



Yamaha F40CET 2002

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

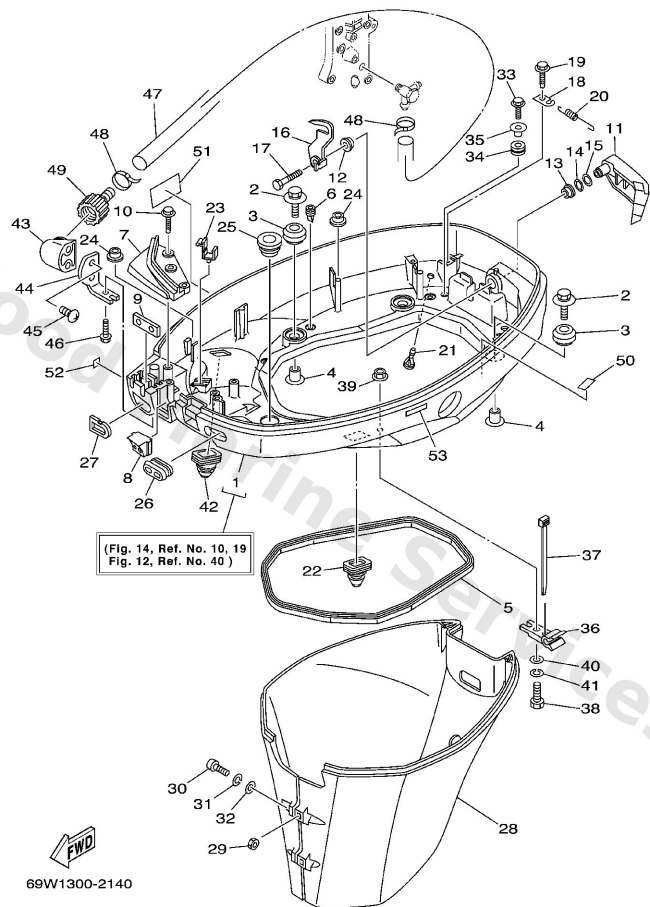
Authorised Yamaha Dealers



Contents

BOTTOM COWLING	3
BRACKET 1	7
BRACKET 2	10
CARBURETOR	13
CONTROL	16
CRANKSHAFT. PISTON	19
CYLINDER. CRANKCASE 1	21
CYLINDER. CRANKCASE 2	23
ELECTRICAL 1	25
ELECTRICAL 2	27
FUEL	30
FUEL TANK	33
GENERATOR	34
INTAKE	36
LOWER CASING. DRIVE 1	39
LOWER CASING. DRIVE 2	44
METER	47
OIL PAN	48
OIL PUMP	50
POWER TRIM & TILT ASSY 1	52
POWER TRIM & TILT ASSY 2	57
REMOTE CONTROL ASSY	59
REMOTE CONTROL BOX	64
REPAIR KIT 1	65
REPAIR KIT 2	67
REPAIR KIT 3	68
STARTING MOTOR	71
STEERING GUIDE	73
TOP COWLING	74
UPPER CASING	76
VALVE	78

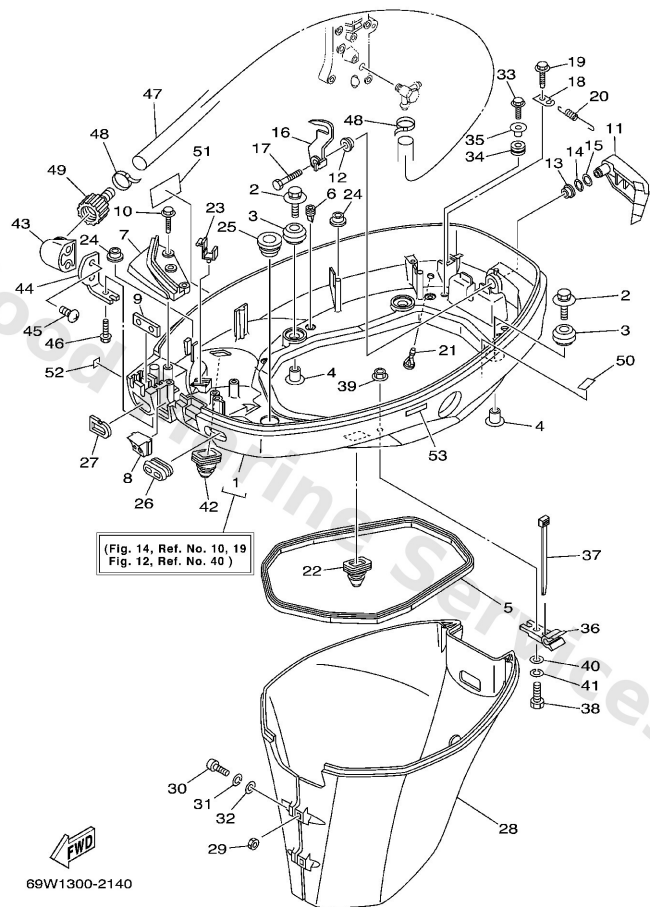
Bottom Cowling



D2

Ref	Part	
1	67C-42710-12-4D Bottom Cowling assembly	Buy now
2	90119-06M08 Bolt, with washer	Buy now
3	90480-09M12 Grommet (6a0)	Buy now
4	90387-06M69 Collar (688)	Buy now
5	62Y-42716-00 Rubber seal 1	Buy now
6	65W-42717-00 Rubber, seal 2	Buy now
7	67C-42738-00-4D Plate, fitting	Buy now
8	62Y-42725-30 Grommet	Buy now
9	62Y-42727-00 Grommet	Buy now
10	90109-06M81 Bolt	Buy now
11	67C-42815-00-4D Lever, clamp	Buy now
12	90386-12M37 Bushing (6f5)	Buy now
13	90386-12MA2 Bush	Buy now
14	90206-12052 Washer, wave (666)	Buy now
15	90201-12M07 Washer, plate	Buy now

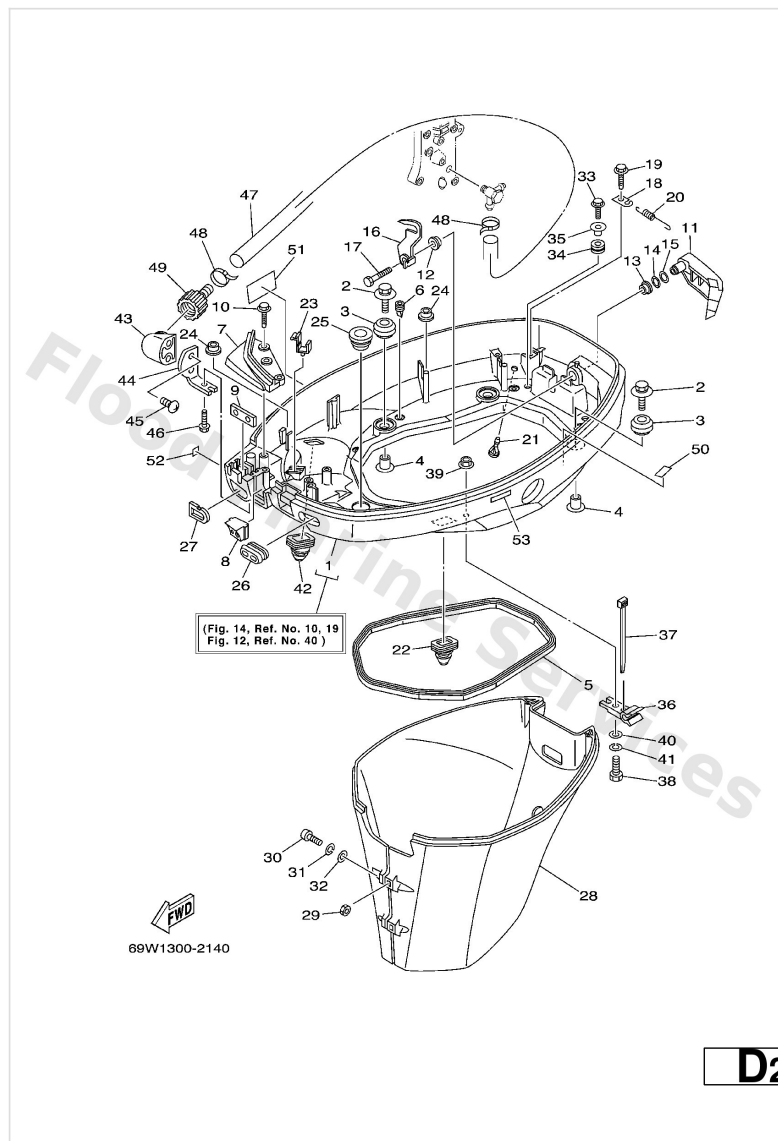
Bottom Cowling



D2

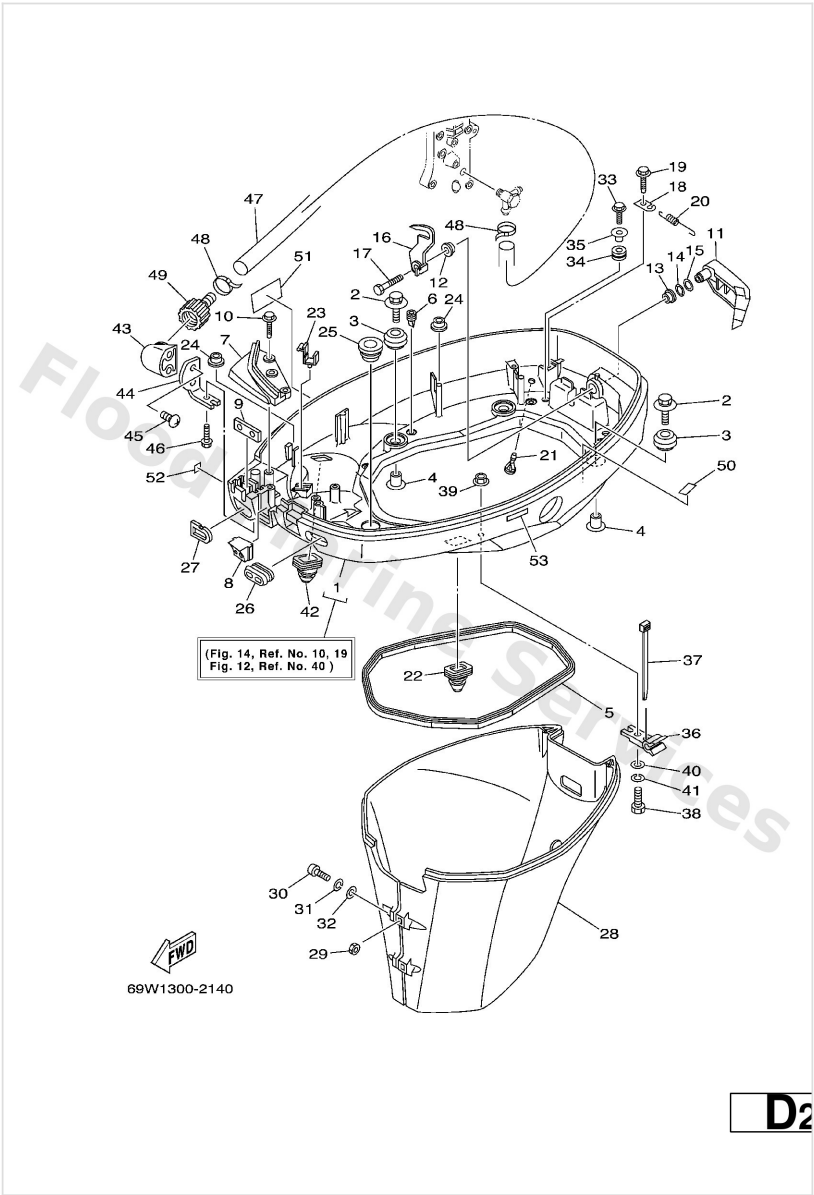
Ref	Part	
16	67C-42816-01 Lever, clamp	Buy now
17	97095-06012 Bolt(gh1)	Buy now
18	66T-43144-00 Hook, spring	Buy now
19	90109-06M86 Bolt	Buy now
20	90506-18M40 Spring, tension	Buy now
21	6H3-44391-01 Nipple, hose	Buy now
22	688-42726-10 Grommet	Buy now
23	90464-09M13 Clamp (6h1)	Buy now
24	6E7-82317-00 Damper	Buy now
25	68U-42727-00 Grommet	Buy now
26	6H3-42727-00 Grommet	Buy now
27	61N-24329-00 Seal	Buy now
28	67C-42741-10-4D Apron	Buy now
29	95380-06600 Nut(661)	Buy now
30	97880-06025 Screw, pan head(6b0)	Buy now

Bottom Cowling



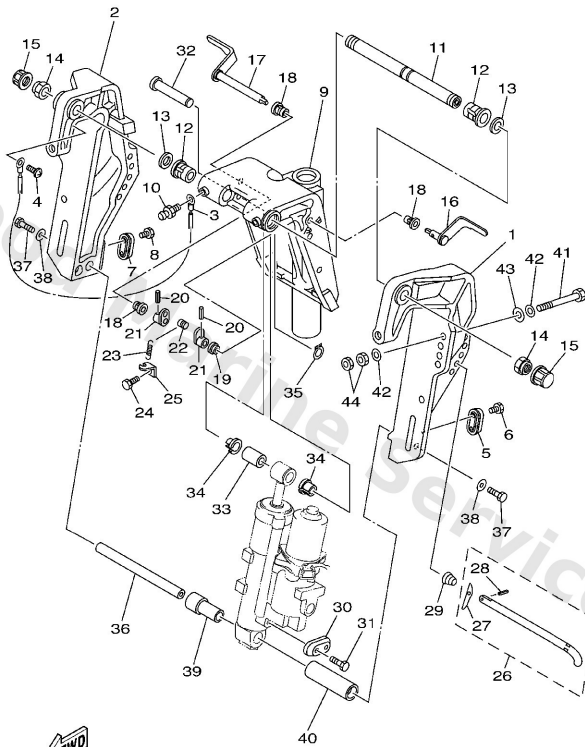
Ref	Part	
31	92990-06100 Washer(6a1)	Buy now
32	92990-06600 Washer, plain (646)	Buy now
33	95895-06016 Bolt, flange deep recess	Buy now
34	90480-13M24 Grommet (6e9)	Buy now
35	90387-06M40 Collar	Buy now
36	90464-09M49 Clamp	Buy now
48	90465-11M10 Clamp FLUSHING KIT	Buy now
38	90101-06020 Bolt	Buy now
39	90179-06M28 Nut(63v)	Buy now
41	92995-06100 Washer(6a1)	Buy now
42	65W-42724-10 Grommet FOR FLUSHING KIT	Buy now
43	68T-12572-00 Adapter FLUSHING KIT	Buy now
44	69W-12535-00 Plate FLUSHING KIT	Buy now
45	97780-60520 Screw, tapping(6k8) FLUSHING KIT	Buy now
46	90109-06M80 Bolt FLUSHING KIT	Buy now

Bottom Cowling



Ref	Part	
47	67C-24312-00 Pipe 2 FLUSHING KIT	Buy now
49	6R3-12580-00 Joint assembly FLUSHING KIT	Buy now
50	69W-82377-00 Label (Sparkplug Mark)	Buy now
51	62Y-13444-50 Mark	Buy now
52	6A1-28176-00 Label Caution	Buy now
53	6E3-8257H-00 Plate Mark	Buy now

Bracket 1

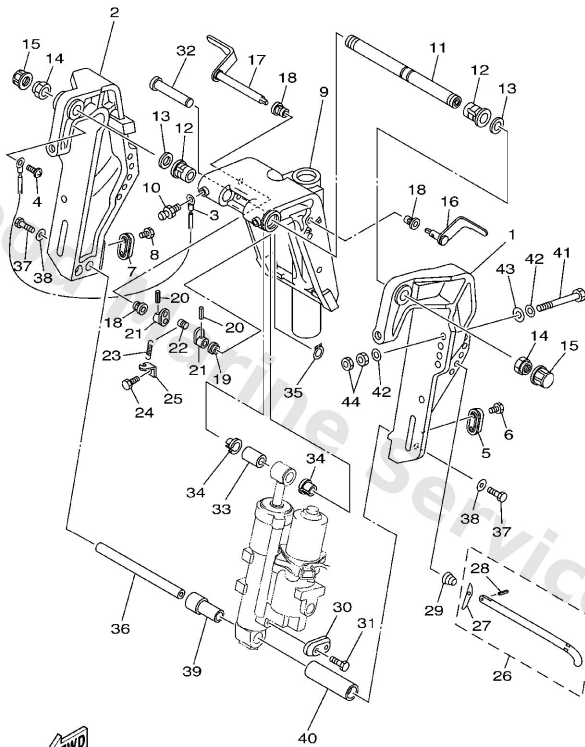


FWD
69W1010-2190

D6

Ref	Part	
3	63D-82148-00 Wire, lead 5	Buy now
4	97885-06008 Screw, pan head(6a3)	Buy now
5	65W-45251-00 Anode	Buy now
6	90101-06020 Bolt	Buy now
10	93700-06M03 Nipple, grease(6a1)	Buy now
11	63D-43131-01 Bolt, clamp bracket	Buy now
12	90386-22M15 Bushing (688)	Buy now
13	90201-22M03 Washer, plate(64j)	Buy now
14	90185-22M11 Nut, self-locking	Buy now
15	6G5-43145-01 Cap, clamp bracket	Buy now
16	6H5-43181-03 Lever, tilt stop 1	Buy now
17	6H5-43185-03 Lever, tilt stop 2	Buy now
18	90386-10M16 Bushing (688)	Buy now
19	90386-10025 Bushing (658)	Buy now
20	91690-30020 Pin, spring (6h4)	Buy now

Bracket 1

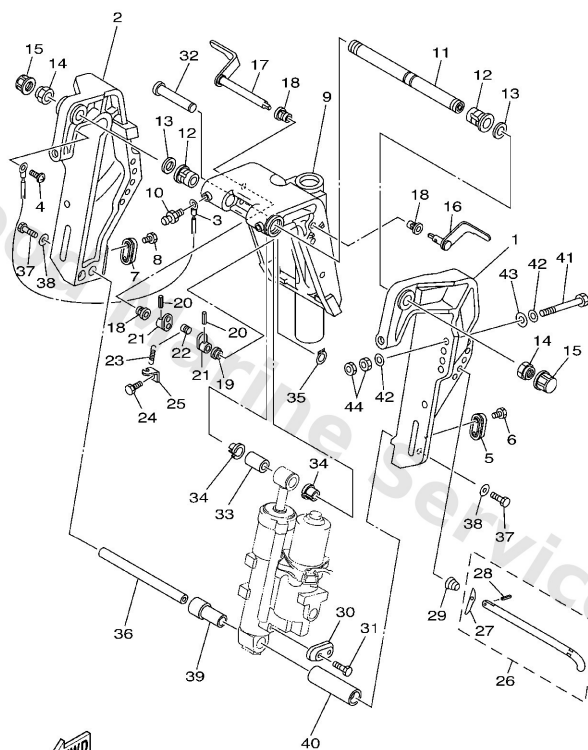


FWD
69W1010-2190

D6

Ref	Part	
21	6G5-43148-00 Collar, distance	Buy now
22	90249-06M19 Pin(6e5)	Buy now
23	90506-14M24 Spring, tension(6e5)	Buy now
24	97095-06010 Bolt	Buy now
25	6G5-43144-00 Hook, spring	Buy now
26	688-43160-01 Tilt rod ass'y	Buy now
27	688-43165-00 Stopper, tilt rod	Buy now
28	91690-30012 Pin, spring	Buy now
29	90502-16M02 Spring, conical (688)	Buy now
32	6E5-43126-02 Pin, upper shock mount	Buy now
33	90386-18M92 Bush(62x)	Buy now
34	90386-18M35 Bush (688)	Buy now
35	93410-18M02 Circlip (6f2)	Buy now
36	62Y-43818-00 Pin, lower shock mount	Buy now
37	97080-08016 Bolt	Buy now

Bracket 1

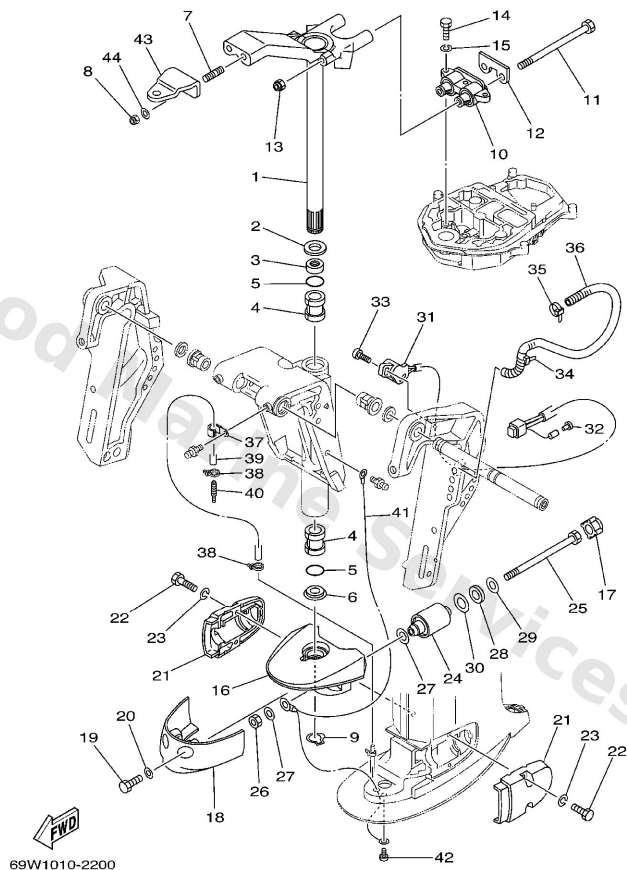


FWD
69W1010-2190

D6

Ref	Part	
38	90201-08M04 Washer, plate(6r8)	Buy now
39	90387-18002 Collar	Buy now
40	90387-18003 Collar	Buy now
41	90101-12M65 Bolt	Buy now
42	92995-12200 Ybs66-12 washer,plain	Buy now
43	90201-12426 Washe, plate(663)	Buy now
44	95380-12600 Nut (707)	Buy now

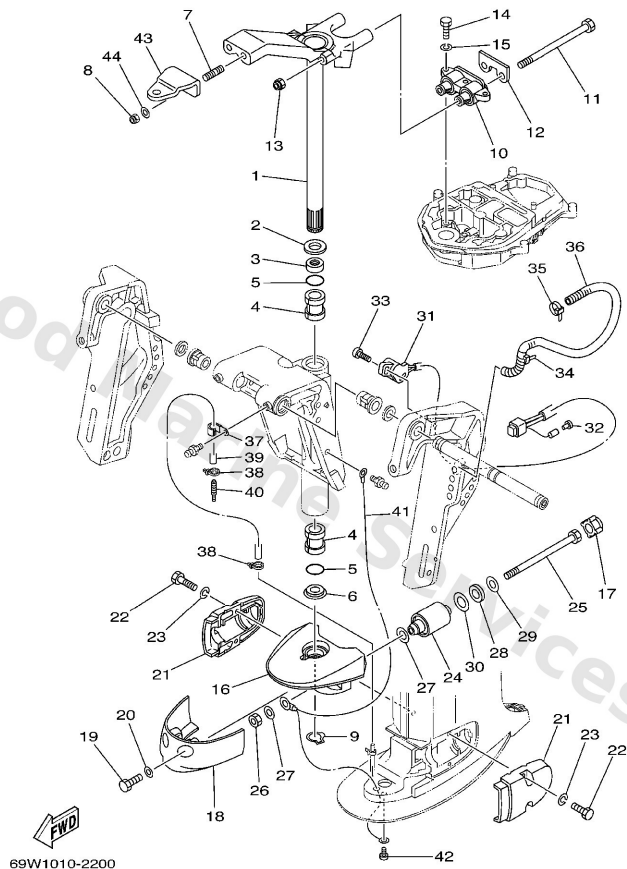
Bracket 2



E1

Ref	Part	
2	90201-30M00 Washer, plate(6h1)	Buy now
3	90386-30M78 Bush(6h0)	Buy now
4	90386-30M77 Bush(6h0)	Buy now
5	93210-29M94 O-ring(6h1)	Buy now
6	90386-30M60 Bush(6j8)	Buy now
7	90116-10M28 Bolt, stud	Buy now
8	90185-10051 Nut, self-locking	Buy now
9	93410-28M06 Circlip (688)	Buy now
11	90101-08M15 Bolt	Buy now
12	69W-44526-00 Plate	Buy now
13	90185-08045 Nut, self-locking	Buy now
14	97075-08030 Bolt, hexagon (fj1)	Buy now
15	92995-08100 Ybs67-8 washer, spring	Buy now
17	69W-44575-00 Damper, lower mount rubber	Buy now
19	97095-08020 Bolt, hexagon	Buy now

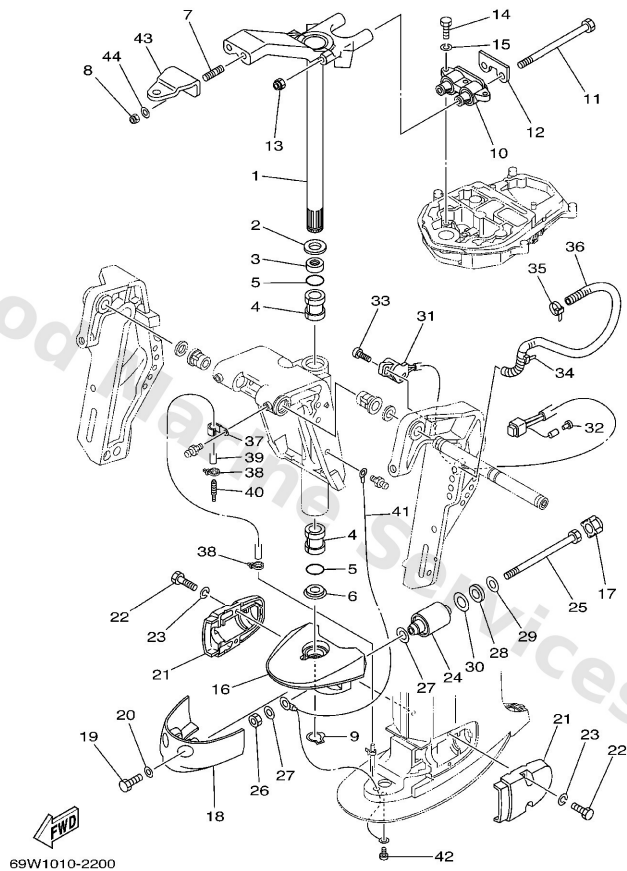
Bracket 2



E1

Ref	Part	
20	92995-08600 Washer, plain (663)	Buy now
25	90109-12MA3 Bolt	Buy now
26	95380-12700 Nut(6t4)	Buy now
27	90201-12M16 Washer, plate (679)	Buy now
28	90202-21100 Washer plate (663)	Buy now
29	90201-13M19 Washer, plate (663)	Buy now
30	90201-22M05 Washer, plate	Buy now
31	63D-83672-01 Trim sender	Buy now
32	703-82119-00 Cover, lead wire	Buy now
33	97885-06016 Screw, pan head(6b0)	Buy now
34	90465-13M18 Clamp	Buy now
35	90465-11M10 Clamp	Buy now
36	90446-17M91 Hose	Buy now
37	90465-06M86 Clamp	Buy now
39	90445-07M53 Hose (l1160)	Buy now

Bracket 2

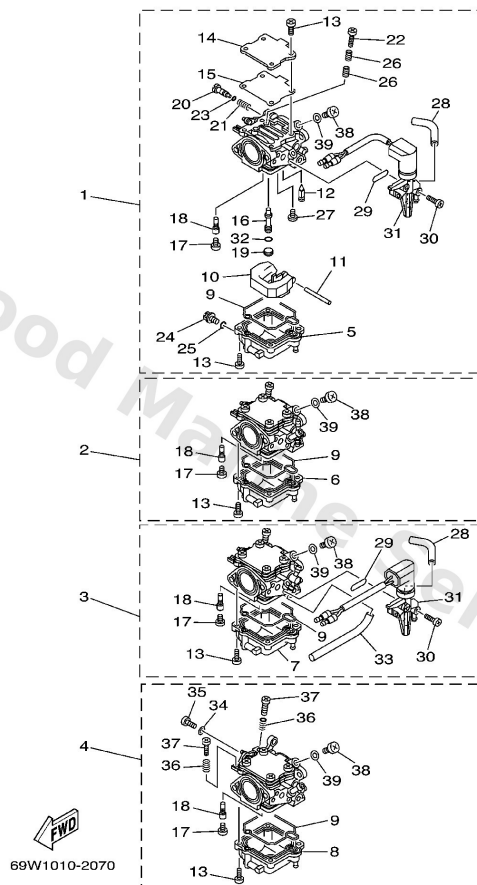


69W1010-2200

E1

Ref	Part	
40	6E5-83558-00 End, nipple	Buy now
41	67C-82127-10 Wire, lead 2	Buy now
42	97885-06008 Screw, pan head(6a3)	Buy now
44	92995-10600 Washer, plate	Buy now

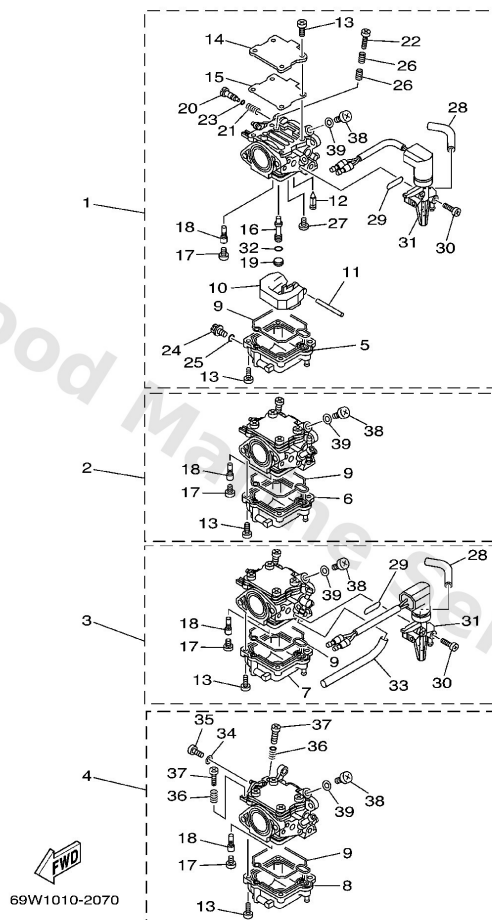
Carburetor



B6

Ref	Part	
1	69W-14901-00 Carburetor assembly 1	Buy now
2	69W-14902-00 Carburetor assembly 2	Buy now
3	69W-14903-00 Carburetor assembly 3	Buy now
4	60K-14904-00 Carburetor assembly 4	Buy now
4	69W-14904-00 Carburetor assembly 4	Buy now
5	69W-14381-00 Body Float Chamber #1	Buy now
6	69W-14381-10 Body Float Chamber #2	Buy now
7	69W-14381-20 Body, float chamber #3	Buy now
8	69W-14381-30 Body, float chamber #4	Buy now
9	69W-14384-00 Gasket, float chamber	Buy now
10	6L2-14385-00 Float	Buy now
11	6E5-14386-01 Pin, float	Buy now
12	62Y-14392-00 Valve, needle	Buy now
13	62Y-14321-00 Screw, throttle	Buy now
14	62Y-14157-30 Cover, mixing	Buy now

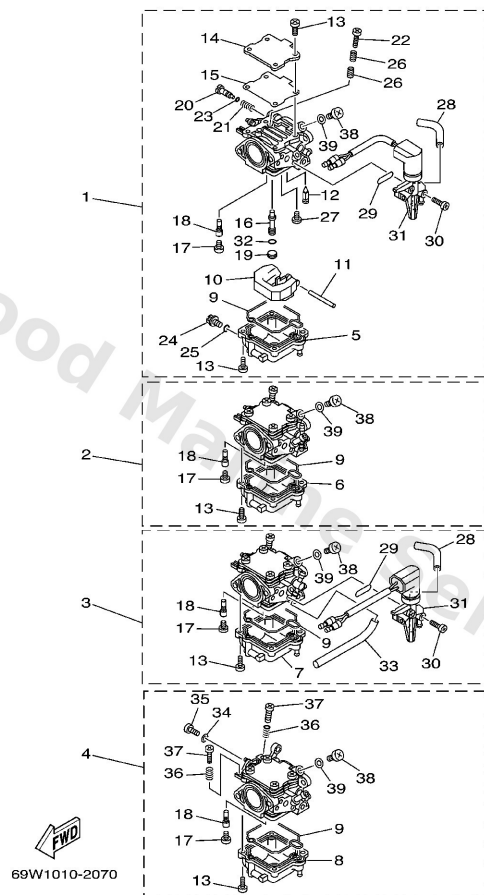
Carburetor



B6

Ref	Part	
15	69W-14399-00 Gasket	Buy now
16	69W-14341-00 Nozzle Main	Buy now
17	69W-14343-62 Jet, main (#124)	Buy now
18	64J-14342-20 Jet, pilot (#39)	Buy now
19	66M-14355-00 Plug	Buy now
20	69W-14323-00 Screw, air adjusting	Buy now
21	62Y-14334-00 Spring, air adjusting	Buy now
22	62Y-14321-10 Screw, throttle	Buy now
23	2T4-14397-00 O-ring	Buy now
24	62Y-14383-30 Screw, drain	Buy now
25	652-14397-00 Ring, o	Buy now
26	62Y-14212-00 Spring, pilot adjusting	Buy now
27	98980-04006 Screw, bind(6l2)	Buy now
28	69W-24311-00 Pipe, fuel 1 #1,3	Buy now
29	62Y-14398-30 Gasket #1,3	Buy now

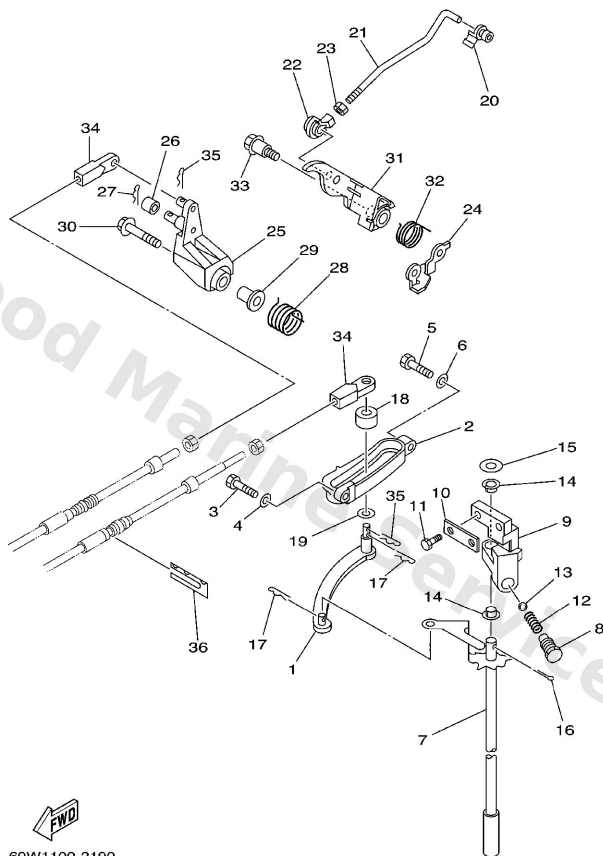
Carburetor



B6

Ref	Part	
30	62Y-14567-30 Screw #1	Buy now
30	62Y-14567-40 Screw #3	Buy now
31	69W-14380-00 Prime starter assembly #1	Buy now
31	69W-14380-10 Prime starter assembly #3	Buy now
32	62Y-14227-00 O-ring	Buy now
33	62Y-24313-90 Pipe 3 #3	Buy now
34	62Y-14597-00 Washer #4	Buy now
35	664-14327-01 Screw #4	Buy now
36	69W-14212-00 Spring, pilot adjusting #4	Buy now
37	69W-14321-00 Screw, throttle #4	Buy now
38	69W-14115-00 Plug, screw	Buy now
39	90430-08209 Gasket(3gh)	Buy now

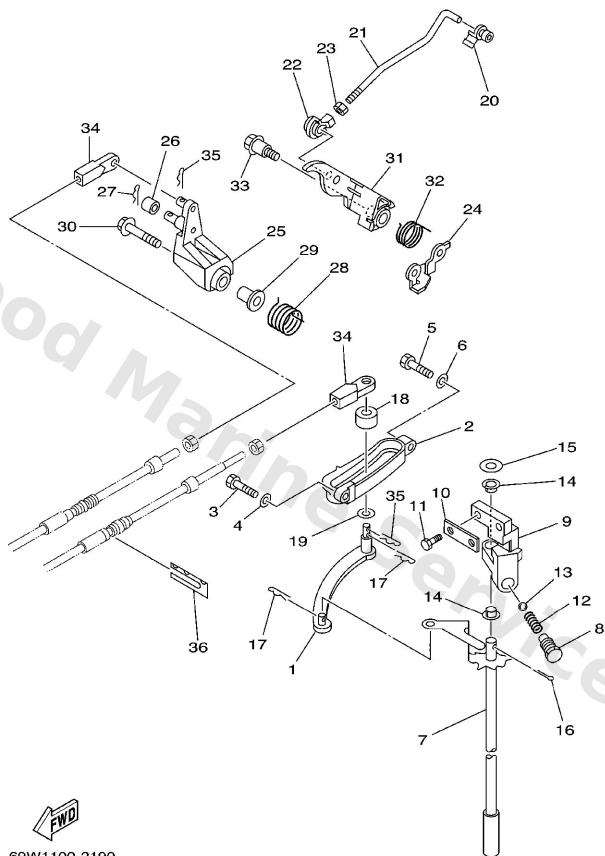
Control



D4

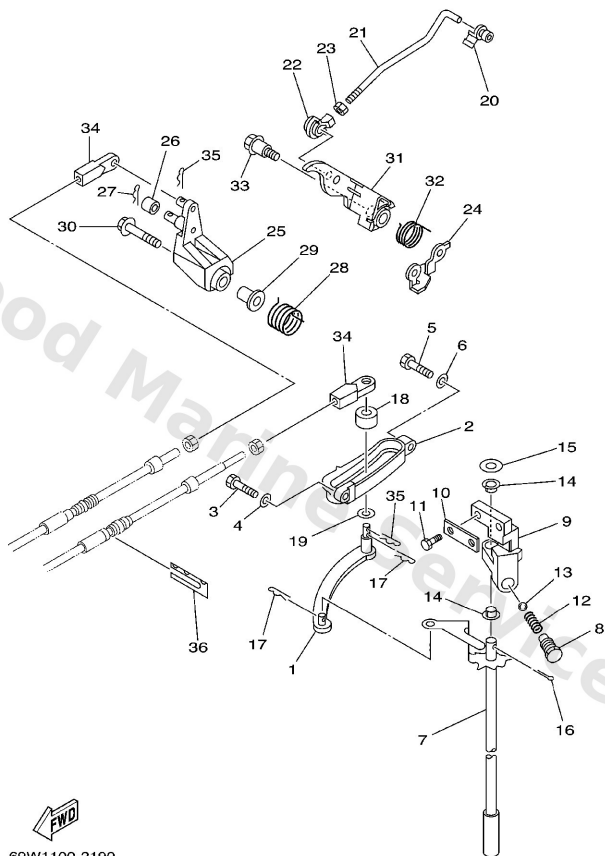
Ref	Part	
1	69W-44121-00 Lever, shift rod	Buy now
2	62Y-44117-01-4D Bracket	Buy now
3	97095-06020 Bolt(7u8)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	97095-06025 Bolt	Buy now
7	62Y-44120-01 Handle gear shift assembly	Buy now
8	62Y-42715-01 Bushing	Buy now
9	62Y-44118-00 Bracket	Buy now
10	62Y-44112-00 Stay, handle gear shift	Buy now
12	90501-12082 Spring 6484411600	Buy now
13	93501-04M02 Ball (697)	Buy now
14	90386-90M90 Bush(61a)	Buy now
15	90201-10M20 Washer, plate (663)	Buy now
16	91490-20015 Pin, cotter (648)	Buy now
17	90468-18008 Clip 620436610000	Buy now

Control



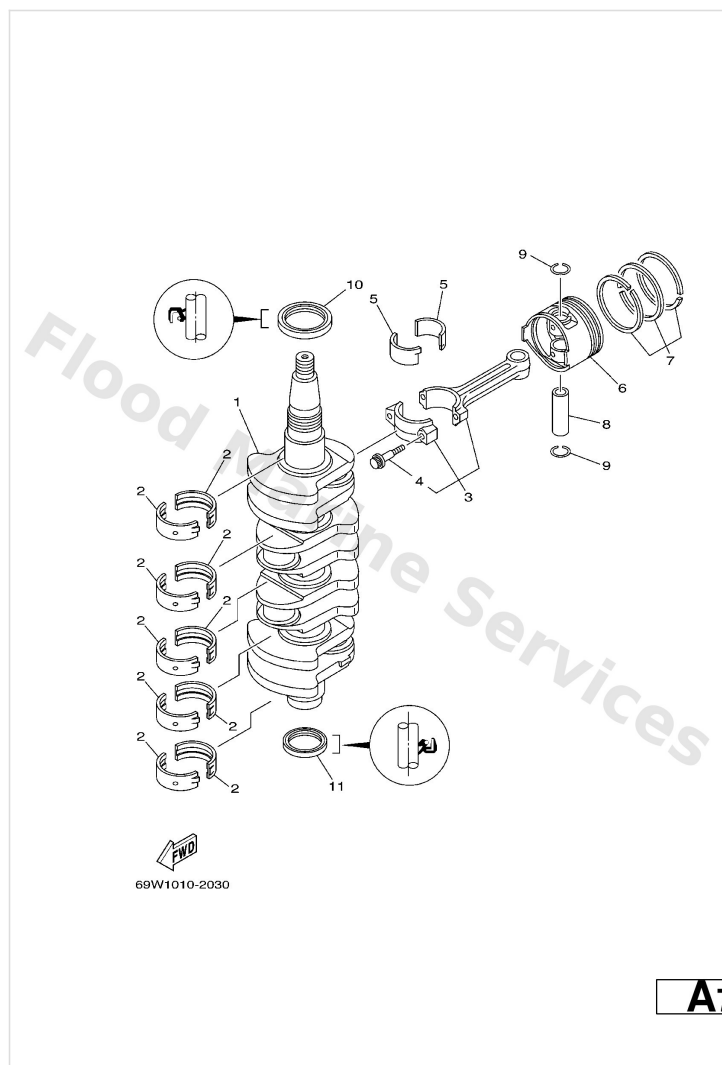
Ref	Part	
18	688-44122-00 Bushing, shift rod lever	Buy now
19	90202-07M07 Washer, plate (688)	Buy now
20	6F5-41237-00 Joint, link	Buy now
21	60K-41241-00 Rod, Link	Buy now
21	69W-41241-00 Rod, link	Buy now
22	662-41237-01 Joint, link	Buy now
23	95380-05700 Nut (656)	Buy now
24	69W-42159-00 Stay	Buy now
25	62Y-42154-00 Lever, throttle control	Buy now
26	69W-42171-00 Bushing	Buy now
27	91490-16010 Pin, cotter	Buy now
28	62Y-44135-00 Spring	Buy now
29	90387-06M45 Collar(62y)	Buy now
30	95895-06035 Bolt, flange(4nx)	Buy now
31	60K-42335-00 Lever, Accel. Control	Buy now

Control



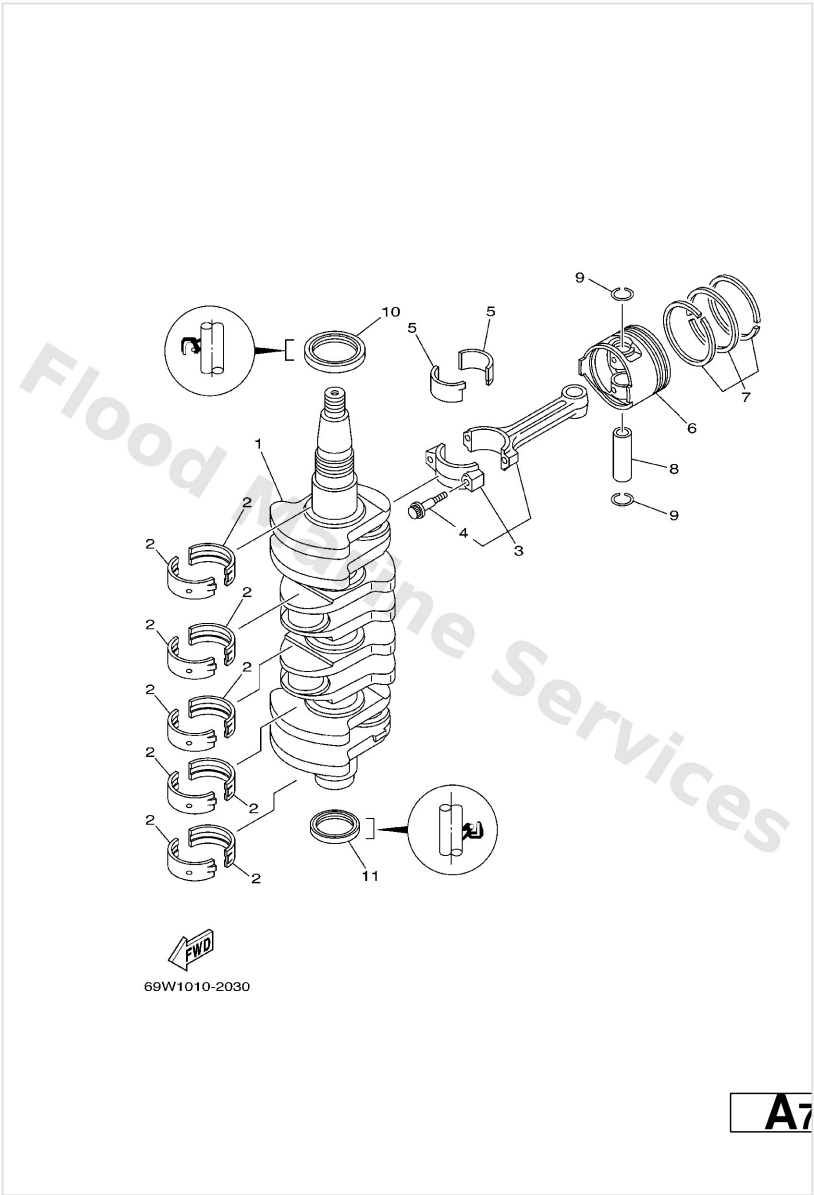
Ref	Part	
31	62Y-42335-20 Lever, accel. control	Buy now
32	62Y-44116-01 Spring	Buy now
33	90109-06M30 Bolt(62y)	Buy now
34	69W-48344-00 Cable end, remote control	Buy now
36	62Y-48538-00 Clamp, cable 1	Buy now

Crankshaft. Piston



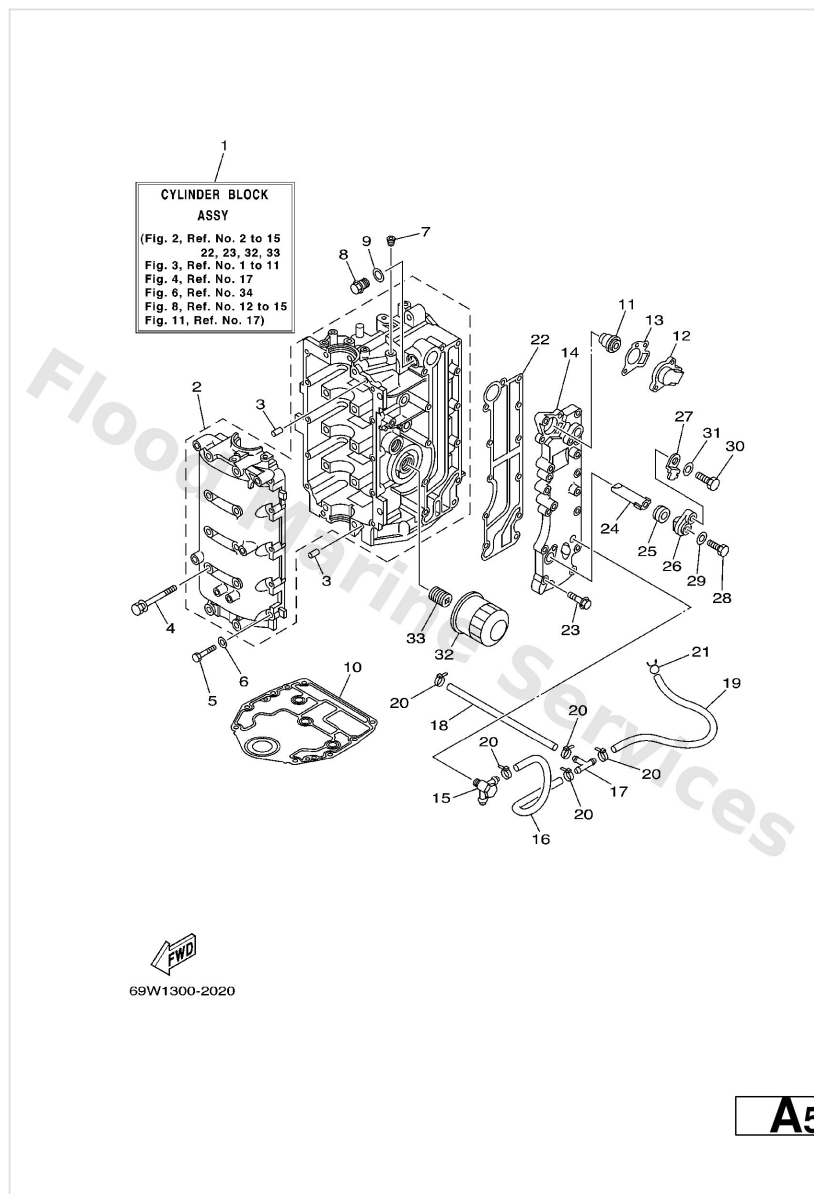
Ref	Part	
1	69W-11411-00 Crankshaft & nut set	Buy now
2	62Y-11416-30 Plane bearing, crankshaft 1 UR YELLOW	Buy now
2	62Y-11416-40 Plane bearing, crankshaft 1 UR RED	Buy now
2	62Y-11416-50 Plane bearing, crankshaft 1 UR PINK	Buy now
2	62Y-11416-60 Plane bearing, crankshaft 1 UR GREEN	Buy now
3	62Y-11650-10 Connecting rod assembly	Buy now
4	62Y-11654-00 Bolt, connecting rod	Buy now
5	62Y-11656-30 Plane bearing, connecting rod UR YELLOW	Buy now
5	62Y-11656-40 Plane bearing, connecting rod UR RED	Buy now
5	62Y-11656-50 Plane bearing, connecting rod UR PINK	Buy now
5	62Y-11656-60 Plane bearing, connecting rod UR GREEN	Buy now
6	69W-11631-00-97 Piston (std)	Buy now
6	69W-11635-00 Piston (0.25mm o/s) AP	Buy now
6	69W-11636-00 Piston (0.50mm o/s) AP	Buy now
7	67C-11603-00 Piston ring set (std)	Buy now

Crankshaft. Piston



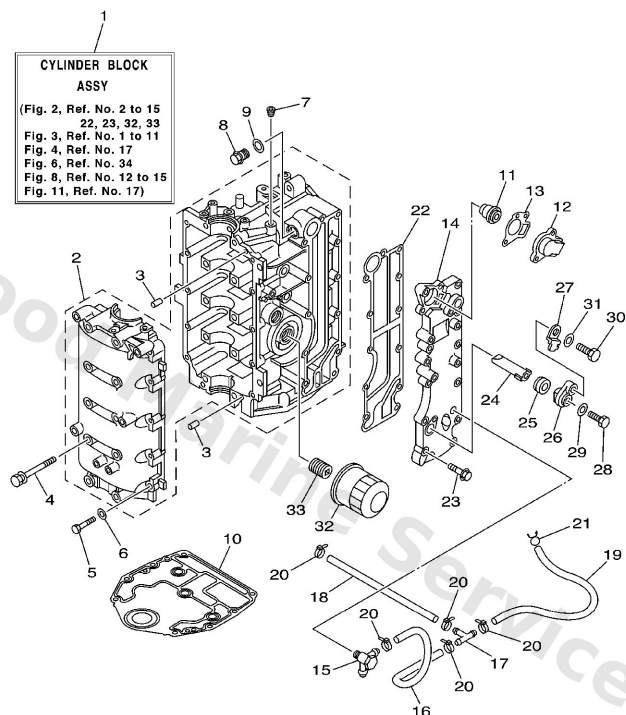
Ref	Part	
7	67C-11604-00 Piston ring set (0.25mm o/s) AP	Buy now
7	67C-11605-00 Piston ring set (0.50mm o/s) AP	Buy now
8	62Y-11633-00 Pin, piston	Buy now
9	93450-17129 Circlip(1ar)	Buy now
10	93102-43M42 Oil seal(62y)	Buy now
11	93101-35002 Oil seal	Buy now

Cylinder. Crankcase 1



Ref	Part	
3	93606-12019 Pin, dowel (614)	Buy now
4	90119-08M01 Bolt, with washer(62y)	Buy now
5	97013-06035 Bolt(3rv)	Buy now
6	92903-06600 Washer, plain (646)	Buy now
7	90344-51003 Plug, taper screw	Buy now
8	90340-14M06 Plug, straight screw(62y)	Buy now
9	90430-14115 Gasket (663)	Buy now
10	67C-11351-00 Gasket, cylinder	Buy now
11	6G8-12411-02 Thermostat	Buy now
13	62Y-12414-00 Gasket, cover	Buy now
15	62Y-11372-01 Nipple, hose FOR FLUSHING KIT	Buy now
16	90445-09068 Hose (I420)	Buy now
17	688-24378-00 Pipe, joint	Buy now
18	90445-09095 Hose (L260)	Buy now
19	90445-09105 Hose (I420)	Buy now

Cylinder. Crankcase 1

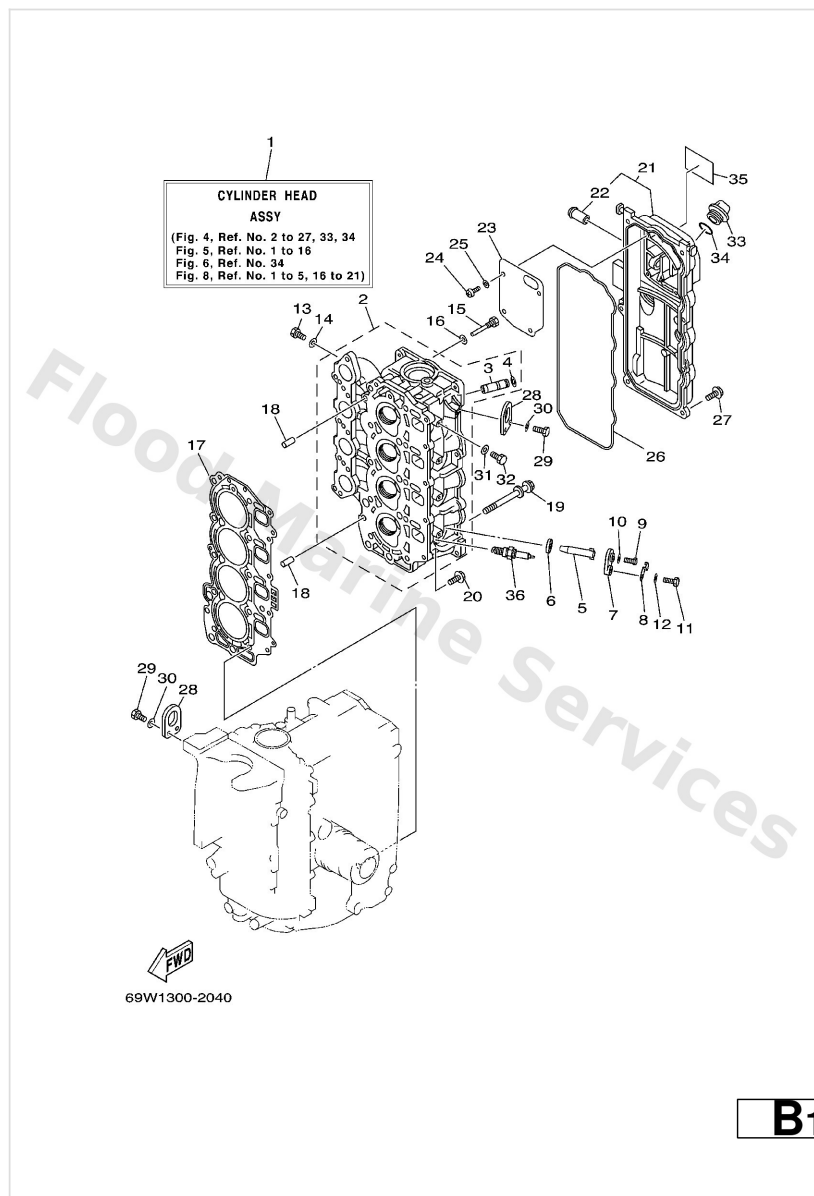


69W1300-2020

A5

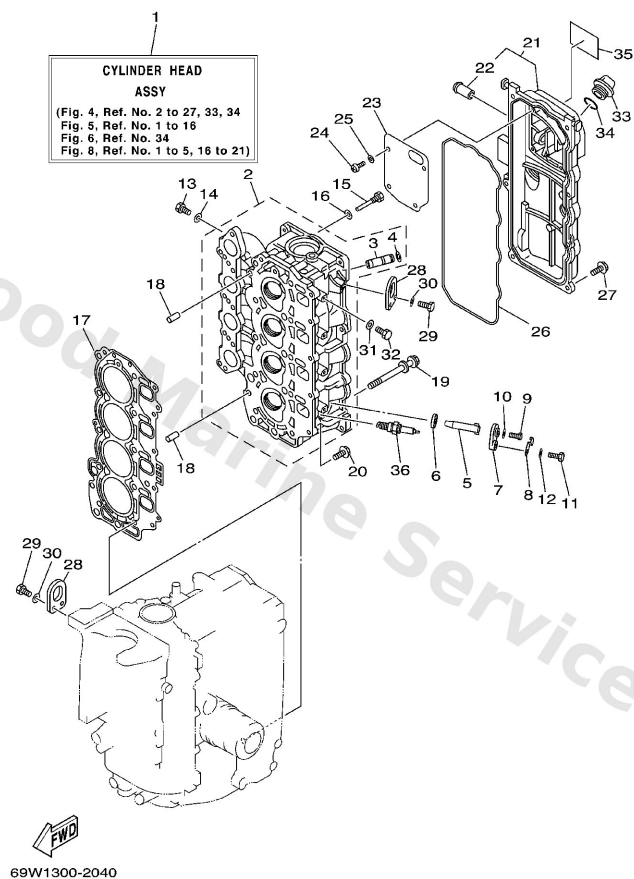
Ref	Part	
20	90465-11M10 Clamp	Buy now
21	90467-08M18 Clip	Buy now
22	62Y-41114-00 Gasket, exhaust outer cover	Buy now
23	90119-06MA5 Bolt, with washer	Buy now
24	62Y-11325-00 Anode	Buy now
25	66M-11328-00 Grommet, anode	Buy now
27	66M-12535-00 Plate	Buy now
28	97095-05012 Bolt, hexagon	Buy now
29	92995-05600 Washer, plain (646)	Buy now
30	97095-06020 Bolt(7u8)	Buy now
31	92995-06600 Washer, plain (646)	Buy now
32	5GH-13440-00 Element assembly, oil cleaner	Buy now
33	90401-20M00 Bolt, union(62y)	Buy now

Cylinder. Crankcase 2



Ref	Part	
3	62Y-11133-30 Guide, valve 1	Buy now
4	93450-09M01 Circlip (6g8)	Buy now
5	62Y-11325-00 Anode	Buy now
6	66M-11328-00 Grommet, anode	Buy now
8	66M-12535-00 Plate	Buy now
9	97095-05012 Bolt, hexagon	Buy now
10	92995-05600 Washer, plain (646)	Buy now
11	97095-06020 Bolt(7u8)	Buy now
12	92995-06600 Washer, plain (646)	Buy now
13	97095-06010 Bolt	Buy now
14	90430-06014 Gasket 256113960000	Buy now
15	90109-06M65 Bolt(62y)	Buy now
17	69W-11181-00 Gasket, cylinder head 1	Buy now
18	99530-08012 Pin, dowel(6g8)	Buy now
19	90119-09M00 Bolt, with washer(62y)	Buy now

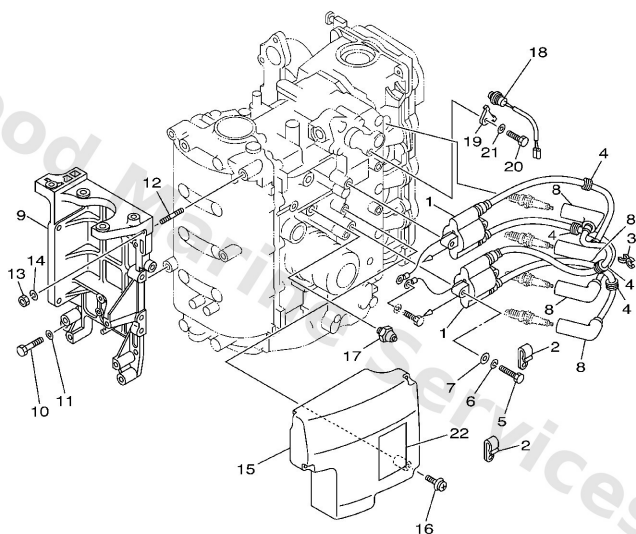
Cylinder. Crankcase 2



B1

Ref	Part	
20	90119-06MA3 Bolt, with washer	Buy now
22	62Y-14485-00 Pipe, joint	Buy now
23	62Y-11168-00 Cover, breather	Buy now
24	98507-04010 Screw, pan head(6g8)	Buy now
25	92907-04600 Washer(jf2)	Buy now
26	62Y-11356-00 Seal, cylinder 2	Buy now
27	90119-06MA2 Bolt, with washer	Buy now
28	62Y-11119-00 Hanger, engine	Buy now
31	90430-08143 Gasket (256-11198-00)	Buy now
32	97095-08014 Bolt, hexagon deep recess	Buy now
33	6G8-15363-00 Plug, oil	Buy now
34	93210-24M79 O-ring	Buy now
35	62Y-12138-60 Mark Caution	Buy now
36	94701-00406 Plug, spark (dpr5ea-9)	Buy now

Electrical 1

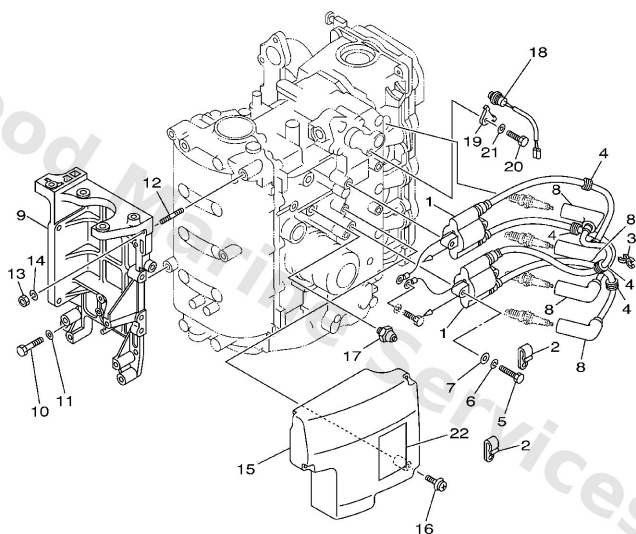


69W1010-2110

C5

Ref	Part	
1	62Y-85570-00 Ignition coil assembly	Buy now
2	90465-06M90 Clamp	Buy now
3	90464-07M41 Clamp(62y)	Buy now
4	90480-25161 Grommet(656)	Buy now
5	97095-06030 Bolt(jf7)	Buy now
6	92995-06100 Washer(6a1)	Buy now
7	92995-06600 Washer, plain (646)	Buy now
8	6G8-82370-30 Plug cap assembly	Buy now
9	62Y-81822-01-94 Bracket, starting motor	Buy now
10	97095-08035 Bolt(70w)	Buy now
11	92995-08600 Washer, plain (663)	Buy now
12	90116-08M14 Bolt, stud (6e5)	Buy now
13	95380-08600 Nut (661)	Buy now
14	92990-08100 Ybs67-8 washer, spring	Buy now
15	62Y-85599-00 Cover	Buy now

Electrical 1

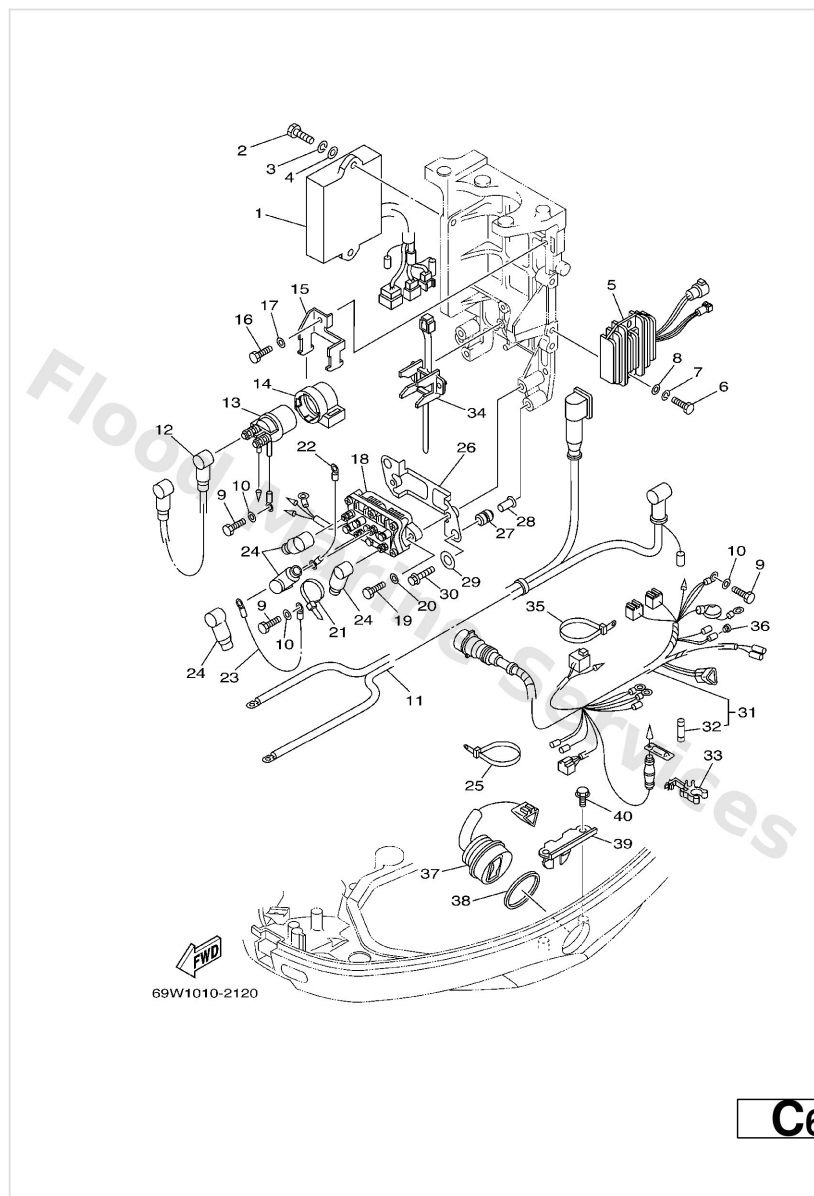


69W1010-2110

C5

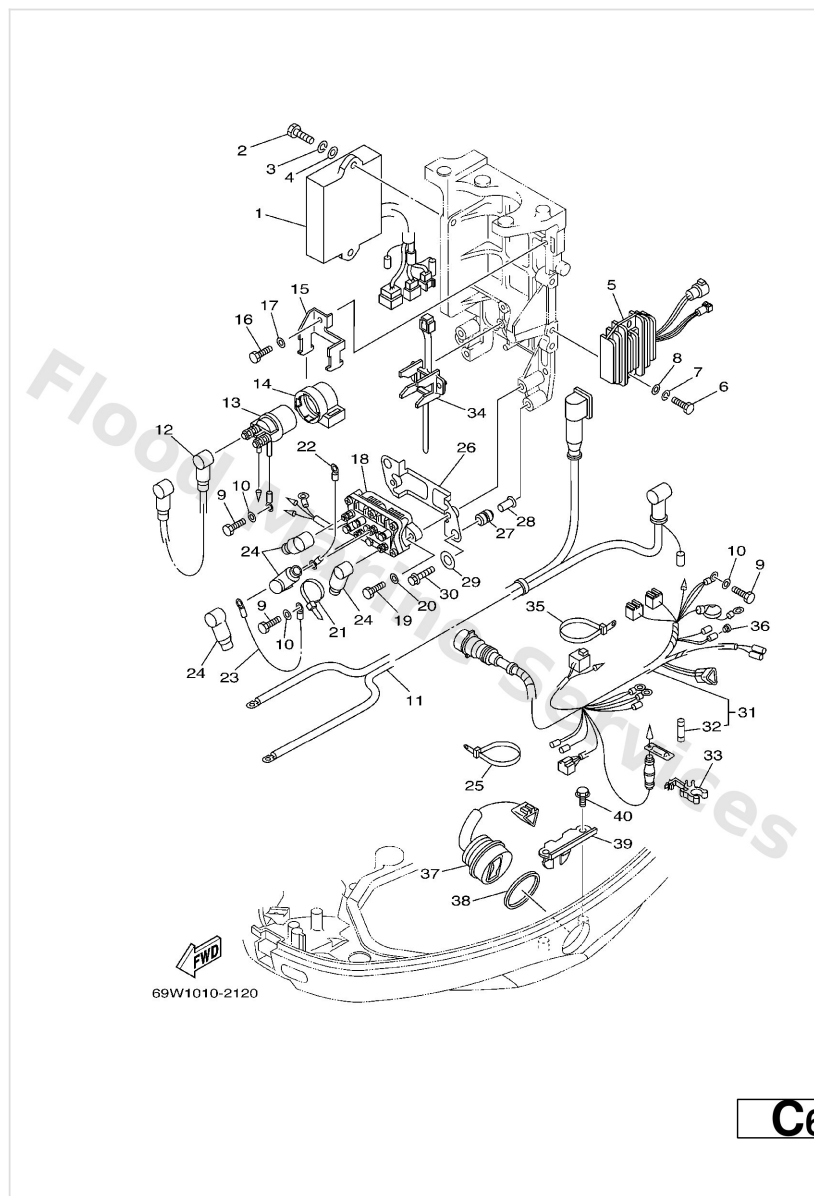
Ref	Part	
16	90159-06M08 Screw, with washer(6k7)	Buy now
17	64J-82504-00 Oil pressure switch assembly	Buy now
18	62Y-82560-01 Thermo switch assembly	Buy now
19	6E9-82588-00 Plate	Buy now
20	97095-06012 Bolt(gh1)	Buy now
22	62Y-83626-00 Mark. 6	Buy now

Electrical 2



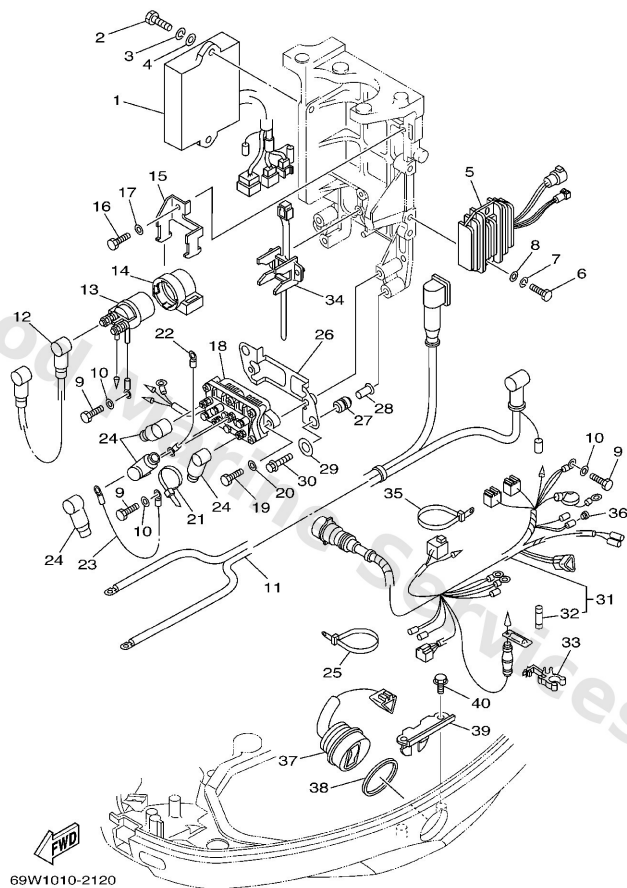
Ref	Part	
1	69W-85540-00 C.d.i. unit assembly	Buy now
2	97095-06020 Bolt(7u8)	Buy now
3	92995-06100 Washer(6a1)	Buy now
4	92995-06600 Washer, plain (646)	Buy now
5	64J-81960-00 Rectifier & regulator assembly	Buy now
6	97095-06025 Bolt	Buy now
9	97095-06012 Bolt(gh1)	Buy now
11	62Y-82105-00 Battery cable	Buy now
12	6E5-82117-01 Wire, lead	Buy now
13	6G1-81941-10 Starter relay	Buy now
14	6G1-81952-00 Holder, relay	Buy now
15	6L2-81945-00 Plate, switch fitting	Buy now
16	97095-06014 Bolt(gj3)	Buy now
18	6H1-81950-00 Relay aasy	Buy now
21	90465-13M11 Clamp (6e5)	Buy now

Electrical 2



Ref	Part	
22	6H2-81949-01 Wire, lead	Buy now
23	61A-81949-00 Wire, lead	Buy now
24	682-82119-01 Cover, lead wire	Buy now
25	90465-13M24 Band, switch cord	Buy now
26	62Y-81948-00 Bracket	Buy now
27	6A0-82317-00 Damper, ignition coil	Buy now
28	624-42542-00 Collar	Buy now
29	90201-12M16 Washer, plate (679)	Buy now
30	95895-06025 Bolt, flange deep recess	Buy now
31	69W-82590-00 Wire harness assembly	Buy now
32	663-82151-00 Fuse	Buy now
33	6G5-82152-00 Holder, fuse	Buy now
34	688-82594-00 Clamp	Buy now
36	703-82119-00 Cover, lead wire	Buy now
37	63D-82563-10 Trim & tilt switch assembly	Buy now

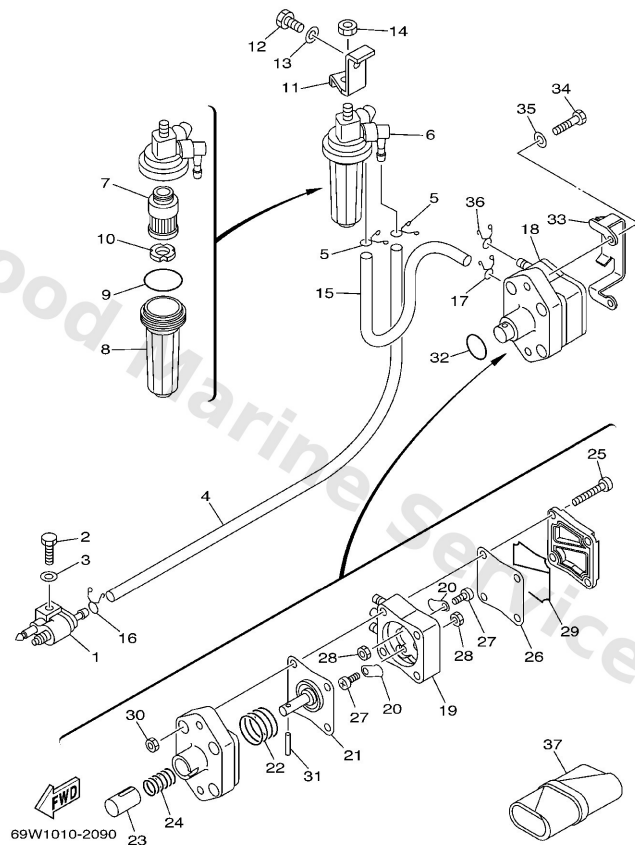
Electrical 2



C6

Ref	Part	
38	6E5-82587-00 Gasket	Buy now
39	62Y-83614-00 Bracket	Buy now
40	90109-06M86 Bolt	Buy now

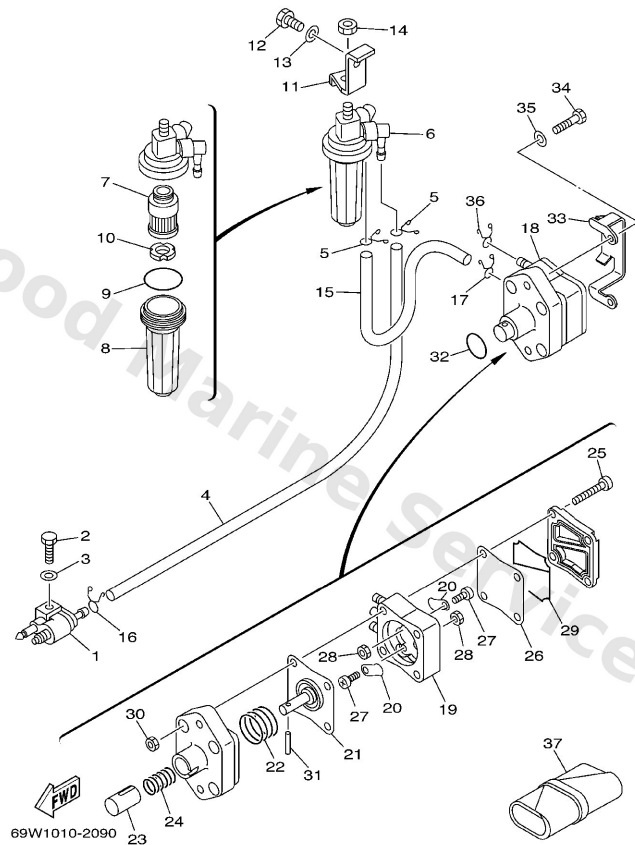
Fuel



C2

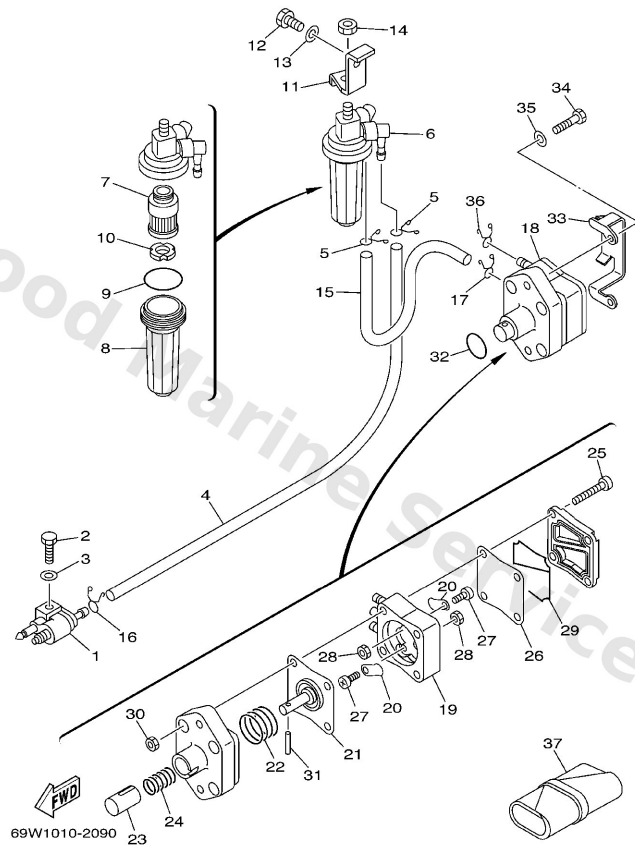
Ref	Part	
1	6G1-24304-02 Fuel pipe joint comp. 1	Buy now
2	97095-06025 Bolt	Buy now
3	92995-06600 Washer, plain (646)	Buy now
4	90445-10020 Hose (I590)	Buy now
5	90467-09M17 Clip(6k8)	Buy now
6	64J-24560-00 Filter assembly	Buy now
7	68V-24563-00 Element, filter	Buy now
8	68V-24521-00 Cup, filter	Buy now
9	93210-32738 O-ring(1wg)	Buy now
10	68V-24469-00 Float, water level	Buy now
11	62Y-24566-00 Bracket, filter	Buy now
12	97095-08014 Bolt, hexagon deep recess	Buy now
13	92995-08600 Washer, plain (663)	Buy now
14	95380-08600 Nut (661)	Buy now
15	90445-10M48 Hose (I400)	Buy now

Fuel



Ref	Part	
17	90467-10M04 Clip, pipe 1 (6e9)	Buy now
18	62Y-24410-02 Fuel pump assembly	Buy now
19	62Y-24413-00 Body 4	Buy now
20	62Y-24421-01 Valve, check	Buy now
21	62Y-24411-02 Diaphragm	Buy now
22	62Y-24423-00 Spring, diaphragm	Buy now
23	62Y-13131-01 Plunger	Buy now
24	62Y-24454-00 Spring	Buy now
25	62Y-24444-00 Screw	Buy now
26	62Y-24471-00 Diaphragm	Buy now
27	6A0-14325-00 Screw, pan head	Buy now
28	95380-03600 Nut (6g8)	Buy now
29	62Y-24452-00 Packing	Buy now
30	95380-05600 Nut, hexagon (663)	Buy now
31	62Y-24374-01 Pin	Buy now

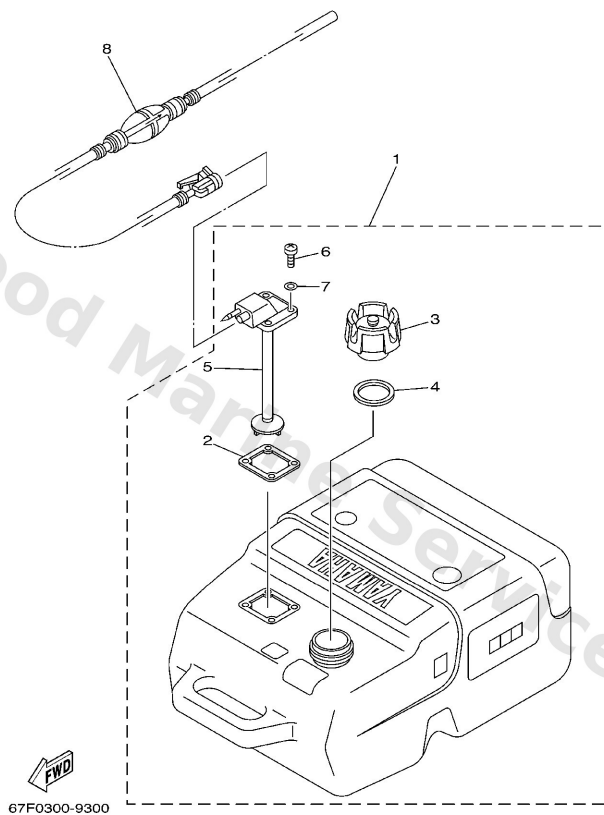
Fuel



C2

Ref	Part	
32	93210-24M79 O-ring	Buy now
33	65W-24474-00 Cover	Buy now
34	97095-06030 Bolt(jf7)	Buy now
37	62Y-28100-00 Tool kit	Buy now

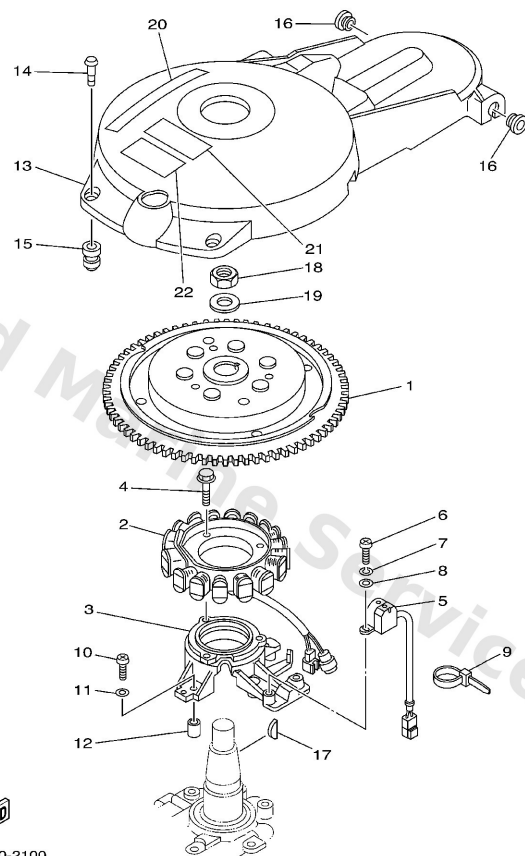
Fuel Tank



A4

Ref	Part	
1	6YK-24201-01 Fuel Tank assembly (25L) AP PLASTIC, 25L,	Buy now
2	6YL-24268-01 Gasket, fuel meter	Buy now
3	6YK-24610-00 Cap assembly WITH INDICATOR	Buy now
4	6YL-24641-00 Gasket, cap 1	Buy now
5	6YK-24260-01 Fuel meter assembly	Buy now
6	90157-05M16 Screw, pan head	Buy now
7	6YL-24329-00 Seal	Buy now
8	6YL-24306-52 Fuel pipe comp. 1 AP	Buy now

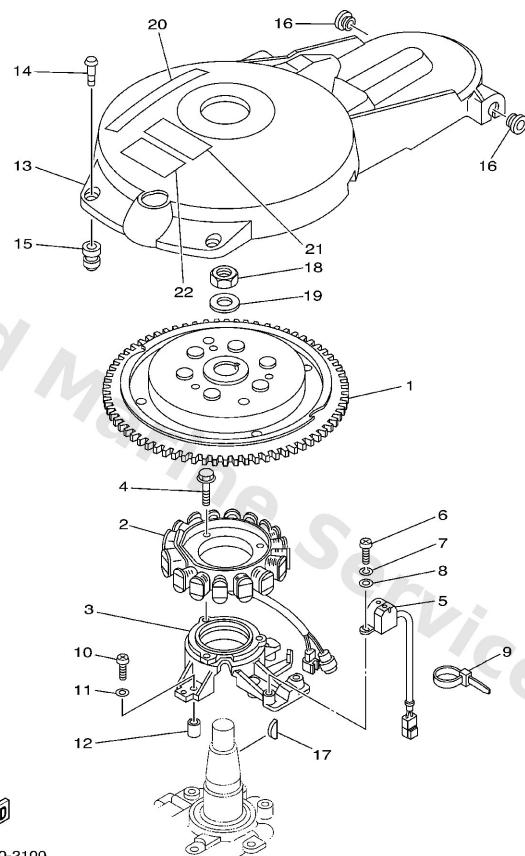
Generator



C4

Ref	Part	
1	69W-85550-00 Rotor assembly	Buy now
2	64J-85510-00 Stator assembly	Buy now
3	62Y-85561-00-94 Base, magneto	Buy now
4	95023-06025 Bolt, flange(4kg)	Buy now
5	62Y-85580-00 Coil, pulser	Buy now
6	97880-05012 Screw,pan head (646)	Buy now
7	92990-05100 Ybs67-5 washer, spring	Buy now
8	92990-05600 Washer, plain (646)	Buy now
9	90465-13M97 Clamp	Buy now
10	97880-06025 Screw, pan head(6b0)	Buy now
11	92990-06600 Washer, plain (646)	Buy now
12	99530-08012 Pin, dowel(6g8)	Buy now
13	62Y-81337-11 Cover, flywheel	Buy now
14	6K7-81338-01 Stay	Buy now
15	663-82317-01 Damper, ignition coil	Buy now

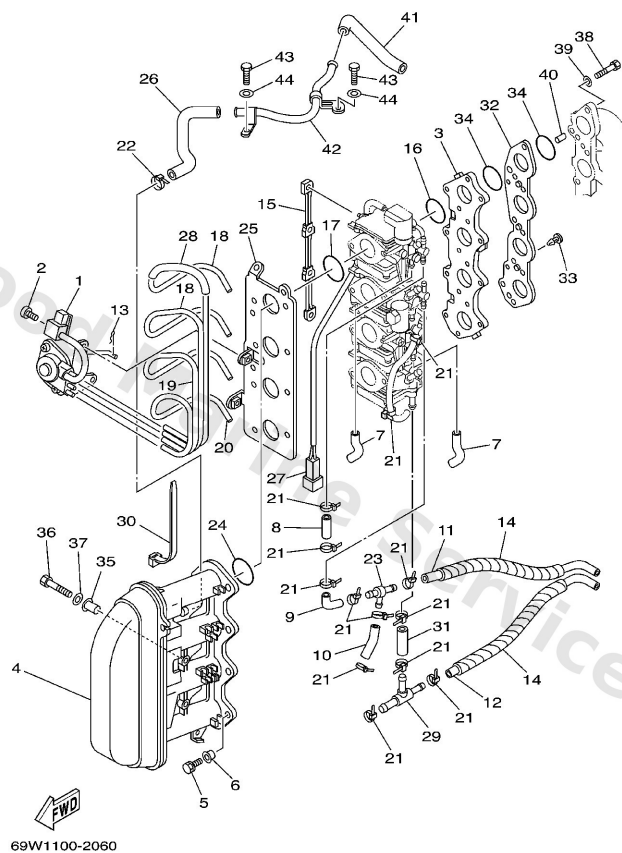
Generator



C4

Ref	Part	
16	90480-12072 Grommet(53y)	Buy now
17	6H4-11545-00 Key, woodruff	Buy now
18	90170-20137 Nut, hexagon(663)	Buy now
19	90201-21M18 Washer, plate (663)	Buy now
20	62Y-13437-60 Mark, caution	Buy now
21	6A1-83625-41 Mark 5	Buy now
22	6A1-83625-51 Mark 5	Buy now

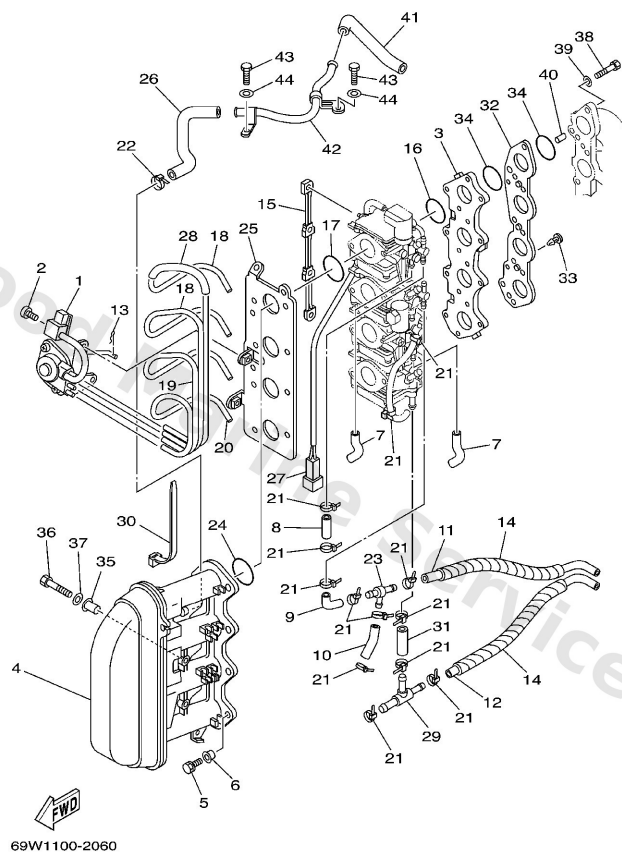
Intake



B4

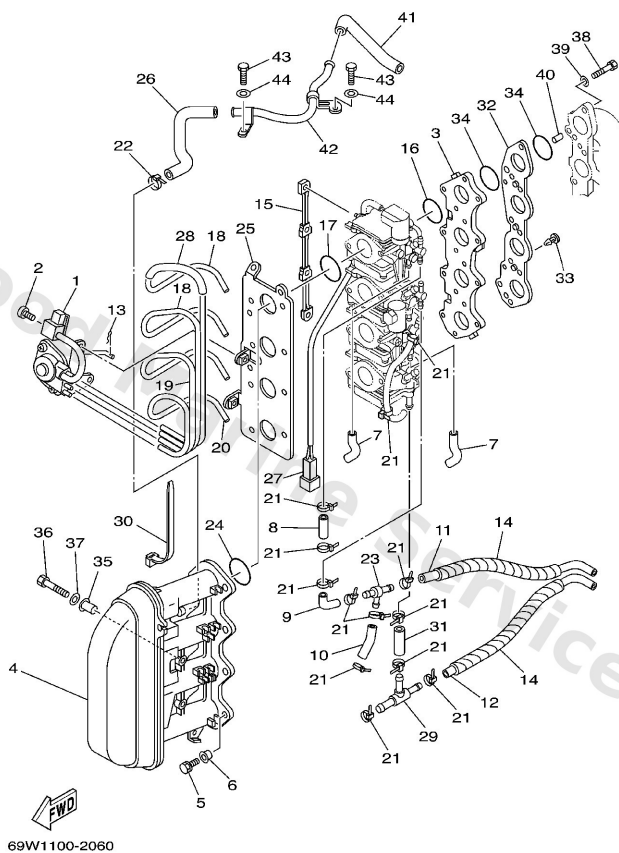
Ref	Part	
1	69W-14369-00 Diaphragm assembly 2	Buy now
2	650-14327-01 Screw	Buy now
3	69W-13586-00 Joint, carburetor 1	Buy now
4	69W-14440-00 Silencer assembly Intake	Buy now
5	97595-06590 Bolt(62y)	Buy now
6	90387-06M70 Collar (6h5)	Buy now
7	62Y-24312-00 Pipe, fuel 1	Buy now
8	62Y-24313-30 Pipe 3	Buy now
9	62Y-24313-40 Pipe 3	Buy now
10	62Y-24313-50 Pipe 3	Buy now
11	62Y-24313-61 Pipe 3	Buy now
12	62Y-24313-70 Pipe 3	Buy now
13	69W-23153-00 Ring, snap	Buy now
14	69W-24313-80 Pipe 3	Buy now
15	64J-14585-00 Rod, choke	Buy now

Intake



Ref	Part	
16	69W-14561-00 O-ring	Buy now
17	93210-35M86 O-ring(6l2)	Buy now
18	64J-14349-11 Pipe	Buy now
19	69W-14349-00 Pipe	Buy now
20	69W-14349-10 Pipe	Buy now
21	90465-11M10 Clamp	Buy now
22	90465-13M36 Clamp(6h4)	Buy now
23	62Y-24378-00 Pipe, joint 4	Buy now
24	93210-38MH3 O-ring(62y)	Buy now
25	62Y-14291-30 Bracket 1	Buy now
26	62Y-1532B-00 Pipe, breather	Buy now
27	69W-82509-00 Wire, sub lead	Buy now
28	64J-14349-40 Pipe	Buy now
30	62Y-82544-00 Clamp	Buy now
31	62Y-24314-00 Pipe 4	Buy now

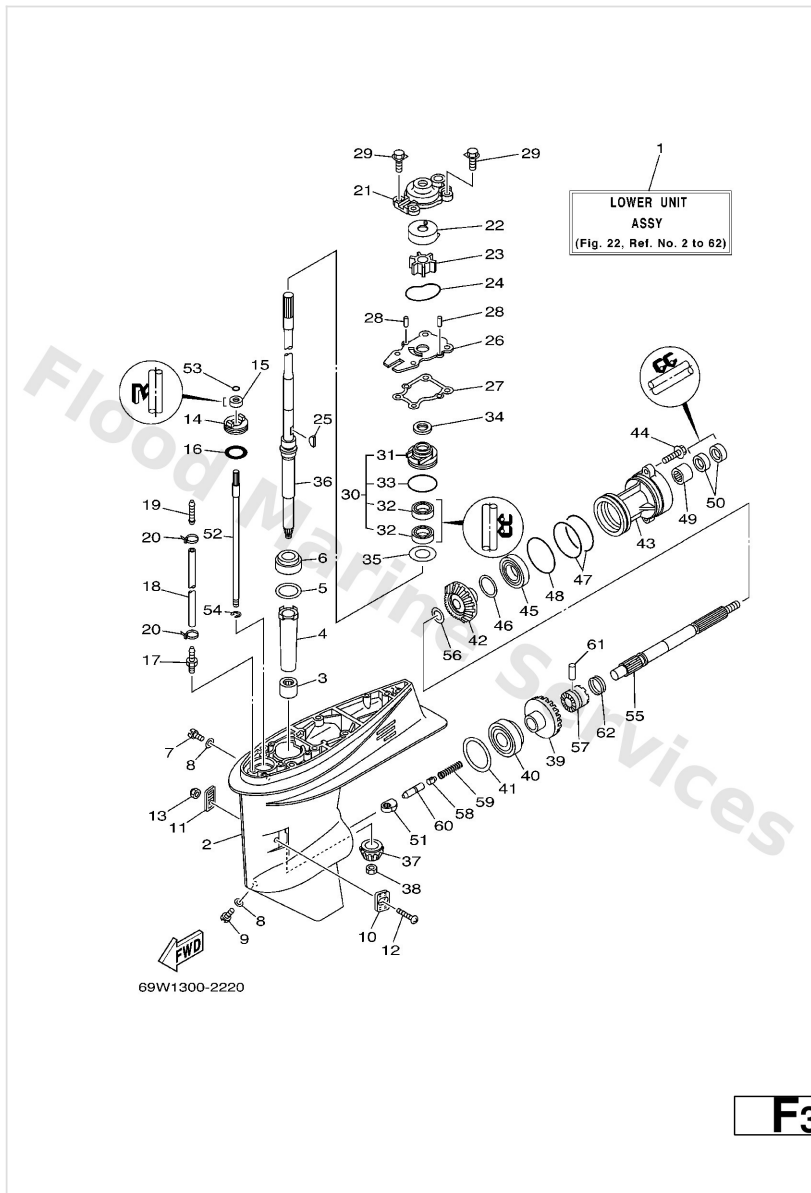
Intake



B4

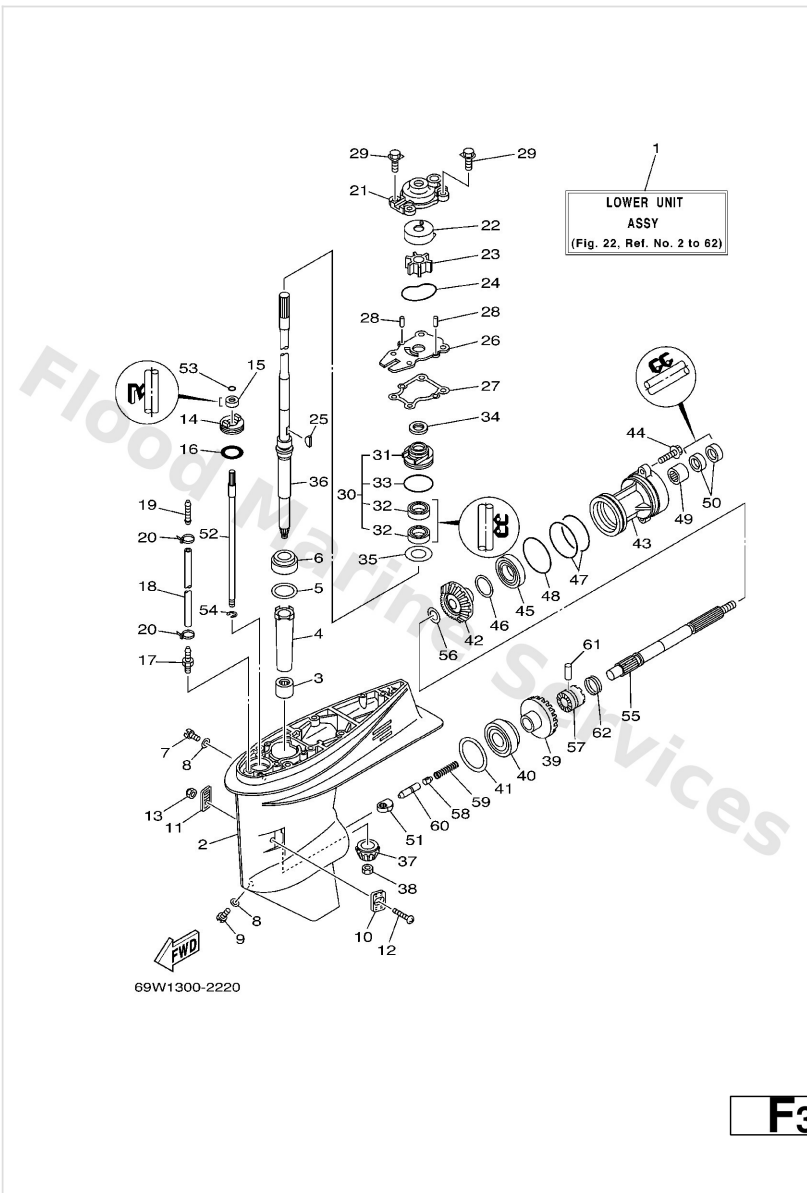
Ref	Part	
32	69W-14271-00 Insulator	Buy now
33	90338-04M17 Plug(62y)	Buy now
35	90387-06M15 Collar(6g8)	Buy now
36	97095-06030 Bolt(jf7)	Buy now
37	92995-06600 Washer, plain (646)	Buy now
38	97095-06025 Bolt	Buy now
40	93608-16M16 Pin, dowel(6t4)	Buy now
41	62Y-1531A-00 Hose, breather 1	Buy now
42	62Y-15373-10 Pipe, breather	Buy now
43	97095-06016 Bolt, hexagon deep recess	Buy now

Lower Casing. Drive 1



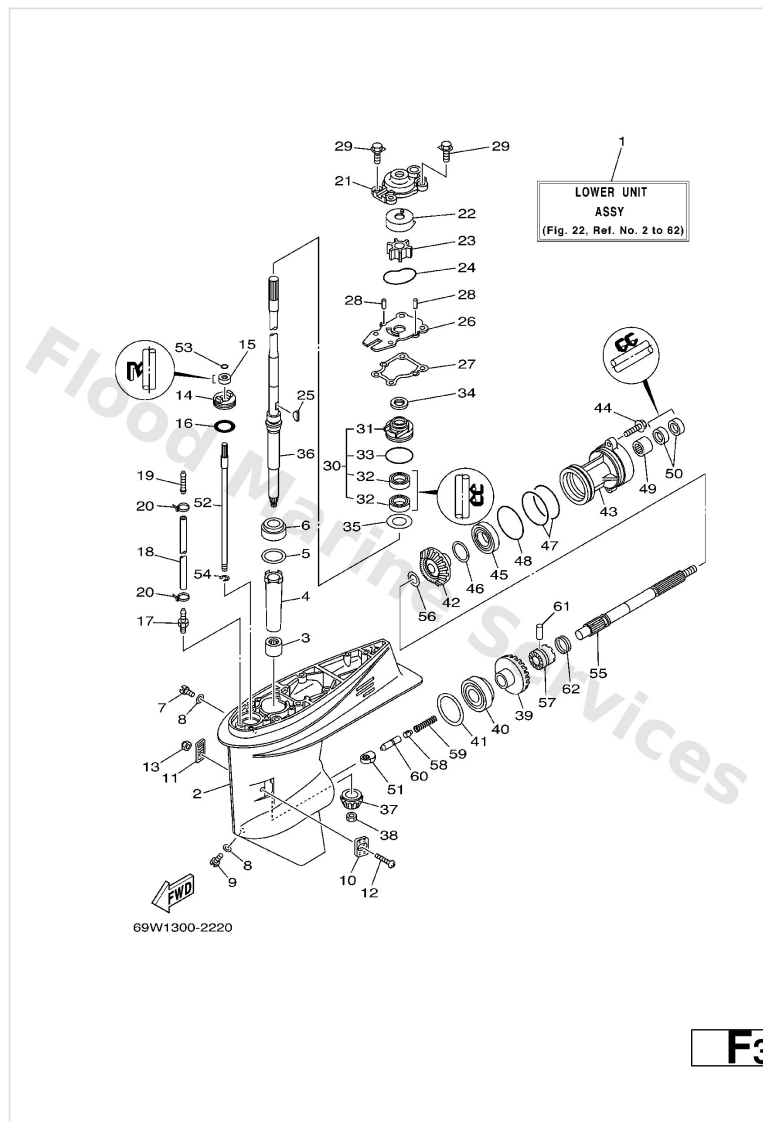
Ref	Part	
3	93315-32224 Brg,cyl-cal roller 42.2g nk	Buy now
4	6H4-45536-00 Sleeve, drive shaft	Buy now
6	93332-00001 Brg, tapered roller (409)	Buy now
7	90340-08002 Plug, straight screw	Buy now
8	90430-08020 Gasket	Buy now
9	688-45341-10 Plug, drain	Buy now
10	63D-45214-00 Cover, water inlet	Buy now
11	63D-45215-00 Cover, water inlet	Buy now
12	90142-05M06 Screw, countersunk	Buy now
13	95380-05600 Nut, hexagon (663)	Buy now
14	63D-45321-00 Plate	Buy now
15	93106-09014 Oil seal	Buy now
16	93210-33MG4 O-ring	Buy now
17	6E5-45378-00 Nipple, hose	Buy now
18	90445-07ME8 Hose (I250)	Buy now

Lower Casing. Drive 1



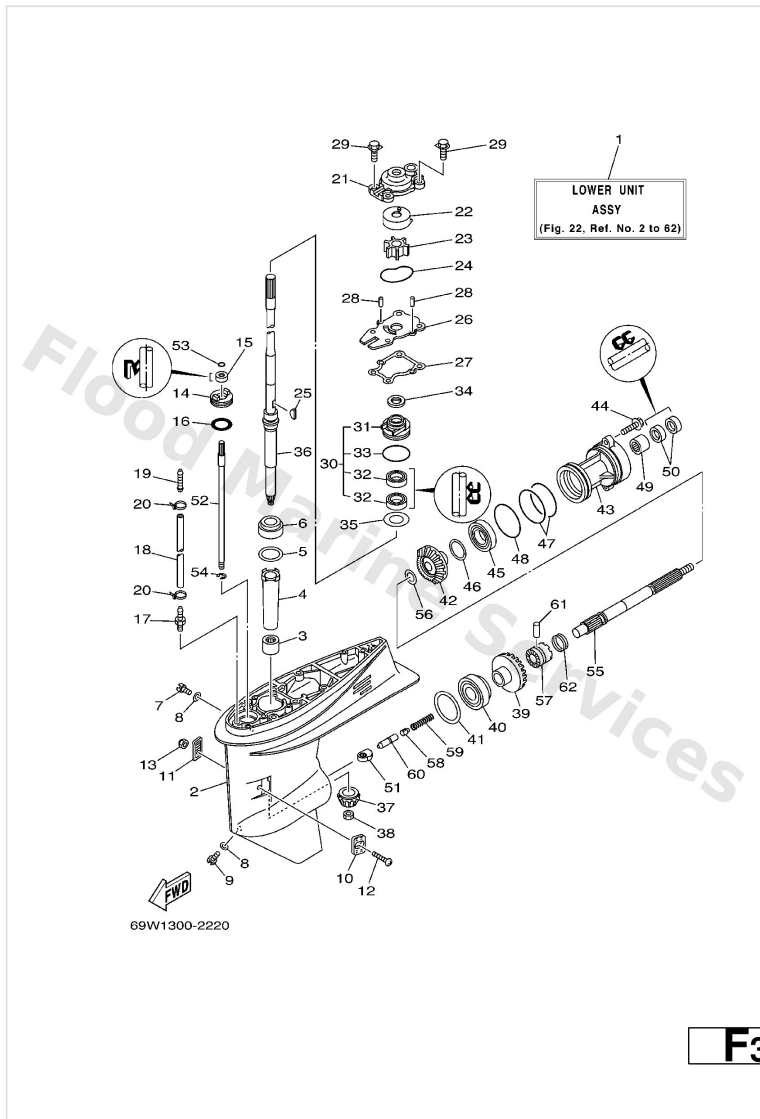
Ref	Part	
19	6E5-83558-10 End, nipple	Buy now
20	90465-11M10 Clamp	Buy now
21	63D-44311-00 Housing, water pump	Buy now
22	63D-44322-00 Insert, cartridge	Buy now
23	6H3-44352-00 Impellar	Buy now
24	93210-59MG7 O-ring	Buy now
25	90280-03024 Key, woodruff(662)	Buy now
26	63D-44323-00 Outer plate, cartridge	Buy now
27	63D-44316-00 Gasket, water pump	Buy now
28	93604-08062 Pin,dowel (626)	Buy now
29	90119-08M15 Bolt, with washer(62w)	Buy now
30	63D-W4434-00 Water pump housing assembly	Buy now
31	63D-44341-00 Housing, water pump set	Buy now
32	93101-25M57 Oil seal	Buy now
33	93210-48MG8 O-ring	Buy now

Lower Casing. Drive 1



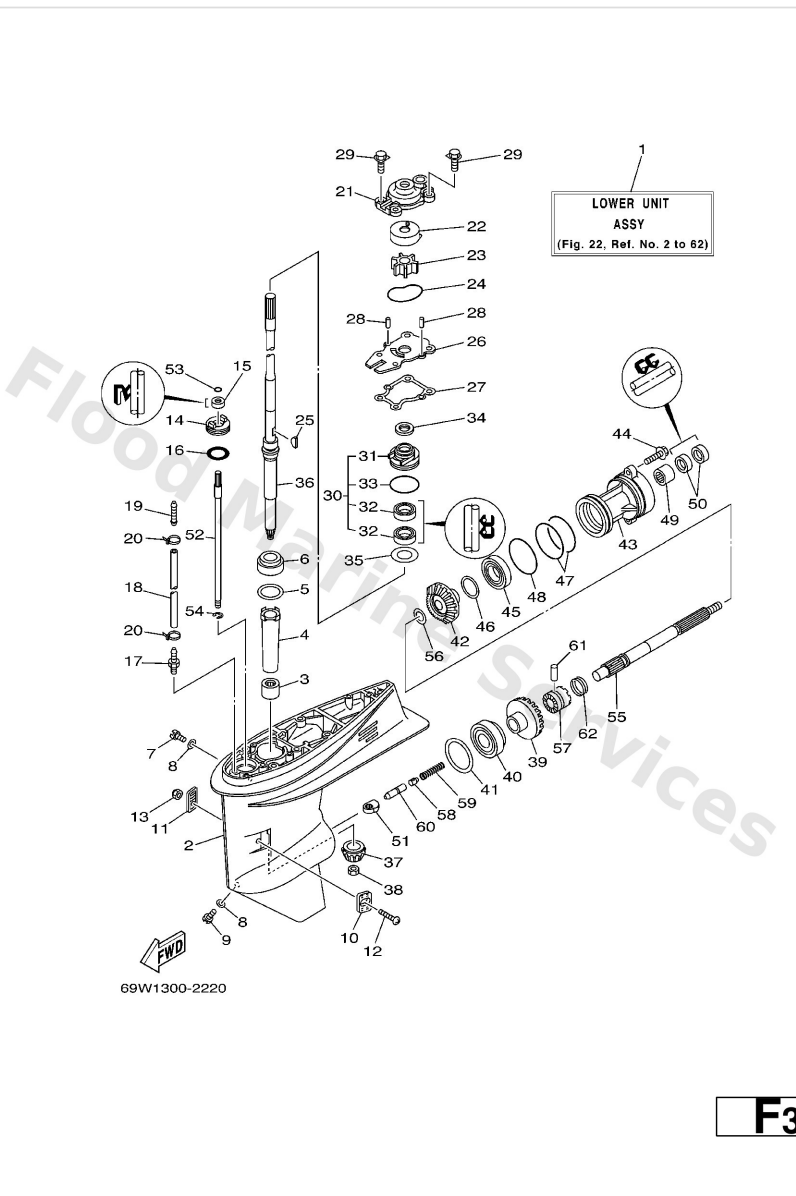
Ref	Part	
34	63D-45344-00 Cover, oil seal	Buy now
35	90201-27M00 Washer, plate(62x)	Buy now
36	69W-45501-00 Drive shaft comp.	Buy now
37	69W-45551-00 Pinion	Buy now
38	90170-12138 Nut hexagon(663)	Buy now
39	69W-45560-00 Gear	Buy now
40	93332-00092 Bearing	Buy now
41	663-45567-01-10 Shim (t:0.10mm) UR	Buy now
41	663-45567-01-12 Shim (t:0.12mm) UR	Buy now
41	663-45567-01-15 Shim (t:0.15mm) UR	Buy now
41	663-45567-01-18 Shim (t:0.18mm) UR	Buy now
41	663-45567-01-30 Shim (t:0.30mm) UR	Buy now
41	663-45567-01-40 Shim (t:0.40mm) UR	Buy now
41	663-45567-01-50 Shim (t:0.50mm) UR	Buy now
42	62Y-45571-00 Gear	Buy now

Lower Casing. Drive 1



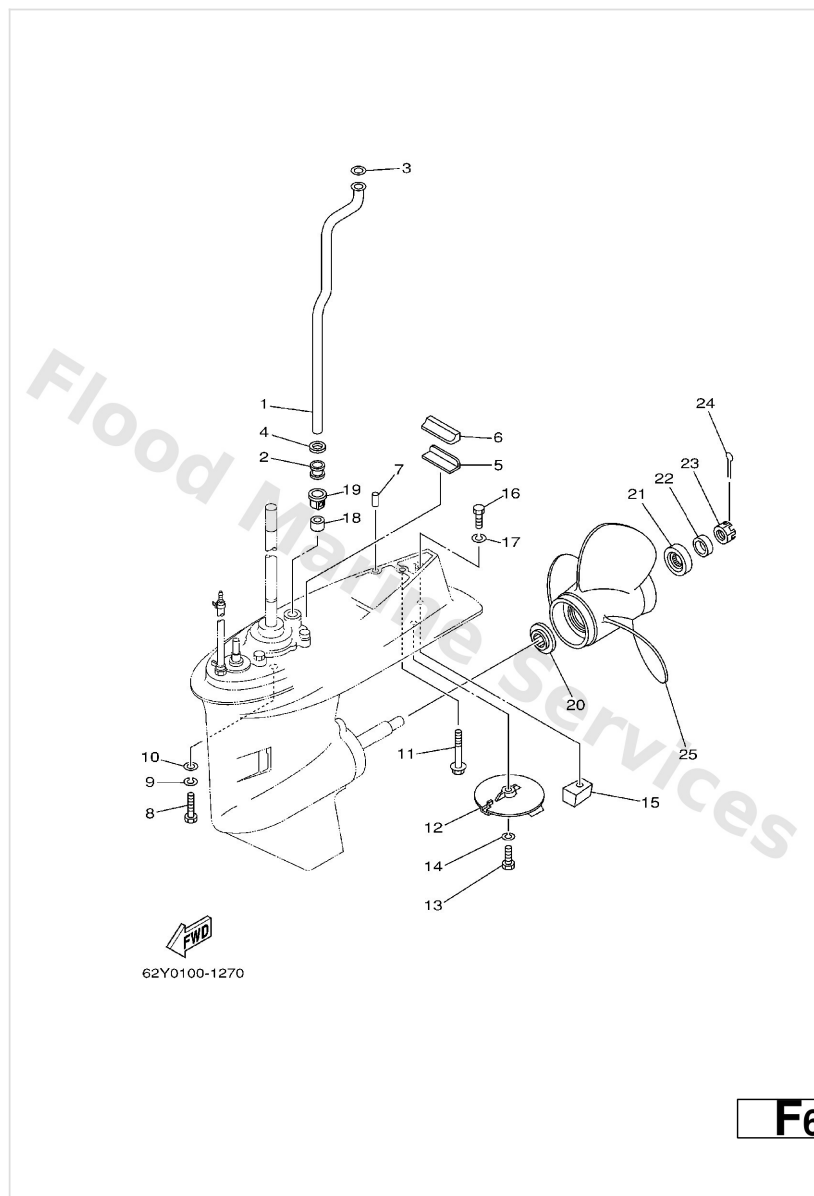
Ref	Part	
43	63D-45361-02-4D Cap, lower casing	Buy now
44	90105-08M61 Bolt, washer based(62x)	Buy now
45	93306-001U1 Bearing(62x)	Buy now
46	63D-45577-00-10 Shim (t:0.10mm) UR	Buy now
46	63D-45577-00-12 Shim (t:0.12mm) UR	Buy now
46	63D-45577-00-15 Shim (t:0.15mm) UR	Buy now
46	63D-45577-00-18 Shim (t:0.18mm) UR	Buy now
46	63D-45577-00-30 Shim (t:0.30mm) UR	Buy now
46	63D-45577-00-40 Shim (t:0.40mm) UR	Buy now
46	63D-45577-00-50 Shim (t:0.50mm) UR	Buy now
47	93210-74MG5 O-ring (xea)	Buy now
48	93210-69MG6 O-ring	Buy now
49	93317-22204 Brg,cyl-cal roller 25.5g nt	Buy now
50	93101-22M00 Oil seal (22x36x6-663)	Buy now
51	62Y-44151-00 Cam, shift	Buy now

Lower Casing. Drive 1



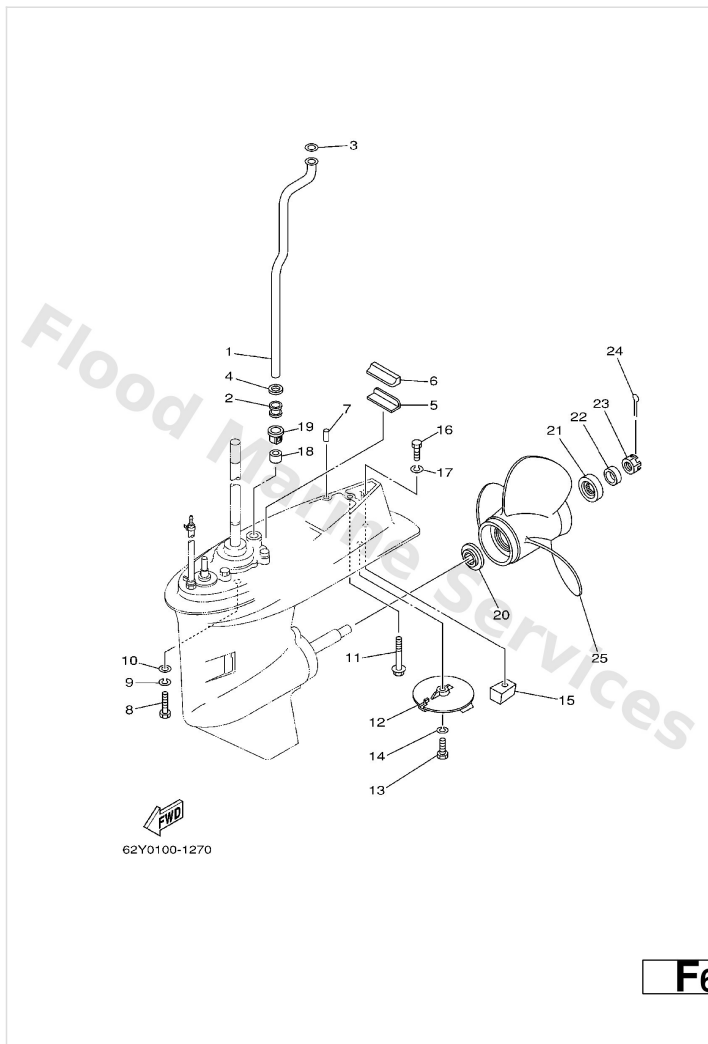
Ref	Part	
52	63D-44144-00 Rod, shift	Buy now
53	93210-07003 O-ring (11m)	Buy now
54	99001-08600 Circlip(2r6)	Buy now
55	63D-45611-00 Shaft, propeller	Buy now
56	90201-22008 Washer, plate	Buy now
57	62Y-45631-00 Clutch, dog	Buy now
58	663-45634-00 Slide, shift	Buy now
59	90501-18001 Spring, compression	Buy now
60	63D-45635-00 Plunger, shift	Buy now
61	90250-06023 Pin, strait (663)	Buy now
62	67C-45633-00 Ring, cross pin	Buy now

Lower Casing. Drive 2



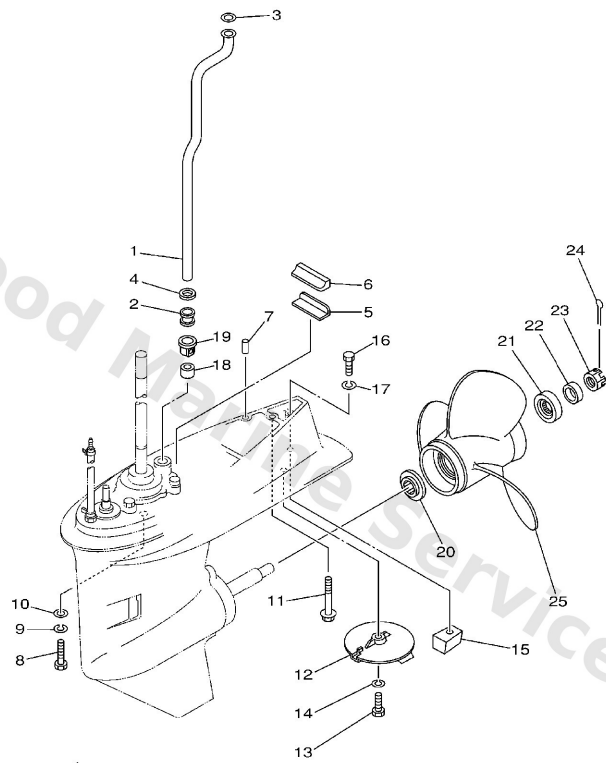
Ref	Part	
1	62Y-44361-00 Tube, water	Buy now
2	663-44367-00 Damper, water seal 3	Buy now
3	90202-12060 Washer, plate(663)	Buy now
4	90430-12072 Gasket	Buy now
6	63D-45375-00 Damper, seal	Buy now
7	93606-12019 Pin, dowel (614)	Buy now
8	97075-10040 Bolt, hexagon deep recess	Buy now
9	92995-10100 Ybs67-10 washer, spring	Buy now
10	92995-10600 Washer, plate	Buy now
11	90119-08M84 Bolt, with washer	Buy now
12	67C-45371-00 Tab-trim	Buy now
13	97095-08025 Bolt (62g)	Buy now
14	92995-08100 Ybs67-8 washer, spring	Buy now
15	67C-45251-00 Anode	Buy now
16	97095-08035 Bolt(70w)	Buy now

Lower Casing. Drive 2



Ref	Part	
18	663-44366-00 Damper, water seal 2	Buy now
19	63D-44312-00 Cover, water pump housing	Buy now
20	663-45987-02 Spacer	Buy now
21	66T-45997-00 Spacer 2	Buy now
22	90389-22M01 Bush	Buy now
23	90171-16011 Nut, castle (663)	Buy now
24	91490-30025 Pin cotter	Buy now
25	663-45930-00-98 Propeller (3x10-1/4"x14"-g) UR	Buy now
25	663-45954-01-EL Propeller (3x11-3/4"x10"-g) UR	Buy now
25	663-45956-01-EL Propeller (3x12-1/4"x9"-g) UR	Buy now
25	663-45970-60-98 Propeller (3x11-3/4"x12"-g) UR	Buy now
25	663-45972-60-98 Propeller (3x12"x11"-g) UR	Buy now
25	663-45974-02-98 Propeller (3x10-5/8"x13"-g) UR	Buy now
25	663-45974-60-98 Propeller (3x11-1/2"x13"-g) UR	Buy now
25	663-45976-00-98 Propeller (3x10-1/4"x15"-g) UR	Buy now

Lower Casing. Drive 2

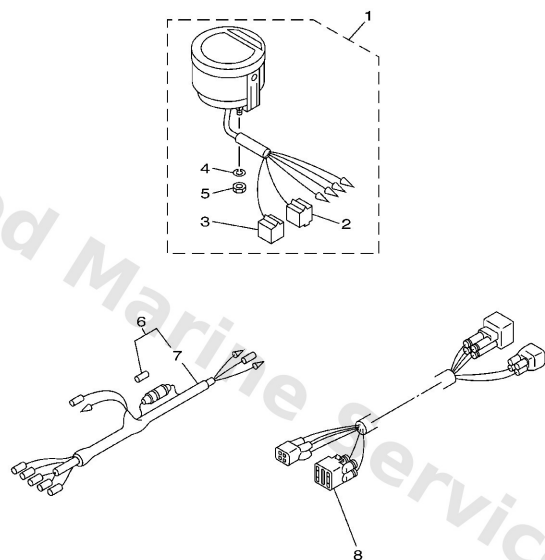


62Y0100-1270

F6

Ref	Part	
25	663-45978-00-98 Propeller (3x10-1/4"x16"-g) UR	Buy now
25	6H5-45943-00-EL Propeller (3x10"x15"-g) UR WITH LIP CUP	Buy now
25	6H5-45945-00-EL Propeller (3x10-3/8"x13"-g) UR WITH LIP CUP	Buy now
25	6H5-45952-00-EL Propeller (3x10-5/8"x12"-g) UR WITH LIP CUP	Buy now

Meter

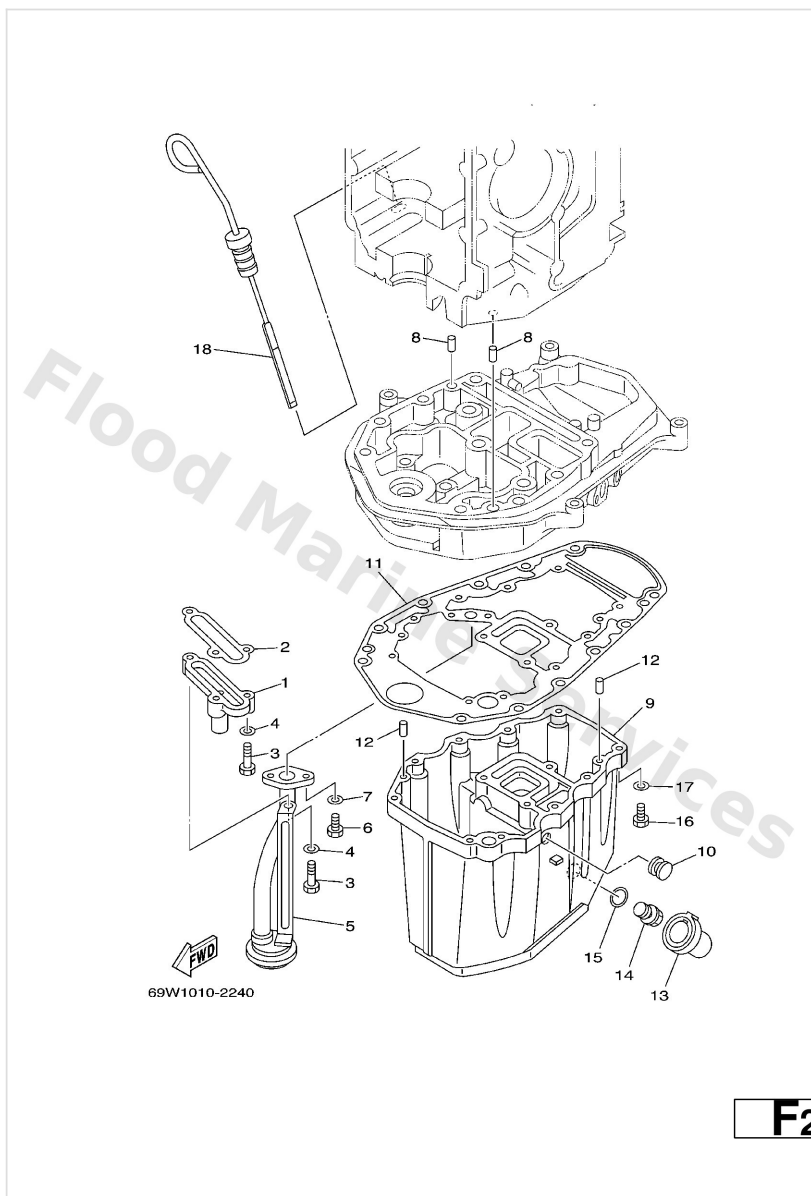


69W1300-2280

B3

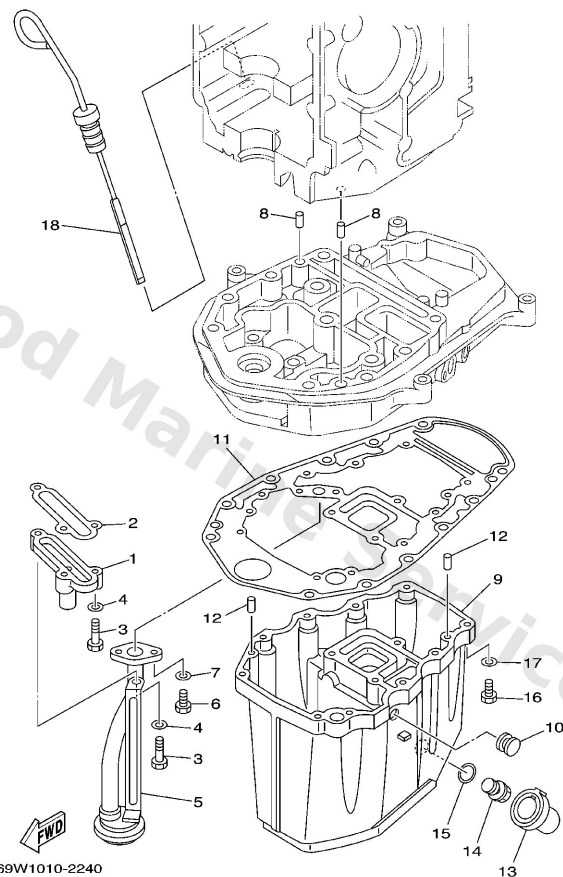
Ref	Part	
1	6Y5-8350T-01 Digital tachometer assembly AP	Buy now
2	9E450-04433 Housing, connector (m-4-w) M-4-W	Buy now
3	9E450-04533 Housing, f-4-w(5pcs) F-4-W	Buy now
4	92990-04100 Ybs67-4 washer, spring	Buy now
5	95380-04600 Nut,hex	Buy now
6	6Y5-83553-00 Wire, lead (l=2.5m) AP	Buy now
7	1E6-82151-00 Fuse (10a)	Buy now
8	68F-82553-70 Extension, wire lead (7m) AP	Buy now

Oil Pan



Ref	Part	
1	62Y-11575-00 Relief valve ass'y	Buy now
2	62Y-13475-00 Gasket	Buy now
3	97013-06025 Bolt(62y)	Buy now
4	92903-06600 Washer, plain (646)	Buy now
5	62Y-13411-00 Strainer, oil	Buy now
6	97013-06016 Bolt, hexagon deep recess	Buy now
8	93608-12M05 Pin, dowel b (6e5)	Buy now
9	64J-15311-01-5B Oil pan	Buy now
10	90480-12M25 Grommet (6e9)	Buy now
11	69W-15312-00 Gasket, oil pan	Buy now
12	93606-12019 Pin, dowel (614)	Buy now
13	67C-15316-00 Damper 1	Buy now
14	90340-14M06 Plug, straight screw(62y)	Buy now
15	90430-14M09 Gasket	Buy now
16	97075-06025 Bolt	Buy now

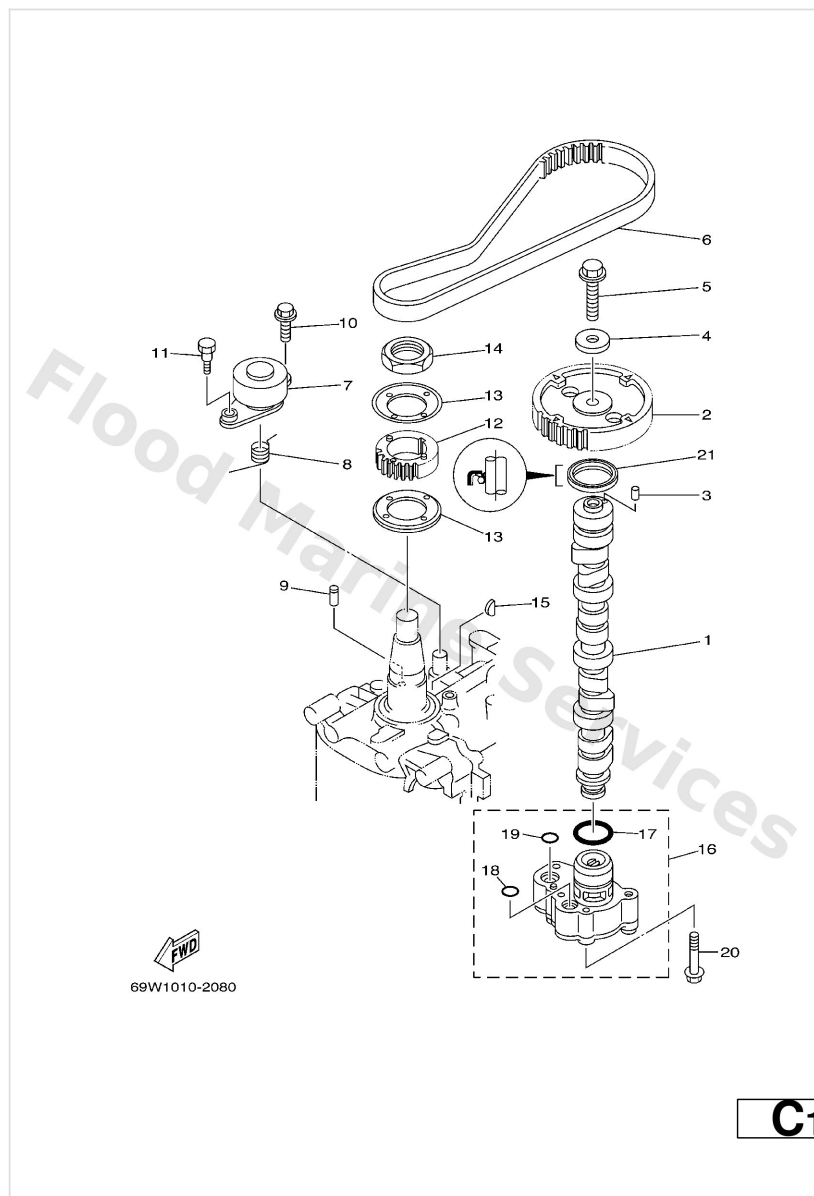
Oil Pan



F2

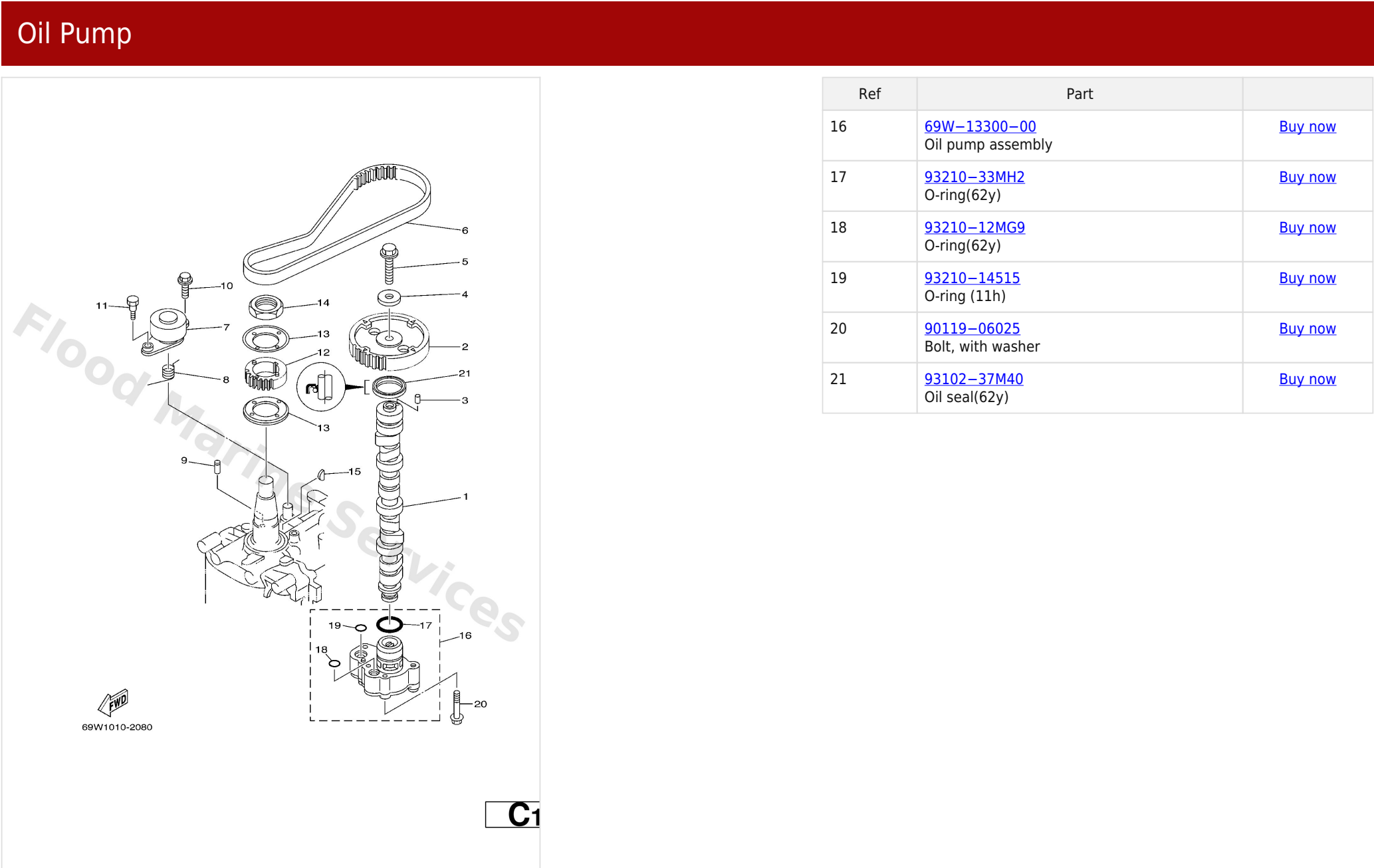
Ref	Part	
17	92995-06600 Washer, plain (646)	Buy now
18	67C-15362-00 Plug, oil level	Buy now

Oil Pump



Ref	Part	
1	62Y-12171-00 Camshaft 1	Buy now
2	62Y-11537-10 Gear, driven	Buy now
3	93605-14143 Pin (2h7)	Buy now
4	90201-10M06 Washer, plate(62y)	Buy now
5	95895-10040 Bolt, flange deep recess	Buy now
6	62Y-46241-00 Belt	Buy now
7	62Y-11590-10 Tensioner assembly	Buy now
8	90508-20018 Spring, torsion	Buy now
9	90249-07M29 Pin(62y)	Buy now
10	95895-08020 Bolt, flange deep recess	Buy now
11	90109-06M64 Bolt(62y)	Buy now
12	62Y-11536-10 Gear, drive	Buy now
13	62Y-11557-00 Washer 1	Buy now
14	90170-35M32 Nut	Buy now
15	90280-04M06 Key, woodruff(6a1)	Buy now

Oil Pump



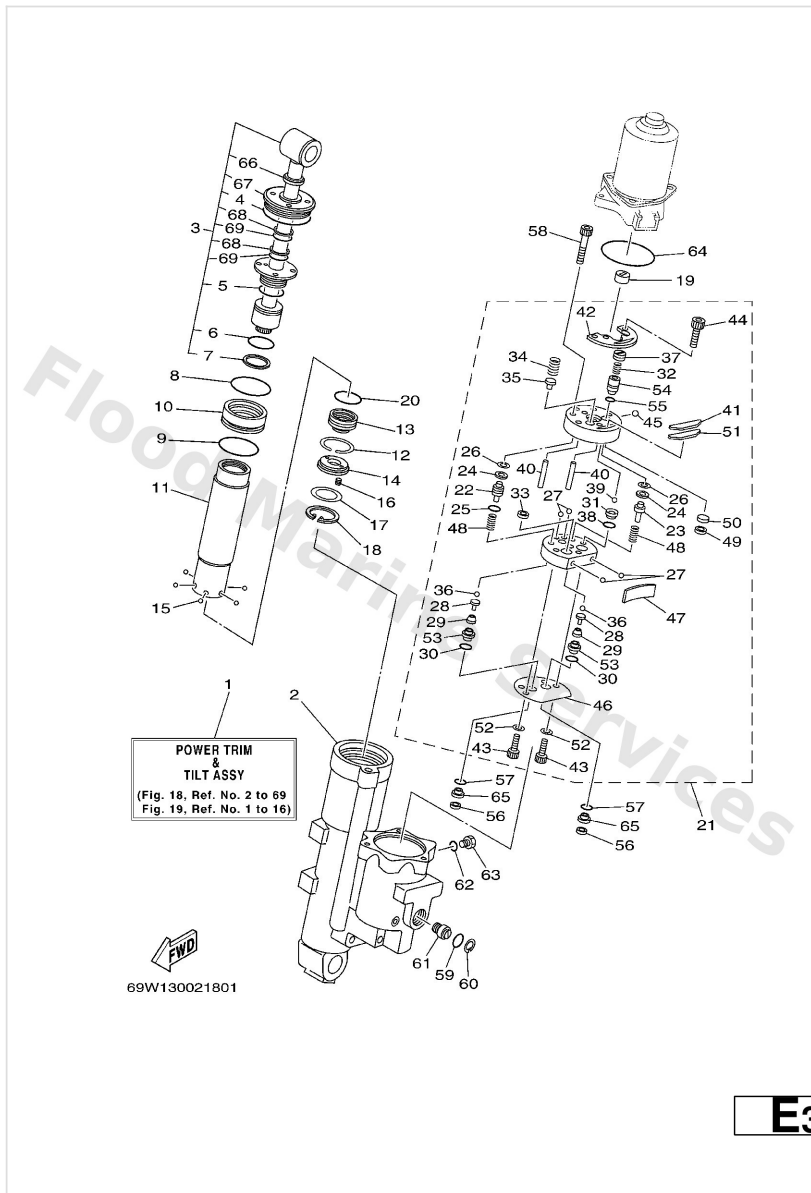
Oil Pump

69W1010-2080

C1

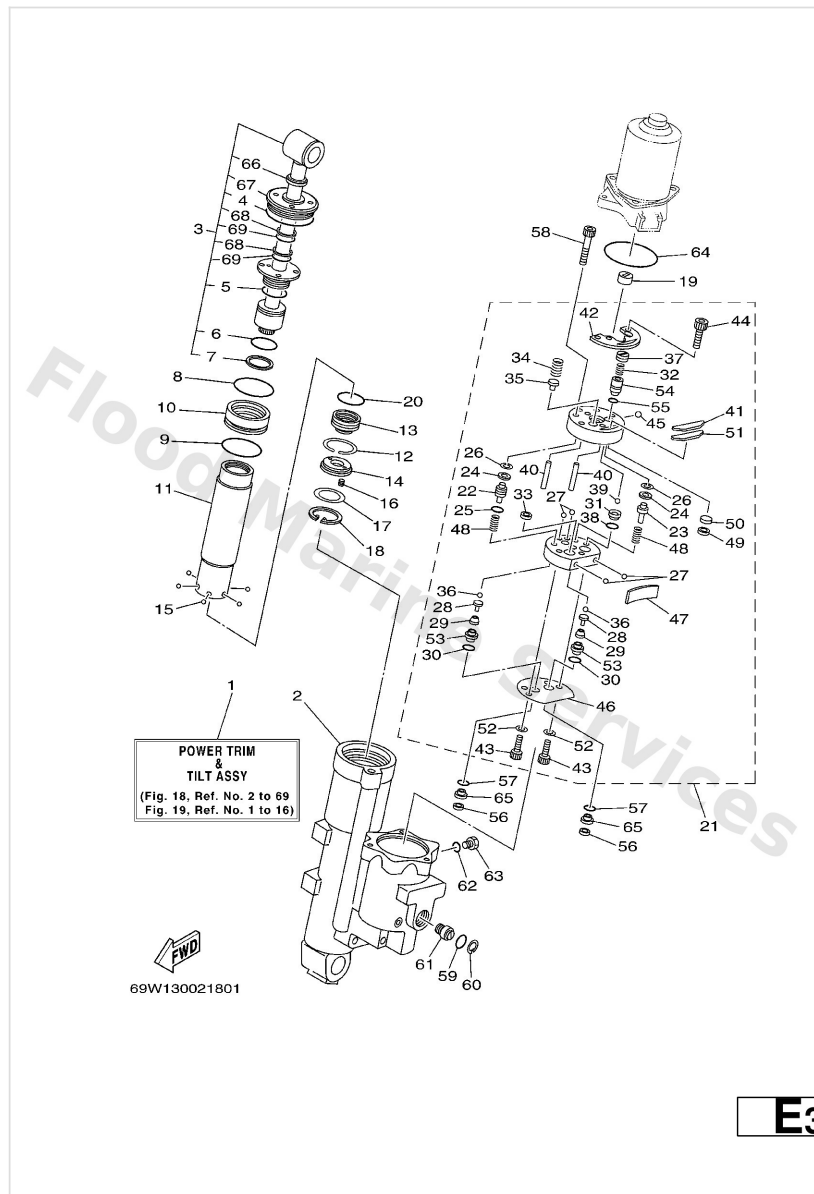
Ref	Part	
16	69W-13300-00 Oil pump assembly	Buy now
17	93210-33MH2 O-ring(62y)	Buy now
18	93210-12MG9 O-ring(62y)	Buy now
19	93210-14515 O-ring (11h)	Buy now
20	90119-06025 Bolt, with washer	Buy now
21	93102-37M40 Oil seal(62y)	Buy now

Power Trim & Tilt Assy 1



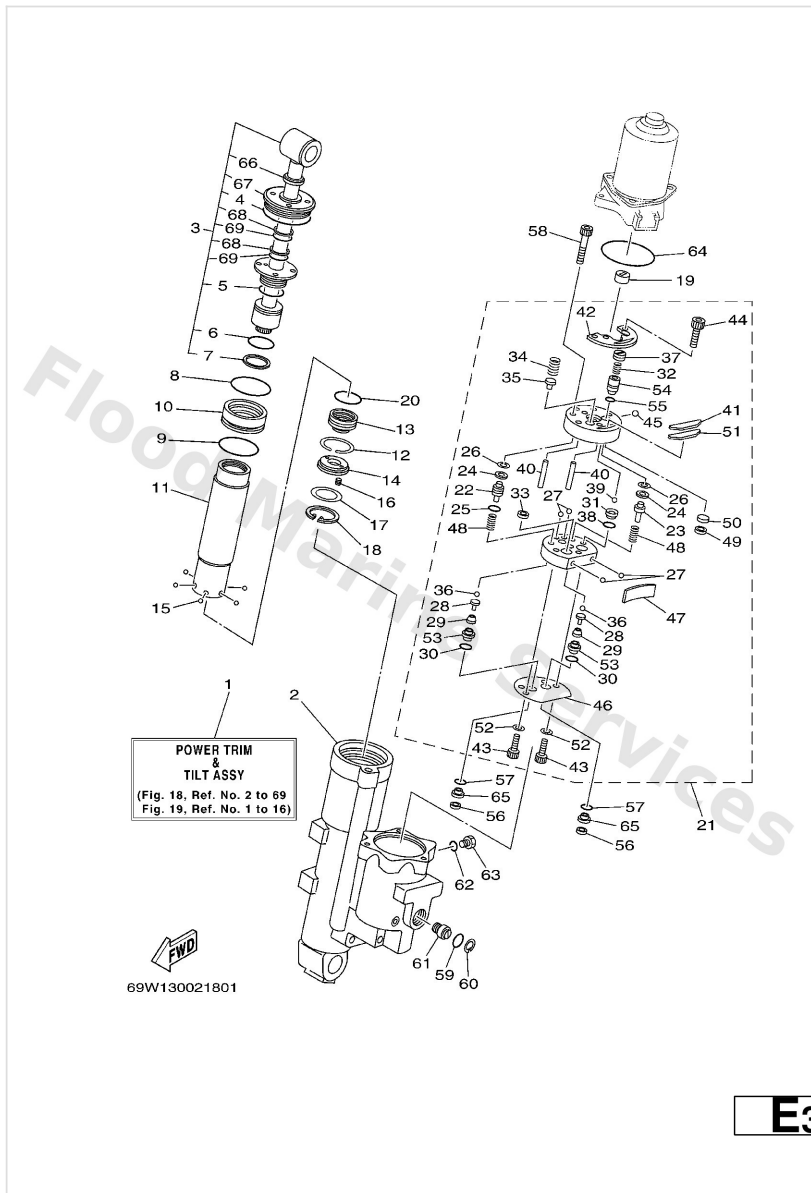
Ref	Part	
2	69W-4380K-00 Cylinder, tilt sub assembly	Buy now
3	62X-43810-01 Tilt piston sub assembly	Buy now
4	62X-43861-00 O-ring	Buy now
5	62X-43862-00 O-ring	Buy now
6	93210-29375 O-ring (j10)	Buy now
7	62X-43871-00 Ring, back up	Buy now
8	93210-44383 O-ring (705)	Buy now
9	93210-48214 O-ring	Buy now
10	62X-4388A-00 Piston, trim	Buy now
11	62Y-22471-00 Cylinder, shock absorber	Buy now
12	67F-43875-00 Ring, snap	Buy now
13	69W-4381B-00 Free piston sub assembly	Buy now
14	62X-43899-00 Plate stopper	Buy now
15	93503-16003 Ball	Buy now
16	62X-4384H-00 Spring	Buy now

Power Trim & Tilt Assy 1



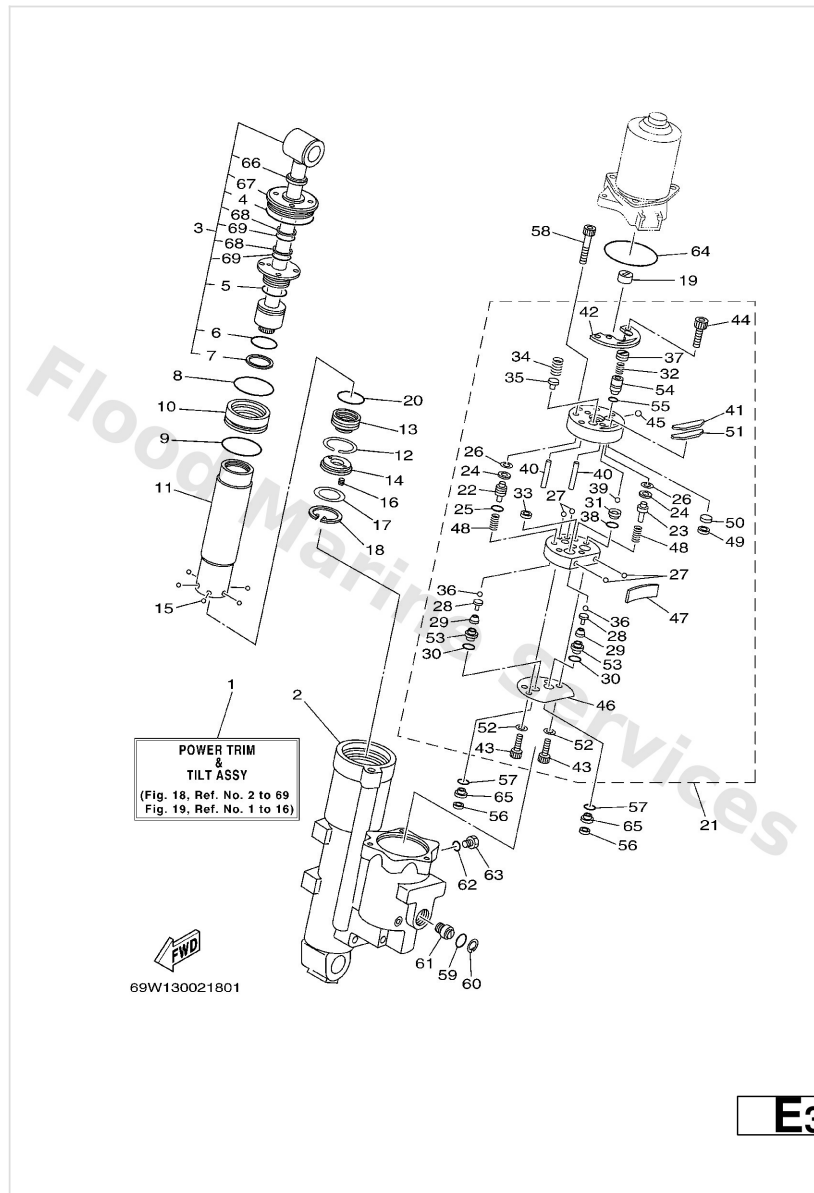
Ref	Part	
17	1UF-22434-00 Plate, valve 1	Buy now
18	62X-43875-00 Ring, snap	Buy now
19	6H1-43831-10 Connector, shaft	Buy now
21	69W-43830-00 Gear pump assembly	Buy now
22	69J-43841-00 Piston, shuttle	Buy now
23	69J-4384M-00 Piston, shuttle 2	Buy now
24	69A-4384F-00 Seal, main valve	Buy now
25	6H1-43883-00 O-ring	Buy now
26	99002-03600 Circlip(6I5)	Buy now
27	93505-32038 Ball(7fk)	Buy now
28	65W-4386A-00 Pin, absorber valve	Buy now
29	69J-43853-00 Spring, main valve	Buy now
30	69J-4389J-00 O-ring	Buy now
31	69J-43851-00 Seat, relief valve	Buy now
32	69J-43855-00 Spring, up relief	Buy now

Power Trim & Tilt Assy 1



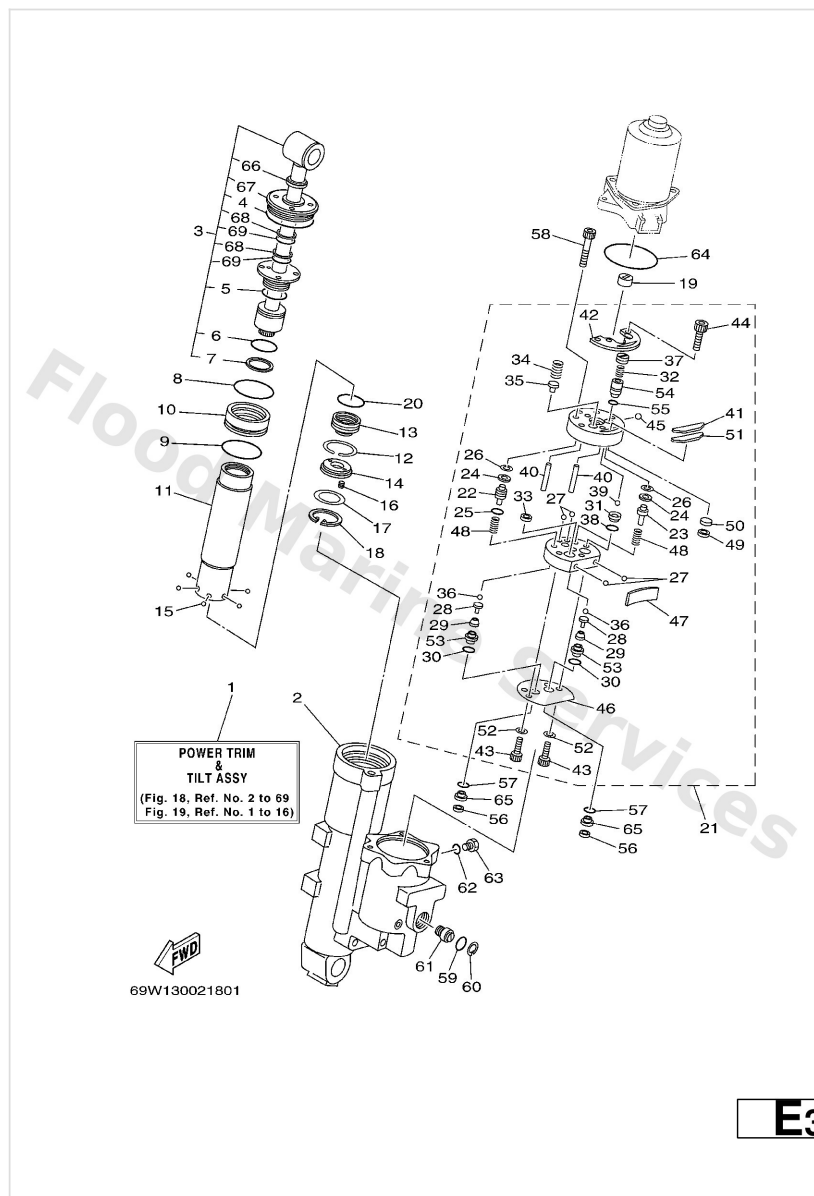
Ref	Part	
33	6H1-4384F-10 Seal, main valve	Buy now
34	69W-43856-00 Spring, down relief	Buy now
35	6H1-43844-10 Pin, valve support	Buy now
37	69J-43843-00 Screw, valve lock	Buy now
38	93210-08391 O-ring	Buy now
39	93501-08001 Ball	Buy now
40	93604-26256 Pin, dowel	Buy now
41	62Y-43816-00 Filter 1	Buy now
42	69W-4382L-00 Cap, relief valve	Buy now
43	91318-05020 Bolt, socket	Buy now
44	91318-05008 Bolt,socket	Buy now
46	69W-4384G-00 Seal, relief valve	Buy now
47	69W-43854-00 Spring, manual release	Buy now
48	69J-43894-00 Spring, shuttle return	Buy now
49	62Y-4387J-00 Washer, special 2	Buy now

Power Trim & Tilt Assy 1



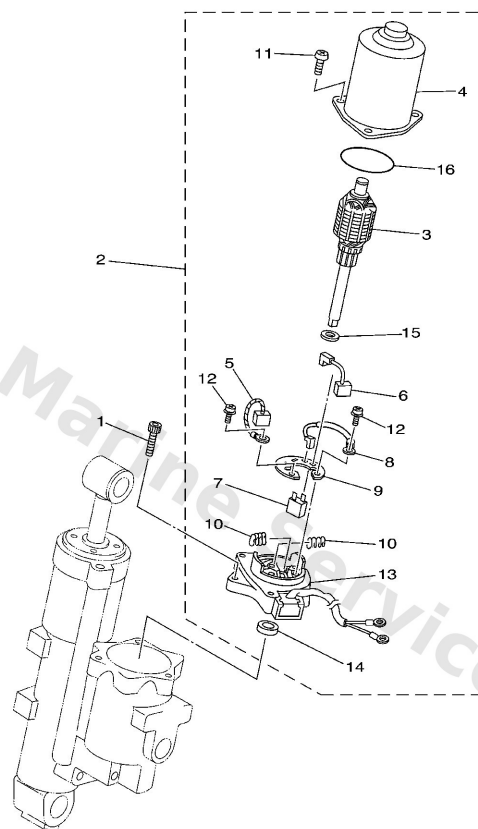
Ref	Part	
50	62Y-22434-00 Plate, valve 1	Buy now
51	62Y-43871-00 Ring, back up	Buy now
52	62Y-4387G-00 Washer	Buy now
53	69J-43893-00 Washer	Buy now
54	69J-43844-00 Pin, valve support	Buy now
55	93210-064A5 O-ring(61a)	Buy now
56	6H1-43816-00 Filter 1	Buy now
58	91318-06040 Bolt,socket	Buy now
59	93210-18397 O-ring (6g5)	Buy now
60	6H1-43875-00 Ring, snap	Buy now
61	62Y-43845-00 Screw, manual release	Buy now
62	93210-09165 O-ring	Buy now
63	6H1-43829-00 Plug, reservoir	Buy now
64	62X-43865-00 O-ring	Buy now
65	69W-43899-01 Plate stopper	Buy now

Power Trim & Tilt Assy 1



Ref	Part	
66	62Y4382200 Seal, trim dust	Buy now
67	62X4382100 Screw, trim cylinder end	Buy now
68	62X4387200 Ring, back up	Buy now
69	6C54386300 O-ring	Buy now

Power Trim & Tilt Assy 2

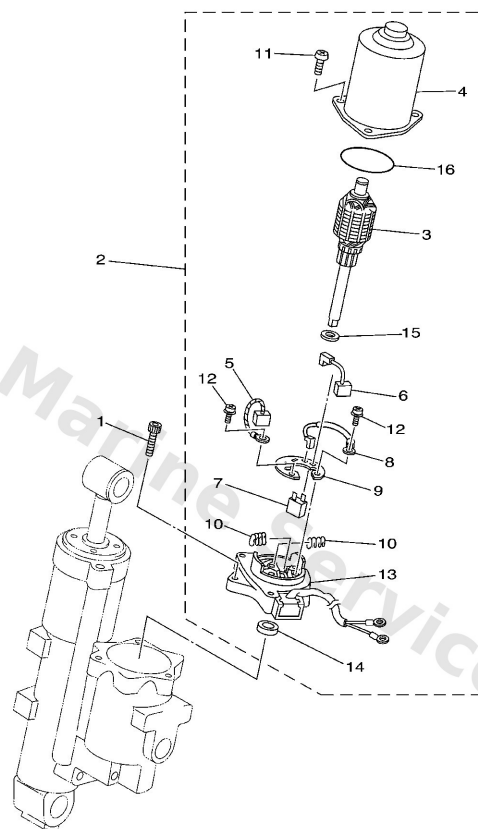


69W1010-2220

E6

Ref	Part	
1	62X-43888-00 Bolt,socket	Buy now
2	69W-43880-00 Motor assembly	Buy now
3	69W-43805-00 Armature assembly	Buy now
4	62X-43804-01 Stator assembly	Buy now
5	62Y-43892-00 Brush 2	Buy now
6	62Y-43891-00 Brush 1	Buy now
7	69W-82181-00 Circuit breaker comp.	Buy now
8	62X-43807-00 Wire sub assembly	Buy now
9	69W-4380F-00 Plate, brush holder	Buy now
10	62X-4386K-00 Spring, brush	Buy now
11	97880-05020 Screw, pan head (e22)	Buy now
12	97607-04216 Screw, pan head with washer	Buy now
13	69W-43881-00 Frame, end	Buy now
14	93102-08414 Oil seal(61a)	Buy now
15	90201-083J8 Washer, plate(62x)	Buy now

Power Trim & Tilt Assy 2

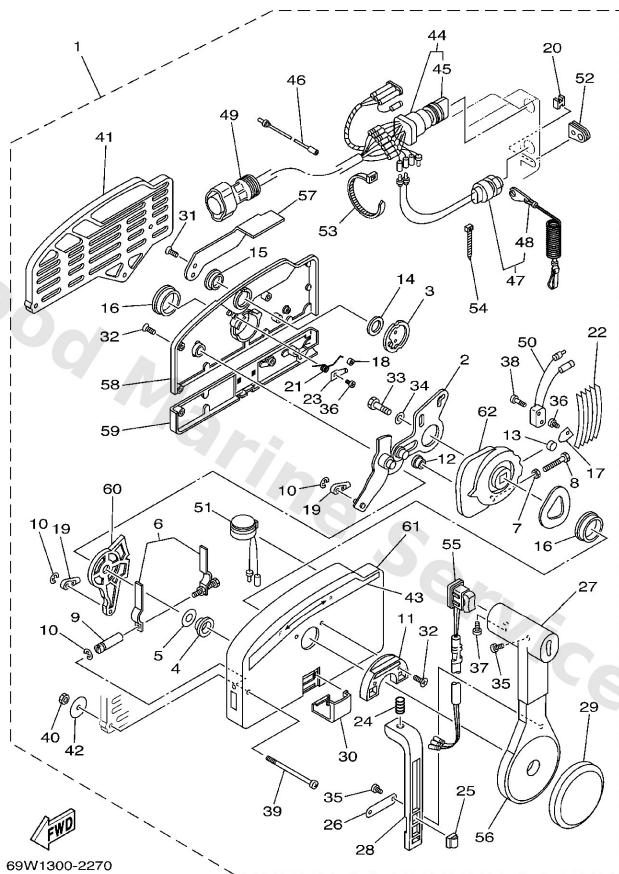


69W1010-2220

E6

Ref	Part	
16	93210-52449 O-ring(50m)	Buy now

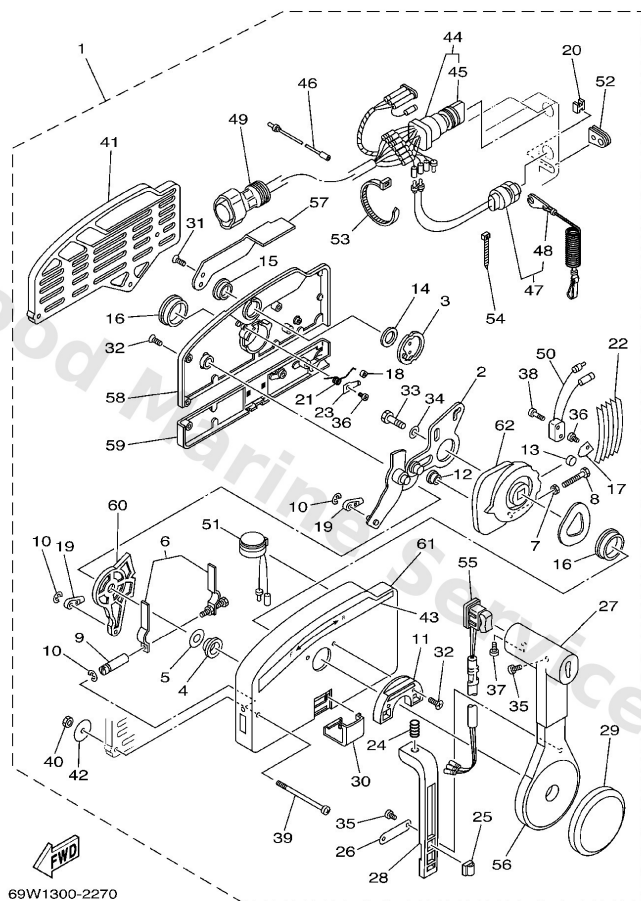
Remote Control Assy



A7

Ref	Part	
1	703-48207-17 703 mec rc side mount push WITH PT/T SW.	Buy now
2	703-48261-01 Arm, throttle	Buy now
3	703-48153-00 Shaft, free accel.	Buy now
4	703-48235-00 Bushing	Buy now
5	703-48268-00 Spacer 3	Buy now
6	703-48264-00 Throttle, friction	Buy now
7	95380-05600 Nut, hexagon (663)	Buy now
8	97380-05025 Bolt	Buy now
9	703-48265-00 Shaft Friction	Buy now
10	93430-06024 Circlip (701)	Buy now
11	703-48245-00 Plate, lock	Buy now
12	703-48252-00 Roller, cam	Buy now
13	701-48248-00 Roller, free accel	Buy now
14	703-48198-00 Washer, wave 3	Buy now
15	703-48243-00 Bushing 3	Buy now

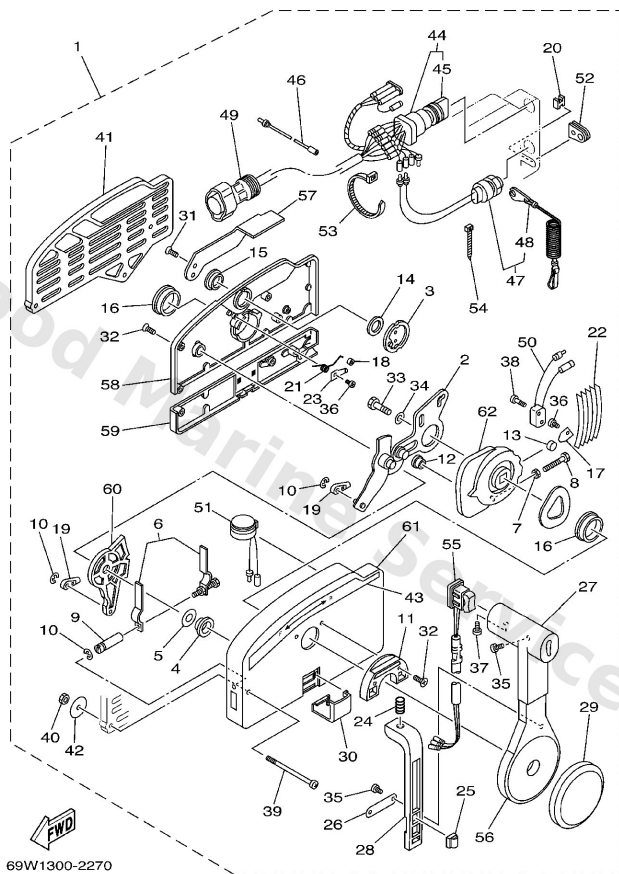
Remote Control Assy



A7

Ref	Part	
16	703-48236-00 Bushing	Buy now
17	703-48189-00 Retainer	Buy now
18	703-48234-00 Roller, detent	Buy now
19	703-48345-01 Cable end, remote control 2	Buy now
20	703-48358-00 Anchor, cable	Buy now
21	703-48244-00 Spring, free accel.	Buy now
22	703-48238-00 Spring, detent	Buy now
23	703-48246-00 Spacer 1	Buy now
24	703-48227-00 Spring, neutral lock	Buy now
25	703-82594-00 Clamp WITH PT/T SW.	Buy now
26	703-48226-00 Plate, stopper	Buy now
27	703-48222-00 Grip, control lever SINGLE	Buy now
28	703-48223-00 Lock, neutral	Buy now
29	703-48225-00 Cover	Buy now
30	703-48219-00 Cover, lead	Buy now

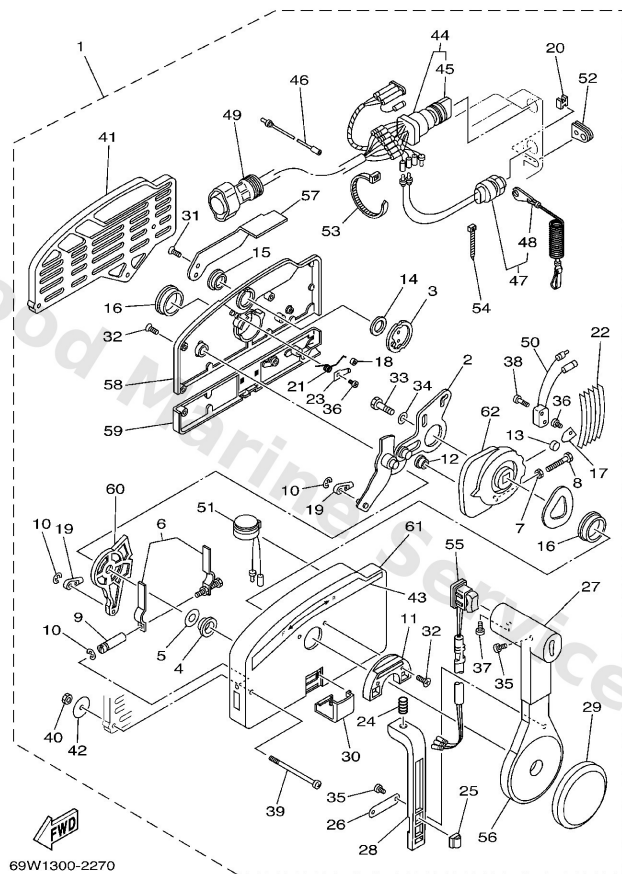
Remote Control Assy



A7

Ref	Part	
31	703-48281-00 Screw, flat head	Buy now
32	703-48282-00 Screw	Buy now
33	97380-08030 Bolt, hexagon (fj1)	Buy now
34	92990-08600 Washer, plain (663)	Buy now
35	98580-04010 Screw, pan head (e56)	Buy now
36	98580-04006 Screw, pan head (7h3)	Buy now
37	98580-05010 Screw, pan head(62x)	Buy now
38	98580-03015 Screw, pan head (n151)	Buy now
39	703-48291-10 Screw	Buy now
40	95380-06600 Nut(661)	Buy now
41	703-48293-10 Spacer, remote control SINGLE	Buy now
42	701-48287-00 Washer 1	Buy now
43	703-48215-00 Graphic	Buy now
44	703-82510-43 Main switch assembly	Buy now
45	703-82577-00 Cap, key	Buy now

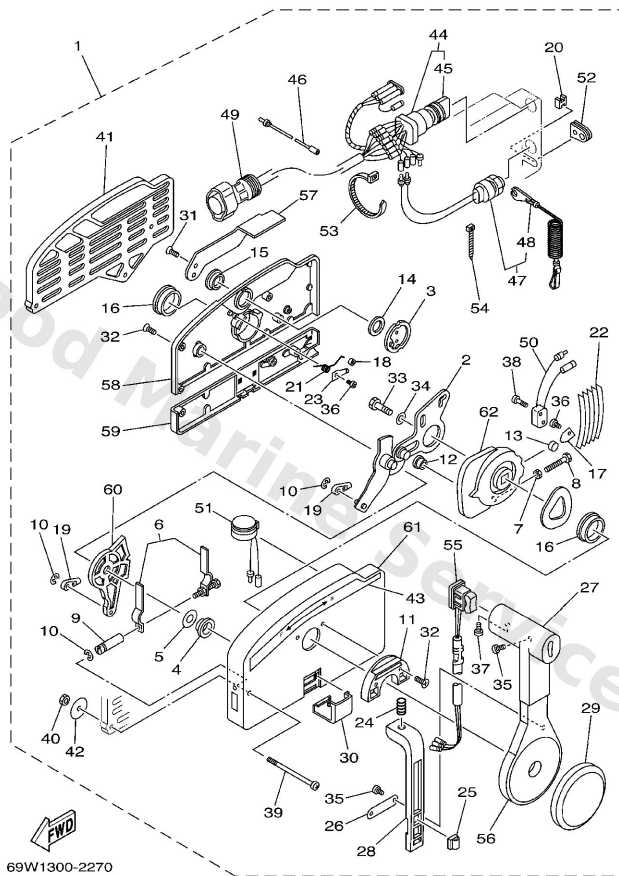
Remote Control Assy



A7

Ref	Part	
46	703-82531-00 Wire, lead	Buy now
47	688-82575-01 Engine stop switch assembly	Buy now
48	682-82556-00 Lanyard, stop switch	Buy now
49	688-8258A-20 10p main harness mec 2m (6ft) L)5M (10P)	Buy now
50	703-82540-00 Neutral switch assembly	Buy now
51	703-83383-A0 Buzzer	Buy now
52	703-48284-10 Grommet	Buy now
53	703-82591-00 Band	Buy now
54	703-82592-00 Band	Buy now
55	703-82563-12 Trim & tilt switch assembly	Buy now
56	703-48221-00 Grip	Buy now
57	703-48152-00 Knob, free accel	Buy now
58	703-48212-00 Rear housing	Buy now
59	703-48213-00 Back, panel	Buy now
60	703-48271-00 Arm, shift	Buy now

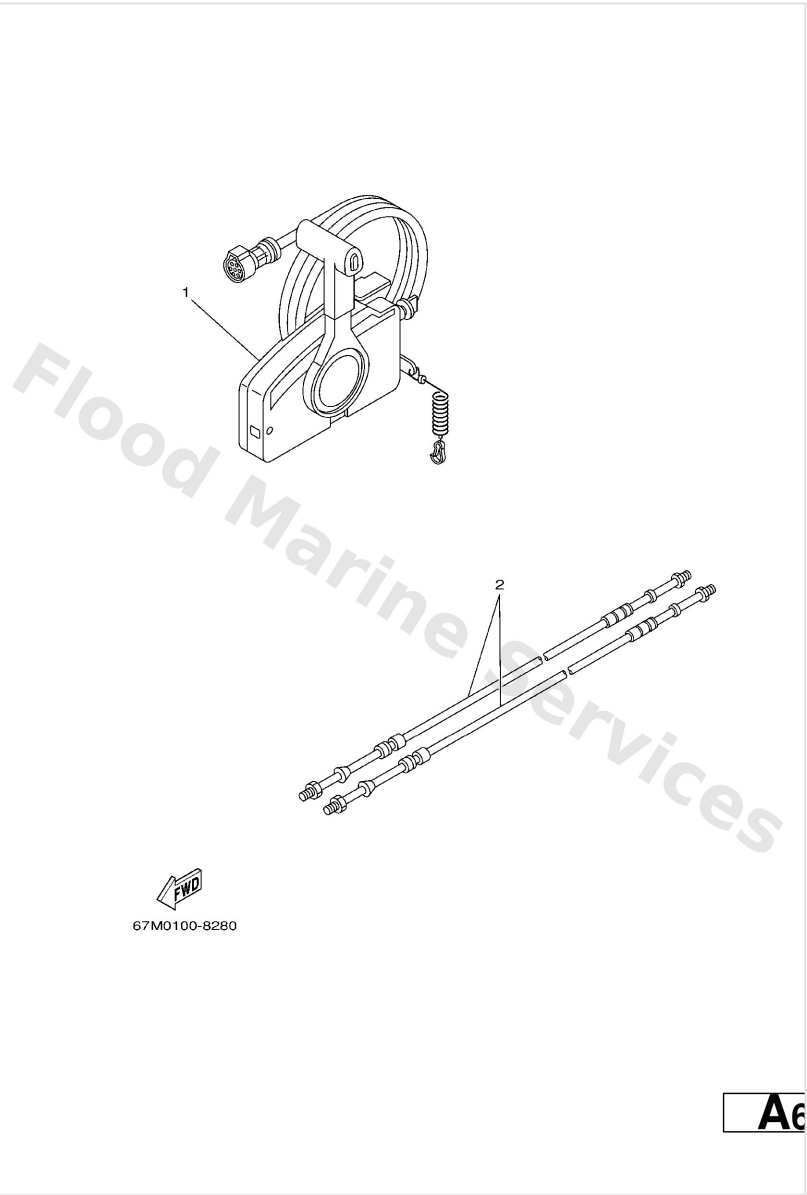
Remote Control Assy



A7

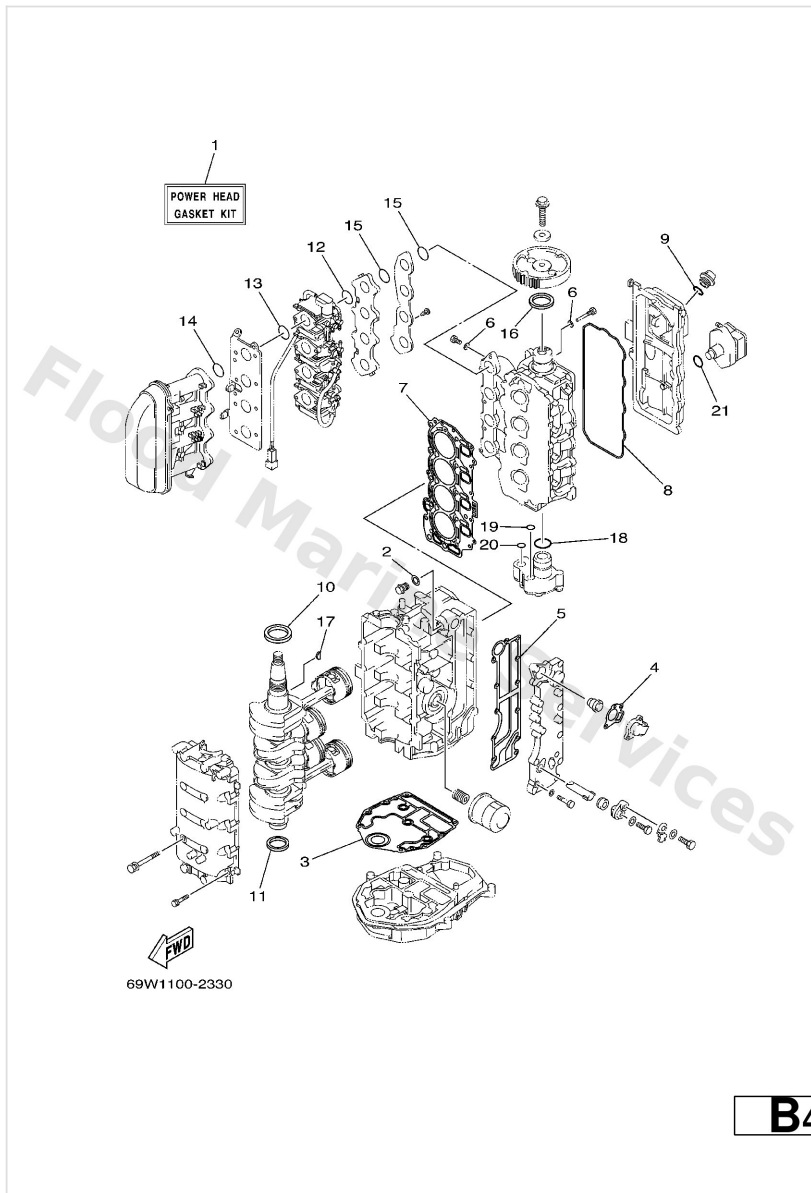
Ref	Part	
61	703-48211-01 Housing,1	Buy now
62	703-48232-00 Drive gear	Buy now

Remote Control Box



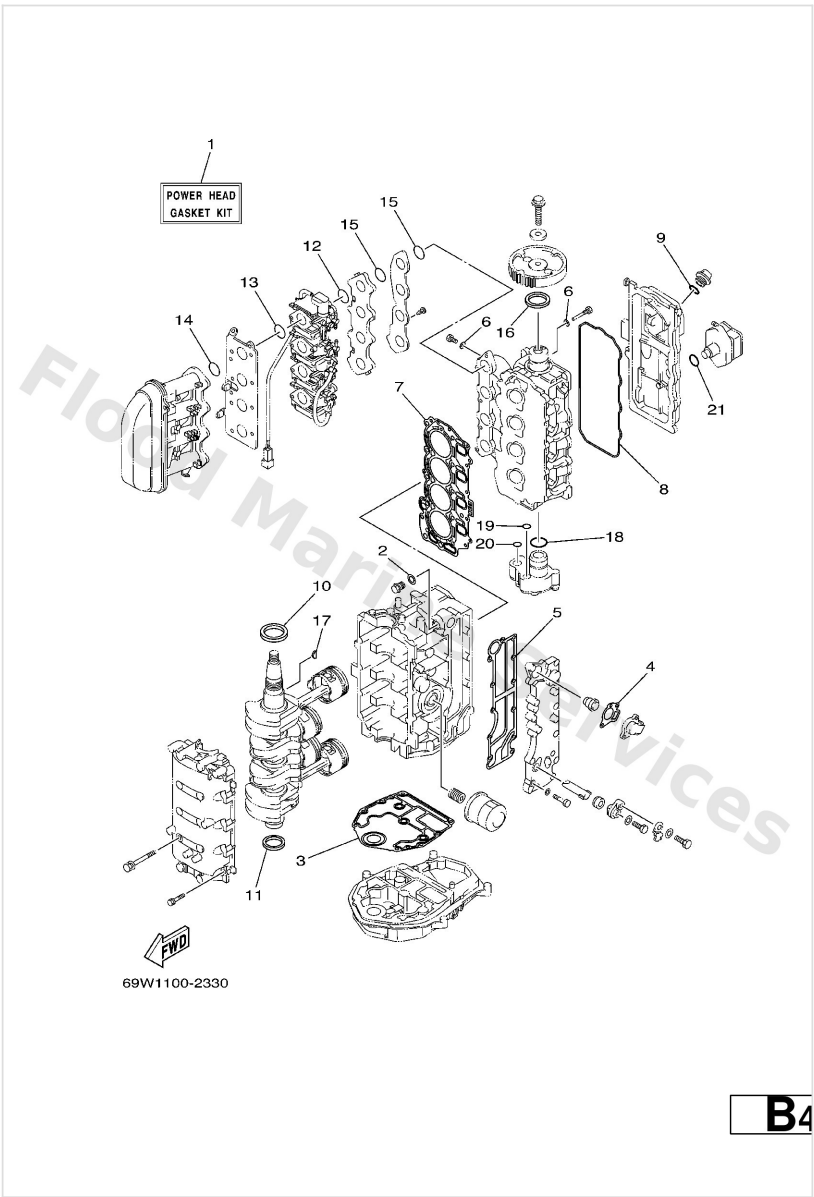
Ref	Part	
1	703-48207-17 703 mec rc side mount push AP WITH PT/T SW.	Buy now
2	701-48310-90 Cable, Remote Control L=11F UR	Buy now
2	701-48320-00 Cable, Remote Control L=12F UR	Buy now
2	701-48320-20 Cable, Remote Control L=13F UR	Buy now
2	701-48320-50 Cable, Remote Control L=15F UR	Buy now

Repair Kit 1



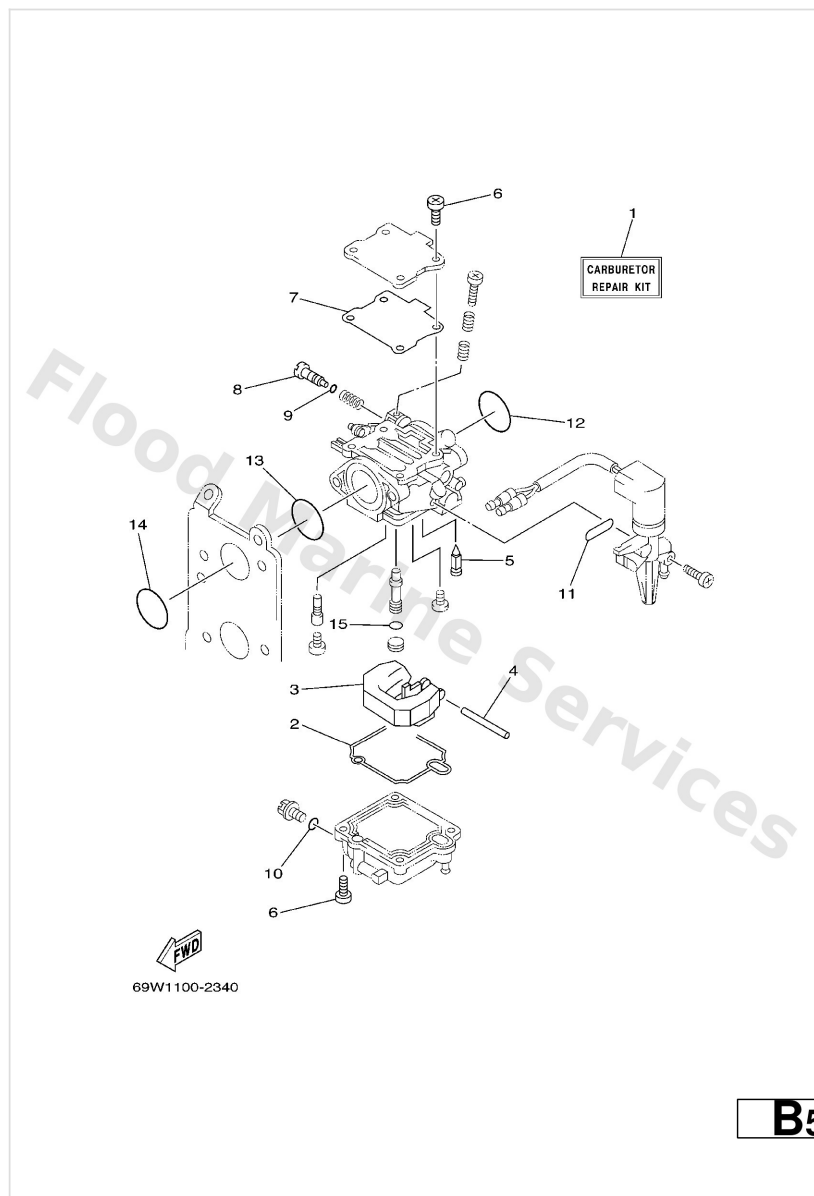
Ref	Part	
1	69W-W0001-00 Power head gasket kit	Buy now
2	90430-14115 Gasket (663)	Buy now
3	67C-11351-00 Gasket, cylinder	Buy now
4	62Y-12414-00 Gasket, cover	Buy now
5	62Y-41114-00 Gasket, exhaust outer cover	Buy now
6	90430-06014 Gasket 256113960000	Buy now
7	69W-11181-00 Gasket, cylinder head 1	Buy now
8	62Y-11356-00 Seal, cylinder 2	Buy now
9	93210-24M79 O-ring	Buy now
10	93102-43M42 Oil seal(62y)	Buy now
11	93101-35002 Oil seal	Buy now
12	69W-14561-00 O-ring	Buy now
13	93210-35M86 O-ring(612)	Buy now
14	93210-38MH3 O-ring(62y)	Buy now
16	93102-37M40 Oil seal(62y)	Buy now

Repair Kit 1



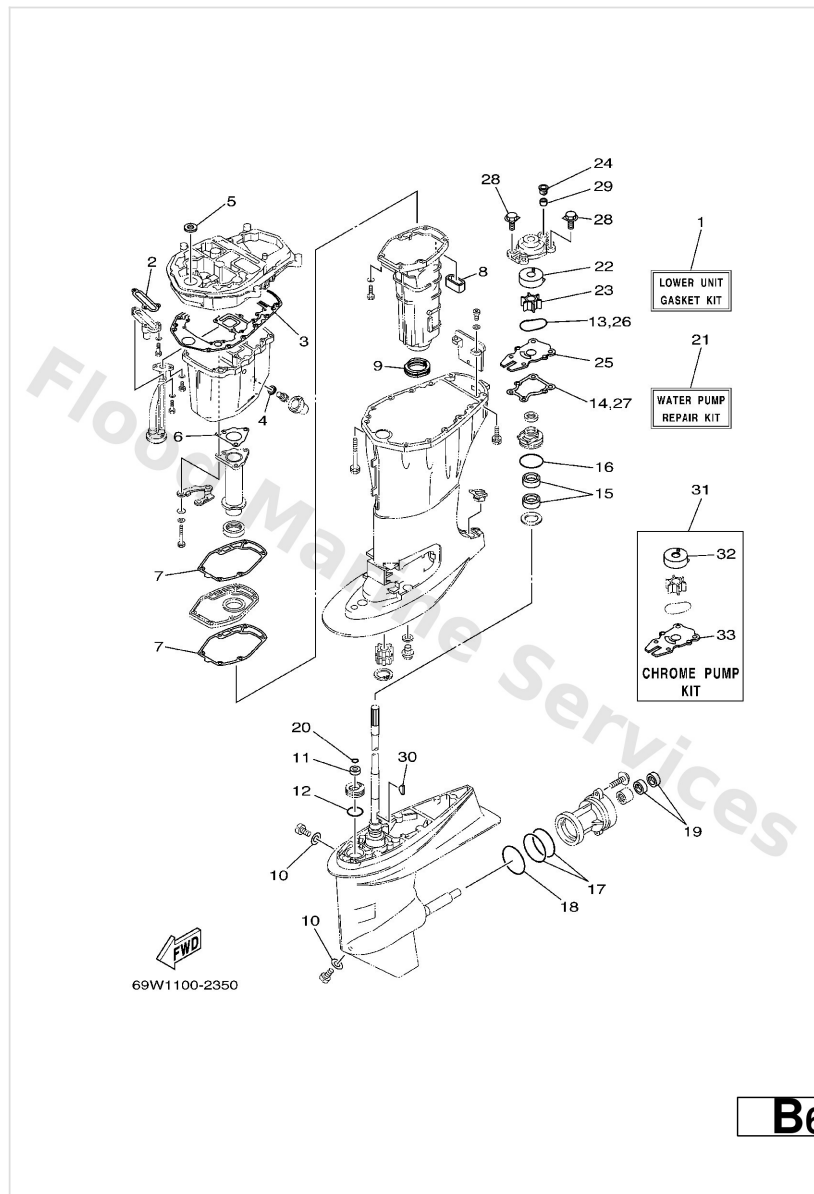
Ref	Part	
17	90280-04M06 Key, woodruff(6a1)	Buy now
18	93210-33MH2 O-ring(62y)	Buy now
19	93210-12MG9 O-ring(62y)	Buy now
20	93210-14515 O-ring (11h)	Buy now

Repair Kit 2



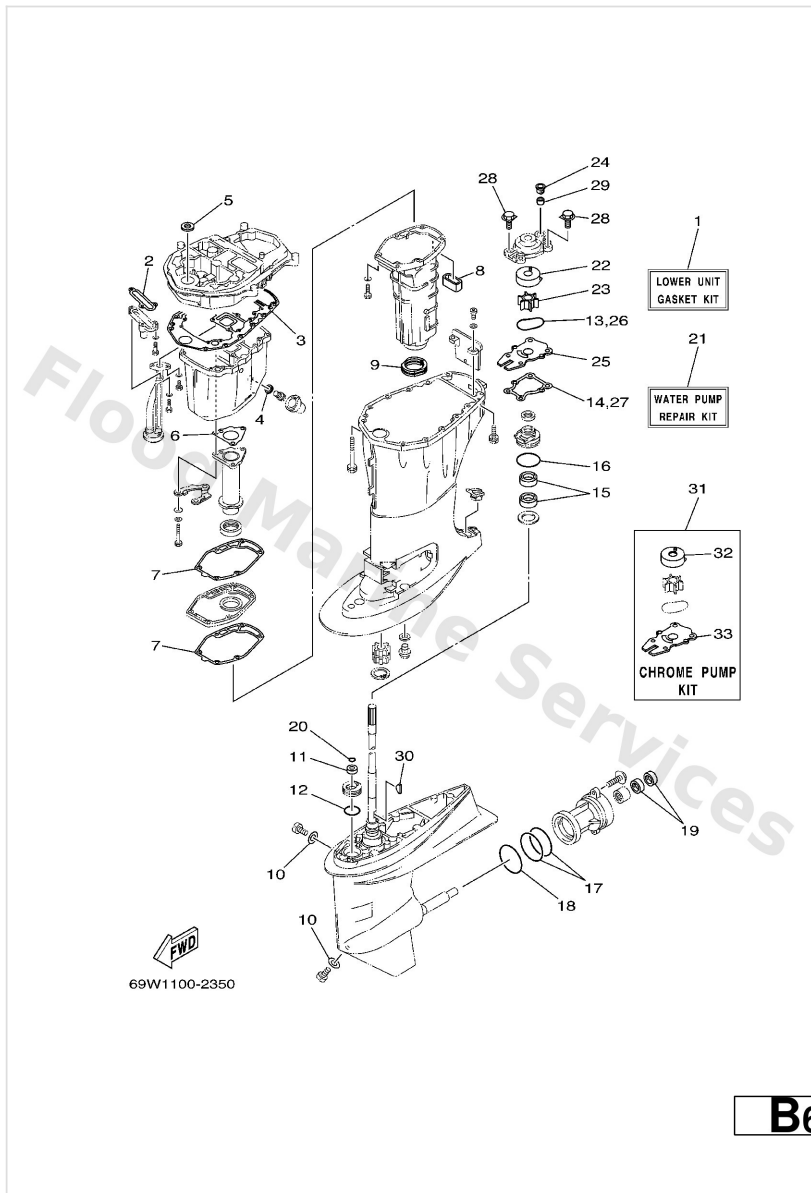
Ref	Part	
1	69W-W0093-10 Carburetor repair kit	Buy now
2	69W-14384-00 Gasket, float chamber	Buy now
3	6L2-14385-00 Float	Buy now
4	6E5-14386-01 Pin, float	Buy now
5	62Y-14392-00 Valve, needle	Buy now
6	62Y-14321-00 Screw, throttle	Buy now
7	69W-14399-00 Gasket	Buy now
8	69W-14323-00 Screw, air adjusting	Buy now
9	2T4-14397-00 O-ring	Buy now
10	652-14397-00 Ring, o	Buy now
11	62Y-14398-30 Gasket	Buy now
12	69W-14561-00 O-ring	Buy now
13	93210-35M86 O-ring(6l2)	Buy now
14	93210-38MH3 O-ring(62y)	Buy now
15	62Y-14227-00 O-ring	Buy now

Repair Kit 3



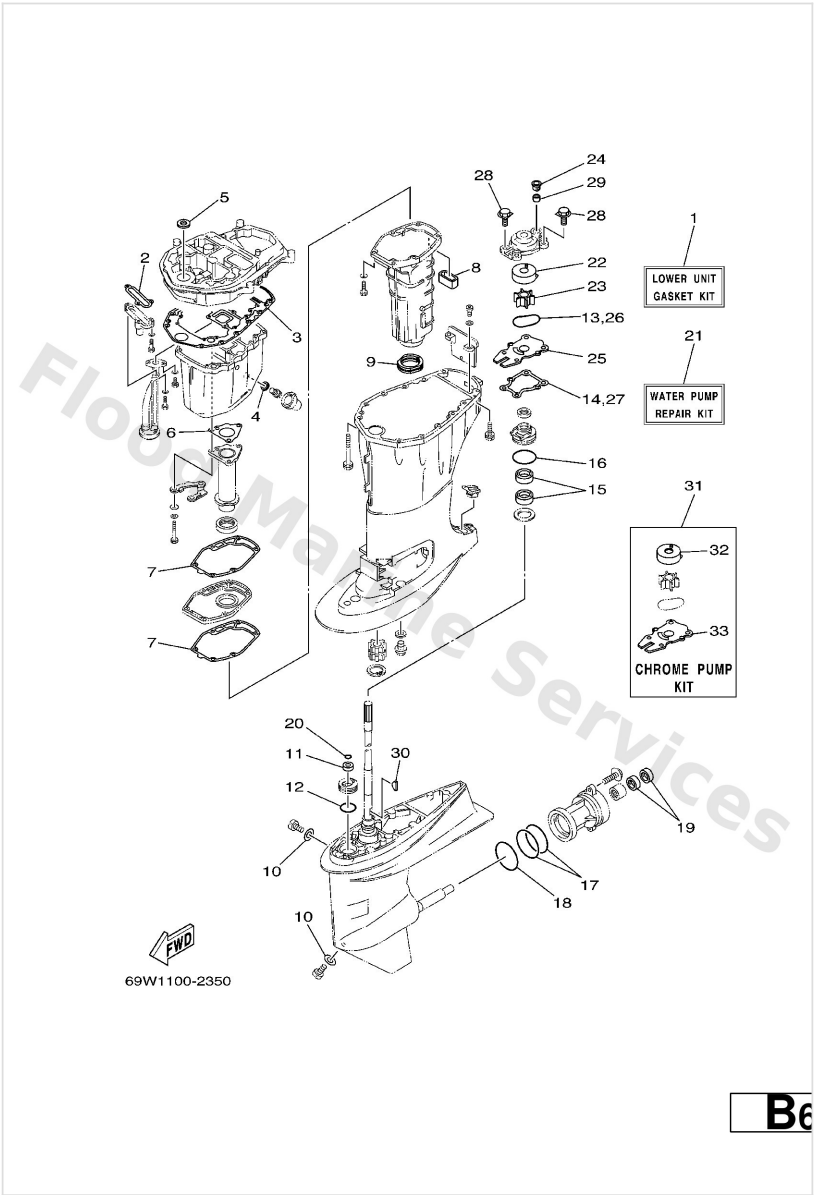
Ref	Part	
1	69W-W0001-20 Lower unit gasket kit	Buy now
2	62Y-13475-00 Gasket	Buy now
3	69W-15312-00 Gasket, oil pan	Buy now
4	90430-14M09 Gasket	Buy now
5	93103-18011 Oil seal	Buy now
6	64J-41133-10 Gasket, exhaust manifold 1	Buy now
7	62Y-41134-01 Gasket, exhaust manifold	Buy now
8	62Y-45127-00 Seal	Buy now
9	67C-45123-00 Gasket, muffler	Buy now
10	90430-08020 Gasket	Buy now
11	93106-09014 Oil seal	Buy now
12	93210-33MG4 O-ring	Buy now
13	93210-59MG7 O-ring	Buy now
14	63D-44316-00 Gasket, water pump	Buy now
15	93101-25M57 Oil seal	Buy now

Repair Kit 3



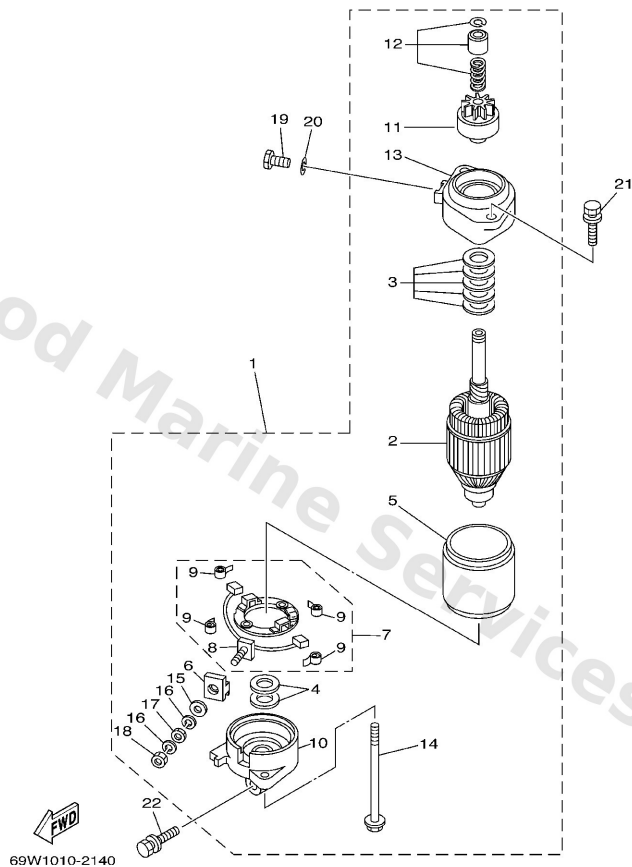
Ref	Part	
16	93210-48MG8 O-ring	Buy now
17	93210-74MG5 O-ring (xea)	Buy now
18	93210-69MG6 O-ring	Buy now
19	93101-22M00 Oil seal (22x36x6-663)	Buy now
20	93210-07003 O-ring (11m)	Buy now
21	63D-W0078-01 Water pump repair kit	Buy now
22	63D-44322-00 Insert, cartridge	Buy now
23	6H3-44352-00 Impellar	Buy now
24	63D-44312-00 Cover, water pump housing	Buy now
25	63D-44323-00 Outer plate, cartridge	Buy now
28	90119-08M15 Bolt, with washer(62w)	Buy now
29	663-44366-00 Damper, water seal 2	Buy now
30	90280-03024 Key, woodruff(662)	Buy now
31	63D-W0078-0A Chrome pump kit	Buy now
32	63D-44322-40 Insert, cartridge	Buy now

Repair Kit 3



Ref	Part	
33	63D-44323-40 Outer plate, cartridge	Buy now

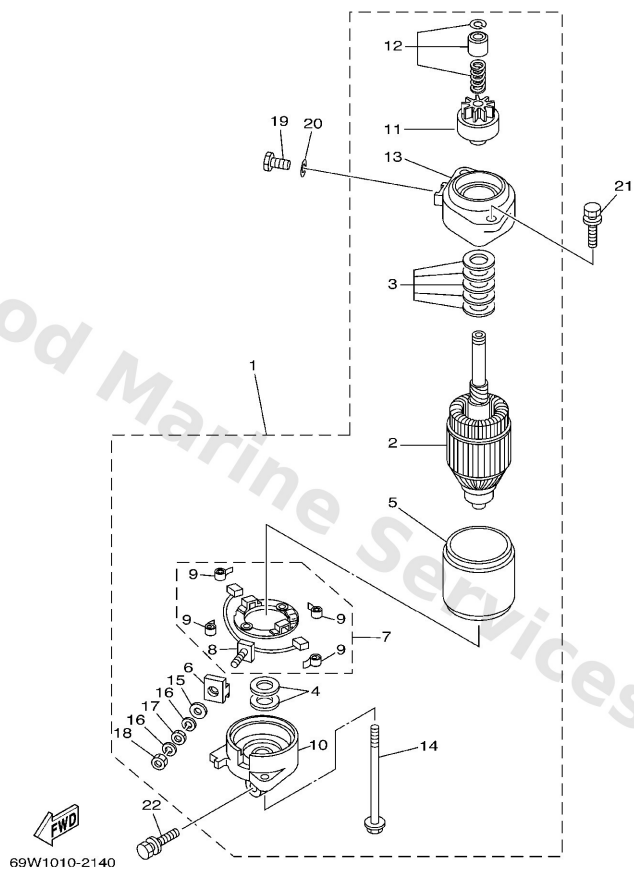
Starting Motor



D1

Ref	Part	
1	69W-81800-00 Starting motor assembly	Buy now
2	6N7-81850-10 Armature assembly	Buy now
3	61A-81809-00 Washer kit	Buy now
4	61A-81824-00 Washer 2	Buy now
5	6N7-81810-00 Stator assembly	Buy now
6	6K7-8182G-10 Bush, terminal	Buy now
7	6N7-81840-00 Brush holder assembly	Buy now
8	6N7-81801-00 Brush set	Buy now
9	6N7-81813-00 Spring, brush	Buy now
10	6N7-81820-00 Rear bracket assembly	Buy now
11	69W-81807-00 Gear assembly, starting motor	Buy now
12	6N7-81857-00 Pinion stopper set	Buy now
13	6N7-81830-00 Front bracket assembly	Buy now
14	6K7-81826-10 Bolt	Buy now
15	6E5-8182E-10 Washer, spring	Buy now

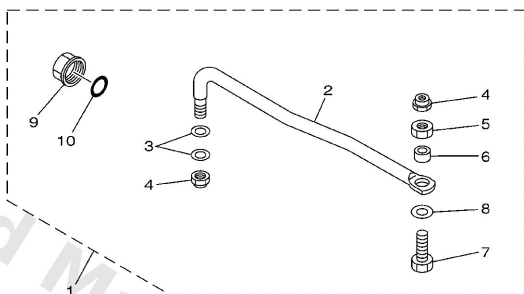
Starting Motor



D1

Ref	Part	
16	6E5-8182F-10 Washer, plain	Buy now
17	6E5-8182A-10 Nut	Buy now
18	6E5-8182K-10 Nut	Buy now
19	97095-08016 Bolt, hexagon deep recess	Buy now
20	92995-08600 Washer, plain (663)	Buy now
21	90119-08M76 Bolt, with washer(6e5)	Buy now
22	90119-08M77 Bolt, with washer(6e5)	Buy now

Steering Guide

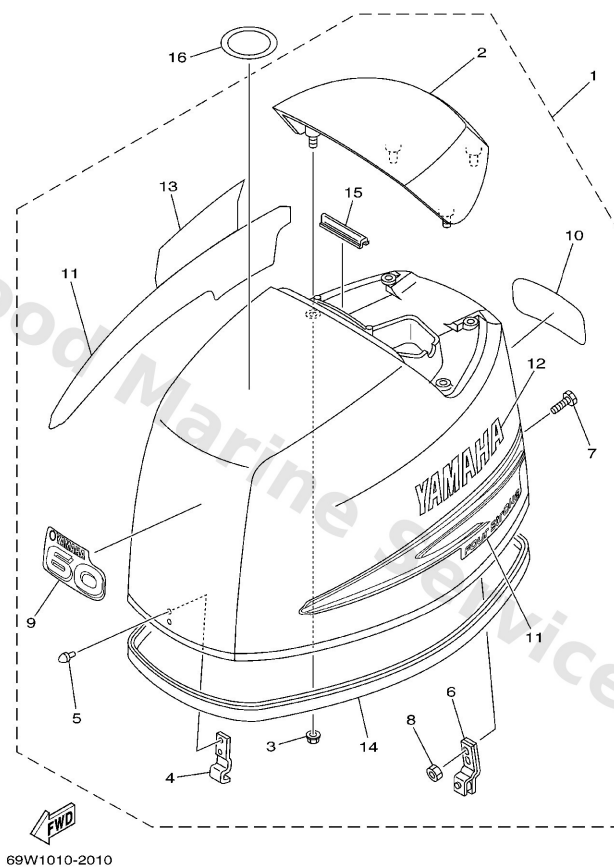


65W0010-8210

A5

Ref	Part	
1	65W-61350-00 Steering guide attachment kit AP	Buy now
2	65W-61351-00 Rod, steering link	Buy now
3	90201-10M20 Washer, plate (663)	Buy now
4	90185-09M01 Nut, nylon (663)	Buy now
5	90170-09M03 Nut (689)	Buy now
6	90387-10M42 Collar (688)	Buy now
7	90101-09M01 Bolt(62x)	Buy now
8	90201-10M63 Washer, plate	Buy now
9	6E5-43145-01 Cap, clamp bracket	Buy now
10	93210-16275 O-ring	Buy now

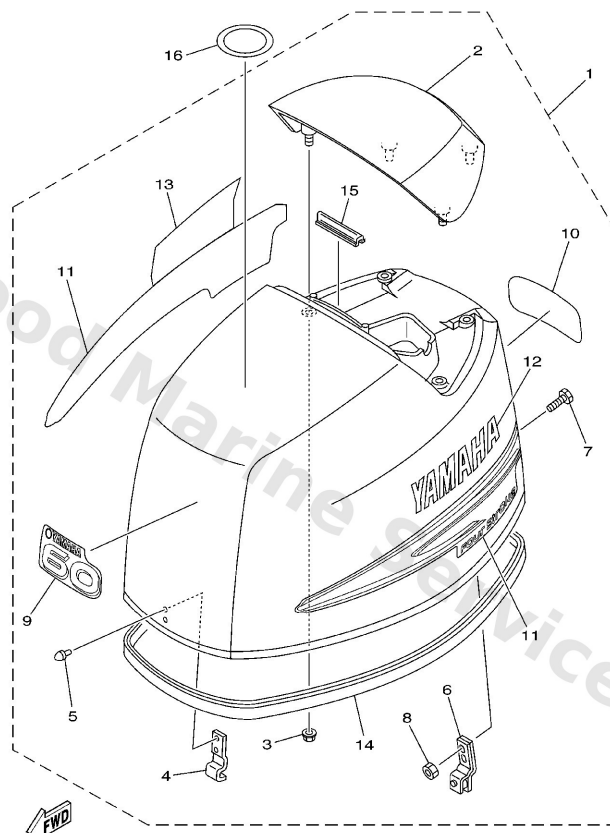
Top Cowling



A4

Ref	Part	
3	90179-06M24 Nut(6j8)	Buy now
4	62Y-42651-00 Hook	Buy now
5	90266-06M02 Rivet (697)	Buy now
6	67C-42652-00 Hook	Buy now
7	90109-06047 Bolt	Buy now
8	95680-06100 U-nut (6a5)	Buy now
9	62Y-42677-50 Graphic, front	Buy now
9	69W-42677-00 Graphic, front	Buy now
10	62Y-42678-50 Graphic, front	Buy now
10	69W-42678-00 Graphic, front	Buy now
11	69W-W0070-00 Graphic set	Buy now
12	69W-42681-00 Mark, cowling	Buy now
13	69W-42682-00 Mark, cowling	Buy now
14	69W-42615-00 Seal	Buy now
15	61N-42628-00 Seal	Buy now

Top Cowling

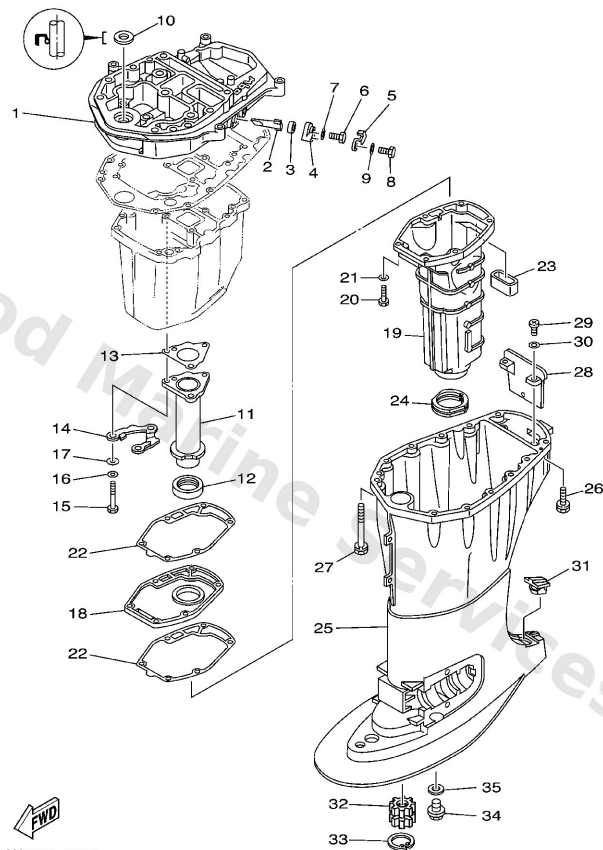


69W1010-2010

A4

Ref	Part	
16	67F-13434-02 Label, Caution	Buy now

Upper Casing

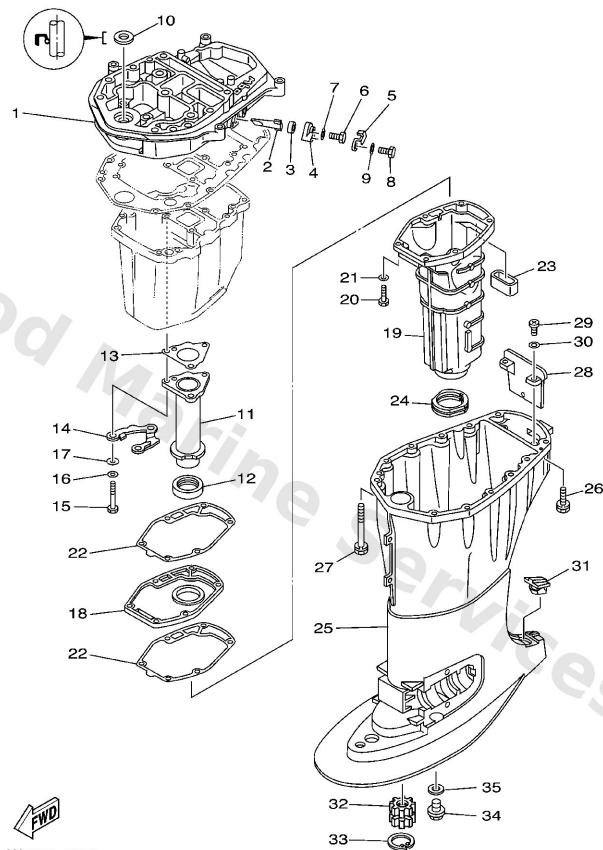


69W1010-2230

E7

Ref	Part	
2	62Y-11325-00 Anode	Buy now
3	66M-11328-00 Grommet, anode	Buy now
5	66M-12535-00 Plate	Buy now
6	97095-05012 Bolt, hexagon	Buy now
7	92995-05600 Washer, plain (646)	Buy now
8	97013-06020 Bolt(62y)	Buy now
9	92903-06600 Washer, plain (646)	Buy now
10	93103-18011 Oil seal	Buy now
11	69W-41131-00 Manifold, Ext. 1	Buy now
12	64J-46132-10 Gasket 1	Buy now
13	64J-41133-10 Gasket, exhaust manifold 1	Buy now
14	64J-41116-00 Protector	Buy now
15	97075-06050 Bolt(jf7)	Buy now
16	92995-06600 Washer, plain (646)	Buy now
17	90201-06015 Washer, plate	Buy now

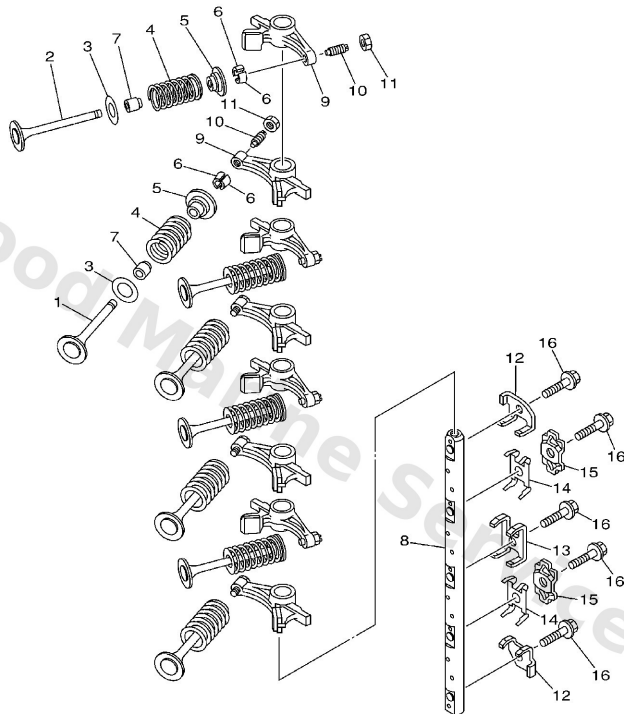
Upper Casing



E7

Ref	Part	
20	97075-06025 Bolt	Buy now
22	62Y-41134-01 Gasket, exhaust manifold	Buy now
23	62Y-45127-00 Seal	Buy now
24	67C-45123-00 Gasket, muffler	Buy now
26	90119-08M79 Bolt, hexagon (fj1)	Buy now
27	90119-08M82 Bolt, with washer(697)	Buy now
28	67C-45151-00 Cover, upper casing	Buy now
29	97880-05016 Screw, pan head(6b0)	Buy now
30	92990-05600 Washer, plain (646)	Buy now
31	6H3-45155-00 Cap	Buy now
32	69W-45318-00 Bushing, drive shaft	Buy now
33	93420-36M01 Circlip (6a0)	Buy now
34	90340-14M06 Plug, straight screw(62y)	Buy now
35	90430-14M09 Gasket	Buy now

Valve

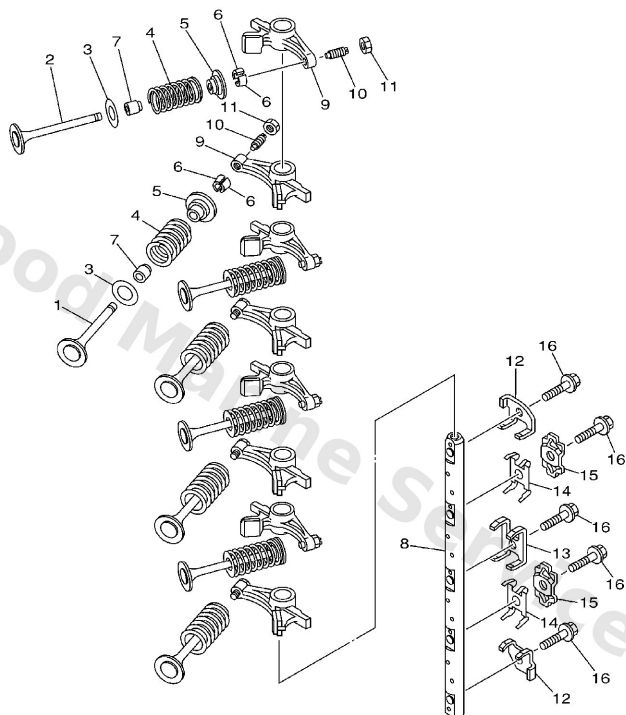


62Y1010-2050

B3

Ref	Part	
1	69W-12111-00 Valve, intake	Buy now
2	69W-12121-00 Valve, exhaust	Buy now
3	62Y-12116-00 Seat, valve spring	Buy now
4	51Y-12114-00 Spring, valve outer	Buy now
5	30X-12117-00 Retainer, valve spring	Buy now
6	30X-12118-00 Cotter, valve	Buy now
7	51Y-12119-00 Seal, valve stem	Buy now
8	62Y-12146-00 Shaft, rocker	Buy now
9	62Y-12151-00 Arm, valve rocker	Buy now
10	64J-12159-00 Screw, valve adjusting	Buy now
11	62Y-12158-00 Nut, lock	Buy now
12	62Y-12238-00 Plate Bolt Stopper	Buy now
13	62Y-12279-00 Plate	Buy now
14	62Y-12216-00 Spring	Buy now
15	62Y-12231-00 Guide, stopper 1	Buy now

Valve



62Y1010-2050

B3

Ref	Part	
16	90109-08M63 Bolt(62y)	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.