



Yamaha F40FED 2009

Parts Manual

www.floodmarine.co.uk

+44 2882 246 539

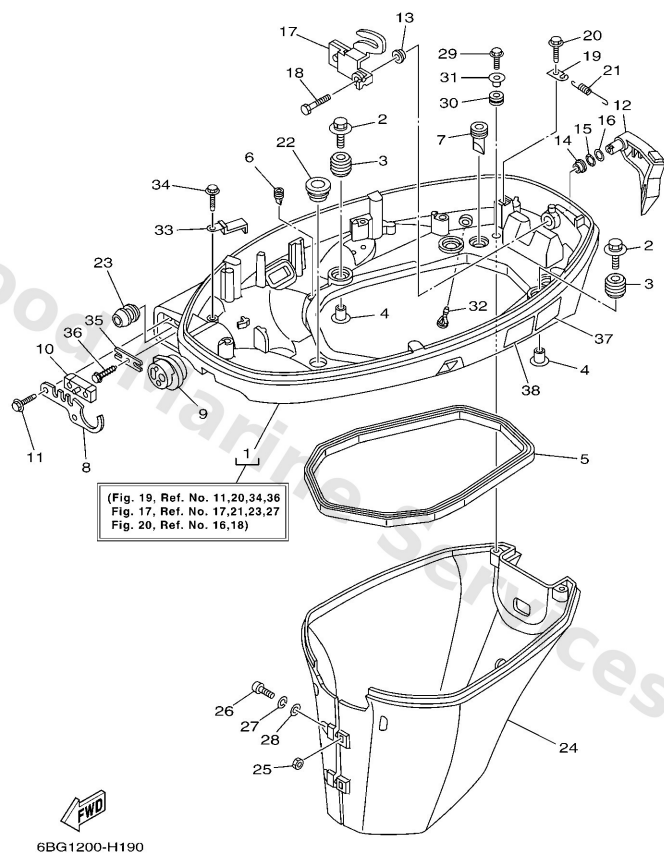
Authorised Yamaha Dealers



Contents

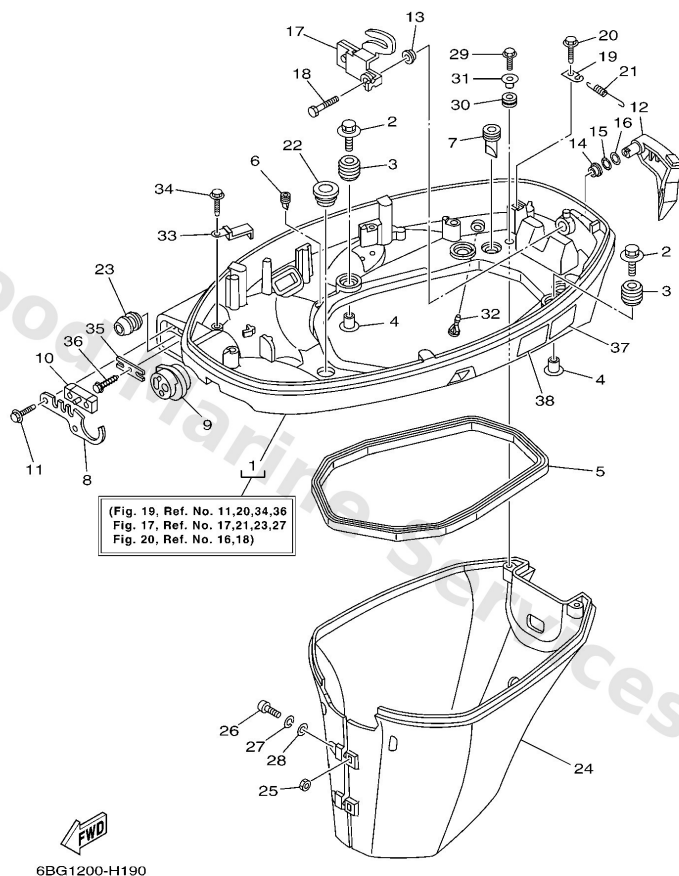
BOTTOM COWLING 1	3
BOTTOM COWLING 2	6
BRACKET 1	8
BRACKET 2	11
BRACKET 3	14
CONTROL	18
CRANKSHAFT & PISTON	21
CYLINDER & CRANKCASE 1	23
CYLINDER & CRANKCASE 2	25
ELECTRICAL 1	27
ELECTRICAL 2	28
ELECTRICAL 3	29
ELECTRICAL 4	31
ELECTRICAL 5	33
FUEL	35
FUEL INJECTION PUMP 1	39
FUEL INJECTION PUMP 2	41
FUEL TANK	43
GENERATOR	44
INTAKE 1	46
INTAKE 2	47
LOWER CASING & DRIVE 1	49
LOWER CASING & DRIVE 2	55
OIL PAN	59
OIL PUMP	61
OPTIONAL PARTS	62
POWER TRIM & TILT ASSY	64
REPAIR KIT 1	69
REPAIR KIT 2	71
STARTING MOTOR	73
STEERING 1	75
STEERING 2	80
STEERING FRICTION	82
STEERING GUIDE	84
TOP COWLING	85
UPPER CASING	87
VALVE	90

Bottom Cowling 1



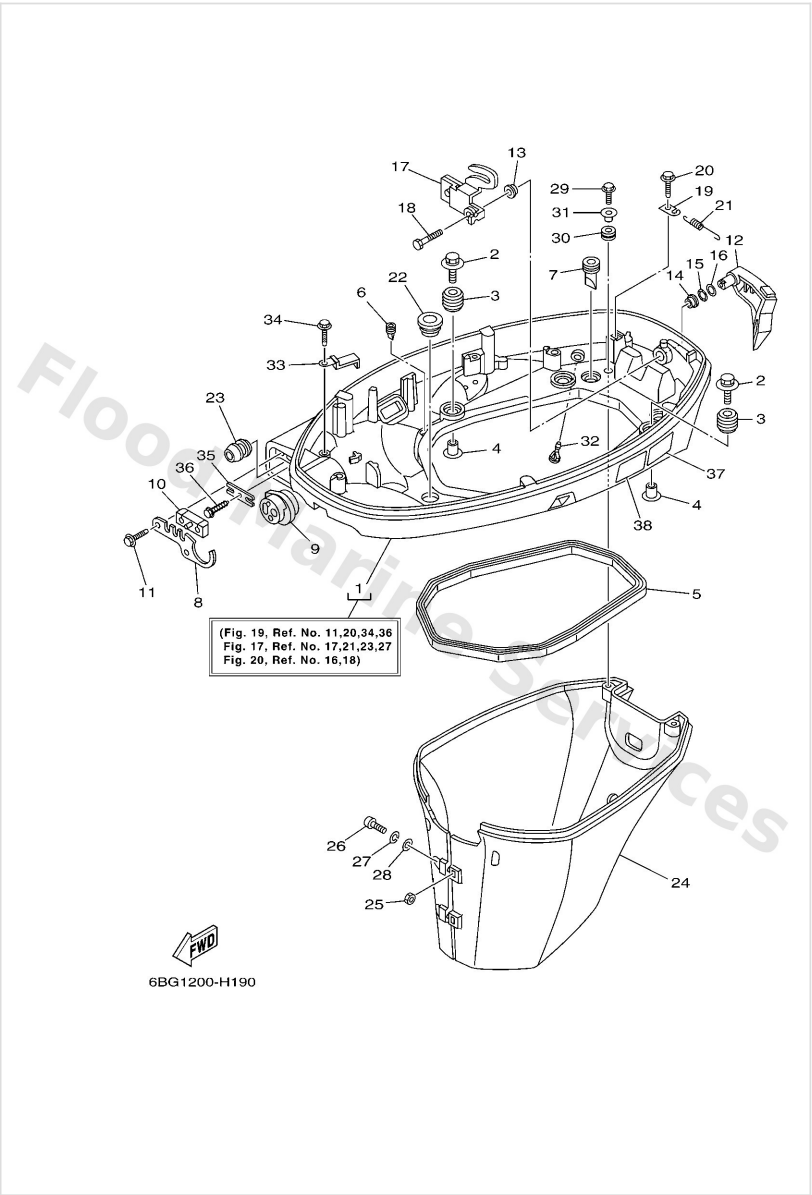
Ref	Part	
1	6BG42710008D Bottom cowling assembly	Buy now
2	9011906M61 Bolt, with washer	Buy now
3	6BG4274800 Grommet	Buy now
4	9038706060 Collar (688)	Buy now
5	62Y4271600 Rubber seal 1	Buy now
6	65W4271700 Rubber, seal 2	Buy now
7	61A4271700 Rubber, seal 2	Buy now
8	6BG4276100 Stopper	Buy now
9	6BG4272500 Grommet	Buy now
10	6BG4272700 Grommet	Buy now
11	9010906M86 Bolt	Buy now
12	6BG42815008D Lever, clamp	Buy now
13	9038612M37 Bushing (6f5)	Buy now
14	9038612MA2 Bush	Buy now
15	9020612052 Washer, wave (666)	Buy now

Bottom Cowling 1



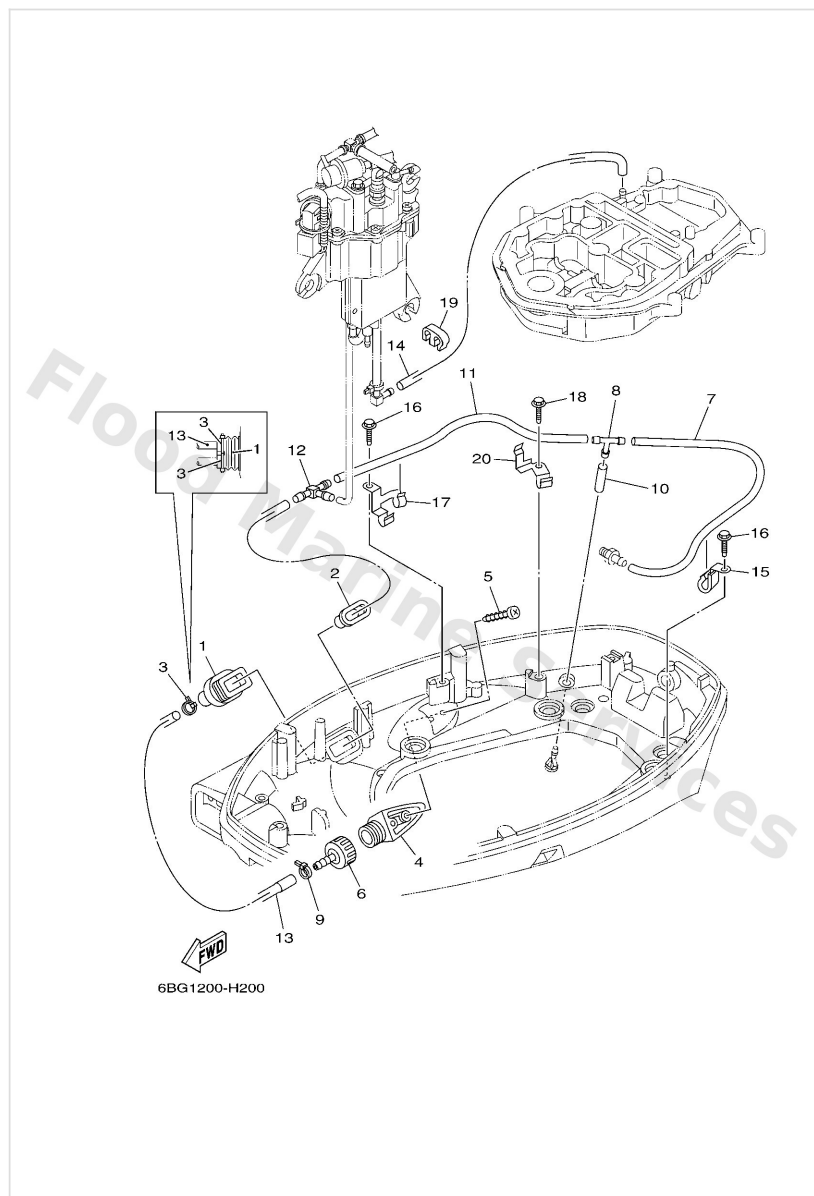
Ref	Part	
16	9020112M07 Washer, plate	Buy now
17	6BG4281600 Lever, clamp	Buy now
18	9709506014 Bolt(gj3)	Buy now
19	66T4314400 Hook, spring	Buy now
21	9050618M40 Spring, tension	Buy now
22	68U4272700 Grommet	Buy now
23	6BG2432900 Seal	Buy now
24	6BG42741008D Apron S(16.1")	Buy now
24	6BG42741108D Apron L(21.0")	Buy now
25	9538006600 Nut(661)	Buy now
26	9788006025 Screw, pan head(6b0)	Buy now
27	9299006100 Washer(6a1)	Buy now
28	9299006600 Washer, plain (646)	Buy now
29	9010906M80 Bolt	Buy now
30	9048013M24 Grommet (6e9)	Buy now

Bottom Cowling 1



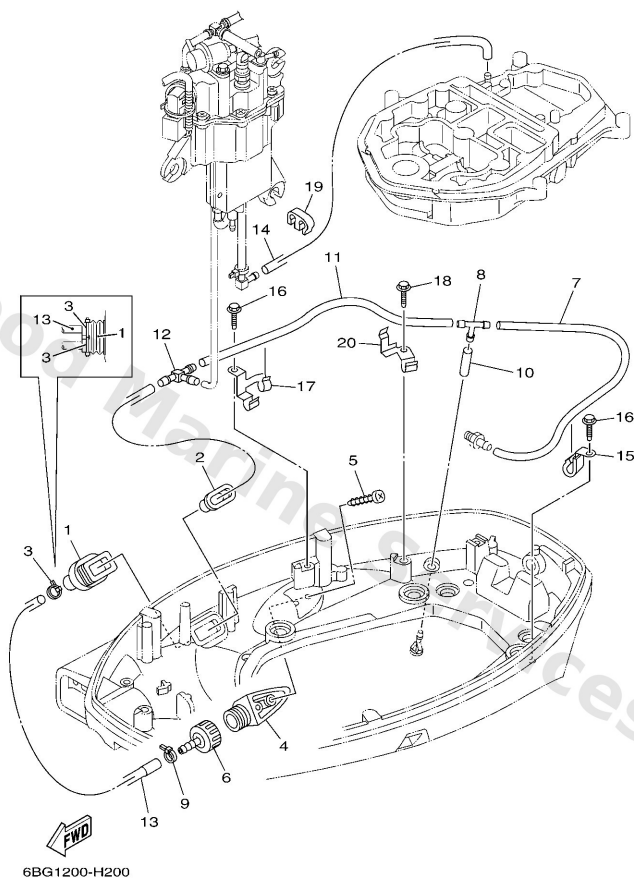
Ref	Part	
31	9038706M43 Collar (6e9)	Buy now
32	6H34439101 Nipple, hose	Buy now
33	9046220005 Clamp	Buy now
35	6BG4853800 Clamp, cable 1	Buy now
37	6AH4279440 Label, warning (ge	Buy now
38	6AH4279450 Label, warning (ge	Buy now

Bottom Cowling 2



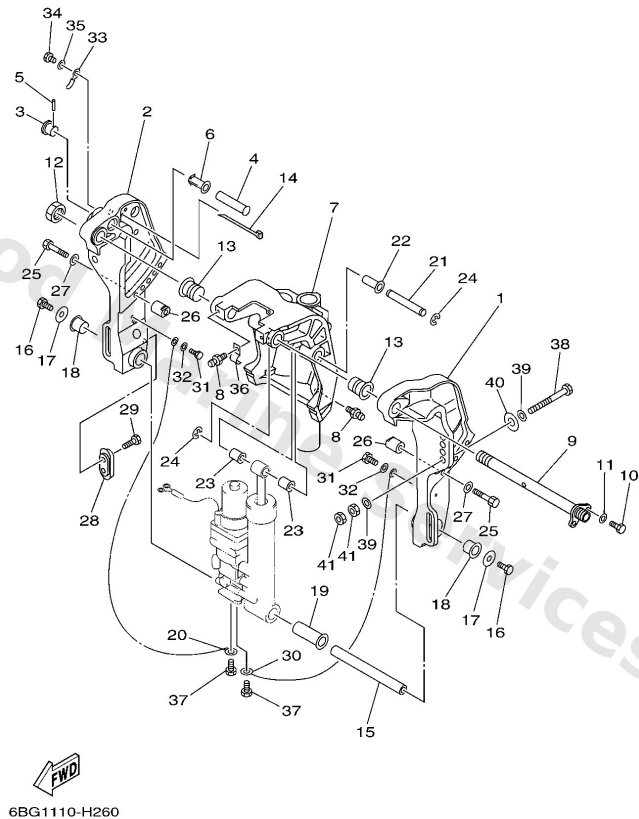
Ref	Part	
1	6H14272621 Grommet	Buy now
2	6BG4238400 Seal, cap	Buy now
3	9046511M10 Clamp	Buy now
4	6AW1257200 Adapter	Buy now
5	9778060520 Screw, tapping(6k8)	Buy now
6	6R31258000 Joint assembly	Buy now
7	9044509035 Hose (l420)	Buy now
8	6882437800 Pipe, joint	Buy now
10	9044509220 Hose (l1500)	Buy now
11	9044509224 Hose (l1500)	Buy now
13	6BG1248100 Pipe 1	Buy now
14	6A12431100 Pipe 1	Buy now
15	9046208067 Clamp	Buy now
16	9010906M86 Bolt	Buy now
17	6BG2413500 Clamp 1	Buy now

Bottom Cowling 2



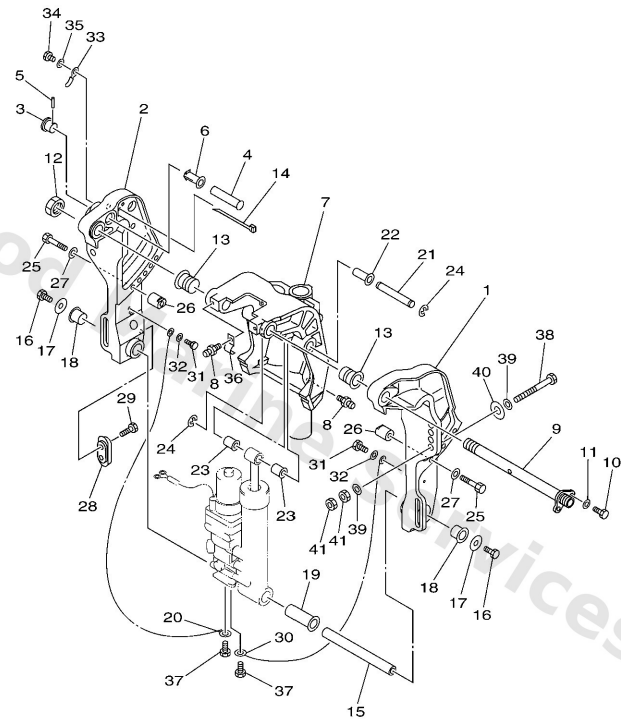
Ref	Part	
19	9046409M21 Clamp(6j8)	Buy now
20	6BG2413600 Clamp 2	Buy now

Bracket 1



Ref	Part	
1	6K943111108D Bracket, clamp 1	Buy now
2	6BG43112108D Bracket, clamp 2	Buy now
3	65W4319200 Knob, stopper	Buy now
4	65W4319100 Shaft, stopper	Buy now
5	9169030018 926-51502-00 pin, spring (700)	Buy now
6	9038614MA1 Bush	Buy now
7	67C43311008D Bracket Swivel 1 S(16.1")	Buy now
7	67C43311108D Bracket, swivel 1 L(21.0")	Buy now
8	9370006M03 Nipple, grease(6a1)	Buy now
9	6K94313101 Bolt, clamp bracket	Buy now
10	9709508020 Bolt, hexagon	Buy now
11	9299508600 Washer, plain (663)	Buy now
12	9018522M11 Nut, self-locking	Buy now
13	9038622MA4 Bush	Buy now
14	9046513M11 Clamp (6e5)	Buy now

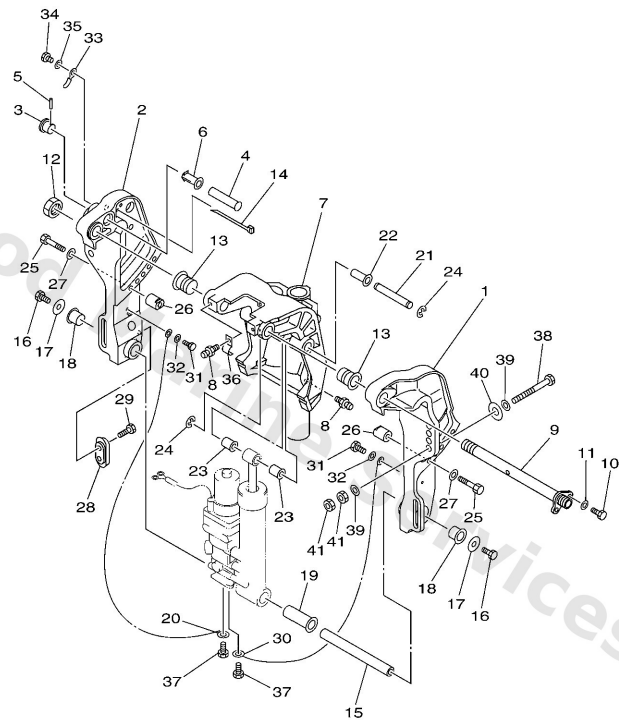
Bracket 1




6BG1110-H260

Ref	Part	
15	9024918M35 Pin, lower shock mount	Buy now
16	9708008016 Bolt	Buy now
17	9020108M00 Washer, plate(6e0)	Buy now
18	9038618M44 Bushing (6g5)	Buy now
19	9038618MA0 Bush	Buy now
20	6H18214800 Wire, lead	Buy now
21	9024912M38 Pin	Buy now
22	9038112M10 Bush, solid	Buy now
23	9038112M11 Bush, solid	Buy now
24	9908010600 Circlip	Buy now
25	9709510050 Bolt, hexagon deep recess	Buy now
26	6BG4365400 Nut 1	Buy now
27	9299510600 Washer, plate	Buy now
28	65W4525100 Anode	Buy now
29	9010106020 Bolt	Buy now

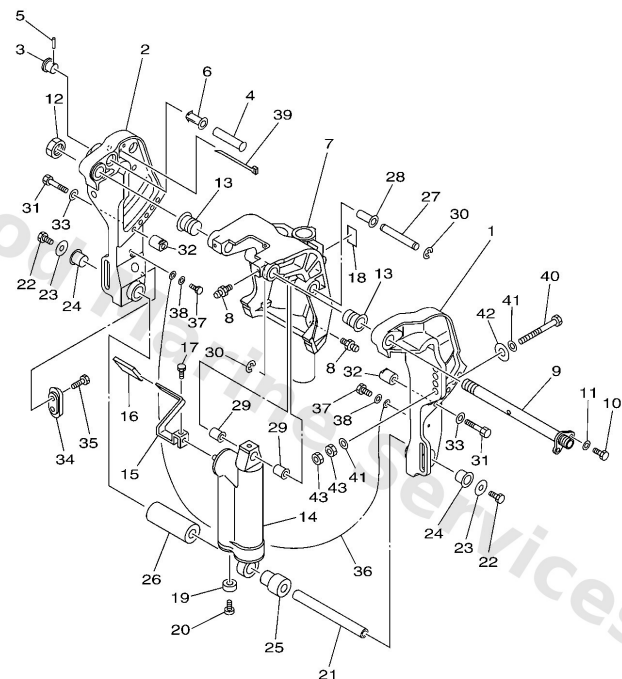
Bracket 1




6BG1110-H260

Ref	Part	
30	6U08212700 Wire, lead 5	Buy now
31	9709506014 Bolt(gj3)	Buy now
32	9299506600 Washer, plain (646)	Buy now
33	9046510M77 Clamp	Buy now
36	9046508M63 Clamp(61u)	Buy now
37	9708506010 Bolt	Buy now
38	9010112M65 Bolt	Buy now
39	9299512200 Ybs66-12 washer,plain	Buy now
40	9020112426 Washe, plate(663)	Buy now
41	9538012600 Nut (707)	Buy now

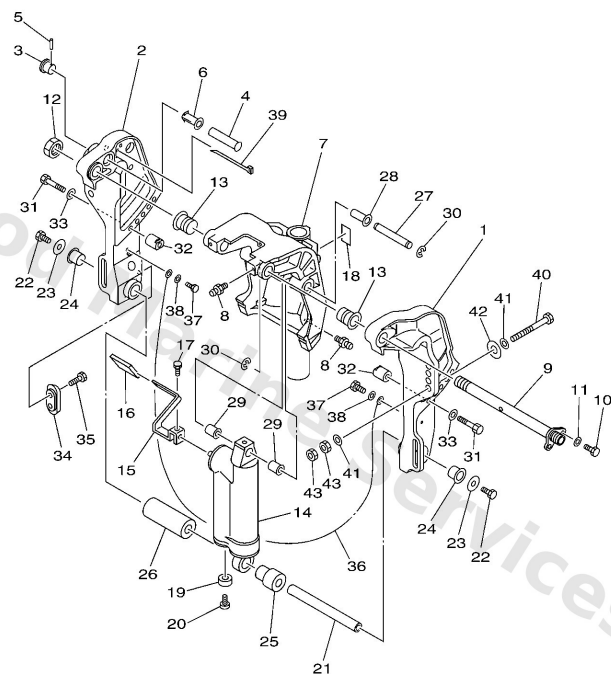
Bracket 2



6BG1110-H270

Ref	Part	
1	6K943111108D Bracket, clamp 1	Buy now
2	6BG43112108D Bracket, clamp 2	Buy now
3	65W4319200 Knob, stopper	Buy now
4	65W4319100 Shaft, stopper	Buy now
5	9169030018 926-51502-00 pin, spring (700)	Buy now
6	9038614MA1 Bush	Buy now
7	67C43311008D Bracket Swivel 1 S(16.1")	Buy now
7	67C43311108D Bracket, swivel 1 L(21.0")	Buy now
8	9370006M03 Nipple, grease(6a1)	Buy now
9	6K94313101 Bolt, clamp bracket	Buy now
10	9709508020 Bolt, hexagon	Buy now
11	9299508600 Washer, plain (663)	Buy now
12	9018522M11 Nut, self-locking	Buy now
13	9038622MA4 Bush	Buy now
14	67C43107008D Shock absorber sub-assembly S(16.1")	Buy now

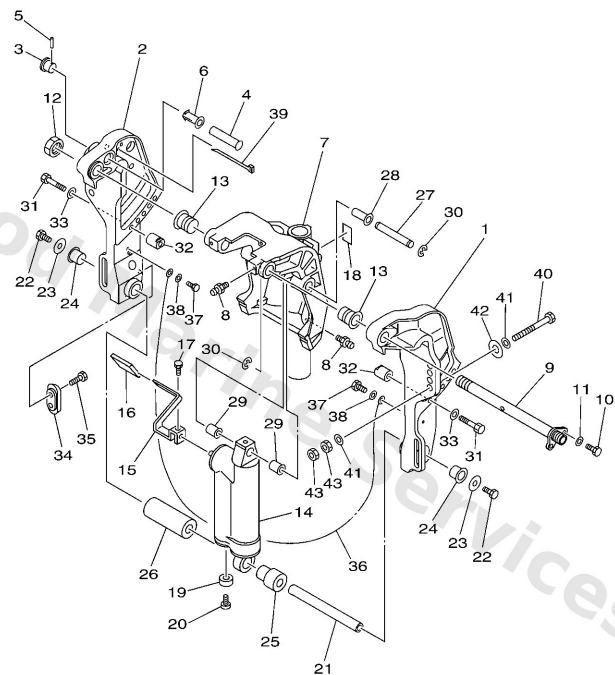
Bracket 2



6BG1110-H270

Ref	Part	
14	67C43107108D Shock absorber sub-assembly L(21.0")	Buy now
15	67C4363100 Lever, tilt	Buy now
16	6824331801 Cover	Buy now
17	9709506010 Bolt	Buy now
18	63D4369100 Indicator, tilt	Buy now
19	6634525100 Anode	Buy now
20	9868006525 Screw flat head	Buy now
21	9024918M35 Pin, lower shock mount	Buy now
22	9708008016 Bolt	Buy now
23	9020108M00 Washer, plate(6e0)	Buy now
24	9038618M44 Bushing (6g5)	Buy now
25	9038618MA5 Bush	Buy now
26	9038718M03 Collar	Buy now
27	9024912M38 Pin	Buy now
28	9038112M10 Bush, solid	Buy now

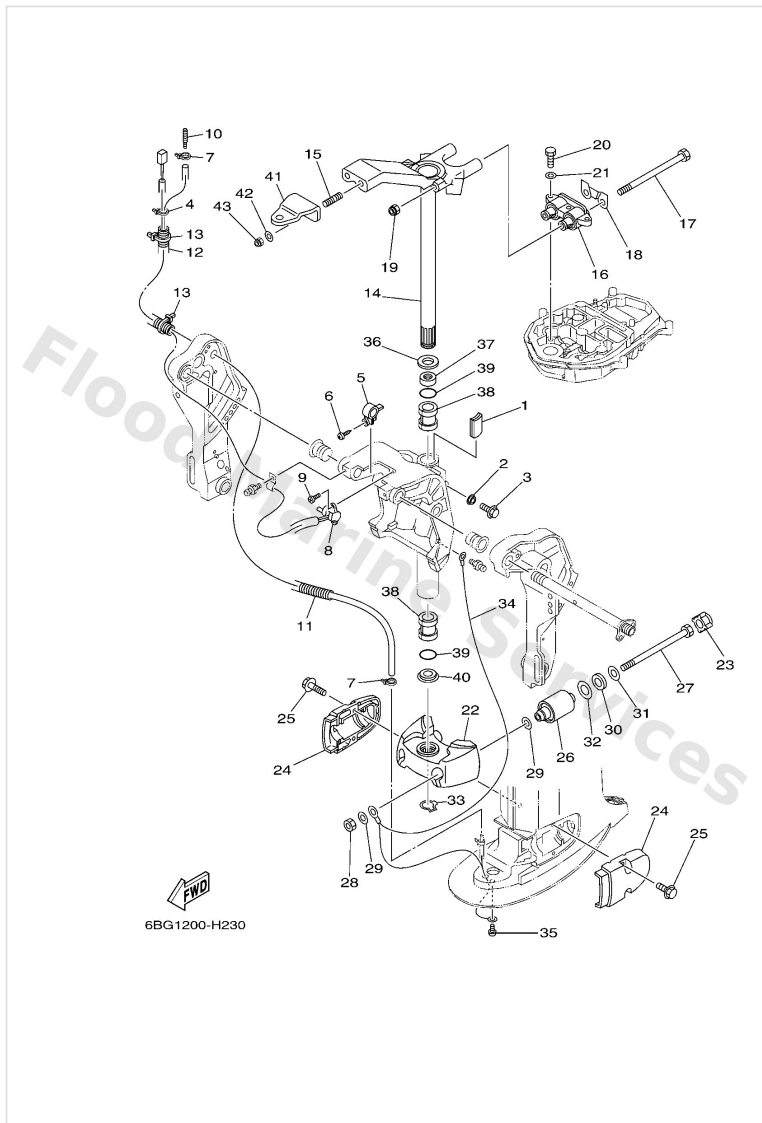
Bracket 2




6BG11110-H270

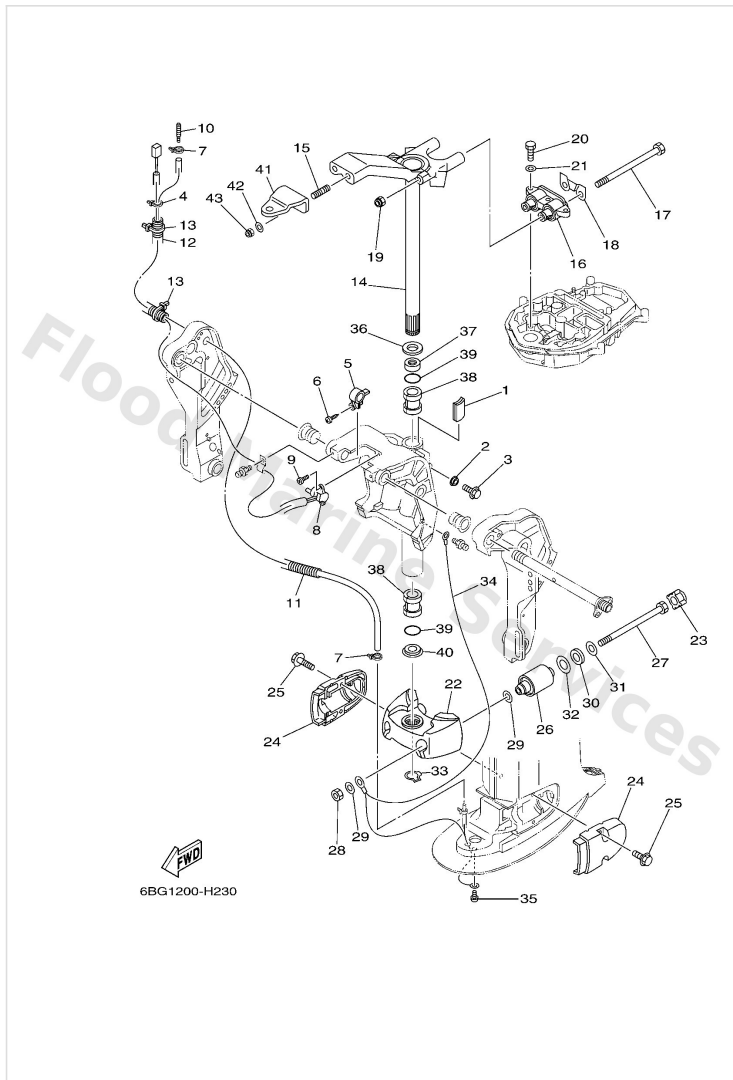
Ref	Part	
29	9038112M11 Bush, solid	Buy now
30	9908010600 Circlip	Buy now
31	9709510050 Bolt, hexagon deep recess	Buy now
32	6BG4365400 Nut 1	Buy now
33	9299510600 Washer, plate	Buy now
34	65W4525100 Anode	Buy now
35	9010106020 Bolt	Buy now
36	67C8212720 Wire, lead 2	Buy now
37	9709506014 Bolt(gj3)	Buy now
38	9299506600 Washer, plain (646)	Buy now
39	9046513M11 Clamp (6e5)	Buy now
40	9010112M65 Bolt	Buy now
41	9299512200 Ybs66-12 washer,plain	Buy now
42	9020112426 Washer, plate(663)	Buy now
43	9538012600 Nut (707)	Buy now

Bracket 3



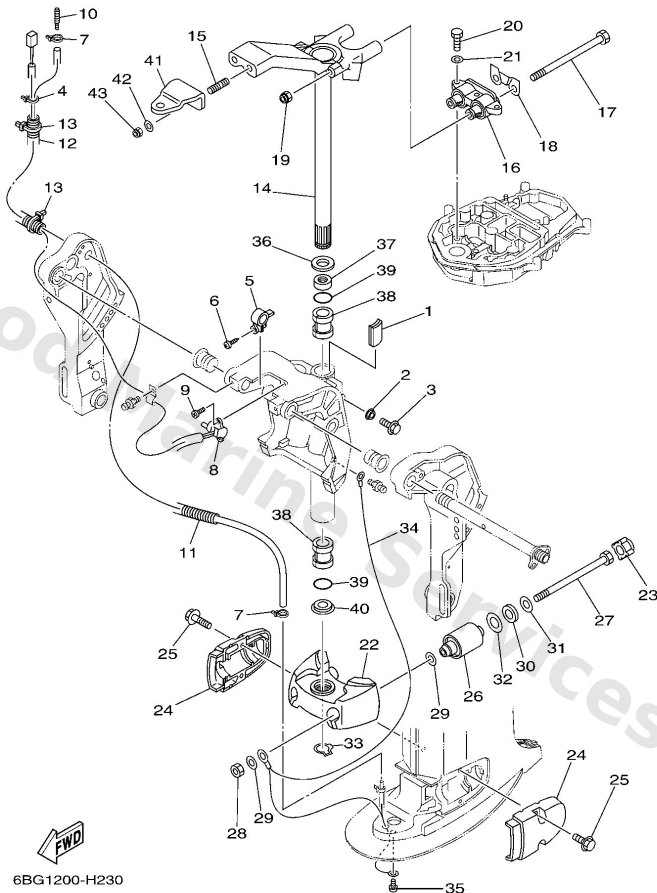
Ref	Part	
1	6J84252800 Plate, friction	Buy now
2	6894337301 Seal, damper	Buy now
3	9010506M18 Bolt (689)	Buy now
4	9046511M10 Clamp	Buy now
5	6K94313901 Cam, trim sender (with screw)	Buy now
6	9778060525 Screw, tapping(65j)	Buy now
8	67H8367200 Trim sender	Buy now
9	9788506016 Screw, pan head(6b0)	Buy now
10	6E58355800 End, nipple	Buy now
11	6BG4438500 Hose, water 1 S(16.1")	Buy now
11	6BG4438510 Hose, water 1 L(21.0")	Buy now
12	9044719014 Tube	Buy now
13	9046513M18 Clamp	Buy now
14	6BG42510008D Steering bracket assembly S(16.1")	Buy now
14	6BG42510108D Steering bracket assembly L(21.0")	Buy now

Bracket 3



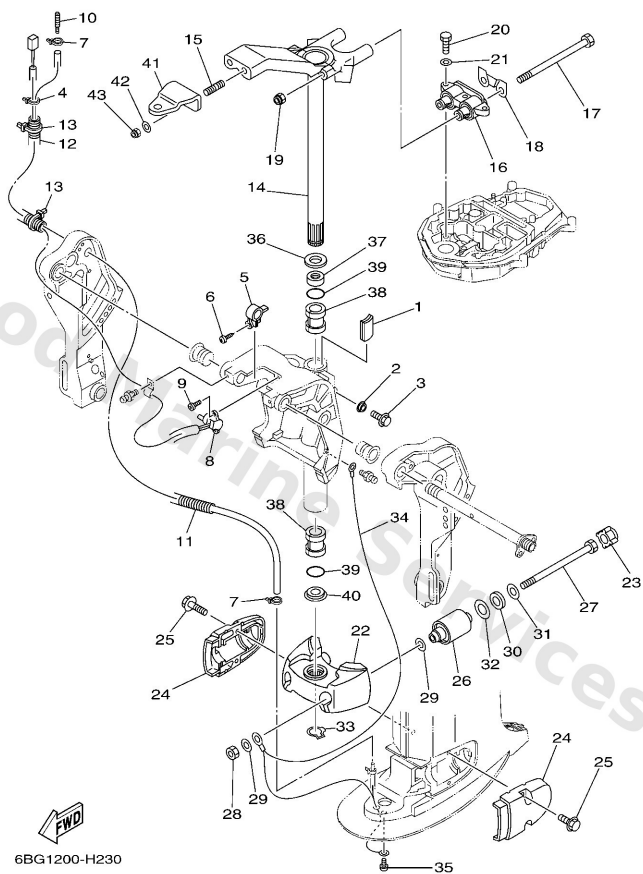
Ref	Part	
15	9011610M28 Bolt, stud	Buy now
16	67C44514008D Mount damper, upper side S(16.1")	Buy now
16	67C44514108D Mount damper, upper side L(21.0")	Buy now
17	9010108M15 Bolt	Buy now
18	66T4452630 Plate	Buy now
19	9018508045 Nut, self-locking	Buy now
20	9707508030 Bolt, hexagon (fj1)	Buy now
21	9299508600 Washer, plain (663)	Buy now
22	67C44551018D Housing, lower mount rubber S(16.1")	Buy now
22	6C544551008D Housing, lower mount rubber 1 L(21.0")	Buy now
23	69W4457500 Damper, lower mount rubber	Buy now
24	6C544552008D Housing, lower mount rubber 2	Buy now
25	9011908131 Bolt, hexagon w/w deep recess	Buy now
26	67C445551194 Mount damper, lower side L(21.0")	Buy now
26	67C445552194 Mount damper, lower side S(16.1")	Buy now

Bracket 3



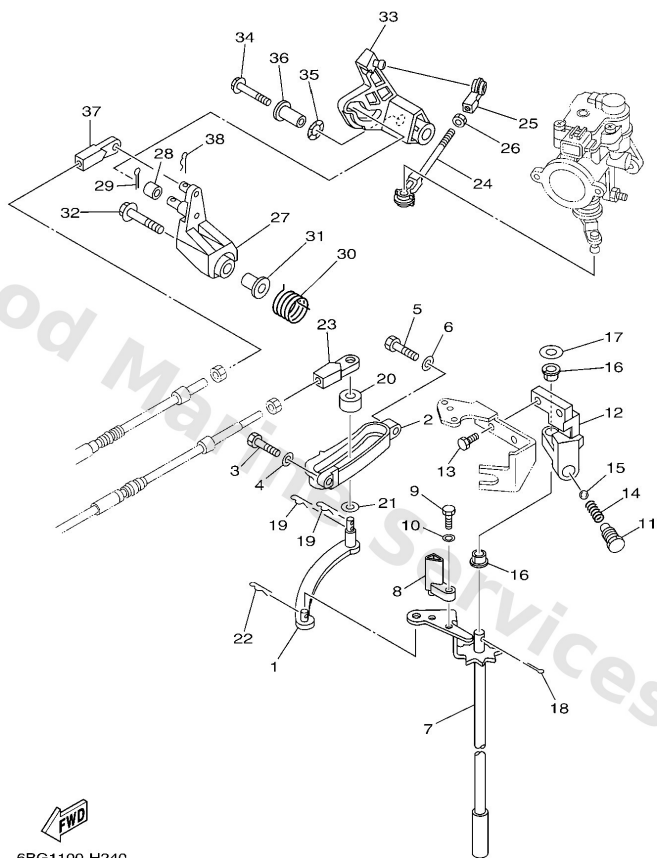
Ref	Part	
27	9010912MA3 Bolt	Buy now
28	9538012700 Nut(6t4)	Buy now
29	9020112M16 Washer, plate (679)	Buy now
30	9020221100 Washer plate (663)	Buy now
31	9020113M19 Washer, plate (663)	Buy now
32	9020122M05 Washer, plate	Buy now
33	9341028M06 Circlip (688)	Buy now
34	67C8212700 Wire, lead 2 S(16.1")	Buy now
34	67C8212710 Wire, lead 2 L(21.0")	Buy now
35	9788506008 Screw, pan head(6a3)	Buy now
36	9020130M00 Washer, plate(6h1)	Buy now
37	9038630M78 Bush(6h0)	Buy now
38	9038630M77 Bush(6h0)	Buy now
39	9321029M94 O-ring(6h1)	Buy now
40	9038630M60 Bush(6j8)	Buy now

Bracket 3



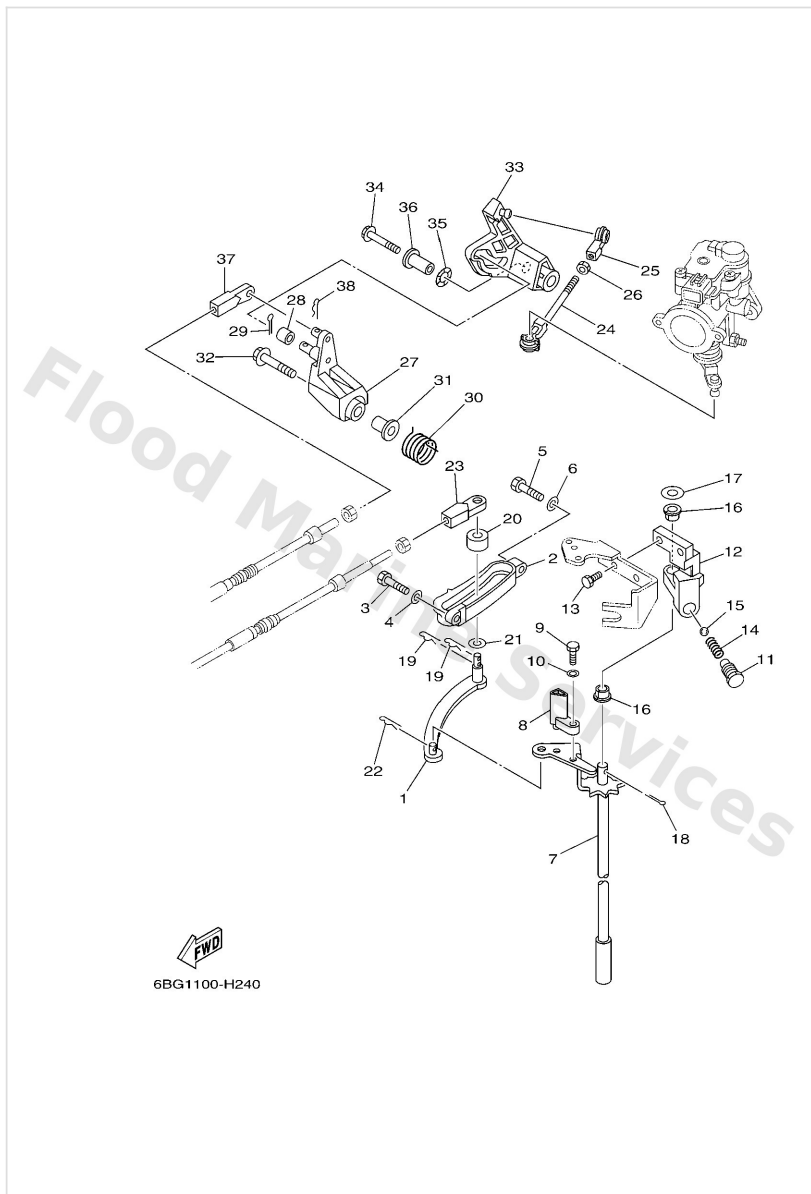
Ref	Part	
41	65W4851100 Hook, steering	Buy now
42	9020110120 Washer, plate	Buy now
43	9018510051 Nut, self-locking	Buy now

Control



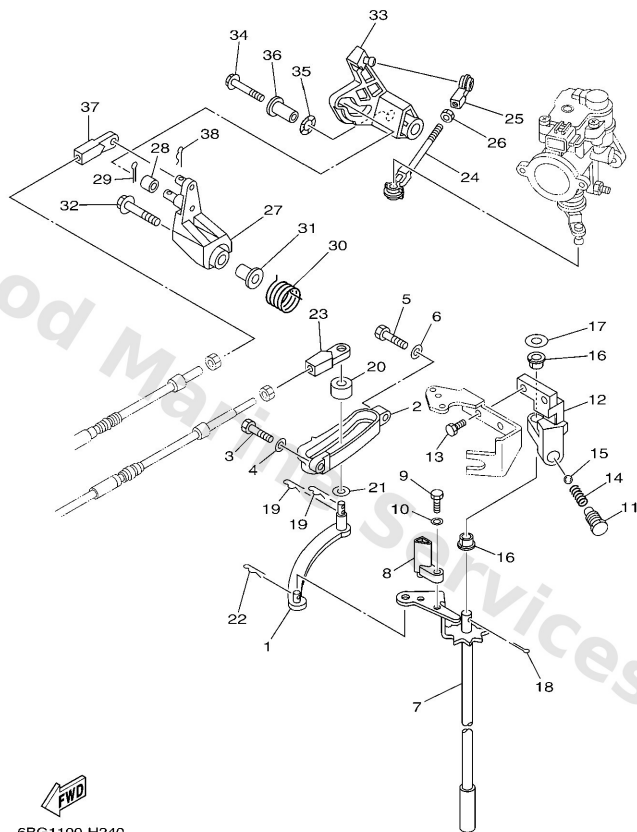
Ref	Part	
1	69W4412100 Lever, shift rod	Buy now
2	62Y44117019S Bracket	Buy now
3	9709506020 Bolt(7u8)	Buy now
4	9299506600 Washer, plain (646)	Buy now
5	9709506025 Bolt	Buy now
7	6BG4412000 Handle gear shift assembly S(16.1")	Buy now
7	6C54412001 Handle gear shift assembly L(21.0")	Buy now
8	6C54412200 Bushing, shift rod lever	Buy now
9	9709505014 Bolt, w/ plain	Buy now
10	9299505600 Washer, plain (646)	Buy now
11	62Y4271501 Bushing	Buy now
12	62Y4411800 Bracket	Buy now
13	9010106054 Bolt(7u8)	Buy now
14	9050112082 Spring 6484411600	Buy now
15	9350104M02 Ball (697)	Buy now

Control



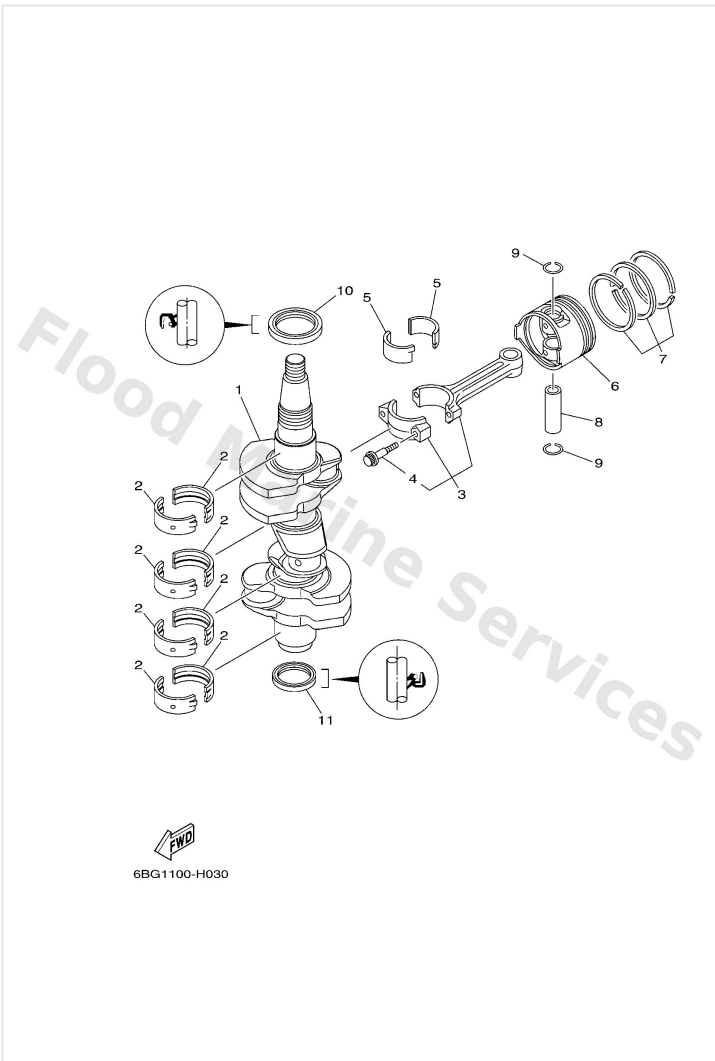
Ref	Part	
16	9038690M90 Bush(61a)	Buy now
17	9020110M20 Washer, plate (663)	Buy now
18	9149020015 Pin, cotter (648)	Buy now
19	9046818008 Clip 620436610000	Buy now
20	6884412200 Bushing, shift rod lever	Buy now
21	9020207M07 Washer, plate (688)	Buy now
23	69W4834400 Cable end, remote control	Buy now
24	6J84123700 Joint, link	Buy now
25	6824123700 Joint, link 2	Buy now
26	9538005700 Nut (656)	Buy now
27	62Y4215400 Lever, throttle control	Buy now
28	6C54217100 Bushing	Buy now
29	9149016010 Pin, cotter	Buy now
30	62Y4413500 Spring	Buy now
31	9038706M45 Collar(62y)	Buy now

Control



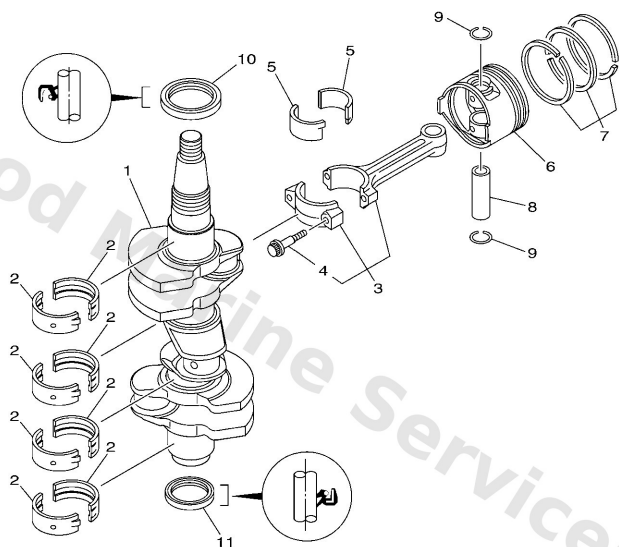
Ref	Part	
32	9011906106 Bolt, with washer	Buy now
33	6BG4233500 Lever, accel. control	Buy now
34	9589506045 Bolt, flange deep recess	Buy now
35	9020610M04 Washer, wave (676)	Buy now
36	9038706225 Collar	Buy now

Crankshaft & Piston



Ref	Part	
1	6BG1141100 Crankshaft	Buy now
2	6BG1141600 Plane bearing, crankshaft 1 UR YELLOW	Buy now
2	6BG1141610 Plane bearing, crankshaft 1 UR RED	Buy now
2	6BG1141620 Plane bearing, crankshaft 1 UR PINK	Buy now
2	6BG1141630 Plane bearing, crankshaft 1 UR GREEN	Buy now
3	6C51165000 Connecting rod assembly	Buy now
4	6C51165400 Bolt, connecting rod	Buy now
5	6C51165600 Plane bearing, connecting rod UR YELLOW	Buy now
5	6C51165610 Plane bearing, connecting rod UR RED	Buy now
5	6C51165620 Plane bearing, connecting rod UR PINK	Buy now
5	6C51165630 Plane bearing, connecting rod UR GREEN	Buy now
6	69W116310197 Piston (std)	Buy now
6	69W1163501 Piston (0.25mm o/s) AP	Buy now
6	69W1163601 Piston (0.50mm o/s) AP	Buy now
7	67C1160300 Piston ring set (std)	Buy now

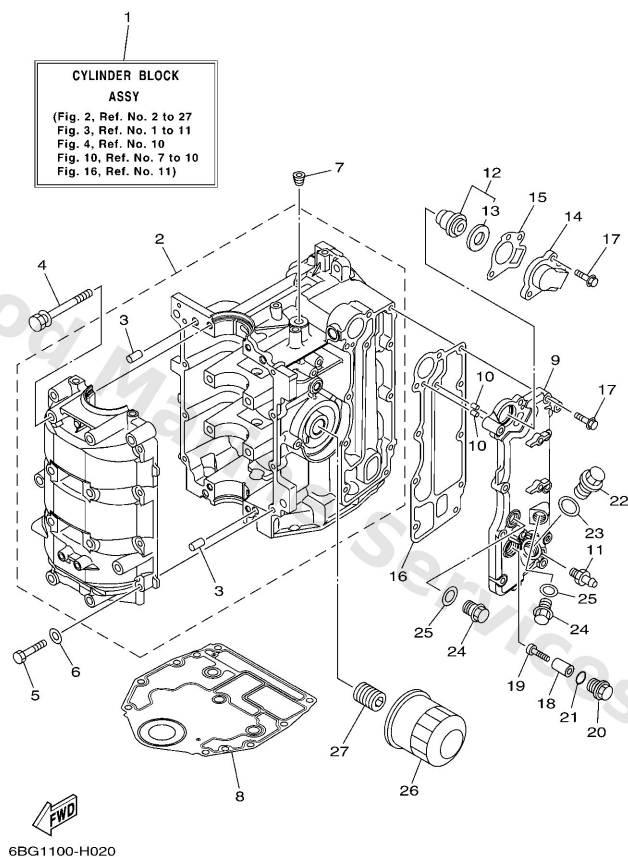
Crankshaft & Piston




6BG1100-H030

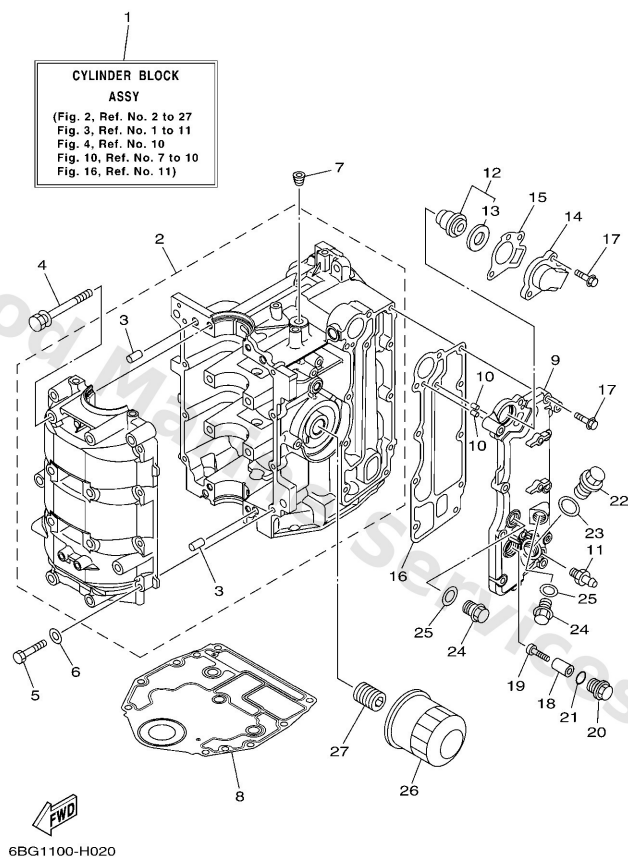
Ref	Part	
7	67C1160400 Piston ring set (0.25mm o/s) AP	Buy now
7	67C1160500 Piston ring set (0.50mm o/s) AP	Buy now
8	62Y1163300 Pin, piston	Buy now
9	9345017129 Circlip(1ar)	Buy now
10	9310243M42 Oil seal(62y)	Buy now
11	9310135002 Oil seal	Buy now

Cylinder & Crankcase 1



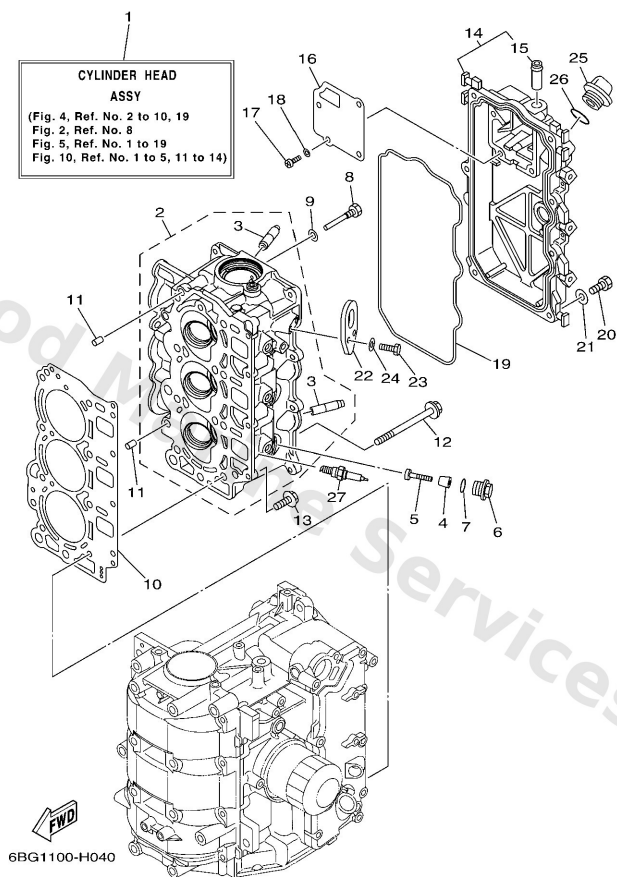
Ref	Part	
1	6BGW009B009S Cylinder block assembly	Buy now
2	6BG15100009S Crankcase assembly	Buy now
3	9360612019 Pin, dowel (614)	Buy now
4	9011908M01 Bolt, with washer(62y)	Buy now
5	9701306035 Bolt(3rv)	Buy now
6	9290306600 Washer, plain (646)	Buy now
7	9034451003 Plug, taper screw	Buy now
8	6BG1135100 Gasket, cylinder	Buy now
9	6BG41113009S Outer cover, exhaust	Buy now
10	9360410M03 Pin, dowel (688)	Buy now
11	62Y1248110 Pipe 1	Buy now
12	6G81241103 Thermostat	Buy now
13	6881241200 Seal, thermostat	Buy now
14	6C512413009S Cover, thermostat	Buy now
15	62Y1241400 Gasket, cover	Buy now

Cylinder & Crankcase 1



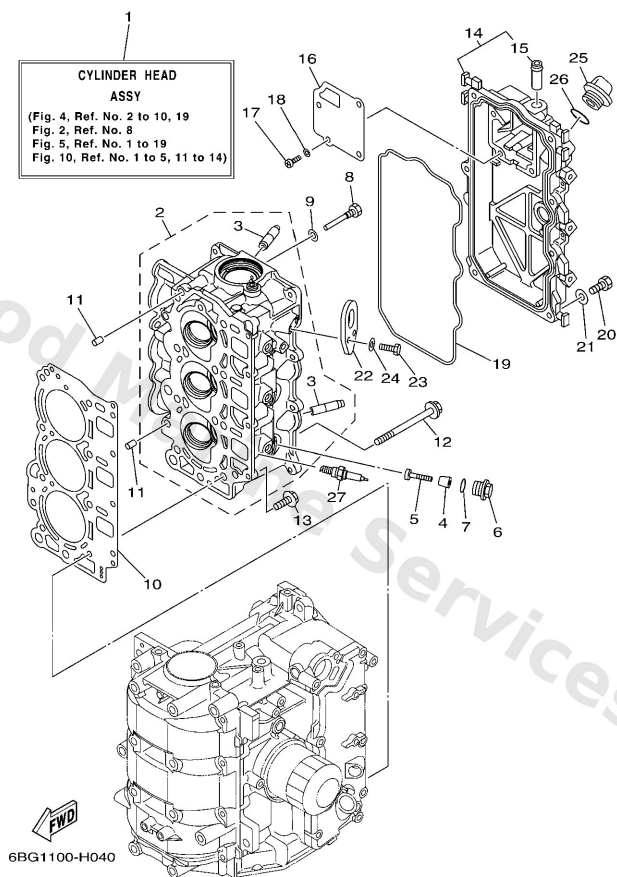
Ref	Part	
16	6BG4111400 Gasket, exhaust outer cover	Buy now
17	9011906MA5 Bolt, with washer	Buy now
18	6G81132500 Anode	Buy now
19	9788005025 Screw, panhead (a93)	Buy now
20	6G81119701 Plug, blind	Buy now
21	9321013M63 O-ring (6g8)	Buy now
22	9034018M09 Plug, straight screw	Buy now
23	9043018130 Gasket (1j7)	Buy now
24	9034014M06 Plug, straight screw(62y)	Buy now
25	9043014115 Gasket (663)	Buy now
26	5GH1344020 Element assembly, oil cleaner	Buy now
27	6C51285800 Bolt, union	Buy now

Cylinder & Crankcase 2



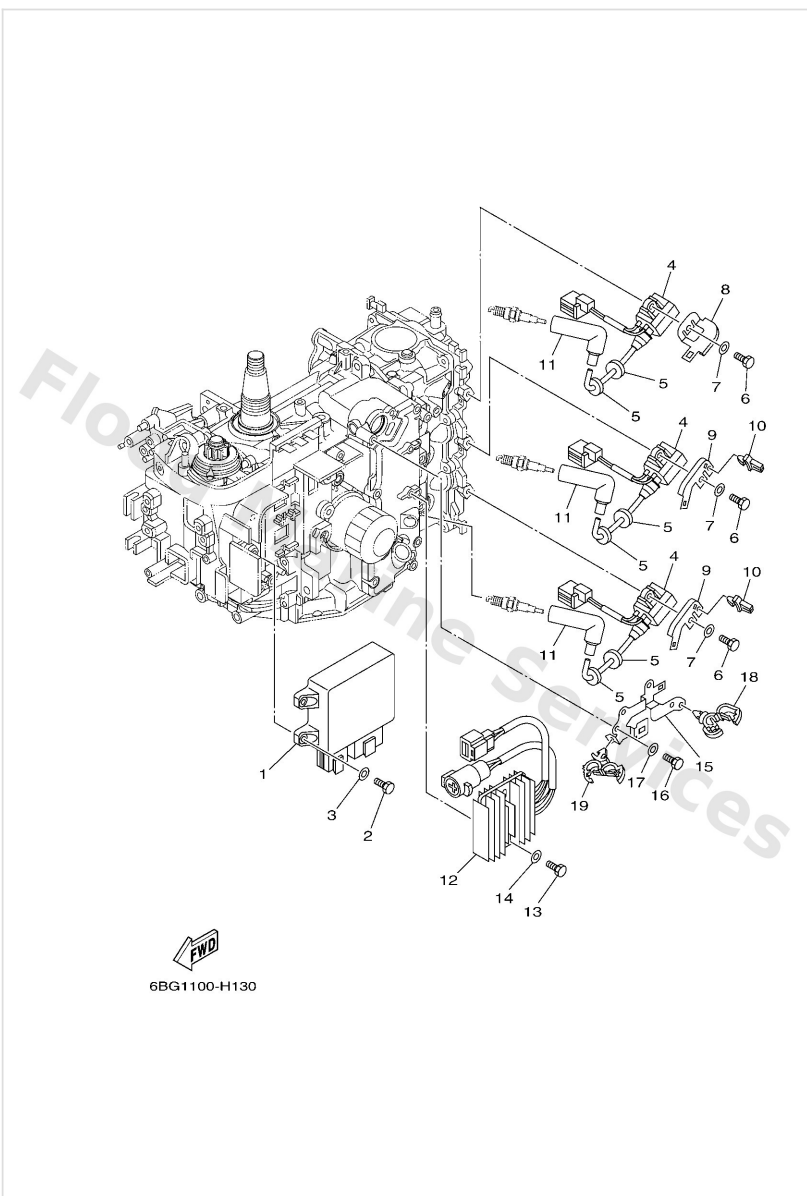
Ref	Part	
1	6BGW009A009S Cylinder head complete	Buy now
2	6BG11111009S Head, cylinder with ex valve	Buy now
3	62Y1113330 Guide, valve 1	Buy now
4	6G81132500 Anode	Buy now
5	9788005025 Screw, panhead (a93)	Buy now
6	6G81119701 Plug, blind	Buy now
7	9321013M63 O-ring (6g8)	Buy now
8	9010906M65 Bolt(62y)	Buy now
9	9043006014 Gasket 256113960000	Buy now
10	6BG1118100 Gasket, cylinder head 1	Buy now
11	9953008012 Pin, dowel(6g8)	Buy now
12	9010509005 Bolt, flange	Buy now
13	9011906MA3 Bolt, with washer	Buy now
14	6BG11191009S Cover, cylinder head 1	Buy now
15	62Y1448500 Pipe, joint	Buy now

Cylinder & Crankcase 2



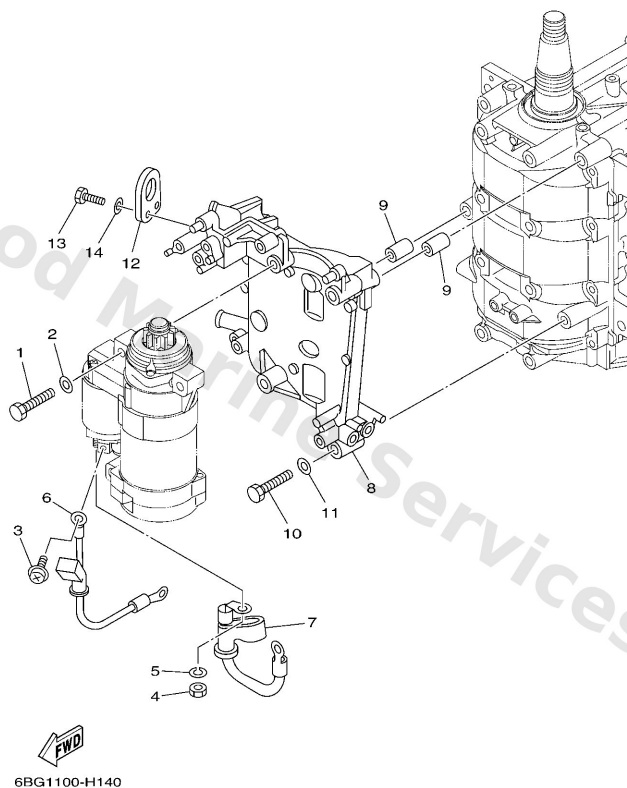
Ref	Part	
16	6BG1116800 Cover, breather	Buy now
17	9850704010 Screw, pan head(6g8)	Buy now
18	9290704600 Washer(jf2)	Buy now
19	6BG1135600 Seal, cylinder 2	Buy now
20	9709506020 Bolt(7u8)	Buy now
21	9299506600 Washer, plain (646)	Buy now
22	6BG1111900 Hanger, engine	Buy now
25	6G81536300 Plug, oil	Buy now
26	9321024M79 O-ring	Buy now
27	9470200418 Plug, spark (dpr6eb-9)	Buy now

Electrical 1



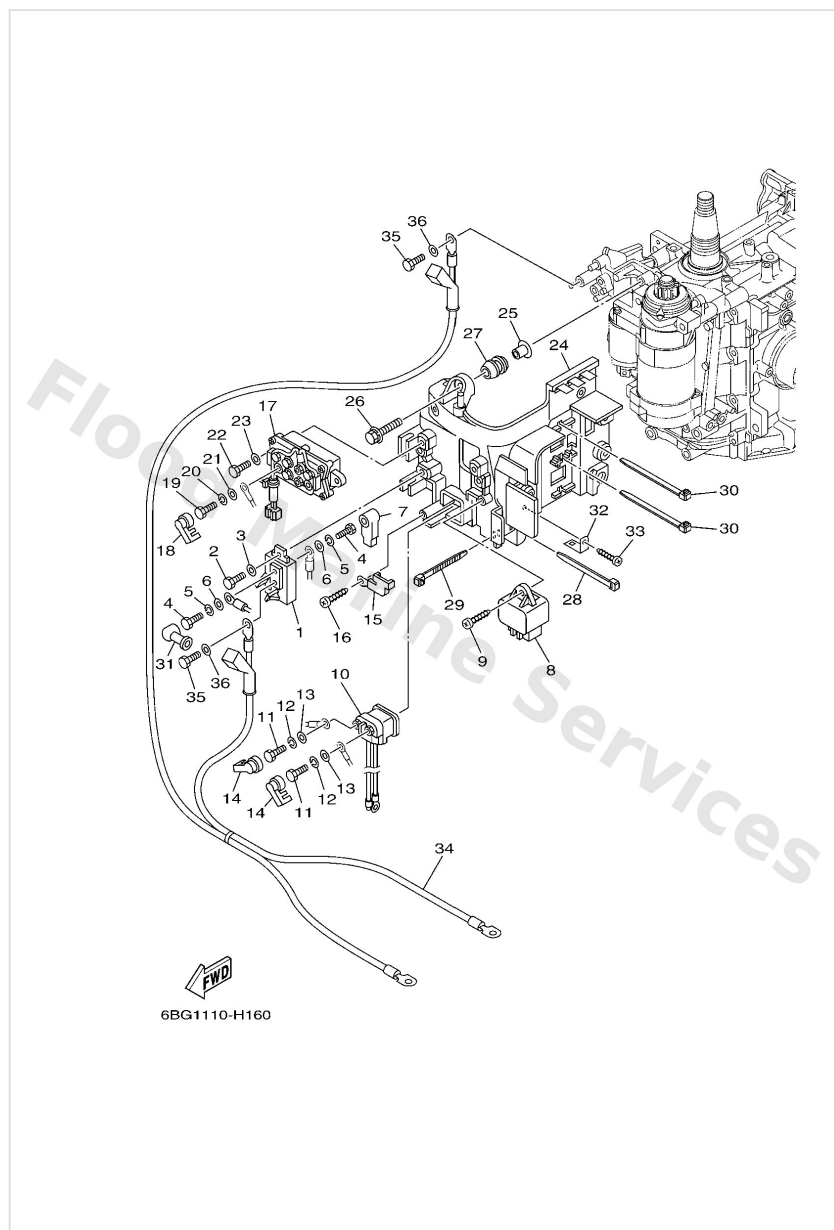
Ref	Part	
1	6BG8591A00 Engine control unit assembly	Buy now
2	9709506025 Bolt	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	6BG8557000 Ignition coil assembly	Buy now
5	9048025003 Grommet	Buy now
8	6BG8239800 Plate 3	Buy now
9	6BG8238900 Plate 2	Buy now
10	9046406001 Clamp	Buy now
11	6AH8237000 Plug cap assembly	Buy now
12	6BG8196000 Rectifier & regulator assembly	Buy now
15	6BG8152800 Clamp 1	Buy now
16	9709506016 Bolt, hexagon deep recess	Buy now
18	9046413249 Clamp	Buy now
19	9046418246 Clamp(4tr)	Buy now

Electrical 2



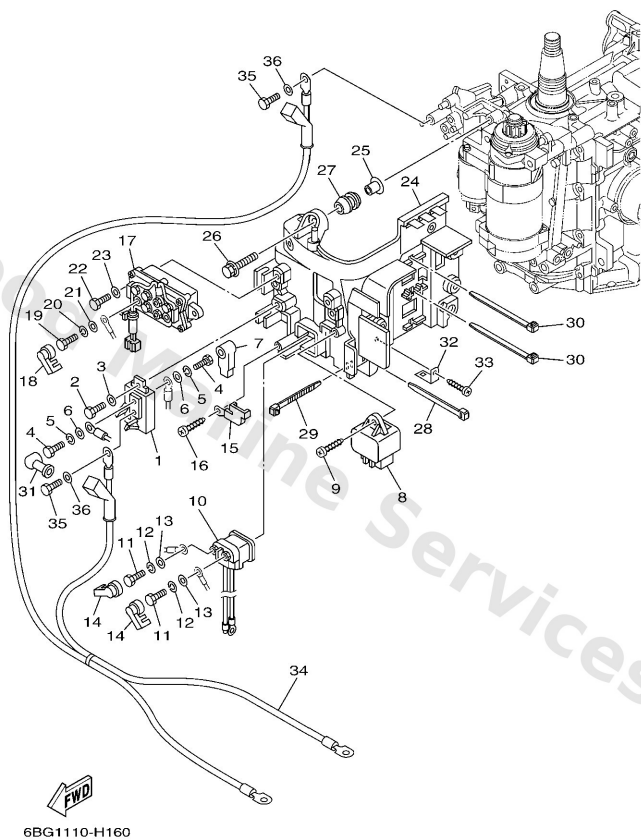
Ref	Part	
1	9701308045 Bolt	Buy now
2	9290308600 Washer, plain (663)	Buy now
3	9015905M12 Screw, with washer(6t4)	Buy now
4	9533308600 Nut(6l2)	Buy now
5	9290308100 Ybs67-8 washer, spring	Buy now
6	6BG8181500 Cord, starter motor	Buy now
7	6BG8211500 Wire, plus lead	Buy now
8	6BG818220094 Bracket, starting motor	Buy now
9	9959010114 Pin, dowel	Buy now
10	9709508045 Bolt, hexagon	Buy now
11	9299508600 Washer, plain (663)	Buy now
12	62Y1111900 Hanger, engine	Buy now
13	9709506020 Bolt(7u8)	Buy now
14	9299506600 Washer, plain (646)	Buy now

Electrical 3



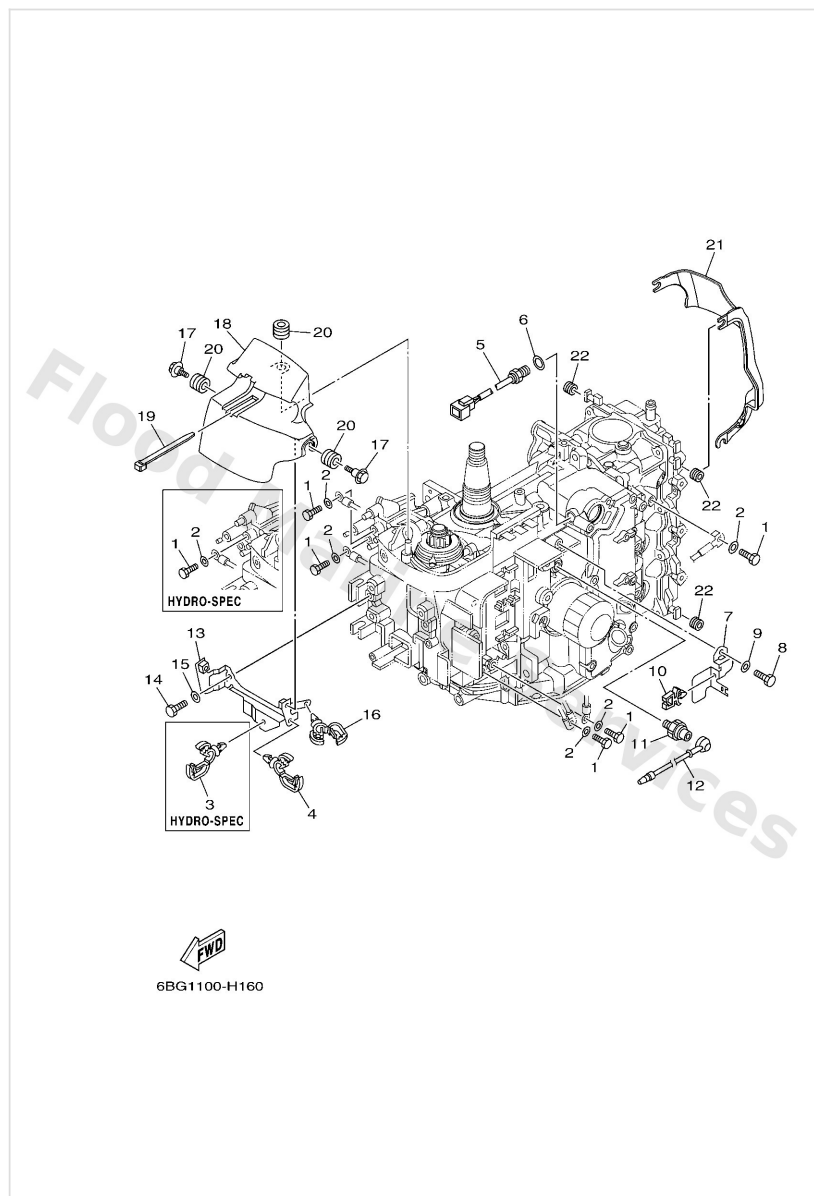
Ref	Part	
1	6BG8192500 Terminal	Buy now
35	9709506016 Bolt, hexagon deep recess AP	Buy now
36	9299506600 Washer, plain (646) AP	Buy now
4	9709506010 Bolt	Buy now
5	9299506100 Washer(6a1)	Buy now
7	6828211901 Cover, lead wire	Buy now
8	60E8195000 Relay assembly	Buy now
9	9778060620 Screw, tapping(6k8)	Buy now
10	6AW8194A00 Relay	Buy now
14	6P28183X00 Cap, terminal	Buy now
15	68F8195300 Stay, relay	Buy now
17	63P8195000 Relay assembly	Buy now
22	9709506020 Bolt(7u8)	Buy now
24	6BG8194800 Bracket	Buy now
25	9038706119 Collar	Buy now

Electrical 3



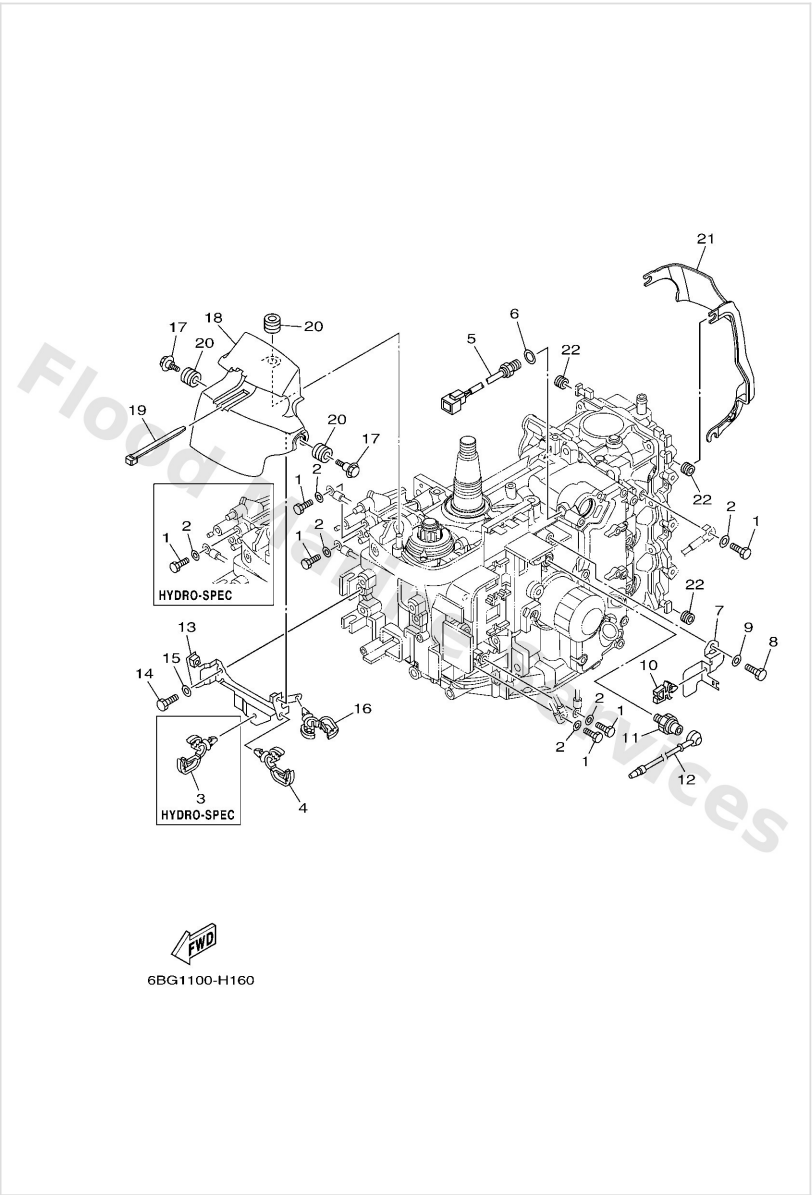
Ref	Part	
26	9011906M59 Bolt, with washer	Buy now
27	6A08231700 Damper, ignition coil	Buy now
28	9046513M24 Band, switch cord	Buy now
29	9046513M39 Clamp(6e8)	Buy now
30	9046514M66 Clamp	Buy now
31	6G58211900 Cover, lead wire	Buy now
32	68V8554800 Holder	Buy now
34	6BG8210500 Battery cable AP	Buy now

Electrical 4



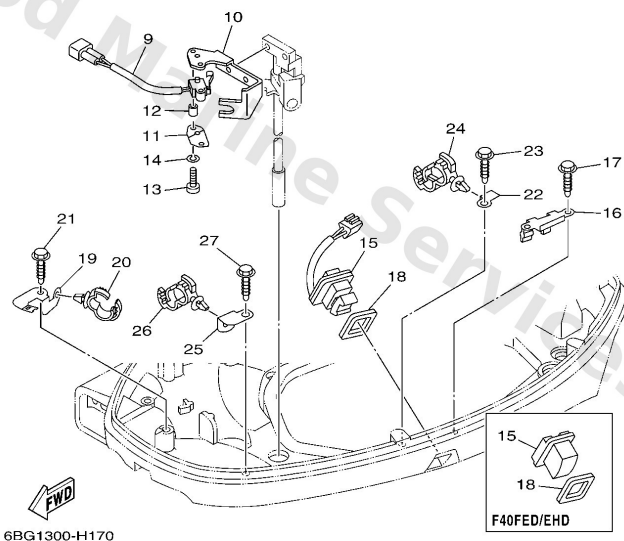
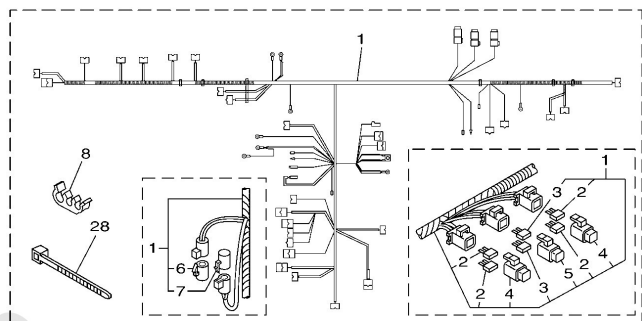
Ref	Part	
1	9709506016 Bolt, hexagon deep recess	Buy now
2	9299506600 Washer, plain (646)	Buy now
3	9046413249 Clamp	Buy now
5	6C58579000 Thermosensor assembly	Buy now
6	9043014115 Gasket (663)	Buy now
7	6BG8238800 Plate	Buy now
10	9046406001 Clamp	Buy now
11	64J8250400 Oil pressure switch assembly	Buy now
12	68V8131500 Lead wire assembly	Buy now
13	6BG8257V00 Plate, connector	Buy now
16	9046418246 Clamp(4tr)	Buy now
17	9010906MA1 Bolt	Buy now
18	6BG8194200 Cover	Buy now
19	9046513M24 Band, switch cord	Buy now
20	9048012314 Grommet(3aa)	Buy now

Electrical 4



Ref	Part	
21	6BG1119200 Cover, cylinder head 2	Buy now

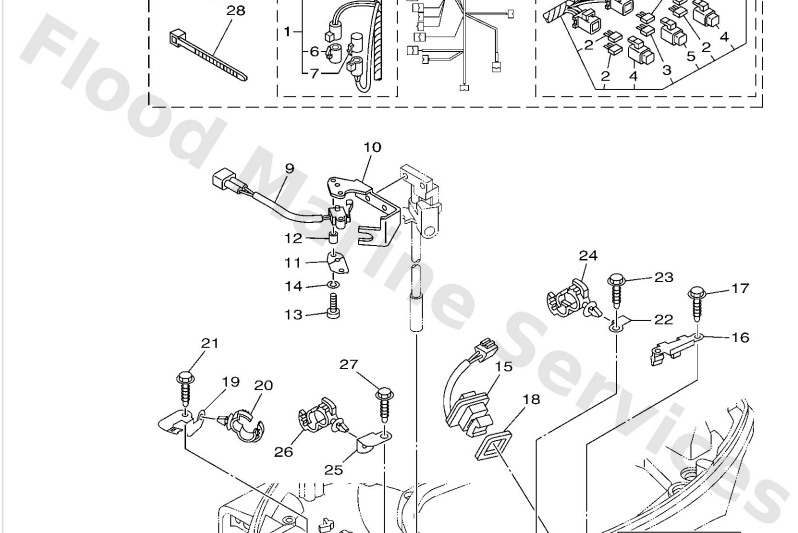
Electrical 5



6BG1300-H170

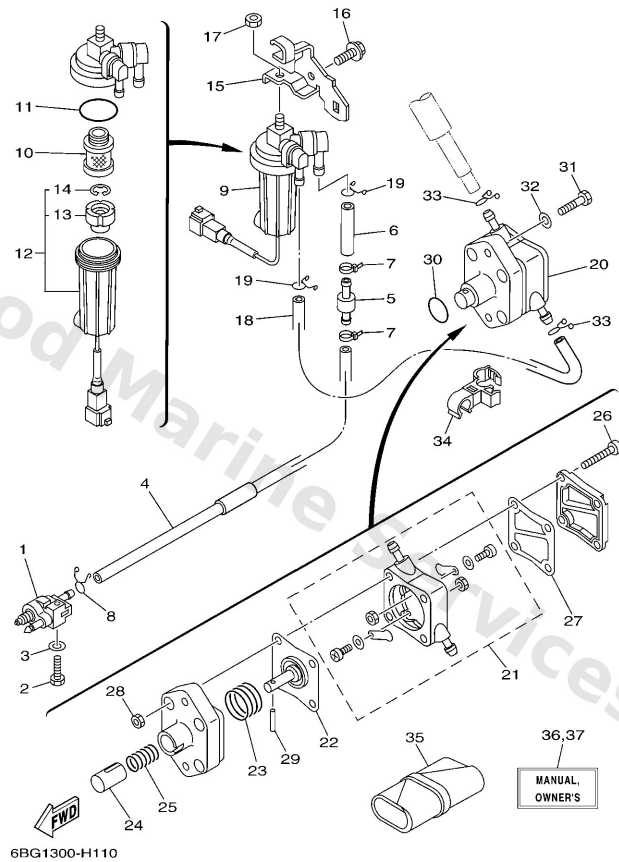
Ref	Part	
1	6BG8259000 Wire harness assembly	Buy now
1	6BG8259010 Wire harness assembly	Buy now
2	67F8215100 Fuse	Buy now
3	67F8215110 Fuse	Buy now
4	67F8215B10 Cap (yellow)	Buy now
5	67F8215B20 Cap (green)	Buy now
6	6P28258200 Cap 1 (female) FOR 6BG-82590-00	Buy now
7	6P28258210 Cap 1 (male) FOR 6BG-82590-00	Buy now
8	9046411008 Clamp	Buy now
9	60V8259F00 Switch assembly	Buy now
10	6C58255401 Stay, neutral switch	Buy now
11	61A8258801 Plate	Buy now
12	9038704001 Collar	Buy now
13	9788504016 Screw, panhead (796)	Buy now
14	9299504100 Ybs67-4 washer, spring	Buy now

Electrical 5



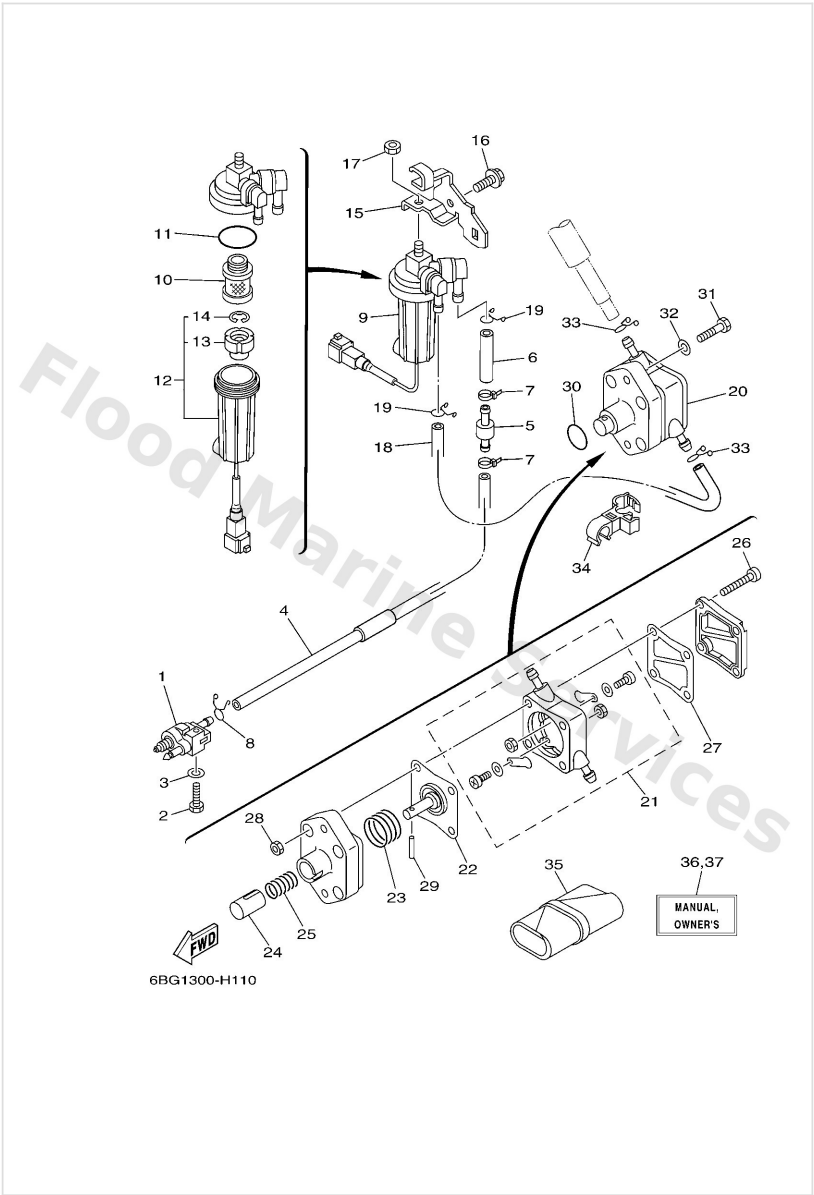
Ref	Part	
15	69J42723008D Cover, bottom	Buy now
15	69J8256300 Trim & tilt switch assembly	Buy now
16	6BG8361400 Bracket	Buy now
17	9010906M86 Bolt	Buy now
18	69J8258700 Gasket	Buy now
19	6BG4281100 Stay	Buy now
20	9046420181 Clamp(4ap)	Buy now
22	6BG4274300 Bracket	Buy now
25	63P4275600 Stay, clamp	Buy now
28	9046513M97 Clamp	Buy now

Fuel



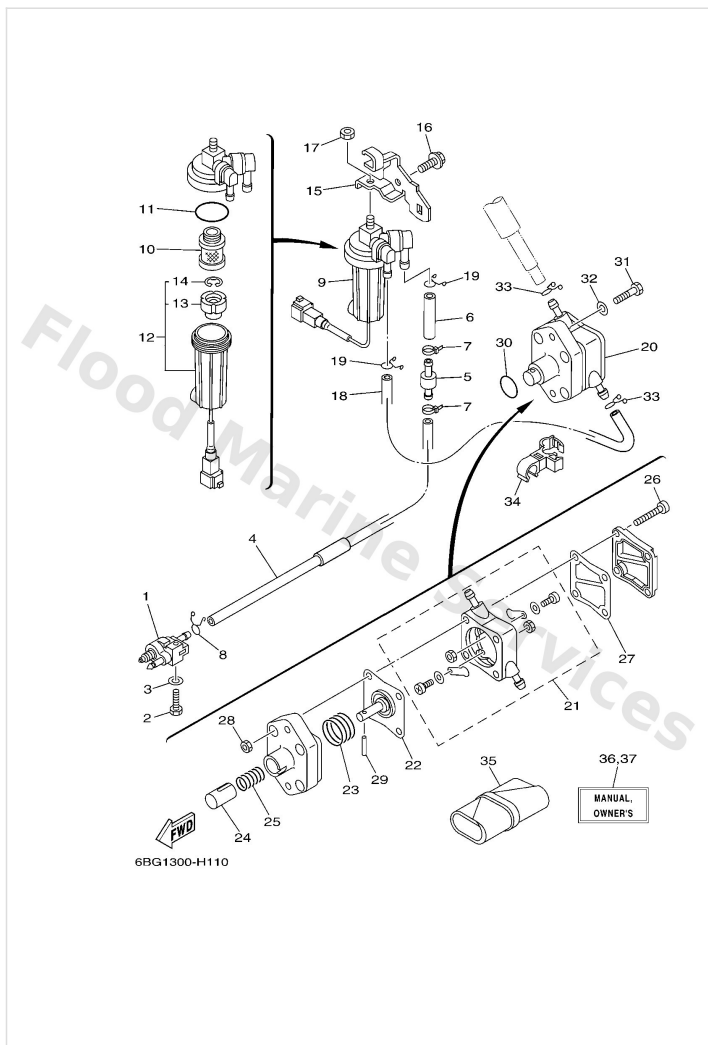
Ref	Part	
1	6G12430402 Fuel pipe joint comp. 1	Buy now
2	9709506025 Bolt	Buy now
3	9299506600 Washer, plain (646)	Buy now
4	6BG2431300 Pipe 3	Buy now
5	67F2437700 Pipe, joint 3	Buy now
6	9044513M02 Hose (I90)	Buy now
7	9046511M10 Clamp	Buy now
8	9046709M17 Clip(6k8)	Buy now
9	6D82456000 Filter assembly	Buy now
10	6D82456300 Element, filter (with tag)	Buy now
11	6D82456400 Gasket	Buy now
12	6D82456200 Cup, filter (with tag)	Buy now
13	6D82446900 Float, water level	Buy now
14	6D82451900 Clip	Buy now
15	6BG2456600 Bracket, filter	Buy now

Fuel



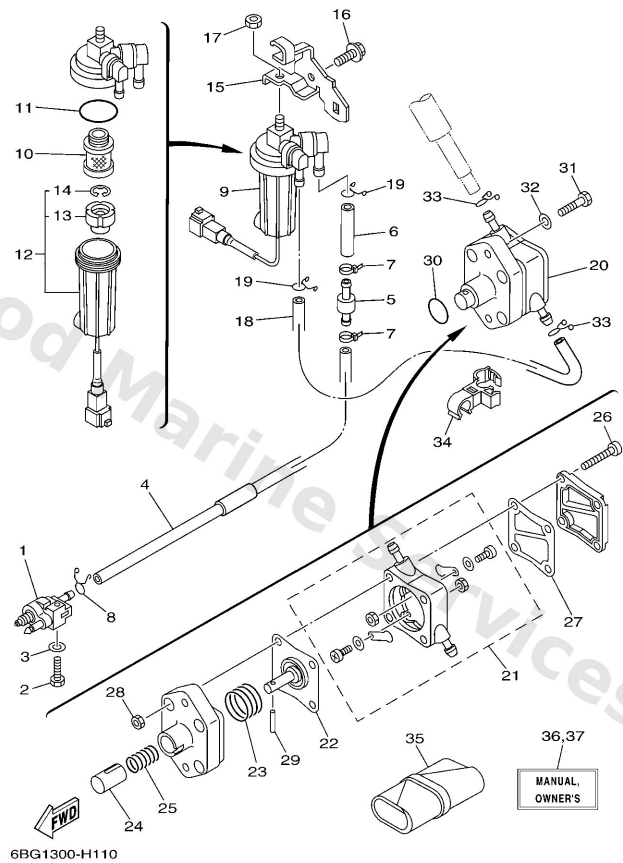
Ref	Part	
16	9589508016 Bolt, flange deep recess	Buy now
17	9538008600 Nut (661)	Buy now
18	6BG2431100 Pipe, fuel 1	Buy now
19	9046711M08 Clip(72x)	Buy now
20	6C52441000 Fuel pump assembly	Buy now
21	6C52441500 Body 4	Buy now
22	62Y2441102 Diaphragm	Buy now
23	62Y2442300 Spring, diaphragm	Buy now
24	62Y1313100 Plunger	Buy now
25	62Y2445400 Spring	Buy now
26	62Y2444401 Screw	Buy now
27	6C52447100 Diaphragm	Buy now
28	9538005600 Nut, hexagon (663)	Buy now
29	62Y2437401 Pin	Buy now
30	9321024M79 O-ring	Buy now

Fuel



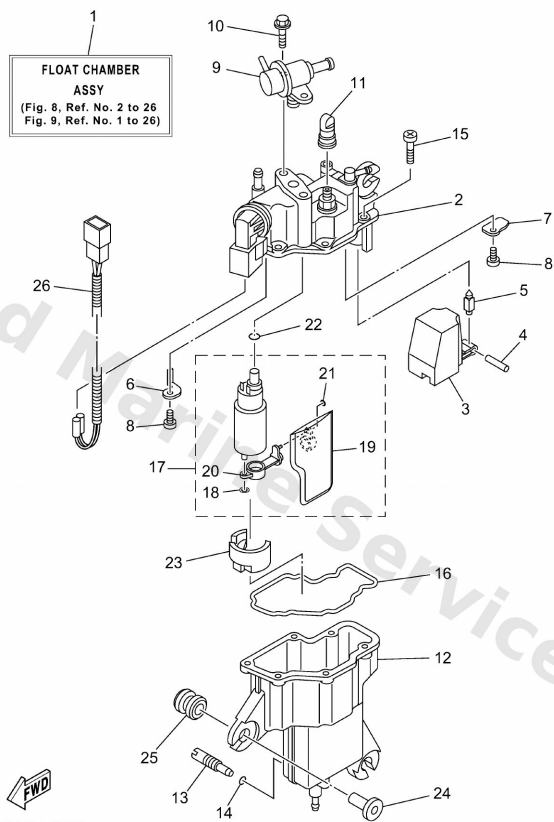
Ref	Part	
31	9709506030 Bolt(jf7)	Buy now
33	9046710M04 Clip, pipe 1 (6e9)	Buy now
34	9046412012 Clamp	Buy now
35	6C52810000 Tool kit	Buy now
36	6BG2819970D0 O/m f40f '09 UR (NL)	Buy now
36	6BG2819970E0 O/m f40f '09 UR (E)	Buy now
36	6BG2819970F0 O/m f40f '09 UR (F)	Buy now
36	6BG2819970G0 O/m f40f '09 UR (D)	Buy now
36	6BG2819970H0 O/m f40f '09 UR (I)	Buy now
36	6BG2819970S0 O/m f40f '09 UR (ES)	Buy now
37	6BG2819980K0 O/m f40f '09 UR (DK)	Buy now
37	6BG2819980L0 O/m f40f '09 UR (SF)	Buy now
37	6BG2819980M0 O/m f40f '09 UR (S)	Buy now
37	6BG2819980N0 O/m f40f '09 UR (N)	Buy now
37	6BG2819980P0 O/m f40f '09 UR (P)	Buy now

Fuel



Ref	Part	
37	6BG2819980R0 O/m f40f '09 UR (GR)	Buy now

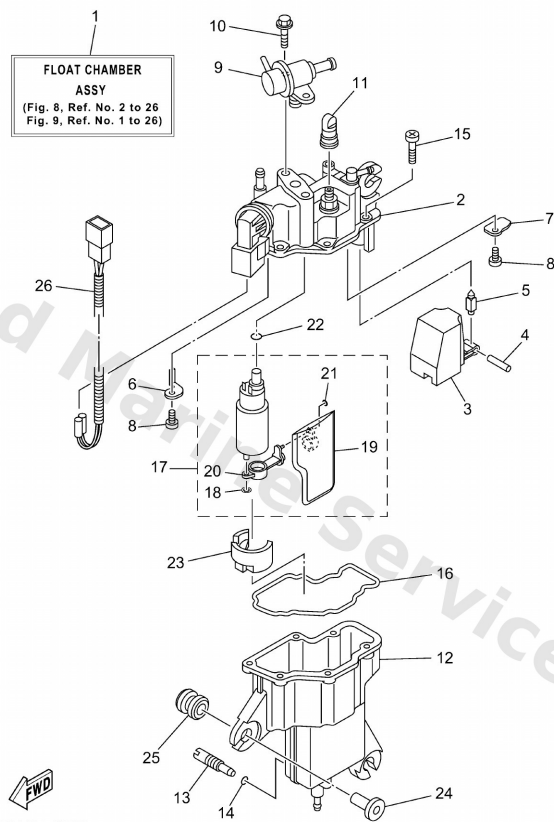
Fuel Injection Pump 1



6BG1100-H080

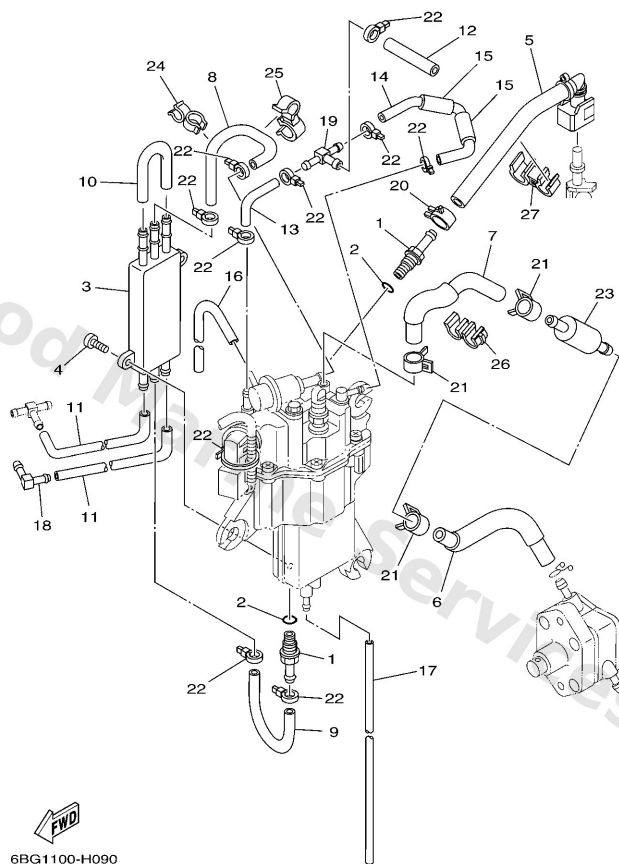
Ref	Part	
1	6BG1418000 Float chamber assembly	Buy now
2	6BG1418200 Cover, float chamber	Buy now
3	6BG1498500 Float	Buy now
4	6C51438600 Pin, float	Buy now
5	6C51454600 Valve, needle	Buy now
6	6BG2441R00 Plate, baffle 1	Buy now
7	6BG2441T00 Plate, baffle 2	Buy now
8	6C52445300 Screw	Buy now
9	6C51390601 Regulator, pressure	Buy now
10	6C52459200 Bolt	Buy now
11	6C51422500 Cap	Buy now
12	6BG1496000 Body assembly	Buy now
13	6C51419100 Plug, drain	Buy now
14	6C51439700 O-ring	Buy now
15	6C51456700 Screw	Buy now

Fuel Injection Pump 1



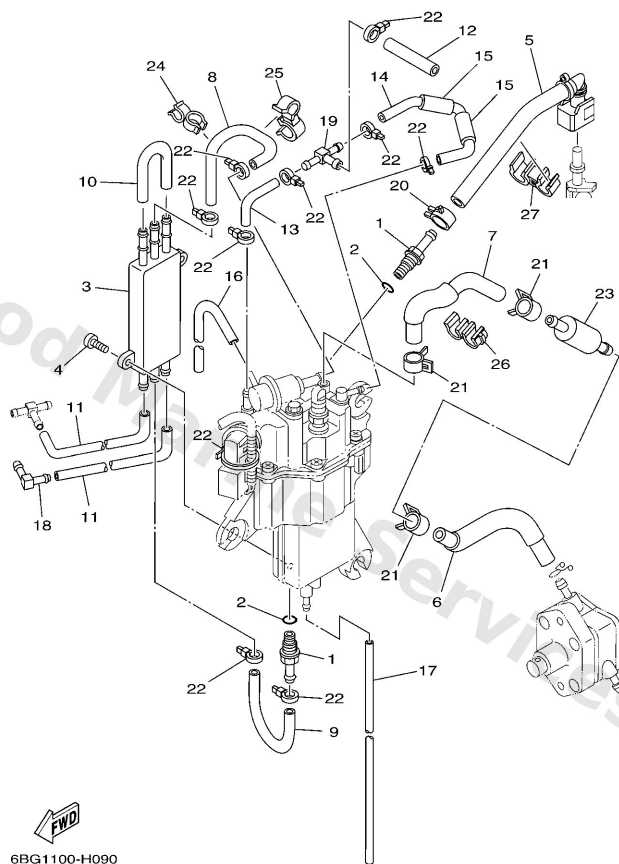
Ref	Part	
16	6BG1498400 Gasket, float chamber	Buy now
17	6BG1391000 Fuel pump assembly	Buy now
18	6C51412700 Clip	Buy now
19	6BG1391500 Filter	Buy now
20	6BG1393800 Pipe	Buy now
21	6BG1413700 Clip	Buy now
22	6BG1456100 O-ring	Buy now
23	6BG1359300 Damper	Buy now
24	9038706M69 Collar (688)	Buy now
25	9048009M12 Grommet (6a0)	Buy now
26	6BG8255300 Extension, wire lead	Buy now

Fuel Injection Pump 2



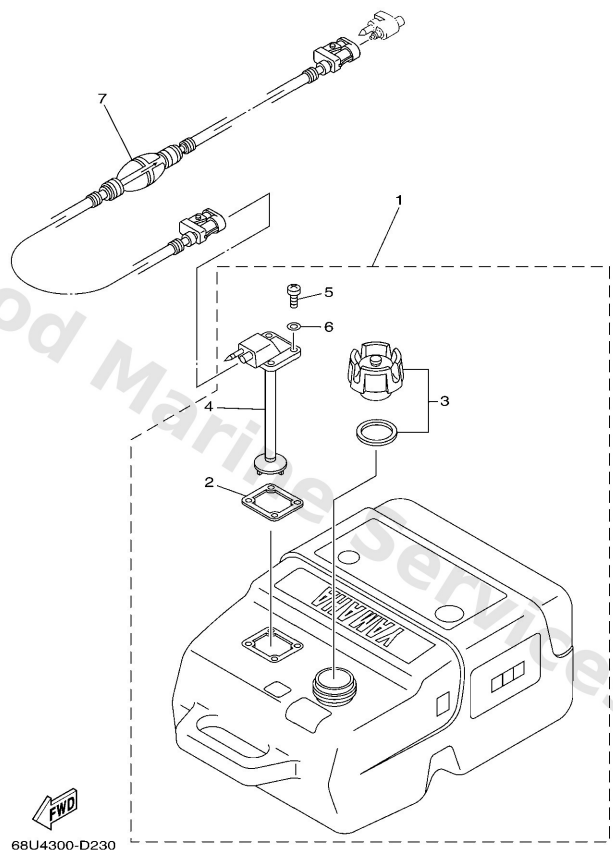
Ref	Part	
1	6C51425100 Nipple	Buy now
2	6C51373900 O-ring	Buy now
3	6C52184100 Cooler	Buy now
4	6C52444400 Screw	Buy now
5	6BG1397400 Pipe, fuel 4	Buy now
6	6BG2451B00 Hose, fuel inlet	Buy now
7	6BG1414800 Pipe	Buy now
8	6BG2432100 Pipe 10	Buy now
9	6BG2432200 Pipe 11	Buy now
10	6BG2432300 Pipe 12	Buy now
11	6BG2432400 Pipe 13	Buy now
12	6C51354700 Hose 3	Buy now
13	6BG1354500 Hose 1	Buy now
14	6BG1354600 Hose 2	Buy now
15	6BG1354800 Hose, air 4	Buy now

Fuel Injection Pump 2



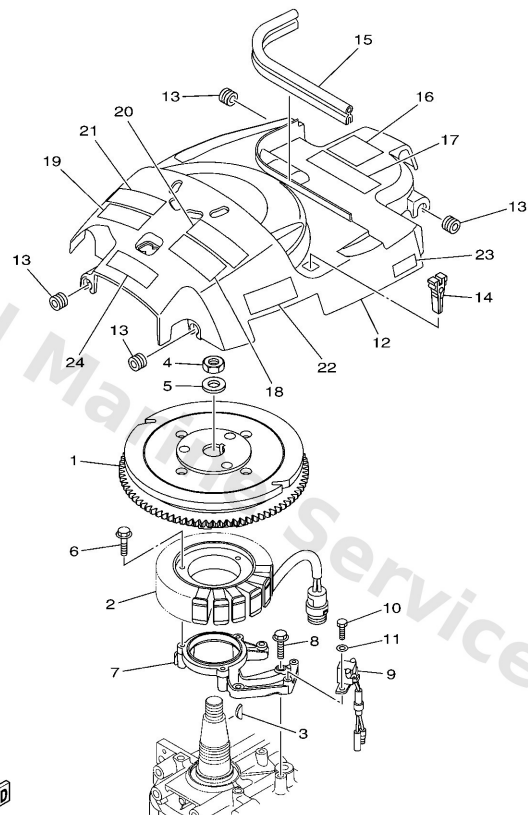
Ref	Part	
16	6BG1354200 Hose, vacuum sensing 1	Buy now
17	6BG1414900 Pipe	Buy now
18	6C51410F00 Connector	Buy now
19	6C52437900 Pipe, joint 4	Buy now
20	6C51357700 Clip	Buy now
21	6BG2438700 Clip	Buy now
22	9046511M10 Clamp	Buy now
23	6C52425100 Strainer 1	Buy now
24	9046412006 Clamp	Buy now
25	9046412010 Clamp	Buy now
26	9046412224 Clamp(4pe)	Buy now
27	9046415007 Clamp	Buy now

Fuel Tank



Ref	Part	
1	6YK2420103 Fuel Tank assembly (25L) AP	Buy now
2	6YL2426801 Gasket, fuel meter	Buy now
3	6YK2461001 Cap assembly	Buy now
4	6YK2426001 Fuel meter assembly	Buy now
5	9015705M16 Screw, pan head	Buy now
6	6YL2432900 Seal	Buy now
7	6YL2430654 Fuel pipe comp. 1 AP	Buy now

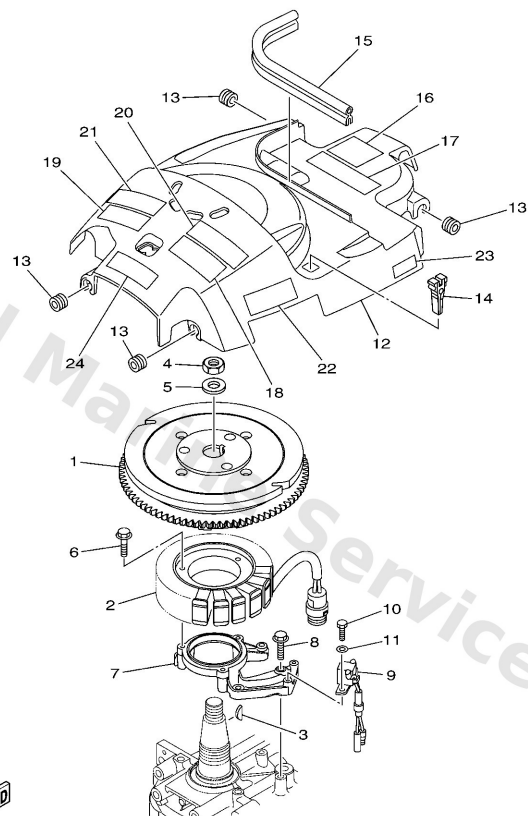
Generator



6BG1200-H120

Ref	Part	
1	6BG8145000 Rotor assembly	Buy now
2	6BG8141000 Stator assembly	Buy now
3	6H41154500 Key, woodruff	Buy now
4	9017020137 Nut, hexagon(663)	Buy now
5	9020121M18 Washer, plate (663)	Buy now
6	9502306030 Bolt, flange(4as)	Buy now
7	6BG855610094 Base, magneto	Buy now
9	6AH8558000 Coil, pulser	Buy now
10	9709505016 Bolt(6a1)	Buy now
11	9299505600 Washer, plain (646)	Buy now
12	6BG8133700 Cover, flywheel with plug	Buy now
13	9048012314 Grommet(3aa)	Buy now
14	67F2812A00 Puller, fuse	Buy now
15	6BG4261700 Damper, form	Buy now
16	62Y1213860 Mark Caution	Buy now

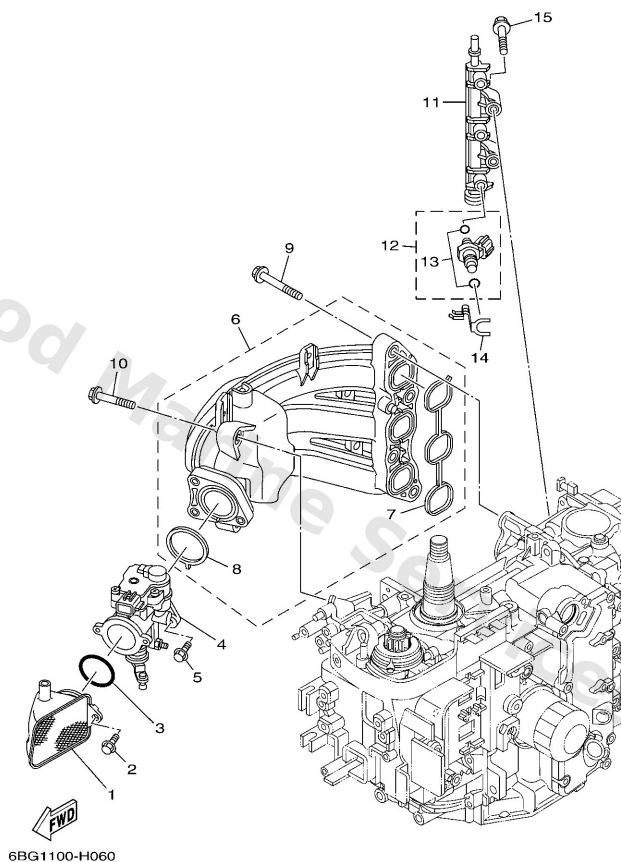
Generator




6BG1200-H120

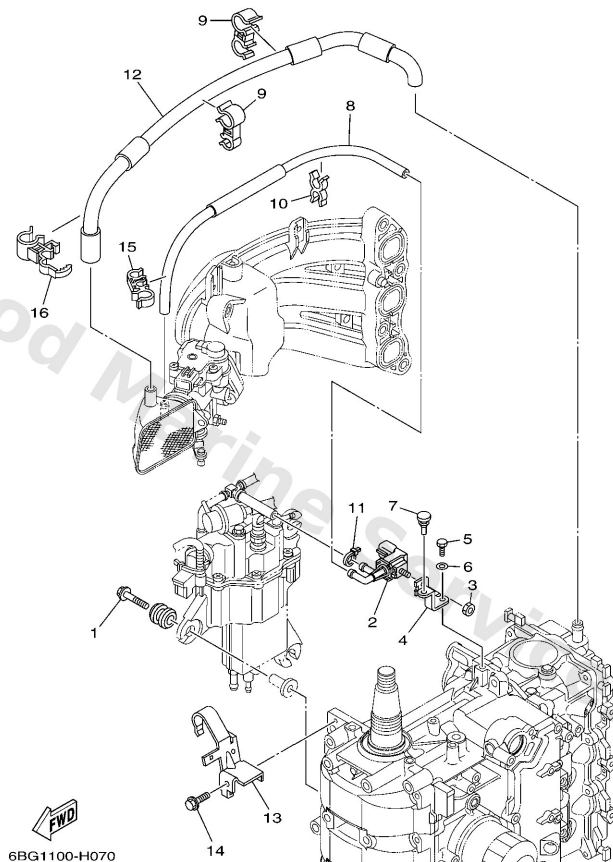
Ref	Part	
17	6BG1343760 Mark, caution	Buy now
18	6AH8199540 Label, warning	Buy now
19	6AH8199550 Label, warning	Buy now
20	6AH8199440 Label, safety	Buy now
21	6AH8199450 Label, safety	Buy now
22	6BG8191900 Graphic, regulator	Buy now
23	6C58237700 □□□	Buy now
24	6AG8199600 Mark	Buy now

Intake 1



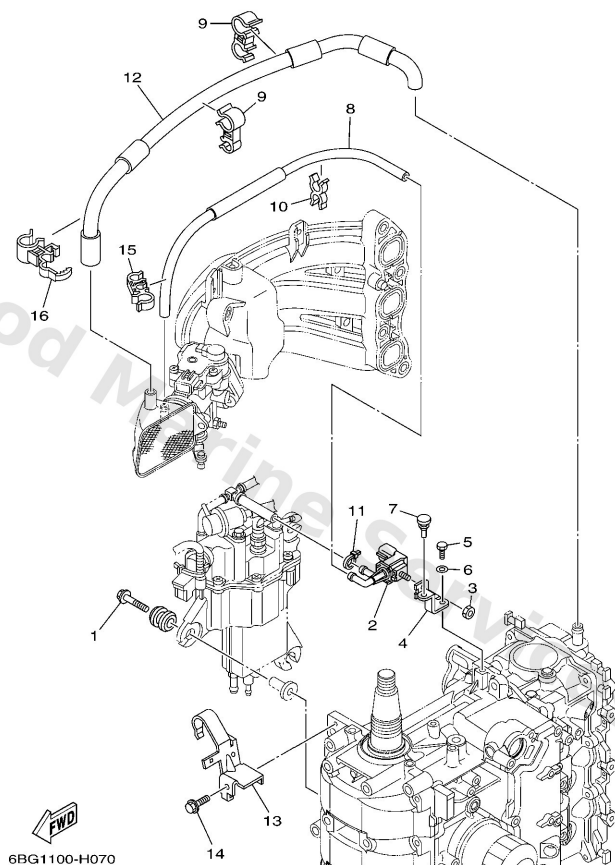
Ref	Part	
1	6BG1444000 Silencer assembly, intake	Buy now
2	9589506016 Bolt, flange deep recess	Buy now
3	9321042159 O-ring (647)	Buy now
4	6BG1375000 Throttle body assembly	Buy now
6	6BG1364100 Manifold, intake 1	Buy now
7	6BG1364500 Gasket, manifold 1	Buy now
8	6BG1355700 Gasket	Buy now
9	9011908069 Bolt, with washer	Buy now
10	9011906126 Bolt, with washer	Buy now
11	6BG1316100 Pipe, delivery 1	Buy now
12	6BG1376100 Injector	Buy now
13	6C51410B00 Packing kit	Buy now
14	6BG1357700 Clip	Buy now
15	9589506040 Bolt, flange	Buy now

Intake 2



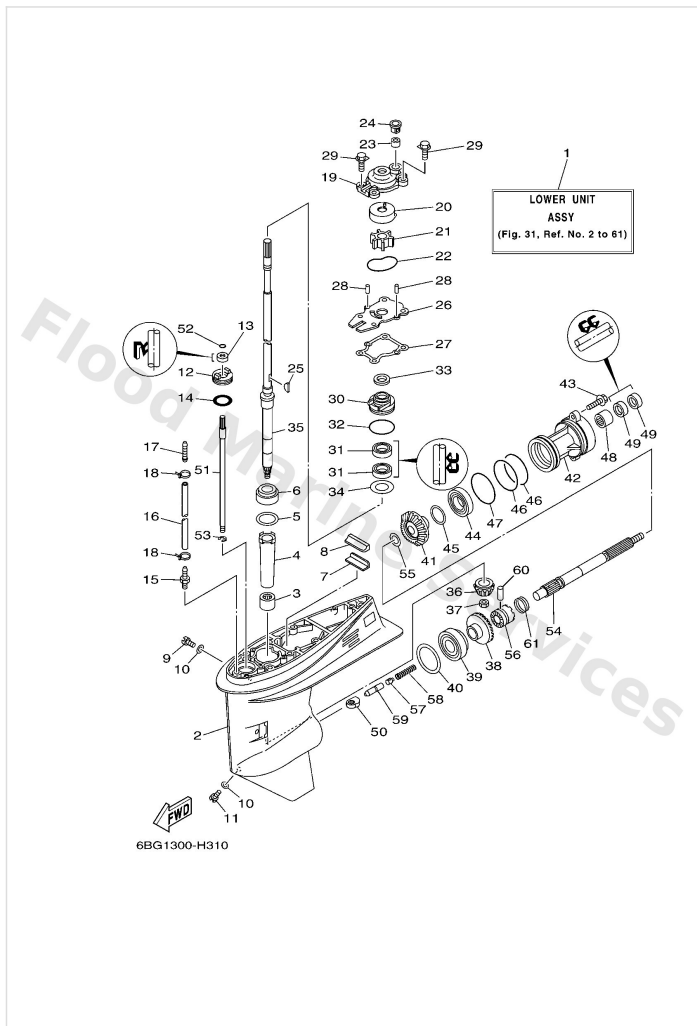
Ref	Part	
1	9011906M61 Bolt, with washer	Buy now
2	6C58612000 Solenoid valve assembly	Buy now
3	9538006600 Nut(661)	Buy now
4	6BG8611200 Stay, solenoid	Buy now
5	9709506016 Bolt, hexagon deep recess	Buy now
6	9299506600 Washer, plain (646)	Buy now
7	9048006M19 Grommet (6e3)	Buy now
8	6BG1257600 Hose 1	Buy now
9	9046415007 Clamp	Buy now
10	9046411M24 Clamp(6h1)	Buy now
11	9046511M10 Clamp	Buy now
12	6BG1531A00 Hose, breather 1	Buy now
13	6BG1537800 Holder	Buy now
14	9011906037 Bolt, with washer	Buy now
15	9046415008 Clamp	Buy now

Intake 2



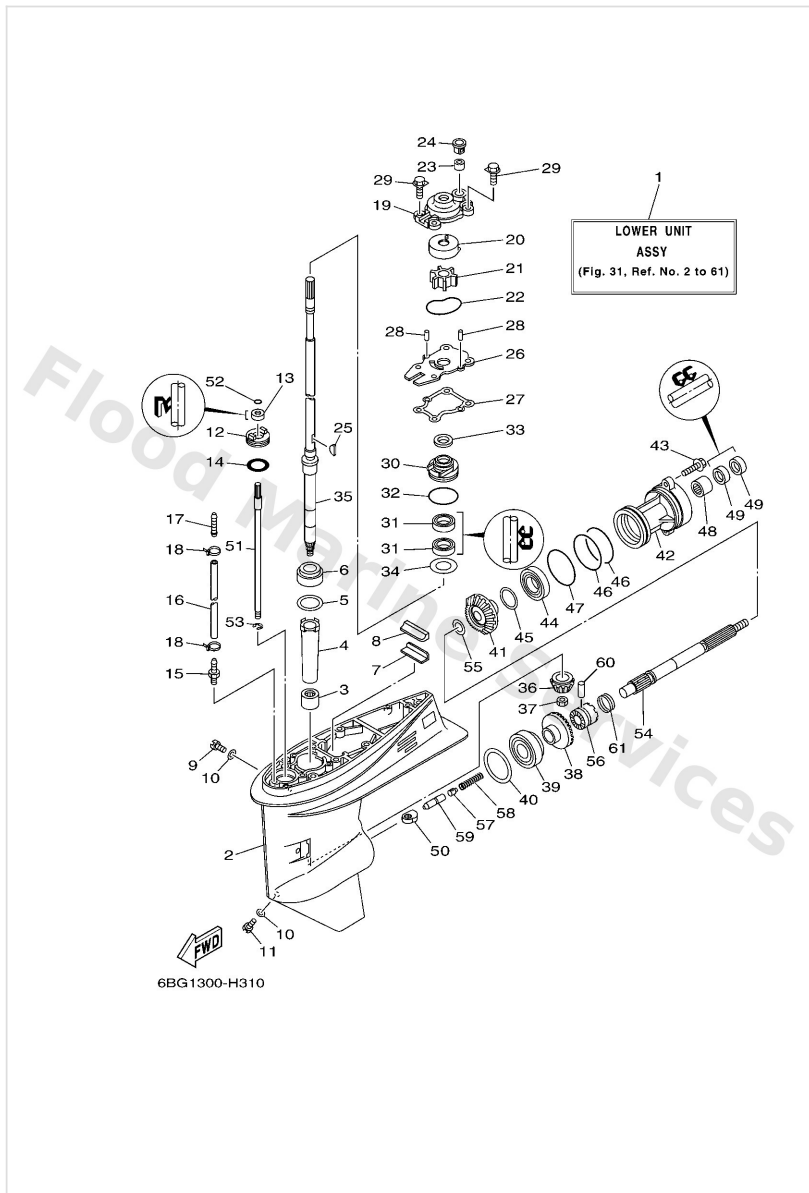
Ref	Part	
16	9046415011 Clamp	Buy now

Lower Casing & Drive 1



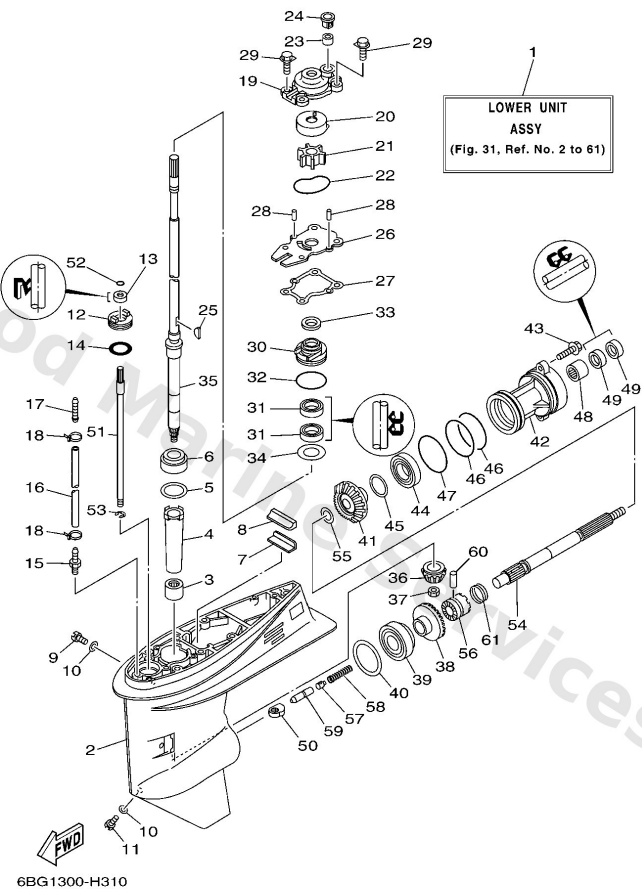
Ref	Part	
1	6BG45300008D Lower unit assembly S(16.1")	Buy now
1	6BG45300108D Lower unit assembly L(21.0")	Buy now
2	62Y45301008D Casing, lower	Buy now
3	9331532224 Brg,cyl-cal roller 42.2g nk	Buy now
4	6H44553600 Sleeve, drive shaft	Buy now
5	6634558701 Shim (t:0.10mm) UR	Buy now
5	6634558710 Shim (t:0.12mm) UR	Buy now
5	6634558720 Shim (t:0.15mm) UR	Buy now
5	6634558730 Shim (t:0.18mm) UR	Buy now
5	6634558740 Shim (t:0,30mm) UR	Buy now
5	6634558750 Shim (t:0.40mm) UR	Buy now
5	6634558760 Shim (t:0.50mm) UR	Buy now
6	9333200001 Brg, tapered roller (409)	Buy now
7	663453760094 Guide, seal damper	Buy now
8	63D4537500 Damper, seal	Buy now

Lower Casing & Drive 1



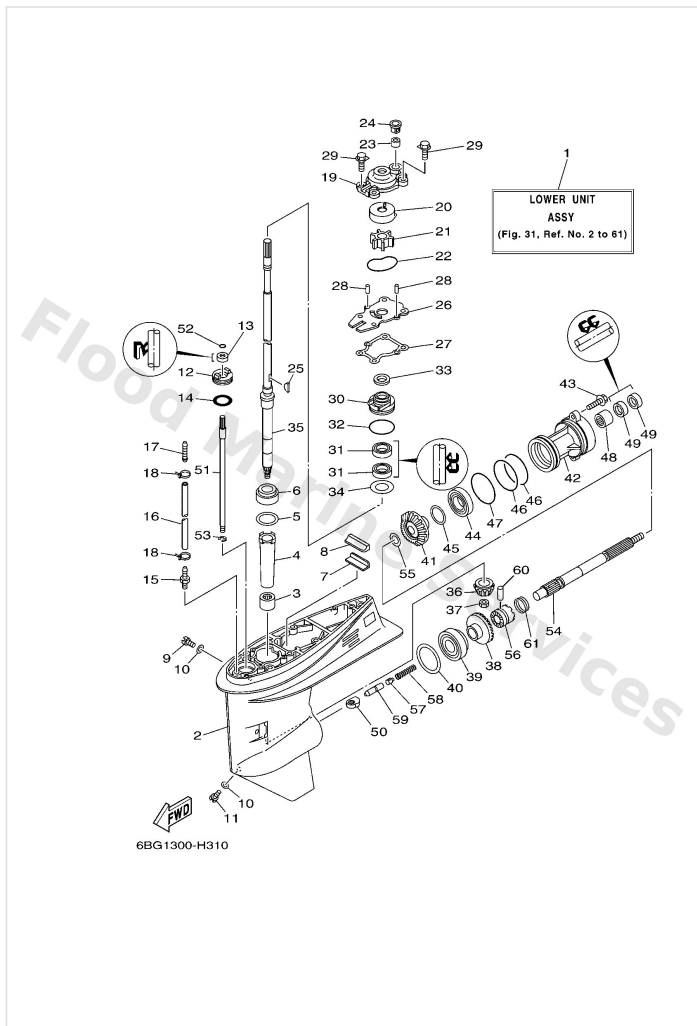
Ref	Part	
9	9034008002 Plug, straight screw	Buy now
10	9043008020 Gasket	Buy now
11	6884534110 Plug, drain	Buy now
12	63D4532100 Plate	Buy now
13	9310609014 Oil seal	Buy now
14	9321033MG4 O-ring	Buy now
15	6E54537800 Nipple, hose	Buy now
16	9044507ME8 Hose (I250)	Buy now
17	6E58355810 End, nipple	Buy now
18	9046511M10 Clamp	Buy now
19	66T4431100 Housing, water pump	Buy now
20	63D4432200 Insert, cartridge	Buy now
21	6H44435202 Impeller	Buy now
22	9321059MG7 O-ring	Buy now
23	6634436600 Damper, water seal 2	Buy now

Lower Casing & Drive 1



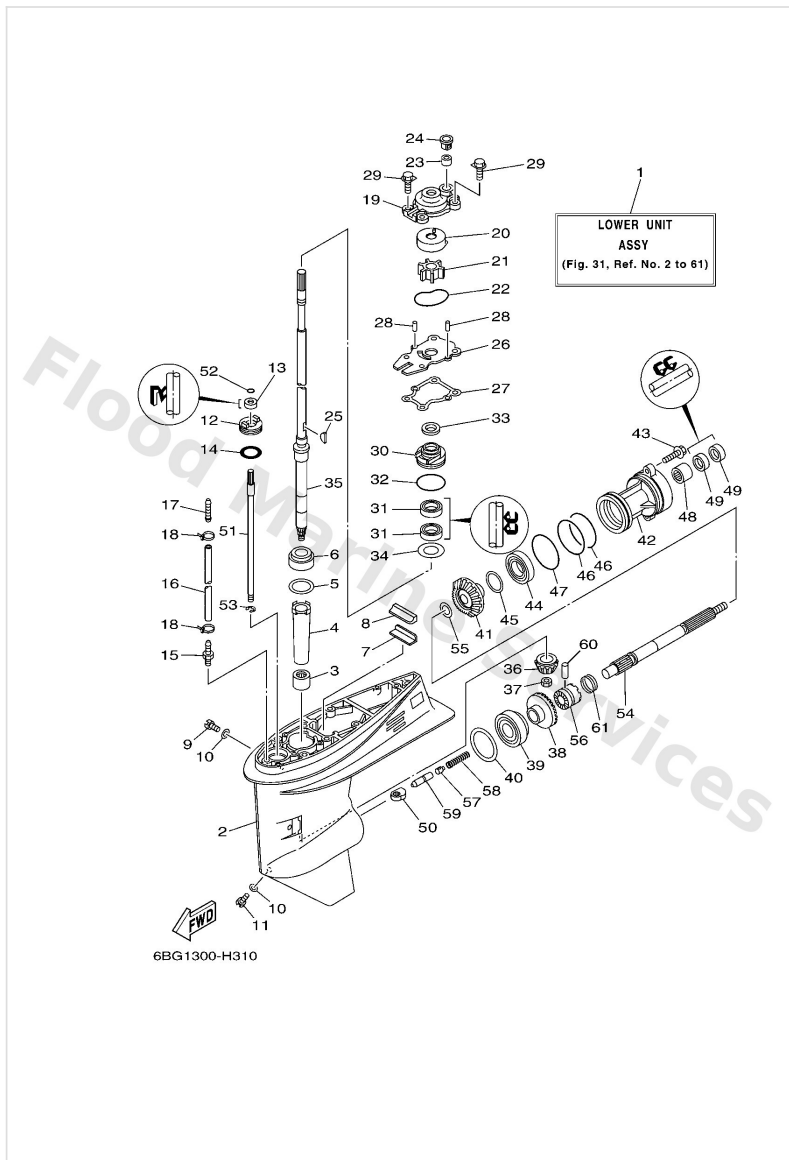
Ref	Part	
24	63D4431200 Cover, water pump housing	Buy now
25	9028003M03 Key, woodruff (697)	Buy now
26	63D4432300 Outer plate, cartridge	Buy now
27	63D4431600 Gasket, water pump	Buy now
28	9360408062 Pin,dowel (626)	Buy now
29	9011908M15 Bolt, with washer(62w)	Buy now
30	6BG4434100 Housing, water pump	Buy now
31	9310122M60 Oil seal	Buy now
32	9321048001 O-ring	Buy now
33	66T4534401 Cover, oil seal	Buy now
34	9020127M00 Washer, plate(62x)	Buy now
35	67C4550100 Drive shaft comp. S(16.1")	Buy now
35	67C4550110 Drive shaft comp. L(21.0")	Buy now
36	66T4555100 Pinion	Buy now
37	9017012138 Nut hexagon(663)	Buy now

Lower Casing & Drive 1



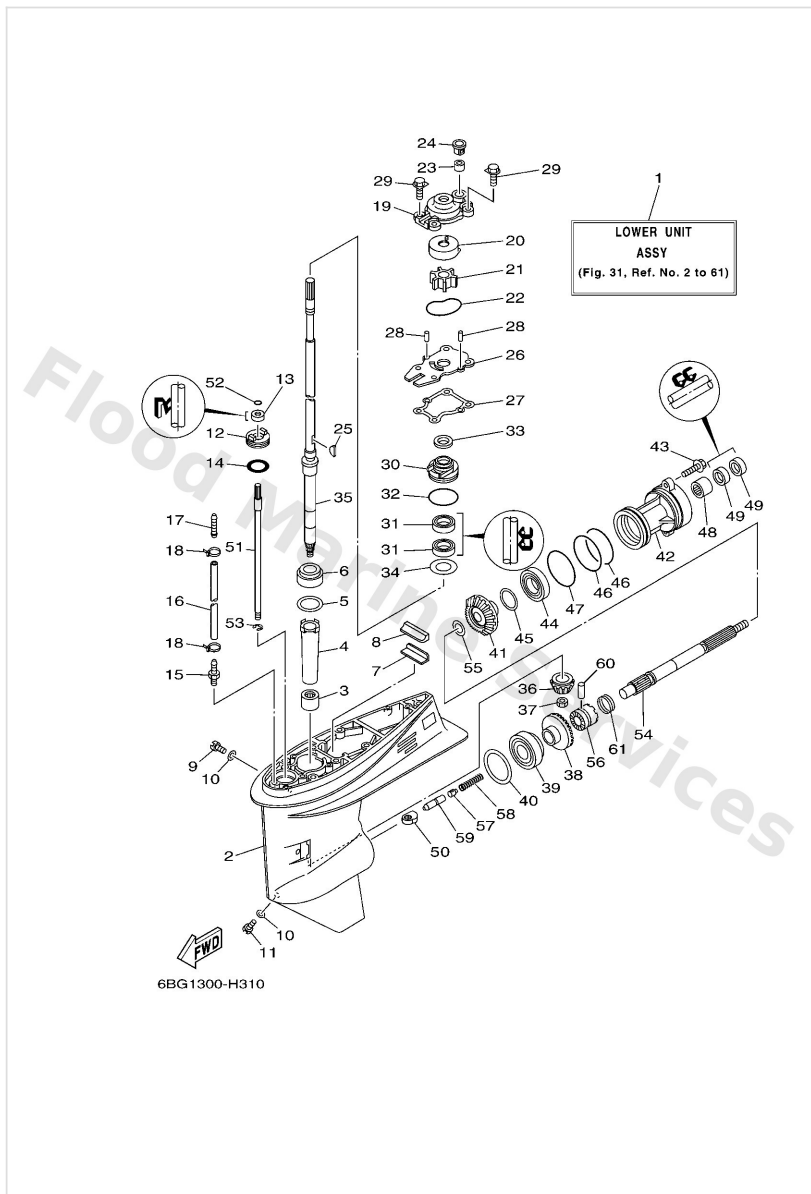
Ref	Part	
38	66T4556001 Gear	Buy now
39	9333200003 Brg,cyl-cal roller 318g ky	Buy now
40	6634556701 Shim (t:0.10mm) UR	Buy now
40	6634556710 Shim (t:0.12mm) UR	Buy now
40	6634556720 Shim (t:0.15mm) UR	Buy now
40	6634556730 Shim (t:0.18mm) UR	Buy now
40	6634556740 Shim (t:0.30mm) UR	Buy now
40	6634556750 Shim (t:0.40mm) UR	Buy now
40	6634556760 Shim (t:0.50mm) UR	Buy now
41	66T4557100 Gear	Buy now
42	63D45361028D Cap, lower casing	Buy now
43	9010508M61 Bolt, washer based(62x)	Buy now
44	93306001U1 Bearing(62x)	Buy now
45	63D4557700 Shim (t:0.10mm) UR	Buy now
45	63D4557710 Shim (t:0.12mm) UR	Buy now

Lower Casing & Drive 1



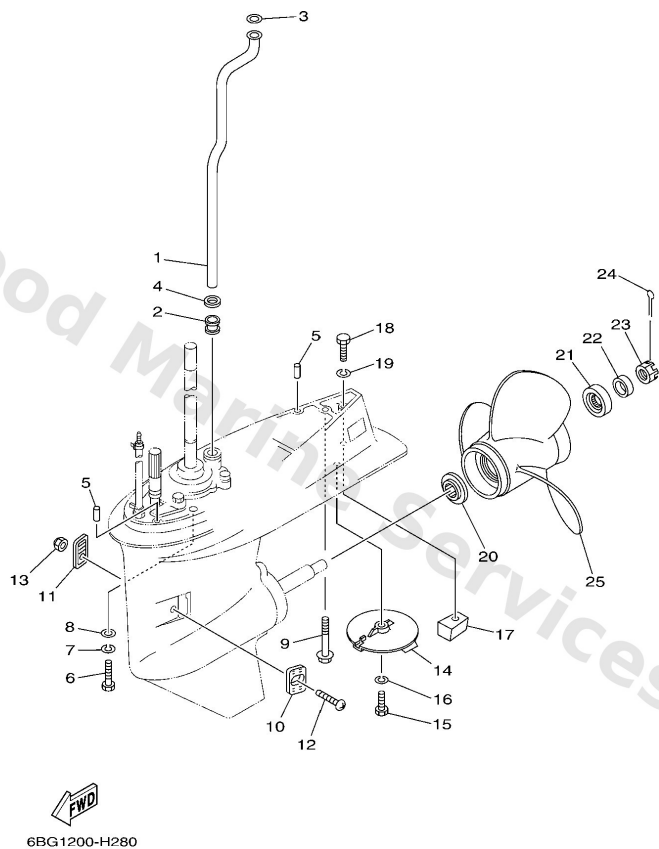
Ref	Part	
45	63D4557720 Shim (t:0.15mm) UR	Buy now
45	63D4557730 Shim (t:0.18mm) UR	Buy now
45	63D4557740 Shim (t:0.30mm) UR	Buy now
45	63D4557750 Shim (t:0.40mm) UR	Buy now
45	63D4557760 Shim (t:0.50mm) UR	Buy now
46	9321074MG5 O-ring (xea)	Buy now
47	9321069MG6 O-ring	Buy now
48	9331722204 Brg,cyl-cal roller 25.5g nt	Buy now
49	9310122M00 Oil seal (22x36x6-663)	Buy now
50	62Y4415100 Cam, shift	Buy now
51	63D4414400 Rod, shift	Buy now
52	9321007003 O-ring (11m)	Buy now
53	9900108600 Circlip(2r6)	Buy now
54	63D4561100 Shaft, propeller	Buy now
55	9020122429 Washer, plate(663)	Buy now

Lower Casing & Drive 1



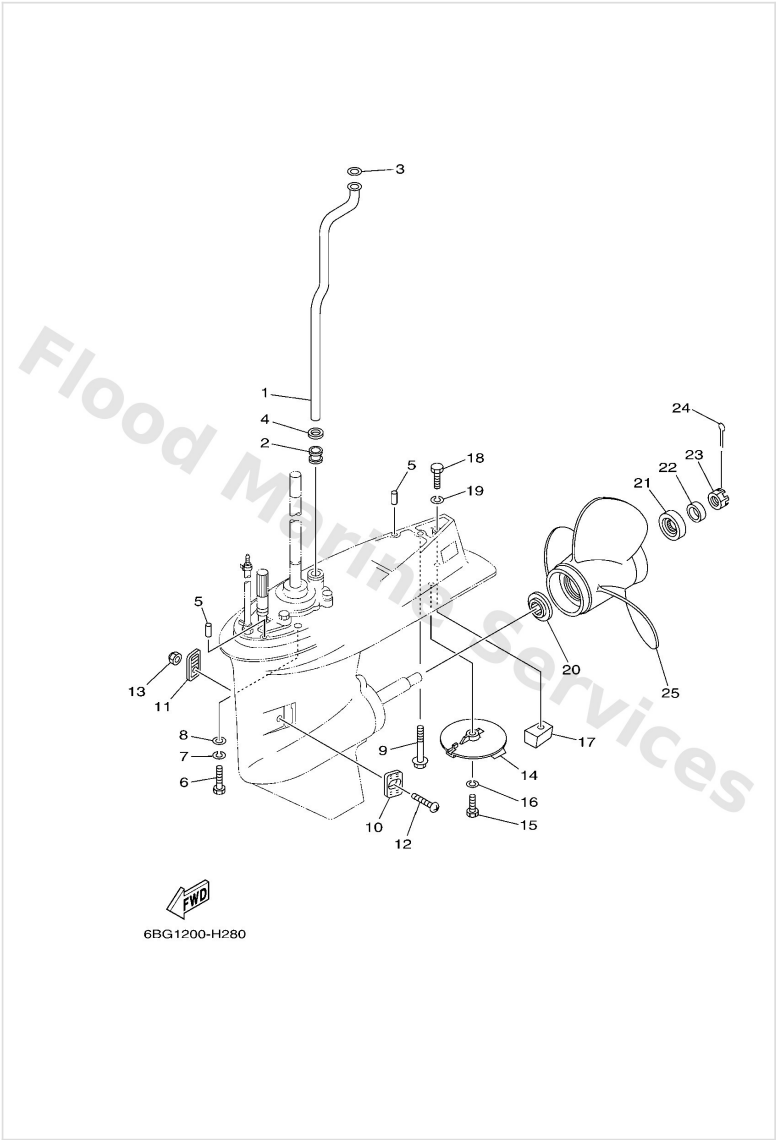
Ref	Part	
56	63D4563101 Clutch, dog	Buy now
57	6634563400 Slide, shift	Buy now
58	9050118001 Spring, compression	Buy now
59	63D4563500 Plunger, shift	Buy now
60	9025006023 Pin, strait (663)	Buy now
61	67C4563300 Ring, cross pin	Buy now

Lower Casing & Drive 2



Ref	Part	
1	62Y4436100 Tube, water L(21.0")	Buy now
1	67C4436100 Tube, water 1 S(16.1")	Buy now
2	6634436700 Damper, water seal 3	Buy now
3	9020212060 Washer, plate(663)	Buy now
4	9043012072 Gasket	Buy now
5	9360612019 Pin, dowel (614)	Buy now
6	9707510040 Bolt, hexagon deep recess	Buy now
7	9299510100 Ybs67-10 washer, spring	Buy now
8	9299510600 Washer, plate	Buy now
9	9011908M84 Bolt, with washer	Buy now
10	63D4521400 Cover, water inlet	Buy now
11	63D4521500 Cover, water inlet	Buy now
12	9014205M06 Screw, countersunk	Buy now
13	9538005600 Nut, hexagon (663)	Buy now
14	67C4537100 Tab-trim	Buy now

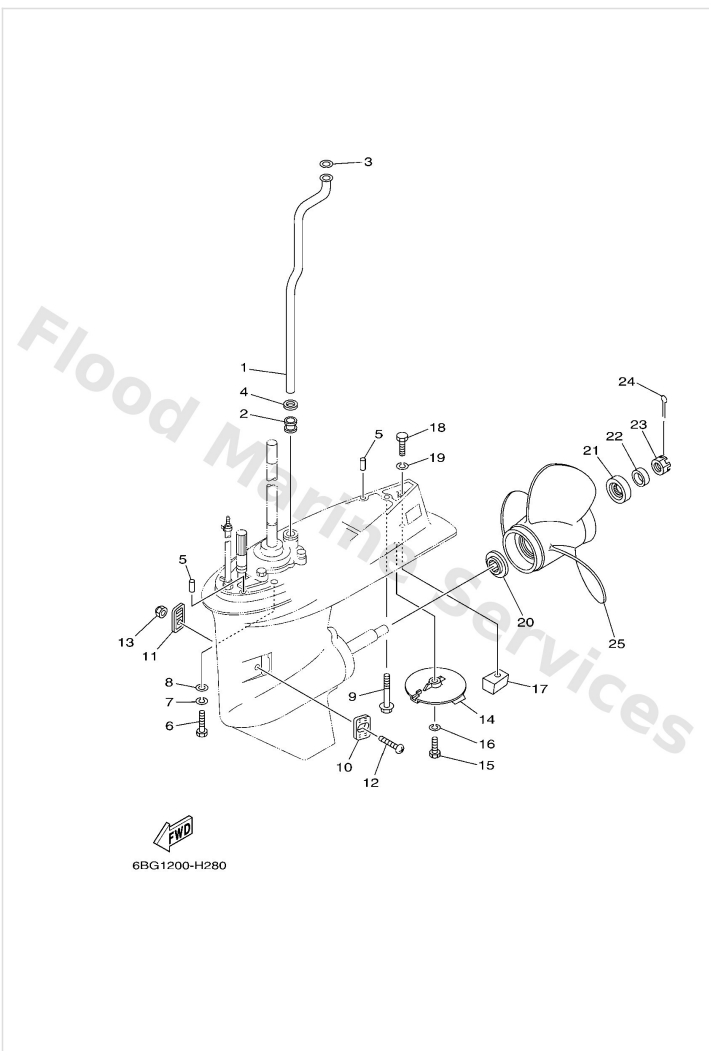
Lower Casing & Drive 2



6BG1200-H280

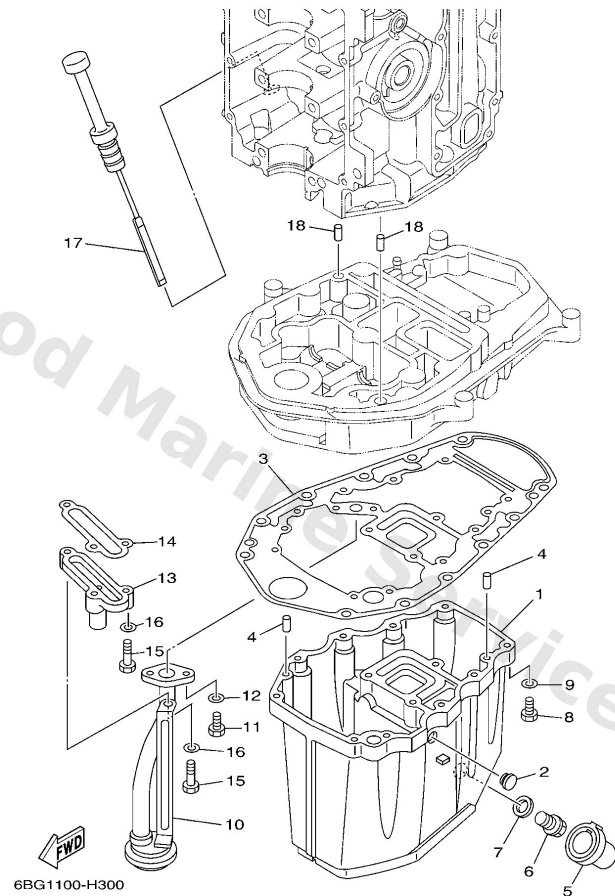
Ref	Part	
15	9709508025 Bolt (62g)	Buy now
16	9299508100 Ybs67-8 washer, spring	Buy now
17	67C4525100 Anode	Buy now
18	9709508035 Bolt(70w)	Buy now
20	6634598702 Spacer	Buy now
21	66T4599700 Spacer 2	Buy now
22	9038922M01 Bush	Buy now
23	9017116011 Nut, castle (663)	Buy now
24	9149030025 Pin cotter	Buy now
25	69W4594300EL Propeller (3x11 x15 -g) UR	Buy now
25	69W4594500EL Propeller (3x11-1/8"x13"-g) UR	Buy now
25	663459300098 Propeller (3x10-1/4"x14"-g) UR	Buy now
25	6634594101EL Propeller (3x10-3/4"x17"-g) UR	Buy now
25	6634594901EL Propeller (3x10-3/4"x16"-g) UR	Buy now
25	6634595202EL Propeller (3x11-3/8x12-g) UR	Buy now

Lower Casing & Drive 2



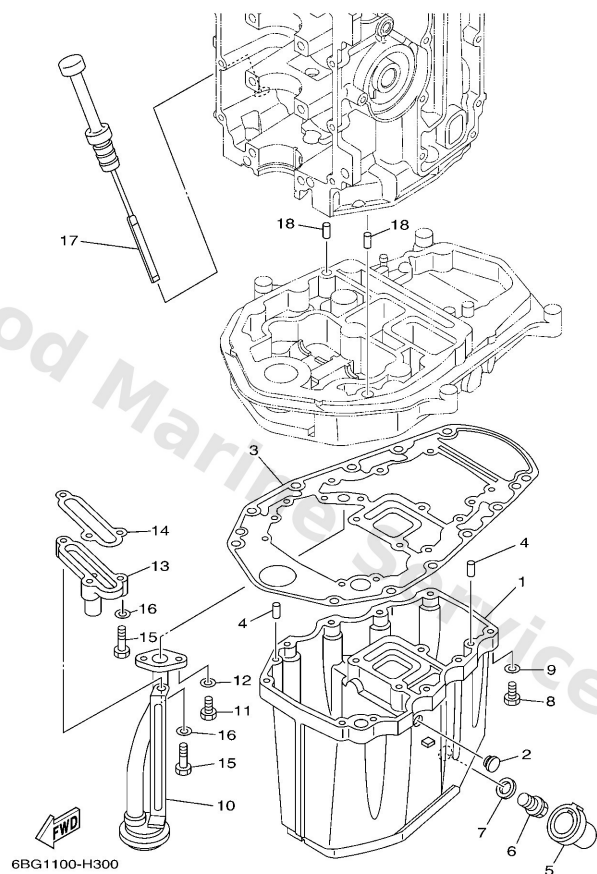
Ref	Part	
25	6634595601EL Propeller (3x12-1/4"x9"-g) UR	Buy now
25	6634595801EL Propeller (3x11-1/4"x14"-g) UR	Buy now
25	663459706098 Propeller (3x11-3/4"x12"-g) UR	Buy now
25	663459726098 Propeller (3x12"x11"-g) UR	Buy now
25	663459740298 Propeller (3x10-5/8"x13"-g) UR	Buy now
25	663459746098 Propeller (3x11-1/2"x13"-g) UR	Buy now
25	663459760098 Propeller (3x10-1/4"x15"-g) UR	Buy now
25	663459780098 Propeller (3x10-1/4"x16"-g) UR	Buy now
25	697459700098 Propeller (ss 3x11-1/4"x14"-g) UR	Buy now
25	69W4594700EL Prop assembly (3x11-5/8"x11"-g) UR	Buy now
25	69W4595200EL Propeller (3x11-3/8 x12 -g) UR	Buy now
25	6H54594300EL Propeller (3x10"x15"-g) UR WITH LIP CUP	Buy now
25	6H54594500EL Propeller (3x10-3/8"x13"-g) UR WITH LIP CUP	Buy now
25	6H54595200EL Propeller (3x10-5/8"x12"-g) UR WITH LIP CUP	Buy now
25	6H54595800EL Propeller (3x10-1/4"x14"-g) UR WITH LIP CUP	Buy now

Oil Pan



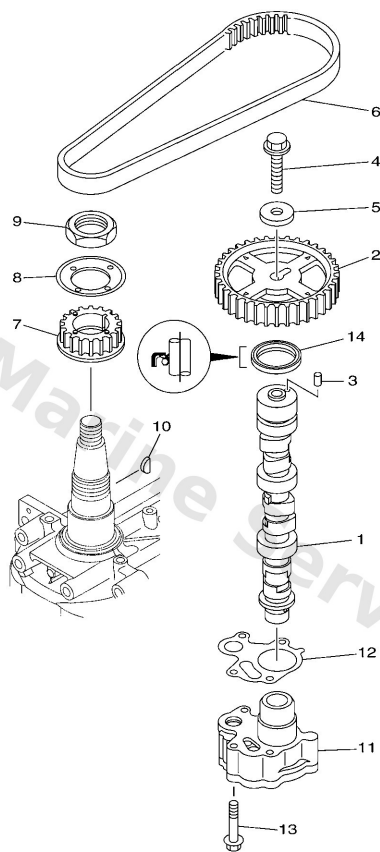
Ref	Part	
1	6BG15311005B Oil pan	Buy now
2	9048012M25 Grommet (6e9)	Buy now
3	69W1531200 Gasket, oil pan	Buy now
4	9360612019 Pin, dowel (614)	Buy now
5	67C1531600 Damper 1 L(21.0")	Buy now
5	67C1531610 Damper, engine mount 1 S(16.1")	Buy now
6	9034014M06 Plug, straight screw(62y)	Buy now
7	9043014M09 Gasket	Buy now
8	9707506025 Bolt	Buy now
9	9299506600 Washer, plain (646)	Buy now
10	62Y1341100 Strainer, oil	Buy now
11	9701306016 Bolt, hexagon deep recess	Buy now
12	9290306600 Washer, plain (646)	Buy now
13	6BG115760094 Body, relief	Buy now
14	62Y1347500 Gasket	Buy now

Oil Pan



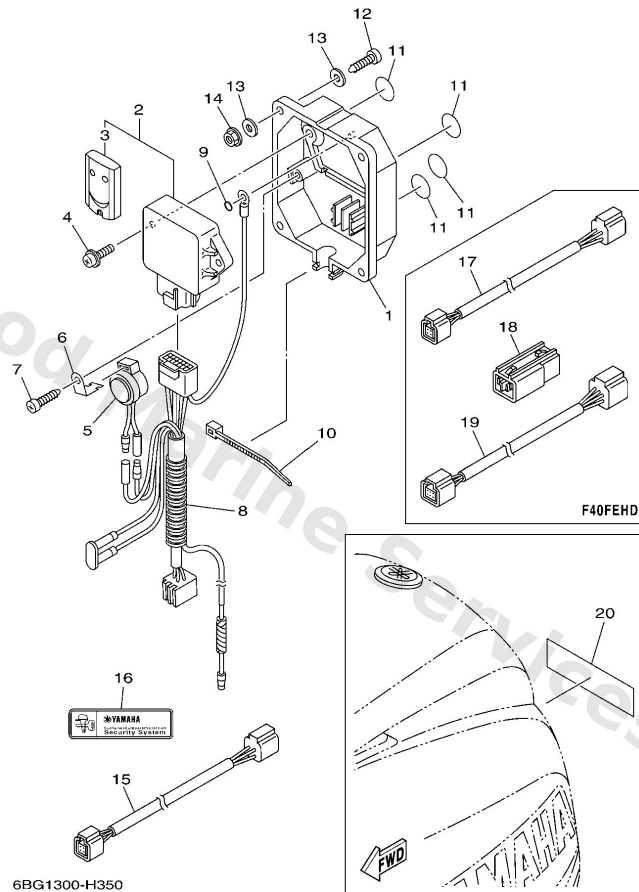
Ref	Part	
15	9701306025 Bolt(62y)	Buy now
17	6BG1536200 Plug, oil level	Buy now
18	9360812M05 Pin, dowel b (6e5)	Buy now

Oil Pump



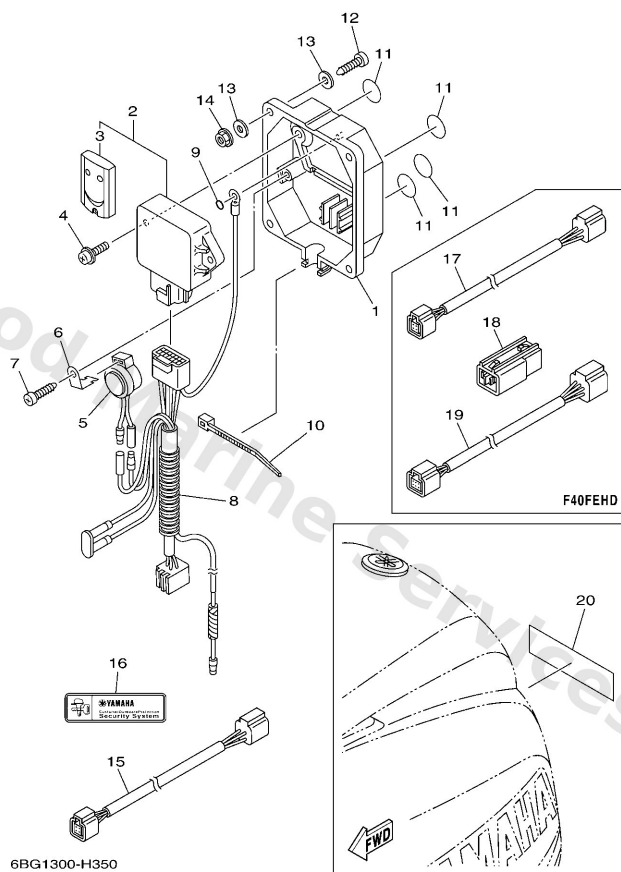
Ref	Part	
1	6BG1217100 Camshaft 1	Buy now
2	6C51153700 Gear, driven	Buy now
3	9360517002 Pin, dowel	Buy now
4	9581710035 Bolt, washer based (2h9)	Buy now
5	9020110144 Washer plate 810176580000	Buy now
6	6C54624100 Belt	Buy now
7	6C51153600 Gear, drive	Buy now
8	62Y1155700 Washer 1	Buy now
9	9017935001 Nut	Buy now
10	9028003M01 Key woodruff 146115450000	Buy now
11	6BG1330000 Oil pump assembly	Buy now
12	6C51332900 Gasket, pump cover	Buy now
13	9011906025 Bolt, with washer	Buy now
14	9310237M40 Oil seal(62y)	Buy now

Optional Parts



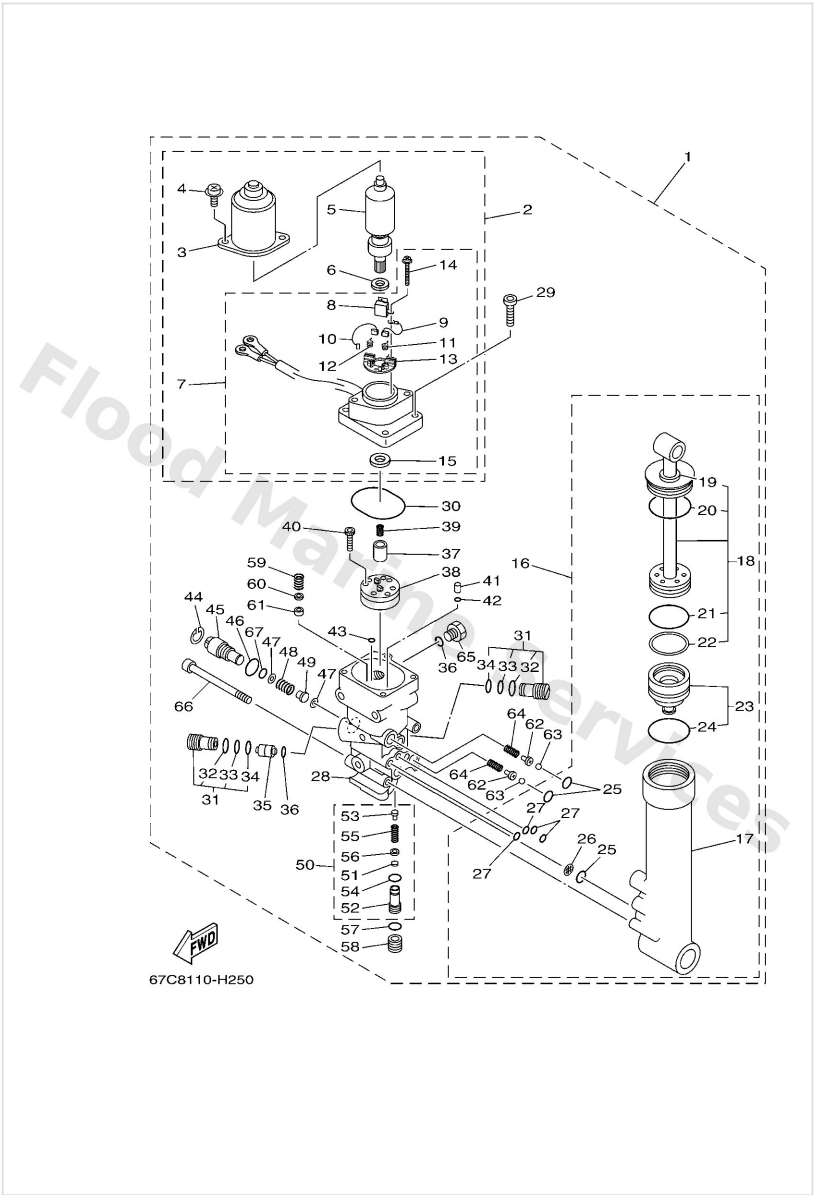
Ref	Part	
1	6Y88626700 Case complete 1	Buy now
2	6Y88626000 Remote control unit assembly	Buy now
3	6AA8626100 Xmtr. comp.	Buy now
4	9798006216 Screw, with washer(6h2)	Buy now
5	6X48338300 Buzzer	Buy now
6	6X48338600 Stay, buzzer	Buy now
7	9778060620 Screw, tapping(6k8)	Buy now
8	6Y88250910 Wire, sub lead	Buy now
8	6Y88250920 Wire Sub Lead	Buy now
9	9321004279 O-ring (4a0)	Buy now
10	9046511M10 Clamp	Buy now
11	6Y88454G00 Patch 1	Buy now
12	9016706M00 Screw, tapping (6h4) UR	Buy now
12	9788006035 Screw, pan head(6h4) UR	Buy now
13	9020106M30 Washer, plate (6a1)	Buy now

Optional Parts



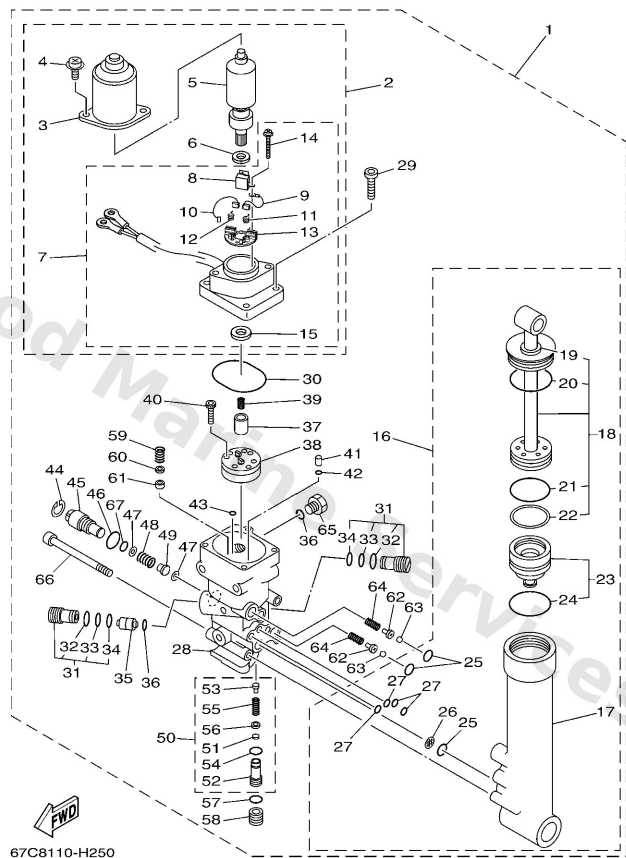
Ref	Part	
14	9578006300 Nut, nylon (6g1)	Buy now
15	6Y88252101 1ft pigtail bus	Buy now
15	6Y88252111 Pigtail bus wire 0.6m-2ft	Buy now
16	6Y84827700 Sticker 1	Buy now
17	6Y88252160 Wire, lead	Buy now
18	6Y88192011 Single-hub	Buy now
19	6Y88255301 Main bus wire 0.3m-1ft	Buy now

Power Trim & Tilt Assy



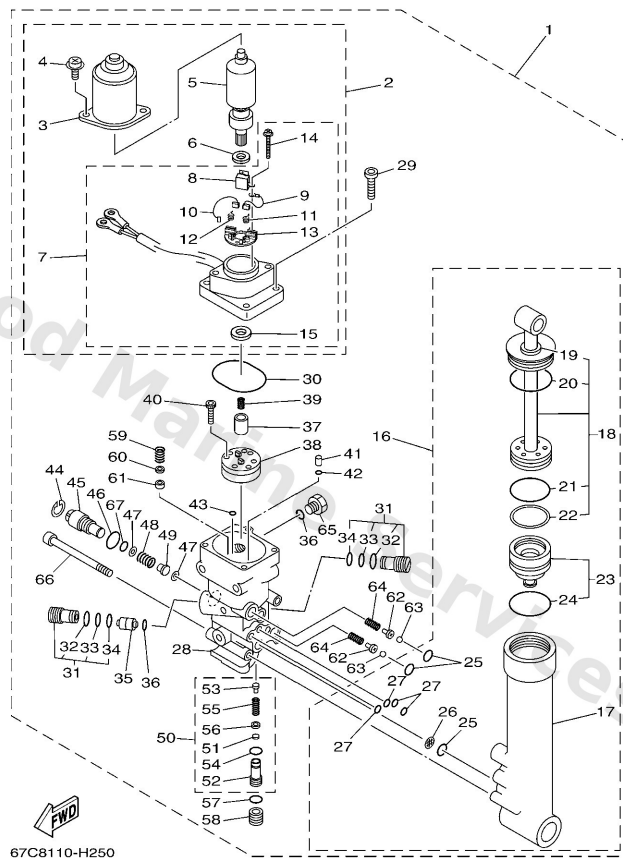
Ref	Part	
1	67C43800018D Power trim & tilt assembly	Buy now
2	67C4388001 Motor assembly	Buy now
3	65W4380401 Stator assembly	Buy now
4	65W4388701 Bolt	Buy now
5	65W4380501 Armature assembly	Buy now
6	65W4387G00 Washer	Buy now
7	67C4388101 Frame, end	Buy now
8	65W8218100 Circuit breaker comp.	Buy now
9	65W4389201 Brush 2	Buy now
10	65W4389101 Brush 1	Buy now
11	65W4386K01 Spring, brush	Buy now
12	65W4386L00 Spring, brush 2	Buy now
13	65W4380F01 Plate, brush holder	Buy now
14	65W4387901 Screw, with washer	Buy now
15	65W4388201 Oil seal	Buy now

Power Trim & Tilt Assy



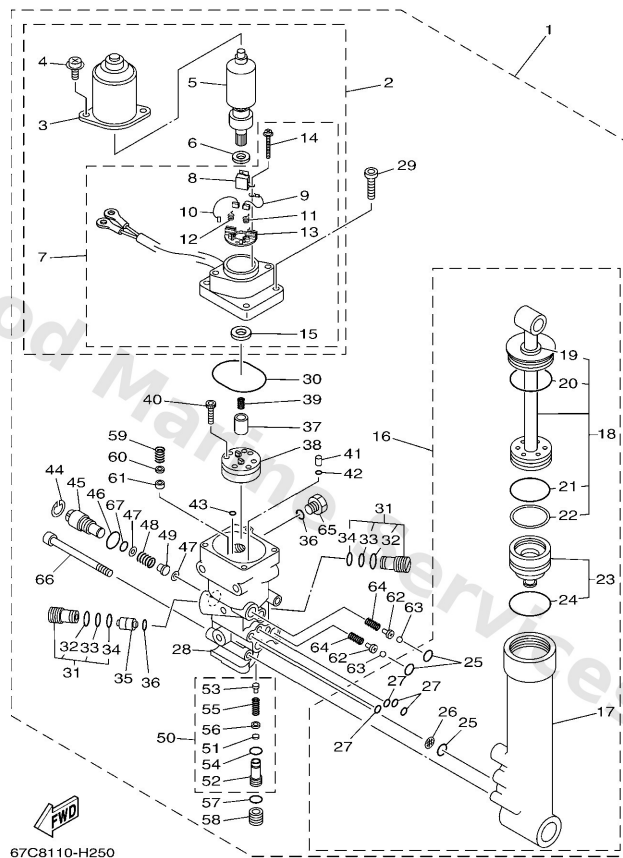
Ref	Part	
16	67C4384000 Power tilt assembly	Buy now
17	65W4380K00 Cylinder, tilt sub assembly	Buy now
18	67C4381000 Tilt piston sub assembly	Buy now
19	65W4381200 Seal, dust	Buy now
20	65W4386500 O-ring	Buy now
21	6H14386110 O-ring	Buy now
22	65W4387100 Ring, back up	Buy now
23	65W4381B00 Free piston sub assembly	Buy now
25	9321011368 O-ring (2h7)	Buy now
26	6H14381600 Filter 1	Buy now
27	93210064A5 O-ring(61a)	Buy now
28	67C4380L00 Housing, trim & tilt sub assembly	Buy now
29	65W4388800 Bolt, hexagon socket head(1jk)	Buy now
30	9321050768 O-ring	Buy now
31	6T44380203 Valve sub assembly	Buy now

Power Trim & Tilt Assy



Ref	Part	
32	6H14386600 O-ring	Buy now
33	9321010M74 O-ring	Buy now
34	9321012N52 O-ring	Buy now
35	62X4384100 Piston, shuttle	Buy now
36	9321009165 O-ring	Buy now
37	65W4383100 Connector, shaft	Buy now
38	65W4383000 Gear pump assembly	Buy now
39	6T44385300 Spring, main valve	Buy now
40	9131804025 Bolt(62x)	Buy now
41	65W4381700 Filter 2	Buy now
42	9321004N50 O-ring	Buy now
43	9321004N51 O-ring	Buy now
44	6H14387500 Ring, snap	Buy now
45	6H14384500 Screw, manual release	Buy now
46	9321018397 O-ring (6g5)	Buy now

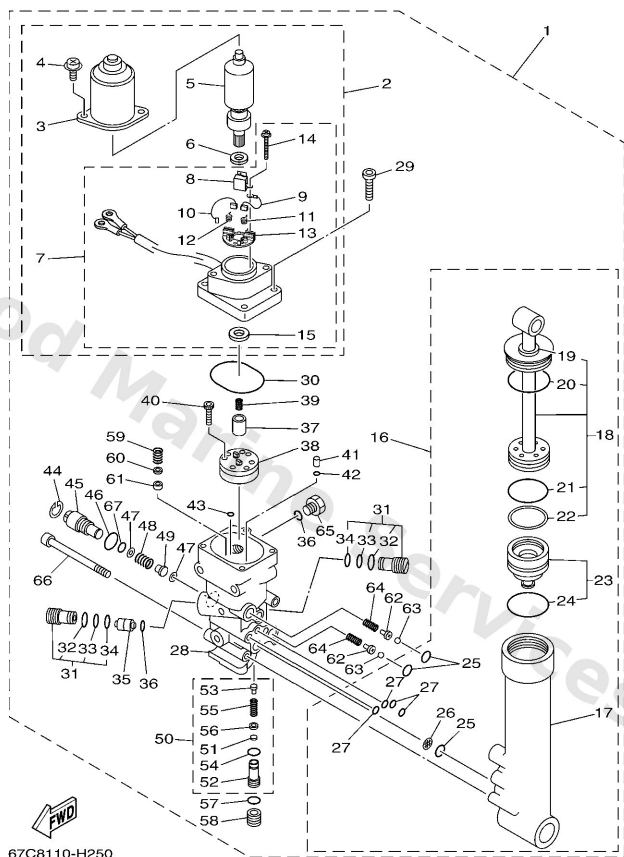
Power Trim & Tilt Assy



67C8110-H250

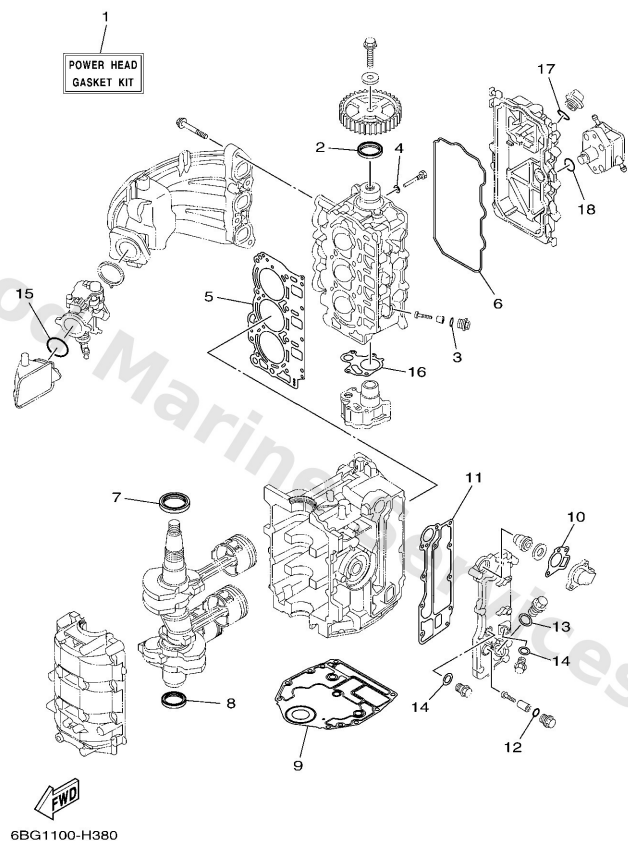
Ref	Part	
47	6H14384700 Seat, manual valve	Buy now
48	65W4385400 Spring, manual release	Buy now
49	65W4382A00 Adaptor 1	Buy now
50	CS24380381 Case valve comp.	Buy now
51	6H14384G11 Seal, relief valve	Buy now
52	67C4385100 Seat, relief valve	Buy now
53	67F4384300 Screw, valve lock	Buy now
55	6H14385610 Spring, down relief	Buy now
56	6H14384410 Pin, valve support	Buy now
57	9321011073 O-ring (p95)	Buy now
58	65W4384300 Screw, valve lock	Buy now
61	6H14384F10 Seal, main valve	Buy now
62	65W4386A00 Pin, absorber valve	Buy now
63	9350108001 Ball	Buy now
64	65W4385300 Spring, absorber valve	Buy now

Power Trim & Tilt Assy



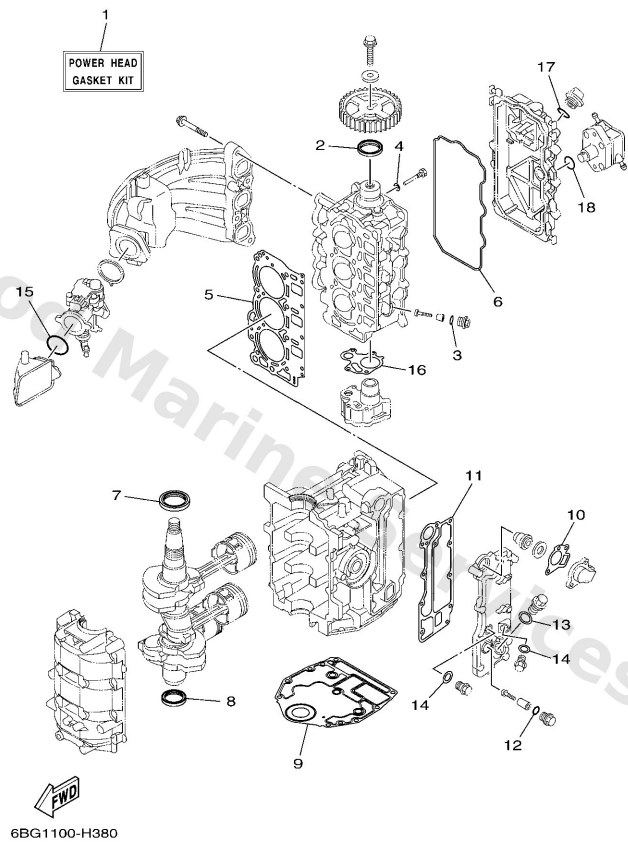
Ref	Part	
65	6H14382900 Plug, reservoir	Buy now
66	62X4387800 Bolt, socket	Buy now

Repair Kit 1



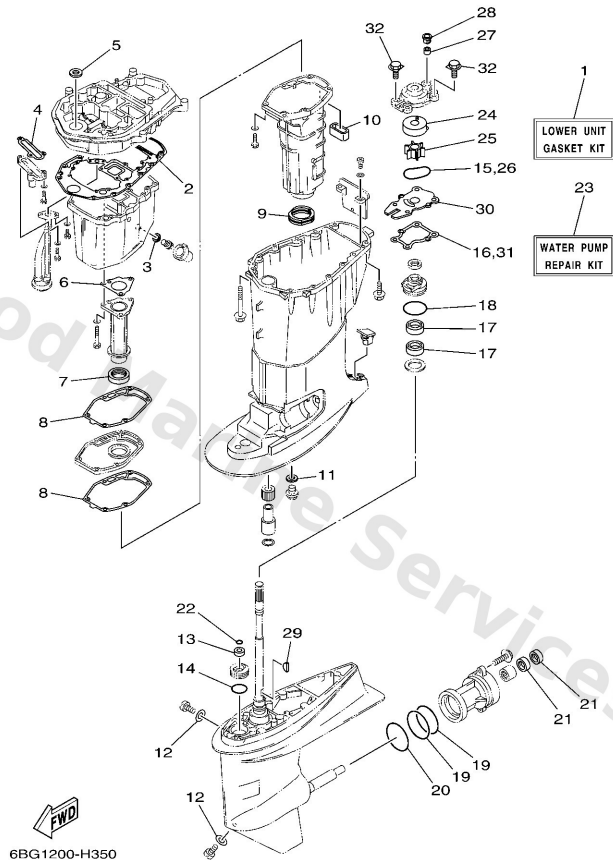
Ref	Part	
1	6BGW000100 Power head gasket kit	Buy now
2	9310237M40 Oil seal(62y)	Buy now
3	9321013M63 O-ring (6g8)	Buy now
4	9043006014 Gasket 256113960000	Buy now
5	6BG1118100 Gasket, cylinder head 1	Buy now
6	6BG1135600 Seal, cylinder 2	Buy now
7	9310243M42 Oil seal(62y)	Buy now
8	9310135002 Oil seal	Buy now
9	6BG1135100 Gasket, cylinder	Buy now
10	62Y1241400 Gasket, cover	Buy now
11	6BG4111400 Gasket, exhaust outer cover	Buy now
13	9043018130 Gasket (1j7)	Buy now
14	9043014115 Gasket (663)	Buy now
15	9321042159 O-ring (647)	Buy now
16	6C51332900 Gasket, pump cover	Buy now

Repair Kit 1



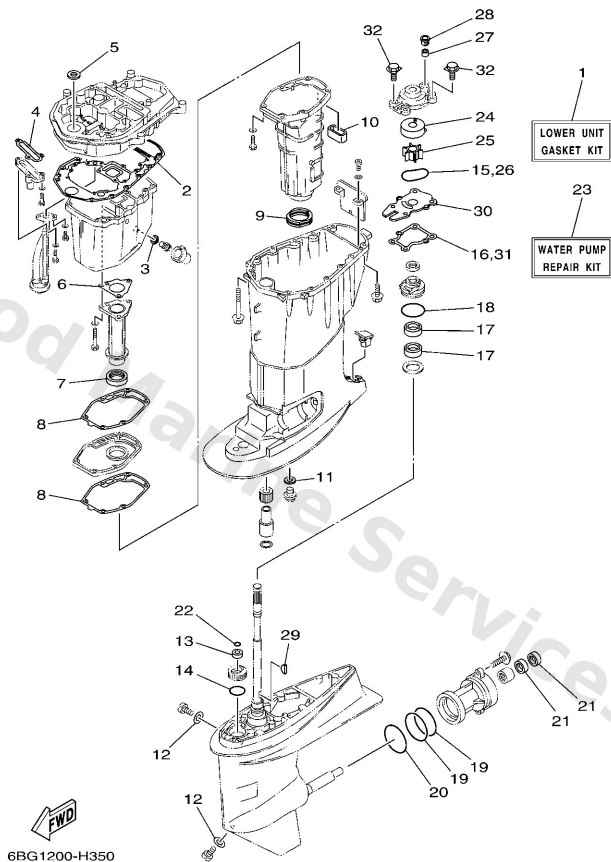
Ref	Part	
17	9321024M79 O-ring	Buy now

Repair Kit 2



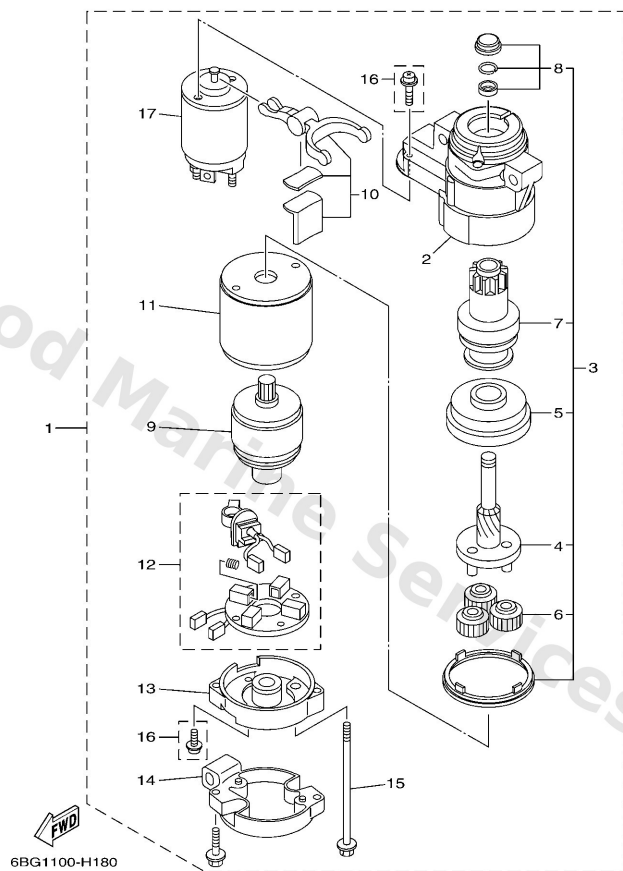
Ref	Part	
1	6BGW000120 Lower unit gasket kit	Buy now
2	69W1531200 Gasket, oil pan	Buy now
3	9043014M09 Gasket	Buy now
4	62Y1347500 Gasket	Buy now
5	9311016004 Oil seal	Buy now
6	64J4113310 Gasket, exhaust manifold 1	Buy now
7	64J4613210 Gasket 1	Buy now
8	6BG4113400 Gasket, exhaust manifold	Buy now
9	67C4512300 Gasket, muffler	Buy now
10	62Y4512700 Seal	Buy now
12	9043008020 Gasket	Buy now
13	9310609014 Oil seal	Buy now
14	9321033MG4 O-ring	Buy now
15	9321059MG7 O-ring	Buy now
16	63D4431600 Gasket, water pump	Buy now

Repair Kit 2



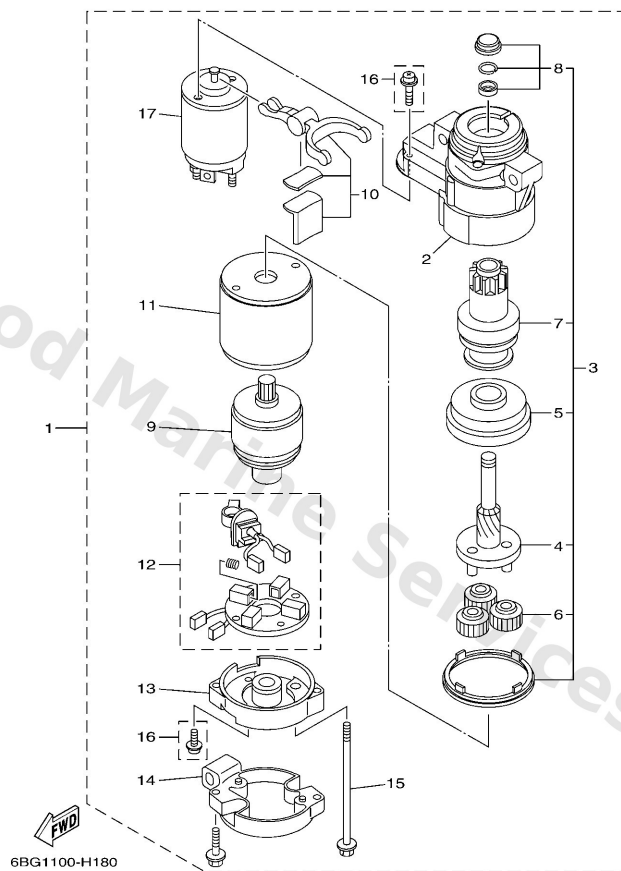
Ref	Part	
17	9310122M60 Oil seal	Buy now
18	9321048001 O-ring	Buy now
19	9321074MG5 O-ring (xea)	Buy now
20	9321069MG6 O-ring	Buy now
21	9310122M00 Oil seal (22x36x6-663)	Buy now
22	9321007003 O-ring (11m)	Buy now
23	6BGW007800 Water pump repair kit	Buy now
24	63D4432200 Insert, cartridge	Buy now
25	6H44435202 Impeller	Buy now
27	6634436600 Damper, water seal 2	Buy now
28	63D4431200 Cover, water pump housing	Buy now
29	9028003M03 Key, woodruff (697)	Buy now
30	63D4432300 Outer plate, cartridge	Buy now
32	9011908M15 Bolt, with washer(62w)	Buy now

Starting Motor



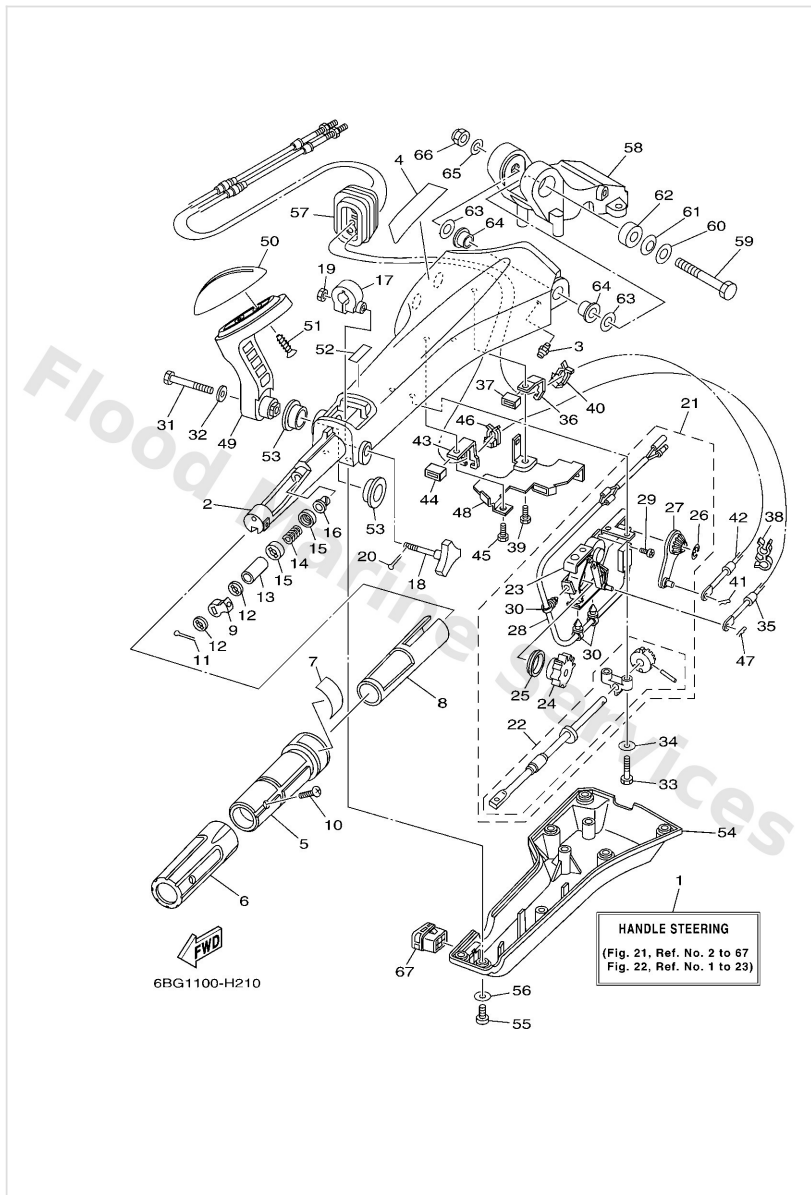
Ref	Part	
1	6BG8180000 Starting motor assembly	Buy now
2	6BG8183000 Front bracket assembly	Buy now
3	6BG8180700 Gear assembly, starting motor	Buy now
4	6BG8183600 Spring, lever	Buy now
5	6BG8189100 Gear, ring	Buy now
6	6AW8183T00 Gear, idler	Buy now
7	6BG8183200 Clutch, over run	Buy now
8	6BG8185700 Pinion stopper set	Buy now
9	6BG8185000 Armature assembly	Buy now
10	6BG8183900 Lever assembly	Buy now
11	6BG8181000 Stator assembly	Buy now
12	6BG8184000 Brush holder assembly	Buy now
13	6BG8182000 Rear bracket assembly	Buy now
14	6BG8182J00 Bracket complete	Buy now
15	6BG8182600 Bolt	Buy now

Starting Motor



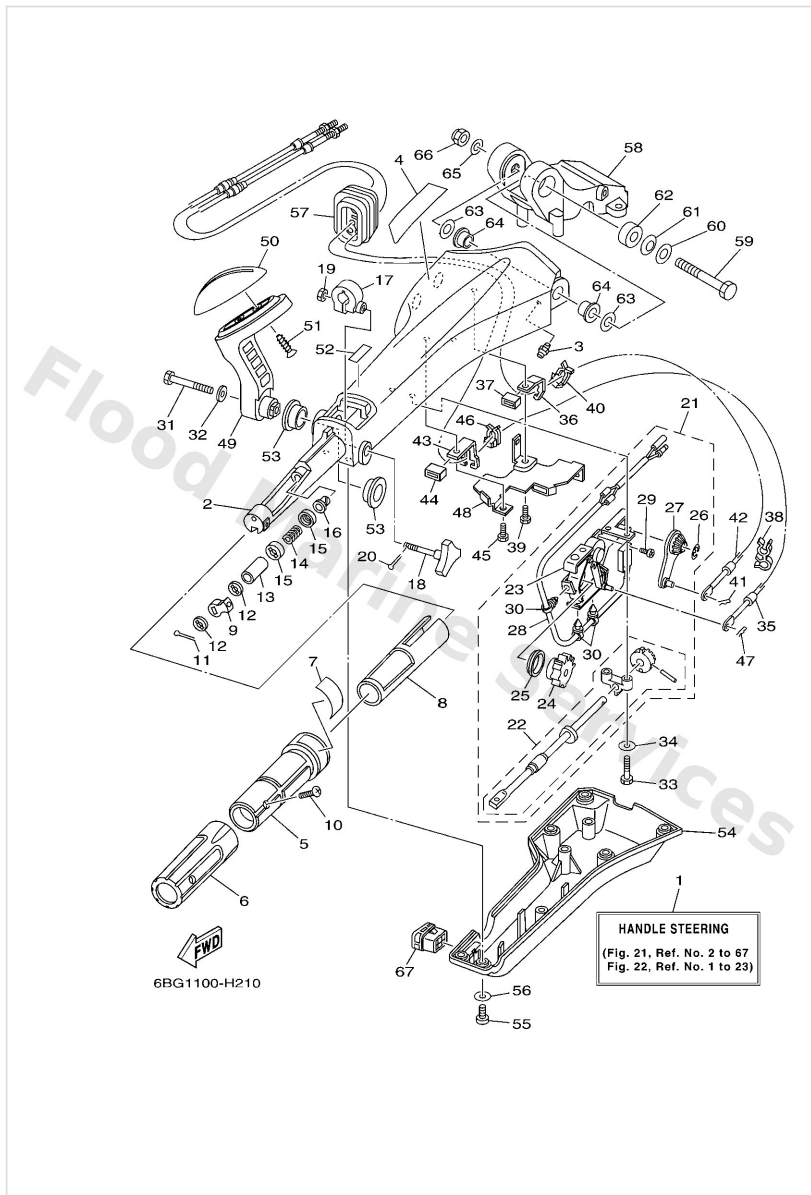
Ref	Part	
16	6BG8184600 Screw	Buy now
17	6BG8194100 Starter relay assembly	Buy now

Steering 1



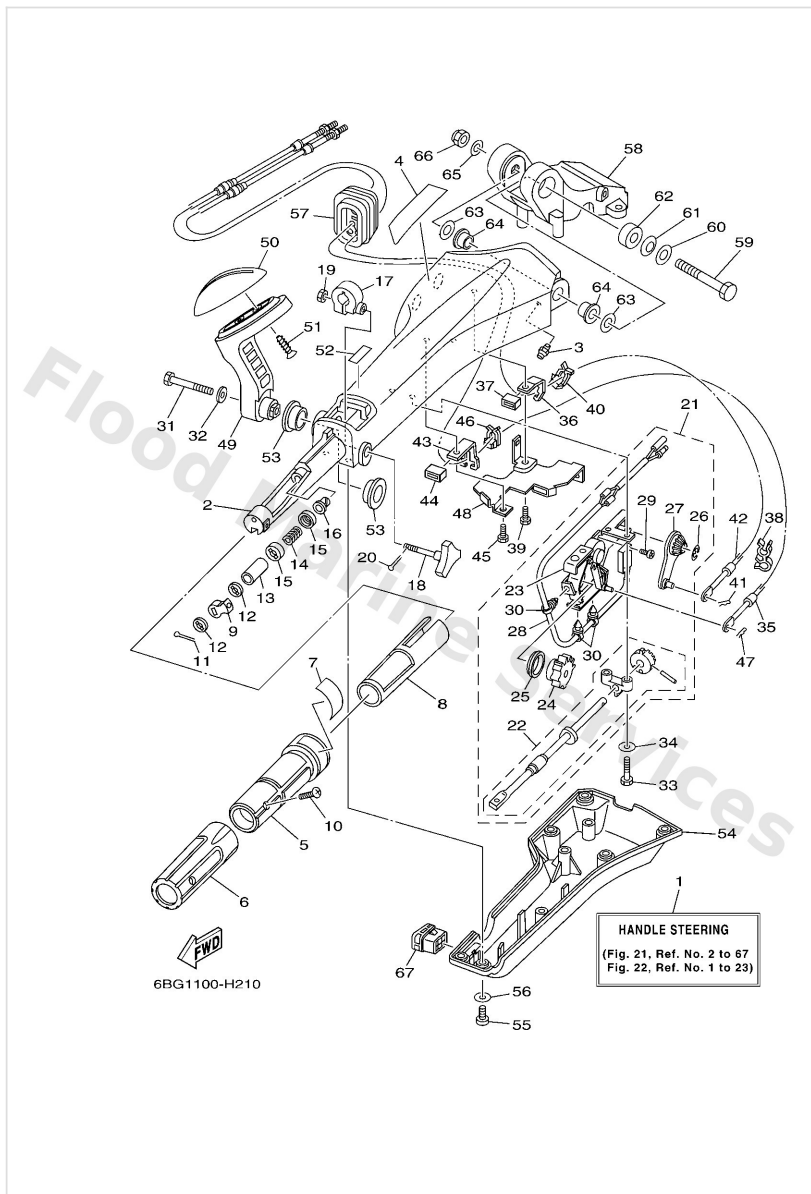
Ref	Part	
1	6X442101K34D Handle, steering	Buy now
2	6X442111024D Handle, steering	Buy now
3	9370006M03 Nipple, grease(6a1)	Buy now
4	6X44821500 Graphic	Buy now
5	6X44211900 Grip, steering handle	Buy now
6	6X44217700 Rubber, handle	Buy now
7	6X44213700 Indicator, throttle	Buy now
8	6X44129100 Bushing	Buy now
9	6X44413900 Collar	Buy now
10	9014205001 Screw, countersunk	Buy now
11	9149020010 Pin, cotter	Buy now
12	6X44417700 Washer	Buy now
13	6X44212800 Collar, distance 1	Buy now
14	9050123215 Spring (655)	Buy now
15	6X44418800 Washer	Buy now

Steering 1



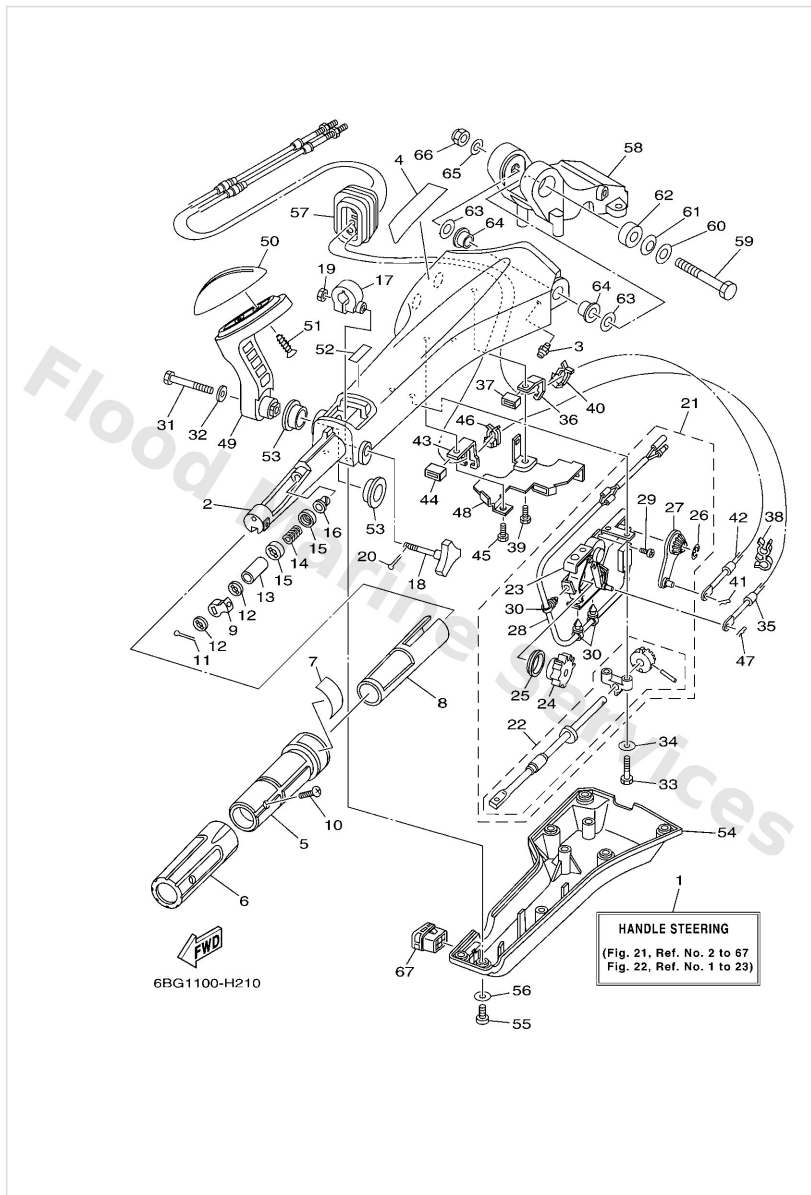
Ref	Part	
16	9038608032 Bushing (650)	Buy now
17	63D4212600 Friction, steering handle grip	Buy now
18	6X44815400 Knob, throttle	Buy now
19	9538006600 Nut(661)	Buy now
21	6X44410000 Shift link assembly	Buy now
22	6X44211500 Shaft, steering handle	Buy now
23	6X44410200 Shift assist assembly.	Buy now
24	6X44773100 Gear, drive	Buy now
25	6X44413200 Bushing	Buy now
26	6X41413700 Clip	Buy now
27	6X44826100 Arm, throttle	Buy now
28	6X48254000 Neutral switch assembly	Buy now
29	6A54812910 Screw, pan head (n151)	Buy now
30	6X44282100 Band, clamp	Buy now
31	9709508040 Bolt, hexagon	Buy now

Steering 1



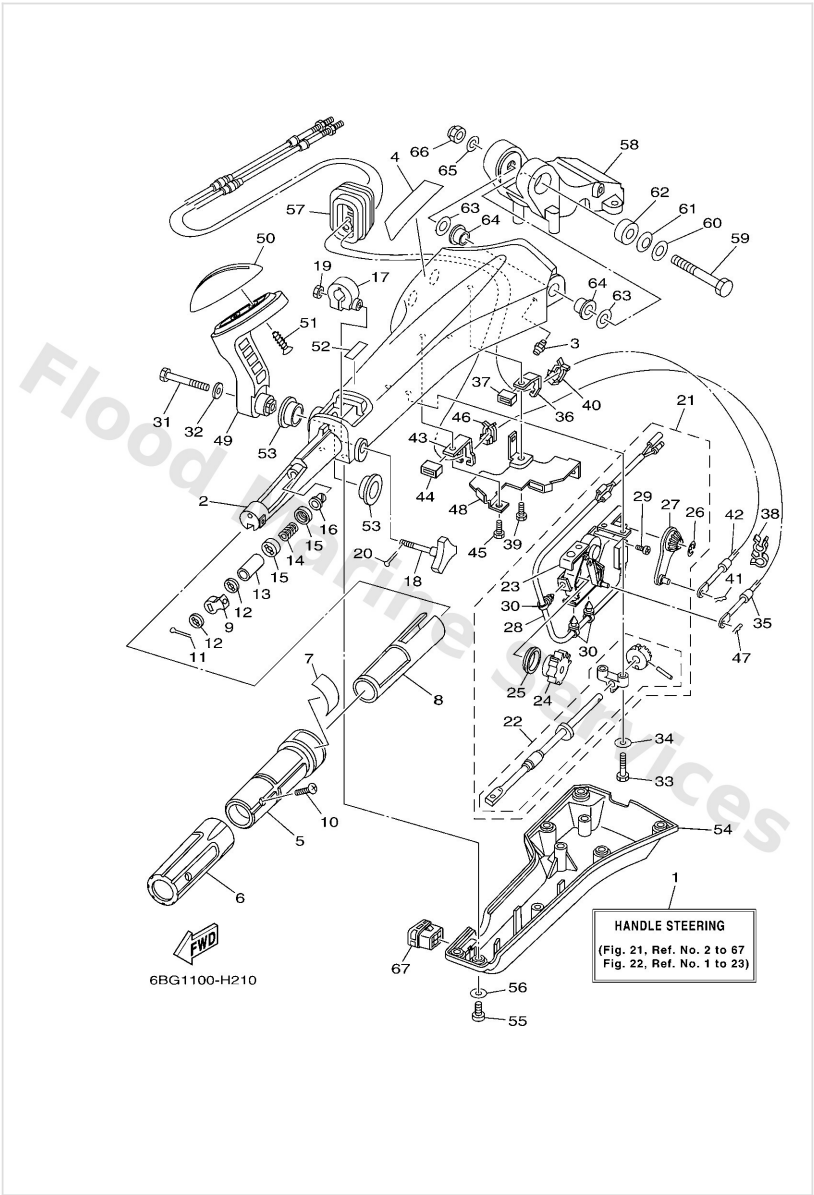
Ref	Part	
32	9299508600 Washer, plain (663)	Buy now
33	9709506030 Bolt(jf7)	Buy now
34	9299506600 Washer, plain (646)	Buy now
35	67C4832111 Cable	Buy now
36	6X44853800 Clamp, cable 1	Buy now
37	6X42636700 Protector	Buy now
38	9046409M42 Clamp(6b0)	Buy now
39	9709506014 Bolt(gj3)	Buy now
40	63D4853800 Clamp, cable 1	Buy now
41	9046810005 Pin, hair 6264123500	Buy now
42	69W2630100 Throttle cable assembly	Buy now
43	6X44853810 Clamp, cable 1	Buy now
48	6X44215900 Stay	Buy now
49	6X444159004D Handle, gear shift	Buy now
50	6X44417300 Lever, shift control	Buy now

Steering 1



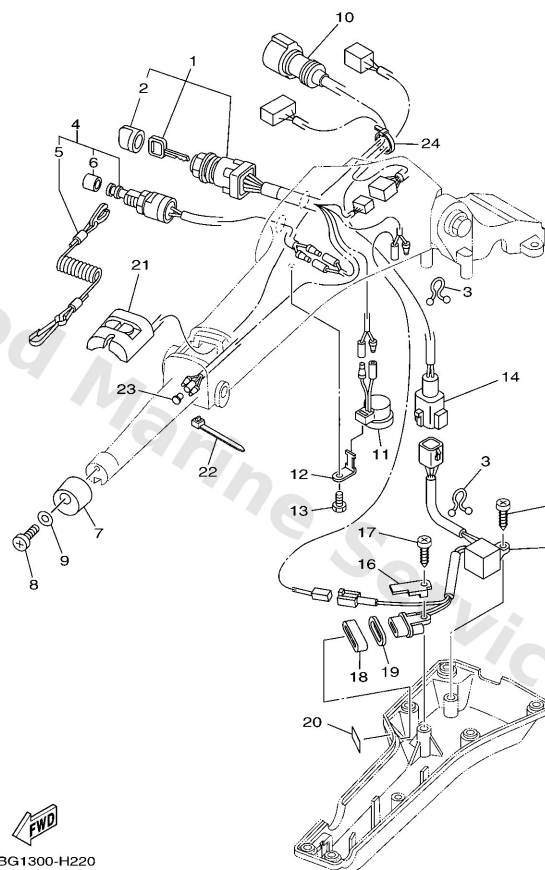
Ref	Part	
51	9778060920 Screw, tapping	Buy now
52	6G84419100 Indicator, shift	Buy now
53	9038626MA3 Bush	Buy now
54	6X44213111 Cover, handle steering	Buy now
55	9788506016 Screw, pan head(6b0)	Buy now
57	6X44272501 Grommet	Buy now
58	63D42121224D Bracket	Buy now
59	9010112014 Bolt	Buy now
60	9299012200 Ybs66-12 washer,plain	Buy now
61	9020612M22 Washer, wave(6b0)	Buy now
62	9038712M02 Collar(6b0)	Buy now
63	9020112035 Washer, plate	Buy now
64	9038612003 Bush	Buy now
65	9299012600 Washer, plate(663)	Buy now
66	9018512M12 Nut, self-locking(6e5)	Buy now

Steering 1



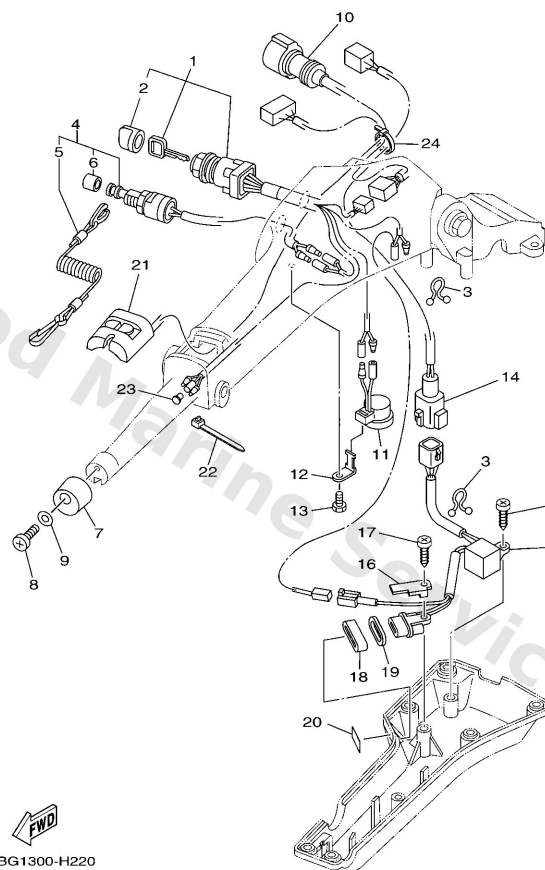
Ref	Part	
67	6X44272810 Cap	Buy now

Steering 2



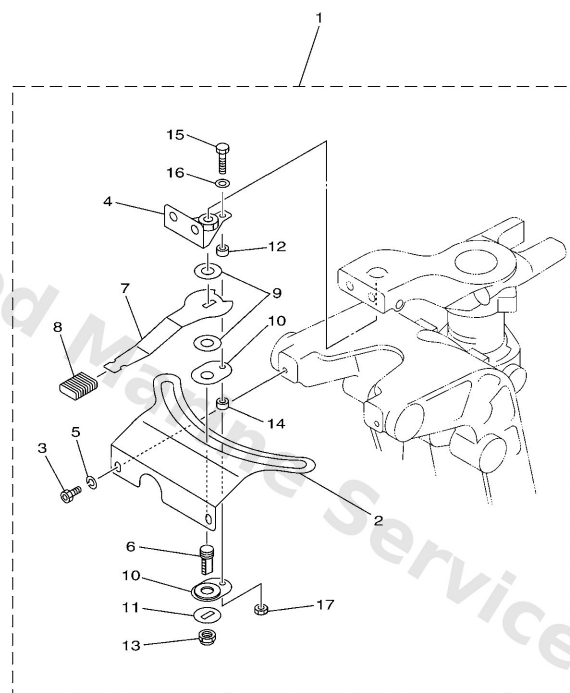
Ref	Part	
1	6X48251010 Main switch assembly	Buy now
2	6768257700 Cap, key	Buy now
3	9046408M07 Clamp	Buy now
4	69W8257500 Engine stop switch assembly	Buy now
5	6828255600 Lanyard, stop switch	Buy now
6	6898257Y00 Cap	Buy now
7	6X44272800 Cap	Buy now
8	9788006016 Screw pan head	Buy now
9	9299006600 Washer, plain (646)	Buy now
10	6X48258610 Ext., wire harness (l:950mm)	Buy now
11	6X48338300 Buzzer	Buy now
12	6X48338600 Stay, buzzer	Buy now
13	9709506014 Bolt(gj3)	Buy now
14	6X48365320 Wire, lead (l: 700mm)	Buy now
15	6C58430100 Pilot light assembly 1	Buy now

Steering 2



Ref	Part	
16	6X44411400 Stopper	Buy now
17	9778060620 Screw, tapping(6k8)	Buy now
18	6X44272700 Grommet	Buy now
19	6H48358900 Gasket	Buy now
20	6X48541500 Mark, signal lamp	Buy now
21	6X48186000 Switch assembly	Buy now
22	9046513M97 Clamp	Buy now
23	7038211900 Cover, lead wire	Buy now
24	9046513M36 Clamp(6h4)	Buy now

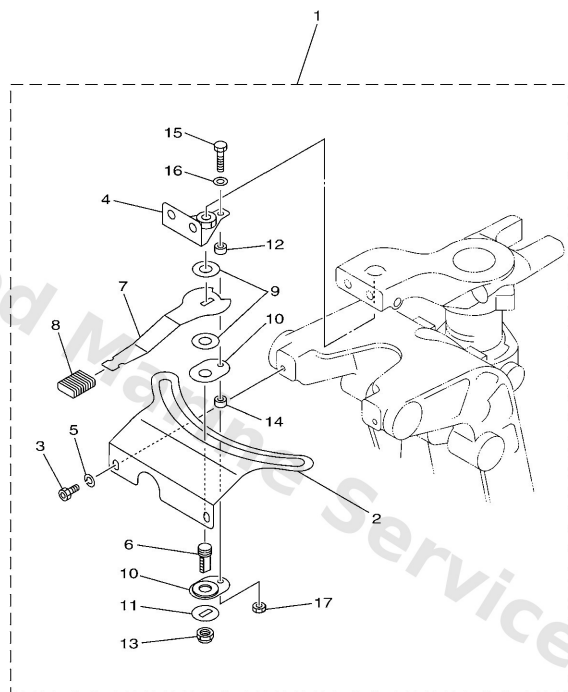
Steering Friction




67C3100-C200

Ref	Part	
1	67C4250803 Steering friction assembly	Buy now
2	67C4252703 Plate, friction	Buy now
3	9010906M88 Bolt(61a)	Buy now
4	67C4252500 Plate, friction	Buy now
5	9299006100 Washer(6a1)	Buy now
6	67C4256200 Shaft, steering lock	Buy now
7	67C4256100 Knob, steering lock	Buy now
8	6894363300 Cover, tilt lever	Buy now
9	9020210M56 Washer, plate	Buy now
10	65W4252800 Plate, friction	Buy now
11	9020910M26 Washer	Buy now
12	9038705M05 Collar	Buy now
13	9018510M14 Nut, self-locking	Buy now
14	9038705M11 Collar	Buy now
15	9709505020 Bolt, hexagon	Buy now

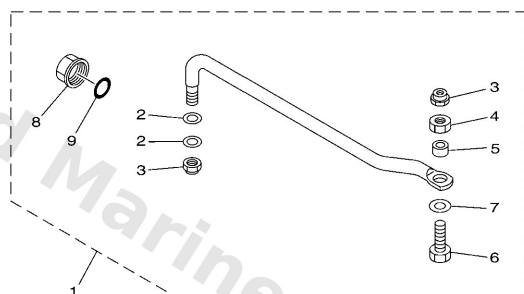
Steering Friction




67C3100-C200

Ref	Part	
16	9299505600 Washer, plain (646)	Buy now
17	9538005600 Nut, hexagon (663)	Buy now

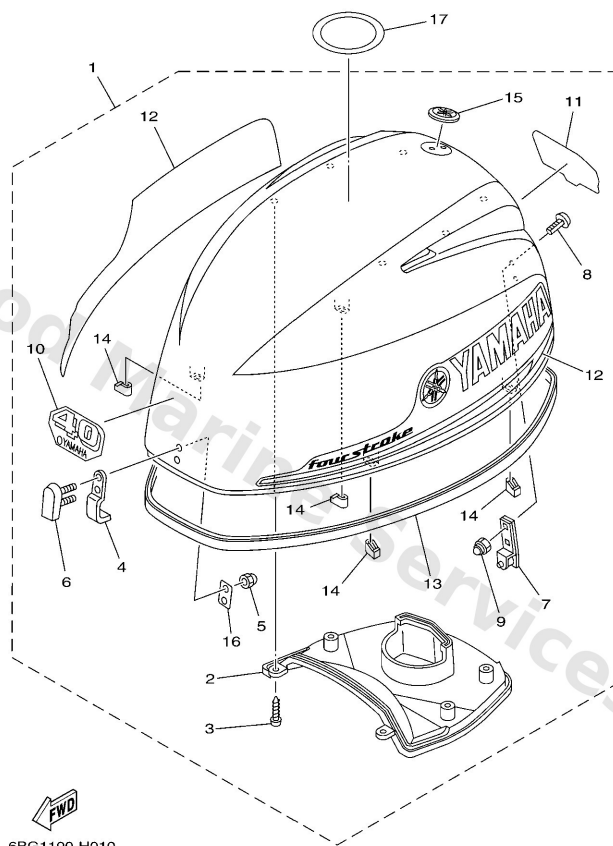
Steering Guide



6BG1100-H340

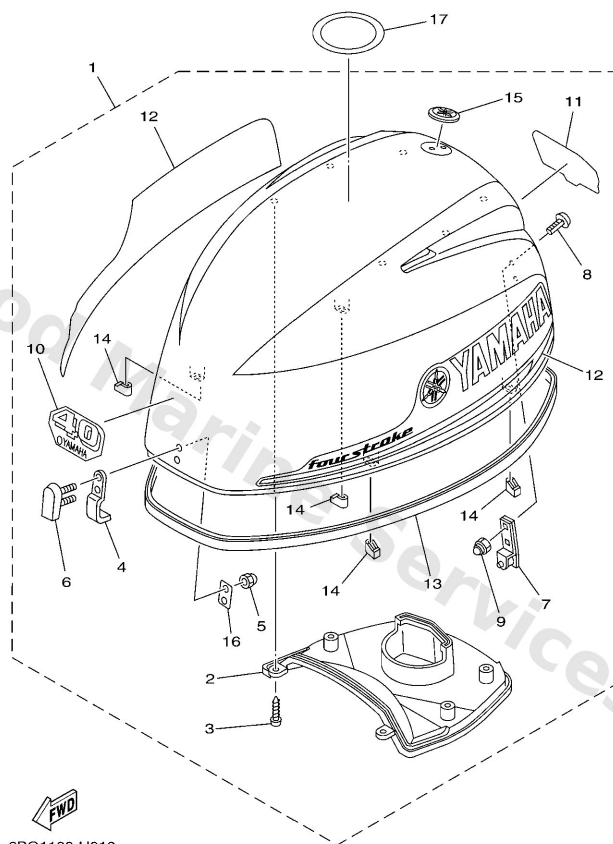
Ref	Part	
1	6BG6135000 Steering guide attachment kit AP	Buy now
2	9020110M20 Washer, plate (663)	Buy now
3	9018509M01 Nut, nylon (663)	Buy now
4	9017009M03 Nut (689)	Buy now
5	9038710M42 Collar (688)	Buy now
6	9010109M01 Bolt(62x)	Buy now
7	9020110M63 Washer, plate	Buy now
8	6E54314501 Cap, clamp bracket	Buy now
9	9321016275 O-ring	Buy now

Top Cowling



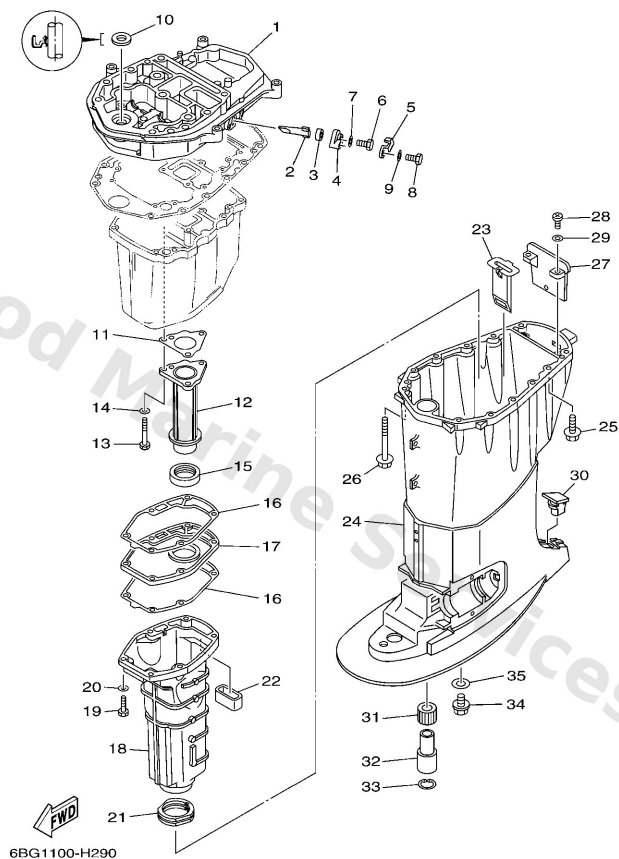
Ref	Part	
1	6BG42610008D Top cowling assembly	Buy now
2	6BG4261300 Molding, air duct	Buy now
3	9778050616 Screw, pan head tapping (ak5)	Buy now
4	6BG4265100 Hook	Buy now
5	9538005800 Nut(j44)	Buy now
6	6BG4285100 Cover, clamp	Buy now
7	6BG4265200 Hook	Buy now
8	9010906047 Bolt	Buy now
9	9018506M05 Nut, self-locking(6e9)	Buy now
10	6BG4267700 Graphic, front	Buy now
11	6BG4267800 Graphic, front	Buy now
12	6BGW007000 Graphic set	Buy now
13	6BG4261500 Seal	Buy now
14	6BG4266200 Damper	Buy now
15	6AH4269701 Tuning fork mark	Buy now

Top Cowling



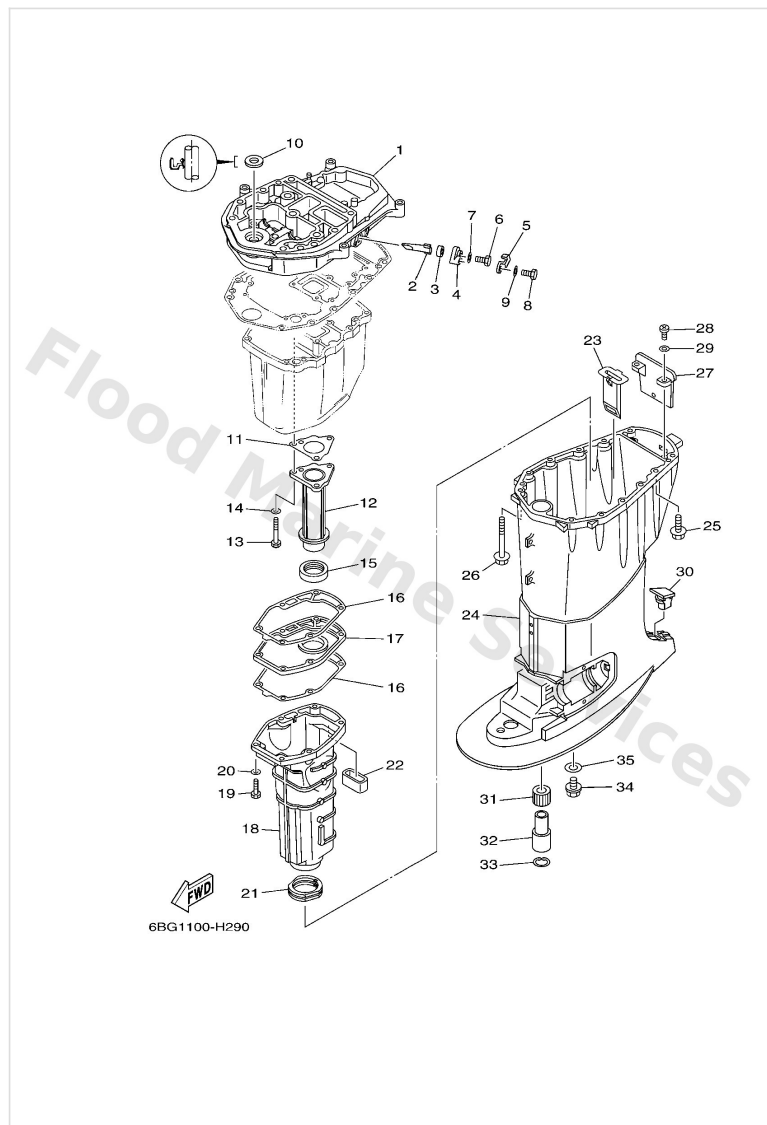
Ref	Part	
16	6BG4264900 Holder, clamp band	Buy now
17	67F1343410 □□□ , □□□□□	Buy now

Upper Casing



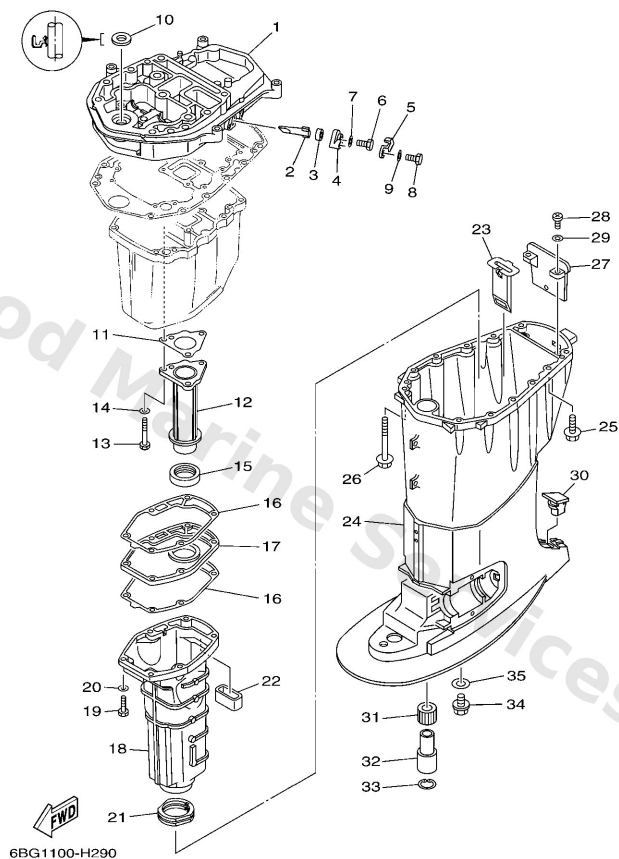
Ref	Part	
1	6BG41137005B Guide, exhaust	Buy now
2	62Y1132500 Anode	Buy now
3	66M1132800 Grommet, anode	Buy now
4	66M113270094 Cover, anode	Buy now
5	66M1253500 Plate	Buy now
6	9709505012 Bolt, hexagon	Buy now
7	9299505600 Washer, plain (646)	Buy now
8	9701306020 Bolt(62y)	Buy now
9	9290306600 Washer, plain (646)	Buy now
10	9311016004 Oil seal	Buy now
11	64J4113310 Gasket, exhaust manifold 1	Buy now
12	6BG41131005B Manifold, ext. 1	Buy now
13	9707506050 Bolt(jf7)	Buy now
14	9299506600 Washer, plain (646)	Buy now
15	64J4613210 Gasket 1	Buy now

Upper Casing



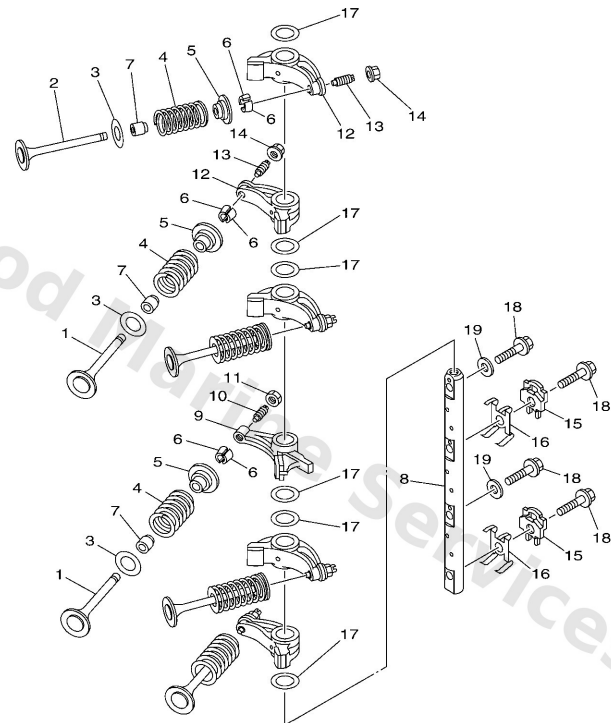
Ref	Part	
16	6BG4113400 Gasket, exhaust manifold	Buy now
17	6BG45181005B Plate	Buy now
18	69W14711005B Muffler 1 L(21.0")	Buy now
18	6BG14711005B Muffler 1 S(16.1")	Buy now
19	9707506025 Bolt	Buy now
21	67C4512300 Gasket, muffler	Buy now
22	62Y4512700 Seal	Buy now
23	64J7712300 Guide 1	Buy now
24	6BG45111008D Casing, upper S(16.1")	Buy now
24	6BG45111108D Casing, upper L(21.0")	Buy now
25	9011908102 Bolt, with washer	Buy now
26	9011908132 Bolt, with washer	Buy now
27	67C4515100 Cover, upper casing	Buy now
28	9788005016 Screw, pan head(6b0)	Buy now
29	9299005600 Washer, plain (646)	Buy now

Upper Casing



Ref	Part	
30	63D4515500 Cap S(16.1")	Buy now
30	6C54515500 Cap L(21.0")	Buy now
31	6794531800 Bushing, drive shaft 3 L(21.0")	Buy now
32	9038723002 Collar L(21.0")	Buy now
33	9342036M01 Circlip (6a0) L(21.0")	Buy now
34	9034014M06 Plug, straight screw(62y) L(21.0")	Buy now
35	9043014M09 Gasket L(21.0")	Buy now

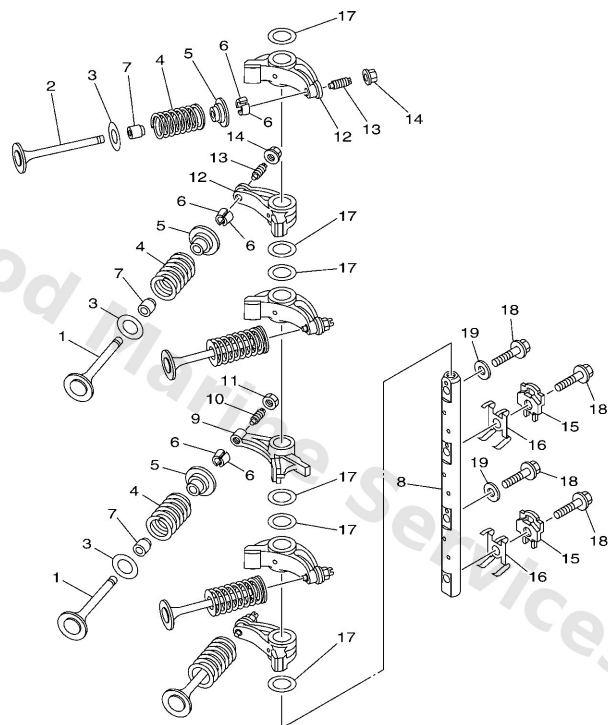
Valve




6BG1100-H050

Ref	Part	
1	69W1211100 Valve, intake	Buy now
2	69W1212100 Valve, exhaust	Buy now
3	62Y1211600 Seat, valve spring	Buy now
4	51Y1211400 Spring, valve outer	Buy now
5	30X1211700 Retainer, valve spring	Buy now
6	30X1211800 Cotter, valve	Buy now
7	51Y1211900 Seal, valve stem	Buy now
8	6BG1214600 Shaft, rocker	Buy now
9	62Y1215100 Arm, valve rocker	Buy now
10	64J1215900 Screw, valve adjusting	Buy now
11	62Y1215800 Nut, lock	Buy now
12	6C51215100 Arm, valve rocker	Buy now
13	6C51215900 Screw, valve adjusting	Buy now
14	6C51215800 Nut, lock	Buy now
15	6C51223100 Guide, stopper 1	Buy now

Valve



FWD
6BG1100-H050

Ref	Part	
16	6C51223300 Plate, guide stopper 1	Buy now
17	9020116014 Washer, plate	Buy now
18	9010508060 Bolt, flange	Buy now
19	9299008200 Ybs66-8 washer, plain	Buy now

Disclaimer

This document is provided for convenience only. It is **not** an official Yamaha publication and is **not supplied, endorsed, or approved** by Yamaha Motor Co., Ltd.

Reasonable efforts are made to keep information accurate; however diagrams, part references, supersessions, descriptions, and applicability may contain errors or omissions. Specifications and part availability may change without notice.

You are responsible for confirming the correct parts for your engine (including model code, year, serial range, and any superseded part numbers) before ordering or fitting.