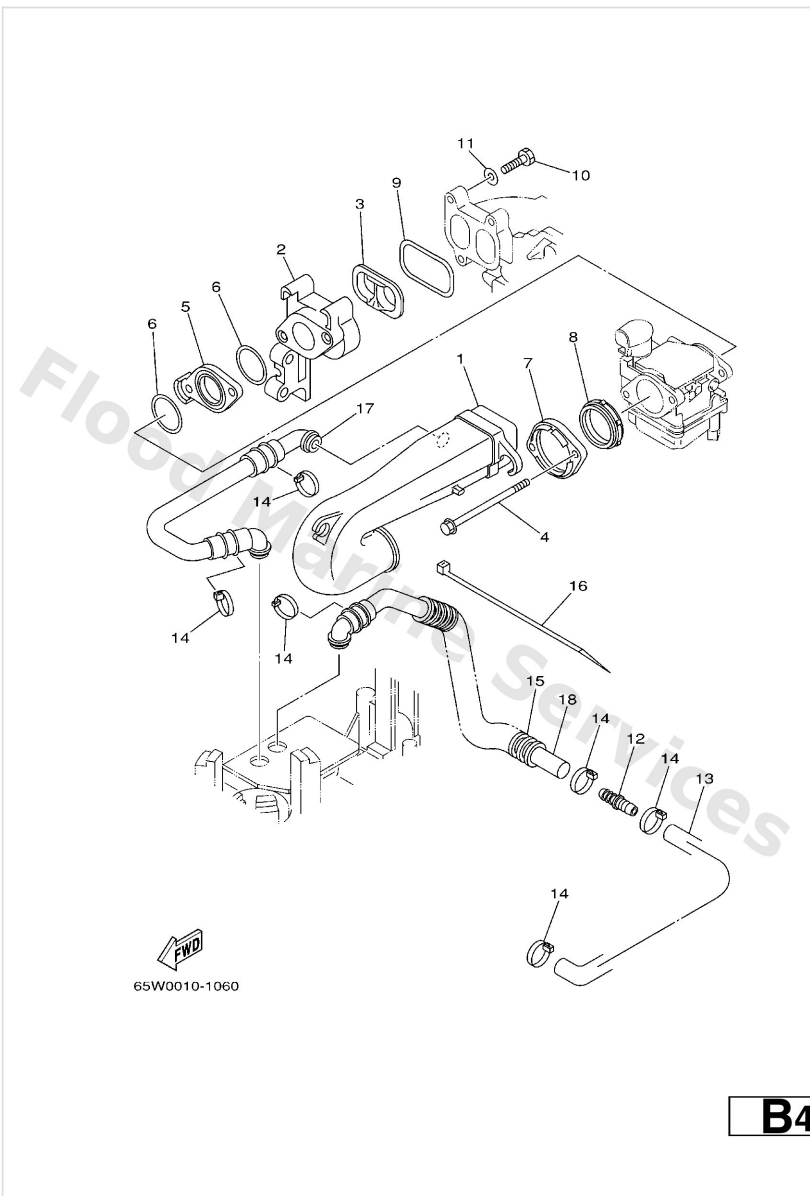
Ref	Part	
28	6A18362541 Mark 5	Buy now
29	6A18362551 Mark 5	Buy now

Intake



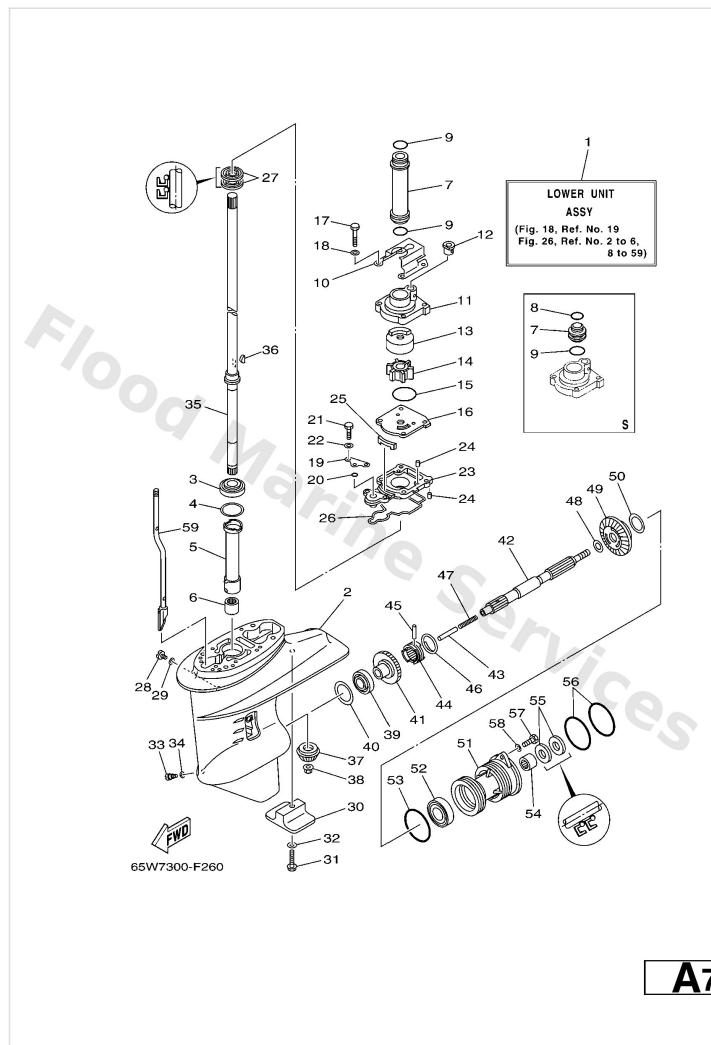
Ref	Part	
1	65W1444000 Silencer assembly, intake	Buy now
2	65W1364000 Manifold	Buy now
3	65W1332300 Insert	Buy now
4	65W1449600 Bolt	Buy now
5	65P1427100 Insulator F20A	Buy now
5	65W1427100 Insulator F25A	Buy now
6	65W1419800 Gasket	Buy now
7	65W1426200 Flange	Buy now
8	65W1445710 Seal	Buy now
9	65W1364500 Gasket, manifold 1	Buy now
10	9709506025 Bolt	Buy now
11	9299506600 Washer, plain (646)	Buy now
12	65W2437700 Pipe, joint 3	Buy now
13	65W1539710 Pipe	Buy now
14	9046513M36 Clamp(6h4)	Buy now

Intake



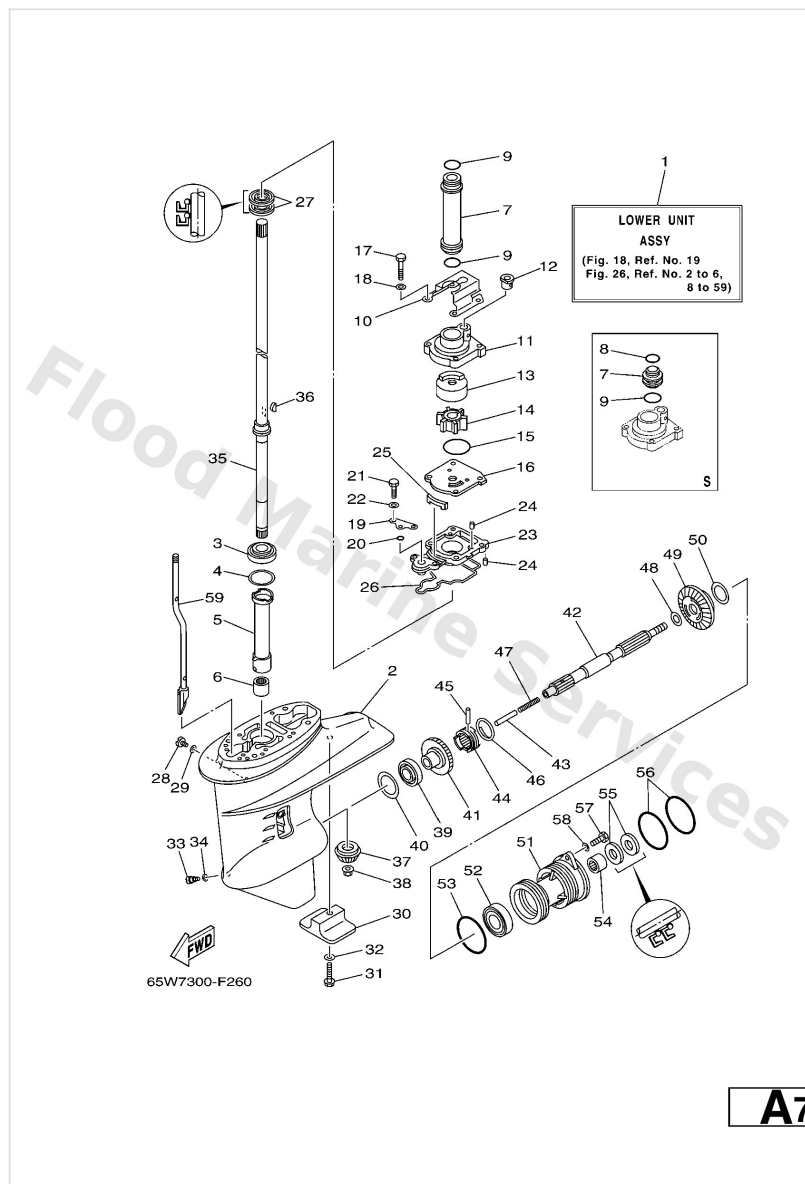
Ref	Part	
15	9044624M54 Hose	Buy now
16	9046511M52 Clamp(6e7)	Buy now
17	65W1537000 Breather assembly	Buy now
18	65W1537010 Breather assembly	Buy now

Lower Casing & Drive 1



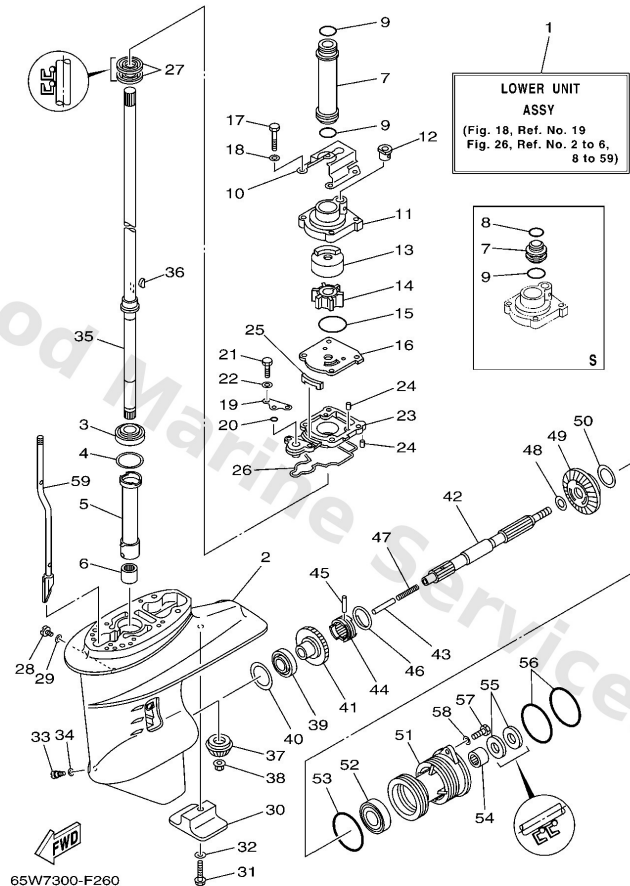
Ref	Part	
1	65W45300014D Lower unit assembly S(16.6")	Buy now
1	65W45300114D Lower unit assembly L(21.6")	Buy now
2	61N45311024D Casing, lower	Buy now
3	93332000W5 Bearing(61n)	Buy now
4	61N4558700 Shim (t:0.70mm) UR	Buy now
4	61N4558710 Shim (t:1.0mm) UR	Buy now
4	61N4558720 Shim (t:1.1mm) UR	Buy now
4	61N4558730 Shim (t:1.2mm) UR	Buy now
4	61N4558740 Shim (t:1.3mm) UR	Buy now
4	61N4558750 Shim (t:1.4mm) UR	Buy now
4	61N4558760 Shim (t:1.5mm) UR	Buy now
4	61N4558770 Shim (t:1.6mm) UR	Buy now
5	61N4553600 Sleeve, drive shaft	Buy now
6	93315220V7 Bearing, cylindrical(6j8)	Buy now
7	61N4436200 Tube, water S(16.6")	Buy now

Lower Casing & Drive 1



Ref	Part	
7	61N4436210 Tube, water L(21.6")	Buy now
8	9321022164 O-ring S(16.6")	Buy now
9	9321026130 O-ring S(16.6")	Buy now
10	65W4432811 Plate L(21.6")	Buy now
11	61N4431101 Housing, water pump	Buy now
12	6L24436700 Damper, water seal 3	Buy now
13	61N4432201 Insert, cartridge	Buy now
14	6H44435202 Impeller	Buy now
15	9321045161 O-ring	Buy now
16	61N4432300 Outer plate, cartridge	Buy now
17	9709506040 Bolt (682)	Buy now
18	9299506600 Washer, plain (646)	Buy now
19	65W4417600 Bracket	Buy now
20	9321006ME6 O-ring	Buy now
21	9709506025 Bolt	Buy now

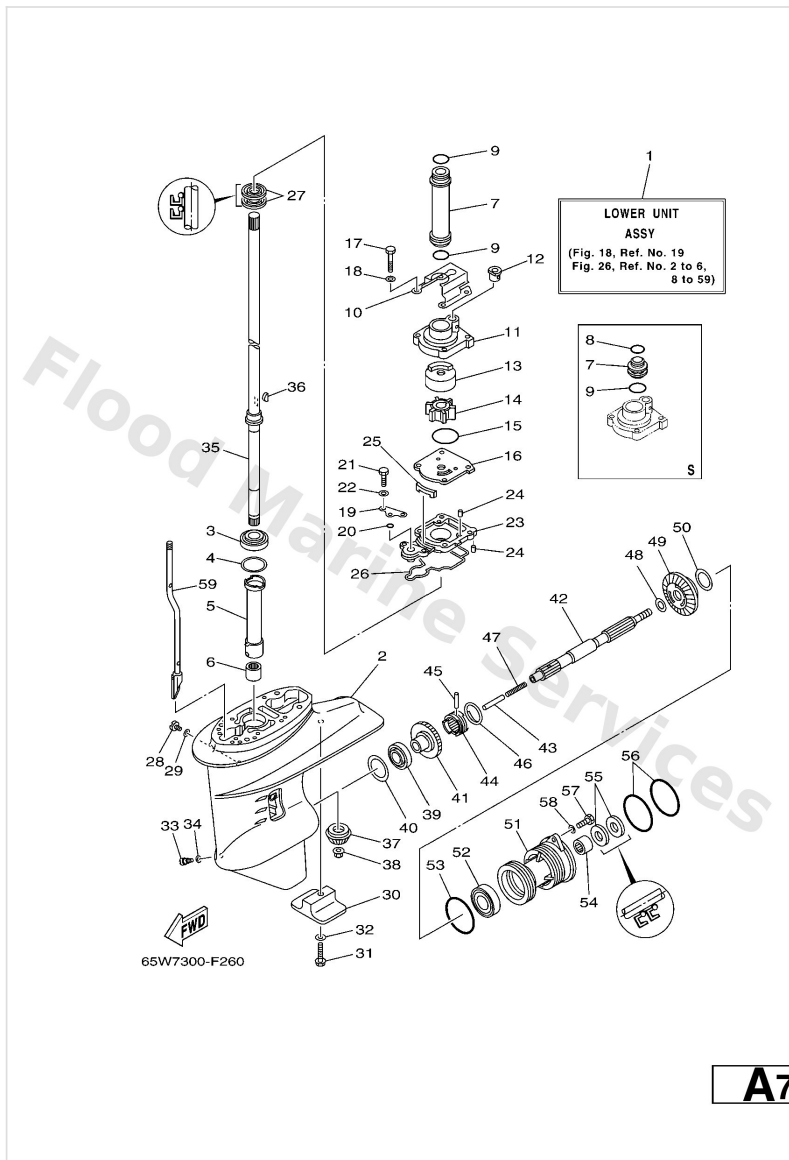
Lower Casing & Drive 1



A7

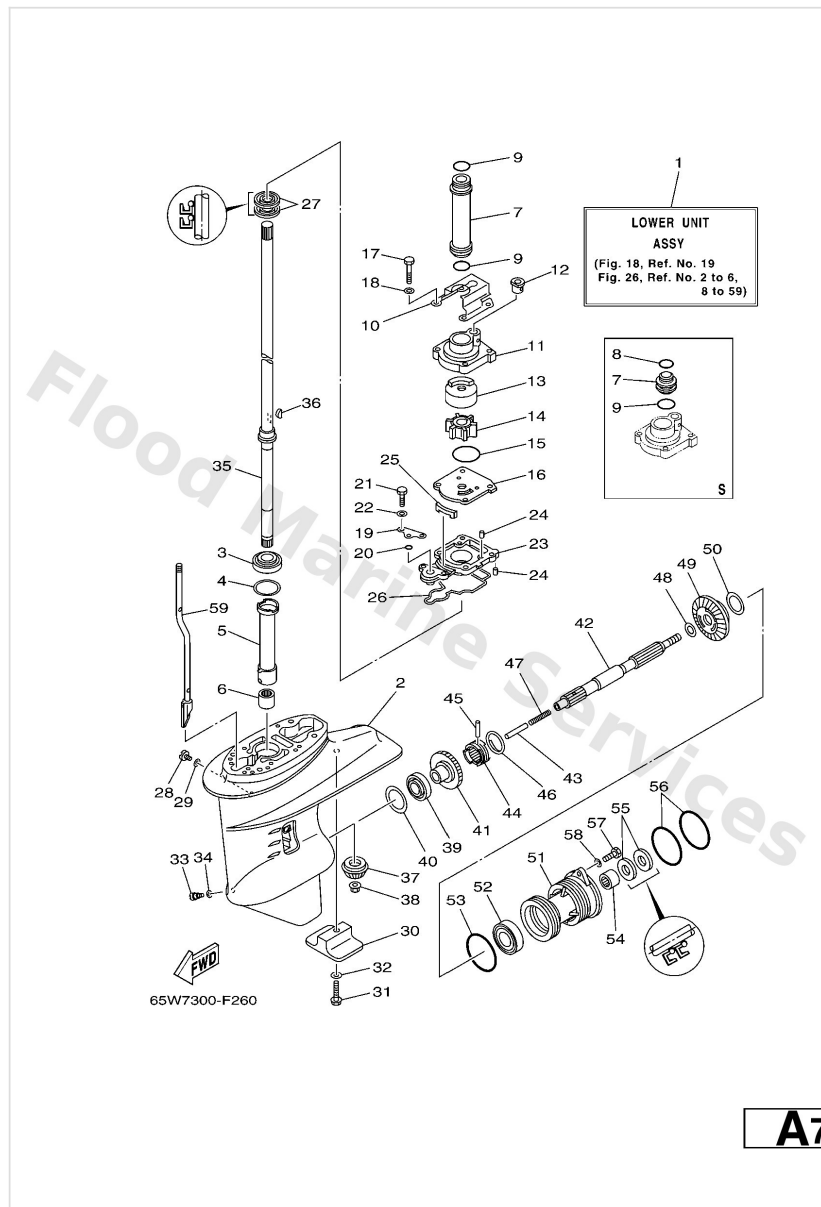
Ref	Part	
23	65W45331005B Housing, bearing	Buy now
24	9360410M03 Pin, dowel (688)	Buy now
25	61N4512700 Seal	Buy now
26	61N4531500 Packing, lower casing	Buy now
27	9310122067 Oil seal (22x36x6-663)	Buy now
28	9034008002 Plug, straight screw	Buy now
29	9043008020 Gasket	Buy now
30	61N4525101 Anode	Buy now
31	9589506035 Bolt, flange(4nx)	Buy now
32	9299006300 Washer, tooth	Buy now
33	6884534110 Plug, drain	Buy now
35	61N4551000 Drive shaft assembly S(16.6")	Buy now
35	61N4551010 Drive shaft assembly L(21.6")	Buy now
36	9028003024 Key, woodruff(662)	Buy now
37	61N4555100 Pinion	Buy now

Lower Casing & Drive 1



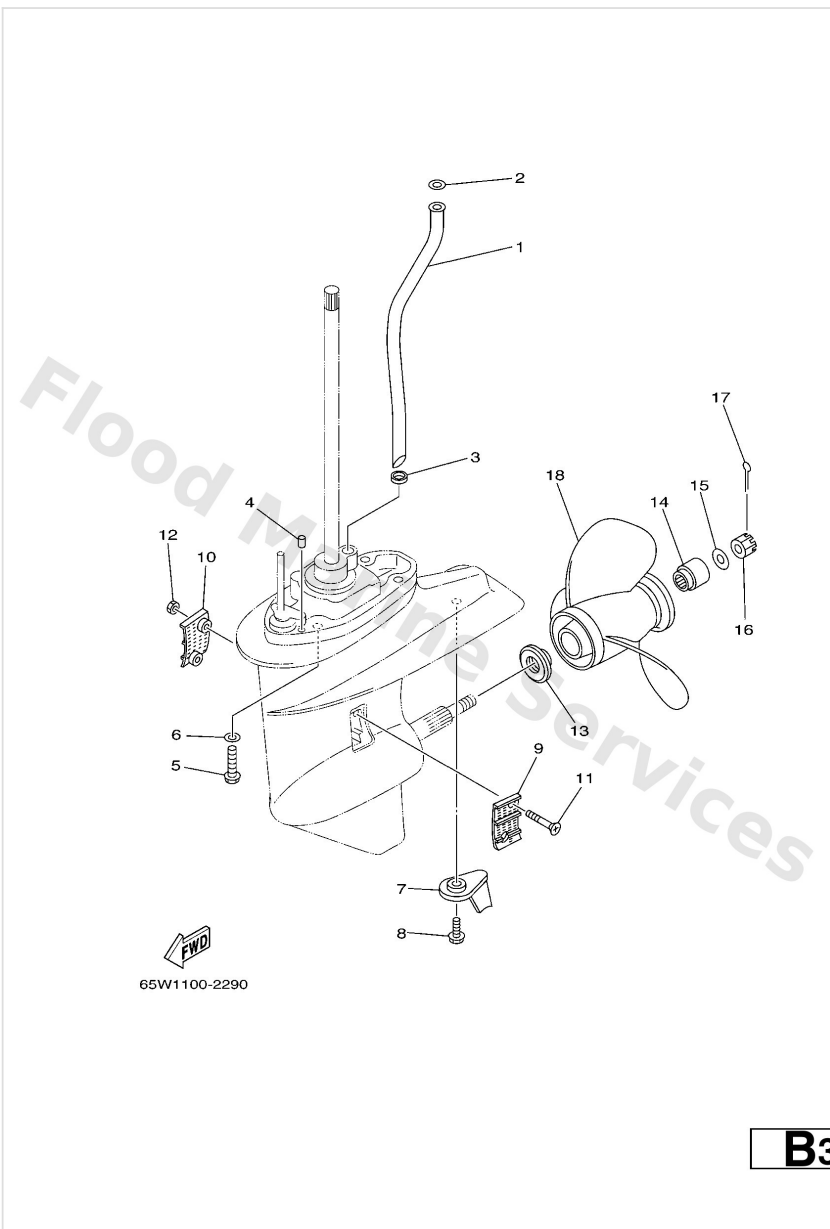
Ref	Part	
38	9017910M14 Nut(6j8)	Buy now
39	9333200005 Brg,cyl-cal roller 0.19g nt	Buy now
40	6L24556700 Shim (t:1.0mm) UR	Buy now
40	6L24556710 Shim (t:1.1mm) UR	Buy now
40	6L24556720 Shim (t:1.2mm) UR	Buy now
40	6L24556730 Shim (t:1.3mm) UR	Buy now
40	6L24556740 Shim (t:1.4mm) UR	Buy now
41	61N4556010 Gear	Buy now
42	65W4561100 Shaft, propeller	Buy now
43	6484563500 Plunger,shift	Buy now
44	6644563102 Clutch, dog	Buy now
45	9025005010 Pin straight 648456320000	Buy now
46	6484563300 Ring, cross pin	Buy now
47	9050110065 Spring compression648456360000	Buy now
48	9020120417 Washer, plate(663)	Buy now

Lower Casing & Drive 1



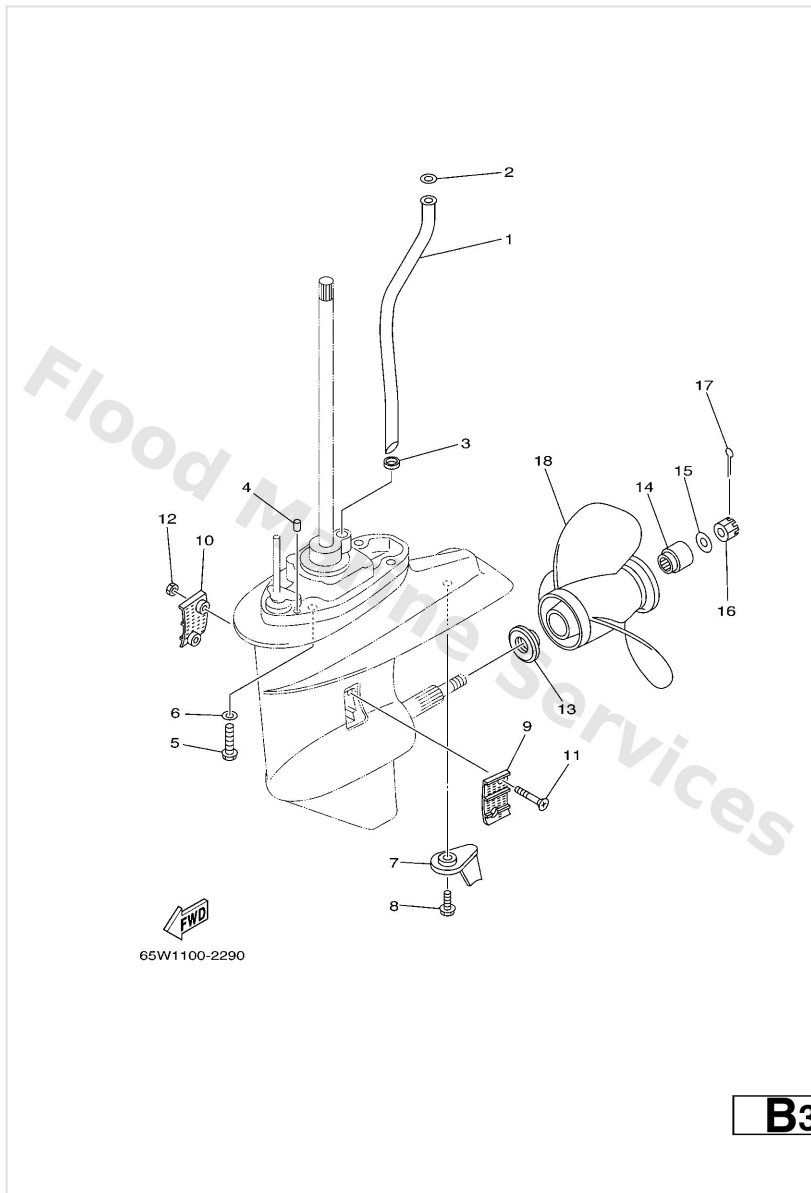
Ref	Part	
49	61N4557100 Gear	Buy now
50	6L24557700 Shim (t:1.0mm) UR	Buy now
50	6L24557710 Shim (t:1.1mm) UR	Buy now
50	6L24557720 Shim (t:1.2mm) UR	Buy now
50	6L24557730 Shim (t:1.3mm) UR	Buy now
51	61N45361014D Cap, lower casing	Buy now
52	9330600612 Bearing(2hr)	Buy now
53	9321064ME7 O-ring	Buy now
54	9331522004 Brg,cyl-cal roller 21g nt	Buy now
55	9310120M07 Oil seal	Buy now
56	9321065M50 O-ring	Buy now
57	9707506020 Bolt(7u8)	Buy now
59	65W4415001 Shift cam assembly S(16.6")	Buy now
59	65W4415011 Shift cam assembly L(21.6")	Buy now

Lower Casing & Drive 2



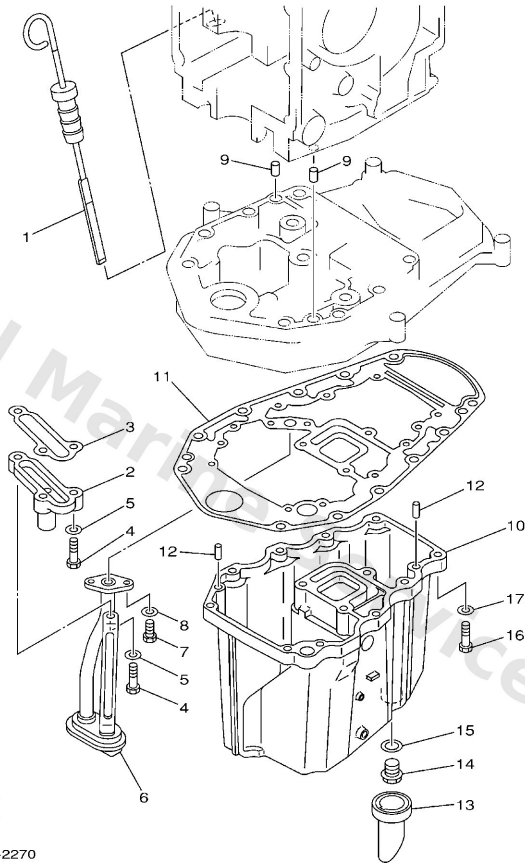
Ref	Part	
1	65W4436101 Tube, water S(16.6")	Buy now
1	65W4436111 Tube, water L(21.6")	Buy now
2	9020212060 Washer, plate(663)	Buy now
3	9043010002 Gasket	Buy now
4	9360611M24 Pin, dowel	Buy now
5	9010510M12 Bolt (689)	Buy now
6	9299510600 Washer, plate	Buy now
7	61N4537100 Tab-trim	Buy now
8	9011906M48 Bolt, with washer(61n)	Buy now
9	6L24521400 Cover, water inlet	Buy now
10	6L24521500 Cover, water inlet	Buy now
11	9015105M05 Screw, countersunk	Buy now
12	9018505002 Nut nylon (sus)(ex4)	Buy now
13	6L24598701 Spacer	Buy now
14	6894599700 Spacer	Buy now

Lower Casing & Drive 2



Ref	Part	
15	9299014200 Washer, plain	Buy now
16	9017114013 Nut(664)	Buy now
17	9149030022 Pin, cotter	Buy now
18	6644594101EL Propeller (3x9-7/8"x9"-f) UR	Buy now
18	6644594301EL Propeller (3x9-7/8 x8 -f) UR	Buy now
18	6644594500EL Propeller (3x9-7/8 x10-1/2 -f) UR	Buy now
18	6644594701EL Propeller (3x9-7/8 x11-1/4 -f) UR	Buy now
18	6644594902EL Propeller (3x9-7/8 x13 -f) UR	Buy now
18	6644595200EL Propeller (3x9-7/8 x14 -f) UR	Buy now
18	6644595401EL Propeller (3x9-7/8 x12 -f) UR	Buy now
18	664459700098 Propeller (3x9-1/8 x13 -f) UR	Buy now
18	664459720098 Propeller (3x9-1/8 x12 -f) UR	Buy now

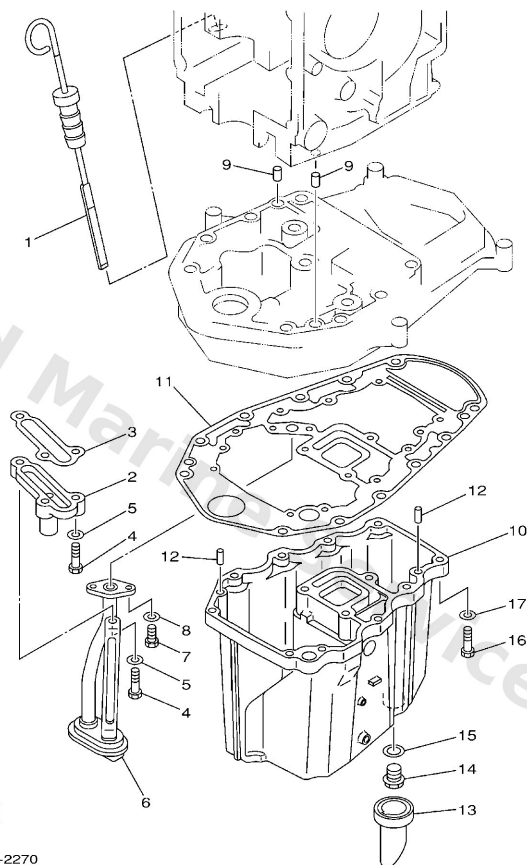
Oil Pan



A6

Ref	Part	
1	65W1536201 Plug, oil level	Buy now
2	62Y1157500 Relief valve ass'y	Buy now
3	62Y1347500 Gasket	Buy now
4	9701306025 Bolt(62y)	Buy now
5	9290306600 Washer, plain (646)	Buy now
6	65W1341100 Strainer, oil	Buy now
7	9701306016 Bolt, hexagon deep recess	Buy now
9	9360812M05 Pin, dowel b (6e5)	Buy now
10	65W15311025B Oil pan	Buy now
11	69W1531200 Gasket, oil pan	Buy now
12	9360612019 Pin, dowel (614)	Buy now
13	65W1531600 Damper 1	Buy now
14	9034014M06 Plug, straight screw(62y)	Buy now
15	9043014M09 Gasket	Buy now
16	9707506025 Bolt	Buy now

Oil Pan

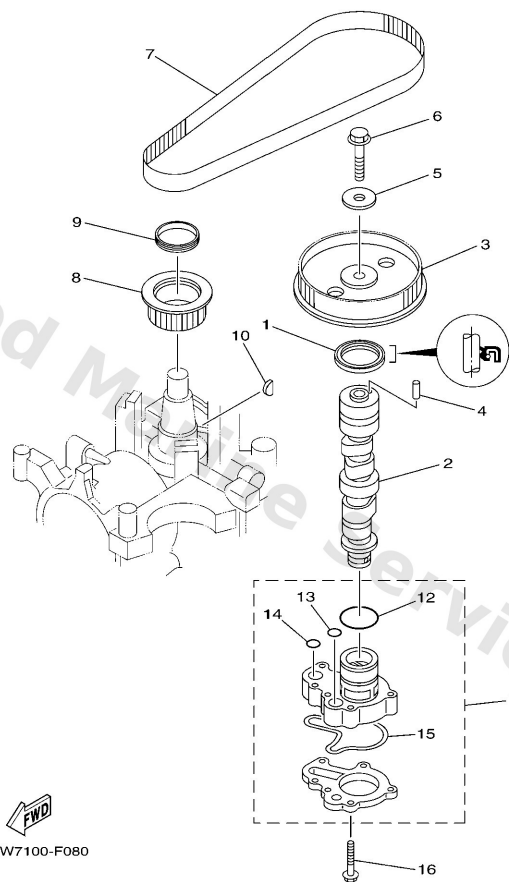


65W1010-2270

A6

Ref	Part	
17	9299506600 Washer, plain (646)	Buy now

Oil Pump

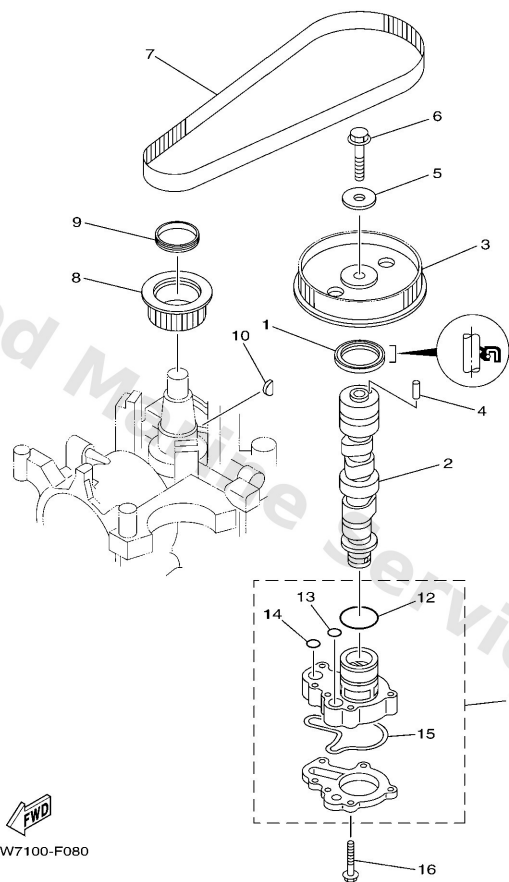


65W7100-F080

B7

Ref	Part	
1	9310237M40 Oil seal(62y)	Buy now
2	65W1217020 Camshaft assembly 1	Buy now
2	65W1217101 Camshaft 1	Buy now
3	65W1153701 Gear, driven	Buy now
4	9360514143 Pin (2h7)	Buy now
5	9020110M06 Washer, plate(62y)	Buy now
6	9589510040 Bolt, flange deep recess	Buy now
7	65W4624100 Belt	Buy now
8	65W1153610 Gear, drive	Buy now
9	65W1147600 Spring	Buy now
10	9028004M06 Key, woodruff(6a1)	Buy now
11	65W1330000 Oil pump assembly	Buy now
12	9321033MH2 O-ring(62y)	Buy now
13	9321012MG9 O-ring(62y)	Buy now
14	9321014515 O-ring (11h)	Buy now

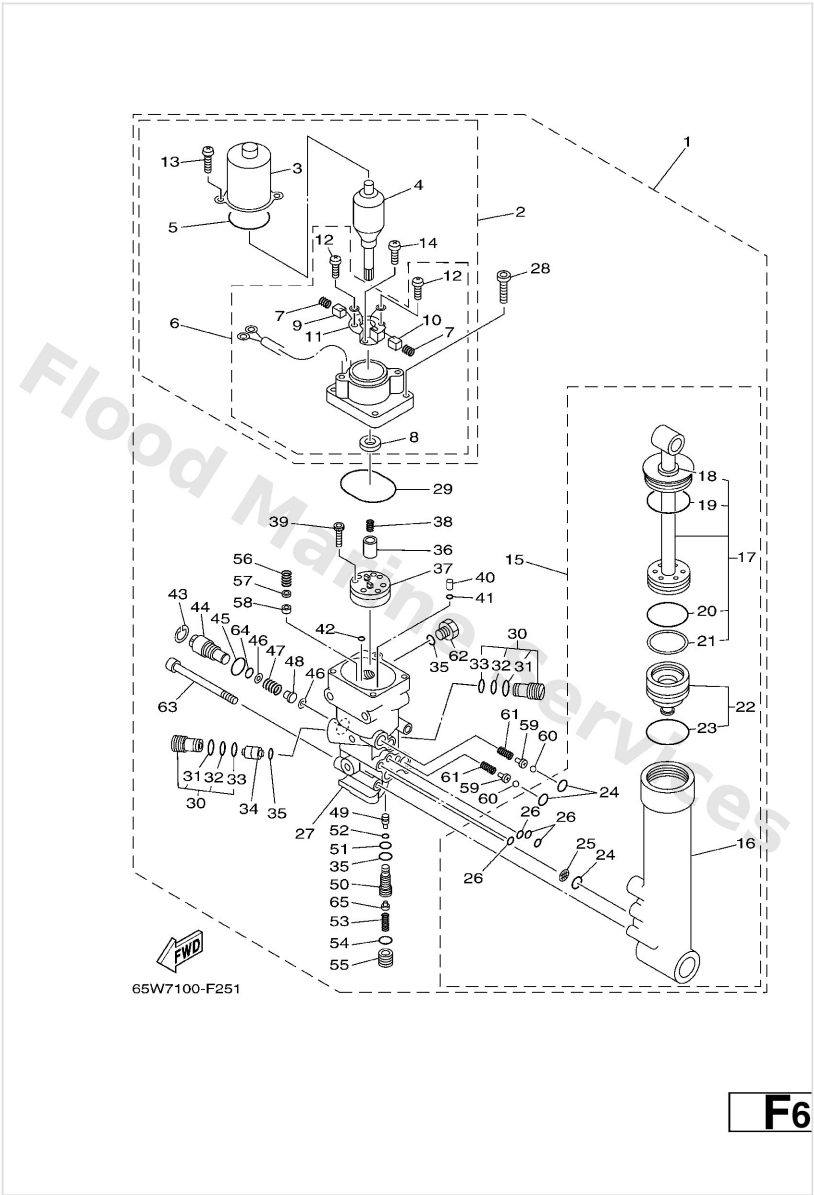
Oil Pump



B7

Ref	Part	
15	62Y1314200 Gasket	Buy now
16	9011906MA5 Bolt, with washer	Buy now

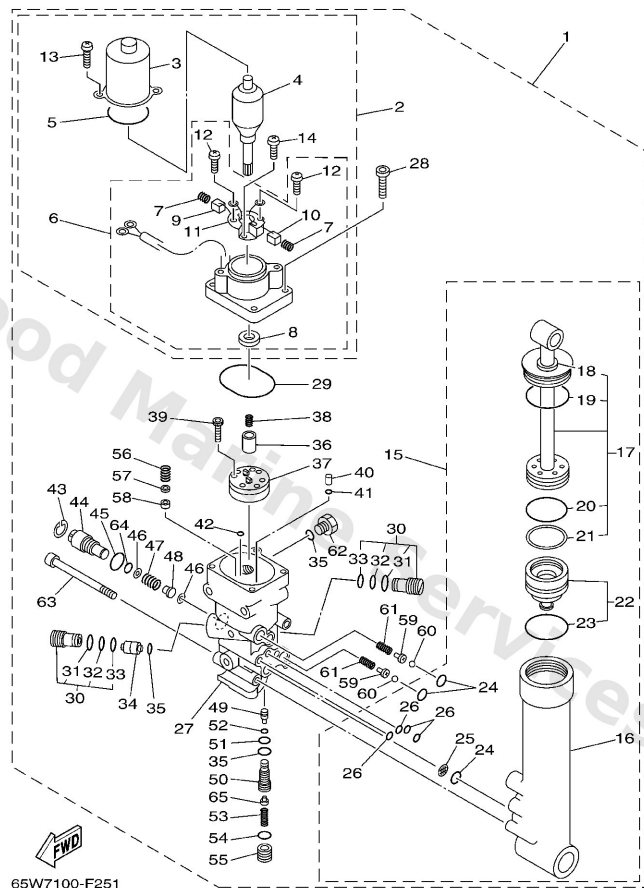
Power Trim & Tilt Assy



F6

Ref	Part	
1	65W43800024D Power trim & tilt assembly	Buy now
2	65W4388000 Motor assembly (hitachi)	Buy now
3	65W4380400 Stator assembly	Buy now
4	65W4380500 Armature assembly	Buy now
5	65W4386900 O-ring	Buy now
6	65W4388100 Frame, End	Buy now
7	65W4386K00 Spring, brush	Buy now
8	65W4388200 Oil seal	Buy now
9	65W4389200 Brush 2	Buy now
10	65W4389100 Brush 1	Buy now
11	65W4380F00 Plate, brush holder	Buy now
12	65W4387900 Screw, with washer	Buy now
13	65W4388700 Bolt, screw	Buy now
14	65W4388E00 Bolt	Buy now
15	65W4384000 Power tilt assembly	Buy now

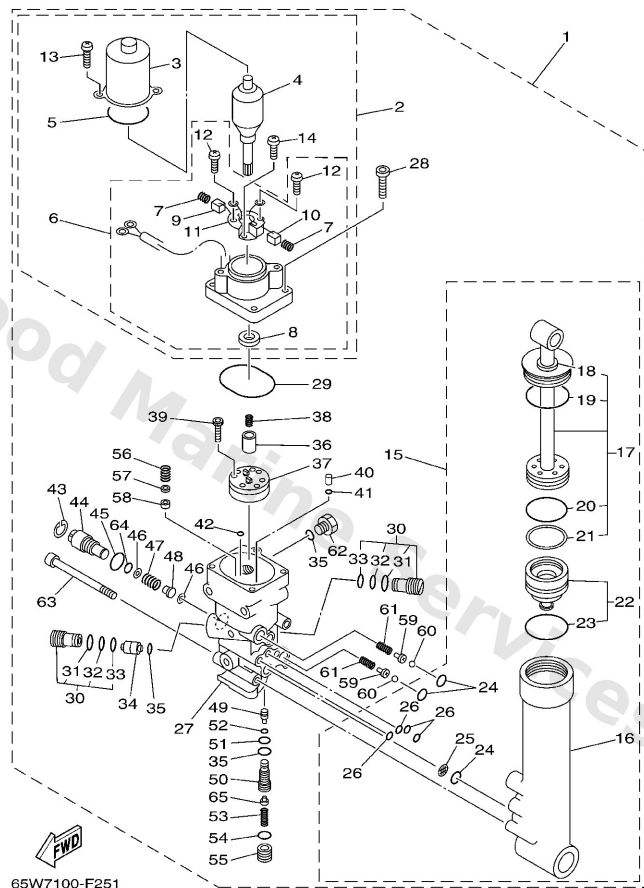
Power Trim & Tilt Assy



F6

Ref	Part	
16	65W4380K00 Cylinder, tilt sub assembly	Buy now
17	65W4381000 Tilt piston sub assembly	Buy now
18	65W4381200 Seal, dust	Buy now
19	65W4386500 O-ring	Buy now
20	6H14386110 O-ring	Buy now
21	65W4387100 Ring, back up	Buy now
22	65W4381B00 Free piston sub assembly	Buy now
24	9321011368 O-ring (2h7)	Buy now
25	6H14381600 Filter 1	Buy now
26	93210064A5 O-ring(61a)	Buy now
27	65W4380L00 Housing, trim & tilt sub assembly	Buy now
28	65W4388800 Bolt, hexagon socket head(1jk)	Buy now
29	9321050768 O-ring	Buy now
30	6T44380203 Valve sub assembly	Buy now
31	6H14386600 O-ring	Buy now

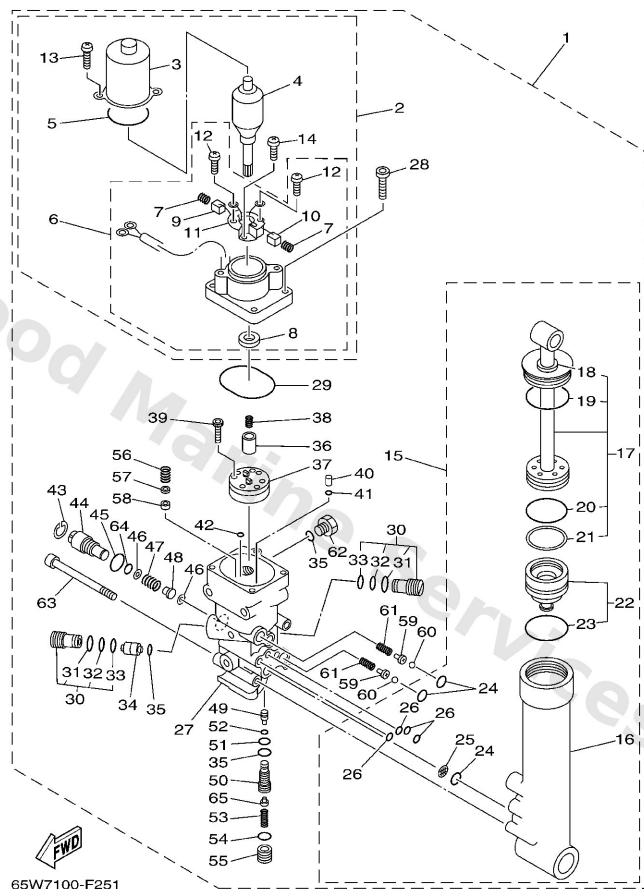
Power Trim & Tilt Assy



F6

Ref	Part	
32	9321010M74 O-ring	Buy now
33	6H14386700 O-ring	Buy now
34	62X4384100 Piston, shuttle	Buy now
35	9321009165 O-ring	Buy now
36	65W4383100 Connector, shaft	Buy now
37	65W4383000 Gear pump assembly	Buy now
38	6T44385300 Spring, main valve	Buy now
39	9131804025 Bolt(62x)	Buy now
40	65W4381700 Filter 2	Buy now
41	65W4386100 O-ring	Buy now
42	65W4386200 O-ring	Buy now
43	6H14387500 Ring, snap	Buy now
44	6H14384500 Screw, manual release	Buy now
45	9321018397 O-ring (6g5)	Buy now
46	6H14384700 Seat, manual valve	Buy now

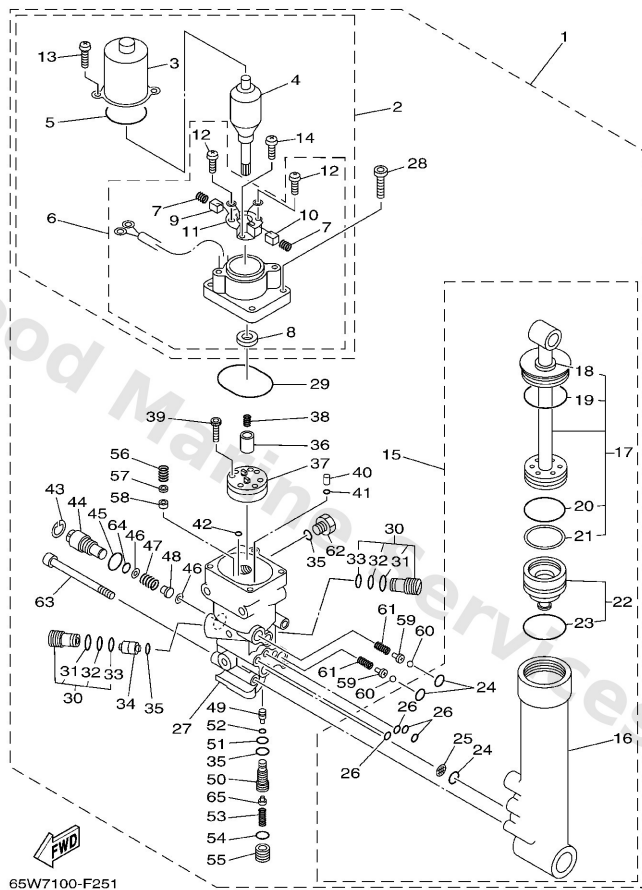
Power Trim & Tilt Assy



F6

Ref	Part	
47	65W4385400 Spring, manual release	Buy now
48	65W4382A00 Adaptor 1	Buy now
49	65W4384400 Pin, valve support	Buy now
50	65W4385100 Seat, relief valve	Buy now
51	9321008006 O-ring	Buy now
52	9321003478 O-ring(31m)	Buy now
53	65W4385500 Spring, up relief	Buy now
54	9321011073 O-ring (p95)	Buy now
55	65W4384300 Screw, valve lock	Buy now
56	6H14385610 Spring, down relief	Buy now
57	6H14384410 Pin, valve support	Buy now
58	6H14384F10 Seal, main valve	Buy now
59	65W4386A00 Pin, absorber valve	Buy now
60	9350108001 Ball	Buy now
61	65W4385300 Spring, absorber valve	Buy now

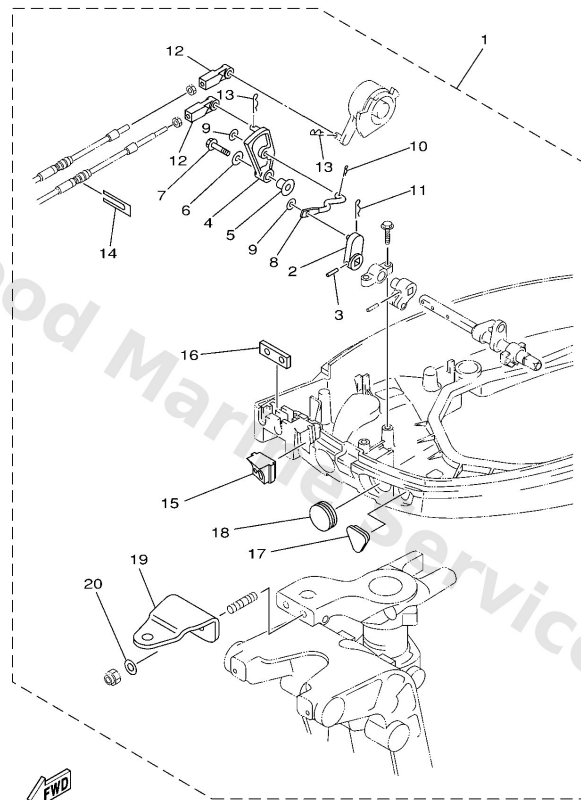
Power Trim & Tilt Assy



F6

Ref	Part	
62	6H14382900 Plug, reservoir	Buy now
63	62X4387800 Bolt, socket	Buy now
65	6T44380800 Seat valve comp. 1	Buy now

Remo Con Attachment

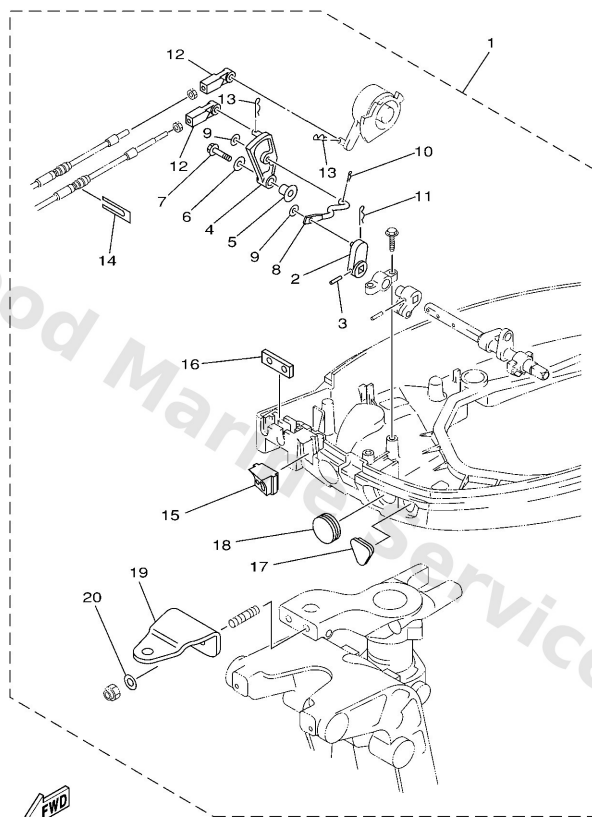


65W0010-9200

E5

Ref	Part	
1	65W4850100 Remote cont. attachment assembly. AP	Buy now
2	65W4414200 Joint	Buy now
3	9025403M05 Pin, spring	Buy now
4	65W4412500 Lever, shift rod	Buy now
5	9038706M29 Coller (6a0)	Buy now
6	9020106M31 Washer (6a0)	Buy now
7	9759506525 Bolt, hexagon w/w deep recess	Buy now
8	65W4419200 Joint, rod 1	Buy now
9	9020105M06 Washer, plate(61u)	Buy now
10	9046810005 Pin, hair 6264123500	Buy now
11	9046818008 Clip 620436610000	Buy now
12	6634834400 Cable end, remote control	Buy now
14	6H34853800 Clamp, cable	Buy now
15	65W4272521 Grommet	Buy now
16	62Y4272700 Grommet	Buy now

Remo Con Attachment

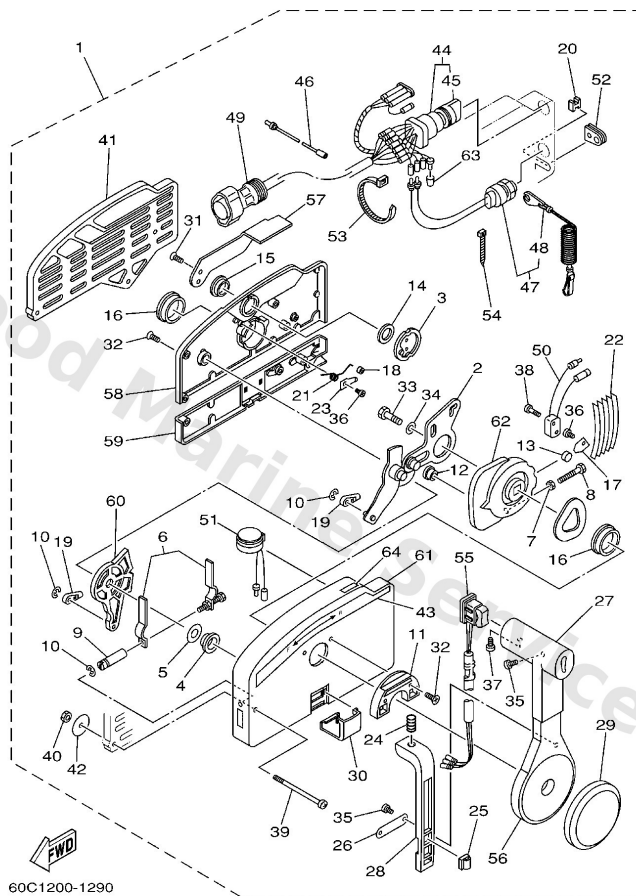


65W0010-9200

E5

Ref	Part	
17	65W2632610 Grommet	Buy now
18	65W4272610 Grommet	Buy now
19	65W4851100 Hook, steering	Buy now
20	9020110120 Washer, plate	Buy now

Remote Control Assy

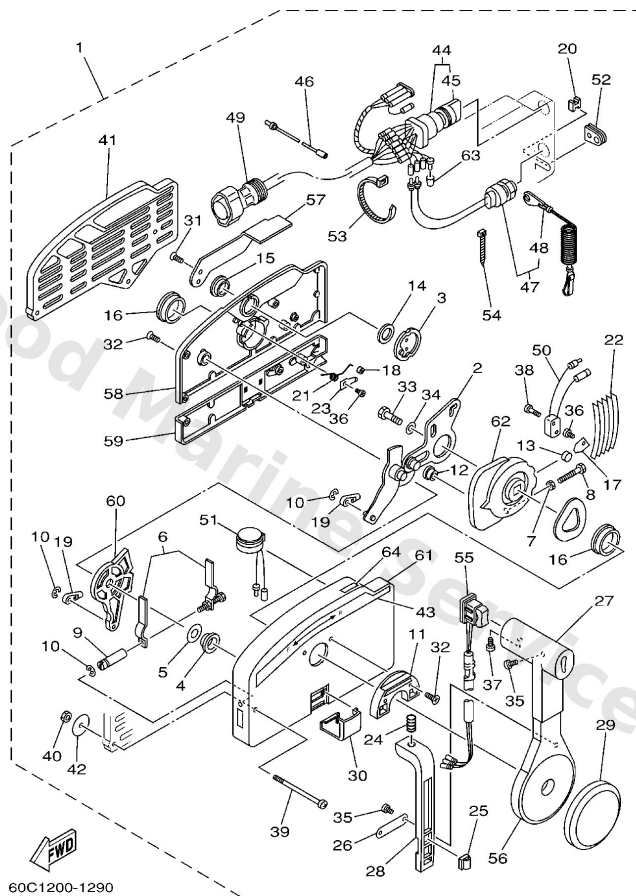


60C1200-1290

B7

Ref	Part	
1	70348203A3 Remote control assembly (7p) AP	Buy now
1	70348205A5 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7034826101 Arm, throttle	Buy now
3	7034815300 Shaft, free accel.	Buy now
4	7034823500 Bushing	Buy now
5	7034826800 Spacer 3	Buy now
6	7034826400 Throttle, friction	Buy now
7	9538005600 Nut, hexagon (663)	Buy now
8	9738005025 Bolt	Buy now
9	7034826500 Shaft Friction	Buy now
10	9343006024 Circlip (701)	Buy now
11	7034824500 Plate, lock	Buy now
12	7034825200 Roller, cam	Buy now
13	7014824800 Roller, free accel	Buy now
14	7034819800 Washer, wave 3	Buy now

Remote Control Assy

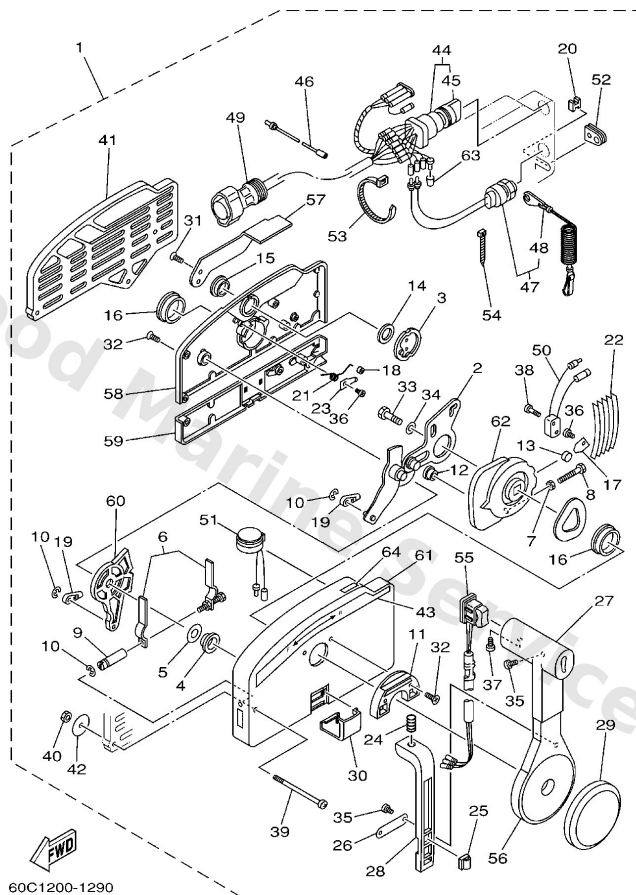


60C1200-1290

B7

Ref	Part	
15	7034824300 Bushing 3	Buy now
16	7034823600 Bushing	Buy now
17	7034818900 Retainer	Buy now
18	7034823400 Roller, detent	Buy now
19	7034834501 Cable end, remote control 2	Buy now
20	7034835800 Anchor, cable	Buy now
21	7034824400 Spring, free accel.	Buy now
22	7034823800 Spring, detent	Buy now
23	7034824600 Spacer 1	Buy now
24	7034822700 Spring, neutral lock	Buy now
25	7038259400 Clamp WITH PT/T SW.	Buy now
26	7034822600 Plate, stopper	Buy now
27	7034822200 Grip, control lever SINGLE	Buy now
28	7034822300 Lock, neutral	Buy now
29	7034822500 Cover	Buy now

Remote Control Assy

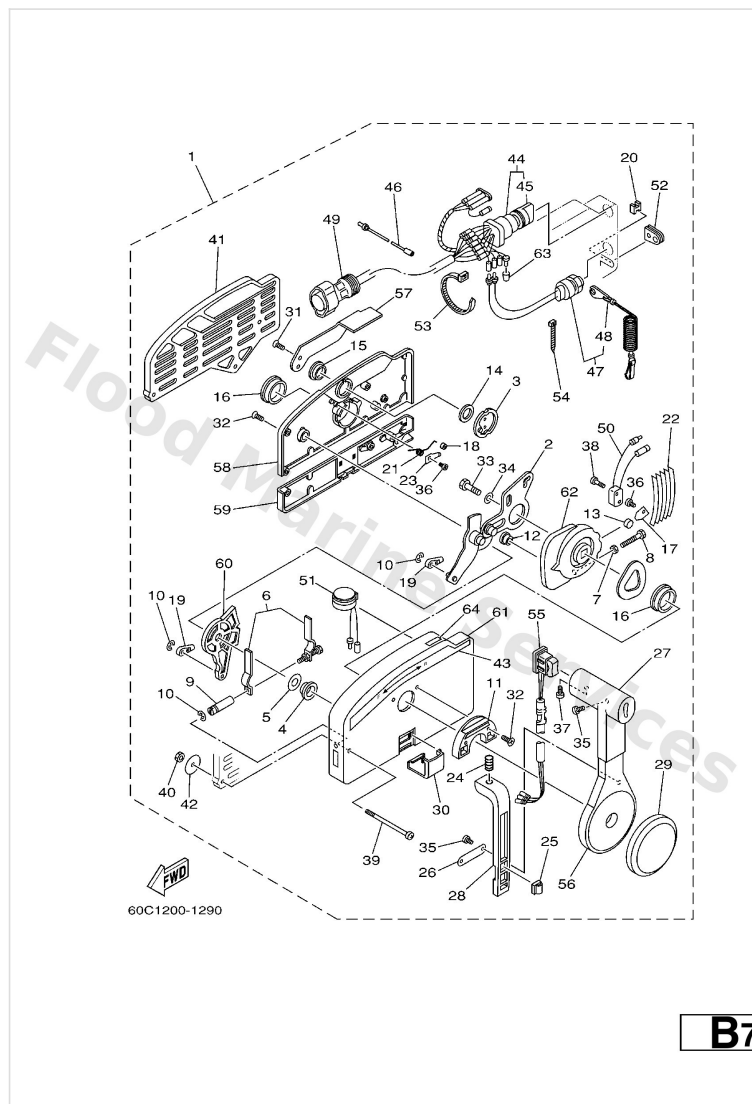


60C1200-1290

B7

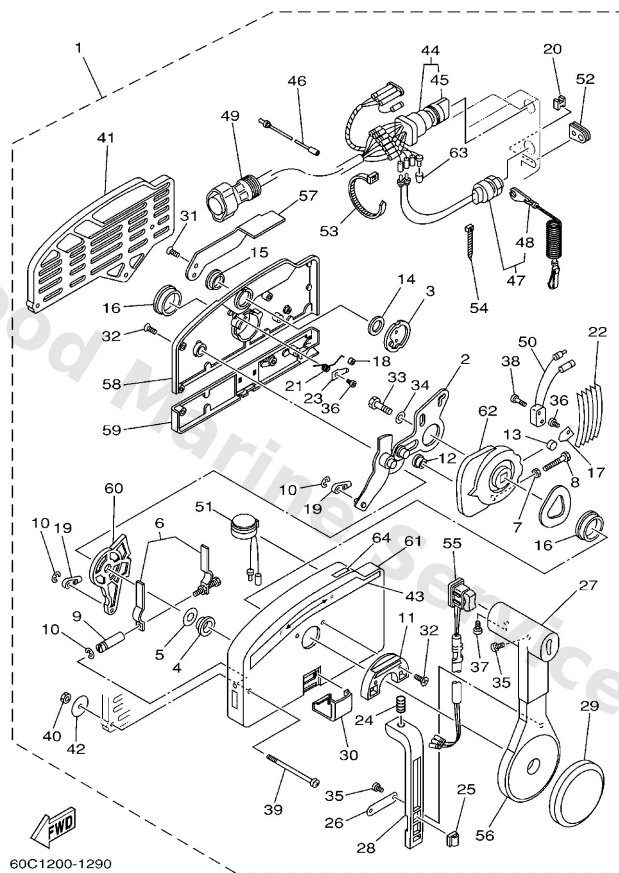
Ref	Part	
30	7034821900 Cover, lead	Buy now
31	7034828100 Screw, flat head	Buy now
32	7034828200 Screw	Buy now
33	9738008030 Bolt, hexagon (fj1)	Buy now
34	9299008600 Washer, plain (663)	Buy now
35	9858004010 Screw, pan head (e56)	Buy now
36	9858004006 Screw, pan head (7h3)	Buy now
37	9858005010 Screw, pan head(62x)	Buy now
38	9858003015 Screw, pan head (n151)	Buy now
39	7034829110 Screw	Buy now
40	9538006600 Nut(661)	Buy now
41	7034829310 Spacer, remote control SINGLE	Buy now
42	7014828700 Washer 1	Buy now
43	7034821500 Graphic	Buy now
44	7038251003 Main switch assembly FOR 703-48203-A3	Buy now

Remote Control Assy



Ref	Part	
44	7038251012 Main switch assembly PRIME START	Buy now
45	6768257700 Cap, key	Buy now
46	7038253100 Wire, lead	Buy now
47	6888257501 Engine stop switch assembly	Buy now
48	6828255600 Lanyard, stop switch	Buy now
49	6888258621 Extension, wire harness (7P)	Buy now
49	6888258A20 10p main harness mec 2m (6ft) (10P)	Buy now
50	7038254000 Neutral switch assembly	Buy now
51	70383383B0 Buzzer	Buy now
52	7034828400 Grommet	Buy now
53	7038259100 Band	Buy now
54	7038259200 Band	Buy now
55	7034822400 Cover, control lever WITHOUT PT/T SW.	Buy now
55	7038256302 Trim & tilt switch assembly WITH PT/T SW.	Buy now
56	7034822100 Grip	Buy now

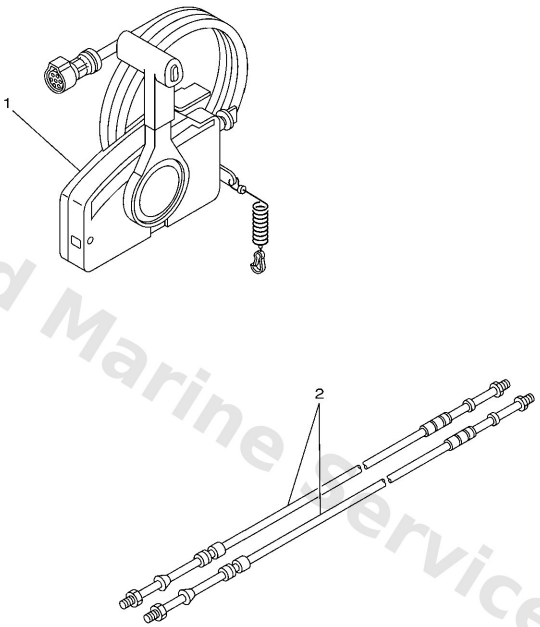
Remote Control Assy



B7

Ref	Part	
57	7034815200 Knob, free accel	Buy now
58	7034821200 Rear housing	Buy now
59	7034821300 Back, panel	Buy now
60	7034827100 Arm, shift	Buy now
61	7034821101 Housing,1	Buy now
62	7034823200 Drive gear	Buy now
63	7038254200 Cap	Buy now
64	7034821800 Graphic	Buy now

Remote Control Box

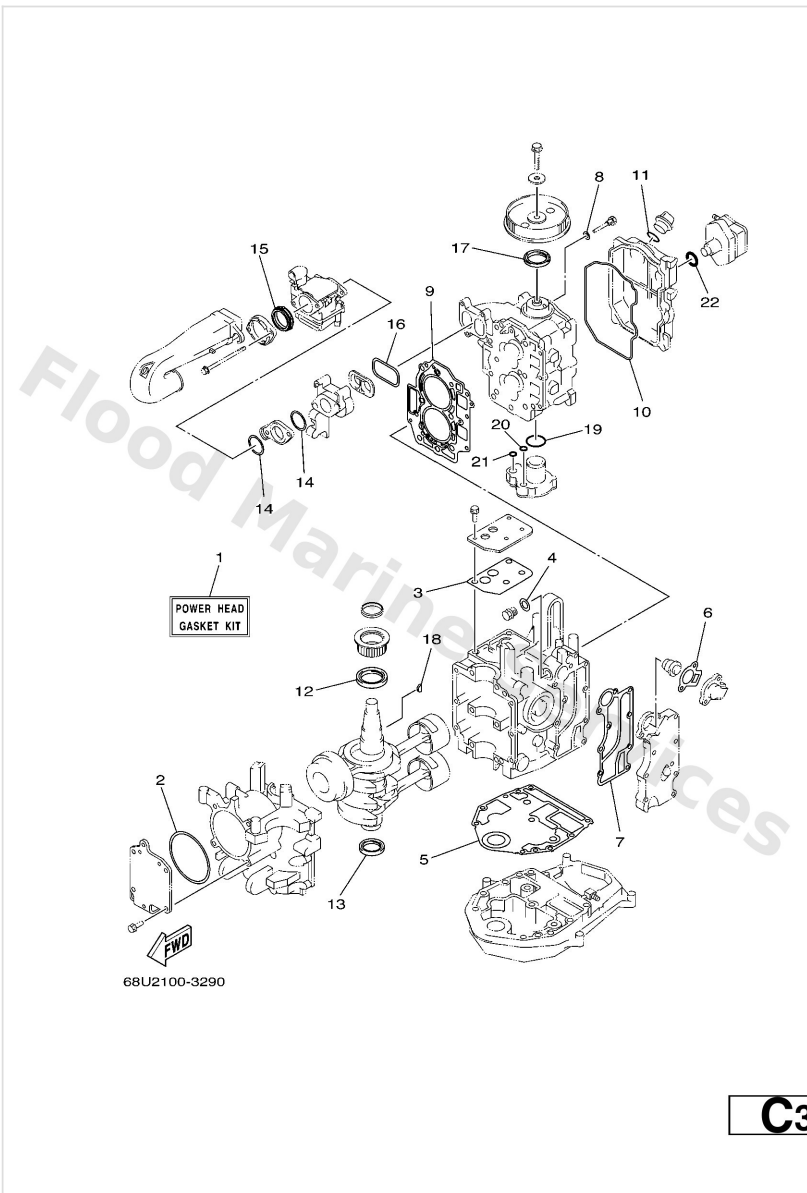



67M0100-8280

B6

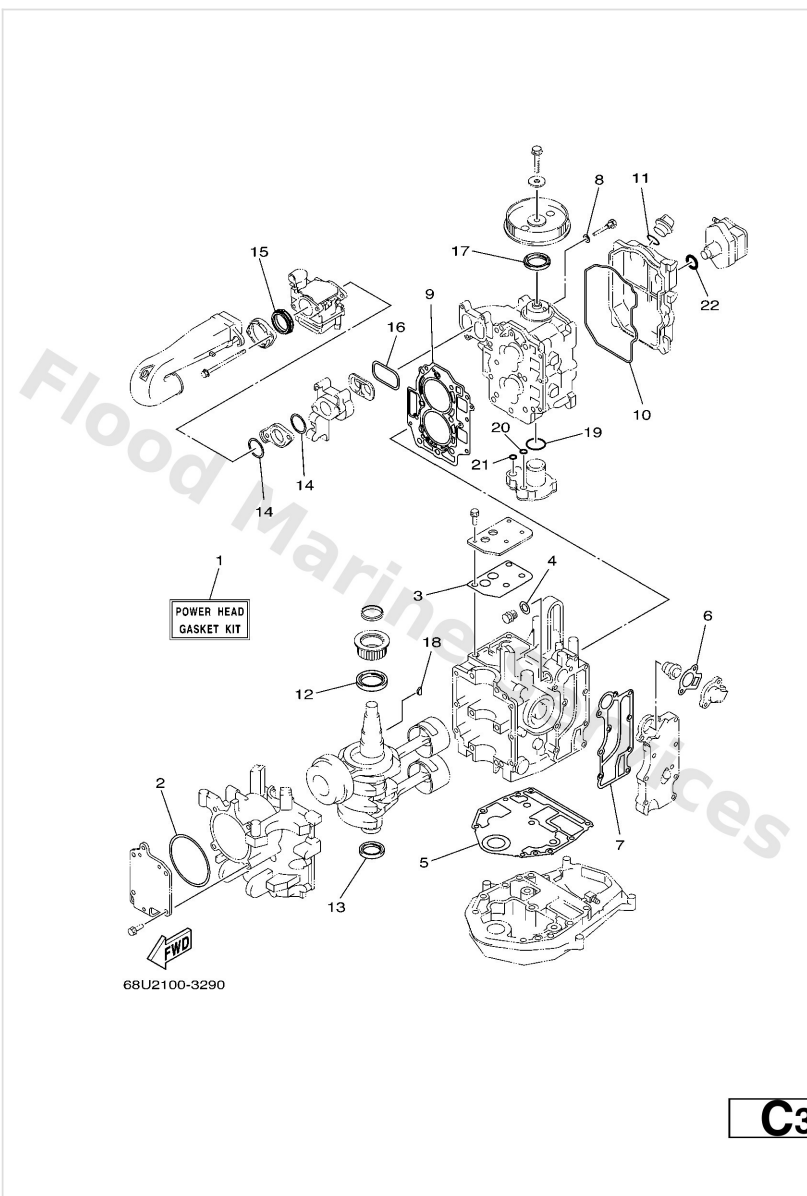
Ref	Part	
1	70348203A3 Remote control assembly (7p) AP	Buy now
1	70348205A5 Remote control assembly (10p, ptt) AP WITH PT/T SW.	Buy now
2	7014831090 Cable, Remote Control L=11F UR	Buy now
2	7014832000 Cable, Remote Control L=12F UR	Buy now
2	7014832020 Cable, Remote Control L=13F UR	Buy now
2	7014832050 Cable, Remote Control L=15F UR	Buy now

Repair Kit 1



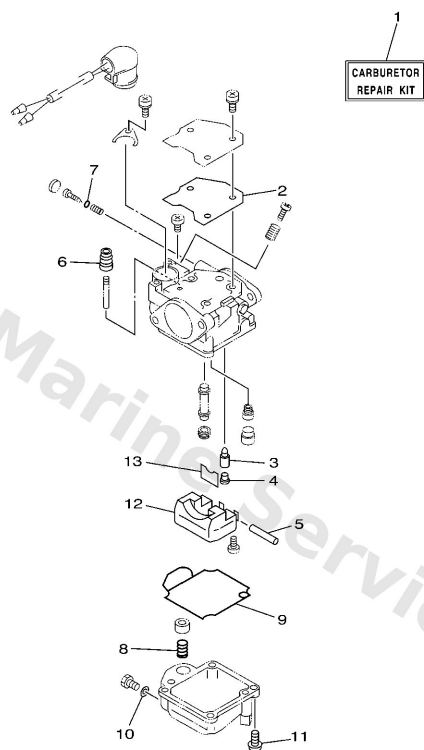
Ref	Part	
1	6D5W000100 Power head gasket kit	Buy now
2	65W1566300 Seal	Buy now
3	65W1116901 Gasket, breather cover	Buy now
4	9043014115 Gasket (663)	Buy now
5	65W1135110 Gasket, cylinder	Buy now
6	62Y1241400 Gasket, cover	Buy now
7	65W4111400 Gasket, exhaust outer cover	Buy now
8	9043006014 Gasket 256113960000	Buy now
9	65W1118130 Gasket, cylinder head 1	Buy now
10	65W1135600 Seal, cylinder 2	Buy now
11	9321024M79 O-ring	Buy now
12	9310243004 Oil seal	Buy now
13	9310135002 Oil seal	Buy now
14	65W1419800 Gasket	Buy now
15	65W1445710 Seal	Buy now

Repair Kit 1



Ref	Part	
16	65W1364500 Gasket, manifold 1	Buy now
17	9310237M40 Oil seal(62y)	Buy now
18	9028004M06 Key, woodruff(6a1)	Buy now
19	9321033MH2 O-ring(62y)	Buy now
20	9321012MG9 O-ring(62y)	Buy now
21	9321014515 O-ring (11h)	Buy now

Repair Kit 2

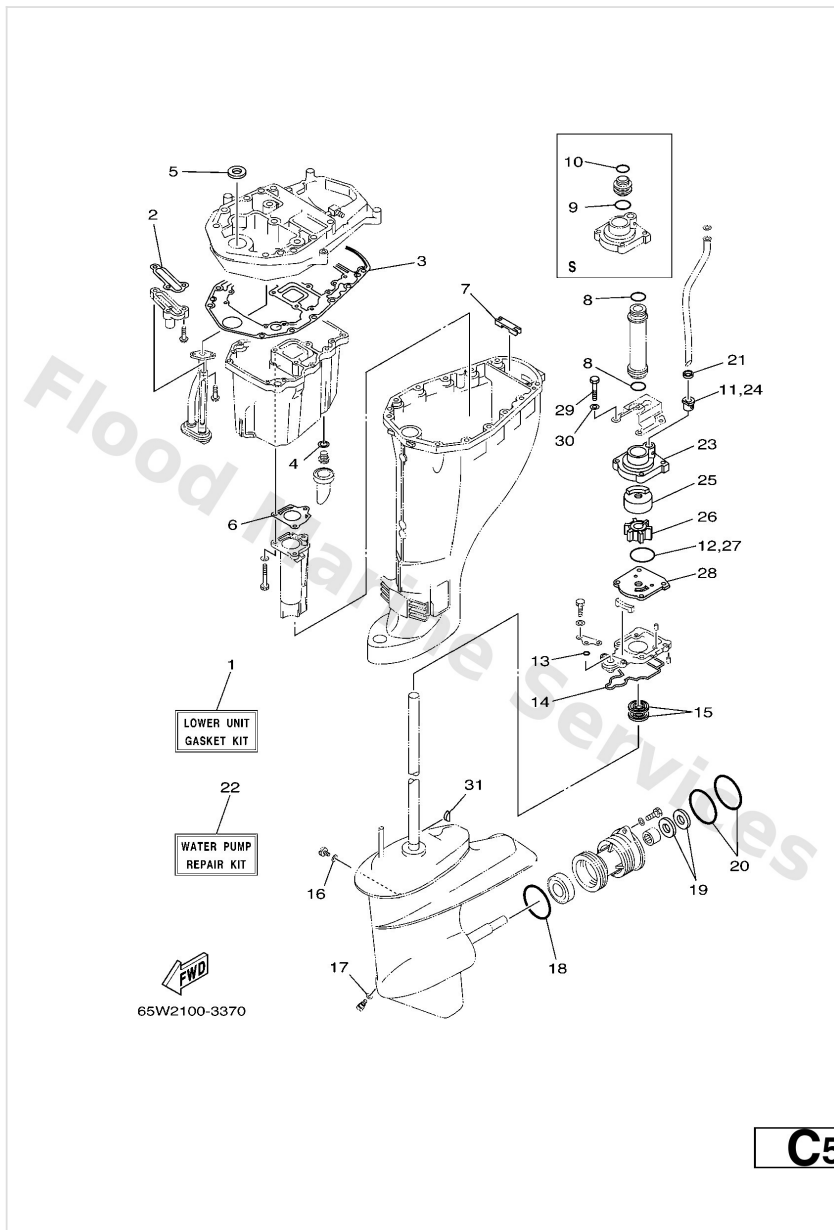


65W3100-C360

C4

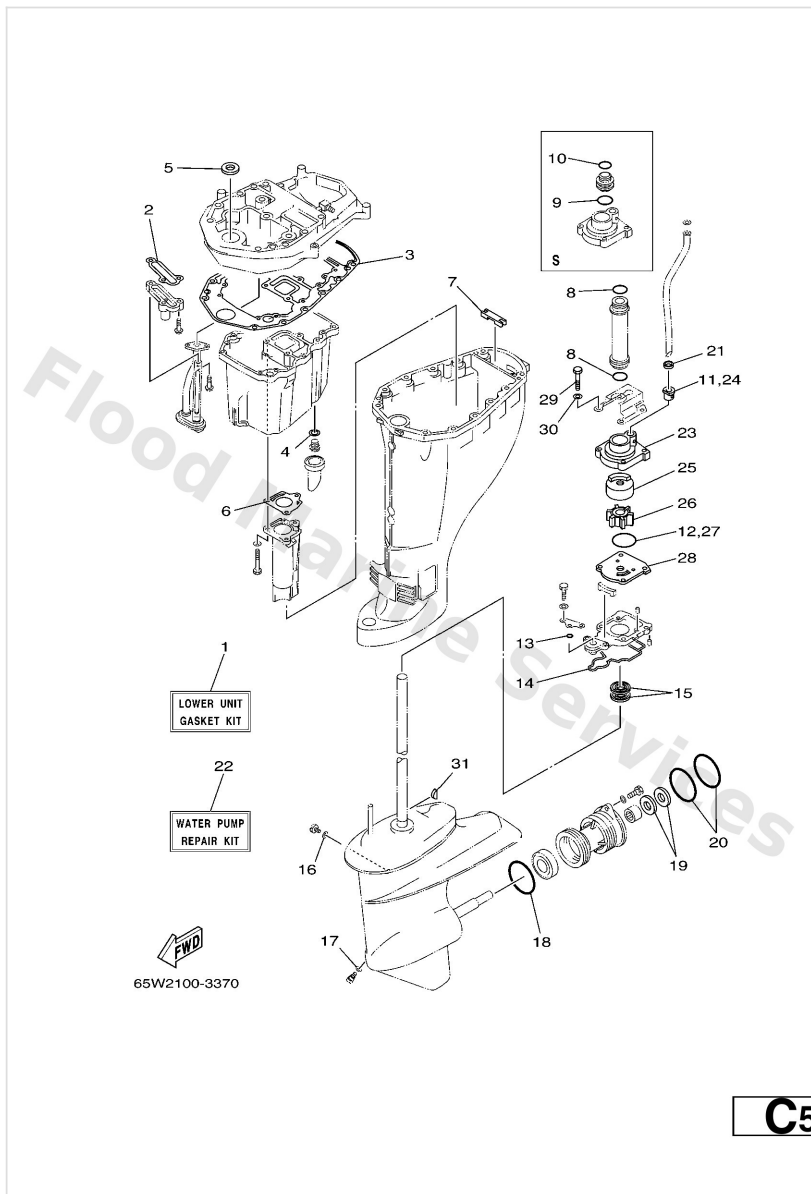
Ref	Part	
1	65WW009302 Carburetor repair kit	Buy now
2	65W1412610 Gasket	Buy now
3	6G11454601 Valve, needle	Buy now
4	6761418600 Pin, valve	Buy now
5	6H41454800 Pin, float arm	Buy now
6	65W1437301 Cover, plunger cap	Buy now
7	67C1439700 O-ring	Buy now
8	65W1433500 Spring, plunger	Buy now
9	65W1438400 Gasket, float chamber	Buy now
10	65W1439800 Washer	Buy now
11	9798004114 Screw, pan head(ga5)	Buy now
12	63V1498500 Float	Buy now
13	6631415900 Clip	Buy now

Repair Kit 3



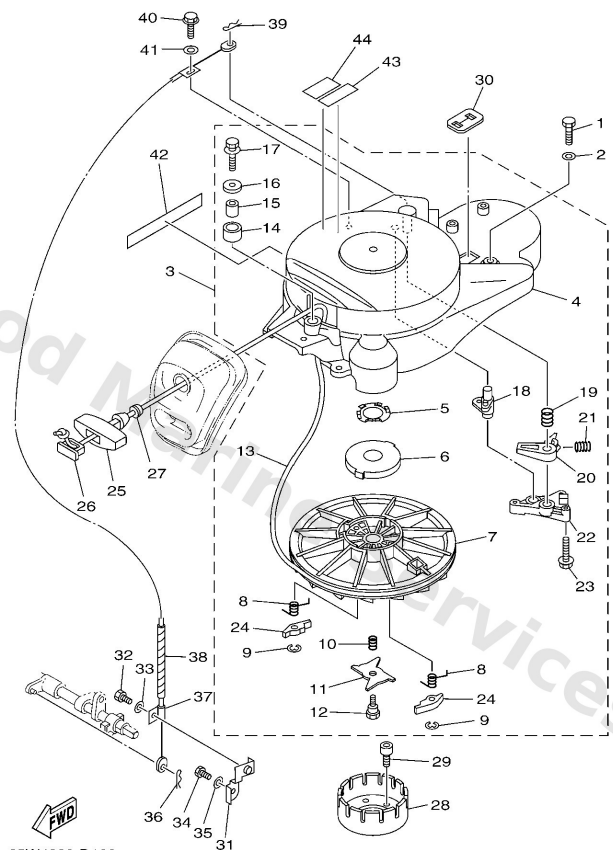
Ref	Part	
1	65WW000123 Lower unit gasket kit	Buy now
2	62Y1347500 Gasket	Buy now
3	69W1531200 Gasket, oil pan	Buy now
4	9043014M09 Gasket	Buy now
5	9311016004 Oil seal	Buy now
6	67C4113300 Gasket, exhaust manifold 1	Buy now
7	65W4512800 Seal 2	Buy now
8	9321026130 O-ring L(21.6")	Buy now
10	9321022164 O-ring S(16.6")	Buy now
11	6L24436700 Damper, water seal 3	Buy now
12	9321045161 O-ring	Buy now
13	9321006ME6 O-ring	Buy now
14	61N4531500 Packing, lower casing	Buy now
15	9310122067 Oil seal (22x36x6-663)	Buy now
16	9043008020 Gasket	Buy now

Repair Kit 3



Ref	Part	
18	9321064ME7 O-ring	Buy now
19	9310120M07 Oil seal	Buy now
20	9321065M50 O-ring	Buy now
21	9043010002 Gasket	Buy now
22	61NW007811 Water pump repair kit	Buy now
23	61N4431101 Housing, water pump	Buy now
25	61N4432201 Insert, cartridge	Buy now
26	6H44435202 Impeller	Buy now
28	61N4432300 Outer plate, cartridge	Buy now
29	9709506040 Bolt (682)	Buy now
30	9299506600 Washer, plain (646)	Buy now
31	9028003024 Key, woodruff(662)	Buy now

Starter



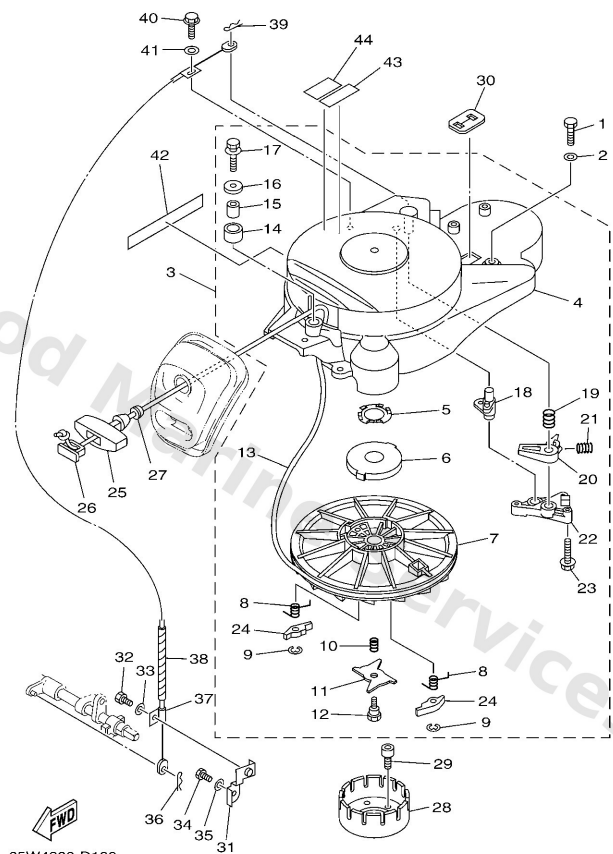
65W4300-D100

*1: CUT FROM 50M ROLLS,PART NO.90890-44373,CUTTING LENGTH 1.7M
 *1:A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373,
 LONGUEUR DE COUPE 1.7M

C3

Ref	Part	
1	9709506025 Bolt	Buy now
2	9299506600 Washer, plain (646)	Buy now
3	65WW157120 Starter assembly	Buy now
4	65W1571120 Case, starter	Buy now
5	65W1573200 Washer, wave 1	Buy now
6	65W1571300 Spring, starter	Buy now
7	65W1571401 Drum, sheave	Buy now
8	65W1573400 Spring Return	Buy now
9	65W1574400 Circlip	Buy now
10	65W1571500 Spring, friction	Buy now
11	65W1571600 Plate, drive	Buy now
12	65W1579300 Screw	Buy now
13	*_ item_description *1	Buy now
14	65W1575200 Roller Wire	Buy now
15	65W1575300 Bush	Buy now

Starter



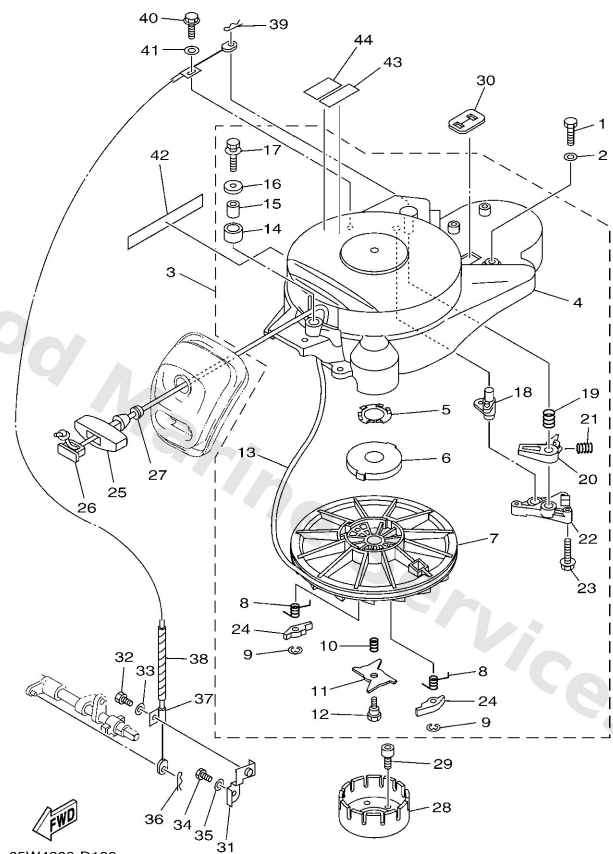
65W4300-D100

*1: CUT FROM 50M ROLLS,PART NO.90890-44373,CUTTING LENGTH 1.7M
 *1:A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373,
 LONGUEUR DE COUPE 1.7M

C3

Ref	Part	
16	65W1579100 Washer Lock	Buy now
17	65W1548100 Bolt 1	Buy now
18	65W1573501 Guide, cam	Buy now
19	65W1576701 Spring	Buy now
20	65W1579400 Stopper	Buy now
21	65W1578400 Spring, return	Buy now
22	65W1541400 Cover 1	Buy now
23	65W1576800 Bolt	Buy now
24	65W1574110 Pawl, drive	Buy now
25	6891575501 Handle, starter	Buy now
26	6F51577902 Cover	Buy now
27	6A01578900 Damper	Buy now
28	65W1572310 Pulley, starter	Buy now
29	9011008M03 Bolt, Hexagon Socket Head	Buy now
30	65W8163910 Cover	Buy now

Starter



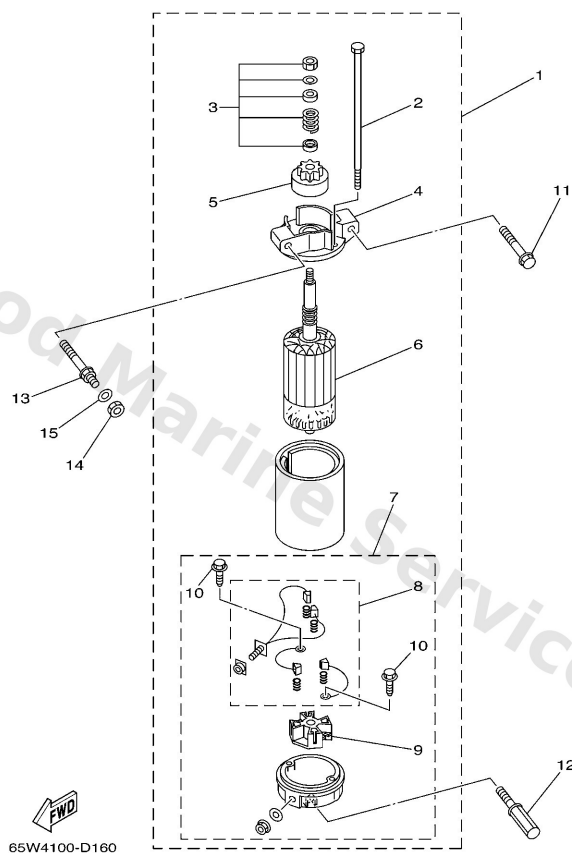
65W4300-D100

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 *1:A PRELEVER SUR BOBINE 50M ,REFERENCE 90890-44373,
 LONGUEUR DE COUPE 1.7M

C3

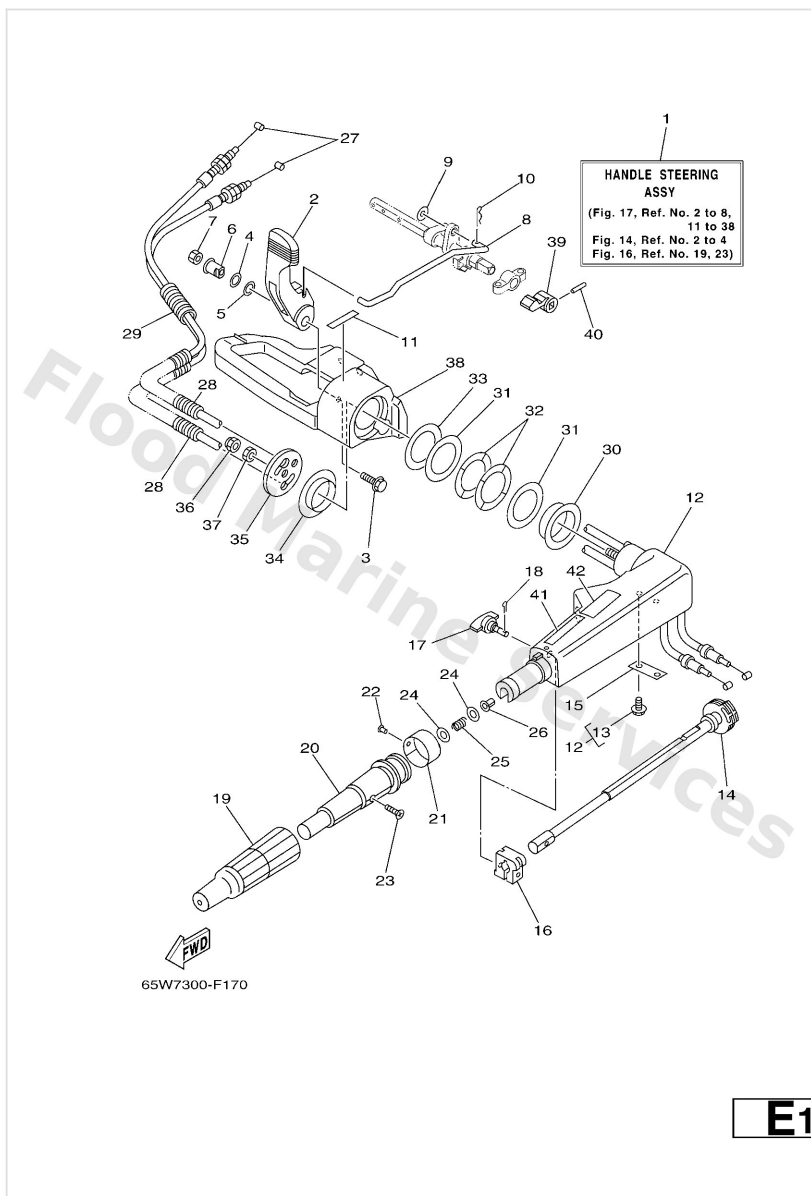
Ref	Part	
31	65W1577400 Stay 4	Buy now
32	9709506012 Bolt(gh1)	Buy now
36	9046818008 Clip 620436610000	Buy now
37	65W1577020 Cable comp., starter stop	Buy now
38	9044606M90 Hose	Buy now
39	9046810005 Pin, hair 6264123500	Buy now
40	65W1548220 Bolt 2	Buy now
41	65W1572600 Washer, flat	Buy now
42	65W1343762 Mark, Caution	Buy now
43	6A18362541 Mark 5	Buy now
44	6A18362551 Mark 5	Buy now

Starting Motor



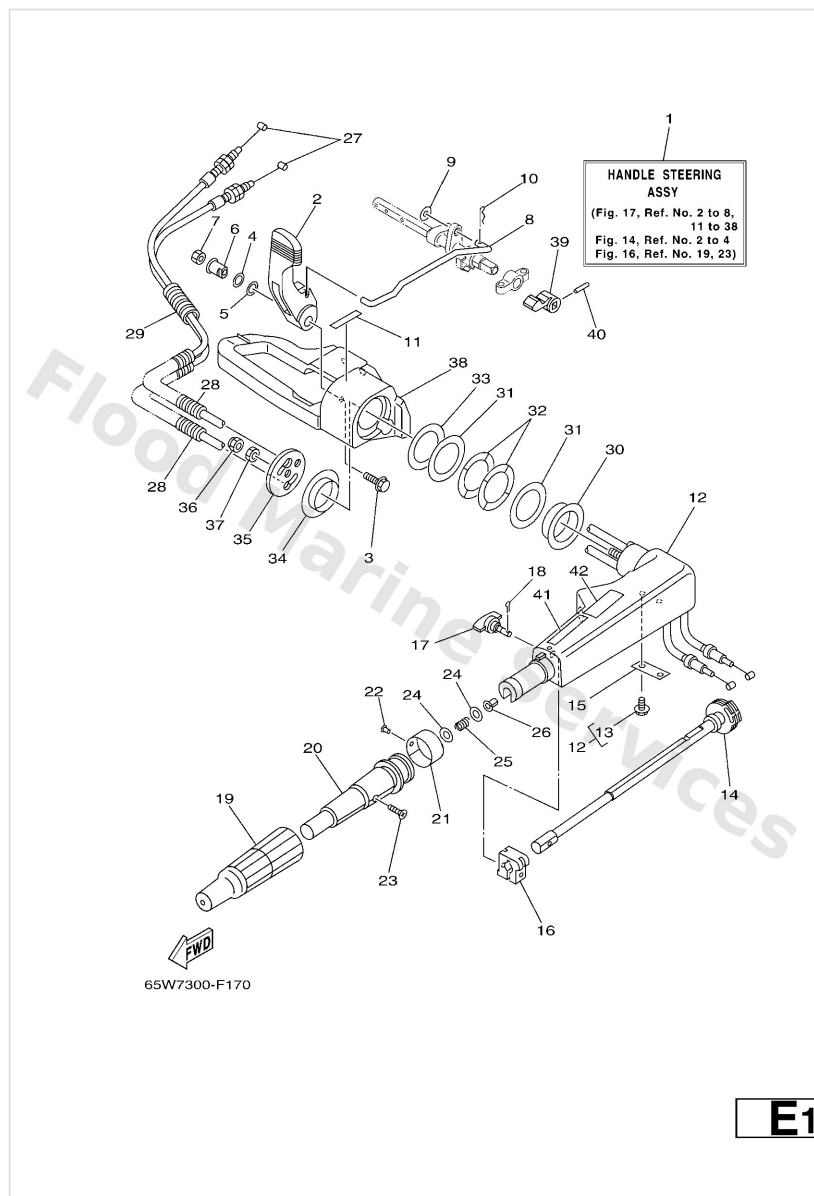
Ref	Part	
1	65W8180003 Starting motor assembly	Buy now
2	65W8182600 Bolt	Buy now
3	65W8185702 Pinion stopper set	Buy now
4	65W8183000 Front Bracket assembly	Buy now
5	65W8180700 Gear assembly, starting motor	Buy now
6	65W8185002 Armature assembly	Buy now
7	65W8182000 Rear bracket assembly	Buy now
8	65W8180100 Brush set	Buy now
9	65W8184000 Brush holder assembly	Buy now
10	65W8182500 Screw	Buy now
11	9011908M39 Bolt, with washer	Buy now
12	9010908M77 Bolt	Buy now
13	9010908M78 Bolt	Buy now
14	9538008700 Nut(661)	Buy now
15	9299008600 Washer, plain (663)	Buy now

Steering



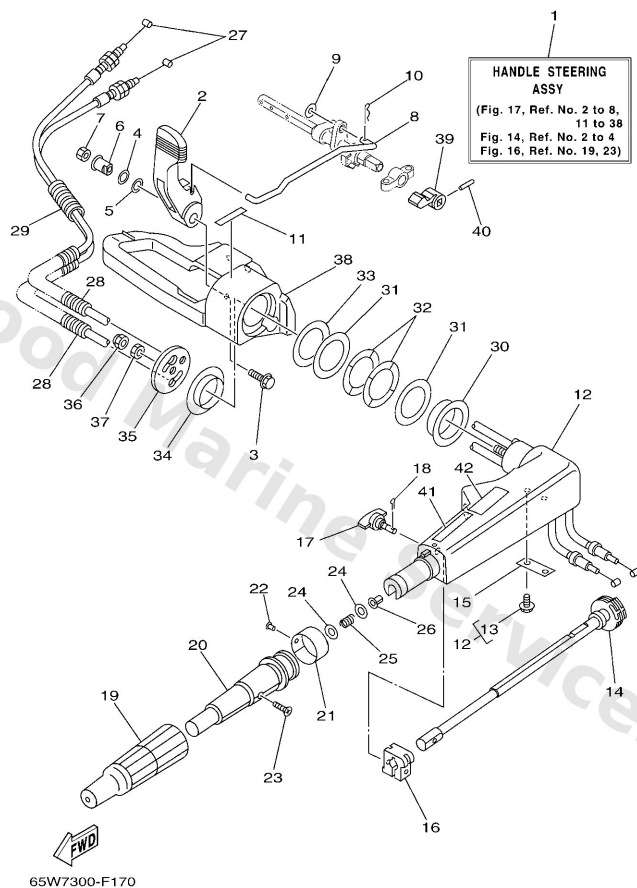
Ref	Part	
1	65WW0084014D Handle steering assembly	Buy now
2	65W4411100 Handle, gear shift	Buy now
3	9011906M85 Bolt, with washer	Buy now
4	9020612M00 Washer, wave (676)	Buy now
5	9020112M07 Washer, plate	Buy now
6	65W4212300 Bolt, handle joint	Buy now
7	9538006600 Nut(661)	Buy now
8	65W4412400 Link, shift rod	Buy now
9	9299006200 Ybs66-6 washer, plain	Buy now
10	9046818008 Clip 620436610000	Buy now
11	6E04419111 Indicator, shift	Buy now
12	65W42101014D Handle, steering	Buy now
13	9010906M86 Bolt	Buy now
14	65W4213800 Lever, throttle	Buy now
15	65W4215900 Stay	Buy now

Steering



Ref	Part	
16	6G14212600 Piece, friction	Buy now
17	65W4212500 Bolt, friction adjusting	Buy now
18	9149016010 Pin, cotter	Buy now
19	66M4217700 Rubber, handle	Buy now
20	66M4211900 Grip, steering handle	Buy now
21	6J04213700 Indicator, throttle	Buy now
22	9026902M09 Rivet(6I5)	Buy now
23	9014905M13 Screw, countersunk	Buy now
24	9020110M02 Washer, plate(6g9)	Buy now
25	9050123215 Spring (655)	Buy now
26	9038608032 Bushing (650)	Buy now
27	65W2631100 Cable, throttle 1	Buy now
28	9044610M86 Hose	Buy now
29	9044614M88 Hose	Buy now
30	9038640MA0 Bushing	Buy now

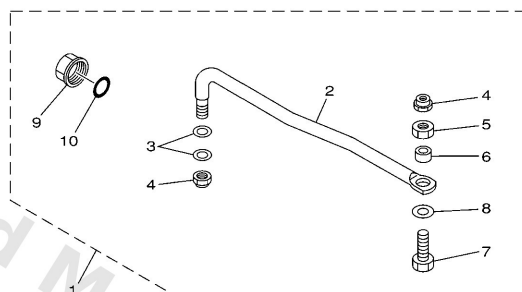
Steering



E1

Ref	Part	
31	9020143M00 Washer, plate	Buy now
32	9020643M22 Washer, wave	Buy now
33	9020243M57 Washer, plate	Buy now
34	9038640M99 Bush	Buy now
35	65W4213101 Cover, handle steering	Buy now
36	9578010300 Nut, nylon (6e5)	Buy now
37	9538010700 Nut (682)	Buy now
38	65W42121014D Bracket	Buy now
39	65W4417300 Lever, shift control	Buy now
40	9025403M05 Pin, spring	Buy now
41	6E08362741 Label, caution 7	Buy now
42	6E08362751 -	Buy now

Steering Guide

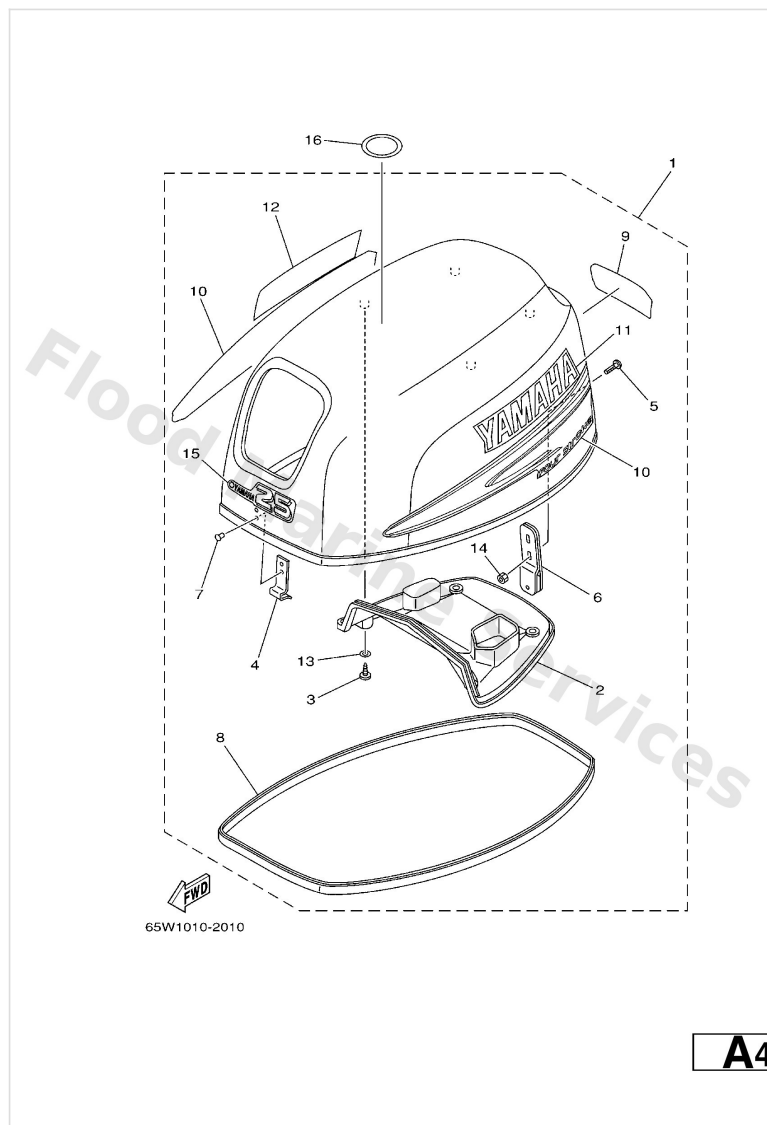


65W0010-8210

B5

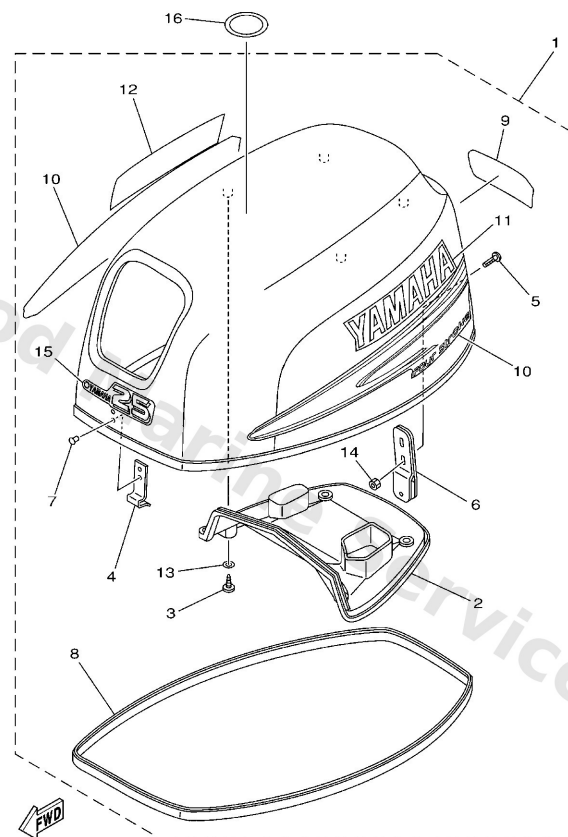
Ref	Part	
1	65W6135000 Steering guide attachment kit AP	Buy now
2	65W6135100 Rod, steering link	Buy now
3	9020110M20 Washer, plate (663)	Buy now
4	9018509M01 Nut, nylon (663)	Buy now
5	9017009M03 Nut (689)	Buy now
6	9038710M42 Coller (688)	Buy now
7	9010109M01 Bolt(62x)	Buy now
8	9020110M63 Washer, plate	Buy now
9	6E54314501 Cap, clamp bracket	Buy now
10	9321016275 O-ring	Buy now

Top Cowling



Ref	Part	
1	65W42610204D Top Cowling assembly F25A	Buy now
1	65W42610424D Top Cowling assembly F20A	Buy now
2	65W4261300 Molding Air Duct	Buy now
3	9778060520 Screw, tapping(6k8)	Buy now
4	65W4265101 Hook	Buy now
5	9010906MA4 Bolt	Buy now
6	65W4265201 Hook	Buy now
7	9026606M02 Rivet (697)	Buy now
8	6D54261500 Seal	Buy now
9	65W4267820 Graphic, front F25A	Buy now
9	65W4267840 Graphic, front F20A	Buy now
10	65WW007020 Graphic set	Buy now
11	65W4268120 Mark, cowling	Buy now
12	65W4268220 Mark, cowling	Buy now
13	9020205M38 Washer, plate(6l2)	Buy now

Top Cowling

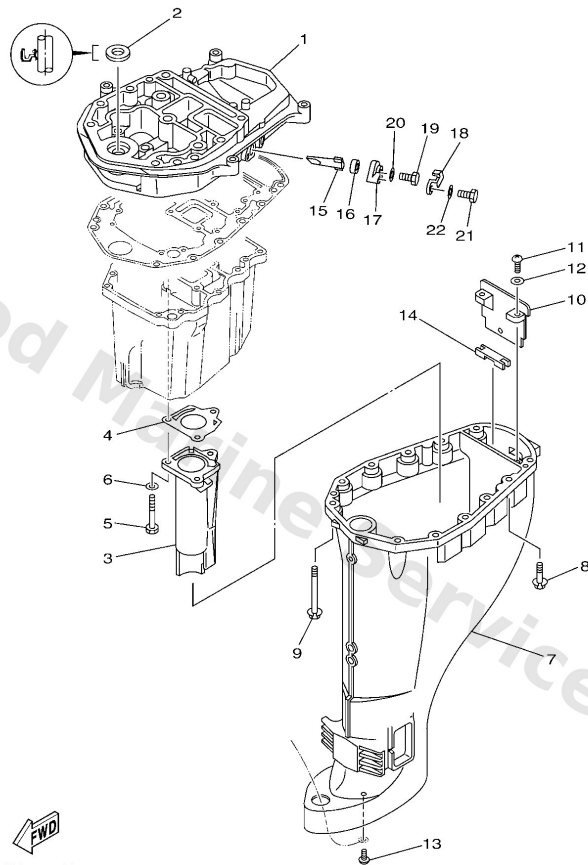


65W1010-2010

A4

Ref	Part	
14	9568006100 U-nut (6a5)	Buy now
15	65W4267700 Graphic, front F25A	Buy now
15	65W4267710 Graphic, front F20A	Buy now
16	67F1343403 □□□ , □□□□□	Buy now

Upper Casing

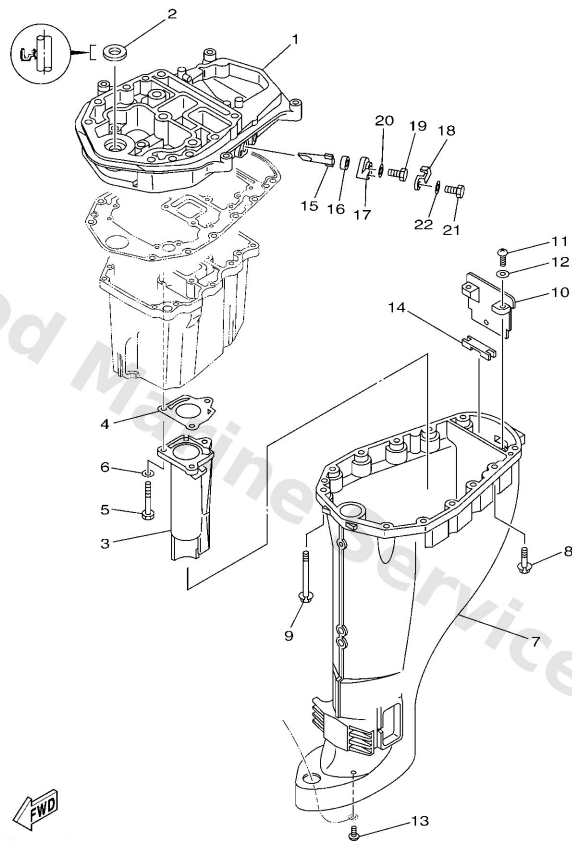


65W5100-E260

A5

Ref	Part	
1	65W411371194 Guide, exhaust	Buy now
2	9311016004 Oil seal	Buy now
3	68U41131005B Manifold, ext. 1	Buy now
4	67C4113300 Gasket, exhaust manifold 1	Buy now
5	9707506050 Bolt(jf7)	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	6D545111104D Casing, upper L(21.6")	Buy now
7	6D545111A04D Casing, upper S(16.6")	Buy now
8	9011908M79 Bolt, hexagon (fj1)	Buy now
9	9011908M82 Bolt, with washer(697)	Buy now
10	65W4515100 Cover, upper casing	Buy now
11	9788005016 Screw, pan head(6b0)	Buy now
12	9299005600 Washer, plain (646)	Buy now
13	9015706M06 Screw, pan head(6m7)	Buy now
14	65W4512800 Seal 2	Buy now

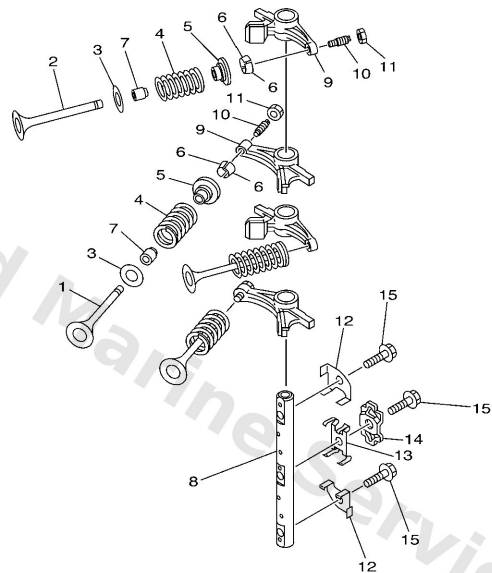
Upper Casing



A5

Ref	Part	
15	62Y1132500 Anode	Buy now
16	66M1132800 Grommet, anode	Buy now
17	66M113270094 Cover, anode	Buy now
18	66M1253500 Plate	Buy now
19	9709505012 Bolt, hexagon	Buy now
20	9299505600 Washer, plain (646)	Buy now
21	9701306020 Bolt(62y)	Buy now
22	9290306600 Washer, plain (646)	Buy now

Valve



FWD
65W1010-2050

B3

Ref	Part	
1	67C1211100 Valve, intake	Buy now
2	62Y1212100 Valve, exhaust	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	51Y1211400 Spring, valve outer	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	65W1214600 Shaft Rocker	Buy now
9	65W1215100 Arm, valve rocker	Buy now
10	62Y1215900 Screw Valve Adjusting	Buy now
11	62Y1215800 Nut, lock	Buy now
12	62Y1223800 Plate Bolt Stopper	Buy now
13	62Y1221600 Spring	Buy now
14	62Y1223100 Guide, stopper 1	Buy now
15	9010908M63 Bolt(62y)	Buy now

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