



Yamaha F4AMH 1998

Parts Manual

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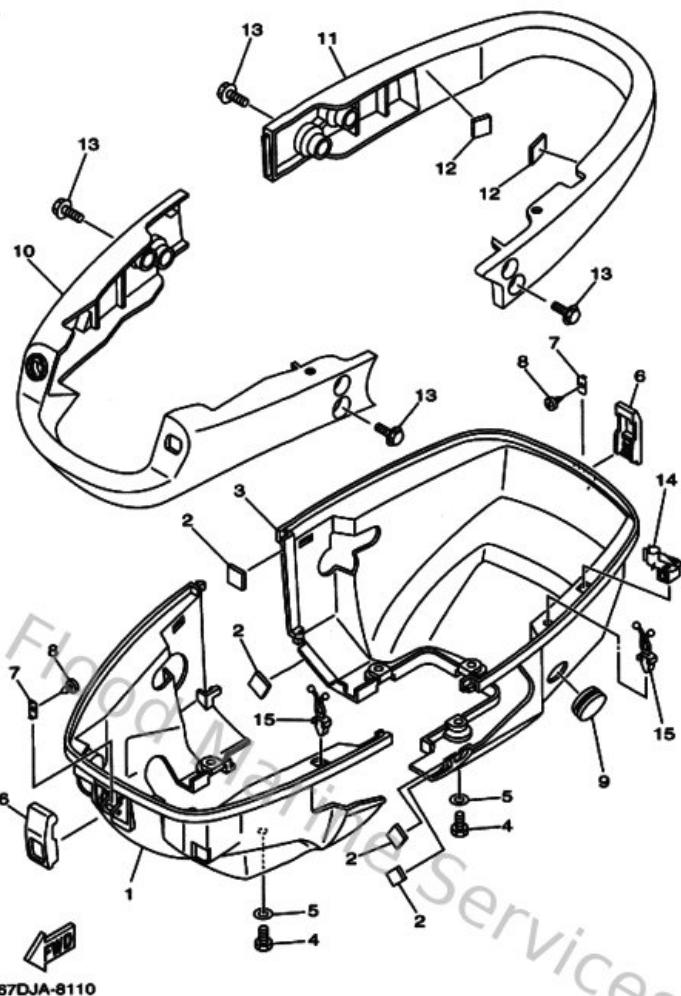
Authorised Yamaha Dealers



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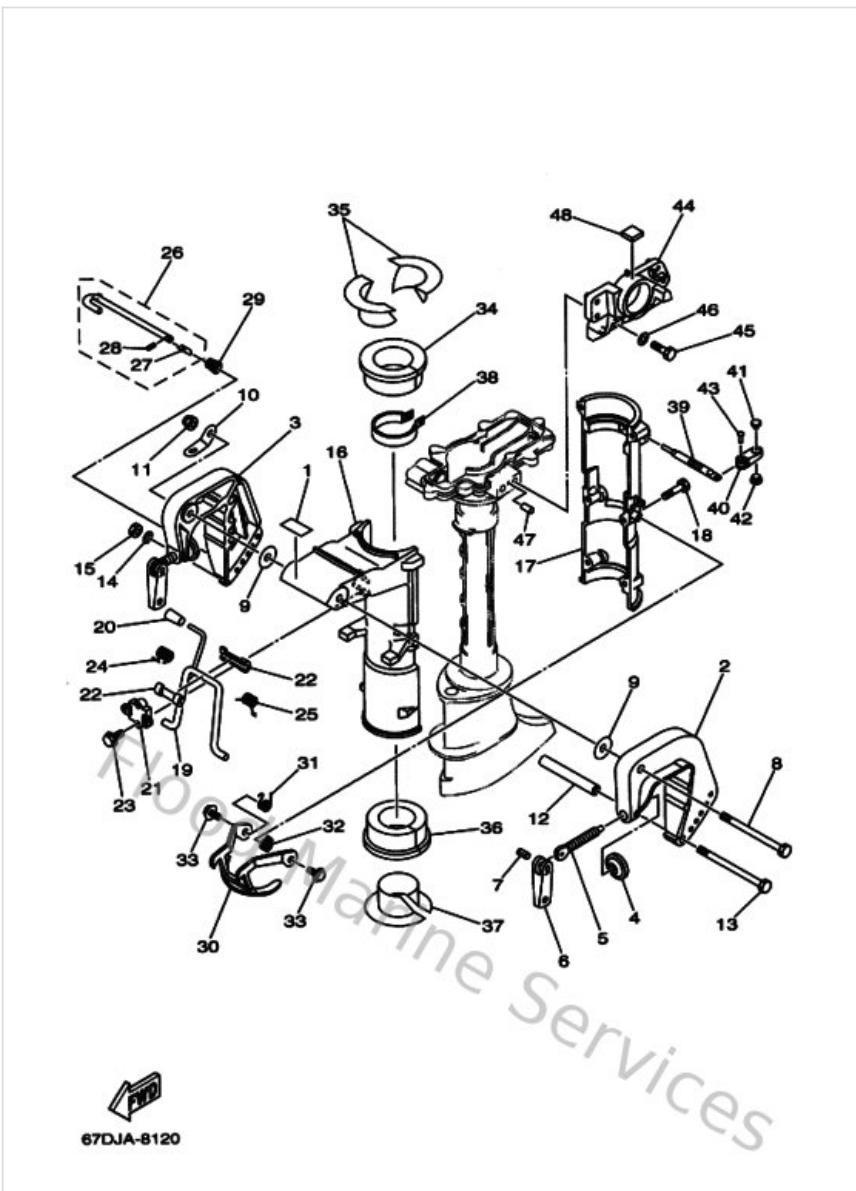
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Bottom Cowling



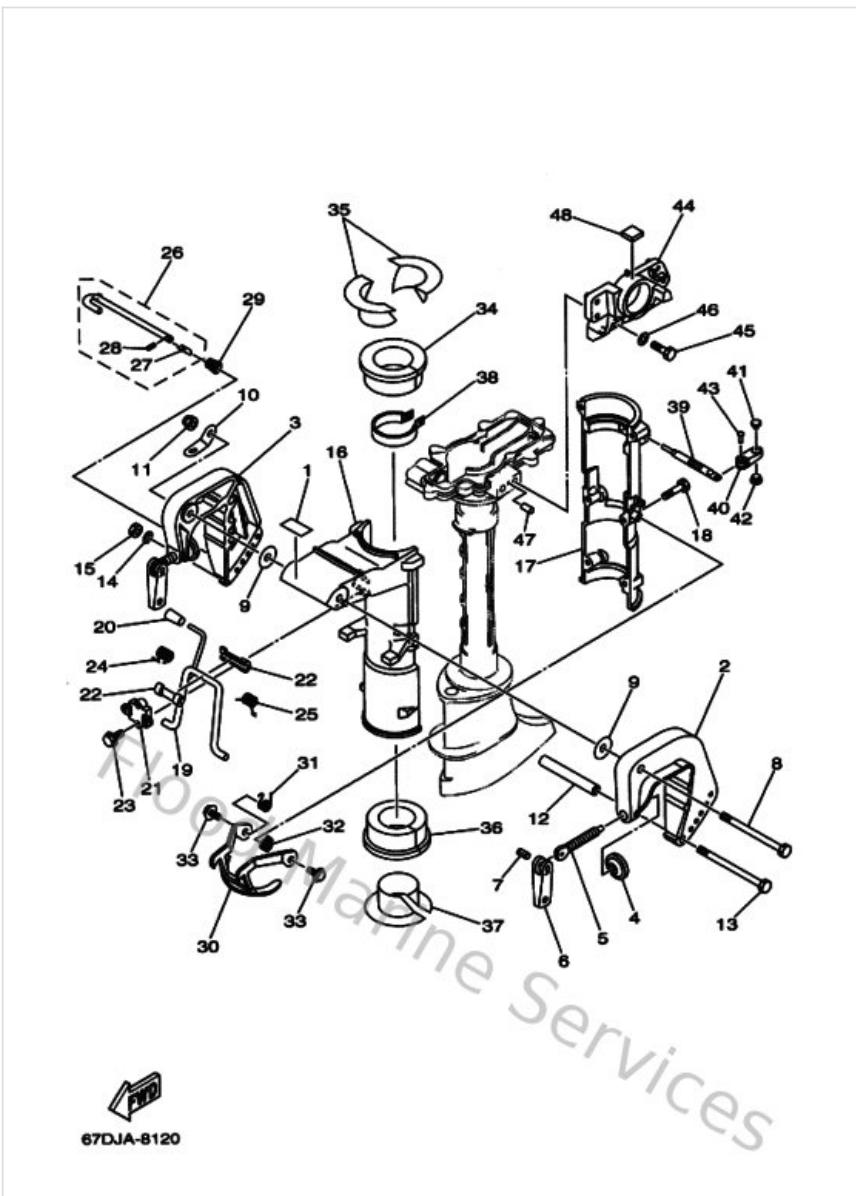
Ref	Part	
1	67D427110000 Cowling, Bottom 1	Buy now
2	67D426620000 Damper	Buy now
4	970950601600 Bolt, hexagon deep recess	Buy now
5	929950660000 Washer, plain (646)	Buy now
6	6L5426470000 Holder, clamp band	Buy now
7	6L5428230000 Plate, stop	Buy now
8	9016703M0200 Screw, tapping(615)	Buy now
9	9048022M7200 Grommet	Buy now
10	67D427310000 Carring, handle	Buy now
11	67D427350000 Protector	Buy now
13	9011906M7900 Bolt, with washer	Buy now
14	9046407M5000 Clamp	Buy now
15	904640707800 Clamp(81k)	Buy now

Bracket 1



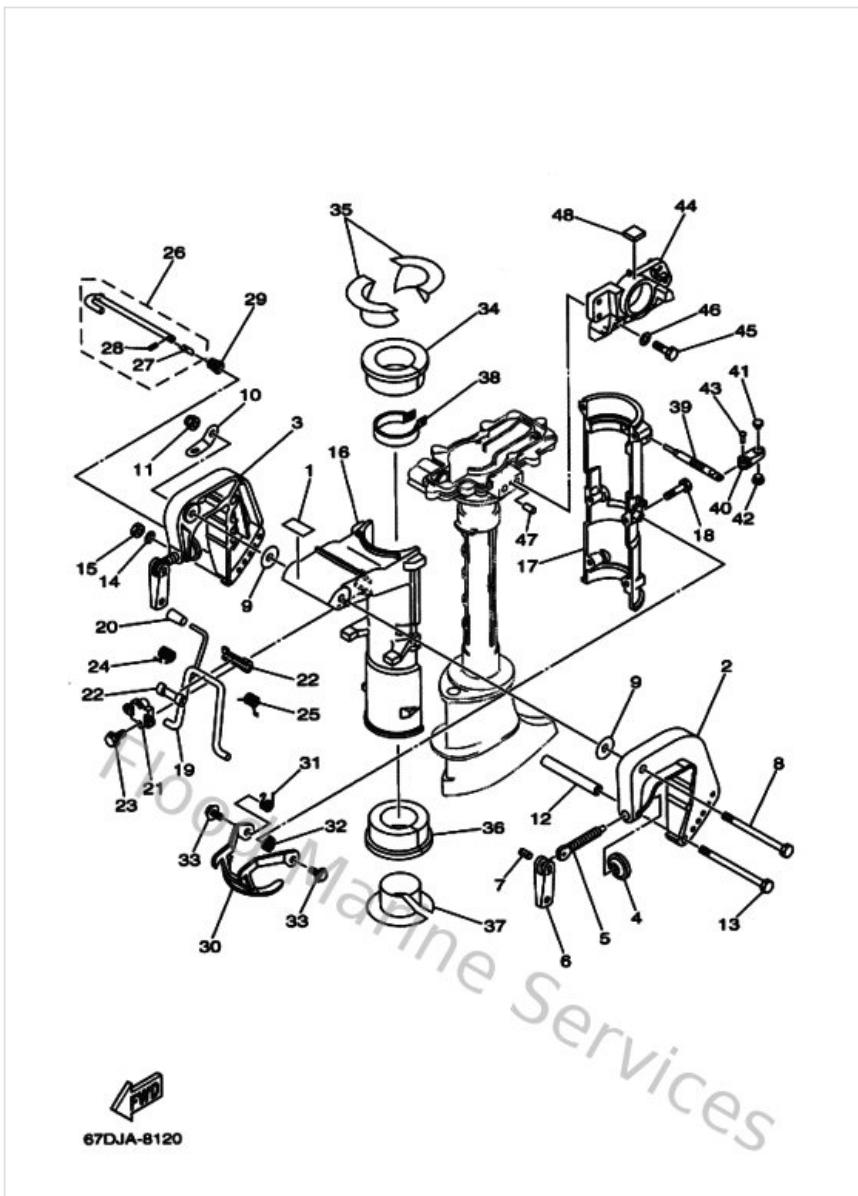
Ref	Part	
1	67D245910100 Emblem, Fuel Cock	Buy now
2	6E043111024D Bracket, clamp 1	Buy now
3	6E043112014D Bracket, clamp 2	Buy now
4	620431140000 Pad, transom clamp	Buy now
5	6E0431160100 Screw, transom clamp	Buy now
6	6EEG31180000 Handle, transom cl	Buy now
7	9024304M0100 Pin(6a1)	Buy now
8	9010108M0700 Bolt(6e0)	Buy now
9	9020208M5800 Washer, plate	Buy now
10	6A1431130100 Plate, clamp bracket	Buy now
11	901850805700 Nut, nylon (6j8)	Buy now
12	6EEG31220000 Collar	Buy now
13	901010633500 Bolt, hexagon (624)	Buy now
14	929900660000 Washer, plain (646)	Buy now
15	953800660000 Nut(661)	Buy now

Bracket 1



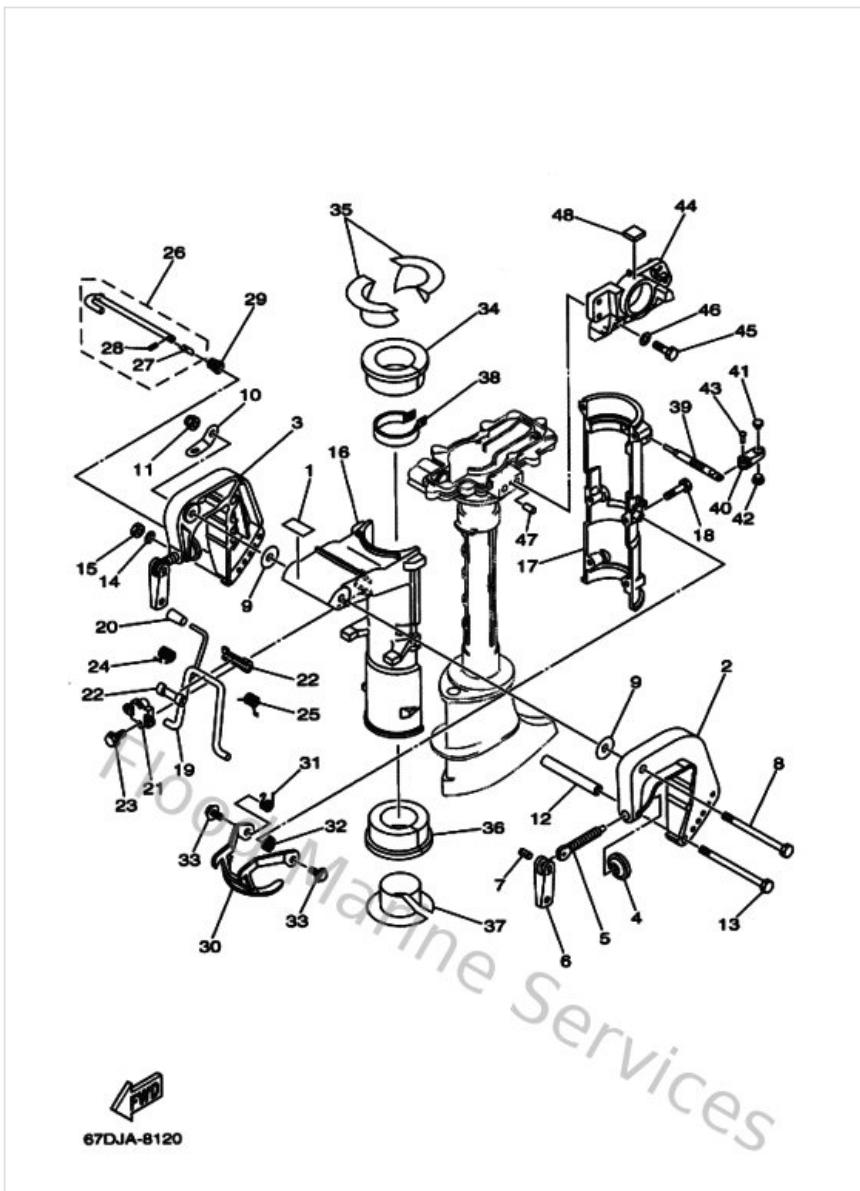
Ref	Part	
16	67D43311004D Bracket, swivel 1	Buy now
17	6EEG3312008D Bracket, swivel 2	Buy now
18	958950603500 Bolt, flange(4nx)	Buy now
19	6E0431810000 Lever, tilt stop 1	Buy now
20	6E0436320000 Knob, tilt	Buy now
21	6E0433130094 Bracket, swivel 3	Buy now
22	620431890000 Bushing	Buy now
23	958800602000 Bolt, flange(jk3)	Buy now
24	905081602000 Spring 6474319800	Buy now
25	905081602100 Spring 6474318800	Buy now
26	6E0431600100 Tilt rod assembly	Buy now
28	916903000800 Pin. spring(656)	Buy now
29	9050208M0500 Spring, conical(6e0)	Buy now
30	6E043614005B Plate, tilt lock	Buy now
31	9050814M1000 Spring, torsion (6e0)	Buy now

Bracket 1



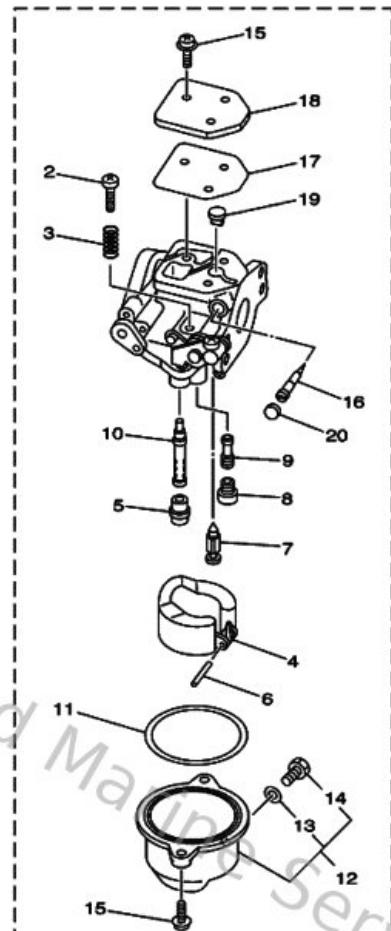
Ref	Part	
32	9050814M1100 Spring, torsion (6e0)	Buy now
33	958950601000 Bolt, flange(7ht)	Buy now
34	6EEG25370000 Bushing, pivot sha	Buy now
35	67D425390000 Bushing, pivot sha	Buy now
36	68DG25380000 Bush Pivot Shaft 2	Buy now
37	68DG25490000 Bush, pivot shaft 4	Buy now
38	6E0425280300 Plate, friction	Buy now
39	6L5425290100 Screw, friction piece	Buy now
40	6L5425610000 Knob, steering lock	Buy now
41	6L5441960000 Indicator 3	Buy now
42	6L5441970000 Indicator 4	Buy now
43	9026604M0500 Rivet(6l5)	Buy now
44	68DG2511004D Bracket, Steering	Buy now
45	970750803000 Bolt, hexagon (fj1)	Buy now
46	929950860000 Washer, plain (663)	Buy now

Bracket 1



Ref	Part	
47	9360412M0700 Pin, dowel (688)	Buy now
48	67D426620000 Damper	Buy now

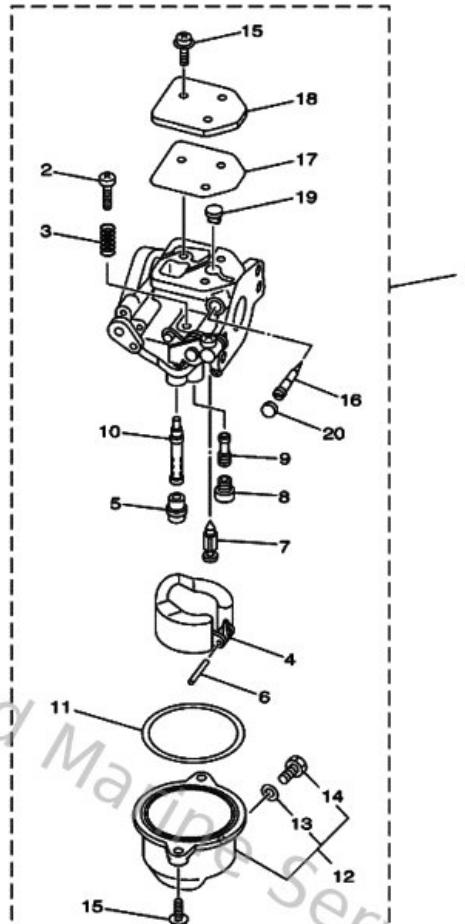
Carburetor



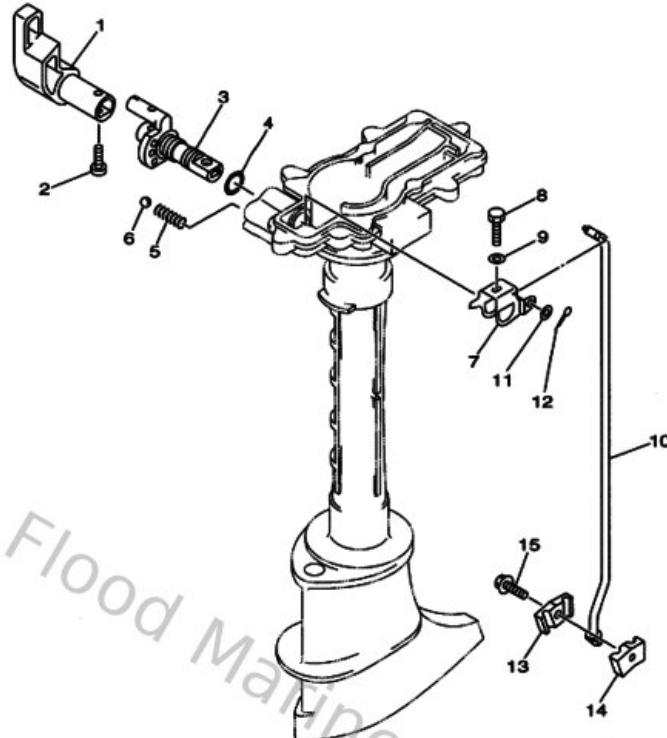
 67DUS-8060

Ref	Part	
1	67D143010000 Carburetor assembly 1	Buy now
2	6E5143210000 Screw, throttle	Buy now
3	6J8143340000 Spring, throttle	Buy now
4	67D143850000 Float	Buy now
5	67D149660000 Rubber cap	Buy now
6	67D143860000 Pin, float	Buy now
7	67D145460000 Valve, needle	Buy now
8	67D1492E3400 Jet, main (#68)	Buy now
9	67D1492F1800 Jet, air slow (#36)	Buy now
10	67D1492A0000 Nozzle, main	Buy now
11	67D149840000 Gasket, float chamber	Buy now
12	67D149810000 Body, float chamber	Buy now
13	6J8149590000 Gasket, drin screw	Buy now
14	66T149910000 Plug, drain	Buy now
15	985800401200 Screw, pan head (686)	Buy now

Carburetor



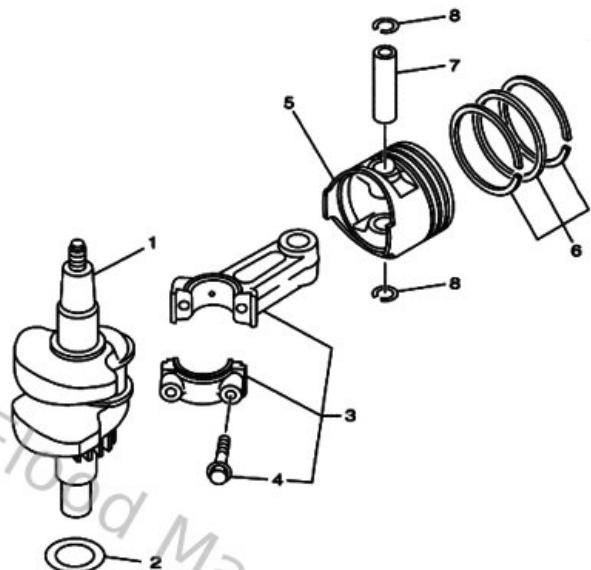
Ref	Part	
16	67D143230000 Screw, air adjusting	Buy now
17	67D145360000 Gasket	Buy now
18	67D145270000 Plate	Buy now
19	67D141260000 Plug	Buy now



67DJA-8140

Ref	Part	
1	67D441110000 Handle, gear shift	Buy now
2	986800552000 Ybs53-520 screw,flat head	Buy now
3	67DWG411009M Change shaft set	Buy now
4	932101232700 O-ring(3ld)	Buy now
5	905011227400 Spring 6554411600	Buy now
6	935051602400 Ball	Buy now
7	6E0441210000 Lever, shift rod 1	Buy now
8	9010106M2700 Bolt	Buy now
9	929950660000 Washer, plain (646)	Buy now
10	67D441430000 Rod Shift	Buy now
11	929900660000 Washer, plain (646)	Buy now
12	914901601000 Pin, cotter	Buy now
13	67D441450000 Connector, shift rod 1	Buy now
14	67D441460000 Connector, shift rod 2	Buy now
15	958950602000 Bolt, flange(jk3)	Buy now

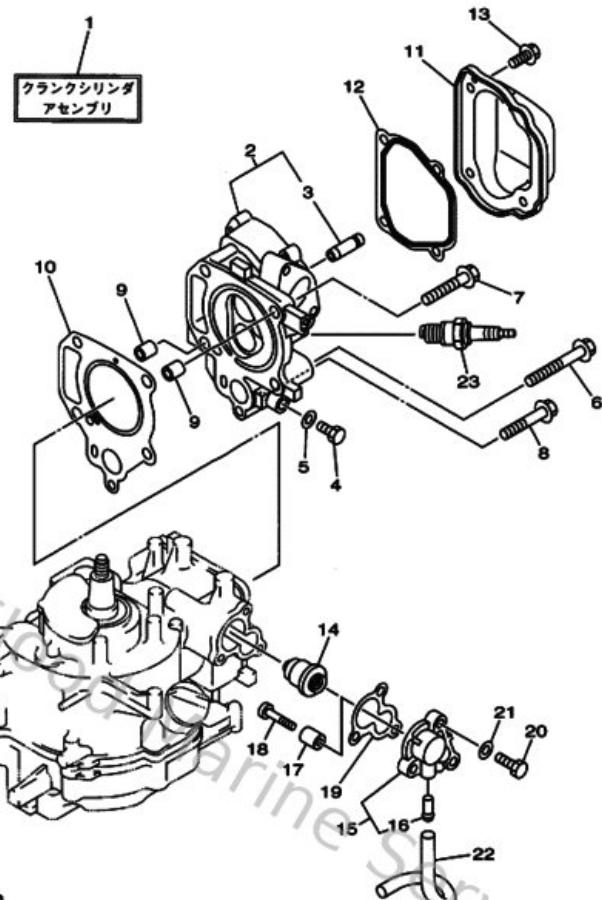
Crankshaft & Piston



67DJA-8030

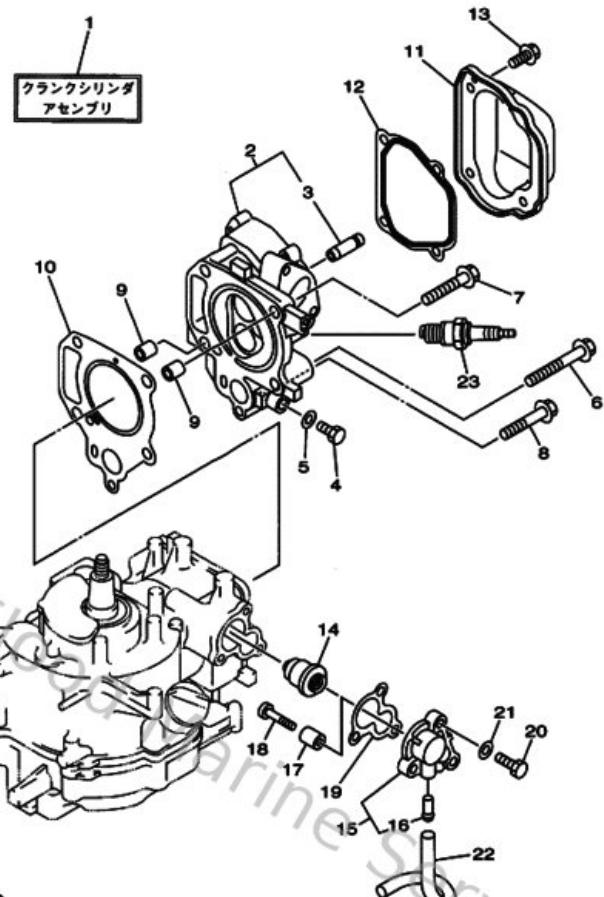
Ref	Part	
1	67D114000000 Crankshaft assembly	Buy now
2	90201266P200 Washer, plate(ja8)	Buy now
3	67D116500000 Connecting rod kit	Buy now
4	67D116540000 Bolt, connecting rod	Buy now
5	67D116360000 Piston (0.50Mm O/s)	Buy now
6	67D116030000 Piston ring (set)	Buy now
7	67D116330000 Pin, Piston	Buy now
8	934501408800 Circlip (22f)	Buy now

Cylinder & Crankcase 1



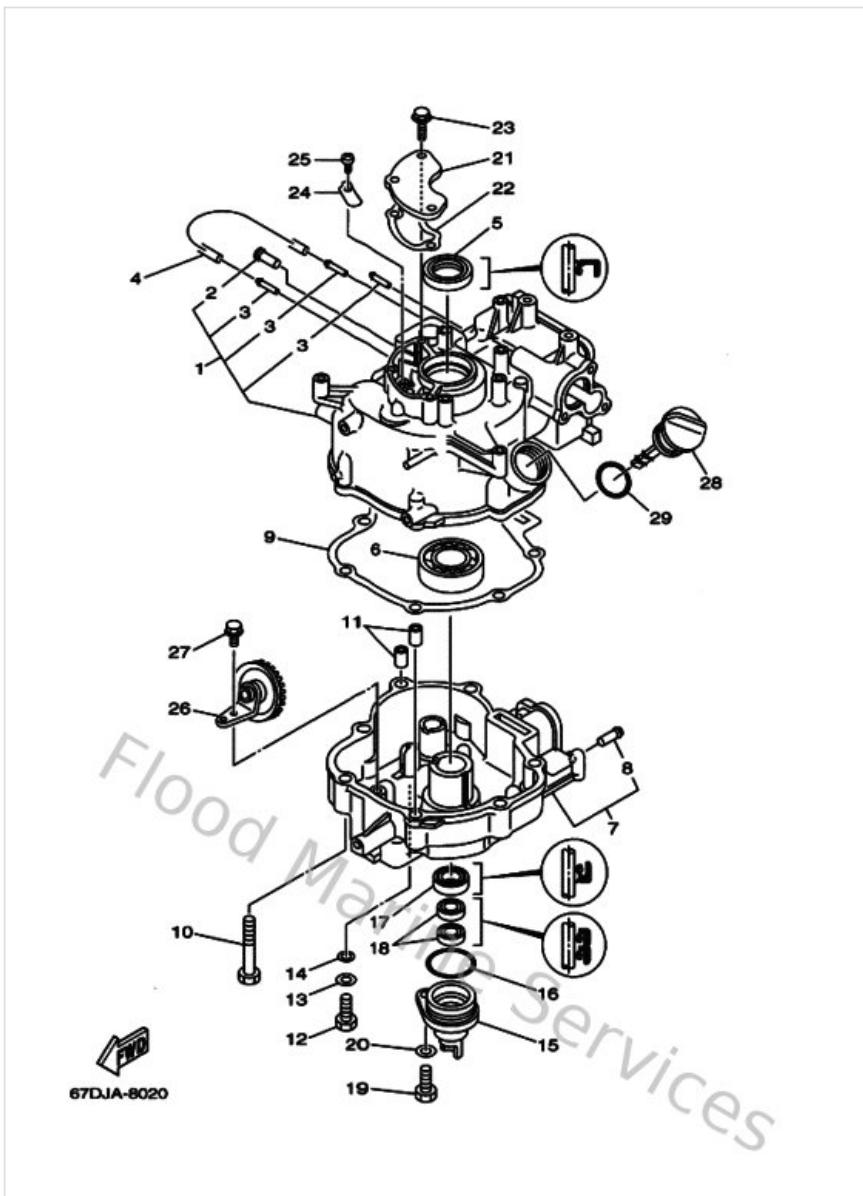
Ref	Part	
3	67D111331000 Guide, valve 1	Buy now
4	970950801400 Bolt, hexagon deep recess	Buy now
5	904300814300 Gasket (256-11198-00)	Buy now
6	9010508M8100 Bolt, Flange	Buy now
8	9010506M2500 Bolt (6g1)	Buy now
9	995101011400 Pin, dowel(3vd)	Buy now
10	67D11181A000 Gasket, cylinder head 1	Buy now
11	67D111910000 Cover, cylinder head 1	Buy now
13	9010506M1400 Bolt (6e0)	Buy now
14	66M124110000 Thermostat	Buy now
15	67D12413001S Cover, thermostat	Buy now
16	6EEF43770000 Pipe, joint 2	Buy now
17	6G8113250000 Anode	Buy now
18	978800502500 Screw, panhead (a93)	Buy now
19	67D12414A000 Gasket, cover	Buy now

Cylinder & Crankcase 1



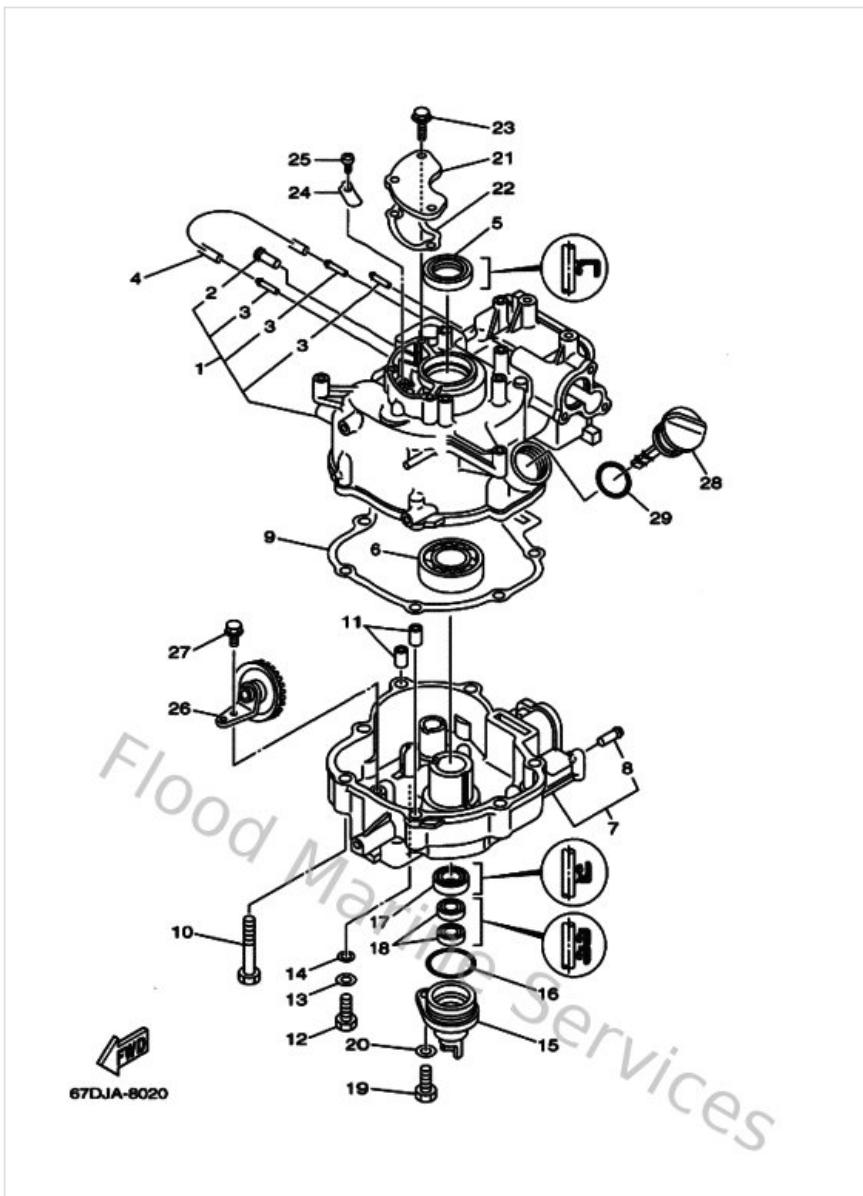
Ref	Part	
20	970950602000 Bolt(7u8)	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	9044509M0000 Hose (l180)	Buy now
23	947020003900 Plug, spark (b6hs)	Buy now

Cylinder & Crankcase 2



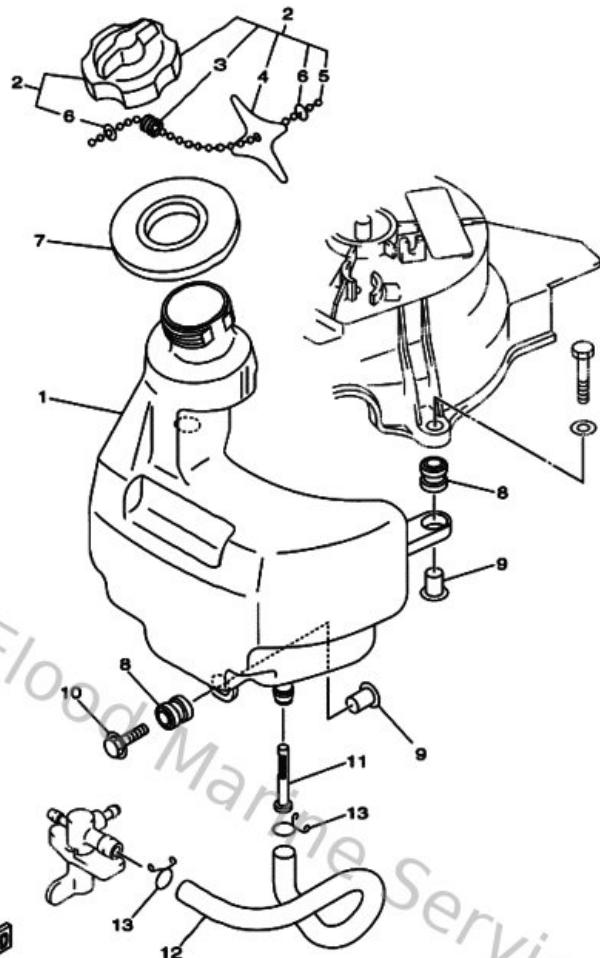
Ref	Part	
1	68DE1311021S Cylinder 1	Buy now
2	650243780000 Pipe, joint 2	Buy now
3	6H1144850000 Pipe, joint	Buy now
4	9044507MA300 Hose (I200)	Buy now
5	931022509000 Oil seal (25x40x5-256)	Buy now
6	93306205U800 Bearing (6k8)	Buy now
7	68DE5111001S Crankcase 1	Buy now
8	6EEF43770000 Pipe, joint 2	Buy now
9	67D11351A000 Gasket, cylinder	Buy now
10	975750855000 Bolt, with washer	Buy now
11	995301011400 Pin, dowel(3vd)	Buy now
12	970950802000 Bolt, hexagon	Buy now
13	929950860000 Washer, plain (663)	Buy now
14	904300820900 Gasket(3gh)	Buy now
15	6EEE539600CA Housing, oil seal	Buy now

Cylinder & Crankcase 2



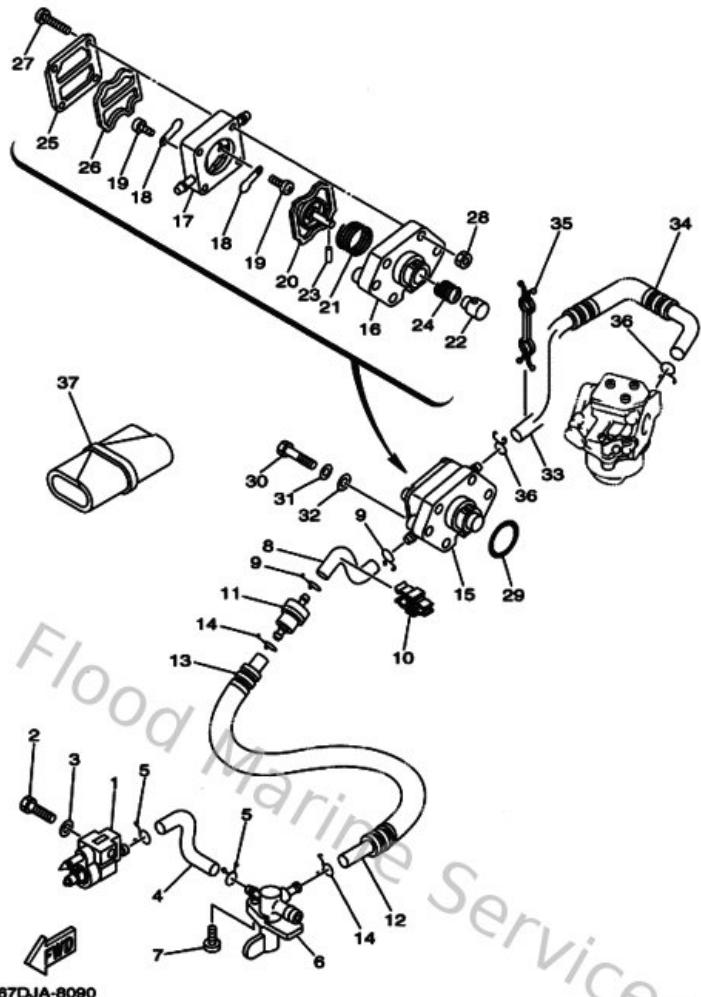
Ref	Part	
16	932103553700 O-ring	Buy now
17	931022010800 Oil seal	Buy now
18	9310110M2500 Oil seal(6e0)	Buy now
21	68DE11680000 Cover, Breather	Buy now
22	67D11169A000 Gasket, Breather Cover	Buy now
23	975950651400 Bolt(gj3)	Buy now
24	6G8153460000 Breather 1	Buy now
25	985030400600 Screw, pan head (7h3)	Buy now
26	7LY131020000 Gear unit assembly	Buy now
28	6EEE53620000 Plug, oil level	Buy now
29	9321024M7900 O-ring	Buy now

Fuel 1



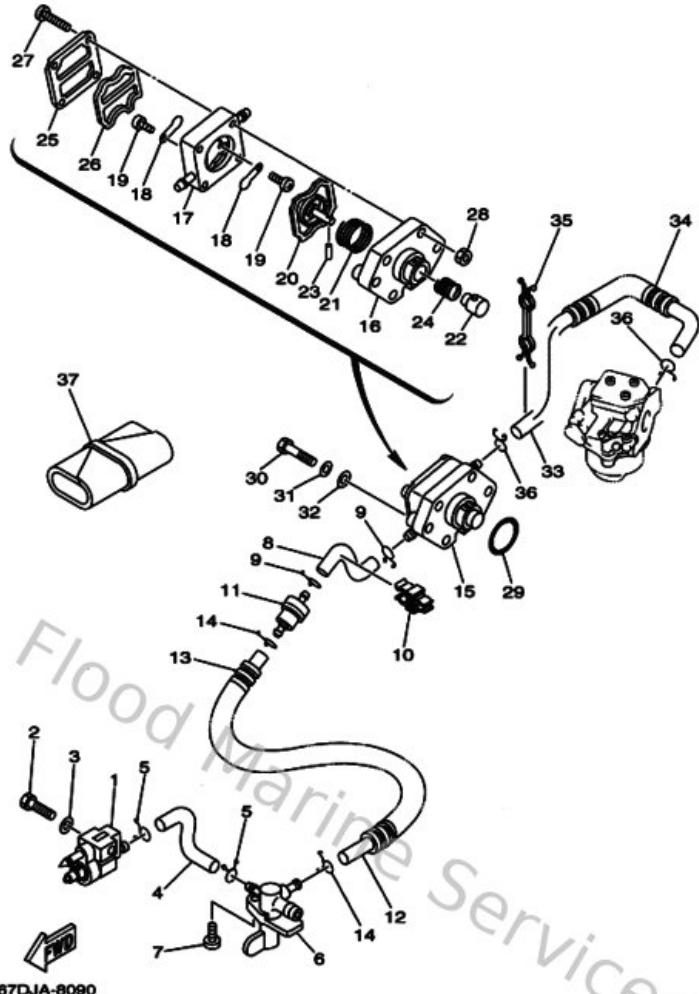
Ref	Part	
1	67D241110000 Tank, Fuel	Buy now
2	67D246100000 Cap assembly	Buy now
3	905011026000 Spring, safety 6152463500	Buy now
4	6J8217580000 Washer, special 2	Buy now
6	6H1217570000 Washer, special 1	Buy now
7	6L5246410000 Gasket, cap 1	Buy now
8	6A0823170000 Damper, ignition coil	Buy now
9	624425420000 Collar	Buy now
10	9011906M8800 Bolt, with washer	Buy now
11	6L5242510000 Strainer 1	Buy now
12	67D243110000 Pipe, Fuel 1	Buy now
13	9046713M1300 Clip(6m6)	Buy now

Fuel 2



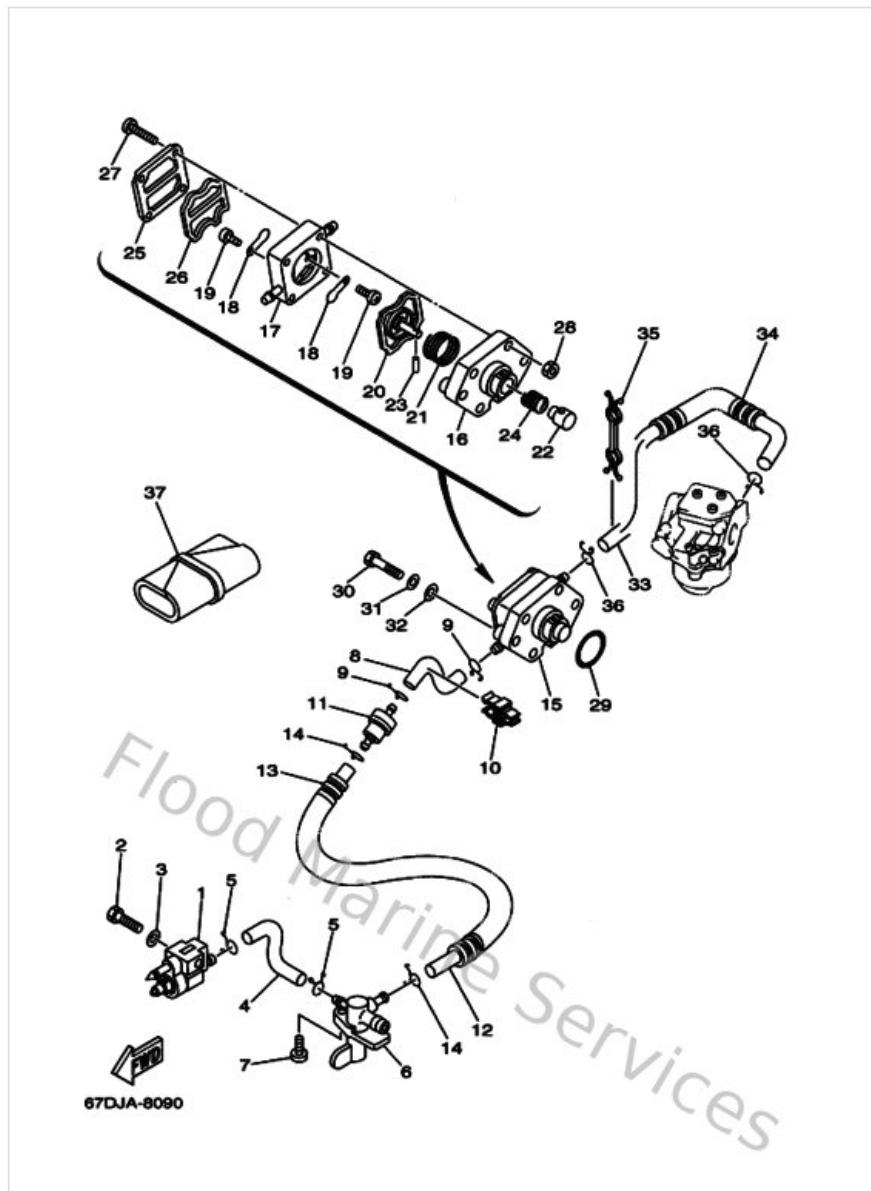
Ref	Part	
1	6G1243040200 Fuel pipe joint comp. 1	Buy now
2	970950602500 Bolt	Buy now
3	929950660000 Washer, plain (646)	Buy now
4	67D243120000 Pipe 2	Buy now
5	9046709M0900 Clip(6k8)	Buy now
6	67D245000000 Fuel cock assembly 1	Buy now
7	9015906M1000 Screw, with washer(6l5)	Buy now
8	67D243130000 Pipe 3	Buy now
10	9046410M5200 Clamp	Buy now
11	646242510200 Strainer 1	Buy now
12	9044510M6700 Hose (l400)	Buy now
13	9044614M1200 Hose(6tc)	Buy now
15	67D244100300 Fuel pump assembly	Buy now
16	67D244120000 Body 1	Buy now
17	67D244130000 Body 2	Buy now

Fuel 2



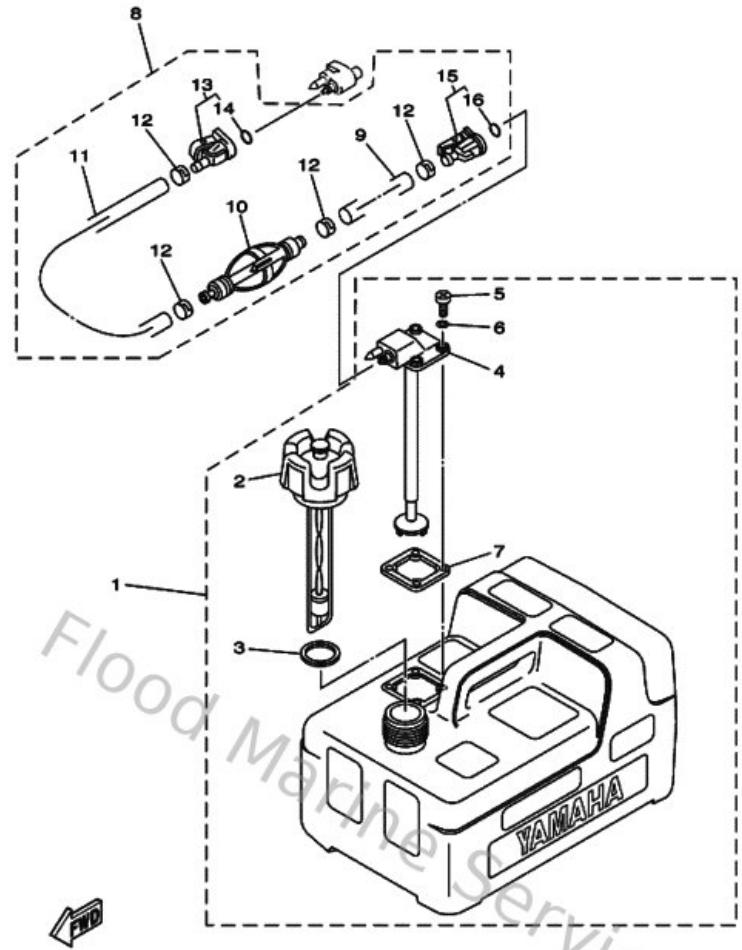
Ref	Part	
18	6A0244210100 Valve, check	Buy now
19	6A0143250000 Screw, pan head	Buy now
20	67D244110000 Diaphragm	Buy now
21	67D244230000 Spring, diaphragm	Buy now
22	67D131310000 Plunger	Buy now
23	66M243740000 Pin	Buy now
24	67D244540000 Spring	Buy now
25	67D244140000 Body 3	Buy now
26	66M244710000 Diaphragm	Buy now
27	67D244440000 Screw	Buy now
28	953800460000 Nut,hex	Buy now
29	932102780600 O-ring	Buy now
30	970950603000 Bolt(jf7)	Buy now
31	929950610000 Washer(6a1)	Buy now
33	9044510M4300 Hose (I400)	Buy now

Fuel 2



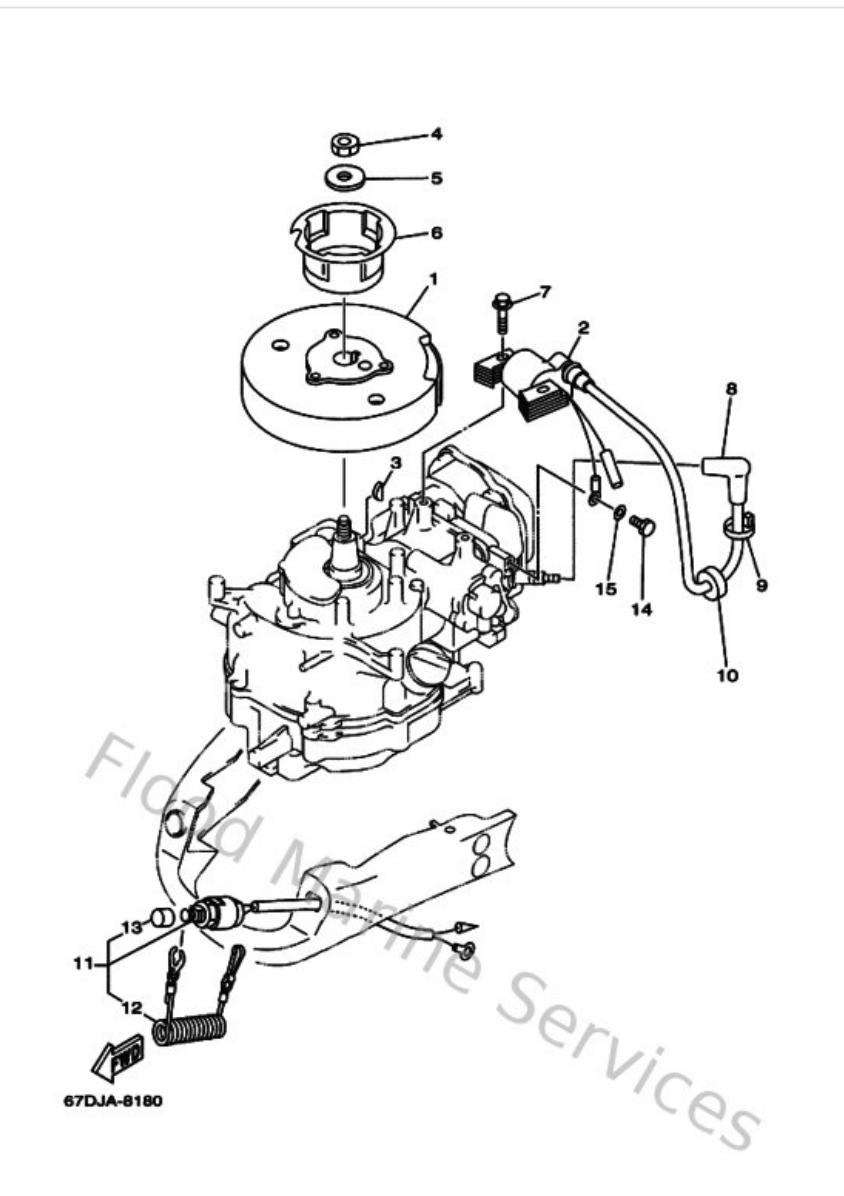
Ref	Part	
35	9046410M5300 Clamp	Buy now

Fuel Tank



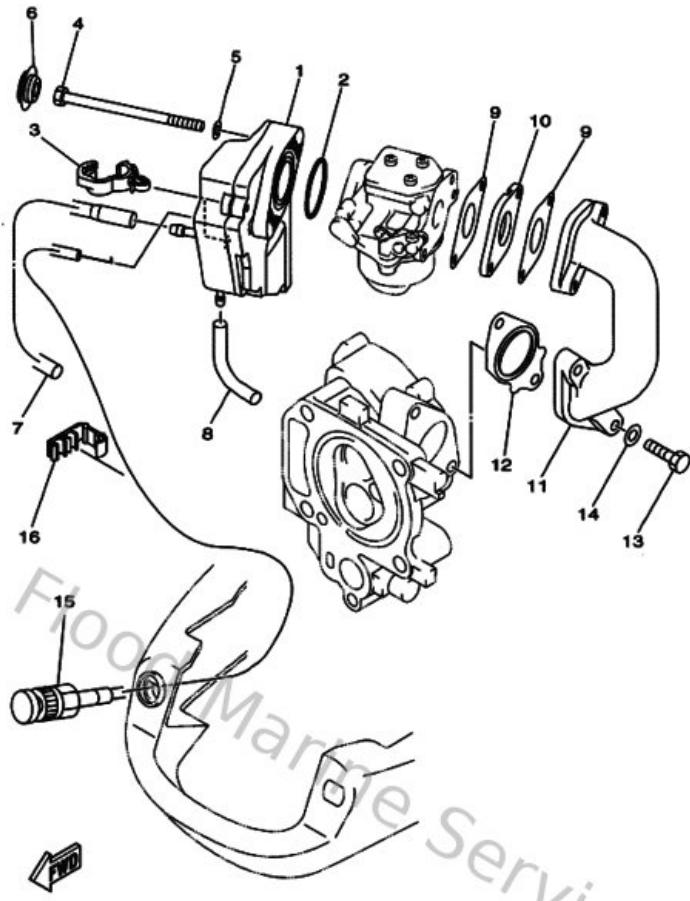
Ref	Part	
1	6YL242010100 Fuel Tank assembly (12L)	Buy now
2	6YL246100000 Cap Assembly	Buy now
3	6YL246410000 Gasket, cap 1	Buy now
4	6YL242600100 Fuel meter assembly	Buy now
5	9015705M1600 Screw, pan head	Buy now
6	6YL243290000 Seal	Buy now
7	6YL242680100 Gasket, fuel meter	Buy now
8	6Y1243065100 Fuel pipe comp. 1	Buy now
9	9044511M8100 Hose (I3000)	Buy now
10	6Y1243605100 Primer pump assembly	Buy now
11	9044511M0500 Hose (I1000)	Buy now
12	650243515100 Band 1	Buy now
13	6G1243050500 Fuel pipe joint comp. 2	Buy now
14	932100828700 O-ring (655)	Buy now
15	6Y1243050200 Fuel pipe joint comp. 2	Buy now

Generator



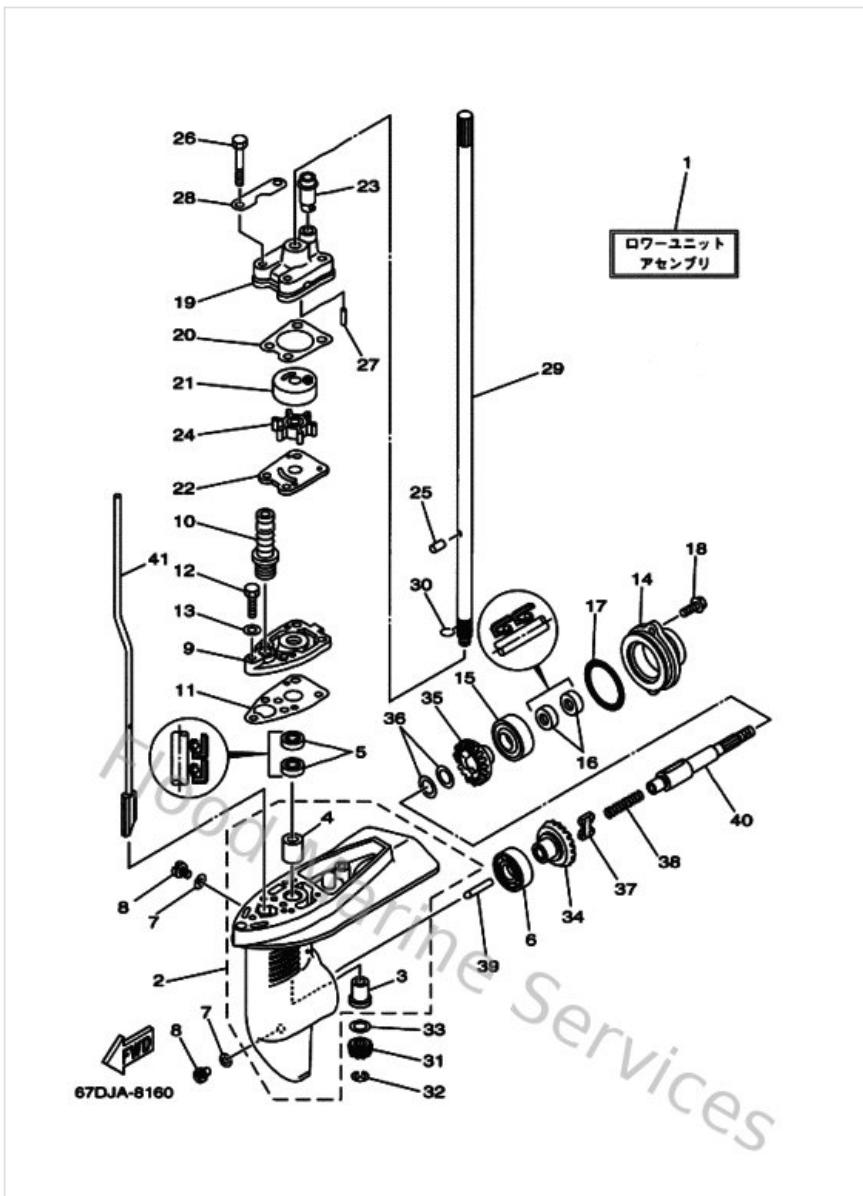
Ref	Part	
1	67D856500000 Rotor assembly	Buy now
2	67D856400000 T.c.i. unit assembly	Buy now
3	9028004M0600 Key, woodruff(6a1)	Buy now
4	9017010M3300 Nut(6a1)	Buy now
5	90201105A200 Washer, plate (4x7)	Buy now
6	67D157230000 Pulley Starter	Buy now
7	9010506M2400 Bolt (6g1)	Buy now
8	6E3823702100 Plug cap assembly	Buy now
9	9046511M1000 Clamp	Buy now
10	904802516100 Grommet(656)	Buy now
11	67D825750000 Engine stop switch assembly	Buy now
12	682825560000 Lanyard, stop switch	Buy now
14	970950601200 Bolt(gh1)	Buy now
15	929950660000 Washer, plain (646)	Buy now

Intake



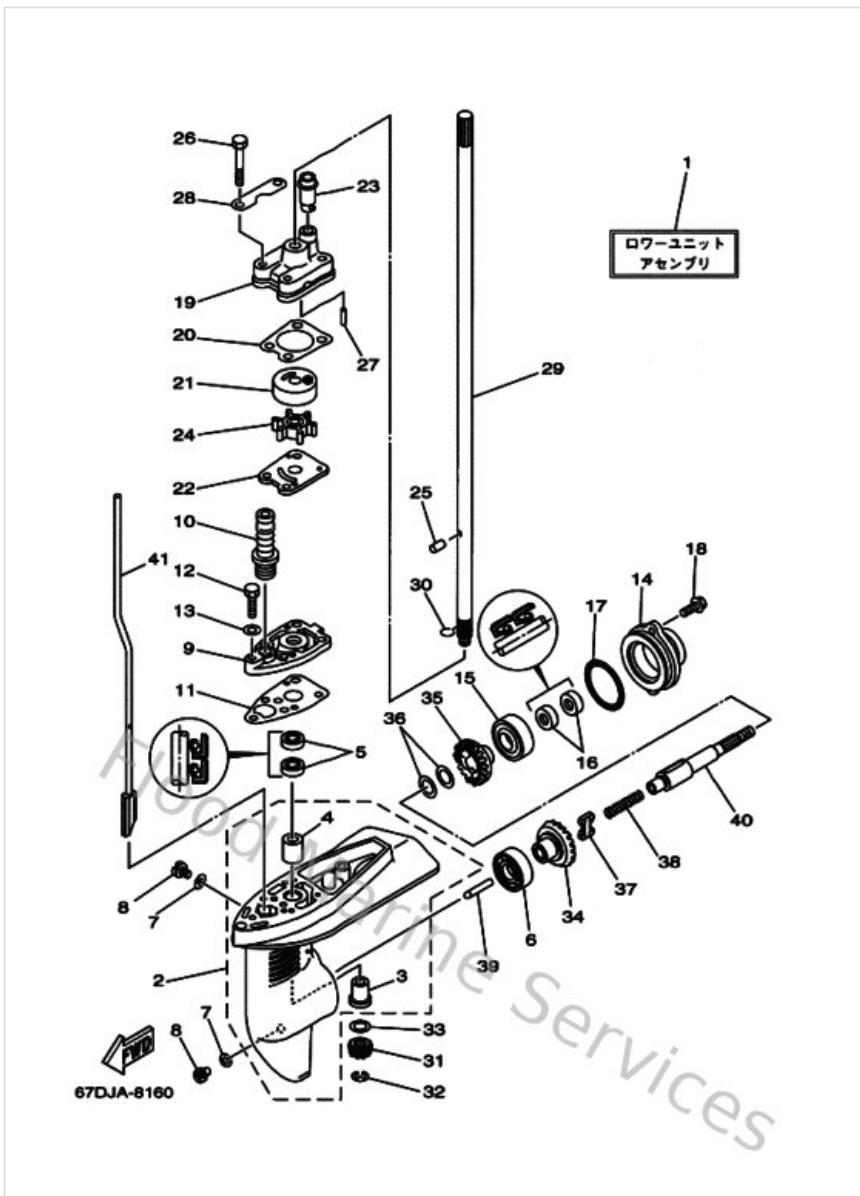
Ref	Part	
1	67D144400000 Silencer assembly, Intake	Buy now
2	932103111400 O-ring	Buy now
3	904641324900 Clamp	Buy now
5	929900660000 Washer, plain (646)	Buy now
6	9048018M7400 Grommet	Buy now
7	9044509M4100 Hose (L175)	Buy now
8	9044507M2800 Hose (L200)	Buy now
9	67D13646A000 Gasket Int. Manifold	Buy now
10	67D136470000 Gasket, Manifold 3	Buy now
11	68DE36410094 Manifold, Intake 1	Buy now
12	67D13645A000 Gasket, Manifold 1	Buy now
13	9010106M2700 Bolt	Buy now
14	929950660000 Washer, plain (646)	Buy now
15	67D263300000 Wire starter	Buy now

Lower Casing & Drive 1



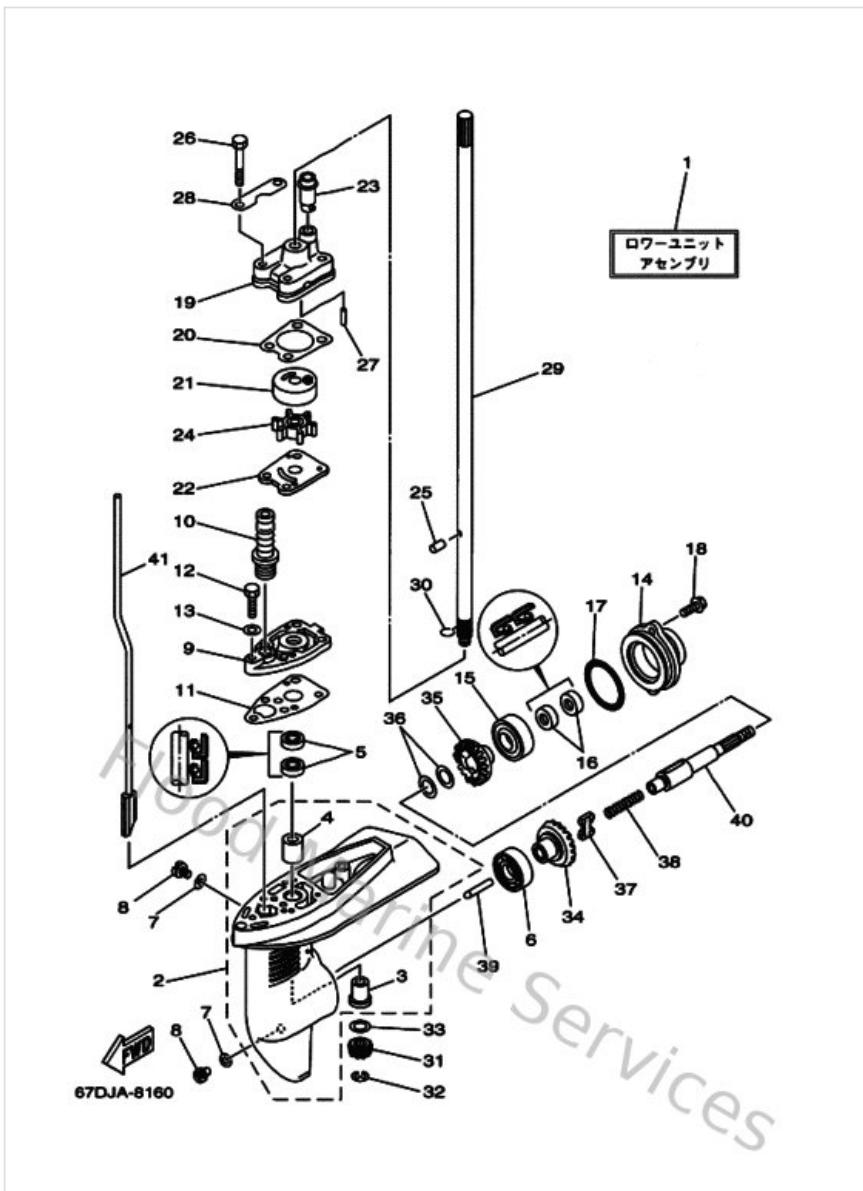
Ref	Part	
1	67D45300004D Lower Unit assembly	Buy now
3	6E0453170900 Bushing	Buy now
4	6E0453160900 Bushing	Buy now
5	9310110M1400 Oil seal	Buy now
6	933060042300 Bearing (7k2)	Buy now
7	904300802000 Gasket	Buy now
8	9034008M0400 Plug, straight screw	Buy now
9	6E045321015B Plate	Buy now
10	6L2441470000 Boot, shift rod	Buy now
11	6E045315A000 Packing,lower casing	Buy now
12	970950602500 Bolt	Buy now
13	929950660000 Washer, plain (646)	Buy now
14	6E045361014D Cap, lower casing	Buy now
16	9310113M1200 Oil seal	Buy now
17	932104821400 O-ring	Buy now

Lower Casing & Drive 1



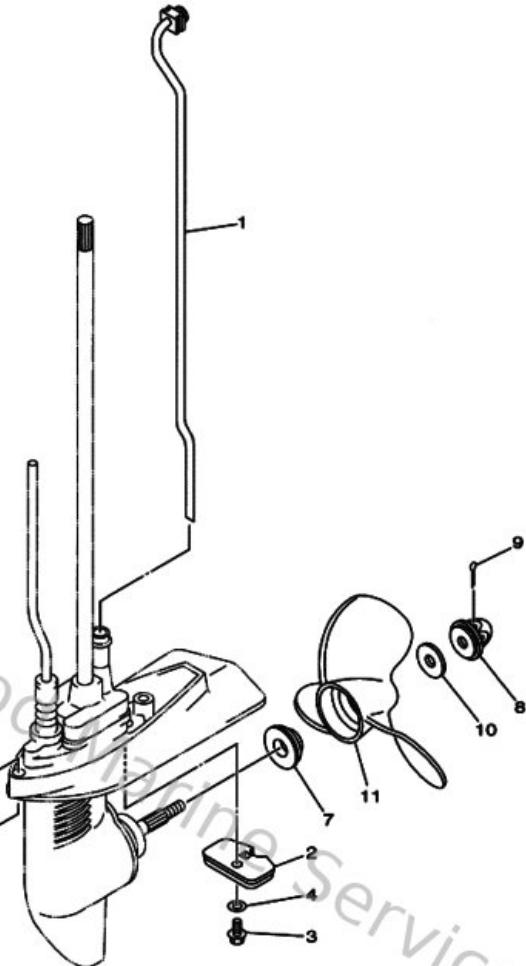
Ref	Part	
18	958950601600 Bolt, flange deep recess	Buy now
19	6E0443110000 Housing, water pump	Buy now
20	6E044315A000 Gasket,water pump 1	Buy now
21	6E0443220200 Insert, cartridge	Buy now
22	6E0443230000 Outer plate, cartridge	Buy now
23	67D443660000 Damper, water seal 2	Buy now
24	6E0443520000 Impeller	Buy now
25	936040906600 Pin, dowel	Buy now
26	970950604500 Bolt, hexagon	Buy now
27	936041808000 Pin. dowel. (647)	Buy now
28	6E0443280000 Plate	Buy now
29	6E0455110100 Shaft, drive	Buy now
30	9046708M0100 Clip (6e0)	Buy now
31	6E0455510000 Pinion (13t)	Buy now
32	934300600500 Circlip(53l)	Buy now

Lower Casing & Drive 1



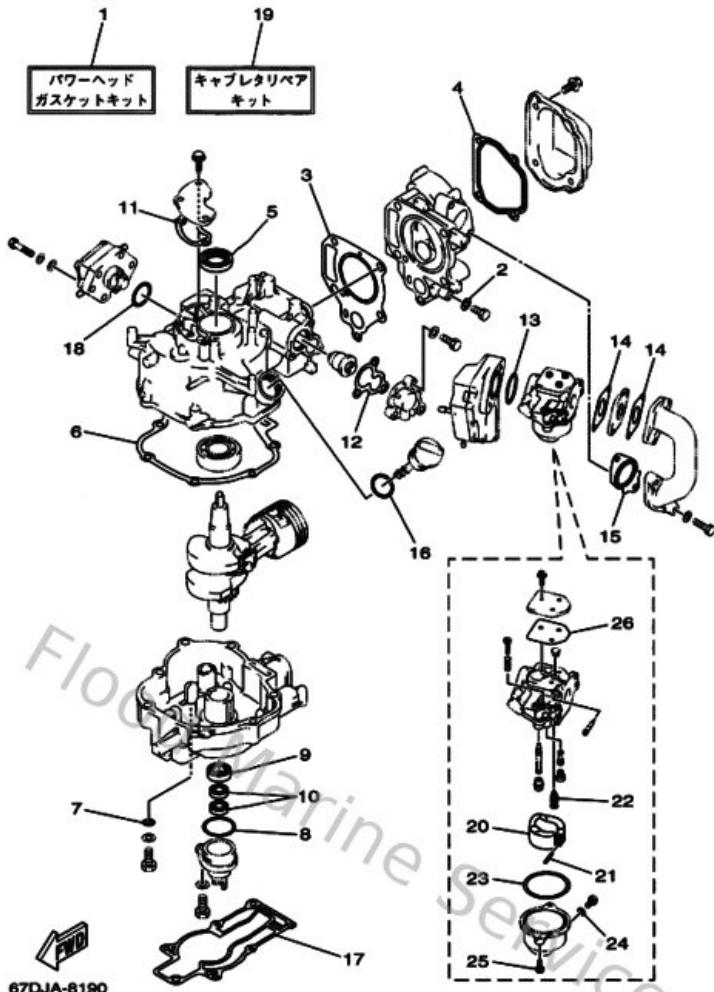
Ref	Part	
33	9020111M4900 Washer, plate (6e0)	Buy now
34	67D455600000 Gear	Buy now
35	67D455700000 Gear	Buy now
36	67D455760000 Washer, thrust 2	Buy now
37	67D456310000 Clutch, dog	Buy now
38	905011006400 Spring, compression 6164563600	Buy now
39	6EEG56350000 Plunger, shift	Buy now
40	67D456110000 Shaft, propeller	Buy now
41	67D441500000 Shift cam assembly	Buy now

Lower Casing & Drive 2



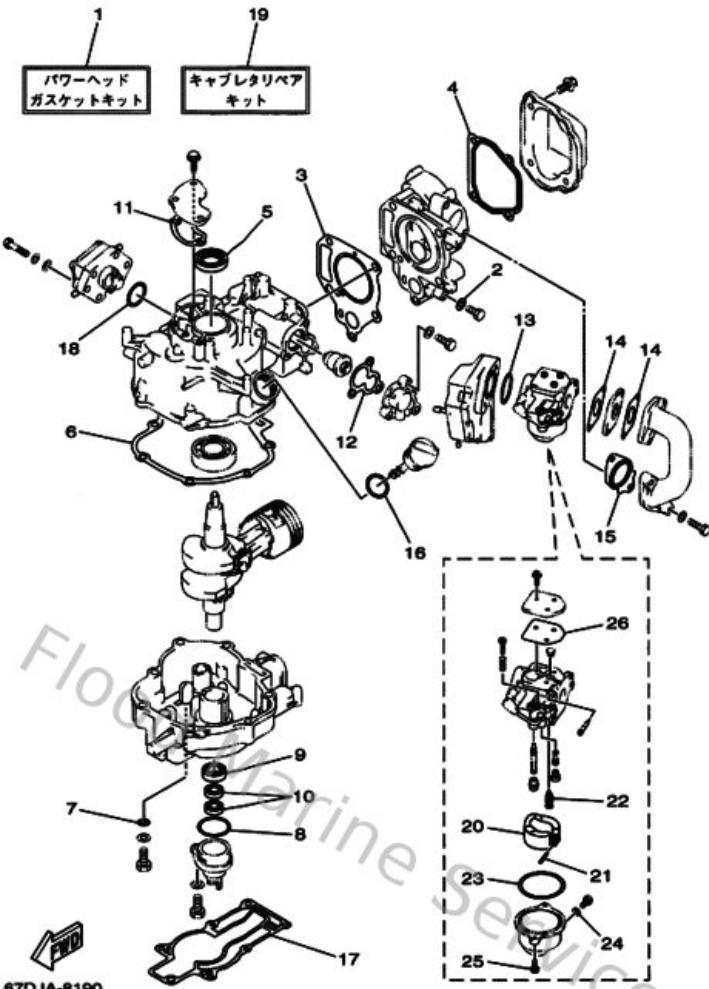
Ref	Part	
1	67D443600000 Water Tube assembly	Buy now
2	6L5452510200 Anode	Buy now
3	958950601200 Bolt, flange deep recess	Buy now
4	929900630000 Washer, tooth	Buy now
5	9011906M4000 Bolt, with washer	Buy now
6	9038706M1400 Collar(6e0)	Buy now
7	6L5459870100 Spacer 1	Buy now
8	6L5456160000 Nut, propeller	Buy now
9	914902503000 Pin, cotter(6l5)	Buy now
11	6E04594101EL Propeller (3x7-1/2 x8 -ba)	Buy now

Repair Kit 1



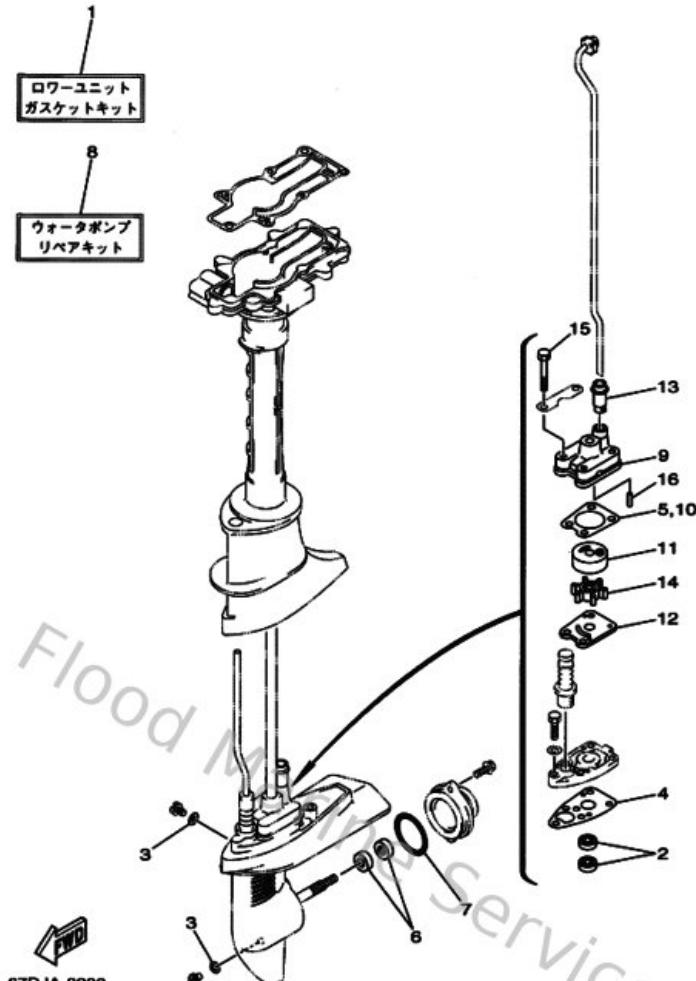
Ref	Part	
1	67DW00010000 Power head gasket kit	Buy now
2	904300814300 Gasket (256-11198-00)	Buy now
3	67D11181A000 Gasket, cylinder head 1	Buy now
4	68DE1193A000 Gasket head cover	Buy now
10	9310110M2500 Oil seal(6e0)	Buy now
11	67D11169A000 Gasket, Breather Cover	Buy now
12	67D12414A000 Gasket, cover	Buy now
13	932103111400 O-ring	Buy now
14	67D13646A000 Gasket Int. Manifold	Buy now
15	67D13645A000 Gasket, Manifold 1	Buy now
18	9321027ME300 O-ring	Buy now
19	67DW00930000 Carburetor repair kit	Buy now
20	67D143850000 Float	Buy now
21	67D143860000 Pin, float	Buy now
22	67D145460000 Valve, needle	Buy now

Repair Kit 1



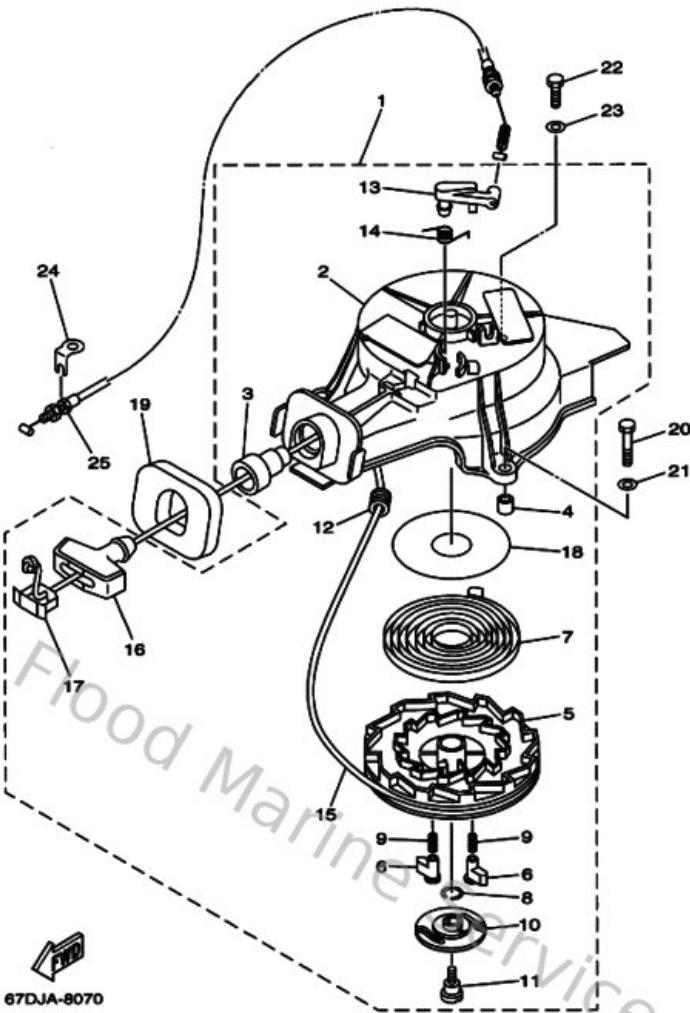
Ref	Part	
23	67D149840000 Gasket, float chamber	Buy now
25	979800411200 Screw, pan head (686)	Buy now
26	67D145360000 Gasket	Buy now

Repair Kit 2



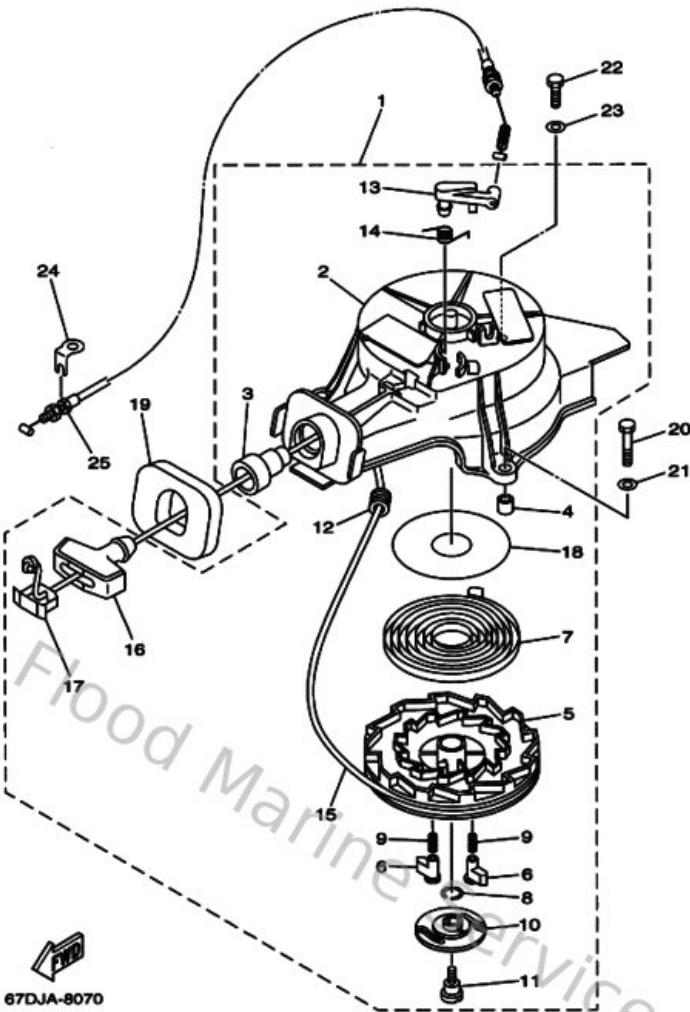
Ref	Part	
1	6E0W0001C100 Lower unit gasket kit	Buy now
2	9310110M1400 Oil seal	Buy now
3	904300802000 Gasket	Buy now
4	6E045315A000 Packing,lower casing	Buy now
5	6E044315A000 Gasket,water pump 1	Buy now
6	9310113M1200 Oil seal	Buy now
7	932104821400 O-ring	Buy now
8	68DWG0780000 Water Pump Repair Kit	Buy now
9	6E0443110000 Housing, water pump	Buy now
11	6E0443220200 Insert, cartridge	Buy now
13	6EEG43660000 Damper, water seal 2	Buy now
14	6E0443520000 Impeller	Buy now
15	970950604500 Bolt, hexagon	Buy now
16	936041808000 Pin. dowel. (647)	Buy now

Starter



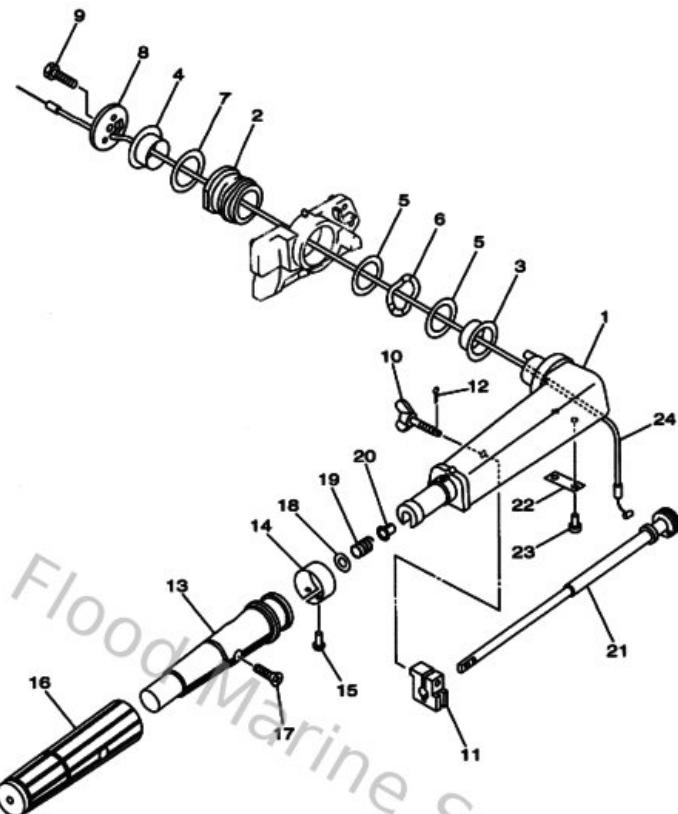
Ref	Part	
1	67D157100000 Starter assembly	Buy now
2	67D157110000 Case, Starter	Buy now
3	63V157950100 Guide, rope	Buy now
4	67D157640000 Collar 1	Buy now
5	67D157140000 Drum, sheave	Buy now
6	67D157410000 Pawl, drive	Buy now
7	67D157130000 Spring, starter	Buy now
8	67D157050000 Spring, drive pawl	Buy now
9	67D157670000 Spring	Buy now
10	67D157350000 Guide, cam	Buy now
11	67D157930000 Screw	Buy now
12	63V157640000 Collar 1	Buy now
13	67D157940000 Stopper	Buy now
14	67D157340000 Spring, return	Buy now
16	6G1157550000 Handle, starter	Buy now

Starter



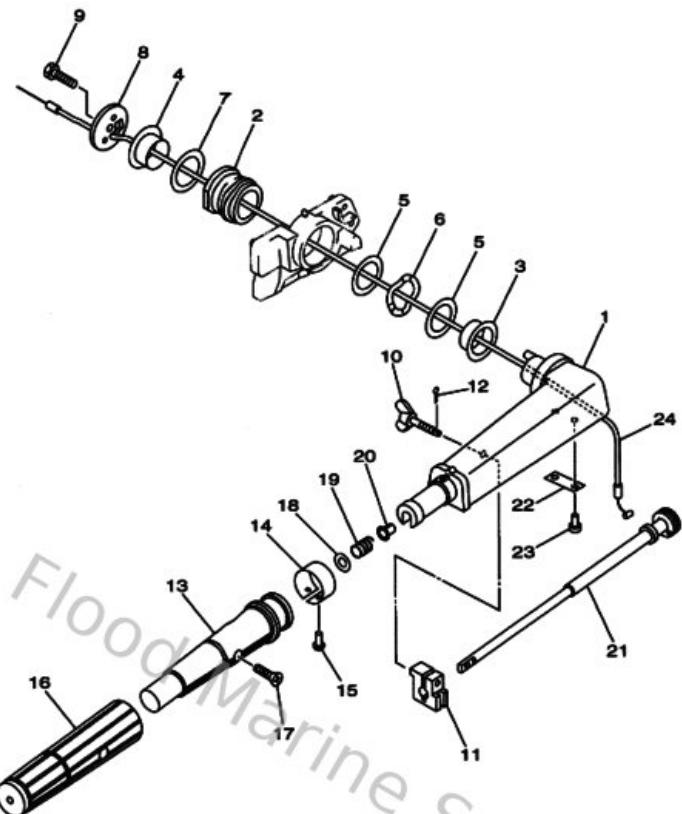
Ref	Part	
17	6G1157790000 Cover	Buy now
18	67D157390000 Washer, thrust	Buy now
19	67D157620000 Seal Rubber 2	Buy now
20	970950603500 Bolt(j52)	Buy now
21	929900660000 Washer, plain (646)	Buy now
22	970950602000 Bolt(7u8)	Buy now
23	929950660000 Washer, plain (646)	Buy now
24	67D157720000 Stay 2	Buy now
25	67D157700000 Cable comp., starter stop	Buy now

Steering



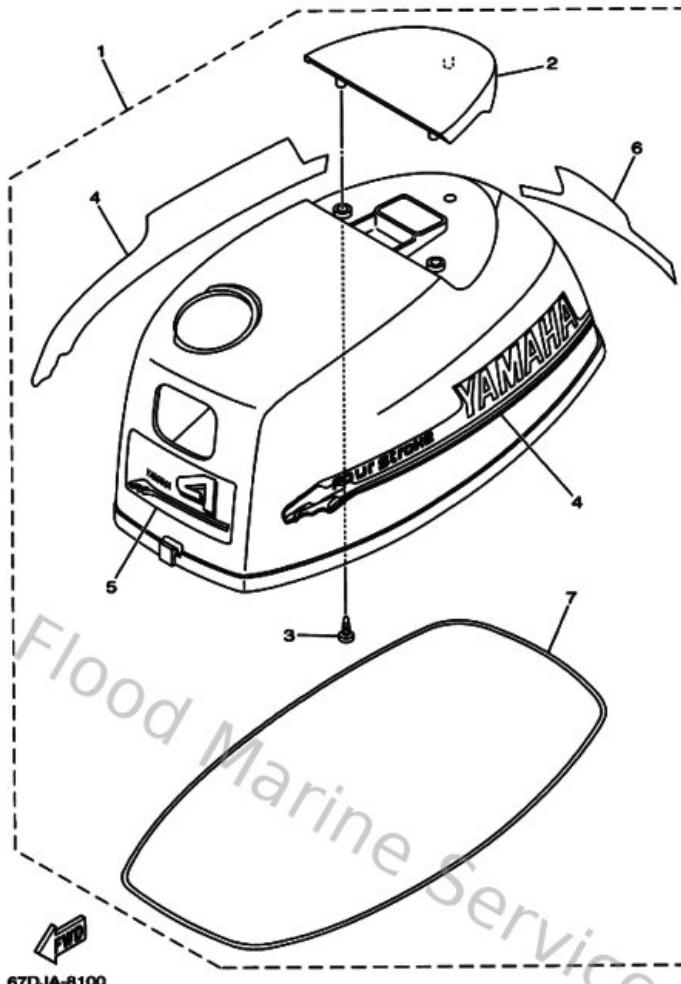
Ref	Part	
1	67D42111004D Handle, Steering	Buy now
2	67D421290000 Bushing, rubber	Buy now
3	67D421710000 Bushing, 1	Buy now
4	67D421720000 Bushing, 2	Buy now
5	68DG21810000 Washer, 1	Buy now
6	69MG21880000 Washer, wave	Buy now
7	67D421820000 Washer, 2	Buy now
8	68DG21310000 Cover, Handle Steering	Buy now
9	970750802500 Bolt, hexagon deep recess	Buy now
10	6G1421250100 Bolt, friction adjusting	Buy now
11	6EEG21260000 Friction, steering	Buy now
12	914901601000 Pin, cotter	Buy now
13	67D421190000 Grip, steering handle	Buy now
15	9026902M0900 Rivet(615)	Buy now
16	67D421770000 Rubber, handle	Buy now

Steering



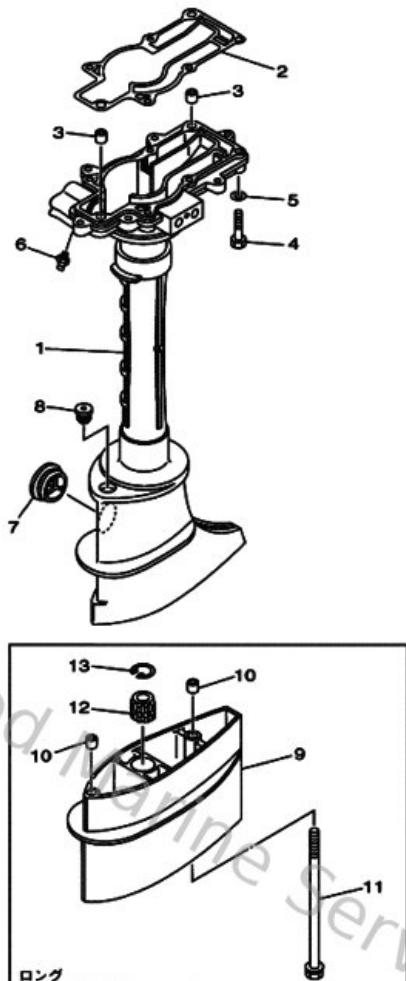
Ref	Part	
17	9014905M1300 Screw, countersunk	Buy now
18	929901060000 Washer, plate	Buy now
19	905012321500 Spring (655)	Buy now
20	903860803200 Bushing (650)	Buy now
21	6G1421380100 Lever, throttle	Buy now
22	6E0421590200 Stay	Buy now
23	978850501200 Screw,pan head (646)	Buy now

Top Cowling



Ref	Part	
2	67D426130000 Molding,air duct	Buy now
3	977804001200 Screw, trushead tapping (ge31)	Buy now
4	67DW00701000 Graphic Set	Buy now
5	67D426771100 Graphic, rear	Buy now
6	67D426781000 Graphic, rear	Buy now

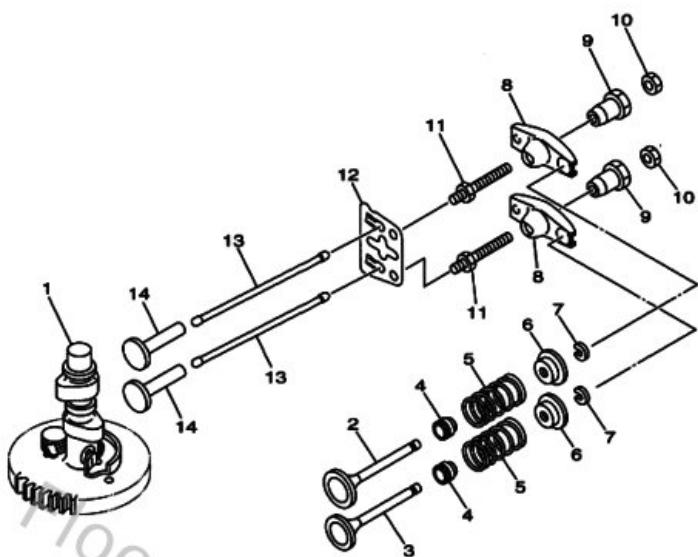
Upper Casing



Ref	Part	
1	67D45111004D Casing, Upper	Buy now
2	67D45113A000 Gasket, upper casing	Buy now
3	9038706M1400 Collar(6e0)	Buy now
4	970950603500 Bolt(j52)	Buy now
5	929950660000 Washer, plain (646)	Buy now
6	9370006M0300 Nipple, grease(6a1)	Buy now
7	647451510100 Cover, upper casing	Buy now
8	9048010M1300 Grommet (6e0)	Buy now
9	67D45211004D Extension	Buy now
11	9011906M7700 Bolt, with washer	Buy now
12	6E0453180100 Bushing, drive shaft 3	Buy now
13	9342022M0300 Cir clip (6e0)	Buy now

 67DJA-8150

Valve



67DJA-6040

Ref	Part	
1	67D121700000 Cam shaft assembly	Buy now
2	67D121110000 Valve, intake	Buy now
3	67D121210000 Valve, exhaust	Buy now
4	6EEE21190000 Seal, valve stem	Buy now
5	6EGE21130000 Spring, valve inne	Buy now
6	7NJ121170000 Retainer, valve spring	Buy now
7	7NJ121180000 Cotter, valve	Buy now
8	6EEE21510000 Arm, valve rocker	Buy now
9	7FK121650000 Pivot, rocker arm	Buy now
10	7FK121580000 Nut, lock	Buy now
11	67D121570000 Bolt	Buy now
12	67D121550000 Guide, Push Rod	Buy now
13	7FK121540000 Rod, valve push	Buy now
14	JA9121530000 Lifter, valve	Buy now

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